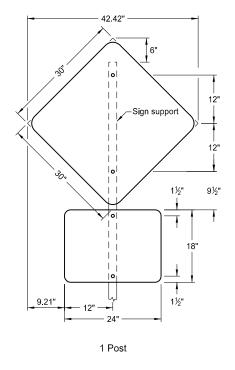
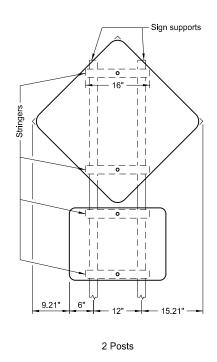
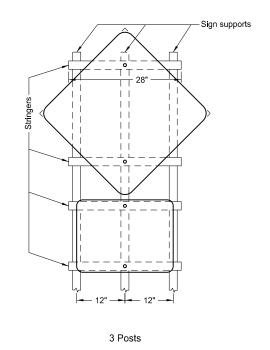
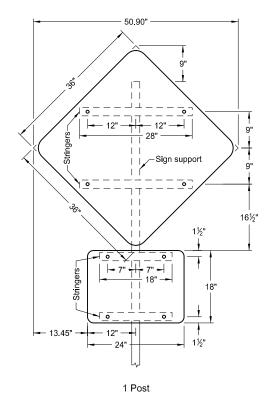
SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS REGULATORY, WARNING AND GUIDE SIGNS

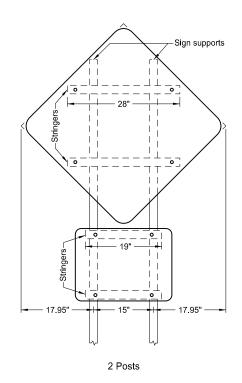


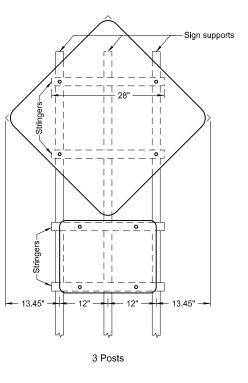




ASSEMBLY NO. 56







ASSEMBLY NO. 57

- 1. Use 0.100 inch minimum thickness sign backing material.
- 2. Use 1½"x1½" perforated square tube stringers.
- 3. Punch holes round for $\frac{3}{8}$ " bolt.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-22-12	
REVISIONS	
DATE	CHANGE
8-30-18	Updated to active voice & added Assembly dimensions.
8-30-19	New Design Engineer PE Stamp.
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This document was originally issued and sealed by Kirk J Hoff, Registration Number PE-4683, on 8/30/19 and the original document is stored at the North Dakota Department of Transportation