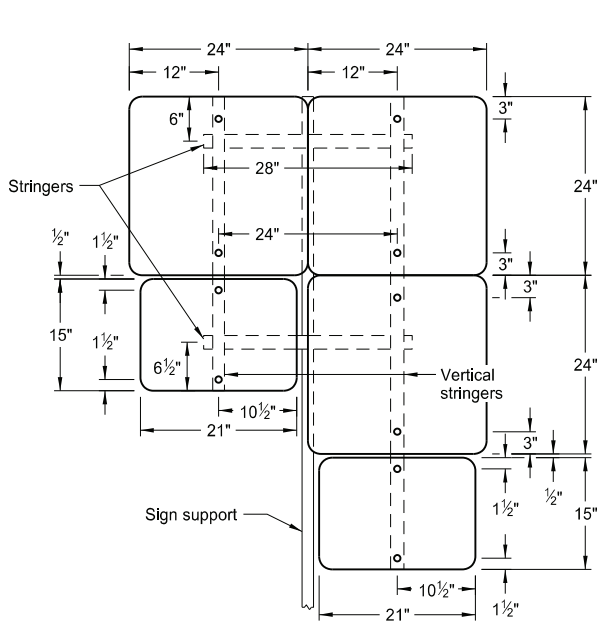
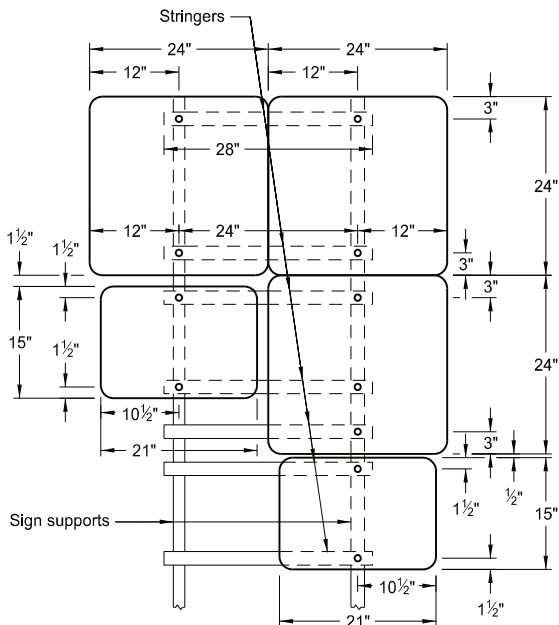


SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS - ROUTE MARKER SIGNS

D-754-62

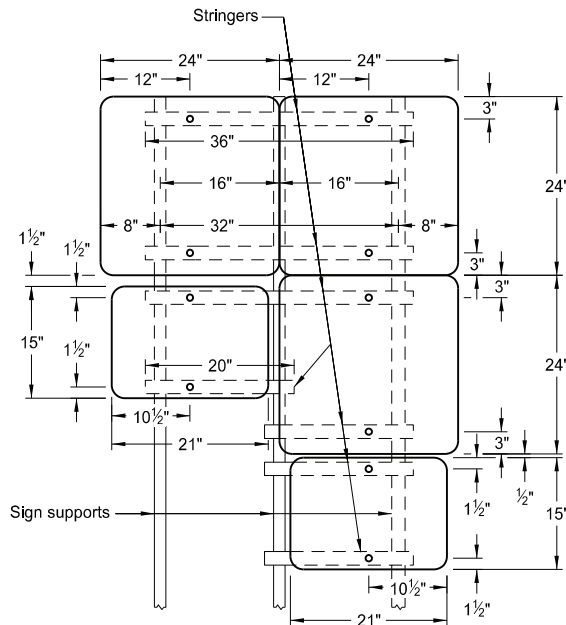


1 Post



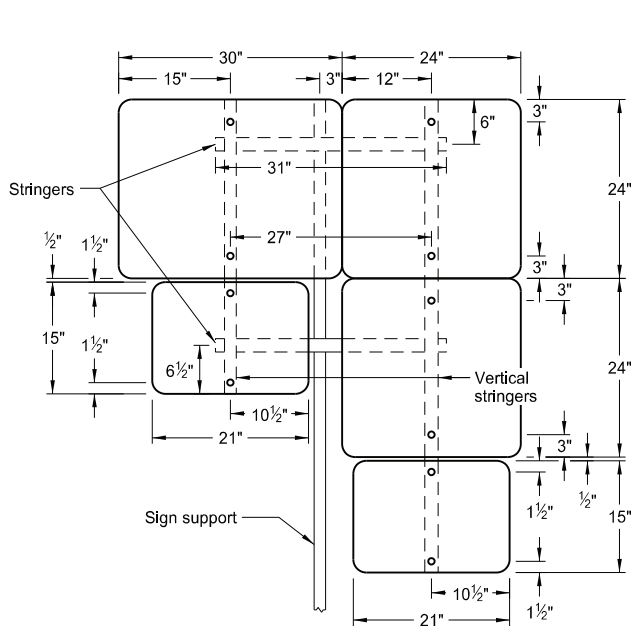
2 Posts

ASSEMBLY NO. 409

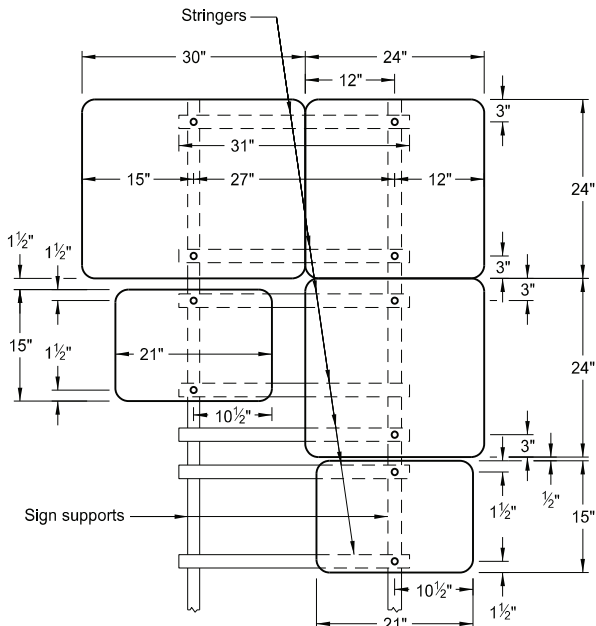


3 Posts

- Notes:
1. Use 0.100 inch minimum thickness sign backing material.
  2. Use 1 1/2"x1 1/2" perforated square tube stringers.
  3. Punch holes round for 3/8" bolt.

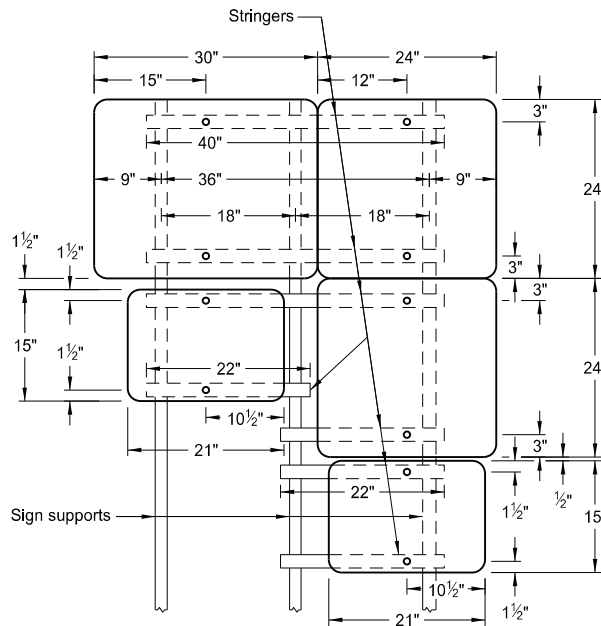


1 Post



2 Posts

ASSEMBLY NO. 410



3 Posts

|                                              |                                                         |
|----------------------------------------------|---------------------------------------------------------|
| NORTH DAKOTA<br>DEPARTMENT OF TRANSPORTATION |                                                         |
| 8-22-12                                      |                                                         |
| REVISIONS                                    |                                                         |
| DATE                                         | CHANGE                                                  |
| 8-30-18                                      | Updated to active voice & added Assembly 410 dimension. |
| 9-04-19                                      | New Design Engineer PE Stamp.                           |
| 8-07-24                                      | Electronic Stamp/Signature.                             |



08/07/24