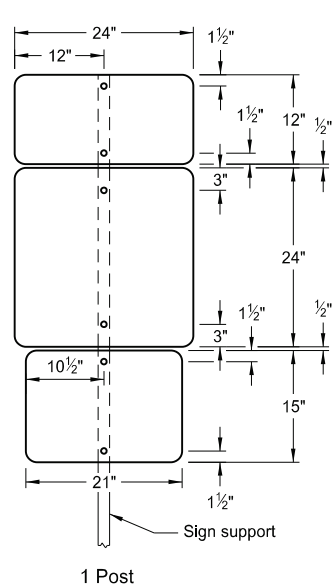
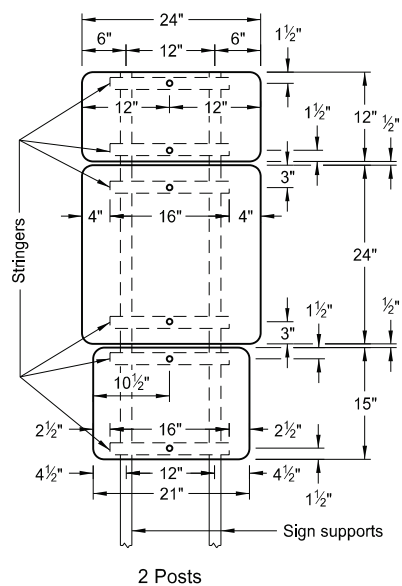


SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS - ROUTE MARKER SIGNS

D-754-53

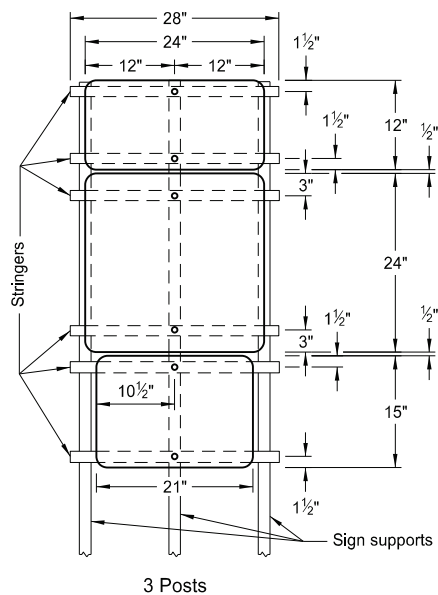


1 Post

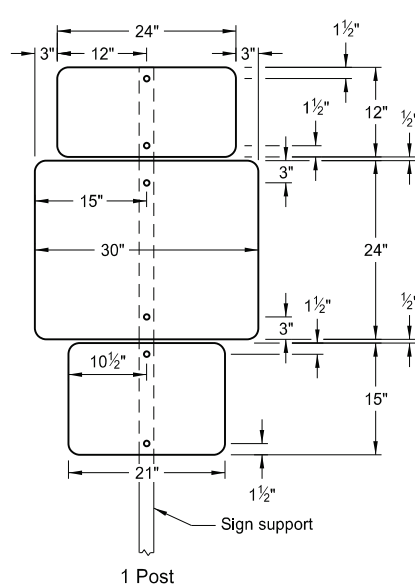


2 Posts

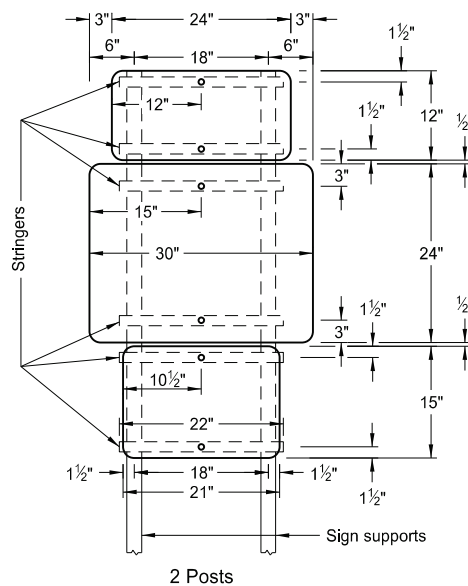
ASSEMBLY NO. 379



3 Posts

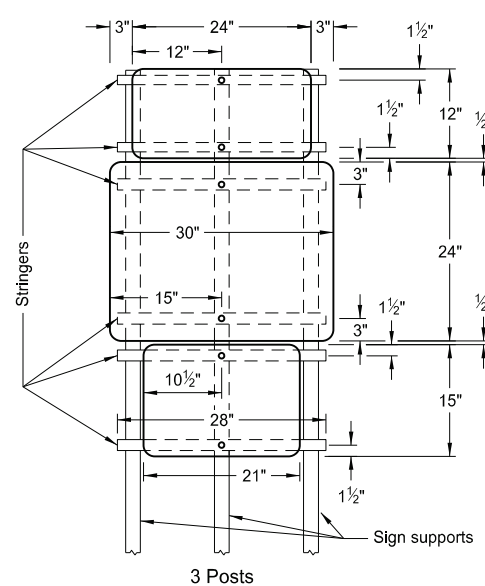


1 Post

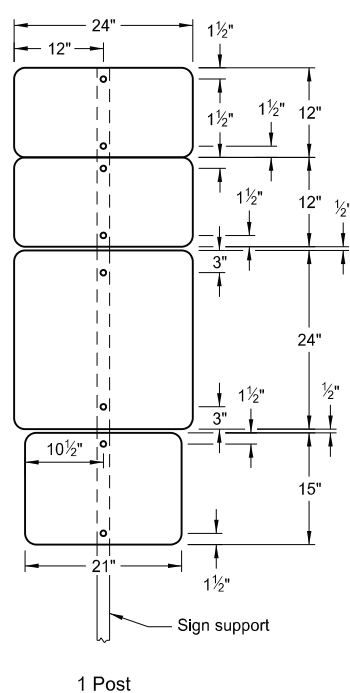


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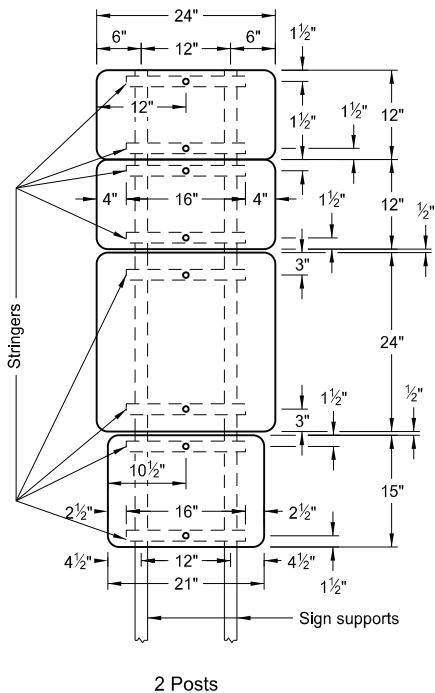
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3 Posts

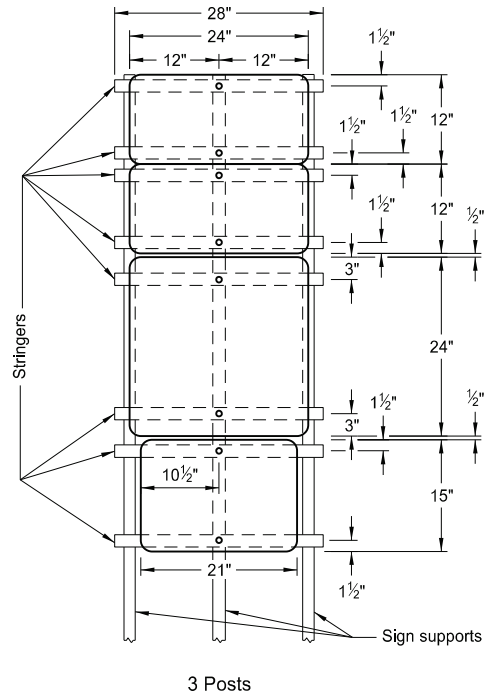


1 Post

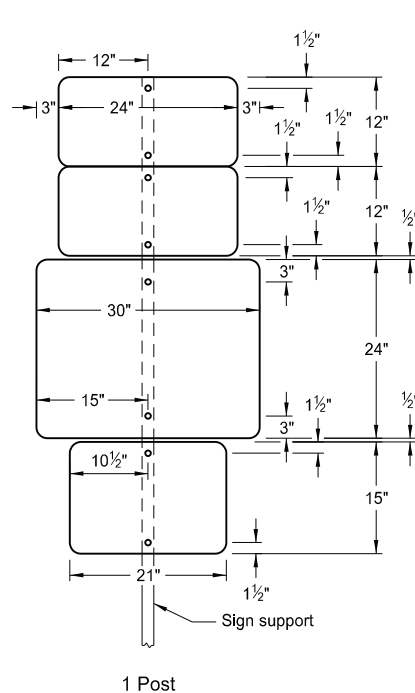


2 Posts

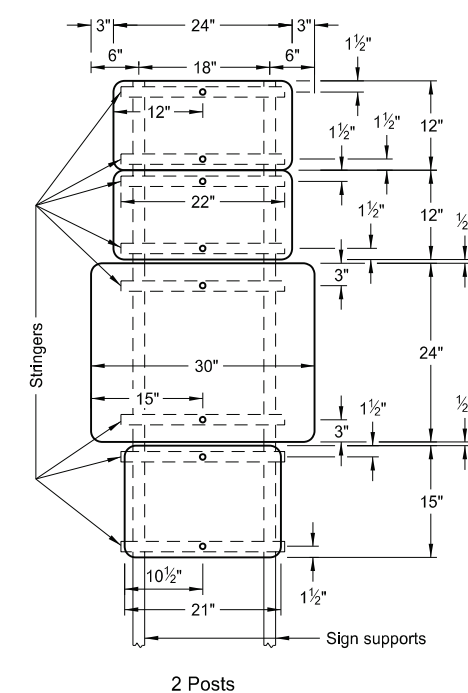
ASSEMBLY NO. 381



3 Posts

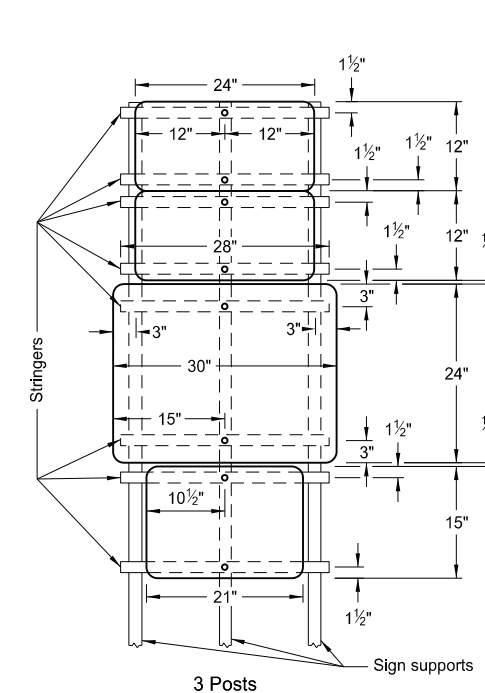


1 Post



2 Posts

ASSEMBLY NO. 382



3 Posts

Notes:

1. Use 0.100 inch minimum thickness sign backing material.
2. Use 1½"x1½" perforated square tube stringers.
3. Punch holes round for ⅜" bolt.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-22-12	
REVISIONS	
DATE	CHANGE
8-30-18	Updated notes to active voice.
9-04-19	New Design Engineer PE Stamp.
8-07-24	Electronic Stamp/Signature,



08/07/24