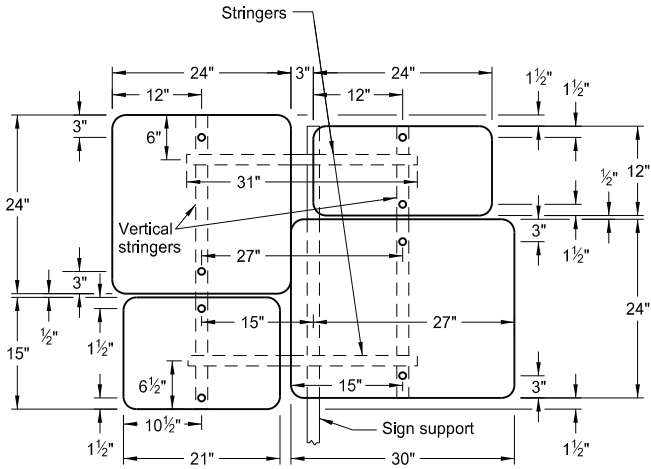
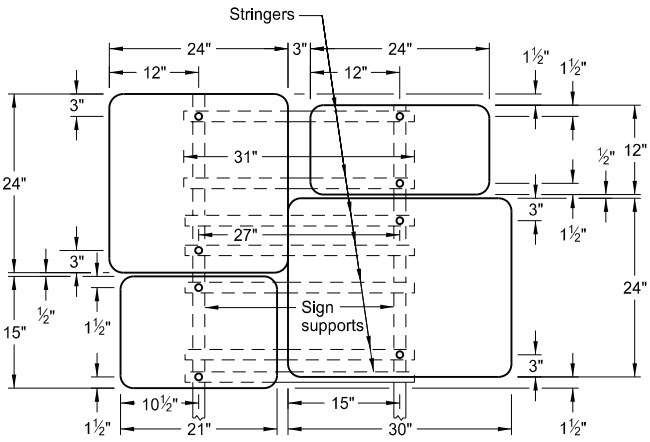


SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS - ROUTE MARKER SIGNS

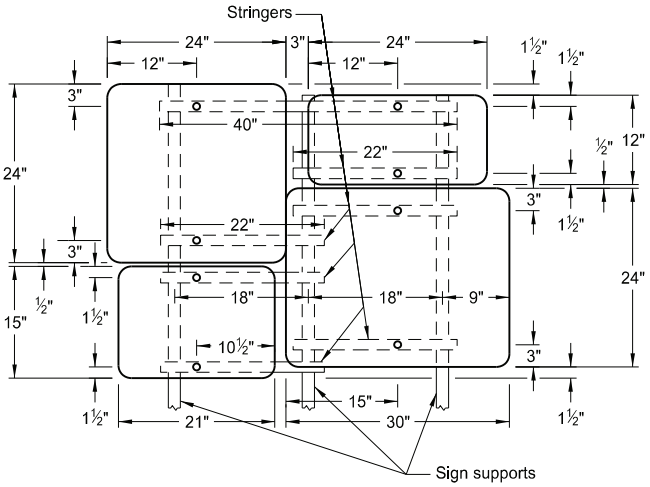
D-754-60



1 Post



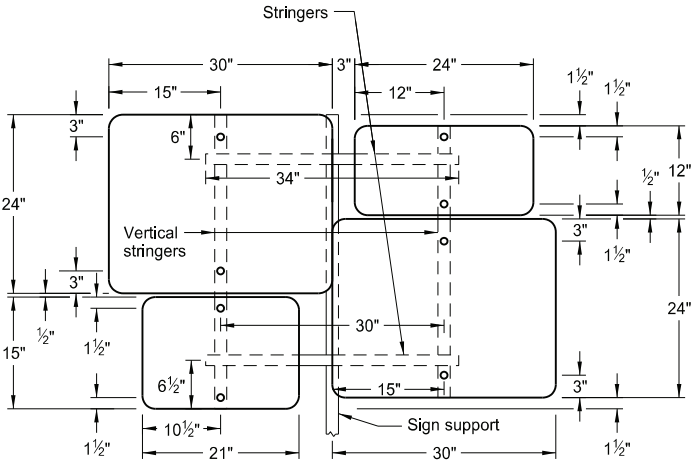
2 Posts



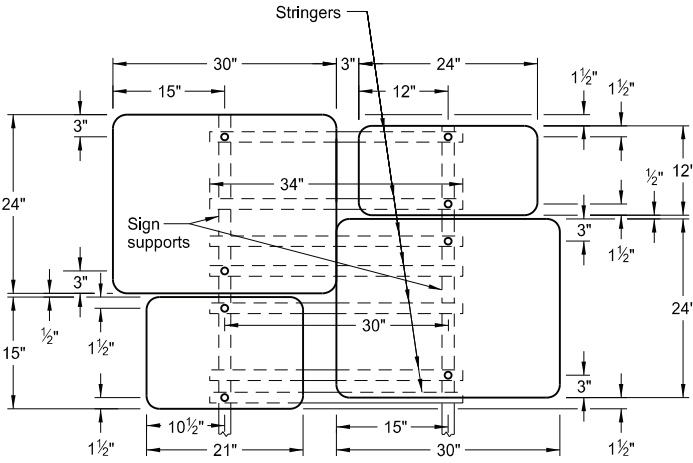
3 Posts

- Notes:
- 1. Use 0.100 inch minimum thickness sign backing material.
 - 2. Use 1½"x1½" perforated square tube stringers.
 - 3. Punch holes round for ⅜" bolt.

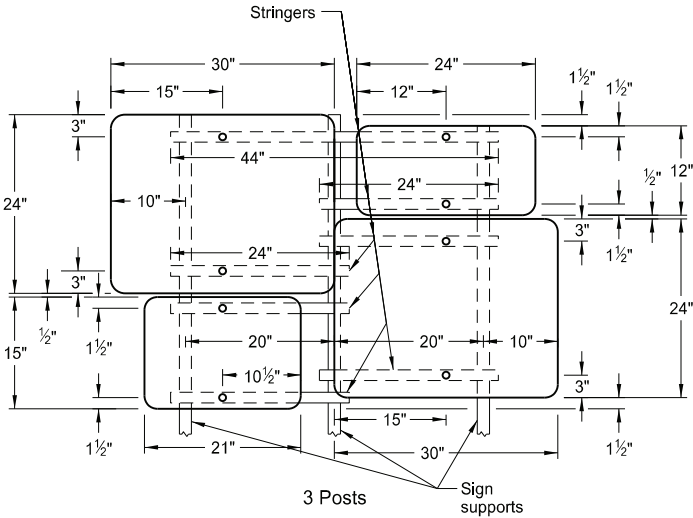
ASSEMBLY NO. 403



1 Post

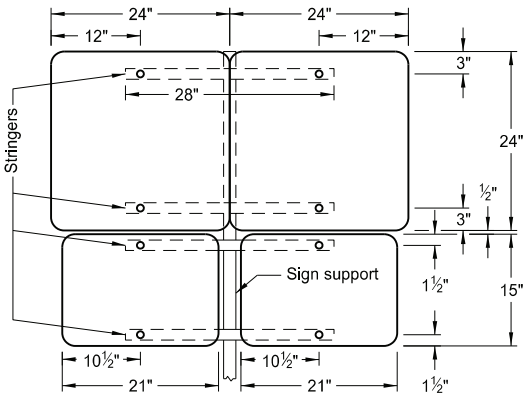


2 Posts

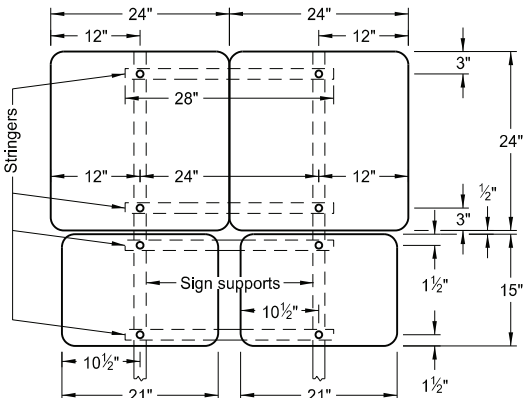


3 Posts

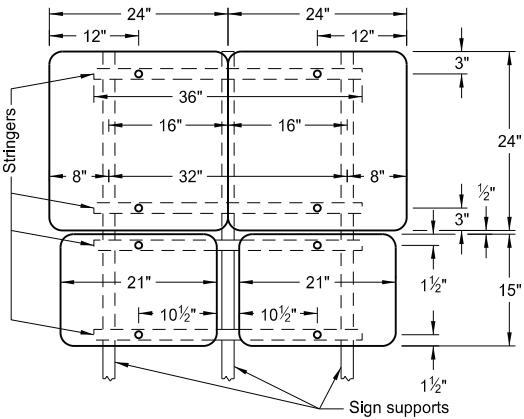
ASSEMBLY NO. 404



1 Post



2 Posts



3 Posts

ASSEMBLY NO. 405

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-22-12	
REVISIONS	
DATE	CHANGE
8-30-18	Updated notes to active voice.
9-04-19	New Design Engineer PE Stamp.
8-07-24	Electronic Stamp/Signature.



08/07/24