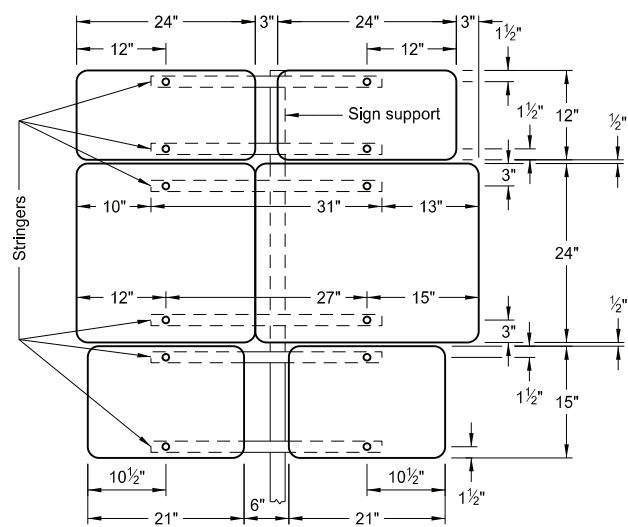
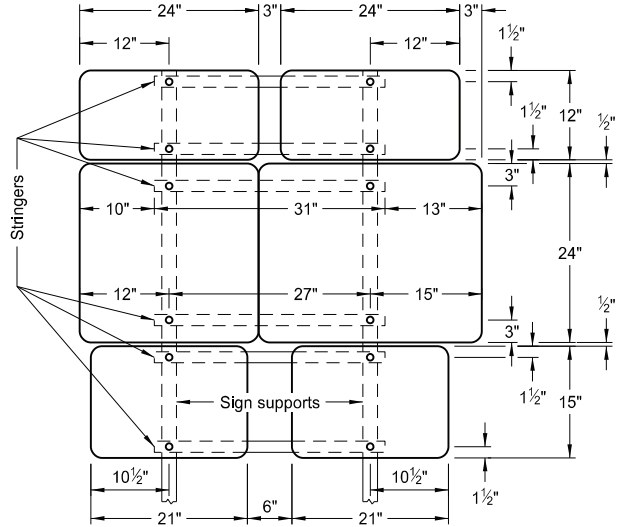


SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS - ROUTE MARKER SIGNS

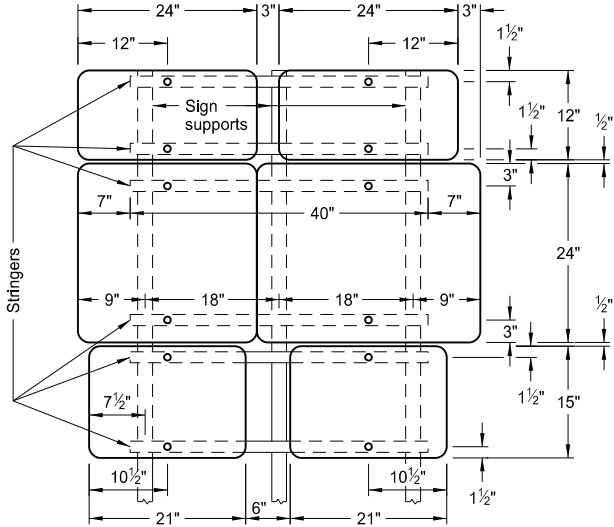
D-754-56



1 Post

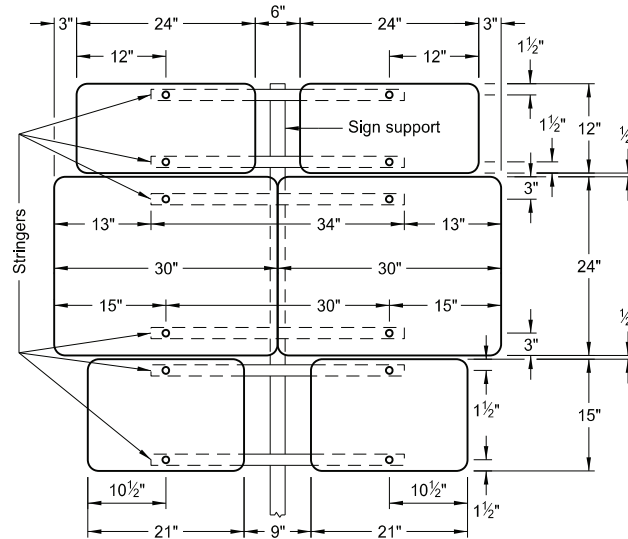


2 Posts

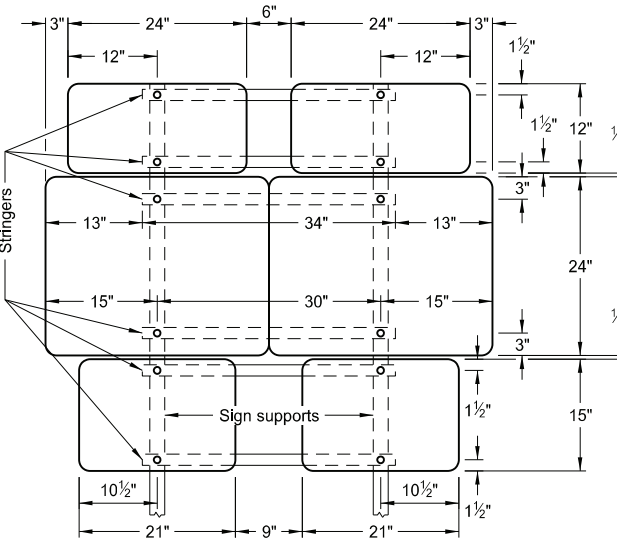


3 Posts

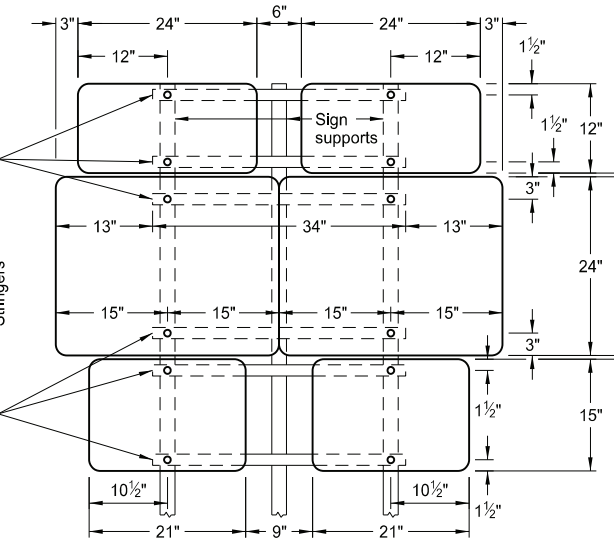
ASSEMBLY 389



1 Post



2 Posts



3 Posts

ASSEMBLY 390

Notes:

1. Use 0.100 inch minimum thickness sign backing material.
2. Use 1½"x1½" perforated square tube stringers.
3. Punch holes round for ⅜" bolt.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-22-12	
REVISIONS	
DATE	CHANGE
8-30-18	Updated notes to active voice.
9-04-19	New Design Engineer PE Stamp.
8-07-24	Electronic Stamp/Signature.



08/07/24