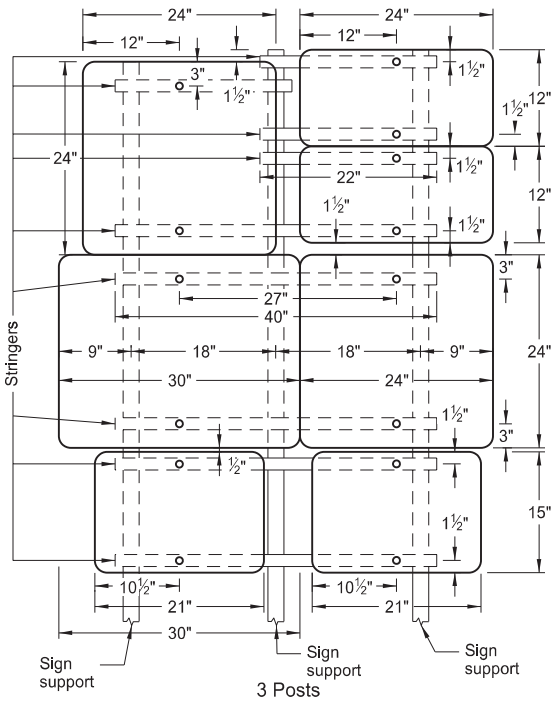
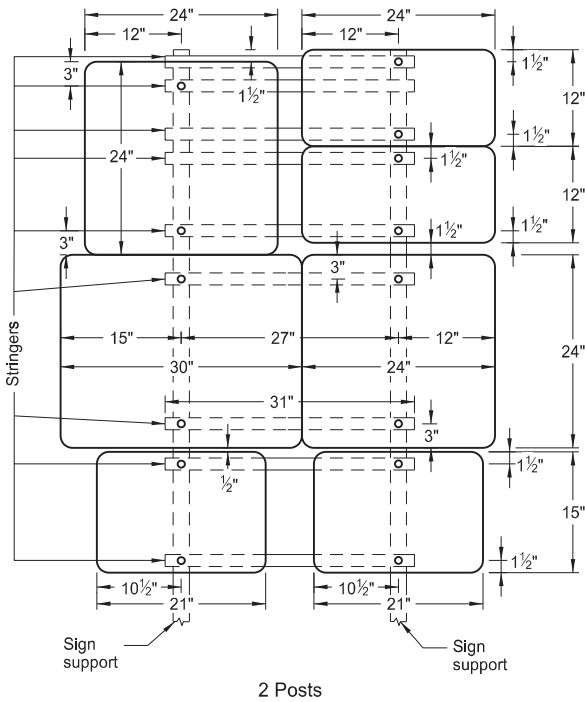
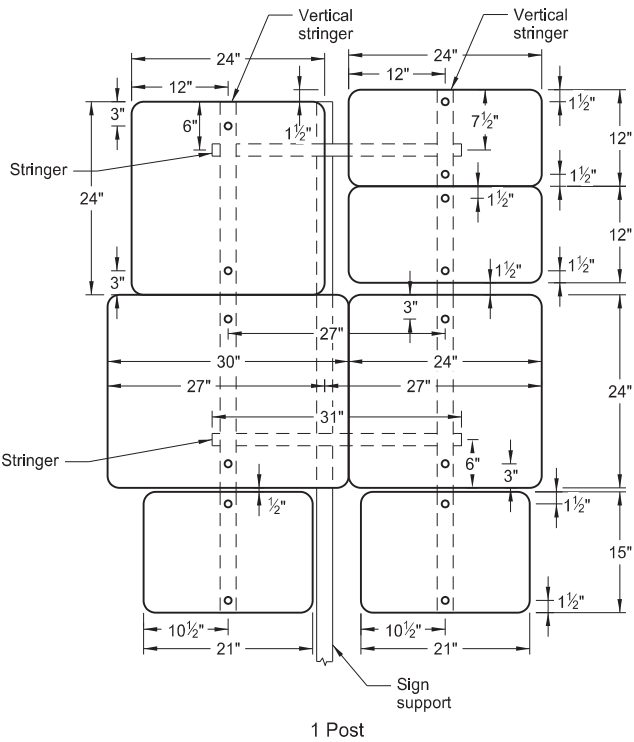
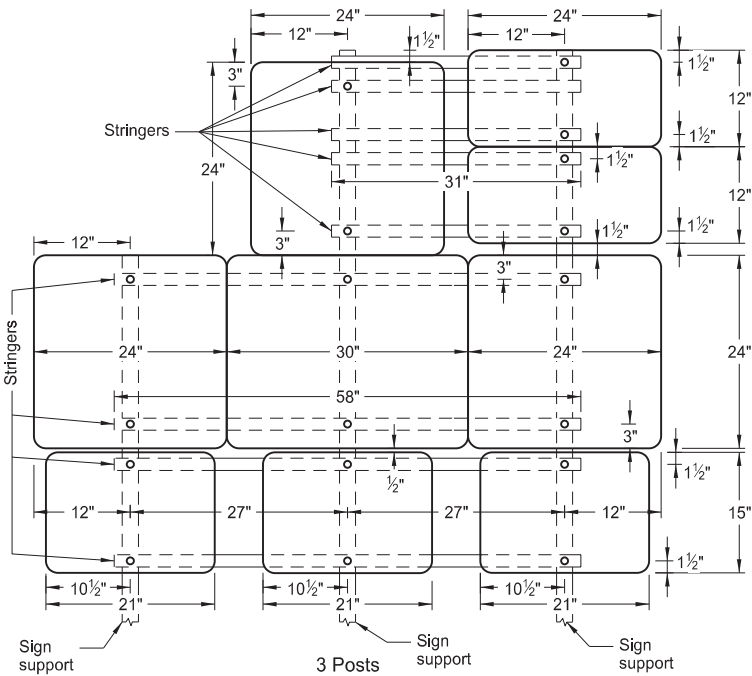
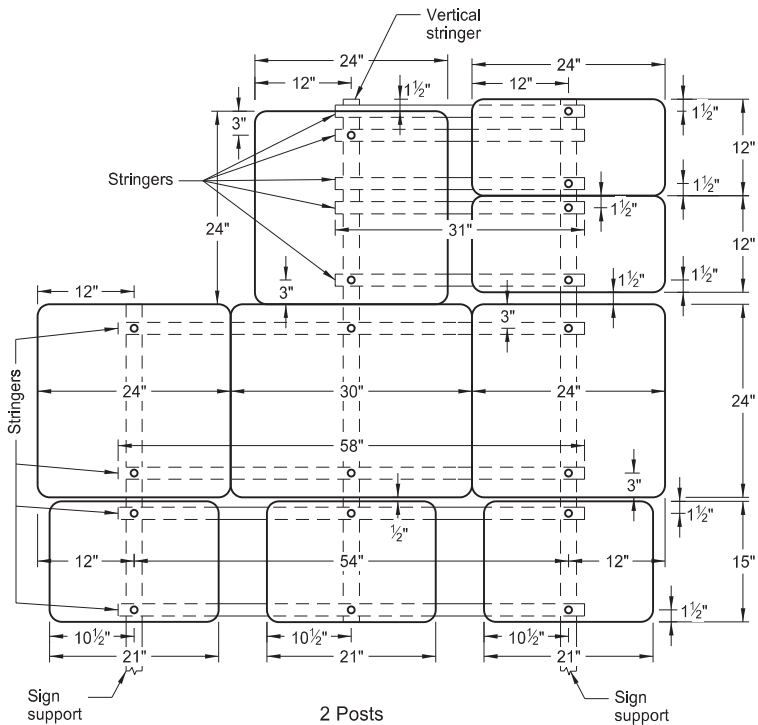


SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS - ROUTE MARKER SIGNS

D-754-73



ASSEMBLY NO. 433



ASSEMBLY NO. 434

- Notes:
- 1. Use 0.100 inch minimum thickness sign backing material.
 - 2. Use 1 1/2"x1 1/2" perforated square tube stringers.
 - 3. Punch holes round for 3/8" bolt.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-22-12	
REVISIONS	
DATE	CHANGE
8-30-18	Updated notes to active voice.
9-05-19	New Design Engineer PE Stamp.
8-08-24	Electronic Stamp/Signature.



08/08/24