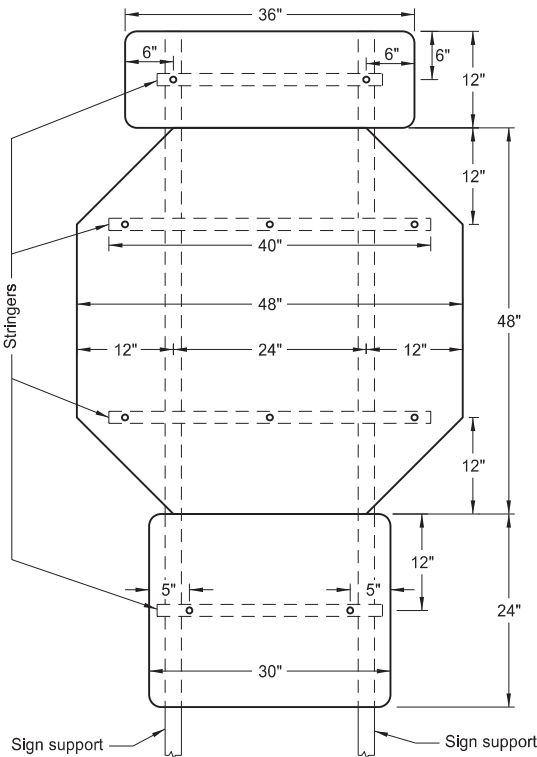
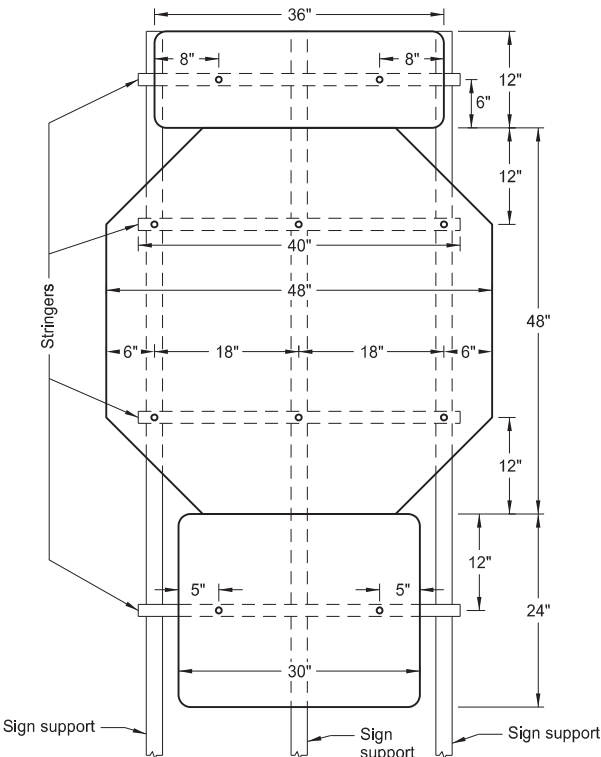


SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS -
DIVIDED HIGHWAY CONTROL SIGNS

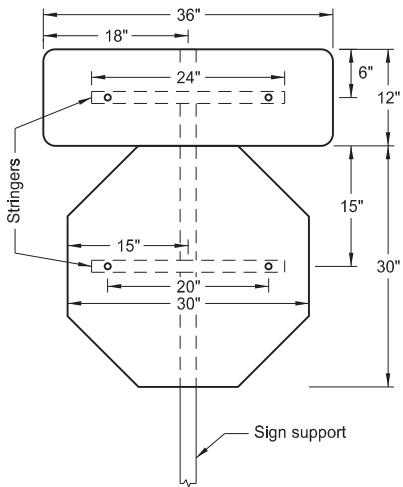


2 Posts

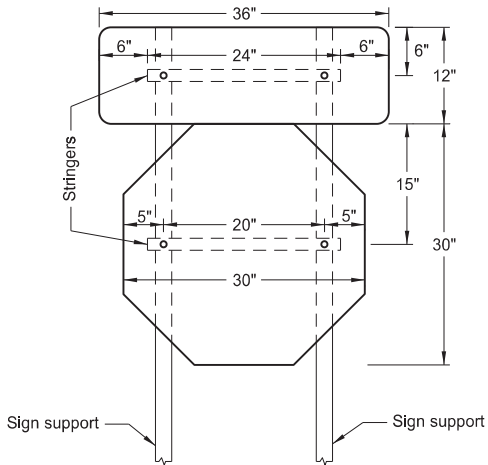


3 Posts

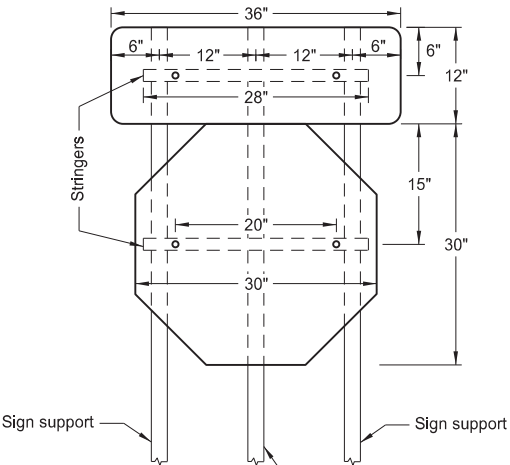
ASSEMBLY NO. 447 & 451



1 Post



2 Posts



3 Posts

ASSEMBLY NO. 448 & 452

- Notes:
1. Use 0.100 inch minimum thickness sign backing material.
 2. Use 1½"x1½" perforated square tube stringers.
 3. Punch holes round for ⅜" bolt.
 4. Assemblies 447 and 448 have single one way signs.
Assemblies 451 and 452 have back to back one way signs.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-22-12	
REVISIONS	
DATE	CHANGE
8-30-18	Updated notes to active voice.
9-05-19	New Design Engineer PE Stamp.
8-08-24	Electronic Stamp/Signature.

KIRK J. HOFF

REGISTERED

PROFESSIONAL

PE-4683

ENGINEER

NORTH DAKOTA

08/08/24