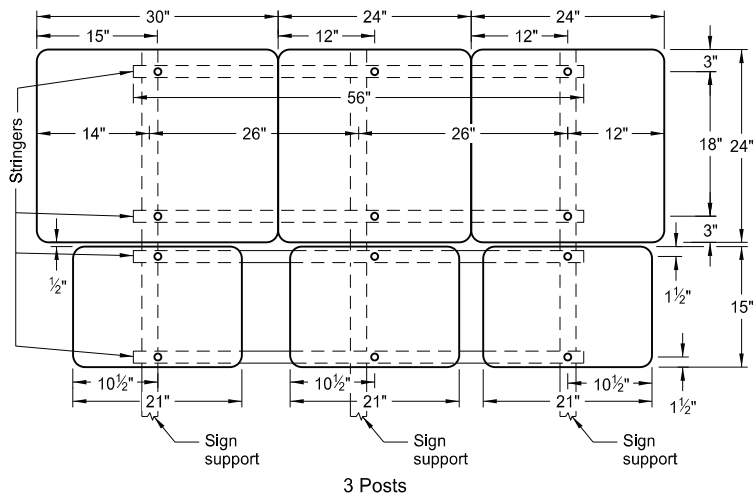
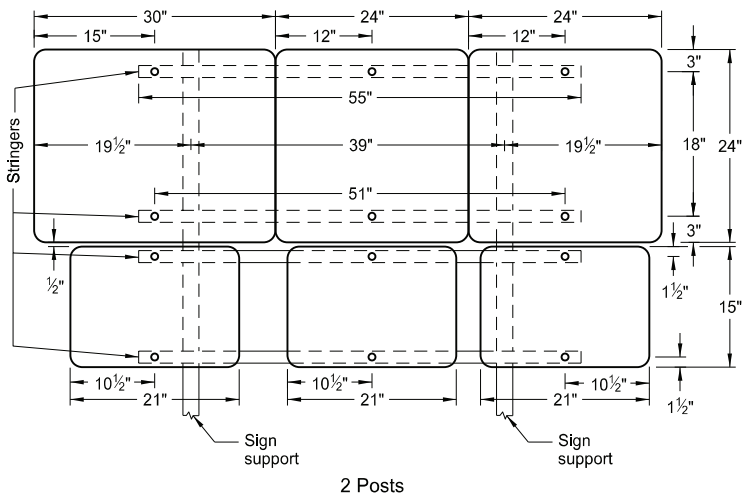
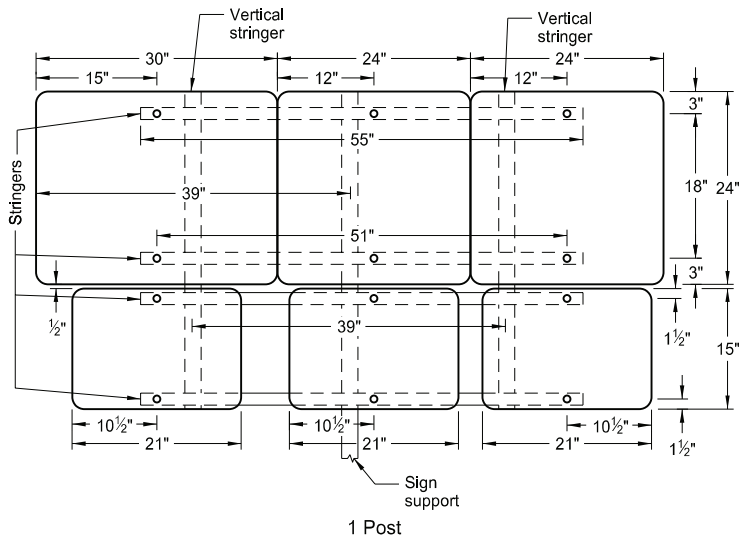
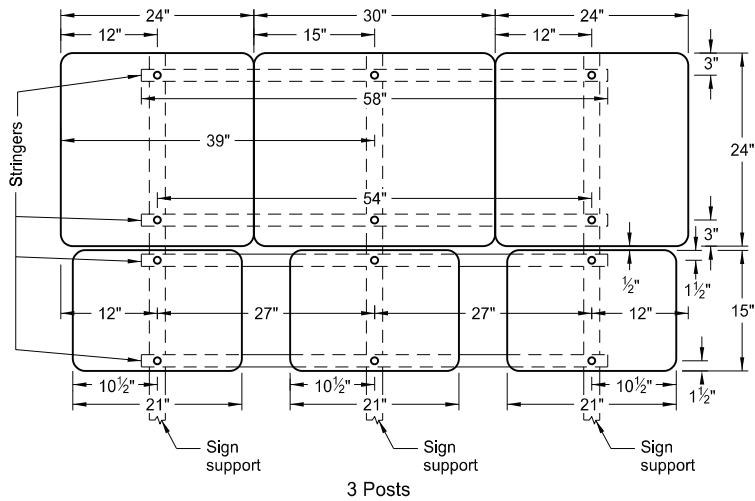
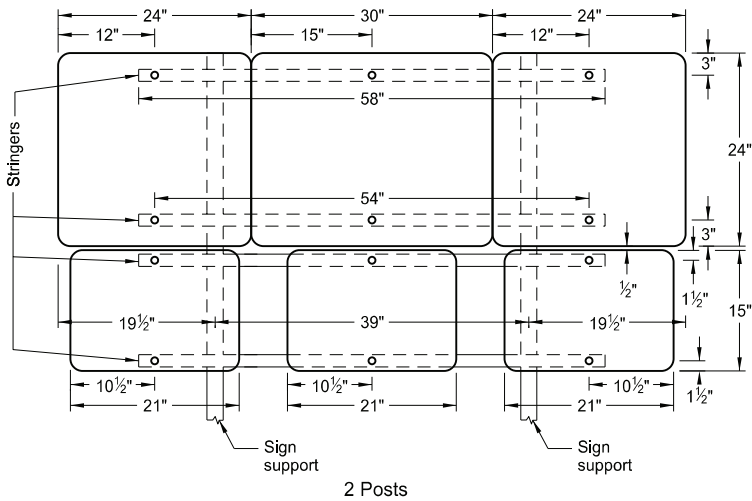
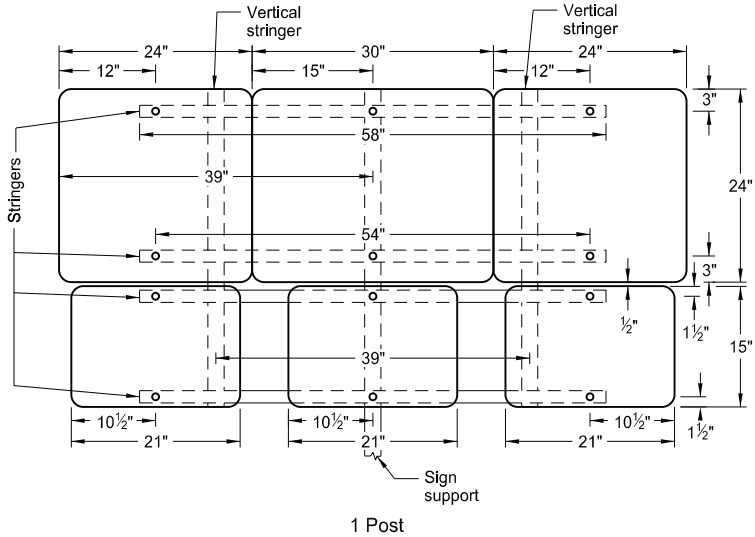


SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS - ROUTE MARKER SIGNS

D-754-65



ASSEMBLY NO. 417



ASSEMBLY NO. 418

- Notes:
- 1. Use 0.100 inch minimum thickness sign backing material.
 - 2. Use 1 1/2"x1 1/2" perforated square tube stringer.
 - 3. Punch holes round for 3/8" bolt.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-25-12	
REVISIONS	
DATE	CHANGE
8-30-18	Update notes to active voice.
9-05-19	New Design Engineer PE Stamp.
8-07-24	Electronic Stamp/Signature.



08/07/24