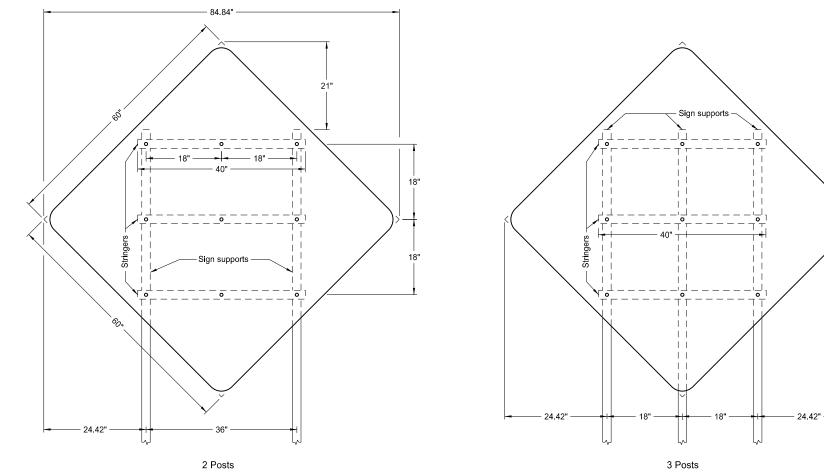
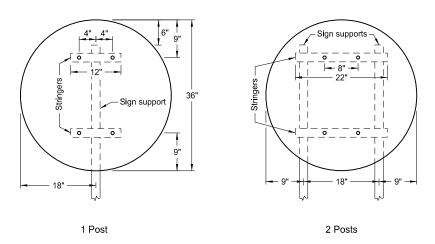
## SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS REGULATORY, WARNING AND GUIDE SIGNS



ASSEMBLY NO. 62



ASSEMBLY NO. 63

## D-754-40

## Notes:

- 1. Use 0.100 inch minimum thickness sign backing material.
- 2. Use  $1\frac{1}{2}$ "x $1\frac{1}{2}$ " perforated square tube stringers.
- 3. Punch holes round for %" bolt.

| NORTH DAKOTA<br>DEPARTMENT OF TRANSPORTATION |   |  |
|--|---|--|
| 8-22-12                                      |   |  |
| REVISIONS                                    |   |  |
| DATE   | CHANGE  |  |
| 8-30-18<br>8-30-19                           | CHANGE<br>Updated notes to active voice,<br>New Design Engineer PE Stamp. |  |

| This document was originally |                 |            |  |
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| Registration Number          |                 |            |  |
| PE-4683,                     |                 |            |  |
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