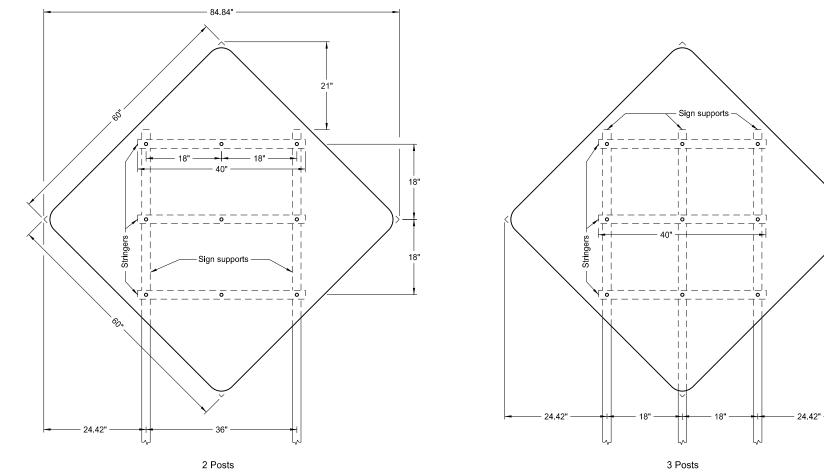
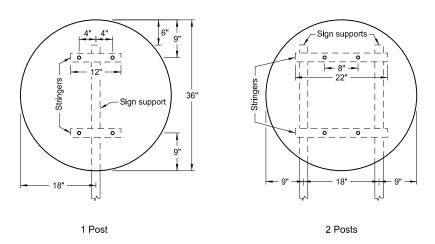
SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS REGULATORY, WARNING AND GUIDE SIGNS



ASSEMBLY NO. 62



ASSEMBLY NO. 63

D-754-40

Notes:

- 1. Use 0.100 inch minimum thickness sign backing material.
- 2. Use $1\frac{1}{2}$ "x $1\frac{1}{2}$ " perforated square tube stringers.
- 3. Punch holes round for %" bolt.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION		
8-22-12		
REVISIONS		
DATE	CHANGE	
8-30-18 8-30-19	CHANGE Updated notes to active voice, New Design Engineer PE Stamp.	

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Kirk J Hoff,			
Registration Number			
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document is stored at the			
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of Transportation			