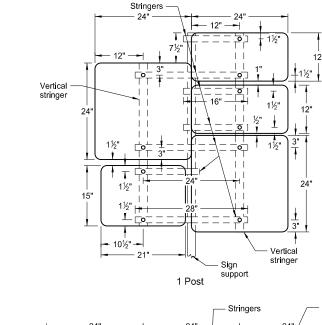
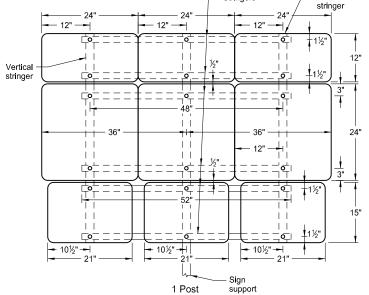
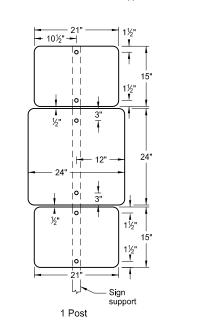
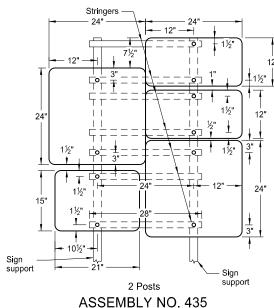
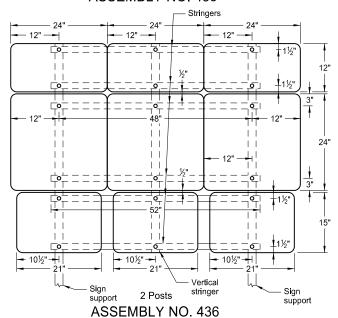
SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS - ROUTE MARKER SIGNS

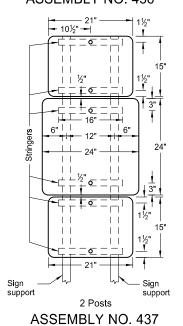


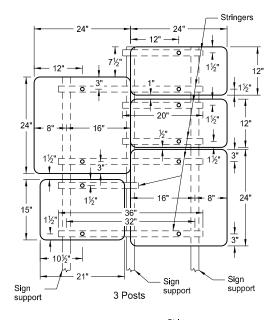


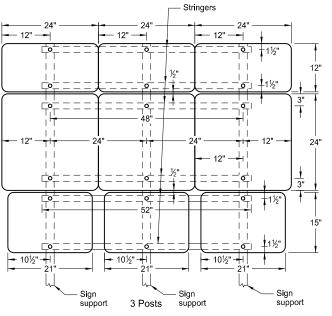


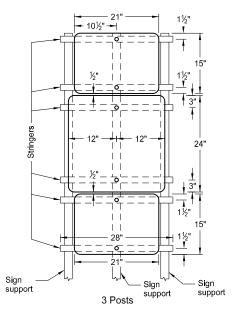












NORTH DAKOTA	
DEPARTMENT OF TRANSPORTATION	
9-25-12	
REVISIONS	
DATE	CHANGE
8-30-18 9-05-19	Updated notes to active voice. New Design Engineer PE Stamp.

This document was originally issued and sealed by Kirk J Hoff, Registration Number PE-4683, on 9/05/19 and the original document is stored at the North Dakota Department of Transportation

Notes:

- 1. Use 0.100 inch minimum thickness sign backing material.
- 2. Use 1½"x1½" perforated square tube stringers.
- 3. Punch holes round for %" bolt.