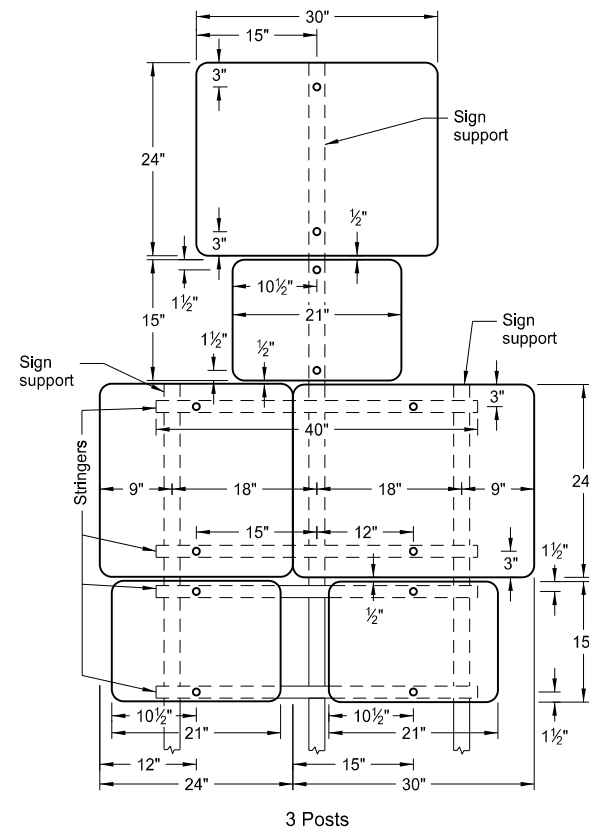
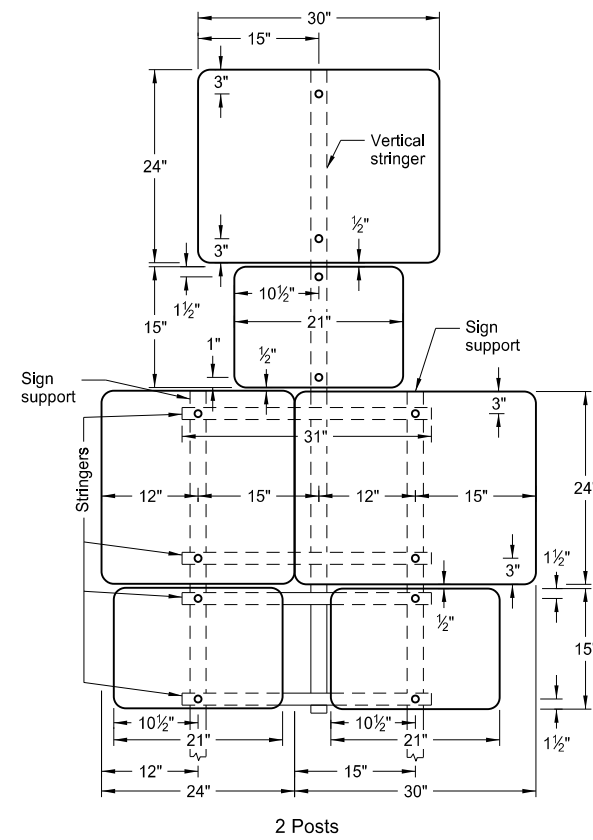


SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS - ROUTE MARKER SIGNS

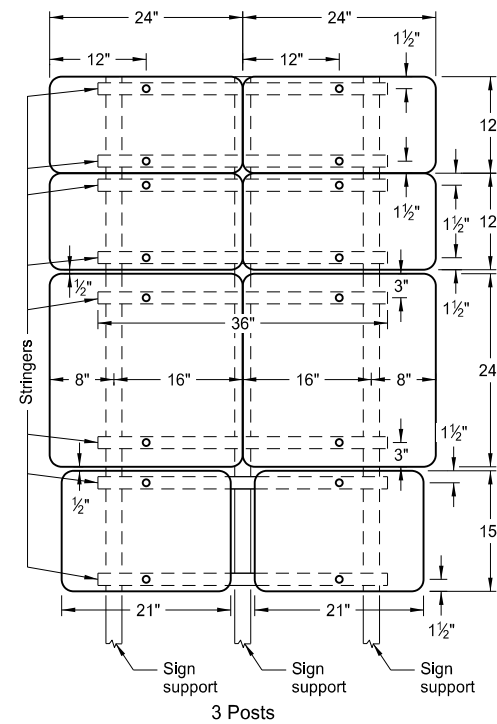
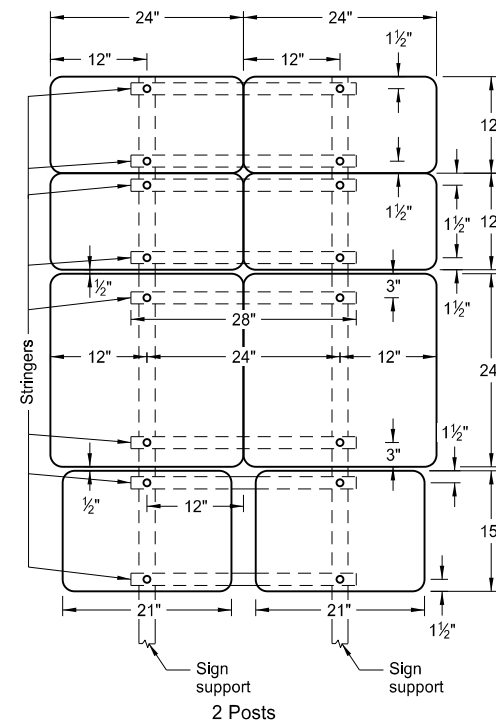
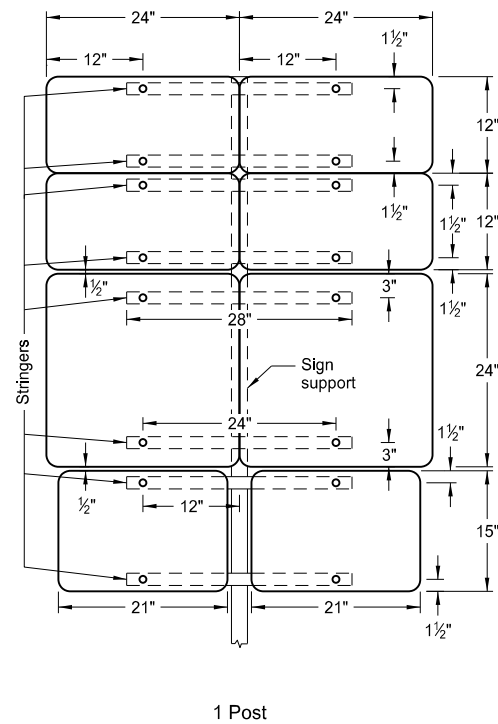
D-754-70



Notes:

1. Use 0.100 inch minimum thickness sign backing material.
2. Use 1½"x1½" perforated square tube stringers.
3. Punch holes round for ⅜" bolt.

ASSEMBLY NO. 428



ASSEMBLY NO. 429

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-22-12	
REVISIONS	
DATE	CHANGE
8-30-18	Updated to active voice & revised Assembly 429 dimension.
9-05-19	New Design Engineer PE Stamp.

This document was originally issued and sealed by
 Kirk J Hoff,
 Registration Number
 PE- 4683,
 on 9/05/19 and the original document is stored at the
 North Dakota Department
 of Transportation