## **RESEARCH REPORT DOCUMENTATION PAGE**

-

1. Report No.	2. Report Date	3. Contract No.			4. Project No.	
MR 98-01 5. Title and Subtitle	October 2001	N/A	6. Report Type		7. Project No.	
	Click on link to open repo					
Evaluation of Water-Borne Pav	Work Plan	· ۲	8. Project No.			
			Construction		9. Project No.	
			Evaluation		10. Project No.	
			<u>Final</u>			
11. Author(s)/Principle Investigator(s)						
12. Performing Organization Name and Addre	13. Sponsoring Agency Name and Address					
NDDOT M+R				North Dakota DOT		
NDDOT OTHER*	Materials and Re	Materials and Research Division				
NDSU	300 Airport Road	300 Airport Road				
UND	Bismarck ND 585	Bismarck ND 58504-6005				
OTHER*						
*see supplementary notes						
14. Supplementary Notes						
15. Abstract Purpose and Need						
The NDDOT has begun to use water-borne pavement marking paints instead of solvent-borne paints. The NDDOT desires to compare the						
performance of different water-borne products to the performance of solvent-borne paints.						
Objective						
To compare the performance and cost-effectiveness of different types of pavement marking paint.						
Saana						
Scope Test sections were constructed on ramp sections with similar traffic counts and were located on both asphalt and portland cement concrete (PCC)						
					ection of I-94 and Centennial Road.	
The striping test section installed o						
The types of pavement marking paints tested were: water-borne acrylic latex (E-2706) - white and yellow, water-borne acrylic latex (E-3427) - white						
and yellow, and solvent-borne - white and yellow. The test sections were evaluated after approximately 26, 66, and, 261 days of exposure to traffic. The test sections were evaluated for appearance,						
resistance to wear, and retroreflectivity on the final evaluation. The different paints were also evaluated for relative cost of application.						
Summary Test stripes located on PCC Pavement						
Observations during the first evaluation indicated that the yellow latex E-3427 paint appeared to be performing better on a PCC surface when						
compared to the yellow latex E-2706 paint. However, by the second evaluation, (approximately 66 days after installation), both the E-2706 and E-3427						
paint were worn away. During the third evaluation, (approximately 261 days after installation), only traces of the striping were observed near the edges						
of the pavement.						
Test stripes located on AC Pavement At the second evaluation, (approximately 66 days after installation), the test stripes containing the two water-borne paint systems and the solvent-						
born paint system were still perform	ning moderately well. Alth	hough all of the paint sy	stems were showing s	signs of we	ear and fading, it appeared that	
there was no significant difference in performance between any of the paint systems. At the third evaluation, (approximately 261 days after installation),						
all systems continue to show wear and fading. Members of the research team commented that the roughness of the asphalt surface contributed to the						
better performance of all paint systems.						
Recommendations						
Given the benefit of a slight increase in wearability over the yellow latex E-2706 paint, it is doubtful whether the latex E-3427 paint would warrant any decrease in the fragmency of strings exercises. Also as providently maniformed the part of the E-3427 material was more part callen the E-3706						
decrease in the frequency of striping operations. Also as previously mentioned the cost of the E-3427 material was more per gallon than the E-2706 material. At this point, it is would not be advantageous to replace the E-2706 paint system currently used on North Dakota projects with the latex E-						
3427 paint system.						
16. Key Words	17. Distribution Statement				18. No. of Pages	
	No restrictions. This document is avai		able to the public from:		-	
			<del>.</del>	F	22 19 Eilo typo/Sizo	
	North Dakota Department of Transportation Materials and Research Division:				19. File type/Size	
					Pdf / 2.4 mb	
	300 Airport Road Bismarck ND 58504-6005					
	Bismarck ND 58504-6005 Office: (701) 328-6900 Fax: (701) 328-0310					
			an. (101) 320-0310			