1. Use 0.100 inch minimum thickness sign backing material.
2. Use 1/8" x 1/2" perforated square tube stringers.
3. Punch holes round for 3/8" bolt.

ASSEMBLY NO. 433

ASSEMBLY NO. 434

Notes:
- Updated notes to active voice.
- 8-30-18

REVISIONS
- DATE
- CHANGE
- DEPARTMENT OF TRANSPORTATION
- NORTH DAKOTA
- This document was originally issued and sealed by Roger Weigel
- Registration Number PE- 2930
- on 8-30-2018 and the original document is stored at the North Dakota Department of Transportation.