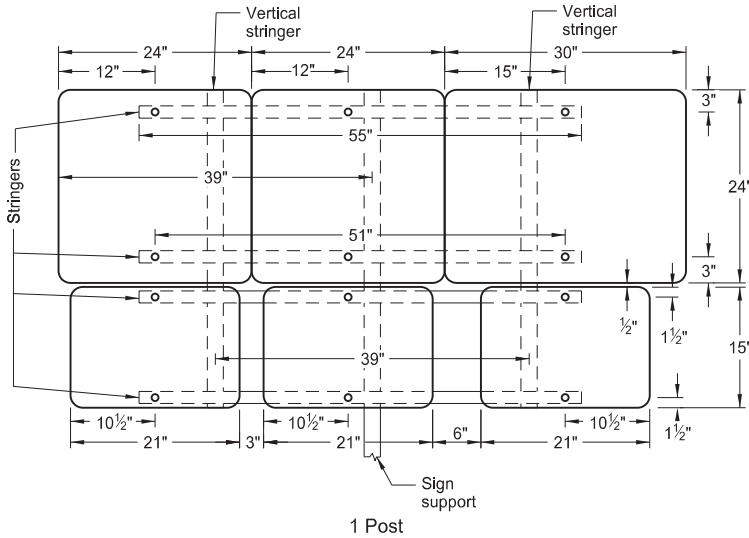
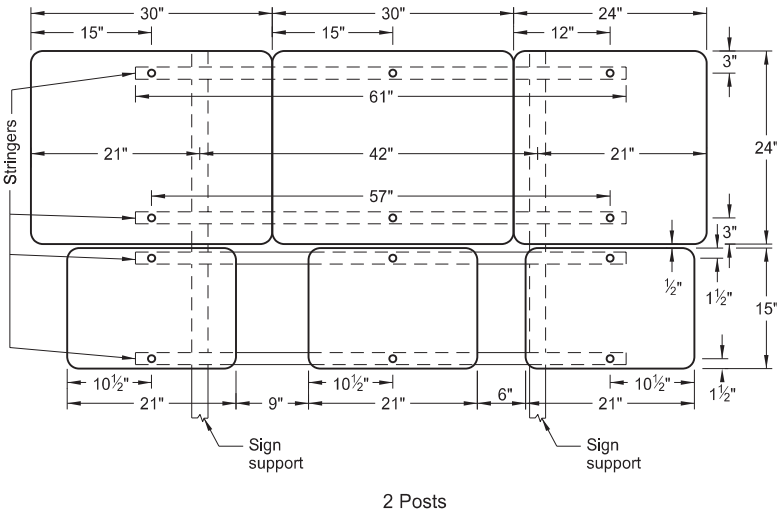
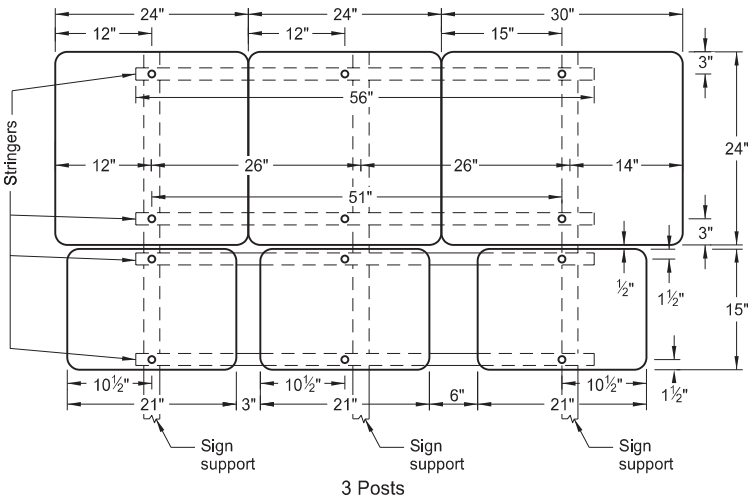
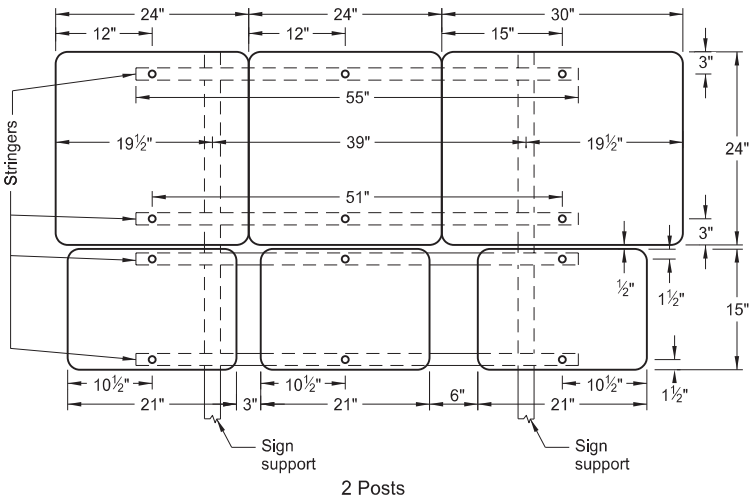


SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS - ROUTE MARKER SIGNS

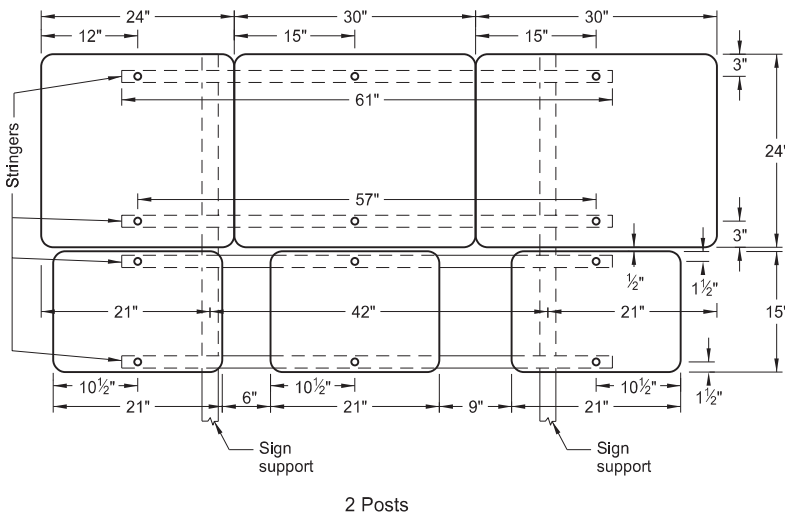
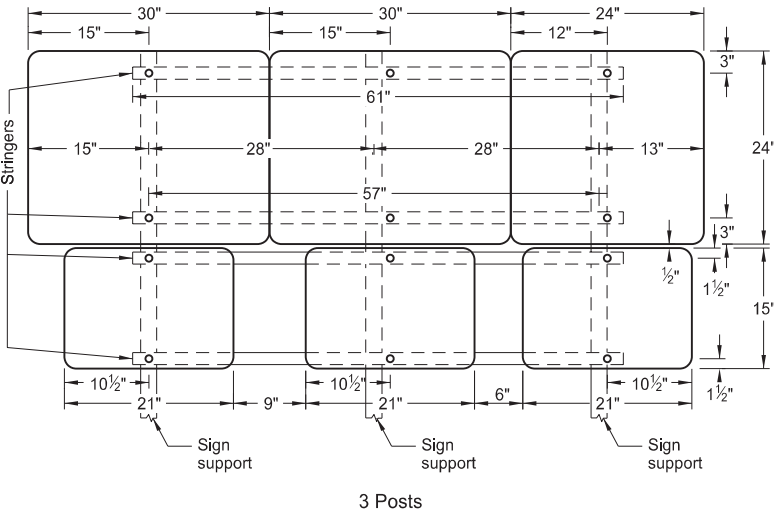
D-754-66



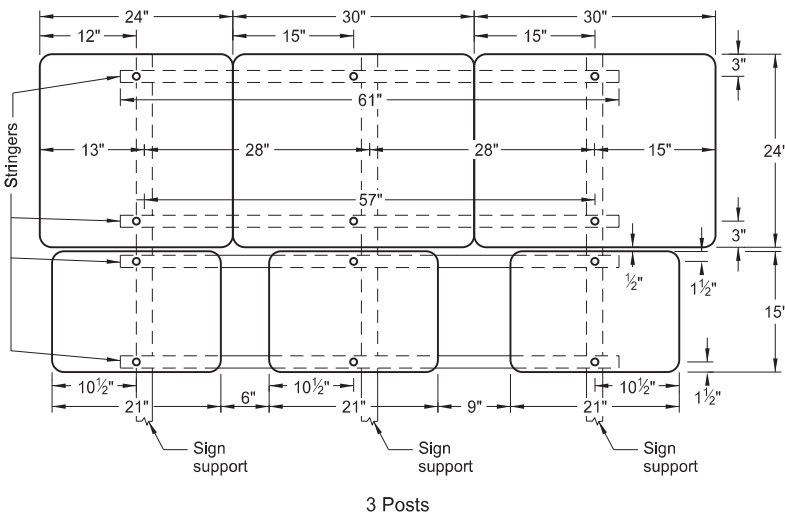
ASSEMBLY NO. 419



ASSEMBLY NO. 420



ASSEMBLY NO. 421



- Notes:
1. Use 0.100 inch minimum thickness sign backing material.
 2. Use 1½"x1½" perforated square tube stringers.
 3. Punch holes round for ⅜" bolt.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-25-12	
REVISIONS	
DATE	CHANGE
8-30-18	Updated notes to active voice & changed post spacing.
9-05-19	New Design Engineer PE Stamp
8-08-24	Electronic Stamp/Signature.



08/08/24