

NDDOT ABBREVIATIONS

?	This is a special text character used in the labeling of existing features. It indicates a feature that has an unknown characteristic, potentially based on: lack of description, location accuracy or purpose.	C Gdrl	cable guardrail	Culv	culvert	FOS	factor of safety
Abn	abandoned	Calc	calculate	C&G	curb & gutter	Fed	Federal
Abut	abutment	CIP	cast iron pipe	CI	curb inlet	FP	feed point
Adj	adjusted	CB	catch basin	CR	curb ramp	Fn	fence
Aggr	aggregate	CRS	cationic rapid setting	C	cut	Fn P	fence post
Ahd	ahead	C Gd	cattle guard	Dd Ld	dead load	FO	fiber optic
ARV	air release valve	C To C	center to center	Defl	deflection	FD	field drive
Align	alignment	CL or \varnothing	centerline	Defm	deformed	F	fill
Al	alley	Ch	chain	DInt	delineate	FAA	fine aggregate angularity
Alt	alternate	Chnlk	chain-link	DIntr	delineator	FH	fire hydrant
Alum	aluminum	Ch Blk	channel block	Depr	depression	Fl	flange
ADA	Americans with Disabilities Act	Ch Ch	channel change	Desc	description	Flrd	flared
&	and	Chk	check	Det	detail	FES	flared end section
Appr	approach	Chsld	chiseled	DWP	detectable warning panel	F Bcn	flashing beacon
Approx	approximate	Cir	circle	Dtr	detour	FA	flight auger sample
ACP	asbestos cement pipe	Cl	class	Dia or \varnothing	diameter	FL	flow line
Asph	asphalt	Clnt	clean-out	Dir	direction	Ftg	footing
AC	asphalt cement	Clr	clear	Dist	distance	FM	force main
Assmd	assumed	Cl&gr	clearing & grubbing	DM	disturbed material	Fnd	found
@	at	Comb.	combination	DB	ditch block	Fdn	foundation
Atten	attenuation	Coml	commercial	DG	ditch grade	Frac	fractional
ATR	automatic traffic recorder	Compr	compression	Dbl	double	Frwy	freeway
Ave	Avenue	CADD	computer aided drafting & design	Dn	down	Frt	front
Avg	average	Conc	concrete	Dwg	drawing	FF	front face
ADT	average daily traffic	CECB	concrete erosion control blanket	Dr	drive	F Disp	fuel dispenser
		Cond	conductor	Drwy	driveway	FFP	fuel filler pipes
		Const	construction	DI	drop inlet	FLS	fuel leak sensor
		Cont	continuous	D	dry density	Furn	furnish/ed
		CSB	continuous split barrel sample	DSDS	dynamic speed display sign		
		Contr	contraction				
		Contr	contractor				
Bk	back	CP	control point				
BF	back face	Coord	coordinate	Ea	each		
Balc	balcony	Cor	corner	Esmt	easement		
B Wire	barbed wire	Corr	corrected	E	East		
Barr	barricade	CAES	corrugated aluminum end section	EB	Eastbound		
Btry	battery	CAP	corrugated aluminum pipe	Elast	elastomeric		
BI	beehive inlet	CMES	corrugated metal end section	EL	electric locker		
Beg	begin	CMP	corrugated metal pipe	E Mtr	electric meter		
BG	below grade	CPVCP	corrugated poly-vinyl chloride pipe	Elec	electric/al		
BM	bench mark	CSES	corrugated steel end section	EDM	electronic distance meter		
Bkwy	bikeway	CSFES	corrugated steel flared end section	Elev or El	elevation		
Bit	bituminous	CSP	corrugated steel pipe	Ellipt	elliptical		
Blk	block	CSTES	corrugated steel traversable end section	Emb	embankment		
BH	bore hole	Co	County	Emuls	emulsion/emulsified		
Bot	bottom	Crse	course	ES	end section		
Blvd	Boulevard	Ct	Court	Engr	engineer		
Bndry	boundary	Xarm	cross arm	ESS	environmental sensor station		
Brkwy	breakaway	Xbuck	cross buck	Eq	equal		
Br	bridge	Xsec	cross sections	Evgr	evergreen		
Bldg	building	Xing	crossing	Exc	excavation		
Bus.	business	Xrd	crossroad	Exst	existing		
BV	butterfly valve	Crn	crown	Exp	expansion		
Byp	bypass			Expy	Expressway		
				E	external of curve		
				Extru	extruded		

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
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NDDOT ABBREVIATIONS

D-101-2

Galv	galvanized	Ln	lane	Obsc	obscure(d)	Qty	quantity
Gar	garage	Lg	large	Ocpd	occupied	Qtr	quarter
Gs L	gas line	Lat	latitude	Ocpy	occupy		
G Reg	gas line regulator	Lt	left	O/s	offset		
GMV	gas main valve	Lens	lenses	OC	on center	Rad or R	radius
G Mtr	gas meter	Lvl	level	C	one dimensional consolidation	RR	railroad
GSV	gas service valve	Lvng	leveling	OC	organic content	Rlwy	railway
GVP	gas vent pipe	Lht	light	Orig	original	Rsd	raised
GV	gate valve	LP	light pole	O To O	out to out	RC	rapid curing
Ga	gauge	Ltg	lighting	OD	outside diameter	Rec	record
Gov	government	Liq	liquid	OH	overhead	Rcy	recycle
Grd	graded/grade	LL	liquid limit			RAP	recycled asphalt pavement
Grnd	ground	Loc	location			RPCC	recycled portland cement concrete
GWM	ground water monitor	Long.	longitude	PMT	pad mounted transformer	Ref	reference
Gdrl	guardrail	Lp	loop	Pg	pages	R Mkr	reference marker
Gtr	gutter	LD	loop detector	Pntd	painted	RM	reference monument
		Lum	luminaire	Pr	pair	RP	reference point
				Pnl	panel	Refl	reflectorized
H Plg	H piling			Pk	park	RCB	reinforced concrete box
Hdwl	headwall	Mb	mailbox	PSD	passing sight distance	RCES	reinforced concrete end section
Ht	height	ML	main line	Pvmt	pavement	RCFES	reinforced concrete flared end section
Hel	helical	MH	manhole	Ped	pedestal	RCP	reinforced concrete pipe
HDPE	high density polyethylene	Mkd	marked	Ped	pedestrian	RCPS	reinforced concrete pipe sewer
HM	high mast	Mkr	marker	PPP	pedestrian pushbutton post	RCTES	reinforced concrete traversable end section
HP	high pressure	Mkg	marking	Pen.	penetration	Reinf	reinforcement
HPS	high pressure sodium	MA	mast arm	Perf	perforated	Res	reservation
Hwy	highway	Matl	material	Per.	perimeter	Res	residence
Hor	horizontal	Max	maximum	Perm	permanent	Ret	retaining
HBP	hot bituminous pavement	MC	meander corner	PL	pipeline	Rev	reverse
HMA	hot mix asphalt	Meas	measure	Pl	place	Rt	right
Hyd	hydrant	Mdn	median	P&P	plan & profile	R/W	right of way
Ph	hydrogen ion content	MD	median drain	PL	plastic limit	Riv	river
		MC	medium curing	Pl or \overline{P}	plate	Rd	road
		MGS	Midwest Guardrail System	Pt	point	Rdbd	road bed
Id	identification	MM	mile marker	PE	polyethylene	Rdwy	roadway
Incl	inclinometer tube	MP	mile post	PVC	polyvinyl chloride	RWIS	roadway weather information system
IMH	inlet manhole	Min	minimum	PCC	Portland Cement concrete	Rk	rock
ID	inside diameter	Misc	miscellaneous	PP	power pole	Rt	route
Inst	instrument	Mon	monument	Preempt	preemption		
Intchg	interchange	Mnd	mound	Prefab	prefabricated		
Intmdt	intermediate	Mtbl	mountable	Prfmd or Pref	preformed		
Intscn	intersection	Mtd	mounted	Prep	preperation		
Inv	invert	Mtg	mounting	Press.	pressure		
IP	iron pipe	Mk	muck	PRV	pressure relief valve		
				Prestr	prestressed		
				Pvt	private		
				PD	private drive		
Jt	joint			Prod.	production/produce		
Jct	junction			Prog	programmed		
				Prop.	property		
				Prop Ln	property line		
				Ppsd	proposed		
				PB	pull box		
		Neop	neoprene				
		Ntwk	network				
		N	North				
		NE	North East				
		NW	North West				
		NB	Northbound				
		No. or #	number				

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Salv	salvage(d)	Tel	telephone
San	sanitary sewer line	Tel B	Telephone Booth
Sec	section	Tel P	telephone pole
SL	section line	Tv	television
Sep	separation	Temp	temperature
Seq	sequence	Temp	temporary
Serv	service	TBM	temporary bench mark
Sht	sheet	T	thinwall tube sample
Shtng	sheeting	Ts	topsoil
Shldr	shoulder	Traf	traffic
Sw or Sdwk	sidewalk	TSCB	traffic signal control box
SD	sight distance	Tr	trail
SN	sign number	Transf	transformer
Sig	signal	Trans	transition
Sgl	single	TT	transmission tower
SRCP	slotted reinforced concrete pipe	TES	traversable end section
SC	slow curing	Trans	transverse
SS	slow setting	Trtd	treated
Sm	small	Trmt	treatment
S	South	Qc	triaxial compression
SE	South East	TERO	tribal employment rights ordinance
SW	South West	Tpl	triple
SB	Southbound	Typ	typical
Sp	spaces		
Spcl	special	Qu	unconfined compressive strength
SA	special assembly	Ugrnd	underground
SP	special provisions	Util	utility
G	specific gravity		
Spk	spike		
SB	split barrel sample	VG	valley gutter
SH	sprinkler head	Vap	vapor
SV	sprinkler valve	Vert	vertical
Sq	square	VCP	vitrified clay pipe
Stk	stake	Vol	volume
Std	standard		
N	standard penetration test		
Std Specs	standard specifications	Wkwy	walkway
Stm L	steam line	W	water content
SEC	steel encased concrete	WGV	water gate valve
SMA	stone matrix asphalt	WL	water line
SSD	stopping sight distance	WM	water main
SD	storm drain	WMV	water main valve
St	street	W Mtr	water meter
SPP	structural plate pipe	WSV	water service valve
SPPA	structural plate pipe arch	WW	water well
Str	structure	Wrng	wearing
Subd	subdivision	WIM	weigh in motion
Sub	subgrade	W	west
Sub Prep	subgrade preparation	WB	westbound
Ss	subsoil	Wrng	wiring
SS	supplement specification	W/	with
Supp	supplemental	W/o	without
Surf	surfacing	WC	witness corner
Surv	survey		
Sym	symmetrical		

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MEASUREMENTS

ac	acres
A	ampere
Bd Ft	board feet
Cd	candela
cm	centimeter
C	coulomb
CF	cubic feet
m3	cubic meter
m3/s	cubic meters per second
CY	cubic yard
CY/mi	cubic yards per mile
D or Deg	degree
F	Fahrenheit
F	farad
ft	feet/foot
Gal	gallon
G	giga
Ha	hectare
H	henry
Hz	hertz
hr	hour(s)
in	inch
J	joule
K	kelvin
kN	kilo newton
kPa	kilo pascal
kg	kilogram
kg/m3	kilogram per cubic meter
km	kilometer
K	Kip(s)
LF	linear foot
L	litre
Lm	lumen
L sum	lump sum
Lx	lux
M Hr	man hour
M	mega
m	meter
m/s	meters per second
mi	mile
mL	milliliter
mm	millimeter
mm/hr	millimeters per hour
n	nano
N	newton
Pa	pascal
lb	pounds
sec	seconds
S	siemens
SF	square feet
km2	square kilometer
m2	square meter
SY	square yard
Sta Yd	station yards
SI	Systems International

T	tesla
T/mi	tons per mile
V	volt
W	watt
Wb	weber

SURVEY DESCRIPTIONS

Az	azimuth
Bs	backsight
Brg	bearing
BP Cap	blue plastic cap
BS	both sides
BC	brass cap
CS	curve to spiral
Eq	equation
E	external of curve
FS	far side
FB	field book
Fs	foresight
Geod	geodetic
GIS	Geographical Information System
GPS	Global Positioning System
HI	height of instrument
IM	iron monument
I Pn	iron pin
LS	Land Surveyor (licensed)
LSIT	Land Surveyor In Training
L	length of curve
LC	long chord
LB	level book
Mer	meridian
M	mid ordinate of curve
NGS	National Geodetic Survey
NS	near side
Obsn	observation
Off Loc	office location
OP Cap	orange plastic cap
PK	Parker-Kalon nail
P Cap	plastic cap
PP Cap	pink plastic cap
PCC	point of compound curve
PC	point of curve
PI	point of intersection
PRC	point of reverse curvature
PT	point of tangent
POC	point on curve
POT	point on tangent
RTP	random traverse point
Rge	range
RP Cap	red plastic cap
SC	spiral to curve
ST	spiral to tangent
Sta	station
SE	superelevation
Tan	tangent
T	tangent (semi)
TS	tangent to spiral
Twp	township
TB	transit book
TP	traverse point
TP	turning point
USC&G	US Coast & Geodetic Survey
USGS	US Geologic Survey
VC	vertical curve
WGS	World Geodetic System
YP Cap	yellow plastic cap
Z	zenith

SOIL TYPES

Cl	clay
Cl F	clay fill
Cl Hvy	clay heavy
Cl Lm	clay loam
Co S	coal slack
C Gr	coarse gravel
CS	coarse sand
FS	fine sand
Gr	gravel
Lig Co	lignite coal
Lig Sl	lignite slack
Lm	loam
Rk	rock
Sd	sand
Sdy Cl	sandy clay
Sdy Cl Lm	sandy clay loam
Sdy Fl	sandy fill
Sdy Lm	sandy loam
Sc	scoria
Sh	shale
Si Cl	silt clay
Si Cl Lm	silty clay loam
Si Lm	silty loam

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NDDOT UTILITY COMPANY AND ORGANIZATION ABBREVIATIONS

702COM	702 Communications	GT PLNS NAT GAS	Great Plains Natural Gas Company	RED RIV COMM	Red River Rural Communications
ACCENT	Accent Communications	HALS TEL	Halstad Telephone Company	RESVTN TEL	Reservation Telephone
AGASSIZ WU	Agassiz Water Users Incorporated	IDEA1	Idea1	ROBRTS TEL	Roberts Company Telephone
AGC	Associated General Contractors of America	INT-COMM TEL	Inter-Community Telephone Company	R-RIDER ELEC	Roughrider Electric Cooperative
ALL PL	Alliance Pipeline	KANEB PL	Kaneb Pipeline Company	RRVW	Red River Valley & Western Railroad
ALL SEAS WU	All Seasons Water Users Association	KEM ELEC	Kem Electric Cooperative Incorporated	S CENT REG WD	South Central Regional Water District
AMOCO PI	Amoco Pipeline Company	KOCH GATH SYS	Koch Gathering Systems Incorporated	S E W U	South East Water Users Incorporated
AMRDA HESS	Amerada Hess Corporation	LKHD PL	Lakehead Pipeline Company	SCOTT CABLE	Scott Cable Television Dickinson
AT&T	AT&T Corporation	LNGDN RWU	Langdon Rural Water Users Incorporated	SHERDN ELEC	Sheridan Electric Cooperative
B PAW	Bear Paw Energy Incorporated	LWR YELL R ELEC	Lower Yellowstone Rural Electric	SHEYN VLY ELEC	Sheyenne Valley Electric Cooperative
BAKER ELEC	Baker Electric	MCKNZ CON	McKenzie Consolidated Telcom	SKYTECH	Skyland Technologies Incorporated
BASIN ELEC	Basin Electric Cooperative Incorporated	MCKNZ ELEC	McKenzie Electric Cooperative	SLOPE ELEC	Slope Electric Cooperative Incorporated
BEK TEL	Bek Communications Cooperative	MCKNZ WRD	McKenzie County Water Resource District	SOURIS RIV TELCOM	Souris River Telecommunications
BELLE PL	Belle Fourche Pipeline Company	MCLEOD	McLeod USA	ST WAT COMM	State Water Commission
BLM	Bureau of Land Management	MCLN ELEC	McLean Electric Cooperative	STATE LN WATER	State Line Water Cooperative
BNSF	Burlington Northern Santa Fe Railway	MCLN-SHRDN R WAT	McLean-Sheridan Rural Water	STER ENG	Sterling Energy
BOEING	Boeing	MDU	Montana-dakota Utilities	STUT RWU	Stutsman Rural Water Users
BRNS RWD	Barnes Rural Water District	MIDCO	MidContinent Communications	SW PL PRJ	Southwest Pipeline Project
BURK-DIV ELEC	Burke-Divide Electric Cooperative	MIDSTATE TEL	Midstate Telephone Company	T M C	Turtle Mountain Communications
BURL WU	Burleigh Water Users	MINOT CABLE	Minot Cable Television	TCI	TCI of North Dakota
CABLE ONE	Cable One	MINOT TEL	Minot Telephone Company	TESORO GHG PLNS PL	Tesoro High Plains Pipeline
CABLE SERV	Cable Services	MISS VALL COMM	Missouri Valley Communications	TRI-CNTY WU	Tri-County Water Users Incorporated
CAP ELEC	Capital Electric Cooperative Incorporat	MISS W W S	Missouri West Water System	TRL CO RWU	Traill County Rural Water Users
CASS CO ELEC	Cass County Electric Cooperative	MNKOTA PWR	Minnkota Power	UNTD TEL	United Telephone
CASS RWU	Cass Rural Water Users Incorporated	MOR-GRAN-SOU ELEC	Mor-gran-sou Electric Cooperative	UPPR SOUR WUA	Upper Souris Water Users Association
CAV ELEC	Cavalier Rural Electric Cooperative	MOUNT-WILLI ELEC	Mountrail-williams Electric Cooperative	US SPRINT	U.S. Sprint
CBLCOM	Cablecom Of Fargo	MRE LBTY TEL	Moore & Liberty Telephone	USAF MSL CABLE	U.S.A.F. Missile Cable
CENEX PL	Cenex Pipeline	MUNICIPAL	City Water And Sewer	USFWS	US Fish and Wildlife Service
CENT PL WATER DIST	Central Pipe Line Water District	MUNICIPAL	City Of '.....'	USW COMM	U.S. West Communications
CENT PWR ELEC	Central Power Electric Cooperative	N CENT ELEC	North Central Electric Cooperative	VRNDRY ELEC	Verendrye Electric Cooperative
CENTURYLINK	CenturyLink	N VALL W DIST	North Valley Water District	W RIV TEL	West River Telephone Incorporated
COE	Corps of Engineers	ND PKS & REC	North Dakota Parks And Recreation	WAPA	Western Area Power Administration
CONS TEL	Consolidated Telephone	ND TEL	North Dakota Telephone Company	WEB	W. E. B. Water Development Association
CONT RES	Continental Resource Inc	NDDOT	North Dakota Department of Transportation	WILLI RWA	Williams Rural Water Association
CPR	Canadian Pacific Railway	NDSU SOIL SCI DEPT	NDSU Soil Science Department	WILSTN BAS PL	Williston Basin Interstate Pipeline Company
D O E	Department Of Energy	NEMONT TEL	Nemont Telephone	WLSH RWD	Walsh Water Rural Water District
DAK CARR	Dakota Carrier Network	NODAK R ELEC	Nodak Rural Electric Cooperative	WOLVRTN TEL	Wolverton Telephone
DAK CENT TEL	Dakota Central Telephone	NOON FRMS TEL	Noonan Farmers Telephone Company	XLENER	Xcel Energy
DAK RWD	Dakota Rural Water District	NPR	Northern Plains Railroad	YSVR	Yellowstone Valley Railroad
DGC	Dakota Gasification Company	NSP	Northern States Power		
DICKEY R NET	Dickey Rural Networks	NTH PRAIR RW	Northern Prairie Rural Water Association		
DICKEY RWU	Dickey Rural Water Users Association	NTHN BRDR PL	Northern Border Pipeline		
DICKEY TEL	Dickey Telephone	NTHN PLNS ELEC	Northern Plains Electric Cooperative Incorporated		
DNRR	Dakota Northern Railroad	NTHWSTRN REF	Northwestern Refinery Company		
DOME PL	Dome Pipeline Company	NW COMM	Northwest Communication Cooperation		
DVELEC	Dakota Valley Electric Cooperative	NWRWD	Northwest Rural Water District		
DVMW	Dakota, Missouri Valley & Western	ONEOK	Oneok gas		
ENBRDG	Enbridge Pipelines Incorporated	OSHA	Occupational Safety and Health Administration		
ENVENTIS	Enventis Telephone	OTTR TL PWR	Otter Tail Power Company		
FALK MNG	Falkirk Mining Company	P L E M	Prairielands Energy Marketing		
FHWA	Federal Highway Administration	POLAR COM	Polar Communications		
G FKS-TRL WD	Grand Forks-trail Water District	PVT ELEC	Private Electric		
GETTY TRD & TRAN	Getty Trading & Transportation	QWEST	Qwest Communications		
GLDN W ELEC	Golden West Electric Cooperative	R&T W SUPPLY	R & T Water Supply Association		
GRGS CO TEL	Griggs County Telephone				
GTR RAMSEY WD	Greater Ramsey Water District				

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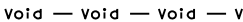

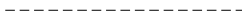
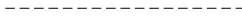
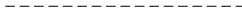

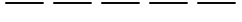
















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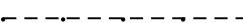
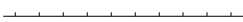


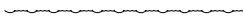
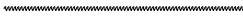
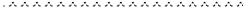







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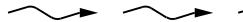
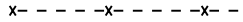


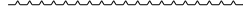


LINE STYLES

Existing Topography









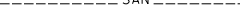
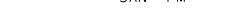












	Existing Ground Void
	Existing Cemetary Boundary
	Existing Box Culvert Bridge
	Existing Concrete Surface
	Existing Drainage Structure
	Existing Gravel Surface
	Existing Riprap
	Existing Dirt Surface
	Existing Asphalt Surface
	Existing Tie Point Line
	Existing Railroad Centerline
	Existing Guardrail Cable
	Existing Guardrail Metal
	Existing Edge of Water
	Existing Fence
	Existing Railroad
	Existing Field Line
	Exst Flow
	Existing Curb
	Existing Valley Gutter
	Existing Driveway Gutter
	Existing Curb and Gutter
	Existing Mountable Curb and Gutter

	Existing 3-Cable w Posts
	Site Boundary
	Existing Berm, Dike, Pit, or Earth Dam
	Existing Ditch Block
	Existing Tree Boundary
	Existing Brush or Shrub Boundary
	Existing Retaining Wall
	Existing Planter or Wall
	Existing W-Beam Guardrail with Posts
	Existing Railroad Switch
	Gravel Pit - Borrow Area
	Existing Wet Area-Vegetation Break
	Existing High Tension Cable Guardrail
	Existing High Tension Cable Guardrail with Posts

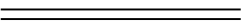


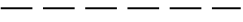
Proposed Topography

	3-Cable w Posts
	Flow
	Fence
	Remove Line
	Wall
	Retaining Wall (Plan View)
	W-Beam w Posts
	High Tension Cable Guardrail with Posts

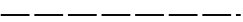
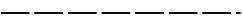







Existing Utilities

	Existing Electrical
	Existing Fiber Optic Line
	Existing TV Fiber Optic
	Existing Gas Pipe
	Existing Overhead Utility Line
	Existing Power
	Existing Fuel Pipeline
	Existing Undefined Above Ground Pipe Line
	Existing Sanitary Sewer
	Existing Sanitary Force Main
	Existing Storm Drain
	Existing Storm Drain Force Main
	Existing Culvert
	Existing Telephone Line
	Existing TV Line
	Existing Water or Steam Line
	Existing Under Drain
	Existing Slotted Drain
	Existing Conduit
	Existing Conductor
	Existing Down Guy Wire Down Guy
	Existing Underground Vault or Lift Station




Proposed Utilities

	24 Inch Pipe
	Reinforced Concrete Pipe
	Under Drain
	Edge Drain

Traffic Utilities

	Conductor
	Fiber Optic
	Existing Loop Detector
	Existing Double Micro Loop Detector
	Micro Loop Detector Double
	Existing Micro Loop Detector
	Micro Loop Detector
	Signal Head with Mast Arm
	Existing Signal Head with Mast Arm

Sign Structures

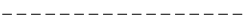
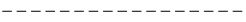




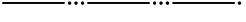






	Existing Overhead Sign Structure
	Existing Overhead Sign Structure Cantilever
	Overhead Sign Structure Cantilever

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
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REVISIONS	
DATE	CHANGE
09-23-16 12-18-20	Added and Revised Items, Organized by Functional Groups General Revisions

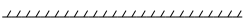








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LINE STYLES


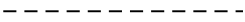
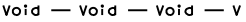
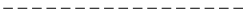




Right Of Way

	Easement
	Existing Easement
	Right of Way
	Existing Right of Way
	Existing Right of Way Railroad
	Existing Right of Way Not State Owned
	Existing Government Lot Line
	Existing Adjacent Block Lines
	Existing Adjacent Lot Lines
	Existing Adjacent Property Line
	Existing Adjacent Subdivision Lines
	Sight Distance Triangle Line
	Dimension Leader







Boundary Control

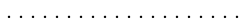

	Existing City Corporate Limits or Reservation Boundary
	Existing State or International Line
	Existing Township
	Existing County
	Existing Section Line
	Existing Quarter Section Line
	Existing Sixteenth Section Line
	Existing Centerline
	Tangent Line

Cross Sections and Typicals


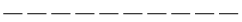
	Existing Ground
	Existing Topsoil (Cross Section View)
	Existing Ground Void (Not Surveyed)
	Existing Concrete
	Existing Aggregate (Cross Section View)
	Existing Curb and Gutter (Cross Section View)
	Existing Asphalt (Cross Section View)
	Existing Reinforcement Rebar

Geotechnical

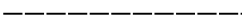
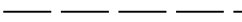
	Geotextile Fabric Type D
	Geogrid
	Geotextile Fabric Type R
	Geotextile Fabric Type R1
	Geotextile Fabric Type RR
	Geotextile Fabric Type S

	Subgrade Reinforcement
	Failure Line


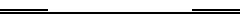

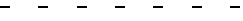


Countours

	Depression Contours
	Supplemental Contour

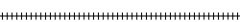
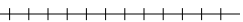
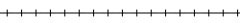
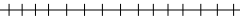
Profile

	Subgrade, Subcut or Ditch Grade
	Topsoil Profile




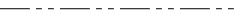

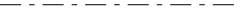



Striping

	Centerline Pavement Marking
	Barrier with Centerline Pavement Marking
	Barrier Pavement Marking
	Stripe 4 IN Dotted Extension White
	Stripe 8 IN Dotted Extension White
	Stripe 8 IN Lane Drop





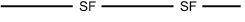

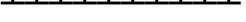
Pavement Joints

	Doweled Joint
	Tie Bar 30 Inch 4 Foot Center to Center
	Tie Bar 18 Inch 3 Foot Center to Center
	Tie Bar at Random Spacing



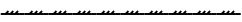
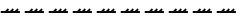
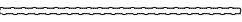
Bridge Details

	Small Hidden Object
	Large Hidden Object
	Phantom Object
	Existing Conditions Object
	Centerline Main
	Centerline Secondary
	Excavation Limits
	Proposed Ground
	Sheet Piling

Erosion Control

	Limits of Const Transition Line
	Bale Check
	Rock Check
	Floating Silt Curtain
	Silt Fence
	Excavation Limits
	Fiber Rolls

Environmental

	Wetland Mitigation
	Existing Wetland Easement USFWS
	Existing Wetland Jurisdictional
	Existing Wetland
	Tree Row

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
07-01-14	
REVISIONS	
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09-23-16 12-18-20	Added and Revised Items, Organized by Functional Groups General Revisions

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SYMBOLS



North Arrow (Half Scale)

Alignment Data Point

Alignment Monument

Spot Elevation

Existing Miscellaneous Spot

Existing Access Control Arrow

Existing Benchmark

Reset USGS Marker

Iron Monument Found

Iron Pin R/W Monument

Property Corner

Iron Pin Reference Monument

Right of Way Marker (Exst, Ppsd, Reset)

Existing Federal Reference Corner

Existing Section Corner (Full, Quarter, Sixteenth, Meander)

Existing Witness Corner

Existing Control Point (CP, GPS-RTK, TRI)

Existing Traverse PI Aerial Panel

Existing Reference Marker Point NGS

Existing EFB Misc

Existing Bush or Shrub

Existing Large Evergreen Tree

Existing Small Evergreen Tree

Existing Large Tree

Existing Small Tree

Existing Tree Trunk

Cairn or Stone Circle

Existing Artifact

Existing Satellite Dish

Existing Weather Station

Existing Windmill or Tower

Reinforced Pavement

Continuous Split Barrel Sample

Flight Auger Sample

Split Barrel Sample

Thinwall Tube Sample

Standard Penetration Test

Inclinometer Tube

Excavation Unit

Existing Ground Water Well Bore Hole

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07-01-14	
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
































































SYMBOLS

D-101-31

				Flexible Delineator					Highway Sign (Exst, Ppsd)
				Flexible Delineator Type A (Exst, Ppsd)				Mile Post Type A (Exst-Ppsd-Reset)	
				Flexible Delineator Type B (Exst, Ppsd)				Mile Post Type B (Exst, Ppsd)	
				Flexible Delineator Type C (Exst, Ppsd)				Mile Post Type C (Exst, Ppsd)	
				Flexible Delineator Type D (Exst, Ppsd)				Object Marker Type I (Exst, Ppsd)	
				Flexible Delineator Type E (Exst, Ppsd)				Object Marker Type II (Exst, Ppsd)	
				Delineator Type A (Exst, Ppsd, Diamond Grade-Reset)				Object Marker Type III (Exst, Ppsd)	
				Delineator Type B (Exst, Ppsd, Diamond Grade-Reset)				Existing Reference Marker	
				Delineator Type C (Exst, Ppsd, Diamond Grade)				Road Closure Gate 18 Ft (Exst, Ppsd)	
				Delineator Type D (Exst, Ppsd, Diamond Grade)				Road Closure Gate 28 Ft (Exst, Ppsd)	
				Delineator Type E (Exst, Ppsd, Diamond Grade)				Road Closure Gate 40 Ft (Exst, Ppsd)	
				Barricade (Type I, Type II, Type III)				Existing Railroad Battery Box	
				Arrow Panel (Caution Mode, Double Direction, Left Directional, Right Directional, Sequencing, Truck Mounted)				Existing RR Profile Spot	
				Attenuation Device				Existing Railroad Crossbuck	
				Truck Mounted Attenuator				Existing Railroad Frog	
				Delineator Drums				Existing Mailbox (Private, Federal)	
				Flagger					
				Tubular Marker					
				Traffic Cone					
				Back to Back Vertical Panel Sign					

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12-18-20	General Revisions	

SYMBOLS

	Existing Luminaire			High Mast Light Standard 3 Luminaire (Exst, Ppsd)		Existing Traffic Signal Standard			
	Luminaire LED			High Mast Light Standard 4 Luminaire (Exst, Ppsd)				Pull Box (Exst-Ppsd-Undefined)	
	Existing Light Standard Luminaire			High Mast Light Standard 5 Luminaire (Exst, Ppsd)				Intelligent Transportation Pull Box (Exst, Ppsd)	
	Relocate Light Standard			High Mast Light Standard 6 Luminaire (Exst, Ppsd)				Transformer (Exst, Ppsd)	
	Light Standard Light LED Luminaire			High Mast Light Standard 7 Luminaire (Exst, Ppsd)				Power Pole (Exst-Ppsd-with Transformer)	
	Light Standard 35 Watt High Pressure Sodium Vapor Luminaire			High Mast Light Standard 8 Luminaire (Exst, Ppsd)				Wood Pole (Exst, Ppsd)	
	Light Standard 50 Watt High Pressure Sodium Vapor Luminaire			High Mast Light Standard 9 Luminaire (Exst, Ppsd)				Pedestrian Push Button Post (Exst, Ppsd)	
	Light Standard 70 Watt High Pressure Sodium Vapor Luminaire			High Mast Light Standard 10 Luminaire (Exst, Ppsd)				Existing Pole	
	Light Standard 100 Watt High Pressure Sodium Vapor Luminaire			Overhead Sign Structure Load Center (Exst, Ppsd)				Existing Telephone Pole	
	Light Standard 150 Watt High Pressure Sodium Vapor Luminaire			Traffic Signal Controller (Exst, Ppsd)				Existing Post	
	Light Standard 200 Watt High Pressure Sodium Vapor Luminaire			Pad Mounted Traffic Signal Controller (Exst, Ppsd)					Connection Conductor (Ground, Neutral, Phase 1, Phase 2)
	Light Standard 250 Watt High Pressure Sodium Vapor Luminaire			Flashing Beacon (Exst, Ppsd)					
	Light Standard 310 Watt High Pressure Sodium Vapor Luminaire			Concrete Foundation (Exst, Ppsd)					
	Light Standard 400 Watt High Pressure Sodium Vapor Luminaire			Pipe Mounted Flasher (Exst, Ppsd)					
	Light Standard 700 Watt High Pressure Sodium Vapor Luminaire			Pad Mounted Feed Point (Exst, Ppsd)					
	Light Standard 1000 Watt High Pressure Sodium Vapor Luminaire			Pipe Mounted Feed Point with Pad (Exst, Ppsd)					
	Emergency Vehicle Detector			Pole Mounted Feed Point (Exst, Ppsd)					
	Video Detection Camera			Junction Box (Exst, Ppsd)					
				Existing Pedestrian Head with Number					
				Existing Signal Head					
				Pole Mounted Head					
				Existing Lighting Standard Pole					

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12-18-20	General Revisions	

Cross Section Legend

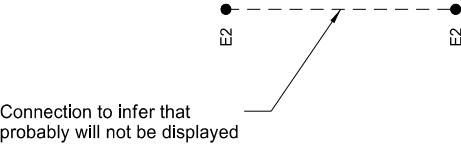
Description	Longitudinal Parallel to Roadway	Transverse Perpendicular to Roadway*
Cable Line	● CBL1	● CBL2
Conduit Line	● CDU1	● CDU2
Electric Line	● E1	● E2
Fiber Optic Line	● F1	● F2
Gas Main Line	● GM1	● GM2
Gas Service Line	● GS1	● GS2
Gas Transmission Line	● GT1	● GT2
Fuel Pipeline	● PL1	● PL2
Sanitary Sewer Force Main	● SSF1	● SSF2
Sanitary Sewer	● SS1	● SS2
Steam Line	● STE1	● STE2
Storm Drain (Assumed Depth)	● SD1	● SD2
Telephone Line	● T1	● T2
TV Line	● TV1	● TV2
Water Main Line	● WM1	● WM2
Water Service Line	● WS1	● WS2

Description	Longitudinal Parallel to Roadway	Transverse Perpendicular to Roadway*
Overhead Power Transmission Line	OHT1 ↑	OHT2 ↑
Overhead Line	OH1 ↑	OH2 ↑



When storm drain invert elevations are NOT used to draw pipe, they will appear as shown to the left. When invert elevations are used to draw pipe, they will be a cross section similar to the graphics shown below.

* Usually the transverse utilities are shown on a cross section with 2 or more symbols. The utility runs from one symbol to the other, but the connection may not be shown.



On the right side of most cross sections there is a earthwork table. The following example (values not related to project) details the earthwork table layout.

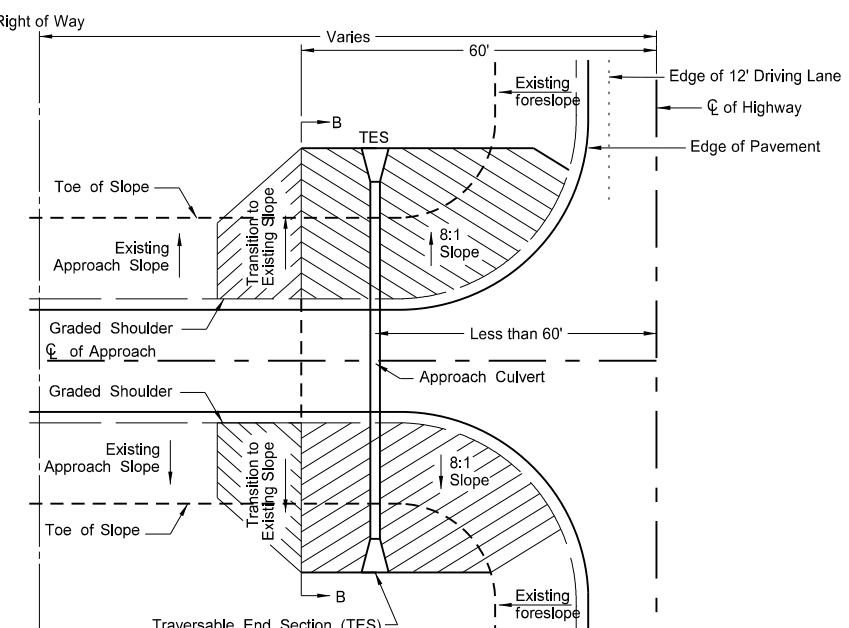
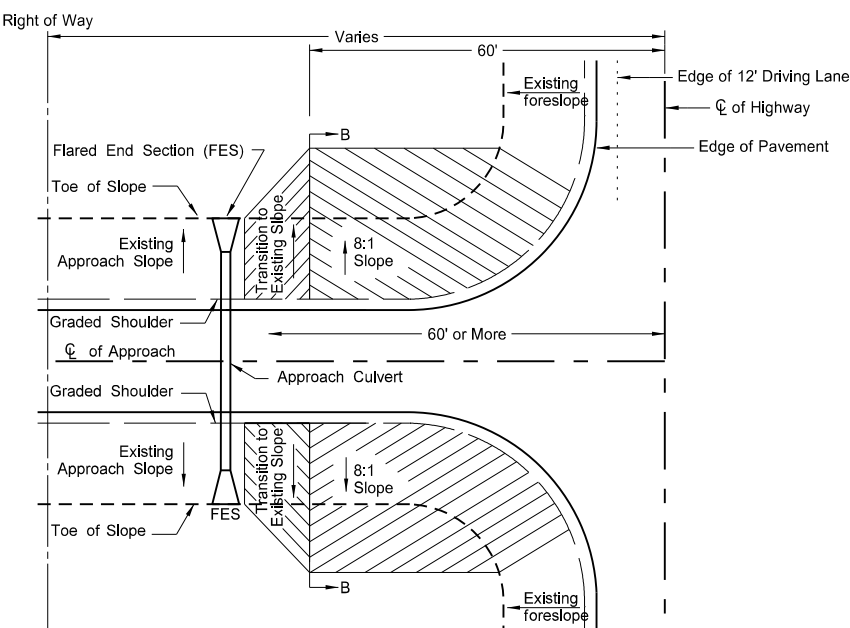
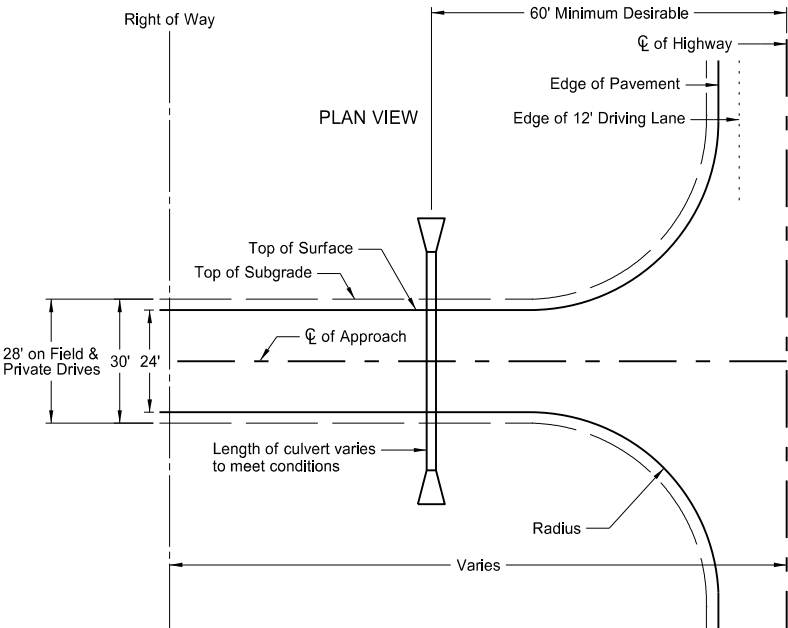
Cut Area	CA: 34.34 SF
Fill Area	FA: 0.017 SF
Cut Volume	CV: 64.44 CY
Fill Volume	FV: 0.031 CY
Mass Ordinate	MO: 65.13 CY

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-20-18	
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DATE	CHANGE

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STANDARD RURAL APPROACHES

D-203-8

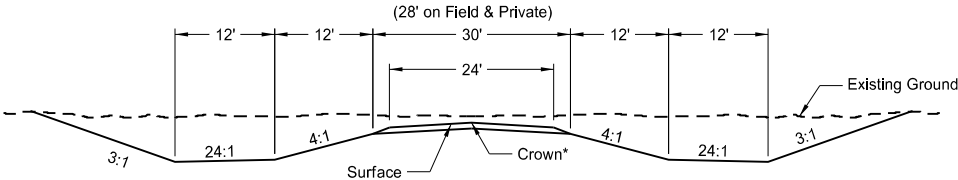


CASE 1
APPROACH PIPE LOCATED
60' OR MORE FROM C

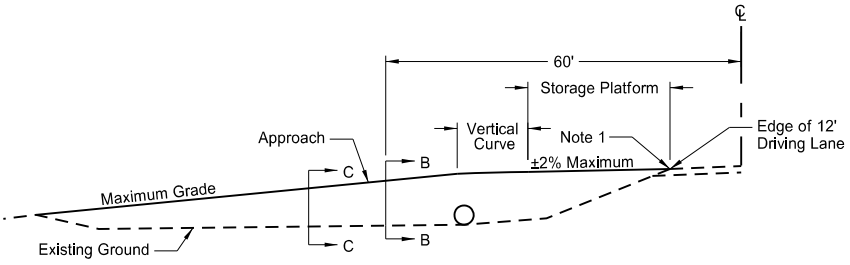
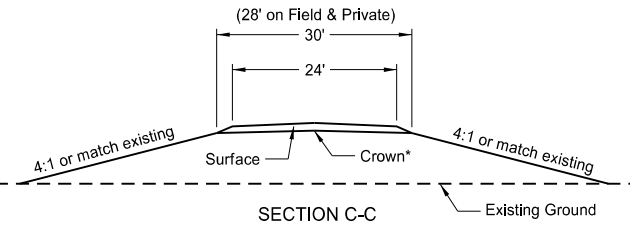
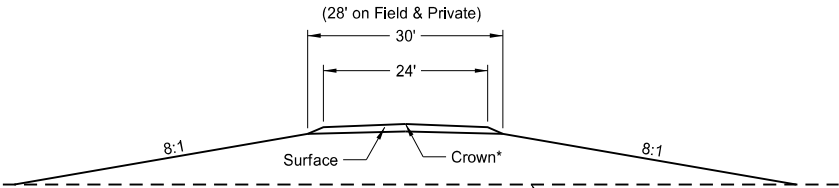
CASE 2
APPROACH PIPE LOCATED
LESS THAN 60' FROM C

CRITERIA FOR RURAL APPROACH TYPES

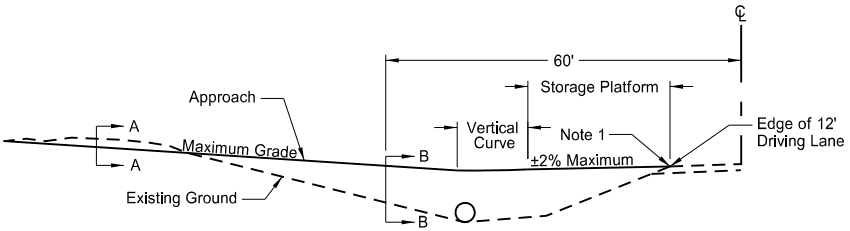
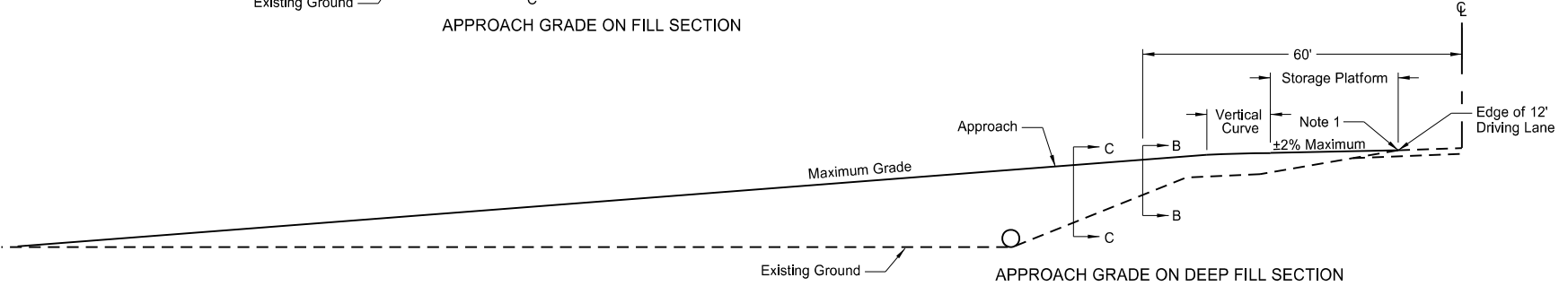
	Field Drives	Private Drives	Low Volume Public Roads
Radius	R=40 ft	R=40 ft	R=50 ft
Maximum Grade	10%	7%	7%
Storage Platform	24 ft	24 ft	50 ft
Vertical Curve Length	10 ft	10 ft	Varies (Min. 20 mph)



*2.1% crown for paved surface
*3.0% crown for gravel surface



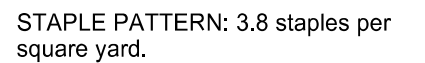
NOTES:
1. 5% Max Rollover between approach storage platform and highway.



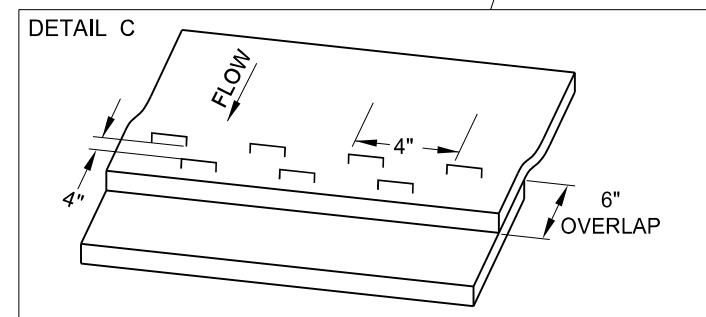
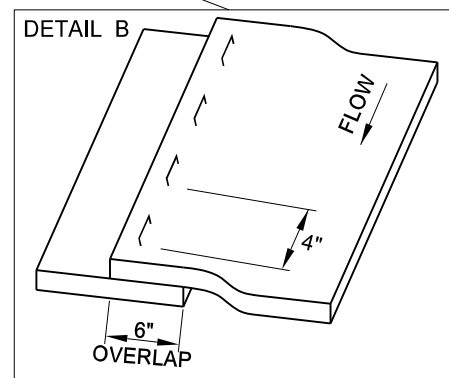
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
2-25-14	
REVISIONS	
DATE	CHANGE
6-30-2017	Revised Radius, Storage Platform, Inslope dimensions, and Note 1.
10-25-2019	Changed "Inslope" to "Foreslope".

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Kirk J Hoff,
Registration Number
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North Dakota Department
of Transportation

D-255-1



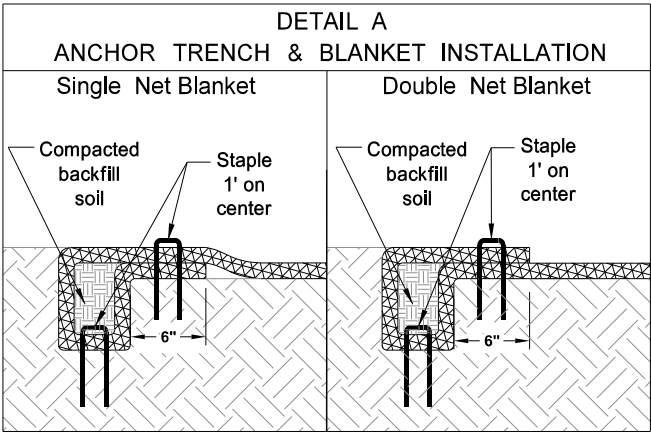
DETAIL A
ANCHOR TRENCH
&
TRM INSTALLATION



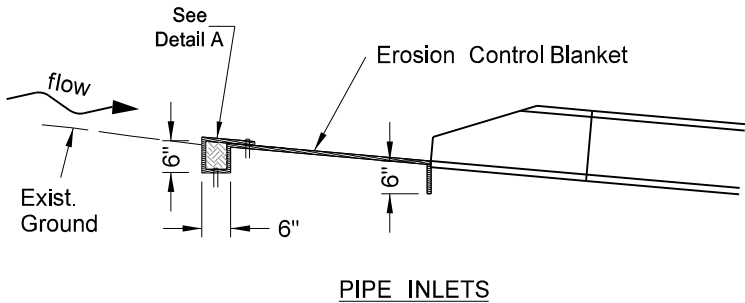
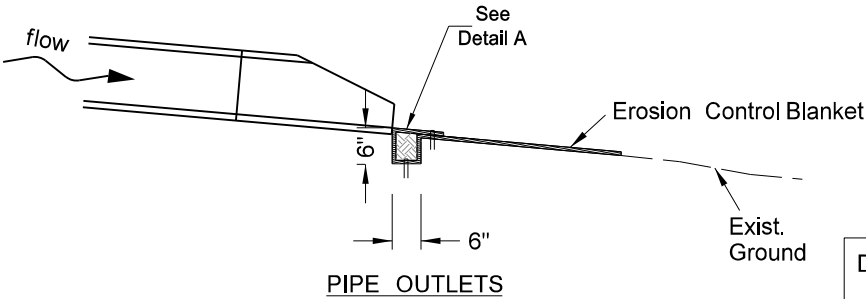
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
11-23-10	
REVISIONS	
DATE	CHANGE
06-26-14	Changed standard drawing number from D-708-4 to D-255-1.
07-27-15	Changed installation details.
08-27-19	New Design Engineer PE Stamp.

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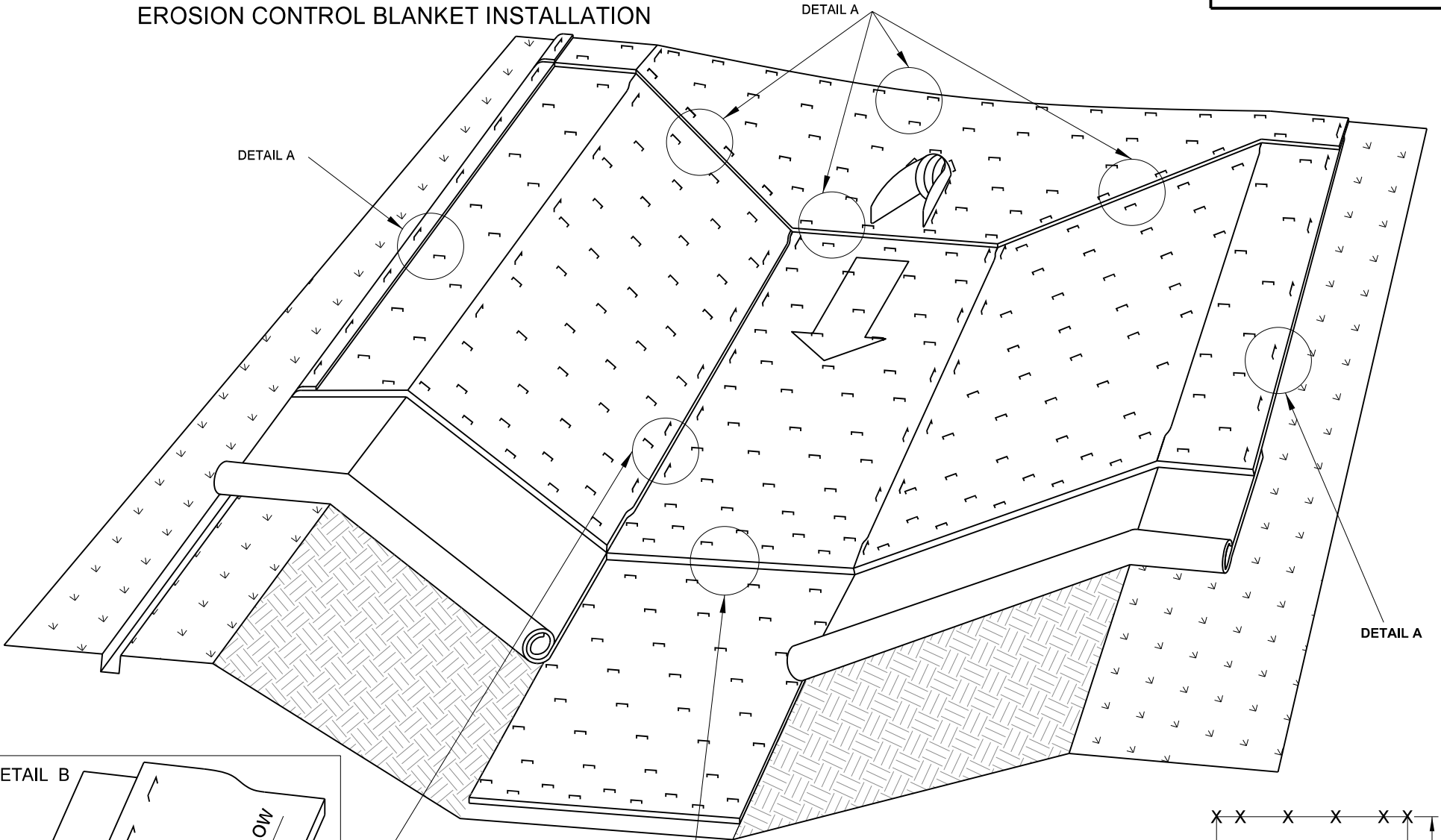
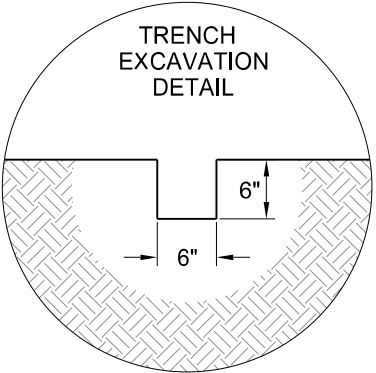
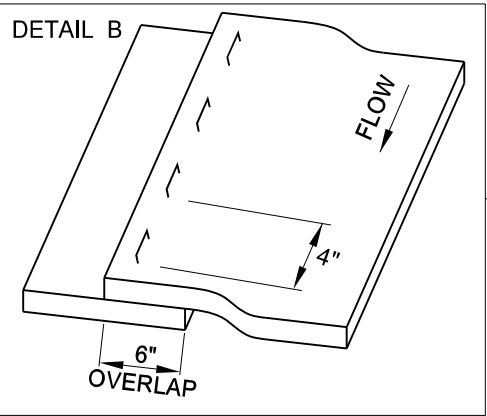
EROSION AND SILTATION CONTROL
EROSION CONTROL BLANKET INSTALLATION



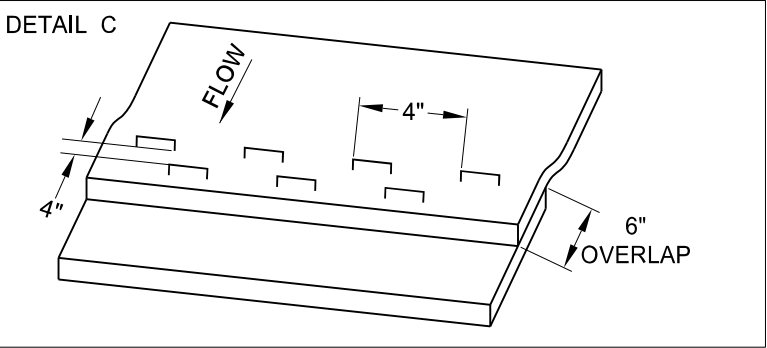
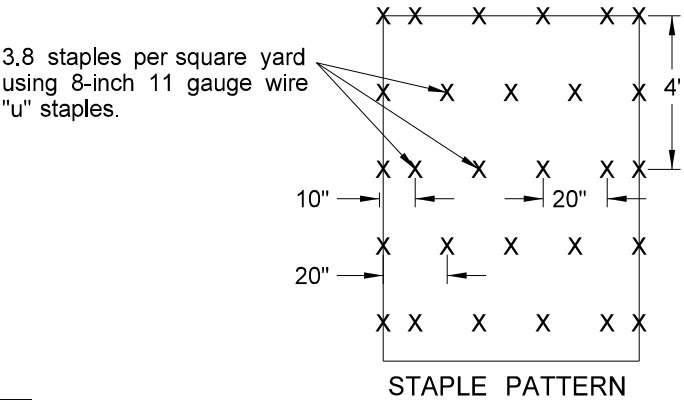
NOTE:
If a Single Net Blanket is used the side with the netting should be on the top once the blanket is installed.



INSTALLATION AT PIPE ENDS



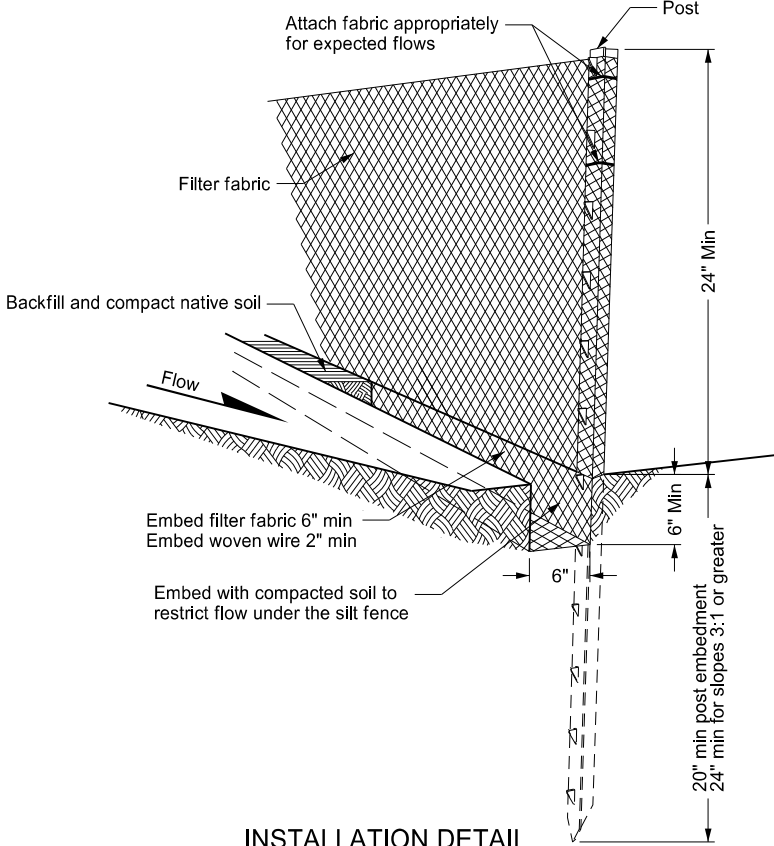
BLANKET LAYOUT
CHANNEL OR SLOPE INSTALLATION



NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-03-13	
REVISIONS	
DATE	CHANGE
06-26-14	Changed standard drawing number from D-708-5 to D-255-2.
07-27-15	Changed installation details such as trench depth and overlap dimensions.
08-27-19	New Design Engineer PE Stamp.

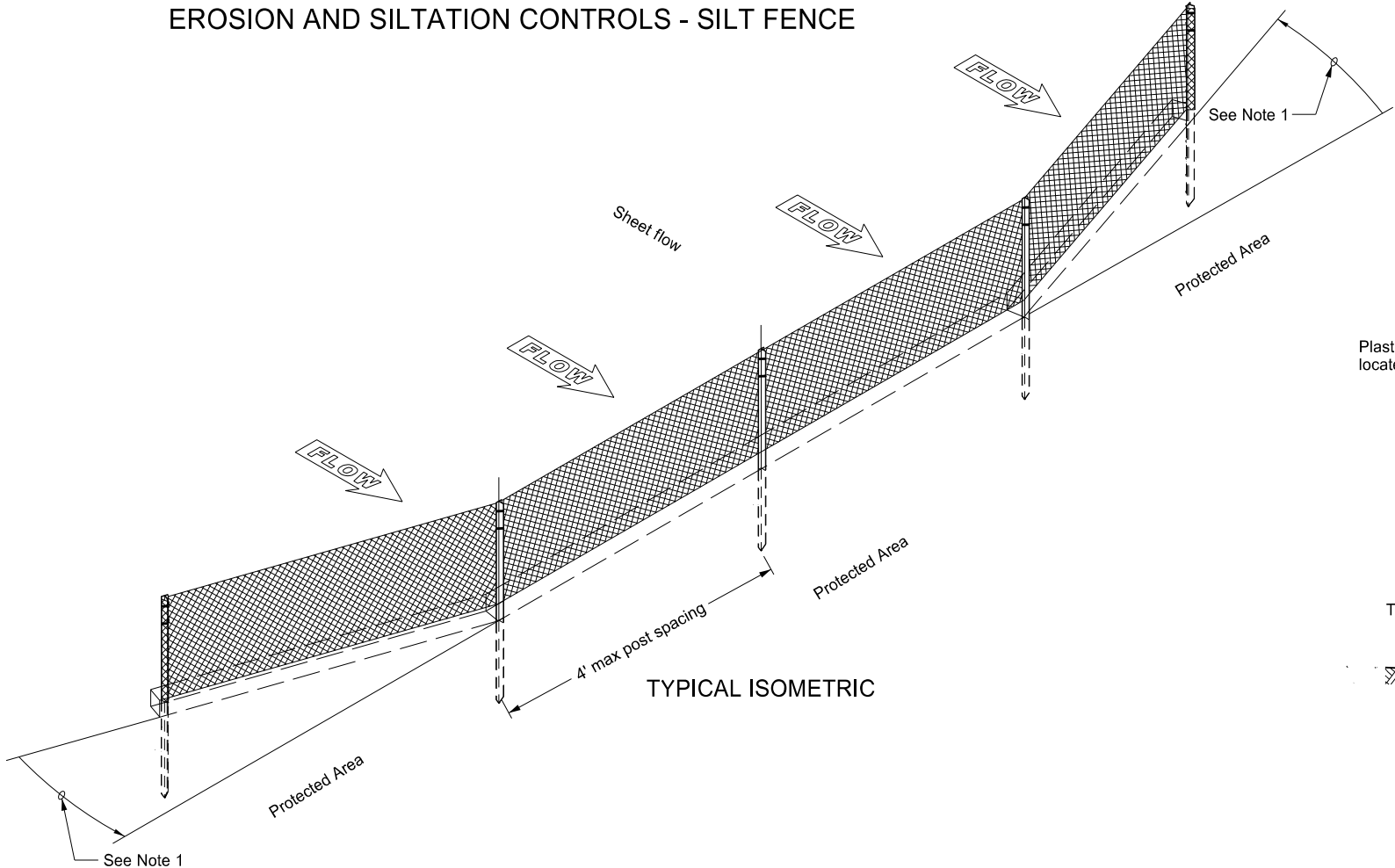
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EROSION AND SILTATION CONTROLS - SILT FENCE

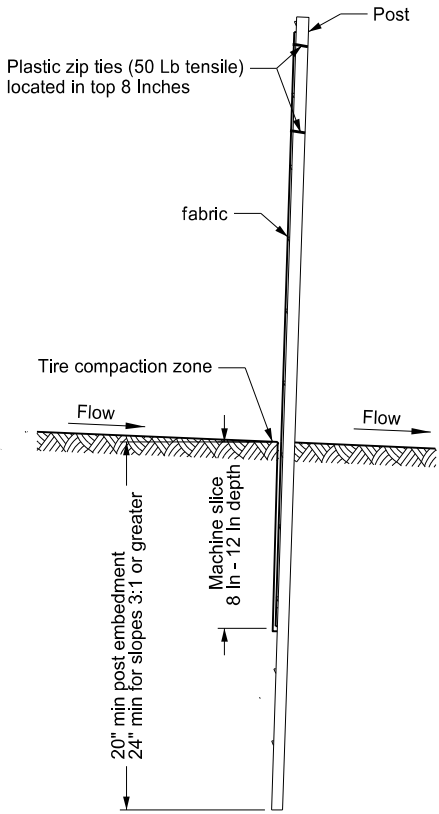


INSTALLATION DETAIL

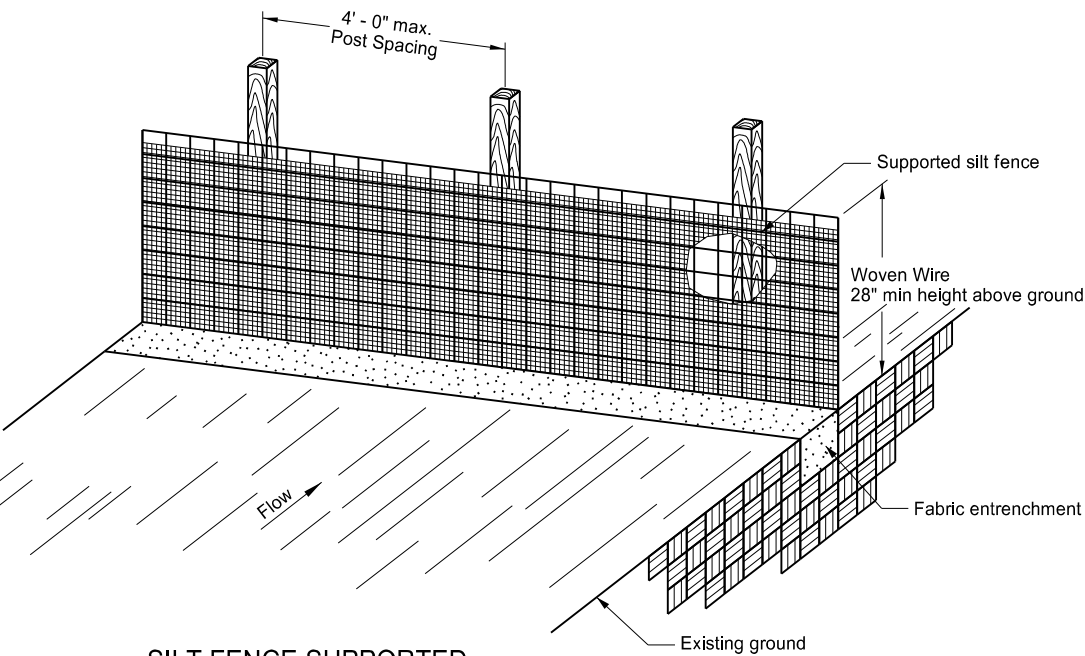
Minimize disturbance of ground around trench and smooth surface after excavation to avoid concentrating flows. Compact to prevent undercutting flows.



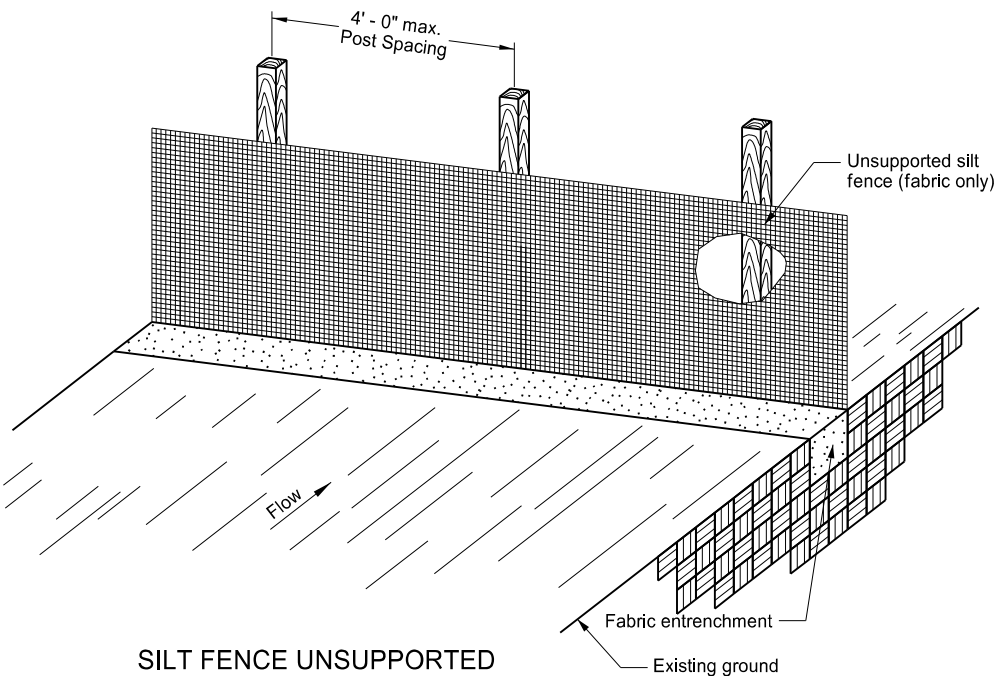
TYPICAL ISOMETRIC



MACHINE SLICED SILT FENCE



SILT FENCE SUPPORTED



SILT FENCE UNSUPPORTED

- NOTES:
1. Install the ends of the silt fence to point slightly upslope to prevent sediment from flowing around the ends of the fence.
 2. Place splices outside low spots.
 3. Install silt fencing parallel to contour lines.
 4. Do not embed silt fence when placed in standing water.
 5. Silt fence material does not need to reach the top of woven wire support.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-03-13	
REVISIONS	
DATE	CHANGE
06-26-14	Standard drawing resulted from splitting standard D-708-2.
06-27-16 08-27-19	Revised details & added new ones. New Design Engineer PE Stamp.

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EROSION CONTROL FIBER ROLL PLACEMENT DETAILS

D-261-1

*Optional Weir. Use in flat areas, such as the Red River Valley, where there is potential for water to back up on adjacent property. Lower fiber roll enough to prevent water from backing up on adjacent property. Do not use 20-inch fiber rolls in flat areas where there is potential for water to back up on adjacent property.

12 OR 20 INCH FIBER ROLL - DITCH BOTTOM

PLAN VIEW FOR SLOPE APPLICATION

PLAN VIEW FOR DITCH APPLICATION

FIBER ROLL DIAMETER	NOMINAL STAKE SIZE	MINIMUM STAKE LENGTH	MINIMUM TRENCH DEPTH	MAXIMUM TRENCH DEPTH
6"	2" x 2"	18"	2"	2"
12"	2" x 2"	24"	2"	3"
20"	2" x 2"	36"	3"	5"

Detail A
Fiber Roll Overlapping Staking Detail

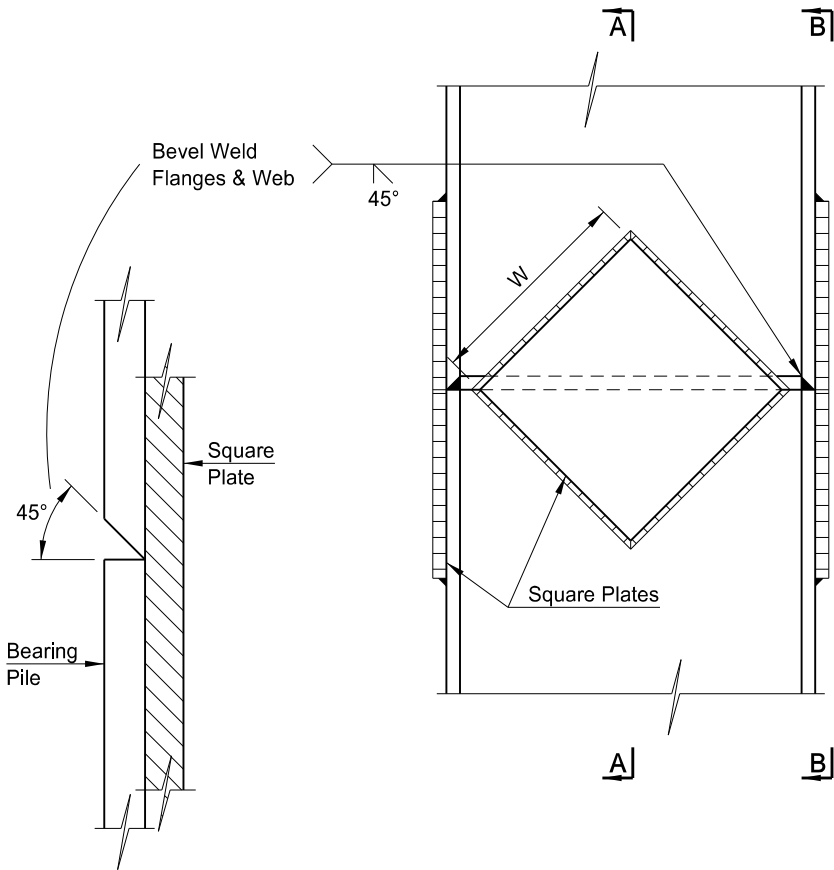
Detail B
Fiber Roll Staking Detail

NOTE: Runoff must not be allowed to run under or around roll.

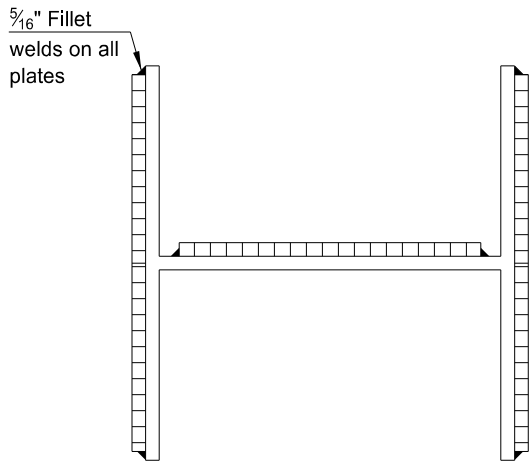
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
11-18-10	
REVISIONS	
DATE	CHANGE
06-10-13	Added plan view for ditch and slope application. Added table with values for stake and trench dimensions.
10-04-13	Revised fiber roll overlap detail.
06-26-14	Changed standard drawing number from D-708-7 to D-261-1.
08-27-19	New Design Engineer PE Stamp

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PILE SPLICE DETAILS

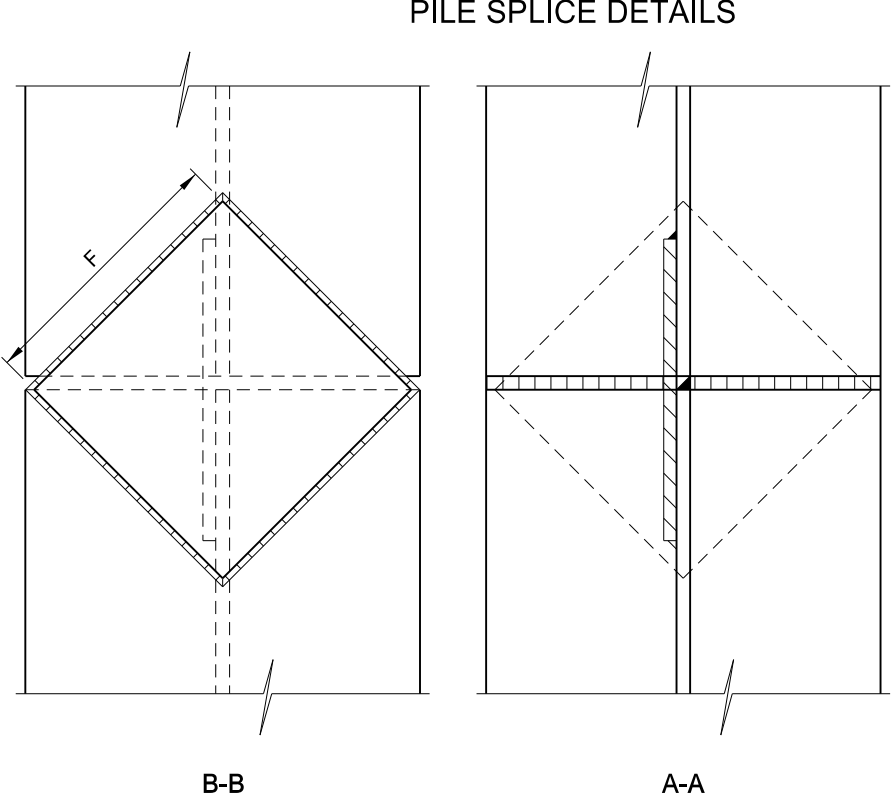


ENLARGED VIEW

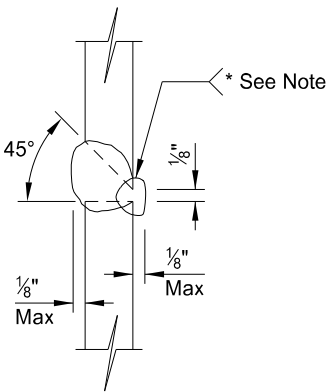


PILE	8"	10"	12"	14"
"F" FLANGE	5"	6½"	8"	10"
"W" WEB	4"	5½"	6½"	8"

H-PILE SPLICE DETAIL



Flame scarf inside of both flanges and one side of web of upper section.



ALTERNATE H-PILE SPLICE DETAIL

NOTES:

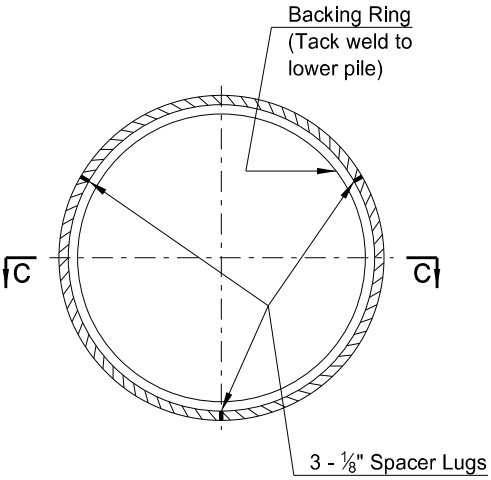
Steel H-Pile may be spliced with complete penetration groove welds in both flanges and web in lieu of using the reinforcing plates.

AWS classification E70XX Low Hydrogen Electrodes shall be used.

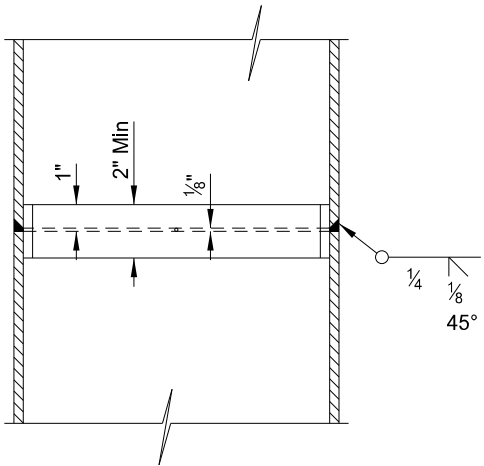
* Welds made without the use of backing material shall have the root gouged to sound metal and welded from the second side.

All welding shall conform to the current AASHTO/AWS D1.5 Bridge Welding Code.

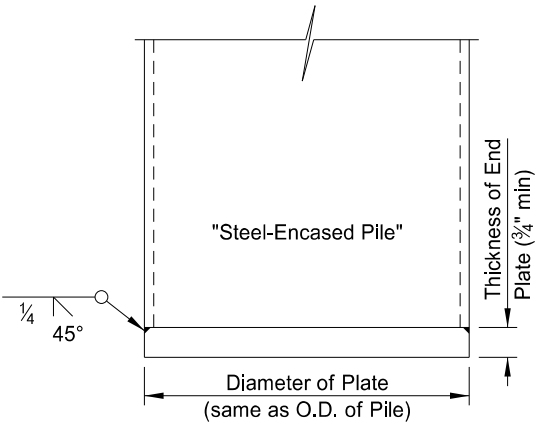
The thickness of the steel square plates shall at a minimum be as thick as the flanges and web of the pile being spliced.



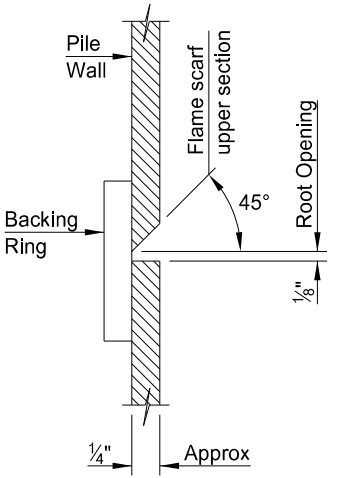
Backing Ring may be made from pile cut-offs or other material of a like quality.



STEEL-ENCASED CONCRETE PILE SPLICE DETAIL



END PLATE DETAIL



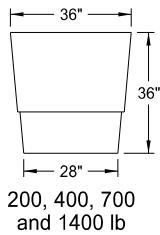
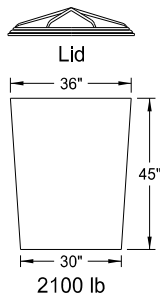
ENLARGED VIEW

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
09/14/11	
REVISIONS	
DATE	CHANGE
09/03/19	UPDATED SIGNATURE

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Registration Number
PE- 4684,
on 09/03/19 and the original document is stored at the
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ATTENUATION DEVICE

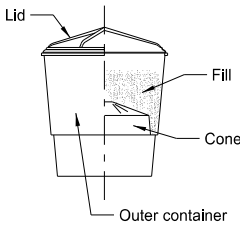
D-704-1



Outer Containers

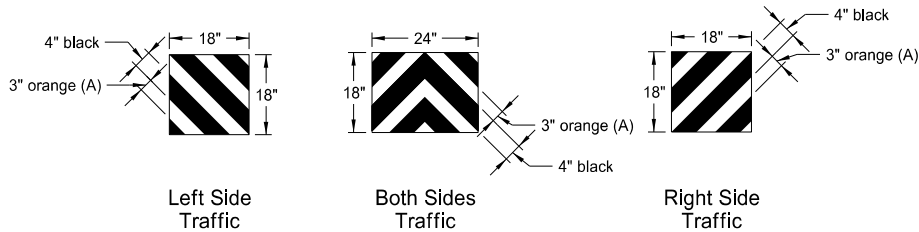


Cones



Typical Assembly

Typical Module Construction Detail

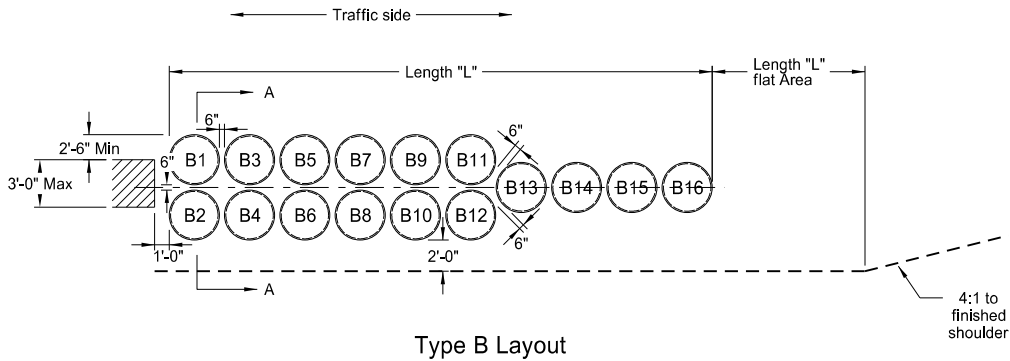


Reflective Sheet Detail

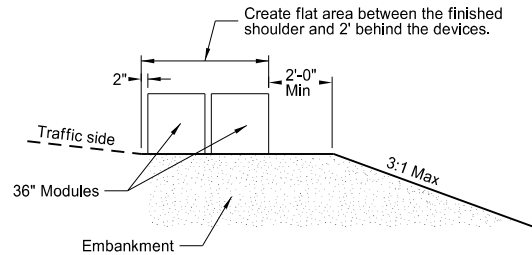
Note:
Apply Type IV reflective sheeting (as specified in the NDDOT Standard Specifications) directly to the outer container of the last attenuation device facing traffic, following the details above.
Or apply the sheet to a metallic sheet and attach it to the container with approved fasteners.

(A) Use 3" orange sheeting for temporary installations, and 3" yellow sheeting for permanent installations.

Fill Chart					
	Module Weights (LBS)				
	200	400	700	1400	2100
Distance from top edge	8½"	5"	4"	3"	0"



Note:
Angle attenuation devices 10 degrees towards traffic when placed at piers offset from roadway.



Section A-A
(Type B Layout)

Type B Attenuation Device											
Module Number	Dash Number										
	75	70	65	60	55	50	45	40	35	30	25
	Module Weights (LBS)										
B1	2100										
B2	2100										
B3	2100	2100	2100	2100	2100	2100	2100	2100	2100		
B4	2100	2100	2100	2100	2100	2100	2100	2100	2100		
B5	1400	1400	1400	1400	1400	1400	1400	1400	1400	1400	1400
B6	1400	1400	1400	1400	1400	1400	1400	1400	1400	1400	1400
B7	1400	1400	1400	1400	1400	1400	1400	1400	1400	1400	1400
B8	1400	1400	1400	1400	1400	1400	1400	1400	1400	1400	1400
B9	700	700	700	700	700	700	700	700	700	700	700
B10	700	700	700	700	700	700	700	700	700	700	700
B11	700	700	700	700	700	700	700	700	700	700	700
B12	700	700	700	700	700	700	700	700	700	700	700
B13	700	700	700	700	700	700	700	700	700	700	700
B14	400	400	400	400	400	400	400	400	400	400	400
B15	400	400	400	400	400	400	400	400	400	400	400
B16	200	200	200	200	200	200	200	200	200	200	200
Length (L)	34.2'	30.7'	30.7'	30.7'	30.7'	30.7'	30.7'	30.7'	30.7'	27.2'	27.2'
Module Weights (LBS)	Replacement Module										
	1	1	1	1	1	1	1	1	1	1	1
2100	1	1	1	1	1	1	1	1	1	1	1
1400	1	1	1	1	1	1	1	1	1	1	1
700	2	2	2	2	2	2	2	2	2	2	2
400	1	1	1	1	1	1	1	1	1	1	1
200	2	2	2	1	1	1	1	1	1	1	1

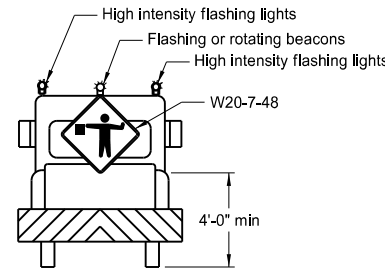
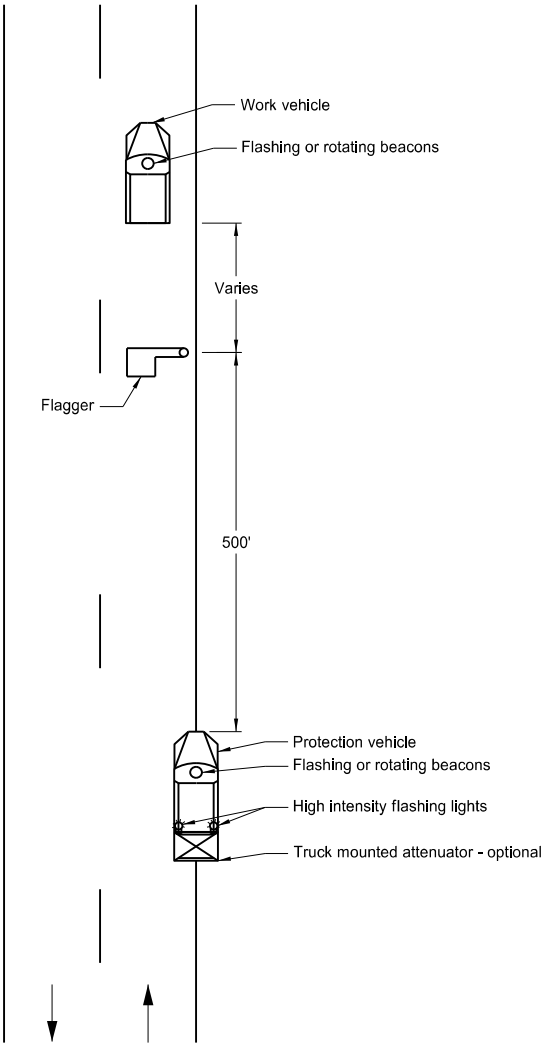
Notes:

- Materials
 - Use modules manufactured from frangible polyethylene material which shatters upon impact.
 - Fill modules with class 43 aggregate meeting NDDOT Standard Specifications aggregate requirements. Use fill with a unit weight of at least 100 pounds per cubic foot. Use fill with a moisture content of 2% or less when left over winter.
- Modules
 - Provide three components for 2, 4, 7, 14, or 21 cubic foot module containers:
 - A 14 C.F., yellow outer container.
 - A black lid securely locking over the top lip of the container.
 - A variable cone-shaped supporting insert capable of supporting 200, 400, or 700 pounds of sand mass to allow for three sizes of modules. Place cone inserts inside the 14 cubic foot container.
 - Provide two components for the 14 cubic foot module container:
 - A 14 C.F., yellow outer container.
 - A black lid securely locking over the top lip of the container.
 - Provide two components for the 21 cubic foot module container:
 - A 36" height X 36" width yellow outer container.
 - A black lid which locks securely over the top of the container.
- For temporary installations use Energite or Fitch attenuation barrels manufactured by Energy Absorption Systems of Chicago, IL, TrafFix barrels manufactured by TrafFix Devices, Inc. of San Clemente, CA, or approved equal modules. As an option, place attenuation devices on 3½" maximum thickness pallets to facilitate maintenance.
- For permanent installations use Barrel Attenuation Device consisting of one-piece outer sand container modules with separate detachable lid. Energite attenuation barrels manufactured by Energy Absorption Systems of Chicago, IL, TrafFix barrels manufactured by TrafFix Devices, Inc. of San Clemente, CA, or approved equal meet these requirements.
- The Typical Module Construction Detail and Type B Layout are based on the Energite Crash Cushion manufactured by Energy Absorption. Provide any required layouts and details from other sand filled attenuation module manufacturers which differ from those shown here.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-25-12	
REVISIONS	
DATE	CHANGE
7-18-14	Revised sheeting in reflective sheet detail
9-27-17	Update to active voice
10-03-19	New Design Engr PE Stamp

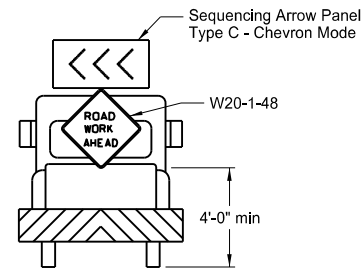
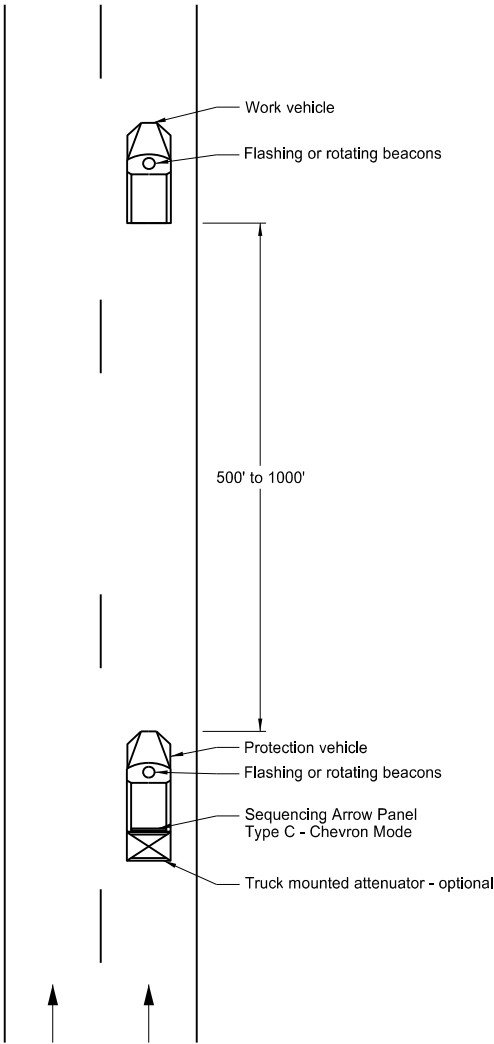
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Registration Number
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Two Lane, Two Way Roadways



Typical Protection Vehicle

Multilane Roadways



Typical Protection Vehicle

- Notes:
1. Display a 360 degree rotating, flashing, oscillating or strobe light on the working vehicle.
 2. Display a 360 degree rotating, flashing, oscillating or strobe light on the shadow vehicle. Operate a sequencing arrow panel Type C in chevron mode on the shadow vehicle for Multilane Roadway.
 3. Use these layouts during daylight hours and in areas of good visibility only.
 4. Use flagger to protect the work area and warn oncoming traffic for two lane, two way roadway.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-25-12	
REVISIONS	
DATE	CHANGE
9-27-17 10-03-19	Updated to active voice New Design Engr PE Stamp

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on 10/03/19 and the original document is stored at the
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of Transportation

CONSTRUCTION SIGN DETAIL

D-704-5

SIGN NUMBER		G20-10-108					
WIDTH x HEIGHT		9'-0" x 4'-0"					
BORDER WIDTH		1.25" (Inset 0.75")					
CORNER RADIUS		3"					
MOUNTING		Ground					
BACKGROUND		TYPE: IV Reflective					
		COLOR: Fluorescent Orange					
		TYPE: Non-Refl					
LEGEND/BORDER		COLOR: Black					

SYMBOL	X	Y	WID	HT	ANGLE
	42.1	6.2	24	4	0

STATION(S):

AREA: 36.0 Sq.Ft.

Dimensions are in inches, tenths Letter locations are panel edge to lower left corner

LETTER POSITION (X)																	LENGTH	SIZE	SERIES
C	O	N	S	T	R	U	C	T	E	D		B	Y				69.7	6	D 2000
19.2	24.5	30	35.1	39.7	44.3	49.4	54.8	59.7	64.3	69	73.1	79.1	83.7						
Y	O	U	R		C	O	M	P	A	N	Y		N	A	M	E	91.5	6	D 2000
8.3	14.2	19.8	25.3	29.4	35.4	40.7	46.2	52.4	56.8	62.8	67.8	72.9	78.9	83.9	89.9	96			
Y	O	U	R		T	O	W	N			N	D					64.6	6	D 2000
21.7	27.6	33.2	38.7	42.8	48.8	53.3	58.4	64.6	69.6	70.7	76.7	82.2							

Notes:

1. Post mount sign a distance of $\frac{1}{2}A$ following the End Road Work (G20-248) sign (maximum 2 signs per project.)
2. Use sign on rural projects with a 30 day or longer duration (not required on seal coats or other short duration projects.)
3. Do not place sign in urban areas or within city limits.

Advance Warning Sign Spacing (A)			
Road Type	Distance between signs min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION		This document was originally issued and sealed by Kirk J Hoff, Registration Number PE- 4683, on 10/03/19 and the original document is stored at the North Dakota Department of Transportation
8-22-12		
REVISIONS		
DATE	CHANGE	
7-18-14 9-27-17 8-30-18 10-03-19	Revise sheeting to type IV. Updated to active voice. Updated sign number in note 1. New Design Engineer PE Stamp.	

D-704-6

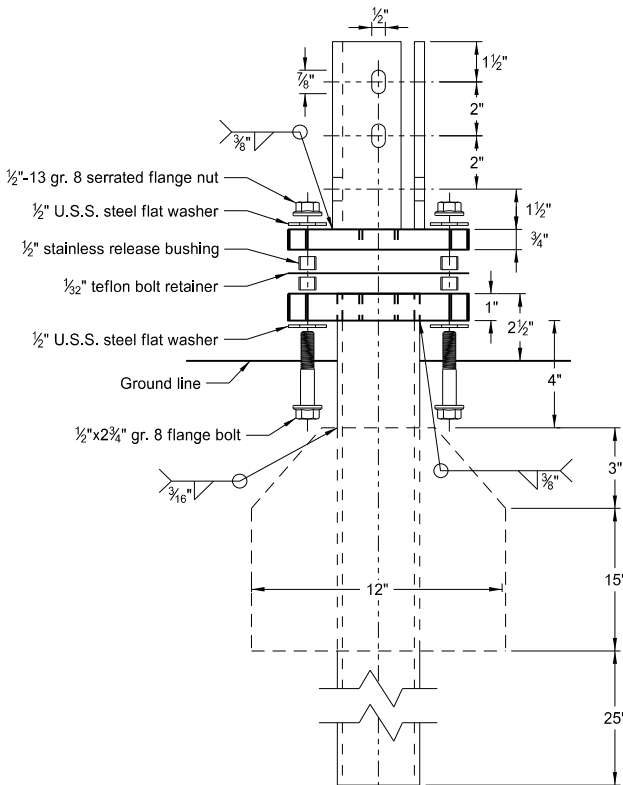
(A)
FUNDING SOURCE MESSAGE VARIATIONS
FEDERAL
STATE
FEDERAL - STATE
FEDERAL - LOCAL
FEDERAL - STATE - LOCAL
STATE - LOCAL

Use a horizontal spacing of 3" between words and hyphens. Center message horizontally in sign panel.

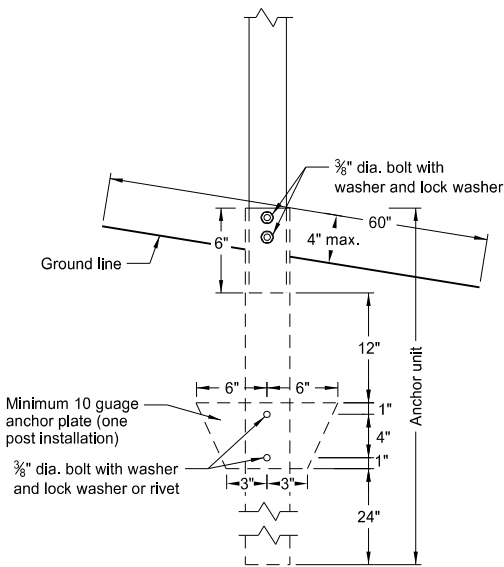
- Notes:
- 1) Contact the Communications Division of the NDDOT to obtain a copy of the image for the NDDOT Logo.
 - 2) Contact Project Engineer for funding source message.

NORTH DAKOTA	
DEPARTMENT OF TRANSPORTATION	
12-08-21	
REVISIONS	
DATE	CHANGE

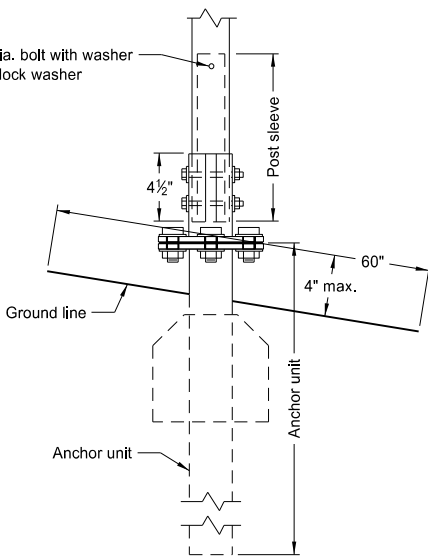
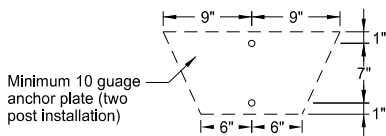
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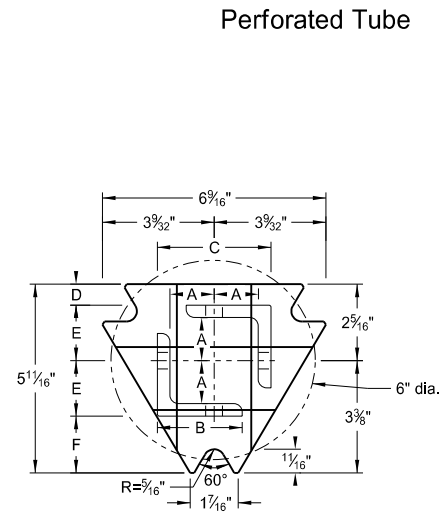
Multi-Directional Slip Base Assembly



Anchor Unit and Post Assembly

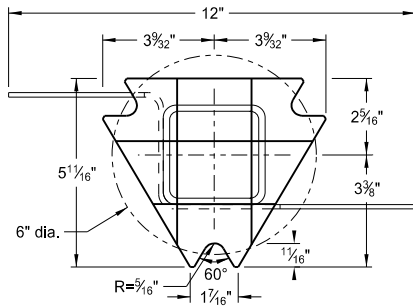


Multi-Directional Slip Base Anchor Unit and Post Sleeve Assembly



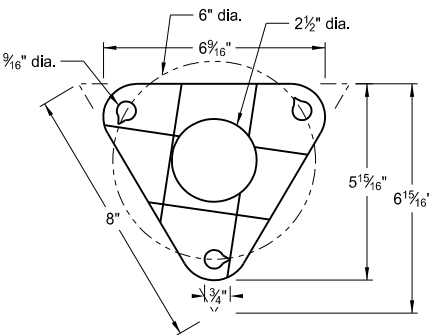
Top Post Receiver

Plate - ASTM A572 grade 50
Angle Receiver - 2 1/2"x2 1/2"x3/8" ASTM A36 structural angle



Bottom Soil Stub

Tube - 3"x3"x7 gauge ASTM A500 grade B tube
Stabilizing Wing - 7 gauge H.R.P.O. ASTM A1011
Plate - ASTM A572 grade 50



Bolt Retainer for Base Connection
Bolt Retainer- 1/2" Reprocessed Teflon

Notes:

1. Torque slip base bolts as specified by manufacturer.
2. Use anchor with 43.9 KSI yield strength and 59.3 KSI tensile strength.
3. Provide 4" vertical clearance for anchor or breakaway base. Measure the 4"x60" measurement above and below post location and back and ahead of post.
4. In concrete sidewalk, use same anchor without wings.
5. Provide more than 7" between the first and fourth posts of a four post sign.

Telescoping Perforated Tube						
Number of Posts	Post Size in.	Wall Thickness Gauge	Sleeve Size in.	Wall Thickness Gauge	Slip Base	Anchor Size without Slip Base in.
1	2	12			No	2 1/4
1	2 1/4	12			No	2 1/2
1	2 1/2	12			(A)	3
1	2 1/2	10			Yes	
1	2 1/4	12	2	12	Yes	
1	2 1/2	12	2 1/4	12	Yes	
2	2	12			No	2 1/4
2	2 1/4	12			No	2 1/2
2	2 1/2	12			Yes	
2	2 1/2	12			Yes	
2	2 1/4	10	2	12	Yes	
2	2 1/2	12	2 1/4	12	Yes	
3 & 4	2 1/2	12			Yes	
3 & 4	2 1/2	10			Yes	
3 & 4	2 1/2	12	2 1/4	12	Yes	
3 & 4	2 1/4	12	2	12	Yes	
3 & 4	2 1/2	10	2 3/16	10	Yes	

Properties of Telescoping Perforated Tube						
Tube Size in.	Wall Thickness in.	U.S. Standard Gauge	Weight per Foot lbs.	Moment of Inertia in. ⁴	Cross Sec. Area in. ²	Section Modulus in. ³
1 1/2 x 1 1/2	0.105	12	1.702	0.129	0.380	0.172
2 x 2	0.105	12	2.416	0.372	0.590	0.372
2 1/4 x 2 1/4	0.105	12	2.773	0.561	0.695	0.499
2 3/16 x 2 3/16	0.135	10	3.432	0.605	0.841	0.590
2 1/2 x 2 1/2	0.105	12	3.141	0.804	0.803	0.643
2 1/2 x 2 1/2	0.135	10	4.006	0.979	1.010	0.785

Top Post Receiver Data Table						
Square Post Sizes (B)	A	B	C	D	E	F
2 3/16"x10 ga.	1 9/64"	2 1/2"	3 1/32"	2 5/32"	1 33/64"	1 7/8"
2 1/2"x10 ga.	1 9/32"	2 1/2"	3 5/16"	5/8"	1 21/32"	1 3/4"

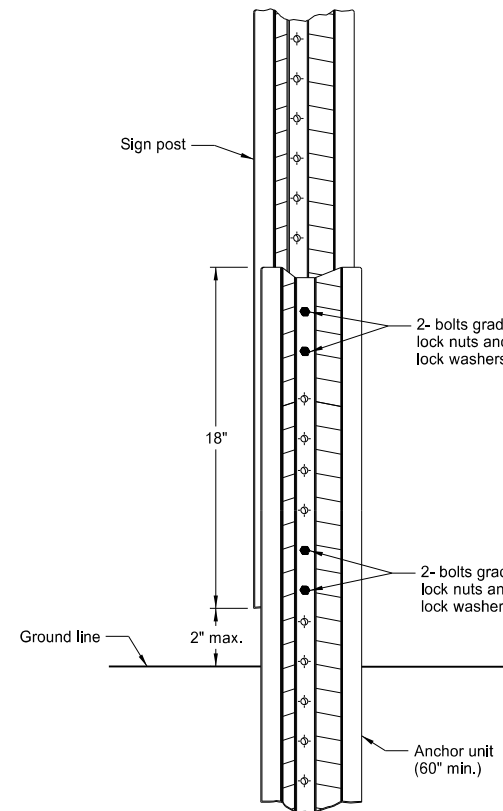
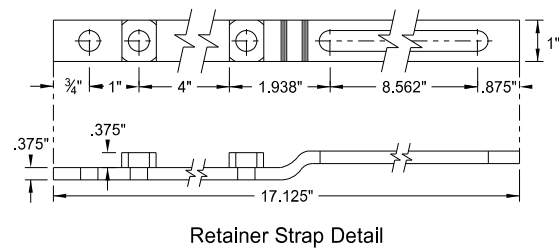
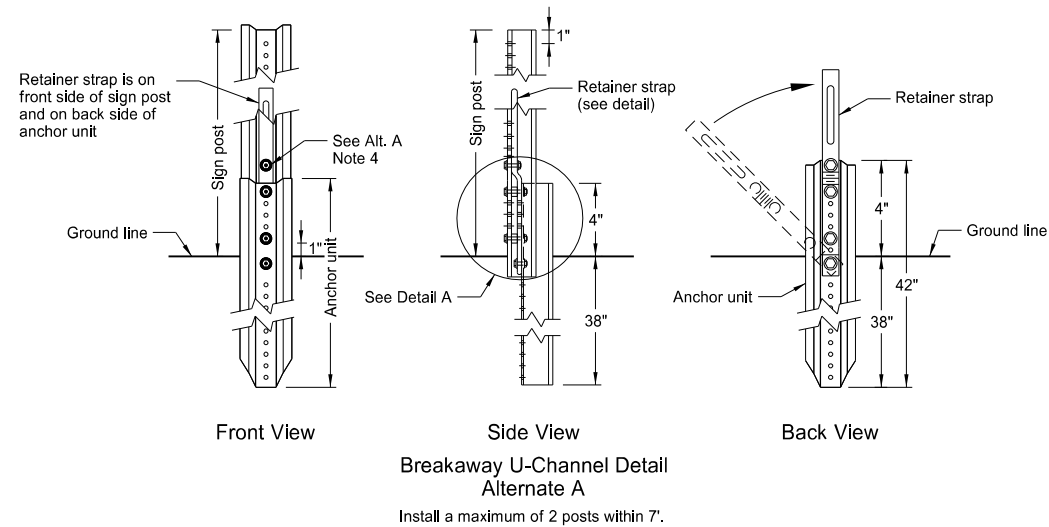
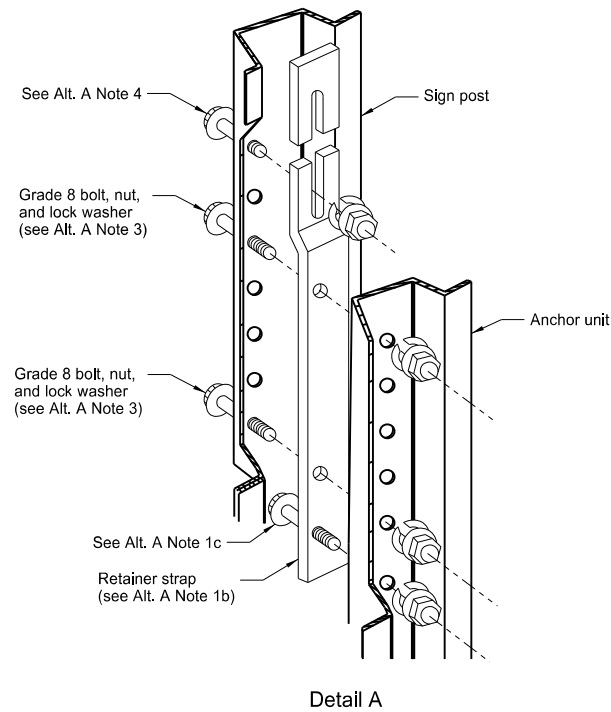
(A) Use breakaway base when support is placed in weak soils. Engineer determines if soils are weak.

(B) For additional wind load, insert the 2 3/16"x10 ga. into 2 1/2"x10 ga.

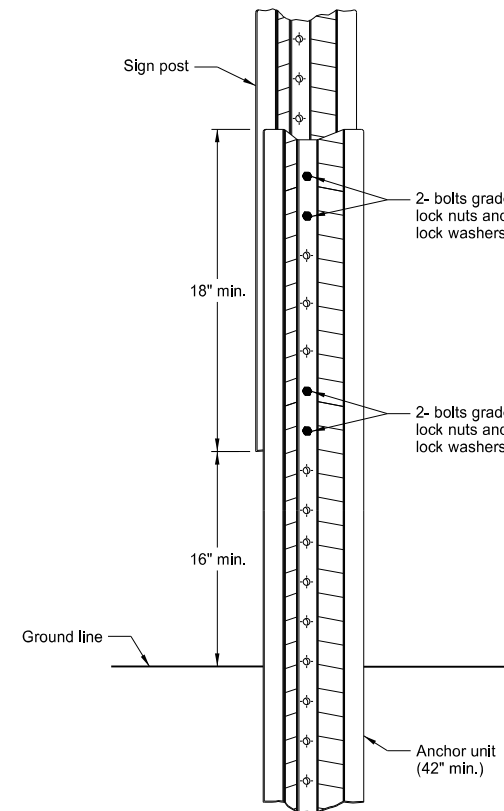
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
2-28-14	
REVISIONS	
DATE	CHANGE
9-27-17	Updated to active voice
10-03-19	New Design Engr PE Stamp

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U-Channel Post



Breakaway U-Channel Splice Detail Alternate B
(2.5 and 3 lb/ft)
Install a maximum of 3 posts within 7'.



Breakaway U-Channel Splice Detail Alternate C
(2.5 and 3 lb/ft)
Install a maximum of 3 posts within 7'.

Alternate A Steps of Installation:

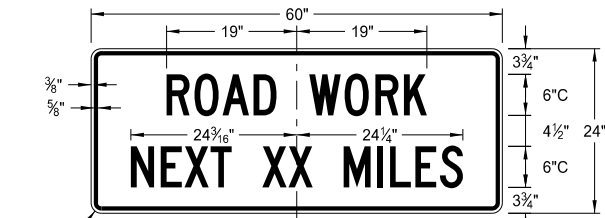
- a) Drive anchor unit to within 12" of ground level.
b) Establish proper assembly by lining up bottom hole of retainer strap with 6th hole from the top of the anchor unit.
c) Assemble strap to back of anchor unit using $\frac{5}{16}$ "x2" bolt, lock washer and nut.
d) Rotate strap 90° to left.
- a) Drive anchor unit to 4" above ground.
b) Rotate strap to vertical position.
- a) Place $\frac{5}{16}$ "x2" bolt, lock washer and nut in bottom of sign post to facilitate alignment of sign post with proper hole in anchor unit.
b) Alternately tighten two connector bolts.
- Complete assembly by tightening $\frac{5}{16}$ "x2" bolt (this fastens sign post to retainer strap).
- Properly nest base post, strap, and sign post. Proper nesting occurs when all flat surfaces of the base post, strap, and sign post at the bolts have full contact across the entire width.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
2-28-14	
REVISIONS	
DATE	CHANGE
9-27-17 10-03-19	Updated to active voice New Design Engr PE Stamp

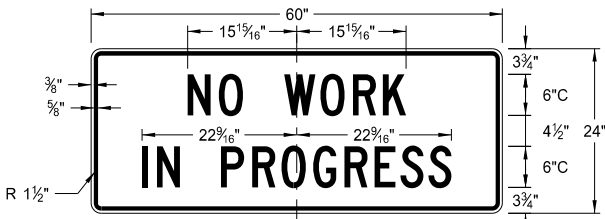
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CONSTRUCTION SIGN DETAILS
TERMINAL AND GUIDE SIGNS

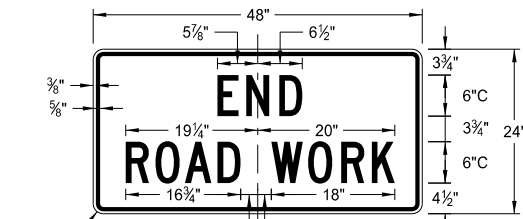
D-704-9



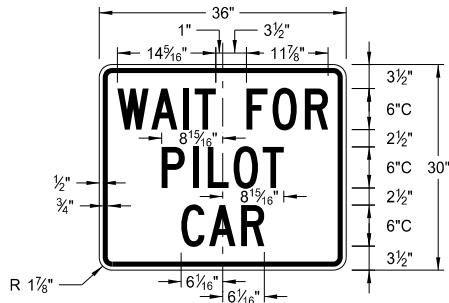
G20-1-60
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Background: orange



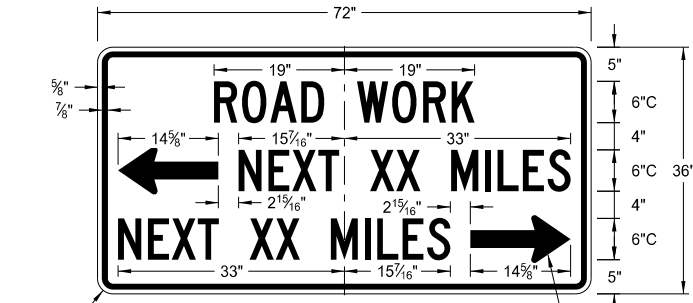
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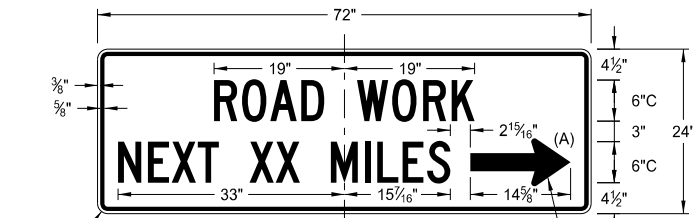
G20-2-48
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Background: orange



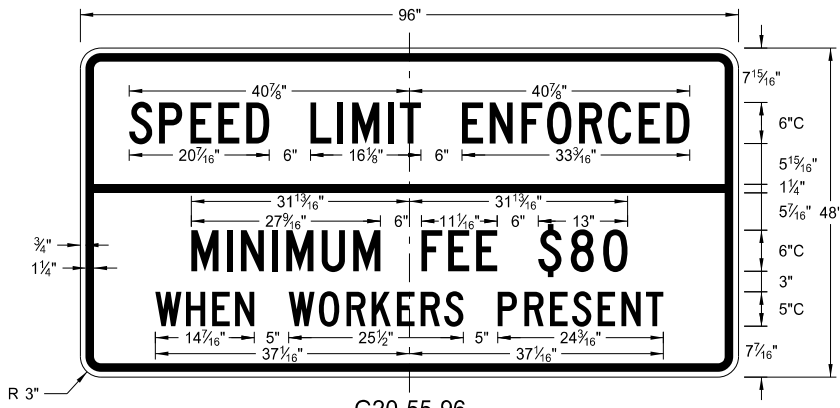
G20-4b-36
Legend: black (non-refl)
Background: orange



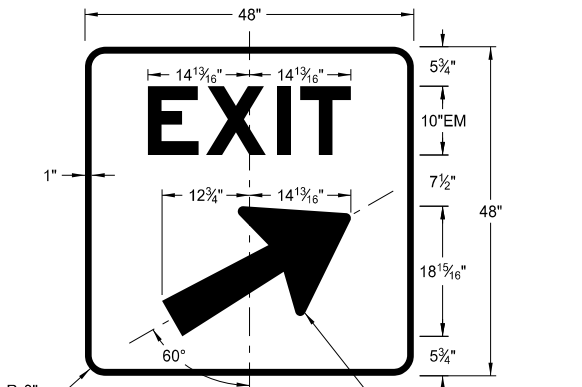
G20-50a-72
Legend: black (non-refl)
Background: orange



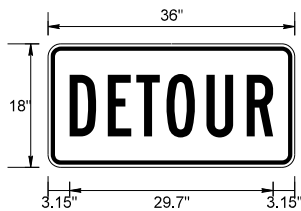
G20-52a-72
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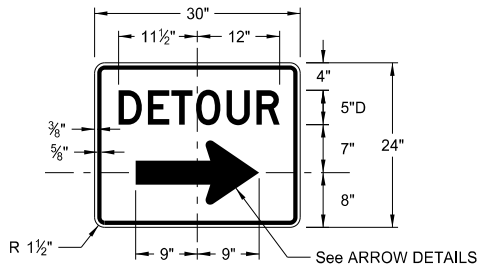
G20-55-96
Legend: black (non-refl)
Background: orange



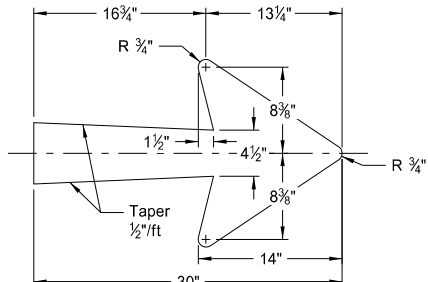
E5-1(L or R)-48
Legend: white
Background: green (orange optional)



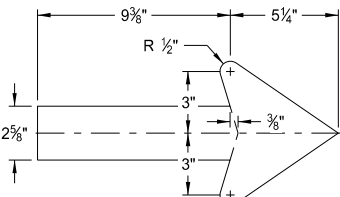
M4-8-36
Legend: black (non-refl)
Background: orange



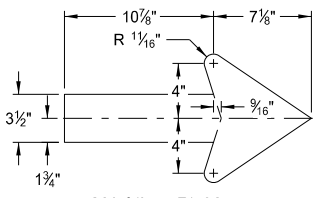
M4-9(L or R)-30 &
M4-9-30
Legend: black (non-refl)
Background: orange



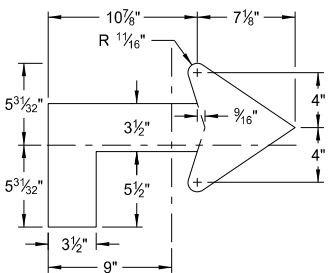
E5-1-48



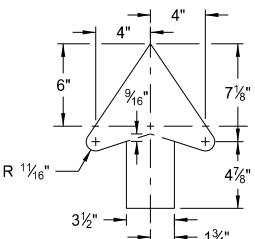
G20-50a-72
G20-52a-72



M4-9(L or R)-30
Right or Left



M4-9(L or R)-30
Advanced Right or Left



M4-9-30
Straight

ARROW DETAILS

NOTES:

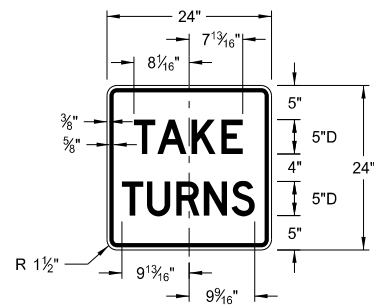
(A) Arrow may be right or left of the legend to indicate construction to the right or left.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-13-13	
REVISIONS	
DATE	CHANGE
8-17-17 10-03-19	Added sign & background color New Design Engineer PE Stamp

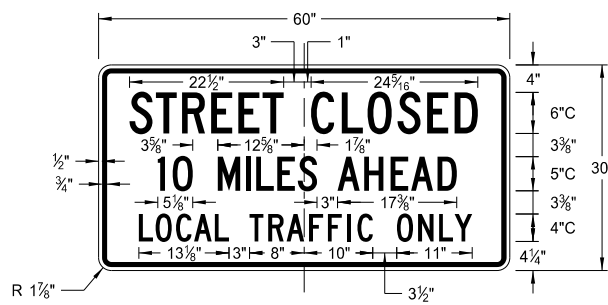
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CONSTRUCTION SIGN DETAILS
REGULATORY SIGNS

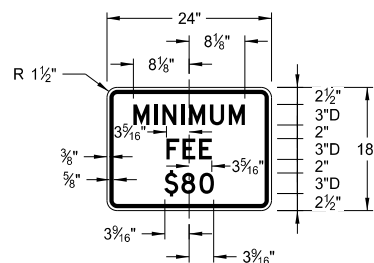
D-704-10



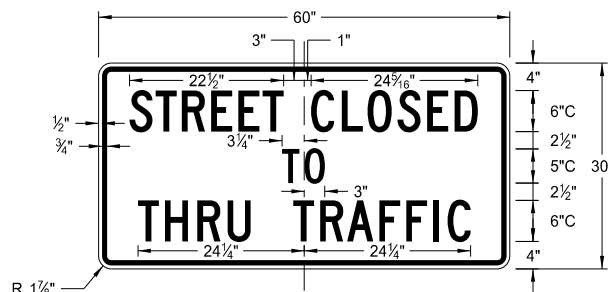
R1-50P-24
Legend: black (non-refl)
Background: white



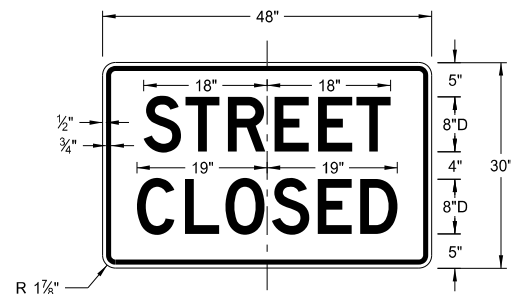
R11-3c-60
Legend: black (non-refl)
Background: white



R2-1aP-24
Legend: black (non-refl)
Background: white



R11-4a-60
Legend: black (non-refl)
Background: white



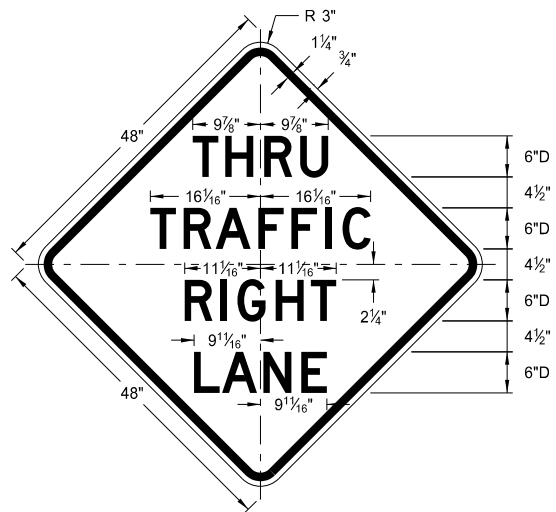
R11-2a-48
Legend: black (non-refl)
Background: white

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-13-13	
REVISIONS	
DATE	CHANGE
8-17-17	Revised sign number
10-03-19	New Design Engineer PE Stamp

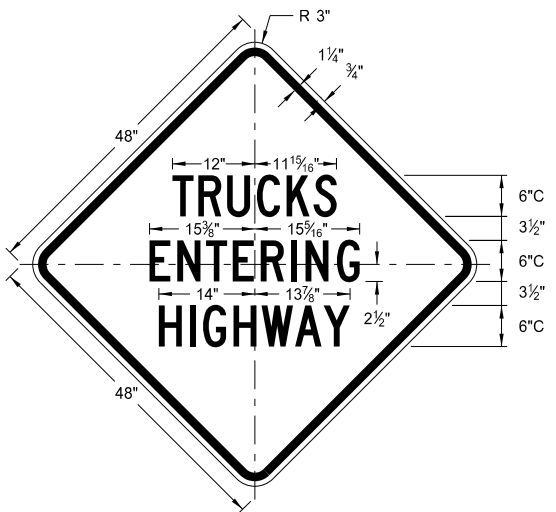
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CONSTRUCTION SIGN DETAILS
WARNING SIGNS

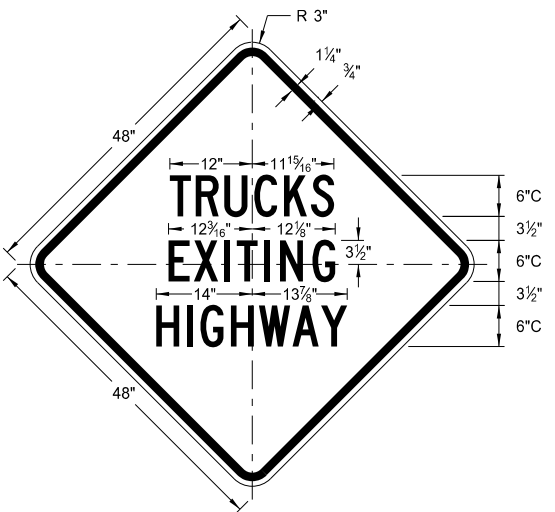
D-704-11



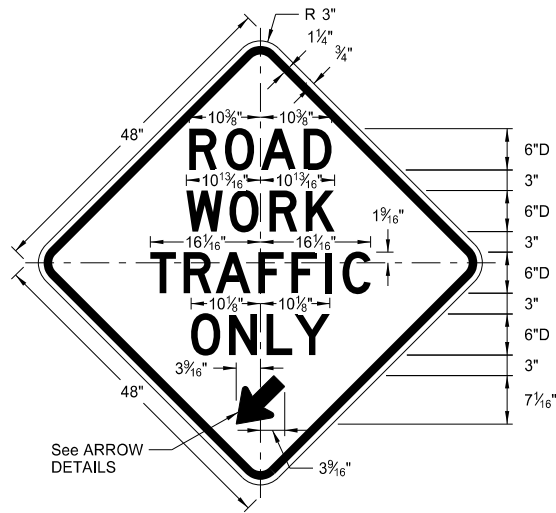
W5-8-48
Legend: black (non-refl)
Background: orange



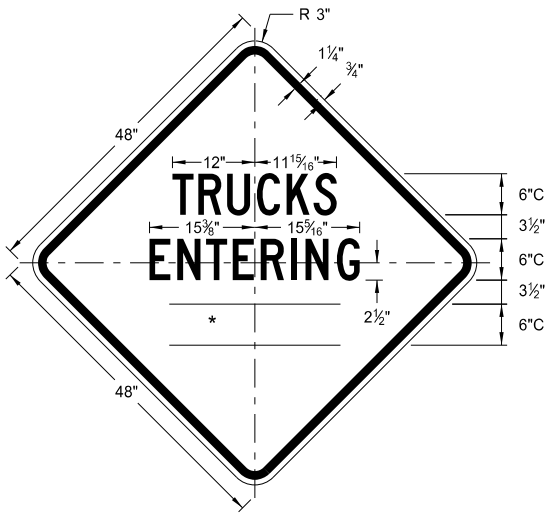
W8-53-48
Legend: black (non-refl)
Background: orange



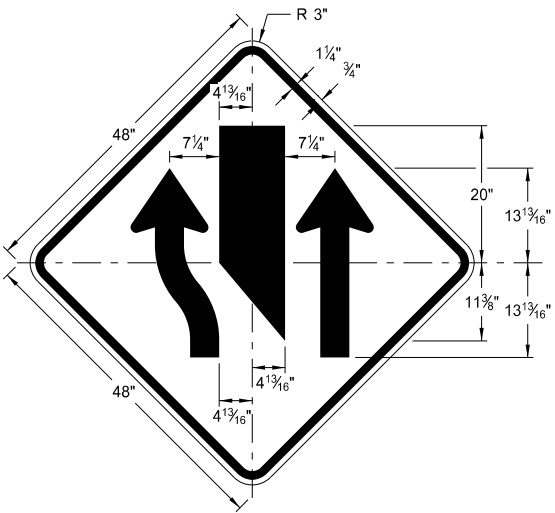
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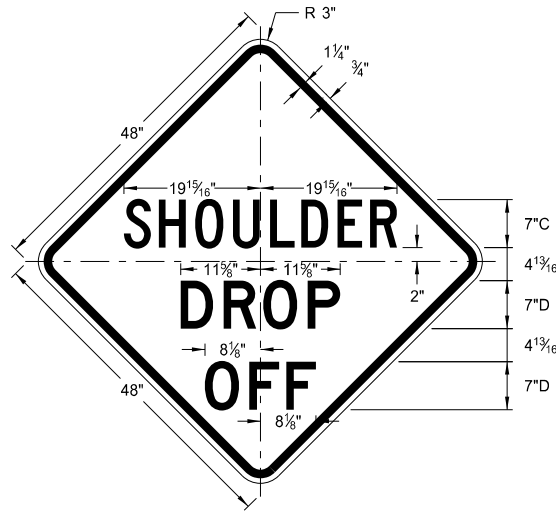
W5-9-48
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Background: orange



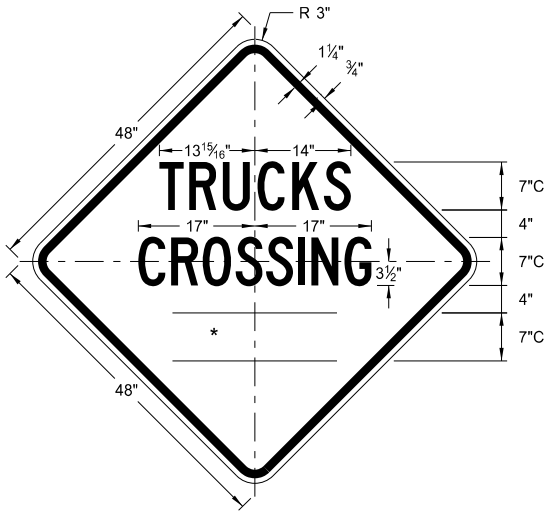
W8-54-48
Legend: black (non-refl)
Background: orange



W9-3a-48
Legend: black (non-refl)
Background: orange



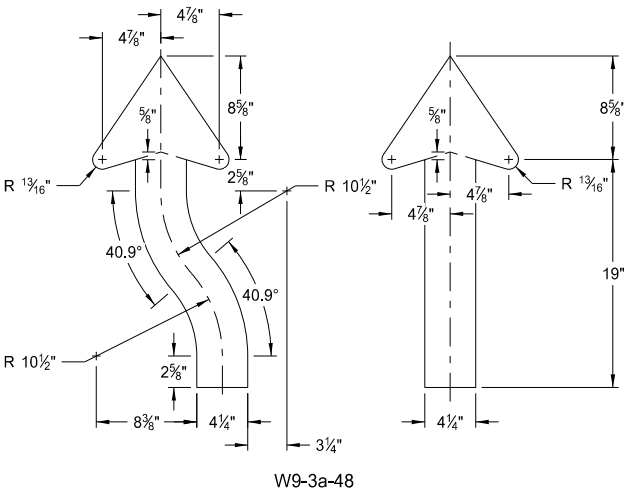
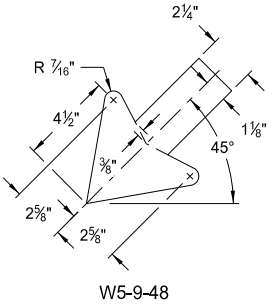
W8-9a-48
Legend: black (non-refl)
Background: orange



W8-55-48
Legend: black (non-refl)
Background: orange

WORD	LETTER SPACING
AHEAD	Standard
200 FT	Standard
350 FT	Standard
500 FT	Standard
1000 FT	Reduce 40%
1500 FT	Reduce 40%
1/2 MILE	Reduce 50%
1 MILE	Standard

* DISTANCE MESSAGES

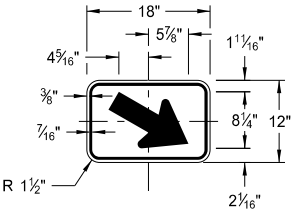


ARROW DETAILS

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-13-13	
REVISIONS	
DATE	CHANGE
8-17-17	Updated sign number
5-31-18	Revised sign and arrow details
10-03-19	New Design Engineer PE Stamp

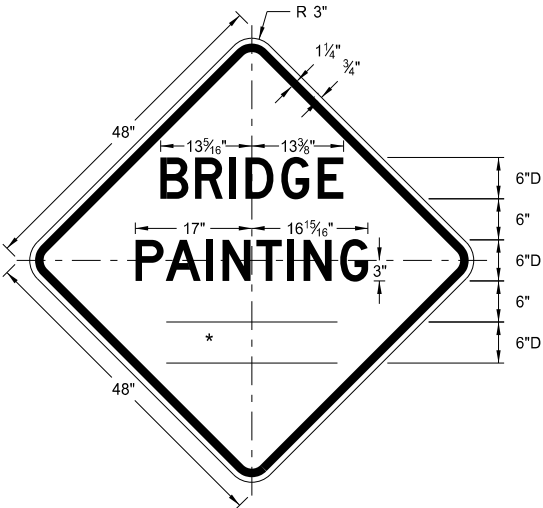
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CONSTRUCTION SIGN DETAILS
WARNING SIGNS



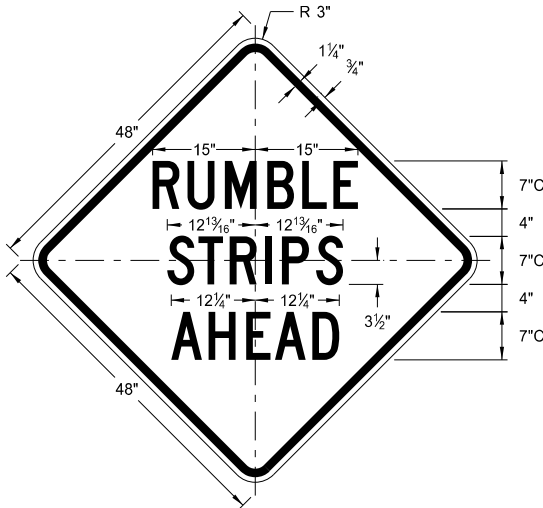
W16-7aP-18

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Background: orange



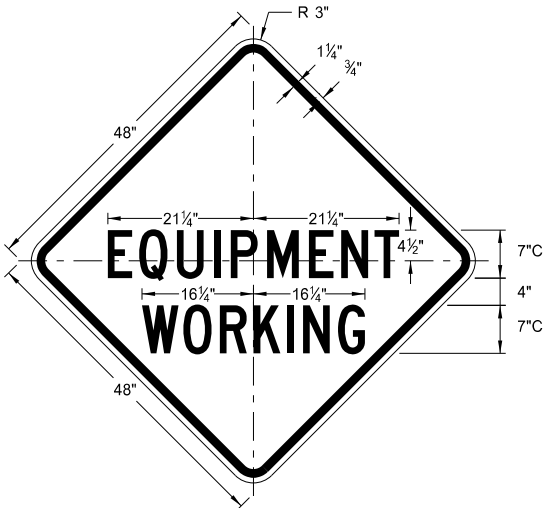
W21-50-48

Legend: black (non-refl)
Background: orange



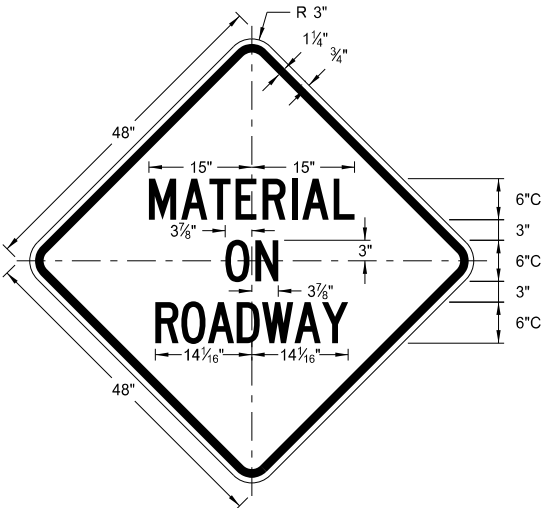
W21-53-48

Legend: black (non-refl)
Background: orange



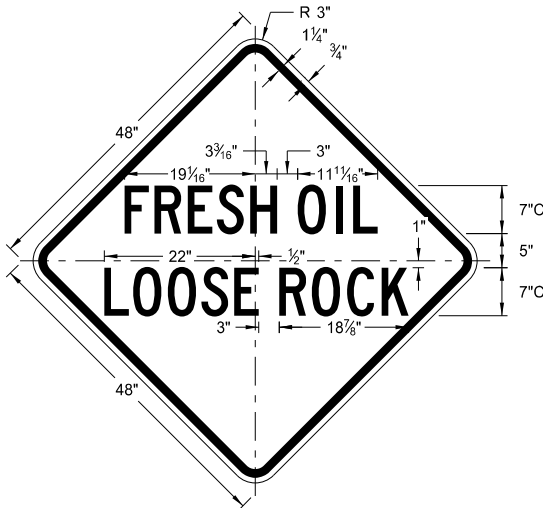
W20-51-48

Legend: black (non-refl)
Background: orange



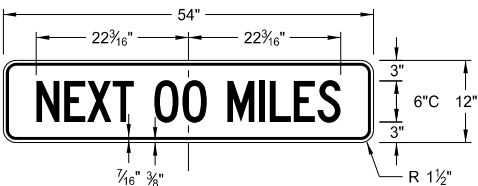
W21-51-48

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Background: orange



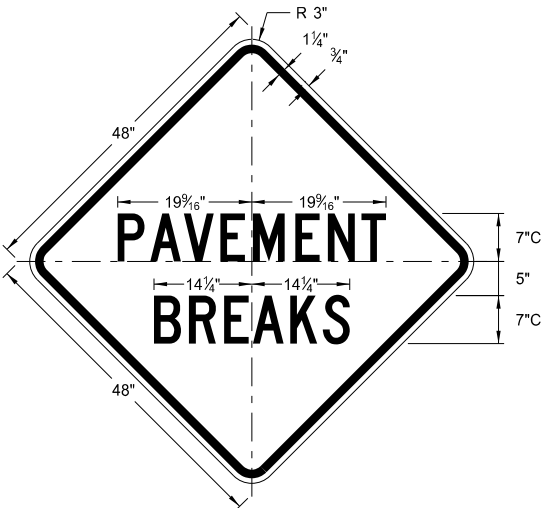
W22-8-48

Legend: black (non-refl)
Background: orange



W20-52P-54

Legend: black (non-refl)
Background: orange

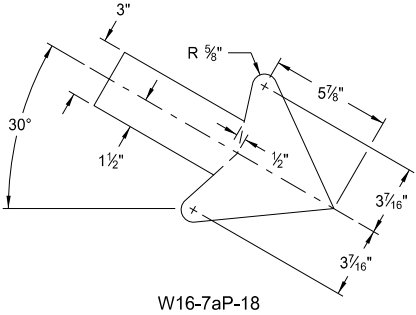


W21-52-48

Legend: black (non-refl)
Background: orange

WORD	LETTER SPACING
AHEAD	Standard
200 FT	Standard
350 FT	Standard
500 FT	Standard
1000 FT	Reduce 40%
1500 FT	Reduce 40%
½ MILE	Reduce 50%
1 MILE	Standard

* DISTANCE MESSAGES



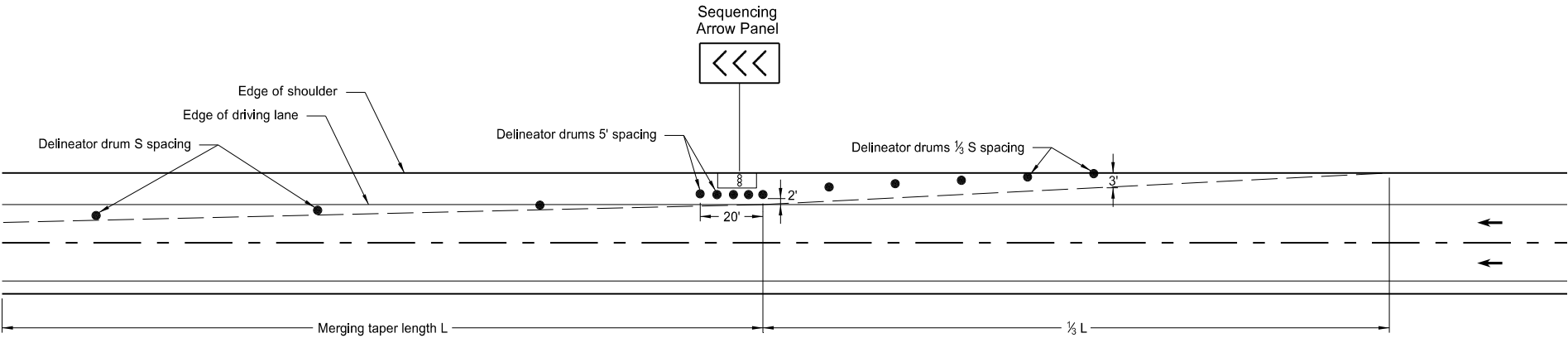
W16-7aP-18

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
5-31-18	
REVISIONS	
DATE	CHANGE
11-01-19	Added details for sign W16-7aP-18.

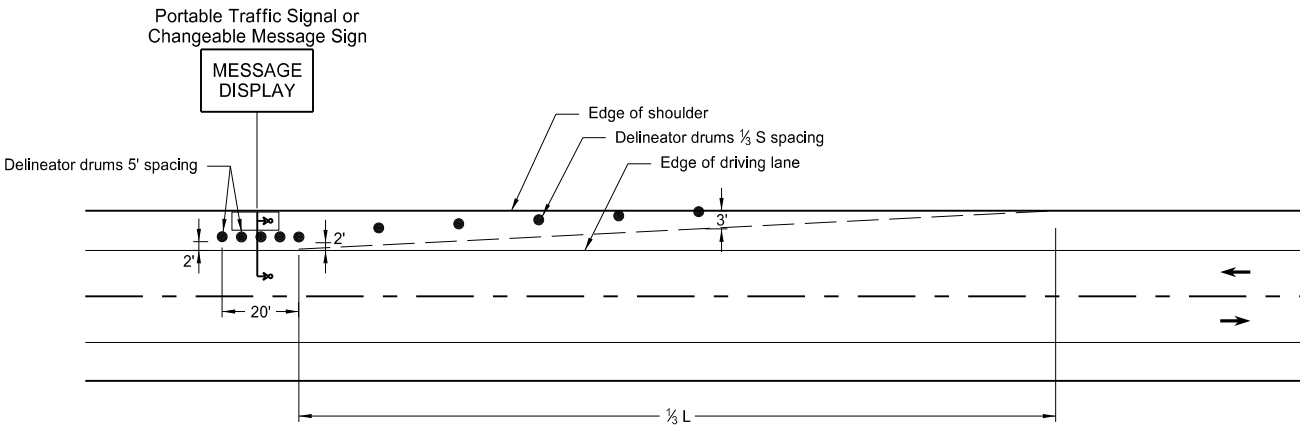
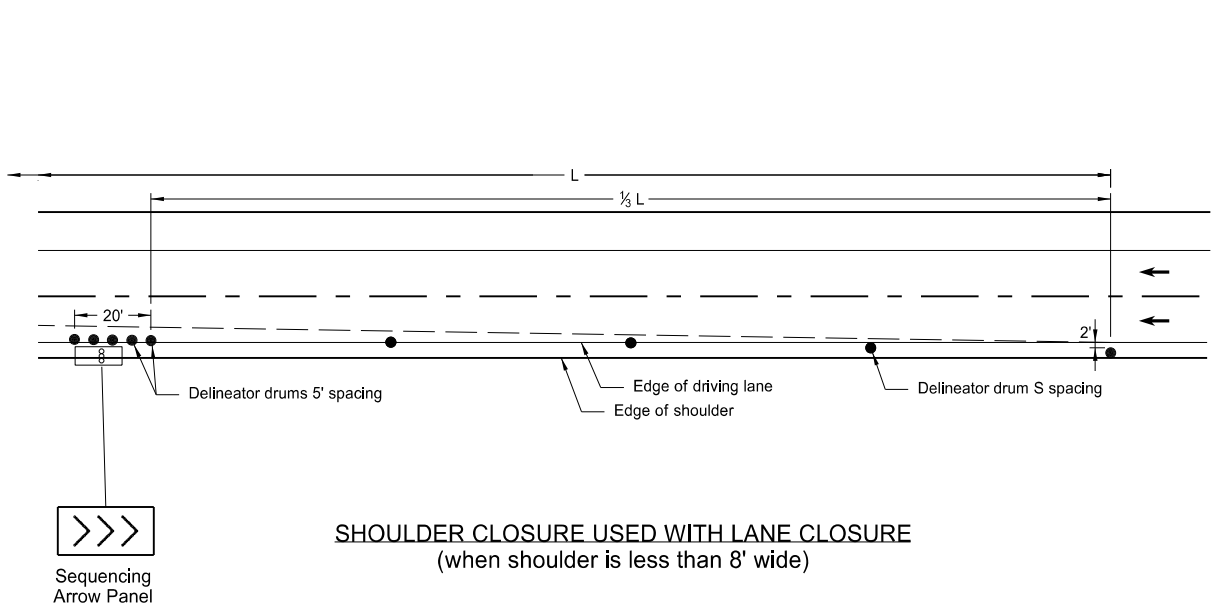
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SHOULDER CLOSURE TAPERS

D-704-12



SHOULDER CLOSURE WITH LANE CLOSURE
(when shoulder is 8' or wider)



PORTABLE TRAFFIC SIGNAL OR CHANGEABLE MESSAGE SIGN ON SHOULDER

KEY			
●	Delineator Drum	∞	Sequencing Arrow Panel
•	Message Display	↳	Portable Traffic Signal

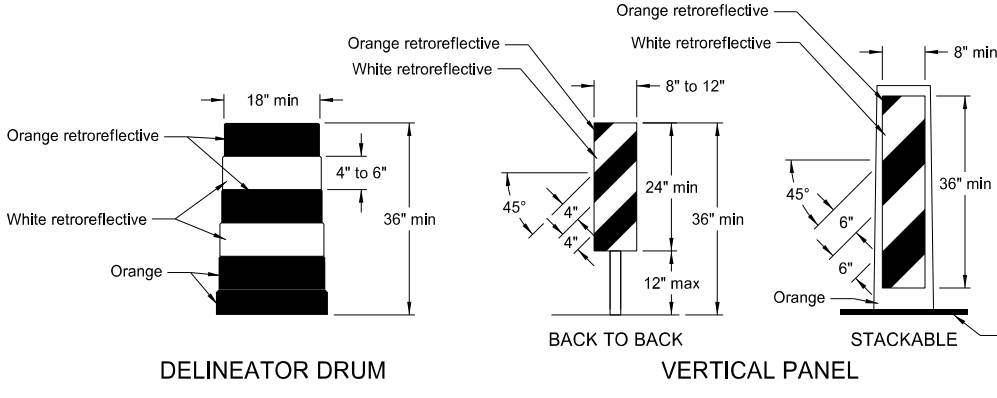
- Notes:
- S = Posted Speed Limit in mph
W = Width of offset in feet
L = Taper length in feet
L = $WS^2/60$ (40mph or less)
L = WS (45mph or more)
 - If a shoulder taper is used, use a length of approximately $\frac{1}{3}L$. If a shoulder is used as a travel lane, use a normal merging or shifting taper.
 - When paved shoulders of 8 foot width or more are closed, use channelizing devices to close shoulder in advance, to delineate beginning of work space, and to direct vehicular traffic to remain within the traveled way.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-3-13	
REVISIONS	
DATE	CHANGE
9-27-17 10-25-19	Updated to active voice Added L dimension to detail

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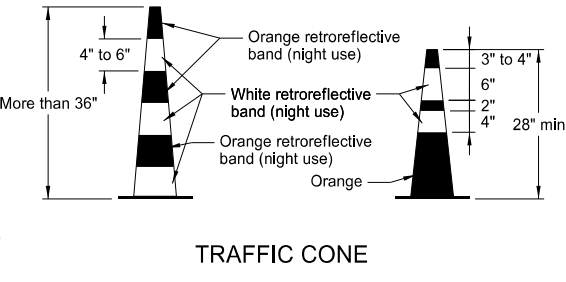
BARRICADE AND CHANNELIZING DEVICE DETAILS

D-704-13

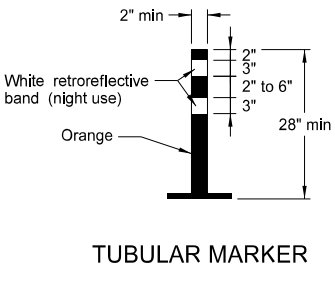


Provide horizontal, circumferential, alternating orange and white retroreflective stripes 4" to 6" wide for drum markings. Use a minimum of two orange and two white stripes with the top stripe being orange for each drum. Do not exceed 3" nonretroreflectORIZED spaces between the horizontal orange and white stripes. Avoid placement of stripes on drum ribs or indentations. Use closed top drums that will not allow collection of debris. Do not place ballast on the top of drum.

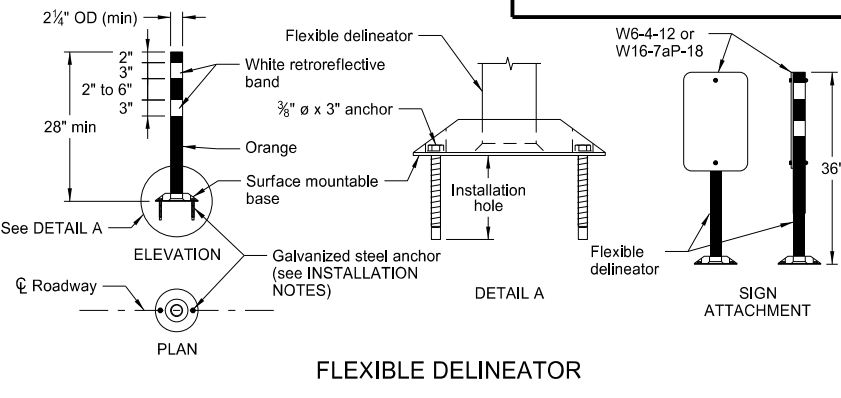
Provide alternating orange and white retroreflective stripes, sloping downward in direction vehicular traffic is to pass. Place retroreflective sheeting on both sides of panel with a minimum of 270 square inches of retroreflective area facing vehicular traffic. Where the height of the retroreflective material on the vertical panel is 36 inches or more, use a stripe width of 6 inches.



Provide retroreflectORIZATION of cones more than 36" in height by alternating orange and white retroreflective stripes. Use a minimum of two orange and two white stripes for each cone with the top stripe being orange. Use maximum 3" nonretroreflectORIZED space between the orange and white stripes.

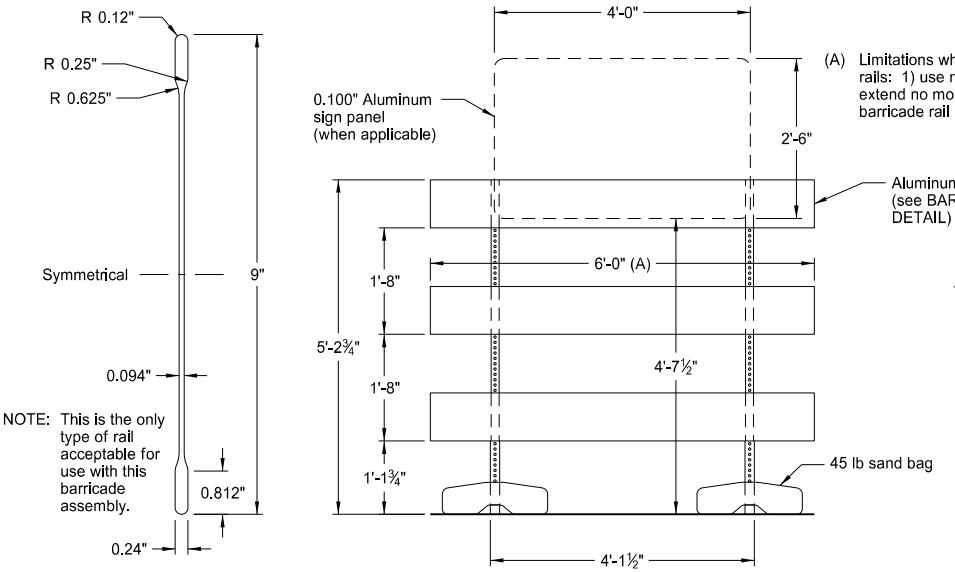


Provide retroreflectORIZATION of tubular markers more than 42" in height by alternating four 4" to 6" wide orange and white stripes with the top stripe being orange.



INSTALLATION NOTES:

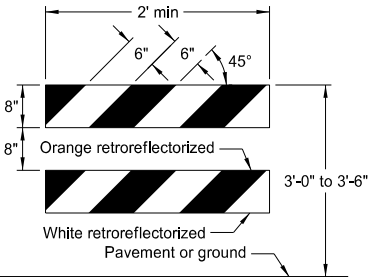
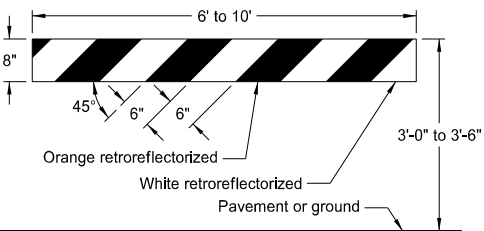
1. Drill installation holes to diameter and depth required by manufacturer's specifications.
2. For removal, remove anchors and fill installation hole with an epoxy designed to bond to pavement surface.
3. In lieu of bolted down base, use an 8" x 8" butyl pad or hot melt butyl. Remove butyl as close as possible to pavement surface.



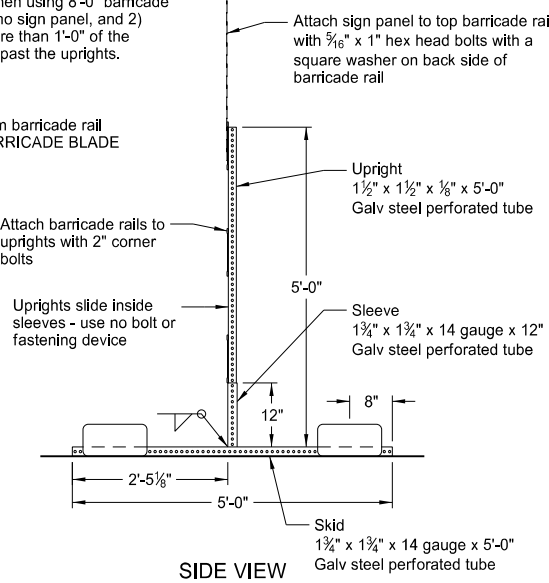
BARRICADE BLADE DETAIL

BARRICADE ASSEMBLY DETAIL (Aluminum Barricade Rails)

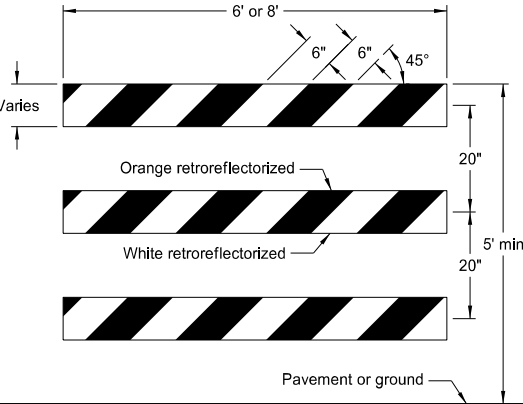
NOTE: For barricade markings use alternating orange and white retroreflective stripes, sloping downward in the direction traffic is to pass. Place retroreflective sheeting on both sides of the rails with a minimum of 270 square inches of visible retroreflective area facing vehicular traffic. When the barricade length is less than 36", use a rail stripe width of 4".



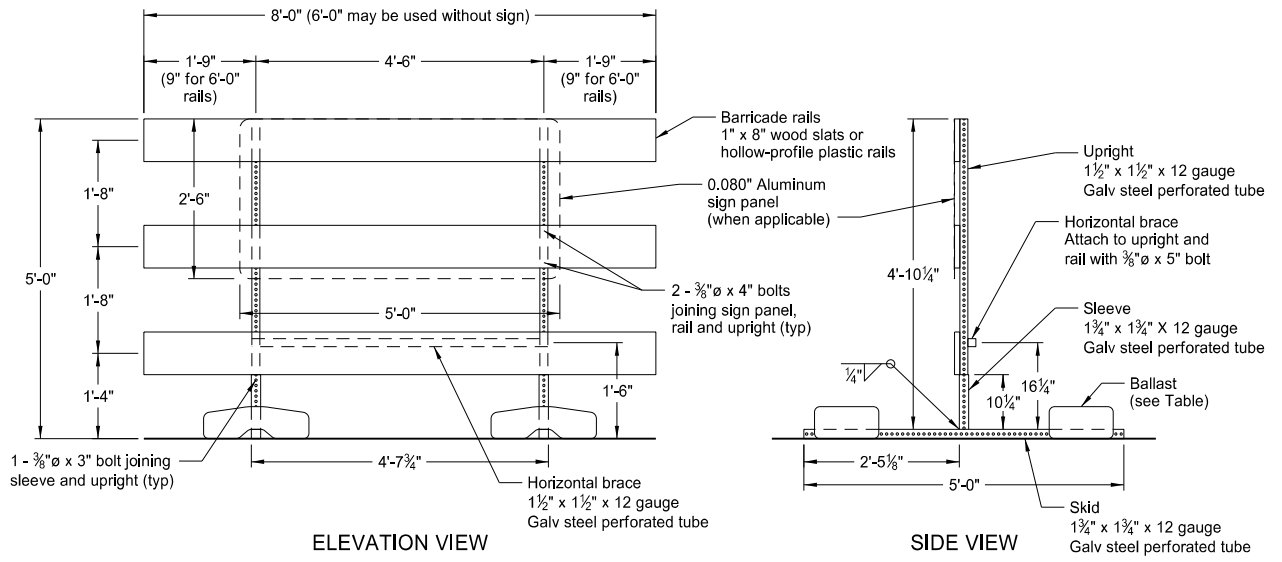
BARRICADE RAIL DETAILS



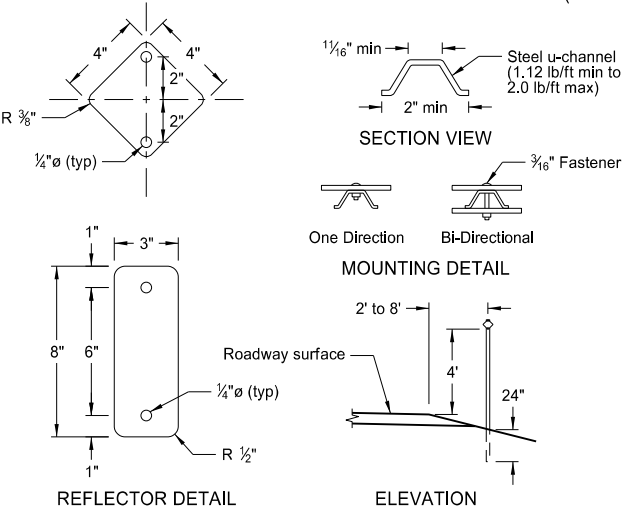
SIDE VIEW



TYPE III BARRICADE



BARRICADE ASSEMBLY DETAIL (Wood or Plastic Rails)



DELINEATORS

MINIMUM BALLAST (For each side of barricade support)

Without Sign	4 - 25 lb sandbags
With Sign	6 - 25 lb sandbags

Note: Number of sandbags based on a wind speed of 55 MPH. Sandbags assumed to be placed at or near the ends of the skids.

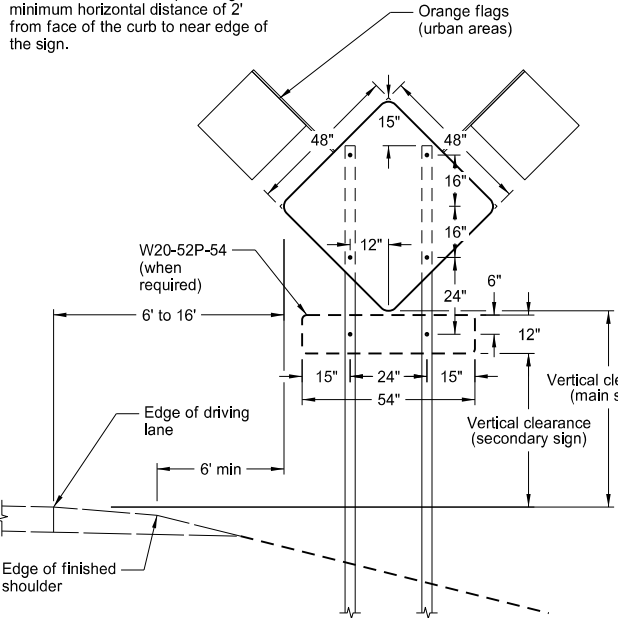
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-3-13	
REVISIONS	
DATE	CHANGE
9-27-17 11-01-19	Updated to active voice Revised details for Flexible Delineator

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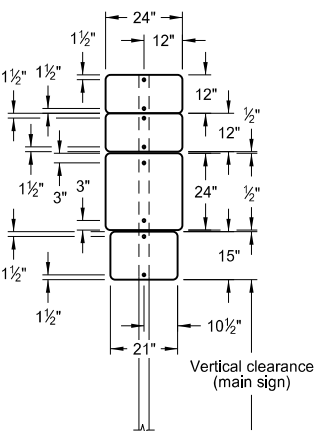
CONSTRUCTION SIGN PUNCHING AND MOUNTING DETAILS

D-704-14

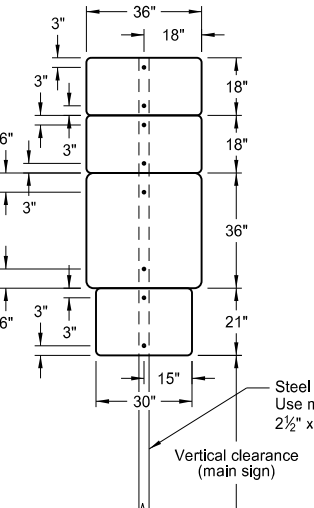
Note: In curb sections, place signs a minimum horizontal distance of 2' from face of the curb to near edge of the sign.



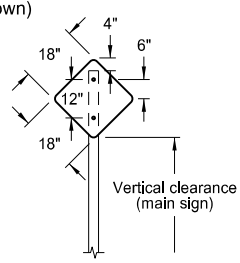
TYPICAL SECTION
(48" x 48" diamond warning sign shown)



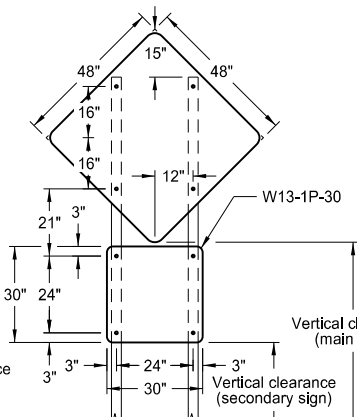
24" x 24" ROUTE MARKER ASSEMBLY



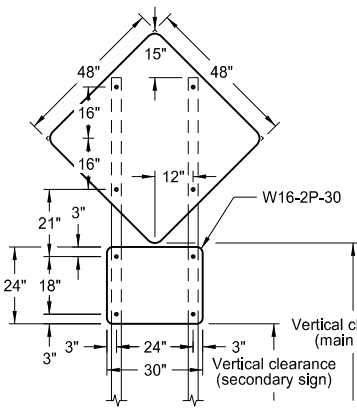
36" x 36" ROUTE MARKER ASSEMBLY



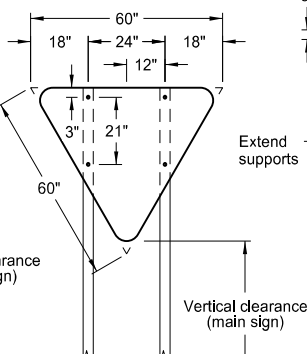
18" x 18" DIAMOND SIGN



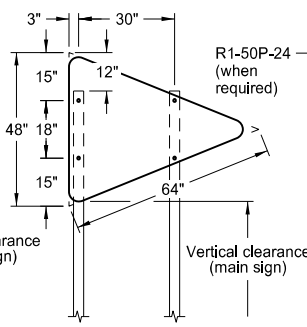
48" x 48" DIAMOND SIGN
(with 30" x 30" secondary sign)



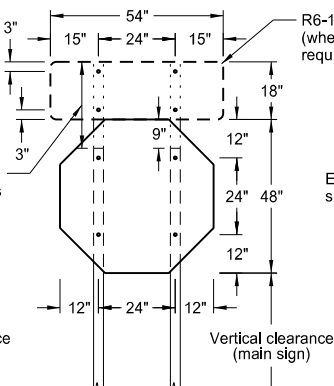
48" x 48" DIAMOND SIGN
(with 30" x 24" secondary sign)



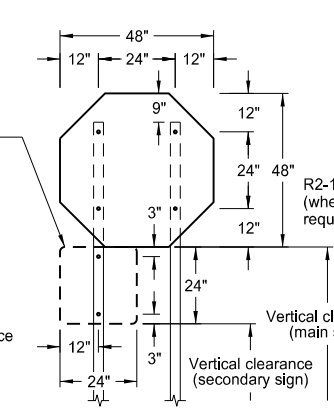
R1-2-60 - YIELD SIGN



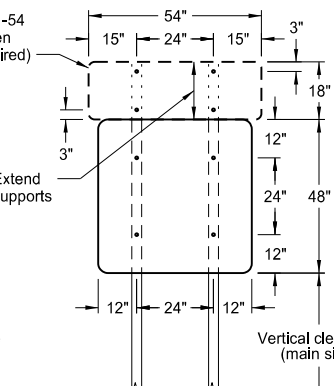
W14-3-64 - PENNANT SIGN



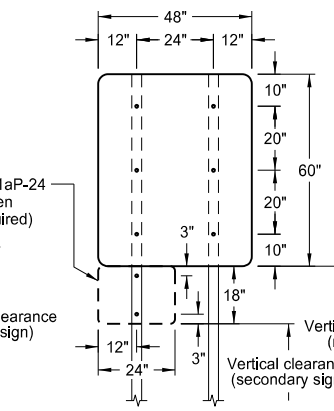
R1-1-48 - STOP SIGN
(with R6-1-54 sign as required)



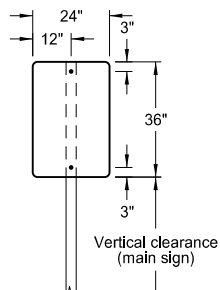
R1-1-48 - STOP SIGN
(with R1-50P-24 sign as required)



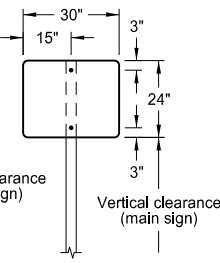
48" x 48" SIGN
(with R6-1-54 sign as required)



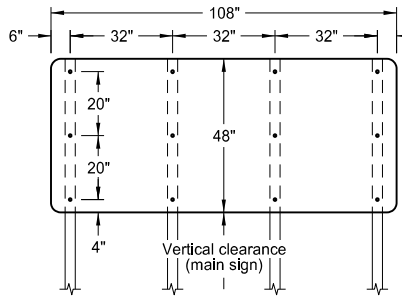
48" x 48" SIGN
(with R2-1aP-24 sign as required)



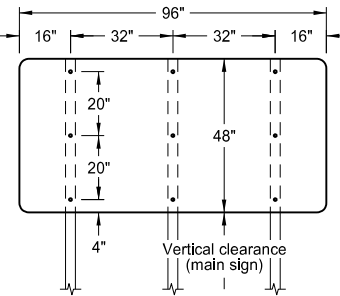
24" x 36" SIGN



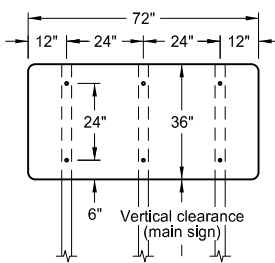
30" x 24" SIGN



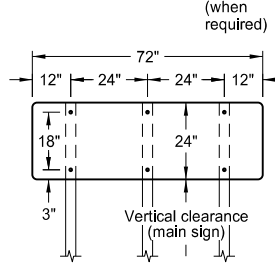
108" x 48" SIGN



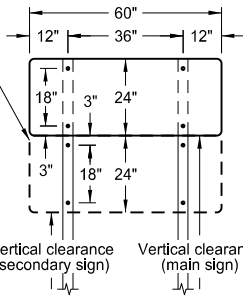
96" x 48" SIGN



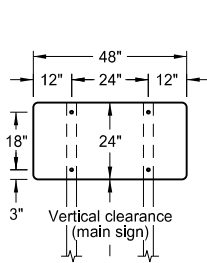
72" x 36" SIGN



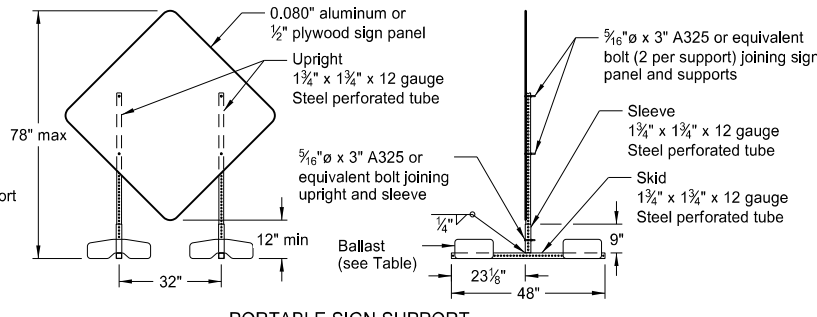
72" x 24" SIGN



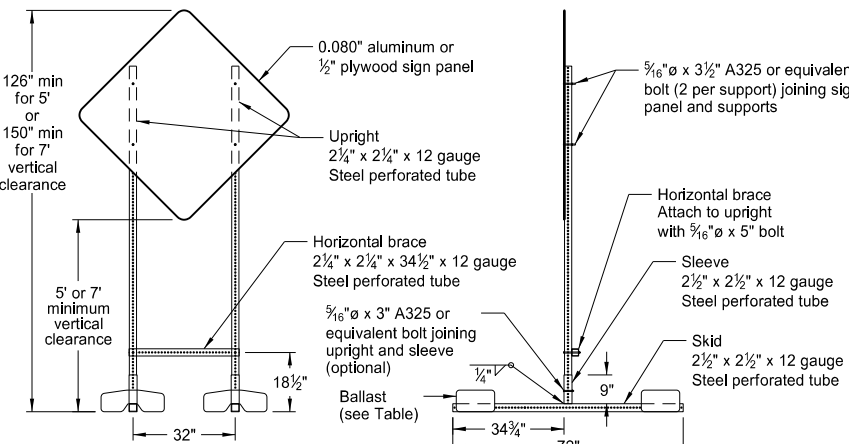
60" x 24" SIGN



48" x 24" SIGN



PORTABLE SIGN SUPPORT
LOW-MOUNTING HEIGHT



PORTABLE SIGN SUPPORT
HIGH-MOUNTING HEIGHT

NOTES:

1. Sign Supports: Galvanize or paint supports. Minimum post sizes are 2.5 lb/ft u-channel or 2" x 2" x 12 gauge steel perforated tube, except where noted. When installing signs on u-channel, minimum post size for assemblies containing a secondary sign is 3.0 lb/ft. Post sizes based on a wind speed of 55 MPH.

Place signs over 50 square feet on 2½" x 2½" perforated tube supports as a minimum.

Do not attach guy wires to sign supports. Attach wind beams behind sign panels when used with u-posts.

2. Sign Panels: Provide sign panels made of 0.100" aluminum, ½" plywood, or other approved material, except where noted. Punch all holes round for ⅜" bolts.

3. Alternate Messages: Install and remove alternate message signs on reflectorized plate (without borders) as required. (i.e. "Left" and "Right" message on lane closure sign)

4. Route Marker Auxiliary Signs: Provide route marker auxiliary signs, such as the cardinal direction and directional arrows, with a background and legend that match the route marker they are used with:

Interstate - white legend on blue background
Interstate Business Loop - white legend on green background
US and State - black legend on white background
County - yellow legend on blue background

5. Vertical Clearance: Install signs with a vertical clearance of 5'-0" (see TYPICAL SECTION.) In areas where parking or pedestrian movements are likely or the view of the sign may be obstructed, install signs with a vertical clearance of 7'-0" from the top of the curb or from the near edge of the driving lane in absence of a curb.

The vertical clearance to secondary signs is 1'-0" less than the vertical clearance stated above.

Provide a minimum clearance of 7'-0" from the ground at the post for signs with an area exceeding 50 square feet.

6. Portable Signs: Provide portable signs that meet the vertical clearance stated above when it is necessary to place signs within the pavement surface.

Use of low-mounting height (minimum 12" vertical clearance) portable signs for 5 days or less, is allowed as long as the view of the sign is not obstructed. Time delays caused by unforeseen circumstances, such as equipment breakdown, rain, subgrade failures, etc., will not accrue towards the 5 day period. Use of R9-8 through R9-11a series, W1-6 through W1-8 series, M4-10, and E5-1 is allowed for longer than 5 days.

Restrict signs mounted on portable sign supports shown in the LOW-MOUNTING HEIGHT and HIGH-MOUNTING HEIGHT details to a maximum surface area of 16 square feet.

MINIMUM BALLAST
(For each side of sign support base)

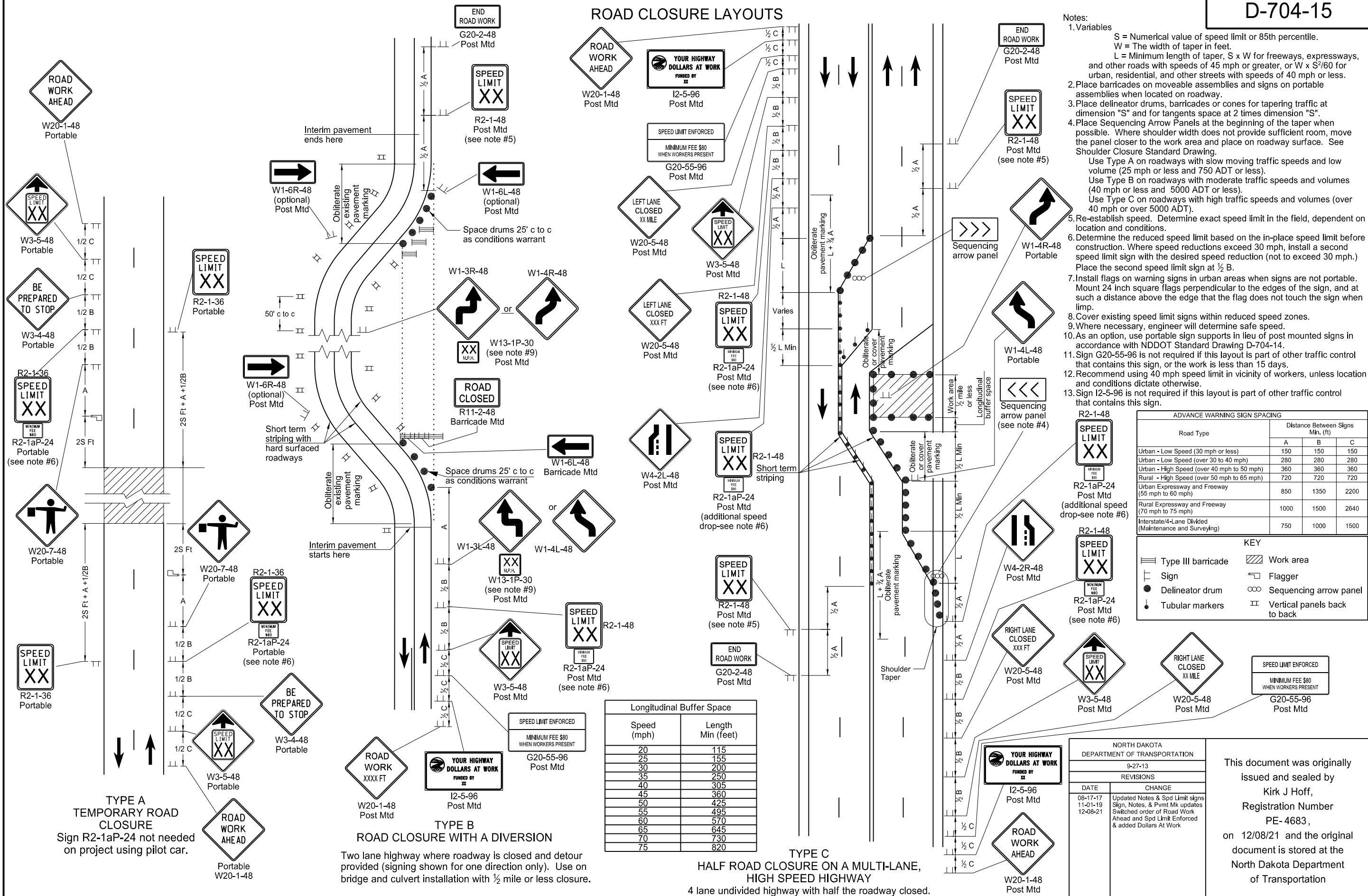
Sign Panel Mounting Height (ft)	Number of 25 lb sandbags for 4' x 4' sign panel
1'	6
5'	8
7'	10

Note: The number of sandbags are based on a wind speed of 55 MPH. Place sandbags at or near the ends of skids.

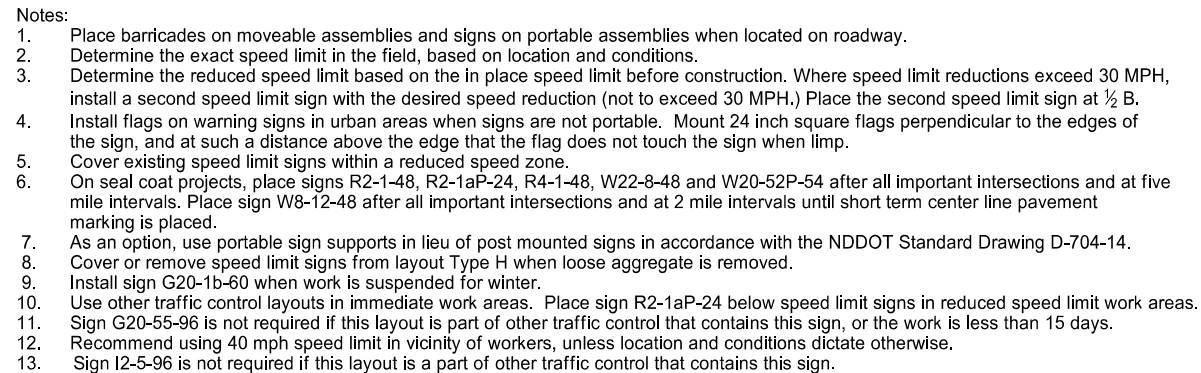
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-4-13	
REVISIONS	
DATE	CHANGE
11-14-13	Revised Note 6
9-27-17	Updated to active voice
11-01-19	Revised 60"x24" sign detail

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ROAD CLOSURE LAYOUTS



D-704-20



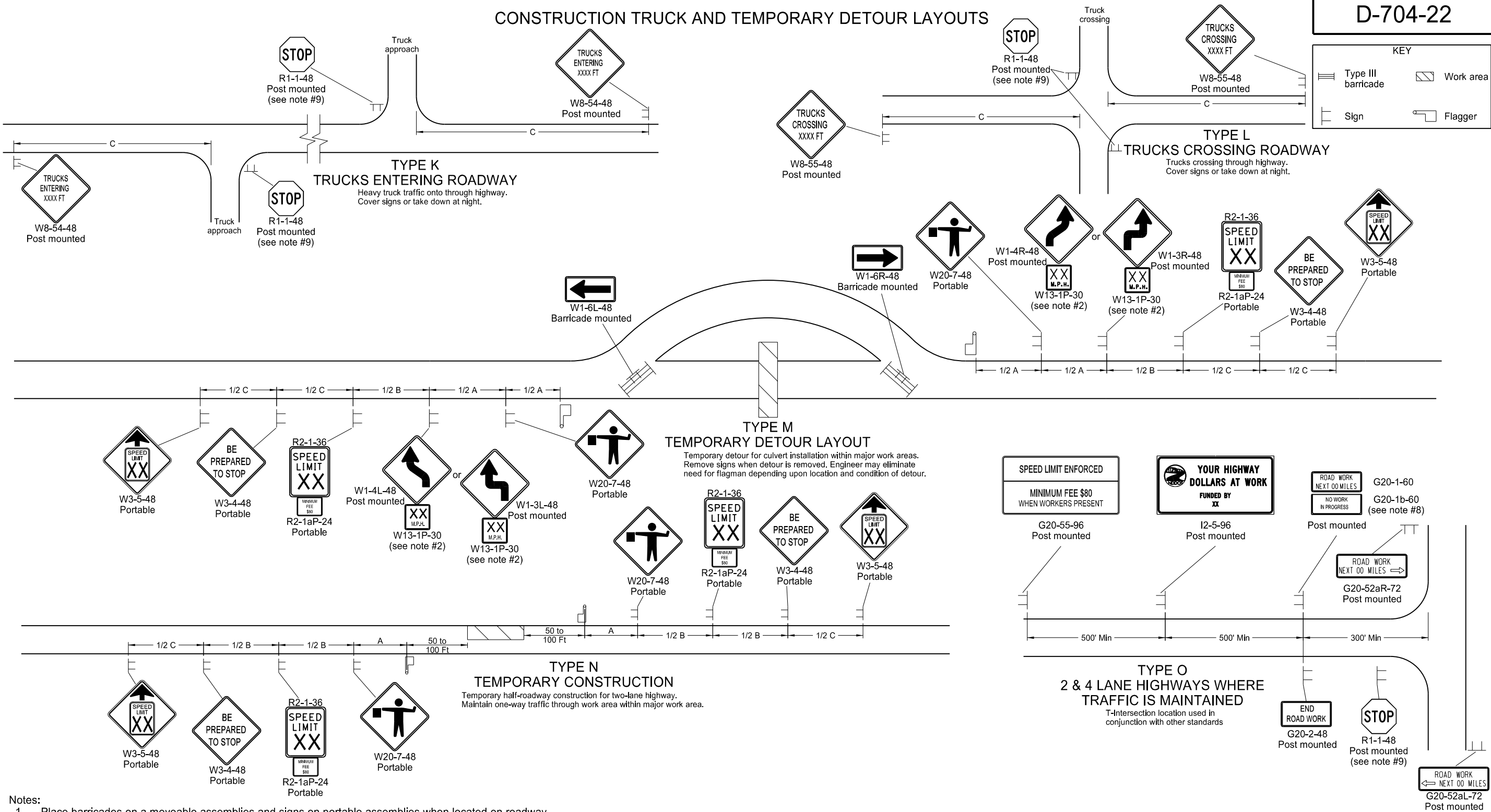
ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
REVISIONS	
DATE	CHANGE
08-17-17	Updated notes & sign numbers
11-01-19	Updated note & sign
12-08-21	Switched order of Road Work and Spd Limit Enforced & added Dollars At Work

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CONSTRUCTION TRUCK AND TEMPORARY DETOUR LAYOUTS

D-704-22



Notes:

- Place barricades on a moveable assemblies and signs on portable assemblies when located on roadway.
- Where necessary, safe speed to be determined by the Engineer.
- Determine the reduced speed limit based on the in-place speed limit before construction. Where speed reductions exceed 30 mph, install a second speed limit sign with the desired speed reduction (not to exceed 30 mph.) Place the second speed limit sign at 1/2 B.
- Install flags on warning signs in urban areas when signs are not portable. Mount 24 inch square flags perpendicular to the edges of the sign, and at such a distance above the edge that the flag does not touch the sign when limp.
- Cover existing speed limit signs within a reduced speed zone.
- Covered (when approved by engineer) or obliterated pavement marking measured as Obliteration of Pavement Marking.
- As an option, use portable sign supports in lieu of post mounted signs in accordance with NDDOT Standard Drawing D-704-14.
- Install sign G20-1b-60 when work is suspended for winter.
- If existing stop sign is in place, a 48" stop sign is not required.
- Sign G20-55-96 is not required if layout is part of other traffic control that contains this sign, or if work is less than 15 days.
- Recommend using 40 mph speed limit in vicinity of workers, unless location and conditions dictate otherwise.
- Sign I2-5-96 is not required if layout is part of other traffic control that contains this sign.

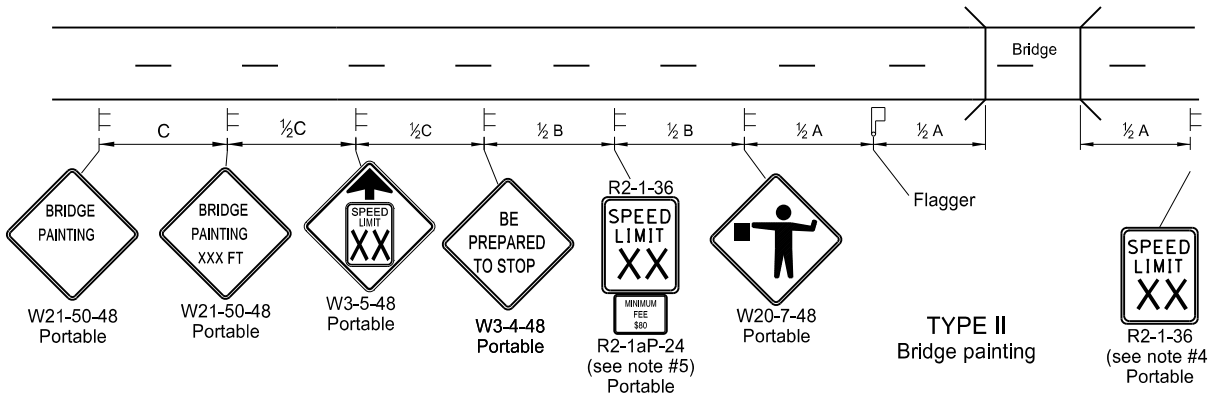
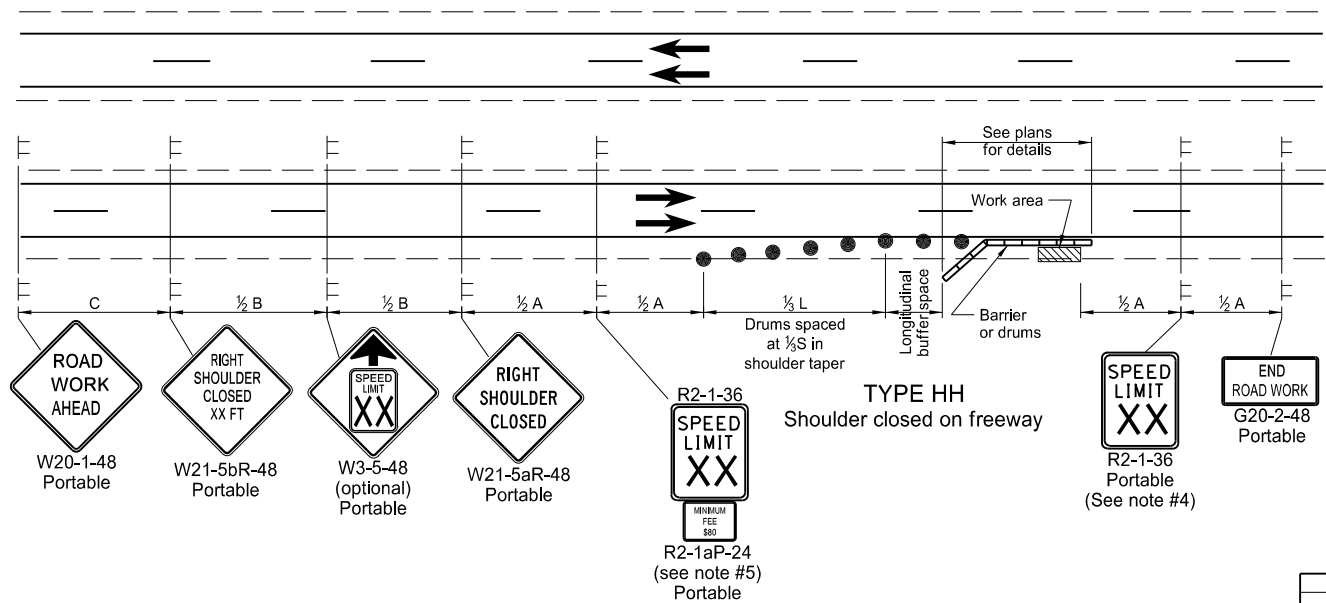
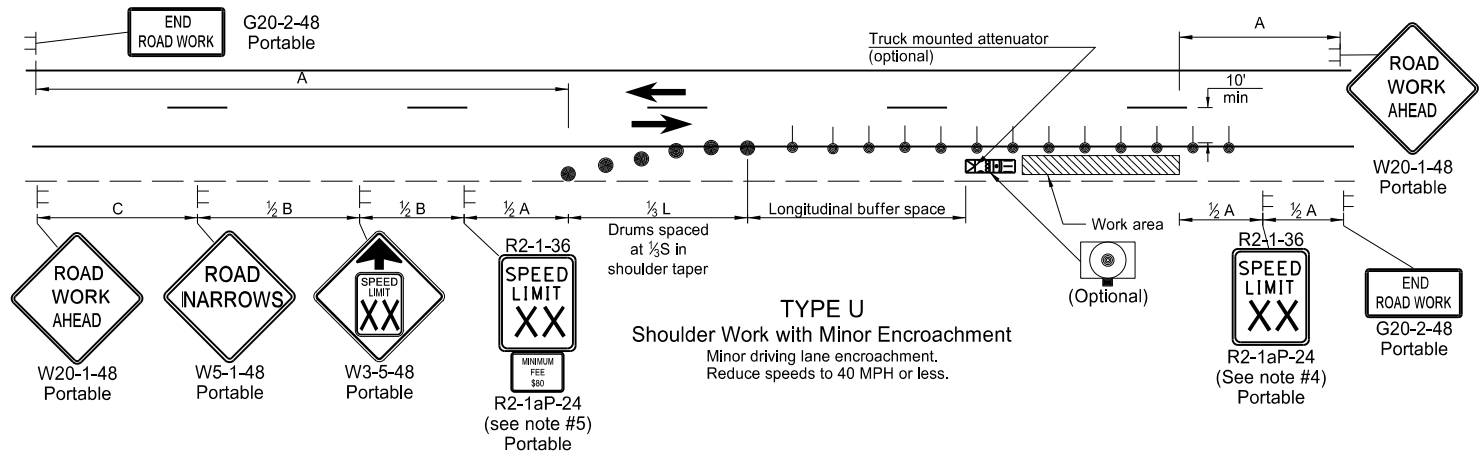
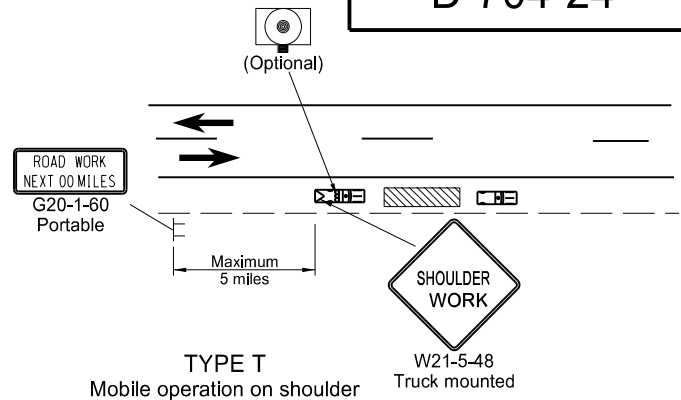
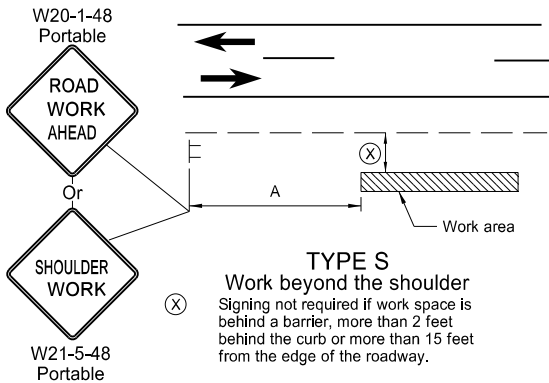
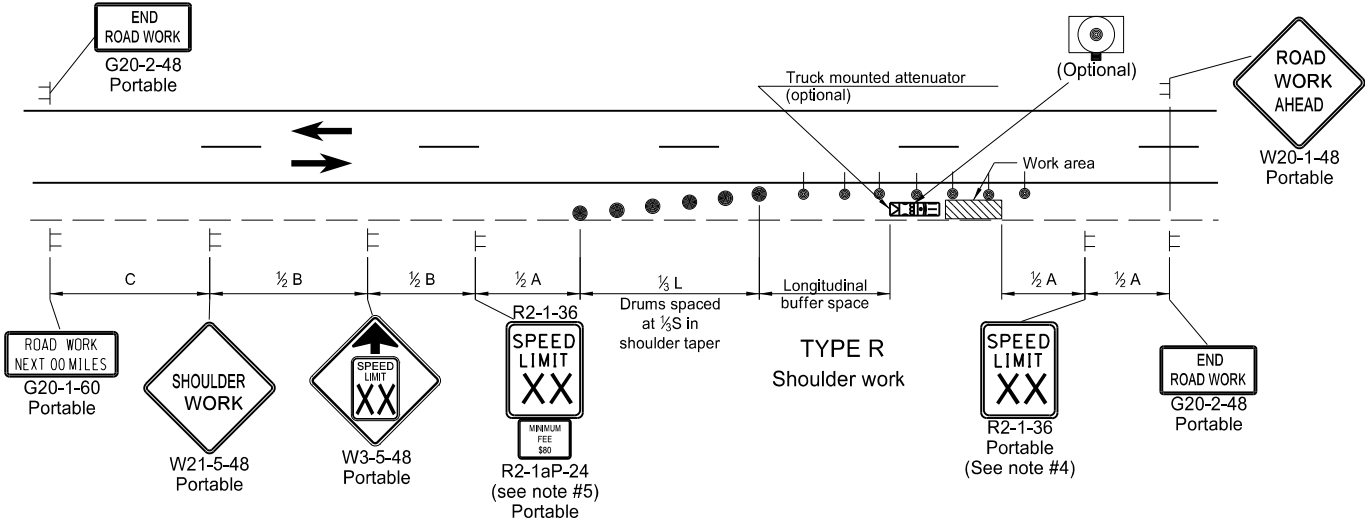
ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
REVISIONS	
DATE	CHANGE
08-17-17 11-01-19 12-09-21	Update notes & sign numbers Revised sign numbers & note 7 Added Speed Limit Enforced and Dollars At Work signs

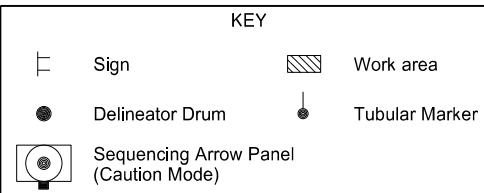
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SHOULDER CLOSURES AND BRIDGE PAINTING LAYOUTS

D-704-24



- Notes
- Variables
 - S = Numerical value of speed limit or 85th percentile.
 - W = The width of the taper in feet.
 - L = Minimum length of taper, S x W for freeways, expressways, and all other roads with speeds of 45 mph or greater, or W x S² / 60 for urban, residential, and other streets with speeds of 40 mph or less.
 - Space delineator drums for tapering traffic at dimension "S". Space delineator drums or tubular markers for tangents at 2 times "S".
 - Sequencing Arrow Panels
 - Use Type A on roadways with slow moving traffic speeds and low volume (25 mph or less and 750 ADT or less).
 - Use Type B on roadways with moderate traffic speeds and volumes (40 mph or less and 5000 ADT or less).
 - Use Type C on roadways with high traffic speeds and volumes (over 40 mph or over 5000 ADT).
 - Re-establish speed limit. Determine exact speed limit in the field, dependent on location and conditions.
 - Determine the reduced speed limit based on the in-place speed limit before construction. Where speed reductions exceed 30 MPH, install a second speed limit sign with the desired speed reduction (not to exceed 30 mph.) Place the second speed limit sign at 1/2 B.
 - Install flags on warning signs in urban areas when signs are not portable. Mount 24 inch square flags perpendicular to the edges of the sign, and at such a distance above the edge that the flag does not touch the sign when limp.
 - Cover existing speed limit signs within a reduced speed zone.
 - As an option, use portable sign supports in lieu of post mounted signs in accordance with NDDOT Standard Drawing D-704-14.
 - Recommend 40 mph speed limit in vicinity of workers, unless location and conditions dictate otherwise.



ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

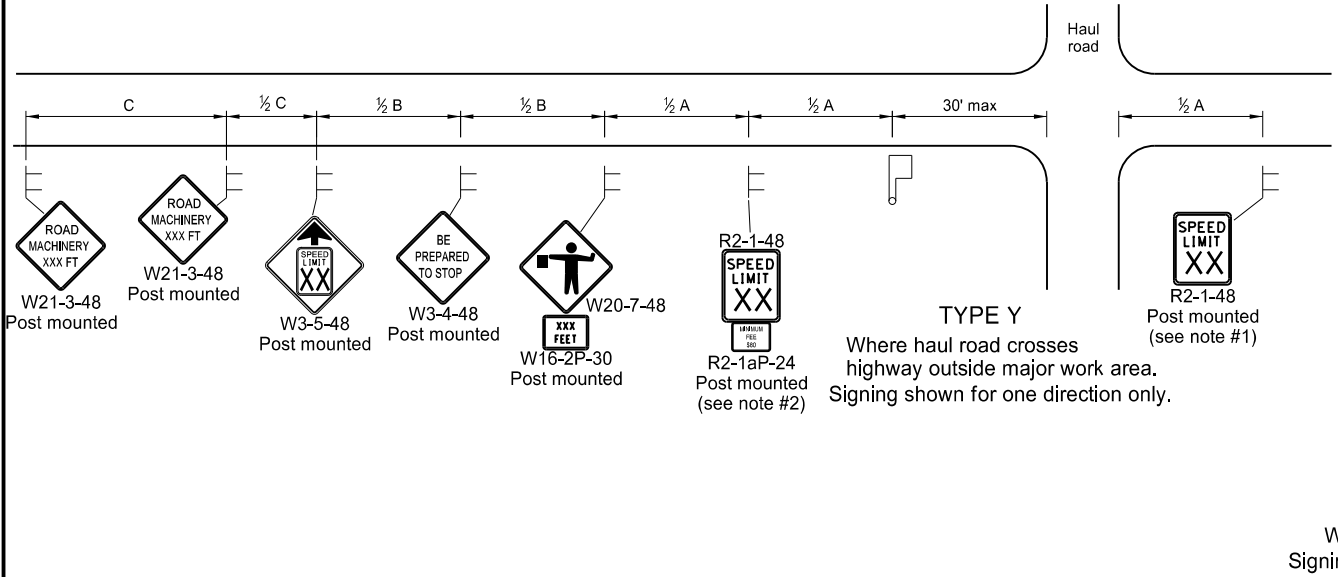
Longitudinal Buffer Space	
Speed (mph)	Length Min (feet)
20	115
25	155
30	200
35	250
40	305
45	360
50	425
55	495
60	570
65	645
70	730
75	820

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
REVISIONS	
DATE	CHANGE
8-17-17	Updated notes & revised signs
11-01-19	Revised drum spacing & signs nos.

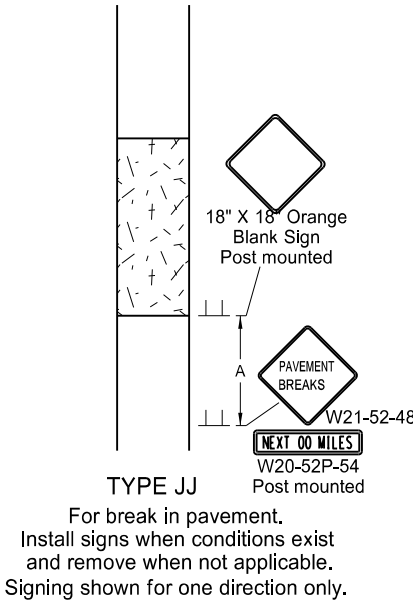
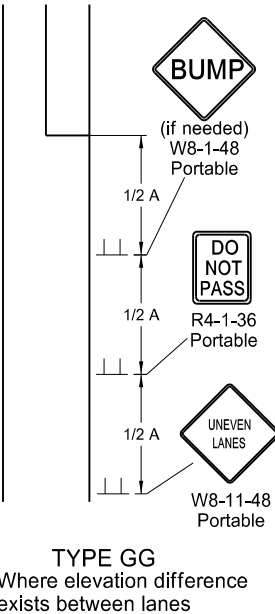
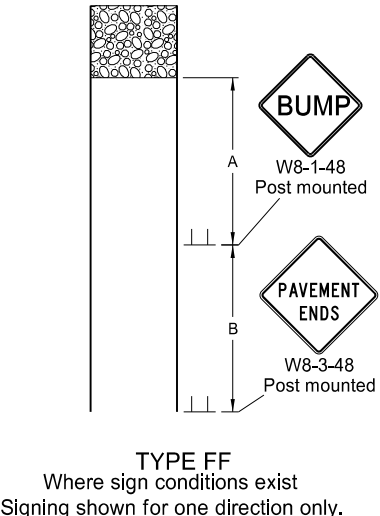
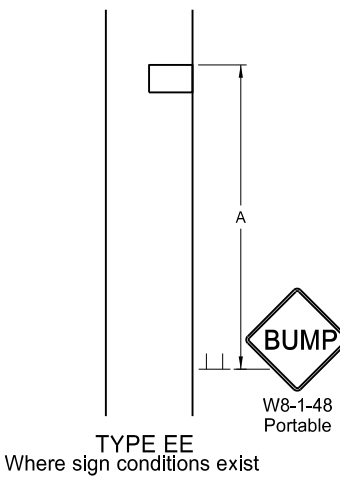
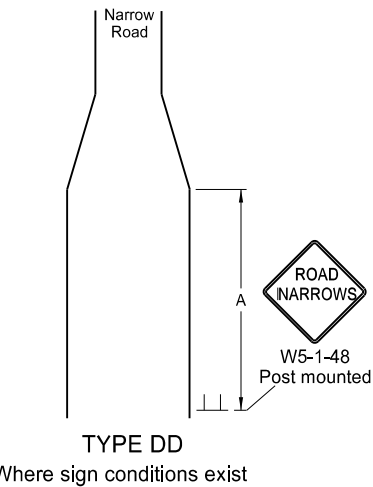
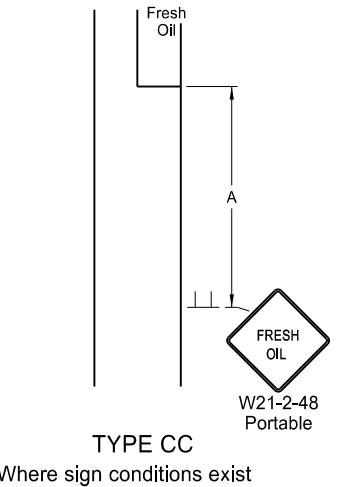
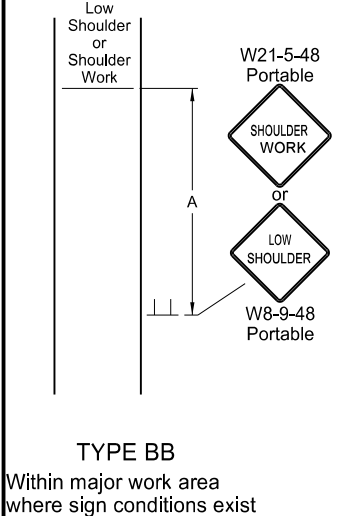
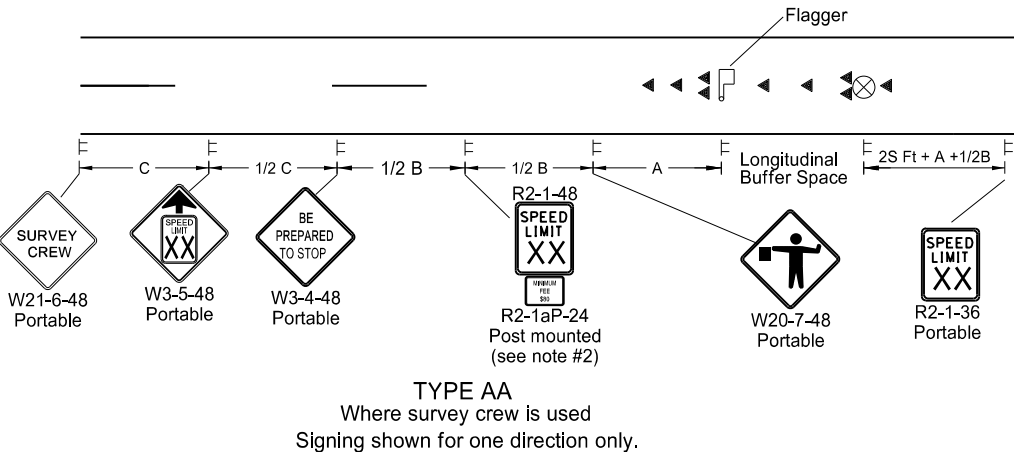
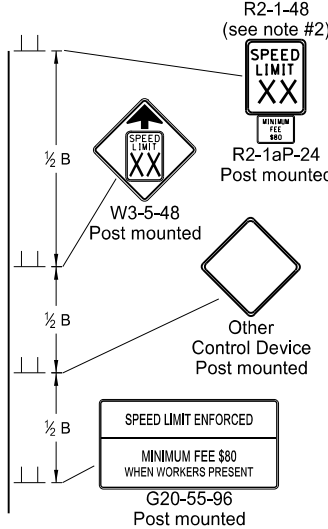
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MISCELLANEOUS SIGN LAYOUTS

D-704-26



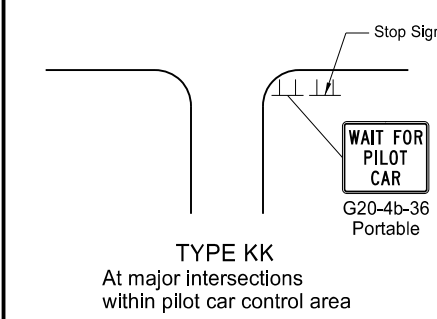
TYPE Z
Where speed zone is needed
Signing shown for one direction only.



KEY

- Flagger
- Sign
- Cones
- Survey Equipment

S = Numerical value of speed limit or 85th percentile.



- Notes**
1. Re-establish speed limit. Determine exact speed limit in the field, dependent on location and conditions.
 2. Determine reduced speed limit based on in-place speed limit before construction. Where speed reductions exceed 30 mph, install a second speed limit sign with the desired speed reduction (not to exceed 30 mph.) Place the second speed limit sign at 1/2B.
 3. Install flags on warning signs in urban areas when signs are not portable. Mount 24 inch square flags perpendicular to the edges of the sign, and at such a distance above the edge that the flag does not touch the sign when limp.
 4. Cover existing speed limit signs within reduced speed zones.
 5. As an option, use portable sign supports in lieu of post mounted signs in accordance with NDDOT Standard Drawing D-704-14.
 6. Sign G20-55-96 is not required if this standard is part of other traffic control layouts, or work is less than 15 days.
 7. When pilot car operation is used, place sign G20-4b-36 "Wait For Pilot Car" at major intersections within pilot car control area.
 8. Recommend 40 mph speed limit in vicinity of workers, unless location and conditions dictate otherwise.
 9. Layouts shown for one direction only.

ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

Longitudinal Buffer Space	
*Speed (mph)	Length Min (feet)
20	115
25	155
30	200
35	250
40	305
45	360
50	425
55	495
60	570
65	645
70	730
75	820

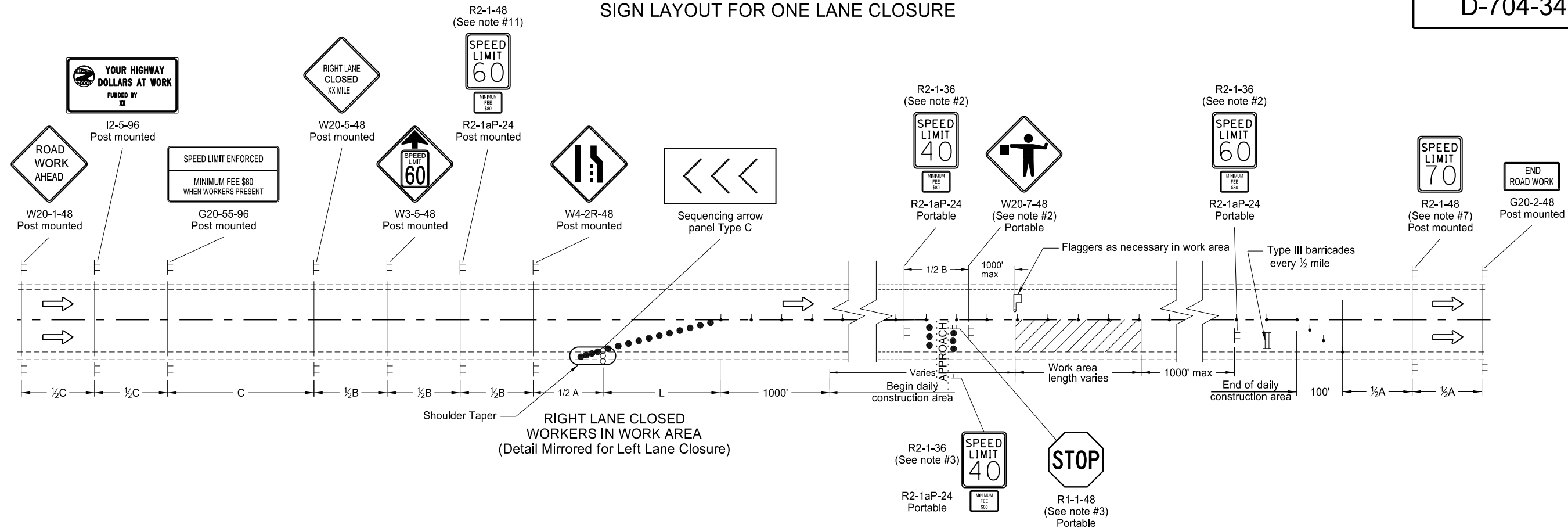
* Posted speed, off-peak 85th percentile speed prior to work starting, or the anticipated operating speed in mph.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
REVISIONS	
DATE	CHANGE
8-17-17	Added speed limit signs. Updated notes & sign numbers.
11-01-19	Revised note 5 & sign numbers.

This document was originally issued and sealed by
Kirk J Hoff,
Registration Number
PE-4683,
on 11/1/19 and the original document is stored at the North Dakota Department of Transportation

SIGN LAYOUT FOR ONE LANE CLOSURE

D-704-34



Notes:

1. Install advance signs for flagging when flaggers are flagging.
2. Move the advanced flagger sign and speed limit signs as the work area moves through the construction zone. When the work area is not visible from the flagger, move the flagger station so the work area is visible. Place the 40 mph speed limit sign at $\frac{1}{2}A$ in advance of the flagger sign and move the 60 mph speed limit sign. Cover or remove the 40 mph speed limit and the Minimum Fee \$80 signs upon completion of the work day or when workers are not present. Determine the exact speed limit in the field, dependent on location and conditions.
3. Approaches: When the work area encompasses an approach, install a 40 mph speed limit sign to control the approach. Cover the existing stop sign and install a new portable stop sign when the approach is on the side of the lane closure. Remove the approach speed limit sign once the main line 40 mph speed zone is moved past the approach.
4. Variables:
S=Numerical value of speed limit or 85th percentile
W=The width of taper.
L=Minimum length of taper, or $S \times W$ for freeways, expressways, and all other roads with speeds of 45 mph or greater, or $(W \times S \times S)/60$ for urban, residential, and other streets with speeds of 40 mph or less.
5. Space delineator drums for tapering traffic at the dimension "S". Space tubular markers used for tangents at 2 times dimension "S".
6. Place sequencing arrow panels at the beginning of the taper when possible. Where shoulder width does not provide sufficient room, move the panel closer to the work area and place on the roadway surface.
Use Type A on roadways with slow moving traffic speeds and low volume (25 mph or less and 750 ADT or less).
Use Type B on roadways with moderate traffic speeds and volumes (40 mph or less and 5000 ADT or less).
Use Type C on roadways with high traffic speeds and volumes (over 40 mph or over 5000 ADT).
7. Re-establish the speed limit. Determine the exact speed limit in the field, dependent on location and conditions.
8. Cover existing speed limit signs within a reduced speed zone.
9. Install flags on warning signs in urban areas when signs are not portable. Mount 24 inch square flags perpendicular to the edges of the diamond sign, and at such a distance above the edge that the flag does not touch the sign when limp.
10. Determine the reduced speed limit dependent on the in place speed limit before construction. Where speed limits are to be reduced more than 30 mph, install a second speed limit sign with the desired speed reduction (not to exceed 30 mph.) Place the second speed limit sign at $\frac{1}{2}B$.
11. As an option use portable sign supports in lieu of post mounted signs in accordance with NDDOT Standard Drawing D-704-14.
12. Sign G20-55-96 is not required if this layout is part of other traffic control that contains this sign, or the work is less than 15 days.
13. Sign I2-5-96 is not required if this layout is part of other traffic control that contains this sign.

KEY	
	Type I barricade
	Type II barricade
	Type III barricade
	Sign
	Delineator drum
	Work area
	Flagger
	Sequencing arrow panel
	Tubular markers

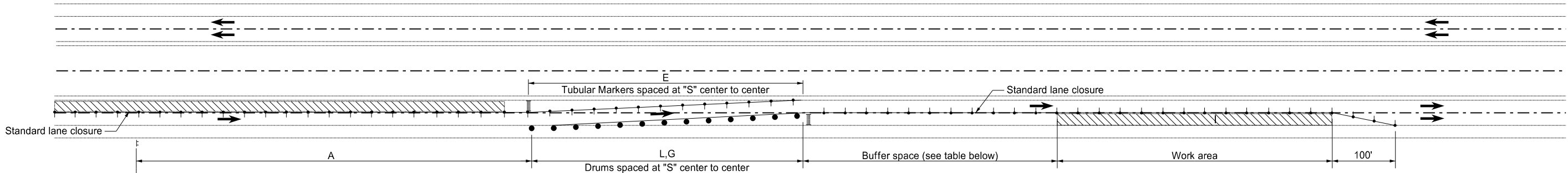
ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-26-2012	
REVISIONS	
DATE	CHANGE
03-15-16	Removed Do Not Pass signs & updated notes
08-17-17	Updated notes & sign numbers & moved Speed Limit signs
11-01-19	Removed shldr taper details & revised tubular mkr symbol
12-08-21	Switched order of Road Work and Spd Limit Enforced, removed table, & added Dollars At Work







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Kirk J Hoff,
Registration Number
PE-4683,
on 12/08/21 and the original document is stored at the
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TRAFFIC CONTROL SYSTEM
LANE SHIFT BETWEEN A LANE CLOSURE AND AN OPPOSITE LANE CLOSURE

D-704-34A



QUANTITIES	
TYPE III BARRICADES	2 Each
DELINEATOR DRUMS	13 Each
TUBULAR MARKERS	13 Each
RAISED PAVEMENT MARKERS (White)	Varies
OBLITERATION OF PAVEMENT MARKING	Varies

KEY	
	Work area
	Type III barricade
	Traffic Direction
	Delineator drum
	Tublar markers
	Sign

LEGEND	
E	Obliteration of pavement marking (10' line, 30' skip centerline)
G	Raised pavement markers (white) 5' ctrs.

- Notes
- Variables
 - S = Numerical value of posted speed limit, off-peak 85th percentile speed prior to work starting, or the anticipated operating speed in mph.
 - W = Width of offset in feet.
 - L = Taper length in feet. Speeds 40 mph or less $L=WS^2/60$. Speeds 45 mph or greater $L=WS$.
 - Place signs and barricade on roadway on moveable assemblies.
 - Cover existing speed limit signs within reduced speed zones.
 - Upon approval, the Engineer will measure obliterated or covered pavement marking as Obliteration of Pavement Marking.
 - As an option, use portable sign supports in lieu of post mounted sign in accordance with NDDOT Standard Drawing D-704-14.
 - Place "Minimum Fee \$80" signs below speed limit signs when placing traffic control devices to reduce speed.
 - When duration of work is 14 days or less, obliteration of pavement marking (10' line, 30' skip, centerline) and raised pavement markers are not required.

Longitudinal Buffer Space	
*Speed (mph)	Length Min (feet)
20	115
25	155
30	200
35	250
40	305
45	360
50	425
55	495
60	570
65	645
70	730
75	820

* Posted speed, off-peak 85th percentile speed prior to work starting, or the anticipated operating speed in mph.

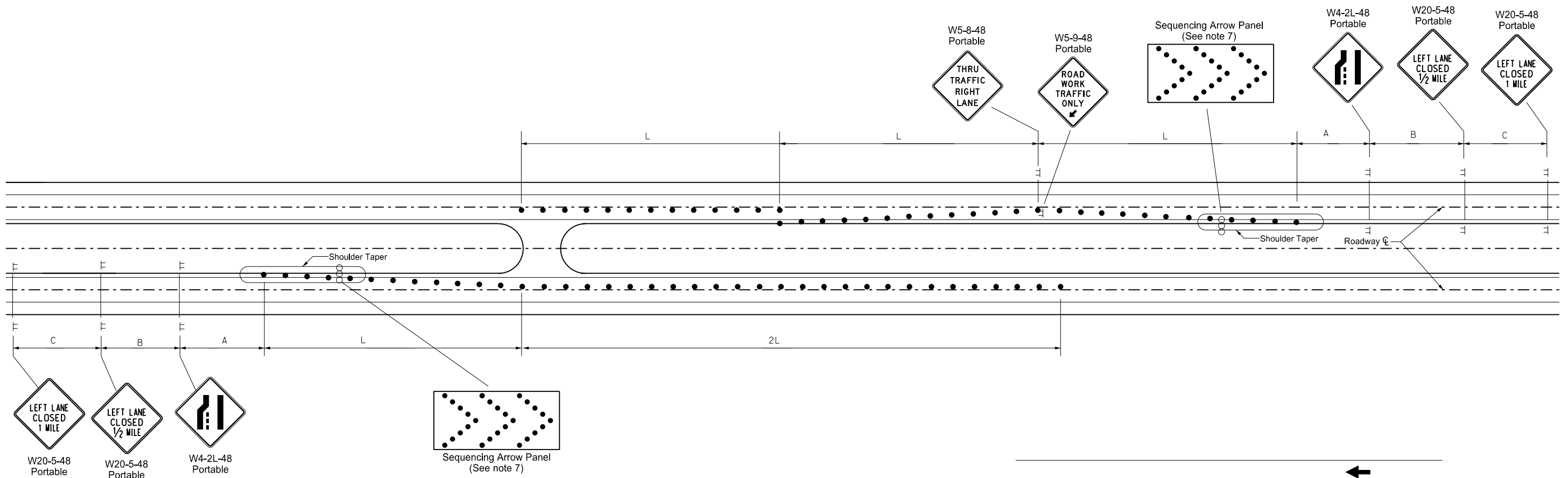
ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
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Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-26-2012	
REVISIONS	
DATE	CHANGE
9-27-17	Updated to active voice
11-01-19	Clarified work zone

This document was originally issued and sealed by
Kirk J Hoff,
Registration Number
PE- 4683,
on 11/1/19 and the original document is stored at the
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CONSTRUCTION SIGN AND BARRICADE LOCATION DETAILS
CONSTRUCTION TRAFFIC MEDIAN CROSSING

D-704-49

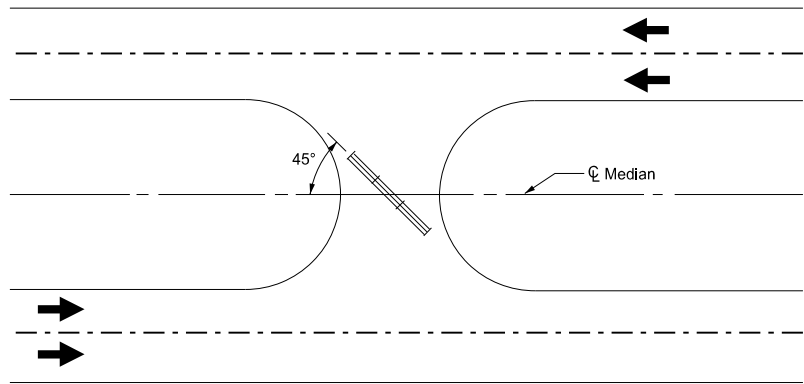


Notes:

1. Include all costs for construction signing and devices in other items.
2. Remove construction signs and channelizing devices daily and barricade median access during nonworking hours.
3. Provide a minimum distance of one mile between the work area and the crossover. Use interchange access when the distance between work area and interchange is less than two miles.
4. Do not allow construction traffic to decelerate until they are well into crossover lane.
5. Variables:
 - S = Numerical value of speed limit or 85th percentile.
 - W = The width of taper
 - L = Minimum length of taper, or SxW for freeways, expressways, and all other roads with speeds of 45 mph or greater, or WxSxS/60 for urban, residential, and other streets with speed of 40 mph or less
6. Space delineator drums, barricades or cones used for tapering traffic at dimension "S".
7. Sequencing Arrow Panels:
 - Place sequencing arrow panels at the beginning of the taper when possible. Where shoulder width does not provide sufficient room, move the panel closer to the work area and place on the roadway surface.
 - Use Type A on roadways with slow moving traffic speeds and low volume (25 mph or less and 750 ADT or less).
 - Use Type B on roadways with moderate traffic speeds and volumes (40 mph or less and 5000 ADT or less).
 - Use Type C on roadways with high traffic speeds and volumes (over 40 mph and over 5000 ADT).

ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

KEY	
	Sign
	Delineator Drum
	Sequencing Arrow Panel
	Type III Barricade



BARRICADE LOCATION DETAIL

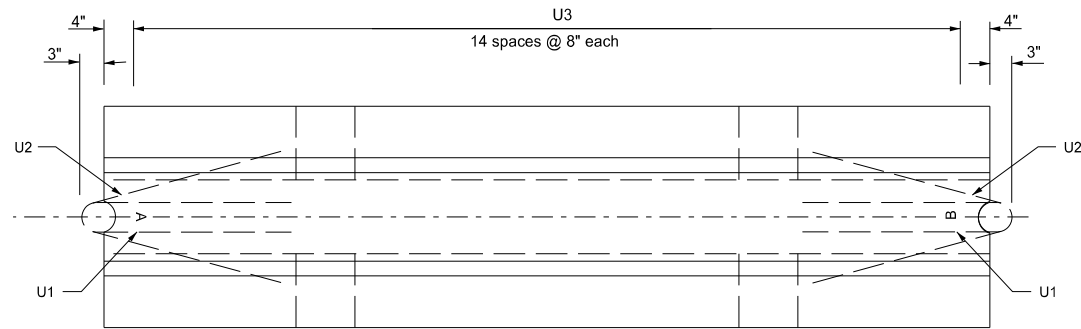
Install barricades at 45 degrees away from approaching traffic when median access is not in use.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
11-19-12	
REVISIONS	
DATE	CHANGE
06-24-14	Changed W5-9-48 to portable mounted.
09-06-19	Update Notes to active voice & New Design Engr PE Stamp.
11-01-19	Identified Shoulder Taper.

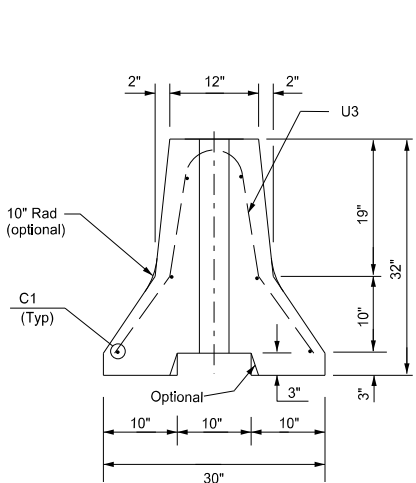
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PORTABLE PRECAST CONCRETE MEDIAN BARRIER
(TEMPORARY USAGE)

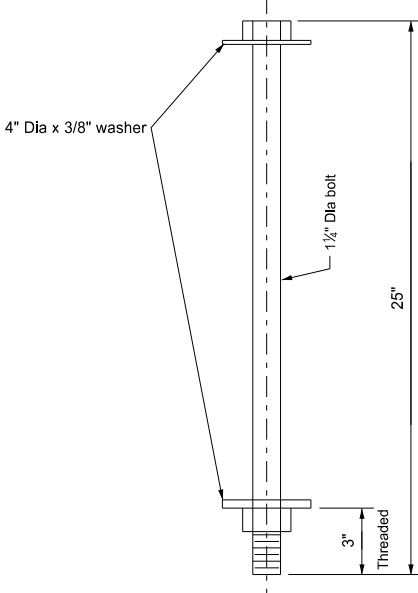
D-704-51



Plan View

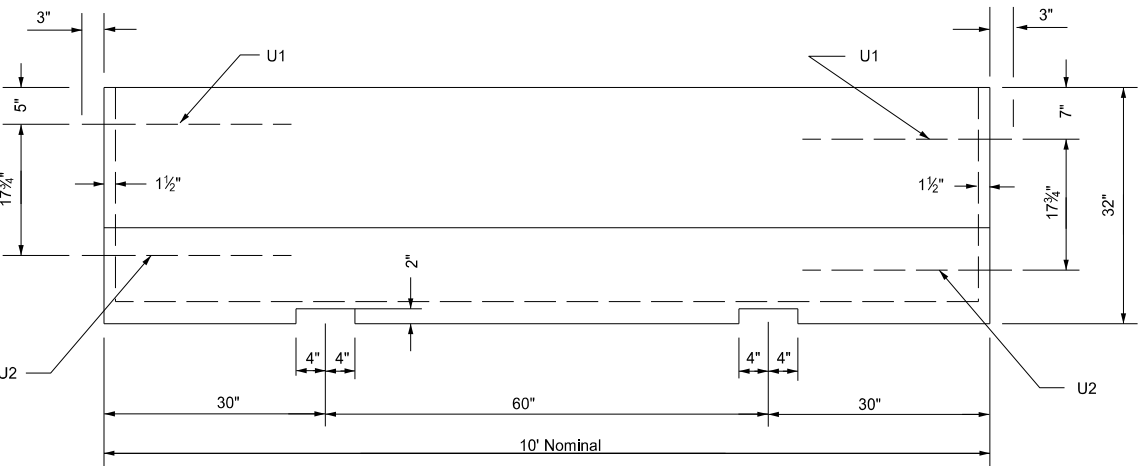


End View

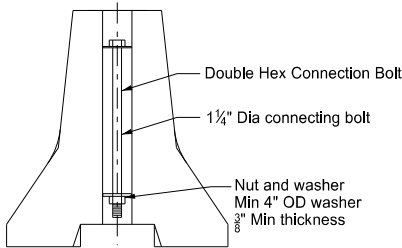


Connecting Bolt Detail

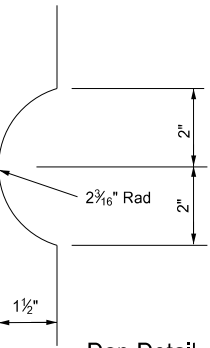
(One per 10 Ft section)



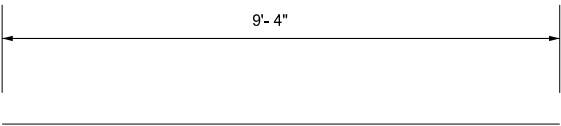
Side View



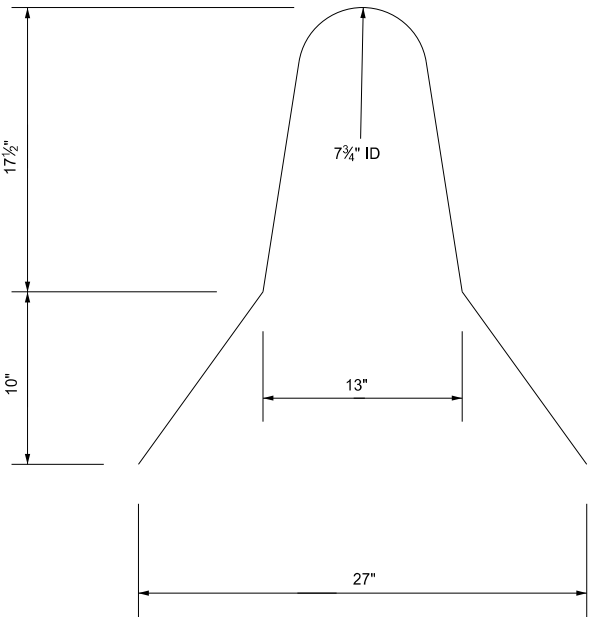
Bolt Connection Detail



Dap Detail



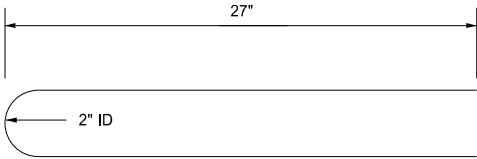
C1 Bar Detail



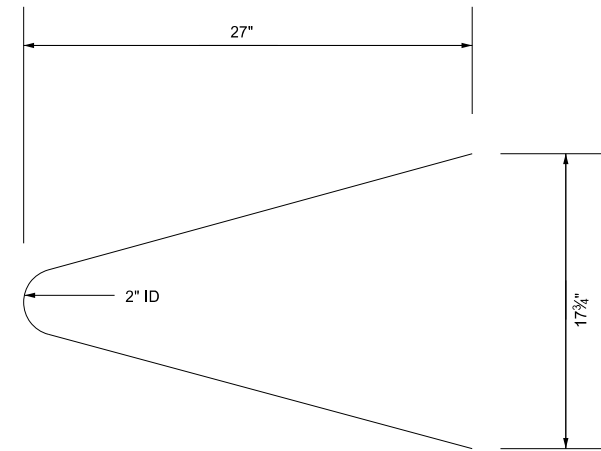
U3 Bar Detail

Notes:

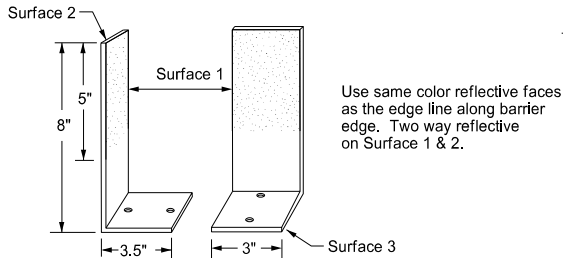
1. Galvanize all exposed hardware as per ASTM A153, except for the loop inserts.
2. Use AAE-3 Concrete.
3. Provide steel in accordance with Section 612 of NDDOT Standard Specifications.
4. Imprint barrier ends A and B as shown with 4 inch letters. Field match A end with B end.
5. Place barrier markers at the center of the barrier at 20' centers.
6. Connect barrier sections with 1 1/4" Dia A-307 double hex connecting bolt. Maintain bottom nut and washer connection for duration of barrier installation.
7. Place barrier to minimize openings between individual sections.



U1 Bar Detail



U2 Bar Detail



Barrier Marker Detail

Use same color reflective faces as the edge line along barrier edge. Two way reflective on Surface 1 & 2.

Reflective Tape

Use retroreflective, acrylic microprism material with acrylic backing, 3" wide, providing the following minimum optical performance with an observation angle of 0.1° measured in candlepower for the reflector:

Entrance Angle	Specific Intensity
Yellow - 4"	136
White - 4"	200

Adhesive

Use factory applied solid butyl rubber 1/8" thick, 2" wide on 2 1/4" wide release paper on surface 3 to temporarily mount markers to portable concrete barrier.

Bar List				
Mark	Size	No.	Length	Shape
C1	4	6	9'- 4"	Straight
U1	4	2	4'- 8"	Bent
U2	4	2	4'- 10 1/4"	Bent
U3	4	15	5'- 4"	Bent

Marker Body
Use high impact, weatherable engineering thermo-plastic material conforming to the following:

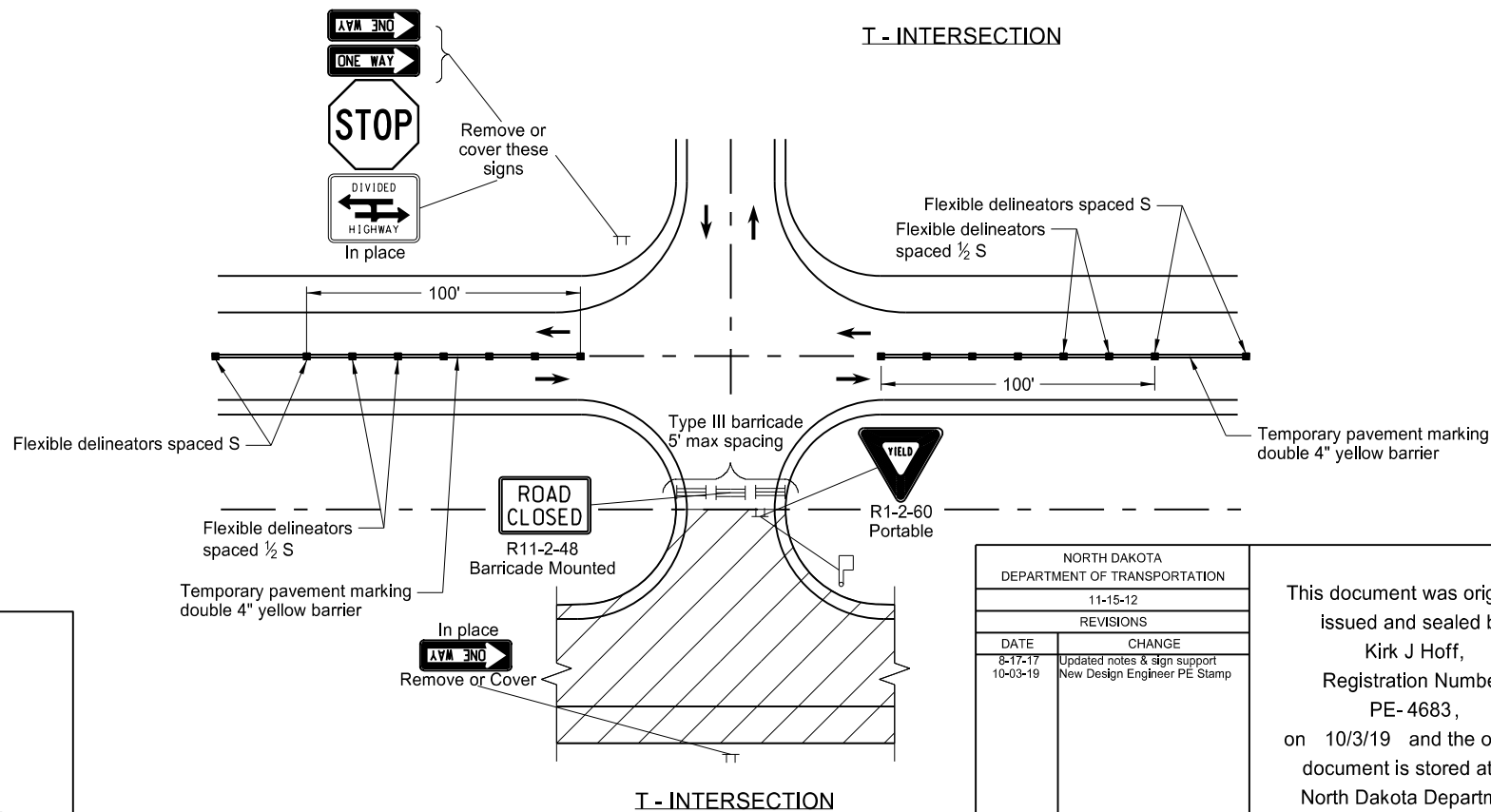
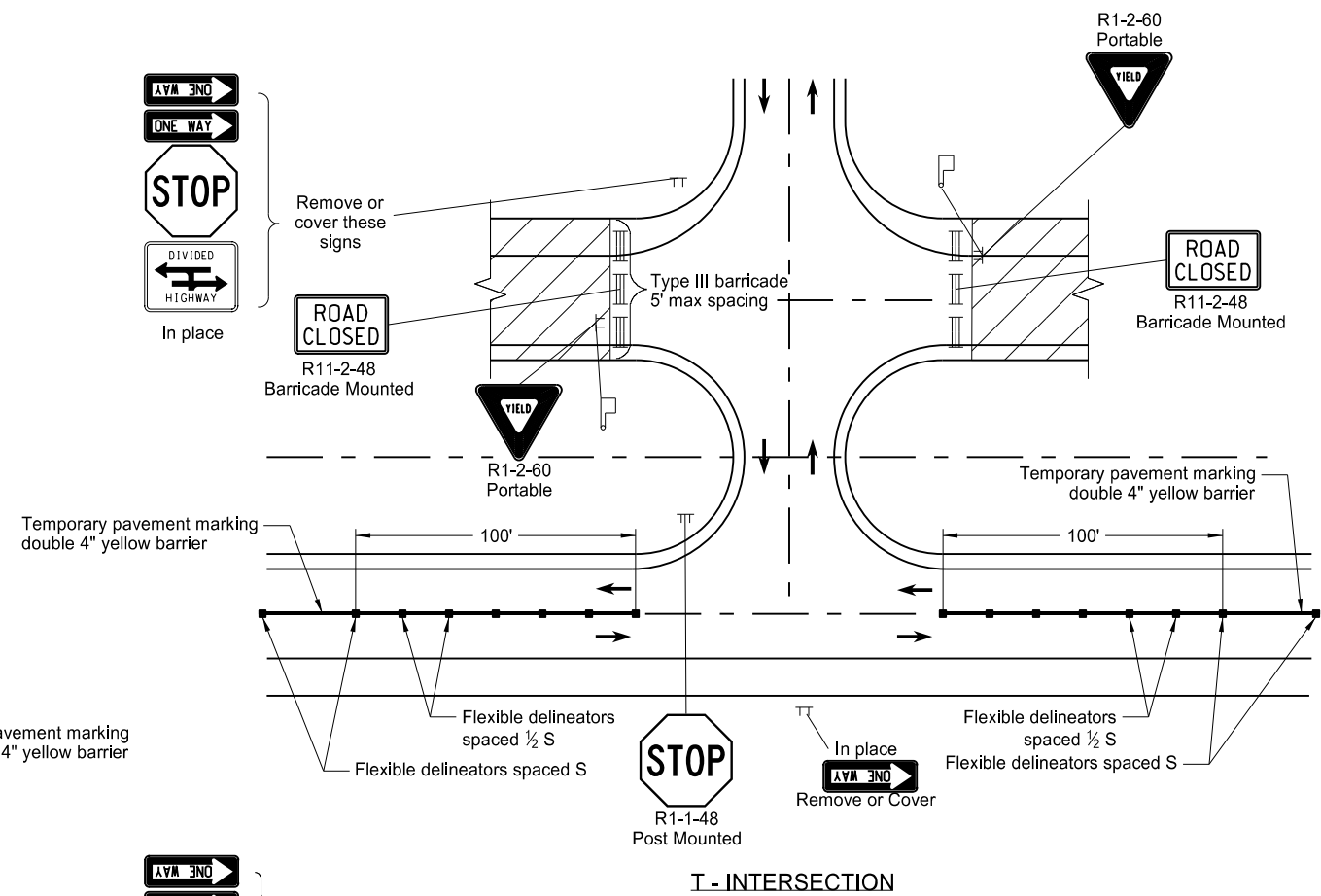
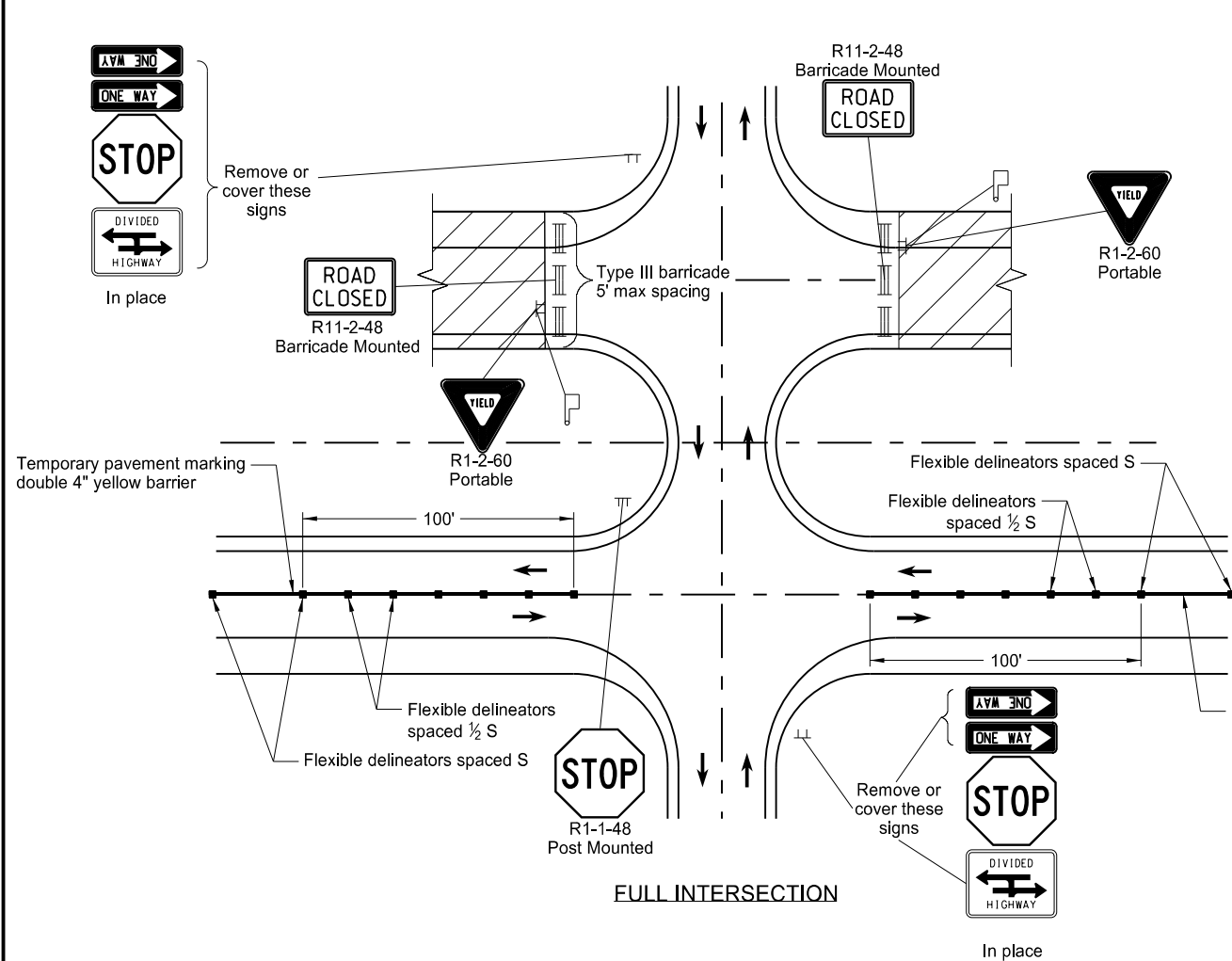
Property	Result	ASTM Test Method
Thickness (min)	.090"	—
Tensile strength (min psi) @ yield	5,500	D638
Impact strength @ -20°F (ft-lbs/in of notch)	3.2	D256 Method A
Impact strength @ 73°F (ft-lbs/in of notch)	14.0	D256 Method A
Flexural strength, PSI 1/4" @ 73°F	8,000	D790
Flexural modulus, PSI 1/4" @ 73°F	300,000	D790
Elongation @ yield	30%	D638

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
07-20-12	
REVISIONS	
DATE	CHANGE
9-27-17 11-01-19	Updated to active voice New Design Engr PE Stamp

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Registration Number
PE- 4683,
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ONE ROAD CLOSURE FOUR-LANE DIVIDED HIGHWAY
FOR ACCESS TO TWO-WAY TWO-LANE ROADWAY

D-704-63



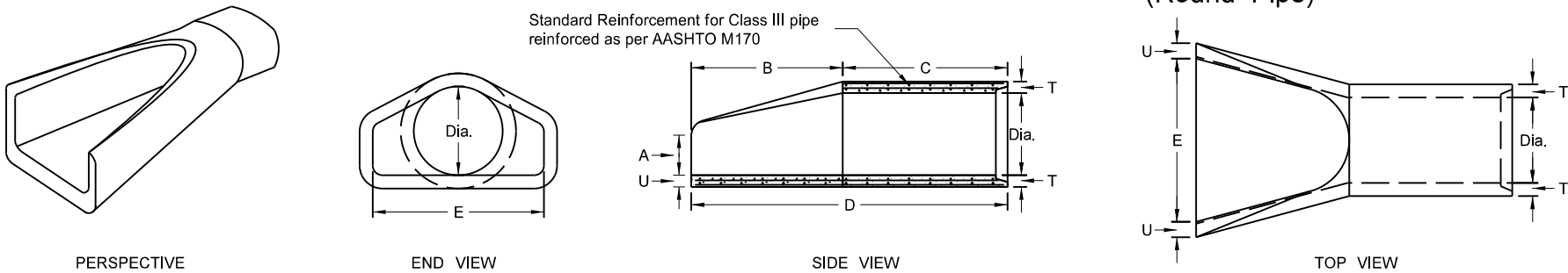
- Notes:
1. Use standard spacing for flexible delineators equal to the speed limit "S" established for the two lane two way roadway.
 2. Roadway under construction is expected to be closed to all traffic. If the contractor chooses to use the roadway under construction for access via the cross road or chooses to use the roadway under construction as a haul road, provide the following traffic control: Place yield signs for construction traffic at low volume crossings. Place yield sign and a flagger for construction traffic at high volume crossings. Do not stop public traffic on the crossroads for construction traffic. Engineer determines which cross roads are low or high volume.
 3. Place type of short term pavement markings shown on the plans.
 4. To gain access to the closed roadway, position barricades in a location that will not interfere with the sight distance of haul vehicles. Place barricades in their original position at the end of the work day.

KEY	
	Work Area
	Flagger
	Type III Barricade
	Sign
	Tubular Markers
	Sequencing Arrow Panel

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
11-15-12	
REVISIONS	
DATE	CHANGE
8-17-17	Updated notes & sign support
10-03-19	New Design Engineer PE Stamp

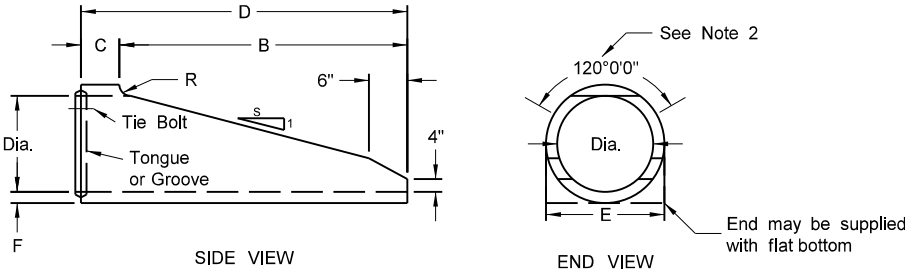
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REINFORCED CONCRETE PIPE CULVERTS AND END SECTIONS
(Round Pipe)



REINFORCED CONCRETE PIPE - FLARED END SECTION
Reinforcement to be equivalent to Class III RCP

TRAVERSABLE END SECTION							
DIA	B	C	D	E	F	R	S
15"	4"	9"	4'-9"	1'-7½"	2½"	3"	6
18"	5'-9"	9"	6'-6"	1'-11"	2½"	3"	6
24"	6"	1'	7"	2'-6"	3"	3"	4
30"	7'-6"	1'	8'-6"	3'-1"	3½"	3½"	4
36"	7'-3"	15"	8'-6"	3'-8"	4"	3"	4

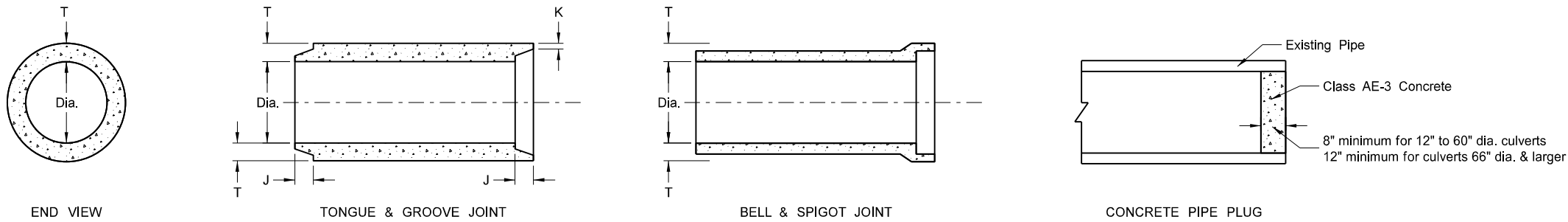


REINFORCED CONCRETE PIPE - TRAVERSABLE END SECTION
Reinforcement to be equivalent to Class III RCP

- NOTES (Traversable End Section):
1. Manufactured in accordance with applicable portions of ASTM C76/AASHTO M170.
 2. Reinforcement per Class III RCP with double reinforcement in the upper 120° of the full barrel portion.

FLARED END SECTION						
TERMINAL DIMENSIONS						
DIA	A	B	C	D	E	U
12	0'-4"	2'-0"	4'-0⅞"	6'-0⅞"	2'-0"	2"
15	0'-6"	2'-3"	3'-10"	6'-1"	2'-6"	2½"
18	0'-9"	2'-3"	3'-10"	6'-1"	3'-0"	2½"
21	0'-9"	3'-0"	3'-1"	6'-1"	3'-6"	2½"
24	0'-9½"	3'-7½"	2'-6"	6'-1½"	4'-0"	3"
27	0'-10½"	4'-0"	2'-1½"	6'-1½"	4'-6"	3½"
30	1'-0"	4'-6"	1'-7¾"	6'-1¾"	5'-0"	3½"
36	1'-3"	5'-3"	2'-9"	8'-0"	6'-0"	4"
42	1'-9"	5'-3"	2'-9"	8'-0"	6'-6"	4½"
48	2'-0"	6'-0"	2'-0"	8'-0"	7'-0"	5"
54	2'-3"	5'-5"	2'-9¼"	8'-2¼"	7'-6"	5½"
60	2'-11"	5'-0"	3'-3"	8'-3"	8'-0"	5"
66	2'-6"	6'-0"	2'-3"	8'-3"	8'-6"	5½"
72	3'-0"	6'-6"	1'-9"	8'-3"	9'-0"	6"
78	3'-0"	7'-6"	1'-9"	9'-3"	9'-6"	6½"
84	3'-0"	7'-6½"	1'-9"	9'-3½"	10'-0"	6½"
90	3'-5"	7'-3½"	2'-0"	9'-3½"	11'-0"	6½"

All Classifications of Round Concrete Pipe						
Internal Dia. of Pipe in Inches	Cross-Sectional Water Area	Weight per Lin. Foot of Pipe Std. Wall	Joint J Groove End Min./Max.	Joint K Tongue Min.	Minimum Wall Thickness (T)	
Dia	Sq. ft.	Lbs.	In.	In.	In.	
12	0.79	92	1⅞-2⅞	¾	2	
15	1.23	127	1¾-2¾	⅞	2½	
18	1.77	168	1⅞-2⅞	1	2½	
21	2.40	214	1⅞-3⅞	1⅞	2½	
24	3.14	265	2¾-3¾	1⅞	3	
27	3.98	322	2¾-4	1¼	3½	
30	4.91	384	3¼-4¼	1¼	3½	
33	5.94	452	3¼-4¼	1½	3¾	
36	7.07	524	3¼-4¼	1½	4	
42	9.62	685	3¾-4¾	1¾	4½	
48	12.57	685	3¾-4¾	1⅞	5	
54	15.90	1070	4½-5½	2	5½	
60	19.63	1296	4½-5½	2¼	6	
66	23.76	1542	5-6	2⅞	6½	
72	28.27	1810	5½-6¾	2⅞	7	
78	33.18	2098	6¼-7¼	2⅞	7½	
84	38.48	2410	5½-7¾	3⅞	8	
90	44.18	2793	6¾-8½	3⅞	8½	
96	50.27	3092	7-8¼	3½	9	
102	56.75	3466	7-8¼	3½	9½	
108	63.62	3864	7¼-8½	3¾	10	



CIRCULAR PIPE

JOINTS FOR REINFORCED CONCRETE PIPE

- NOTES:
1. All reinforcing steel shall meet AASHTO M170 requirements.
 2. All circular, longitudinal, and elliptical reinforcement shall be assembled and securely fastened in cage fashion so as to maintain reinforcement in exact shape and correct positions within the forms.
 3. Laying length of pipe: 12" to 66" (incl.) = not less than 4 feet
66" to 108" (incl.) = not less than 6 feet
 4. Joints shall be sealed with rubber gaskets or with sealer approved by the engineer whenever pipe are specified for storm drain or sanitary sewers.
 5. For Class IV and Class V reinforced concrete pipe and end section sizes which do not have reinforcement specified by AASHTO M170, shop drawings and design calculations shall be prepared and sealed by a Professional Engineer and submitted for the Engineer's review.

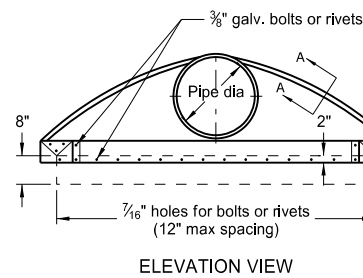
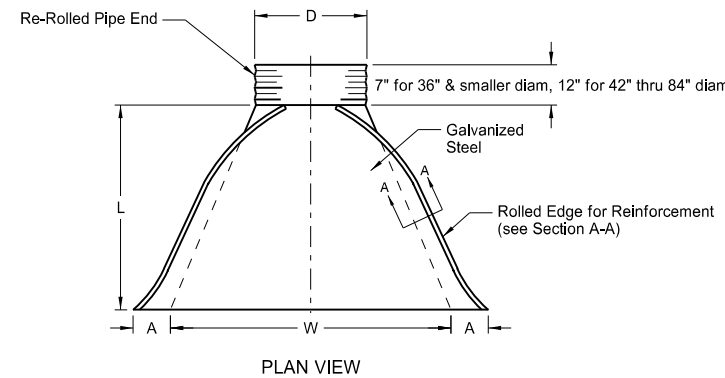
SEE STANDARD DRAWING D-714-22 FOR DETAILS OF CONCRETE PIPE TIES (TIE BOLTS).

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
05-12-14	
REVISIONS	
DATE	CHANGE
01-21-15 11-21-16	Revised Note 5 Revised End Section Dimensions

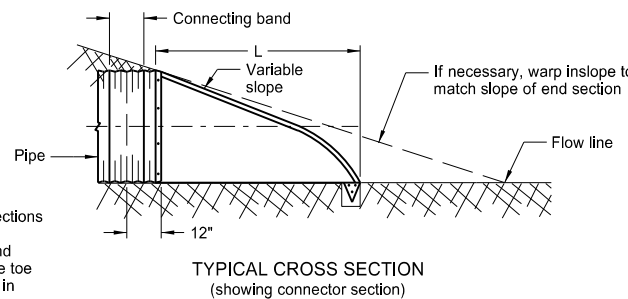
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ROUND CORRUGATED STEEL PIPE CULVERTS AND END SECTIONS

D-714-4



Corner plate
Galvanized toe plate required on end sections for pipe of 30" diameter or larger. Thickness of toe plate to be same as end section. Where toe plate is required, the toe plate, bolts, and nuts are to be included in price bid for end sections.



PIPE DIA.	GALV. THICK.	END SECTION DIMENSIONS					APPROX. SLOPE RATE	BODY
		A	B	H	L	W		
IN	IN	IN	IN	IN	IN	IN		
15	0.064	7	8	6	26	30	2 1/2:1	1
18	0.064	8	10	6	31	36	2 1/2:1	1
24	0.064	10	13	6	41	48	2 1/2:1	1
30	0.079	12	16	8	51	60	2 1/2:1	1 or 2
36	0.079	14	19	9	60	72	2 1/2:1	2
42	0.109	16	22	11	69	84	2 1/2:1	2
48	0.109	18	27	12	78	90	2 1/2:1	2
54	0.109	18	30	12	84	102	2:1	2
60	0.109	18	33	12	87	114	1 1/2:1	3
66	0.109	18	36	12	87	120	1 1/2:1	3
72	0.109	18	39	12	87	126	1 1/3 :1	3
78	0.109	18	42	12	87	132	1 1/4:1	3
84	0.109	18	45	12	87	138	1 1/6 :1	3

* These sizes have 0.109" sides and 0.138" center panels.

* * Pipe diameter is equal to dimension "D" of end section.

Manufacturers tolerances of above dimensions will be allowed.

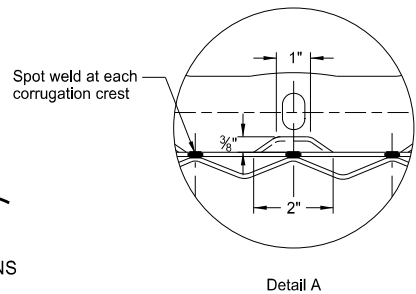
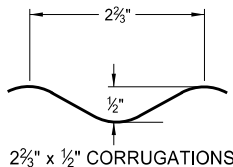
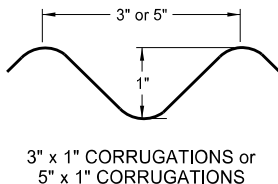
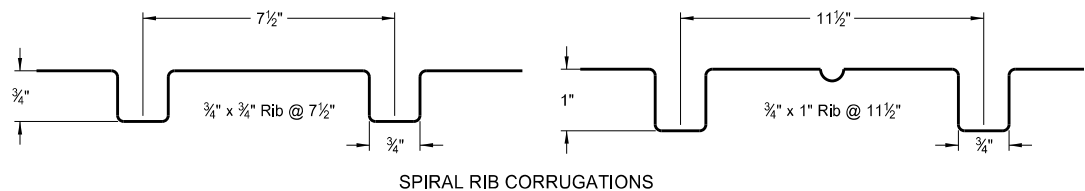
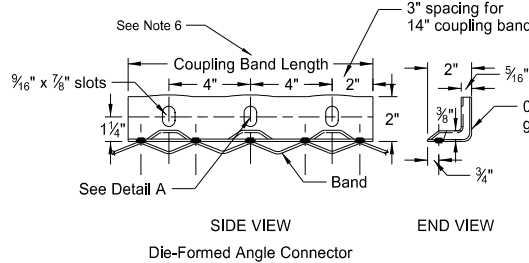
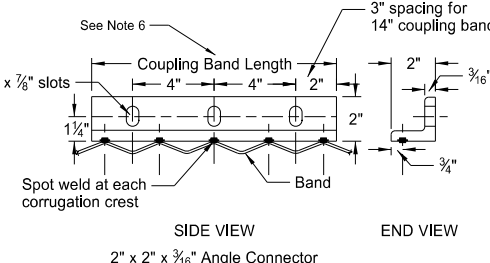
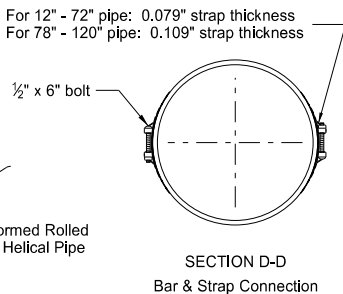
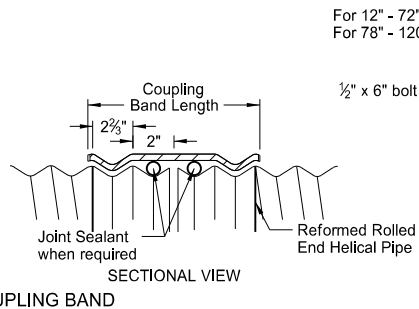
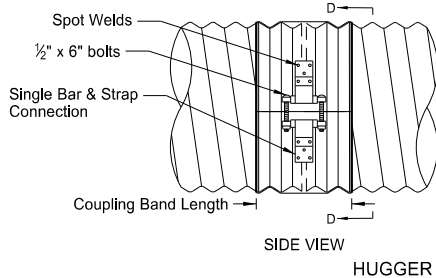
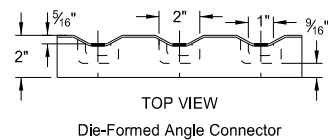
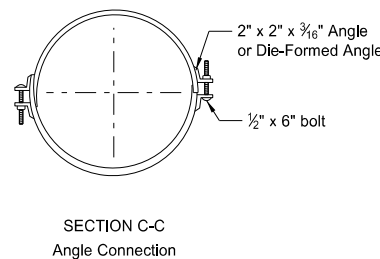
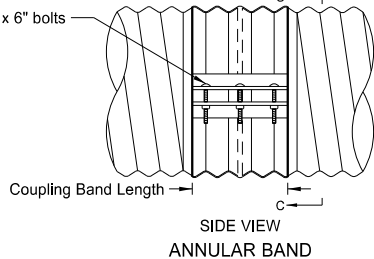
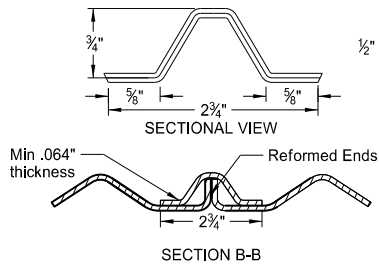
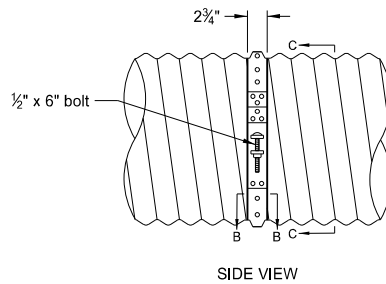
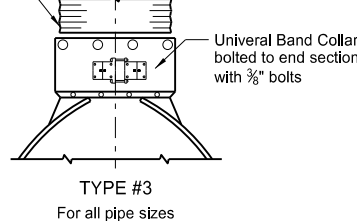
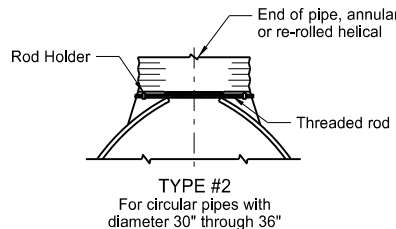
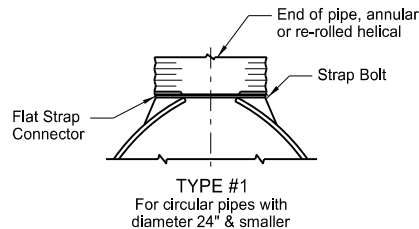
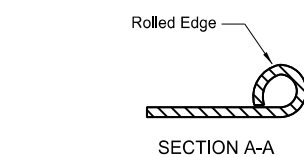
Splices to be the lap riveted type.

Multiple panel bodies shall have lap seams which are to be tightly joined with 3/8" dia. galv. bolts or rivets. Nuts to be torqued to 25 foot-lbs ±.

NOTES:

- Pipes and connecting bands shall conform to applicable sections of NDDOT Standard Specifications and to AASHTO M-36.
- Top edge of all end sections to have rolled edges for reinforcement (see Section A-A). The reinforced edges are to be supplemented with 2" x 2" x 1/4" galv. angle for 60" through 72" dia. and 2 1/2" x 2 1/2" x 1/4" galv. angle for 78" and 84" dia.. Angles to be attached by galv. 3/8" dia. bolts and nuts. Angles are to extend from pipe to the corner wing bend.
- Elongated pipes shall be factory preformed so that the vertical diameter shall be 5% greater and the horizontal diameter 5% less than a circular pipe.
- Coupling bands shall be two-piece for pipes larger than 36" as shown in Section C-C & D-D details. For pipes 36" and smaller, a one-piece band is acceptable.
- 1/2" x 8" bolts may be used as a substitute for the 1/2" x 6" bolts shown in the details.
- Coupling bands wider than 14" may be used if a minimum of four 1/2" bolts with maximum spacing of 5 1/2" are used for the connection.
- Length of spot welds shall be minimum 1/2".

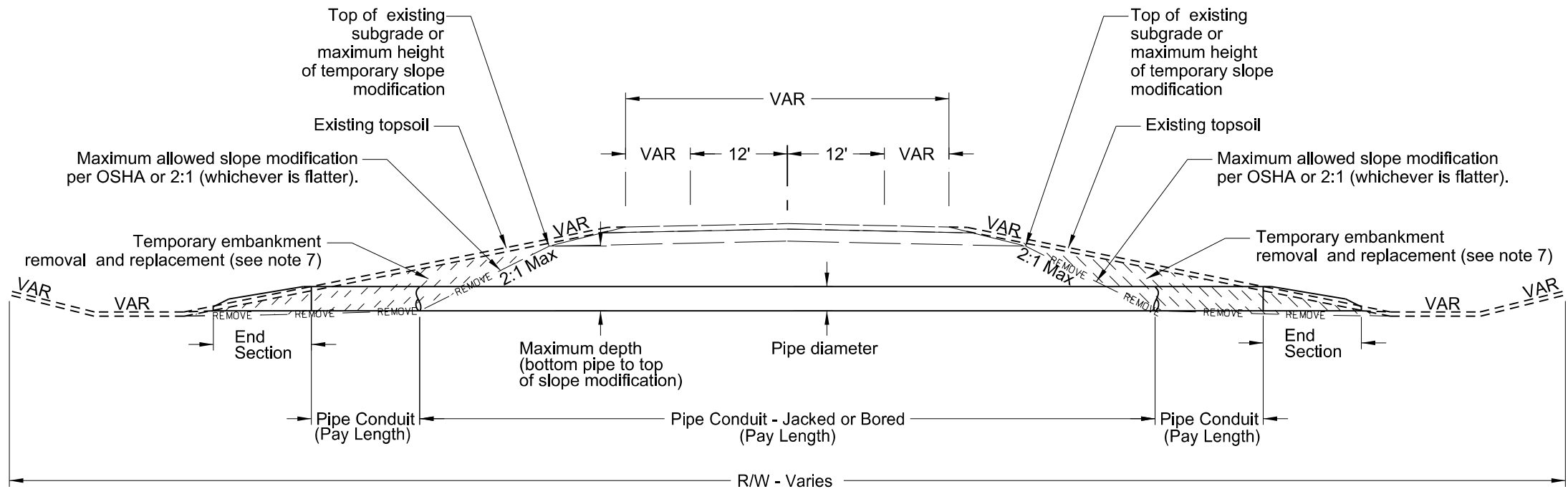
COUPLING BAND DIMENSIONS				
COUPLING TYPE	CORRUGATION PITCH x DEPTH	PIPE SIZE	COUPLING BAND LENGTH	MIN. BAND THICKNESS
Hat Band	2 2/3" x 1/2"	12" - 48"	2 3/4"	.064"
Annular Band	2 2/3" x 1/2"	12" - 72"	12"	.052"
		78" - 84"	12"	.079"
Hugger Band	2 2/3" x 1/2" Rerolled End	12" - 72"	10 1/2"	.052"
		78" - 84"	10 1/2"	.079"
	3" x 1" Rerolled End	48" - 120"	10 1/2"	.052"
		5" x 1" Rerolled End	48" - 120"	.064"



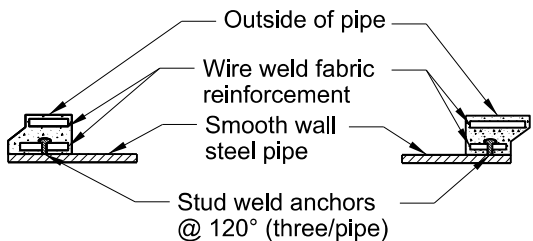
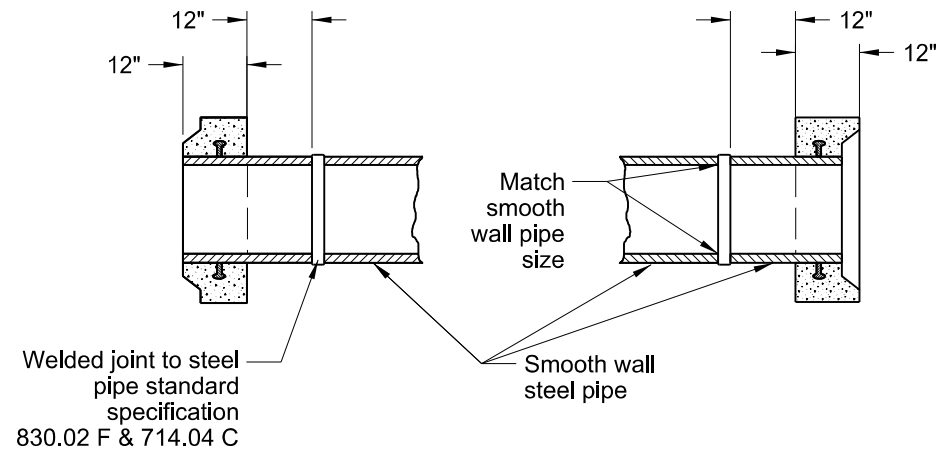
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
08-06-13	
REVISIONS	
DATE	CHANGE
01-07-14	End Section Plan View
02-27-14	3" x 1" Corrugation Detail

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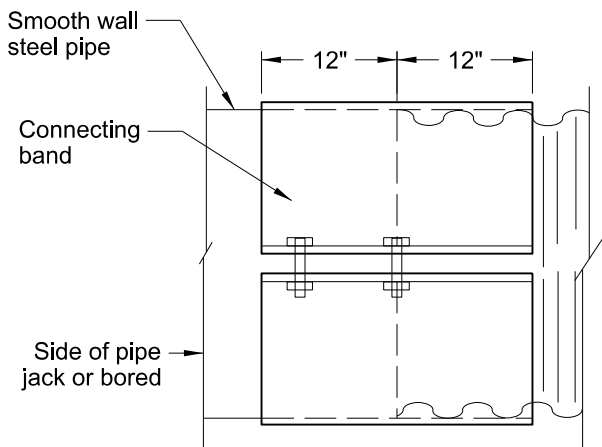
JACKED AND BORED PIPE



JACKED AND BORED PAY LENGTH



STANDARD COUPLER FOR JOINING SMOOTH WALL STEEL PIPE TO REINFORCED CONCRETE PIPE



STANDARD CONNECTING BAND FOR JOINING SMOOTH WALL STEEL PIPE TO CORRUGATED PIPE

Table of Minimum Wall Thicknesses for Smooth Walled Steel Pipe Through Roadway Embankment	
Diameter of Pipe	Minimum Wall Thickness
24 Inches	0.312 Inch
30 Inches	0.406 Inch
36 Inches	0.469 Inch
42 Inches	0.500 Inch
48 Inches	0.563 Inch
54 Inches	0.656 Inch
60 Inches	0.719 Inch
66 Inches	0.813 Inch
72 Inches	0.875 Inch

NOTES:

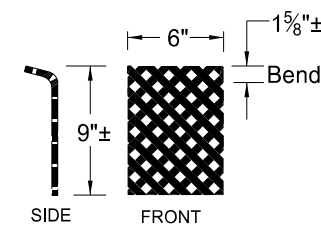
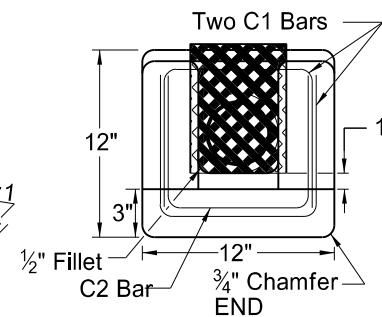
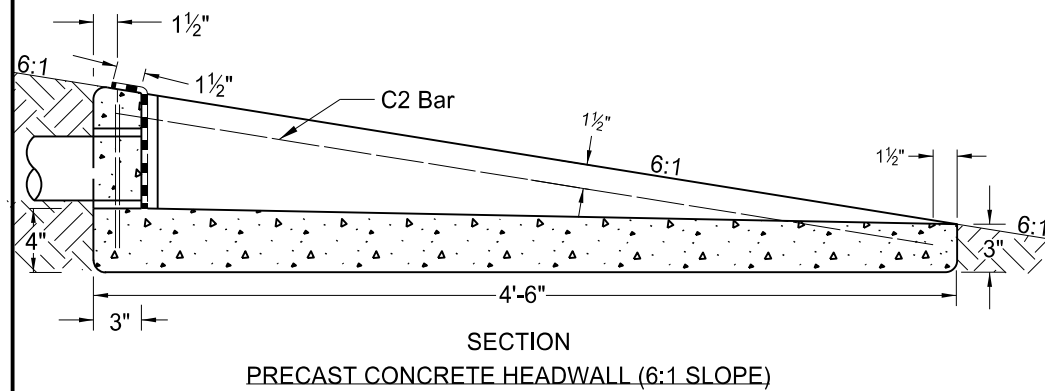
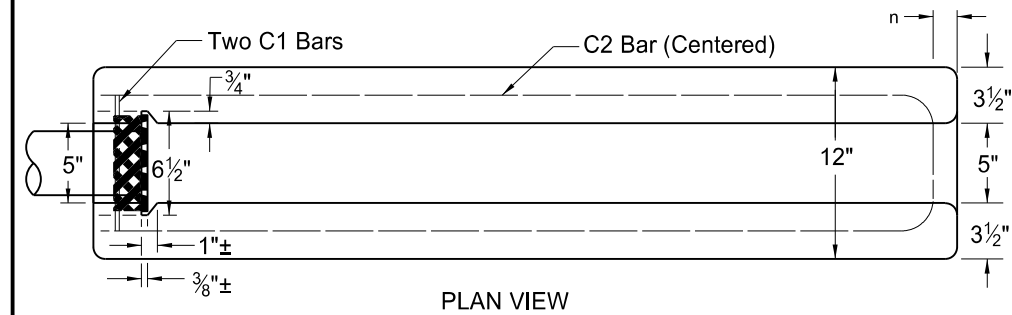
- The method used to install the pipe indicated as jacked on the plans shall be left to the discretion of the contractor. The boring or jacked methods are acceptable. If the boring method is used, the contractor may use smooth wall steel pipe in lieu of RCP. Jacked concrete pipe sections shall be the class required for the height of fill, but concrete compressive strength shall be a minimum of 6,000 psi or greater. If smooth walled steel pipe is to be used, this material shall be welded steel pipe of new material, meeting ASTM Specifications A-139, Grade B with minimum yield strength of 35,000 psi. The Table of Minimum Wall Thicknesses for Smooth Walled Steel Pipe Through Roadway Embankment shall be used.
- Pipe culverts that are bored or jacked shall conform to section 714 and section 830 of the standard specifications.
- Pipe culverts shall be installed using equipment that encases the hole as the earth is removed. Boring or jacking without the concurrent installation of the pipe will not be permitted.
- Pipe shall extend through the undisturbed fill and shall be installed so as not to disrupt traffic nor damage roadway grade and surface. Contractor shall ensure proper traffic control and traffic safety measures are put into place to protect the traveling public throughout the jacking or boring process.
- The encased hole shall not be more than 0.1 foot greater than the outside diameter of the pipe.
- Use of water in the process of boring or jacking is prohibited.
- Temporary removal and replacement of embankment shall be included in price bid for Pipe Conduit - Jacked or Bored. Temporary removal of embankment may be allowed up to a maximum of 2:1, and shall not be into the existing pavement section (base, pavement, etc). Contractor is responsible for protection and stability of the slope throughout the jacking or boring process.
- Proper cushioning material shall be inserted between the jack and pipe. Damaged ends that result in an unsatisfactory joint when the additional sections of pipe are placed, shall be rejected and removed, and a new section shall be installed.
- The boring or jacking shall start from the low or downstream end, be made in straight lines, to the grade and alignment as shown on the plans. The flow line elevation at the starting point for boring or jacking shall be within 0.1 ft. of staked grade; the flow line shall not be reversed at any point; and the line and grade at any point within the pipe shall not vary by more than 0.5 ft. from the line and grade designated.
- Openings more than 1/4 inch (5 mm) in width between adjacent sections of concrete pipe shall be filled with 1:2 cement/sand mortar. All concrete pipe sections and end sections shall be tied in accordance with standard drawing D-714-22. All steel sections shall be welded continuously around their periphery in accordance with Standard Specification 830.02 F & 714.04 C.
- Once the pipe jacking has begun, proceed with the operation without interruption to prevent the pipe from becoming firmly set in the embankment.
- The culvert consists of separate bid items for each portion: "Pipe Conduit XXIn - Jacked or Bored" and "Pipe Conduit XXIn". The pay lengths of the pipe bid items are as shown for the type and size specified per linear foot. Connecting bands or Couplers shall be included in the unit price bid for "Pipe Conduit XXIn - Jacked or Bored". The required materials, labor, and equipment to complete the work shall be included in the price bid for the above bid items.

Note: This Standard Drawing only applies to jacked and bored pipe under a roadway embankment. Additional coordination and design is needed for railroad embankments.

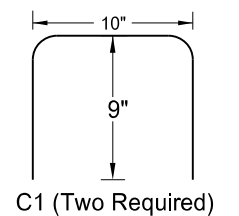
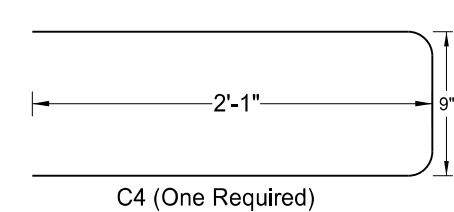
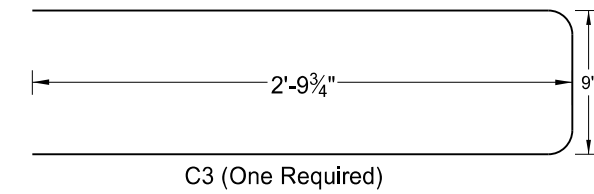
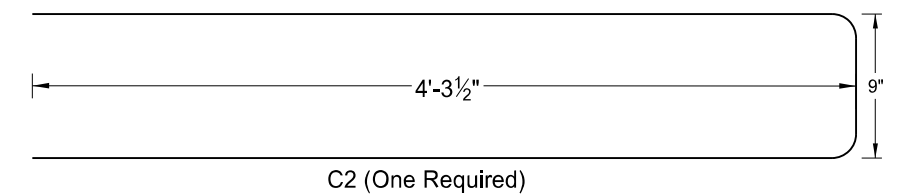
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
02-28-2014	
REVISIONS	
DATE	CHANGE
07-07-2014	Revise Notes

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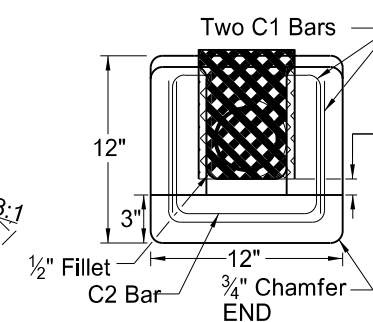
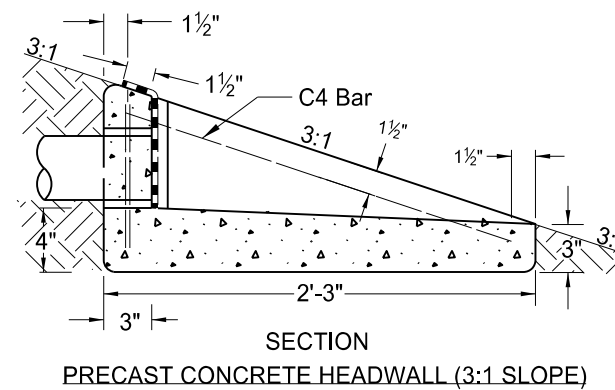
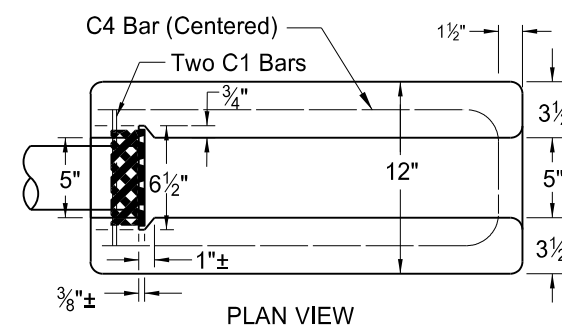
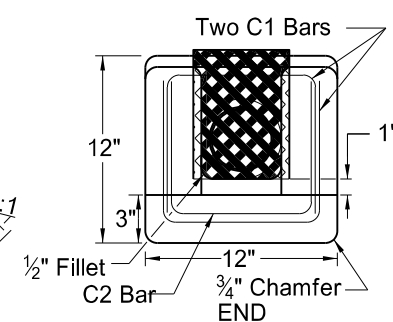
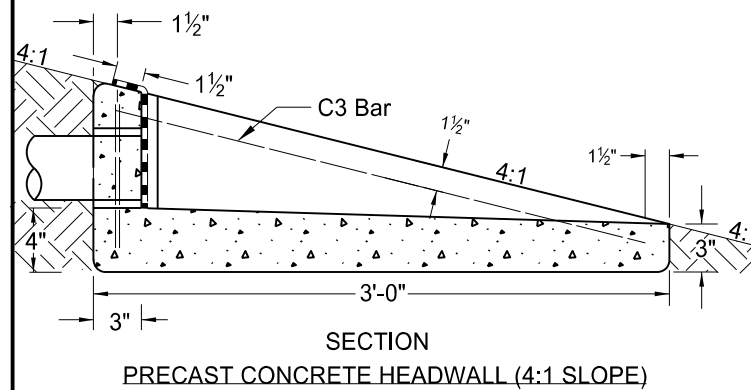
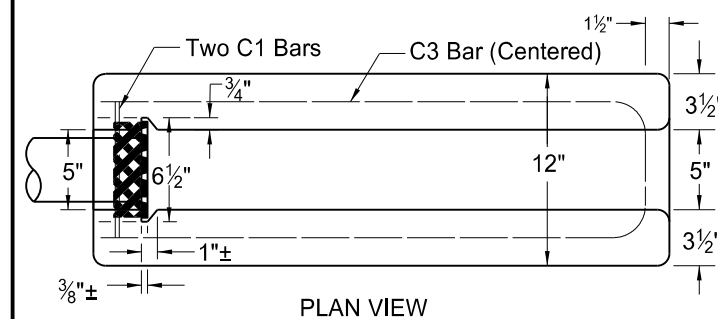
PRECAST CONCRETE HEADWALL DETAILS

RODENT SCREEN

Dimensions are approximate to allow bend and a snug fit in headwall slot



BENT BAR DETAILS



NOTES:

RODENT SCREEN: Fabricate rodent screen from flattened expanded metal with screen openings of approximately 0.25 square inches. Use 16 ga metal, hot dip galvanized after fabrication, for the screen.

REINFORCING BARS: Use No. 4 deformed steel reinforcing bars.

BENT BARS: Bent bar dimensions given out to out.

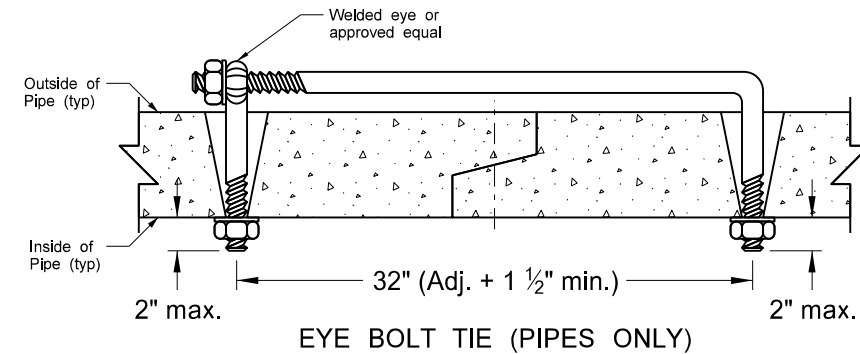
SLOPE: Match headwall slope to foreslope.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-27-2010	
REVISIONS	
DATE	CHANGE
12/02/2020	Removed drainable base details Added 4:1 and 3:1 Headwalls

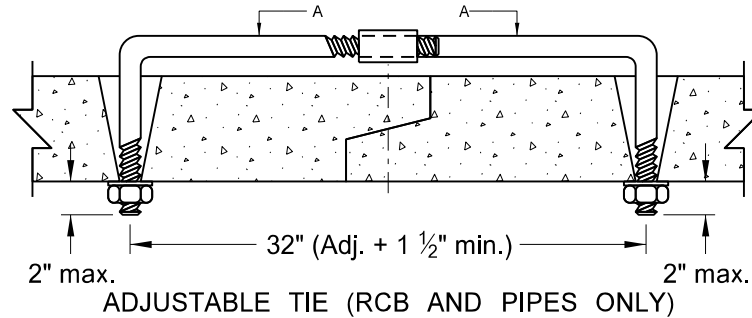
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Kirk J Hoff,
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PE683 ,
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CONCRETE PIPE, CATTLE PASS, OR
PRECAST CONCRETE BOX CULVERT TIES

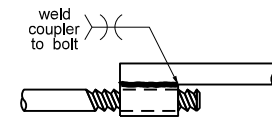
D-714-22



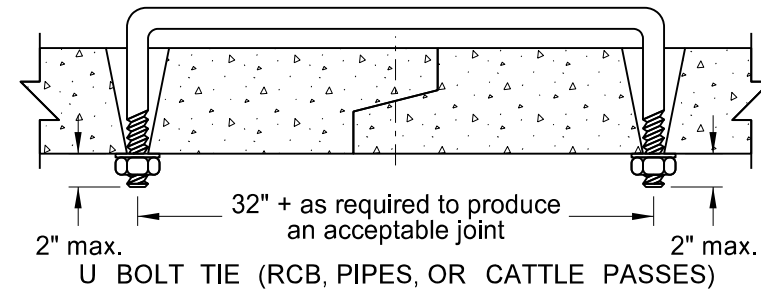
EYE BOLT TIE (PIPES ONLY)



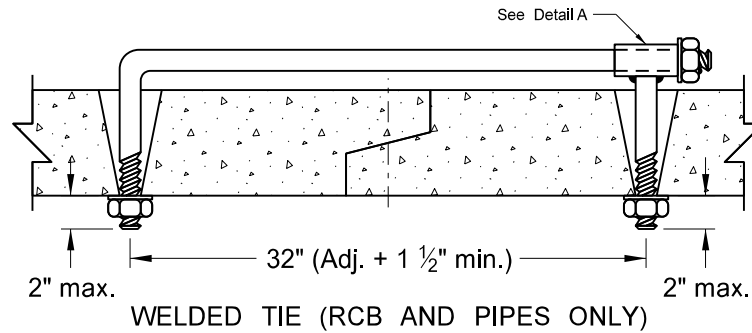
ADJUSTABLE TIE (RCB AND PIPES ONLY)



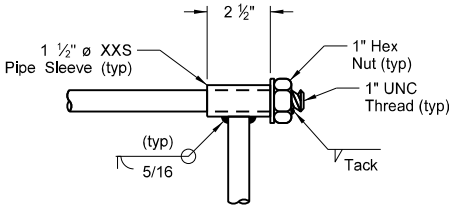
SECTION A-A



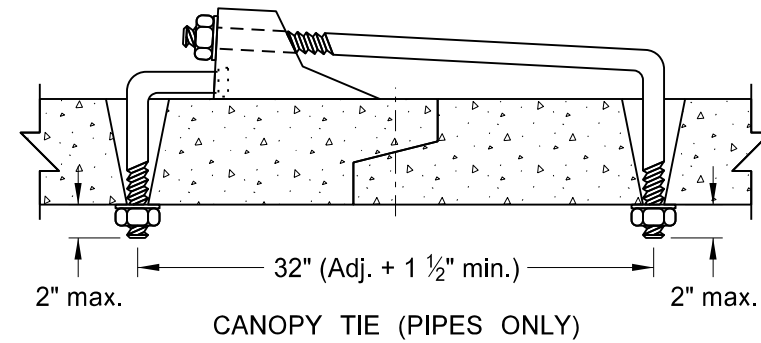
U BOLT TIE (RCB, PIPES, OR CATTLE PASSES)



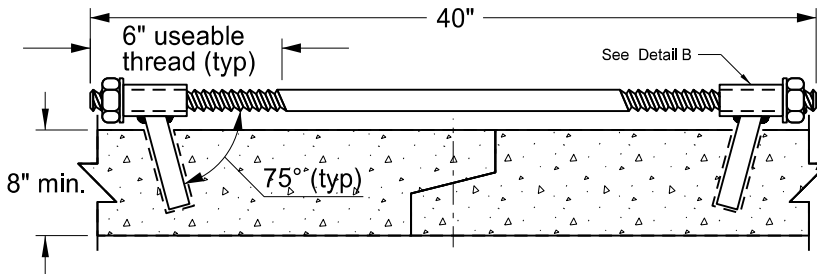
WELDED TIE (RCB AND PIPES ONLY)



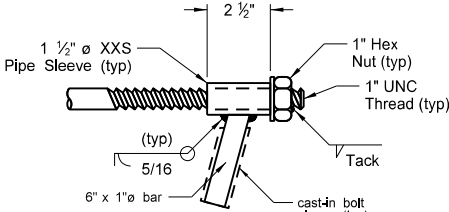
DETAIL A



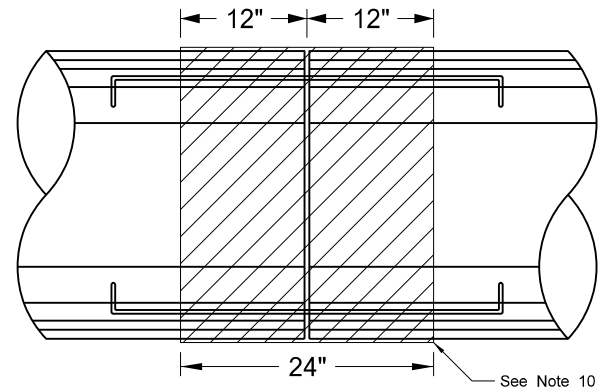
CANOPY TIE (PIPES ONLY)



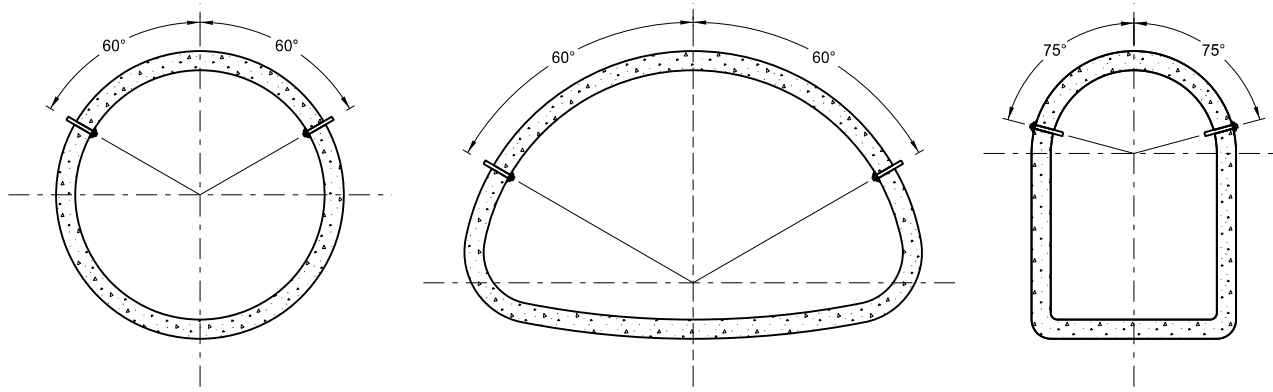
HIDDEN TIE (RCB ONLY)



DETAIL B



PLAN VIEW (PIPES ONLY)



END VIEW

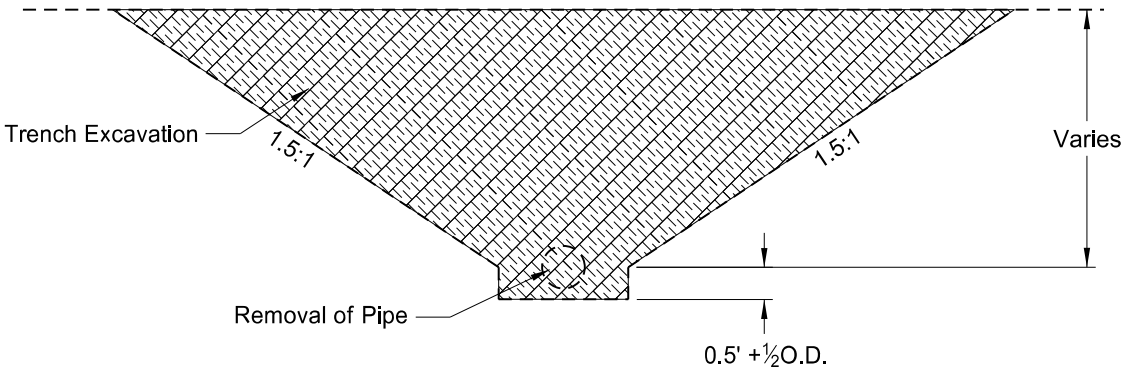
REQUIRED SIZE OF TIE BOLTS		
Pipe Size	Thread ϕ	XXS Pipe Sleeve Inner ϕ
18" - 24"	$\frac{5}{8}$ " See note 3	$\frac{3}{4}$ "
30" - 66"	$\frac{3}{4}$ "	1"
72" - 120"	1"	1 $\frac{1}{4}$ "
RCB/Cattle Pass		

- NOTES:
- The pipe size listed is the inside diameter of round pipe or the equivalent diameter of pipe arch.
 - Insert pipe ties from the inside of the pipes and grout in place for Cattle Pass and Jacked and Bored pipes. Jacked and bored pipes with a diameter of 24" or less do not require pipe ties.
 - Nuts and washers are not required on Jacked and Bored pipes or pipes with a 24" diameter or less. Insert and grout tie bars into place where nuts and washers are not used.
 - Do not use pipe ties to pull the pipe or RCB sections tight. The ties are only for holding sections together.
 - Use only tie bolt assemblies that have been hot dip galvanized in accordance with ASTM A 153.
 - Holes in pipes to accommodate tie bolts can be precast or drilled. Tapered holes are permitted when precast. Use holes that have a diameter $\frac{1}{4}$ " larger than the diameter of the thread. In precast RCB's, use holes that contain cast-in bolt sleeves with an inside diameter of 1 $\frac{1}{4}$ ".
 - Select the type of tie bolt used from those shown.
 - Include the cost of precasting or drilling the required holes and furnishing and installing the tie bolts in the price bid for the appropriate conduit or RCB pay item.
 - Tie all centerline and approach RCP culvert joints. Tie the first three joints including the end section of all free ends of storm drain systems. Free ends are defined as any storm drain end which does not terminate at an inlet or manhole. Outfall culverts with end sections which drain adjacent ditches are examples of free ends.
 - Place joint wrap prior to installing ties. Firmly secure the wrap around the full perimeter. For concrete pipes, overlap the joint by 12" in both directions. For box culverts, use a waterproof membrane that meets ASTM C877 (Type III). Provide a membrane that is a minimum of 12" wide and center it at the joint. Provide a minimum overlap of 2.5" at the seams.
 - Use tie bolts that conform to ASTM A 36. Use heavy hex nuts that conform to ASTM A 563. Use washers that conform to ASTM F 436, Type 1. Use welded pipe sleeves and cast-in bolt sleeves that conform to ASTM A 53, Grade B.
 - Tie RCB's at locations shown on the plans.

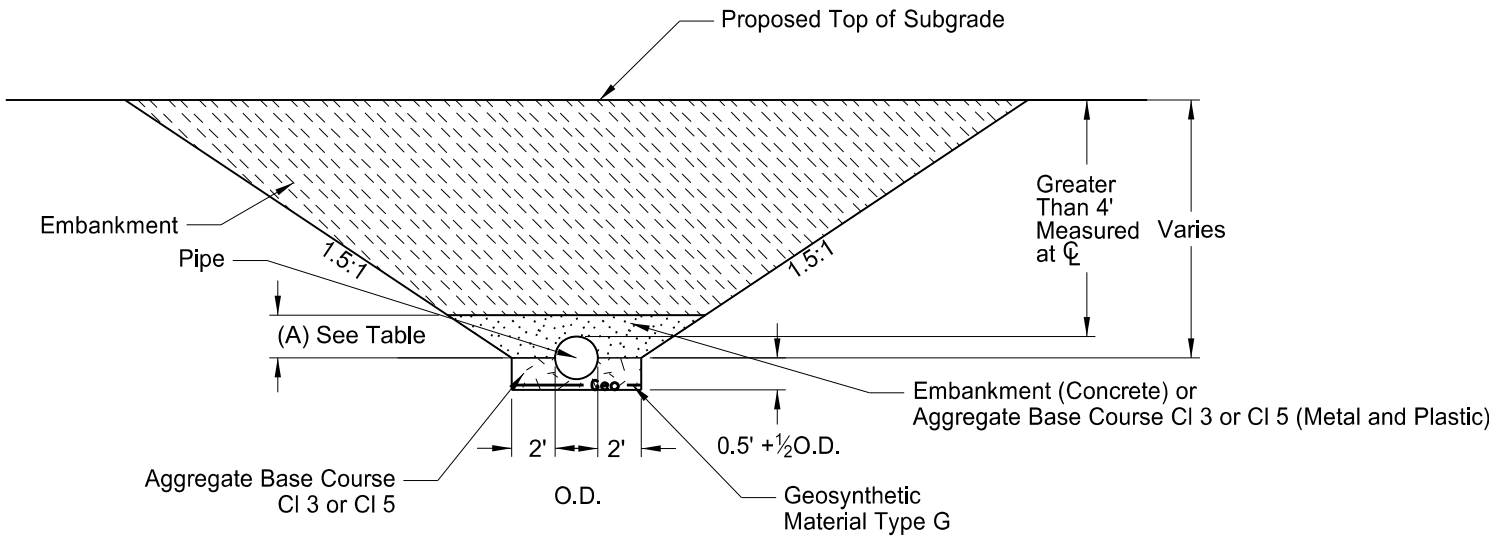
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
3-18-14	
REVISIONS	
DATE	CHANGE
7-21-15	Note 8
6-6-17	Notes 2-11, Table, Title, Labels
8-11-21	Notes 2-12, Table, Label

This document was originally issued and sealed by Jonathan D. Ketterling, Registration Number PE-4684, on 08/11/21 and the original document is stored at the North Dakota Department of Transportation

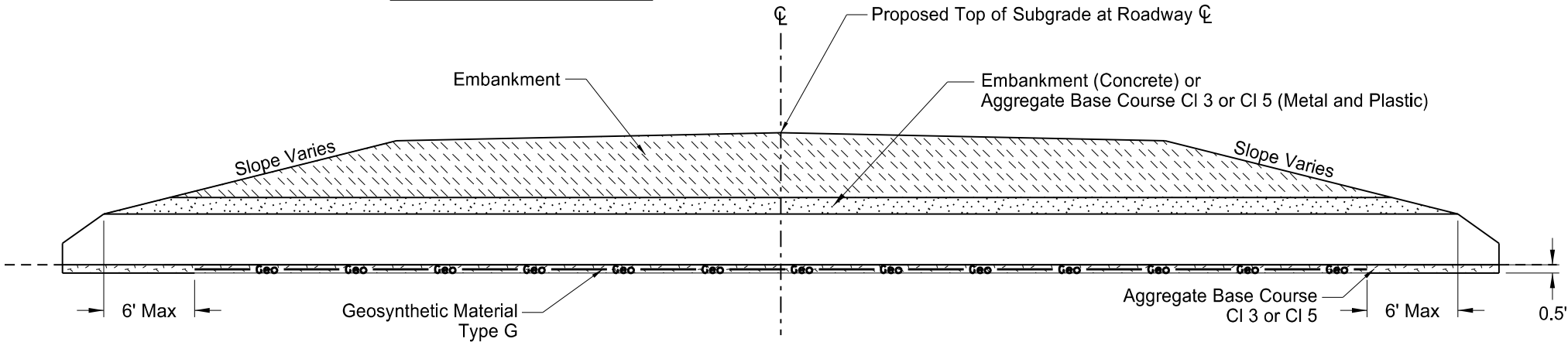
TRANSVERSE MAINLINE PIPE INSTALLATION DETAIL
PIPES MORE THAN 4 FEET BELOW TOP OF SUBGRADE



EXCAVATION DETAIL



INSTALLATION DETAIL



CROSS SECTION

Pay Items

- 1) Pipe*
- 2) Geosynthetic Material Type G
- 3) Removal of Pipe (if required)

*Included in Pipe Pay Item

- 1) Pipe
- 2) Trench excavation
- 3) Aggregate Base Course CI 3 or CI 5
- 4) Embankment

NOTES:

- 1) This drawing applies to new/replaced mainline and paved intersection roadways (including ramps). It does not include pipes in approaches.
- 2) Embankment may be either Borrow Excavation or Common Excavation - Type A.

Backfill Dimensions	
Pipe Materials	Dimension (A)
Concrete	0.5 O.D.
Metal and Plastic	0.5 O.D. + 1 Foot

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
7-26-13	
REVISIONS	
DATE	CHANGE
10-15-13 1-21-14 9-18-15 12-10-15 5-27-20	Label Formatting Nomenclature Title Rewording Added Plastic Pipe Replaced R1 Fabric with Geogrid Changed bedding depth

This document was originally issued and sealed by
Matthew C. Kurle,
Registration Number
PE-8777,
on 5/27/2020 and the original document is stored at the
North Dakota Department
of Transportation

STANDARD MONUMENTS AND RIGHT OF WAY MARKERS

NOTES:

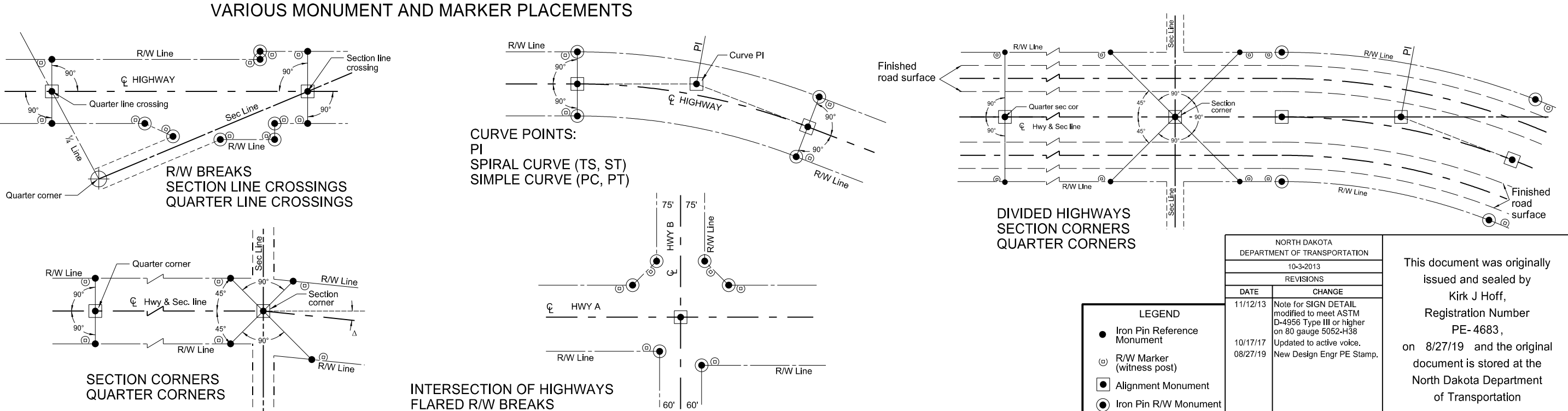
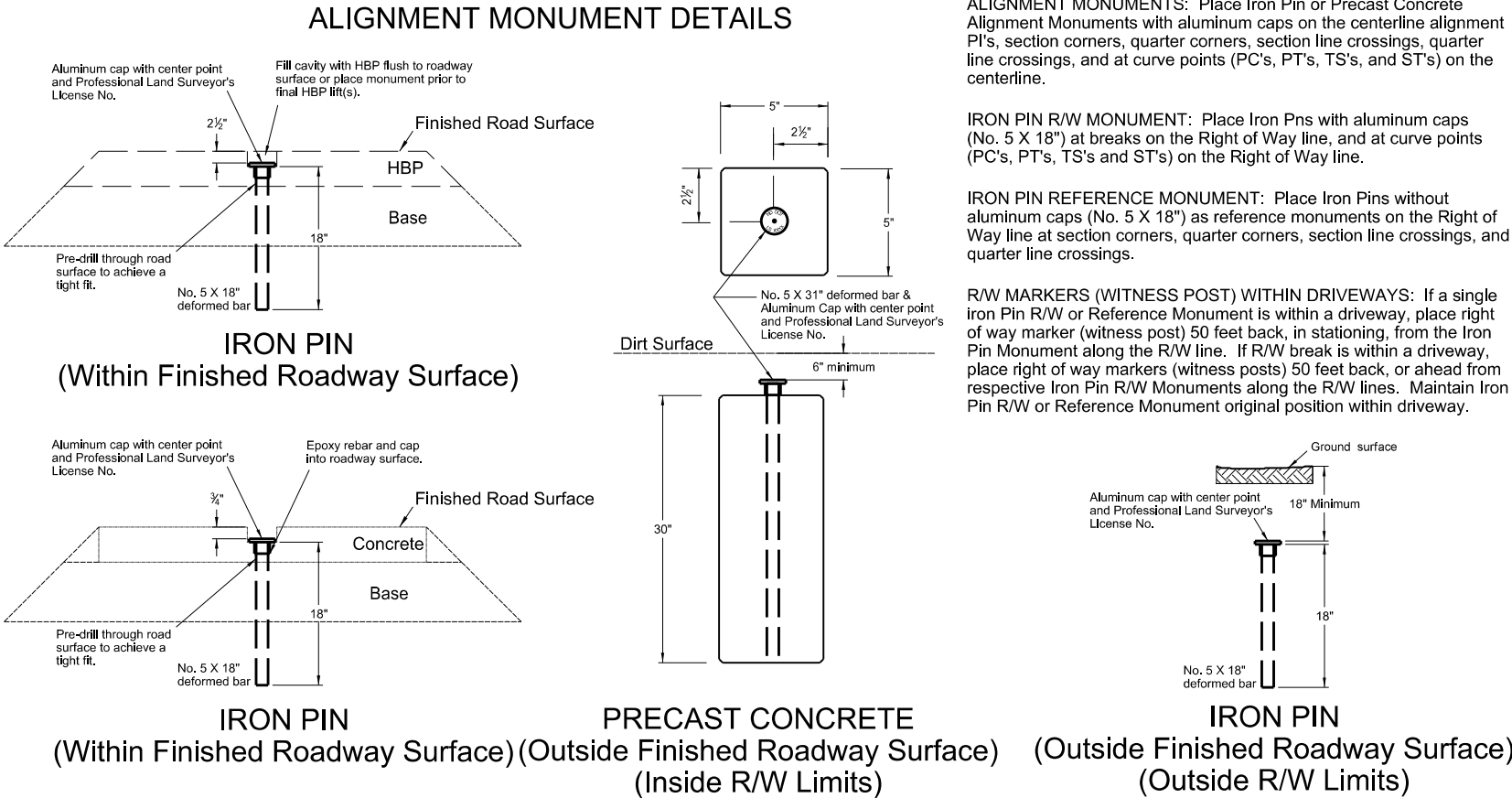
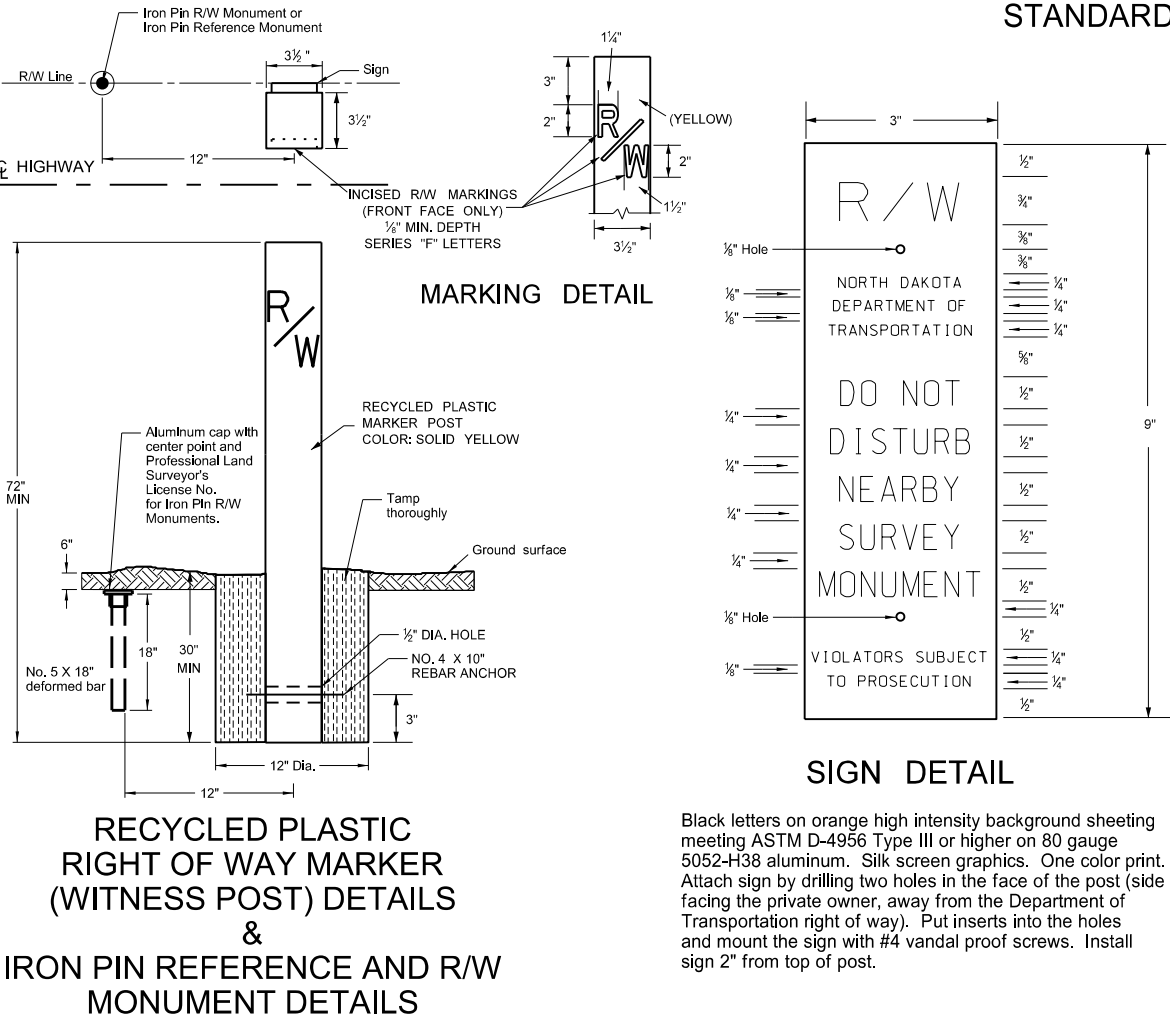
Construct and install Alignment Monuments, Iron Pin Reference Monuments, Iron Pin R/W Monuments, and Right of Way Markers (witness posts) according to Section 720 of the Standard Specifications.

ALIGNMENT MONUMENTS: Place Iron Pin or Precast Concrete Alignment Monuments with aluminum caps on the centerline alignment PI's, section corners, quarter corners, section line crossings, quarter line crossings, and at curve points (PC's, PT's, TS's, and ST's) on the centerline.

IRON PIN R/W MONUMENT: Place Iron Pins with aluminum caps (No. 5 X 18") at breaks on the Right of Way line, and at curve points (PC's, PT's, TS's and ST's) on the Right of Way line.

IRON PIN REFERENCE MONUMENT: Place Iron Pins without aluminum caps (No. 5 X 18") as reference monuments on the Right of Way line at section corners, quarter corners, section line crossings, and quarter line crossings.

R/W MARKERS (WITNESS POST) WITHIN DRIVEWAYS: If a single iron pin R/W or Reference Monument is within a driveway, place right of way marker (witness post) 50 feet back, in stationing, from the Iron Pin Monument along the R/W line. If R/W break is within a driveway, place right of way markers (witness posts) 50 feet back, or ahead from respective Iron Pin R/W Monuments along the R/W lines. Maintain Iron Pin R/W or Reference Monument original position within driveway.



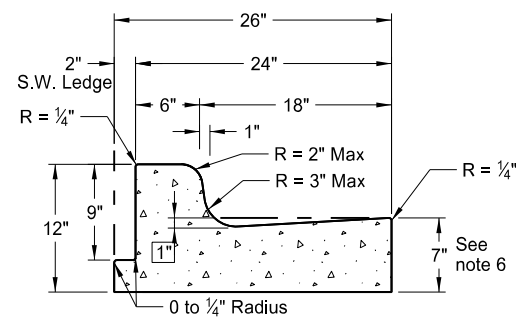
LEGEND

- Iron Pin Reference Monument
- ⊙ R/W Marker (witness post)
- Alignment Monument
- Iron Pin R/W Monument

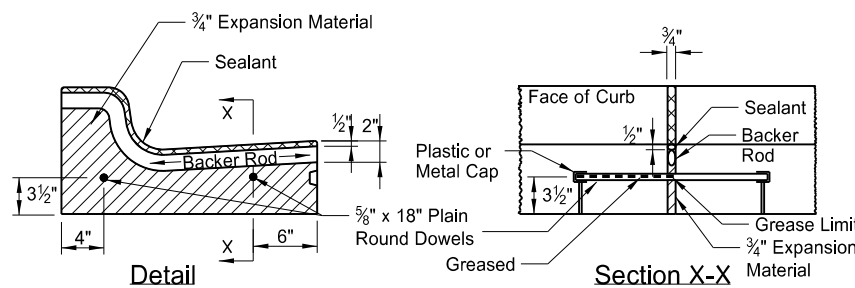
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-3-2013	
REVISIONS	
DATE	CHANGE
11/12/13	Note for SIGN DETAIL modified to meet ASTM D-4956 Type III or higher on 80 gauge 5052-H38 Updated to active voice.
10/17/17	Updated to active voice.
08/27/19	New Design Engr PE Stamp.

This document was originally issued and sealed by
Kirk J Hoff,
Registration Number
PE-4683,
on 8/27/19 and the original document is stored at the
North Dakota Department
of Transportation

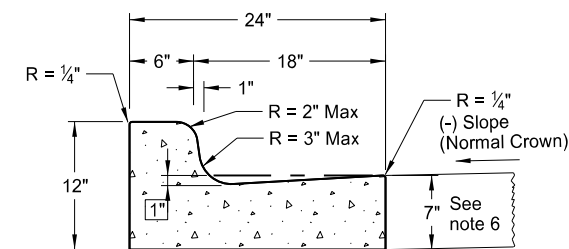
Curb & Gutter and Valley Gutter



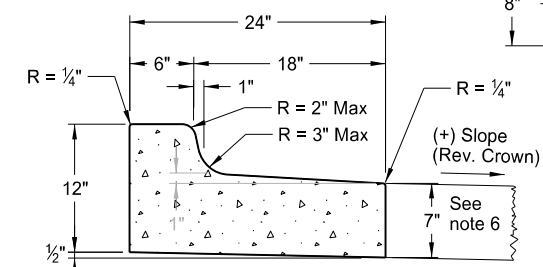
Curb & Gutter Type 1 (Sec. A & B)
Adjacent to Concrete Sidewalk,
Median, or Parking Lot.
(Sec. A shown. See Sec B for
additional details.)



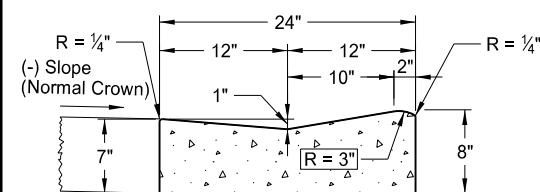
Isolation Joint



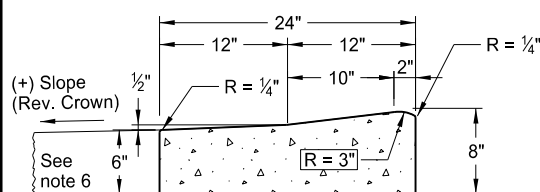
Curb & Gutter Type 1 (Sec. A)



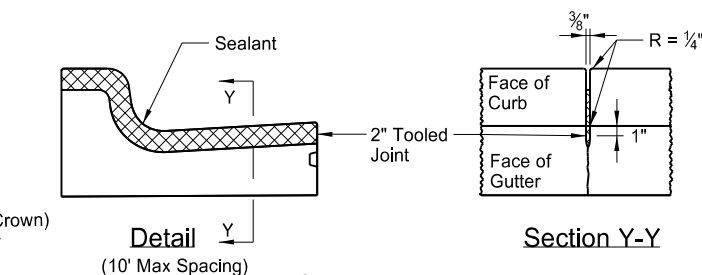
Curb & Gutter Type 1 (Sec. B)



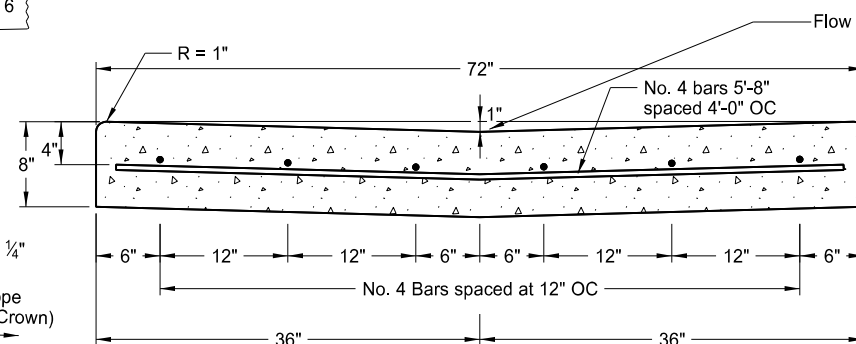
Mountable Curb & Gutter Type 1 (Sec. A)



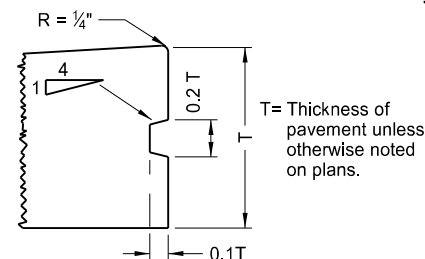
Mountable Curb & Gutter Type 1 (Sec. B)



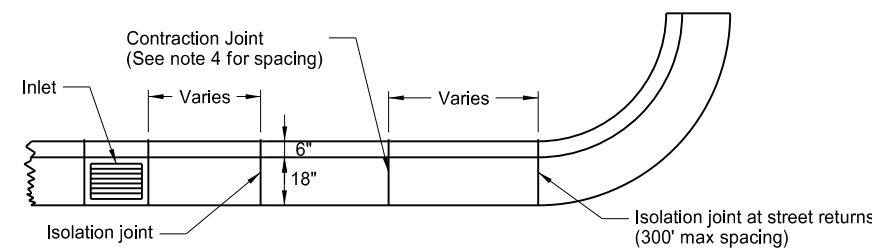
Contraction Joint



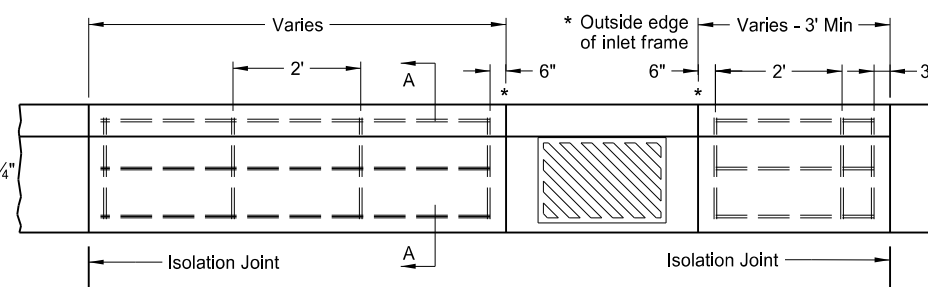
72" Concrete Valley Gutter Detail



Keyway Detail for Curb & Gutter
(To be used with PCC Pavement and Drives)

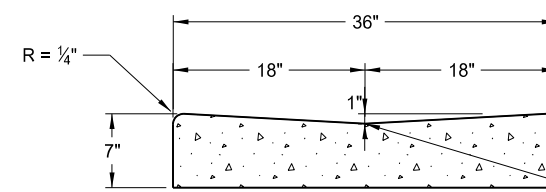


Joint Location Detail

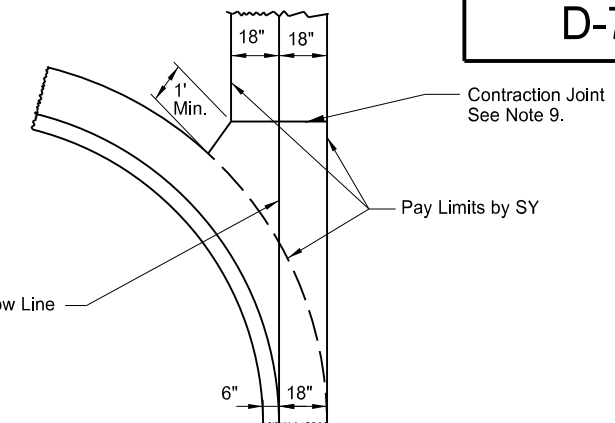


Curb & Gutter Reinforcing at Inlets

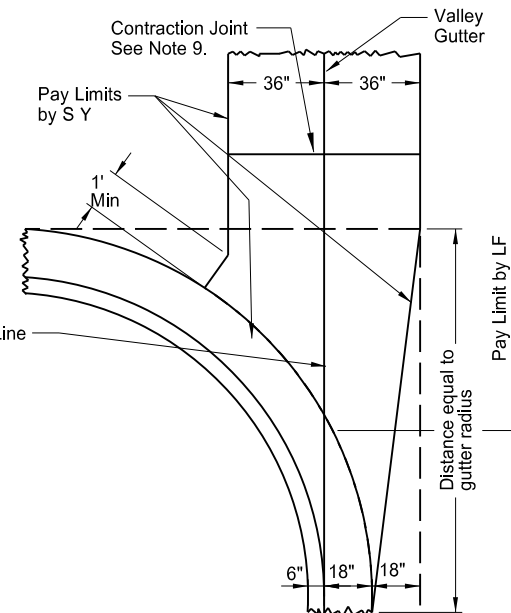
NOTE: Use #4 deformed reinforcing bars without splices. Include all costs for reinforcing bars at inlet locations (even inlets located on radii) in the price bid for "Curb and Gutter - Type 1." Extend reinforcement to the second joint (rebar placed through the first joint) in cases where the 3' min. panel length cannot be obtained.



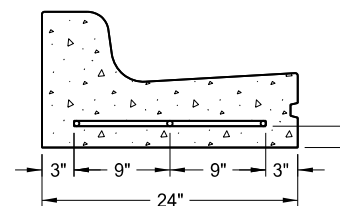
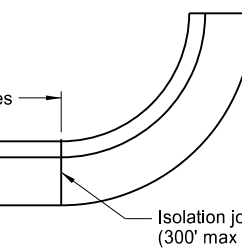
36" Concrete Valley Gutter Detail



36" Concrete Valley Gutter Plan



72" Concrete Valley Gutter Plan



Section A-A

NOTES:

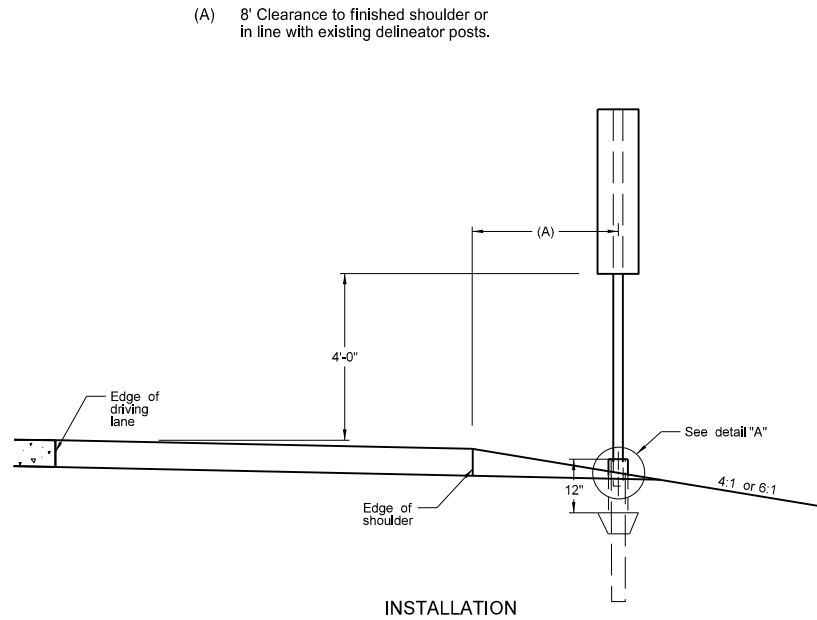
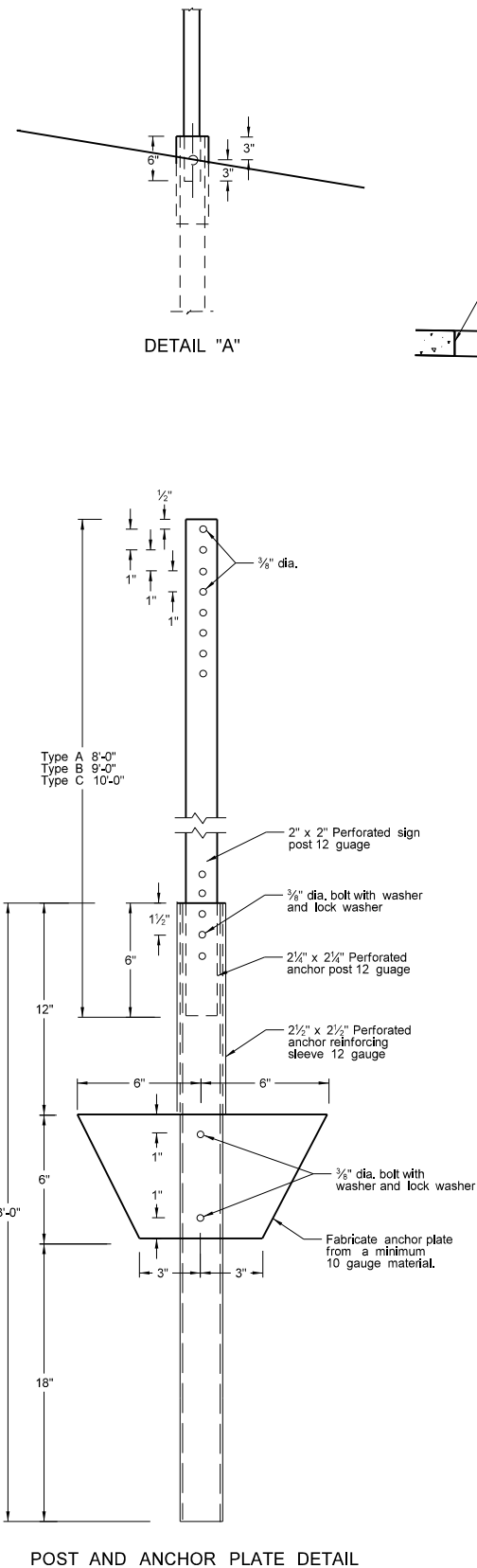
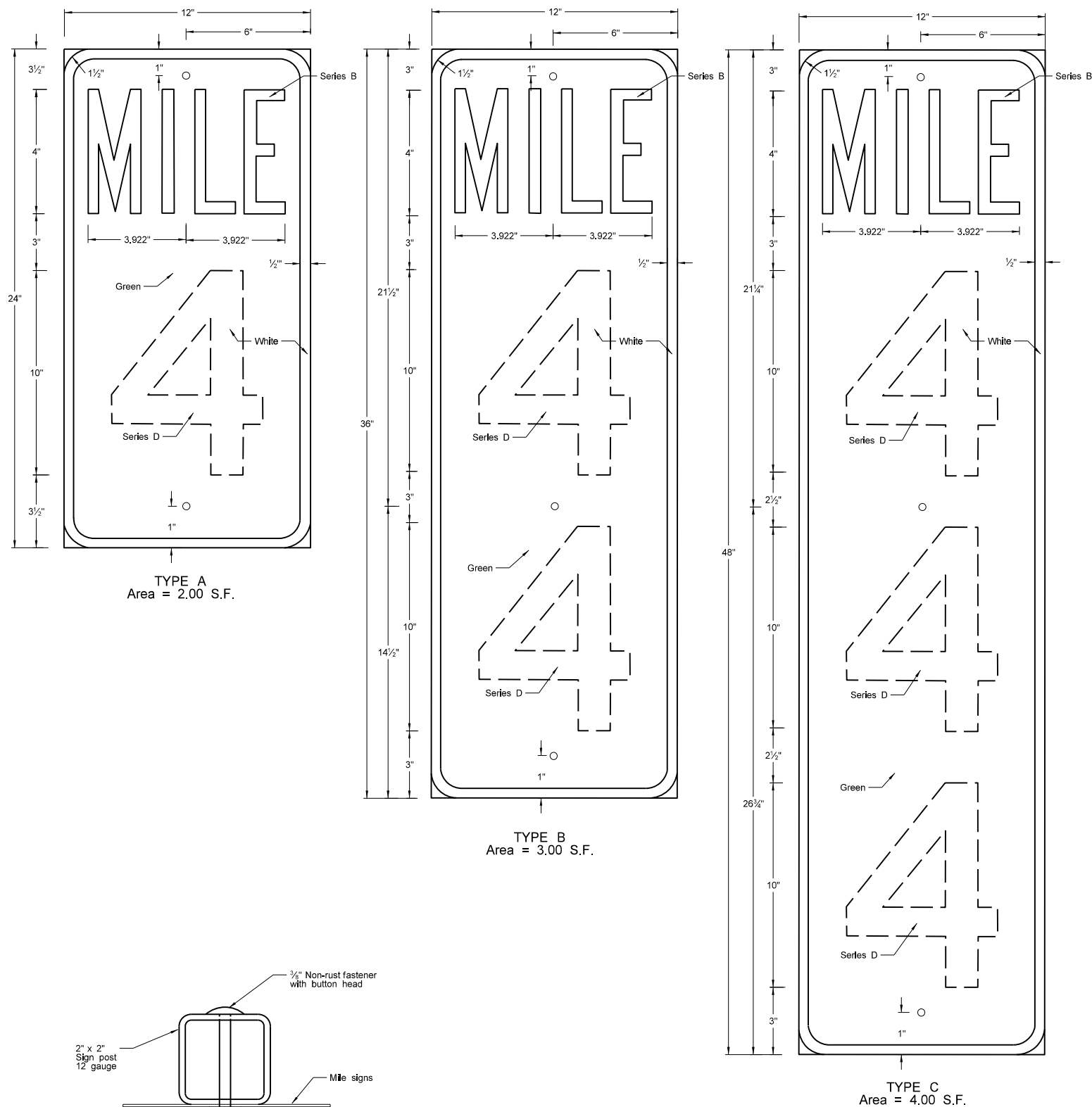
1. Use Curb and Gutter Type 1 (Sec. A & B). Use section "A" with (-) pavement slopes and section "B" with (+) pavement slopes.
2. Contraction Joints: Tool the Curb & Gutter 2" as shown on the contraction joint details.
3. Isolation Joints: Use $\frac{3}{4}$ " expansion joint filler for isolation joint material. Form the backer rod and joint sealant opening with a pre-cut piece of wood or other material approved by the engineer. Dowel supports are not required on the second pour at a cold joint. Install plastic or metal caps and greased dowels in the cold joint for the second pour.
4. Joint Spacing: For hot bituminous pavements use a 10' max joint spacing for the curb and gutter with panels on each side of the inlets. For concrete pavements match the joint spacing for the curb and gutter to the pavement joint on PCC Pavements (approximately 15' spacing.)
5. Joint sealing: Seal contraction and isolation joints as shown in the details. Use joint sealant for contraction joints that conforms to section 826.02B. Use sealant for expansion joints specified in note 3 above. Tool and install sealant in accordance with the manufacturer's recommendations.
6. Face of Gutter Depth: For hot bituminous pavement use 7" gutter depth as shown. For PCC pavements, match the gutter depth to the depth of adjacent PCC pavement or to construct a 7" depth as shown.
7. Tie curb and gutter to abutting PCC pavement with No. 3 bars, 1'-6" in length, spaced at 4' centers.
8. On street returns and other locations where new curb and gutter ends and does not abut existing curb and gutter, taper the last two (2) feet of the curb from 6" in height to 0". Install a 1/2" premolded full depth isolation joint, the same shape as the curb and gutter just ahead of the taper. Install an 18" tie bar across the joint.
9. Valley Gutter Joints: Form, saw, or score $\frac{1}{8}$ " min. to $\frac{3}{8}$ " max. width contraction joints (a minimum 2" depth) at approx 10' intervals. Seal the joints with hot poured elastic type joint sealer (Section 826.02A.2 of the Standard Specifications.) Include all costs for the joint and sealant in the price bid for Valley Gutter.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-7-2013	
REVISIONS	
DATE	CHANGE
10-17-17 08-27-19	Updated to active voice, New Design Engr PE Stamp.

This document was originally issued and sealed by
Kirk J Hoff,
Registration Number
PE-4683,
on 8-27-19 and the original document is stored at the
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of Transportation

(EXPRESSWAY-FREEWAY USE) MILE POSTS

D-754-20

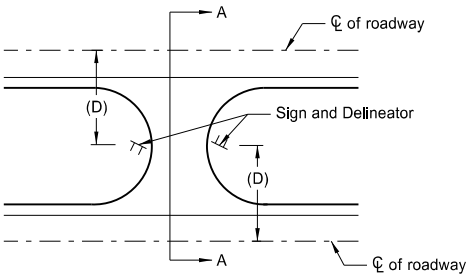
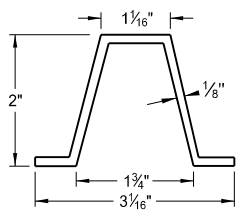
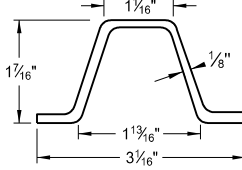
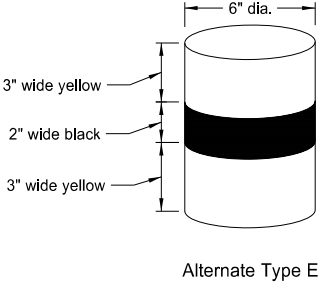
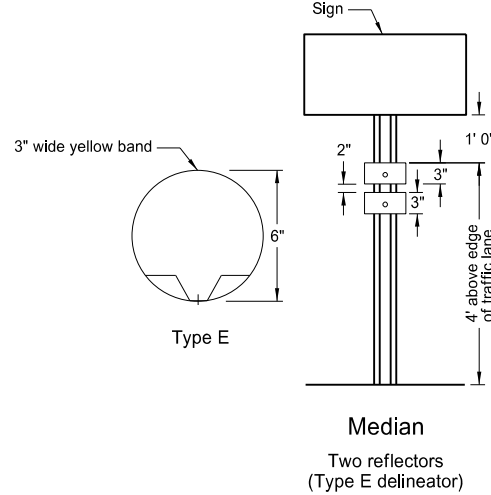
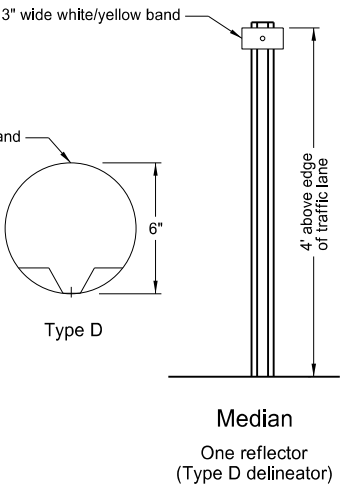
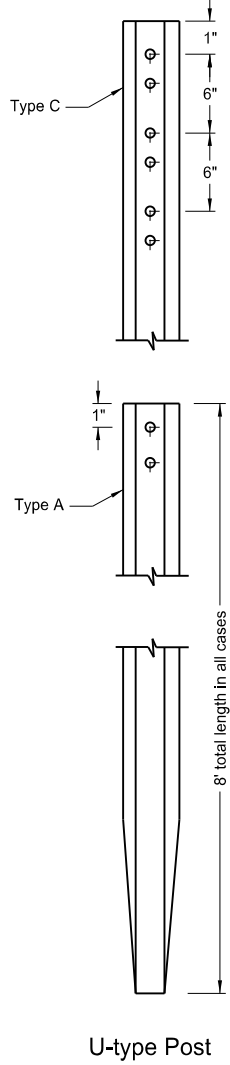
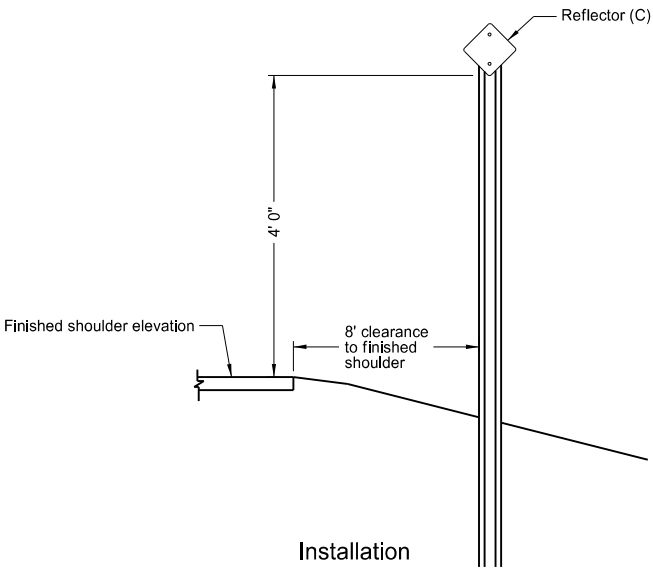
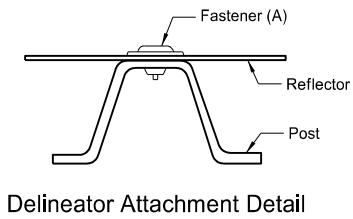
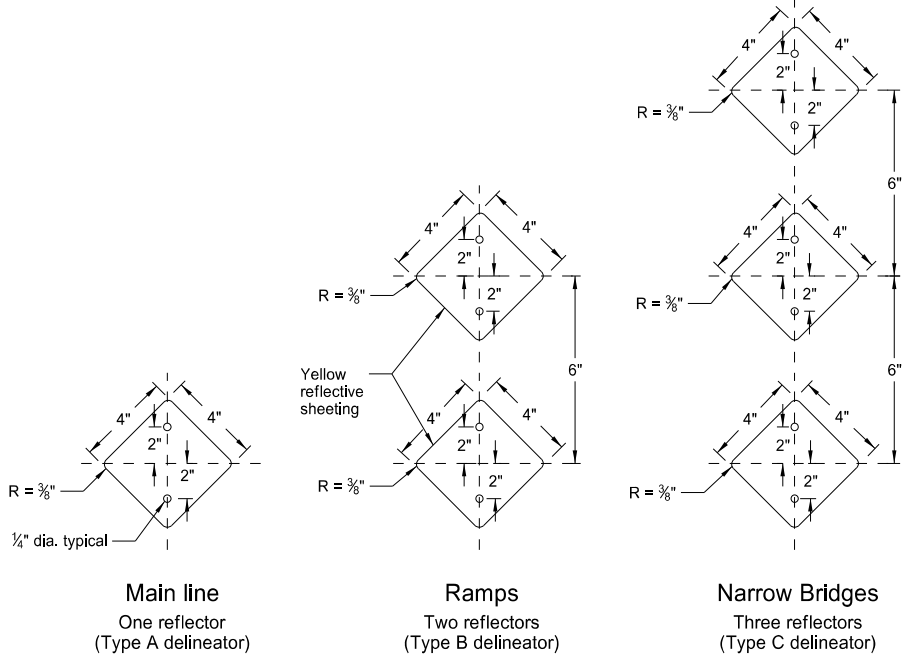


NOTES:
Installation: Install posts along right shoulder in line with delineators.
Mile Sign Backing: Fabricate backing of 0.080 aluminum.
Fasteners: Attach signs to post with tension pin type fastener or other suitable vandal resistant non-rust fastener.
Reflective Sheeting: Use Type IV sheeting.
Numbers: Use screened or applied copy numbers of the series shown.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-1-10	
REVISIONS	
DATE	CHANGE
7-8-14	Revised post and reflective sheeting notes.
8-30-18	Updated to active voice.
8-29-19	New Design Engineer PE Stamp

This document was originally issued and sealed by
Kirk J Hoff,
Registration Number
PE- 4683,
on 8/29/19 and the original document is stored at the
North Dakota Department
of Transportation

REFLECTORIZED DELINEATORS



Median Crossovers
Signing and Delineation system

Delineator Details
Type A, B, and C

Installation: Install posts along the right shoulder line unless shown otherwise on the plans.

Reflectors: Use reflector of the same color as the adjacent pavement marking.

Spacing: For delineator spacing along main line tangents and curves with radius greater than 11500' (less than 0° 30') use 528' centers. For curves with a radius less than 11500', but greater than 1200', use 264' centers. With curves less than 1200' use spacing (S) = 3*(Square Root(R))-50

Type E

Alternate: As an alternate, use one unit band consisting of two yellow stripes separated by a 2" black stripe in place of two 3" yellow bands.

- (A) Use a 3/8" dia tension pin type or other non-rust vandal resistant fastener with min 1 3/16" outside dia flat washer.
- (B) Drill only those holes required to attach the number of reflectors on that post, or drill all the posts the same so that any number of reflectors may be added.
- (C) Mount reflector facing traffic at an angle of 93° away from oncoming traffic.
- (D) The median width may vary. Place sign and delineator assembly in the median crossover an equal distance from each roadway.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-25-12	
REVISIONS	
DATE	CHANGE
7-19-14 10-25-19	Revised reflective sheeting. Updated notes to active voice and revised Median detail.

This document was originally issued and sealed by
Kirk J Hoff,
Registration Number
PE-4683,
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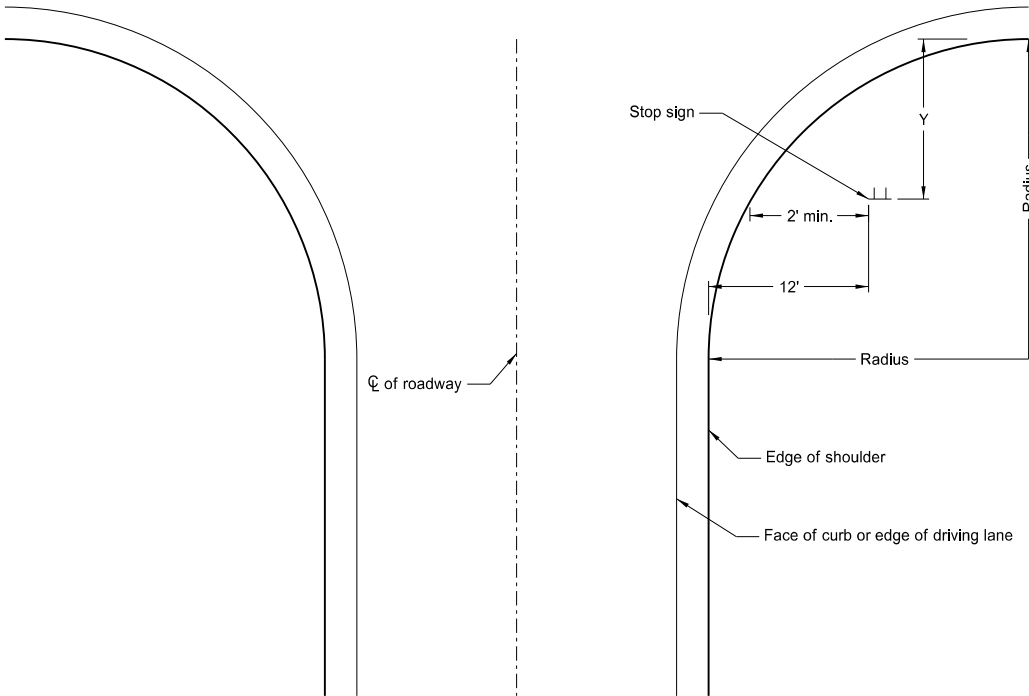
Notes:

- 1. Curbed Roadways: Use a 3' clearance from face of the curb except where right of way or sidewalk width is limited; Use a minimum 2' clearance. Increase the horizontal clearance if required to maintain a minimum sidewalk clear width of 4' from the sign support, not including any attached curb.
- 2. Minimum vertical clearance: Provide at least 5' measured from the bottom of the sign to the edge of the driving lane or auxiliary lane at the side of the road in rural districts. Provide at least 7' clearance to the bottom of the sign, where parking or pedestrian movements occur.

Install signs on expressways a minimum height of 7'.

Install adopt-a-highway signs on Freeways at least 7' above the edge of the driving lane.

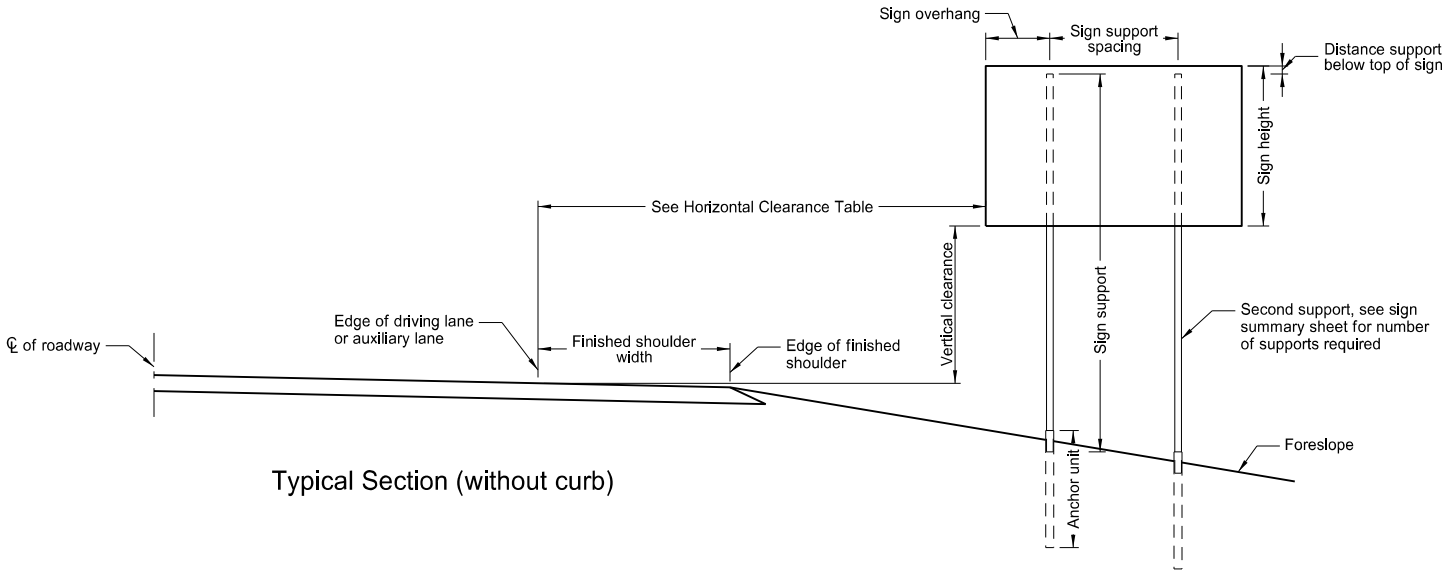
Maximum vertical clearance is 6" greater than the minimum vertical clearance.
- 3. Offset signs: Use a vertical clearance of 5' above the edge of the driving lane for signs placed 30 feet or more from the edge of the traveled way.
- 4. Provide a horizontal clearance from edge of shared use path to edge of sign of 3', except where width is limited. Provide a minimum clearance of 2'.



Stop Sign Location
Wide Throat Intersection

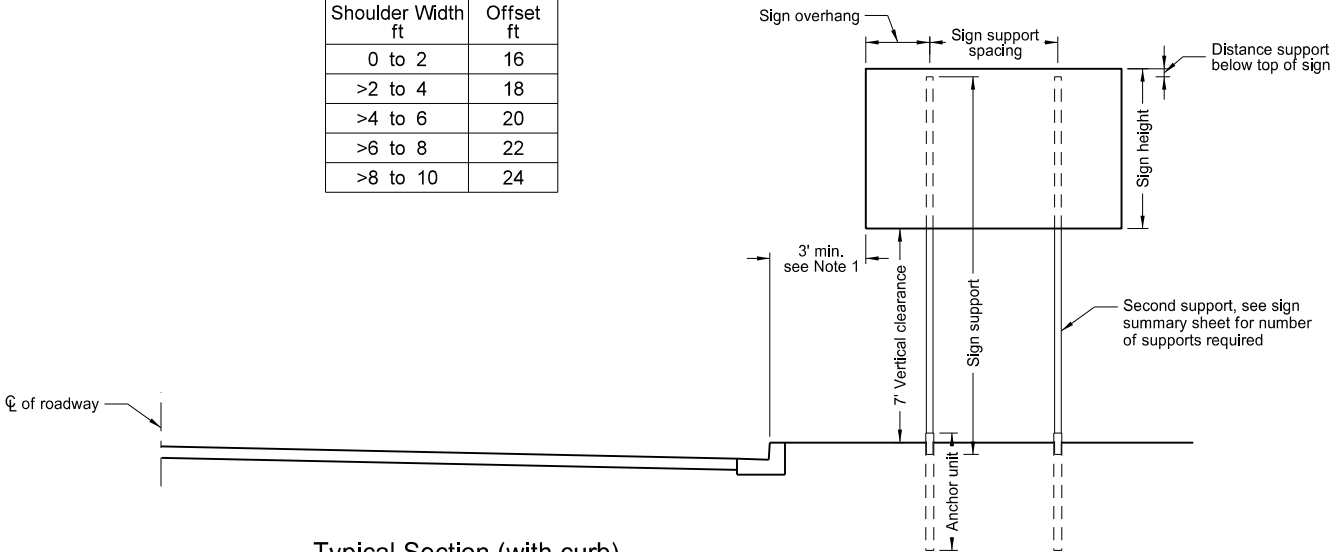
Use layout for the placement of "Stop" signs.

Radius ft.	Y-max. ft.	Y-min. ft.
40	50	15
45	50	18
50	50	21
55	50	25
60	50	28
65	50	32
70	50	35
75	50	39
80	50	43

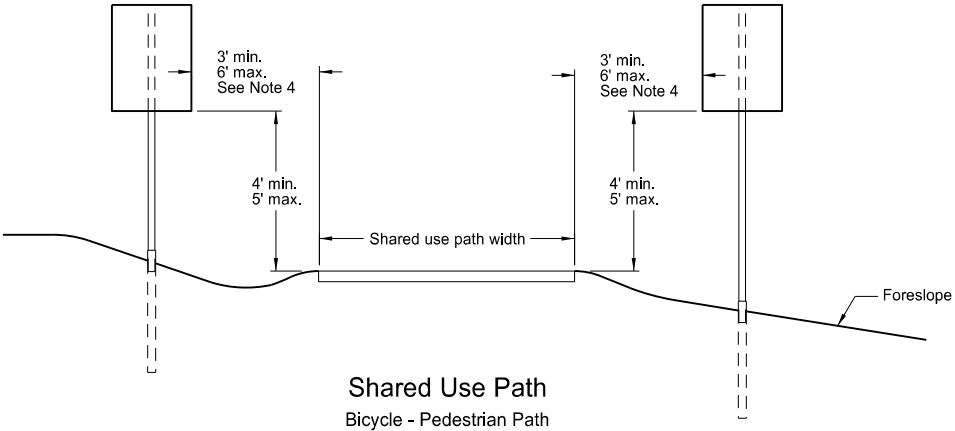


Typical Section (without curb)

Horizontal Clearance Table	
Shoulder Width ft	Offset ft
0 to 2	16
>2 to 4	18
>4 to 6	20
>6 to 8	22
>8 to 10	24



Typical Section (with curb)
Residential or Business District

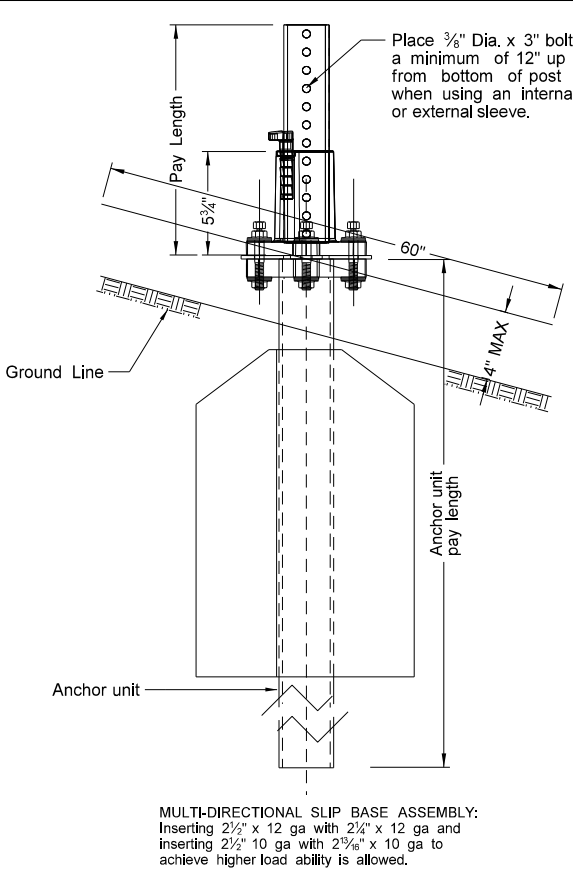
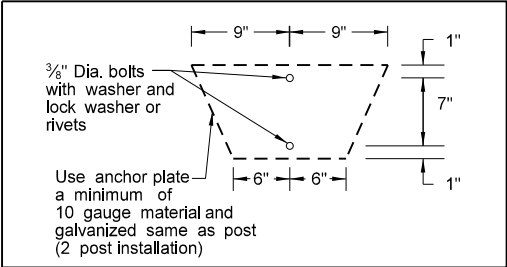


NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-3-13	
REVISIONS	
DATE	CHANGE
7-8-14	Revised note 2, added note 4.
8-30-18	Updated notes to active voice.
8-29-19	New Design Engineer PE Stamp.

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Registration Number
PE-4683,
on 8/29/19 and the original
document is stored at the
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of Transportation

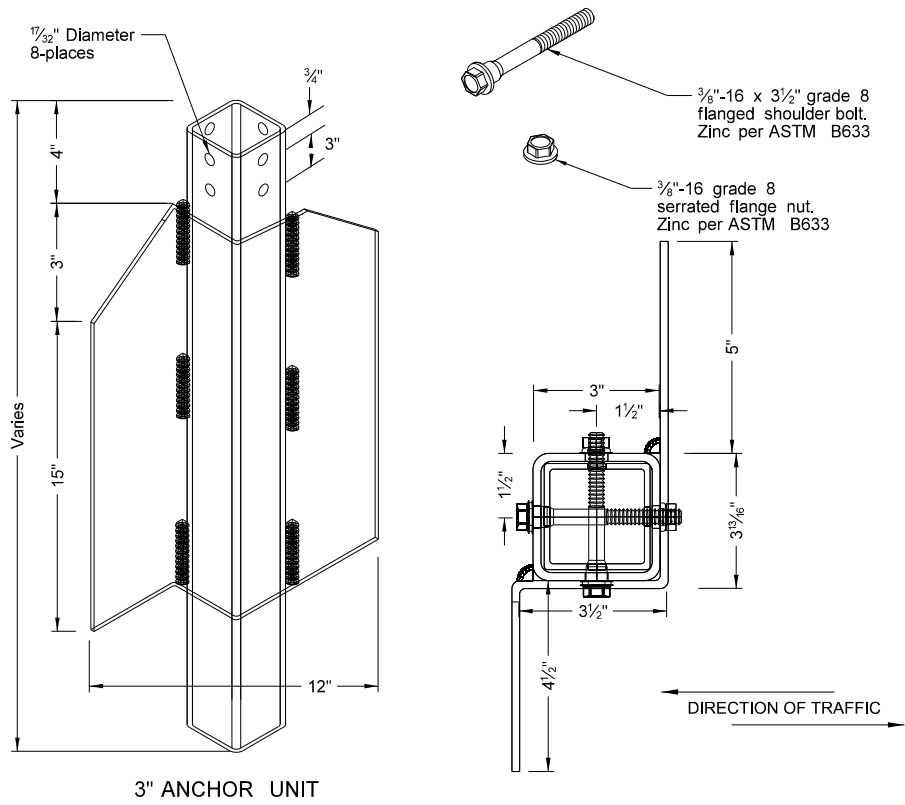
Number of Posts	Telescoping Perforated Tube					
	Post Size In.	Wall Thick-ness Gauge	Sleeve Size In.	Wall Thick-ness Gauge	Slip Base	Anchor Size Without Slip Base In.
1	2	12			No	2 1/4
1	2 1/4	12			No	2 1/2
1	2 1/2	12			(B)	3(C)
1	2 1/2	10			Yes	7
1	2 1/4	12	2 1/2(D)	12	Yes	7
1	2 1/2	12	2 1/4	12	Yes	7
2	2 1/2	10			Yes	7
2	2 1/4	12	2 1/2(D)	12	Yes	7
2	2 1/2	12	2 1/4	12	Yes	7
3 & 4	2 1/2	12			Yes	7
3 & 4	2 1/2	10			Yes	7
3 & 4	2 1/2	12	2 1/4	12	Yes	7
3 & 4	2 1/4	12	2 1/2(D)	12	Yes	7
3 & 4	2 1/2	10	2 1/8	10	Yes	7

(B) - Provide a shim as specified by the manufacturer when placing 2 1/2", 12 gauge posts in standard soils without breakaway bases. Provide breakaway base when placing the support in weak soils. The Engineer will determine if the soils are weak. Weak soils are classified as boggy, wet, or loose soil areas.
(C) - 3" anchor unit
(D) - 2 1/2" x 12 ga. x 18" minimum length external sleeve required.

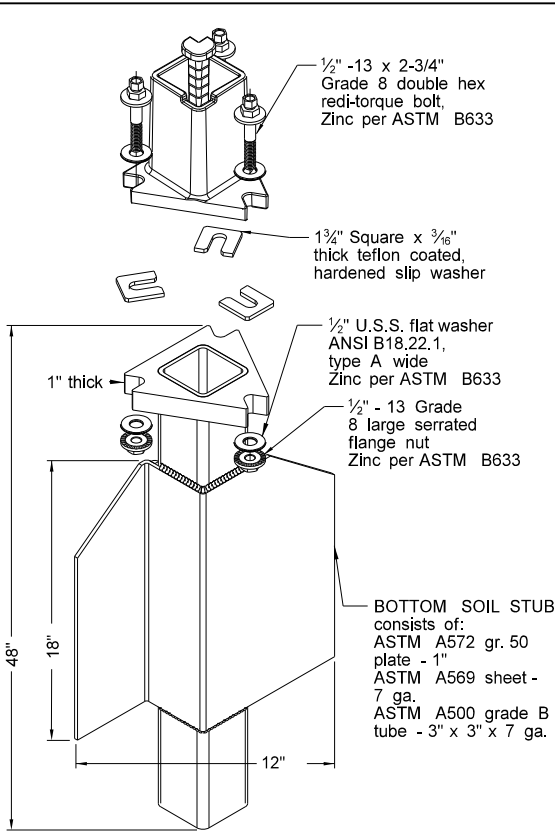


SHOULDER BOLT

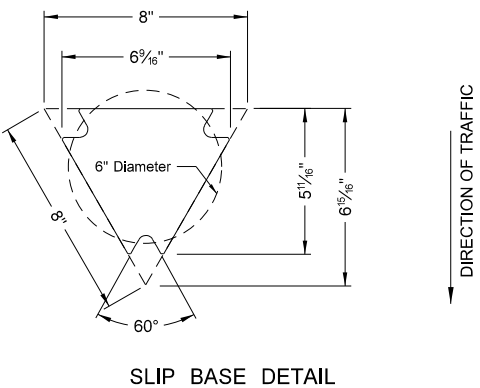
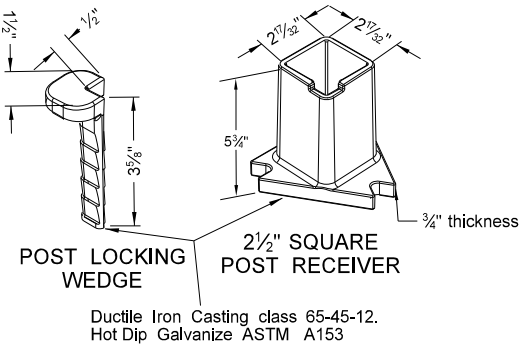
Shimming agent to reduce tolerance between 3" anchor unit and 2 1/2" post.
(use standard 3/8" diameter grade 8 bolt with proper shim)



Mounting Details Perforated Tube

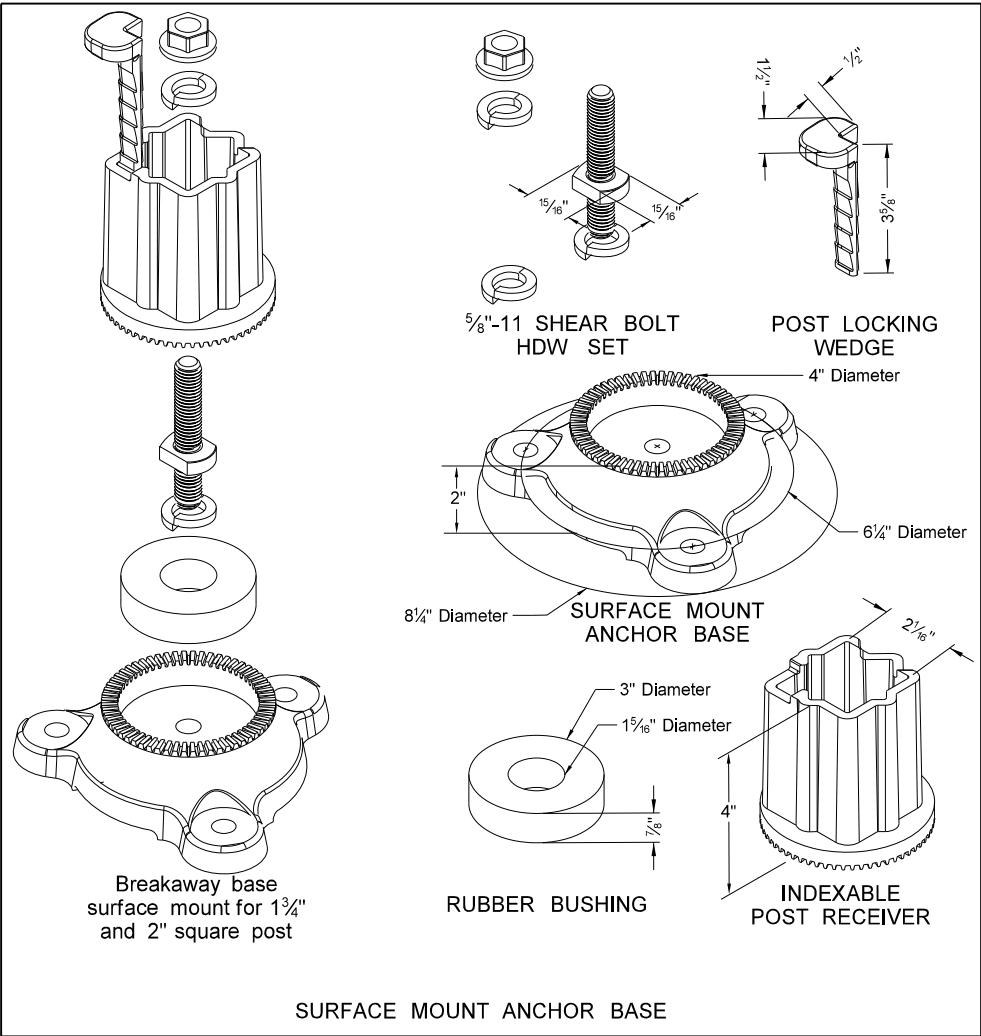


SLIP BASE FOR 2 1/2" POST



Properties of Telescoping Perforated Tubes							
Tube Size In.	Wall Thickness in.	U.S. Standard Gauge	Weight Per Foot Lbs.	Moment of Inertia In. ⁴	Cross Sect. Area In. ²	Section Modulus In. ³	
1 1/2 x 1 1/2	0.105	12	1.702	0.129	0.380	0.172	
2 x 2	0.105	12	2.416	0.372	0.590	0.372	
2 1/4 x 2 1/4	0.105	12	2.773	0.561	0.695	0.499	
2 3/8 x 2 3/8	0.135	10	3.432	0.605	0.841	0.590	
2 1/2 x 2 1/2	0.105	12	3.141	0.804	0.803	0.643	
2 1/2 x 2 1/2	0.135	10	4.006	0.979	1.010	0.783	

The 2 3/8" size 10 gauge is shown as 2.19" size on the plans;
The 2 1/2" size is shown as 2.51" size on the plans.



NOTE:

- 4" Vertical clearance of anchor or breakaway base. The 4" x 60" measurement is above and below post location and also back and ahead of post.
- Provide 7 gauge HRPO commercial quality ASTM A569 and 3" x 3" x 7" gauge ASTM A500 grade B anchor material with 43.9 KSI yield strength and 59.3 KSI tensile strength. Hot dip galvanize anchor per ASTM A123/153. Tolerances on anchor unit and slip base bottom assembly are +/- 0.005" unless otherwise noted.
- Eliminate wings when anchor is used in concrete sidewalk.
- Provide a minimum 8' distance between the first and fourth post on four post signs.
- Install in accordance with manufacturers recommendation.
- Use a minimum 1/2" diameter x 4" grade 8 concrete fastener for surface mount breakaway base.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-8-09	
REVISIONS	
DATE	CHANGE
8-30-18	Updated notes to active voice & corrected max height of base.
8-29-19	New Design Engineer PE Stamp.

This document was originally issued and sealed by
Kirk J Hoff,
Registration Number
PE- 4683
on 8/29/19 and the original document is stored at the
North Dakota Department
of Transportation

Breakaway Coupler System
for Perforated Tubes

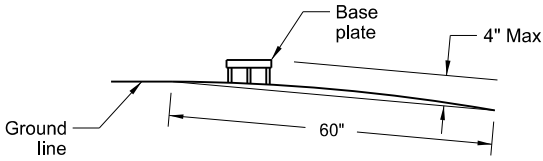
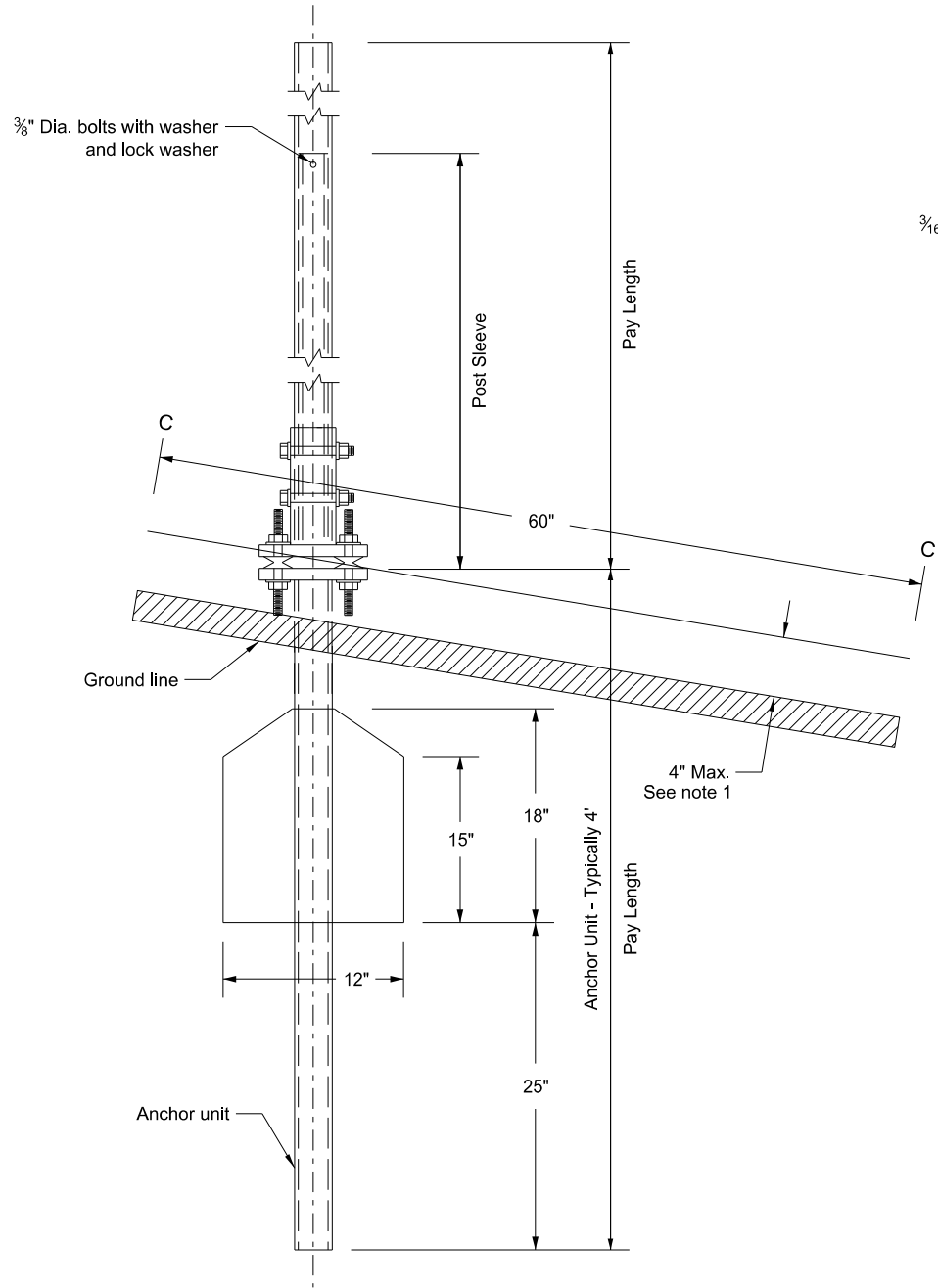
Notes:

- 4" Vertical clearance of anchor or breakaway base. The 4" x 60" measurement is above and below post location and also back and ahead of post.
- Use anchor unit of the same size and specification as the post.
- Provide a minimum 8' distance between the first and fourth post on four post signs.
- Use the breakaway base system on standard D-754-24 or the breakaway coupling system manufactured from material meeting the requirements of ASTM A325 fasteners with the special requirements specified by DENT BREAKAWAY IND., INC. which meets the test requirements of NCHRP Report 350.

Number of Posts	Telescoping Perforated Tube						
	Post Size In.	Wall Thick-ness Gauge	Sleeve Size In.	Wall Thick-ness Gauge	Slip Base	Anchor Size Without Slip Base In.	Anchor Wall Thickness Gauge
1	2	12			No	2¼	12
1	2¼	12			No	2½	12
1	2½	12			(B)	3(C)	7
1	2½	10			Yes		7
1	2¼	12	2	12	Yes		7
1	2½	12	2¼	12	Yes		7
2	2½	10			Yes		7
2	2¼	12	2	12	Yes		7
2	2½	12	2¼	12	Yes		7
3 & 4	2½	12			Yes		7
3 & 4	2½	10			Yes		7
3 & 4	2½	12	2¼	12	Yes		7
3 & 4	2¼	12	2	12	Yes		7
3 & 4	2½	10	2¾	10	Yes		7

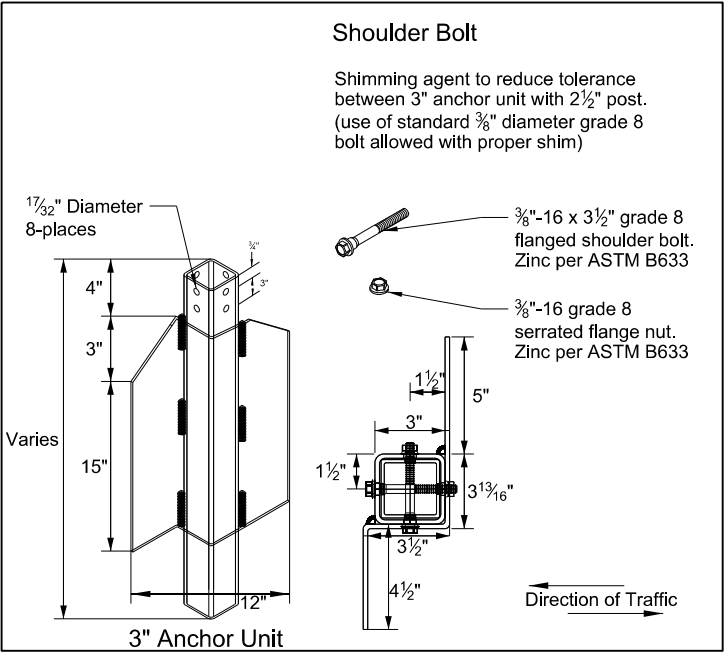
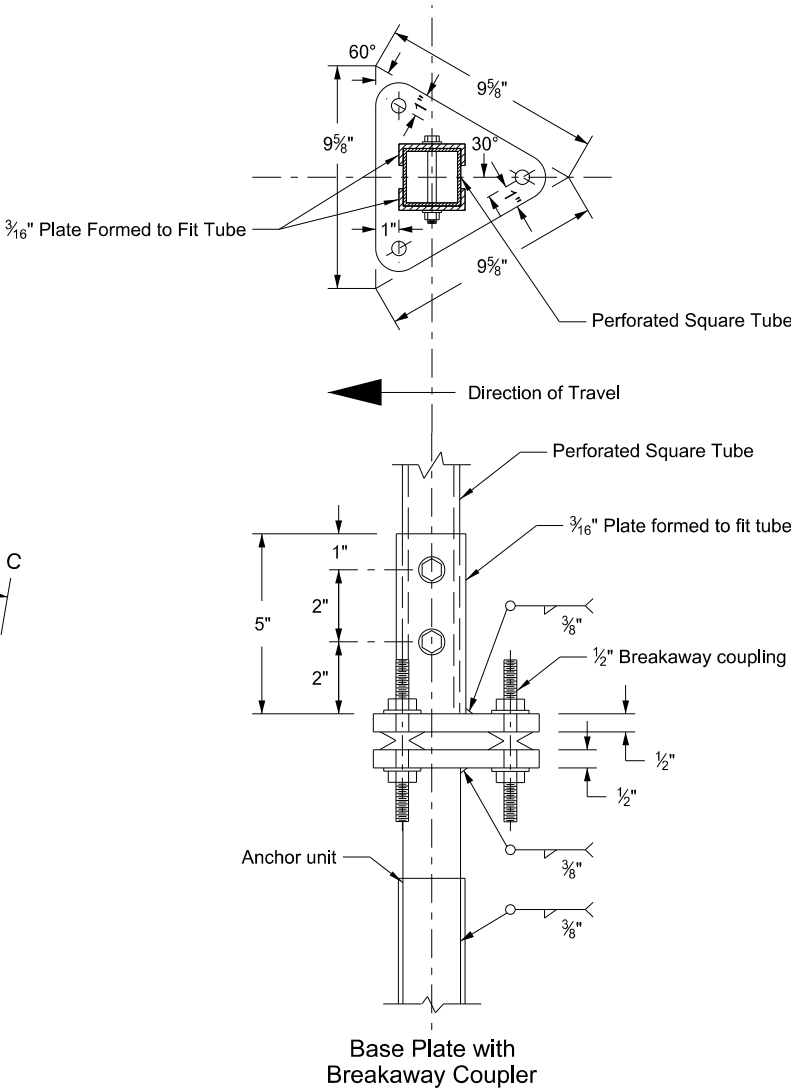
(B) - 2½" 12 gauge posts do not need breakaway bases unless support is placed in boggy, wet, or loose soil areas.

(C) - 3" anchor unit



Section C-C

Max protection of the stub post is 4" above a 60" chord aligned radially to the center line of the highway and connecting any point, within the length of the chord, on the ground surface on one side of the support to a point in the ground surface on the other side.



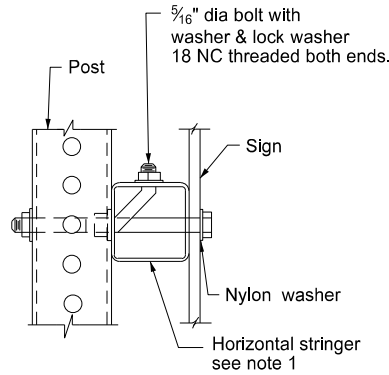
Shoulder Bolt

Shimming agent to reduce tolerance between 3" anchor unit with 2½" post. (use of standard ¾" diameter grade 8 bolt allowed with proper shim)

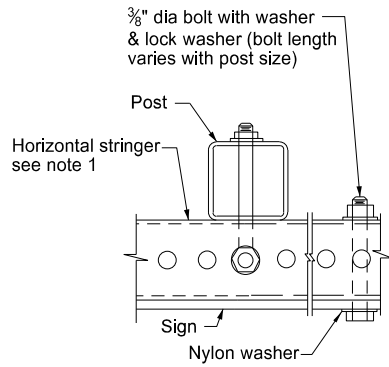
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-3-2013	
REVISIONS	
DATE	CHANGE
8-30-18	Updated notes to active voice.
8-30-19	New Design Engr PE Stamp.

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on 8/30/19 and the original document is stored at the
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Mounting Details Perforated Tube

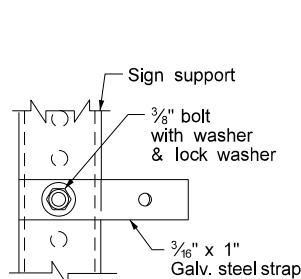


Side View

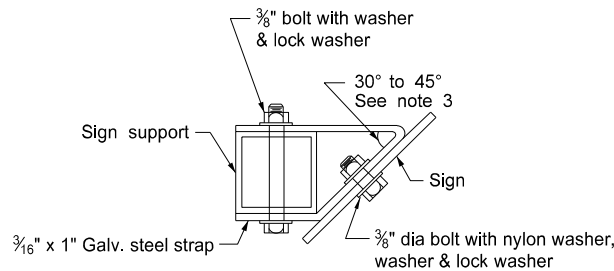


Top View

STRINGER MOUNTING
(WITH STRINGER IN FRONT OF POST)

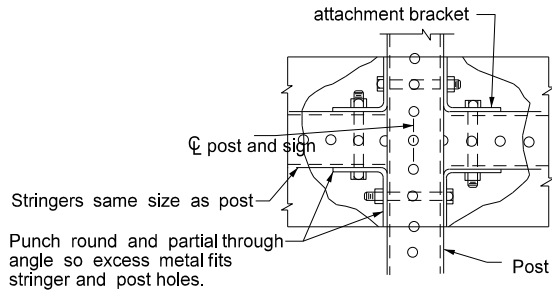


Side View

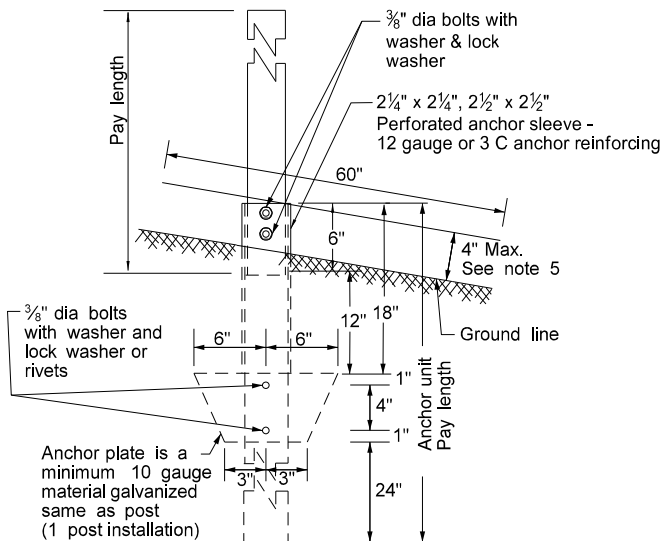


Top View

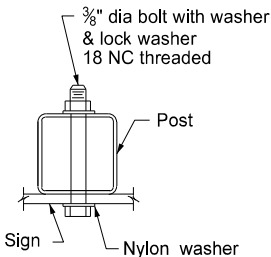
STRAP DETAIL



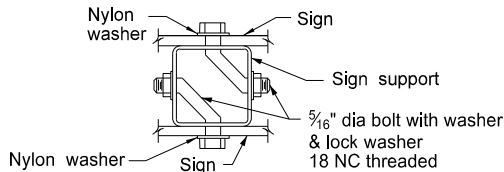
STREET NAME SIGNS AND ONE WAY SIGNS
SINGLE POST ASSEMBLY
ONE STRINGER OR BACK TO BACK MOUNTING



ANCHOR UNIT AND POST ASSEMBLY

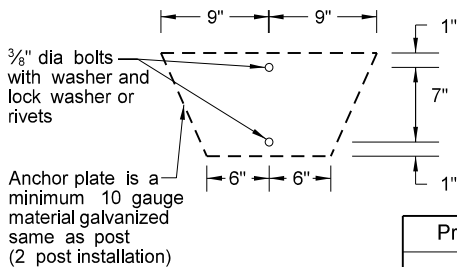


BOLT MOUNTING



Top View

BACK TO BACK MOUNTING



Properties of Telescoping Perforated Tubes							
Tube Size In.	Wall Thickness In.	U.S. Standard Gauge	Weight Per Foot Lbs.	Moment of Inertia In. ⁴	Cross Sect. area In. ²	Section Modulus In. ³	
1 1/2 x 1 1/2	0.105	12	1.702	0.129	0.380	0.172	
2 x 2	0.105	12	2.416	0.372	0.590	0.372	
2 1/4 x 2 1/4	0.105	12	2.773	0.561	0.695	0.499	
2 3/16 x 2 3/16	0.135	10	3.432	0.605	0.841	0.590	
2 1/2 x 2 1/2	0.105	12	3.141	0.804	0.803	0.643	
2 1/2 x 2 1/2	0.135	10	4.006	0.979	1.010	0.783	

The 2 3/16" size 10 gauge is shown as 2.19" size on the plans.
The 2 1/2" size is shown as 2.51" size on the plans.

Note:

- Horizontal stringers - Use perforated tubes or 1 3/4" x 3/16" thick, 1.08 lbs./ft aluminum or 3.16 lbs./ft steel z bar stringers.
- Use minimum outside diameter 1 5/16" ± 1/16" and 10 gauge thick metal washers on sign face.
- Place No Parking signs with directional arrows at a 30 to 45 degree angle with the line of traffic flow. Turning the support to the correct angle for No Parking signs requiring the above angles is allowed. If the No Parking sign is placed with another sign that requires placement at a 90 degree angle with the line of traffic flow, use the detailed angle strap to mount the No Parking sign. Use flat washers and lock washers with all nylon washers.
- Punching the sign backing and placing the bolt through the sign, the stringer and the post is allowed in lieu of using the bent bolt to attach the post to the stringer.
- 4" vertical clearance of anchor or breakaway base. The 4" x 60" measurement is above and below post location and also back and ahead of post.

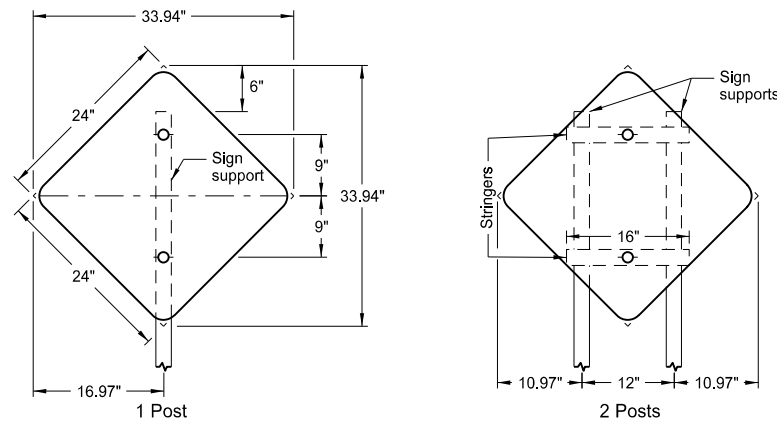
Number of Posts	Telescoping Perforated Tube						
	Post Size In.	Wall Thick-ness Gauge	Sleeve Size In.	Wall Thick-ness Gauge	Slip Base	Anchor Size Without Slip Base In.	Anchor Wall Thick-ness Gauge
1	2	12			No	2 1/4	12
1	2 1/4	12			No	2 1/2	12
1	2 1/2	12			(B)	3(C)	7
1	2 1/2	10			Yes		7
1	2 1/4	12	2 1/2(D)	12	Yes		7
1	2 1/2	12	2 1/4	12	Yes		7
2	2 1/2	10			Yes		7
2	2 1/4	12	2 1/2(D)	12	Yes		7
2	2 1/2	12	2 1/4	12	Yes		7
3 & 4	2 1/2	12			Yes		7
3 & 4	2 1/2	10			Yes		7
3 & 4	2 1/2	12	2 1/4	12	Yes		7
3 & 4	2 1/4	12	2 1/2(D)	12	Yes		7
3 & 4	2 1/2	10	2 3/16	10	Yes		7

(B) - When placing 2 1/2", 12 gauge posts in standard soils without breakaway bases, provide a shim as specified by the manufacturer. Provide breakaway base when placing the support in weak soils. Engineer will determine if soils are weak. Weak soils are classified as boggy, wet, or loose soil areas.
(C) - 3" anchor unit
(D) - 2 1/2" x 12 ga. x 18" minimum length external sleeve required.

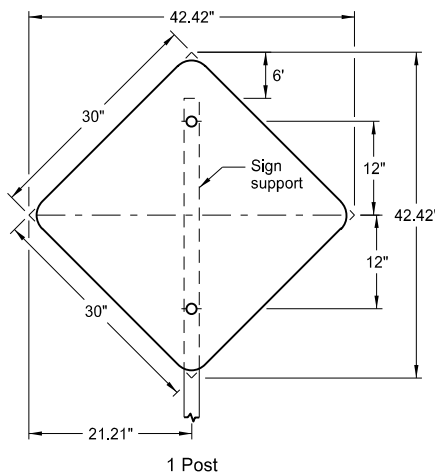
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-8-09	
REVISIONS	
DATE	CHANGE
7-8-14 8-30-18 8-30-19	Revised Note 3. Updated notes to active voice. New Design Engr PE Stamp.

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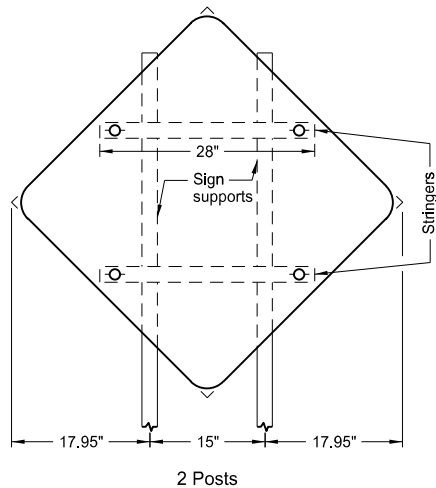
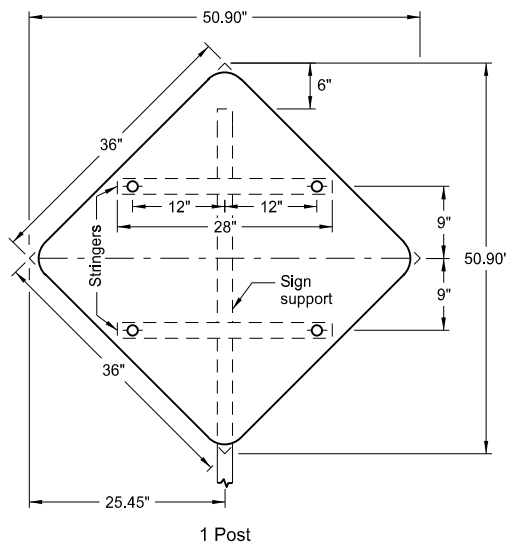
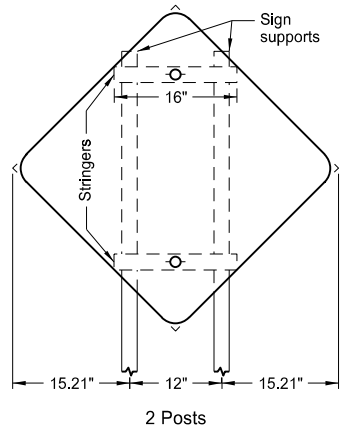
SIGN PUNCHING, STRINGER AND SUPPORT LOCATION
DETAILS REGULATORY, WARNING AND GUIDE SIGNS



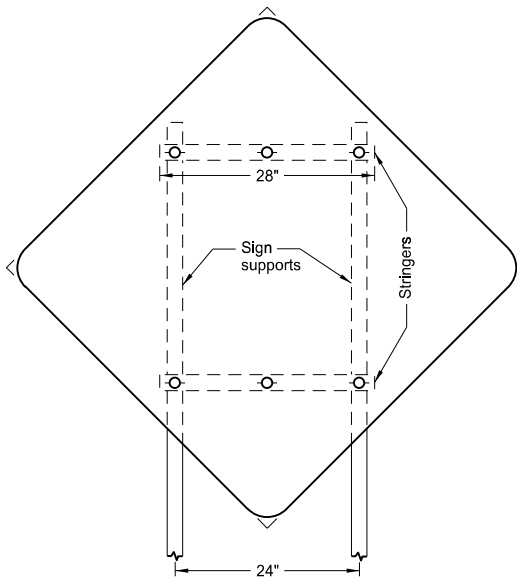
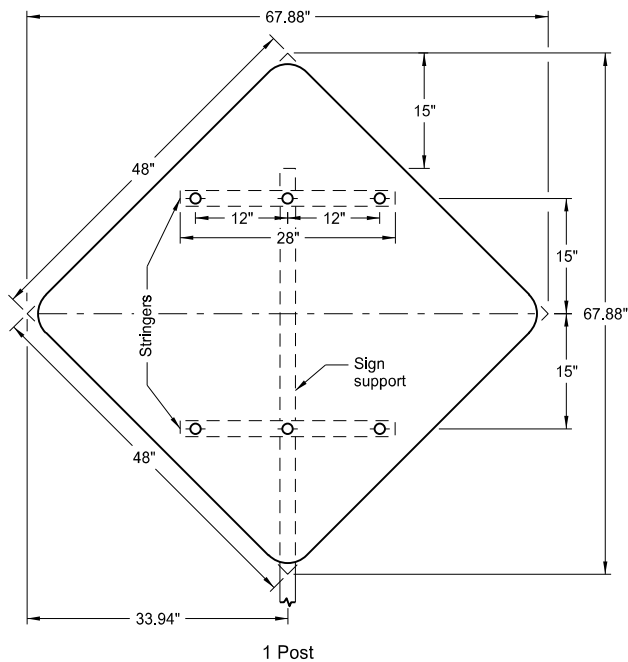
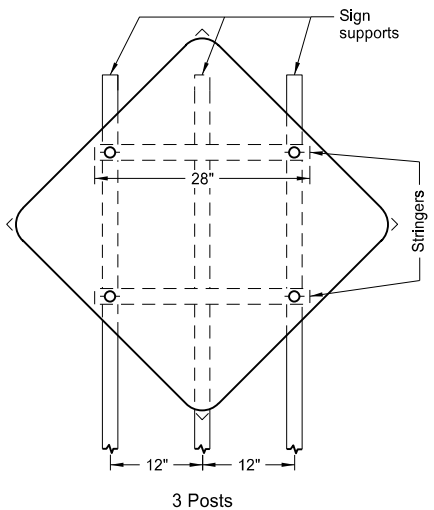
Assembly No. 18



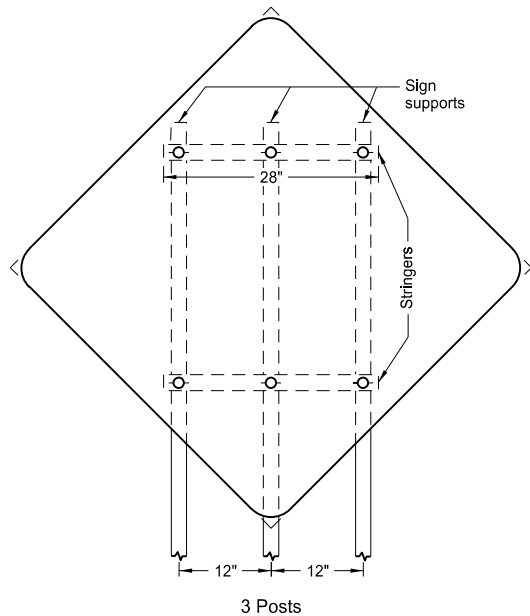
Assembly No. 19



Assembly No. 20



Assembly No. 21



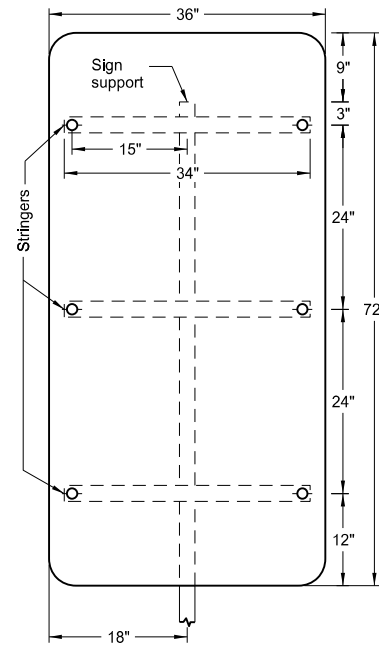
- Notes:
1. Use 0.100 inch minimum thickness sign backing material.
 2. Use 1½" x 1½" perforated square tube stringers.
 3. Punch holes round for ⅜" bolt.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-1-10	
REVISIONS	
DATE	CHANGE
8-30-18	Updated notes to active voice.
8-30-19	New Design Engineer PE Stamp.

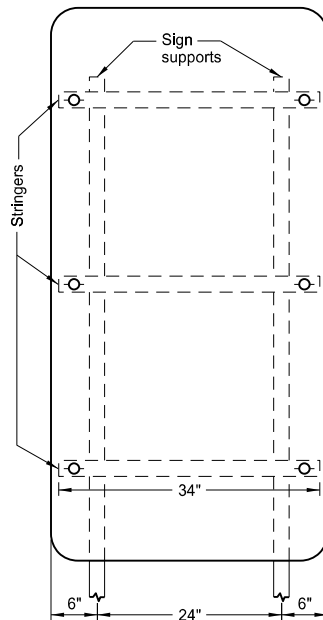
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SIGN PUNCHING, STRINGER AND SUPPORT LOCATION
DETAILS REGULATORY, WARNING AND GUIDE SIGNS

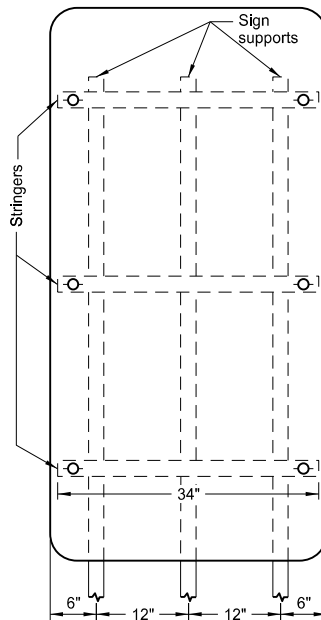
D-754-31



1 Post

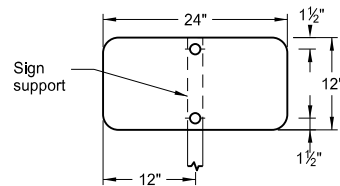


2 Posts



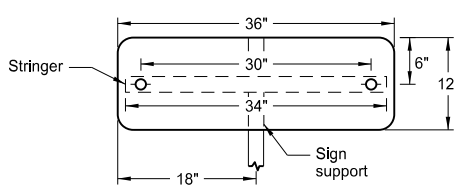
3 Posts

Assembly No. 24



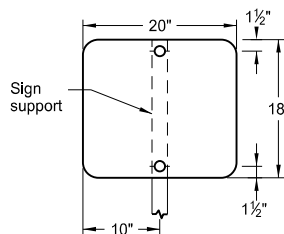
1 Post

Assembly No. 26



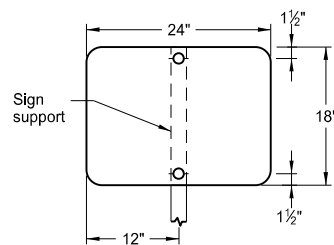
1 Post

Assembly No. 27



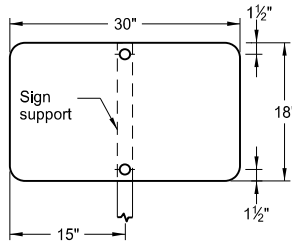
1 Post

Assembly No. 28



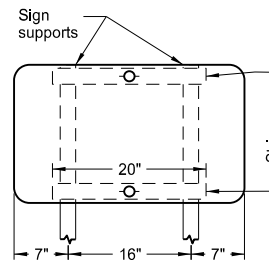
1 Post

Assembly No. 29

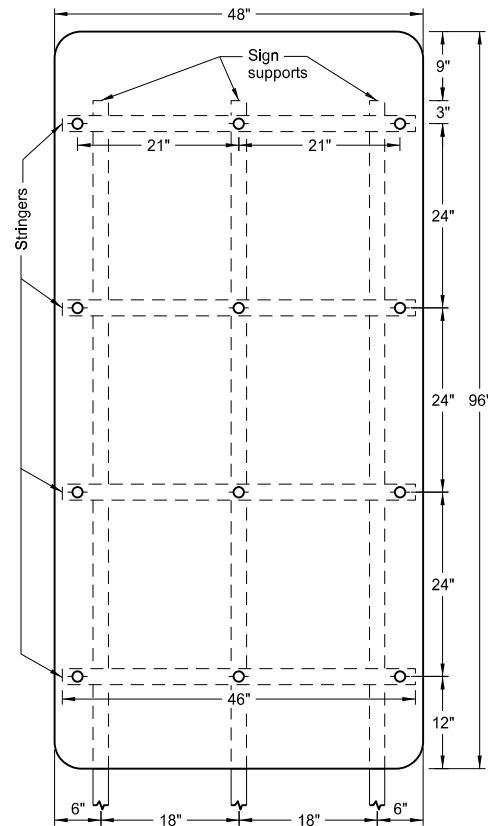


1 Post

Assembly No. 30



2 Posts



3 Posts

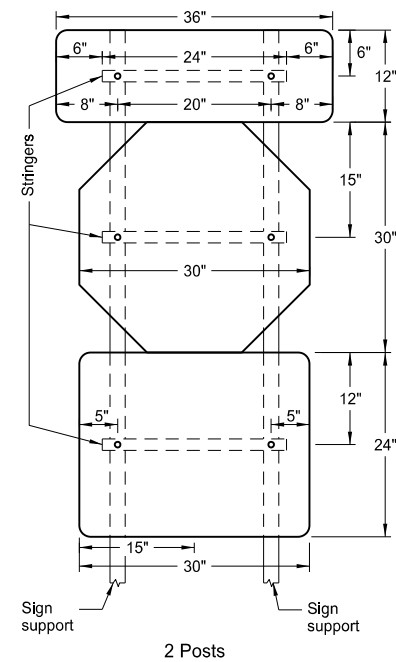
Assembly No. 25

- Notes:
1. Use 0.100 inch minimum thickness sign backing material.
 2. Use 1 1/2" x 1 1/2" perforated square tube stringers.
 3. Punch holes round for 3/8" bolt.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-1-10	
REVISIONS	
DATE	CHANGE
8-30-18	Updated notes to active voice.
8-30-19	New Design Engineer PE Stamp.

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D-754-77



Technical drawing of a three-post sign structure. The structure consists of three horizontal panels supported by three vertical posts. The top panel is 36" wide and 12" high, with a 6" margin on each side and a 28" span between the posts. The middle panel is 30" wide and 15" high, with a 30" span between the posts. The bottom panel is 24" high, with a 20" span between the posts and 5" margins on each side. The total height of the structure is 41" (12" + 15" + 12" + 2" gap). The structure is supported by three posts, each 15" wide, with a 30" span between them. Labels include 'Stringers' pointing to the vertical supports, 'Sign support' pointing to the base of the posts, and '3 Posts' at the bottom.

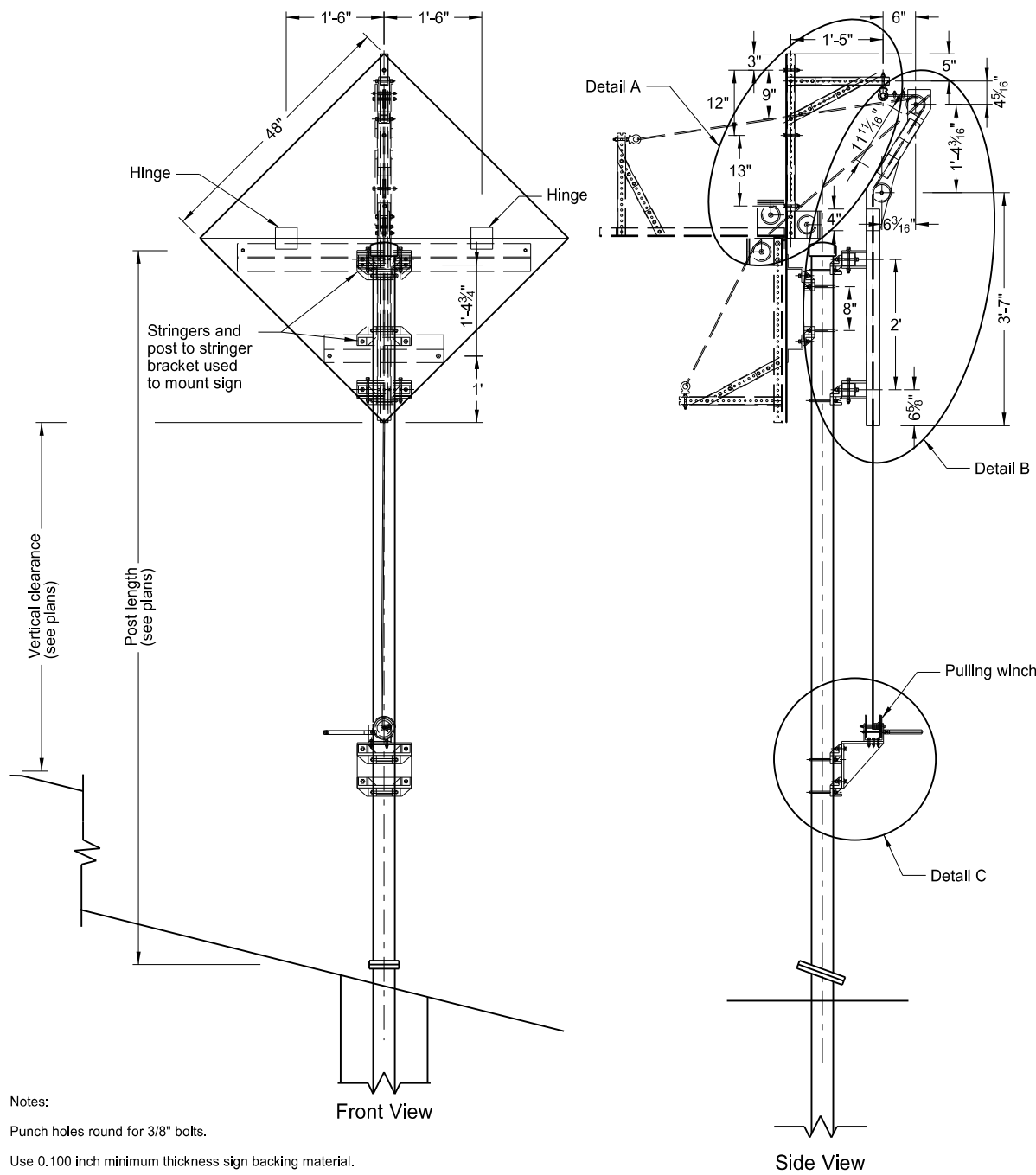
- [illegible]

Technical drawing of a three-post sign structure. The top sign panel is 36 inches wide and 12 inches high, with a 34-inch wide opening in the center. It is supported by three vertical posts. The side stringers are 21 inches high and 18 inches wide at the base. The posts are 18 inches apart. The structure is labeled "3 Posts" and "Sign support".

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PULLEY WINCH SIGN COVER FOR WARNING SIGNS

D-754-85G



Notes:

Punch holes round for 3/8" bolts.

Use 0.100 inch minimum thickness sign backing material.

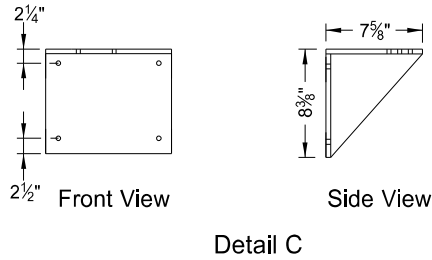
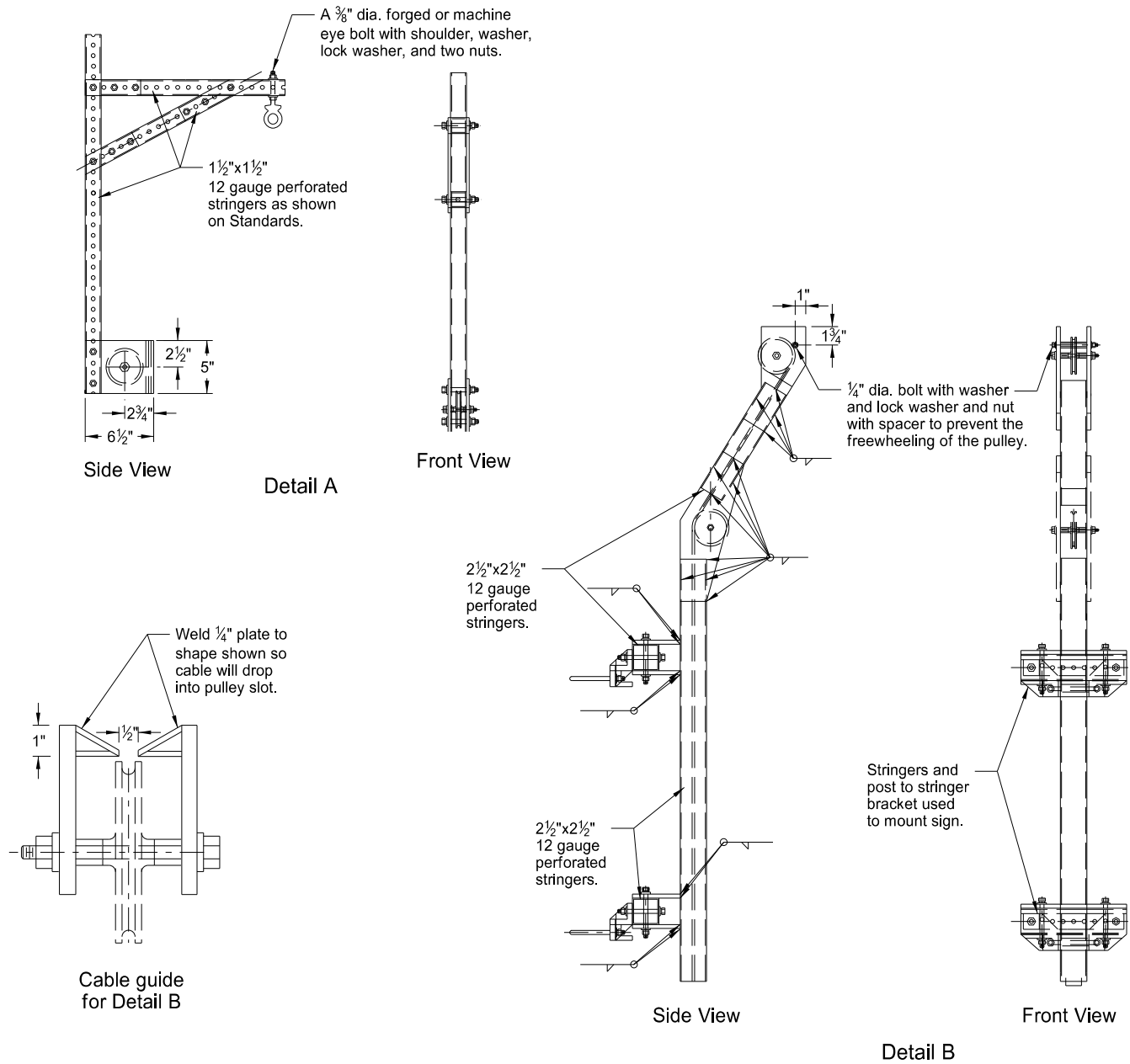
Build Pulling Winch with a self locking mechanism. Use winch and cable attachment that complies with SAE Standard J1853 and mount with three 3/8" diameter bolts, washers and lock washers.

Use laminated, high carbon steel gears. Copper braze drive gears and arc weld gears. Rigid weld reel for added strength. Assure reel is free wheeling when ratchet is disengaged. Match gear ratio for easy cranking. Use zinc plated finish. Use heavy duty steel with molded grips for handle and embossed reinforced steel base. Provide permanently lubricated bearings for drive shafts. Include cable clamp. Provide large hub for pulling winch for use with cable operation.

Use 4" wide x 2" deep x 1/8" thick stainless steel hinges with 4-3/16" Dia [#10-24] x 5/8" long slotted countersunk flat head stainless steel stove bolts/machine screws with stainless steel locking nuts to attach to extruded panels. Place centerline of hinge pin with offset letters so sign will hang down vertically.

Use 3/8" thick steel plate conforming to AASHTO M270 Grade 36 and galvanized in conformance with ASTM A153 for pulling winch and pulley attachment hardware. Provide pulleys of approximately 3" in diameter plus a 5/16" diameter cable ride. Use spacers between the hub and the attachment brackets so pulleys ride in the center of brackets without moving back and forth. Fabricate bolts, nuts and washers of steel meeting ASTM A307 and galvanized in conformance with ASTM A153.

Use double galvanized 7 strand steel wire cable not less than 3/16" diameter meeting ASTM A475.

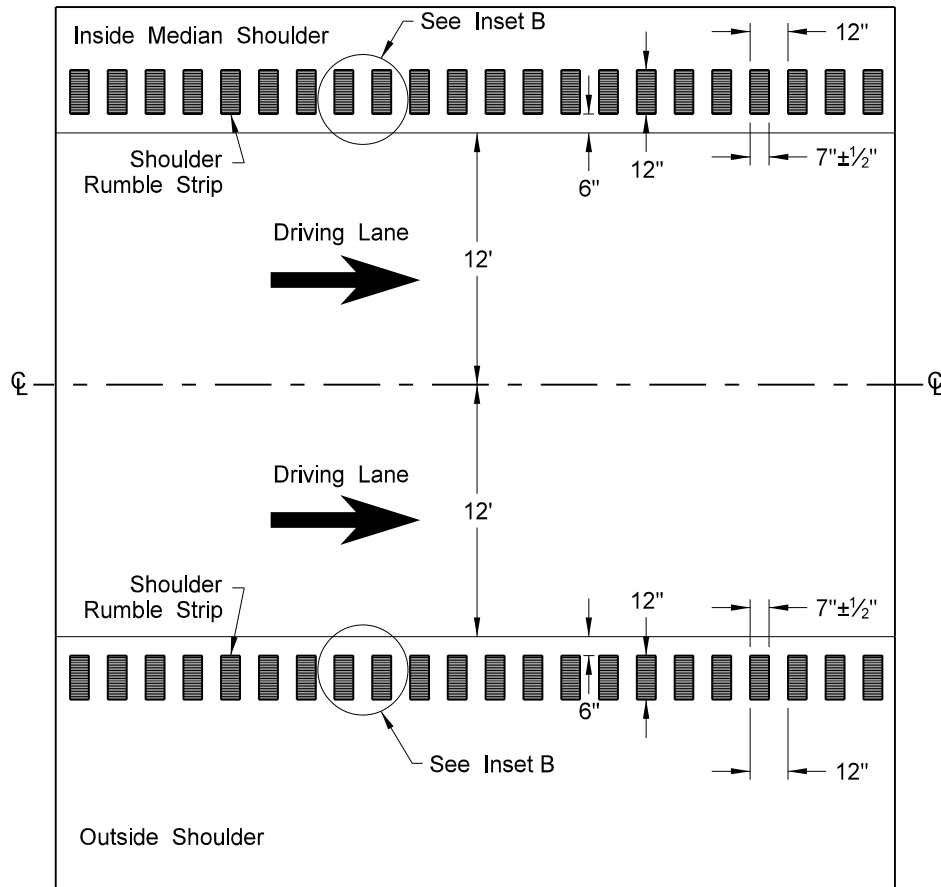


NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
02-26-14	
REVISIONS	
DATE	CHANGE
8-30-18	Updated notes to active voice.
9-05-19	New Design Engineer PE Stamp.

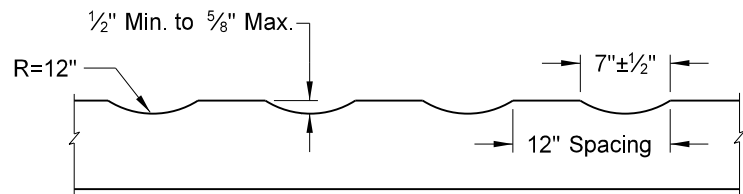
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RUMBLE STRIPS
DIVIDED HIGHWAYS (NON-INTERSTATE)

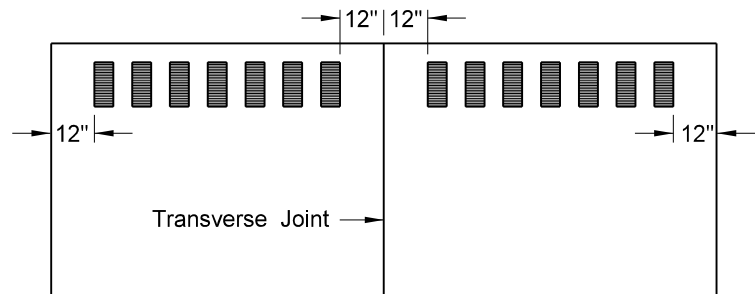
D-760-2



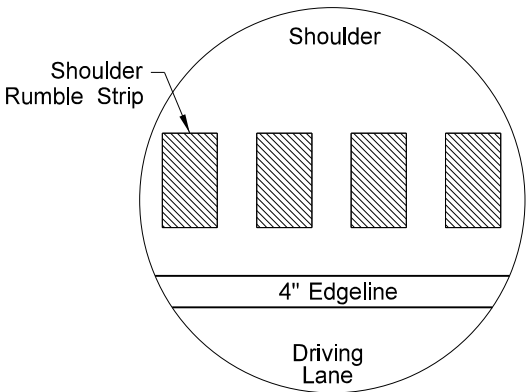
Divided Highways (Non-Interstate)



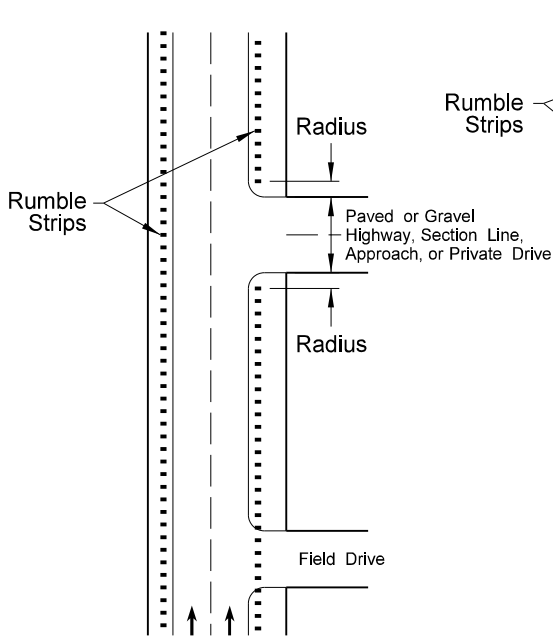
Profile of Rumble Strips - Bituminous and PCC Pavements



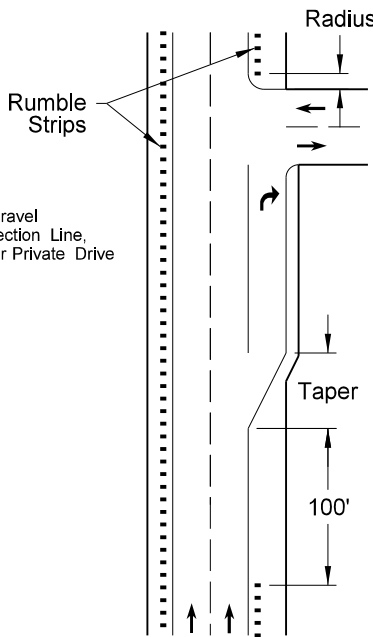
Discontinue rumble strip approx. 12" on both sides of PCC transverse joint



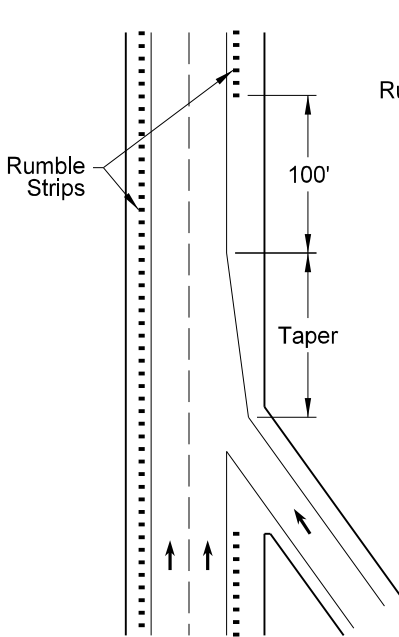
Inset B - Shoulder Rumble Strip



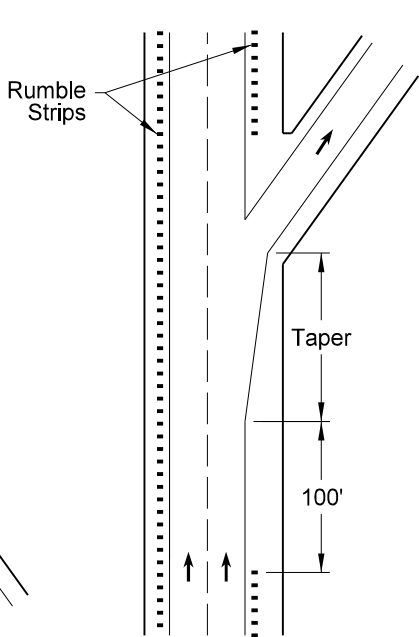
Entrance Roadways



**Turn Lane
(Right & Left)**



Entrance Ramp



Exit Ramp

NOTES:

1) Discontinue rumble strips through the entire length of turn lanes & ramps, 100' before turn lane tapers, 100' before or after ramp tapers, and at the radius of a paved or gravel highway, section line, approach, or private drive as shown below.

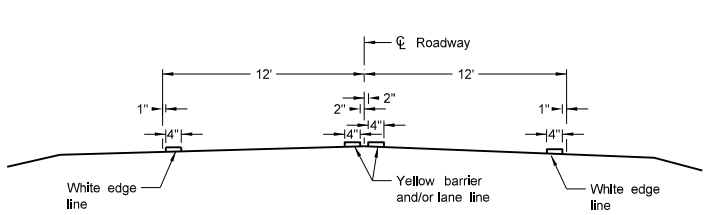
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-29-09	
REVISIONS	
DATE	CHANGE
2-25-10	Note 4 was added.
9-8-11	Revised Notes and D-760-2.
8-27-19	New Design Engr PE Stamp.

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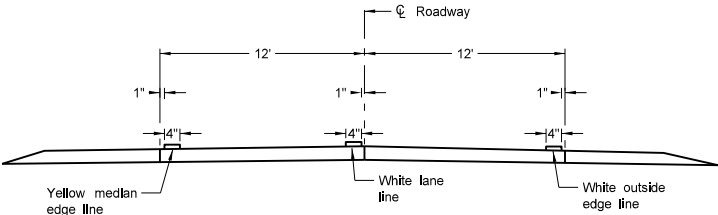
PAVEMENT MARKING

D-762-4

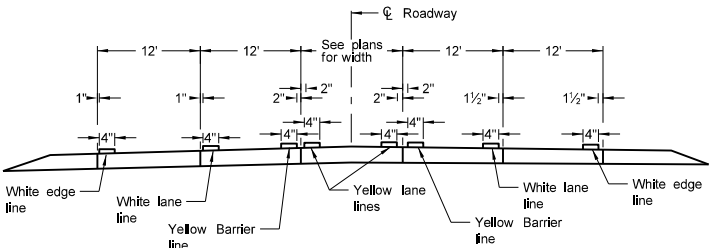
- NOTES:
1. Continue edge lines through private drives and field drives. Break edge lines for intersections.



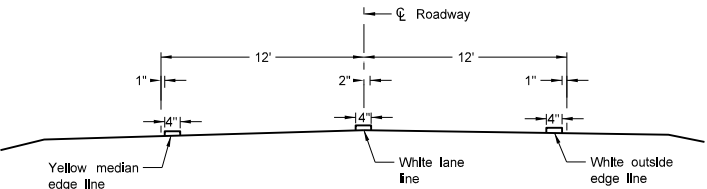
Two Lane Two Way
RURAL ROADWAY



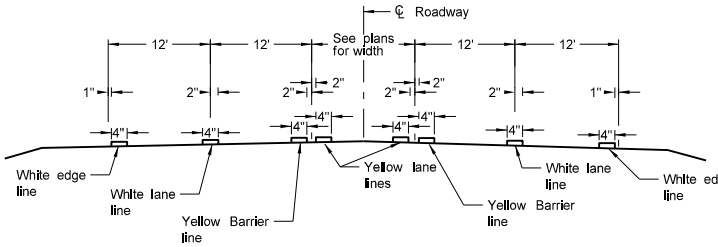
Two Lane Roadway
INTERSTATE HIGHWAY
Concrete Section



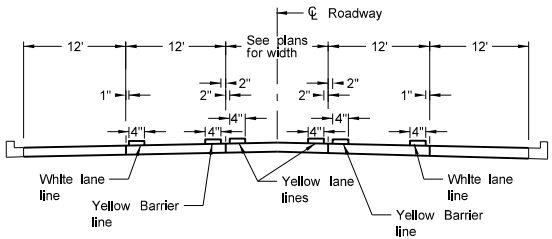
RURAL FIVE LANE ROADWAY
Concrete Section



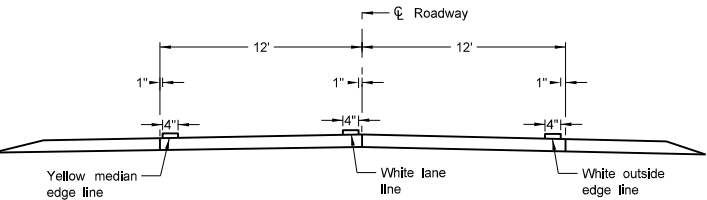
Two Lane Divided
Rural Roadway
PRIMARY HIGHWAY
Asphalt Section



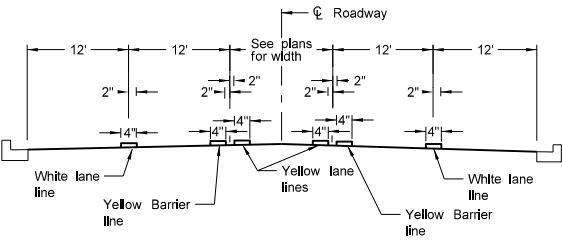
RURAL FIVE LANE ROADWAY
Asphalt Section



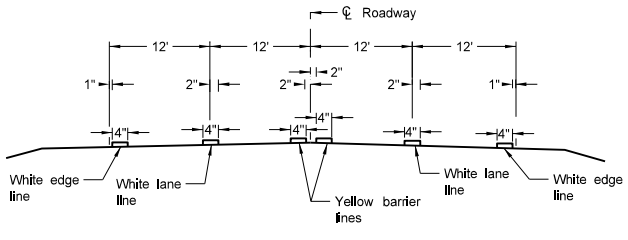
URBAN FIVE LANE SECTION
Concrete Section



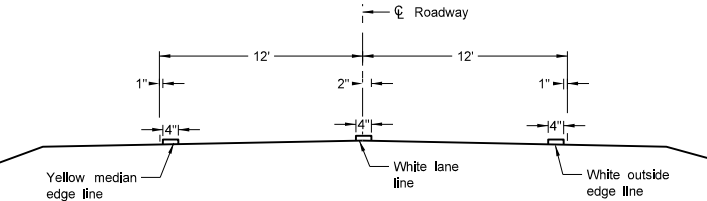
Two Lane Roadway
PRIMARY HIGHWAY
Concrete Section



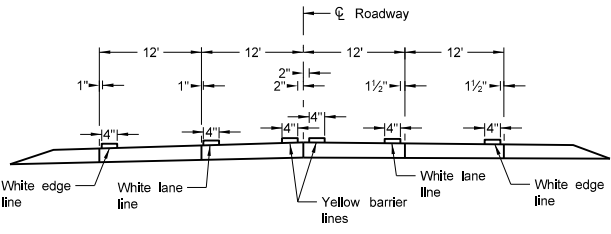
URBAN FIVE LANE SECTION
Asphalt Section



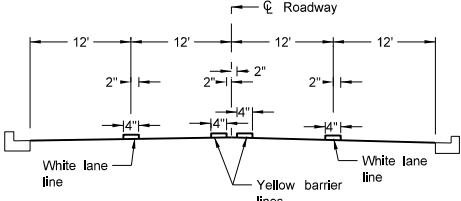
RURAL FOUR LANE ROADWAY
Asphalt Section



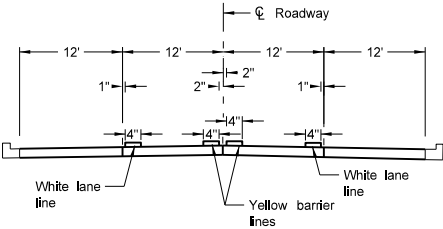
Two Lane Roadway
INTERSTATE HIGHWAY
Asphalt Section



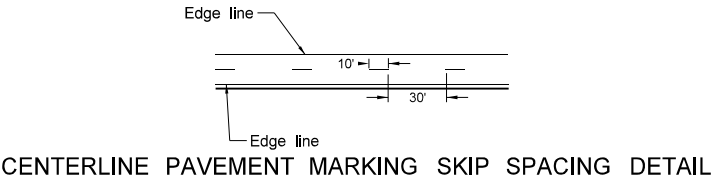
RURAL FOUR LANE ROADWAY
Concrete Section



URBAN FOUR LANE SECTION
Asphalt Section



URBAN FOUR LANE SECTION
Concrete Section



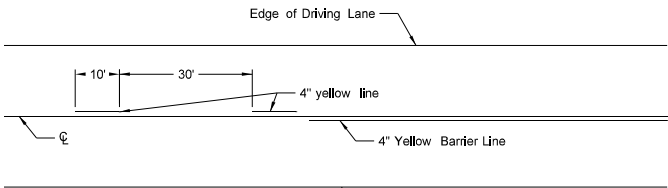
CENTERLINE PAVEMENT MARKING SKIP SPACING DETAIL

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-1-10	
REVISIONS	
DATE	CHANGE
10-17-17 08-27-19	Updated to active voice. New Design Engineer PE Stamp.

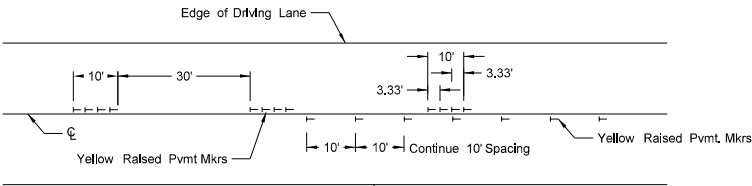
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SHORT-TERM PAVEMENT MARKING

D-762-11

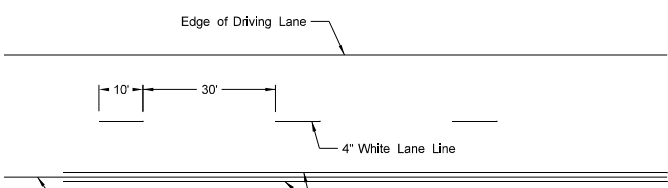


Painted or Tape Lines

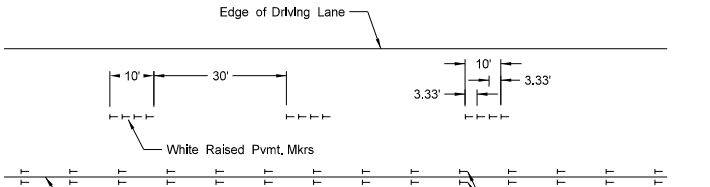


Raised Pavement Markers

TWO-LANE TWO-WAY ROADWAY

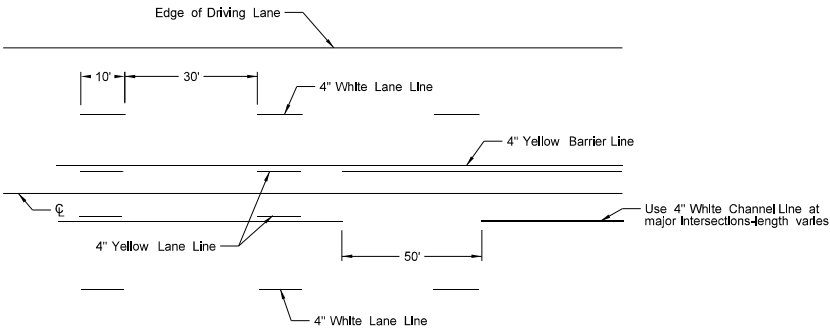


Painted or Tape Lines

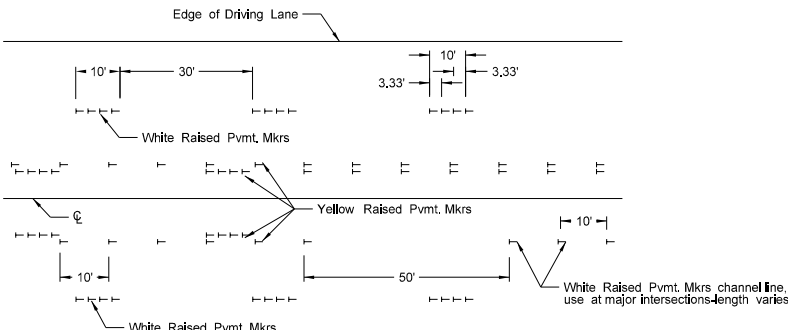


Raised Pavement Markers

FOUR LANE ROADWAY

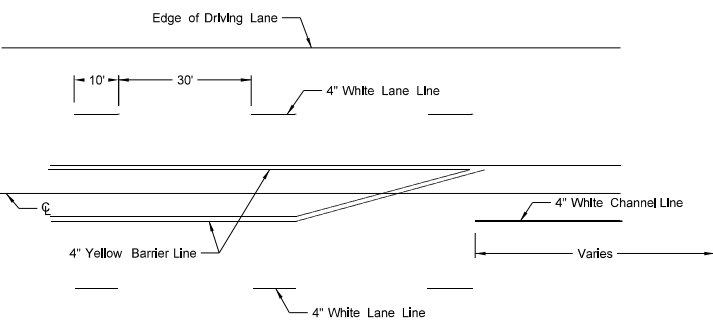


Painted or Tape Lines

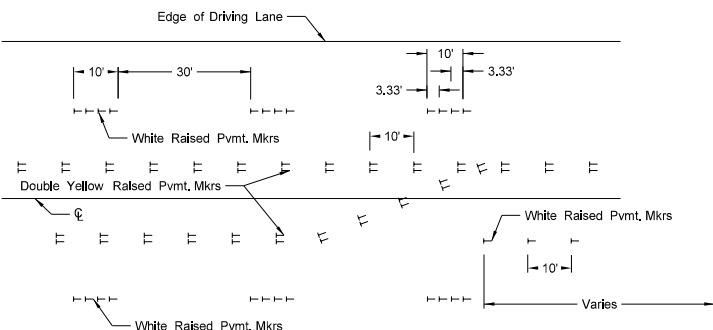


Raised Pavement Markers

FIVE LANE ROADWAY TWO WAY LEFT TURN



Painted or Tape Lines



Raised Pavement Markers

FIVE LANE ROADWAY WITH MARKED ISLANDS

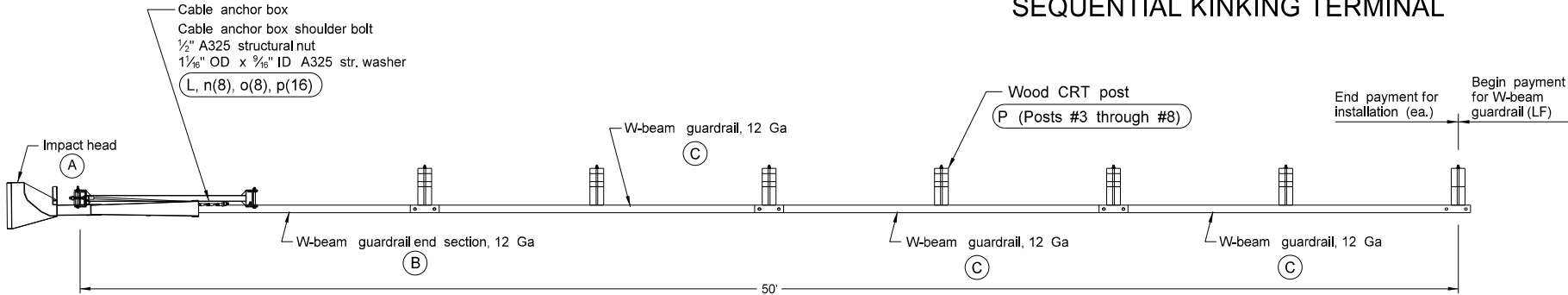
- NOTES:
- Place no passing zones on two-lane two-way roadways as shown. In lieu of short term no passing zone pavement markings, place no passing zone signs. Replace no passing zone signs with short term no passing zone pavement marking within three days.
 - Place short term center line stripe (paint) on top lift to match exact placement of permanent stripe.
 - Remove raised markers and tape markings after permanent pavement marking is installed.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-1-10	
REVISIONS	
DATE	CHANGE
3-29-16	Re-numbered to be D-762-11 (previously was D-762-6)
10-17-17	Updated to active voice.
8-27-19	New Design Engineer PE Stamp.

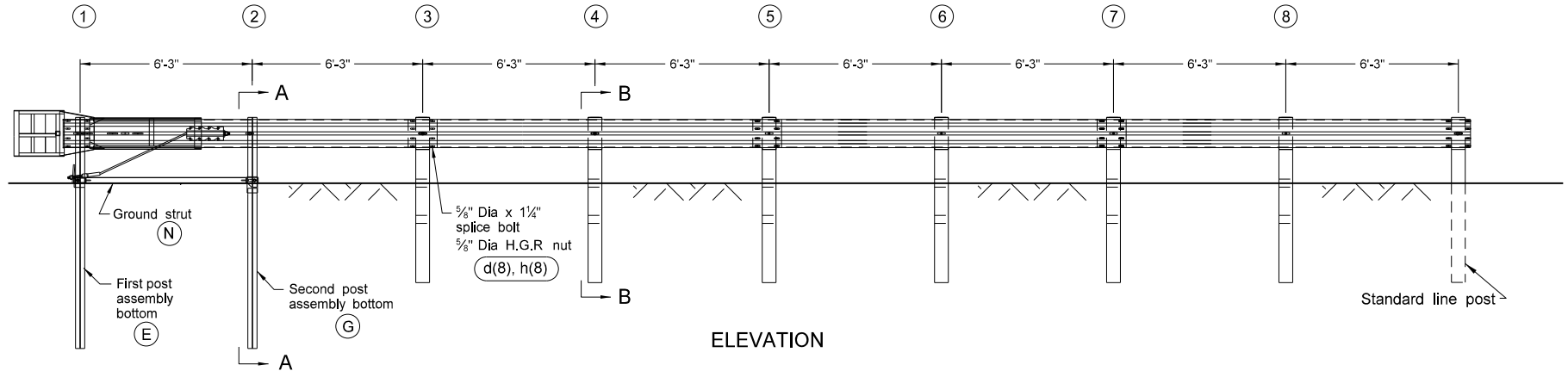
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SEQUENTIAL KINKING TERMINAL

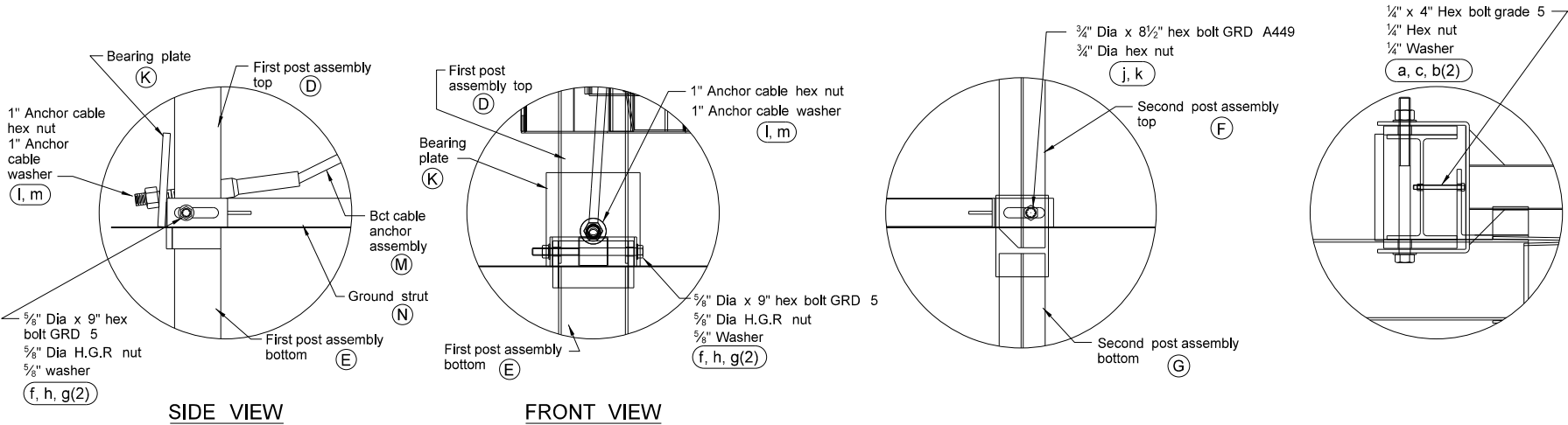
D-764-5



PLAN



ELEVATION



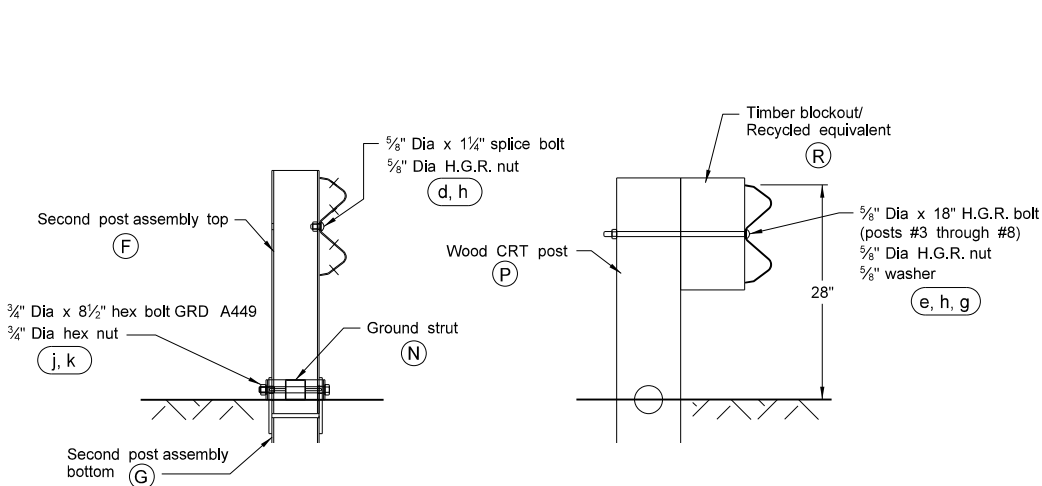
SIDE VIEW

FRONT VIEW

POST #1 CONNECTION DETAILS

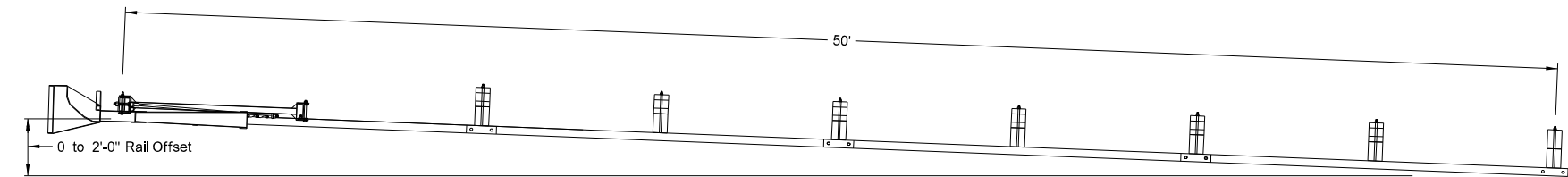
SIDE VIEW DETAIL OF POST #2

IMPACT HEAD CONNECTION DETAIL



SECTION A-A
Post #2

SECTION B-B
Posts #3 through #8



FLARED INSTALLATION
25:1 maximum flare rate

GENERAL NOTES:

1. Use breakaway posts with the SKT.
2. Use galvanized bolts, nuts, cable assemblies, cable anchors, and bearing plates.
3. Flare the SKT at a rate of up to 25:1 to prevent shoulder encroachment by the impact head.
4. Grade site as needed to prevent lower sections of the posts from protruding more than 4" above ground (measured along a 5' cord).
5. Drive the lower section of the hinged posts without the upper post attached. If the post is placed in a drilled hole, compact the backfill material satisfactorily to prevent settlement.
6. When rock is encountered during excavation, use a 10" diameter post hole, 20" into the rock surface, if approved by the engineer. Place granular material in the bottom of the hole, approximately 2 1/2" deep to provide drainage. Field cut posts 1 & 2 to length, place in the hole, and backfill with adequately compacted material excavated from the hole.
7. Place the breakaway cable assembly taut. Use a locking device (vice grips or channel lock pliers) to prevent the cable from twisting when tightening nuts.
8. "Toe nail" the wood blockouts on post #3 through post #8 with two 20 penny galvanized nails in each rectangular post, to prevent them from turning when the wood shrinks.

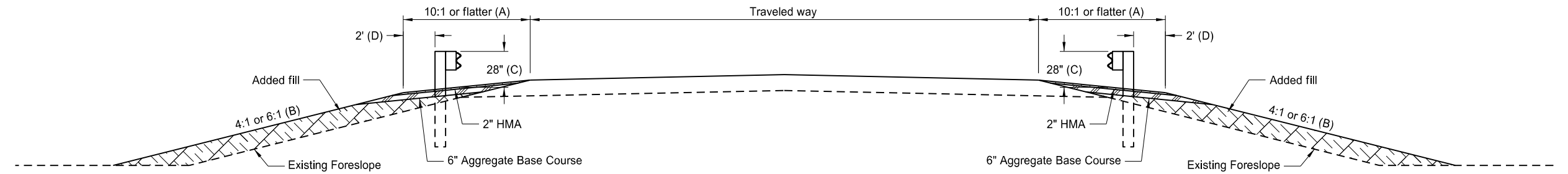
BILL OF MATERIALS		
ITEM	QTY	
A	1	IMPACT HEAD
B	1	W-BEAM GUARDRAIL END SECTION, 12 Ga
C	3	W-BEAM GUARDRAIL, 12 Ga
D	1	FIRST POST ASSEMBLY TOP
E	1	FIRST POST ASSEMBLY BOTTOM
F	1	SECOND POST ASSEMBLY TOP
G	1	SECOND POST ASSEMBLY BOTTOM
K	1	BEARING PLATE
L	1	CABLE ANCHOR BOX
M	1	BCT CABLE ANCHOR ASSEMBLY
N	1	GROUND STRUT HINGED POST
P	6	WOOD CRT POST
R	6	TIMBER BLOCKOUT/RCY EQUIVALENT
HARDWARE		
a	2	1/4 " x 4" HEX BOLT Grade 5
b	4	1/4" WASHER
c	2	1/4" HEX NUT
d	25	5/8" Dia X 1 1/4" SPLICE BOLT, POST #2
e	6	5/8" Dia X 18" H.G.R. BOLT (POSTS 3 THRU 8)
f	1	5/8" Dia X 9" HEX BOLT GRD 5
g	8	5/8" WASHER
h	32	5/8" Dia H.G.R. NUT
j	1	3/4" Dia X 8 1/2" HEX BOLT GRD A449
k	1	3/4" Dia HEX NUT
l	2	1" ANCHOR CABLE HEX NUT
m	2	1" ANCHOR CABLE WASHER
n	8	GROUND STRUT HINGED POST
o	8	1/2" A325 STRUCTURAL NUT
p	16	1 1/8" OD X 5/16" ID A325 STR. WASHER

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-11-13	
REVISIONS	
DATE	CHANGE
12-02-20	Updated notes to active voice.

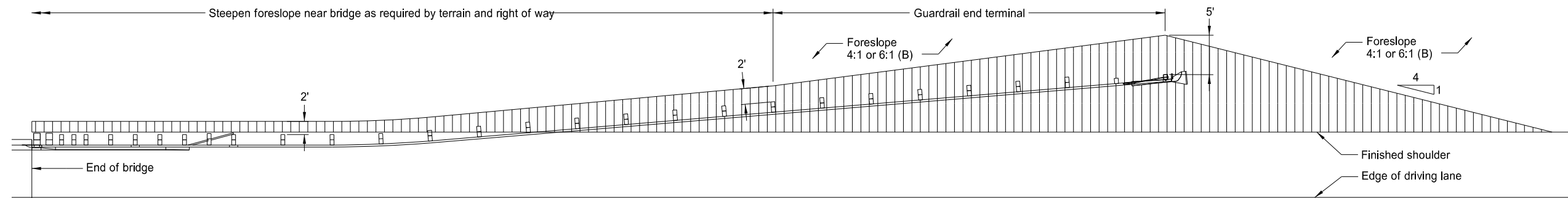
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TYPICAL GRADING AT BRIDGE ENDS
WITH W-BEAM GUARDRAIL

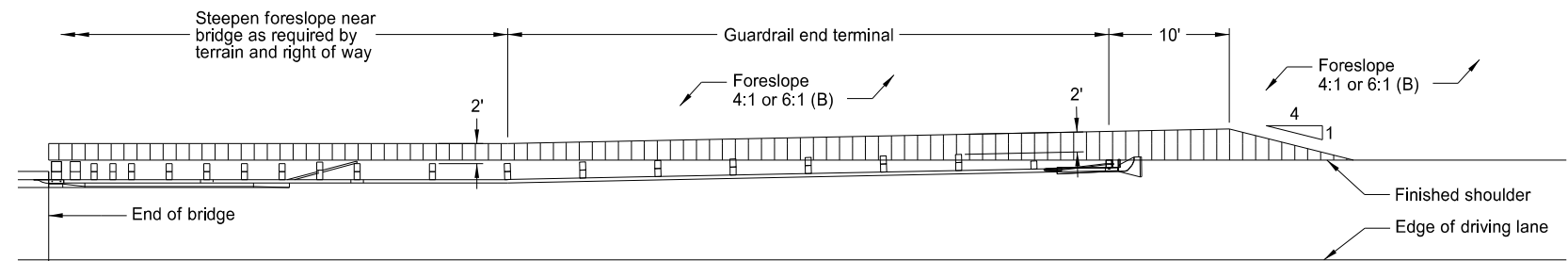
D-764-22



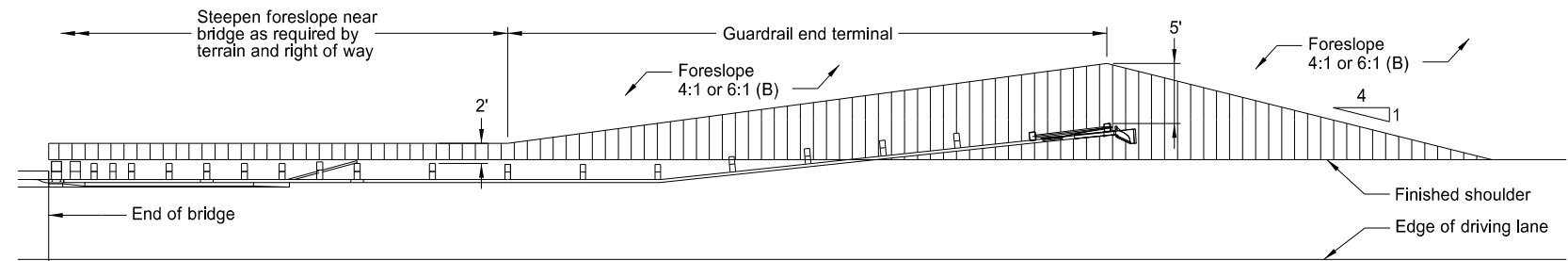
TYPICAL SECTION



PLAN LAYOUT
FLARED GUARDRAIL WITH END TERMINAL



PLAN LAYOUT
NON-FLARED GUARDRAIL WITH TANGENT END TERMINAL



PLAN LAYOUT
NON-FLARED GUARDRAIL WITH FLARED END TERMINAL

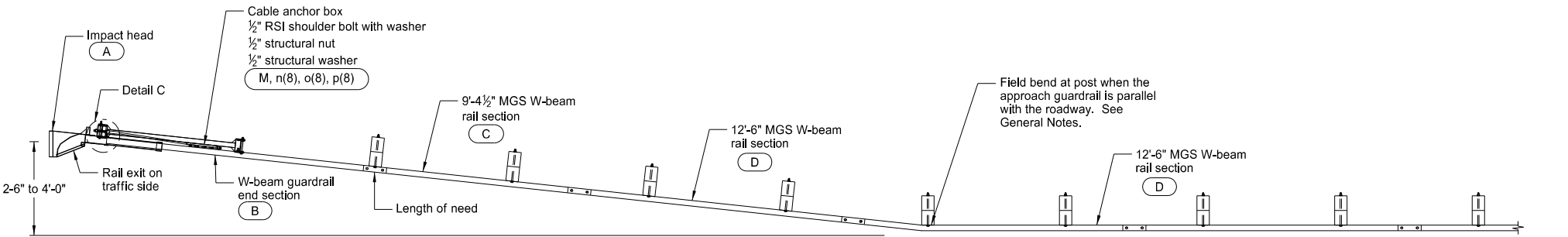
- NOTES:
- (A) Use slope flatter than 10:1 when necessary to provide proper guardrail height.
 - (B) When normal foreslope is 4:1, use added fill slope of 4:1. When normal foreslope is 6:1, use added fill slope of 6:1.
 - (C) Measure from top of guardrail to top of surfacing at front face of guardrail.
 - (D) Dimension at end terminals vary per Plan Layouts shown on this sheet.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-3-13	
REVISIONS	
DATE	CHANGE
12-02-20	Updated notes to active voice.

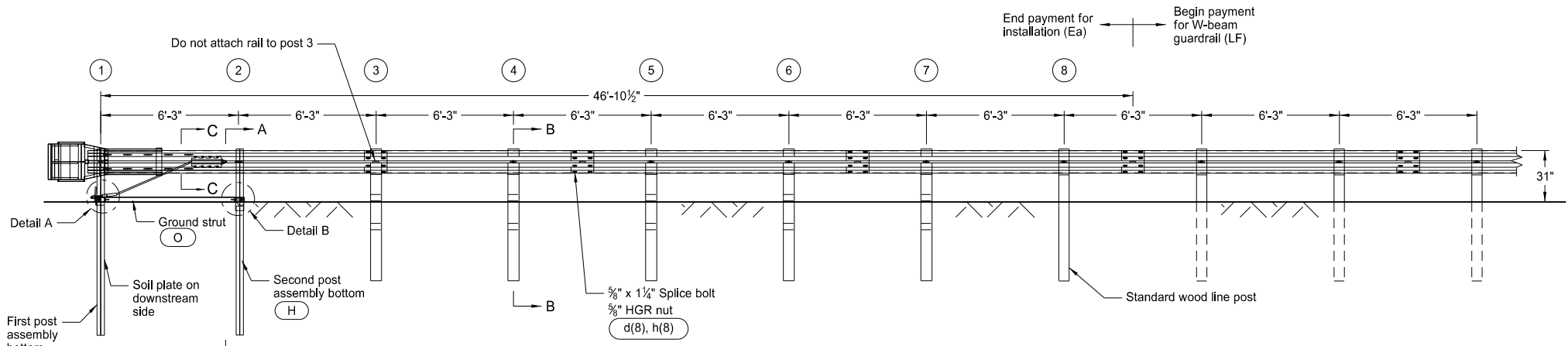
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MGS FLARED ENERGY ABSORBING TERMINAL - WOOD POST

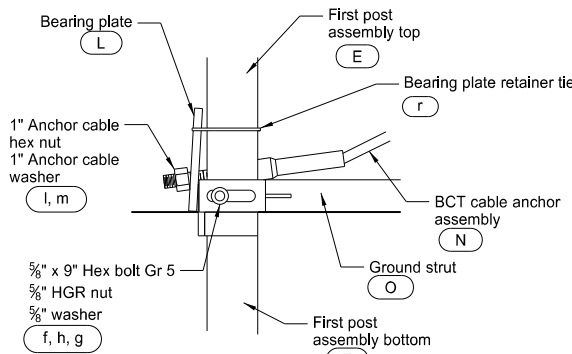
D-764-38



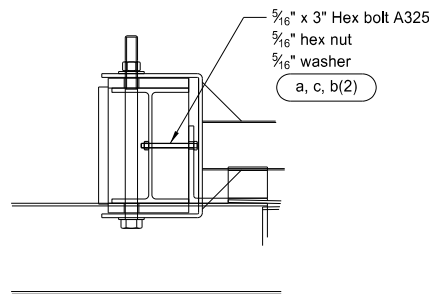
PLAN



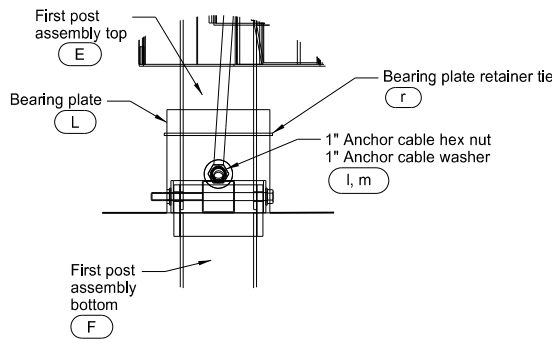
ELEVATION



SIDE VIEW

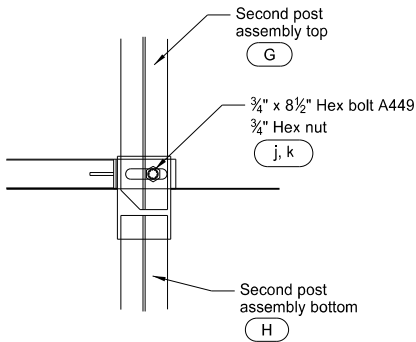


DETAIL C
Post 1 (Impact Head connection)

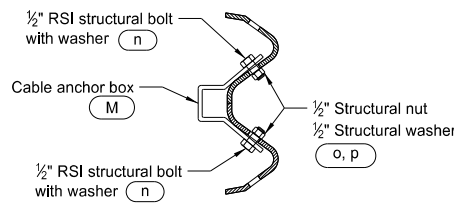


FRONT VIEW

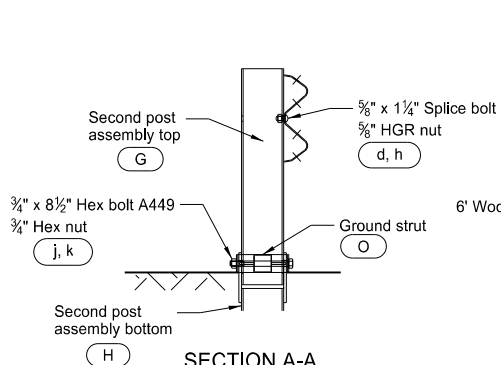
DETAIL A
Post 1



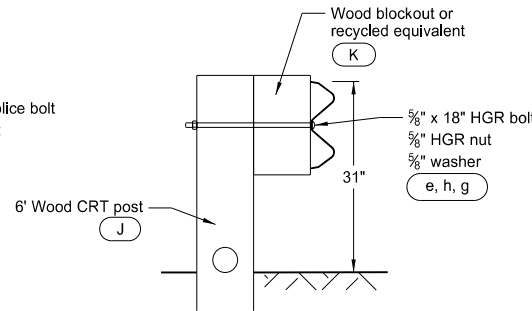
DETAIL B
Post 2



SECTION C-C



SECTION A-A
Post 2



SECTION B-B
Posts 3 through 7

GENERAL NOTES:

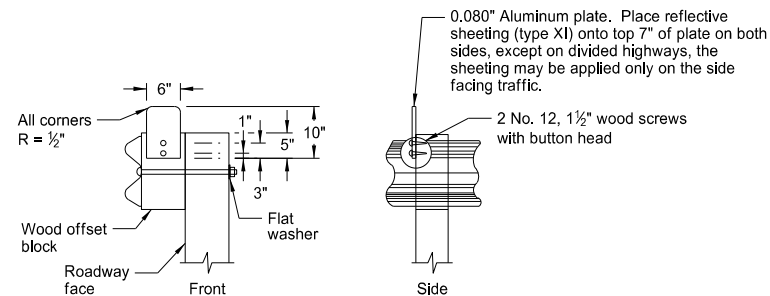
- Wood posts are required with the Flared Energy Absorbing Terminal except posts 1 and 2.
- Galvanize all bolts, nuts, cable assemblies, cable anchors, and bearing plates.
- Flare the Flared Energy Absorbing Terminal when the approach guardrail is parallel with the roadway. When the approach guardrail is flared at 16:1 to 10:1, ensure the Flared Energy Absorbing Terminal has only the flare rate of the guardrail. When the guardrail flare is between 10:1 and 7:1, ensure the Flared Energy Absorbing Terminal is turned parallel to the roadway.
- Site grade as necessary to ensure the lower sections of the posts do not protrude more than 4" above the ground (measured along a 5' cord).
- Install the lower section of the hinged posts without the upper post attached. If the post is placed in a drilled hole, compact the backfill material to prevent settlement.
- Install the breakaway cable assembly taut. Use a locking device (vice grips or channel lock pliers) to prevent cable from twisting when tightening nuts.
- "Toe nail" the wood blockouts to the rectangular wood posts with two 20 penny galvanized nails to prevent them from turning when the wood shrinks.

ITEM	ITEM NO.	BILL OF MATERIALS	QTY
A	F3000	IMPACT HEAD	1
B	SF1303	W-BEAM GUARDRAIL END SECTION, 12 Ga	1
C	G12025	9'-4½" MGS W-BEAM RAIL SECTION, 12 Ga	1
D	G1203A	12'-6" MGS W-BEAM RAIL SECTION, 12 Ga	2
E	UHP1A	FIRST POST ASSEMBLY TOP	1
F	HP1B	FIRST POST ASSEMBLY BOTTOM	1
G	UHP2A	SECOND POST ASSEMBLY TOP	1
H	HP2B	SECOND POST ASSEMBLY BOTTOM	1
J	UP671	WOOD CRT POST	5
K	P675	WOOD BLOCKOUT OR RECYCLE EQUIVALENT	5
L	E750	BEARING PLATE	1
M	S760	CABLE ANCHOR BOX	1
N	E770	BCT CABLE ANCHOR ASSEMBLY	1
O	S785	GROUND STRUT HINGED POST	1
HARDWARE			
a	B5160304A	5/16" x 3" HEX BOLT A325	2
b	W0516	5/16" WASHER	4
c	N0516	5/16" HEX NUT	2
d	B580122	5/8" Dia x 1¼" SPLICE BOLT	33
e	B581802	5/8" Dia X 18" HGR BOLT	5
f	B580904A	5/8" Dia x 9" HEX BOLT GRD 5	1
g	W050	5/8" WASHER	7
h	N050	5/8" Dia HGR NUT	39
j	B340854A	¾" Dia x 8½" HEX BOLT GRD A449	1
k	N030	¾" Dia HEX NUT	1
l	N100	1" ANCHOR CABLE HEX NUT	2
m	W100	1" ANCHOR CABLE WASHER	2
n	SB12A	½" RSI SHOULDER BOLT WITH WASHER	8
o	N012A	½" STRUCTURAL NUT	8
p	W012A	½" STRUCTURAL WASHER	8
r	CT-100ST	BEARING PLATE RETAINER TIE	1

NOTE: Standard wood line post, block, and associated hardware not included in Bill of Materials Table.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
7-14-17	
REVISIONS	
DATE	CHANGE
12-02-20	Updated notes to active voice.

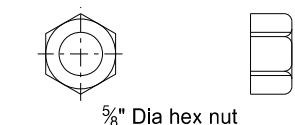
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-
- Diagram illustrating the connection of a post to a rail using a wood offset block and nails.
- Dimensions and Components:
- 3" (Width of the wood offset block)
 - 1 1/2" (Height of the wood offset block)
 - 7" (Height of the post section)
 - 6"x8"x14" Wood offset block
 - 20 Penny galvanized nail. Optional nail position shown. 2 nails required.
 - 5/8" Dia post bolt, length varies depending on the type of post used
 - Flat washer

Technical drawing of a bolt and nut assembly. The bolt is shown in side and end views. The side view shows a head with a diameter of $\frac{5}{8}$ inch and a length L . The end view shows a hexagonal head with a width of $1\frac{1}{16}$ inches.

5/8" Diameter Carriage Bolt	
L	Thread Length
1 1/2"	Full length thread
3"	1 1/2" Min thread length
11"	1 3/4" Min thread length
13"	1 3/4" Min thread length

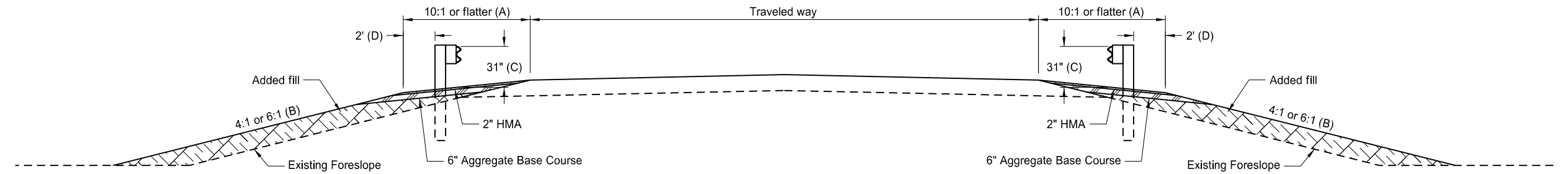


NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
7-14-17	
REVISIONS	
DATE	CHANGE
12-02-20	Updated clipped head to optional

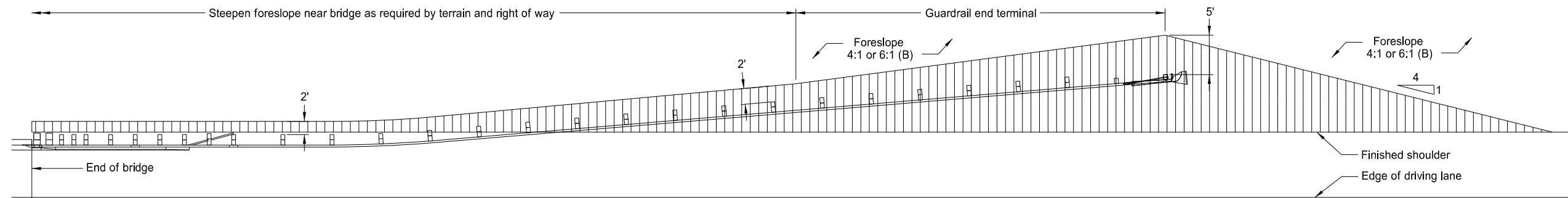
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TYPICAL GRADING AT BRIDGE ENDS
WITH MGS W-BEAM GUARDRAIL

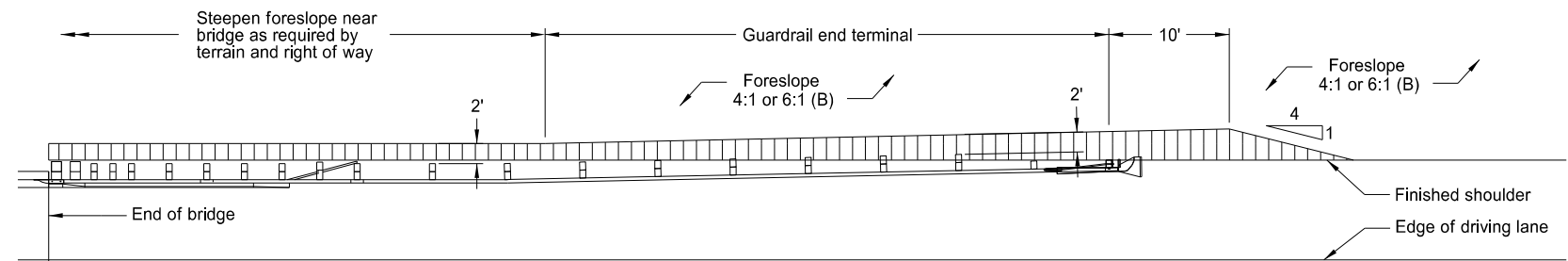
D-764-48



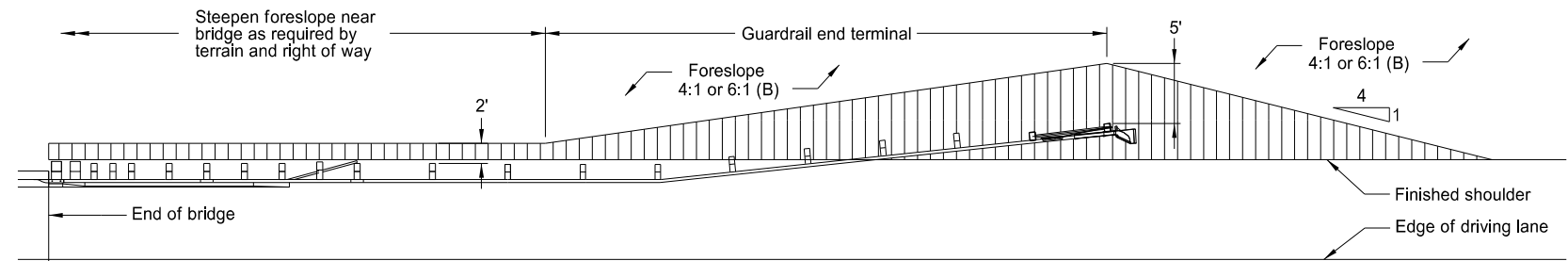
TYPICAL SECTION



PLAN LAYOUT
FLARED GUARDRAIL WITH END TERMINAL



PLAN LAYOUT
NON-FLARED GUARDRAIL WITH TANGENT END TERMINAL



PLAN LAYOUT
NON-FLARED GUARDRAIL WITH FLARED END TERMINAL

NOTES:

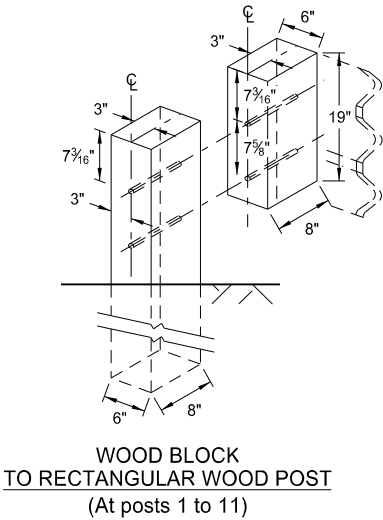
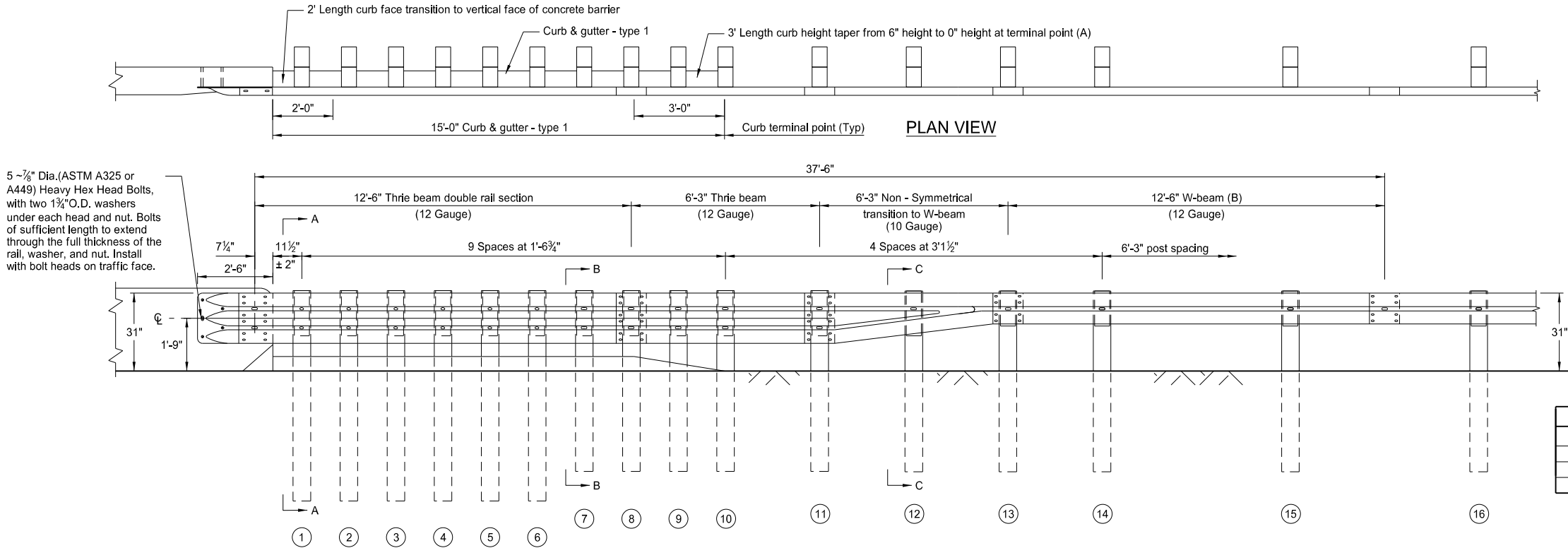
- (A) Use slope flatter than 10:1 when required to provide proper guardrail height.
- (B) When normal foreslope is 4:1, use added fill slope of 4:1. When normal foreslope is 6:1, use added fill slope of 6:1.
- (C) Measure from top of guardrail to top of surfacing at front face of guardrail.
- (D) Vary dimension at end terminals per Plan Layouts shown on this sheet.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
7-14-17	
REVISIONS	
DATE	CHANGE
12/02/20	Updated notes to active voice.

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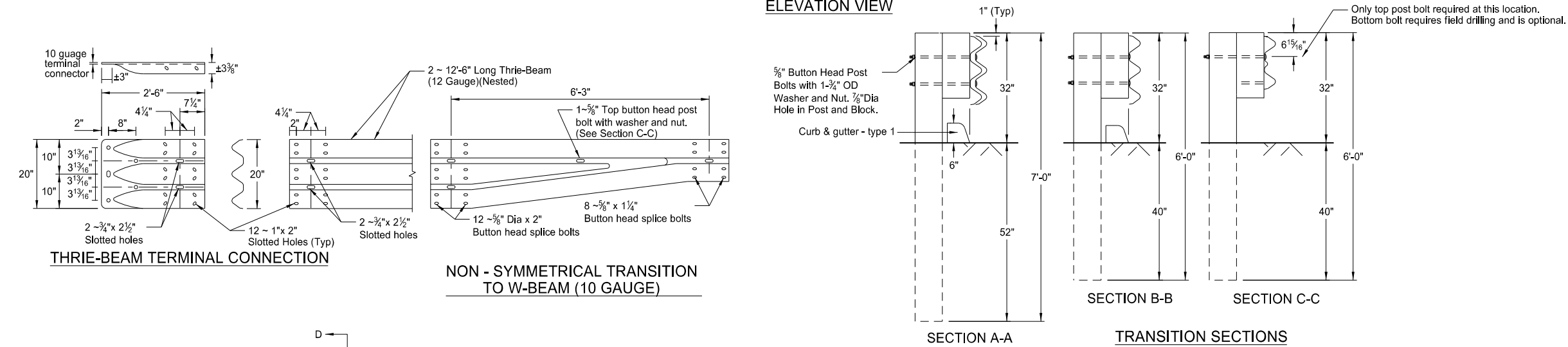
MGS W-BEAM TRANSITION WITH APPROACH CURB TO CONCRETE SINGLE SLOPE OR JERSEY BARRIER

D-764-60



TRANSITION POST AND TIMBER BLOCKOUT SIZING		
POST NO.	POST SIZE	BLOCKOUT SIZE
1-6	6" X 8" X 7'-0" long	6" X 8" X 19"
7-12	6" X 8" X 6'-0" long	6" X 8" X 19"
13-16	6" X 8" X 6'-0" long	6" X 8" X 14"

ELEVATION VIEW



- (A) Where curb is required to continue past 15' length, taper the curb down to 3" height at the terminal point shown above, instead of 0" height. Use 3" height curb between posts 10 and 16.
- (B) Install 12'-6" length W-beam double rail section at location where curb extends past 15' length.

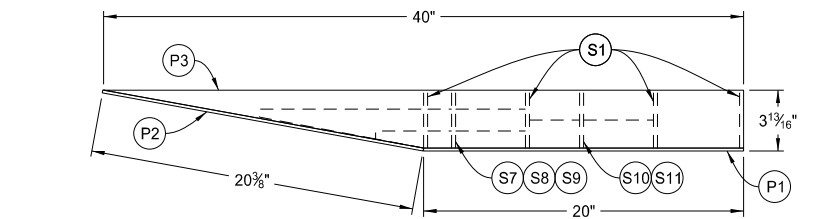
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
7-14-17	
REVISIONS	
DATE	CHANGE
12-02-20	Updated notes to active voice.

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CONNECTION TO CONCRETE SINGLE SLOPE BRIDGE RAIL AND TRAFFIC BARRIERS

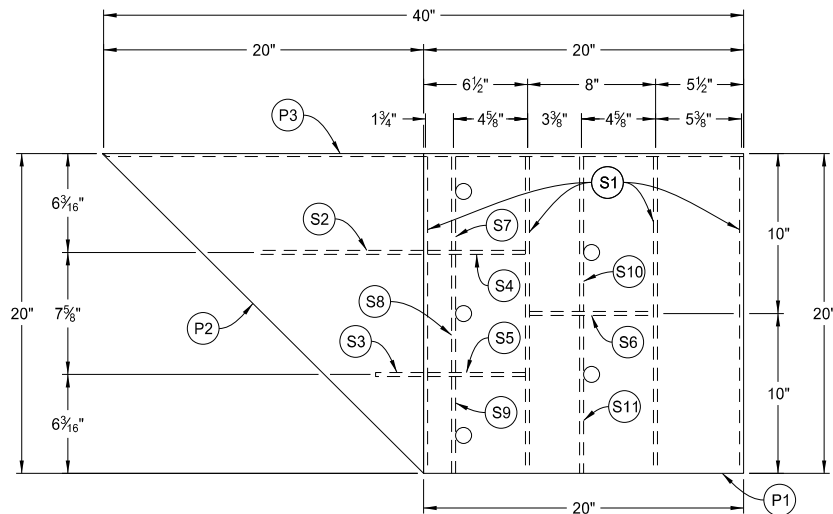
CONNECTION TO CONCRETE JERSEY BARRIER BRIDGE RAIL AND TRAFFIC BARRIERS

SINGLE SLOPE TO THRIE BEAM CONNECTOR PLATE DETAILS



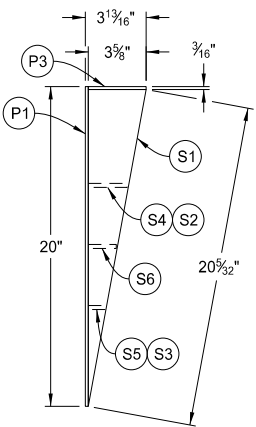
PLAN

NOTE: Assembly Detail is shown for guardrail installation on right hand side of entrance end of bridge barrier. Mirror for opposite side installation.

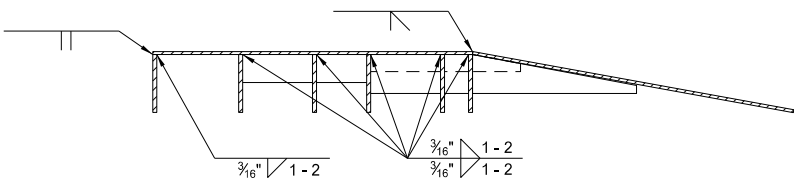


ELEVATION

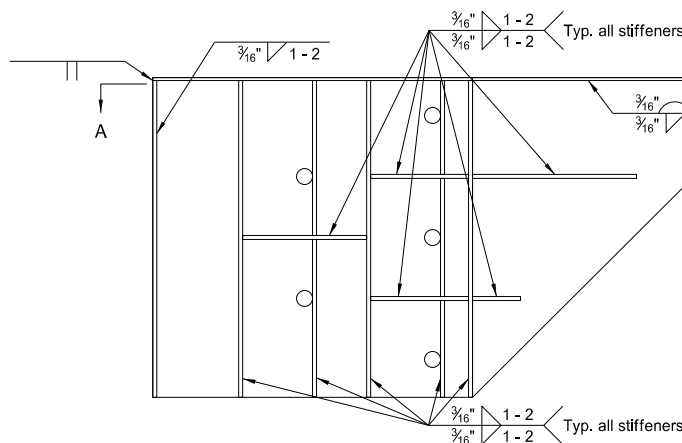
ASSEMBLY DETAIL
(Front View)



END

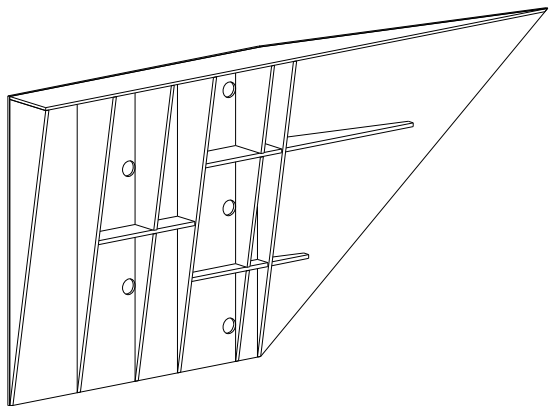


SECTION A-A



ELEVATION

WELDING DETAIL
(Back View)



PICTORIAL DRAWING
(Showing Back of Connector Plate)

WELDING INSTRUCTIONS:

- Weld cover plate P3 as follows:
 $\frac{3}{16}$ " continuous back weld on exterior sides
and $\frac{3}{16}$ " fillet weld 1" long spaced at 2"
center-to-center on interior sides.
- Weld stiffeners located on the inside of the
cover plates as follows:
 $\frac{3}{16}$ " fillet weld 1" long spaced at 2"
center-to-center.
- Weld cover plates P1 and P2 together with
full penetration groove weld.

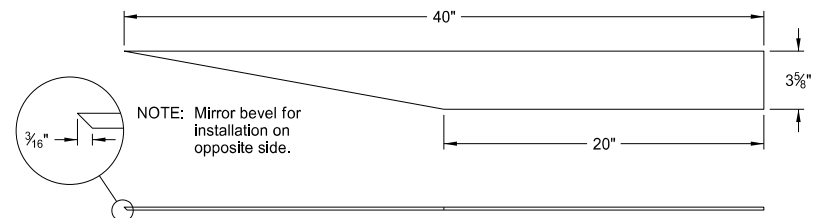


PLATE P3
Quantity: 1

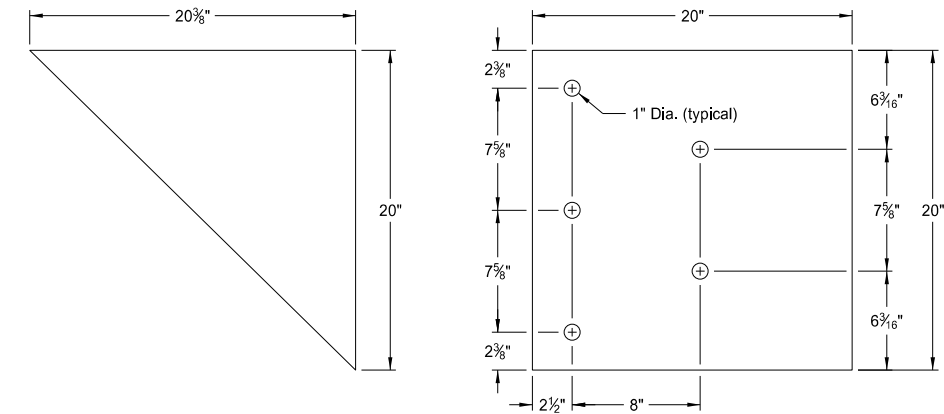
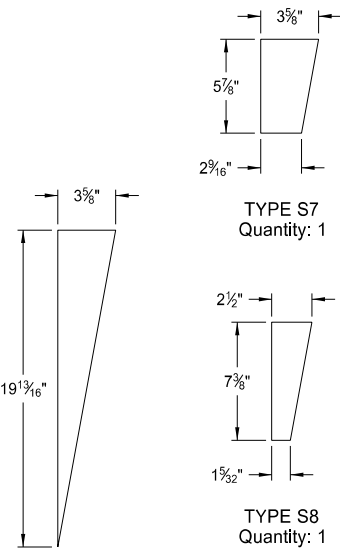


PLATE P2
Quantity: 1

PLATE P1
Quantity: 1

COVER PLATES

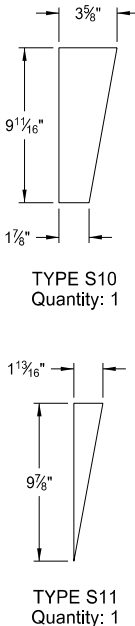


TYPE S7
Quantity: 1

TYPE S8
Quantity: 1

TYPE S9
Quantity: 1

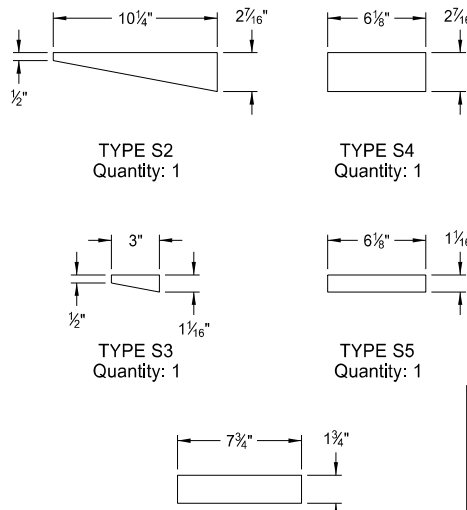
VERTICAL PLATES



TYPE S10
Quantity: 1

TYPE S11
Quantity: 1

STIFFENER PLATES



TYPE S2
Quantity: 1

TYPE S3
Quantity: 1

TYPE S6
Quantity: 1

HORIZONTAL PLATES

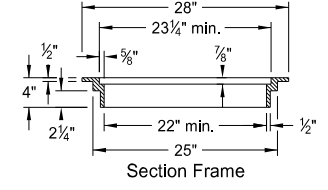
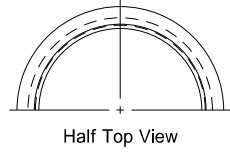
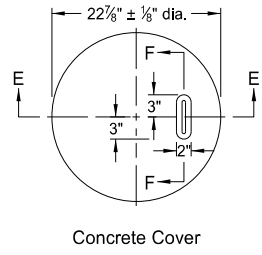
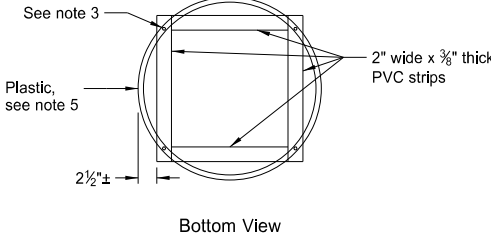
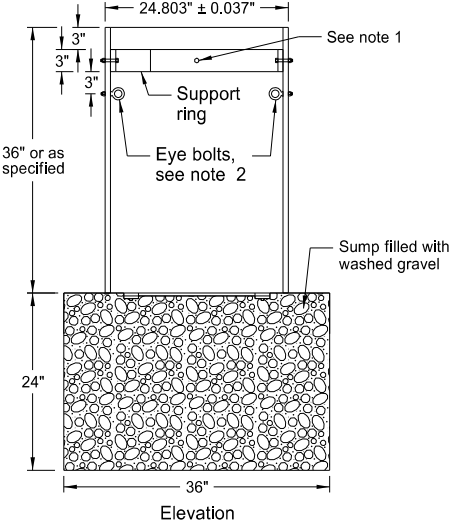
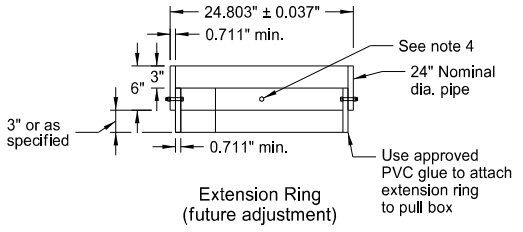
NOTES:

- Fabricate cover plates P1, P2, and P3 from $\frac{3}{16}$ " thick
ASTM A36 Grade structural steel.
- Fabricate stiffener plates from $\frac{1}{4}$ " thick ASTM A36
Grade structural steel.
- Galvanize connector plate in accordance with
AASHTO M111.

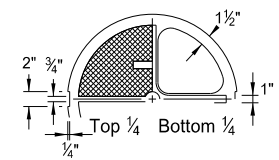
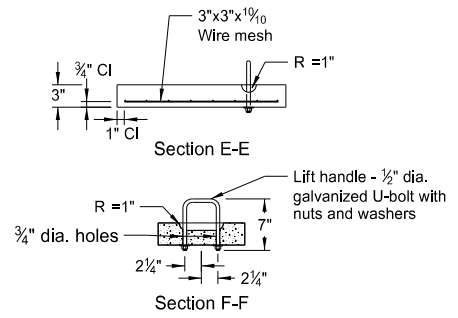
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
7-14-17	
REVISIONS	
DATE	CHANGE
12-02-20	Updated notes to active voice.

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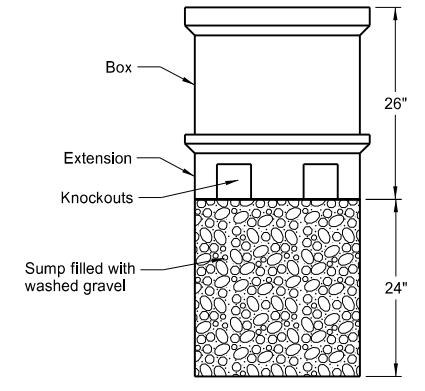
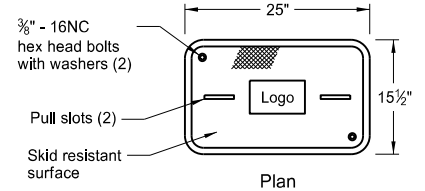
PULL BOX DETAILS



Cast Iron Frame and Cover

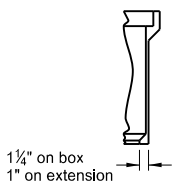
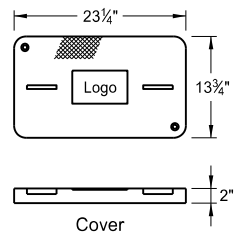


Section Cover



Polymer Concrete Pull Box

Note: Polymer concrete reinforced by a heavy weave fiberglass

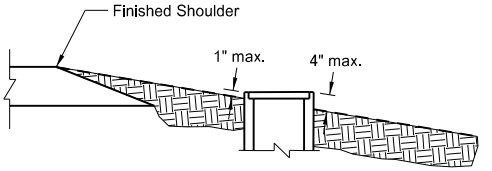


Polymer Concrete Pull Box Notes:

1. Place top of pull box flush with surfaced area and approximately one inch above earth or sodded areas on level surfaces.
2. Provide at least one knockout per side in pull box.
3. Provide Polymer Concrete pull box meeting Tier 22 as per ANSI / SCTE 77.

PVC Pull Box Notes:

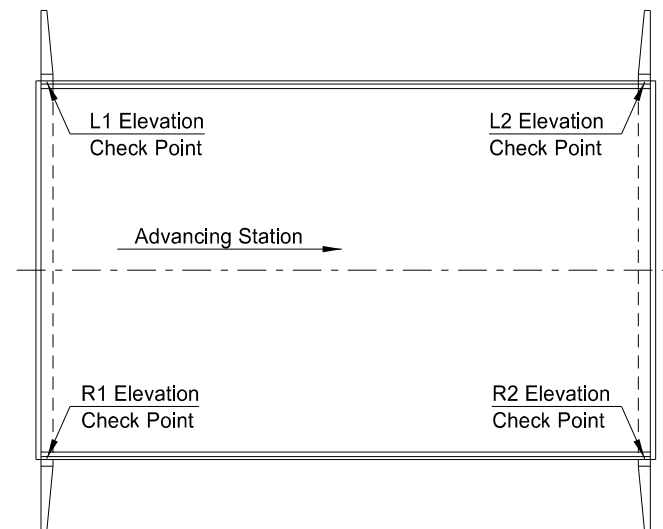
1. Attach split 24" nominal diameter PVC cover support ring with four 3/8" dia. x 2" long stainless steel hex head bolts with nuts at 90 degrees apart.
2. Two type 2 shoulder eye bolts, 3/8" dia. x 1 1/4" shank length with hex nuts 180 degrees apart (for lifting pull box and supporting electric cable).
3. Four 1/4" x 1 1/4" long galvanized lag screws. Screw assembly together.
4. Attach split 24" nominal diameter PVC cover support extension ring with four 3/8" dia. x 2" long stainless steel hex head bolts with nuts at 90 degrees apart.
5. Bolt assembly together.
6. Size conduit holes in barrel section a maximum of 1" larger than size of conduit being used.
7. After pull box and conduit installation, make inside walls and cover water tight to the satisfaction of the Engineer.
8. PVC pipe to meet requirements of ASTM F679T-1 or equal.
9. Use austenitic stainless steel hex head bolts and nuts. Galvanize other fasteners as per AASHTO M-232.
10. Coat concrete cover on top and sides with an approved epoxy coating. Apply light gray, clear, or neutral color epoxy protective coating as recommended by the manufacturer. Clean the surfaces of concrete receiving the epoxy protective coating by wire brush and dry before application.
11. Cast Iron Cover castings shall be gray iron as per AASHTO M 105, Class 35B.



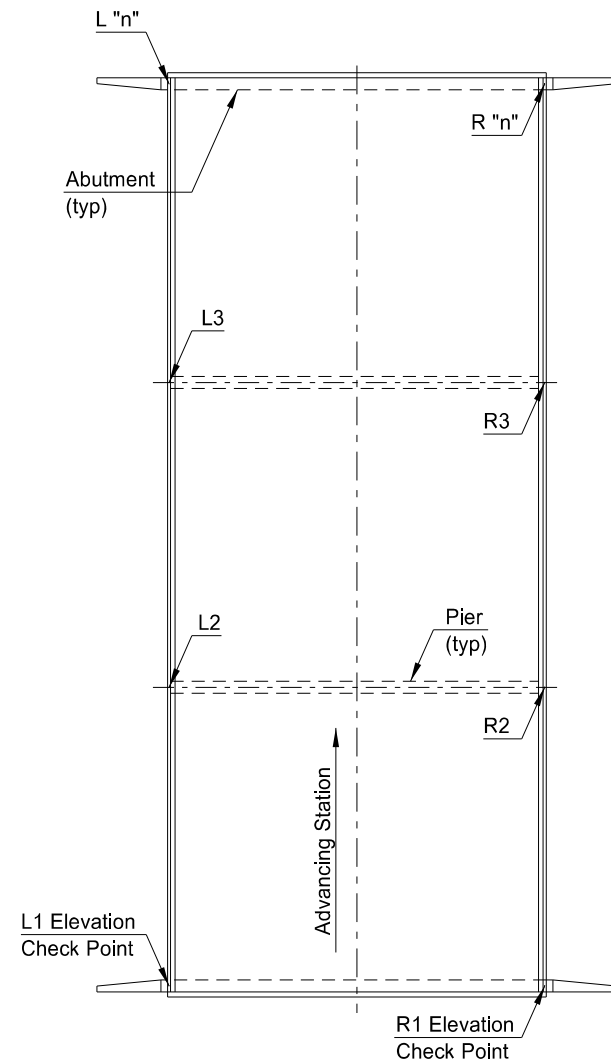
Typical Pull Box in Rural Section

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-8-13	
REVISIONS	
DATE	CHANGE
7-8-14 10-17-17 8-28-19	Added Note 3 Updated to active voice. New Design Engineer PE Stamp.

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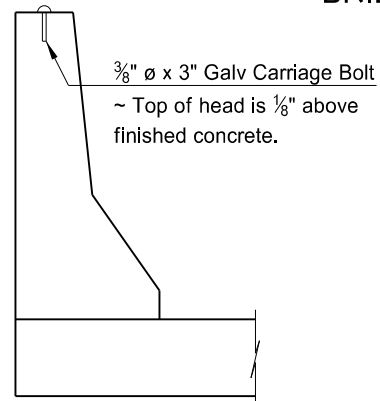


GENERAL LAYOUT FOR SINGLE SPAN

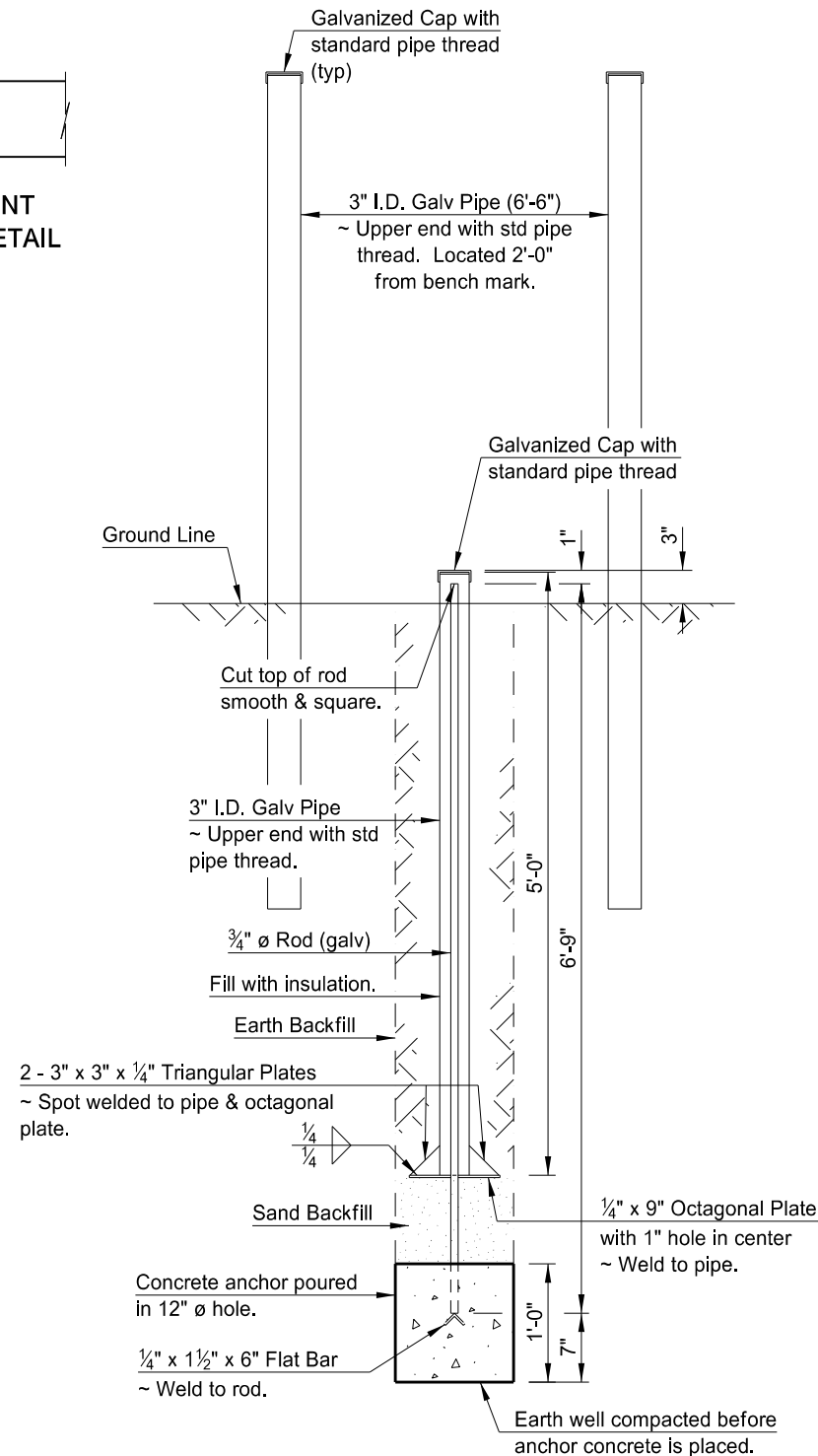


GENERAL LAYOUT FOR MULTIPLE SPAN

BRIDGE BENCH MARKS



CHECK POINT LOCATION DETAIL



BENCH MARK DETAIL

NOTES:

Elevation check points shall consist of $\frac{3}{8}$ " \varnothing x 3" galvanized carriage bolts (or equal) set in the concrete barrier at the points indicated on the General Layout sketches. The top of the bolt head shall project above the finished concrete $\frac{1}{8}$ ". Elevation check points shall be placed on each barrier over each unit of the substructure for each bridge at a structural location.

Two bench marks as detailed hereon shall be set at diagonal opposite positions away from the structure location and at least 300 feet from the nearest point on the bridge or bridges (if more than one at a location). These bench marks shall be constructed as detailed on this sheet and located near the Highway Right of Way lines. The two pipes shall extend 4'-0" above ground and be painted with two coats of white paint suitable for galvanized steel surfaces.

The Project Engineer shall run a set of levels determining the elevation of each check point on the structure and the two bench marks immediately after the completion of the bridge. Bench Mark #1 can be listed as having elevation 1000 or the actual surveyed elevation. This information shall be recorded on SFN 13420 and submitted to the Bridge Engineer with adequate information locating each check point and bench mark.

All metal parts are to be hot dip galvanized after punching, shearing, welding and fabrication.

Threads of cap and pipe are not to be galvanized. At the time of installation these threads are to be coated with synthetic grease with teflon and cap screwed to a snug fit.

METHOD OF MEASUREMENT:

Each set of Bridge Bench Marks consisting of two bench marks and the required number of elevation check points shall be considered as one unit for bidding purposes and the quantity to be paid for shall be the number of sets of bridge bench marks which have been installed complete in place and accepted by the Engineer.

BASIS OF PAYMENT:

Bridge Bench Marks shall be paid for at the contract price bid for each set of Bridge Bench Marks, which price shall be full compensation for all excavation, backfill and clean-up, and for furnishing, hauling and placing all elevation check points, galvanized pipe, caps, rods, sand backfill, concrete, rock equipment, tools and incidentals, including galvanizing and greasing, necessary to complete this item.

GALVANIZING:

After fabrication the complete assembly shall be hot-dip galvanized.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
09/14/11	
REVISIONS	
DATE	CHANGE
09/03/19	UPDATED SIGNATURE

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