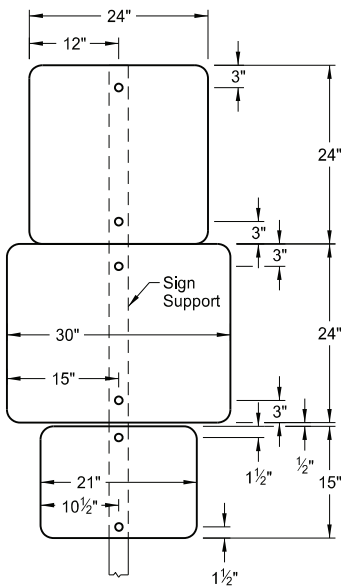
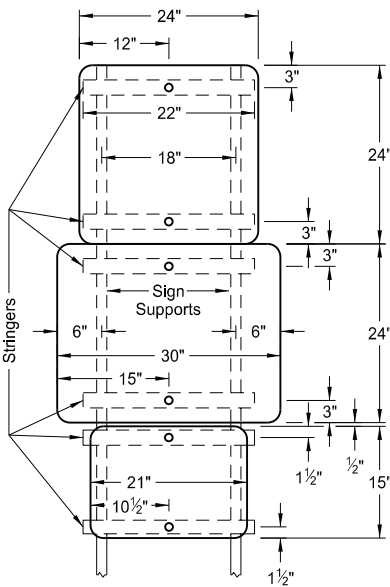


SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS - ROUTE MARKER SIGNS

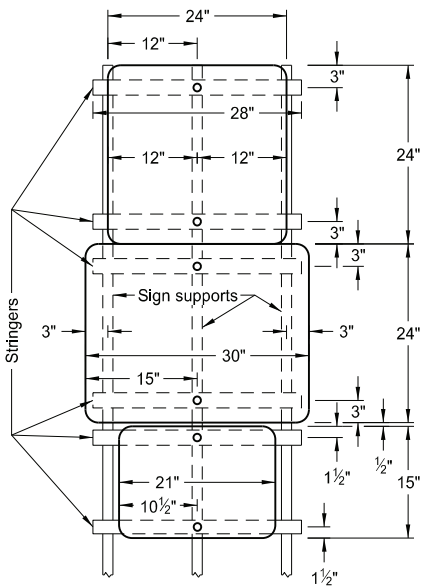
D-754-64



1 Post

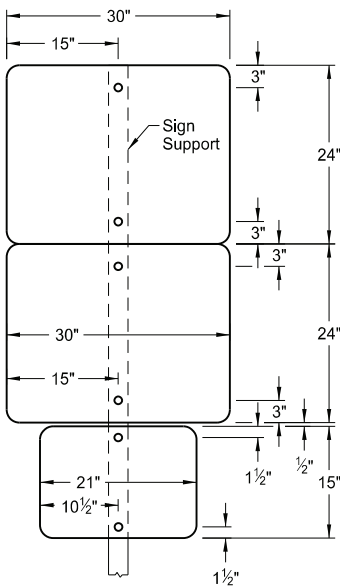


2 Posts

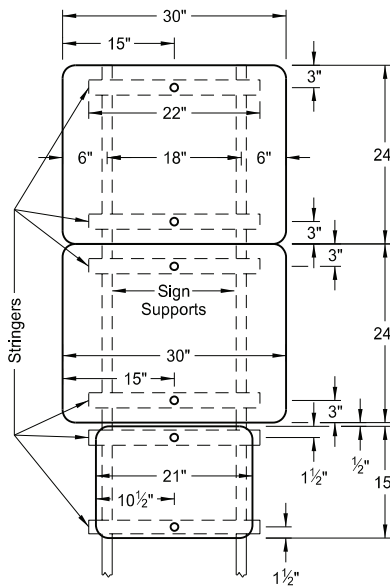


3 Posts

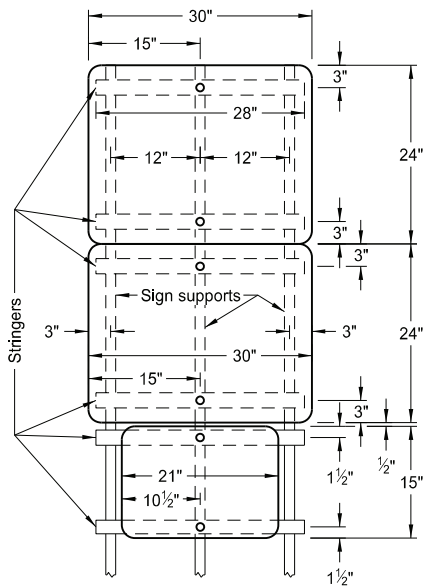
ASSEMBLY NO. 414



1 Post

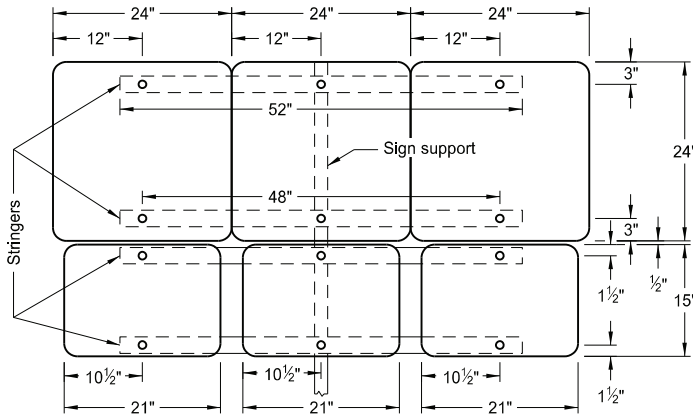


2 Posts

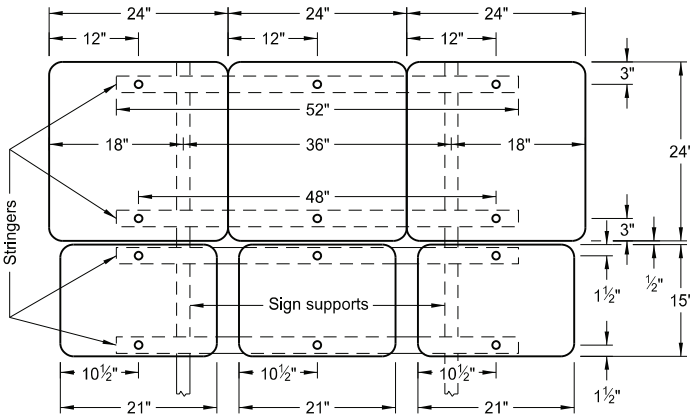


3 Posts

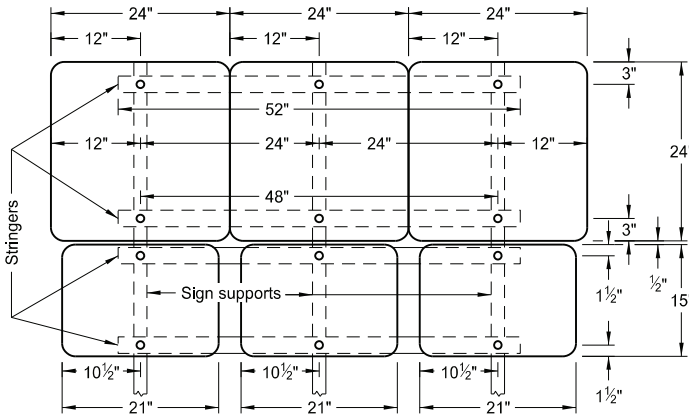
ASSEMBLY NO. 415



1 Post



2 Posts



3 Posts

ASSEMBLY NO. 416

- Notes:
- 1. Use 0.100 inch minimum thickness sign backing material.
 - 2. Use 1 1/2"x1 1/2" perforated square tube stringer.
 - 3. Punch holes round for 3/8" bolt.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-22-12	
REVISIONS	
DATE	CHANGE
8-30-18	Updated notes to active voice.
9-05-19	New Design Engineer PE Stamp
8-07-24	Electronic Stamp/Signature.



08/07/24