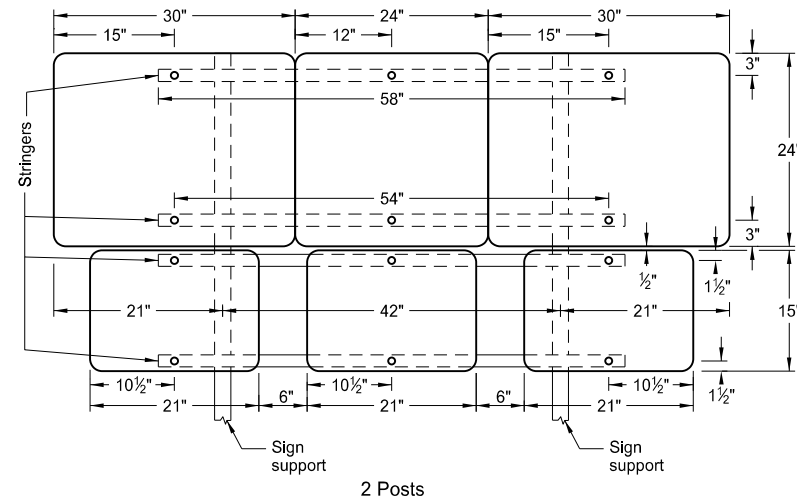
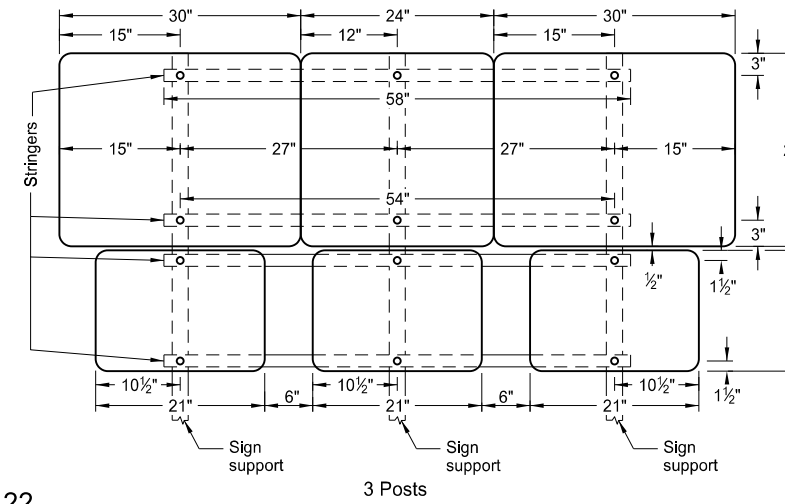


SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS - ROUTE MARKER SIGNS

D-754-67

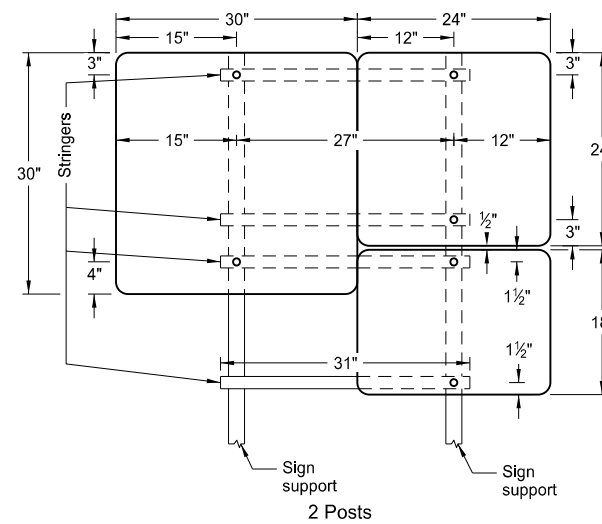
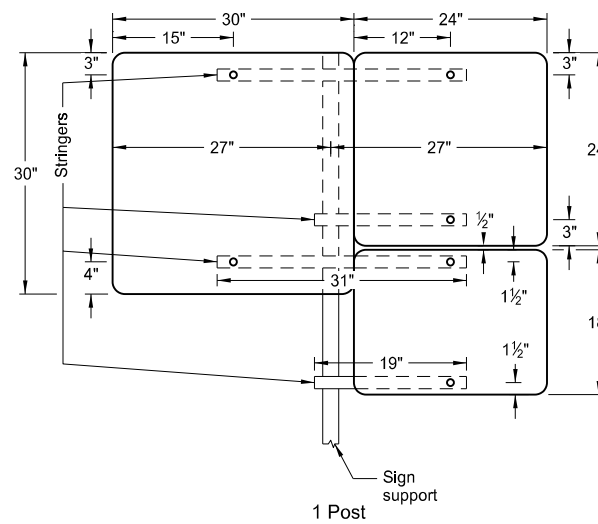


ASSEMBLY NO. 422

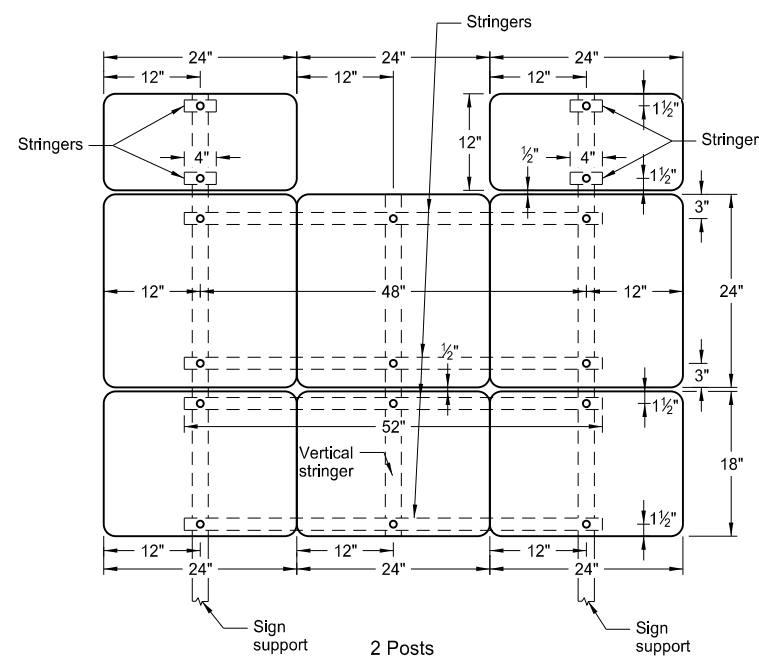
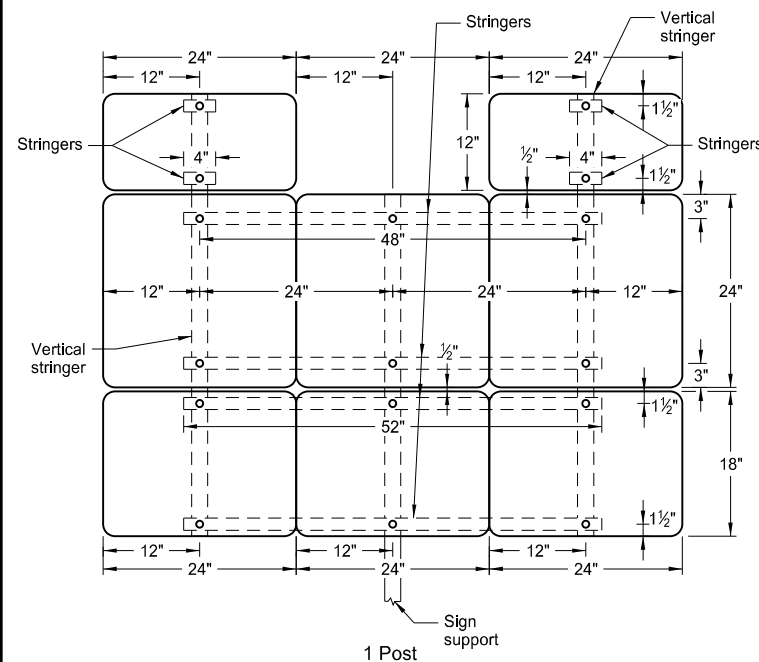
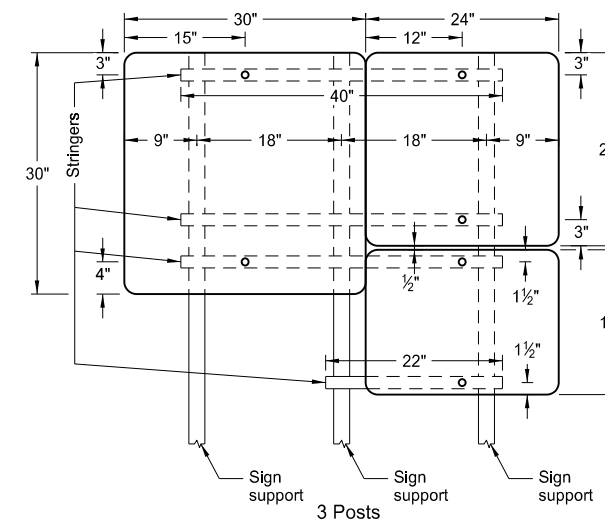


Notes:

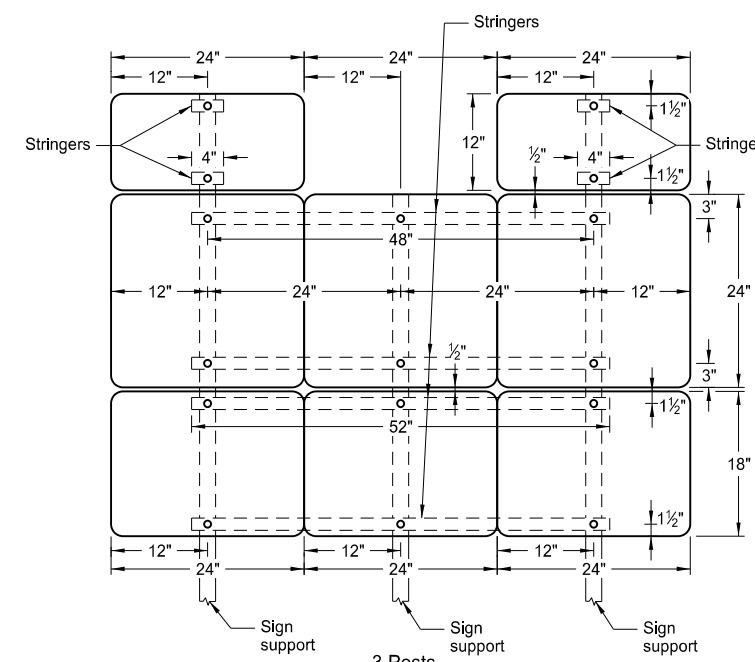
1. Use 0.100 inch minimum thickness sign backing material.
2. Use 1 1/2"x1 1/2" perforated square tube stringers.
3. Punch holes round for 3/8" bolt.



ASSEMBLY NO. 423



ASSEMBLY NO. 424



| | |
|--|--------------------------------|
| NORTH DAKOTA DEPARTMENT OF TRANSPORTATION | |
| 9-25-12 | |
| REVISIONS | |
| DATE | CHANGE |
| 8-30-18 | Updated notes to active voice. |
| 9-05-19 | New Design Engineer PE Stamp. |

This document was originally issued and sealed by
 Kirk J Hoff,
 Registration Number
 PE- 4683,
 on 9/05/19 and the original document is stored at the North Dakota Department of Transportation