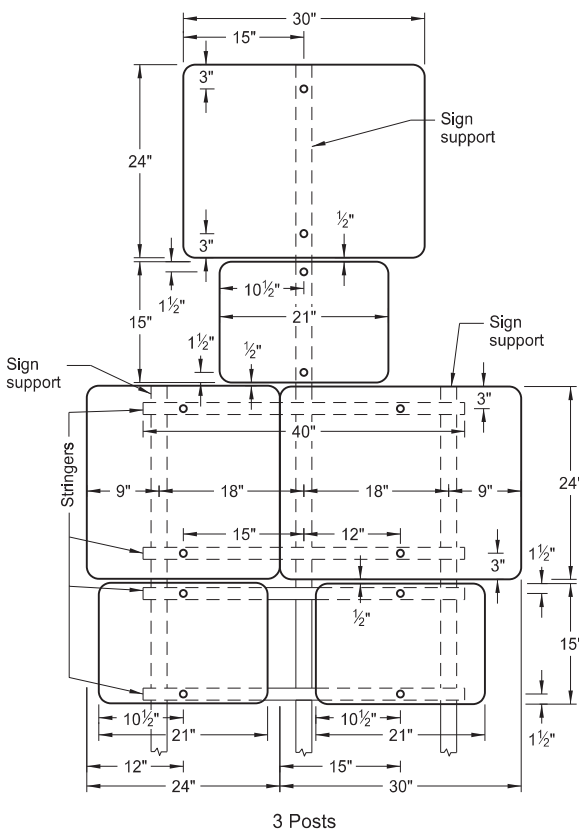
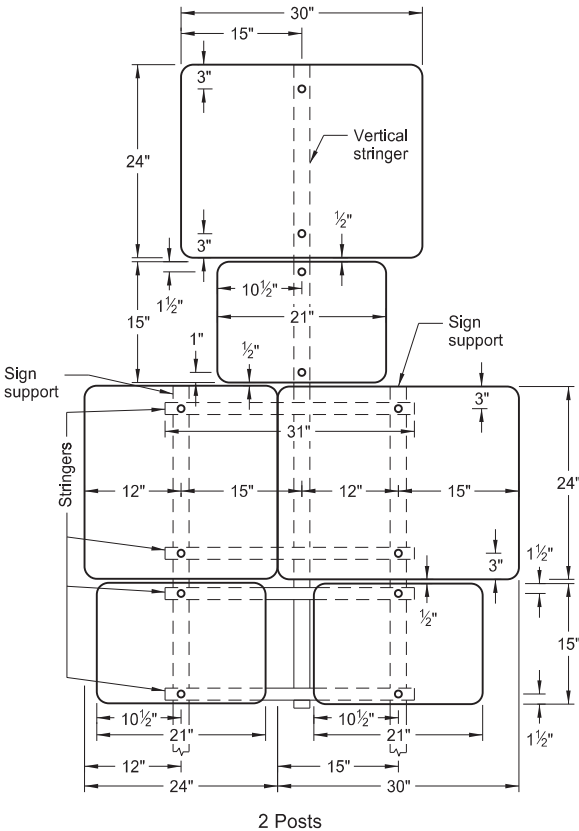
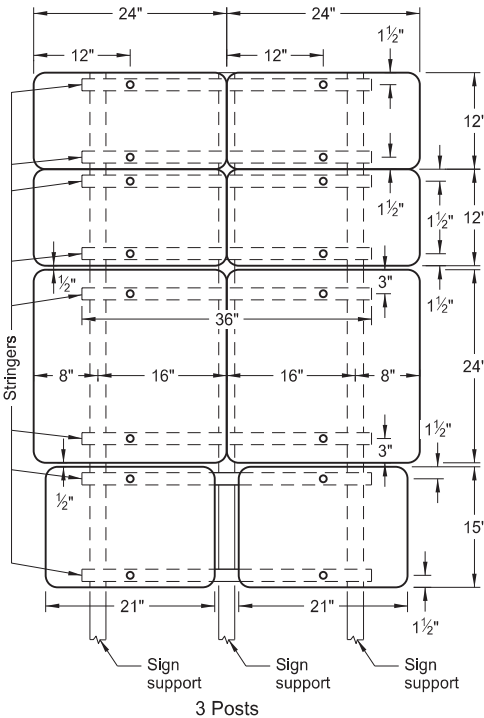
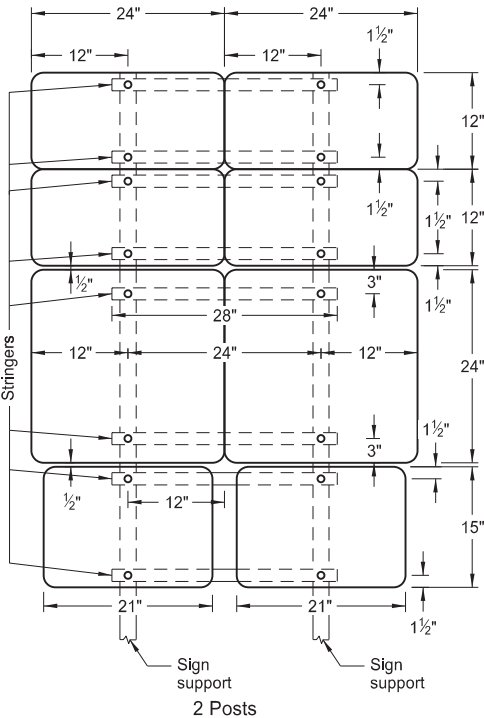
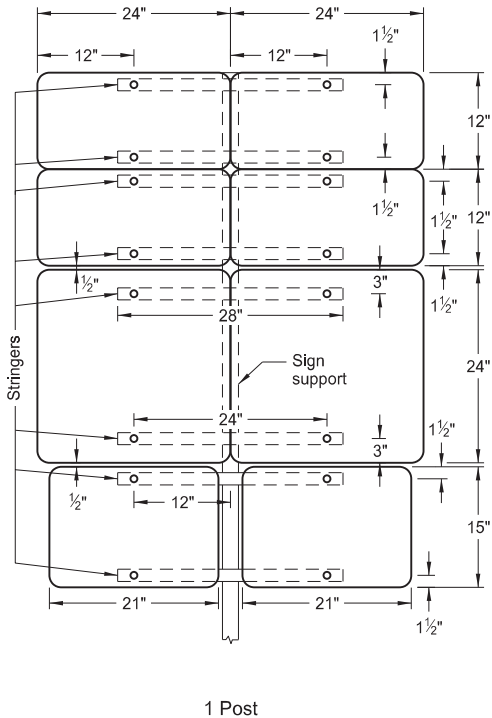


SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS - ROUTE MARKER SIGNS

D-754-70



ASSEMBLY NO. 428



ASSEMBLY NO. 429

- Notes:
1. Use 0.100 inch minimum thickness sign backing material.
 2. Use 1½"x1½" perforated square tube stringers.
 3. Punch holes round for ⅜" bolt.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-22-12	
REVISIONS	
DATE	CHANGE
8-30-18	Updated to active voice & revised Assembly 429 dimension.
9-05-19	New Design Engineer PE Stamp.
8-08-24	Electronic Stamp/Signature.



08/08/24