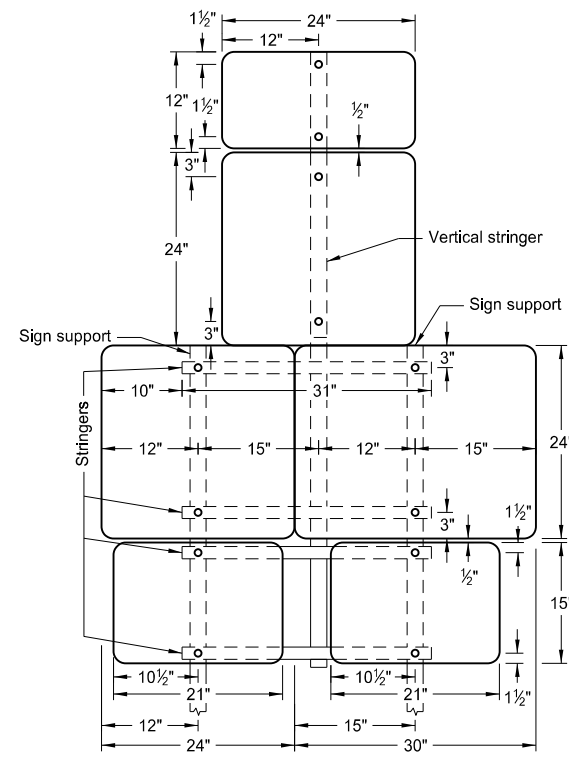
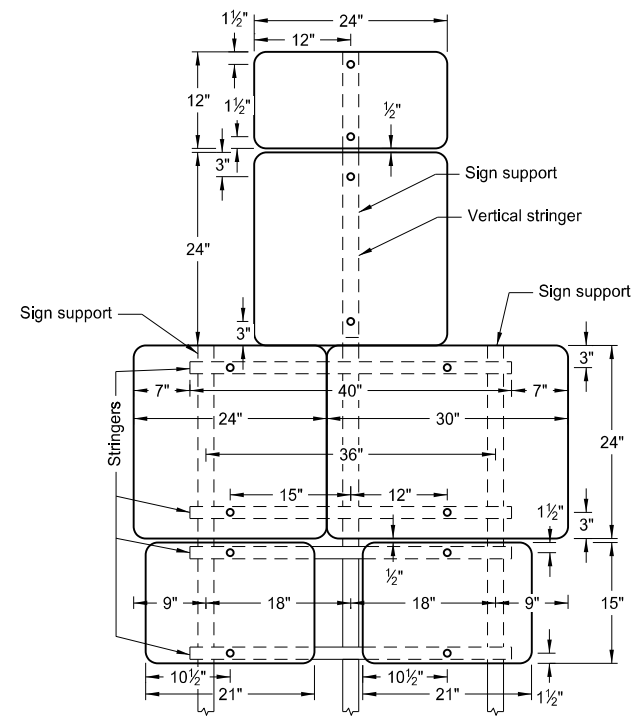


SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS - ROUTE MARKER SIGNS

D-754-69

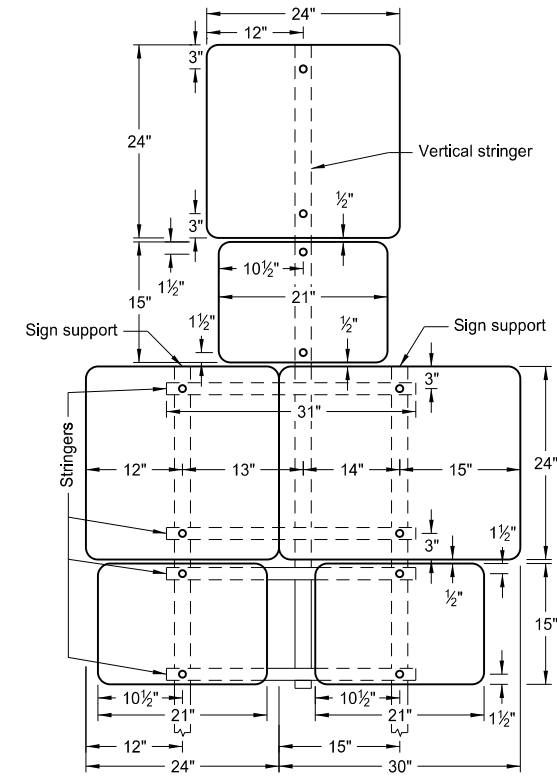


2 Posts

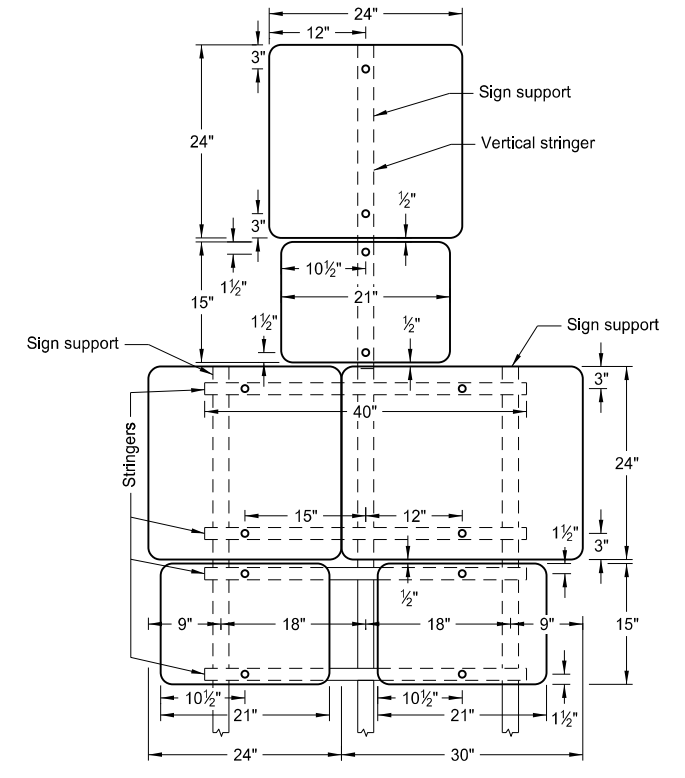


3 Posts

ASSEMBLY NO. 425

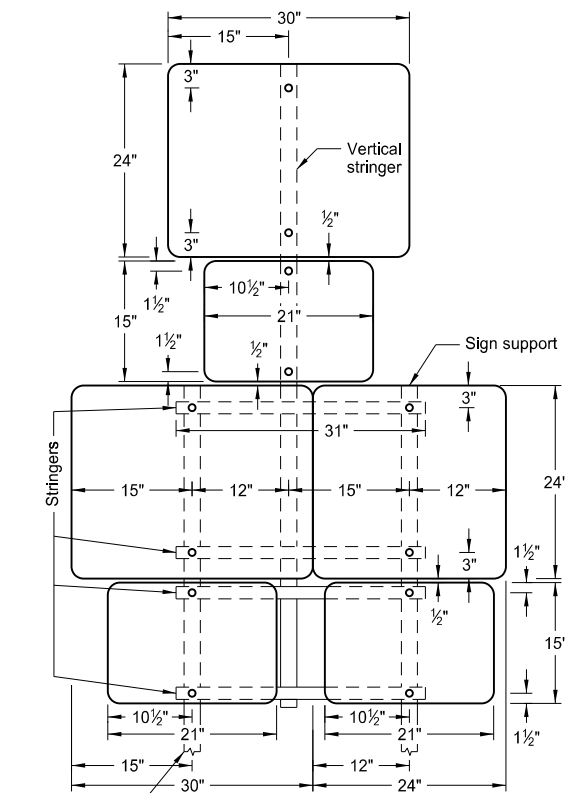


2 Posts

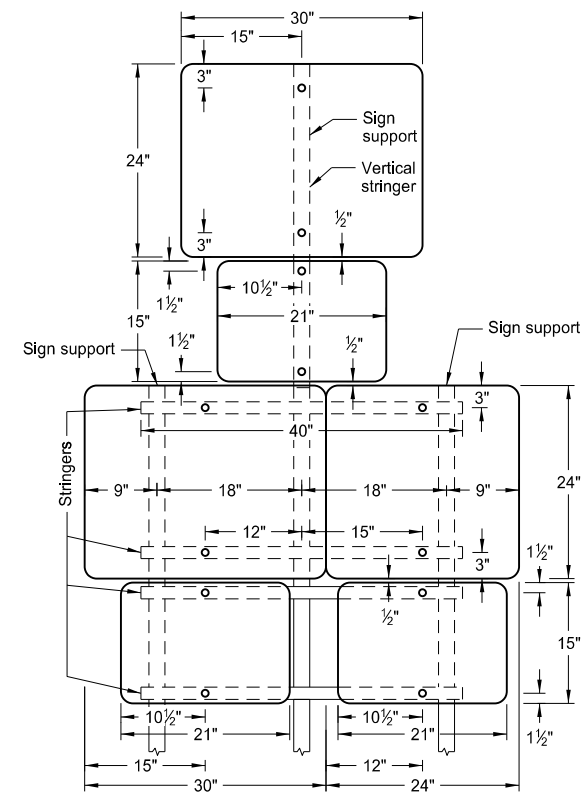


3 Posts

ASSEMBLY NO. 426



2 Posts



3 Posts

ASSEMBLY NO. 427

Notes:

1. Use 0.100 inch minimum thickness sign backing material.
2. Use 1 1/2"x1 1/2" perforated square tube stringers.
3. Punch holes round for 3/8" bolt.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-25-12	
REVISIONS	
DATE	CHANGE
8-30-18	Updated notes to active voice.
10-25-19	Punching/Sign spacing correction.

This document was originally issued and sealed by
 Kirk J Hoff,
 Registration Number
 PE- 4683,
 on 10/25/19 and the original document is stored at the
 North Dakota Department
 of Transportation