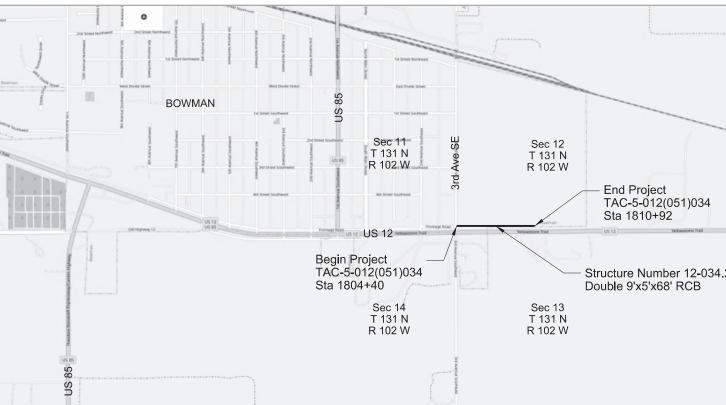
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| ND | |

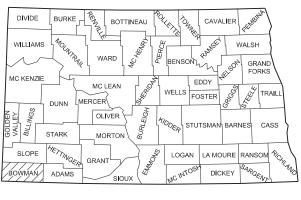
NORTH DAKOTA

DEPARTMENT OF TRANSPORTATION

TAC-5-012(051)034

Bowman County City of Bowman US Highway 12 - 3rd Ave SE to Bronson's Marketplace Concrete Shared Use Path, Culverts, and Incidentals





STATE COUNTY MAP

DESIGNER

DESIGNER Rylan Limesand DESIGNER

Jon Brosz

William Doerr

| | STATE | F | PROJECT NO. | | | PCN | SECTION NO. | SHEET NO. |
|---------------|-----------------------------|--------------------------------|-------------|-----|-------------|---|--|--------------|
| | ND | TAC-5 | 5-012(051)0 |)34 | | 22673 | 1 | 1 |
| | GOV | ERNING SPE | | DNS | b | Published and y the North Dak tment of Trans 10/1/2022 | kota portation | |
| | Supplemental Specifications | | | | | NONE | | |
| | | CT NUMBER \ DE 5-012(051)03 | | | MILES 12 | <u>gross</u> 0.1 | | |
| 1810 re Nu | 12(051)(+92 | 2-034.221 | | | | | | |
| | | | | | B | PE- | ESSIONS ELIAND ERR -7113 3/16/2022 | |

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PLAN SECTIONS

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|---------|---------|---------------------------|----|
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| 2 | 1 | Table of Contents | D- |
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| 6 | 1 | Notes | D- |
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| 10 | 1 | Basis of Estimate | |
| 20 | 1 - 5 | General Details | |
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| 100 | 1 - 3 | Work Zone Traffic Control | |
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| 200 | 1 - 6 | Cross Sections | |
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| | | STATE | PROJECT NO. | SECTION NO. | SHEET NO. | | |
|---------------------------|--|-------|-------------------|----------------|--------------|--|--|
| | | ND | TAC-5-012(051)034 | 2 | 1 | | |
| LIST OF STANDARD DRAWINGS | | | | | | | |

NumberDescriptionD-704-13Barricade And Channelizing Device DetailsD-714-4Round Corrugated Steel Pipe Culverts And End SectionsD-748-1Curb & Gutter And Valley GutterD-750-2SidewalkD-750-3Curb Ramp DetailsD-762-1Pavement Marking Message Details

SPECIAL PROVISIONS

| Number | Description |
|------------|--|
| PSP 21(22) | Permits and Environmental Considerations |
| SSP 1 | Temporary Erosion and Sediment Best Management Practices |



NOTES

- 100-P01 TIED PROJECT: This project is tied to project HEN-5-012(053)034, PCN 22831 which consists of widening for eastbound left turn lanes, westbound right turn lanes, lighting and a box culvert extension along US Highway 12 on the east edge of Bowman.
- 105-P01 UTILITIES: No utility relocations or adjustments are planned. All utilities on the project need to be protected and remain in existing location.
- 203-010 SHRINKAGE: 25 percent additional volume is included for shrinkage in earth embankment.
- HAUL: No average haul has been computed for this project. 203-385
- 203-P01 EMBANKMENT: The embankment required for the shared use path will tie into the embankment from tied project HEN-5-012(053)034. Place the embankment material concurrently for both projects according to the finished surface.
- 203-P02 TOPSOIL: All work associated with removing, stockpiling, and placing topsoil will be paid for on tied project HEN-5-012(053)034 and is not included in this project.
- SEEDING: All work associated with seeding will be paid for on tied project HEN-5-012(053)034 251-P01 and is not included in this project.
- 253-P01 HYDRAULIC MULCH: All work associated with hydraulic mulch will be paid for on tied project HEN-5-012(053)034 and is not included in this project.
- 624-P01 PEDESTRIAN RAILING FOOTING: Install concrete footings for the pedestrian railing as shown in Section 20 and Section 170. The footings for the railing shall consist of an 18-inch diameter and 5-feet deep reinforced concrete foundation. Place reinforcing steel as shown in the details. Include all costs associated with installing the concrete footings for the pedestrian railing in the price bid for Pedestrian Railing.
- 704-P01 TRAFFIC CONTROL: Install portable work zone traffic control devices for protection of the public and protection of work. Keep the shared use path closed to pedestrians until the project has been approved for use by the Engineer.

Install portable work zone traffic control devices by utilizing devices from tied project HEN-5-012(053)034. Portable work zone traffic control devices used on this project will be paid for once, on project HEN-5-012(053)034.

- 714-P01 APPROACH PIPE CONDUIT: Furnish and install a 45° bend for the 18-inch approach pipe extension as shown in the plans. Include all costs associated with furnishing and installing the 45° bend in the price bid for Pipe Conduit 18IN - Approach.
- 714-P02 PIPE EXTENSIONS: Remove the silted-in material from the existing 18 and 24-inch approach culverts before extending the culvert. Include the cost of removing the silt in the price bid for Pipe Conduit 24IN – Approach and Pipe Conduit 18IN - Approach.

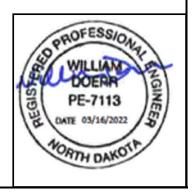
- and equivalent of #4 rebar at 18-inch O.C.
- joints per Section 826.
- the measurement for payment for pavement marking items.

| STATE | PROJECT NO. | SECTION NO. | SHEET NO. |
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| ND | TAC-5-012(051)034 | 6 | 1 |

750-P01 REINFORCED SIDEWALK CONCRETE: Furnish and install Concrete Class AE with synthetic macrofiber reinforcement. Dosage for synthetic macrofibers will be determined based on the required residual strength in accordance with ASTM C1609 and ACI 544.4r-18. Submit a mix design to the Engineer for approval. Base the required residual strength on the slab thickness

750-P02 SIDEWALK CONCRETE: Saw all contraction joints a minimum of 1/3 the depth of the concrete. Saw joints the same day as placement to prevent uncontrolled cracking. Seal all contraction

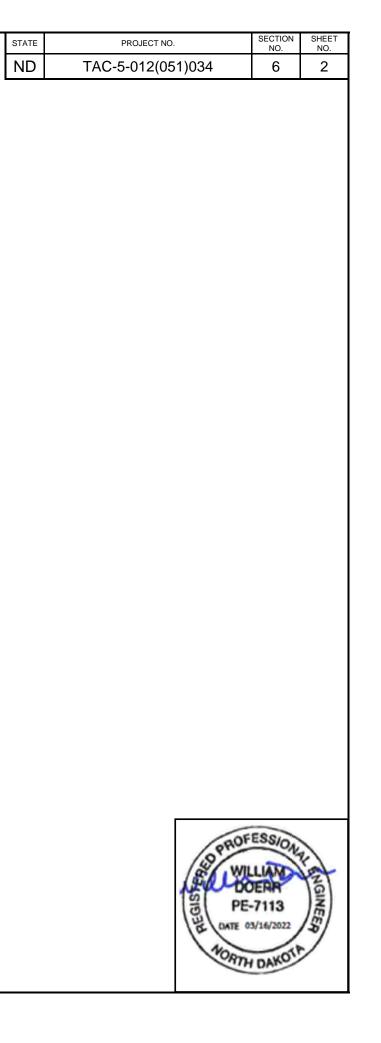
762-050 PAVEMENT MARKING: If the Engineer and Contractor agree, plan quantity will be used as



ENVIRONMENTAL NOTES

ENVIRONMENTAL NOTES (EN): The North Dakota Department of Transportation, the Federal Highway Administration and the City of Bowman have made environmental commitments to secure approval of this project. The following environmental notes are requirements to comply with these commitments:

<u>EN-1</u> <u>TEMPORARY WETLAND IMPACT</u>: Temporary impact areas within wetlands and or other waters are incorporated into the plans for this project. Remove temporary fill placed and sedimentation in wetlands or other waters. Restore these wetlands to preconstruction contours.



Estimated Quantities

| | | | | Mainline: | |
|------|------|---|-------|-----------|--|
| SPEC | CODE | ITEM DESCRIPTION | UNIT | | |
| 103 | 0100 | CONTRACT BOND | L SUM | 0.2 | |
| 203 | 0140 | BORROW-EXCAVATION | CY | 1427 | |
| 216 | 0100 | WATER | M GAL | 18 | |
| 302 | 0120 | AGGREGATE BASE COURSE CL 5 | TON | 181 | |
| 624 | 0123 | PEDESTRIAN RAILING | LF | 74.5 | |
| 702 | 0100 | MOBILIZATION | L SUM | 0.2 | |
| 704 | 1000 | TRAFFIC CONTROL SIGNS | UNIT | 28 | |
| 704 | 1054 | SIDEWALK BARRICADE | EA | 4 | |
| 706 | 0500 | AGGREGATE LABORATORY | EA | 0.2 | |
| 714 | 4099 | PIPE CONDUIT 18IN-APPROACH | LF | 19 | |
| 714 | 4106 | PIPE CONDUIT 24IN-APPROACH | LF | 40 | |
| 714 | 9660 | REMOVE & RELAY END SECTION-ALL TYPE & SIZES | EA | 2 | |
| 750 | 0101 | SIDEWALK CONCRETE REINF | SY | 807 | |
| 750 | 2115 | DETECTABLE WARNING PANELS | SF | 72 | |
| 762 | 1104 | PVMT MK PAINTED 4IN LINE | LF | 65 | |
| 762 | 1124 | PVMT MK PAINTED 24IN LINE | LF | 108 | |

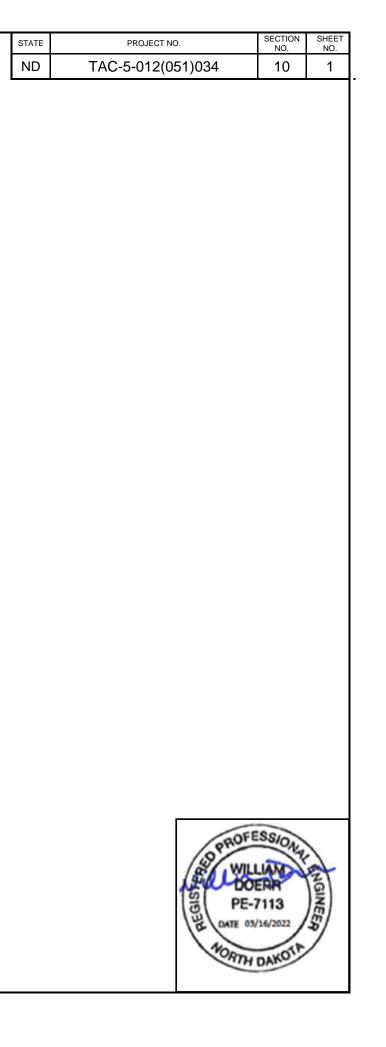
| STATE | PROJECT NO. | SECTION NO. | SHEET NO. |
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| ND | TAC-5-012(051)034 | 8 | 1 |
| | HEN-5-012(053)034 | | |
| | | | |
| | | TOTAL | |
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| | | 1427 18 | |
| | | 181 | |
| | | 74.5 | |
| | | 0.2 28 | |
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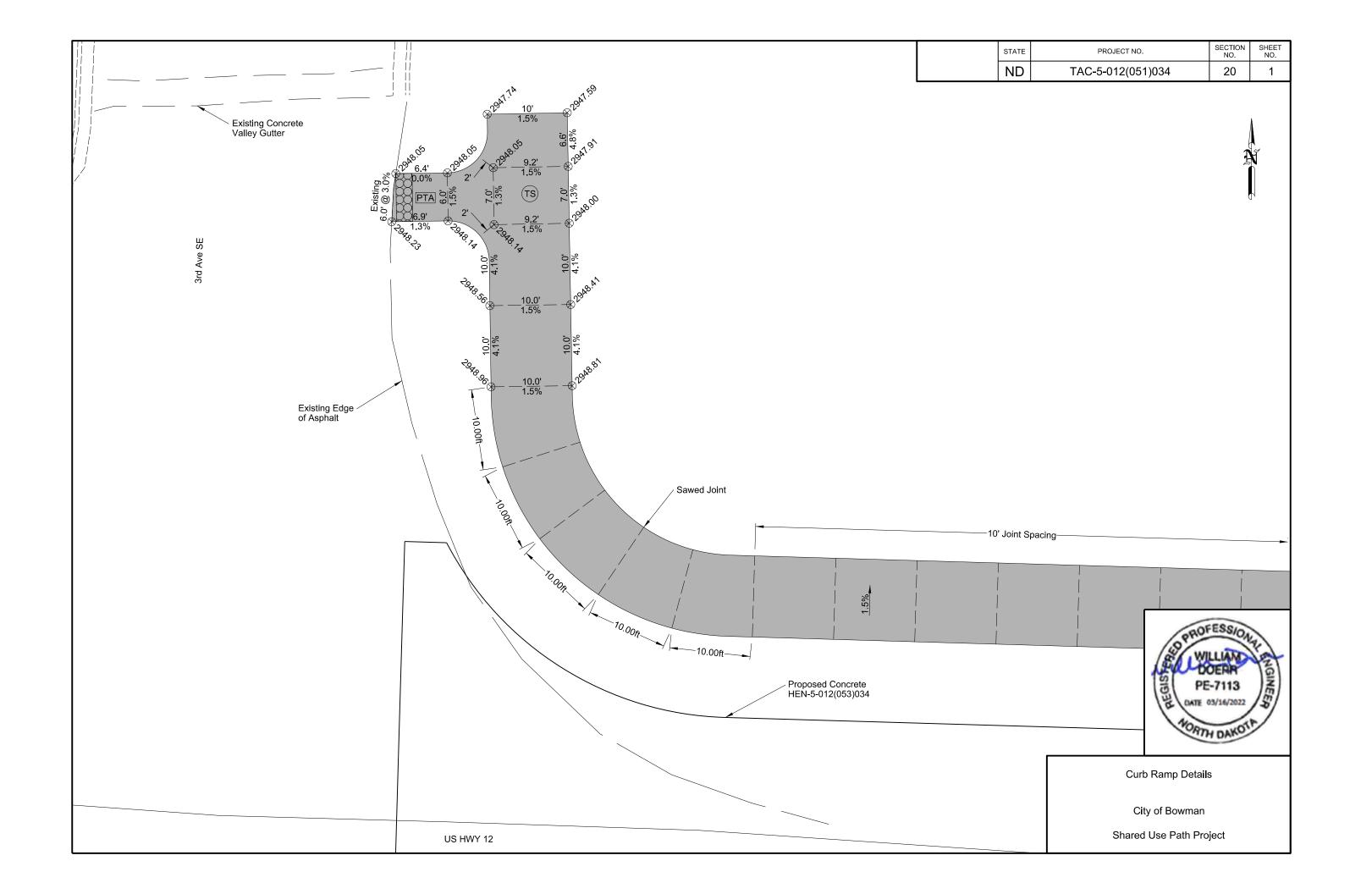
BASIS OF ESTIMATE

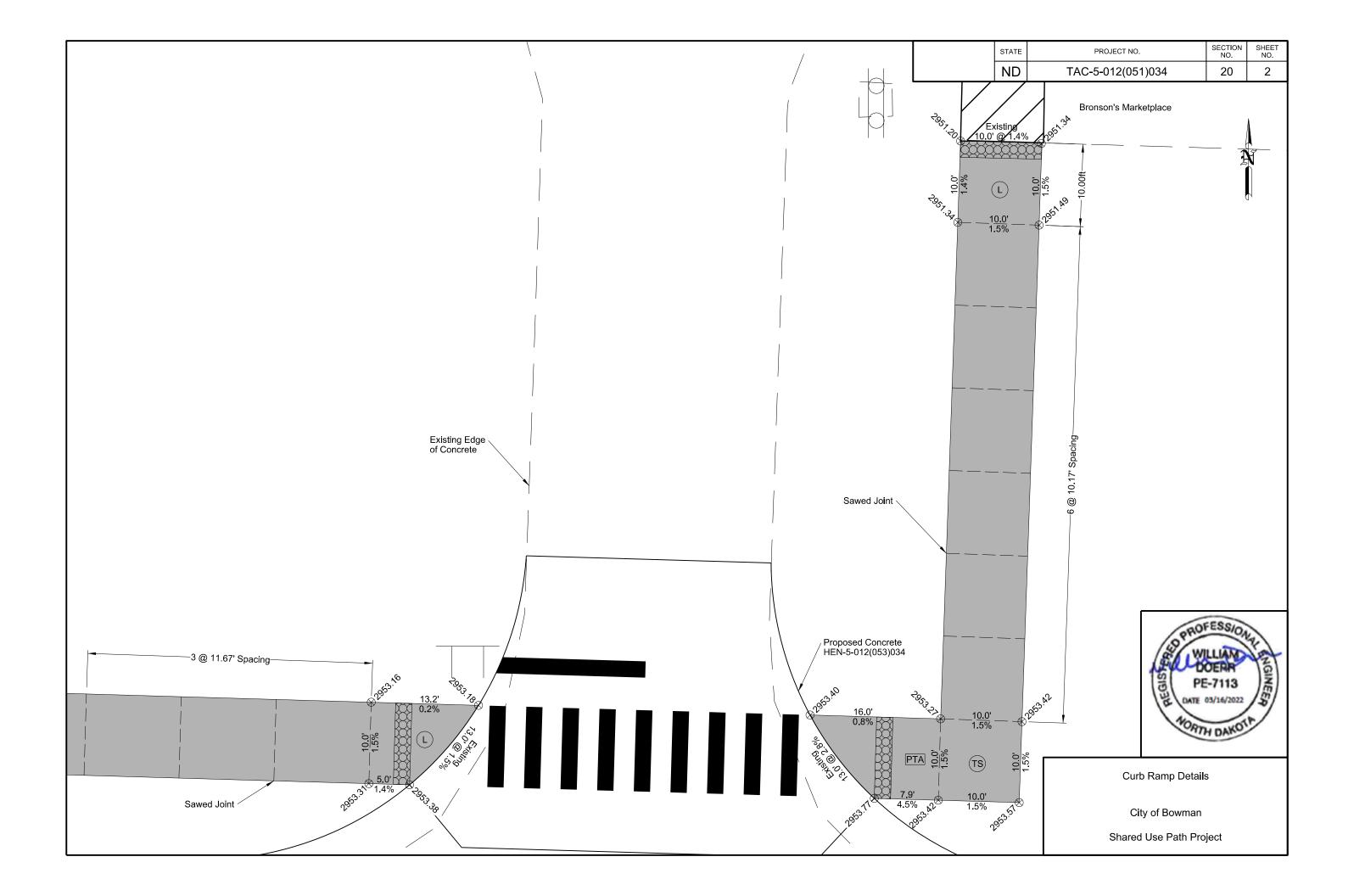
| Location | Embankment (CY) | 203-0140 Borrow Excavation (CY) Pay Item |
|--------------------------------------|--------------------|---|
| | В | C = B-A |
| 1804+40 to 1810+92 (Shared Use Path) | 1427 | 1427 |
| Total | 1427 | 1427 |

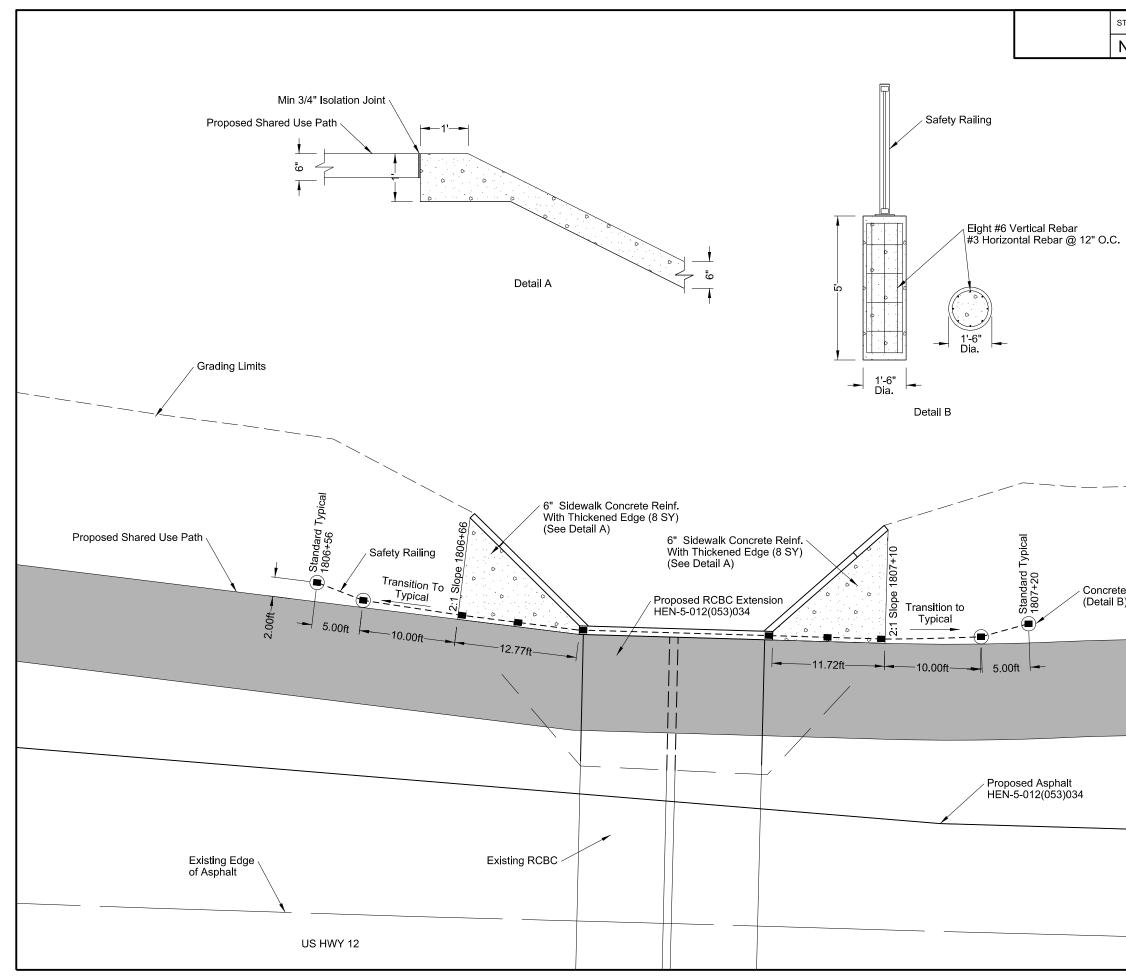
Surfacing Sidewalk Concrete @ 111.1 SY/Sta. Aggregate Base Course CL 5 @ 1.875 Ton/CY (1.5 Ton/Cy at 25% Shrinkage) Aggregate Base Course CL 5 @ 25.5 Ton/Sta.

<u>Water</u> 20 Gal/Ton for Aggregates 10 Gal/CY for Embankment

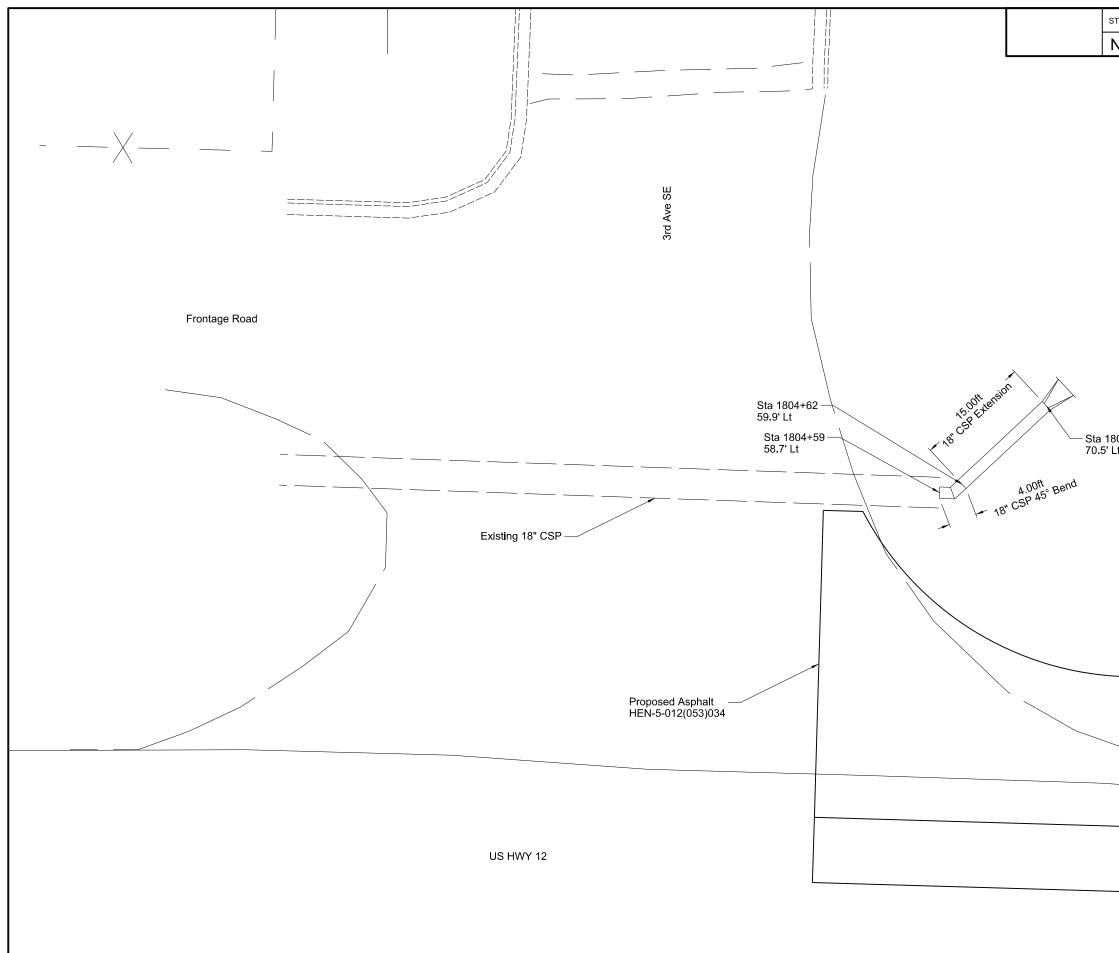




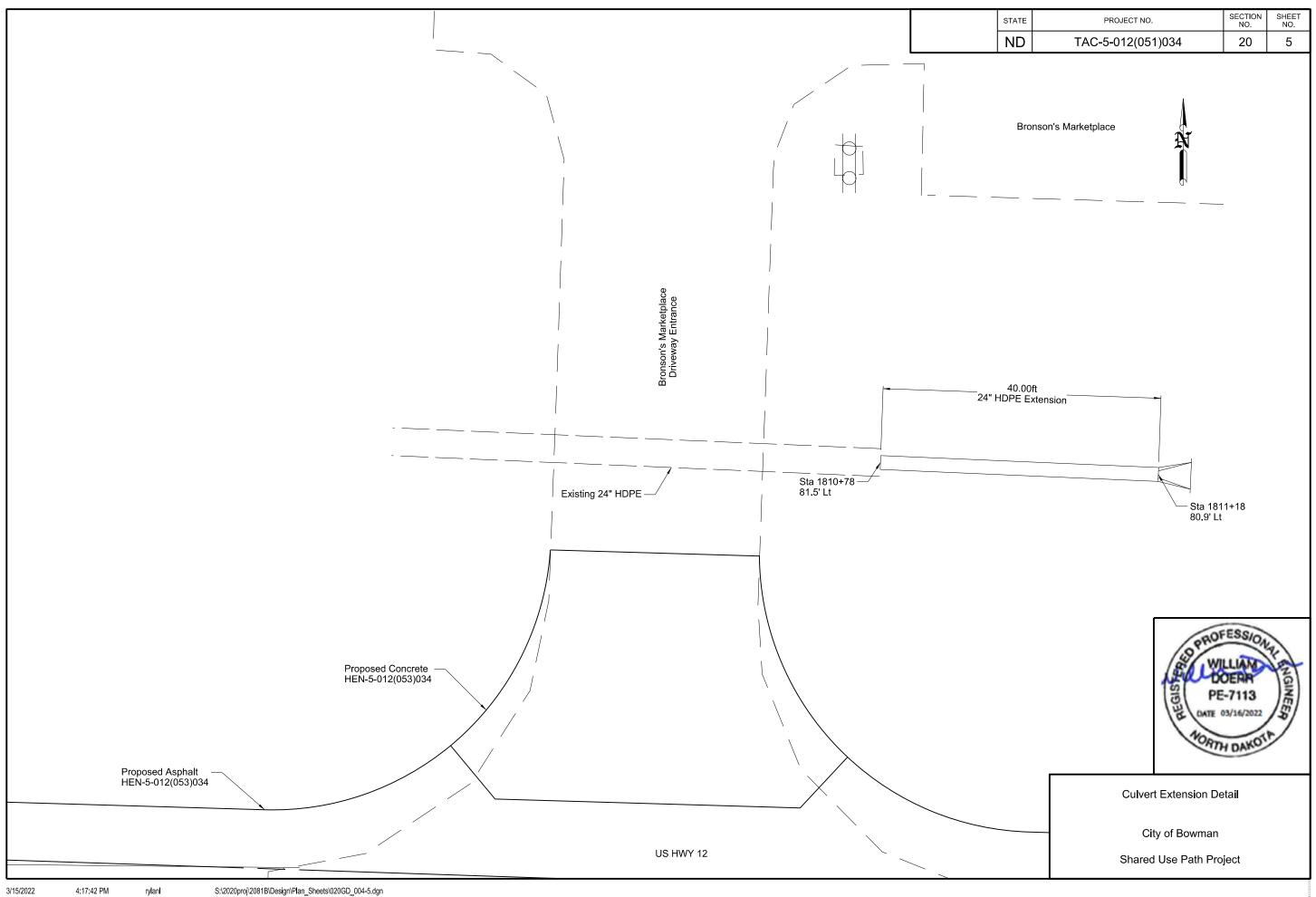


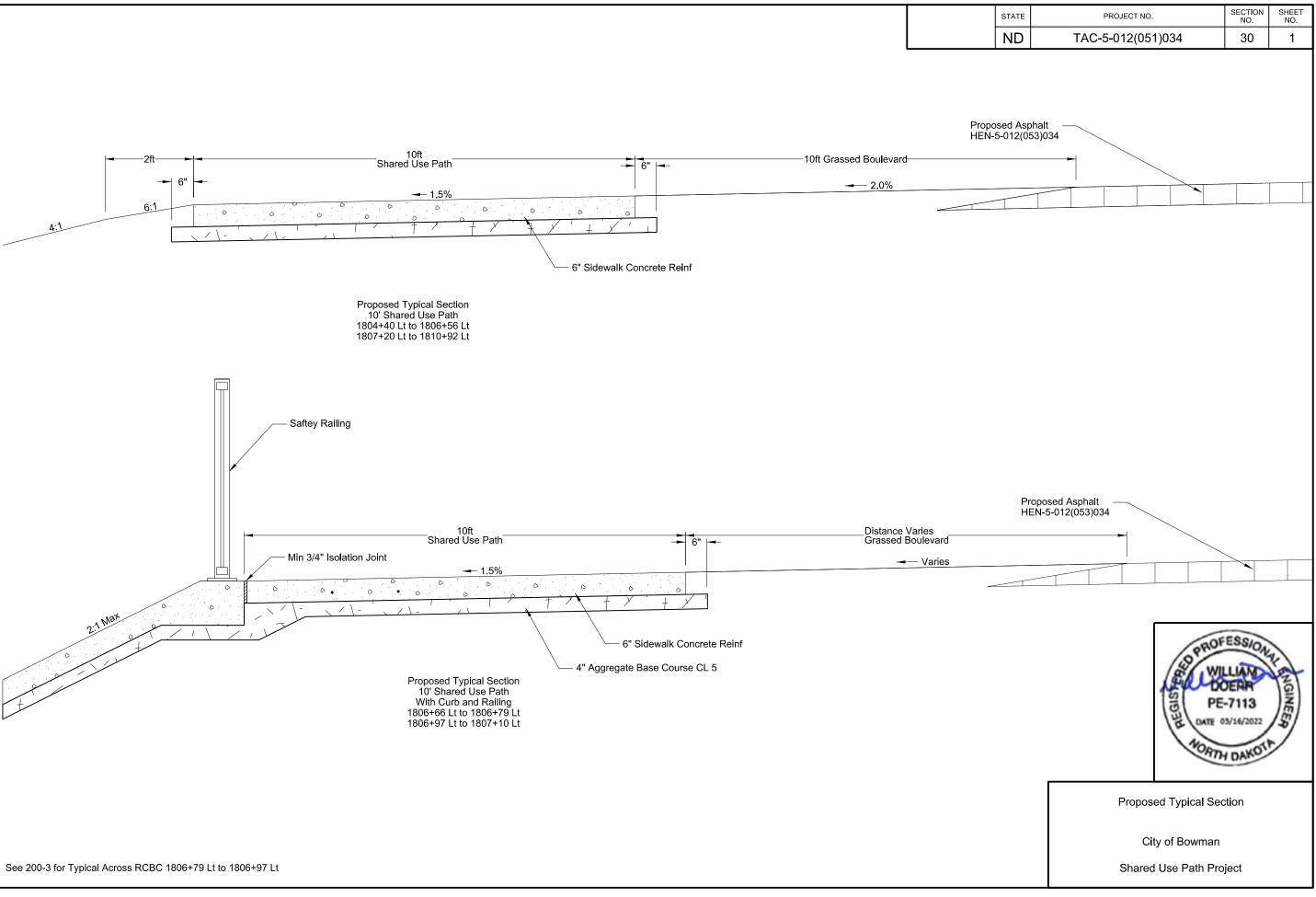


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| | | NOR | HDAKOT | |
| | | | HDAN | |
| | | | | |
| | Sidewall | k and Railing | Detail | |
| | | | | |
| | Cit | ty of Bowman | | |
| | Shared | Use Path Pr | oject | |
| | | | | |



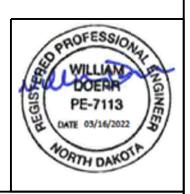
| | PROJECT NO. | SECTION NO. | SHEET NO. |
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| ND | TAC-5-012(051)034 | 20 | 4 |
| 804+73 Lt | | | |
| | (DPR) | OFESSION | REAL OF |
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| | Hit CANT | 03/16/2022 | NGINEER |





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| | | ND | TAC-5-012(051)034 | | | 51 | 1 |
| | | | | | | | |
| | | | | | | | |
| s | | el Pipe iimum | R1 Fabric (Pay Item) | End S | ection* | Applicable Backfill Detail | |
| b | Thic | kness | (Fay item) | Begin | End | | lan |
| | Ir | nch | SY | EA | EA | Plan/Stanc | lard |
| 2" | | | | R&R | | Specificati 714.04 A | |
| 2" | | | | | | Specificati 714.04 A | |
| | | | | | | Onesifeet | |

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| | | | | | | | | | | | ND | TAC- | 5-012(051 |)034 | 51 | 1 |
| Begin Station / | Begin Offset | End Station / Location | End Offset | | Pipe Installation (Pay Item) | | | Required Diameter | or Conting | Steel Pipe Corrugations or Spiral Rib | Steel Pipe Minimum Thickness | R1 Fabric (Pay Item) | End Si Begin | ection* | Applicable Backfill Det | |
| Location | Oliset | Location | | Inch | Bid Item | LF | | Inch | Туре | Inch | Inch | SY | EA | EA | Plan/Standa | lard |
| 1804+59 | 58.7' Lt | 1840+62 | 59.9' Lt | 18 | Pipe Conduit 24IN - Approach | 45° Bend 4 | Corrugated Steel Pipe | 18 | | 2-2/3" x 1/2" | | | R&R | | Specificatio 714.04 A | ion |
| 1804+62 | 59.9 'Lt | 1804+73 | 70.5' Lt | 18 | Pipe Conduit 24IN - Approach | 15 | Corrugated Steel Pipe | 18 | | 2-2/3" x 1/2" | | | | | Specificatio 714.04 A | |
| 1810+78 | 81.5' Lt | 1811+18 | 80.9' Lt | 24 | Pipe Conduit 24IN - | 40 | High-Density Polyethylene (Type S) | 24 | | 2-2/3" x 1/2" | | | | R&R | Specificatio | ion |



Allowable Pipe List

City of Bowman

Shared Use Path Project

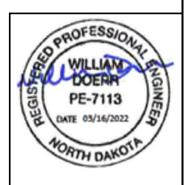
| | | | | | | | | | Wetla | nd Impa | ct Table | | | | | | | | | | |
|-------------------|-----------------------------|--------------------|--|-------|----------------|-----------------|-------|----------------------------|-------|----------------|----------|----------|----------|------------|----------|---------------------|----------------------------------|---------|-----------------------|--------------------------------|--|
| | | | | | Wetland Acr | Impacts e(s) | Imp | Easement bacts re(s) | м | itigation Requ | lired | USACE/11 | 990 Bank | N 11990 | | litigation USFWS | Bank | | | Onsite | |
| Wetland Number | Location | Wetland Feature | USACE Jurisdictional Wetlands ¹ | Temp. | Perm. | Temp. | Perm. | EO 11990 | USACE | USFWS | Location | Acre(s) | Location | Acre(s) | Location | Acre(s) | Mitigation Location; Ratio | Acre(s) | Constructed Site # | Constructed Size Acre(s) | |
| 1a | Sec.13, T131N, R102W | Artificial | Yes | 0.0 | 0.0 | | | N | N | N | | | | | | | | | | | |
| 1b | Sec. 12, T131N, R102W | Artificial | Yes | 0.0 | 0.0 | | | N | N | N | | | | | | | | | | | |
| L | | • | | 0.0 | 0.0 | | | | | • | • | | | | | | | | | | |

¹ A wetland Jurisdictional Determination was issued by the USACE on 10/16/2020; NWO-2020-01862-BIS.

| I | mpact Su | mmary Tabl | e |
|-----------------------|------------------|------------------------|----------------------------|
| Permai Impact Su | | | Impacts and information |
| Wetland Type | Total (Acres) | Wetland Type | Total (Acres/Lf) |
| Natural/JD | 0.00 | Temporary JD | 0.00 |
| Natural/Non- JD | 0.00 | Non-JD Temporary | 0.00 |
| Artificial/JD | 0.00 | Permanent JD > 0.10 | 0.00 |
| Artificial /Non-JD | 0.00 | Permanent OW | 0.00 |
| Total | 0.00 | Temporary OW | 0.00 |

| | Mi | tigation Sur | nmary Table |) | |
|---------------|----------|-------------------|--------------------------|--------------------------------|--------------------------|
| | Location | Onsite Acre(s) | 11990 Bank Acre(s) | USACE/11990 Bank Acre(s) | USFWS Bank Acre(s) |
| USACE Only | N/A | 0.00 | > | 0.00 | > |
| EO 11990 Only | N/A | 0.00 | 0.00 | \ge | \searrow |
| USACE/11990 | N/A | 0.00 | \ge | 0.00 | \searrow |
| USFWS | N/A | \searrow | \searrow | \ge | 0.00 |
| | Total | 0.00 | 0.00 | 0.00 | 0.00 |

| PROJECT NO. | SECTION NO. | SHEET NO. |
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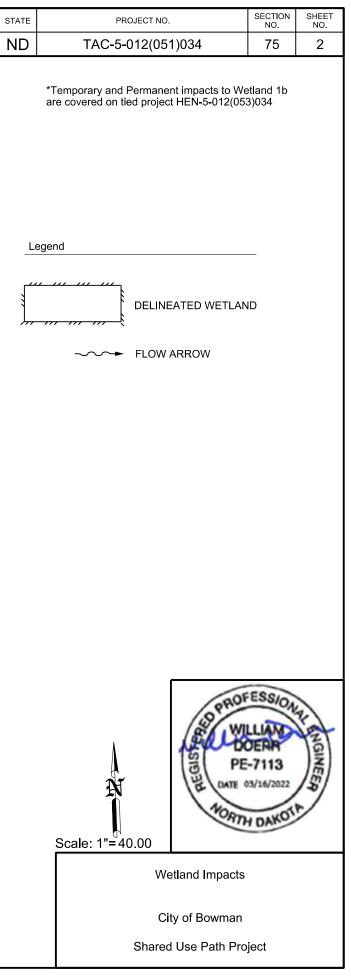


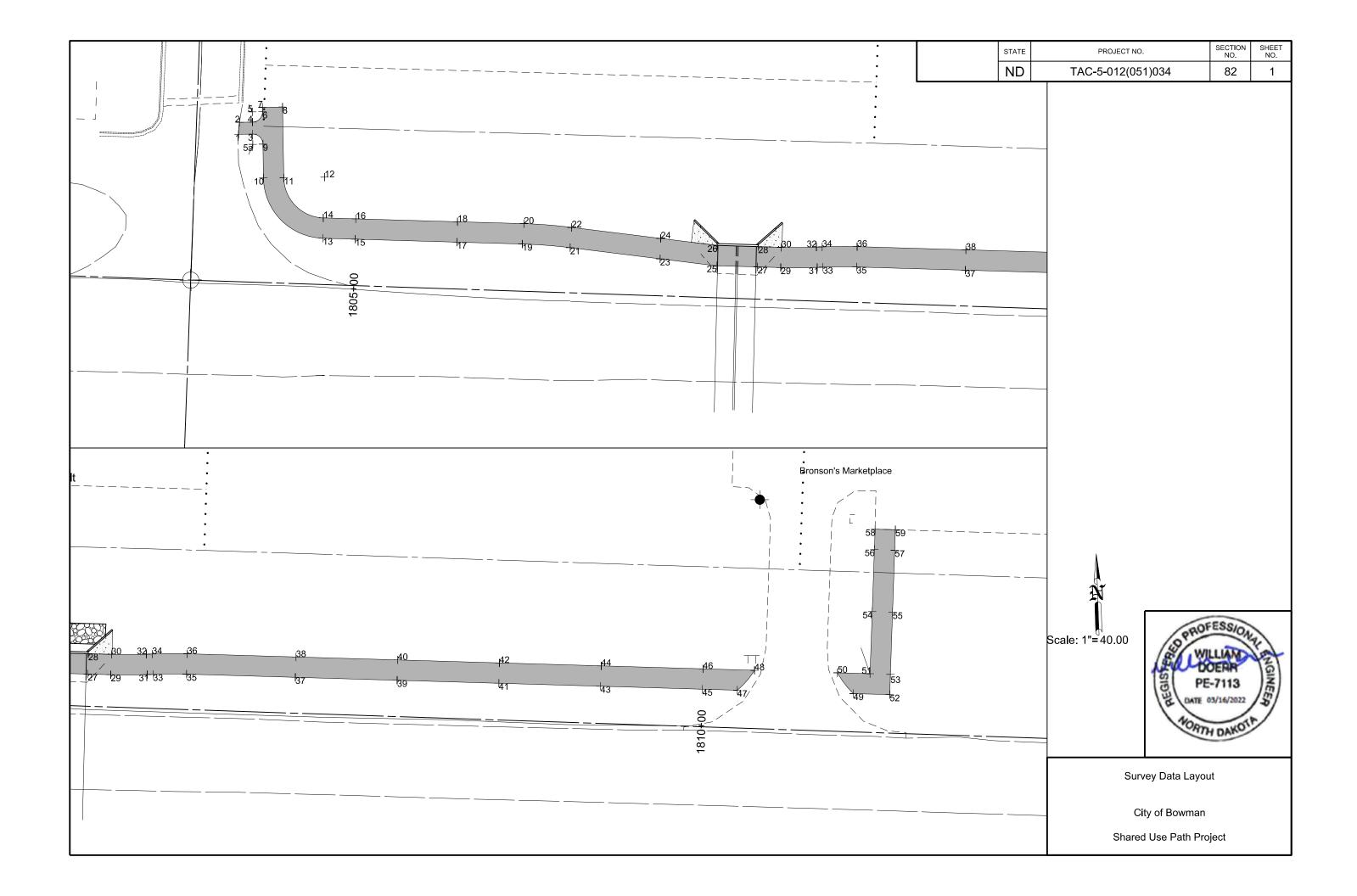
Wetlands Mitigation and Environmental

City of Bowman

Shared Use Path Project







| | | STATE | | PROJECT | NO. | SECTION NO. | SHEET NO. |
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| | | ND | | TAC-5-012(0 | 051)034 | 82 | 2 |
| 6 3 0 5 9 | Edge of Edge of Edge of Edge of Edge of Edge of Edge of Edge Edge Edge Edge Edge Edge Edge Edge | Concre Concre Concre Concre Concre | te/POB te/POE te/POE te/POB te/POB te/POE trete te/ te/E te/E te/E te/E te/E te/E te | | ALL DE | ESS/04 DEAR -7113 03/16/2022 | INGINEER |
| | | | | Sı | urvey Data Layou | ıt | |
| | | | | | | | |
| | | | | | City of Bowman ed Use Path Pro | iect | |
| | | | | Snar | eu use rain Pro | jeci | |

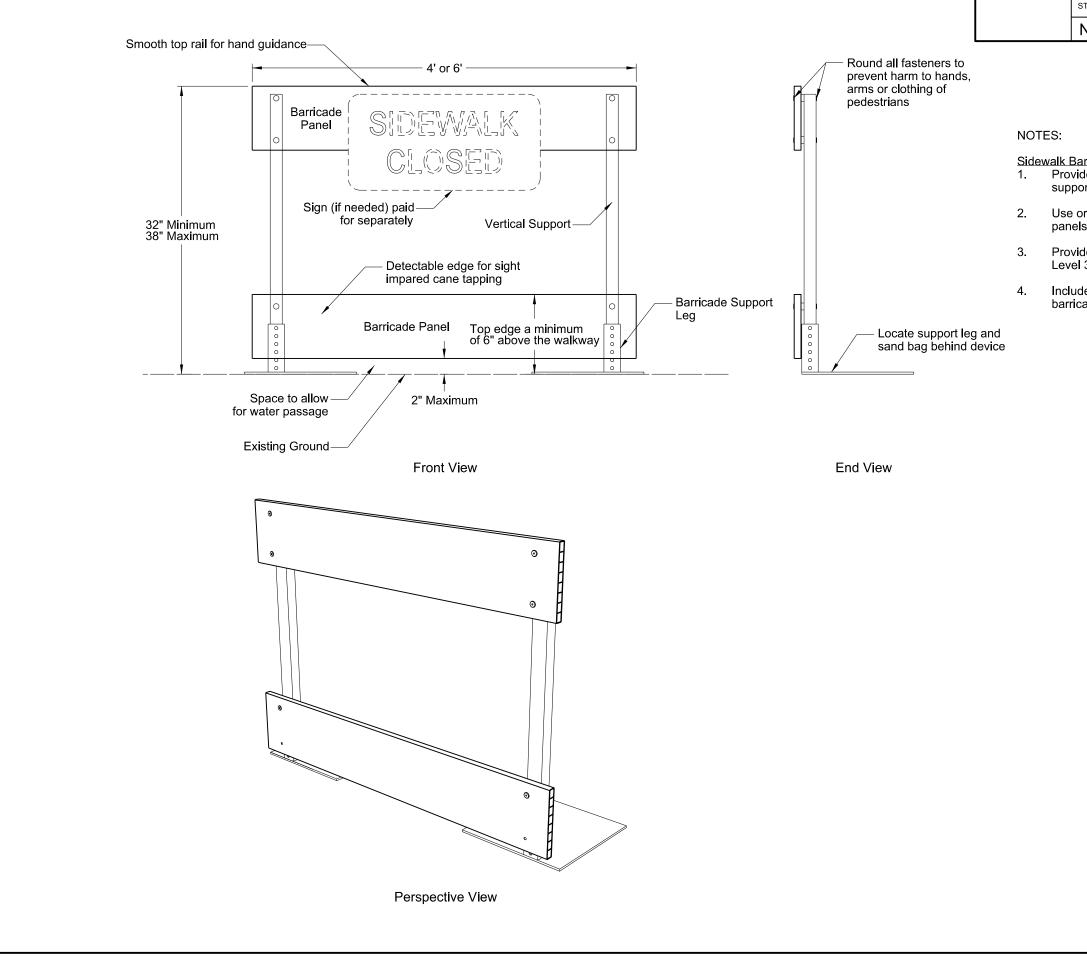
| Point | Northing | Easting | Station | Offset | Elevation | Description |
|-------|-----------|------------|------------|--------|-----------|-----------------------|
| 1 | 199622.15 | 1236666.40 | 1804+41.25 | 95.30 | 2948.23 | Edge of Concrete |
| 2 | 199628.08 | 1236666.90 | 1804+41.59 | 101.23 | 2948.05 | Edge of Concrete |
| 3 | 199622.25 | 1236673.34 | 1804+48.19 | 95.60 | 2948.14 | Edge of Concrete/POB |
| 4 | 199628.16 | 1236673.25 | 1804+47.93 | 101.51 | 2948.05 | Edge of Concrete/POB |
| 5 | 199633.16 | 1236673.18 | 1804+47.72 | 106.50 | - | Radius Point (5') |
| 5a | 199617.25 | 1236673.41 | 1804+48.40 | 90.60 | - | Radius Point (5') |
| 6 | 199633.23 | 1236678.18 | 1804+52.71 | 106.72 | 2947.84 | Edge of Concrete/POE |
| 7 | 199635.39 | 1236678.15 | 1804+52.62 | 108.87 | 2947.74 | Edge of Concrete |
| 8 | 199635.57 | 1236688.00 | 1804+62.46 | 109.34 | 2947.59 | Edge of Concrete |
| 9 | 199617.32 | 1236678.41 | 1804+53.40 | 90.81 | 2948.33 | Edge of Concrete/POE |
| 10 | 199600.70 | 1236678.64 | 1804+54.11 | 74.21 | 2948.96 | Edge of Concrete/POB |
| 11 | 199600.75 | 1236688.64 | 1804+64.11 | 74.55 | 2948.81 | Edge of Concrete/POB |
| 12 | 199601.11 | 1236708.63 | 1804+84.09 | 75.50 | - | Radius Point (20') |
| 13 | 199571.13 | 1236707.76 | 1804+84.09 | 45.50 | 2950.20 | Edge of Concrete/POE |
| 14 | 199581.12 | 1236708.05 | 1804+84.09 | 55.50 | 2950.05 | Edge of Concrete/POE |
| 15 | 199570.66 | 1236723.67 | 1805+00.00 | 45.50 | 2950.78 | Edge of Concrete |
| 16 | 199580.66 | 1236723.96 | 1805+00.00 | 55.50 | 2950.59 | Edge of Concrete |
| 17 | 199569.21 | 1236773.65 | 1805+50.00 | 45.50 | 2950.58 | Edge of Concrete |
| 18 | 199579.20 | 1236773.94 | 1805+50.00 | 55.50 | 2950.43 | Edge of Concrete |
| 19 | 199568.19 | 1236808.39 | 1805+84.76 | 45.50 | 2950.66 | Edge of Concrete/POB |
| 20 | 199578.19 | 1236808.68 | 1805+84.76 | 55.50 | 2950.53 | Edge of Concrete/POB |
| 21 | 199566.79 | 1236826.71 | 1806+06.03 | 44.64 | 2950.77 | Edge of Concrete/POE |
| 22 | 199576.42 | 1236827.94 | 1806+04.05 | 54.59 | 2950.63 | Edge of Concrete/POE |
| 23 | 199561.00 | 1236873.45 | 1806+50.00 | 40.20 | 2950.92 | Edge of Concrete |
| 24 | 199571.04 | 1236873.74 | 1806+50.00 | 50.25 | 2950.77 | Edge of Concrete |
| 25 | 199557.62 | 1236900.70 | 1806+77.33 | 37.62 | 2951.01 | Edge of Concrete/RCBC |
| 26 | 199567.60 | 1236901.46 | 1806+77.81 | 47.62 | 2950.86 | Edge of Concrete/RCBC |
| 27 | 199557.02 | 1236921.17 | 1806+97.82 | 37.62 | 2951.11 | Edge of Concrete/RCBC |
| 28 | 199567.01 | 1236921.61 | 1806+97.96 | 47.62 | 2950.96 | Edge of Concrete/RCBC |
| 29 | 199556.63 | 1236934.56 | 1807+11.21 | 37.62 | 2951.11 | Edge of Concrete/POB |

| Northing Easting Station Offset Elevation Description 30 199566.53 123694.87 1807-11.23 47.62 2950.97 Edge of Concrete/POB 31 199556.71 123694.87 1807-11.23 47.62 2950.97 Edge of Concrete/POB 32 199566.50 123694.8.74 1807-23.38 38.11 2951.16 Edge of Concrete/POE 33 199556.55 123694.8.74 1807-30.92 48.81 2951.03 Edge of Concrete/POE 36 199566.57 1236948.32 1807-43.01 38.43 2951.16 Edge of Concrete/POE 36 199566.57 1236954.39 1807-45.02 49.00 2951.16 Edge of Concrete/POE 36 19956.70 1236968.39 1807-45.02 49.00 2951.15 Edge of Concrete/ 38 19955.42 123702.33 1808-00.00 39.00 2951.75 Edge of Concrete 41 19955.25 123712.8.0 1808-00.00 39.00 2952.27 Edge of Concrete | | | | | | | STATE | | PROJECT NO. | SECTION NO. | SHEET NO. |
|---|-------|-----------|------------|------------|--------|-----------|---------------|---------|--------------------|----------------|--------------|
| Point Northing Easting Station Offset Elevation Description 30 199566.63 1236934.87 1807+11.23 47.62 2950.97 Edge of Concrete/POE 31 199556.71 1236948.87 1807+23.38 38.11 2951.16 Edge of Concrete/POE 32 199556.70 1236948.32 1807+23.38 38.11 2951.10 Edge of Concrete/POE 34 199556.95 1236954.58 1807+30.92 48.51 2951.10 Edge of Concrete/POE 35 199557.02 1236968.69 1807+45.02 39.00 2951.16 Edge of Concrete/POE 37 199553.42 1237023.36 1807+00.00 39.00 2951.16 Edge of Concrete/POE 38 199565.24 1237023.61 1808+00.00 39.00 2952.02 Edge of Concrete 41 199552.50 1237173.20 1808+50.00 49.00 2952.22 Edge of Concrete 42 199562.50 1237123.61 1809+00.00 39.00 2952.25 Edge of Concrete </th <th></th> <th></th> <th></th> <th></th> <th></th> <th></th> <th></th> <th></th> <th>TAC-5-012(051)034</th> <th></th> <th></th> | | | | | | | | | TAC-5-012(051)034 | | |
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| 33 199556.95 1236954.97 1807+31.61 38.43 2951.20 Edge of Concrete/POB 34 199560.95 1236954.58 1807+30.92 48.51 2951.05 Edge of Concrete/POB 35 199557.02 1236968.69 1807+45.02 39.00 2951.16 Edge of Concrete/POE 36 199557.02 1236968.39 1807+45.02 49.00 2951.16 Edge of Concrete 37 199555.42 1237023.35 1808+00.00 49.00 2951.51 Edge of Concrete 38 199552.51 1237073.33 1808+50.00 49.00 2952.02 Edge of Concrete 40 199552.50 1237123.31 1809+50.00 39.00 2952.22 Edge of Concrete 41 199551.05 1237173.29 1809+50.00 39.00 2952.22 Edge of Concrete 43 199551.05 1237173.29 1809+50.00 39.00 2952.42 Edge of Concrete 44 199561.05 1237173.51 1810+00.00 49.00 2953.12 Edge of Concrete 45 199549.10 1237223.27 1810+00.00 49.00 <td></td> <td></td> <td></td> <td>i</td> <td></td> <td></td> <td></td> <td></td> <td>-</td> <td></td> <td></td> | | | | i | | | | | - | | |
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| 40 199563.96 123707.362 1808+50.00 49.00 2951.87 Edge of Concrete 41 199552.51 1237123.31 1809+00.00 39.00 2952.37 Edge of Concrete 42 199562.50 1237123.60 1809+00.00 49.00 2952.22 Edge of Concrete 43 199551.05 1237173.29 1809+50.00 39.00 2952.82 Edge of Concrete 44 199561.05 1237173.58 1809+50.00 49.00 2953.29 Edge of Concrete 45 199549.59 1237223.77 1810+00.00 39.00 2953.12 Edge of Concrete 46 199559.59 1237240.38 1810+17.12 39.00 2953.18 Edge of Concrete 47 199549.10 1237240.38 1810+7.42 39.00 2953.77 Edge of Concrete 48 199558.85 1237248.85 1810+7.42 39.00 2953.47 Edge of Concrete 50 199557.61 1237305.61 1810+22.4 39.00 2953.42 Edge of Concrete 51 199558.85 1237315.26 1810+92.09 39.00 29 | | | | 1 | | | | | - | | |
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| 42 199562.50 1237123.60 1809+00.00 49.00 2952.22 Edge of Concrete 43 199551.05 1237173.29 1809+50.00 39.00 2952.82 Edge of Concrete 44 199561.05 1237173.28 1809+50.00 49.00 2952.67 Edge of Concrete 45 19954.95 123723.27 1810+0.00 39.00 2953.12 Edge of Concrete 46 199559.59 123724.38 1810+17.12 39.00 2953.12 Edge of Concrete 47 199549.10 123724.38 1810+17.12 39.00 2953.18 Edge of Concrete 48 199557.67 1237289.57 1810+60.5 49.00 2953.47 Edge of Concrete 50 199557.67 1237289.57 1810+60.5 49.00 2953.47 Edge of Concrete 51 199557.60 1237315.26 1810+92.04 39.00 2953.47 Edge of Concrete 52 199546.91 1237315.06 1810+92.09 49.00 2953.47 Edge of Concrete 53 199587.88 1237316.66 1810+92.25 79.50 2952.4 | | | | | | 1 | | | - | | |
| 43 199551.05 1237173.29 1809+50.00 39.00 2952.82 Edge of Concrete 44 199561.05 1237173.58 1809+50.00 49.00 2952.67 Edge of Concrete 45 199549.59 1237223.27 1810+00.00 39.00 2953.29 Edge of Concrete 46 199559.59 1237223.56 1810+00.00 49.00 2953.12 Edge of Concrete 47 199549.10 1237240.38 1810+17.12 39.00 2953.38 Edge of Concrete 48 199558.85 1237248.85 1810+74.23 39.00 2953.40 Edge of Concrete 50 19957.67 1237289.57 1810+66.05 49.00 2953.27 Edge of Concrete 51 199557.00 1237305.61 1810+82.09 49.00 2953.27 Edge of Concrete 52 199546.91 1237315.26 1810+92.04 39.00 2953.42 Edge of Concrete 53 199556.85 1237315.60 1810+82.25 79.50 2952.31 Edge of Concrete 54 199587.48 1237306.61 1810+82.25 79.50 | | | | 1 | | 1 | - | | - | | |
| 44 199561.05 1237173.58 1809+50.00 49.00 2952.67 Edge of Concrete 45 199549.59 1237223.27 1810+00.00 39.00 2953.29 Edge of Concrete 46 199559.59 1237223.56 1810+00.00 49.00 2953.12 Edge of Concrete 47 199549.10 1237240.38 1810+17.12 39.00 2953.38 Edge of Concrete 48 199558.85 1237248.85 1810+74.23 39.00 2953.17 Edge of Concrete 50 199557.67 1237289.57 1810+66.05 49.00 2953.40 Edge of Concrete 51 199557.67 1237305.61 1810+2.09 49.00 2953.47 Edge of Concrete 52 19954.91 1237315.26 1810+2.09 49.00 2953.47 Edge of Concrete 53 199556.85 1237315.60 1810+2.09 49.00 2953.47 Edge of Concrete 54 199587.48 1237305.61 1810+2.25 79.50 2952.45 Edge of Concrete 55 199587.48 123730.66 1810+82.45 79.50 2952. | | | | | | | | | - | | |
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| 51 199557.20 1237305.61 1810+82.09 49.00 2953.27 Edge of Concrete 52 199546.91 1237315.26 1810+92.04 39.00 2953.57 Edge of Concrete 53 199556.85 1237315.00 1810+92.09 49.00 2953.42 Edge of Concrete 54 199587.68 1237306.66 1810+82.25 79.50 2952.31 Edge of Concrete 55 199587.34 1237316.66 1810+92.25 79.50 2952.46 Edge of Concrete 56 199618.17 1237307.71 1810+82.41 110.01 2951.34 Edge of Concrete 57 199617.82 1237317.71 1810+92.41 109.95 2951.49 Edge of Concrete 58 199628.16 1237308.06 1810+82.47 120.01 2951.20 Edge of Concrete | 49 | 199547.43 | 1237297.46 | 1810+74.23 | 39.00 | 2953.77 | Edge of Cor | crete | | | |
| 52 199546.91 1237315.26 1810+92.04 39.00 2953.57 Edge of Concrete 53 199556.85 1237315.60 1810+92.09 49.00 2953.42 Edge of Concrete 54 199587.68 1237306.66 1810+82.25 79.50 2952.31 Edge of Concrete 55 199587.34 1237316.66 1810+92.25 79.50 2952.46 Edge of Concrete 56 199618.17 1237307.71 1810+82.41 110.01 2951.34 Edge of Concrete 57 199617.82 1237317.71 1810+92.41 109.95 2951.49 Edge of Concrete 58 199628.16 1237308.06 1810+82.47 120.01 2951.20 Edge of Concrete | 50 | 199557.67 | 1237289.57 | 1810+66.05 | 49.00 | 2953.40 | Edge of Cor | crete | | | |
| 53 199556.85 1237315.60 1810+92.09 49.00 2953.42 Edge of Concrete 54 199587.68 1237306.66 1810+82.25 79.50 2952.31 Edge of Concrete 55 199587.34 1237316.66 1810+92.25 79.50 2952.46 Edge of Concrete 56 199618.17 1237307.71 1810+82.41 110.01 2951.34 Edge of Concrete 57 199617.82 1237317.71 1810+92.41 109.95 2951.49 Edge of Concrete 58 199628.16 1237308.06 1810+82.47 120.01 2951.20 Edge of Concrete | 51 | 199557.20 | 1237305.61 | 1810+82.09 | 49.00 | 2953.27 | Edge of Cor | crete | | | |
| 54 199587.68 1237306.66 1810+82.25 79.50 2952.31 Edge of Concrete 55 199587.34 1237316.66 1810+92.25 79.50 2952.46 Edge of Concrete 56 199618.17 1237307.71 1810+82.41 110.01 2951.34 Edge of Concrete 57 199617.82 1237317.71 1810+92.41 109.95 2951.49 Edge of Concrete 58 199628.16 1237308.06 1810+82.47 120.01 2951.20 Edge of Concrete | 52 | 199546.91 | 1237315.26 | 1810+92.04 | 39.00 | 2953.57 | Edge of Cor | crete | | | |
| 55 199587.34 1237316.66 1810+92.25 79.50 2952.46 Edge of Concrete 56 199618.17 1237307.71 1810+82.41 110.01 2951.34 Edge of Concrete 57 199617.82 1237317.71 1810+92.41 109.95 2951.49 Edge of Concrete 58 199628.16 1237308.06 1810+82.47 120.01 2951.20 Edge of Concrete | 53 | | | | | 1 | | | - | | |
| 56 199618.17 1237307.71 1810+82.41 110.01 2951.34 Edge of Concrete 57 199617.82 1237317.71 1810+92.41 109.95 2951.49 Edge of Concrete 58 199628.16 1237308.06 1810+82.47 120.01 2951.20 Edge of Concrete | | | | | | 1 | | | 4 | | |
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| 58 199628.16 1237308.06 1810+82.47 120.01 2951.20 Edge of Concrete | | | | | | 1 | - | | ORC | FESSION | |
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| 23 133027.33 1237318.06 1810+32.47 120.07 2351.34 Edge of Concrete | | | | | | | 1 | | 81 | TEDD | 智 |
| List DE 7140 12 | 59 | 199627.93 | 123/318.06 | 1810+92.47 | 120.07 | 2951.34 | Edge of Cor | icrete | IS I | E-7113 | 19 |
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| NORTH DAKOTA | | | | | | | | | Survey Data Layo | out | |
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| Survey Data Layout City of Bowman | | | | | | | | | Shared Use Path Pr | oject | |
| Survey Data Layout | | | | | | | | | Shared Use Path Pr | roject | |

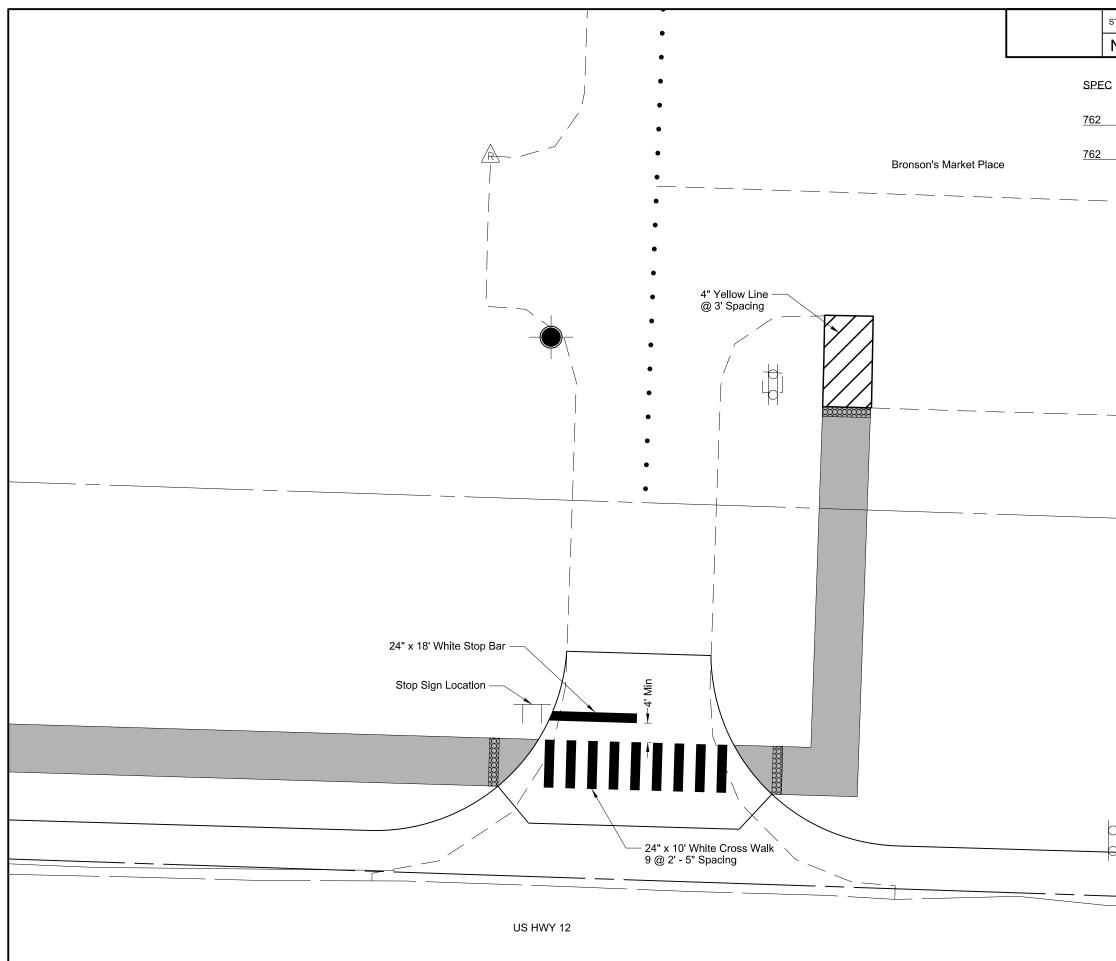
| SIGN NUMBER | SIGN SIZE | DESCRIPTION | AMOUNT REQUIRED | UNITS PER AMOUNT | UNITS SUB TOTAI |
|-----------------------------------|--------------------|--|--------------------|------------------------|-----------------------|
| D3-36 | 36"x6" | STREET NAME SIGN (Sign and installation only) | | 6 | |
| G20-1-60 | 60"x24" | ROAD WORK NEXT MILES WORK IN PROGRESS/ NO WORK IN PROGRESS (Sign and installation only) | | 34 | |
| G20-1b-60 G20-2-48 | 60"x24" 48"x24" | END ROAD WORK | | 26 19 | |
| G20-4-36 | 36"x18" | PILOT CAR FOLLOW ME (Mounted to back of pilot car) | | 18 | |
| G20-10-108 | 108"x48" | CONTRACTOR SIGN | | 64 | |
| G20-50a-72 | 72"x36" | ROAD WORK NEXT MILES RT & LT ARROWS | | 37 | |
| G20-52a-72 G20-55-96 | 72"x24" 96"x48" | ROAD WORK NEXT MILES RT or LT ARROW SPEED LIMIT ENFORCED - MINIMUM FEE \$80 WHEN WORKERS PRESENT | | 30 59 | |
| M1-1-36 | 96 x46 36"x36" | INTERSTATE ROUTE MARKER (Post and installation only) | | 10 | |
| M1-4-24 | 24"x24" | U.S. ROUTE MARKER (Post and installation only) | | 10 | |
| W1-5-24 | 24"x24" | STATE ROUTE MARKER (Post and installation only) | | 10 | |
| M3-1-24 | 24"x12" | NORTH (Mounted on route marker post) | | 7 | |
| M3-2-24 | 24"x12" | EAST (Mounted on route marker post) | | 7 | |
| M3-3-24 | 24"x12" | SOUTH (Mounted on route marker post) | | 7 | |
| M3-4-24 M4-8-24 | 24"x12" 24"x12" | WEST (Mounted on route marker post) DETOUR (Mounted on route marker post) | | 7 7 | |
| VI4-8-24 VI4-9-30 | 30"x24" | DETOUR (Modified of Folde marker post) DETOUR ARROW RIGHT or LEFT/AHD AND RT or LT | | 15 | |
| M4-10-48 | 48"x18" | DETOUR ARROW RIGHT or LEFT | | 23 | |
| M5-1-21 | 21"x15" | ARROW AHD AND RT or LT(Mounted on route marker post) | | 7 | |
| M5-2-21 | 21"x15" | ARROW AHD UP & RT or LT (Mounted on route marker post) | | 7 | |
| VI6-1-21 | 21"x15" | ARROW RT or LT (Mounted on route marker post) | | 7 | |
| M6-2-21 | 21"x15" | ARROW UP & RT or LT (Mounted on route marker post) | | 7 | |
| M6-3-21 R1-1-48 | 21"x15" 48"x48" | ARROW AHD (Mounted on route marker post) STOP | | 7 32 | |
| <1-1-48 <1-1a-18 | 48"x48" 18"x18" | STOP STOP and SLOW PADDLE Back to Back | | 32 5 | |
| R1-2-60 | 60"x60" | YIELD | | 29 | |
| R2-1-48 | 48"x60" | SPEED LIMIT | | 39 | |
| R2-1a-24 | 24"x18" | MINIMUM FEE \$80 (Mounted on Speed Limit post) | | 10 | |
| R3-7-48 | 48"x48" | LEFT or RIGHT LANE MUST TURN LEFT or RIGHT | | 35 | |
| R4-1-48 | 48"x60" | DO NOT PASS | | 39 | |
| R4-7-48 R5-1-48 | 48"x60" | KEEP RIGHT SYMBOL | | 39 | |
| R6-1-48 | 48"x48" 36"x12" | DO NOT ENTER ONE WAY RIGHT or LEFT | | 35 13 | |
| R7-1-12 | 12"x18" | NO PARKING | | 11 | |
| R9-9-24 | 24"X12" | SIDEWALK CLOSED | 4 | 7 | |
| R10-6-24 | 24"x36" | STOP HERE ON RED | | 16 | |
| R11-2-48 | 48"x30" | ROAD CLOSED | | 28 | |
| R11-2a-48 | 48"x30" | STREET CLOSED | | 28 | |
| R11-3a-60 R11-3c-60 | 60"x30" 60"x30" | ROAD CLOSED MILES AHEAD LOCAL TRAFFIC ONLY STREET CLOSED MILES AHEAD LOCAL TRAFFIC ONLY | | 31 | |
| R11-4a-60 | 60"x30" | STREET CLOSED TO THRU TRAFFIC | | 31 31 | |
| N1-3-48 | 48"x48" | RIGHT or LEFT SHARP REVERSE CURVE ARROW | | 35 | |
| N1-4-48 | 48"x48" | RIGHT or LEFT REVERSE CURVE ARROW | | 35 | |
| N1-4b-48 | 48"x48" | DOUBLE RIGHT or LEFT REVERSE CURVE ARROW | | 35 | |
| N1-6-48 | 48"x24" | LARGE ARROW | | 26 | |
| N3-1-48 | 48"x48" | STOP AHEAD SYMBOL | | 35 | |
| N3-3-48 N3-4-48 | 48"x48" | SIGNAL AHEAD SYMBOL | | 35 | |
| N3-4-48 N3-5-48 | 48"x48" 48"x48" | BE PREPARED TO STOP SPEED REDUCTION AHEAD | | 35 35 | |
| N4-2-48 | 48"x48" | RIGHT or LEFT LANE TRANSITION SYMBOL | | 35 | |
| N5-1-48 | 48"x48" | ROAD NARROWS | | 35 | |
| N5-8-48 | 48"x48" | THRU TRAFFIC RIGHT LANE | | 35 | |
| N5-9-48 | 48"x48" | ROAD WORK TRAFFIC ONLY DOWN & LT or RT ARROW | | 35 | |
| N6-3-48 | 48"x48" | TWO WAY TRAFFIC SYMBOL | | 35 | |
| N8-1-48 | 48"x48" 48"x48" | | | 35 | |
| N8-3-48 N8-7-48 | 48"x48" 48"x48" | PAVEMENT ENDS | | 35 35 | |
| N8-9a-48 | 48 x48 48"x48" | SHOULDER DROP-OFF | | 35 | |
| N8-11-48 | 48"x48" | UNEVEN LANES | | 35 | |
| N8-12-48 | 48"x48" | NO CENTER STRIPE | | 35 | |
| N8-53-48 | 48"x48" | TRUCKS ENTERING HIGHWAY | | 35 | |
| N8-54-48 | 48"x48" | TRUCKS ENTERING AHEAD or FT. | | 35 | |
| N8-55-48 | 48"x48" | TRUCKS CROSSING AHEAD or FT. | | 35 | |
| V8-56-48 V9-3a-48 | 48"x48" 48"x48" | TRUCKS EXITING HIGHWAY CENTER LANE CLOSED SYMBOL | | 35 35 | |
| N12-2-48 | 48 x48 48"x48" | LOW CLEARANCE SYMBOL | | 35 | |
| V12-2-40 | 24"x24" | MPH ADVISORY SPEED PLATE (Mounted on warning sign post) | | 11 | |
| V13-4-48 | 48"x60" | RAMP ARROW | | 39 | |
| V14-3-48 | 48"x36" | NO PASSING ZONE | | 23 | |
| V20-1-48 | 48"x48" | ROAD WORK AHEAD or _FT or _ MILE | | 35 | |
| V20-2-48 | 48"x48" | | | 35 | |
| N20-3-48 | 48"x48" | ROAD or STREET CLOSED AHEAD or FT. | | 35 | |
| N20-4-48 N20-5-48 | 48"x48" 48"x48" | ONE LANE ROAD AHEAD or FT. RIGHT or LEFT LANE CLOSED AHEAD or FT. | | 35 | |
| V20-5-48 V20-7a-48 | 48"x48" 48"x48" | FLAGGING SYMBOL | | 35 35 | |
| V20-7k-24 | 24"x18" | FEET (Mounted on warning sign post) | | 10 | |
| N20-8-48 | 48"x48" | STREET CLOSED | | 35 | |
| V20-51-48 | 48"x48" | EQUIPMENT WORKING | | 35 | |
| | 54"x12" | NEXT MILES (Mounted on warning sign post) | | 12 | |
| V20-52-54 V21-1a-48 | 48"x48" | WORKERS SYMBOL | | 35 | |

| | | | | STATE | | | PRO | JECT NO. | SECTION | SHEET |
|--|---|--|--|----------------|--------|----------|-----------------------|--|--|-----------|
| | | | - | | | тл | | 42/054\024 | NO. | NO. |
| | | | | ND | | 1 A | 40-2-0 | 12(051)034 | 100 | 1 |
| SIGN NUMBER | SIGN SIZE | DESCRIPTION | | AMOU REQUIF | | ER | UNITS SUB TOTAL | | | |
| W21-3-48 | 48"x48" | ROAD MACHINERY AHEAD or FT | | | | 5 | | | | |
| W21-5-48 W21-5a-48 | 48"x48" 48"x48" | SHOULDER WORK RIGHT or LEFT SHOULDER CLOSED | | | 3 | 85 85 | | - | | |
| W21-5b-48 | 48"x48" | RIGHT or LEFT SHOULDER CLOSED AHEAD or FT. | | | 3 | 35 | | | | |
| W21-6a-48 W21-50-48 | 48"x48" 48"x48" | SURVEY CREW AHEAD BRIDGE PAINTING AHEAD or FT. | | | | 15 15 | | | | |
| W21-51-48 | 48"x48" | MATERIAL ON ROADWAY | | | 3 | 5 | | | | |
| W22-8-48 | 48"x48" 24"x24" | FRESH OIL LOOSE ROCK TAKE TURNS (6" D letters) (Mounted on stop sign post) | | | 3 | 1 | | | | |
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| | | | | | | | | NOTE | | |
| | | | | | | | | NOTE: If additional s required, unit | s will be | |
| SPEC & COL 704-1000 | | TRAFFIC CONTROL SIGNS | TOTAL UNITS | | | | 28 | If additional s required, unit calculated us from Section Design Manu | ing the formula III-19.06 of the III. | |
| | | TRAFFIC CONTROL SIGNS DESCRIPTION | | | r | | 28 | If additional s required, unit calculated us from Section | ing the formula III-19.06 of the III. | |
| 704-1000 SPEC & | | DESCRIPTION | UNIT (| | | | 28 | If additional s required, unit calculated us from Section Design Manu | ing the formula III-19.06 of the III. | |
| 704-1000 SPEC & CODE 704-0100 704-1041 | FLAGGIN ATTENU | DESCRIPTION IG ATION DEVICE-TYPE B-55 | UNIT (MHR EACH | | | | 28 | If additional s required, unit calculated us from Section Design Manu | ing the formula III-19.06 of the III. | |
| 704-1000 SPEC & CODE 704-0100 704-1041 704-1043 | FLAGGIN ATTENU ATTENU | DESCRIPTION IG ATION DEVICE-TYPE B-55 ATION DEVICE-TYPE B-65 | UNIT C MHR EACH EACH | | v | | 28 | If additional s required, unit calculated us from Section Design Manu | ing the formula III-19.06 of the III. | |
| 704-1000 SPEC & CODE 704-0100 704-1041 704-1043 704-1044 704-1050 | FLAGGIN ATTENU, ATTENU, ATTENU, TYPE I B | DESCRIPTION IG ATION DEVICE-TYPE B-55 ATION DEVICE-TYPE B-65 ATION DEVICE-TYPE B-70 ARRICADES | UNIT (MHR EACH EACH EACH EACH | | Y | | 28 | If additional s required, unit calculated us from Section Design Manu http://www.do | s will be sing the formula III-19.06 of the ial. bt.nd.gov/ | |
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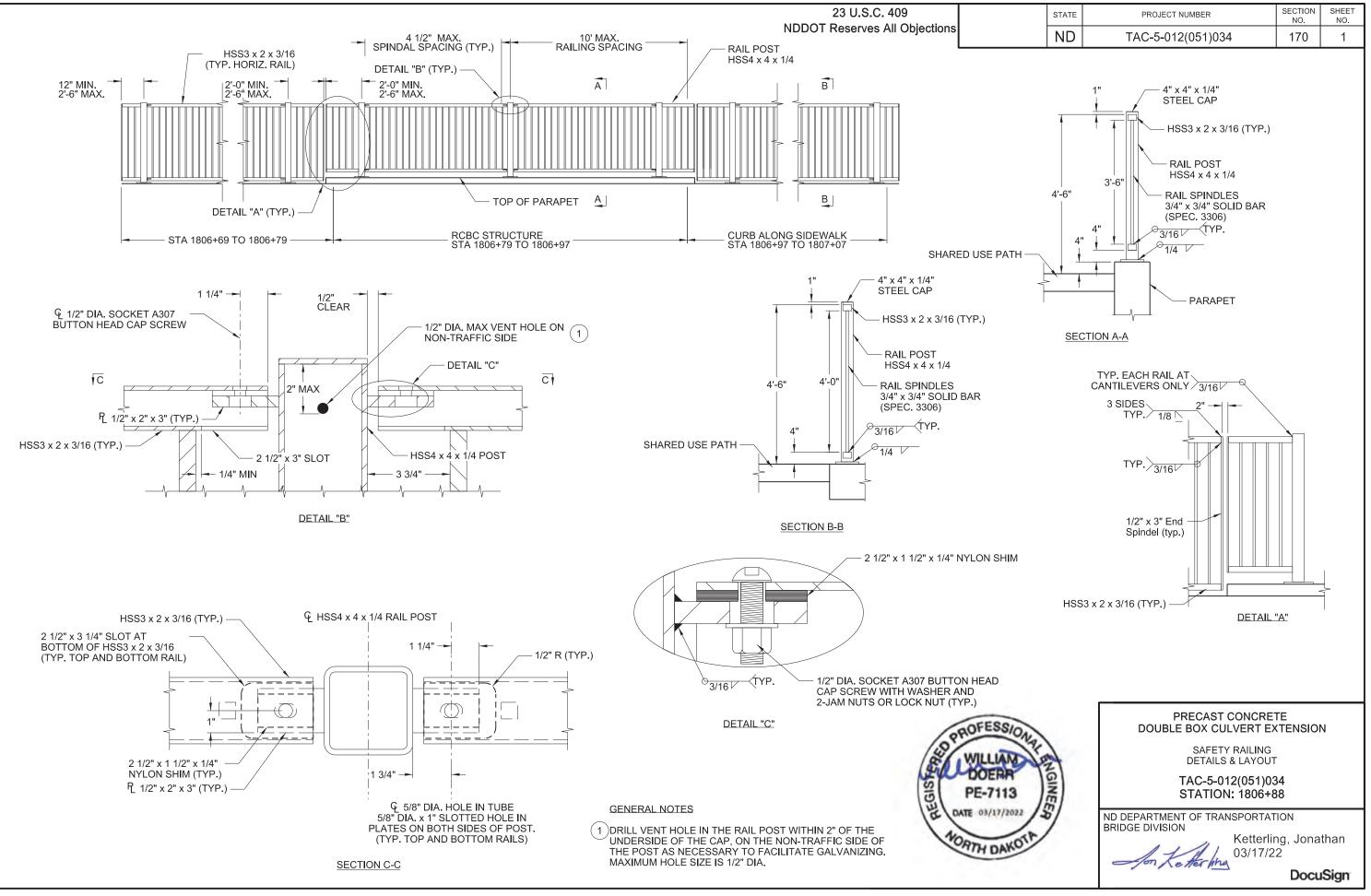




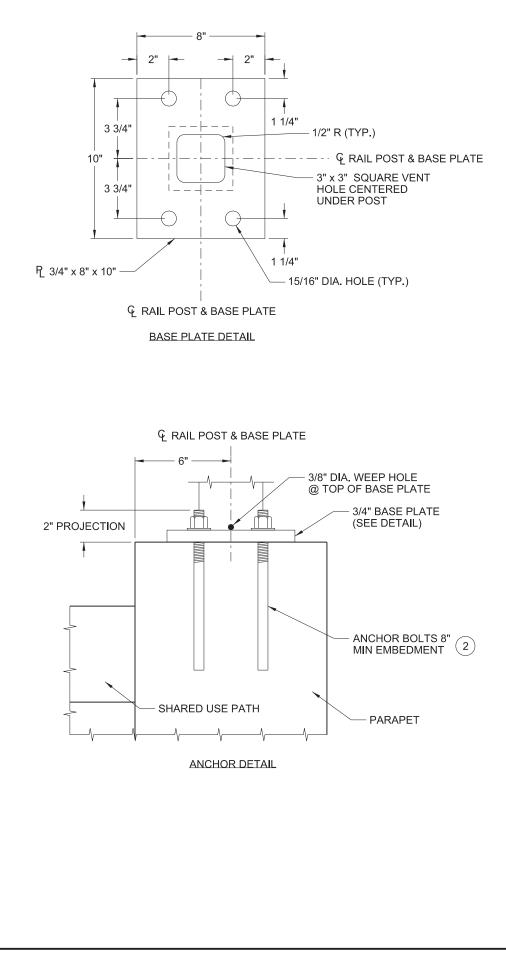
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23 U.S.C. 409 NDDOT Reserves All Objections



| STATE | PROJECT NUMBER | SECTION NO. | SHEET NO. |
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| ND | TAC-5-012(051)034 | 170 | 2 |

GENERAL NOTES

PAYMENT LENGTH SHALL BE MEASURED AS THE OUT TO OUT LENGTH ALONG THE CENTERLINE OF THE RAILING BETWEEN THE OUTSIDE ENDS, WITH DEDUCTIONS FOR THE LENGTH OF CONCRETE POSTS, IF PRESENT.

PROVIDE A500, GRADE B STRUCTURAL STEEL TUBING (HSS) IN THE RAIL CONFORMING TO SPEC. 3361. PROVIDE ALL OTHER STEEL IN ACCORDANCE WITH SPEC. 3306.

GALVANIZE BOLTS, NUTS, ASHERS AND ANCHORS IN ACCORDANCE WITH SPEC. 3392. GALVANIZE ALL OTHER STRUCTURAL STEEL IN ACCORDANCE WITH SPEC. 3394, AFTER FABRICATION.

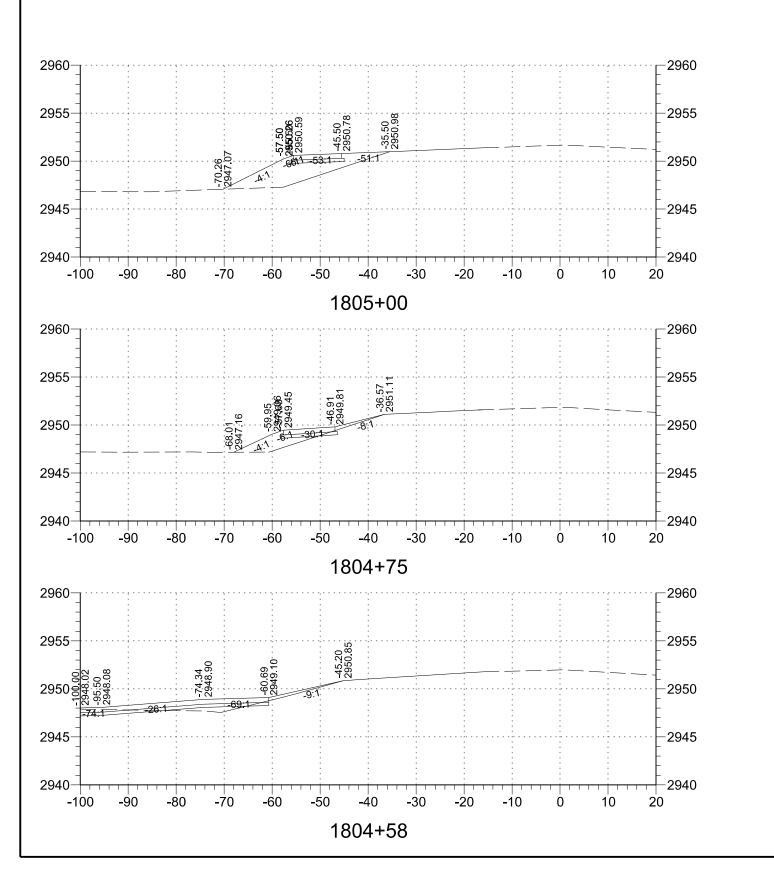
SEE SPECIAL PROVISIONS FOR COATING TO BE APPLIED TO METAL RAILING.

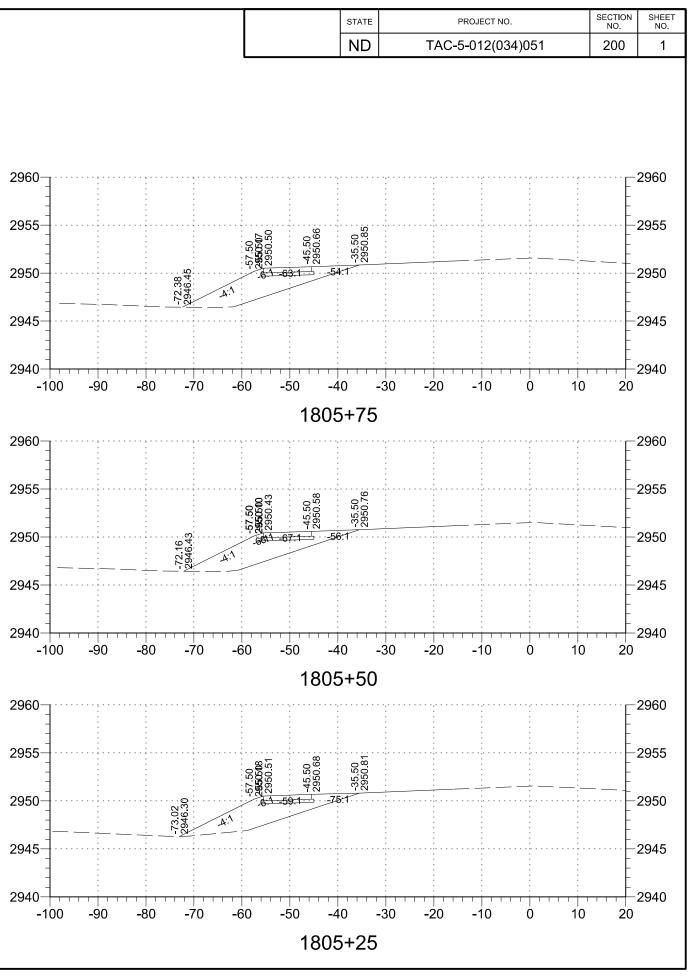
CURVE HORIZONTAL RAILS WHERE APPLICABLE AND PLACE RAILS PARALLEL TO THE EDGE OF SIDEWALK PROFILE.

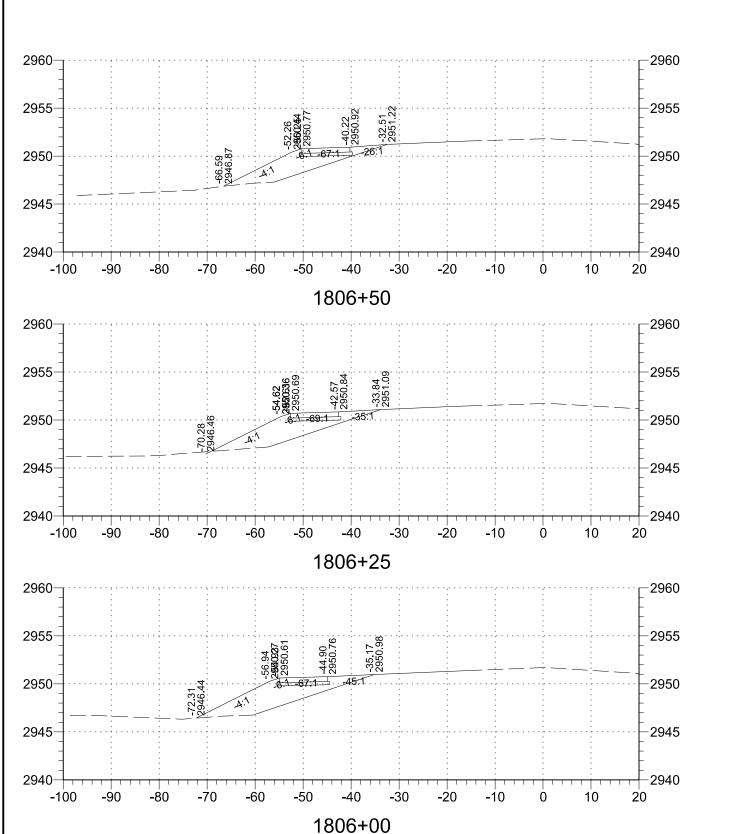
DRILL 1/2" DIA. MAX. VENT HOLES ON THE UNDERSIDE OF RAIL TUBES AS NECESSARY TO FACILITATE GALVANIZING.

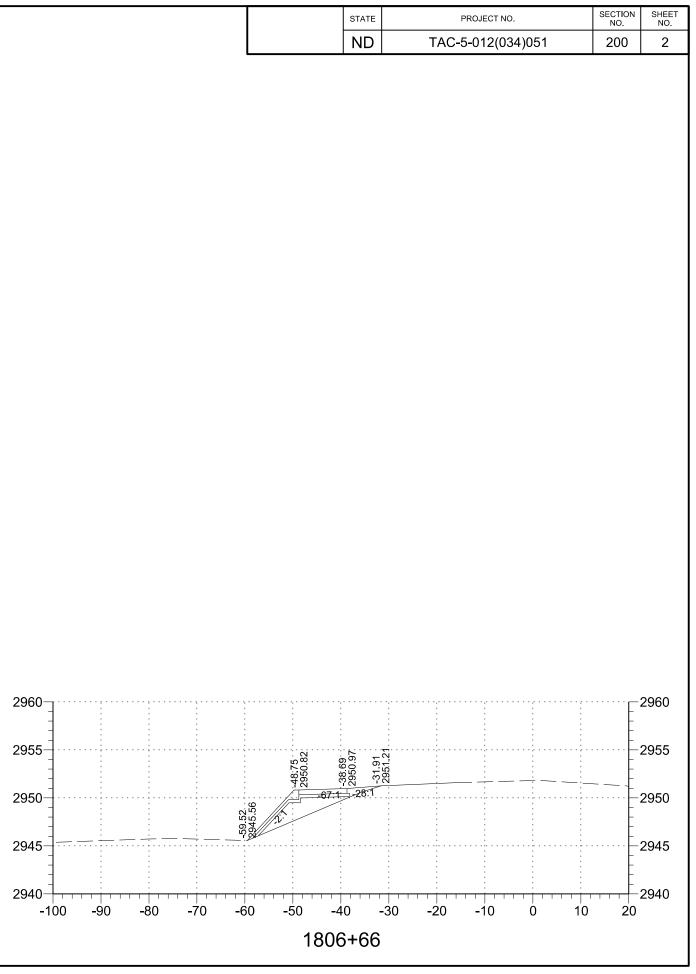
(2) ADHESIVE ANCHOR WITH 5/8" DIA. ANCHOR ROD IN ACCORDANCE WITH SPEC. 3385, TYPE A WITH HEX NUT AND WASHER. PROVIDE AN ADHESIVE WITH A MINIMUM CHARACTERISTIC BOND STRENGTH IN UNCRACKED CONCRETE OF 1.5 KSI. EMBED THE ANCHOR NO LESS THEN 8" REGARDLESS OR CHARACTERISTIC BOND STRENGTH. DRILL THROUGH REINFORCEMENT (IF ENCOUNTERED) TO ACHEIVE MINIMUM EMBEDMENT. ENSURE HEX NUT IS IN CONTACT WITH THE ADJACENT SURFACE AND TORQUE TO 60 FT-LBS UNLESS A HIGHER TORQUE IS RECOMMENDED BY THE MANUFACTURER. PROOF LOAD TO 8.8 KIPS. REFER TO THE APPROVED/QUALIFIED PRODUCTS LIST AND THE SPECIAL PROVISIONS FOR ADDITIONAL REQUIREMENTS.

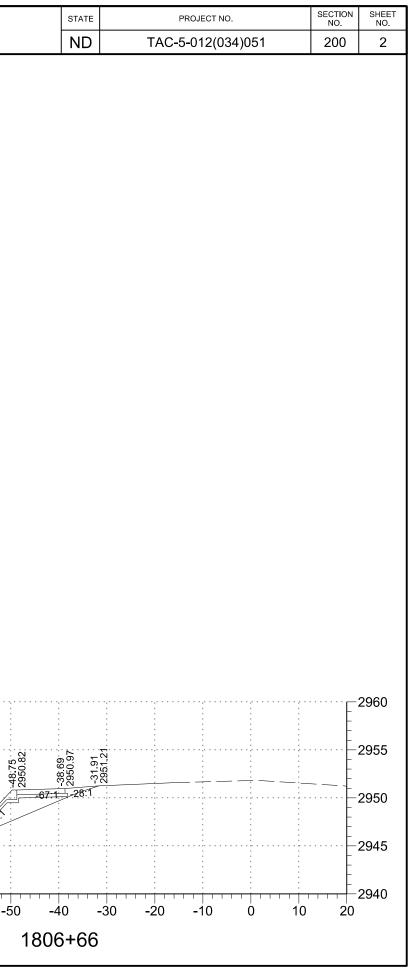


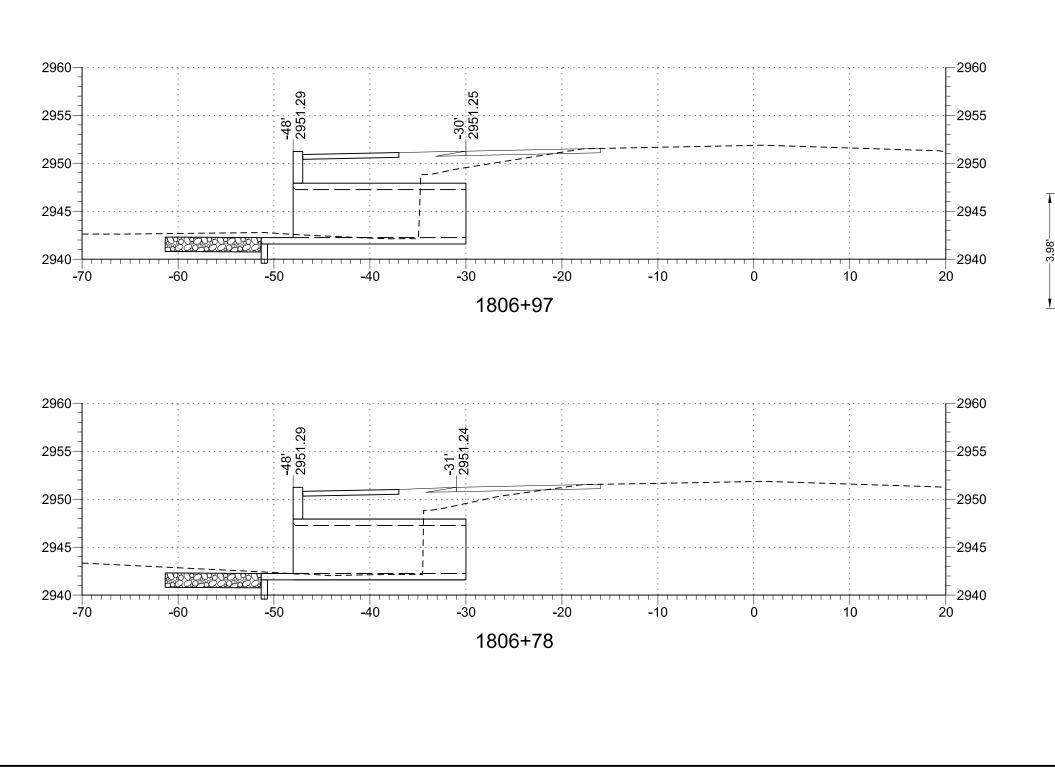










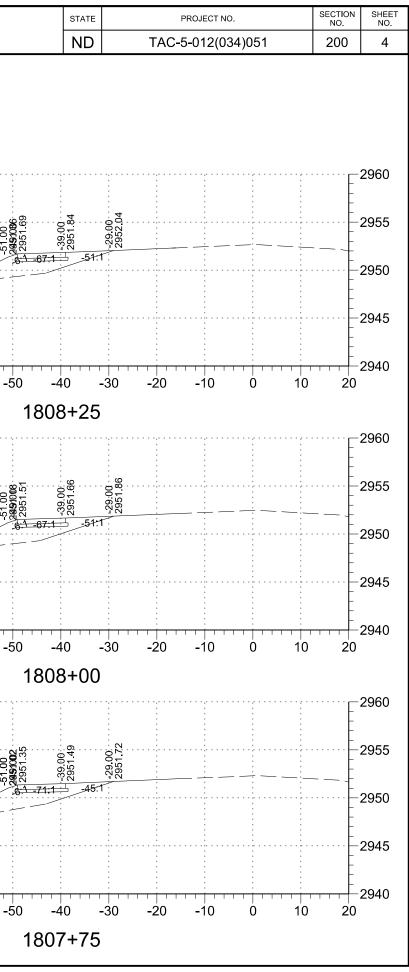


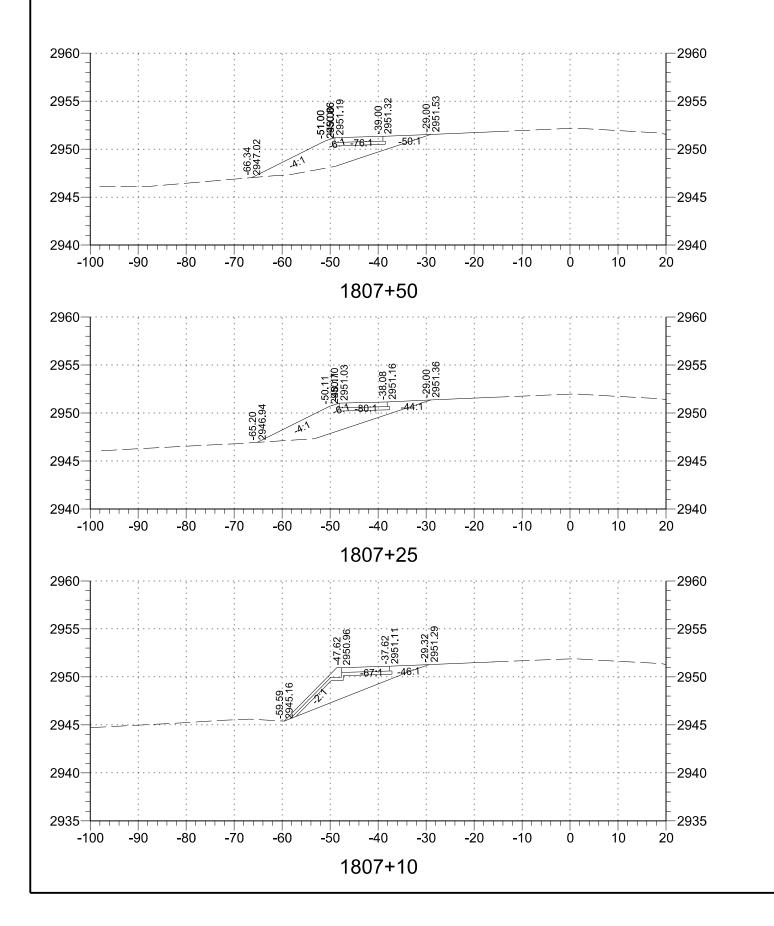
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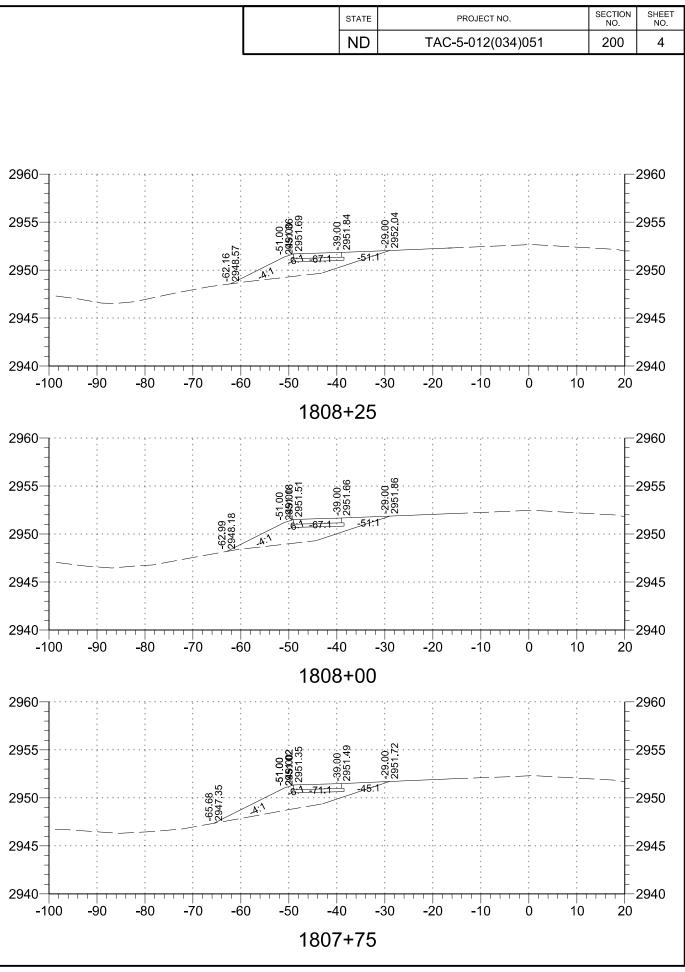
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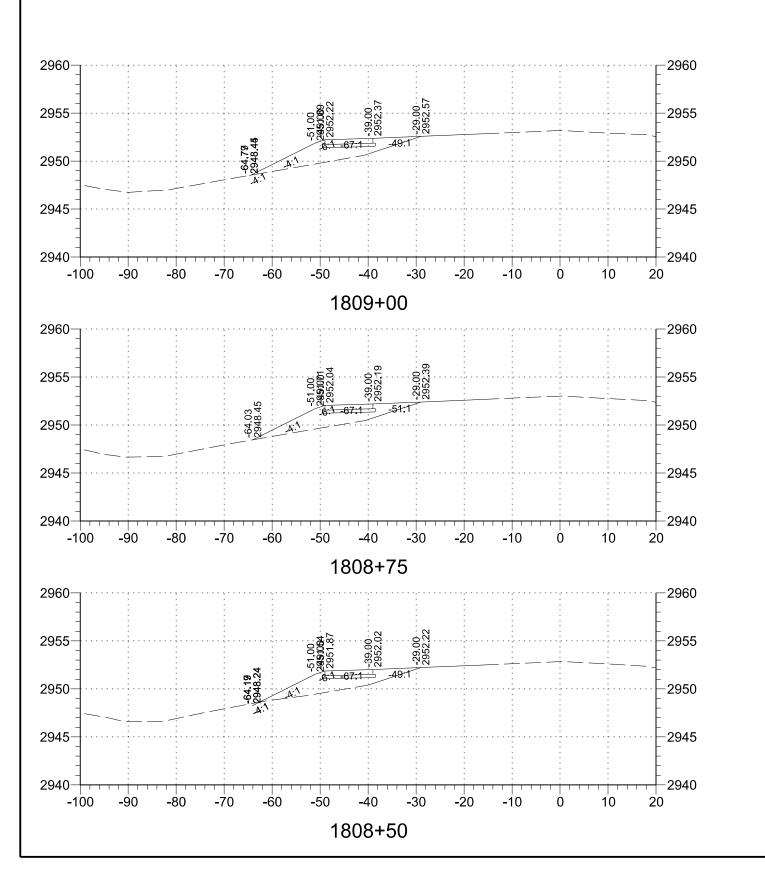
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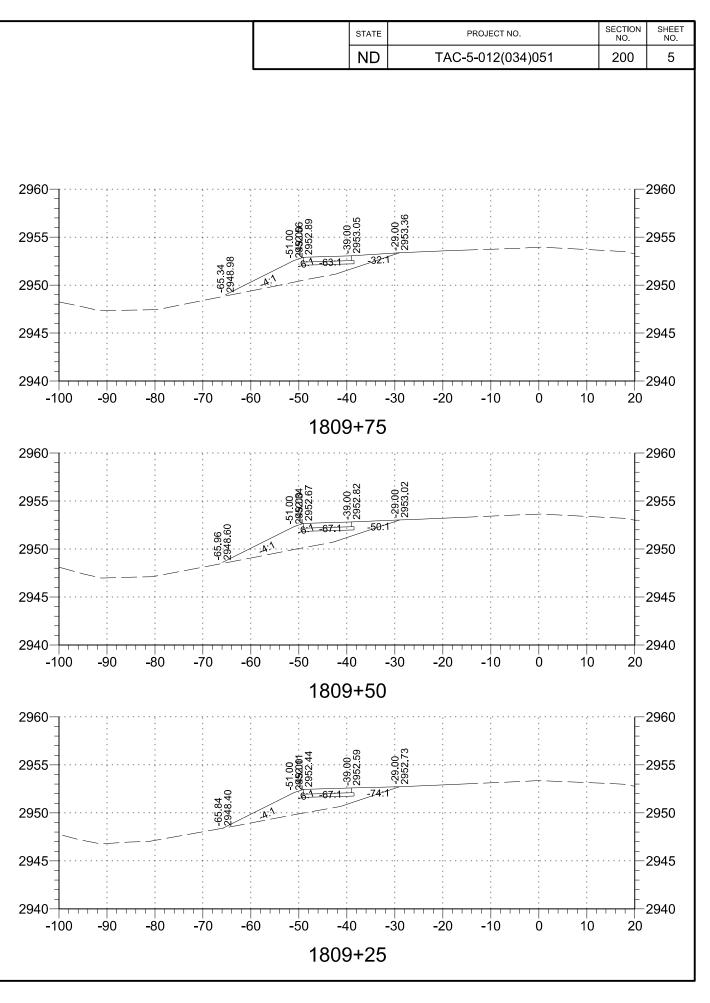
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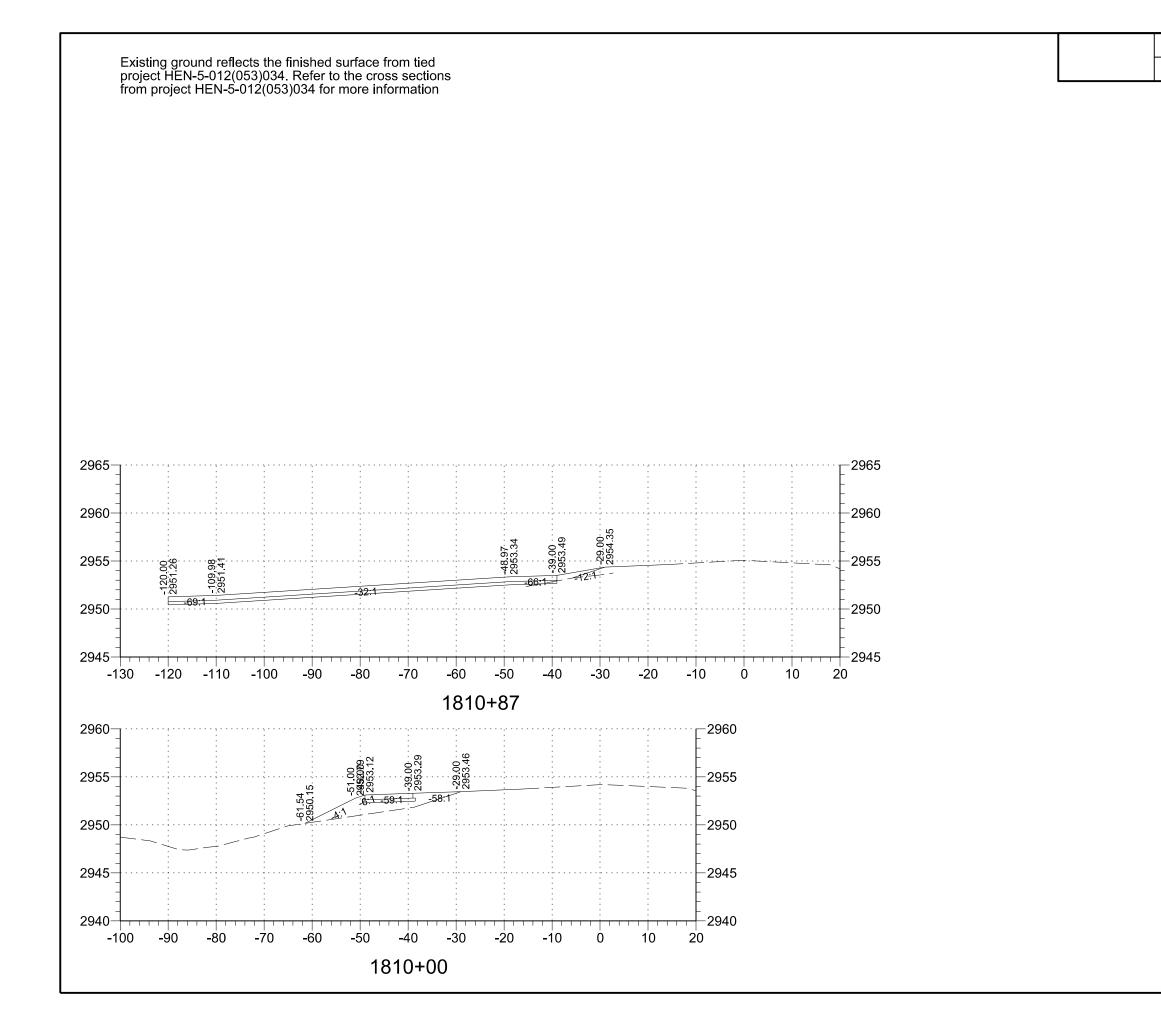




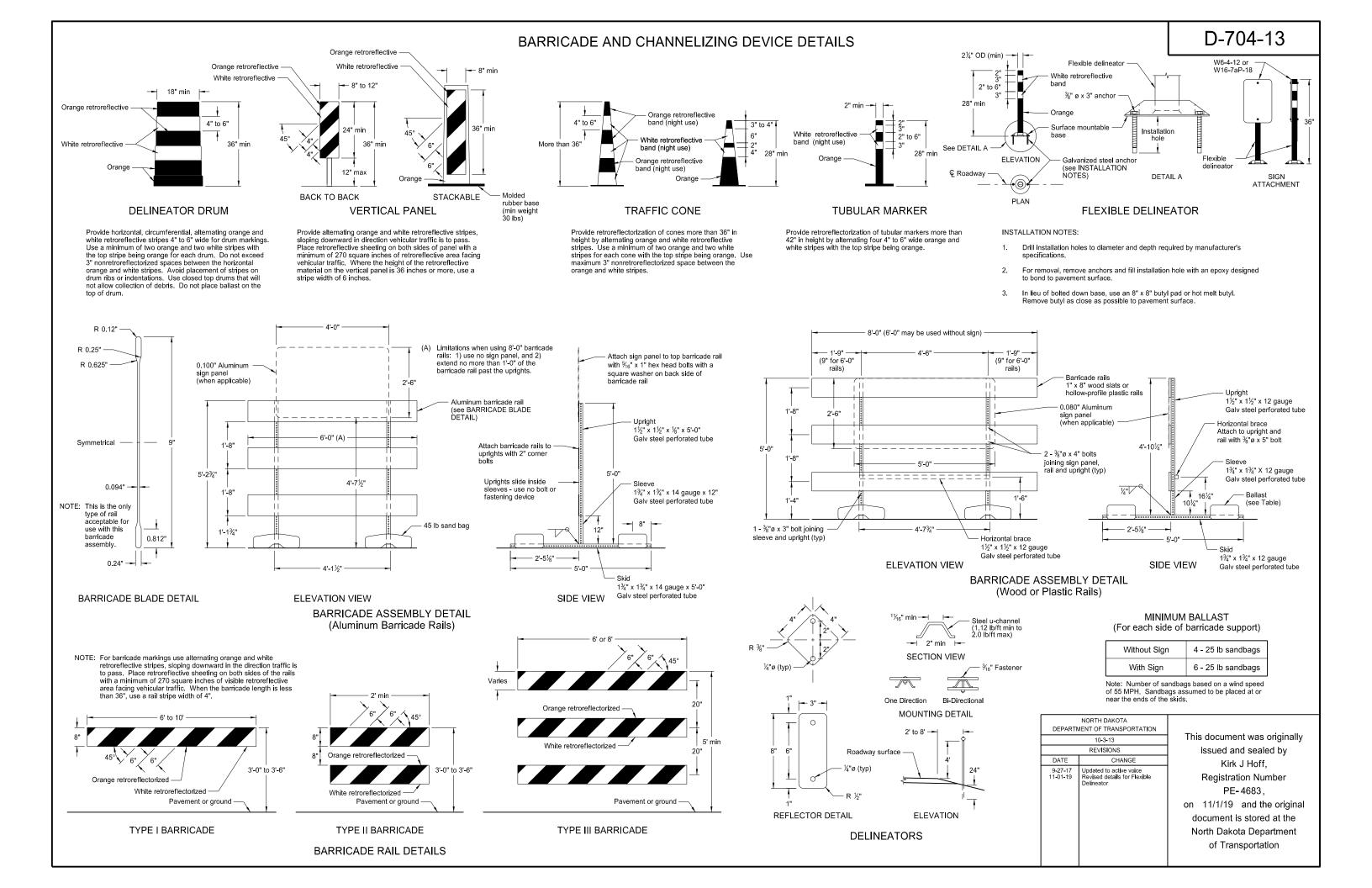




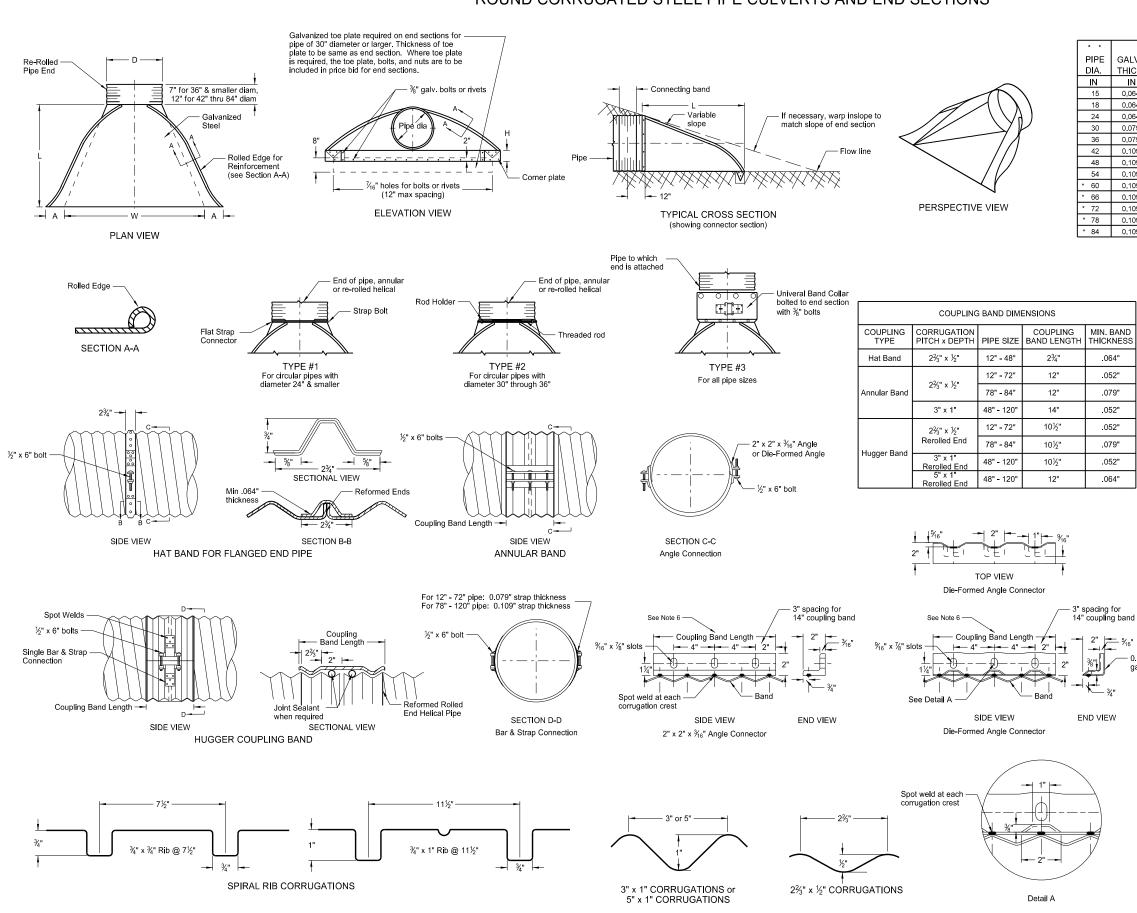




| STATE | PROJECT NO. | SECTION NO. | SHEET NO. |
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| ND | TAC-5-012(034)051 | 200 | 6 |
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ROUND CORRUGATED STEEL PIPE CULVERTS AND END SECTIONS



D-714-4

| GALV. | END SECTION DIMENSIONS | | | | | APPROX. | BODY |
|--------|------------------------|----|----|----|-----|----------|--------|
| THICK. | A | В | Н | L | W | SLOPE | |
| IN | IN | IN | IN | IN | IN | RATE | PIECE |
| 0.064 | 7 | 8 | 6 | 26 | 30 | 21⁄2:1 | 1 |
| 0.064 | 8 | 10 | 6 | 31 | 36 | 21/2:1 | 1 |
| 0.064 | 10 | 13 | 6 | 41 | 48 | 21⁄2:1 | 1 |
| 0.079 | 12 | 16 | 8 | 51 | 60 | 21⁄2:1 | 1 or 2 |
| 0.079 | 14 | 19 | 9 | 60 | 72 | 21⁄2:1 | 2 |
| 0.109 | 16 | 22 | 11 | 69 | 84 | 21/2:1 | 2 |
| 0.109 | 18 | 27 | 12 | 78 | 90 | 2¼:1 | 2 |
| 0.109 | 18 | 30 | 12 | 84 | 102 | 2:1 | 2 |
| 0.109 | 18 | 33 | 12 | 87 | 114 | 1¾:1 | 3 |
| 0.109 | 18 | 36 | 12 | 87 | 120 | 1½:1 | 3 |
| 0.109 | 18 | 39 | 12 | 87 | 126 | 1 1/3 :1 | 3 |
| 0.109 | 18 | 42 | 12 | 87 | 132 | 1¼:1 | 3 |
| 0.109 | 18 | 45 | 12 | 87 | 138 | 1 1/6 :1 | 3 |
| | | | | | | | |

* These sizes have 0.109" sides and 0.138" center panels.

* * Pipe diameter is equal to dimension "D" of end section.

Manufacturers tolerances of above dimensions will be allowed.

Splices to be the lap riveted type.

Multiple panel bodies shall have lap seams which are to be tightly joined with %" dia. galv. bolts or rivets. Nuts to be torqued to 25 foot-lbs ±.

NOTES:

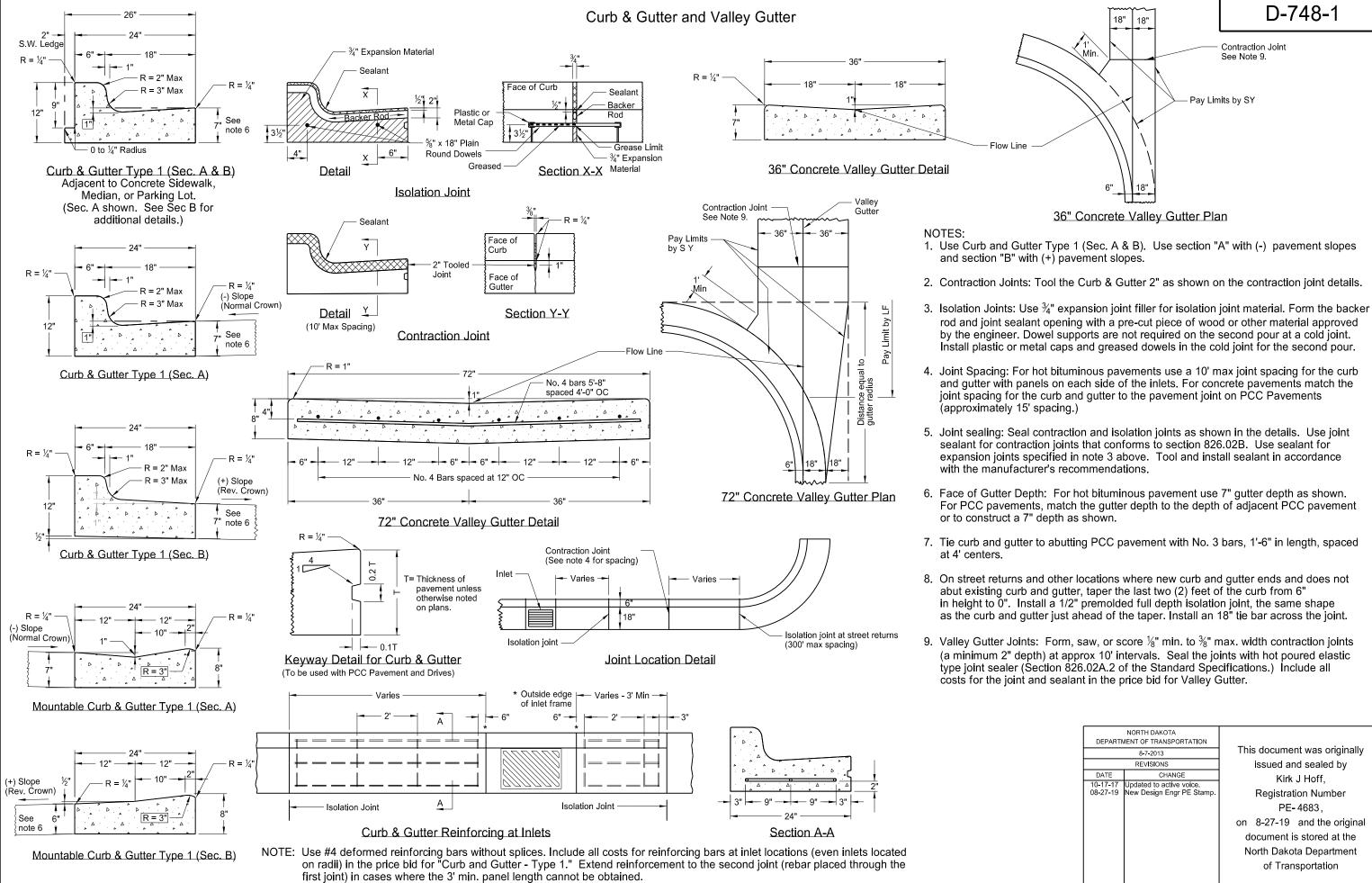
- 1. Pipes and connecting bands shall conform to applicable sections of NDDOT Standard Specifications and to AASHTO M-36
- 2. Top edge of all end sections to have rolled edges for reinforcement (see Section A-A). The reinforced edges are to be supplemented with 2" x 2" x 1/4" galv. angle for 60" through 72" dia. and 21/2" x 21/2" x 1/4" galv. angle for 78" and 84" dia. Angles to be attached by galv. 3/8" dia. bolts and nuts. Angles are to extend from pipe to the corner wing bend.
- Elongated pipes shall be factory preformed so that the vertical diameter shall be 5% greater and the horizontal diameter 5% less than a circular pipe.
- 4. Coupling bands shall be two-piece for pipes larger than 36" as shown in Section C-C & D-D details. For pipes 36" and smaller, a one-piece band is acceptable.
- 5. $\frac{1}{2}$ " x 8" bolts may be used as a substitute for the ½" x 6" bolts shown in the details.
- 6. Coupling bands wider than 14" may be used if a minimum of four $\frac{1}{2}$ " bolts with maximum spacing of 52" are used for the connection.
- 7. Length of spot welds shall be minimum $\frac{1}{2}$ ".

- 0.109" thic galv. steel

| NORTH DAKOTA DEPARTMENT OF TRANSPORTATION | | | | | |
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| 08-16-13 | | | | | |
| | REVISIONS | | | | |
| DATE | CHANGE | | | | |
| 01-07-14 02-27-14 09-18-19 | End Section Plan View 3* x 1* Corrugation Detail Added Perspective View Detail | | | | |

This document was originally issued and sealed by Jon Ketterling **Registration Number** PE-4684, on 9/18/19 and the original document is stored at the North Dakota Department of Transportation

| AND | |
|-----|--|
| 4" | |
| 2" | |
| 9" | |
| 2" | |
| 2" | |
| 9" | |
| 2" | |
| 4" | |
| | |



D-748-1

| NORTH DAKOTA DEPARTMENT OF TRANSPORTATION | | | |
|--|---|--|--|
| | 8-7-2013 | This document was originally | |
| | REVISIONS | issued and sealed by | |
| DATE CHANGE | | Kirk J Hoff, | |
| | Updated to active voice. New Design Engr PE Stamp. | Registration Number PE- 4683, on 8-27-19 and the original document is stored at the North Dakota Department of Transportation | |
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