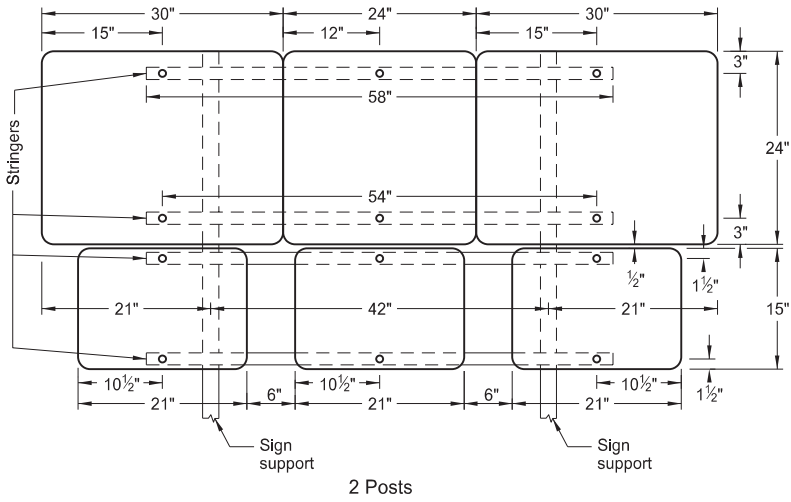
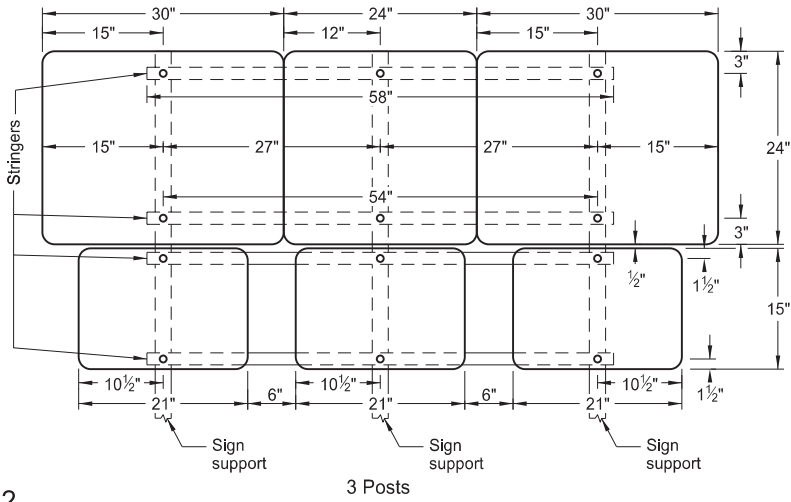


SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS - ROUTE MARKER SIGNS

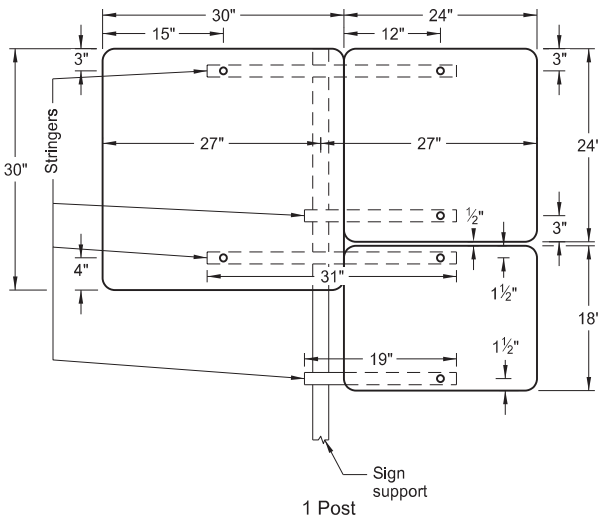
D-754-67



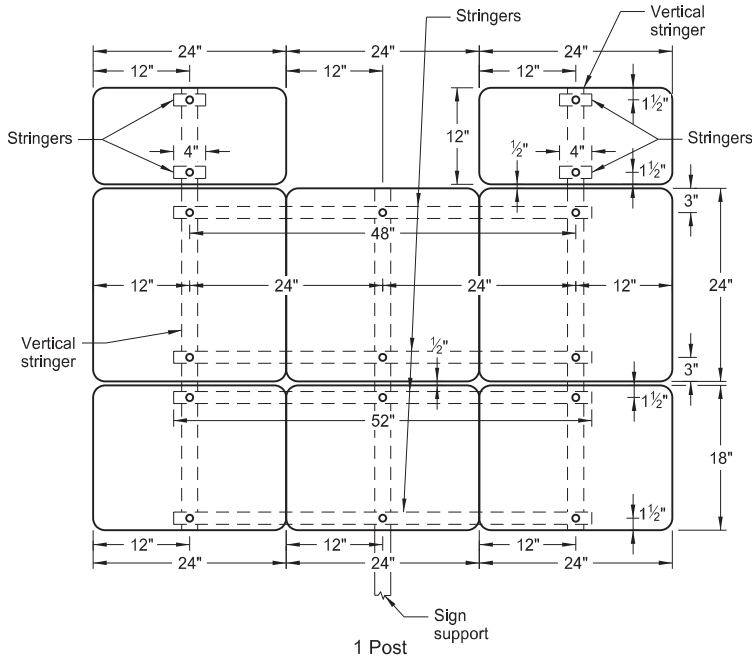
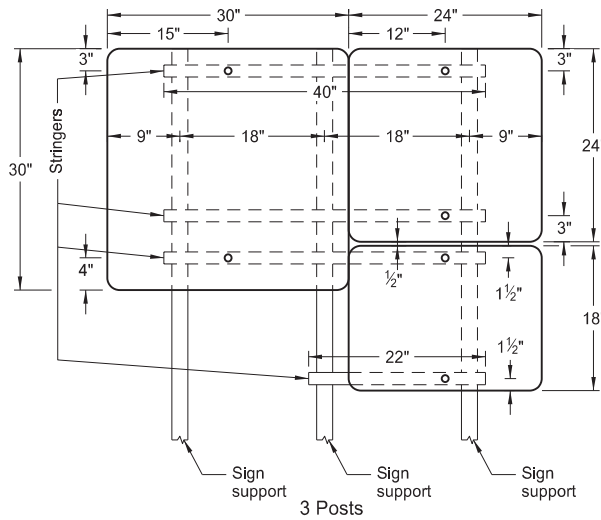
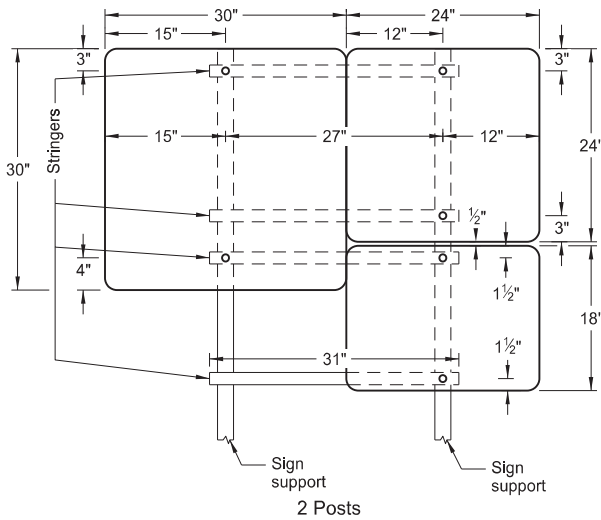
ASSEMBLY NO. 422



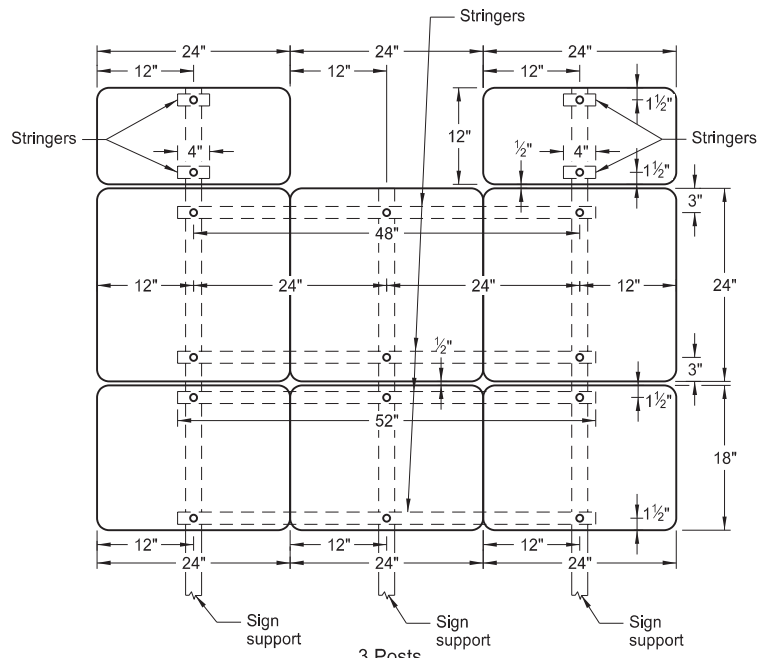
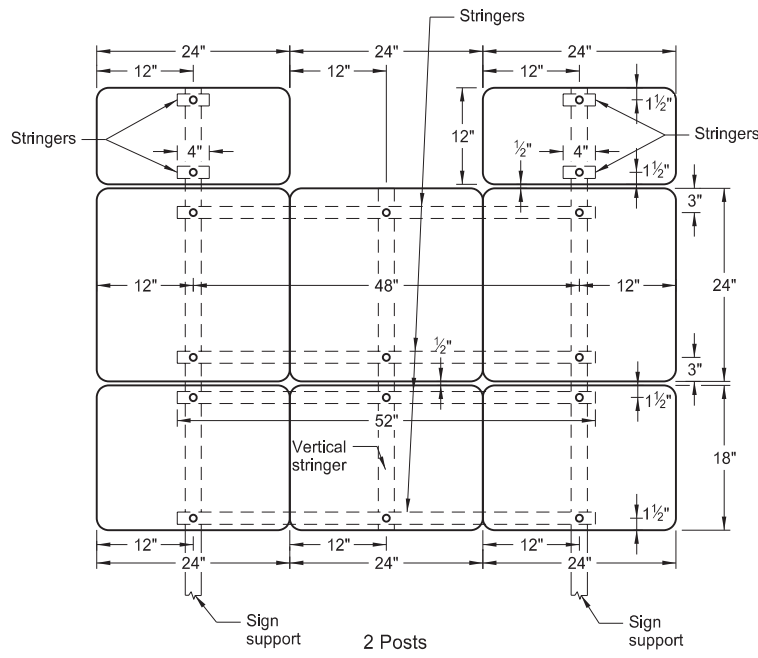
- Notes:
- 1. Use 0.100 inch minimum thickness sign backing material.
 - 2. Use 1 1/2"x1 1/2" perforated square tube stringers.
 - 3. Punch holes round for 3/8" bolt.



ASSEMBLY NO. 423



ASSEMBLY NO. 424



NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-25-12	
REVISIONS	
DATE	CHANGE
8-30-18	Updated notes to active voice.
9-05-19	New Design Engineer PE Stamp.
8-08-24	Electronic Stamp/Signature.

