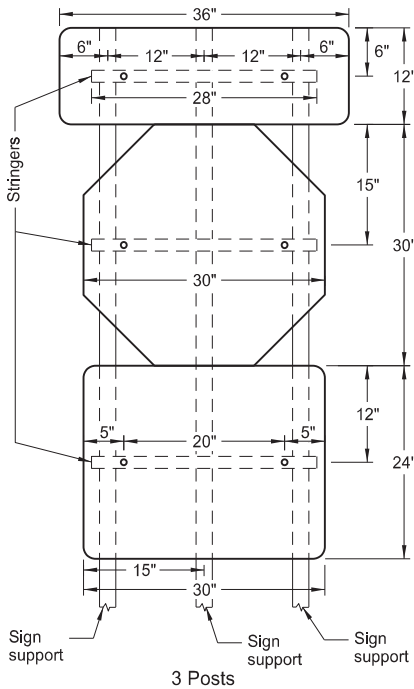
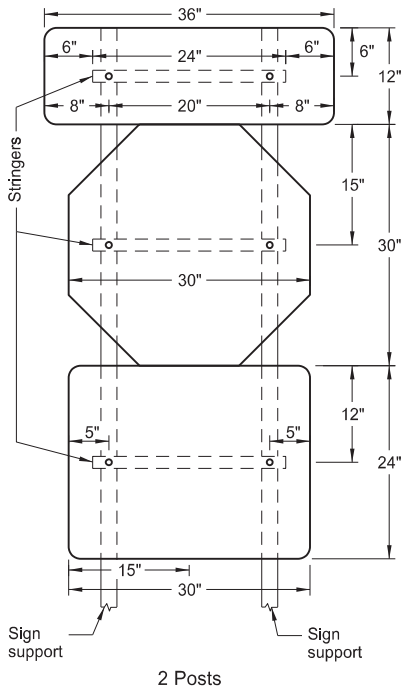
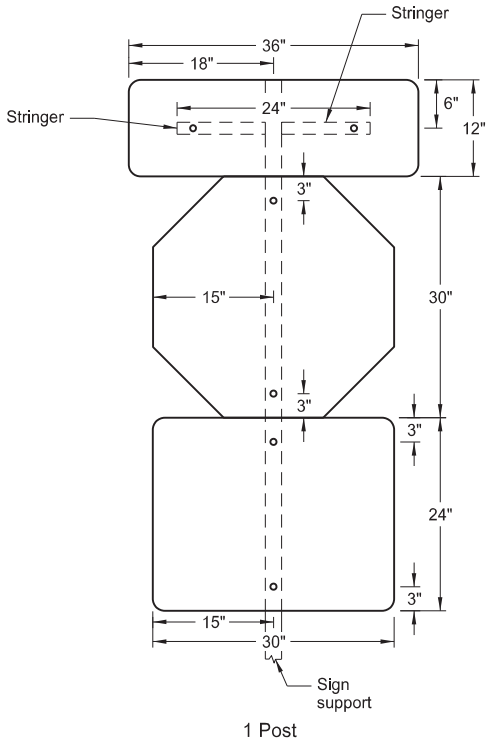
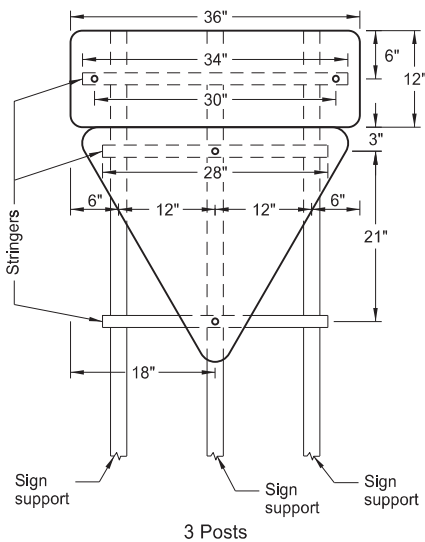
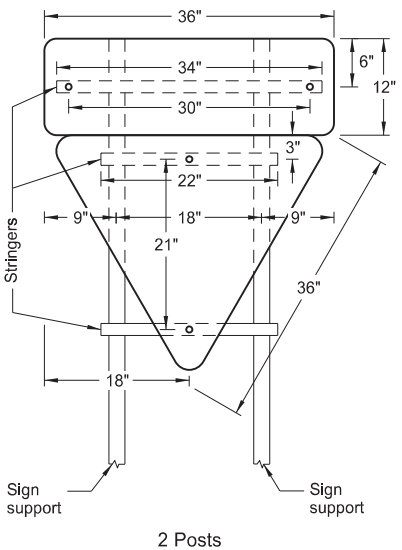
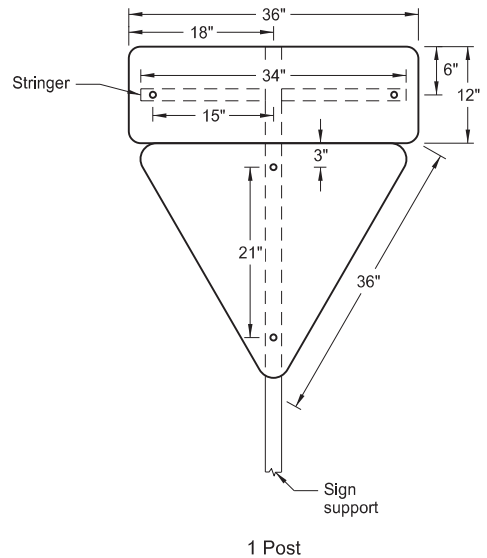


SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS -
DIVIDED HIGHWAY CONTROL SIGNS



ASSEMBLY NO. 445 & 449



ASSEMBLY NO. 446 & 450

- Notes:
1. Use 0.100 inch minimum thickness sign backing material.
 2. Use 1½"x1½" perforated square tube stringers.
 3. Punch holes round for ⅜" bolt.
 4. Assemblies 445 and 446 have single one way signs.
Assemblies 449 and 450 have back to back one way signs.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-22-12	
REVISIONS	
DATE	CHANGE
8-30-18	Updated to active voice & added
9-05-19	Assembly 446 & 450 dimension.
8-08-24	New Design Engineer PE Stamp, Electronic Stamp/Signature.



08/08/24