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NDDOT ABBREVIATIONS

?	This is a special text character used in the labeling of existing features. It indicates a feature that has an unknown characteristic, potentially based on: lack of description, location accuracy or purpose.
Abn	abandoned
Abut	abutment
Adj	adjusted
Aggr	aggregate
Ahd	ahead
ARV	air release valve
Align	alignment
Al	alley
Alt	alternate
Alum	aluminum
ADA	Americans with Disabilities Act
&	and
Appr	approach
Approx	approximate
ACP	asbestos cement pipe
Asph	asphalt
AC	asphalt cement
Assmd	assumed
@	at
Atten	attenuation
ATR	automatic traffic recorder
Ave	Avenue
Avg	average
ADT	average daily traffic
Bk	back
BF	back face
Balc	balcony
B Wire	barbed wire
Barr	barricade
Btry	battery
BI	beehive inlet
Beg	begin
BG	below grade
BM	bench mark
Bkwy	bikeway
Bit	bituminous
Blk	block
BH	bore hole
Bot	bottom
Blvd	Boulevard
Bndry	boundary
Brkwy	breakaway
Br	bridge
Bldg	building
Bus.	business
BV	butterfly valve
Byp	bypass
C Gdrl	cable guardrail
Calc	calculate
CIP	cast iron pipe
CB	catch basin
CRS	cationic rapid setting
C Gd	cattle guard
C To C	center to center
CL or ℄	centerline
Ch	chain
Chnlk	chain-link
Ch Blk	channel block
Ch Ch	channel change
Chk	check
Chsld	chiseled
Cir	circle
Cl	class
Clnt	clean-out
Clr	clear
Cl&gr	clearing & grubbing
Comb.	combination
Coml	commercial
Compr	compression
CADD	computer aided drafting & design
Conc	concrete
CECB	concrete erosion control blanket
Cond	conductor
Const	construction
Cont	continuous
CSB	continuous split barrel sample
Contr	contraction
Contr	contractor
CP	control point
Coord	coordinate
Cor	corner
Corr	corrected
CAES	corrugated aluminum end section
CAP	corrugated aluminum pipe
CMES	corrugated metal end section
CMP	corrugated metal pipe
CPVCP	corrugated poly-vinyl chloride pipe
CSES	corrugated steel end section
CSFES	corrugated steel flared end section
CSP	corrugated steel pipe
CSTES	corrugated steel traversable end section
Co	County
Crse	course
Ct	Court
Xarm	cross arm
Xbuck	cross buck
Xsec	cross sections
Xing	crossing
Xrd	crossroad
Crn	crown
Culv	culvert
C&G	curb & gutter
CI	curb inlet
CR	curb ramp
C	cut
Dd Ld	dead load
Defl	deflection
Defm	deformed
Dlnt	delineate
Dlntr	delineator
Depr	depression
Desc	description
Det	detail
DWP	detectable warning panel
Dtr	detour
Dia or ø	diameter
Dir	direction
Dist	distance
DM	disturbed material
DB	ditch block
DG	ditch grade
Dbl	double
Dn	down
Dwg	drawing
Dr	drive
Drwy	driveway
DI	drop inlet
D	dry density
Ea	each
Esmt	easement
E	East
EB	Eastbound
Elast	elastomeric
EL	electric locker
E Mtr	electric meter
EVSE	electric vehicle supply equipment
Elec	electric/al
EDM	electronic distance meter
Elev or El	elevation
Ellipt	elliptical
Emb	embankment
Emuls	emulsion/emulsified
ES	end section
Engr	engineer
ESS	environmental sensor station
Eq	equal
Evgr	evergreen
Exc	excavation
Exst	existing
Exp	expansion
Expy	Expressway
E	external of curve
Extru	extruded
FOS	factor of safety
Fed	Federal
FP	feed point
Fn	fence
Fn P	fence post
FO	fiber optic
FD	field drive
F	fill
FAA	fine aggregate angularity
FH	fire hydrant
Fl	flange
Flrd	flared
FES	flared end section
F Bcn	flashing beacon
FA	flight auger sample
FL	flow line
Ftg	footing
FM	force main
Fnd	found
Fdn	foundation
Frac	fractional
Frwy	freeway
Frt	front
FF	front face
F Disp	fuel dispenser
FFP	fuel filler pipes
FLS	fuel leak sensor
Furn	furnish/ed

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
07-01-14	
REVISIONS	
DATE	CHANGE
04-23-18	General Revisions
09-20-18	General Revisions
12-18-20	General Revisions
08-16-22	General Revisions
04-14-25	General Revisions

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NDDOT ABBREVIATIONS

Galv	galvanized
Gar	garage
Gs L	gas line
G Reg	gas line regulator
GMV	gas main valve
G Mtr	gas meter
GSV	gas service valve
GVP	gas vent pipe
GV	gate valve
Ga	gauge
Gov	government
Grd	graded/grade
Grnd	ground
GWM	ground water monitor
Gdrl	guardrail
Gtr	gutter
H Plg	H piling
Hdwl	headwall
Ht	height
Hel	helical
HDPE	high density polyethylene
HM	high mast
HP	high pressure
HPS	high pressure sodium
HTCG	high tension cable guardrail
Hwy	highway
Hor	horizontal
HBP	hot bituminous pavement
HMA	hot mix asphalt
Hyd	hydrant
Ph	hydrogen ion content
Id	identification
Incl	inclinometer tube
IMH	inlet manhole
ID	inside diameter
Inst	instrument
Intchg	interchange
Intmdt	intermediate
Intscn	intersection
Inv	invert
IP	iron pipe
Jt	joint
Jct	junction
Ln	lane
Lg	large
Lat	latitude
Lt	left
Lens	lenses
Lvl	level
Lvlng	leveling
Lht	light
LP	light pole
Ltg	lighting
Liq	liquid
LL	liquid limit
Loc	location
Long.	longitude
Lp	loop
LD	loop detector
Lum	luminaire
Mb	mailbox
ML	main line
MH	manhole
Mkd	marked
Mkr	marker
Mkg	marking
MA	mast arm
Matl	material
Max	maximum
Meas	measure
Mdn	median
MD	median drain
MC	medium curing
MGS	Midwest Guardrail System
MM	mile marker
MP	mile post
Min	minimum
Misc	miscellaneous
Mon	monument
Mnd	mound
Mtbl	mountable
Mtd	mounted
Mtg	mounting
Mk	muck
Neop	neoprene
Ntwk	network
N	North
NE	Northeast
NW	Northwest
NB	Northbound
No. or #	number
Obsc	obscure(d)
Ocpd	occupied
Ocpy	occupy
O/s	offset
OC	on center
C	one dimensional consolidation
OC	organic content
Orig	original
O To O	out to out
OD	outside diameter
OH	overhead
PMT	pad mounted transformer
Pg	pages
Pntd	painted
Pr	pair
Pnl	panel
Pk	park
PSD	passing sight distance
Pvmt	pavement
Ped	pedestal
Ped	pedestrian
PPP	pedestrian pushbutton post
Pen.	penetration
Perf	perforated
Per.	perimeter
Perm	permanent
PL	pipeline
Pl	place
P&P	plan & profile
PL	plastic limit
Pl or ℄	plate
Pt	point
PE	polyethylene
PVC	polyvinyl chloride
PCC	Portland Cement concrete
PP	power pole
Preempt	preemption
Prefab	prefabricated
Prfmd or Pref	preformed
Prep	preperation
Press.	pressure
PRV	pressure relief valve
Prestr	prestressed
Pvt	private
PD	private drive
Prod.	production/produce
Prog	programmed
Prop.	property
Ppsd	proposed
PB	pull box
Qty	quantity
Qtr	quarter
Rad or R	radius
RR	railroad
Rlwy	railway
Rsd	raised
RC	rapid curing
Rec	record
Rcy	recycle
RAP	recycled asphalt pavement
RPCC	recycled portland cement concrete
Ref	reference
R Mkr	reference marker
RM	reference monument
RP	reference point
Refl	reflectorized
RCB	reinforced concrete box
RCES	reinforced concrete end section
RCFES	reinforced concrete flared end section
RCP	reinforced concrete pipe
RCPS	reinforced concrete pipe sewer
RCTES	reinforced concrete traversable end section
Reinf	reinforcement
Res	reservation
Res	residence
Ret	retaining
Rev	reverse
Rt	right
R/W	right of way
Riv	river
Rd	road
Rdbd	road bed
Rdwy	roadway
RWIS	roadway weather information system
Rk	rock
Rt	route

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION

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NDDOT ABBREVIATIONS

D-101-3

Salv	salvage(d)
San	sanitary sewer line
Sec	section
SL	section line
Sep	separation
Seq	sequence
Serv	service
Sht	sheet
Shtng	sheeting
Shldr	shoulder
Sw or Sdwk	sidewalk
SD	sight distance
SN	sign number
Sig	signal
Sgl	single
SRCP	slotted reinforced concrete pipe
SC	slow curing
SS	slow setting
Sm	small
S	South
SE	Southeast
SW	Southwest
SB	Southbound
Sp	spaces
Spcl	special
SA	special assembly
SP	special provisions
G	specific gravity
Spk	spike
SB	split barrel sample
SH	sprinkler head
SV	sprinkler valve
Sq	square
Stk	stake
Std	standard
N	standard penetration test
Std Specs	standard specifications
Stm L	steam line
SEC	steel encased concrete
SMA	stone matrix asphalt
SSD	stopping sight distance
SD	storm drain
St	street
SPP	structural plate pipe
SPPA	structural plate pipe arch
Str	structure
Subd	subdivision
Sub	subgrade
Sub Prep	subgrade preperation
Ss	subsoil
SS	supplement specification
Supp	supplemental
Surf	surfacing
Surv	survey
Sym	symmetrical

Tel	telephone
Tel B	Telephone Booth
Tel P	telephone pole
Tv	television
Temp	temperature
Temp	temporary
TBM	temporary bench mark
T	thinwall tube sample
Ts	topsoil
Traf	traffic
TSCB	traffic signal control box
Tr	trail
Transf	transformer
Trans	transition
TT	transmission tower
TES	traversable end section
Trans	transverse
Trtd	treated
Trmt	treatment
Qc	triaxial compression
TERO	tribal employment rights ordinance
Tpl	triple
Typ	typical
Qu	unconfined compressive strength
Ugrnd	underground
Util	utility
VG	valley gutter
Vap	vapor
Vert	vertical
VCP	vitrified clay pipe
Vol	volume
VSFS	vehicle speed feedback sign
Wkwy	walkway
W	water content
WGV	water gate valve
WL	water line
WM	water main
WMV	water main valve
W Mtr	water meter
WSV	water service valve
WW	water well
Wrng	wearing
WIM	weigh in motion
W	west
WB	westbound
Wrng	wiring
W/	with
W/o	without

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NDDOT ABBREVIATIONS

MEASUREMENTS

ac	acres
A	ampere
Bd Ft	board feet
Cd	candela
cm	centimeter
C	coulomb
CF	cubic feet
m3	cubic meter
m3/s	cubic meters per second
CY	cubic yard
CY/mi	cubic yards per mile
D or Deg	degree
F	Fahrenheit
F	farad
ft	feet/foot
Gal	gallon
G	giga
Ha	hectare
H	henry
Hz	hertz
hr	hour(s)
in.	inch
J	joule
K	kelvin
kN	kilo newton
kPa	kilo pascal
kg	kilogram
kg/m3	kilogram per cubic meter
km	kilometer
K	Kip(s)
LF	linear foot
L	litre
Lm	lumen
L sum	lump sum
Lx	lux
M Hr	man hour
M	mega
m	meter
m/s	meters per second
mi	mile
mL	milliliter
mm	millimeter
mm/hr	millimeters per hour
n	nano
N	newton
Pa	pascal
lb	pounds
sec	seconds
S	siemens
SF	square feet
km2	square kilometer
m2	square meter
SY	square yard
Sta Yd	station yards
SI	Systems International
T	tesla
T/mi	tons per mile
V	volt
W	watt
Wb	weber

SURVEY DESCRIPTIONS

Az	azimuth
Bs	backsight
Brg	bearing
BP Cap	blue plastic cap
BS	both sides
BC	brass cap
CC	closing corner
CS	curve to spiral
Eq	equation
E	external of curve
FS	far side
FB	field book
Fs	foresight
Geod	geodetic
GIS	Geographical Information System
GPS	Global Positioning System
HI	height of instrument
IM	iron monument
I Pn	iron pin
LS	Land Surveyor (licensed)
LSIT	Land Surveyor In Training
L	length of curve
LC	long chord
LB	level book
MC	meander corner
Mer	meridian
M	mid ordinate of curve
NGS	National Geodetic Survey
NS	near side
Obsn	observation
Off Loc	office location
OP Cap	orange plastic cap
PK	Parker-Kalon nail
P Cap	plastic cap
PP Cap	pink plastic cap
PCC	point of compound curve
PC	point of curve
PI	point of intersection
PRC	point of reverse curvature
PT	point of tangent
POC	point on curve
POT	point on tangent
RTP	random traverse point
Rge	range
RP Cap	red plastic cap
SC	spiral to curve
SC	standard corner
ST	spiral to tangent
Sta	station
SE	superelevation
Tan	tangent
T	tangent (semi)
TS	tangent to spiral
Twp	township
TB	transit book
TP	traverse point
TP	turning point
USC&G	US Coast & Geodetic Survey
USGS	US Geologic Survey
VC	vertical curve
WC	witness corner
WGS	World Geodetic System
YP Cap	yellow plastic cap
Z	zenith

SOIL TYPES

Cl	clay
Cl F	clay fill
Cl Hvy	clay heavy
Cl Lm	clay loam
Co S	coal slack
C Gr	coarse gravel
CS	coarse sand
FS	fine sand
Gr	gravel
Lig Co	lignite coal
Lig Sl	lignite slack
Lm	loam
Rk	rock
Sd	sand
Sdy Cl	sandy clay
Sdy Cl Lm	sandy clay loam
Sdy Fl	sandy fill
Sdy Lm	sandy loam
Sc	scoria
Sh	shale
Si Cl	silt clay
Si Cl Lm	silty clay loam
Si Lm	silty loam

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION

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DATE	CHANGE
12-18-20	Sheet Added - Continued from D-101-3
4-14-25	General Revisions

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NDDOT UTILITY COMPANY AND ORGANIZATION ABBREVIATIONS

D-101-10

702COM	702 Communications
ACCENT	Accent Communications
AGASSIZ WU	Agassiz Water Users District
AGC	Associated General Contractors of America
ALL PL	Alliance Pipeline
ALL SEAS WU	All Seasons Water Users District
AMOCO PI	Amoco Pipeline Company
AMRDA HESS	Amerada Hess Corporation
AT&T	AT&T Corporation
B PAW	Bear Paw Energy Incorporated
BAKER ELEC	Baker Electric
BASIN ELEC	Basin Electric Cooperative Incorporated
BEK TEL	Bek Communications Cooperative
BELLE PL	Belle Fourche Pipeline Company
BLM	Bureau of Land Management
BNSF	Burlington Northern Santa Fe Railway
BOEING	Boeing
BRNS RWD	Barnes Rural Water District
BURK-DIV ELEC	Burke-Divide Electric Cooperative
BURL WRD	Burleigh County Water Resource District
CABLE ONE	Cable One
CABLE SERV	Cable Services
CAP ELEC	Capital Electric Cooperative Incorporated
CASS CO ELEC	Cass County Electric Cooperative
CASS RWU	Cass Rural Water Users District
CAV ELEC	Cavalier Rural Electric Cooperative
CBLCOM	Cablecom Of Fargo
CENEX PL	Cenex Pipeline
CENT PL WATER DIST	Central Pipe Line Water District
CENT PWR ELEC	Central Power Electric Cooperative
CENTURYLINK	CenturyLink
COE	Corps of Engineers
CONS COMM	Consolidated Communications
CONS TELCOM	Consolidated Telcom
CONT RES	Continental Resource Inc
CPR	Canadian Pacific Railway
D O E	Department Of Energy
DAK CARR	Dakota Carrier Network
DAK CENT TEL	Dakota Central Telephone
DAK RWD	Dakota Rural Water District
DGC	Dakota Gasification Company
DICKEY R NET	Dickey Rural Networks
DICKEY WRD	Dickey County Water Resource District
DICKEY TEL	Dickey Telephone
DNRR	Dakota Northern Railroad
DOME PL	Dome Pipeline Company
DVELEC	Dakota Valley Electric Cooperative
DVMW	Dakota, Missouri Valley & Western
E CENT REG WD	East Central Water District
ENBRDG	Enbridge Pipelines Incorporated
ENVENTIS	Enventis Telephone
EQUINOR	Equinor Pipeline
FALK MNG	Falkirk Mining Company
FHWA	Federal Highway Administration
G FKS-TRL WD	Grand Forks-traill Water District
GETTY TRD & TRAN	Getty Trading & Transportation
GLDN W ELEC	Golden West Electric Cooperative
GTR RAMSEY WD	Greater Ramsey Water District
GT PLNS NAT GAS	Great Plains Natural Gas Company
HALS TEL	Halstad Telephone Company
IDEA1	Idea1
INT-COMM TEL	Inter-Community Telephone Company
KANEB PL	Kaneb Pipeline Company
KEM ELEC	Kem Electric Cooperative Incorporated
KOCH GATH SYS	Koch Gathering Systems Incorporated
LKHD PL	Lakehead Pipeline Company
LWR YELL R ELEC	Lower Yellowstone Rural Electric
LUMEN	Lumen Technologies Incorporated
MCKNZ CON	McKenzie Consolidated Telcom
MCKNZ ELEC	McKenzie Electric Cooperative
MCKNZ WRD	McKenzie County Water Resource District
MCLEOD	McLeod USA
MCLN ELEC	McLean Electric Cooperative
MCLN-SHRDN R WAT	McLean-Sheridan Rural Water District
MDU	Montana-dakota Utilities
MIDCO	MidContinent Communications
MIDSTATE TEL	Midstate Telephone Company
MINOT CABLE	Minot Cable Television
MINOT TEL	Minot Telephone Company
MISS VALL COMM	Missouri Valley Communications Incorporated
MISS W W S	Missouri West Water System
MNKOTA PWR	Minnkota Power
MOR-GRAN-SOU ELEC	Mor-gran-sou Electric Cooperative
MOUNT-WILLI ELEC	Mountrail-williams Electric Cooperative
MLGC	Moore & Liberty - Griggs County
MUNICIPAL	City Water And Sewer
MUNICIPAL	City Of '.....'
N CENT ELEC	North Central Electric Cooperative
N PRAIR REG WD	North Prairie Regional Water District
ND PKS & REC	North Dakota Parks And Recreation
ND TEL	North Dakota Telephone Company
NDDOT	North Dakota Department of Transportation
NE REG WD	Northeast Regional Water District
NDSU SOIL SCI DEPT	NDSU Soil Science Department
NEMONT TEL	Nemont Telephone
NODAK R ELEC	Nodak Rural Electric Cooperative
NOON FRMS TEL	Noonan Farmers Telephone Company
NPR	Northern Plains Railroad
NSP	Northern States Power
NTHN BRDR PL	Northern Border Pipeline
NTHN PLNS ELEC	Northern Plains Electric Cooperative Incorporated
NTHWSTRN REF	Northwestern Refinery Company
NW COMM	Northwest Communication Cooperation
NWRWD	Northwest Rural Water District
ONEOK	Oneok gas
OSHA	Occupational Safety and Health Administration
OTTR TL PWR	Otter Tail Power Company
PAAP	Plains All American Pipeline
P L E M	Prairielands Energy Marketing
POLAR COM	Polar Communications
PVT ELEC	Private Electric
QWEST	Qwest Communications
R&T REG WD	R & T Water District
RED RIV COMM	Red River Communications
RESVTN TEL	Reservation Telephone
ROBRTS TEL	Roberts Company Telephone
R-RIDER ELEC	Roughrider Electric Cooperative
RRVW	Red River Valley & Western Railroad
S CENT REG WD	South Central Regional Water District
SE W U	Southeast Water Users Incorporated
SCOTT CABLE	Scott Cable Television Dickinson
SHERDN ELEC	Sheridan Electric Cooperative
SHEYN VLY ELEC	Sheyenne Valley Electric Cooperative
SKYTECH	Skyland Technologies Incorporated
SLOPE ELEC	Slope Electric Cooperative Incorporated
SOURIS RIV TELCOM	Souris River Telecommunications
ST WAT COMM	State Water Commission
STATE LN WATER	State Line Water Cooperative
STER ENG	Sterling Energy
STUT RWD	Stutsman Rural Water District
SW PL PRJ	Southwest Pipeline Project
SWWA	Southwest Water Authority
SUNOCO	Sunoco LP
T M C	Turtle Mountain Communications
TCI	TCI of North Dakota
TESORO HGH PLNS PL	Tesoro High Plains Pipeline
TRI-CNTY WU	Tri-County Water Users Incorporated
TRL CO WRD	Traill County Water Resource District
UNTD TEL	United Telephone
UPPR SOUR WD	Upper Souris Water District
US SPRINT	U.S. Sprint
USAF MSL CABLE	U.S.A.F. Missile Cable
USFWS	US Fish and Wildlife Service
USW COMM	U.S. West Communications
VRNDRY ELEC	Verendrye Electric Cooperative
W RIV TEL	West River Telephone Incorporated
WAPA	Western Area Power Administration
WAWSA	Western Area Water Supply Authority
WEB	W. E. B. Water Development Association
WILLI WRD	Williams County Water Resource District
WILSTN BAS PL	Williston Basin Interstate Pipeline Company
WLSH RWD	Walsh Water Rural Water District
WOLVRTN TEL	Wolverton Telephone
XLENER	Xcel Energy
YSVR	Yellowstone Valley Railroad

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LINE STYLES

D-101-20

Existing Topography

- Existing Ground Void
- Existing Cemetary Boundary
- Existing Box Culvert Bridge
- Existing Concrete Surface
- Existing Drainage Structure
- Existing Gravel Surface
- Existing Riprap
- Existing Dirt Surface
- Existing Asphalt Surface
- Existing Tie Point Line
- Existing Railroad Centerline
- Existing Guardrail Cable
- Existing Guardrail Metal
- Existing Edge of Water
- Existing Fence
- Existing Railroad
- Existing Field Line
- Exst Flow
- Existing Curb
- Existing Valley Gutter
- Existing Driveway Gutter
- Existing Curb and Gutter
- Existing Mountable Curb and Gutter
- Existing 3-Cable w Posts
- Site Boundary
- Existing Berm, Dike, Pit, or Earth Dam
- Existing Ditch Block
- Existing Tree Boundary
- Existing Brush or Shrub Boundary
- Existing Retaining Wall
- Existing Planter or Wall
- Existing W-Beam Guardrail with Posts
- Existing Railroad Switch
- Gravel Pit - Borrow Area
- Existing Wet Area-Vegetation Break
- Existing High Tension Cable Guardrail
- Existing High Tension Cable Guardrail with Posts

Proposed Topography

- 3-Cable w Posts
- Flow
- Fence
- Remove Line
- Wall
- Retaining Wall (Plan View)
- W-Beam w Posts
- High Tension Cable Guardrail with Posts

Existing Utilities

- Existing Electrical
- Existing Fiber Optic Line
- Existing TV Fiber Optic
- Existing Gas Pipe
- Existing Overhead Utility Line
- Existing Power
- Existing Fuel Pipeline
- Existing Undefined Above Ground Pipe Line
- Existing Sanitary Sewer
- Existing Sanitary Force Main
- Existing Storm Drain
- Existing Storm Drain Force Main
- Existing Culvert
- Existing Telephone Line
- Existing TV Line
- Existing Water or Steam Line
- Existing Under Drain
- Existing Slotted Drain
- Existing Conduit
- Existing Conductor
- Existing Down Guy Wire Down Guy
- Existing Underground Vault or Lift Station

Proposed Utilities

- 24 Inch Pipe
- Reinforced Concrete Pipe
- Under Drain
- Edge Drain

Traffic Utilities

- Conductor
- Fiber Optic
- Existing Loop Detector
- Existing Double Micro Loop Detector
- Micro Loop Detector Double
- Existing Micro Loop Detector
- Micro Loop Detector
- Signal Head with Mast Arm
- Existing Signal Head with Mast Arm

Sign Structures

- Existing Overhead Sign Structure
- Existing Overhead Sign Structure Cantilever
- Overhead Sign Structure Cantilever

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION

07-01-14

REVISIONS

DATE	CHANGE
09-23-16 12-18-20	Added and Revised Items, Organized by Functional Groups General Revisions

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Kirk J Hoff

12 18 2020

LINE STYLES

D-101-21

Right Of Way

- Easement
- Existing Easement
- Right of Way
- Existing Right of Way
- Existing Right of Way Railroad
- Existing Right of Way Not State Owned
- Existing Government Lot Line
- Existing Adjacent Block Lines
- Existing Adjacent Lot Lines
- Existing Adjacent Property Line
- Existing Adjacent Subdivision Lines
- Sight Distance Triangle Line
- Dimension Leader

Boundary Control

- Existing City Corporate Limits or Reservation Boundary
- Existing State or International Line
- Existing Township
- Existing County
- Existing Section Line
- Existing Quarter Section Line
- Existing Sixteenth Section Line
- Existing Centerline
- Tangent Line

Cross Sections and Typicals

- Existing Ground
- Existing Topsoil (Cross Section View)
- Existing Ground Void (Not Surveyed) (void — void — void — v)
- Existing Concrete
- Existing Aggregate (Cross Section View)
- Existing Curb and Gutter (Cross Section View)
- Existing Asphalt (Cross Section View)
- Existing Reinforcement Rebar

Geotechnical

- Geotextile Fabric Type D (D — D)
- Geogrid (Geo — Geo)
- Geotextile Fabric Type R (R — R)
- Geotextile Fabric Type R1 (R — R)
- Geotextile Fabric Type RR (RR — RR)
- Geotextile Fabric Type S (S — S)
- Subgrade Reinforcement
- Failure Line

Countours

- Depression Contours
- Supplemental Contour

Profile

- Subgrade, Subcut or Ditch Grade
- Topsoil Profile

Striping

- Centerline Pavement Marking
- Barrier with Centerline Pavement Marking
- Barrier Pavement Marking
- Stripe 4 IN Dotted Extension White
- Stripe 8 IN Dotted Extension White
- Stripe 8 IN Lane Drop

Pavement Joints

- Doweled Joint
- Tie Bar 30 Inch 4 Foot Center to Center
- Tie Bar 18 Inch 3 Foot Center to Center
- Tie Bar at Random Spacing

Bridge Details

- Small Hidden Object
- Large Hidden Object
- Phantom Object
- Existing Conditions Object
- Centerline Main
- Centerline Secondary
- Excavation Limits
- Proposed Ground
- Sheet Piling

Erosion Control

- Limits of Const Transition Line
- Bale Check
- Rock Check
- Floating Silt Curtain (S — S)
- Silt Fence (SF — SF)
- Excavation Limits
- Fiber Rolls

Environmental

- Wetland Mitigation
- Existing Wetland Easement USFWS
- Existing Wetland Jurisdictional
- Existing Wetland
- Tree Row

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
07-01-14	
REVISIONS	
DATE	CHANGE
09-23-16 12-18-20	Added and Revised Items, Organized by Functional Groups General Revisions

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SYMBOLS

D-101-30

North Arrow (Half Scale)

Alignment Data Point

Alignment Monument

Spot Elevation

Existing Miscellaneous Spot

Existing Access Control Arrow

Existing Benchmark

Reset USGS Marker

Iron Monument Found

Iron Pin R/W Monument

Property Corner

Iron Pin Reference Monument

Right of Way Marker (Exst, Ppsd, Reset)

Existing Federal Reference Corner

Existing Section Corner (Full, Quarter, Sixteenth, Meander)

Existing Witness Corner

Existing Control Point (CP, GPS-RTK, TRI)

Existing Traverse PI Aerial Panel

Existing Reference Marker Point NGS

Existing EFB Misc

Existing Bush or Shrub

Existing Large Evergreen Tree

Existing Small Evergreen Tree

Existing Large Tree

Existing Small Tree

Existing Tree Trunk

Cairn or Stone Circle

Existing Artifact

Existing Satellite Dish

Existing Weather Station

Existing Windmill or Tower

Reinforced Pavement

CSB Continuous Split Barrel Sample

FA Flight Auger Sample

SB Split Barrel Sample

T Thinwall Tube Sample

N Standard Penetration Test

Incl Inclinometer Tube

Excavation Unit

Existing Ground Water Well Bore Hole

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
07-01-14	
REVISIONS	
DATE	CHANGE
12-18-20	General Revisions

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SYMBOLS

D-101-31

- Flexible Delineator
- Flexible Delineator Type A (Exst, Ppsd)
- Flexible Delineator Type B (Exst, Ppsd)
- Flexible Delineator Type C (Exst, Ppsd)
- Flexible Delineator Type D (Exst, Ppsd)
- Flexible Delineator Type E (Exst, Ppsd)
- Delineator Type A (Exst, Ppsd, Diamond Grade-Reset)
- Delineator Type B (Exst, Ppsd, Diamond Grade-Reset)
- Delineator Type C (Exst, Ppsd, Diamond Grade)
- Delineator Type D (Exst, Ppsd, Diamond Grade)
- Delineator Type E (Exst, Ppsd, Diamond Grade)
- Barricade (Type I, Type II, Type III}
- Arrow Panel (Caution Mode, Double Direction, Left Directional, Right Directional, Sequencing, Truck Mounted)
- Attenuation Device
- Truck Mounted Attenuator
- Delineator Drums
- Flagger
- Tubular Marker
- Traffic Cone
- Back to Back Vertical Panel Sign

- Highway Sign (Exst, Ppsd)
- Mile Post Type A (Exst-Ppsd-Reset)
- Mile Post Type B (Exst, Ppsd)
- Mile Post Type C (Exst, Ppsd)
- Object Marker Type I (Exst, Ppsd)
- Object Marker Type II (Exst, Ppsd)
- Object Marker Type III (Exst, Ppsd)
- Existing Reference Marker
- Road Closure Gate 18 Ft (Exst, Ppsd)
- Road Closure Gate 28 Ft (Exst, Ppsd)
- Road Closure Gate 40 Ft (Exst, Ppsd)
- Existing Railroad Battery Box
- Existing RR Profile Spot
- Existing Railroad Crossbuck
- Existing Railroad Frog
- Existing Mailbox (Private, Federal)

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
07-01-14	
REVISIONS	
DATE	CHANGE
12-18-20	General Revisions

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SYMBOLS

D-101-32

- Existing Luminaire
- Luminaire LED
- Existing Light Standard Luminaire
- Relocate Light Standard
- Light Standard Light LED Luminaire
- Light Standard 35 Watt High Pressure Sodium Vapor Luminaire
- Light Standard 50 Watt High Pressure Sodium Vapor Luminaire
- Light Standard 70 Watt High Pressure Sodium Vapor Luminaire
- Light Standard 100 Watt High Pressure Sodium Vapor Luminaire
- Light Standard 150 Watt High Pressure Sodium Vapor Luminaire
- Light Standard 200 Watt High Pressure Sodium Vapor Luminaire
- Light Standard 250 Watt High Pressure Sodium Vapor Luminaire
- Light Standard 310 Watt High Pressure Sodium Vapor Luminaire
- Light Standard 400 Watt High Pressure Sodium Vapor Luminaire
- Light Standard 700 Watt High Pressure Sodium Vapor Luminaire
- Light Standard 1000 Watt High Pressure Sodium Vapor Luminaire
- Emergency Vehicle Detector
- Video Detection Camera

- High Mast Light Standard 3 Luminaire (Exst, Ppsd)
- High Mast Light Standard 4 Luminaire (Exst, Ppsd)
- High Mast Light Standard 5 Luminaire (Exst, Ppsd)
- High Mast Light Standard 6 Luminaire (Exst, Ppsd)
- High Mast Light Standard 7 Luminaire (Exst, Ppsd)
- High Mast Light Standard 8 Luminaire (Exst, Ppsd)
- High Mast Light Standard 9 Luminaire (Exst, Ppsd)
- High Mast Light Standard 10 Luminaire (Exst, Ppsd)
- Overhead Sign Structure Load Center (Exst, Ppsd)
- Traffic Signal Controller (Exst, Ppsd)
- Pad Mounted Traffic Signal Controller (Exst, Ppsd)
- Flashing Beacon (Exst, Ppsd)
- Concrete Foundation (Exst, Ppsd)
- Pipe Mounted Flasher (Exst, Ppsd)
- Pad Mounted Feed Point (Exst, Ppsd)
- Pipe Mounted Feed Point with Pad (Exst, Ppsd)
- Pole Mounted Feed Point (Exst, Ppsd)
- Junction Box (Exst, Ppsd)
- Existing Pedestrian Head with Number
- Existing Signal Head
- Pole Mounted Head
- Existing Lighting Standard Pole

- Existing Traffic Signal Standard
- Pull Box (Exst-Ppsd-Undefined)
- Intelligent Transportation Pull Box (Exst, Ppsd)
- Transformer (Exst, Ppsd)
- Power Pole (Exst-Ppsd-with Transformer)
- Wood Pole (Exst, Ppsd)
- Pedestrian Push Button Post (Exst, Ppsd)
- Existing Pole
- Existing Telephone Pole
- Existing Post
- Connection Conductor (Ground, Neutral, Phase 1, Phase 2)

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
07-01-14	
REVISIONS	
DATE	CHANGE
12-18-20	General Revisions

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SYMBOLS

D-101-33

Existing Manhole (Electrical, Gas, Telephone)

Water Manhole (Exst, Exst with Valve)

Sanitary Sewer Manhole (Exst, Ppsd, Exst with Valve)

Sanitary Force Main Manhole (Exst, Ppsd, Exst with Valve)

Storm Drain Manhole (Exst, Ppsd, Exst with Inlet, Ppsd with Inlet)

Force Main Storm Drain Manhole (Exst, Exst with Valve)

Manhole (Ppsd, Ppsd 48 Inch, Exst Undefined)

Existing Water Appurtenance

Sprinkler Head (Exst, Ppsd)

Fire Hydrant (Exst, Ppsd)

Cleanout (Exst Sanitary, Underdrain)

Existing Catch Basin Inlet (Round, Square)

Existing Curb Inlet (Round, Square)

Existing Slotted Reinforced Concrete Pipe

Catch Basin (Riser 30 Inch, Beehive, Type A)

Inlet Mountable Curb (Type A, Type B)

Inlet Saddle Base (Type 1, Type 2)

Inlet Special (Catch Basin, Type 1, Type A)

Inlet (Tee, Type 1, Type 2, Type 2 Double)

Median Drain

Headwall (Exst, Ppsd, Ppsd Single with Vegitation Barrier, Ppsd Double with Vegitation Barrier)

Cap or Stub
Exst Gas, Exst Sanitary, Exst Storm Drain, Ppsd Storm Drain, Exst Water

Existing Pedestal
Electrical, Telephone, Fiber Optic Telephone, TV, Fiber Optic TV, Undefined

Existing Pipe Vent
Gas, Fuel, Sanitary, Storm Drain, Water, Undefined

Valve
Exst Gas, Exst Water, Ppsd Water, Exst Undefined

Pump
Sanitary, Storm Drain, Exst Water

Corrugated Metal End Section (18, 24, 30, 36, 42, 48, 54, 60 Inch)

Reinforced Concrete End Section (18, 24, 30, 36, 42, 48, 54, 60 Inch)

Existing Utility Marker

Existing Meter

Existing Fuel Dispensers

Existing Fuel Filler Pipes

Existing Fuel Leak Sensors

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
07-01-14	
REVISIONS	
DATE	CHANGE
12-18-20	General Revisions Sheet added - Continued from D-101-32

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Cross Section Legend

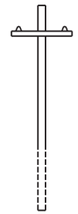
D-101-40

Description	Longitudinal Parallel to Roadway	Transverse Perpendicular to Roadway*
Cable Line	CBL1	CBL2
Conduit Line	CDU1	CDU2
Electric Line	E1	E2
Fiber Optic Line	F1	F2
Gas Main Line	GM1	GM2
Gas Service Line	GS1	GS2
Gas Transmission Line	GT1	GT2
Fuel Pipeline	PL1	PL2
Sanitary Sewer Force Main	SSF1	SSF2
Sanitary Sewer	SS1	SS2
Steam Line	STE1	STE2
Storm Drain (Assumed Depth)	SD1	SD2
Telephone Line	T1	T2
TV Line	TV1	TV2
Water Main Line	WM1	WM2
Water Service Line	WS1	WS2

Description	Longitudinal Parallel to Roadway	Transverse Perpendicular to Roadway*
Overhead Power Transmission Line	OHT1	OHT2
Overhead Line	OH1	OH2

Light Standard - Multiple Variations
- Concrete
- Steel
- Wood
- with Traffic Signal

Pole - Multiple Variations
- Utility
- Brace
- Feed Point
- Guy
- Power
- Power Structure
- Power with Light
- Power with Transformer



Manhole - Multiple Variations
- Electric
- Fiber Optic
- Gas
- Inlet
- Sanitary Force Main
- Sanitary
- Sanitary with Valve
- Steam
- Storm
- Storm Force Main
- Storm with Valve
- Telephone
- Water
- Water with Meter
- Water with Valve
- Water with Air Release Valve



Anchor

High Tension Cable Guardrail

* Usually the transverse utilities are shown on a cross section with 2 or more symbols. The utility runs from one symbol to the other, but the connection may not be shown.



Connection to infer that probably will not be displayed

When storm drain invert elevations are NOT used to draw pipe, they will appear as shown to the left. When invert elevations are used to draw pipe, they will be a cross section similar to the graphics shown below.



NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-20-18	
REVISIONS	
DATE	CHANGE
6/14/2023	CADD Standards Update

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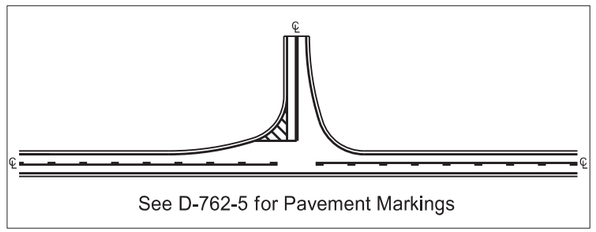
06/14/23

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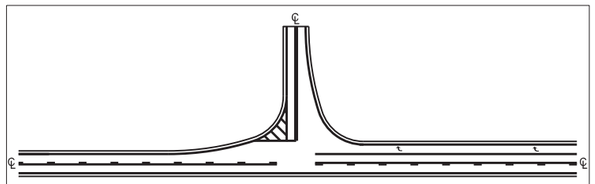
STANDARD 90 DEGREE FLARED INTERSECTION

(No Center Left Turn Lane on Major Road)

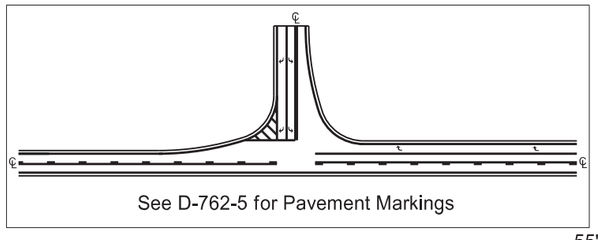
D-203-5



Type A
(No turn lanes present)



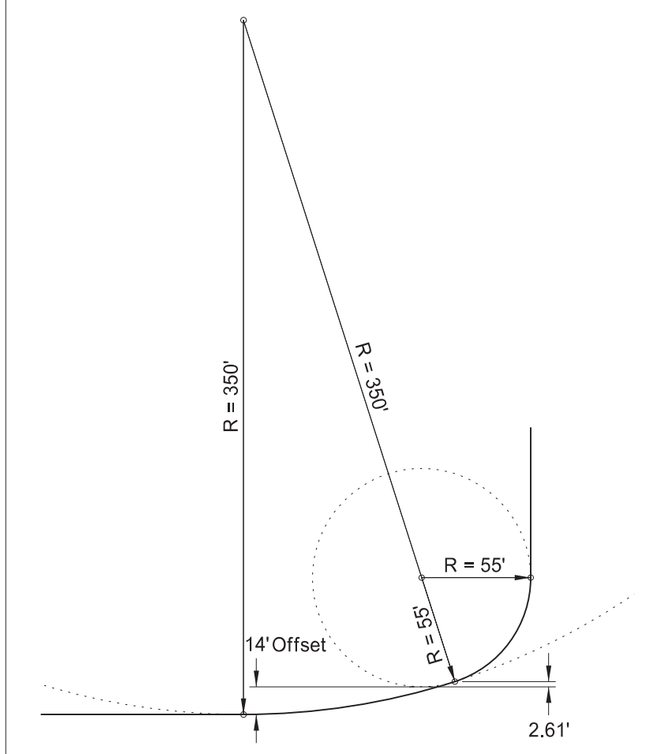
Type B
(Right Turn Lane on Major Road)



Type C
(Right Turn Lane on Major road, and Turn Lane on Minor Road)

Detail A

Compound Curve (350' Radius, 55' Radius, 14' Offset)



- ◦ Radius Tangent Point
- ⊢ xx.x' ⊣ Pavement widths
- ——— Proposed Pavement

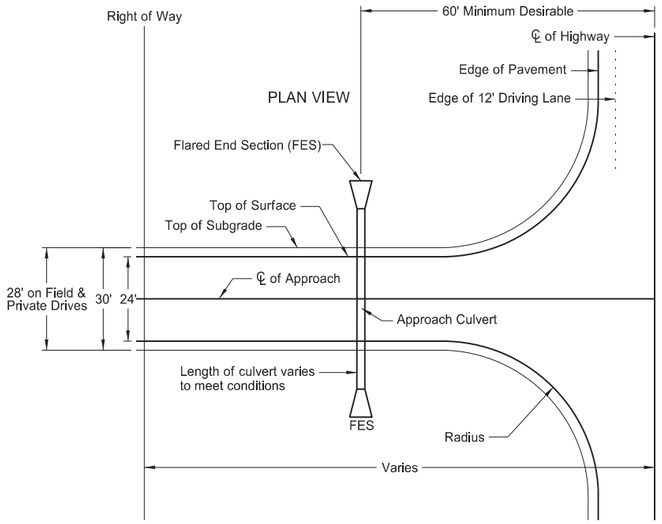
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
3-29-16	
REVISIONS	
DATE	CHANGE
8-17-17	Corrected Pvmt Mkg Std reference.
8-30-18	Corrected pvmt mkg layouts.
10-25-19	Added Detail A ref to appr left side
8-09-24	Electronic Stamp/Signature.

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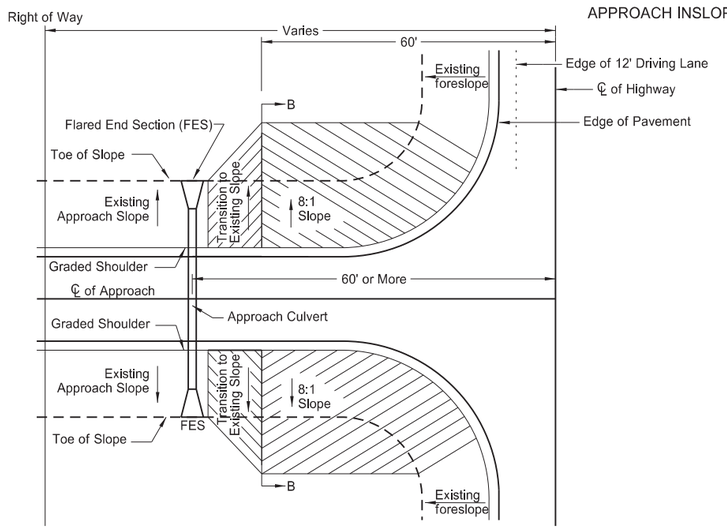
08/09/24

STANDARD RURAL APPROACHES

D-203-8

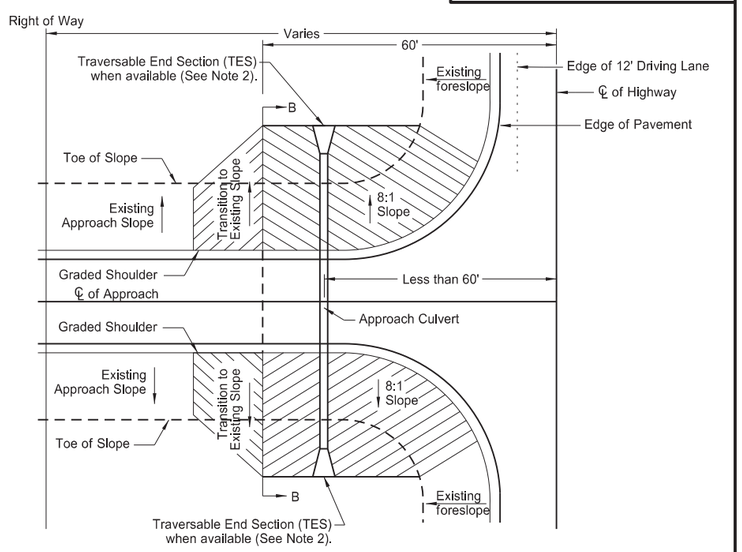


APPROACH INSLOPES



CASE 1

APPROACH PIPE LOCATED
60' OR MORE FROM ℄



CASE 2

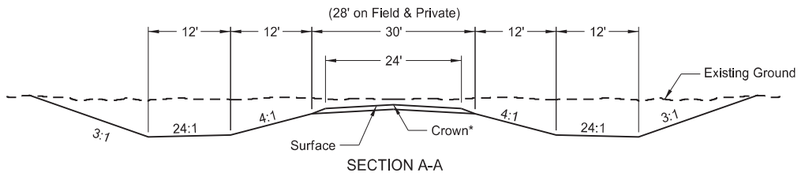
APPROACH PIPE LOCATED
LESS THAN 60' FROM ℄

Approach Pipe Traversable End Sections (TES)

RCP	CSP	CSP Arch
15"	15"	
18"	18"	21"x15"
		24"x18"
24"	24"	28"x20"

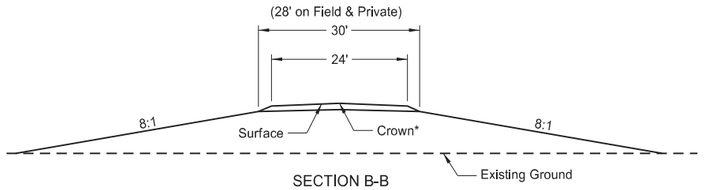
CRITERIA FOR RURAL APPROACH TYPES

	Field Drives	Private Drives	Low Volume Public Roads
Radius	R=40 ft	R=40 ft	R=50 ft
Maximum Grade	10%	7%	7%
Storage Platform	24 ft	24 ft	50 ft
Vertical Curve Length	10 ft	10 ft	Varies (Min. 20 mph)

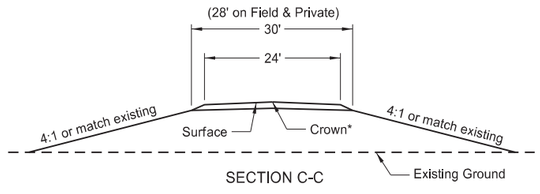


SECTION A-A

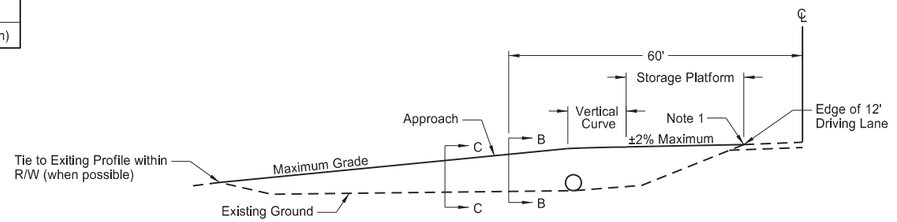
*2.1% crown for paved surface
*3.0% crown for gravel surface



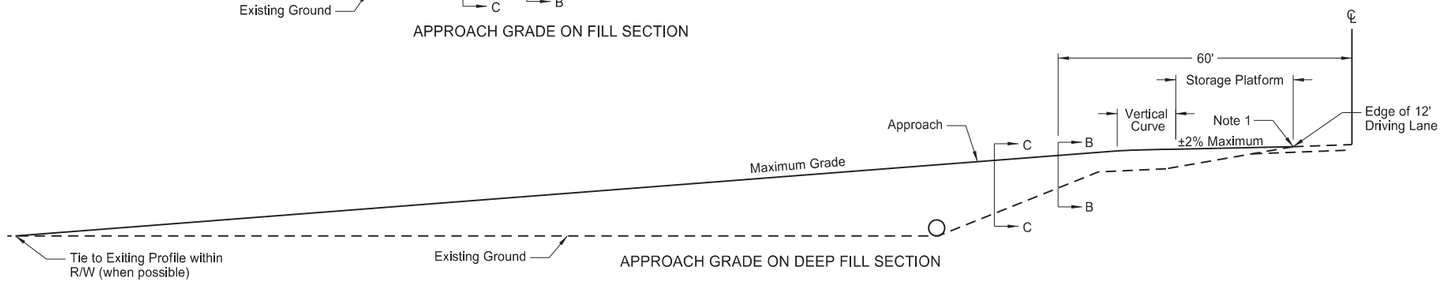
SECTION B-B



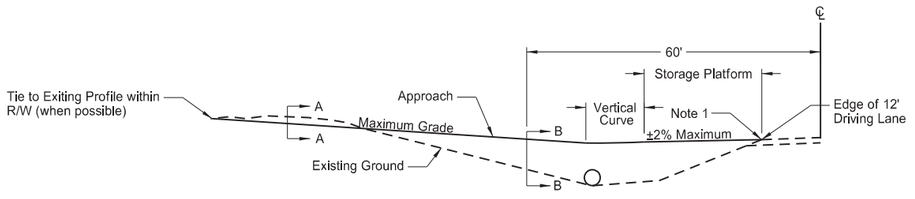
SECTION C-C



APPROACH GRADE ON FILL SECTION



APPROACH GRADE ON DEEP FILL SECTION



APPROACH GRADE ON CUT SECTION

NOTES:

1. 5% Max Rollover between approach storage platform and highway.
2. Approach pipes up to 24" diameter are acceptable (with traversable end sections) for Case 2. Install approach pipes larger than 24" diameter in accordance with Case 1.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
2-25-14	
REVISIONS	
DATE	CHANGE
06-30-17	Revised Radius, Storage Platform, Inslope dimensions, and Note 1
10-25-19	Changed "Inslope" to "Foreslope"
06-29-22	Added "TES", Table, and Note 2

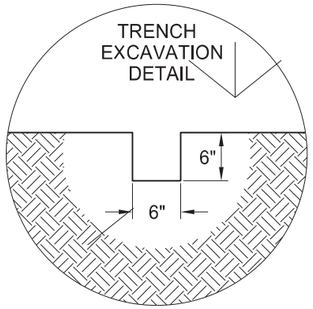
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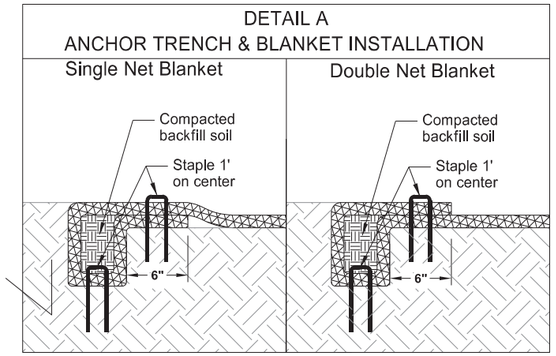
06/29/22

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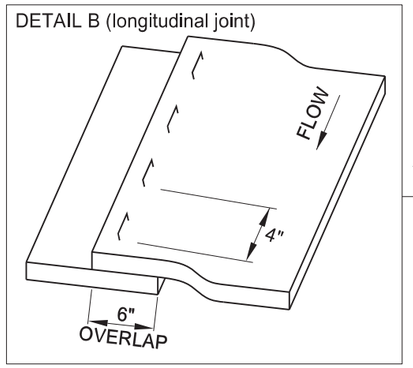
D-255-2

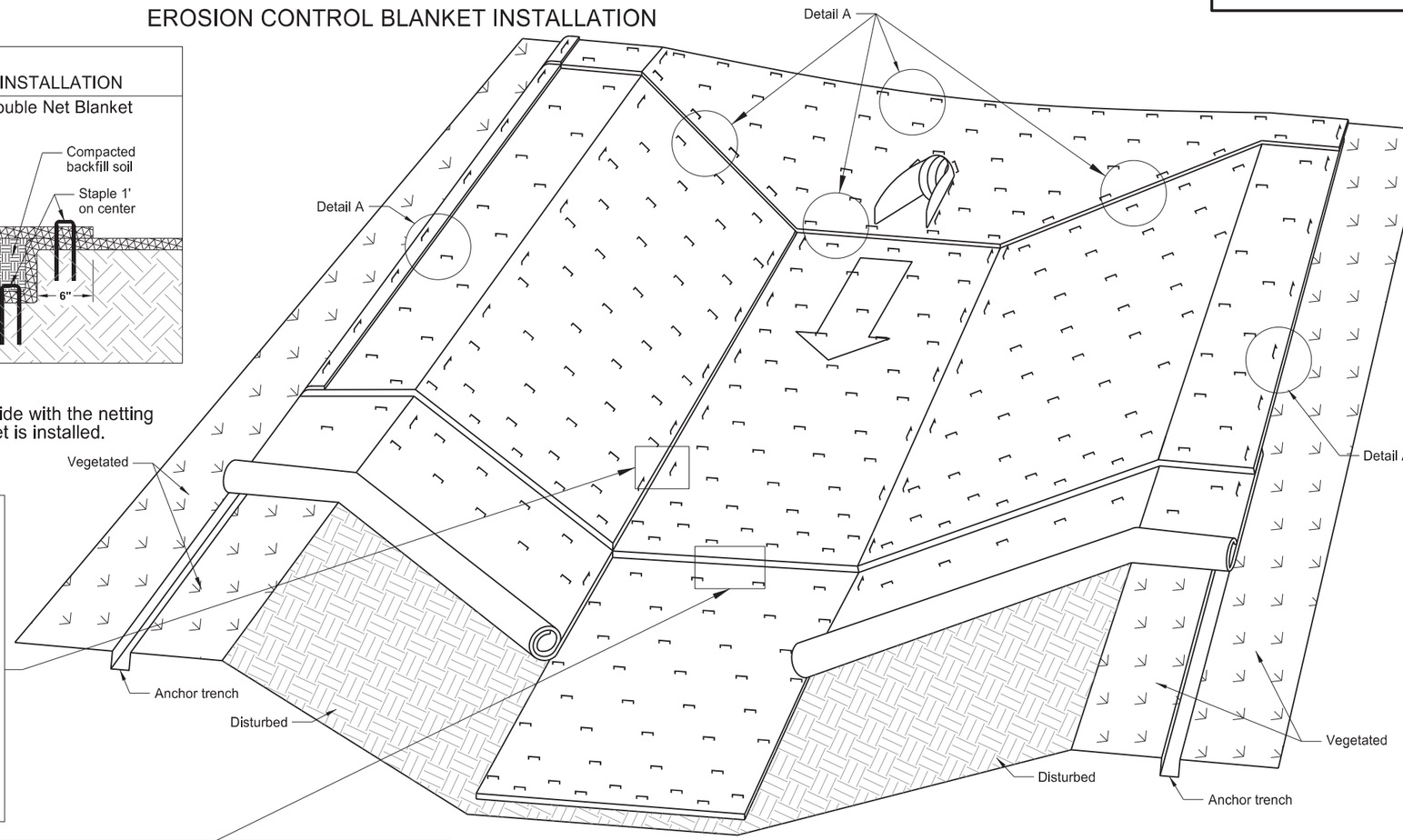
EROSION AND SILTATION CONTROL
EROSION CONTROL BLANKET INSTALLATION



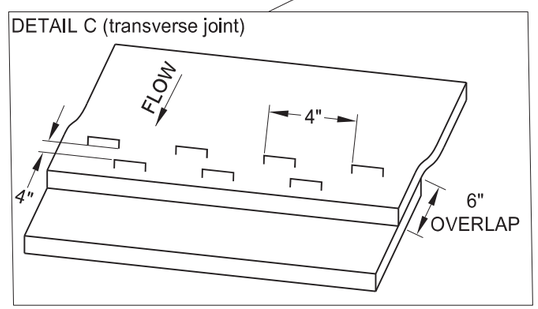


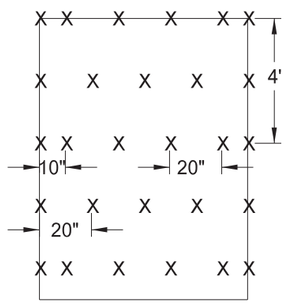
NOTE:
If a Single Net Blanket is used, the side with the netting should be on the top once the blanket is installed.



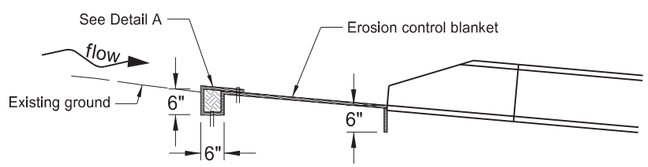


BLANKET LAYOUT
CHANNEL INSTALLATION

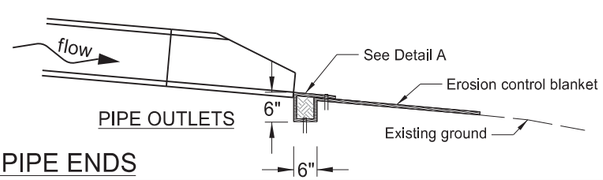




STAPLE PATTERN
(3.8 staples per square yard)



PIPE INLETS



PIPE OUTLETS

INSTALLATION AT PIPE ENDS

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-03-13	
REVISIONS	
DATE	CHANGE
06-26-14	Changed standard drawing number from D-708-6 to D-255-2
07-27-15	Changed Installation details such as trench depth and overlap dimensions
08-27-19	New Design Engineer PE Stamp
08-27-25	Revised minor details for clarity

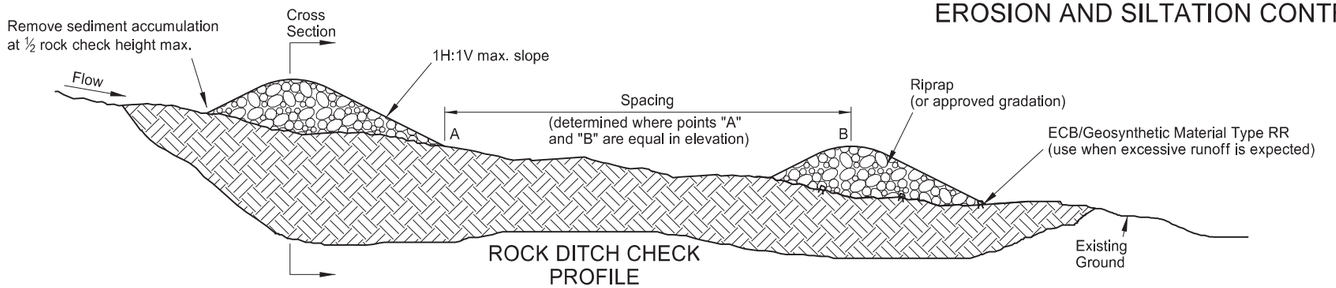
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PROFESSIONAL
PE-4683
ENGINEER
NORTH DAKOTA

08/27/25

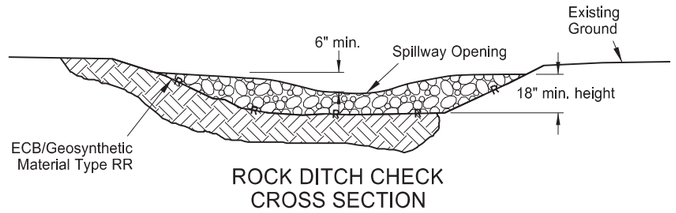
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EROSION AND SILTATION CONTROLS

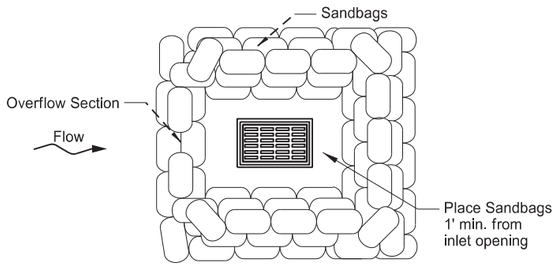
D-256-1



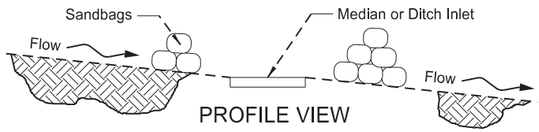
ROCK DITCH CHECK
PROFILE



ROCK DITCH CHECK
CROSS SECTION

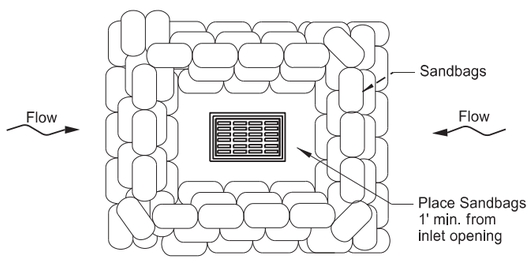


PLAN VIEW

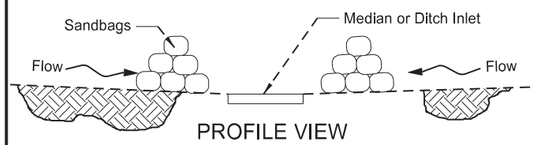


PROFILE VIEW

SANDBAG PROTECTION
(ON SLOPE)

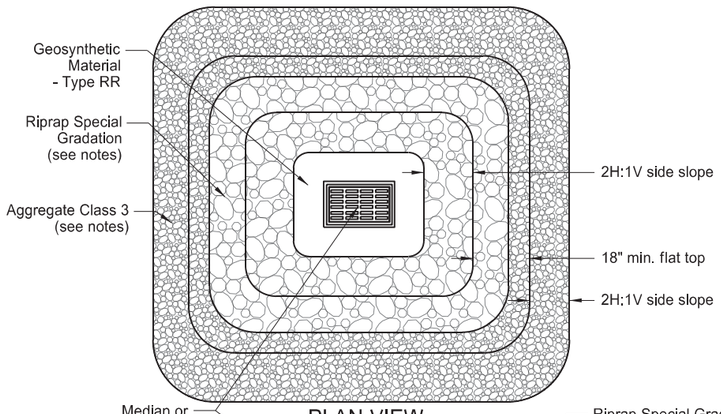


PLAN VIEW



PROFILE VIEW

SANDBAG PROTECTION
(LOW POINT)



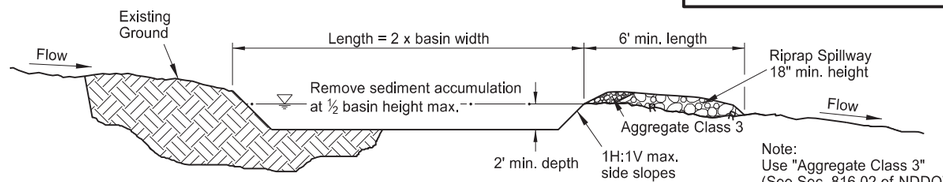
PLAN VIEW

PROFILE VIEW

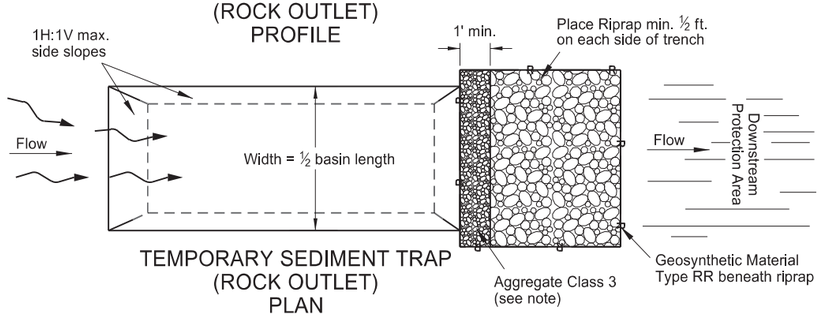
GRAVEL INLET PROTECTION
(MEDIAN OR DITCH INLET)

Notes:
Use 2 in. to 15 in. diameter rock with 20% by weight exceeding 4 in. diameter for "Riprap Special Gradation."

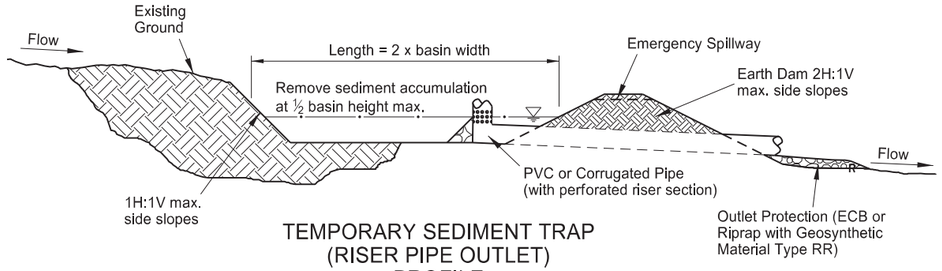
"Aggregate Class 3" (See Sec. 816.02 of NDDOT Standard Specifications.)



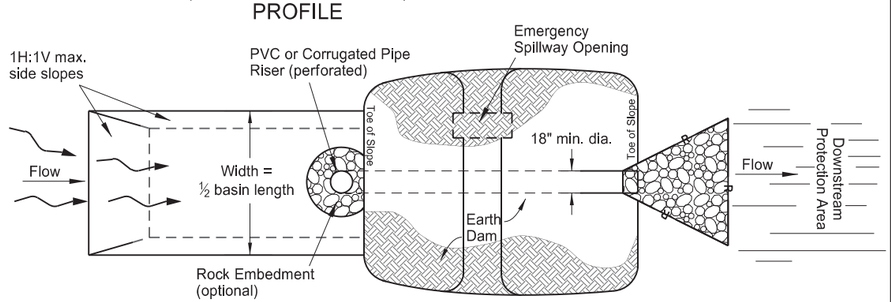
TEMPORARY SEDIMENT TRAP
(ROCK OUTLET)
PROFILE



TEMPORARY SEDIMENT TRAP
(ROCK OUTLET)
PLAN



TEMPORARY SEDIMENT TRAP
(RISER PIPE OUTLET)
PROFILE



TEMPORARY SEDIMENT TRAP
(RISER PIPE OUTLET)
PLAN

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-03-13	
REVISIONS	
DATE	CHANGE
06-26-14	Changed standard drawing number from D-708-2 to D-256-1
	Deleted silt fence details
10-17-17	Updated to active voice
08-27-19	New Design Engineer PE Stamp
09-02-25	Added Median Drain Protection

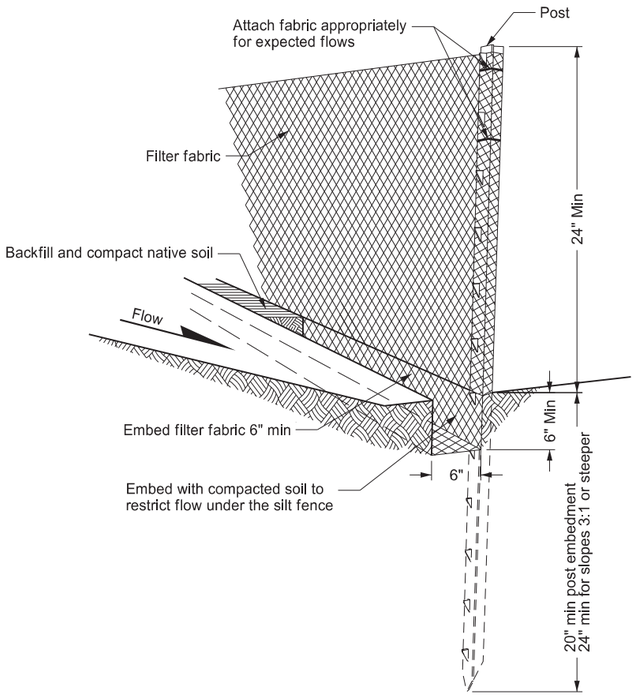
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PE-4683
ENGINEER
NORTH DAKOTA

09/02/25

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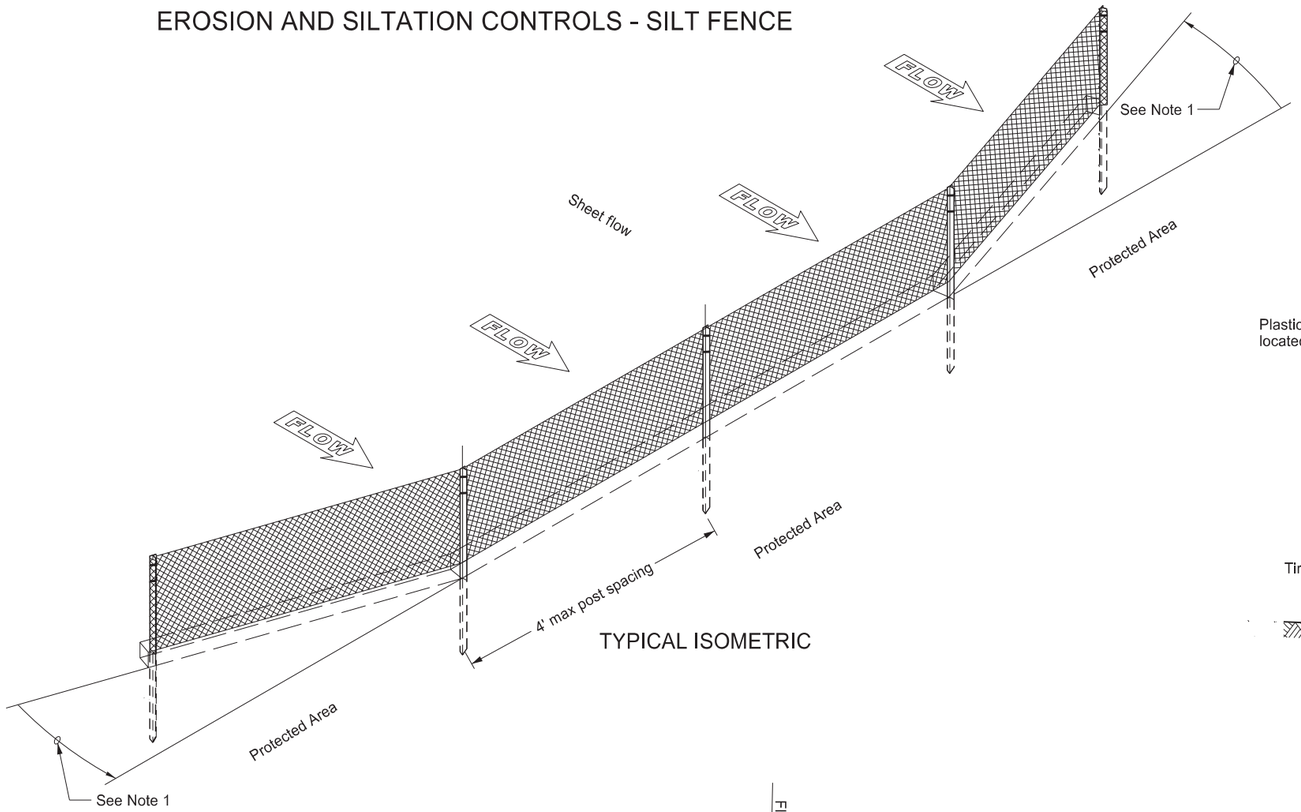
EROSION AND SILTATION CONTROLS - SILT FENCE

D-260-1

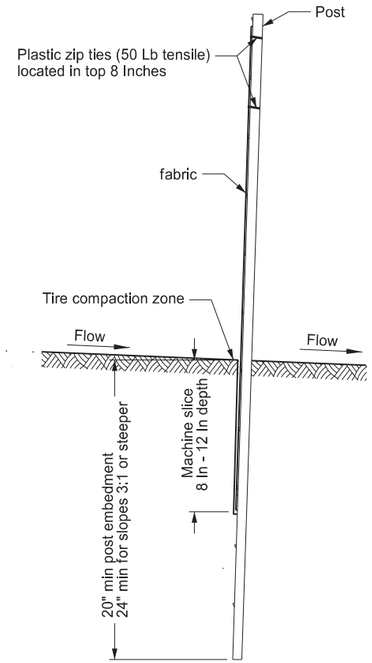


HAND PLACED INSTALLATION DETAIL

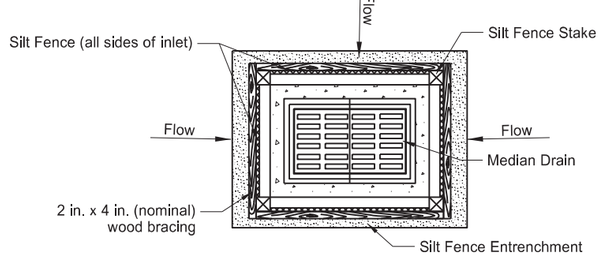
Minimize disturbance of ground around trench and smooth surface after excavation to avoid concentrating flows. Compact to prevent undercutting flows.



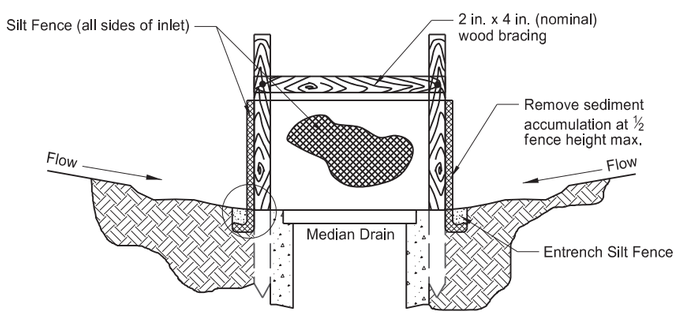
TYPICAL ISOMETRIC



MACHINE SLICED INSTALLATION DETAIL

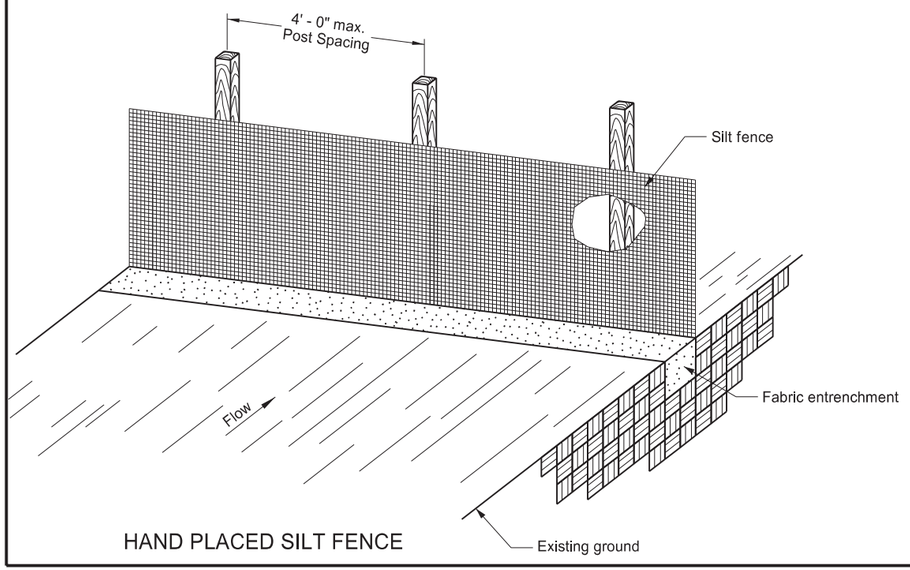


PLAN VIEW



PROFILE VIEW

SILT FENCE PROTECTION (MEDIAN OR DITCH INLET)



HAND PLACED SILT FENCE

NOTES:
1. Install the ends of the silt fence to point slightly upslope to prevent sediment from flowing around the ends of the fence.
2. Place splices outside low spots.
3. Do not embed silt fence placed in standing water.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-03-13	
REVISIONS	
DATE	CHANGE
06-26-14	Standard drawing resulted from splitting standard D-708-2
06-27-16	Revised details & added new ones
08-27-19	New Design Engineer PE Stamp
07-22-25	Matched revised silt fence specs
09-04-25	Added median-ditch inlet protection

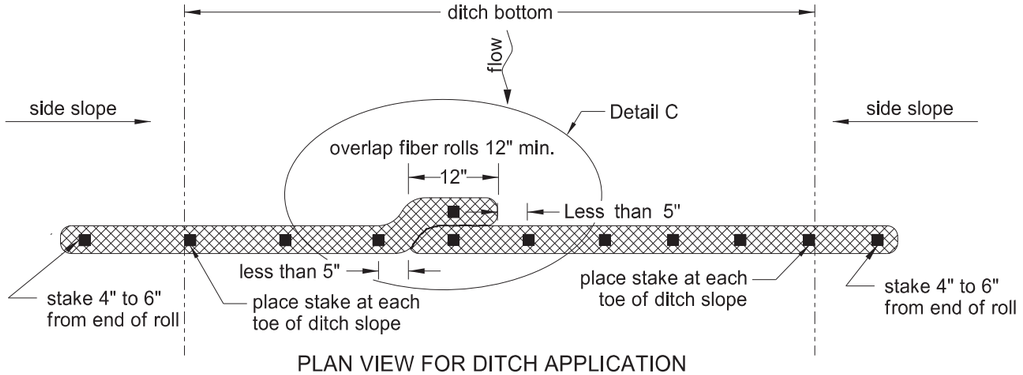
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ENGINEER
NORTH DAKOTA

09/04/25

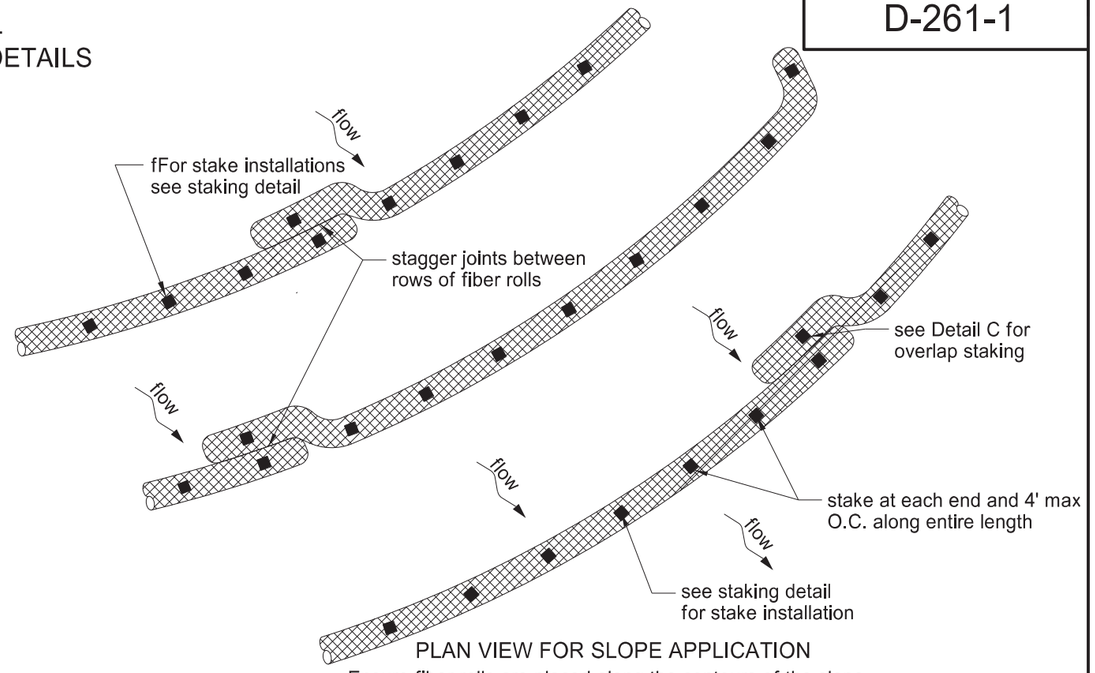
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EROSION CONTROL
FIBER ROLL PLACEMENT DETAILS

D-261-1

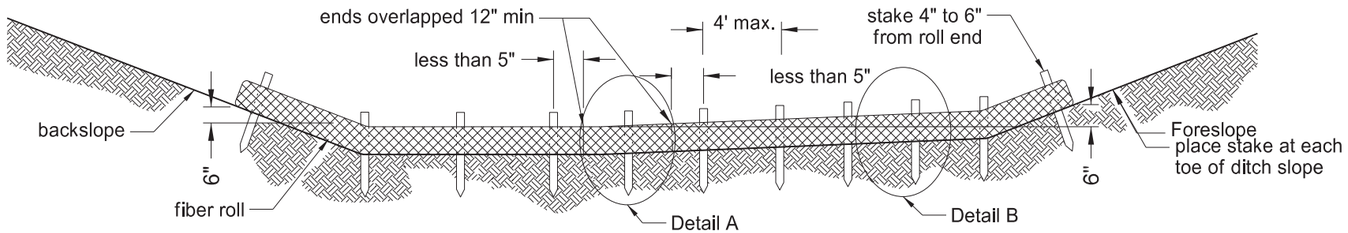


PLAN VIEW FOR DITCH APPLICATION

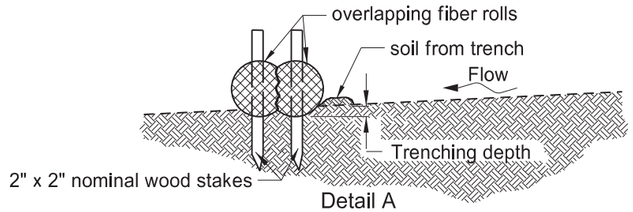


PLAN VIEW FOR SLOPE APPLICATION

Ensure fiber rolls are placed along the contours of the slope.

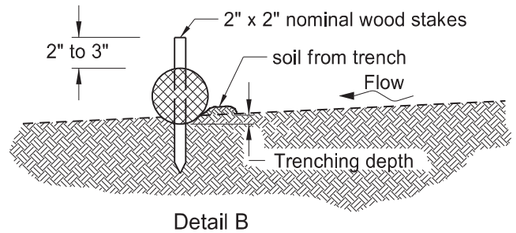


12 OR 20 INCH FIBER ROLL - DITCH BOTTOM



Detail A

FIBER ROLL OVERLAPPING STAKING DETAIL

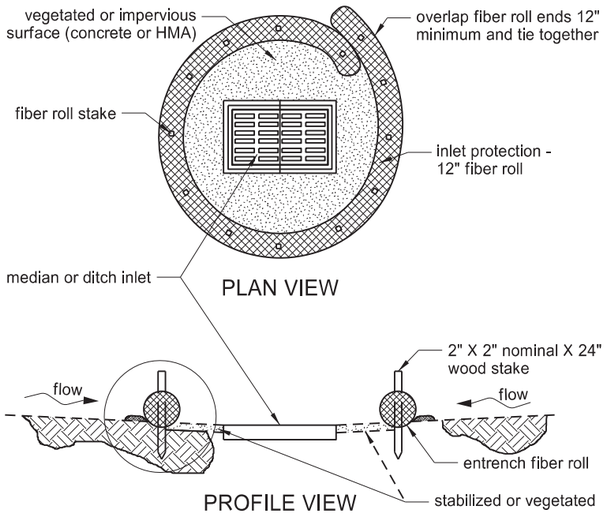


Detail B

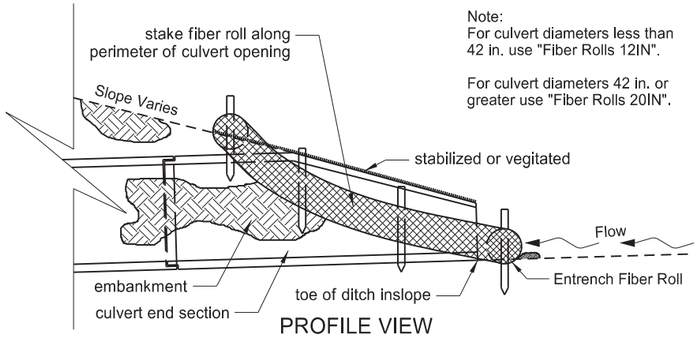
FIBER ROLL STAKING DETAIL

NOTE: Do not allow runoff to run under or around roll.

FIBER ROLL DIAMETER	NOMINAL STAKE SIZE	MINIMUM STAKE LENGTH	TRENCH DEPTH	
			MINIMUM	MAXIMUM
12"	2" x 2"	24"	2"	3"
20"	2" x 2"	36"	3"	5"

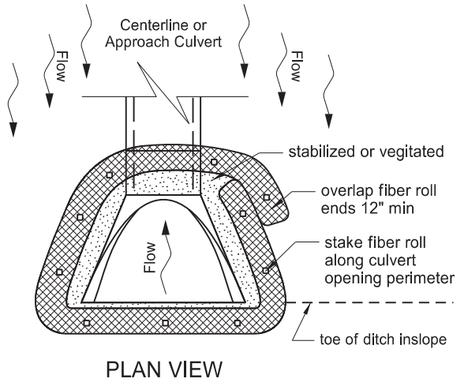


FIBER ROLL PROTECTION (MEDIAN OR DITCH INLET)



Note:
For culvert diameters less than 42 in. use "Fiber Rolls 12IN".

For culvert diameters 42 in. or greater use "Fiber Rolls 20IN".



FIBER ROLL PROTECTION (INLET OF CULVERT)

NORTH DAKOTA
DEPARTMENT OF TRANSPORTATION

11-18-10

REVISIONS

DATE	CHANGE
06-10-13	Added plan view for ditch and slope application. Added table with values for stake and trench dimensions
10-04-13	Revised fiber roll overlap detail
06-26-14	Changed standard drawing number from D-708-7 to D-261-1
08-27-19	New Design Engineer PE Stamp
04-22-24	Slope Plan View-overlap change
03-13-25	Added D-708-6 Culvert Inlet detail
09-02-25	Added D-708-6 Inlet detail

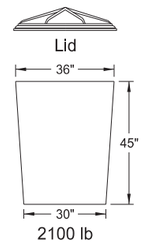
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ENGINEER
NORTH DAKOTA

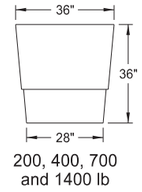
09/02/25

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ATTENUATION DEVICE

D-704-1

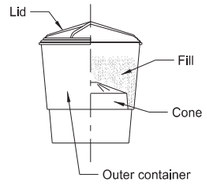




Outer Containers

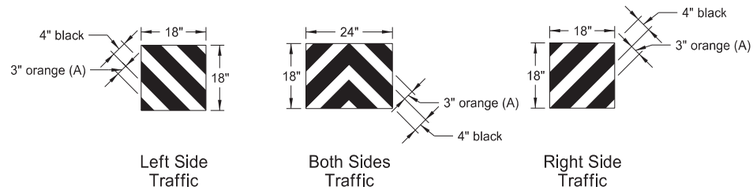


Cones



Typical Assembly

Typical Module
Construction Detail

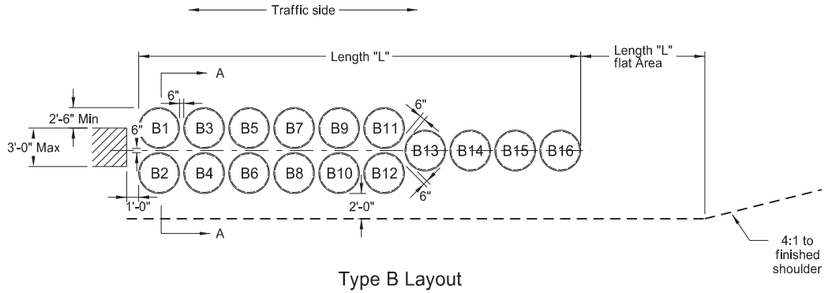


Reflective Sheet Detail

Note:
Apply Type IV reflective sheeting (as specified in the NDDOT Standard Specifications) directly to the outer container of the last attenuation device facing traffic, following the details above. Or apply the sheet to a metallic sheet and attach it to the container with approved fasteners.

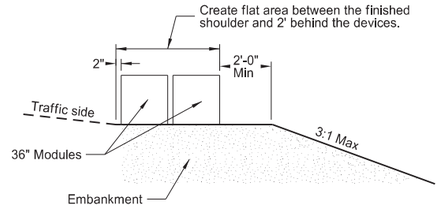
(A) Use 3" orange sheeting for temporary installations, and 3" yellow sheeting for permanent installations.

Fill Chart					
	Module Weights (LBS)				
	200	400	700	1400	2100
Distance from top edge	8½"	5"	4"	3"	0"



Type B Layout

Note:
Angle attenuation devices 10 degrees towards traffic when placed at piers offset from roadway.



Section A-A
(Type B Layout)

Type B Attenuation Device												
Module Number	Dash Number											
	80	75	70	65	60	55	50	45	40	35	30	25
	Module Weights (LBS)											
B1	2100	2100										
B2	2100	2100										
B3	2100	2100	2100	2100	2100	2100	2100	2100	2100	2100		
B4	2100	2100	2100	2100	2100	2100	2100	2100	2100	2100		
B5	1400	1400	1400	1400	1400	1400	1400	1400	1400	1400	1400	1400
B6	1400	1400	1400	1400	1400	1400	1400	1400	1400	1400	1400	1400
B7	1400	1400	1400	1400	1400	1400	1400	1400	1400	1400	1400	1400
B8	1400	1400	1400	1400	1400	1400	1400	1400	1400	1400	1400	1400
B9	700	700	700	700	700	700	700	700	700	700	700	700
B10	700	700	700	700	700	700	700	700	700	700	700	700
B11	700	700	700	700	700	700	700	700	700	700	700	700
B12	700	700	700	700	700	700	700	700	700	700	700	700
B13	700	700	700	700	700	700	700	700	700	700	700	700
B14	400	400	400	400	400	400	400	400	400	400	400	400
B15	400	400	400	400	400	400	400	400	400	400	400	400
B16	200	200	200	200	200	200	200	200	200	200	200	200
Length (L)	34.2'	34.2'	30.7'	30.7'	30.7'	30.7'	30.7'	30.7'	30.7'	30.7'	27.2'	27.2'
Module Weights (LBS)	Replacement Module											
2100	1	1	1	1	1	1	1	1	1	1		
1400	1	1	1	1	1	1	1	1	1	1	1	1
700	2	2	2	2	2	2	2	2	2	2	2	2
400	1	1	1	1	1	1	1	1	1	1	1	1
200	2	2	2	2	1	1	1	1	1	1	1	1

Notes:

1. Materials
   A) Use modules manufactured from frangible polyethylene material which shatters upon impact.
   B) Fill modules with class 43 aggregate meeting NDDOT Standard Specifications aggregate requirements. Use fill with a unit weight of at least 100 pounds per cubic foot. Use fill with a moisture content of 2% or less when left over winter.

2. Modules
   Provide modules in two sizes containing volumes of either 2, 4, 7, 14, or 21 cubic feet minimum.
   A) Provide three components for 2, 4, or 7 cubic foot module containers:
      1) A 14 C.F., yellow outer container.
      2) A black lid securely locking over the top lip of the container.
      3) A variable cone-shaped supporting insert capable of supporting 200, 400, or 700 pounds of sand mass to allow for three sizes of modules. Place cone inserts inside the 14 cubic foot container.
   B) Provide two components for the 14 cubic foot module container:
      1) A 14 C.F., yellow outer container.
      2) A black lid securely locking over the top lip of the container.
   C) Provide two components for the 21 cubic foot module container:
      1) A 36" height X 36" width yellow outer container.
      2) A black lid which locks securely over the top of the container.

3. For temporary installations use Energite or Fitch attenuation barrels manufactured by Energy Absorption Systems of Chicago, IL, TrafFix barrels manufactured by TrafFix Devices, Inc. of San Clemente, CA, or approved equal modules. As an option, place attenuation devices on 3½" maximum thickness pallets to facilitate maintenance.

4. For permanent installations use Barrel Attenuation Device consisting of one-piece outer sand container modules with separate detachable lid. Energite attenuation barrels manufactured by Energy Absorption Systems of Chicago, IL, TrafFix barrels manufactured by TrafFix Devices, Inc. of San Clemente, CA, or approved equal meet these requirements.

5. The Typical Module Construction Detail and Type B Layout are based on the Energite Crash Cushion manufactured by Energy Absorption. Provide any required layouts and details from other sand filled attenuation module manufacturers which differ from those shown here.

NORTH DAKOTA
DEPARTMENT OF TRANSPORTATION

9-25-12

REVISIONS

DATE	CHANGE
07-18-14	Revised sheeting in reflective sheet detail
09-27-17	Update to active voice
10-03-19	New Design Engr PE Stamp
08-01-24	Electronic Stamp/Signature
06-30-25	Legislative Changes

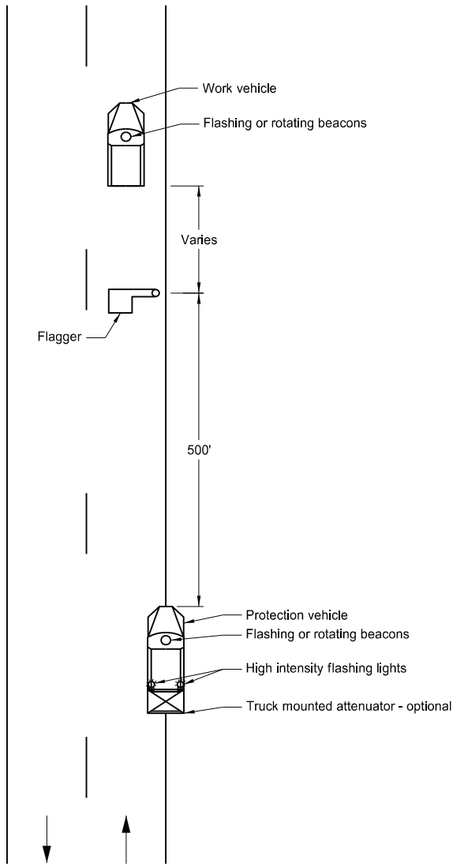
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ENGINEER
NORTH DAKOTA

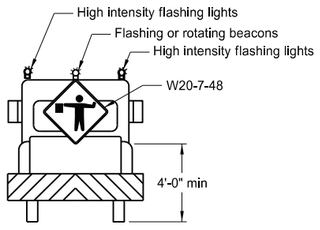
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TRAFFIC CONTROL FOR CORING OF HOT BITUMINOUS PAVEMENT

D-704-2

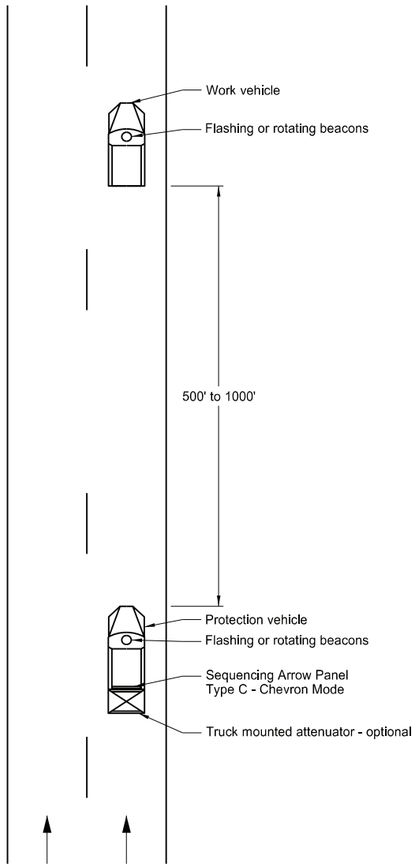
Two Lane, Two Way Roadways

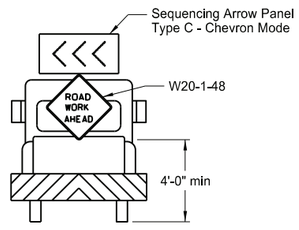




Typical Protection Vehicle

Multilane Roadways





Typical Protection Vehicle

Notes:

1. Display a 360 degree rotating, flashing, oscillating or strobe light on the working vehicle.

2. Display a 360 degree rotating, flashing, oscillating or strobe light on the shadow vehicle. Operate a sequencing arrow panel Type C in chevron mode on the shadow vehicle for Multilane Roadway.

3. Use these layouts during daylight hours and in areas of good visibility only.

4. Use flagger to protect the work area and warn oncoming traffic for two lane, two way roadway.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-25-12	
REVISIONS	
DATE	CHANGE
9-27-17	Updated to active voice
10-03-19	New Design Engr PE Stamp
8-01-24	Electronic Stamp/Signature

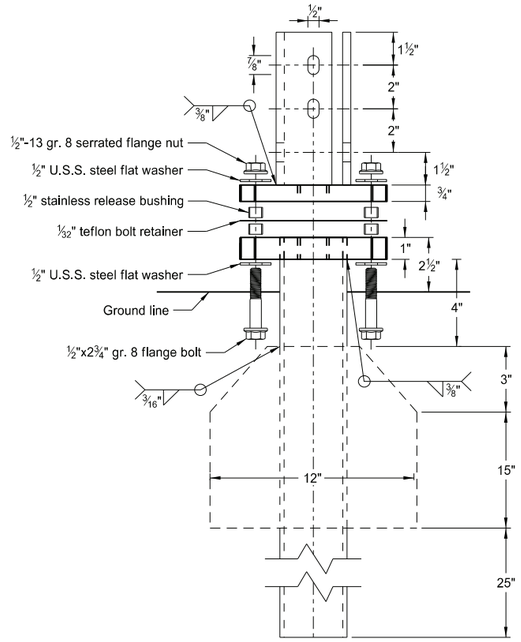
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ENGINEER
NORTH DAKOTA

08/01/24

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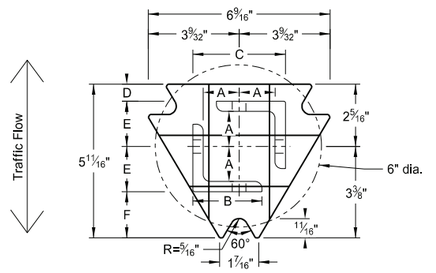
BREAKAWAY SYSTEMS FOR CONSTRUCTION ZONE SIGNS

D-704-7

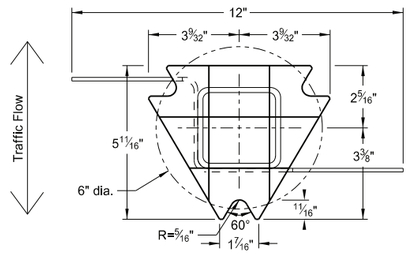


Multi-Directional
Slip Base Assembly

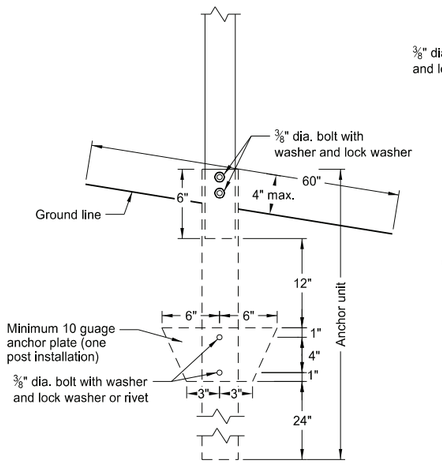
Perforated Tube



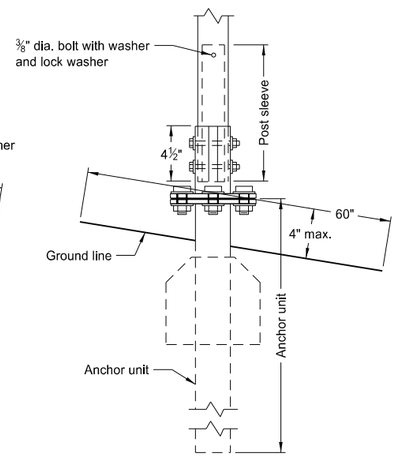
Top Post Receiver
Plate - ASTM A572 grade 50
Angle Receiver - 2½"x2½"x⅜" ASTM A36 structural angle



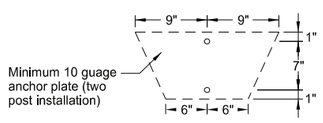
Bottom Soil Stub
Tube - 3"x3"x7 gauge ASTM A500 grade B tube
Stabilizing Wing - 7 gauge H.R.P.O. ASTM A1011
Plate - ASTM A572 grade 50

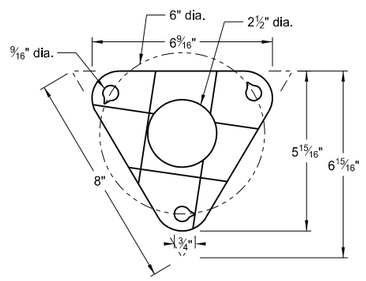


Anchor Unit and Post Assembly



Multi-Directional
Slip Base Anchor Unit
and Post Sleeve Assembly





Bolt Retainer for Base Connection
Bolt Retainer- 1/32" Reprocessed Teflon

Notes:

1. Torque slip base bolts as specified by manufacturer.
2. Use anchor with 43.9 KSI yield strength and 59.3 KSI tensile strength.
3. Provide 4" vertical clearance for anchor or breakaway base. Measure the 4"x60" measurement above and below post location and back and ahead of post.
4. In concrete sidewalk, use same anchor without wings.
5. Provide more than 7' between the first and fourth posts of a four post sign.

Telescoping Perforated Tube						
Number of Posts	Post Size in.	Wall Thick-ness Gauge	Sleeve Size in.	Wall Thick-ness Gauge	Slip Base	Anchor Size without Slip Base in.
1	2	12			No	2¼
1	2¼	12			No	2½
1	2½	12			(A)	3
1	2½	10			Yes	
1	2¼	12	2	12	Yes	
1	2½	12	2¼	12	Yes	
2	2	12			No	2¼
2	2¼	12			No	2½
2	2½	12			Yes	
2	2½	12			Yes	
2	2¼	10	2	12	Yes	
2	2½	12	2¼	12	Yes	
3 & 4	2½	12			Yes	
3 & 4	2½	10			Yes	
3 & 4	2½	12	2¼	12	Yes	
3 & 4	2¼	12	2	12	Yes	
3 & 4	2½	10	2 3/16	10	Yes	

Properties of Telescoping Perforated Tube						
Tube Size in.	Wall Thickness in.	U.S. Standard Gauge	Weight per Foot lbs.	Moment of Inertia in.⁴	Cross Sec. Area in.²	Section Modulus in.³
1½ x 1½	0.105	12	1.702	0.129	0.380	0.172
2 x 2	0.105	12	2.416	0.372	0.590	0.372
2¼ x 2¼	0.105	12	2.773	0.561	0.695	0.499
2 3/16 x 2 3/16	0.135	10	3.432	0.605	0.841	0.590
2½ x 2½	0.105	12	3.141	0.804	0.803	0.643
2½ x 2½	0.135	10	4.006	0.979	1.010	0.785

Top Post Receiver Data Table						
Square Post Sizes (B)	A	B	C	D	E	F
2 3/16"x10 ga.	1 9/64"	2½"	3 1/32"	25/32"	1 33/64"	1 7/8"
2½"x10 ga.	1 9/32"	2½"	3 5/16"	⅝"	1 21/32"	1¾"

(A) Use breakaway base when support is placed in weak soils. Engineer determines if soils are weak.

(B) For additional wind load, insert the 2 3/16"x10 ga. into 2½"x10 ga.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
2-28-14	
REVISIONS	
DATE	CHANGE
9-27-17	Updated to active voice
10-03-19	New Design Engr PE Stamp
8-01-24	Electronic Stamp/Signature

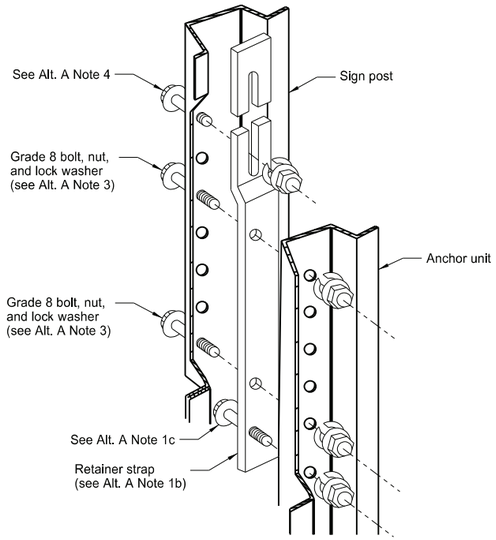
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ENGINEER
NORTH DAKOTA
08/01/24

DocuSign Envelope ID: B6D1C72A-6E5E-4E5C-A02F-4D3D1C582775

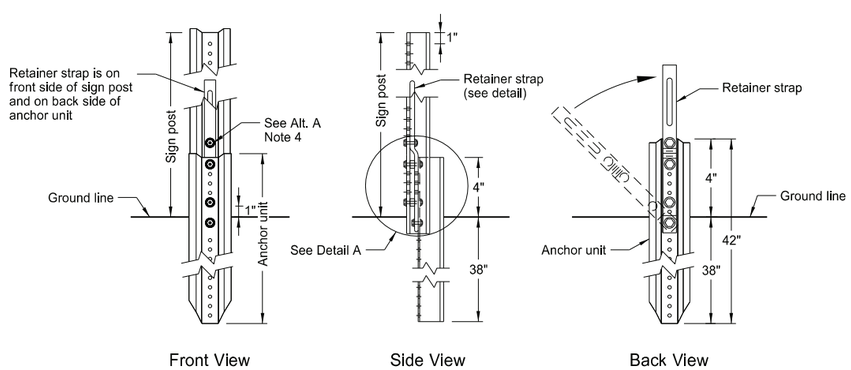
BREAKAWAY SYSTEMS FOR CONSTRUCTION ZONE SIGNS

D-704-8

U-Channel Post



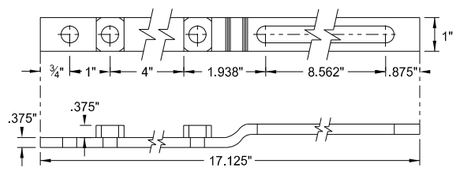
Detail A



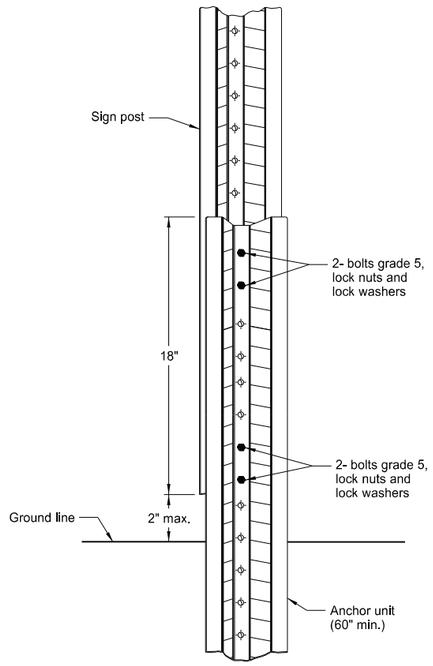
Front View | Side View | Back View

Breakaway U-Channel Detail Alternate A

Install a maximum of 2 posts within 7'.

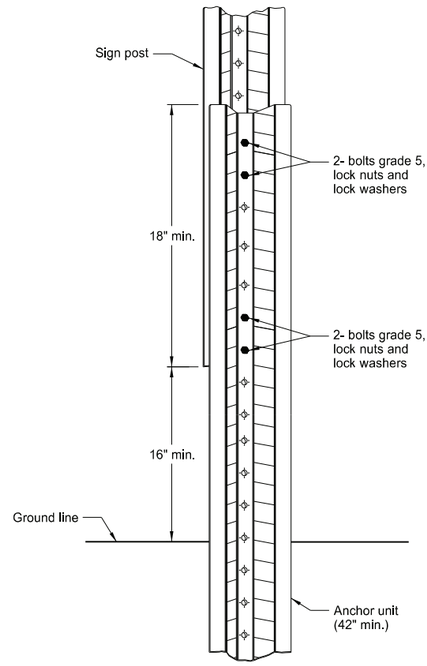


Retainer Strap Detail



Breakaway U-Channel Splice Detail Alternate B (2.5 and 3 lb/ft)

Install a maximum of 3 posts within 7'.



Breakaway U-Channel Splice Detail Alternate C (2.5 and 3 lb/ft)

Install a maximum of 3 posts within 7'.

Alternate A Steps of Installation:

1. a) Drive anchor unit to within 12" of ground level.
   b) Establish proper assembly by lining up bottom hole of retainer strap with 6th hole from the top of the anchor unit.
   c) Assemble strap to back of anchor unit using 5/16"x2" bolt, lock washer and nut.
   d) Rotate strap 90° to left.
2. a) Drive anchor unit to 4" above ground.
   b) Rotate strap to vertical position.
3. a) Place 5/16"x2" bolt, lock washer and nut in bottom of sign post to facilitate alignment of sign post with proper hole in anchor unit.
   b) Alternately tighten two connector bolts.
4. Complete assembly by tightening 5/16"x2" bolt (this fastens sign post to retainer strap).
5. Properly nest base post, strap, and sign post. Proper nesting occurs when all flat surfaces of the base post, strap, and sign post at the bolts have full contact across the entire width.

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REVISIONS	
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10-03-19	New Design Engr PE Stamp
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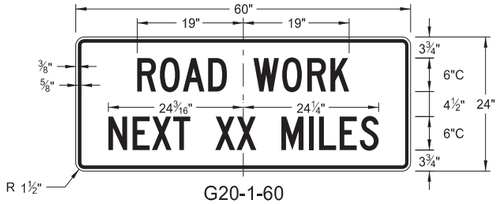
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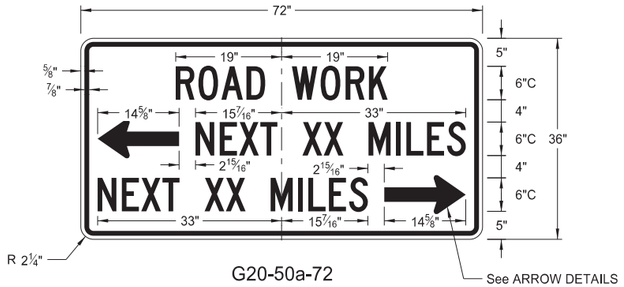
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CONSTRUCTION SIGN DETAILS
TERMINAL AND GUIDE SIGNS

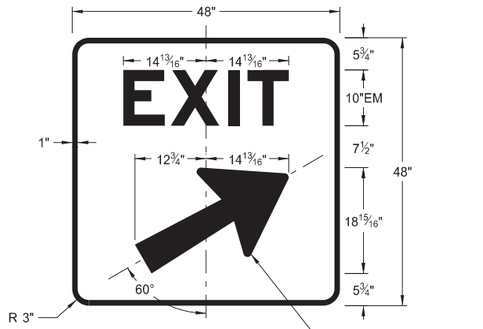
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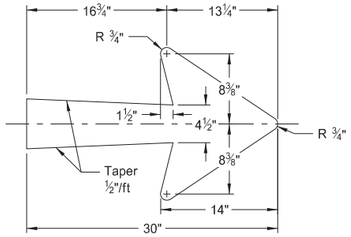
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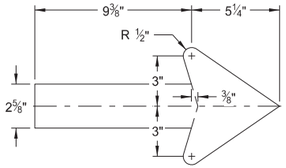
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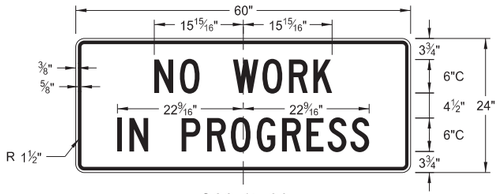
E5-1(L or R)-48
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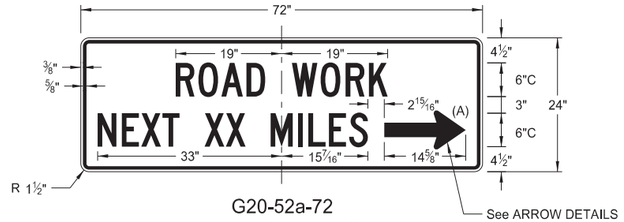
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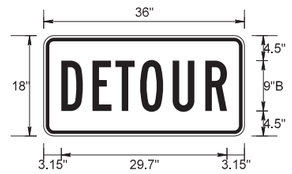
G20-50a-72
G20-52a-72



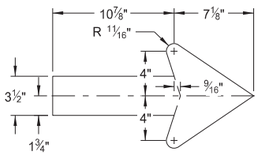
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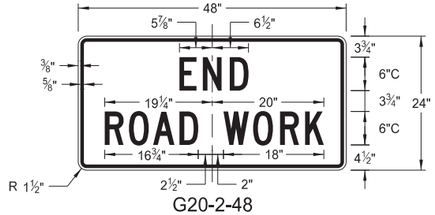
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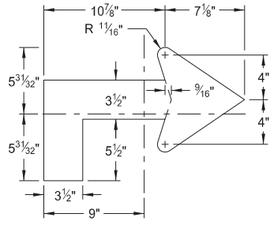
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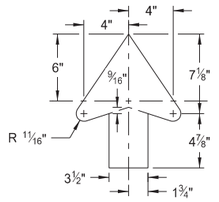
M4-9(L or R)-30
Right or Left



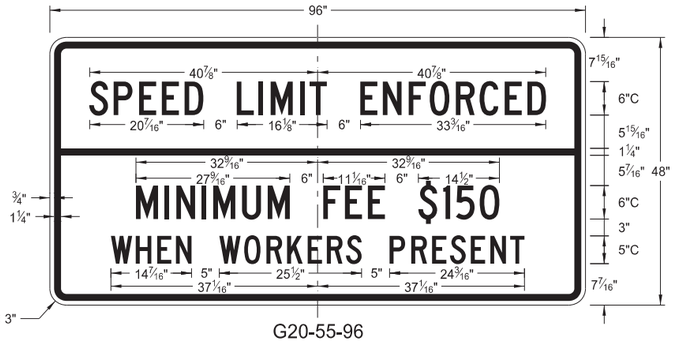
G20-2-48
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M4-9(L or R)-30
Advanced Right or Left



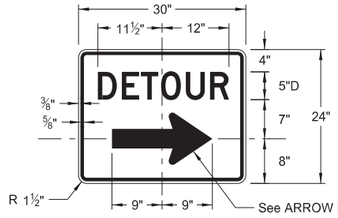
M4-9-30
Straight



G20-55-96
Legend: black (non-refl)
Background: orange



G20-4b-36
Legend: black (non-refl)
Background: orange



M4-9(L or R)-30 &
M4-9-30
Legend: black (non-refl)
Background: orange

ARROW DETAILS

NOTES:

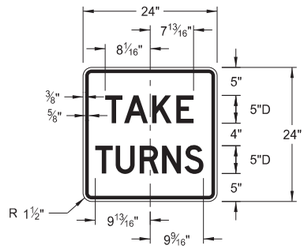
(A) Arrow may be right or left of the legend to indicate construction to the right or left.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-13-13	
REVISIONS	
DATE	CHANGE
08-17-17	Added sign & background color
10-03-19	New Design Engineer PE Stamp
08-01-24	Electronic Stamp/Signature
06-30-25	Legislative Changes

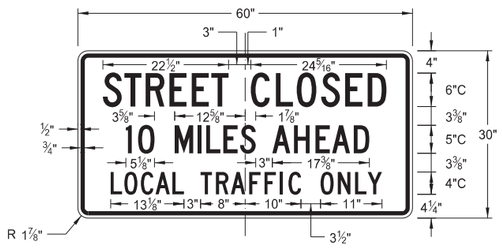
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PE-4683
06/30/25
ENGINEER
NORTH DAKOTA

Docusign Envelope ID: 2F5C9714-A0E1-42BB-B36B-42204844BFCB

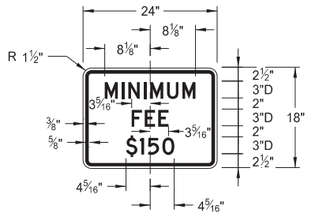
CONSTRUCTION SIGN DETAILS
REGULATORY SIGNS



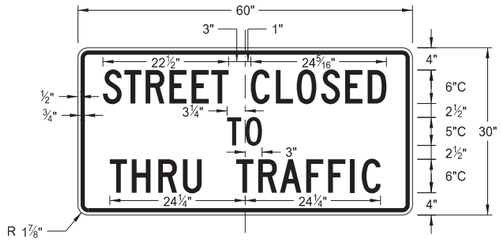
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R11-3c-60
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Background: white



R2-1aP-24
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R11-4a-60
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R11-2a-48
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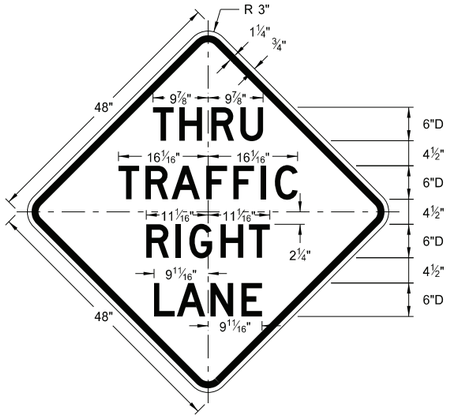
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-13-13	
REVISIONS	
DATE	CHANGE
08-17-17	Revised sign number
10-03-19	New Design Engineer PE Stamp
08-01-24	Electronic Stamp/Signature
06-30-25	Legislative Changes

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06/30/25
ENGINEER
NORTH DAKOTA

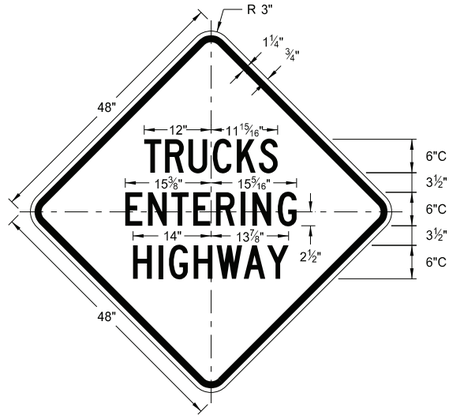
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CONSTRUCTION SIGN DETAILS
WARNING SIGNS

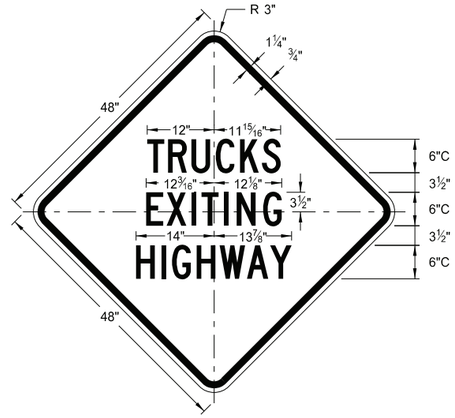
D-704-11



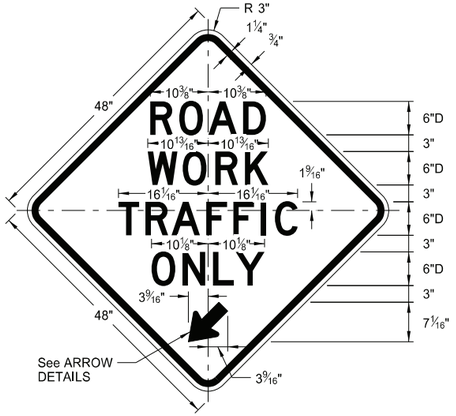
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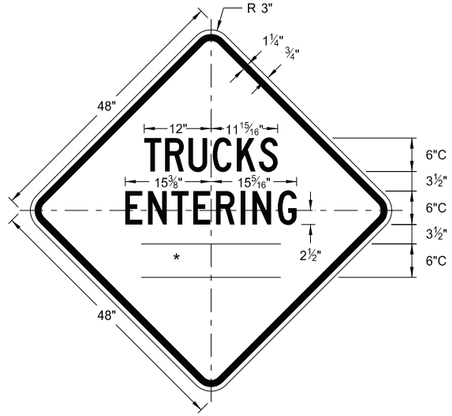
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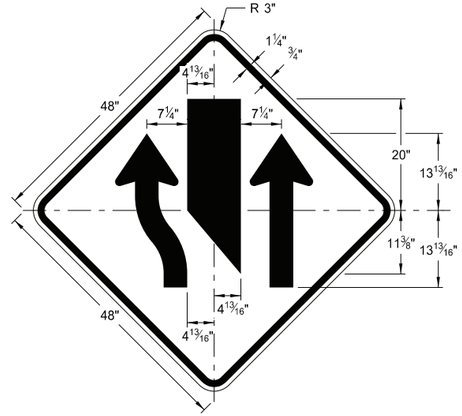
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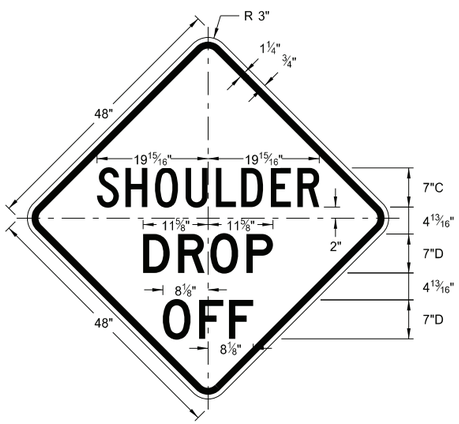
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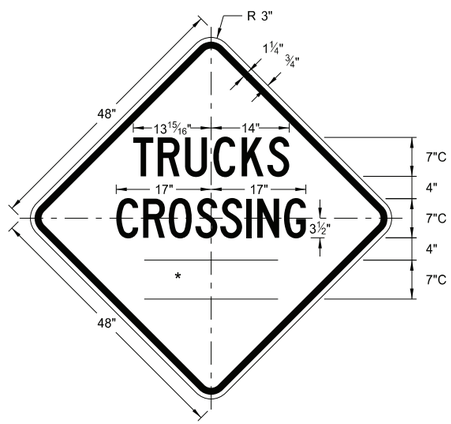
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W9-3a-48
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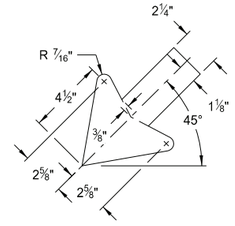
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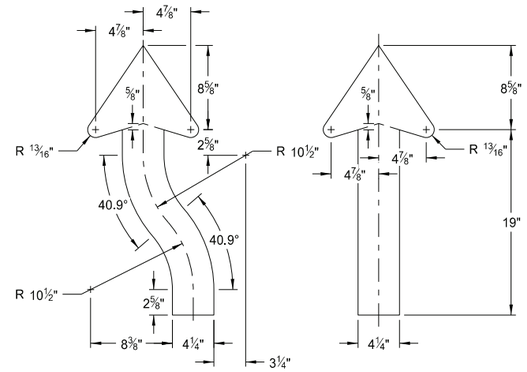
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WORD	LETTER SPACING
AHEAD	Standard
200 FT	Standard
350 FT	Standard
500 FT	Standard
1000 FT	Reduce 40%
1500 FT	Reduce 40%
½ MILE	Reduce 50%
1 MILE	Standard

* DISTANCE MESSAGES



W5-9-48



W9-3a-48

ARROW DETAILS

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-13-13	
REVISIONS	
DATE	CHANGE
8-17-17	Updated sign number
5-31-18	Revised sign and arrow details
10-03-19	New Design Engineer PE Stamp
8-01-24	Electronic Stamp/Signature

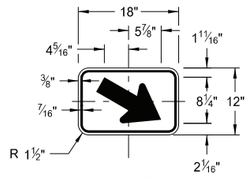
KIRK J. HOFF
REGISTERED
PROFESSIONAL
PE-4683
ENGINEER
NORTH DAKOTA

08/01/24

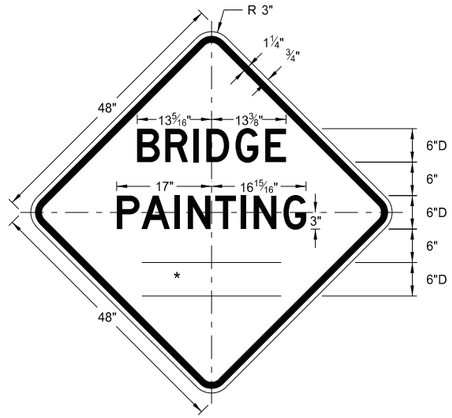
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CONSTRUCTION SIGN DETAILS
WARNING SIGNS

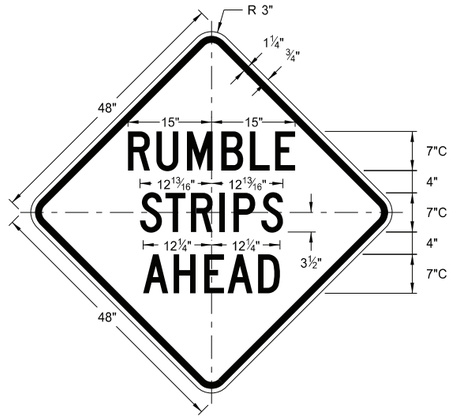
D-704-11A



W16-7aP-18
Legend: black (non-refl)
Background: orange



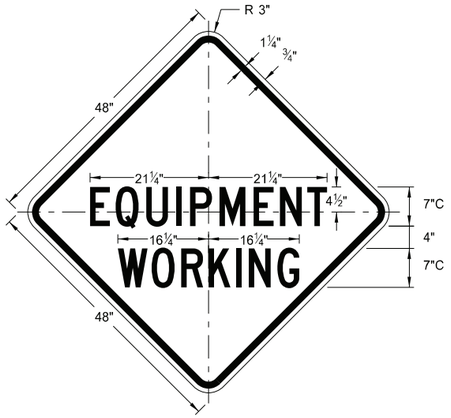
W21-50-48
Legend: black (non-refl)
Background: orange



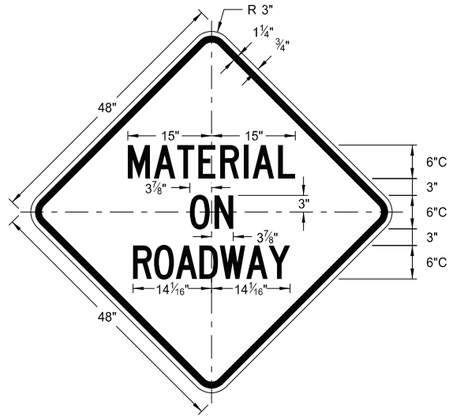
W21-53-48
Legend: black (non-refl)
Background: orange

WORD	LETTER SPACING
AHEAD	Standard
200 FT	Standard
350 FT	Standard
500 FT	Standard
1000 FT	Reduce 40%
1500 FT	Reduce 40%
½ MILE	Reduce 50%
1 MILE	Standard

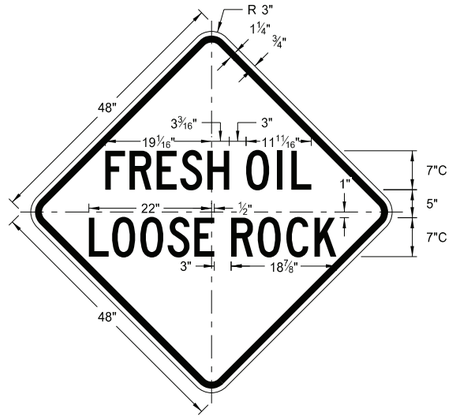
* DISTANCE MESSAGES



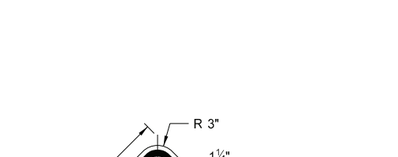
W20-51-48
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Background: orange



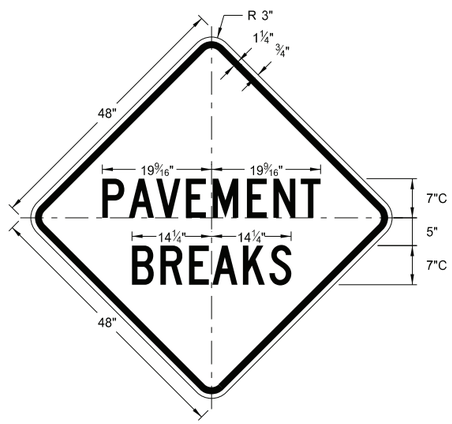
W21-51-48
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Background: orange



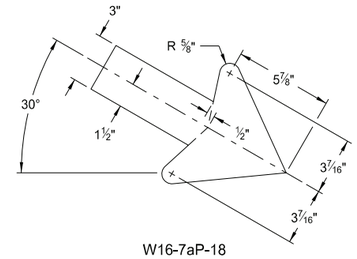
W22-8-48
Legend: black (non-refl)
Background: orange



W20-52P-54
Legend: black (non-refl)
Background: orange



W21-52-48
Legend: black (non-refl)
Background: orange



W16-7aP-18

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
5-31-18	
REVISIONS	
DATE	CHANGE
11-01-19	Added details for sign W16-7aP-18.
8-01-24	Electronic Stamp/Signature.

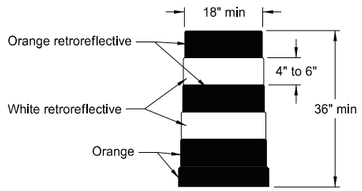
KIRK J. HOFF
REGISTERED
PROFESSIONAL
PE-4683
ENGINEER
NORTH DAKOTA

08/01/24

DocuSign Envelope ID: B6D1C72A-6E5E-4E5C-A02F-4D3D1C582775

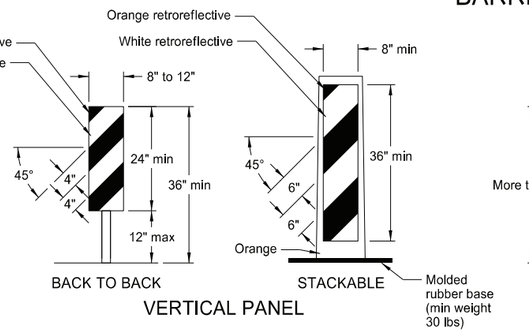
BARRICADE AND CHANNELIZING DEVICE DETAILS

D-704-13



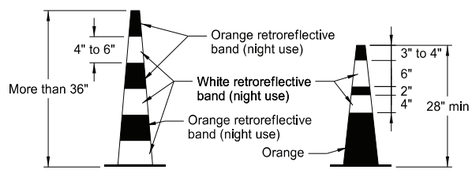
DELINEATOR DRUM

Provide horizontal, circumferential, alternating orange and white retroreflective stripes 4" to 6" wide for drum markings. Use a minimum of two orange and two white stripes with the top stripe being orange for each drum. Do not exceed 3" nonretroreflectorized spaces between the horizontal orange and white stripes. Avoid placement of stripes on drum ribs or indentations. Use closed top drums that will not allow collection of debris. Do not place ballast on the top of drum.



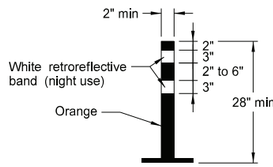
VERTICAL PANEL

Provide alternating orange and white retroreflective stripes, sloping downward in direction vehicular traffic is to pass. Place retroreflective sheeting on both sides of panel with a minimum of 270 square inches of retroreflective area facing vehicular traffic. Where the height of the retroreflective material on the vertical panel is 36 inches or more, use a stripe width of 6 inches.



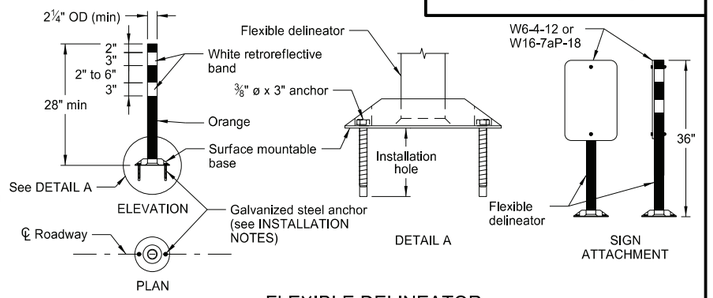
TRAFFIC CONE

Provide retroreflectorization of cones more than 36" in height by alternating orange and white retroreflective stripes. Use a minimum of two orange and two white stripes for each cone with the top stripe being orange. Use maximum 3" nonretroreflectorized space between the orange and white stripes.



TUBULAR MARKER

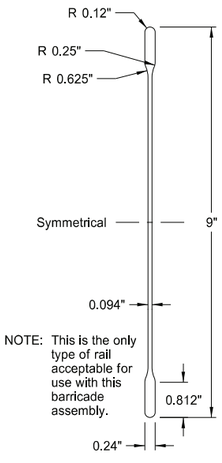
Provide retroreflectorization of tubular markers more than 42" in height by alternating four 4" to 6" wide orange and white stripes with the top stripe being orange.



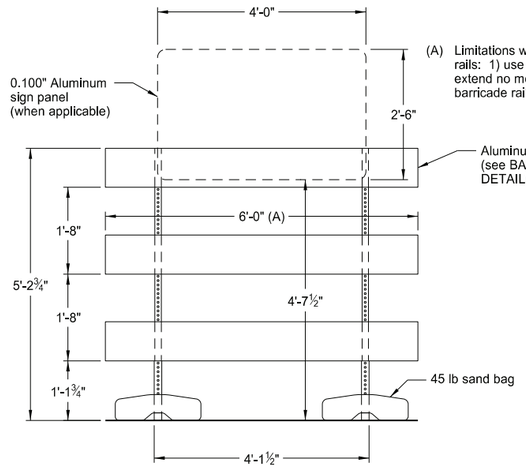
FLEXIBLE DELINEATOR

INSTALLATION NOTES:

1. Drill installation holes to diameter and depth required by manufacturer's specifications.
2. For removal, remove anchors and fill installation hole with an epoxy designed to bond to pavement surface.
3. In lieu of bolted down base, use an 8" x 8" butyl pad or hot melt butyl. Remove butyl as close as possible to pavement surface.

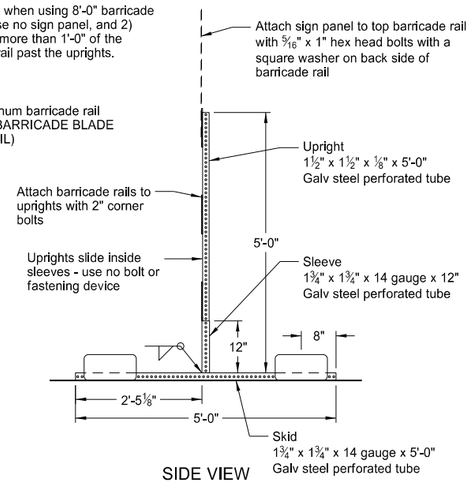


BARRICADE BLADE DETAIL



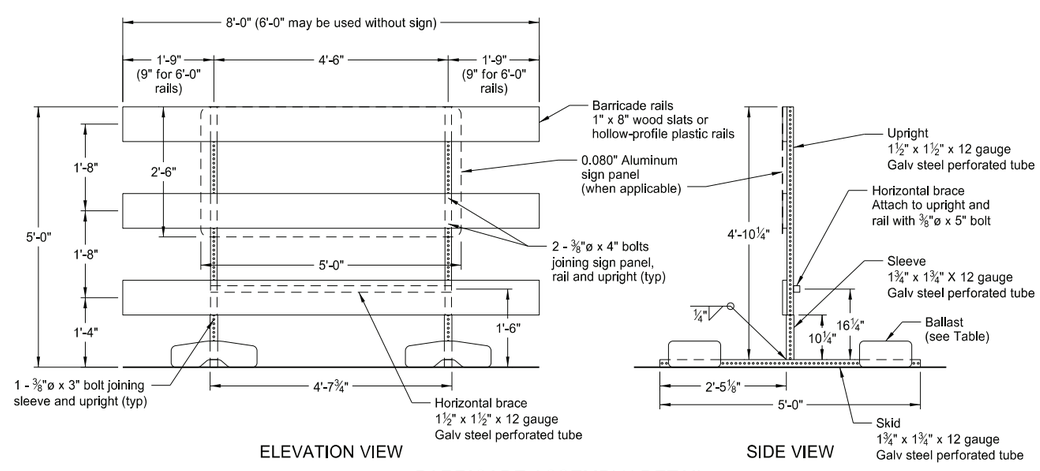
ELEVATION VIEW

(A) Limitations when using 8'-0" barricade rails: 1) use no sign panel, and 2) extend no more than 1'-0" of the barricade rail past the uprights.



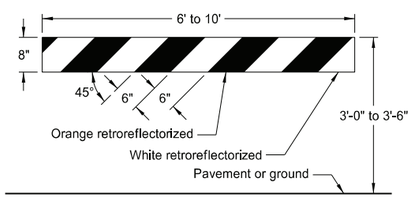
SIDE VIEW

BARRICADE ASSEMBLY DETAIL (Aluminum Barricade Rails)

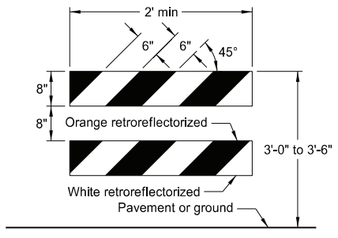


BARRICADE ASSEMBLY DETAIL (Wood or Plastic Rails)

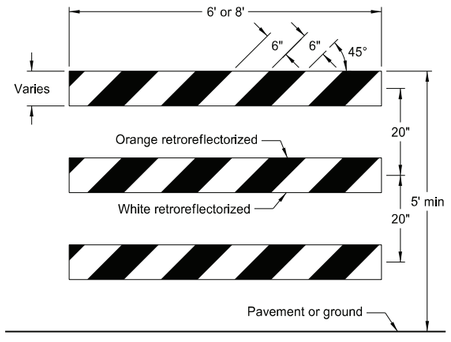
NOTE: For barricade markings use alternating orange and white retroreflective stripes, sloping downward in the direction traffic is to pass. Place retroreflective sheeting on both sides of the rails with a minimum of 270 square inches of visible retroreflective area facing vehicular traffic. When the barricade length is less than 36", use a rail stripe width of 4".



TYPE I BARRICADE

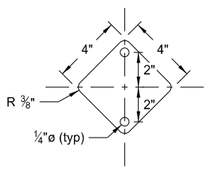


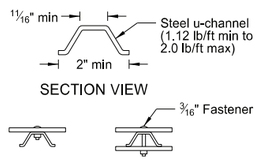
TYPE II BARRICADE

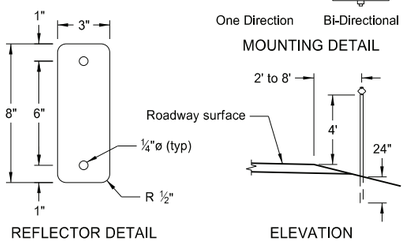


TYPE III BARRICADE

BARRICADE RAIL DETAILS







DELINEATORS

MINIMUM BALLAST
(For each side of barricade support)

Without Sign	4 - 25 lb sandbags
With Sign	6 - 25 lb sandbags

Note: Number of sandbags based on a wind speed of 55 MPH. Sandbags assumed to be placed at or near the ends of the skids.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-3-13	
REVISIONS	
DATE	CHANGE
9-27-17	Updated to active voice
11-01-19	Revised details for Flexible Delineator
8-01-24	Electronic Stamp/Signature

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NORTH DAKOTA

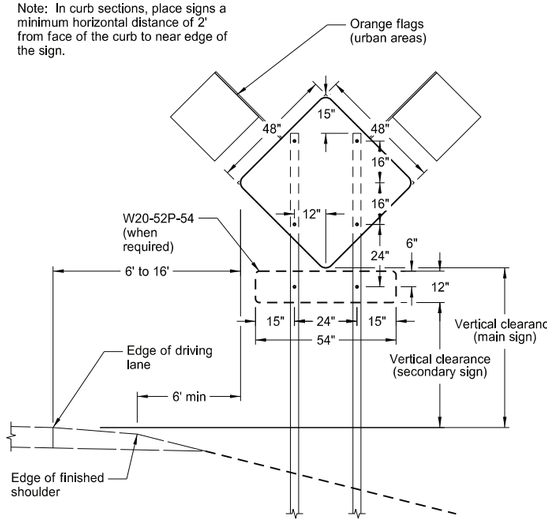
08/01/24

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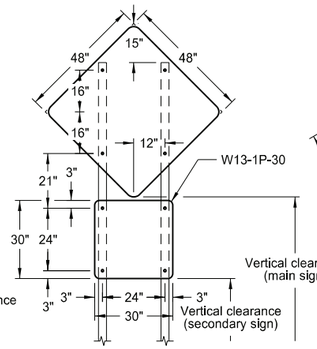
CONSTRUCTION SIGN PUNCHING AND MOUNTING DETAILS

D-704-14

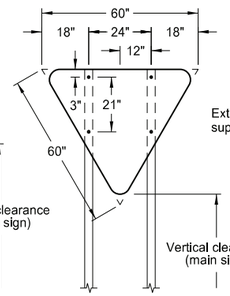
Note: In curb sections, place signs a minimum horizontal distance of 2' from face of the curb to near edge of the sign.



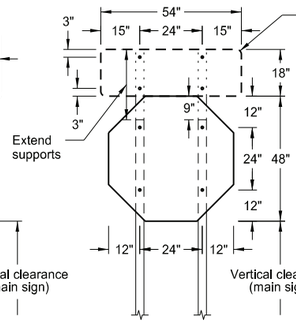
TYPICAL SECTION
(48" x 48" diamond warning sign shown)



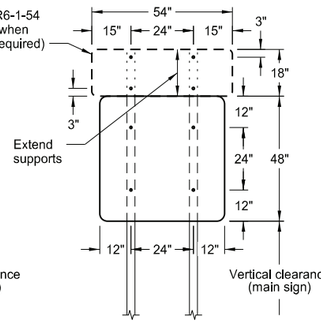
48" x 48" DIAMOND SIGN
(with 30" x 30" secondary sign)



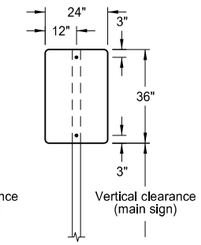
R1-2-60 - YIELD SIGN



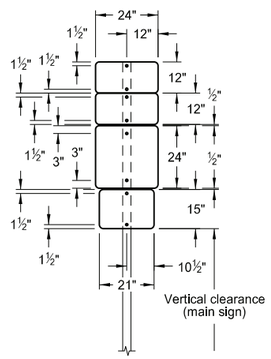
R1-1-48 - STOP SIGN
(with R6-1-54 sign as required)



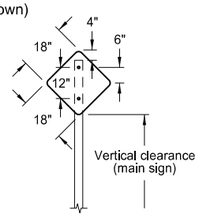
48" x 48" SIGN
(with R6-1-54 sign as required)



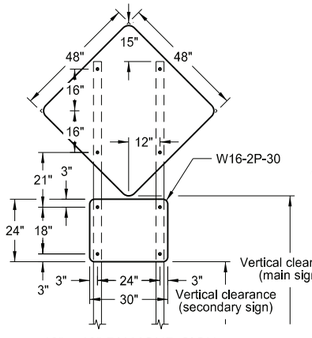
24" x 36" SIGN



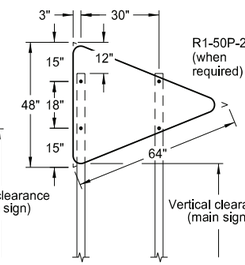
24" x 24"
ROUTE MARKER
ASSEMBLY



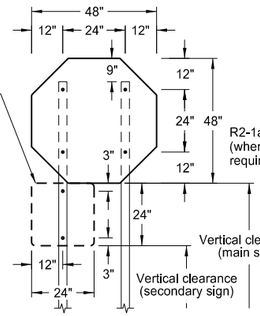
18" x 18"
DIAMOND SIGN



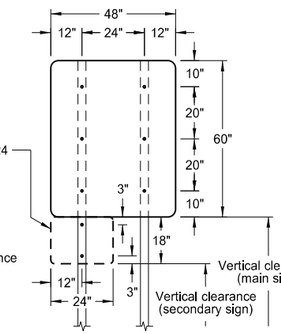
48" x 48" DIAMOND SIGN
(with 30" x 24" secondary sign)



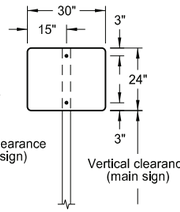
W14-3-64 - PENNANT SIGN



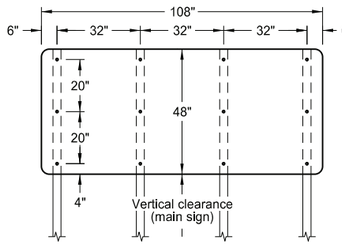
R1-1-48 - STOP SIGN
(with R1-50P-24 sign as required)



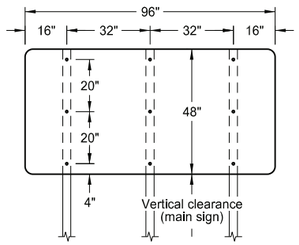
48" x 48" SIGN
(with R2-1aP-24 sign as required)



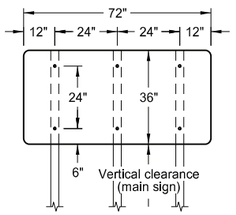
30" x 24" SIGN



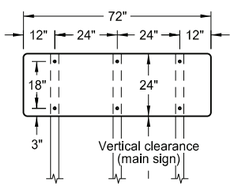
108" x 48" SIGN



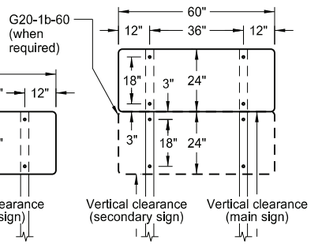
96" x 48" SIGN



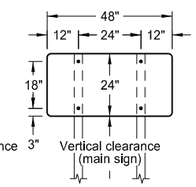
72" x 36" SIGN



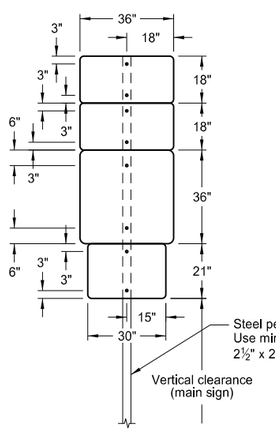
72" x 24" SIGN



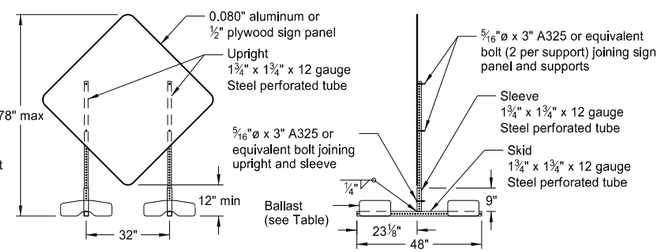
60" x 24" SIGN



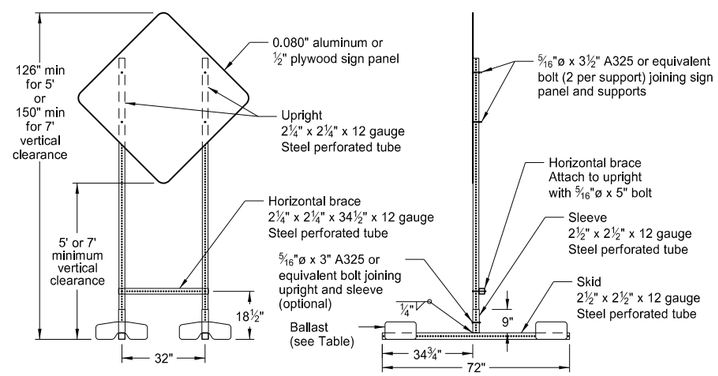
48" x 24" SIGN



36" x 36"
ROUTE MARKER
ASSEMBLY



PORTABLE SIGN SUPPORT
LOW-MOUNTING HEIGHT



PORTABLE SIGN SUPPORT
HIGH-MOUNTING HEIGHT

NOTES:

1. Sign Supports: Galvanize or paint supports. Minimum post sizes are 2.5 lb/ft u-channel or 2" x 2" x 12 gauge steel perforated tube, except where noted. When installing signs on u-channel, minimum post size for assemblies containing a secondary sign is 3.0 lb/ft. Post sizes based on a wind speed of 55 MPH.

   Place signs over 50 square feet on 2½" x 2½" perforated tube supports as a minimum.

   Do not attach guy wires to sign supports. Attach wind beams behind sign panels when used with u-posts.

2. Sign Panels: Provide sign panels made of 0.100" aluminum, ½" plywood, or other approved material, except where noted. Punch all holes round for ⅜" bolts.

3. Alternate Messages: Install and remove alternate message signs on reflectorized plate (without borders) as required. (i.e. "Left" and "Right" message on lane closure sign)

4. Route Marker Auxiliary Signs: Provide route marker auxiliary signs, such as the cardinal direction and directional arrows, with a background and legend that match the route marker they are used with:

   Interstate - white legend on blue background
   Interstate Business Loop - white legend on green background
   US and State - black legend on white background
   County - yellow legend on blue background

5. Vertical Clearance: Install signs with a vertical clearance of 5'-0" (see TYPICAL SECTION.) In areas where parking or pedestrian movements are likely or the view of the sign may be obstructed, install signs with a vertical clearance of 7'-0" from the top of the curb or from the near edge of the driving lane in absence of a curb.

   The vertical clearance to secondary signs is 1'-0" less than the vertical clearance stated above.

   Provide a minimum clearance of 7'-0" from the ground at the post for signs with an area exceeding 50 square feet.

6. Portable Signs: Provide portable signs that meet the vertical clearance stated above when it is necessary to place signs within the pavement surface.

   Use of low-mounting height (minimum 12" vertical clearance) portable signs for 5 days or less, is allowed as long as the view of the sign is not obstructed. Time delays caused by unforseen circumstances, such as equipment breakdown, rain, subgrade failures, etc., will not accrue towards the 5 day period. Use of R9-8 through R9-11a series, W1-6 through W1-8 series, M4-10, and E5-1 is allowed for longer than 5 days.

   Restrict signs mounted on portable sign supports shown in the LOW-MOUNTING HEIGHT and HIGH-MOUNTING HEIGHT details to a maximum surface area of 16 square feet.

MINIMUM BALLAST
(For each side of sign support base)

Sign Panel Mounting Height (ft)	Number of 25 lb sandbags for 4' x 4' sign panel
1'	6
5'	8
7'	10

Note: The number of sandbags are based on a wind speed of 55 MPH. Place sandbags at or near the ends of skids.

NORTH DAKOTA
DEPARTMENT OF TRANSPORTATION

10-4-13

REVISIONS

DATE	CHANGE
11-14-13	Revised Note 6
9-27-17	Updated to active voice
11-01-19	Revised 60"x24" sign detail
8-01-24	Electronic Stamp/Signature

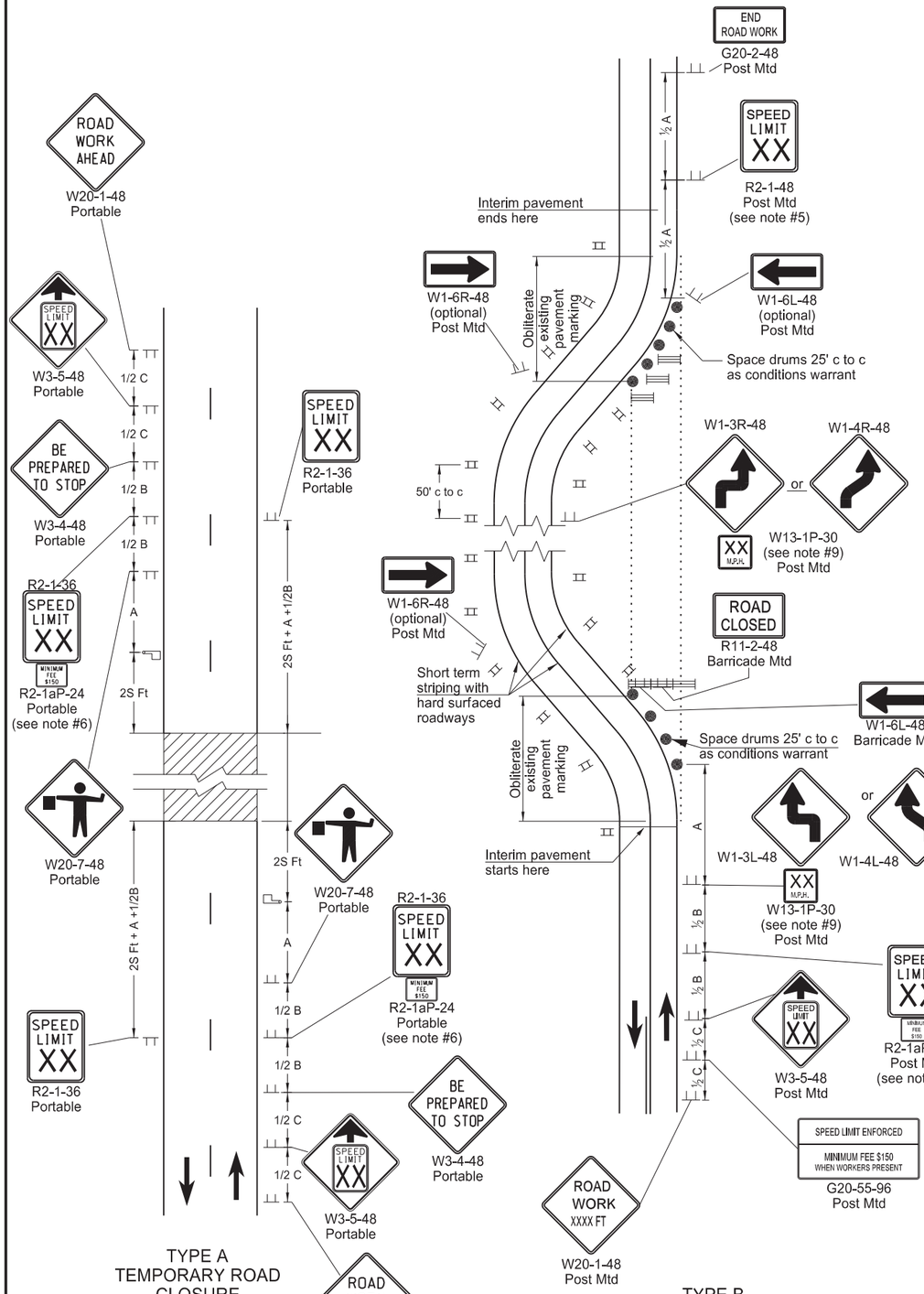
KIRK J. HOFF
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PROFESSIONAL
PE-4683
ENGINEER
NORTH DAKOTA

08/01/24

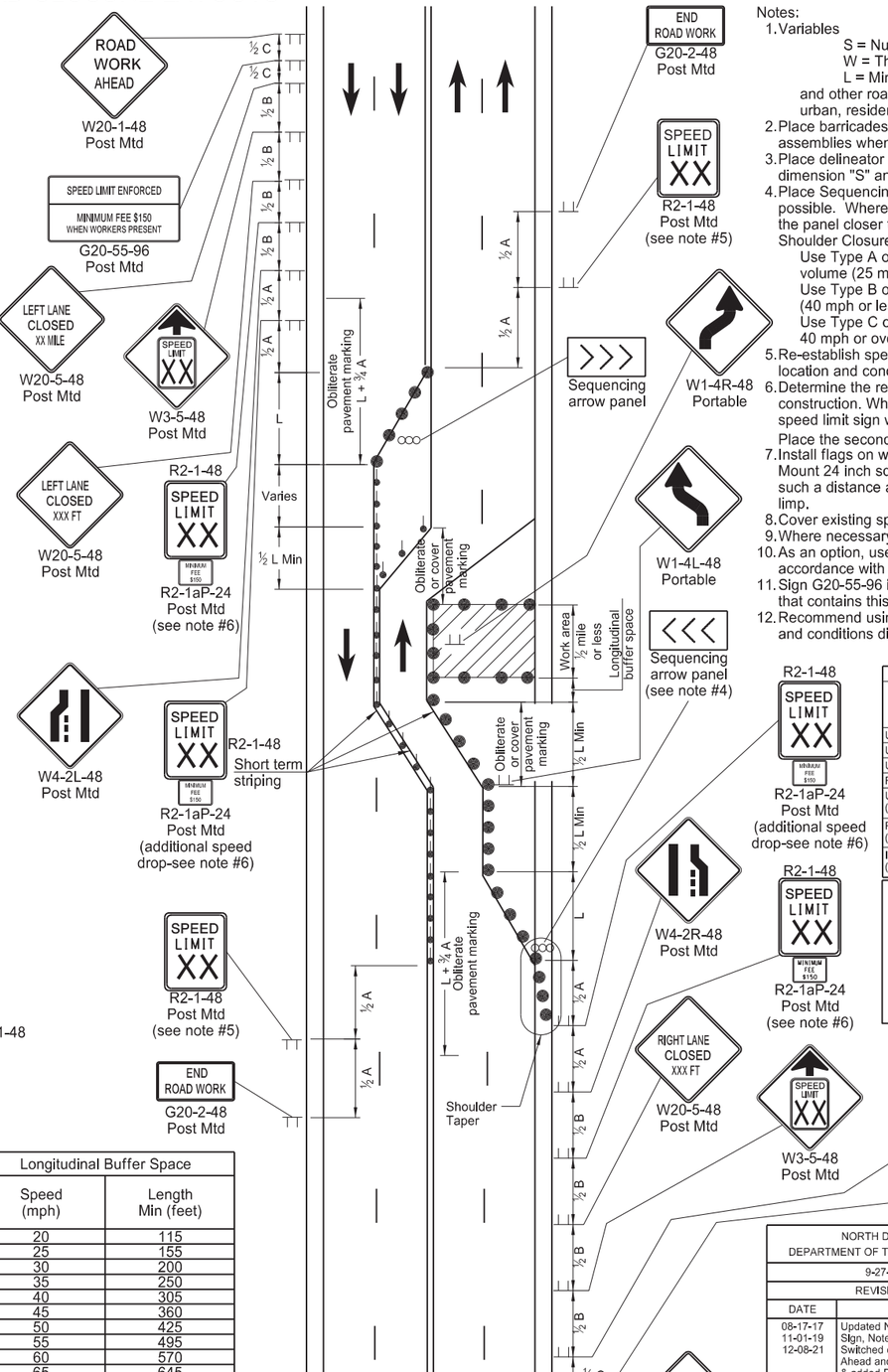
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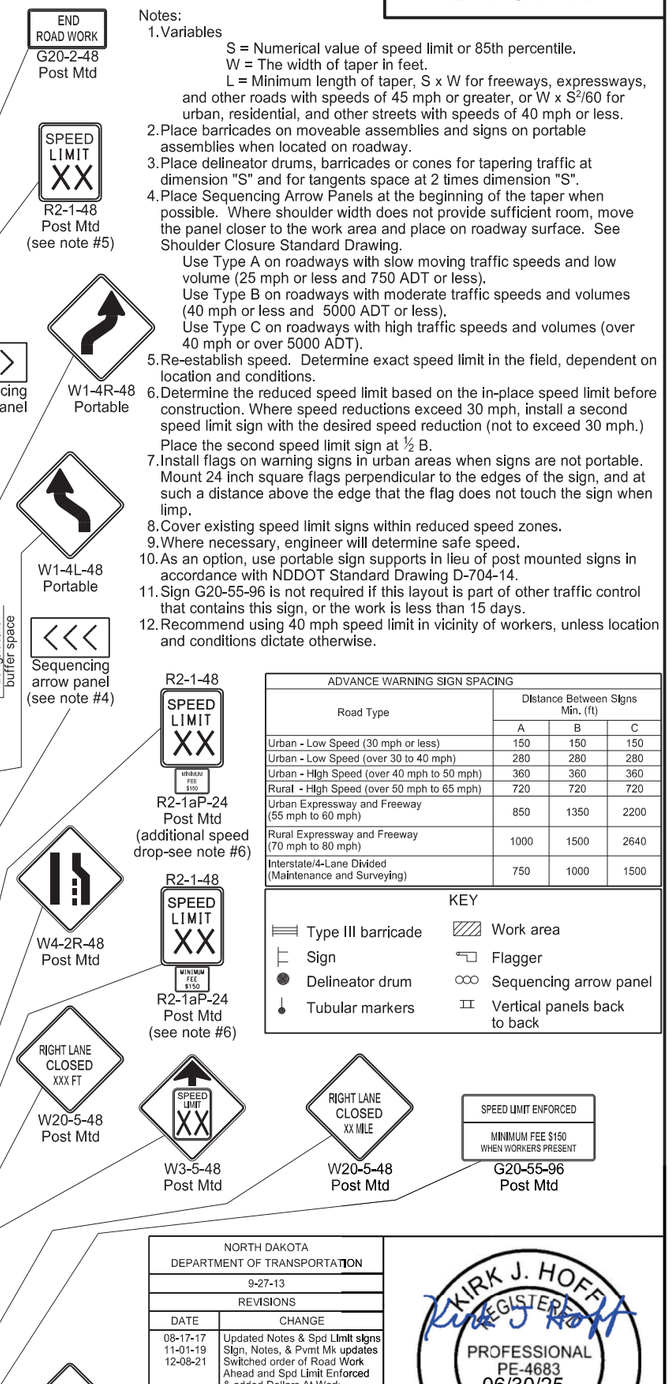
ROAD CLOSURE LAYOUTS

D-704-15



Longitudinal Buffer Space	
Speed (mph)	Length Min (feet)
20	115
25	155
30	200
35	250
40	305
45	360
50	425
55	495
60	570
65	645
70	730
75	820
80	910





Notes:

1. Variables
   S = Numerical value of speed limit or 85th percentile.
   W = The width of taper in feet.
   L = Minimum length of taper, S x W for freeways, expressways, and other roads with speeds of 45 mph or greater, or W x $S^2/60$ for urban, residential, and other streets with speeds of 40 mph or less.
2. Place barricades on moveable assemblies and signs on portable assemblies when located on roadway.
3. Place delineator drums, barricades or cones for tapering traffic at dimension "S" and for tangents space at 2 times dimension "S".
4. Place Sequencing Arrow Panels at the beginning of the taper when possible. Where shoulder width does not provide sufficient room, move the panel closer to the work area and place on roadway surface. See Shoulder Closure Standard Drawing.
   Use Type A on roadways with slow moving traffic speeds and low volume (25 mph or less and 750 ADT or less).
   Use Type B on roadways with moderate traffic speeds and volumes (40 mph or less and 5000 ADT or less).
   Use Type C on roadways with high traffic speeds and volumes (over 40 mph or over 5000 ADT).
5. Re-establish speed. Determine exact speed limit in the field, dependent on location and conditions.
6. Determine the reduced speed limit based on the in-place speed limit before construction. Where speed reductions exceed 30 mph, install a second speed limit sign with the desired speed reduction (not to exceed 30 mph.) Place the second speed limit sign at ½ B.
7. Install flags on warning signs in urban areas when signs are not portable. Mount 24 inch square flags perpendicular to the edges of the sign, and at such a distance above the edge that the flag does not touch the sign when limp.
8. Cover existing speed limit signs within reduced speed zones.
9. Where necessary, engineer will determine safe speed.
10. As an option, use portable sign supports in lieu of post mounted signs in accordance with NDDOT Standard Drawing D-704-14.
11. Sign G20-55-96 is not required if this layout is part of other traffic control that contains this sign, or the work is less than 15 days.
12. Recommend using 40 mph speed limit in vicinity of workers, unless location and conditions dictate otherwise.

ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 80 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

KEY

- Type III barricade
- Sign
- Delineator drum
- Tubular markers
- Work area
- Flagger
- Sequencing arrow panel
- Vertical panels back to back

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION

9-27-13

REVISIONS

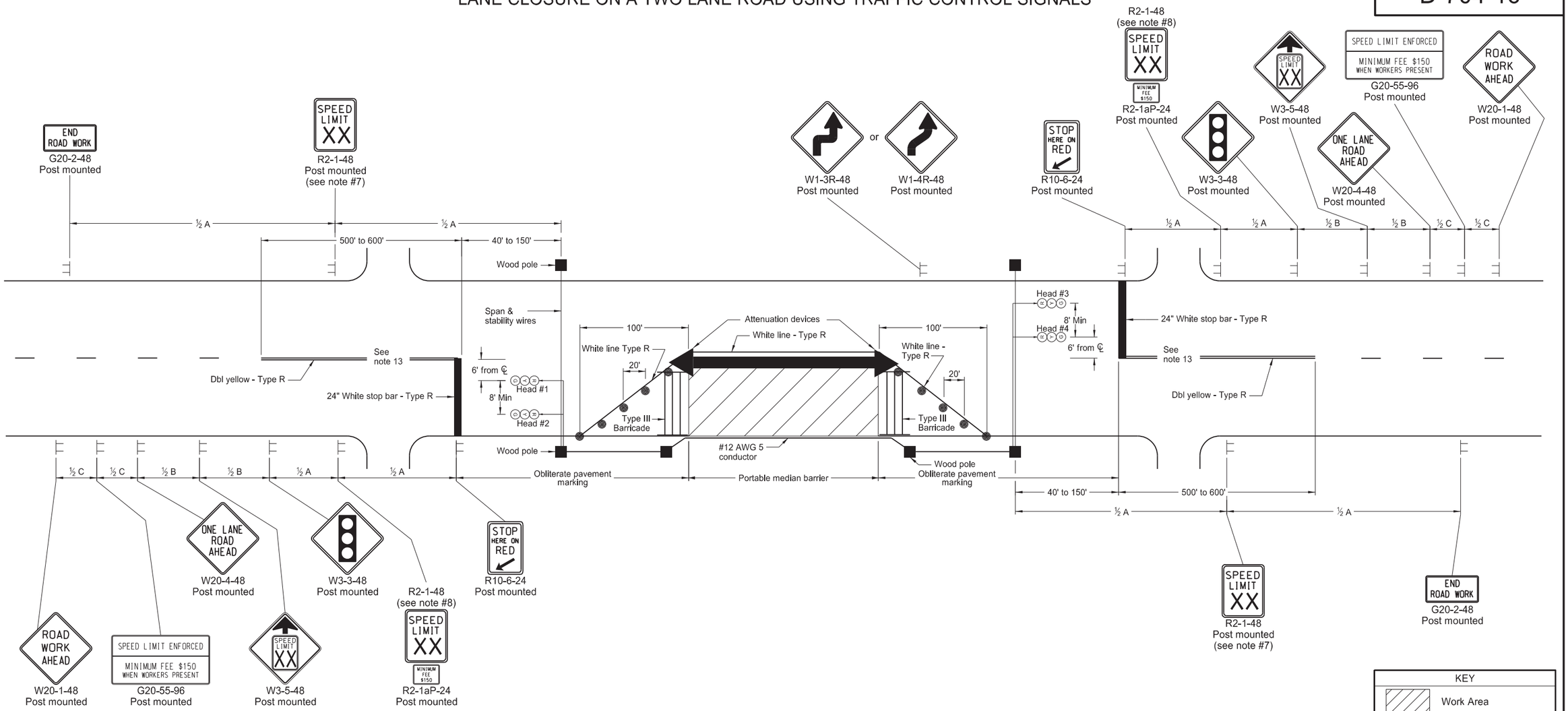
DATE	CHANGE
08-17-17	Updated Notes & Spd Limit signs
11-01-19	Sign, Notes, & Pvmt Mk updates
12-08-21	Switched order of Road Work Ahead and Spd Limit Enforced & added Dollars At Work
11-29-22	Removed Dollars At Work
06-30-25	Legislative Changes

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LANE CLOSURE ON A TWO LANE ROAD USING TRAFFIC CONTROL SIGNALS

D-704-16



ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 80 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

SUGGESTED TIMING AND SIGNAL SEQUENCE						
Heads 1 & 2	Green	Yellow	Red			
Heads 3 & 4			Red	Green	Yellow	Red
Time Cycle = 90 seconds	18.0	4.5	22.5	18.0	4.5	22.5
Percent of Cycle	20	5	25	20	5	25

KEY

- Work Area
- Type III Barricade
- Sign
- Delineator Drum
- Wood Pole

Notes:

1. Span conductor overhead between poles except on bridges, where it may alternately be attached and supported by the bridge structure. When conductor is supported by the bridge structure, attach conductor to avoid interference with bridge construction. Attach conductor on either side of bridge as determined by field personnel.
2. Locate controller on a wood pole in the cable run between signal heads for through traffic movements.
3. The timing schedule is suggested trial setting. Check signals in operation frequently to obtain the most efficient timing schedule.
4. Place wood poles a minimum of 16 feet from edge of driving lane. Provide a minimum 16 to 19 feet clearance from the center line of the roadway to the bottom of traffic signal heads suspended over the roadway.
5. Place traffic signal heads with 12 inch red, yellow and green lenses and 5 inch louvered backplates.
6. See standard drawing "Span Wire Mounted Traffic Signals" for interim traffic construction details.
7. Re-establish speed limit. Determine exact speed limit in the field, dependent on location and conditions.
8. Determine the reduced speed limit based on the in-place speed limit before construction. Where speed reductions exceed 30 MPH, install a second speed limit sign with the desired speed reduction (not to exceed 30 MPH.) Place the second speed limit sign at ½ B.
9. Install flags on warning signs in urban areas when signs are not portable. Mount 24 inch square flags perpendicular to the edges of the sign, and at such a distance above the edge that the flag does not touch the sign when limp.
10. Cover existing speed limit signs within a reduced speed zone.
11. Place barricades on moveable assemblies and signs on portable assemblies when located on roadway.
12. As an option, use portable sign supports in lieu of post mounted signs in accordance with NDDOT Standard Drawing D-704-14.
13. Continue double yellow centerline thru private drives.
14. Sign G20-55-96 is not required if this layout is part of other traffic control that contains this sign, or if work is less than 15 days.
15. Recommend using 40 mph speed limit in vicinity of workers, unless location and conditions dictate otherwise.
16. As an option, use solar powered signals instead of wood pole signal system.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION

9-27-13

REVISIONS

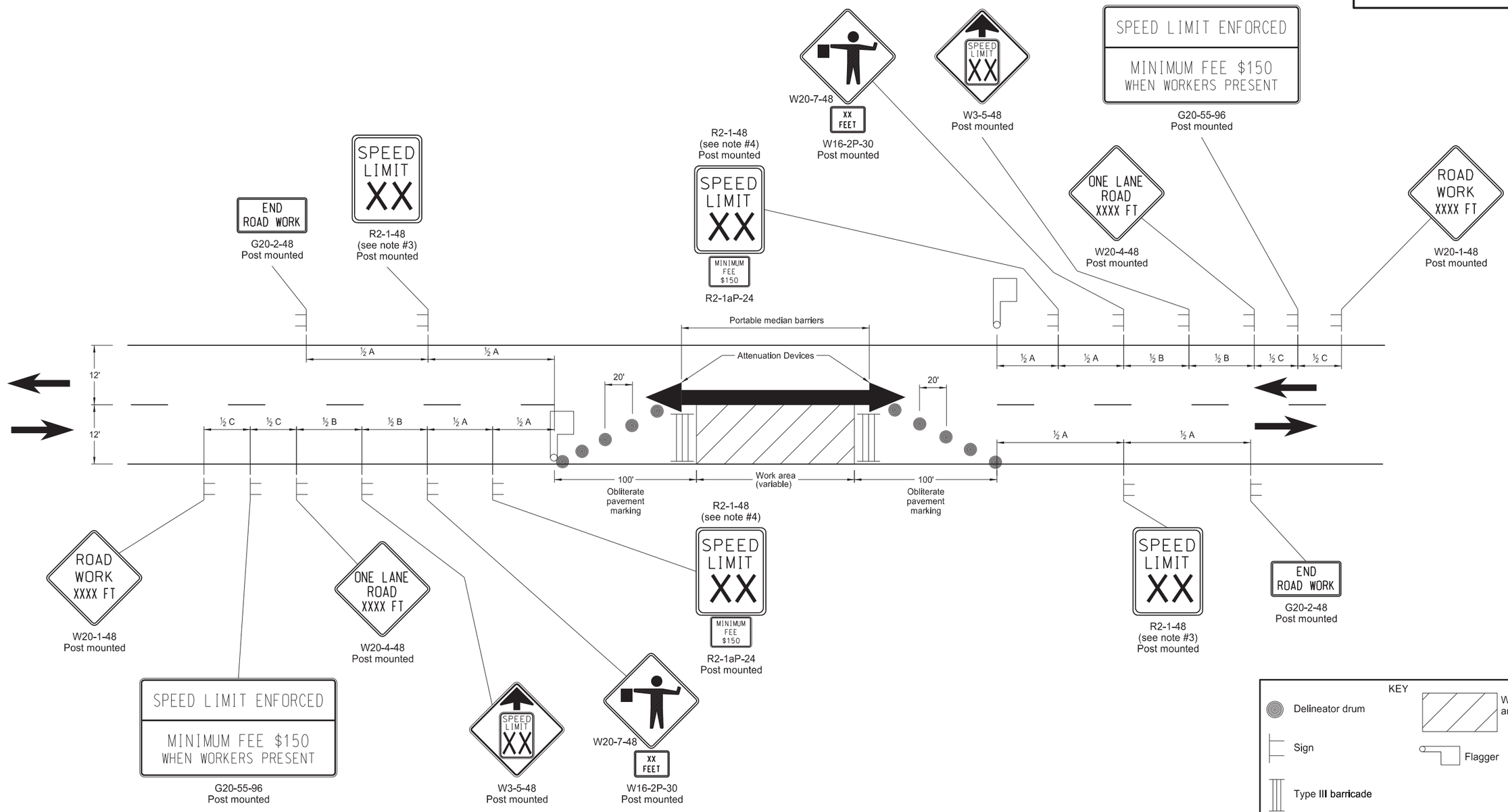
DATE	CHANGE
11-20-15	Revised Note 6 & Renumbered
	Minimum Fee plaque
08-17-17	Revised notes & added note
11-01-19	Revise sign #s & pvmt mk type
12-08-21	Switched order of Road Work Ahead and Spd Limit Enforced & added Dollars At Work
11-29-22	Removed Dollars At Work
08-31-23	Corrected Note 14 grammar
08-21-24	Pvmt Mkg Width & Med Barrier
06-30-25	Legislative Changes

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SIGN LAYOUT FOR ONE LANE CLOSURE TWO LANE ROADWAY

D-704-17



ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 80 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

Notes:
1. Place barricades on moveable assemblies and signs on portable assemblies when located on roadway.
2. Remove existing striping as required. Use back to back delineators when inslope is 4:1 or flatter and roadway alignment is visible to approaching vehicles. Place back to back vertical panels when roadways have steep slopes and alignment is not visible to approaching traffic.
3. Re-establish speed limit. Determine exact speed limit in the field, dependent on location and conditions.
4. Determine the reduced speed limit based on the in-place speed limit before construction. Where speed reductions exceed 30 MPH, install a second speed limit sign with the desired speed reduction (not to exceed 30 MPH.) Place the second speed limit sign at ½B.
5. Install flags on warning signs in urban areas when signs are not portable. Mount 24 inch square flags perpendicular to the edges of the sign, and at such a distance above the edge that the flag does not touch the sign when limp.
6. As an option, use portable sign supports in lieu of post mounted signs in accordance with NDDOT Standard Drawing D-704-14.
7. Cover existing speed limit signs within a reduced speed zone.
8. Sign G20-55-96 is not required if this layout is part of other traffic control that contains this sign, or if work is less than 15 days.
9. Recommend using 40 mph speed limit in vicinity of workers, unless location and conditions dictate otherwise.

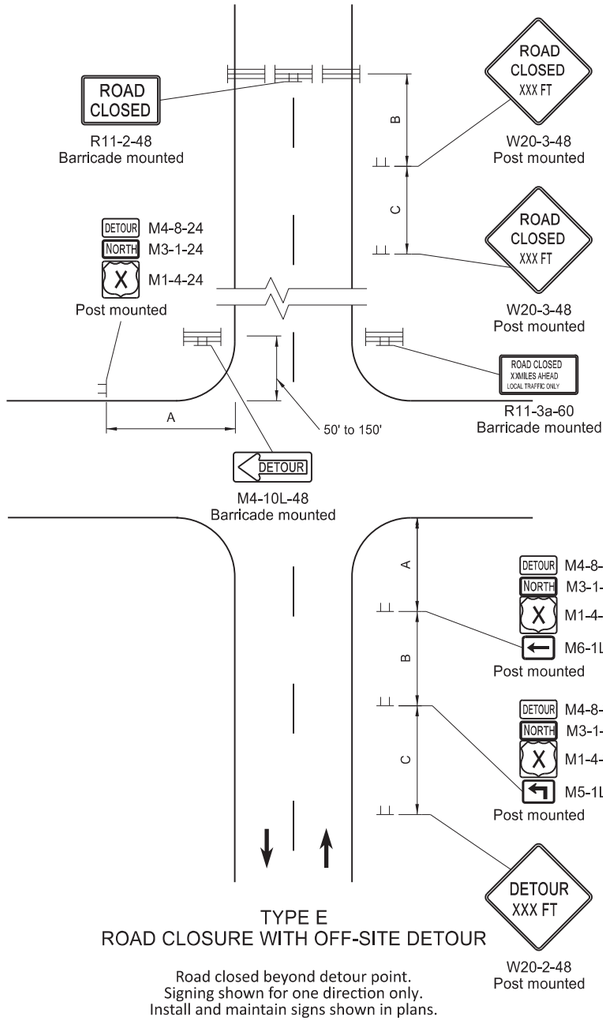
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
REVISIONS	
DATE	CHANGE
08-17-17	Note update & sign numbers
11-01-19	Removed signs & revised note
12-08-21	Switched order of Road Work XXXX and Spd Limit Enforced & added Dollars At Work
11-29-22	Removed Dollars At Work
08-21-24	Pvmt Mkg Width & Med Barrier
06-30-25	Legislative Changes

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ROAD CLOSURE AND LANE CLOSURE ON A TWO WAY ROAD LAYOUTS

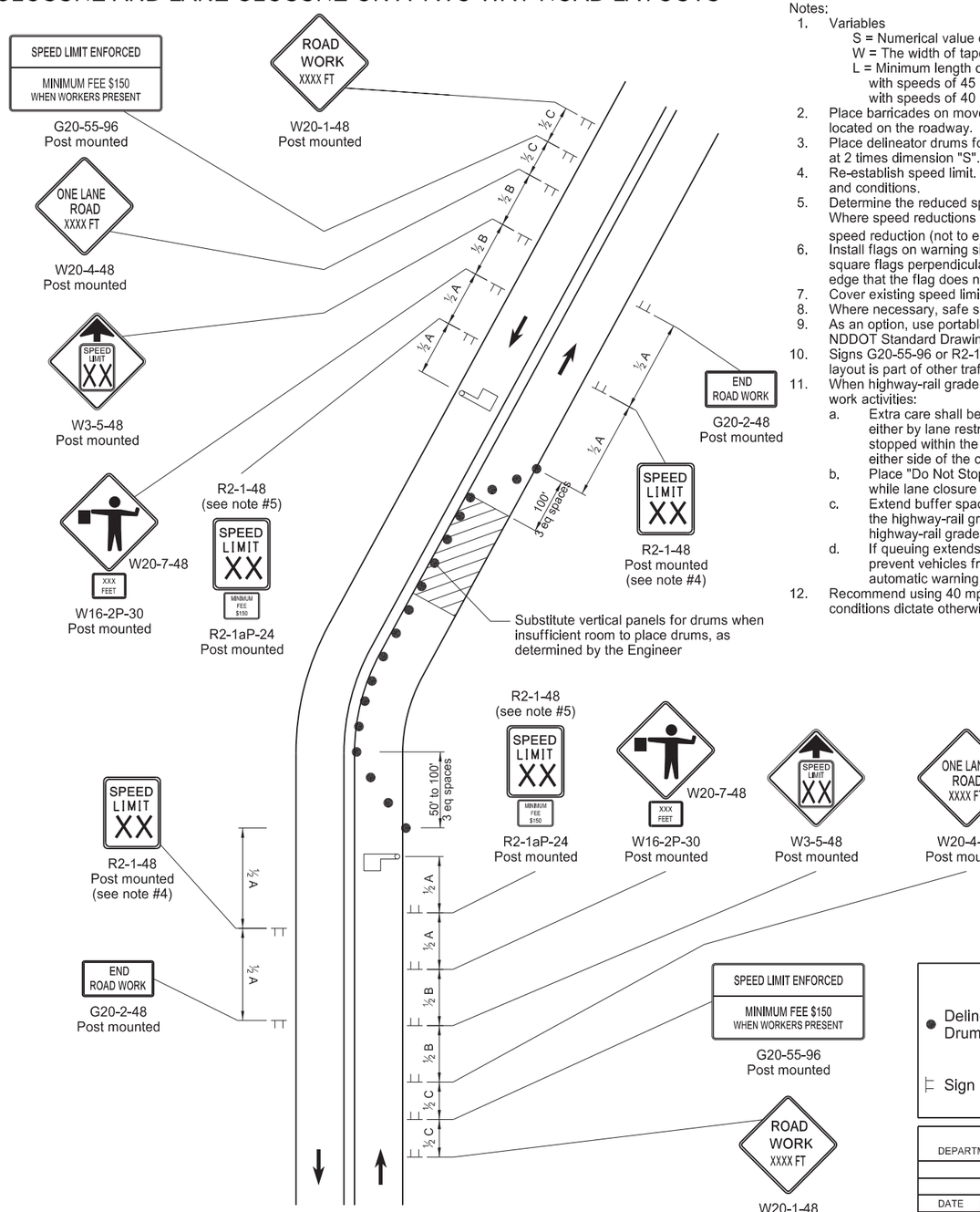
D-704-19



TYPE E
ROAD CLOSURE WITH OFF-SITE DETOUR

Road closed beyond detour point.
Signing shown for one direction only.
Install and maintain signs shown in plans.

ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 80 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500



TYPE F
LANE CLOSURE ON A TWO LANE ROAD USING FLAGGERS

Two lane highway with one lane closed.
Flagger at point visible to approaching traffic.

Notes:

1. Variables
   S = Numerical value of speed limit or 85th percentile.
   W = The width of taper in feet
   L = Minimum length of taper in feet. S x W for freeways, expressways, and roads with speeds of 45 mph or greater, or W x $S^2/60$ for urban, residential, and streets with speeds of 40 mph or less.
2. Place barricades on moveable assemblies and signs on portable assemblies when located on the roadway.
3. Place delineator drums for tapering traffic at 3 equal spaces and for tangents space them at 2 times dimension "S".
4. Re-establish speed limit. Determine exact speed limit in the field, dependent on location and conditions.
5. Determine the reduced speed limit based on the in place speed limit before construction. Where speed reductions exceed 30 mph, install a second speed limit sign with the desired speed reduction (not to exceed 30 mph.) Place second speed limit sign at ½B.
6. Install flags on warning signs in urban areas when signs are not portable. Mount 24 inch square flags perpendicular to the edges of the sign, and at such a distance above the edge that the flag does not touch the sign when limp.
7. Cover existing speed limit signs within a reduced speed zone.
8. Where necessary, safe speed to be determined by the Engineer.
9. As an option, use portable sign supports in lieu of post mounted signs in accordance with NDDOT Standard Drawing D-704-14.
10. Signs G20-55-96 or R2-1aP-24 are not required when pilot car operation is used, if this layout is part of other traffic control that contains this sign, or if work is less than 15 days.
11. When highway-rail grade crossings exist either within or in the vicinity of the roadway work activities:
    a. Extra care shall be taken to minimize the probability of conditions being created, either by lane restrictions, flagging or other operations, where vehicles might be stopped within the highway-rail grade crossing (considered as being 15 feet on either side of the closest and farthest rail.)
    b. Place "Do Not Stop on Tracks" sign (R8-8-24) near cross buck in each direction while lane closure is near tracks.
    c. Extend buffer space between work zone and lane closure transition upstream of the highway-rail grade crossing to prevent flagging queue from extending across highway-rail grade crossing.
    d. If queuing extends across highway-rail crossing, provide flagger at crossing to prevent vehicles from stopping within the crossing (even when automatic warning devices are in place.)
12. Recommend using 40 mph speed limit in vicinity of workers, unless location and conditions dictate otherwise.

KEY

- Delineator Drum
- Type III Barricade
- Flagger
- Sign
- Work/Hazard Area

NORTH DAKOTA
DEPARTMENT OF TRANSPORTATION

9-27-13

REVISIONS

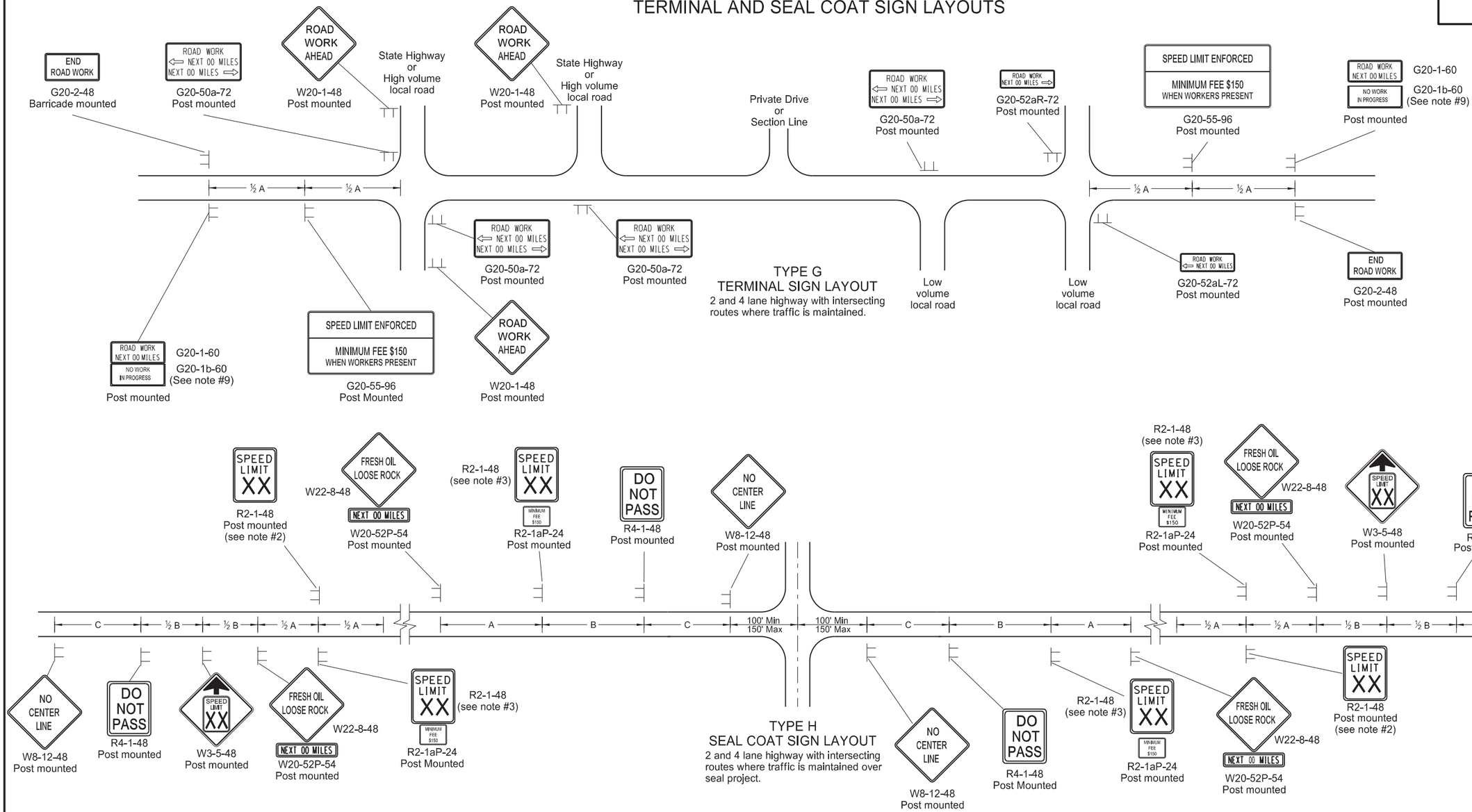
DATE	CHANGE
03-13-14	Revised Sign Cell "ROAD WORK XXX FT"
08-17-17	Update notes & sign numbers
11-01-19	Revised signs, sign #s, & notes
12-08-21	Switched order of Road Work XXX and Spd Limit Enforced & added Dollars At Work
11-29-22	Removed Dollars At Work
06-30-25	Legislative Changes

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TERMINAL AND SEAL COAT SIGN LAYOUTS

D-704-20



Notes:

1. Place barricades on moveable assemblies and signs on portable assemblies when located on roadway.
2. Determine the exact speed limit in the field, based on location and conditions.
3. Determine the reduced speed limit based on the in place speed limit before construction. Where speed limit reductions exceed 30 MPH, install a second speed limit sign with the desired speed reduction (not to exceed 30 MPH.) Place the second speed limit sign at ½ B.
4. Install flags on warning signs in urban areas when signs are not portable. Mount 24 inch square flags perpendicular to the edges of the sign, and at such a distance above the edge that the flag does not touch the sign when limp.
5. Cover existing speed limit signs within a reduced speed zone.
6. On seal coat projects, place signs R2-1-48, R2-1aP-24, R4-1-48, W22-8-48 and W20-52P-54 after all important intersections and at five mile intervals. Place sign W8-12-48 after all important intersections and at 2 mile intervals until short term center line pavement marking is placed.
7. As an option, use portable sign supports in lieu of post mounted signs in accordance with the NDDOT Standard Drawing D-704-14.
8. Cover or remove speed limit signs from layout Type H when loose aggregate is removed.
9. Install sign G20-1b-60 when work is suspended for winter.
10. Use other traffic control layouts in immediate work areas. Place sign R2-1aP-24 below speed limit signs in reduced speed limit work areas.
11. Sign G20-55-96 is not required if this layout is part of other traffic control that contains this sign, or the work is less than 15 days.
12. Recommend using 40 mph speed limit in vicinity of workers, unless location and conditions dictate otherwise.

ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 80 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION

9-27-13

REVISIONS

DATE	CHANGE
08-17-17	Updated notes & sign numbers
11-01-19	Updated note & sign
12-08-21	Switched order of Road Work and Spd Limit Enforced & added Dollars At Work
11-29-22	Removed Dollars At Work
06-30-25	Legislative Changes

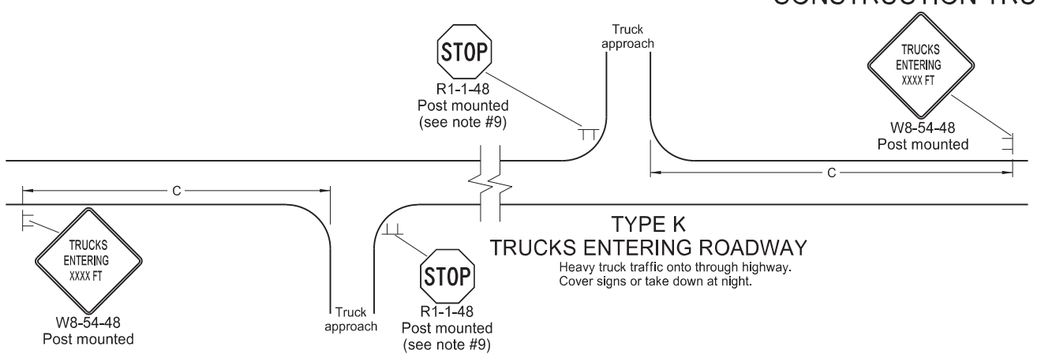
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CONSTRUCTION TRUCK AND TEMPORARY DETOUR LAYOUTS

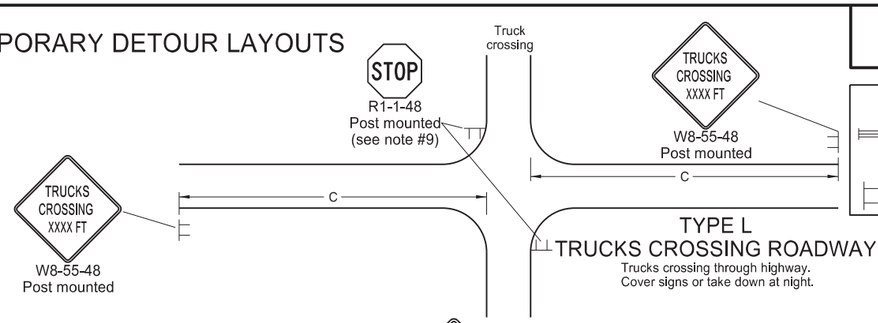
D-704-22

KEY: Type III barricade; Work area; Sign; Flagger



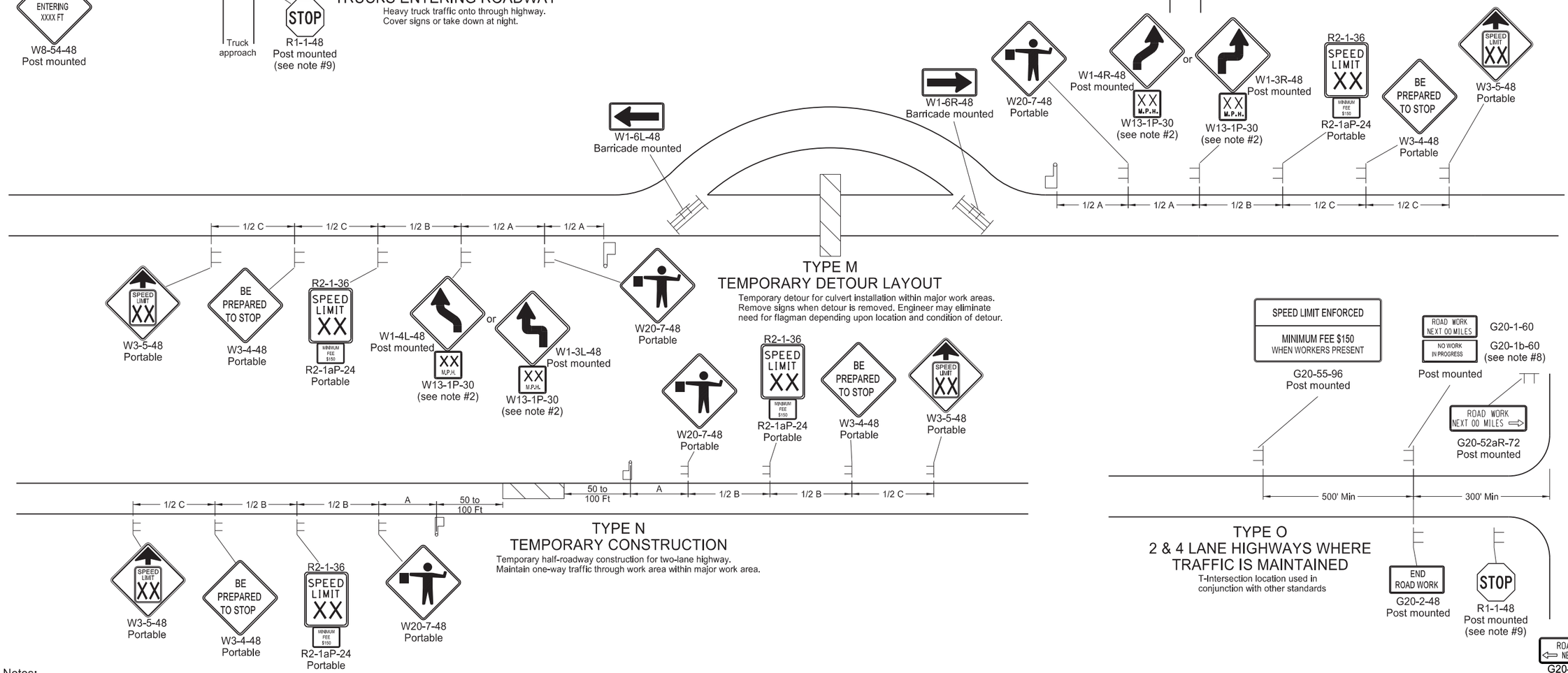
TYPE K
TRUCKS ENTERING ROADWAY

Heavy truck traffic onto through highway.
Cover signs or take down at night.



TYPE L
TRUCKS CROSSING ROADWAY

Trucks crossing through highway.
Cover signs or take down at night.



TYPE M
TEMPORARY DETOUR LAYOUT

Temporary detour for culvert installation within major work areas.
Remove signs when detour is removed. Engineer may eliminate need for flagman depending upon location and condition of detour.

TYPE N
TEMPORARY CONSTRUCTION

Temporary half-roadway construction for two-lane highway.
Maintain one-way traffic through work area within major work areas.

TYPE O
2 & 4 LANE HIGHWAYS WHERE TRAFFIC IS MAINTAINED

T-Intersection location used in conjunction with other standards

Notes:

1. Place barricades on a moveable assemblies and signs on portable assemblies when located on roadway.
2. Where necessary, safe speed to be determined by the Engineer.
3. Determine the reduced speed limit based on the in-place speed limit before construction. Where speed reductions exceed 30 mph, install a second speed limit sign with the desired speed reduction (not to exceed 30 mph.) Place the second speed limit sign at ½ B.
4. Install flags on warning signs in urban areas when signs are not portable. Mount 24 inch square flags perpendicular to the edges of the sign, and at such a distance above the edge that the flag does not touch the sign when limp.
5. Cover existing speed limit signs within a reduced speed zone.
6. Covered (when approved by engineer) or obliterated pavement marking measured as Obliteration of Pavement Marking.
7. As an option, use portable sign supports in lieu of post mounted signs in accordance with NDDOT Standard Drawing D-704-14.
8. Install sign G20-1b-60 when work is suspended for winter.
9. If existing stop sign is in place, a 48" stop sign is not required.
10. Sign G20-55-96 is not required if layout is part of other traffic control that contains this sign, or if work is less than 15 days.
11. Recommend using 40 mph speed limit in vicinity of workers, unless location and conditions dictate otherwise.

ADVANCE WARNING SIGN SPACING

Road Type	Distance Between Signs Min. (ft) A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 80 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION

9-27-13

REVISIONS

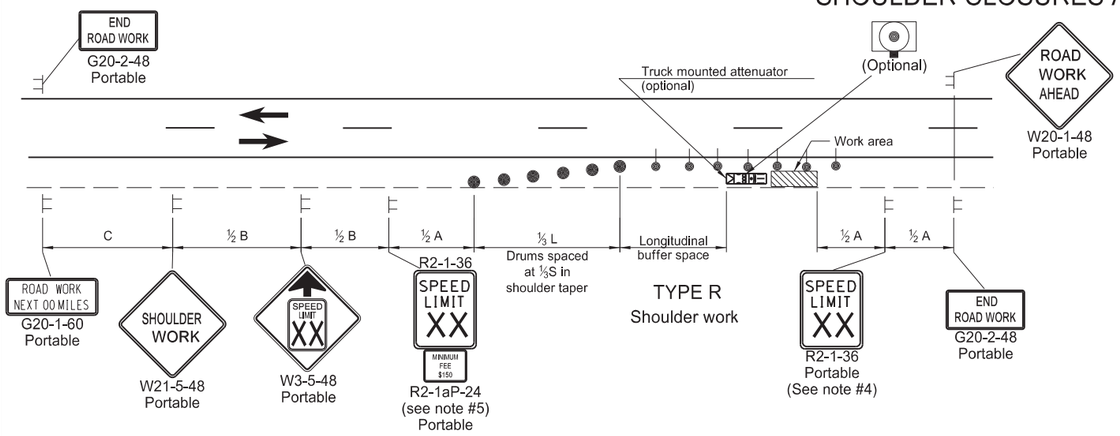
DATE	CHANGE
08-17-17	Update notes & sign numbers
11-01-19	Revised sign numbers & note 7
12-09-21	Added Speed Limit Enforced and Dollars At Work signs
11-29-22	Removed Dollars At Work
06-30-25	Legislative Changes

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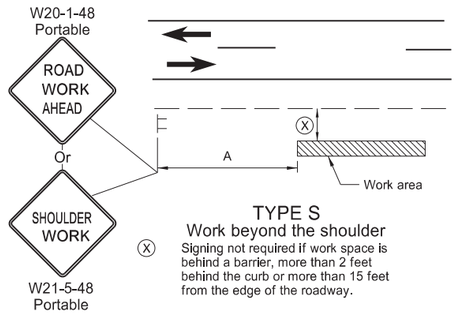
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SHOULDER CLOSURES AND BRIDGE PAINTING LAYOUTS

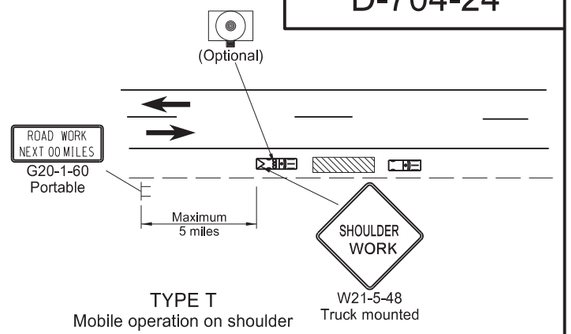
D-704-24



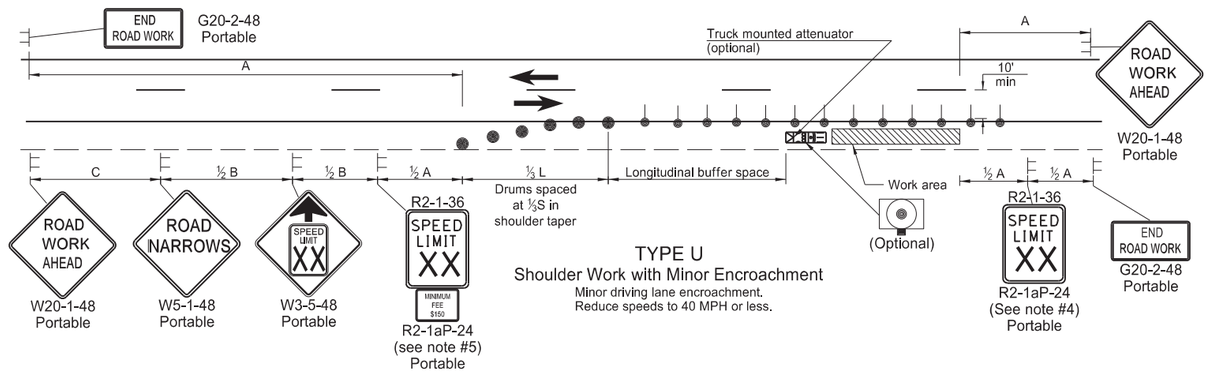
TYPE R
Shoulder work



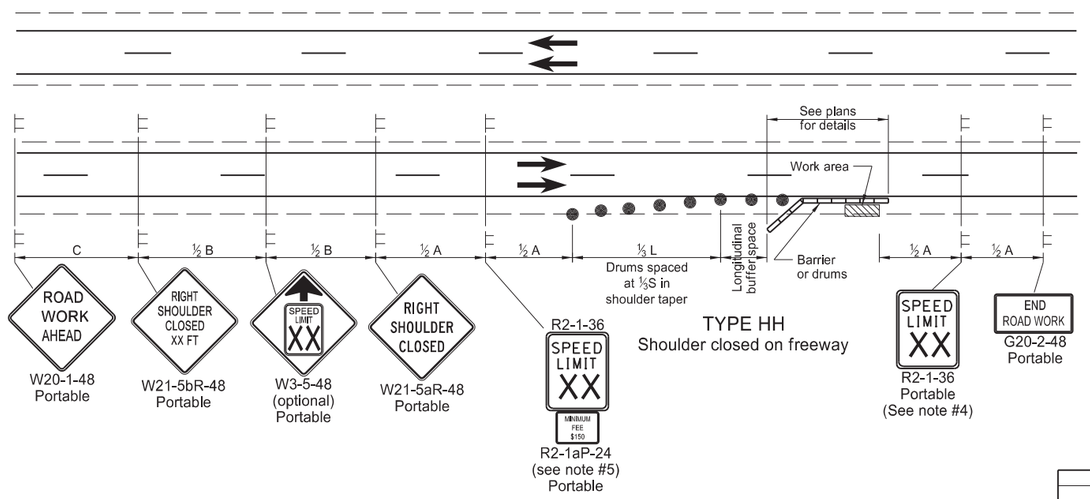
TYPE S
Work beyond the shoulder
Signing not required if work space is behind a barrier, more than 2 feet behind the curb or more than 15 feet from the edge of the roadway.



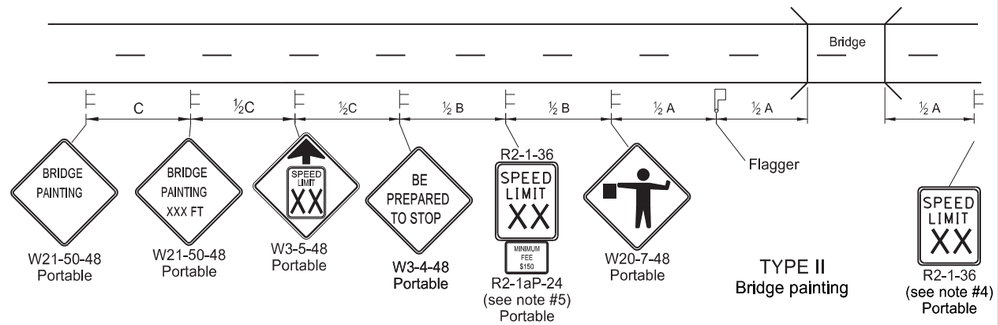
TYPE T
Mobile operation on shoulder



TYPE U
Shoulder Work with Minor Encroachment
Minor driving lane encroachment.
Reduce speeds to 40 MPH or less.



TYPE HH
Shoulder closed on freeway



TYPE II
Bridge painting

Notes
1. Variables
   S = Numerical value of speed limit or 85th percentile.
   W = The width of the taper in feet.
   L = Minimum length of taper, S x W for freeways, expressways, and all other roads with speeds of 45 mph or greater, or W x S^2 /60 for urban, residential, and other streets with speeds of 40 mph or less.
2. Space delineator drums for tapering traffic at dimension "S". Space delineator drums or tubular markers for tangents at 2 times "S".
3. Sequencing Arrow Panels
   Use Type A on roadways with slow moving traffic speeds and low volume (25 mph or less and 750 ADT or less).
   UseType B on roadways with moderate traffic speeds and volumes (40 mph or less and 5000 ADT or less).
   Use Type C on roadways with high traffic speeds and volumes (over 40 mph or over 5000 ADT).
4. Re-establish speed limit. Determine exact speed limit in the field, dependent on location and conditions.
5. Determine the reduced speed limit based on the in-place speed limit before construction. Where speed reductions exceed 30 MPH, install a second speed limit sign with the desired speed reduction (not to exceed 30 mph.) Place the second speed limit sign at ½B.
6. Install flags on warning signs in urban areas when signs are not portable. Mount 24 inch square flags perpendicular to the edges of the sign, and at such a distance above the edge that the flag does not touch the sign when limp.
7. Cover existing speed limit signs within a reduced speed zone.
8. As an option, use portable sign supports in lieu of post mounted signs in accordance with NDDOT Standard Drawing D-704-14.
9. Recommend 40 mph speed limit in vicinity of workers, unless location and conditions dictate otherwise.

KEY

Sign	Work area
Delineator Drum	Tubular Marker
Sequencing Arrow Panel (Caution Mode)	

ADVANCE WARNING SIGN SPACING

Road Type	Distance Between Signs Min. (ft) A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 80 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

Longitudinal Buffer Space

Speed (mph)	Length Min (feet)
20	115
25	155
30	200
35	250
40	305
45	360
50	425
55	495
60	570
65	645
70	730
75	820
80	910

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION

9-27-13

REVISIONS

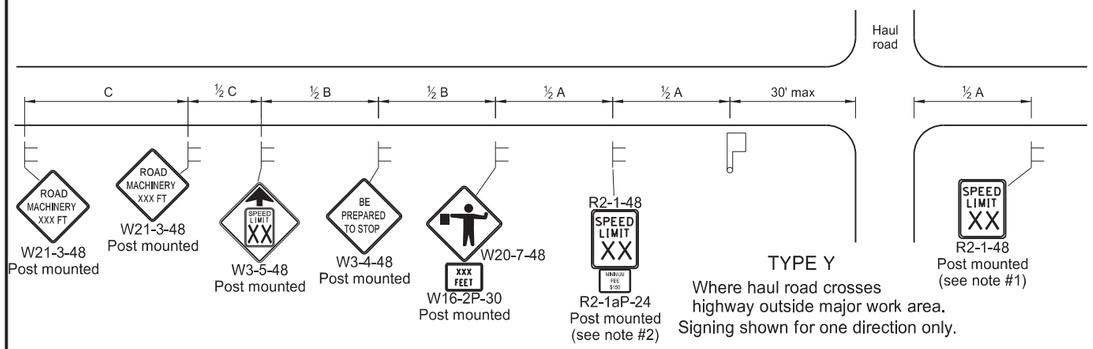
DATE	CHANGE
08-17-17	Updated notes & revised signs
11-01-19	Revised drum spacing & signs nos
08-01-24	Electronic Stamp/Signature
06-30-25	Legislative Changes

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06/30/25
ENGINEER
NORTH DAKOTA

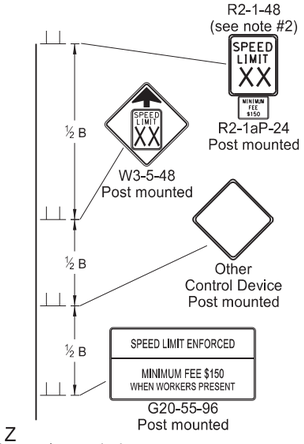
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MISCELLANEOUS SIGN LAYOUTS

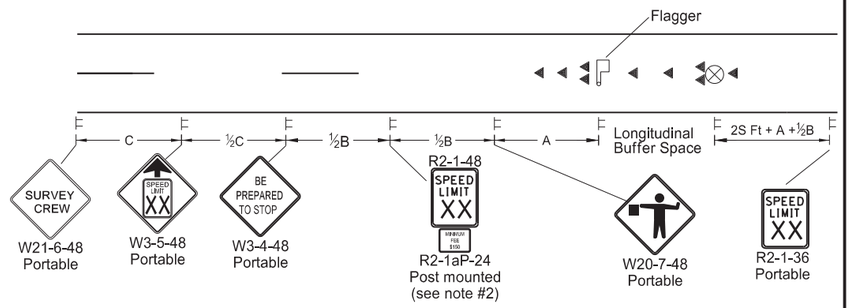
D-704-26



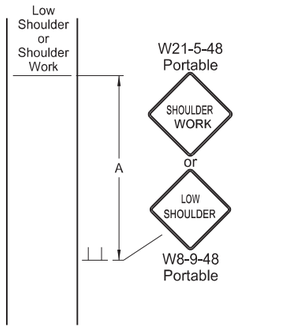
TYPE Y
Where haul road crosses highway outside major work area.
Signing shown for one direction only.



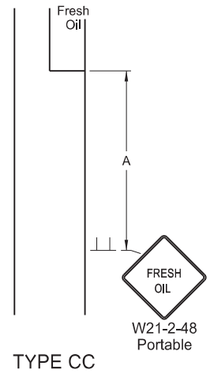
TYPE Z
Where speed zone is needed
Signing shown for one direction only.



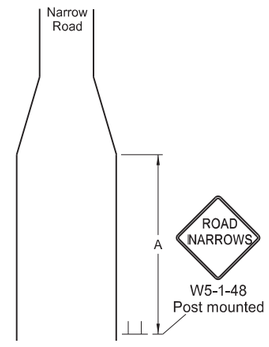
TYPE AA
Where survey crew is used
Signing shown for one direction only.



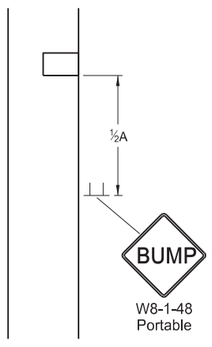
TYPE BB
Within major work area where sign conditions exist



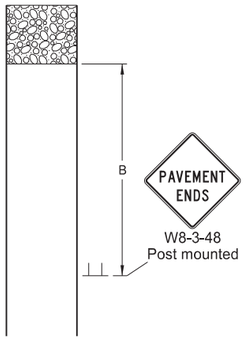
TYPE CC
Where sign conditions exist



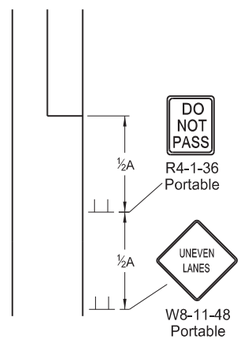
TYPE DD
Where sign conditions exist



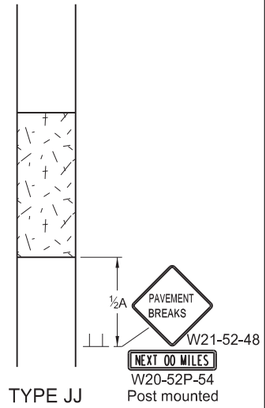
TYPE EE
Where sign conditions exist



TYPE FF
Where sign conditions exist
Signing shown for one direction only.

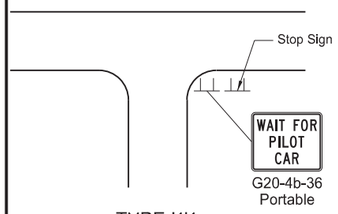


TYPE GG
Where elevation difference exists between lanes



TYPE JJ
For break in pavement.
Install signs when conditions exist and remove when not applicable.
Signing shown for one direction only.

KEY
Flagger
Sign
Cones
Survey Equipment
S = Numerical value of speed limit or 85th percentile.



TYPE KK
At major intersections within pilot car control area

Notes
1. Re-establish speed limit. Determine exact speed limit in the field, dependent on location and conditions.
2. Determine reduced speed limit based on in-place speed limit before construction. Where speed reductions exceed 30 mph, install a second speed limit sign with the desired speed reduction (not to exceed 30 mph.) Place the second speed limit sign at ½B.
3. Install flags on warning signs in urban areas when signs are not portable. Mount 24 inch square flags perpendicular to the edges of the sign, and at such a distance above the edge that the flag does not touch the sign when limp.
4. Cover existing speed limit signs within reduced speed zones.
5. As an option, use portable sign supports in lieu of post mounted signs in accordance with NDDOT Standard Drawing D-704-14.
6. Sign G20-55-96 is not required if this standard is part of other traffic control layouts, or work is less than 15 days.
7. When pilot car operation is used, place sign G20-4b-36 "Wait For Pilot Car" at major intersections within pilot car control area.
8. Recommend 40 mph speed limit in vicinity of workers, unless location and conditions dictate otherwise.
9. Layouts shown for one direction only.

ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 80 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

Longitudinal Buffer Space	
*Speed (mph)	Length Min (feet)
20	115
25	155
30	200
35	250
40	305
45	360
50	425
55	495
60	570
65	645
70	730
75	820
80	910

* Posted speed, off-peak 85th percentile speed prior to work starting, or the anticipated operating speed in mph.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION

9-27-13

REVISIONS

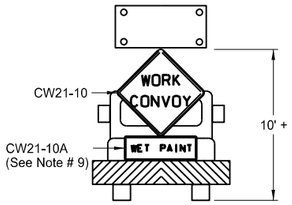
DATE	CHANGE
08-17-17	Added speed limit signs. Updated notes & sign numbers
11-01-19	Revised note 5 & sign numbers
02-23-23	Revised distance & removed signs
06-30-25	Legislative Changes

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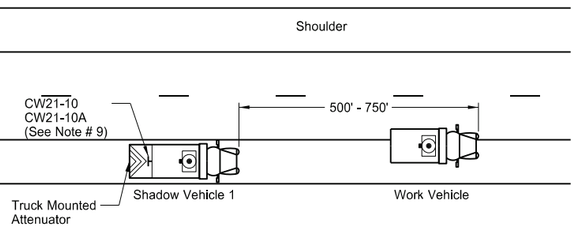
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MOBILE OPERATION
(PAVEMENT MARKING)

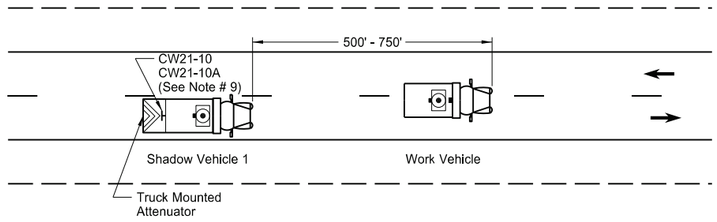
D-704-27



Typical Shadow Vehicle 1
Two-Way Roaday

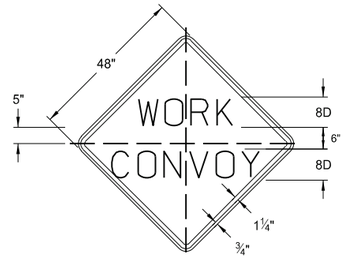


Two-Way Roadway with Paved Shoulders

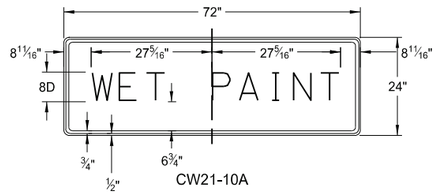


Two-Way Roadway without Paved Shoulders

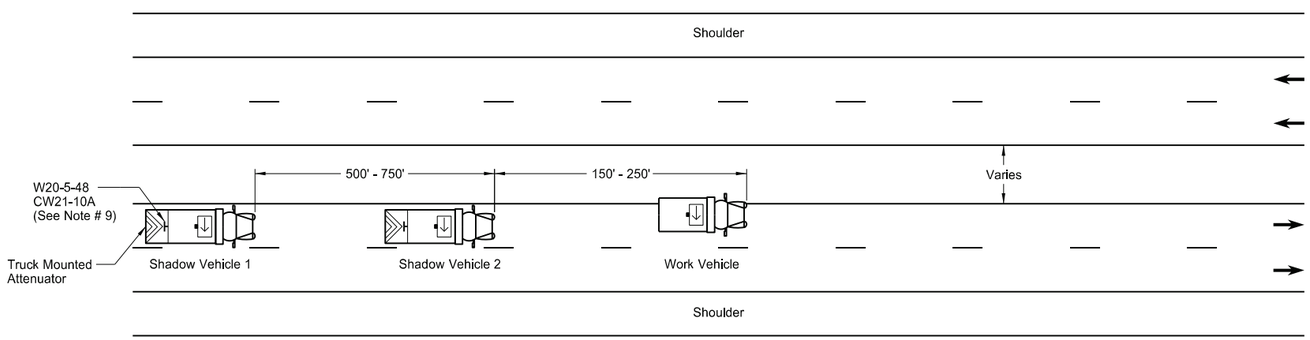
Sign Details



CW21-10

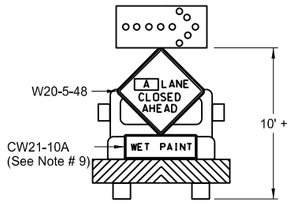


CW21-10A



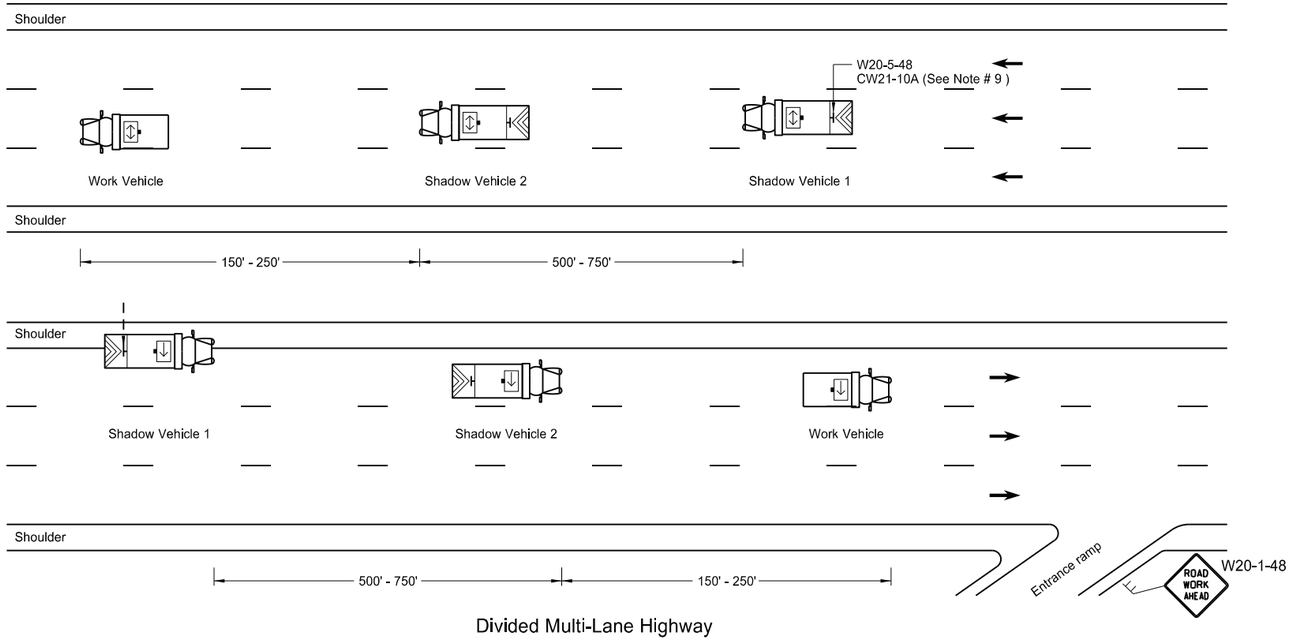
Undivided Multi-Lane Roadway

Notes
1. Use additional vehicles you choose to be in the convoy with truck mounted attenuators, at your own expense.
2. Display yellow rotating beacons or stobe lights on shadow and work vehicles, unless otherwise stated in the plans.
3. Use Type B or Type C flashing arrow panels controlled from inside the vehicle.
4. Provide each vehicle with two-way electronic communication capability.
5. Move shadow vehicle 1 first to shadow other convoy vehicles when convoy changes lane.
6. Vary vehicle spacing between shadow vehicle 1 and shadow vehicle 2 based on sight distance restrictions. Motorists approaching the work convoy need to see trail vehicle in time to slow down and/or change lanes as they approach shadow vehicle.
7. Sign Colors
   Letters = Black
   Border = Black
   Background = Orange
8. As an option, use shadow vehicle 2 the paint tender vehicle.
9. Use sign CW21-10A only during painting operation.
10. Pull over work and shadow vehicles periodically to allow motor vehicle traffic to pass on two lane - two way roadways.



Typical Shadow Vehicle 1 & 2
Multi-Lane Highways

A = Left Right Center



Divided Multi-Lane Highway

KEY

- Sign
- Truck mounted attenuator
- Flashing arrow panels:
  - Right directional
  - Left directional
  - Double arrow directional
  - Caution Mode

NORTH DAKOTA
DEPARTMENT OF TRANSPORTATION

9-27-13

REVISIONS

DATE	CHANGE
6-18-14	Removed shadow vehicle 2 on two lane roadways
9-27-17	Updated to active voice
11-08-19	Changed Standard Heading
8-02-24	Electronic Stamp/Signature.

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08/02/24

Docusign Envelope ID: E17899F0-B912-4482-BF85-7148763D5F5D

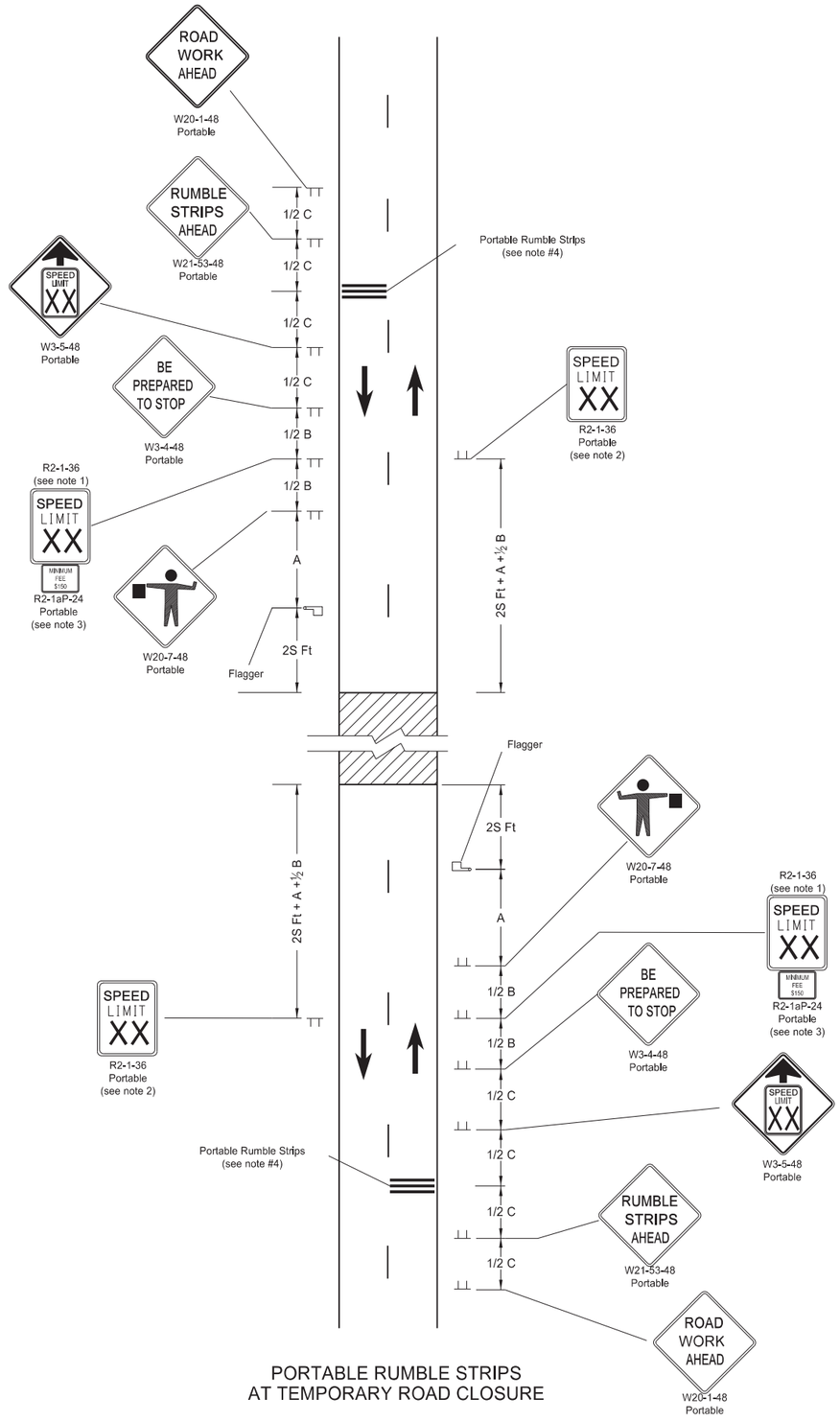
Two-Lane Roadway Portable Rumble Strips

KEY

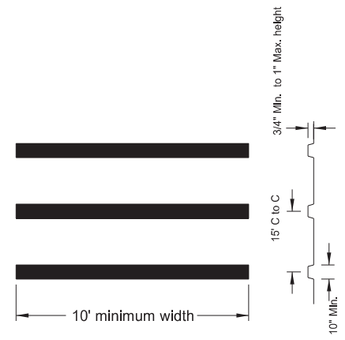
- Work area
- Flagger
- Sign

S = Numerical value of speed limit or 85th percentile.

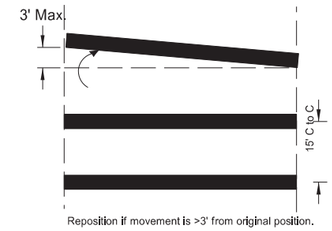
ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - High Speed (over 45 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720



PORTABLE RUMBLE STRIPS
AT TEMPORARY ROAD CLOSURE

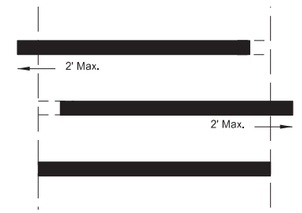


PORTABLE RUMBLE STRIPS ARRAY DETAIL



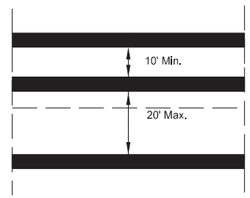
Reposition if movement is >3' from original position.

Skewing



Reposition if movement is >2' from original position.

Lateral



Reposition if distance between strips is <10' or >20'.

Perpendicular to Travel with or against traffic

PORTABLE RUMBLE STRIPS ARRAY TYPES OF MOVEMENT AND MAXIMUM ALLOWANCES

Notes:

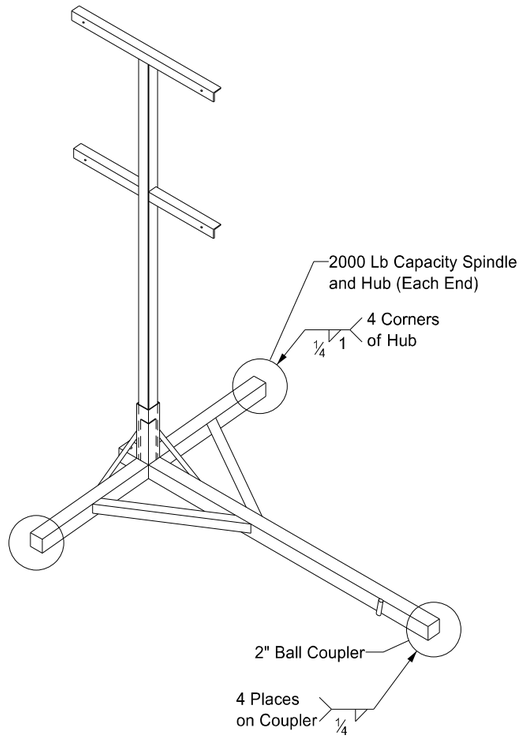
1. Determine speed in the field based on location and conditions.
2. Re-establish the speed limit. Determine the exact speed limit in the field, dependent on location and conditions.
3. Sign R2-1aP-24 is not required when pilot car operation is used.
4. Do not use rumble strips on a non paved surface or in a pre-construction speed zone of 45 mph or less.

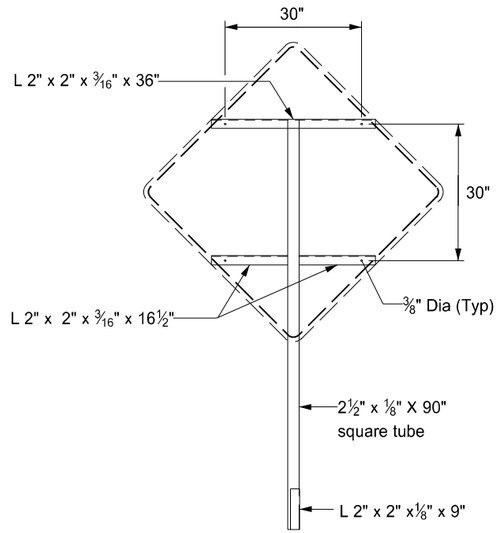
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
02-22-22	
REVISIONS	
DATE	CHANGE
03-07-23	Use changed to min 45 mph
06-30-25	Legislative Changes

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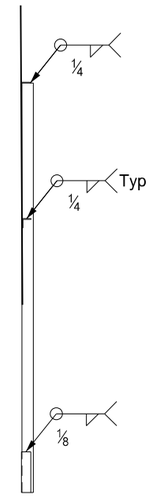
PORTABLE SIGN SUPPORT ASSEMBLY

D-704-50





FRONT

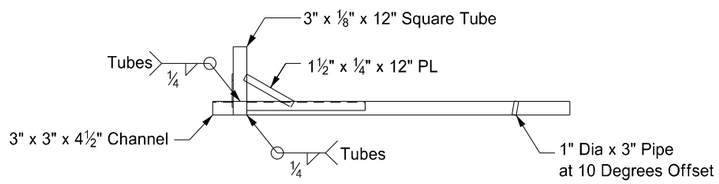


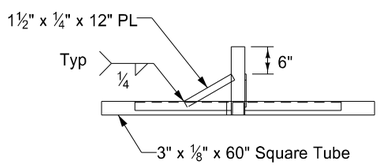
RIGHT

SIGN SUPPORT

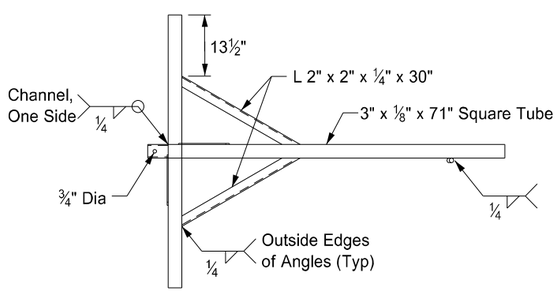
Notes:

1. Maximum 250 pound weight of assembly.
2. Use a 14" wheel and tire.
3. Use no automotive and equipment axle assemblies for trailer-mounted sign supports.
4. Other NCHRP 350 or MASH crash tested assemblies are acceptable.





RIGHT



TOP

TRAILER

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
11-23-10	
REVISIONS	
DATE	CHANGE
12/02/2020	Updated Note to active voice.

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NORTH DAKOTA
Kirk J Hoff
12 02 2020

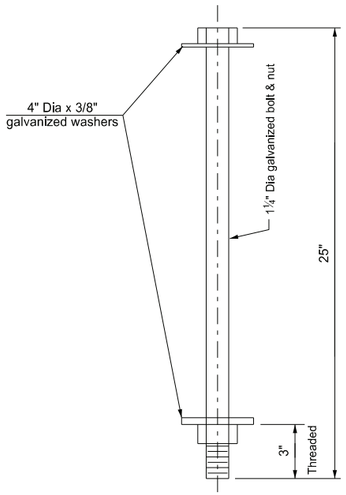
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CONCRETE MEDIAN BARRIER
(TEMPORARY USAGE)

D-704-51

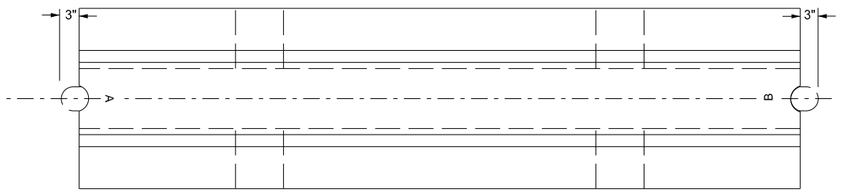
Notes:

1. Barrier ends imprinted with 4 inch letters A and B. Field match A end with B end.
2. Place barrier markers at the center of the barrier at 20' centers.
3. Connect barrier sections with 1 ¼" Dia A-307 double hex connecting bolt. Maintain bottom nut and washer connection for duration of barrier installation.
4. Place barrier to minimize openings between individual sections.

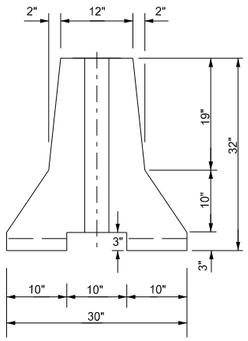


Connecting Bolt Detail

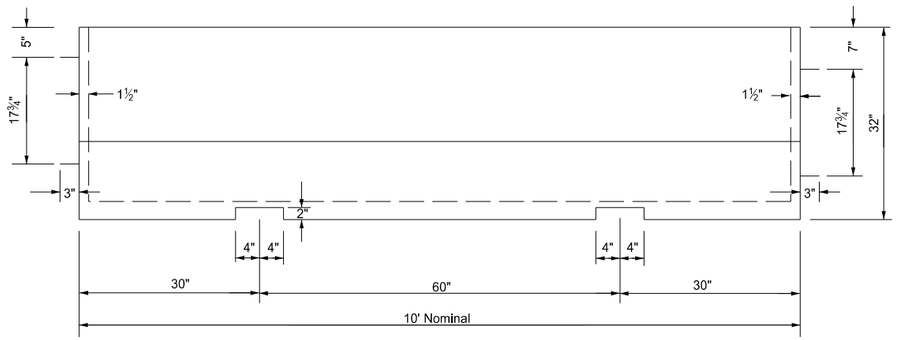
(One per 10 Ft section)



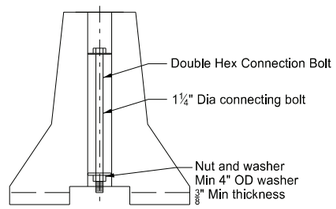
Plan View



End View



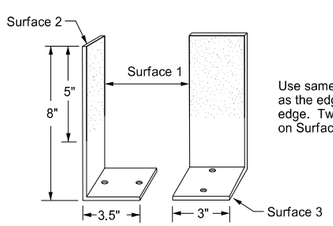
Side View



Bolt Connection Detail

Marker Body
Use high impact,weatherable engineering thermo-plastic material conforming to the following:

Property	Result	ASTM Test Method
Thickness (min)	.090"	——
Tensile strength (min psi) @ yield	5,500	D638
Impact strength @ -20°F (ft-lbs/in of notch)	3.2	D256 Method A
Impact strength @ 73°F (ft-lbs/in of notch)	14.0	D256 Method A
Flexural strength, PSI ¼" @ 73°F	8,000	D790
Flexural modulus, PSI ¼" @ 73°F	300,000	D790
Elongation @ yield	30%	D638



Use same color reflective faces as the edge line along barrier edge. Two way reflective on Surface 1 & 2.

Barrier Marker Detail

Reflective Tape
Use retroreflective, acrylic microprism material with acrylic backing, 3" wide, providing the following minimum optical performance with an observation angle of 0.1° measured in candlepower for the reflector:

Entrance Angle	Specific Intensity
Yellow - 4"	136
White - 4"	200

Adhesive
Use factory applied solid butyl rubber ⅛" thick, 2" wide on 2¼" wide release paper on surface 3 to temporarily mount markers to portable concrete barrier.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
07-20-12	
REVISIONS	
DATE	CHANGE
9-27-17	Updated to active voice
11-01-19	New Design Engr PE Stamp
8-21-24	Removed Fabrication Info

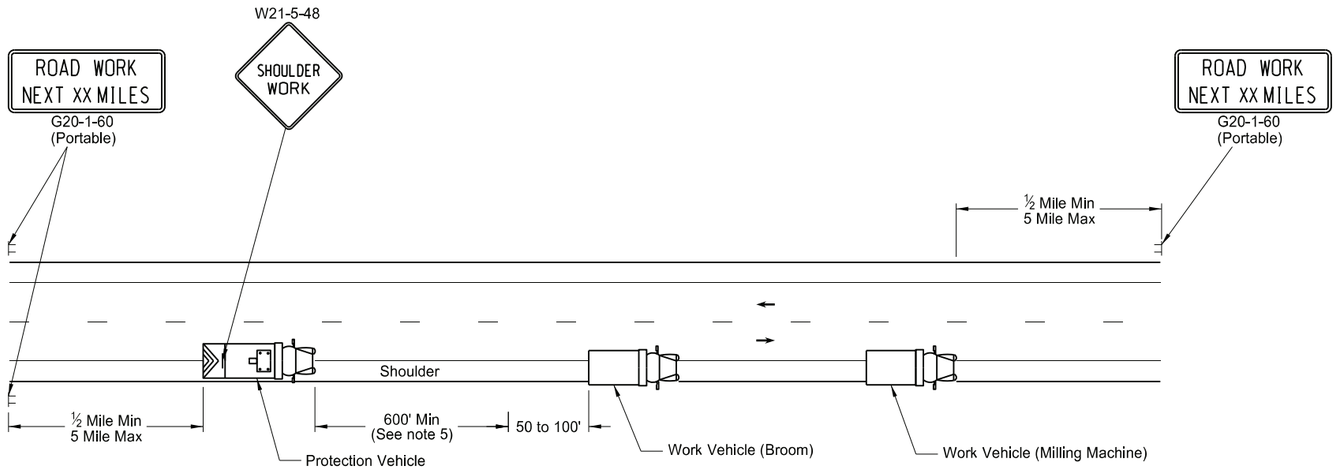
KIRK J. HOFF
REGISTERED
PROFESSIONAL
PE-4683
ENGINEER
NORTH DAKOTA

08/21/24

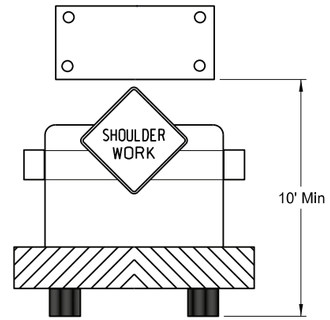
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MOBILE OPERATION
Grinding Shoulder Rumble Strips

D-704-56



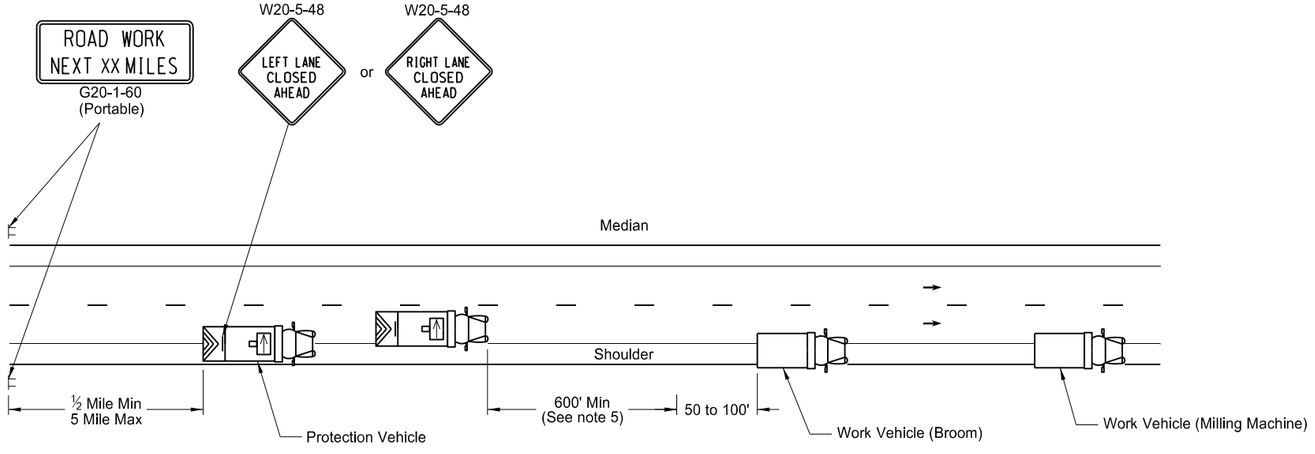
TWO LANE - TWO WAY ROADWAY



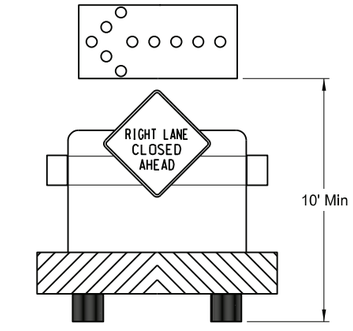
TWO LANE - TWO WAY ROADWAY

Typical Protection Vehicle with Flashing Arrow Panel In Caution Mode

Notes:
1. Provide truck mounted attenuators on additional vehicles in the convoy, at no additional cost.
2. Provide rotating, flashing, oscillating, or strobe lights on vehicles.
3. Provide Type B or Type C flashing arrow panels that are controlled from inside the vehicle.
4. Provide two - way electronic communication capability in each vehicle.
5. Vary vehicle spacing between the protection vehicle and work vehicle depending on sight distance restrictions. Keep the spacing of the convoy vehicles such that motorists approaching the work convoy can see the protection vehicle in time to slow down and safely pass the work vehicles.
6. Move advance Road Work Ahead signs as the work area moves through the construction zone.

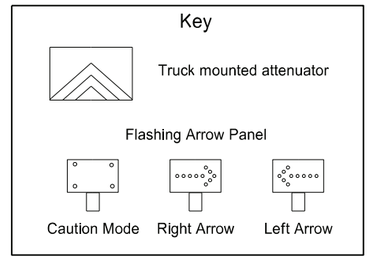


INTERSTATE & 4 LANE DIVIDED HIGHWAY



INTERSTATE & 4 LANE DIVIDED HIGHWAY

Typical Protection Vehicle with Flashing Arrow Panel In Flashing Arrow Mode



NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
11-15-12	
REVISIONS	
DATE	CHANGE
8-17-17	Updated notes & signs
10-03-19	New Design Engineer PE Stamp
8-02-24	Electronic Stamp/Signature

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ENGINEER
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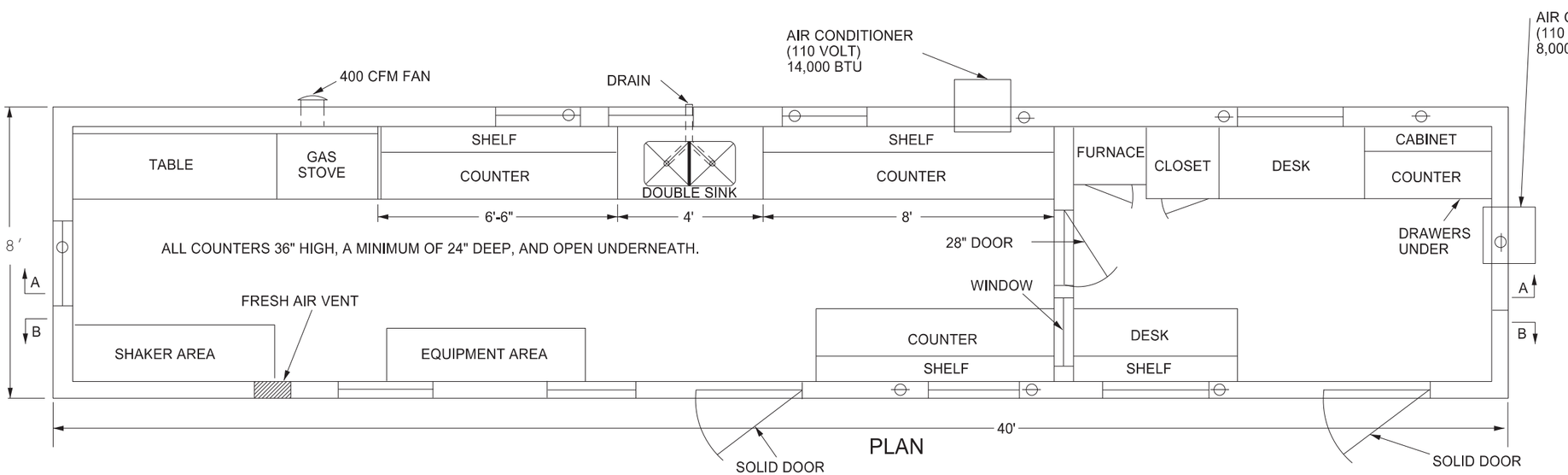
Kirk J Hoff

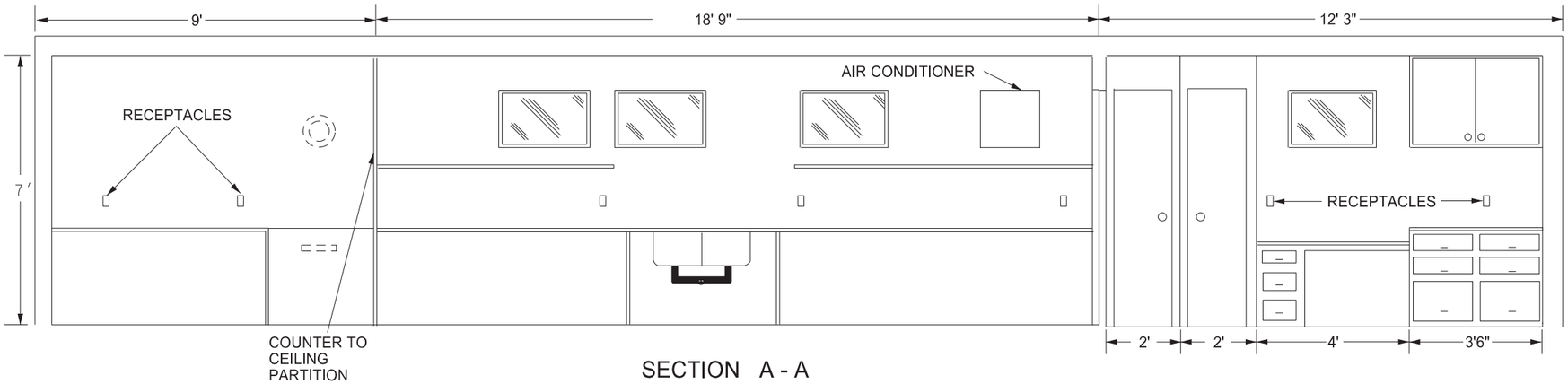
08/02/24

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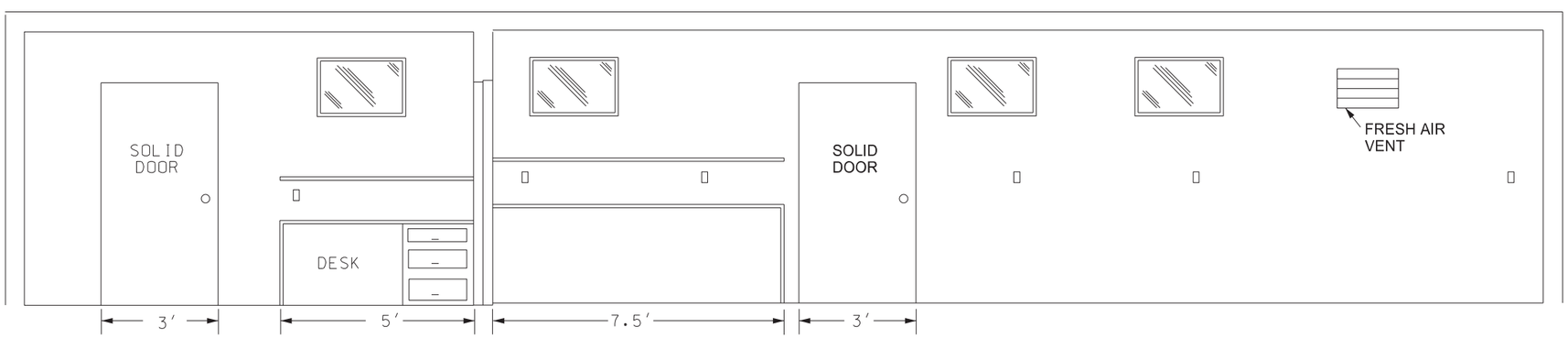
BITUMINOUS LABORATORY

D-706-1





SECTION A - A



SECTION B - B

Provide a laboratory with the following:

1. A 1'x1' shelf at 36" above the regular countertop.
2. Double compartment stainless steel sink, with each compartment a minimum of 16"x14"x10" deep. Provide water service lines made of copper or plastic and a diameter of ½ inch.
3. An exhaust fan capable of removing inside air at a rate of 400 CFM.
4. Fresh air vent hinged to open or close manually.
5. 24" x 48" table capable of holding a 200 lb masonry saw with a minimum clearance of 36" above the table.
6. A water supply tank with a capacity of 500 gallons and a 20 gallon capacity pressure tank on the pump.
7. Heavy duty type locks, latches, and hinges for doors made to withstand the intense use in service.
8. A wall between the office and the work area properly insulated to prevent the transmission of heat and noise.
9. The steel cable tie downs and ground anchors at each corner of the lab.
10. Electrical service entrance wired for 100 amps and separate circuits for air conditioners. Space convenience outlets in counter areas a minimum of four feet apart.

NORTH DAKOTA
DEPARTMENT OF TRANSPORTATION

10-03-13

REVISIONS

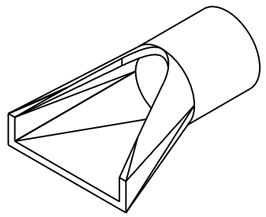
DATE	CHANGE
07-30-14	Changed standard's title and revised notes.
01-11-16	Revised notes.
08-27-19	New Design Engineer PE Stamp
08-09-24	Electronic Stamp/Signature.

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ENGINEER
NORTH DAKOTA

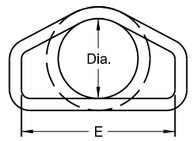
08/09/24

REINFORCED CONCRETE PIPE CULVERTS AND END SECTIONS
(Round Pipe)

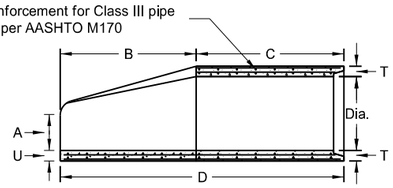
FLARED END SECTION						
TERMINAL DIMENSIONS						
DIA	A	B	C	D	E	U
12	0'-4"	2'-0"	4'-0⅞"	6'-0⅞"	2'-0"	2"
15	0'-6"	2'-3"	3'-10"	6'-1"	2'-6"	2¼"
18	0'-9"	2'-3"	3'-10"	6'-1"	3'-0"	2½"
21	0'-9"	3'-0"	3'-1"	6'-1"	3'-6"	2¾"
24	0'-9½"	3'-7½"	2'-6"	6'-1½"	4'-0"	3"
27	0'-10½"	4'-0"	2'-1½"	6'-1½"	4'-6"	3¼"
30	1'-0"	4'-6"	1'-7¾"	6'-1¾"	5'-0"	3½"
36	1'-3"	5'-3"	2'-9"	8'-0"	6'-0"	4"
42	1'-9"	5'-3"	2'-9"	8'-0"	6'-6"	4½"
48	2'-0"	6'-0"	2'-0"	8'-0"	7'-0"	5"
54	2'-3"	5'-5"	2'-9¼"	8'-2¼"	7'-6"	5½"
60	2'-11"	5'-0"	3'-3"	8'-3"	8'-0"	5"
66	2'-6"	6'-0"	2'-3"	8'-3"	8'-6"	5½"
72	3'-0"	6'-6"	1'-9"	8'-3"	9'-0"	6"
78	3'-0"	7'-6"	1'-9"	9'-3"	9'-6"	6½"
84	3'-0"	7'-6½"	1'-9"	9'-3½"	10'-0"	6½"
90	3'-5"	7'-3½"	2'-0"	9'-3½"	11'-0"	6½"



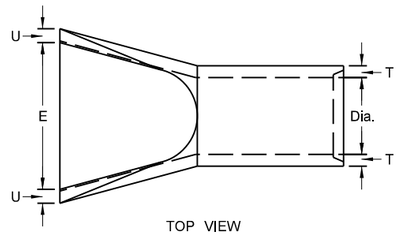
PERSPECTIVE



END VIEW



SIDE VIEW



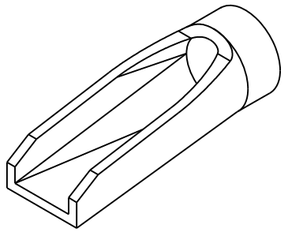
TOP VIEW

REINFORCED CONCRETE PIPE - FLARED END SECTION
Reinforcement to be equivalent to Class III RCP

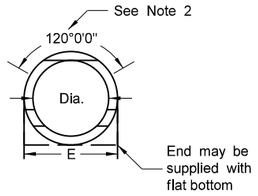
NOTES:

1. All reinforcing steel shall meet AASHTO M170 requirements.
2. All circular, longitudinal, and elliptical reinforcement shall be assembled and securely fastened in cage fashion so as to maintain reinforcement in exact shape and correct positions within the forms.
3. Laying length of pipe: 12" to 66" (incl.) = not less than 4 feet
   66" to 108" (incl.) = not less than 6 feet
4. Joints shall be sealed with rubber gaskets or with sealer approved by the engineer whenever pipe are specified for storm drain or sanitary sewers.
5. For Class IV and Class V reinforced concrete pipe and end section sizes which do not have reinforcement specified by AASHTO M170, shop drawings and design calculations shall be prepared and sealed by a Professional Engineer and submitted for the Engineer's review.

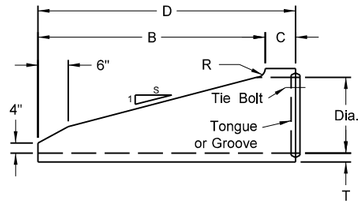
TRAVERSABLE END SECTION						
DIA	B	C	D	E	R	S
15"	4'	9"	4'-9"	1'-7½"	3"	6
18"	5'-9"	9"	6'-6"	1'-11"	3"	6
24"	6'	1'	7'	2'-6"	3"	4
30"	7'-6"	1'	8'-6"	3'-1"	3½"	4
36"	7'-3"	15"	8'-6"	3'-8"	3"	4



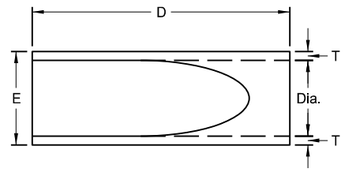
PERSPECTIVE



END VIEW



SIDE VIEW



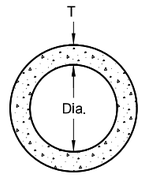
TOP VIEW

REINFORCED CONCRETE PIPE - TRAVERSABLE END SECTION
Reinforcement to be equivalent to Class III RCP

NOTES (Traversable End Section):

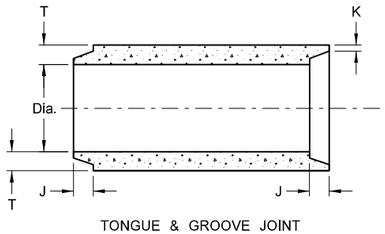
1. Manufactured in accordance with applicable portions of ASTM C76/AASHTO M170.
2. Reinforcement per Class III RCP with double reinforcement in the upper 120° of the full barrel portion.

All Classifications of Round Concrete Pipe					
Internal Dia. of pipe in Inches	Cross-Sectional Water Area	Weight per lin. foot of Pipe Std. Wall	Joint J Groove End Min./Max.	Joint K Tongue End Min.	Minimum Wall Thickness (T)
Dia	Sq. ft.	Lbs.	In.	In.	In.
12	0.79	92	1⅛-2⅛	¾	2
15	1.23	127	1⅛-2¼	⅞	2¼
18	1.77	168	1⅛-2⅛	1	2½
21	2.40	214	1⅛-3⅛	1⅛	2¾
24	3.14	265	2¾-3¾	1⅛	3
27	3.98	322	2¾-4	1¼	3¼
30	4.91	384	3¼-4¼	1¼	3½
33	5.94	452	3¼-4¼	1½	3¾
36	7.07	524	3¼-4¼	1½	4
42	9.62	685	3¾-4¾	1¾	4½
48	12.57	685	3⅞-4¾	1⅞	5
54	15.90	1070	4⅛-5¼	2	5½
60	19.63	1296	4½-5½	2¼	6
66	23.76	1542	5-6	2⅝	6½
72	28.27	1810	5⅛-6¾	2⅞	7
78	33.18	2098	6¼-7¼	2⅞	7½
84	38.48	2410	5⅛-7¾	3⅜	8
90	44.18	2793	6¾-8½	3⅛	8½
96	50.27	3092	7-8¼	3½	9
102	56.75	3466	7-8¼	3½	9½
108	63.62	3864	7¼-8½	3¾	10

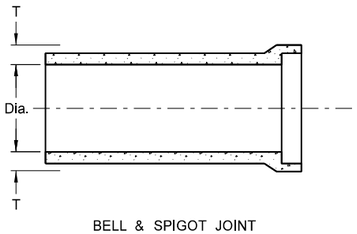


END VIEW

CIRCULAR PIPE

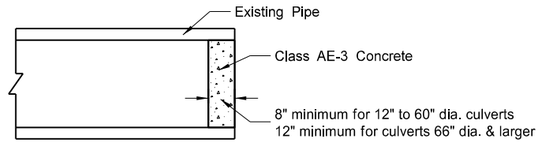


TONGUE & GROOVE JOINT



BELL & SPIGOT JOINT

JOINTS FOR REINFORCED CONCRETE PIPE



CONCRETE PIPE PLUG

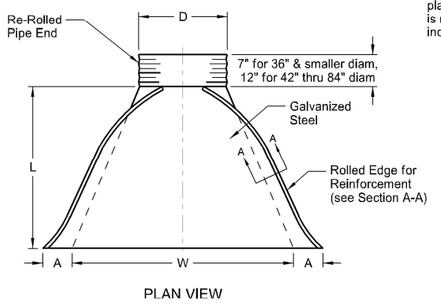
SEE STANDARD DRAWING D-714-22 FOR DETAILS OF CONCRETE PIPE TIES (TIE BOLTS).

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
05-12-14	
REVISIONS	
DATE	CHANGE
01-21-15	Revised Note 5
11-21-16	Revised End Section Dimensions
09-18-19	Updated Perspective View Details

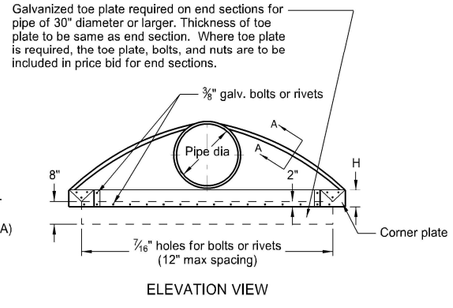
This document was originally issued and sealed by Jon Ketterling Registration Number PE-4684, on 9/18/19 and the original document is stored at the North Dakota Department of Transportation

ROUND CORRUGATED STEEL PIPE CULVERTS AND END SECTIONS

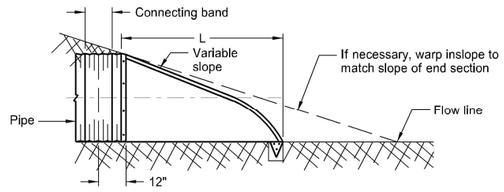
D-714-4



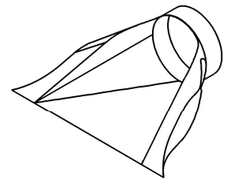
PLAN VIEW



ELEVATION VIEW



TYPICAL CROSS SECTION
(showing connector section)



PERSPECTIVE VIEW

** PIPE DIA.	GALVANIZED THICKNESS	END SECTION DIMENSIONS A	B	H	L	W	APPROX. SLOPE	BODY
IN	IN	IN	IN	IN	IN	IN	RATE	PIECE
15	0.064 - 0.079	7	8	6	26	30	2½:1	1
18	0.064 - 0.109	8	10	6	31	36	2½:1	1
24	0.064 - 0.109	10	13	6	41	48	2½:1	1
30	0.064 - 0.109	12	16	8	51	60	2½:1	1 or 2
36	0.064 - 0.109	14	19	9	60	72	2½:1	2
42	0.064 - 0.138	16	22	11	69	84	2½:1	2
48	0.064 - 0.168	18	27	12	78	90	2¼:1	2
54	0.064 - 0.168	18	30	12	84	102	2:1	2
*60	0.064 - 0.168	18	33	12	87	114	1¾:1	3
*66	0.064 - 0.168	18	36	12	87	120	1½:1	3
*72	0.064 - 0.168	18	39	12	87	126	1½:1	3
*78	0.064 - 0.168	18	42	12	87	132	1¼:1	3
*84	0.064 - 0.168	18	45	12	87	138	1⅛:1	3

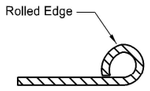
* These sizes have 0.109" sides and 0.138" center panels.

** Pipe diameter is equal to dimension "D" of end section.

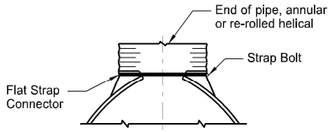
Manufacturers tolerances of above dimensions will be allowed.

Splices to be the lap riveted type.

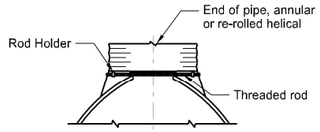
Multiple panel bodies shall have lap seams which are to be tightly joined with ⅜" dia. galv. bolts or rivets. Nuts to be torqued to 25 foot-lbs ±.



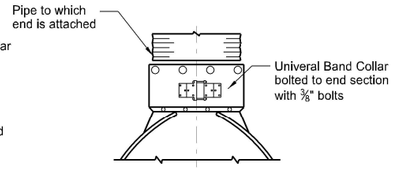
SECTION A-A



TYPE #1
For circular pipes with diameter 24" & smaller



TYPE #2
For circular pipes with diameter 30" through 36"

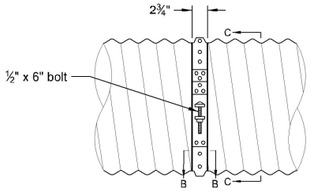


TYPE #3
For all pipe sizes

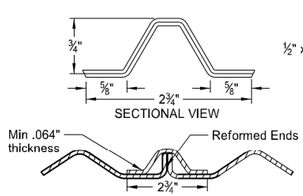
COUPLING BAND DIMENSIONS				
COUPLING TYPE	CORRUGATION PITCH x DEPTH	PIPE SIZE	COUPLING BAND LENGTH	MIN. BAND THICKNESS
Hat Band	2⅔" x ½"	12" - 48"	2¾"	.064"
Annular Band	2⅔" x ½"	12" - 72"	12"	.052"
		78" - 84"	12"	.079"
	3" x 1"	48" - 120"	14"	.052"
Hugger Band	2⅔" x ½" Rerolled End	12" - 72"	10½"	.052"
		78" - 84"	10½"	.079"
	3" x 1" Rerolled End	48" - 120"	10½"	.052"
	5" x 1" Rerolled End	48" - 120"	12"	.064"

NOTES:

1. Pipes and connecting bands shall conform to applicable sections of NDDOT Standard Specifications and to AASHTO M-36.
2. Top edge of all end sections to have rolled edges for reinforcement (see Section A-A). The reinforced edges are to be supplemented with 2" x 2" x ¼" galv. angle for 60" through 72" dia. and 2½" x 2½" x ¼" galv. angle for 78" and 84" dia.. Angles to be attached by galv. ⅜" dia. bolts and nuts. Angles are to extend from pipe to the corner wing bend.
3. Elongated pipes shall be factory preformed so that the vertical diameter shall be 5% greater and the horizontal diameter 5% less than a circular pipe.
4. Coupling bands shall be two-piece for pipes larger than 36" as shown in Section C-C & D-D details. For pipes 36" and smaller, a one-piece band is acceptable.
5. ½" x 8" bolts may be used as a substitute for the ½" x 6" bolts shown in the details.
6. Coupling bands wider than 14" may be used if a minimum of four ½" bolts with maximum spacing of 5½" are used for the connection.
7. Length of spot welds shall be minimum ½".



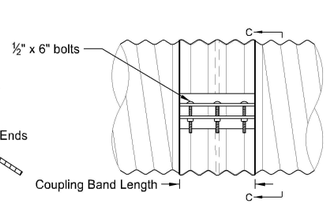
SIDE VIEW



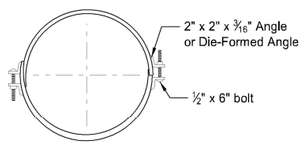
SECTIONAL VIEW

SECTION B-B

HAT BAND FOR FLANGED END PIPE

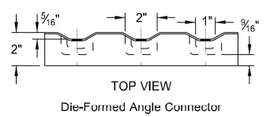


SIDE VIEW

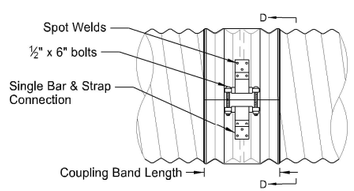


SECTION C-C
Angle Connection

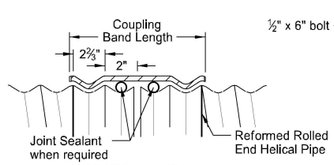
ANNULAR BAND



TOP VIEW
Die-Formed Angle Connector

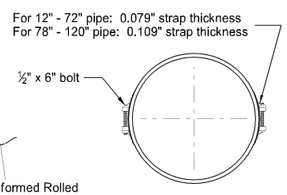


SIDE VIEW

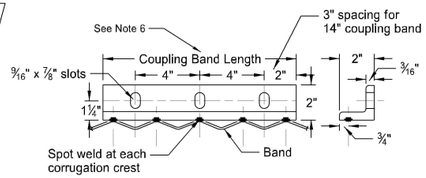


SECTIONAL VIEW

HUGGER COUPLING BAND



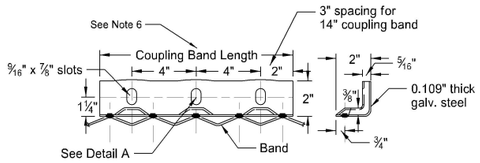
SECTION D-D
Bar & Strap Connection



SIDE VIEW

END VIEW

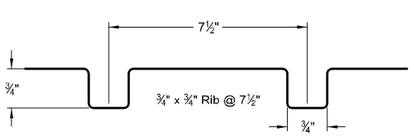
2" x 2" x 3/16" Angle Connector

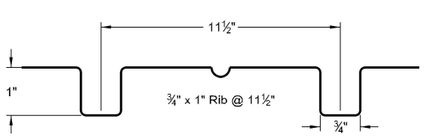


SIDE VIEW

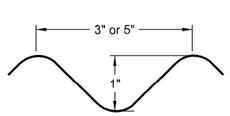
END VIEW

Die-Formed Angle Connector

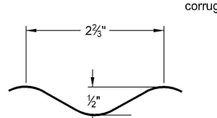




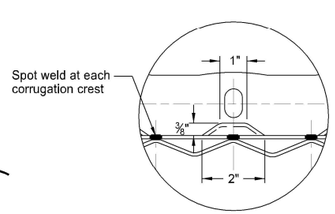
SPIRAL RIB CORRUGATIONS



3" x 1" CORRUGATIONS or
5" x 1" CORRUGATIONS



2⅔" x ½" CORRUGATIONS



Detail A

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
08-16-13	
REVISIONS	
DATE	CHANGE
01-07-14	End Section Plan View
02-27-14	3" x 1" Corrugation Detail
09-18-19	Added Perspective View Detail
09-23-22	Galvanized Thickness Table

JONATHAN D KETTERLING
REGISTERED
PROFESSIONAL
PE-4684
ENGINEER
NORTH DAKOTA

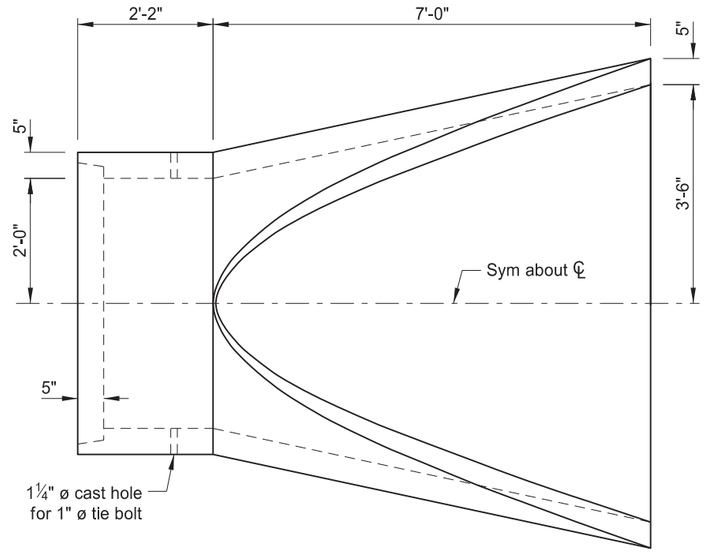
09/23/22

DocuSign

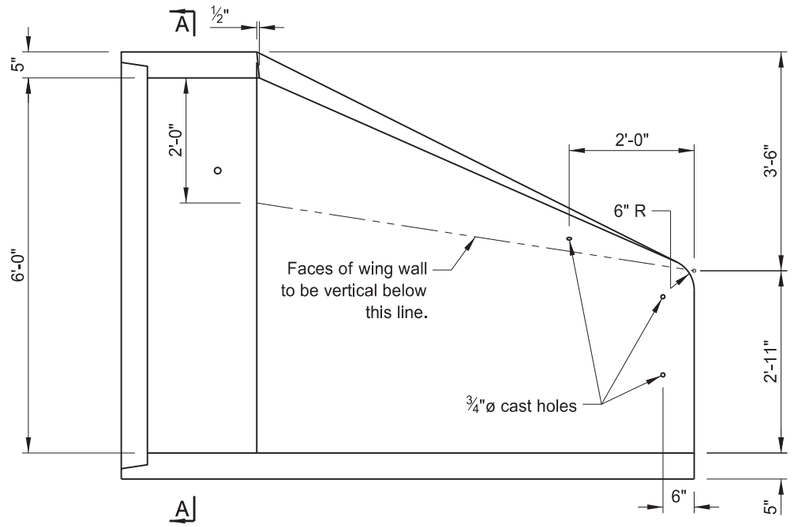
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D-714-8

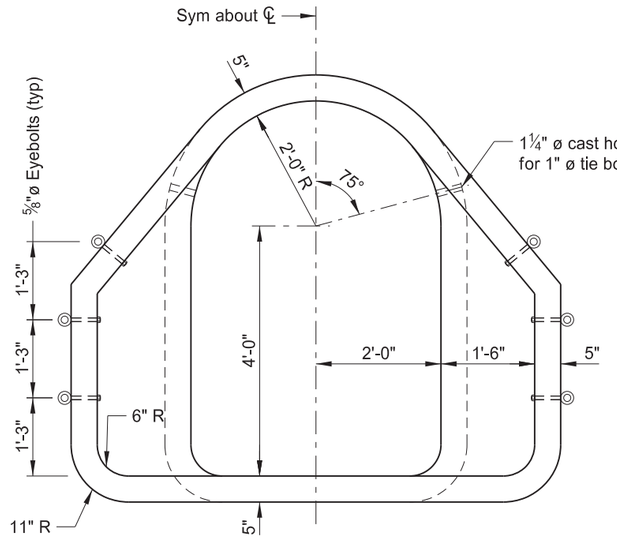
4' X 6' PRECAST CONCRETE CATTLE PASS



TOP VIEW



LONGITUDINAL SECTION ON ℄



END VIEW

(REINFORCING NOT SHOWN)

DETAILS OF FLARED END SECTION

NOTES:

Fill over top of cattle pass; 2' min, 15' max.

Install 4 foot segments of precast concrete cattle pass when necessary to construct the length shown in the plans. Install the 4 foot segments at the barrel ends. Use a maximum of two 4 foot long segments to construct the cattle pass to the desired length.

Tie all joints, including the end sections, with 1" ø tie bolts as shown on Standard Drawing D-714-22. Insert ties from the inside with the nuts on the outside. Provide tight fitting joints with a maximum gap of 3/4" between sections.

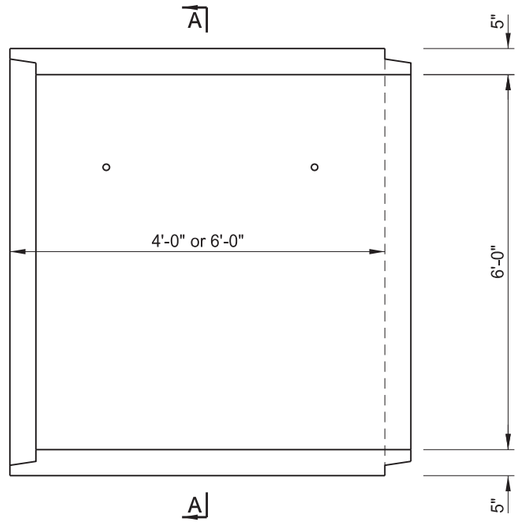
Provide a minimum area of longitudinal reinforcing steel equal to 0.11 sq. in./ft. in each face of the cattle pass (denoted as As3 and As4 in this drawing).

Use welded steel wire reinforcement that meets AASHTO M 55.

Provide splices in welded steel wire reinforcement conforming to the current edition of the AASHTO LRFD Bridge Design Manual.

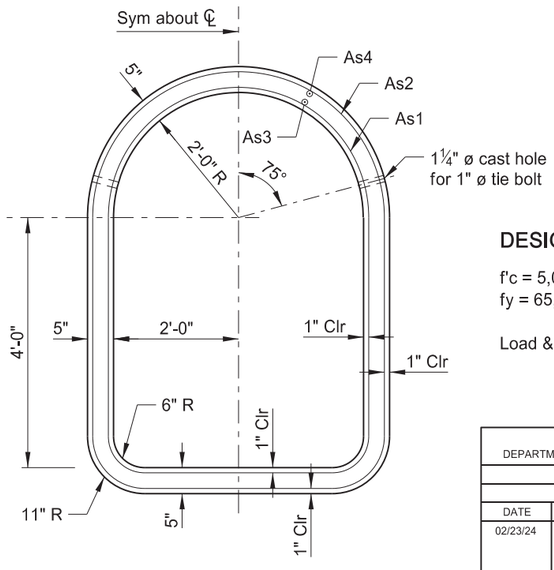
Include cost of furnishing and installing eyebolts in the unit price bid for "End Section Conc Cattle Pass". Galvanize eyebolts according to AASHTO M 232.

Include all hardware embedded in the intermediate sections and end sections and all hardware used to fasten the intermediate sections and end sections in the price bid for "Cattle Pass Conc Intermed Section".

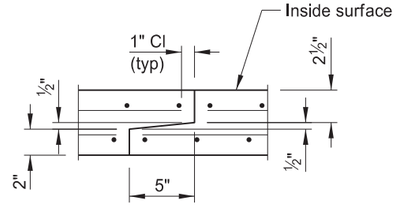


(REINFORCING NOT SHOWN)

LONGITUDINAL INTERMEDIATE SECTION ON ℄



A-A



TONGUE AND GROOVE
JOINT DETAIL

DESIGN STRENGTHS:

f'c = 5,000 psi ~ Precast Concrete
fy = 65,000 psi ~ Welded Wire Fabric Reinforcement

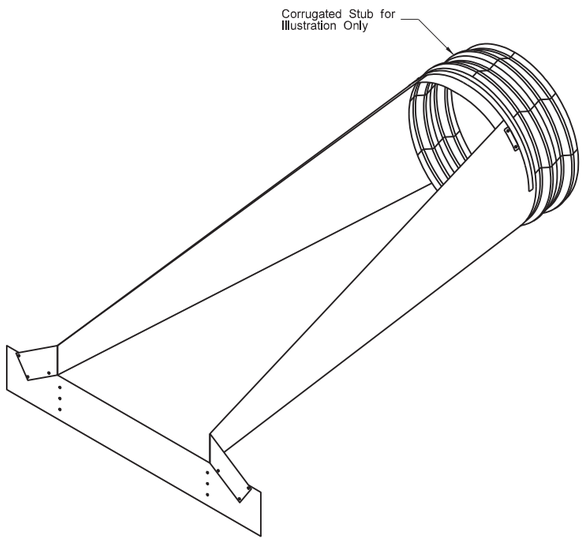
Load & Resistance Factor Design

STEEL AREA (SQ IN PER LIN FT)			
As1	As2	As3	As4
0.26	0.27	0.11	0.11

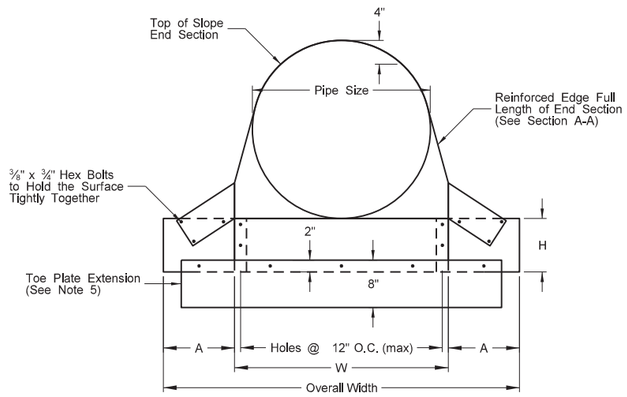
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
06-30-14	
REVISIONS	
DATE	CHANGE
02/23/24	Updated Signature Revised notes & updated to active volce

REGISTERED PROFESSIONAL ENGINEER
JASON R. THORENSON
PE - 5048
DATE
02/23/24
NORTH DAKOTA

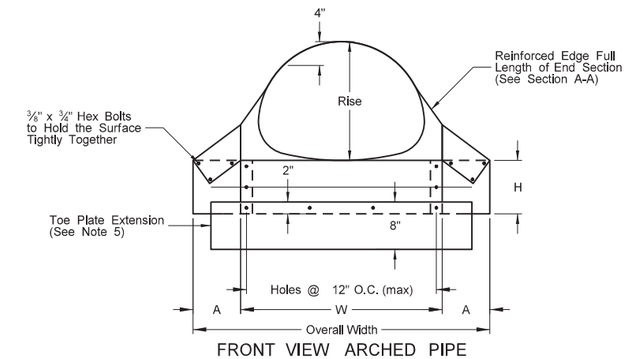
TRAVERSABLE END SECTIONS FOR CORRUGATED STEEL PIPE CULVERTS



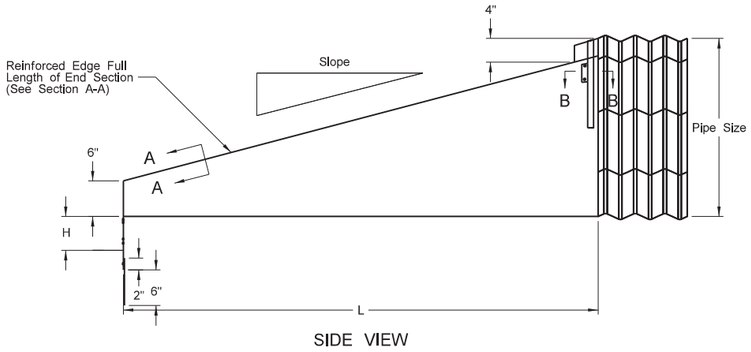
ISOMETRIC VIEW



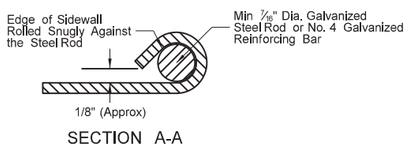
FRONT VIEW CIRCULAR PIPE



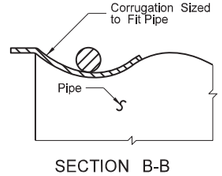
FRONT VIEW ARCHED PIPE



SIDE VIEW



SECTION A-A



SECTION B-B

TRAVERSABLE END SECTIONS FOR CIRCULAR PIPES										
Pipe Dia. (in.)	Min. Thick.		Dimensions (inches)				L Dimensions			
	in.	Gauge	A	H	W	Overall Width	Slope	Length (in.)	Slope	Length (in.)
15	.064	16	8	6	21	37	4:1	20	6:1	30
18	.064	16	8	6	24	40	4:1	32	6:1	48
24	.064	16	8	6	30	46	4:1	56	6:1	84
30	.109	12	12	9	36	60	4:1	80	6:1	120

TRAVERSABLE END SECTIONS FOR ARCHED PIPES												
Equiv. Dia. (in.)	(inches)		Min. Thick.		Dimensions (inches)				L Dimensions			
	Span	Rise	in.	Gauge	A	H	W	Overall Width	Slope	Length (in.)	Slope	Length (in.)
18	21	15	.064	16	8	6	27	43	4:1	20	6:1	30
21	24	18	.064	16	8	6	30	46	4:1	32	6:1	48
24	28	20	.064	16	8	6	34	50	4:1	40	6:1	60

NOTES:

1. See Standard Drawing D-714-04 for end section to pipe details.
2. Use a ½" diameter rod or strap type connection for 15", 18", and 24" diameter end sections to attach to corrugated steel pipe.
3. Use a ⅝" diameter rod type connection for 30" diameter round end sections to attach to corrugated steel pipe.
4. Use a ½" diameter rod type connection for all sizes of arched pipe end sections to attach to corrugated steel pipe.
5. Use the same gauge material for the toe plate extension as the end section. Use a dimension with a width 6" less than the overall width.
6. For centerline crossings, use end sections with a dimension "W" of 36" or less where a single culvert is required to convey the flow and a dimension "W" of 30" or less where multiple culverts are required to convey the flow.
7. For approach crossings, use end sections with a dimension "W" of 24" or less where a single culvert is required to convey the flow and a dimension "W" of 21" where multiple culverts are required to convey the flow.

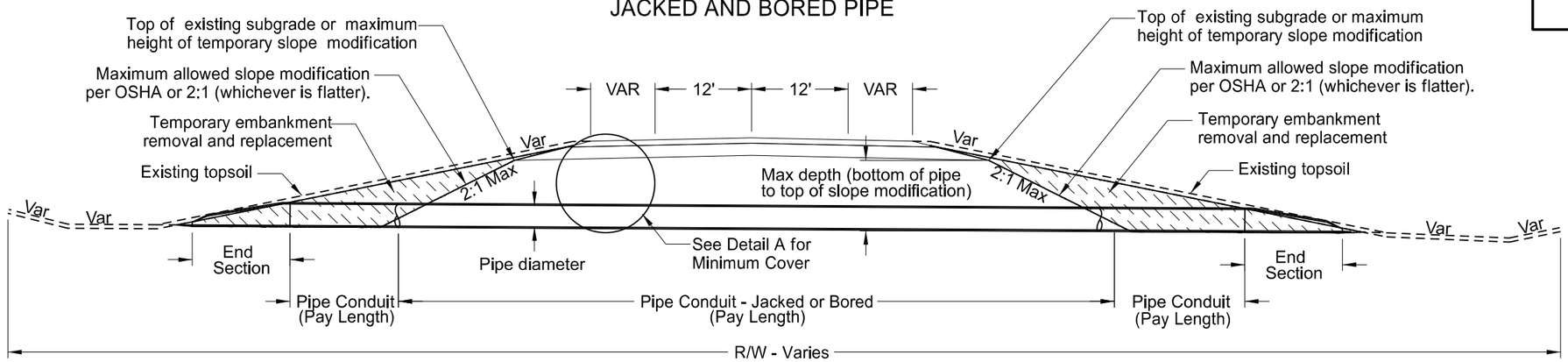
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
7-23-09	
REVISIONS	
DATE	CHANGE
8-6-21	Notes 2-7, Lables

JONATHAN D KETTERING
REGISTERED
PROFESSIONAL
PE-4684
ENGINEER
NORTH DAKOTA
08/06/21

DocuSign

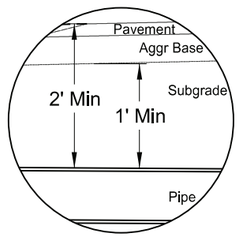
D-714-16

JACKED AND BORED PIPE

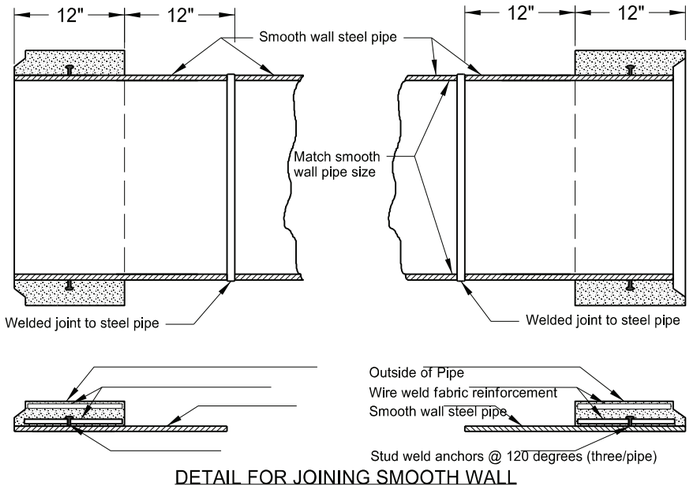


JACKED AND BORED PAY LENGTH

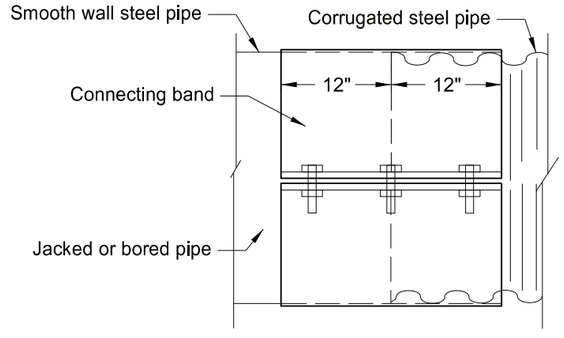
NOTE: This Detail applies to jacked and bored pipe under a roadway embankment. Additional coordination and design are needed for railroad embankments.



Detail A - Minimum Cover
2' Top of Pavement to Top of Pipe, and 1' Top of Subgrade to Top of Pipe



DETAIL FOR JOINING SMOOTH WALL STEEL PIPE TO REINFORCED CONCRETE PIPE



CONNECTING BAND FOR JOINING SMOOTH WALL STEEL PIPE TO CORRUGATED PIPE

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
07-15-2022	
REVISIONS	
DATE	CHANGE
08-31-2023	Corrected spelling of corrugated.

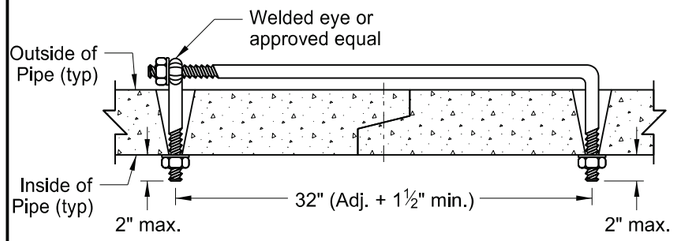
KIRK J. HOFF
REGISTERED
PROFESSIONAL
PE-4683
ENGINEER
NORTH DAKOTA

08/31/23

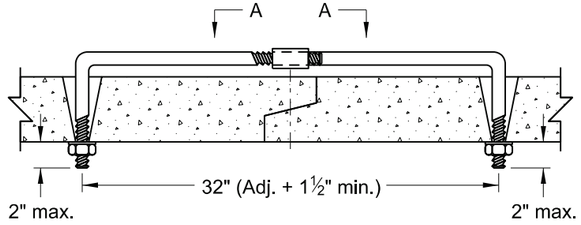
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CONCRETE PIPE, CATTLE PASS, OR PRECAST CONCRETE BOX CULVERT TIES

D-714-22

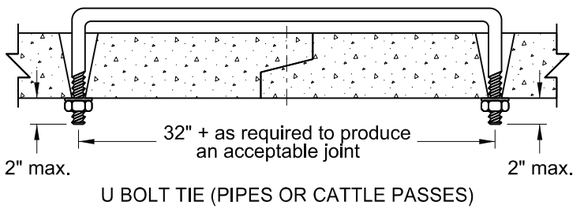


EYE BOLT TIE (PIPES ONLY)

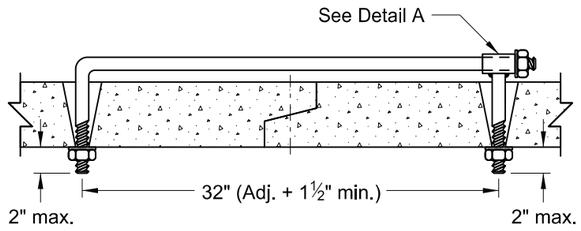


ADJUSTABLE TIE (PIPES ONLY)

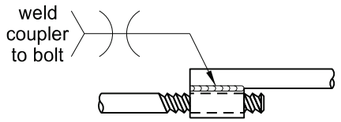
REQUIRED SIZE OF TIE BOLTS		
PIPE SIZE	THREAD ø	XXS PIPE SLEEVE INNER ø
18" - 24"	⅝" SEE NOTE 3	¾"
30" - 66"	¾"	1"
72" - 120"	1"	1¼"
RCB/CATTLE PASS		



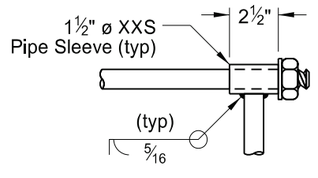
U BOLT TIE (PIPES OR CATTLE PASSES)



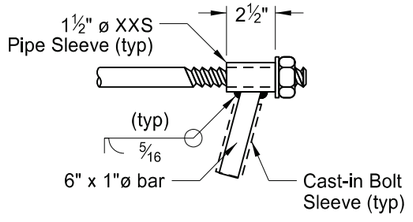
WELDED TIE (PIPES ONLY)



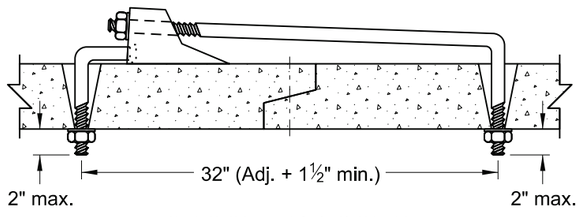
SECTION A-A



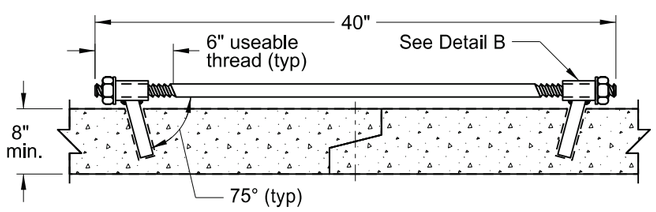
DETAIL A



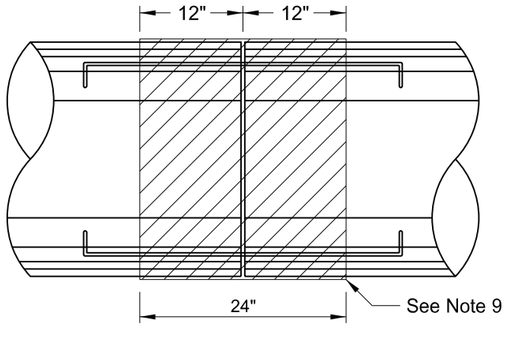
DETAIL B



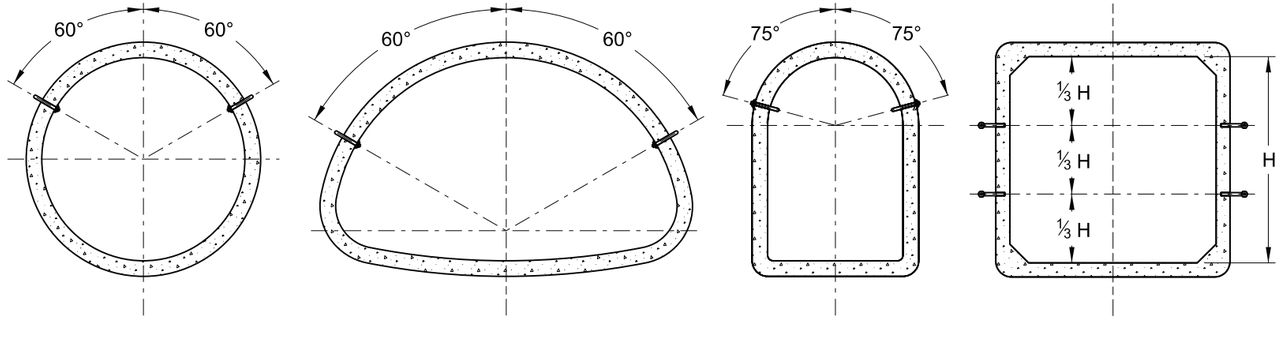
CANOPY TIE (PIPES ONLY)



HIDDEN TIE (RCB ONLY)



PLAN VIEW (PIPES ONLY)



END VIEW

NOTES:

1. The pipe size listed is the inside diameter of round pipe or the equivalent diameter of pipe arch.
2. Insert pipe ties from the inside of the pipes and grout into place for Cattle Pass and Jacked and Bored pipes. Jacked and bored pipes with a diameter of 24" or less do not require pipe ties.
3. Nuts and washers are not required on Jacked and Bored pipes or pipes with a 24" diameter or less. Insert and grout tie bars into place where nuts and washers are not used.
4. Do not use pipe ties to pull the pipe or RCB sections tight. The ties are only for holding sections together.
5. Use only tie bolt assemblies that have been hot dip galvanized in accordance with ASTM A 153.
6. Holes in pipes to accommodate tie bolts will be precast. Tapered holes are permitted. Use holes that have a diameter ¼" larger than the diameter of the thread. In precast RCB's, use holes that contain cast-in bolt sleeves with an inside diameter of 1¼".
7. Include the cost of precasting the required holes and furnishing and installing the tie bolts in the price bid for the appropriate conduit or RCB pay item.
8. Tie all centerline and approach RCP culvert joints. Tie all joints including the end sections of all free ends of storm drain systems. Free ends are defined as any storm drain end which does not terminate at an inlet or manhole. Outfall culverts with end sections which drain adjacent ditches are examples of free ends.
9. Place joint wrap prior to installing ties. Firmly secure the wrap around the full perimeter. For concrete pipes, use Type S2 geotextile fabric and overlap the joint by 12" in both directions. For box culverts, use a waterproof membrane that meets ASTM C990. Provide a membrane that is a minimum of 12" wide and center it at the joint. Provide a minimum overlap of 2.5" at the seams.
10. Use tie bolts that conform to ASTM A 36. Use heavy hex nuts that conform to ASTM A 563. Use washers that conform to ASTM F 436, Type 1. Use welded pipe sleeves and cast-in bolt sleeves that conform to ASTM A 53, Grade B.
11. Provide lock washers or burr threads of concrete box ties after installation and tightening to prevent nut rotation.
12. Tie RCB's as noted in the plans.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION

3-18-14

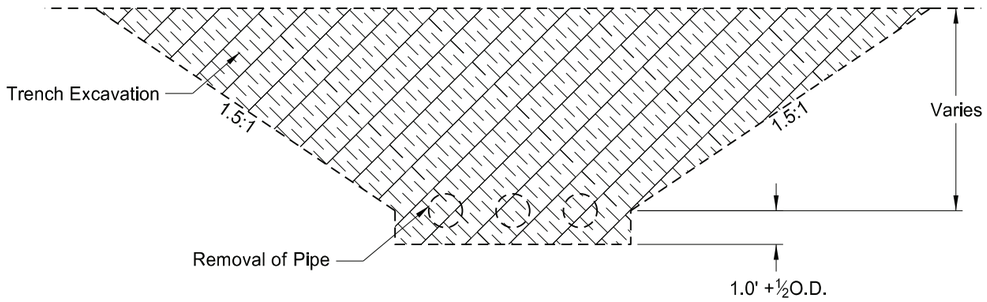
REVISIONS

DATE	CHANGE
7-21-15	Note 8
6-6-17	Notes 2-11 Table, Title, Labels
8-11-21	Notes 2-12 Table, Label
01-17-25	Notes 9-13 Table, Labels Section A-A, End View

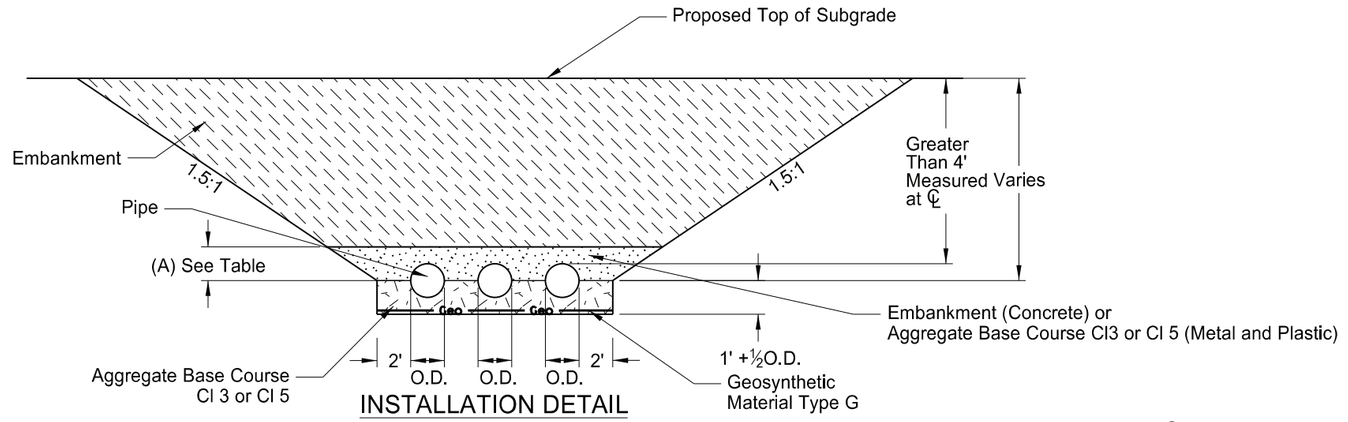
REGISTERED PROFESSIONAL ENGINEER
JASON R. THORENSON
PE - 5048
DATE 01/17/25
NORTH DAKOTA

TRANSVERSE MAINLINE PIPE INSTALLATION DETAIL
MULTIPLE PIPES MORE THAN 4 FEET BELOW TOP OF SUBGRADE

D-714-25M

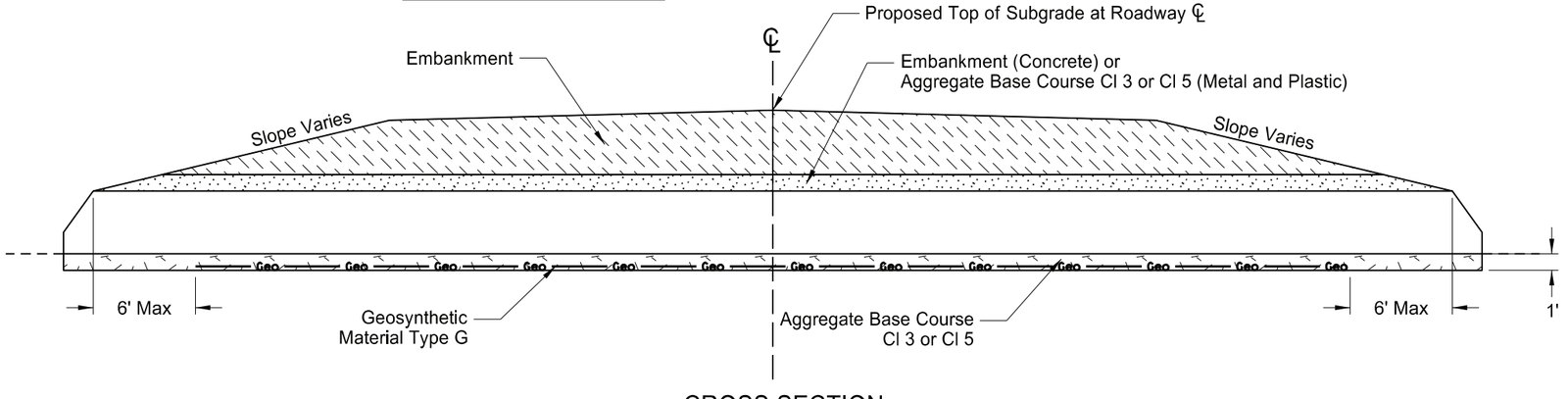


EXCAVATION DETAIL



INSTALLATION DETAIL

Backfill Dimensions	
Pipe Materials	Dimension (A)
Concrete	0.5 O.D.
Metal and Plastic	0.5 O.D. + 1 Foot



CROSS SECTION

Pay Items
1) Pipe*
2) Geosynthetic Material Type G
3) Removal of Pipe (if required)

*Included in Pipe Pay Items
1) Pipe
2) Trench Excavation
3) Aggregate Base Course Cl 3 or Cl 5
4) Embankment

NOTES:

1) This drawing applies to new/replaced mainline and paved intersection roadways (including ramps). It does not include pipes in approaches.

2) Embankment may be either Borrow Excavation or Common Excavation - Type A.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION

2-4-14

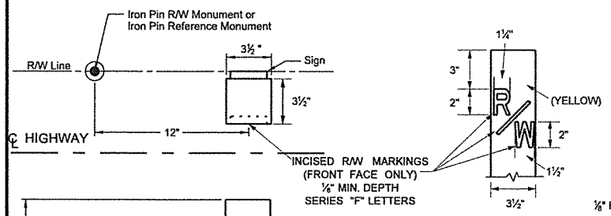
REVISIONS

DATE	CHANGE
3-3-14	Spelling
1-21-14	Nomenclature
9-18-15	Title Rewording
12-10-15	Added Plastic Pipe
5-27-20	Replaced R1 Fabric with Geogrid Changed bedding depth and embankment requirements

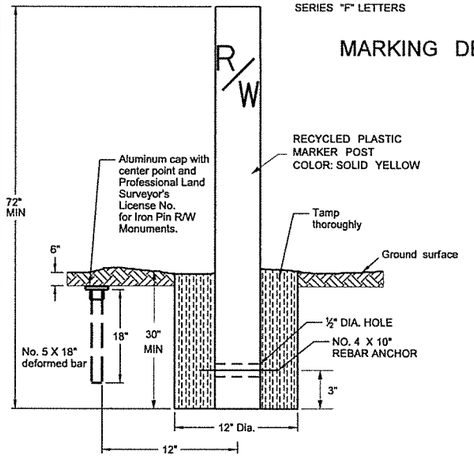
REGISTERED PROFESSIONAL ENGINEER
MATTHEW C KURLE
PE-8777
DATE
05/27/20
NORTH DAKOTA
DocuSign

STANDARD MONUMENTS AND RIGHT OF WAY MARKERS

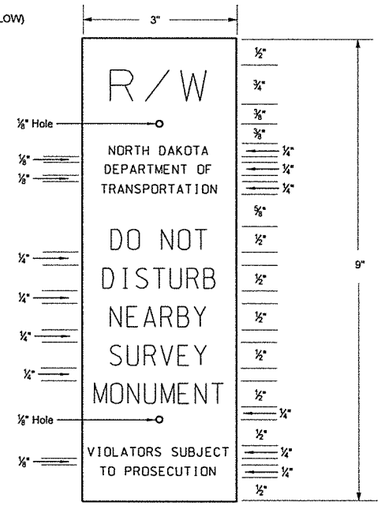
D-720-1



MARKING DETAIL



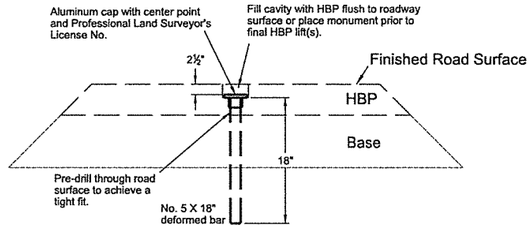
RECYCLED PLASTIC RIGHT OF WAY MARKER (WITNESS POST) DETAILS & IRON PIN REFERENCE AND R/W MONUMENT DETAILS



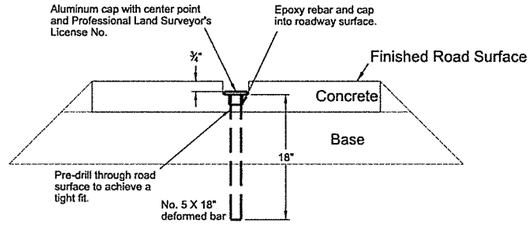
SIGN DETAIL

Black letters on orange high intensity background sheeting meeting ASTM D-4956 Type III or higher on 80 gauge 5052-H38 aluminum. Silk screen graphics. One color print. Attach sign by drilling two holes in the face of the post (side facing the private owner, away from the Department of Transportation right of way). Put inserts into the holes and mount the sign with #4 vandal proof screws. Install sign 2" from top of post.

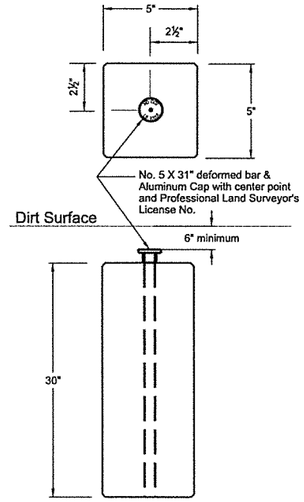
ALIGNMENT MONUMENT DETAILS



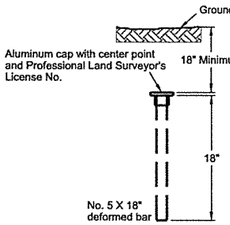
IRON PIN
(Within Finished Roadway Surface)



IRON PIN
(Within Finished Roadway Surface)



PRECAST CONCRETE
(Outside Finished Roadway Surface)
(Inside R/W Limits)



IRON PIN
(Outside Finished Roadway Surface)
(Outside R/W Limits)

NOTES:

Construct and install Alignment Monuments, Iron Pin Reference Monuments, Iron Pin R/W Monuments, and Right of Way Markers (witness posts) according to Section 720 of the Standard Specifications.

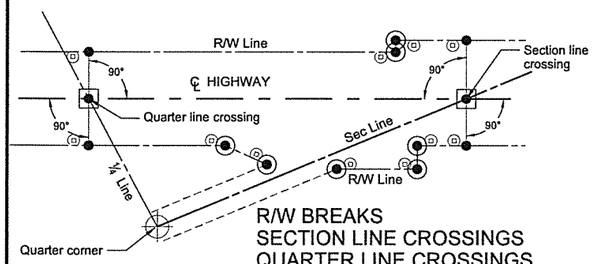
ALIGNMENT MONUMENTS: Place Iron Pin or Precast Concrete Alignment Monuments with aluminum caps on the centerline alignment PI's, section corners, quarter corners, section line crossings, quarter line crossings, and at curve points (PC's, PT's, TS's, and ST's) on the centerline.

IRON PIN R/W MONUMENT: Place Iron Pns with aluminum caps (No. 5 X 18") at breaks on the Right of Way line, and at curve points (PC's, PT's, TS's and ST's) on the Right of Way line.

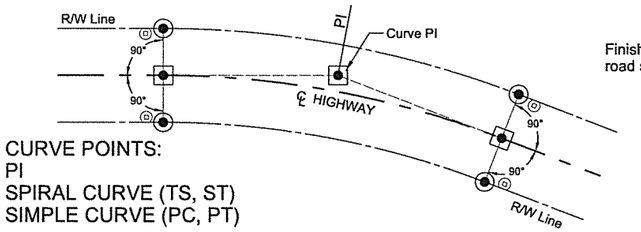
IRON PIN REFERENCE MONUMENT: Place Iron Pins without aluminum caps (No. 5 X 18") as reference monuments on the Right of Way line at section corners, quarter corners, section line crossings, and quarter line crossings.

R/W MARKERS (WITNESS POST) WITHIN DRIVEWAYS: If a single iron Pin R/W or Reference Monument is within a driveway, place right of way marker (witness post) 50 feet back, in stationing, from the Iron Pin Monument along the R/W line. If R/W break is within a driveway, place right of way markers (witness posts) 50 feet back, or ahead from respective Iron Pin R/W Monuments along the R/W lines. Maintain Iron Pin R/W or Reference Monument original position within driveway.

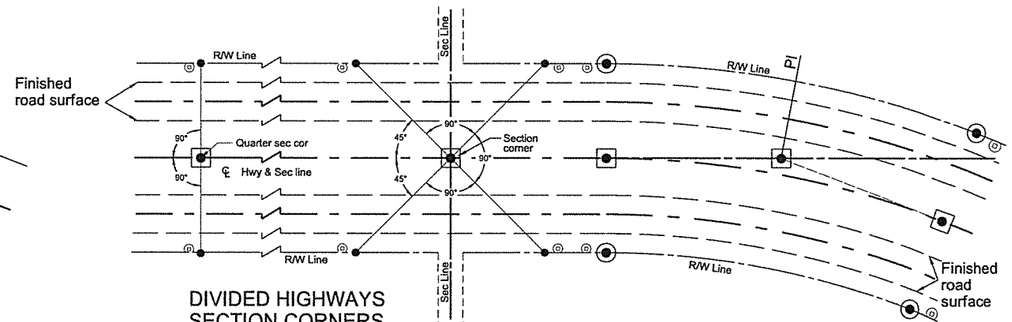
VARIOUS MONUMENT AND MARKER PLACEMENTS



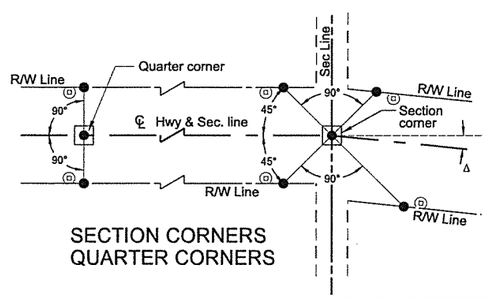
R/W BREAKS
SECTION LINE CROSSINGS
QUARTER LINE CROSSINGS



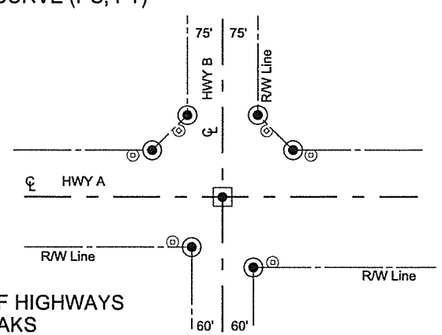
CURVE POINTS:
PI
SPIRAL CURVE (TS, ST)
SIMPLE CURVE (PC, PT)



DIVIDED HIGHWAYS
SECTION CORNERS
QUARTER CORNERS



SECTION CORNERS
QUARTER CORNERS



INTERSECTION OF HIGHWAYS
FLARED R/W BREAKS

LEGEND
Iron Pin Reference Monument
R/W Marker (witness post)
Alignment Monument
Iron Pin R/W Monument

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION

10-3-2013

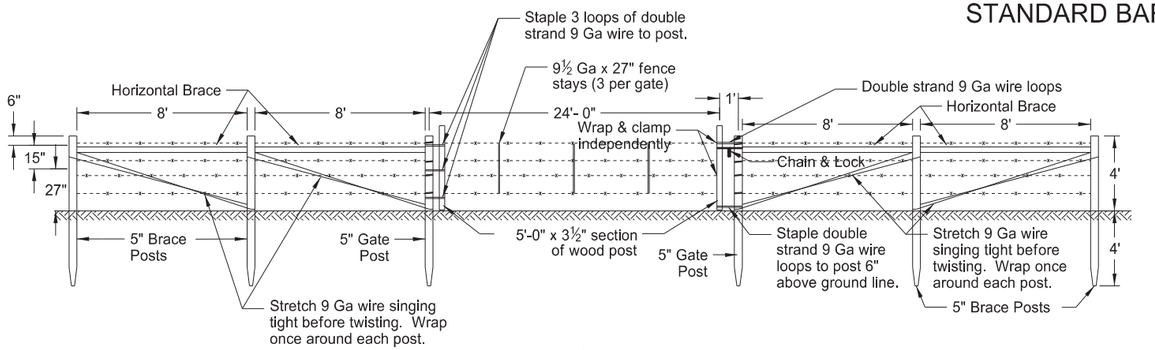
REVISIONS

DATE	CHANGE
11/12/13	Note for SIGN DETAIL modified to meet ASTM D-4956 Type III or higher on 80 gauge 5052-H38
10/17/17	Updated to active voice.
08/27/19	New Design Engr PE Stamp.

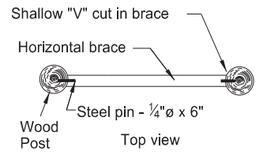
KIRK J. HOFF
REGISTERED
PROFESSIONAL
PE 4583
ENGINEER
NORTH DAKOTA
8/27/19

STANDARD BARBED WIRE FENCE

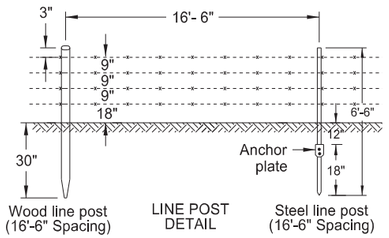
D-752-1



VEHICLE GATE



HORIZONTAL BRACE DETAIL



NOTES

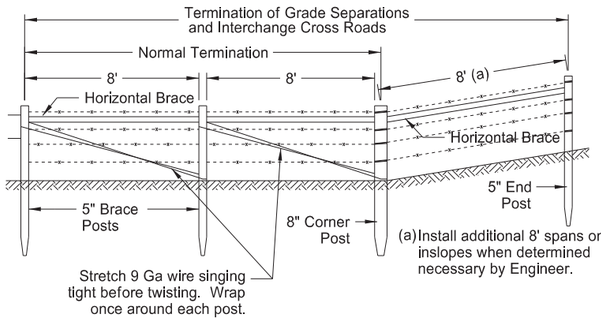
1. No deduction in measured pay length of fence made for gates, corner assemblies, double brace assemblies, fence terminals, or depression fencing. Include all costs for abutment fencing in the price bid for fencing bid items.

2. Install double brace assemblies at locations shown on the plans or established by the Engineer. Place adjacent fence terminals, corner assemblies, or double brace assemblies at a maximum spacing of 1,320 feet.

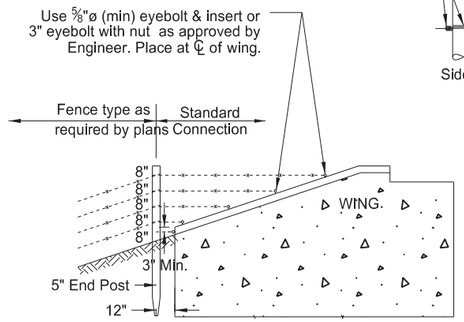
3. Include all costs of furnishing and installing inserts and eyebolts in the unit price bid for fencing bid items. Use eyebolts galvanized according to AASHTO designation M-30; inserts of corrosion resistant material do not require galvanization. Use concrete inserts capable of developing the full strength of the ⅝" diameter threaded eyebolt, when installed in concrete.

4. Determine post type used, either wood or steel, unless otherwise specified in the plans.

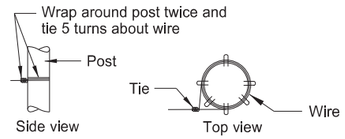
5. Include the cost of bracing at vehicle gates in the price bid for "Vehicle Gate."



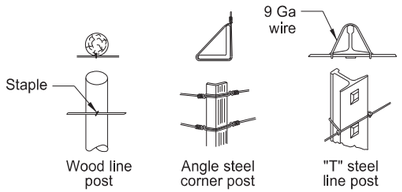
FENCE TERMINAL



DETAIL FOR TYING FENCE TO WINGS OF ABUTMENTS

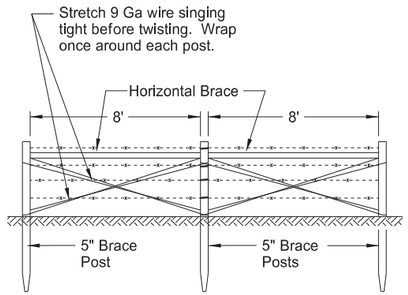


WRAP-AROUND DETAIL

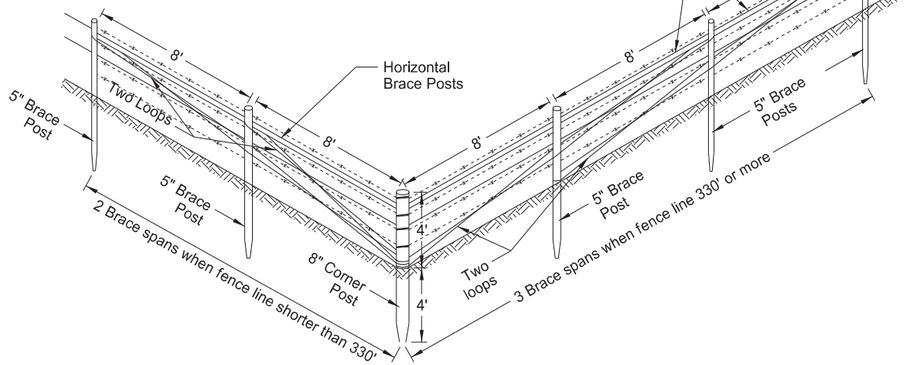


FASTENING TO POSTS

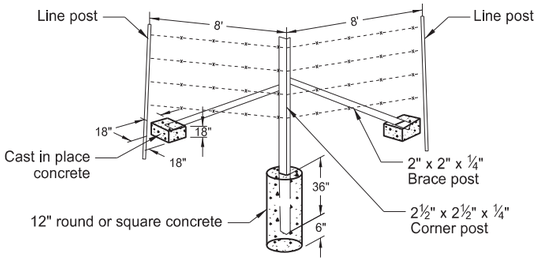
POST SIZES					
	TREATED WOOD		STEEL		
USE OF POST	Post dia.	Post length	Post length	Post wt. Lbs/Ft	Anchor wt. Lbs.
Line post	3½"	6'-6"	6'-6"	1.33	0.67
Corner post	8"	8'	7'	4.10	(Conc.)
End post	5"	8'			
Brace post	5"	8'	7'	3.19	(Conc.)
Gate post	5"	8'			
Horizontal brace	4"	8'	As appoved by the Engineer		



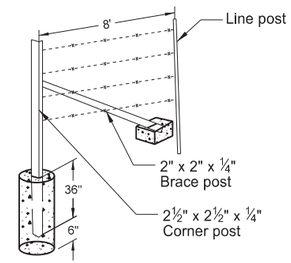
DOUBLE BRACE ASSEMBLY



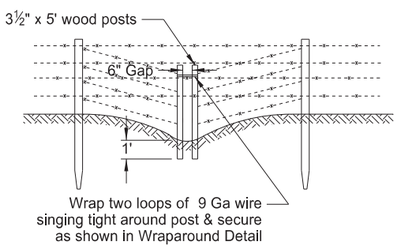
CORNER ASSEMBLY



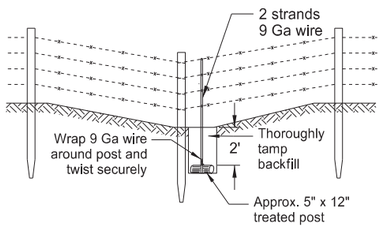
CORNER AND DOUBLE BRACE ASSEMBLY STEEL POSTS



FENCE TERMINAL STEEL POSTS

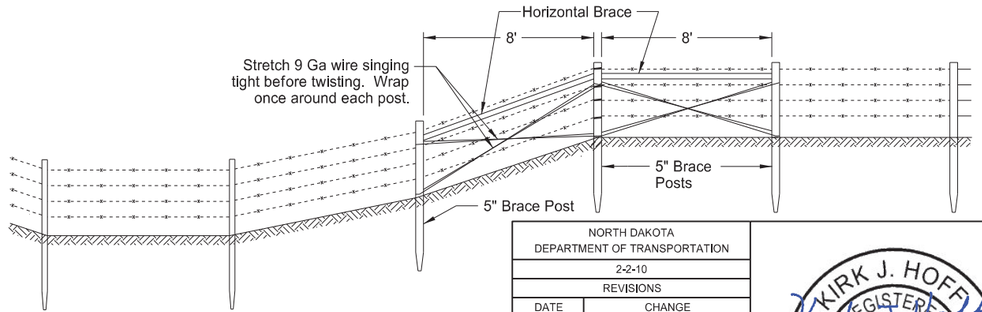


BREAK-AWAY FENCE FOR NARROW DEPRESSIONS SUBJECT TO FLOODING



DETAIL FOR ANCHORING FENCES IN DEPRESSIONS*

*Determine locations in the field and include in price bid for fencing. Use other methods of anchoring fence if approved by the Engineer.



FENCING FOR WIDE DEPRESSIONS

Use double brace installation, as shown, on opposite side of depression.

Decrease line post spacing as needed due to terrain.

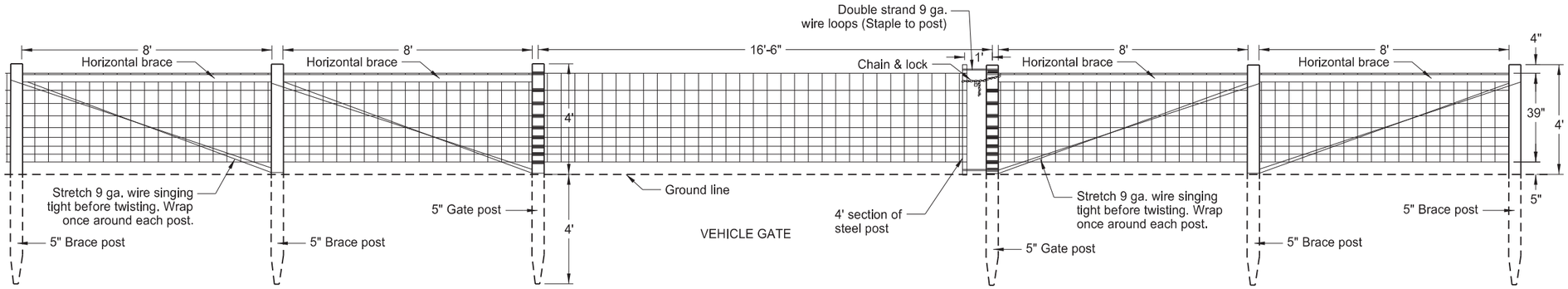
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
2-2-10	
REVISIONS	
DATE	CHANGE
10-02-12	Notes, steel assemblies/posts.
11-25-13	Revised Vehicle Gate.
10-17-17	Updated to active voice.
02-23-23	Revised post spacing/brace size.

KIRK J. HOFFMANN
REGISTERED
PROFESSIONAL
PE-4683
ENGINEER
NORTH DAKOTA

02/23/23

STANDARD WOVEN WIRE FENCE

D-752-3



VEHICLE GATE

NOTES

1. No deduction in measured pay length of woven wire fence for gates, corner assemblies, double brace assemblies or fence terminals.

2. Install double brace assembly at locations shown on the plans or established by the Engineer. Space adjacent fence terminals, corner assemblies or double brace assemblies a maximum of 1320 feet.

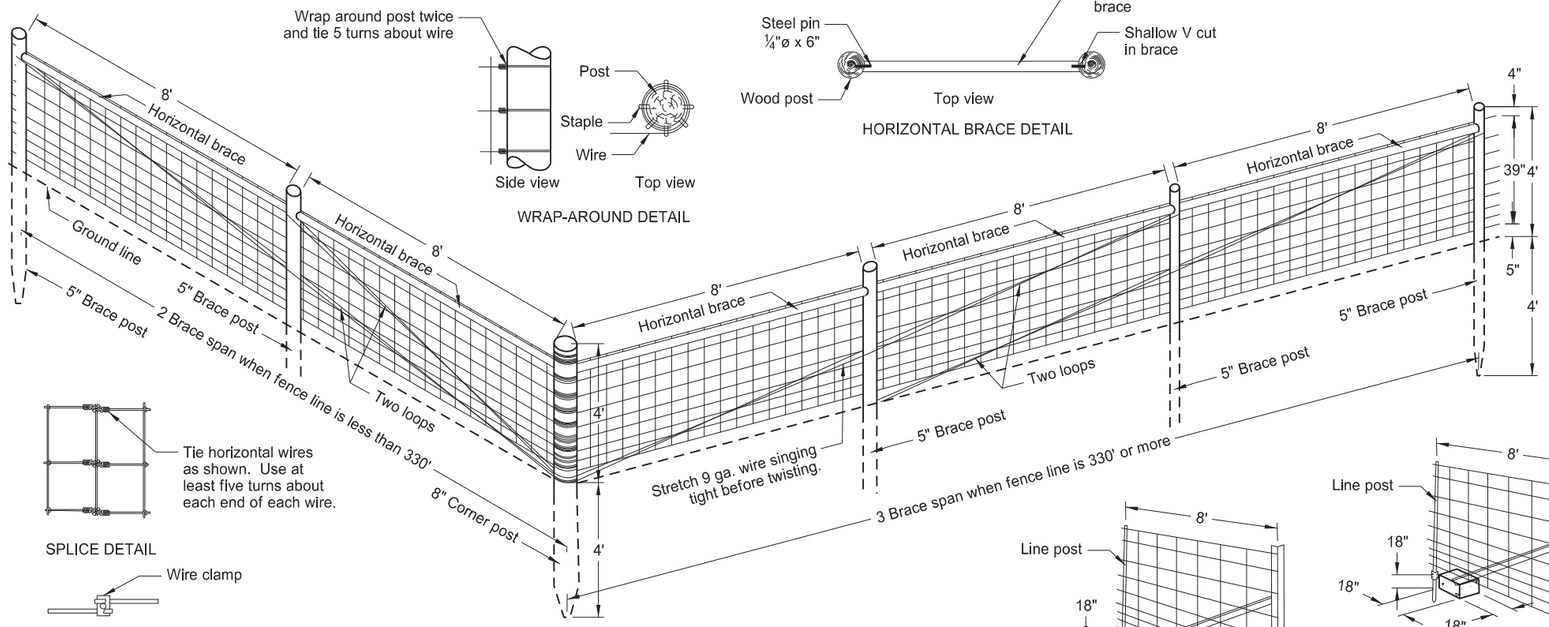
3. Staple the top wire of woven wire fence separately. Staple intermediate wires a maximum spacing of 10" apart. Staple bottom wire.

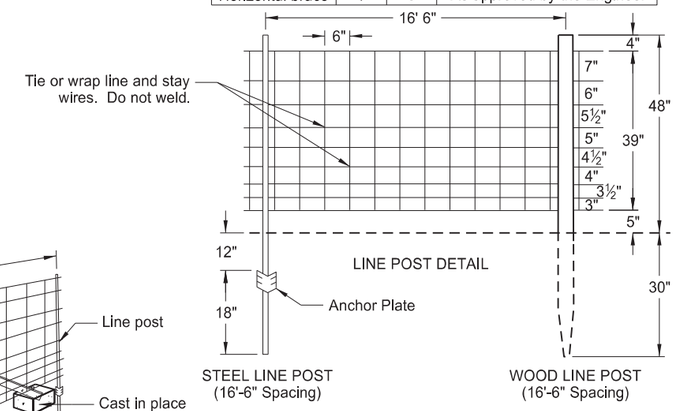
4. If in the opinion of the Engineer the change in grade is so sharp that woven wire will not conform to the grade, install a double brace.

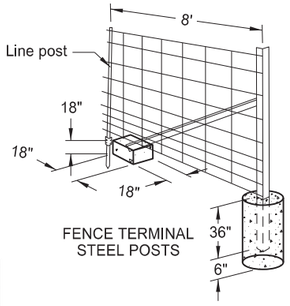
5. Determine post type used, either wood or steel, unless otherwise specified in the plans.

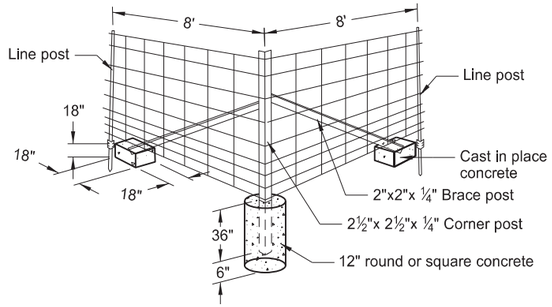
6. Include the cost of bracing at vehicle gates in the price bid for "Vehicle Gate."

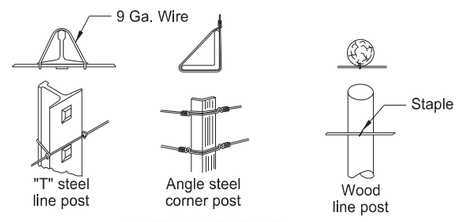
POST SIZES					
USE OF POST	Treated wood		Steel		
	Post dia.	Post length	Post length	Post wt. Lbs/Ft	Anchor wt. Lbs
Line post	3½"	6'-6"	6'-6"	1.33	0.67
Corner post	8"	8'	7'	4.10	(Conc.)
End post	5"	8'			
Brace post	5"	8'	7'	3.19	(Conc.)
Gate post	5"	8'			
Horizontal brace	4"	8'	As approved by the Engineer		

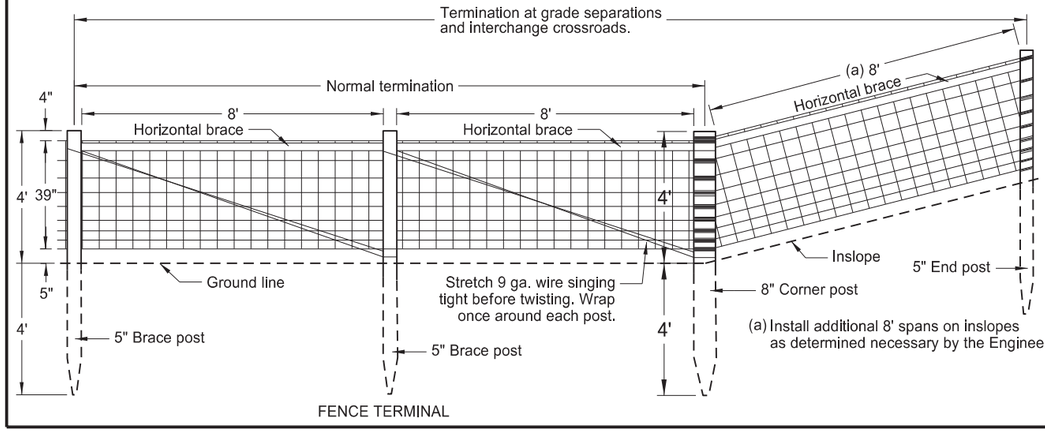


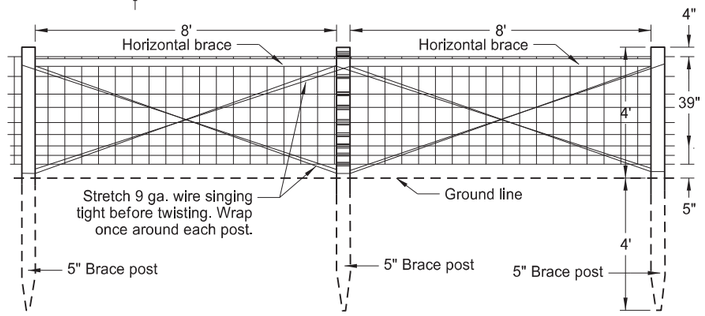












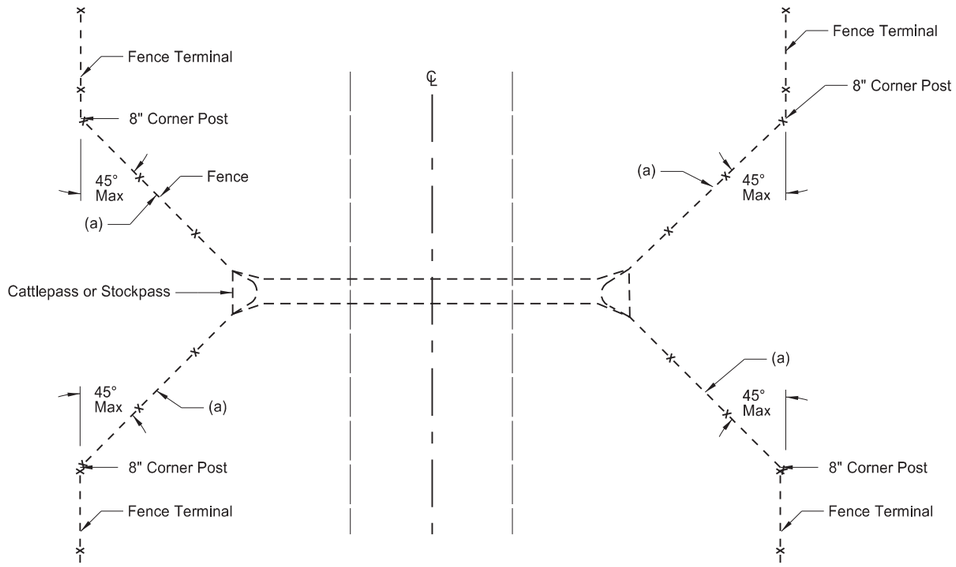
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-02-12	
REVISIONS	
DATE	CHANGE
10-17-17	Updated to active voice.
02-09-23	Revised post spacing & brace size

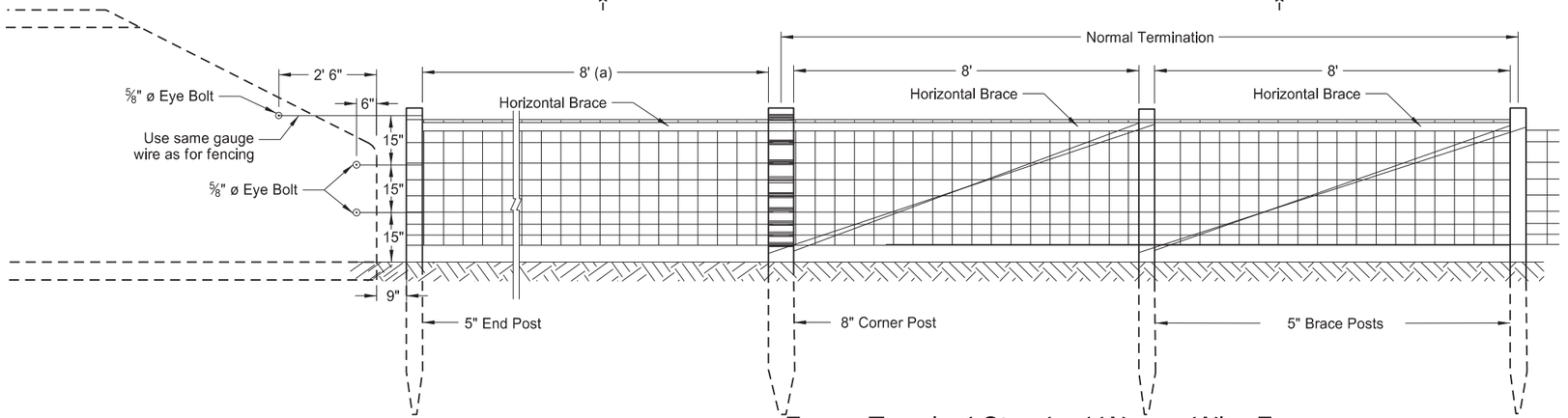
KIRK J. HOFF
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PE-4683
ENGINEER
NORTH DAKOTA

02/09/23

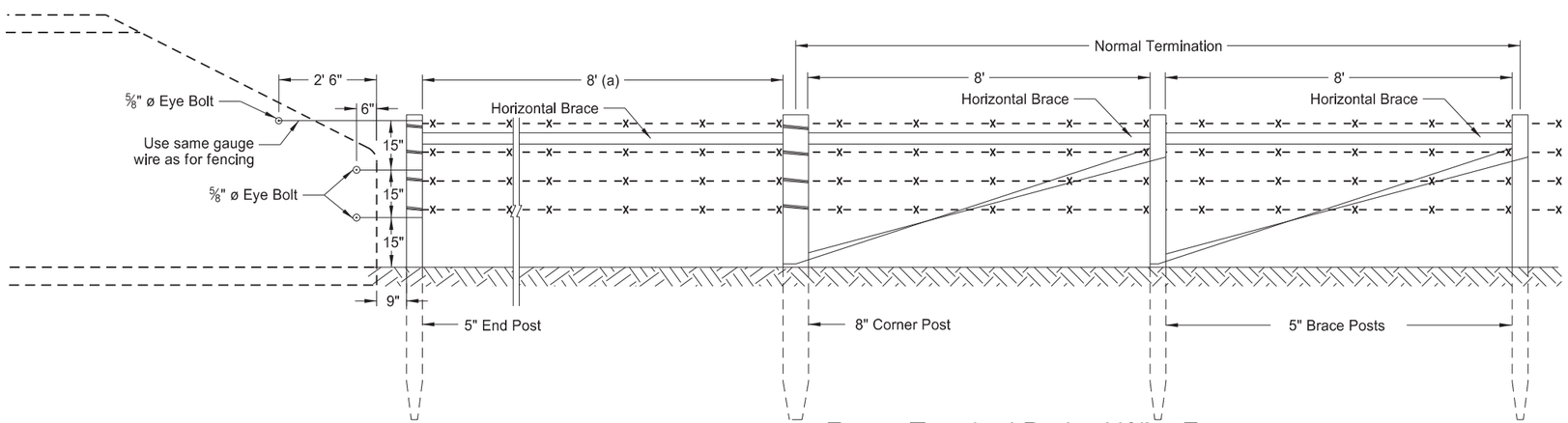
CONCRETE CATTLE & STOCKPASS FENCING STANDARD

D-752-4





Fence Terminal Standard Woven Wire Fence



Fence Terminal Barbed Wire Fence

NOTES:

1. See Standard Drawings D-752-1 BARBED WIRE FENCE and D-752-3 STANDARD WOVEN WIRE FENCE for fencing details.

2. Include all costs of furnishing and installing inserts, eyebolts, and wire in the unit price bid for fencing bid items. Use eyebolts galvanized according to AASHTO designation M-30; inserts of corrosion resistant material do not require galvanization. Use concrete inserts capable of developing the full strength of the 5/8" diameter threaded eyebolt, when installed in concrete.

(a) Install additional 8' maximum spans between corner post and cattle pass

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-4-13	
REVISIONS	
DATE	CHANGE
10-17-17	Updated to active voice.
02-23-23	Revise post spacing.

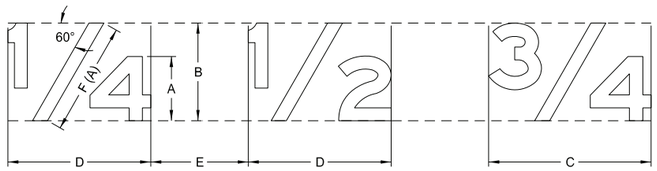
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ENGINEER
NORTH DAKOTA

02/23/23

DocuSign Envelope ID: 3BB6949C-35F3-4834-B8EF-90A4185B6E25

LETTER AND ARROW DETAILS

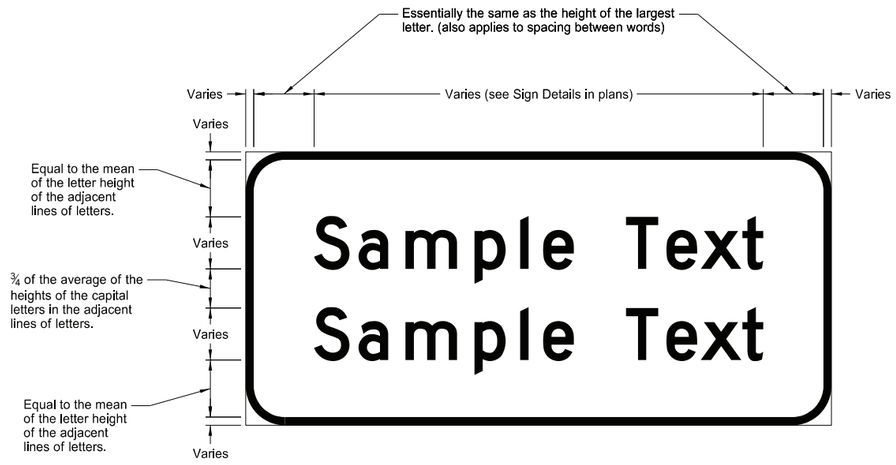
D-754-9



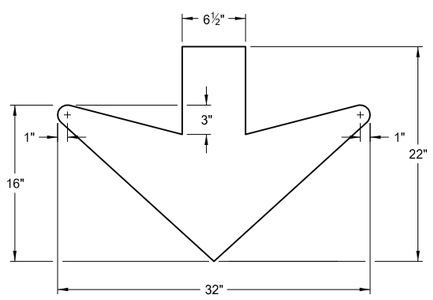
DETERMINE SIZE OF THE FRACTION AS FOLLOWS:

SYMBOL	TITLE	RATIO TO HEIGHT OF CAPITAL OR UPPER CASE
A	Letter height	1.0 of capital or upper case
B	Fraction height	1.5 X A
C	Fraction width	2.5 X A
D	Fraction width	2 X A
E	Space to next character	1 to 1.5 X A
F(A)	Length of diagonal	1.75 X A

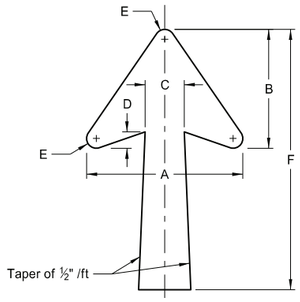
(A) Center diagonal stroke of fraction optically.



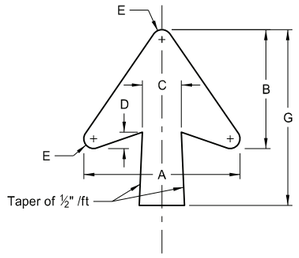
TYPICAL SPACING



DOWN ARROW



TYPE A

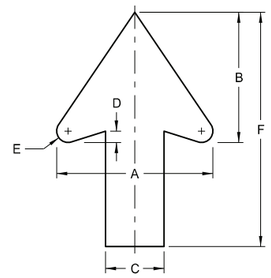


TYPE B

DESIGNATION	LETTER SIZE (Upper Case)	A	B	C	D	E	F	G
ND_6IN	6"	12"	9.125"	3"	1"	0.625"	20"	13.5"
ND_8IN	8"	15.125"	11.563"	3.75"	1.313"	0.813"	25"	17"
ND_10IN	10"	18.25"	14"	4.5"	1.5"	0.75"	30"	20"
ND_12IN	12"							
ND_13IN	13.3"							
ND_16IN	16"	22.25"	17"	5.375"	1.75"	1"	35"	25"
ND_20IN	20"							

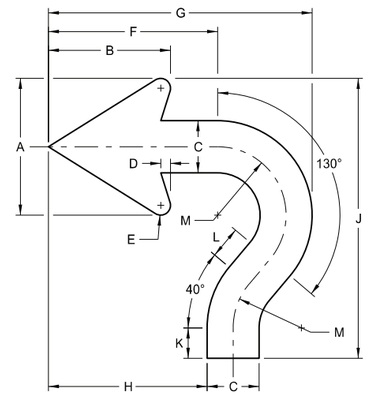
NOTE: Arrow size on gore signs is based on the letter size of "EXIT".

NOTE: Measure rotation angle of arrows counterclockwise from positions shown in details.



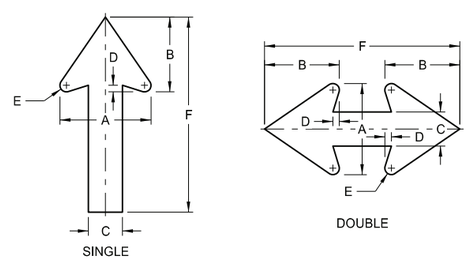
TYPE D

DESIGNATION	LETTER SIZE (Upper Case)	A	B	C	D	E	F
ND_2IN	2"	2"	1.625"	0.75"	0.125"	0.125"	3"
ND_4IN	4"	4"	3.313"	1.5"	0.25"	0.25"	6"
ND_6IN	6"	6"	4.875"	2.25"	0.375"	0.375"	9"
ND_8IN	8"	8"	6.625"	3"	0.5"	0.5"	12"
ND_10IN	10"	10"	8.375"	3.75"	0.75"	0.75"	15"
ND_12IN	12"	12"	10"	4.5"	0.875"	0.875"	18"



ROUNDABOUT

DESIGNATION	LETTER SIZE (Upper Case)	A	B	C	D	E	F	G	H	J	K	L	M
ND_6IN	6"	5.25"	4.688"	2"	0.375"	0.375"	6.5"	10.125"	6.094"	10.75"	1.168"	1.25"	2.625"
ND_8IN	8"	7"	5.75"	2.625"	0.5"	0.5"	8.688"	13.5"	8.166"	14.333"	1.557"	1.667"	3.5"



SPECIAL

DESIGNATION	A	B	C	D	E	F	USES
ND_0.75IN	2"	1.625"	0.75"	0.125"	0.125"	7.75"	Parking Signs (Regulatory)
ND_2.625IN	7"	5.75"	2.625"	0.5"	0.5"	15"	Frontage Road Signs

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION

8-3-11

REVISIONS

DATE	CHANGE
7-8-14	Revised gore sign and added 4" D & D arrow
5-4-16	Revised Distance & Destination and Typical Spacing details
4-23-18	Revised arrow details
8-30-18	Updated notes to active voice.
8-29-19	New Design Engr PE Stamp.
8-05-24	Electronic Stamp/Signature.

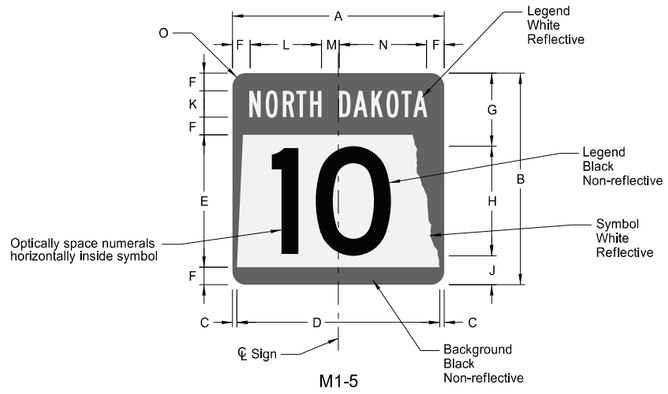
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PROFESSIONAL
PE-4683
ENGINEER
NORTH DAKOTA

08/05/24

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STATE HIGHWAY ROUTE SHIELD DETAIL

D-754-11

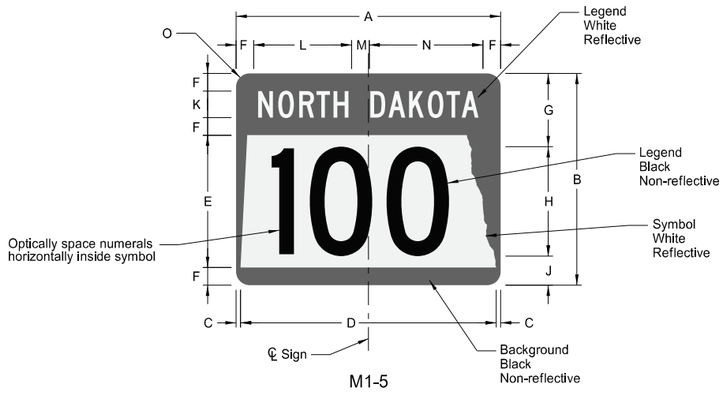


M1-5

STATE ROUTE MARKER

SIGN	DIMENSION (INCHES)													
	A	B	C	D	E	F	G	H	J	K	L	M	N	O
1, 2 digits	18*	18*	0.38	17.25	11.25	1.5	6.38	9 D**	2.63	2.25 B	6.1	1.5	7.4	1.5
1, 2 digits	24	24	0.5	23	15	2	8.5	12 D**	3.5	3 B	8.1	2	9.9	1.5
1, 2 digits	36	36	0.75	34.5	22.5	3	12.75	18 D**	5.25	4.5 B	12.1	3	14.9	2.25
1, 2 digits	48*	48*	1	46	30	4	17	24 D**	7	6 B	16.2	4	19.8	3

* Size not for independent use (only for use within a guide sign)
** Reduce numeral spacing by 25%

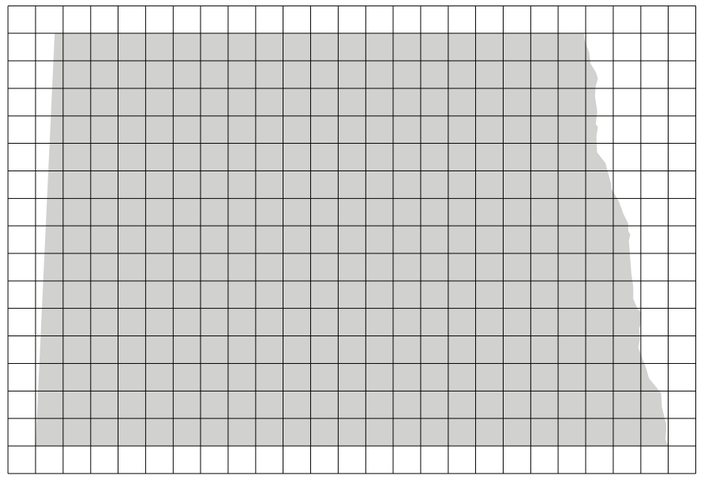


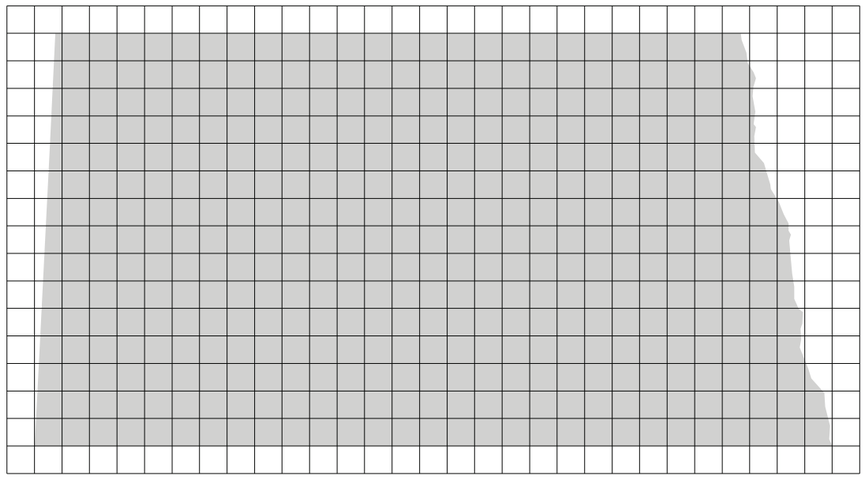
M1-5

STATE ROUTE MARKER

SIGN	DIMENSION (INCHES)													
	A	B	C	D	E	F	G	H	J	K	L	M	N	O
3 digits	24*	18*	1,13	21,75	11,25	1,5	6,38	9 C**	2,63	2,25 C	8,8	2	10,2	1,5
3 digits	30	24	0.5	29	15	2	8.5	12 C**	3.5	3 C	10.7	2.5	12.8	1.5
3 digits	45	36	0.75	43.5	22.5	3	12.75	18 C**	5.25	4.5 C	16.1	3.8	19.1	2.25
3 digits	60*	48*	1	58	30	4	17	24 C**	7	6 C	21.5	5	25.5	3
4 digits	24*	18*	1.13	21.75	11.25	1.5	6.38	9 B***	2.63	2.25 C	8.8	2	10.2	1.5
4 digits	30	24	0.5	29	15	2	8.5	12 B***	3.5	3 C	10.7	2.5	12.8	1.5
4 digits	45	36	0.75	43.5	22.5	3	12.75	18 B***	5.25	4.5 C	16.1	3.8	19.1	2.25
4 digits	60*	48*	1	58	30	4	17	24 B***	7	6 C	21.5	5	25.5	3

* Size not for independent use (only for use within a guide sign)
** Reduce numeral spacing by 25%
*** Reduce numeral spacing by 50%





Note: North Dakota symbol graphics file may be obtained from the Design Division of North Dakota Department of Transportation.

NORTH DAKOTA
DEPARTMENT OF TRANSPORTATION

4-23-18

REVISIONS

DATE	CHANGE
8-29-19	New Design Engineer PE Stamp.
8-05-24	Electronic Stamp/Signature.

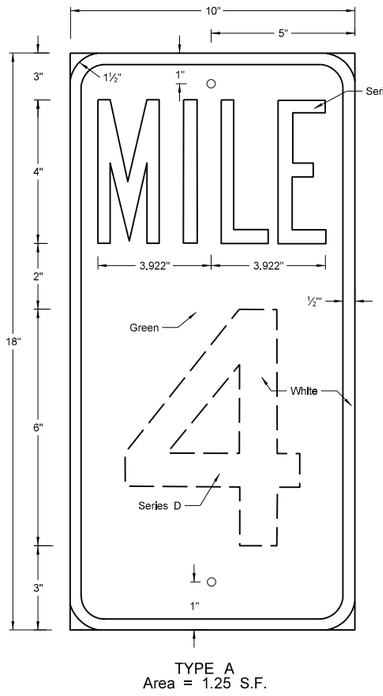
KIRK J. HOFF
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PROFESSIONAL
PE-4683
ENGINEER
NORTH DAKOTA

08/05/24

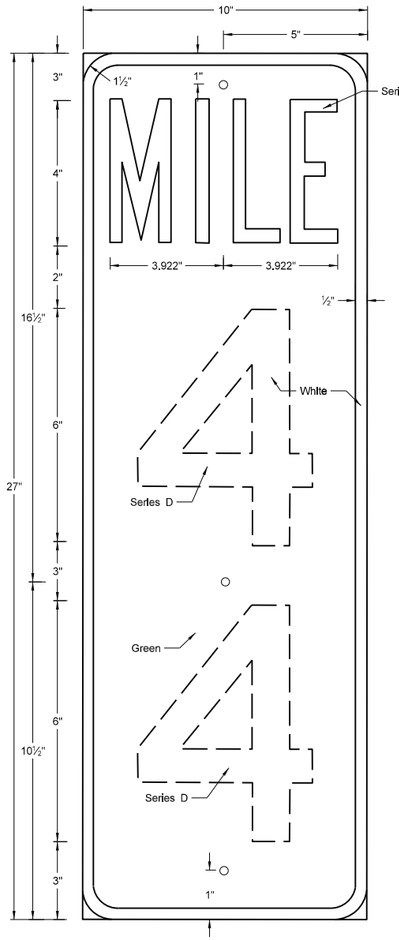
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(CONVENTIONAL USE) REFERENCE MARKERS

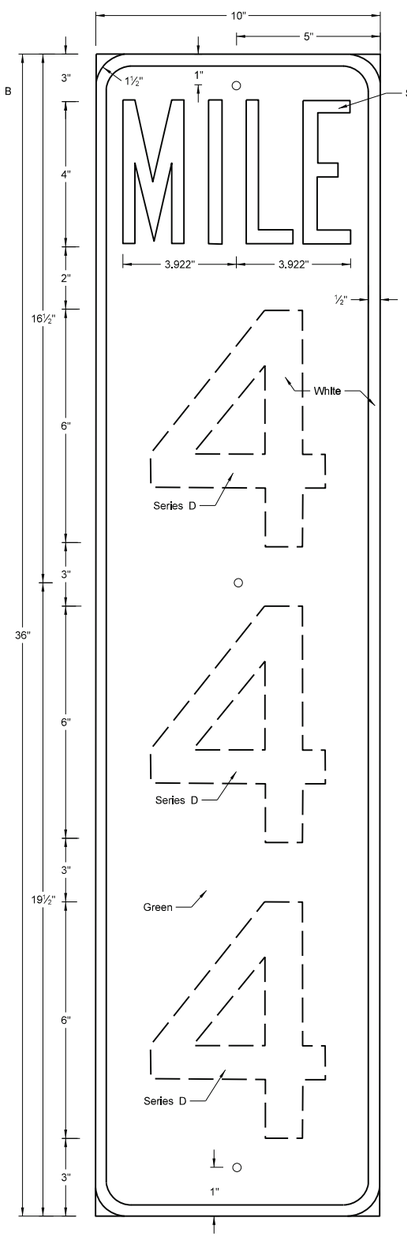
D-754-19



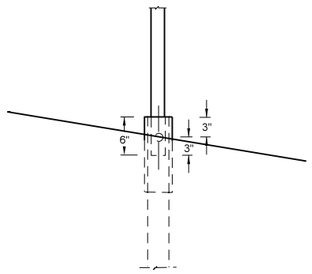
TYPE A
Area = 1.25 S.F.



TYPE B
Area = 1.88 S.F.

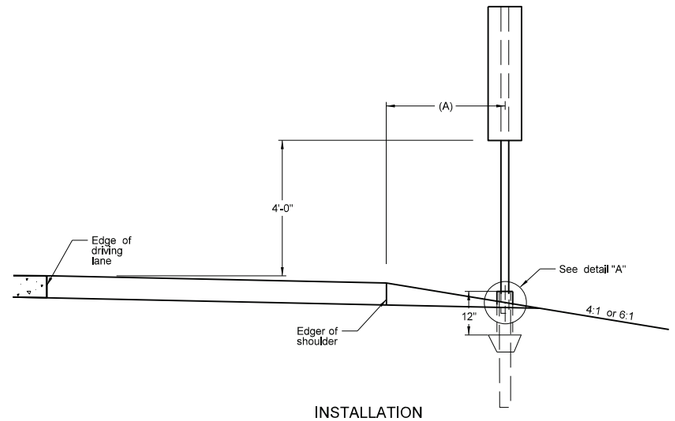


TYPE C
Area = 2.50 S.F.

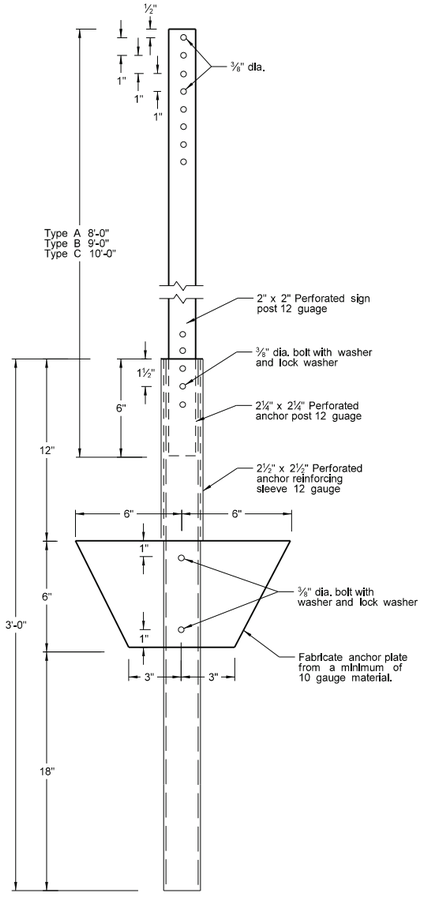


DETAIL "A"

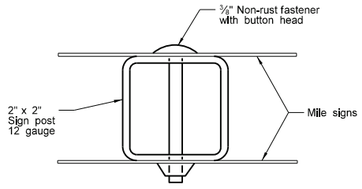
(A) 8' Clearance to finished shoulder or in line with existing delineator posts.



INSTALLATION



POST AND ANCHOR PLATE DETAIL



ASSEMBLY DETAIL
(back to back)

NOTES:
Installation: Install posts along right shoulder.

Sign: Fabricate backing of 0.080 aluminum.

Fasteners: Attach signs to post with tension pin type fastener or other suitable vandal resistant non-rust fastener.

Reflective Sheeting: Use Type IV sheeting.

Numbers: Use screened or applied copy numbers of the series shown.

NORTH DAKOTA
DEPARTMENT OF TRANSPORTATION
12-1-10

REVISIONS

DATE	CHANGE
7-8-14	Revised post and reflective sheeting notes
8-30-18	Updated to active voice.
8-29-19	New Design Engineer PE Stamp.
8-05-24	Electronic Stamp/Signature.

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ENGINEER
NORTH DAKOTA

08/05/24

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PERFORATED TUBE ASSEMBLY DETAILS

D-754-23

Notes:

1. Curbed Roadways: Use a 3' clearance from face of the curb except where right of way or sidewalk width is limited; Use a minimum 2' clearance. Increase the horizontal clearance if required to maintain a minimum sidewalk clear width of 4' from the sign support, not including any attached curb.

2. Minimum vertical clearance: Provide at least 5' measured from the bottom of the sign to the edge of the driving lane or auxiliary lane at the side of the road in rural districts. Provide at least 7' clearance to the bottom of the sign, where parking or pedestrian movements occur.

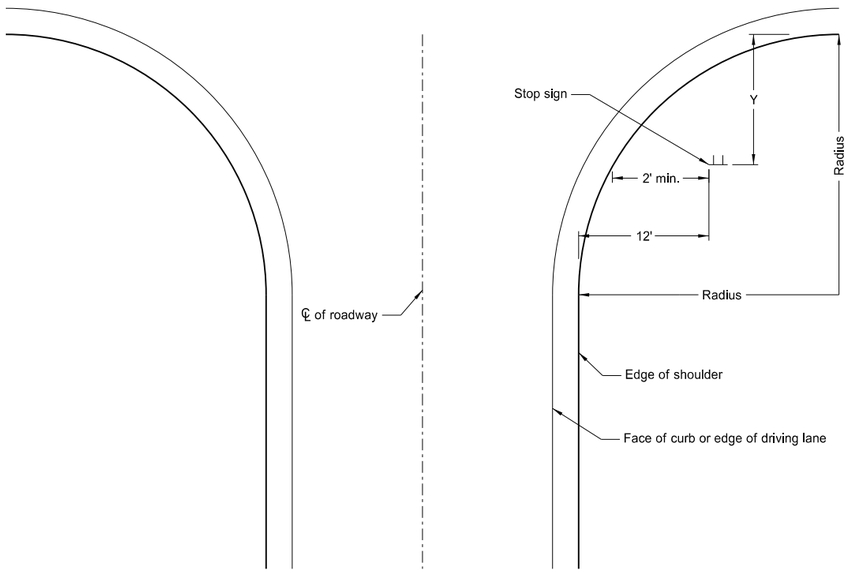
   Install signs on expressways a minimum height of 7'.

   Install adopt-a-highway signs on Freeways at least 7' above the edge of the driving lane.

   Maximum vertical clearance is 6" greater than the minimum vertical clearance.

3. Offset signs: Use a vertical clearance of 5' above the edge of the driving lane for signs placed 30 feet or more from the edge of the traveled way.

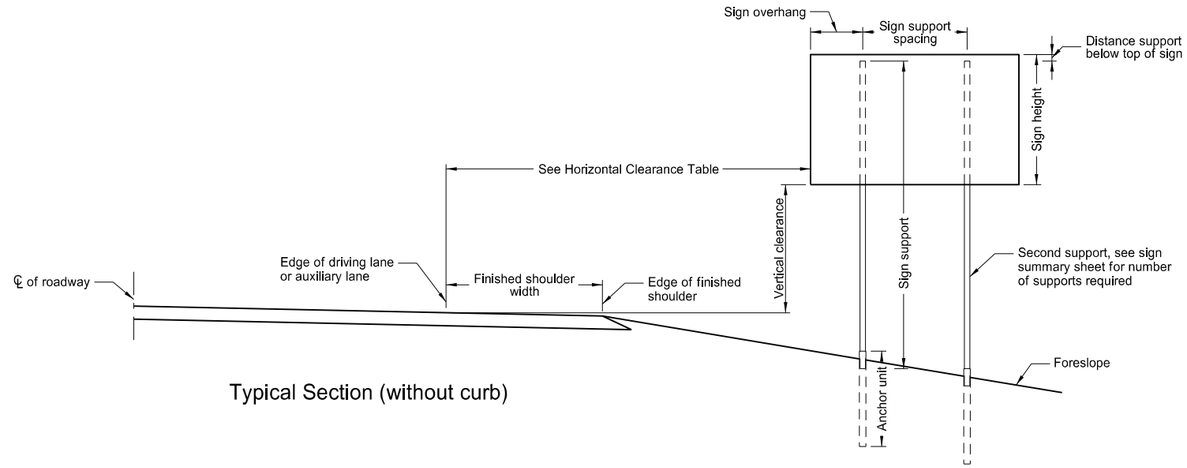
4. Provide a horizontal clearance from edge of shared use path to edge of sign of 3', except where width is limited. Provide a minimum clearance of 2'.



Stop Sign Location
Wide Throat Intersection

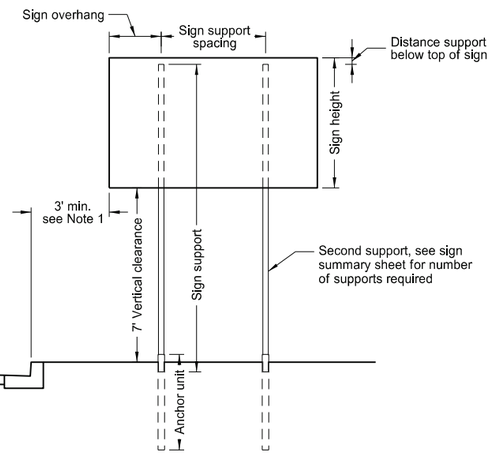
Use layout for the placement of "Stop" signs.

Radius ft.	Y-max. ft.	Y-min. ft.
40	50	15
45	50	18
50	50	21
55	50	25
60	50	28
65	50	32
70	50	35
75	50	39
80	50	43



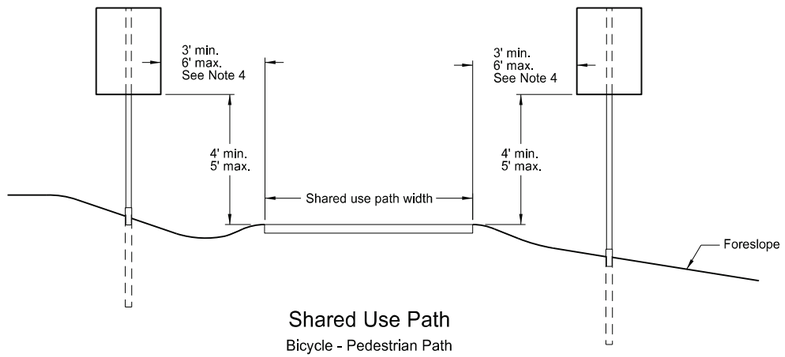
Typical Section (without curb)

Horizontal Clearance Table	
Shoulder Width ft	Offset ft
0 to 2	16
>2 to 4	18
>4 to 6	20
>6 to 8	22
>8 to 10	24



Typical Section (with curb)

Residential or Business District



Shared Use Path

Bicycle - Pedestrian Path

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-3-13	
REVISIONS	
DATE	CHANGE
7-8-14	Revised note 2, added note 4.
8-30-18	Updated notes to active voice.
8-29-19	New Design Engineer PE Stamp.
8-05-24	Electronic Stamp/Signature.

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PROFESSIONAL
PE-4683
ENGINEER
NORTH DAKOTA

Kirk J. Hoff

08/05/24

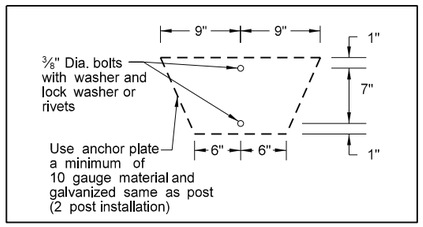
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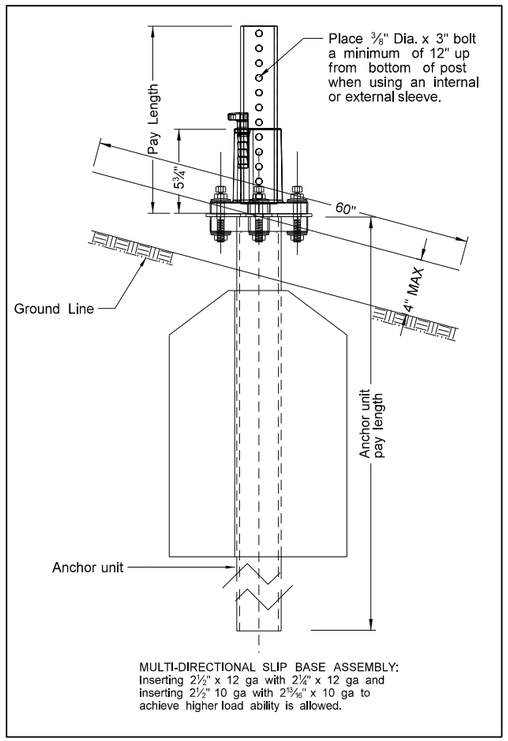
Mounting Details Perforated Tube

D-754-24

Number of Posts	Telescoping Perforated Tube: Post Size In.	Wall Thick-ness Gauge	Sleeve Size In.	Wall Thick-ness Gauge	Slip Base	Anchor Size Without Slip Base In.	Anchor Wall Thick-ness Gauge
1	2	12			No	2¼	12
1	2¼	12			No	2½	12
1	2½	12			(B)	3(C)	7
1	2½	10			Yes		7
1	2¼	12	2½(D)	12	Yes		7
1	2½	12	2¼	12	Yes		7
2	2½	10			Yes		7
2	2¼	12	2½(D)	12	Yes		7
2	2½	12	2¼	12	Yes		7
3 & 4	2½	12			Yes		7
3 & 4	2½	10			Yes		7
3 & 4	2½	12	2¼	12	Yes		7
3 & 4	2¼	12	2½(D)	12	Yes		7
3 & 4	2½	10	2 3/16	10	Yes		7

(B) - Provide a shim as specified by the manufacturer when placing 2½", 12 gauge posts in standard soils without breakaway bases. Provide breakaway base when placing the support in weak soils. The Engineer will determine if the soils are weak. Weak soils are classified as boggy, wet, or loose soil areas.
(C) - 3" anchor unit
(D) - 2½" x 12 ga. x 18" minimum length external sleeve required.

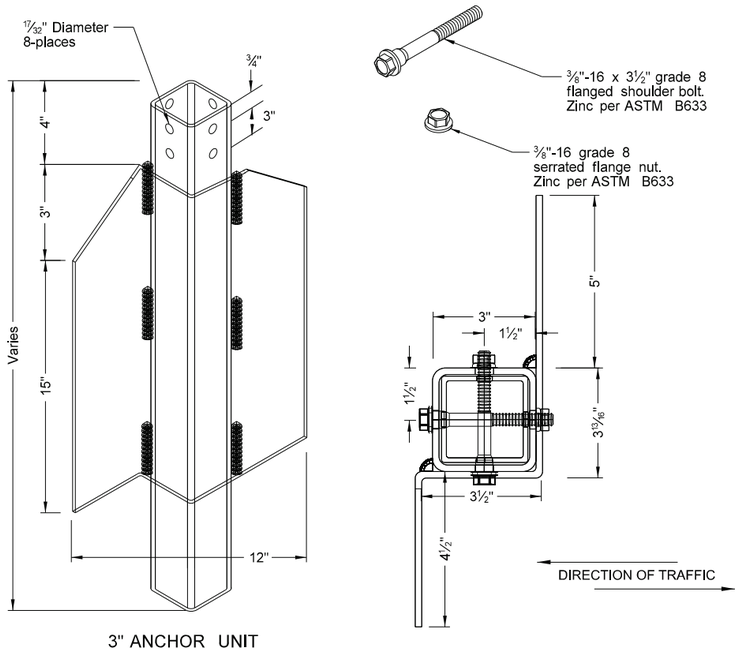




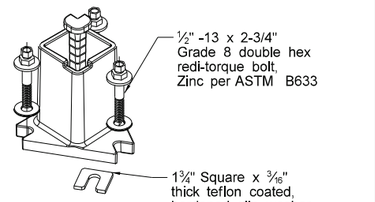
MULTI-DIRECTIONAL SLIP BASE ASSEMBLY:
Inserting 2½" x 12 ga with 2¼" x 12 ga and inserting 2½" 10 ga with 2 15/16" x 10 ga to achieve higher load ability is allowed.

SHOULDER BOLT

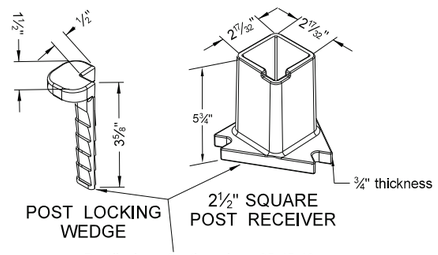
Shimming agent to reduce tolerance between 3" anchor unit and 2½" post.
(use standard ⅜" diameter grade 8 bolt with proper shim)

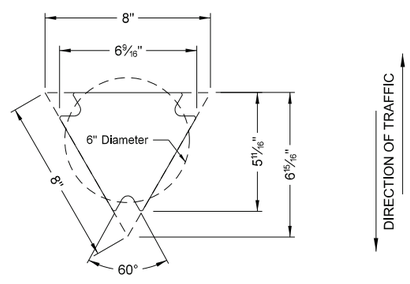


3" ANCHOR UNIT



SLIP BASE FOR 2½" POST





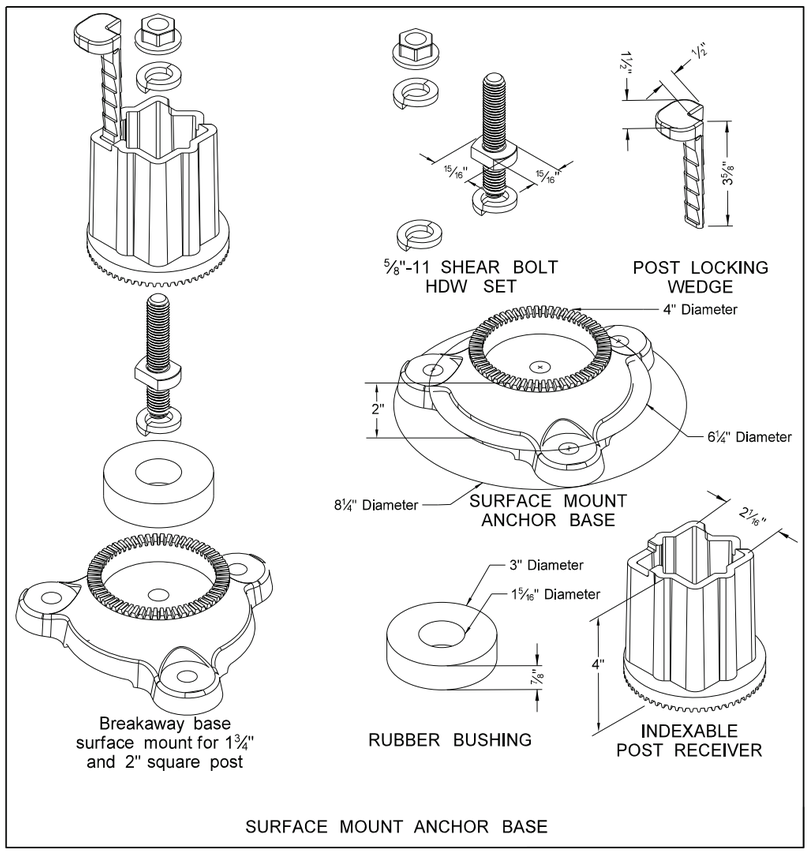
SLIP BASE DETAIL

Properties of Telescoping Perforated Tubes: Tube Size In.	Wall Thickness in.	U.S. Standard Gauge	Weight Per Foot Lbs.	Moment of Inertia In.⁴	Cross Sect. Area In.²	Section Modulud In.³
1½ x 1½	0.105	12	1.702	0.129	0.380	0.172
2 x 2	0.105	12	2.416	0.372	0.590	0.372
2¼ x 2¼	0.105	12	2.773	0.561	0.695	0.499
2 3/16 x 2 3/16	0.135	10	3.432	0.605	0.841	0.590
2½ x 2½	0.105	12	3.141	0.804	0.803	0.643
2½ x 2½	0.135	10	4.006	0.979	1.010	0.783

The 2 3/16" size 10 gauge is shown as 2.19" size on the plans; The 2½" size is shown as 2.51" size on the plans.

NOTE:

1. 4" Vertical clearance of anchor or breakaway base. The 4" x 60" measurement is above and below post location and also back and ahead of post.
2. Provide 7 guage HRPO commmercial quality ASTM A569 and 3" x 3" x 7" guage ASTM A500 grade B anchor material with 43.9 KSI yield strength and 59.3 KSI tensile strength. Hot dip galvanize anchor per ASTM A123/153. Tolerances on anchor unit and slip base bottom assembly are +/- 0.005" unless otherwise noted.
3. Eliminate wings when anchor is used in concrete sidewalk.
4. Provide a minimum 8' distance between the first and fourth post on four post signs.
5. Install in accordance with manufacturers recommendation.
6. Use a minimum ½" diameter x 4" grade 8 concrete fastener for surface mount breakaway base.



SURFACE MOUNT ANCHOR BASE

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION

8-6-09

REVISIONS

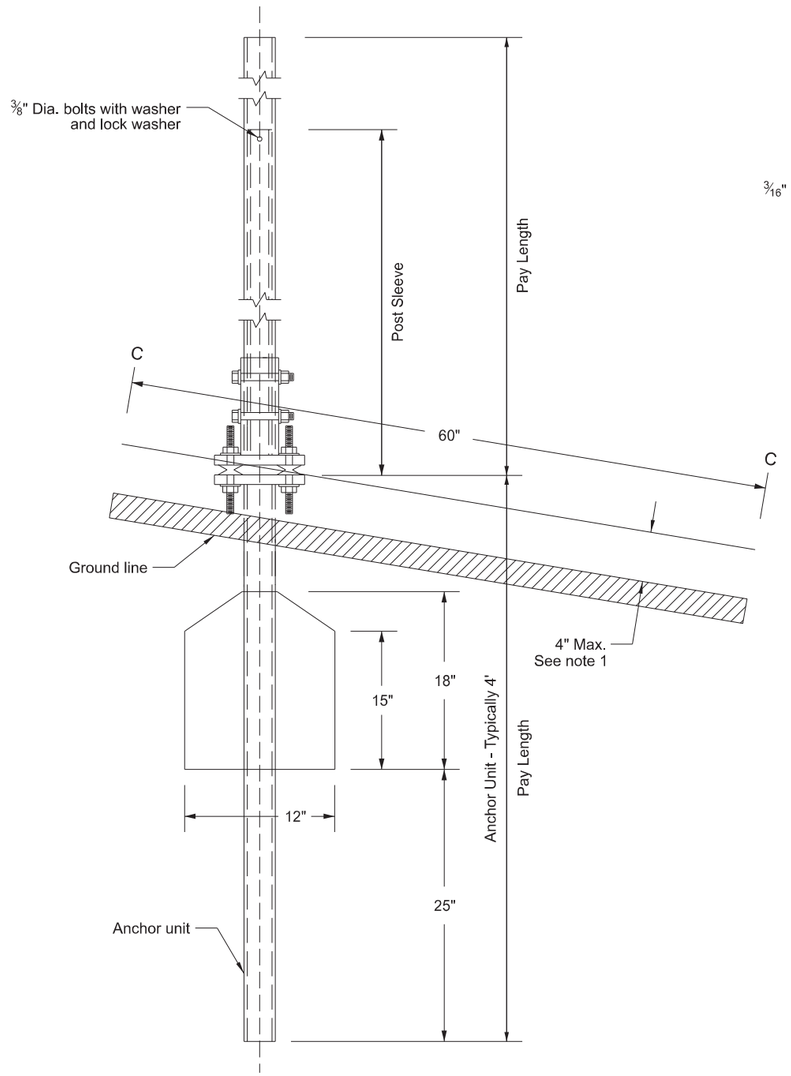
DATE	CHANGE
8-30-18	Updated notes to active voice & corrected max height of base.
8-29-19	New Design Engineer PE Stamp.
8-05-24	Electronic Stamp/Signature.

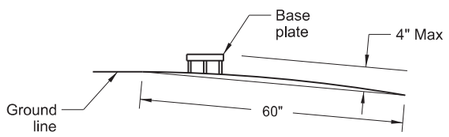
KIRK J. HOFF REGISTERED PROFESSIONAL PE-4683 ENGINEER NORTH DAKOTA

08/05/24

Docusign Envelope ID: B2017174-2071-4D82-BD09-F2B4B86DFDCB

D-754-24A

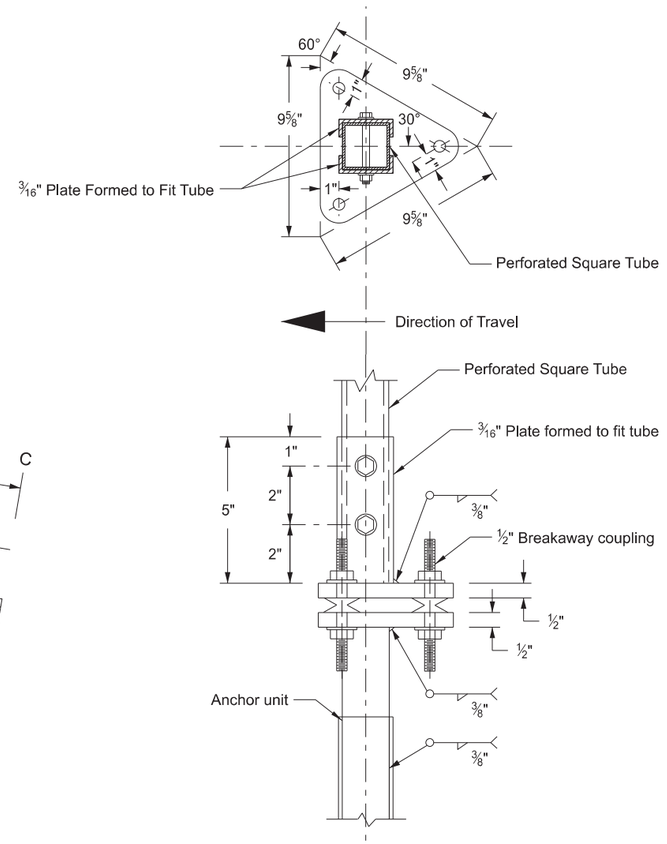




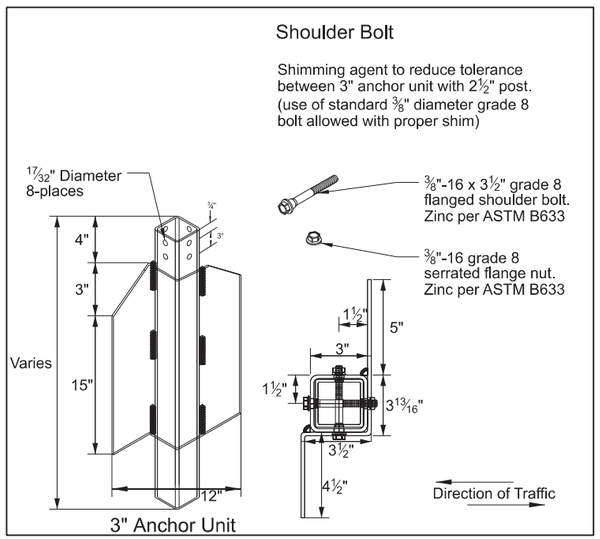
Section C-C

Max projection of the stub post is 4" above a 60" chord aligned radially to the center line of the highway and connecting any point, within the length of the chord, on the ground surface on one side of the support to a point in the ground surface on the other side.

Breakaway Coupler System for Perforated Tubes



Base Plate with Breakaway Coupler



3" Anchor Unit

Notes:

1. 4" Vertical clearance of anchor or breakaway base. The 4" x 60" measurement is above and below post location and also back and ahead of post.
2. Use anchor unit of the same size and specification as the post.
3. Provide a minimum 8' distance between the first and fourth post on four post signs.
4. Use the breakaway base system on standard D-754-24 or the breakaway coupling system manufactured from material meeting the requirements of ASTM A325 fasteners with the special requirements specified by DENT BREAKAWAY IND., INC. which meets the test requirements of NCHRP Report 350.

Number of Posts	Telescoping Perforated Tube						
	Post Size In.	Wall Thick-ness Gauge	Sleeve Size In.	Wall Thick-ness Gauge	Slip Base	Anchor Size Without Slip Base In.	Anchor Wall Thickness Guage
1	2	12			No	2¼	12
1	2¼	12			No	2½	12
1	2½	12			(B)	3(C)	7
1	2½	10			Yes		7
1	2¼	12	2	12	Yes		7
1	2½	12	2¼	12	Yes		7
2	2½	10			Yes		7
2	2¼	12	2	12	Yes		7
2	2½	12	2¼	12	Yes		7
3 & 4	2½	12			Yes		7
3 & 4	2½	10			Yes		7
3 & 4	2½	12	2¼	12	Yes		7
3 & 4	2¼	12	2	12	Yes		7
3 & 4	2½	10	2 3/16	10	Yes		7

(B) - 2½" 12 gauge posts do not need breakaway bases unless support is placed in boggy, wet, or loose soil areas.

(C) - 3" anchor unit

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION

10-3-2013

REVISIONS

DATE	CHANGE
08-30-18	Updated notes to active voice.
08-30-19	New Design Engr PE Stamp.
08-05-24	Electronic Stamp/Signature.
07-22-25	Corrected "typo" in C-C note.

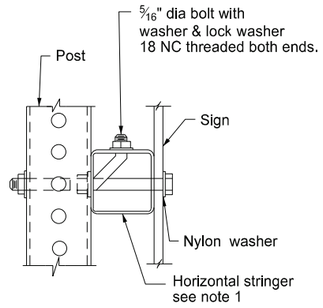
KIRK J. HOFFT REGISTERED PROFESSIONAL PE-4683 ENGINEER NORTH DAKOTA

07/22/25

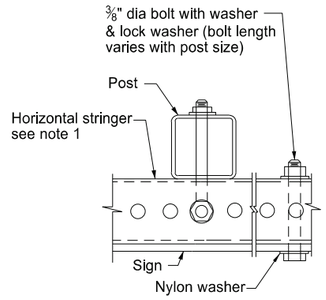
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Mounting Details Perforated Tube

D-754-25

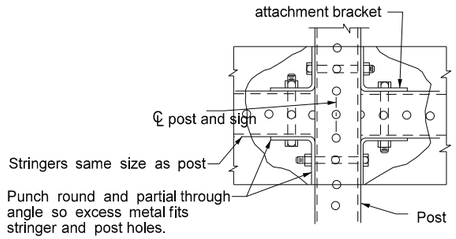


Side View



Top View

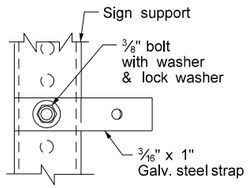
STRINGER MOUNTING
(WITH STRINGER IN FRONT OF POST)



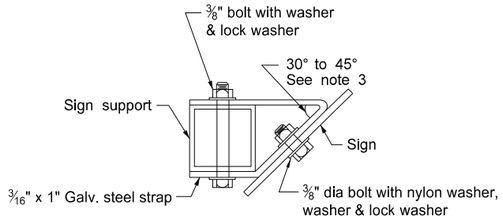
STREET NAME SIGNS AND ONE WAY SIGNS
SINGLE POST ASSEMBLY
ONE STRINGER OR BACK TO BACK MOUNTING

Note:

1. Horizontal stringers - Use perforated tubes or 1¾" x 3/16" thick, 1.08 lbs./ft aluminum or 3.16 lbs./ft steel z bar stringers.
2. Use minimum outside diameter 15/16" ±1/16" and 10 gauge thick metal washers on sign face.
3. Place No Parking signs with directional arrows at a 30 to 45 degree angle with the line of traffic flow. Turning the support to the correct angle for No Parking signs requiring the above angles is allowed. If the No Parking sign is placed with another sign that requires placement at a 90 degree angle with the line of traffic flow, use the detailed angle strap to mount the No Parking sign. Use flat washers and lock washers with all nylon washers.
4. Punching the sign backing and placing the bolt through the sign, the stringer and the post is allowed in lieu of using the bent bolt to attach the post to the stringer.
5. 4" vertical clearance of anchor or breakaway base. The 4" x 60" measurement is above and below post location and also back and ahead of post.

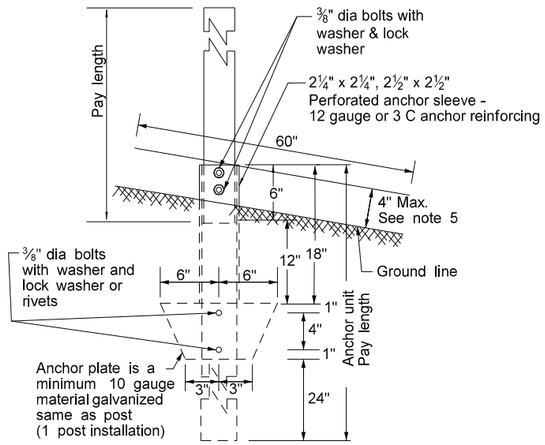


Side View



Top View

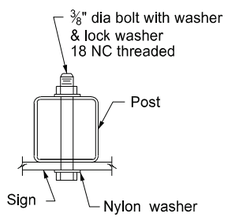
STRAP DETAIL



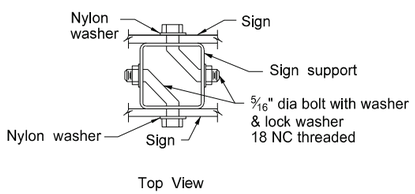
ANCHOR UNIT AND POST ASSEMBLY

Number of Posts	Telescoping Perforated Tube						
	Post Size In.	Wall Thick-ness Gauge	Sleeve Size In.	Wall Thick-ness Gauge	Slip Base	Anchor Size Without Slip Base In.	Anchor Wall Thick-ness Gauge
1	2	12			No	2¼	12
1	2¼	12			No	2½	12
1	2½	12			(B)	3(C)	7
1	2½	10			Yes		7
1	2¼	12	2½(D)	12	Yes		7
1	2½	12	2¼	12	Yes		7
2	2½	10			Yes		7
2	2¼	12	2½(D)	12	Yes		7
2	2½	12	2¼	12	Yes		7
3 & 4	2½	12			Yes		7
3 & 4	2½	10			Yes		7
3 & 4	2½	12	2¼	12	Yes		7
3 & 4	2¼	12	2½(D)	12	Yes		7
3 & 4	2½	10	2 3/16	10	Yes		7

(B) - When placing 2½", 12 gauge posts in standard soils without breakaway bases, provide a shim as specified by the manufacturer. Provide breakaway base when placing the support in weak soils. Engineer will determine if soils are weak. Weak soils are classified as boggy, wet, or loose soil areas.
(C) - 3" anchor unit
(D) - 2½" x 12 ga. x 18" minimum length external sleeve required.

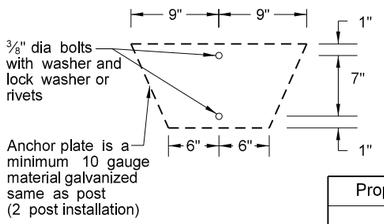


BOLT MOUNTING



Top View

BACK TO BACK MOUNTING



Properties of Telescoping Perforated Tubes							
Tube Size In.	Wall Thickness In.	U.S. Standard Gauge	Weight Per Foot Lbs.	Moment of Inertia $In.^4$	Cross Sect. area $In.^2$	Section Modulus $In.^3$
1½ x 1½	0.105	12	1.702	0.129	0.380	0.172
2 x 2	0.105	12	2.416	0.372	0.590	0.372
2¼ x 2¼	0.105	12	2.773	0.561	0.695	0.499
2 3/16 x 2 3/16	0.135	10	3.432	0.605	0.841	0.590
2½ x 2½	0.105	12	3.141	0.804	0.803	0.643
2½ x 2½	0.135	10	4.006	0.979	1.010	0.783

The 2 3/16" size 10 gauge is shown as 2.19" size on the plans.
The 2½" size is shown as 2.51" size on the plans.

NORTH DAKOTA
DEPARTMENT OF TRANSPORTATION

8-6-09

REVISIONS

DATE	CHANGE
7-8-14	Revised Note 3.
8-30-18	Updated notes to active voice.
8-30-19	New Design Engr PE Stamp.
8-05-24	Electronic Stamp/Signature.

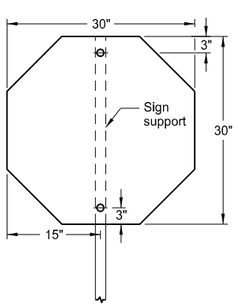
KIRK J. HOFF
REGISTERED
PROFESSIONAL
PE-4683
ENGINEER
NORTH DAKOTA

08/05/24

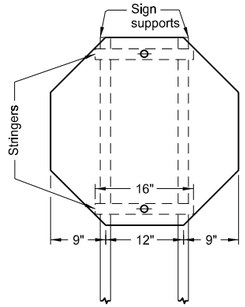
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SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS REGULATORY, WARNING AND GUIDE SIGNS

D-754-26

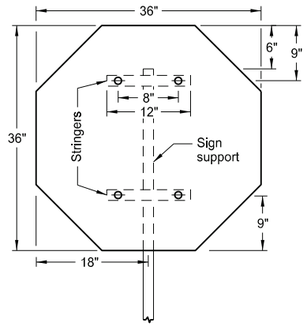


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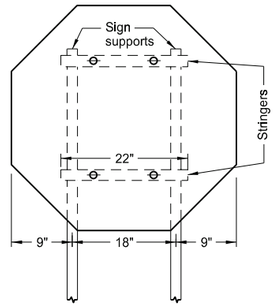


2 Posts

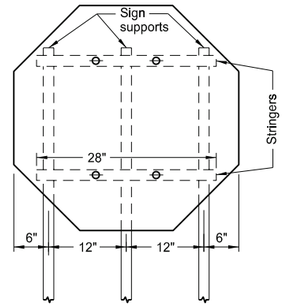
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1 Post



2 Posts

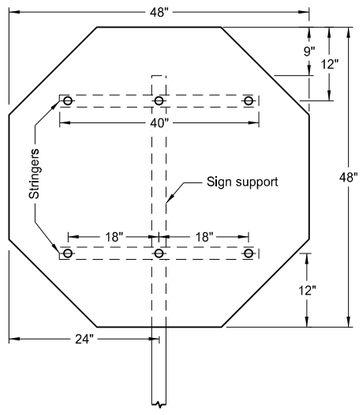


3 Posts

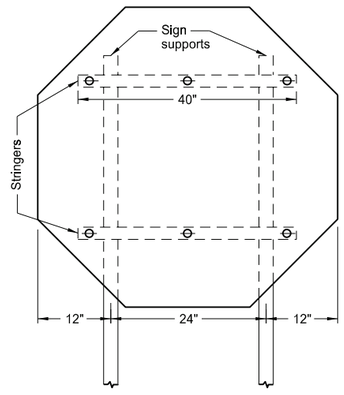
Assembly No. 2

Notes:

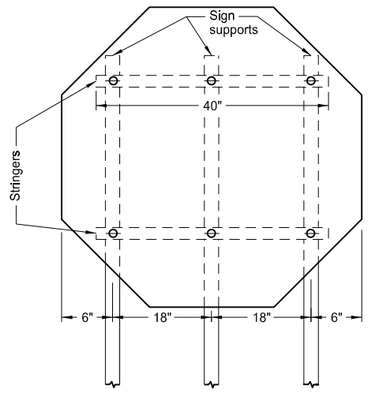
1. Use 0.100 inch minimum thickness sign backing material.
2. Use 1½" x 1½" perforated square tube stringers.
3. Punch holes round for ⅜" bolt.



1 Post

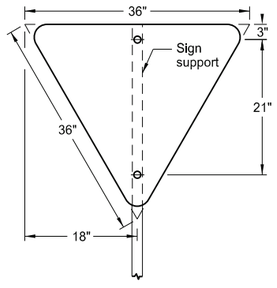


2 Posts

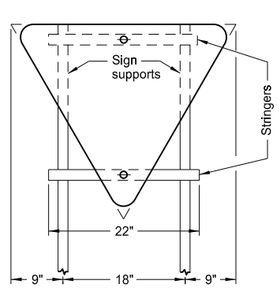


3 Posts

Assembly No. 3

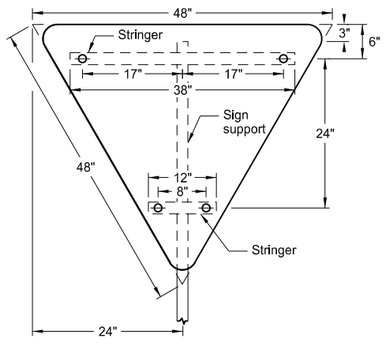


1 Post

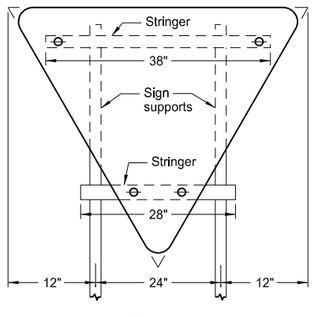


2 Posts

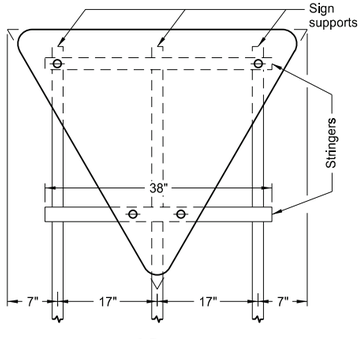
Assembly No. 4



1 Post



2 Posts



3 Posts

Assembly No. 5

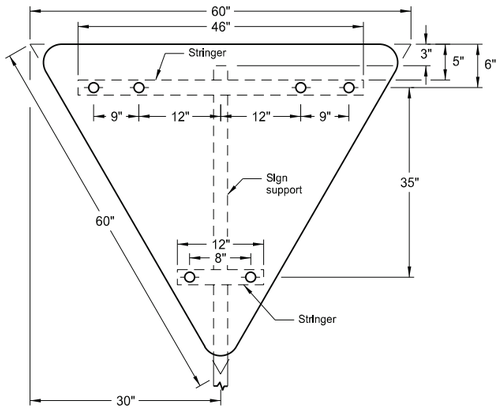
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-1-10	
REVISIONS	
DATE	CHANGE
8-30-18 8-30-19 8-05-24	Updated notes to active voice. New Design Engineer PE Stamp. Electronic Stamp/Signature.

KIRK J. HOFF
REGISTERED
PROFESSIONAL
PE-4683
ENGINEER
NORTH DAKOTA
08/05/24

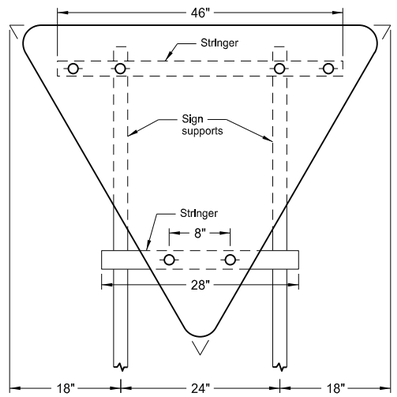
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SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS REGULATORY, WARNING AND GUIDE SIGNS

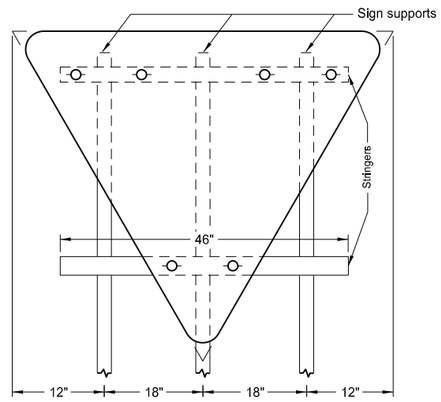
D-754-27



1 Post



2 Posts

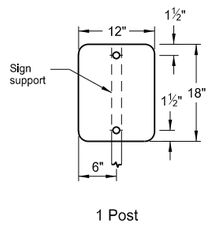


3 Posts

Assembly No. 6

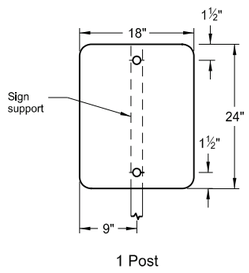
Notes:

1. Use 0.100 inch minimum thickness sign backing material.
2. Use 1½" x 1½" perforated square tube stringers.
3. Punch holes round for ⅜" bolt.



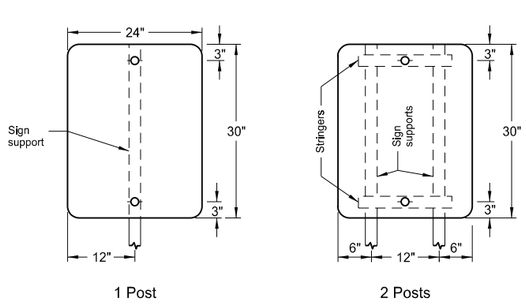
1 Post

Assembly No. 7



1 Post

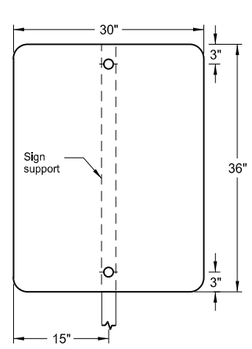
Assembly No. 8



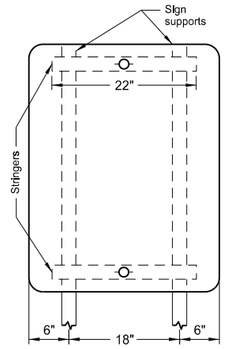
1 Post

2 Posts

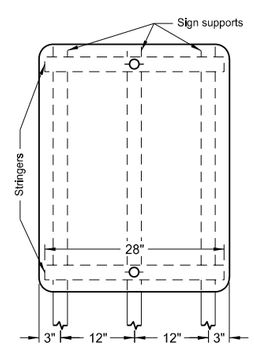
Assembly No. 9



1 Post

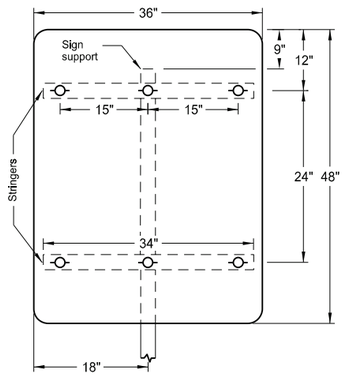


2 Posts

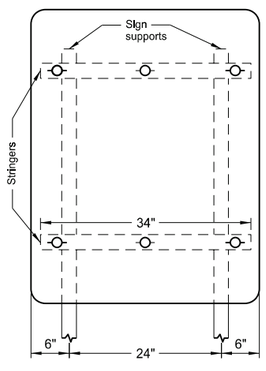


3 Posts

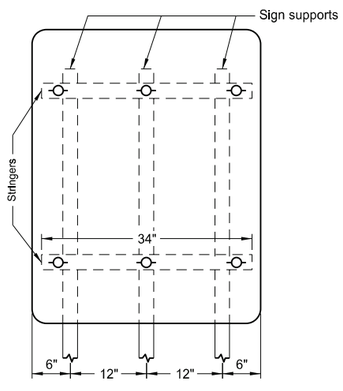
Assembly No. 10



1 Post



2 Posts



3 Posts

Assembly No. 11

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-1-10	
REVISIONS	
DATE	CHANGE
8-30-18	Updated notes to active voice.
8-30-19	New Design Engineer PE Stamp.
8-06-24	Electronic Stamp/Signature.

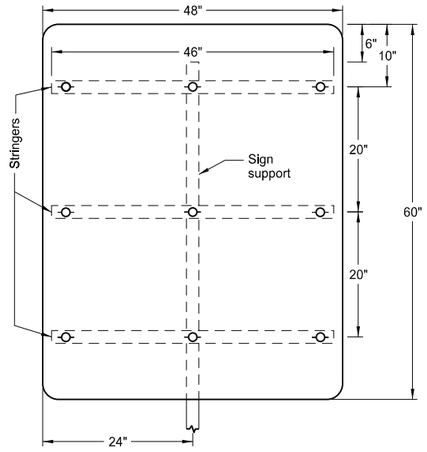
KIRK J. HOFF
REGISTERED
PROFESSIONAL
PE-4683
ENGINEER
NORTH DAKOTA

08/06/24

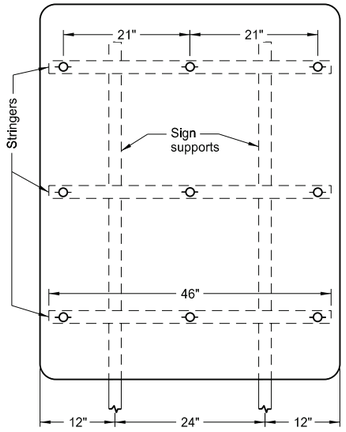
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SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS REGULATORY, WARNING AND GUIDE SIGNS

D-754-28

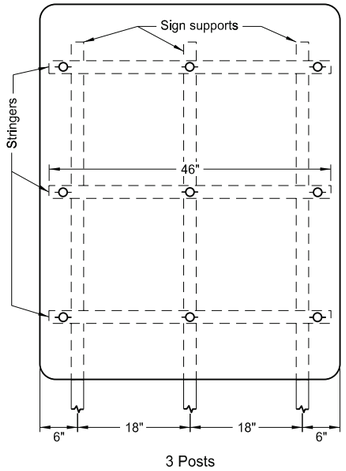


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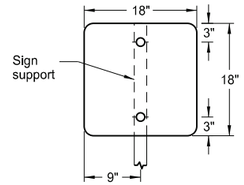


2 Posts

Assembly No. 12

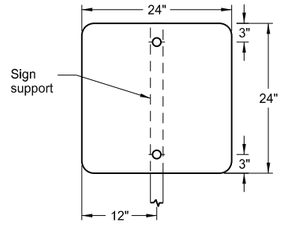


3 Posts

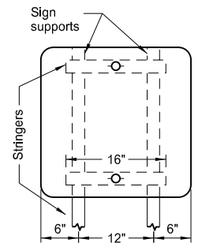


1 Post

Assembly No. 13

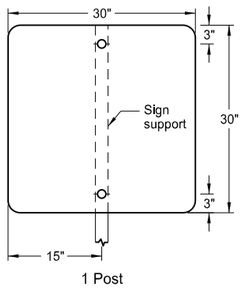


1 Post

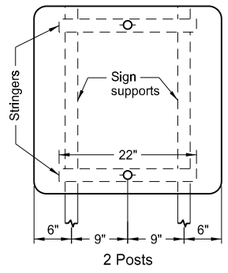


2 Posts

Assembly No. 14

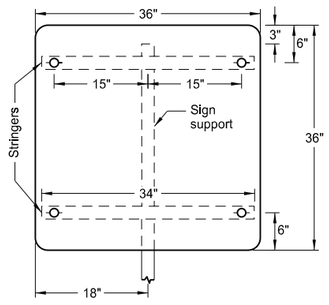


1 Post

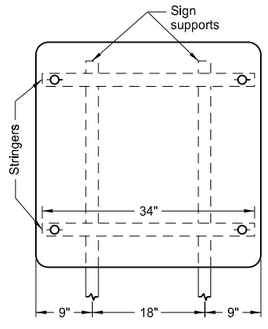


2 Posts

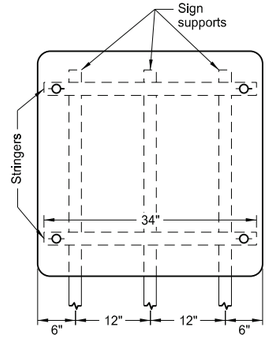
Assembly No. 15



1 Post

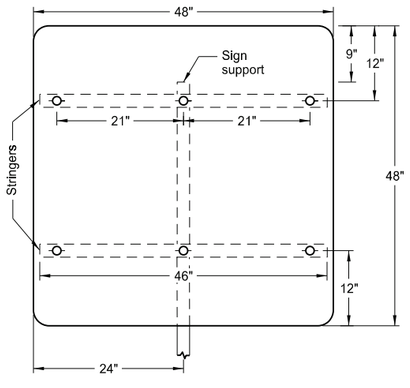


2 Posts

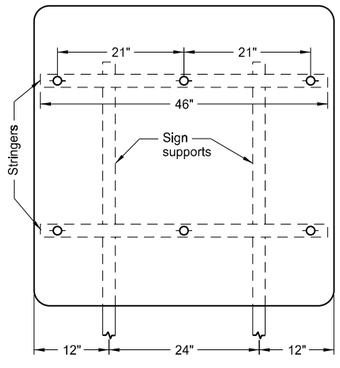


3 Posts

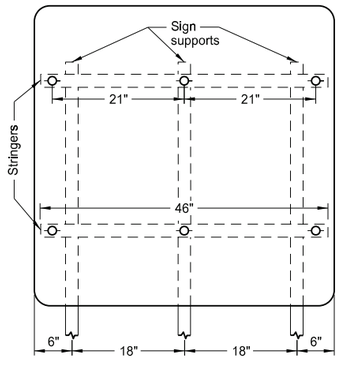
Assembly No. 16



1 Post



2 Posts



3 Posts

Assembly No. 17

Notes:

1. Use 0.100 inch minimum thickness sign backing material.
2. Use 1½" x 1½" perforated square tube stringers.
3. Punch holes round for ⅜" bolt.

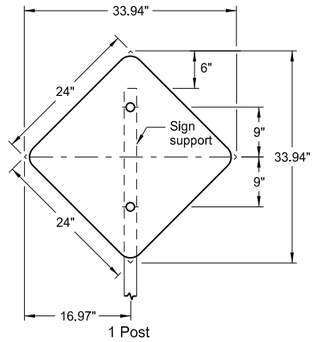
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-1-10	
REVISIONS	
DATE	CHANGE
8-30-18	Updated to active voice & changed Assembly 16 post spacing.
8-30-19	New Design Engineer PE Stamp.
8-06-24	Electronic Stamp/Signature.

KIRK J. HOFF
REGISTERED
PROFESSIONAL
PE-4683
ENGINEER
NORTH DAKOTA

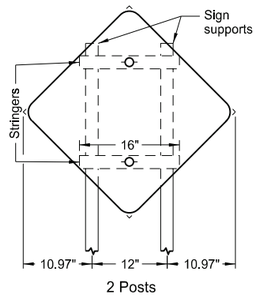
08/06/24

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SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS REGULATORY, WARNING AND GUIDE SIGNS

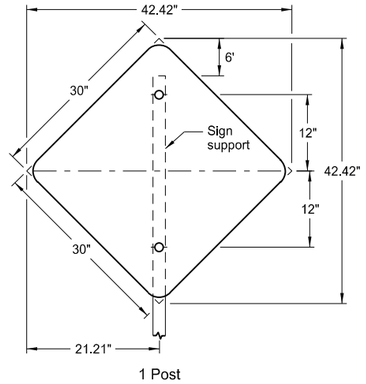


1 Post

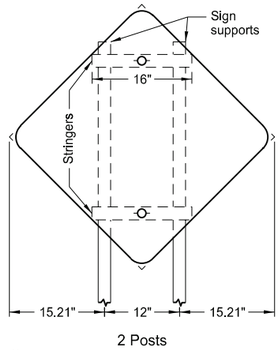


2 Posts

Assembly No. 18

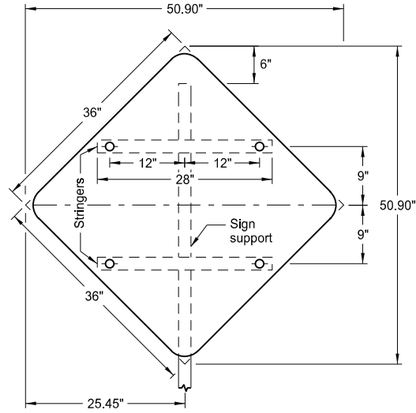


1 Post

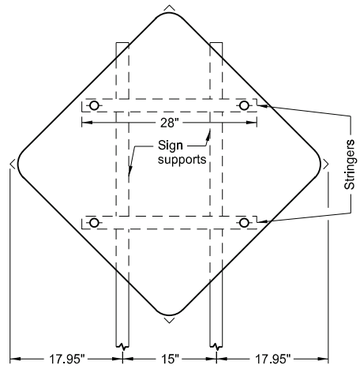


2 Posts

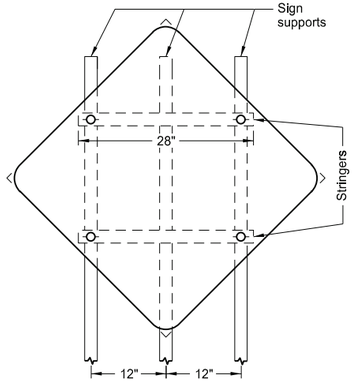
Assembly No. 19



1 Post

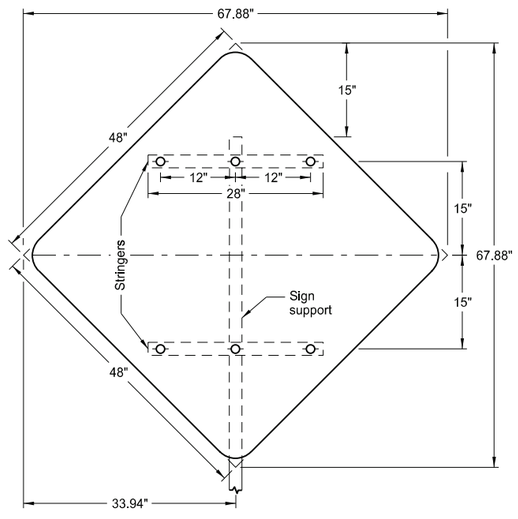


2 Posts

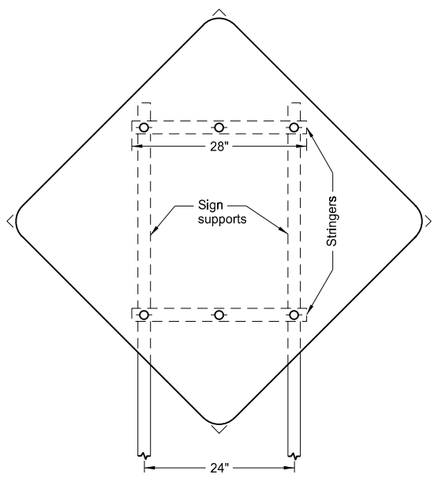


3 Posts

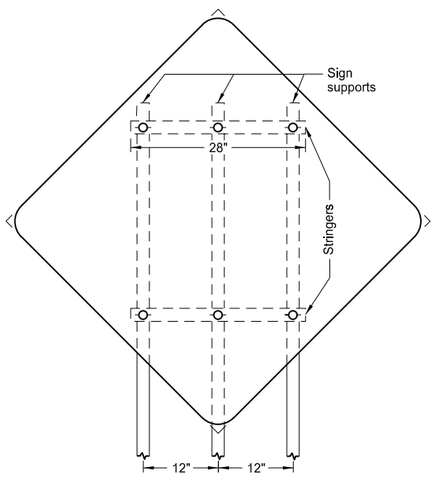
Assembly No. 20



1 Post



2 Posts



3 Posts

Assembly No. 21

Notes:

1. Use 0.100 inch minimum thickness sign backing material.
2. Use 1½" x 1½" perforated square tube stringers.
3. Punch holes round for ⅜" bolt.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-1-10	
REVISIONS	
DATE	CHANGE
8-30-18	Updated notes to active voice.
8-30-19	New Design Engineer PE Stamp.
8-06-24	Electronic Stamp/Signature.

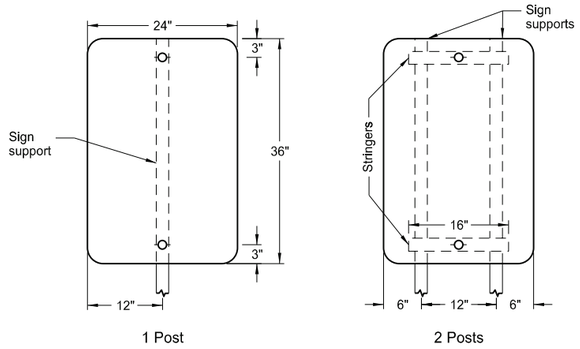
KIRK J. HOFF
REGISTERED
PROFESSIONAL
PE-4683
ENGINEER
NORTH DAKOTA

08/06/24

DocuSign Envelope ID: 245AF61F-5CB3-4068-9ABB-3DD8A55F5268

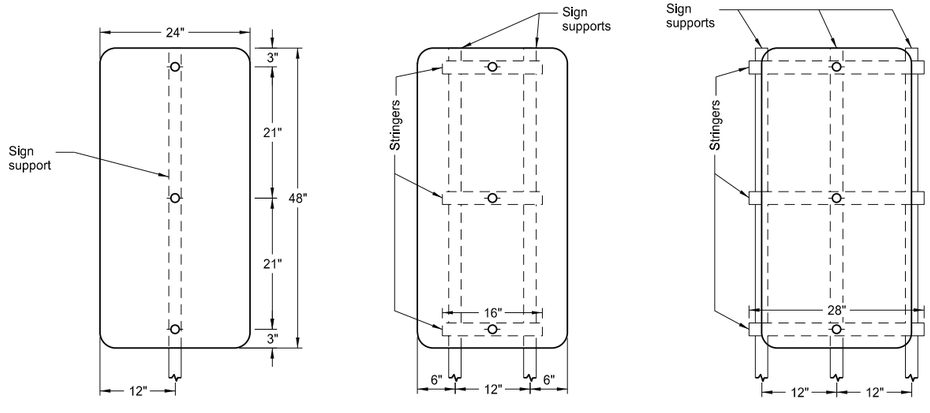
SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS REGULATORY, WARNING AND GUIDE SIGNS

D-754-30



1 Post 2 Posts

Assembly No. 22



1 Post 2 Posts 3 Posts

Assembly No. 23

Notes:

1. Use 0.100 inch minimum thickness sign backing material.
2. Use 1½" x 1½" perforated square tube stringers.
3. Punch holes round for ⅜" bolt.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-1-10	
REVISIONS	
DATE	CHANGE
8-30-18 8-30-19 8-06-24	Updated notes to active voice. New Design Engineer PE Stamp. Electronic Stamp/Signature.

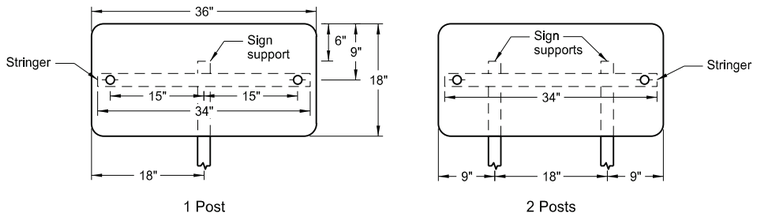
KIRK J. HOFF
REGISTERED
PROFESSIONAL
PE-4683
ENGINEER
NORTH DAKOTA

08/06/24

DocuSign Envelope ID: 245AF61F-5CB3-4068-9ABB-3DD8A55F5268

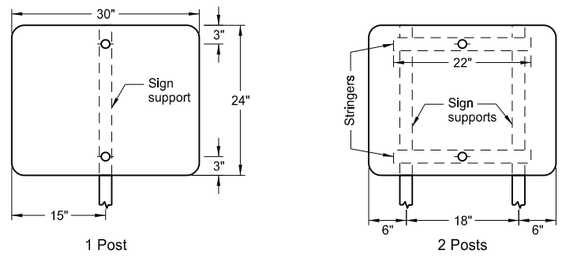
SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS REGULATORY, WARNING AND GUIDE SIGNS

D-754-32



1 Post 2 Posts

Assembly No. 31

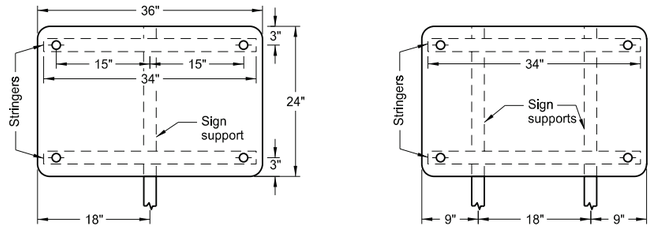


1 Post 2 Posts

Assembly No. 32

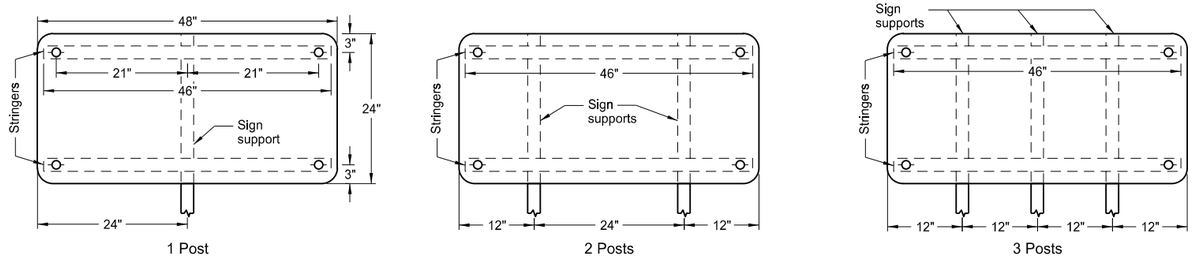
Notes:

1. Use 0.100 inch minimum thickness sign backing material.
2. Use 1½" x 1½" perforated square tube stringers.
3. Punch holes round for ⅜" bolt.



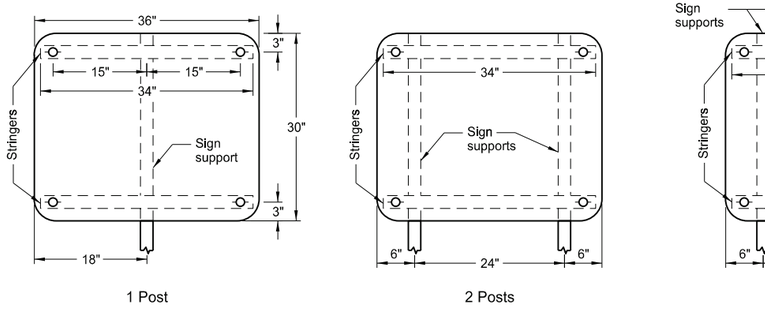
1 Post 2 Posts

Assembly No. 33



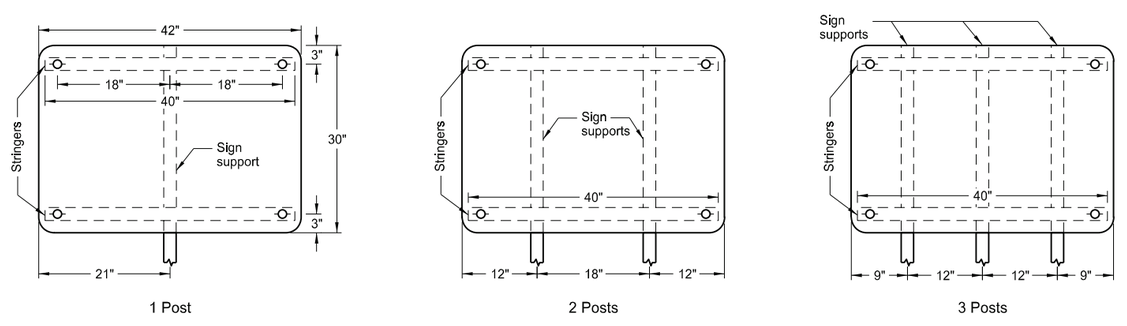
1 Post 2 Posts 3 Posts

Assembly No. 34



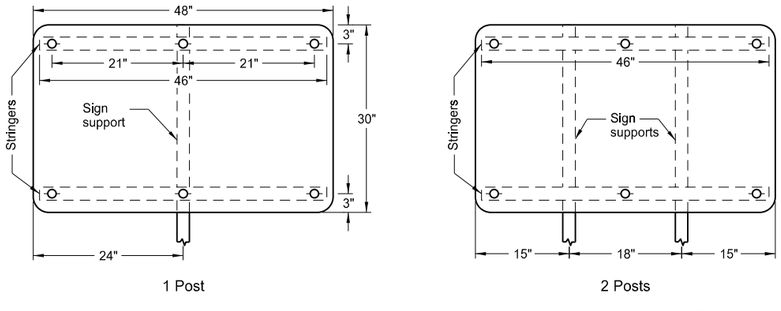
1 Post 2 Posts 3 Posts

Assembly No. 35



1 Post 2 Posts 3 Posts

Assembly No. 36



1 Post 2 Posts 3 Posts

Assembly No. 37

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-1-10	
REVISIONS	
DATE	CHANGE
8-30-18	Updated notes to active voice.
8-30-19	New Design Engineer PE Stamp.
8-06-24	Electronic Stamp/Signature.

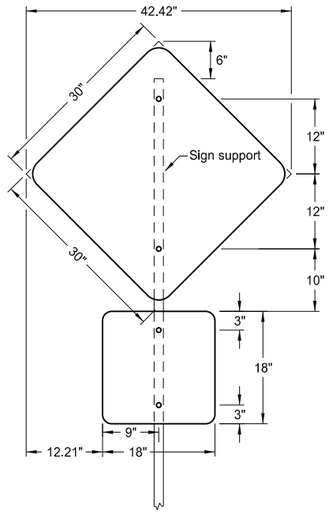
KIRK J. HOFF REGISTERED PROFESSIONAL PE-4683 ENGINEER NORTH DAKOTA

08/06/24

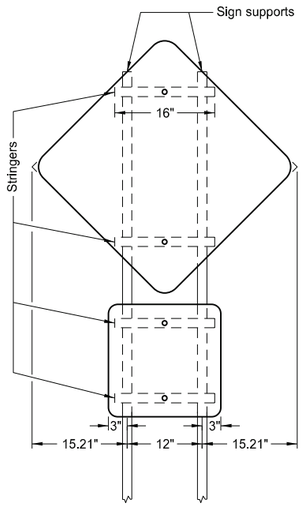
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SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS
REGULATORY, WARNING AND GUIDE SIGNS

D-754-37

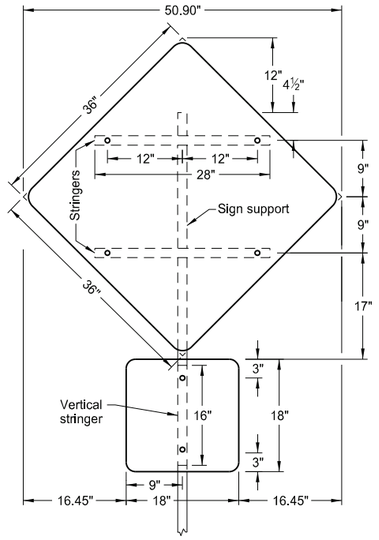


1 Post

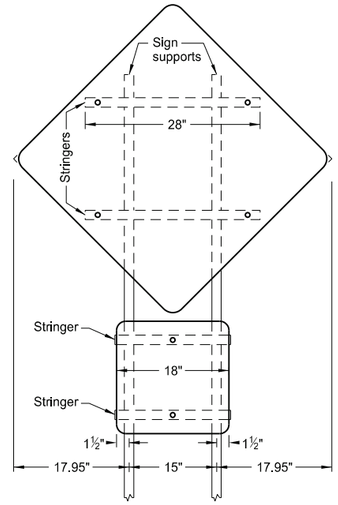


2 Posts

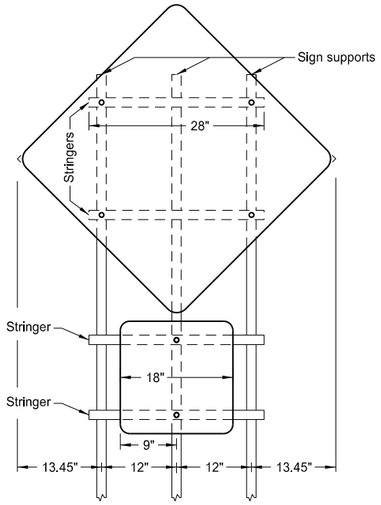
ASSEMBLY NO. 53



1 Post

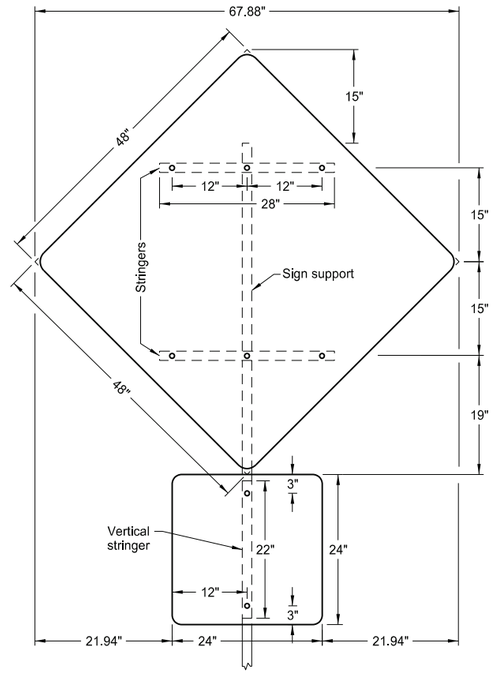


2 Posts

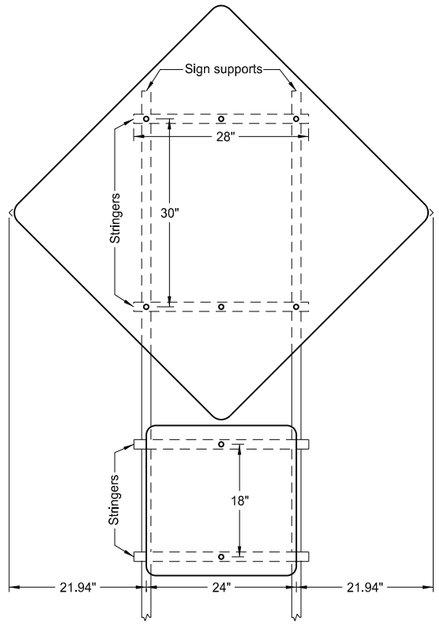


3 Posts

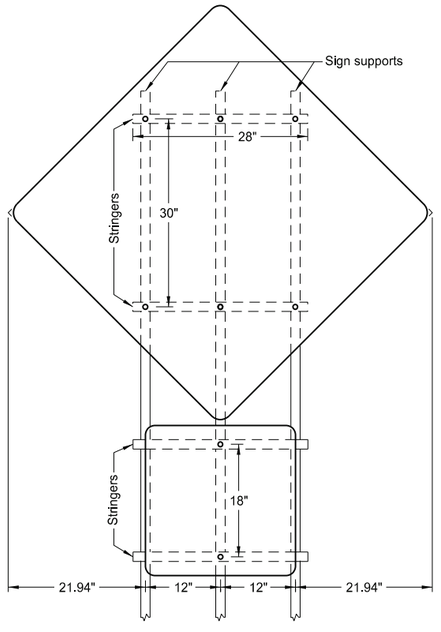
ASSEMBLY NO. 54



1 Post



2 Posts



3 Posts

ASSEMBLY NO. 55

Notes:

1. Use 0.100 inch minimum thickness sign backing material.
2. Use 1½"x1½" perforated square tube stringers.
3. Punch holes round for ⅜" bolt.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-25-12	
REVISIONS	
DATE	CHANGE
8-30-18	Updated to active voice & added Assembly 53, 54, & 55 dimension.
8-30-19	New Design Engineer PE Stamp.
8-06-24	Electronic Stamp/Signature.

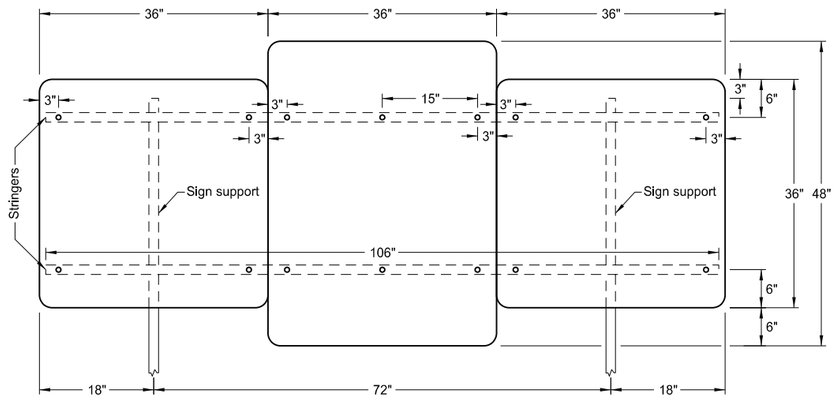
KIRK J. HOFF
REGISTERED
PROFESSIONAL
PE-4683
ENGINEER
NORTH DAKOTA

08/06/24

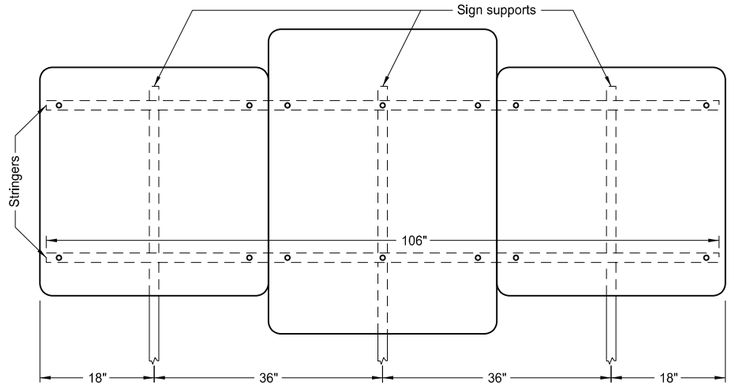
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SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS
REGULATORY, WARNING AND GUIDE SIGNS

D-754-45

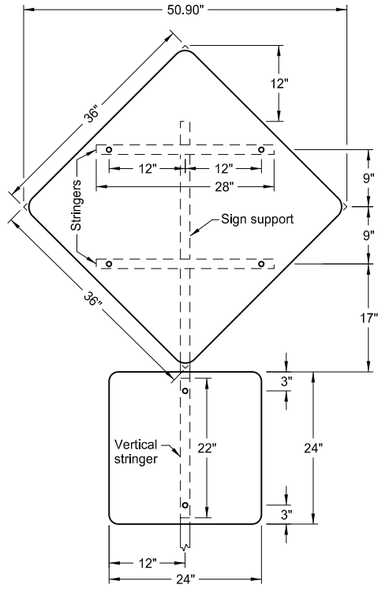


2 Posts

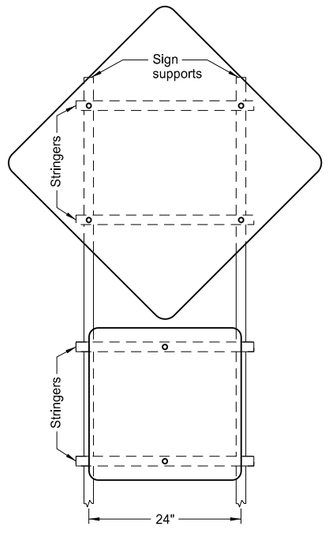


3 Posts

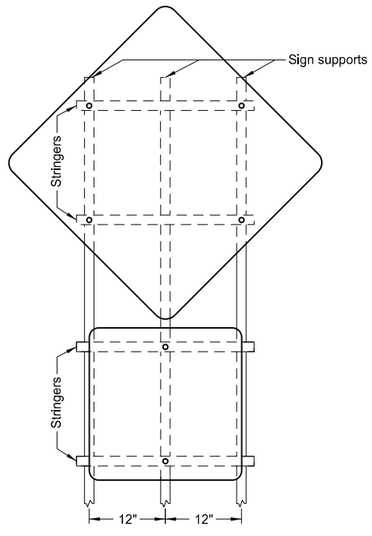
ASSEMBLY NO. 78



1 Post



2 Posts



3 Posts

ASSEMBLY NO. 80

Notes:

1. Use 0.100 inch minimum thickness sign backing material.
2. Use 1½"x1½" perforated square tube stringers.
3. Punch holes round for ⅜" bolt.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-22-12	
REVISIONS	
DATE	CHANGE
8-30-18	Updated to active voice & added Assembly 80 dimension.
9-04-19	New Design Engineer PE Stamp.
8-06-24	Electronic Stamp/Signature.

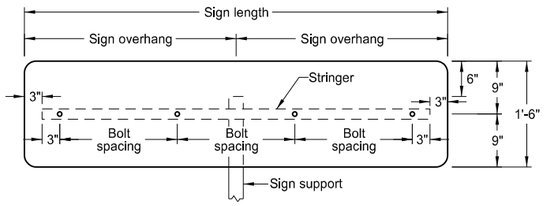
KIRK J. HOFF
REGISTERED
PROFESSIONAL
PE-4683
ENGINEER
NORTH DAKOTA

08/06/24

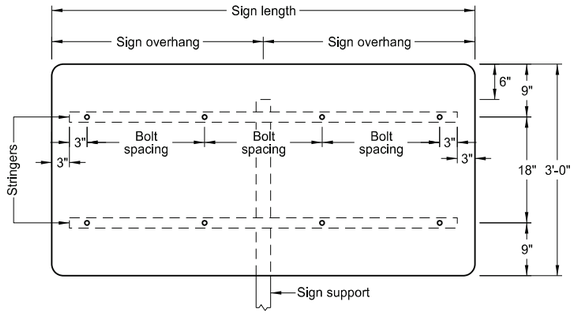
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SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS FOR VARIABLE LENGTH SIGNS

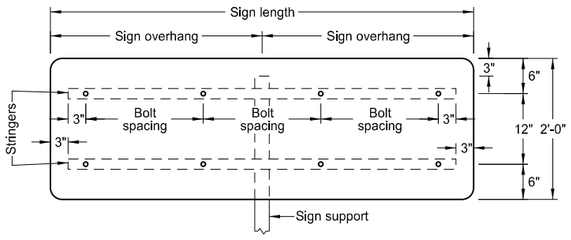
D-754-47



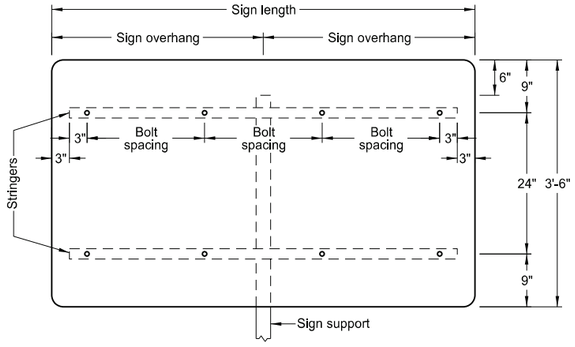
VARIES X 1'-6"



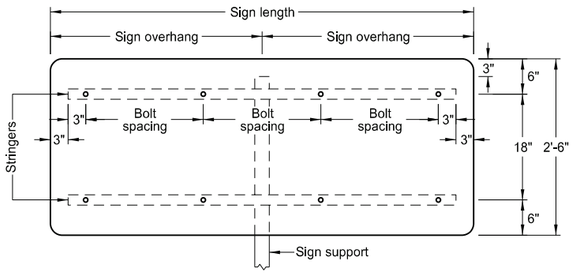
VARIES X 3'-0"



VARIES X 2'-0"



VARIES X 3'-6"



VARIES X 2'-6"

1 POST		
Sign Length	Sign Overhang	Bolt Spacing
4'-0"	2'-0"	18"
4'-6"	2'-3"	21"
5'-0"	2'-6"	24"
5'-6"	2'-9"	18"
6'-0"	3'-0"	20"
6'-6"	3'-3"	22"
7'-0"	3'-6"	24"
7'-6"	3'-9"	2-20" & 2-19"
8'-0"	4'-0"	21"
8'-6"	4'-3"	2-22" & 2-23"
9'-0"	4'-6"	24"
9'-6"	4'-9"	4-20" & 1-22"
10'-0"	5'-0"	2-21" & 3-22"
10'-6"	5'-3"	4-23" & 1-22"
11'-0"	5'-6"	24"
11'-6"	5'-9"	21"
12'-0'	6'-0"	22"

Notes:

1. Use 0.100 inch minimum thickness sign backing material.
2. Use 1½" x 1½" perforated square tube stringers.
3. Punch holes round for ⅜" bolt.
4. Attach single stringer to single post signs with special stringer angle, shown on "Mounting Details Perforated Tube" standard drawing.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-25-12	
REVISIONS	
DATE	CHANGE
8-30-18	Updated notes to active voice.
9-04-19	New Design Engr PE Stamp.
8-07-24	Electronic Stamp/Signature.

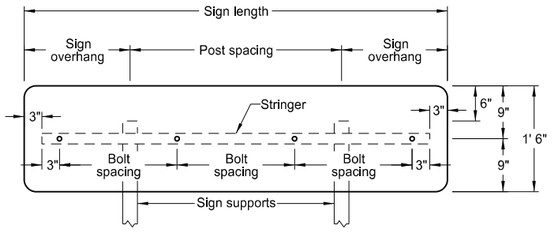
KIRK J. HOFF
REGISTERED
PROFESSIONAL
PE-4683
ENGINEER
NORTH DAKOTA

08/07/24

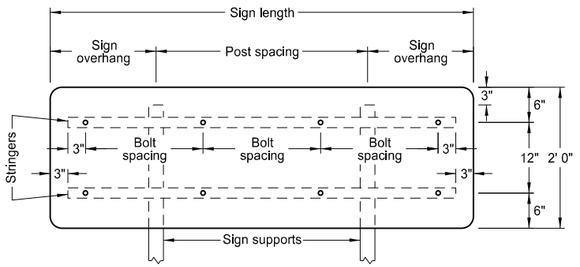
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SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS FOR VARIABLE LENGTH SIGNS

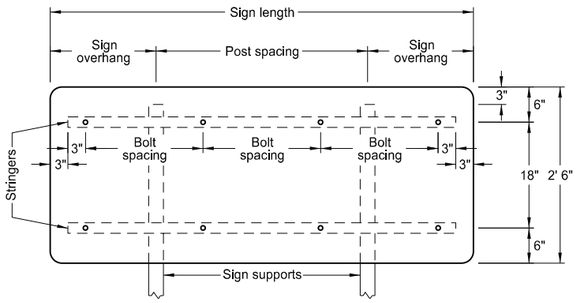
D-754-48



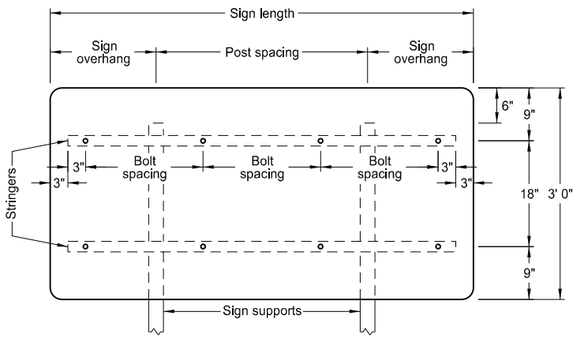
VARIES X 1'-6"



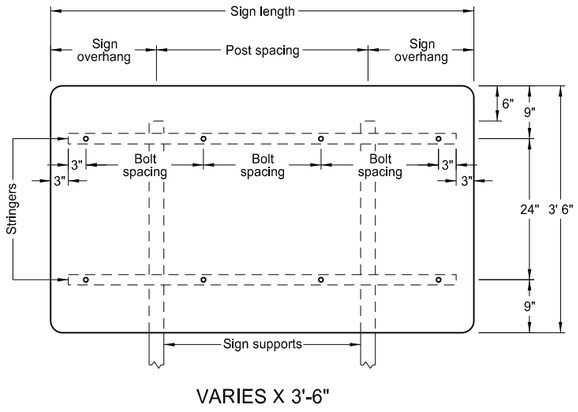
VARIES X 2'-0"



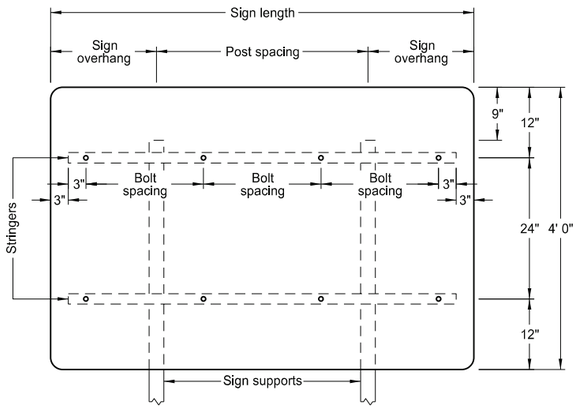
VARIES X 2'-6"



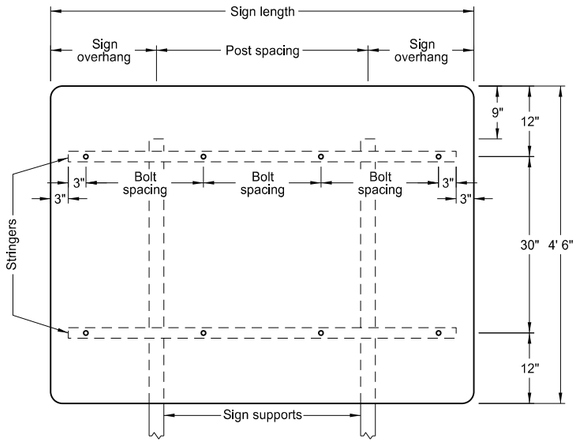
VARIES X 3'-0"



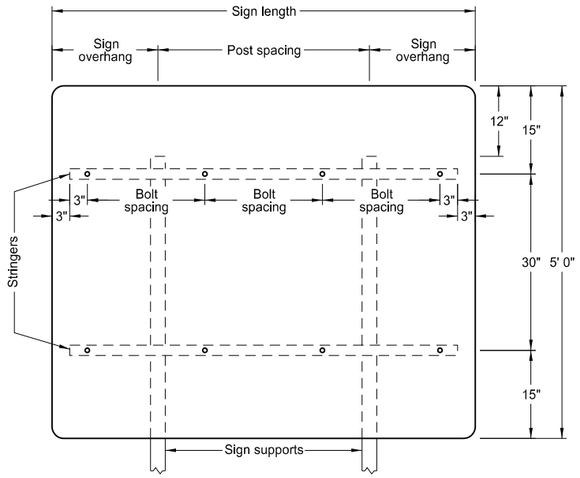
VARIES X 3'-6"



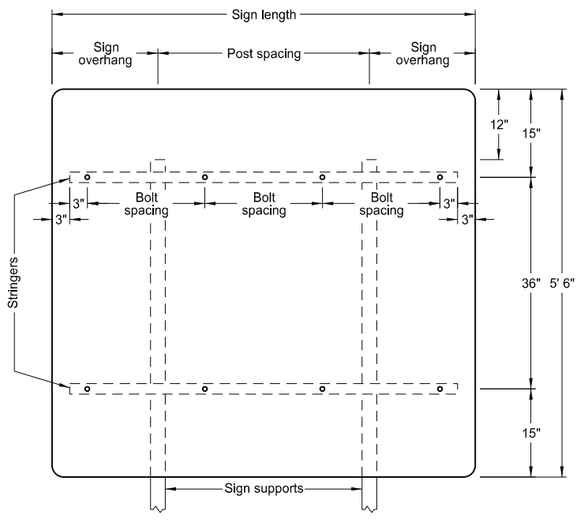
VARIES X 4'-0"



VARIES X 4'-6"



VARIES X 5'-0"



VARIES X 5'-6"

2 POSTS			
Sign Length	Sign Overhang	Post Spacing	Bolt Spacing
4'-0"	1'-0"	2'-0"	18"
4'-6"	1'-3"	2'-0"	21"
5'-0"	1'-0"	3'-0"	24"
5'-6"	1'-3"	3'-0"	18"
6'-0"	1'-6"	3'-0"	20"
6'-6"	1'-3"	4'-0"	22"
7'-0"	1'-6"	4'-0"	24"
7'-6"	1'-9"	4'-0"	2-20" & 2-19"
8'-0"	2'-0"	4'-0"	21"
8'-6"	1'-9"	5'-0"	2-22" & 2-23"
9'-0"	2'-0"	5'-0"	24"
9'-6"	1'-9"	6'-0"	4-20" & 1-22"
10'-0"	2'-0"	6'-0"	2-21" & 3-22"
10'-6"	2'-3"	6'-0"	4-23" & 1-22"
11'-0"	2'-6"	6'-0"	24"
11'-6"	2'-9"	6'-0"	21"
12'-0"	2'-0"	8'-0"	22"
12'-6"	2'-3"	8'-0"	23"
13'-0"	2'-6"	8'-0"	24"
13'-6"	2'-9"	8'-0"	3-22" & 4-21"
14'-0'	3'-0"	8'-0"	2-23" & 5-22"
14'-6"	3'-3"	8'-0"	6-23" & 1-24"
15'-0"	3'-6"	8'-0"	24"
15'-6"	2'-9"	10'-0"	6-22" & 2-21"
16'-0"	3'-0"	10'-0"	4-23" & 4-22"
16'-6"	3'-3"	10'-0"	6-23" & 2-24"
17'-0"	3'-6"	10'-0"	24"
17'-6"	3'-9"	10'-0"	22"
18'-0"	3'-0"	12'-0"	6-23" & 3-22"
18'-6"	3'-3"	12'-0"	6-23" & 3-24"
19'-0"	3'-6"	12'-0"	24"
19'-6"	3'-9"	12'-0"	8-22" & 2-23"
20'-0"	4'-0"	12'-0"	8-23" & 2-22"

Notes:

1. Use 0.100 inch minimum thickness sign backing material.
2. Use 1½" x 1½" perforated square tube stringers.
3. Punch holes round for ⅜" bolt.

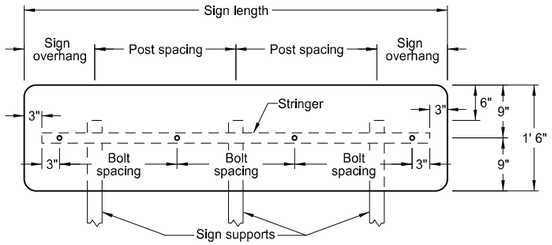
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-25-12	
REVISIONS	
DATE	CHANGE
8-30-18	Updated notes to active voice.
9-04-19	New Design Engineer PE Stamp.
8-07-24	Electronic Stamp/Signature.

KIRK J. HOFF
REGISTERED
PROFESSIONAL
PE-4683
ENGINEER
NORTH DAKOTA
08/07/24

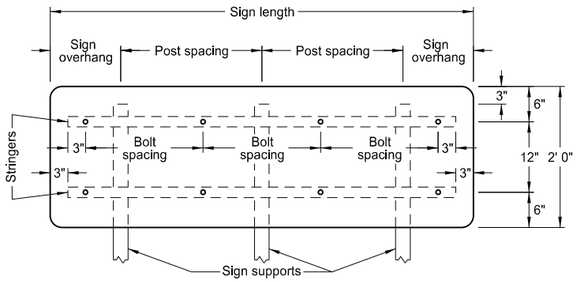
DocuSign Envelope ID: BCB8FF2A-083E-48A1-8BCC-2D048B980E67

SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS FOR VARIABLE LENGTH SIGNS

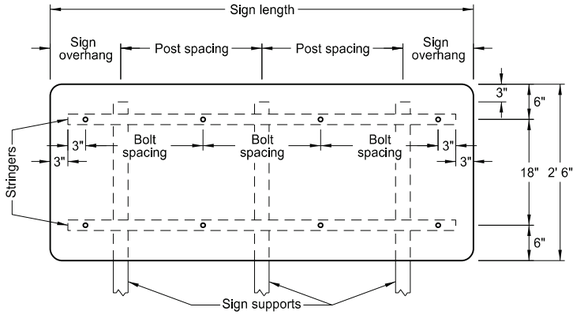
D-754-49



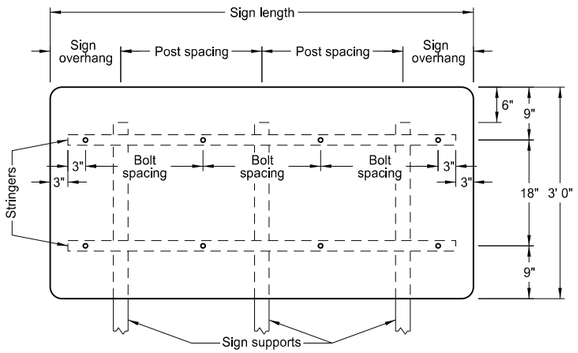
VARIES X 1'-6"



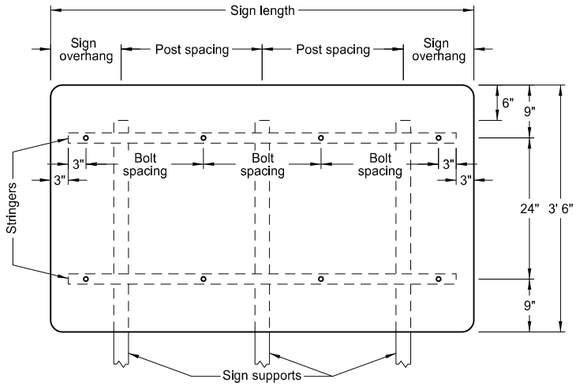
VARIES X 2'-0"



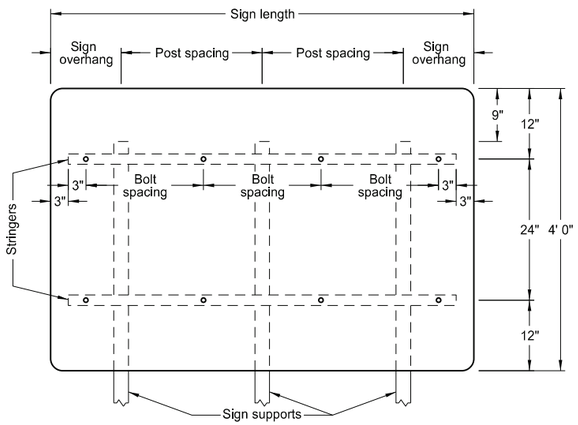
VARIES X 2'-6"



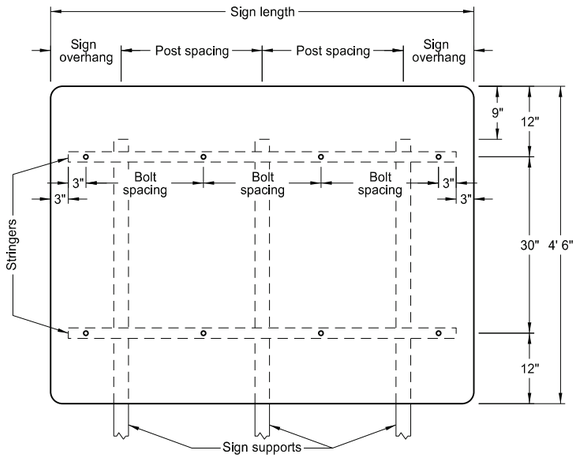
VARIES X 3'-0"



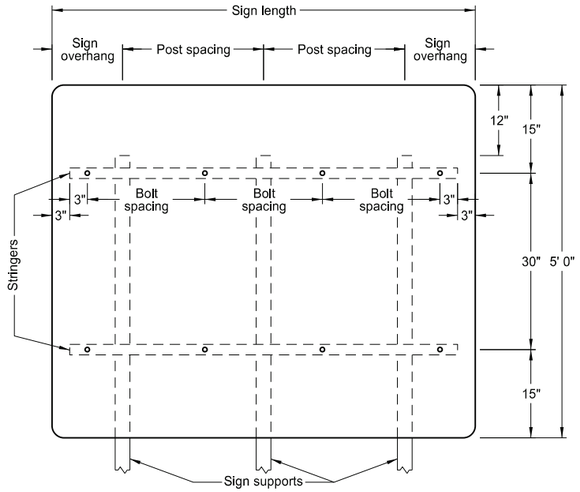
VARIES X 3'-6"



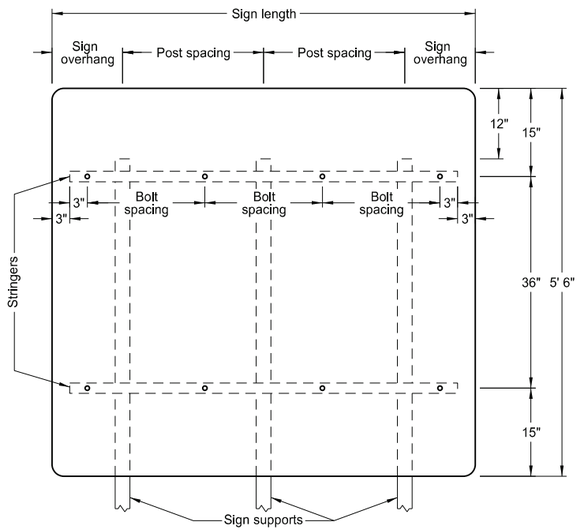
VARIES X 4'-0"



VARIES X 4'-6"



VARIES X 5'-0"



VARIES X 5'-6"

3 POSTS			
Sign Length	Sign Overhang	Post Spacing	Bolt Spacing
4'-0"	0'-6"	1'-6"	18"
4'-6"	0'-6"	1'-9"	21"
5'-0"	0'-6"	2'-0"	24"
5'-6"	1'-3"	1'-6"	18"
6'-0"	1'-0"	2'-0"	20"
6'-6"	1'-3"	2'-0"	22"
7'-0"	1'-6"	2'-0"	24"
7'-6"	1'-6"	2'-3"	2-20" & 2-19"
8'-0"	1'-9"	2'-3"	21"
8'-6"	2'-0"	2'-3"	2-22" & 2-23"
9'-0"	1'-6"	3'-0"	24"
9'-6"	1'-9"	3'-0"	4-20" & 1-22"
10'-0"	1'-9"	3'-3"	2-21" & 3-22"
10'-6"	1'-9"	3'-6"	4-23" & 1-22"
11'-0"	2'-0"	3'-6"	24"
11'-6"	2'-3"	3'-6"	21"
12'-0"	2'-4"	3'-8"	22"
12'-6"	2'-5"	3'-10"	23"
13'-0"	2'-6"	4'-0"	24"
13'-6"	2'-9"	4'-0"	3-22" & 4-21"
14'-0'	3'-0"	4'-0"	2-23" & 5-22"
14'-6"	3'-3"	4'-0"	6-23" & 1-24"
15'-0"	3'-6"	4'-0"	24"
15'-6"	2'-4"	5'-5"	6-22" & 2-21"
16'-0"	2'-5"	5'-7"	4-23" & 4-22"
16'-6"	2'-5"	5'-10"	6-23" & 2-24"
17'-0"	2'-6"	6'-0"	24"
17'-6"	3'-3"	5'-6"	22"
18'-0"	3'-6"	5'-6"	6-23" & 3-22"
18'-6"	3'-9"	5'-6"	6-23" & 3-24"
19'-0"	3'-6"	6'-0"	24"
19'-6"	4'-3"	5'-6"	8-22" & 2-23"
20'-0"	4'-4"	5'-8"	8-23" & 2-22"

Notes:

1. Use 0.100 minimum thickness sign backing material.
2. Use 1½" x 1½" perforated square tube stringers.
3. Punch holes round for ⅜" bolt.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION

9-25-12

REVISIONS

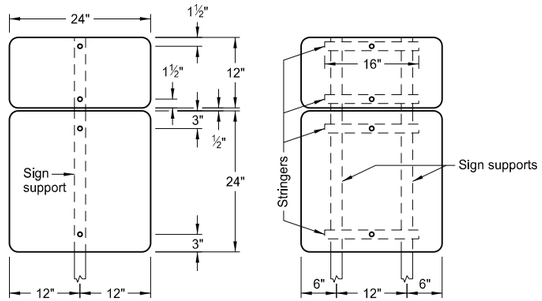
DATE	CHANGE
8-30-18	Updated notes to active voice.
9-04-19	New Design Engineer PE Stamp.
8-07-24	Electronic Stamp/Signature.

KIRK J. HOFF
REGISTERED
PROFESSIONAL
PE-4683
ENGINEER
NORTH DAKOTA
08/07/24

DocuSign Envelope ID: BCB8FF2A-083E-48A1-8BCC-2D048B980E67

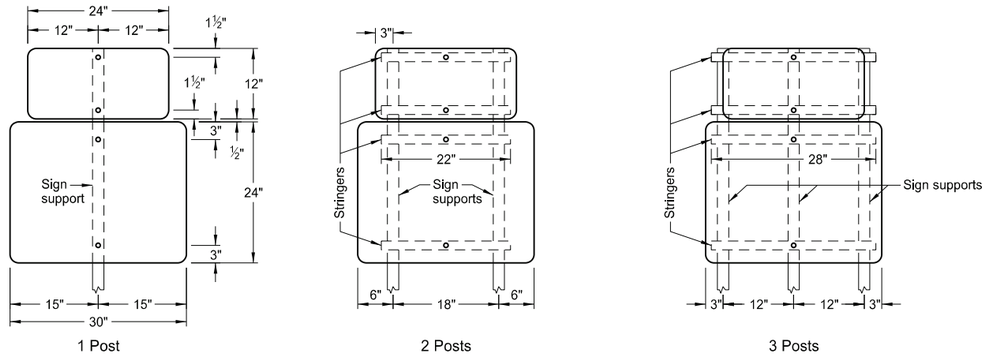
SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS - ROUTE MARKER SIGNS

D-754-51



1 Post 2 Posts

ASSEMBLY NO. 371

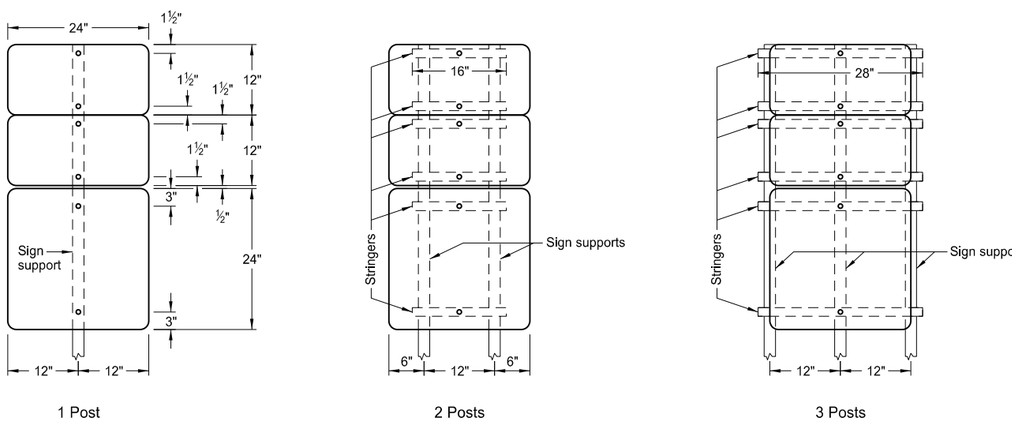


1 Post 2 Posts 3 Posts

ASSEMBLY NO. 372

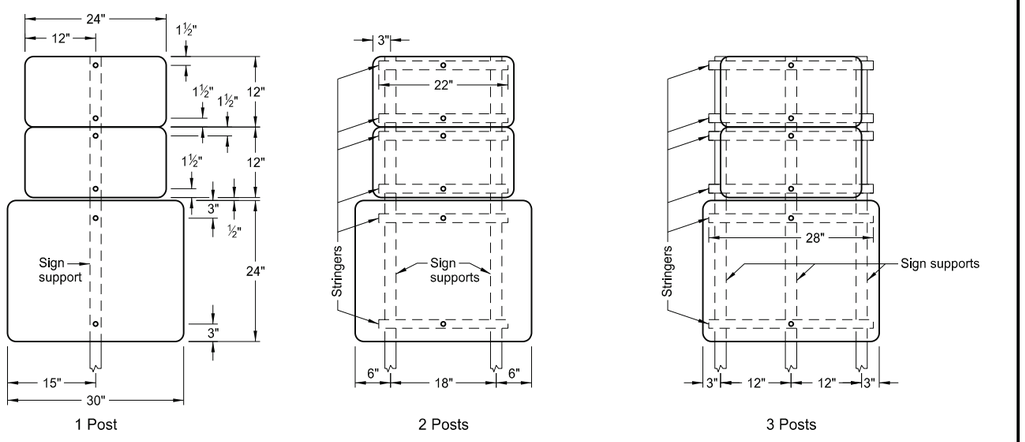
Notes:

1. Use 0.100 inch minimum thickness sign backing material.
2. Use 1½"x1½" perforated square tube stringers.
3. Punch holes round for ⅜" bolt.



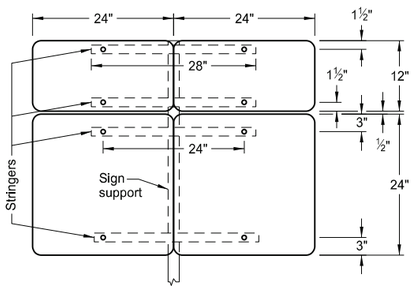
1 Post 2 Posts 3 Posts

ASSEMBLY NO. 373

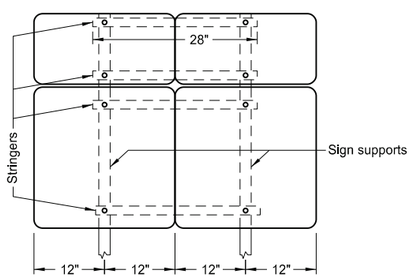


1 Post 2 Posts 3 Posts

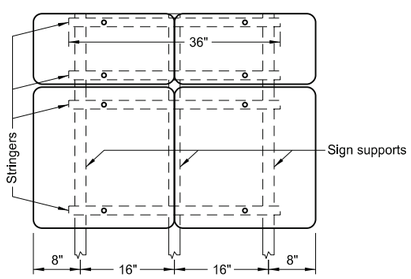
ASSEMBLY NO. 374



1 Post



2 Posts



3 Posts

ASSEMBLY NO. 375

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-22-12	
REVISIONS	
DATE	CHANGE
8-30-18	Updated notes to active voice.
9-04-19	New Design Engineer PE Stamp.
8-07-24	Electronic Stamp/Signature.

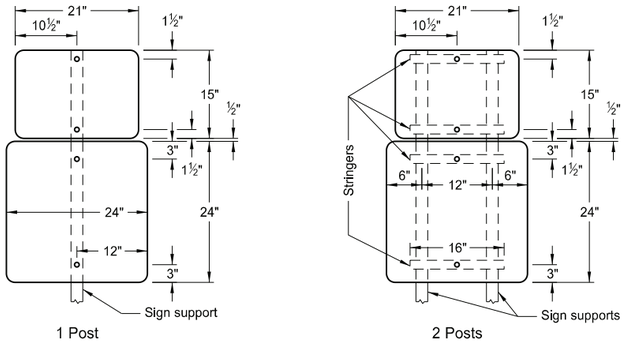
KIRK J. HOFF
REGISTERED
PROFESSIONAL
PE-4683
ENGINEER
NORTH DAKOTA

08/07/24

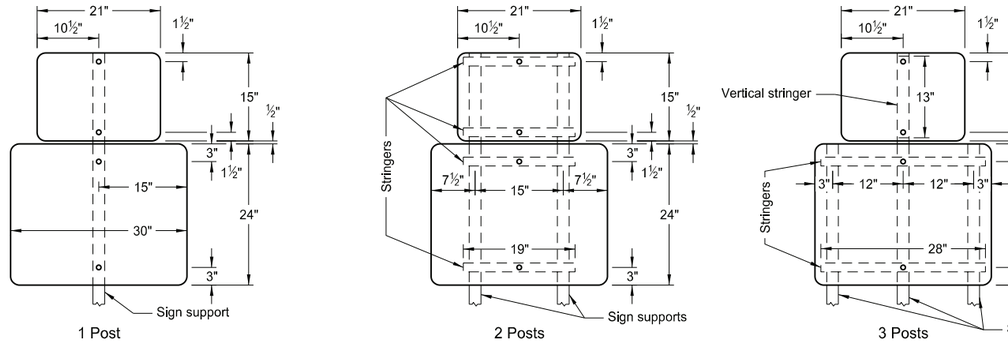
DocuSign Envelope ID: BCB8FF2A-083E-48A1-8BCC-2D048B980E67

SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS - ROUTE MARKER SIGNS

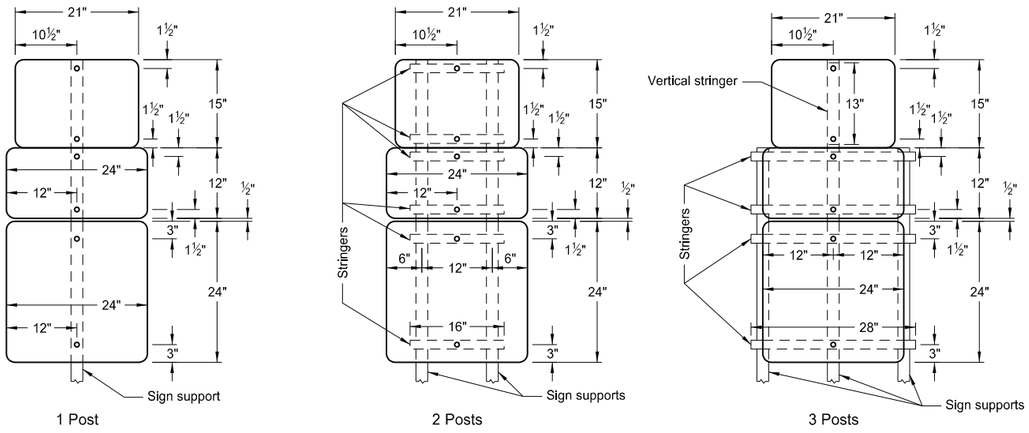
D-754-57



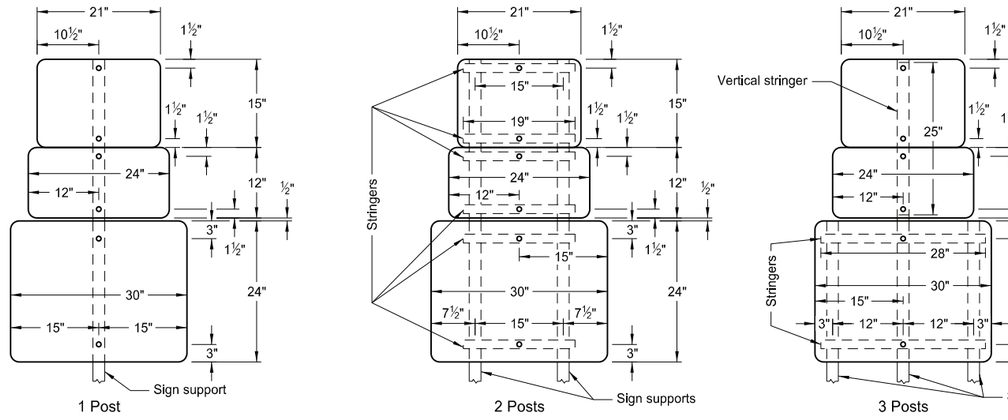
ASSEMBLY 391



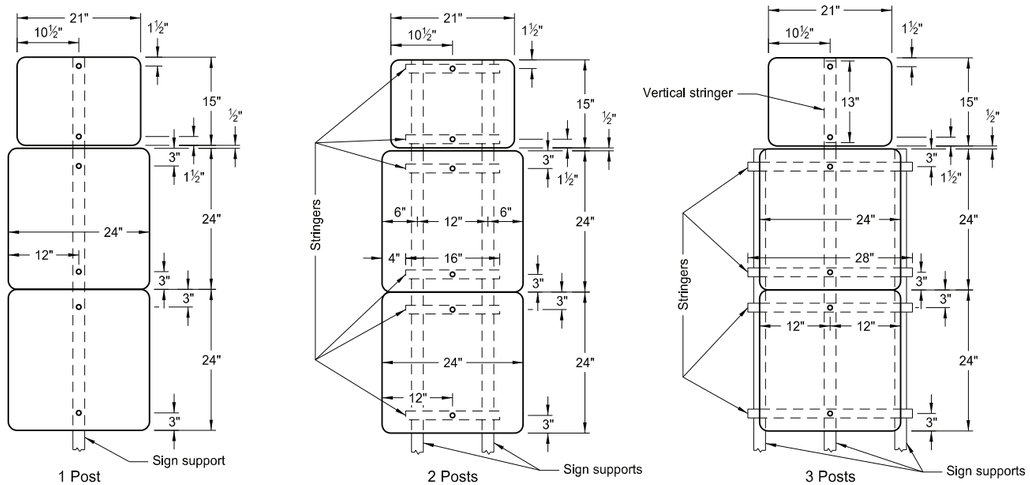
ASSEMBLY 392



ASSEMBLY 393



ASSEMBLY 394



ASSEMBLY 395

Notes:

1. Use 0.100 inch minimum thickness sign backing material.
2. Use 1½"x1½" perforated square tube stringers.
3. Punch holes round for ⅜" bolt.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-22-12	
REVISIONS	
DATE	CHANGE
8-30-18	Updated to active voice & added dimension to Assembly 393 & 394.
9-04-19	New Design Engineer PE Stamp.
8-07-24	Electronic Stamp/Signature.

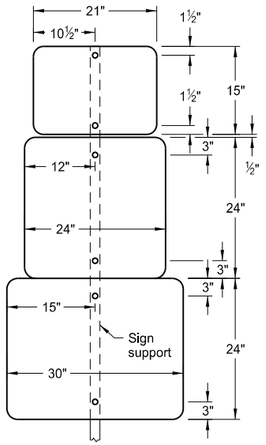
KIRK J. HOFF
REGISTERED
PROFESSIONAL
PE-4683
ENGINEER
NORTH DAKOTA

08/07/24

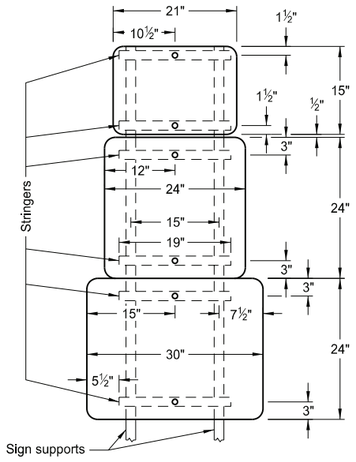
DocuSign Envelope ID: BCB8FF2A-083E-48A1-8BCC-2D048B980E67

SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS - ROUTE MARKER SIGNS

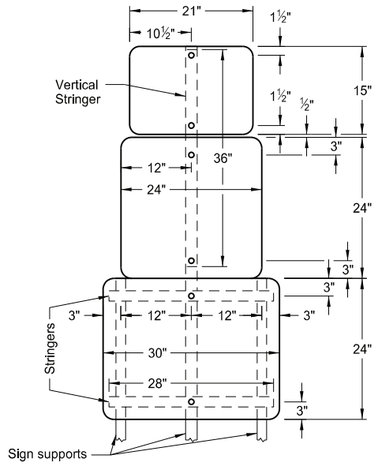
D-754-58



1 Post

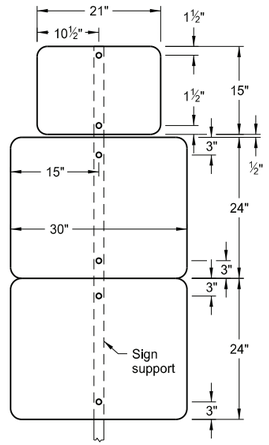


2 Posts

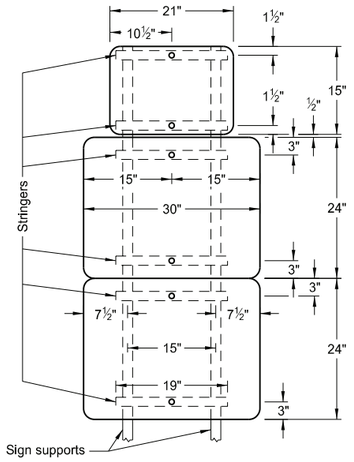


3 Posts

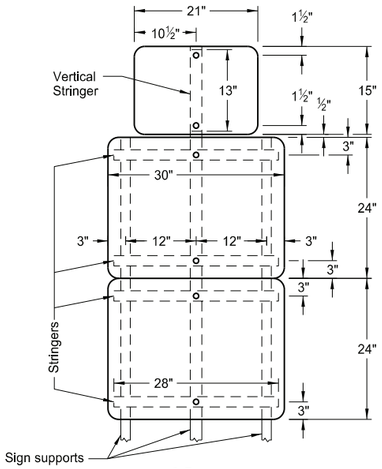
ASSEMBLY 396



1 Post

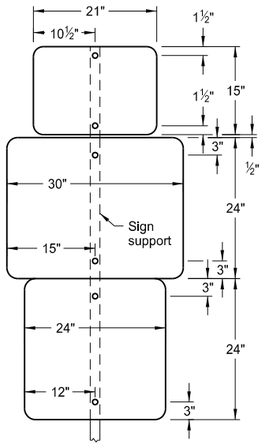


2 Posts

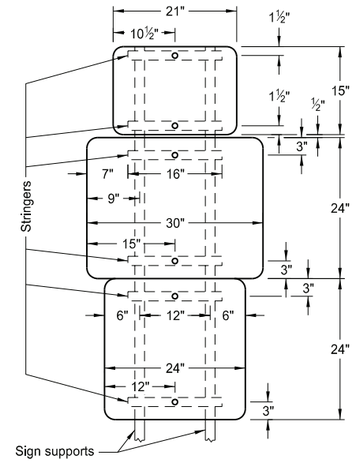


3 Posts

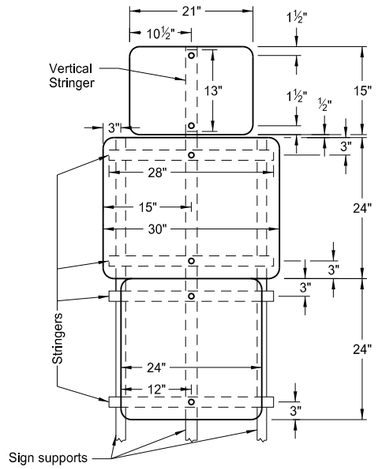
ASSEMBLY 397



1 Post

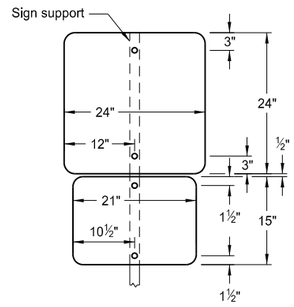


2 Posts

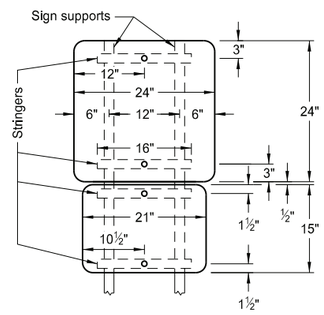


3 Posts

ASSEMBLY 398



1 Post



2 Posts

ASSEMBLY 399

Notes:

1. Use 0.100 inch minimum thickness sign backing material.
2. Use 1½"x1½" perforated square tube stringers.
3. Punch holes round for ⅜" bolt.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-22-12	
REVISIONS	
DATE	CHANGE
8-30-18	Updated to active voice & added Assembly 398 dimension.
9-04-19	New Design Engineer PE Stamp.
8-07-24	Electronic Stamp/Signature.

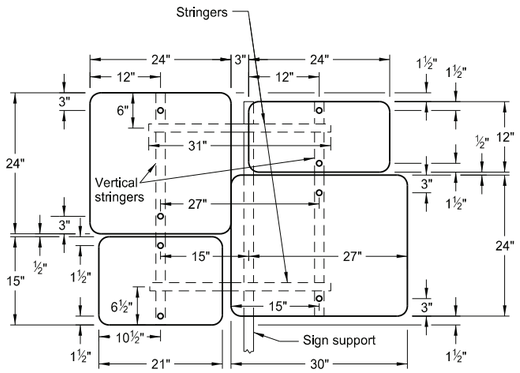
KIRK J. HOFF
REGISTERED
PROFESSIONAL
PE-4683
ENGINEER
NORTH DAKOTA

08/07/24

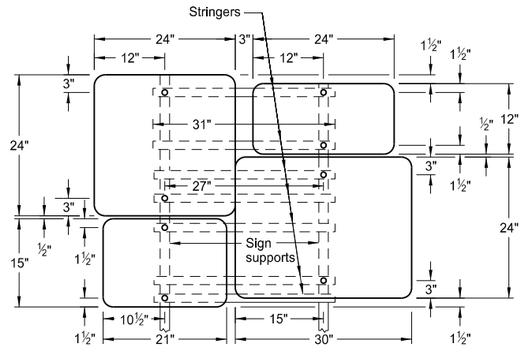
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SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS - ROUTE MARKER SIGNS

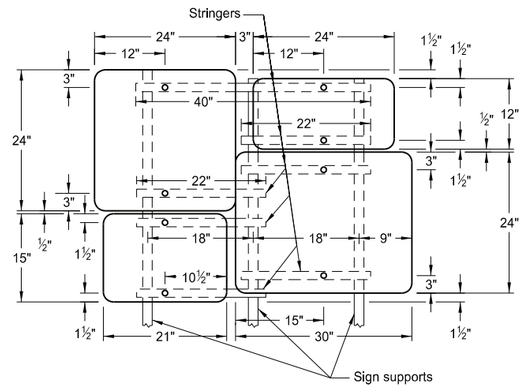
D-754-60



1 Post



2 Posts



3 Posts

ASSEMBLY NO. 403

Notes:

1. Use 0.100 inch minimum thickness sign backing material.
2. Use 1½"x1½" perforated square tube stringers.
3. Punch holes round for ⅜" bolt.

1 Post

2 Posts

3 Posts

ASSEMBLY NO. 404

1 Post

2 Posts

3 Posts

ASSEMBLY NO. 405

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-22-12	
REVISIONS	
DATE	CHANGE
8-30-18	Updated notes to active voice.
9-04-19	New Design Engineer PE Stamp.
8-07-24	Electronic Stamp/Signature.

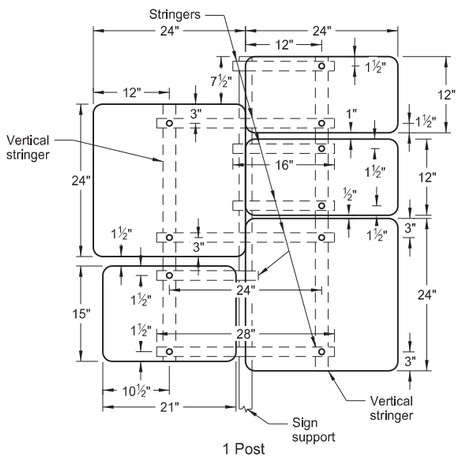
KIRK J. HOFF REGISTERED PROFESSIONAL PE-4683 ENGINEER NORTH DAKOTA

08/07/24

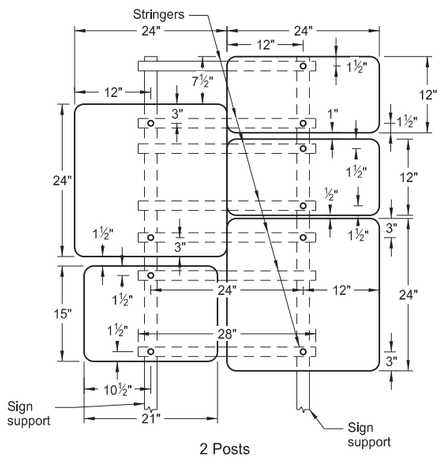
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SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS - ROUTE MARKER SIGNS

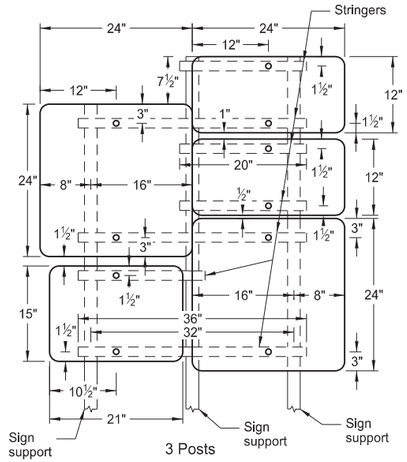
D-754-74



1 Post



2 Posts

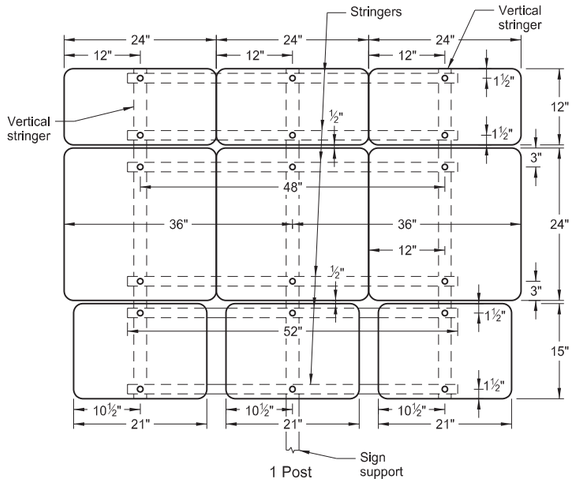


3 Posts

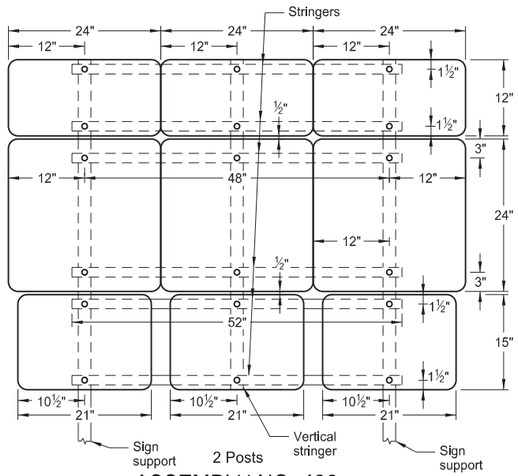
ASSEMBLY NO. 435

Notes:

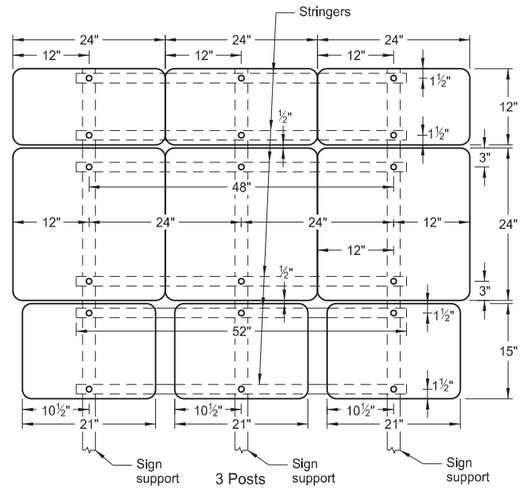
1. Use 0.100 inch minimum thickness sign backing material.
2. Use 1½"x1½" perforated square tube stringers.
3. Punch holes round for ⅜" bolt.



1 Post

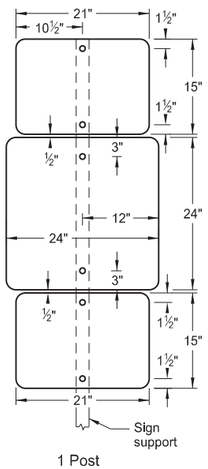


2 Posts

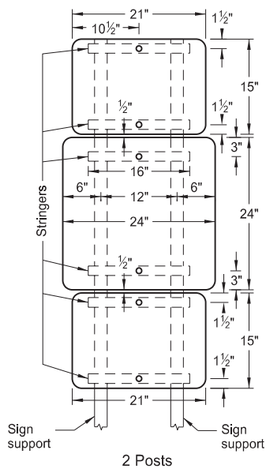


3 Posts

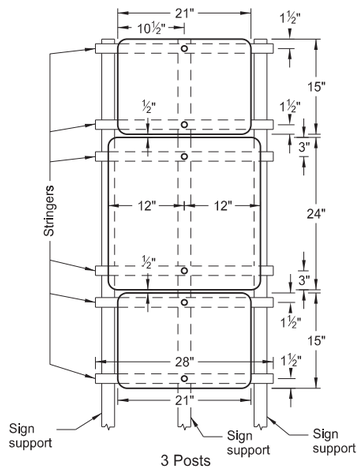
ASSEMBLY NO. 436



1 Post



2 Posts



3 Posts

ASSEMBLY NO. 437

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-25-12	
REVISIONS	
DATE	CHANGE
~~8-30-18~~	~~Updated notes to active voice.~~
~~9-05-19~~	~~New Design Engineer PE Stamp.~~
8-08-24	Electronic Stamp/Signature.

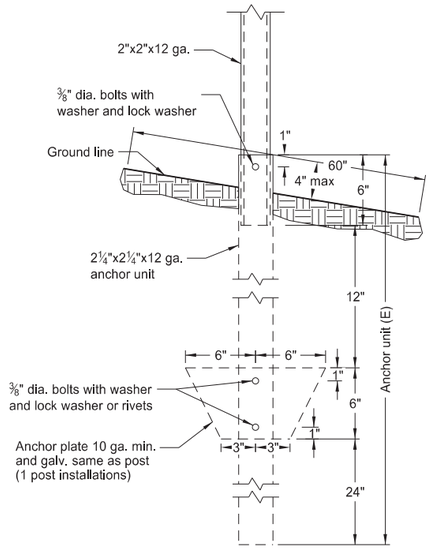
KIRK J. HOFF
REGISTERED
PROFESSIONAL
PE-4683
ENGINEER
NORTH DAKOTA

08/08/24

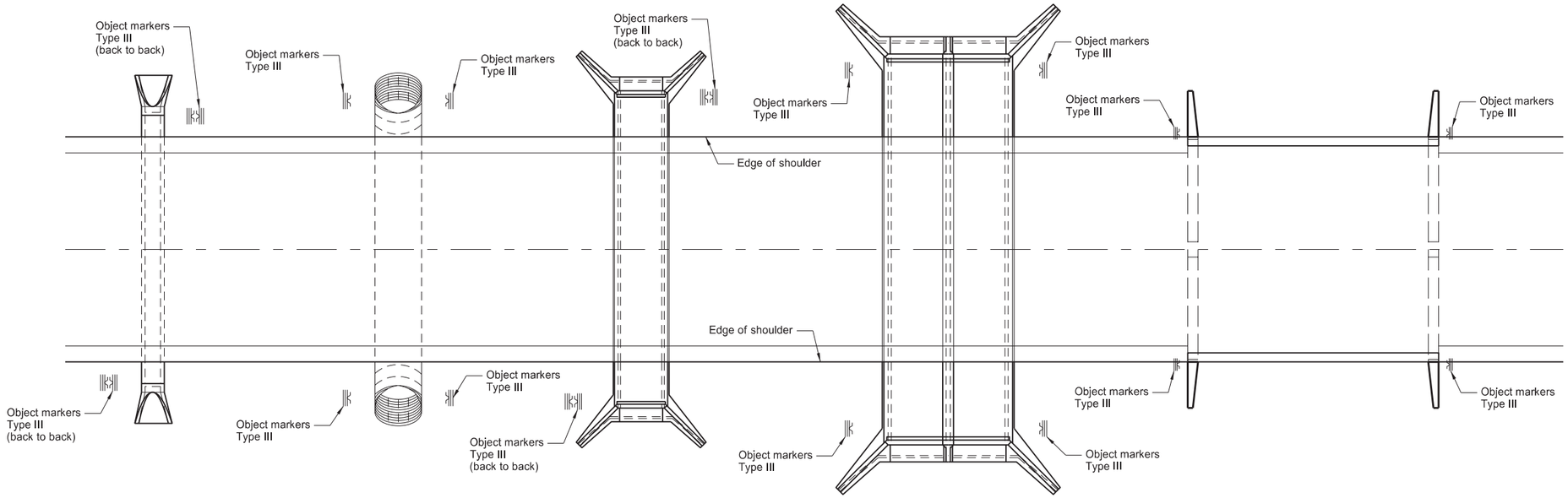
DocuSign Envelope ID: C3490446-F65D-4226-AC76-79FBB84E9BA5

OBJECT MARKERS

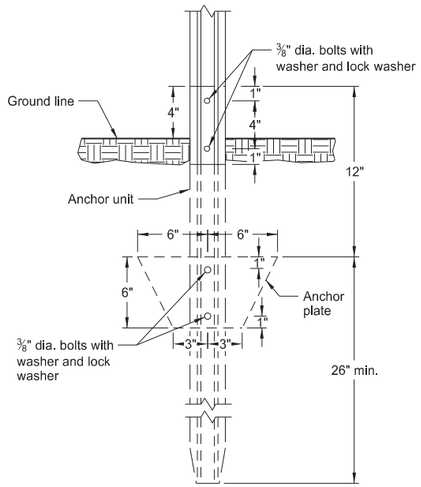
D-754-82



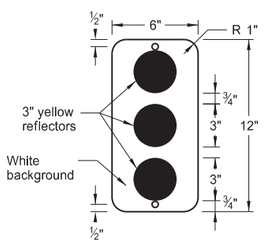
Perforated Tube Anchor Unit Assembly



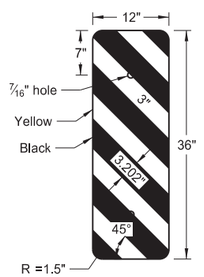
Pipe Culverts 10' max | Pipe Culverts greater than 10' | Box Culverts 10' max | Box Culverts greater than 10' | Bridges (B)



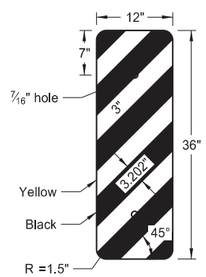
U-Channel Anchor Unit Assembly



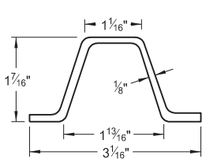
Object Marker OM2-1V (C) Type II



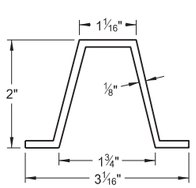
Object Marker Left OM-3L (C) Type III



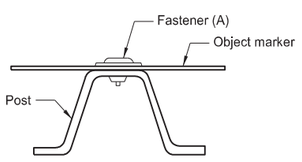
Object Marker Right OM-3R (C) Type III



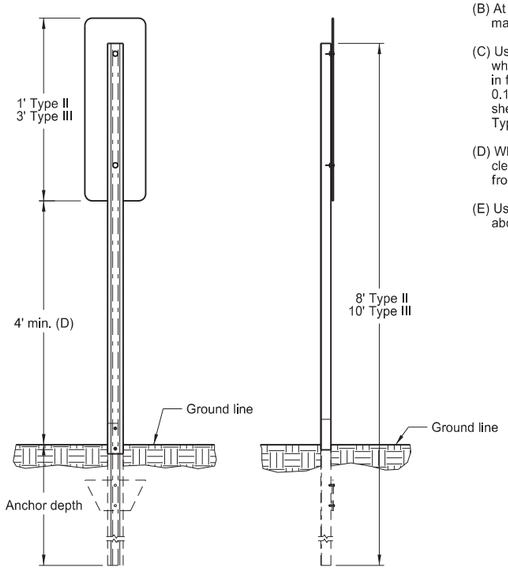
Steel Post Detail Approx. 2 lb/ft



Aluminum Post Detail Approx. 0.88 lb/ft



Fastener Detail



Object Marker Installation Detail

Notes:

(A) Use ⅜" dia. tension pin type or other non-rust vandal resistant fastener with min. outside dia. 13/16" flat washer.

(B) At locations of approach guardrail with reflectors and end terminal with impact head object markers, do not install object markers.

(C) Use two object markers for back to back mountings. On bridges where the distance between wheel guards is less than the approach width, mount object markers vertically on steel posts in front of the bridge railing on each side of highway to mark the horizontal clearance. Use 0.100" minimum thickness sheet aluminum for sign backing material. Use ASTM Type XI sheeting for Type III object markers and ASTM Type IV background sheeting with ASTM Type XI reflectors for Type II object markers.

(D) When object marker is located 8' or less from shoulder or curb, provide 4' minimum vertical clearance from near edge of traveled way to bottom of sign. When located more than 8' from shoulder or curb provide 4' minimum vertical clearance from ground to bottom of sign.

(E) Use 4" vertical clearance for anchor or breakaway base. Provide 4"x60" measurement above and below post location and back and ahead of post.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-3-13	
REVISIONS	
DATE	CHANGE
7-18-14	Revised Note C
8-30-18	Updated notes to active voice and removed note.
9-05-19	New Design Engineer PE Stamp.
8-08-24	Electronic Stamp/Signature.

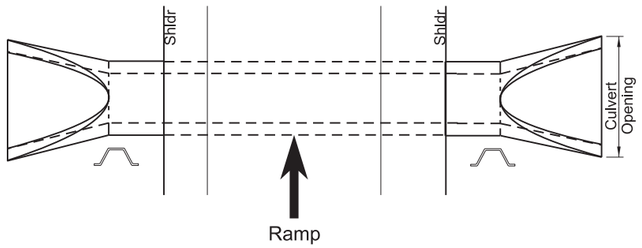
KIRK J. HOFFT
REGISTERED
PROFESSIONAL
PE-4683
ENGINEER
NORTH DAKOTA

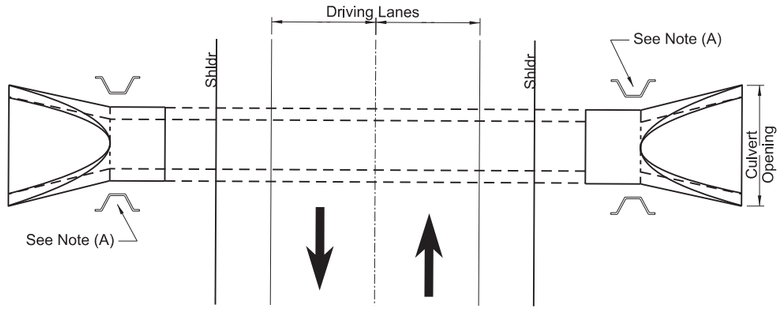
08/08/24

Docusign Envelope ID: 16F7A80B-8DD6-45CC-B8F9-AA9BED01BCFF

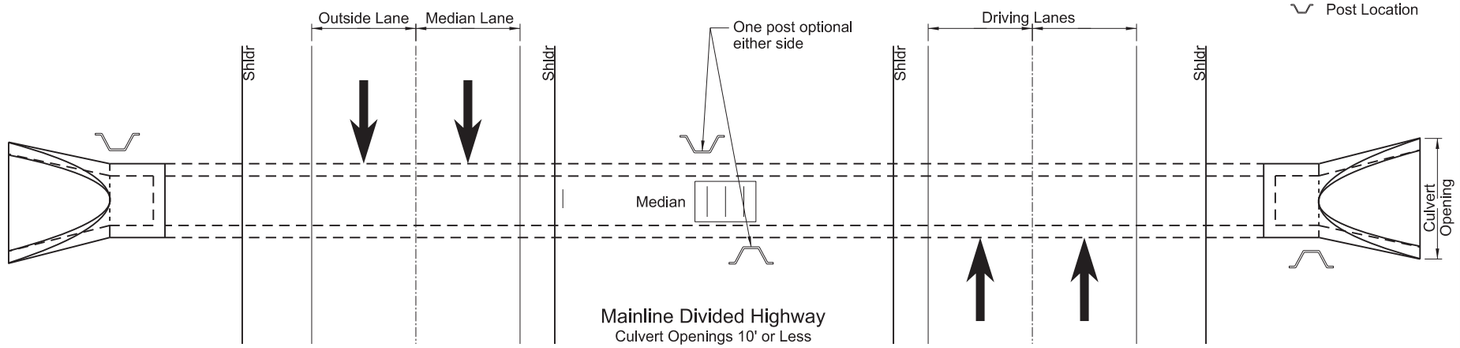
OBJECT MARKERS - CULVERTS

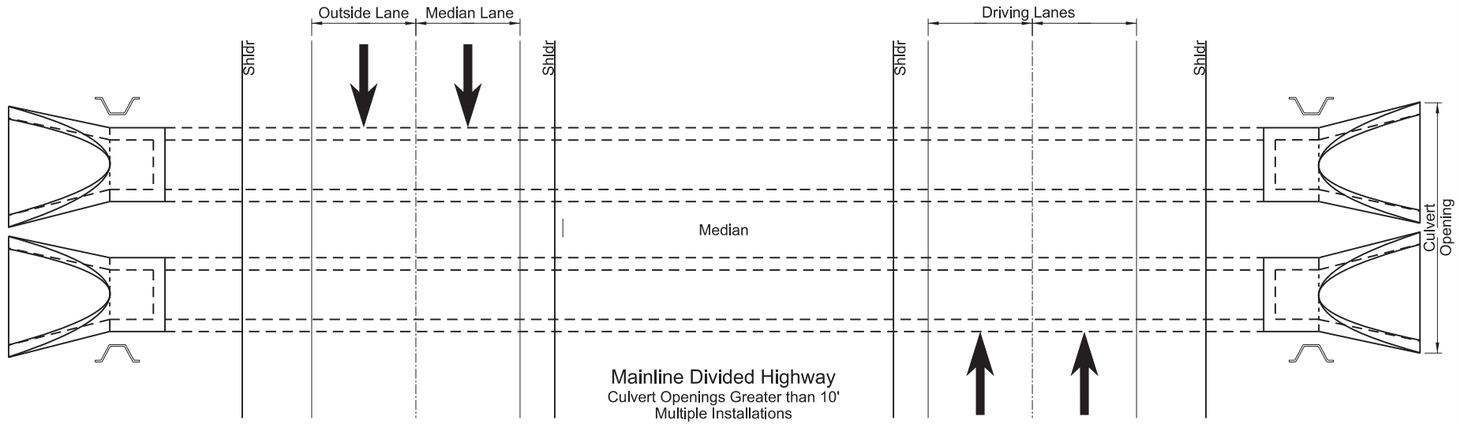
D-754-83

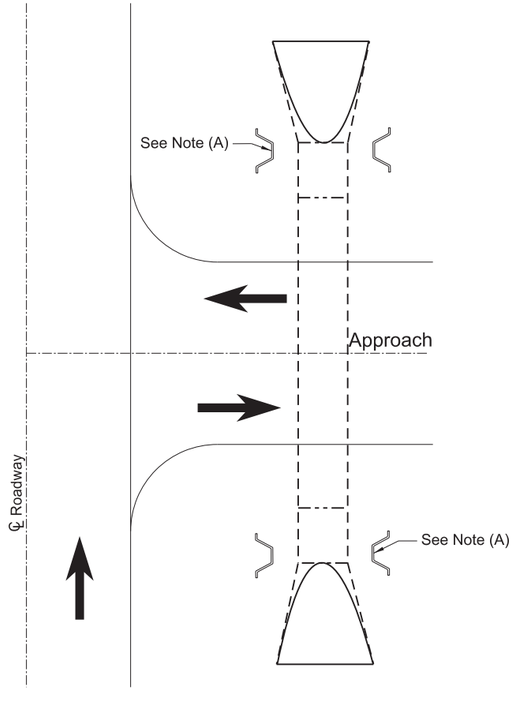


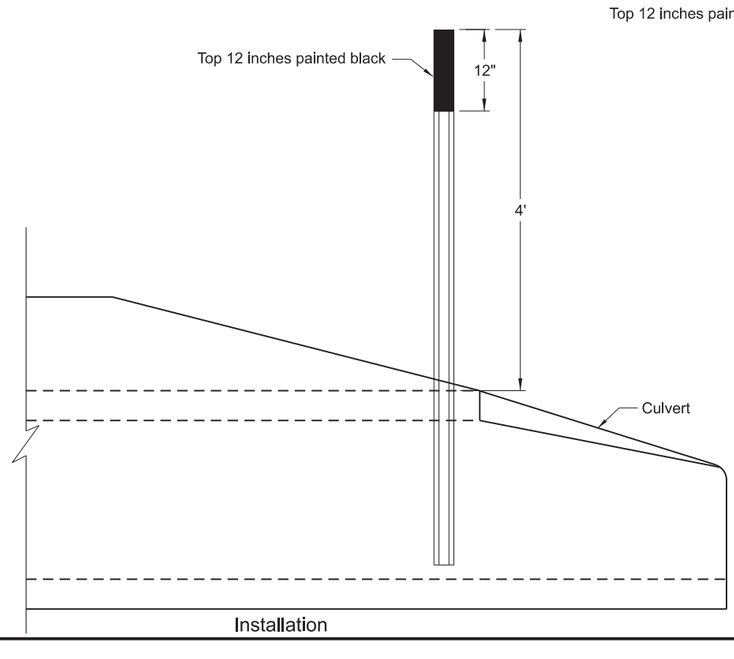


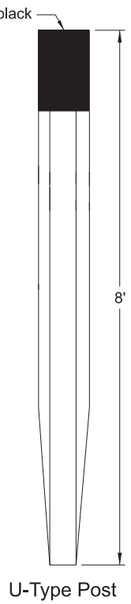
(A) Install additional marker where multiple pipe installations have a width greater than 10'.





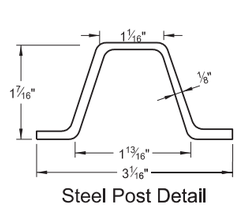




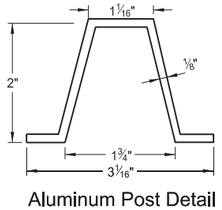


Note:

Mark each end of culverts within the right-of-way with a post. Install posts in front of culvert in direction of travel along the side of culvert and one foot from culvert opening unless shown otherwise in plans.



Steel Post Detail
Approx. 2.0 lbs/ft



Aluminum Post Detail
Approx. 0.88 lbs/ft

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-05-13	
REVISIONS	
DATE	CHANGE
7-7-14	Revised Notes
8-30-18	Updated notes to active voice.
9-05-19	New Design Engineer PE Stamp.
3-13-25	Added Approach Pipe Detail.

KIRK J. HOFF
REGISTERED
PROFESSIONAL
PE-4683
ENGINEER
NORTH DAKOTA

03/13/25

DocuSign Envelope ID: C3490446-F65D-4226-AC76-79FBB84E9BA5

911 SIGN SUPPORT INFORMATION AND SIGN DETAILS

D-754-86

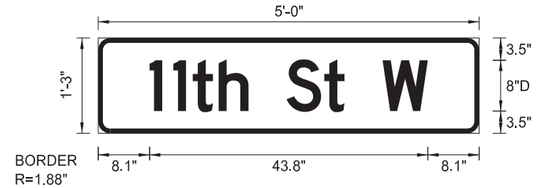
POST INFORMATION FOR VARIOUS SIGN CONFIGURATIONS

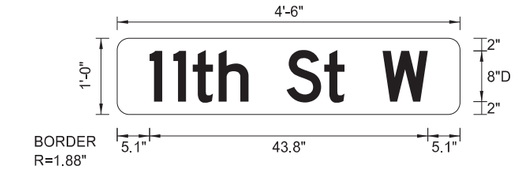
ASSEMBLY NUMBER	STREET NAME SIGN SIZE	VERTICAL CLEARANCE	MAXIMUM POST LENGTH	NUMBER OF POSTS	SUPPORT SIZE	SLEEVE LENGTH (A)			SLEEVE SIZE	ANCHOR			BREAKAWAY
						1st	2nd	3rd		NUMBER	LENGTH	SIZE	
	Inches	LF	LF			LF	LF	LF			LF		
Special Assembly 1	48"x15"	7	14.5	1	2.5 x 2.5 12 ga					1	4.0	3 x 3 7 ga	
	54"x15"	7	16.1	1	2.5 x 2.5 12 ga					1	4.0	3 x 3 7 ga	
	60"x15"	7	18.9	1	2.25 x 2.25 12 ga	2.6			2 x 2 12 ga	1	4.0	3 x 3 7 ga	1
	66"x15"	7	15.8	1	2.5 x 2.5 10 ga					1	4.0	3 x 3 7 ga	1
	72"x15"	7	14.6	1	2.5 x 2.5 10 ga					1	4.0	3 x 3 7 ga	1
	78"x15"	7	17.6	2	2.5 x 2.5 12 ga					2	4.0	3 x 3 7 ga	2
	84"x15"	7	15.8	2	2.25 x 2.25 12 ga					2	4.0	2.5 x 2.5 12 ga	
	90"x15"	7	15.3	2	2.5 x 2.5 12 ga					2	4.0	3 x 3 7 ga	2
	96"x15"	7	17.4	2	2.5 x 2.5 10 ga					2	4.0	3 x 3 7 ga	2
	48"x12"	7	17.5	1	2.5 x 2.5 12 ga					1	4.0	3 x 3 7 ga	
	54"x12"	7	15.2	1	2.25 x 2.25 12 ga					1	4.0	2.5 x 2.5 12 ga	
	60"x12"	7	14.2	1	2.5 x 2.5 12 ga					1	4.0	3 x 3 7 ga	
	66"x12"	7	15.9	1	2.5 x 2.5 12 ga					1	4.0	3 x 3 7 ga	
	72"x12"	7	14.7	1	2.5 x 2.5 12 ga					1	4.0	3 x 3 7 ga	
	78"x12"	7	15.7	2	2 x 2 12 ga					2	4.0	2.25 x 2.25 12 ga	
	84"x12"	7	15.6	2	2.25 x 2.25 12 ga					2	4.0	2.5 x 2.5 12 ga	
	90"x12"	7	18.6	2	2.5 x 2.5 12 ga					2	4.0	3 x 3 7 ga	2
	96"x12"	7	17.5	2	2.5 x 2.5 12 ga					2	4.0	3 x 3 7 ga	2
	24"x12"	5	20.3	1	2 x 2 12 ga					1	4.0	2.25 x 2.25 12 ga	
	30"x12"	5	16.4	1	2 x 2 12 ga					1	4.0	2.25 x 2.25 12 ga	
	36"x12"	5	13.8	1	2 x 2 12 ga					1	4.0	2.25 x 2.25 12 ga	
	42"x12"	5	14.7	1	2 x 2 12 ga					1	4.0	2.25 x 2.25 12 ga	
	48"x12"	5	12.9	1	2 x 2 12 ga					1	4.0	2.25 x 2.25 12 ga	
	54"x12"	5	15.2	1	2.25 x 2.25 12 ga					1	4.0	2.5 x 2.5 12 ga	
	60"x12"	5	13.8	1	2.25 x 2.25 12 ga					1	4.0	2.5 x 2.5 12 ga	
	24"x9"	5	24.1	1	2 x 2 12 ga					1	4.0	2.25 x 2.25 12 ga	
	30"x9"	5	21	1	2 x 2 12 ga					1	4.0	2.25 x 2.25 12 ga	
	36"x9"	5	17.3	1	2 x 2 12 ga					1	4.0	2.25 x 2.25 12 ga	
	42"x9"	5	15.4	1	2 x 2 12 ga					1	4.0	2.25 x 2.25 12 ga	
	48"x9"	5	13.5	1	2 x 2 12 ga					1	4.0	2.25 x 2.25 12 ga	
	54"x9"	5	14.8	1	2 x 2 12 ga					1	4.0	2.25 x 2.25 12 ga	
	60"x9"	5	13.3	1	2 x 2 12 ga					1	4.0	2.25 x 2.25 12 ga	
Special Assembly 2	24"x12"	5	17.2	1	2.5 x 2.5 10 ga					1	4.0	3 x 3 7 ga	1
	30"x12"	5	16.3	1	2.5 x 2.5 10 ga					1	4.0	3 x 3 7 ga	1
	36"x12"	5	15.4	1	2.5 x 2.5 10 ga					1	4.0	3 x 3 7 ga	1
	42"x12"	5	14.6	1	2.5 x 2.5 10 ga					1	4.0	3 x 3 7 ga	1
	48"x12"	5	15.2	1	2.25 x 2.25 12 ga	4.5			2 x 2 12 ga	1	4.0	3 x 3 7 ga	1
	54"x12"	5	20.6	1	2.5 x 2.5 10 ga	1.5			2.19 x 2.19 10 ga	1	4.0	3 x 3 7 ga	1
	60"x12"	5	16.7	1	2.5 x 2.5 12 ga	3.9			2.25 x 2.25 12 ga	1	4.0	3 x 3 7 ga	1
	24"x9"	5	15.2	1	2.5 x 2.5 12 ga					1	4.0	3 x 3 7 ga	
	30"x9"	5	14.4	1	2.5 x 2.5 12 ga					1	4.0	3 x 3 7 ga	
	36"x9"	5	16.4	1	2.5 x 2.5 10 ga					1	4.0	3 x 3 7 ga	1
	42"x9"	5	15.8	1	2.5 x 2.5 10 ga					1	4.0	3 x 3 7 ga	1
	48"x9"	5	14.4	1	2.5 x 2.5 10 ga					1	4.0	3 x 3 7 ga	1
	54"x9"	5	15.1	1	2.25 x 2.25 12 ga	4.2			2 x 2 12 ga	1	4.0	3 x 3 7 ga	1
	60"x9"	5	14.5	1	2.25 x 2.25 12 ga	4.7			2 x 2 12 ga	1	4.0	3 x 3 7 ga	1

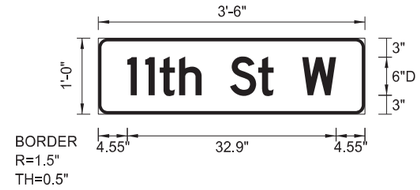
POST INFORMATION FOR VARIOUS SIGN CONFIGURATIONS

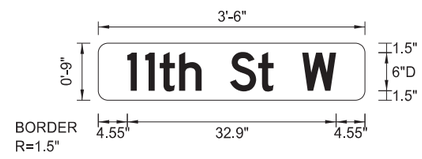
ASSEMBLY NUMBER	STREET NAME SIGN SIZE	VERTICAL CLEARANCE	MAXIMUM POST LENGTH	NUMBER OF POSTS	SUPPORT SIZE	SLEEVE LENGTH (A)			SLEEVE SIZE	ANCHOR			BREAKAWAY
						1st	2nd	3rd		NUMBER	LENGTH	SIZE	
	Inches	LF	LF			LF	LF	LF			LF		
Special Assembly 3	24"x12"	5	16.2	1	2.5 x 2.5 10 ga					1	4.0	3 x 3 7 ga	1
	30"x12"	5	15.3	1	2.5 x 2.5 10 ga					1	4.0	3 x 3 7 ga	1
	36"x12"	5	15.9	1	2.25 x 2.25 12 ga	4.3			2 x 2 12 ga	1	4.0	3 x 3 7 ga	1
	42"x12"	5	15.2	1	2.25 x 2.25 12 ga	4.8			2 x 2 12 ga	1	4.0	3 x 3 7 ga	1
	48"x12"	5	15.2	1	2.5 x 2.5 12 ga	5			2.25 x 2.25 12 ga	1	4.0	3 x 3 7 ga	1
	54"x12"	5	20.6	1	2.5 x 2.5 10 ga	1.9			2.19 x 2.19 10 ga	1	4.0	3 x 3 7 ga	1
	60"x12"	5	16	1	2.5 x 2.5 12 ga	4.7			2.25 x 2.25 12 ga	1	4.0	3 x 3 7 ga	1
	24"x9"	5	16.8	1	2.5 x 2.5 10 ga					1	4.0	3 x 3 7 ga	1
	30"x9"	5	16.1	1	2.5 x 2.5 10 ga					1	4.0	3 x 3 7 ga	1
	36"x9"	5	15.4	1	2.5 x 2.5 10 ga					1	4.0	3 x 3 7 ga	1
	42"x9"	5	14.9	1	2.5 x 2.5 10 ga					1	4.0	3 x 3 7 ga	1
	48"x9"	5	15.7	1	2.25 x 2.25 12 ga	4.2			2 x 2 12 ga	1	4.0	3 x 3 7 ga	1
	54"x9"	5	14.9	1	2.5 x 2.5 12 ga	4.8			2.25 x 2.25 12 ga	1	4.0	3 x 3 7 ga	1
	60"x9"	5	20.5	1	2.5 x 2.5 10 ga	1.6			2.19 x 2.19 10 ga	1	4.0	3 x 3 7 ga	1
Special Assembly 4	24"x12"	5	15.1	1	2.25 x 2.25 12 ga	4.8			2 x 2 12 ga	1	4.0	3 x 3 7 ga	1
	30"x12"	5	15.1	1	2.5 x 2.5 12 ga	5			2.25 x 2.25 12 ga	1	4.0	3 x 3 7 ga	1
	36"x12"	5	17.4	1	2.5 x 2.5 12 ga	3.6			2.25 x 2.25 12 ga	1	4.0	3 x 3 7 ga	1
	42"x12"	5	16.8	1	2.5 x 2.5 12 ga	4.1			2.25 x 2.25 12 ga	1	4.0	3 x 3 7 ga	1
	48"x12"	5	16.1	1	2.5 x 2.5 12 ga	4.5			2.25 x 2.25 12 ga	1	4.0	3 x 3 7 ga	1
	54"x12"	5	15.5	1	2.5 x 2.5 12 ga	4.9			2.25 x 2.25 12 ga	1	4.0	3 x 3 7 ga	1
	60"x12"	5	16.7	1	2.5 x 2.5 10 ga	4.2			2.19 x 2.19 10 ga	1	4.0	3 x 3 7 ga	1
	24"x9"	5	15.5	1	2.25 x 2.25 12 ga	4.2			2 x 2 12 ga	1	4.0	3 x 3 7 ga	1
	30"x9"	5	15	1	2.25 x 2.25 12 ga	4.5			2 x 2 12 ga	1	4.0	3 x 3 7 ga	1
	36"x9"	5	14.5	1	2.25 x 2.25 12 ga	4.8			2 x 2 12 ga	1	4.0	3 x 3 7 ga	1
	42"x9"	5	14.7	1	2.5 x 2.5 12 ga	4.9			2.25 x 2.25 12 ga	1	4.0	3 x 3 7 ga	1
	48"x9"	5	17.2	1	2.5 x 2.5 12 ga	3.5			2.25 x 2.25 12 ga	1	4.0	3 x 3 7 ga	1
	54"x9"	5	15.8	1	2.5 x 2.5 12 ga	4.4			2.25 x 2.25 12 ga	1	4.0	3 x 3 7 ga	1
	60"x9"	5	15.3	1	2.5 x 2.5 12 ga	4.7			2.25 x 2.25 12 ga	1	4.0	3 x 3 7 ga	1
Special Assembly 5	24"x12"	5	17.1	2	2.5 x 2.5 10 ga					2	4.0	3 x 3 7 ga	2
	30"x12"	5	16.7	2	2.5 x 2.5 10 ga					2	4.0	3 x 3 7 ga	2
	36"x12"	5	17.7	2	2.25 x 2.25 12 ga	4	4.5		2 x 2 12 ga	2	4.0	3 x 3 7 ga	2
	42"x12"	5	17.3	2	2.25 x 2.25 12 ga	4.3	4.8		2 x 2 12 ga	2	4.0	3 x 3 7 ga	2
	48"x12"	5	16.8	2	2.25 x 2.25 12 ga	4.5	5		2 x 2 12 ga	2	4.0	3 x 3 7 ga	2
	54"x12"	5	16.5	2	2.25 x 2.25 12 ga	4.8	5.3		2 x 2 12 ga	2	4.0	3 x 3 7 ga	2
	60"x12"	5	17.5	3	2.5 x 2.5 12 ga					3	4.0	3 x 3 7 ga	3
	24"x9"	5	17.3	2	2.5 x 2.5 10 ga					2	4.0	3 x 3 7 ga	2
	30"x9"	5	17	2	2.5 x 2.5 10 ga					2	4.0	3 x 3 7 ga	2
	36"x9"	5	16.6	2	2.5 x 2.5 10 ga					2	4.0	3 x 3 7 ga	2
	42"x9"	5	16.3	2	2.5 x 2.5 10 ga					2	4.0	3 x 3 7 ga	2
	48"x9"	5	16	2	2.5 x 2.5 10 ga					2	4.0	3 x 3 7 ga	2
	54"x9"	5	17.1	2	2.25 x 2.25 12 ga	4	4.6		2 x 2 12 ga	2	4.0	3 x 3 7 ga	2
	60"x9"	5	16.8	2	2.25 x 2.25 12 ga	4.2	4.8		2 x 2 12 ga	2	4.0	3 x 3 7 ga	2

(A) The sleeve length shown is for the maximum post length. The required sleeve length is the "sleeve length" minus the difference between the "maximum post length" and the post length required in the field.









Notes:
Use 6 inch legend except on multi-lane divided roads with speeds of 45 mph or greater.
On divided multi-lane roadways, do not place 911 signs on top of stop sign.

When installing signs on existing supports, check support and sleeve size to determine if they meet table requirements. Measure maximum post length from ground to top of street name sign. If calculated support length is greater than maximum post length shown, recalculate support size.

See Standard Drawing D-754-87 for sign punching, stringer and support location details.

NORTH DAKOTA
DEPARTMENT OF TRANSPORTATION

10-3-13

REVISIONS

DATE	CHANGE
7-18-14	Revised street name sign layouts.
8-30-18	Revised tables, lettering, & signs and updated notes to active voice.
9-05-19	New Design Engineer PE Stamp.
8-08-24	Electronic Stamp/Signature.

KIRK J. HOFF
REGISTERED
PROFESSIONAL
PE-4683
ENGINEER
NORTH DAKOTA

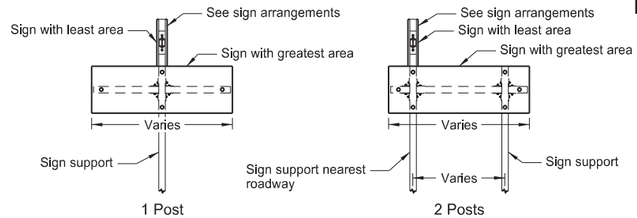
08/08/24

DocuSign Envelope ID: C3490446-F65D-4226-AC76-79FBB84E9BA5

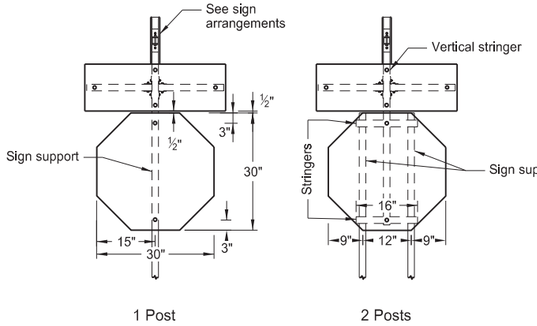
SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS FOR STREET NAME SIGNS AND 911 SIGNS

D-754-87

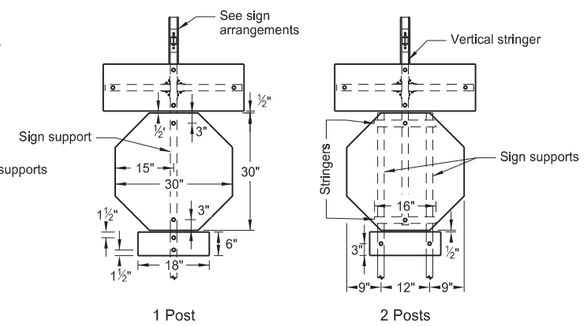
A - Single sign
B - Single sign back to back
C - Single sign each direction
D - Single sign one direction, back to back other direction
E - Back to back both directions



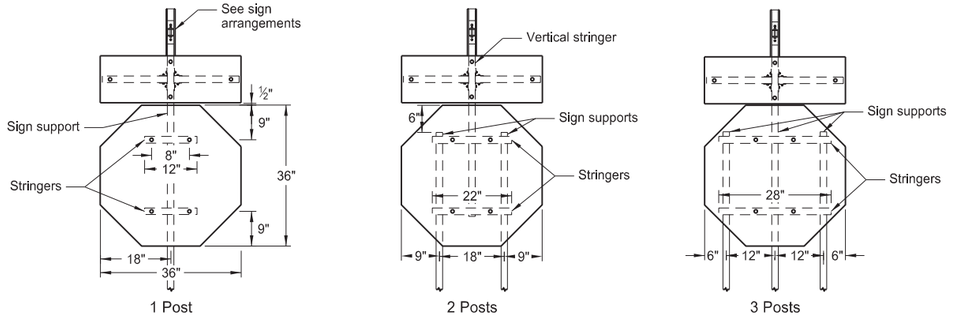
Special Assembly 1 (A, B, C, D or E)



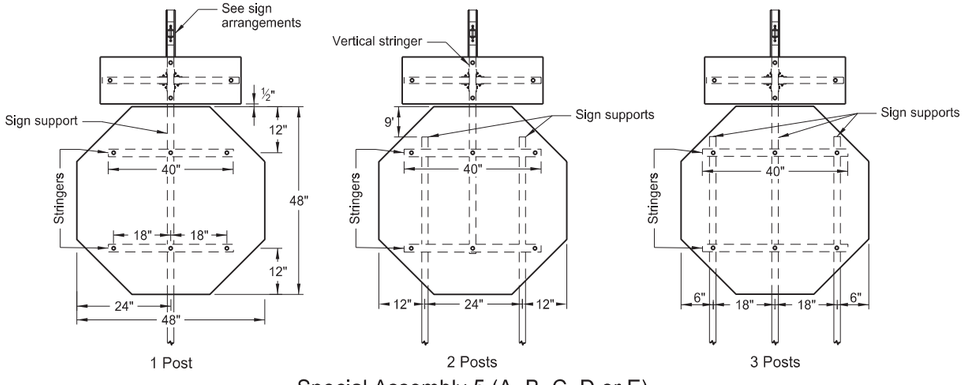
Special Assembly 2 (A, B, C, D or E)



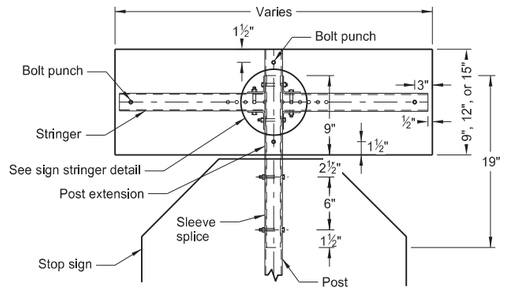
Special Assembly 3 (A, B, C, D or E)



Special Assembly 4 (A, B, C, D or E)

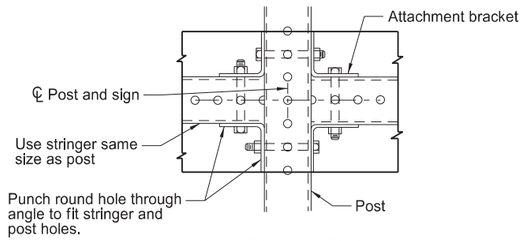


Special Assembly 5 (A, B, C, D or E)



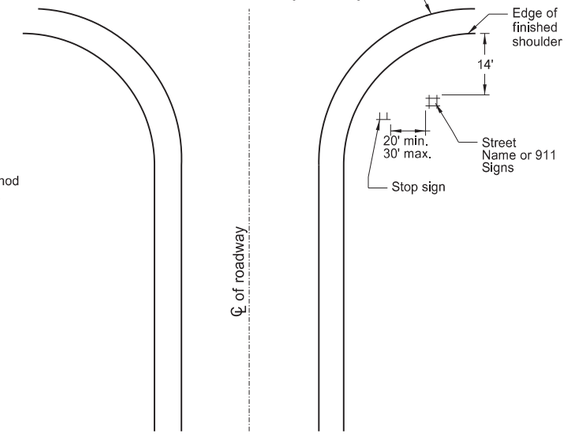
Sleeve Splice Detail

Note: Only use splice method with approval of engineer.



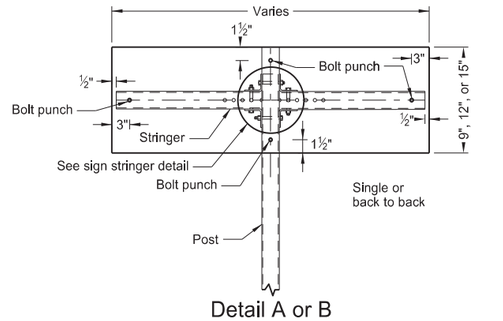
Sign Stringer Detail

Note: See Standard Drawing D-754-86 for 911 support information and sign layout details.

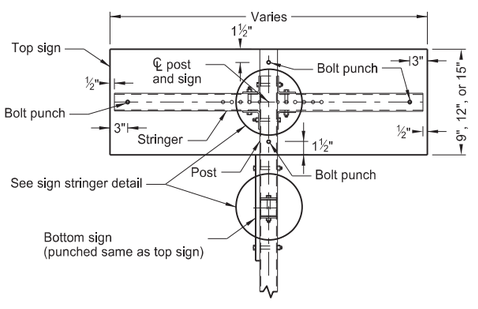


Intersection Layout

Note: Use layout for street name signs or 911 signs with Special Assembly 1 .

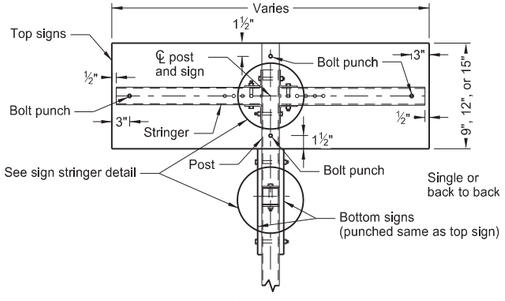


Detail A or B



Detail C

Sign Arrangements



Detail D or E

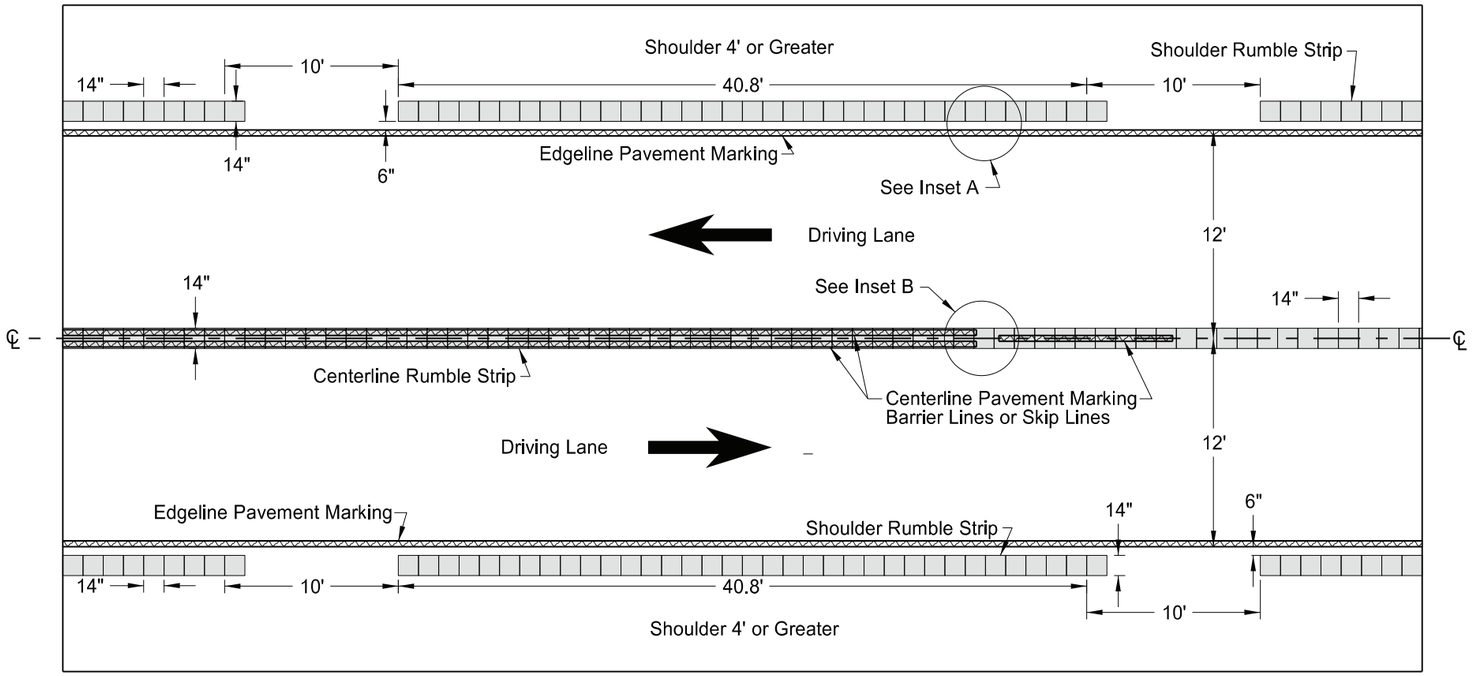
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-3-13	
REVISIONS	
DATE	CHANGE
8-30-18	Added 2 post layout for SA1 and Updated notes to active voice.
9-05-19	New Design Engineer PE Stamp.
8-08-24	Electronic Stamp/Signature.

KIRK J. HOFF REGISTERED PROFESSIONAL PE-4683 ENGINEER NORTH DAKOTA

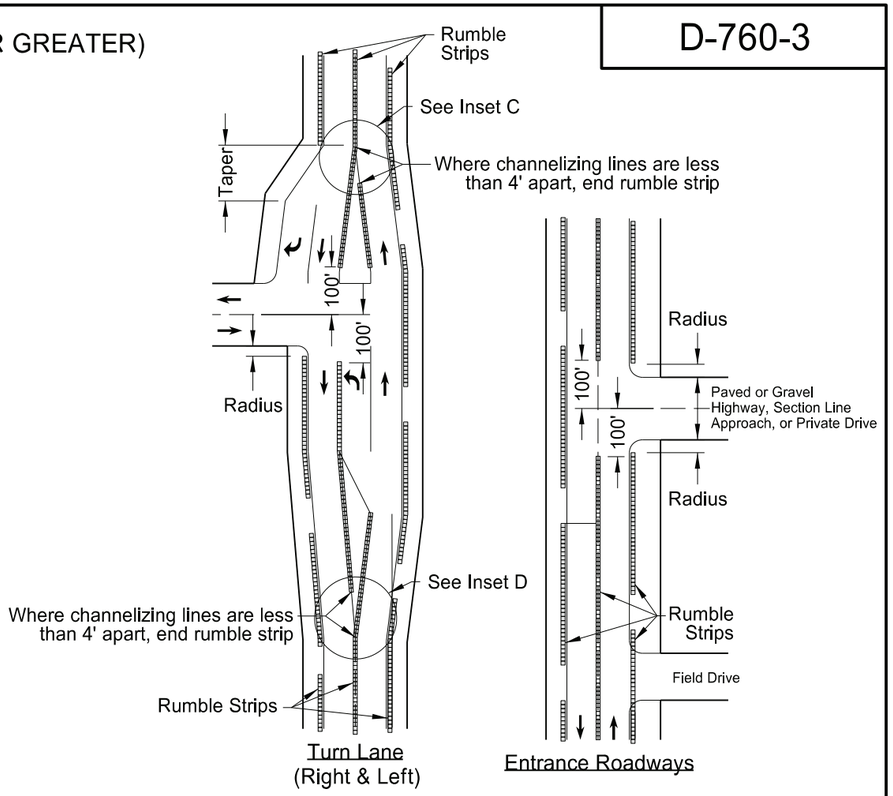
08/08/24

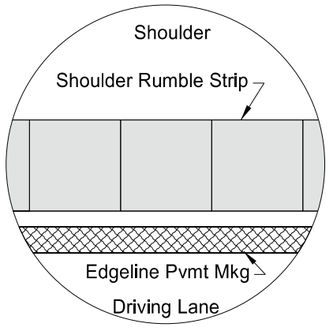
RUMBLE STRIPS UNDIVIDED HIGHWAYS (SHOULDERS 4' OR GREATER)

D-760-3

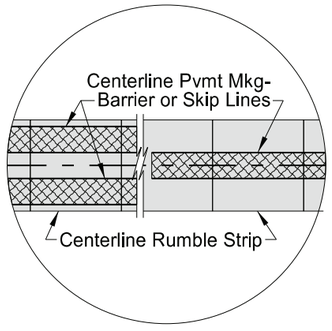


Undivided Highways (Shoulders 4' or Greater)

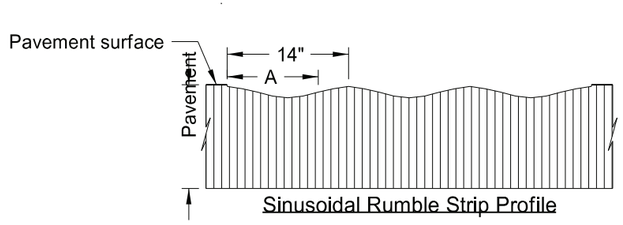




Inset A - Shoulder Rumble Strip
(Layout for opposite shoulder reversed)

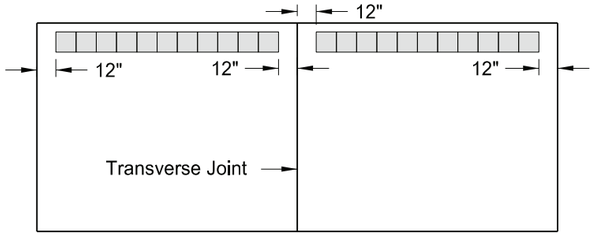


Inset B - Centerline Rumble Strip

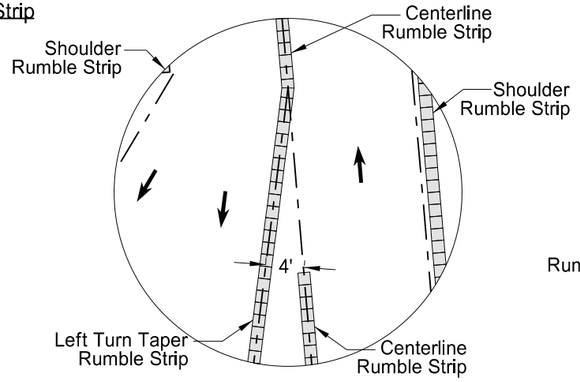


Sinusoidal Rumble Strip Profile

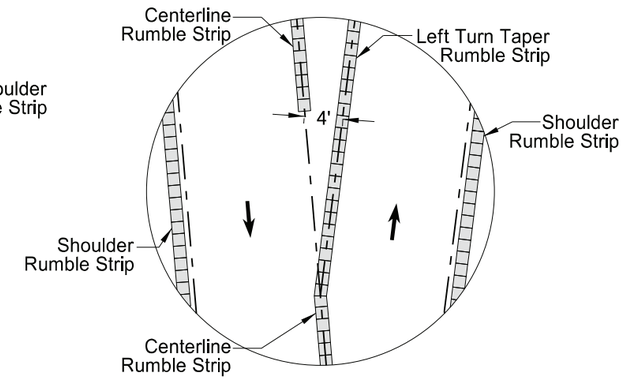
Milling Depths		
Location A (in)	Depth MIL	Depth in
0	62.5	1/16
1 3/4	156	5/32
3 1/2	281	9/32
5 1/4	438	7/16
7	500	1/2
8 3/4	438	7/16
10 1/2	281	9/32
12 1/4	156	5/32
14	62.5	1/16



Discontinue rumble strip approx. 12" on both sides of PCC transverse joint



Inset C



Inset D

NOTES:

1) Discontinue shoulder rumble strips through the entire length of right turn lanes and tapers, and at the radius of paved or gravel highways, section line approaches, or private drives.

2) Discontinue centerline rumble strips 100' before and after paved or gravel highways, section line approaches, or private drives. Place rumble strips at left turn lanes as shown below.

3) No additional quantity provided for centerline rumble strips on left turn tapers. Include all costs for centerline rumble strips on left turn tapers in the price bid for "Sinusoidal Rumble Strip - Asphalt Centerline" or "Sinusoidal Rumble Strip - Concrete Centerline".

NORTH DAKOTA
DEPARTMENT OF TRANSPORTATION

12-29-09

REVISIONS

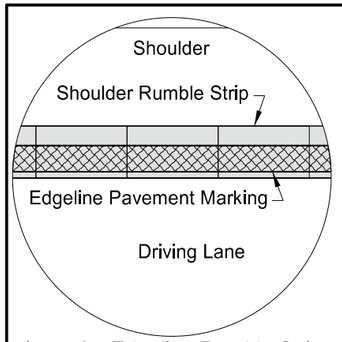
DATE	CHANGE
2-25-10	Note 4 was added.
4-19-10	Revised Note 5, Note 6, and Turn Lane (Right & Left).
9-08-11	Revised Notes and D-760-3.
10-25-19	Added missing dimensions.
11-16-21	Changed turn lane rumble layouts.
3-07-23	Added Note 3.
5-26-23	Made rumble strips sinusoidal.

KIRK J. HOFF
REGISTERED
PROFESSIONAL
PE-4683
ENGINEER
NORTH DAKOTA

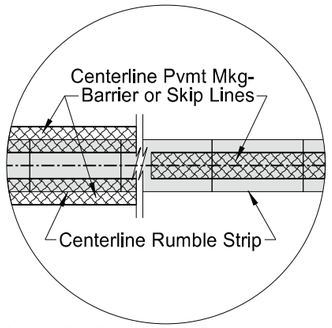
05/26/23

RUMBLE STRIPS
UNDIVIDED HIGHWAYS (SHOULDERS LESS THAN 4')

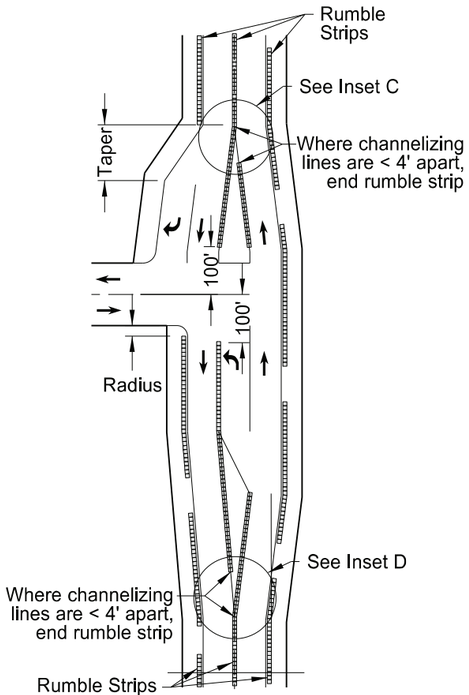
D-760-4



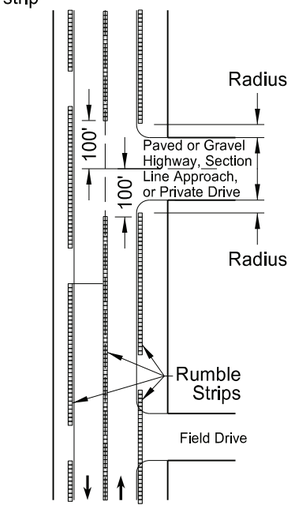
Inset A - Edgeline Rumble Strip
(Layout for opposite shoulder reversed)



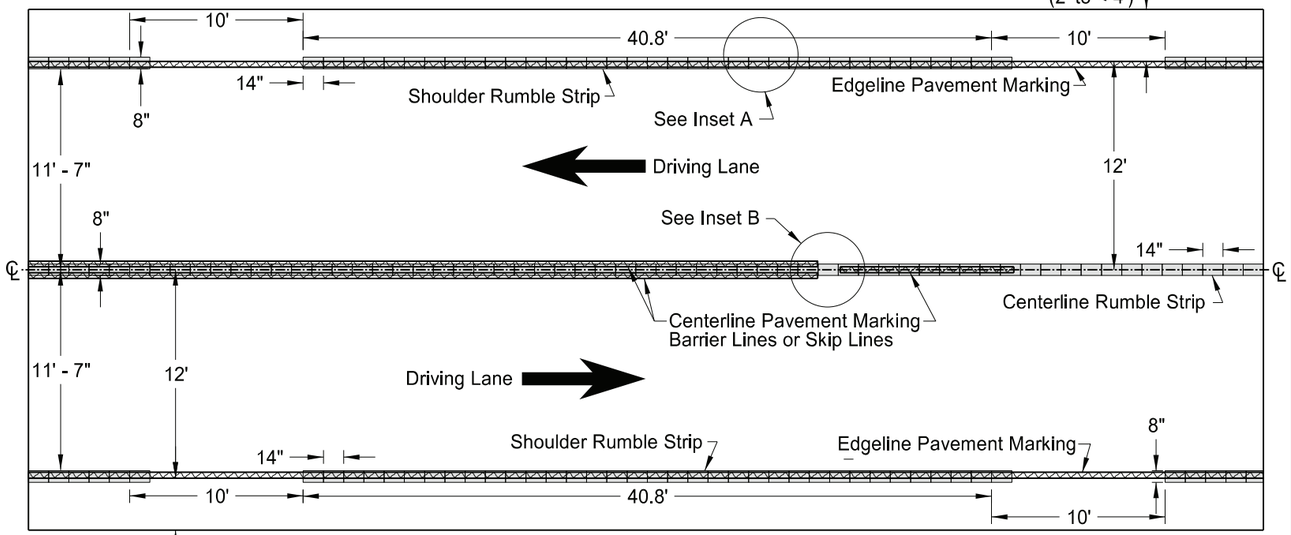
Inset B - Centerline Rumble Strip



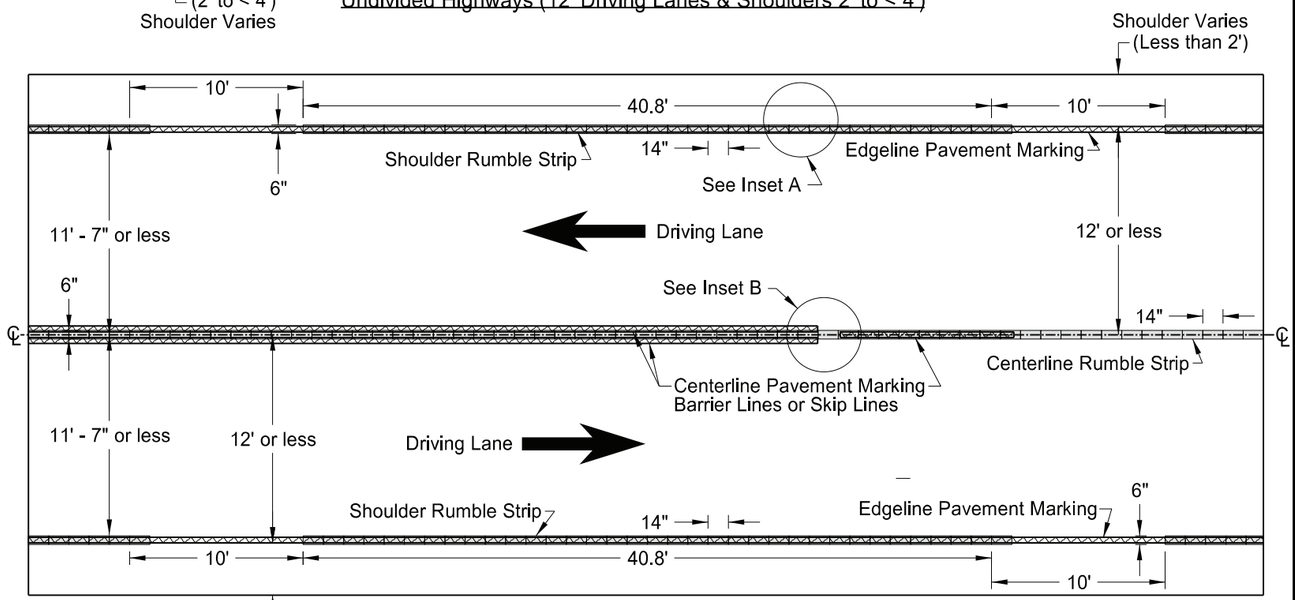
Turn Lane
(Right & Left)



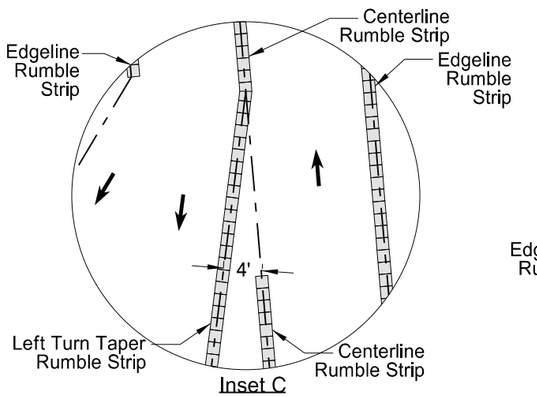
Entrance Roadways



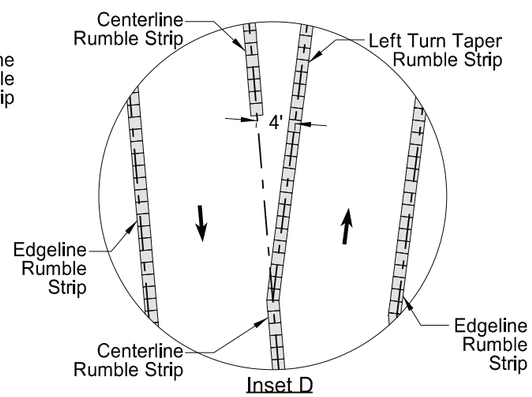
Undivided Highways (12' Driving Lanes & Shoulders 2' to < 4')



Undivided Highways (12' Driving Lanes or less & Shoulders Less than 2')



Inset C



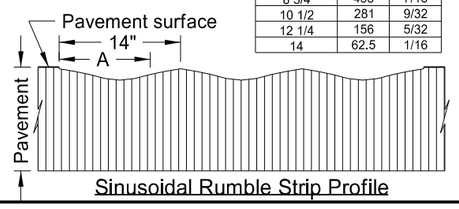
Inset D

NOTES:
1) Discontinue shoulder rumble strips through the entire length of right turn lanes and tapers, and at the radius of paved or gravel highways, section line approaches, or private drives.

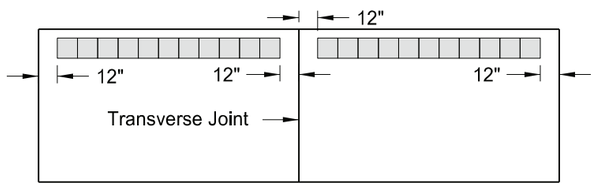
2) Discontinue centerline rumble strips 100' before and after paved or gravel highways, section line approaches, or private drives. Place rumble strips at left turn lanes as shown below.

3) No additional quantity provided for centerline rumble strips on left turn tapers. Include all costs for centerline rumble strips on left turn tapers in the price bid for "Sinusoidal Rumble Strip - Asphalt Centerline" or "Sinusoidal Rumble Strip - Concrete Centerline".

Milling Depths		
Location A (in)	Depth	
	MIL	in
0	62.5	1/16
1 3/4	156	5/32
3 1/2	281	9/32
5 1/4	438	7/16
7	500	1/2
8 3/4	438	7/16
10 1/2	281	9/32
12 1/4	156	5/32
14	62.5	1/16



Sinusoidal Rumble Strip Profile



Discontinue rumble strip approx. 12" on both sides of PCC transverse joint

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-29-09	
REVISIONS	
DATE	CHANGE
2-25-10	Note 4 was added.
4-19-10	Revised Note 5, Note 6, and Turn Lane (Right & Left).
9-08-11	Revised Notes and D-760-4.
1-26-12	Revised details for rumble strip widths and dimensions.
10-25-19	Added missing dimensions.
11-16-21	Revised turn lane rumble layout.
3-07-23	Added Note 3.
5-26-23	Rumble Strips made Sinusoidal.

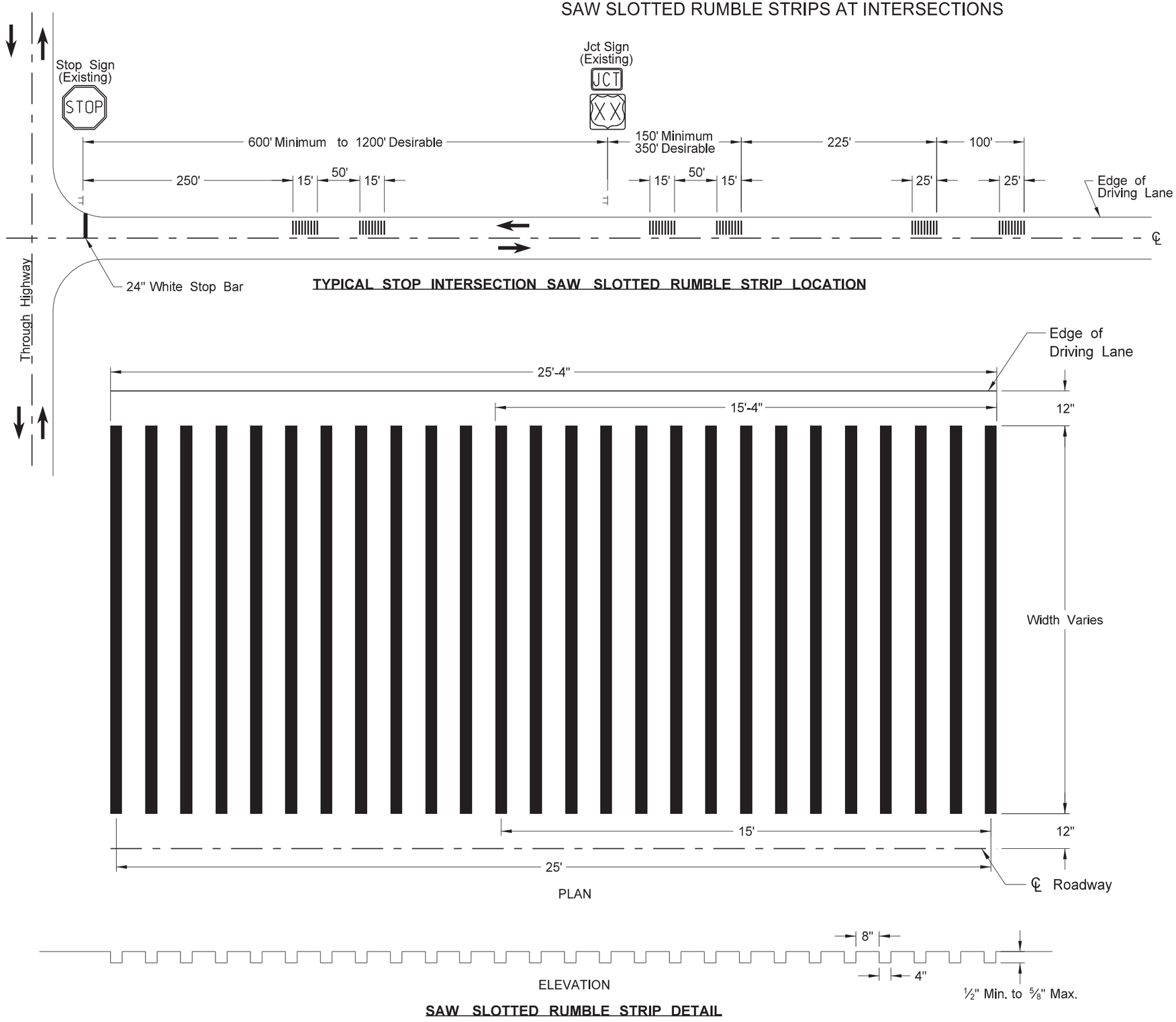
KIRK J. HOFF
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PROFESSIONAL
PE-4683
ENGINEER
NORTH DAKOTA

05/26/23

DocuSign Envelope ID: C174DEDF-0A0D-4A6A-B116-79082F516368

SAW SLOTTED RUMBLE STRIPS AT INTERSECTIONS

D-760-5



SAW SLOTTED RUMBLE STRIP DETAIL

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-29-09	
REVISIONS	
DATE	CHANGE
2-22-10	Saw Slotted width revised.
2-25-10	Note 7 was added.
9-08-11	Revised Notes and D-760-5.
7-07-14	Deleted Notes.
8-27-19	New Design Engr PE Stamp.
8-09-24	Electronic Stamp/Signature.

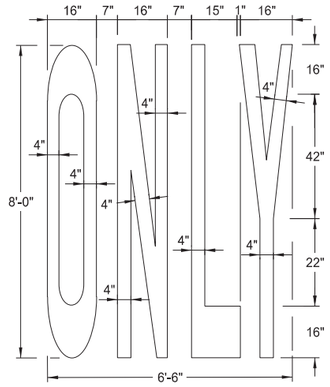
KIRK J. HOFFA
REGISTERED
PROFESSIONAL
PE-4683
ENGINEER
NORTH DAKOTA

08/09/24

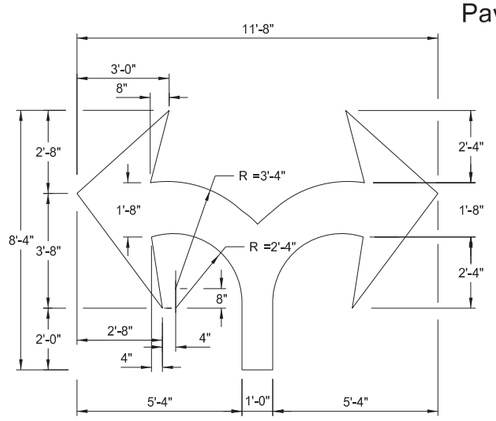
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Pavement Marking Message Details

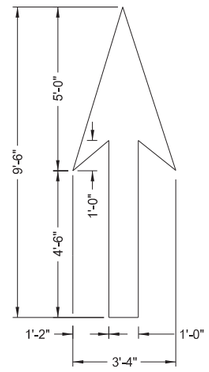
D-762-1



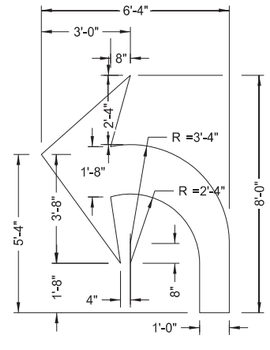
22 S. F.



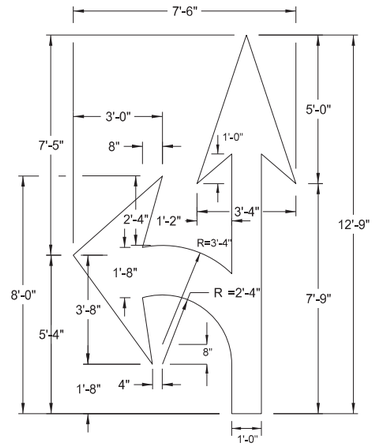
29 S. F.



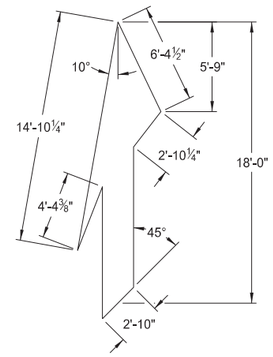
12 S. F.



16 S. F.

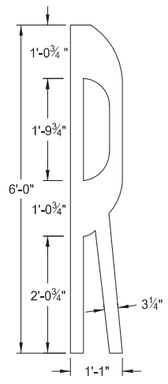


27 S. F.

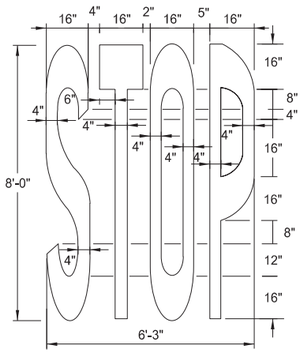


41 S. F.

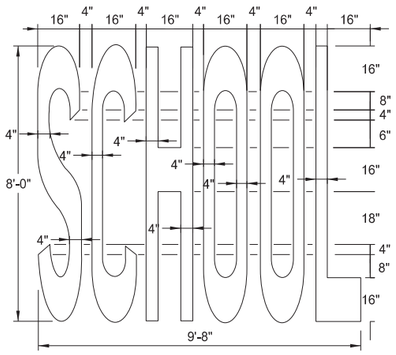
Note: Rotate merge arrow 20° from edge of roadway.



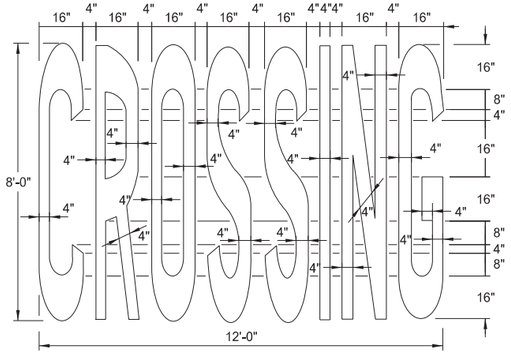
4 S. F.



22 S. F.



34.5 S. F.

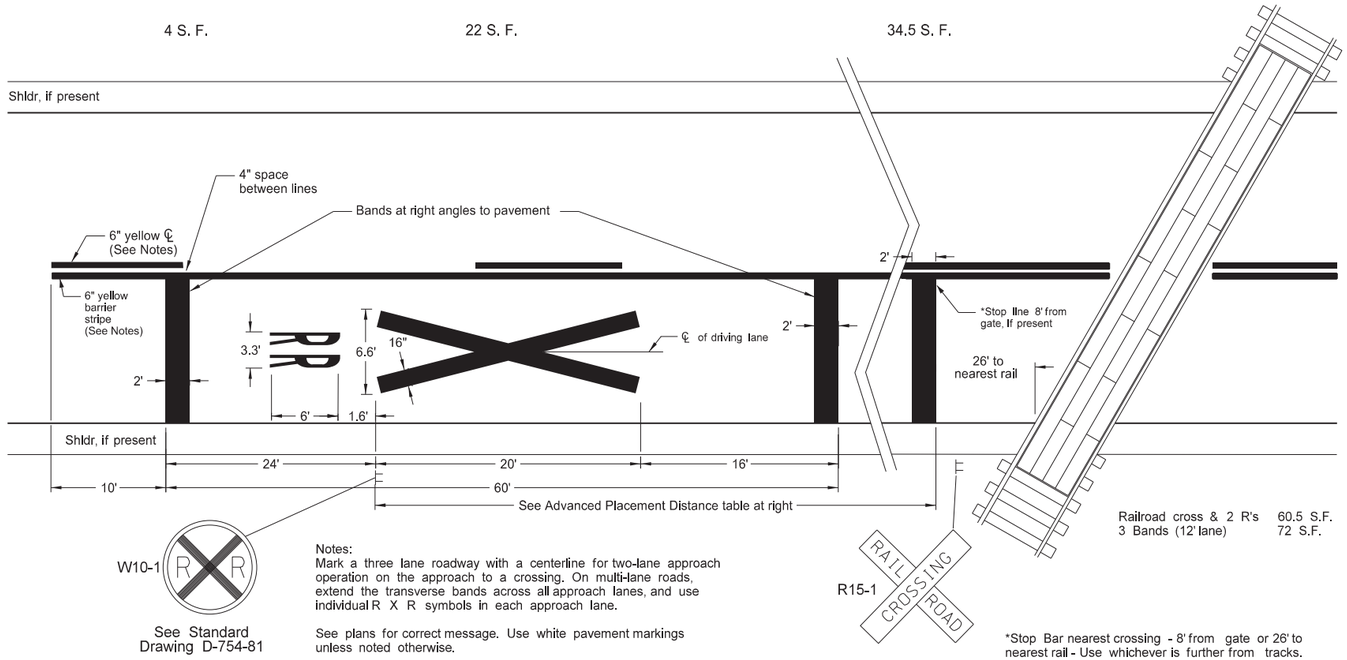


46 S. F.

Speed Limit	Chevron Width	Chevron Spacing 45° to Traffic
0-25 mph	8"	5'
30-40 mph	8"	15'
45 mph and above	12"	25'

Chevron Crosshatching Table

Centerline Pavement Marking Skip Spacing Detail



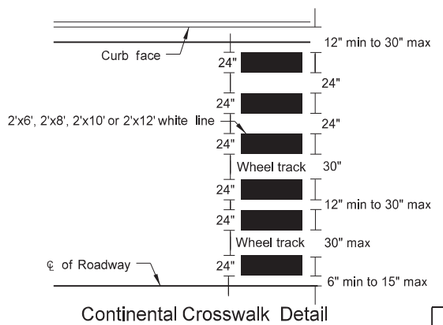
Notes:
Mark a three lane roadway with a centerline for two-lane approach operation on the approach to a crossing. On multi-lane roads, extend the transverse bands across all approach lanes, and use individual R X R symbols in each approach lane.

See plans for correct message. Use white pavement markings unless noted otherwise.

Railroad cross & 2 R's 60.5 S.F.
3 Bands (12' lane) 72 S.F.

*Stop Bar nearest crossing - 8' from gate or 26' to nearest rail - Use whichever is further from tracks.

Advance Placement Distance for Railroad Warning Signs	
Posted or 85th Percentile Speed	Advance Distance
20 mph	min. 100 ft
25 mph	min. 100 ft
30 mph	min. 100 ft
35 mph	min. 100 ft
40 mph	125 ft
45 mph	175 ft
50 mph	250 ft
55 mph	325 ft
60 mph	400 ft
65 mph	475 ft
70 mph	550 ft



Continental Crosswalk Detail

NOTES:

1. Normal width line - 6 inches wide for freeways, expressways, and ramps; 6 inches for all other roadways with speed limits > 40 mph.
2. Use 4 or 6 inch wide pavement marking for all other roadways with speed limits ≤ 40 mph.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION

12-6-11

REVISIONS

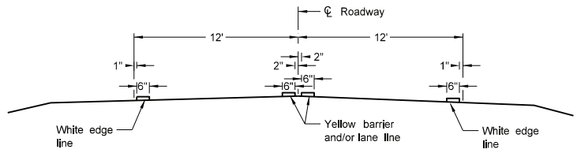
DATE	CHANGE
10-17-17	Updated to active voice.
08-27-19	New Design Engineer PE Stamp.
01-28-2020	Revised min Stop Bar distance to rail.
11-22-2023	Revised pavement marking widths.

KIRK J. HOFF REGISTERED PROFESSIONAL PE-4683 11/22/23 ENGINEER NORTH DAKOTA

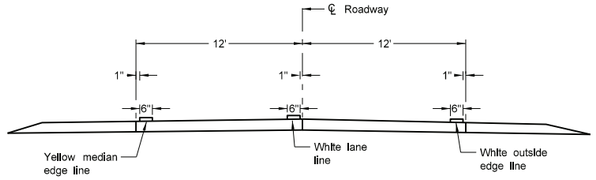
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PAVEMENT MARKING

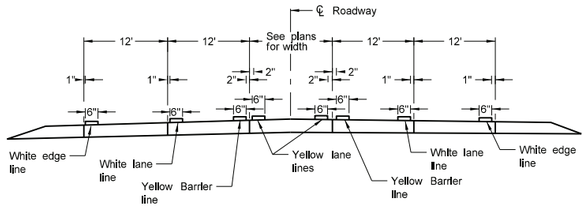
D-762-4



Two Lane Two Way
RURAL ROADWAY



Two Lane Roadway
INTERSTATE HIGHWAY
Concrete Section



RURAL FIVE LANE ROADWAY
Concrete Section

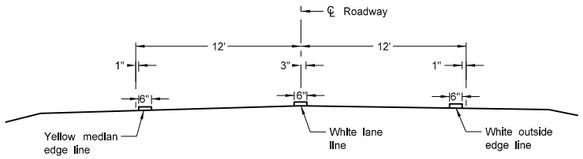
NOTES:

1. Continue edge lines through private drives and field drives. Break edge lines for intersections.

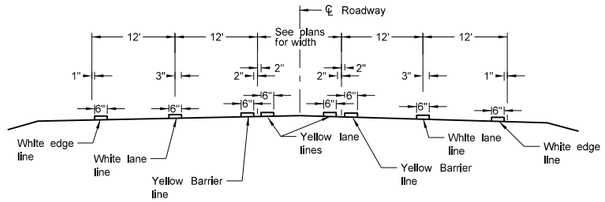
   For section lines, county roads, and street approaches, stripe the radii and edge lines of the paved surface within the right of way except where curb and gutter is present.

2. Normal width line - 6 inches wide for freeways, expressways, and ramps; 6 inches for all other roadways with speed limits > 40 mph,

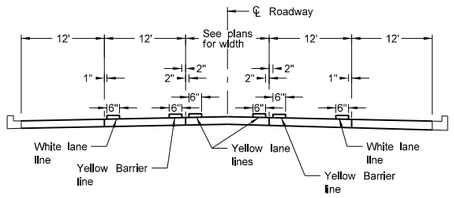
3. Use 4 or 6 inch wide pavement marking for all other roadways with speed limits < 40 mph.



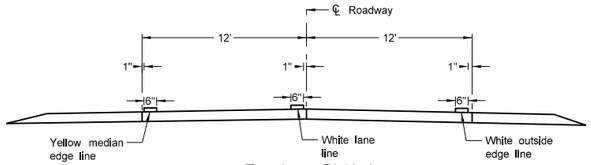
Two Lane Divided
Rural Roadway
PRIMARY HIGHWAY
Asphalt Section



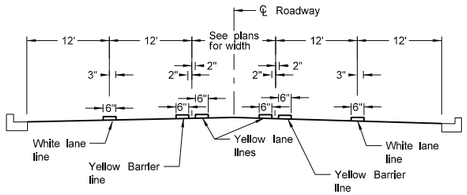
RURAL FIVE LANE ROADWAY
Asphalt Section



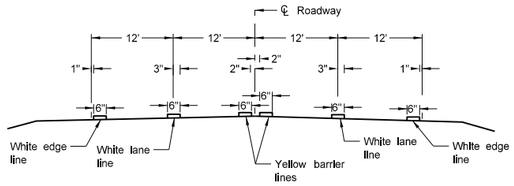
URBAN FIVE LANE SECTION
Concrete Section



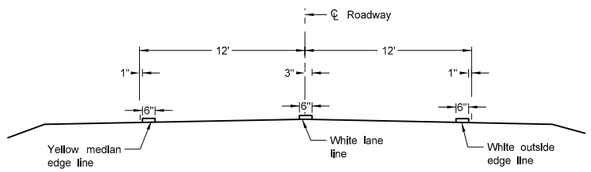
Two Lane Divided
Rural Roadway
PRIMARY HIGHWAY
Concrete Section



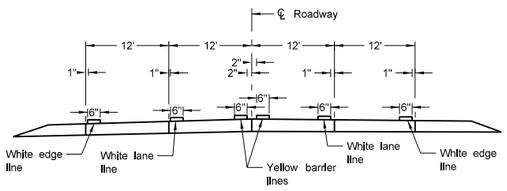
URBAN FIVE LANE SECTION
Asphalt Section



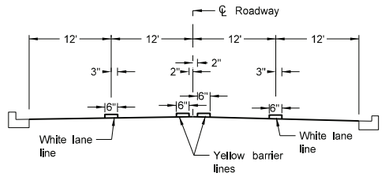
RURAL FOUR LANE ROADWAY
Asphalt Section



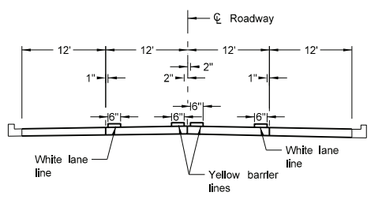
Two Lane Roadway
INTERSTATE HIGHWAY
Asphalt Section



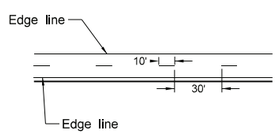
RURAL FOUR LANE ROADWAY
Concrete Section



URBAN FOUR LANE SECTION
Asphalt Section



URBAN FOUR LANE SECTION
Concrete Section



CENTERLINE PAVEMENT MARKING SKIP SPACING DETAIL

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-1-10	
REVISIONS	
DATE	CHANGE
10-17-17	Updated to active voice.
08-27-19	New Design Engineer PE Stamp.
11-22-23	Revised pavement marking widths.
07-09-24	Modified Note 1.

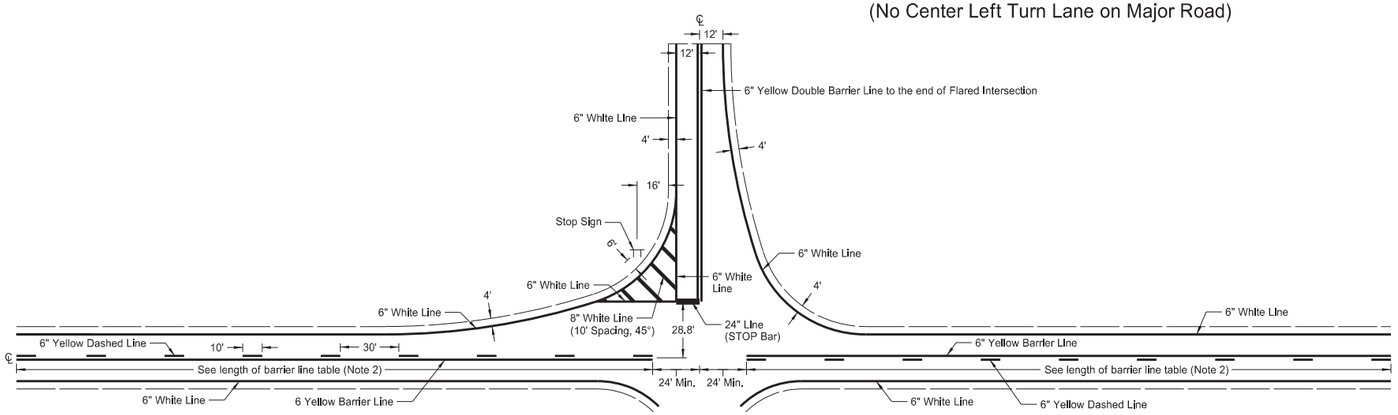
KIRK J. HOFF
REGISTERED
PROFESSIONAL
PE-4683
07/09/24
ENGINEER
NORTH DAKOTA

DocuSign Envelope ID: 09EA856C-BD61-42B6-B726-BC2420A5CEC1

PAVEMENT MARKING FOR STANDARD 90 DEGREE FLARED INTERSECTION

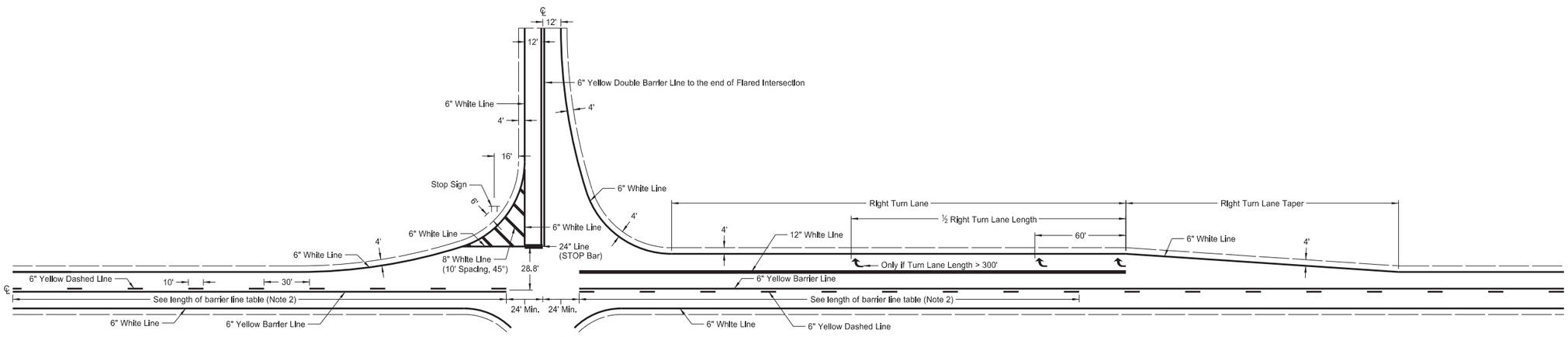
D-762-5

(No Center Left Turn Lane on Major Road)



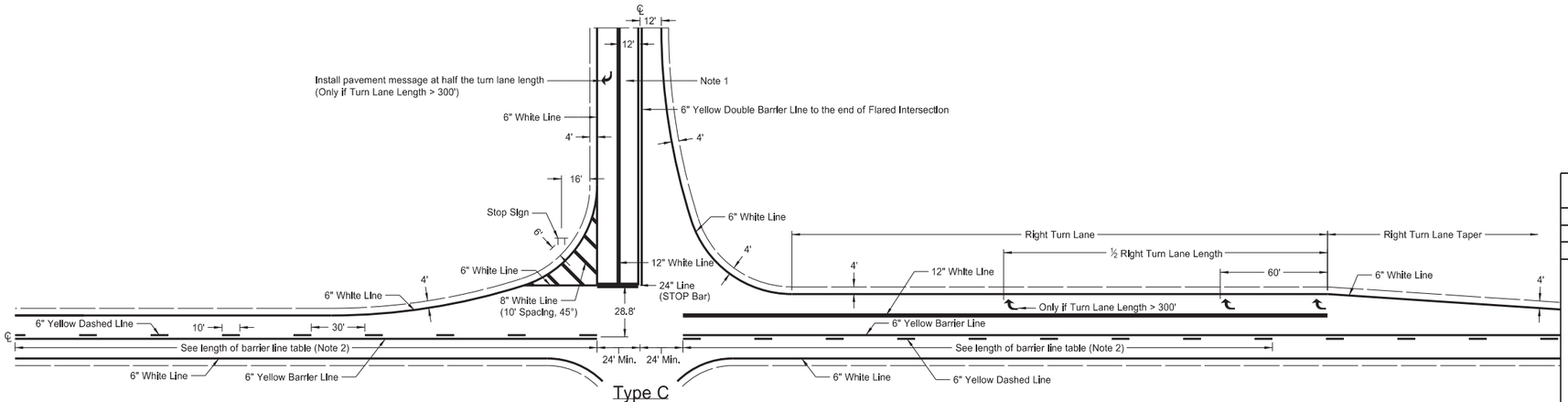
Type A

(No turn lanes present)



Type B

(Right Turn Lane on Major Road)



Type C

(Right Turn Lane on Major Road, and Turn Lane on Minor Road)

Notes

1. At "T" intersections (3-leg), additionally install left turn pavement marking message arrow.
2. The barrier lines have variable distances dependent on speed limit. Obtain barrier line length from table below (stopping sight distance.)
3. Normal width line - 6 inches wide for freeways, expressways, and ramps; 6 inches for all other roadways with speed limits > 40 mph.
4. Use 4 or 6 inch wide pavement marking for all other roadways with speed limits ≤ 40.
5. Wide line - 8 inches wide if 4 inch normal width lines are used and 12 inches wide if 6 inch normal width lines are used.

Table for Length of Barrier Line									
Speed Limit (mph)	30	35	40	45	50	55	60	65	70
Minimum Length	200'	250'	305'	360'	425'	495'	570'	645'	730'

6" Marking

8" Marking

12" Marking

24" Marking

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION

3-29-16

REVISIONS

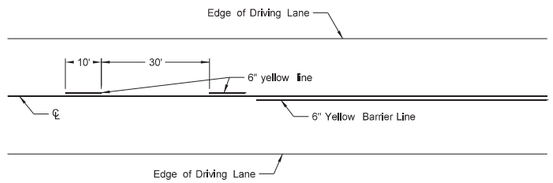
DATE	CHANGE
8-17-17	Updated note & dimensioning.
8-30-18	Corrected pvmt mkg placement.
8-27-19	New Design Engineer PE Stamp.
11-22-23	Revised pavement marking widths.
1-17-24	Revised wide pvmt mkg width.

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01/17/24
ENGINEER
NORTH DAKOTA

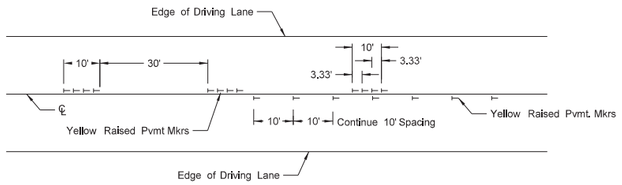
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SHORT-TERM PAVEMENT MARKING

D-762-11

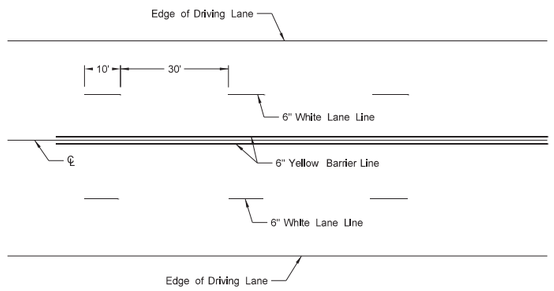


Painted or Tape Lines

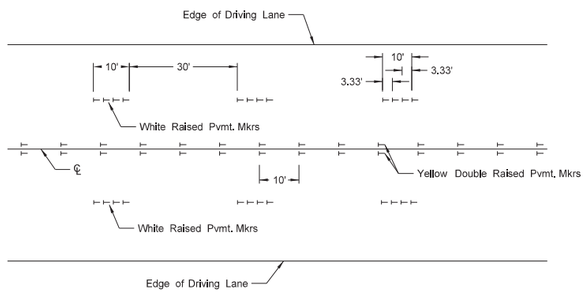


Raised Pavement Markers

TWO-LANE TWO-WAY ROADWAY

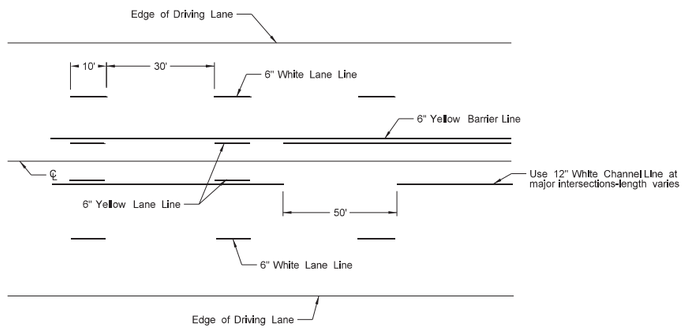


Painted or Tape Lines

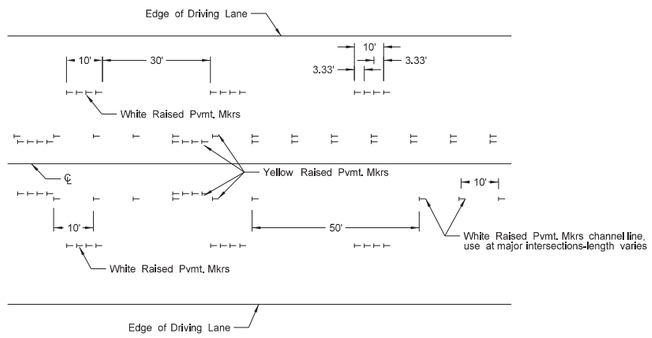


Raised Pavement Markers

FOUR LANE ROADWAY

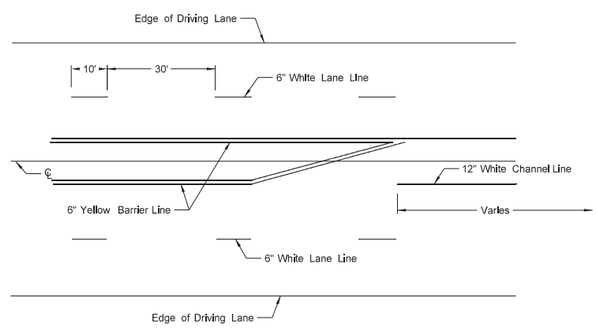


Painted or Tape Lines

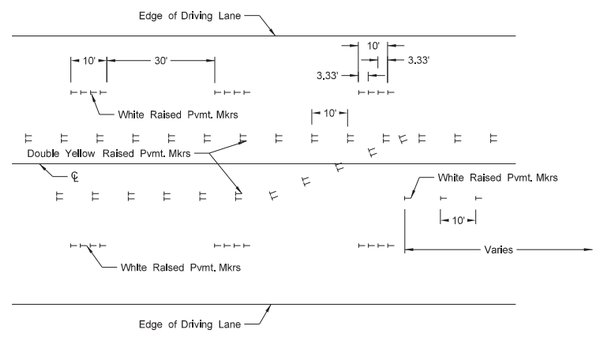


Raised Pavement Markers

FIVE LANE ROADWAY TWO WAY LEFT TURN



Painted or Tape Lines



Raised Pavement Markers

FIVE LANE ROADWAY WITH MARKED ISLANDS

NOTES:

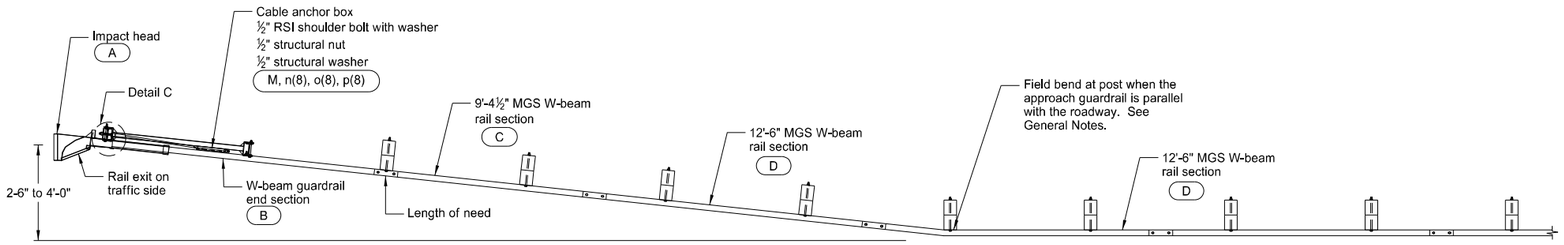
1. Place no passing zones on two-lane two-way roadways as shown. In lieu of short term no passing zone pavement markings, place no passing zone signs. Replace no passing zone signs with short term no passing zone pavement marking within three days.
2. Place short term center line stripe (paint) on top lift to match exact placement of permanent stripe.
3. Remove raised markers and tape markings after permanent pavement marking is installed.
4. Normal width line - 6 inches wide for freeways, expressways, and ramps; 6 inches for all other roadways with speed limits > 40 mph.
5. Use 4 or 6 inch wide pavement marking for all other roadways with speed limits ≤ 40 mph.
6. Wide lines - 8 inches wide if 4 inch normal width lines are used and 12 inches wide if 6 inch normal width lines are used.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-1-10	
REVISIONS	
DATE	CHANGE
3-29-16	Re-numbered to be D-762-11 (previously was D-762-6)
10-17-17	Updated to active voice.
8-27-19	New Design Engineer PE Stamp.
11-22-23	Revised pavement marking widths.
1-17-24	Revised wide pvmt marking width.

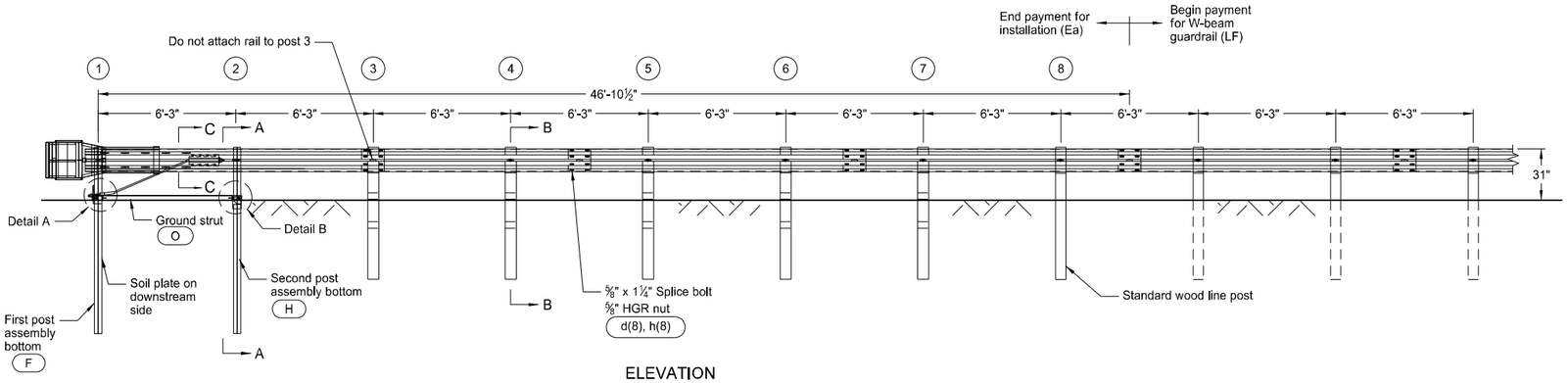
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ENGINEER
NORTH DAKOTA

MGS FLARED ENERGY ABSORBING TERMINAL - WOOD POST

D-764-38



PLAN



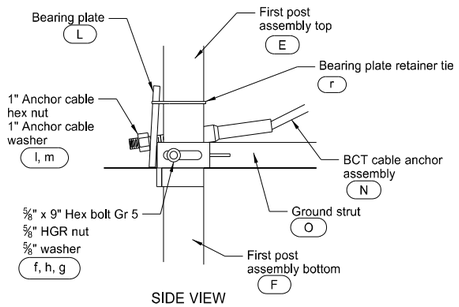
ELEVATION

ITEM	ITEM NO.	BILL OF MATERIALS	QTY
A	F3000	IMPACT HEAD	1
B	SF1303	W-BEAM GUARDRAIL END SECTION, 12 Ga	1
C	G12025	9'-4½" MGS W-BEAM RAIL SECTION, 12 Ga	1
D	G1203A	12'-6" MGS W-BEAM RAIL SECTION, 12 Ga	2
E	UHP1A	FIRST POST ASSEMBLY TOP	1
F	HP1B	FIRST POST ASSEMBLY BOTTOM	1
G	UHP2A	SECOND POST ASSEMBLY TOP	1
H	HP2B	SECOND POST ASSEMBLY BOTTOM	1
J	UP671	WOOD CRT POST	5
K	P675	WOOD BLOCKOUT OR RECYCLE EQUIVALENT	5
L	E750	BEARING PLATE	1
M	S760	CABLE ANCHOR BOX	1
N	E770	BCT CABLE ANCHOR ASSEMBLY	1
O	S785	GROUND STRUT HINGED POST	1
		HARDWARE	
a	B5160304A	⅝" x 3" HEX BOLT A325	2
b	W0516	⅝" WASHER	4
c	N0516	⅝" HEX NUT	2
d	B580122	⅝" Dia x 1¼" SPLICE BOLT	33
e	B581802	⅝" Dia X 18" HGR BOLT	5
f	B580904A	⅝" Dia x 9" HEX BOLT GRD 5	1
g	W050	⅝" WASHER	7
h	N050	⅝" Dia HGR NUT	39
j	B340854A	¾" Dia x 8½" HEX BOLT GRD A449	1
k	N030	¾" Dia HEX NUT	1
l	N100	1" ANCHOR CABLE HEX NUT	2
m	W100	1" ANCHOR CABLE WASHER	2
n	SB12A	½" RSI SHOULDER BOLT WITH WASHER	8
o	N012A	½" STRUCTURAL NUT	8
p	W012A	½" STRUCTURAL WASHER	8
r	CT-100ST	BEARING PLATE RETAINER TIE	1

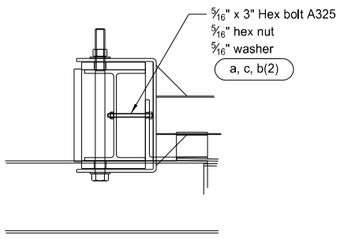
NOTE: Standard wood line post, block, and associated hardware not included in Bill of Materials Table.

GENERAL NOTES:

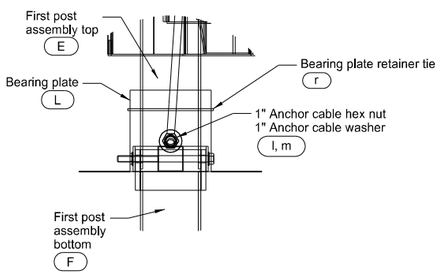
1. Wood posts are required with the Flared Energy Absorbing Terminal except posts 1 and 2.
2. Galvanize all bolts, nuts, cable assemblies, cable anchors, and bearing plates.
3. Flare the Flared Energy Absorbing Terminal when the approach guardrail is parallel with the roadway. When the approach guardrail is flared at 16:1 to 10:1, ensure the Flared Energy Absorbing Terminal has only the flare rate of the guardrail. When the guardrail flare is between 10:1 and 7:1, ensure the Flared Energy Absorbing Terminal is turned parallel to the roadway.
4. Site grade as necessary to ensure the lower sections of the posts do not protrude more than 4" above the ground (measured along a 5' cord).
5. Install the lower section of the hinged posts without the upper post attached. If the post is placed in a drilled hole, compact the backfill material to prevent settlement.
6. Install the breakaway cable assembly taut. Use a locking device (vice grips or channel lock pliers) to prevent cable from twisting when tightening nuts.
7. "Toe nail" the wood blockouts to the rectangular wood posts with two 20 penny galvanized nails to prevent them from turning when the wood shrinks.



SIDE VIEW

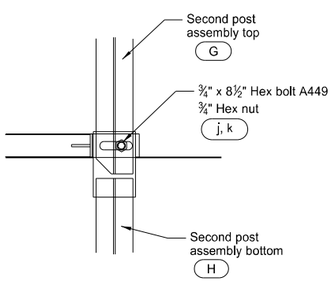


DETAIL C
Post 1 (Impact Head connection)

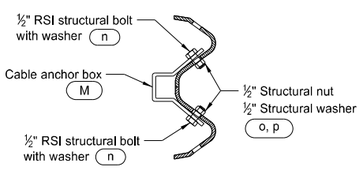


FRONT VIEW

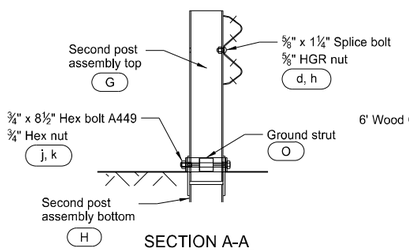
DETAIL A
Post 1



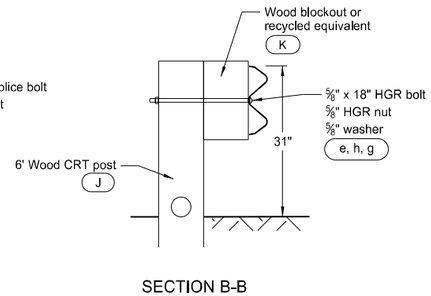
DETAIL B
Post 2



SECTION C-C



SECTION A-A
Post 2



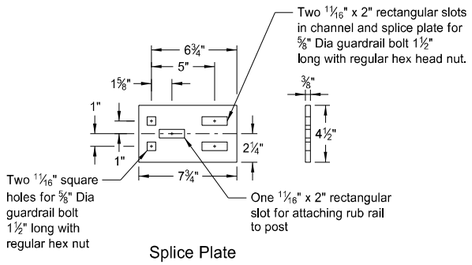
SECTION B-B
Posts 3 through 7

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
7-14-17	
REVISIONS	
DATE	CHANGE
12-02-20	Updated notes to active voice.

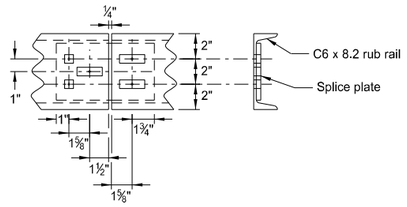
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ENGINEER
NORTH DAKOTA
Kirk J Hoff
12 02 2020

MGS W-BEAM GUARDRAIL GENERAL DETAILS

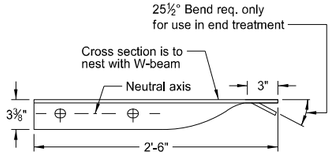
D-764-40

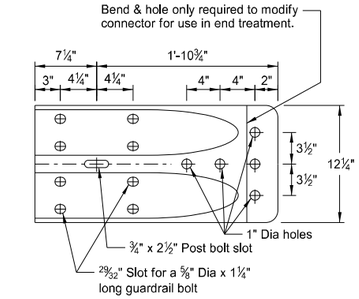


Splice Plate

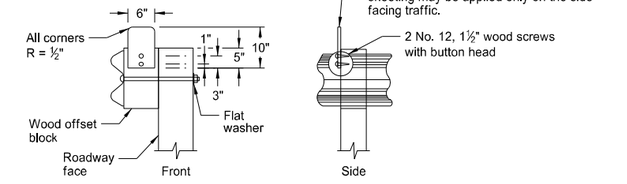


Splice Detail



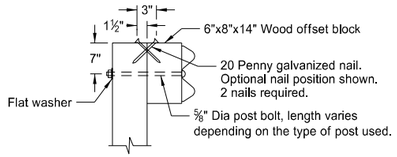


W BEAM TERMINAL CONNECTOR



REFLECTORIZED PLATE DETAIL

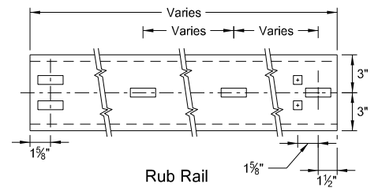
NOTE: Additional reflectors are added to the W-beam guardrail quantities for placement on end treatment.



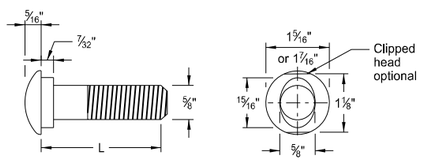
TYPICAL WOOD POST ATTACHMENT DETAIL

NOTES:

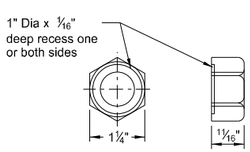
1. Begin reflector plates at the first post and space at 25' centers on guardrail less than 250' length and at 50' centers for guardrail over 250' length. Provide the reflector the same color as the pavement marking adjacent to it unless noted otherwise on the plans.
2. Replacing bituminous material at guardrail post: Dispose all excess earth from excavations for guard posts as directed by the engineer. Replace bituminous material wherever guardrail is installed after mat has been laid. Cost of excavation and replacing of bituminous material to be included in the price bid for other items.
3. Fit the Object Marker within the vertical edges of the Impact Plate. Provide type XI retroreflective sheeting meeting the requirements of Section 894.02.E of the standard specifications. Apply the sheeting to 0.100 Aluminum sheeting meeting the requirements of Section 894.01.A. Attach the Object Marker to the Impact Head Plate with rivets or other attachment device. Ensure the rivets or attachment device are non-rust. Slope the stripes downward toward the roadway side.
4. Guardrail installation height tolerance = ±1".



C6x8.2 RUB RAIL AND SPLICE PLATE

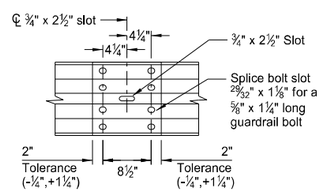


5/8" Diameter Guardrail Bolt	
L	Thread Length
1 1/4"	Full length thread
2"	1 3/4" Min thread length
9 1/2"	4" Min thread length
18"	4" Min thread length
20"	4" Min thread length
22"	4" Min thread length
25"	4" Min thread length



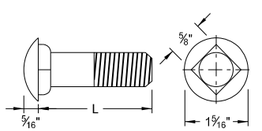
5/8" Dia recess nut

5/8" GUARDRAIL BOLT & RECESS NUT



SPLICE DETAIL

NOTE: Do not install center bolt in the 3/4" x 2 1/2" slot at mid span splices.

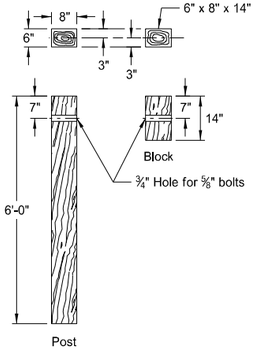


5/8" Diameter Carriage Bolt	
L	Thread Length
1 1/2"	Full length thread
3"	1 1/2" Min thread length
11"	1 3/4" Min thread length
13"	1 3/4" Min thread length



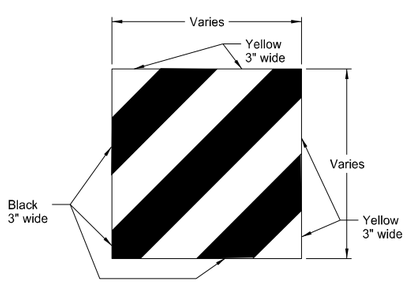
5/8" Dia hex nut

5/8" CARRIAGE BOLT & NUT

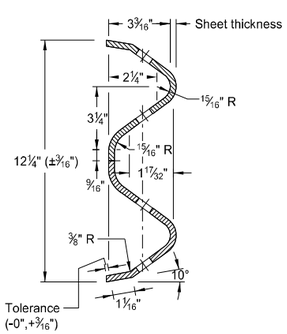


6" x 8" WOOD POST & BLOCK

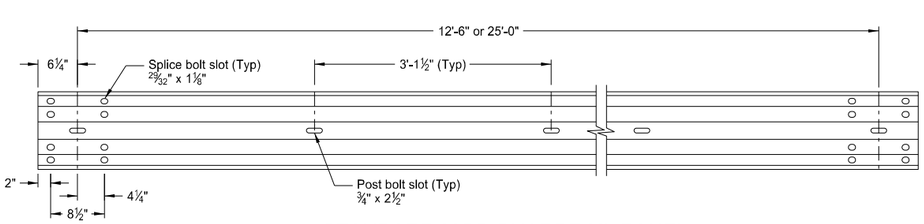
NOTE: Where soil conditions require, alternate lengths may be specified, in 6" increments.



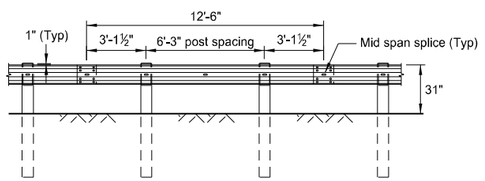
IMPACT HEAD OBJECT MARKER



W-BEAM CROSS SECTION



STANDARD MGS GUARDRAIL PANEL



STANDARD MGS GUARDRAIL SYSTEM

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
7-14-17	
REVISIONS	
DATE	CHANGE
12-02-20	Updated clipped head to optional

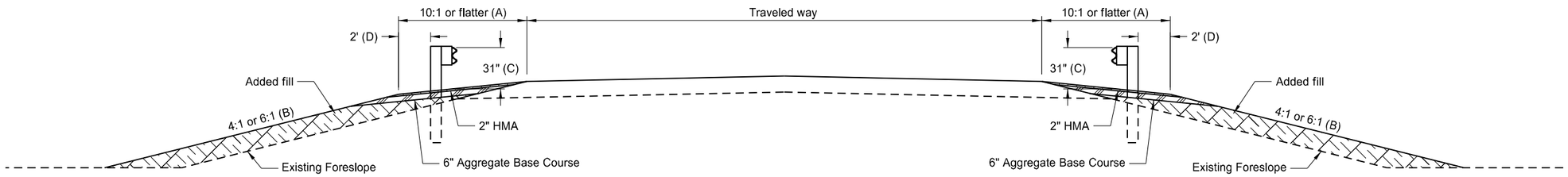
KIRK J. HOFF REGISTERED PROFESSIONAL PE-4683 ENGINEER NORTH DAKOTA

Kirk J Hoff

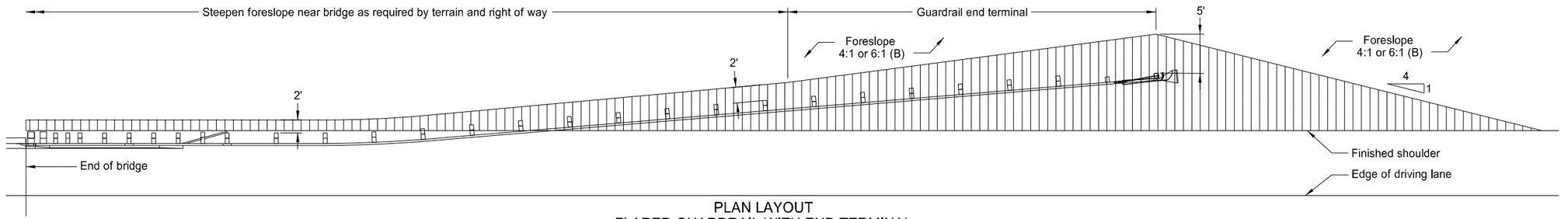
12 02 2020

D-764-48

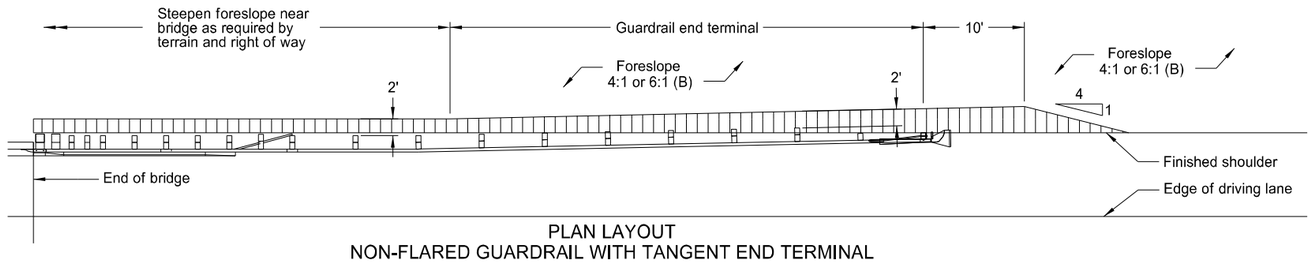
TYPICAL GRADING AT BRIDGE ENDS WITH MGS W-BEAM GUARDRAIL



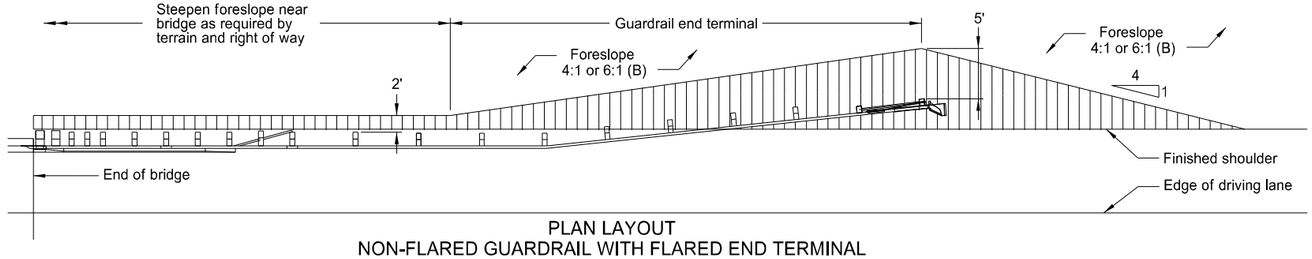
TYPICAL SECTION



PLAN LAYOUT
FLARED GUARDRAIL WITH END TERMINAL



PLAN LAYOUT
NON-FLARED GUARDRAIL WITH TANGENT END TERMINAL



PLAN LAYOUT
NON-FLARED GUARDRAIL WITH FLARED END TERMINAL

NOTES:

(A) Use slope flatter than 10:1 when required to provide proper guardrail height.

(B) When normal foreslope is 4:1, use added fill slope of 4:1. When normal foreslope is 6:1, use added fill slope of 6:1.

(C) Measure from top of guardrail to top of surfacing at front face of guardrail.

(D) Vary dimension at end terminals per Plan Layouts shown on this sheet.

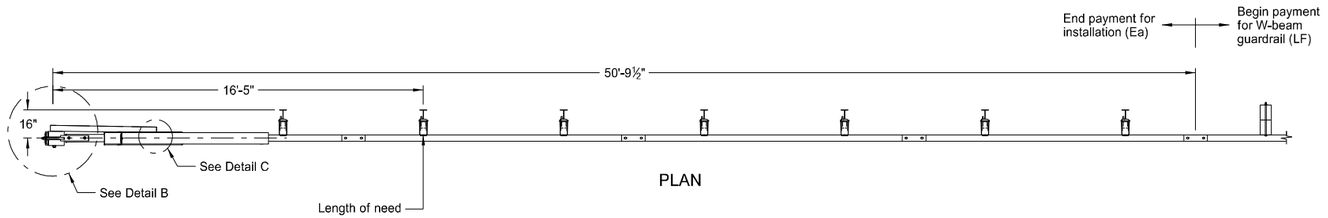
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
7-14-17	
REVISIONS	
DATE	CHANGE
12/02/20	Updated notes to active voice.

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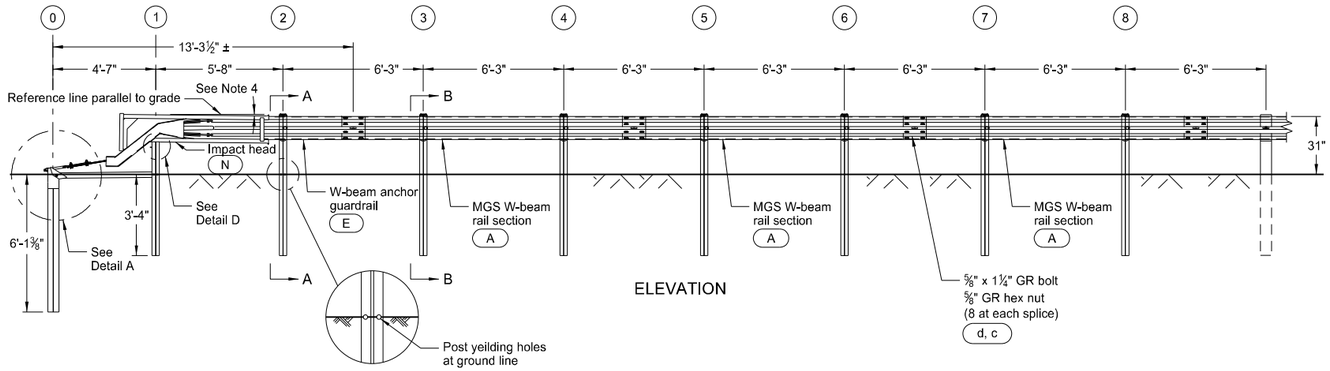
12 02 2020

MASH SOFTSTOP END TERMINAL - STEEL POST

D-764-50



PLAN

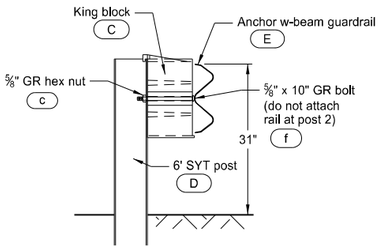


ELEVATION

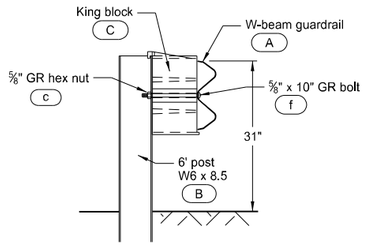
DETAIL E
Posts 1 & 2

GENERAL NOTES:

1. Galvanize all bolts, nuts, cable assemblies, cable anchors, and bearing plates.
2. Flare the SoftStop at a rate of 25:1 or flatter.
3. Do not curve the guardrail within the SoftStop under any circumstances.
4 If necessary, install the SoftStop impact head parallel to the grade line or with an upward tilt. See softstop assembly manual for specific details.

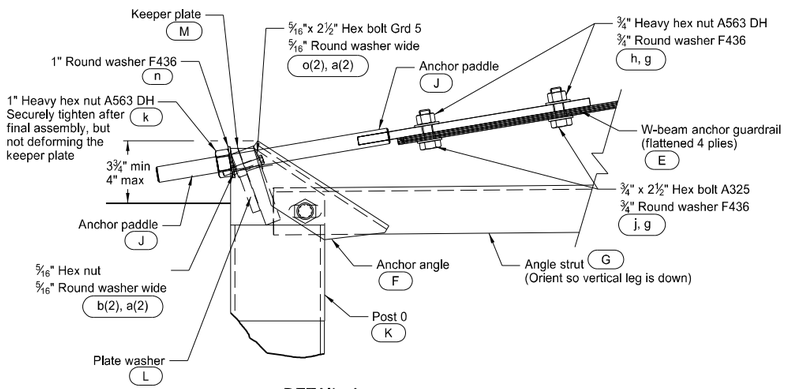


SECTION A-A
Post 2

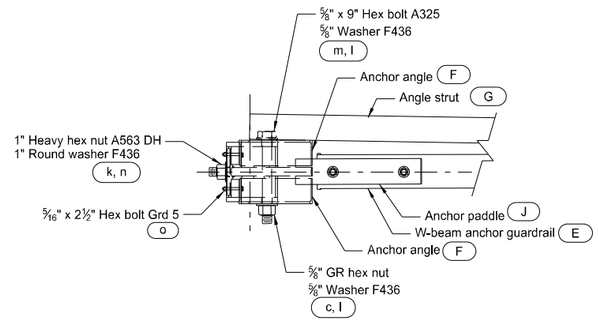


SECTION B-B
Posts 3 through 8

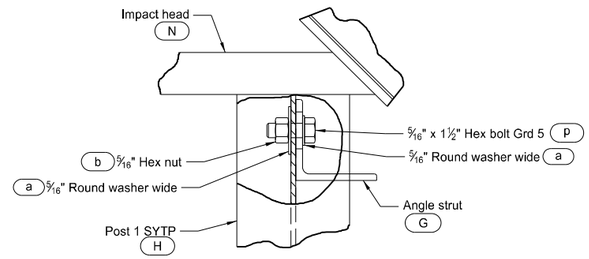
ITEM	ITEM NO.	BILL OF MATERIALS	QTY
A	000011	12 / 12'-6" / 3'-1½" / S MGS W-BEAM RAIL SECTION	3
B	000533	6'-0" STEEL POST W6 x 8.5	6
C	006777	KING BLOCK 4" X 7½" X 1'-2"	7
D	015000	6'-0" SYT POST / 8.5 / 31" GR HT	1
E	015200	SFST - ANCHOR GUARDRAIL 12'-6"	1
F	015201	SFST - ANCHOR ANGLE	2
G	015202	SFST - ANGLE STRUT	1
H	015203	SFST - POST #1 SYTP	1
J	015204	SFST - ANCHOR PADDLE	1
K	015205	SFST - POST #0	1
L	015206	SFST - PLATE WASHER	1
M	015207	SFST - KEEPER PLATE	1
N	015208	SFST - IMPACT HEAD	1
		HARDWARE	
a	003240	5/16" ROUND WASHER WIDE	6
b	003245	5/16" HEX NUT	3
c	003340	⅝" GR HEX NUT	41
d	003360	⅝" x 1¼" GR BOLT	32
e	003391	⅝" x 1¾" HEX BOLT A325	1
f	003500	⅝" x 10" GR BOLT A307	7
g	003701	¾" ROUND WASHER F436	4
h	003704	¾" HVY HEX NUT A563 DH	2
j	003717	¾" x 2½" HEX BOLT A325	2
k	003908	1" HVY HEX NUT A563 DH	1
l	004372	⅝" WASHER F436	4
m	004489	⅝" x 9" HEX BOLT A325	1
n	004902	1" ROUND WASHER F436	1
o	105285	5/16" x 2½" HEX BOLT GRD 5	2
p	105286	5/16" x 1½" HEX BOLT GRD 5	1



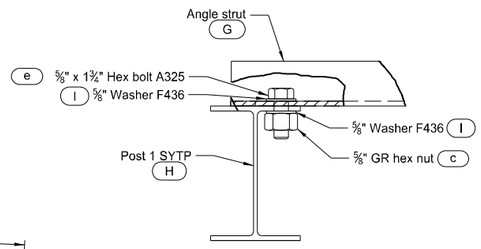
DETAIL A
Post 0



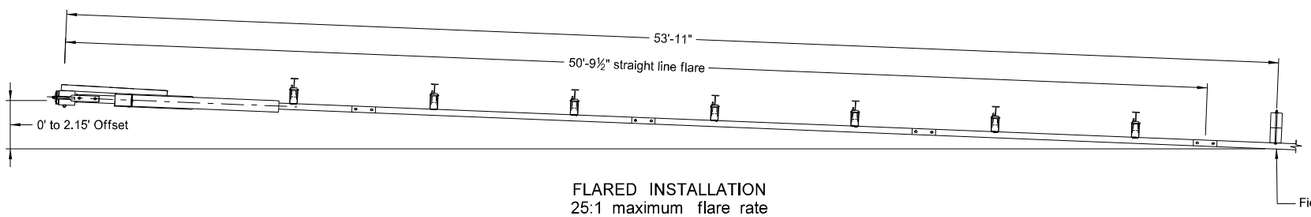
DETAIL B
Post 0



DETAIL D
Post 1



DETAIL C
Post 1
(shown near ground)



FLARED INSTALLATION
25:1 maximum flare rate

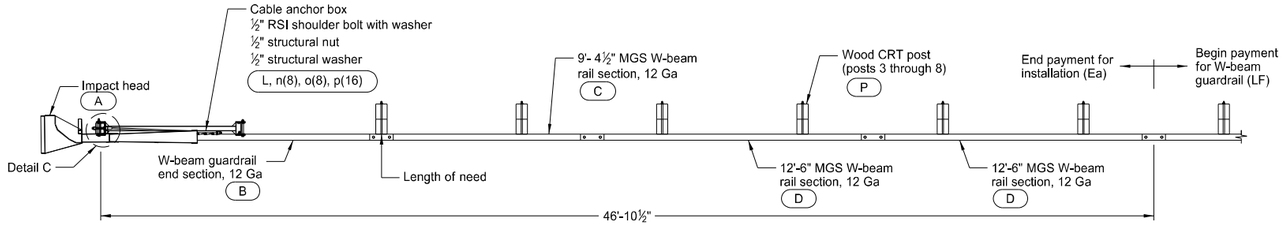
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
7-14-17	
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DATE	CHANGE
12-02-20	Updated notes to active voice.

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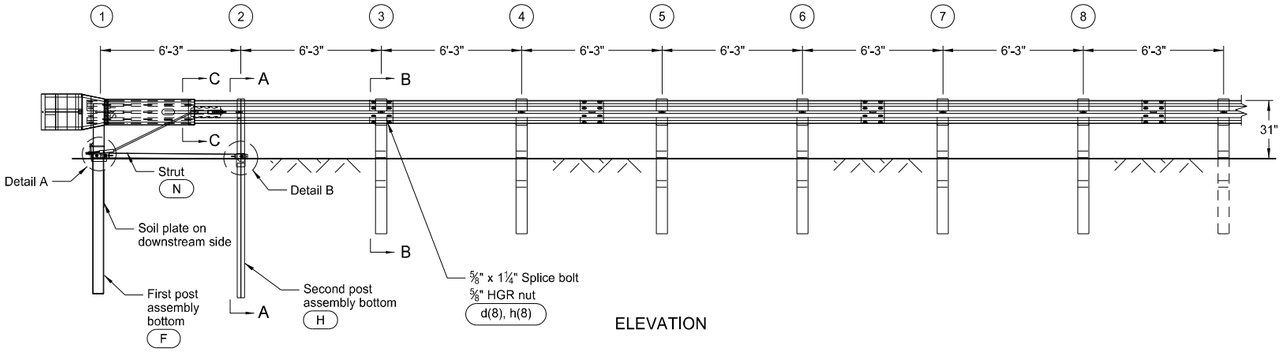
12 02 2020

MASH SEQUENTIAL KINKING TERMINAL - WOOD POST

D-764-51



PLAN

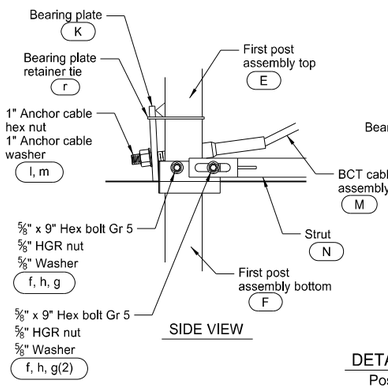


ELEVATION

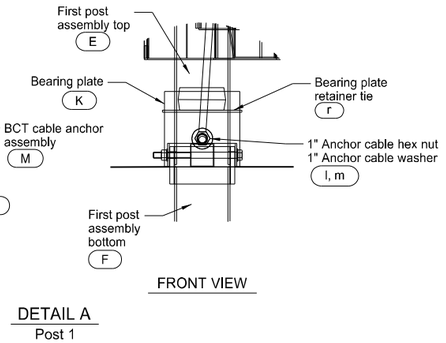
GENERAL NOTES:

1. Galvanize all bolts, nuts, cable assemblies, cable anchors, and bearing plates.
2. Flare the MSKT at a rate of up to 25:1, as needed to prevent the impact head from encroaching on the shoulder.
3. Site grade as necessary to ensure the lower sections of posts do not protrude more than 4" above the ground (measured along a 5' cord).
4. Install the lower section of the hinged posts without the upper post attached. If the post is placed in a drilled hole, compact the backfill material to prevent settlement.
5. Install breakaway cable assembly taut. Use a locking device (vice grips or channel lock pliers) to prevent the cable from twisting when tightening nuts.
6. "Toe nail" the wood blockouts to the rectangular wood posts at post 3 through post 8 with two 20 penny galvanized nails to prevent them from turning when the wood warps.

ITEM	ITEM NO.	BILL OF MATERIALS	QTY
A	MS3000	IMPACT HEAD	1
B	SF1303	W-BEAM GUARDRAIL END SECTION, 12 Ga	1
C	G12025	9'-4½" MGS W-BEAM RAIL SECTION, 12 Ga	1
D	G1203A	12'-6" MGS W-BEAM RAIL SECTION, 12 Ga	2
E	MTPHP1A	FIRST POST ASSEMBLY TOP (6" X 6" X⅛" Tube)	1
F	MTPHP1B	FIRST POST ASSEMBLY BOTTOM (6' W6X15)	1
G	UHP2A	SECOND POST ASSEMBLY TOP	1
H	HP2B	SECOND POST ASSEMBLY BOTTOM	1
K	E750	BEARING PLATE	1
L	S760	CABLE ANCHOR BOX	1
M	E770	BCT CABLE ANCHOR ASSEMBLY	1
N	MS785	STRUT	1
P	UP671	6' WOOD CRT POST	6
R	P675	WOOD BLOCKOUT OR RECYCLED EQUIVALENT	6
		HARDWARE	
a	B5160104A	5/16" x 1" HEX BOLT GR 5	2
b	W0516	5/16" WASHER	4
c	N0516	5/16" HEX NUT	2
d	B580122	⅝" Dia x 1¼" SPLICE BOLT	33
e	B581802	⅝" Dia x 18" HGR BOLT (POSTS 3 THRU 8)	6
f	B580904A	⅝" x 9" HEX BOLT GR 5	2
g	W050	⅝" WASHER	9
h	N050	⅝" Dia HGR NUT	35
j	B340854A	¾" Dia x 8½" HEX BOLT GRD A449	1
k	N030	¾" Dia HEX NUT	1
l	N100	1" ANCHOR CABLE HEX NUT	2
m	W100	1" ANCHOR CABLE WASHER	2
n	SB12A	½" RSI SHOULDER BOLT WITH WASHER	8
o	N012A	½" STRUCTURAL NUT	8
p	W012A	½" STRUCTURAL WASHER	8
r	CT-100ST	BEARING PLATE RETAINER TIE	1

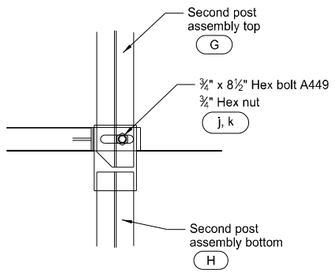


SIDE VIEW



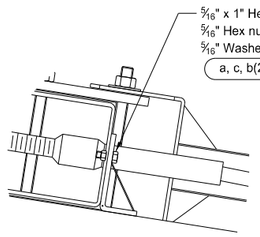
FRONT VIEW

DETAIL A
Post 1

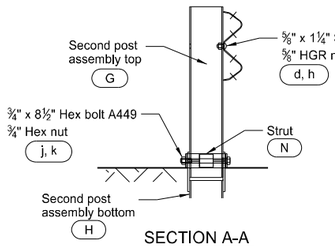


SIDE VIEW

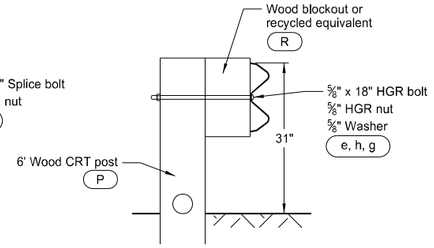
DETAIL B
Post 2



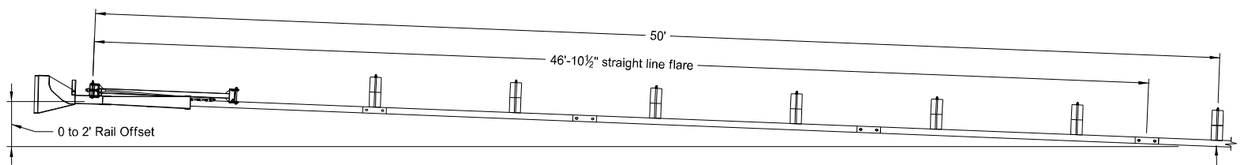
DETAIL C
Post 1 (Impact Head connection)



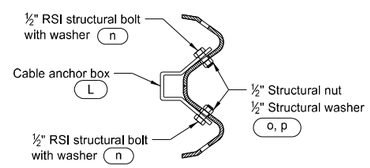
SECTION A-A
Post 2



SECTION B-B
Posts 3 through 8



FLARED INSTALLATION
25:1 maximum flare rate



SECTION C-C

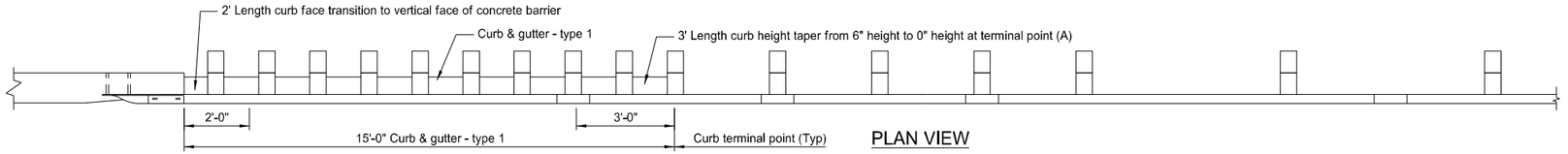
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
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DATE	CHANGE
12-02-20	Updated notes to active voice.

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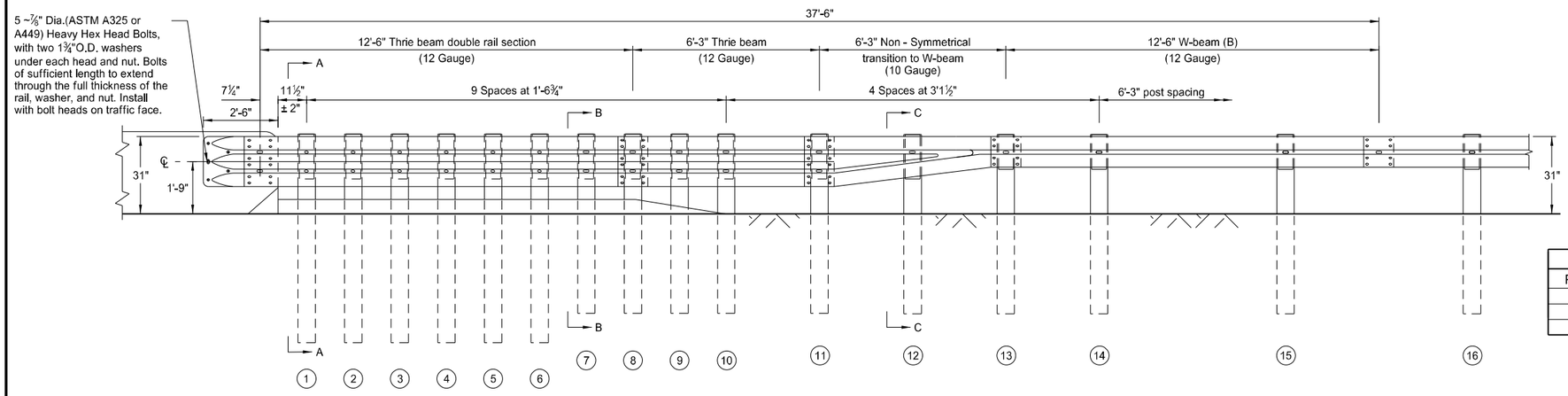
12 02 2020

MGS W-BEAM TRANSITION WITH APPROACH CURB TO CONCRETE SINGLE SLOPE OR JERSEY BARRIER

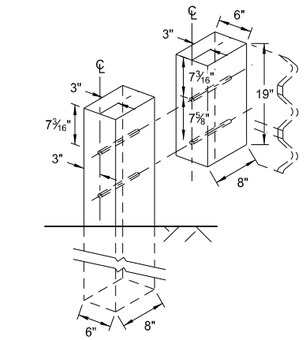
D-764-60



PLAN VIEW

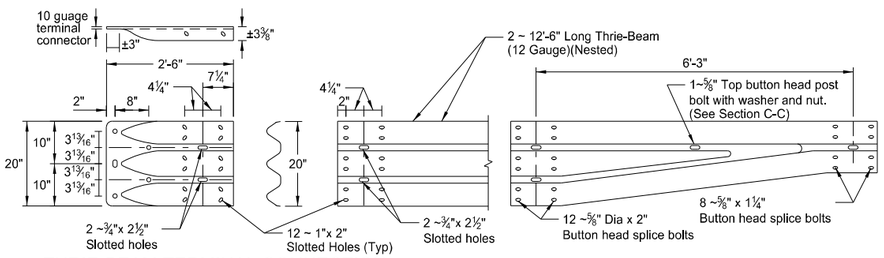


ELEVATION VIEW



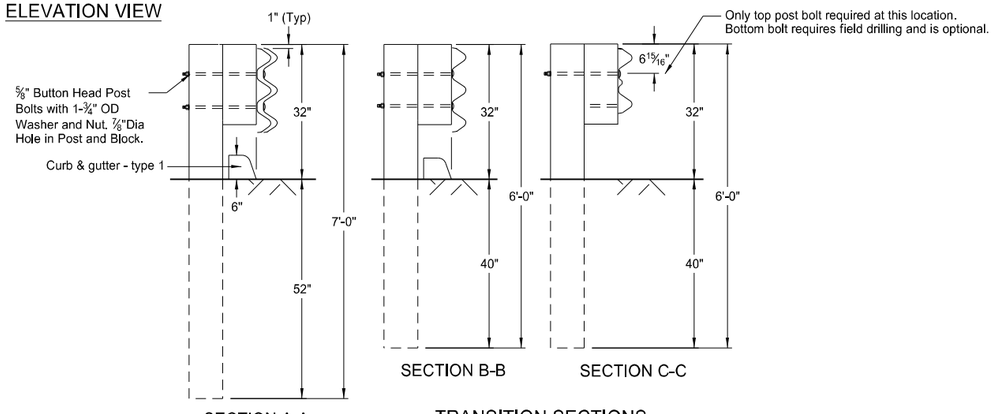
WOOD BLOCK
TO RECTANGULAR WOOD POST
(At posts 1 to 11)

TRANSITION POST AND TIMBER BLOCKOUT SIZING		
POST NO.	POST SIZE	BLOCKOUT SIZE
1-6	6" X 8" X 7'-0" long	6" X 8" X 19"
7-12	6" X 8" X 6'-0" long	6" X 8" X 19"
13-16	6" X 8" X 6'-0" long	6" X 8" X 14"



THRIE-BEAM TERMINAL CONNECTION

NON - SYMMETRICAL TRANSITION
TO W-BEAM (10 GAUGE)

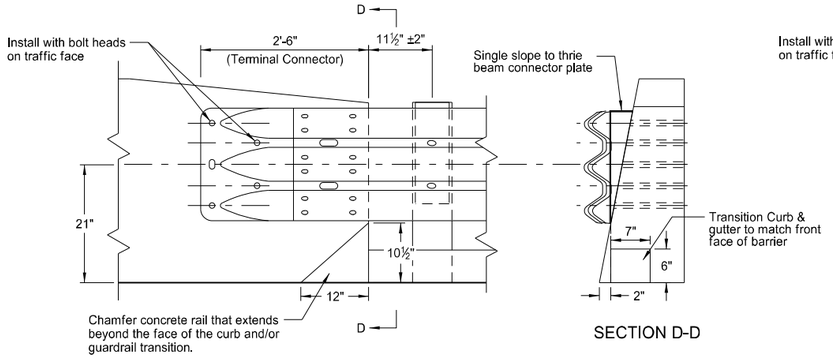


SECTION A-A

SECTION B-B

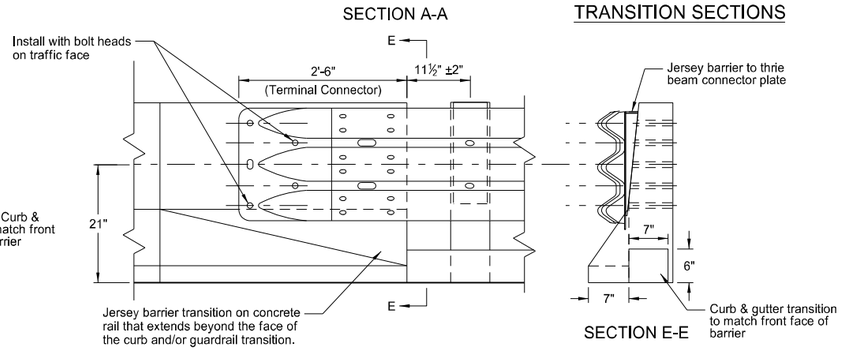
SECTION C-C

TRANSITION SECTIONS



SECTION D-D

CONNECTION TO CONCRETE SINGLE SLOPE BRIDGE RAIL AND TRAFFIC BARRIERS



SECTION E-E

CONNECTION TO CONCRETE JERSEY BARRIER BRIDGE RAIL AND TRAFFIC BARRIERS

(A) Where curb is required to continue past 15' length, taper the curb down to 3" height at the terminal point shown above, instead of 0" height. Use 3" height curb between posts 10 and 16.

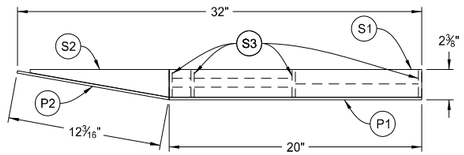
(B) Install 12'-6" length W-beam double rail section at location where curb extends past 15' length.

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12 02 2020

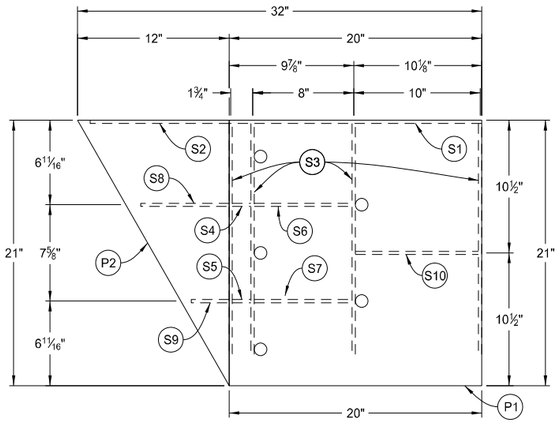
JERSEY BARRIER TO THRIE BEAM CONNECTOR PLATE DETAILS

D-764-62

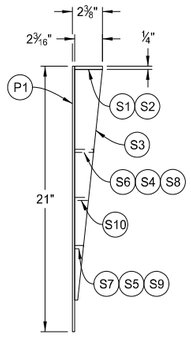


PLAN

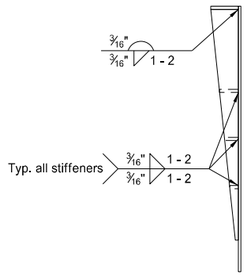
NOTE: Assembly Detail is shown for guardrail installation on right hand side of entrance end of bridge barrier. Mirror for opposite side installation.



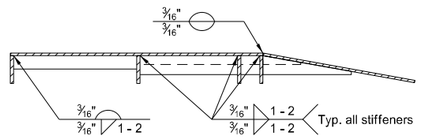
ELEVATION



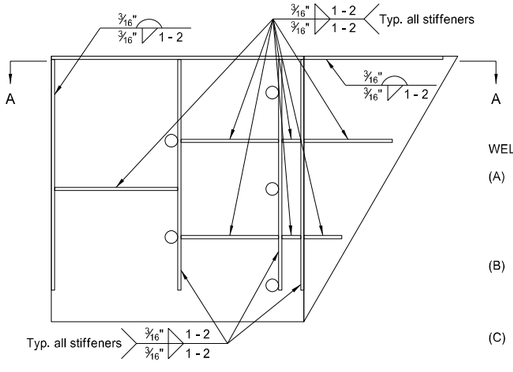
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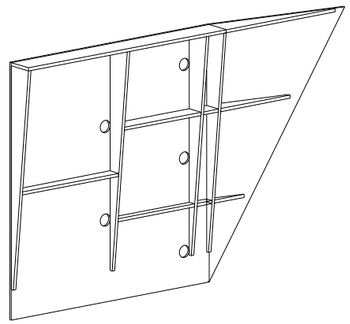
END



SECTION A-A



ELEVATION



PICTORIAL DRAWING
(Showing Back of Connector Plate)

WELDING INSTRUCTIONS:

(A) Weld stiffeners located on the outside edges of the cover plates as follows: ¾16" continuous back weld on exterior sides and ¾16" fillet weld 1" long spaced at 2" center-to-center on interior sides.

(B) Weld stiffeners located on the inside of the cover plates as follows: ¾16" fillet weld 1" long spaced at 2" center-to-center.

(C) Weld cover plates P1 and P2 together with a ¾16" continuous back weld on both sides.

(D) Weld components with E60 rod.

ASSEMBLY DETAIL
(Front View)

WELDING DETAIL
(Back View)

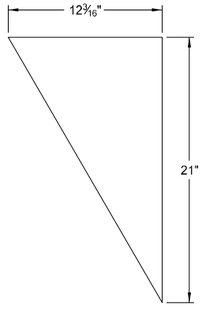


PLATE P2
Quantity: 1

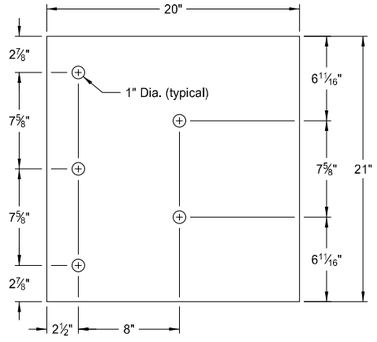
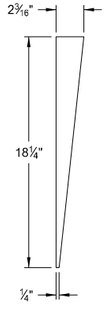


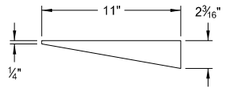
PLATE P1
Quantity: 1

COVER PLATES

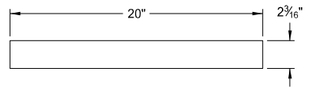


TYPE S3
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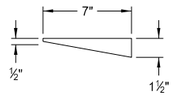
VERTICAL PLATES



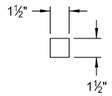
TYPE S2
Quantity: 1



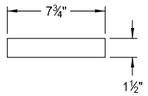
TYPE S1
Quantity: 1



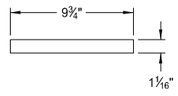
TYPE S8
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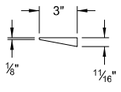
TYPE S4
Quantity: 1



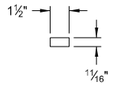
TYPE S6
Quantity: 1



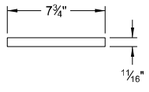
TYPE S10
Quantity: 1



TYPE S9
Quantity: 1



TYPE S5
Quantity: 1



TYPE S7
Quantity: 1

HORIZONTAL PLATES

STIFFENER PLATES

NOTES:

1. Fabricate cover plates P1 and P2 from ¾16" thick ASTM A36 Grade structural steel.
2. Fabricate stiffener plates from ¼" thick ASTM A36 Grade structural steel.
3. Galvanize connector plate in accordance with AASHTO M111.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
7-14-17	
REVISIONS	
DATE	CHANGE
12-02-20	Updated notes to active voice.

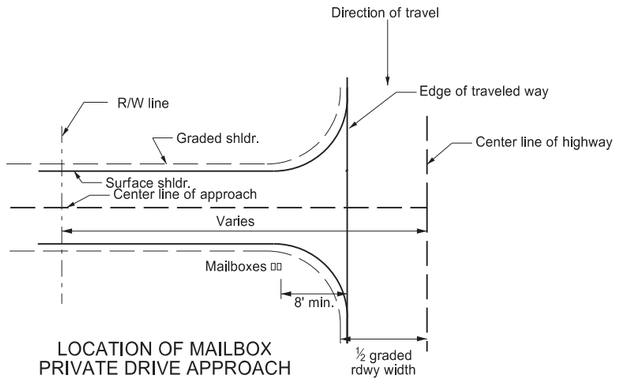
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REGISTERED
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NORTH DAKOTA

Kirk J Hoff

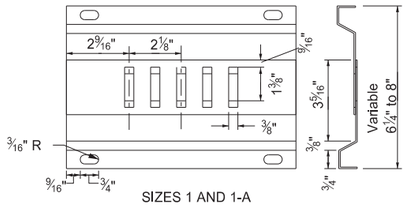
12 02 2020

MAILBOX LOCATION DETAILS

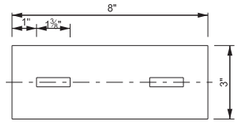
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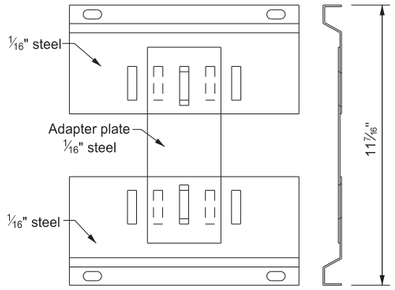
LOCATION OF MAILBOX
PRIVATE DRIVE APPROACH
ALTERNATE "A" LOCATION



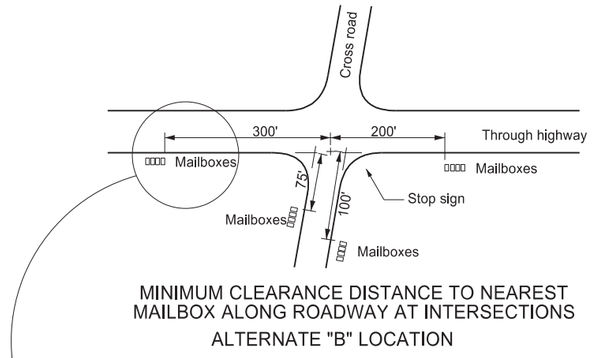
SIZES 1 AND 1-A
MOUNTING BRACKET



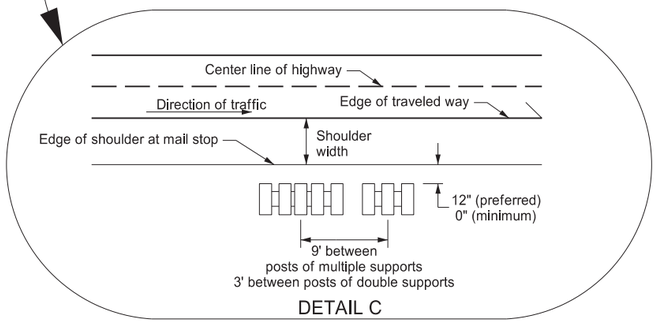
ADAPTOR PLATE



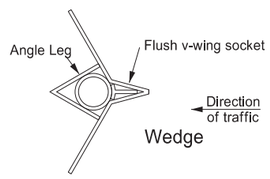
SIZE 2 WITH ADAPTOR PLATE
MOUNTING BRACKET



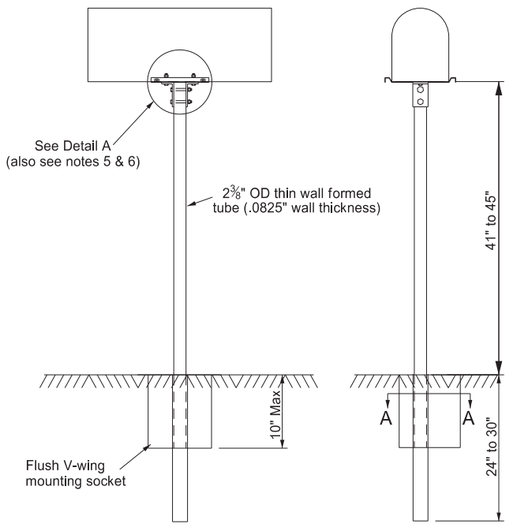
MINIMUM CLEARANCE DISTANCE TO NEAREST
MAILBOX ALONG ROADWAY AT INTERSECTIONS
ALTERNATE "B" LOCATION



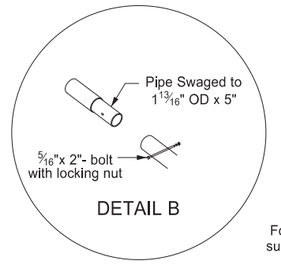
DETAIL C



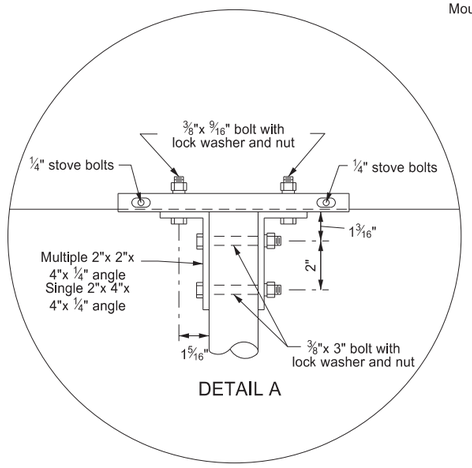
FLUSH V-WING
POST MOUNTING SOCKET
SECTION A-A



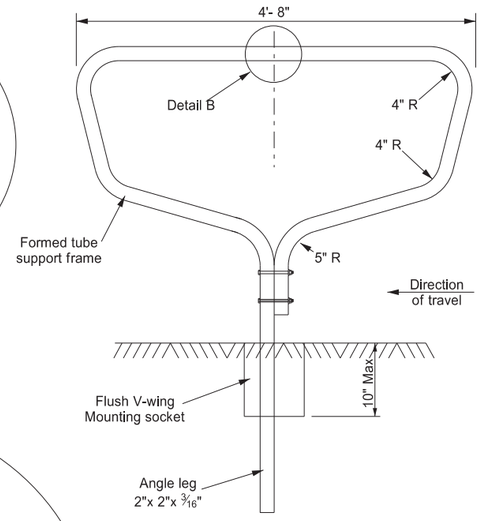
SIDE FRONT
SINGLE SUPPORT



DETAIL B



DETAIL A



FRONT

Notes:

1. The mailbox support and hardware details consist of the "V-Loc Mailbox Support System" manufactured by:

   Tapco Traffic & Parking Control Co. Inc.

   Use any equal crash tested and Federal Highway Administration approved support system meeting the requirements of NCHRP Report 350 or MASH. Install approved alternate mailbox assemblies in the manner and arrangement crash tested.

2. Install mailboxes in Alternate "A" locations when possible. Install mailboxes in Alternate "B" locations when warranted by existing field conditions.

3. Locate mailboxes on the right-hand side of the road in the direction traveled by the carrier. The Engineer will verify the correct direction with the postmaster before installion.

4. Install mailboxes on private drive approaches on the downstream side of the approach.

5. Install angle connection parallel to traffic flow for size 2 mailbox mounted on single posts.

6. For Size 2 mailbox mounted on multiple supports, attach the adapter plate to mounting bracket with 2 each, 3/8" by 9/16" bolts with lock washers and nuts. Then attach the unit to the formed tube support frame using 4 angle connections as shown in Detail A.

7. Space multiple support frames a minimum of 4 feet apart. Space single support frames a minimum of 3 ft apart. Do not place more than five No. 1 mailboxes, three No. 2 mailboxes, or any combination of four No. 1-A and No. 2 mailboxes on multiple support frames.

TABLE A

TYPICAL MAILBOX DIMENSIONS			
Size	Width	Height	Length
1	6½"	8½"	19"
1-A	8"	10½"	21"
2	11½"	13½"	23½"

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-15-2010	
REVISIONS	
DATE	CHANGE
08-25-2023	Dsn Engr stamp/signature update

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08/25/23