NDDOT ABBREVIATIONS D-101-1

		00		0.1	
?	This is a special text character used in the labeling of existing features. It indicates a feature that has	C Gdrl	cable guardrail	Culv	culvert
	an unknown characteristic, potentially based on:	Calc	calculate	C&G	curb & gutter
	lack of description, location accuracy or purpose.	CIP	cast iron pipe	CI	curb inlet
		СВ	catch basin	CR	curb ramp
Abn	abandoned	CRS	cationic rapid setting	С	cut
Abut	abutment	C Gd	cattle guard		
Adj	adjusted	C To C	center to center	Dd Ld	dead load
Aggr	aggregate	CL or €	centerline	Defl	deflection
Ahd	ahead	Ch	chain	Defm	deformed
ARV	air release valve	Chnlk	chain-link	DInt	delineate
Al i gn	alignment	Ch Blk	channel block	DIntr	delineator
Al	alley	Ch Ch	channel change	Depr	depression
Alt	alternate	Chk	check	Desc	description
Alum	aluminum	Chsld	chiseled	Det	detail
ADA	Americans with Disabilities Act	Cir	circle	DWP	detectable warning panel
&	and	CI	class	Dtr	detour
		Clnt	clean-out	Dia or ø	diameter
Appr	approach				
Approx	approximate	Clr	clear	Dir	direction
ACP	asbestos cement pipe	Cl&gr	clearing & grubbing	Dist	distance
Asph	asphalt	Comb.	combination	DM	disturbed material
AC	asphalt cement	Coml	commercial	DB	ditch block
Assmd	assumed	Compr	compression	DG	ditch grade
@	at	CADD	computer aided drafting & design	Dbl	double
Atten	attenuation	Conc	concrete	Dn	down
ATR	automatic traffic recorder	CECB	concrete erosion control blanket	Dwg	drawing
Ave	Avenue	Cond	conductor	Dr	drive
Avg	average	Const	construction	Drwy	driveway
ADT	average daily traffic	Cont	continuous	DI	drop inlet
	•	CSB	continuous split barrel sample	D	dry density
		Contr	contraction		, ,
		Contr	contractor		
Bk	back	CP	control point		
BF	back face	Coord	coordinate	Ea	each
Balc	balcony	Cor	corner	Esmt	easement
B Wire	barbed wire	Corr	corrected	E	East
Barr	barricade	CAES	corrugated aluminum end section	EB	Eastbound
		CALS	•	Elast	
Btry	battery	CMES	corrugated aluminum pipe		elastomeric
BI	beehive inlet	CMP	corrugated metal end section	EL	electric locker
Beg	begin		corrugated metal pipe	E Mtr	electric meter
BG	below grade	CPVCP	corrugated poly-vinyl chloride pipe	Elec	electric/al
BM	bench mark	CSES	corrugated steel end section	EDM	electronic distance meter
Bkwy	bikeway	CSFES	corrugated steel flared end section	Elev or El	elevation
Bit	bituminous	CSP	corrugated steel pipe	Ellipt	elliptical
Blk	block	CSTES	corrugated steel traversable end section	Emb	embankment
ВН	bore hole	Co	County	Emuls	emulsion/emulsified
Bot	bottom	Crse	course	ES	end section
Blvd	Boulevard	Ct	Court	Engr	engineer
Bndry	boundary	Xarm	cross arm	ESS	environmental sensor station
Brkwy	breakaway	Xbuck	cross buck	Eq	equal
Br	bridge	Xsec	cross sections	Evgr	evergreen
Bldg	building	Xing	crossing	Exc	excavation
Bus.	business	Xrd	crossroad	Exst	existing
BV.	butterfly valve	Crn	crown	Exp	expansion
Вур	bypass	0111	0.0	Ехру	Expressway
סאַף	5,7000			E E	external of curve
				Extru	extruded
				LAUU	GALI UUGU

FOS Fed FP Fn Fn P FO FD F FAA FH FI Fird FES F Bcn FA FL Ftg FM Fnd Fnd Fnd Frac Frwy Frt FF F Disp	factor of safety Federal feed point fence fence post fiber optic field drive fill fine aggregate angularity fire hydrant flange flared flared end section flashing beacon flight auger sample flow line footing force main found foundation fractional freeway front front face fuel dispenser
F Disp FFP	fuel dispenser fuel filler pipes
FLS Furn	fuel leak sensor furnish/ed

NORTH DAKOTA
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NDDOT ABBREVIATIONS D-101-2

Galv	galvanized	Ln	lane	Obsc	obscure(d)	Qty	quantity
Gar	garage	Lg	large	Ocpd	occupied	Qtr	quarter
Gs L	gas l i ne	Lat	latitude	Осру	occupy		
G Reg	gas line regulator	Lt	left	O/s	offset		
GMV^{T}	gas main valve	Lens	lenses	OC	on center	Rad or R	radius
G Mtr	gas meter	LvI	level	С	one dimensional consolidation	RR	railroad
GSV	gas service valve	Lvlng	leveling	OC	organic content	Rlwy	railway
GVP	gas vent pipe	Lht	light	Orig	original	Rsd	raised
GV	gate valve	LP	light pole	O To O	out to out	RC	rapid curing
Ga	gauge	Ltg	lighting	OD	outside diameter	Rec	record
Gov	government	Liq	liquid	ОН	overhead	Rcy	recycle
Grd	graded/grade	LL	liquid limit			RAP	recycled asphalt pavement
Grnd	ground	Loc	location			RPCC	recycled portland cement concrete
GWM	ground water monitor	Long.	longitude	PMT	pad mounted transformer	Ref	reference
Gdrl	guardrail	Lp	loop	Pg	pages	R Mkr	reference marker
Gtr	gutter	LD	loop detector	Pntd	painted	RM	reference monument
	9	Lum	luminaire	Pr	pair	RP	reference point
				Pnl	panel	Refl	reflectorized
H Plg	H piling			Pk	park	RCB	reinforced concrete box
Hdwl	headwall	Mb	mailbox	PSD	passing sight distance	RCES	reinforced concrete end section
Ht	height	ML	main line	Pvmt	pavement	RCFES	reinforced concrete flared end section
Hel	helical	MH	manhole	Ped	pedestal	RCP	reinforced concrete pipe
HDPE	high density polyethylene	Mkd	marked	Ped	pedestrian	RCPS	reinforced concrete pipe sewer
HM	high mast	Mkr	marker	PPP	pedestrian pushbutton post	RCTES	reinforced concrete traversable end section
HP	high pressure	Mkg	marking	Pen.	penetration	Reinf	reinforcement
HPS	high pressure sodium	MA	mast arm	Perf	perforated	Res	reservation
HTCG	high tension cable guardrail	Matl	material	Per.	perimeter	Res	residence
Hwy	highway	Max	maximum	Perm	permanent	Ret	retaining
Hor	horizontal	MC	meander corner	PL	pipeline	Rev	reverse
HBP	hot bituminous pavement	Meas	measure	PI	place	Rt	right
HMA	hot mix asphalt	Mdn	median	P&P	plan & profile	R/W	right of way
Hyd	hydrant	MD	median drain	PL	plastic limit	Riv	river
Ph	hydrogen ion content	MC	medium curing	Plor P	plate	Rd	road
1 11	nydrogenion content	MGS	Midwest Guardrail System	Pt	point	Rdbd	road bed
		MM	mile marker	PE	polyethylene	Rdwy	roadway
ld	identification	MP	mile post	PVC	polyvinyl chloride	RWIS	roadway weather information system
Incl	inclinemeter tube	Min	minimum	PCC	Portland Cement concrete	Rk	rock
IMH	inlet manhole	Misc	miscellaneous	PP	power pole	Rt	route
ID	inside diameter	Mon	monument	Preempt	preemption	IXL	Toute
Inst	instrument	Mnd	mound	Prefab	prefabricated		
Intchg	interchange	Mtbl	mountable	Prfmd or P			
Intmdt	intermediate	Mtd	mounted	Prep	preperation		
Intscn	internediate			Press.	• •		
Inv	invert	Mtg Mk	mounting muck	PRV	pressure pressure relief valve		
IIIV I P		IVIK	Huck		•		
IP	iron pipe			Prestr	prestressed		
				Pvt	private	٦	NORTH DAKOTA
14	inint			PD Drod	private drive		DEPARTMENT OF TRANSPORTATION
Jt lot	joint	Nana	2002200	Prod.	production/produce		07-01-14 REVISIONS
Jct	junction	Neop	neoprene	Prog	programmed	}	DATE CHANGE
		Ntwk	network	Prop.	property		IRANE D HOYM
		N	North	Prop Ln	property line		08-03-15 General Revisions 04-23-18 General Revisions PROFESSIONAL
		NE NA/	North East	Ppsd	proposed		12-18-20 General Revisions General Revisions PE-4683
		NW	North West	PB	pull box		

NB

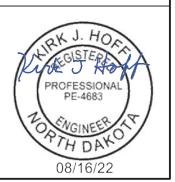
No. or # number

Northbound

NDDOT ABBREVIATIONS D-101-3

Salv	salvage(d)	Tel	telephone
San	sanitary sewer line	Tel B	Telephone Booth
Sec	section	Tel P	telephone pole
SL	section line	Tv	television
Sep	separation	Temp	temperature
Seq	sequence	Temp	temporary
Serv	service	TBM	temporary bench mark
Sht	sheet	T	thinwall tube sample
Shtng	sheeting	Ts	topsoil
Shldr	shoulder	Traf	traffic
Sw or Sdwk	sidewalk	TSCB	traffic signal control box
SD	sight distance	Tr	trail
SN	sign number	Transf	transformer
Sig	signal	Trans	transition
Sgl	single	TT	transmission tower
SRCP	slotted reinforced concrete pipe	TES	traversable end section
SC	slow curing	Trans	transverse
SS	slow setting	Trtd	treated
Sm	small	Trmt	
	South		treatment
S		Qc	triaxial compression
SE	South East	TERO	tribal employment rights ordinance
SW	South West	Tpl	triple
SB	Southbound	Тур	typical
Sp	spaces		
Spcl	special		
SA	special assembly	Qu	unconfined compressive strength
SP	special provisions	Ugrnd	underground
G	specific gravity	Util	utility
Spk	spike		
SB	split barrel sample		
SH	sprinkler head	VG	valley gutter
SV	sprinkler valve	Vap	vapor
Sq	square	Vert	vertical
Stk	stake	VCP	vitrified clay pipe
Std	standard	Vol	volume
N	standard penetration test	VSFS	vehicle speed feedback sign
Std Specs	standard specifications		
Stm L	steam line	Wkwy	walkway
SEC	steel encased concrete	W	water content
SMA	stone matrix asphalt	WGV	water gate valve
SSD	stopping sight distance	WL	water gate varve
SD	storm drain	WM	water main
		WMV	water main valve
St	street		
SPP	structural plate pipe	W Mtr	water meter
SPPA	structural plate pipe arch	WSV	water service valve
Str	structure	WW	water well
Subd	subdivision	Wrng	wearing
Sub	subgrade	WIM	weigh in motion
Sub Prep	subgrade preperation	W	west
Ss	subsoil	WB	westbound
SS	supplement specification	Wrng	wiring
Supp	supplemental	W/	with
Surf	surfacing	W/o	without
Surv	survey	WC	witness corner
Sym	symmetrical		
-	•		

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MEASUREMENTS

ac acres ampere Α Bd Ft board feet Cd candela cm centimeter С coulomb CF cubic feet m3 cubic meter

m3/s cubic meters per second

CY cubic yard

CY/mi cubic yards per mile

D or Deg degree Fahrenheit farad feet/foot Gal gallon G giga На hectare henry Hz hertz hr hour(s) in inch joule kelvin kΝ kilo newton kPa kilo pascal

kg/m3 kilogram per cubic meter

kilogram

km kilometer Kip(s) LF linear foot litre Lm lumen lump sum L sum Lx lux M Hr man hour М mega m meter

kg

m/s meters per second

mi mile milliliter mL millimeter mm

millimeters per hour mm/hr

nano newton Pa pascal lb pounds sec seconds S siemens SF square feet km2 square kilometer m2 square meter SY square yard Sta Yd station yards SI Systems International

tesla tons per mile

V volt W watt Wb weber

T/mi

SURVEY DESCRIPTIONS

azimuth Bs backsight Brg bearing BP Cap blue plastic cap BS BC both sides brass cap CS Eq curve to spiral equation external of curve FS far side FΒ field book Fs foresight

Geod geodetic Geographical Information System GIS GPS

Global Positioning System HΙ height of instrument IM iron monument

l Pn iron pin

Land Surveyor (licensed) LS LSIT Land Surveyor In Training

length of curve ĽС long chord LB level book Mer meridian

M mid ordinate of curve NGS National Geodetic Survey

NS near side

Obsn observation Off Loc office location orange plastic cap Parker-Kalon nail OP Cap PK P Cap plastic cap PP Cap pink plastic cap PCC

point of compound curve PC point of curve PΙ point of intersection PRC point of reverse curvature

point of tangent PT POC point on curve POT point on tangent RTP random traverse point

Rge RP Cap range red plastic cap

SC ST spiral to curve spiral to tangent Sta SE station superelevation Tan tangent tangent (semi) Τ̈́S tangent to spiral Twp township

TB TP transit book traverse point TP turning point

ÜSC&G US Coast & Geodetic Survey

USGS **US Geologic Survey** VC vertical curve WGS World Geodetic System YP Cap yellow plastic cap

zenith

SOIL TYPES

Cl clay Cl F clay fill Cl Hvy clay heavy Cl Lm clay loam Co S coal slack C Gr coarse gravel CS coarse sand FS fine sand Gr gravel Lig Co lignite coal lignite slack Lig Sl Lm loam Rk rock Sd sand Sdy Cl sandy clay Sdy Cl Lm sandy clay loam Sdy Fl sandy fill sandy loam Sdy Lm Sc scoria Sh shale Si Cl silt clay Si Cl Lm silty clay loam Si Lm silty loam

> NORTH DAKOTA DEPARTMENT OF TRANSPORTATION 07-01-14 REVISIONS CHANGE DATE Sheet Added - Continued from D-101-3 12-18-20

RK J. HOR EGISTE TO PROFESSIONAL PE-4683 TO PRINCE TO THE DAY

12 18 2020

NDDOT UTILITY COMPANY AND ORGANIZATION ABBREVIATIONS

702COM 702 Communications ACCENT **Accent Communications** AGASSIZ WU Agassiz Water Users Incorporated Assiociated General Contractors of America AGC ALL PL Alliance Pipeline ALL SEAS WU All Seasons Water Users Association AMOCO PI Amoco Pipeline Company AMRDA HESS Amerada Hess Corporation AT&T AT&T Corporation **BPAW** Bear Paw Energy Incorporated **BAKER ELEC** Baker Electric **BASIN ELEC** Basin Electric Cooperative Incorporated **BEK TEL** Bek Communications Cooperative BELLE PL Belle Fourche Pipeline Company BLM Bureau of Land Management BNSF Burlington Northern Santa Fe Railway BOEING Boeina Barnes Rural Water District **BRNS RWD BURK-DIV ELEC** Burke-Divide Electric Cooperative Burleigh Water Users **BURL WU** CABLE ONE Cable One Cable Services CABLE SERV CAP ELEC Capital Electric Cooperative Incorporat CASS CO ELEC Cass County Electric Cooperative **CASS RWU** Cass Rural Water Users Incorporated **CAV ELEC** Cavalier Rural Electric Cooperative **CBLCOM** Cablecom Of Fargo CENEX PL Cenex Pipeline CENT PL WATER DIST Central Pipe Line Water District **CENT PWR ELEC** Central Power Electric Cooperative CENTURYLINK CenturvLink COE Corps of Engineers **CONSTEL** Consolidated Telephone CONT RES Continental Resource Inc CPR Canadian Pacific Railway DOE Department Of Energy DAK CARR Dakota Carrier Network DAK CENT TEL Dakota Central Telephone DAK RWD Dakota Rural Water District DGC **Dakota Gasification Company** DICKEY R NET Dickey Rural Networks **DICKEY RWU** Dickey Rural Water Users Association DICKEY TEL Dickey Telephone DNRR Dakota Northern Railroad DOME PL Dome Pipeline Company Dakota Valley Electric Cooperative DVELEC DVMW Dakota, Missouri Valley & Western **ENBRDG** Enbridge Pipelines Incorporated Enventis Telephone **ENVENTIS EQUINOR** Equinor Pipeline Falkirk Mining Company FALK MNG Federal Highway Administration **FHWA** Grand Forks-traill Water District G FKS-TRL WD **GETTY TRD & TRAN** Getty Trading & Transportation

Golden West Electric Cooperative

Greater Ramsey Water District

Griggs County Telephone

GLDN W ELEC

GRGS CO TEL

GTR RAMSEY WD

GT PLNS NAT GAS Great Plains Natural Gas Company HALS TEL Halstad Telephone Company IDEA1 Idea1 INT-COMM TEL Inter-Community Telephone Company KANEB PL Kaneb Pipeline Company KEM ELEC Kem Electric Cooperative Incorporated **KOCH GATH SYS** Koch Gathering Systems Incorporated LKHD PL Lakehead Pipeline Company **LNGDN RWU** Langdon Rural Water Users Incorporated LWR YELL R ELEC Lower Yellowstone Rural Electric McKenzie Consolidated Telcom MCKNZ CON MCKNZ ELEC McKenzie Electric Cooperative MCKNZ WRD McKenzie County Water Resource District MCLEOD McLeod USA McLean Electric Cooperative MCLN ELEC MCLN-SHRDN R WAT McLean-Sheridan Rural Water MDU Montana-dakota Utilities MIDCO MidContinent Communications MIDSTATE TEL Midstate Telephone Company MINOT CABLE Minot Cable Television Minot Telephone Company MINOT TEL MISS VALL COMM Missouri Valley Communications MISS W W S Missouri West Water System MNKOTA PWR Minnkota Power MOR-GRAN-SOU ELEC Mor-gran-sou Electric Cooperative MOUNT-WILLIELEC Mountrail-williams Electric Cooperative MRE LBTY TEL Moore & Liberty Telephone MUNICIPAL City Water And Sewer City Of '..... MUNICIPAL N CENT ELEC North Central Electric Cooperative N VALL W DIST North Valley Water District North Dakota Parks And Recreation ND PKS & REC ND TEL North Dakota Telephone Company NDDOT North Dakota Department of Transportation NDSU SOIL SCI DEPT NDSU Soil Science Department NEMONT TEL Nemont Telephone NODAK R ELEC Nodak Rural Electric Cooperative NOON FRMS TEL Noonan Farmers Telephone Company **NPR** Northern Plains Railroad NSP Northern States Power NTH PRAIR RW Northern Prairie Rural Water Association NTHN BRDR PL Northern Border Pipeline NTHN PLNS ELEC Northern Plains Electric Cooperative Incorporated NTHWSTRN REF Northwestern Refinery Company NW COMM Northwest Communication Cooperation Northwest Rural Water District NWRWD ONEOK Oneok gas OSHA Occupational Safety and Health Administration OTTR TL PWR Otter Tail Power Company Plains All American Pipeline PAAP Prairielands Energy Marketing PLEM POLAR COM Polar Communications PVT ELEC Private Electric **QWEST Qwest Communications**

R & T Water Supply Association

R&T W SUPPLY

RED RIV COMM Red River Rural Communications **RESVTN TEL** Reservation Telephone ROBRTS TEL Roberts Company Telephone R-RIDER ELEC Roughrider Electric Cooperative **RRVW** Red River Valley & Western Railroad S CENT REG WD South Central Regional Water District SEWU South East Water Users Incorporated SCOTT CABLE Scott Cable Television Dickinson SHERDN ELEC Sheridan Electric Cooperative SHEYN VLY ELEC Sheyenne Valley Electric Cooperative Skyland Technologies Incorporated SKYTECH SLOPE ELEC Slope Electric Cooperative Incorporated SOURIS RIV TELCOM Souris River Telecommunications ST WAT COMM State Water Commission State Line Water Cooperative STATE LN WATER STER ENG Sterling Energy Stutsman Rural Water Users STUT RWU SW PL PRJ Southwest Pipeline Project TMC **Turtle Mountain Communications** TCI of North Dakota TCI TESORO HGH PLNS PL Tesoro High Plains Pipeline TRI-CNTY WU Tri-County Water Users Incorporated TRL CO RWU Traill County Rural Water Users UNTD TEL United Telephone Upper Souris Water Users Association UPPR SOUR WUA U.S. Sprint **US SPRINT** U.S.A.F. Missile Cable **USAF MSL CABLE** US Fish and Wildlife Service **USFWS** U.S. West Communications **USW COMM** VRNDRY ELEC Verendrye Electric Cooperative W RIV TEL West River Telephone Incorporated WAPA Western Area Power Administration WAWSA Western Area Water Supply Authority W. E. B. Water Development Association WFB **WILLI RWA** Williams Rural Water Association WILSTN BAS PL Williston Basin Interstate Pipeline Company WLSH RWD Walsh Water Rural Water District **WOLVRTN TEL** Wolverton Telephone **XLENER** Xcel Energy **YSVR** Yellowstone Valley Railroad

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LINE STYLES D-101-20

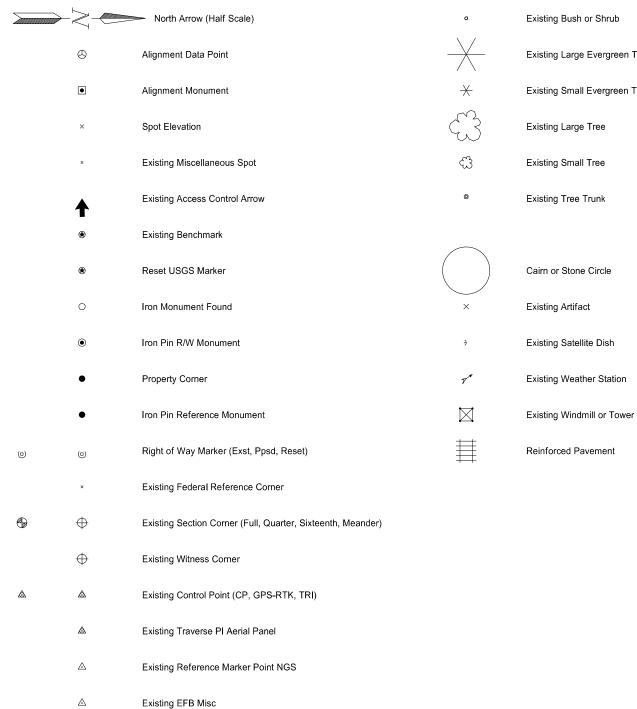
Existing To	pography		Existing 3-Cable w Posts	Existing	Utilities	Proposed Utilities
void — void — void — v	Existing Ground Void		Site Boundary	ε	Existing Electrical	24 Inch Pipe
tt	Existing Cemetary Boundary		Existing Berm, Dike, Pit, or Earth Dam	F0	Existing Fiber Optic Line	Reinforced Concrete Pipe
	Existing Box Culvert Bridge		Existing Ditch Block	F0	Existing TV Fiber Optic	
	Existing Concrete Surface		Existing Tree Boundary	G	Existing Gas Pipe	— — — Edge Drain
	Existing Drainage Structure	***************************************	Existing Brush or Shrub Boundary	——— ОН ———	Existing Overhead Utility Line	
	Existing Gravel Surface		Existing Retaining Wall	P	Existing Power	Traffic Utilities
	Existing Riprap		Existing Planter or Wall	——————————————————————————————————————	Existing Fuel Pipeline	
	Existing Dirt Surface	<u>- 1 _ 1 _ 1 _ 1 _ 1 _ 1 _ 1 _ 1 _ 1 _ 1 </u>	Existing W-Beam Guardrail with Posts	PL	Existing Undefined Above Ground Pipe Line	
	Existing Asphalt Surface	•	Existing Railroad Switch	======================================	Existing Sanitary Sewer	Existing Loop Detector
	Existing Tie Point Line	***************************************	Gravel Pit - Borrow Area	SAN FM	Existing Sanitary Force Main	Existing Double Micro Loop Detector
	Existing Railroad Centerline	<u></u>	Existing Wet Area-Vegetation Break	======================================	Existing Storm Drain	Micro Loop Detector Double
	Existing Guardrail Cable		Existing High Tension Cable Guardrail	SD FM	Existing Storm Drain Force Main	Existing Micro Loop Detector
	Existing Guardrail Metal		Existing High Tension Cable Guardrail with Posts	=======================================	Existing Culvert	Micro Loop Detector
	Existing Edge of Water			тт	Existing Telephone Line	Signal Head with Mast Arm
xx	Existing Fence	Proposed T	opography	TV	Existing TV Line	Existing Signal Head with Mast Arm
	Existing Railroad		3-Cable w Posts	— — w — —	Existing Water or Steam Line	Sign Structures
	Existing Field Line	~ · ·	Flow		Existing Under Drain	Existing Overhead Sign Structure
~ · ·	Exst Flow	x x x	Fence		Existing Slotted Drain	Existing Overhead Sign Structure Cantilever
	Existing Curb	— REMOVE — REMOVE —	Remove Line		Existing Conduit	Overhead Sign Structure Cantilever
	Existing Valley Gutter		Wall		Existing Conductor	NORTH DAKOTA DEPARTMENT OF TRANSPORTATION 07-01-14 DEPARTMENT OF TRANSPORTATION
	Existing Driveway Gutter		Retaining Wall (Plan View)		Existing Down Guy Wire Down Guy	DATE CHANGE 09-23-16 Added and Revised Items.
	Existing Curb and Gutter	QBBBBB	W-Beam w Posts		Existing Underground Vault or Lift Station	Organized by Functional Groups 12-18-20 General Revisions PE-4683
=======================================	Existing Mountable Curb and Gutter		High Tension Cable Guardrail with Posts			12 18 2020

D-101-21 LINE STYLES

Right Of Way	Cross Sections and Typicals	Striping	Erosion Control
Easement	——————————————————————————————————————	—— Centerline Pavement Marking	Limits of Const Transition Line
Existing Easement	Existing Topsoil (Cross Section View)	Barrier with Centerline Pavement Marking	····· Bale Check
	void — void — void — v Existing Ground Void (Not Surveyed)	Barrier Pavement Marking	····· Rock Check
	Existing Concrete	Stripe 4 IN Dotted Extension White	—— s —— s —— Floating Silt Curtain
——————————————————————————————————————	Existing Aggregate (Cross Section View)	Stripe 8 IN Dotted Extension White	
Existing Right of Way Not State Owned	Existing Curb and Gutter (Cross Section View)	Stripe 8 IN Lane Drop	— · — · — · — Excavation Limits
	Existing Asphalt (Cross Section View)		Fiber Rolls
Existing Adjacent Block Lines	Existing Reinforcement Rebar	Pavement Joints	
Existing Adjacent Lot Lines	Geotechnical	Doweled Joint	Environmental
Existing Adjacent Property Line	D — Geotextile Fabric Type D	++++++++++++ Tie Bar 30 Inch 4 Foot Center to Center	
Existing Adjacent Subdivision Lines	 Ceo Geo _ Geogrid	Tie Bar 18 Inch 3 Foot Center to Center	Existing Wetland Easement USFWS
Sight Distance Triangle Line	R ——— R ——— Geotextile Fabric Type R	+++++++++++++++ Tie Bar at Random Spacing	Existing Wetland Jurisdictional
Dimension Leader	R — R Geotextile Fabric Type R1		Existing Wetland
	RR ——— RR ——— Geotextile Fabric Type RR	Bridge Details	Tree Row
Boundary Control	S — S Geotextile Fabric Type S	Small Hidden Object	
Existing City Corporate Limits or Reservation Boundary	· · · · · · · Subgrade Reinforcement	— — — Large Hidden Object	
Existing State or International Line	Failure Line	Phantom Object	
Existing Township	Countours	———— Existing Conditions Object	
——————————————————————————————————————	Depression Contours	— - — - — - — Centerline Main	
——————————————————————————————————————	———————— Supplemental Contour	— — — — — — - Centerline Secondary	NORTH DAKOTA DEPARTMENT OF TRANSPORTATION 07-01-14 DESCRIPTION
——————————————————————————————————————	Profile	— · · — · · — · Excavation Limits	DATE CHANGE 09-23-16 Added and Revised Items, Organized by Functional Groups PROFESSIONAL
Existing Sixteenth Section Line	——————————————————————————————————————	— — Proposed Ground	12-18-20 General Revisions PE-4683
Existing Centerline	—— —— —— – Topsoil Profile	Sheet Piling	OPTH DAY
———————————Tangent Line			12 18 2020

SYMBOLS

D-101-30



 \oplus

٥	Existing Bush or Shrub
	Existing Large Evergreen Tree
\times	Existing Small Evergreen Tree
3	Existing Large Tree
₩	Existing Small Tree
©	Existing Tree Trunk

FA	Flight Auger Sample
SB	Split Barrel Sample
F	Thinwall Tube Sample
Z	Standard Penetration Test
1001	Inclinometer Tube
	Excavation Unit
•	Existing Ground Water Well Bore Hole

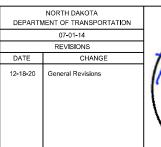
Continuous Split Barrel Sample







				•	Flexible Delineator			E	‡	Highway Sign (Exst, Ppsd)
					Flexible Delineator Type A (Exst, Ppsd)		þ	þ	þ	Mile Post Type A (Exst-Ppsd-Reset)
					Flexible Delineator Type B (Exst, Ppsd)		 	þ		Mile Post Type B (Exst, Ppsd)
					Flexible Delineator Type C (Exst, Ppsd)		 	 •		Mile Post Type C (Exst, Ppsd)
			0	0	Flexible Delineator Type D (Exst, Ppsd)			k	k	Object Marker Type I (Exst, Ppsd)
			③	©	Flexible Delineator Type E (Exst, Ppsd)			k	k	Object Marker Type II (Exst, Ppsd)
	\vdash	\vdash		\vdash	Delineator Type A (Exst, Ppsd, Diamond Grade-Reset)			I k	I k	Object Marker Type III (Exst, Ppsd)
	⊩	⊬	\vdash	\vdash	Delineator Type B (Exst, Ppsd, Diamond Grade-Reset)				٥	Existing Reference Marker
	₩	₩-	₩		Delineator Type C (Exst, Ppsd, Diamond Grade)		0		0 0	Road Closure Gate 18 Ft (Exst, Ppsd)
	0	0	0		Delineator Type D (Exst, Ppsd, Diamond Grade)	Θ-	0	(•	Road Closure Gate 28 Ft (Exst, Ppsd)
	(3)	©	(3)		Delineator Type E (Exst, Ppsd, Diamond Grade)	Θ	0	Θ	0	Road Closure Gate 40 Ft (Exst, Ppsd)
		I			Barricade (Type I, Type II, Type III)					Existing Railroad Battery Box
\bigoplus_{\blacksquare}	Ę	\longrightarrow	œ		Arrow Panel (Caution Mode, Double Direction, Left Directional, Right Directional, Sequencing, Truck Mounted)				×	Existing RR Profile Spot
				\triangle	Attenuation Device				*	Existing Railroad Crossbuck
					Truck Mounted Attenuator				×	Existing Railroad Frog
				•	Delineator Drums					Existing Mailbox (Private, Federal)
					Flagger					
				←	Tubular Marker					
				A	Traffic Cone					
				П	Back to Back Vertical Panel Sign				NORTH	I DAKOTA
									DEPARTMENT OF	TRANSPORTATION 01-14 RK J. H



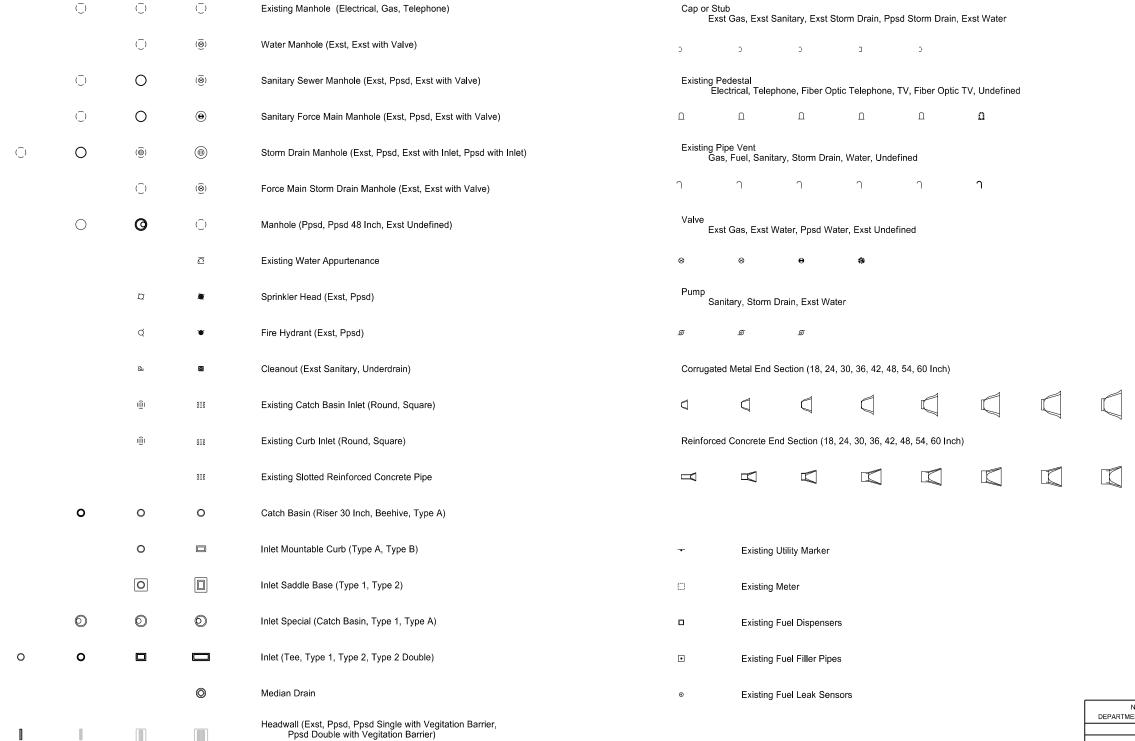


SYMBOLS

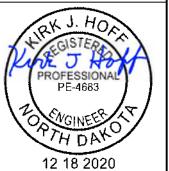
D-101-32

\Diamond	Existing Luminaire			High Mast Light Standard 3 Luminaire (Exst, Ppsd)			0		Existing Traffic Signal Standard
	Luminaire LED			High Mast Light Standard 4 Luminaire (Exst, Ppsd)		8	\otimes	⊗	Pull Box (Exst-Ppsd-Undefined)
	Existing Light Standard Luminaire			High Mast Light Standard 5 Luminaire (Exst, Ppsd)		\otimes	\otimes		Intelligent Transportation Pull Box (Exst, Ppsd)
	Relocate Light Standard			High Mast Light Standard 6 Luminaire (Exst, Ppsd)			Å.	A	Transformer (Exst, Ppsd)
	Light Standard Light LED Luminaire			High Mast Light Standard 7 Luminaire (Exst, Ppsd)		0	-	당	Power Pole (Exst-Ppsd-with Transformer)
-0	Light Standard 35 Watt High Pressure Sodium Vapor Luminaire			High Mast Light Standard 8 Luminaire (Exst, Ppsd)				•	Wood Pole (Exst, Ppsd)
$\overline{}$	Light Standard 50 Watt High Pressure Sodium Vapor Luminaire			High Mast Light Standard 9 Luminaire (Exst, Ppsd)			٥	•	Pedestrian Push Button Post (Exst, Ppsd)
—	Light Standard 70 Watt High Pressure Sodium Vapor Luminaire			High Mast Light Standard 10 Luminaire (Exst, Ppsd)				0	Existing Pole
→	Light Standard 100 Watt High Pressure Sodium Vapor Luminaire	\bigcirc		Overhead Sign Structure Load Center (Exst, Ppsd)				O	Existing Telephone Pole
→	Light Standard 150 Watt High Pressure Sodium Vapor Luminaire			Traffic Signal Controller (Exst, Ppsd)				۰	Existing Post
-	Light Standard 200 Watt High Pressure Sodium Vapor Luminaire	\Box		Pad Mounted Traffic Signal Controller (Exst, Ppsd)	•	•	•	•	Connection Conductor (Ground, Neutral, Phase 1, Phase 2)
-	Light Standard 250 Watt High Pressure Sodium Vapor Luminaire	¢	\leftarrow	Flashing Beacon (Exst, Ppsd)					
—	Light Standard 310 Watt High Pressure Sodium Vapor Luminaire	0	•	Concrete Foundation (Exst, Ppsd)					
<u> </u>	Light Standard 400 Watt High Pressure Sodium Vapor Luminaire	0-0	0-0	Pipe Mounted Flasher (Exst, Ppsd)					
-	Light Standard 700 Watt High Pressure Sodium Vapor Luminaire			Pad Mounted Feed Point (Exst, Ppsd)					
—	Light Standard 1000 Watt High Pressure Sodium Vapor Luminaire	0 0	0 0	Pipe Mounted Feed Point with Pad (Exst, Ppsd)					
-	Emergency Vehicle Detector	\bigcirc	\bigcirc	Pole Mounted Feed Point (Exst, Ppsd)					
-	Video Detection Camera			Junction Box (Exst, Ppsd)					
				Existing Pedestrian Head with Number					
		\circ		Existing Signal Head				Г	NORTH DAKOTA
			•	Pole Mounted Head				-	DEPARTMENT OF TRANSPORTATION 07-01-14 REVISIONS DEPARTMENT OF TRANSPORTATION REVISIONS
		¤		Existing Lighting Standard Pole					DATE CHANGE 12-18-20 General Revisions PE-4683

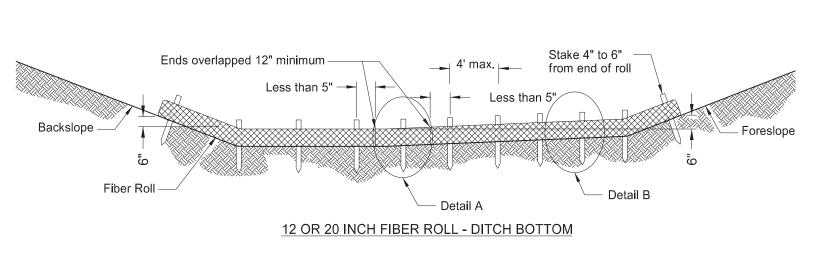


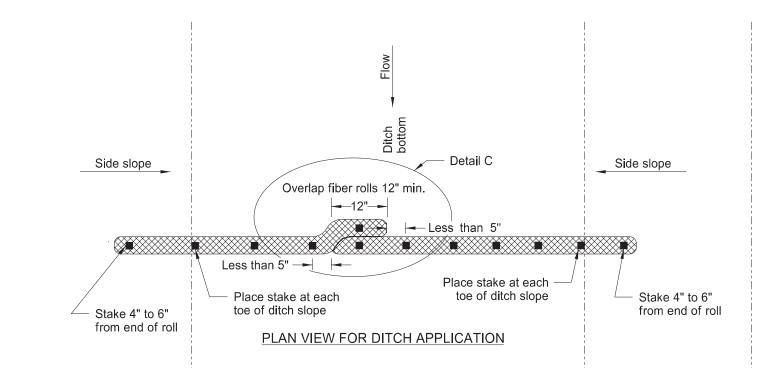


DEPARTM	NORTH DAKOTA ENT OF TRANSPORTATION	
	07-01-14	1
	REVISIONS	١.
DATE	CHANGE	1
12-18-20	General Revisions Sheet added - Continued from D-101-32	

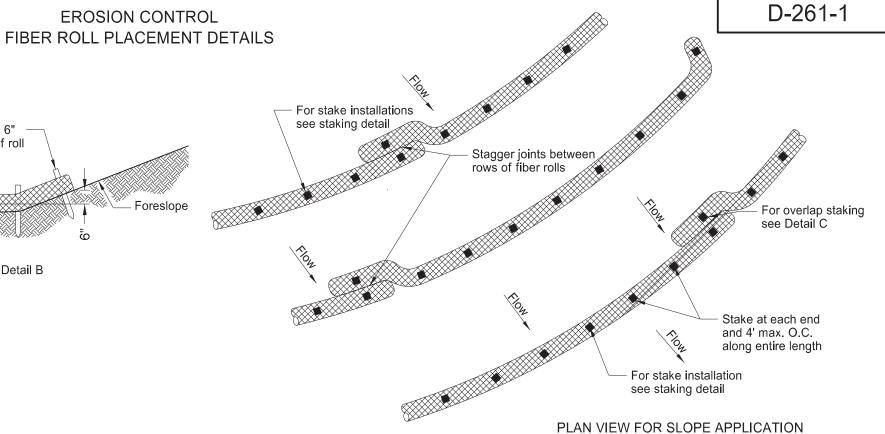


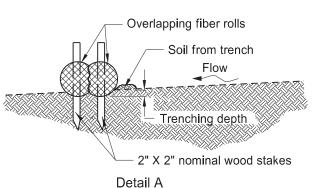
D-101-33



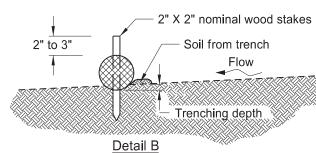


FIBER ROLL	NOMINAL	MINIMUM STAKE	MINIMUM	MAXIMUM
DIAMETER	STAKE SIZE	LENGTH	TRENCH DEPTH	TRENCH DEPTH
6"	2" x 2"	18"	2"	2"
12"	2" x 2"	24"	2"	3"
20"	2" x 2"	36"	3"	5"





Fiber Roll Overlapping Staking Detail



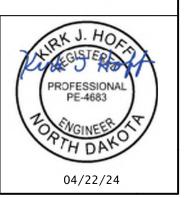
Fiber	Roll	Staking	Deta

	REVISIONS
DATE	CHANGE
06-10-13	Added plan view for ditch and slope application. Added table with values for stake and trench dimensions.
10-04-13	Revised fiber roll overlap detail.
06-26-14	Changed standard drawing number from D-708-7 to D-261-1.
08-27-19	New Design Engineer PE Stamp
04-22-24	Slope Plan Vlew-Overlap Change.

NORTH DAKOTA

DEPARTMENT OF TRANSPORTATION

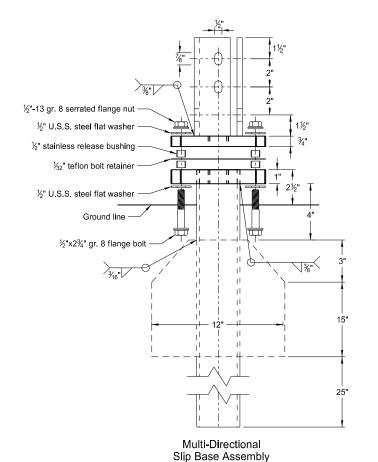
Ensure fiber rolls are placed along the contours of the slope.

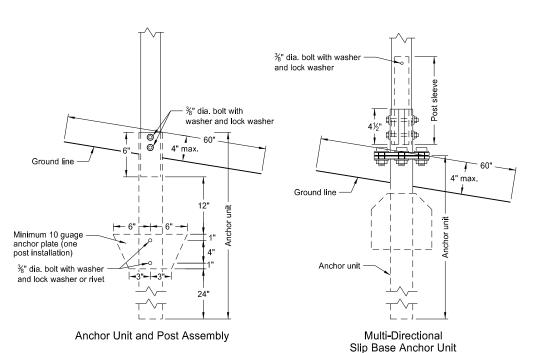


NOTE: Runoff must not be allowed to run under or around roll.

BREAKAWAY SYSTEMS FOR CONSTRUCTION ZONE SIGNS

Perforated Tube





Minimum 10 guage anchor plate (two post installation)

|- 6" -|- 6" -|

and Post Sleeve Assembly

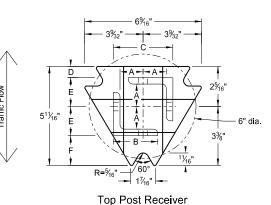
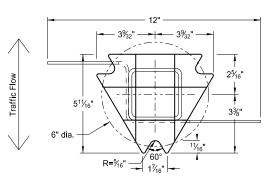
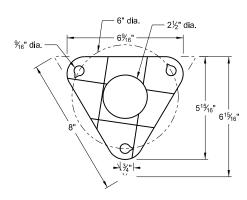


Plate - ASTM A572 grade 50 Angle Receiver - 2½"x2½"x¾" ASTM A36 structural angle



Bottom Soil Stub Tube - 3"x3"x7 gauge ASTM A500 grade B tube Stabilizing Wing - 7 gauge H.R.P.O. ASTM A1011 Plate - ASTM A572 grade 50



Bolt Retainer for Base Connection Bolt Retainer- 1/32" Reprocessed Teflon

Notes:

- 1. Torque slip base bolts as specified by manufacturer.
- 2. Use anchor with 43.9 KSI yield strength and 59.3 KSI tensile strength.
- Provide 4" vertical clearance for anchor or breakaway base. Measure the 4"x60" measurement above and below post location and back and ahead of post.
- 4. In concrete sidewalk, use same anchor without wings.
- 5. Provide more than 7' between the first and fourth posts of a four post sign.

Telescoping Perforated Tube						
Number of Posts	Post Size in.	Wall Thick- ness Gauge	Sleeve Size in.	Wall Thick- ness Gauge	Slip Base	Anchor Size without Slip Base in.
1	2	12			No	21/4
1	21/4	12			No	2½
1	2½	12			(A)	3
1	2½	10			Yes	
1	21/4	12	2	12	Yes	
1	2½	12	21/4	12	Yes	
2	2	12			No	21/4
2	21/4	12			No	2½
2	2½	12			Yes	
2	2½	12			Yes	
2	21/4	10	2	12	Yes	
2	2½	12	21/4	12	Yes	
3 & 4	2½	12			Yes	
3 & 4	2½	10			Yes	
3 & 4	2½	12	21/4	12	Yes	
3 & 4	21/4	12	2	12	Yes	
3 & 4	2½	10	2¾ ₁₆	10	Yes	

Properties of Telescoping Perforated Tube							
Tube Size in.	Wall Thickness in.	U.S. Standard Gauge	Weight per Foot lbs.	Moment of Inertia in.4	Cross Sec. Area in.²	Section Modulus in.3	
1½ x 1½	0.105	12	1.702	0.129	0.380	0.172	
2 x 2	0.105	12	2.416	0.372	0.590	0.372	
2¼ x 2¼	0.105	12	2.773	0.561	0.695	0.499	
23/16 x 23/16	0.135	10	3.432	0.605	0.841	0.590	
2½ x 2½	0.105	12	3.141	0.804	0.803	0.643	
2½ x 2½	0.135	10	4.006	0.979	1.010	0.785	

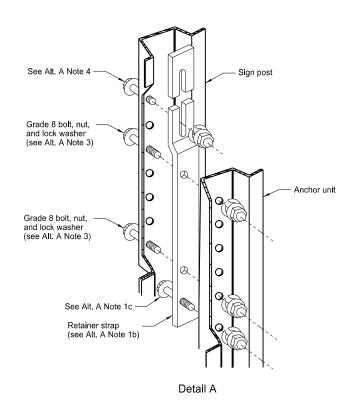
Top Post Receiver Data Table						
Square Post Sizes (B)	А	В	С	D	Е	F
2¾ ₆ "x10 ga.	1%4"	2½"	31/32"	25/32"	1 ³³ ⁄ ₆₄ "	1%"
2½"x10 ga.	1%2"	2½"	35/16"	5%"	121/32"	1¾"

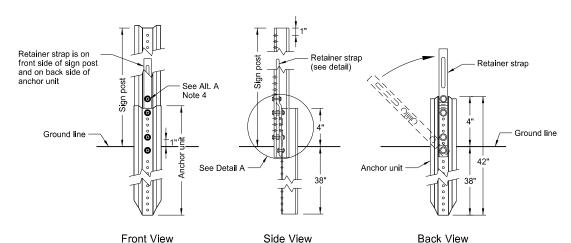
- (A) Use breakaway base when support is placed in weak soils. Engineer determines if soils are weak.
- (B) For additional wind load, insert the $2\%_{\rm 16}"x10$ ga. into 2%2"x10 ga.

NORTH DAKOTA		
DEPARTM	MENT OF TRANSPORTATION 2-28-14	
	REVISIONS	
DATE	CHANGE	
	Updated to active voice New Design Engr PE Stamp	

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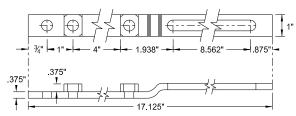
U-Channel Post



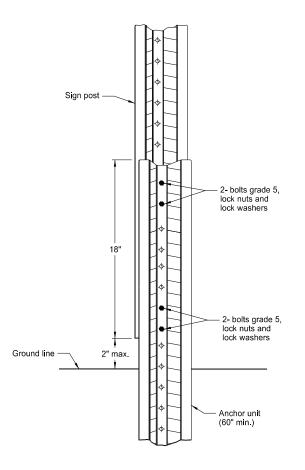


Breakaway U-Channel Detail Alternate A

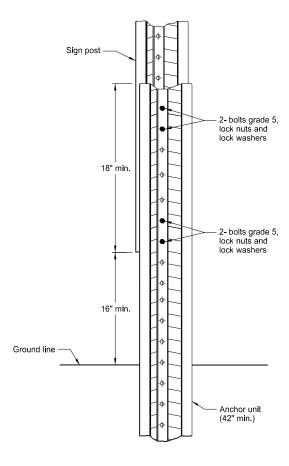
Install a maximum of 2 posts within 7'.



Retainer Strap Detail



Breakaway U-Channel Splice Detail Alternate B (2.5 and 3 lb/ft) Install a maximum of 3 posts within 7'.



Breakaway U-Channel Splice Detail Alternate C (2.5 and 3 lb/ft) Install a maximum of 3 posts within 7'.

Alternate A Steps of Installation:

- a) Drive anchor unit to within 12" of ground level.
- b) Establish proper assembly by lining up bottom hole of retainer strap with 6th hole from the top of the anchor unit. c) Assemble strap to back of anchor unit using $\frac{9}{16}$ "x2" bolt, lock washer and nut.
- d) Rotate strap 90° to left.
- a) Drive anchor unit to 4" above ground.b) Rotate strap to vertical position.
- a) Place 3/6"x2" bolt, lock washer and nut in bottom of sign post to facilitate alignment of sign post with proper hole in anchor unit. b) Alternately tighten two connector bolts.
- 4. Complete assembly by tightening $\frac{5}{16}$ "x2" bolt (this fastens sign post to retainer strap).
- 5. Properly nest base post, strap, and sign post. Proper nesting occurs when all flat surfaces of the base post, strap, and sign post at the bolts have full contact across the entire width.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION				
MENT OF TRANSPORTATION				
2-28-14				
REVISIONS				
CHANGE				
Updated to active voice New Design Engr PE Stamp				

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CONSTRUCTION SIGN DETAILS TERMINAL AND GUIDE SIGNS





5%" — 6½"

END

ROAD WORK

G20-2-48

Legend: black (non-refl)

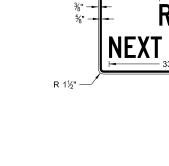
Background: orange

R 1½"

6"C

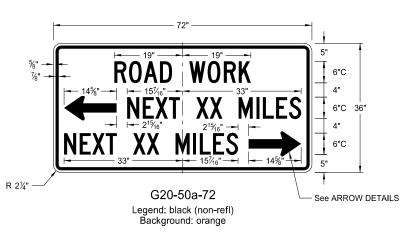
6"C

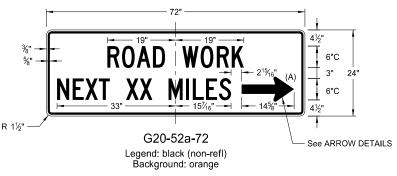
3¾" 24'

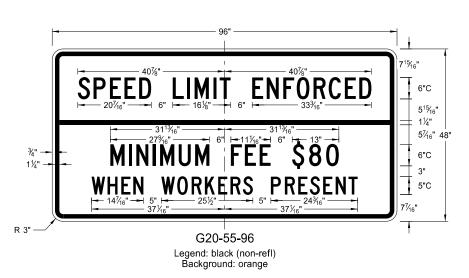


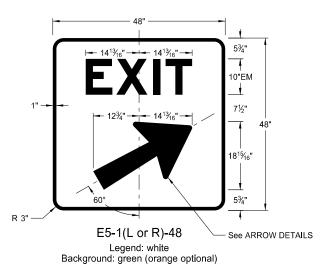


Legend: black (non-refl) Background: orange





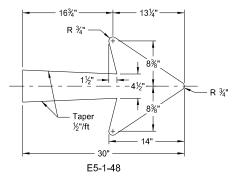


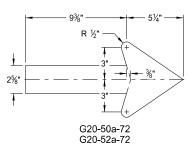


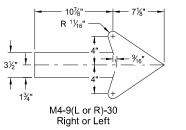


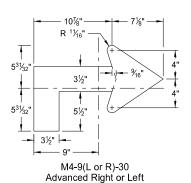


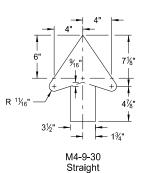
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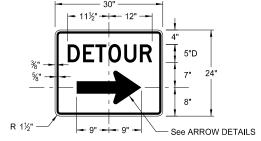
ARROW DETAILS

NOTES:

Arrow may be right or left of the legend to indicate construction to the right or left.

	NORTH DAKOTA
DEPARTM	MENT OF TRANSPORTATION
	8-13-13
	REVISIONS
DATE	CHANGE
8-17-17 10-03-19	Added sign & background color New Design Engineer PE Stamp

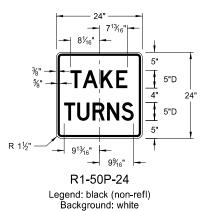
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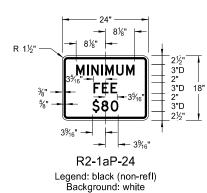
M4-9(L or R)-30 & M4-9-30

Legend: black (non-refl) Background: orange

CONSTRUCTION SIGN DETAILS REGULATORY SIGNS







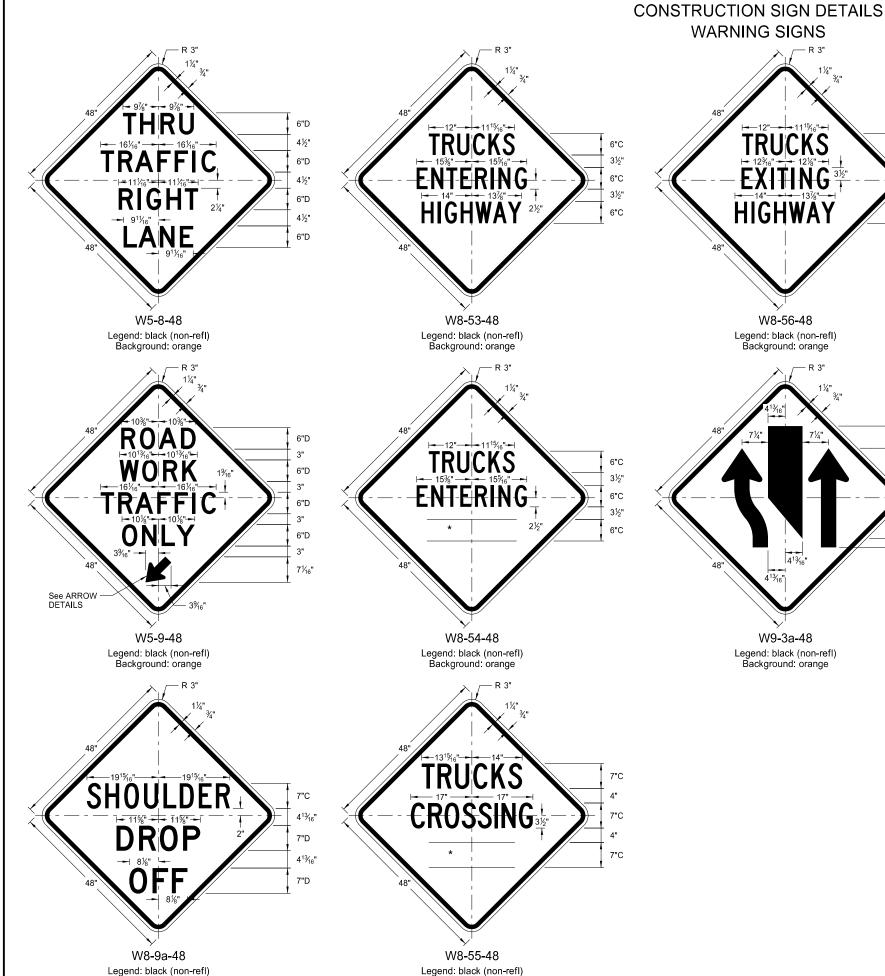




R11-2a-48 Legend: black (non-refl) Background: white

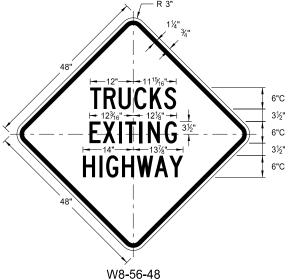
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION 8-13-13 REVISIONS DATE CHANGE 8-17-17 10-03-19 Revised sign number New Design Engineer PE Stamp
8-13-13 REVISIONS DATE CHANGE 8-17-17 Revised sign number
REVISIONS
DATE CHANGE 8-17-17 Revised sign number
8-17-17 Revised sign number

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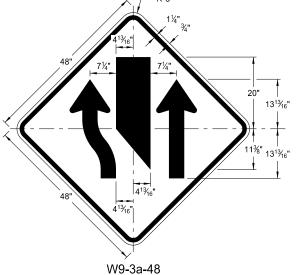
Background: orange

Background: orange



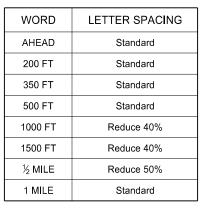
WARNING SIGNS

Legend: black (non-refl) Background: orange

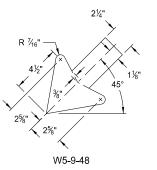


Legend: black (non-refl)

Background: orange



* DISTANCE MESSAGES



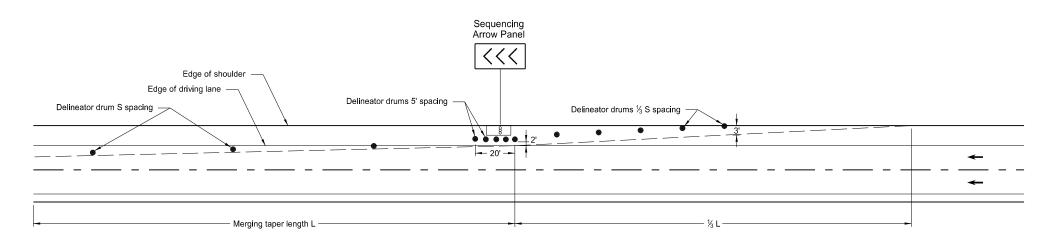
R 10½" -2%" — 8¾" —- W9-3a-48

ARROW DETAILS

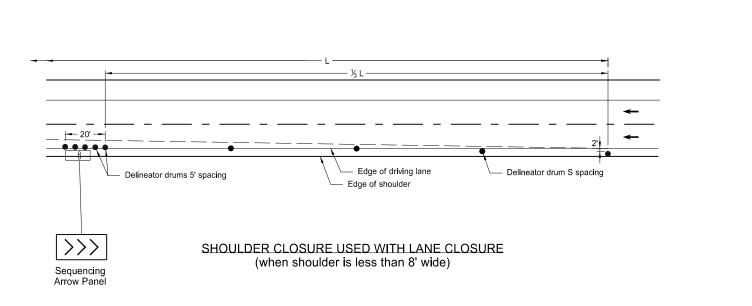
DEPARTI	NORTH DAKOTA DEPARTMENT OF TRANSPORTATION			
	8-13-13			
	REVISIONS			
DATE	CHANGE			
8-17-17 5-31-18 10-03-19	Updated sign number Revised sign and arrow details New Design Engineer PE Stamp			

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SHOULDER CLOSURE TAPERS



SHOULDER CLOSURE WITH LANE CLOSURE (when shoulder is 8' or wider)



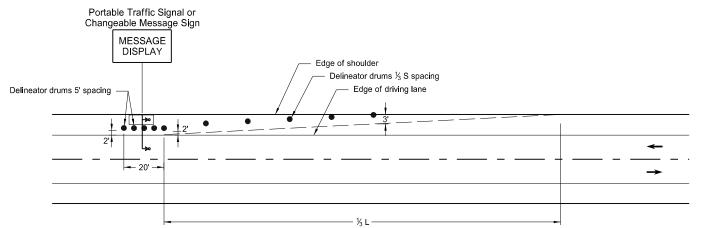
KEY

∞ Sequencing Arrow Panel

Portable Traffic Signal

Delineator Drum

Message Display



PORTABLE TRAFFIC SIGNAL OR CHANGEABLE MESSAGE SIGN ON SHOULDER

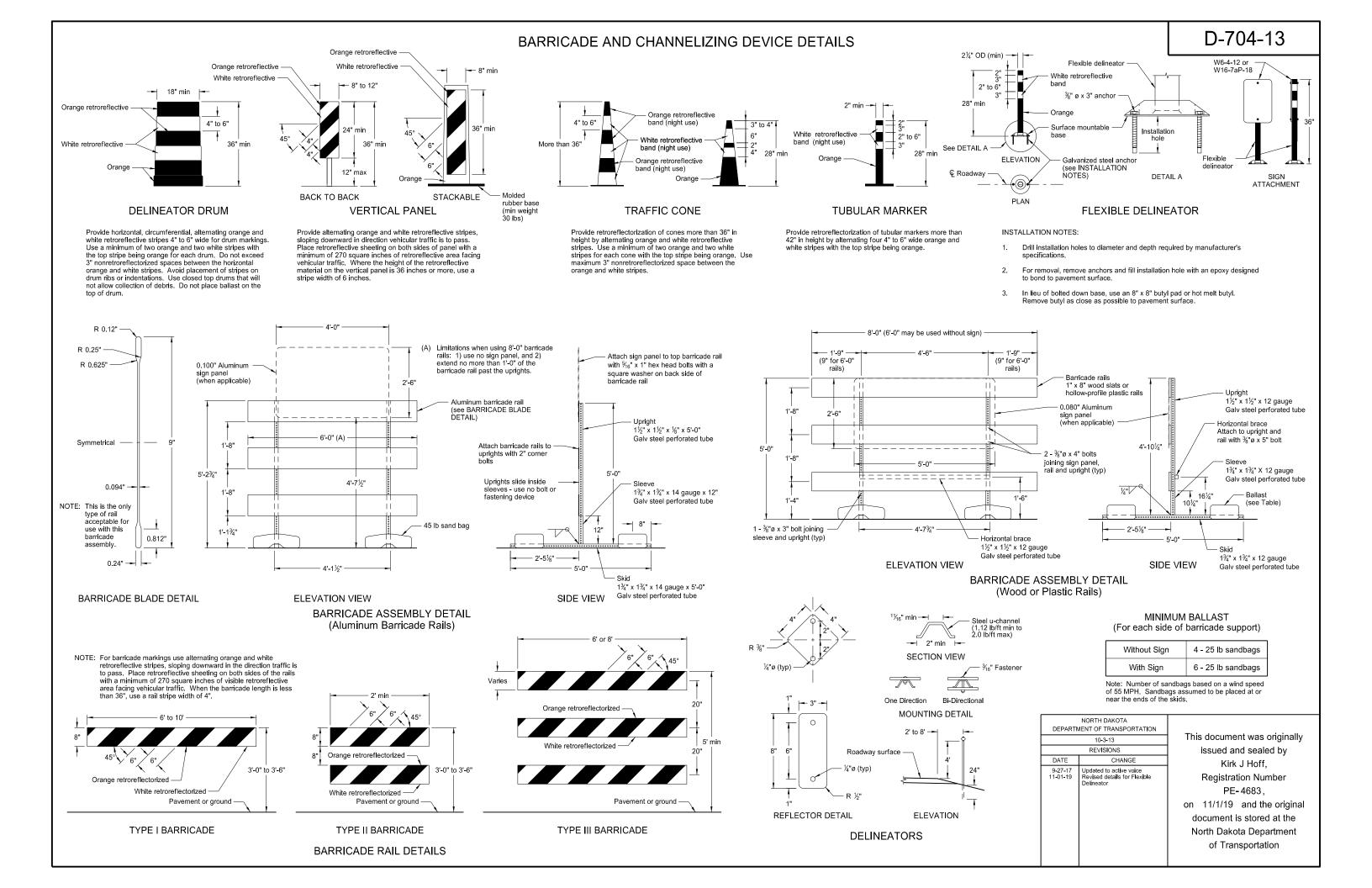
Notes:

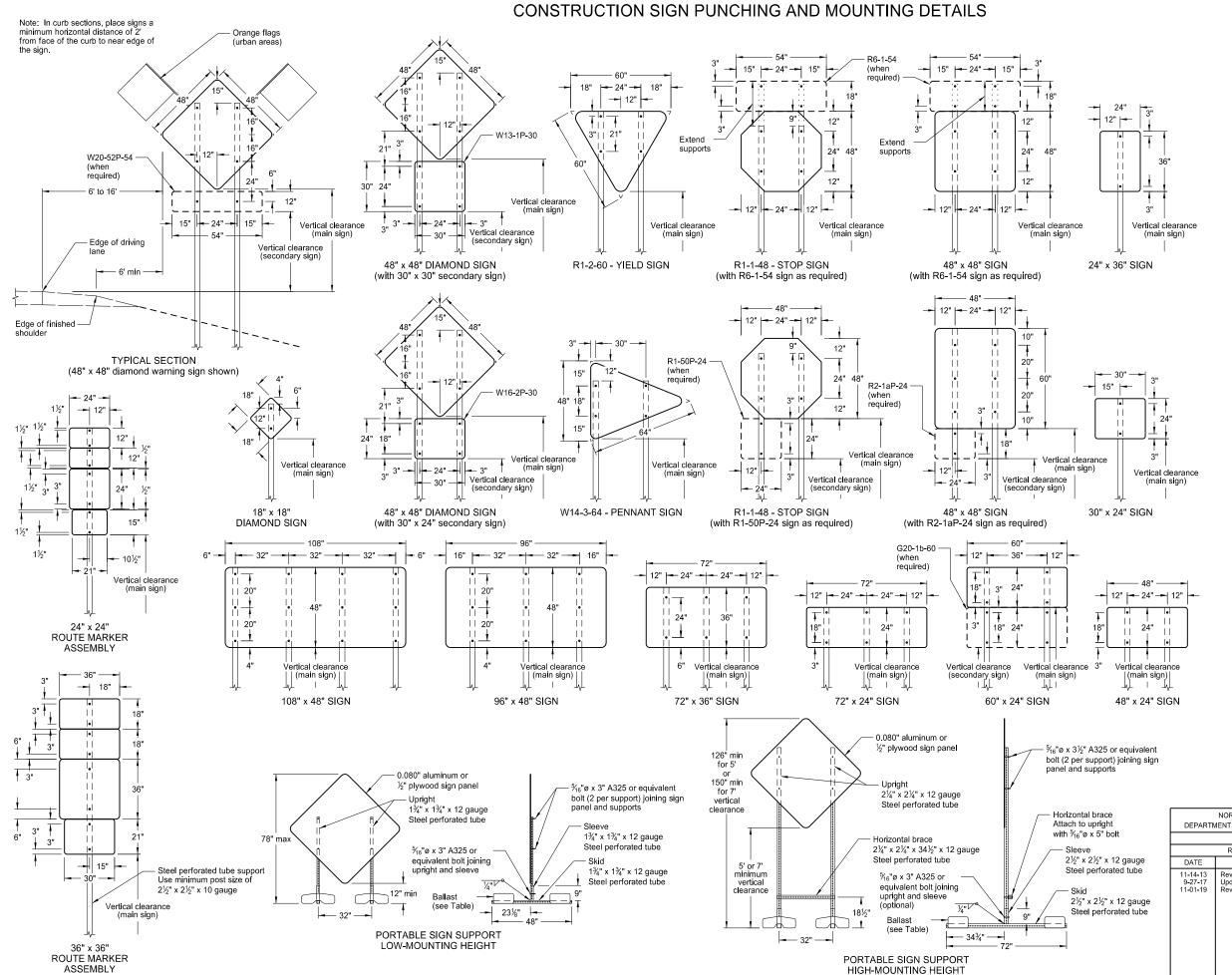
- S = Posted Speed Limit in mph W = Width of offset in feet
 - L = Taper length in feet L = WS²/60 (40mph or less)

 - L = WS (45mph or more)
- 2. If a shoulder taper is used, use a length of approximately 1/3L. If a shoulder is used as a travel lane, use a normal merging or shifting taper.
- When paved shoulders of 8 foot width or more are closed, use channelizing devices to close shoulder in advance, to delineate beginning of work space, and to direct vehicular traffic to remain within the traveled way.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION		
	10-3-13	
	REVISIONS	
DATE	CHANGE	
	Updated to active voice Added L dimension to detail	

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NOTES:

 Sign Supports: Galvanize or paint supports. Minimum post sizes are 2.5 lb/ft u-channel or 2" x 2" x 12 gauge steel perforated tube, except where noted. When installing signs on u-channel, minimum post size for assemblies containing a secondary sign is 3.0 lb/ft. Post sizes based on a wind speed of 55 MPH.

Place signs over 50 square feet on $2\frac{1}{2}$ " x $2\frac{1}{2}$ " perforated tube supports as a minimum.

Do not attach guy wires to sign supports. Attach wind beams behind sign panels when used with u-posts.

- Sign Panels: Provide sign panels made of 0.100" aluminum, ½" plywood, or other approved material, except where noted. Punch all holes round for %" bolts.
- Alternate Messages: Install and remove alternate message signs on reflectorized plate (without borders) as required. (i.e. "Left" and "Right" message on lane closure sign)
- Route Marker Auxiliary Signs: Provide route marker auxiliary signs, such as the cardinal direction and directional arrows, with a background and legend that match the route marker they are used with:

Interstate - white legend on blue background Interstate Business Loop - white legend on green background US and State - black legend on white background County - yellow legend on blue background

5. Vertical Clearance: Install signs with a vertical clearance of 5'-0" (see TYPICAL SECTION.) In areas where parking or pedestrian movements are likely or the view of the sign may be obstructed, install signs with a vertical clearance of 7'-0" from the top of the curb or from the near edge of the driving lane in absence of a curb.

The vertical clearance to secondary signs is 1'-0" less than the vertical clearance stated above.

Provide a minimum clearance of 7'-0" from the ground at the post for signs with an area exceeding 50 square feet.

Portable Signs: Provide portable signs that meet the vertical clearance stated above when it is necessary to place signs within the payement surface.

Use of low-mounting height (minimum 12" vertical clearance) portable signs for 5 days or less, is allowed as long as the view of the sign is not obstructed. Time delays caused by unforseen circumstances, such as equipment breakdown, rain, subgrade failures, etc., will not accrue towards the 5 day period. Use of R9-8 through R9-11a series, W1-6 through W1-8 series, M4-10, and E5-1 is allowed for longer than 5 days.

Restrict signs mounted on portable sign supports shown in the LOW-MOUNTING HEIGHT and HIGH-MOUNTING HEIGHT details to a maximum surface area of 16 square feet.

MINIMUM BALLAST (For each side of sign support base)

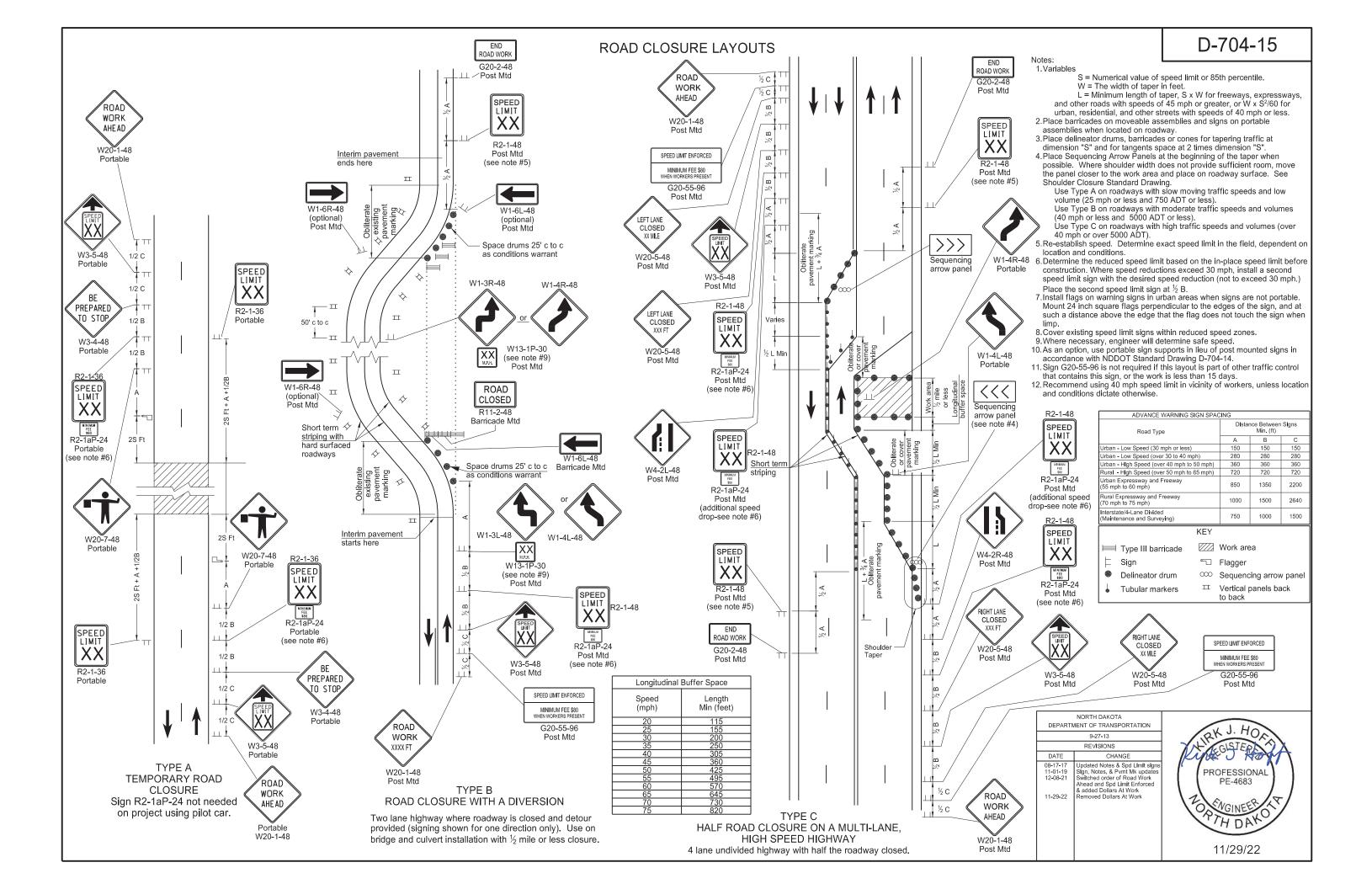
Sign Panel Mounting Height (ft)	Number of 25 lb sandbags for 4' x 4' sign panel
1'	6
5'	8
7'	10

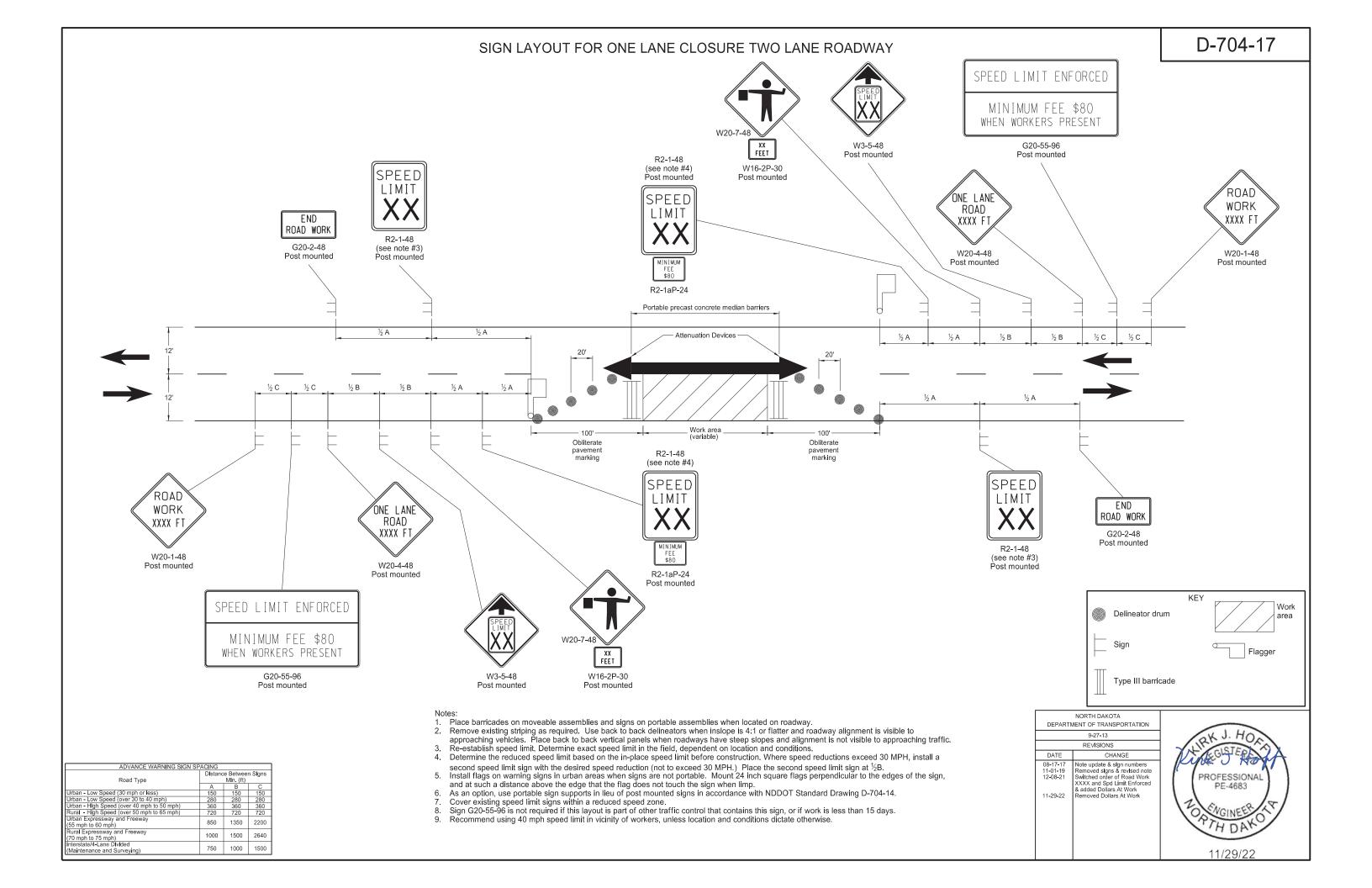
Note: The number of sandbags are based on a wind speed of 55 MPH. Place sandbags at or near the ends of skids.

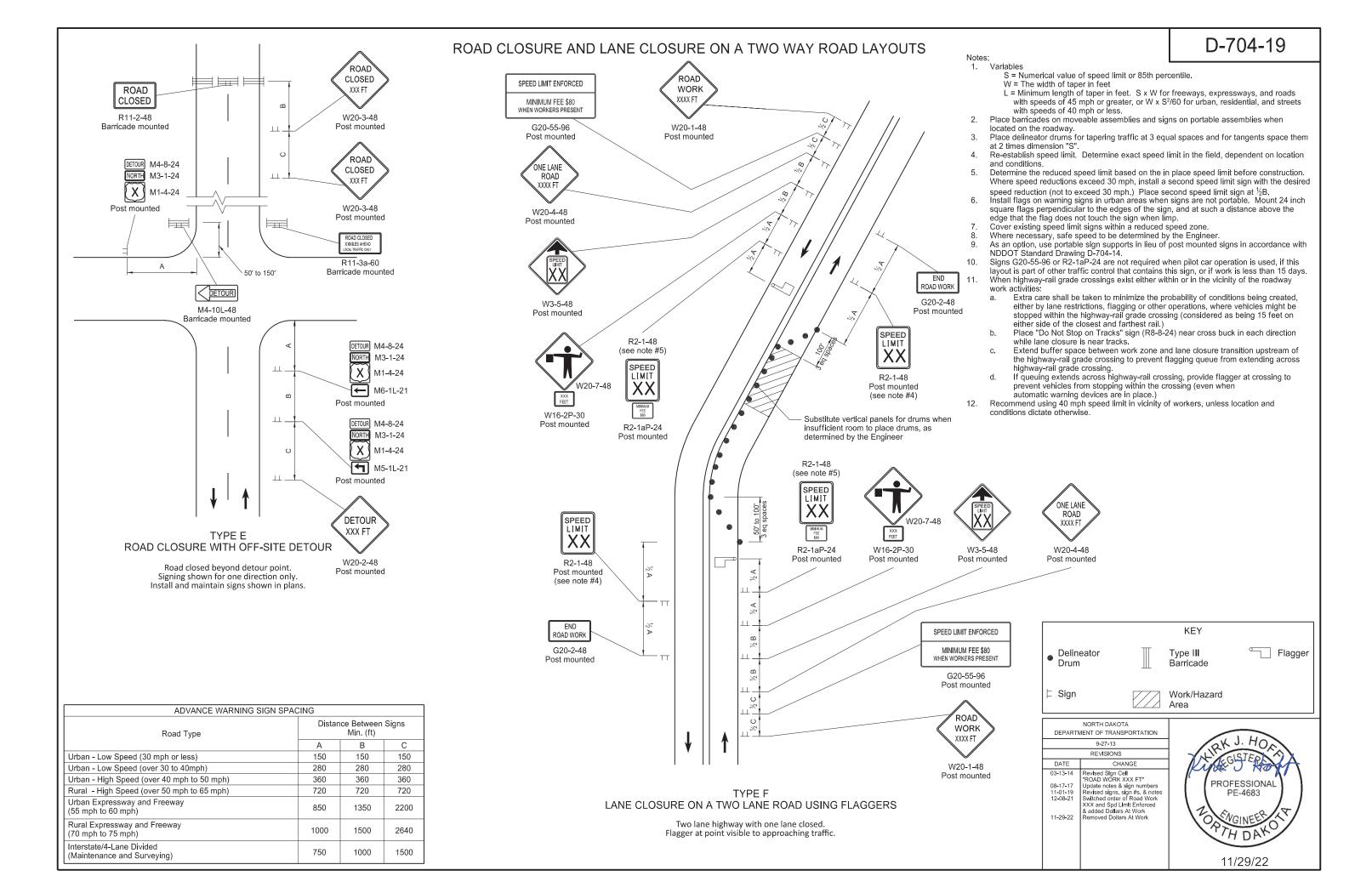
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION		
10-4-13		
	REVISIONS	
DATE	CHANGE	
11-14-13 9-27-17 11-01-19	Revised Note 6 Updated to active voice Revised 60"x24" sign detail	

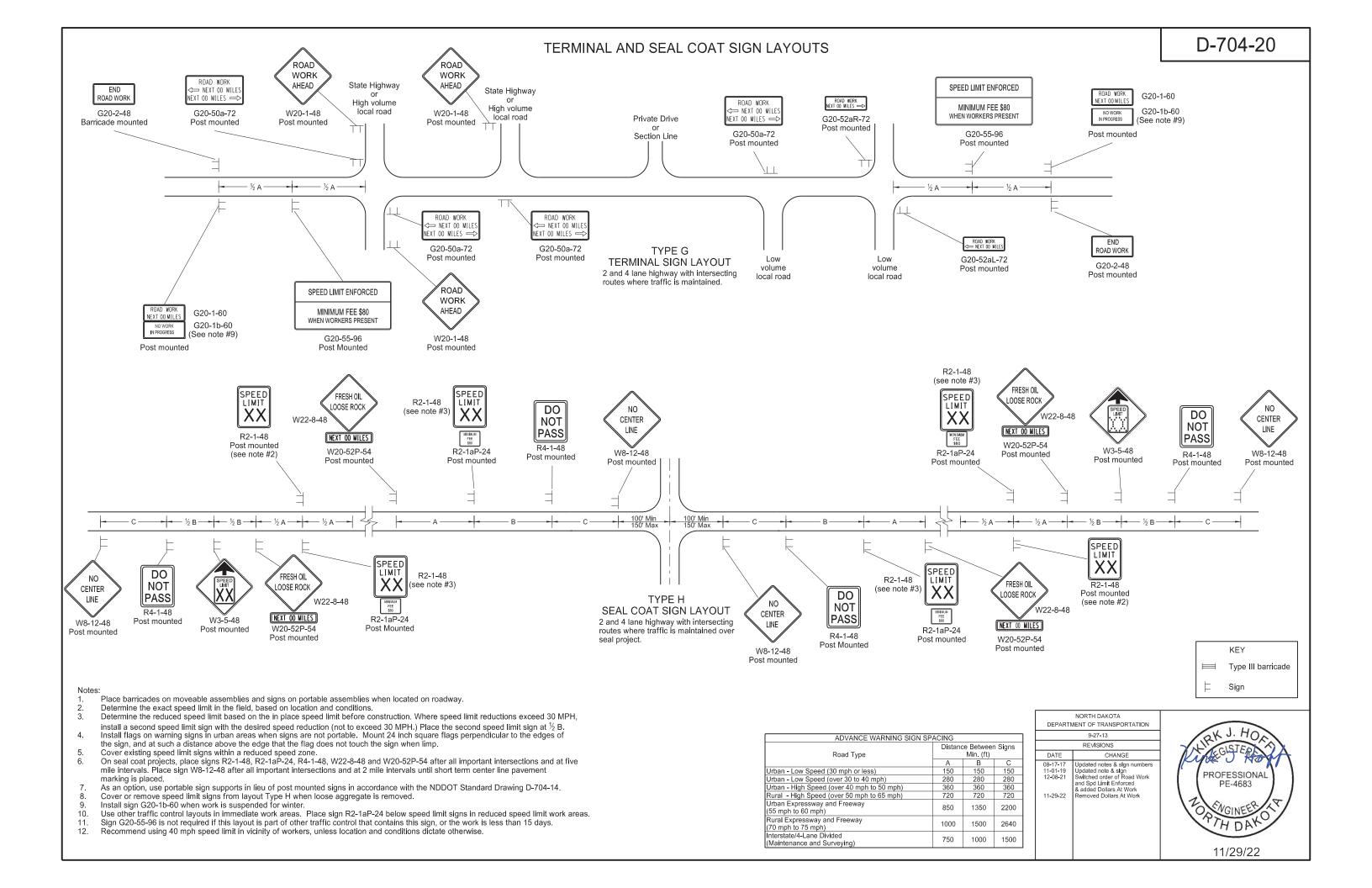
This document was originally issued and sealed by Kirk J Hoff, Registration Number PE-4683,

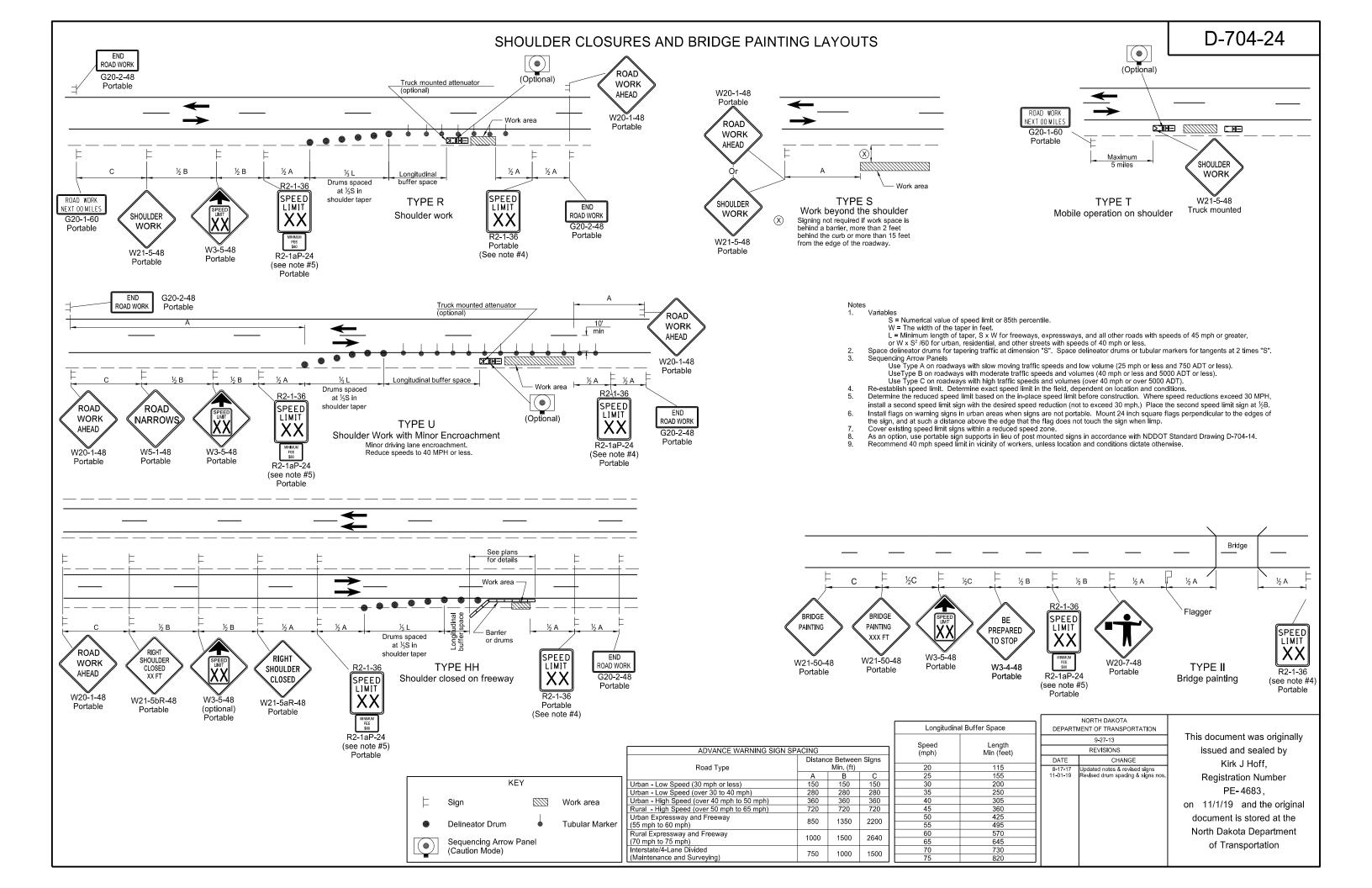
on 11/1/19 and the original document is stored at the North Dakota Department of Transportation



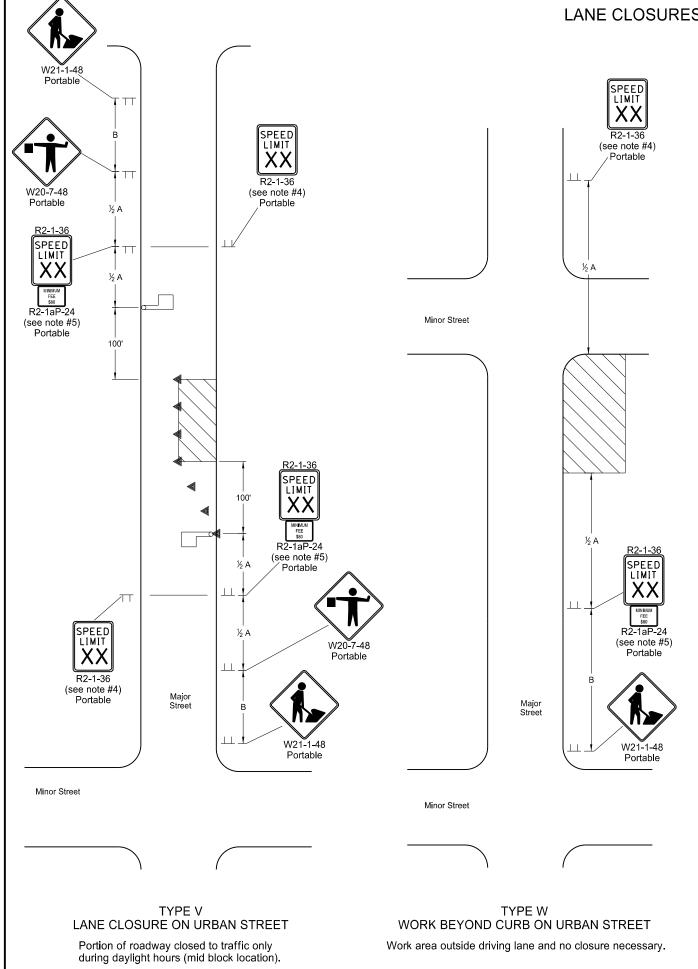


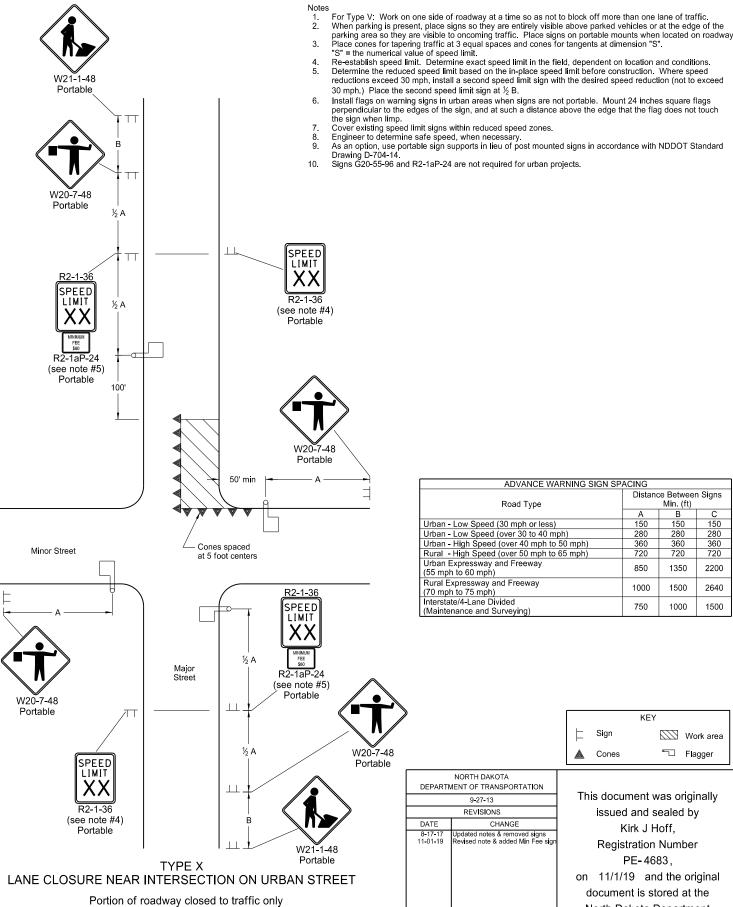






LANE CLOSURES ON URBAN STREETS LAYOUTS





during daylight hours (end block location).

ADVANCE WARNING SIGN SPACING						
Road Type		Distance Between Signs Min. (ft)				
	Α	В	С			
Urban - Low Speed (30 mph or less)	150	150	150			
Urban - Low Speed (over 30 to 40 mph)	280	280	280			
Urban - High Speed (over 40 mph to 50 mph)	360	360	360			
Rural - High Speed (over 50 mph to 65 mph)	720	720	720			
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200			
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640			
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500			

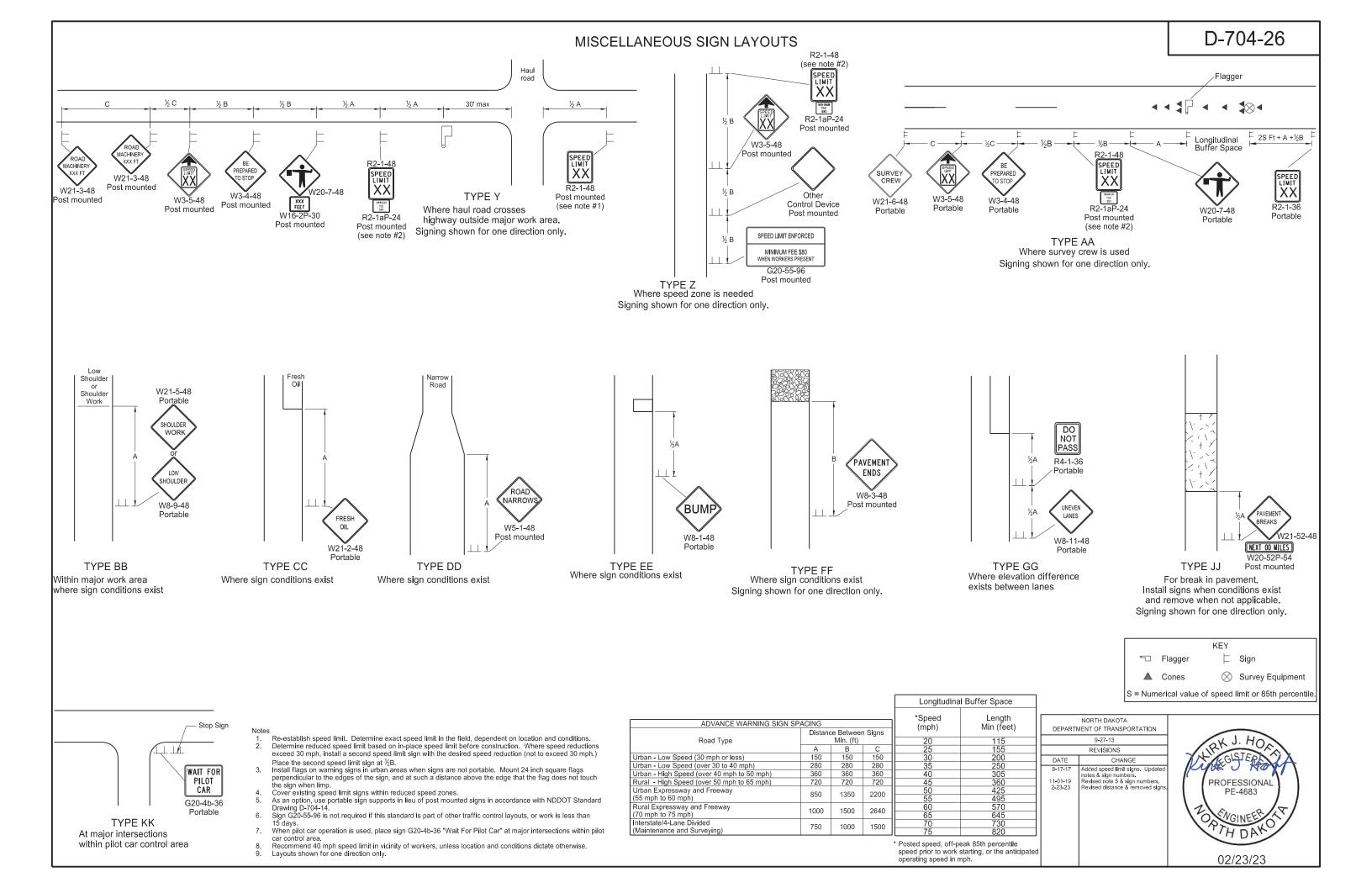
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION REVISIONS DATE CHANGE

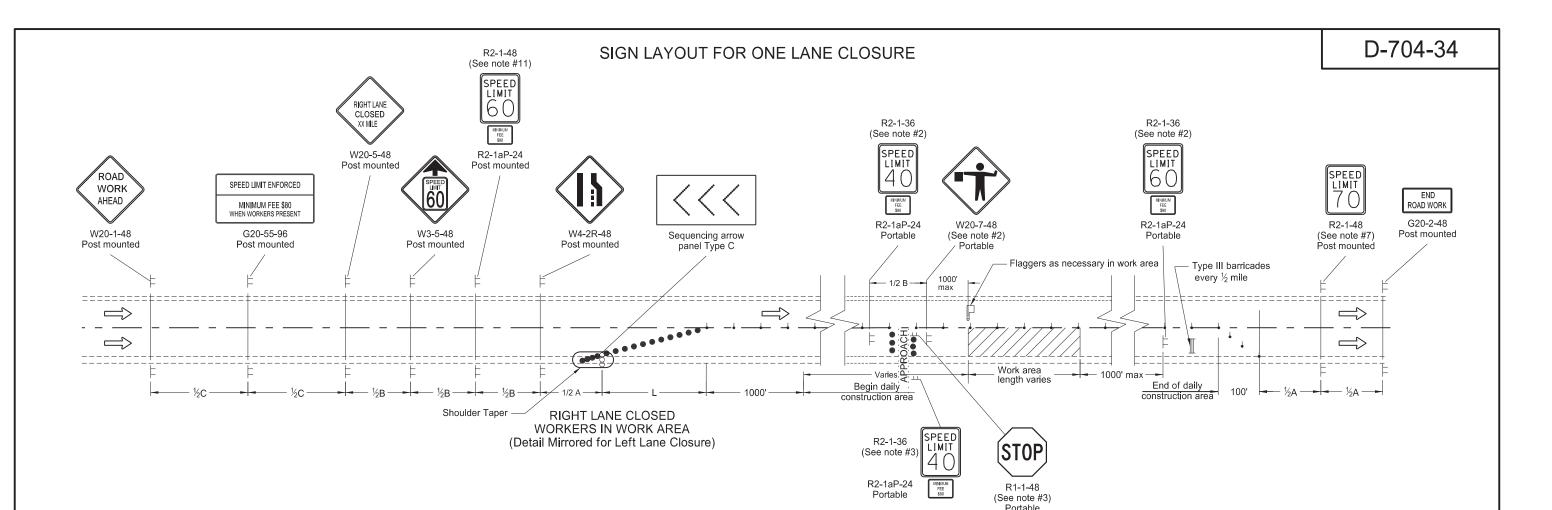
This document was originally issued and sealed by Kirk J Hoff, Registration Number PE-4683,

Work area

□ Flagger

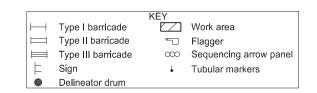
on 11/1/19 and the original document is stored at the North Dakota Department of Transportation





Notos

- Install advance signs for flagging when flaggers are flagging.
- 2. Move the advanced flagger sign and speed limit signs as the work area moves through the construction zone. When the work area is not visible from the flagger, move the flagger station so the work area is visible. Place the 40 mph speed limit sign at ½A in advance of the flagger sign and move the 60 mph speed limit sign. Cover or remove the 40 mph speed limit and the Minimum Fee \$80 signs upon completion of the work day or when workers are not present. Determine the exact speed limit in the field, dependent on location and conditions
- 3. Approaches: When the work area encompasses an approach, install a 40 mph speed limit sign to control the approach. Cover the existing stop sign and install a new portable stop sign when the approach is on the side of the lane closure. Remove the approach speed limit sign once the main line 40 mph speed zone is moved past the approach.
- 4. Variables:
 - S=Numerical value of speed limit or 85th percentile
 - W=The width of taper.
 - L=Minimum length of taper, or SxW for freeways, expressways, and all other roads with speeds of 45 mph or greater, or (WxSxS)/60 for urban, residential, and other streets with speeds of 40 mph or less.
- 5. Space delineator drums for tapering traffic at the dimension "S". Space tubular markers used for tangents at 2 times dimension "S".
- 6. Place sequencing arrow panels at the beginning of the taper when possible. Where shoulder width does not provide sufficient room, move the panel closer to the work area and place on the roadway surface.
 - Use Type A on roadways with slow moving traffic speeds and low volume (25 mph or less and 750 ADT or less).
 - Use Type B on roadways with moderate traffic speeds and volumes (40 mph or less and 5000 ADT or less).
 - Use Type C on roadways with high traffic speeds and volumes (over 40 mph or over 5000 ADT).
- 7. Re-establish the speed limit. Determine the exact speed limit in the field, dependent on location and conditions,
- 8. Cover existing speed limit signs within a reduced speed zone.
- 9. Install flags on warning signs in urban areas when signs are not portable. Mount 24 inch square flags perpendicular to the edges of the diamond sign, and at such a distance above the edge that the flag does not touch the sign when limp.
- 10. Determine the reduced speed limit dependent on the in place speed limit before construction. Where speed limits are to be reduced more than 30 mph, install a second speed limit sign with the desired speed reduction (not to exceed 30 mph.) Place the second speed limit sign at ½B.
- 11. As an option use portable sign supports in lieu of post mounted signs in accordance with NDDOT Standard Drawing D-704-14.
- 12. Sign G20-55-96 is not required if this layout is part of other traffic control that contains this sign, or the work is less than 15 days.



ADVANCE WARNING SIGN SPACING

Poad Type

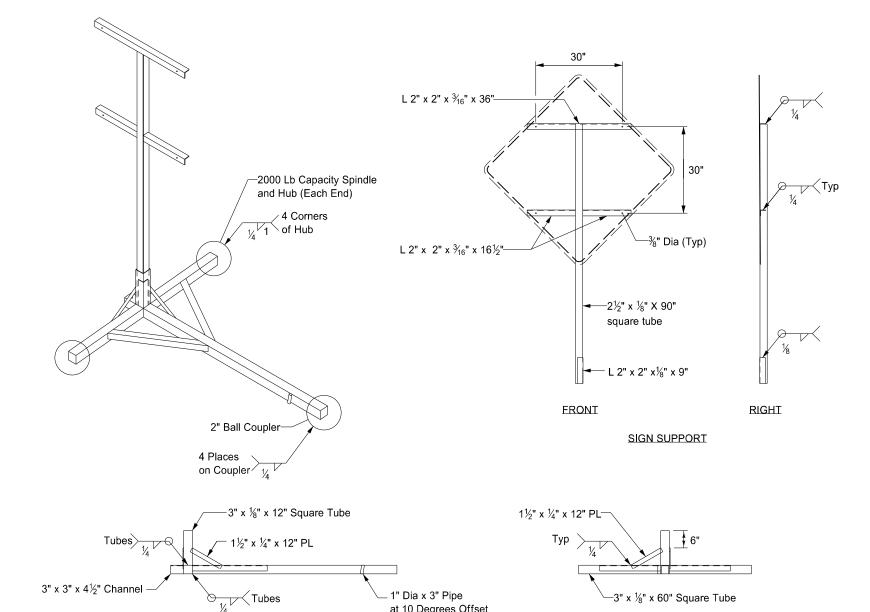
Distance Between

11/29/22

Road Type			Signs Min (ft)		
			Α	В	C
Urban - Lo	w Speed (30 mph or less	s)	150	150	150
Urban - Low Speed (over 30 to 40 mph)				280	280
Urban - Hi	gh Speed (over 40 mph to	360	360	360	
Rural - Hig	gh Speed (over 50 mph to	65 mph)	720	720	720
Urban Exp	ressway and Freeway (5	5 mph to 60 mph)	850	1350	2200
Rural Exp	ressway and Freeway (70	mph to 75 mph)	1000	1500	2640
Interstate/	4-Lane Divided (Maintena	ance and Surveying)	750	1000	1500
DEPARTI	NORTH DAKOTA MENT OF TRANSPORTATION 9-26-2012	QK J	. HO	2	
	REVISIONS	VILL 219	TEAL	(\wedge)	4
DATE	CHANGE	Vande Com	15/16	NA.	+
03-15-16 08-17-17	Removed Do Not Pass signs & updated notes Updated notes & sign numbers	PROFE		AL	
11-01-19	& moved Speed Limit signs Removed shldr taper details & revised tubular mkr symbol	1 1 2	4683		
12-08-21 11-29-22	Switched order of Road Work and Spd Limit Enforced, removed table, & added Dollars At Work Removed Dollars At Work	ZO ENGI	NEER	(0)	/
		7.17	UN		

PORTABLE SIGN SUPPORT ASSEMBLY

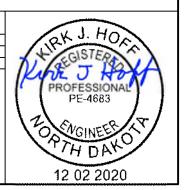
RIGHT



Notes:

- Maximum 250 pound weight of assembly.
- Use a 14" wheel and tire.
- Use no automotive and equipment axle assemblies for trailer-mounted sign supports.
- Other NCHRP 350 or MASH crash tested assemblies are acceptable.

DEPARTI	NORTH DAKOTA MENT OF TRANSPORTATION
	11-23-10
	REVISIONS
DATE	CHANGE
12/02/2020	Updated Note to active voice.

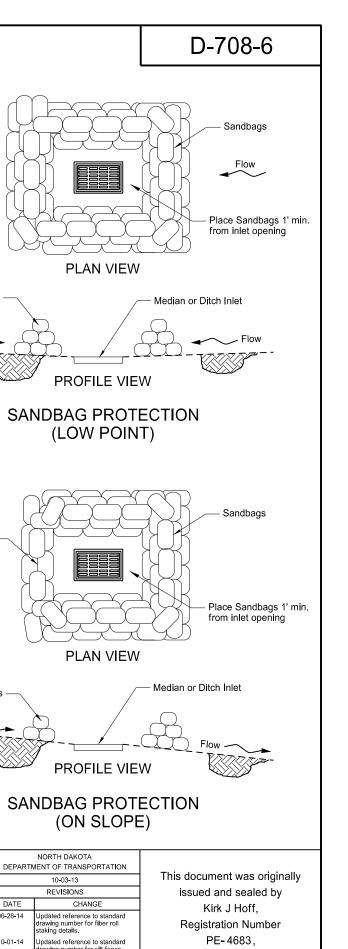


Channel, One Side	13½" L 2" x 2" x ¼" x 30" —3" x ½" x 71" Square Tube
¾" Dia	Outside Edges of Angles (Typ)

TOP

TRAILER

at 10 Degrees Offset



on 8-27-19 and the original

document is stored at the North Dakota Department

of Transportation



Silt Fence Stake

Median Drain

Remove sediment accumulation

at ½ fence height max

Entrench Silt Fence

Sandbags

Overflow Section

Flow

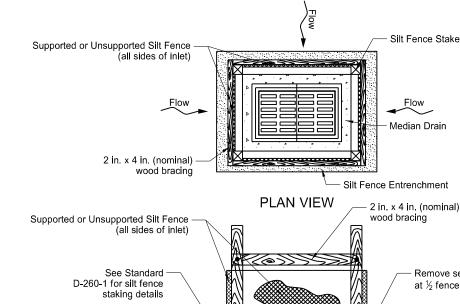
Sandbags

DATE

10-01-14

10-17-17

dated to active voice. w Design Engineer PE Stamp.



Overlap Fiber Roll ends 12" minimum and tie together

- 2" X 2" nominal X 24"

Entrench Fiber Roll

Fiber Roll ends overlapped

perimeter of culvert opening

Toe of Ditch Inslope

Stake fiber roll along

For culvert diameters less than 42 in. use

For culvert diameters 42 in. or greater use

Entrench Fiber Roll

"Fiber Rolls 12IN".

wood stake

Inlet Protection-Fiber Roll 6IN or Inlet Protection-Fiber Roll 12IN

Fiber Roll Stake

PLAN VIEW

PROFILE VIEW

FIBER ROLL PROTECTION

(MEDIAN OR DITCH INLET)

Centerline or Approach Culvert

PLAN VIEW

Toe of Ditch Inslope

PROFILE VIEW

FIBER ROLL PROTECTION

(INLET OF CULVERT)

Stake fiber roll along perimeter of culvert opening

Median or Ditch Inlet

See Standard

staking details

D-261-1 for fiber roll

See Standard D-261-1 for fiber

Embankment -

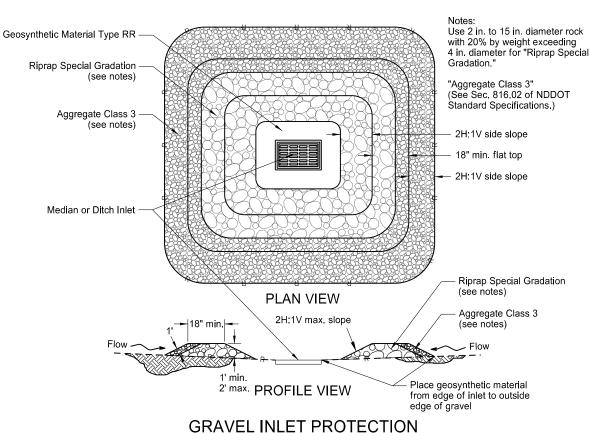
Culvert End Section

roll staking details

PROFILE VIEW

Median Drain

SILT FENCE PROTECTION (MEDIAN OR DITCH INLET)



(MEDIAN OR DITCH INLET)

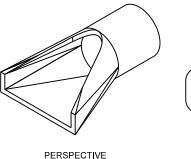
D-714-1

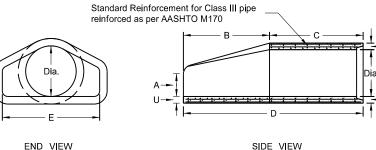
FLARED END SECTION TERMINAL DIMENSIONS DIA Ε Α В С D U 12 0'-4" 2'-0" 4'-01/8" 6'-01/8" 2'-0" 2" 15 21/4" 3'-10" 2'-6" 0'-6" 2'-3" 6'-1" 0'-9" 3'-10" 6'-1" 3'-0" 21/2" 2'-3" 3'-6" 2¾" 21 0'-9" 3'-0" 3'-1" 6'-1" 3" 24 0'-91/2" 3'-71/2" 2'-6" 6'-1½" 4'-0" 4'-6" 3¼" 27 4'-0" 0'-101/5" 2'-11/5" 6'-11/5" 30 1'-0" 4'-6" 1'-7¾" 6'-1¾" 5'-0" 31/2" 2'-9" 36 1'-3" 5'-3" 8'-0" 4" 6'-0" 42 1'-9" 5'-3" 2'-9" 8'-0" 6' 6" 41/2" 8'-0" 48 2'-0" 6'-0" 2'-0" 7'-0" 54 2'-3" 5'-5" 2'-91/4" 8'-21/4" 7'-6" 51/2" 2'-11" 3'-3" 5'-0" 8'-3" 8'-0" 66 2'-6" 6'-0" 2'-3" 8'-3" 8'-6" 51/2" 3'-0" 1'-9" 8'-3" 9'-0" 6'-6" 3'-0" 6½" 78 1'-9" 7'-6" 9'-6" 9'-3" 3'-0" 7'-61/2" 1'-9" 9'-31/2" 10'-0" 6½" 11'-0" 6½" 90 3'-5" 2'-0" 7'-31/2" 9'-31/2"

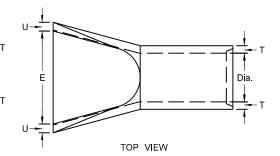
	TRAVERSABLE END SECTION					
DIA	В	С	D	Е	R	S
15"	4'	9"	4'-9"	1'-7½"	3"	6
18"	5'-9"	9"	6'-6"	1'-11"	3"	6
24"	6'	1'	7'	2'-6"	3"	4
30"	7'-6"	1'	8'-6"	3'-1"	3½"	4
36"	7'-3"	15"	8'-6"	3'-8"	3"	4

All CI	All Classifications of Round Concrete Pipe				
Internal Dia of pipe in inches	Cross-Sectional Water Area	Weight per lin foot of pipe Std. Wall	Joint J Groove End Min./Max.	Joint K Tongue End Min	Minimum Wall Thickness (T)
Dia	Sq. ft	Lbs.	ln,	In.	In.
12	0.79	92	15/8-23/8	3/4	2
15	1.23	127	134-234	7∕8	21/4
18	1.77	168	11/8-21/8	1	21/2
21	2.40	214	11/8-31/8	11/8	2¾
24	3.14	265	2¾-3¾	11/8	3
27	3.98	322	2¾-4	1¼	31/4
30	4.91	384	31/4-41/4	1¼	31/2
33	5.94	452	31/4-41/4	1½	3¾
36	7.07	524	31/4-41/4	1½	4
42	9.62	685	3¾-4¾	1¾	4½
48	12.57	685	35/8-43/4	1%	5
54	15.90	1070	41/8-51/4	2	5½
60	19.63	1296	41/2-51/2	21/4	6
66	23.76	1542	5 - 6	25/8	6½
72	28.27	1810	55/8-63/4	21/8	7
78	33.18	2098	61/4-71/4	21/8	7½
84	38.48	2410	55/8-73/4	3¾	8
90	44.18	2793	6¾-8½	31/8	8½
96	50.27	3092	7-81/4	3½	9
102	56.75	3466	7-8¼	3½	9½
108	63.62	3864	71/4-81/2	3¾	10

REINFORCED CONCRETE PIPE CULVERTS AND END SECTIONS (Round Pipe)

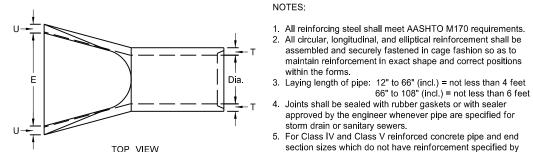






REINFORCED CONCRETE PIPE - FLARED END SECTION

Reinforcement to be equivalent to Class III RCP



NOTES (Traversable End Section):

within the forms.

storm drain or sanitary sewers.

submitted for the Engineer's review.

- 1. Manufactured in accordance with applicable portions of ASTM C76/AASHTO M170.
- Reinforcement per Class III RCP with double reinforcement in the upper 120° of the full barrel portion.

assembled and securely fastened in cage fashion so as to

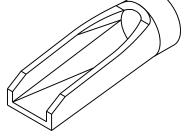
maintain reinforcement in exact shape and correct positions

approved by the engineer whenever pipe are specified for

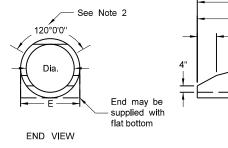
section sizes which do not have reinforcement specified by

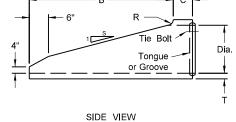
be prepared and sealed by a Professional Engineer and

AASHTO M170, shop drawings and design calculations shall



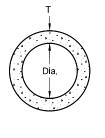






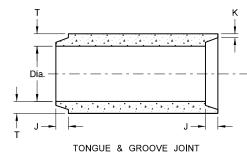
TOP VIEW

REINFORCED CONCRETE PIPE - TRAVERSABLE END SECTION Reinforcement to be equivalent to Class III RCP

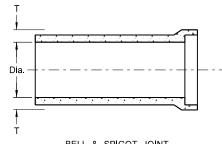


END VIEW

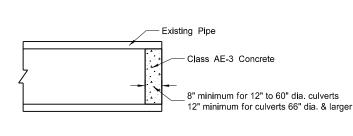
CIRCULAR PIPE



TONGUE & GROOVE JOINT



BELL & SPIGOT JOINT



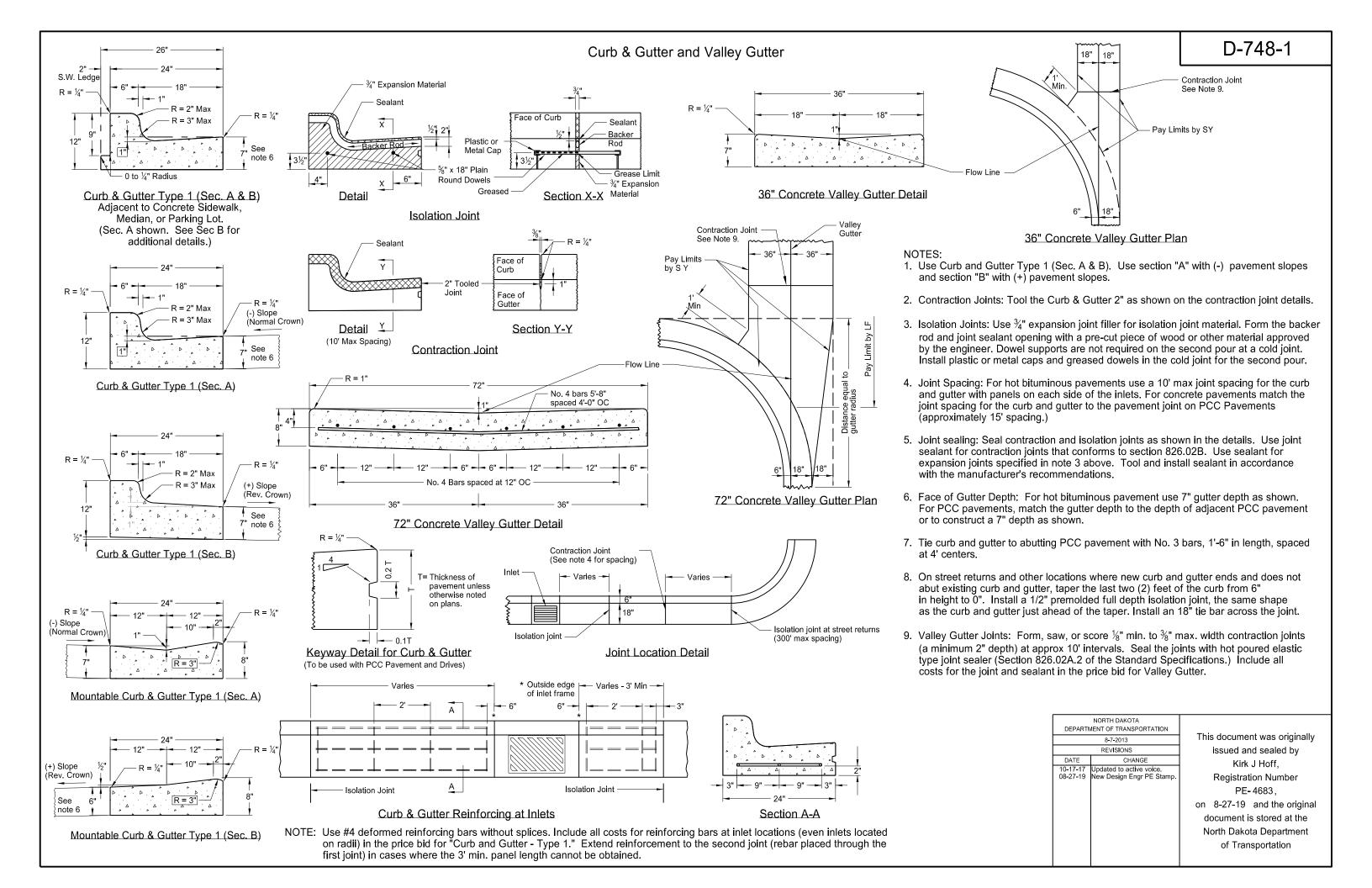
CONCRETE PIPE PLUG

JOINTS FOR REINFORCED CONCRETE PIPE

SEE STANDARD DRAWING D-714-22 FOR DETAILS OF CONCRETE PIPE TIES (TIE BOLTS).

	NORTH DAKOTA
DEPARTM	ENT OF TRANSPORTATION
	05-12-14
	REVISIONS
DATE	CHANGE
11-21-16	Revised Note 5 Revised End Section Dimensions Updated Perspective View Details

This document was originally issued and sealed by Jon Ketterling Registration Number PE-4684, on 9/18/19 and the original document is stored at the North Dakota Department of Transportation



- Curb ramp and detectable warning panel layouts for informational purposes only. See Standard Drawing D-750-3 for curb ramp and detectable warning panel details.
- Joint Spacing: Vary transverse contraction joint spacing from 4' to 6' to create approximate square panels.

Use longitudinal contraction joints when sidewalk width is 8' or greater, and space at half the sidewalk width.

Saw or groove contraction joints to a minimum depth of 1/3 the depth of

When sidewalk is adjacent to curb & gutter, vary the sidewalk joint spacing to match curb & gutter joints.

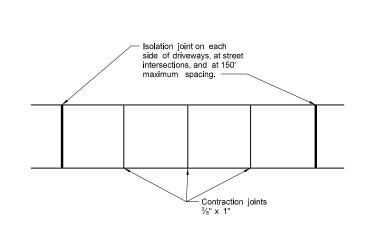
Use isolation joints between separate concrete pours, or between old and new concrete.

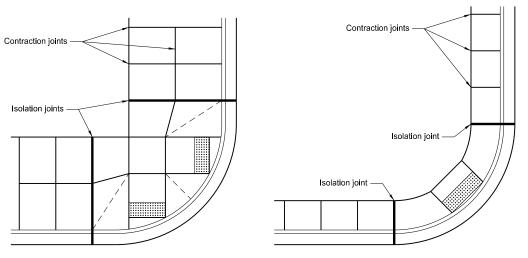
- 3. Include all costs for labor, equipment, and material necessary to construct contraction and isolation joints in the price bid for sidewalk concrete.
- 4. Use 4" sidewalk concrete thickness unless otherwise specified
- 5. Use 4" base material thickness unless otherwise specified. Include all costs for labor and materials necessary to place the base material in the price bid for "Salvage Base Course" or "Aggregate Base Course CL 5."

Modify existing ground slope with landscaping as needed. If not possible, such as adjacent buildings, use a vertical curb as shown in the detail below. The Engineer will measure curb at the unit price bid for "Curb - Type I" per lineal foot.

6. Sidewalk Width & Grade: Provide a continuous 4' min clear width pedestrian access route with max 2% concrete cross slope, excluding flares. The width of the curb cannot be counted as part of

When clear width of pedestrian access routes is less than 5.0', provide passing spaces at a maximum of 200' with a minimum size of 5.0' by 5.0'.





Typical Joint Layouts



Sidewalk Width and Grade

Min,3/4" isolation joint

Sidewalk Detail

(Installed adjacent to curb and gutter)

△ 4" Sidewalk

4" Base

Max Slope 2%

Contraction joints

Isolation joints

Equal spaces

Min.3/4" isolation joint

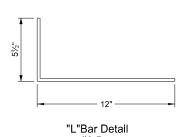
when abutting concrete or asphalt



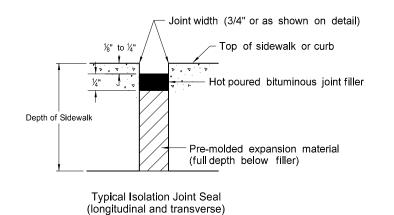
Utility Blockout

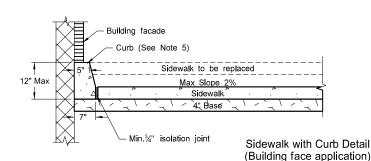
Vertical Discontinuities (As needed for utility covers, vaults, grating, etc..)

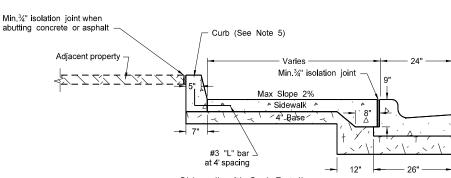
"L"Bar Detail #3 Bar



Varies Min.¾" isolation ioint Min.3/4" isolation joint Concrete Median 4" Base Farth Fill 8" Concrete Median Detail





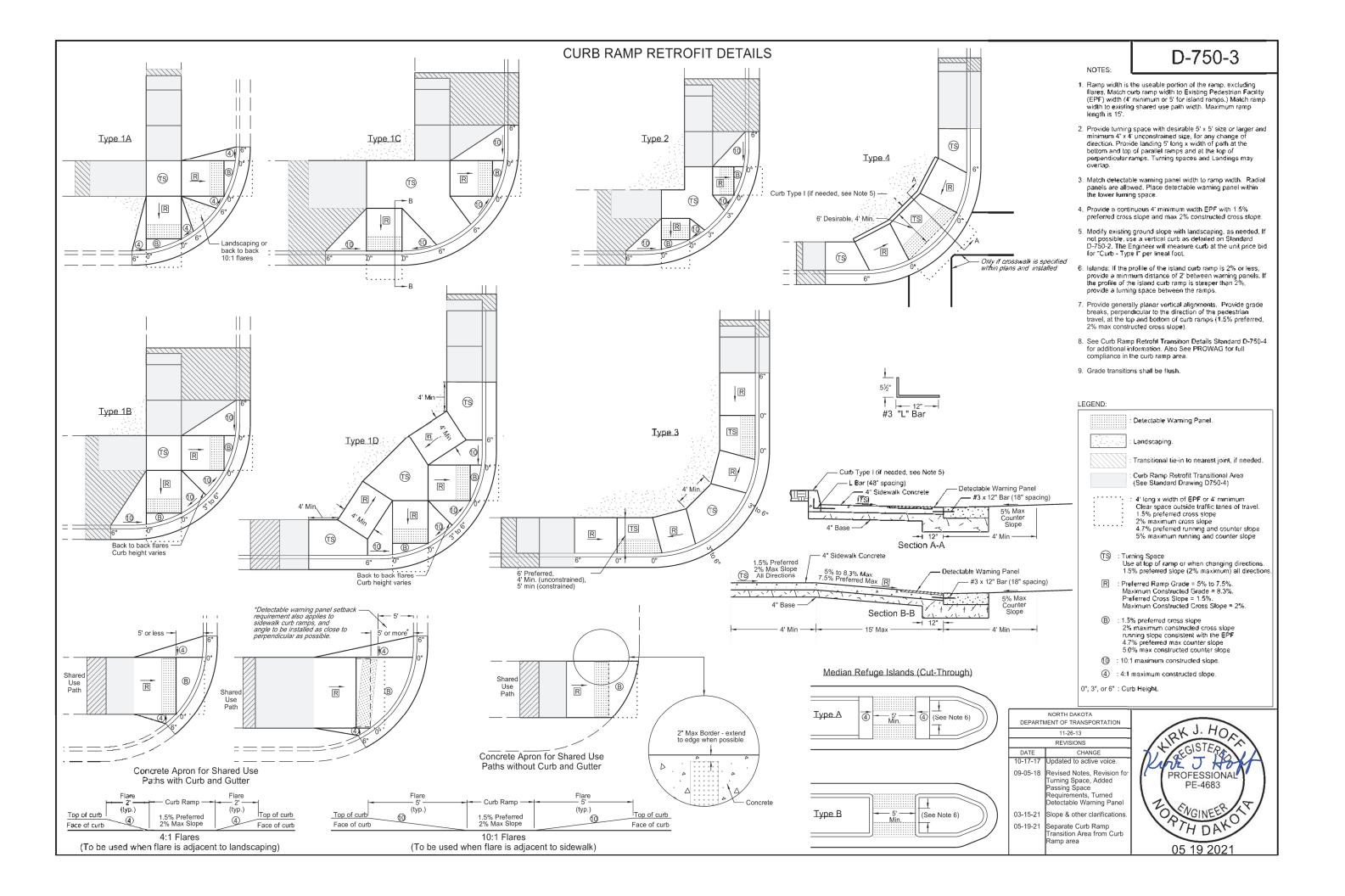


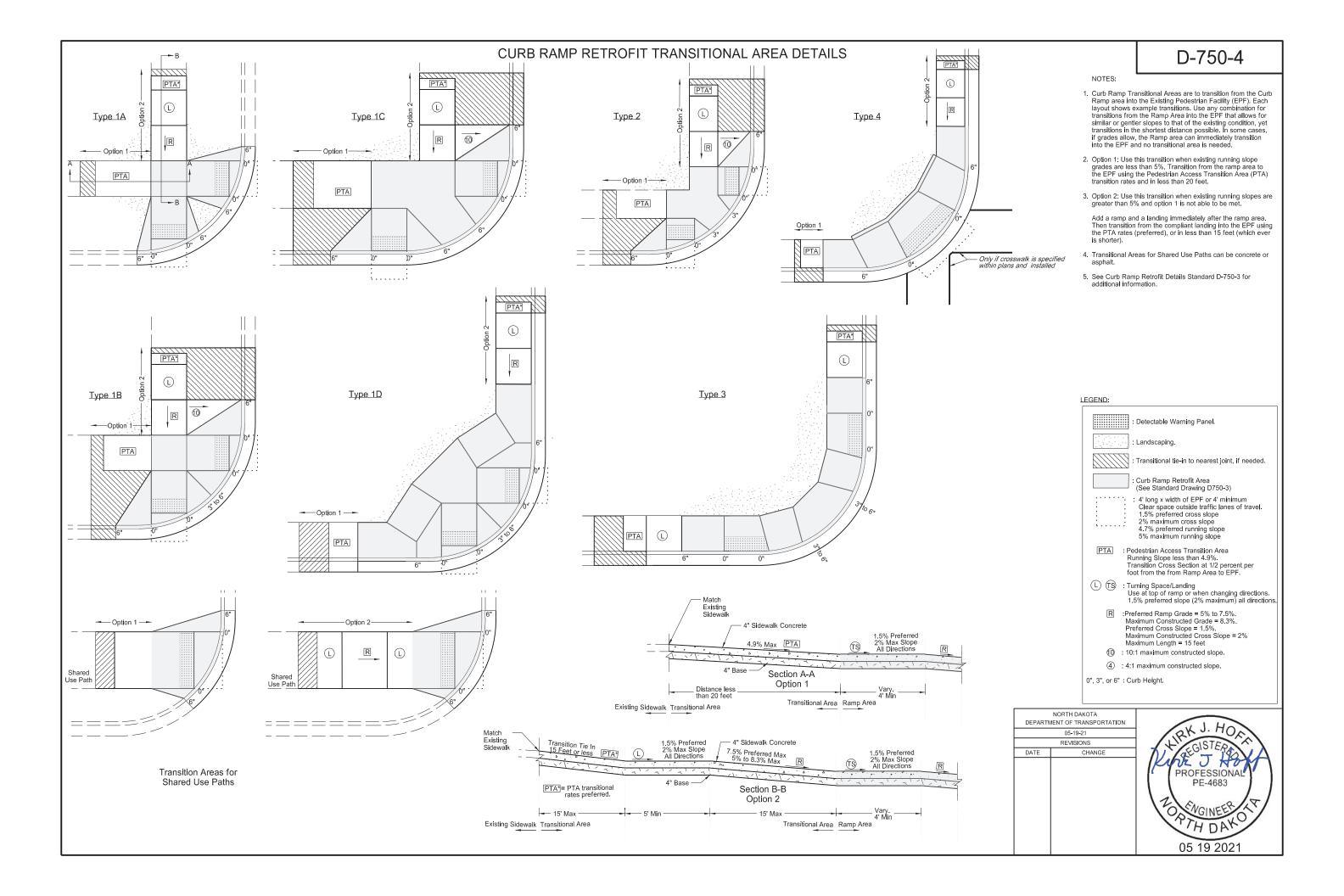
Sidewalk with Curb Detail (Adjacent property application)

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION		
	11-26-13	
	REVISIONS	
DATE	CHANGE	
10-17-17	Updated to active voice.	
09-05-18	Added sidewalk details for width and grade and passing lane requirements.	
08-27-19	New Design Engineer PE Stamp.	

This document was originally issued and sealed by Kirk J Hoff, Registration Number PE-4683,

on 08/27/19 and the original document is stored at the North Dakota Department of Transportation





PERFORATED TUBE ASSEMBLY DETAILS

Notes

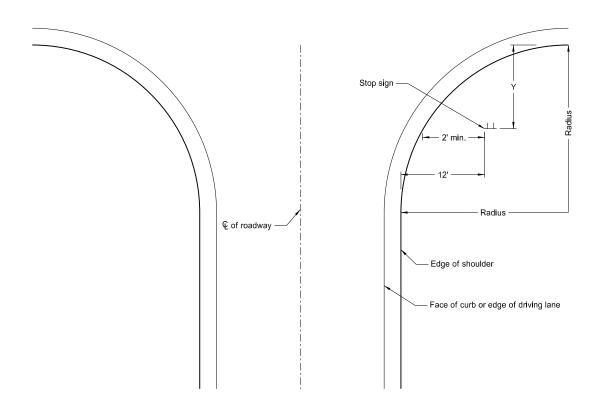
- 1. Curbed Roadways: Use a 3' clearance from face of the curb except where right of way or sidewalk width is limited; Use a minimum 2' clearance. Increase the horizontal clearance if required to maintain a minimum sidewalk clear width of 4' from the sign support, not including any attached curb.
- 2. Minimum vertical clearance: Provide at least 5' measured from the bottom of the sign to the edge of the driving lane or auxiliary lane at the side of the road in rural districts. Provide at least 7' clearance to the bottom of the sign, where parking or pedestrian movements occur.

Install signs on expressways a minimum height of 7'.

Install adopt-a-highway signs on Freeways at least 7' above the edge of the driving lane.

Maximum vertical clearance is 6" greater than the minimum vertical clearance.

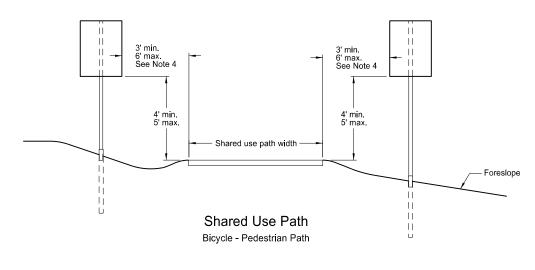
- 3. Offset signs: Use a vertical clearance of 5' above the edge of the driving lane for signs placed 30 feet or more from the edge of the traveled way.
- 4. Provide a horizontal clearance from edge of shared use path to edge of sign of 3', except where width is limited. Provide a minimum

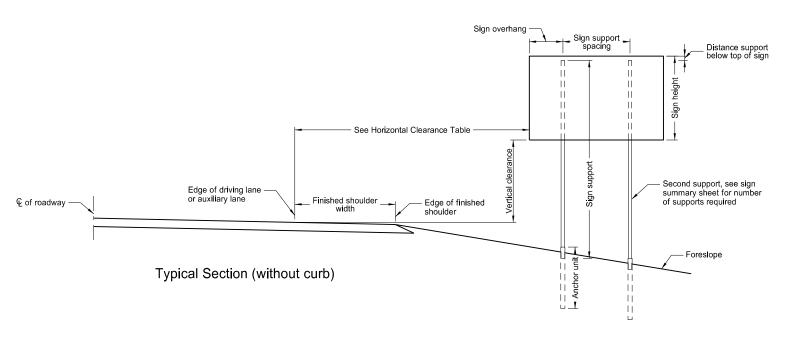


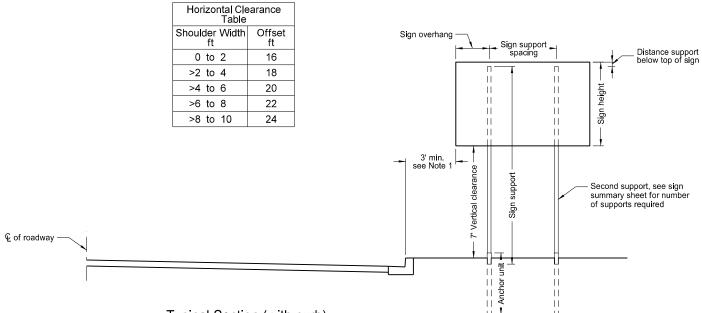
Stop Sign Location Wide Throat Intersection

Use layout for the placement of "Stop" signs.

Radius	Y-max.	Y-min.
ft.	ft.	ft.
40	50	15
45	50	18
50	50	21
55	50	25
60	50	28
65	50	32
70	50	35
75	50	39
80	50	43







Typical Section (with curb)

Residential or Business District

NORTH DAKOTA
DEPARTMENT OF TRANSPORTATION

10-3-13

REVISIONS

DATE CHANGE
7-8-14 Revised note 2, added note 4, 8-30-18 Updated notes to active volce.
8-29-19 New Design Engineer PE Stamp.

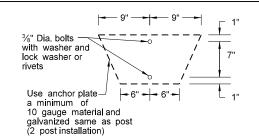
This document was originally issued and sealed by Kirk J Hoff, Registration Number PE-4683,

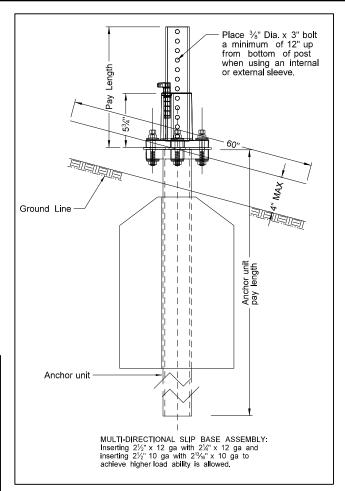
on 8/29/19 and the original document is stored at the North Dakota Department of Transportation

	Telescoping Perforated Tube						
Number of Posts	Post Size In.	Wall Thick- ness Gauge	Sleeve Size In.	Wall Thick- ness Gauge	Slip Base	Anchor Size Without Slip Base In.	Wall
1	2	12			No	21/4	12
1	21/4	12			No	21/2	12
1	21/2	12			(B)	3(C)	7
1	21/2	10			Yes		7
1	21/4	12	2½(D)	12	Yes		7
1	21/2	12	21/4	12	Yes		7
2	21/2	10			Yes		7
2	21/4	12	2½(D)	12	Yes		7
2	21/2	12	21/4	12	Yes		7
3 & 4	21/2	12			Yes		7
3 & 4	21/2	10			Yes		7
3 & 4	21/2	12	21/4	12	Yes		7
3 & 4	21/4	12	2½(D)	12	Yes		7
3 & 4	21/2	10	23/16	10	Yes		7

(B) - Provide a shim as specified by the manufacturer when placing 2½", 12 gauge posts in standard soils without breakaway bases. Provide breakaway base when placing the support in weak soils. The Engineer will determine if the soils are weak. Weak soils are classified as boggy, wet, or loose soil areas.

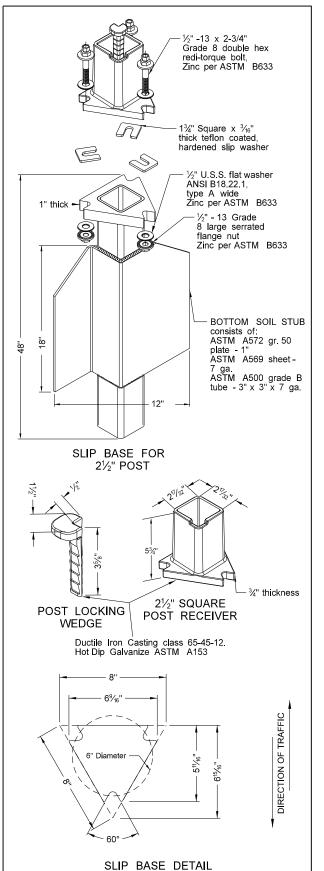
(D) - $2\frac{1}{2}$ " x 12 ga. x 18" minimum length external sleeve required.





SHOULDER BOLT Shimming agent to reduce tolerance between 3" anchor unit and $2\frac{1}{2}$ " post. (use standard $\frac{3}{8}$ " diameter grade 8 bolt with proper shim) 17/32" Diameter $^{-3}$ %"-16 x $3\frac{1}{2}$ " grade 8 flanged shoulder bolt. Zinc per ASTM B633 3/8"-16 grade 8 serrated flange nut. Zinc per ASTM B633 DIRECTION OF TRAFFIC 3" ANCHOR UNIT

Mounting Details Perforated Tube



D-754-24

NOTE:

Properties of Telescoping Perforated Tubes

1.702

2½ x 2½ 0.135 10 4.006 0.979 1.010 0.783 The 2 $\frac{3}{16}$ " size 10 gauge is shown as 2.19" size on the plans;

 0.105
 12
 2.416
 0.372
 0.590
 0.372

3.432 0.605 0.841

0.380

0.499

0.590

0.643

In

0.105

 $2\frac{3}{16}$ x $2\frac{3}{16}$ 0.135 10

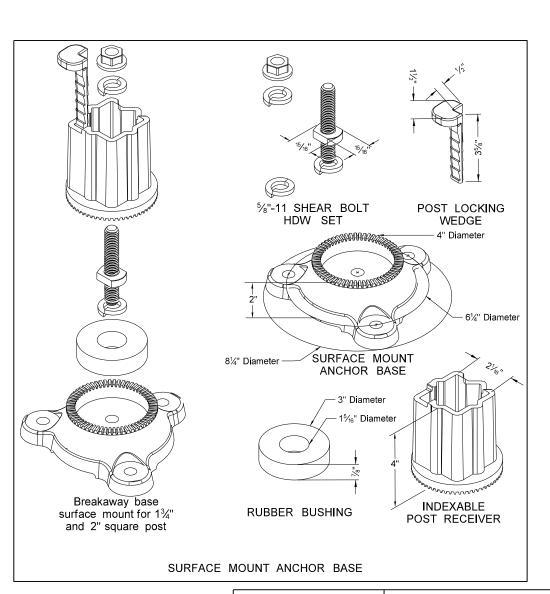
12

The $2\frac{1}{2}$ " size is shown as 2.51" size on the plans.

2½ x 2½ 0.105 12 2.773 0.561 0.695

2½ x 2½ 0.105 12 3.141 0.804 0.803

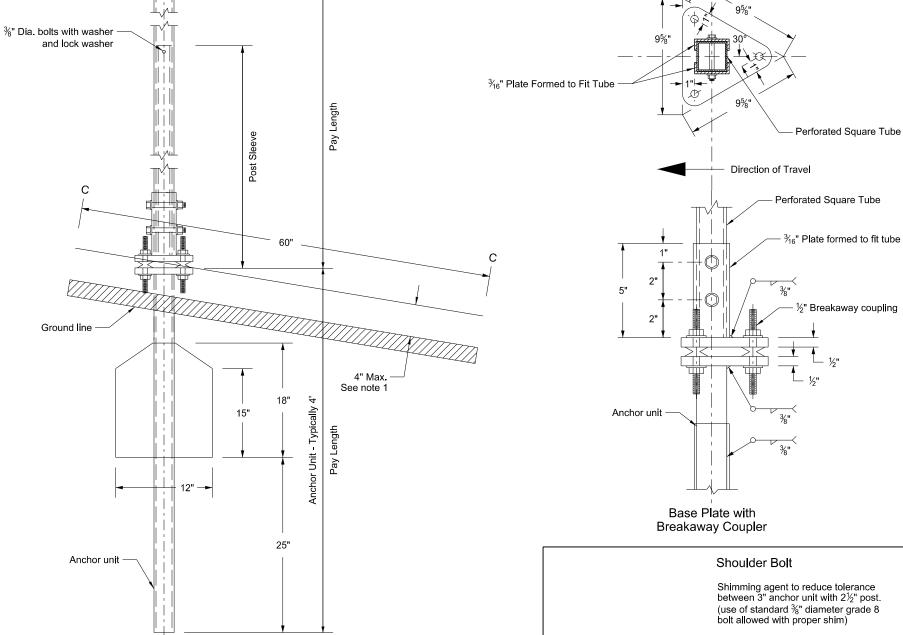
- 4" Vertical clearance of anchor or breakaway base. The 4" x 60" measurement is above and below post location and also back and ahead of post.
- Provide 7 guage HRPO commercial quality ASTM A569 and 3" x 3" x 7" guage ASTM A500 grade B anchor material with 43.9 KSI yield strength and 59.3 KSI toolid strength and 59.3 KSI tensile strength. Hot dip galvanize anchor per ASTM A123/153. Tolerances on anchor unit and slip base bottom assembly are +/- 0.005" unless ortherwise noted. Eliminate wings when anchor is used in concrete sidewalk.
- Provide a minimum 8'distance between the first and fourth post on four post signs. Install in accordance with manufacturers recommendation.
- Use a minimum ½" diameter x 4" grade 8 concrete fastener for surface mount breakaway base.

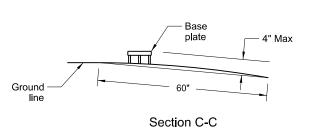


NORTH DAKOTA DEPARTMENT OF TRANSPORTATION 8-6-09 REVISIONS DATE CHANGE 8-30-18 Updated notes to active voice & corrected max height of base. New Design Engineer PE Stan 8-29-19

This document was originally issued and sealed by Kirk J Hoff, Registration Number PE- 4683 on 8/29/19 and the original document is stored at the North Dakota Department of Transportation

Breakaway Coupler System for Perforated Tubes





Max protection of the stub post is 4" above a 60" chord aligned radially to the center line of the highway and connecting any point, within the length of the chord, on the ground surface on one side of the support to a point in the ground surface on the other side.

Shoulder Bolt Shimming agent to reduce tolerance between 3" anchor unit with 2½" post. (use of standard %" diameter grade 8 bolt allowed with proper shim) 17/32" Diameter 8-places 17/32" Diameter 9/8"-16 grade 8 serrated flange nut. Zinc per ASTM B633

Notes:

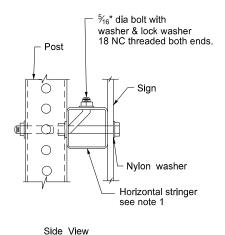
- 4" Vertical clearance of anchor or breakaway base. The 4" x 60" measurement is above and below post location and also back and ahead of post.
- 2. Use anchor unit of the same size and specification as the post.
- Provide a minimum 8' distance between the first and fourth post on four post signs.
- Use the breakaway base system on standard D-754-24 or the breakaway coupling
 system manufactured from material meeting the requirements of ASTM A325 fasteners
 with the special requirements specified by DENT BREAKAWAY IND., INC. which
 meets the test requirements of NCHRP Report 350.

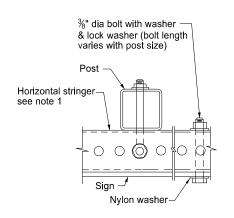
	Telescoping Perforated Tube							
Number of Posts	Post Size In.	Wall Thick- ness Gauge	Sleeve Size In.	Wall Thick- ness Gauge	Slip Base	Anchor Size Without Slip Base In.	Anchor Wall Thickness Guage	
1	2	12			No	21/4	12	
1	21/4	12			No	2½	12	
1	2½	12			(B)	3(C)	7	
1	2½	10			Yes		7	
1	21/4	12	2	12	Yes		7	
1	2½	12	21/4	12	Yes		7	
2	2½	10			Yes		7	
2	21/4	12	2	12	Yes		7	
2	2½	12	21/4	12	Yes		7	
3 & 4	2½	12			Yes		7	
3 & 4	2½	10			Yes		7	
3 & 4	2½	12	21⁄4	12	Yes		7	
3 & 4	21/4	12	2	12	Yes		7	
3 & 4	2½	10	2¾ ₁₆	10	Yes		7	

- (B) $2\frac{1}{2}$ " 12 gauge posts do not need breakaway bases unless support is placed in boggy, wet, or loose soil areas.
- (C) 3" anchor unit

DEPARTMENT OF TRANSPORTATION					
	10-3-2013				
	REVISIONS				
DATE	CHANGE				
	Updated notes to active voice. New Design Engr PE Stamp.				
	DATE 8-30-18				

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Registration Number PE-4683,
on 8/30/19 and the original document is stored at the North Dakota Department of Transportation



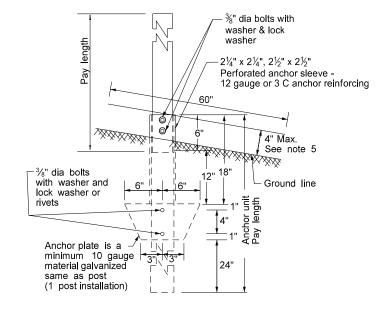


Top View

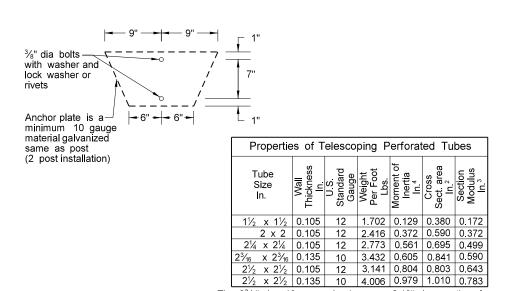
attachment bracket © post and sign Stringers same size as post-Punch round and partial through angle so excess metal fits stringer and post holes.

SINGLE POST ASSEMBLY

STREET NAME SIGNS AND ONE WAY SIGNS ONE STRINGER OR BACK TO BACK MOUNTING



ANCHOR UNIT AND POST ASSEMBLY



The $2\frac{3}{16}$ " size 10 gauge is shown as 2.19" size on the plans. The $2\frac{1}{2}$ " size is shown as 2.51" size on the plans.

Note:

- 1. Horizontal stringers Use perforated tubes or 13/4" x 3/16" thick, 1.08 lbs./ft aluminum or 3.16 lbs./ft steel z bar stringers.
- 2. Use minimum outside diameter $^{15}/_{16}$ " $\pm 1/_{16}$ " and 10 gauge thick metal washers on sign face
- 3. Place No Parking signs with directional arrows at a 30 to 45 degree angle with the line of traffic flow. Turning the support to the correct angle for No Parking signs requiring the above angles is allowed. If the No Parking sign is placed with another sign that requires placement at a 90 degree angle with the line of traffic flow, use the detailed angle strap to mount the No Parking sign. Use flat washers and lock washers with all nylon washers.
- 4. Punching the sign backing and placing the bolt through the sign, the stringer and the post is allowed in lieu of using the bent bolt to attach the post to the stringer.
- 5. 4" vertical clearance of anchor or breakaway base. The 4" x 60" measurement is above and below post location and also back and ahead of post.

	Telescoping Perforated Tube						
Number of Posts	Post Size In.	Wall Thick- ness Gauge	Sleeve Size In.	Wall Thick- ness Gauge	Slip Base	Anchor Size Without Slip Base In.	Anchor Wall Thick- ness Gauge
1	2	12			No	21/4	12
1	21/4	12			No	21/2	12
1	21/2	12			(B)	3(C)	7
1	21/2	10			Yes		7
1	21/4	12	$2\frac{1}{2}(D)$	12	Yes		7
1	21/2	12	21/4	12	Yes		7
2	21/2	10			Yes		7
2	21/4	12	2½(D)	12	Yes		7
2	21/2	12	21/4	12	Yes		7
3 & 4	21/2	12			Yes		7
3 & 4	21/2	10			Yes		7
3 & 4	21/2	12	21/4	12	Yes		7
3 & 4	21/4	12	2½(D)	12	Yes		7
3 & 4	21/2	10	23/16	10	Yes		7

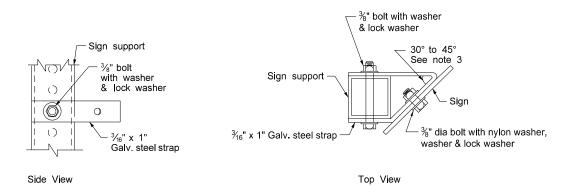
(B) - When placing $2\frac{1}{2}$ ", 12 gauge posts in standard soils without breakaway bases, provide a shim as specified by the manufacturer. Provide breakaway base when placing the support in weak soils. Engineer will determine if soils are weak. Weak soils are classified as boggy, wet, or loose soil areas. (C) - 3" anchor unit

(D) - 2½" x 12 ga x 18" minimum length external

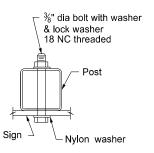
NORTH DAKOTA					
DEPARTM	ENT OF TRANSPORTATION				
	8-6-09				
	REVISIONS				
DATE	CHANGE				
8-30-18	Revised Note 3. Updated notes to active voice. New Design Engr PE Stamp.				

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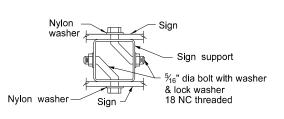
STRINGER MOUNTING (WITH STRINGER IN FRONT OF POST)



STRAP DETAIL



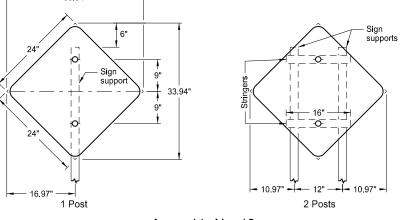


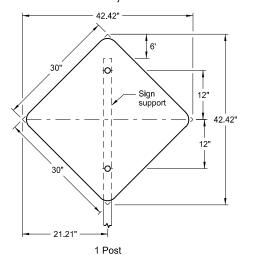


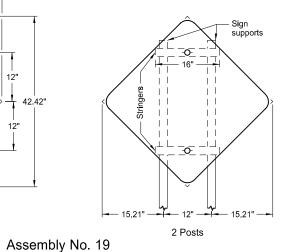
Top View

BACK TO BACK MOUNTING

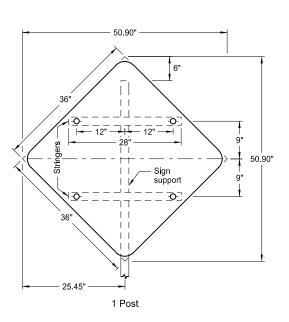
SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS REGULATORY, WARNING AND GUIDE SIGNS

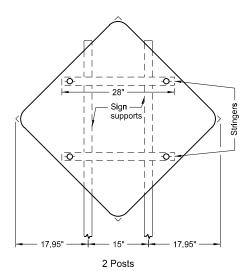




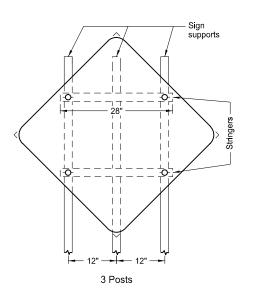


Assembly No. 18





Assembly No. 20



67.88"

48"

15"

15"

67.88"

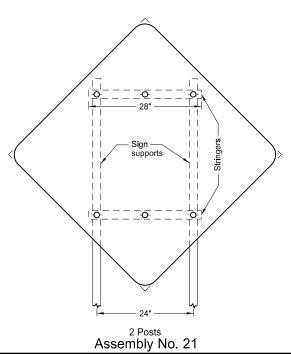
15"

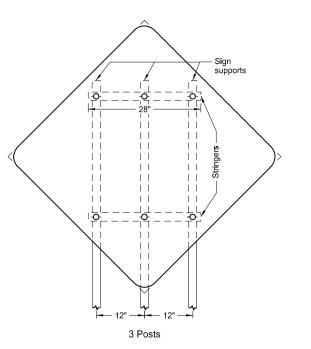
67.88"

48"

15"

67.88"





lotes:

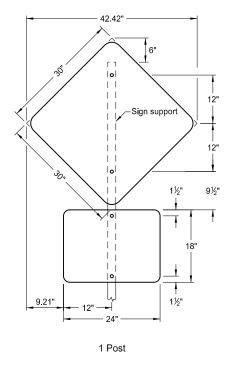
- 1. Use 0.100 inch minimum thickness sign backing material.
- 2. Use 1½" x 1½" perforated square tube stringers.
- 3. Punch holes round for %" bolt.

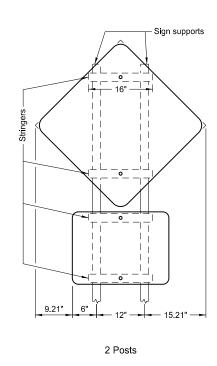
DEPARTMENT OF TRANSPORTATION						
	12-1-10					
	REVISIONS					
DATE	CHANGE					
8-30-18 8-30-19	Updated notes to active voice. New Design Engineer PE Stamp.					

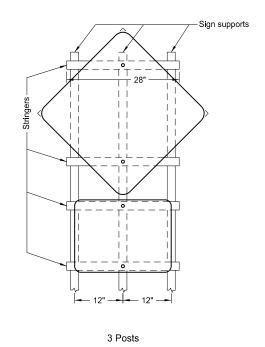
NORTH DAKOTA

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of Transportation

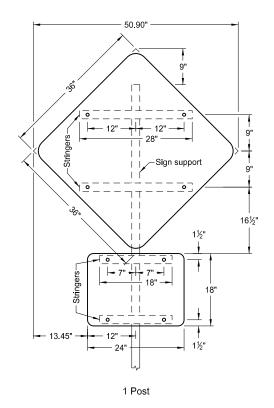
SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS REGULATORY, WARNING AND GUIDE SIGNS

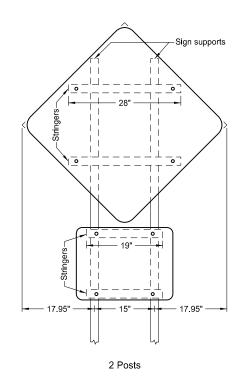


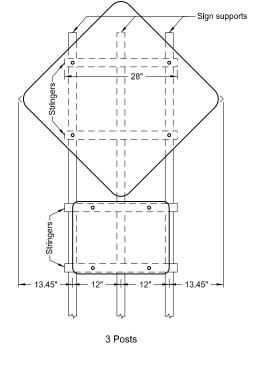




ASSEMBLY NO. 56







ASSEMBLY NO. 57

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION					
8-22-12					
	REVISIONS				
DATE	CHANGE				
8-30-18	Updated to active voice & added Assembly dimensions.				
8-30-19	New Design Engineer PE Stamp.				
l					

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Note

- 1. Use 0.100 inch minimum thickness sign backing material.
- 2. Use 1½"x1½" perforated square tube stringers.
- 3. Punch holes round for $\frac{3}{8}$ " bolt.

