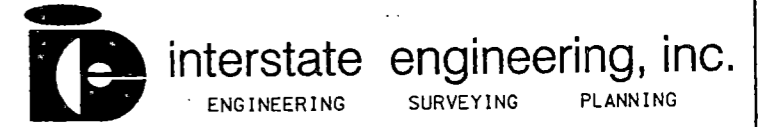


DESIGN DATA				
Traffic	Average Daily			Max. Hr.
	Pass:	Trucks	Total	
	3630	570	4200	420
Forecast(2019)	5150	800	5950	600
Minimum Sight Dist. for:	Design Speed: 70 mph			
Stopping:	730 feet	Bridges: 2 - HS25		
Safe Passing:				
Passing for Marking:				
Pavement Design Life (years):	20			

JOB# 3

NORTH DAKOTA
DEPARTMENT OF TRANSPORTATION

STATE	PROJECT NO.	PCN	SHEET NO.
ND	HPP-2-052(019)915	13249	1



STUTSMAN COUNTY
HPP-2-052(019)915
US 52/281 TRUCK BYPASS AT JAMESTOWN
GRADING, AGGREGATE BASE, STRUCTURES,
BITUMINOUS SURFACING AND INCIDENTAL ITEMS

GOVERNING SPECIFICATIONS:

Standard Specifications adopted by the North Dakota Department of Transportation October 1997; Standard Drawings currently in effect; and other Contract Provisions submitted herein.

LENGTH OF PROJECT
Gross 1.287 Miles

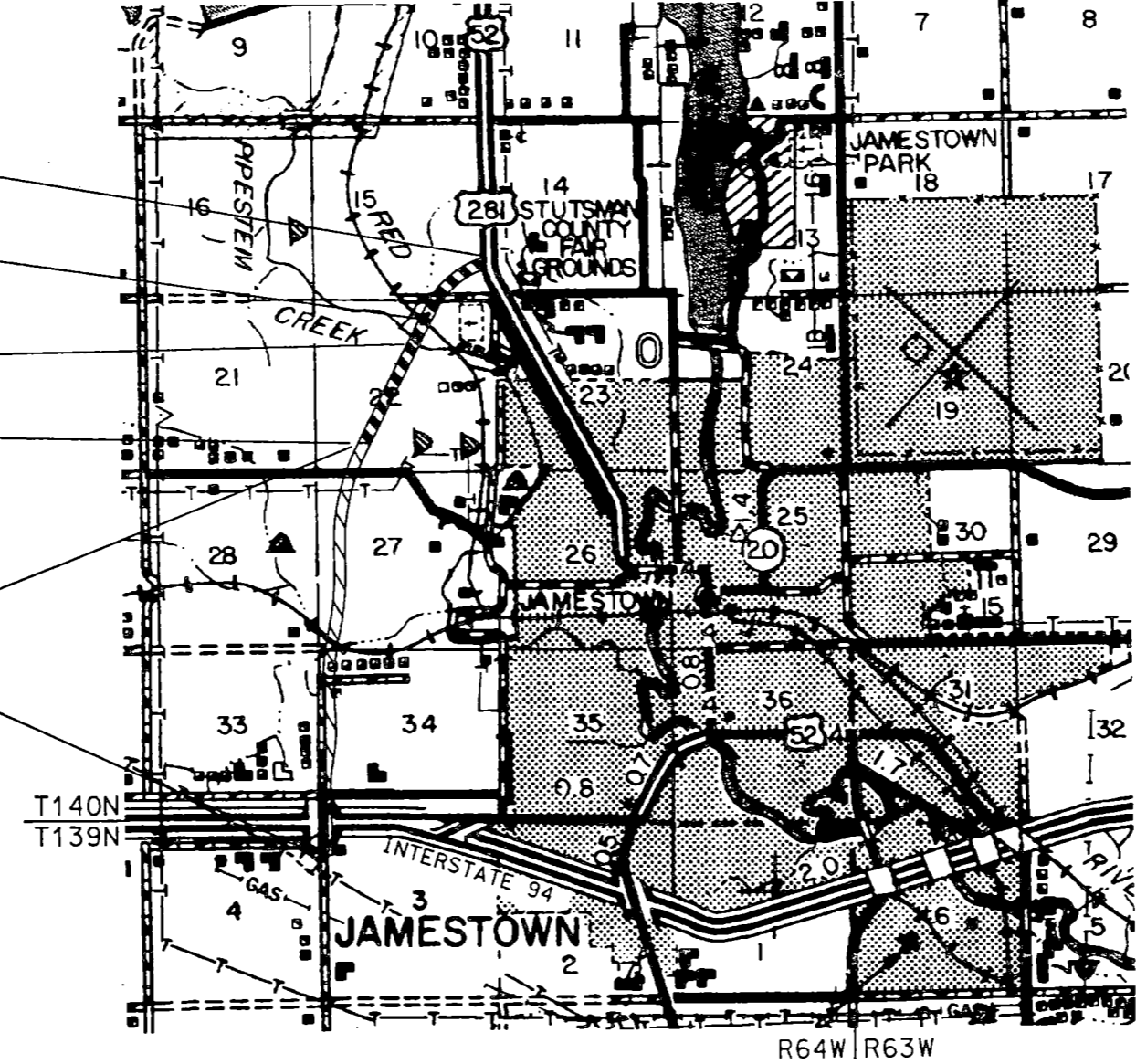
Begin Project HPP-2-052(019)915
Station 792+00
RP 15.000

Structure - Site 1
Sta. 816+46.00 - Sta. 818+67.50

Structure - Site 2
Sta. 827+64.00 - Sta. 831+39.00

End Project HPP-2-052(019)915
Station 860+00
RP 16.288

HPP-2-052(020)916
Separate Contract
Concurrent Work



DESIGNER _____

DESIGNER _____

DESIGNER _____

DESIGNER _____

RECOMMEND APPROVAL _____ .20 _____

APPROVED DATE _____

APPROVED DATE 5/31/02

Francis J. Jester

DIVISION ADMINISTRATOR
FEDERAL HIGHWAY ADMINISTRATION
U.S. DEPARTMENT OF TRANSPORTATION

APPROVED DATE May 10, 2002

Randall A. Pope

OFFICE OF INFRASTRUCTURE SUPPORT
ND DEPARTMENT OF TRANSPORTATION

I hereby certify that the attached plans were prepared by me or under my direct supervision and that I am a duly registered professional engineer under the laws of the state of ND.

APPROVED DATE May 10, 2002

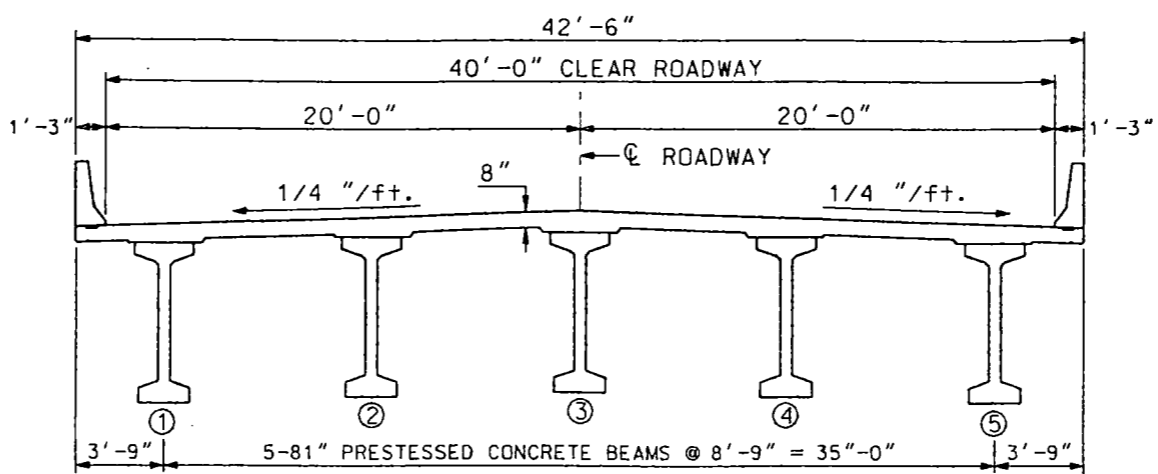
Randall A. Pope

INTERSTATE ENGINEERING, INC.



BRIDGE CODE	STATE	PROJECT NUMBER	SHEET NO.
X-081	ND	HPP-2-052(019)915	79

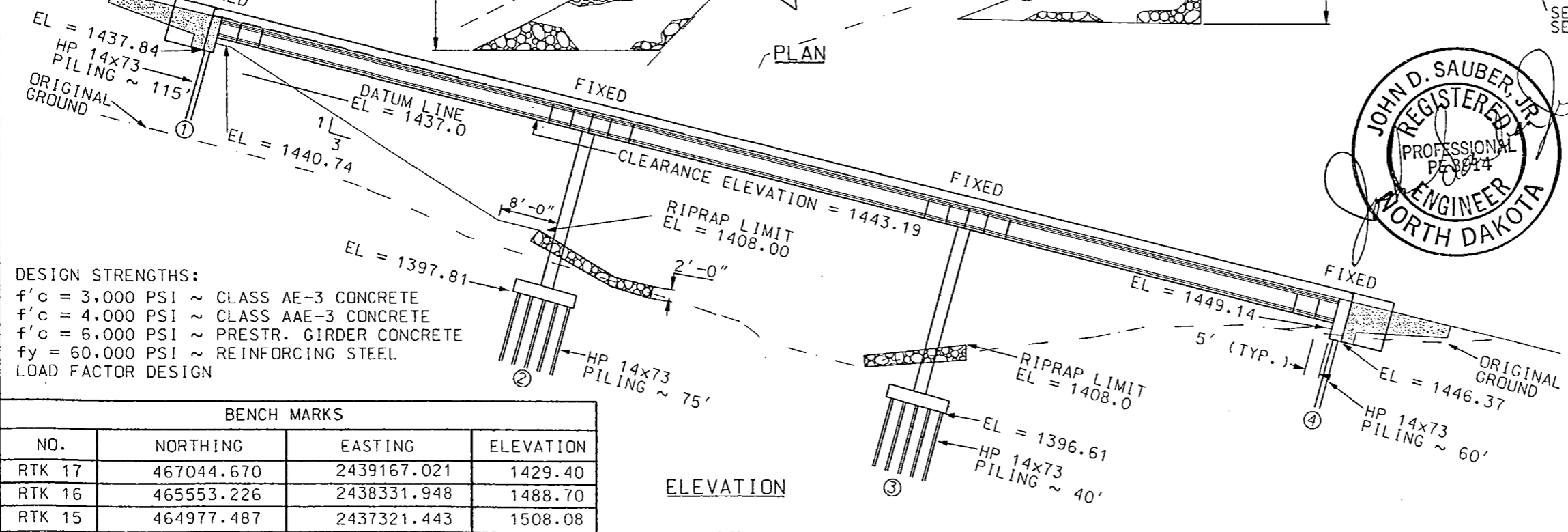
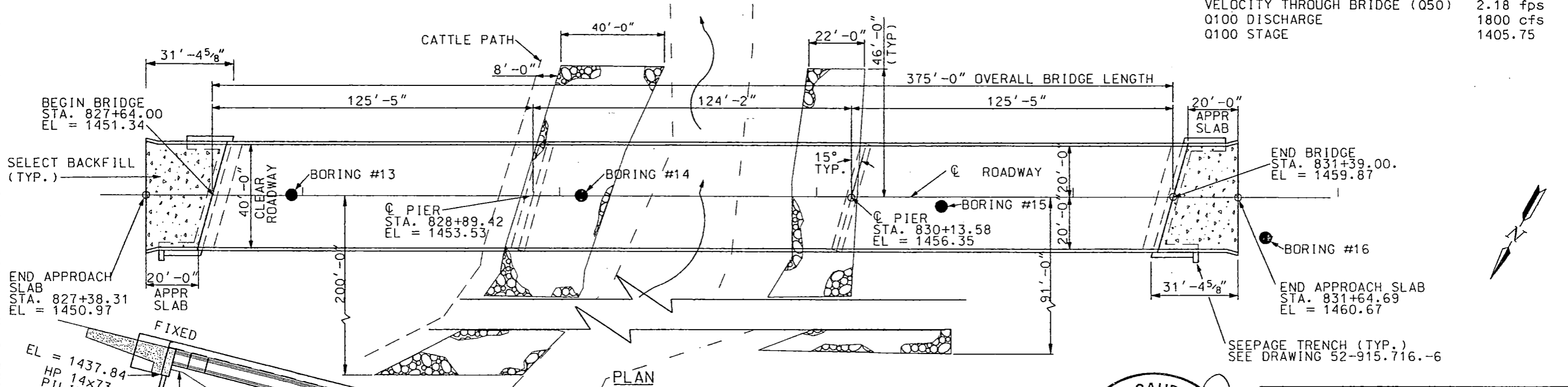
SPEC CODE	ITEM DESCRIPTION	UNIT	QUANTITY
210 0103	CLASS 1 EXCAVATION - SITE 2	L SUM	1
210 0111	CLASS 2 EXCAVATION	L SUM	1
210 0203	FOUNDATION PREPARATION -SITE 2	L SUM	1
550 0215	CONCRETE BRIDGE APPROACH SLAB	SY	243.4
602 0130	CLASS AAE-3 CONCRETE	CY	578.6
602 1130	CLASS AE-3 CONCRETE	CY	418.5
602 1250	PENETRATING WATER REPELLENT TR.	SY	1.667
604 9934	PRESTRESSED I-BEAM-81 IN.	LF	1847.5
612 0115	REINFORCING STEEL GRADE 60	LBS	77,894
612 0116	REINFORCING STEEL GRADE 60 EPOXY	LBS	150,168
622 0016	STEEL H-PILE TIPS 14x73	EA	58
622 0048	BITUMINOUS COATED STEEL PILING HP 14x73	LF	1,035
622 0060	STEEL PILING HP14 x 73	LF	2,840
708 1020	RIP RAP-LOOSE ROCK	CY	1,155
930 3000	BRIDGE BENCH MARKS	SET	1



REVISED 8-5-02 **interstate engineering, inc.**
ENGINEERING SURVEYING PLANNING

HYDRAULIC DATA

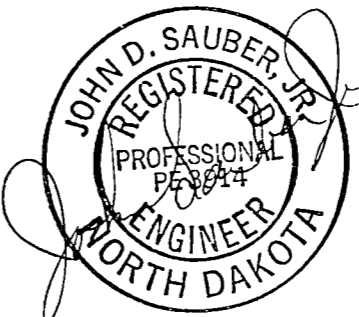
DRAINAGE AREA	600 sq mi
DESIGN FREQUENCY	50 yrs
DESIGN DISCHARGE	780 cfs
DESIGN STAGE (UPSTREAM)	1402.65
VELOCITY NATURAL CHANNEL (Q50)	2.53 fps
VELOCITY THROUGH BRIDGE (Q50)	2.18 fps
Q100 DISCHARGE	1800 cfs
Q100 STAGE	1405.75



DESIGN STRENGTHS:
 $f'_c = 3,000$ PSI ~ CLASS AE-3 CONCRETE
 $f'_c = 4,000$ PSI ~ CLASS AAE-3 CONCRETE
 $f'_c = 6,000$ PSI ~ PRESTR. GIRDER CONCRETE
 $f_y = 60,000$ PSI ~ REINFORCING STEEL
 LOAD FACTOR DESIGN

BENCH MARKS

NO.	NORTHING	EASTING	ELEVATION
RTK 17	467044.670	2439167.021	1429.40
RTK 16	465553.226	2438331.948	1488.70
RTK 15	464977.487	2437321.443	1508.08



STANDARD DRAWINGS
D-622-1, D-900-1
F.W.S. 15 PSF
HS 25 DESIGN LOADING
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION
PIPESTEM CREEK HWY 52 BYPASS JAMESTOWN
BRIDGE LAYOUT
PROJECT: HPP-2-052(019)915 STATION 829+51.50 STUTSMAN COUNTY
DATE: 8-15-02 <i>Steven K. Holland</i> BRIDGE ENGINEER

O:\DGN\J980102\Rev1\se_Aug8\J980102\PIPESTEMLAYOUT\BRIDGE-LAYOUT.dgn

PIPESTEM BRIDGE NOTES

STATE	PROJECT NUMBER	SHEET NO.
ND	HPP-2-052(019)915	80



100 SCOPE OF WORK: This project consists of building a new bridge on a new roadway over Pipestem Creek. The bridge is a 3-span concrete girder bridge. The overall length is 375' and the clear roadway width is 40'.

Flows in Pipestem Creek are controlled by releases from the Pipestem Dam. Water levels will fluctuate throughout the construction of the bridge. The contractor shall contact Bob Martin of the Corps of Engineers (701)252-7676 to obtain discharge information for the Pipestem Dam.

100 GENERAL: The cost of furnishing and placing preformed expansion joint filler, concrete inserts, and other miscellaneous items shall be included in the price bid for Class AE-3 and AAE-3 concrete.

203 EMBANKMENT: The embankment at the abutments shall be in place for a minimum of 30 days before pile is driven.

ABUTMENT 1:

The contractor shall be required to bore through the constructed embankment at abutment 1 to an elevation of 1429, before driving pile. The pile at abutment 1 shall be bituminous coated from the cutoff elevation to an elevation of 1429. Excess length of bituminous coating shall be applied to the first pile driven to ensure coating to the elevation listed above. Once the first pile is in place the amount of bituminous required can be determined based on the in-place length of the first pile.

All pilot holes not completely filled by the piling shall be back filled with sand or fine gravel before the substructure is placed.

ABUTMENT 4:

In lieu of the above waiting period, the contractor may begin pile driving operations as soon as the embankment is in place if pilot holes are drilled through the constructed embankment and into the original ground to an elevation of 1440.0. Pilot holes shall be required for all piling to be driven through an embankment.

All pilot holes not completely filled by the piling shall be back filled with sand or fine gravel before the substructure is placed.

210 EXCAVATION: Class 1 excavation, at the abutments, shall extend from the bottom of the footing to the upper limits as shown on DWG 52-915.716-6.

210 EXCAVATION: Class 2 excavation at the piers shall extend from the bottom of the footing to the ground line.

210 EXCAVATION: The excavation at the abutments, as shown, shall be included in the lump sum bid item, "Class 1 Excavation." The excavation at the piers, as shown, shall be included in the lump sum bid item, "Class 2 Excavation."

210 SELECT BACKFILL: Select backfill shall meet the requirements of Section 816.03, Class 3. The backfill shall be placed in layers of not more than 6 inches, moistened or dried as required, and thoroughly compacted with mechanical tamping equipment.

550 BRIDGE APPROACH SLABS: Mechanical finishing of the approach slabs shall be required. A mechanical or hand-held transverse metal tine finish shall be applied. Tining shall start 6" from the beginning and end of the approach slabs. A surface tolerance of 3/16" in 10 feet is also required.

602 DIAPHRAGMS: If the pier diaphragm and end beam concrete is placed before the deck concrete, the concrete shall cure for at least 72 hours before deck placement. The intermediate diaphragm concrete shall be placed at least 72 hours before deck placement.

602 SURFACE FINISH "D": Surface Finish "D" shall be required for the inside, outside and top surfaces of the barrier; and the face of the abutment wings.

602 DECK CONCRETE: Beams and girders have slight variations in the anticipated camber. To build the deck to the designated thickness will require slight adjustments in deck elevation and/or riser dimensions. These adjustments result in minor concrete quantity discrepancies. The contractor shall consider this quantity discrepancy when he bids the unit price for Class AAE-3 concrete. The department will pay plan quantity of Class AAE-3 Concrete.

Deflection of the deck shoring shall be computed using the total deal load plus the weight of the finishing machine. The forming shall be adjusted properly to accommodate the deflection and thereby maintain the total slab thickness specified in the plans.

PIPESTEM BRIDGE NOTES

STATE	PROJECT NUMBER	SHEET NO.
ND	HPP-2-052(019)915	81



602 CONCRETE DECK SLAB CURING: The deck shall be cured by the wet-cure method. If the concrete surface begins to dry between the final finish and the beginning of the wet-cure, it shall be kept moist by means of a light fog spray applied so as not to damage the surface of the concrete. The wet-cure shall begin when the concrete has achieved initial set.

The wet-cure method shall consist of covering the deck with a double thickness of burlap or a geotextile fabric capable of retaining moisture. The burlap or fabric shall be kept continuously moist for the next seven days. The burlap or fabric shall be moistened at a minimum of every four hours.

If conditions exist such as strong winds or high temperatures, causing the burlap or fabric to become dry, the watering rate shall be increased. Covering the deck with a waterproof material such as polyethylene or the use of curing compounds will not be allowed.

602 PENETRATING WATER REPELLENT TREATMENT: Penetrating water repellent shall be applied to the driving surface of the concrete deck.

602 BARRIERS: Barriers shall be constructed according to the provisions of Section 602.03 B.4 except that there shall be no expansion or deflection joints. Make 3/4" V-grooves in all faces of the barriers at each pier and at equal spaces between substructures at approximately 10-foot spacing.

602 DECK TINING: Tining shall begin 6 inches from the beginning and the end of the deck.

604 PRESTESSED GIRDERS: The prestessed girders shall not be cast any earlier than 90 days before the deck is placed.

612 The bar fabricator shall add a prefix to all bar designations to differentiate between the different structures on this project.

612 All reinforcing steel shall be Grade 60.

622 PILING: Piling shall be driven with a steam, air, or diesel hammer with a rated energy and ram weight not less than 64,969 foot-pound-tons, as computed by the formula $W(E - 14,578) + .9665$, where W is the weight of the ram in tons and E is the rated hammer energy. In no case shall the ram weight be less than 2,700 pounds.

622 Toothed cast steel pile tips (ASTM A148 steel) shall be required on all pile driven.

SHOP DRAWINGS: The contractor shall submit the following shop drawings to the Engineer for approval:

1. Prestressed 81" I-Girders.

DESIGN STRENGTH:

- F'C 3,000 PSI Cl. AE-3 Concrete
- F'C 4,000 PSI Cl. AAE-3 Concrete
- FY 60,000 PSI GR. 60 Reinforcing Steel
- F'C 6,000 PSI Prestressed Girder Concrete



NOTES:
 THE NUMBERS INDICATE THE NUMBER OF BLOWS DELIVERED BY A 140 LB. HAMMER FROM A HEIGHT OF 30" TO DRIVE A 2" O.D. SPLIT-BARREL SAMPLER 1'0". THE BORING DATA SHOWN IS FOR DESIGN PURPOSES ONLY. THE BORINGS ONLY REPRESENT THE EXACT LOCATION AND DEPTHS INDICATED. THE STATE ASSUMES NO RESPONSIBILITY IF SOIL CONDITIONS DIFFER BEYOND THE EXACT BORING LOCATIONS GIVEN.

ELEV.	DEPTH	BLOWS	DESCRIPTION
1410	0	4	(ML/OL) SILT WITH SAND-very dark brown
	2	5	(ML) SANDY SILT-dark brown, loose
1400	4	6	(CL) LEAN CLAY-dark grayish brown, medium
	7	9	(SM) SILTY SAND-grayish brown, fine with seams of fine and coarse poorly graded sands, wet
1390	9	9	(CL) SANDY LEAN CLAY-dark grayish brown to very dark brown, rather stiff, with seams of clayey sand
	14	7	(SP) POORLY GRADED SAND-grayish brown, medium to fine, loose, with a trace of gravel, waterbearing
1380	18	5	(ML) SILT WITH SAND-gray, loose, with a trace of shells, waterbearing
	20	5	(SM) SILTY SAND-gray, fine, loose, waterbearing
1370	23	32	(SP-SM) POORLY GRADED SAND WITH SILT-brownish gray, medium to fine, very dense, with a little gravel, shaley, waterbearing
	28	66	(SP-SM) POORLY GRADED SAND WITH SILT-brownish gray, coarse to medium to fine, very dense, with a little gravel, waterbearing
1360	44	43	(SP-SM) POORLY GRADED SAND WITH SILT-brownish gray, fine very dense, waterbearing
	48	61	(SM) SILTY SAND-grayish brown, fine very dense, waterbearing
1350	53	92	(SP) POORLY GRADED SAND-brown, medium to fine, very dense, with a trace of gravel, waterbearing
	58	77	(SP) POORLY GRADED SAND WITH GRAVEL-brownish gray, coarse to medium to fine, very dense waterbearing
1340	64	91	(SP) POORLY GRADED SAND WITH GRAVEL-brownish gray, coarse to medium to fine, very dense waterbearing
	69	39	(CH) FAT CLAY-gray, very stiff
1330	80 1/2	51	(SP) POORLY GRADED SAND WITH GRAVEL-dark grayish brown, medium to coarse, very dense, some shale, waterbearing
	81	73	(SP-SM) POORLY GRADED SAND WITH SILT-gray medium to fine, very dense, with a trace of gravel, shaley, waterbearing
		100	END OF BORING

ELEV.	DEPTH	BLOWS	DESCRIPTION
1430	2"	22	(CL) SANDY LEAN CLAY-grayish brown to dark grayish brown, stiff to very stiff, with a trace of gravel, frozen to 6 inches
1420		32	
		32	
		33	
1410	15	32	(CL) SANDY LEAN CLAY-gray, very stiff, with a trace of gravel, and with lenses of sand
		58	
		42	
1400	23	44	(CL) SANDY LEAN CLAY-grayish brown, very stiff, with a trace of gravel
		100	
		9	
1390	27	100	(SC) CLAYEY SAND-gray, medium to fine, very dense with a trace of gravel
		9	
		31	END OF BORING

ELEV.	DEPTH	BLOWS	DESCRIPTION
1410	10"	3	(SM/OL) SILTY SAND-very dark brown, fine
	4	5	(SM) SILTY SAND-grayish brown, fine, very loose to loose, moist
	5 1/2	4	(SP-SM) POORLY GRADED SAND WITH SILT-grayish brown medium to fine, very loose, wet
	7	4	(SM) SANDY SILT-dark gray, very loose
1390	9	4	(SM) SILTY SAND-dark gray, fine, very loose, waterbearing
	12	30	(SP-SM) POORLY GRADED SAND WITH SILT-dark gray, fine to medium, very loose, with a trace of gravel, waterbearing
	14	31	(CL) SANDY LEAN CLAY-gray, dense with a trace of gravel
1380	19	41	(SM) SILTY SAND-gray, fine, very dense, water bearing
	49	49	(SP-SM) POORLY GRADED SAND WITH SILT AND GRAVEL (SHALEY)-brownish gray to gray, coarse to medium to fine, very dense waterbearing
1370	29	55	(SP) POORLY GRADED SAND-dark grayish brown, coarse to medium, very dense, with a little gravel waterbearing
	53	53	
1360	38	56	(SP) POORLY GRADED SAND-dark grayish brown, coarse to medium to fine, very dense, with a trace of gravel, waterbearing
	47	66	(SP-SM) POORLY GRADED SAND WITH SILT AND GRAVEL (SHALEY)-dark gray, coarse, very dense, waterbearing
1350	53	57	(ML) SILT-brownish gray, very dense
	55	61	(ML) SILT-brownish gray, very dense, with seams of silty sand and lean clay
1340	64	43	(GP) POORLY GRADED GRAVEL WITH SAND-brownish gray, coarse to fine, very dense to dense, waterbearing
		53	
			END OF BORING REFUSAL ON ROCK

ELEV.	DEPTH	BLOWS	DESCRIPTION
1450	24	24	(CL) SANDY LEAN CLAY-grayish brown to dark grayish brown stiff to very stiff, with a trace of gravel, and with occasional cobbles and boulders
1440	48	48	
	33	33	
	100	100	
	.8	.8	
	46	46	
	35	35	
	77	77	
1430	23	48	(CL) SANDY LEAN CLAY-gray, very stiff to stiff, with a trace of gravel
1420	32	30	(CL) SANDY LEAN CLAY-gray, very stiff, with a trace of gravel
		79	
1410	42	42	
1400	45 1/2	36	(SC) CLAYEY SAND-brownish gray, medium to fine, very dense, with a trace of gravel
		100	
		.8	
1390	56	63	END OF BORING

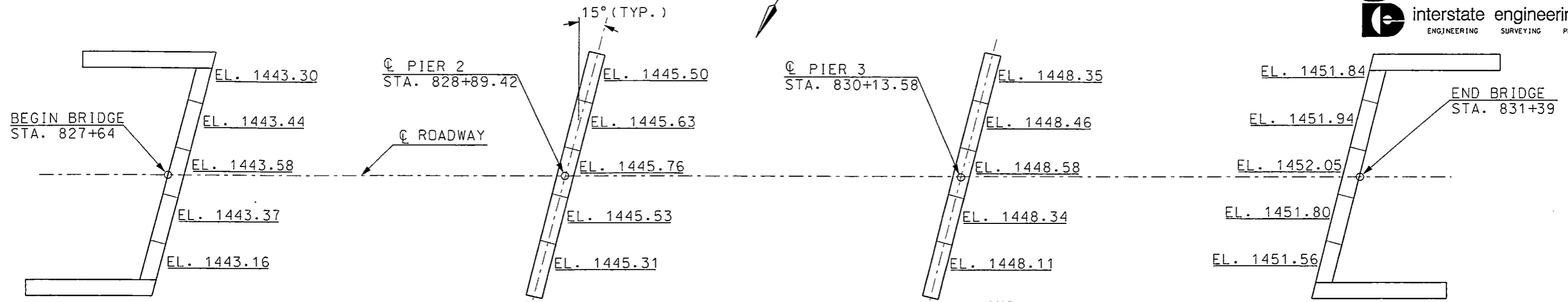
THE BORING DATA SHOWN IS FOR THE NORTH DAKOTA DEPARTMENT OF TRANSPORTATION'S (NDDOT) DESIGN AND ESTIMATING PURPOSES ONLY. THE BORING LOGS ARE ONLY REPRESENTATIVE OF THE EXACT LOCATION FROM WHICH THE SAMPLES WERE TAKEN AND INTERPRETATION BETWEEN SAMPLE LOCATIONS IS DISCOURAGED. THE NDDOT ASSUMES NO RESPONSIBILITY IF THE SOIL CONDITIONS ENCOUNTERED DURING CONSTRUCTION DIFFER FROM THOSE SHOWN.

FURTHER SOIL INFORMATION MAY BE AVAILABLE AT:
 NDDOT
 MATERIALS AND RESEARCH DIVISION
 300 AIRPORT ROAD
 BISMARCK, ND 58504-6005
 PHONE (701)-328-6907

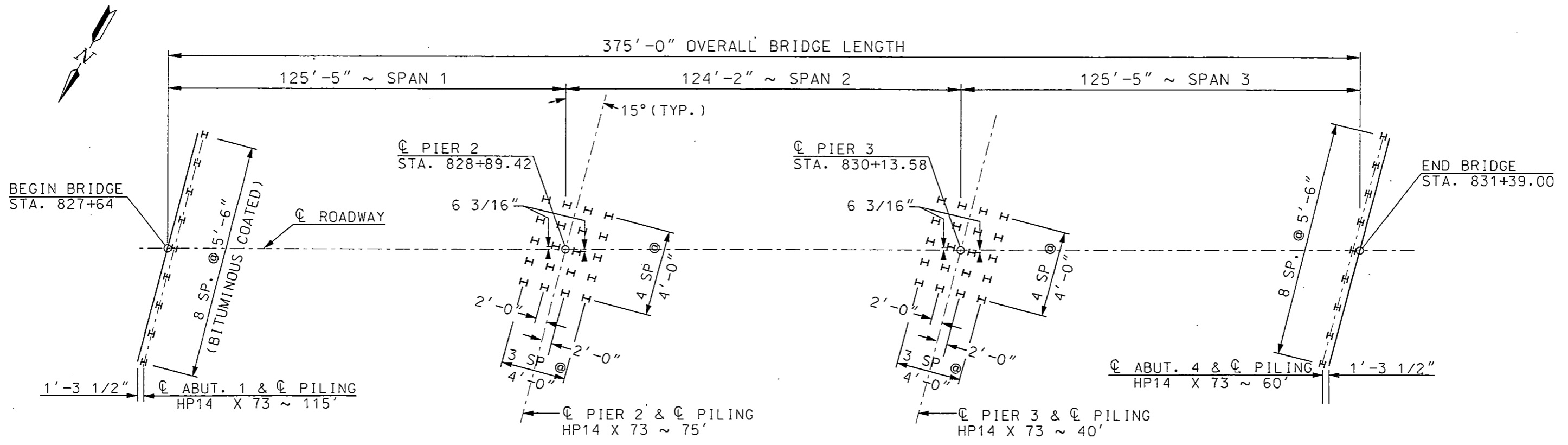
PIPESTEM CREEK
 HWY 52 BYPASS
 JAMESTOWN
 BORING LOG

1:25:31 PM
5/16/2002

STATE	PROJECT NUMBER	SHEET NO.
ND	HPP-2-052(019)915	83



NOTE:
ELEVATIONS SHOWN ARE TO THE TOP OF FINISHED CONCRETE.



NOTE:
HP 14 X 73 PILE SHALL BE DRIVEN TO 97 TONS

PIPESTEM CREEK
HWY 52 BYPASS
JAMESTOWN

BEARING ELEVATIONS
& PILING LAYOUT

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5/16/2002

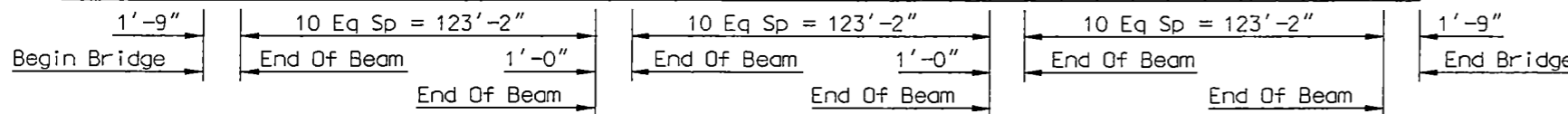


NOTE:

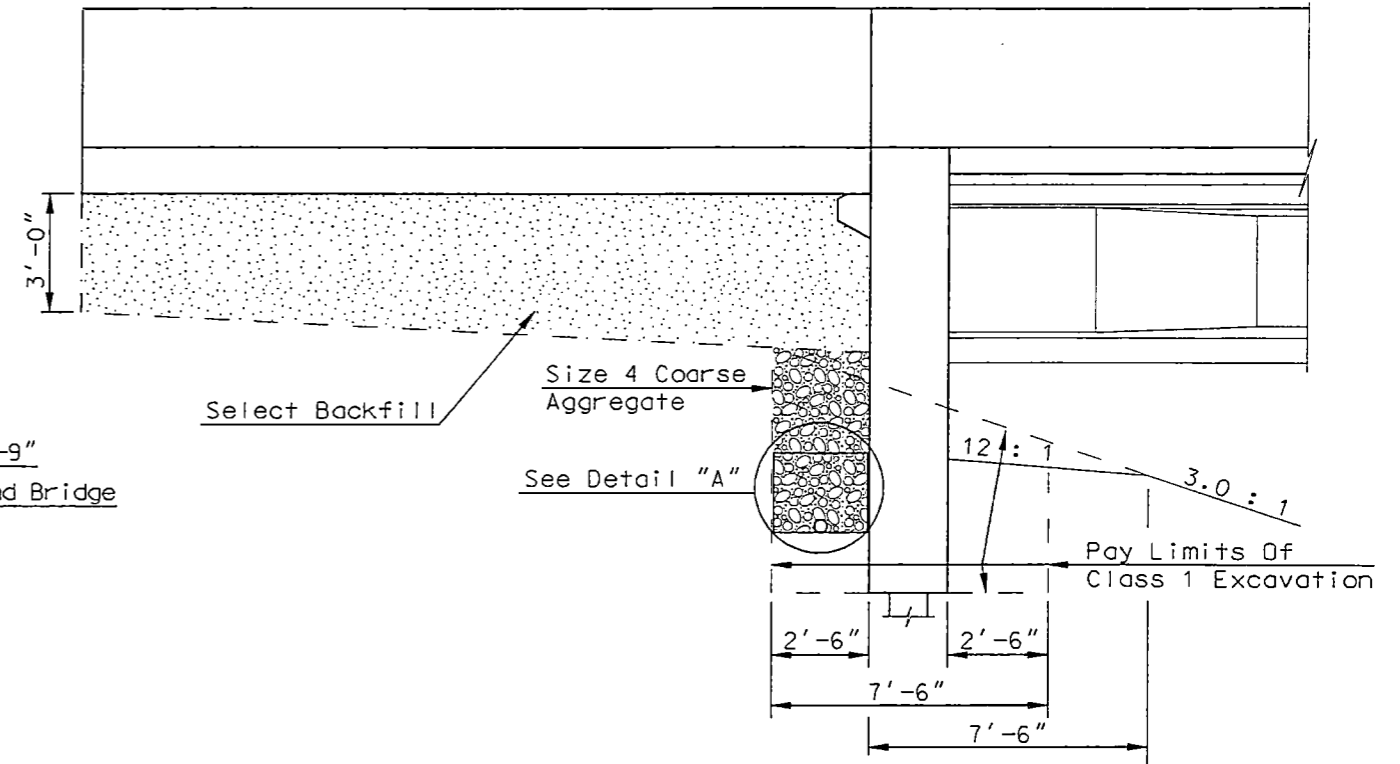
The cost to furnish and place the Select Backfill, Coarse Aggregate, Geotextile Fabric, Perforated Pipe, Non-perforated Pipe, Headwalls and Rodent Screens shall be included in the pay item for "Concrete Bridge Approach Slab."

See also, "Abutment Underdrain Details" Dwg 52-915.716-7

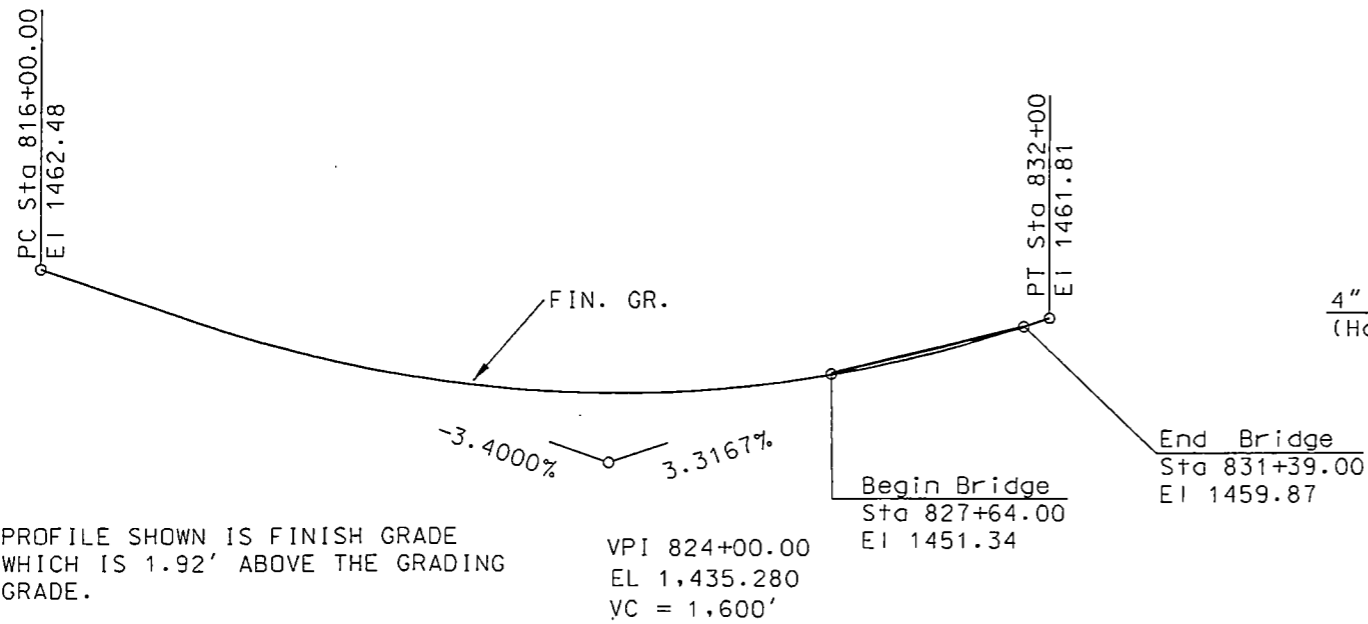
C.L. GIRDER	C.L. GIRDER	C.L. GIRDER	C.L. GIRDER	C.L. GIRDER	C.L. GIRDER
5	4	3	2	1	
1450.92	1451.13	1451.34	1451.20	1451.06	
1450.95	1451.16	1451.37	1451.23	1451.09	
1451.17	.38	.59	.45	.31	
.39	.60	.81	.67	.54	
.61	.82	1.03	.90	.76	
.83	1.04	.25	1.12	.99	
1.04	.26	.47	.34	1.21	
.25	.47	.69	.55	.42	
.46	.68	.90	.77	.63	
.67	.89	1.11	.98	.85	
.87	1.09	.32	1.19	1.06	
1.08	1.31	1.53	1.40	1.27	
1.30	1.53	1.75	1.62	1.49	
1.53	.61	.83	.70	.58	
.38	.61	.83	.70	.58	
.67	.89	1.12	.99	.87	
.95	1.18	.41	1.28	1.16	
1.24	.46	.69	.57	.44	
.52	.74	.97	.85	.73	
.79	1.02	1.25	1.13	1.01	
1.06	.29	.53	.41	.29	
.33	.57	.80	.68	.56	
.61	.84	1.07	.95	.84	
1.08	1.31	1.54	1.42	1.30	
1.30	1.56	1.79	1.67	1.55	
1.56	.49	.72	.61	.49	
.60	.84	1.07	.96	.85	
.95	1.19	.42	1.31	1.20	
1.29	.53	.77	.66	.55	
.64	.88	1.12	1.01	.90	
.98	1.22	.46	.35	1.24	
1.31	.56	.80	.69	.59	
.65	.89	1.14	1.03	.93	
.98	1.23	.47	.37	1.27	
1.32	1.57	1.82	1.71	1.61	
1.53	1.82	2.07	1.96	1.86	



SCREED ELEVATIONS



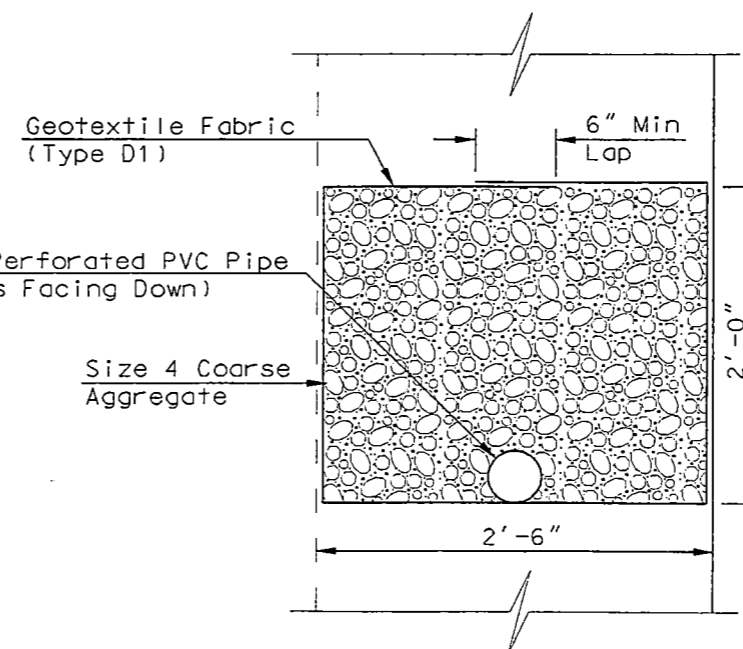
DETAIL AT ABUTMENT



NOTE: PROFILE SHOWN IS FINISH GRADE WHICH IS 1.92' ABOVE THE GRADING GRADE.

VPI 824+00.00
EL 1,435.280
VC = 1,600'

VERTICAL CURVE DATA

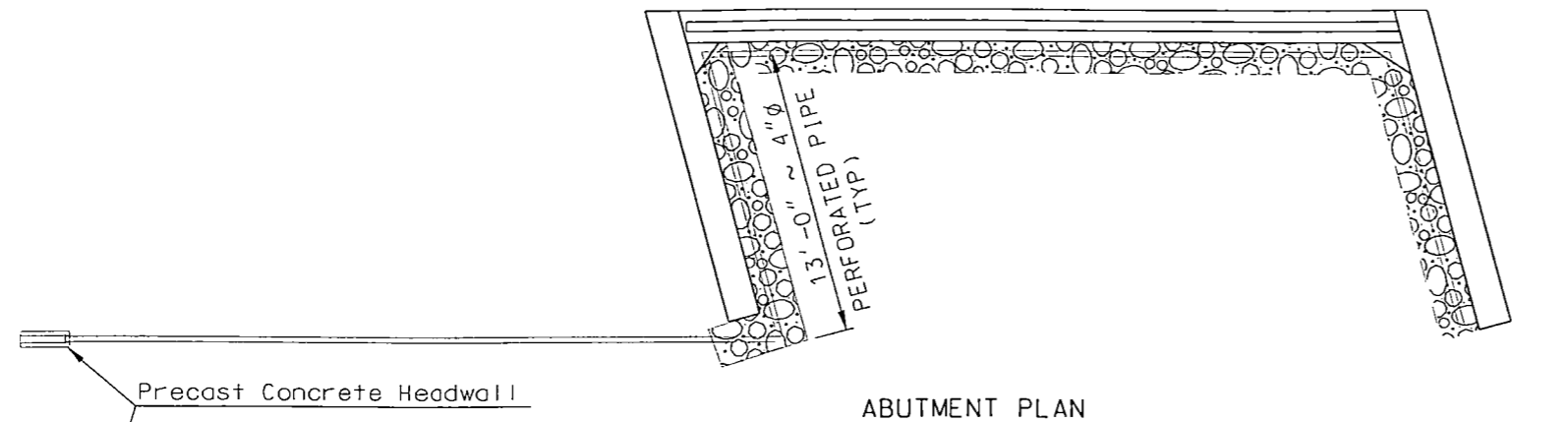


DETAIL "A"

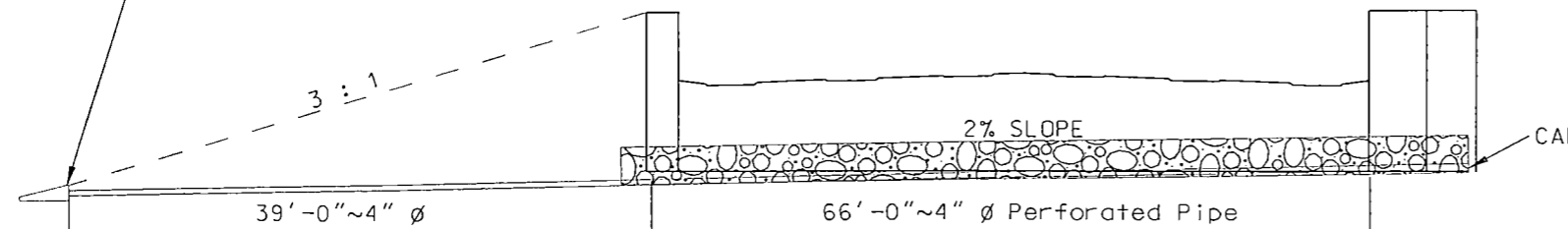
PIPESTEM CREEK
HWY 52 BYPASS
JAMESTOWN
SCREED ELEVATION,
DETAIL AT ABUTMENT,
& VERTICAL CURVE DATA

STATE	PROJECT NUMBER	SHEET NO.
ND	HPP-2-052(019)915	85

REVISED 8-6-02

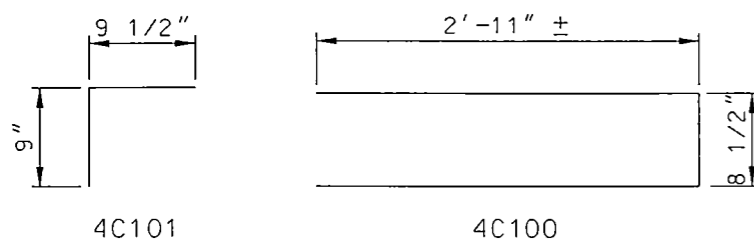


ABUTMENT PLAN

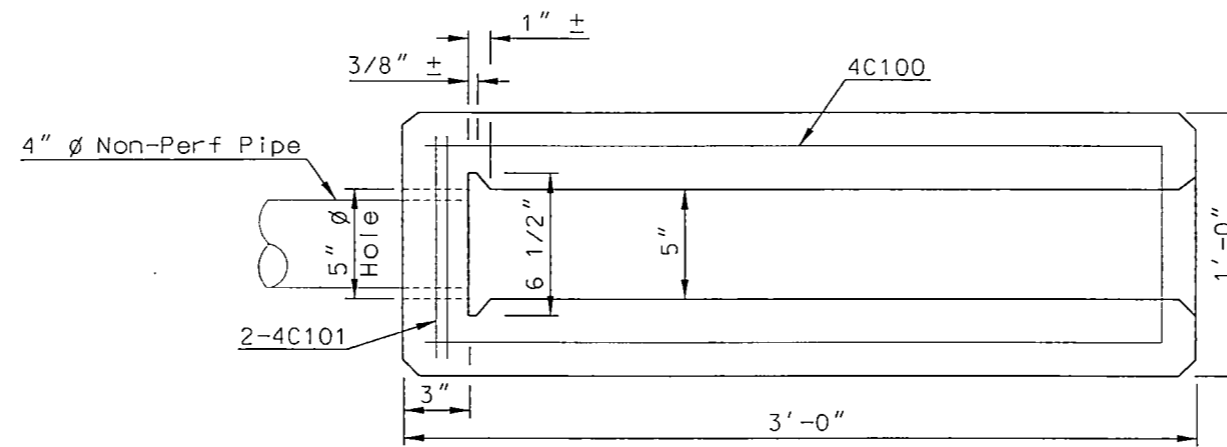


BACK FACE OF ABUTMENT

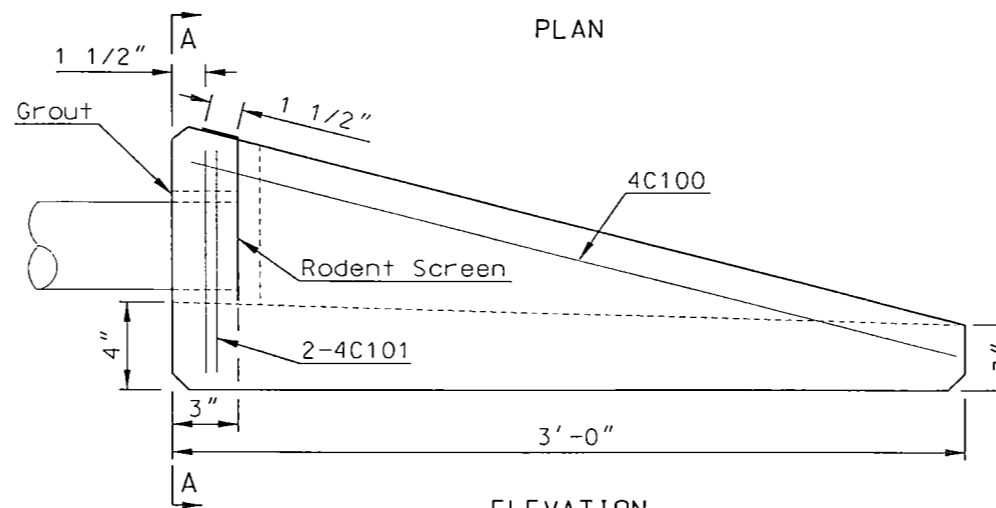
Non-perforated Pipe Seepage Trench ~ Fill bottom 2'-0" with select backfill. Fill remainder with excavated material.



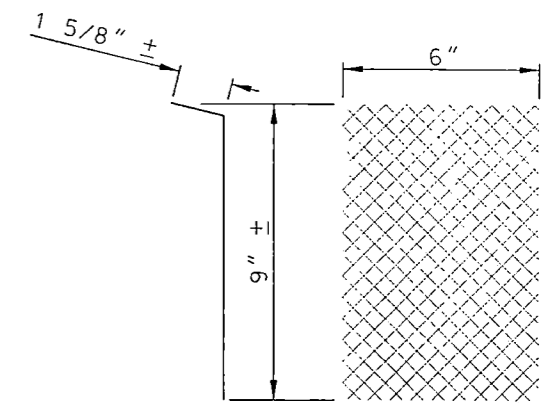
BENT BAR DETAILS



PLAN



ELEVATION
PRECAST CONCRETE HEADWALL DETAILS



SIDE VIEW FRONT VIEW
RODENT SCREEN DETAILS

NOTES:

The dimensions for the rodent screen are approximate to allow for bending and a snug fit into the slot in the headwall.

The rodent screen shall be fabricated from flattened, expanded metal with screen openings of approximately 0.25 square inches. The screen shall be 16 Ga. metal and be hot dip galvanized after fabrication.

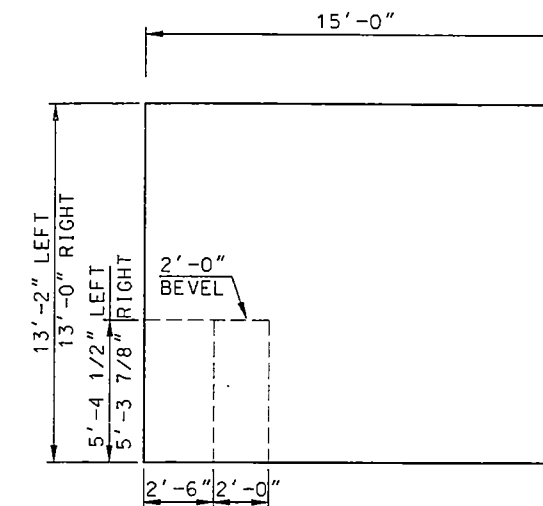
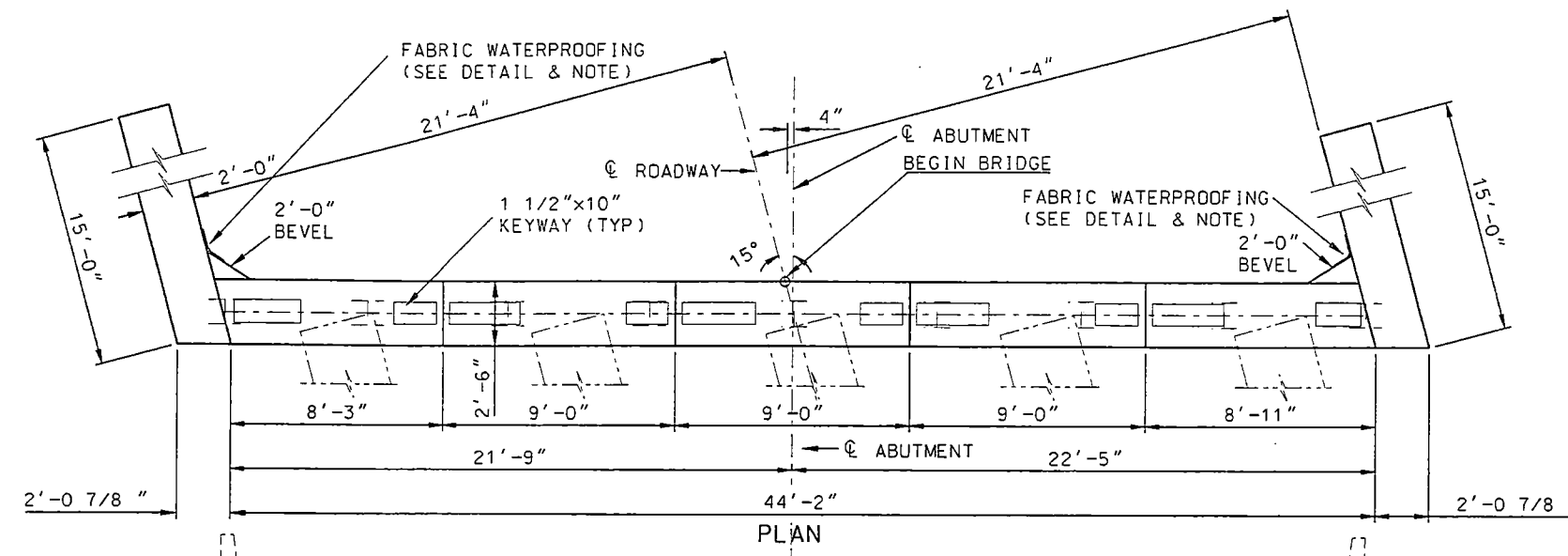
QUANTITIES
PIPESTEM CREEK HWY 52 BYPASS JAMESTOWN
ABUTMENT UNDERDRAIN

8/6/2002

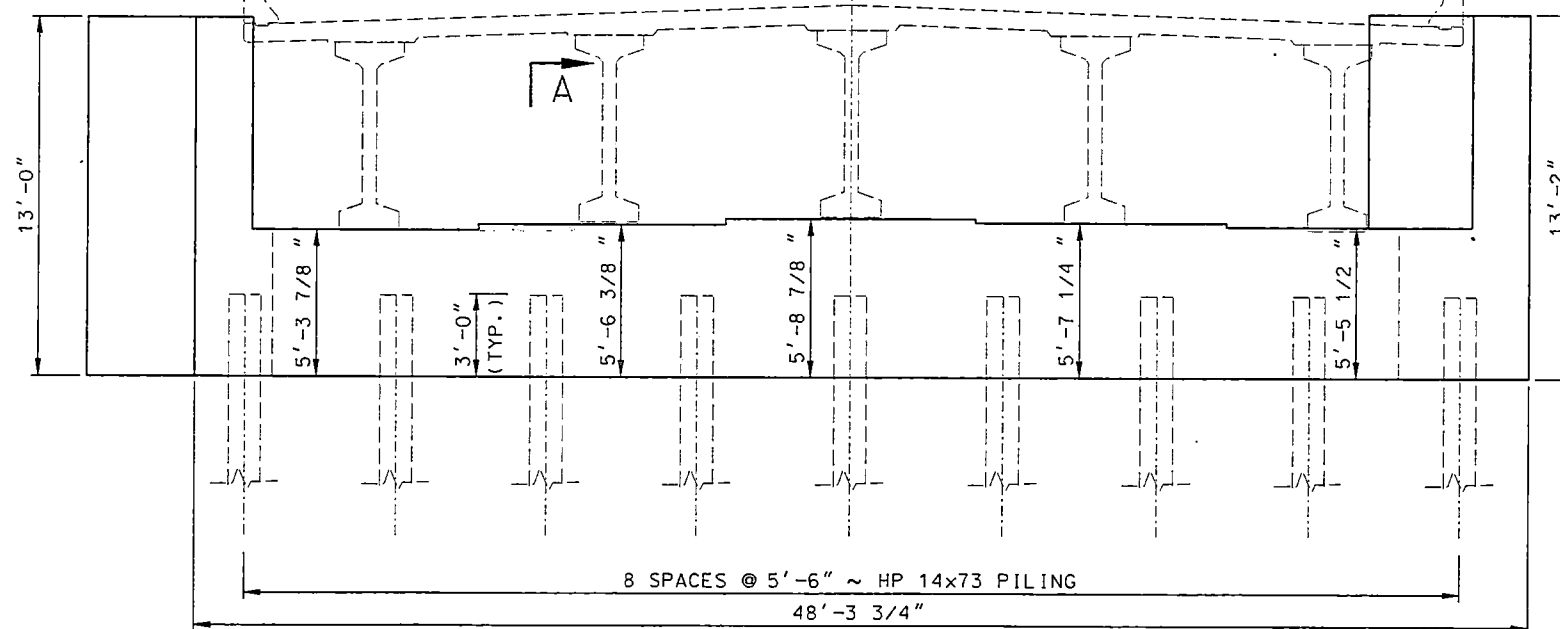
8/6/2002

STATE	PROJECT NUMBER	SHEET NO.
ND	HPP-2-052(019)915	86

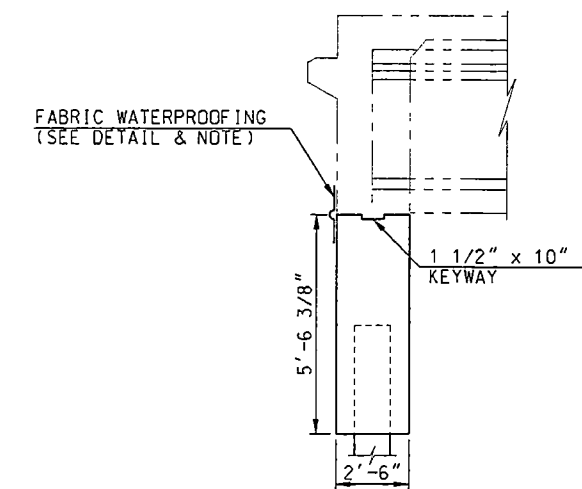
interstate engineering, inc.
ENGINEERING SURVEYING PLANNING



WING ELEVATION



A ELEVATION



Width Of Material (Min) 2" (1'-0" Min) 2" (Min)
Fabric waterproofing shall be applied in accordance with Section 740 of the NDDOT Specifications.

All material and work shall be included in the pay item "Class AE-3 Concrete."

TWO-PLY FABRIC WATERPROOFING DETAIL

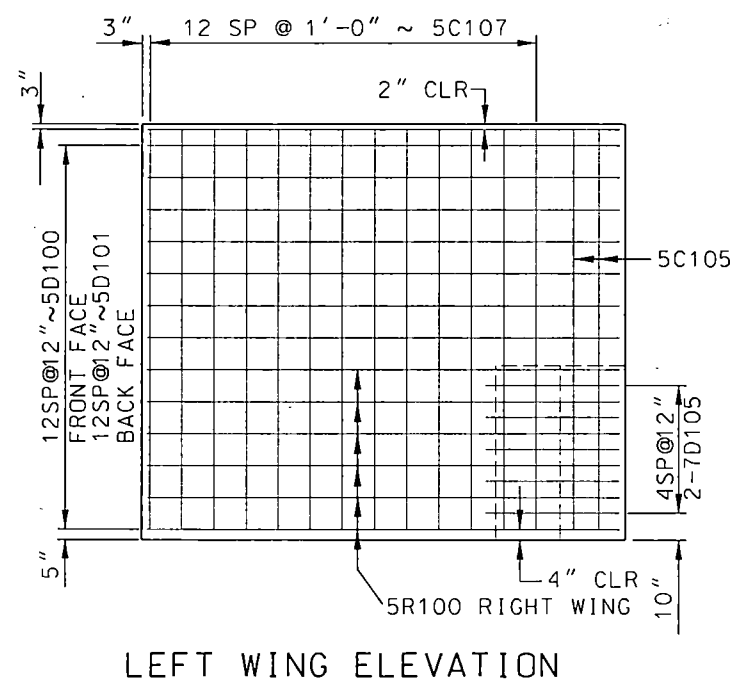
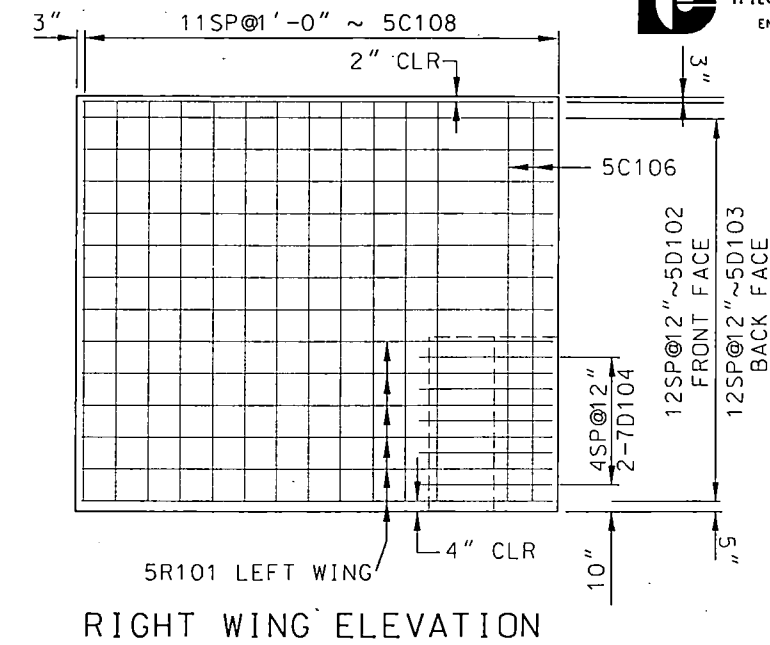
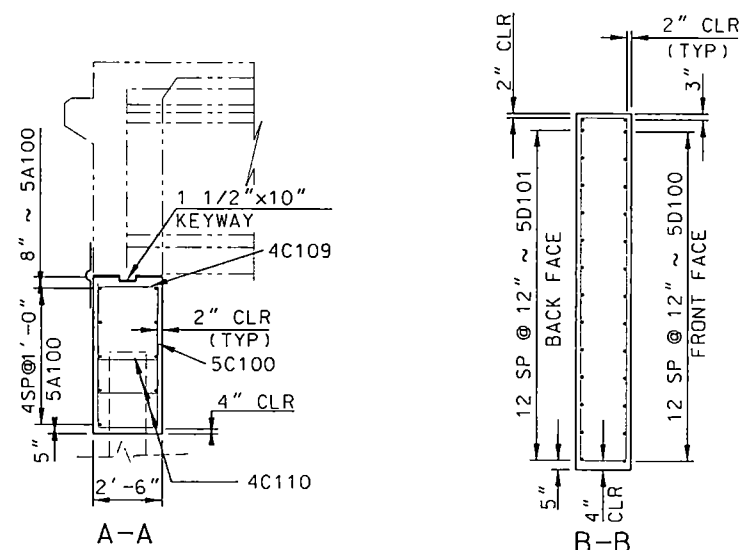
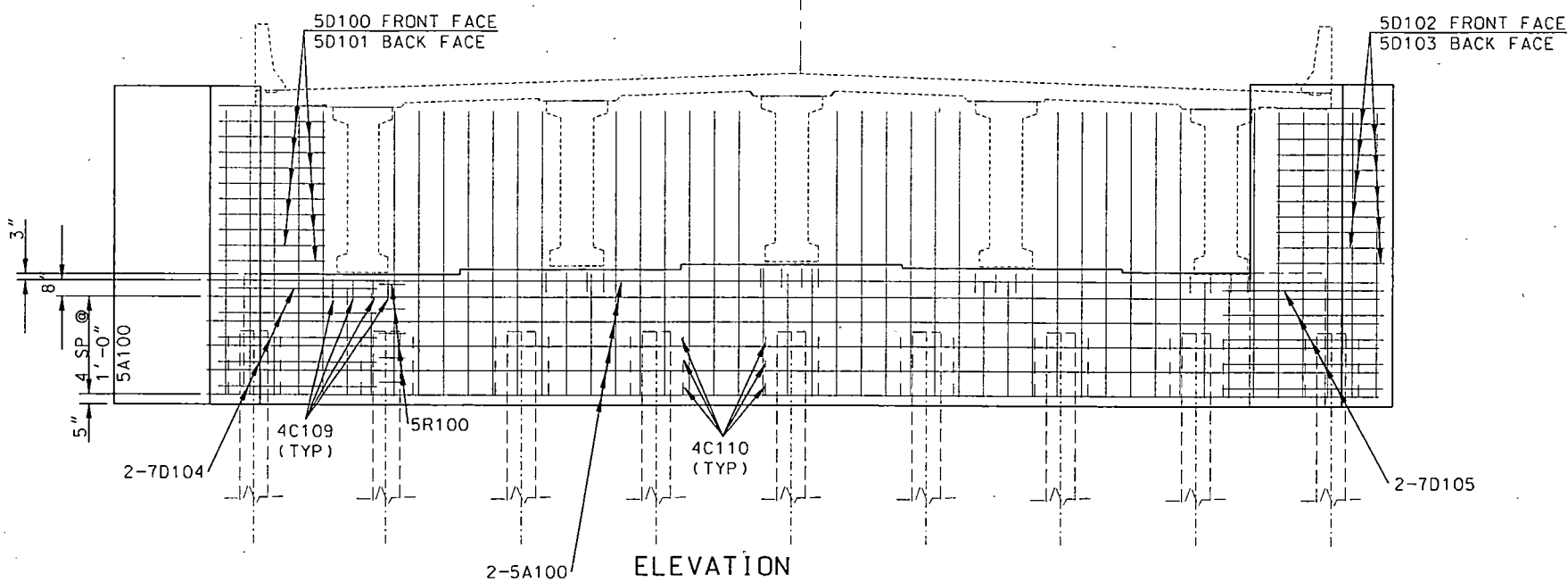
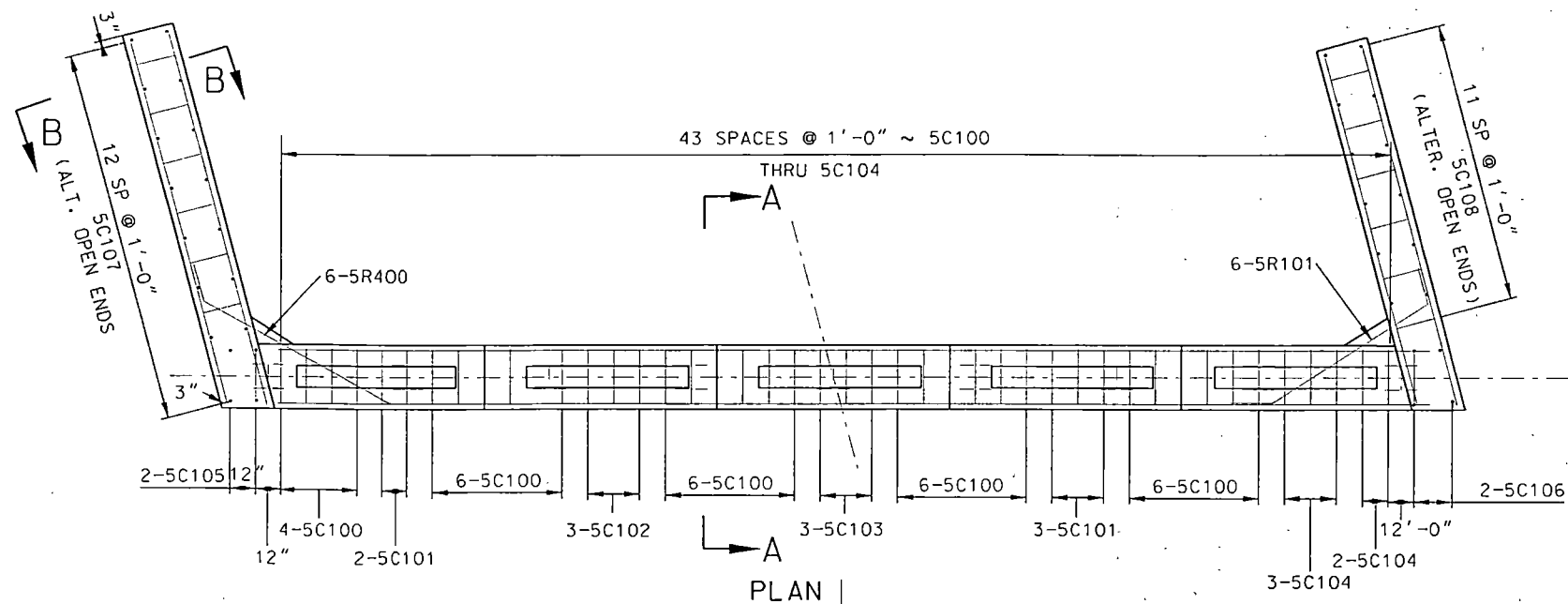
QUANTITIES
SEE DWG 52-915.716-9
PIPESTEM CREEK HWY 52 BYPASS JAMESTOWN
ABUTMENT 1 DETAIL (SHOWING DIMENSIONS)

5/16/2002 11:10:23 AM

5/16/2002

REVISED 8-5-02

STATE	PROJECT NUMBER	SHEET NO.
ND	HPP-2-052(019)915	87



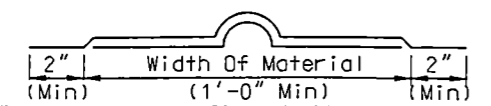
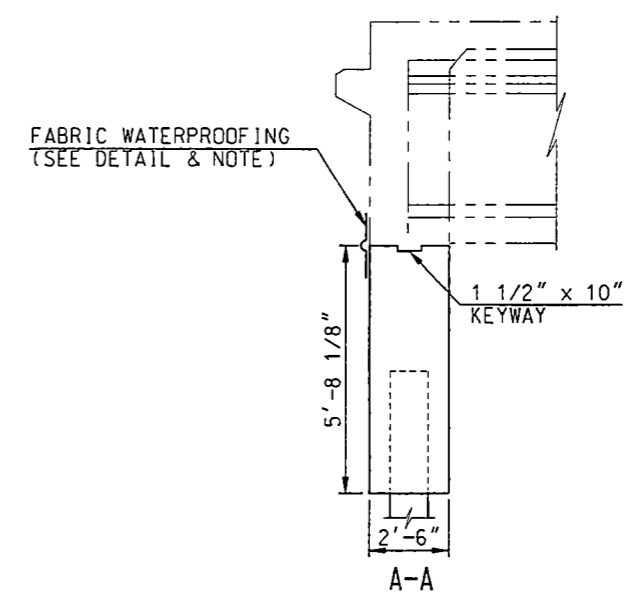
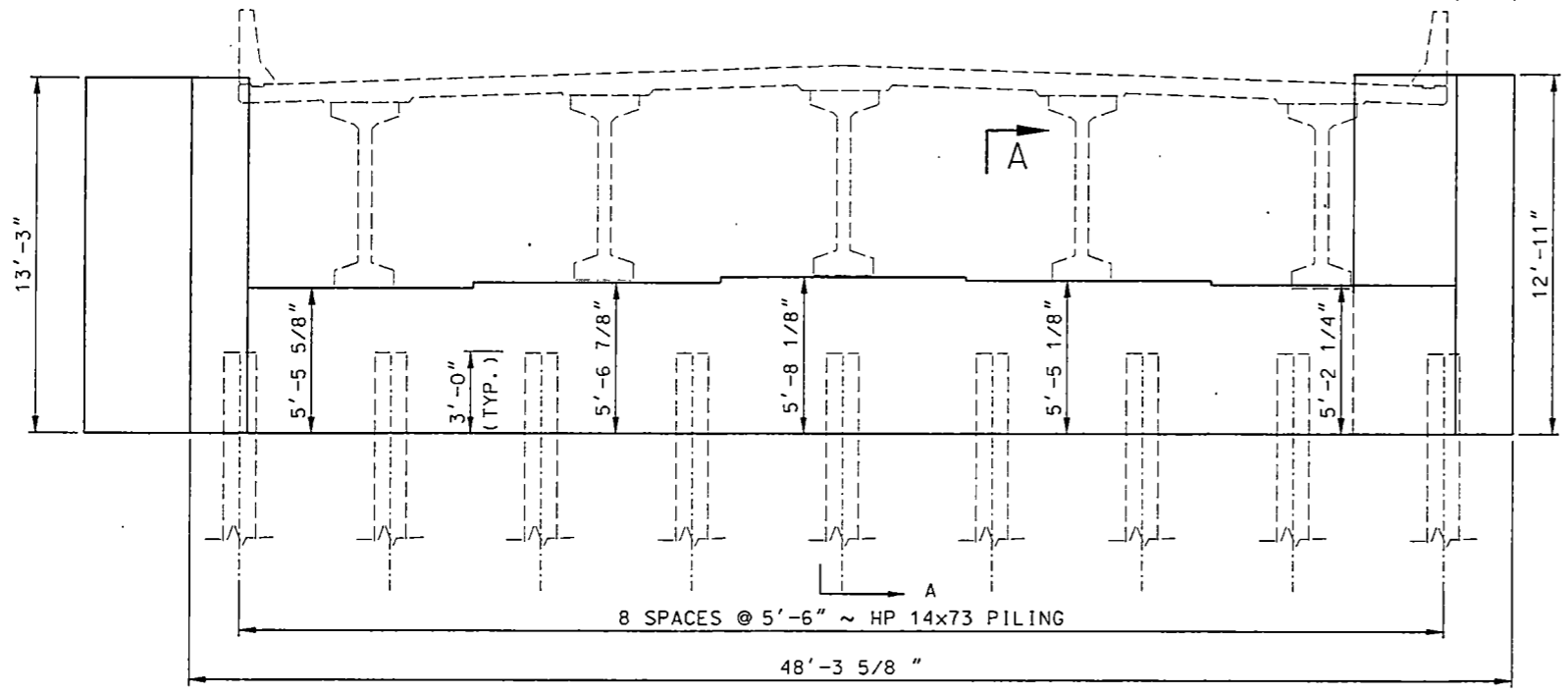
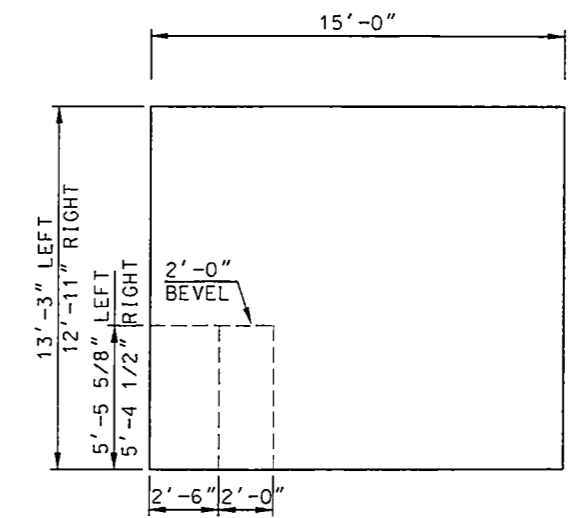
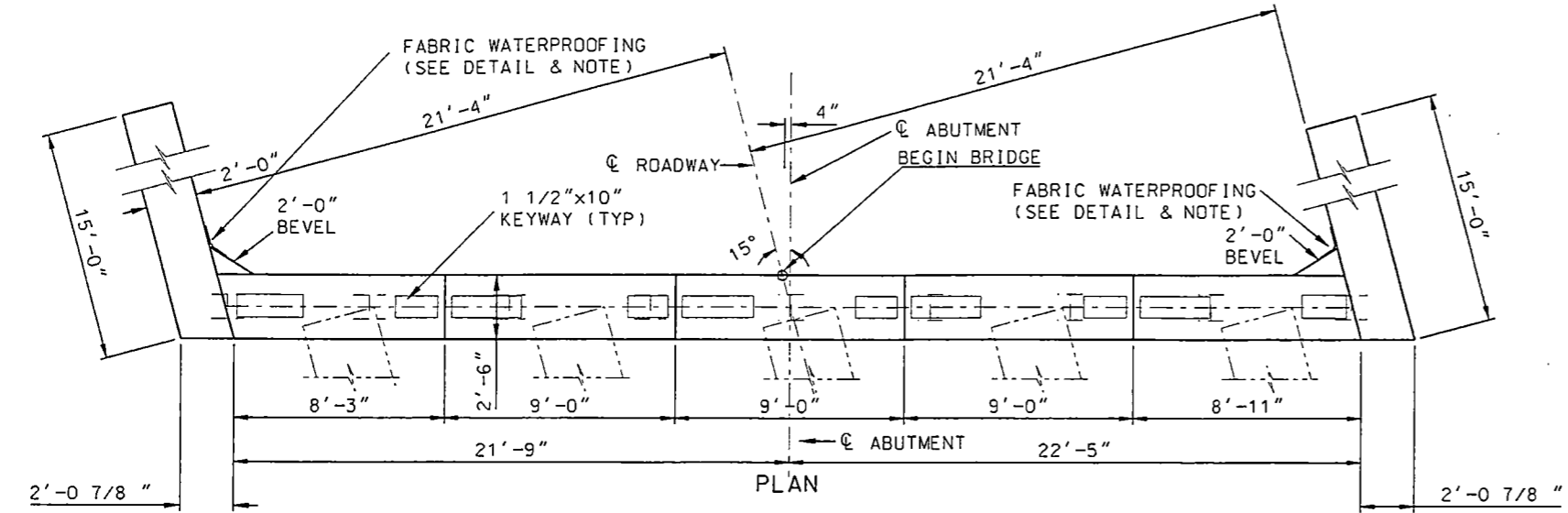
QUANTITIES	
CLASS AE-3 CONCRETE	52.5 CY
REINFORCING STEEL	4.353 LBS

PIPESTEM CREEK
HWY 52 BYPASS
JAMESTOWN

ABUTMENT 1 DETAILS
(SHOWING DIMENSIONS)

STATE	PROJECT NUMBER	SHEET NO.
ND	HPP-2-052(019)915	88

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Fabric waterproofing shall be applied in accordance with Section 740 of the NDDOT Specifications.

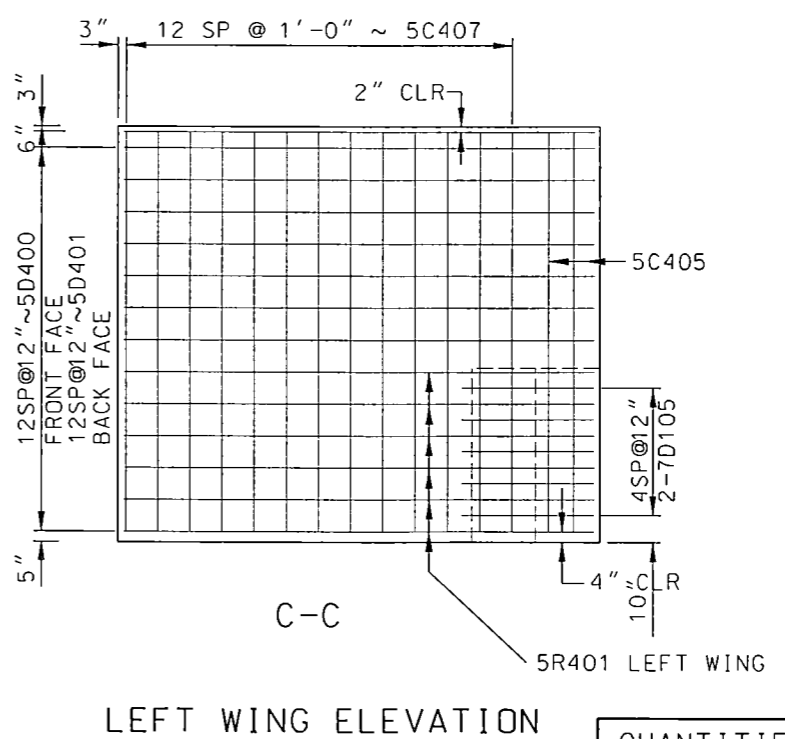
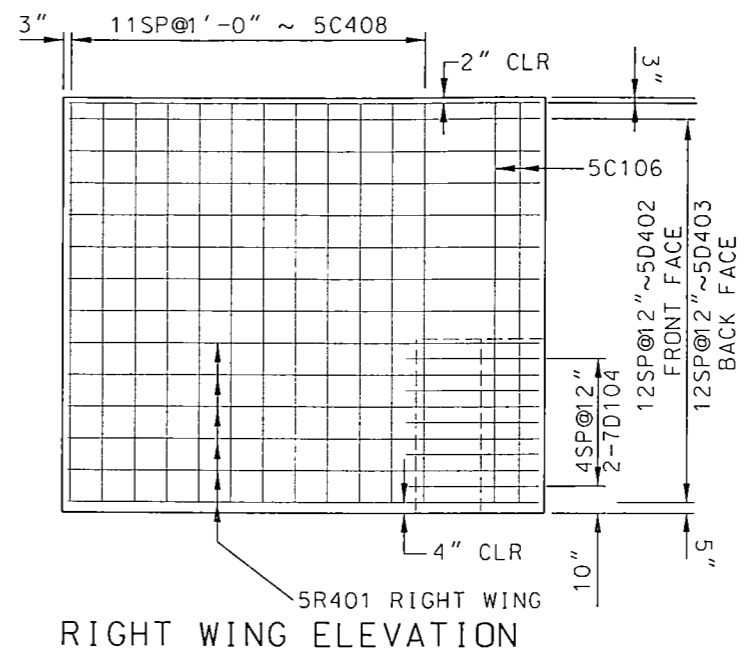
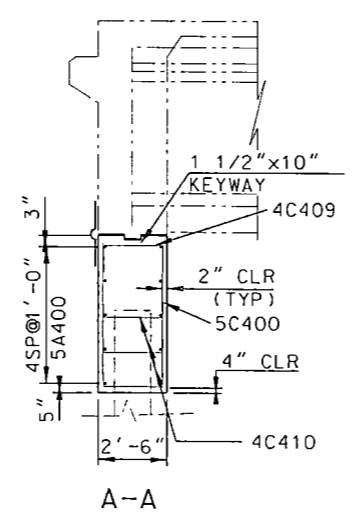
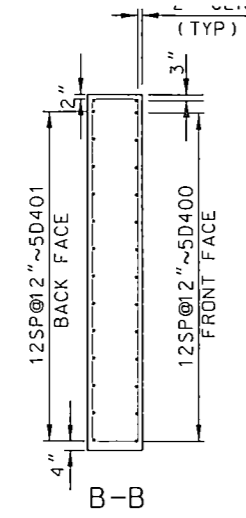
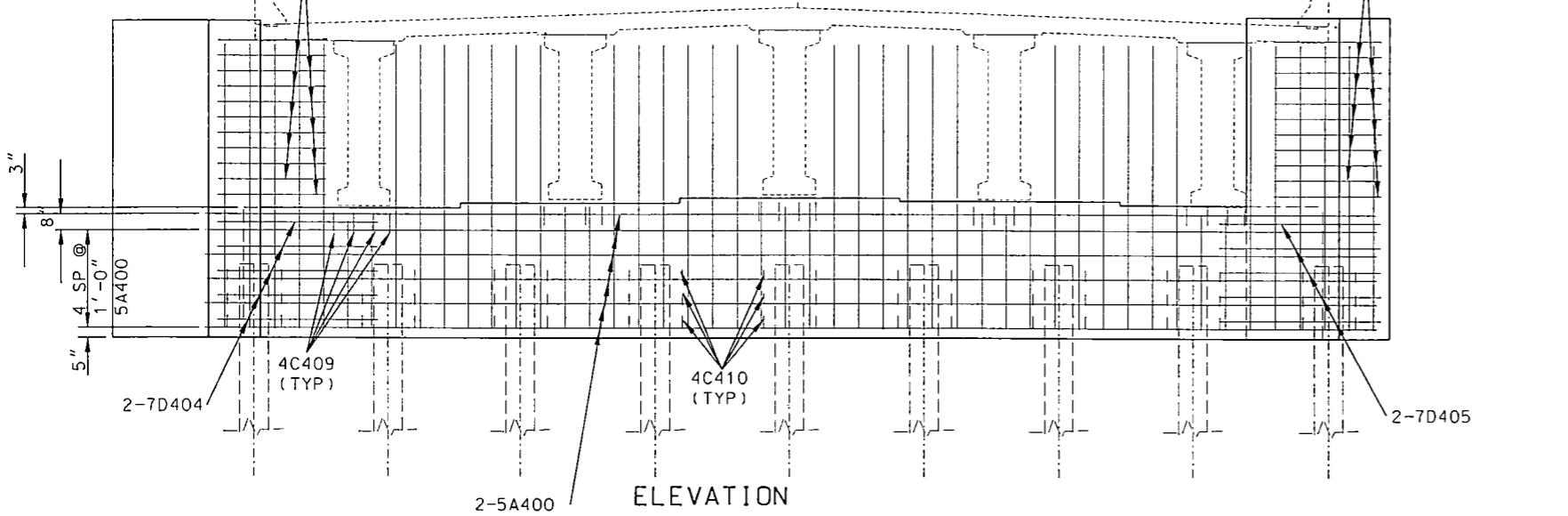
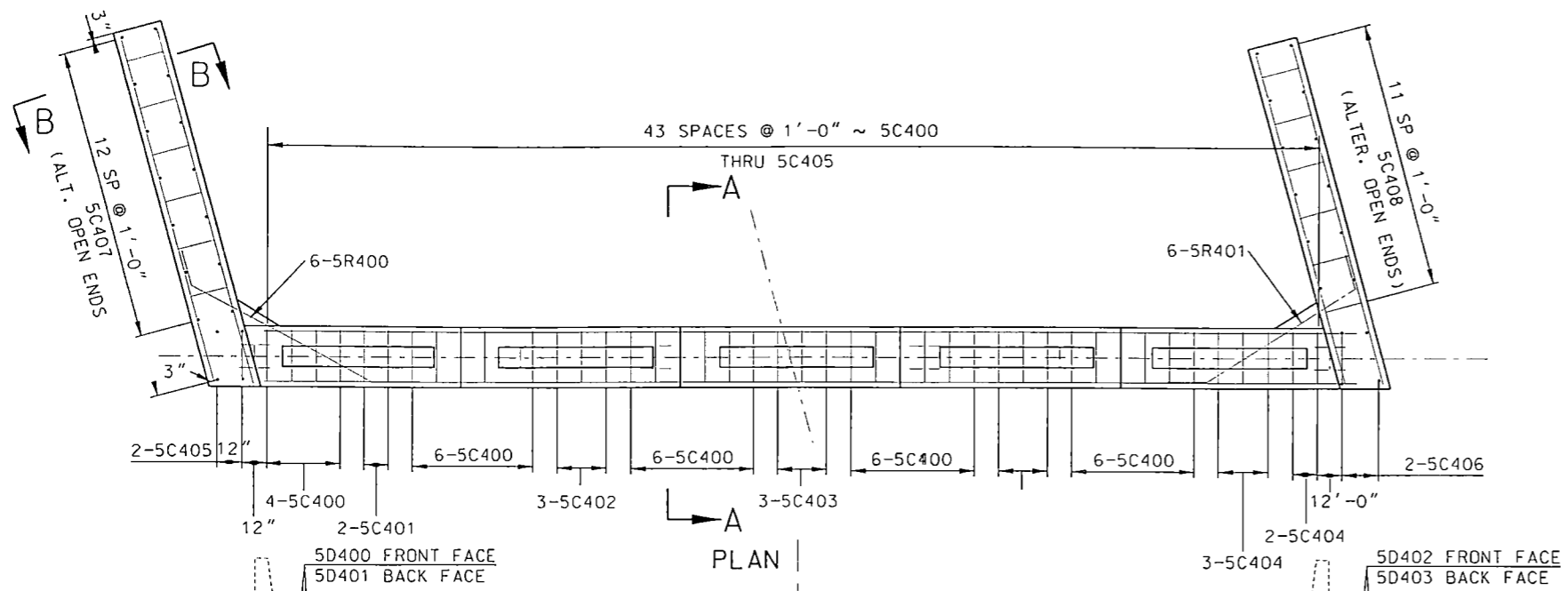
All material and work shall be included in the pay item "Class AE-3 Concrete."

QUANTITIES
SEE DWG 52-915.716-11
PIPESTEM CREEK HWY 52 BYPASS JAMESTOWN
ABUTMENT 4 DETAIL (SHOWING DIMENSIONS)

11:11:51 AM
5/16/2002

REVISED 8-5-02

STATE	PROJECT NUMBER	SHEET NO.
ND	HPP-2-052(019)915	89



QUANTITIES	
CLASS AE-3 CONCRETE	52.0 CY
REINFORCING STEEL	4.350 LBS

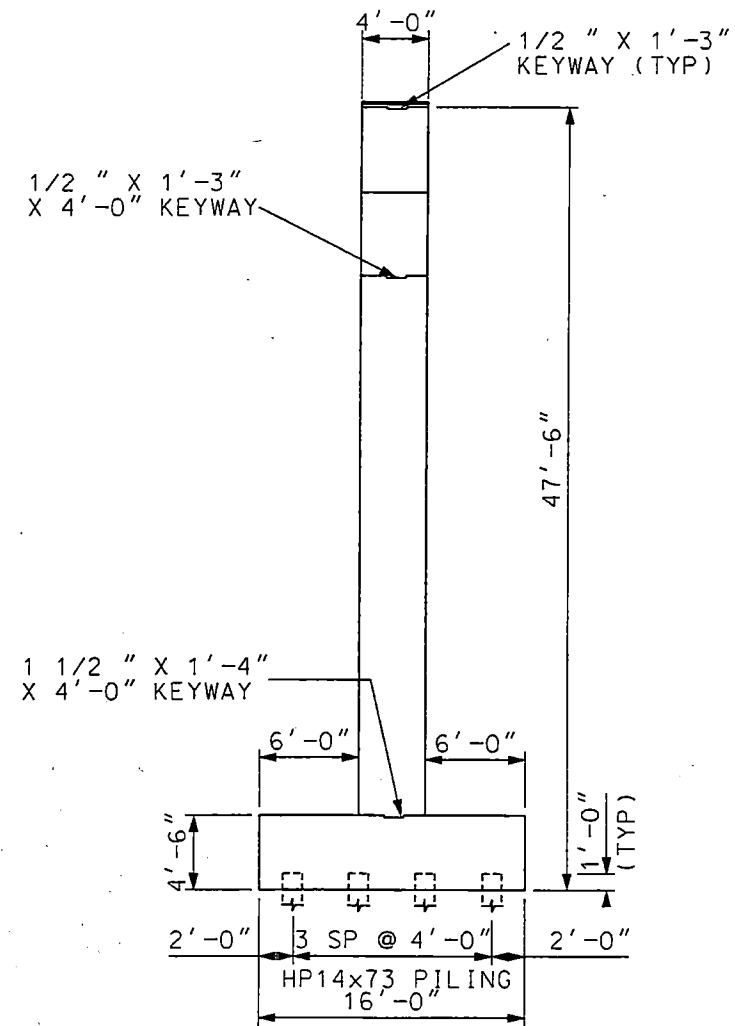
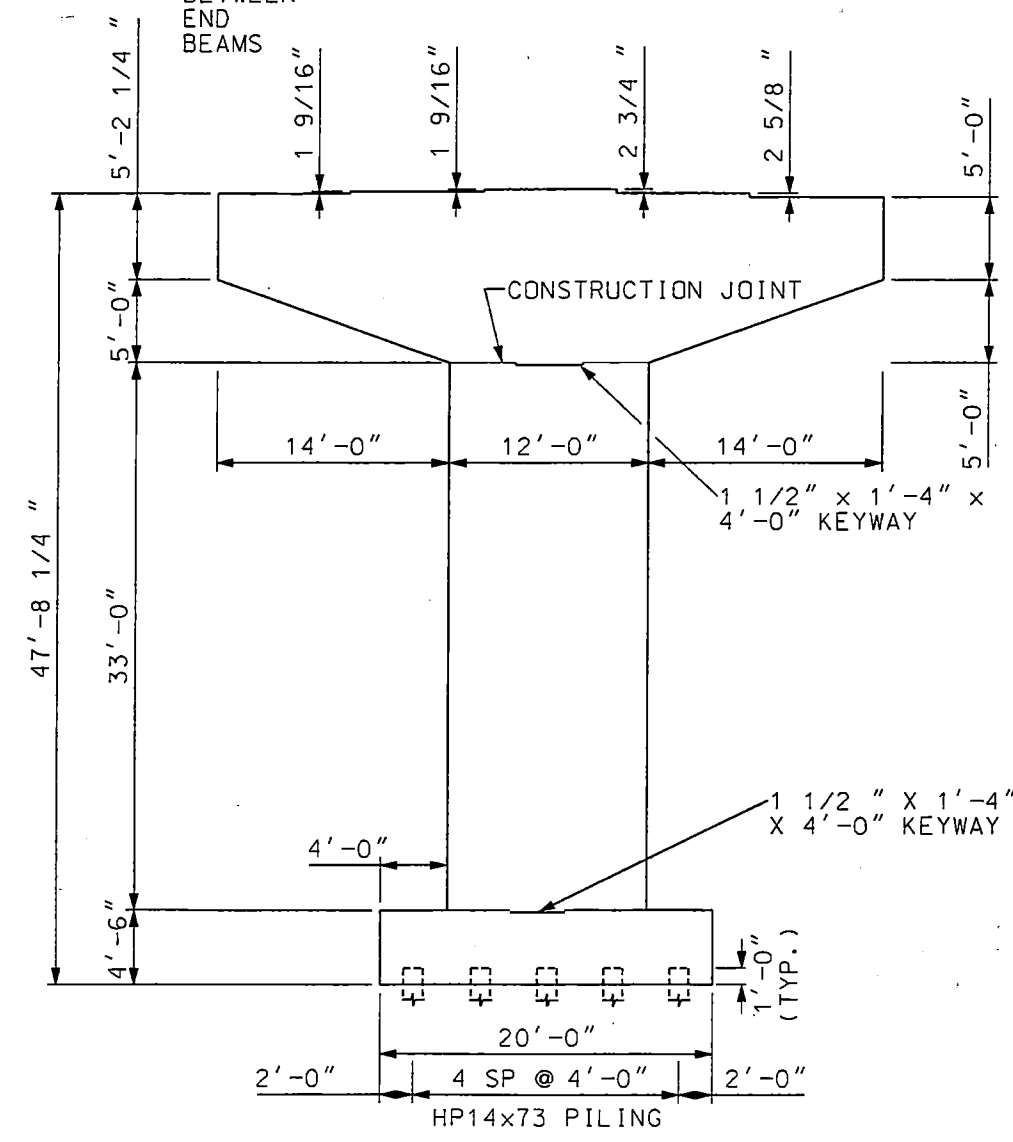
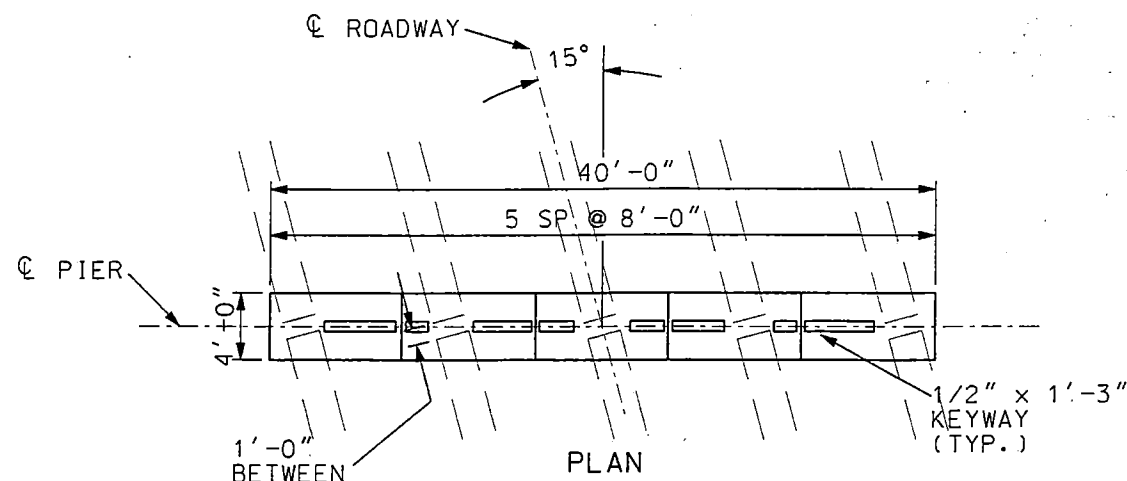
PIPESTEM CREEK
HWY 52 BYPASS
JAMESTOWN

ABUTMENT 4 DETAILS
(SHOWING DIMENSIONS)

8/6/2002 8:45:07 AM

REVISED 5-29-02

STATE	PROJECT NUMBER	SHEET NO.
ND	HPP-2-052(019)915	90



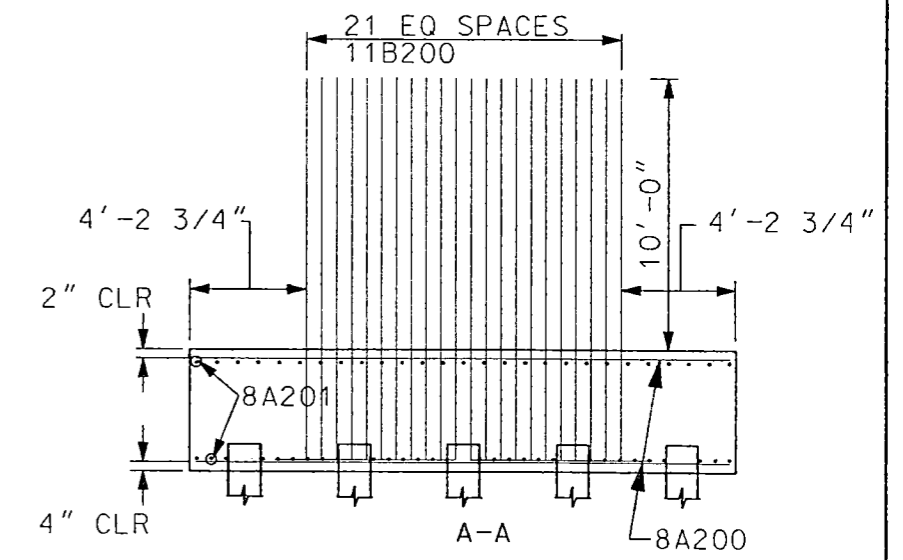
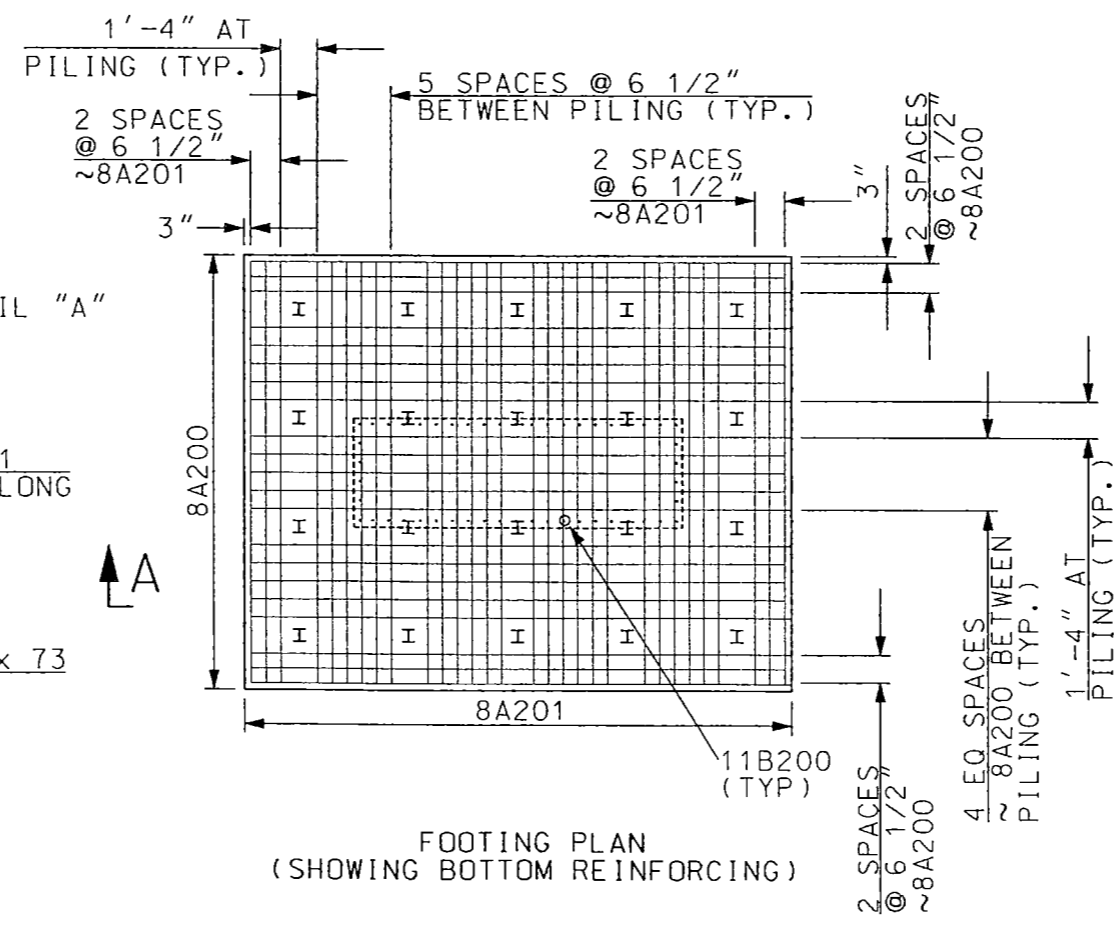
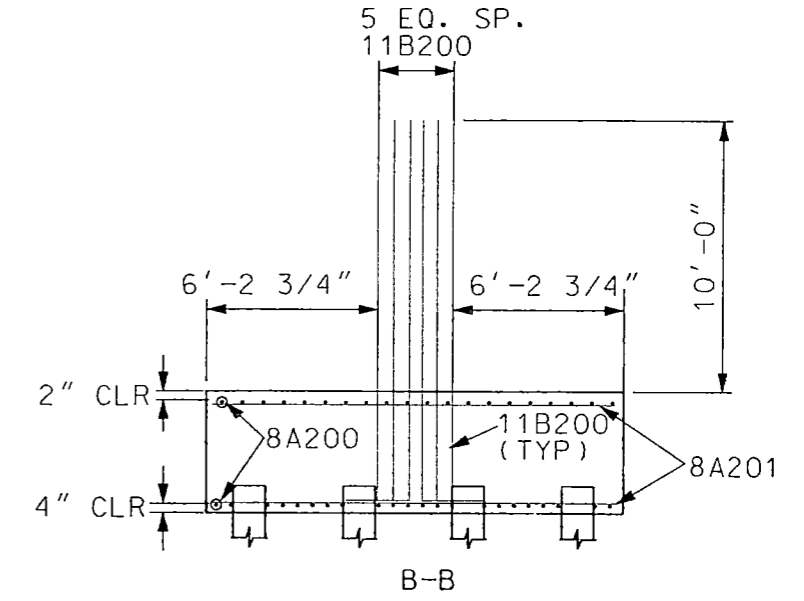
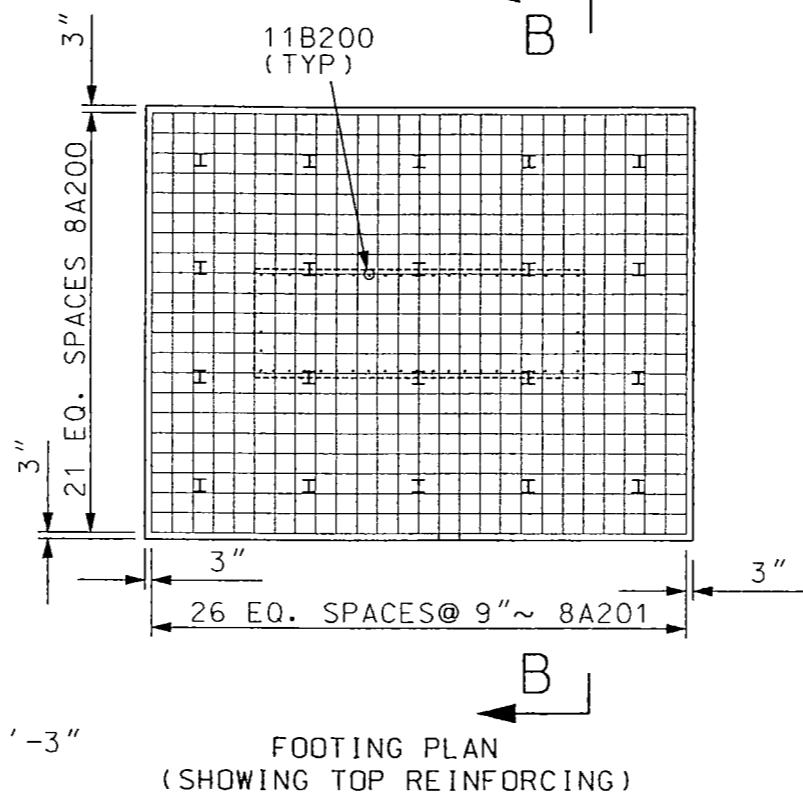
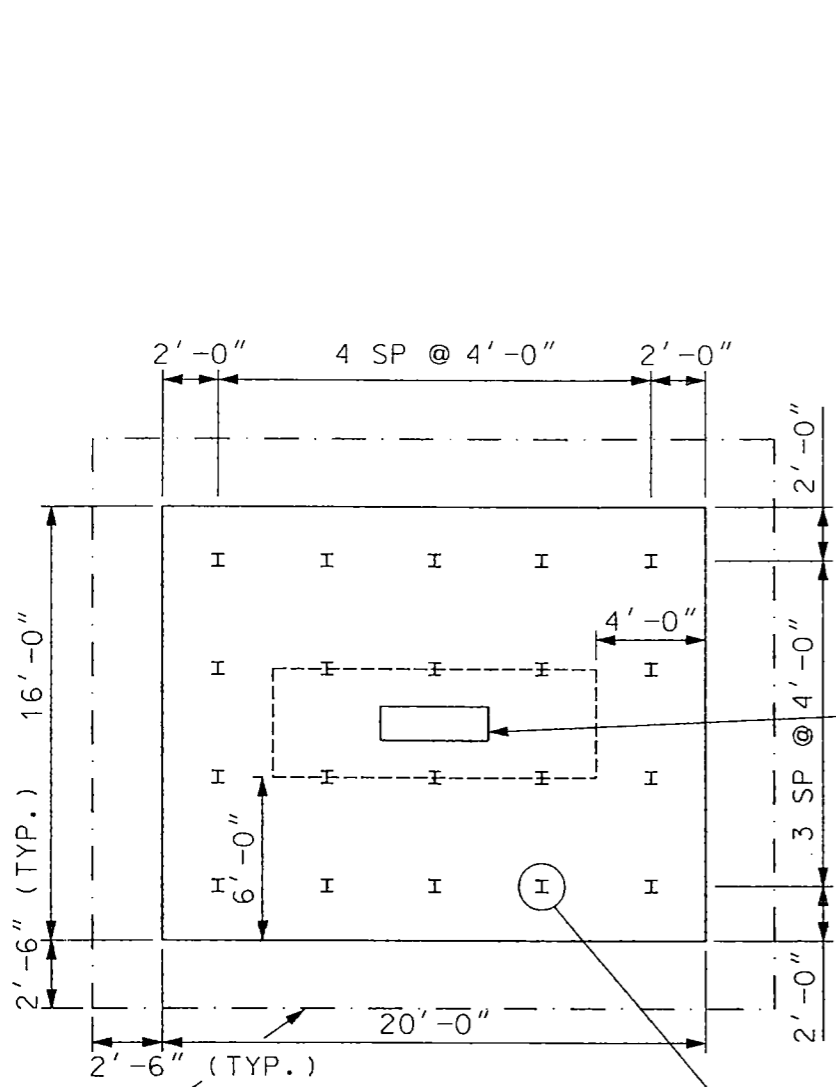
QUANTITIES
SEE DWG 52-915.716-15

PIPESTEM CREEK
 HWY 52 BYPASS
 JAMESTOWN

PIER 2 DETAILS
 (SHOWING DIMENSIONS)

02:56:53 PM
 05/29/2002

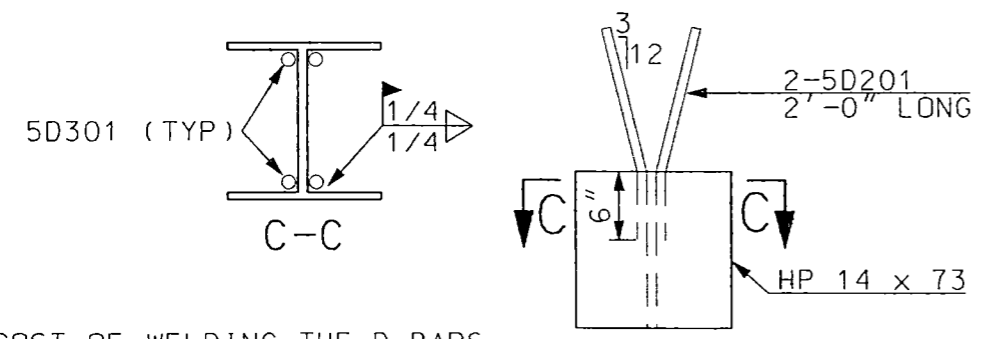
STATE	PROJECT NUMBER	SHEET NO.
ND	HPP-2-052(019)915	91



LIMITS OF CLASS 2 EXCAVATION

FOOTING PLAN (SHOWING DIMENSIONS)

SEE DETAIL "A"



DETAIL A

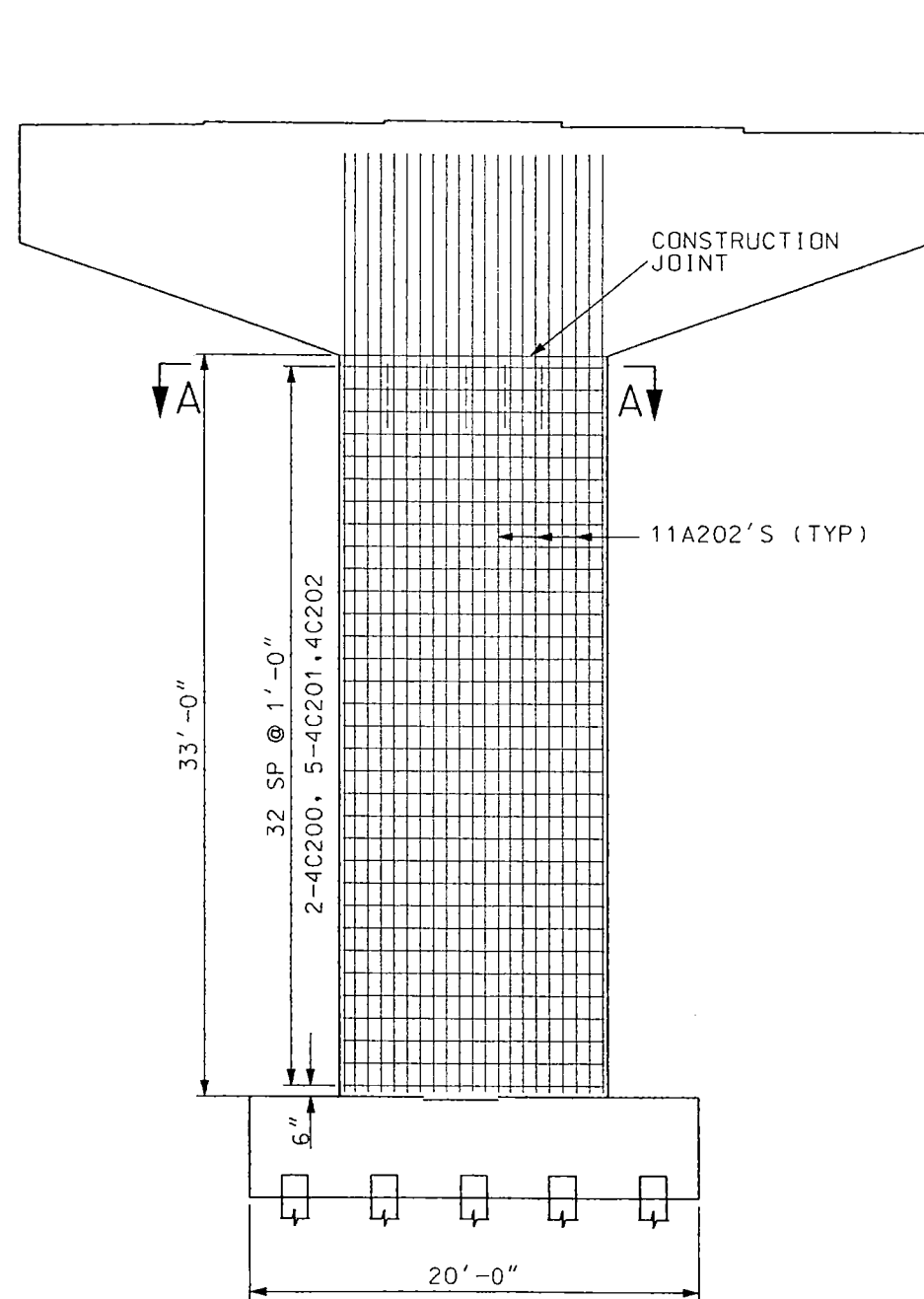
THE COST OF WELDING THE D-BARS TO THE PILE SHALL BE INCIDENTAL TO THE BID PRICE FOR "STEEL PILING HP 14 x 73".

QUANTITIES
SEE DWG 52-915.716-15
PIPESTEM CREEK HWY 52 BYPASS JAMESTOWN
PIER 2 FOOTING DETAILS (SHOWING REINFORCING)

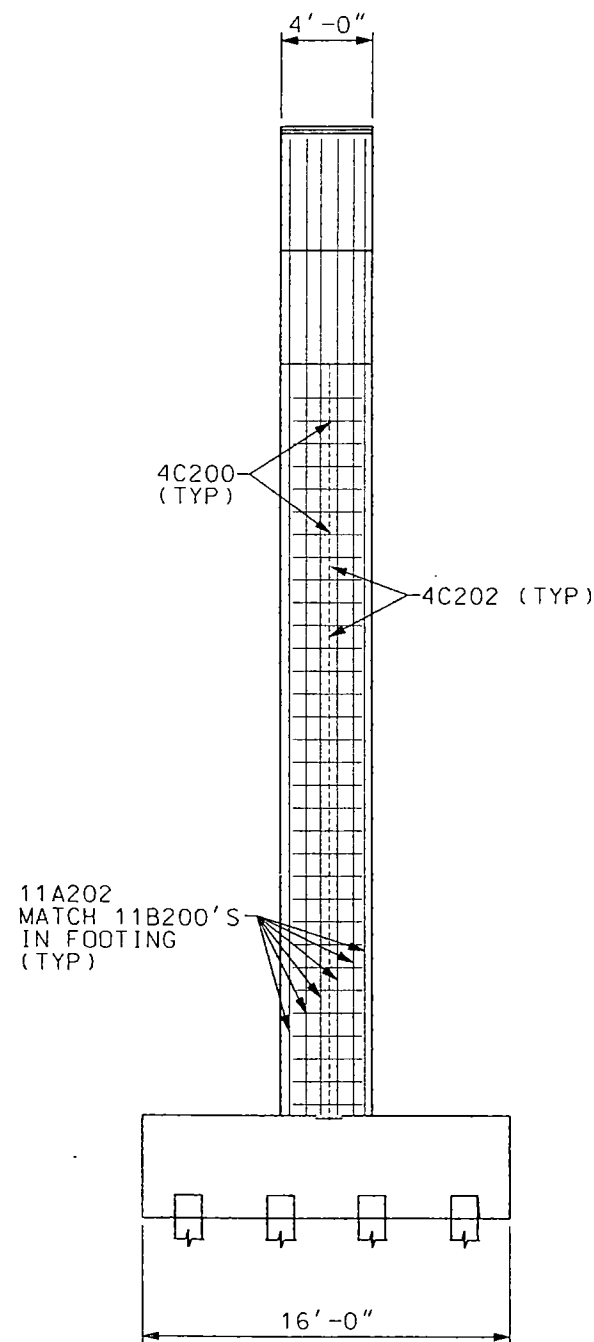
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STATE	PROJECT NUMBER	SHEET NO.
ND	HPP-2-052(019)915	92

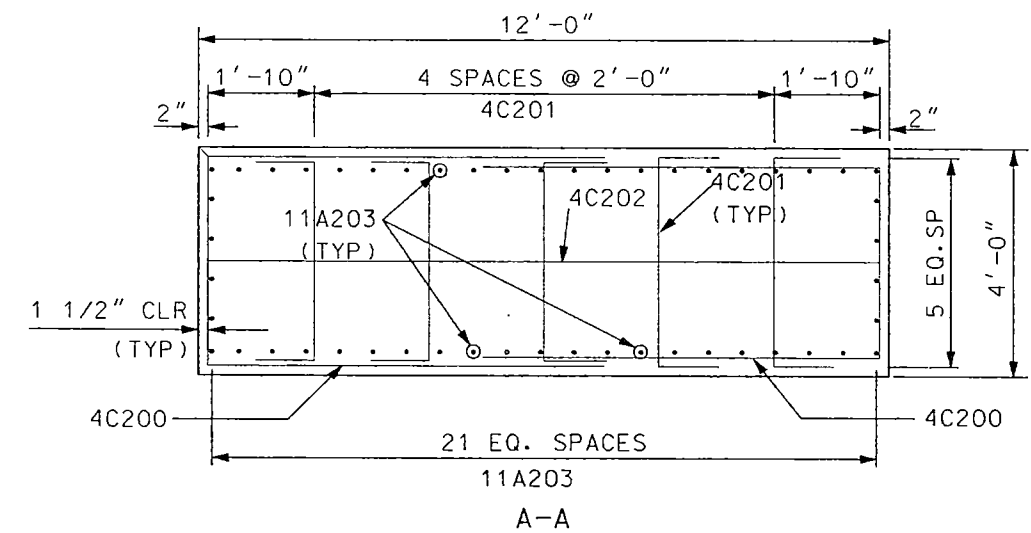
REVISED 8-5-02



PIER COLUMN ELEVATION



END VIEW



QUANTITIES

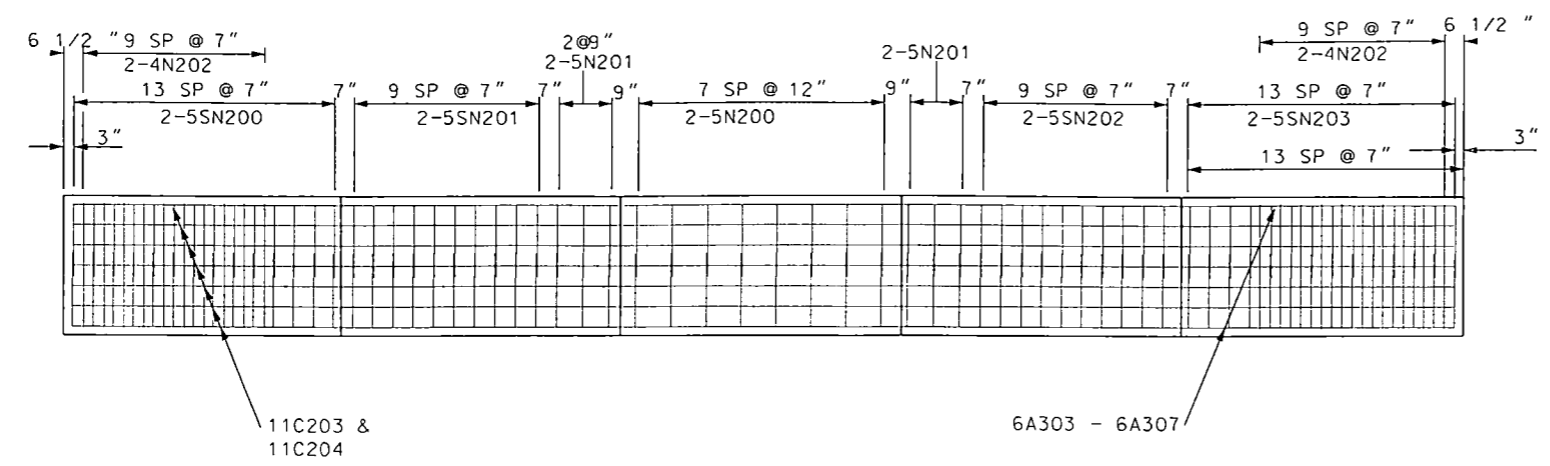
SEE DWG 52-915.716-15

PIPESTEM CREEK
HWY 52 BYPASS
JAMESTOWN

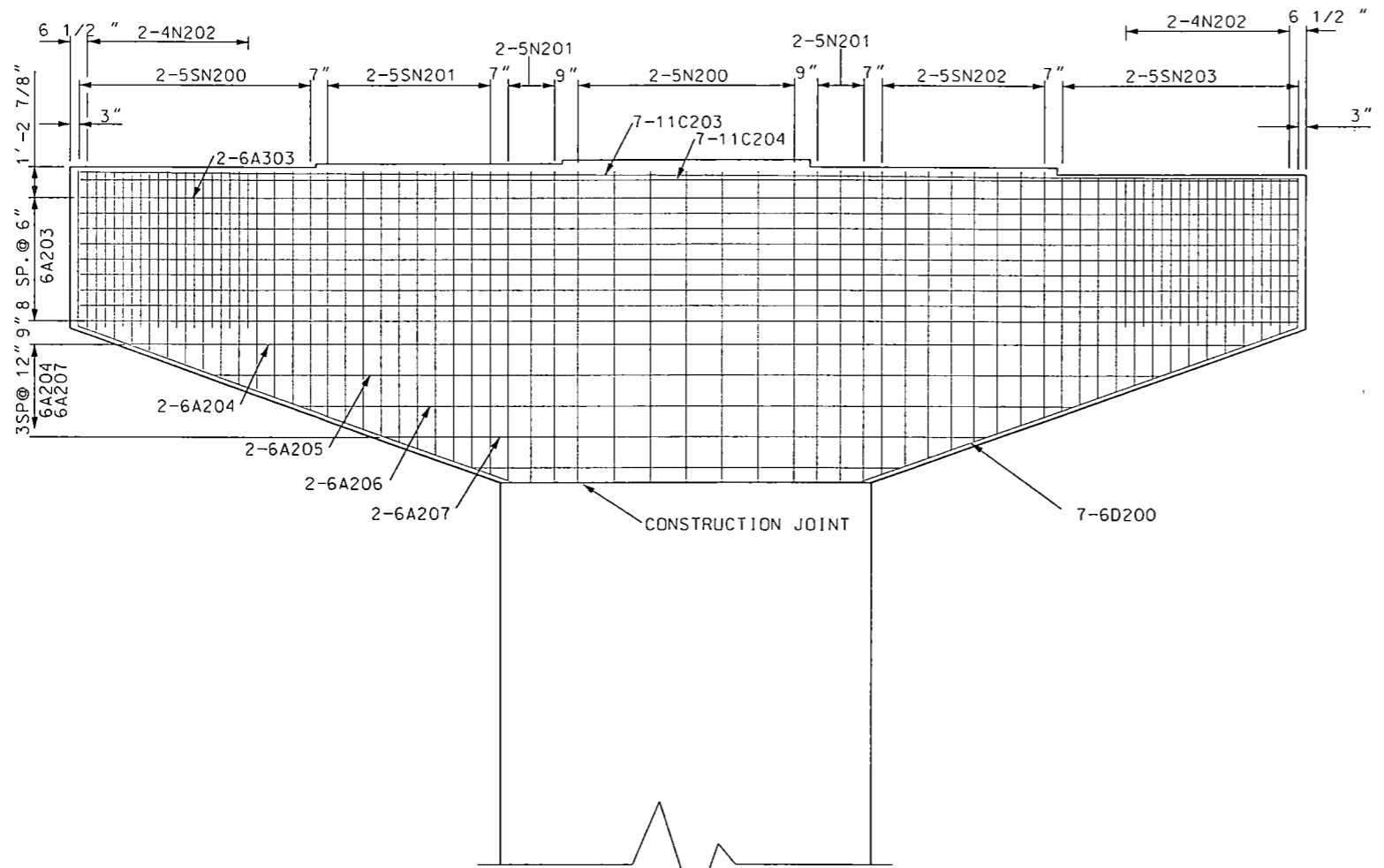
PIER 2 DETAILS
(SHOWING REINFORCING)

REVISED 8-5-02

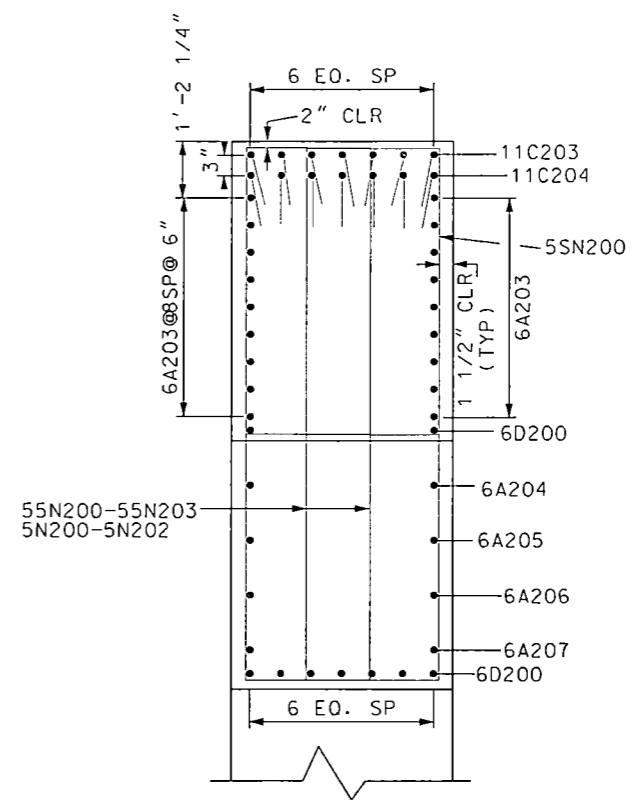
STATE	PROJECT NUMBER	SHEET NO.
ND	HPP-2-052(019)915	93



PLAN



ELEVATION



END VIEW

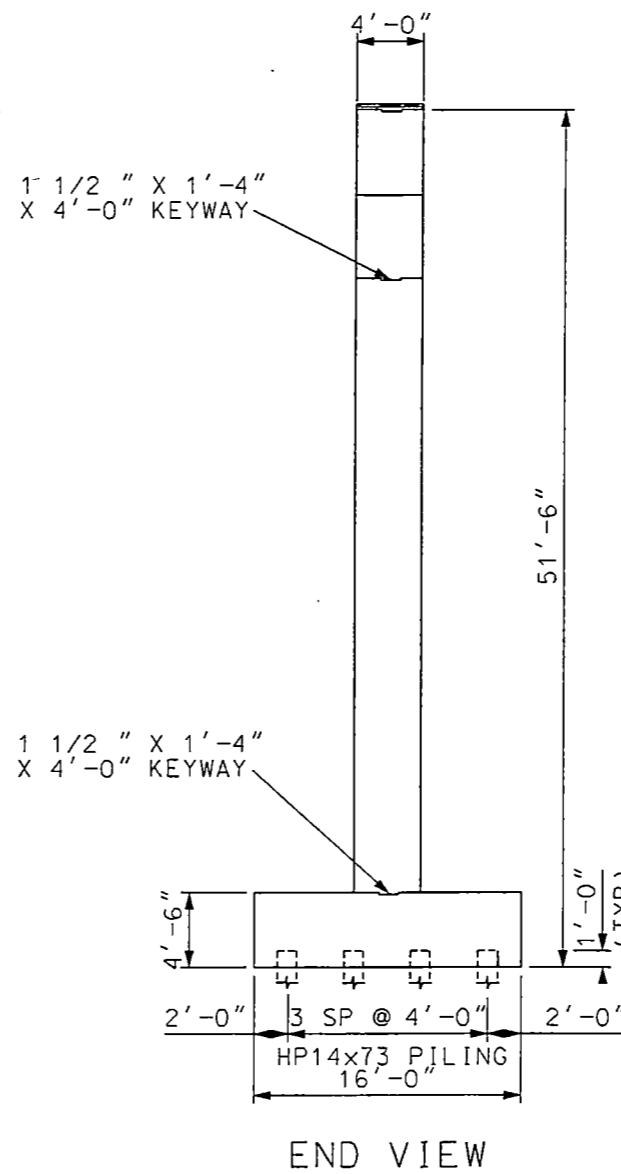
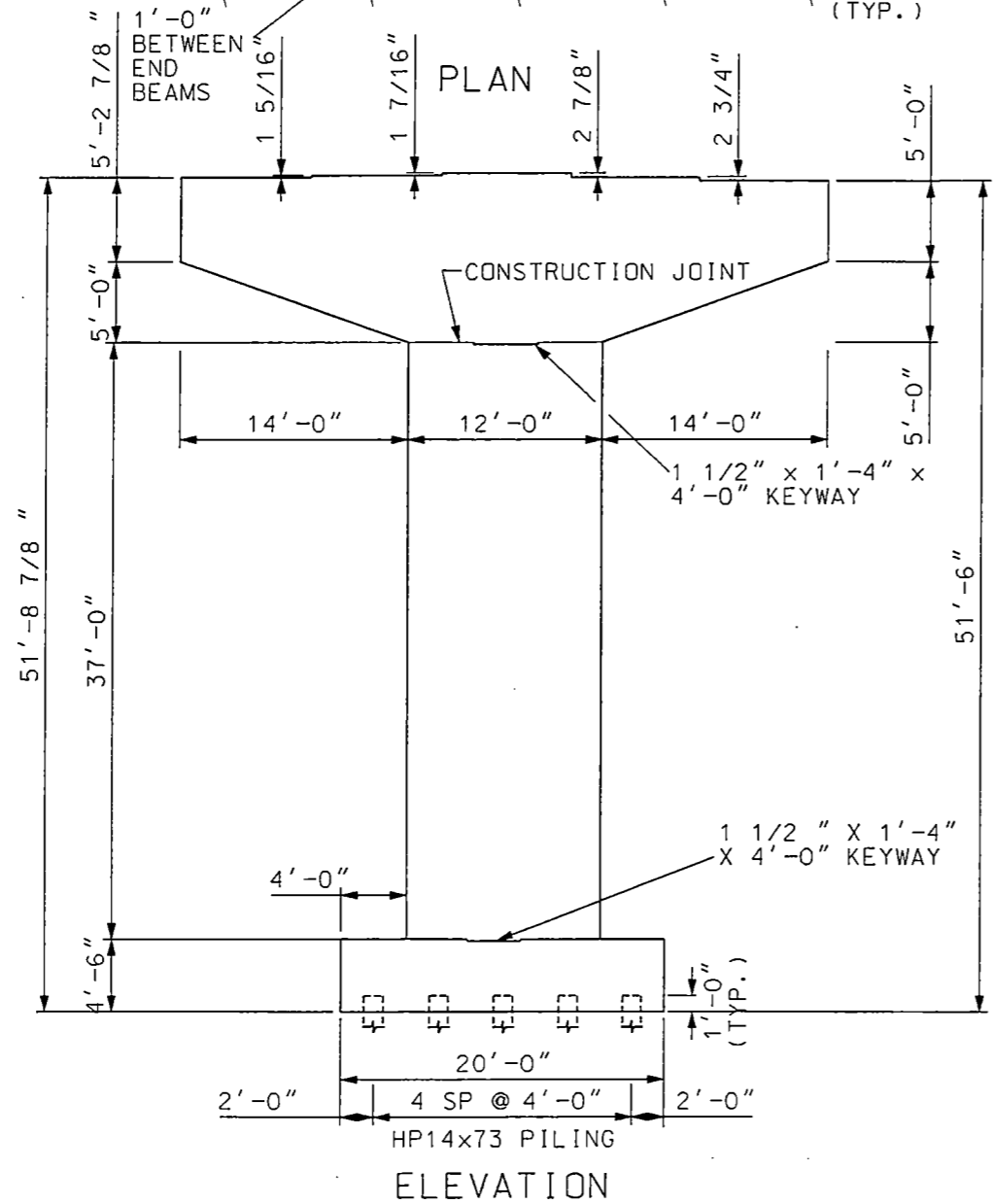
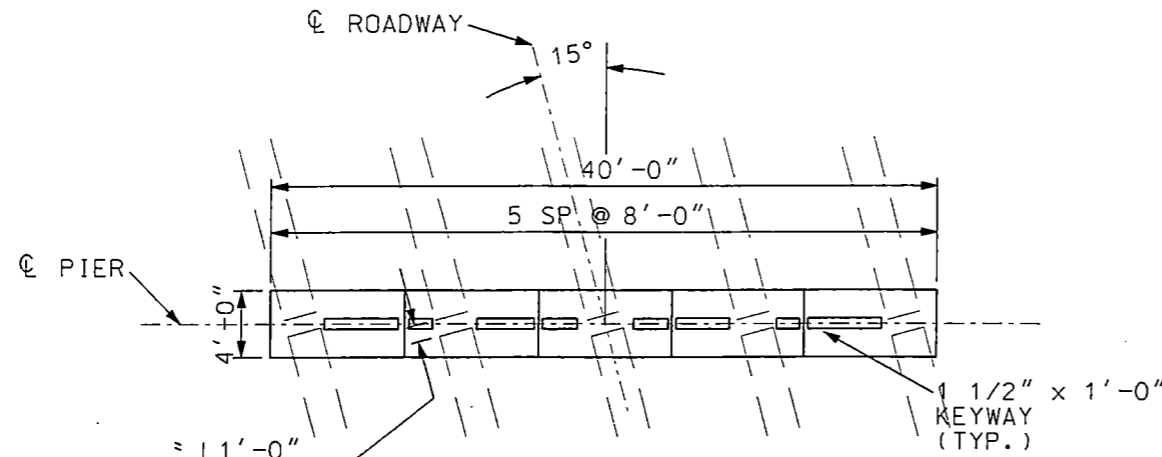
QUANTITIES	
CLASS AE-3 CONCRETE	153.4 CY
REINFORCING STEEL	31,012 LBS

PIPESTEM CREEK
HWY 52 BYPASS
JAMESTOWN

PIER CAP 2 DETAILS
(SHOWING REINFORCING)

8/6/2002 8:32:17 AM

STATE	PROJECT NUMBER	SHEET NO.
ND	HPP-2-052(019)915	94

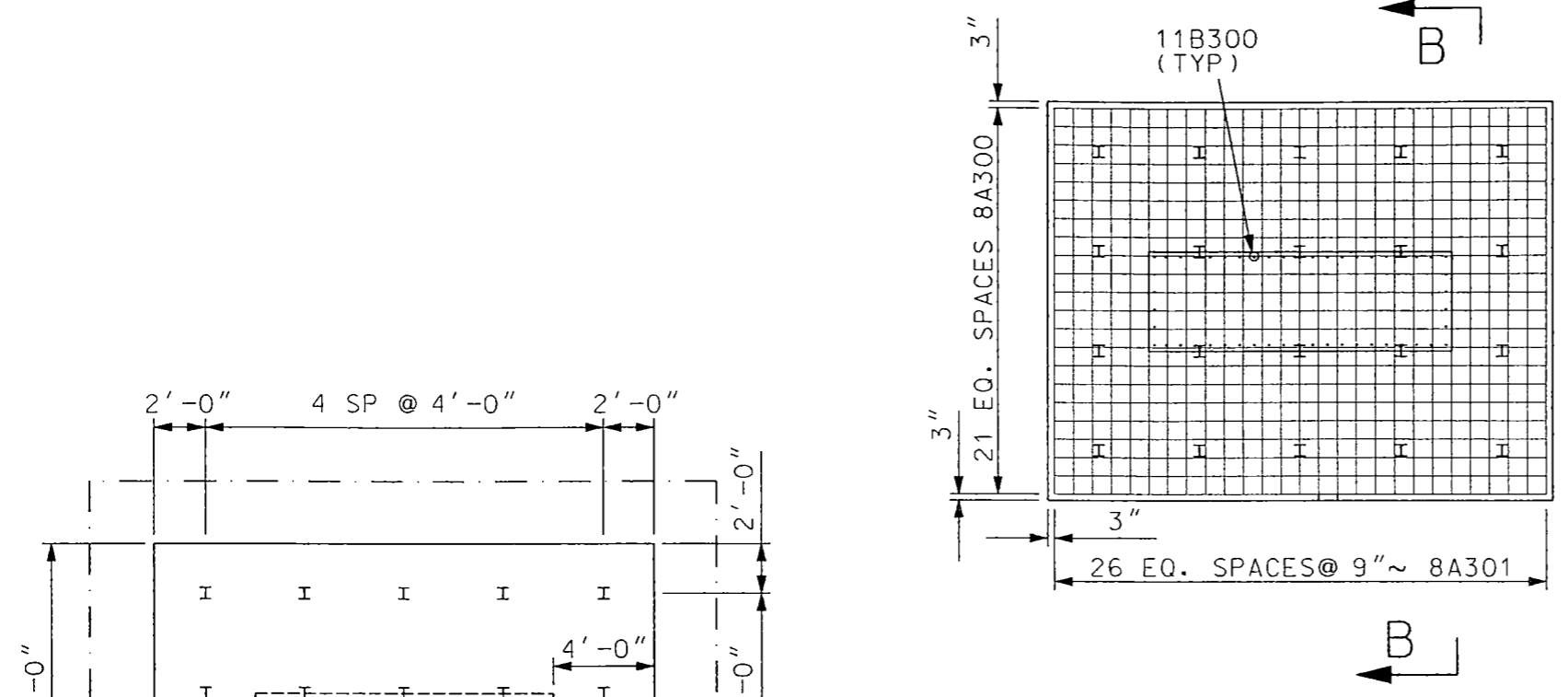


QUANTITIES
SEE DWG 52-915.716-19
PIPESTEM CREEK HWY 52 BYPASS JAMESTOWN
PIER 3 DETAILS (SHOWING DIMENSIONS)

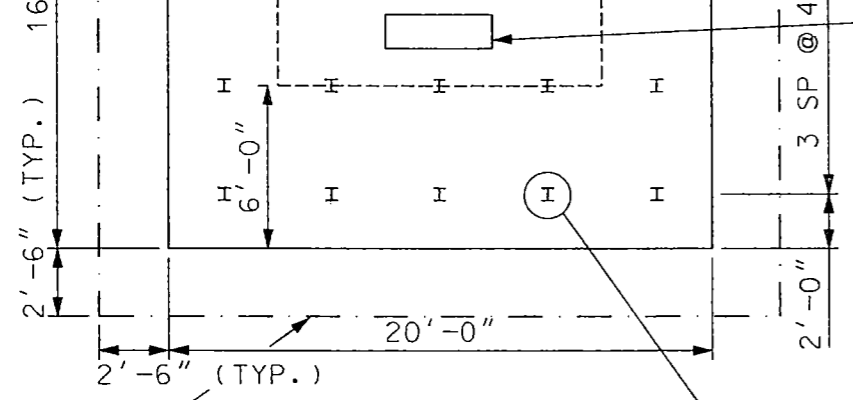
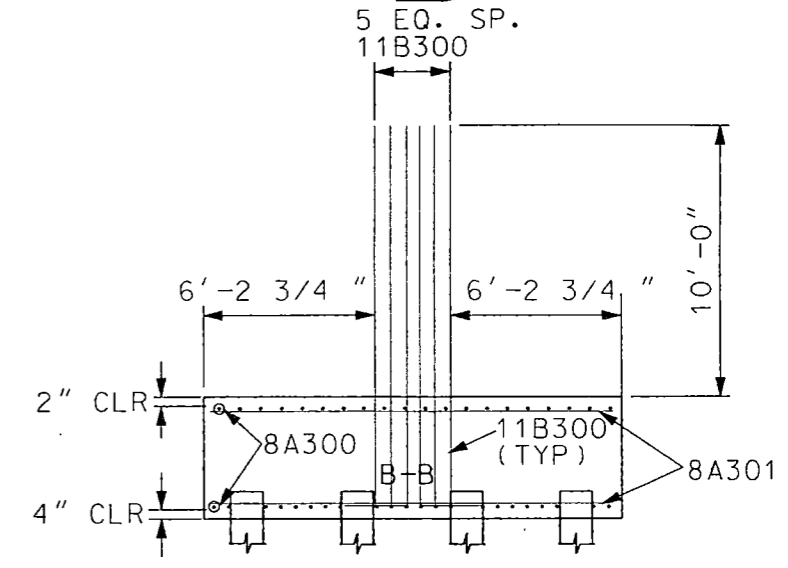
REVISED 8-5-02

STATE	PROJECT NUMBER	SHEET NO.
ND	HPP-2-052(019)915	95

interstate engineering, inc.
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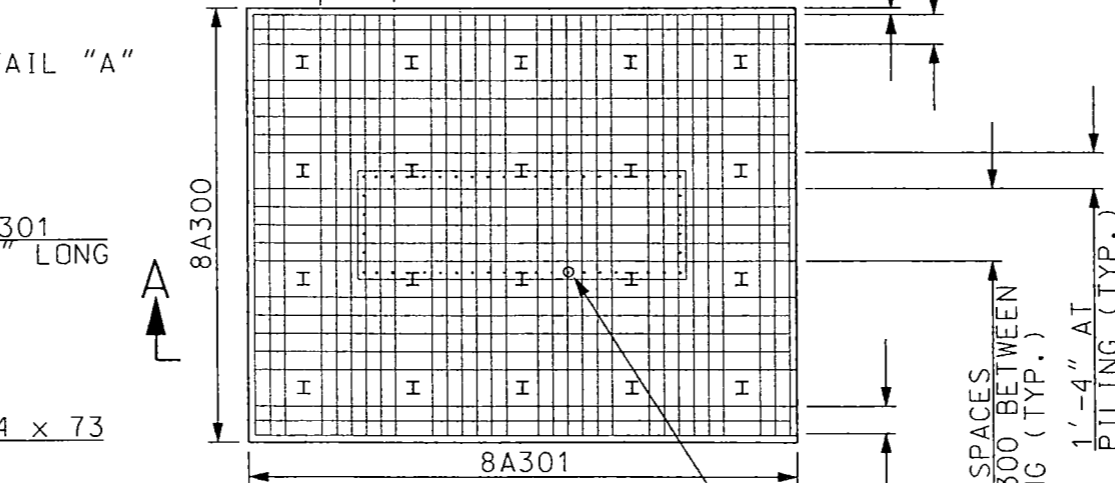
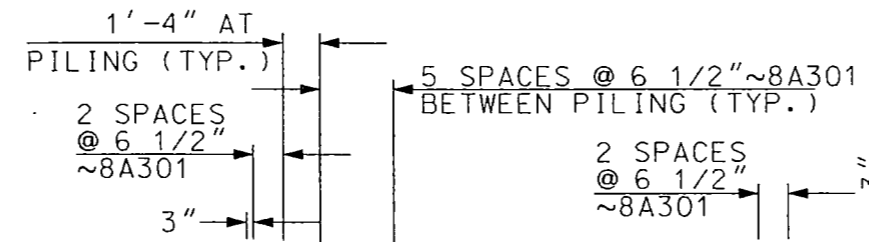
FOOTING PLAN (SHOWING TOP REINFORCING)



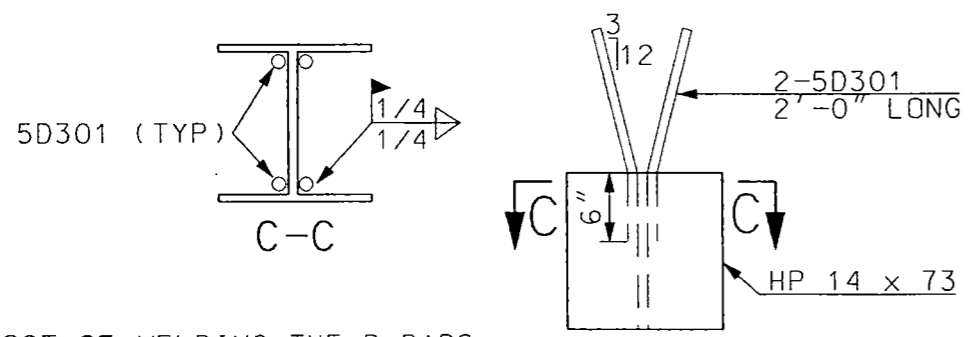
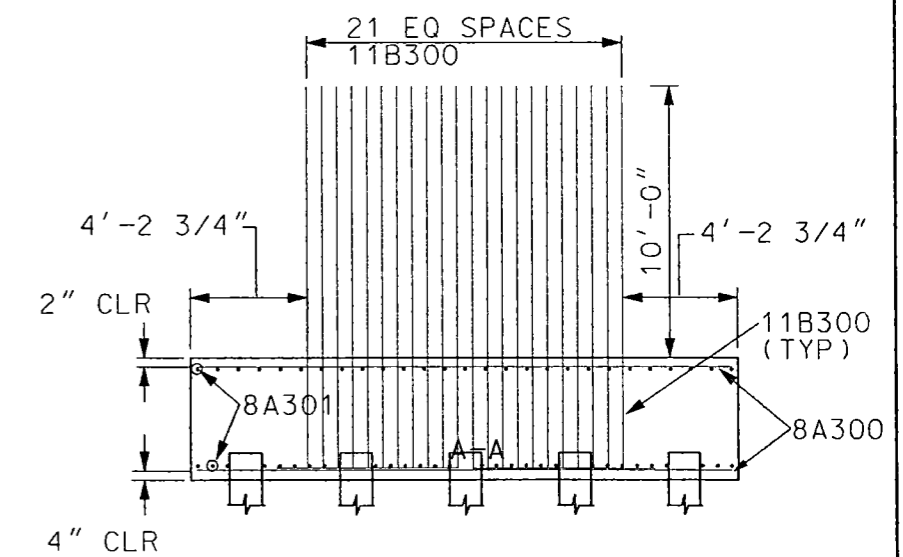
FOOTING PLAN (SHOWING DIMENSIONS)

LIMITS OF CLASS 2 EXCAVATION

KEYWAY
1 1/2" x 1'-3"
x 4'-0"



FOOTING PLAN (SHOWING BOTTOM REINFORCING)



DETAIL A

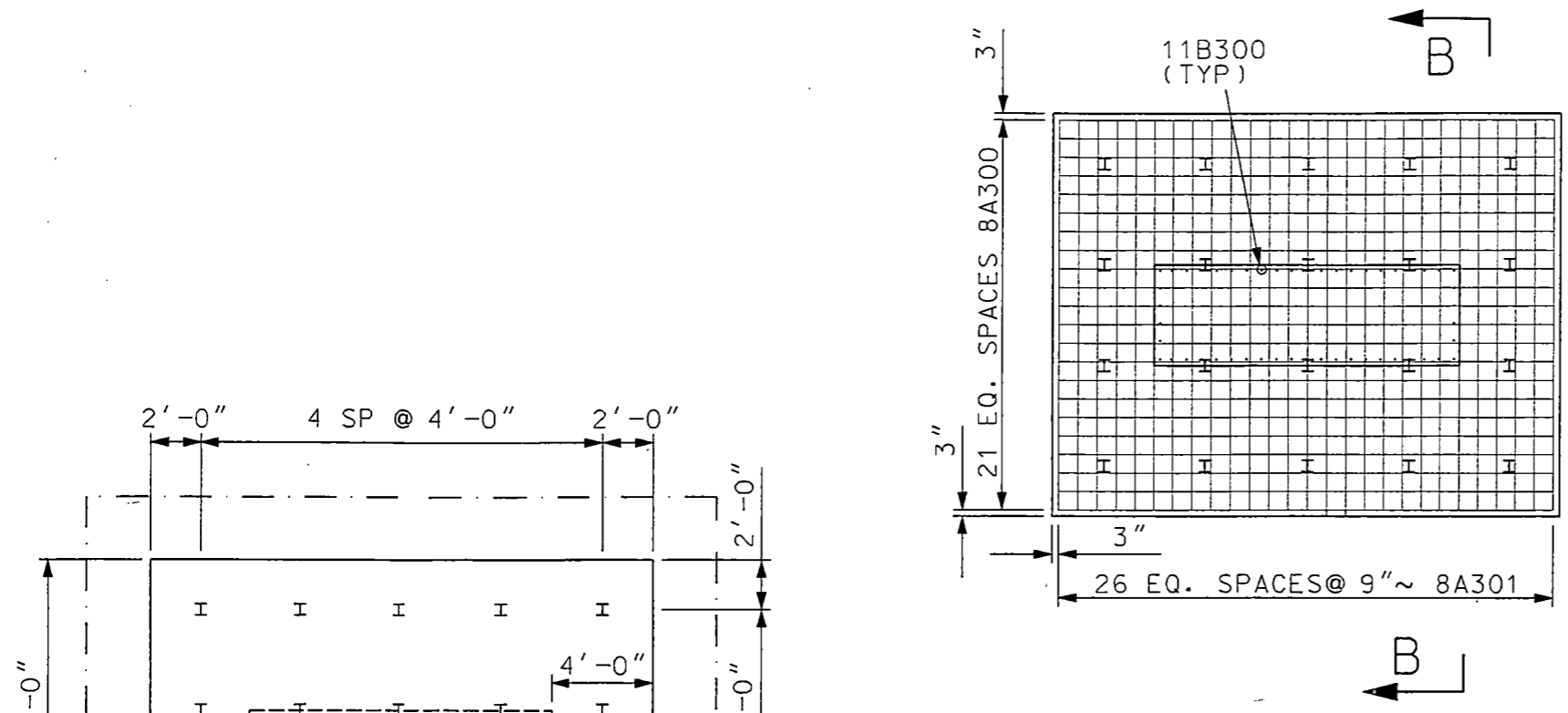
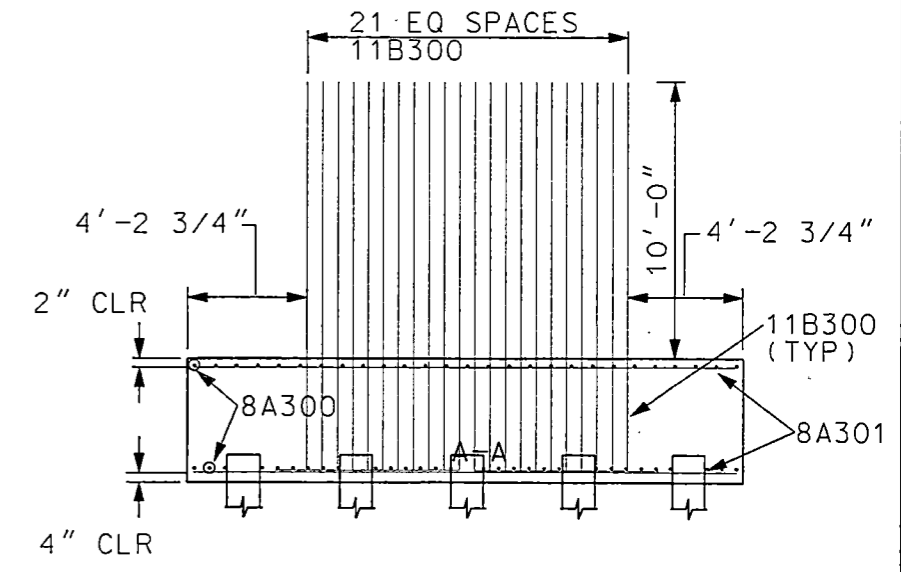
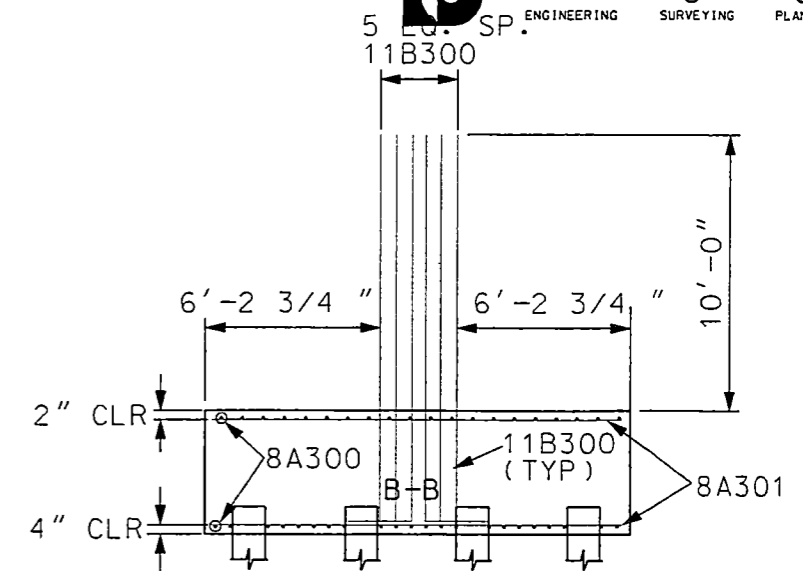
THE COST OF WELDING THE D-BARS TO THE PILE SHALL BE INCIDENTAL TO THE BID PRICE FOR "STEEL PILING HP 14 x 73".

QUANTITIES
SEE DWG 52-915.716-15
PIPESTEM CREEK HWY 52 BYPASS JAMESTOWN
PIER 3 FOOTING DETAILS (SHOWING REINFORCING)

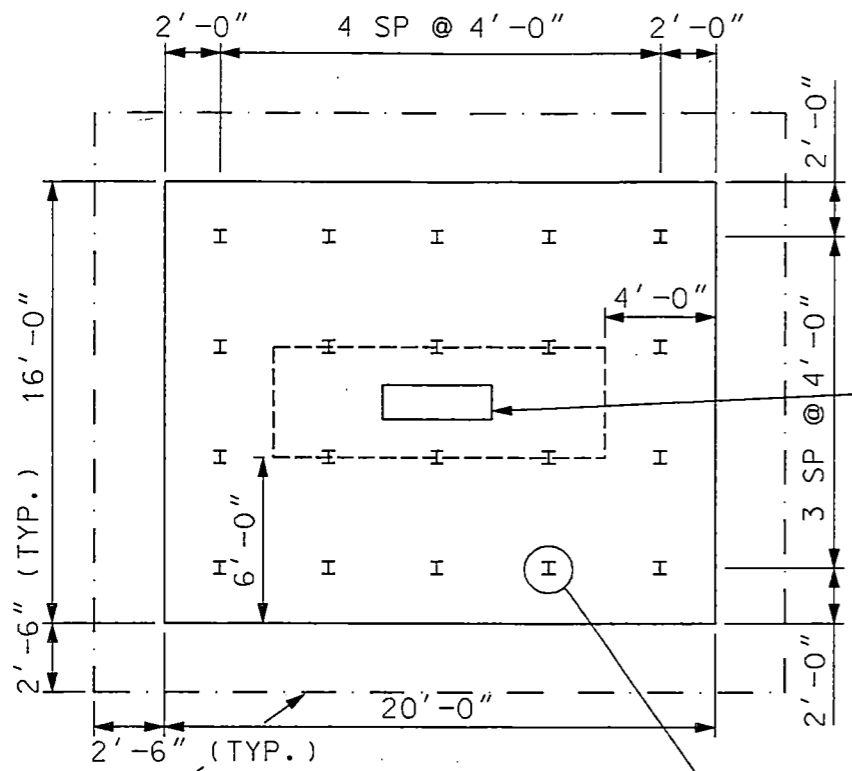
REVISED 5-29-02

STATE	PROJECT NUMBER	SHEET NO.
ND	HPP-2-052(019)915	95

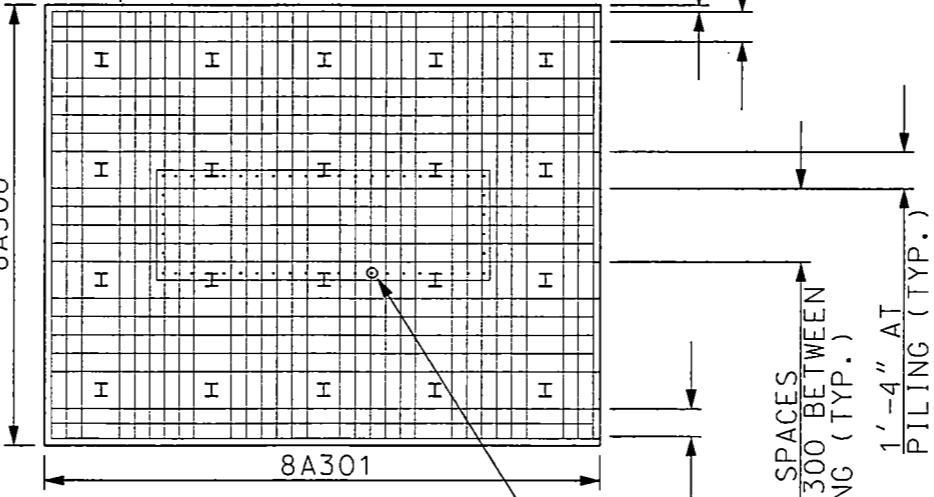
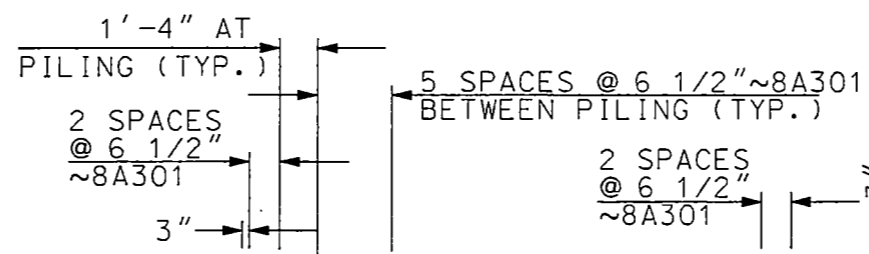
interstate engineering, inc.
 ENGINEERING SURVEYING PLANNING
 5 EQ. SP. 11B300



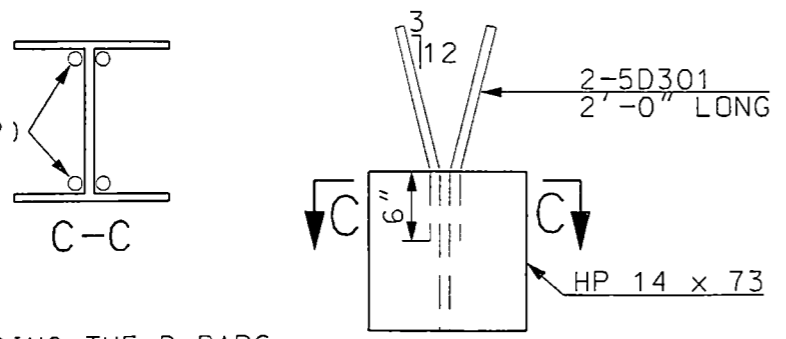
FOOTING PLAN (SHOWING TOP REINFORCING)



FOOTING PLAN (SHOWING DIMENSIONS)



FOOTING PLAN (SHOWING BOTTOM REINFORCING)



DETAIL A

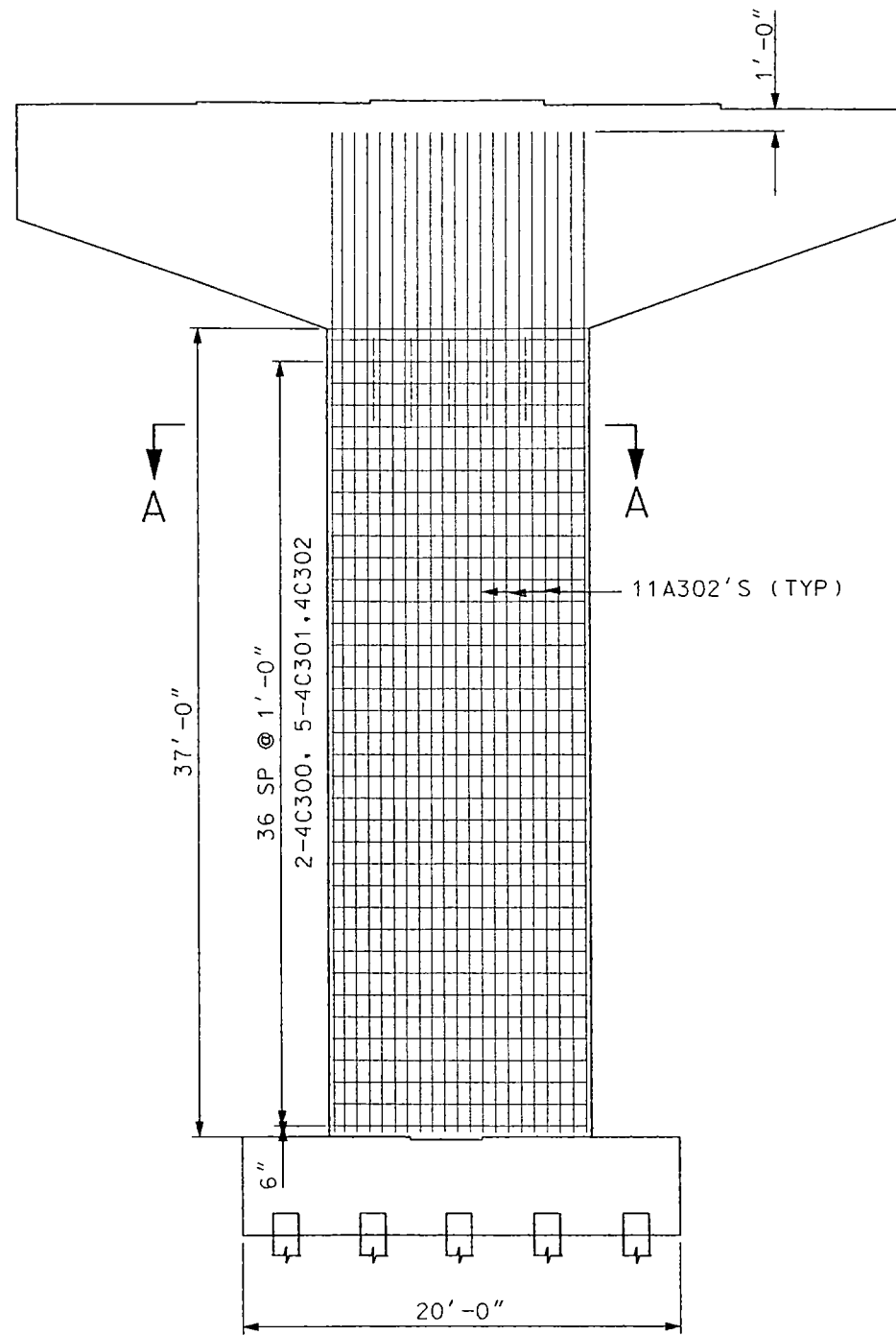
THE COST OF WELDING THE D-BARS TO THE PILE SHALL BE INCIDENTAL TO THE BID PRICE FOR "STEEL PILING HP 14 x 73".

QUANTITIES
SEE DWG 52-915.716-15
PIPESTEM CREEK HWY 52 BYPASS JAMESTOWN
PIER 3 FOOTING DETAILS (SHOWING REINFORCING)

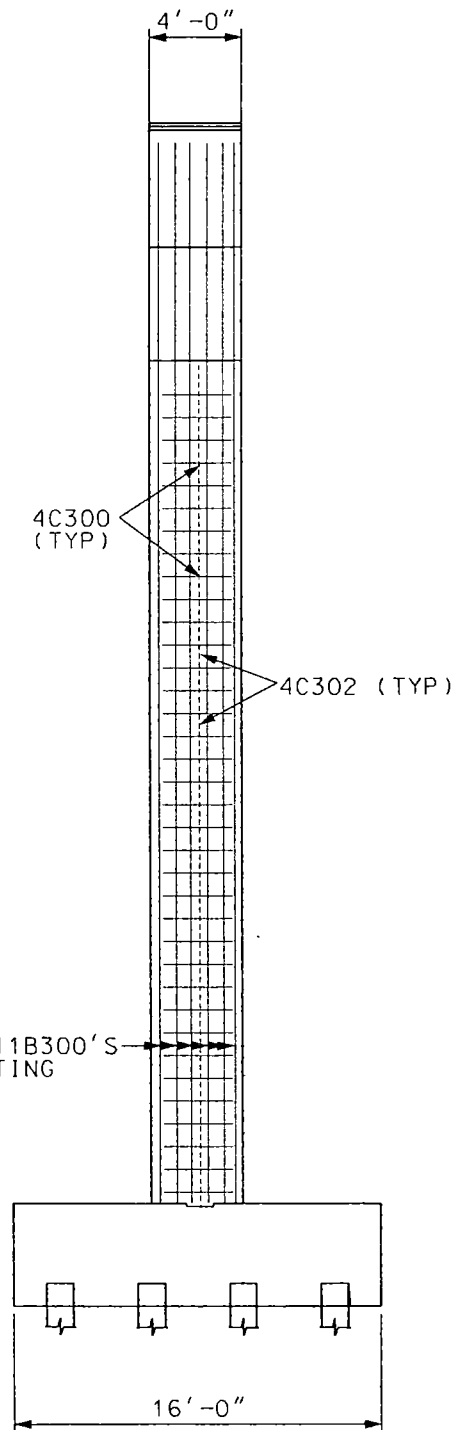
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05/29/2002

STATE	PROJECT NUMBER	SHEET NO.
ND	HPP-2-052(019)915	96

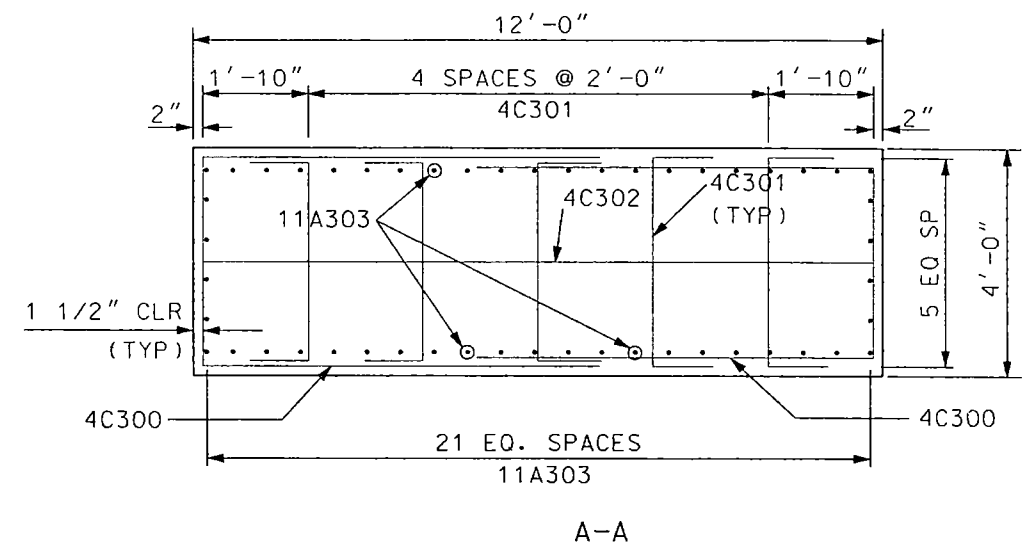
REVISED 8-5-02  interstate engineering, inc.
ENGINEERING SURVEYING PLANNING



PIER COLUMN ELEVATION



SIDE ELEVATION



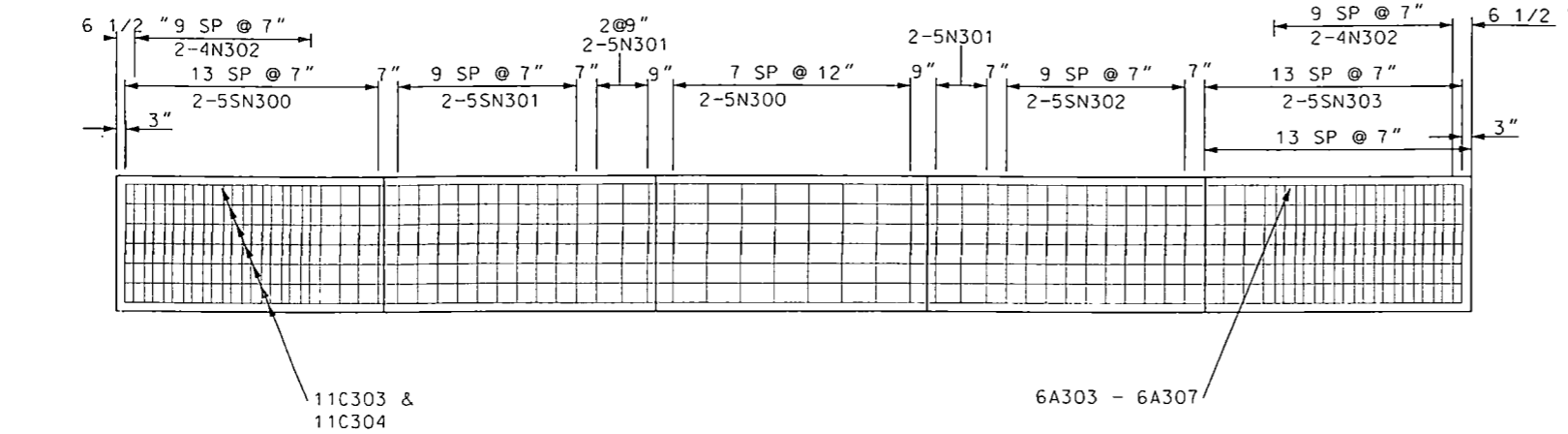
A-A

QUANTITIES
SEE DWG 52-915.716-19
PIPESTEM CREEK HWY 52 BYPASS JAMESTOWN
PIER 3 DETAILS (SHOWING REINFORCING)

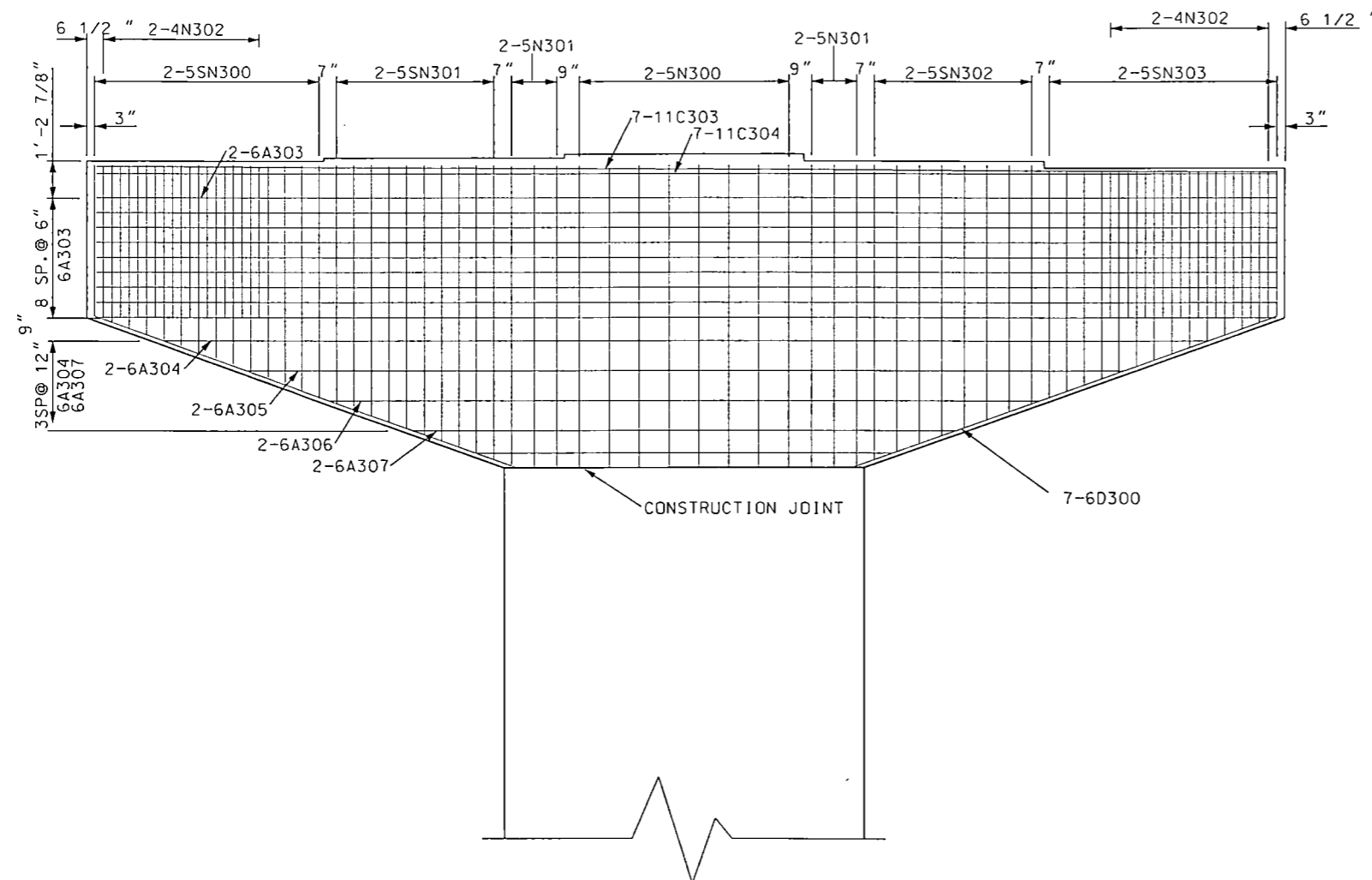
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08/08/2002

REVISED 8-5-02

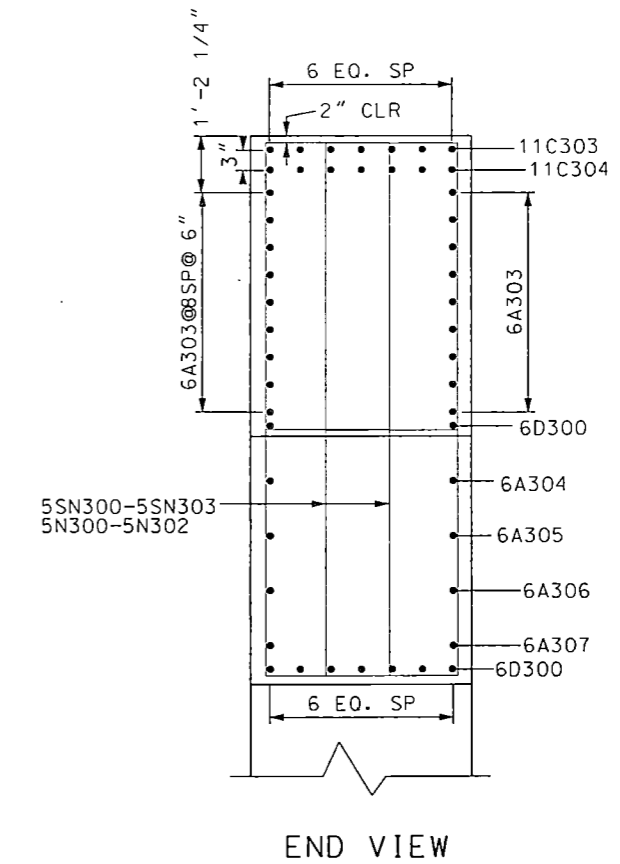
STATE	PROJECT NUMBER	SHEET NO.
ND	HPP-2-052(019)915	97



PLAN



ELEVATION



END VIEW

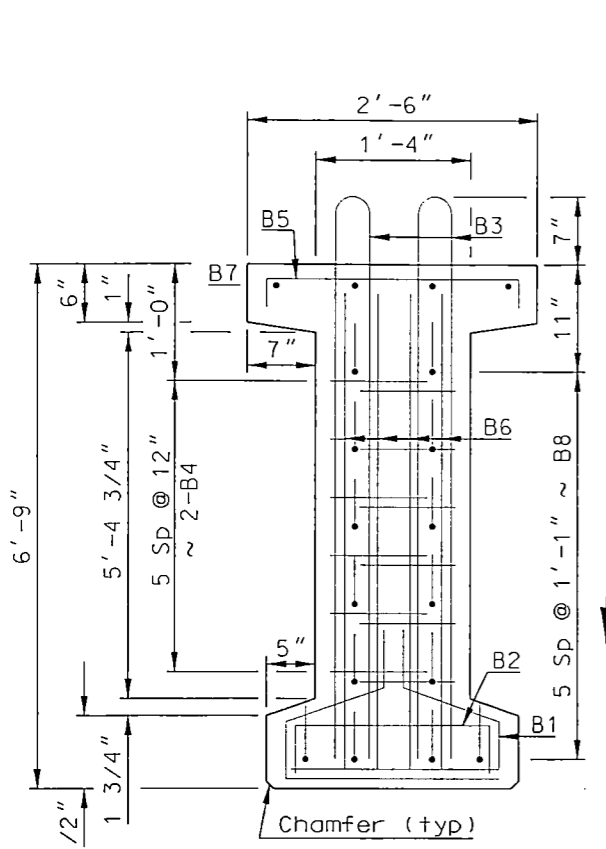
QUANTITIES	
CLASS AE-3 CONCRETE	160.6 CY
REINFORCING STEEL	32.322 LBS

PIPESTEM CREEK
 HWY 52 BYPASS
 JAMESTOWN
 PIER 3 CAP DETAILS
 (SHOWING REINFORCING)

8:48:14 AM

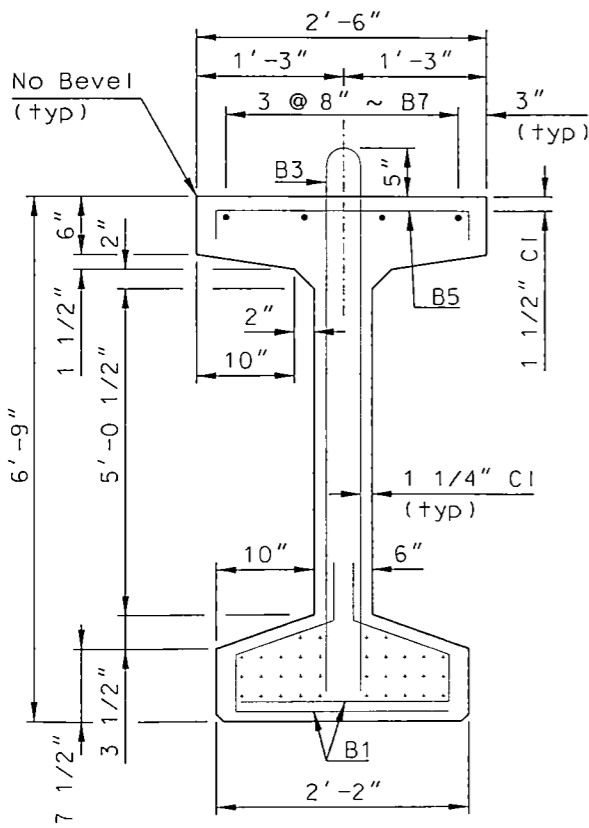
8/6/2002

REVISED 8-5-02

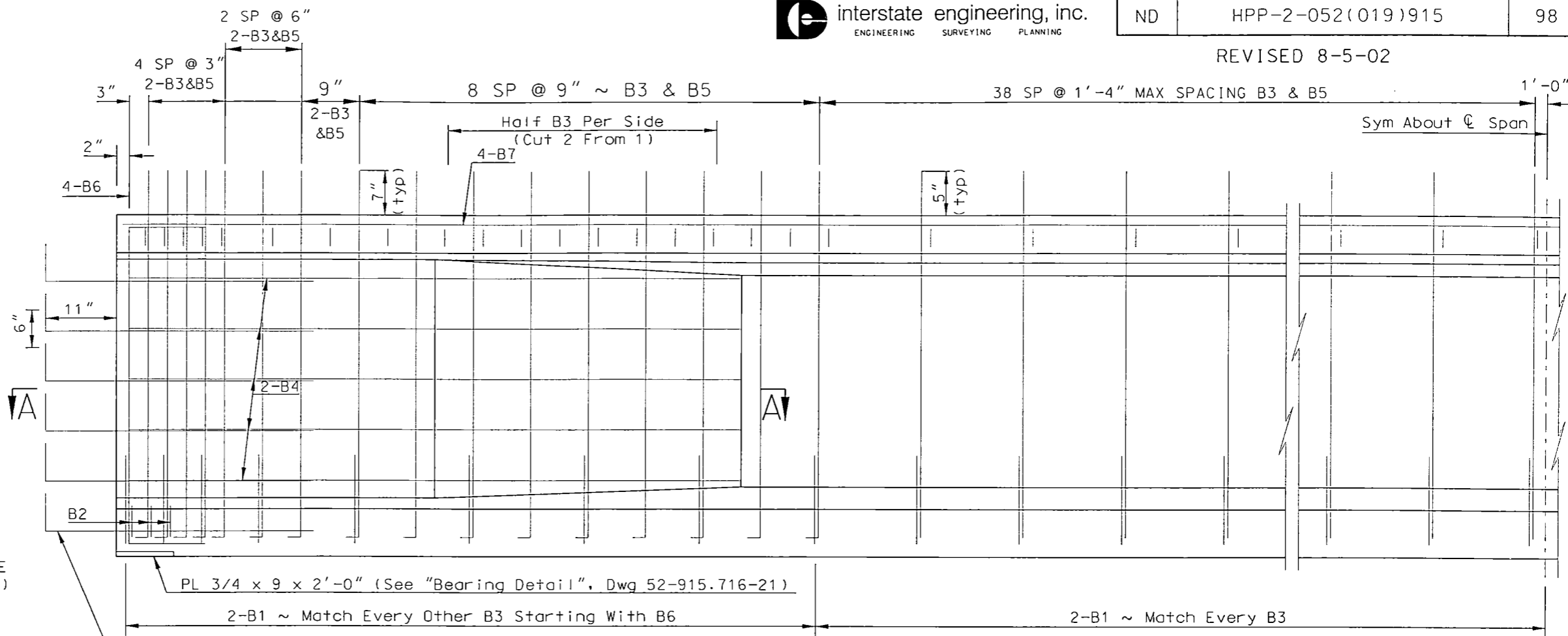


(DETAILS NOT SHOWN ARE THE SAME AS THE "SECTION @ C-C")

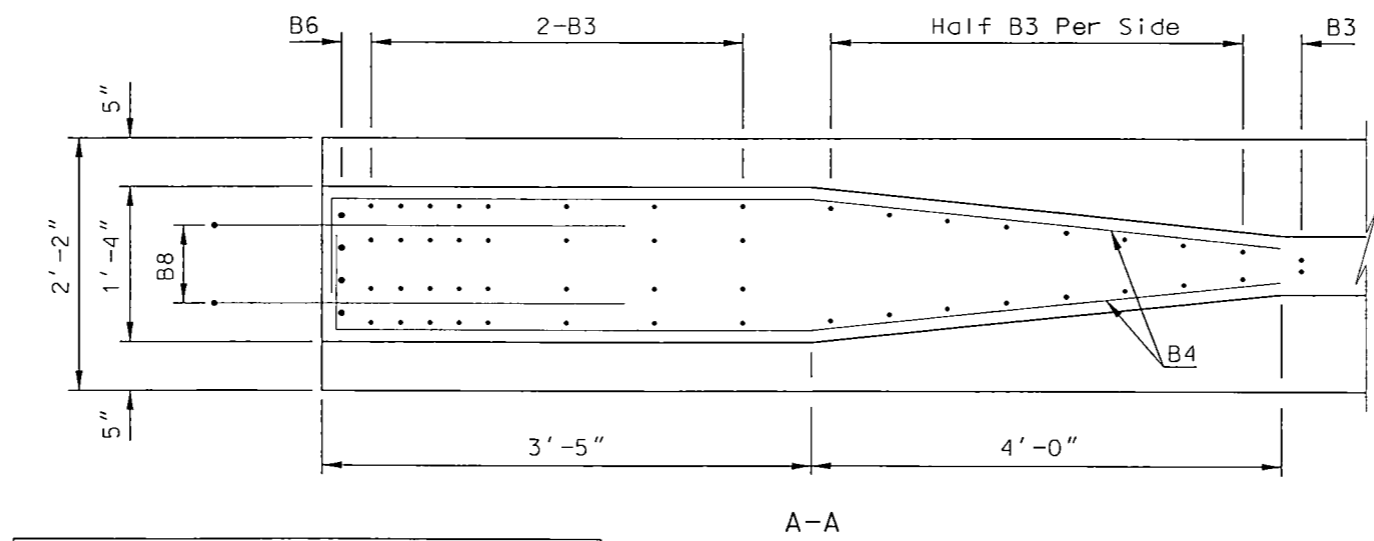
END VIEW



SECTION @ C-C



PART BEAM ELEVATION



A-A

PRESTRESSING DATA			
C.G.	FINAL FORCE	DETENSION STRENGTH	ACCEPTANCE STRENGTH
3.50	1,033.4 k	4800 psi (Min)	6000 psi (Min)
4.25	1,055.9 k		
5.00	1,077.6 k		

BAR LIST - ONE BEAM				
MARK	SIZE	NO.	LENGTH	SHAPE
B1	4	188	3'-8"	Bent
B2	5	6	2'-6"	Bent
B3	4	126	14'-10"	Bent
B4	4	24	8'-1"	Bent
B5	3	110	2'-9"	Bent
B6	5	8	7'-5"	Bent
B7	5	12	43'-0"	Str
B8	5	28	4'-0"	Str

QUANTITIES	
BEAM LENGTH	123'-2" LF

PIPESTEM CREEK
HWY 52 BYPASS
JAMESTOWN

PRE-TENSIONED 81" 123'-2"
PRESTRESSED GIRDER DETAILS

8/6/2002 8:46:42 AM

NOTES:

Design and Shop Drawings: At least 14 days prior to the forming and pouring of any girders, the contractor shall submit checked design figures and shop drawings for the approval of the Construction Engineer of the NDDOT. The design figures shall show the total initial prestress force taken from the contract drawings and the losses in prestress due to elastic shortening, shrinking or creeping of concrete and the relaxation of steel stress as determined by the contractor for his method of stressing.

Shop drawings shall show strand layout, pull down locations, tensioning forces, elongation and any proposed changes in reinforcing steel.

The final prestress force (remaining after all losses have been accounted for) and its corresponding center of gravity, shall be selected from those on a curve determined by the three values shown.

The girders shall be poured in all steel forms.

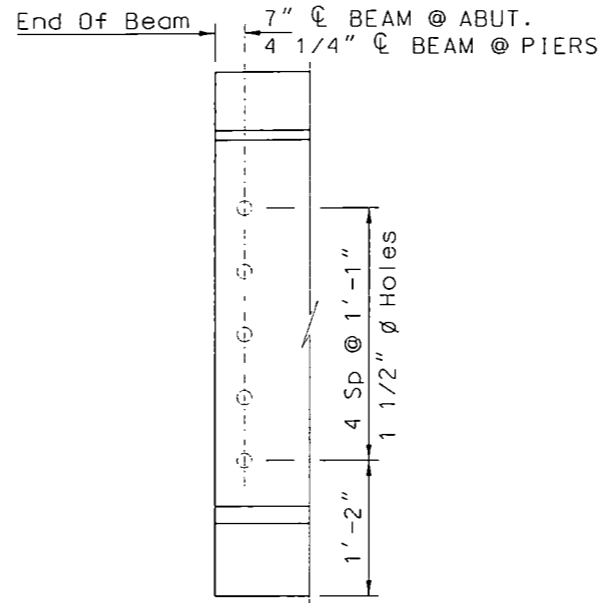
Holes and inserts to accommodate the diaphragm bars shall be provided in the girders at locations as shown.

All reinforcing steel shall be grade 60 and shall have a clearance of 1 1/4" unless otherwise noted.

Minor changes to the shape of the girder and to reinforcing steel may be made to accommodate the forms of various contractors and their construction methods with the approval of the NDDOT Construction Engineer.

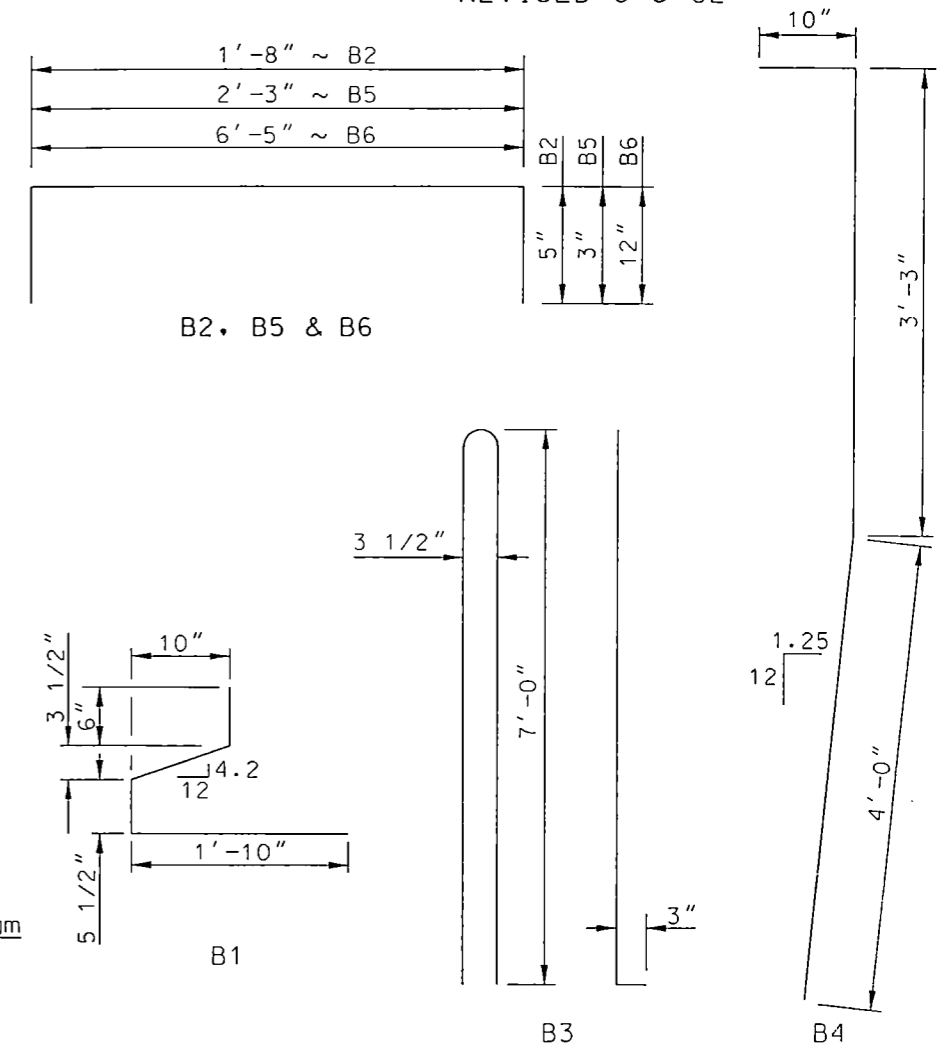
The tops of the beams shall be rough floated and broomed transversely for bond.

Provide handling hooks or devices as required by the contractor. Hooks or devices provided will be subject to approval of the Engineer and shall be installed within 4'-0" of the end of beam.



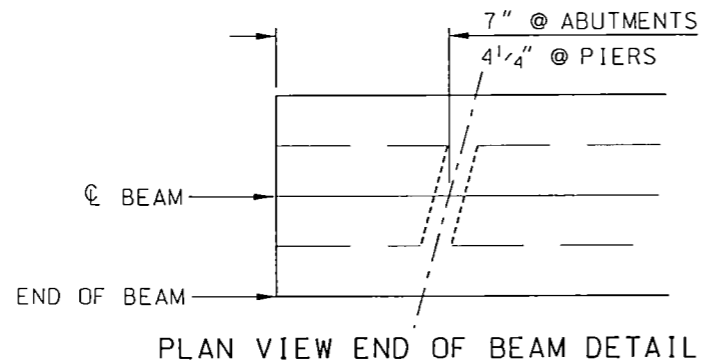
(Holes shall be for all beams at the Abutments & for the interior beams only at the Piers. Inserts shall be used for the exterior beams at the Piers.)
SKEW ANGLES 15°

ELEVATION
END OF BEAM DETAIL

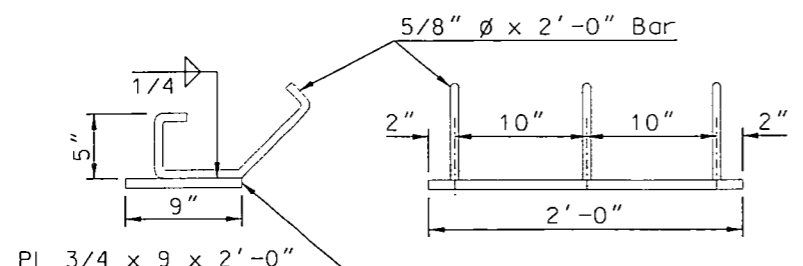


(Dimensions Shown Are Out To Out)
BENT BAR DETAILS

BEAM SECTION DATA	
WT =	920 LBS/FT + 3220 LBS FOR END BLOCKS
CROSS SEC. AREA AT C OF SPAN =	837 IN ²
C.G. (FROM BOTTOM) =	40.04 IN
I =	735.614 IN ⁴
S _B =	18.371 IN ³
END AREA =	1471 IN ²

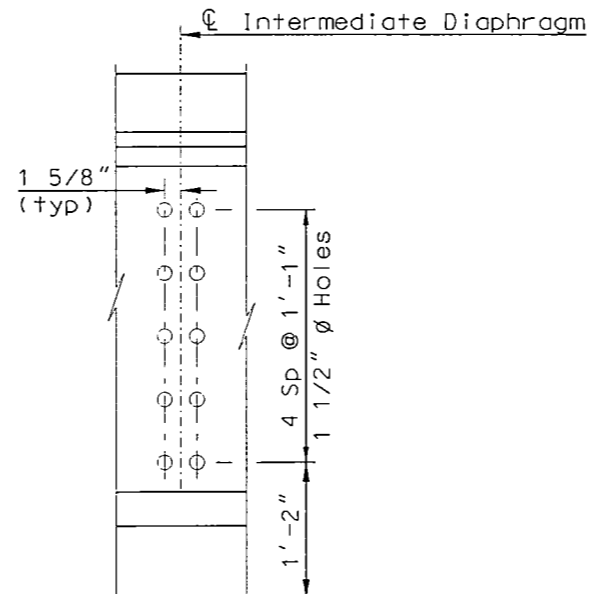


PLAN VIEW END OF BEAM DETAIL



(Bearing plate to be Structural Steel M-183, hot dipped galvanized, and included in the bid price for the girder.)

BEARING DETAIL



(Holes shall be for interior beams only. Inserts shall be used for the exterior beams. See Dwg 52-915.716-XX for locations.)
SKEW ANGLE 15°

ELEVATION
INTERMEDIATE DIAPHRAGM DETAIL

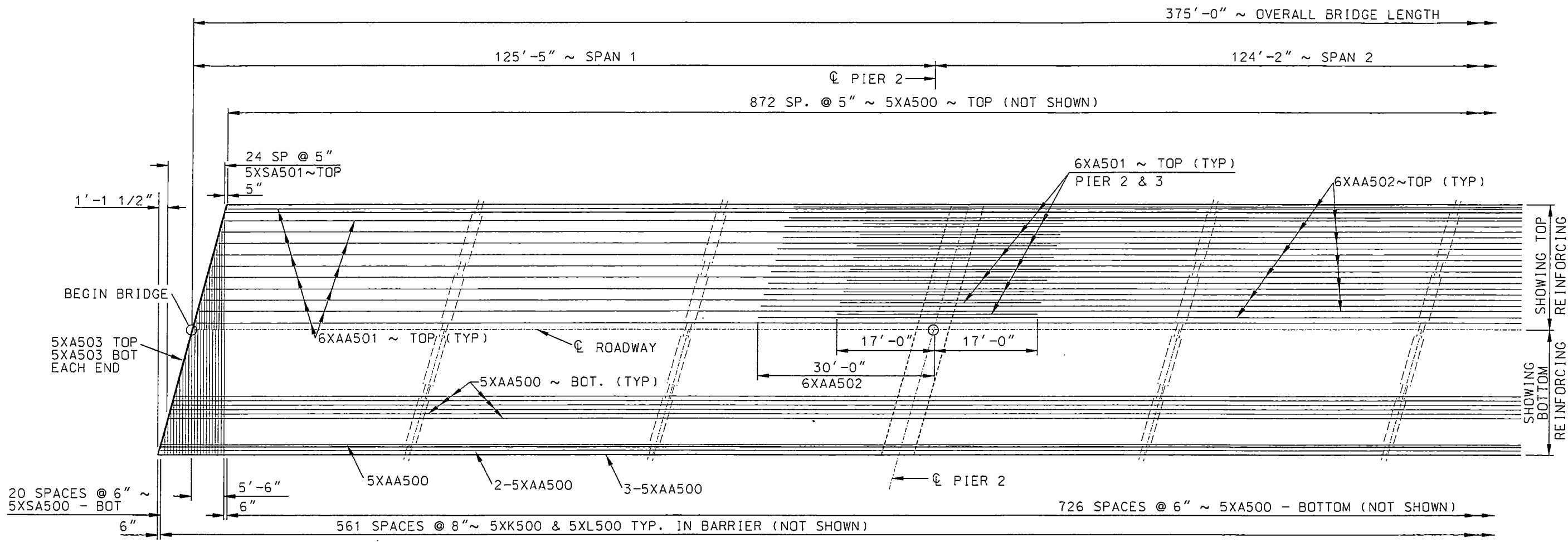
PIPESTEM CREEK
HWY 52 BYPASS
JAMESTOWN

PRESTRESSED GIRDER
DETAILS & NOTES

8/6/2002 8:49:06 AM

REVISED 5-29-02

STATE	PROJECT NUMBER	SHEET NO.
ND	HPP-2-052(019)915	100

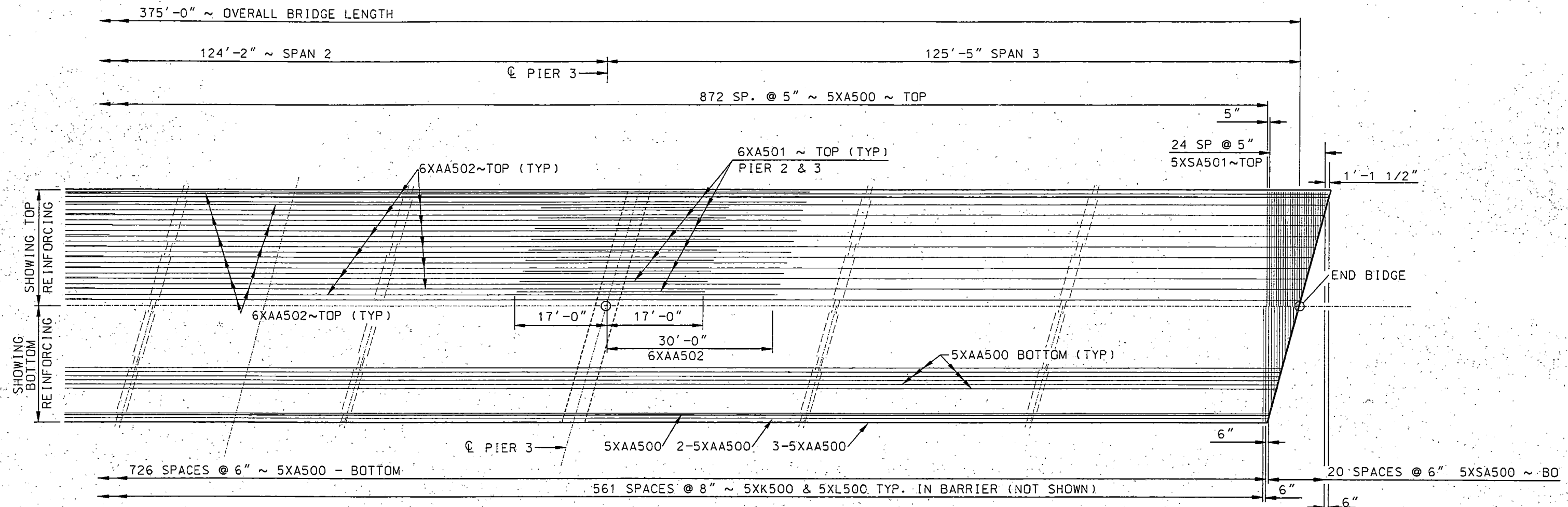
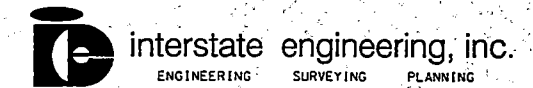


QUANTITIES
SEE DWG 52-915.716-27
PIPESTEM CREEK HWY 52 BYPASS JAMESTOWN
HALF SLAB LAYOUT

03:08:57 PM
05/29/2002

REVISED 5-29-02

STATE	PROJECT NUMBER	SHEET NO.
ND	HPP-2-052(019)915	101



QUANTITIES
SEE DWG 52-915.716-27
PIPESTEM CREEK HWY 52 BYPASS JAMESTOWN
HALF SLAB LAYOUT (SHOWING DIMENSIONS)

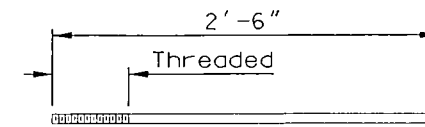
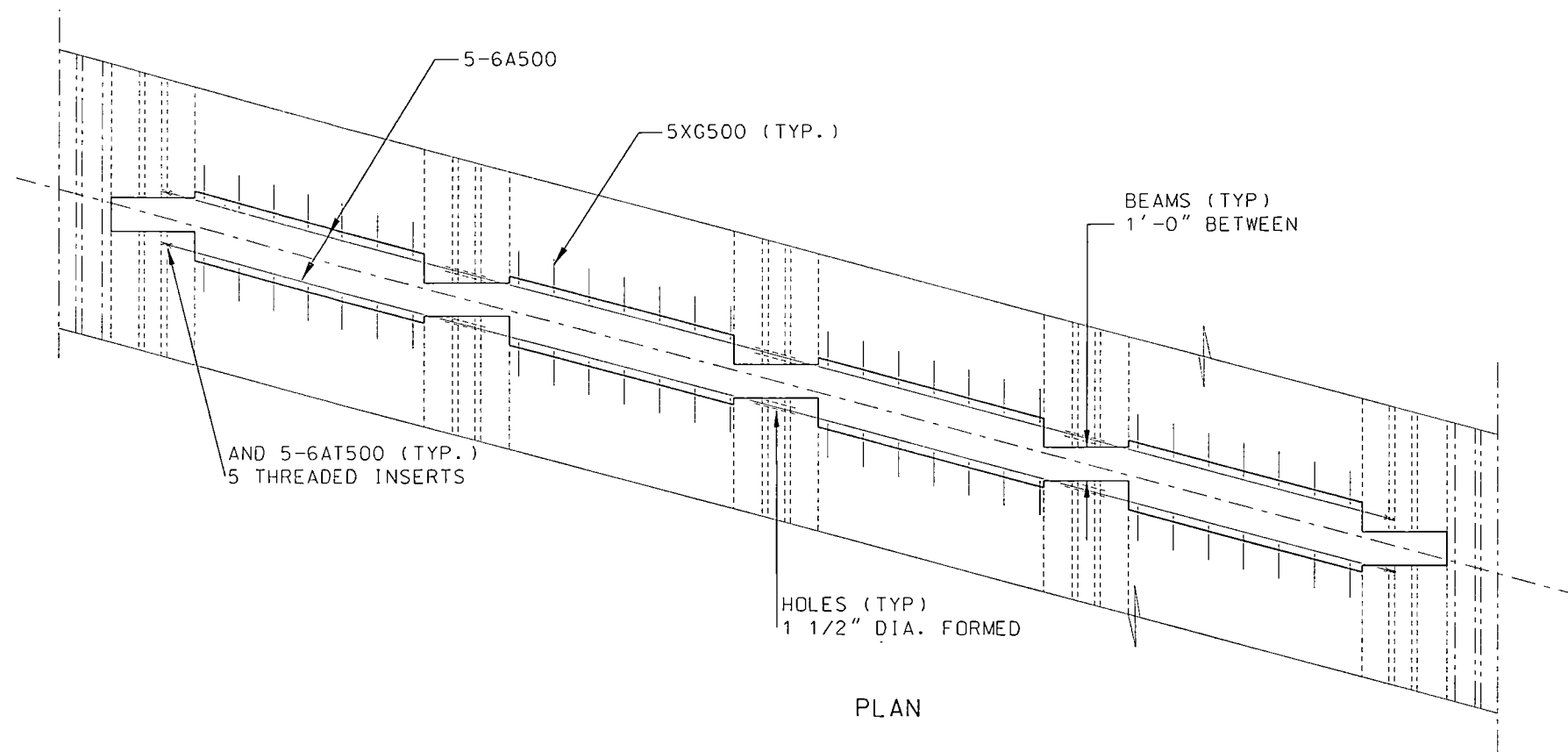
SITE 2 52-915.716-23

03:10:21 PM

05/29/2002

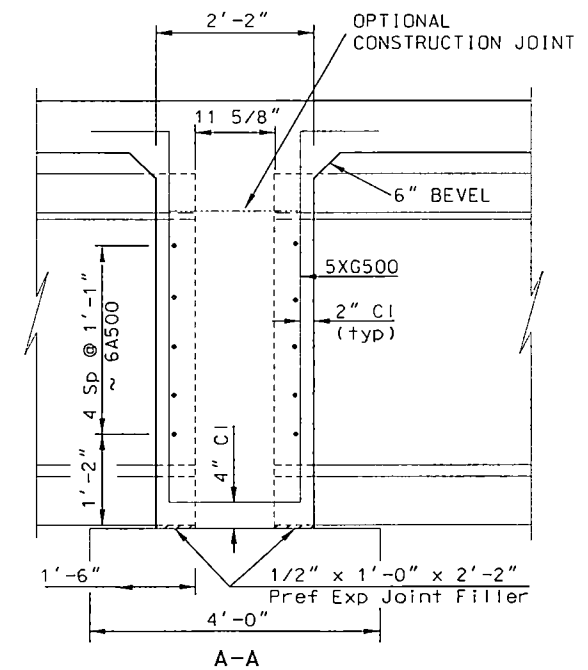
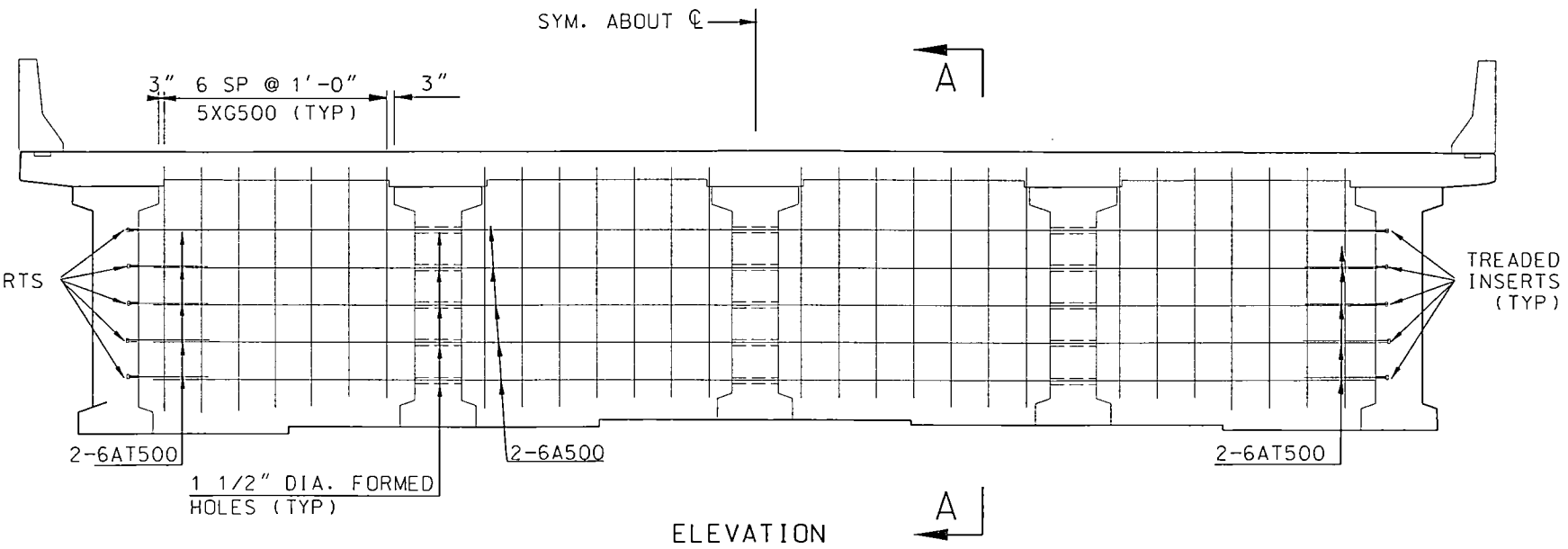
STATE	PROJECT NUMBER	SHEET NO.
ND	HPP-2-052(019)915	103

REVISED 8-5-02



(No. 6 Reinforcing Steel ~ Included in the Prestressed I-Beam bid item.)

6AT500 DETAIL



QUANTITIES

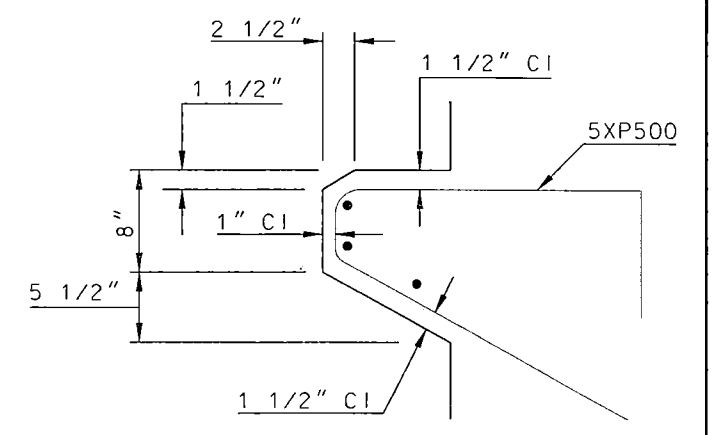
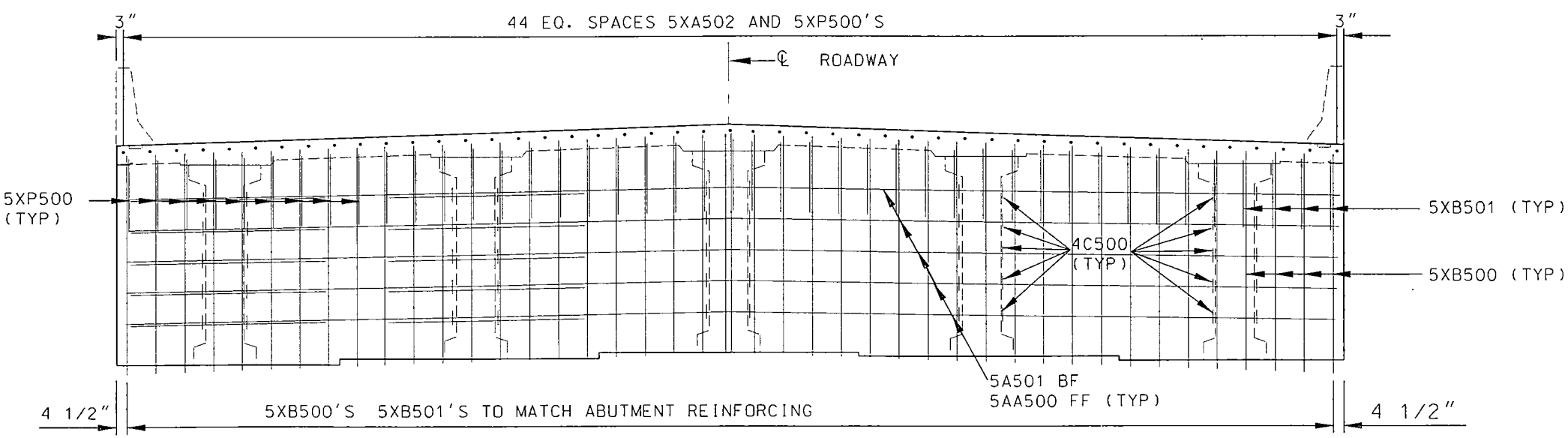
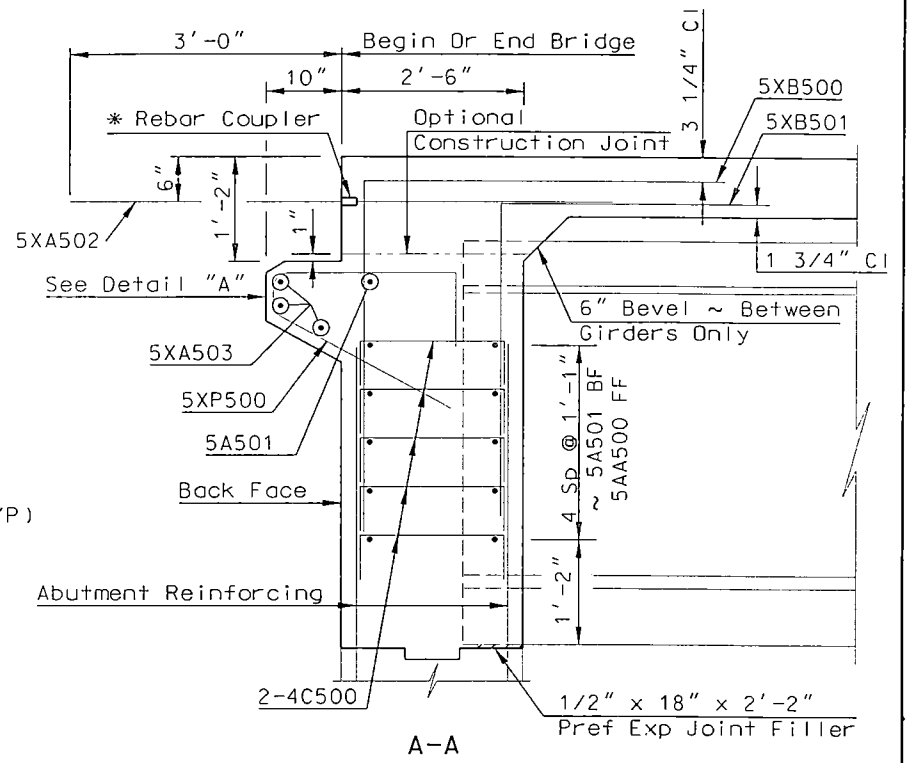
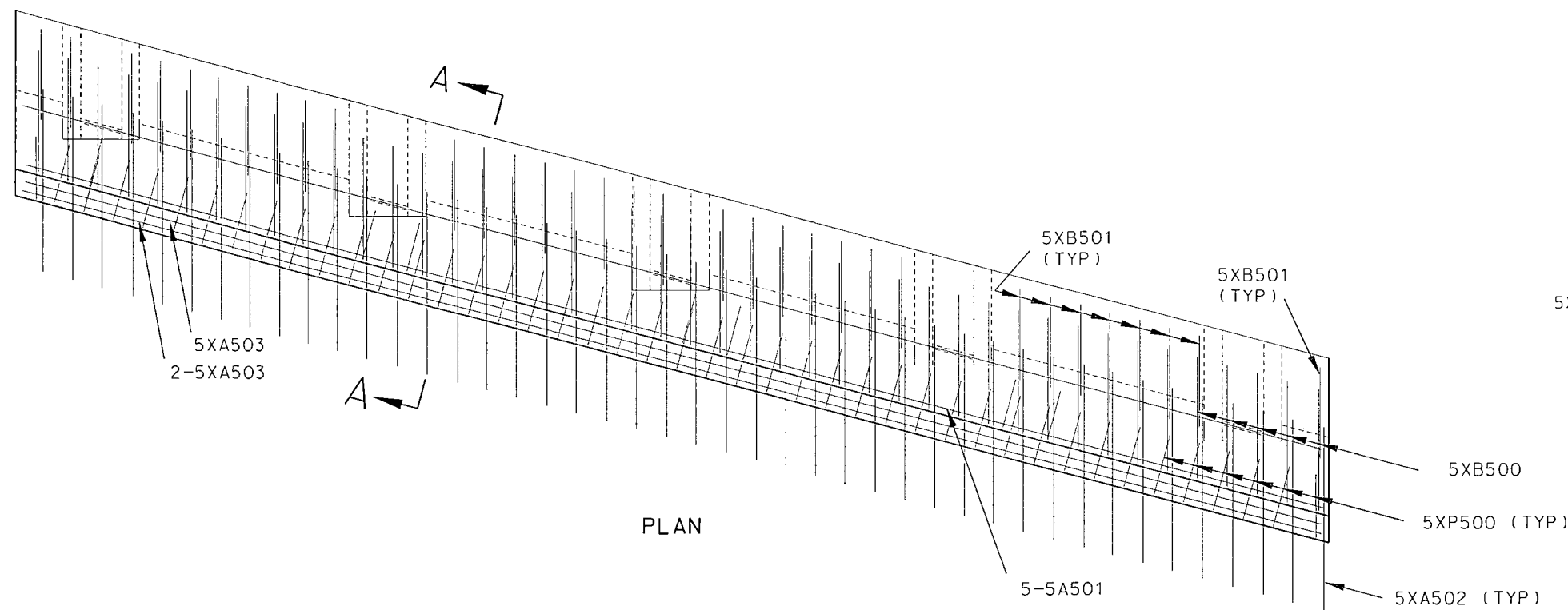
SEE DWG 52-915.716-27

PIPESTEM CREEK
HWY 52 BYPASS
JAMESTOWN

PIER DIAPHRAGM DETAILS

STATE	PROJECT NUMBER	SHEET NO.
ND	HPP-2-052(019)915	104

REVISED 8-5-02



ELEVATION

* REBAR COUPLER IS OPTIONAL IN LIEU OF CONTINUOUS 5XA502 ~ 6'-0"
 F.F. ~ FRONT FACE
 B.F. ~ BACK FACE

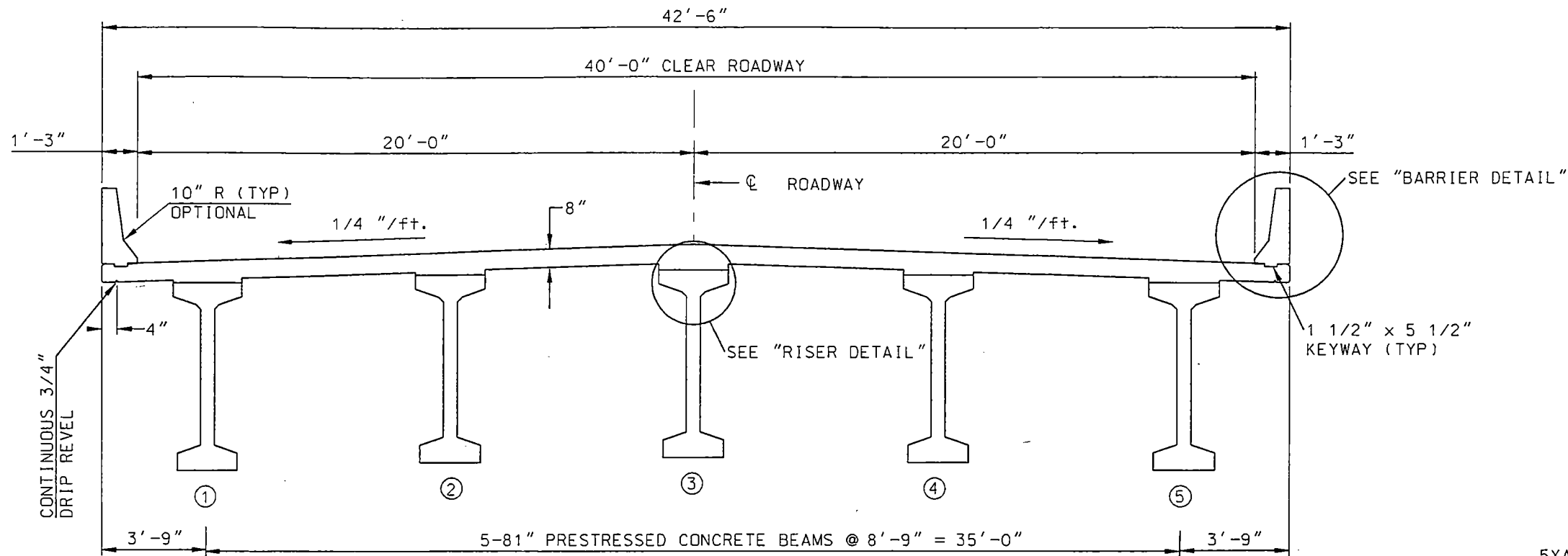
QUANTITIES
SEE DWG 52-915.716-27
PIPESTEM CREEK HWY 52 BYPASS JAMESTOWN
END BEAM DETAILS

10:18:11 AM
8/6/2002

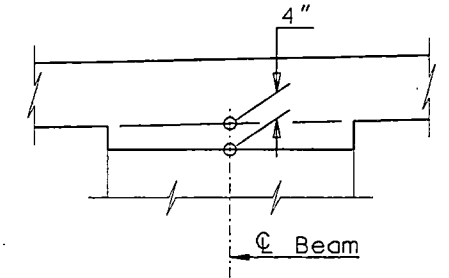
STATE	PROJECT NUMBER	SHEET NO.
ND	HPP-2-052(019)915	105



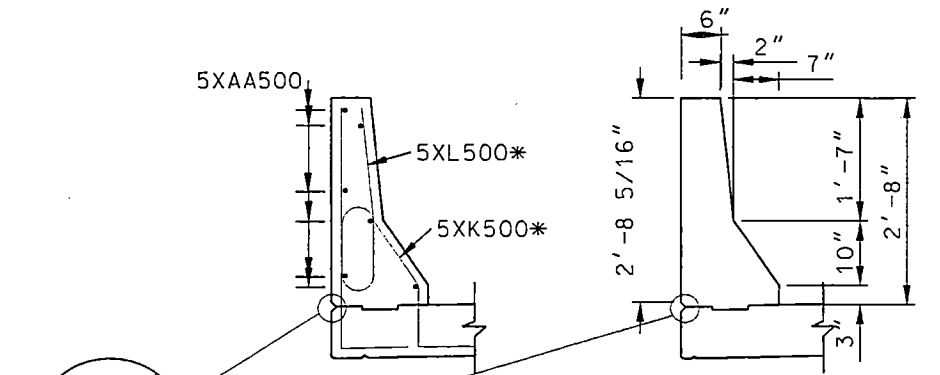
The 4" dimension shown is located at the supports. The anticipated midspan riser is 1.0". The riser shall be adjusted to maintain the 8" slab thickness.



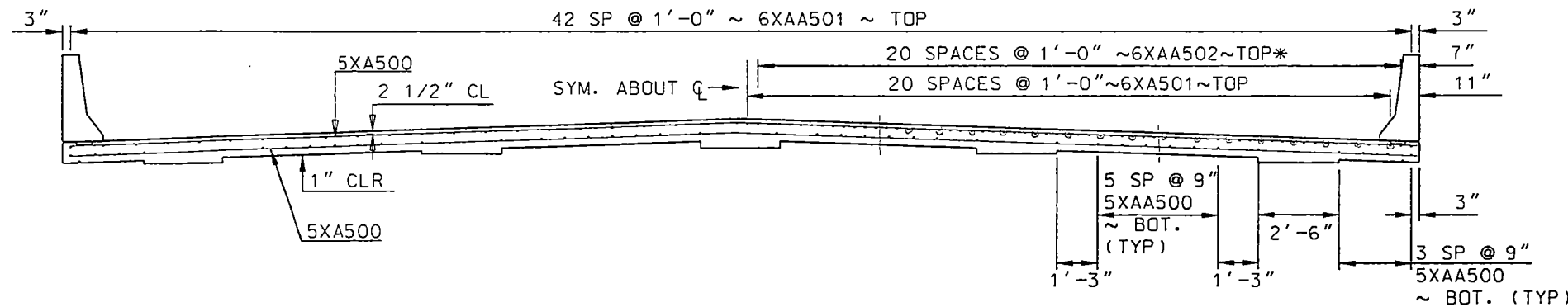
(SHOWING DIMENSIONS)
SLAB SECTION



RISER DETAIL



(SHOWING REINFORCING) (SHOWING DIMENSIONS)
*BARRIER REINFORCING SHALL HAVE A 1 1/2" CLEARANCE.
BARRIER DETAILS



(SHOWING REINFORCING BETWEEN ABUTMENTS & PIERS)

(SHOWING REINFORCING OVER PIERS & SPAN 2)

SLAB SECTION
(SHOWING REINFORCING)

* THE 6XAA502'S ARE CONTINUOUS OVER THE ENTIRE SPAN 2

QUANTITIES	
CLASS AAE-3 CONCRETE	578.6 CY
REINFORCING STEEL	5857 LBS
REINFORCING STEEL (EPOXY)	150.168 LBS

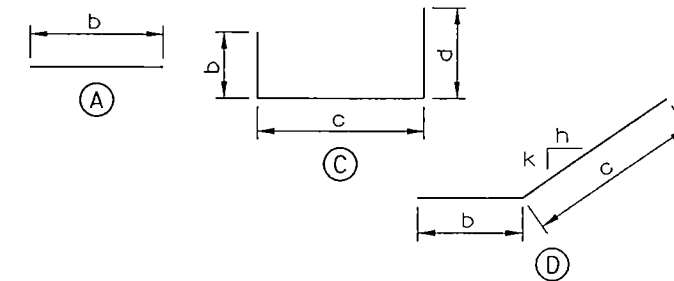
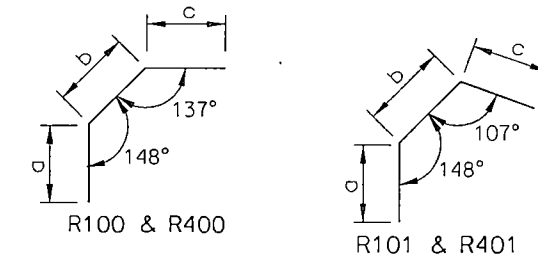
PIPESTEM CREEK
HWY 52 BYPASS
JAMESTOWN
SLAB SECTION

STATE	PROJECT NUMBER	SHEET NO.
ND	HPP-2-052(019)915	106



NOTES:

1. Fabrication and tolerances shall be in accordance with the CRSI Manual of Standard Practice.
2. All dimensions are out to out of bars.
3. Nominal length of each bent bar or cut bar is the sum total of the detailing dimensions for that bar, unless otherwise noted.



BILL OF REINFORCING STEEL. GRADE 60													
LETTER PREFIX OF BAR MARK DENOTES SHAPE ~ SEE BAR DETAILS													
LOCATION	SIZE	MARK	NO. EACH/SET	NOMINAL LENGTH	DETAILING DIMENSIONS								
					a	b	c	d	e	f	g	h	k
ABUTMENT 1	5	A100	12	47'-11"		47'-11"							
	5	C100	30	25'-6"		11'-8"	2'-2"	11'-8"					
	5	C101	2	18'-7"		4'-9"	2'-2"	11'-8"					
	5	C102	6	18'-10"		5'-0"	2'-2"	11'-8"					
	5	C103	3	19'-0"		5'-2"	2'-2"	11'-8"					
	5	C104	3	18'-9"		4'-11"	2'-2"	11'-8"					
	5	C105	2	27'-2"		12'-6"	2'-2"	12'-6"					
	5	C106	2	27'-6"		12'-8"	2'-2"	12'-8"					
	5	C107	13	26'-8"		12'-6"	1'-8"	12'-6"					
	5	C108	12	27'-0"		12'-8"	1'-8"	12'-8"					
	4	C109	20	4'-2"		1'-0"	2'-2"	1'-0"					
	4	C110	54	3'-2"		0'-6"	2'-2"	0'-6"					
	5	D100	14	19'-2"		4'-6"	14'-8"				12	3.2	
	5	D101	14	15'-8"		2'-9"	12'-11"				12	3.2	
	5	D102	14	19'-1"		4'-6"	14'-7"				12	-3.2	
	5	D103	14	14'-8"		2'-9"	11'-11"				12	-3.2	
	7	D104	10	14'-0"		7'-0"	7'-0"				12	3.2	
	7	D105	10	14'-0"		7'-0"	7'-0"				12	-3.2	
	5	R100	6	10'-7"	1'-0"	8'-7"	1'-0"						
	5	R101	6	9'-2"	1'-0"	7'-2"	1'-0"						
ABUTMENT 4	5	A400	12	47'-11"		47'-11"							
	5	C400	30	25'-6"		11'-8"	2'-2"	11'-8"					
	5	C401	5	18'-9"		4'-11"	2'-2"	11'-8"					
	5	C402	3	18'-10"		5'-0"	2'-2"	11'-8"					
	5	C403	3	19'-0"		5'-2"	2'-2"	11'-8"					
	5	C404	3	18'-6"		4'-8"	2'-2"	11'-8"					
	5	C405	2	27'-8"		12'-9"	2'-2"	12'-9"					
	5	C406	2	27'-0"		12'-5"	2'-2"	12'-5"					
	5	C407	13	27'-2"		12'-9"	1'-8"	12'-9"					
	5	C408	12	26'-3"		12'-5"	1'-8"	12'-2"					
	4	C409	20	4'-2"		1'-0"	2'-2"	1'-0"					
	4	C410	54	3'-2"		0'-6"	2'-2"	0'-6"					
	5	D400	14	19'-2"		4'-6"	14'-8"				12	3.2	
	5	D401	14	15'-8"		2'-9"	12'-11"				12	3.2	
	5	D402	14	19'-1"		4'-6"	14'-7"				12	-3.2	
	5	D403	14	14'-8"		2'-9"	11'-11"				12	-3.2	
	7	D404	10	14'-0"		7'-0"	7'-0"				12	3.2	
	7	D405	10	14'-0"		7'-0"	7'-0"				12	-3.2	
	5	R400	6	10'-7"	1'-0"	8'-7"	1'-0"				12	12	
	5	R401	6	9'-2"	1'-0"	7'-2"	1'-0"				12	12	

PIPESTEM CREEK
 HWY 52 BYPASS
 JAMESTOWN

REINFORCING BAR LIST & DETAILS
 (SHOWING DIMENSIONS)

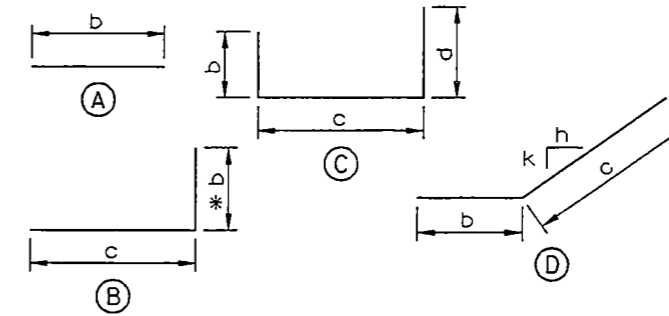
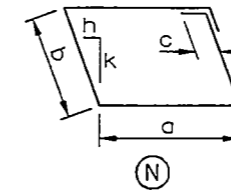
8/6/2002 8:53:01 AM

BILL OF REINFORCING STEEL. GRADE 60
 LETTER PREFIX OF BAR MARK DENOTES SHAPE ~ SEE BAR DETAILS

LOCA-TDN	SIZE	MARK	NO. EACH/SET	NOMINAL LENGTH	DETAILING DIMENSIONS															
					a	b	c	d	e	f	g	h	k							
PIER 2	8	A200	43	19'-8"		19'-8"														
	8	A201	57	15'-8"		15'-8"														
	11	A202	52	42'-0"		42'-0"														
	6	A203	18	39'-8"		39'-8"														
	6	A204	2	34'-11"		34'-11"														
	6	A205	2	29'-4"		29'-4"														
	6	A206	2	23'-8"		23'-8"														
	6	A207	2	18'-1"		18'-1"														
	11	B200	52	16'-6"		2'-6"	14'-0"													
	4	C200	66	17'-5"		6'-10"	3'-9"	6'-10"												
	4	C201	165	5'-9"		1'-0"	3'-9"	1'-0"												
	4	C202	33	13'-9"		1'-0"	11'-9"	1'-0"												
	11	C203	7	43'-8"		2'-0"	39'-8"	2'-0"												
	11	C204	7	42'-8"		2'-0"	38'-8"	2'-0"												
	6	D200	14	22'-8"		7'-10"	14'-10"							12	4.29					
	5	D201	80	2'-0"		0'-6"	1'-6"							12	3					
	5	N200	16	26'-4"	2'-7"	10'-1"	0'-6"							12	0					
	5	N201	12	26'-2"	2'-7"	10'-0"	0'-6"							12	0					
	4	N202	40	15'-2"	2'-7"	4'-8"	0'-4"							12	0					
	5	SN200	2	263'-8"	2'-7"	5'-0"	0'-6"	7'-8"	13											
5	SN201	2	240'-10"	2'-7"	8'-0"	0'-6"	9'-11"	9												
5	SN202	2	237'-6"	2'-7"	7'-10"	0'-6"	9'-9"	9												
5	SN203	2	256'-8"	2'-7"	4'-9"	0'-6"	7'-5"	13												
PIER 3	8	A300	43	19'-8"		19'-8"														
	8	A301	57	15'-8"		15'-8"														
	11	A302	52	46'-0"		46'-0"														
	6	A303	18	39'-8"		39'-8"														
	6	A304	2	34'-11"		34'-11"														
	6	A305	2	29'-4"		29'-4"														
	6	A306	2	23'-8"		23'-8"														
	6	A307	2	18'-1"		18'-1"														
	11	B300	52	16'-6"		2'-6"	14'-0"													
	4	C300	74	17'-5"		6'-10"	3'-9"	6'-10"												
	4	C301	185	5'-9"		1'-0"	3'-9"	1'-0"												
	4	C302	37	13'-9"		1'-0"	11'-9"	1'-0"												
	11	C303	7	43'-8"		2'-0"	39'-8"	2'-0"												
	11	C304	7	42'-8"		2'-0"	38'-8"	2'-0"												
	6	D300	14	22'-8"		7'-10"	14'-10"							12	4.29					
	5	D301	80	2'-0"		0'-6"	1'-6"							12	3					
	5	N300	16	26'-4"	2'-7"	10'-1"	0'-6"							12	0					
	5	N301	12	26'-2"	2'-7"	10'-0"	0'-6"							12	0					
	4	N302	40	15'-2"	2'-7"	4'-8"	0'-4"							12	0					

NOTES:

1. Fabrication and tolerances shall be in accordance with the CRSI Manual of Standard Practice.
2. All dimensions are out to out of bars.
3. Nominal length of each bent bar or cut bar is the sum total of the detailing dimensions for that bar, unless otherwise noted.



* b = Vertical leg for XB500's and XB501's

PIPESTEM CREEK
 HWY 52 BYPASS
 JAMESTOWN

REINFORCING BAR LIST & DETAILS
 (SHOWING DIMENSIONS)

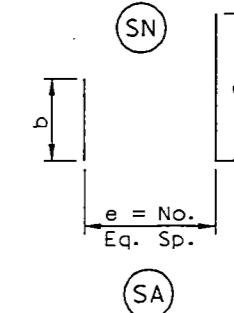
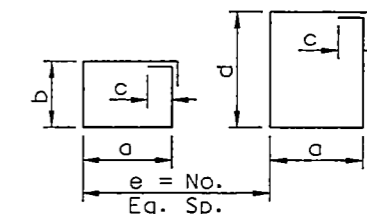
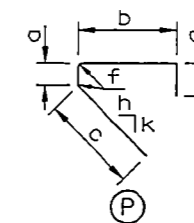
BILL OF REINFORCING STEEL. GRADE 60
LETTER PREFIX OF BAR MARK DENOTES SHAPE ~ SEE BAR DETAILS

STATE	PROJECT NUMBER	SHEET NO.
ND	HPP-2-052(019)915	108

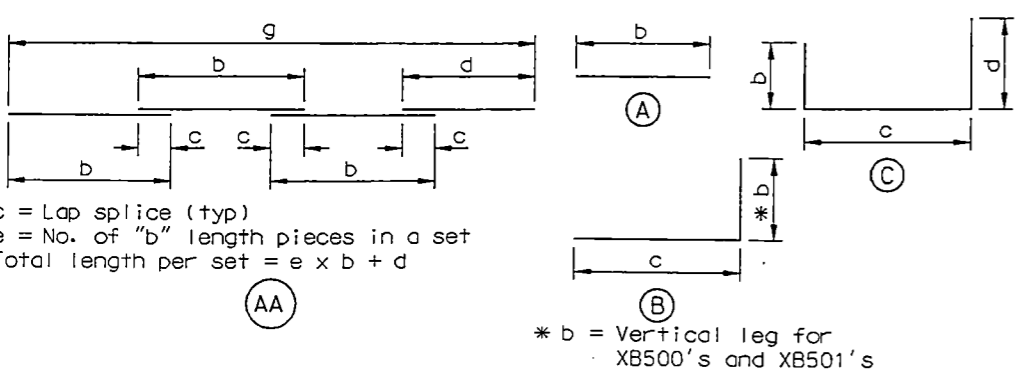


NOTES:

- Fabrication and tolerances shall be in accordance with the CRSI Manual of Standard Practice.
- All dimensions are out to out of bars.
- Nominal length of each bent bar or cut bar is the sum total of the detailing dimensions for that bar, unless otherwise noted.
- Adjacent "AA" bars shall be turned end for end so that the splice locations are staggered.
- The "f" dimension indicates the radius.
- An "X" preceding a bar designation indicates an epoxy coated bar.



LOCATION	SIZE	MARK	NO. EACH SET	NOMINAL LENGTH	DETAILING DIMENSIONS														
					a	b	c	d	e	f	g	h	k						
PIER 3	CONT.D	5	SN300	2	263' - 8"	2' - 7"	5' - 0"	0' - 6"	7' - 8"	13									
		5	SN301	2	240' - 10"	2' - 7"	8' - 0"	0' - 6"	9' - 11"	9									
		5	SN302	2	237' - 6"	2' - 7"	7' - 10"	0' - 6"	9' - 9"	9									
		5	SN303	2	256' - 8"	2' - 7"	4' - 9"	0' - 6"	7' - 5"	13									
REGULAR	6	A500	80	34' - 0"	34' - 0"														
	5	A501	12	43' - 8"	43' - 8"														
	4	A502	96	5' - 11"	5' - 11"														
	4	C500	100	3' - 2"		0' - 6"	2' - 2"	0' - 6"											
	5	AA500	10	60' - 9"		6' - 9"	2' - 1"	6' - 9"	8		44' - 1"								
SUPERSTRUCTURE	EPOXY	5	XA500	1600	42' - 2"	42' - 2"													
		6	XA501	42	34' - 0"	34' - 0"													
		5	XA502	90	6' - 0"	6' - 0"													
	5	XA503	6	43' - 8"	43' - 8"														
	5	XB500	86	11' - 0"	5' - 0"	6' - 0"													
	5	XB501	58	9' - 0"	3' - 0"	6' - 0"													
	5	XG500	56	17' - 10"	7' - 0"	1' - 10"	7' - 0"	1' - 0"											
	4	XG501	168	15' - 3"	6' - 5"	0' - 5"	6' - 5"	1' - 0"											
	5	XK500	1124	5' - 0"	1' - 5"	0' - 8"	0' - 11"	0' - 8"	1	2.50"	0 - 8"	8.5	12						
	5	XL500	1124	5' - 0"	0' - 3"	2' - 2"	0' - 8"	2' - 2"		2.50"		12	1.25						
	5	XP500	90	5' - 6"	0' - 5"	2' - 1"	2' - 2"			1.25"	0 - 10"	12	6.5						
	5	XSA500	2	469' - 0"		3' - 8"		41' - 0"	20										
	5	XSA501	2	547' - 11"		3' - 3"		40' - 7"	24										
	5	XAA500	52	386' - 8"		60' - 0"	2' - 0"	26' - 8"	6		374 - 8"								
	6	XAA501	43	387' - 8"		60' - 0"	2' - 2"	27' - 8"	6		374 - 8"								
6	XAA502	42	192' - 10"		40' - 0"	2' - 2"	32' - 10"	4		184 - 2"									



c = Lap splice (typ)
e = No. of "b" length pieces in a set
Total length per set = e x b + d

* b = Vertical leg for XB500's and XB501's

PIPESTEM CREEK
HWY 52 BYPASS
JAMESTOWN

REINFORCING BAR LIST & DETAILS
(SHOWING DIMENSIONS)

05/16/2002 03:33:52 PM



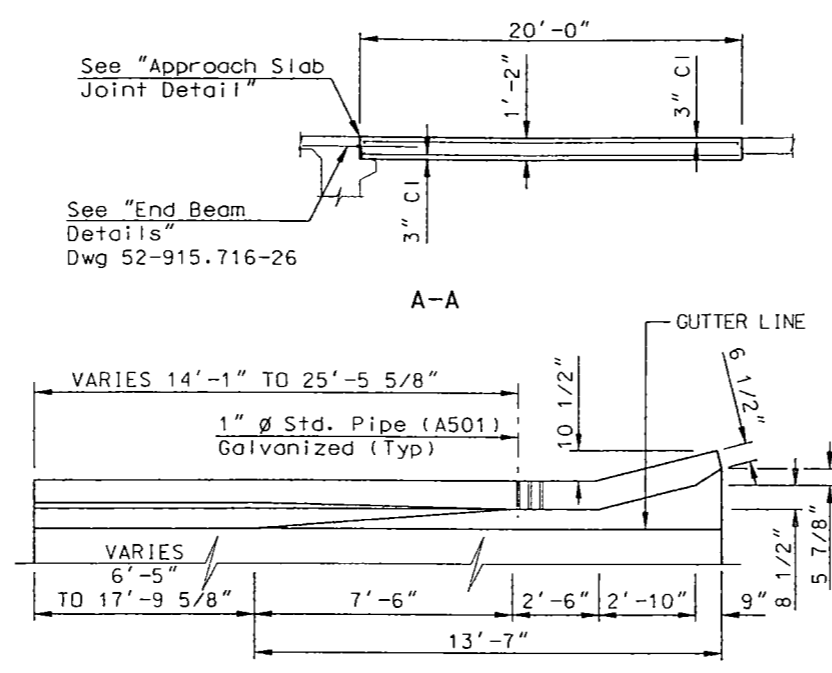
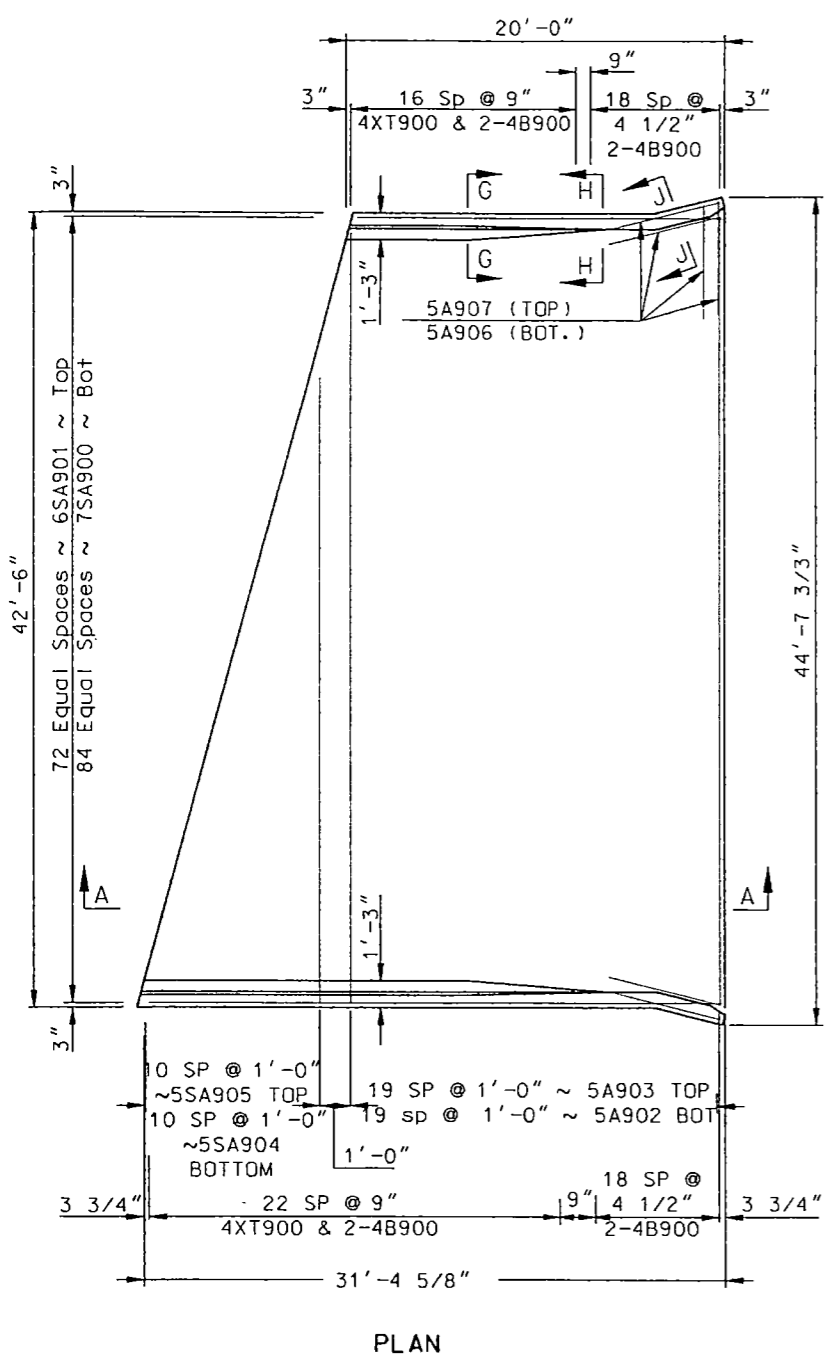
NOTES:

REVISED 8-5-02

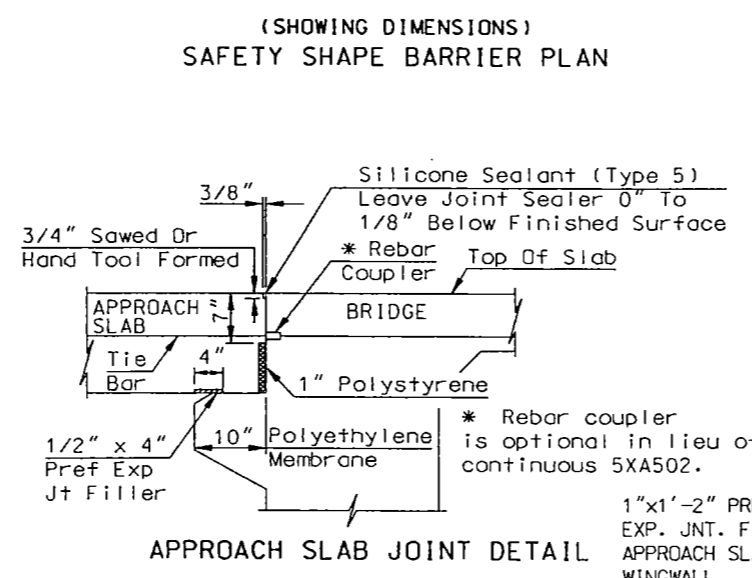
All estimated material quantities are for information purposes only. All materials including concrete, reinforcing bars, rebar couplers (if used), polyethylene membrane, preformed joint filler, polystyrene, silicone sealant and labor required to build the approach slabs and approach slab barriers shall be included in the pay item "Concrete Bridge Approach Slab." The concrete shall be Class AE-3 and the reinforcing steel shall be Grade 60. The polyethylene membrane shall meet the requirements of AASHTO M171.

Surface Finish "D" shall be required for the inside and top surfaces of the approach slab barriers.

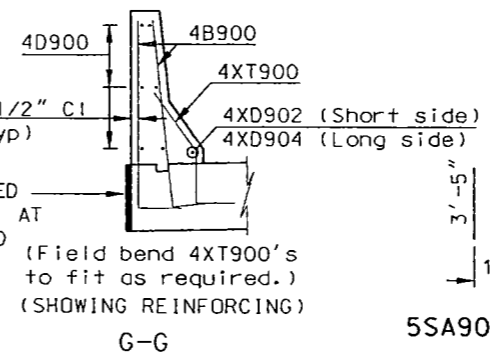
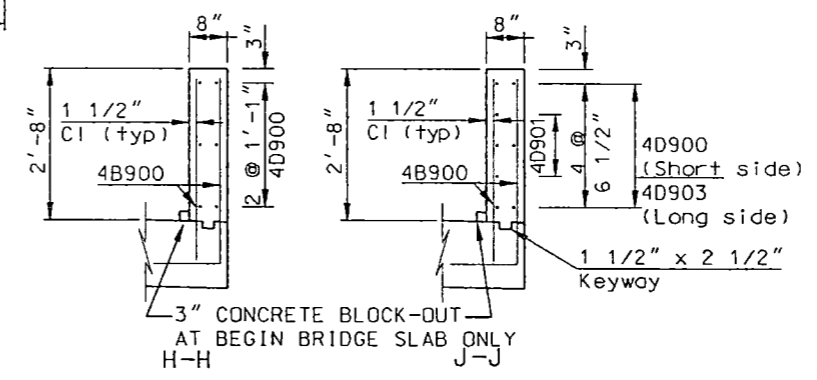
The bar marks beginning with an "X" indicate an epoxy coated bar. The dimensions shown in the bent bar details are out to out.



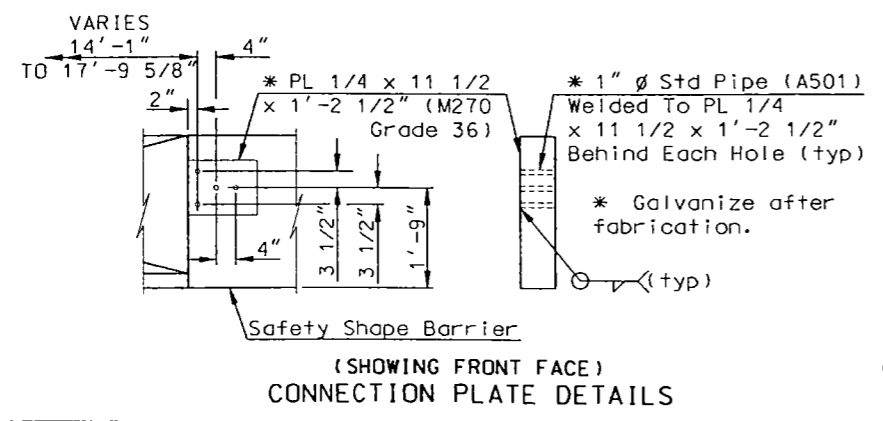
(SHOWING DIMENSIONS) SAFETY SHAPE BARRIER PLAN



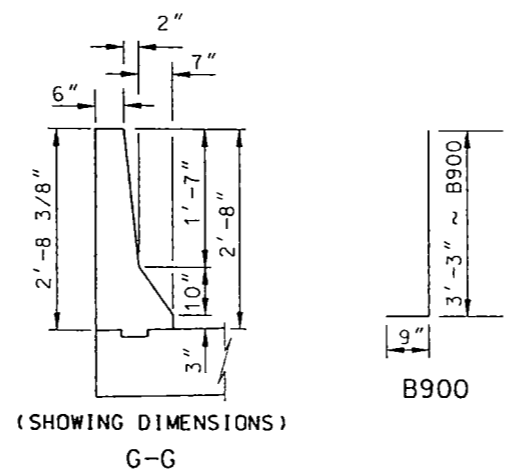
APPROACH SLAB JOINT DETAIL



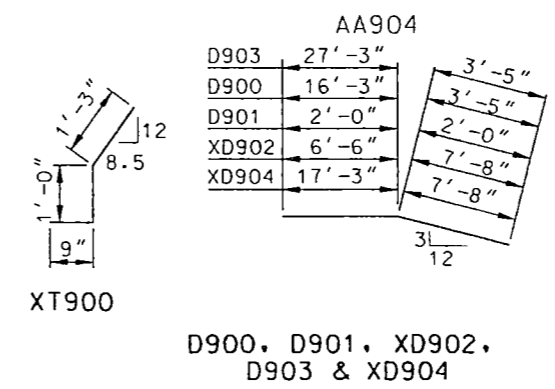
5SA904 & 5SA905



(SHOWING FRONT FACE) CONNECTION PLATE DETAILS



(SHOWING DIMENSIONS) G-G

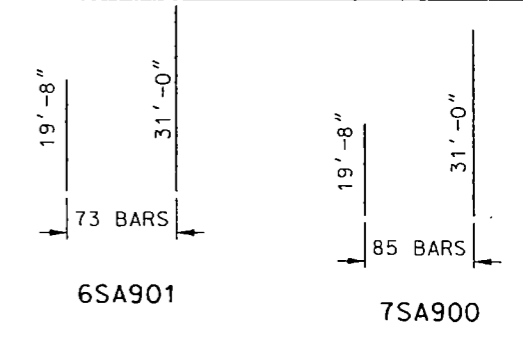


D900, D901, XD902, D903 & XD904

SKREW ANGLE = 15°

BAR LIST - ONE SLAB			
SIZE	MARK	NO.	LENGTH
7	SA900	1	2153'-4"
6	SA901	1	1849'-4"
5	A902	20	42'-2"
5	A903	20	42'-2"
5	SA904	1	242'-11"
5	SA905	1	242'-11"
5	A906	8	6'-0"
5	A907	8	6'-0"
4	B900	156	4'-0"
4	D900	6	19'-8"
4	D901	4	4'-0"
4	XD902	1	14'-2"
4	D903	6	27'-6"
4	XD904	1	24'-11"
4	XT900	40	3'-0"

ESTIMATED MATERIAL QUANTITIES	
REINFORCING STEEL (LBS)	CONCRETE (CY)
10,268	51.1



QUANTITIES (ONE SLAB)	
APPROACH SLAB	121.7 SY

PIPESTEM CREEK
HWY 52 BYPASS
JAMESTOWN

APPROACH SLAB DETAILS

12:09:35 PM 08/08/2002

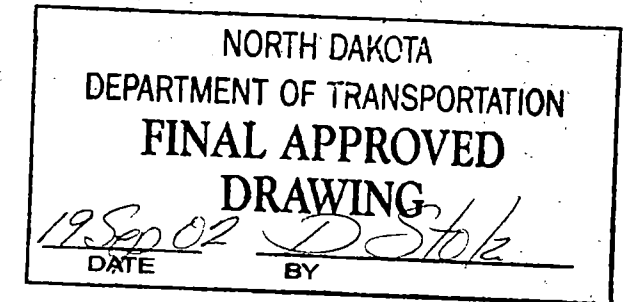
NORTH DAKOTA
CONCRETE PRODUCTS
COMPANY

PRECAST BRIDGE BEAM
SHOP DRAWINGS

INDEX OF SHEETS

- 1 - TITLE SHEET
- 2 - BRIDGE LAYOUT
- 3 - BEAM DIMENSIONS
- 4 - PRESTRESS
- 5 - REINFORCING
- 6 - END STEEL
- 7 - BENT BAR DETAILS
- 8 - SAFETY

COUNTY - STUTSMAN
 PROJECT NO. - HPP-2-052(019)915
 STRUCTURE NO. - 52-915.716
 ENGINEER - NDDOT
 CONTRACTOR - SWINGEN CONSTRUCTION
 MANUFACTURING PLANT - MENOKEN

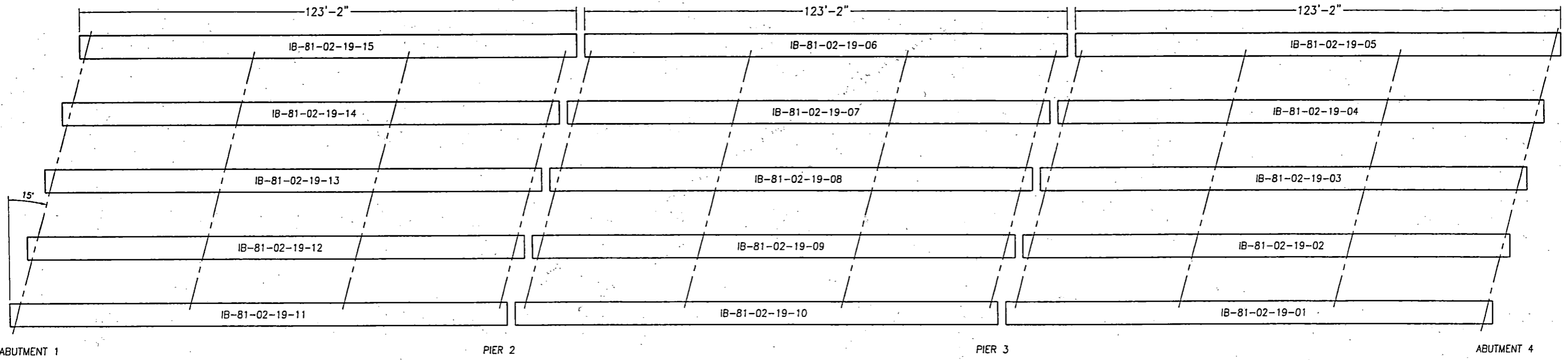


DESIGN DATA

CONCRETE DESIGN DETENSION STRAND REINFORCING STEEL (Except as noted) PRESTRESS LOSSES LOADING WEIGHT - SEE STRAND SHEETS
 - SEE STRAND SHEETS
 - 0.6" 270 K. S. I. LOW-LAX
 - GR. 60
 - SEE STRAND SHEETS
 - HS25
 - 120,400#

R/S #452834	
SKEW 15° LEFT	TRIPLE SPAN
NO. OF BEAMS	15
HEIGHT	81"
LENGTH	123'-2"
DATE: 7/31/02	
TITLE SHEET	
81" I-BEAMS	
IB-81-02-19	

DRAWN BY:
SCOTT SCHNEIDER



TRIPLE SPAN
LAYOUT

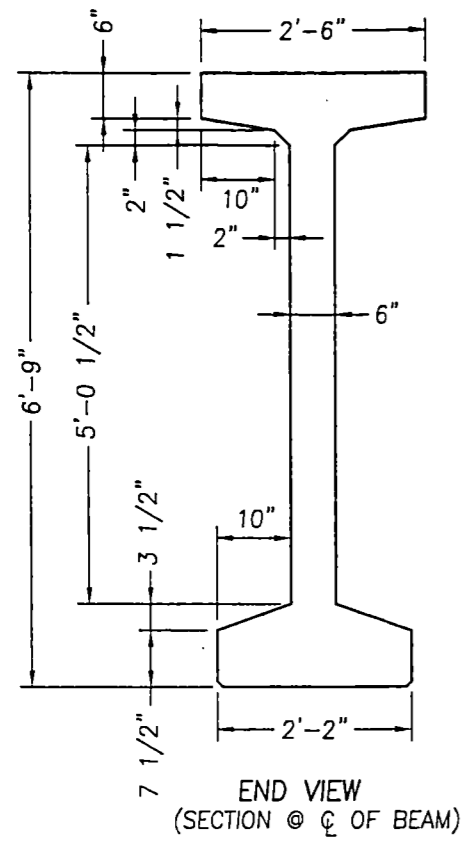
NORTH DAKOTA
DEPARTMENT OF TRANSPORTATION
FINAL APPROVED
DRAWING

15 Nov 02 *D. Stoltz*
DATE BY

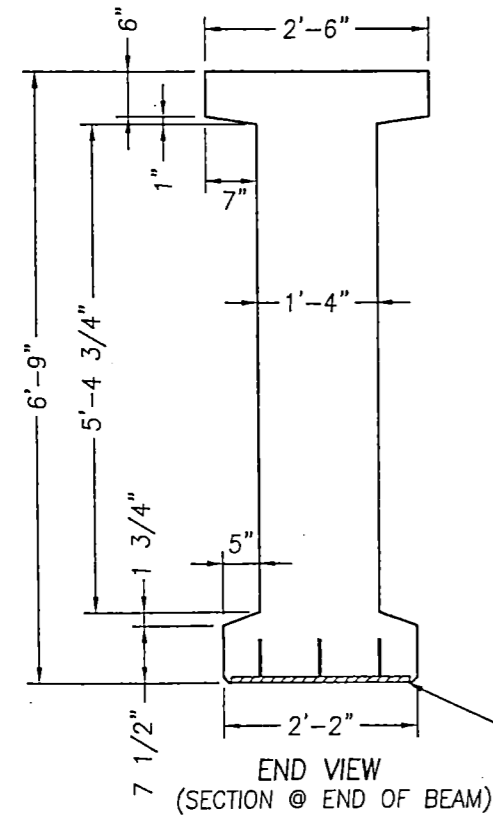
STRUCTURE NO. 52-915.716

LAYOUT
TRIPLE SPAN
IB-81-02-19

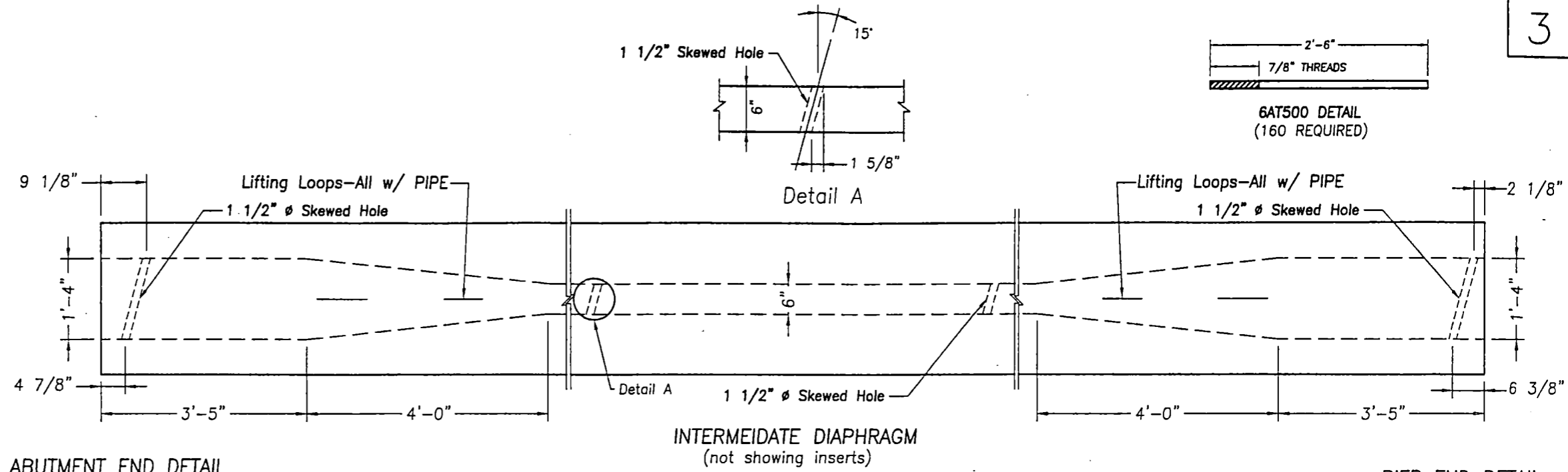
REVISED: 11/15/02



END VIEW
(SECTION @ C OF BEAM)



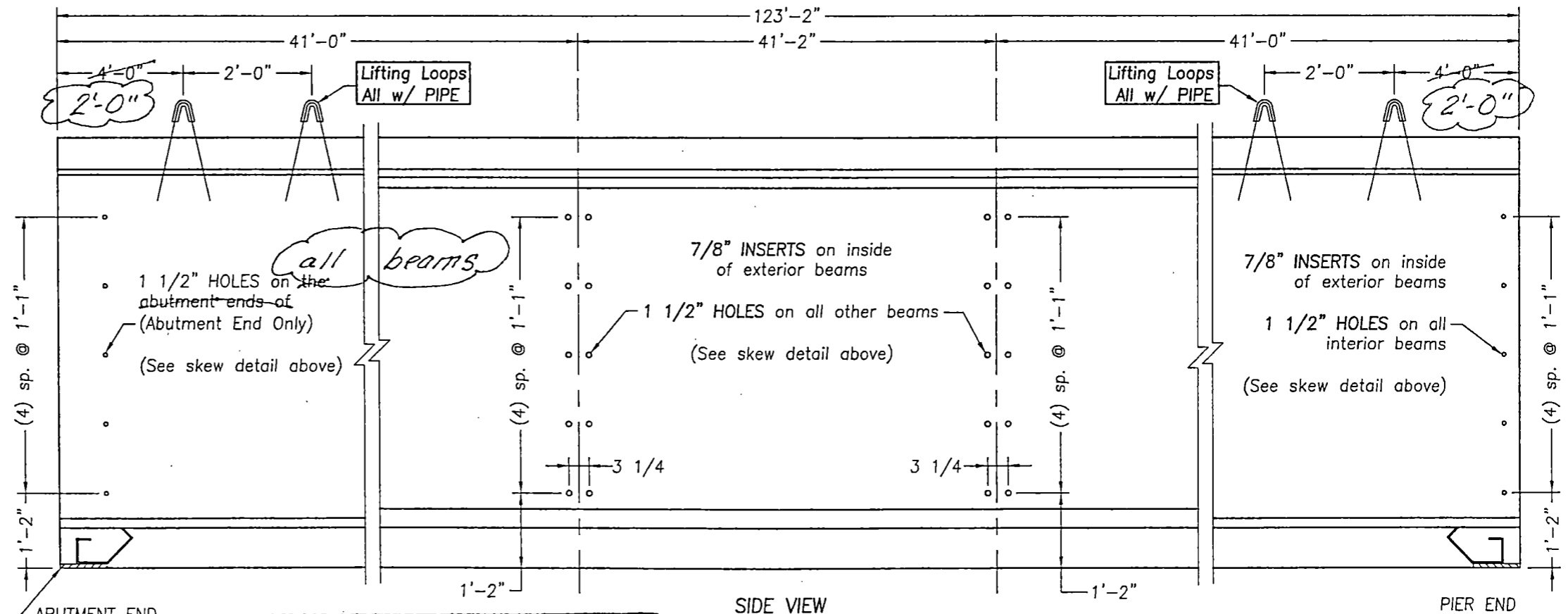
END VIEW
(SECTION @ END OF BEAM)



TOP VIEW

ABUTMENT END DETAIL

PIER END DETAIL
(not showing inserts)



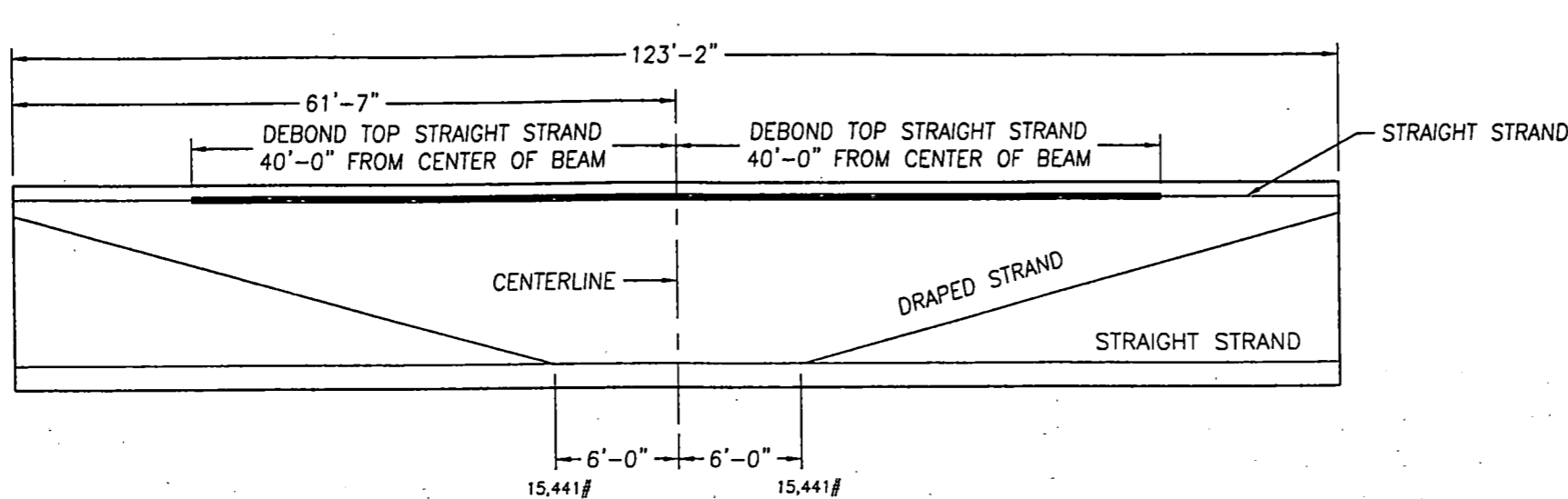
SIDE VIEW
INSERT DETAIL
(NOT TO SCALE)

Bearing Plate - Each End

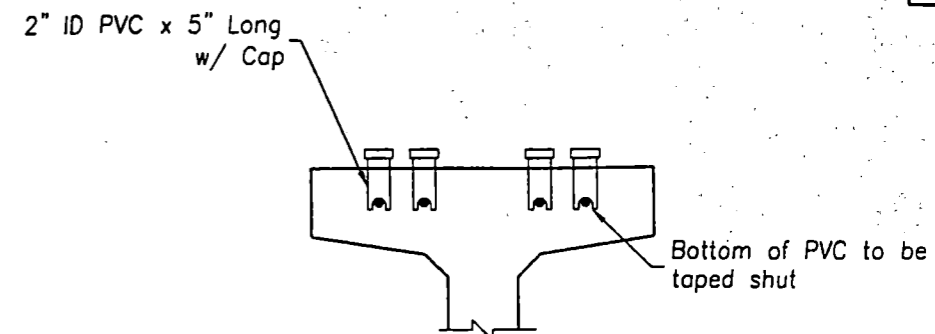
NORTH DAKOTA
DEPARTMENT OF TRANSPORTATION
APPROVED AS NOTED
19 Sep 02 DATE BY D Stolz

STRUCTURE NO. 52-915.716

DIMENSION
TRIPLE SPAN
IB-81-02-19



ELEVATION



SECTION AT C

(Showing Top Strand Blockout)

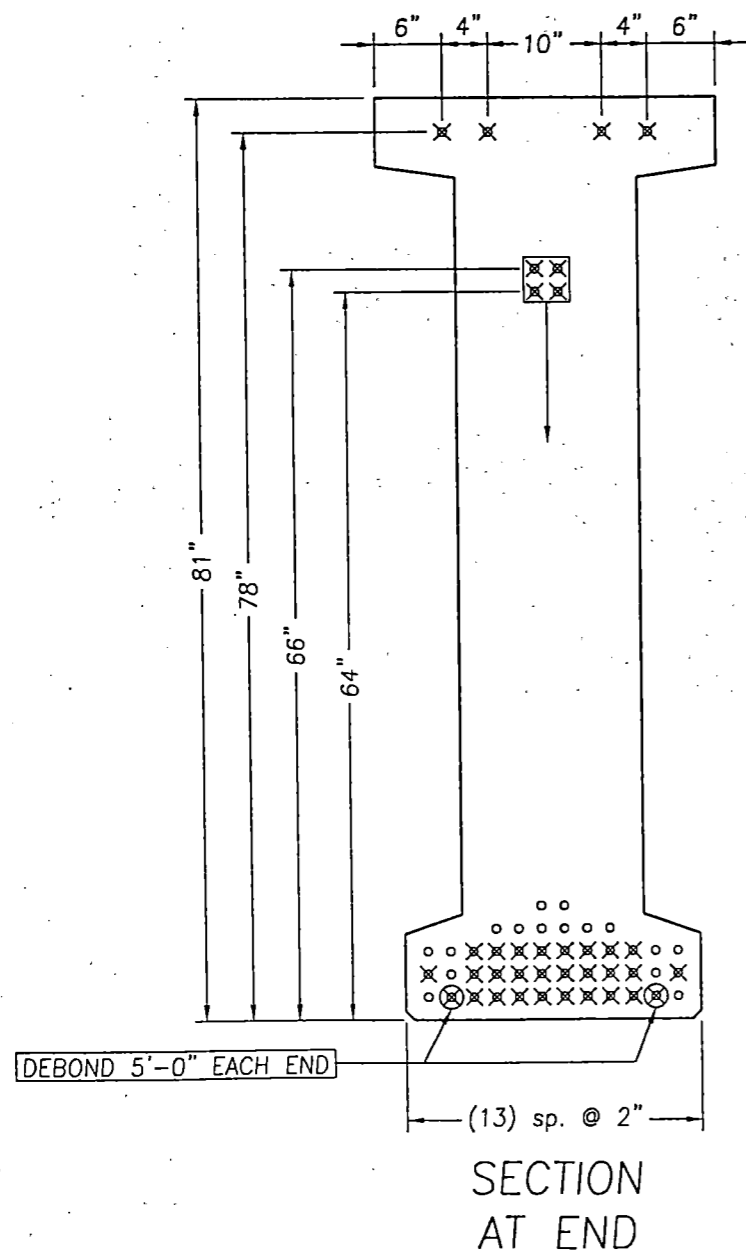
Notes for Top Straight Strand:

1. PVC Blockouts to be filled w/ Epoxy immediately after strands are cut.

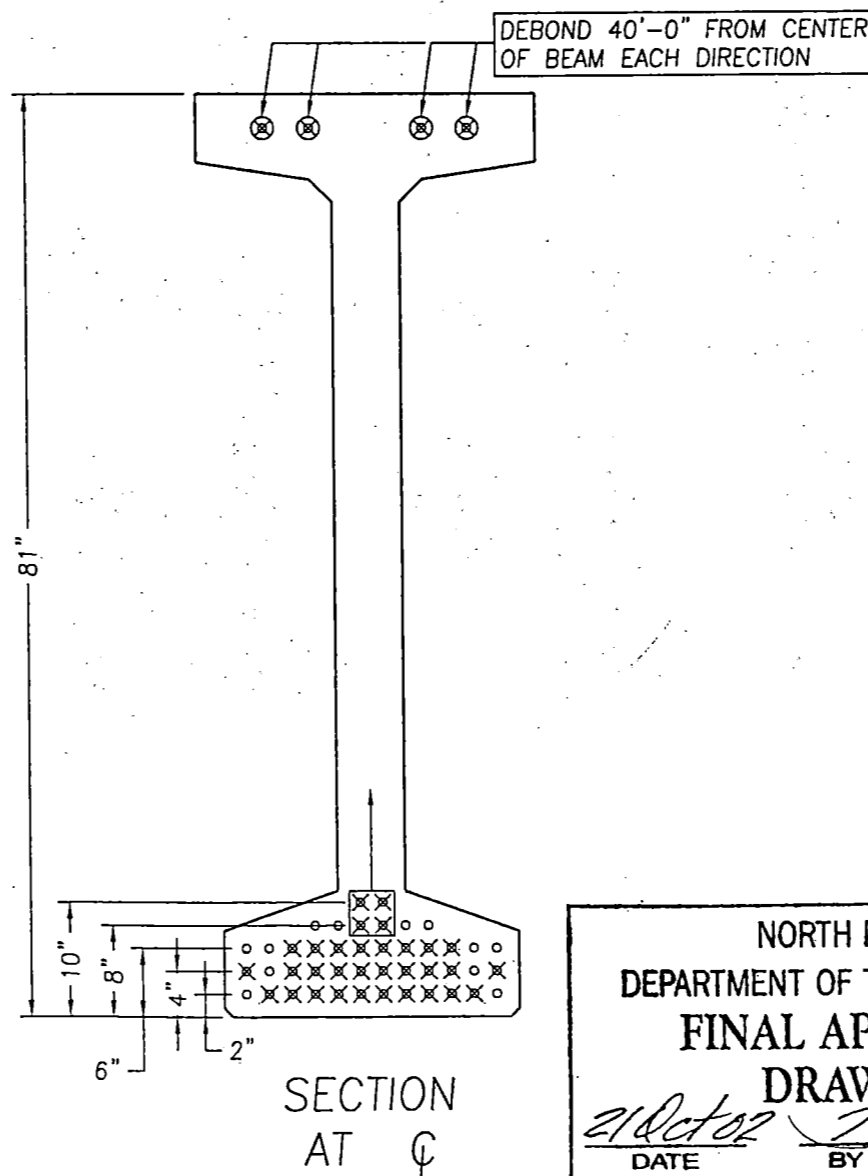
NO. OF DRAPED STRAND	=	4
NO. OF STRAIGHT STRAND	=	32
TOTAL NO. OF 0.6" Ø STRAND	=	36
CENTER OF GRAVITY AT C	=	12.67"
INITIAL FORCE	=	1406.2 K
FINAL FORCE	=	1068.6 K

DESIGN DATA FOR THIS STRAND PATTERN ONLY

CONCRETE	-	6,100 PSI
DESIGN	-	
DETENSION	-	5,440 PSI
PRESTRESS LOSSES	-	48,612 PSI



SECTION AT END



SECTION AT C

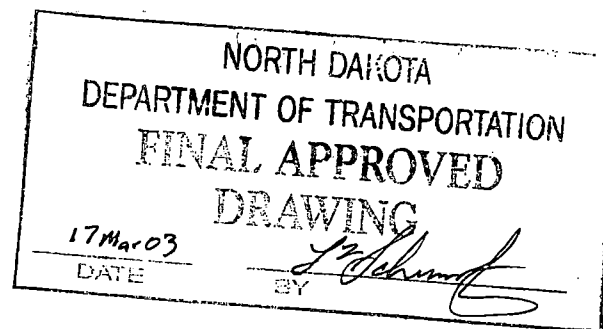
0.6" Ø STRAND

NORTH DAKOTA
 DEPARTMENT OF TRANSPORTATION
FINAL APPROVED DRAWING
 21 Oct 02 *D. Stoltz*
 DATE BY

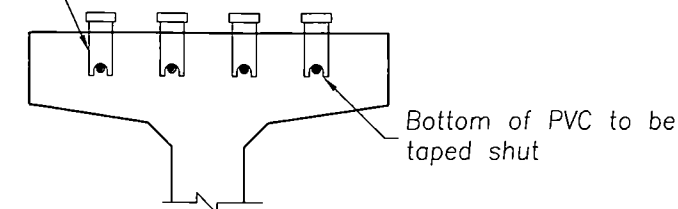
STRUCTURE NO. 52-915.716

REVISED: 10/16/02
STRAND-OPTION B
 TRIPLE SPAN
 IB-81-02-19

Notes for Top Straight Strand:
1. PVC Blockouts to be filled w/ Epoxy the same day after strands are cut.

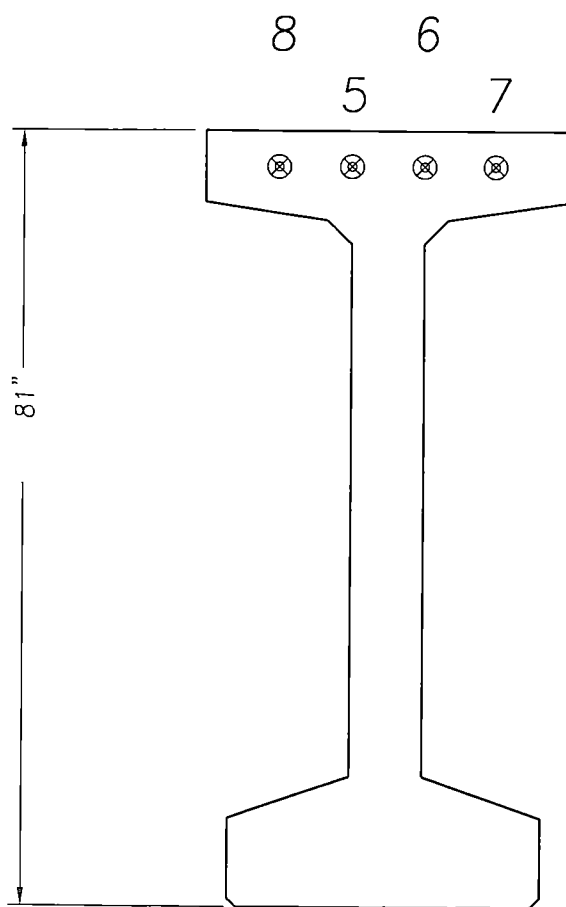


2" ID PVC x 5" Long w/ Cap

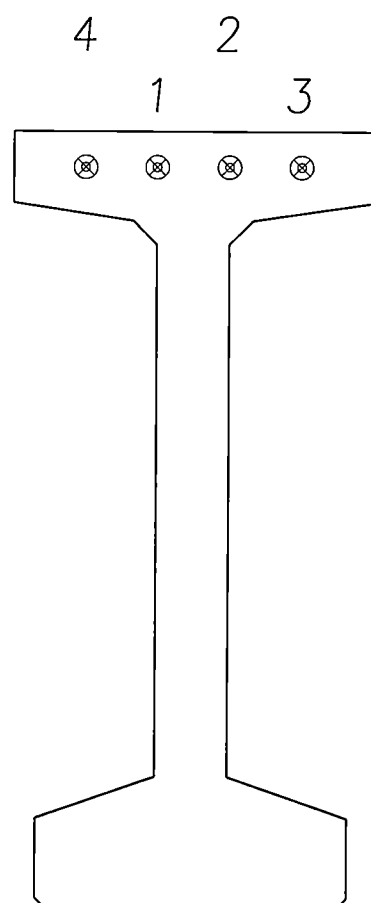


SECTION AT C-C

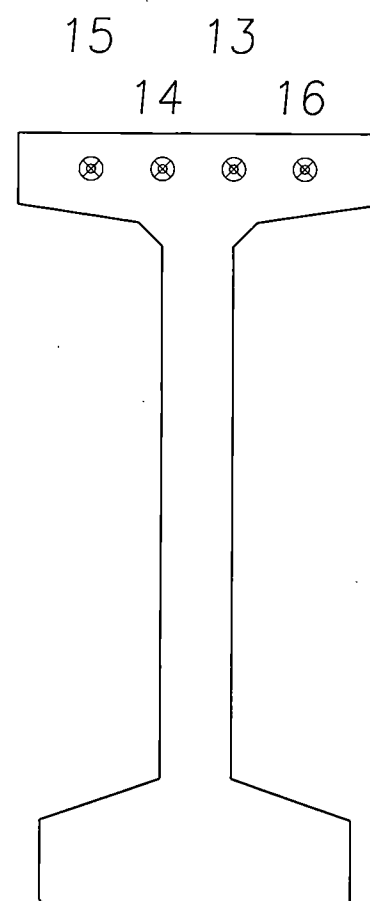
(Showing Top Strand Blockout)



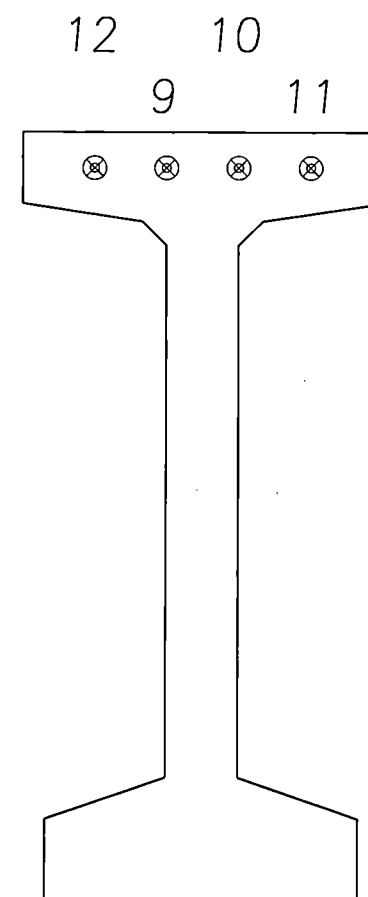
Girder #1



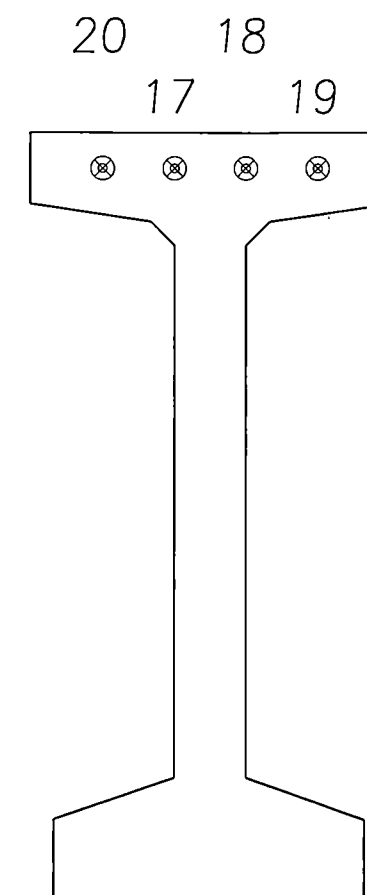
Girder #2



Girder #3



Girder #4



Girder #5

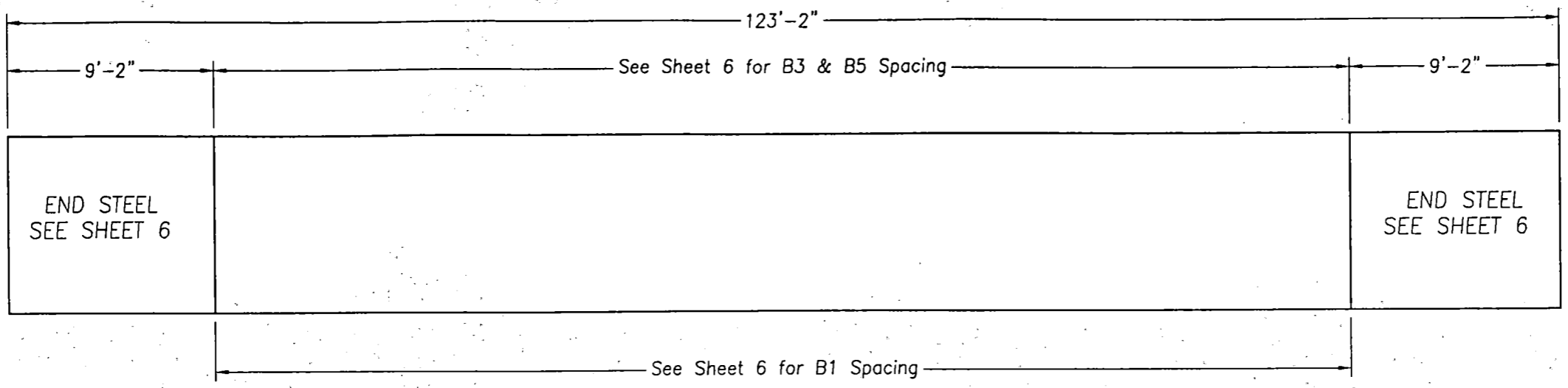
TOP STRAND FIELD CUT ORDER
SECTION AT C-C
(NOT showing Top Strand Blockout)

STRUCTURE NO. 52-915.716

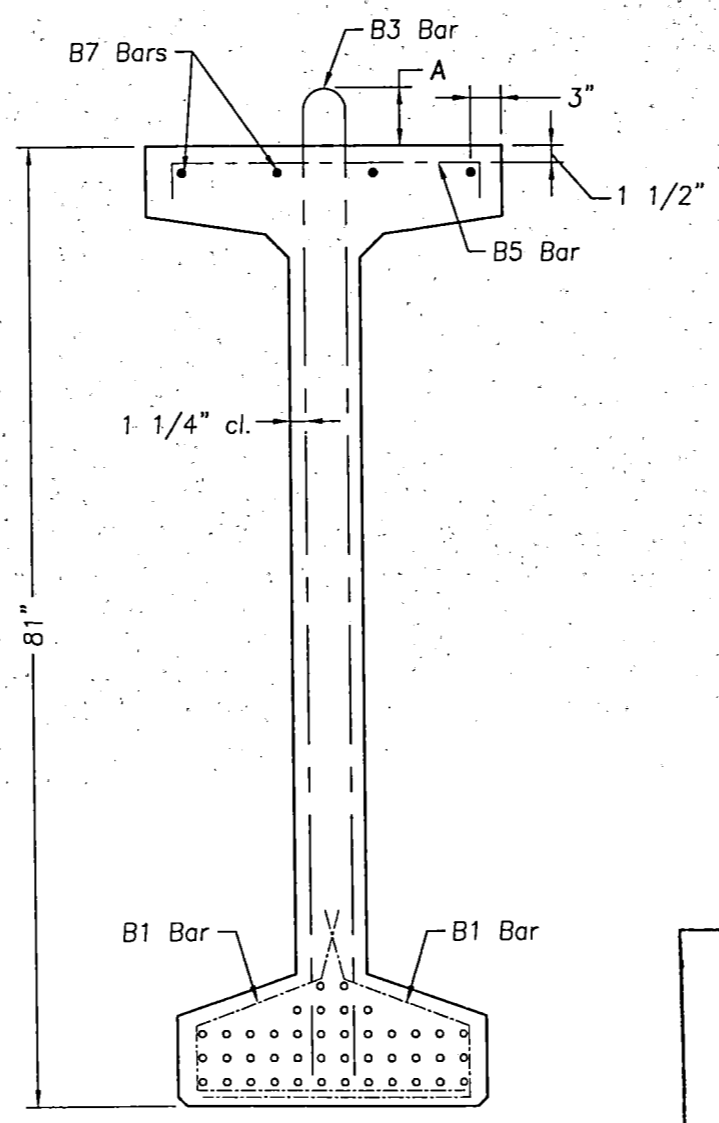
STRAND-OPTION B

TRIPLE SPAN

IB-81-02-19



SIDE VIEW



SECTION AT
 CL OF BEAM

NOTES:
 B7 BARS ARE TO BE OVERLAPPED A
 MIN. OF 3'-0" AT ALL SPLICES.
 ALL LIFTING LOOPS ARE SPECIAL
 ORDERED FROM ELK RIVER MACHINE
 LIFTING LOOPS INCLUDE A PIPE
 (SEE SHEET NO. 3 FOR LOCATION)

A DIMENSION

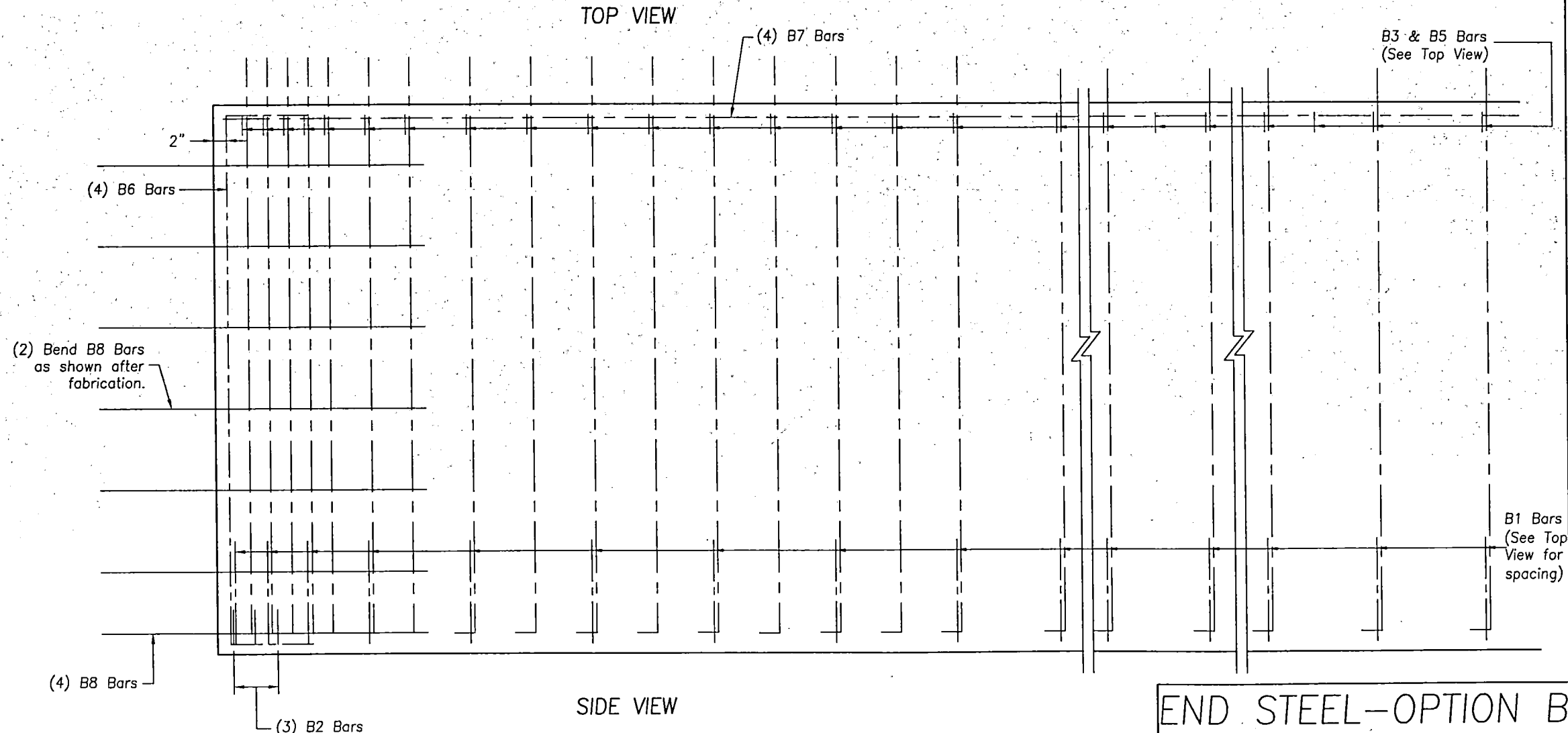
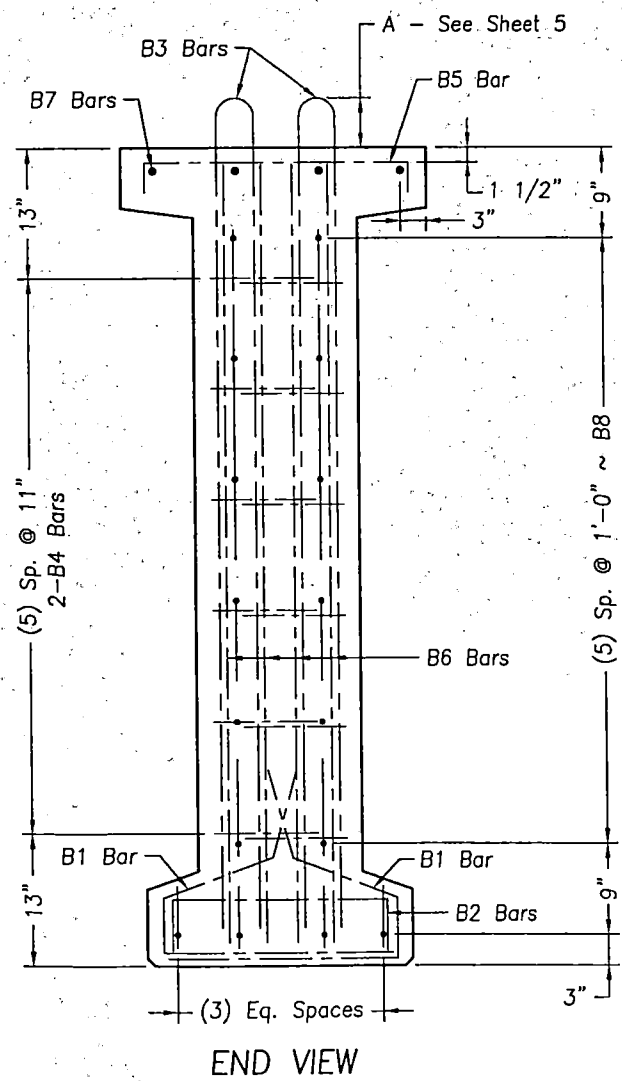
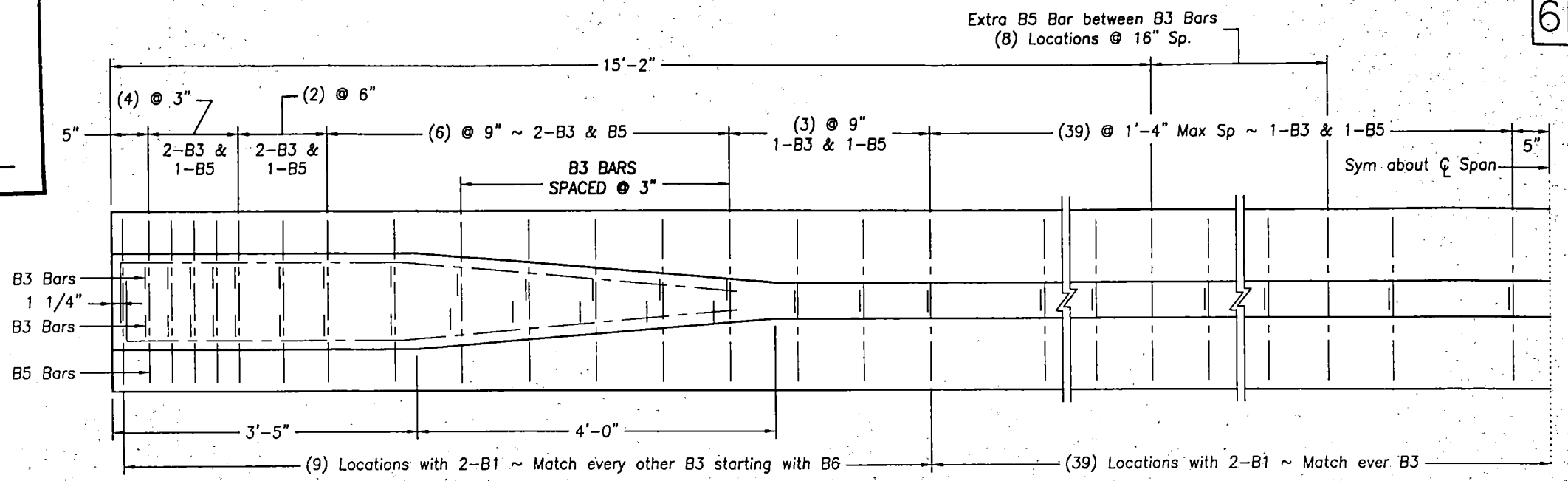
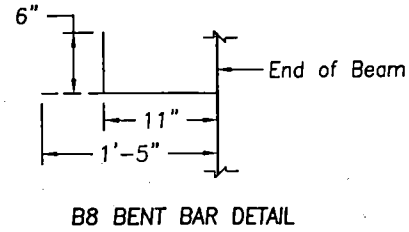
Distance from End of Beam	A
0' to 9'-2"	7"
9'-2" to CL	5"

NORTH DAKOTA
 DEPARTMENT OF TRANSPORTATION
**FINAL APPROVED
 DRAWING**
 20 Oct 02 *D. Stolz*
 DATE BY

STRUCTURE NO. 52-915.716
REINFORCING
TRIPLE SPAN
IB-81-02-19

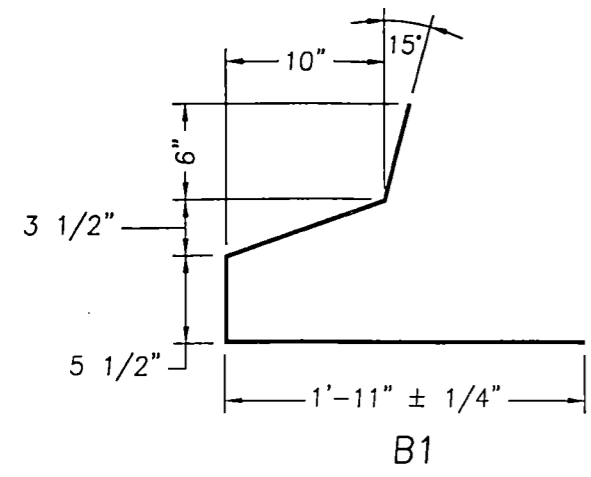
NORTH DAKOTA
DEPARTMENT OF TRANSPORTATION
**FINAL APPROVED
DRAWING**
20 Oct 02 DATE BY *D. Stoltz*

6B

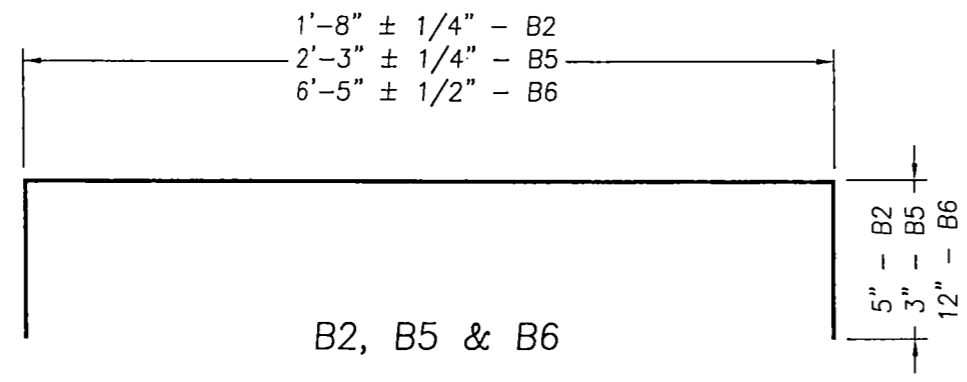


**END STEEL-OPTION B
TRIPLE SPAN
IB-81-02-19**

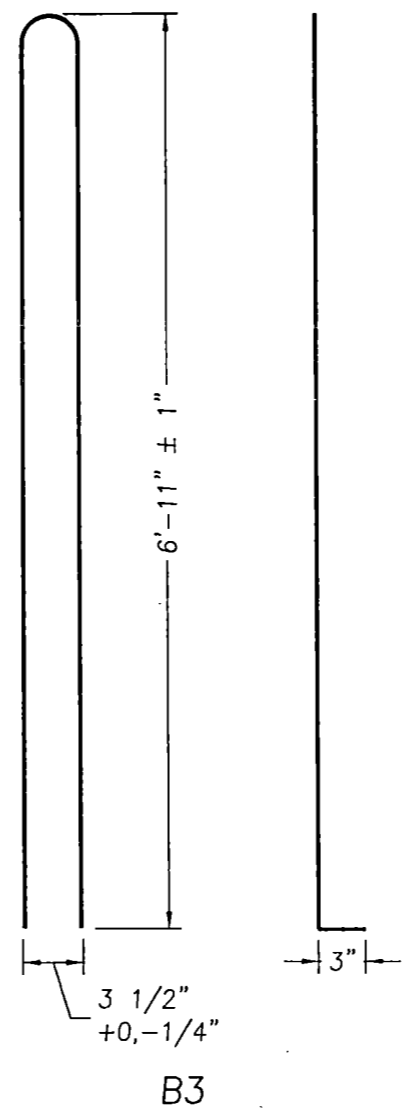
STRUCTURE NO. 52-915.716



B1



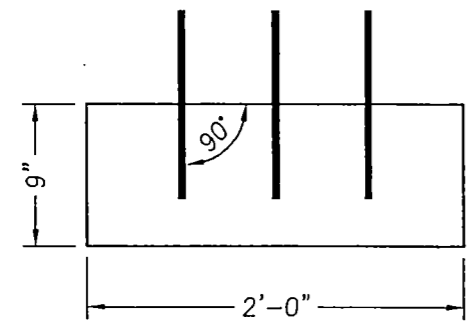
B2, B5 & B6



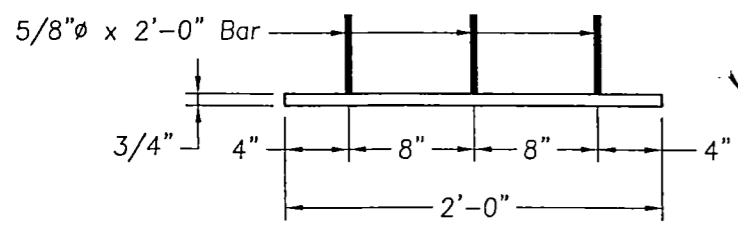
B3

REINFORCING STEEL SCHEDULE					
MARK	TYPE	SIZE	LENGTH	QTY/BEAM	TOTAL
B1	BENT	4	3'-9"	192	2880
B2	BENT	5	2'-6"	6	90
B3	BENT	4	14'-7"	136	2040
B4	BENT	4	8'-1"	24	360
B5	BENT	3	2'-9"	126	1890
B6	BENT	5	8'-5"	8	120
B7	STR.	8	33'-0"	16	240
B8	STR.	5	4'-0"	32	480
BEARING PLATE				2	30

ALL DIMENSIONS ARE OUT TO OUT.
ALL REBAR TO BE GRADE 60.

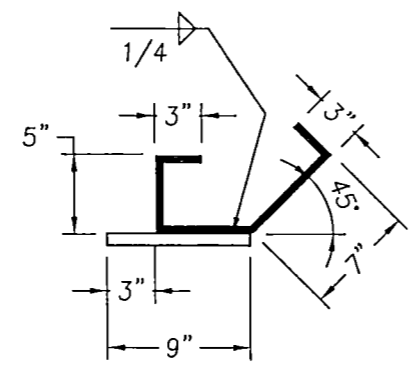


TOP VIEW



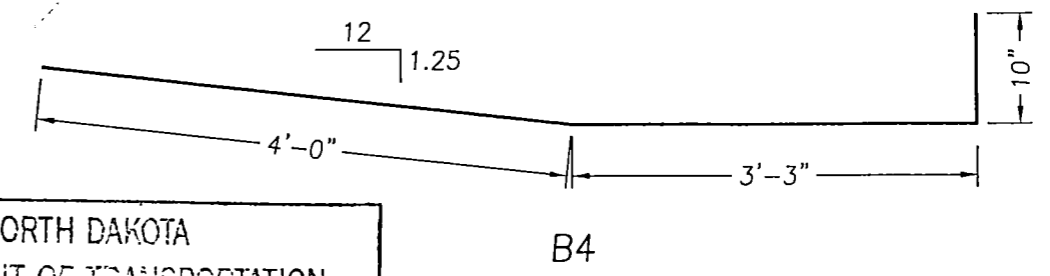
END VIEW

BEARING PLATE
(Hot Dipped Galvanized)



SIDE VIEW

Note: Bearing Plate to be Structural steel M-183.

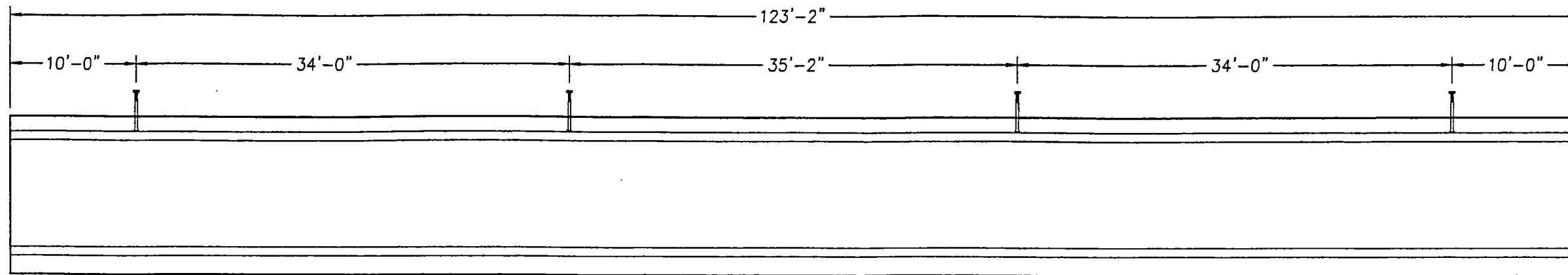


B4

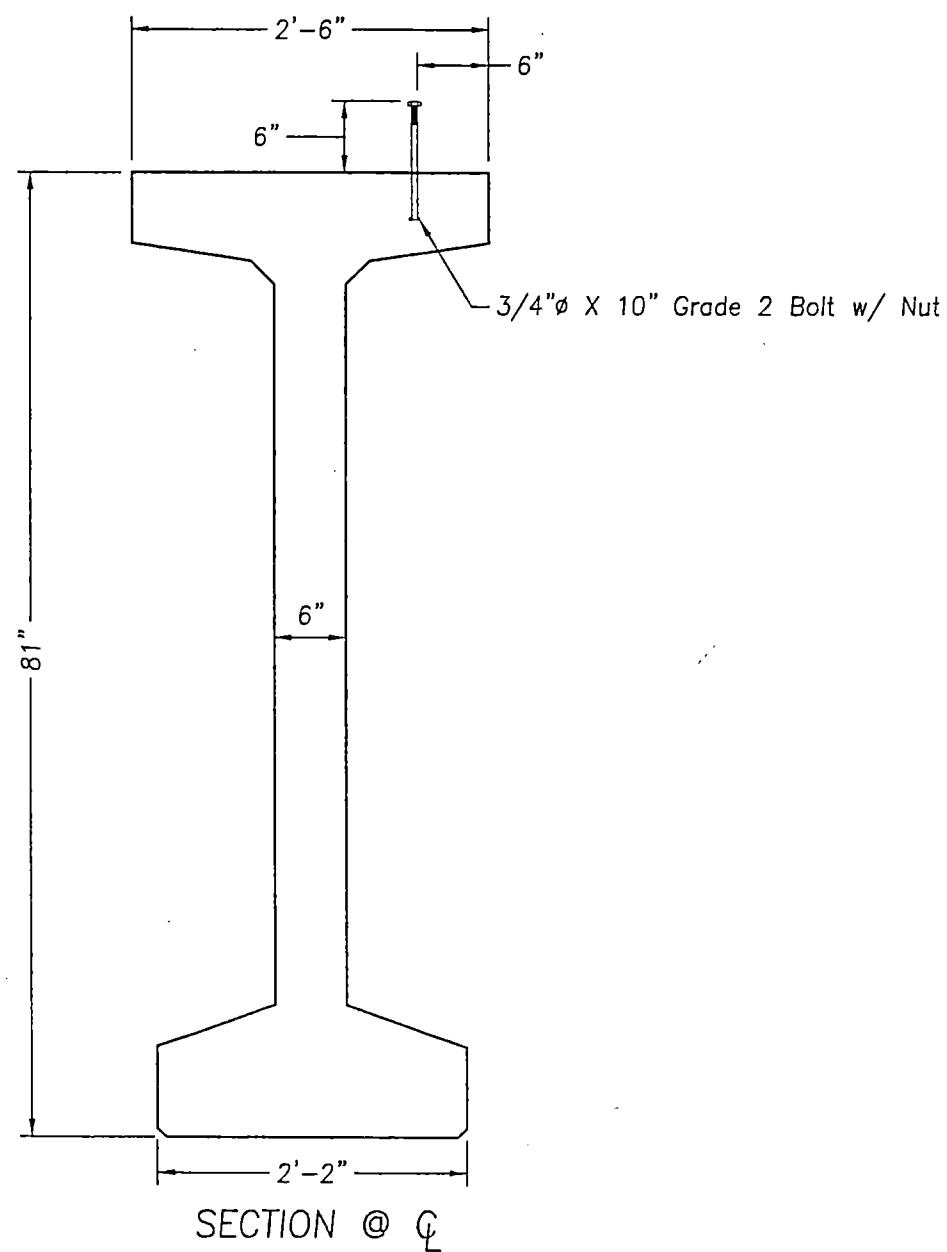
NORTH DAKOTA
DEPARTMENT OF TRANSPORTATION
FINAL APPROVED
DRAWING
7 Oct 02 DATE BY D. Stolz

STRUCTURE NO. 52-915.716

REBAR-OPTION B
TRIPLE SPAN
IB-81-02-19



SIDE VIEW
 Spacing of Contractor Safety Rail Bolts
 (Bolts supplied by contractor)



NORTH DAKOTA
 DEPARTMENT OF TRANSPORTATION
**FINAL APPROVED
 DRAWING**
 19 Sep 02 *D. Stole*
 DATE BY

STRUCTURE NO. 52-915.716
 SAFETY RAIL
 TRIPLE SPAN
 IB-81-02-19