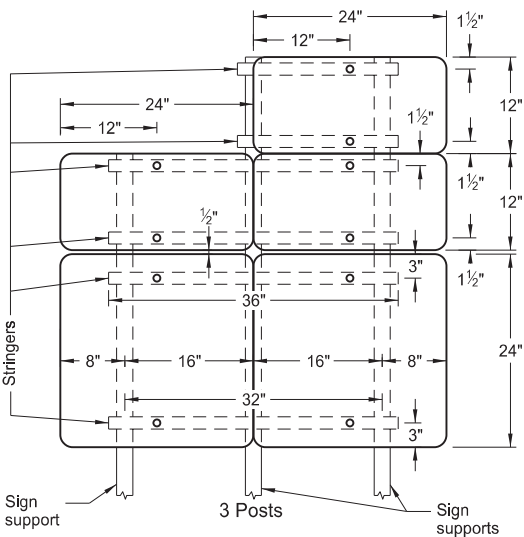
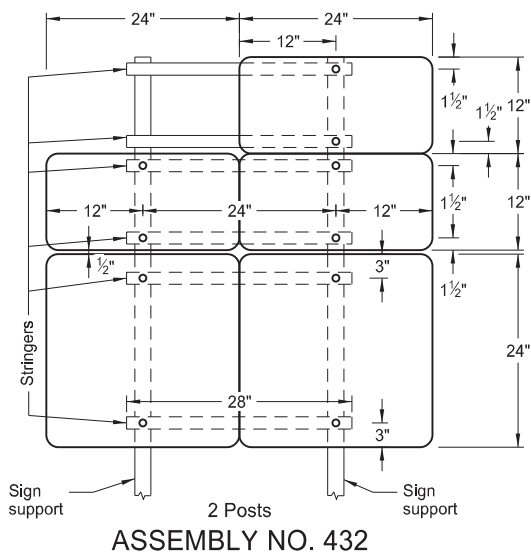
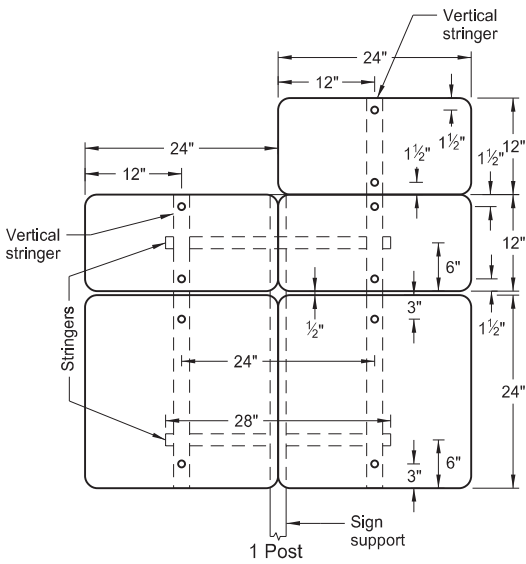
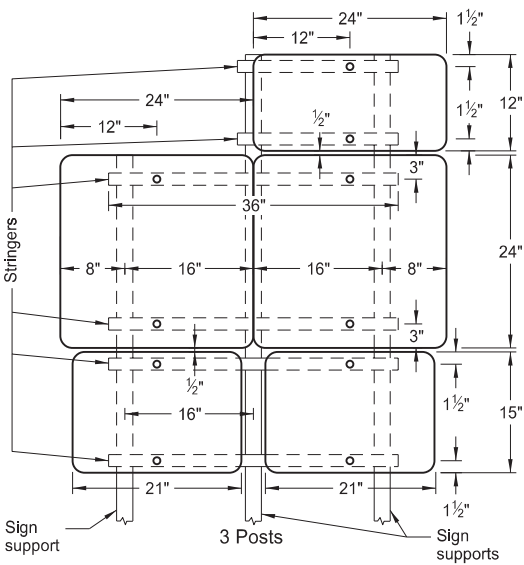
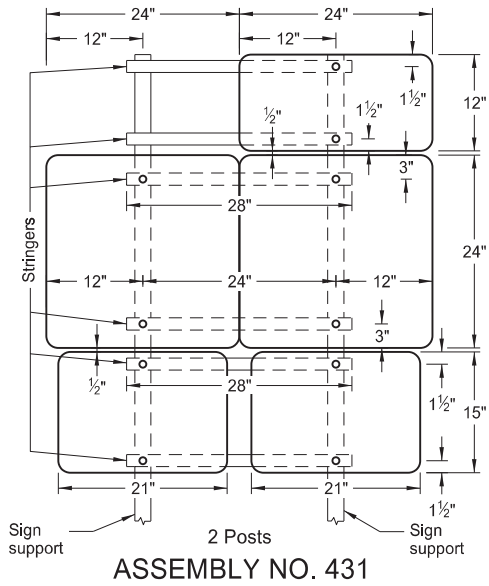
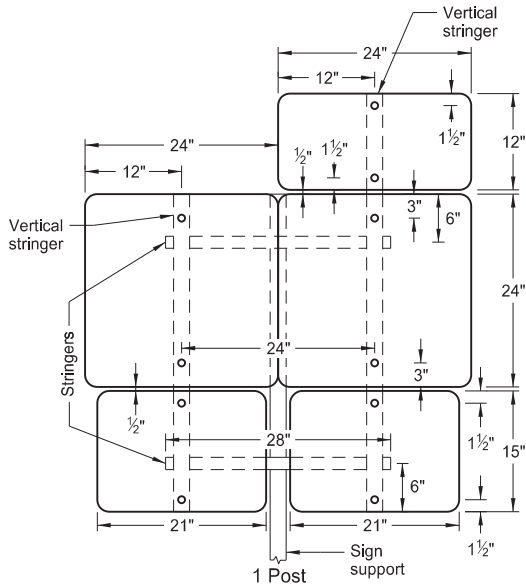
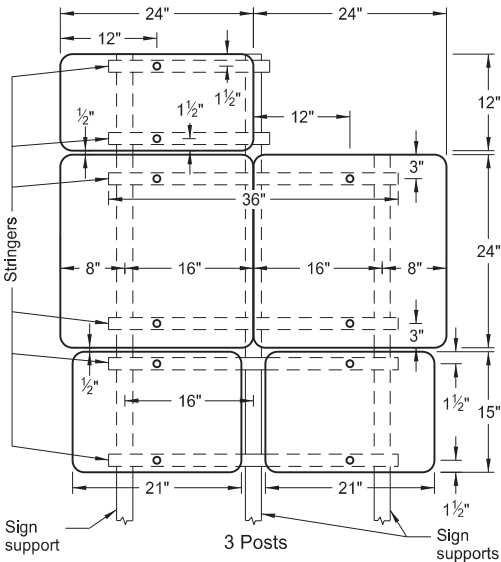
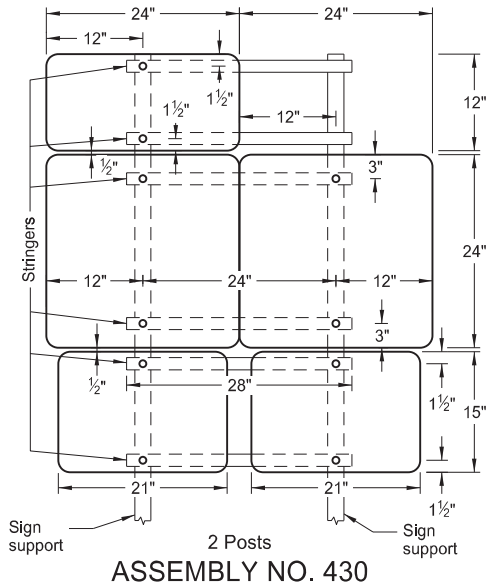
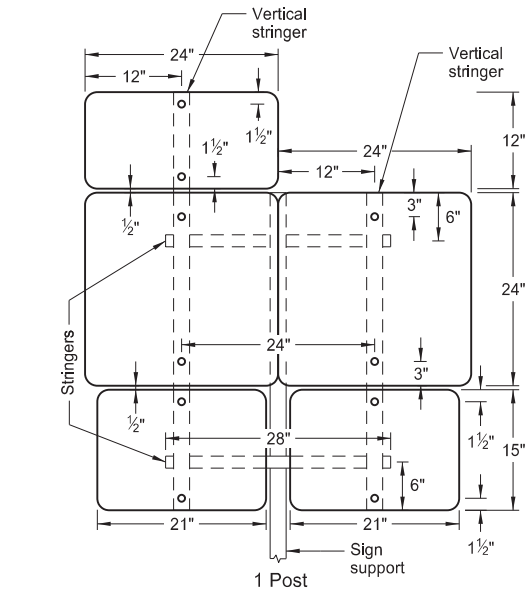


SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS - ROUTE MARKER SIGNS

D-754-72

- Notes:
- 1. Use 0.100 inch minimum thickness sign backing material.
 - 2. Use 1½"x1½" perforated square tube stringers.
 - 3. Punch holes round for ⅜" bolt.



NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-22-12	
REVISIONS	
DATE	CHANGE
8-30-18	Updated to active voice & revised Assembly 432 sign spacing.
9-05-19	New Design Engineer PE Stamp.
8-08-24	Electronic Stamp/Signature.

Professional Engineer Seal for Kirk J. Hoff, North Dakota, PE-4683, dated 08/08/24.