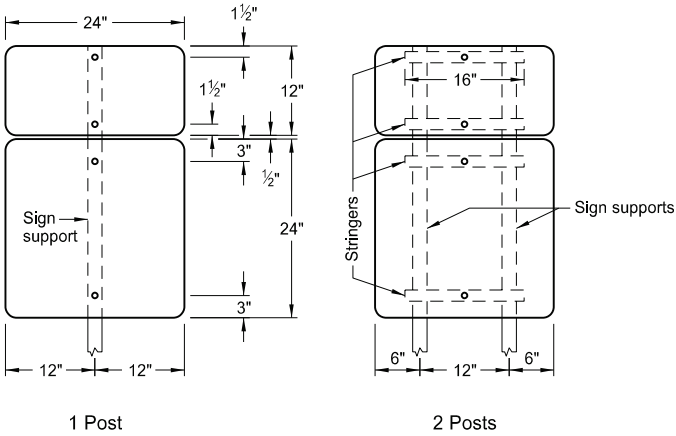
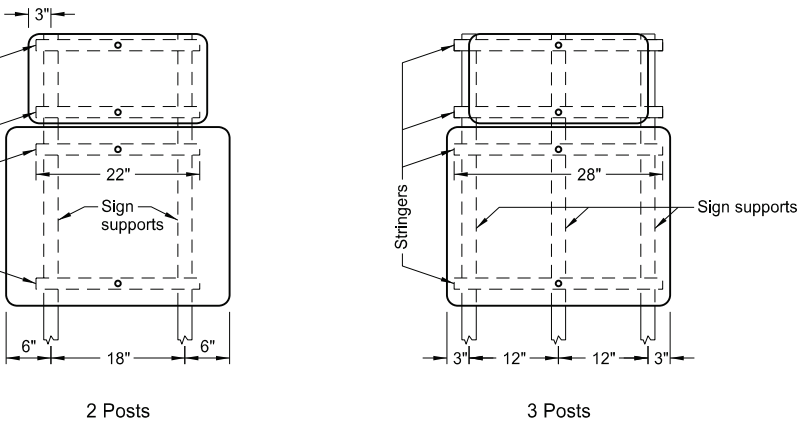
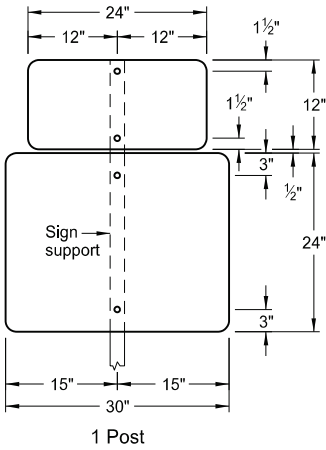


SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS - ROUTE MARKER SIGNS

D-754-51

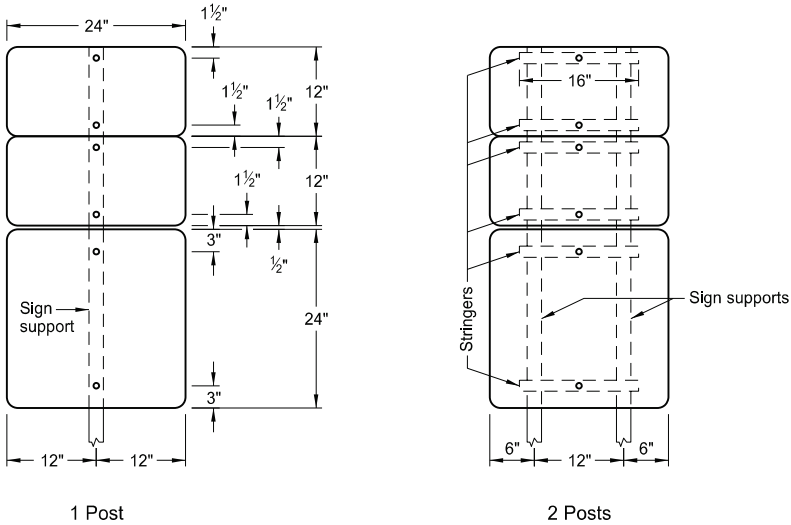


ASSEMBLY NO. 371

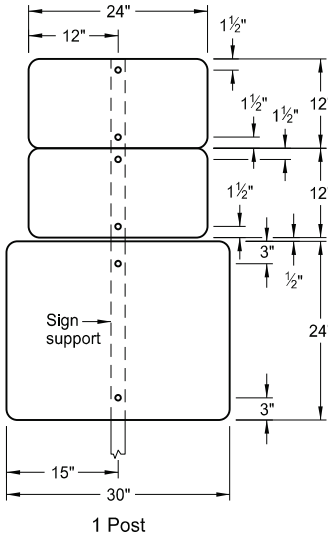
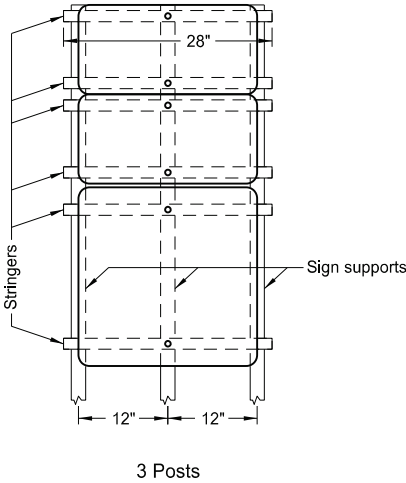


ASSEMBLY NO. 372

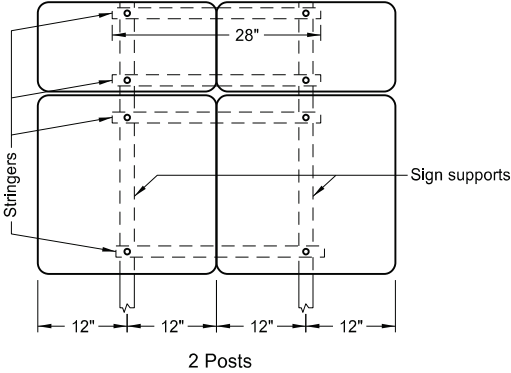
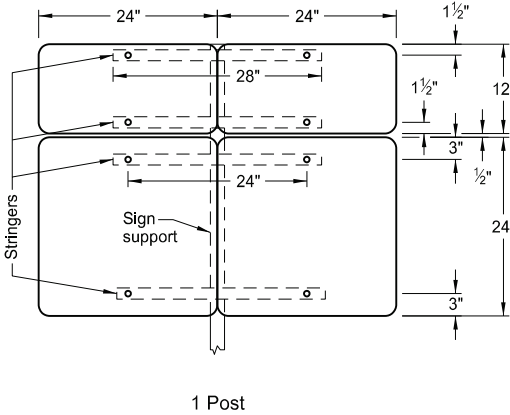
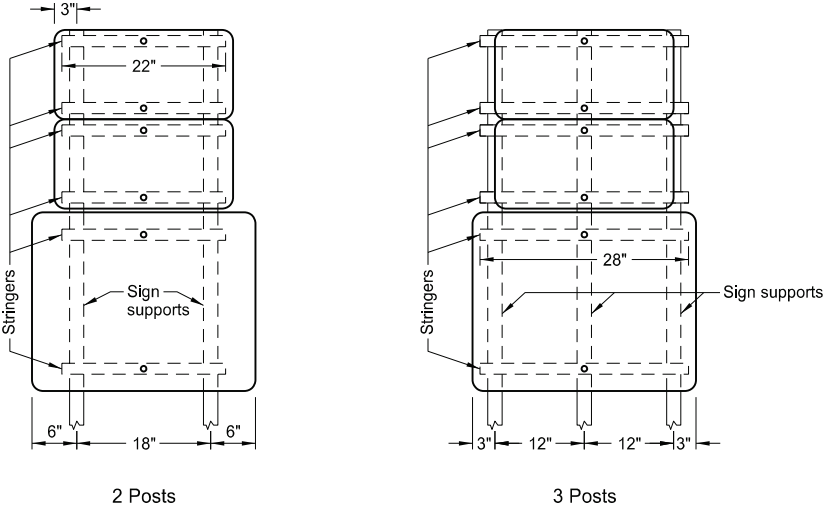
- Notes:
- 1. Use 0.100 inch minimum thickness sign backing material.
 - 2. Use 1½"x1½" perforated square tube stringers.
 - 3. Punch holes round for ⅜" bolt.



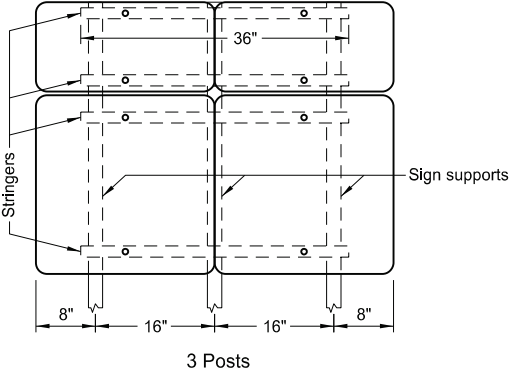
ASSEMBLY NO. 373



ASSEMBLY NO. 374



ASSEMBLY NO. 375



NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-22-12	
REVISIONS	
DATE	CHANGE
8-30-18	Updated notes to active voice.
9-04-19	New Design Engineer PE Stamp.
8-07-24	Electronic Stamp/Signature.

08/07/24