

NDDOT ABBREVIATIONS

D-101-1

?	This is a special text character used in the labeling of existing features. It indicates a feature that has an unknown characteristic, potentially based on: lack of description, location accuracy or purpose.				
Abn	abandoned	C Gdrl	cable guardrail	Culv	culvert
Abut	abutment	Calc	calculate	C&G	curb & gutter
Adj	adjusted	CIP	cast iron pipe	CI	curb inlet
Aggr	aggregate	CB	catch basin	CR	curb ramp
Ahd	ahead	CRS	cationic rapid setting	C	cut
ARV	air release valve	C Gd	cattle guard		
Align	alignment	C To C	center to center	Dd Ld	dead load
Al	alley	CL or $\varnothing$	centerline	Defl	deflection
Alt	alternate	Ch	chain	Defm	deformed
Alum	aluminum	Chnlk	chain-link	DInt	delineate
ADA	Americans with Disabilities Act	Ch Blk	channel block	DIntr	delineator
&	and	Ch Ch	channel change	Depr	depression
Appr	approach	Chk	check	Desc	description
Approx	approximate	Chsld	chiseled	Det	detail
ACP	asbestos cement pipe	Cir	circle	DWP	detectable warning panel
Asph	asphalt	Cl	class	Dtr	detour
AC	asphalt cement	CInt	clean-out	Dia or $\varnothing$	diameter
Assmd	assumed	Clr	clear	Dir	direction
@	at	Cl&gr	clearing & grubbing	Dist	distance
Atten	attenuation	Comb.	combination	DM	disturbed material
ATR	automatic traffic recorder	Coml	commercial	DB	ditch block
Ave	Avenue	Compr	compression	DG	ditch grade
Avg	average	CADD	computer aided drafting & design	Dbl	double
ADT	average daily traffic	Conc	concrete	Dn	down
		CECB	concrete erosion control blanket	Dwg	drawing
		Cond	conductor	Dr	drive
		Const	construction	Drwy	driveway
		Cont	continuous	DI	drop inlet
		CSB	continuous split barrel sample	D	dry density
		Contr	contraction		
		Contr	contractor	Ea	each
		CP	control point	Esmt	easement
		Coord	coordinate	E	East
Bk	back	Cor	corner	EB	Eastbound
BF	back face	Corr	corrected	Elast	elastomeric
Balc	balcony	CAES	corrugated aluminum end section	EL	electric locker
B Wire	barbed wire	CAP	corrugated aluminum pipe	E Mtr	electric meter
Barr	barricade	CMES	corrugated metal end section	Elec	electric/al
Btry	battery	CMP	corrugated metal pipe	EDM	electronic distance meter
BI	beehive inlet	CPVCP	corrugated poly-vinyl chloride pipe	Elev or El	elevation
Beg	begin	CSES	corrugated steel end section	Ellipt	elliptical
BG	below grade	CSFES	corrugated steel flared end section	Emb	embankment
BM	bench mark	CSP	corrugated steel pipe	Emuls	emulsion/emulsified
Bkwy	bikeway	CSTES	corrugated steel traversable end section	ES	end section
Bit	bituminous	Co	County	Engr	engineer
Blk	block	Crse	course	ESS	environmental sensor station
BH	bore hole	Ct	Court	Eq	equal
Bot	bottom	Xarm	cross arm	Evgr	evergreen
Blvd	Boulevard	Xbuck	cross buck	Exc	excavation
Bndry	boundary	Xsec	cross sections	Exst	existing
Brkwy	breakaway	Xing	crossing	Exp	expansion
Br	bridge	Xrd	crossroad	Expy	Expressway
Bldg	building	Crn	crown	E	external of curve
Bus.	business			Extru	extruded
BV	butterfly valve				
Byp	bypass				
				FOS	factor of safety
				Fed	Federal
				FP	feed point
				Fn	fence
				Fn P	fence post
				FO	fiber optic
				FD	field drive
				F	fill
				FAA	fine aggregate angularity
				FH	fire hydrant
				FI	flange
				FIRD	flared
				FES	flared end section
				F Bcn	flashing beacon
				FA	flight auger sample
				FL	flow line
				Ftg	footing
				FM	force main
				Fnd	found
				Fdn	foundation
				Frac	fractional
				Frwy	freeway
				Frt	front
				FF	front face
				F Disp	fuel dispenser
				FFP	fuel filler pipes
				FLS	fuel leak sensor
				Furn	furnish/ed

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
07-01-14	
REVISIONS	
DATE	CHANGE
04-23-18	General Revisions
09-20-18	General Revisions
12-10-20	General Revisions
08-16-22	General Revisions



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NDDOT ABBREVIATIONS

D-101-2

Galv	galvanized	Ln	lane	Obsc	obscure(d)	Qty	quantity
Gar	garage	Lg	large	Ocpd	occupied	Qtr	quarter
Gs L	gas line	Lat	latitude	Ocpy	occupy		
G Reg	gas line regulator	Lt	left	O/s	offset		
GMV	gas main valve	Lens	lenses	OC	on center	Rad or R	radius
G Mtr	gas meter	Lvl	level	C	one dimensional consolidation	RR	railroad
GSV	gas service valve	Lvng	leveling	OC	organic content	Rlwy	railway
GVP	gas vent pipe	Lht	light	Orig	original	Rsd	raised
GV	gate valve	LP	light pole	O To O	out to out	RC	rapid curing
Ga	gauge	Ltg	lighting	OD	outside diameter	Rec	record
Gov	government	Liq	liquid	OH	overhead	Rcy	recycle
Grd	graded/grade	LL	liquid limit			RAP	recycled asphalt pavement
Grnd	ground	Loc	location			RPCC	recycled portland cement concrete
GWM	ground water monitor	Long.	longitude	PMT	pad mounted transformer	Ref	reference
Gdrl	guardrail	Lp	loop	Pg	pages	R Mkr	reference marker
Gtr	gutter	LD	loop detector	Pntd	painted	RM	reference monument
		Lum	luminaire	Pr	pair	RP	reference point
				Pnl	panel	Refl	reflectorized
				Pk	park	RCB	reinforced concrete box
H Plg	H piling			PSD	passing sight distance	RCES	reinforced concrete end section
Hdwl	headwall	Mb	mailbox	Pvmt	pavement	RCFES	reinforced concrete flared end section
Ht	height	ML	main line	Ped	pedestal	RCP	reinforced concrete pipe
Hel	helical	MH	manhole	Ped	pedestrian	RCPS	reinforced concrete pipe sewer
HDPE	high density polyethylene	Mkd	marked	PPP	pedestrian pushbutton post	RCTES	reinforced concrete traversable end section
HM	high mast	Mkr	marker	Pen.	penetration	Reinf	reinforcement
HP	high pressure	Mkg	marking	Perf	perforated	Res	reservation
HPS	high pressure sodium	MA	mast arm	Per.	perimeter	Res	residence
HTCG	high tension cable guardrail	Matl	material	Perm	permanent	Ret	retaining
Hwy	highway	Max	maximum	PL	pipeline	Rev	reverse
Hor	horizontal	MC	meander corner	PI	place	Rt	right
HBP	hot bituminous pavement	Meas	measure	P&P	plan & profile	R/W	right of way
HMA	hot mix asphalt	Mdn	median	PL	plastic limit	Riv	river
Hyd	hydrant	MD	median drain	PI or P _L	plate	Rd	road
Ph	hydrogen ion content	MC	medium curing	Pt	point	Rdbd	road bed
		MGS	Midwest Guardrail System	PE	polyethylene	Rdwy	roadway
		MM	mile marker	PVC	polyvinyl chloride	RWIS	roadway weather information system
Id	identification	MP	mile post	PCC	Portland Cement concrete	Rk	rock
Incl	inclinometer tube	Min	minimum	PP	power pole	Rt	route
IMH	inlet manhole	Misc	miscellaneous	Preempt	preemption		
ID	inside diameter	Mon	monument	Prefab	prefabricated		
Inst	instrument	Mnd	mound	Prfmd or Pref	preformed		
Intchg	interchange	Mtbl	mountable	Prep	preperation		
Intmdt	intermediate	Mtd	mounted	Press.	pressure		
Intscn	intersection	Mtg	mounting	PRV	pressure relief valve		
Inv	invert	Mk	muck	Prestr	prestressed		
IP	iron pipe			Pvt	private		
				PD	private drive		
				Prod.	production/produce		
				Prog	programmed		
				Prop.	property		
				Prop Ln	property line		
				Ppsd	proposed		
				PB	pull box		
Jt	joint	Neop	neoprene				
Jct	junction	Ntwk	network				
		N	North				
		NE	North East				
		NW	North West				
		NB	Northbound				
		No. or #	number				

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Salv	salvage(d)	Tel	telephone
San	sanitary sewer line	Tel B	Telephone Booth
Sec	section	Tel P	telephone pole
SL	section line	Tv	television
Sep	separation	Temp	temperature
Seq	sequence	Temp	temporary
Serv	service	TBM	temporary bench mark
Sht	sheet	T	thinwall tube sample
Shtng	sheeting	Ts	topsoil
Shldr	shoulder	Traf	traffic
Sw or Sdwk	sidewalk	TSCB	traffic signal control box
SD	sight distance	Tr	trail
SN	sign number	Transf	transformer
Sig	signal	Trans	transition
Sgl	single	TT	transmission tower
SRCP	slotted reinforced concrete pipe	TES	traversable end section
SC	slow curing	Trans	transverse
SS	slow setting	Trtd	treated
Sm	small	Trmt	treatment
S	South	Qc	triaxial compression
SE	South East	TERO	tribal employment rights ordinance
SW	South West	Tpl	triple
SB	Southbound	Typ	typical
Sp	spaces		
Spcl	special	Qu	unconfined compressive strength
SA	special assembly	Ugrnd	underground
SP	special provisions	Util	utility
G	specific gravity		
Spk	spike	VG	valley gutter
SB	split barrel sample	Vap	vapor
SH	sprinkler head	Vert	vertical
SV	sprinkler valve	VCP	vitrified clay pipe
Sq	square	Vol	volume
Stk	stake	VSFS	vehicle speed feedback sign
Std	standard		
N	standard penetration test	Wkwy	walkway
Std Specs	standard specifications	W	water content
Stm L	steam line	WGV	water gate valve
SEC	steel encased concrete	WL	water line
SMA	stone matrix asphalt	WM	water main
SSD	stopping sight distance	WMV	water main valve
SD	storm drain	W Mtr	water meter
St	street	WSV	water service valve
SPP	structural plate pipe	WW	water well
SPPA	structural plate pipe arch	Wrng	wearing
Str	structure	WIM	weigh in motion
Subd	subdivision	W	west
Sub	subgrade	WB	westbound
Sub Prep	subgrade preparation	Wrng	wiring
Ss	subsoil	W/	with
SS	supplement specification	W/o	without
Supp	supplemental	WC	witness corner
Surf	surfacing		
Surv	survey		
Sym	symmetrical		

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MEASUREMENTS

ac	acres
A	ampere
Bd Ft	board feet
Cd	candela
cm	centimeter
C	coulomb
CF	cubic feet
m3	cubic meter
m3/s	cubic meters per second
CY	cubic yard
CY/mi	cubic yards per mile
D or Deg	degree
F	Fahrenheit
F	farad
ft	feet/foot
Gal	gallon
G	giga
Ha	hectare
H	henry
Hz	hertz
hr	hour(s)
in	inch
J	joule
K	kelvin
kN	kilo newton
kPa	kilo pascal
kg	kilogram
kg/m3	kilogram per cubic meter
km	kilometer
K	Kip(s)
LF	linear foot
L	litre
Lm	lumen
L sum	lump sum
Lx	lux
M Hr	man hour
M	mega
m	meter
m/s	meters per second
mi	mile
mL	milliliter
mm	millimeter
mm/hr	millimeters per hour
n	nano
N	newton
Pa	pascal
lb	pounds
sec	seconds
S	siemens
SF	square feet
km2	square kilometer
m2	square meter
SY	square yard
Sta Yd	station yards
SI	Systems International

T	tesla
T/mi	tons per mile
V	volt
W	watt
Wb	weber

SURVEY DESCRIPTIONS

Az	azimuth
Bs	backsight
Brg	bearing
BP Cap	blue plastic cap
BS	both sides
BC	brass cap
CS	curve to spiral
Eq	equation
E	external of curve
FS	far side
FB	field book
Fs	foresight
Geod	geodetic
GIS	Geographical Information System
GPS	Global Positioning System
HI	height of instrument
IM	iron monument
I Pn	iron pin
LS	Land Surveyor (licensed)
LSIT	Land Surveyor In Training
L	length of curve
LC	long chord
LB	level book
Mer	meridian
M	mid ordinate of curve
NGS	National Geodetic Survey
NS	near side
Obsn	observation
Off Loc	office location
OP Cap	orange plastic cap
PK	Parker-Kalon nail
P Cap	plastic cap
PP Cap	pink plastic cap
PCC	point of compound curve
PC	point of curve
PI	point of intersection
PRC	point of reverse curvature
PT	point of tangent
POC	point on curve
POT	point on tangent
RTP	random traverse point
Rge	range
RP Cap	red plastic cap
SC	spiral to curve
ST	spiral to tangent
Sta	station
SE	superelevation
Tan	tangent
T	tangent (semi)
TS	tangent to spiral
Twp	township
TB	transit book
TP	traverse point
TP	turning point
USC&G	US Coast & Geodetic Survey
USGS	US Geologic Survey
VC	vertical curve
WGS	World Geodetic System
YP Cap	yellow plastic cap
Z	zenith

SOIL TYPES

Cl	clay
Cl F	clay fill
Cl Hvy	clay heavy
Cl Lm	clay loam
Co S	coal slack
C Gr	coarse gravel
CS	coarse sand
FS	fine sand
Gr	gravel
Lig Co	lignite coal
Lig Sl	lignite slack
Lm	loam
Rk	rock
Sd	sand
Sdy Cl	sandy clay
Sdy Cl Lm	sandy clay loam
Sdy Fl	sandy fill
Sdy Lm	sandy loam
Sc	scoria
Sh	shale
Si Cl	silt clay
Si Cl Lm	silty clay loam
Si Lm	silty loam

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12-18-20	Sheet Added - Continued from D-101-3

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NORTH DAKOTA

12 18 2020

NDDOT UTILITY COMPANY AND ORGANIZATION ABBREVIATIONS

D-101-10

702COM	702 Communications	GT PLNS NAT GAS	Great Plains Natural Gas Company	RED RIV COMM	Red River Rural Communications
ACCENT	Accent Communications	HALS TEL	Halstad Telephone Company	RESVTN TEL	Reservation Telephone
AGASSIZ WU	Agassiz Water Users Incorporated	IDEA1	Idea1	ROBRTS TEL	Roberts Company Telephone
AGC	Associated General Contractors of America	INT-COMM TEL	Inter-Community Telephone Company	R-RIDER ELEC	Roughrider Electric Cooperative
ALL PL	Alliance Pipeline	KANEB PL	Kaneb Pipeline Company	RRVW	Red River Valley & Western Railroad
ALL SEAS WU	All Seasons Water Users Association	KEM ELEC	Kem Electric Cooperative Incorporated	S CENT REG WD	South Central Regional Water District
AMOCO PI	Amoco Pipeline Company	KOCH GATH SYS	Koch Gathering Systems Incorporated	S E W U	South East Water Users Incorporated
AMRDA HESS	Amerada Hess Corporation	LKHD PL	Lakehead Pipeline Company	SCOTT CABLE	Scott Cable Television Dickinson
AT&T	AT&T Corporation	LNGDN RWU	Langdon Rural Water Users Incorporated	SHERDN ELEC	Sheridan Electric Cooperative
B PAW	Bear Paw Energy Incorporated	LWR YELL R ELEC	Lower Yellowstone Rural Electric	SHEYN VLY ELEC	Sheyenne Valley Electric Cooperative
BAKER ELEC	Baker Electric	MCKNZ CON	McKenzie Consolidated Telcom	SKYTECH	Skyland Technologies Incorporated
BASIN ELEC	Basin Electric Cooperative Incorporated	MCKNZ ELEC	McKenzie Electric Cooperative	SLOPE ELEC	Slope Electric Cooperative Incorporated
BEK TEL	Bek Communications Cooperative	MCKNZ WRD	McKenzie County Water Resource District	SOURIS RIV TELCOM	Souris River Telecommunications
BELLE PL	Belle Fourche Pipeline Company	MCLEOD	McLeod USA	ST WAT COMM	State Water Commission
BLM	Bureau of Land Management	MCLN ELEC	McLean Electric Cooperative	STATE LN WATER	State Line Water Cooperative
BNSF	Burlington Northern Santa Fe Railway	MCLN-SHRDN R WAT	McLean-Sheridan Rural Water	STER ENG	Sterling Energy
BOEING	Boeing	MDU	Montana-dakota Utilities	STUT RWU	Stutsman Rural Water Users
BRNS RWD	Barnes Rural Water District	MIDCO	MidContinent Communications	SW PL PRJ	Southwest Pipeline Project
BURK-DIV ELEC	Burke-Divide Electric Cooperative	MIDSTATE TEL	Midstate Telephone Company	T M C	Turtle Mountain Communications
BURL WU	Burleigh Water Users	MINOT CABLE	Minot Cable Television	TCI	TCI of North Dakota
CABLE ONE	Cable One	MINOT TEL	Minot Telephone Company	TESORO GHG PLNS PL	Tesoro High Plains Pipeline
CABLE SERV	Cable Services	MISS VALL COMM	Missouri Valley Communications	TRI-CNTY WU	Tri-County Water Users Incorporated
CAP ELEC	Capital Electric Cooperative Incorporat	MISS W W S	Missouri West Water System	TRL CO RWU	Traill County Rural Water Users
CASS CO ELEC	Cass County Electric Cooperative	MNKOTA PWR	Minnkota Power	UNTD TEL	United Telephone
CASS RWU	Cass Rural Water Users Incorporated	MOR-GRAN-SOU ELEC	Mor-gran-sou Electric Cooperative	UPPR SOUR WUA	Upper Souris Water Users Association
CAV ELEC	Cavalier Rural Electric Cooperative	MOUNT-WILLI ELEC	Mountrail-williams Electric Cooperative	US SPRINT	U.S. Sprint
CBLCOM	Cablecom Of Fargo	MRE LBTY TEL	Moore & Liberty Telephone	USAF MSL CABLE	U.S.A.F. Missile Cable
CENEX PL	Cenex Pipeline	MUNICIPAL	City Water And Sewer	USFWS	US Fish and Wildlife Service
CENT PL WATER DIST	Central Pipe Line Water District	MUNICIPAL	City Of '.....'	USW COMM	U.S. West Communications
CENT PWR ELEC	Central Power Electric Cooperative	N CENT ELEC	North Central Electric Cooperative	VRNDRY ELEC	Verendrye Electric Cooperative
CENTURYLINK	CenturyLink	N VALL W DIST	North Valley Water District	W RIV TEL	West River Telephone Incorporated
COE	Corps of Engineers	ND PKS & REC	North Dakota Parks And Recreation	WAPA	Western Area Power Administration
CONS TEL	Consolidated Telephone	ND TEL	North Dakota Telephone Company	WAWSA	Western Area Water Supply Authority
CONT RES	Continental Resource Inc	NDDOT	North Dakota Department of Transportation	WEB	W. E. B. Water Development Association
CPR	Canadian Pacific Railway	NDSU SOIL SCI DEPT	NDSU Soil Science Department	WILLI RWA	Williams Rural Water Association
D O E	Department Of Energy	NEMONT TEL	Nemont Telephone	WILSTN BAS PL	Williston Basin Interstate Pipeline Company
DAK CARR	Dakota Carrier Network	NODAK R ELEC	Nodak Rural Electric Cooperative	WLSH RWD	Walsh Water Rural Water District
DAK CENT TEL	Dakota Central Telephone	NOON FRMS TEL	Noonan Farmers Telephone Company	WOLVRTN TEL	Wolverton Telephone
DAK RWD	Dakota Rural Water District	NPR	Northern Plains Railroad	XLENER	Xcel Energy
DGC	Dakota Gasification Company	NSP	Northern States Power	YSVR	Yellowstone Valley Railroad
DICKEY R NET	Dickey Rural Networks	NTH PRAIR RW	Northern Prairie Rural Water Association		
DICKEY RWU	Dickey Rural Water Users Association	NTHN BRDR PL	Northern Border Pipeline		
DICKEY TEL	Dickey Telephone	NTHN PLNS ELEC	Northern Plains Electric Cooperative Incorporated		
DNRR	Dakota Northern Railroad	NTHWSTRN REF	Northwestern Refinery Company		
DOME PL	Dome Pipeline Company	NW COMM	Northwest Communication Cooperation		
DVELEC	Dakota Valley Electric Cooperative	NWRWD	Northwest Rural Water District		
DVMW	Dakota, Missouri Valley & Western	ONEOK	Oneok gas		
ENBRDG	Enbridge Pipelines Incorporated	OSHA	Occupational Safety and Health Administration		
ENVENTIS	Enventis Telephone	OTTR TL PWR	Otter Tail Power Company		
EQUINOR	Equinor Pipeline	PAAP	Plains All American Pipeline		
FALK MNG	Falkirk Mining Company	P L E M	Prairielands Energy Marketing		
FHWA	Federal Highway Administration	POLAR COM	Polar Communications		
G FKS-TRL WD	Grand Forks-traill Water District	PVT ELEC	Private Electric		
GETTY TRD & TRAN	Getty Trading & Transportation	QWEST	Qwest Communications		
GLDN W ELEC	Golden West Electric Cooperative	R&T W SUPPLY	R & T Water Supply Association		
GRGS CO TEL	Griggs County Telephone				
GTR RAMSEY WD	Greater Ramsey Water District				

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LINE STYLES

D-101-20

Existing Topography

	Existing Ground Void
	Existing Cemetary Boundary
	Existing Box Culvert Bridge
	Existing Concrete Surface
	Existing Drainage Structure
	Existing Gravel Surface
	Existing Riprap
	Existing Dirt Surface
	Existing Asphalt Surface
	Existing Tie Point Line
	Existing Railroad Centerline
	Existing Guardrail Cable
	Existing Guardrail Metal
	Existing Edge of Water
	Existing Fence
	Existing Railroad
	Existing Field Line
	Exst Flow
	Existing Curb
	Existing Valley Gutter
	Existing Driveway Gutter
	Existing Curb and Gutter
	Existing Mountable Curb and Gutter

	Existing 3-Cable w Posts
	Site Boundary
	Existing Berm, Dike, Pit, or Earth Dam
	Existing Ditch Block
	Existing Tree Boundary
	Existing Brush or Shrub Boundary
	Existing Retaining Wall
	Existing Planter or Wall
	Existing W-Beam Guardrail with Posts
	Existing Railroad Switch
	Gravel Pit - Borrow Area
	Existing Wet Area-Vegetation Break
	Existing High Tension Cable Guardrail
	Existing High Tension Cable Guardrail with Posts

Proposed Topography

	3-Cable w Posts
	Flow
	Fence
	Remove Line
	Wall
	Retaining Wall (Plan View)
	W-Beam w Posts
	High Tension Cable Guardrail with Posts

Existing Utilities

	Existing Electrical
	Existing Fiber Optic Line
	Existing TV Fiber Optic
	Existing Gas Pipe
	Existing Overhead Utility Line
	Existing Power
	Existing Fuel Pipeline
	Existing Undefined Above Ground Pipe Line
	Existing Sanitary Sewer
	Existing Sanitary Force Main
	Existing Storm Drain
	Existing Storm Drain Force Main
	Existing Culvert
	Existing Telephone Line
	Existing TV Line
	Existing Water or Steam Line
	Existing Under Drain
	Existing Slotted Drain
	Existing Conduit
	Existing Conductor
	Existing Down Guy Wire Down Guy
	Existing Underground Vault or Lift Station

Proposed Utilities

	24 Inch Pipe
	Reinforced Concrete Pipe
	Under Drain
	Edge Drain

Traffic Utilities

	Conductor
	Fiber Optic
	Existing Loop Detector
	Existing Double Micro Loop Detector
	Micro Loop Detector Double
	Existing Micro Loop Detector
	Micro Loop Detector
	Signal Head with Mast Arm
	Existing Signal Head with Mast Arm

Sign Structures

	Existing Overhead Sign Structure
	Existing Overhead Sign Structure Cantilever
	Overhead Sign Structure Cantilever

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09-23-16	Added and Revised Items, Organized by Functional Groups
12-18-20	General Revisions

LINE STYLES

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Right Of Way

	Easement
	Existing Easement
	Right of Way
	Existing Right of Way
	Existing Right of Way Railroad
	Existing Right of Way Not State Owned
	Existing Government Lot Line
	Existing Adjacent Block Lines
	Existing Adjacent Lot Lines
	Existing Adjacent Property Line
	Existing Adjacent Subdivision Lines
	Sight Distance Triangle Line
	Dimension Leader

Boundary Control

	Existing City Corporate Limits or Reservation Boundary
	Existing State or International Line
	Existing Township
	Existing County
	Existing Section Line
	Existing Quarter Section Line
	Existing Sixteenth Section Line
	Existing Centerline
	Tangent Line

Cross Sections and Typicals

	Existing Ground
	Existing Topsoil (Cross Section View)
	Existing Ground Void (Not Surveyed)
	Existing Concrete
	Existing Aggregate (Cross Section View)
	Existing Curb and Gutter (Cross Section View)
	Existing Asphalt (Cross Section View)
	Existing Reinforcement Rebar

Geotechnical

	Geotextile Fabric Type D
	Geogrid
	Geotextile Fabric Type R
	Geotextile Fabric Type R1
	Geotextile Fabric Type RR
	Geotextile Fabric Type S

	Subgrade Reinforcement
	Failure Line

Countours

	Depression Contours
	Supplemental Contour

Profile

	Subgrade, Subcut or Ditch Grade
	Topsoil Profile

Striping

	Centerline Pavement Marking
	Barrier with Centerline Pavement Marking
	Barrier Pavement Marking
	Stripe 4 IN Dotted Extension White
	Stripe 8 IN Dotted Extension White
	Stripe 8 IN Lane Drop

Pavement Joints

	Doweled Joint
	Tie Bar 30 Inch 4 Foot Center to Center
	Tie Bar 18 Inch 3 Foot Center to Center
	Tie Bar at Random Spacing

Bridge Details

	Small Hidden Object
	Large Hidden Object
	Phantom Object
	Existing Conditions Object
	Centerline Main
	Centerline Secondary
	Excavation Limits
	Proposed Ground
	Sheet Piling

Erosion Control

	Limits of Const Transition Line
	Bale Check
	Rock Check
	Floating Silt Curtain
	Silt Fence
	Excavation Limits
	Fiber Rolls

Environmental

	Wetland Mitigation
	Existing Wetland Easement USFWS
	Existing Wetland Jurisdictional
	Existing Wetland
	Tree Row

NORTH DAKOTA
DEPARTMENT OF TRANSPORTATION

07-01-14

REVISIONS

DATE	CHANGE
09-23-16	Added and Revised Items, Organized by Functional Groups
12-18-20	General Revisions

KIRK J. HOFF

REGISTERED

PROFESSIONAL

PE-4683

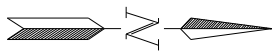
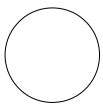
ENGINEER

NORTH DAKOTA

12 18 2020

SYMBOLS

D-101-30

	North Arrow (Half Scale)		Existing Bush or Shrub		Continuous Split Barrel Sample
	Alignment Data Point		Existing Large Evergreen Tree		Flight Auger Sample
	Alignment Monument		Existing Small Evergreen Tree		Split Barrel Sample
	Spot Elevation		Existing Large Tree		Thinwall Tube Sample
	Existing Miscellaneous Spot		Existing Small Tree		Standard Penetration Test
	Existing Access Control Arrow		Existing Tree Trunk		Inclinometer Tube
	Existing Benchmark		Cairn or Stone Circle		Excavation Unit
	Reset USGS Marker		Existing Artifact		Existing Ground Water Well Bore Hole
	Iron Monument Found		Existing Satellite Dish		
	Iron Pin R/W Monument		Existing Weather Station		
	Property Corner		Existing Windmill or Tower		
	Iron Pin Reference Monument		Reinforced Pavement		
	Right of Way Marker (Exst, Ppsd, Reset)				
	Existing Federal Reference Corner				
	Existing Section Corner (Full, Quarter, Sixteenth, Meander)				
	Existing Witness Corner				
	Existing Control Point (CP, GPS-RTK, TRI)				
	Existing Traverse PI Aerial Panel				
	Existing Reference Marker Point NGS				
	Existing EFB Misc				

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
07-01-14	
REVISIONS	
DATE	CHANGE
12-18-20	General Revisions



12 18 2020

SYMBOLS

D-101-31

	Flexible Delineator		Highway Sign (Exst, Ppsd)
	Flexible Delineator Type A (Exst, Ppsd)		Mile Post Type A (Exst-Ppsd-Reset)
	Flexible Delineator Type B (Exst, Ppsd)		Mile Post Type B (Exst, Ppsd)
	Flexible Delineator Type C (Exst, Ppsd)		Mile Post Type C (Exst, Ppsd)
	Flexible Delineator Type D (Exst, Ppsd)		Object Marker Type I (Exst, Ppsd)
	Flexible Delineator Type E (Exst, Ppsd)		Object Marker Type II (Exst, Ppsd)
	Delineator Type A (Exst, Ppsd, Diamond Grade-Reset)		Object Marker Type III (Exst, Ppsd)
	Delineator Type B (Exst, Ppsd, Diamond Grade-Reset)		Existing Reference Marker
	Delineator Type C (Exst, Ppsd, Diamond Grade)		Road Closure Gate 18 Ft (Exst, Ppsd)
	Delineator Type D (Exst, Ppsd, Diamond Grade)		Road Closure Gate 28 Ft (Exst, Ppsd)
	Delineator Type E (Exst, Ppsd, Diamond Grade)		Road Closure Gate 40 Ft (Exst, Ppsd)
	Barricade (Type I, Type II, Type III)		Existing Railroad Battery Box
	Arrow Panel (Caution Mode, Double Direction, Left Directional, Right Directional, Sequencing, Truck Mounted)		Existing RR Profile Spot
	Attenuation Device		Existing Railroad Crossbuck
	Truck Mounted Attenuator		Existing Railroad Frog
	Delineator Drums		Existing Mailbox (Private, Federal)
	Flagger		
	Tubular Marker		
	Traffic Cone		
	Back to Back Vertical Panel Sign		

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
07-01-14	
REVISIONS	
DATE	CHANGE
12-18-20	General Revisions



12 18 2020

SYMBOLS

D-101-32

	Existing Luminaire		High Mast Light Standard 3 Luminaire (Exst, Ppsd)		Existing Traffic Signal Standard
	Luminaire LED		High Mast Light Standard 4 Luminaire (Exst, Ppsd)		Pull Box (Exst-Ppsd-Undefined)
	Existing Light Standard Luminaire		High Mast Light Standard 5 Luminaire (Exst, Ppsd)		Intelligent Transportation Pull Box (Exst, Ppsd)
	Relocate Light Standard		High Mast Light Standard 6 Luminaire (Exst, Ppsd)		Transformer (Exst, Ppsd)
	Light Standard Light LED Luminaire		High Mast Light Standard 7 Luminaire (Exst, Ppsd)		Power Pole (Exst-Ppsd-with Transformer)
	Light Standard 35 Watt High Pressure Sodium Vapor Luminaire		High Mast Light Standard 8 Luminaire (Exst, Ppsd)		Wood Pole (Exst, Ppsd)
	Light Standard 50 Watt High Pressure Sodium Vapor Luminaire		High Mast Light Standard 9 Luminaire (Exst, Ppsd)		Pedestrian Push Button Post (Exst, Ppsd)
	Light Standard 70 Watt High Pressure Sodium Vapor Luminaire		High Mast Light Standard 10 Luminaire (Exst, Ppsd)		Existing Pole
	Light Standard 100 Watt High Pressure Sodium Vapor Luminaire		Overhead Sign Structure Load Center (Exst, Ppsd)		Existing Telephone Pole
	Light Standard 150 Watt High Pressure Sodium Vapor Luminaire		Traffic Signal Controller (Exst, Ppsd)		Existing Post
	Light Standard 200 Watt High Pressure Sodium Vapor Luminaire		Pad Mounted Traffic Signal Controller (Exst, Ppsd)		Connection Conductor (Ground, Neutral, Phase 1, Phase 2)
	Light Standard 250 Watt High Pressure Sodium Vapor Luminaire		Flashing Beacon (Exst, Ppsd)		
	Light Standard 310 Watt High Pressure Sodium Vapor Luminaire		Concrete Foundation (Exst, Ppsd)		
	Light Standard 400 Watt High Pressure Sodium Vapor Luminaire		Pipe Mounted Flasher (Exst, Ppsd)		
	Light Standard 700 Watt High Pressure Sodium Vapor Luminaire		Pad Mounted Feed Point (Exst, Ppsd)		
	Light Standard 1000 Watt High Pressure Sodium Vapor Luminaire		Pipe Mounted Feed Point with Pad (Exst, Ppsd)		
	Emergency Vehicle Detector		Pole Mounted Feed Point (Exst, Ppsd)		
	Video Detection Camera		Junction Box (Exst, Ppsd)		
			Existing Pedestrian Head with Number		
			Existing Signal Head		
			Pole Mounted Head		
			Existing Lighting Standard Pole		

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
07-01-14 REVISIONS	
DATE	CHANGE
12-18-20	General Revisions

12 18 2020

SYMBOLS

D-101-33

			Existing Manhole (Electrical, Gas, Telephone)		Cap or Stub Exst Gas, Exst Sanitary, Exst Storm Drain, Ppsd Storm Drain, Exst Water
			Water Manhole (Exst, Exst with Valve)		Existing Pedestal Electrical, Telephone, Fiber Optic Telephone, TV, Fiber Optic TV, Undefined
			Sanitary Sewer Manhole (Exst, Ppsd, Exst with Valve)		Existing Pipe Vent Gas, Fuel, Sanitary, Storm Drain, Water, Undefined
			Sanitary Force Main Manhole (Exst, Ppsd, Exst with Valve)		Valve Exst Gas, Exst Water, Ppsd Water, Exst Undefined
			Storm Drain Manhole (Exst, Ppsd, Exst with Inlet, Ppsd with Inlet)		Pump Sanitary, Storm Drain, Exst Water
			Force Main Storm Drain Manhole (Exst, Exst with Valve)		Corrugated Metal End Section (18, 24, 30, 36, 42, 48, 54, 60 Inch)
			Manhole (Ppsd, Ppsd 48 Inch, Exst Undefined)		Reinforced Concrete End Section (18, 24, 30, 36, 42, 48, 54, 60 Inch)
			Existing Water Appurtenance		Existing Utility Marker
			Sprinkler Head (Exst, Ppsd)		Existing Meter
			Fire Hydrant (Exst, Ppsd)		Existing Fuel Dispensers
			Cleanout (Exst Sanitary, Underdrain)		Existing Fuel Filler Pipes
			Existing Catch Basin Inlet (Round, Square)		Existing Fuel Leak Sensors
			Existing Curb Inlet (Round, Square)		
			Existing Slotted Reinforced Concrete Pipe		
			Catch Basin (Riser 30 Inch, Beehive, Type A)		
			Inlet Mountable Curb (Type A, Type B)		
			Inlet Saddle Base (Type 1, Type 2)		
			Inlet Special (Catch Basin, Type 1, Type A)		
			Inlet (Tee, Type 1, Type 2, Type 2 Double)		
			Median Drain		
			Headwall (Exst, Ppsd, Ppsd Single with Vegetation Barrier, Ppsd Double with Vegetation Barrier)		

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
07-01-14	
REVISIONS	
DATE	CHANGE
12-18-20	General Revisions Sheet added - Continued from D-101-32

KIRK J. HOFF
REGISTERED
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ENGINEER
NORTH DAKOTA
12 18 2020

Cross Section Legend

D-101-40

Description

Longitudinal
Parallel to Roadway

Transverse
Perpendicular to Roadway*

Cable Line

CBL1

CBL2

Conduit Line

CDU1

CDU2

Electric Line

E1

E2

Fiber Optic Line

F1

F2

Gas Main Line

GM1

GM2

Gas Service Line

GS1

GS2

Gas Transmission Line

GT1

GT2

Fuel Pipeline

PL1

PL2

Sanitary Sewer Force Main

SSF1

SSF2

Sanitary Sewer

SS1

SS2

Steam Line

STE1

STE2

Storm Drain
(Assumed Depth)

SD1

SD2

Telephone Line

T1

T2

TV Line

TV1

TV2

Water Main Line

WM1

WM2

Water Service Line

WS1

WS2

Description

Longitudinal
Parallel to Roadway

Transverse
Perpendicular to Roadway*

Overhead Power Transmission Line

OHT1

OHT2

Overhead Line

OH1

OH2

Manhole - Multiple Variations

Electric

Fiber Optic

Gas

Inlet

Sanitary Force Main

Sanitary

Sanitary with Valve

Steam

Storm

Storm Force Main

Storm with Valve

Telephone

Water

Water with Meter

Water with Valve

Water with Air Release Valve

Light Standard - Multiple Variations

Concrete

Steel

Wood

with Traffic Signal

Pole - Multiple Variations

Utility

Brace

Feed Point

Guy

Power

Power Structure

Power with Light

Power with Transformer

Anchor

E2

E2

High Tension Cable Guardrail

HTC Gdrl

When storm drain invert elevations are NOT used to draw pipe, they will appear as shown to the left. When invert elevations are used to draw pipe, they will be a cross section similar to the graphics shown below.

Circle

Oval

Connection to infer that probably will not be displayed

E2

E2

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-20-18	
REVISIONS	
DATE	CHANGE
6/14/2023	CADD Standards Update

KIRK J. HOFF

REGISTERED

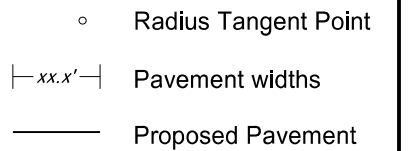
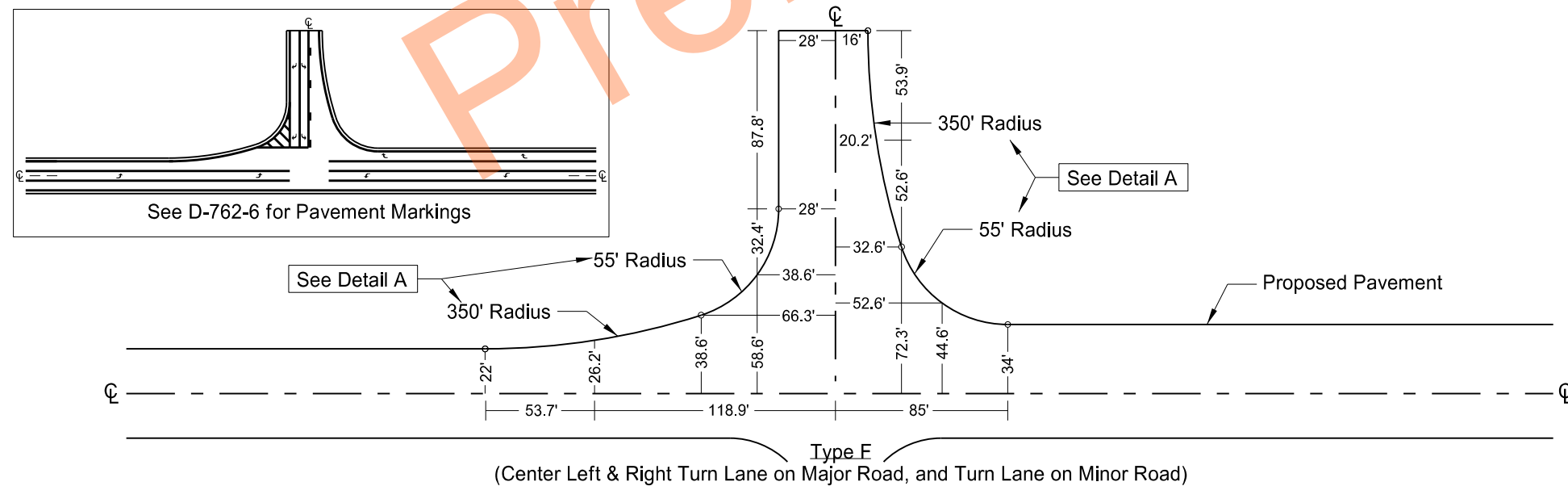
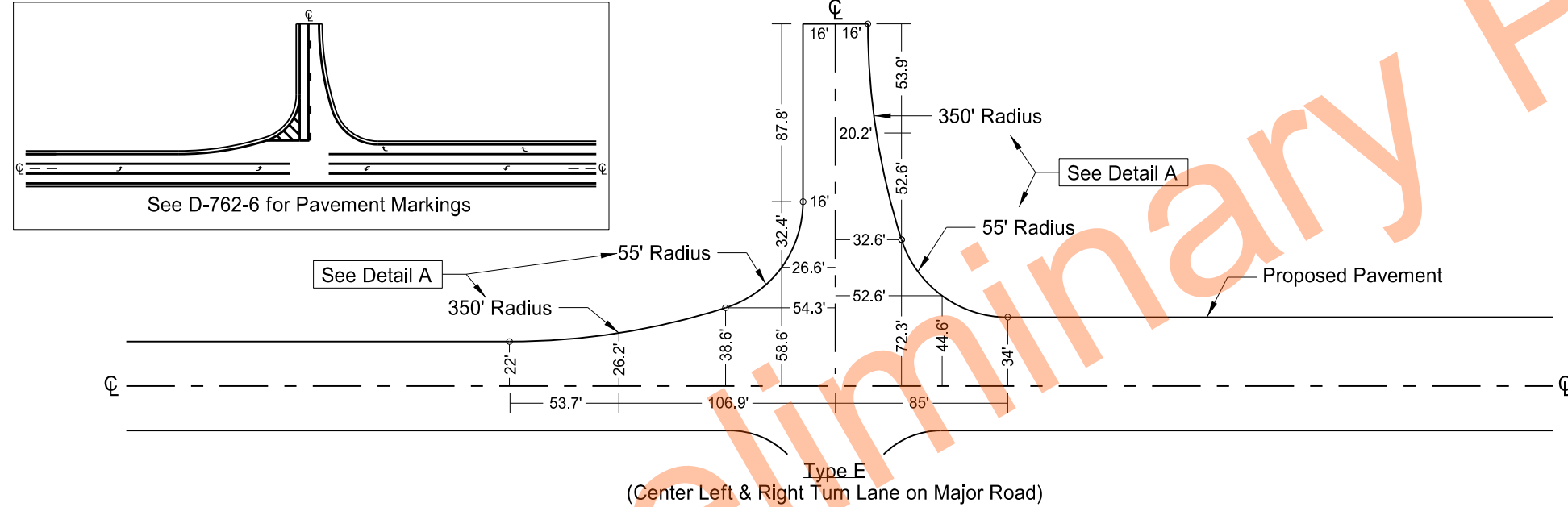
PROFESSIONAL

PE-4683

ENGINEER

NORTH DAKOTA

06/14/23

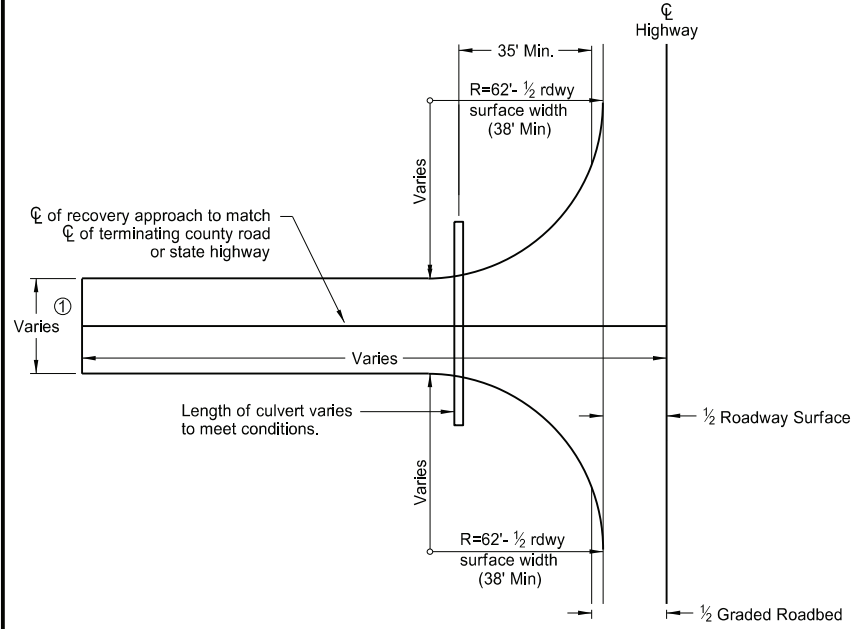


NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
3-29-16	
REVISIONS	
DATE	CHANGE
8-17-17 10-25-19	Corrected Pvmnt Mkg Std reference Added Detail A ref to appr left side

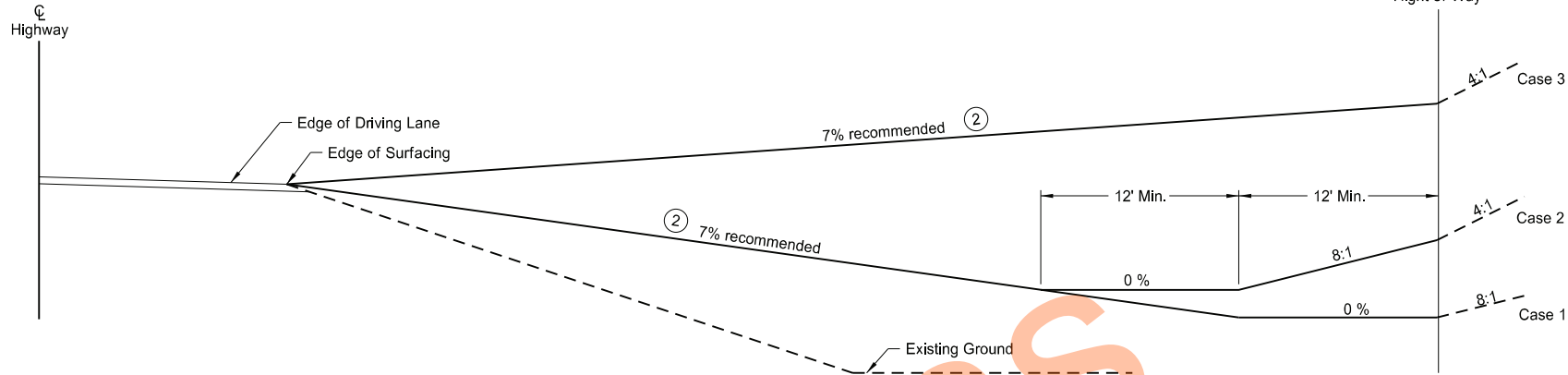
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Registration Number
PE- 4683,
on 10/25/19 and the original
document is stored at the
North Dakota Department
of Transportation

RECOVERY APPROACHES AT T-INTERSECTIONS

D-203-7



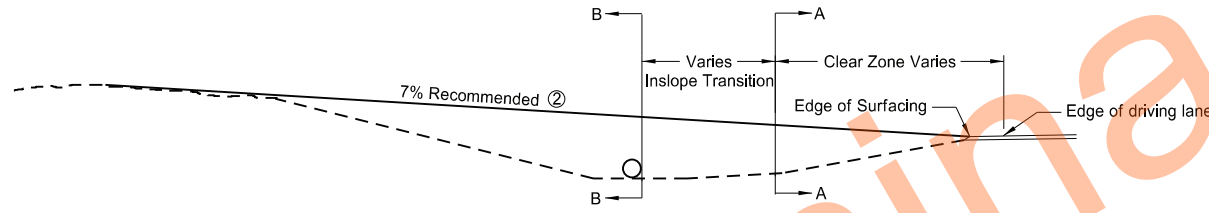
PLAN VIEW RECOVERY APPROACH



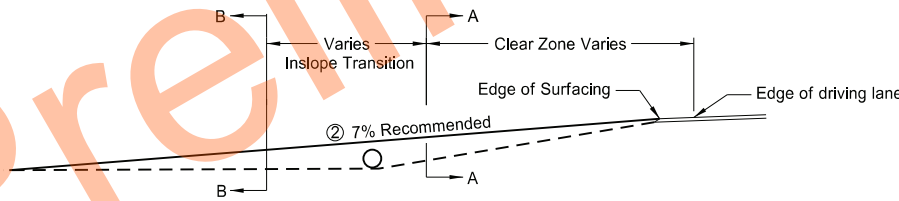
- Case 1: Ties into existing back slope and within existing right of way. Existing Back Slope is 8:1 or flatter.
- Case 2: Ties into existing back slope and within existing right of way. Existing Back Slope is 4:1 or flatter.
- Case 3: Ties into existing back slope and within existing right of way. Existing Back Slope is 4:1 or flatter.

FOOT NOTES

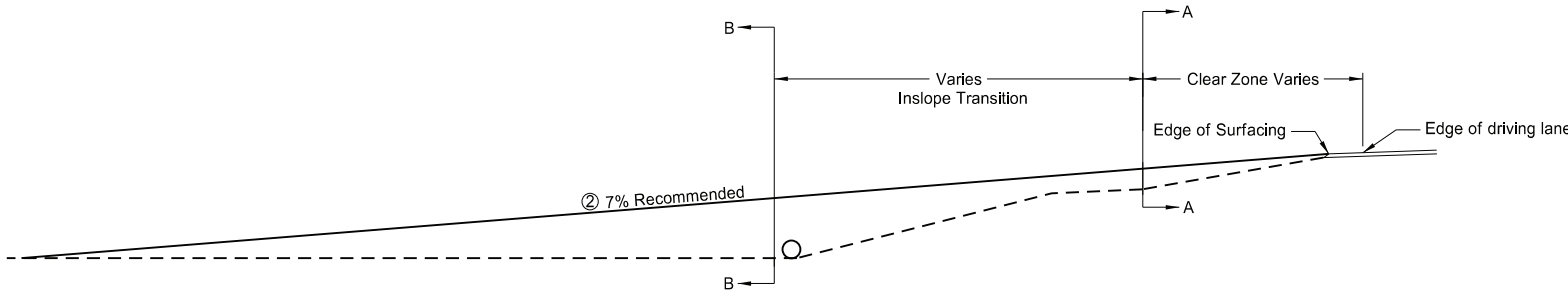
- ① width of recovery approach to match width of terminating county road or state highway
- ② 10% Max
- ③ 3:1 Slope - 20' to 30' fill
2:1 Slope on fills over 30'



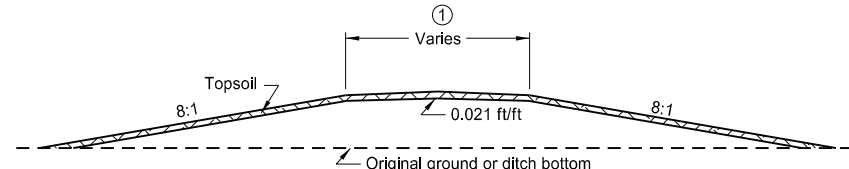
RECOVERY APPROACH GRADE ON CUT SECTION



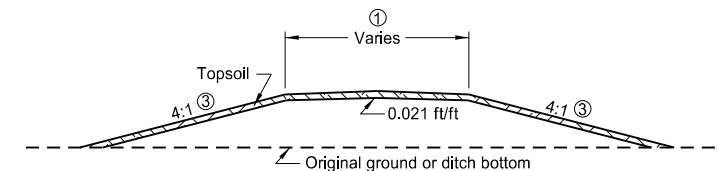
RECOVERY APPROACH GRADE ON FILL SECTION



RECOVERY APPROACH GRADE ON DEEP FILL SECTION



SECTION A-A



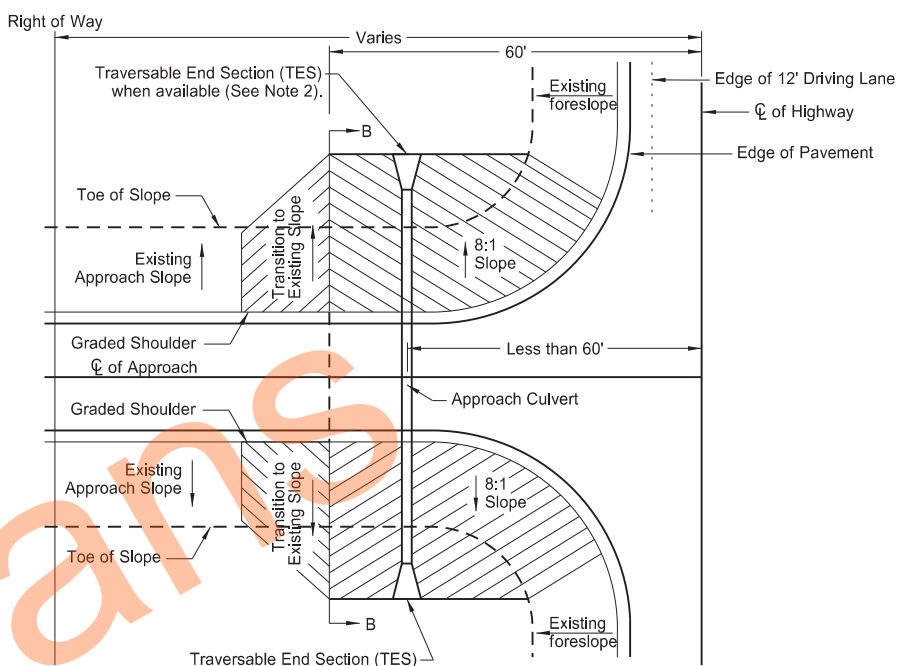
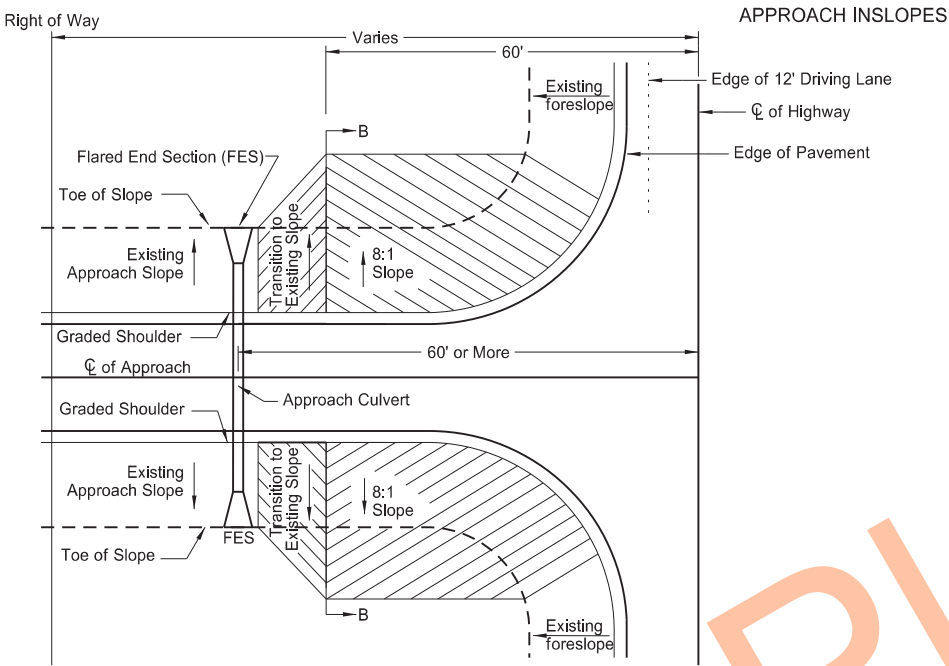
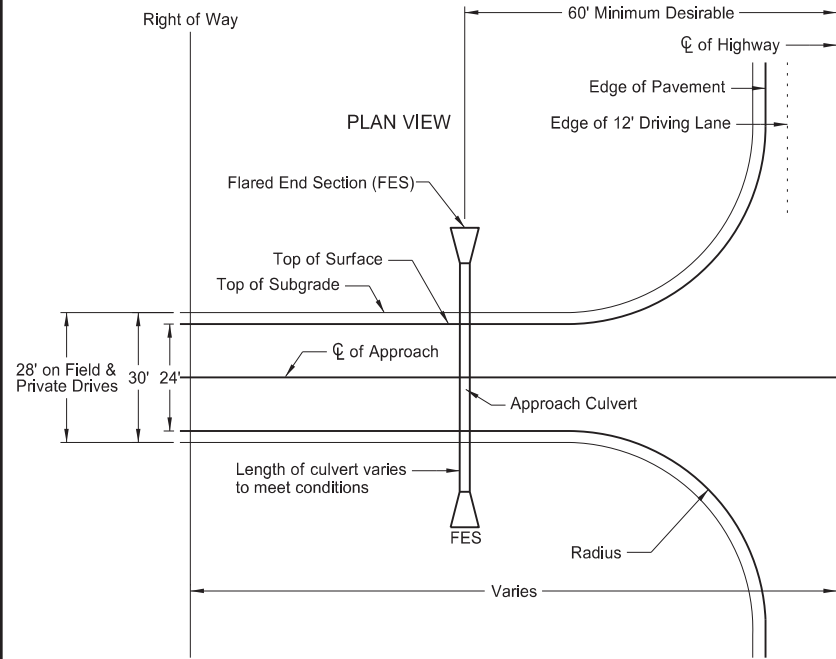
SECTION B-B

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-4-13	
REVISIONS	
DATE	CHANGE
8-07-2023	Dsn Engr Stamp/Signature update

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NORTH DAKOTA
08/07/23

STANDARD RURAL APPROACHES

D-203-8



CASE 1

APPROACH PIPE LOCATED
60' OR MORE FROM C

CASE 2

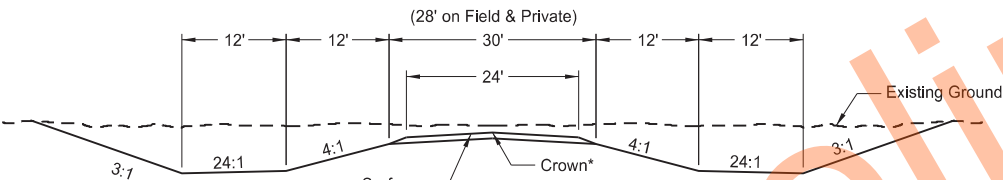
APPROACH PIPE LOCATED
LESS THAN 60' FROM C

Approach Pipe Traversable End Sections (TES)

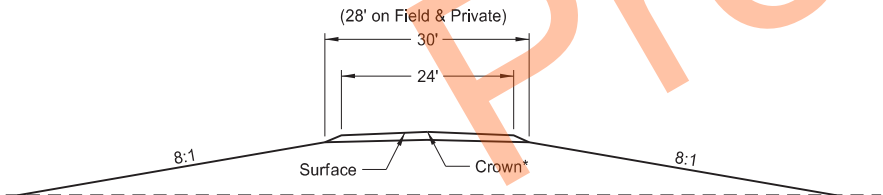
RCP	CSP	CSP Arch
15"	15"	
18"	18"	21"x15"
		24"x18"
24"	24"	28"x20"

CRITERIA FOR RURAL APPROACH TYPES

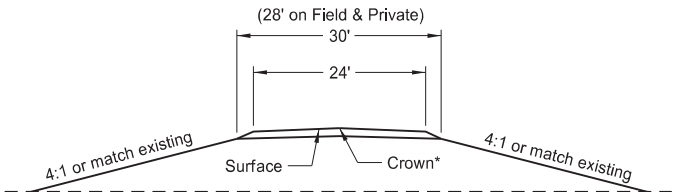
	Field Drives	Private Drives	Low Volume Public Roads
Radius	R=40 ft	R=40 ft	R=50 ft
Maximum Grade	10%	7%	7%
Storage Platform	24 ft	24 ft	50 ft
Vertical Curve Length	10 ft	10 ft	Varies (Min. 20 mph)



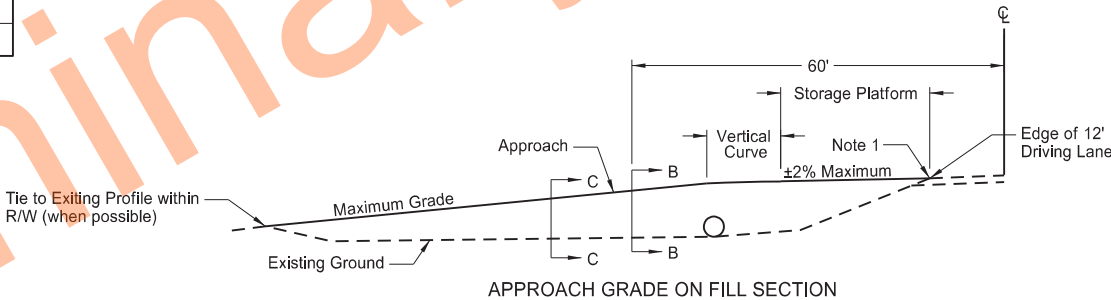
SECTION A-A



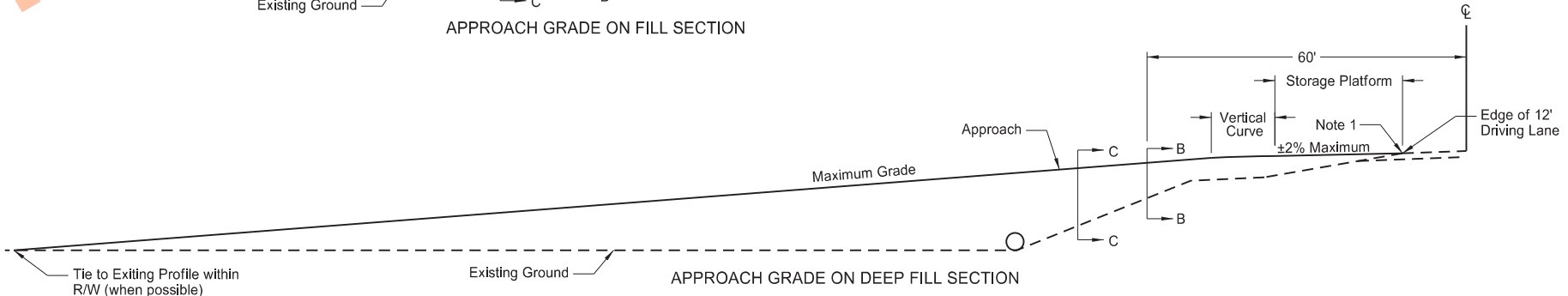
SECTION B-B



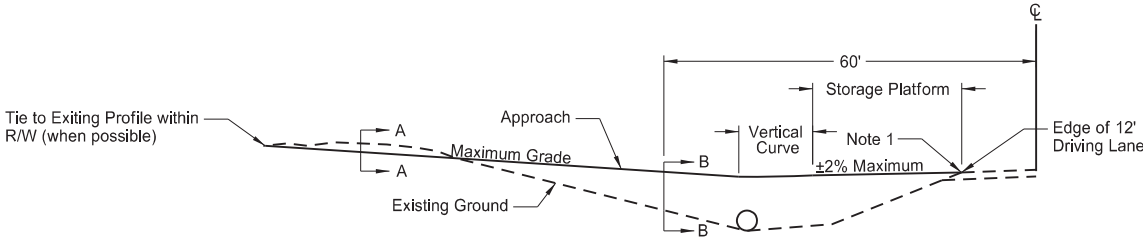
SECTION C-C



APPROACH GRADE ON FILL SECTION



APPROACH GRADE ON DEEP FILL SECTION



APPROACH GRADE ON CUT SECTION

NOTES:

- 5% Max Rollover between approach storage platform and highway.
- Approach pipes up to 24" diameter are acceptable (with traversable end sections) for Case 2. Install approach pipes larger than 24" diameter in accordance with Case 1.

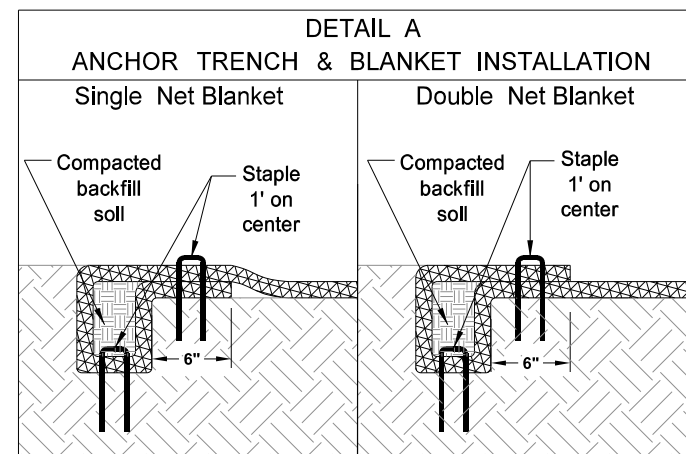
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
2-25-14	
REVISIONS	
DATE	CHANGE
06-30-17	Revised Radius, Storage Platform, Inslope dimensions, and Note 1
10-25-19	Changed "Inslope" to "Foreslope"
06-29-22	Added "TES", Table, and Note 2



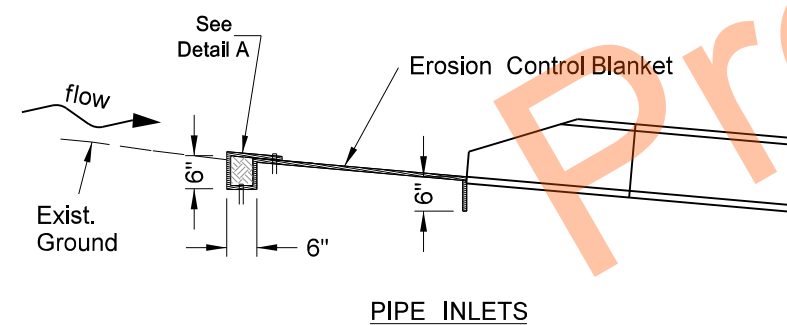
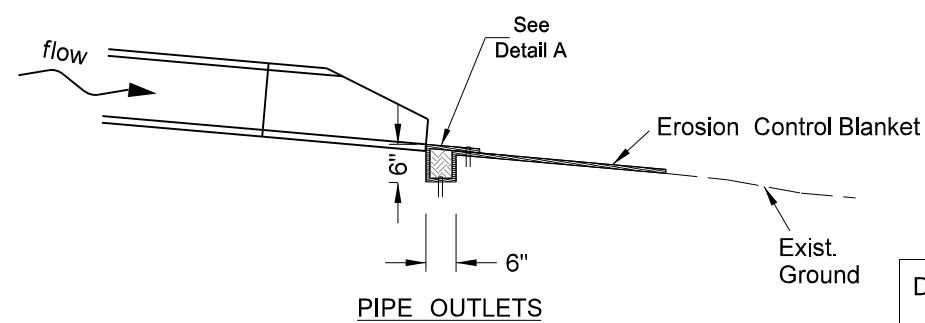
06/29/22

EROSION AND SILTATION CONTROL

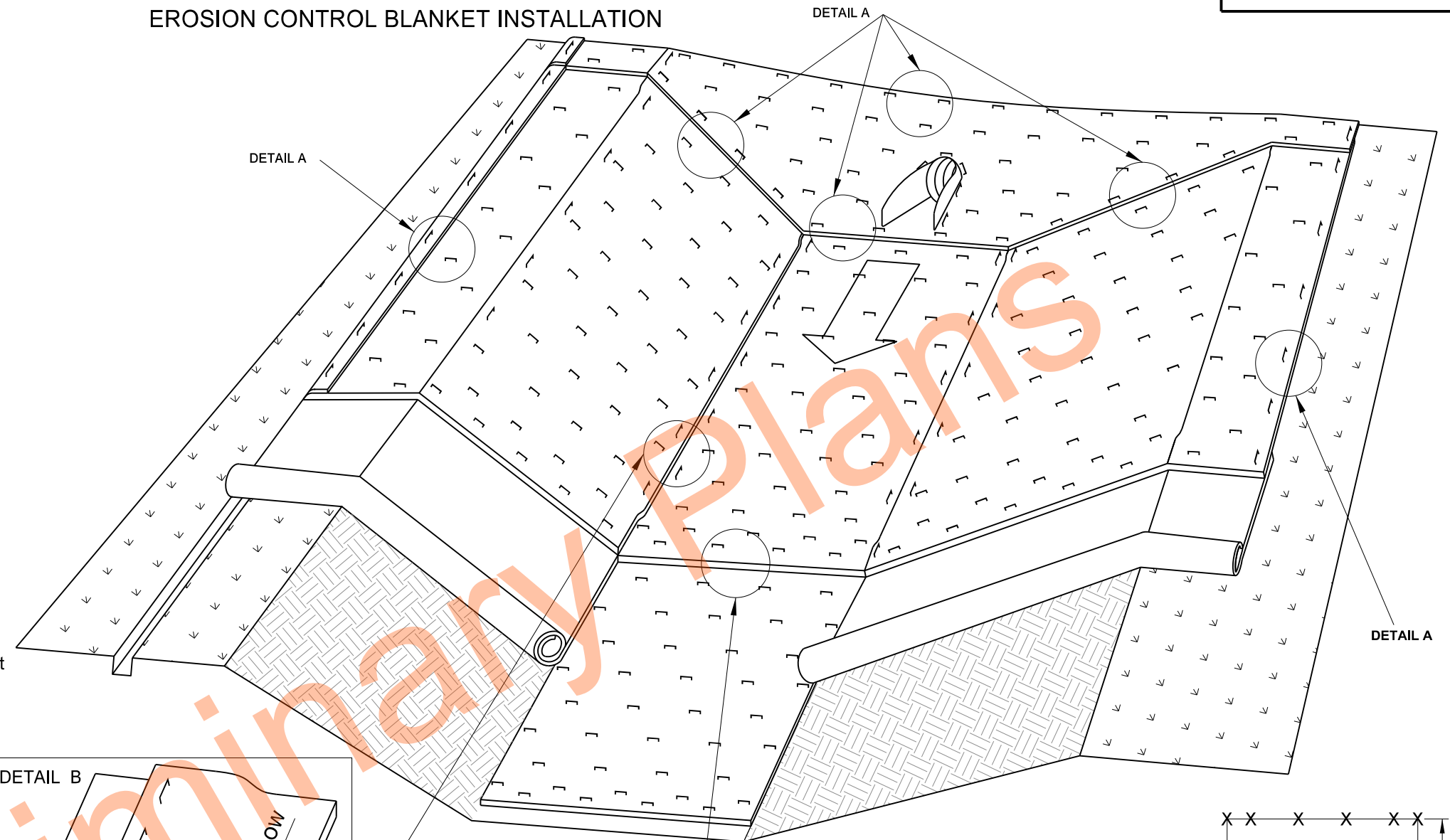
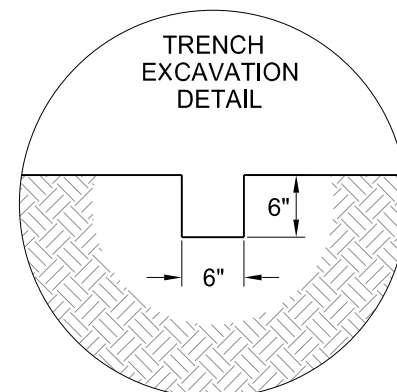
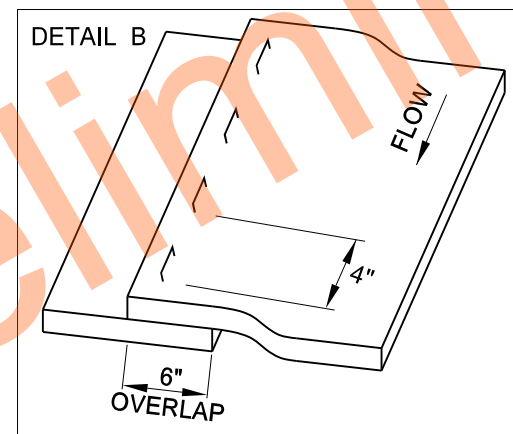
EROSION CONTROL BLANKET INSTALLATION



NOTE:
If a Single Net Blanket is used the side with the netting should be on the top once the blanket is installed.

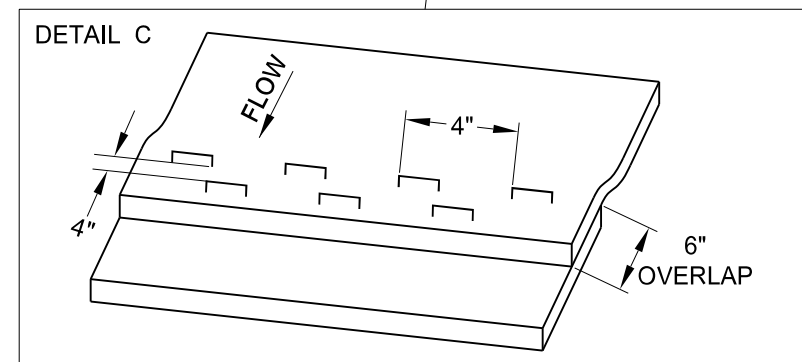
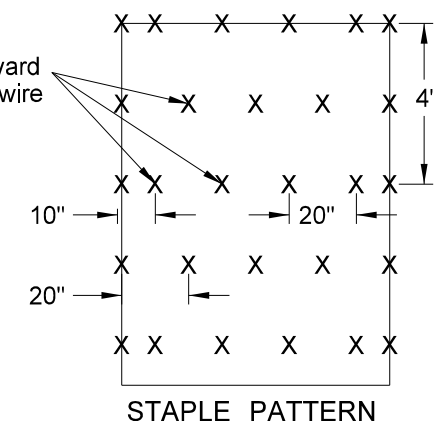


INSTALLATION AT PIPE ENDS



BLANKET LAYOUT CHANNEL OR SLOPE INSTALLATION

3.8 staples per square yard ,
using 8-inch 11 gauge wire
"u" staples.

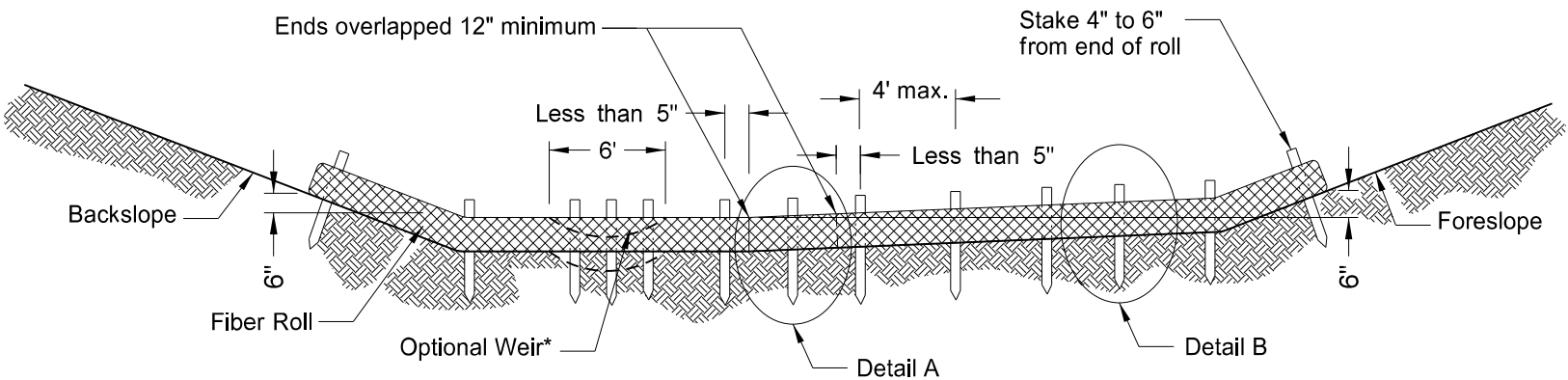


NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-03-13	
REVISIONS	
DATE	CHANGE
06-26-14	Changed standard drawing number from D-2708-5 to D-255-2.
07-27-15	Changed Installation details such as trench depth and overlap dimensions.
08-27-19	New Design Engineer PE Stamp.

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Kirk J Hoff,
Registration Number
PE- 4683,
on 08/27/19 and the original document is stored at the
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of Transportation

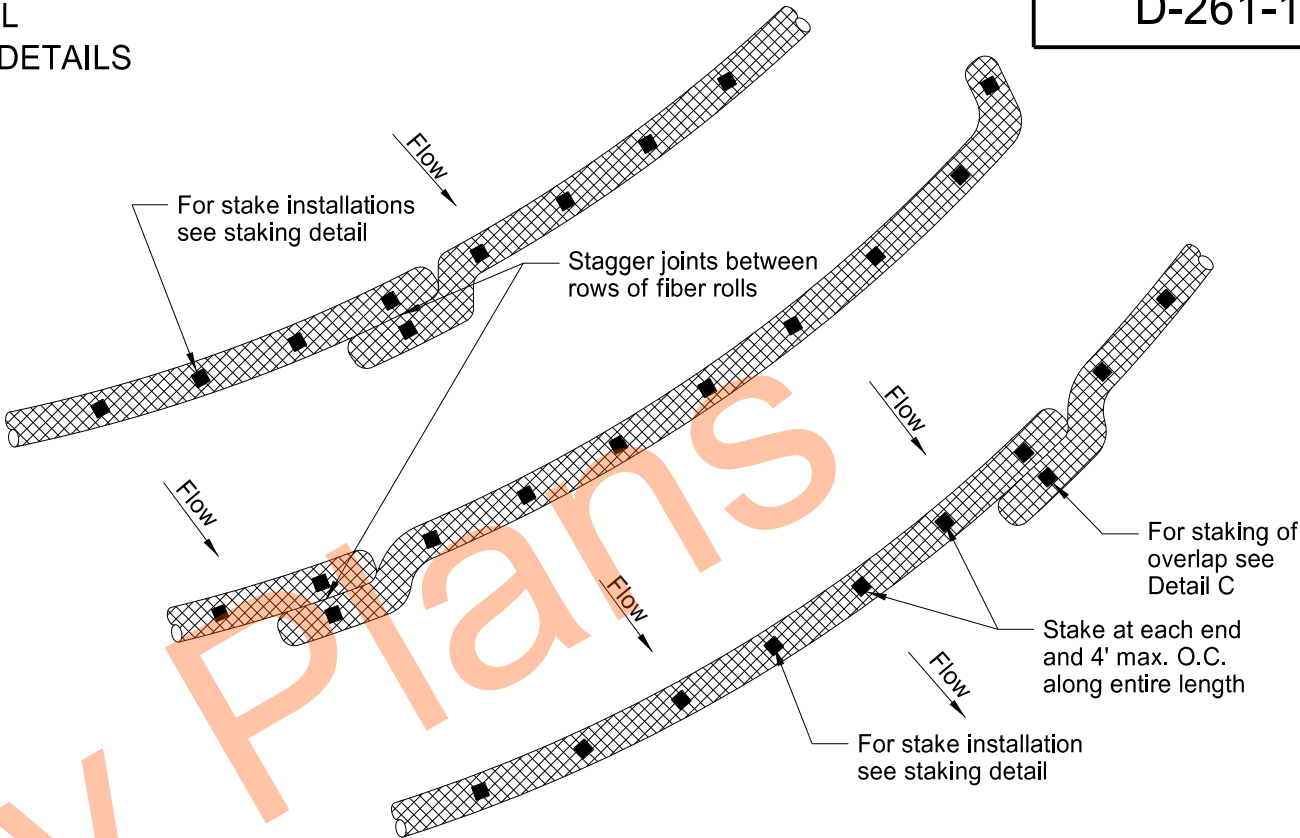
EROSION CONTROL
FIBER ROLL PLACEMENT DETAILS

D-261-1

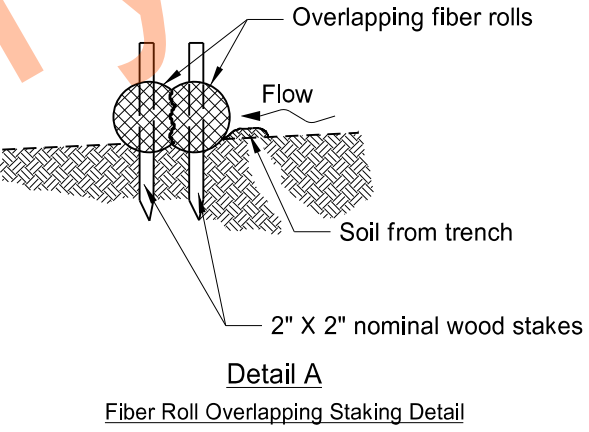
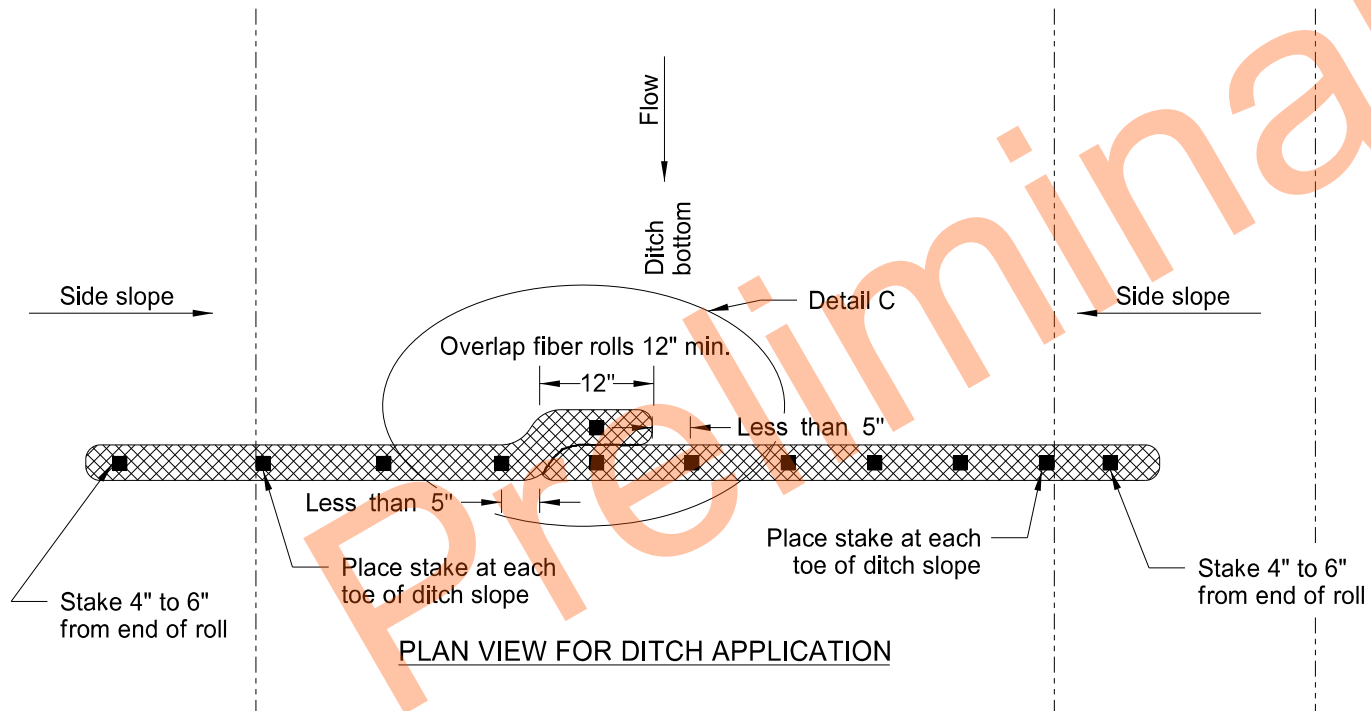


*Optional Weir. Use in flat areas, such as the Red River Valley, where there is potential for water to back up on adjacent property. Lower fiber roll enough to prevent water from backing up on adjacent property. Do not use 20-inch fiber rolls in flat areas where there is potential for water to back up on adjacent property.

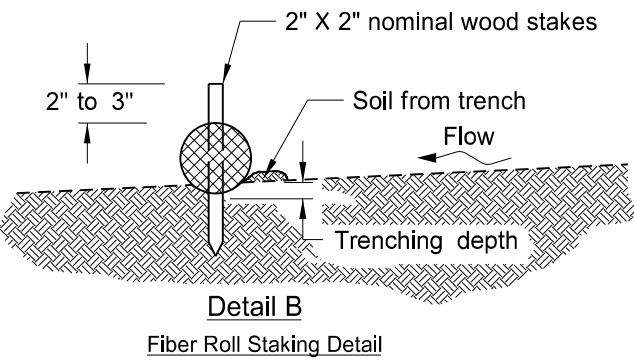
12 OR 20 INCH FIBER ROLL - DITCH BOTTOM



PLAN VIEW FOR SLOPE APPLICATION



Detail A
Fiber Roll Overlapping Staking Detail



Detail B
Fiber Roll Staking Detail

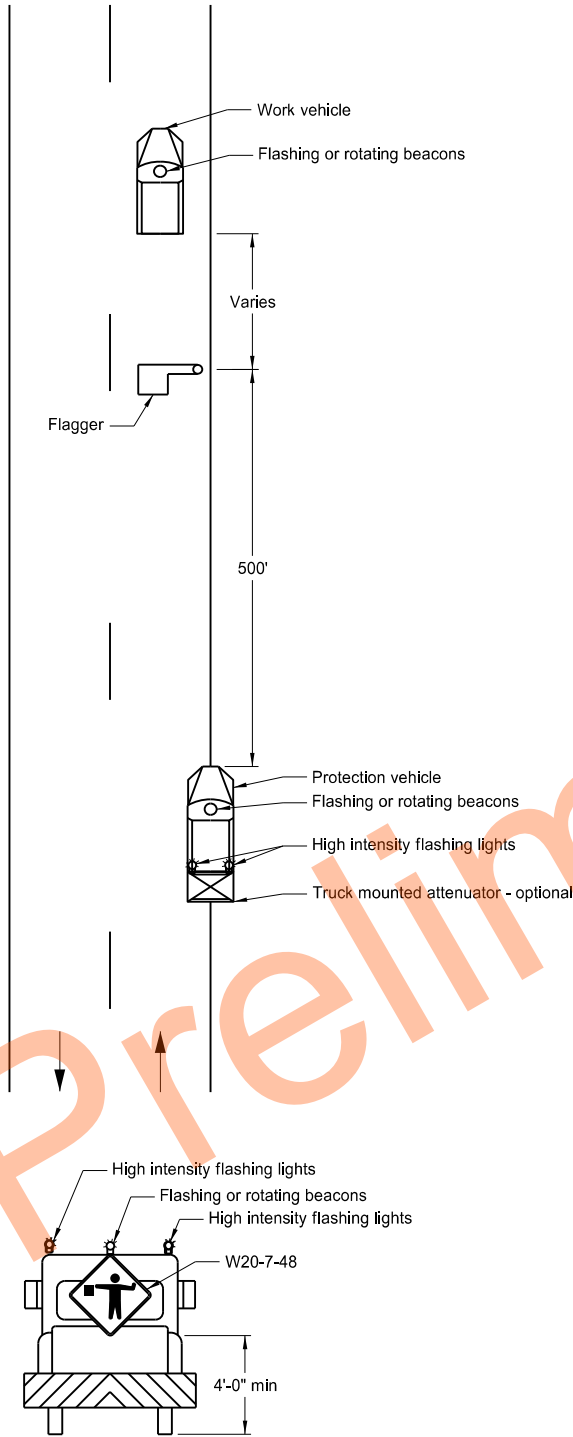
FIBER ROLL DIAMETER	NOMINAL STAKE SIZE	MINIMUM STAKE LENGTH	MINIMUM TRENCH DEPTH	MAXIMUM TRENCH DEPTH
6"	2" x 2"	18"	2"	2"
12"	2" x 2"	24"	2"	3"
20"	2" x 2"	36"	3"	5"

NOTE: Runoff must not be allowed to run under or around roll.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
11-18-10	
REVISIONS	
DATE	CHANGE
06-10-13	Added plan view for ditch and slope application. Added table with values for stake and trench dimensions.
10-04-13	Revised fiber roll overlap detail.
06-26-14	Changed standard drawing number from D-708-7 to D-261-1.
08-27-19	New Design Engineer PE Stamp

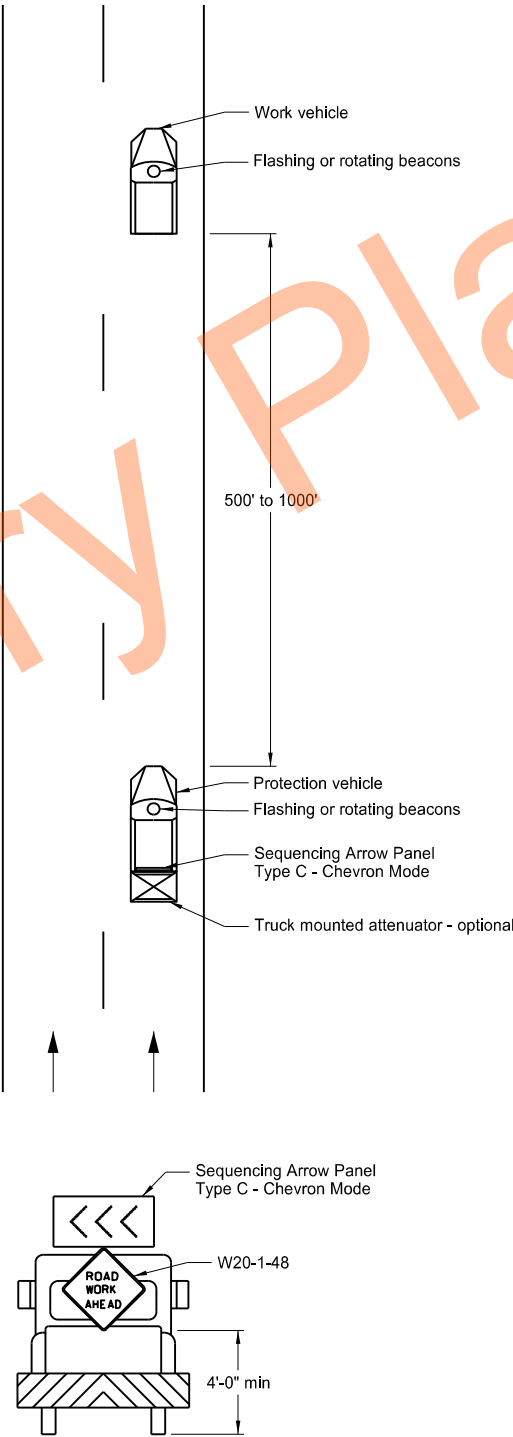
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North Dakota Department
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Two Lane, Two Way Roadways



Typical Protection Vehicle

Multilane Roadways



Typical Protection Vehicle

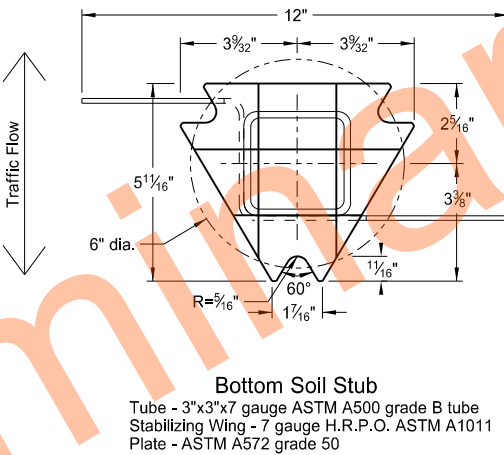
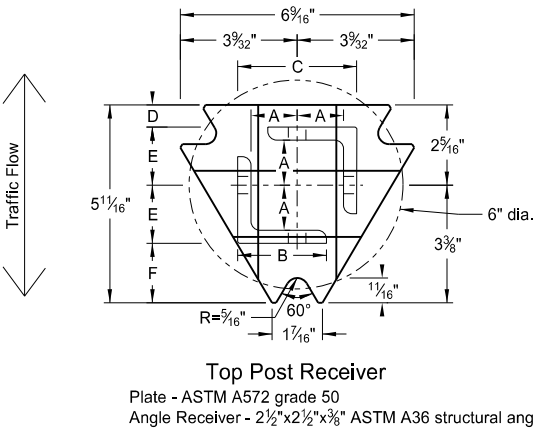
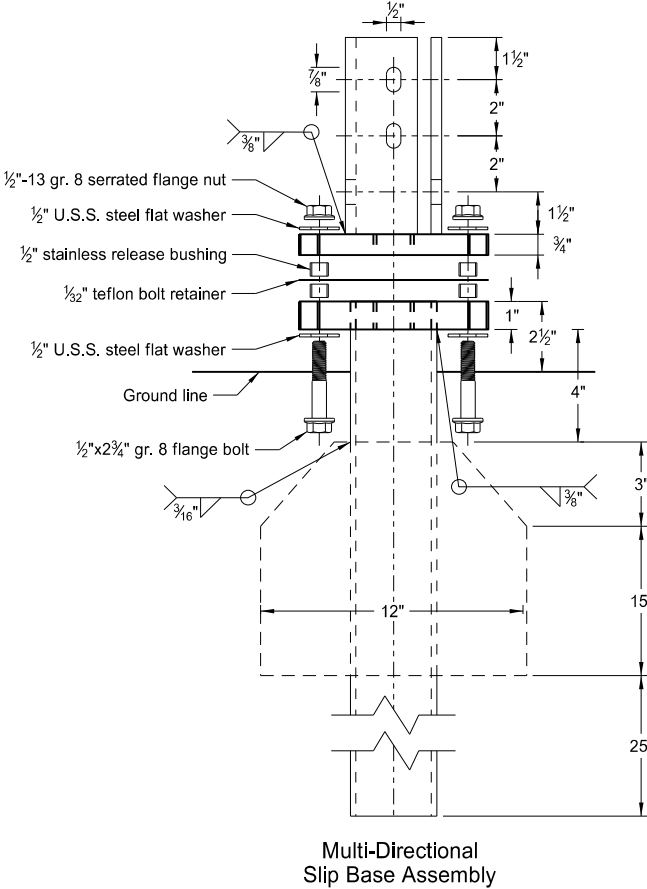
- Notes:
1. Display a 360 degree rotating, flashing, oscillating or strobe light on the working vehicle.
 2. Display a 360 degree rotating, flashing, oscillating or strobe light on the shadow vehicle. Operate a sequencing arrow panel Type C in chevron mode on the shadow vehicle for Multilane Roadway.
 3. Use these layouts during daylight hours and in areas of good visibility only.
 4. Use flagger to protect the work area and warn oncoming traffic for two lane, two way roadway.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-25-12	
REVISIONS	
DATE	CHANGE
9-27-17	Updated to active voice
10-03-19	New Design Engr PE Stamp

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Kirk J Hoff,
Registration Number
PE- 4683,
on 10/03/19 and the original document is stored at the
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of Transportation

Perforated Tube

- Notes:
1. Torque slip base bolts as specified by manufacturer.
 2. Use anchor with 43.9 KSI yield strength and 59.3 KSI tensile strength.
 3. Provide 4" vertical clearance for anchor or breakaway base. Measure the 4"x60" measurement above and below post location and back and ahead of post.
 4. In concrete sidewalk, use same anchor without wings.
 5. Provide more than 7' between the first and fourth posts of a four post sign.

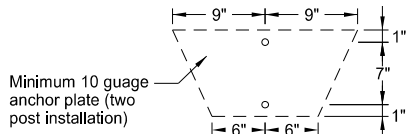
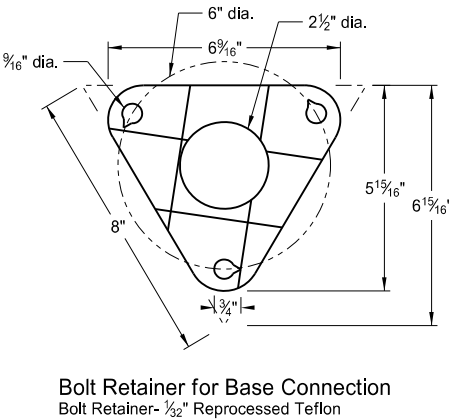
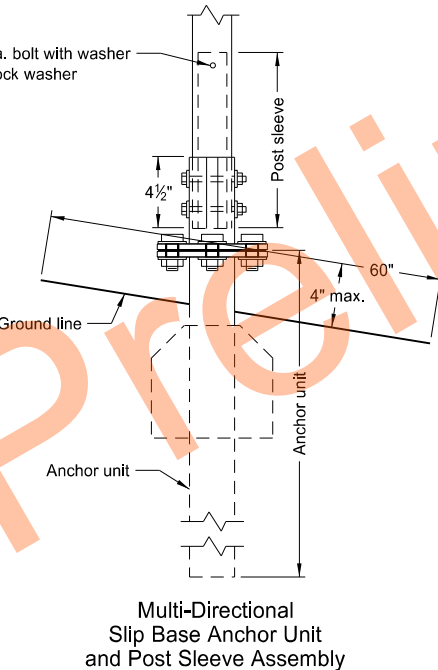
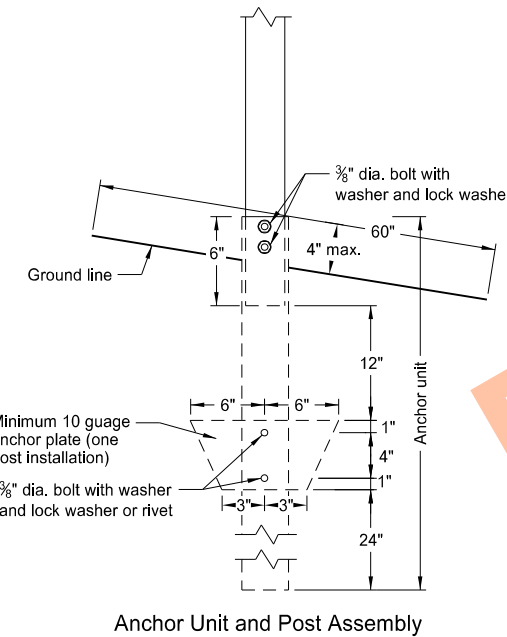


Telescoping Perforated Tube						
Number of Posts	Post Size in.	Wall Thickness Gauge	Sleeve Size in.	Wall Thickness Gauge	Slip Base	Anchor Size without Slip Base in.
1	2	12			No	2 1/4
1	2 1/4	12			No	2 1/2
1	2 1/2	12			(A)	3
1	2 1/2	10			Yes	
1	2 1/4	12	2	12	Yes	
1	2 1/2	12	2 1/4	12	Yes	
2	2	12			No	2 1/4
2	2 1/4	12			No	2 1/2
2	2 1/2	12			Yes	
2	2 1/2	12			Yes	
2	2 1/4	10	2	12	Yes	
2	2 1/2	12	2 1/4	12	Yes	
3 & 4	2 1/2	12			Yes	
3 & 4	2 1/2	10			Yes	
3 & 4	2 1/2	12	2 1/4	12	Yes	
3 & 4	2 1/4	12	2	12	Yes	
3 & 4	2 1/2	10	2 3/16	10	Yes	

Properties of Telescoping Perforated Tube						
Tube Size in.	Wall Thickness in.	U.S. Standard Gauge	Weight per Foot lbs.	Moment of Inertia in. ⁴	Cross Sec. Area in. ²	Section Modulus in. ³
1 1/2 x 1 1/2	0.105	12	1.702	0.129	0.380	0.172
2 x 2	0.105	12	2.416	0.372	0.590	0.372
2 1/4 x 2 1/4	0.105	12	2.773	0.561	0.695	0.499
2 3/8 x 2 3/8	0.135	10	3.432	0.605	0.841	0.590
2 1/2 x 2 1/2	0.105	12	3.141	0.804	0.803	0.643
2 1/2 x 2 1/2	0.135	10	4.006	0.979	1.010	0.785

Top Post Receiver Data Table						
Square Post Sizes (B)	A	B	C	D	E	F
2 3/16"x10 ga.	1 5/16"	2 1/2"	3 1/2"	2 5/32"	1 33/64"	1 7/8"
2 1/2"x10 ga.	1 3/32"	2 1/2"	3 5/16"	5/8"	1 21/32"	1 3/4"

- (A) Use breakaway base when support is placed in weak soils. Engineer determines if soils are weak.
- (B) For additional wind load, insert the 2 3/8"x10 ga. into 2 1/2"x10 ga.



NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
2-28-14	
REVISIONS	
DATE	CHANGE
9-27-17 10-03-19	Updated to active voice New Design Engr PE Stamp

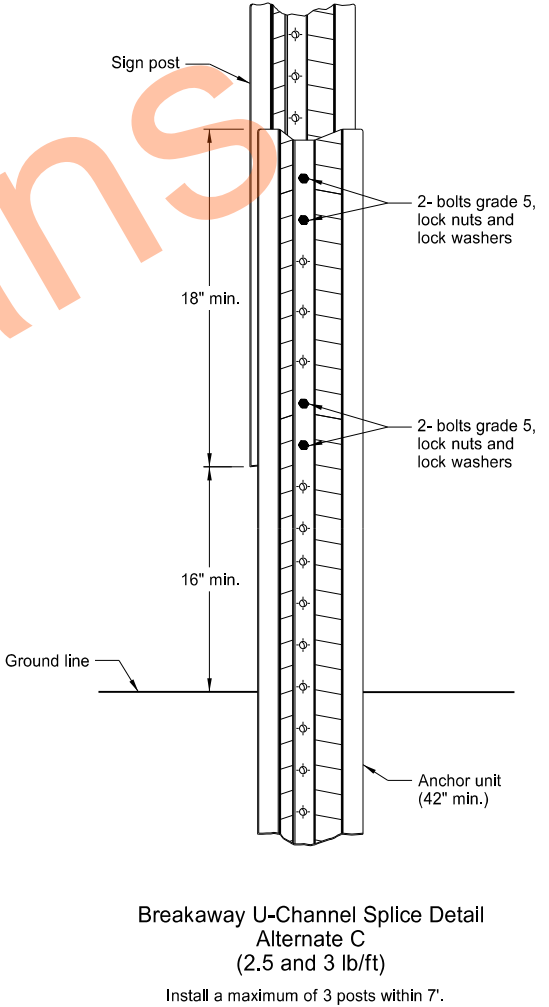
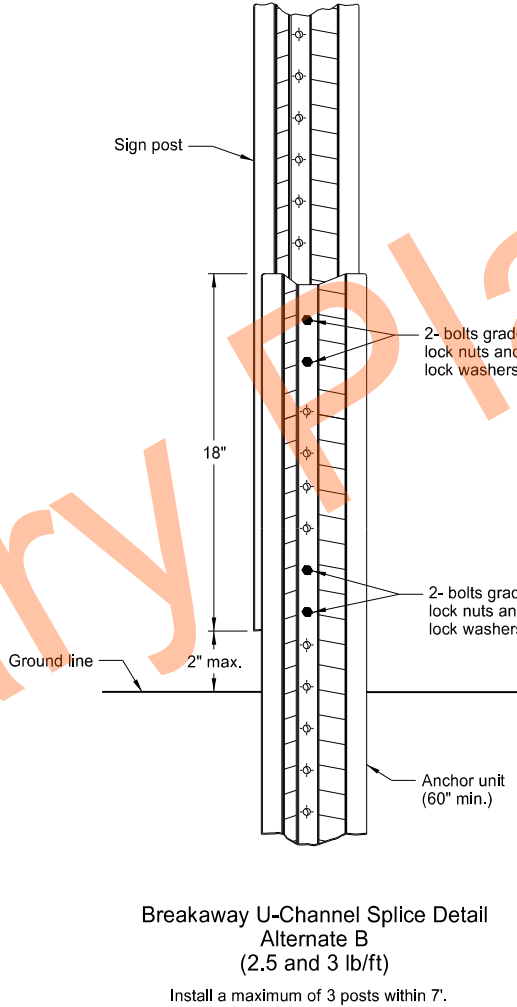
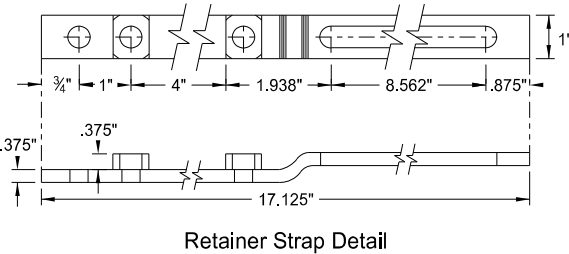
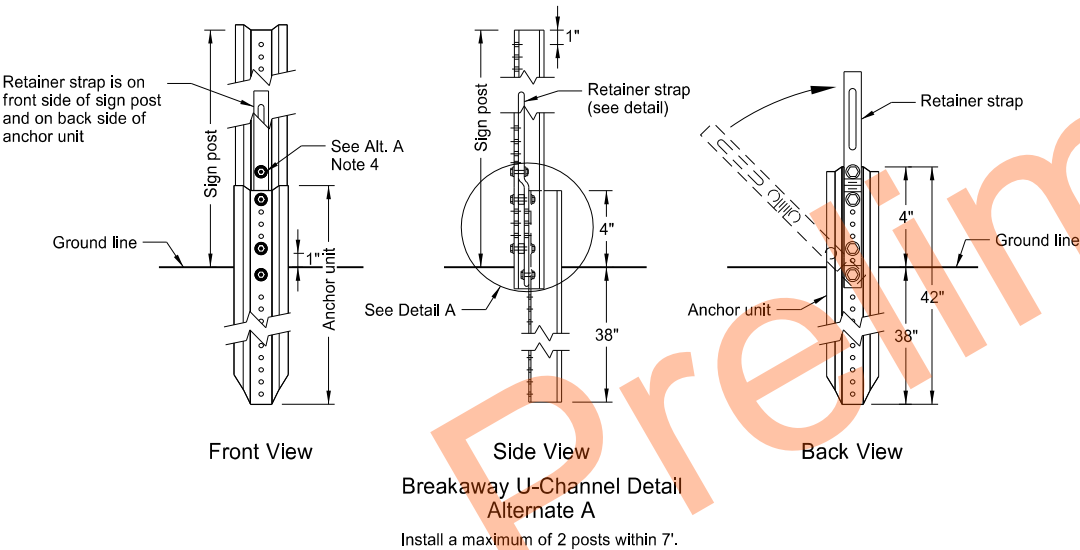
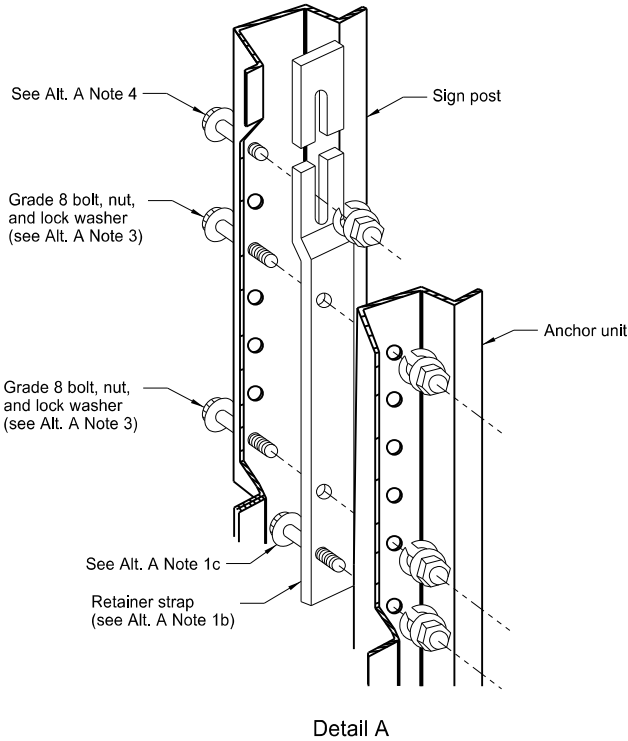
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U-Channel Post



Alternate A Steps of Installation:

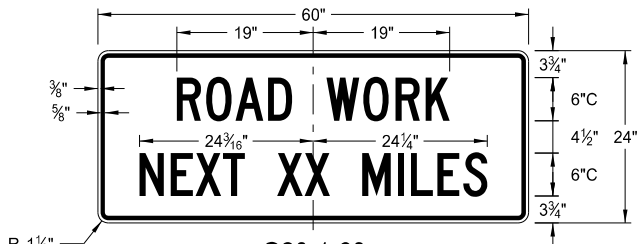
- a) Drive anchor unit to within 12" of ground level.
b) Establish proper assembly by lining up bottom hole of retainer strap with 6th hole from the top of the anchor unit.
c) Assemble strap to back of anchor unit using 3/16"x2" bolt, lock washer and nut.
d) Rotate strap 90° to left.
- a) Drive anchor unit to 4" above ground.
b) Rotate strap to vertical position.
- a) Place 3/16"x2" bolt, lock washer and nut in bottom of sign post to facilitate alignment of sign post with proper hole in anchor unit.
b) Alternately tighten two connector bolts.
- Complete assembly by tightening 3/16"x2" bolt (this fastens sign post to retainer strap).
- Properly nest base post, strap, and sign post. Proper nesting occurs when all flat surfaces of the base post, strap, and sign post at the bolts have full contact across the entire width.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
2-28-14	
REVISIONS	
DATE	CHANGE
9-27-17 10-03-19	Updated to active voice New Design Engr PE Stamp

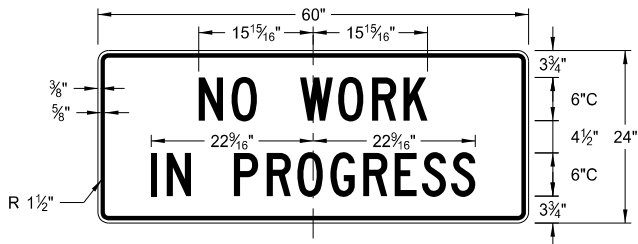
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CONSTRUCTION SIGN DETAILS
TERMINAL AND GUIDE SIGNS

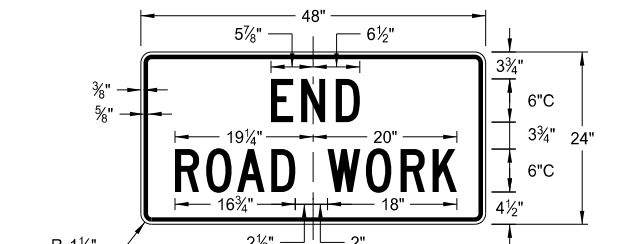
D-704-9



G20-1-60
Legend: black (non-refl)
Background: orange



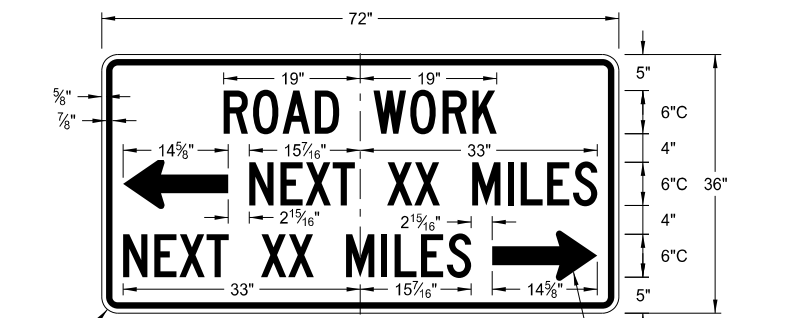
G20-1b-60
Legend: black (non-refl)
Background: orange



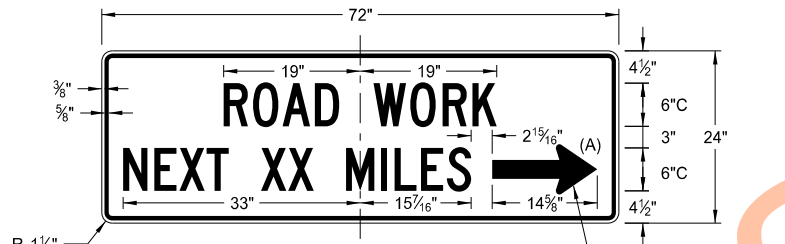
G20-2-48
Legend: black (non-refl)
Background: orange



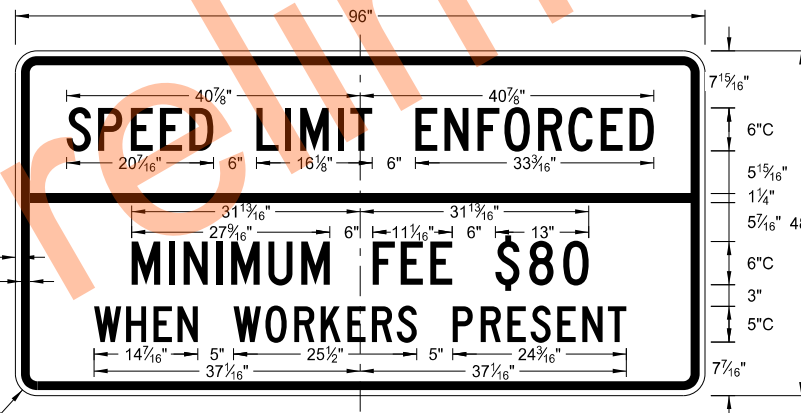
G20-4b-36
Legend: black (non-refl)
Background: orange



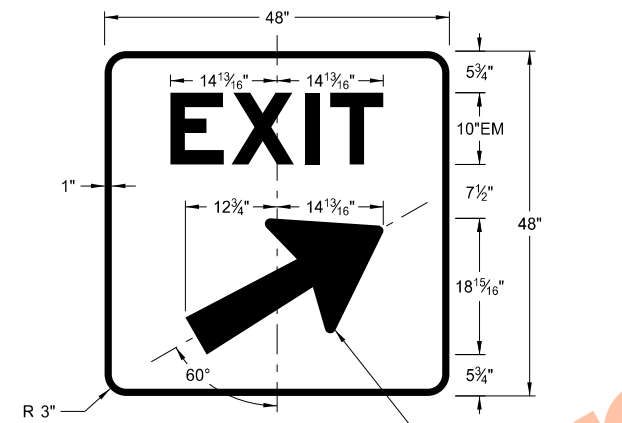
G20-50a-72
Legend: black (non-refl)
Background: orange



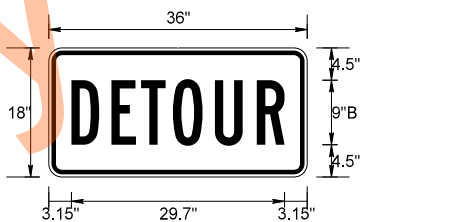
G20-52a-72
Legend: black (non-refl)
Background: orange



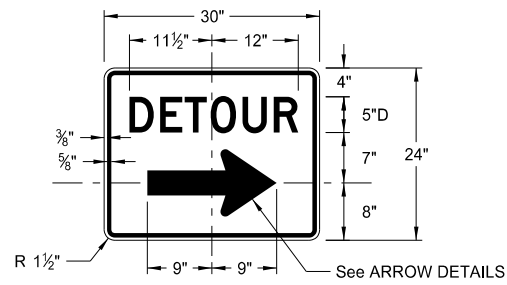
G20-55-96
Legend: black (non-refl)
Background: orange



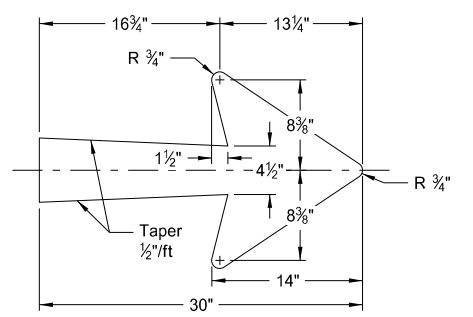
E5-1(L or R)-48
Legend: white
Background: green (orange optional)



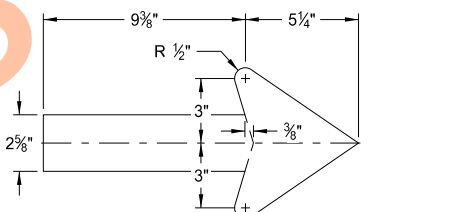
M4-8-36
Legend: black (non-refl)
Background: orange



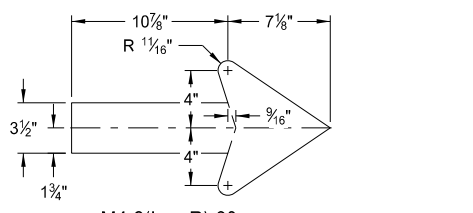
M4-9(L or R)-30 & M4-9-30
Legend: black (non-refl)
Background: orange



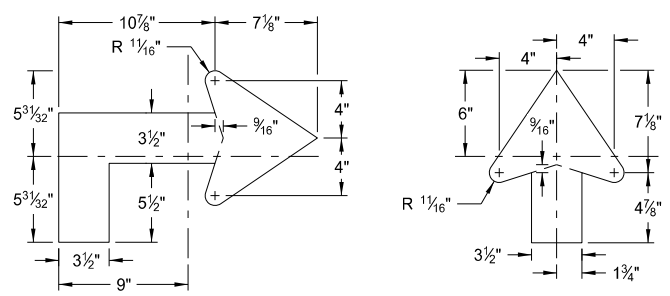
E5-1-48



G20-50a-72
G20-52a-72



M4-9(L or R)-30
Right or Left



M4-9(L or R)-30
Advanced Right or Left

M4-9-30
Straight

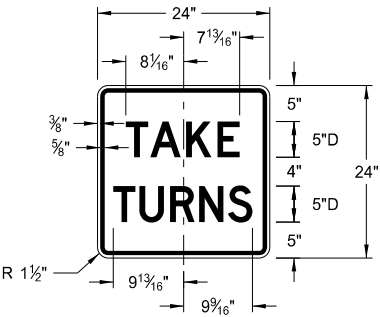
ARROW DETAILS

NOTES:
(A) Arrow may be right or left of the legend to indicate construction to the right or left.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION		This document was originally issued and sealed by Kirk J Hoff, Registration Number PE- 4683, on 10/03/19 and the original document is stored at the North Dakota Department of Transportation
8-13-13		
REVISIONS		
DATE	CHANGE	
8-17-17 10-03-19	Added sign & background color New Design Engineer PE Stamp	

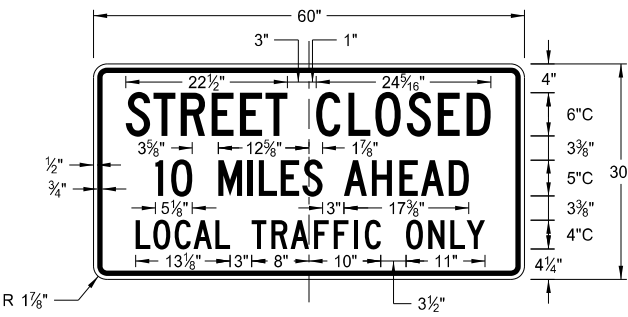
CONSTRUCTION SIGN DETAILS
REGULATORY SIGNS

D-704-10



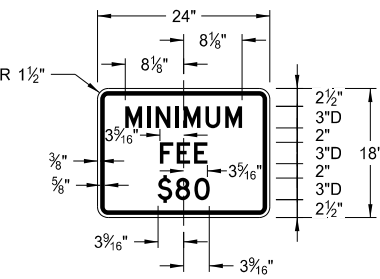
R1-50P-24

Legend: black (non-refl)
Background: white



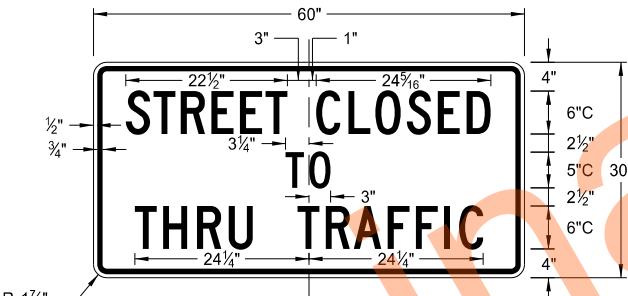
R11-3c-60

Legend: black (non-refl)
Background: white



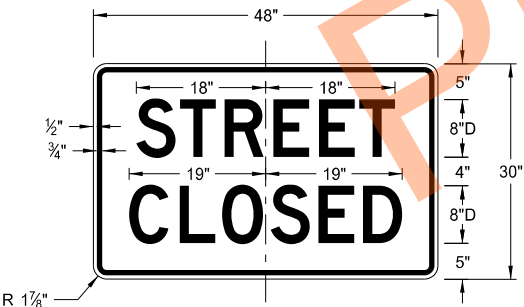
R2-1aP-24

Legend: black (non-refl)
Background: white



R11-4a-60

Legend: black (non-refl)
Background: white



R11-2a-48

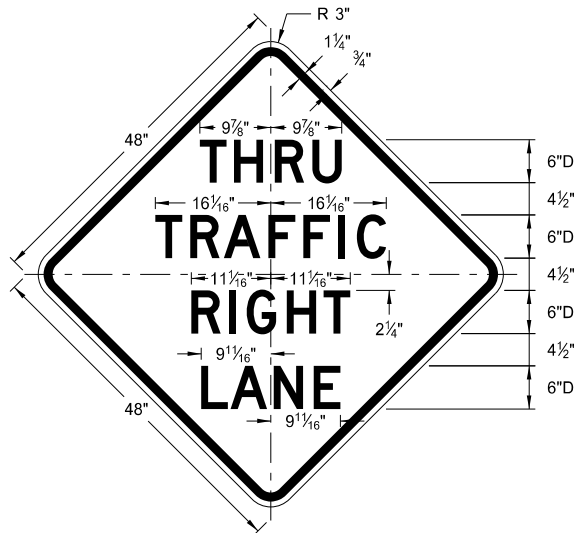
Legend: black (non-refl)
Background: white

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-13-13	
REVISIONS	
DATE	CHANGE
8-17-17	Revised sign number
10-03-19	New Design Engineer PE Stamp

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of Transportation

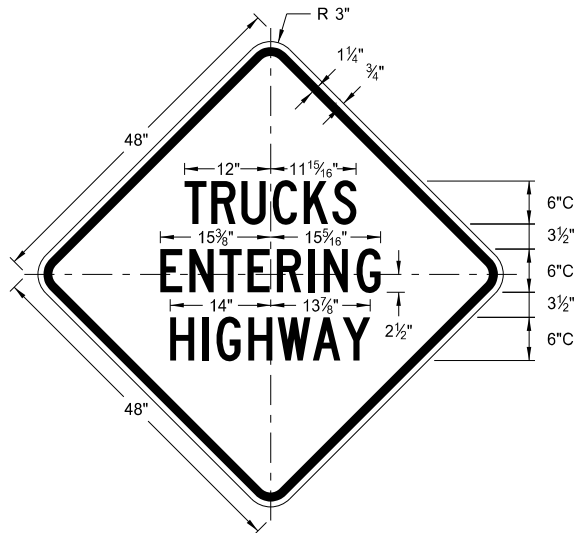
CONSTRUCTION SIGN DETAILS
WARNING SIGNS

D-704-11



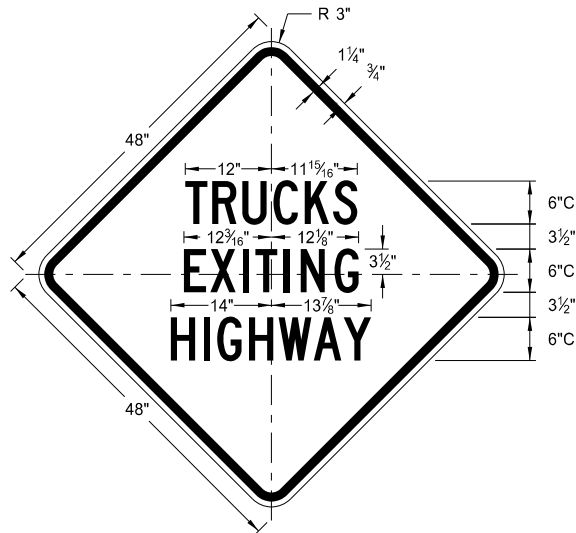
W5-8-48

Legend: black (non-refl)
Background: orange



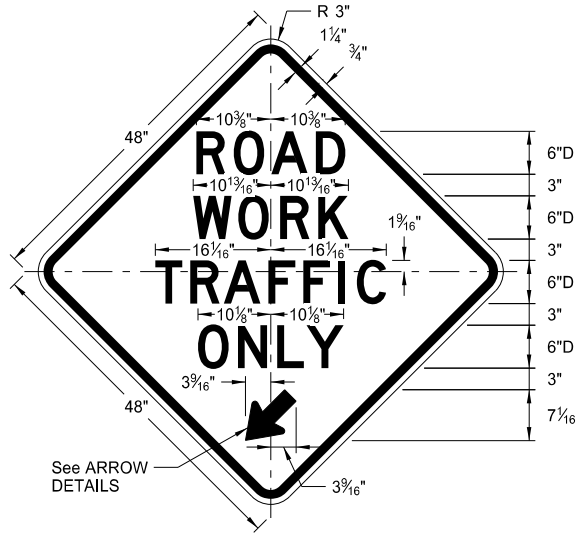
W8-53-48

Legend: black (non-refl)
Background: orange



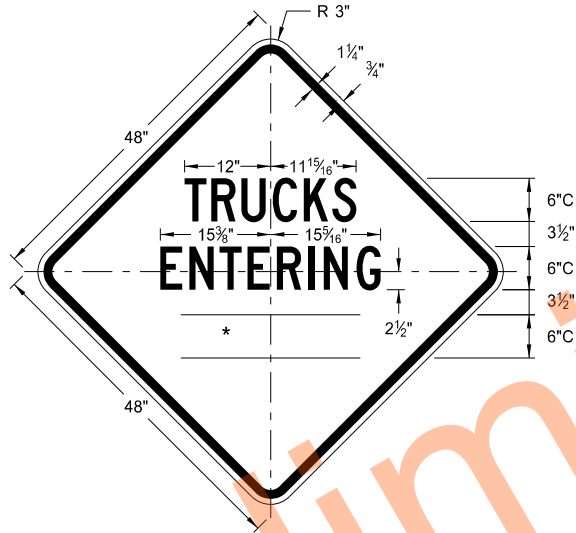
W8-56-48

Legend: black (non-refl)
Background: orange



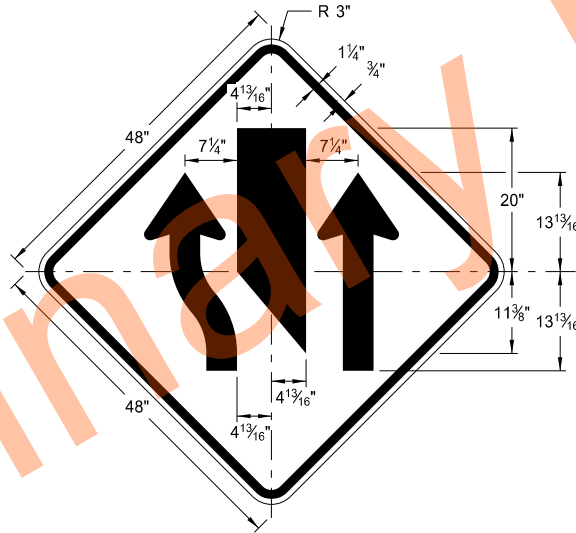
W5-9-48

Legend: black (non-refl)
Background: orange



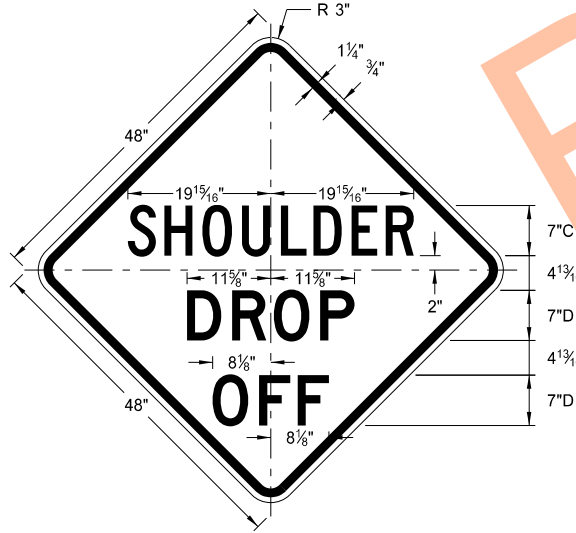
W8-54-48

Legend: black (non-refl)
Background: orange



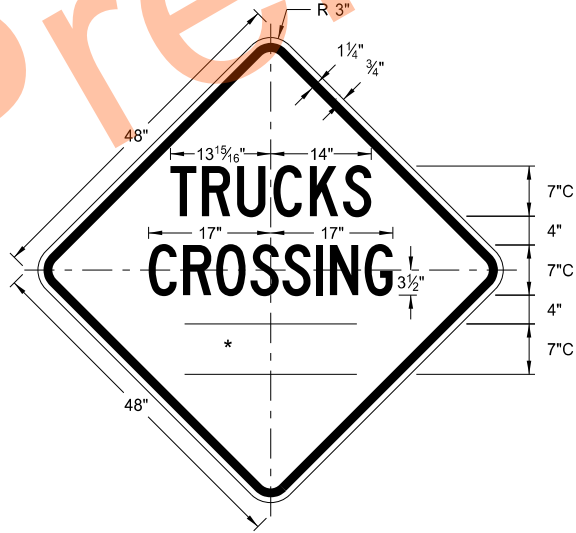
W9-3a-48

Legend: black (non-refl)
Background: orange



W8-9a-48

Legend: black (non-refl)
Background: orange

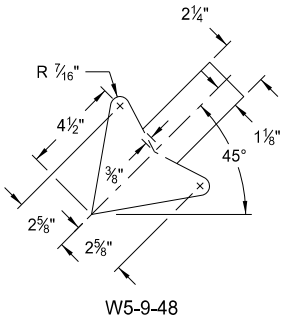


W8-55-48

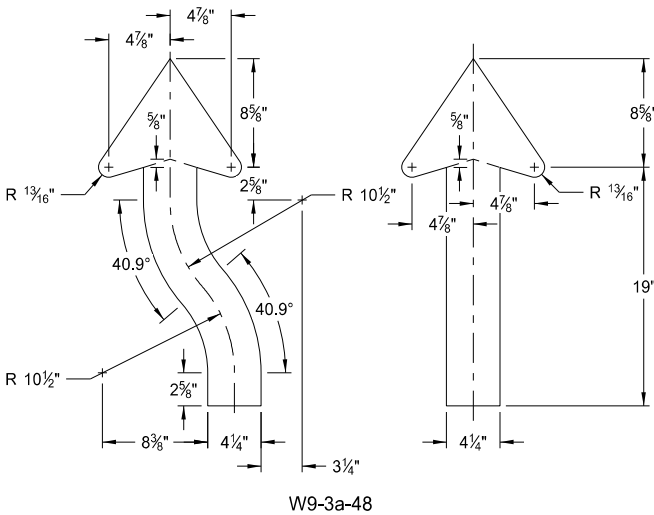
Legend: black (non-refl)
Background: orange

WORD	LETTER SPACING
AHEAD	Standard
200 FT	Standard
350 FT	Standard
500 FT	Standard
1000 FT	Reduce 40%
1500 FT	Reduce 40%
1/2 MILE	Reduce 50%
1 MILE	Standard

* DISTANCE MESSAGES



W5-9-48



W9-3a-48

ARROW DETAILS

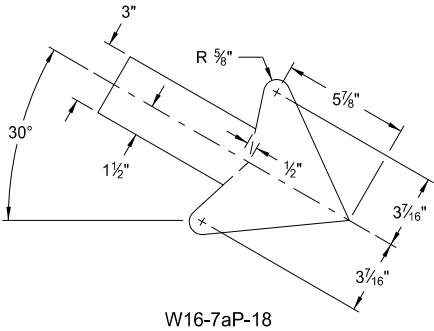
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-13-13	
REVISIONS	
DATE	CHANGE
8-17-17	Updated sign number
5-31-18	Revised sign and arrow details
10-03-19	New Design Engineer PE Stamp

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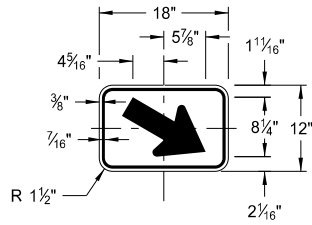
CONSTRUCTION SIGN DETAILS
WARNING SIGNS

WORD	LETTER SPACING
AHEAD	Standard
200 FT	Standard
350 FT	Standard
500 FT	Standard
1000 FT	Reduce 40%
1500 FT	Reduce 40%
½ MILE	Reduce 50%
1 MILE	Standard

* DISTANCE MESSAGES

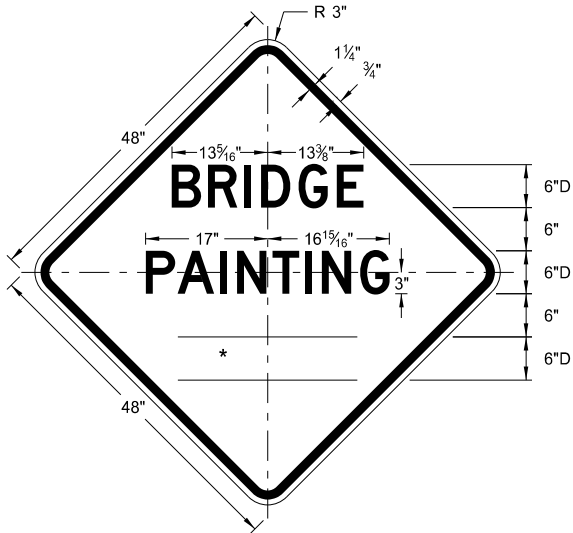


W16-7aP-18



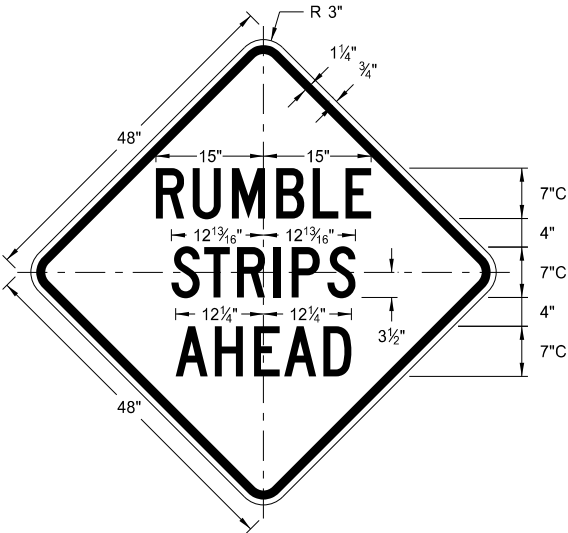
W16-7aP-18

Legend: black (non-refl)
Background: orange



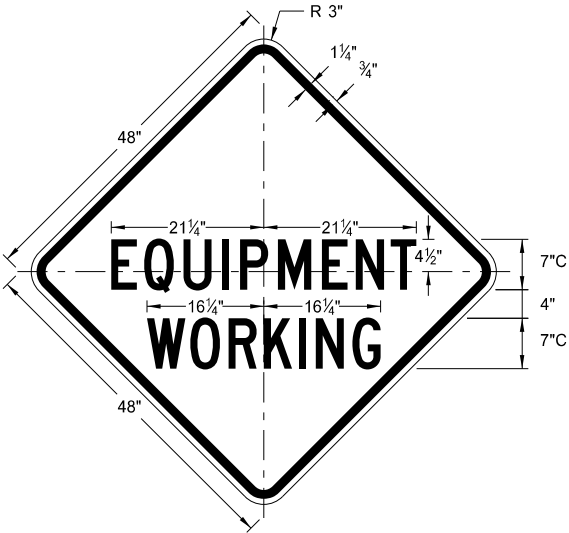
W21-50-48

Legend: black (non-refl)
Background: orange



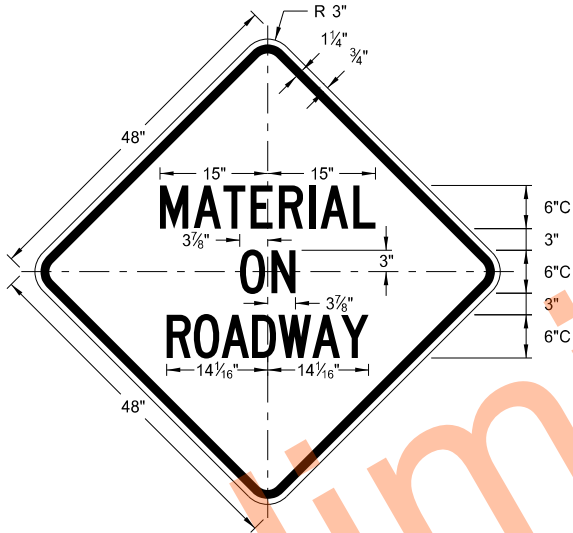
W21-53-48

Legend: black (non-refl)
Background: orange



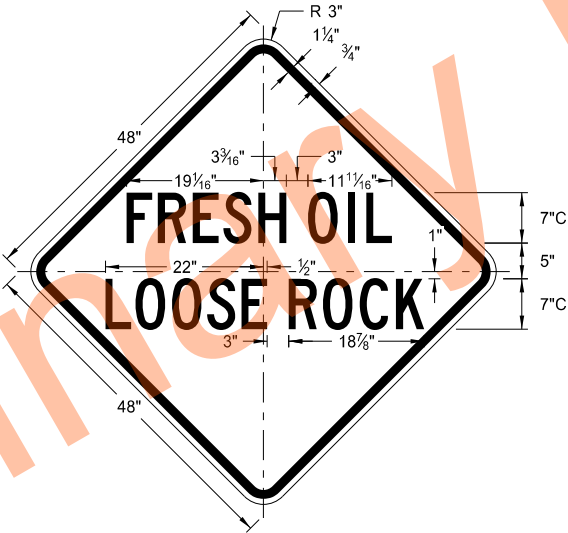
W20-51-48

Legend: black (non-refl)
Background: orange



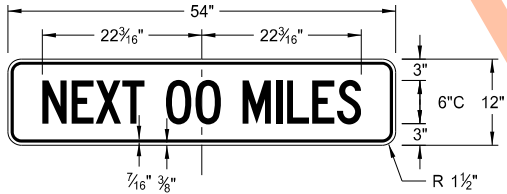
W21-51-48

Legend: black (non-refl)
Background: orange



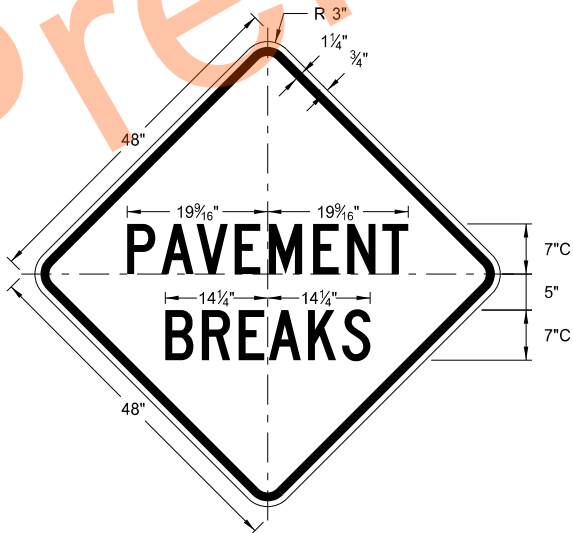
W22-8-48

Legend: black (non-refl)
Background: orange



W20-52P-54

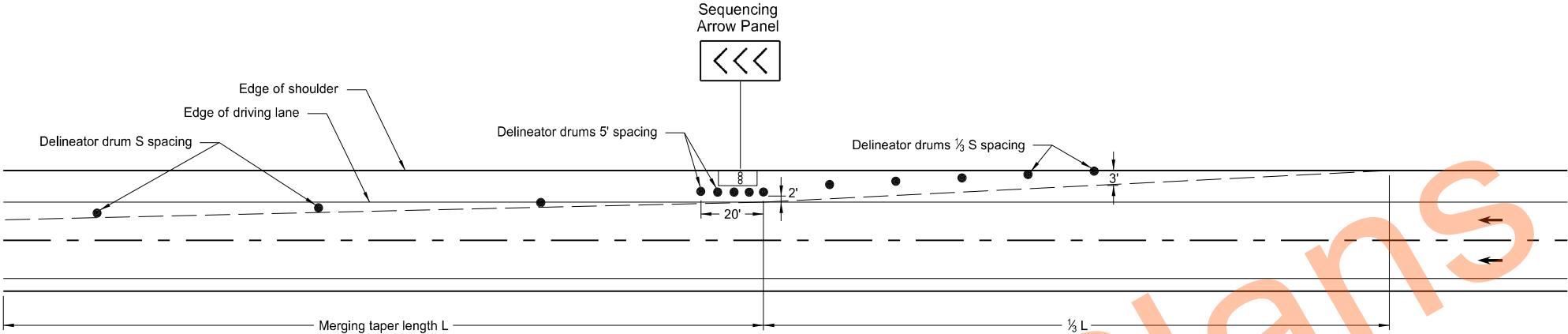
Legend: black (non-refl)
Background: orange



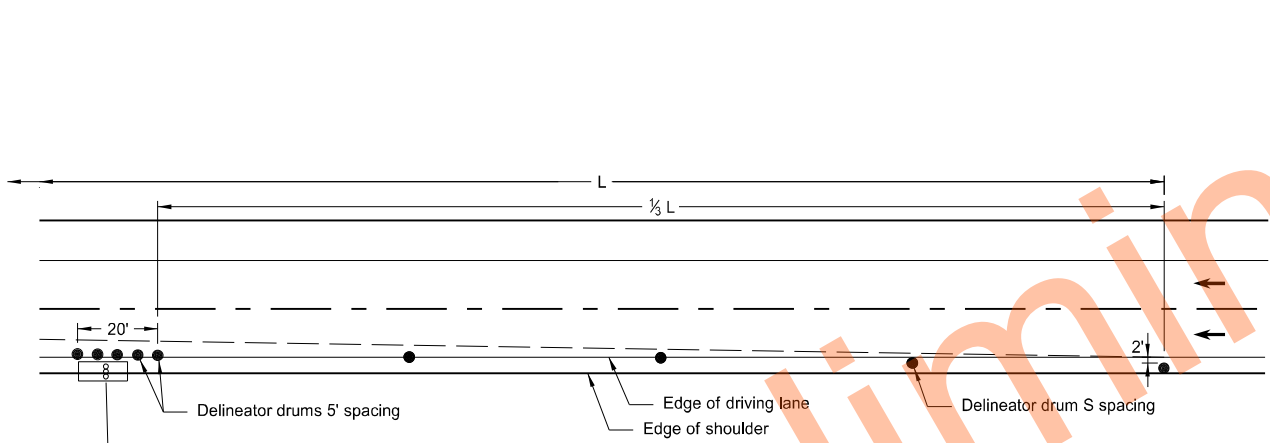
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Legend: black (non-refl)
Background: orange

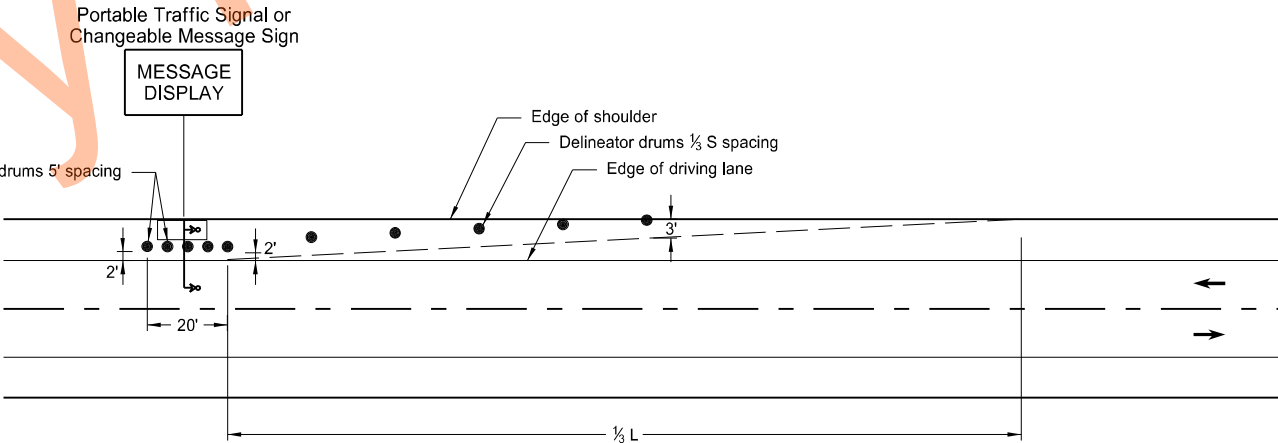
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION		This document was originally issued and sealed by Kirk J Hoff, Registration Number PE-4683, on 11/1/19 and the original document is stored at the North Dakota Department of Transportation
5-31-18		
REVISIONS		
DATE	CHANGE	
11-01-19	Added details for sign W16-7aP-18.	



SHOULDER CLOSURE WITH LANE CLOSURE
(when shoulder is 8' or wider)



SHOULDER CLOSURE USED WITH LANE CLOSURE
(when shoulder is less than 8' wide)



PORTABLE TRAFFIC SIGNAL OR CHANGEABLE MESSAGE SIGN ON SHOULDER

KEY			
●	Delineator Drum	∞	Sequencing Arrow Panel
•	Message Display	↳	Portable Traffic Signal

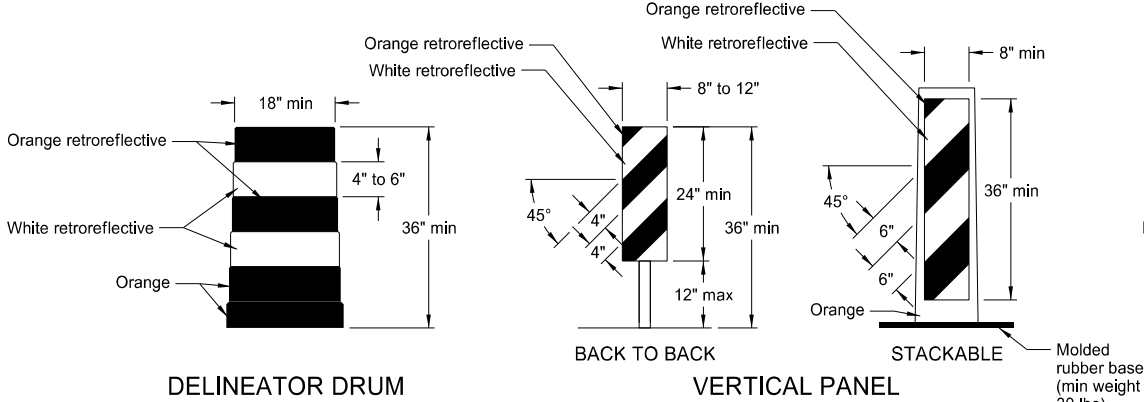
Notes:

- S = Posted Speed Limit in mph
W = Width of offset in feet
L = Taper length in feet
 $L = WS^2/60$ (40mph or less)
 $L = WS$ (45mph or more)
- If a shoulder taper is used, use a length of approximately $\frac{1}{3}L$. If a shoulder is used as a travel lane, use a normal merging or shifting taper.
- When paved shoulders of 8 foot width or more are closed, use channelizing devices to close shoulder in advance, to delineate beginning of work space, and to direct vehicular traffic to remain within the traveled way.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-3-13	
REVISIONS	
DATE	CHANGE
9-27-17 10-25-19	Updated to active voice Added L dimension to detail

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Kirk J Hoff,
Registration Number
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BARRICADE AND CHANNELIZING DEVICE DETAILS



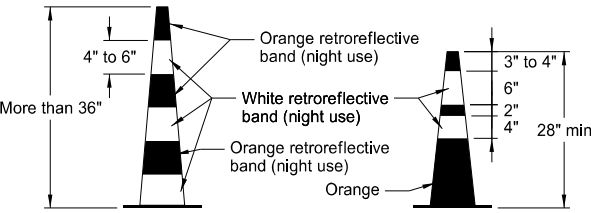
DELINEATOR DRUM

VERTICAL PANEL

STACKABLE
Molded rubber base (min weight 30 lbs)

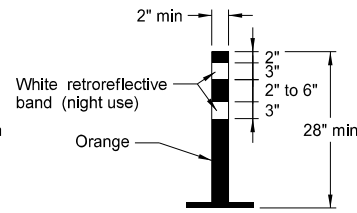
Provide horizontal, circumferential, alternating orange and white retroreflective stripes 4" to 6" wide for drum markings. Use a minimum of two orange and two white stripes with the top stripe being orange for each drum. Do not exceed 3" nonretroreflectORIZED spaces between the horizontal orange and white stripes. Avoid placement of stripes on drum ribs or indentations. Use closed top drums that will not allow collection of debris. Do not place ballast on the top of drum.

Provide alternating orange and white retroreflective stripes, sloping downward in direction vehicular traffic is to pass. Place retroreflective sheeting on both sides of panel with a minimum of 270 square inches of retroreflective area facing vehicular traffic. Where the height of the retroreflective material on the vertical panel is 36 inches or more, use a stripe width of 6 inches.



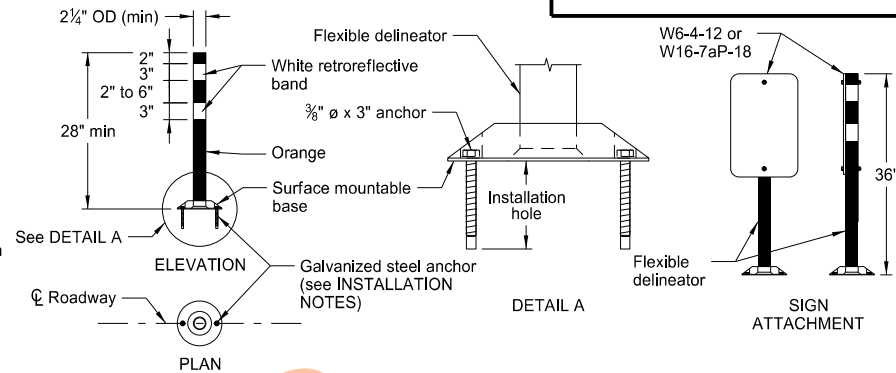
TRAFFIC CONE

Provide retroreflectORIZATION of cones more than 36" in height by alternating orange and white retroreflective stripes. Use a minimum of two orange and two white stripes for each cone with the top stripe being orange. Use maximum 3" nonretroreflectORIZED space between the orange and white stripes.



TUBULAR MARKER

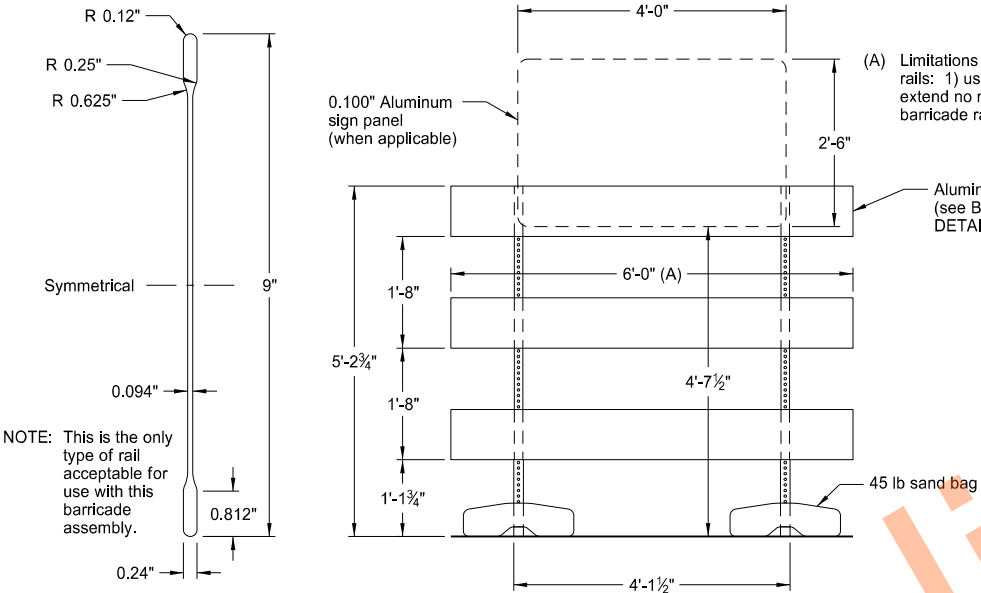
Provide retroreflectORIZATION of tubular markers more than 42" in height by alternating four 4" to 6" wide orange and white stripes with the top stripe being orange.



FLEXIBLE DELINEATOR

INSTALLATION NOTES:

1. Drill installation holes to diameter and depth required by manufacturer's specifications.
2. For removal, remove anchors and fill installation hole with an epoxy designed to bond to pavement surface.
3. In lieu of bolted down base, use an 8" x 8" butyl pad or hot melt butyl. Remove butyl as close as possible to pavement surface.

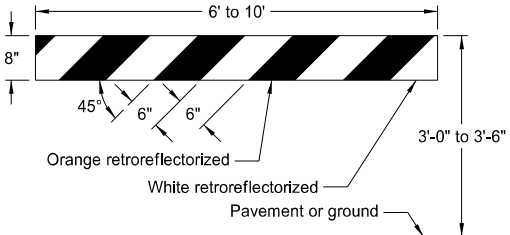


BARRICADE BLADE DETAIL

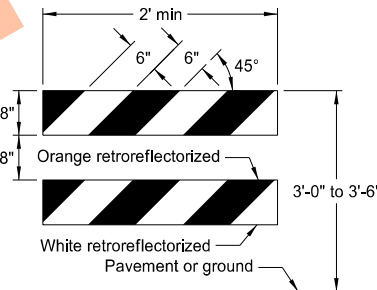
ELEVATION VIEW

BARRICADE ASSEMBLY DETAIL
(Aluminum Barricade Rails)

NOTE: For barricade markings use alternating orange and white retroreflective stripes, sloping downward in the direction traffic is to pass. Place retroreflective sheeting on both sides of the rails with a minimum of 270 square inches of visible retroreflective area facing vehicular traffic. When the barricade length is less than 36", use a rail stripe width of 4".

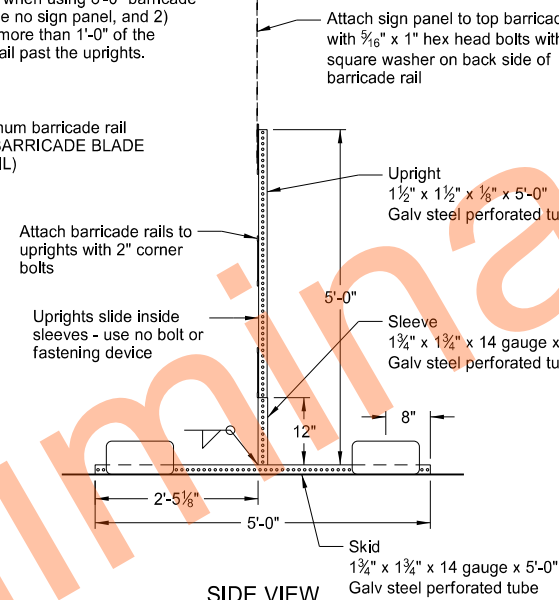


TYPE I BARRICADE

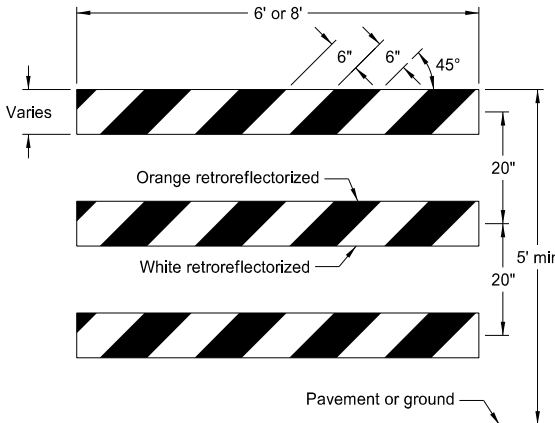


TYPE II BARRICADE

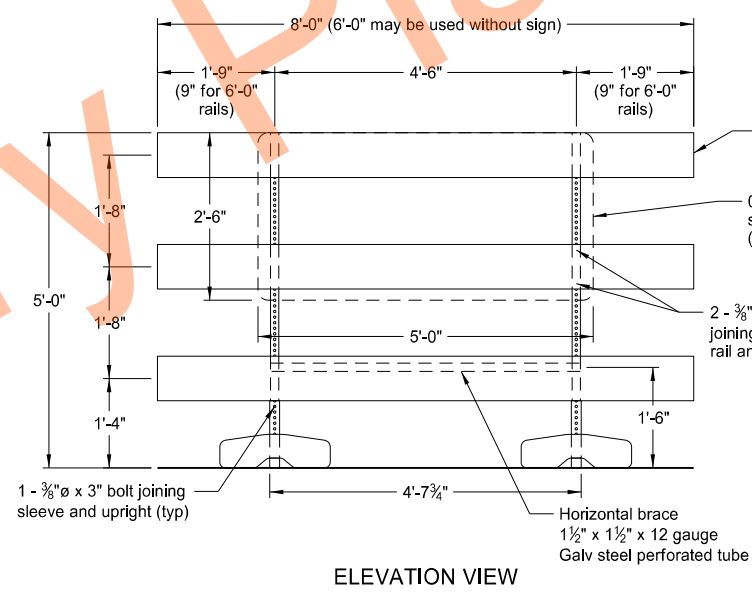
BARRICADE RAIL DETAILS



SIDE VIEW

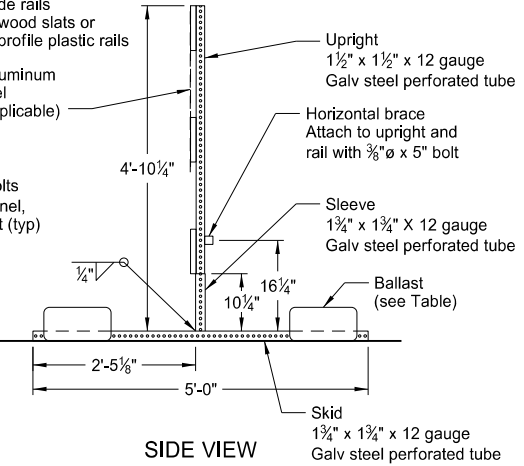


TYPE III BARRICADE

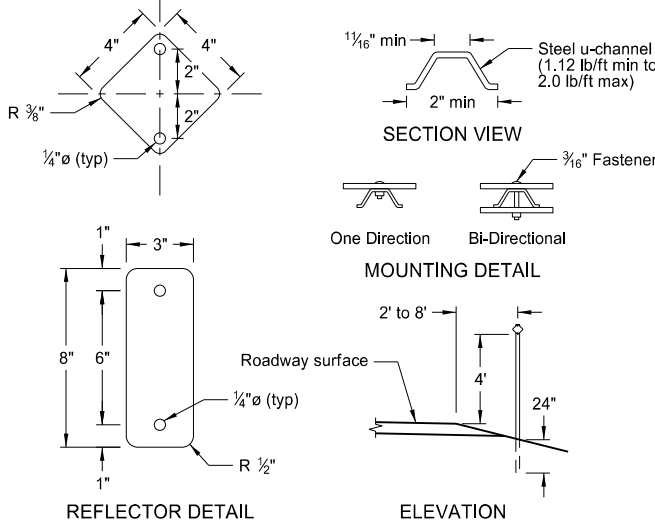


ELEVATION VIEW

BARRICADE ASSEMBLY DETAIL
(Wood or Plastic Rails)



SIDE VIEW



SECTION VIEW

MOUNTING DETAIL

REFLECTOR DETAIL

ELEVATION

DELINEATORS

MINIMUM BALLAST
(For each side of barricade support)

Without Sign	4 - 25 lb sandbags
With Sign	6 - 25 lb sandbags

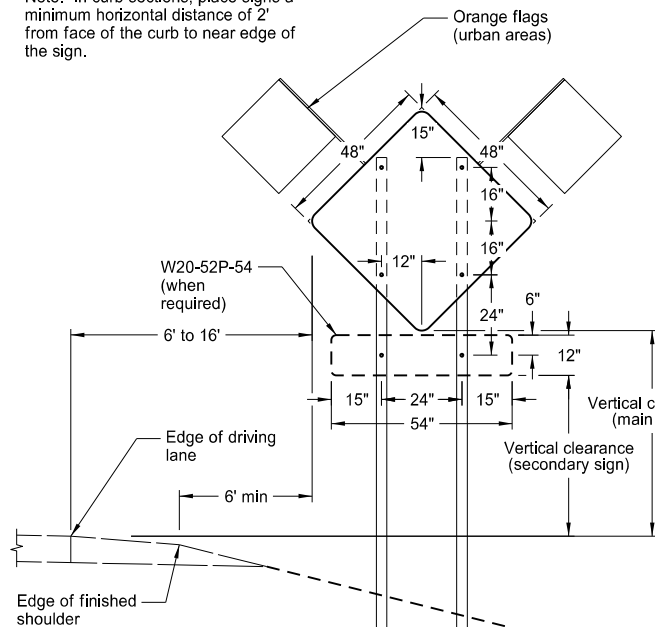
Note: Number of sandbags based on a wind speed of 55 MPH. Sandbags assumed to be placed at or near the ends of the skids.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-3-13	
REVISIONS	
DATE	CHANGE
9-27-17 11-01-19	Updated to active voice Revised details for Flexible Delineator

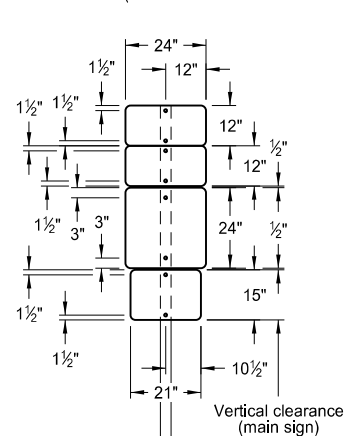
This document was originally issued and sealed by
Kirk J Hoff,
Registration Number
PE- 4683,
on 11/1/19 and the original document is stored at the North Dakota Department of Transportation

CONSTRUCTION SIGN PUNCHING AND MOUNTING DETAILS

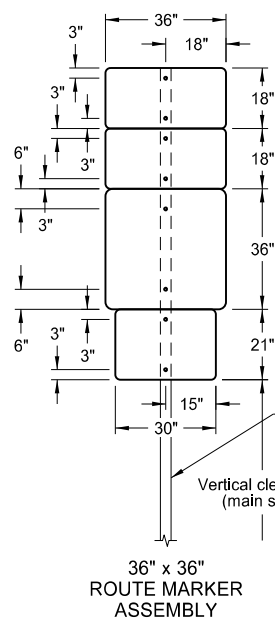
Note: In curb sections, place signs a minimum horizontal distance of 2' from face of the curb to near edge of the sign.



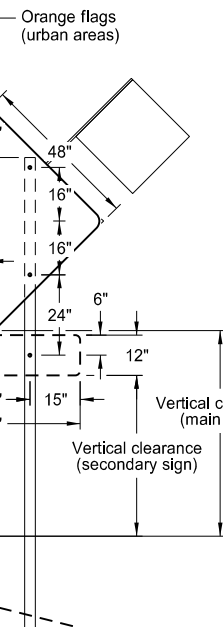
TYPICAL SECTION
(48" x 48" diamond warning sign shown)



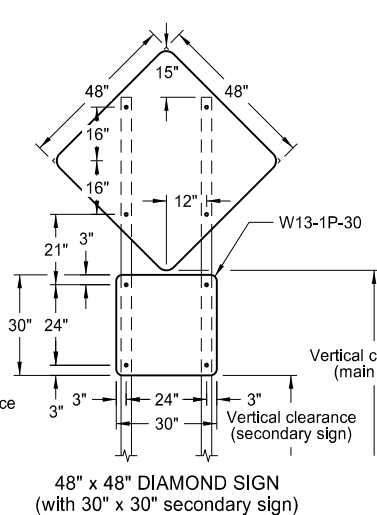
24" x 24"
ROUTE MARKER
ASSEMBLY



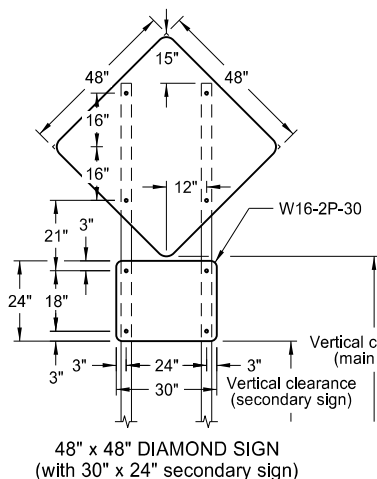
36" x 36"
ROUTE MARKER
ASSEMBLY



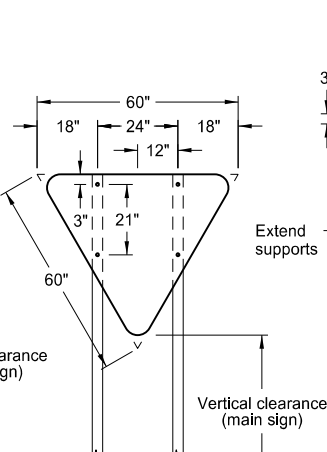
18" x 18"
DIAMOND SIGN



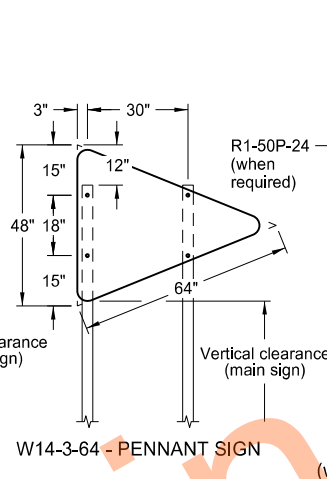
48" x 48" DIAMOND SIGN
(with 30" x 30" secondary sign)



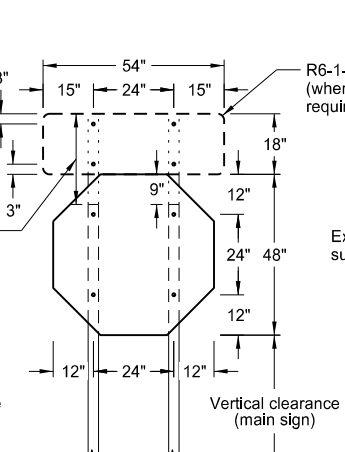
48" x 48" DIAMOND SIGN
(with 30" x 24" secondary sign)



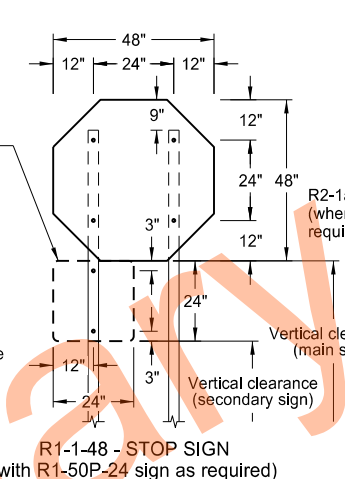
R1-2-60 - YIELD SIGN



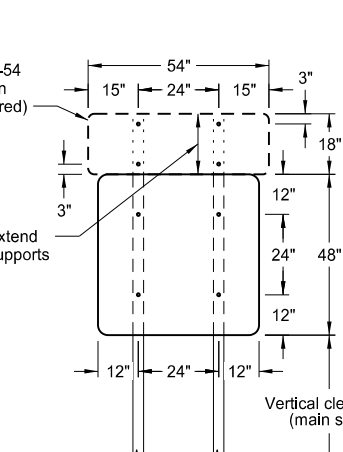
W14-3-64 - PENNANT SIGN



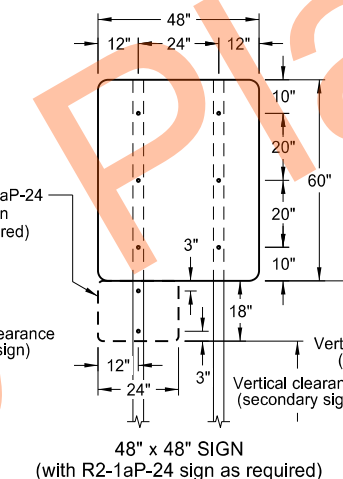
R1-1-48 - STOP SIGN
(with R6-1-54 sign as required)



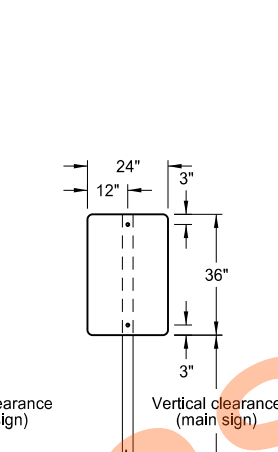
R1-1-48 - STOP SIGN
(with R1-50P-24 sign as required)



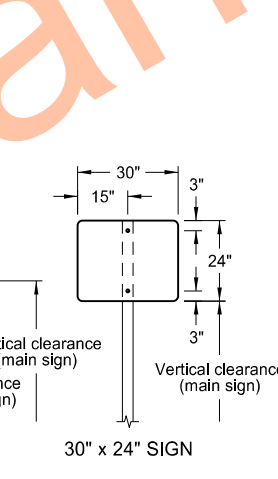
48" x 48" SIGN
(with R6-1-54 sign as required)



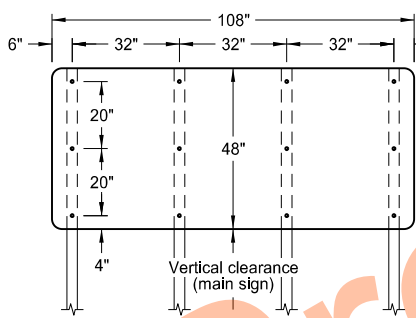
48" x 48" SIGN
(with R2-1aP-24 sign as required)



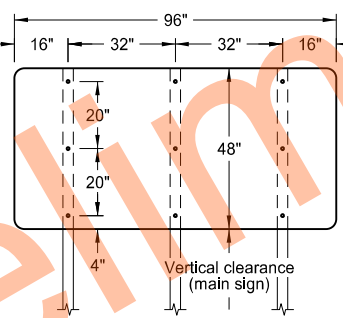
24" x 36" SIGN



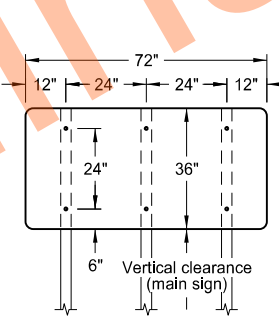
30" x 24" SIGN



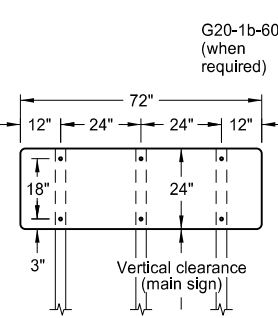
108" x 48" SIGN



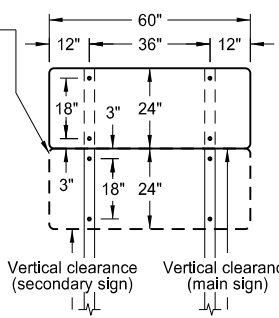
96" x 48" SIGN



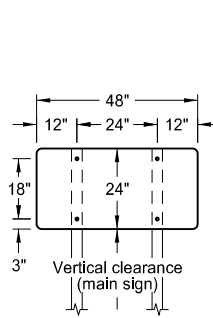
72" x 36" SIGN



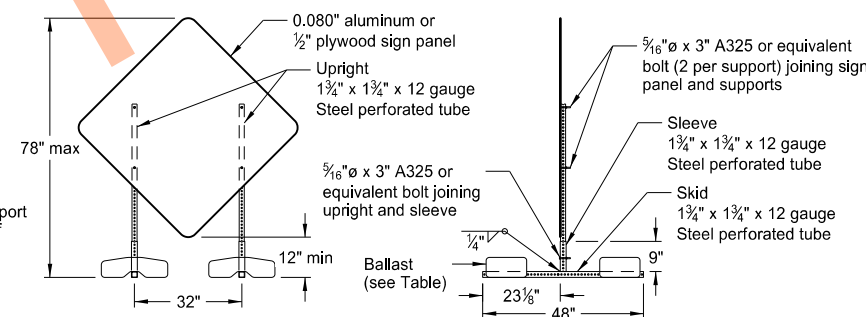
72" x 24" SIGN



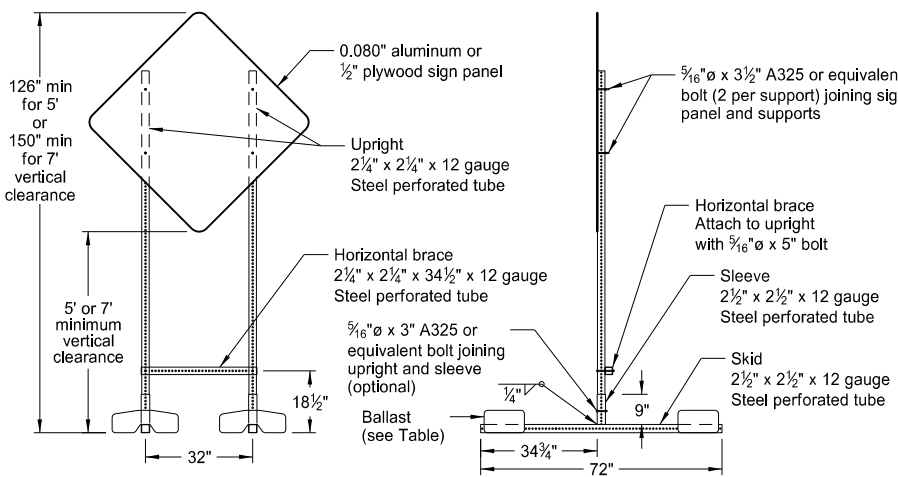
60" x 24" SIGN



48" x 24" SIGN



PORTABLE SIGN SUPPORT
LOW-MOUNTING HEIGHT



PORTABLE SIGN SUPPORT
HIGH-MOUNTING HEIGHT

NOTES:

1. Sign Supports: Galvanize or paint supports. Minimum post sizes are 2.5 lb/ft u-channel or 2" x 2" x 12 gauge steel perforated tube, except where noted. When installing signs on u-channel, minimum post size for assemblies containing a secondary sign is 3.0 lb/ft. Post sizes based on a wind speed of 55 MPH.

Place signs over 50 square feet on 2½" x 2½" perforated tube supports as a minimum.

Do not attach guy wires to sign supports. Attach wind beams behind sign panels when used with u-posts.
2. Sign Panels: Provide sign panels made of 0.100" aluminum, ½" plywood, or other approved material, except where noted. Punch all holes round for ⅝" bolts.
3. Alternate Messages: Install and remove alternate message signs on reflectorized plate (without borders) as required. (i.e. "Left" and "Right" message on lane closure sign)
4. Route Marker Auxiliary Signs: Provide route marker auxiliary signs, such as the cardinal direction and directional arrows, with a background and legend that match the route marker they are used with:

Interstate - white legend on blue background
Interstate Business Loop - white legend on green background
US and State - black legend on white background
County - yellow legend on blue background

5. Vertical Clearance: Install signs with a vertical clearance of 5'-0" (see TYPICAL SECTION). In areas where parking or pedestrian movements are likely or the view of the sign may be obstructed, install signs with a vertical clearance of 7'-0" from the top of the curb or from the near edge of the driving lane in absence of a curb.

The vertical clearance to secondary signs is 1'-0" less than the vertical clearance stated above.

Provide a minimum clearance of 7'-0" from the ground at the post for signs with an area exceeding 50 square feet.

6. Portable Signs: Provide portable signs that meet the vertical clearance stated above when it is necessary to place signs within the pavement surface.

Use of low-mounting height (minimum 12" vertical clearance) portable signs for 5 days or less, is allowed as long as the view of the sign is not obstructed. Time delays caused by unforeseen circumstances, such as equipment breakdown, rain, subgrade failures, etc., will not accrue towards the 5 day period. Use of R9-8 through R9-11a series, W1-6 through W1-8 series, M4-10, and E5-1 is allowed for longer than 5 days.

Restrict signs mounted on portable sign supports shown in the LOW-MOUNTING HEIGHT and HIGH-MOUNTING HEIGHT details to a maximum surface area of 16 square feet.

MINIMUM BALLAST
(For each side of sign support base)

Sign Panel Mounting Height (ft)	Number of 25 lb sandbags for 4' x 4' sign panel
1'	6
5'	8
7'	10

Note: The number of sandbags are based on a wind speed of 55 MPH. Place sandbags at or near the ends of skids.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-4-13	
REVISIONS	
DATE	CHANGE
11-14-13	Revised Note 6
9-27-17	Updated to active voice
11-01-19	Revised 60"x24" sign detail

This document was originally issued and sealed by

Kirk J Hoff,
Registration Number
PE-4683,
on 11/1/19 and the original document is stored at the North Dakota Department of Transportation

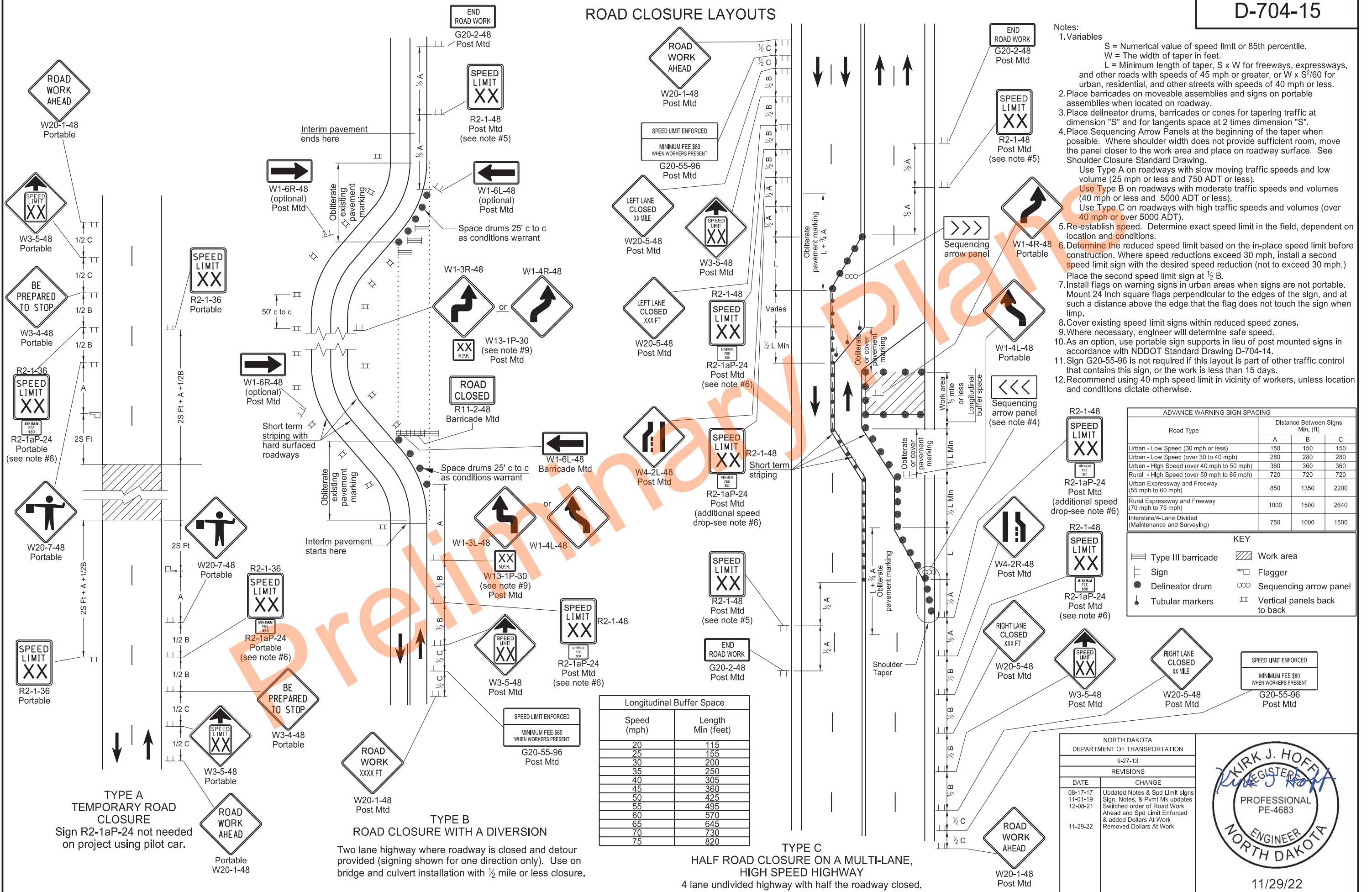
ROAD CLOSURE LAYOUTS

- Notes:
- Variables
 - S = Numerical value of speed limit or 85th percentile.
 - W = The width of taper in feet.
 - L = Minimum length of taper, S x W for freeways, expressways, and other roads with speeds of 45 mph or greater, or W x S²/60 for urban, residential, and other streets with speeds of 40 mph or less.
 - Place barricades on moveable assemblies and signs on portable assemblies when located on roadway.
 - Place delineator drums, barricades or cones for tapering traffic at dimension "S" and for tangents space at 2 times dimension "S".
 - Place Sequencing Arrow Panels at the beginning of the taper when possible. Where shoulder width does not provide sufficient room, move the panel closer to the work area and place on roadway surface. See Shoulder Closure Standard Drawing.
 - Use Type A on roadways with slow moving traffic speeds and low volume (25 mph or less and 750 ADT or less).
 - Use Type B on roadways with moderate traffic speeds and volumes (40 mph or less and 5000 ADT or less).
 - Use Type C on roadways with high traffic speeds and volumes (over 40 mph or over 5000 ADT).
 - Re-establish speed. Determine exact speed limit in the field, dependent on location and conditions.
 - Determine the reduced speed limit based on the in-place speed limit before construction. Where speed reductions exceed 30 mph, install a second speed limit sign with the desired speed reduction (not to exceed 30 mph.) Place the second speed limit sign at 1/2 B.
 - Install flags on warning signs in urban areas when signs are not portable. Mount 24 inch square flags perpendicular to the edges of the sign, and at such a distance above the edge that the flag does not touch the sign when limp.
 - Cover existing speed limit signs within reduced speed zones.
 - Where necessary, engineer will determine safe speed.
 - As an option, use portable sign supports in lieu of post mounted signs in accordance with NDDOT Standard Drawing D-704-14.
 - Sign G20-55-96 is not required if this layout is part of other traffic control that contains this sign, or the work is less than 15 days.
 - Recommend using 40 mph speed limit in vicinity of workers, unless location and conditions dictate otherwise.

Road Type	Advance Warning Sign Spacing		
	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

KEY	
	Type III barricade
	Sign
	Delineator drum
	Tubular markers
	Work area
	Flagger
	Sequencing arrow panel
	Vertical panels back to back

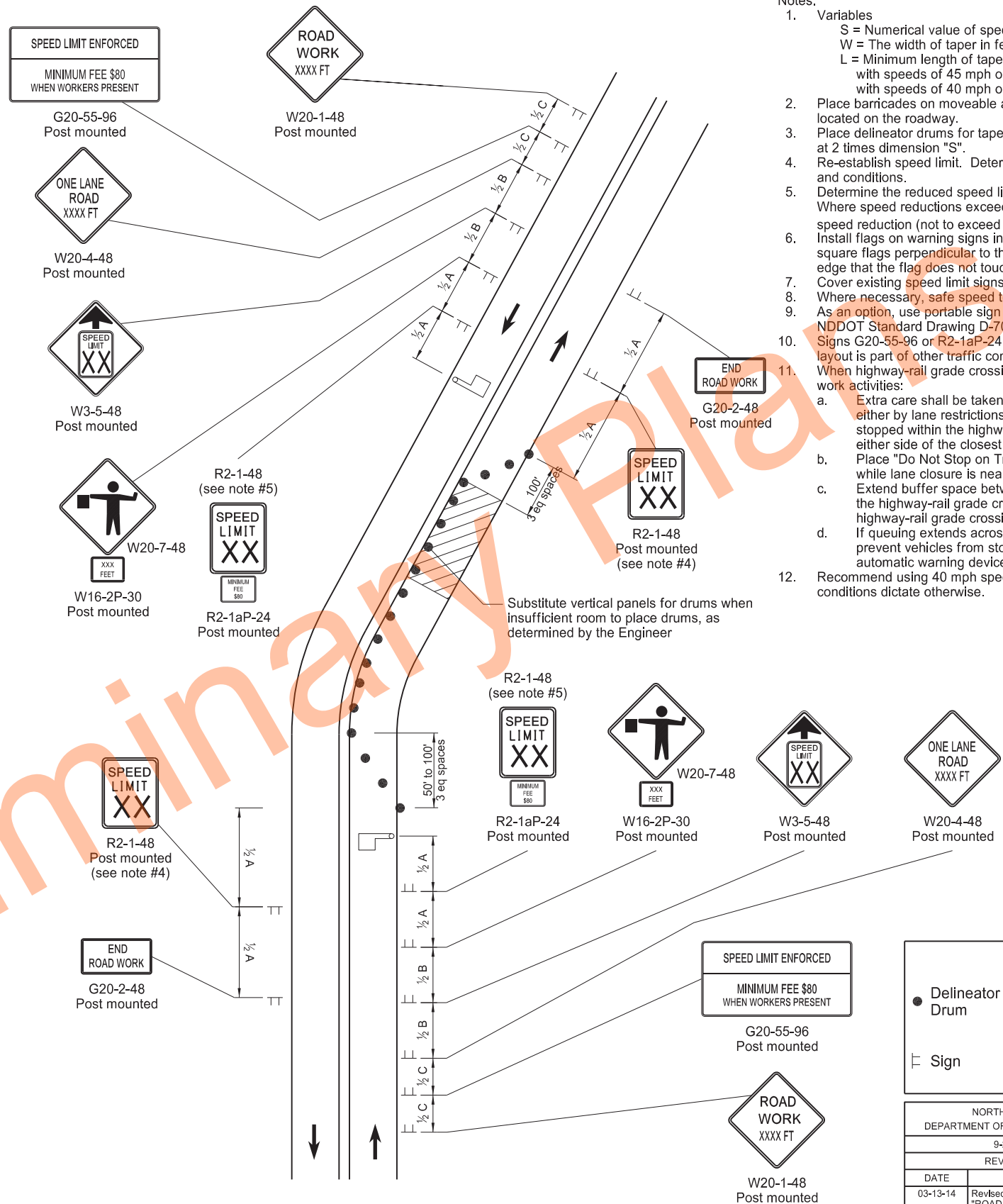
Longitudinal Buffer Space	
Speed (mph)	Length Min (feet)
20	115
25	155
30	200
35	250
40	305
45	360
50	425
55	495
60	570
65	645
70	730
75	820



NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
REVISIONS	
DATE	CHANGE
08-17-17	Updated Notes & Spd Limit signs
11-01-19	Sign, Notes, & Pmt Mk updates
12-08-21	Switched order of Road Work Ahead and Spd Limit Enforced & added Dollars At Work
11-29-22	Removed Dollars At Work



11/29/22



1. Variables
S = Numerical value of speed limit or 85th percentile.
W = The width of taper in feet
L = Minimum length of taper in feet. S x W for freeways, expressways, and roads with speeds of 45 mph or greater, or W x S²/60 for urban, residential, and streets with speeds of 40 mph or less.
2. Place barricades on moveable assemblies and signs on portable assemblies when located on the roadway.
3. Place delineator drums for tapering traffic at 3 equal spaces and for tangents space them at 2 times dimension "S".
4. Re-establish speed limit. Determine exact speed limit in the field, dependent on location and conditions.
5. Determine the reduced speed limit based on the in place speed limit before construction. Where speed reductions exceed 30 mph, install a second speed limit sign with the desired speed reduction (not to exceed 30 mph.) Place second speed limit sign at ½B.
6. Install flags on warning signs in urban areas when signs are not portable. Mount 24 inch square flags perpendicular to the edges of the sign, and at such a distance above the edge that the flag does not touch the sign when limp.
7. Cover existing speed limit signs within a reduced speed zone.
8. Where necessary, safe speed to be determined by the Engineer.
9. As an option, use portable sign supports in lieu of post mounted signs in accordance with NDDOT Standard Drawing D-704-14.
10. Signs G20-55-96 or R2-1aP-24 are not required when pilot car operation is used, if this layout is part of other traffic control that contains this sign, or if work is less than 15 days.
11. When highway-rail grade crossings exist either within or in the vicinity of the roadway work activities:
 - a. Extra care shall be taken to minimize the probability of conditions being created, either by lane restrictions, flagging or other operations, where vehicles might be stopped within the highway-rail grade crossing (considered as being 15 feet on either side of the closest and farthest rail.)
 - b. Place "Do Not Stop on Tracks" sign (R8-B-24) near cross buck in each direction while lane closure is near tracks.
 - c. Extend buffer space between work zone and lane closure transition upstream of the highway-rail grade crossing to prevent flagging queue from extending across highway-rail grade crossing.
 - d. If queuing extends across highway-rail crossing, provide flagger at crossing to prevent vehicles from stopping within the crossing (even when automatic warning devices are in place.)
12. Recommend using 40 mph speed limit in vicinity of workers, unless location and conditions dictate otherwise.

ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

Two lane highway with one lane closed.
Flagger at point visible to approaching traffic.

KEY

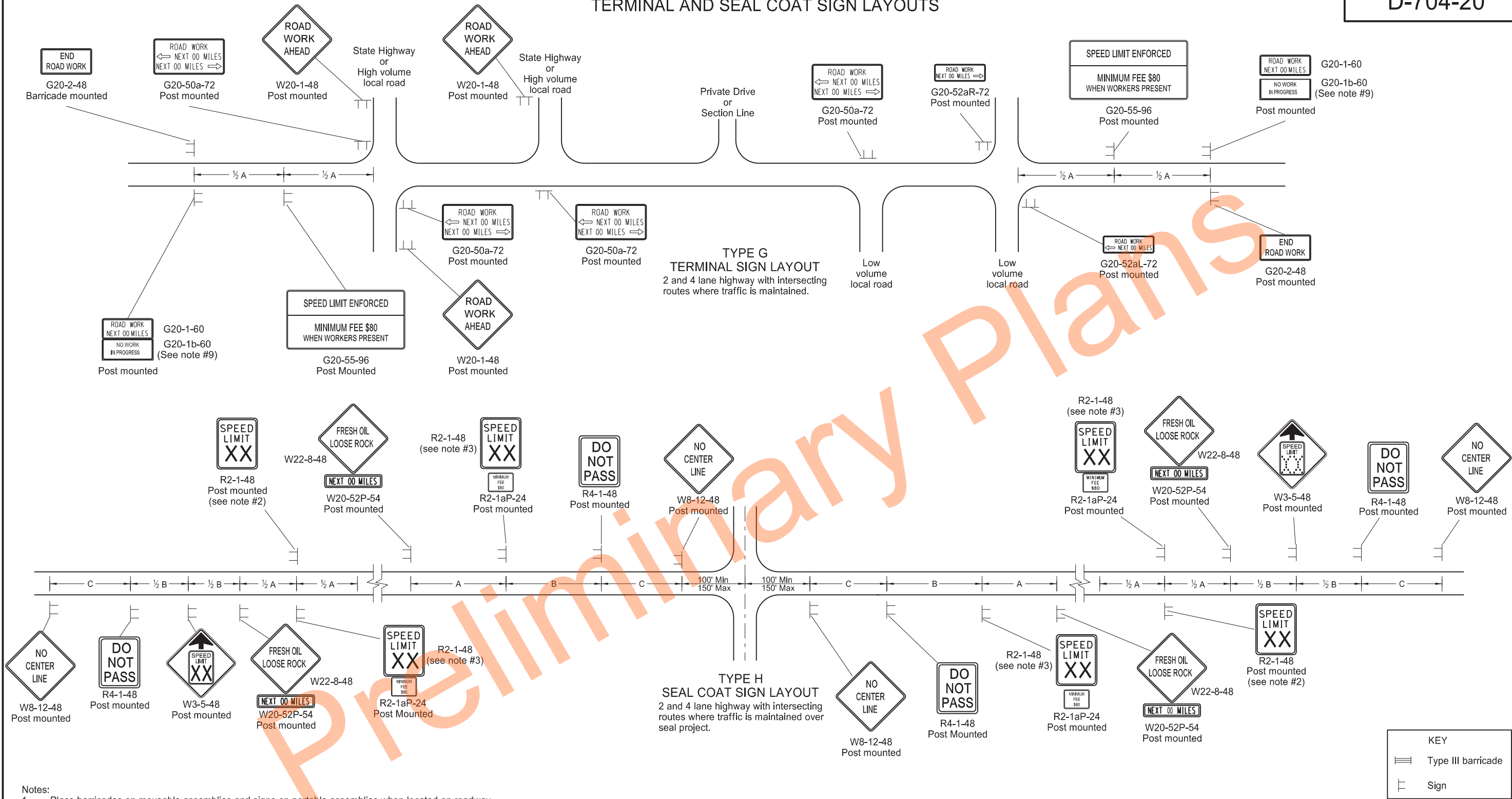
 Delineator Drum	 Type III Barricade	 Flagger
 Sign	 Work/Hazard Area	

NORTH DAKOTA	
DEPARTMENT OF TRANSPORTATION	
9-27-13	
REVISIONS	
DATE	CHANGE
03-13-14	Revised Sign Cell "ROAD WORK XXX FT"
08-17-17	Update notes & sign numbers
11-01-19	Revised signs, sign #s, & notes
12-08-21	Switched order of Road Work XXX and Spd Limit Enforced & added Dollars At Work
11-29-22	Removed Dollars At Work

11/29/22

TERMINAL AND SEAL COAT SIGN LAYOUTS

D-704-20



- Notes:
- Place barricades on moveable assemblies and signs on portable assemblies when located on roadway.
 - Determine the exact speed limit in the field, based on location and conditions.
 - Determine the reduced speed limit based on the in place speed limit before construction. Where speed limit reductions exceed 30 MPH, install a second speed limit sign with the desired speed reduction (not to exceed 30 MPH.) Place the second speed limit sign at 1/2 B.
 - Install flags on warning signs in urban areas when signs are not portable. Mount 24 inch square flags perpendicular to the edges of the sign, and at such a distance above the edge that the flag does not touch the sign when limp.
 - Cover existing speed limit signs within a reduced speed zone.
 - On seal coat projects, place signs R2-1-48, R2-1aP-24, R4-1-48, W22-8-48 and W20-52P-54 after all important intersections and at five mile intervals. Place sign W8-12-48 after all important intersections and at 2 mile intervals until short term center line pavement marking is placed.
 - As an option, use portable sign supports in lieu of post mounted signs in accordance with the NDDOT Standard Drawing D-704-14.
 - Cover or remove speed limit signs from layout Type H when loose aggregate is removed.
 - Install sign G20-1b-60 when work is suspended for winter.
 - Use other traffic control layouts in immediate work areas. Place sign R2-1aP-24 below speed limit signs in reduced speed limit work areas.
 - Sign G20-55-96 is not required if this layout is part of other traffic control that contains this sign, or the work is less than 15 days.
 - Recommend using 40 mph speed limit in vicinity of workers, unless location and conditions dictate otherwise.

ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs		
	Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
REVISIONS	
DATE	CHANGE
08-17-17	Updated notes & sign numbers
11-01-19	Updated note & sign
12-08-21	Switched order of Road Work and Spd Limit Enforced & added Dollars At Work
11-29-22	Removed Dollars At Work



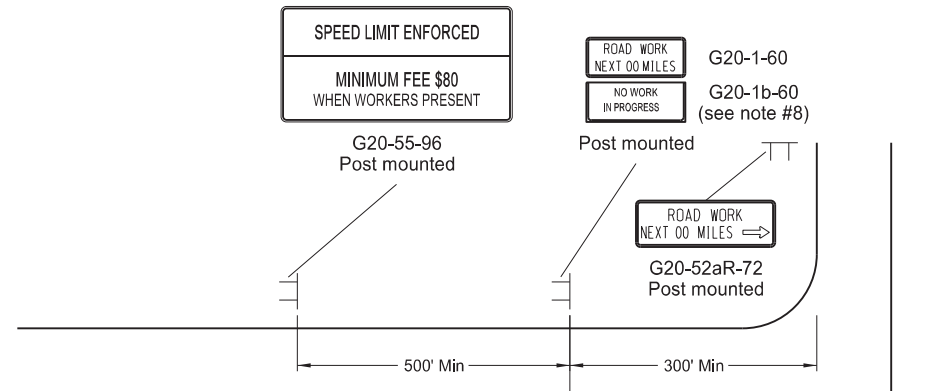
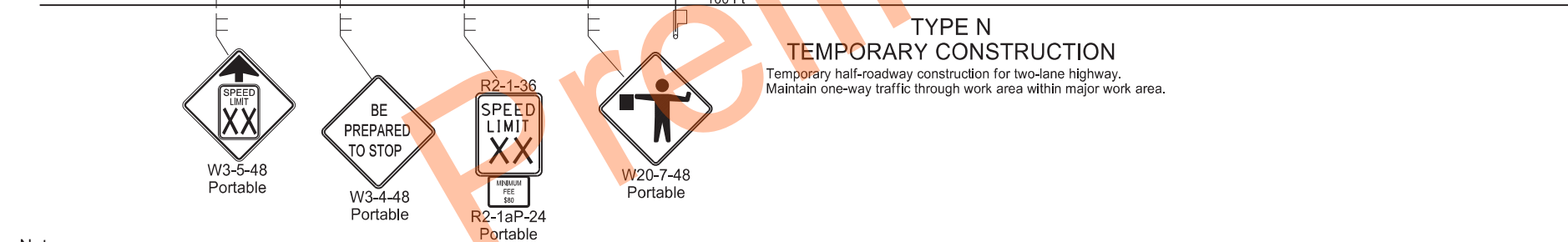
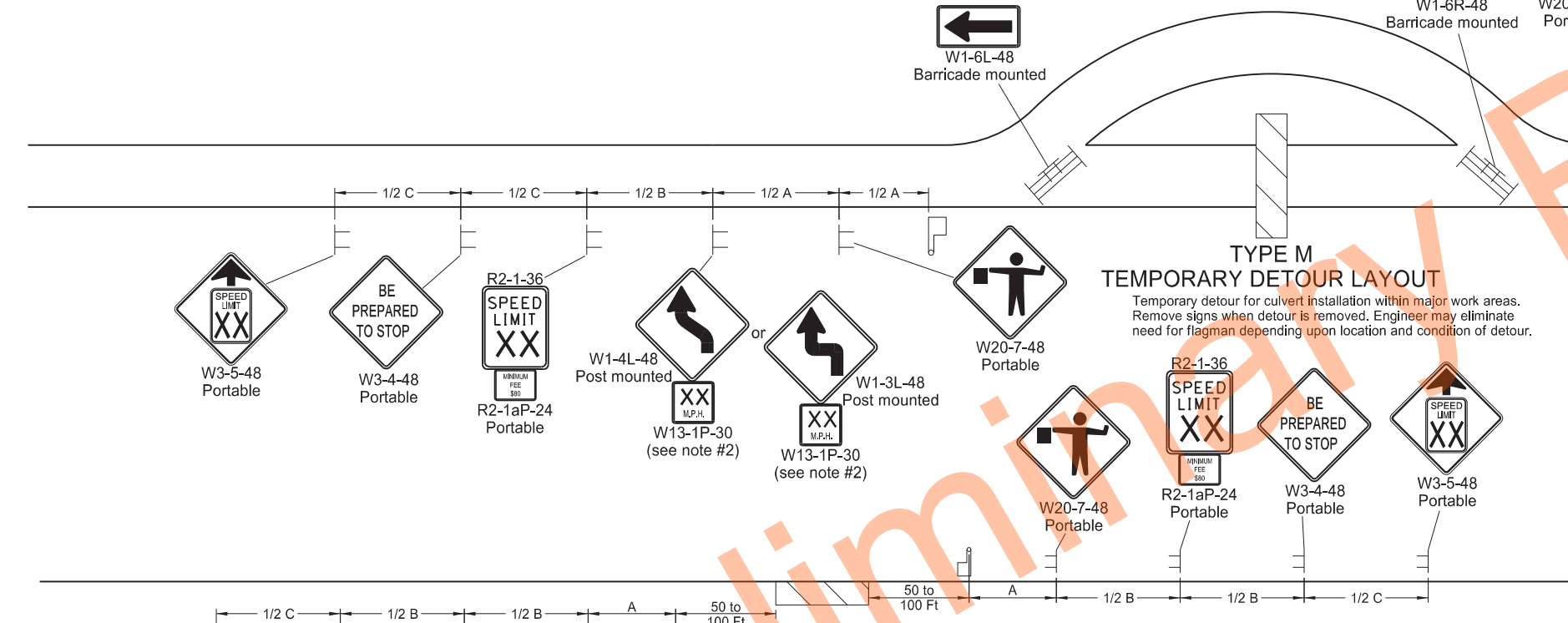
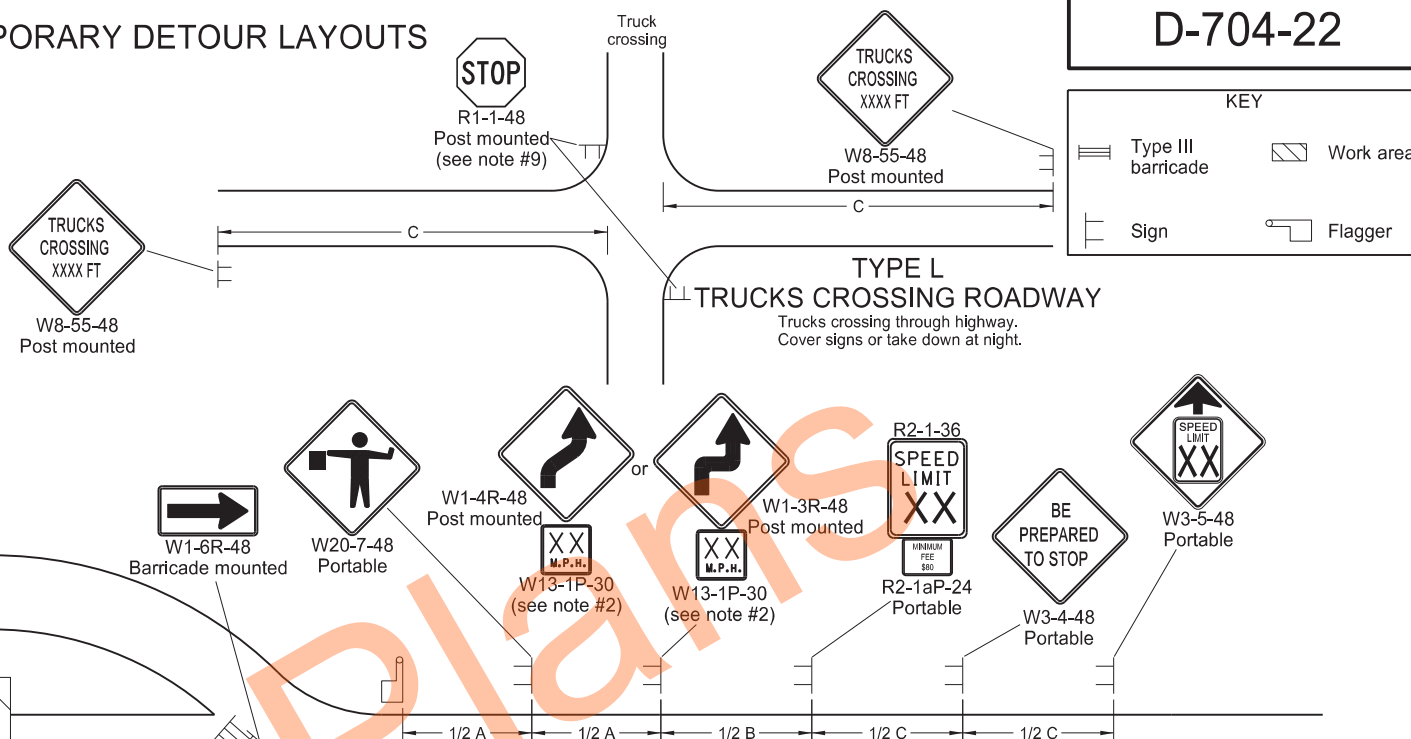
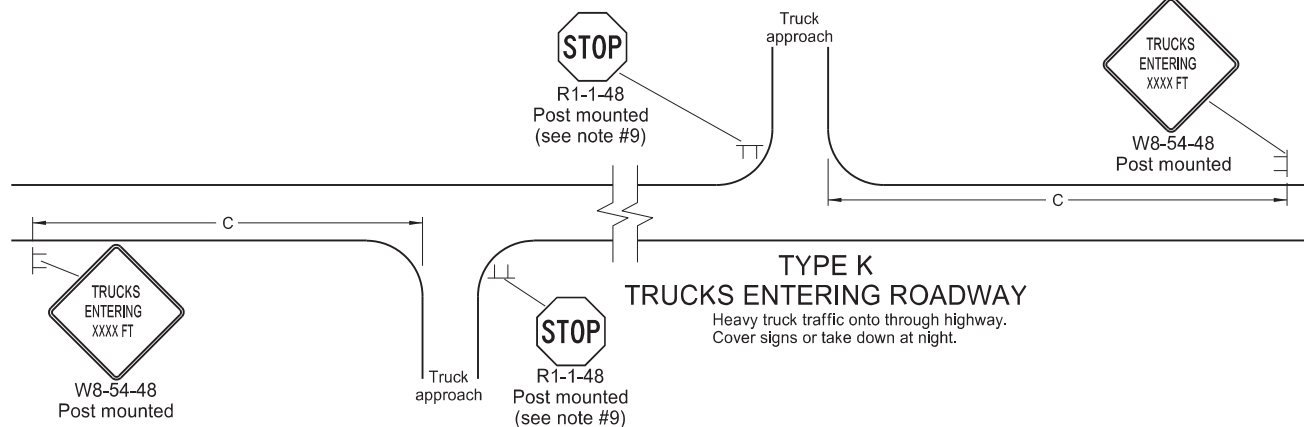
11/29/22

CONSTRUCTION TRUCK AND TEMPORARY DETOUR LAYOUTS

D-704-22

KEY

- Type III barricade
- Work area
- Sign
- Flagger



Notes:

- Place barricades on a moveable assemblies and signs on portable assemblies when located on roadway.
- Where necessary, safe speed to be determined by the Engineer.
- Determine the reduced speed limit based on the in-place speed limit before construction. Where speed reductions exceed 30 mph, install a second speed limit sign with the desired speed reduction (not to exceed 30 mph.) Place the second speed limit sign at 1/2 B.
- Install flags on warning signs in urban areas when signs are not portable. Mount 24 inch square flags perpendicular to the edges of the sign, and at such a distance above the edge that the flag does not touch the sign when limp.
- Cover existing speed limit signs within a reduced speed zone.
- Covered (when approved by engineer) or obliterated pavement marking measured as Obliteration of Pavement Marking.
- As an option, use portable sign supports in lieu of post mounted signs in accordance with NDDOT Standard Drawing D-704-14.
- Install sign G20-1b-60 when work is suspended for winter.
- If existing stop sign is in place, a 48" stop sign is not required.
- Sign G20-55-96 is not required if layout is part of other traffic control that contains this sign, or if work is less than 15 days.
- Recommend using 40 mph speed limit in vicinity of workers, unless location and conditions dictate otherwise.

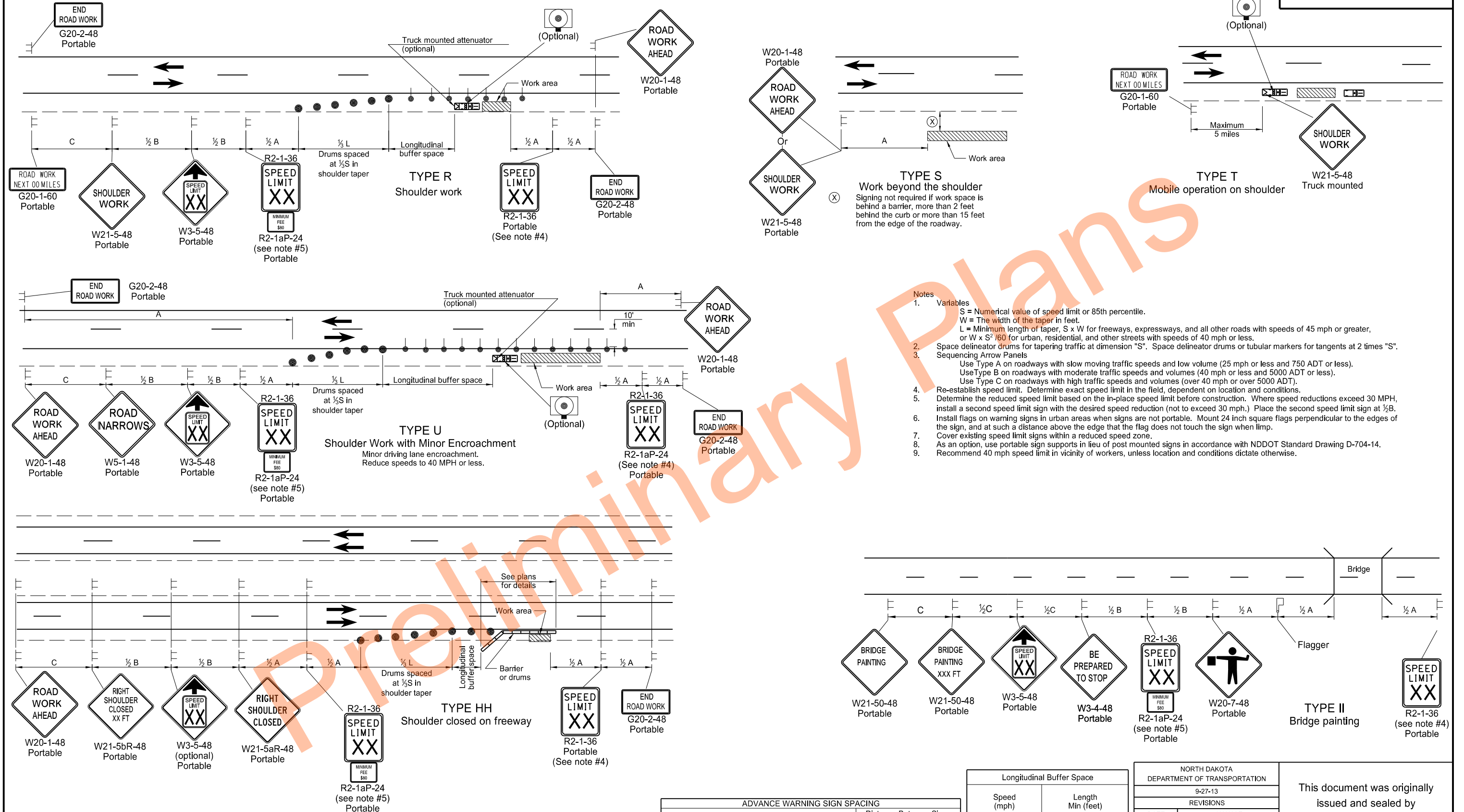
ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
REVISIONS	
DATE	CHANGE
08-17-17	Update notes & sign numbers
11-01-19	Revised sign numbers & note 7
12-09-21	Added Speed Limit Enforced and Dollars At Work signs
11-29-22	Removed Dollars At Work



11/29/22

D-704-24



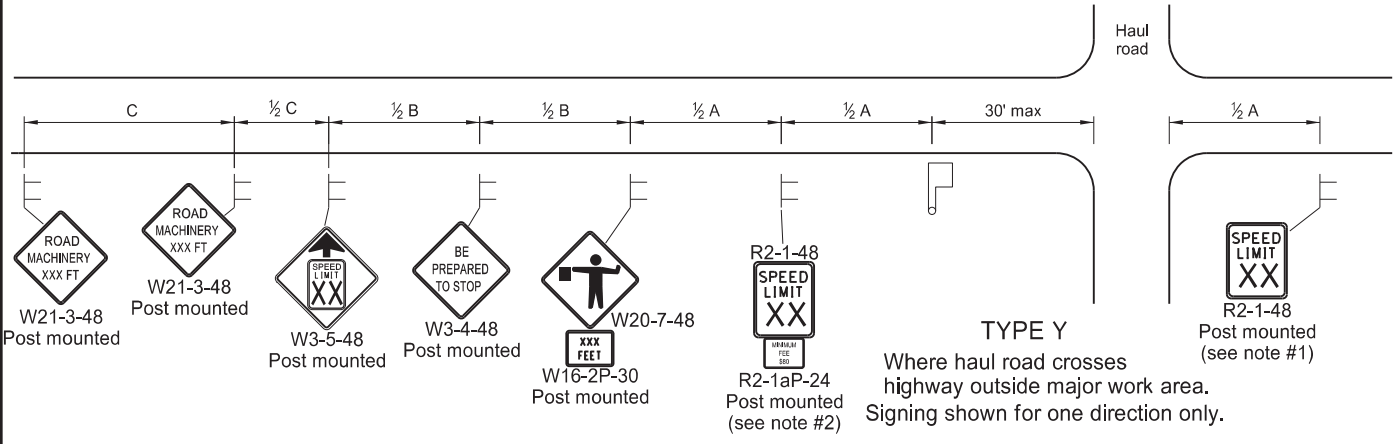
ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

Longitudinal Buffer Space	
Speed (mph)	Length Min (feet)
20	115
25	155
30	200
35	250
40	305
45	360
50	425
55	495
60	570
65	645
70	730
75	820

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
REVISIONS	
DATE	CHANGE
8-17-17 11-01-19	Updated notes & revised signs Revised drum spacing & signs nos

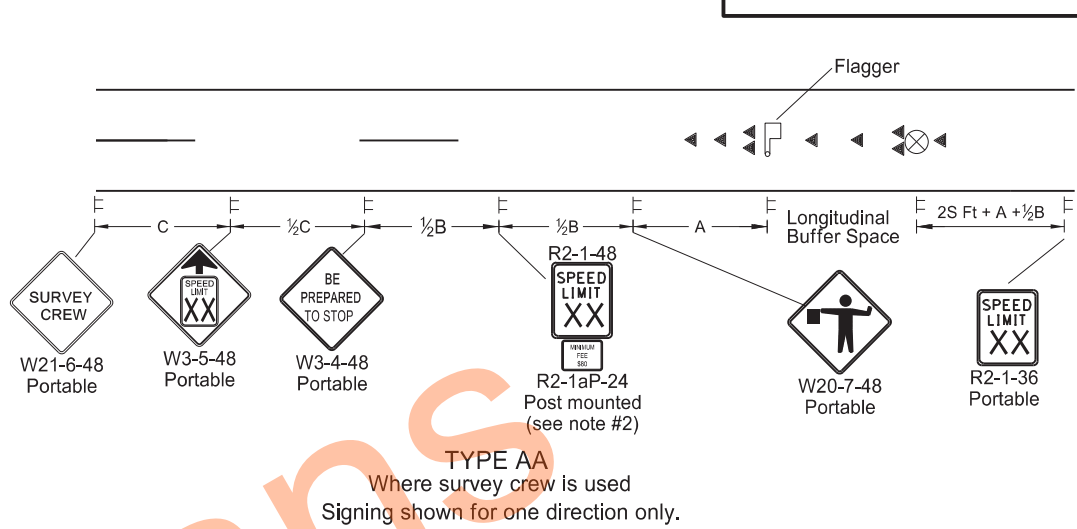
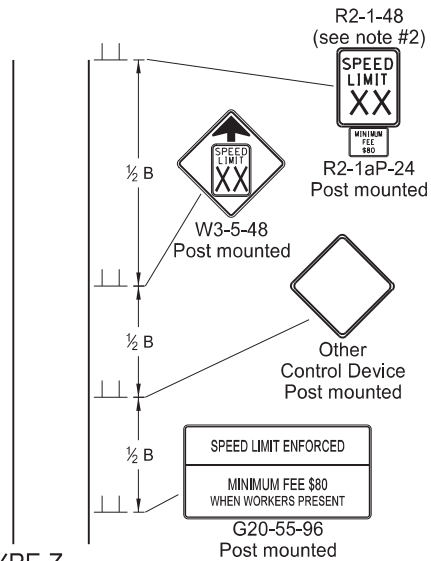
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Registration Number
PE-4683,
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North Dakota Department
of Transportation

MISCELLANEOUS SIGN LAYOUTS

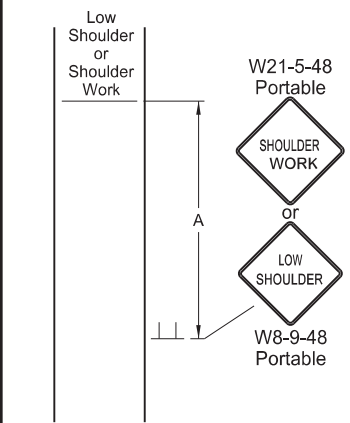


TYPE Y
Where haul road crosses highway outside major work area. Signing shown for one direction only.

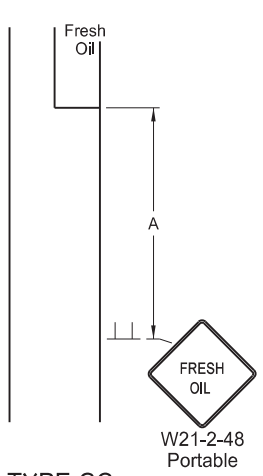
TYPE Z
Where speed zone is needed
Signing shown for one direction only.



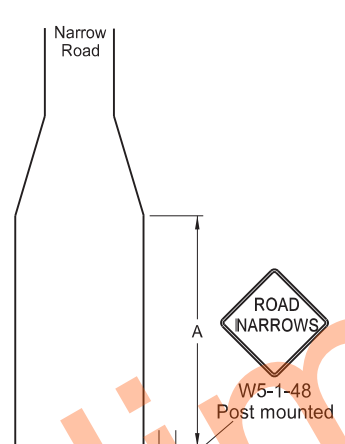
TYPE AA
Where survey crew is used
Signing shown for one direction only.



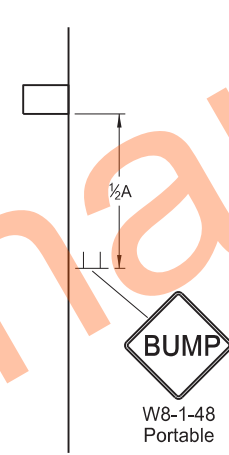
TYPE BB
Within major work area where sign conditions exist



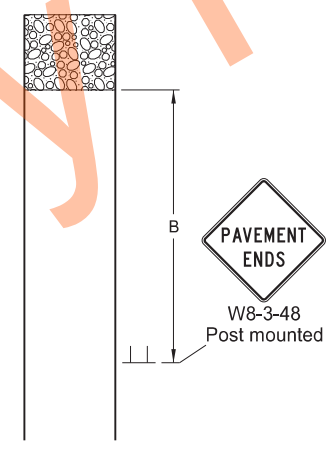
TYPE CC
Where sign conditions exist



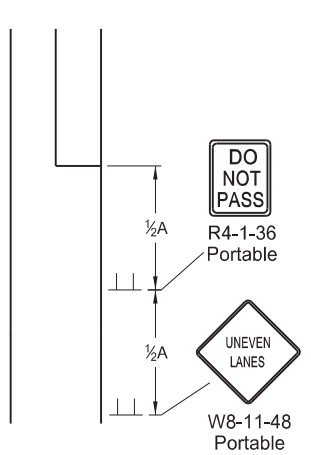
TYPE DD
Where sign conditions exist



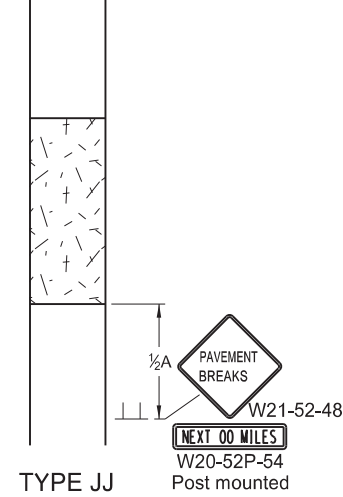
TYPE EE
Where sign conditions exist



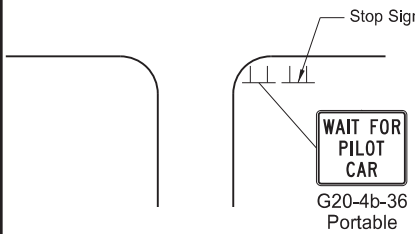
TYPE FF
Where sign conditions exist
Signing shown for one direction only.



TYPE GG
Where elevation difference exists between lanes



TYPE JJ
For break in pavement. Install signs when conditions exist and remove when not applicable. Signing shown for one direction only.



TYPE KK
At major intersections within pilot car control area

- Notes
1. Re-establish speed limit. Determine exact speed limit in the field, dependent on location and conditions.
 2. Determine reduced speed limit based on in-place speed limit before construction. Where speed reductions exceed 30 mph, install a second speed limit sign with the desired speed reduction (not to exceed 30 mph.) Place the second speed limit sign at 1/2 B.
 3. Install flags on warning signs in urban areas when signs are not portable. Mount 24 inch square flags perpendicular to the edges of the sign, and at such a distance above the edge that the flag does not touch the sign when limp.
 4. Cover existing speed limit signs within reduced speed zones.
 5. As an option, use portable sign supports in lieu of post mounted signs in accordance with NDDOT Standard Drawing D-704-14.
 6. Sign G20-55-96 is not required if this standard is part of other traffic control layouts, or work is less than 15 days.
 7. When pilot car operation is used, place sign G20-4b-36 "Wait For Pilot Car" at major intersections within pilot car control area.
 8. Recommend 40 mph speed limit in vicinity of workers, unless location and conditions dictate otherwise.
 9. Layouts shown for one direction only.

ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

Longitudinal Buffer Space	
*Speed (mph)	Length Min (feet)
20	115
25	155
30	200
35	250
40	305
45	360
50	425
55	495
60	570
65	645
70	730
75	820

* Posted speed, off-peak 85th percentile speed prior to work starting, or the anticipated operating speed in mph.

KEY

- Flagger
- Sign
- Cones
- Survey Equipment

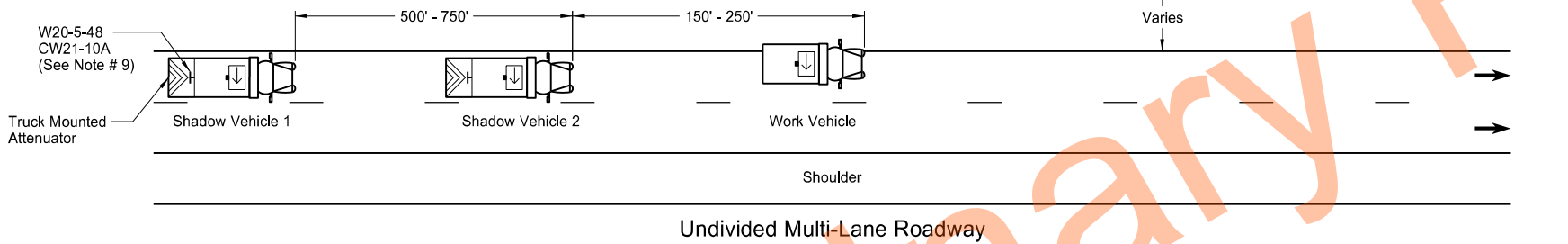
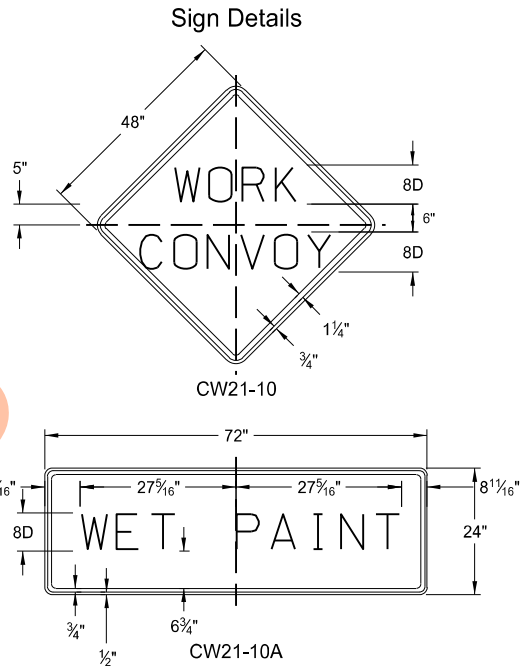
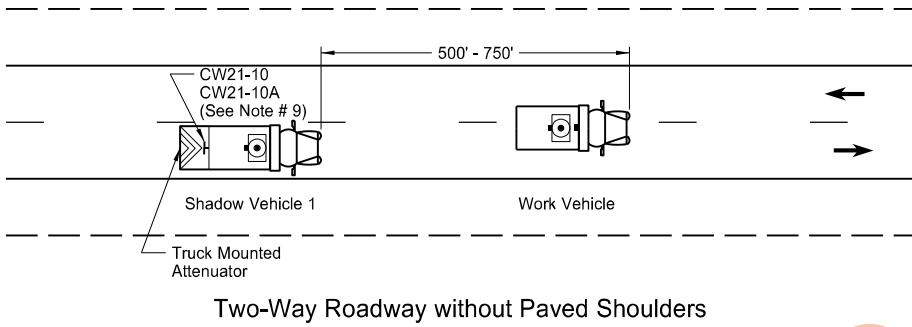
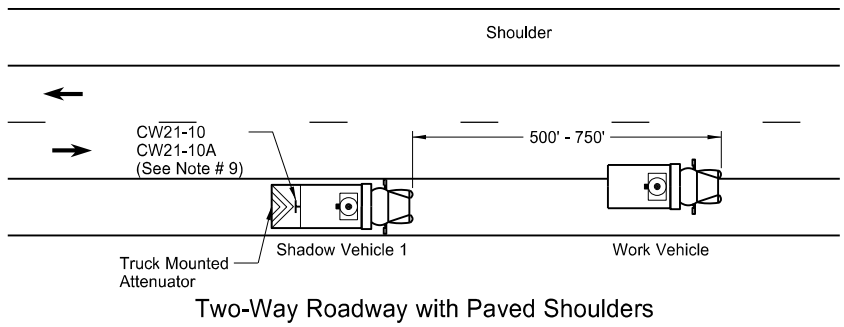
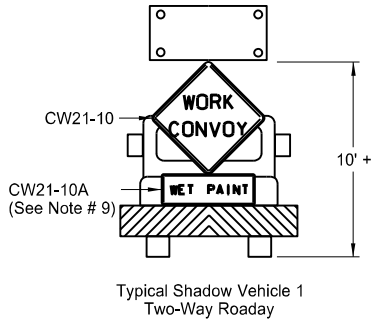
S = Numerical value of speed limit or 85th percentile.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
REVISIONS	
DATE	CHANGE
8-17-17	Added speed limit signs. Updated notes & sign numbers.
11-01-19	Revised note 5 & sign numbers.
2-23-23	Revised distance & removed signs.

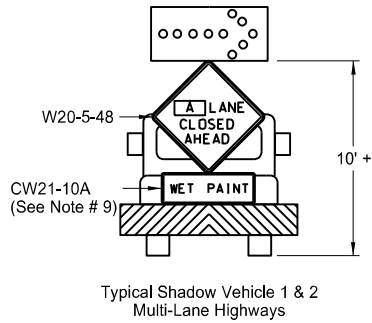
KIRK J. HOFF
REGISTERED
PROFESSIONAL
PE-4683
ENGINEER
NORTH DAKOTA
02/23/23

MOBILE OPERATION
(PAVEMENT MARKING)

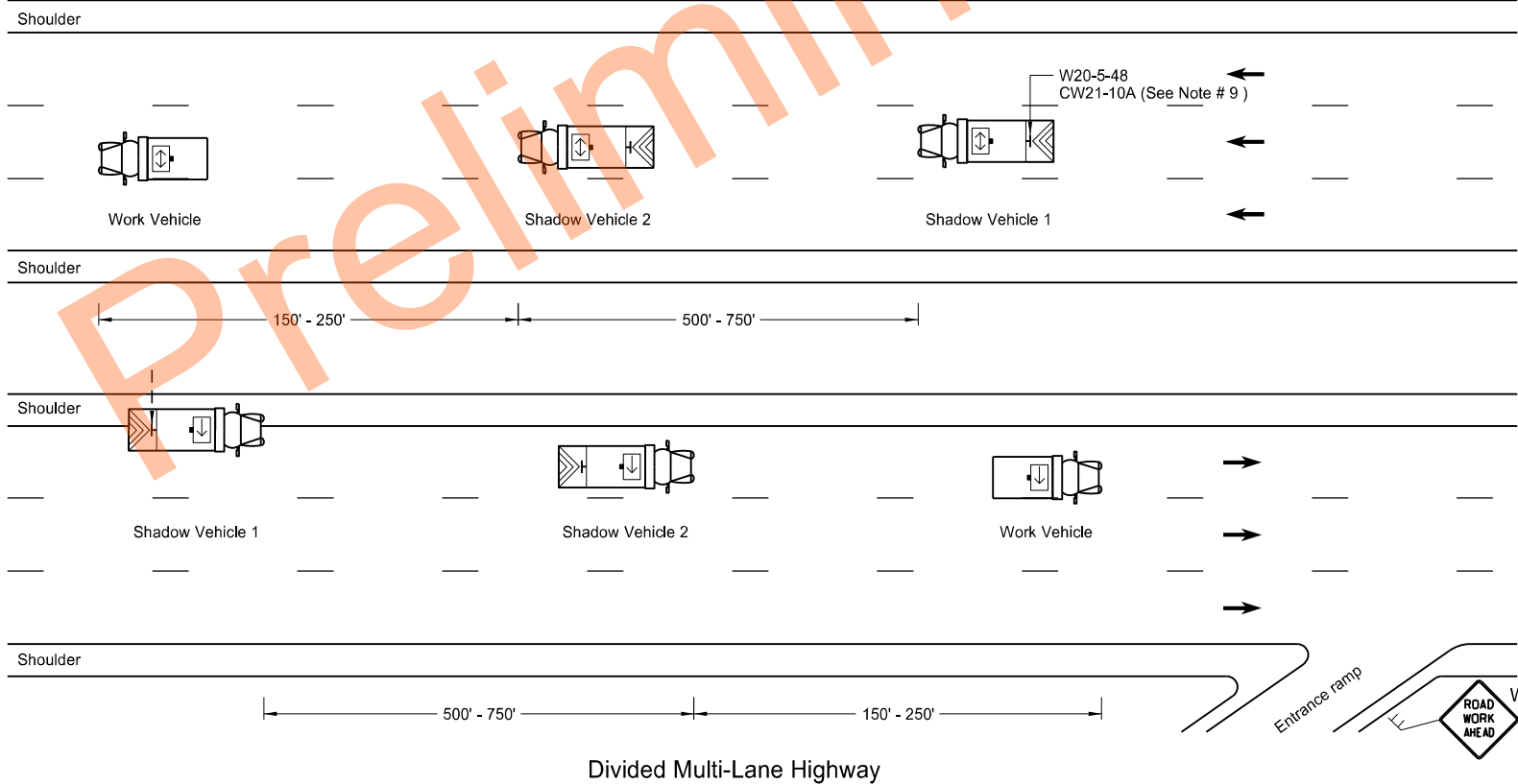
D-704-27



- Notes
1. Use additional vehicles you choose to be in the convoy with truck mounted attenuators, at your own expense.
 2. Display yellow rotating beacons or strobe lights on shadow and work vehicles, unless otherwise stated in the plans.
 3. Use Type B or Type C flashing arrow panels controlled from inside the vehicle.
 4. Provide each vehicle with two-way electronic communication capability.
 5. Move shadow vehicle 1 first to shadow other convoy vehicles when convoy changes lane.
 6. Vary vehicle spacing between shadow vehicle 1 and shadow vehicle 2 based on sight distance restrictions. Motorists approaching the work convoy need to see trail vehicle in time to slow down and/or change lanes as they approach shadow vehicle.
 7. Sign Colors
Letters = Black
Border = Black
Background = Orange
 8. As an option, use shadow vehicle 2 the paint tender vehicle.
 9. Use sign CW21-10A only during painting operation.
 10. Pull over work and shadow vehicles periodically to allow motor vehicle traffic to pass on two lane - two way roadways.



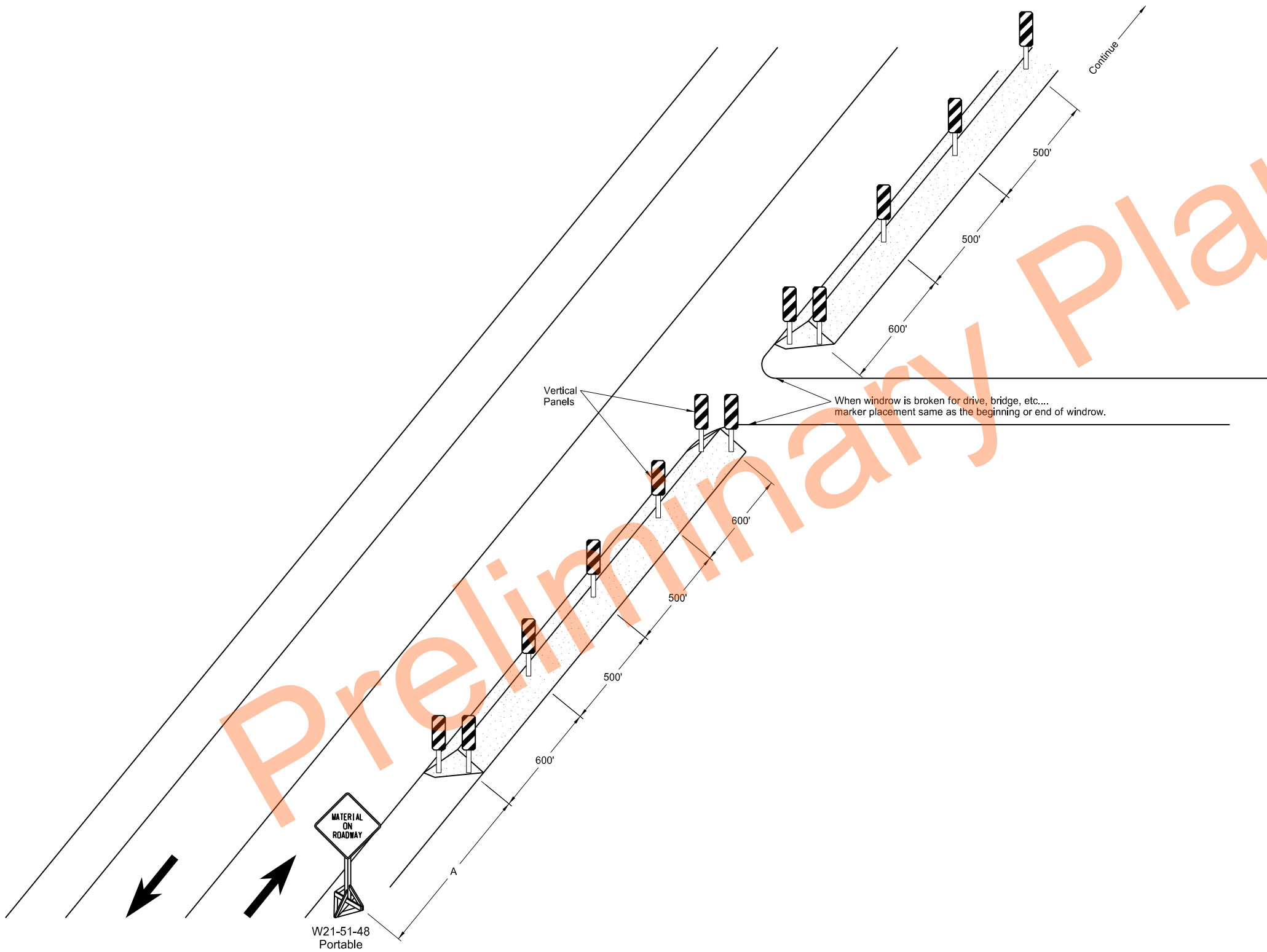
A = [Left] [Right] [Center]



KEY	
	Sign
	Truck mounted attenuator
	Flashing arrow panels:
	Right directional
	Left directional
	Double arrow directional
	Caution Mode

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
REVISIONS	
DATE	CHANGE
6-18-14	Removed shadow vehicle 2 on two lane roadways
9-27-17	Updated to active voice
11-08-19	Changed Standard Heading

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Registration Number
PE- 4683,
on 11/08/19 and the original document is stored at the
North Dakota Department
of Transportation



ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (55 mph to 60 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

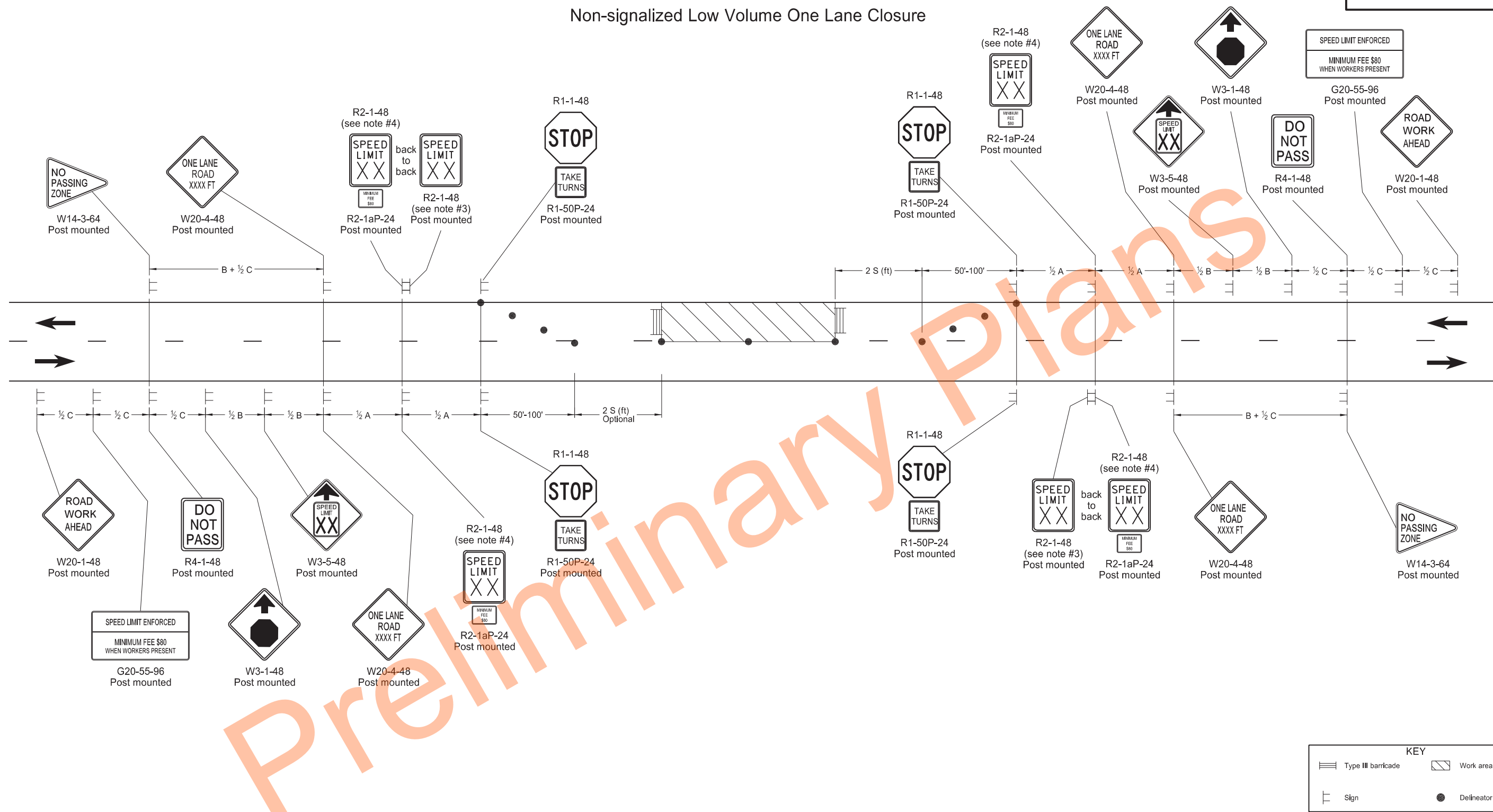
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
REVISIONS	
DATE	CHANGE
6-24-14 8-17-17 11-01-19	Revised Note Updated notes & sign support Revised note

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Kirk J Hoff,
Registration Number
PE- 4683,
on 11/1/19 and the original document is stored at the
North Dakota Department
of Transportation

Notes:
As an option, use portable sign supports in lieu of post mounted sign in accordance with NDDOT Standard Drawing D-704-14.

CONSTRUCTION SIGN LAYOUT
Non-signalized Low Volume One Lane Closure

D-704-31



- Notes:
- Place barricades on moveable assemblies and signs on portable assemblies when located on roadway.
 - Place delineator drums or cones used for tapering traffic at 3 equal spaces and delineator drums for tangents at dimension "S". "S" = the numerical value of speed limit.
 - Re-establish speed limit. Determine exact speed limit in the field, dependent on location and conditions.
 - Determine the reduced speed limit based on the in-place speed limit before construction. Where speed reductions exceed 30 mph, install a second speed limit sign with the desired speed reduction (not to exceed 30 mph.) Place the second speed limit sign at $\frac{1}{2}$ B.
 - Install flags on warning signs in urban areas when signs are not portable. Mount 24 inch square flags perpendicular to the edges of the sign, and at such a distance above the edge that the flag does not touch the sign when limp.
 - Cover existing speed limit signs within a reduced speed zone.
 - Covered (when approved by engineer) or obliterated pavement marking measured as "Obliteration of Pavement Marking".
 - As an option, use portable sign supports in lieu of post mounted signs in accordance with NDDOT Standard Drawing D-704-14.
 - Sign G20-55-96 is not required if this layout is part of other traffic control that contains this sign, or work is less than 15 days.
 - Recommend using 40 mph speed limit in vicinity of workers, unless location and conditions dictate otherwise.

ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
REVISIONS	
DATE	CHANGE
08-17-17	Updated notes & sign numbers
11-01-19	Revised note 8 & sign numbers
12-03-19	Corrected sign number
12-08-21	Switched order of Road Work Ahead and Spd Limit Enforced & added Dollars At Work
11-29-22	Removed Dollars At Work



11/29/22

Two-Lane Roadway Portable Rumble Strips

Work area

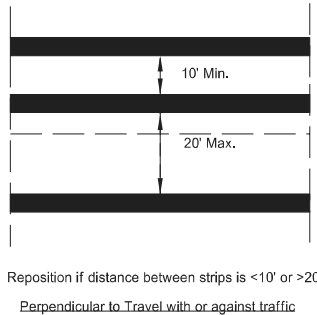
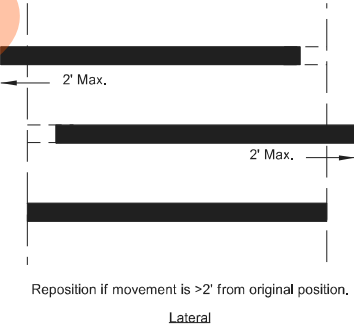
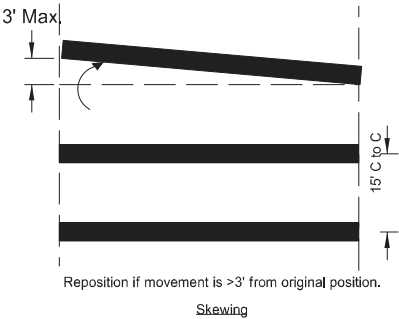
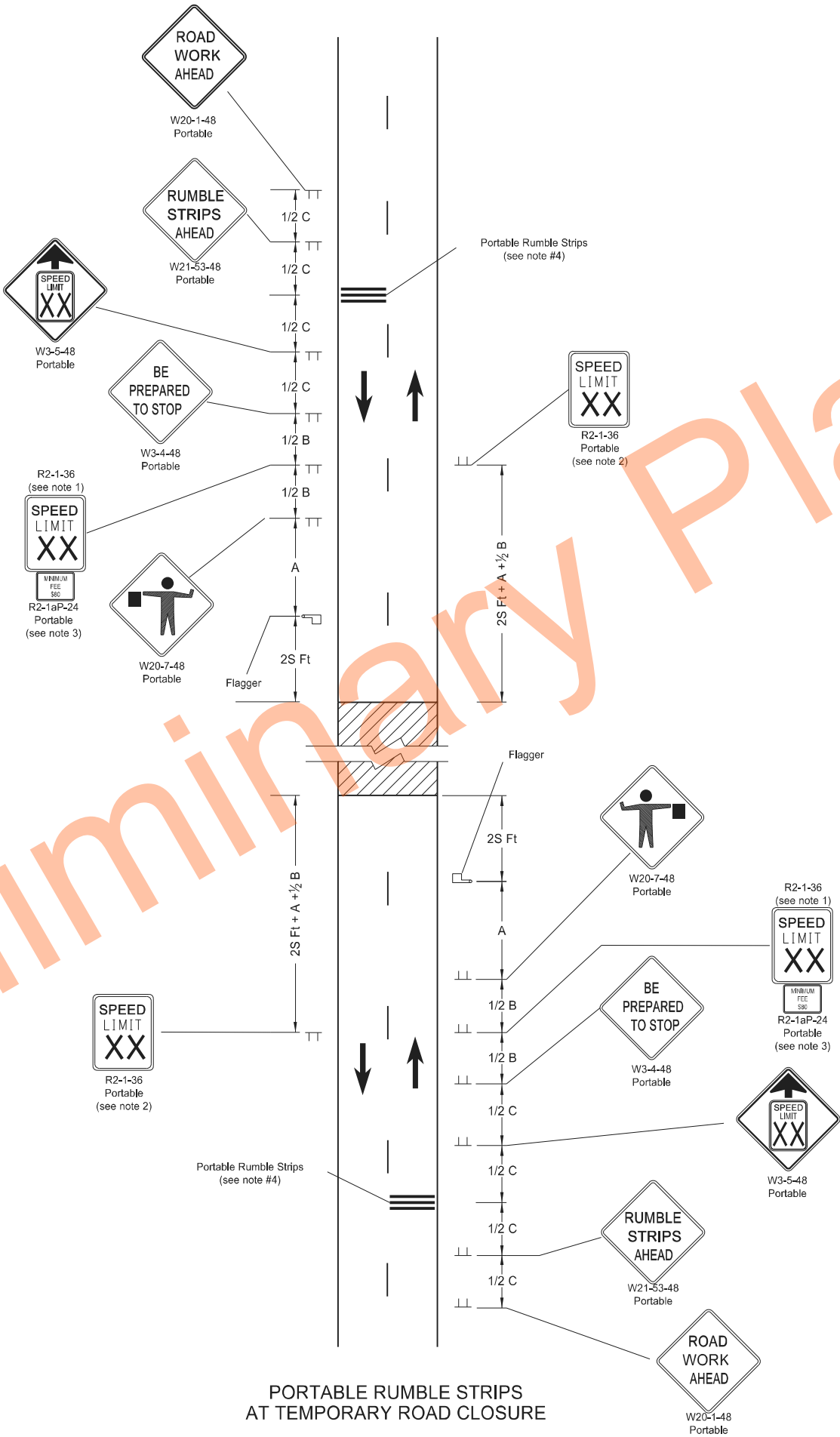
Flagger

Sign

KEY

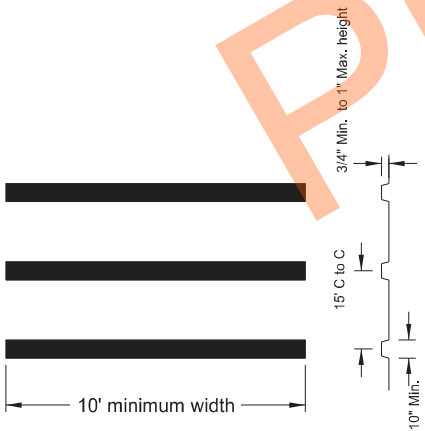
S = Numerical value of speed limit or 85th percentile.

Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - High Speed (over 45 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720



PORTABLE RUMBLE STRIPS ARRAY
TYPES OF MOVEMENT AND MAXIMUM ALLOWANCES

- Notes:
- Determine speed in the field based on location and conditions.
 - Re-establish the speed limit. Determine the exact speed limit in the field, dependent on location and conditions.
 - Sign R2-1aP-24 is not required when pilot car operation is used.
 - Do not use rumble strips on a non paved surface or in a pre-construction speed zone of 45 mph or less.



PORTABLE RUMBLE STRIPS ARRAY DETAIL

PORTABLE RUMBLE STRIPS
AT TEMPORARY ROAD CLOSURE

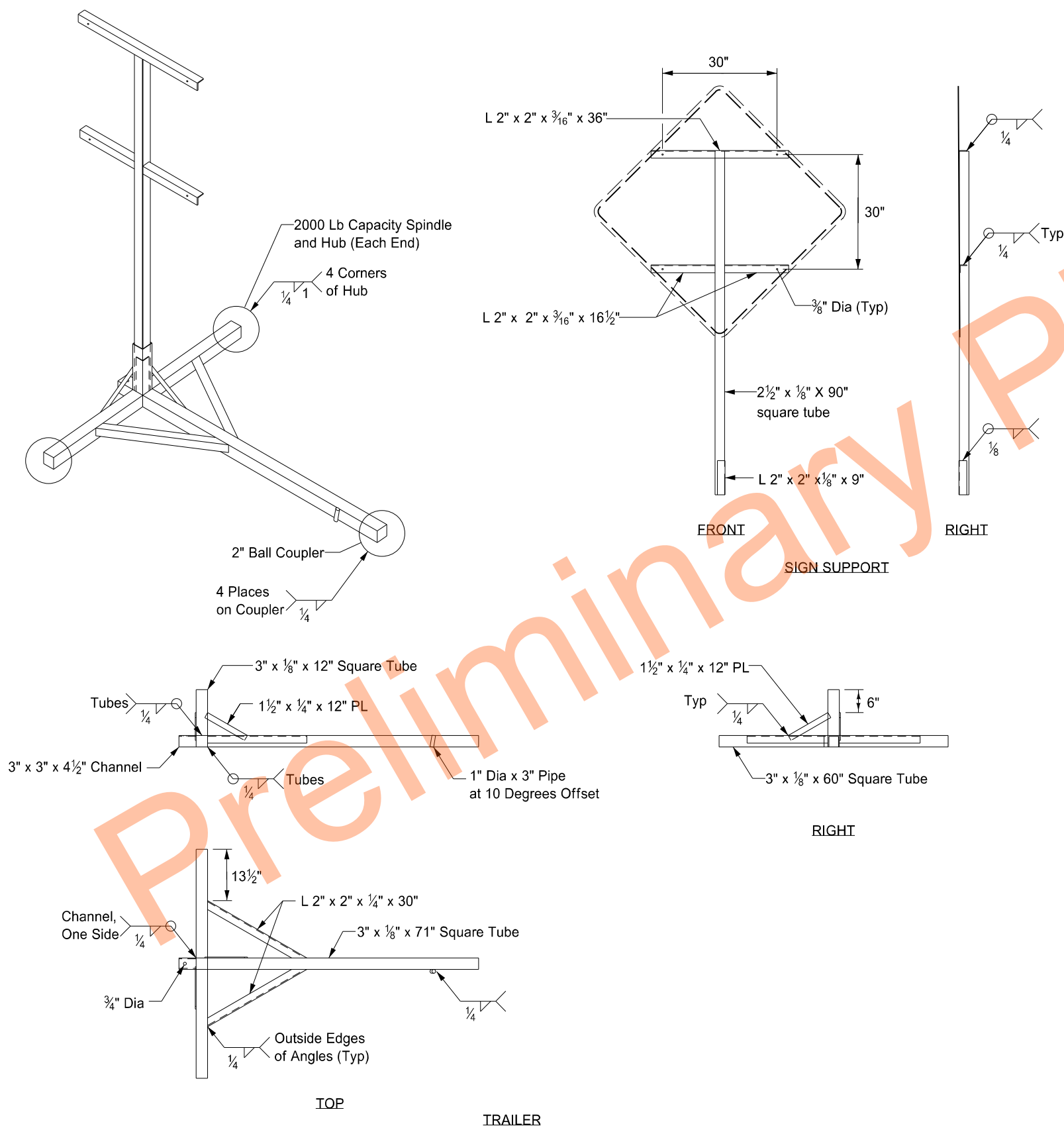
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
02-22-22	
REVISIONS	
DATE	CHANGE
03/07/23	Use changed to min 45 mph.



03/07/23

PORTABLE SIGN SUPPORT ASSEMBLY

D-704-50

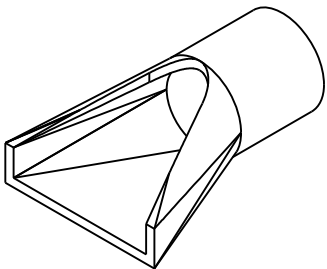


- Notes:
- 1. Maximum 250 pound weight of assembly.
 - 2. Use a 14" wheel and tire.
 - 3. Use no automotive and equipment axle assemblies for trailer-mounted sign supports.
 - 4. Other NCHRP 350 or MASH crash tested assemblies are acceptable.

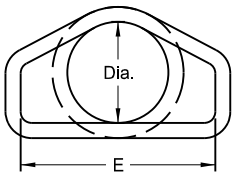
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
11-23-10	
REVISIONS	
DATE	CHANGE
12/02/2020	Updated Note to active voice.

KIRK J. HOFF
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ENGINEER
NORTH DAKOTA
12 02 2020

FLARED END SECTION						
TERMINAL DIMENSIONS						
DIA	A	B	C	D	E	U
12	0'-4"	2'-0"	4'-0 ⁷ / ₈ "	6'-0 ⁷ / ₈ "	2'-0"	2"
15	0'-6"	2'-3"	3'-10"	6'-1"	2'-6"	2 ¹ / ₂ "
18	0'-9"	2'-3"	3'-10"	6'-1"	3'-0"	2 ¹ / ₂ "
21	0'-9"	3'-0"	3'-1"	6'-1"	3'-6"	2 ¹ / ₂ "
24	0'-9 ¹ / ₂ "	3'-7 ¹ / ₂ "	2'-6"	6'-1 ¹ / ₂ "	4'-0"	3"
27	0'-10 ¹ / ₂ "	4'-0"	2'-1 ¹ / ₂ "	6'-1 ¹ / ₂ "	4'-6"	3 ¹ / ₂ "
30	1'-0"	4'-6"	1'-7 ³ / ₄ "	6'-1 ³ / ₄ "	5'-0"	3 ¹ / ₂ "
36	1'-3"	5'-3"	2'-9"	8'-0"	6'-0"	4"
42	1'-9"	5'-3"	2'-9"	8'-0"	6'-6"	4 ¹ / ₂ "
48	2'-0"	6'-0"	2'-0"	8'-0"	7'-0"	5"
54	2'-3"	5'-5"	2'-9 ¹ / ₂ "	8'-2 ¹ / ₄ "	7'-6"	5 ¹ / ₂ "
60	2'-11"	5'-0"	3'-3"	8'-3"	8'-0"	5"
66	2'-6"	6'-0"	2'-3"	8'-3"	8'-6"	5 ¹ / ₂ "
72	3'-0"	6'-6"	1'-9"	8'-3"	9'-0"	6"
78	3'-0"	7'-6"	1'-9"	9'-3"	9'-6"	6 ¹ / ₂ "
84	3'-0"	7'-6 ¹ / ₂ "	1'-9"	9'-3 ¹ / ₂ "	10'-0"	6 ¹ / ₂ "
90	3'-5"	7'-3 ¹ / ₂ "	2'-0"	9'-3 ¹ / ₄ "	11'-0"	6 ¹ / ₂ "

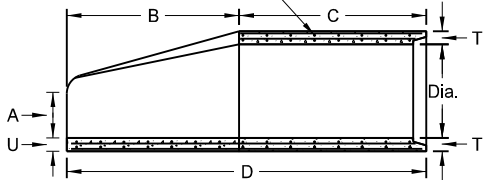


PERSPECTIVE

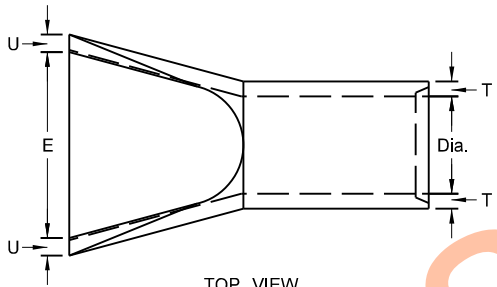


END VIEW

Standard Reinforcement for Class III pipe reinforced as per AASHTO M170



SIDE VIEW



TOP VIEW

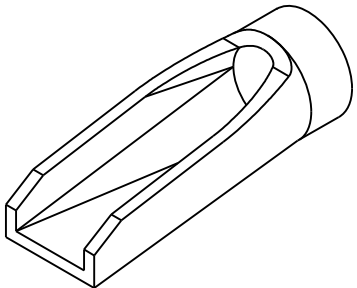
NOTES:

1. All reinforcing steel shall meet AASHTO M170 requirements.
2. All circular, longitudinal, and elliptical reinforcement shall be assembled and securely fastened in cage fashion so as to maintain reinforcement in exact shape and correct positions within the forms.
3. Laying length of pipe: 12" to 66" (incl.) = not less than 4 feet
66" to 108" (incl.) = not less than 6 feet
4. Joints shall be sealed with rubber gaskets or with sealer approved by the engineer whenever pipe are specified for storm drain or sanitary sewers.
5. For Class IV and Class V reinforced concrete pipe and end section sizes which do not have reinforcement specified by AASHTO M170, shop drawings and design calculations shall be prepared and sealed by a Professional Engineer and submitted for the Engineer's review.

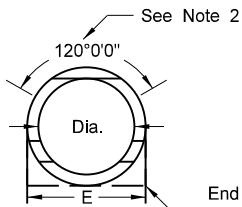
REINFORCED CONCRETE PIPE - FLARED END SECTION

Reinforcement to be equivalent to Class III RCP

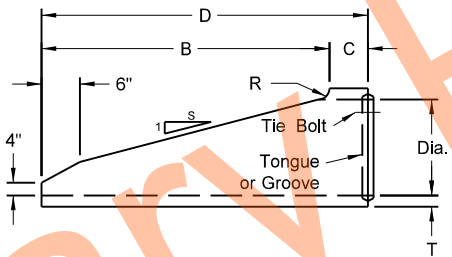
TRAVERSABLE END SECTION						
DIA	B	C	D	E	R	S
15"	4'	9"	4'-9"	1'-7 ¹ / ₂ "	3"	6
18"	5'-9"	9"	6'-6"	1'-11"	3"	6
24"	6'	1'	7'	2'-6"	3"	4
30"	7'-6"	1'	8'-6"	3'-1"	3 ¹ / ₂ "	4
36"	7'-3"	15"	8'-6"	3'-8"	3"	4



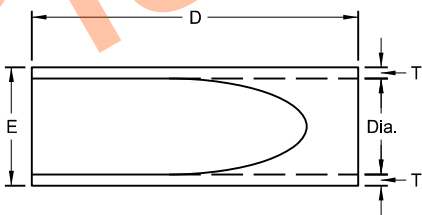
PERSPECTIVE



END VIEW



SIDE VIEW



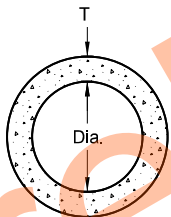
TOP VIEW

NOTES (Traversable End Section):

1. Manufactured in accordance with applicable portions of ASTM C76/AASHTO M170.
2. Reinforcement per Class III RCP with double reinforcement in the upper 120° of the full barrel portion.

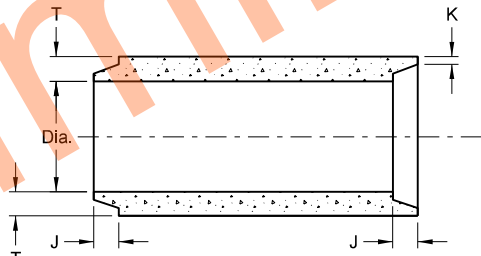
REINFORCED CONCRETE PIPE - TRAVERSABLE END SECTION

Reinforcement to be equivalent to Class III RCP

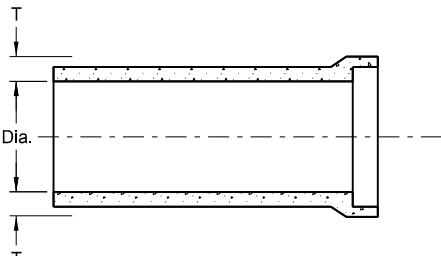


END VIEW

CIRCULAR PIPE

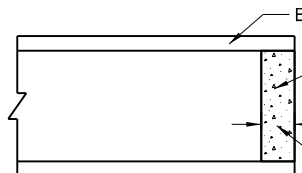


TONGUE & GROOVE JOINT



BELL & SPIGOT JOINT

JOINTS FOR REINFORCED CONCRETE PIPE



CONCRETE PIPE PLUG

All Classifications of Round Concrete Pipe						
Internal Dia. of pipe in Inches	Cross-Sectional Water Area	Weight per Lin. Foot of pipe Std. Wall	Joint J Groove End Min. Max.	Joint K Tongue & Groove Min.	Minimum Wall Thickness (T)	
Dia	Sq. ft.	Lbs.	In.	In.	In.	
12	0.79	92	1 ⁵ / ₈ -2 ³ / ₈	3/4	2	
15	1.23	127	1 ³ / ₄ -2 ³ / ₄	7/8	2 ¹ / ₂	
18	1.77	168	1 ¹ / ₂ -2 ¹ / ₂	1	2 ¹ / ₂	
21	2.40	214	1 ¹ / ₂ -3 ¹ / ₈	1 ¹ / ₈	2 ¹ / ₂	
24	3.14	265	2 ³ / ₄ -3 ¹ / ₄	1 ¹ / ₈	3	
27	3.98	322	2 ³ / ₄ -4	1 ¹ / ₄	3 ¹ / ₄	
30	4.91	384	3 ¹ / ₄ -4 ¹ / ₄	1 ¹ / ₄	3 ¹ / ₂	
33	5.94	452	3 ¹ / ₄ -4 ¹ / ₄	1 ¹ / ₂	3 ¹ / ₄	
36	7.07	524	3 ¹ / ₄ -4 ¹ / ₄	1 ¹ / ₂	4	
42	9.62	685	3 ¹ / ₄ -4 ¹ / ₄	1 ³ / ₄	4 ¹ / ₂	
48	12.57	685	3 ¹ / ₄ -4 ¹ / ₄	1 ¹ / ₂	5	
54	15.90	1070	4 ¹ / ₈ -5 ¹ / ₄	2	5 ¹ / ₂	
60	19.63	1296	4 ¹ / ₂ -5 ¹ / ₂	2 ¹ / ₄	6	
66	23.76	1542	5-6	2 ³ / ₈	6 ¹ / ₂	
72	28.27	1810	5 ⁵ / ₈ -6 ³ / ₄	2 ³ / ₈	7	
78	33.18	2098	6 ¹ / ₄ -7 ¹ / ₄	2 ³ / ₈	7 ¹ / ₂	
84	38.48	2410	5 ⁵ / ₈ -7 ¹ / ₄	3 ³ / ₈	8	
90	44.18	2793	6 ³ / ₄ -8 ¹ / ₂	3 ³ / ₈	8 ¹ / ₂	
96	50.27	3092	7-8 ¹ / ₄	3 ¹ / ₂	9	
102	56.75	3466	7-8 ¹ / ₄	3 ¹ / ₂	9 ¹ / ₂	
108	63.62	3864	7 ¹ / ₄ -8 ¹ / ₂	3 ³ / ₄	10	

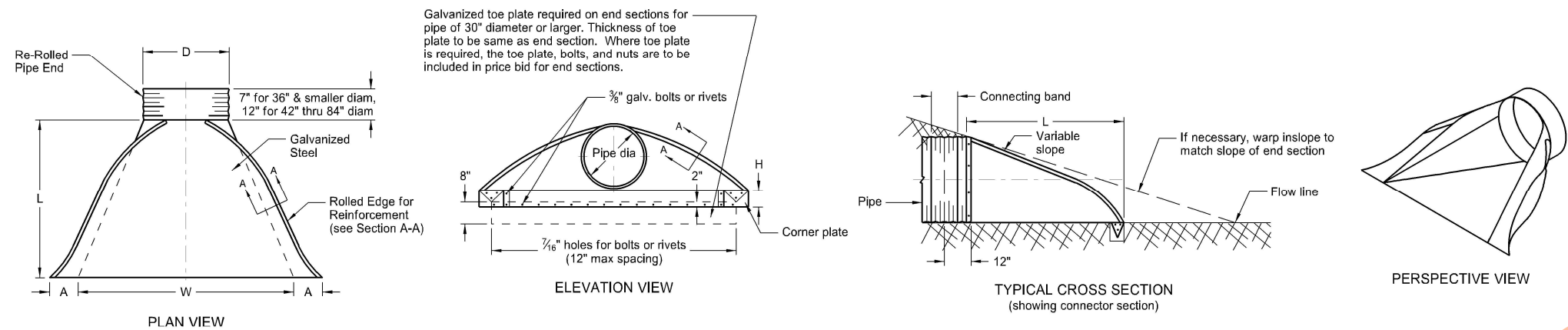
SEE STANDARD DRAWING D-714-22 FOR DETAILS OF CONCRETE PIPE TIES (TIE BOLTS).

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
05-12-14	
REVISIONS	
DATE	CHANGE
01-21-15	Revised Note 5
11-21-16	Revised End Section Dimensions
09-18-19	Updated Perspective View Details

This document was originally issued and sealed by
Jon Ketterling
Registration Number
PE- 4684,
on 9/18/19 and the original document is stored at the
North Dakota Department
of Transportation

ROUND CORRUGATED STEEL PIPE CULVERTS AND END SECTIONS

D-714-4



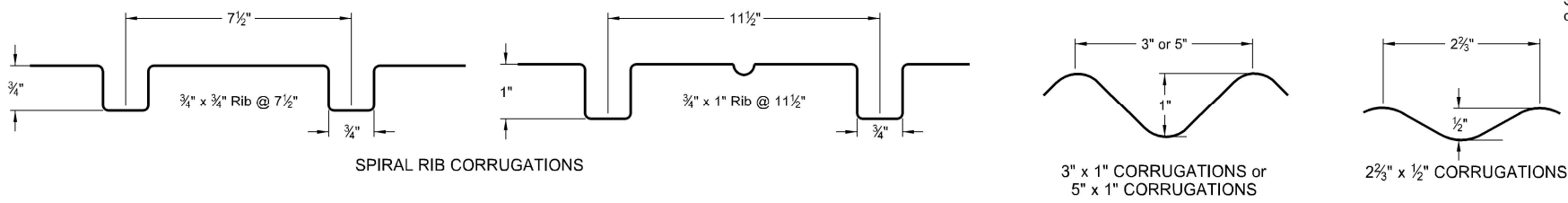
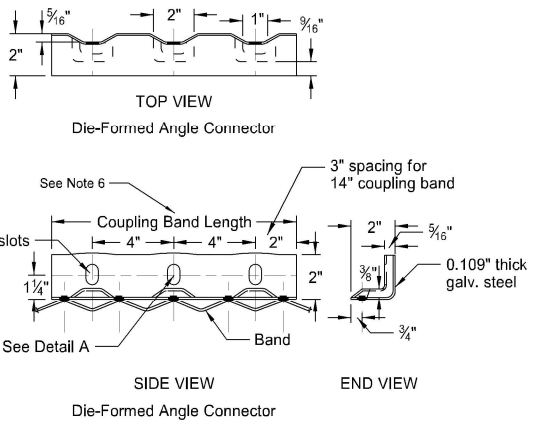
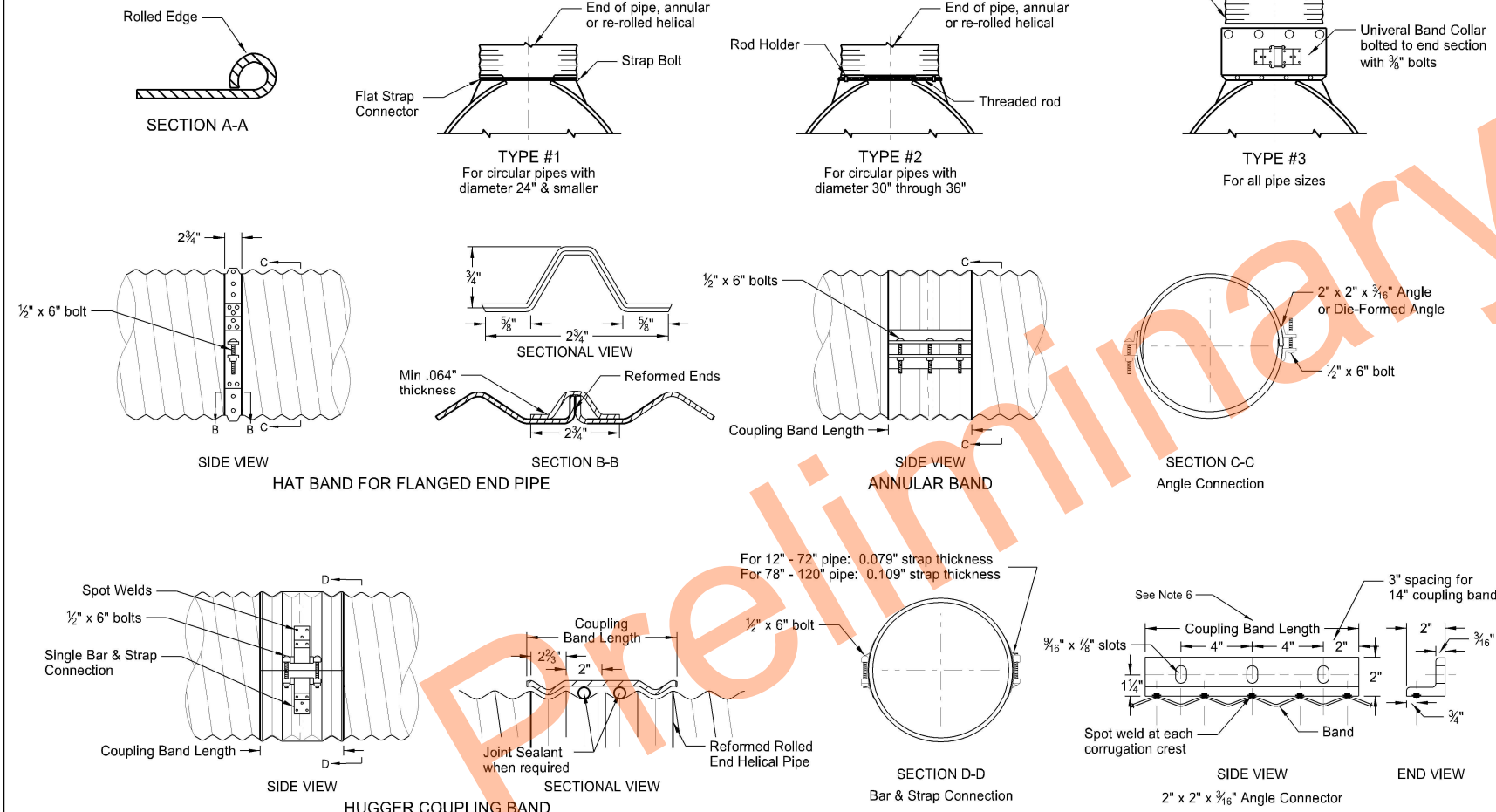
PIPE DIA.	GALVANIZED THICKNESS	END SECTION DIMENSIONS					APPROX. SLOPE RATE	BODY
		A	B	H	L	W		
15	0.064 - 0.079	7	8	6	26	30	2 1/2:1	1
18	0.064 - 0.109	8	10	6	31	36	2 1/2:1	1
24	0.064 - 0.109	10	13	6	41	48	2 1/2:1	1
30	0.064 - 0.109	12	16	8	51	60	2 1/2:1	1 or 2
36	0.064 - 0.109	14	19	9	60	72	2 1/2:1	2
42	0.064 - 0.138	16	22	11	69	84	2 1/2:1	2
48	0.064 - 0.168	18	27	12	78	90	2 1/2:1	2
54	0.064 - 0.168	18	30	12	84	102	2:1	2
60	0.064 - 0.168	18	33	12	87	114	1 1/2:1	3
66	0.064 - 0.168	18	36	12	87	120	1 1/2:1	3
72	0.064 - 0.168	18	39	12	87	126	1 1/2:1	3
78	0.064 - 0.168	18	42	12	87	132	1 1/2:1	3
84	0.064 - 0.168	18	45	12	87	138	1 1/2:1	3

* These sizes have 0.109" sides and 0.138" center panels.
** Pipe diameter is equal to dimension "D" of end section.
Manufacturers tolerances of above dimensions will be allowed.
Splices to be the lap riveted type.

Multiple panel bodies shall have lap seams which are to be tightly joined with 3/8" dia. galv. bolts or rivets. Nuts to be torqued to 25 foot-lbs ±.

- NOTES:
- Pipes and connecting bands shall conform to applicable sections of NDDOT Standard Specifications and to AASHTO M-36.
 - Top edge of all end sections to have rolled edges for reinforcement (see Section A-A). The reinforced edges are to be supplemented with 2" x 2" x 1/4" galv. angle for 60" through 72" dia. and 2 1/2" x 2 1/2" x 1/4" galv. angle for 78" and 84" dia.. Angles to be attached by galv. 3/8" dia. bolts and nuts. Angles are to extend from pipe to the corner wing bend.
 - Elongated pipes shall be factory preformed so that the vertical diameter shall be 5% greater and the horizontal diameter 5% less than a circular pipe.
 - Coupling bands shall be two-piece for pipes larger than 36" as shown in Section C-C & D-D details. For pipes 36" and smaller, a one-piece band is acceptable.
 - 1/2" x 8" bolts may be used as a substitute for the 1/2" x 6" bolts shown in the details.
 - Coupling bands wider than 14" may be used if a minimum of four 1/2" bolts with maximum spacing of 5 1/2" are used for the connection.
 - Length of spot welds shall be minimum 1/2".

COUPLING BAND DIMENSIONS				
COUPLING TYPE	CORRUGATION PITCH x DEPTH	PIPE SIZE	COUPLING BAND LENGTH	MIN. BAND THICKNESS
Hat Band	2 2/3" x 1/2"	12" - 48"	2 3/4"	.064"
		12" - 72"	12"	.052"
Annular Band	2 2/3" x 1/2"	78" - 84"	12"	.079"
		48" - 120"	14"	.052"
Hugger Band	2 2/3" x 1/2" Rerolled End	12" - 72"	10 1/2"	.052"
		78" - 84"	10 1/2"	.079"
	3" x 1" Rerolled End	48" - 120"	10 1/2"	.052"
	5" x 1" Rerolled End	48" - 120"	12"	.064"



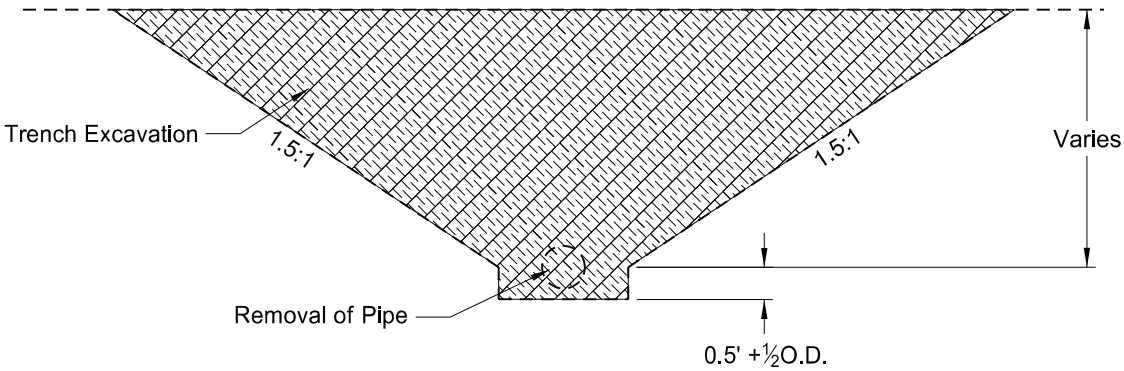
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
08-16-13	
REVISIONS	
DATE	CHANGE
01-07-14	End Section Plan View
02-27-14	3" x 1" Corrugation Detail
09-18-19	Added Perspective View Detail
09-23-22	Galvanized Thickness Table



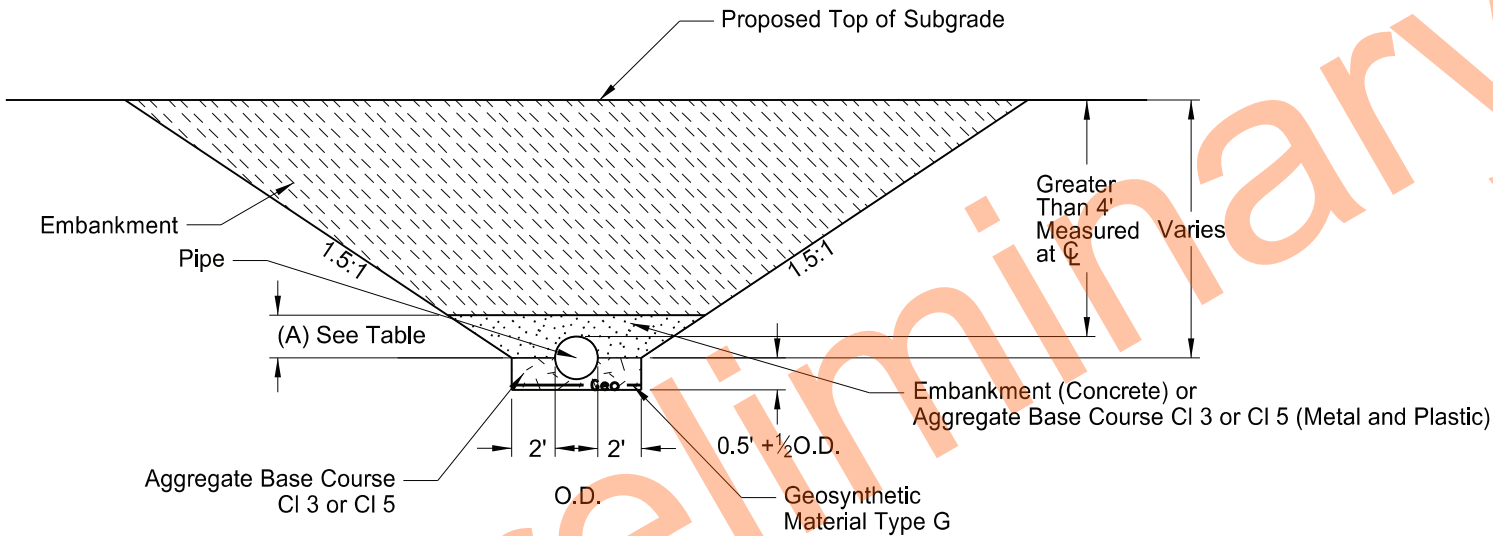
09/23/22

TRANSVERSE MAINLINE PIPE INSTALLATION DETAIL
PIPES MORE THAN 4 FEET BELOW TOP OF SUBGRADE

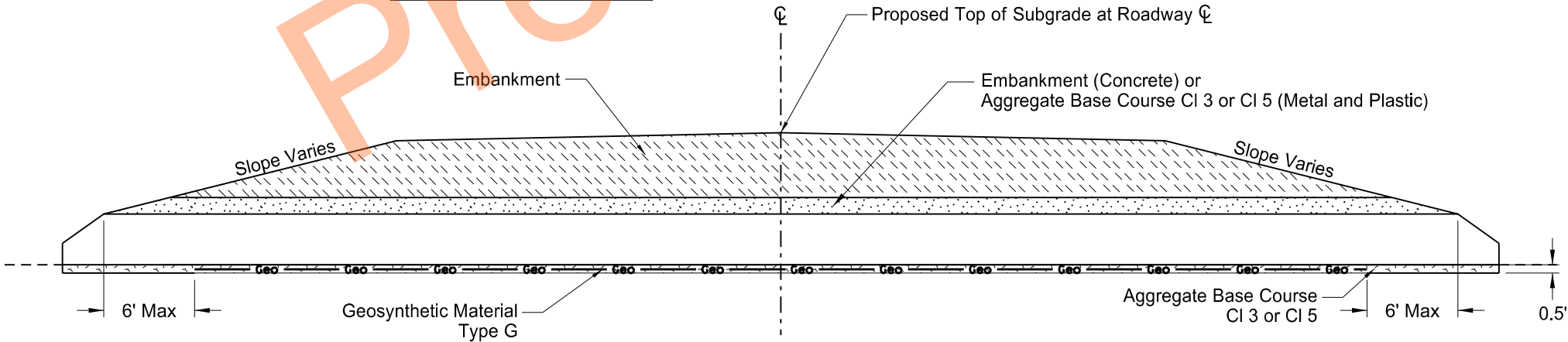
D-714-25



EXCAVATION DETAIL



INSTALLATION DETAIL



CROSS SECTION

Pay Items

- 1) Pipe*
- 2) Geosynthetic Material Type G
- 3) Removal of Pipe (if required)

*Included in Pipe Pay Item

- 1) Pipe
- 2) Trench excavation
- 3) Aggregate Base Course CI 3 or CI 5
- 4) Embankment

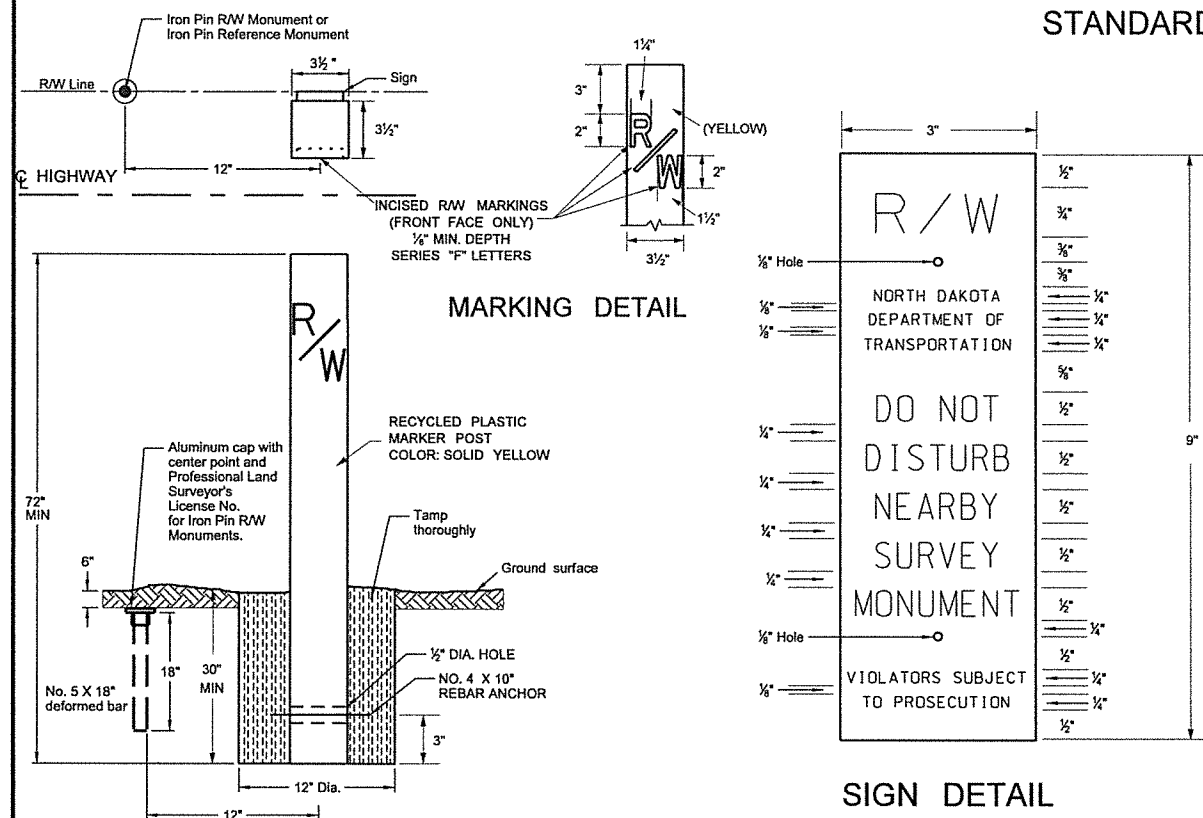
NOTES:

- 1) This drawing applies to new/replaced mainline and paved intersection roadways (including ramps). It does not include pipes in approaches.
- 2) Embankment may be either Borrow Excavation or Common Excavation - Type A.

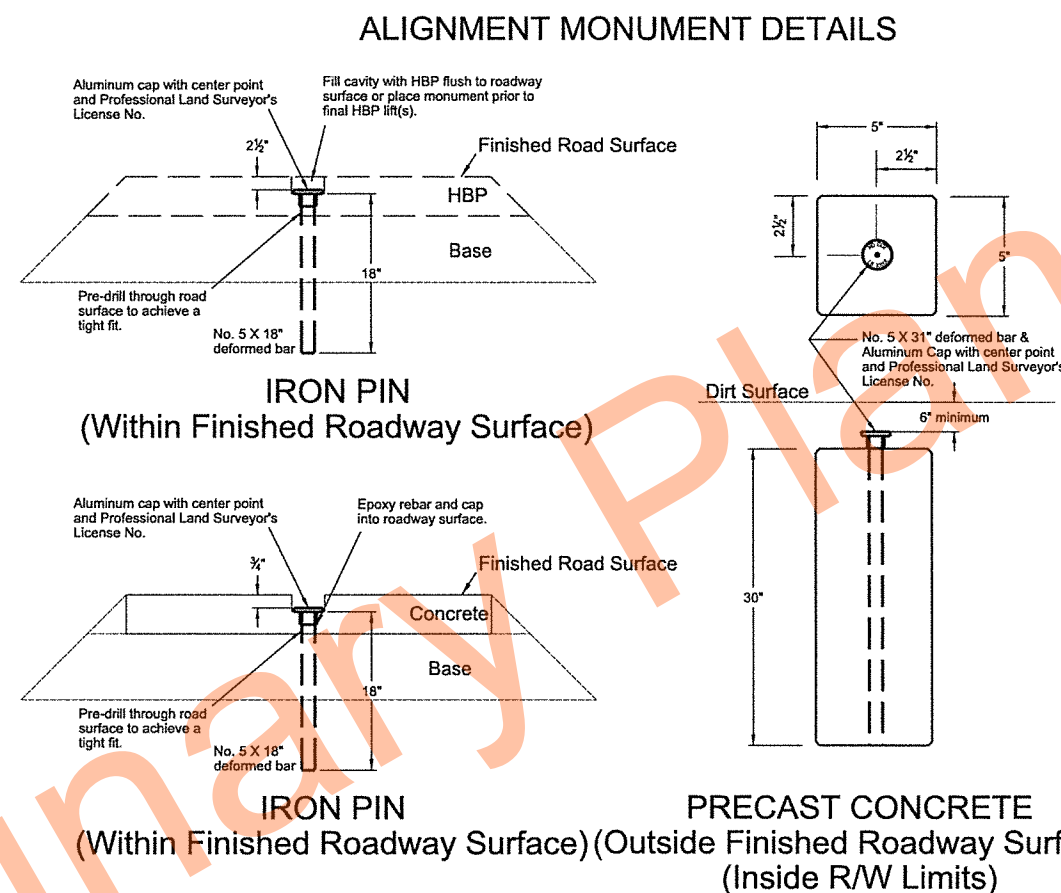
Backfill Dimensions	
Pipe Materials	Dimension (A)
Concrete	0.5 O.D.
Metal and Plastic	0.5 O.D. + 1 Foot

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
7-26-13	
REVISIONS	
DATE	CHANGE
10-15-13	Label Formatting
1-21-14	Nomenclature
9-18-15	Title Rewording
12-10-15	Added Plastic Pipe
5-27-20	Replaced R1 Fabric with Geogrid Changed bedding depth





RECYCLED PLASTIC
RIGHT OF WAY MARKER
(WITNESS POST) DETAILS
&
IRON PIN REFERENCE AND R/W
MONUMENT DETAILS



NOTES:

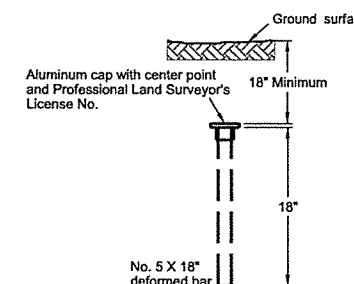
Construct and install Alignment Monuments, Iron Pin Reference Monuments, Iron Pin R/W Monuments, and Right of Way Markers (witness posts) according to Section 720 of the Standard Specifications.

ALIGNMENT MONUMENTS: Place Iron Pin or Precast Concrete Alignment Monuments with aluminum caps on the centerline alignment PI's, section corners, quarter corners, section line crossings, quarter line crossings, and at curve points (PC's, PT's, TS's, and ST's) on the centerline.

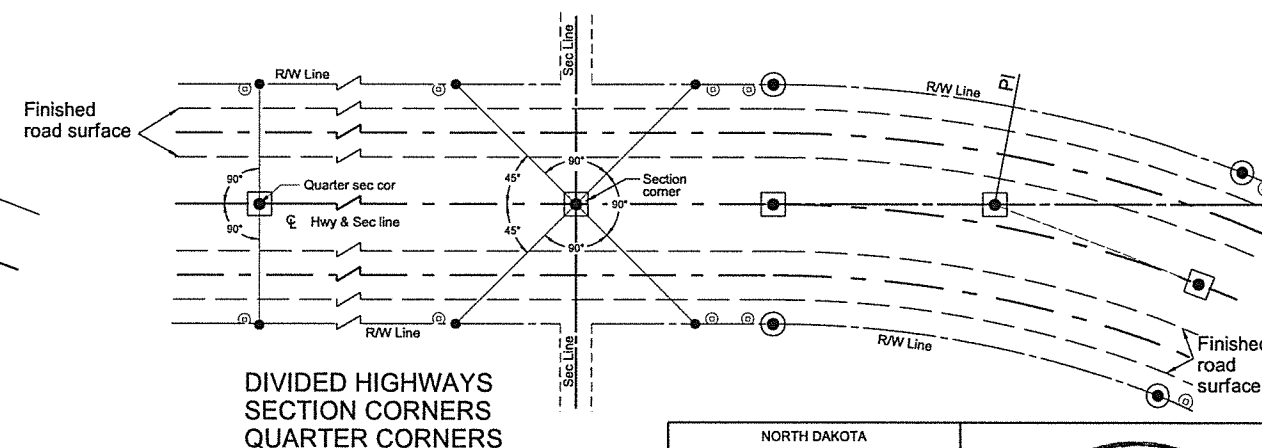
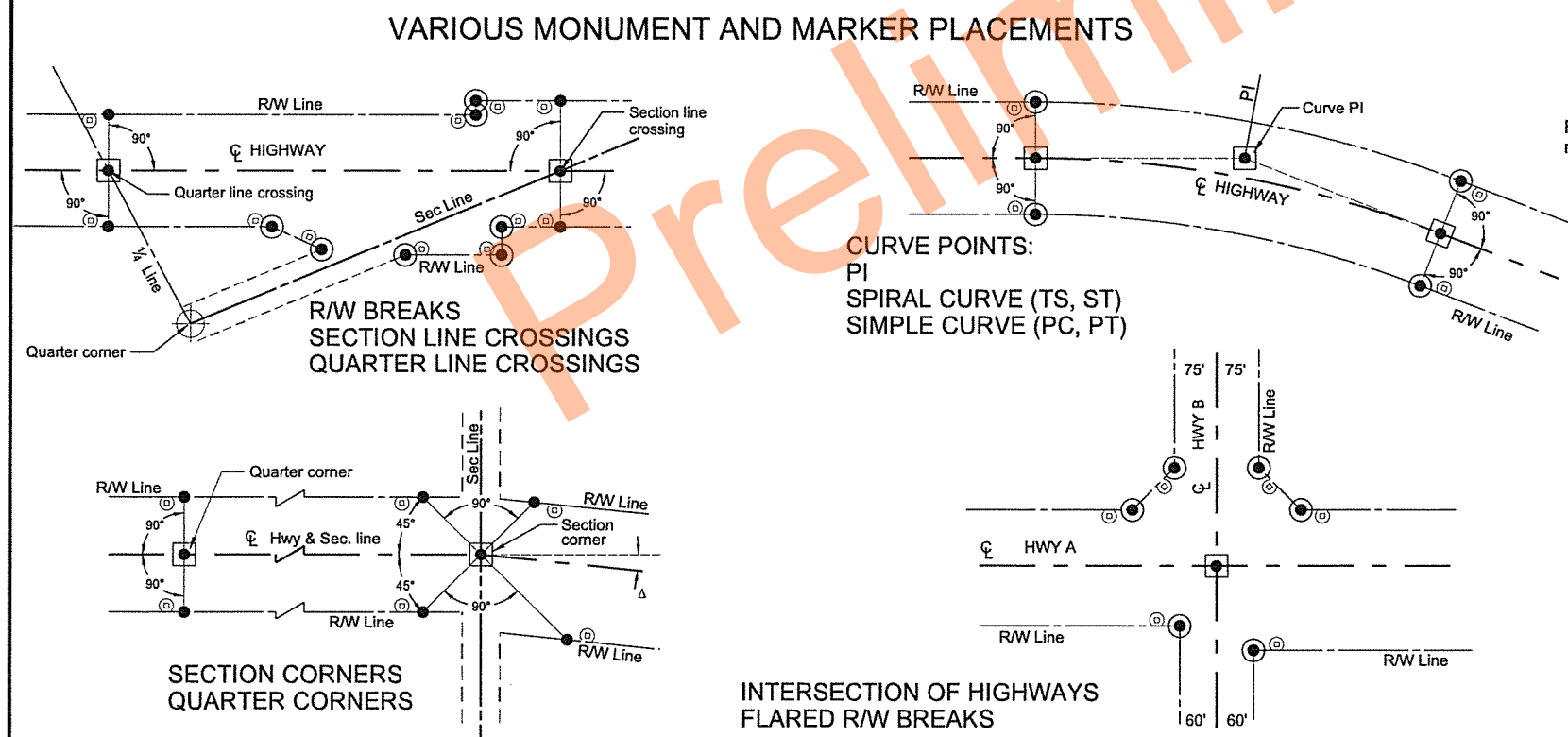
IRON PIN R/W MONUMENT: Place Iron Pins with aluminum caps (No. 5 X 18") at breaks on the Right of Way line, and at curve points (PC's, PT's, TS's and ST's) on the Right of Way line.

IRON PIN REFERENCE MONUMENT: Place Iron Pins without aluminum caps (No. 5 X 18") as reference monuments on the Right of Way line at section corners, quarter corners, section line crossings, and quarter line crossings.

R/W MARKERS (WITNESS POST) WITHIN DRIVEWAYS: If a single iron Pin R/W or Reference Monument is within a driveway, place right of way marker (witness post) 50 feet back, in stationing, from the Iron Pin Monument along the R/W line. If R/W break is within a driveway, place right of way markers (witness posts) 50 feet back, or ahead from respective Iron Pin R/W Monuments along the R/W lines. Maintain Iron Pin R/W or Reference Monument original position within driveway.

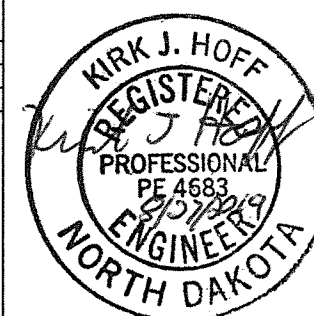


IRON PIN
(Outside Finished Roadway Surface)
(Outside R/W Limits)



DIVIDED HIGHWAYS SECTION CORNERS QUARTER CORNERS

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-3-2013	
REVISIONS	
DATE	CHANGE
11/12/13	Note for SIGN DETAIL modified to meet ASTM D-4956 Type III or higher on 80 gauge 5052-H38
10/17/17	Updated to active vision.
08/27/19	New Design Engr PE Stamp



LEGEND

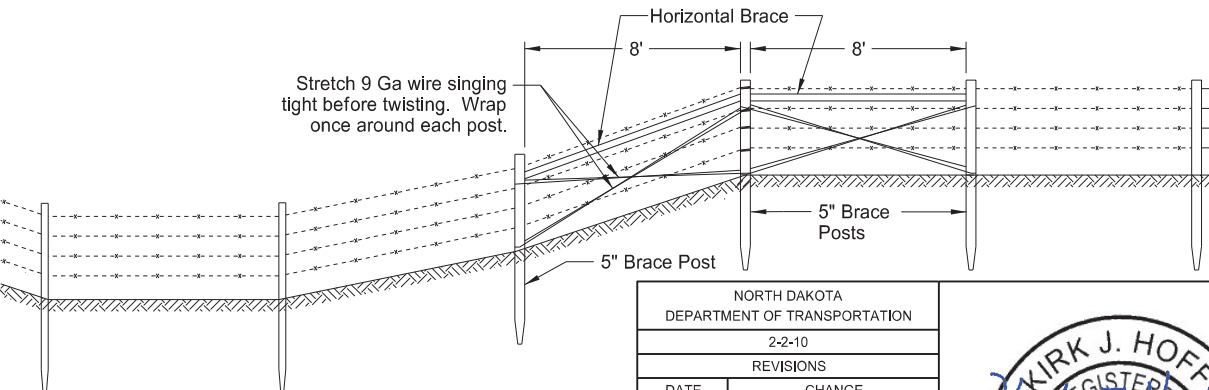
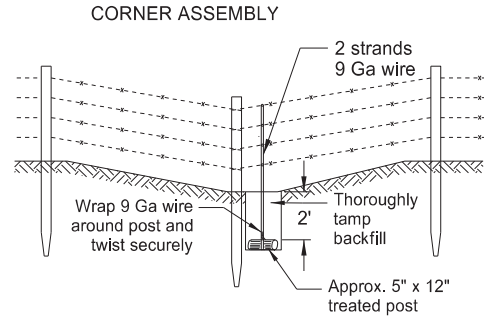
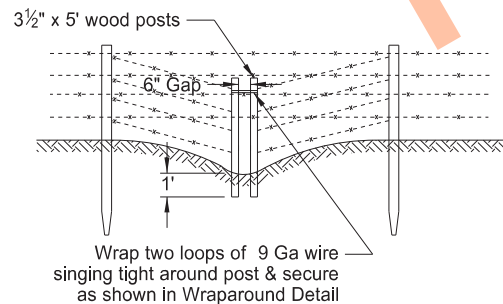
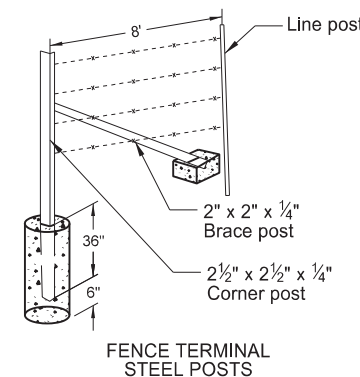
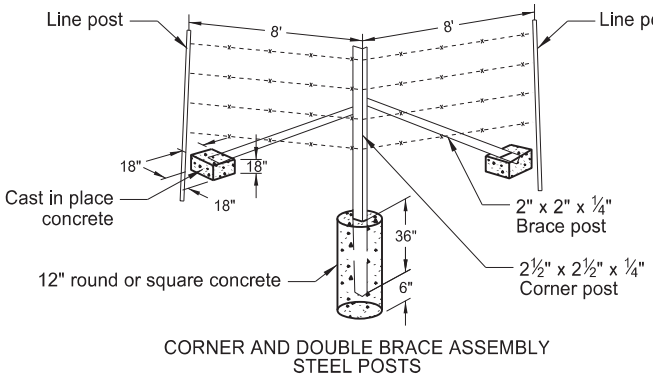
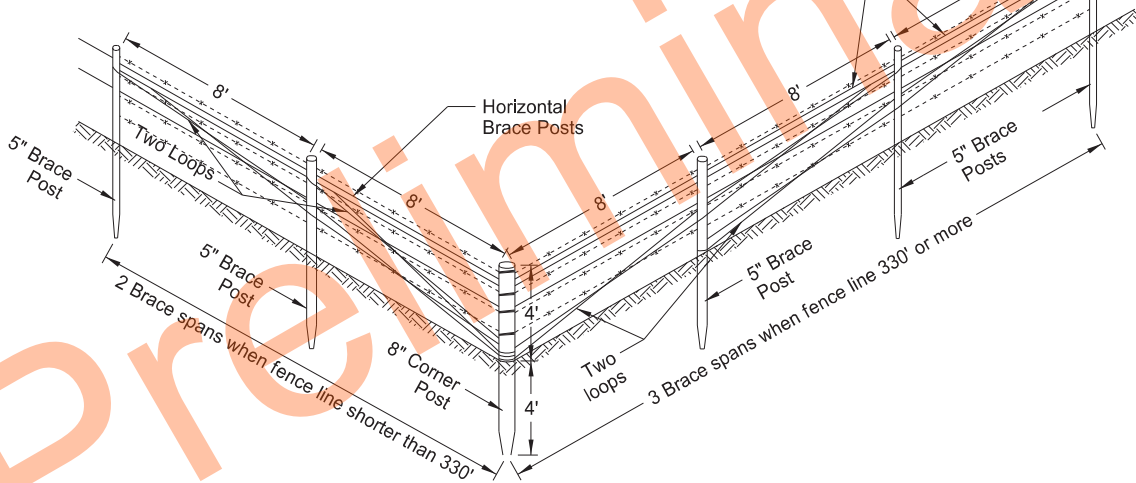
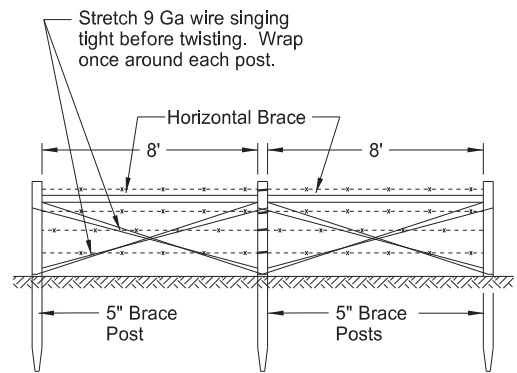
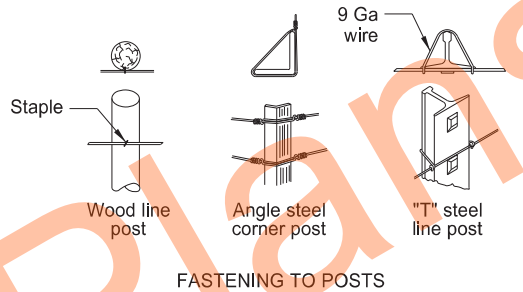
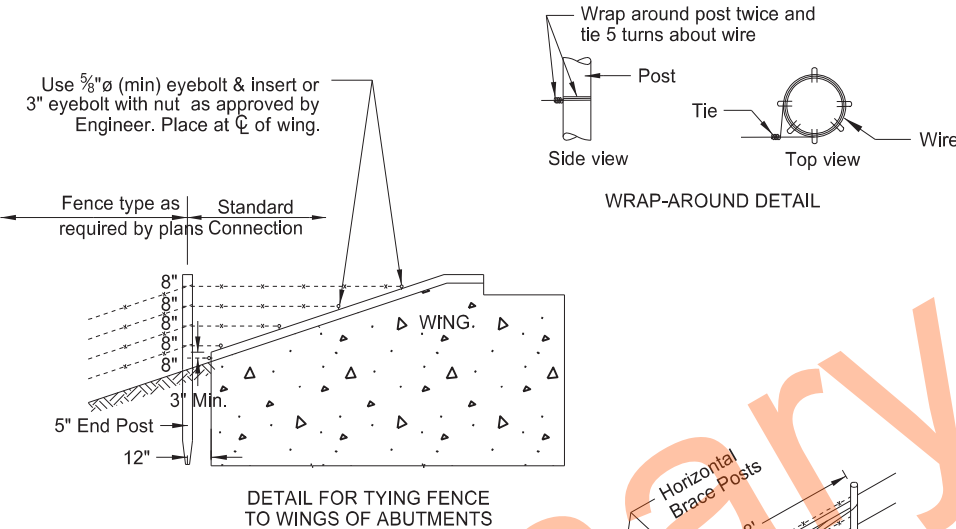
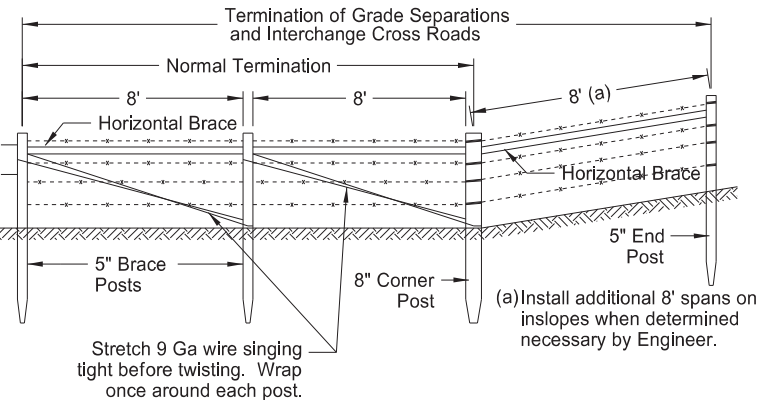
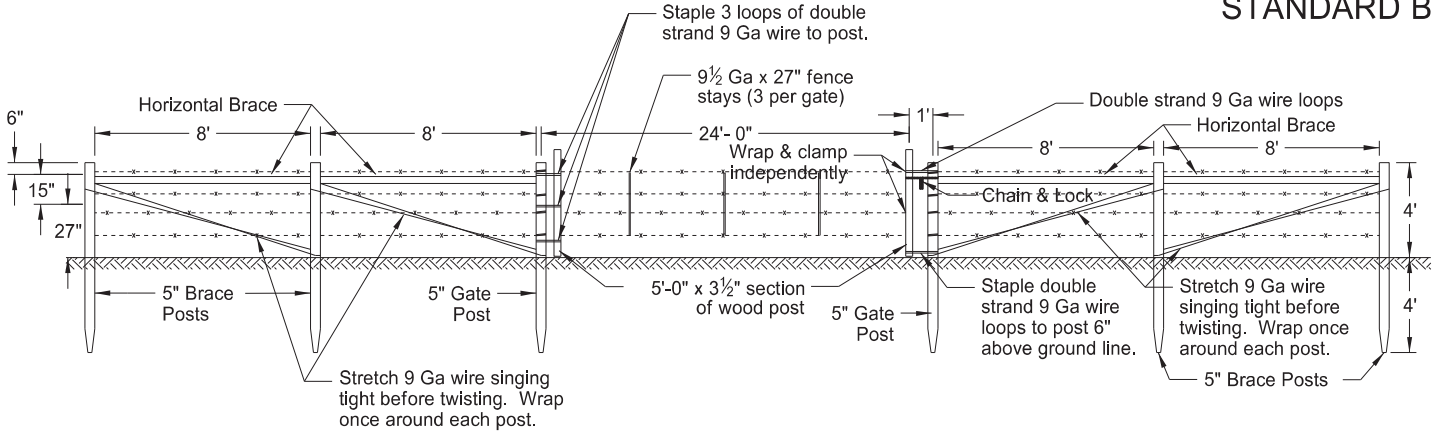
- Iron Pin Reference Monument
- Ⓟ R/W Marker (witness post)
- ◻ Alignment Monument
- ⦿ Iron Pin R/W Monument

STANDARD BARBED WIRE FENCE

NOTES

1. No deduction in measured pay length of fence made for gates, corner assemblies, double brace assemblies, fence terminals, or depression fencing. Include all costs for abutment fencing in the price bid for fencing bid items.
2. Install double brace assemblies at locations shown on the plans or established by the Engineer. Place adjacent fence terminals, corner assemblies, or double brace assemblies at a maximum spacing of 1,320 feet.
3. Include all costs of furnishing and installing inserts and eyebolts in the unit price bid for fencing bid items. Use eyebolts galvanized according to AASHTO designation M-30; inserts of corrosion resistant material do not require galvanization. Use concrete inserts capable of developing the full strength of the 5/8" diameter threaded eyebolt, when installed in concrete.
4. Determine post type used, either wood or steel, unless otherwise specified in the plans.
5. Include the cost of bracing at vehicle gates in the price bid for "Vehicle Gate."

USE OF POST	TREATED WOOD		STEEL		
	Post dia.	Post length	Post length	Post wt. Lbs./Ft.	Anchor wt. Lbs.
Line post	3 1/2"	6'-6"	6'-6"	1.33	0.67
Corner post	8"	8'	7'	4.10	(Conc.)
End post	5"	8'			
Brace post	5"	8'	7'	3.19	(Conc.)
Gate post	5"	8'			
Horizontal brace	4"	8'	As approved by the Engineer		



Use double brace installation, as shown, on opposite side of depression.

Decrease line post spacing as needed due to terrain.

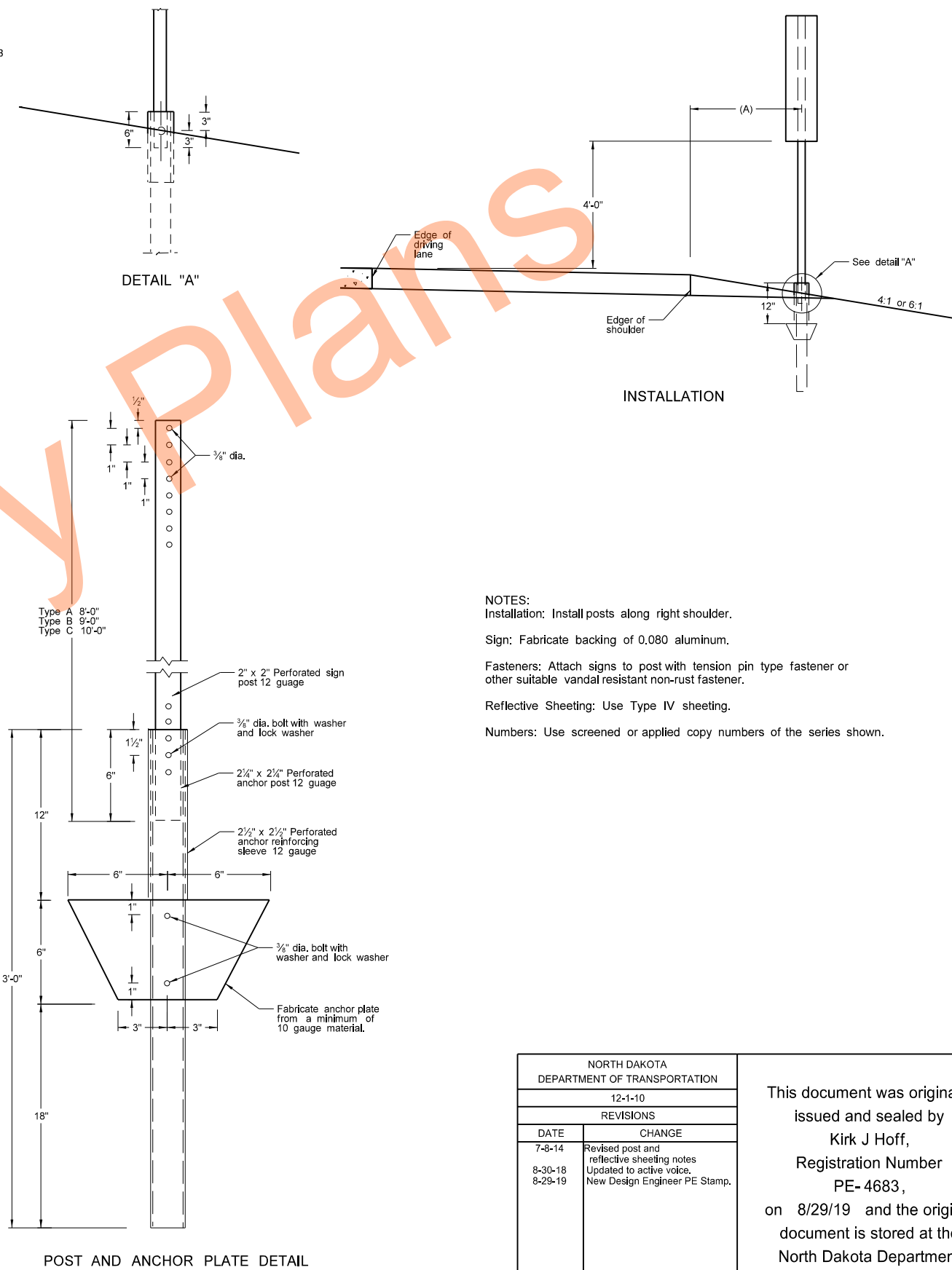
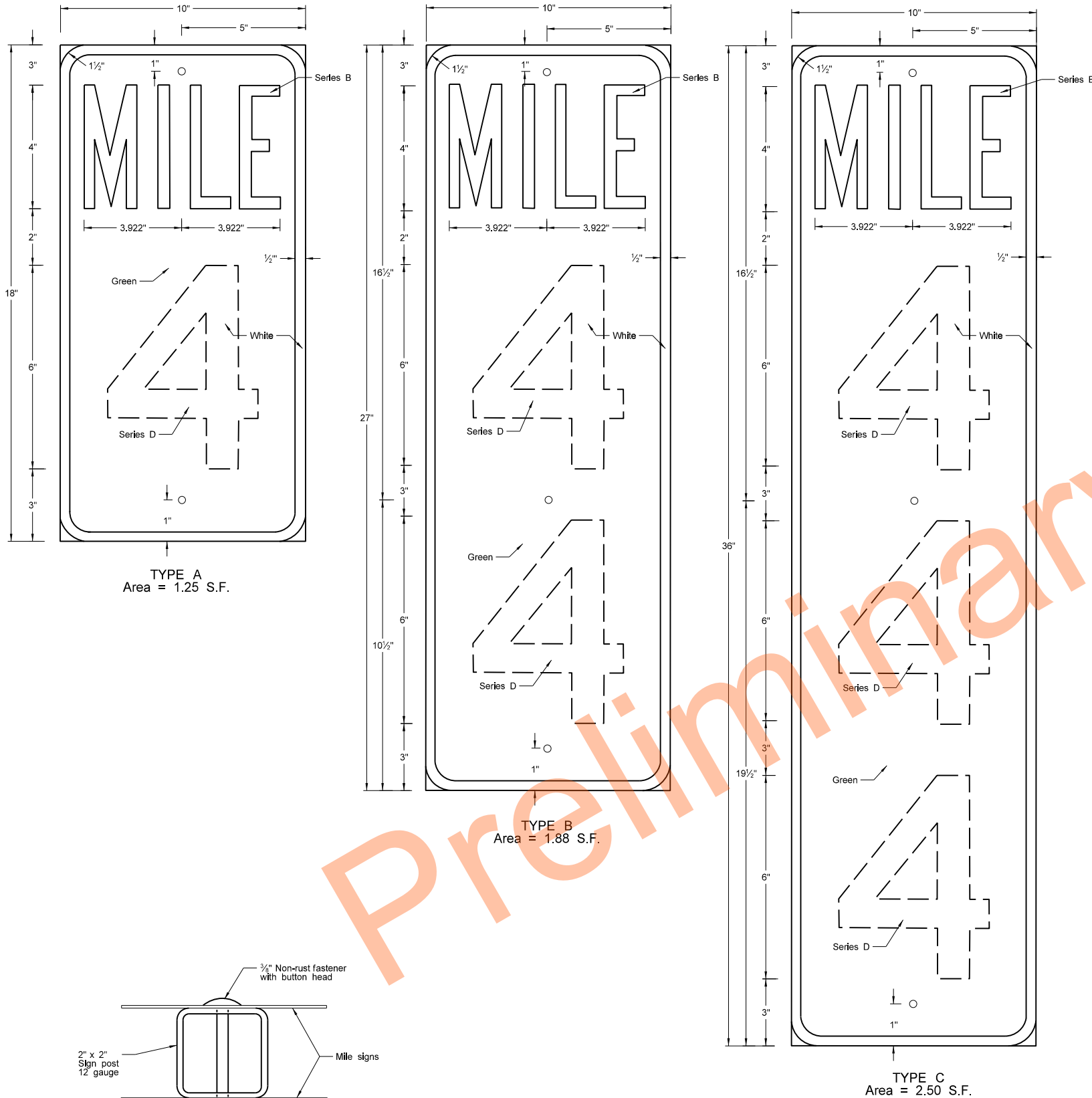
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
2-2-10	
REVISIONS	
DATE	CHANGE
10-02-12	Notes, steel assemblies/posts.
11-25-13	Revised Vehicle Gate.
10-17-17	Updated to active voice.
02-23-23	Revised post spacing/brace size.



(CONVENTIONAL USE) REFERENCE MARKERS

D-754-19

(A) 8' Clearance to finished shoulder or in line with existing delineator posts.

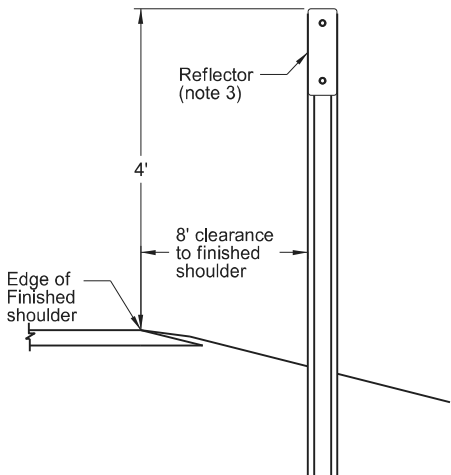


NOTES:
Installation: Install posts along right shoulder.
Sign: Fabricate backing of 0.080 aluminum.
Fasteners: Attach signs to post with tension pin type fastener or other suitable vandal resistant non-rust fastener.
Reflective Sheeting: Use Type IV sheeting.
Numbers: Use screened or applied copy numbers of the series shown.

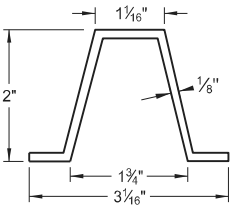
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-1-10	
REVISIONS	
DATE	CHANGE
7-8-14	Revised post and reflective sheeting notes
8-30-18	Updated to active voice.
8-29-19	New Design Engineer PE Stamp.

This document was originally issued and sealed by
Kirk J Hoff,
Registration Number
PE- 4683,
on 8/29/19 and the original document is stored at the
North Dakota Department
of Transportation

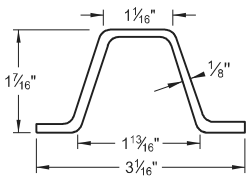
REFLECTORIZED DELINEATORS - TWO-LANE TWO-WAY HIGHWAY



Installation
(Type A and C)



Aluminum Post Detail
Approx. 0.88 lbs/ft



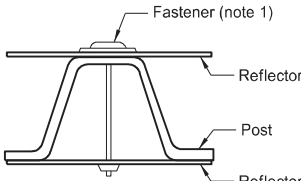
Steel Post Detail
Approx. 2.0 lbs/ft

Delineator Details

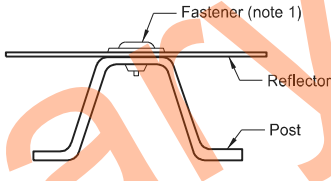
Type A and C

- Installation: Install posts along the right shoulder line, in the direction of travel, unless shown otherwise on the plans.
- Reflectors: Use reflector of the same color as the adjacent pavement marking with a 0.080 inch minimum thickness sign backing material.

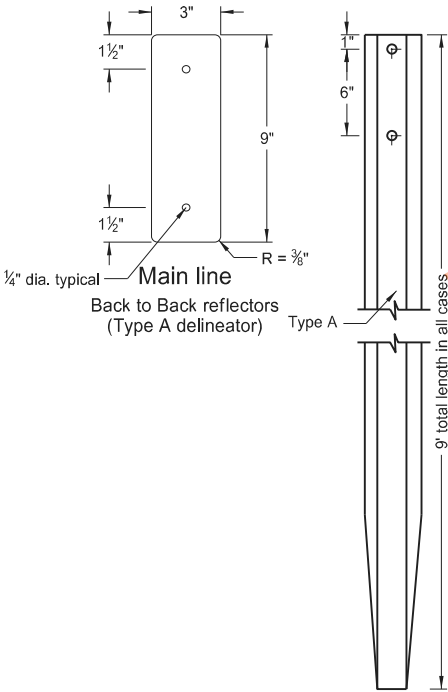
- (1) Use fasteners that are a minimum 1/4" diameter. Use double headed rivet or other non-rust vandal resistant fastener.
- (2) Drill only those holes required to attach the number of reflectors on that post, or drill all the posts the same so that any number of reflectors may be added.
- (3) Mount reflector facing traffic at an angle of 90° away from oncoming traffic.
- (4) Include all costs for materials, labor, and equipment to install double sided type A delineators in the unit price bid for "Delineators-Type A-Double Sided." Include all costs for materials, labor, and equipment to install type C delineators in the unit price bid for "Delineators-Type C."



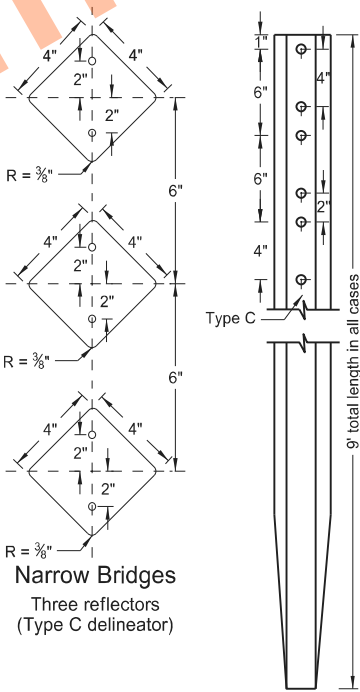
Delineators-Type A-Double Sided Attachment Detail



Delineators-Type C Attachment Detail



U-type Post
(Delineators-Type A-Double Sided)



U-type Post
(Delineators-Type C)

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12/16/22	
REVISIONS	
DATE	CHANGE

KIRK J. HOFF
REGISTERED
PROFESSIONAL
PE-4683
ENGINEER
NORTH DAKOTA
12/16/22

TYPE A REFLECTORIZED DELINEATOR SPACING - TWO-LANE TWO-WAY HIGHWAY

D-754-21C

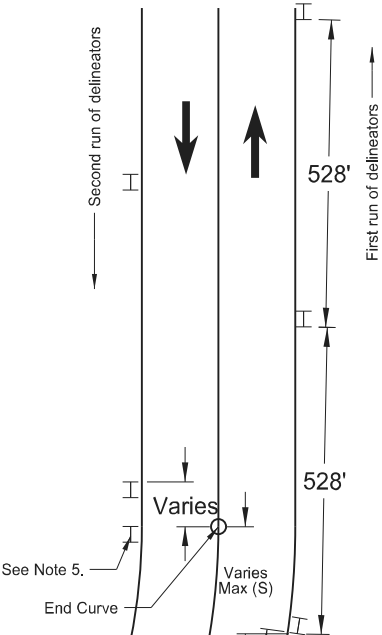
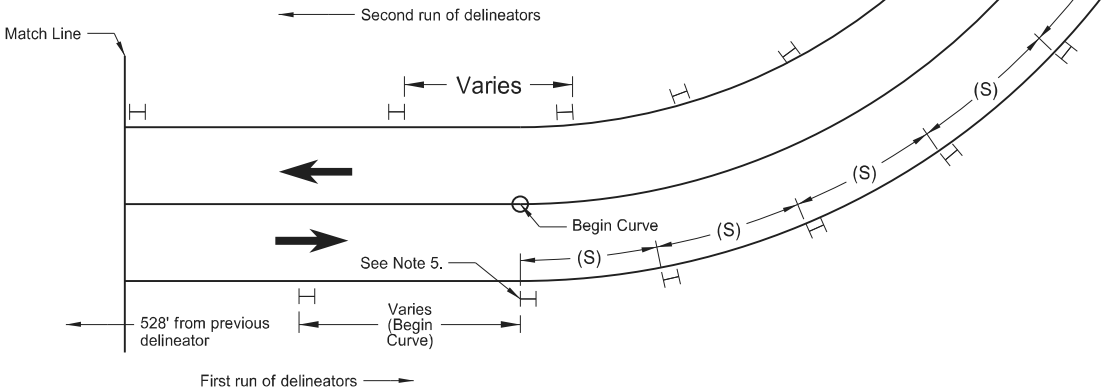
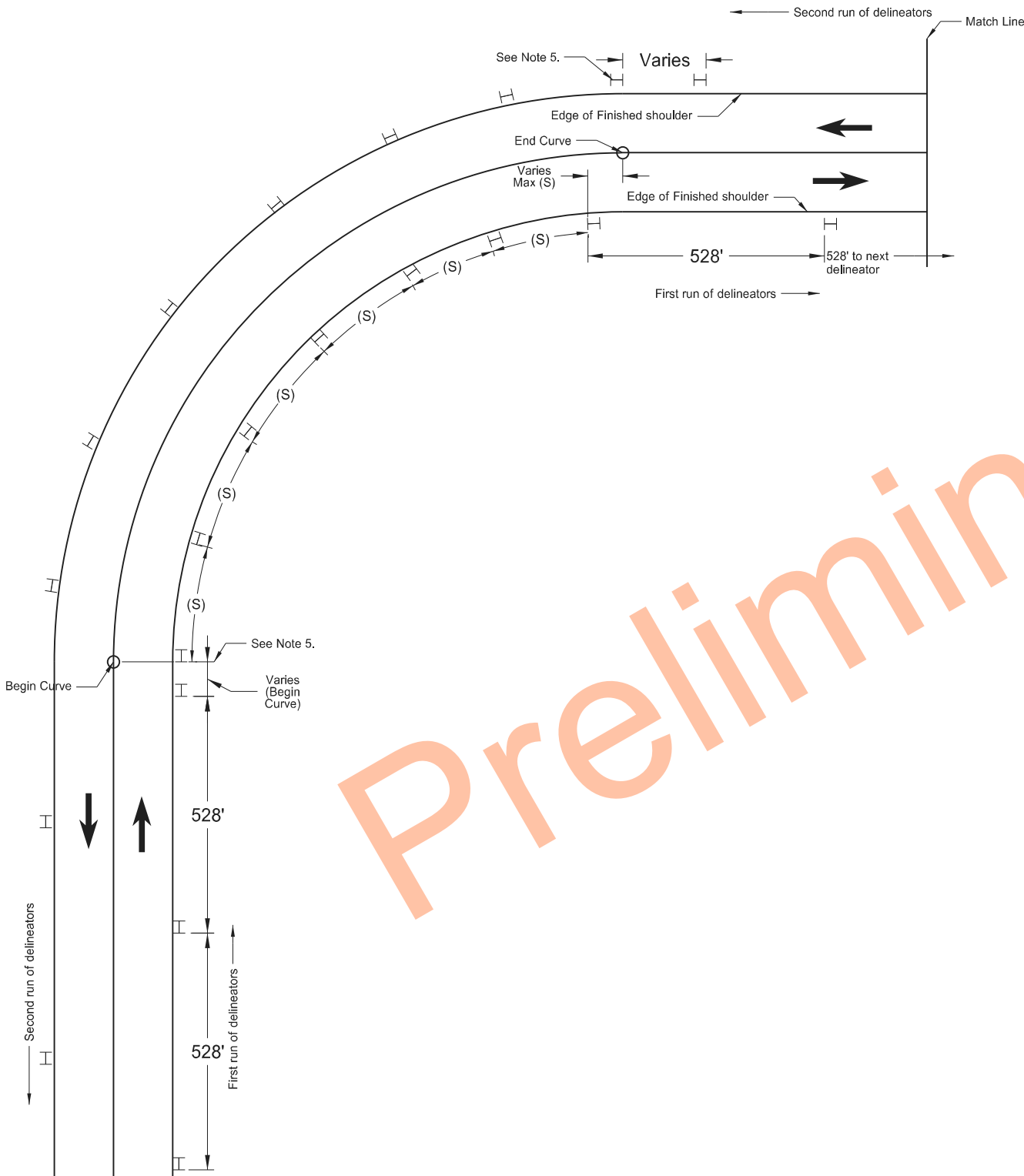
Spacing:

Curve Radius	Spacing (S) on Center
$R > 11,500'$	528'
$11,500' \geq R > 1,200'$	264'
$1,200' \geq R$	See table below

Radius (R) of Curve	Approx. Spacing (S) on Curve
$1,200' \geq R > 1,000'$	90'
$1,000' \geq R > 800'$	80'
$800' \geq R > 500'$	65'
$500' \geq R > 300'$	50'
$300' \geq R > 180'$	35'
$180' \geq R > 50'$	20'

Notes:

- Do not place delineators within 100' of a railroad crossing. Shift delineators in either direction to minimize impact to uniform spacing. Reestablish uniform spacing based on the last delineator location.
- For delineators that land within approaches, shift delineators in either direction a distance not exceeding $\frac{1}{4}$ of the uniform spacing. Eliminate delineators that still fall within approaches.
- Eliminate delineators landing within guardrail. Reestablish uniform spacing based on last delineator.
- Do not place delineators within $\frac{1}{4}$ of the uniform spacing of a reference point marker. Adjust the delineators on the opposite side to maintain an even spacing between opposing sides.
- Install Type A delineators at the start of each curve in the adjacent lane's direction of travel.
- Place the second run of delineators on the opposite side of the road midpoint between delineators placed during the first run.
- Discontinue delineators on outside of curve where chevrons exist. Place delineators on inside of curve, at those locations, as provided on basis of estimate.



NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-16-22	
REVISIONS	
DATE	CHANGE

KIRK J. HOFF
REGISTERED
PROFESSIONAL
PE-4683
ENGINEER
NORTH DAKOTA
12/16/22

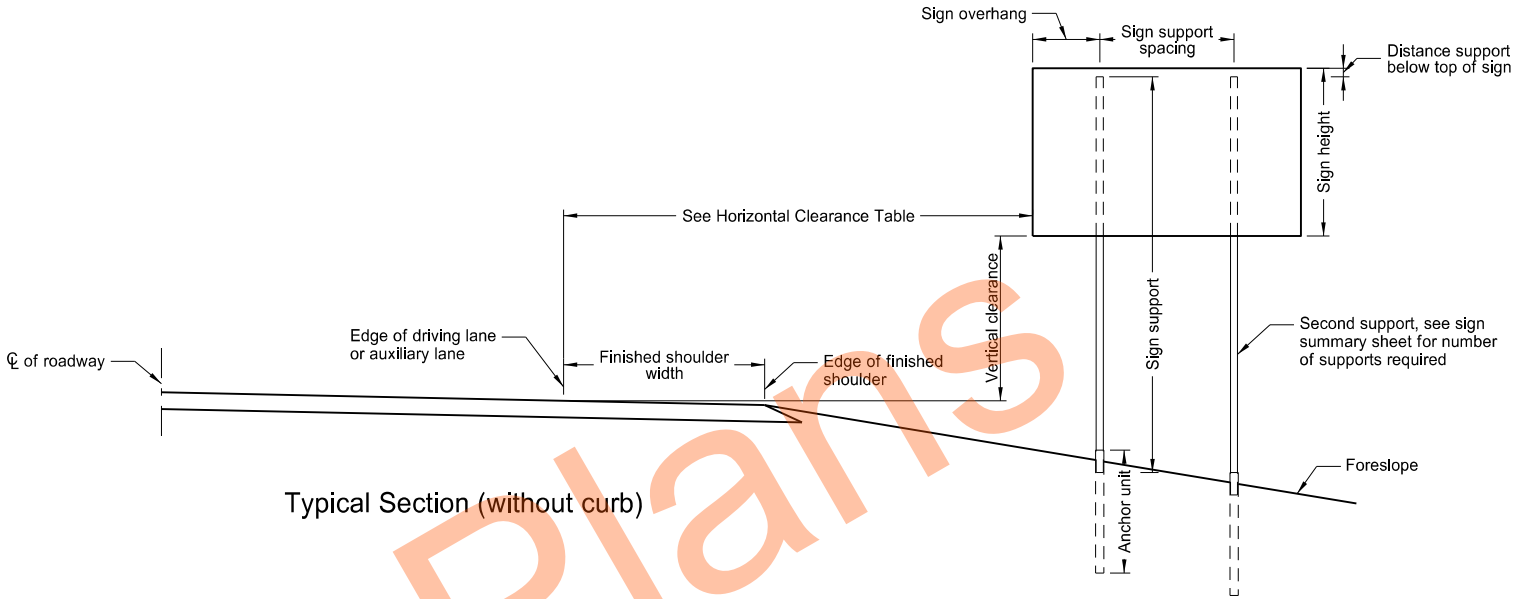
Notes:

- 1. Curbed Roadways: Use a 3' clearance from face of the curb except where right of way or sidewalk width is limited; Use a minimum 2' clearance. Increase the horizontal clearance if required to maintain a minimum sidewalk clear width of 4' from the sign support, not including any attached curb.
- 2. Minimum vertical clearance: Provide at least 5' measured from the bottom of the sign to the edge of the driving lane or auxiliary lane at the side of the road in rural districts. Provide at least 7' clearance to the bottom of the sign, where parking or pedestrian movements occur.

Install signs on expressways a minimum height of 7'.

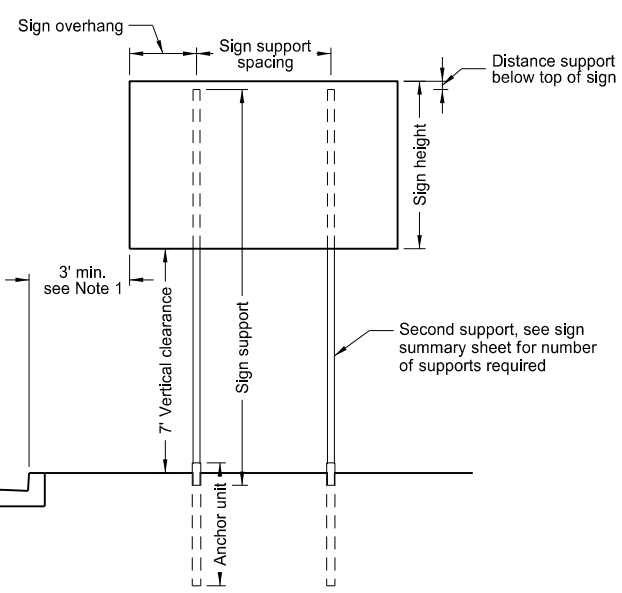
Install adopt-a-highway signs on Freeways at least 7' above the edge of the driving lane.

Maximum vertical clearance is 6" greater than the minimum vertical clearance.
- 3. Offset signs: Use a vertical clearance of 5' above the edge of the driving lane for signs placed 30 feet or more from the edge of the traveled way.
- 4. Provide a horizontal clearance from edge of shared use path to edge of sign of 3', except where width is limited. Provide a minimum clearance of 2'.

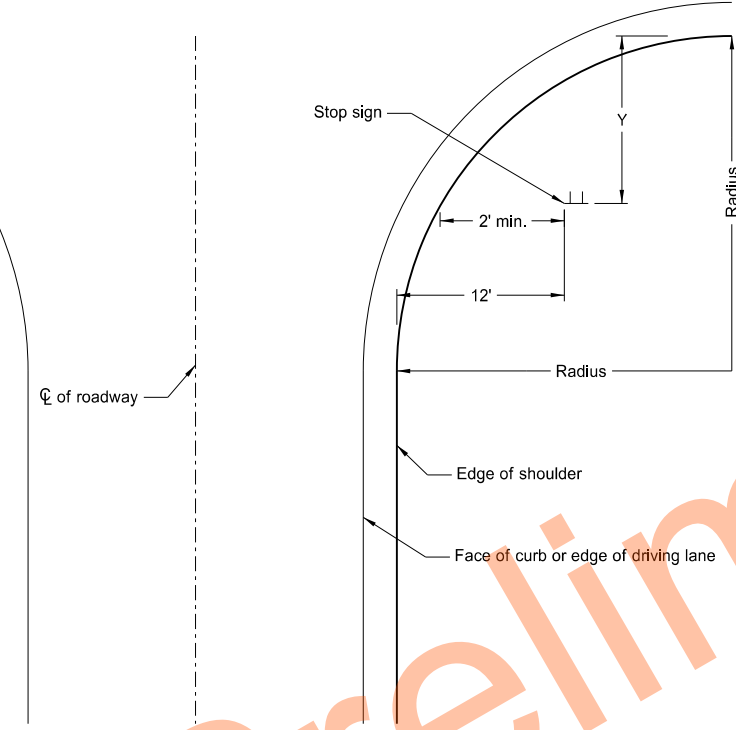


Typical Section (without curb)

Horizontal Clearance Table		
Shoulder Width ft	Offset ft	
0 to 2	16	
>2 to 4	18	
>4 to 6	20	
>6 to 8	22	
>8 to 10	24	

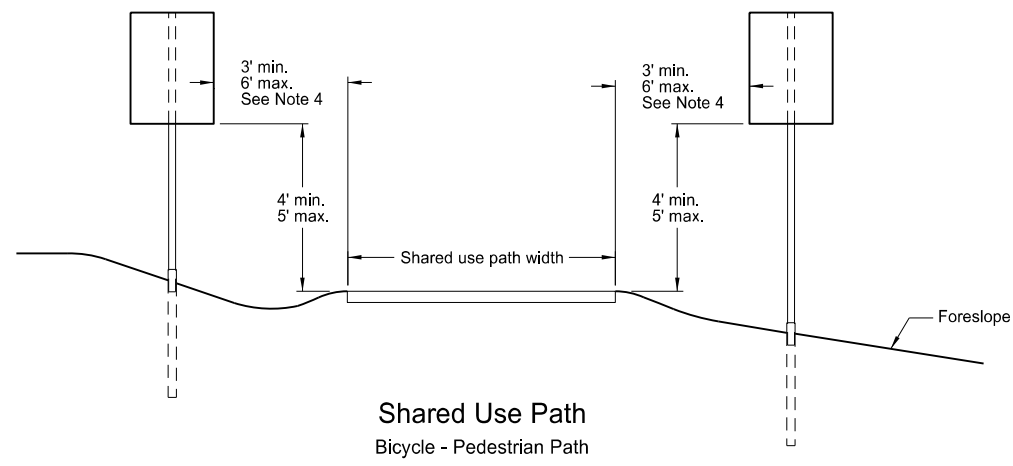


Typical Section (with curb)
Residential or Business District



Stop Sign Location
Wide Throat Intersection
Use layout for the placement of "Stop" signs.

Radius ft.	Y-max. ft.	Y-min. ft.
40	50	15
45	50	18
50	50	21
55	50	25
60	50	28
65	50	32
70	50	35
75	50	39
80	50	43



Shared Use Path
Bicycle - Pedestrian Path

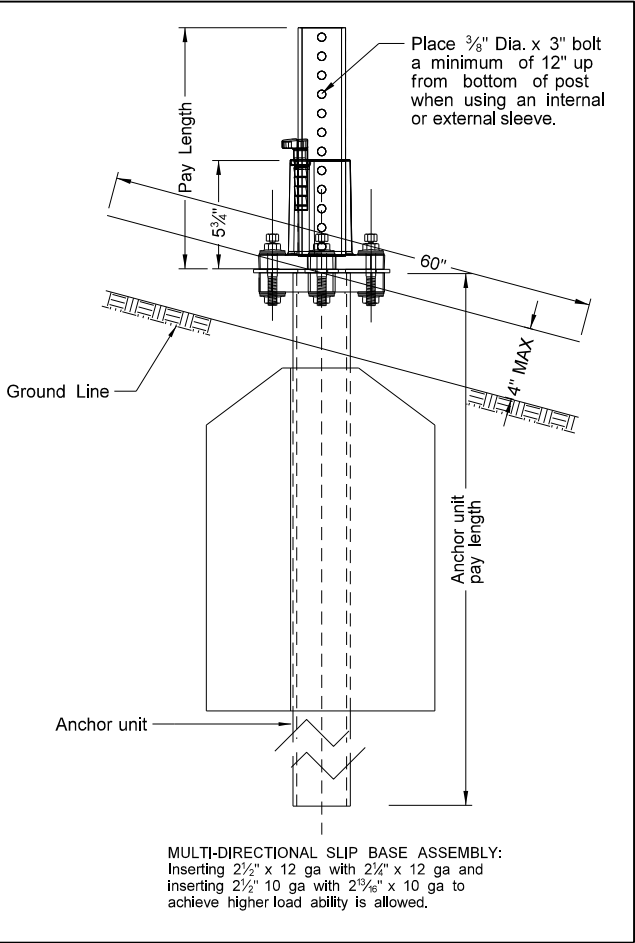
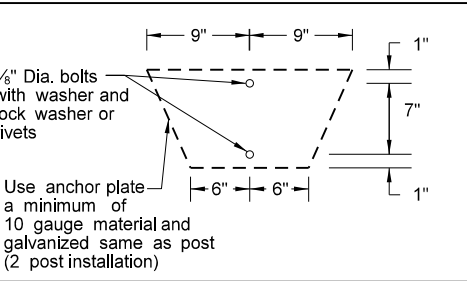
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-3-13	
REVISIONS	
DATE	CHANGE
7-8-14	Revised note 2, added note 4.
8-30-18	Updated notes to active voice.
8-29-19	New Design Engineer PE Stamp.

This document was originally issued and sealed by

Kirk J Hoff,
Registration Number
PE- 4683,
on 8/29/19 and the original document is stored at the North Dakota Department of Transportation

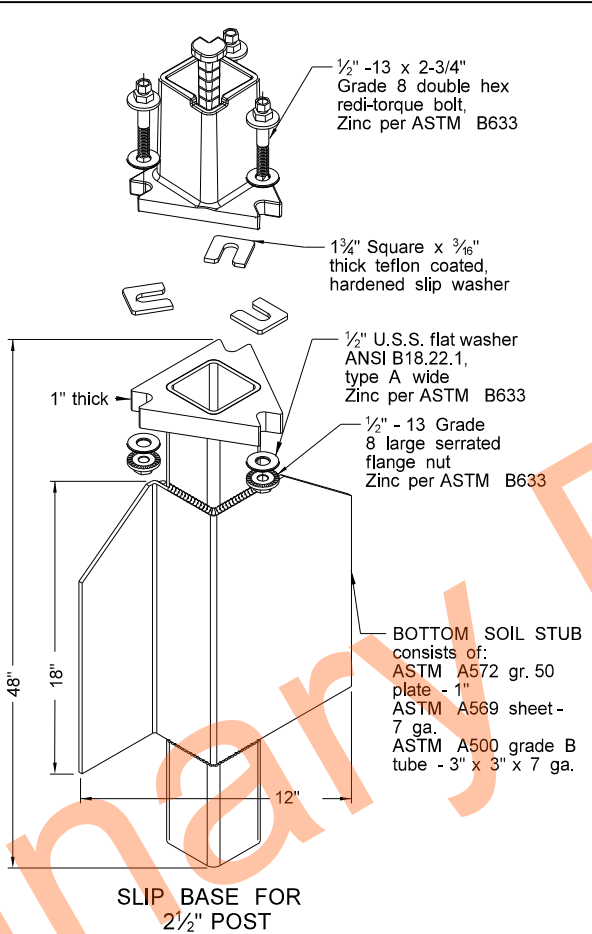
Telescoping Perforated Tube							
Number of Posts	Post Size In.	Wall Thick-ness Gauge	Sleeve Size In.	Wall Thick-ness Gauge	Slip Base	Anchor Size Without Slip Base In.	Anchor Wall Thick-ness Gauge
1	2	12			No	2 1/2	12
1	2 1/4	12			No	2 1/2	12
1	2 1/2	12			(B)	3(C)	7
1	2 1/2	10			Yes		7
1	2 1/4	12	2 1/2(D)	12	Yes		7
1	2 1/2	12	2 1/4	12	Yes		7
2	2 1/2	10			Yes		7
2	2 1/4	12	2 1/2(D)	12	Yes		7
2	2 1/2	12	2 1/4	12	Yes		7
3 & 4	2 1/2	12			Yes		7
3 & 4	2 1/2	10			Yes		7
3 & 4	2 1/2	12	2 1/4	12	Yes		7
3 & 4	2 1/4	12	2 1/2(D)	12	Yes		7
3 & 4	2 1/2	10	2 3/8	10	Yes		7

(B) - Provide a shim as specified by the manufacturer when placing 2 1/2", 12 gauge posts in standard soils without breakaway bases. Provide breakaway base when placing the support in weak soils. The Engineer will determine if the soils are weak. Weak soils are classified as boggy, wet, or loose soil areas.
(C) - 3" anchor unit
(D) - 2 1/2" x 12 ga. x 18" minimum length external sleeve required.

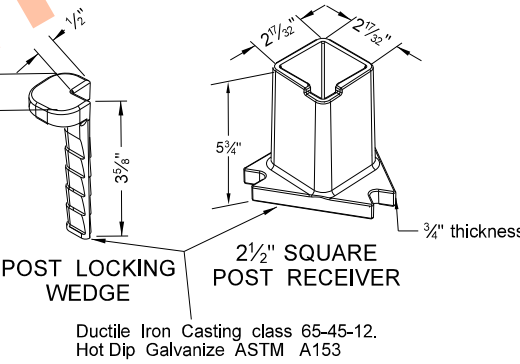


MULTI-DIRECTIONAL SLIP BASE ASSEMBLY:
Inserting 2 1/2" x 12 ga with 2 1/4" x 12 ga and inserting 2 1/2" 10 ga with 2 3/8" x 10 ga to achieve higher load ability is allowed.

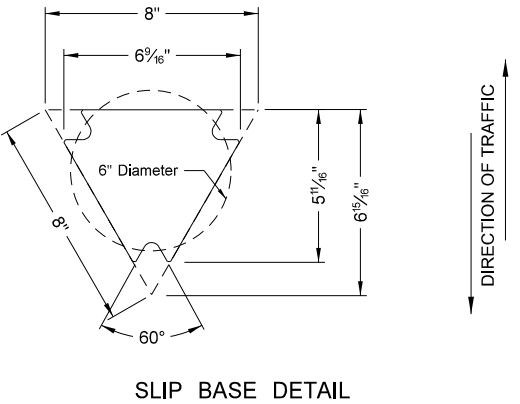
Mounting Details Perforated Tube



SLIP BASE FOR 2 1/2" POST



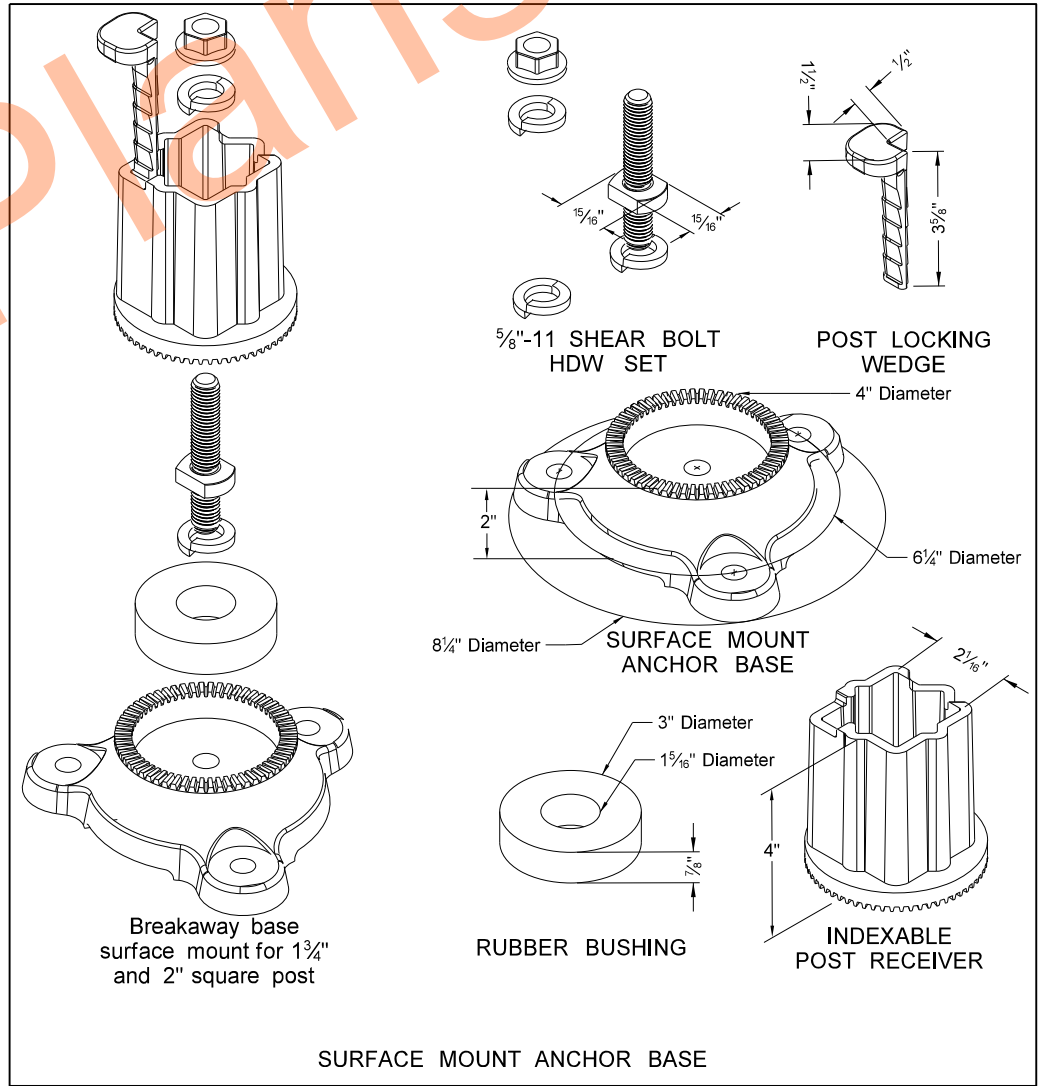
DUCTILE IRON CASTING CLASS 65-45-12.
HOT DIP GALVANIZE ASTM A153



SLIP BASE DETAIL

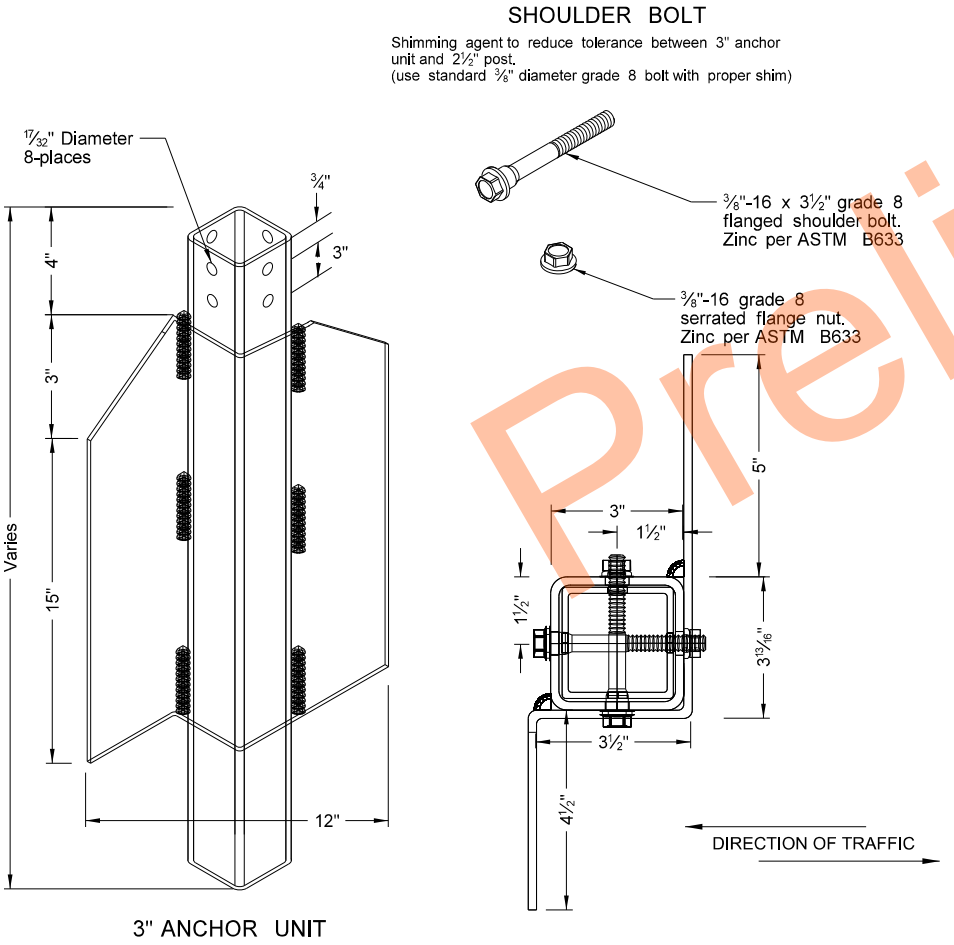
Properties of Telescoping Perforated Tubes							
Tube Size In.	Wall Thickness In.	U.S. Standard Gauge	Weight Per Foot Lbs.	Moment of Inertia In. ⁴	Cross Sect. Area In. ²	Section Modulus In. ³	
1 1/2 x 1 1/2	0.105	12	1.702	0.129	0.380	0.172	
2 x 2	0.105	12	2.416	0.372	0.590	0.372	
2 1/4 x 2 1/4	0.105	12	2.773	0.561	0.695	0.499	
2 3/8 x 2 3/8	0.135	10	3.432	0.605	0.841	0.590	
2 1/2 x 2 1/2	0.105	12	3.141	0.804	0.803	0.643	
2 1/2 x 2 1/2	0.135	10	4.006	0.979	1.010	0.783	

The 2 3/8" size 10 gauge is shown as 2.19" size on the plans;
The 2 1/2" size is shown as 2.51" size on the plans.



NOTE:

- 4" Vertical clearance of anchor or breakaway base. The 4" x 60" measurement is above and below post location and also back and ahead of post.
- Provide 7 gauge HRPO commercial quality ASTM A569 and 3" x 3" x 7" gauge ASTM A500 grade B anchor material with 43.9 KSI yield strength and 59.3 KSI tensile strength. Hot dip galvanize anchor per ASTM A123/153. Tolerances on anchor unit and slip base bottom assembly are +/- 0.005" unless otherwise noted.
- Eliminate wings when anchor is used in concrete sidewalk.
- Provide a minimum 8" distance between the first and fourth post on four post signs.
- Install in accordance with manufacturers recommendation.
- Use a minimum 1/2" diameter x 4" grade 8 concrete fastener for surface mount breakaway base.



3" ANCHOR UNIT

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-6-09	
REVISIONS	
DATE	CHANGE
8-30-18	Updated notes to active voice & corrected max height of base.
8-29-19	New Design Engineer PE Stamp.

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Breakaway Coupler System
for Perforated Tubes

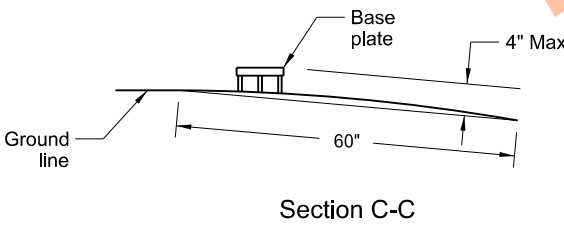
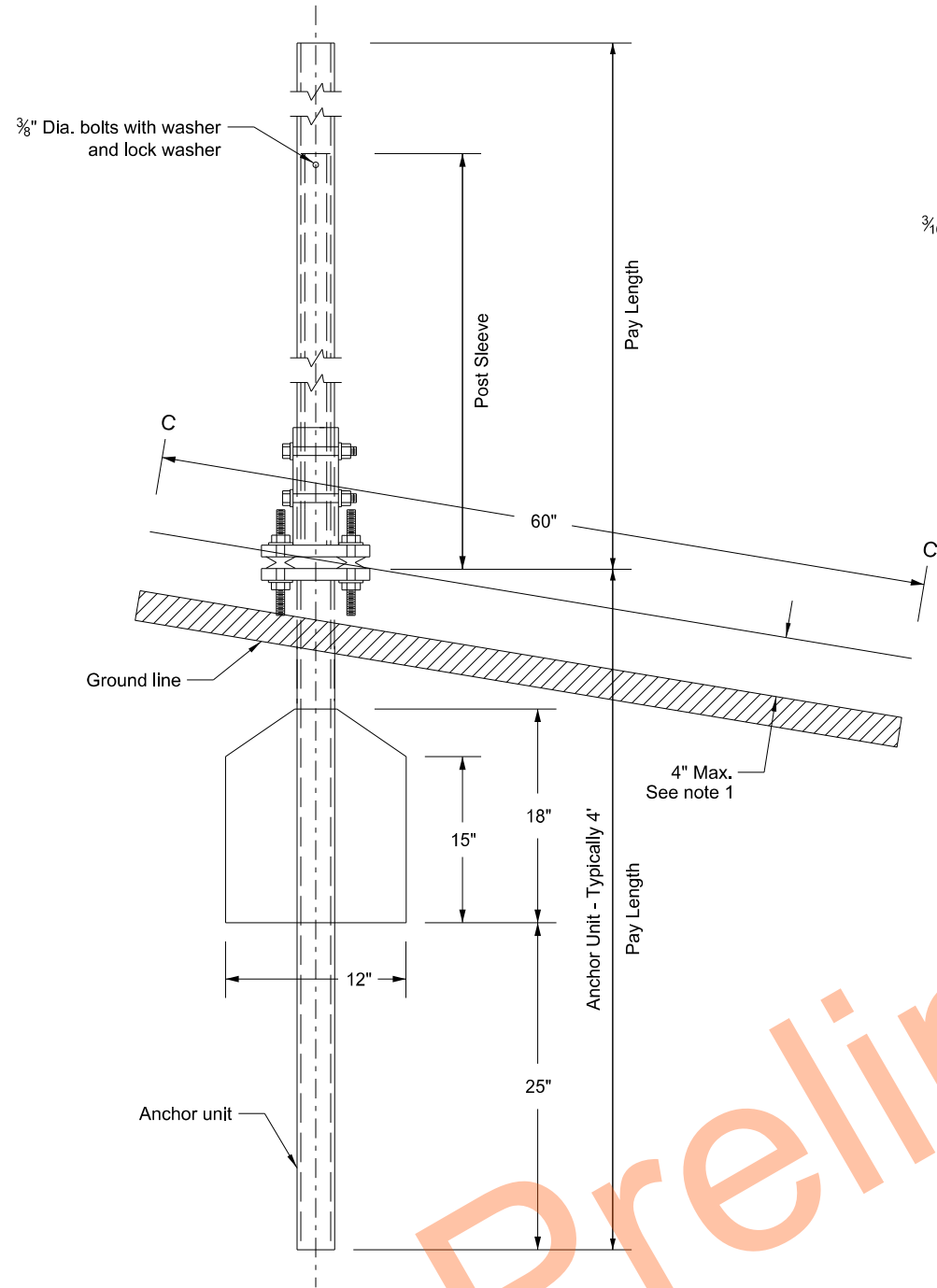
Notes:

1. 4" Vertical clearance of anchor or breakaway base. The 4" x 60" measurement is above and below post location and also back and ahead of post.
2. Use anchor unit of the same size and specification as the post.
3. Provide a minimum 8' distance between the first and fourth post on four post signs.
4. Use the breakaway base system on standard D-754-24 or the breakaway coupling system manufactured from material meeting the requirements of ASTM A325 fasteners with the special requirements specified by DENT BREAKAWAY IND., INC. which meets the test requirements of NCHRP Report 350.

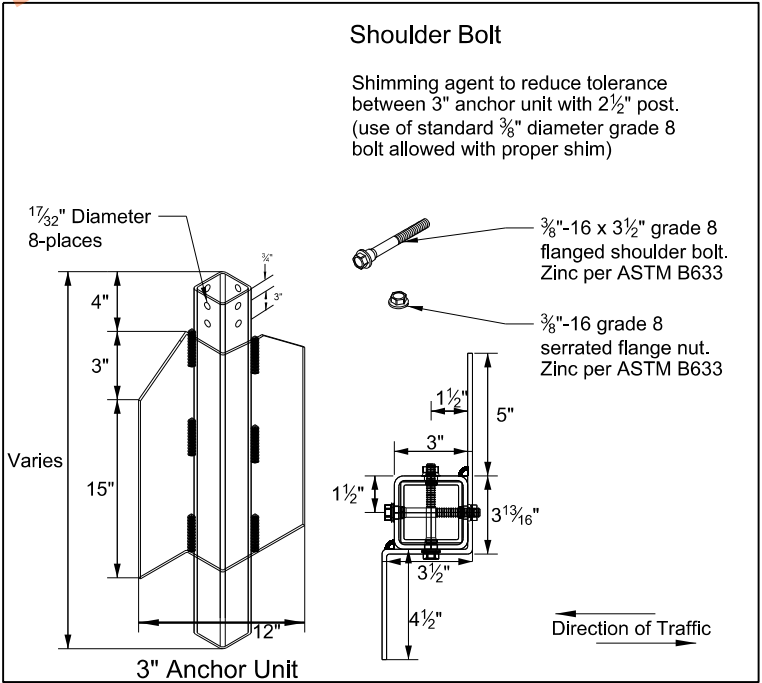
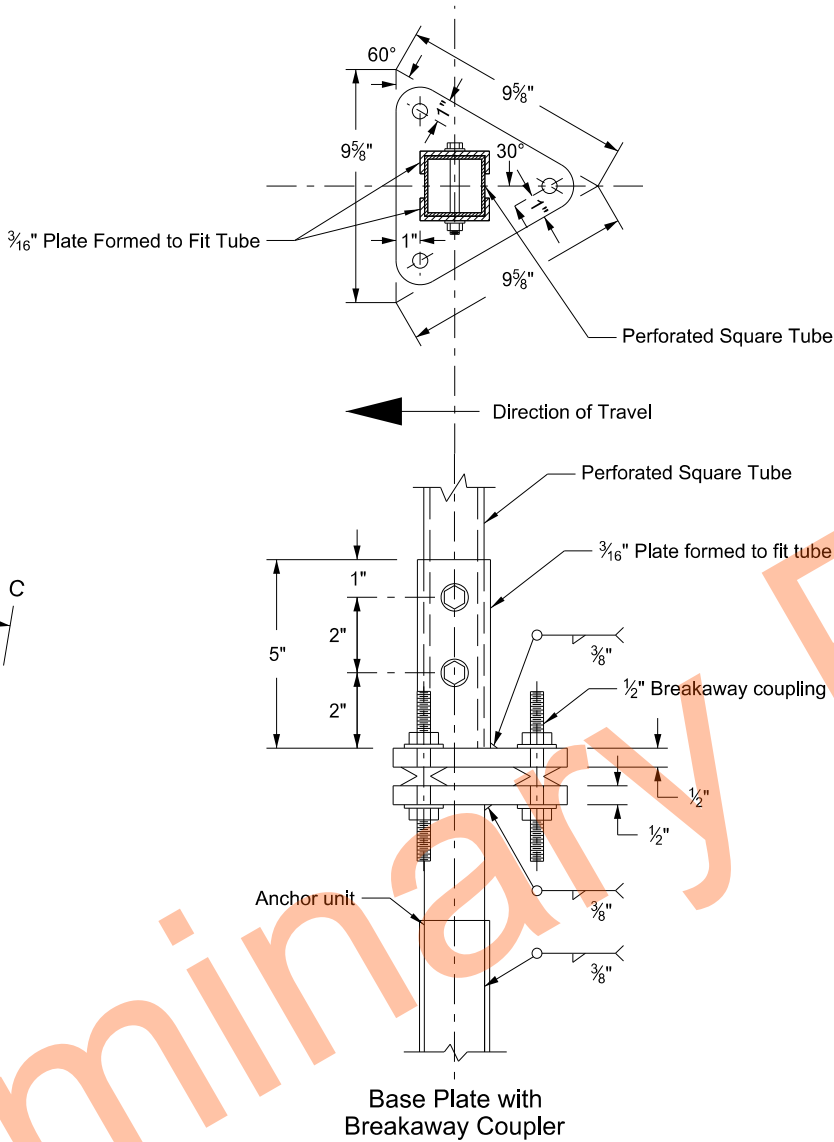
Number of Posts	Telescoping Perforated Tube						
	Post Size In.	Wall Thick-ness Gauge	Sleeve Size In.	Wall Thick-ness Gauge	Slip Base	Anchor Size Without Slip Base In.	Anchor Wall Thickness Gauge
1	2	12			No	2¼	12
1	2¼	12			No	2½	12
1	2½	12			(B)	3(C)	7
1	2½	10			Yes		7
1	2¼	12	2	12	Yes		7
1	2½	12	2¼	12	Yes		7
2	2½	10			Yes		7
2	2¼	12	2	12	Yes		7
2	2½	12	2¼	12	Yes		7
3 & 4	2½	12			Yes		7
3 & 4	2½	10			Yes		7
3 & 4	2½	12	2¼	12	Yes		7
3 & 4	2¼	12	2	12	Yes		7
3 & 4	2½	10	2¾	10	Yes		7

(B) - 2½" 12 gauge posts do not need breakaway bases unless support is placed in boggy, wet, or loose soil areas.

(C) - 3" anchor unit

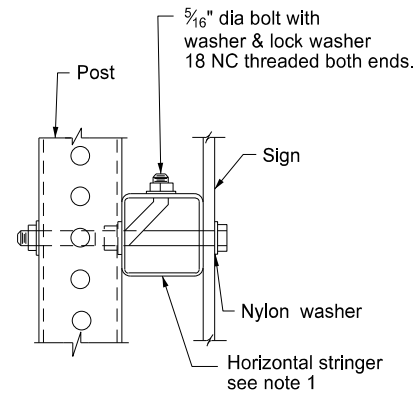


Max protection of the stub post is 4" above a 60" chord aligned radially to the center line of the highway and connecting any point, within the length of the chord, on the ground surface on one side of the support to a point in the ground surface on the other side.

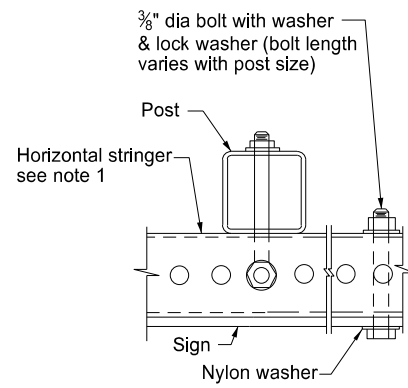


NORTH DAKOTA DEPARTMENT OF TRANSPORTATION		This document was originally issued and sealed by Kirk J Hoff, Registration Number PE- 4683, on 8/30/19 and the original document is stored at the North Dakota Department of Transportation
10-3-2013		
REVISIONS		
DATE	CHANGE	
8-30-18 8-30-19	Updated notes to active voice. New Design Engr PE Stamp.	

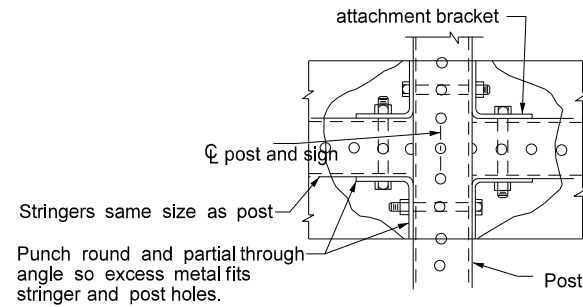
Mounting Details Perforated Tube



Side View



Top View

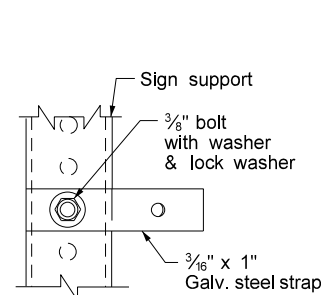


STREET NAME SIGNS AND ONE WAY SIGNS
SINGLE POST ASSEMBLY
ONE STRINGER OR BACK TO BACK MOUNTING

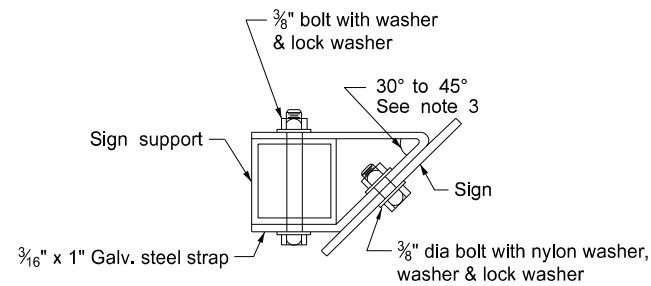
Note:

1. Horizontal stringers - Use perforated tubes or $1\frac{3}{4}" \times \frac{3}{16}"$ thick, 1.08 lbs./ft aluminum or 3.16 lbs./ft steel z bar stringers.
2. Use minimum outside diameter $\frac{15}{16}" \pm \frac{1}{16}"$ and 10 gauge thick metal washers on sign face.
3. Place No Parking signs with directional arrows at a 30 to 45 degree angle with the line of traffic flow. Turning the support to the correct angle for No Parking signs requiring the above angles is allowed. If the No Parking sign is placed with another sign that requires placement at a 90 degree angle with the line of traffic flow, use the detailed angle strap to mount the No Parking sign. Use flat washers and lock washers with all nylon washers.
4. Punching the sign backing and placing the bolt through the sign, the stringer and the post is allowed in lieu of using the bent bolt to attach the post to the stringer.
5. 4" vertical clearance of anchor or breakaway base. The 4" x 60" measurement is above and below post location and also back and ahead of post.

STRINGER MOUNTING (WITH STRINGER IN FRONT OF POST)

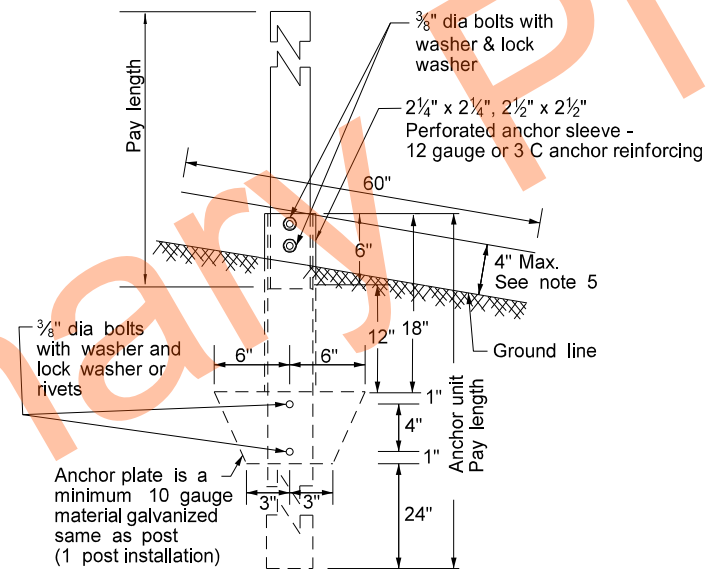


Side View



Top View

STRAP DETAIL



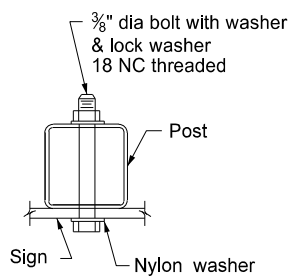
ANCHOR UNIT AND POST ASSEMBLY

Number of Posts	Telescoping			Perforated Tube			
	Post Size In.	Wall Thickness Gauge	Sleeve Size In.	Wall Thickness Gauge	Slip Base	Anchor Size Without Slip Base In.	Anchor Wall Thickness Gauge
1	2	12			No	2¼	12
1	2¼	12			No	2½	12
1	2½	12			(B)	3(C)	7
1	2½	10			Yes		7
1	2¼	12	2½(D)	12	Yes		7
1	2½	12	2¼	12	Yes		7
2	2½	10			Yes		7
2	2¼	12	2½(D)	12	Yes		7
2	2½	12	2¼	12	Yes		7
3 & 4	2½	12			Yes		7
3 & 4	2½	10			Yes		7
3 & 4	2½	12	2¼	12	Yes		7
3 & 4	2¼	12	2½(D)	12	Yes		7
3 & 4	2½	10	2¾	10	Yes		7

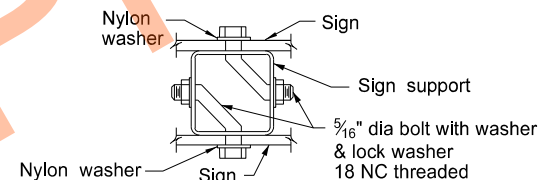
(B) - When placing 2½", 12 gauge posts in standard soils without breakaway bases, provide a shim as specified by the manufacturer. Provide breakaway base when placing the support in weak soils. Engineer will determine if soils are weak. Weak soils are classified as boggy, wet, or loose soil areas.

(C) - 3" anchor unit

(D) - 2½" x 12 ga. x 18" minimum length external sleeve required.

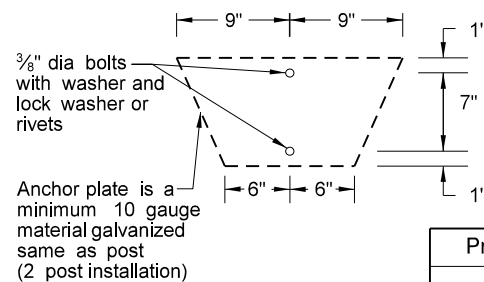


BOLT MOUNTING



Top View

BACK TO BACK MOUNTING



Properties of Telescoping Perforated Tubes						
Tube Size In.	Wall Thickness In.	U.S. Standard Gauge	Weight Per Foot Lbs.	Moment of Inertia In. ⁴	Cross Sect. area In. ²	Section Modulus In. ³
1½ x 1½	0.105	12	1.702	0.129	0.380	0.172
2 x 2	0.105	12	2.416	0.372	0.590	0.372
2¼ x 2¼	0.105	12	2.773	0.561	0.695	0.499
2¾ ₁₆ x 2¾ ₁₆	0.135	10	3.432	0.605	0.841	0.590
2½ x 2½	0.105	12	3.141	0.804	0.803	0.643
2½ x 2½	0.135	10	4.066	0.979	1.010	0.783

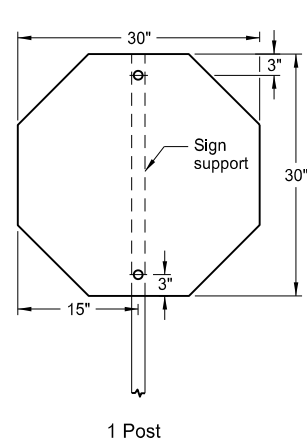
The 2 $\frac{3}{16}$ " size 10 gauge is shown as 2.19" size on the plans.
The 2 $\frac{1}{2}$ " size is shown as 2.51" size on the plans.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-6-09	
REVISIONS	
DATE	CHANGE
7-8-14 8-30-18 8-30-19	Revised Note 3. Updated notes to active voice. New Design Engr PE Stamp.

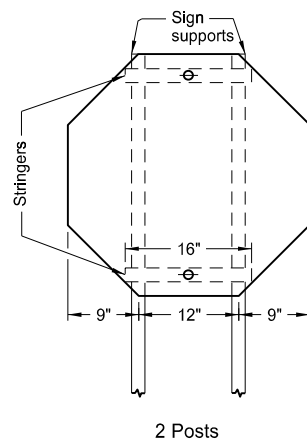
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 of Transportation

SIGN PUNCHING, STRINGER AND SUPPORT LOCATION
DETAILS REGULATORY, WARNING AND GUIDE SIGNS

D-754-26

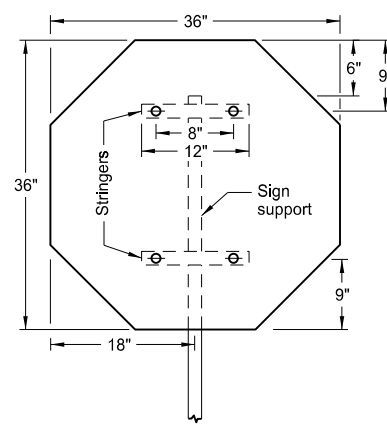


1 Post

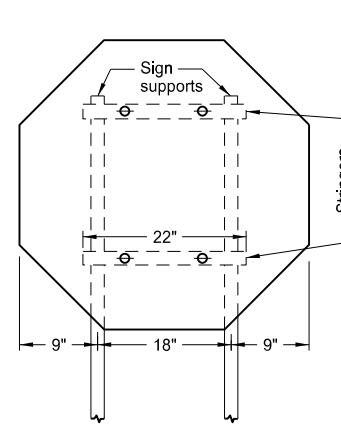


2 Posts

Assembly No. 1

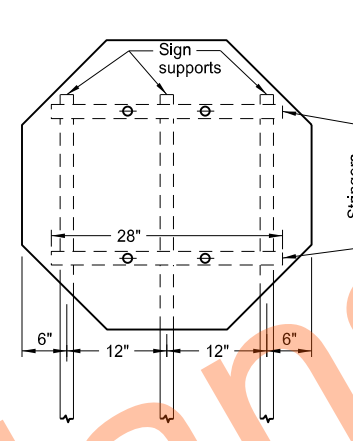


1 Post



2 Posts

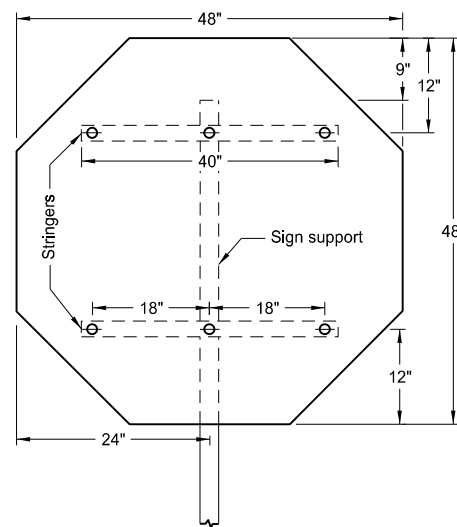
Assembly No. 2



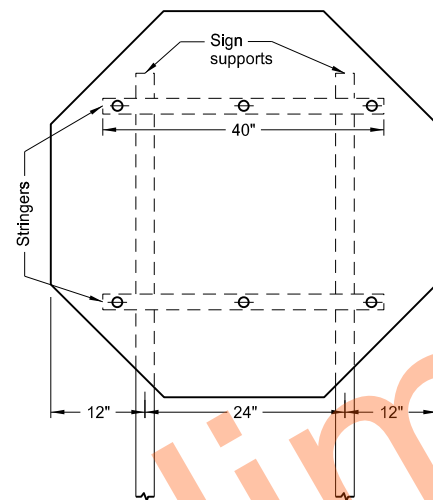
3 Posts

Notes:

1. Use 0.100 inch minimum thickness sign backing material.
2. Use 1½" x 1½" perforated square tube stringers.
3. Punch holes round for ⅜" bolt.

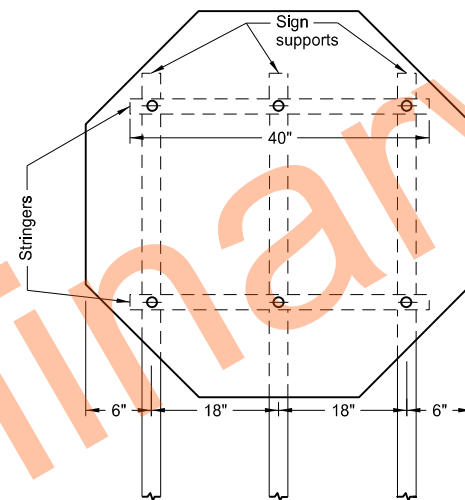


1 Post

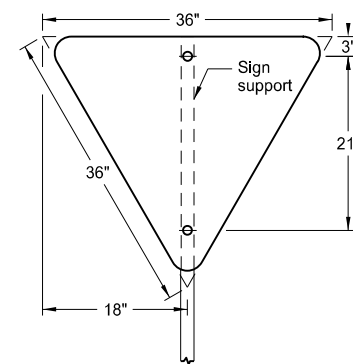


2 Posts

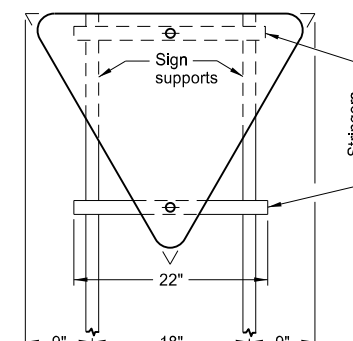
Assembly No. 3



3 Posts

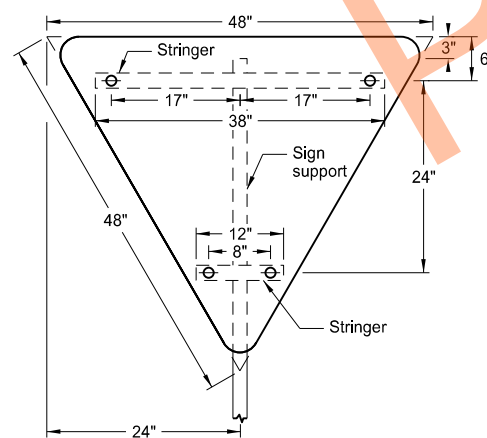


1 Post

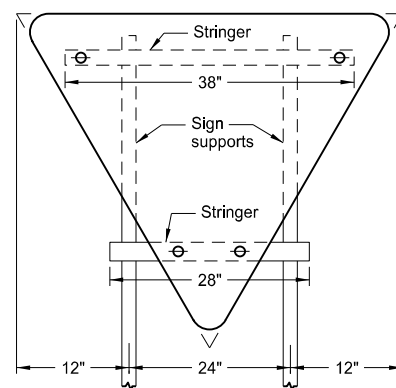


2 Posts

Assembly No. 4

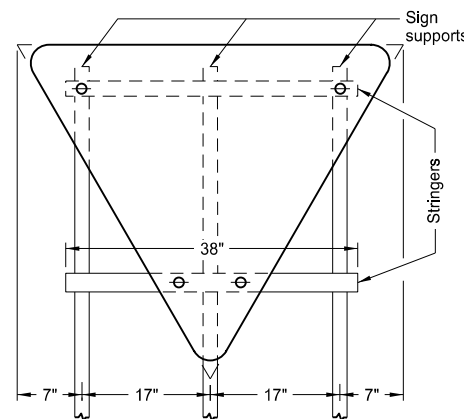


1 Post



2 Posts

Assembly No. 5

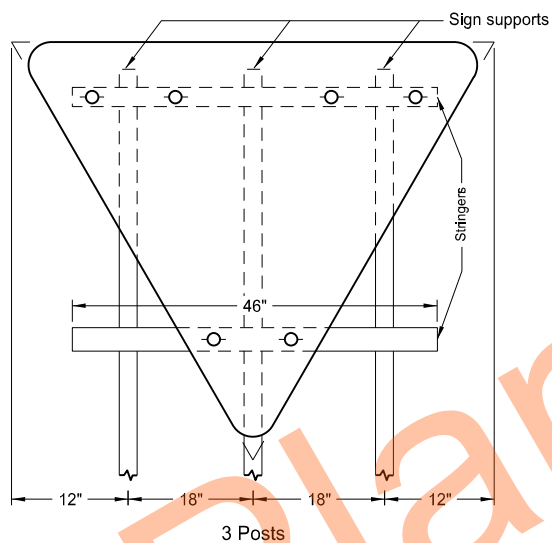
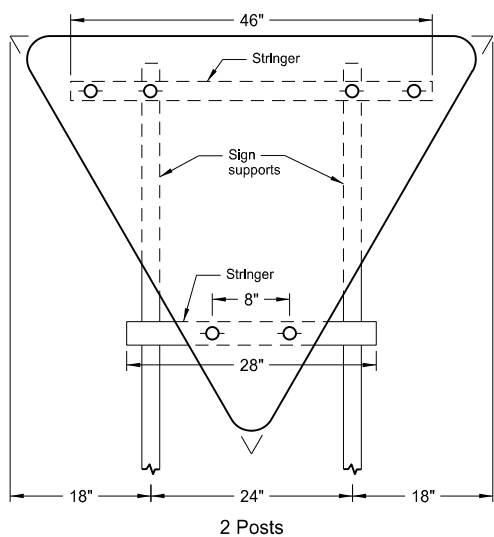
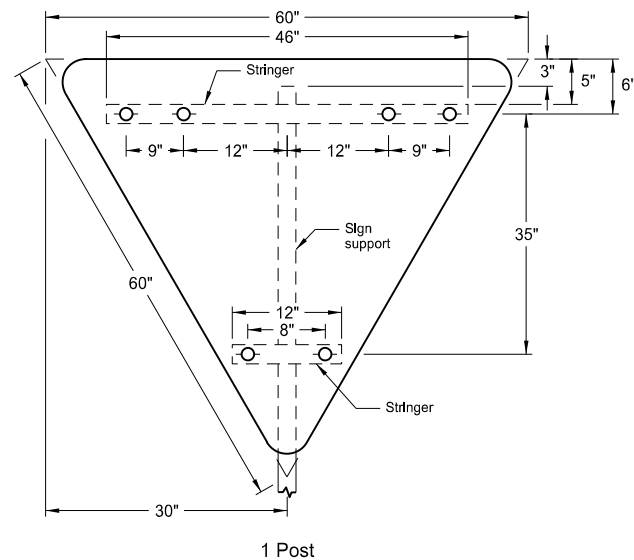


3 Posts

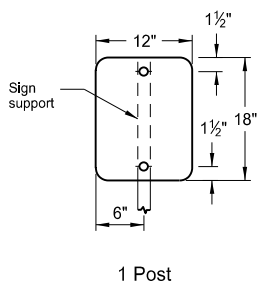
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-1-10	
REVISIONS	
DATE	CHANGE
8-30-18	Updated notes to active voice.
8-30-19	New Design Engineer PE Stamp.

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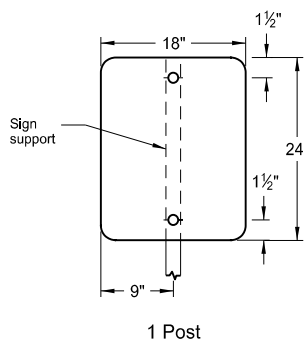
SIGN PUNCHING, STRINGER AND SUPPORT LOCATION
DETAILS REGULATORY, WARNING AND GUIDE SIGNS



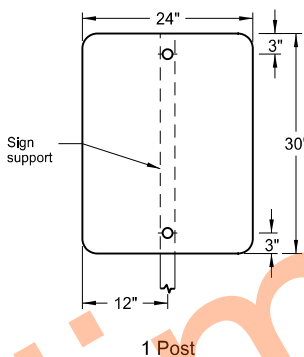
- Notes:
1. Use 0.100 inch minimum thickness sign backing material.
 2. Use 1 1/2" x 1 1/2" perforated square tube stringers.
 3. Punch holes round for 3/8" bolt.



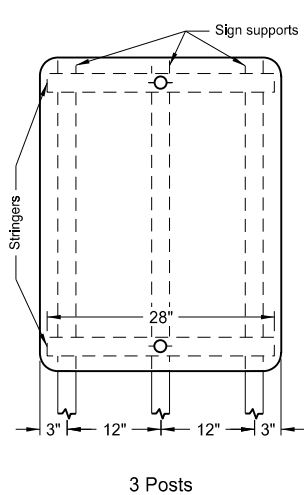
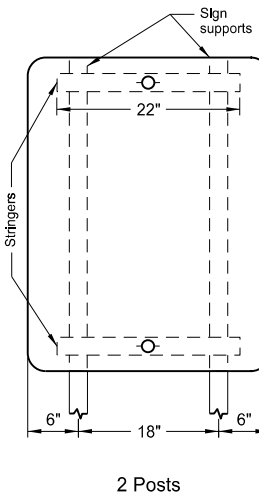
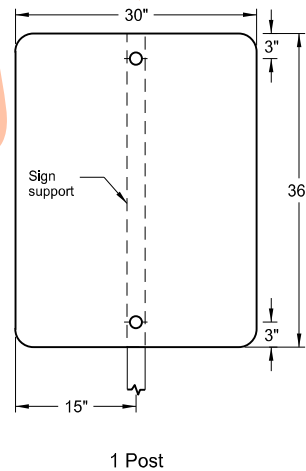
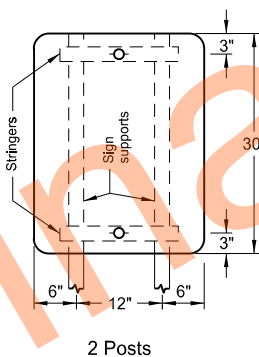
Assembly No. 7



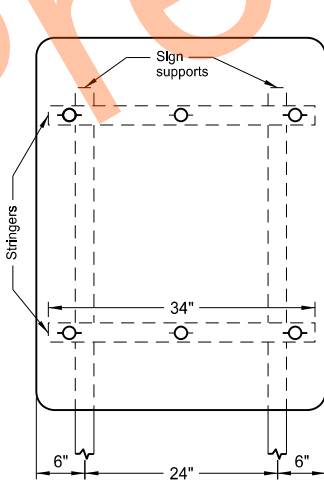
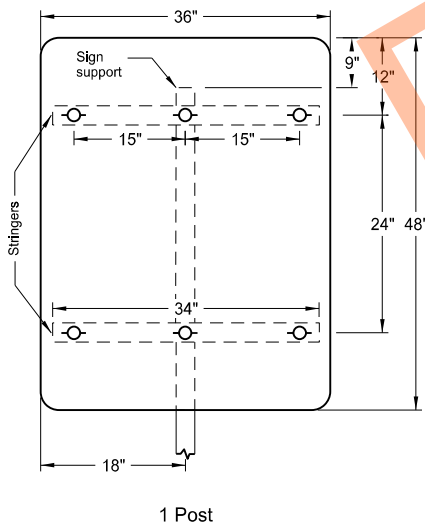
Assembly No. 8



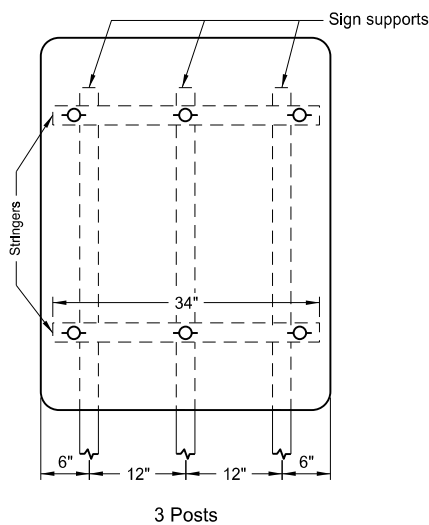
Assembly No. 9



Assembly No. 10



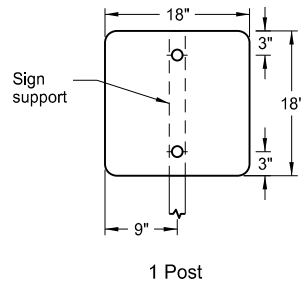
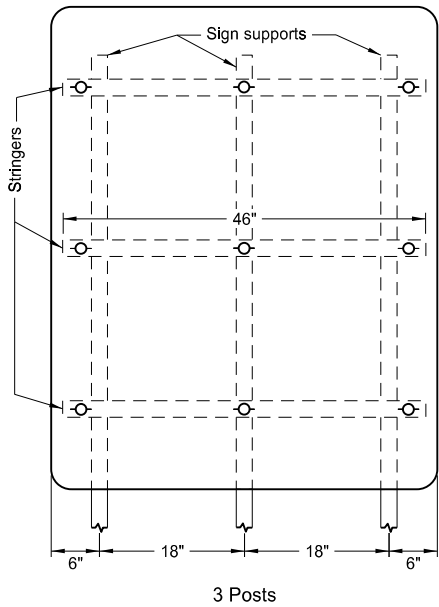
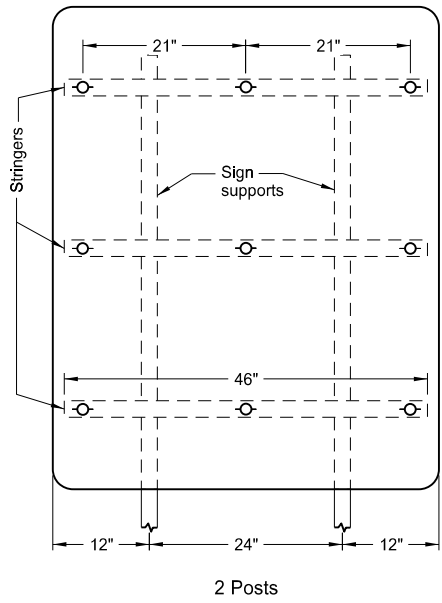
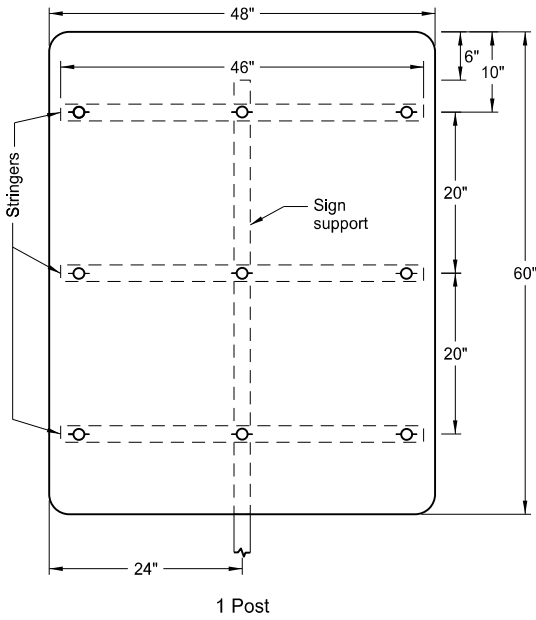
Assembly No. 11



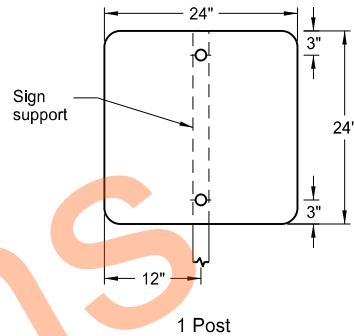
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-1-10	
REVISIONS	
DATE	CHANGE
8-30-18	Updated notes to active voice.
8-30-19	New Design Engineer PE Stamp.

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Registration Number
PE- 4683,
on 8/30/19 and the original document is stored at the
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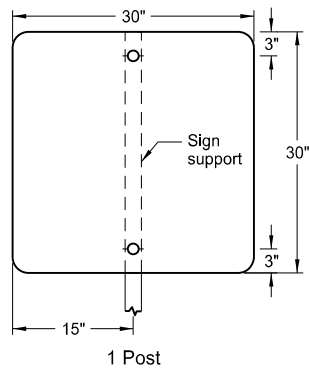
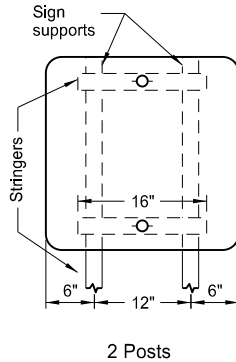
SIGN PUNCHING, STRINGER AND SUPPORT LOCATION
DETAILS REGULATORY, WARNING AND GUIDE SIGNS



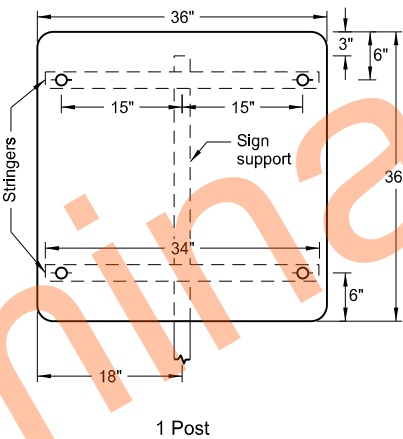
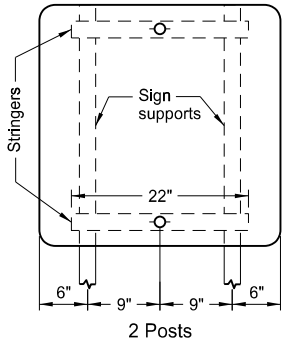
Assembly No. 13



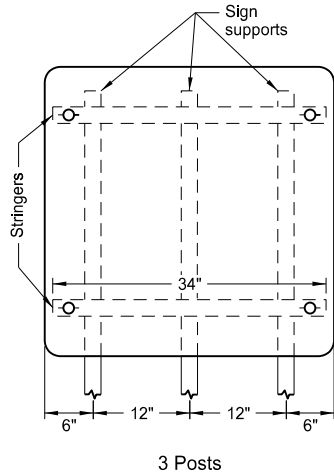
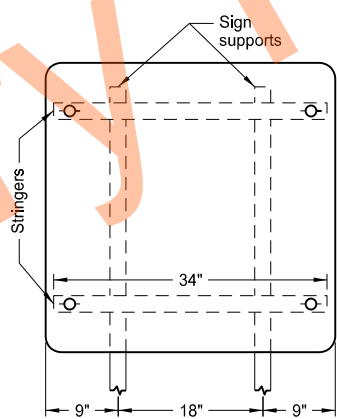
Assembly No. 14



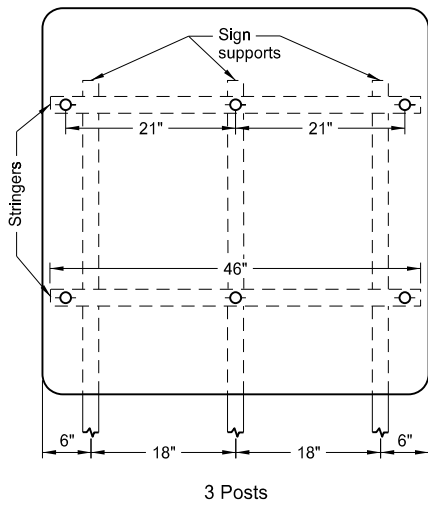
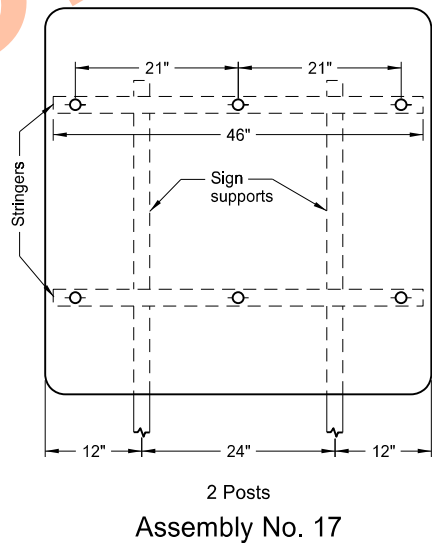
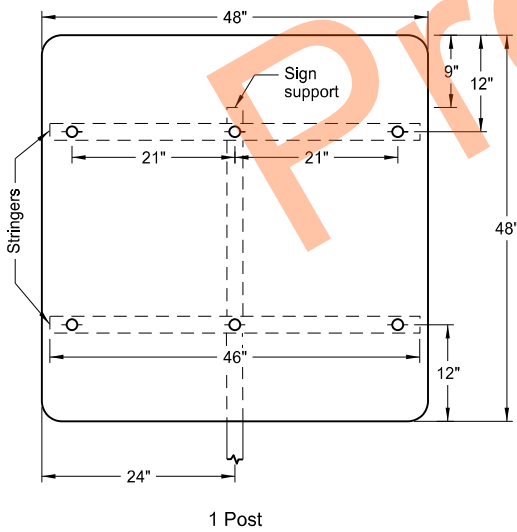
Assembly No. 15



Assembly No. 16



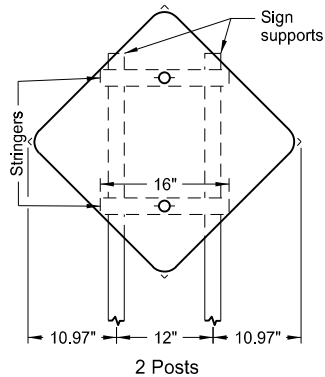
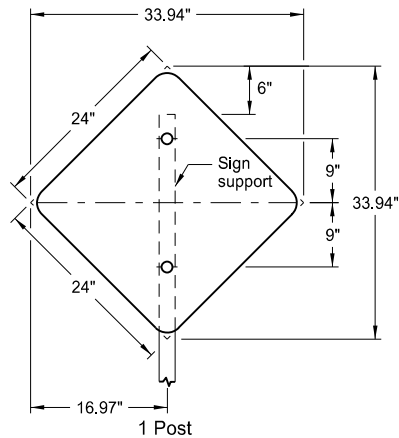
- Notes:
1. Use 0.100 inch minimum thickness sign backing material.
 2. Use 1½" x 1½" perforated square tube stringers.
 3. Punch holes round for ⅜" bolt.



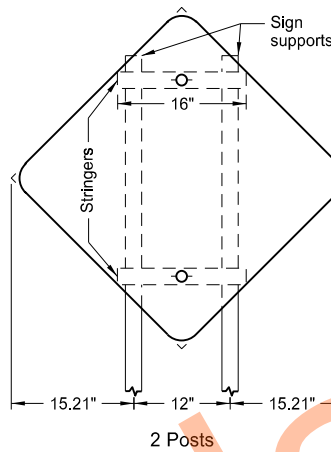
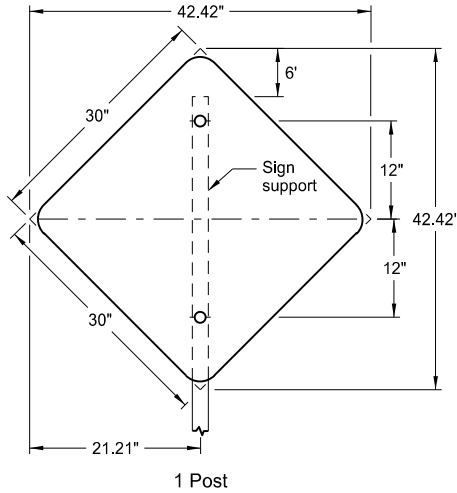
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-1-10	
REVISIONS	
DATE	CHANGE
8-30-18	Updated to active voice & changed Assembly 16 post spacing.
8-30-19	New Design Engineer PE Stamp.

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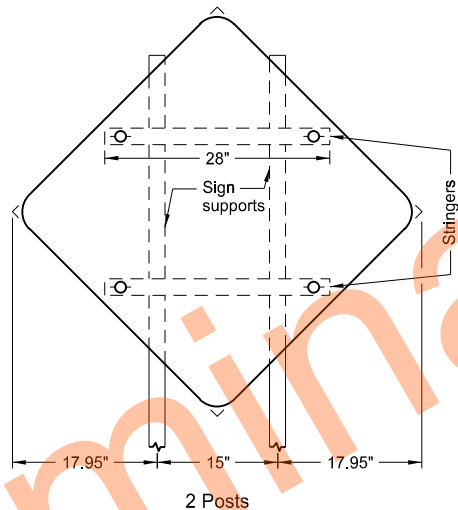
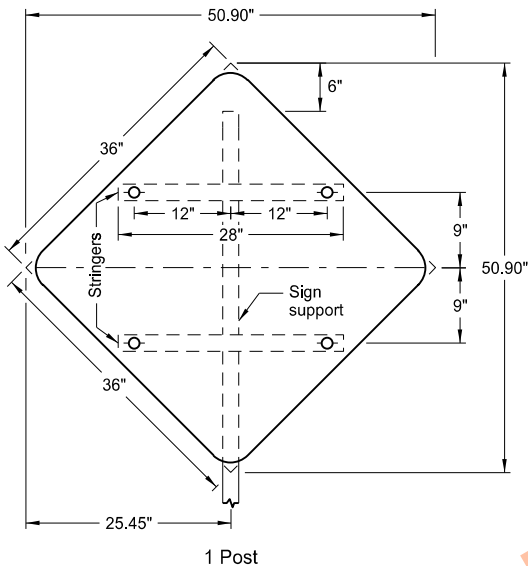
SIGN PUNCHING, STRINGER AND SUPPORT LOCATION
DETAILS REGULATORY, WARNING AND GUIDE SIGNS



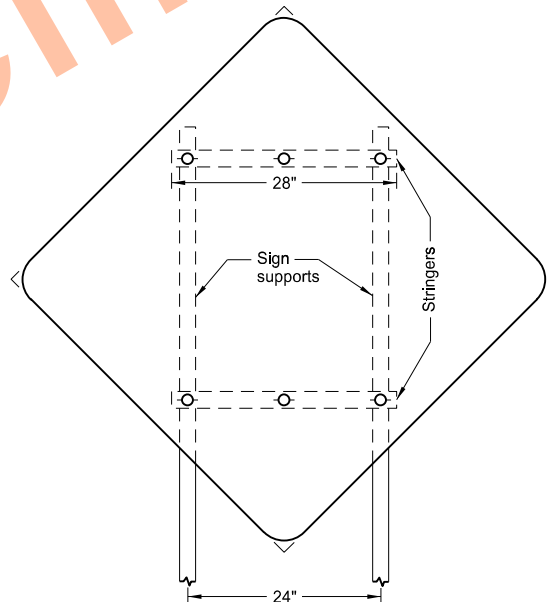
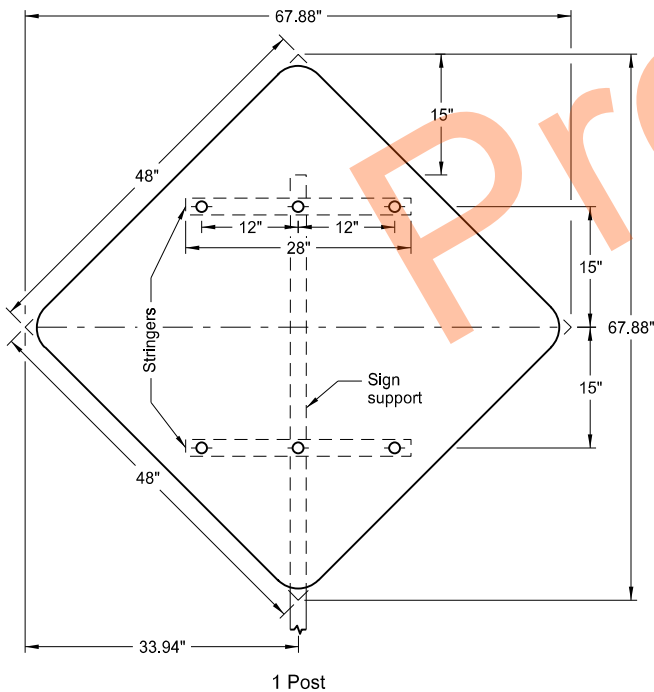
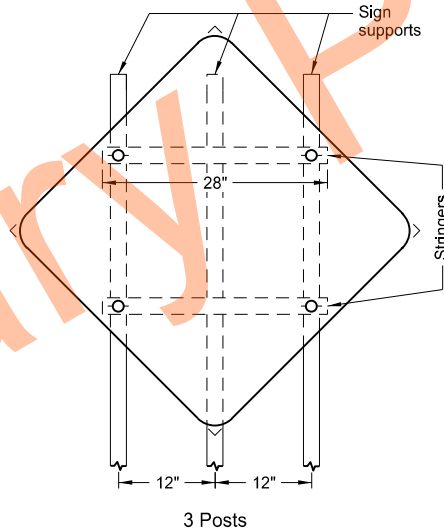
Assembly No. 18



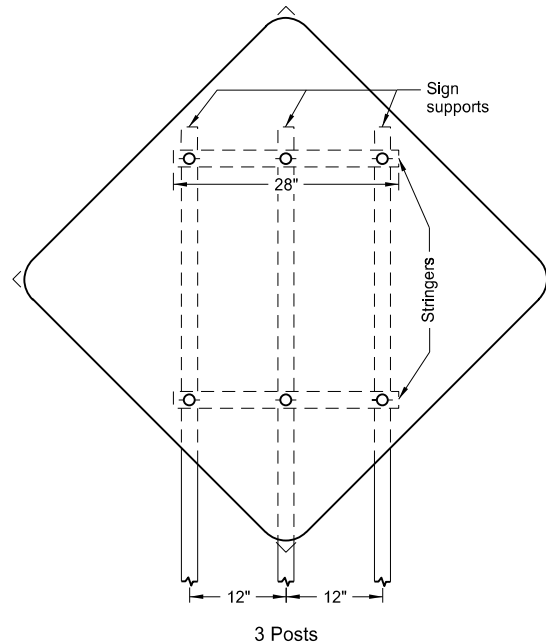
Assembly No. 19



Assembly No. 20



Assembly No. 21

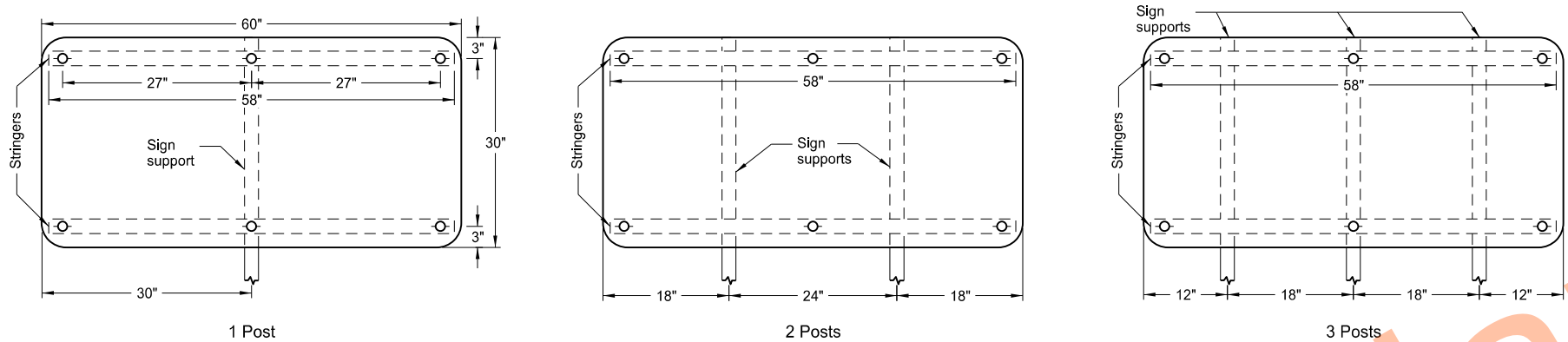


- Notes:
1. Use 0.100 inch minimum thickness sign backing material.
 2. Use 1½" x 1½" perforated square tube stringers.
 3. Punch holes round for ⅜" bolt.

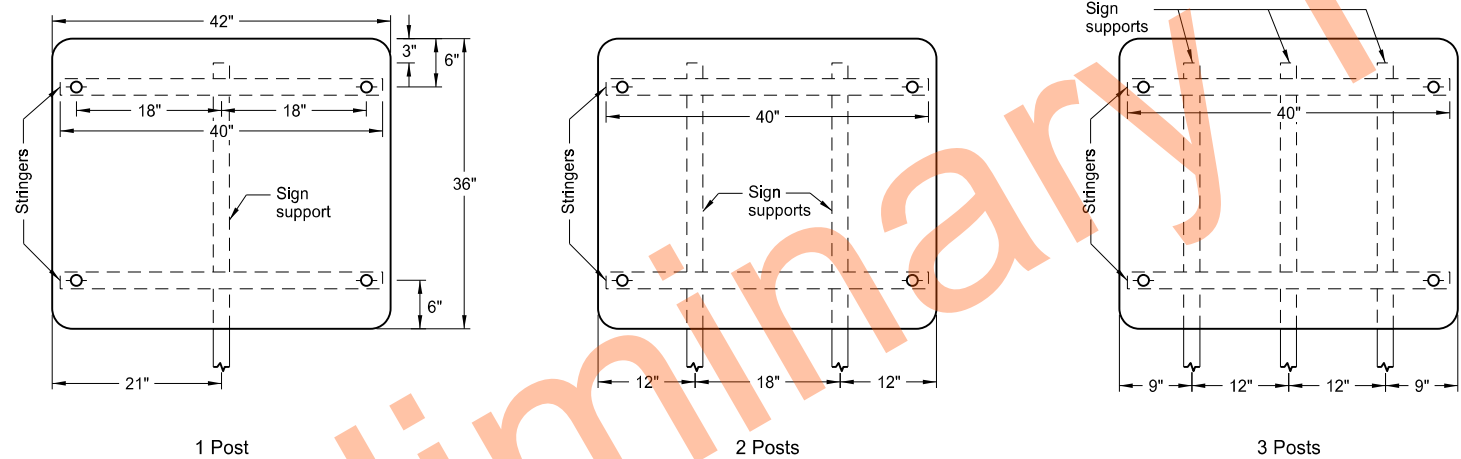
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-1-10	
REVISIONS	
DATE	CHANGE
8-30-18	Updated notes to active voice.
8-30-19	New Design Engineer PE Stamp.

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of Transportation

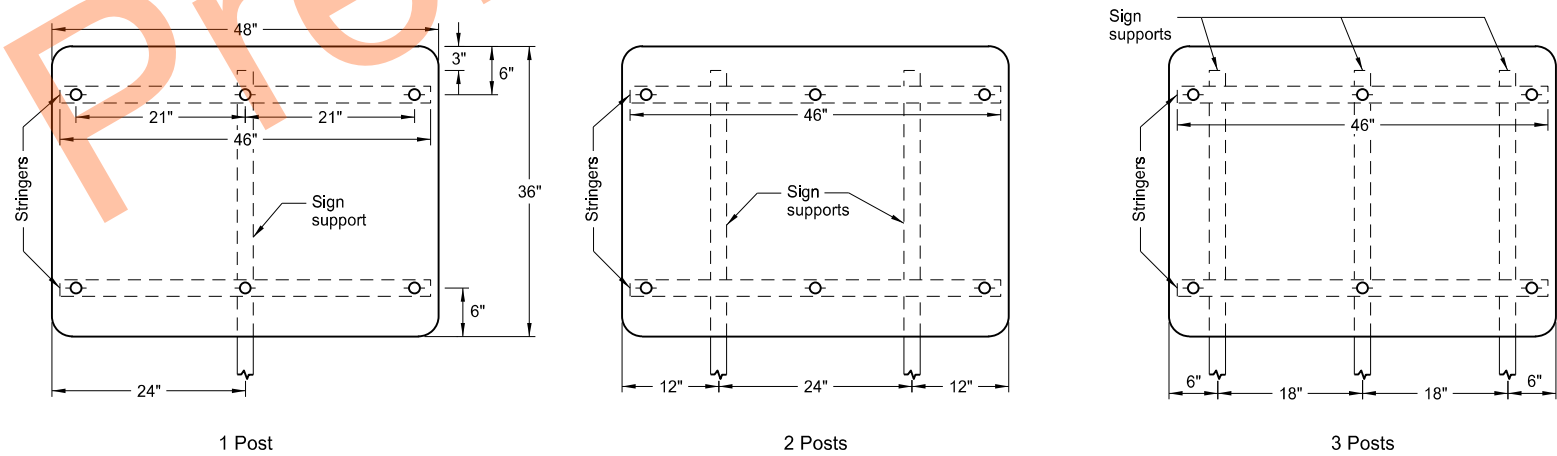
SIGN PUNCHING, STRINGER AND SUPPORT LOCATION
DETAILS REGULATORY, WARNING AND GUIDE SIGNS



Assembly No. 38



Assembly No. 39



Assembly No. 40

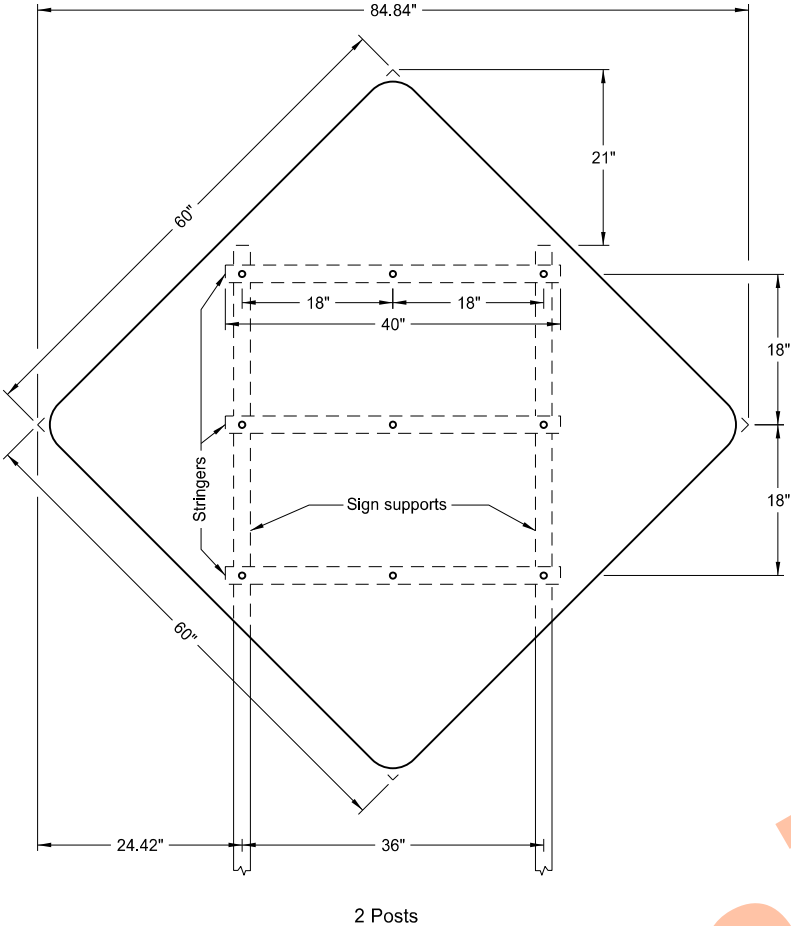
- Notes:
1. Use 0.100 inch minimum thickness sign backing material.
 2. Use 1½" x 1½" perforated square tube stringers.
 3. Punch holes round for ⅜" bolt.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-1-10	
REVISIONS	
DATE	CHANGE
8-30-18	Updated notes to active voice.
8-30-19	New Design Engineer PE Stamp.

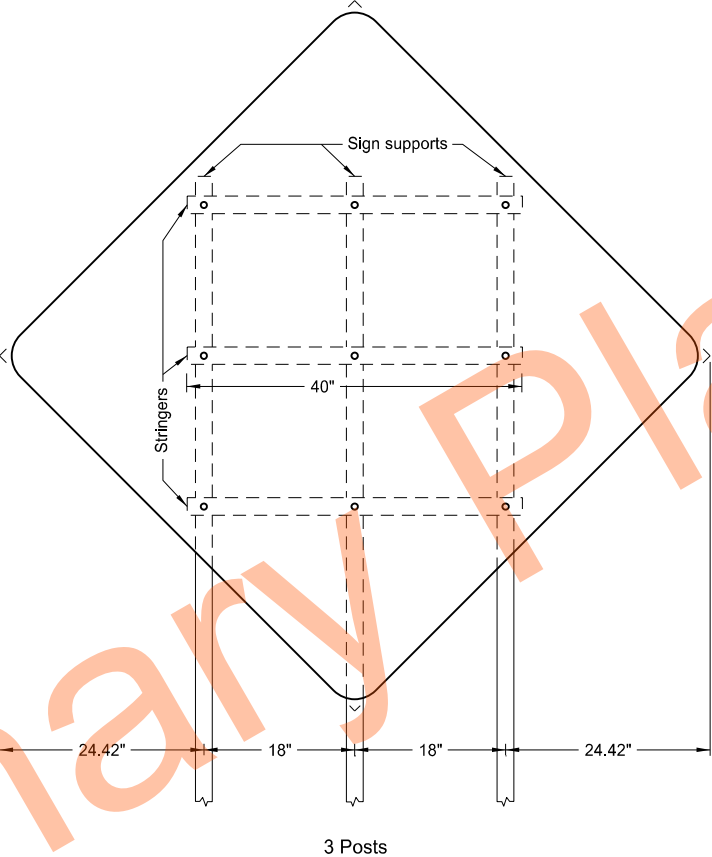
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SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS
REGULATORY, WARNING AND GUIDE SIGNS

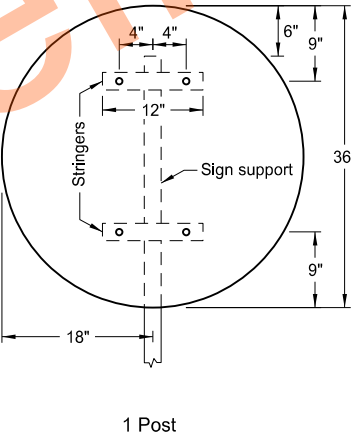
D-754-40



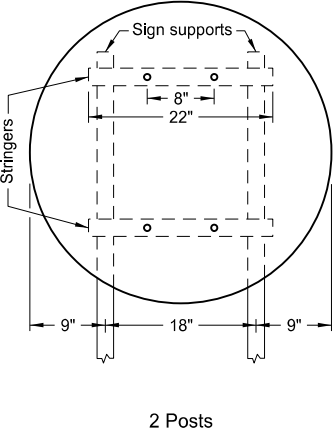
ASSEMBLY NO. 62



3 Posts



1 Post



2 Posts

ASSEMBLY NO. 63

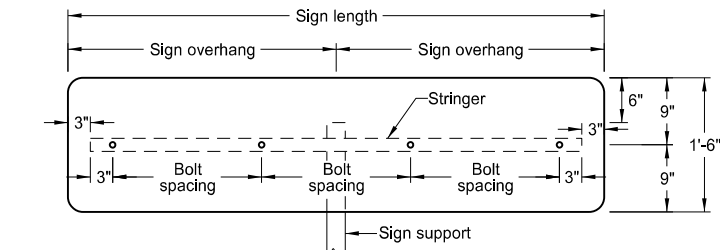
- Notes:
1. Use 0.100 inch minimum thickness sign backing material.
 2. Use 1½"x1½" perforated square tube stringers.
 3. Punch holes round for ⅜" bolt.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-22-12	
REVISIONS	
DATE	CHANGE
8-30-18	Updated notes to active voice.
8-30-19	New Design Engineer PE Stamp.

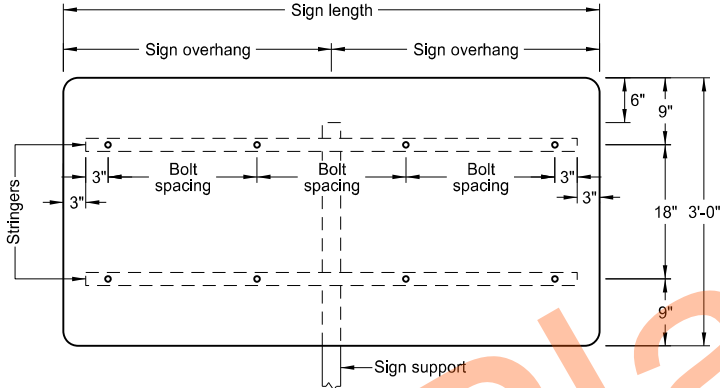
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SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS
FOR VARIABLE LENGTH SIGNS

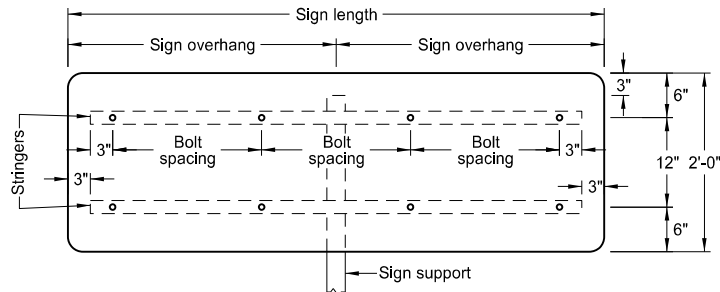
D-754-47



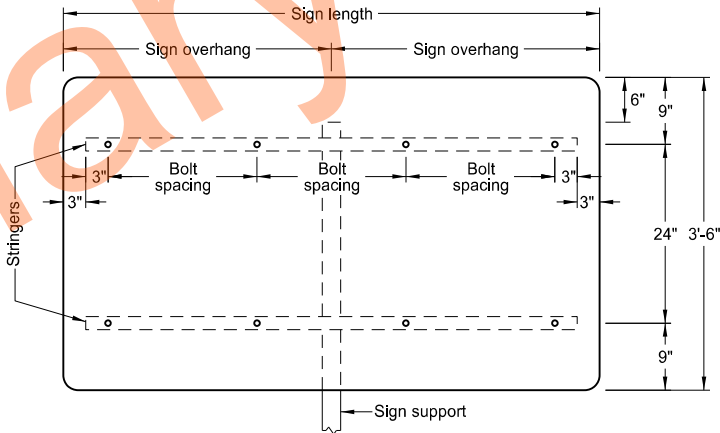
VARIES X 1'-6"



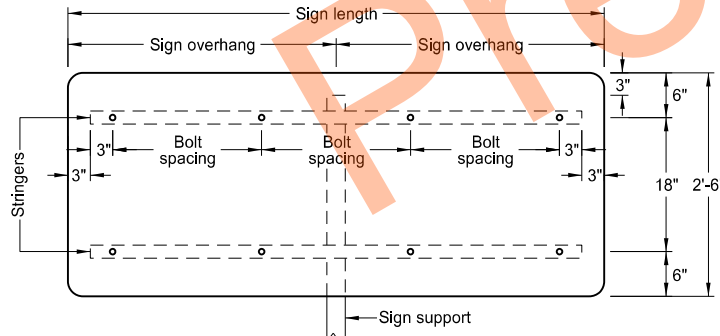
VARIES X 3'-0"



VARIES X 2'-0"



VARIES X 3'-6"



VARIES X 2'-6"

1 POST		
Sign Length	Sign Overhang	Bolt Spacing
4'-0"	2'-0"	18"
4'-6"	2'-3"	21"
5'-0"	2'-6"	24"
5'-6"	2'-9"	18"
6'-0"	3'-0"	20"
6'-6"	3'-3"	22"
7'-0"	3'-6"	24"
7'-6"	3'-9"	2-20" & 2-19"
8'-0"	4'-0"	21"
8'-6"	4'-3"	2-22" & 2-23"
9'-0"	4'-6"	24"
9'-6"	4'-9"	4-20" & 1-22"
10'-0"	5'-0"	2-21" & 3-22"
10'-6"	5'-3"	4-23" & 1-22"
11'-0"	5'-6"	24"
11'-6"	5'-9"	21"
12'-0"	6'-0"	22"

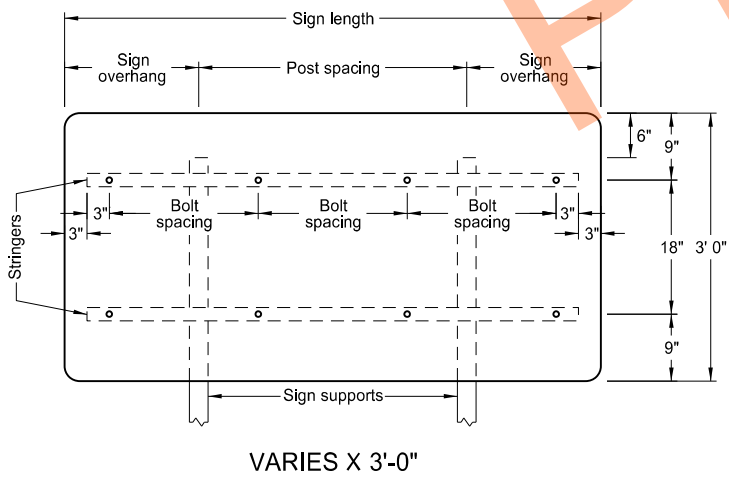
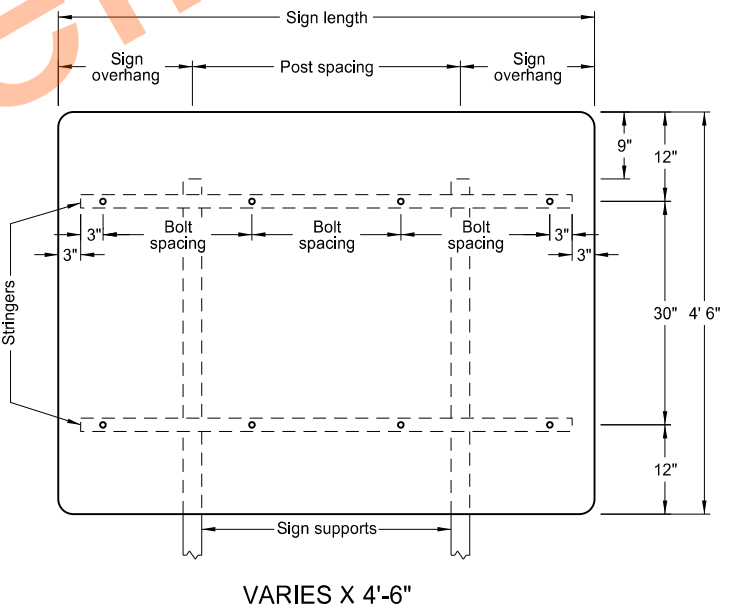
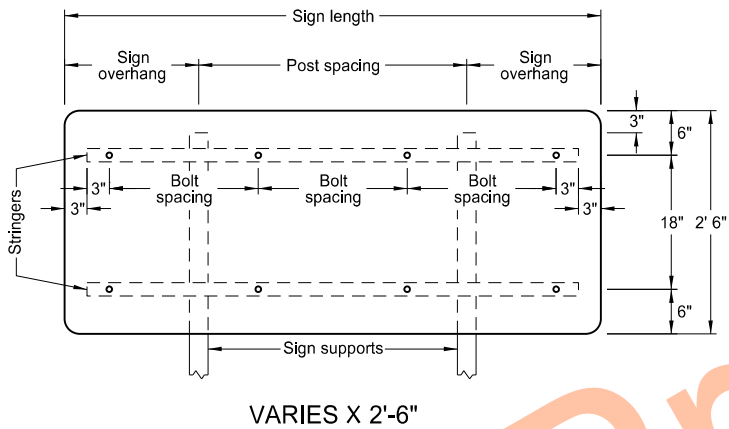
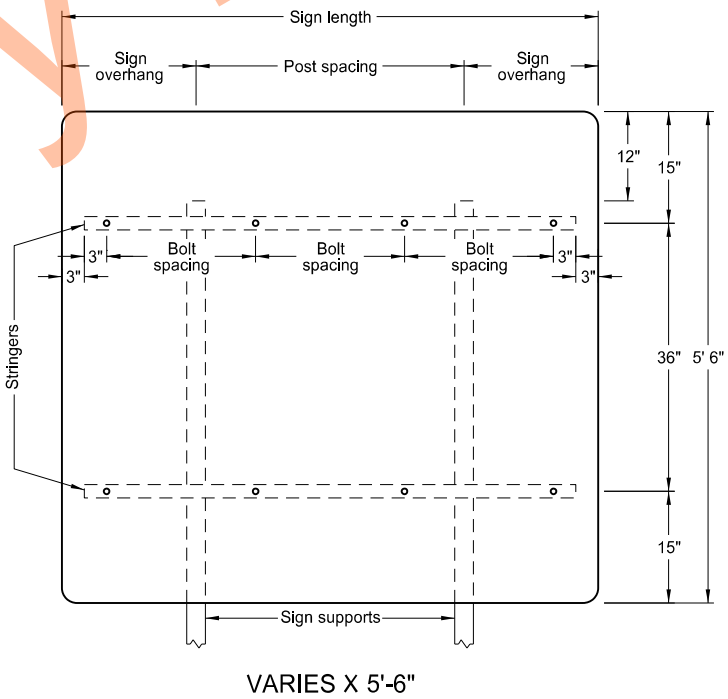
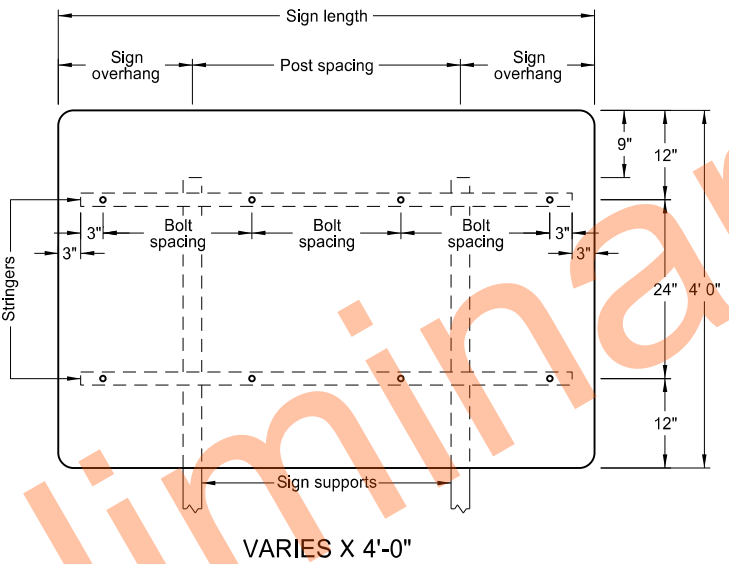
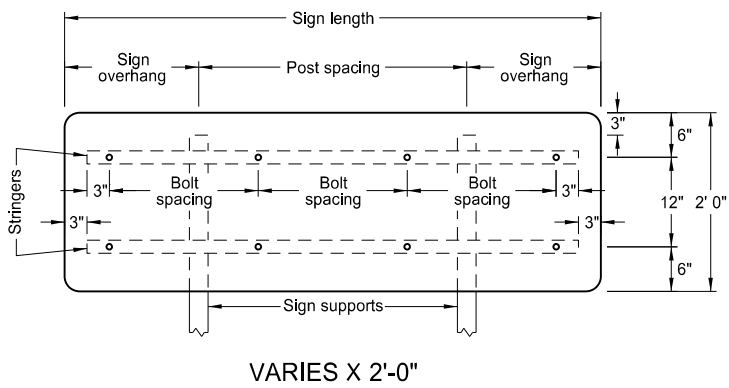
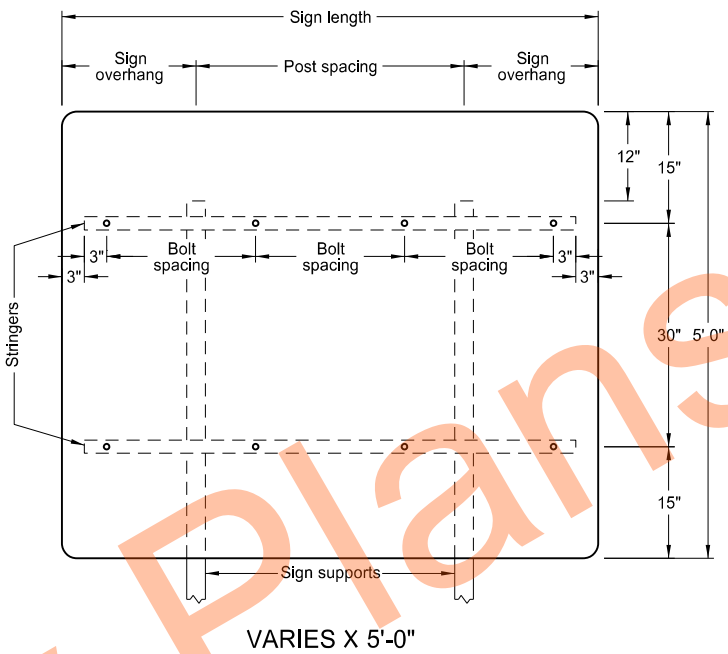
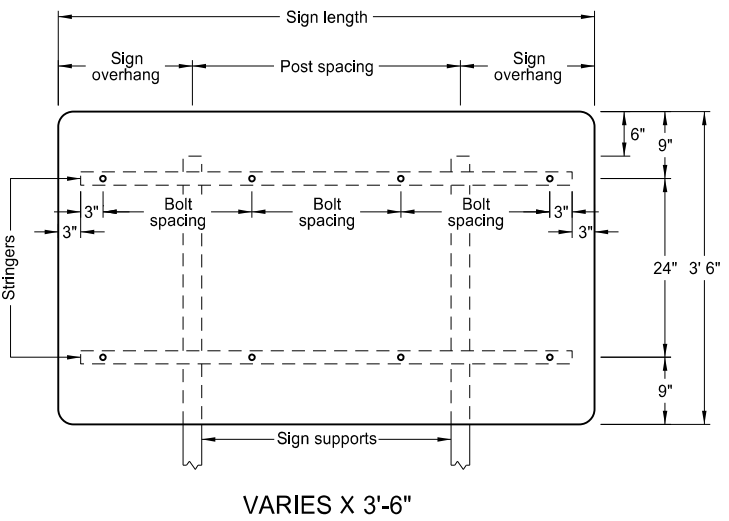
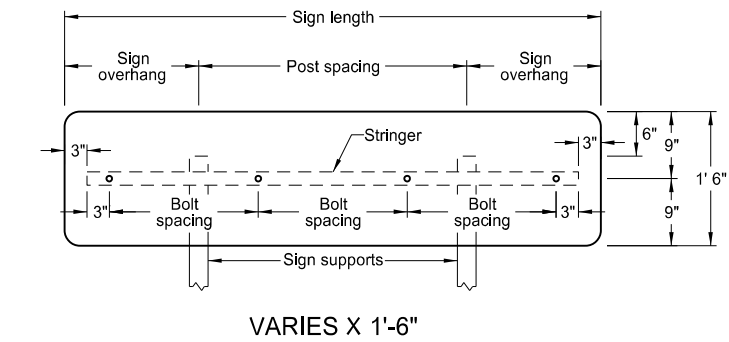
- Notes:
- Use 0.100 inch minimum thickness sign backing material.
 - Use 1½" x 1½" perforated square tube stringers.
 - Punch holes round for ⅜" bolt.
 - Attach single stringer to single post signs with special stringer angle, shown on "Mounting Details Perforated Tube" standard drawing.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-25-12	
REVISIONS	
DATE	CHANGE
8-30-18	Updated notes to active voice.
9-04-19	New Design Engr PE Stamp.

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SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS
FOR VARIABLE LENGTH SIGNS

D-754-48



2 POSTS			
Sign Length	Sign Overhang	Post Spacing	Bolt Spacing
4'-0"	1'-0"	2'-0"	18"
4'-6"	1'-3"	2'-0"	21"
5'-0"	1'-0"	3'-0"	24"
5'-6"	1'-3"	3'-0"	18"
6'-0"	1'-6"	3'-0"	20"
6'-6"	1'-3"	4'-0"	22"
7'-0"	1'-6"	4'-0"	24"
7'-6"	1'-9"	4'-0"	2-20" & 2-19"
8'-0"	2'-0"	4'-0"	21"
8'-6"	1'-9"	5'-0"	2-22" & 2-23"
9'-0"	2'-0"	5'-0"	24"
9'-6"	1'-9"	6'-0"	4-20" & 1-22"
10'-0"	2'-0"	6'-0"	2-21" & 3-22"
10'-6"	2'-3"	6'-0"	4-23" & 1-22"
11'-0"	2'-6"	6'-0"	24"
11'-6"	2'-9"	6'-0"	21"
12'-0"	2'-0"	8'-0"	22"
12'-6"	2'-3"	8'-0"	23"
13'-0"	2'-6"	8'-0"	24"
13'-6"	2'-9"	8'-0"	3-22" & 4-21"
14'-0"	3'-0"	8'-0"	2-23" & 5-22"
14'-6"	3'-3"	8'-0"	6-23" & 1-24"
15'-0"	3'-6"	8'-0"	24"
15'-6"	2'-9"	10'-0"	6-22" & 2-21"
16'-0"	3'-0"	10'-0"	4-23" & 4-22"
16'-6"	3'-3"	10'-0"	6-23" & 2-24"
17'-0"	3'-6"	10'-0"	24"
17'-6"	3'-9"	10'-0"	22"
18'-0"	3'-0"	12'-0"	6-23" & 3-22"
18'-6"	3'-3"	12'-0"	6-23" & 3-24"
19'-0"	3'-6"	12'-0"	24"
19'-6"	3'-9"	12'-0"	8-22" & 2-23"
20'-0"	4'-0"	12'-0"	8-23" & 2-22"

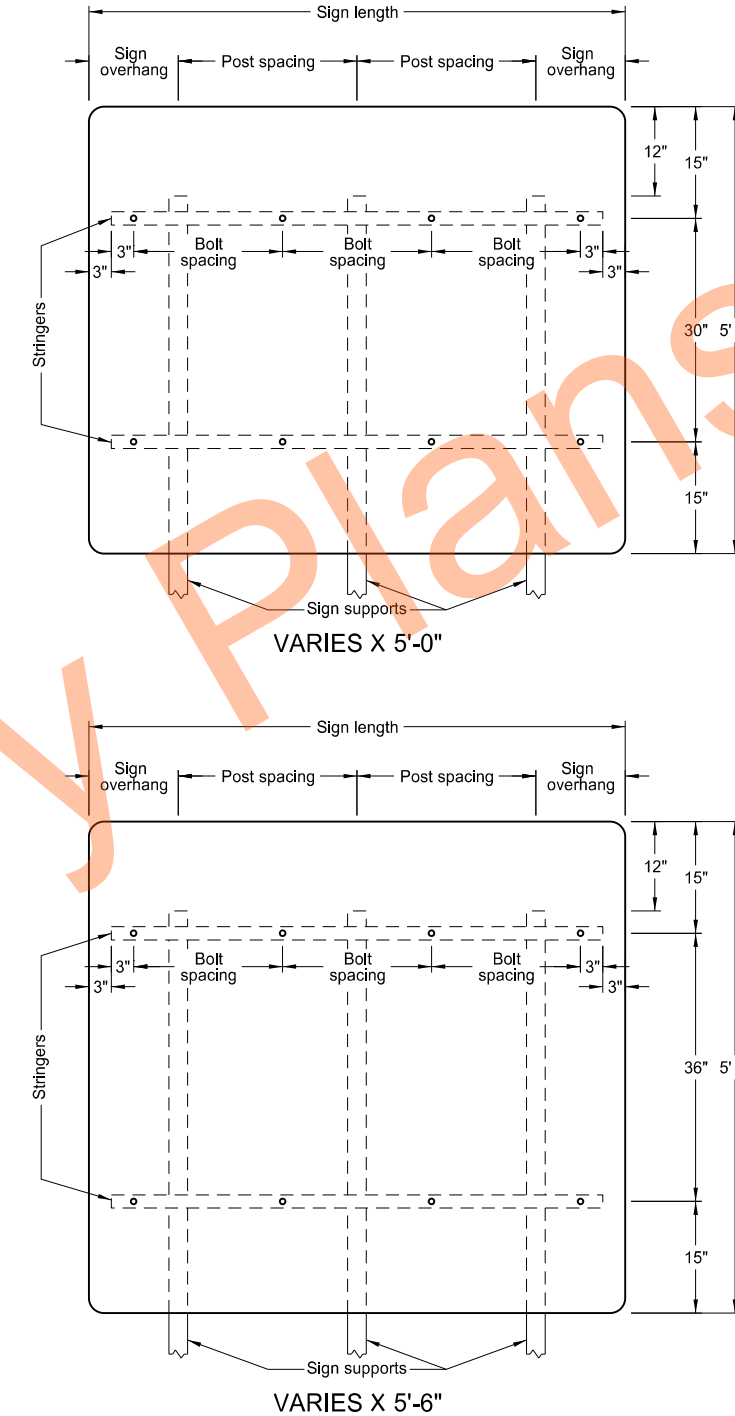
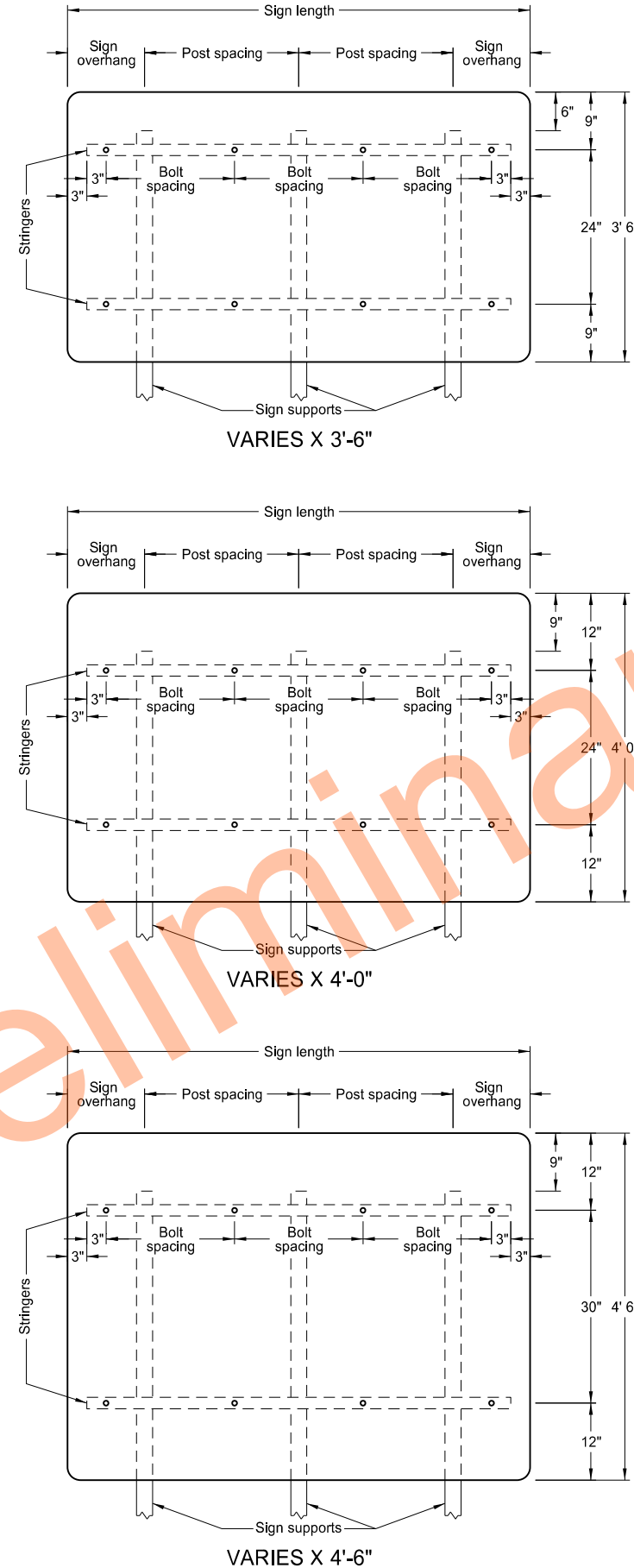
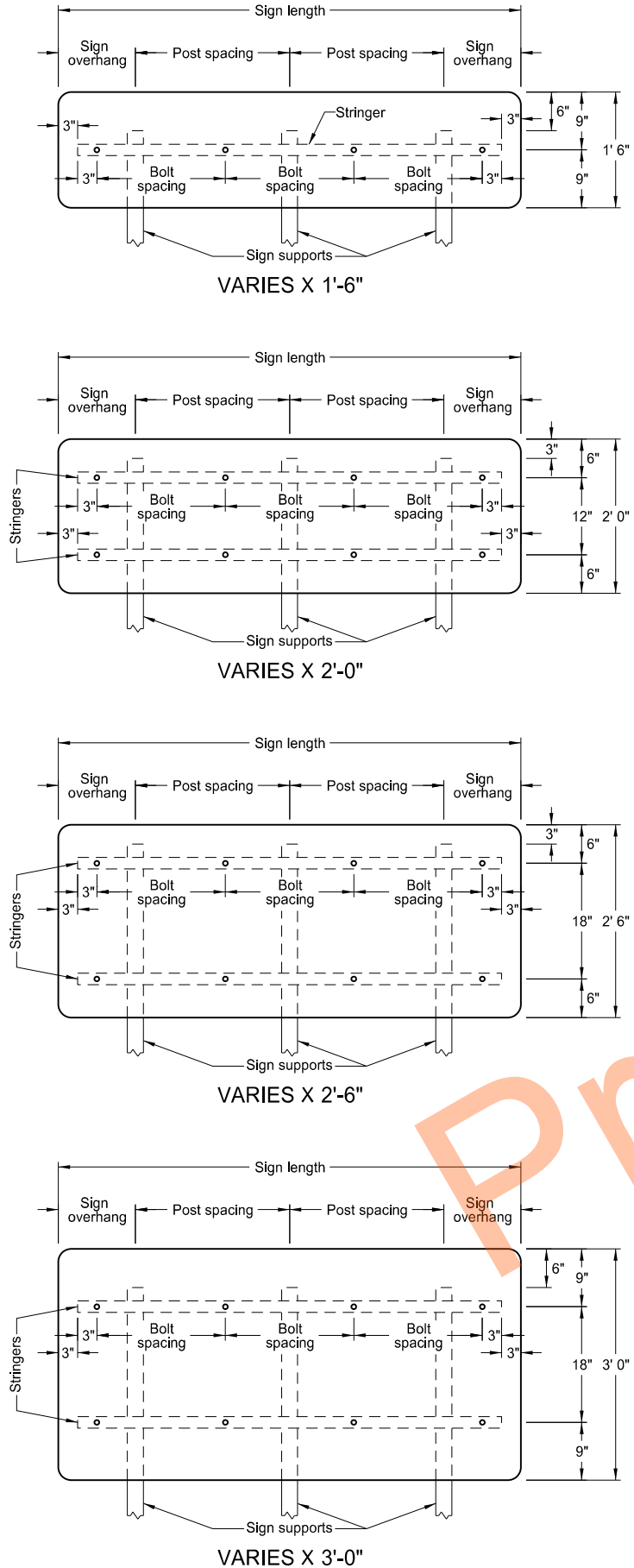
- Notes:
- Use 0.100 inch minimum thickness sign backing material.
 - Use 1½" x 1½" perforated square tube stringers.
 - Punch holes round for ⅜" bolt.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-25-12	
REVISIONS	
DATE	CHANGE
8-30-18	Updated notes to active voice.
9-04-19	New Design Engineer PE Stamp.

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SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS
FOR VARIABLE LENGTH SIGNS

D-754-49

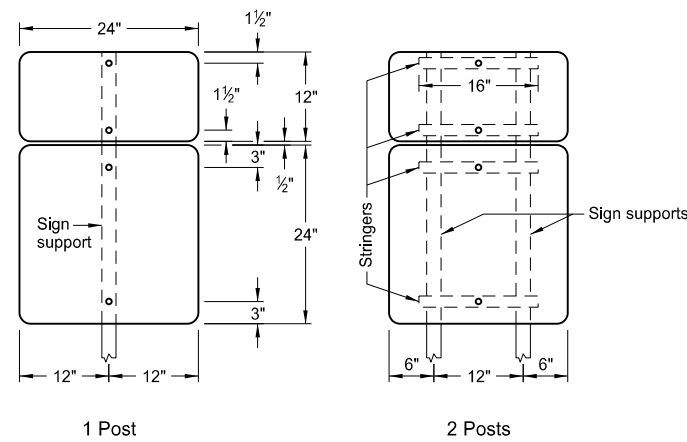


3 POSTS			
Sign Length	Sign Overhang	Post Spacing	Bolt Spacing
4'-0"	0'-6"	1'-6"	18"
4'-6"	0'-6"	1'-9"	21"
5'-0"	0'-6"	2'-0"	24"
5'-6"	1'-3"	1'-6"	18"
6'-0"	1'-0"	2'-0"	20"
6'-6"	1'-3"	2'-0"	22"
7'-0"	1'-6"	2'-0"	24"
7'-6"	1'-6"	2'-3"	2-20" & 2-19"
8'-0"	1'-9"	2'-3"	21"
8'-6"	2'-0"	2'-3"	2-22" & 2-23"
9'-0"	1'-6"	3'-0"	24"
9'-6"	1'-9"	3'-0"	4-20" & 1-22"
10'-0"	1'-9"	3'-3"	2-21" & 3-22"
10'-6"	1'-9"	3'-6"	4-23" & 1-22"
11'-0"	2'-0"	3'-6"	24"
11'-6"	2'-3"	3'-6"	21"
12'-0"	2'-4"	3'-8"	22"
12'-6"	2'-5"	3'-10"	23"
13'-0"	2'-6"	4'-0"	24"
13'-6"	2'-9"	4'-0"	3-22" & 4-21"
14'-0"	3'-0"	4'-0"	2-23" & 5-22"
14'-6"	3'-3"	4'-0"	6-23" & 1-24"
15'-0"	3'-6"	4'-0"	24"
15'-6"	2'-4"	5'-5"	6-22" & 2-21"
16'-0"	2'-5"	5'-7"	4-23" & 4-22"
16'-6"	2'-5"	5'-10"	6-23" & 2-24"
17'-0"	2'-6"	6'-0"	24"
17'-6"	3'-3"	5'-6"	22"
18'-0"	3'-6"	5'-6"	6-23" & 3-22"
18'-6"	3'-9"	5'-6"	6-23" & 3-24"
19'-0"	3'-6"	6'-0"	24"
19'-6"	4'-3"	5'-6"	8-22" & 2-23"
20'-0"	4'-4"	5'-8"	8-23" & 2-22"

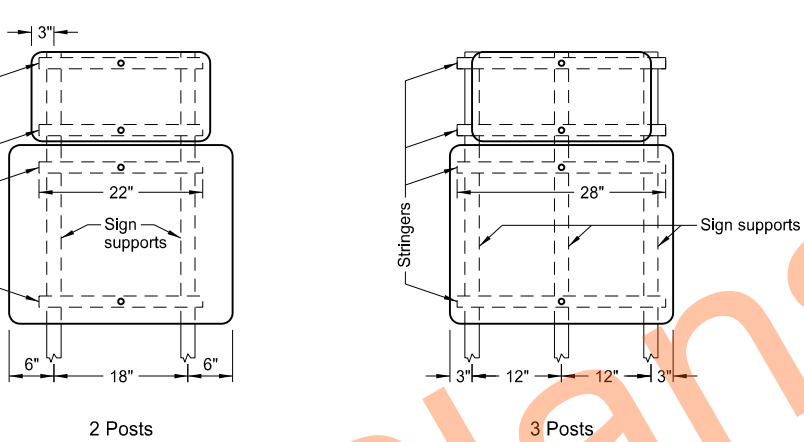
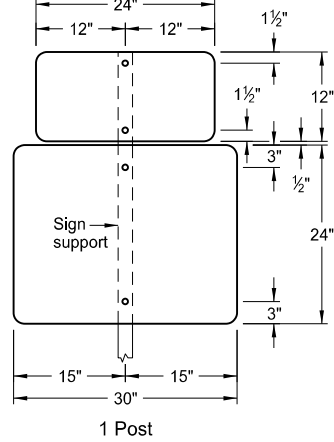
- Notes:
1. Use 0.100 minimum thickness sign backing material.
 2. Use 1½" x 1½" perforated square tube stringers.
 3. Punch holes round for ⅜" bolt.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-25-12	
REVISIONS	
DATE	CHANGE
8-30-18	Updated notes to active voice.
9-04-19	New Design Engineer PE Stamp.

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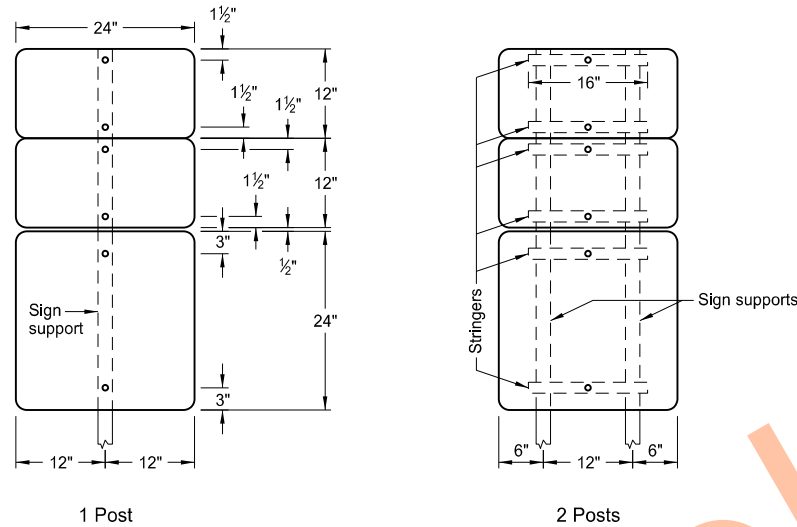


ASSEMBLY NO. 371

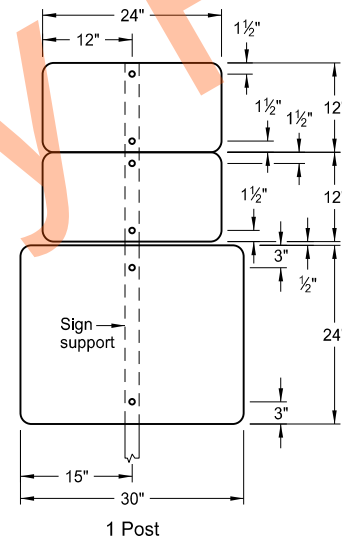
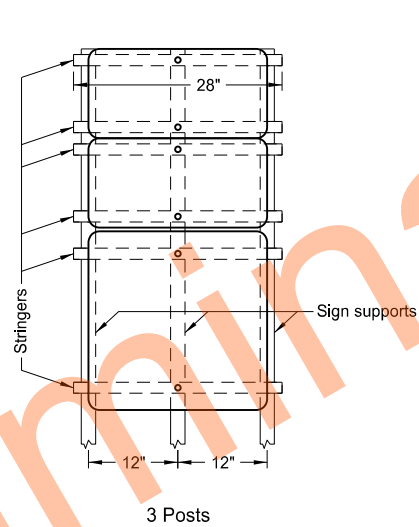


ASSEMBLY NO. 372

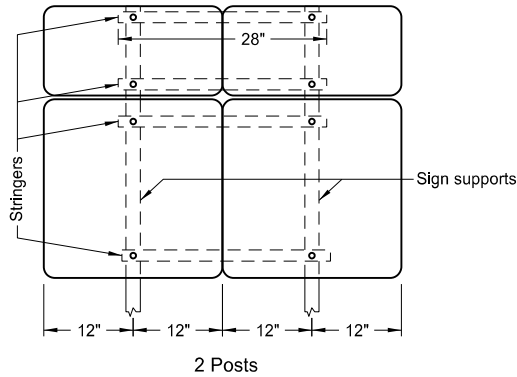
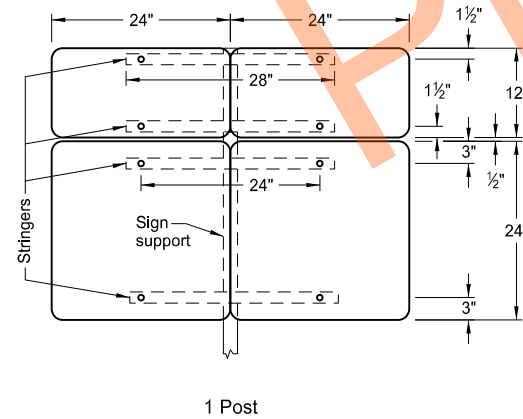
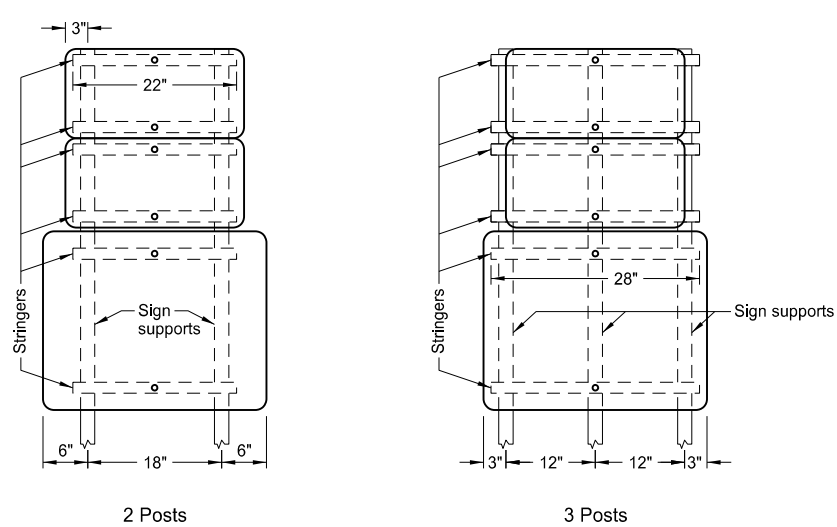
- Notes:
- 1. Use 0.100 inch minimum thickness sign backing material.
 - 2. Use 1½"x1½" perforated square tube stringers.
 - 3. Punch holes round for ⅜" bolt.



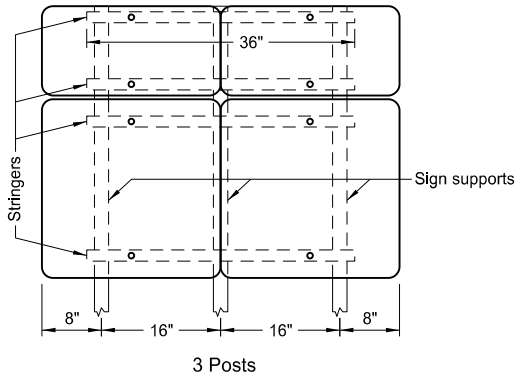
ASSEMBLY NO. 373



ASSEMBLY NO. 374

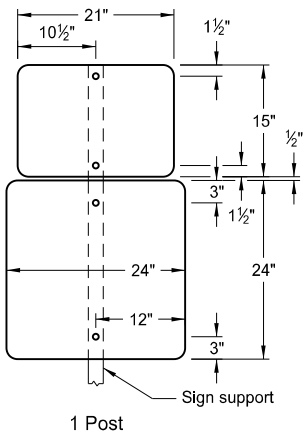


ASSEMBLY NO. 375

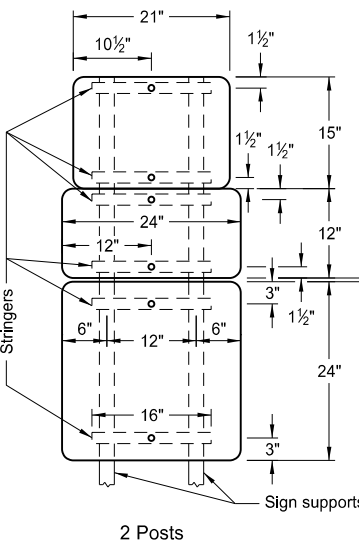
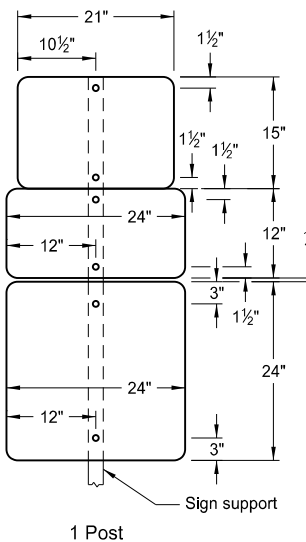
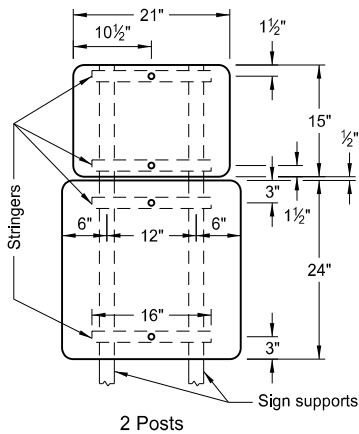


NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-22-12	
REVISIONS	
DATE	CHANGE
8-30-18	Updated notes to active voice.
9-04-19	New Design Engineer PE Stamp.

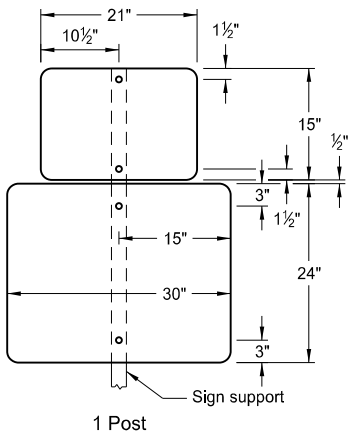
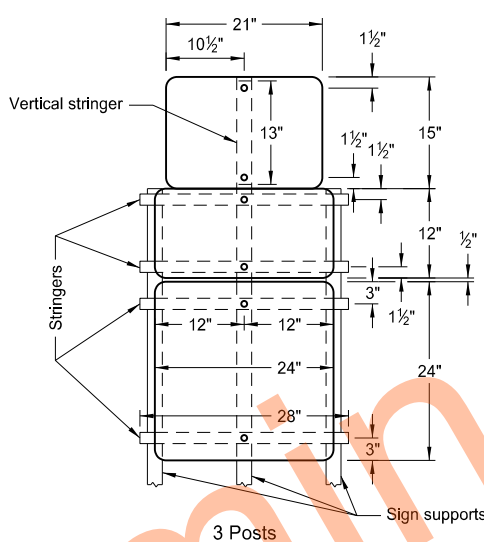
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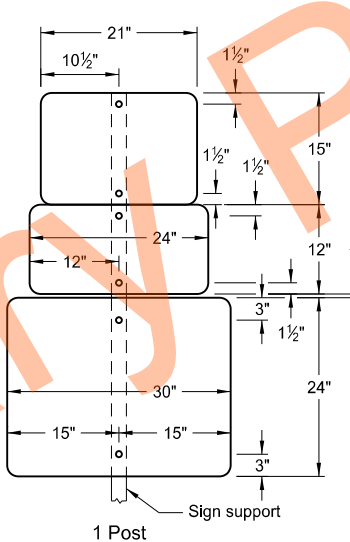
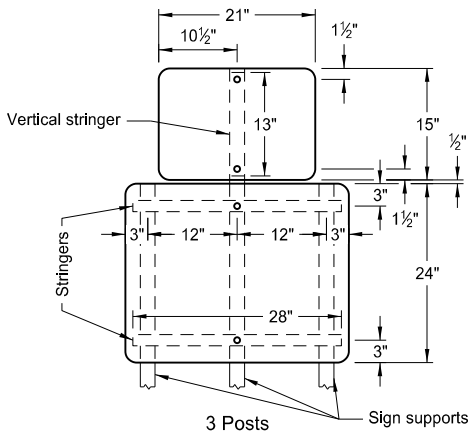
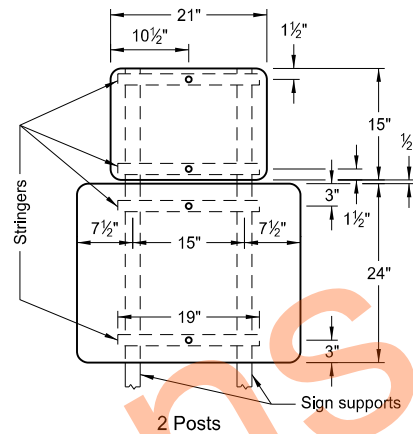
ASSEMBLY 391



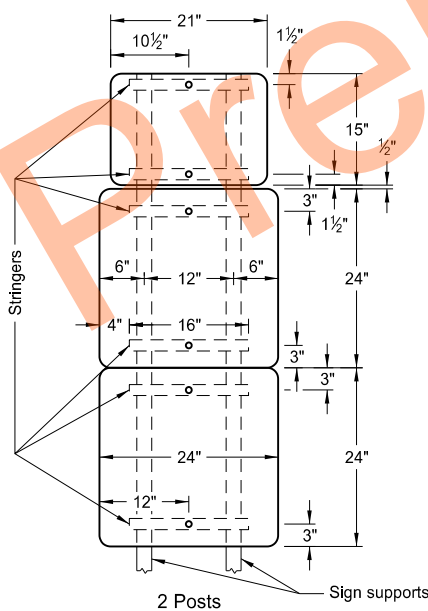
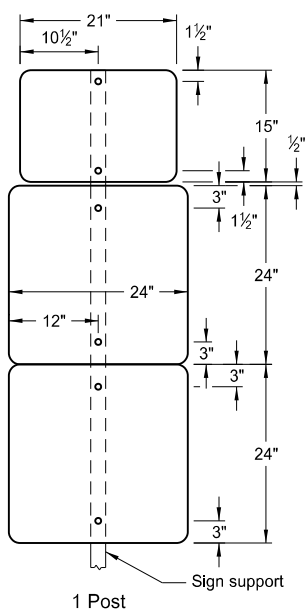
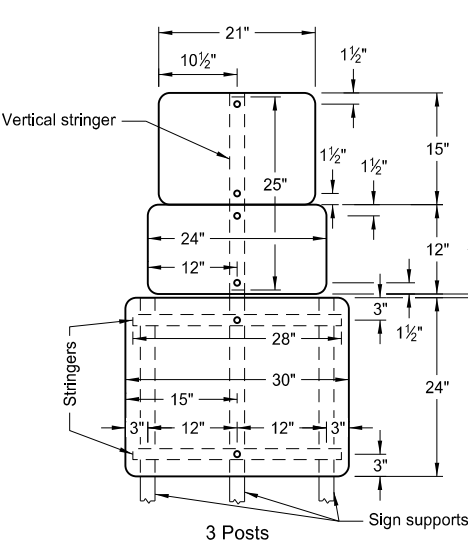
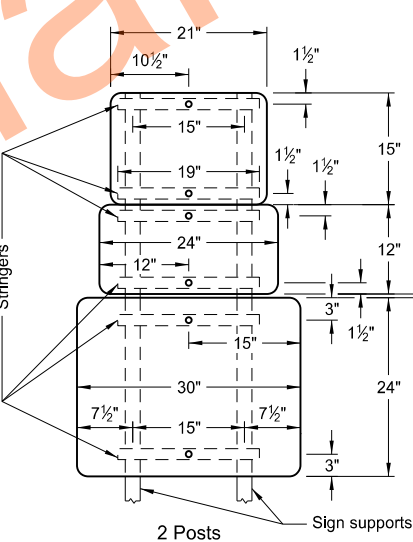
ASSEMBLY 393



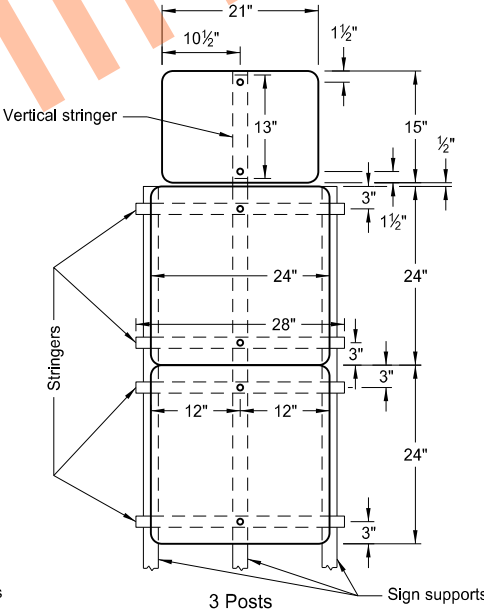
ASSEMBLY 392



ASSEMBLY 394



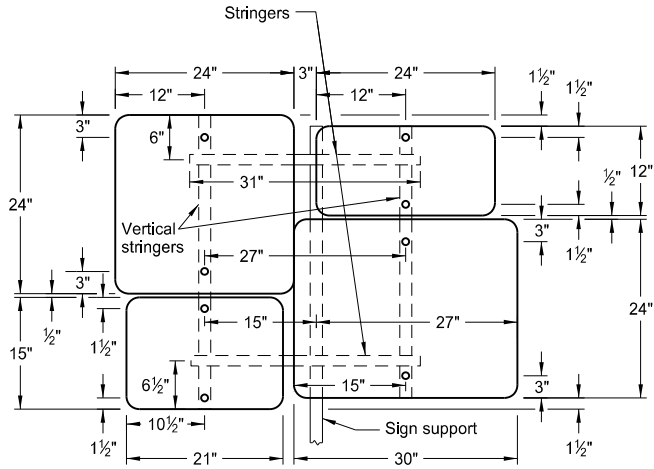
ASSEMBLY 395



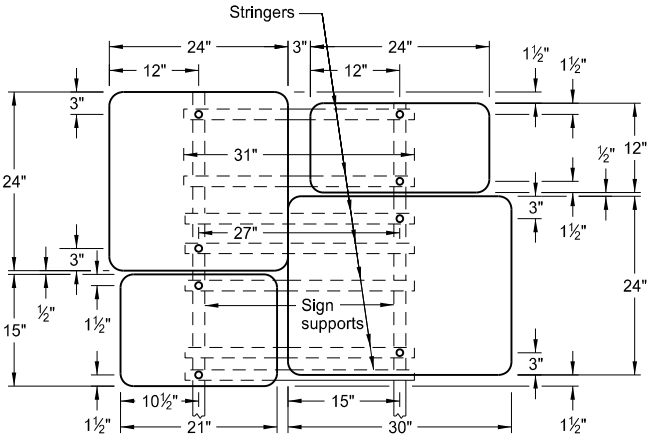
- Notes:
- 1. Use 0.100 inch minimum thickness sign backing material.
 - 2. Use 1 1/2"x1 1/2" perforated square tube stringers.
 - 3. Punch holes round for 3/8" bolt.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-22-12	
REVISIONS	
DATE	CHANGE
8-30-18	Updated to active voice & added dimension to Assembly 393 & 394.
9-04-19	New Design Engineer PE Stamp.

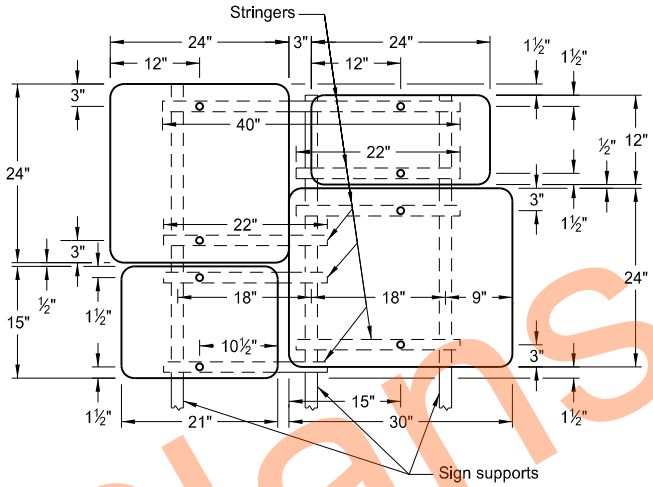
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1 Post



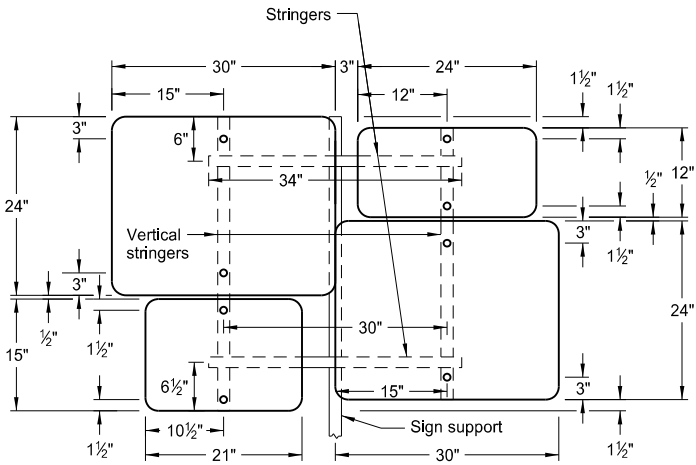
2 Posts



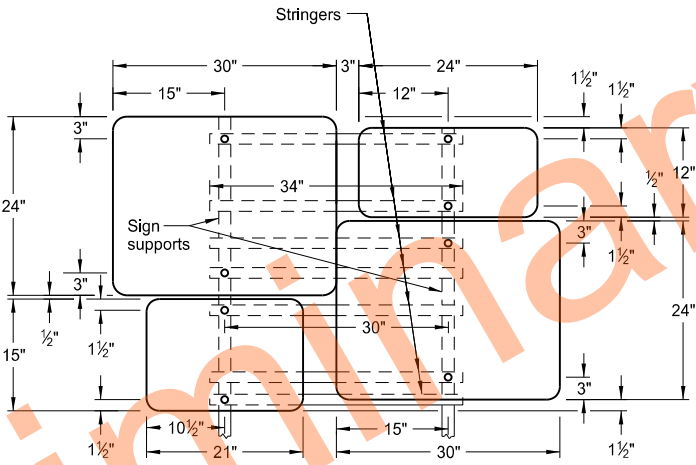
3 Posts

- Notes:
1. Use 0.100 inch minimum thickness sign backing material.
 2. Use 1 1/2"x1 1/2" perforated square tube stringers.
 3. Punch holes round for 3/8" bolt.

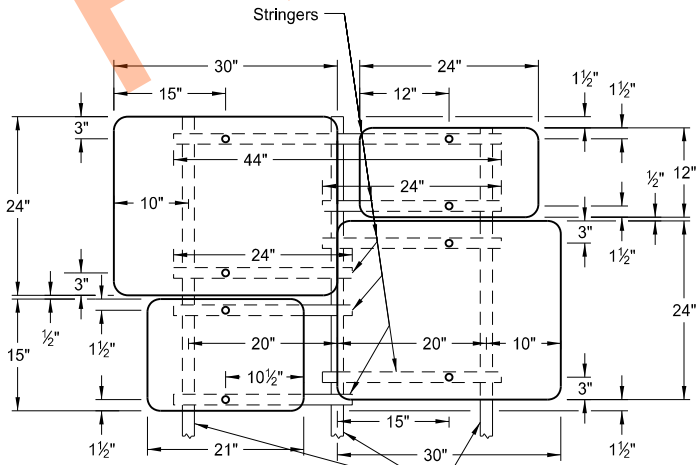
ASSEMBLY NO. 403



1 Post

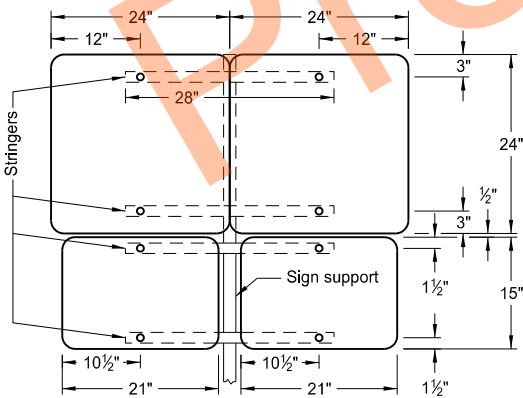


2 Posts

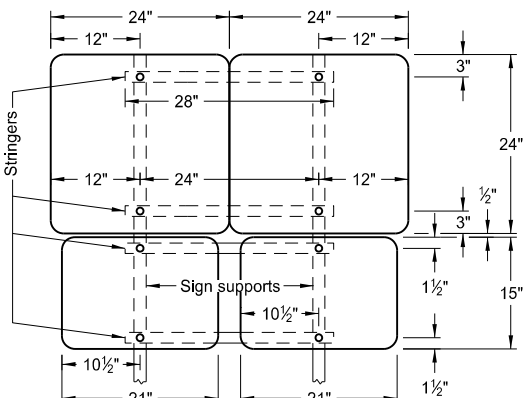


3 Posts

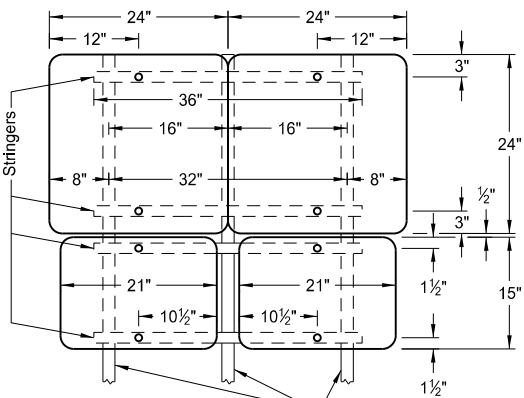
ASSEMBLY NO. 404



1 Post



2 Posts

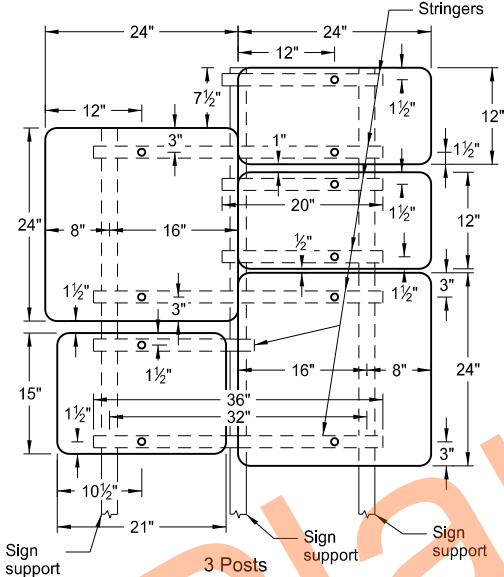
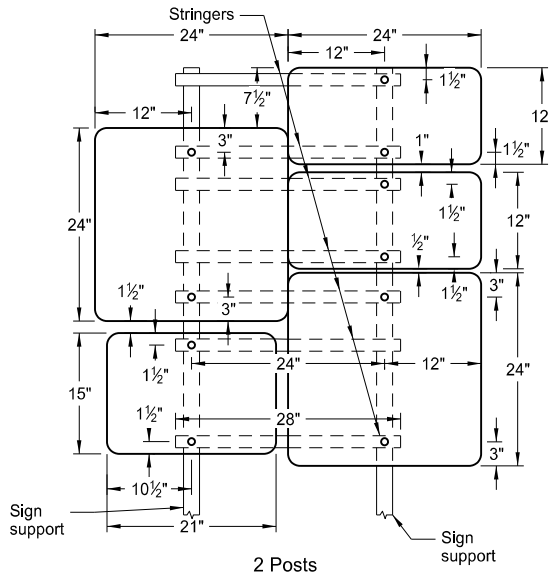
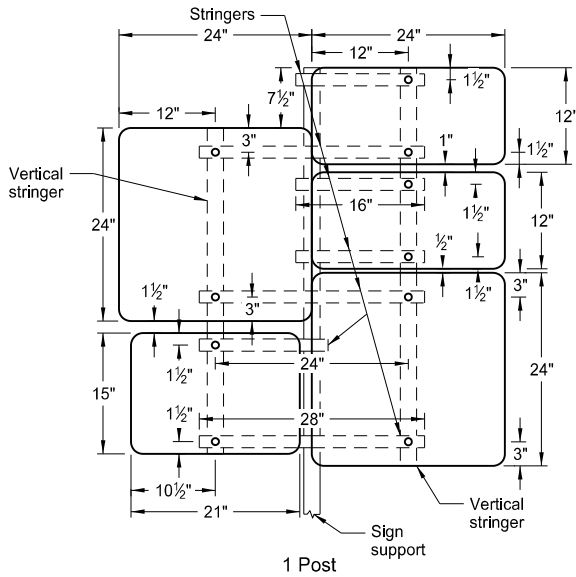


3 Posts

ASSEMBLY NO. 405

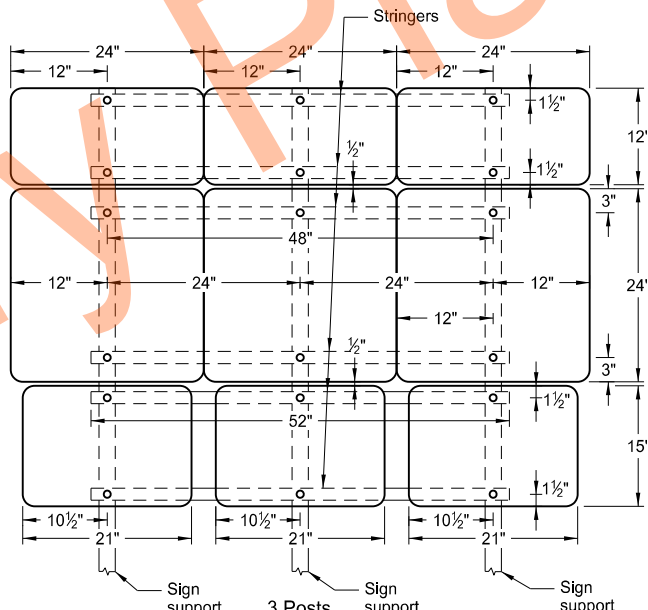
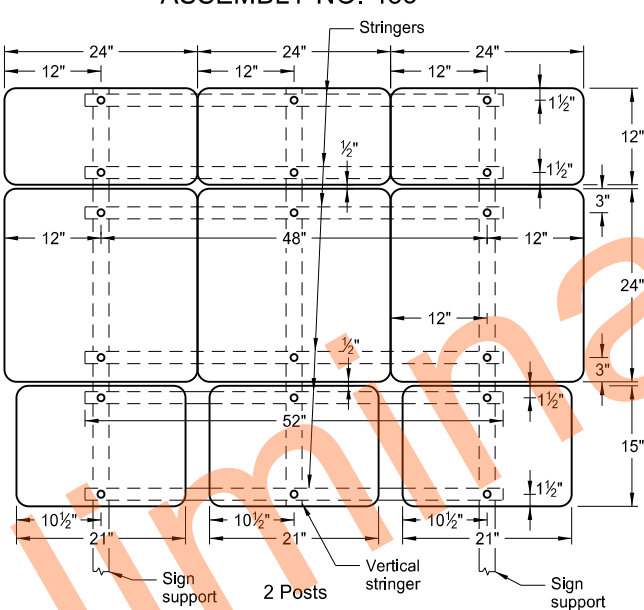
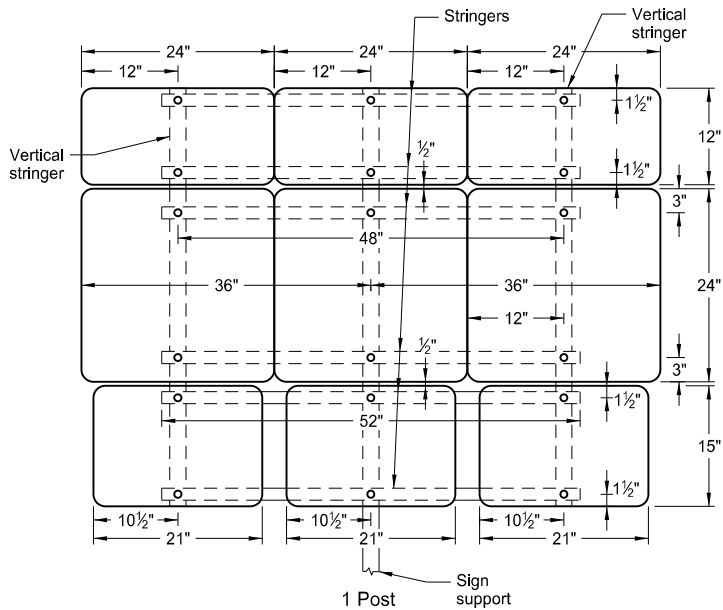
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-22-12	
REVISIONS	
DATE	CHANGE
8-30-18	Updated notes to active voice.
9-04-19	New Design Engineer PE Stamp.

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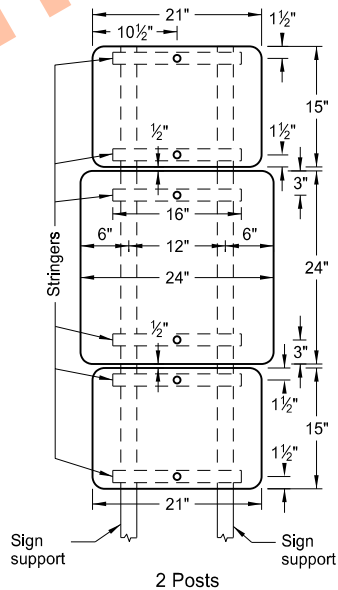
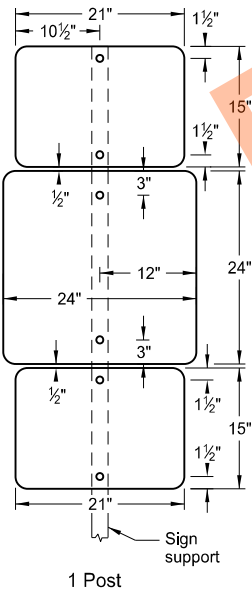


- Notes:
1. Use 0.100 inch minimum thickness sign backing material.
 2. Use 1 1/2"x1 1/2" perforated square tube stringers.
 3. Punch holes round for 3/8" bolt.

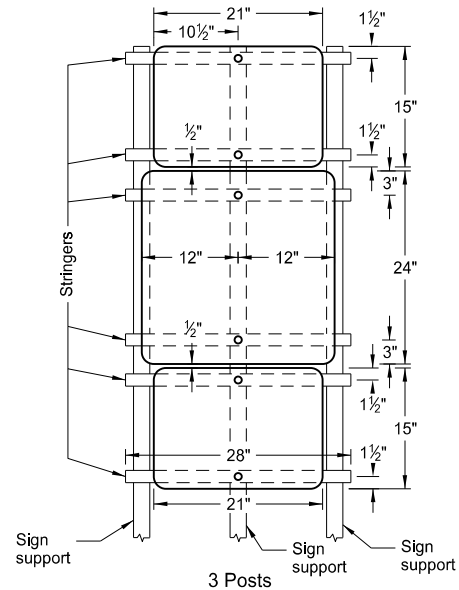
ASSEMBLY NO. 435



ASSEMBLY NO. 436

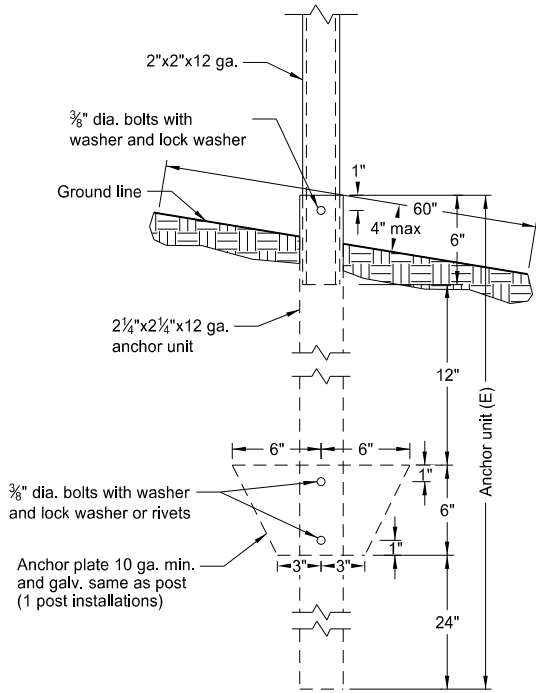


ASSEMBLY NO. 437

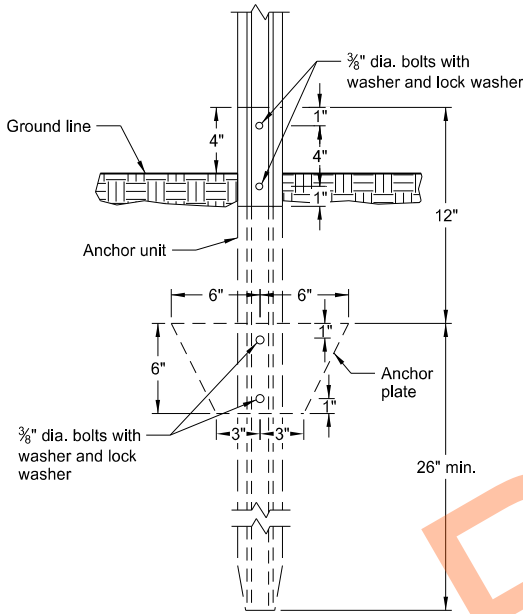


NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-25-12	
REVISIONS	
DATE	CHANGE
8-30-18	Updated notes to active voice.
9-05-19	New Design Engineer PE Stamp.

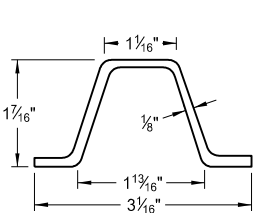
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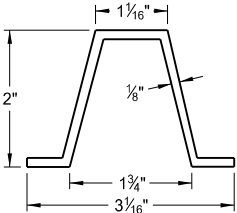
Perforated Tube Anchor Unit Assembly



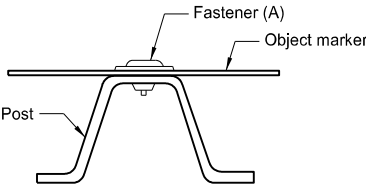
U-Channel Anchor Unit Assembly



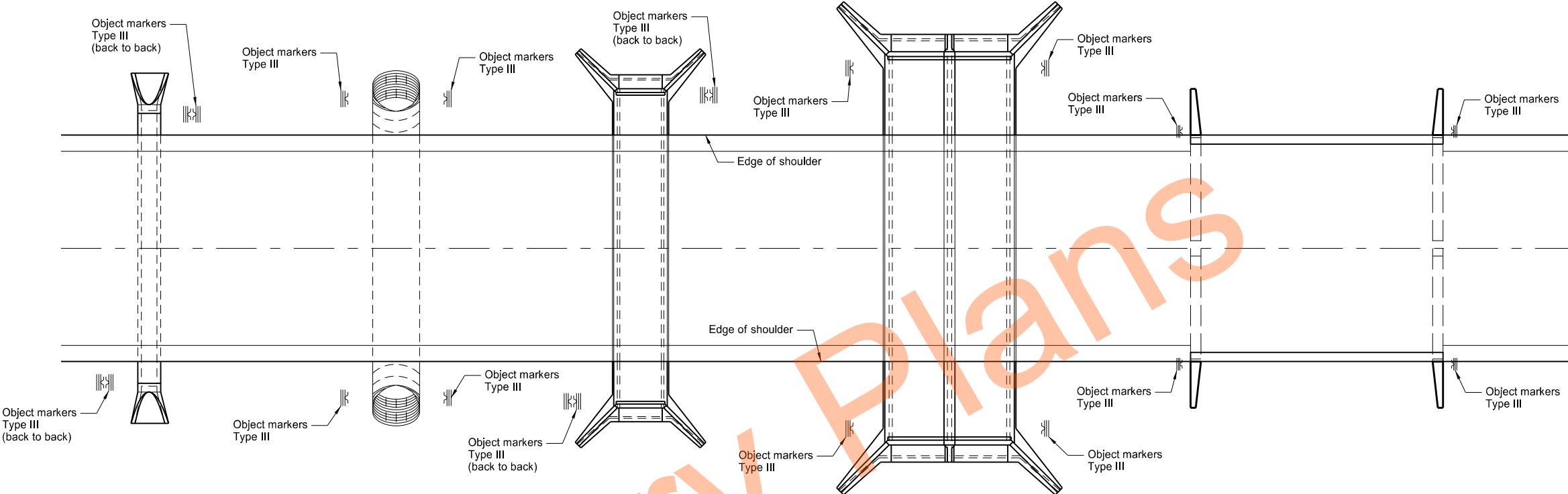
Steel Post Detail
Approx. 2 lb/ft



Aluminum Post Detail
Approx. 0.88 lb/ft



Fastener Detail



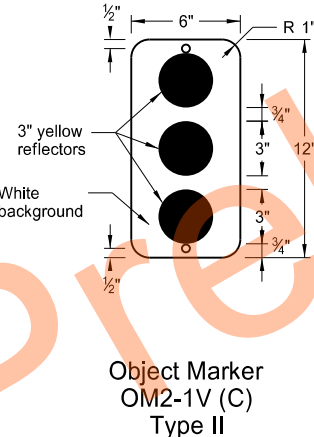
Pipe Culverts
10' max

Pipe Culverts
greater than 10'

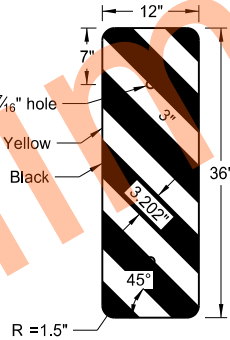
Box Culverts
10' max

Box Culverts
greater than 10'

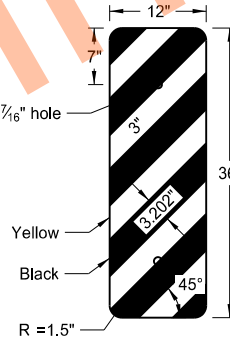
Bridges (B)



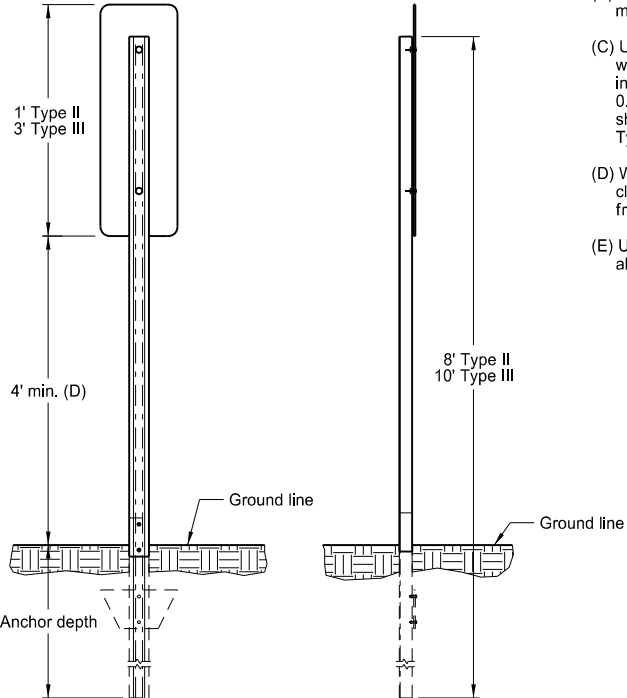
Object Marker
OM2-1V (C)
Type II



Object Marker Left
OM-3L (C)
Type III



Object Marker Right
OM-3R (C)
Type III



Object Marker
Installation Detail

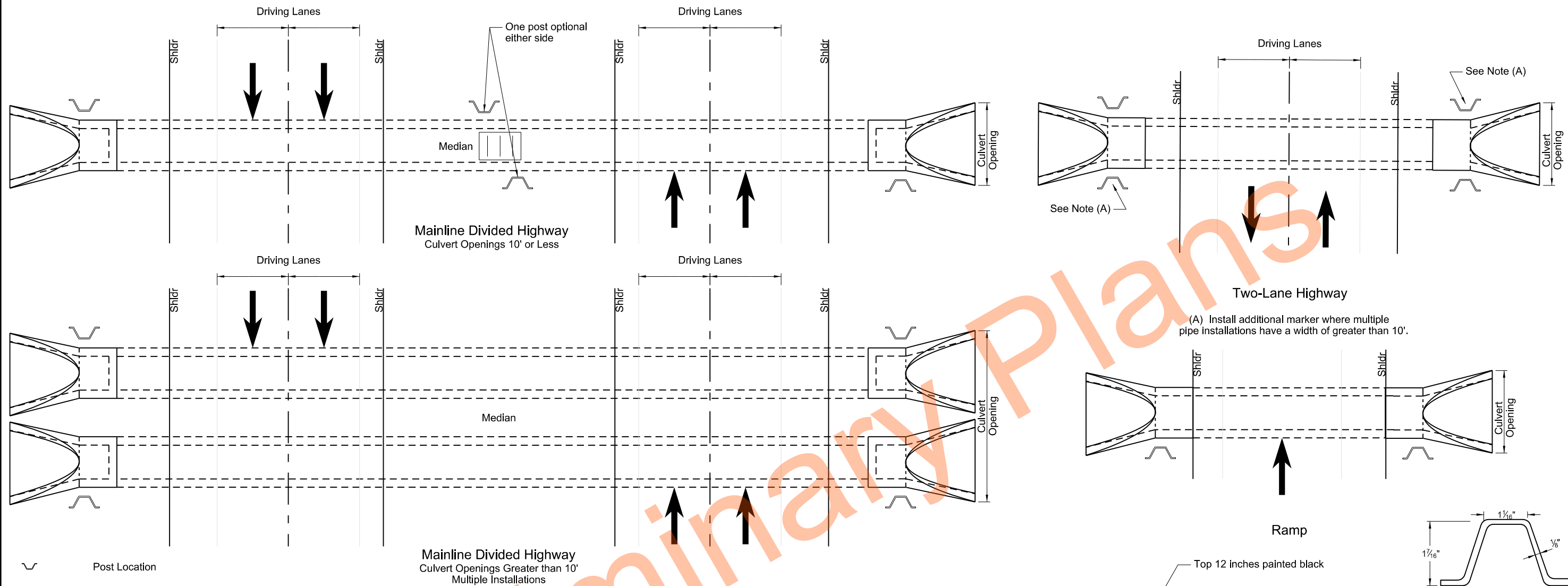
- Notes:
- (A) Use 3/8" dia. tension pin type or other non-rust vandal resistant fastener with min. outside dia. 1 3/16" flat washer.
 - (B) At locations of approach guardrail with reflectors and end terminal with impact head object markers, do not install object markers.
 - (C) Use two object markers for back to back mountings. On bridges where the distance between wheel guards is less than the approach width, mount object markers vertically on steel posts in front of the bridge railing on each side of highway to mark the horizontal clearance. Use 0.100" minimum thickness sheet aluminum for sign backing material. Use ASTM Type XI sheeting for Type III object markers and ASTM Type IV background sheeting with ASTM Type XI reflectors for Type II object markers.
 - (D) When object marker is located 8' or less from shoulder or curb, provide 4' minimum vertical clearance from near edge of traveled way to bottom of sign. When located more than 8' from shoulder or curb provide 4' minimum vertical clearance from ground to bottom of sign.
 - (E) Use 4" vertical clearance for anchor or breakaway base. Provide 4"x60" measurement above and below post location and back and ahead of post.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-3-13	
REVISIONS	
DATE	CHANGE
7-18-14	Revised Note C
8-30-18	Updated notes to active voice and removed note.
9-05-19	New Design Engineer PE Stamp.

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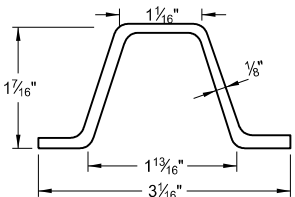
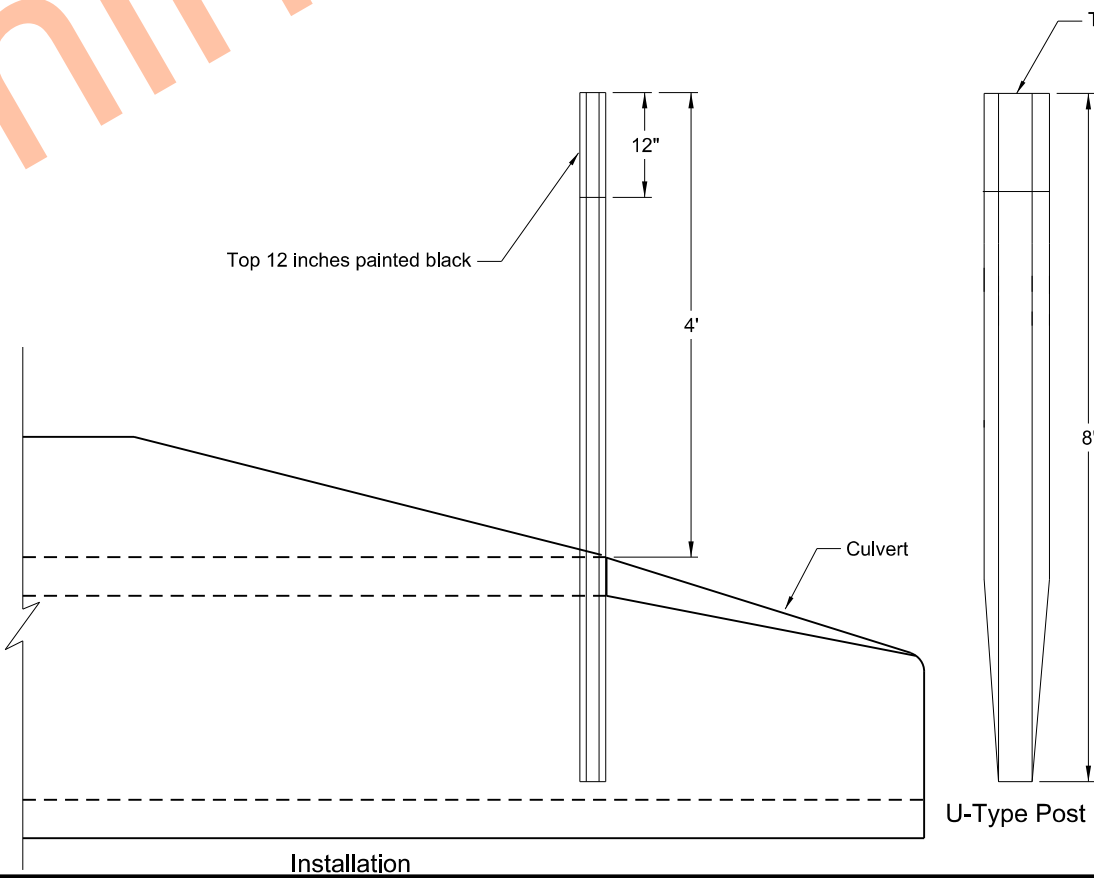
OBJECT MARKERS - CULVERTS

D-754-83

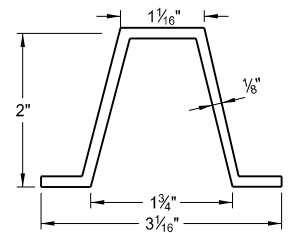


Notes:

Mark each end of culverts crossing the roadway within the right-of-way with a post. Install posts in front of culvert in direction of travel along the side of culvert and one foot from culvert opening unless shown otherwise in plans.



Steel Post Detail
Approx. 2.0 lbs/ft



Aluminum Post Detail
Approx. 0.88 lbs/ft

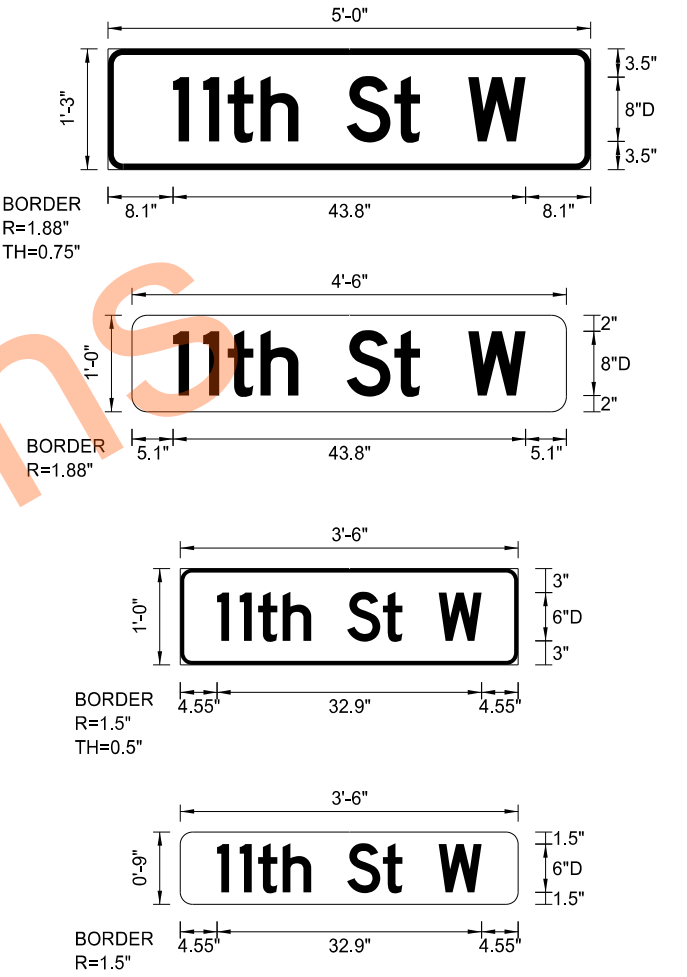
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-05-13	
REVISIONS	
DATE	CHANGE
7-7-14	Revised Notes
8-30-18	Updated notes to active voice.
9-05-19	New Design Engineer PE Stamp.

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POST INFORMATION FOR VARIOUS SIGN CONFIGURATIONS													
ASSEMBLY NUMBER	STREET NAME SIGN SIZE	VERTICAL CLEARANCE	MAXIMUM POST LENGTH	NUMBER OF POSTS	SUPPORT SIZE	SLEEVE LENGTH (A)			SLEEVE SIZE	ANCHOR			BREAKAWAY
						1st	2nd	3rd		NUMBER	LENGTH	SIZE	
						LF	LF	LF					
Special Assembly 1	48"x15"	7	14.5	1	2.5 x 2.5 12 ga					1	4.0	3 x 3 7 ga	
	54"x15"	7	16.1	1	2.5 x 2.5 12 ga					1	4.0	3 x 3 7 ga	
	60"x15"	7	18.9	1	2.25 x 2.25 12 ga	2.6			2 x 2 12 ga	1	4.0	3 x 3 7 ga	1
	66"x15"	7	15.8	1	2.5 x 2.5 10 ga					1	4.0	3 x 3 7 ga	1
	72"x15"	7	14.6	1	2.5 x 2.5 10 ga					1	4.0	3 x 3 7 ga	1
	78"x15"	7	17.6	2	2.5 x 2.5 12 ga					2	4.0	3 x 3 7 ga	2
	84"x15"	7	15.8	2	2.25 x 2.25 12 ga					2	4.0	2.5 x 2.5 12 ga	
	90"x15"	7	15.3	2	2.5 x 2.5 12 ga					2	4.0	3 x 3 7 ga	2
	96"x15"	7	17.4	2	2.5 x 2.5 10 ga					2	4.0	3 x 3 7 ga	2
	48"x12"	7	17.5	1	2.5 x 2.5 12 ga					1	4.0	3 x 3 7 ga	
	54"x12"	7	15.2	1	2.25 x 2.25 12 ga					1	4.0	2.5 x 2.5 12 ga	
	60"x12"	7	14.2	1	2.5 x 2.5 12 ga					1	4.0	3 x 3 7 ga	
	66"x12"	7	15.9	1	2.5 x 2.5 12 ga					1	4.0	3 x 3 7 ga	
	72"x12"	7	14.7	1	2.5 x 2.5 12 ga					1	4.0	3 x 3 7 ga	
	78"x12"	7	15.7	2	2 x 2 12 ga					2	4.0	2.25 x 2.25 12 ga	
	84"x12"	7	15.6	2	2.25 x 2.25 12 ga					2	4.0	2.5 x 2.5 12 ga	
	90"x12"	7	18.6	2	2.5 x 2.5 12 ga					2	4.0	3 x 3 7 ga	2
	96"x12"	7	17.5	2	2.5 x 2.5 12 ga					2	4.0	3 x 3 7 ga	2
	24"x12"	5	20.3	1	2 x 2 12 ga					1	4.0	2.25 x 2.25 12 ga	
	30"x12"	5	16.4	1	2 x 2 12 ga					1	4.0	2.25 x 2.25 12 ga	
	36"x12"	5	13.8	1	2 x 2 12 ga					1	4.0	2.25 x 2.25 12 ga	
	42"x12"	5	14.7	1	2 x 2 12 ga					1	4.0	2.25 x 2.25 12 ga	
	48"x12"	5	12.9	1	2 x 2 12 ga					1	4.0	2.25 x 2.25 12 ga	
	54"x12"	5	15.2	1	2.25 x 2.25 12 ga					1	4.0	2.5 x 2.5 12 ga	
	60"x12"	5	13.8	1	2.25 x 2.25 12 ga					1	4.0	2.5 x 2.5 12 ga	
	24"x9"	5	24.1	1	2 x 2 12 ga					1	4.0	2.25 x 2.25 12 ga	
	30"x9"	5	21	1	2 x 2 12 ga					1	4.0	2.25 x 2.25 12 ga	
	36"x9"	5	17.3	1	2 x 2 12 ga					1	4.0	2.25 x 2.25 12 ga	
	42"x9"	5	15.4	1	2 x 2 12 ga					1	4.0	2.25 x 2.25 12 ga	
	48"x9"	5	13.5	1	2 x 2 12 ga					1	4.0	2.25 x 2.25 12 ga	
	54"x9"	5	14.8	1	2 x 2 12 ga					1	4.0	2.25 x 2.25 12 ga	
	60"x9"	5	13.3	1	2 x 2 12 ga					1	4.0	2.25 x 2.25 12 ga	
Special Assembly 2	24"x12"	5	17.2	1	2.5 x 2.5 10 ga					1	4.0	3 x 3 7 ga	1
	30"x12"	5	16.3	1	2.5 x 2.5 10 ga					1	4.0	3 x 3 7 ga	1
	36"x12"	5	15.4	1	2.5 x 2.5 10 ga					1	4.0	3 x 3 7 ga	1
	42"x12"	5	14.6	1	2.5 x 2.5 10 ga					1	4.0	3 x 3 7 ga	1
	48"x12"	5	15.2	1	2.25 x 2.25 12 ga	4.5			2 x 2 12 ga	1	4.0	3 x 3 7 ga	1
	54"x12"	5	20.6	1	2.5 x 2.5 10 ga	1.5			2.19 x 2.19 10 ga	1	4.0	3 x 3 7 ga	1
	60"x12"	5	16.7	1	2.5 x 2.5 12 ga	3.9			2.25 x 2.25 12 ga	1	4.0	3 x 3 7 ga	1
	24"x9"	5	15.2	1	2.5 x 2.5 12 ga					1	4.0	3 x 3 7 ga	
	30"x9"	5	14.4	1	2.5 x 2.5 12 ga					1	4.0	3 x 3 7 ga	
	36"x9"	5	16.4	1	2.5 x 2.5 10 ga					1	4.0	3 x 3 7 ga	1
	42"x9"	5	15.8	1	2.5 x 2.5 10 ga					1	4.0	3 x 3 7 ga	1
	48"x9"	5	14.4	1	2.5 x 2.5 10 ga					1	4.0	3 x 3 7 ga	1
54"x9"	5	15.1	1	2.25 x 2.25 12 ga	4.2			2 x 2 12 ga	1	4.0	3 x 3 7 ga	1	
60"x9"	5	14.5	1	2.25 x 2.25 12 ga	4.7			2 x 2 12 ga	1	4.0	3 x 3 7 ga	1	

POST INFORMATION FOR VARIOUS SIGN CONFIGURATIONS													
ASSEMBLY NUMBER	STREET NAME SIGN SIZE	VERTICAL CLEARANCE	MAXIMUM POST LENGTH	NUMBER OF POSTS	SUPPORT SIZE	SLEEVE LENGTH (A)			SLEEVE SIZE	ANCHOR			BREAKAWAY
						1st	2nd	3rd		NUMBER	LENGTH	SIZE	
						LF	LF	LF					
Special Assembly 3	24"x12"	5	16.2	1	2.5 x 2.5 10 ga					1	4.0	3 x 3 7 ga	1
	30"x12"	5	15.3	1	2.5 x 2.5 10 ga					1	4.0	3 x 3 7 ga	1
	36"x12"	5	15.9	1	2.25 x 2.25 12 ga	4.3			2 x 2 12 ga	1	4.0	3 x 3 7 ga	1
	42"x12"	5	15.2	1	2.25 x 2.25 12 ga	4.8			2 x 2 12 ga	1	4.0	3 x 3 7 ga	1
	48"x12"	5	15.2	1	2.5 x 2.5 12 ga	5			2.25 x 2.25 12 ga	1	4.0	3 x 3 7 ga	1
	54"x12"	5	20.6	1	2.5 x 2.5 10 ga	1.9			2.19 x 2.19 10 ga	1	4.0	3 x 3 7 ga	1
	60"x12"	5	16	1	2.5 x 2.5 12 ga	4.7			2.25 x 2.25 12 ga	1	4.0	3 x 3 7 ga	1
	24"x9"	5	16.8	1	2.5 x 2.5 10 ga					1	4.0	3 x 3 7 ga	1
	30"x9"	5	16.1	1	2.5 x 2.5 10 ga					1	4.0	3 x 3 7 ga	1
	36"x9"	5	15.4	1	2.5 x 2.5 10 ga					1	4.0	3 x 3 7 ga	1
	42"x9"	5	14.9	1	2.5 x 2.5 10 ga					1	4.0	3 x 3 7 ga	1
	48"x9"	5	15.7	1	2.25 x 2.25 12 ga	4.2			2 x 2 12 ga	1	4.0	3 x 3 7 ga	1
	54"x9"	5	14.9	1	2.5 x 2.5 12 ga	4.8			2.25 x 2.25 12 ga	1	4.0	3 x 3 7 ga	1
	60"x9"	5	20.5	1	2.5 x 2.5 10 ga	1.6			2.19 x 2.19 10 ga	1	4.0	3 x 3 7 ga	1
Special Assembly 4	24"x12"	5	15.1	1	2.25 x 2.25 12 ga	4.8			2 x 2 12 ga	1	4.0	3 x 3 7 ga	1
	30"x12"	5	15.1	1	2.5 x 2.5 12 ga	5			2.25 x 2.25 12 ga	1	4.0	3 x 3 7 ga	1
	36"x12"	5	17.4	1	2.5 x 2.5 12 ga	3.6			2.25 x 2.25 12 ga	1	4.0	3 x 3 7 ga	1
	42"x12"	5	16.8	1	2.5 x 2.5 12 ga	4.1			2.25 x 2.25 12 ga	1	4.0	3 x 3 7 ga	1
	48"x12"	5	16.1	1	2.5 x 2.5 12 ga	4.5			2.25 x 2.25 12 ga	1	4.0	3 x 3 7 ga	1
	54"x12"	5	15.5	1	2.5 x 2.5 12 ga	4.9			2.25 x 2.25 12 ga	1	4.0	3 x 3 7 ga	1
	60"x12"	5	16.7	1	2.5 x 2.5 10 ga	4.2			2.19 x 2.19 10 ga	1	4.0	3 x 3 7 ga	1
	24"x9"	5	15.5	1	2.25 x 2.25 12 ga	4.2			2 x 2 12 ga	1	4.0	3 x 3 7 ga	1
	30"x9"	5	15	1	2.25 x 2.25 12 ga	4.5			2 x 2 12 ga	1	4.0	3 x 3 7 ga	1
	36"x9"	5	14.5	1	2.25 x 2.25 12 ga	4.8			2 x 2 12 ga	1	4.0	3 x 3 7 ga	1
	42"x9"	5	14.7	1	2.5 x 2.5 12 ga	4.9			2.25 x 2.25 12 ga	1	4.0	3 x 3 7 ga	1
	48"x9"	5	17.2	1	2.5 x 2.5 12 ga	3.5			2.25 x 2.25 12 ga	1	4.0	3 x 3 7 ga	1
	54"x9"	5	15.8	1	2.5 x 2.5 12 ga	4.4			2.25 x 2.25 12 ga	1	4.0	3 x 3 7 ga	1
	60"x9"	5	15.3	1	2.5 x 2.5 12 ga	4.7			2.25 x 2.25 12 ga	1	4.0	3 x 3 7 ga	1
Special Assembly 5	24"x12"	5	17.1	2	2.5 x 2.5 10 ga					2	4.0	3 x 3 7 ga	2
	30"x12"	5	16.7	2	2.5 x 2.5 10 ga					2	4.0	3 x 3 7 ga	2
	36"x12"	5	17.7	2	2.25 x 2.25 12 ga	4	4.5		2 x 2 12 ga	2	4.0	3 x 3 7 ga	2
	42"x12"	5	17.3	2	2.25 x 2.25 12 ga	4.3	4.8		2 x 2 12 ga	2	4.0	3 x 3 7 ga	2
	48"x12"	5	16.8	2	2.25 x 2.25 12 ga	4.5	5		2 x 2 12 ga	2	4.0	3 x 3 7 ga	2
	54"x12"	5	16.5	2	2.25 x 2.25 12 ga	4.8	5.3		2 x 2 12 ga	2	4.0	3 x 3 7 ga	2
	60"x12"	5	17.5	3	2.5 x 2.5 12 ga					3	4.0	3 x 3 7 ga	3
	24"x9"	5	17.3	2	2.5 x 2.5 10 ga					2	4.0	3 x 3 7 ga	2
	30"x9"	5	17	2	2.5 x 2.5 10 ga					2	4.0	3 x 3 7 ga	2
	36"x9"	5	16.6	2	2.5 x 2.5 10 ga					2	4.0	3 x 3 7 ga	2
	42"x9"	5	16.3	2	2.5 x 2.5 10 ga					2	4.0	3 x 3 7 ga	2
	48"x9"	5	16	2	2.5 x 2.5 10 ga					2	4.0	3 x 3 7 ga	2
54"x9"	5	17.1	2	2.25 x 2.25 12 ga	4	4.6		2 x 2 12 ga	2	4.0	3 x 3 7 ga	2	
60"x9"	5	16.8	2	2.25 x 2.25 12 ga	4.2	4.8		2 x 2 12 ga	2	4.0	3 x 3 7 ga	2	

(A) The sleeve length shown is for the maximum post length. The required sleeve length is the "sleeve length" minus the difference between the "maximum post length" and the post length required in the field.



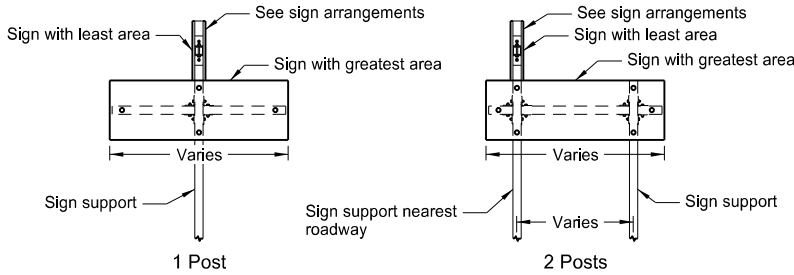
Notes:
Use 6 inch legend except on multi-lane divided roads with speeds of 45 mph or greater.
On divided multi-lane roadways, do not place 911 signs on top of stop sign.

When installing signs on existing supports, check support and sleeve size to determine if they meet table requirements. Measure maximum post length from ground to top of street name sign. If calculated support length is greater than maximum post length shown, recalculate support size.

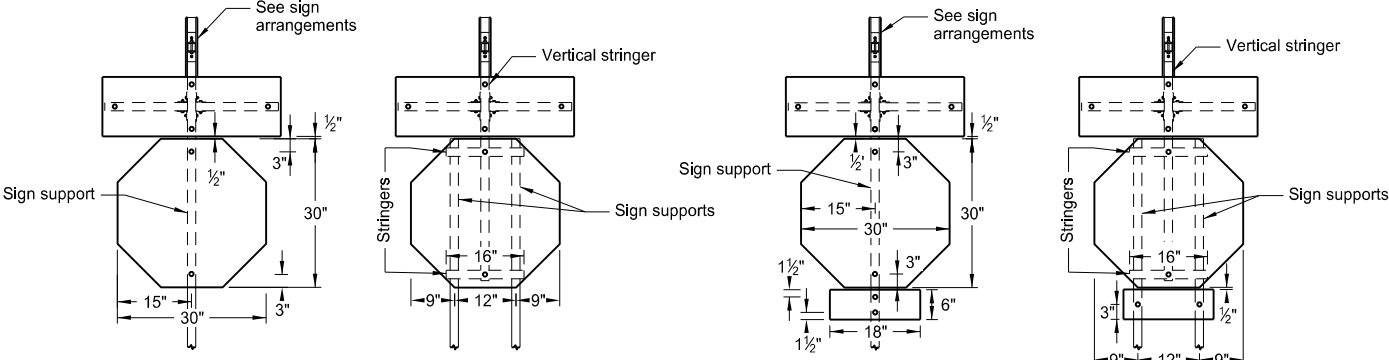
See Standard Drawing D-754-87 for sign punching, stringer and support location details.

SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS
FOR STREET NAME SIGNS AND 911 SIGNS

- A - Single sign
B - Single sign back to back
C - Single sign each direction
D - Single sign one direction,
back to back other direction
E - Back to back both directions

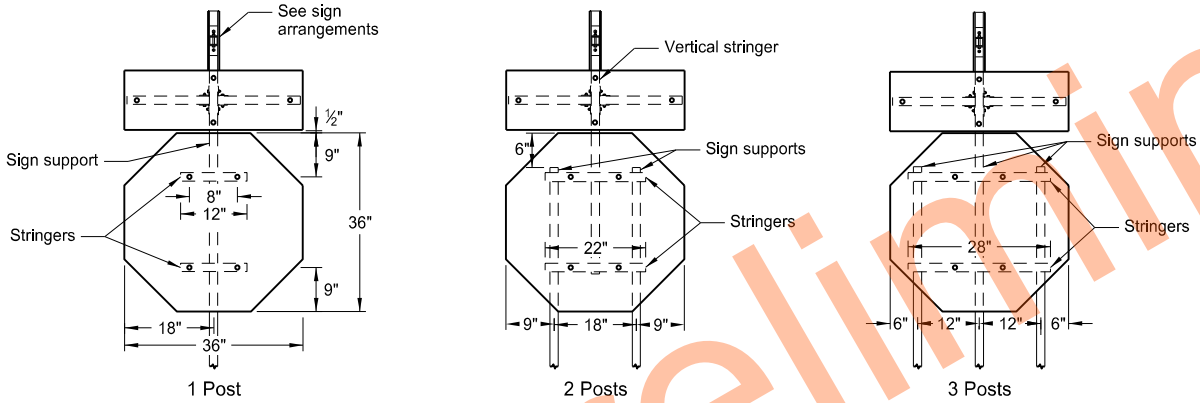


Special Assembly 1 (A, B, C, D or E)

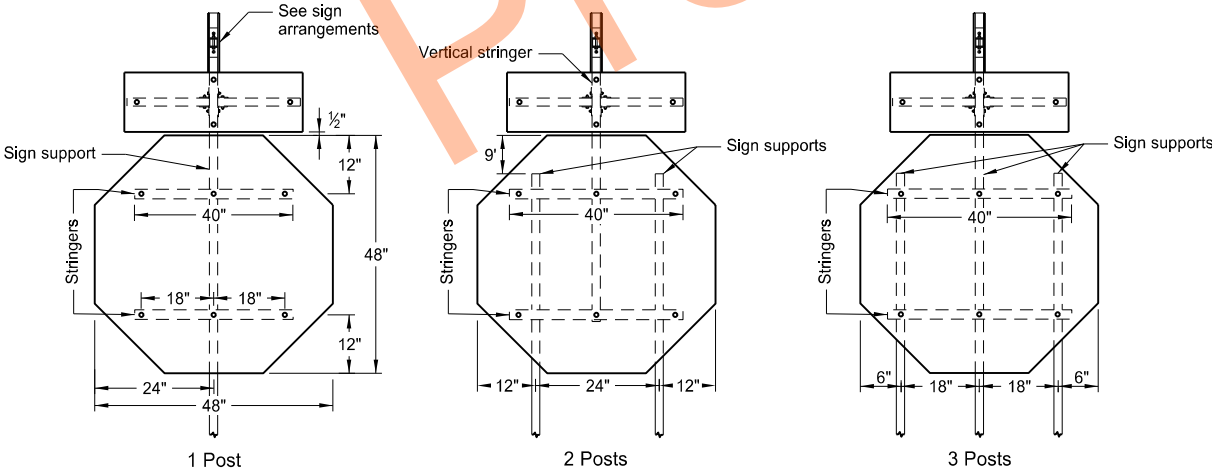


Special Assembly 2 (A, B, C, D or E)

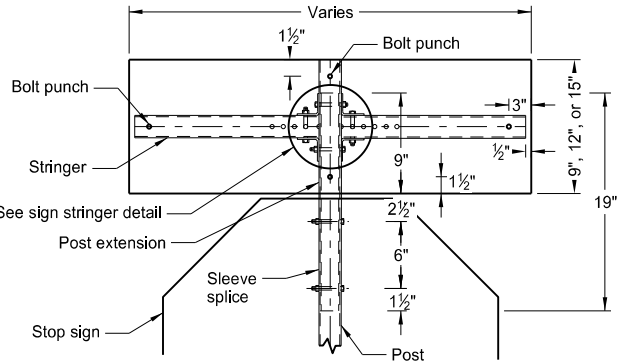
Special Assembly 3 (A, B, C, D or E)



Special Assembly 4 (A, B, C, D or E)

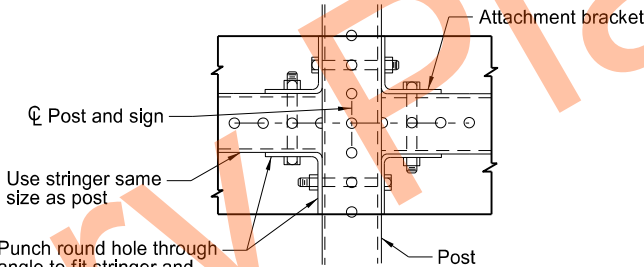


Special Assembly 5 (A, B, C, D or E)

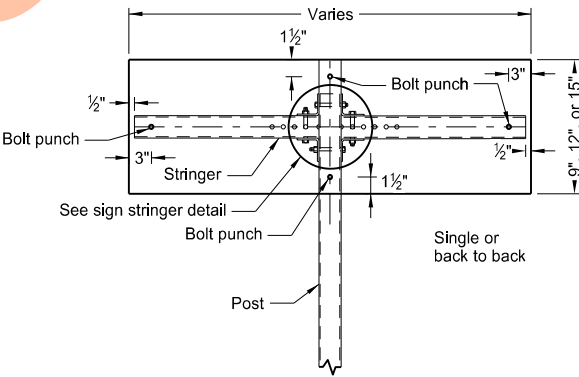


Front View
Sleeve Splice Detail

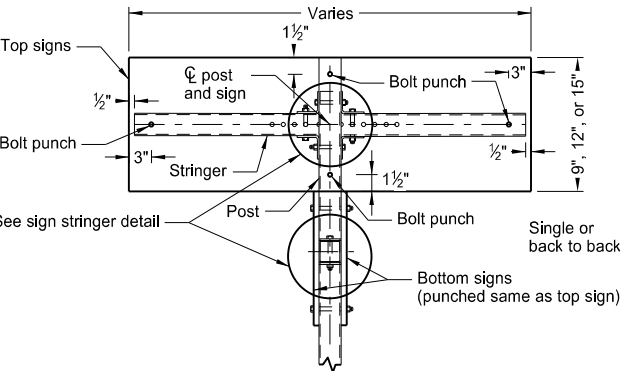
Note: Only use splice method with approval of engineer.



Sign Stringer Detail

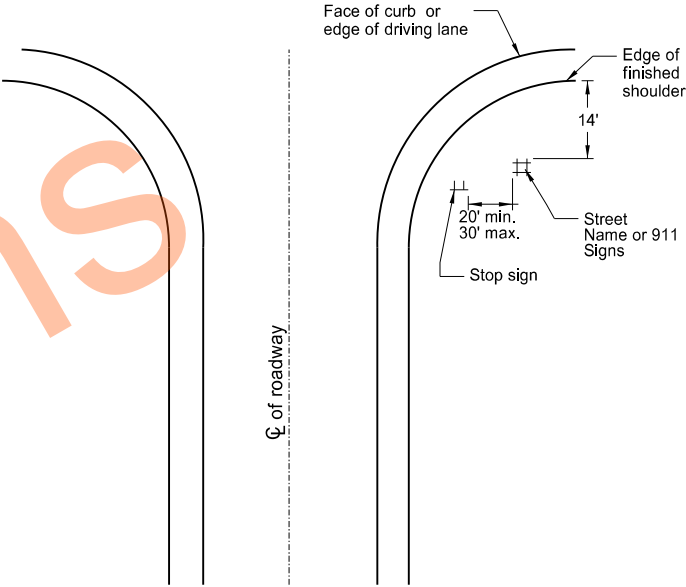


Detail A or B



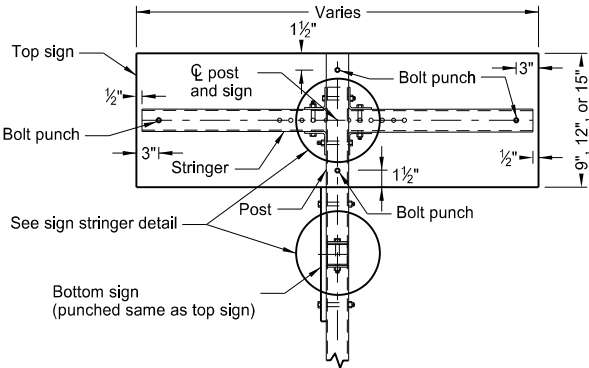
Detail D or E

Note: See Standard Drawing D-754-86 for 911 support information and sign layout details.



Intersection Layout

Note: Use layout for street name signs or 911 signs with Special Assembly 1.



Detail C

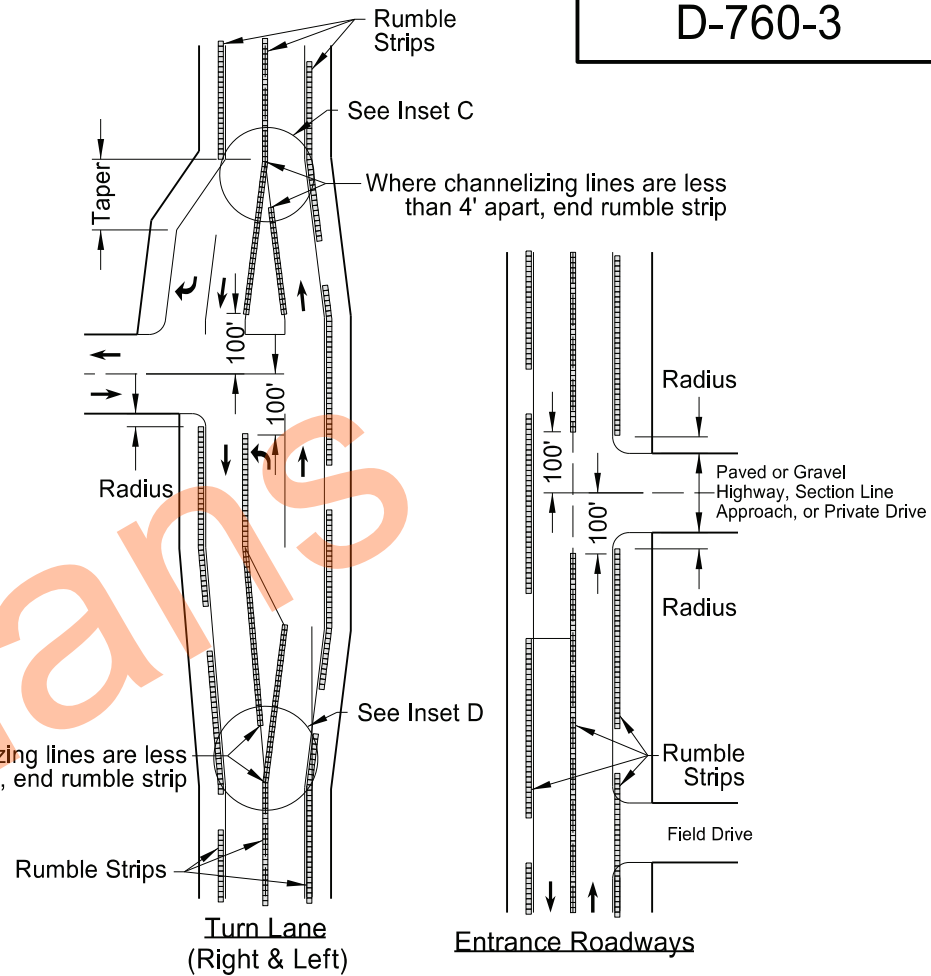
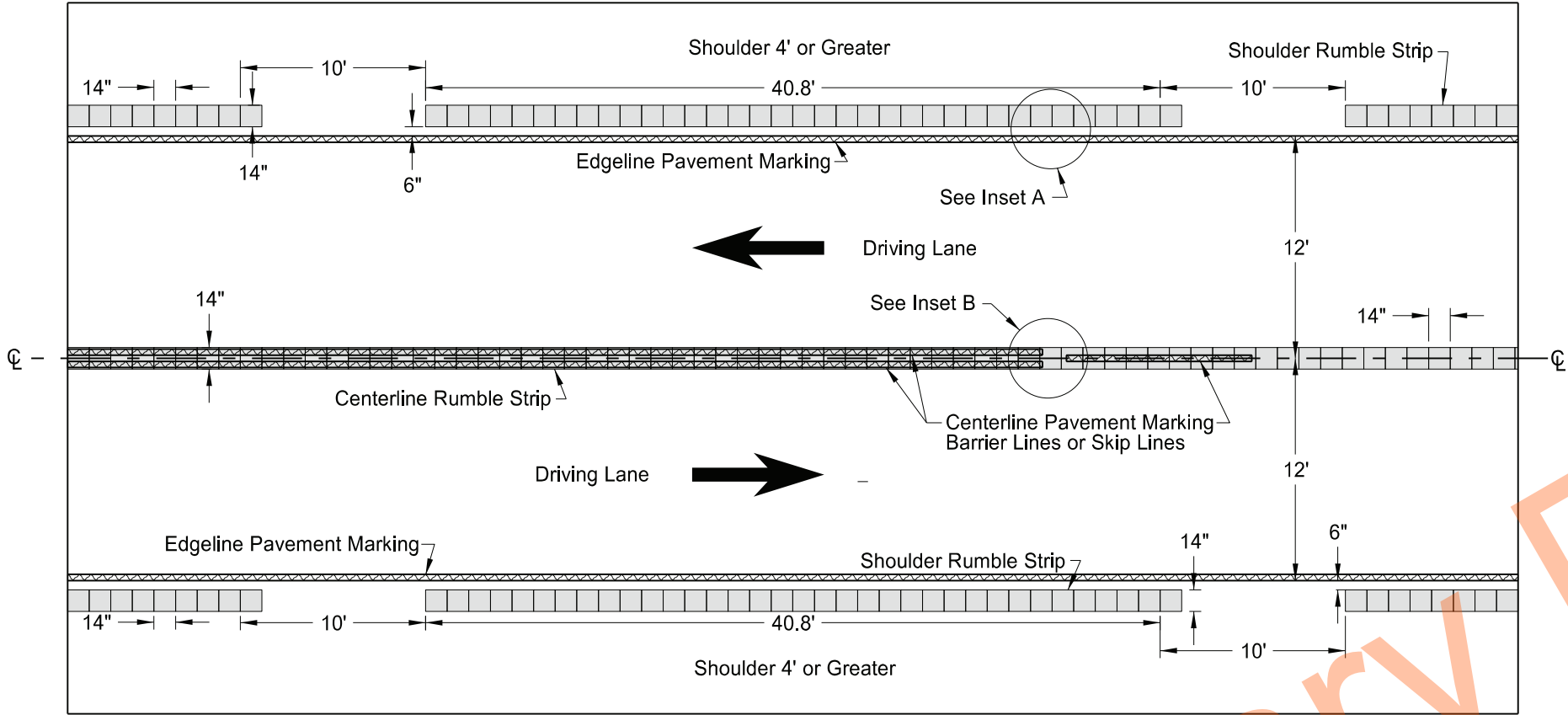
Sign Arrangements

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-3-13	
REVISIONS	
DATE	CHANGE
8-30-18	Added 2 post layout for SA1 and Updated notes to active voice.
9-05-19	New Design Engineer PE Stamp.

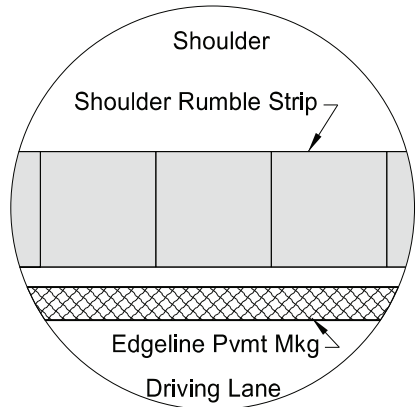
This document was originally issued and sealed by
Kirk J Hoff,
Registration Number
PE- 4683,
on 9/05/19 and the original document is stored at the North Dakota Department of Transportation

RUMBLE STRIPS UNDIVIDED HIGHWAYS (SHOULDERS 4' OR GREATER)

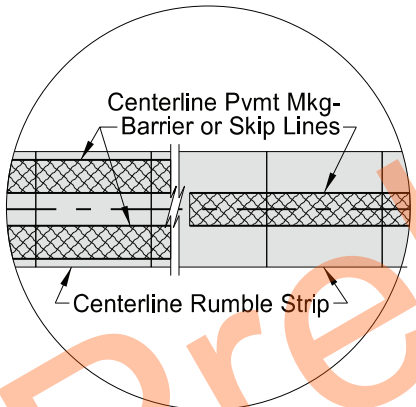
D-760-3



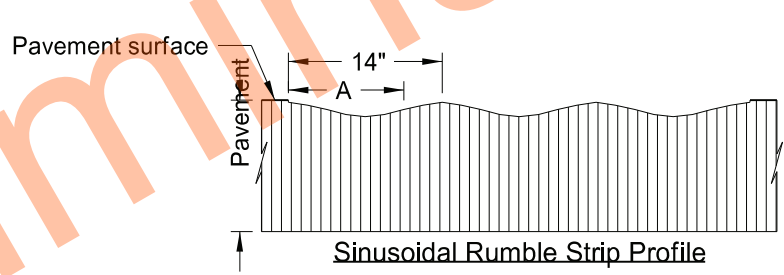
Undivided Highways (Shoulders 4' or Greater)



Inset A - Shoulder Rumble Strip
(Layout for opposite shoulder reversed)

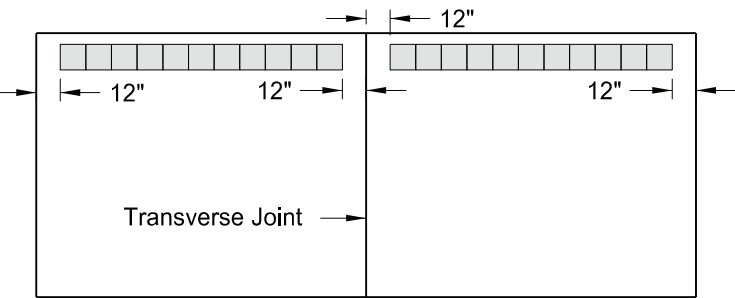


Inset B - Centerline Rumble Strip

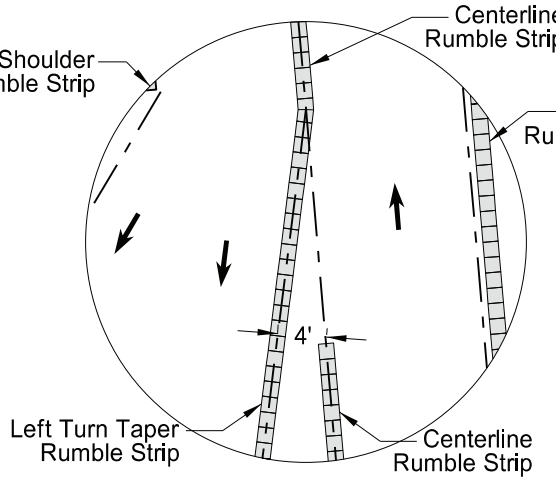


Milling Depths		
Location A (in)	MIL	Depth in
0	62.5	1/16
1 3/4	156	5/32
3 1/2	281	9/32
5 1/4	438	7/16
7	500	1/2
8 3/4	438	7/16
10 1/2	281	9/32
12 1/4	156	5/32
14	62.5	1/16

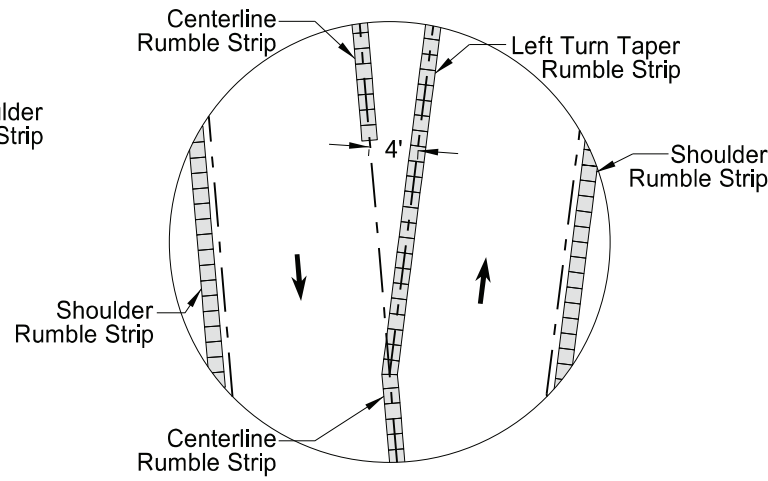
- NOTES:
- 1) Discontinue shoulder rumble strips through the entire length of right turn lanes and tapers, and at the radius of paved or gravel highways, section line approaches, or private drives.
 - 2) Discontinue centerline rumble strips 100' before and after paved or gravel highways, section line approaches, or private drives. Place rumble strips at left turn lanes as shown below.
 - 3) No additional quantity provided for centerline rumble strips on left turn tapers. Include all costs for centerline rumble strips on left turn tapers in the price bid for "Sinusoidal Rumble Strip - Asphalt Centerline" or "Sinusoidal Rumble Strip - Concrete Centerline".



Discontinue rumble strip approx. 12" on both sides of PCC transverse joint



Inset C



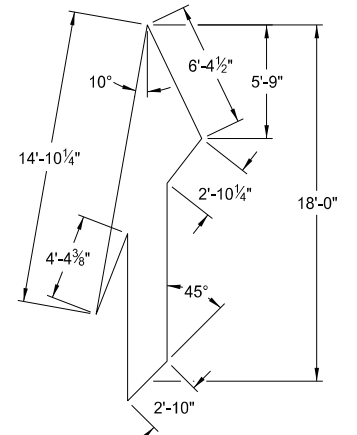
Inset D

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-29-09	
REVISIONS	
DATE	CHANGE
2-25-10	Note 4 was added.
4-19-10	Revised Note 5, Note 6, and Turn Lane (Right & Left).
9-08-11	Revised Notes and D-760-3.
10-25-19	Added missing dimensions.
11-16-21	Changed turn lane rumble layouts.
3-07-23	Added Note 3.
5-26-23	Made rumble strips sinusoidal.



05/26/23

D-762-1



41 S. F.

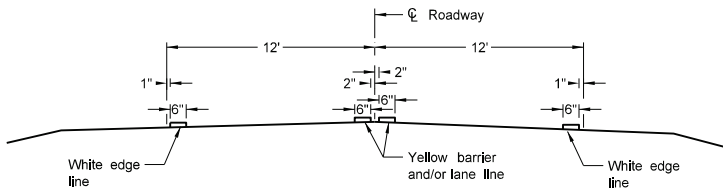
[illegible]

46 S. F.

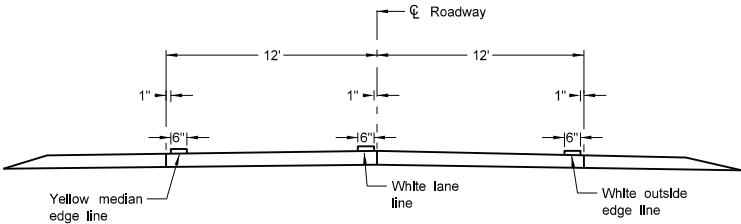
A circular professional engineer seal for the State of North Dakota. The outer ring contains the text "KIRK J. HOFF" at the top and "NORTH DAKOTA" at the bottom. Inside the ring, the text "REGISTERED" is at the top, "PROFESSIONAL" is in the middle, "PE-4683" is below that, and "11/22/23" is at the bottom. The word "ENGINEER" is written along the bottom inner edge of the seal. A blue ink signature, "Kirk J Hoff", is written across the top half of the seal, overlapping the "REGISTERED" and "KIRK J. HOFF" text.

PAVEMENT MARKING

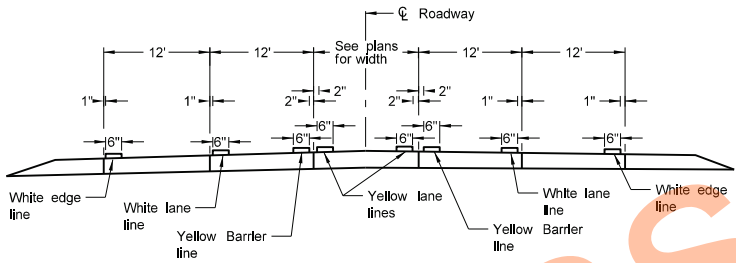
D-762-4



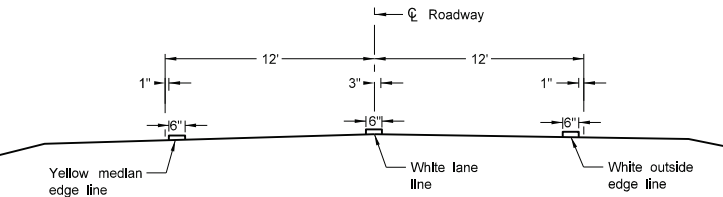
Two Lane Two Way
RURAL ROADWAY



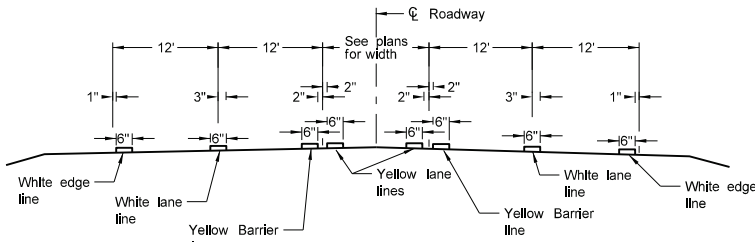
Two Lane Roadway
INTERSTATE HIGHWAY
Concrete Section



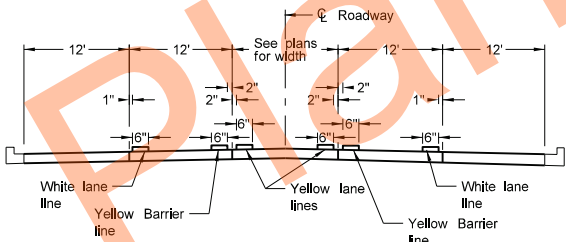
RURAL FIVE LANE ROADWAY
Concrete Section



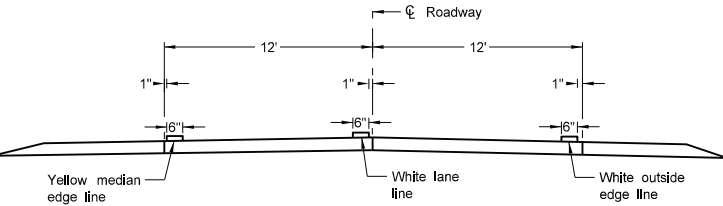
Two Lane Divided
Rural Roadway
PRIMARY HIGHWAY
Asphalt Section



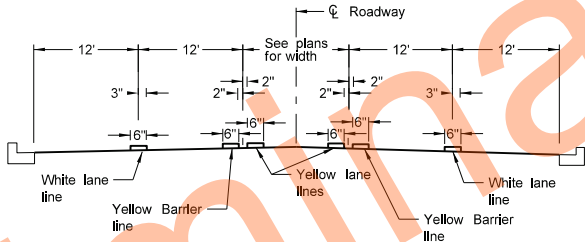
RURAL FIVE LANE ROADWAY
Asphalt Section



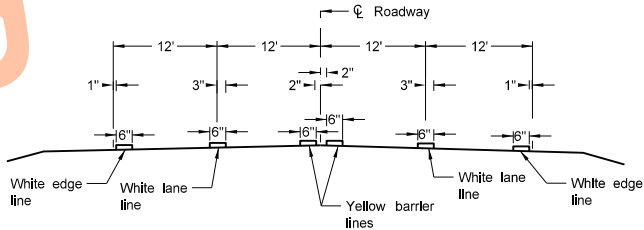
URBAN FIVE LANE SECTION
Concrete Section



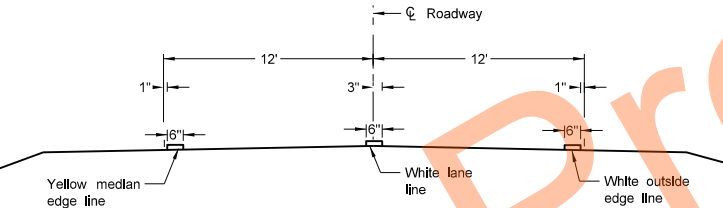
Two Lane Divided
Rural Roadway
PRIMARY HIGHWAY
Concrete Section



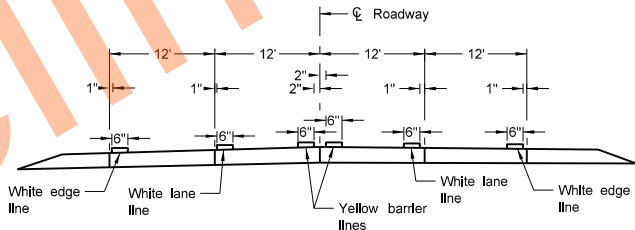
URBAN FIVE LANE SECTION
Asphalt Section



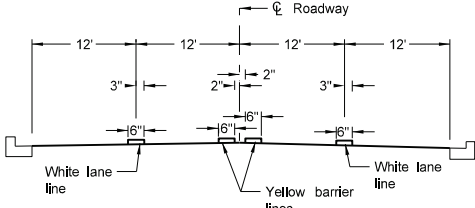
RURAL FOUR LANE ROADWAY
Asphalt Section



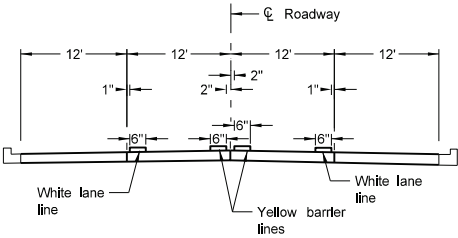
Two Lane Roadway
INTERSTATE HIGHWAY
Asphalt Section



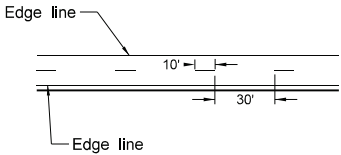
RURAL FOUR LANE ROADWAY
Concrete Section



URBAN FOUR LANE SECTION
Asphalt Section



URBAN FOUR LANE SECTION
Concrete Section



CENTERLINE PAVEMENT MARKING SKIP SPACING DETAIL

NOTES:

1. Continue edge lines through private drives and field drives. Break edge lines for intersections.
2. Normal width line - 6 inches wide for freeways, expressways, and ramps; 6 inches for all other roadways with speed limits > 40 mph.
3. Use 4 or 6 inch wide pavement marking for all other roadways with speed limits ≤ 40 mph.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-1-10	
REVISIONS	
DATE	CHANGE
10-17-17	Updated to active voice.
08-27-19	New Design Engineer PE Stamp.
11-22-23	Revised pavement marking widths.



PAVEMENT MARKING FOR STANDARD 90 DEGREE FLARED INTERSECTION

(No Center Left Turn Lane on Major Road)

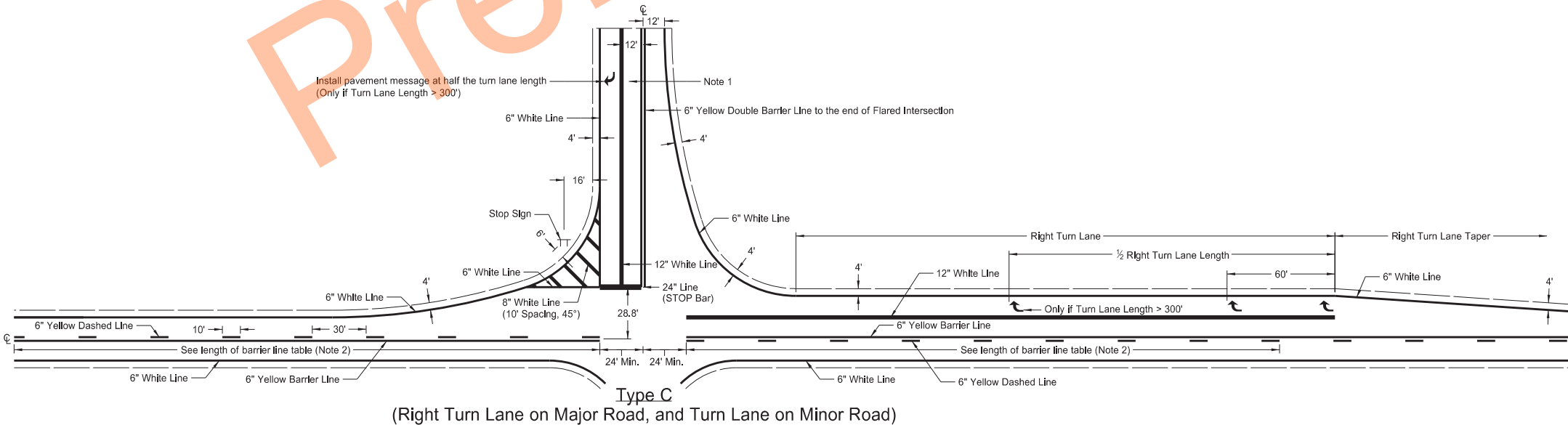
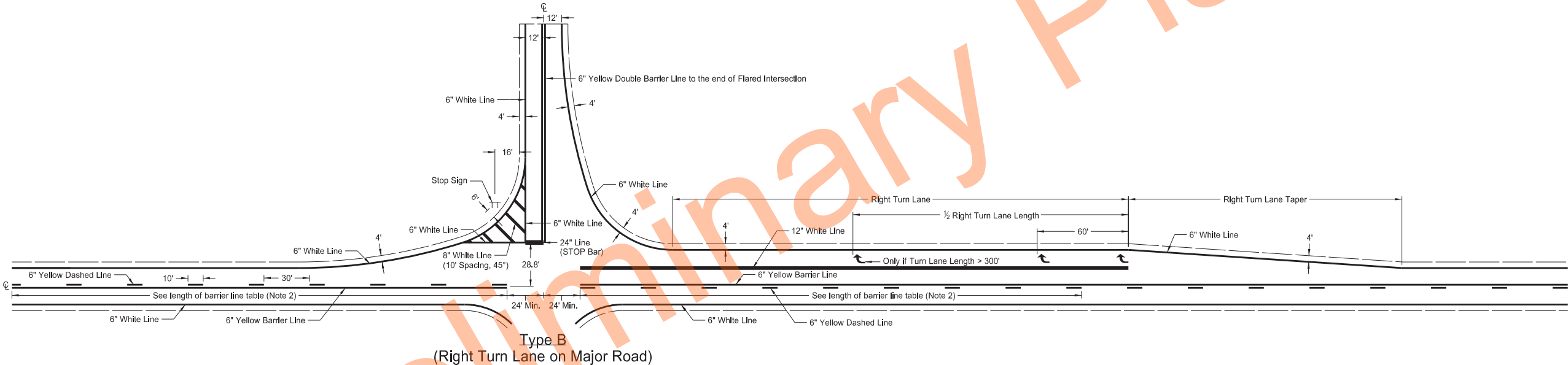
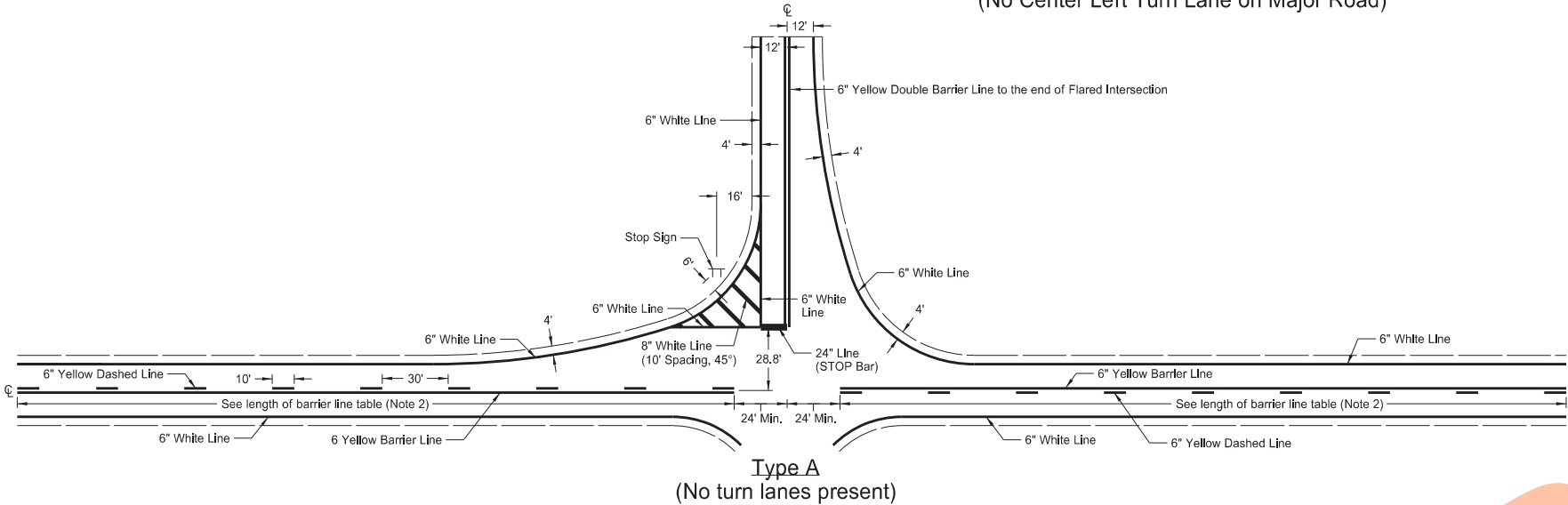
D-762-5

Notes

- 1. At "T" intersections (3-leg), additionally install left turn pavement marking message arrow.
- 2. The barrier lines have variable distances dependent on speed limit. Obtain barrier line length from table below (stopping sight distance.)
- 3. Normal width line - 6 inches wide for freeways, expressways, and ramps; 6 inches for all other roadways with speed limits > 40 mph.
- 4. Use 4 or 6 inch wide pavement marking for all other roadways with speed limits ≤ 40.
- 5. Wide line - 8 inches wide if 4 inch normal width lines are used and 12 inches wide if 6 inch normal width lines are used.

Table for Length of Barrier Line

Speed Limit (mph)	30	35	40	45	50	55	60	65	70
Minimum Length	200'	250'	305'	360'	425'	495'	570'	645'	730'



- 6" Marking
- 8" Marking
- 12" Marking
- 24" Marking

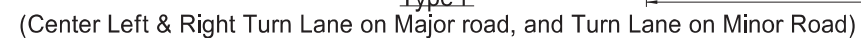
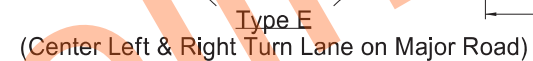
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
3-29-16	
REVISIONS	
DATE	CHANGE
8-17-17	Updated note & dimensioning.
8-30-18	Corrected pvmt mkg placement.
8-27-19	New Design Engineer PE Stamp.
11-22-23	Revised pavement marking widths.
1-17-24	Revised wide pvmt mkg width.



(Center Left Turn Lane on Major Road)



1. At "T" intersections (3-leg), additionally install left turn pavement marking message arrow.
2. Normal width line - 6 inches wide for freeways, expressways, and ramps; 6 inches for all other roadways with speed limits > 40 mph.
3. Use 4 or 6 inch wide pavement marking for all other roadways with speed limits $\leq$ 40.
4. Wide line - 8 inches wide if 4 inch normal width lines are used and 12 inches wide if 6 inch normal width lines are used.



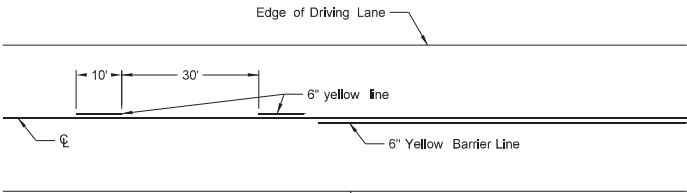
- 6" Marking
- 8" Marking
- 12" Marking
- 24" Marking

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
3-29-16	
REVISIONS	
DATE	CHANGE
8-17-17	Updated dimensioning.
8-27-19	New Design Engineer PE Stamp.
11-22-23	Revised pavement marking widths
1-17-24	Revised wide pvmt mkg width.

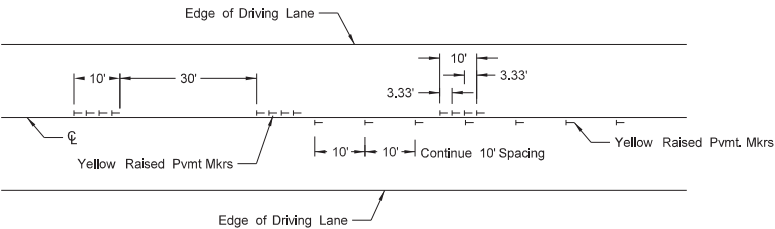


SHORT-TERM PAVEMENT MARKING

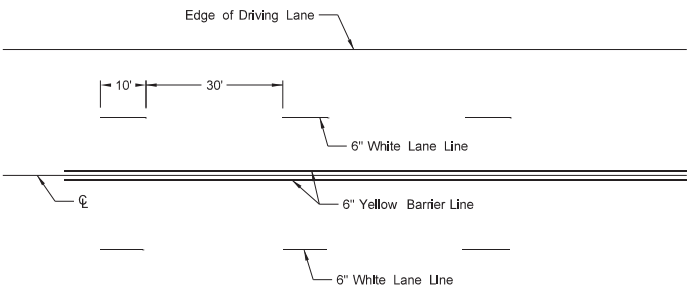
D-762-11



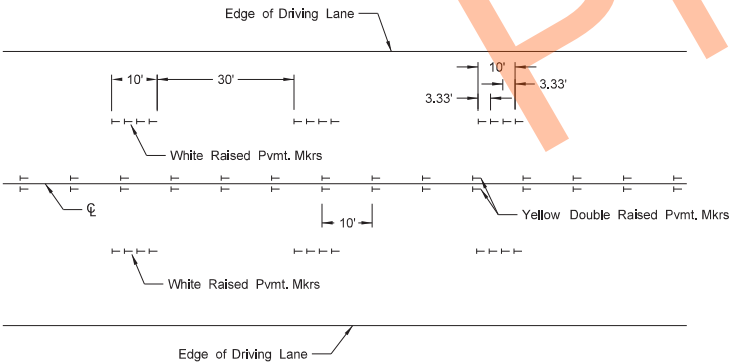
Painted or Tape Lines



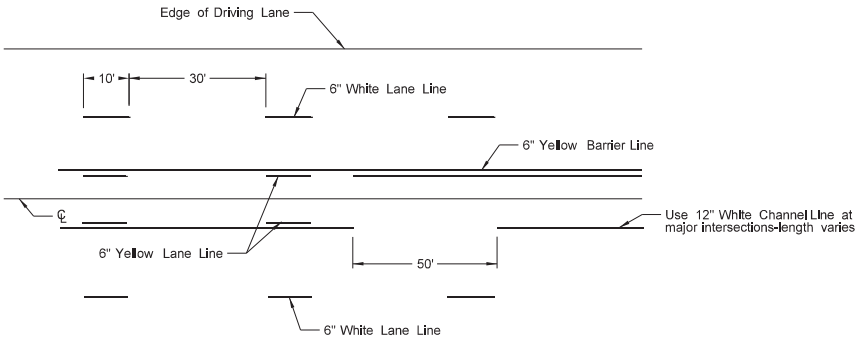
Raised Pavement Markers
TWO-LANE TWO-WAY ROADWAY



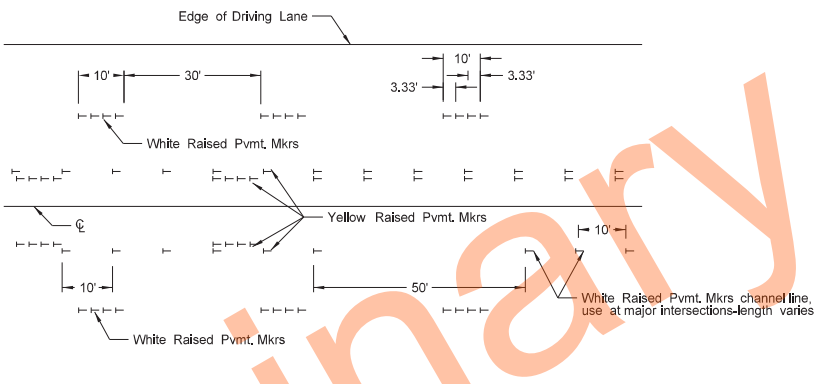
Painted or Tape Lines



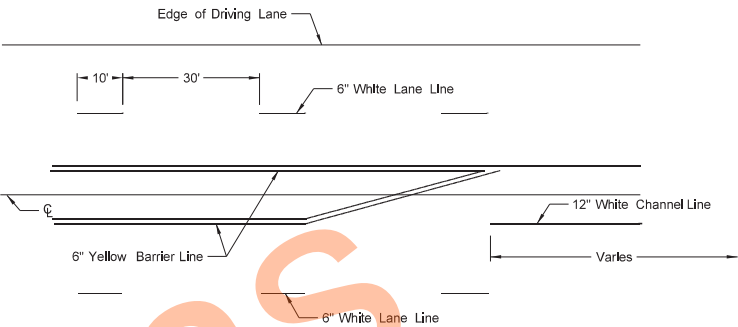
Raised Pavement Markers
FOUR LANE ROADWAY



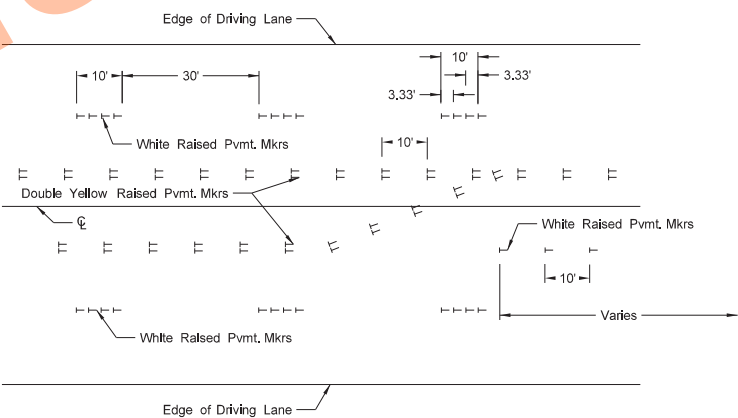
Painted or Tape Lines



Raised Pavement Markers
FIVE LANE ROADWAY TWO WAY LEFT TURN



Painted or Tape Lines



Raised Pavement Markers
FIVE LANE ROADWAY WITH MARKED ISLANDS

- NOTES:
1. Place no passing zones on two-lane two-way roadways as shown. In lieu of short term no passing zone pavement markings, place no passing zone signs. Replace no passing zone signs with short term no passing zone pavement marking within three days.
 2. Place short term center line stripe (paint) on top lift to match exact placement of permanent stripe.
 3. Remove raised markers and tape markings after permanent pavement marking is installed.
 4. Normal width line - 6 inches wide for freeways, expressways, and ramps; 6 inches for all other roadways with speed limits > 40 mph.
 5. Use 4 or 6 inch wide pavement marking for all other roadways with speed limits ≤ 40 mph.
 6. Wide lines - 8 inches wide if 4 inch normal width lines are used and 12 inches wide if 6 inch normal width lines are used.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-1-10	
REVISIONS	
DATE	CHANGE
3-29-16	Re-numbered to be D-762-11 (previously was D-762-6)
10-17-17	Updated to active voice.
8-27-19	New Design Engineer PE Stamp.
11-22-23	Revised pavement marking widths
1-17-24	Revised wide pvmt marking width.



MAILBOX LOCATION DETAILS

D-766-1

Notes:

- 1. The mailbox support and hardware details consist of the "V-Loc Mailbox Support System" manufactured by:

Tapco Traffic & Parking Control Co. Inc.
- Use any equal crash tested and Federal Highway Administration approved support system meeting the requirements of NCHRP Report 350 or MASH. Install approved alternate mailbox assemblies in the manner and arrangement crash tested.
- 2. Install mailboxes in Alternate "A" locations when possible. Install mailboxes in Alternate "B" locations when warranted by existing field conditions.
- 3. Locate mailboxes on the right-hand side of the road in the direction traveled by the carrier. The Engineer will verify the correct direction with the postmaster before installion.
- 4. Install mailboxes on private drive approaches on the downstream side of the approach.
- 5. Install angle connection parallel to traffic flow for size 2 mailbox mounted on single posts.
- 6. For Size 2 mailbox mounted on multiple supports, attach the adapter plate to mounting bracket with 2 each, 3/8" by 9/16" bolts with lock washers and nuts. Then attach the unit to the formed tube support frame using 4 angle connections as shown in Detail A.
- 7. Space multiple support frames a minimum of 4 feet apart. Space single support frames a minimum of 3 ft apart. Do not place more than five No. 1 mailboxes, three No. 2 mailboxes, or any combination of four No. 1-A and No. 2 mailboxes on multiple support frames.

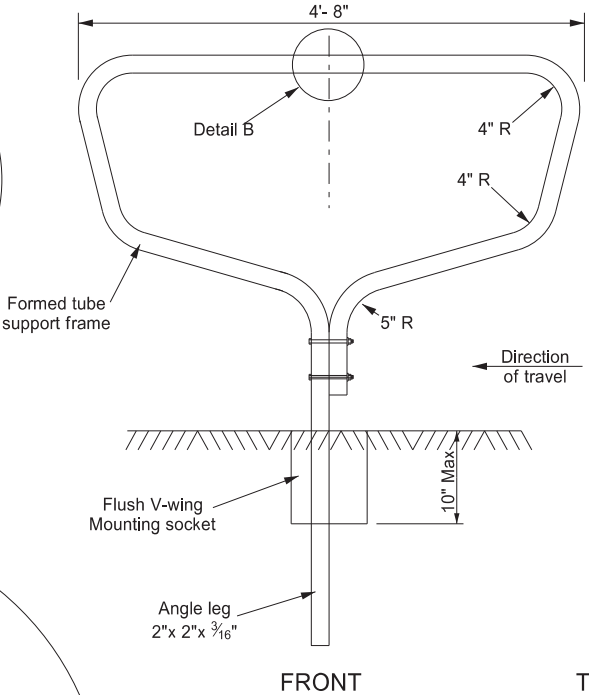
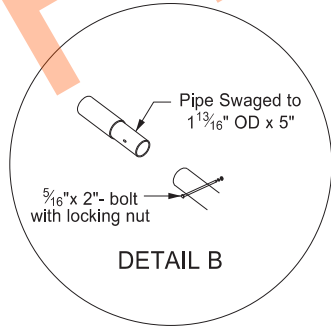
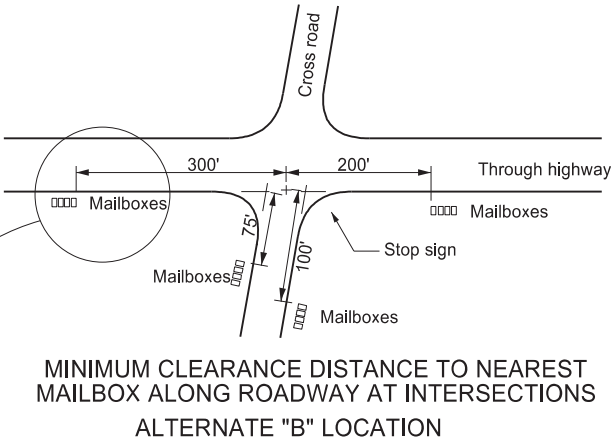
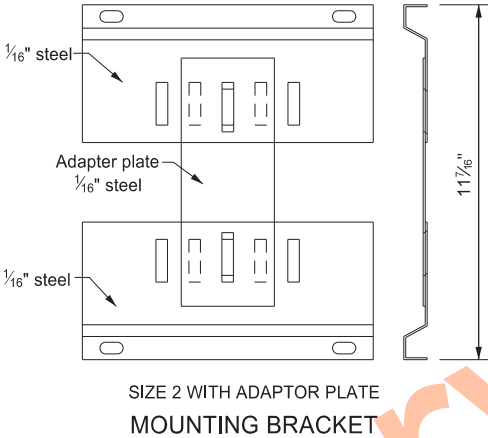
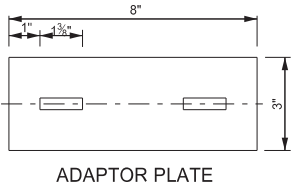
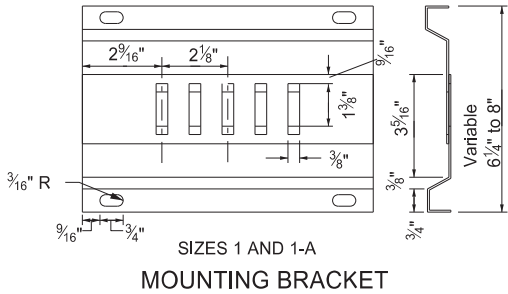
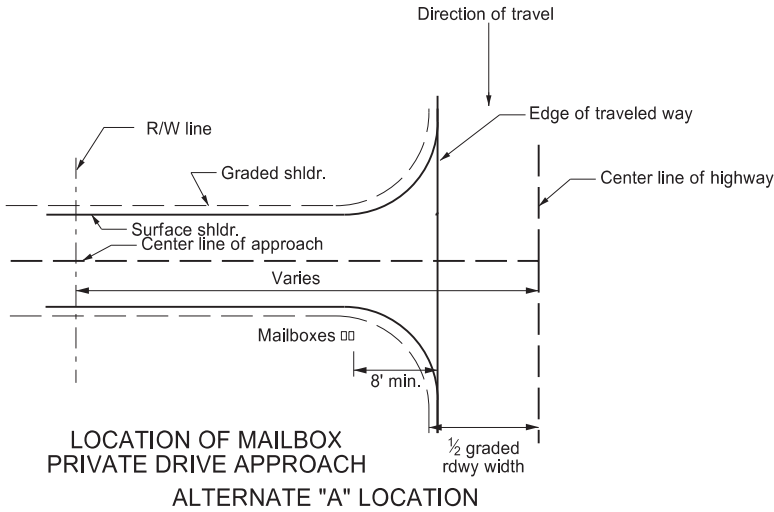
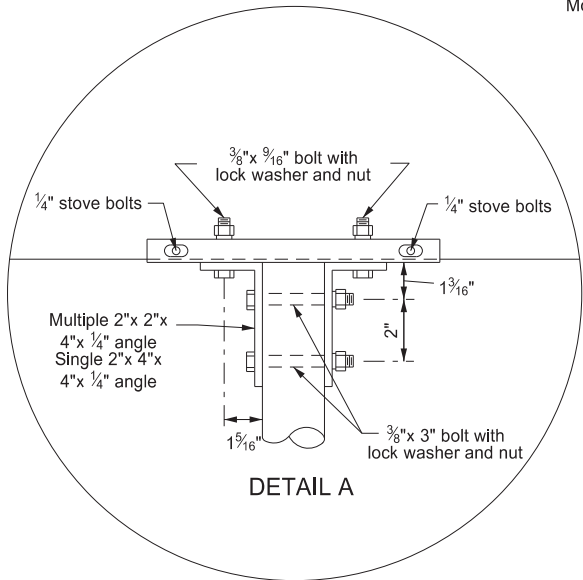
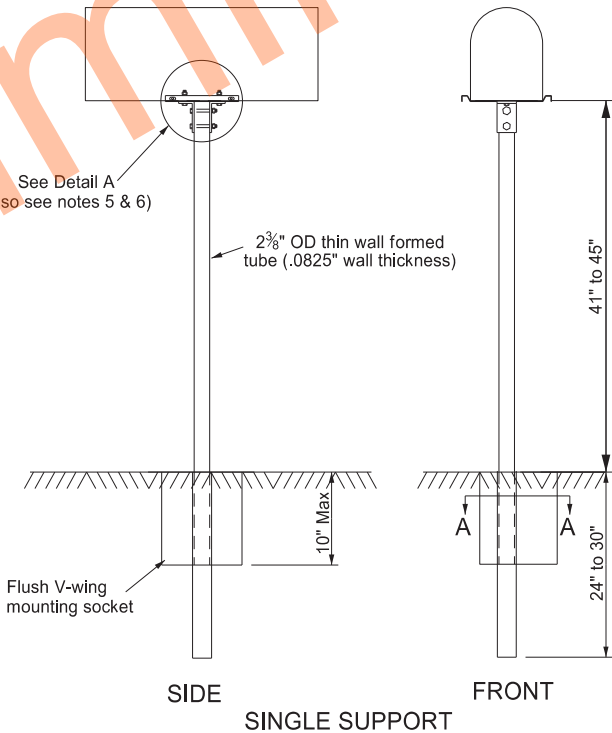
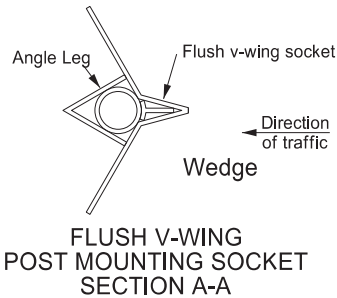
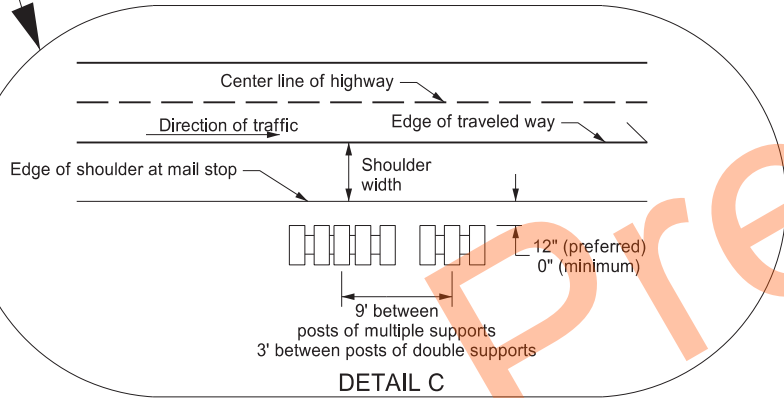


TABLE A
TYPICAL MAILBOX DIMENSIONS

Size	Width	Height	Length
1	6 1/2"	8 1/2"	19"
1-A	8"	10 1/2"	21"
2	11 1/2"	13 1/2"	23 1/2"



NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-15-2010	
REVISIONS	
DATE	CHANGE
08-25-2023	Dsn Engr stamp/signature update



08/25/23

Notes:

- 1. See typical section on plans for thickness of aggregate base, pavements and finished shoulder widths.
- 2. Basis of Estimate: Include all costs for the preformed expansion joint and additional concrete slab thickness in the price bid for concrete pavement pay items.

