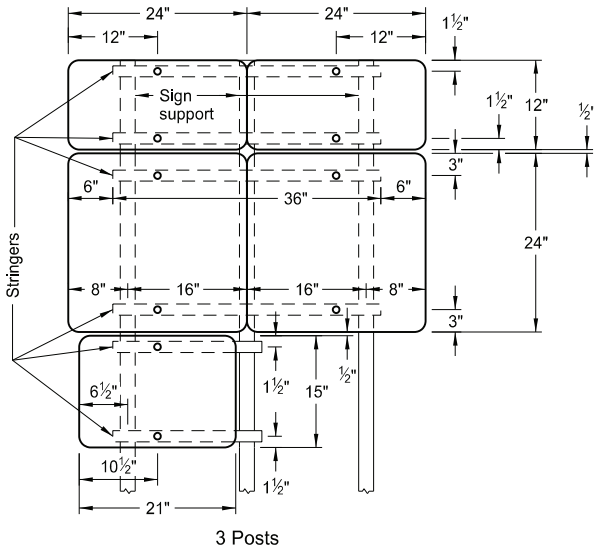
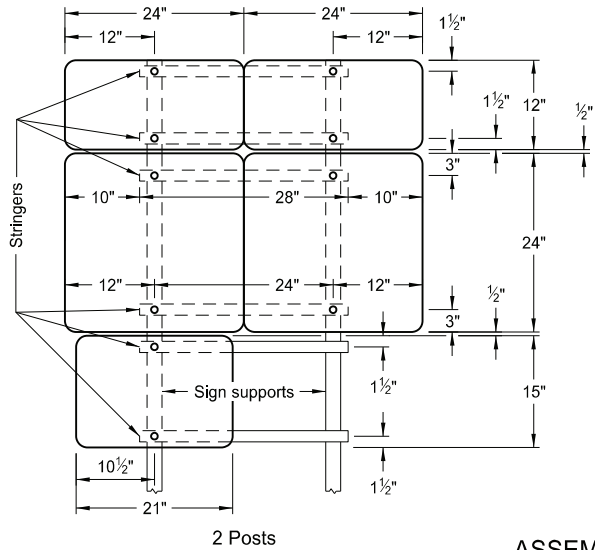
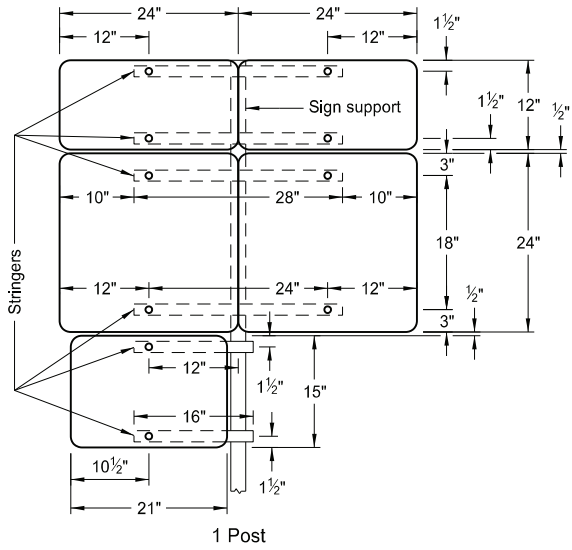


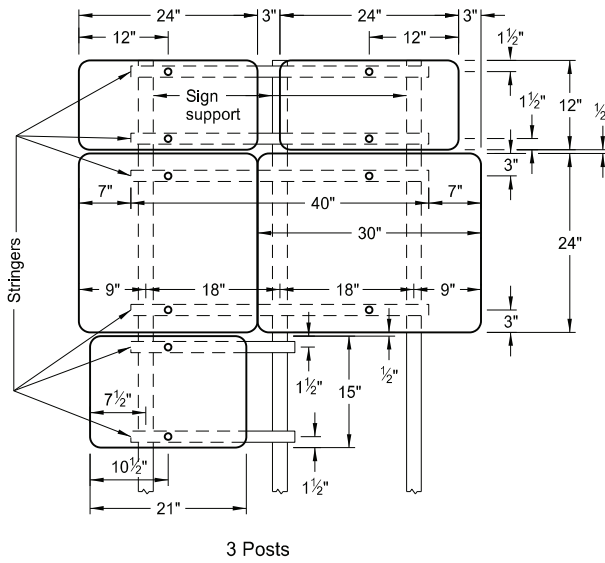
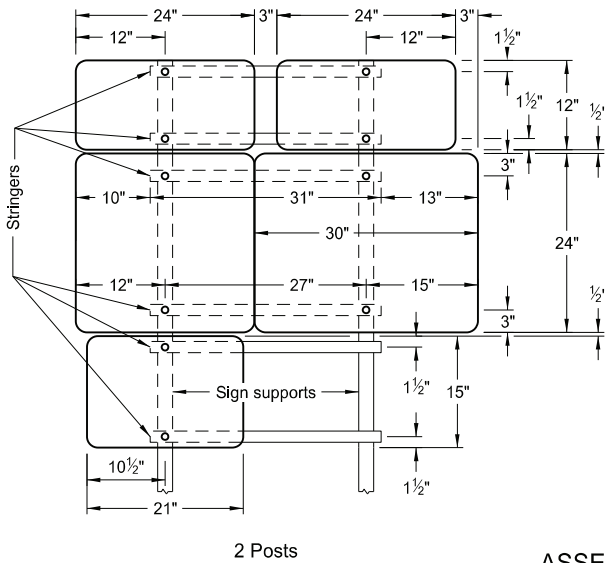
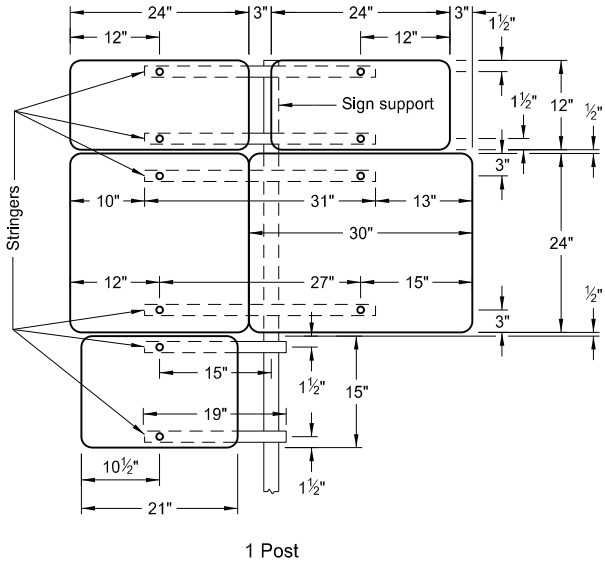
SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS - ROUTE MARKER SIGNS

D-754-54

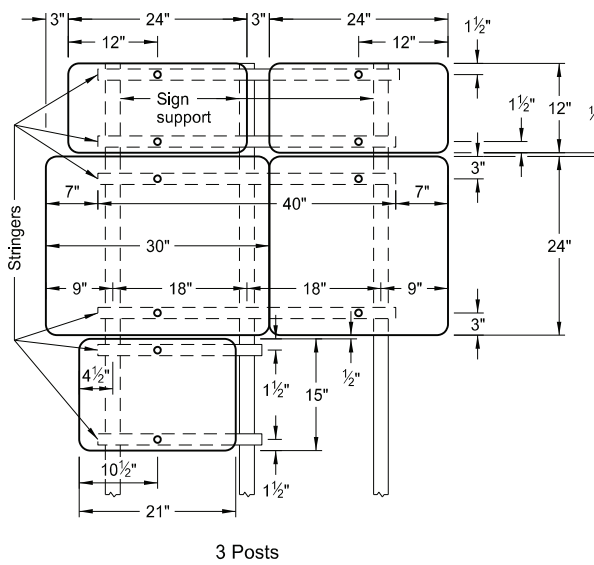
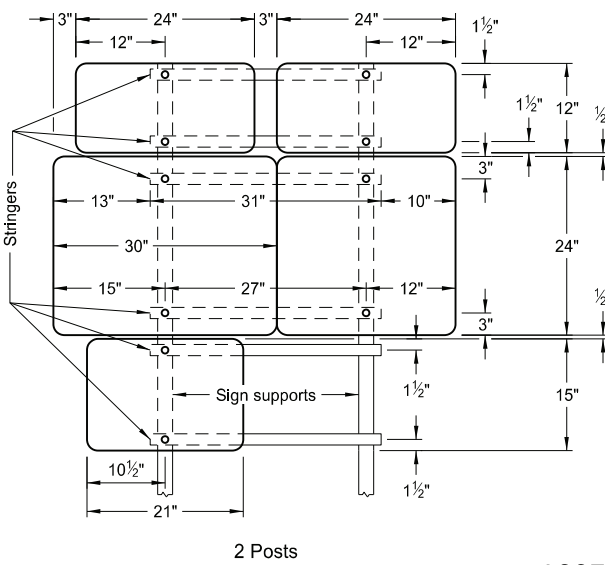
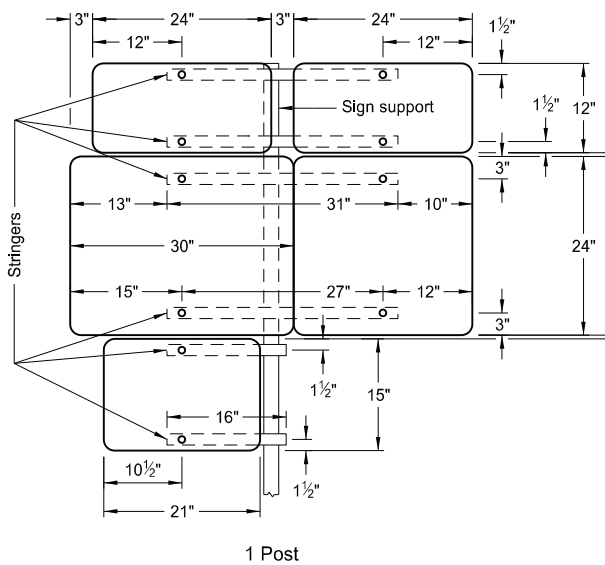


ASSEMBLY 383

- Notes:
1. Use 0.100 inch minimum thickness sign backing material.
 2. Use 1 1/2"x1 1/2" perforated square tube stringers.
 3. Punch holes round for 3/8" bolt.



ASSEMBLY 384



ASSEMBLY 385

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-22-12	
REVISIONS	
DATE	CHANGE
8-30-18	Updated notes to active voices.
9-04-19	New Design Engineer PE Stamp.
8-07-24	Electronic Stamp/Signature.



08/07/24