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SP 499(14)	Railroad Requirements
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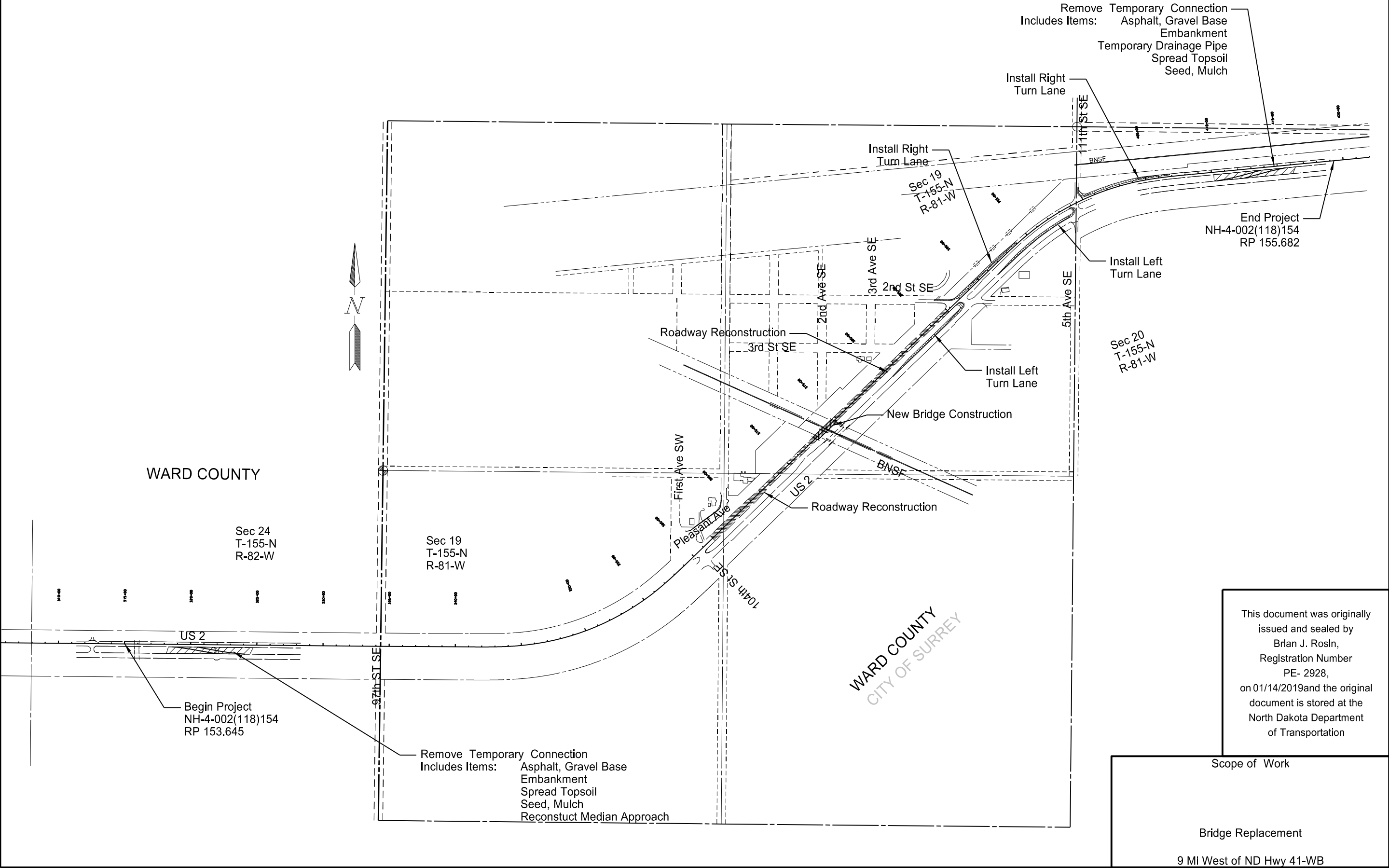
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GENERAL NOTES

- 100-P01 COORDINATION OF PROJECTS: Another project in the vicinity of this project is under contract during the 2019 construction season. This project is NH-4-002(129)150 (PCN 22339) and is located on the WB lanes of Hwy 2 on each side of this project.
- 105-P01 UTILITIES: The vertical and horizontal utility locations shown in the plans are approximate. Plan locations should not be interpreted as exact for bidding or construction purposes.
- 105-P02 UTILITIES: The contractor needs to coordinate with the local utility company when the pole at Sta.387+64-44’ Lt is to be relocated to Sta. 387+64-54’ Lt. The intersection will need to remain lighted during night time hours if the pole is not reset in one day.

Contact Seth Bartholomay the local service rep in Surrey for Otter Tail Power at 701-871-1284 to coordinate. Or contact

Dennis Huffman | Senior Area Engineer
Otter Tail Power Company | 524 5th Ave SE | Devils Lake, ND 58301
Office: (218) 739-8764
Cell: (701) 351-2982
Email: dhuffman@otpc.com
- 202-P01 REMOVAL OF AGGREGATE BASE & SURFACING: The tonnage of “Removal of Aggregate Base & Surfacing” is based on the existing typical sections shown in section 30. The tonnage includes 100% of the area of existing bituminous surfacing and the area of existing base minus 20%.
- 203-010 SHRINKAGE: 25 percent additional volume is included for shrinkage in earth embankment.
- 203-385 AVERAGE HAUL: No average haul has been computed for this project.
- 261-P01 PERMANENT FIBER ROLLS: If fiber rolls are to remain on the project, use fiber rolls that are composed of 100 percent biodegradable jute netting that has a life expectancy between 6 to 12months.

- 704-200 PRECAST CONCRETE MEDIAN BARRIERS – STATE FURNISHED: Obtain 80 barriers from the Stanley Section. Return barriers to the Stanley Section.

Some 4 inch x 4 inch boards are available at the return location. Provide any additional 4 inch x 4 inch boards necessary to stack barriers. The boards will become property of the Department. Include the cost for boards in the contract unit price for "Precast Concrete Median Barrier - State Furnished".
- 704-500 PORTABLE RUMBLE STRIPS (PRS): Use PRS made of rubber or engineered polymers.

Install PRS that meet the following criteria:
 - Have no adhesives or fasteners required for placement;
 - Have a manufacture's speed rating that meets or exceeds the posted speed limit; and
 - Each strip in the array must weigh a minimum of 100 pounds.
Use individual PRS constructed in one of the following manners:
 - A single piece;
 - Inter locking segments; or
 - Two pieces hinged at the midpoint. An installed array of PRS consists of a minimum of 3 individual strips.
Move rumble strips with the flagging operation. Do not place rumble strips on horizontal curves.

The Engineer will count and measure each array as one unit. Include the cost of providing, installing, maintaining, and relocating PRS in the unit price bid for "Portable Rumble Strips".

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NOTES

- 704-P01 **TRAFFIC CONTROL:** Provide traffic control for two-way traffic on the eastbound lanes of Hwy 2 while work is be done on WB structure and roadway.
- Traffic control device quantities are based on two-way traffic from Station 315+00 to 415+00. This includes both crossovers.
1. D-704-20: Type G for intersecting roads. As needed.
 2. D-704-22: Type K and Type L for construction trucks hauling material. As needed.
 3. D-704-23: Short term urban lane closure on a divided highway. 2 instances.
 4. D-704-26: Type Y for construction trucks hauling material. As needed.
 5. D-704-50: Portable sign support assembly.
 6. D-704-38: East median crossover.
 7. D-704-39: West median crossover.
 8. D-704-63: One road closure Four-Lane divided highway for access to two-way two-lane roadway. 4 instances.
- 710-P01 **REMOVAL OF TEMPORARY CONNECTION:** Remove the two temporary connections when no longer needed to maintain traffic.
This work will consist of:
1. Saw cutting the pavement to be removed at the edge of the shoulder of the finished median width or finished roadway width.
 2. Constructing an aggregate slough at the edge of the saw cut.
 3. Shaping the median approach foreslopes to 8:1 or flatter, shaping the median forslopes to 6:1 and placing topsoil. This includes the topsoil stockpiled in the median and on the backslope.
 4. Removal, hauling, and disposal of all materials.
 5. Reshaping existing slopes on median approach as shown on the detail in Section 20.
- Include all labor and equipment costs for removing, hauling, and disposing of materials, removal and replacement of topsoil, aggregate surface and shaping of median slopes, foreslopes, and approach slopes in the unit price bid for "Removal of Temp Connection".
- 714-P01 **PLUG PIPE-ALL TYPES & SIZES:** At locations designated on the plans for plugging existing culverts, remove designated barrel sections of concrete culvert and plug in accordance with Standard D-714-1. Include all costs for dewatering, excavation of material, and plugging pipe in the unit price bid for "Plug Pipe-All Types & Sizes". Include all costs for removing barrel sections in the unit price bid for "Removal of Culverts – All Types & Sizes".
- 752-P01 **SAFETY FENCE:** Protect the private landscaping located within the construction area. If damage occurs, repair damage according to Section 107.10. Safety fence has been provided to separate this landscaped area.

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NOTES

SECTION 100

764-P01 W-BEAM GUARDRAIL END TERMINALS FOR TWO-WAY TRAFFIC: One W-beam guardrail end terminal is required for protection of the median bridge rail end at the Eastbound BNSF Railroad Separation, RP 154.989, during two-way traffic operation.

Install a W-beam terminal connector, a 12'-6" double rail section, two 12'-6" W-beam rail sections and a W-beam guardrail end terminal, as shown in the plans.

The W-beam guardrail end terminal and additional guardrail materials, required for two-way traffic will remain the property of the contractor and be removed when no longer needed for two-way traffic operation. The W-beam guardrail end terminal will be measured and paid for by the number of W-beam guardrail end terminals required and accepted by the Engineer and include all materials, including W-beam terminal connector and W-beam rail sections, and all necessary posts, blocks, hardware, equipment, and labor.

SECTION 130

748-P01 CURB & GUTTER – TYPE 1 SPECIAL: Install curb and gutter at the Westbound BNSF Railroad Separation, RP 154.989, in accordance with Standard Drawing D-748-1, except for height transitions provided on each end, as shown on Standard Drawing D-764-60.

Include all costs for constructing the curb and gutter as described above in the contract unit price bid for the item “Curb & Gutter – Type 1 Special.”

764-P02 MGS W-BEAM GUARDRAIL: Install MGS W-beam guardrail with pre-punched slotted holes at the 3'-1 ½" mark as shown on D-764-40. Do not drill holes in standard W-beam guardrail rail sections to convert to MGS W-beam guardrail

SECTION 140

770-P01 LIGHTING: Coordinate with Ottertail Power for removal of the existing wood pole light standard at Sta 399+26-38' Lt. Ensure this light remains in place until the new lights are operational.

Contact Ottertail Power to install a meter at Sta 398+17-150' Lt for the new lighting system.

Seth Bartholomay
Otter Tail Power Company
(701) 871-1284
sbartholomay@otpc.com

770-P02 UTILITY LIGHT POLES: Coordinate with Ottertail Power when relocating the utility owned pole at Sta.387+64-44' Lt. It is to be relocated to Sta. 387+64-54' Lt. Ensure the intersection remains lit during night time hours.

Contact Ottertail Power to coordinate this work.

Seth Bartholomay
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(701) 871-1284
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ESTIMATE OF QUANTITIES

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
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SPEC	CODE	ITEM DESCRIPTION	UNIT	MAINLINE	TOTAL
----	----	-----	----	-----	-----
103	0100	CONTRACT BOND	L SUM	1	1
107	0100	RAILWAY PROTECTION INSURANCE	L SUM	1	1
201	0330	CLEARING & GRUBBING	L SUM	1	1
201	0352	REMOVAL OF TREES & BRUSH	L SUM	1	1
201	0370	REMOVAL OF TREES 10IN	EA	6	6
201	0380	REMOVAL OF TREES 18IN	EA	3	3
202	0021	REMOVE AGGREGATE BASE & SURFACING	TON	9,865	9,865
202	0105	REMOVAL OF STRUCTURE	L SUM	1	1
202	0132	REMOVAL OF BITUMINOUS SURFACING	SY	10.21	10.21
202	0170	REMOVAL OF CULVERTS-ALL TYPES & SIZES	LF	643	643
202	0230	REMOVAL OF INLETS	EA	4	4
203	0101	COMMON EXCAVATION-TYPE A	CY	7,959	7,959
203	0109	TOPSOIL	CY	4,410	4,410
203	0140	BORROW-EXCAVATION	CY	15,180	15,180
210	0099	CLASS 1 EXCAVATION	L SUM	1	1
210	0201	FOUNDATION PREPARATION	EA	1	1
216	0100	WATER	M GAL	455	455
251	0200	SEEDING CLASS II	ACRE	10.38	10.38
251	2000	TEMPORARY COVER CROP	ACRE	10.38	10.38
253	0101	STRAW MULCH	ACRE	20.76	20.76
255	0102	ECB TYPE 2	SY	64	64
255	0202	TRM TYPE 2	SY	265	265
261	0112	FIBER ROLLS 12IN	LF	14,140	14,140
261	0113	REMOVE FIBER ROLLS 12IN	LF	6,215	6,215
302	0120	AGGREGATE BASE COURSE CL 5	TON	15,595	15,595
401	0050	TACK COAT	GAL	1,683	1,683
401	0060	PRIME COAT	GAL	4,875	4,875
430	0045	SUPERPAVE FAA 45	TON	6,174	6,174
430	1000	CORED SAMPLE	EA	51	51
430	5806	PG 58H-28 ASPHALT CEMENT	TON	266	266
602	0130	CLASS AAE-3 CONCRETE	CY	303.6	303.6
602	1130	CLASS AE-3 CONCRETE	CY	289.4	289.4
602	1134	PILE SUPPORTED APPROACH SLAB	SY	214.8	214.8

ESTIMATE OF QUANTITIES

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
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SPEC CODE	ITEM DESCRIPTION	UNIT	MAINLINE	TOTAL
-----	-----	----	-----	-----
602	1250 PENETRATING WATER REPELLENT TREATMENT	SY	1,065	1,065
604	9620 PRESTRESSED BOX BEAM-33IN	LF	985	985
612	0115 REINFORCING STEEL-GRADE 60	LBS	21,254	21,254
612	0116 REINFORCING STEEL-GRADE 60-EPOXY COATED	LBS	68,828	68,828
622	0020 STEEL PILING HP 10 X 42	LF	1,420	1,420
622	0060 STEEL PILING HP 14 X 73	LF	805	805
702	0100 MOBILIZATION	L SUM	1	1
704	0100 FLAGGING	MHR	840	840
704	1000 TRAFFIC CONTROL SIGNS	UNIT	5,651	5,651
704	1041 ATTENUATION DEVICE-TYPE B-55	EA	2	2
704	1048 PORTABLE RUMBLE STRIPS	EA	2	2
704	1052 TYPE III BARRICADE	EA	38	38
704	1060 DELINEATOR DRUMS	EA	80	80
704	1067 TUBULAR MARKERS	EA	157	157
704	1072 FLEXIBLE DELINEATORS	EA	21	21
704	1081 VERTICAL PANELS-BACK TO BACK	EA	6	6
704	1087 SEQUENCING ARROW PANEL-TYPE C	EA	2	2
704	1088 SEQUENCING ARROW PANEL-TYPE C-CROSSOVER	EA	2	2
704	1500 OBLITERATION OF PAVEMENT MARKING	SF	1,750	1,750
704	3510 PRECAST CONCRETE MED BARRIER-STATE FURNISHED	EA	80	80
706	0500 AGGREGATE LABORATORY	EA	1	1
706	0550 BITUMINOUS LABORATORY	EA	1	1
706	0600 CONTRACTOR'S LABORATORY	EA	1	1
710	0410 REMOVAL OF TEMP CONNECTION	EA	2	2
714	0615 PIPE CONC REINF 24IN CL III	LF	20	20
714	0820 PIPE CONC REINF 30IN CL III	LF	18	18
714	5015 PIPE CORR STEEL .064IN 18IN	LF	24	24
714	5810 END SECT CORR STEEL .064IN 18IN	EA	1	1
714	9660 REMOVE & RELAY END SECTION-ALL TYPE & SIZES	EA	2	2
714	9680 PLUG PIPE-ALL TYPES & SIZES	EA	2	2
720	0110 RIGHT OF WAY MARKERS	EA	5	5
720	0125 ALIGNMENT MONUMENTS	EA	2	2
720	0130 IRON PIN R/W MONUMENTS	EA	5	5

ESTIMATE OF QUANTITIES

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
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SPEC	CODE	ITEM DESCRIPTION	UNIT	MAINLINE	TOTAL
-----	-----	-----	----	-----	-----
720	0135	IRON PIN REFERENCE MONUMENTS	EA	2	2
748	0141	CURB & GUTTER-TYPE 1 SPECIAL	LF	30	30
750	0100	SIDEWALK CONCRETE	SY	12.21	12.21
750	2120	DETECTABLE WARNING PANELS-RETROFIT	SF	76	76
752	0911	TEMPORARY SAFETY FENCE	LF	300	300
754	0110	FLAT SHEET FOR SIGNS-TYPE XI REFL SHEETING	SF	21	21
754	0112	FLAT SHEET FOR SIGNS-TYPE IV REFL SHEETING	SF	61	61
754	0206	STEEL GALV POSTS-TELESCOPING PERFORATED TUBE	LF	288	288
754	0592	RESET SIGN PANEL	EA	4	4
754	0593	RESET SIGN SUPPORT	EA	2	2
754	0805	OBJECT MARKERS - CULVERTS	EA	3	3
762	0103	PVMT MK PAINTED-MESSAGE	SF	288	288
762	0200	RAISED PAVEMENT MARKERS	EA	1,137	1,137
762	0420	SHORT TERM 4IN LINE-TYPE R	LF	35,500	35,500
762	1104	PVMT MK PAINTED 4IN LINE	LF	47,250	47,250
762	1108	PVMT MK PAINTED 8IN LINE	LF	765	765
764	0131	W-BEAM GUARDRAIL	LF	991	991
764	0145	W-BEAM GUARDRAIL END TERMINAL	EA	3	3
764	0151	REMOVE W-BEAM GUARDRAIL & POSTS	LF	316	316
764	2020	REMOVE 3-CABLE GUARDRAIL & POSTS	LF	1,772	1,772
764	2081	REMOVE END TREATMENT & TRANSITION	EA	2	2
770	0008	DESTINATION LIGHTING (TWO OR MORE POLES)	EA	1	1
772	2110	FLASHING BEACON-POST MOUNTED	EA	2	2
930	3000	BRIDGE BENCH MARKS	SET	1	1
930	7012	ROADWAY CANOPY	L SUM	1	1
930	8230	SHORING	EA	1	1
930	8686	AGGREGATE SLOPE PROTECTION	SY	835	835
930	9537	ABUTMENT UNDERDRAIN SYSTEM	EA	2	2

		Mainline												Totals
		Stations		Stations		Stations		Stations		Stations		Stations		
		362+00 to 365+30		365+30 to 366+30		366+30 to 372+55		375+00 to 378+00		378+00 to 384+35		384+35 to 386+75		
		3.3 Sta		1.0 Sta		6.25 Sat		3.0 Sta		6.35 Sta		2.4 Sta		
Material	Unit	Width (Ft)	Quantity	Width (Ft)	Quantity	Width (Ft)	Quantity	Width (ft)	Quantity	Width (Ft)	Quantity	Width (ft)	Quantity	
*Removal of Bituminous Surfacing	TON	56	2275	38		38	1450	38		38	3845	38		7570
Aggregate Base Course CI 5 @ 1.5 Ton/CY + 25%	TON	67	2315	59	617.64	47	3079	54	1675	50	3290	48	1175	12152
Prime Coat @ 0.25 Gal/SY	GAL	61	560	52	144.44	40	694.4	50	416.67	45	793.75	40	266.67	2876
Tack Coat @ 0.05 Gal/SY (1st Lift)	GAL	57	104.5	49	27.22	37	128.48	38	63.33	38	134.05	38	50.67	508
Tack Coat @ 0.05 Gal/SY (2nd Lift)	GAL	56	102.67	48	26.67	36	125	38	63.33	38	134.05	38	50.67	502
Superpave FAA 45 @ 2.0 Ton/CY (Mainline)	TON	56	775	48	205	36	965	36	462	36	980	36	370	3757
Superpave FAA 45 @ 2.0 Ton/CY (Guardrail)	TON		0		0		0	12	58	6	62		0	120
PG 58H-28 Asphalt Cement @ 6.0%	TON	-	33.325	-	8.815	-	41.495	-	22.36	-	44.806	-	15.91	167

*Based on the existing typical sections shown in section 30. Includes 100% of the area of existing bituminous surfacing and the area of existing base minus 20%

		Turnlanes								Totals
		2nd Street SE Left Turn		2nd Street SE Right Turn		5th Ave SE Left Turn		5th Ave SE Right Turn		
		380+26 to 388+77		395+00 to 403+23		391+28 to 399+63		408+88 to 417+11		
		8.51 Sta		8.23 Sta		8.35 Sta		8.23 Sta		
Material	Unit	Width (Ft)	Quantity	Width (Ft)	Quantity	Width (Ft)	Quantity	Width (ft)	Quantity	
*Removal of Bituminous Surfacing	TON	5	455	8	695	5	450	8	695	2295
Aggregate Base Course CI 5 @ 1.5 Ton/CY + 25%	TON	8.5	765	10	962	8.5	751	10	962	3440
Prime Coat @ 0.25 Gal/SY	GAL	21.2	501	22	503	21.2	492	22	503	1999
Tack Coat @ 0.05 Gal/SY (1st Lift)	GAL	18.4	87	18.4	84	18.4	86	18.4	84	341
Tack Coat @ 0.05 Gal/SY (2nd Lift)	GAL	18	85	18	82	18	83	18	82	332
Superpave FAA 45 @ 2.0 Ton/CY (Turn Lane)	TON	16	587	16	567	16	576	16	567	2297
Superpave FAA 45 @ 2.0 Ton/CY										
PG 58H-28 Asphalt Cement @ 6.0%	TON	-	25.241	-	24.381	-	24.768	-	24.381	99

*Based on the existing typical sections shown in setion 30. Includes 100% of the area of existing bituminous surfacing and the area of existing base minus 20%

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Basis Of Estimate

Bridge Replacement

9 Mi West of ND Hwy 41-WB

Borrow and Embankment for Mainline Hwy 2					
Common Excvation-Type A (CY)			Embankment for Inslope (CY) (Includes 25% for Shrinkage)		Borrow Required (CY)
WB - West Side	WB - East Side	Bridge Excavation	WB - West Side	WB - East Side	
A	B	C	D	E	F=(D+E)-(A+B+C)
1883	894	3580	9161	9996	12800
2nd Street SE	5th Ave SE		2nd Street SE	5th Ave SE	
A	B	C	D	E	F=(D+E)-(A+B+C)
726	876	0	1761	2221	2380

HMA Cored Samples							
	A	B	C	D			
Specification Section	Distance (Ft)/2000	Lanes	Lifts	Sublots (A x B x C)	Quantity (D x 2)	Quantity (1 per mile)	Unit
430.04 I.2.b(1), "General"	1	2	3	6.0	12	N/A	EA
430.04 I.2.b(1), "General"	1	2	3	6.0	12	N/A	EA
430.04 I.2.b(1), "General"	4	1	3	13.0	26	N/A	EA
430.04 I.2.b(2), "Pavement Thickness Determination Cores"					N/A	1	EA
				Total	50	1	EA

Short Term 4IN Line-Type R		
Location	Basis	Quantity
Centerline -Mainline Head to Head	Barrier Stripes	21,000 LF
Edgeline-Median	Barrier Stripes	10,500 LF
Edgeline-Crossovers	Barrier Stripes	4,000 LF

Permanent Pavement Marking		
Location - Type	Basis	Quantity
Centerline - Pvmt Mkg 4In Line	Centerline Skips	5,250 LF
Edge Lines - Pvmt Mkg 4In Line	10,560 LF/Mile	42,000 LF

Object Markers - Culverts	
Sta	#
378+86 Lt	1
384+41 Lt	1
387+52 Rt	1

Water

25 MGal/Mile for Dust Palliative

10 Gal/CY for Embankment

20Gal/Ton for Aggregate Base

Dust Palliative		
Distance	5000	LF
Distance	0.9470	Mile
Conversion	25	M Gal/Mile
SubTotal	23.67	M Gal
Embankment		
Total Embank.	15180	CY
Conversion	10	Gal/CY
SubTotal	151800	Gal
SubTotal	151.80	M Gal
Aggregate Base		
Total Aggre.	15592	CY
Conversion	20	Gal/CY
SubTotal	311840	Gal
SubTotal	311.84	M Gal
Total	487.31	M Gal

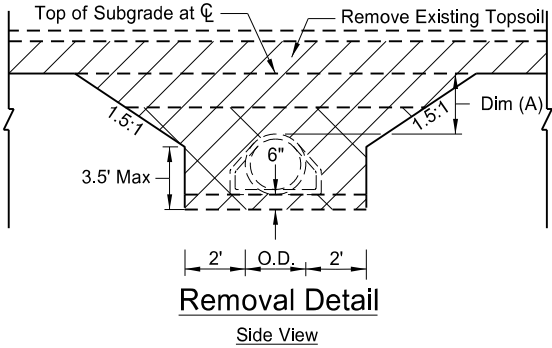
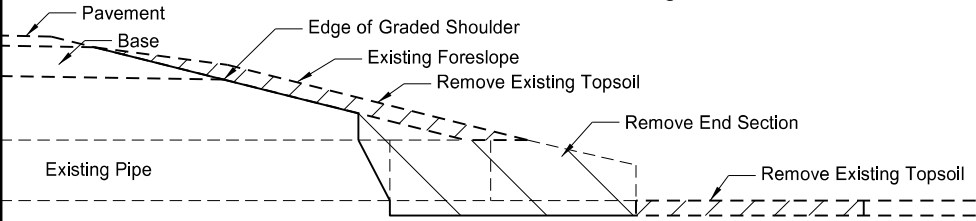
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Basis Of Estimate

Bridge Replacement

9 Mi West of ND Hwy 41-WB

Grade Widening



Removal Section

Cross Section View

Removal Detail

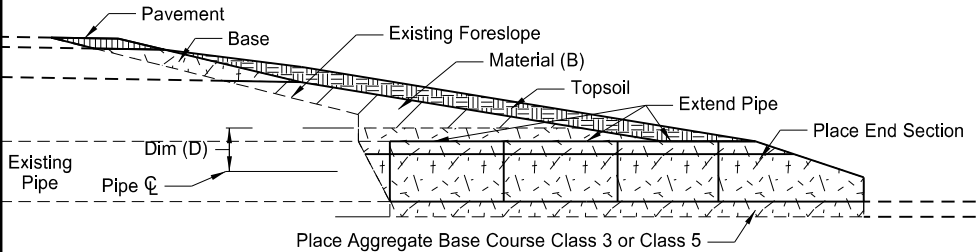
Side View

Pay Items

- 1) Pipe*
- 2) Remove & Relay Pipe - All Types & Sizes (when required)
- 3) Remove & Reset End Section or new End Section
- 4) Borrow Excavation or Common Excavation
- 5) Topsoil
- 6) Seeding
- 7) Mulching

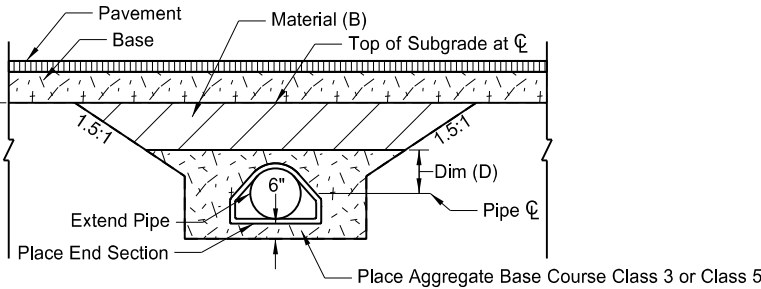
*Included in Pipe Pay Item

- 1) Pipe
- 2) Aggregate Base Course Class 3 or Class 5



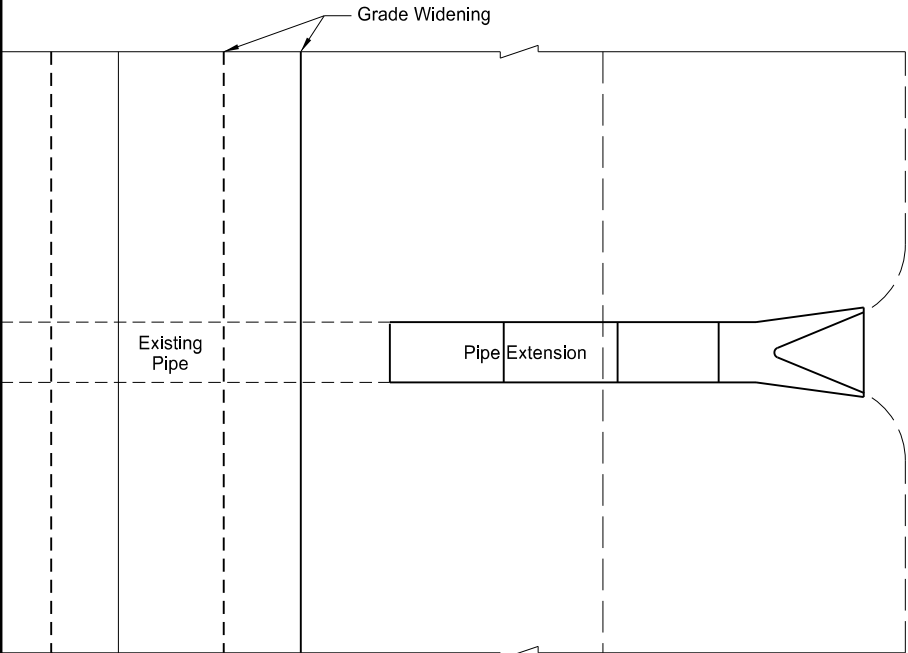
Proposed Section

Cross Section View



Backfill Detail

Side View (Topsoil not shown)



Proposed Section

Plan View

Pipe Materials	Dim (A) <= 4 Feet	Backfill Dimension
	Material (B)	Dim (D)
Concrete	Embank or Aggr	0.5 O.D.
Metal	Embank or Aggr	0.5 O.D. + 1 Foot

Pipe Materials	Dim (A) > 4 Feet	Backfill Dimension
	Material (B)	Dim (D)
Concrete	Embankment	0.5 O.D.
Metal	Embankment	0.5 O.D. + 1 Foot

- NOTES:
1. Embankment may be either Borrow Excavation or Common Excavation.
 2. Aggregate may be either Class 3 or Class 5 Aggregate Base Course.

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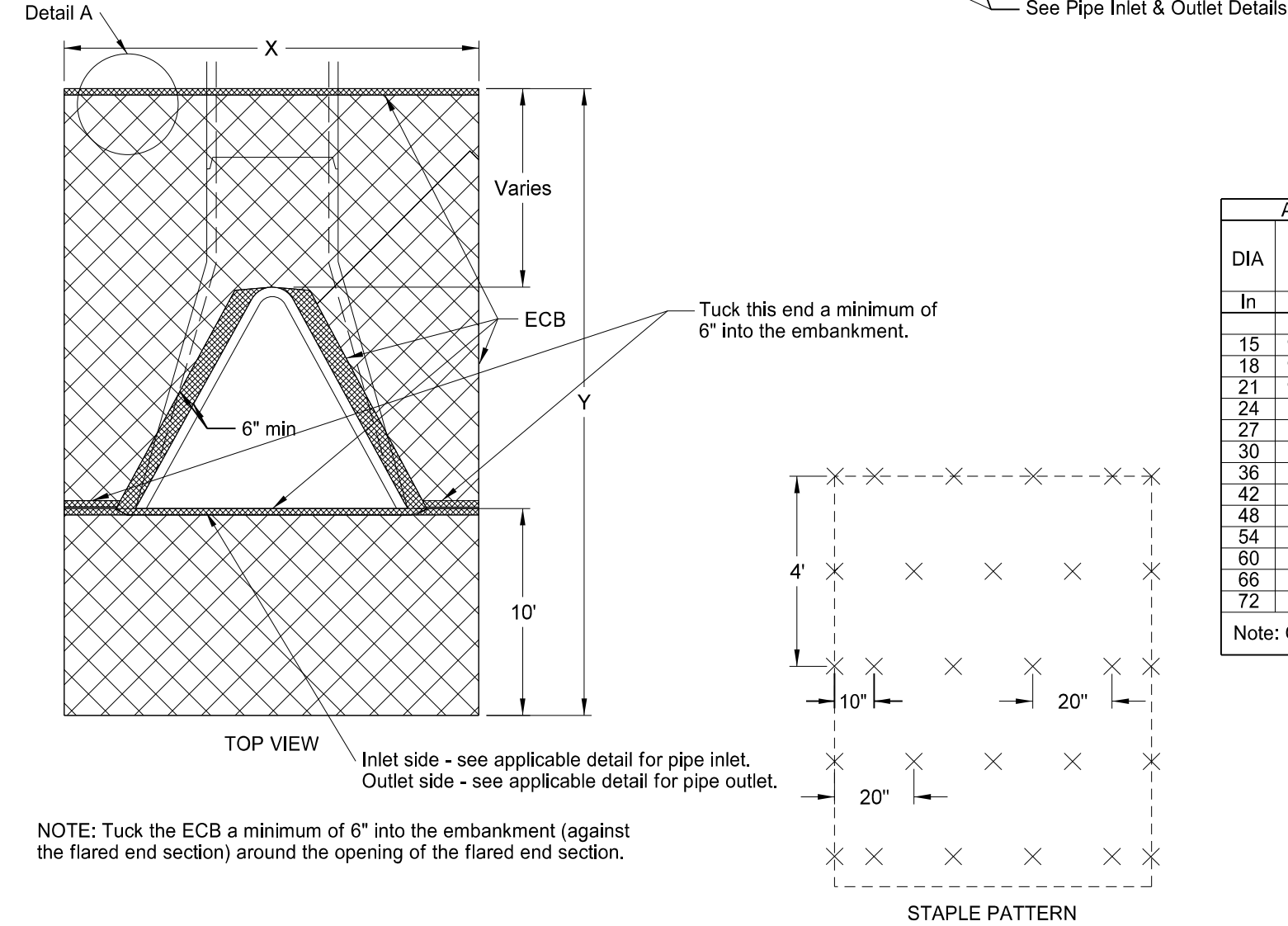
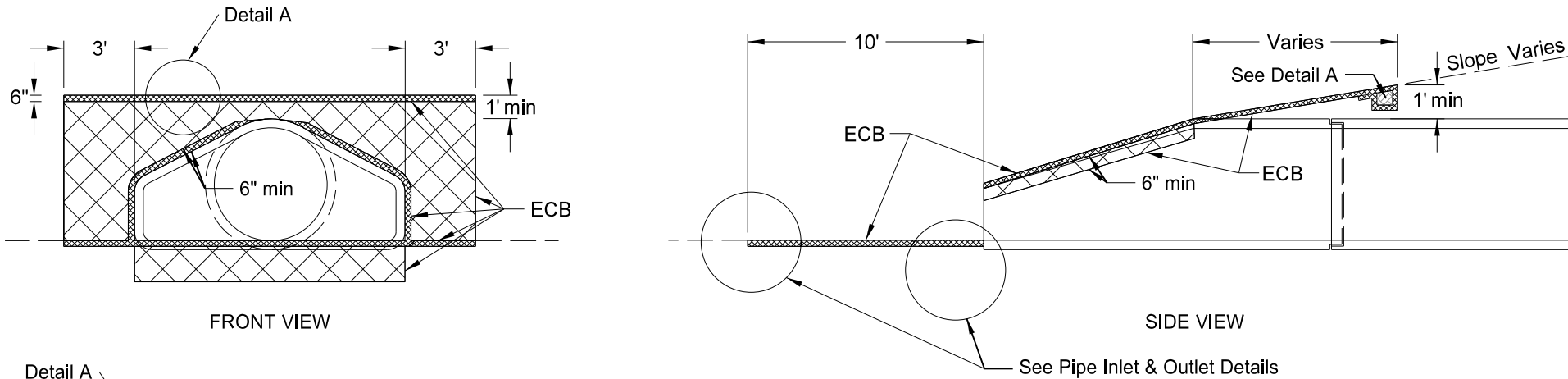
Mainline Centerline Pipe Extension Detail

Bridge Replacement

9 Mi West of ND Hwy 41-WB

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	NH-4-002(118)154	20	2

Erosion Control Blanket (ECB)								
Location to be Protected Station	Culvert Type Appr/CL	Pipe Diam (Inch)	No	Unit Quantity (SY)	Total Quantity			
					Type 1 (SY)	Type 2 (SY)	Type 3 (SY)	Type 4 (SY)
378+86 Lt	CL	30	1	22		22		
384+41 Lt	CL	24	1	20		20		
387+54 Rt	Appr	18	1	22		22		
Total (SYs)						64		



APPROACH CULVERTS				
DIA	X	Y	Surface area to be protected	ECB
In	Ft	Ft	SF	SY
15	9.0	20.0	176.0	20
18	9.5	20.7	190.7	22
21	9.5	21.0	190.9	22
24	10.5	21.6	214.1	24
27	11.0	22.0	226.3	25
30	11.6	22.5	241.5	27
36	12.7	23.3	268.8	30
42	13.3	23.3	279.7	31
48	13.8	24.0	293.2	33
54	14.5	23.4	300.6	34
60	15.0	23.0	307.5	35
66	15.6	24.0	325.6	37
72	16.2	24.5	340.6	38

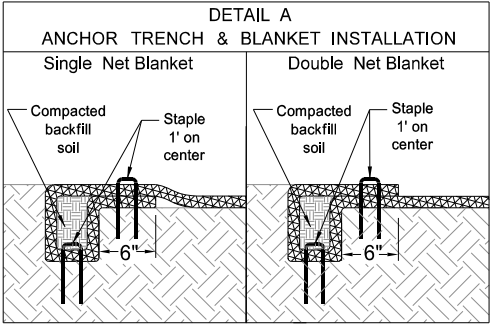
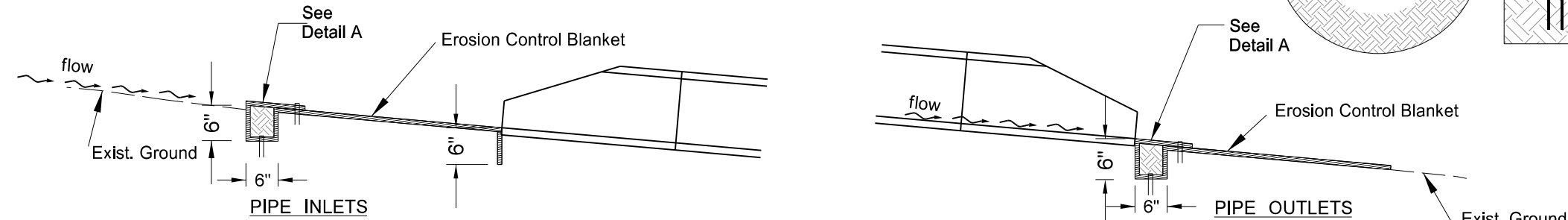
Note: Quantities based on 8:1 slope.

CENTERLINE CULVERTS				
DIA	X	Y	Surface area to be protected	ECB
In	Ft	Ft	SF	SY
24	10.5	19.6	193.1	22
27	11.0	20.0	204.3	23
30	11.6	20.5	218.3	25
36	12.7	21.2	242.1	27
42	13.3	21.2	251.8	28
48	13.8	22.0	265.6	30
54	14.5	21.5	273.7	31
60	15.0	21.0	278.3	31
66	15.6	22.0	295.7	33
72	16.2	22.5	309.2	35

Note: Quantities based on 6:1 slope.

Note: Quantities based on 4:1 slope.

NOTE: Tuck the ECB a minimum of 6" into the embankment (against the flared end section) around the opening of the flared end section.



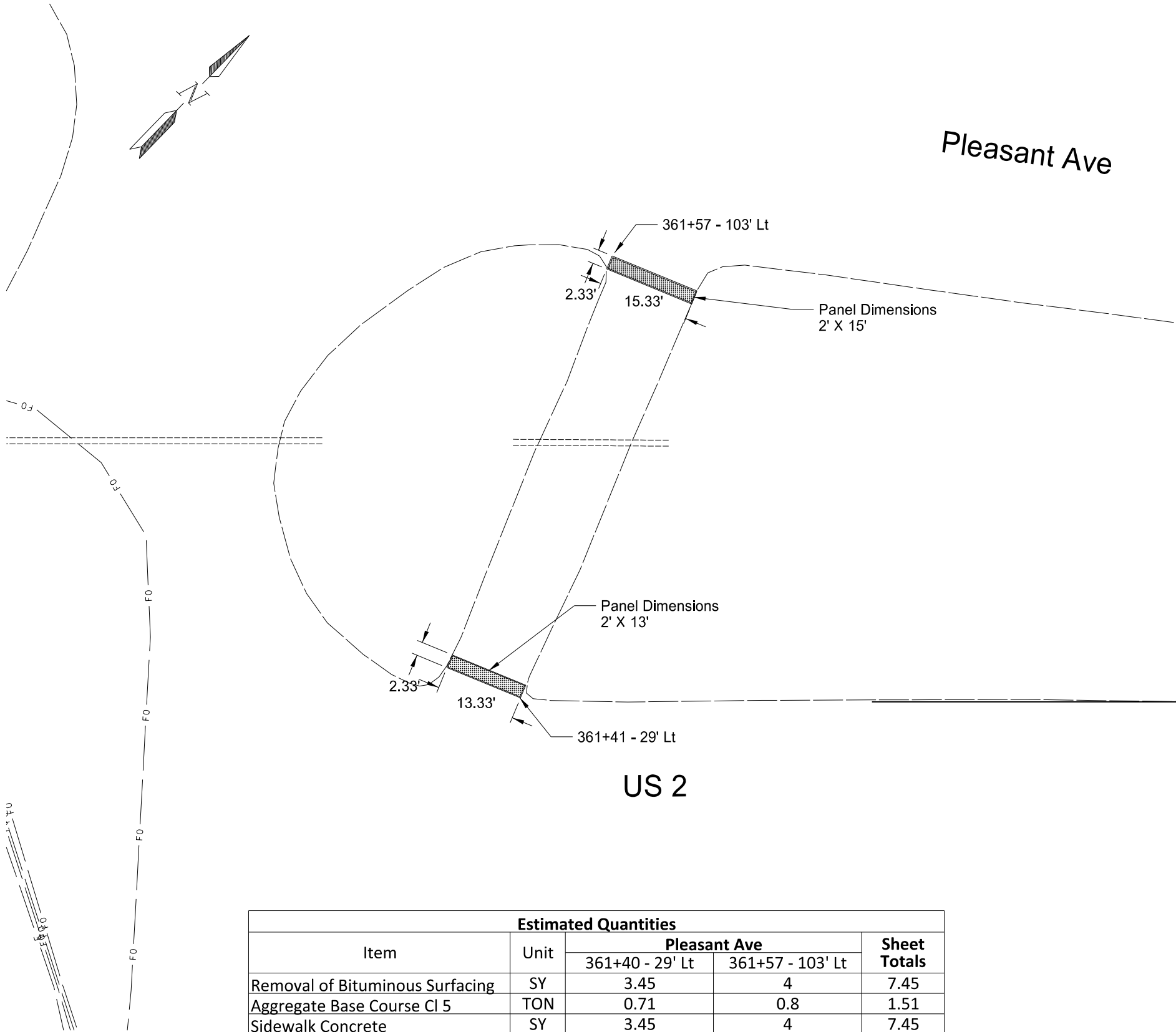
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Erosion Control at Culvert Flared End Sections

Bridge Replacement

9 MI West of ND Hwy 41-WB

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	NH-4-002(118)154	20	3



Estimated Quantities				
Item	Unit	Pleasant Ave		Sheet Totals
		361+40 - 29' Lt	361+57 - 103' Lt	
Removal of Bituminous Surfacing	SY	3.45	4	7.45
Aggregate Base Course CI 5	TON	0.71	0.8	1.51
Sidewalk Concrete	SY	3.45	4	7.45
Detectable Warning Panels	SF	26	30	56

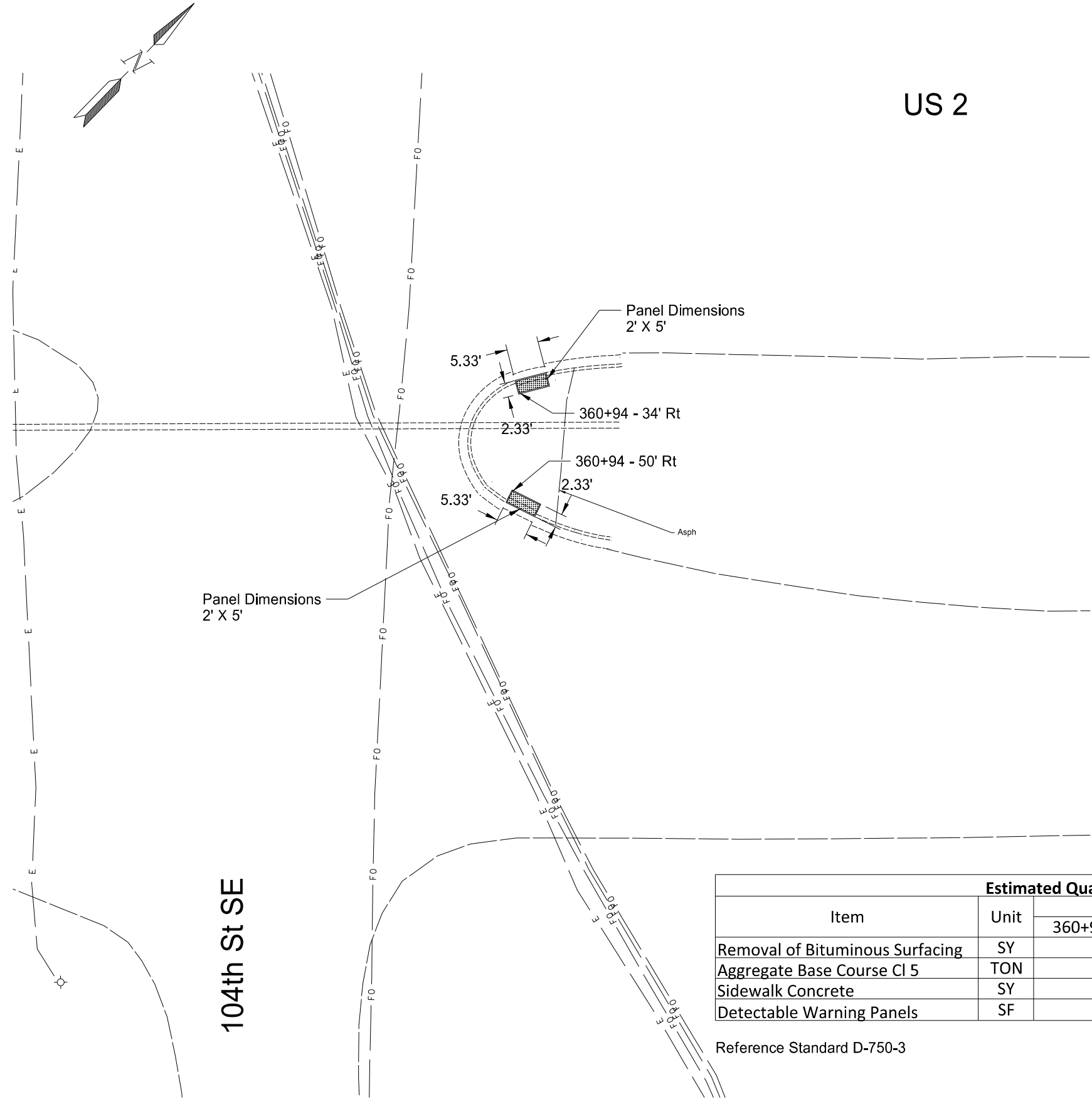
Reference Standard D-750-3

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ADA Curb Ramp Layout

Bridge Replacement

9 Mi West of ND Hwy 41-WB



Estimated Quantities				
Item	Unit	Pleasant Ave		Sheet Totals
		360+94 - 34' Rt	360+94 - 50' Rt	
Removal of Bituminous Surfacing	SY	1.38	1.38	2.76
Aggregate Base Course CI 5	TON	0.35	0.35	0.7
Sidewalk Concrete	SY	1.38	1.38	2.76
Detectable Warning Panels	SF	10	10	20

Reference Standard D-750-3

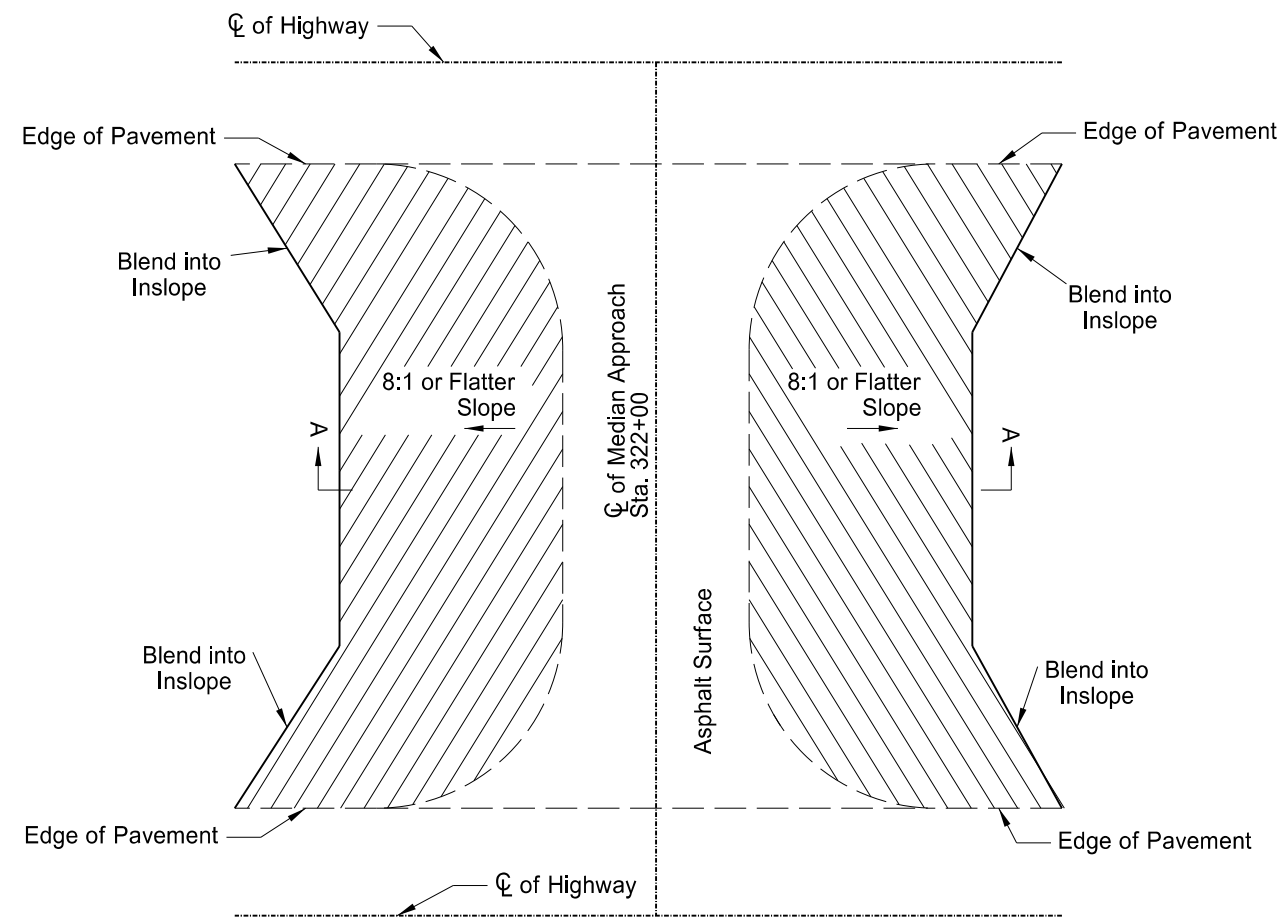
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ADA Curb Ramp Layout

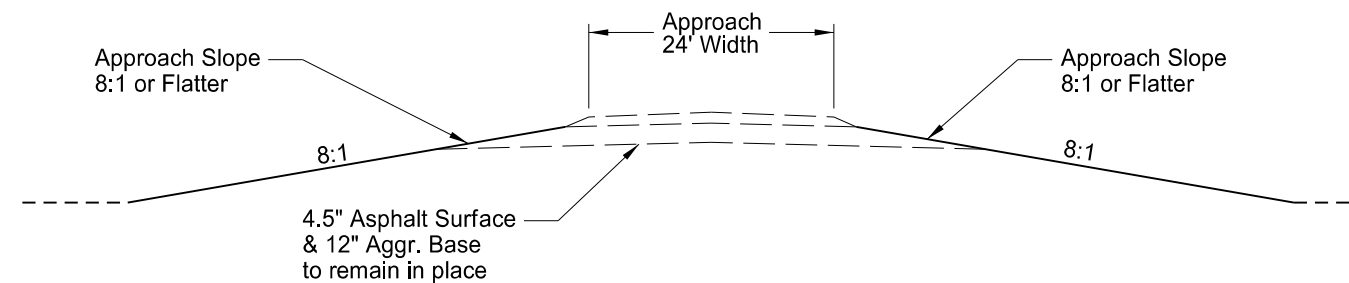
Bridge Replacement

9 Mi West of ND Hwy 41-WB

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	NH-4-(002)118)154	20	5



Approach Slope Detail



SECTION A-A

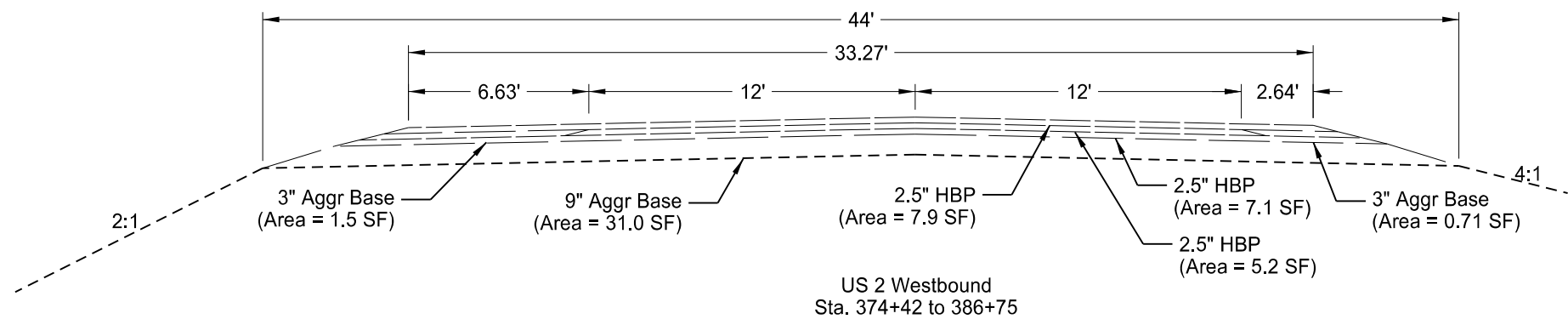
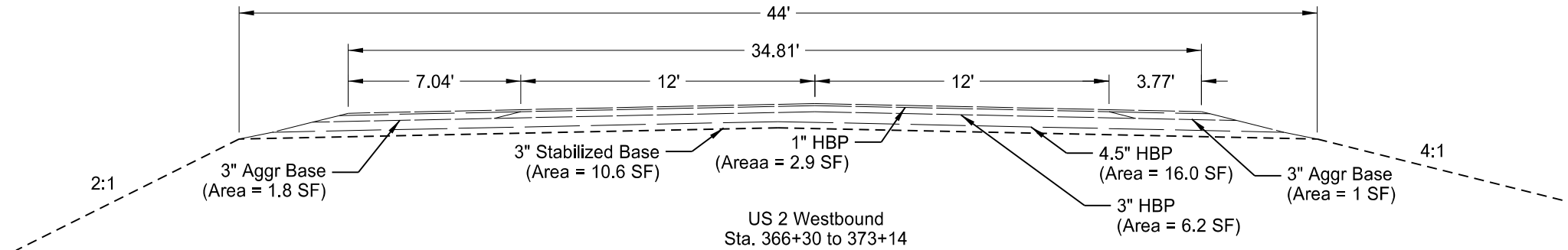
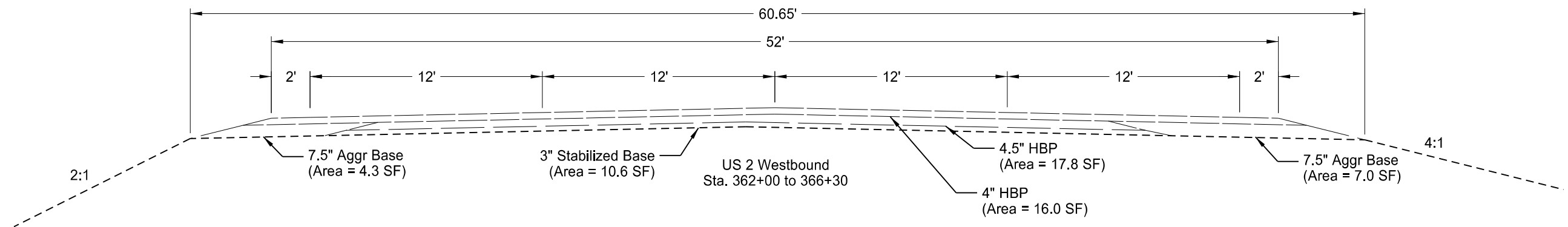
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Median Approach Detail

Bridge Replacement

9 Mi West of ND Hwy 41-WB

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	NH-4-002(118)154	30	1



Note: Existing Typical Sections are based on old plans
and actual dimensions may vary

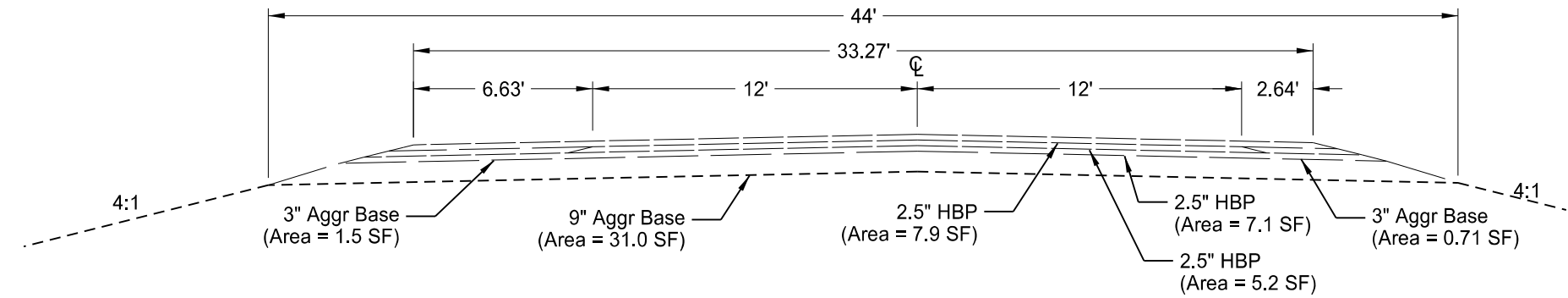
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Existing Typical Sections

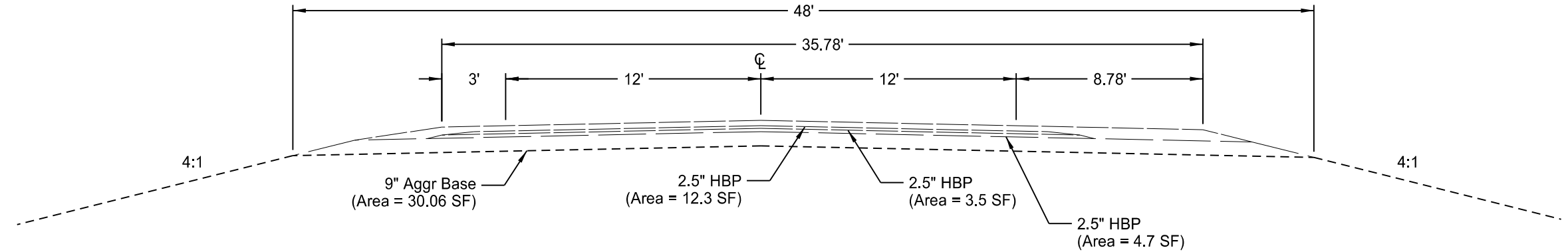
Bridge Replacement

9 Mi West of ND Hwy 41-WB

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	NH-4-002(118)154	30	2



US 2 Westbound
Sta. 386+75 to 415+00



US 2 Eastbound
Sta. 387+00 to 415+00

Note: Existing Typical Sections are based on old plans
and actual dimensions may vary

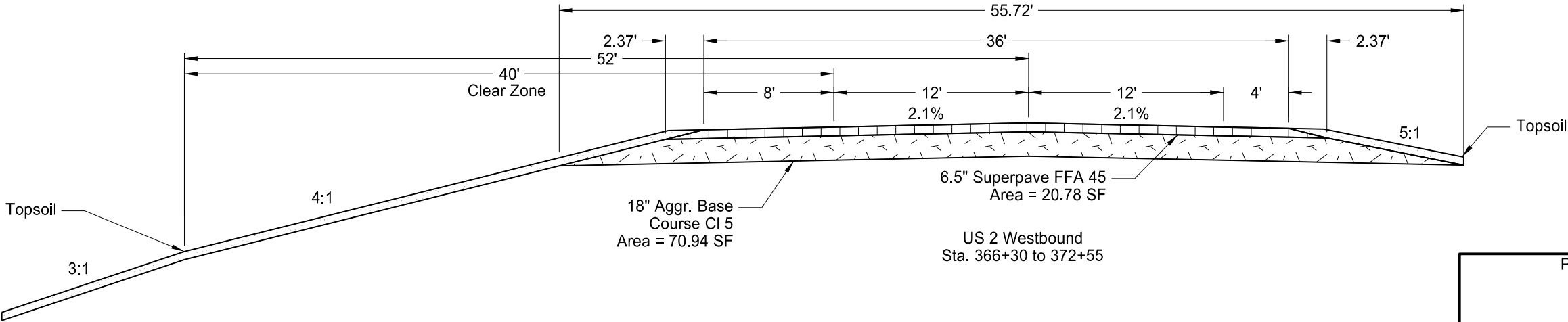
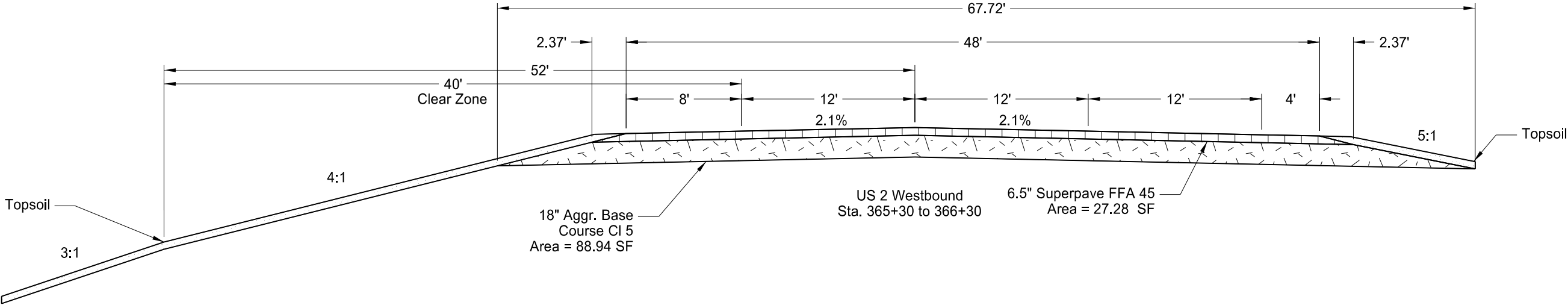
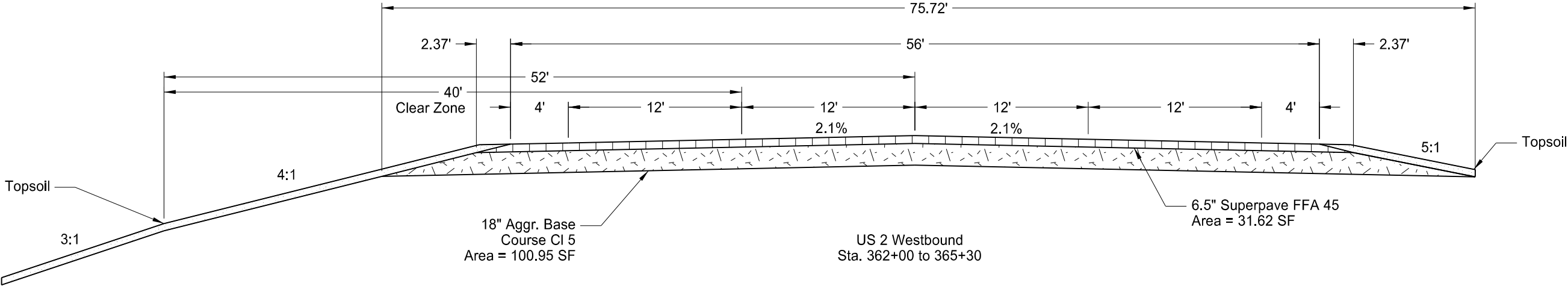
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Existing Typical Sections

Bridge Replacement

9 Mi West of ND Hwy 41-WB

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	NH-4-002(118)154	30	3



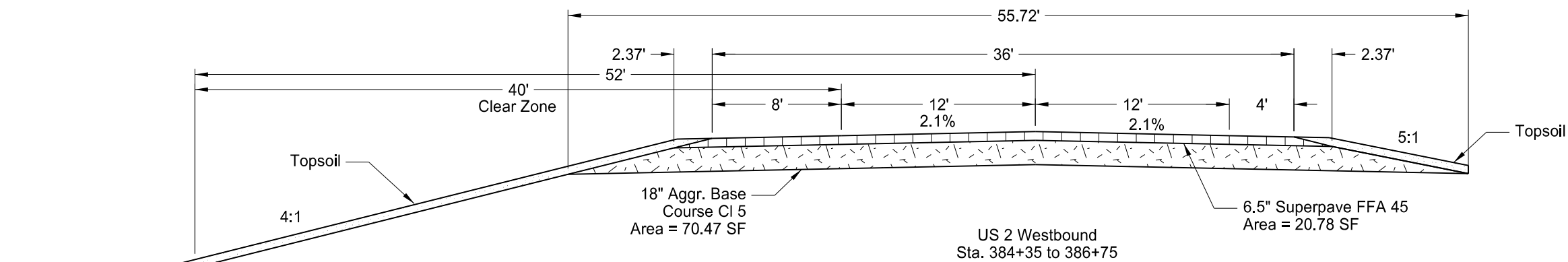
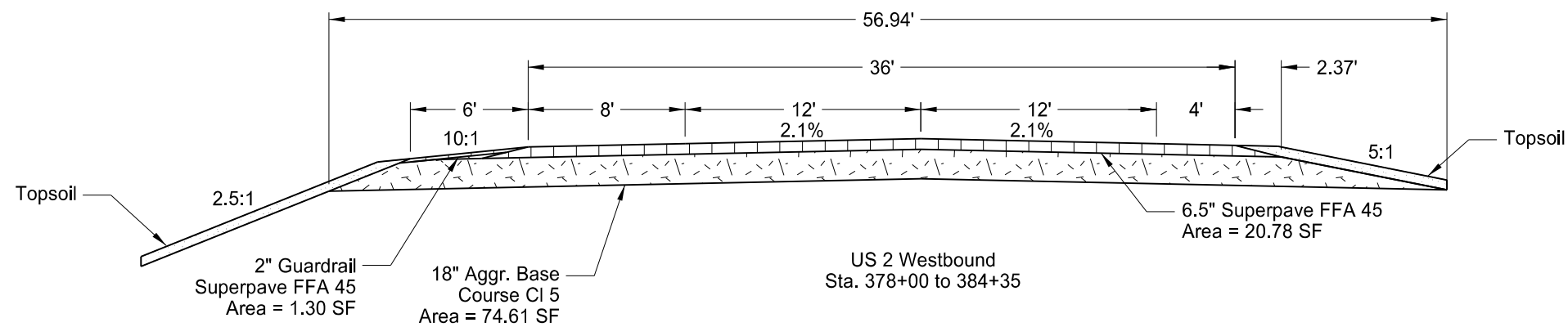
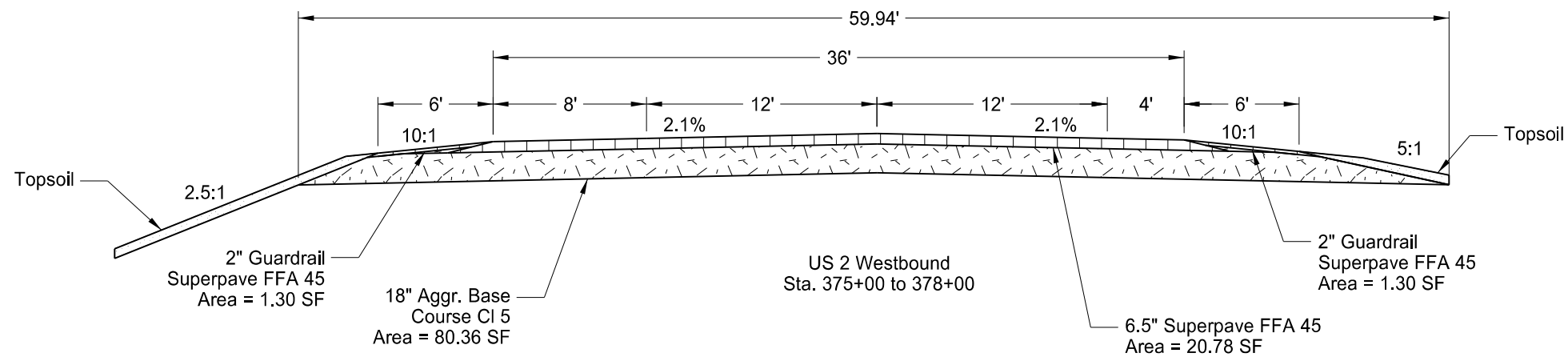
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Proposed Typical Sections

Bridge Replacement

9 Mi West of ND Hwy 41-WB

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	NH-4-002(118)154	30	4



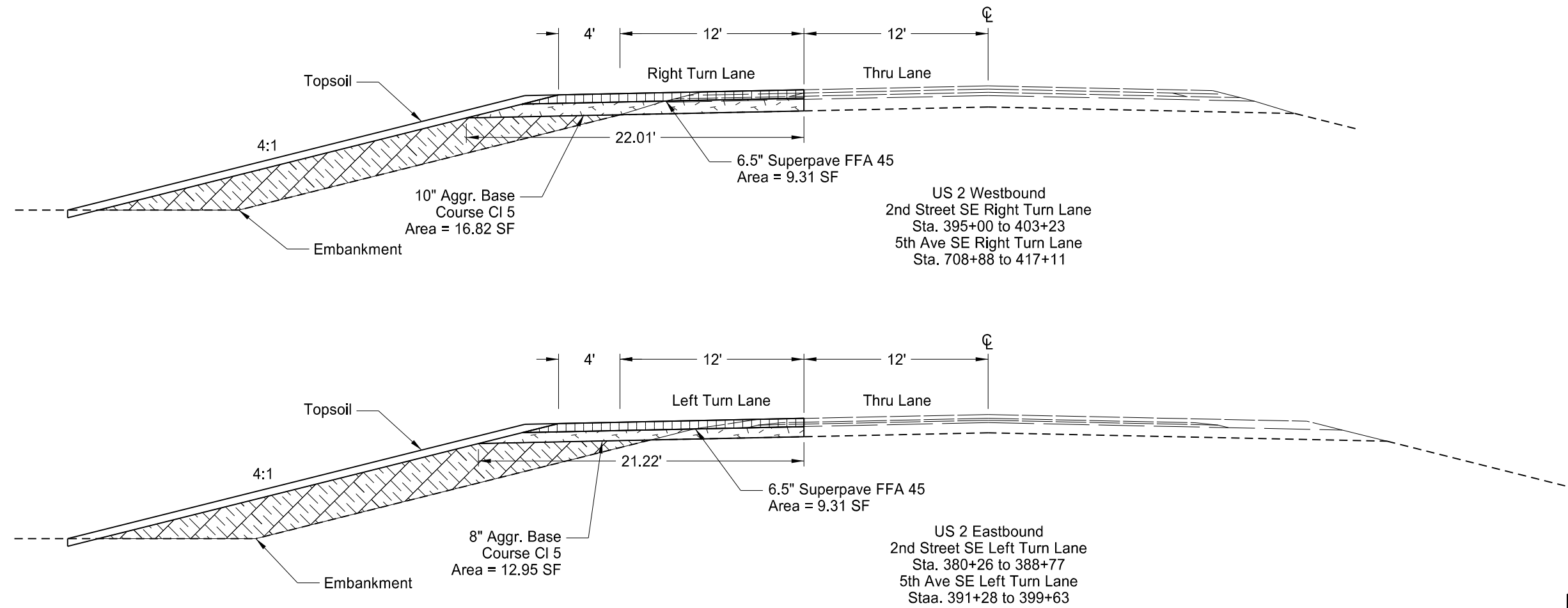
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Proposed Typical Sections

Bridge Replacement

9 Mi West of ND Hwy 41-WB

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	NH-4-002(118)154	30	5

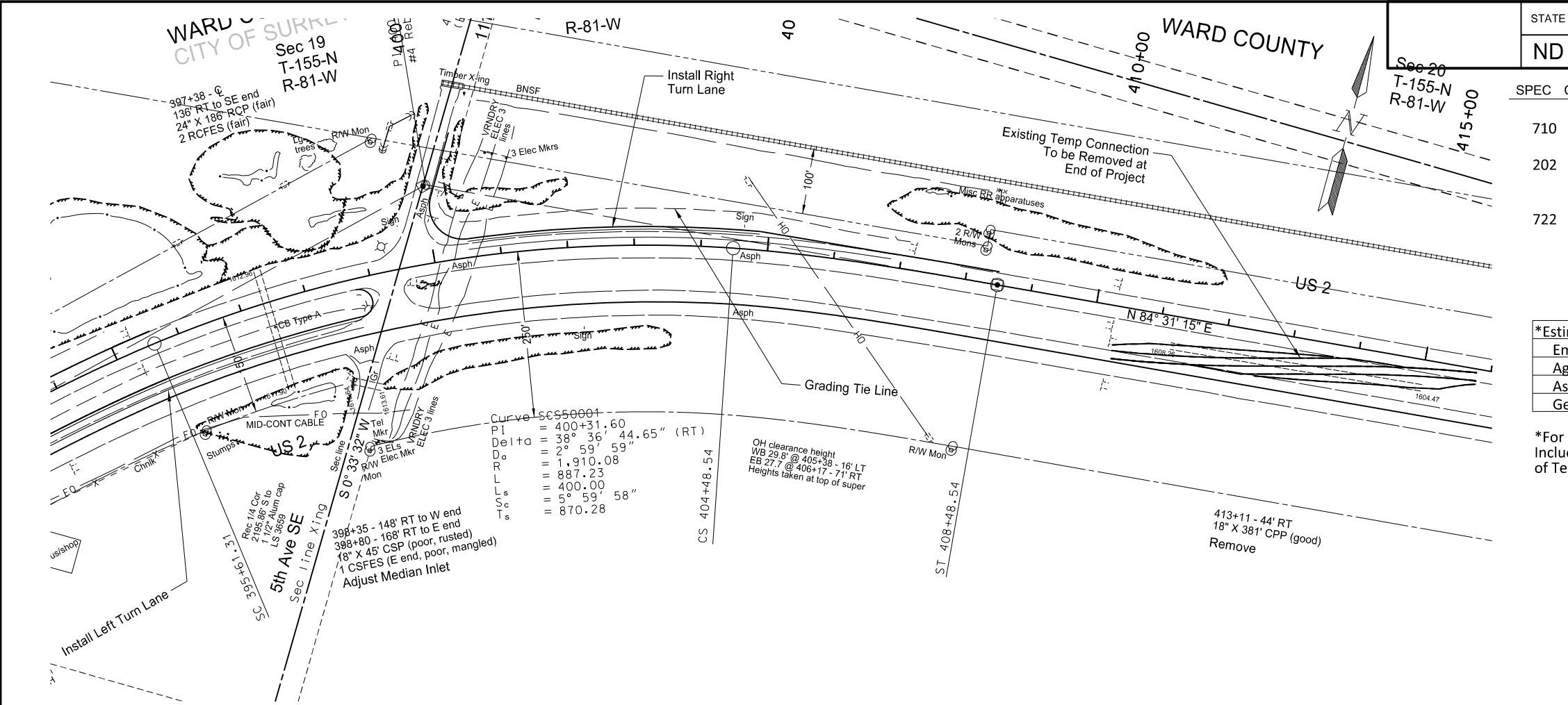


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Proposed Typical Sections

Bridge Replacement

9 Mi West of ND Hwy 41-WB

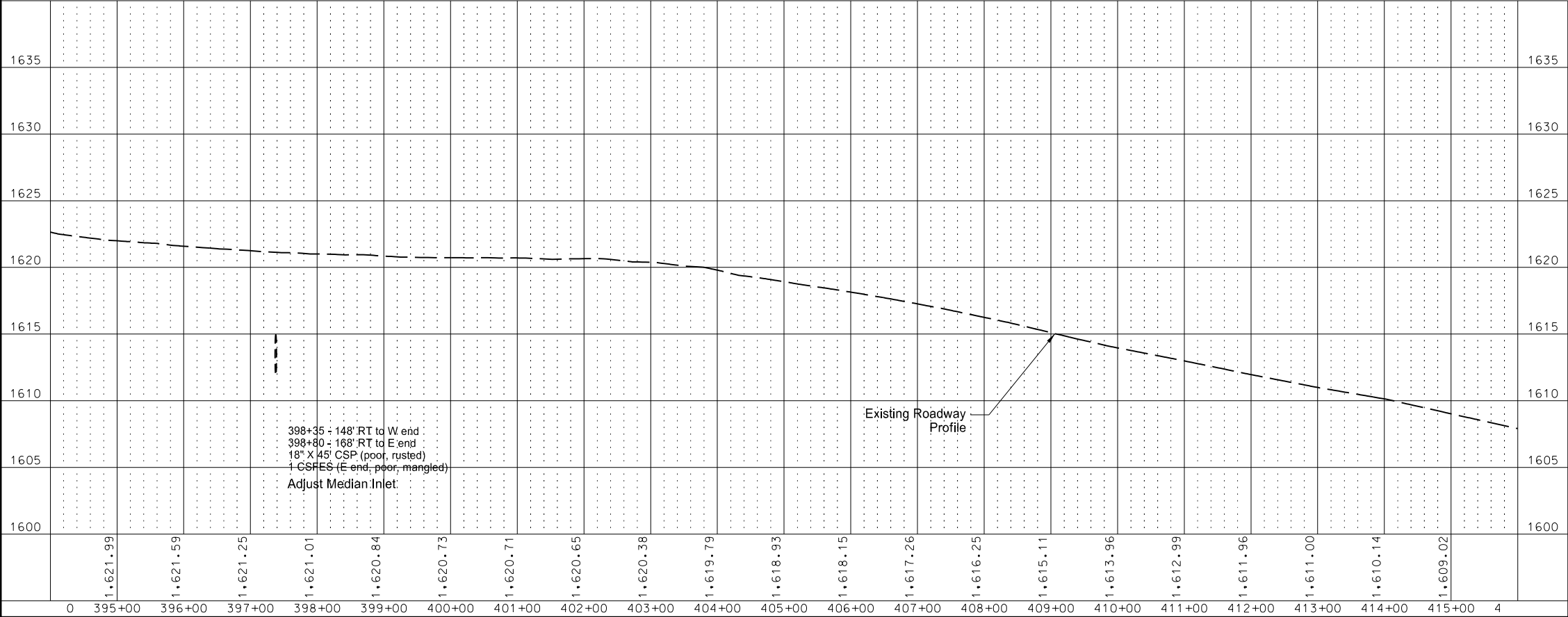


STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	NH-4-002(118)154	60	5

SPEC	CODE	BID ITEM	UNIT	QUANTITY
710	410	REMOVAL OF TEMP CONNECTION	EA	1
202	170	REMOVAL OF CULVERTS-ALL TYPES & SIZES		
	413+11 - Rt		LF	381
722	6160	ADJUST INLET		
	397+38 Rt		EA	1

*Estimated removal quantities for Temp Connection		
Embankment Removal	CY	1000
Aggregate Removal	TON	720
Asphalt Removal	TON	240
Geotextile Fabric-Type R1 Removal	SY	1690

*For informational purposes only.
Include in the price bid for "Removal
of Temp Connection".



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Plan & Profile Sheet

Bridge Replacement

9 MI West of ND Hwy 41-WB

Wetland Impact Table																
Wetland Number	Location	Wetland Type	Wetland Feature	USACE Jurisdictional Wetlands	Wetland Impacts Acre(s)		USFWS Easement Impacts Acre(s)		Wetland Mitigation							
									Mitigation Required			USACE/11990 Bank		11990 Bank		USFWS Bank
					Temp.	Perm.	Temp.	Perm.	EO 11990	USACE	USFWS	Location	Acre(s)	Location	Acre(s)	Location
1	Sec. 19, T155N, R81W	Ditch	Artificial	Y	0.01	0.01										
2a	Sec. 19, T155N, R81W	Ditch	Artificial	N	0.01	0.01										
2b	Sec. 19, T155N, R81W	Basin	Natural	N	0.03	0.01							Vollrath 16/17	0.01		
3a	Sec. 19, T155N, R81W	Ditch	Artificial	N	0.01	0										
3b	Sec. 19, T155N, R81W	Basin	Natural	N	0	0										
3c	Sec. 19, T155N, R81W	Ditch	Artificial	N	0	0										
3d	Sec. 19, T155N, R81W	Basin	Natural	N	0	0										
3e	Sec. 20, T155N, R81W	Ditch	Artificial	N	0	0										
4	Sec. 20, T155N, R81W	Ditch	Artificial	Y	0	0										
5	Sec. 20, T155N, R81W	Ditch	Artificial	Y	0.02	0										
6	Sec. 20, T155N, R81W	Ditch	Artificial	Y	0	0										
Totals					0.08	0.03									0.01	

¹ A wetland Jurisdictional Determination was issued by the USACE on 11/08/2018; NWO-2013-02246-BIS.

Impact Summary Table			
Permanent	Impact Summary	Temporary Impacts and additional information	
		Wetland Type	Total (Acres/Lf)
	Wetland Type	Wetland Type	Total (Acres/Lf)
	Natural/JD	Temporary JD	0.03
	Natural/Non-JD	Non-JD Temporary	0.05
	Artificial/JD	Permanent JD > 0.10	0.00
	Artificial /Non-JD	Permanent OW	0
	Total	Temporary OW	0

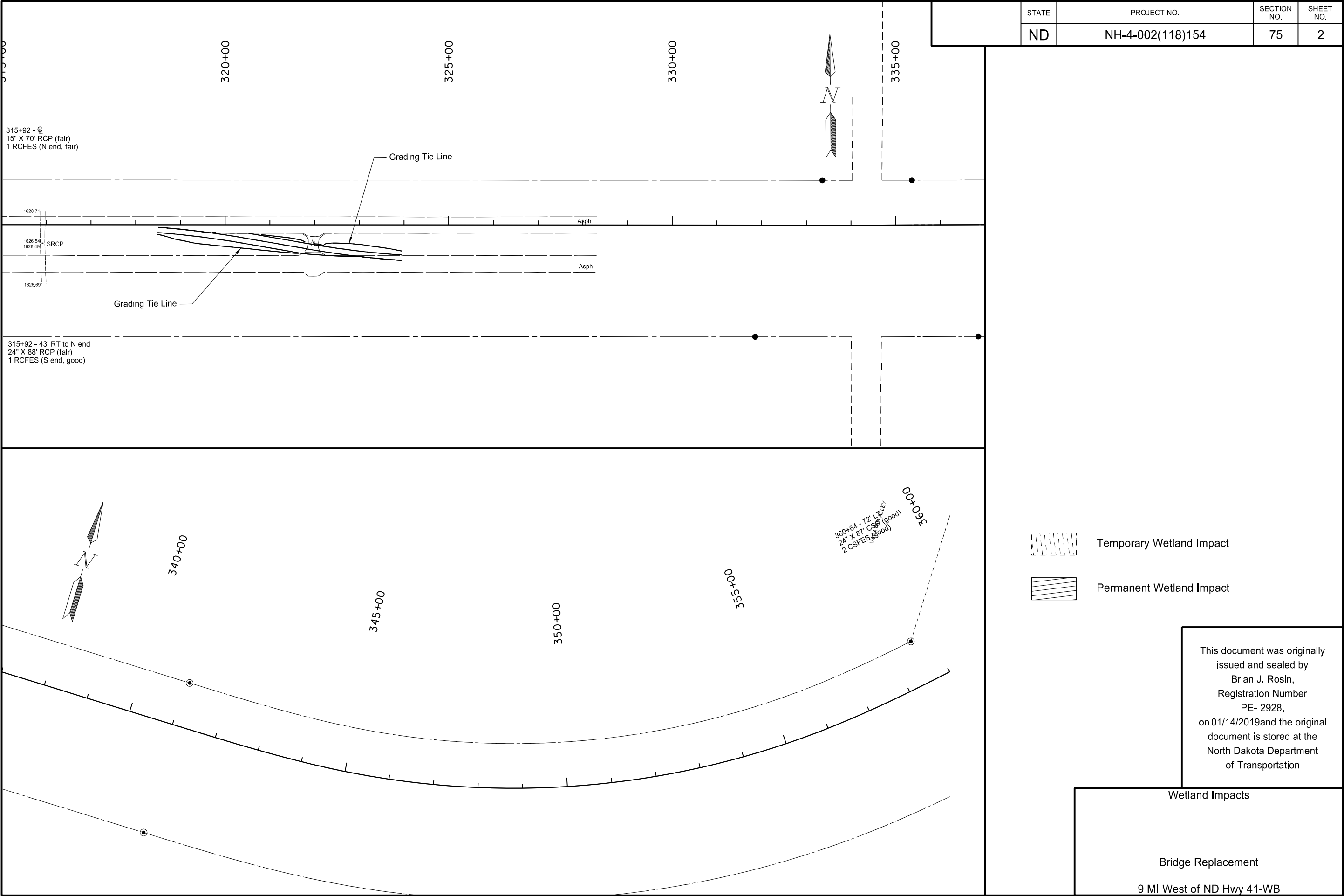
Mitigation Summary Table					
	Location	Onsite Acre(s)	11990 Bank Acre(s)	USACE/11990 Bank Acre(s)	USFWS Bank Acre(s)
USACE Only	Onsite				
EO 11990 Only	Vollrath 16/17		0.01		
USACE/11990	Onsite				
USFWS	Vollrath 15/21 UFWS Easement				
Total		0	0.01	0	0

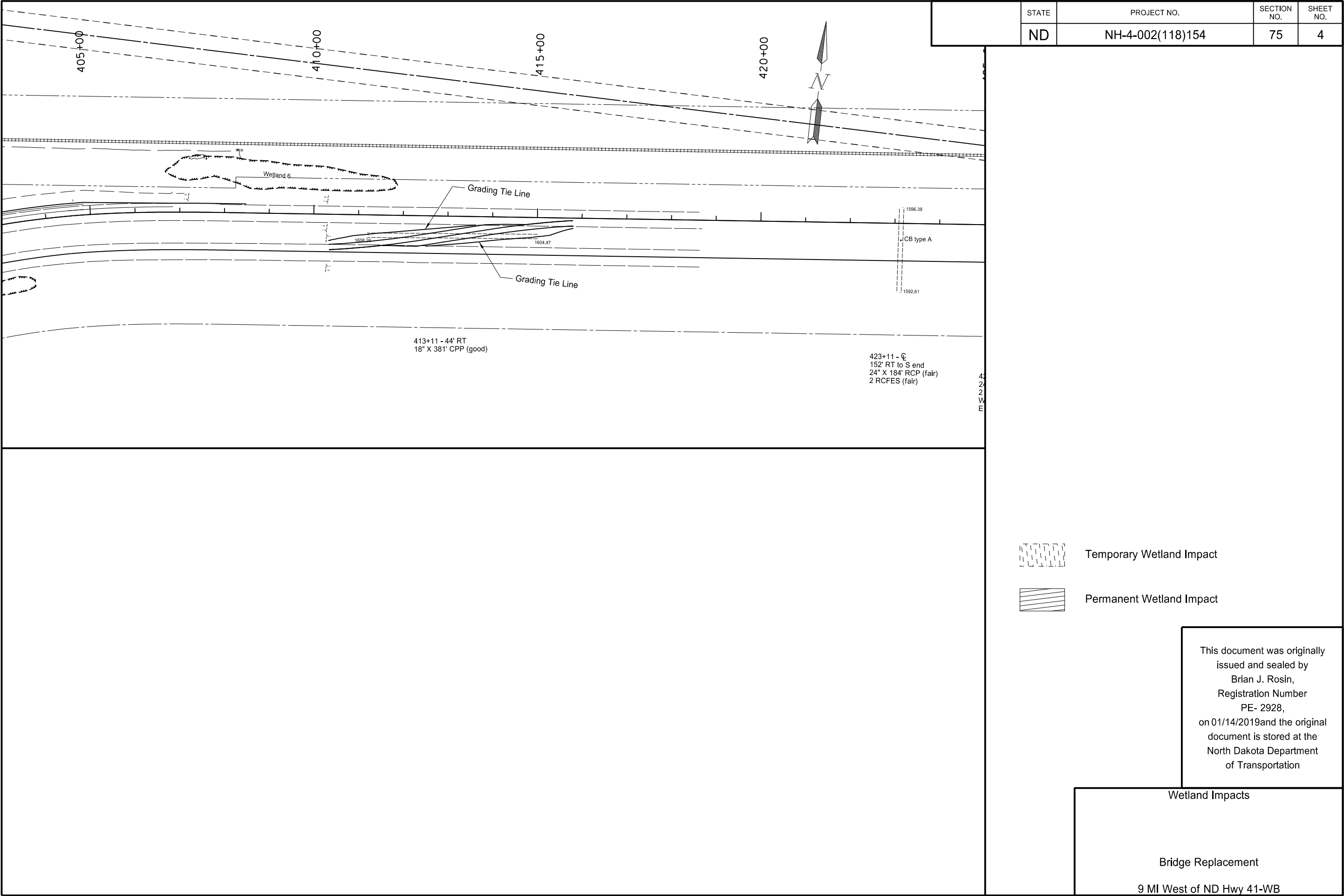
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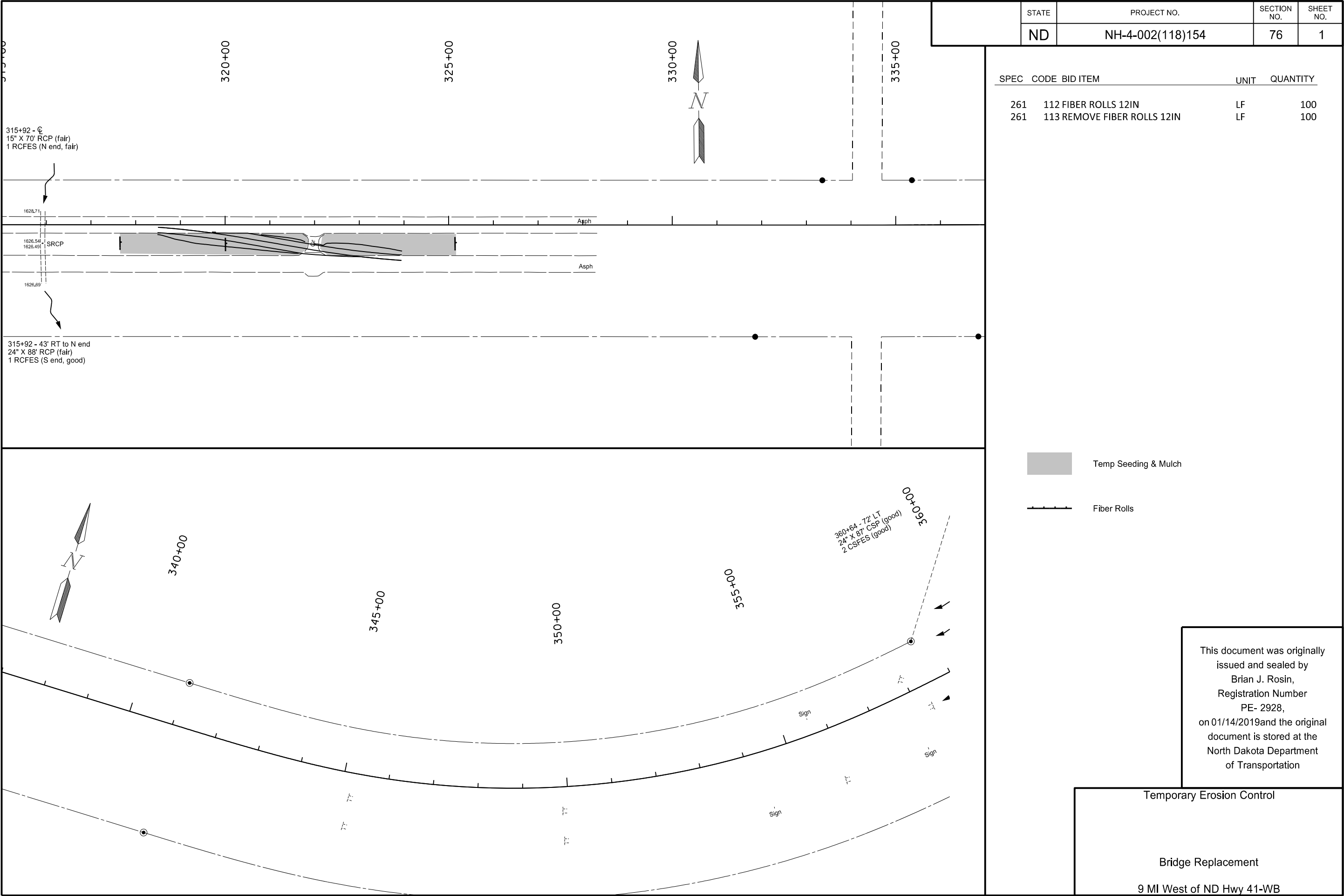
Wetland Impacts

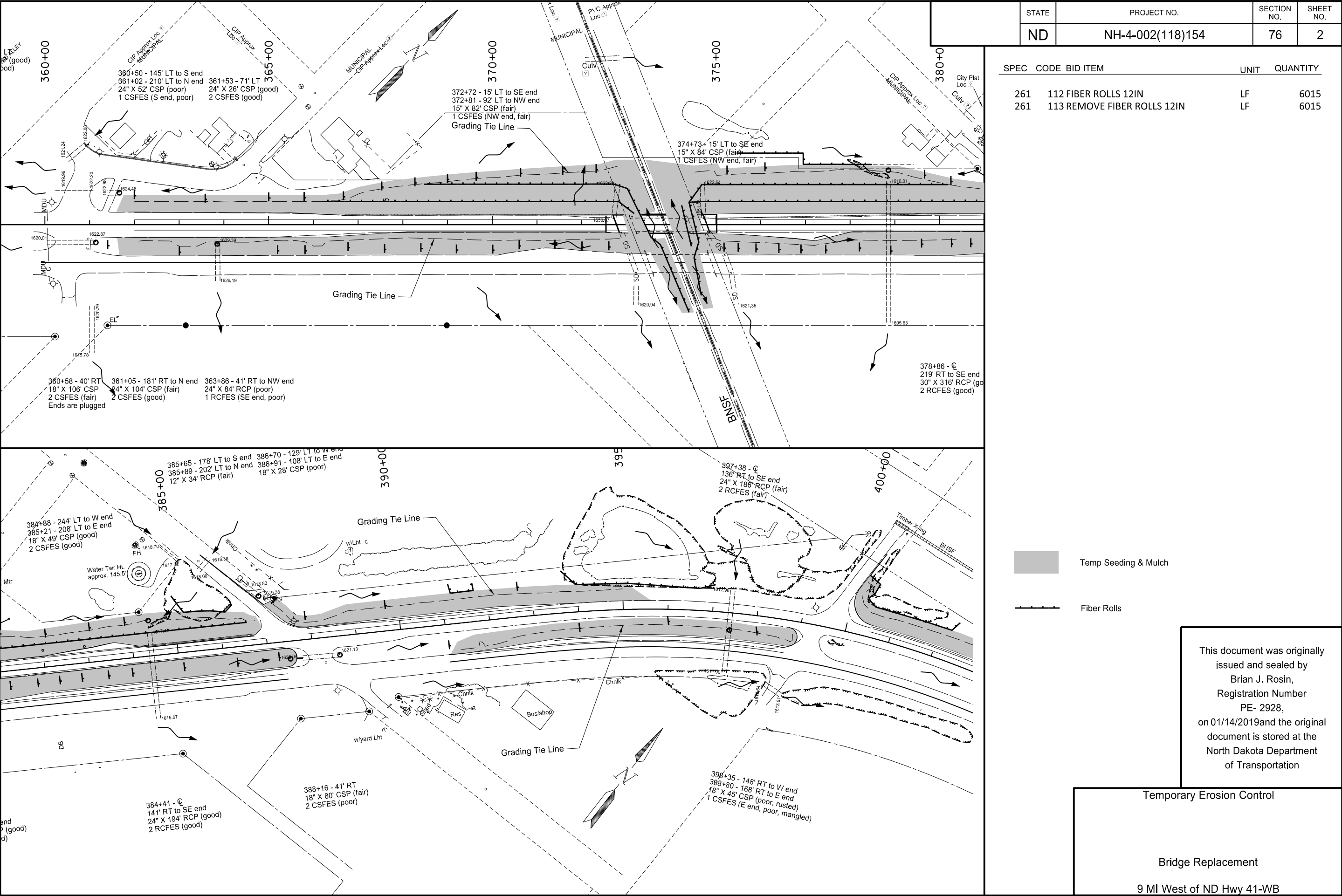
Bridge Replacement

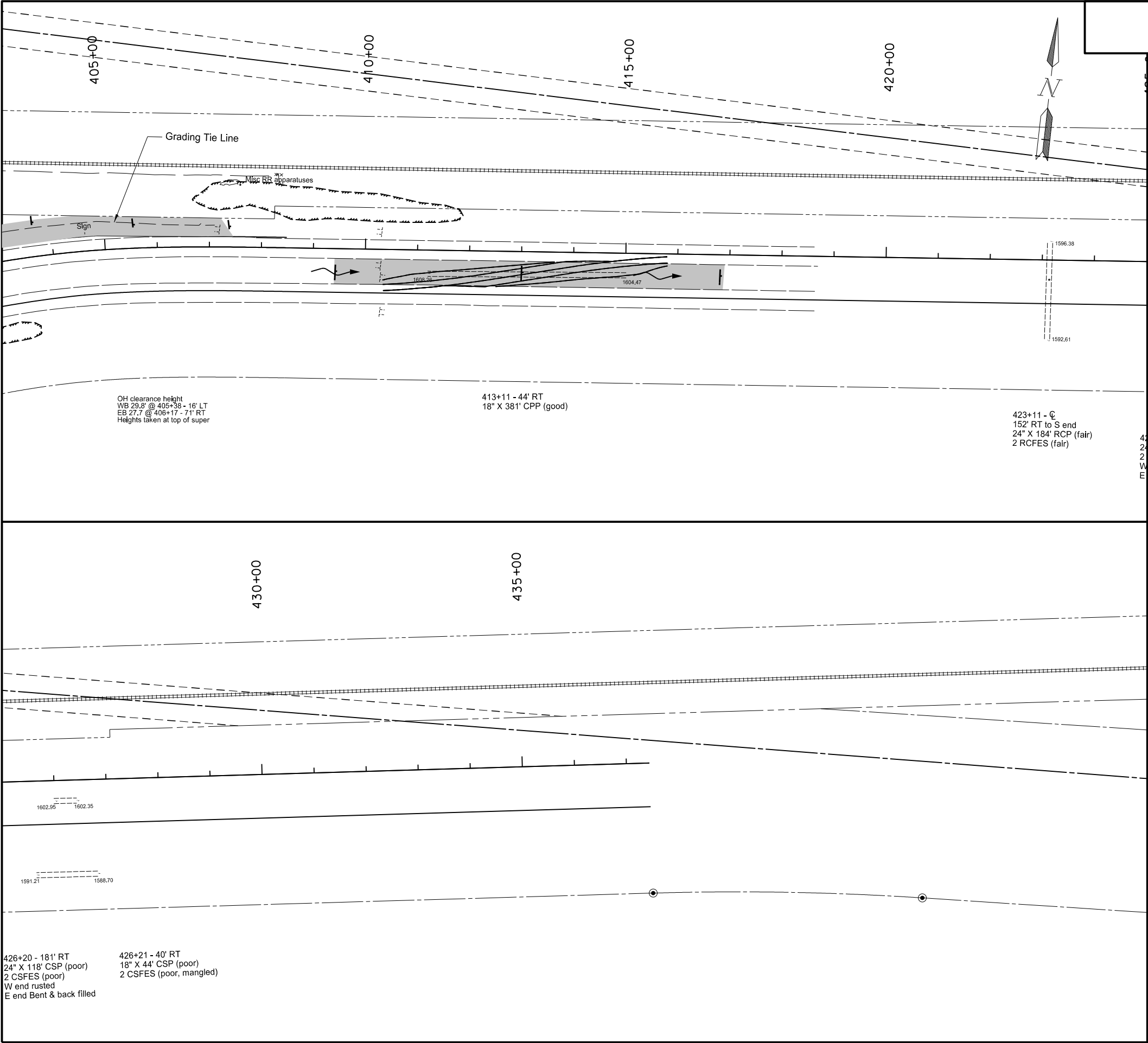
9 MI West of ND Hwy 41-WB











STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	NH-4-002(118)154	76	3

SPEC	CODE	BID ITEM	UNIT	QUANTITY
261	112	FIBER ROLLS 12IN	LF	100
261	113	REMOVE FIBER ROLLS 12IN	LF	100

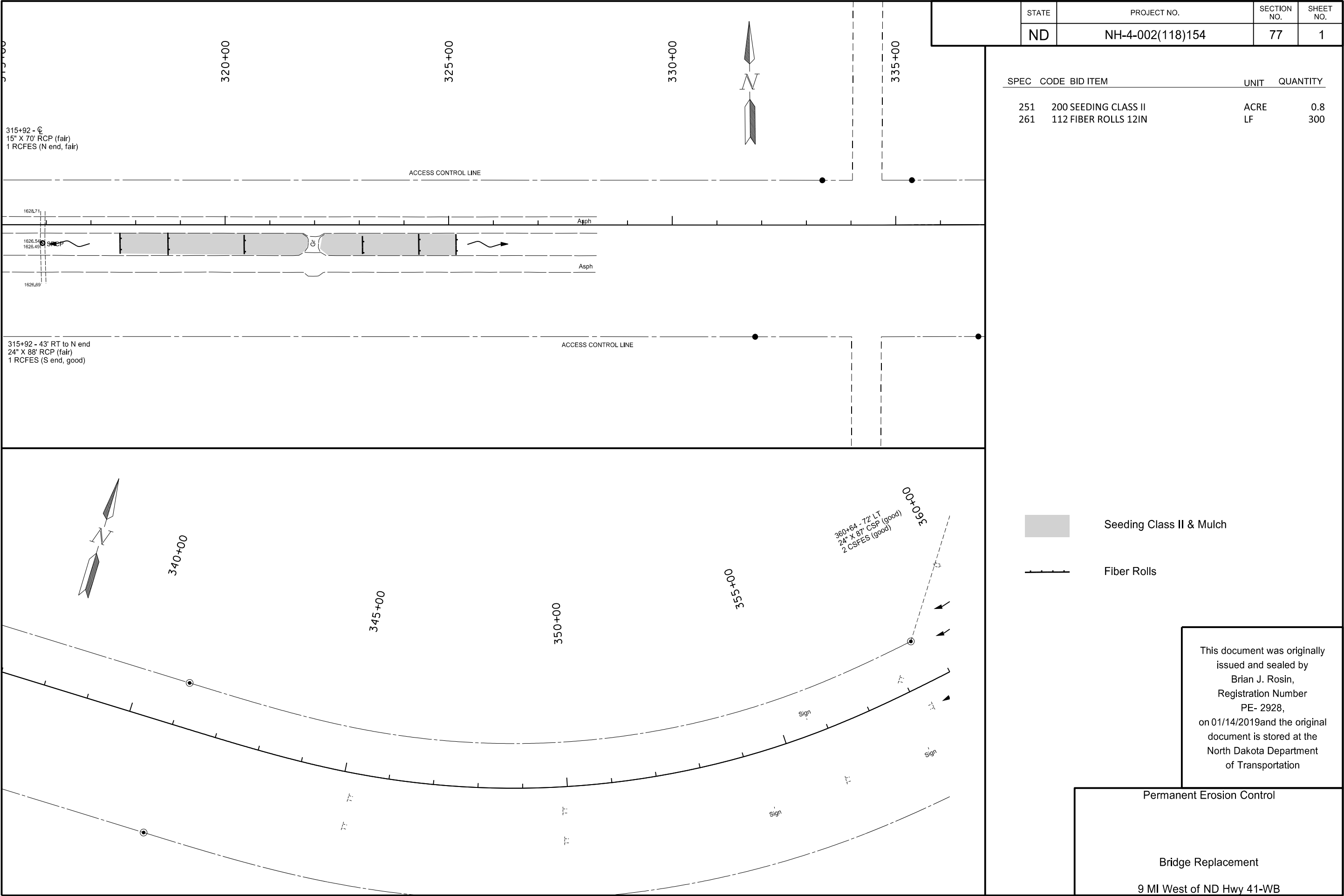
- Temp Seeding & Mulch
- Fiber Rolls

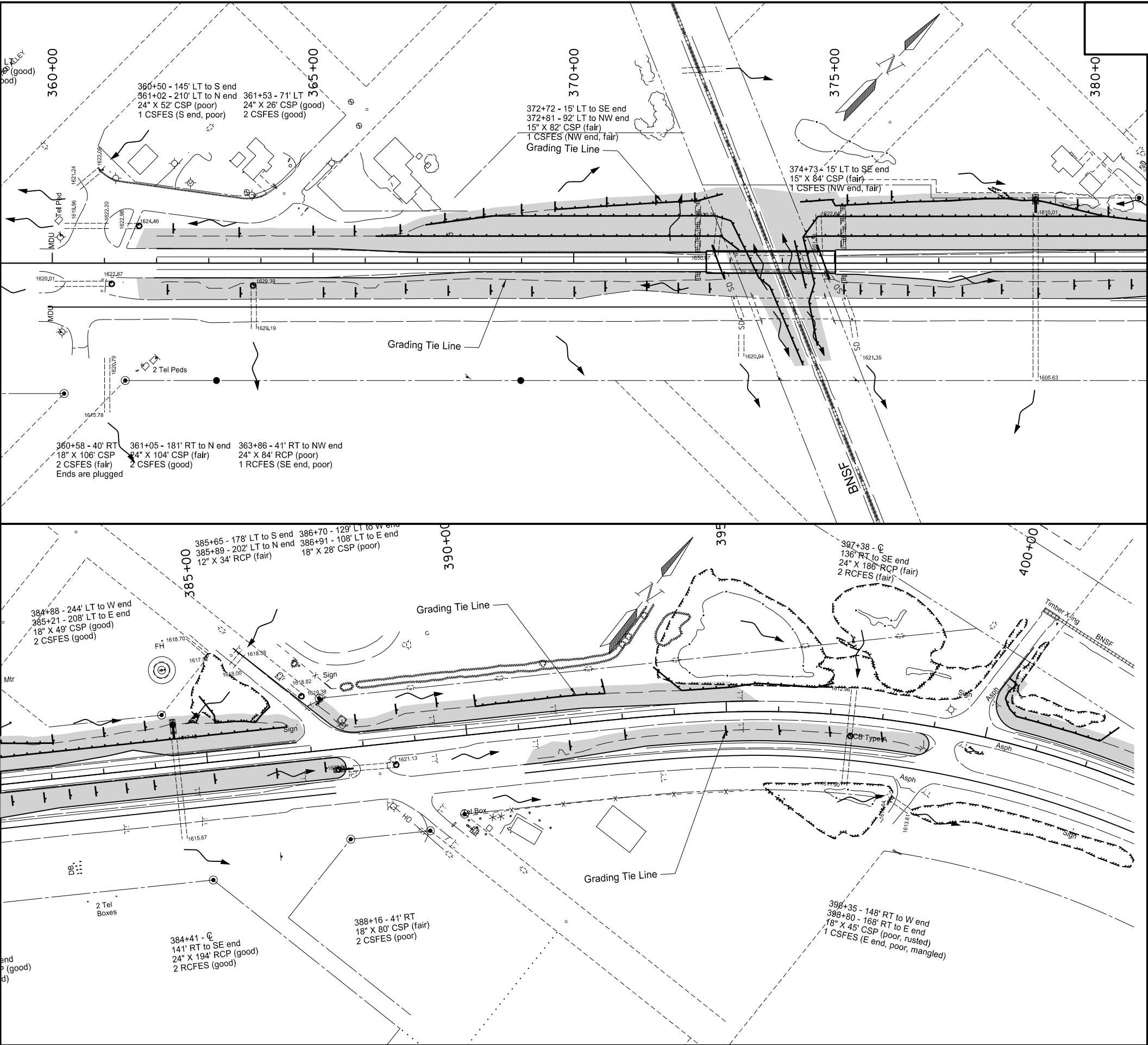
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Temporary Erosion Control

Bridge Replacement





9 MI West of ND Hwy 41-WB





STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	NH-4-002(118)154	77	2

SPEC	CODE	BID ITEM	UNIT	QUANTITY
251		200 SEEDING CLASS II	ACRE	8.75
255		102 ECB TYPE 2	SY	64
255		202 TRM TYPE 2		
		372+37 Lt & Rt	SY	135
		375+17 Lt & Rt	SY	130
261		112 FIBER ROLLS 12IN	LF	6895

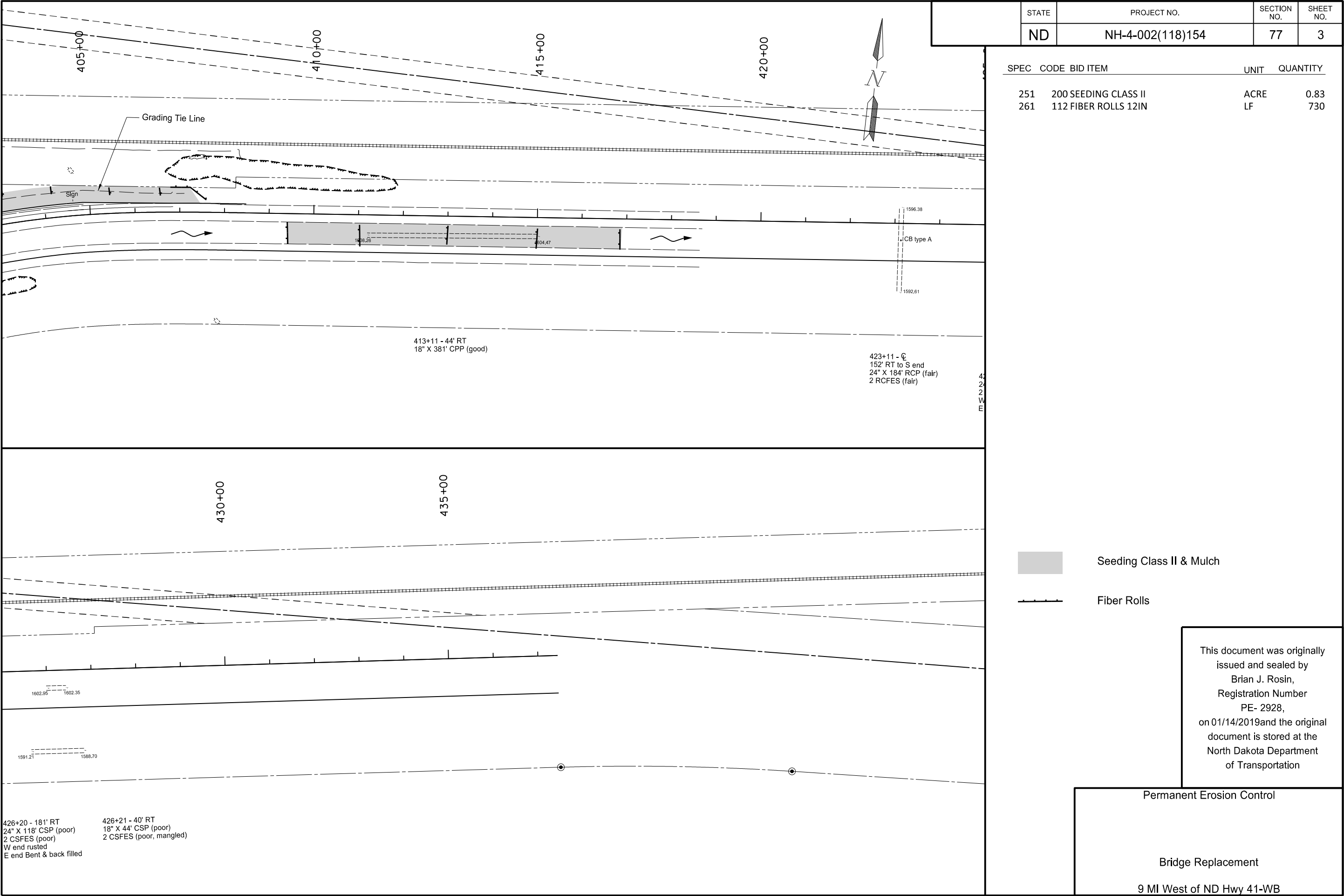
-  Fiber Rolls
-  Seeding Class II & Mulch
-  TRM Type 2
-  ECB Type 2

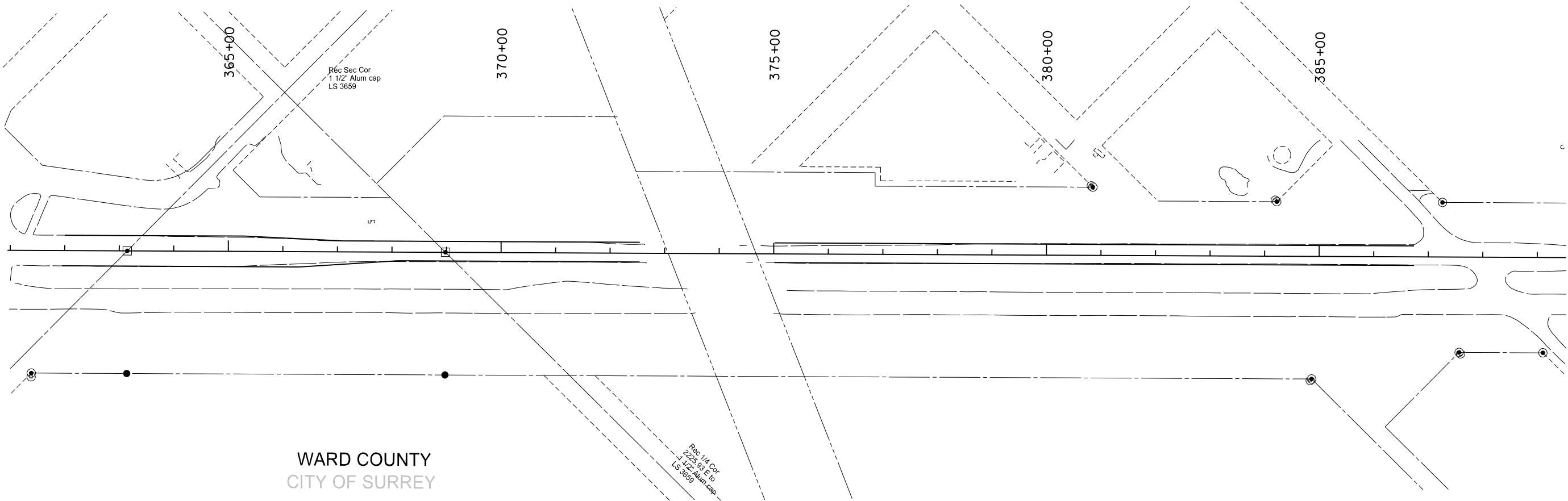
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Permanent Erosion Control

Bridge Replacement

9 MI West of ND Hwy 41-WB





Point	Northing	Easting	Station	Offset	Alignment Monumnet	Iron Pin R/W Monument	R/W Marker (Witness Post)	Iron Pin Reference Monument
9000	1814340.751	449729.8845	361+39.76	225' Rt		X	X	
9001	1814466.409	449851.6205	363+14.72	225' Rt				X
9002	1814309.353	450013.6444	363+14.65	0	X			
9003	1814728.943	450419.2272	368+98.22	0	X			
9004	1814885.499	450257.6254	368+98.22	225' Rt				X
9005	181549.9823	451334.4212	380+84.49	125' Lt		X	X	
9006	1815753.689	451551.2118	384+21.87	100' Lt		X	X	
9007	1816026.673	451363.1708	384+87.09	225' Rt		X	X	
9008	1816185.998	451587.1371	387+57.36	175' Rt		X	X	

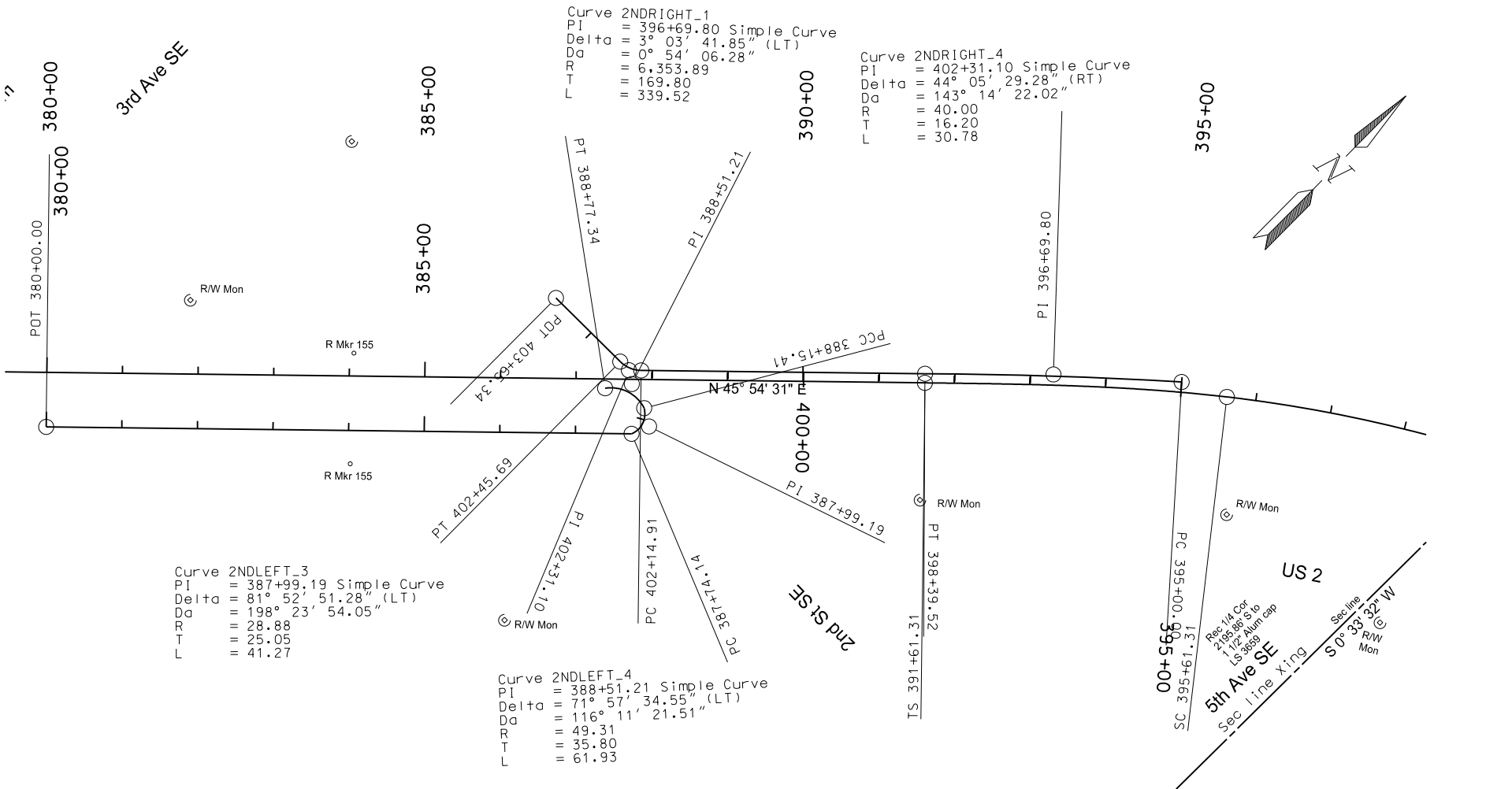
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R/W Markers

Bridge Replacement

9 MI West of ND Hwy 41-WB

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	NH-4-002(118)154	82	2



Feature: Alignment 4 L
DESCRIBE CHAIN 2NDLEFT

642 CUR 2NDLEFT_3 CUR 2NDLEFT_4
Point 642 N 451,134,1398 E 1,815,570,3723 Sta 380+00.00

Course from 642 to PC 2NDLEFT_3 N 45° 54' 30.72" E Dist 774,1399

Curve Data
Curve 2NDLEFT_3
P.I. Station 387+99.19 N 451,695,9498 E 1,816,135,9352
Delta = 81° 52' 51.28" (LT)
Degree = 198° 23' 54.05"
Tangent = 25.0516
Length = 41.2710
Radius = 28.8792
External = 9.3516
Long Chord = 37.8475
Mid. Ord. = 7.0641
P.C. Station 387+74.14 N 451,672,7909 E 1,816,126,3828
P.T. Station 388+15.41 N 451,708,6772 E 1,816,114,3576
C.C. N 451,683,8028 E 1,816,099,6855
Back = N 22° 24' 53.68" E
Ahead = N 59° 27' 57.60" W
Chord Bear = N 18° 31' 31.96" W

Curve Data
Curve 2NDLEFT_4
P.I. Station 388+51.21 N 451,719,8828 E 1,816,080,3554
Delta = 71° 57' 34.55" (LT)
Degree = 116° 11' 21.51"
Tangent = 35.8010
Length = 61.9331
Radius = 49.3124
External = 11.6255
Long Chord = 57.9421
Mid. Ord. = 9.4076
P.C. Station 388+15.41 N 451,708,6772 E 1,816,114,3576
P.T. Station 388+77.34 N 451,691,0225 E 1,816,059,1706
C.C. N 451,661,8425 E 1,816,098,9230
Back = N 71° 45' 36.48" W
Ahead = S 36° 16' 48.97" W
Chord Bear = S 72° 15' 36.25" W

Feature: Alignment 5 L
DESCRIBE CHAIN 2NDRIGHT

CUR 2NDRIGHT_1 CUR 2NDRIGHT_4 Point 644

Curve Data
Curve 2NDRIGHT_1
P.I. Station 396+69.80 N 452,121,4368 E 1,816,467,2210
Delta = 3° 03' 41.85" (LT)
Degree = 0° 54' 06.28"
Tangent = 169,8019
Length = 339,5230
Radius = 6,353,8893
External = 2,2665
Long Chord = 339,4826
Mid. Ord. = 2,2677
P.C. Station 395+00.00 N 452,233,7114 E 1,816,594,6067
P.T. Station 398+39.52 N 452,002,5189 E 1,816,346,0137
C.C. N 447,467,0125 E 1,820,795,8555
Back = S 48° 36' 28.28" W
Ahead = S 45° 32' 46.43" W
Chord Bear = S 47° 04' 37.36" W
Course from PT 2NDRIGHT_1 to PC 2NDRIGHT_4 S 45° 54' 30.72" W Dist 375,3822

Curve Data
Curve 2NDRIGHT_4
P.I. Station 402+31.10 N 451,730,0550 E 1,816,064,7690
Delta = 44° 05' 29.28" (RT)
Degree = 143° 14' 22.02"
Tangent = 16,1982
Length = 30,7817
Radius = 40,0000
External = 3.1553
Long Chord = 30.0277
Mid. Ord. = 2,9246
P.C. Station 402+14.91 N 451,741,3258 E 1,816,076,4030
P.T. Station 402+45.69 N 451,730,0550 E 1,816,048,5708
C.C. N 451,770,0550 E 1,816,048,5708
Back = S 45° 54' 30.72" W
Ahead = Due West
Chord Bear = S 67° 57' 15.36" W
Course from PT 2NDRIGHT_4 to 644 Due West Dist 119,6515
Point 644 N 451,730,0550 E 1,815,928,9193 Sta 403+65.34

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Survey Data

Bridge Replacement

9 MI West of ND Hwy 41-WB

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	NH-4-002(118)154	82	3

Feature:Alignment 7 L
DESCRIBE CHAIN 5THRIGHT

Point 649 CUR 5THRIGHT_3 CUR 5THRIGHT_4 CUR 5THRIGHT_5 Point 650
Point 649 N 452,688,6931 E 1,817,796,2655 Sta 408+00.00
Course from 649 to PC 5THRIGHT_3 S 84° 07' 30.72" W Dist 115,1571

Curve Data

Curve 5THRIGHT_3
P.I. Station 410+33.99 N 452,665,2100 E 1,817,563,5570
Delta = 4° 59' 50.48" (LT)
Degree = 2° 08' 14.23"
Tangent = 118.8365
Length = 237.5222
Radius = 2,723.2447
External = 2.5916
Long Chord = 237.4469
Mid. Ord. = 2.5892
P.C. Station 409+15.16 N 452,677,9061 E 1,817,681,7133
P.T. Station 411+52.68 N 452,642,2695 E 1,817,446,9558
C.C. N 449,970,2479 E 1,817,972,6575
Back =S 83° 52' 01.08" W
Ahead =S 78° 52' 10.60" W
Chord Bear =S 81° 22' 05.84" W

Curve Data

Curve 5THRIGHT_4
P.I. Station 413+61.83 N 452,600,6530 E 1,817,241,9886
Delta = 12° 25' 15.00" (LT)
Degree = 2° 58' 51.79"
Tangent = 209.1495
Length = 416.6594
Radius = 1,921,9989
External = 11.3462
Long Chord = 415.8440
Mid. Ord. = 11.2796
P.C. Station 411+52.68 N 452,642,2695 E 1,817,446,9558
P.T. Station 415+69.34 N 452,515,9241 E 1,817,050,7701
C.C. N 450,758,7036 E 1,817,829,3944
Back =S 78° 31' 21.73" W
Ahead =S 66° 06' 06.73" W
Chord Bear =S 72° 18' 44.23" W

Curve Data

Curve 5THRIGHT_5
P.I. Station 416+38.50 N 452,487,9069 E 1,816,987,5401
Delta = 113° 53' 53.27" (RT)
Degree = 127° 19' 26.24"
Tangent = 69.1592
Length = 89.4554
Radius = 45.0000
External = 37.5106
Long Chord = 75.4367
Mid. Ord. = 20.4577
P.C. Station 415+69.34 N 452,515,9241 E 1,817,050,7701
P.T. Station 416+58.79 N 452,557,0661 E 1,816,987,5401
C.C. N 452,557,0661 E 1,817,032,5401
Back =S 66° 06' 06.73" W
Ahead =Due North
Chord Bear =N 56° 56' 56.63" W
Course from PT 5THRIGHT_5 to 650 Due North Dist 127,2409
Point 650 N 452,684,3070 E 1,816,987,5401 Sta 417+66.03

Curve Data

Curve 5THLEFT_3
P.I. Station 392+88.80 N 452,030,8606 E 1,816,496,0594
Delta = 1° 18' 55.24" (RT)
Degree = 0° 57' 21.47"
Tangent = 68.7997
Length = 137.5934
Radius = 5,993.5076
External = 0.3949
Long Chord = 137.5903
Mid. Ord. = 0.3948
P.C. Station 392+20.00 N 451,983,0229 E 1,816,446,6128
P.T. Station 393+57.59 N 452,077,5506 E 1,816,546,5910
C.C. N 447,675,4731 E 1,820,614,0039
Back =N 45° 56' 50.90" E
Ahead =N 47° 15' 46.14" E
Chord Bear =N 46° 36' 18.52" E

Curve Data

Curve 5THLEFT_4
P.I. Station 394+55.78 N 452,144,3445 E 1,816,618,5628
Delta = 4° 29' 34.16" (RT)
Degree = 2° 17' 20.34"
Tangent = 98.1905
Length = 196.2803
Radius = 2,503.1106
External = 1.9251
Long Chord = 196.2300
Mid. Ord. = 1.9237
P.C. Station 393+57.59 N 452,077,5506 E 1,816,546,5910
P.T. Station 395+53.87 N 452,205,2953 E 1,816,695,5457
C.C. N 450,242,8164 E 1,818,249,3279
Back =N 47° 08' 13.00" E
Ahead =N 51° 37' 47.16" E
Chord Bear =N 49° 23' 00.08" E

Curve Data

Curve 5THLEFT_5
P.I. Station 397+04.26 N 452,296,8392 E 1,816,814,8540
Delta = 8° 56' 54.00" (RT)
Degree = 2° 58' 52.56"
Tangent = 150.3820
Length = 300.1525
Radius = 1,921,8627
External = 5.8746
Long Chord = 299.8475
Mid. Ord. = 5.8967
P.C. Station 395+53.87 N 452,205,2953 E 1,816,695,5457
P.T. Station 398+54.03 N 452,368,7114 E 1,816,946,9492
C.C. N 450,680,5514 E 1,817,865,4655
Back =N 52° 30' 04.88" E
Ahead =N 61° 26' 58.88" E
Chord Bear =N 56° 58' 31.88" E

Curve Data

Curve 5THLEFT_6
P.I. Station 398+97.19 N 452,385,6838 E 1,816,986,6362
Delta = 100° 50' 33.15" (LT)
Degree = 160° 34' 35.19"
Tangent = 43.1639
Length = 62.8003
Radius = 35.6813
External = 20.3212
Long Chord = 55.0027
Mid. Ord. = 12.9474
P.C. Station 398+54.03 N 452,368,7114 E 1,816,946,9492
P.T. Station 399+16.83 N 452,421,4696 E 1,816,962,5012
C.C. N 452,401,5185 E 1,816,932,9190
Back =N 66° 50' 44.29" E
Ahead =N 33° 59' 48.87" W
Chord Bear =N 16° 25' 27.71" E

Curve Data

Curve 5THLEFT_7
P.I. Station 399+44.09 N 452,437,7762 E 1,816,940,6522
Delta = 76° 20' 56.95" (LT)
Degree = 165° 13' 37.86"
Tangent = 27.2632
Length = 46.2086
Radius = 34.6770
External = 9.4339
Long Chord = 42.8649
Mid. Ord. = 7.4163
P.C. Station 399+16.83 N 452,421,4696 E 1,816,962,5012
P.T. Station 399+63.04 N 452,420,3928 E 1,816,919,6498
C.C. N 452,393,6792 E 1,816,941,7603
Back =N 53° 15' 53.62" W
Ahead =S 50° 23' 09.43" W
Chord Bear =S 88° 33' 37.91" W

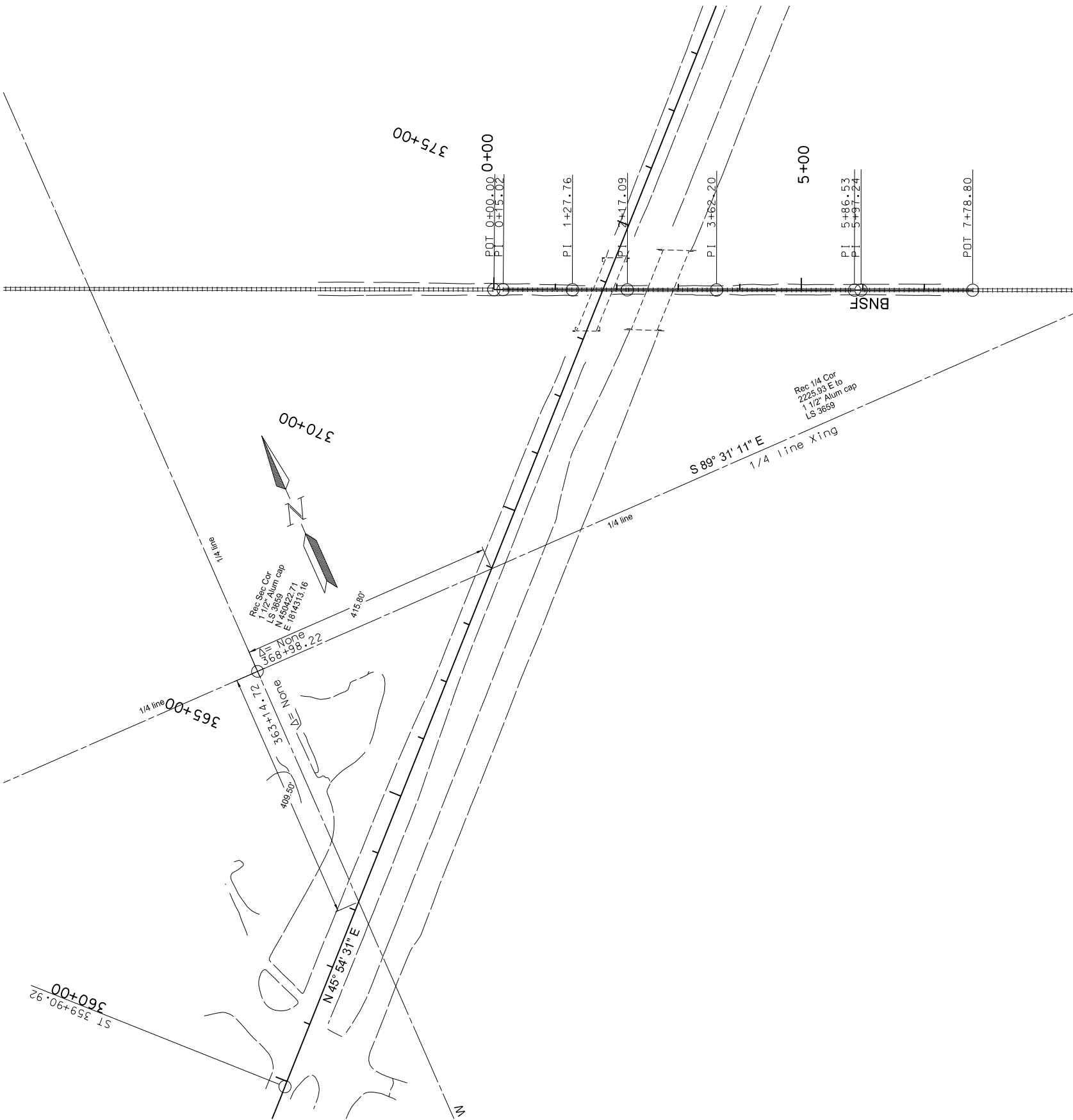
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Survey Data

Bridge Replacement

9 MI West of ND Hwy 41-WB

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	NH-4-002(118)154	82	4



Feature: Alignment 6 L
Chain RR_EXIST contains:
Point 667 Point 668 Point 669 Point 670 Point 671 Point 672 Point 673 Point 674

Point 667	N	450,832.1041 E	1,814,918.2451 Sta	0+00.00
Course from 667 to 668 S 65° 21' 25.64" E Dist 15.0249 15.0249				
Point 668	N	450,825.8393 E	1,814,931.9016 Sta	0+15.02
Course from 668 to 669 S 65° 45' 40.66" E Dist 112.7398 112.7398				
Point 669	N	450,779.5552 E	1,815,034.7026 Sta	1+27.76
Course from 669 to 670 S 65° 44' 40.78" E Dist 89.3237 89.3237				
Point 670	N	450,742.8607 E	1,815,116.1411 Sta	2+17.09
Course from 670 to 671 S 65° 46' 06.10" E Dist 145.1105 145.1105				
Point 671	N	450,683.3035 E	1,815,248.4664 Sta	3+62.20
Course from 671 to 672 S 65° 46' 32.99" E Dist 224.3265 224.3265				
Point 672	N	450,591.2606 E	1,815,453.0403 Sta	5+86.53
Course from 672 to 673 S 65° 48' 46.93" E Dist 10.7111 10.7111				
Point 673	N	450,586.8721 E	1,815,462.8111 Sta	5+97.24
Course from 673 to 674 S 65° 46' 25.29" E Dist 181.5608 181.5608				
Point 674	N	450,512.3701 E	1,815,628.3822 Sta	7+78.80

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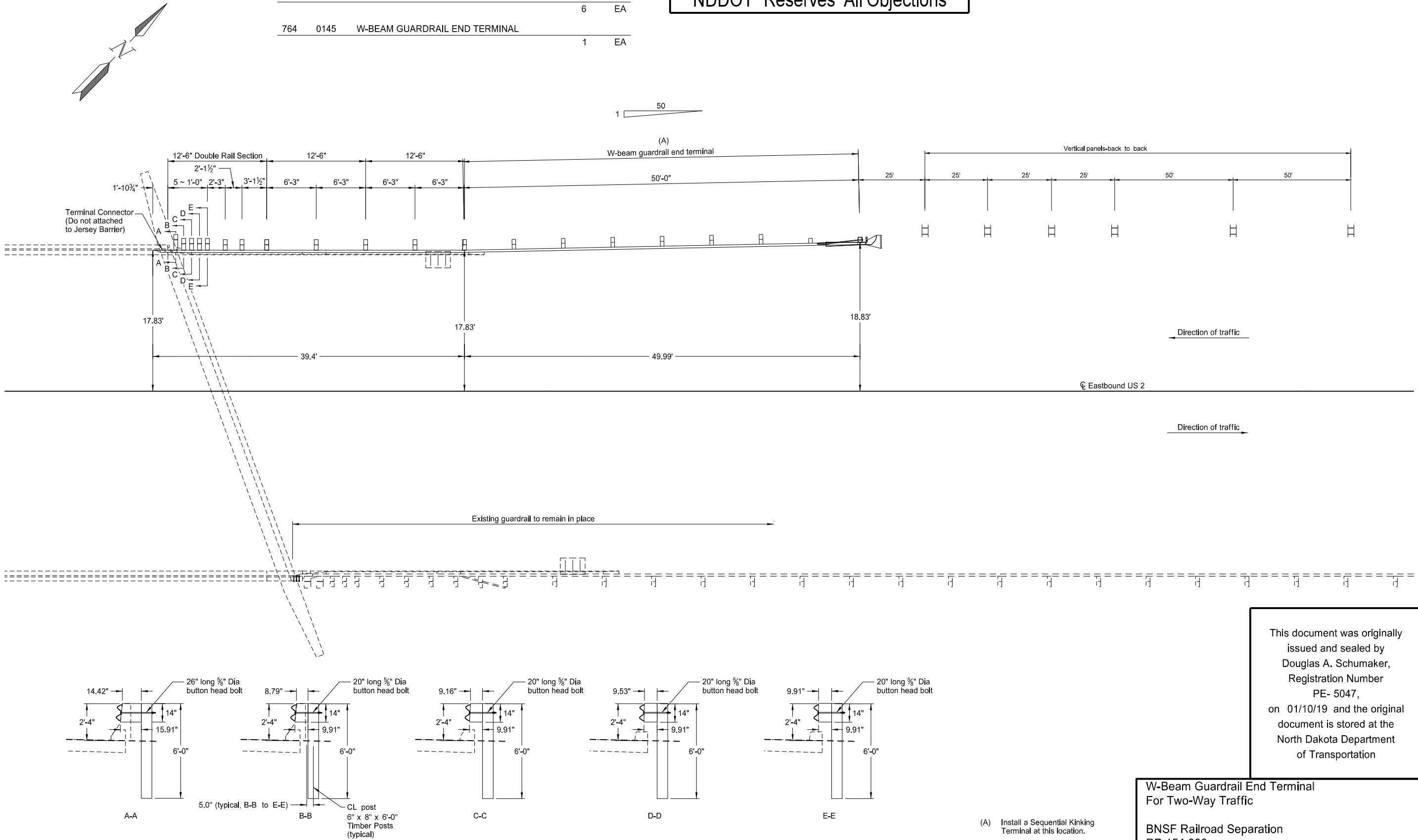
Bridge Replacement

9 MI West of ND Hwy 41-WB

SPEC	CODE	BID ITEM	QTY	UNIT
704	1081	VERTICAL PANELS - BACK TO BACK	6	EA
764	0145	W-BEAM GUARDRAIL END TERMINAL	1	EA

23 USC § 409 Documents
NDDOT Reserves All Objections

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	NH-4-002(118)154	100	3



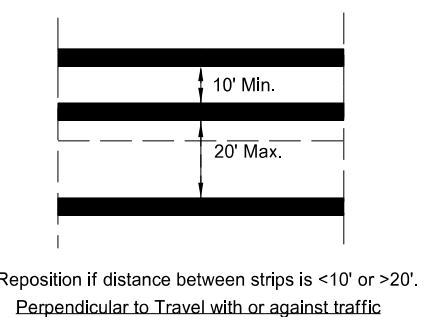
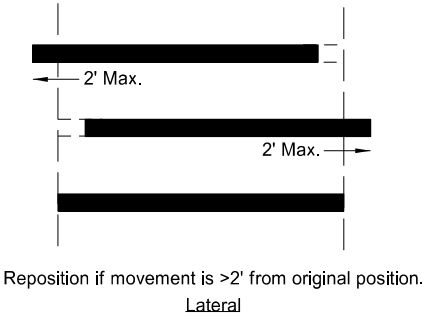
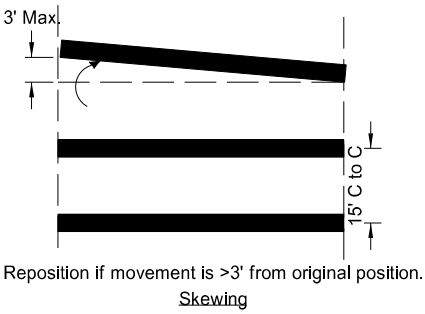
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W-Beam Guardrail End Terminal
For Two-Way Traffic

BNSF Railroad Separation
RP 154.989
Eastbound Roadway

US 2

(A) Install a Sequential Kinking Terminal at this location.
See Standard D-764-5.



PORTABLE RUMBLE STRIPS ARRAY
TYPES OF MOVEMENT AND MAXIMUM ALLOWANCES

- Notes:
1. Number of devices were calculated using 40 mph. Speed determined in the field based on location and conditions.
 2. Re-establish the speed limit. Determine the exact speed limit in the field, dependent on location and conditions.
 3. Use sign W20-52-54 when work area is 1 mile or longer.
 4. Rumble strips are not used on a non paved surface or in a pre-construction speed zone of 25 mph or less.

Road Type	ADVANCE WARNING SIGN SPACING		
	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720

KEY

Work area

Flagger

Sign

S = Numerical value of speed limit or 85th percentile.

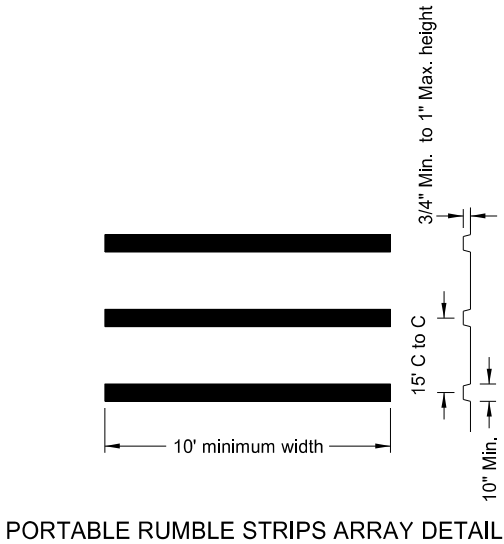
Drawing not to scale.

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PORTABLE RUMBLE STRIPS

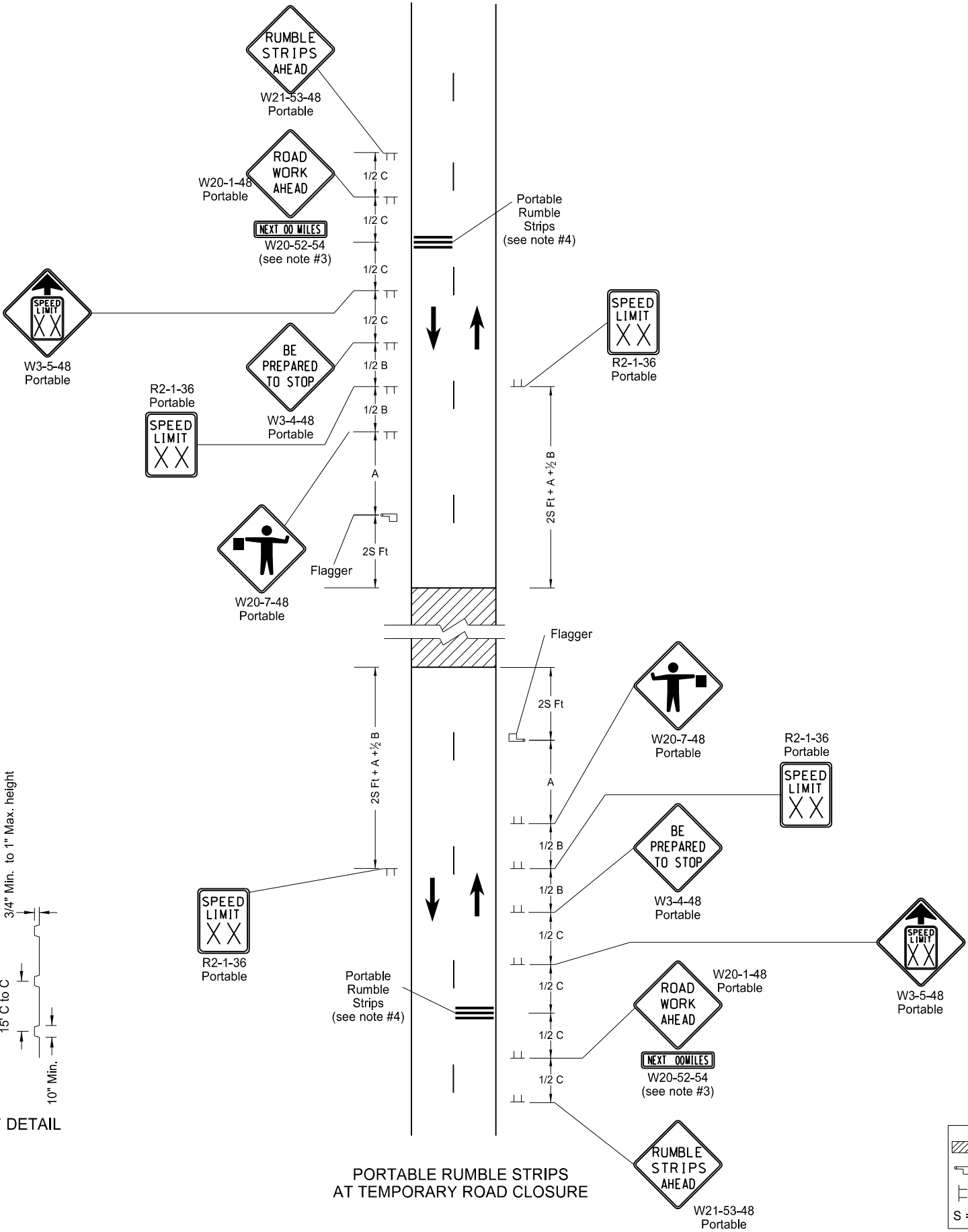
Bridge Replacement

9 Mi West of ND Hwy 41-WB



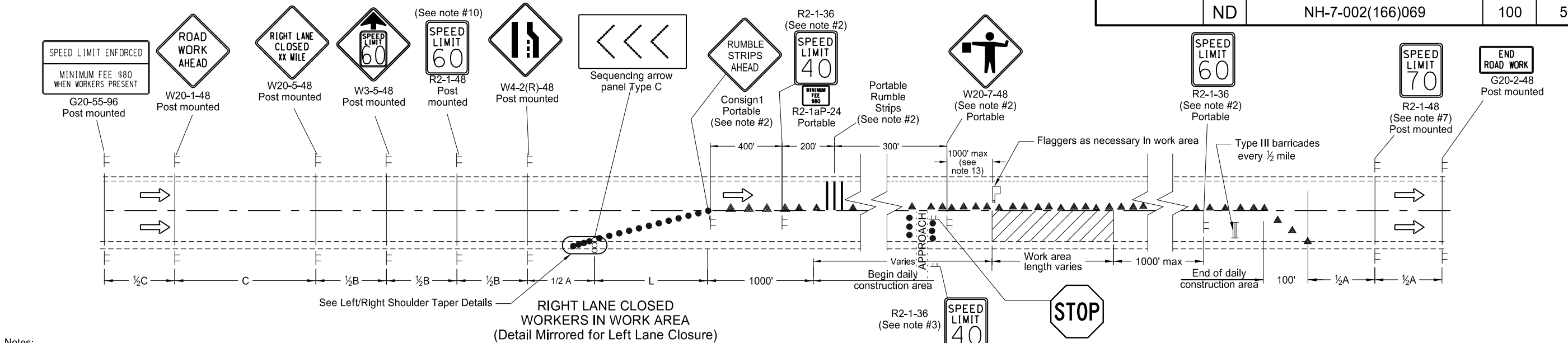
PORTABLE RUMBLE STRIPS ARRAY DETAIL

PORTABLE RUMBLE STRIPS
AT TEMPORARY ROAD CLOSURE



SIGN LAYOUT FOR ONE LANE CLOSURE

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	NH-7-002(166)069	100	5

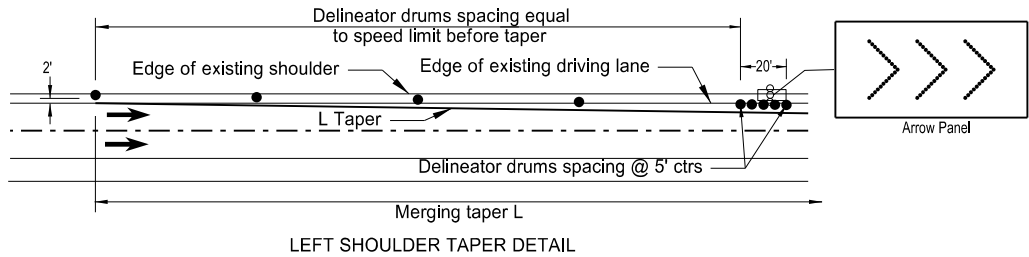
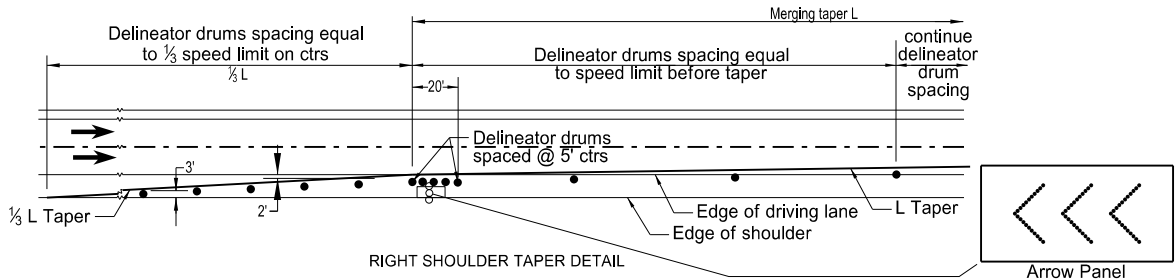


Notes:

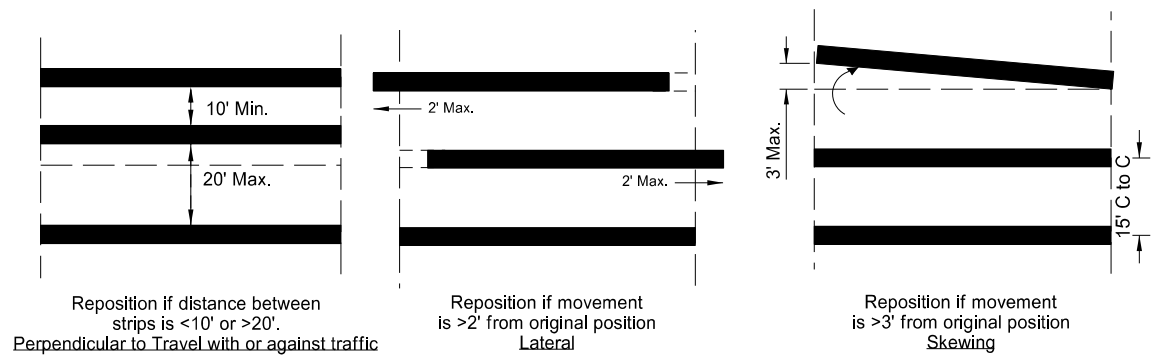
1. Install advance signs for flagging when flaggers are flagging.
2. Move the portable rumble strips, rumble strips ahead sign, advanced flagger sign, and the speed limit signs as the work area moves through the construction zone. When the work area is not visible from the flagger, move the flagger station so the work area is visible. Cover or remove the rumble strips ahead sign, 40 mph speed limit and Minimum Fee \$80 signs and the 65 mph speed limit sign upon completion of the work day or when workers are not present. Remove the portable rumble strips upon completion of the work day.
3. Approaches: When the work area encompasses an approach, install a 40 mph speed limit sign to control the approach. Cover the existing stop sign and install a new portable stop sign when the approach is on the side of the lane closure. Remove the approach speed limit sign once the main line 40 mph speed zone is moved past the approach.
4. Variables:
S=Numerical value of speed limit or 85th percentile
W=The width of taper.
L=Minimum length of taper, or SxW for freeways, expressways, and all other roads with speeds of 45 mph or greater, or (WxSxS)/60 for urban, residential, and other streets with speeds of 40 mph or less.
5. Space delineator drums for tapering traffic at the dimension "S". Space tubular markers used for tangents at 2 times dimension "S".
6. Place sequencing arrow panels at the beginning of the taper when possible. Where shoulder width does not provide sufficient room, move the panel closer to the work area and place on the roadway surface.
Use Type A on roadways with slow moving traffic speeds and low volume (25 mph or less and 750 ADT or less).
Use Type B on roadways with moderate traffic speeds and volumes (40 mph or less and 5000 ADT or less).
Use Type C on roadways with high traffic speeds and volumes (over 40 mph or over 5000 ADT).
7. Re-establish the speed limit. Determine the exact speed limit in the field, dependent on location and conditions.
8. Cover existing speed limit signs within a reduced speed zone.
9. Install flags on warning signs in urban areas when signs are not portable. Mount 24 inch square flags perpendicular to the edges of the diamond sign, and at such a distance above the edge that the flag does not touch the sign when limp.
10. Determine the reduced speed limit dependent on the in place speed limit before construction. Where speed limits are to be reduced more than 30 mph, install a second speed limit sign with the desired speed reduction (not to exceed 30 mph.) Place the second speed limit sign at 1/2 B.
11. As an option use portable sign supports in lieu of post mounted signs in accordance with NDDOT Standard Specifications.
12. Sign G20-55-96 is not required if this standard is part of other traffic control layouts or the work is less than 15 days.
13. For a stationary operation, maximum distance is 1000'. For a moving operation, maximum distance is 3000'.

Longitudinal Buffer Space	
Speed (mph)*	Length Min (feet)
20	115
25	155
30	200
35	250
40	305
45	360
50	425
55	495
60	570
65	645
70	730
75	820

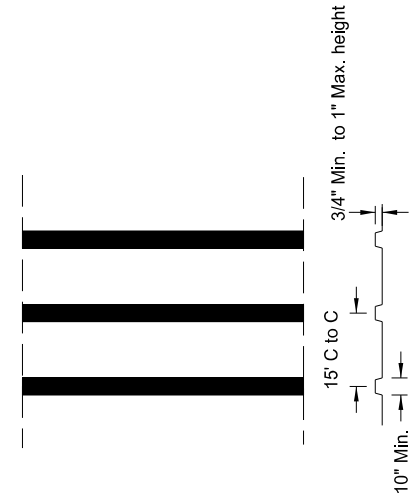
*Posted speed, off-peak 85th percentile speed prior to work starting, or the anticipated operating speed in mph.



ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500



PORTABLE RUMBLE STRIPS ARRAY - TYPES OF MOVEMENT AND MAXIMUM ALLOWANCES



PORTABLE RUMBLE STRIPS ARRAY DETAIL

KEY	
Type I barricade	Work area
Type II barricade	Flagger
Type III barricade	Sequencing arrow panel
Sign	Tubular markers
Delineator drum	

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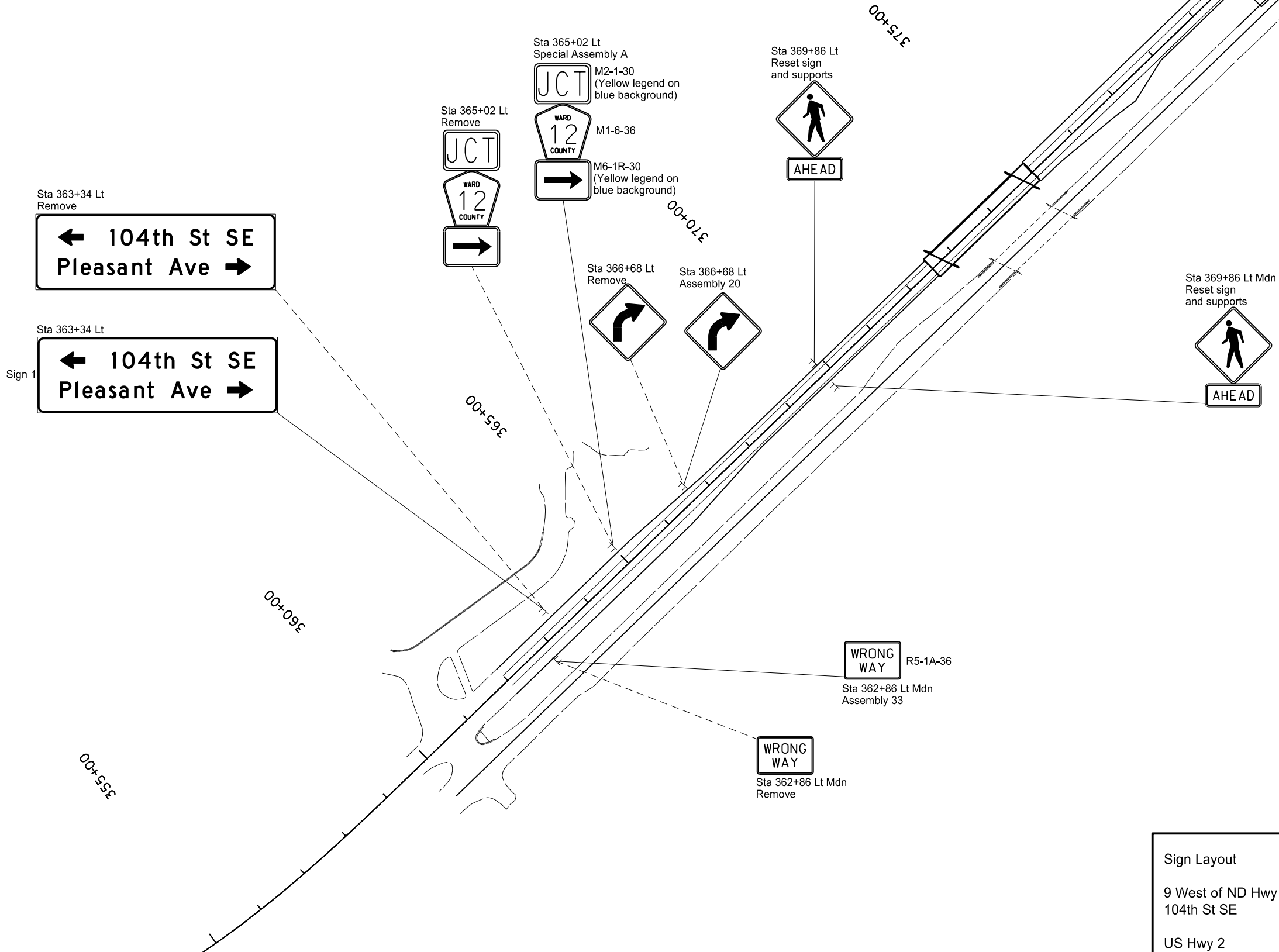
FOUR LANE PORTABLE RUMBLE STRIPS

Bridge Replacement

9 Mi West of ND Hwy 41-WB

																				STATE	PROJECT NO.			SECTION NO.	SHEET NO.
																				N.D.	NH-4-002(118)154			110	1
Station / RP	Sign No.	Assembly No.	Flat Sheet For Signs		Sign Support Length				Vert Clear- ance FT	Support Size	Max Post Len LF	Sleeve Length				Sleeve Size	Anchor EA	Anchor LF	Anchor Size	Reset Sign Panel EA	Reset Sign Support EA	Break-Away EA	Comments		
			IV SF	XI SF	1st LF	2nd LF	3rd LF	4th LF				1st LF	2nd LF	3rd LF	4th LF										
US Hwy 2																									
362+86 Lt mdn		33		6.0	13.9				7.0	2.5 x 2.5 12 ga	14.8						1	4	3 x 3 7 ga						
363+34 Lt	SN 1		27.0		13.6	14.3	15.0	15.6	7.0	2.25 x 2.25 12 ga	17.6	3.1	3.8	4.5	5.1	2 x 2 12 ga	4	16	3 x 3 7 ga			4			
365+02 Lt	S.A.A		17.8		18.1	18.4	18.6		7.0	2.5 x 2.5 10 ga	21.4						3	12	3 x 3 7 ga			3			
366+68 Lt		20		9.0	15.6				7.0	2.5 x 2.5 10 ga	17.4	4.9				2.19 x 2.19 10 ga	1	4	3 x 3 7 ga			1			
369+86 Lt									7.0	2 x 2 12 ga										1	1				
369+86 Lt mdn									7.0	2 x 2 12 ga										1	1				
384+79 Rt mdn		33		6.0	13.9				7.0	2.5 x 2.5 12 ga	14.8						1	4	3 x 3 7 ga						
386+84 Rt mdn					14.4				7.0	2.5 x 2.5 10 ga	17.3	3.9				2.19 x 2.19 10 ga	1	4	3 x 3 7 ga	1		1			
391+74 Lt	SN 2		6.0		13.0				7.0	2.5 x 2.5 12 ga	14.0						1	4	3 x 3 7 ga						
404+64 Lt					13.4	14.5			7.0	2.25 x 2.25 12 ga	17.9	2.8	3.9			2 x 2 12 ga	2	8	3 x 3 7 ga	1		2			
407+20 Lt	S.A.B		10.6		15.6				7.0	2.5 x 2.5 12 ga	16.7	5.4				2.25 x 2.25 12 ga	1	4	3 x 3 7 ga			1			
Sub Total			61.4	21.0	Total		227.9										Total	60		4	2	12			
Grand Total			61.4	21.0	Total		227.9										Total	60	0	4	2	12			
</																									

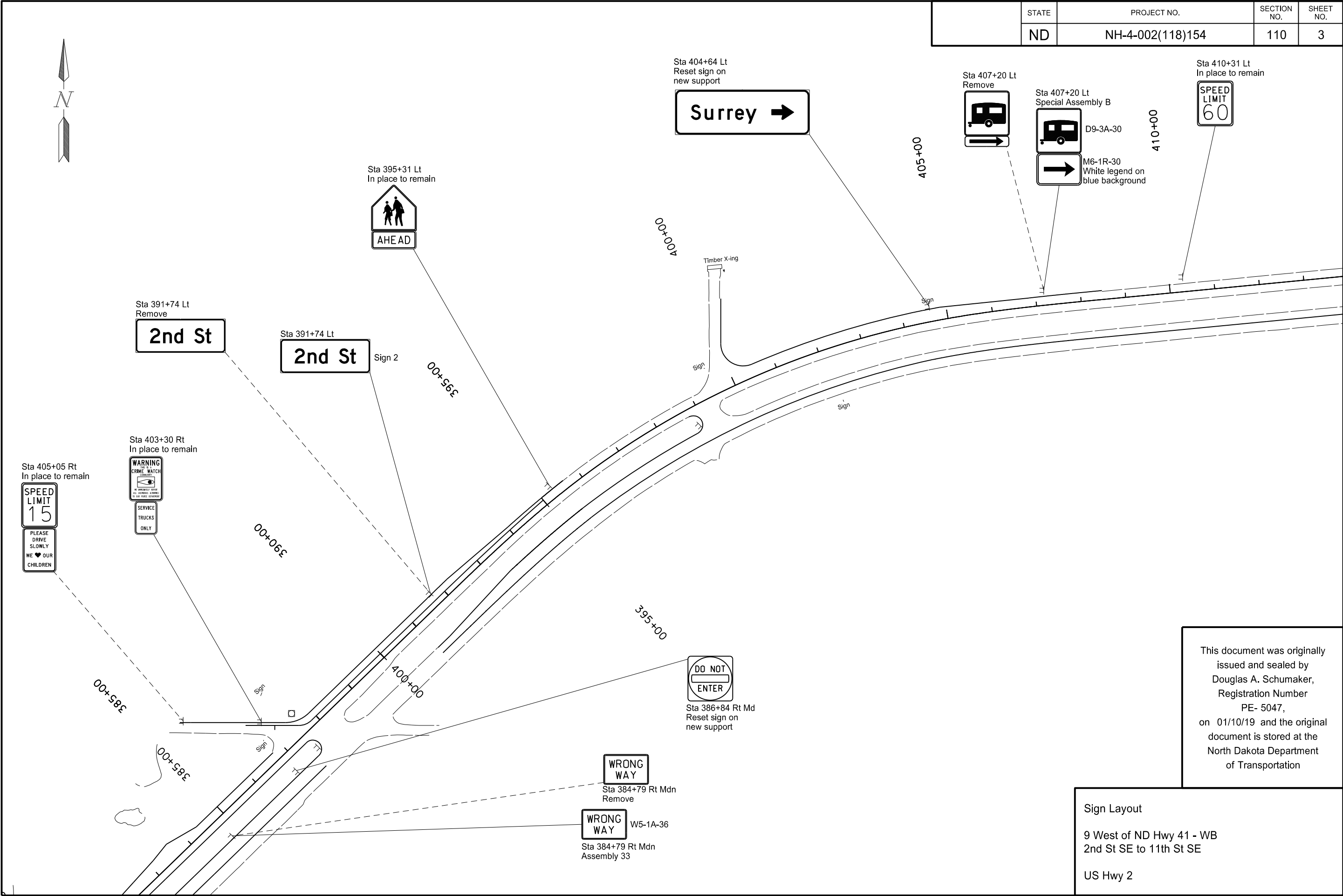
STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	NH-4-002(118)154	110	2



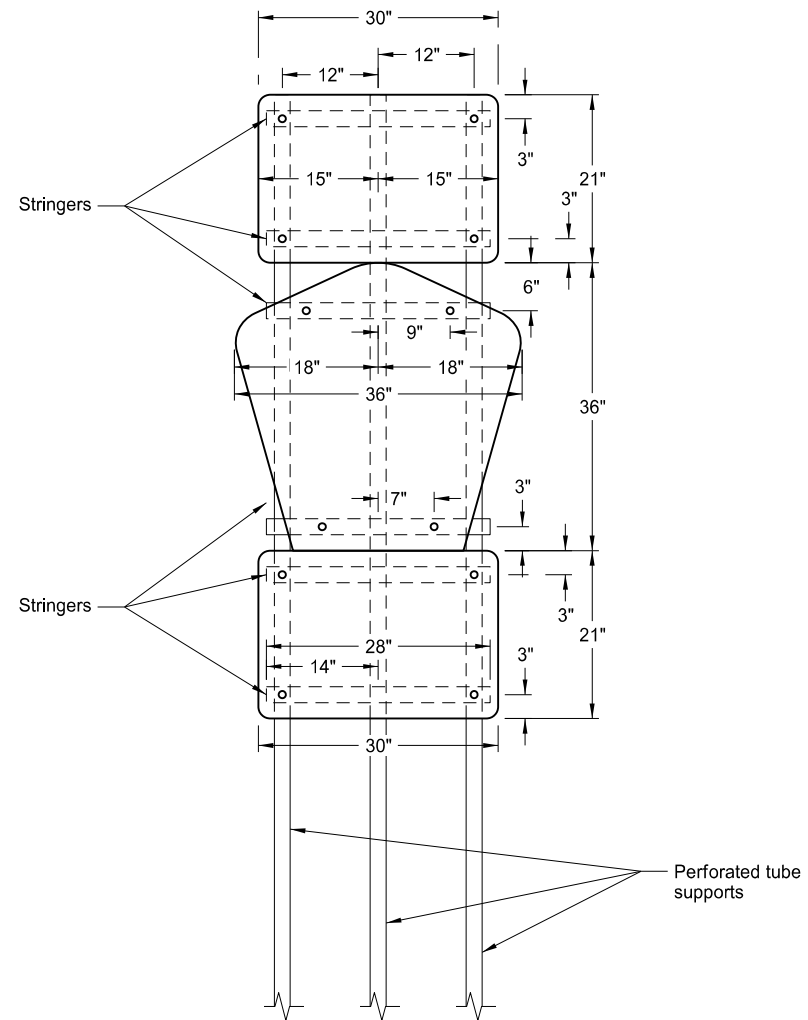
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Sign Layout
9 West of ND Hwy 41 - WB
104th St SE
US Hwy 2

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	NH-4-002(118)154	110	3

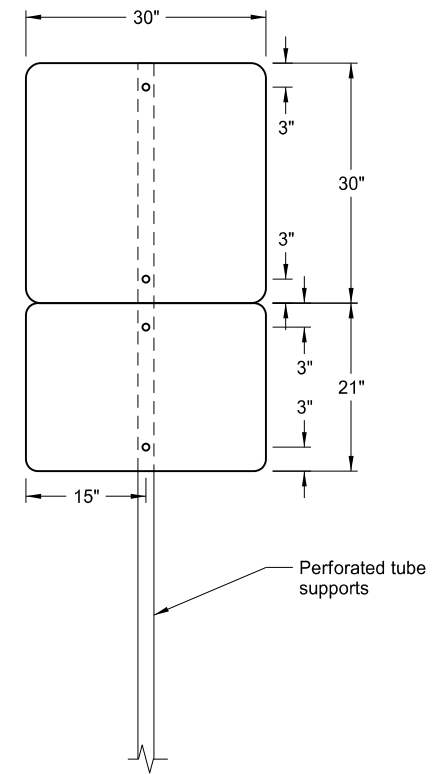


	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	NH-4-002(118)154	110	5



Special Assembly A

Sta 365+02 Lt
Pay Area: 17.8 SF



Special Assembly B

Sta 407+20 Lt
Pay Area: 10.6 SF

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Sign Assemblies
9 Mi West of ND Hwy 41 - WB
US Hwy 2

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	NH-4-002(118)154	120	1



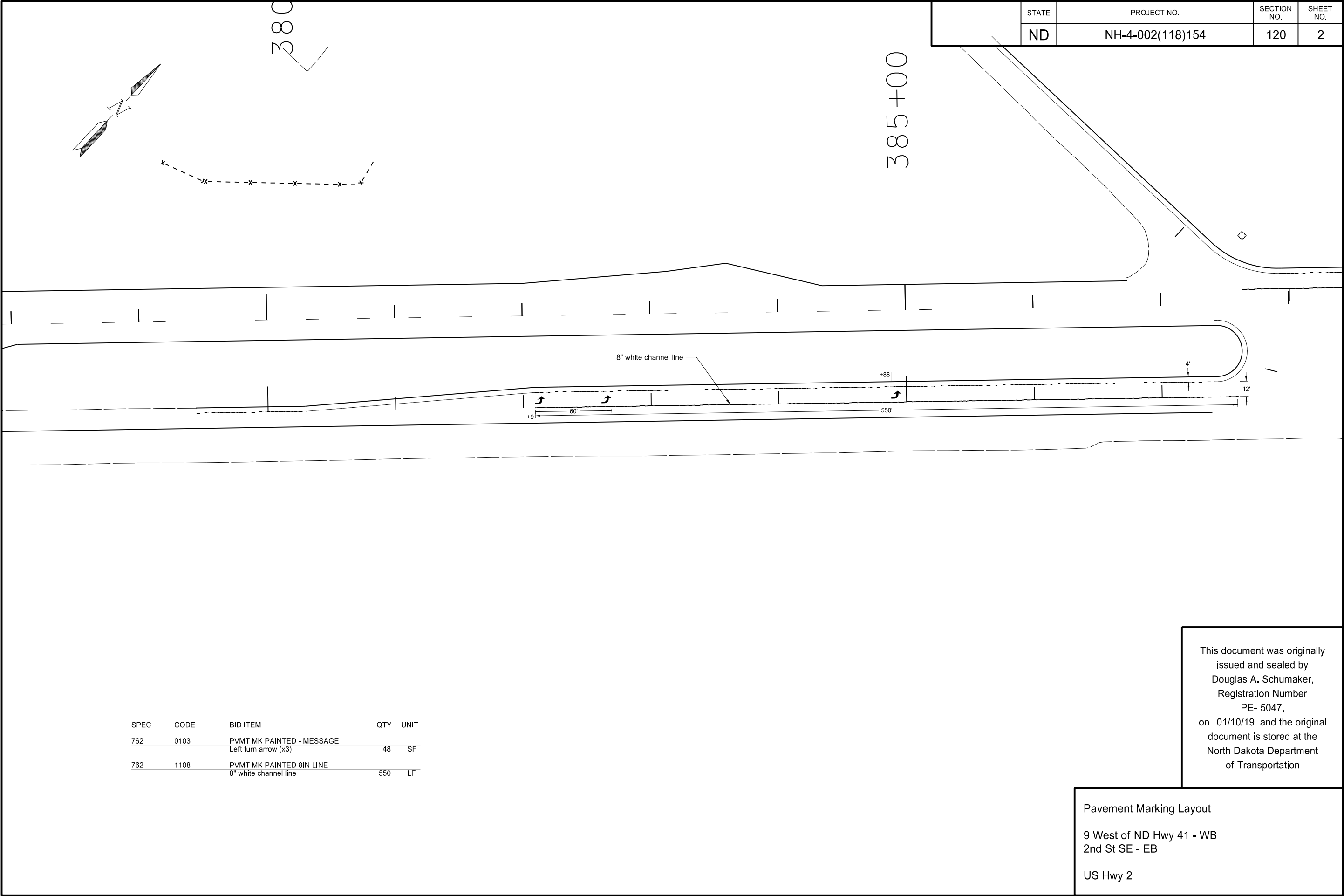
SPEC	CODE	BID ITEM	QTY	UNIT
762	0103	PVMT MK PAINTED - MESSAGE		
		Right turn arrow (x3)	48	SF
		Left turn arrow (x3)	48	SF
		Total	96	SF
762	1108	PVMT MK PAINTED 8IN LINE		
		8" white channel line	930	LF

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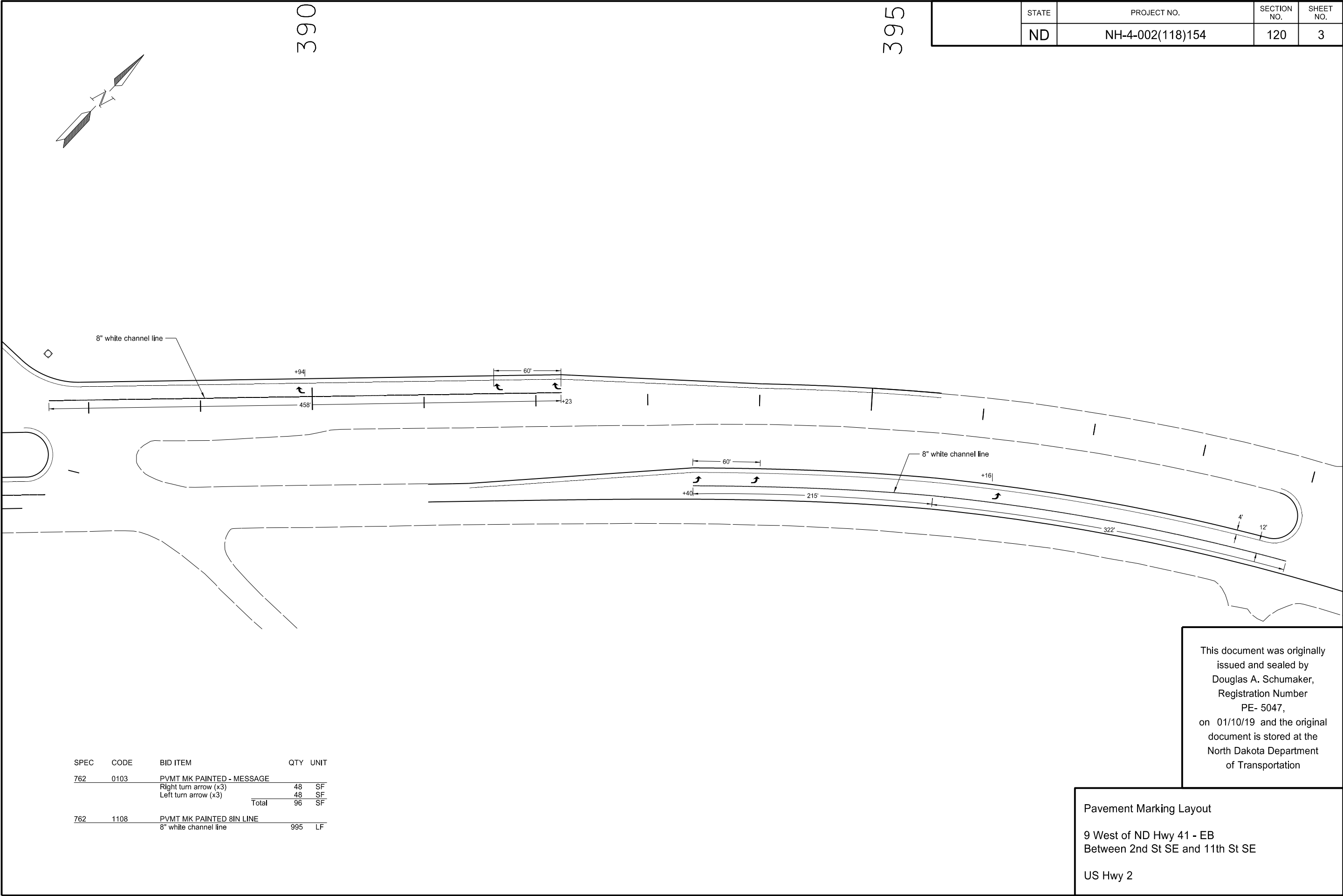
Pavement Marking Layout

9 West of ND Hwy 41 - WB
104th St SE

US Hwy 2



	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	NH-4-002(118)154	120	3



SPEC	CODE	BID ITEM	QTY	UNIT
762	0103	PVMT MK PAINTED - MESSAGE		
		Right turn arrow (x3)	48	SF
		Left turn arrow (x3)	48	SF
		Total	96	SF
762	1108	PVMT MK PAINTED 8IN LINE		
		8" white channel line	995	LF

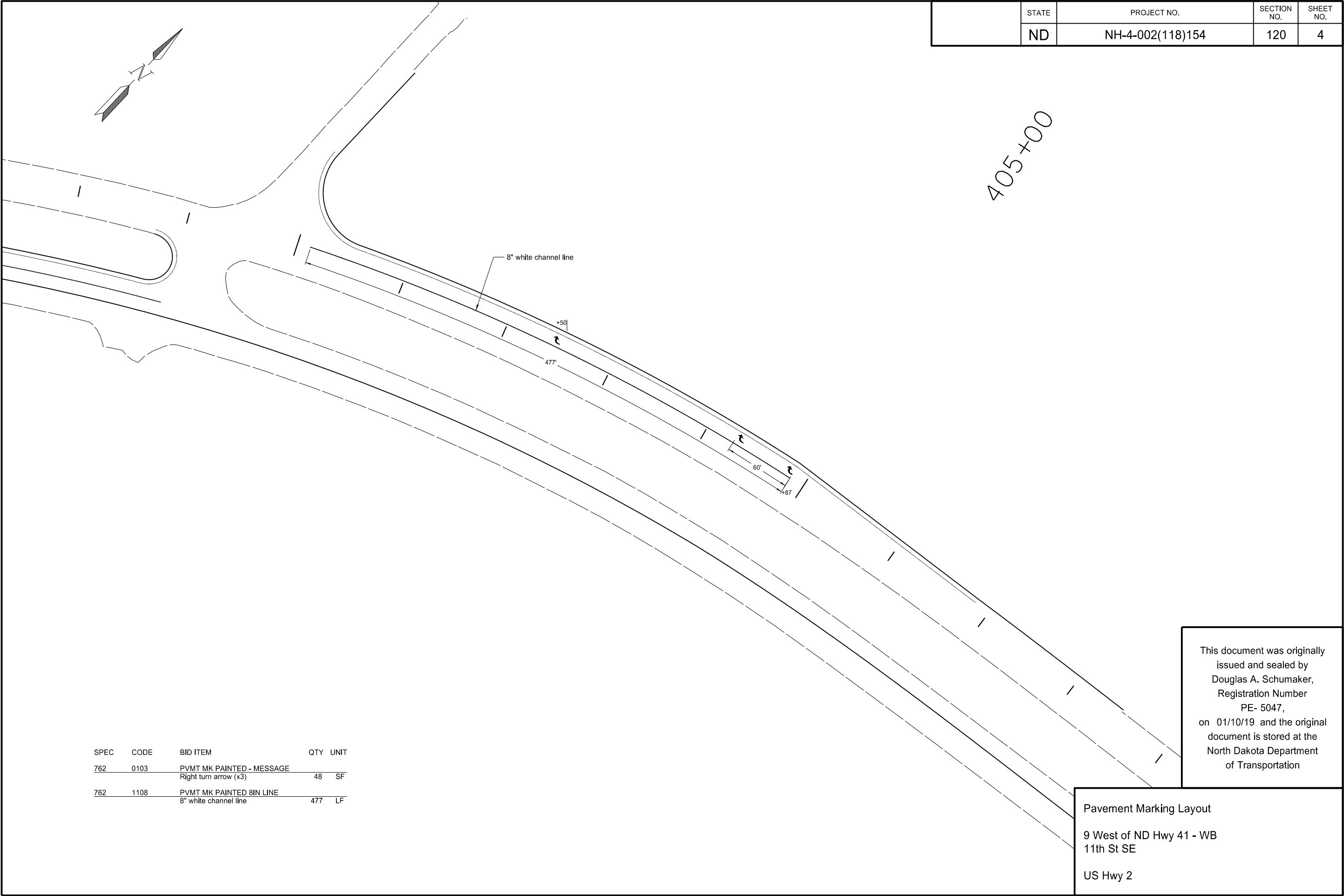
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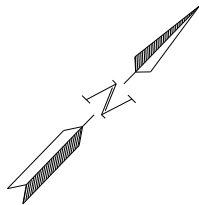
Pavement Marking Layout

9 West of ND Hwy 41 - EB
Between 2nd St SE and 11th St SE

US Hwy 2

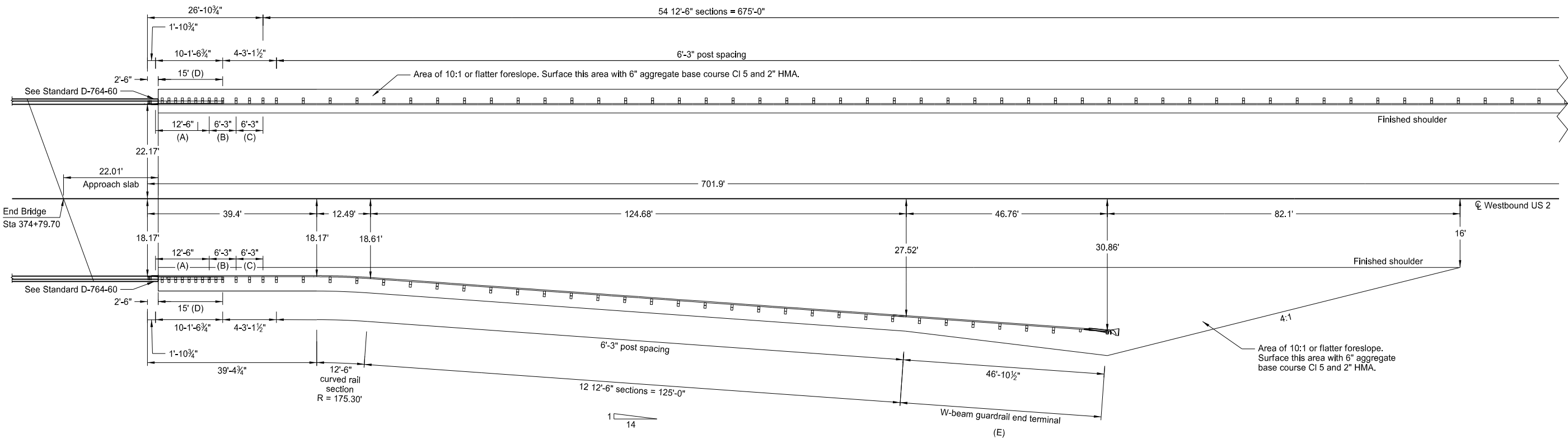
	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	NH-4-002(118)154	120	4





23 USC § 409 Documents
NDDOT Reserves All Objections

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	NH-4-002(118)154	130	1

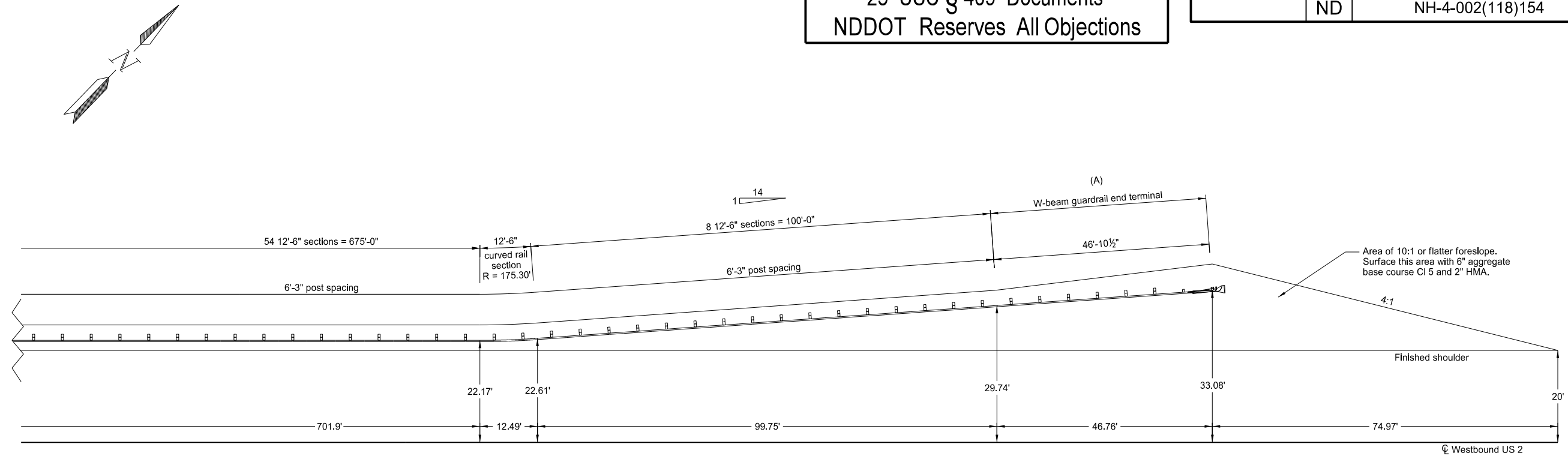


- (A) Thrie beam rail section (double thickness)
- (B) Thrie beam rail section
- (C) Asymmetrical W-Thrie beam transition section
- (D) Curb & gutter - type 1 special. Install in accordance with Standard Drawing D-748-1, except for height transitions on each end as shown on Standard Drawing D-764-60.
- (E) Install a FLEAT end terminal at this location. See Standard D-764-38.

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Thrie/MGS W-Beam Guardrail Layout
BNSF Railroad Separation
RP 154.989
Westbound Roadway
US 2

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	NH-4-002(118)154	130	2



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Thrie/MGS W-Beam Guardrail Layout

BNSF Railroad Separation
RP 154.989
Westbound Roadway

US 2

(A) Install a FLEAT end terminal at this location.
See Standard D-764-38.

23 USC § 409 Documents
NDDOT Reserves All Objections

STATE

PROJECT NO.

SECTION
NO.

SHEET
NO.

ND

NH-4-002(118)154

130

3

MGS W-BEAM GUARDRAIL SUMMARY OF QUANTITIES

THRIE/MGS W-BEAM GUARDRAIL AT BRIDGE ENDS

LOCATION	(A) 5/8" Ø x 18" LONG GUARD- RAIL BOLT	(A) 6" x 8" x 6'-0" TIMBER POST	(A) 6" x 8" x 14" TIMBER BLOCK	(A) 5/8" Ø x 1 1/4" LONG GUARD- RAIL BOLT	(A) 12'- 6" STRAIGHT W-BEAM RAIL SECTION	(A) 12'- 6" CURVED W-BEAM RAIL SECTION	(A) REFL- ECTOR- IZED PLATES	(A) 6" x 8" x 7" WOOD POST	(A) 6" x 8" x 19" WOOD OFF- SET BLOCK	(A) 6'-3" W-THRIE BEAM TRANS- ITION SECTION	(A) 6'-3" THRIE BEAM SECTION	(A) 12'-6" DOUBLE THRIE BEAM SECTION	(A) 2'-6" THRIE BEAM TERM- INAL CON- NECTOR	(A) 7/8" Ø x 15" LONG HEX HEAD BOLT	(A) SINGLE SLOPE TO THRIE BEAM CONN- ECTOR PLATE
	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH
Sta 374+99.20 to 376+75.77 Rt	48	31	25	140	11	1	11	6	12	1	1	1	1	5	1
Sta 374+99.20 to 383+13.34 Lt	150	133	127	548	62	1	19	6	12	1	1	1	1	5	1
TOTAL	198	164	152	688	73	2	30	12	24	2	2	2	2	10	2

(A) Include these items in the contract unit price bid for "W-Beam Guardrail".

SPEC CODE BID ITEM

QTY UNIT

SPEC CODE BID ITEM

QTY UNIT

748	0141	CURB & GUTTER - TYPE 1 SPECIAL		
		Sta 351+01.70 to 375+16.70 Rt	15	LF
		Sta 351+01.70 to 375+16.70 Lt	15	LF
		Total	30	LF
764	0131	W-BEAM GUARDRAIL		
		Sta 374+99.20 to 376+75.77 Rt	176.9	LF
		Sta 374+99.20 to 383+13.34 Lt	814.4	LF
		Total	991.3	LF
764	0145	W-BEAM GUARDRAIL END TERMINAL		
		Sta 376+75.77 to 377+22.53 Rt	1	Ea
		Sta 383+13.34 to 383+60.10 Lt	1	Ea
		Total	2	Ea

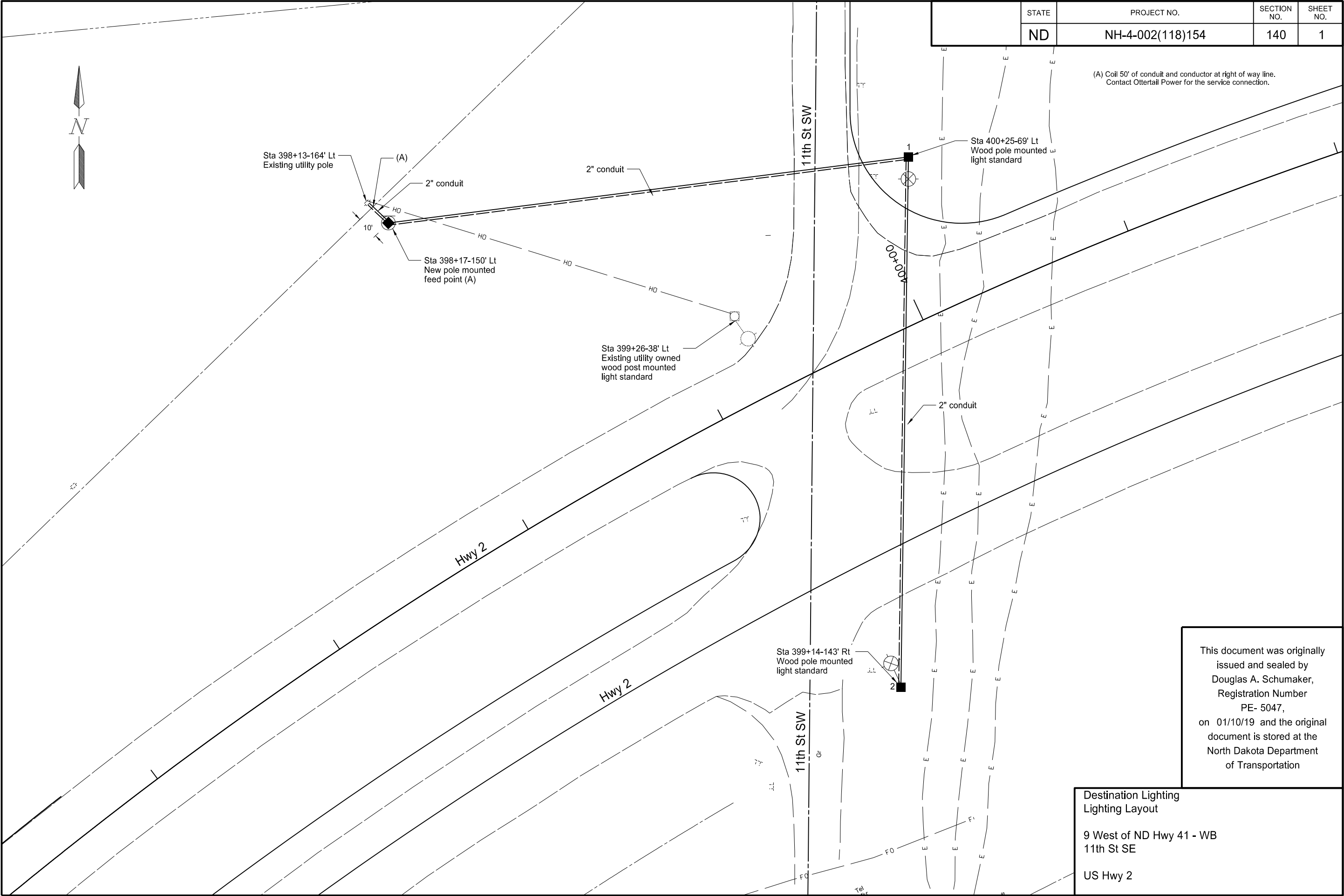
764	0151	REMOVE W-BEAM GUARDRAIL & POSTS		
		Sta 374+54.91 to 377+18.83 Rt	264.4	LF
		Sta 374+42.33 to 374+94.23 Lt	51.9	LF
		Total	316.3	LF
764	2020	REMOVE 3-CABLE GUARDRAIL & POSTS		
		Sta 366+83.95 to 372+79.95 Lt	600	LF
		Sta 374+81.73 to 386+53.23 Lt	1171.5	LF
		Total	1771.5	LF
764	2081	REMOVE END TREATMENT & TRANSITION		
		Sta 377+18.83 to 377+55.70 Rt	1	Ea
		Sta 374+94.23 to 375+31.45 Lt	1	Ea
		Total	2	Ea

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Thrie/MGS W-Beam Guardrail Quantities

BNSF Railroad Separation
RP 154.989
Westbound Roadway

US 2



	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	NH-4-002(118)154	140	1

(A) Coil 50' of conduit and conductor at right of way line.
Contact Ottertail Power for the service connection.

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Destination Lighting
Lighting Layout

9 West of ND Hwy 41 - WB
11th St SE

US Hwy 2

Quantities (A)		
50 ft Wood Pole Class II	EA	2
6 ft Mast Arm - Wood Pole Mounted	LF	2
LED Luminaire	EA	2
2 Inch Diameter Rigid Conduit - bored	LF	301
2 Inch Diameter Rigid Conduit	LF	191
2 Inch Diameter Rigid Conduit - pole mounted	LF	165
Underground Conductor No 8 - Type THW	LF	634
Underground Conductor No 8 - Type RHW	LF	1268
Underground Conductor No 6 - Type THW	LF	76
Underground Conductor No 4 - Type RHW	LF	152
20 ft Wood Pole Class II	EA	1
Feed Point - Type I - Pole Mtd with lighting cabinet, switch box and meter	LF	1

Destination Lighting (two or more poles)	EA	1
--	----	---

(A) Include these quantities in the price bid for "Destination Lighting (two or more poles)".
(B) Wood pole mounted conduit
(C) Bored conduit

Wood Pole Light Standard				
No.	Sta	Circuit	Wood Pole Length	Mast Arm
1	400+25-62' Lt	1	50'	6'
2	399+14-138' Rt	1	50'	6'

Light Std No	Sta	Conduit Runs		Cable Runs	
		LF	Dia	LF	Type
2 to 1	399+14-138' Rt to	43	2" (B)	337	(1) No. 8 THW (2) No. 8 RHW
	400+25-62' Lt	237	2" (C)		
1 to FP	400+25-62' Lt to	86	2" (B)	297	(1) No. 8 THW (2) No. 8 RHW
	398+17-15' Lt	64	2" (C)		
		175	2"		
FP to Utility Pole	398+17-150' Lt to	36	2" (B)	76	(1) No. 6 THW (2) No. 4 RHW
	Utility pole	16	2"		

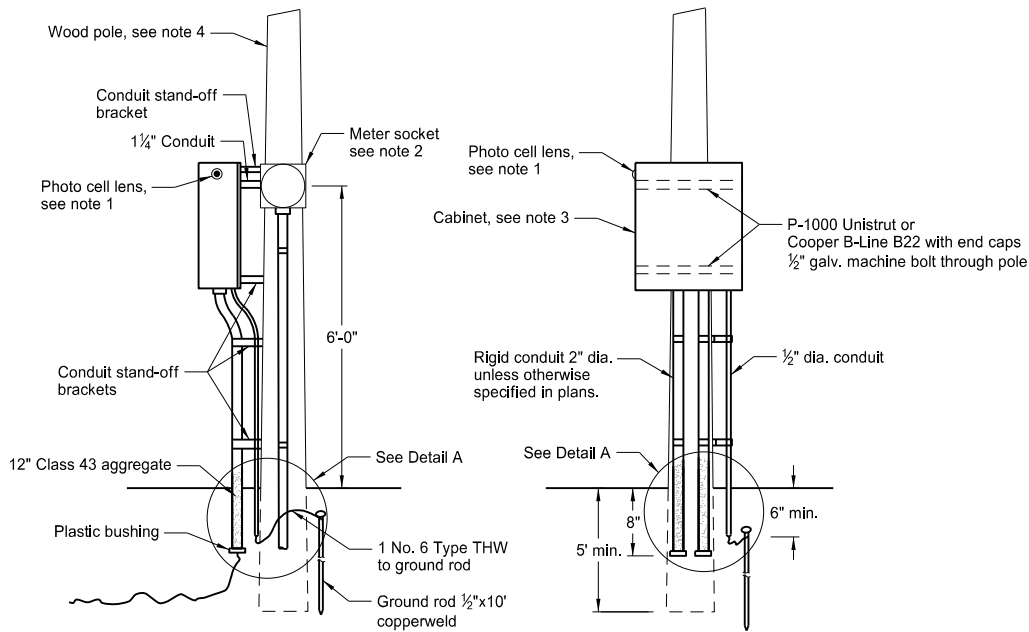
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Destination Lighting
Tables

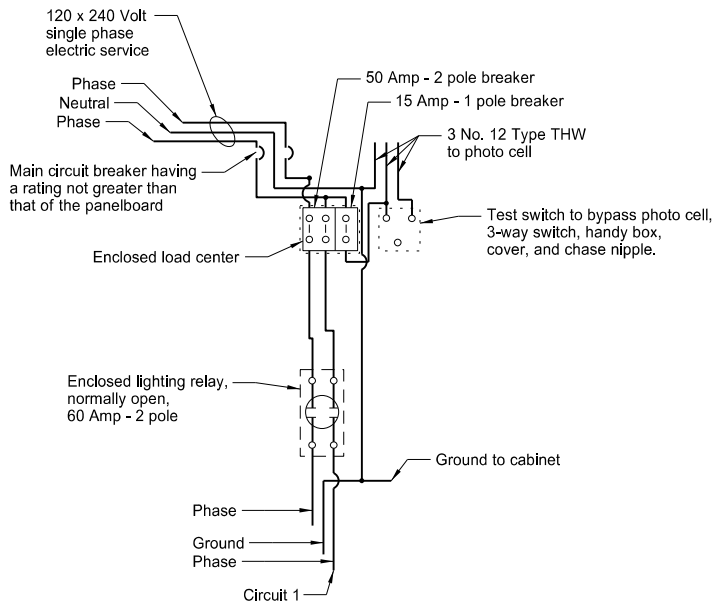
9 West of ND Hwy 41 - WB

US Hwy 2

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	NH-4-002(118)154	140	4

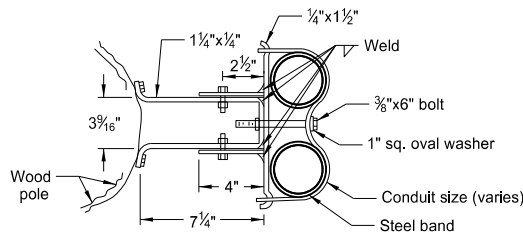


Feed Point Pole Mounted

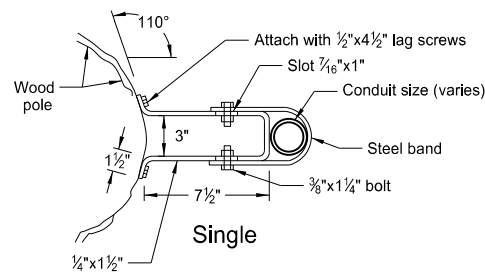


Feed Point Type I

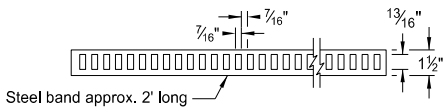
Type I feed point has one electrical circuit, one 50 Amp - 2 pole breakers and one lighting relay, normally open.



Double

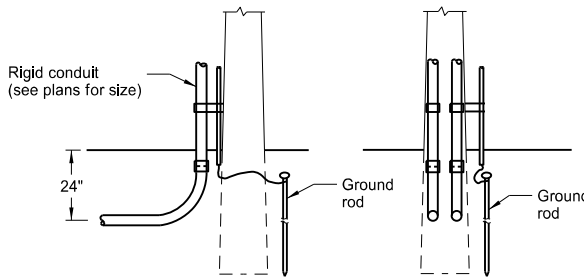


Single



Conduit Standoff Bracket

The conduit standoff brackets may be omitted if not required by the local utility company.



Detail A

Notes:

1. Photo Cell: Furnish and install the photoelectric cell. Face the photo lens north.
2. Meter Socket: Install the meter socket and trim. Meter to be furnished and installed by Utility Company. Ensure the meter is not mounted on the same side of the cabinet as the photo cell.
3. Pole Mounted Cabinet: Provide cabinet with lock drip shield, factory installed steel backing, stainless steel hardware, and side hinge door. Paint the cabinet with one shop coat of primer and two coats of exterior gray enamel.
Type I cabinet is 30" high x 24" wide x 8" deep.
4. Wood Pole: 20' Class VII full length penta pressure treated wood pole.
5. Grounding Grid: The ground resistance not to exceed 25 ohms. Obtain this by using one or more 5/8"x10' copperweld ground rods in parallel or series at two corners. Provide a minimum distance between ground unit assemblies of 6'0".

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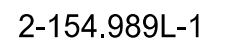
Destination Lighting Detail
Wood Pole Mounted Feed Point

9 West of ND Hwy 41 - WB

US Hwy 2

* Nearest Railroad Station: Minot Passenger

DATE 02/15/19 BRIDGE ENGINEER Jon Ketterling



NOTES		23 U.S.C. 409 NDDOT Reserves All Objections	STATE ND	PROJECT NO. NH-4-002(118)154	SECTION NO. 170	SHEET NO. 2
100	SCOPE OF WORK: This project consists of building a new 3-span prestressed concrete spread box beam bridge with an overall bridge length of 202'-0" and a clear roadway width of 40'-0".	202	<p>CONSTRUCTION SUBMITTALS: The construction submittals, as outlined in the following guidelines, must be reviewed and approved prior to construction activity within BNSF right of way. Construction submittals shall be sent to the Engineer for review. A minimum of seven (7) working days shall be expected for the Engineer's initial review. After initial review, the Engineer will forward the construction submittals to BNSF for final review and approval. A minimum of four (4) weeks shall be expected for the Railroad's review after the complete submittal is received. Operationally critical work activities may take up to six (6) weeks for review. Operationally critical work includes any activities which may impact the safe operation of trains. Revised submittals will follow the same procedure as the initial submittal. All costs associated with the completion of this work shall be included in the price bid for "Removal of Structure – LSUM".</p> <p>Specific requirements for the construction submittals are included in the following guidelines:</p> <p>"REQUIRED CONSTRUCTION SUBMITTALS": Railroad Requirements SP 499(14) Exhibit "H" Section 3.01.04</p> <p>"BNSF RAILWAY COMPANY GUIDELINES FOR PREPARATION OF BRIDGE DEMOLITION & REMOVAL PLAN OVER THE BNSF RAILWAY": Section I-VIII provides all applicable requirements, including but not limited to, coordination of track windows, track protection, demolition and bridge removal which can be found at https://www.bnsf.com/in-the-community/pdf/bnsf-demolition-guideline.pdf.</p> <p>"UNION PACIFIC RAILROAD-BNSF GUIDELINES FOR RAILROAD GRADE SEPARATION PROJECTS": Section 1-4 provides all applicable requirements, including but not limited to, shoring, falsework, demolition, erection, erosion control, and construction phasing plans which can be found at https://www.up.com/cs/groups/public/documents/document/pdf_rr_grade_sep_projects.pdf</p>			
100	GENERAL: Include the cost of furnishing and placing preformed expansion joint filler, concrete inserts, rebar couplers, silicone sealant, waterproof membrane, and other miscellaneous items in the price bid for Class AE-3 and AAE-3 concrete.					
107	RAILROAD PROTECTIVE LIABILITY INSURANCE: This project crosses the BNSF Railway Company at MP 225.210. The type of work that will be performed within the railroad right of way is a bridge replacement. Direct inquiries regarding protective liability insurance to:					
	Rosa Martinez Marsh USA Inc. 4400 Comerica Bank Tower 1717 Main Street Dallas, TX 75201-7357, USA 214-303-8519 Rosa.M.Martinez@marsh.com					
	Obtain information regarding crossing number DOT 102434V from the Federal Railroad Administration website: http://safetydata.fra.dot.gov/Officeofsafety/					
107	HAZARDOUS MATERIAL: The existing structural steel is painted with lead-based paint. Certain Contractor operations could expose employees to hazardous levels of lead. The Contractor shall plan accordingly and shall inform employees of the hazards of lead-based paint. Any loose and peeling paint found on the existing structural steel shall be removed, contained, and disposed of properly, prior to the removal of the existing structure.	210	EXCAVATION: Include the excavation costs at the abutments and approach slabs, as shown in the "Detail at Abutment", and the excavation costs at the piers in the lump sum bid item, "Class 1 Excavation."			
202	REMOVAL OF STRUCTURE: The existing structure is a 3-span steel rolled beam bridge, 131'-0" long with a clear roadway width of 30'-0". There are 50'-0" approach slabs on both ends of the bridge, with safety shapes and curb on the entrance end and curbs on the exit end. The original concrete abutments are supported on timber pile. Additional concrete supported by steel piling was placed to buttress the original abutments. The piers are structural steel bents with concrete footings supported on timber piling. Include all work required to remove the bridge, concrete slope protection, approach slabs, safety shapes, and curbs in the contract unit price for "Removal of Structure."	602	DIAPHRAGMS AND ENDWALLS: Place the intermediate diaphragm concrete before the deck concrete and allow the diaphragms to cure at least 72 hours before deck placement. Place the pier diaphragm and endwall concrete at the same time as the deck concrete.			
		602	DECK PLACEMENT: Place the deck concrete at a minimum rate of 35 CY per hour.			
		602	DECK FORMS: Remove all deck forms within 14 days from the end of the curing period.			

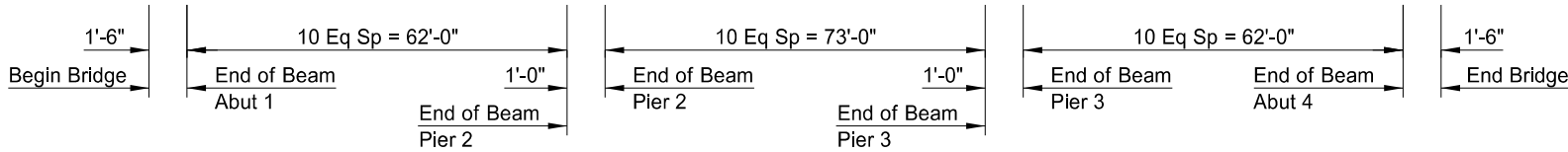
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NOTES		23 U.S.C. 409 NDDOT Reserves All Objections	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
			ND	NH-4-002(118)154	170	3
602	SURFACE FINISH "D": Apply Surface Finish "D" on the inside, top, and back surfaces of the bridge and approach slab barrier. Use gray surface finish, color number 36424 meeting Federal Standard 595B.					
602	LONGITUDINAL GROOVING: Do not run a metal tine transversely across the deck or approach slab surfaces immediately following the artificial grass drag as per 602.04 D. After the curing of the deck and approach slabs is complete and before the penetrating water repellent is applied, cut longitudinal grooves into the deck and approach slabs using a mechanical cutting device. Perform any required surface correction grinding to the deck and approach slabs prior to grooving it. Cut grooves that are 1/8 inch in width (±1/64 inch) and 1/8 inch in depth (±1/64 inch). Space grooves at ¾ inch center to center. Stop the grooving 2 feet from the face of the barrier/curb and 6 inches from the beginning and end of the deck and approach slabs. Include the price for grooving in the bid item "Class AAE-3 Concrete."					
602	PENETRATING WATER REPELLENT TREATMENT: Apply the penetrating water repellent solution according to Section 602.04 J with the modification that special surface finish, if required, is to be applied prior to penetrating water repellent treatment.					
622	PILING: Drive abutment and approach slab piling with a diesel hammer with a rated energy and ram weight (minimum of 2,800 pounds) of at least 31,952 foot-pound-tons computed by the formula: W(E–12,936) + 0.494E Drive pier piling with a diesel hammer with a rated energy and ram weight (minimum of 4,000 pounds) of at least 70,471 foot-pound-tons computed by the formula: W(E–22,176) + 0.638E W = Weight of the ram (tons) E = Rated hammer energy Run the hammers at an energy that produces a penetration at bearing between ½ inch and 3 inches in the last 10 blows.					
930	ROADWAY CANOPY: A canopy is required to be constructed above the railroad under the existing structure and under the new structure to protect traffic from falling material. The canopy is an added safeguard and does not relieve the Contractor from any responsibility for the safety of the public. Submit the canopy details, including materials that will be used, to the Engineer for review. The canopy will provide a minimum vertical clearance of 21'-6" above the railroad tracks and traveled roadway. The canopy will be extended a minimum distance of 10'-0" beyond the outside edge of deck of the structure and a minimum distance of 10'-0" beyond the edge of the railroad track beneath the structure. Construct the canopy before removing the concrete deck. The canopy will also be in place before installing forming for the new deck and remain in place until after the new superstructure is complete. The canopy may be supported from the ground or suspended from the beams. Complete the installation of the canopy in a minimum amount of time and with the least inconvenience to the public. Once the bridge superstructure is completed, remove the canopy. Roadway canopy will be paid for at the contract unit price for "Roadway Canopy." Payment for "Roadway Canopy" includes the construction, maintenance, and removal of the canopy system.					
930	RAILROAD FLAGGING: Provide a minimum of at least 30 working days notice to the Railways Roadmaster, at telephone (417) 761-1919, in advance of when flagging services will be required to bulletin the flagger's position and provide 5 working days notice to the Roadmaster to abolish the position per union requirements.					

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CL BEAM 5	CL BEAM 4	CL BEAM 3	CL BEAM 2	CL BEAM 1
1655.63	1655.80	1655.89	1655.69	1655.48
1655.64	1655.81	1655.90	1655.70	1655.49
.69	.86	1655.95	.75	.55
.74	.91	1656.00	.80	.60
.78	.96	.05	.85	.64
.81	1655.99	.08	.88	.68
.84	1656.01	.11	.91	.71
.85	.03	.12	.93	.73
.86	.04	.13	.93	.74
.85	.03	.13	.93	.74
.84	.02	.12	.93	.73
1655.83	1656.01	1656.11	1655.92	1655.72
1655.83	1656.01	1656.11	1655.92	1655.72
.88	.07	.17	1655.97	.78
.93	.12	.22	1656.02	.83
.97	.15	.25	.06	.87
.99	.18	.28	.09	.90
.99	.18	.29	.10	.91
.99	.17	.28	.09	.91
.96	.15	.26	.07	.88
.92	.11	.22	1656.04	.85
.87	.06	.17	1655.99	.81
1655.81	1656.01	1656.12	1655.94	1655.75
1655.81	1656.01	1656.12	1655.93	1655.75
.82	.02	.13	.95	.77
.83	.03	.14	.96	.78
.83	.03	.14	.96	.78
.82	.02	.13	.96	.78
.81	1656.00	.12	.94	.76
.78	1655.98	.10	.92	.74
.74	.94	.06	.89	.71
.70	.90	1656.02	.85	.67
.65	.85	1655.97	.80	.62
1655.59	1655.80	1655.92	1655.75	1655.57
1655.59	1655.79	1655.91	1655.74	1655.57



Beam 1 is the North beam.

SCREED ELEVATION

NOTE:

AGGREGATE SLOPE PROTECTION: Place aggregate slope protection on the embankment slopes as shown.

Clear the subgrade of rubbish and vegetation before placing the aggregate slope protection. Thoroughly compact all loose material. Excavate or backfill as required to obtain the plan cross-section or lines and grades established in the field.

The gradation of the material used to form the slope protection is given in the following chart:

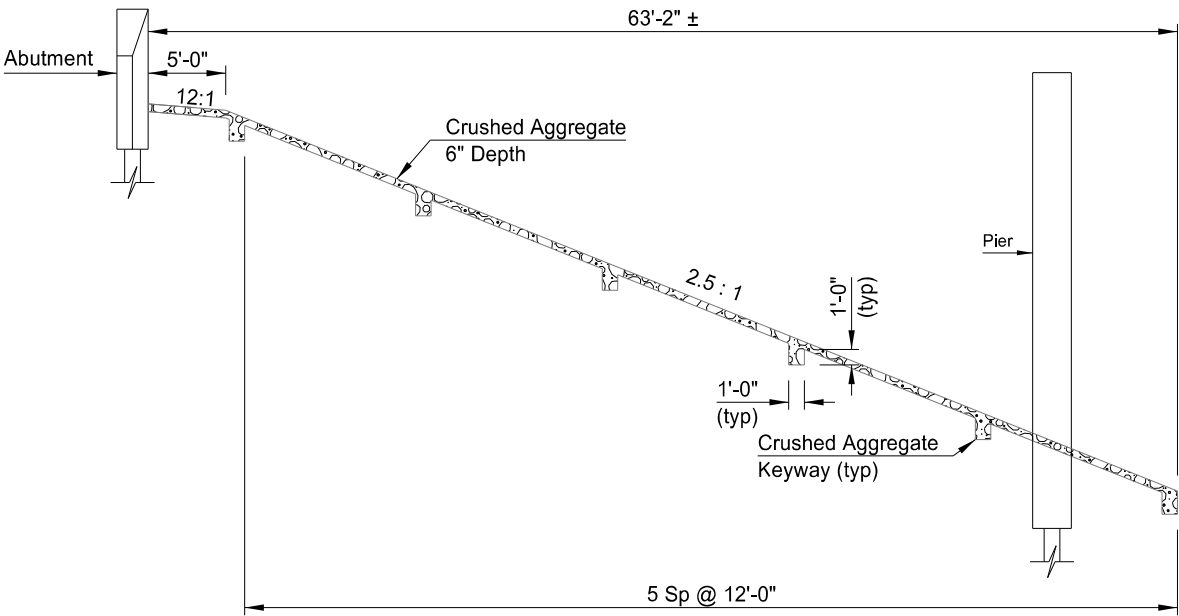
Sieve Size	% Passing
2"	100%
¾"	5-35%
#4	0-5%

The minimum fractured face requirement of the aggregate is 50% by weight on the portion of the aggregate retained on the No. 4 sieve. To be considered fractured the rock must have at least one fractured face.

Deposit, spread, consolidate, and shape the aggregate by mechanical or hand methods to provide a uniform depth and density and produce a uniform surface appearance. Apply MC-250 that meets the requirements of Section 818.02 C, "Medium-Curing Cutback Asphalt" at an approximate rate of 1.8 gallons per square yard. The bituminous materials are to penetrate to a depth of not less than one-half the required thickness of the aggregate. Protect adjacent structure surfaces against bituminous splatter.

An additional 50 SY was included in the quantities to allow for shaping of the slope protection around the irregular slopes at pier 2.

Include all costs for labor, materials, and equipment to complete this work in the unit price bid for "Aggregate Slope Protection."



AGGREGATE SLOPE PROTECTION DETAIL

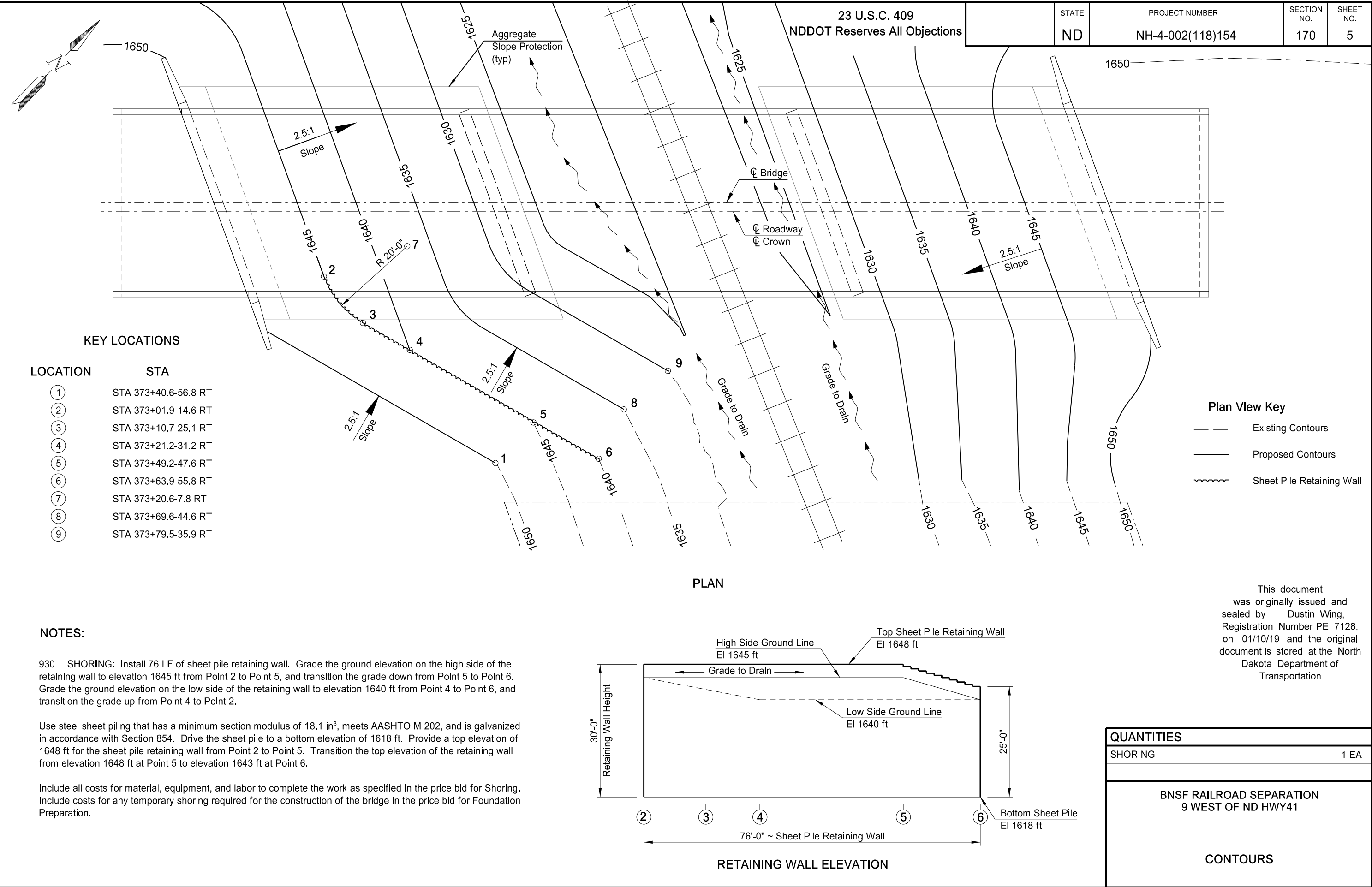
BRIDGE BID ITEMS

SPEC	CODE	ITEM DESCRIPTION	UNIT	QUANTITY
107	0100	RAILROAD PROTECTION INSURANCE	L SUM	1
202	0105	REMOVAL OF STRUCTURE	L SUM	1
210	0099	CLASS 1 EXCAVATION	L SUM	1
210	0201	FOUNDATION PREPARATION	EA	1
602	0130	CLASS AAE-3 CONCRETE	CY	303.6
602	1130	CLASS AE-3 CONCRETE	CY	289.4
602	1134	PILE SUPPORTED APPROACH SLAB	SY	214.8
602	1250	PENETRATING WATER REPELLENT TREATMENT	SY	1065
604	9620	PRESTRESSED BOX BEAM-33 IN	LF	985
612	0115	REINFORCING STEEL-GRADE 60	LBS	21,254
612	0116	REINFORCING STEEL-GRADE 60-EPOXY COATED	LBS	68,828
622	0020	STEEL PILING HP 10 X 42	LF	1420
622	0060	STEEL PILING HP 14 X 73	LF	805
930	3000	BRIDGE BENCH MARKS	SET	1
930	7012	ROADWAY CANOPY	L SUM	1
930	8230	SHORING	EA	1
930	8686	AGGREGATE SLOPE PROTECTION	SY	835
930	9537	ABUTMENT UNDERDRAIN SYSTEM	EA	2

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BNSF RAILROAD SEPARATION
9 WEST OF ND HWY41

SCREED ELEVATIONS, BID ITEM
QUANTITIES & SLOPE PROTECTION DETAIL



STATE	PROJECT NUMBER	SECTION NO.	SHEET NO.
ND	NH-4-002(118)154	170	6

NOTE:

For double acting or single acting diesel hammers, calculate the safe bearing value of piles by the following formula:

$$P = \frac{4.5E}{S + 0.2} \times \frac{W + 0.2M}{W + M}$$

Where:

P = Safe bearing value, in pounds.
W = Weight of striking parts (ram), in pounds.
M = Weight of parts being driven, in pounds. Includes pile weight, anvil (if any), driving cap, etc.
E = Energy per blow, in foot-pounds.
S = Average penetration of pile in inches per blow for last ten blows.

For single acting hammers, calculate E by multiplying observed stroke (ft) and W (lbs).

Drive the HP10 x 42 Pile to a safe bearing value of 105 tons.
Drive the HP14 x 73 Pile to a safe bearing value of 180 tons.

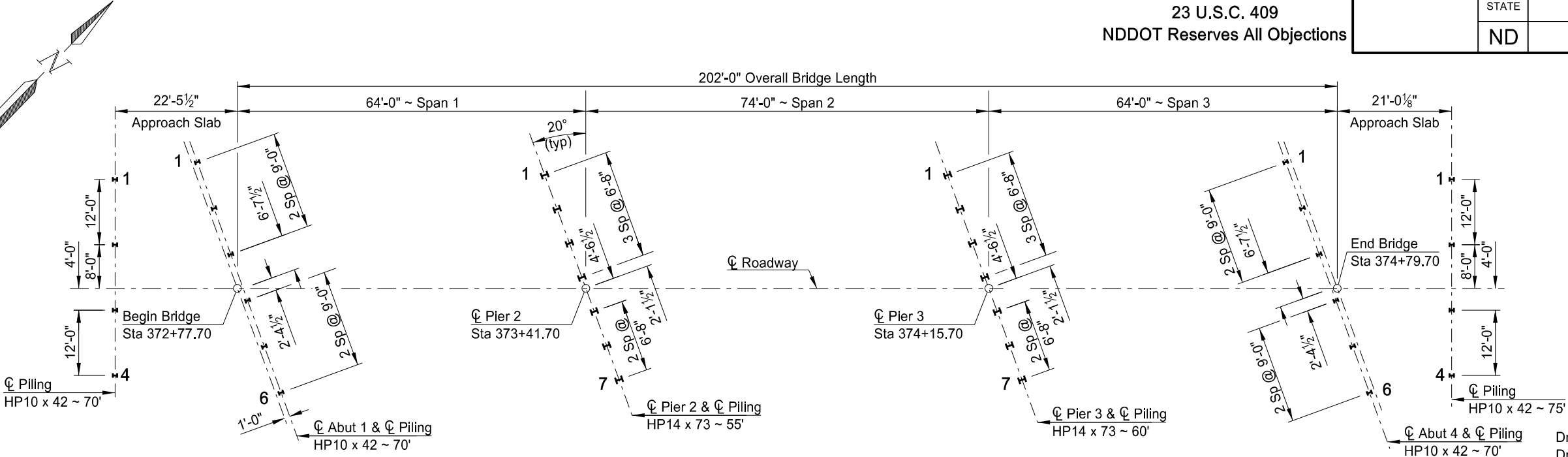
PILE COORDINATES

	PILE	NORTHING	EASTING
APPR	1	450,682.01	1,814,971.45
	4	450,656.15	1,814,996.49
ABUT 1	1	450,694.77	1,814,980.10
	6	450,675.11	1,815,020.58
PIER 2	1	450,737.47	1,815,027.56
	7	450,719.99	1,815,063.54
PIER 3	1	450,788.96	1,815,080.71
	7	450,771.48	1,815,116.69
ABUT 4	1	450,833.84	1,815,123.66
	6	450,814.18	1,815,164.14
APPR	1	450,852.80	1,815,147.75
	4	450,826.95	1,815,172.80

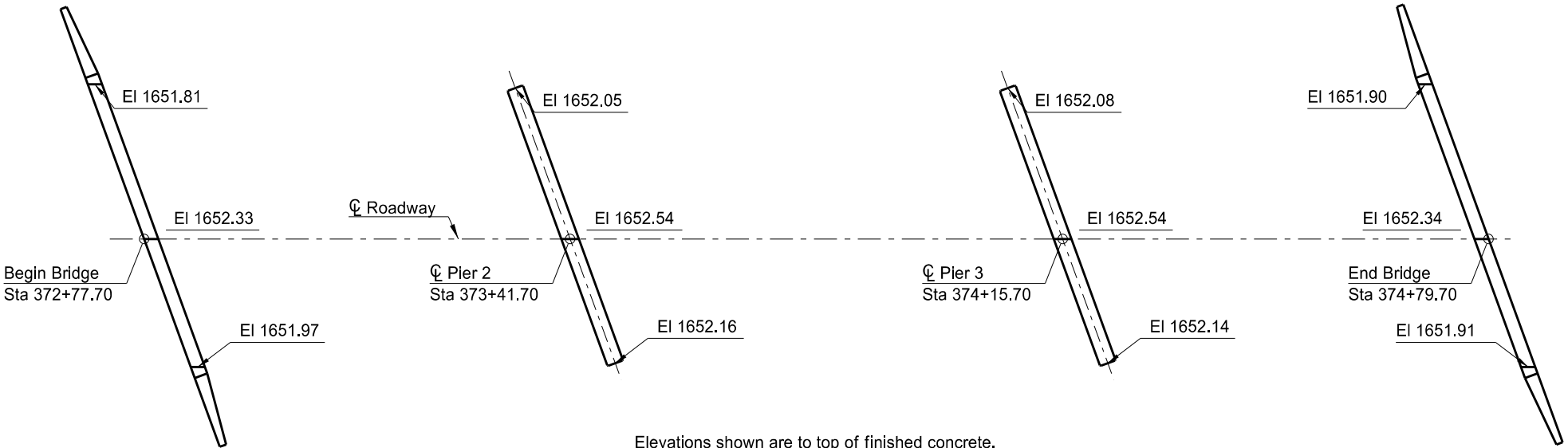
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BNSF RAILROAD SEPARATION
9 WEST OF ND HWY41

PILING LAYOUT &
BEARING ELEVATIONS

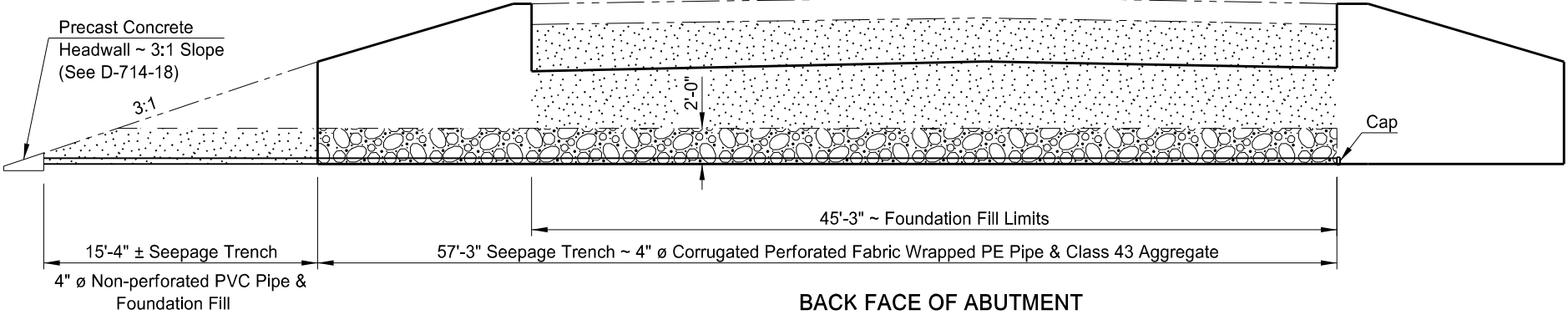


PILING LAYOUT



Elevations shown are to top of finished concrete.
BEARING ELEVATIONS

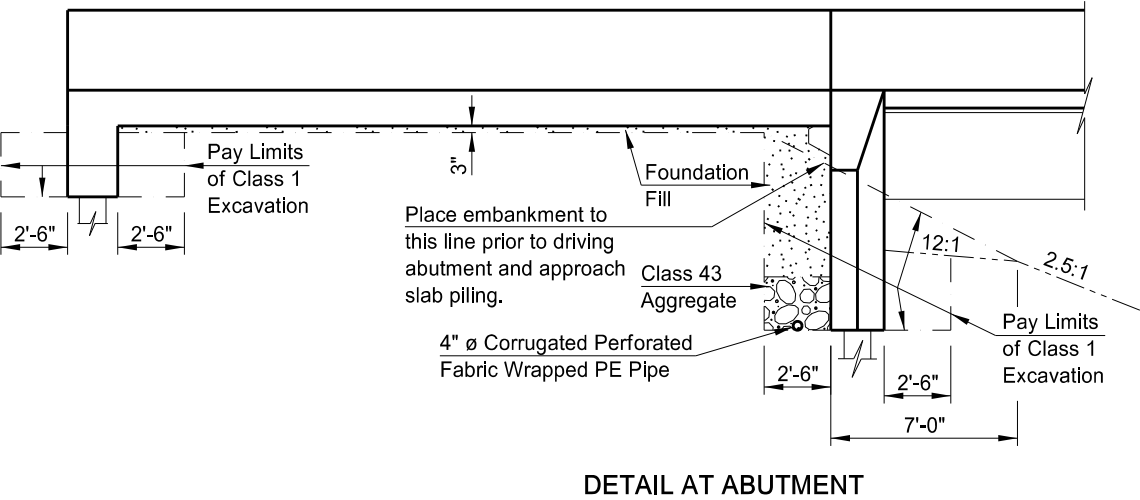
STATE	PROJECT NUMBER	SECTION NO.	SHEET NO.
ND	NH-4-002(118)154	170	7



NOTES:

Use corrugated perforated fabric wrapped PE pipe that meets the requirements of Section 830.03 A.4. Provide fabric wrapping for the pipe that meets the requirements of Section 858.01 for D3 or D4 drainage fabric. Use non-perforated pipe that meets the requirements of Section 830.03 A.3. Provide aggregate that meets the requirements of Section 816.03, Class 43. Provide foundation fill that meets the requirements of Section 210.

Include the cost to furnish and place the foundation fill, aggregate, corrugated perforated pipe, non perforated pipe and headwalls in the pay item "Abutment Underdrain System."

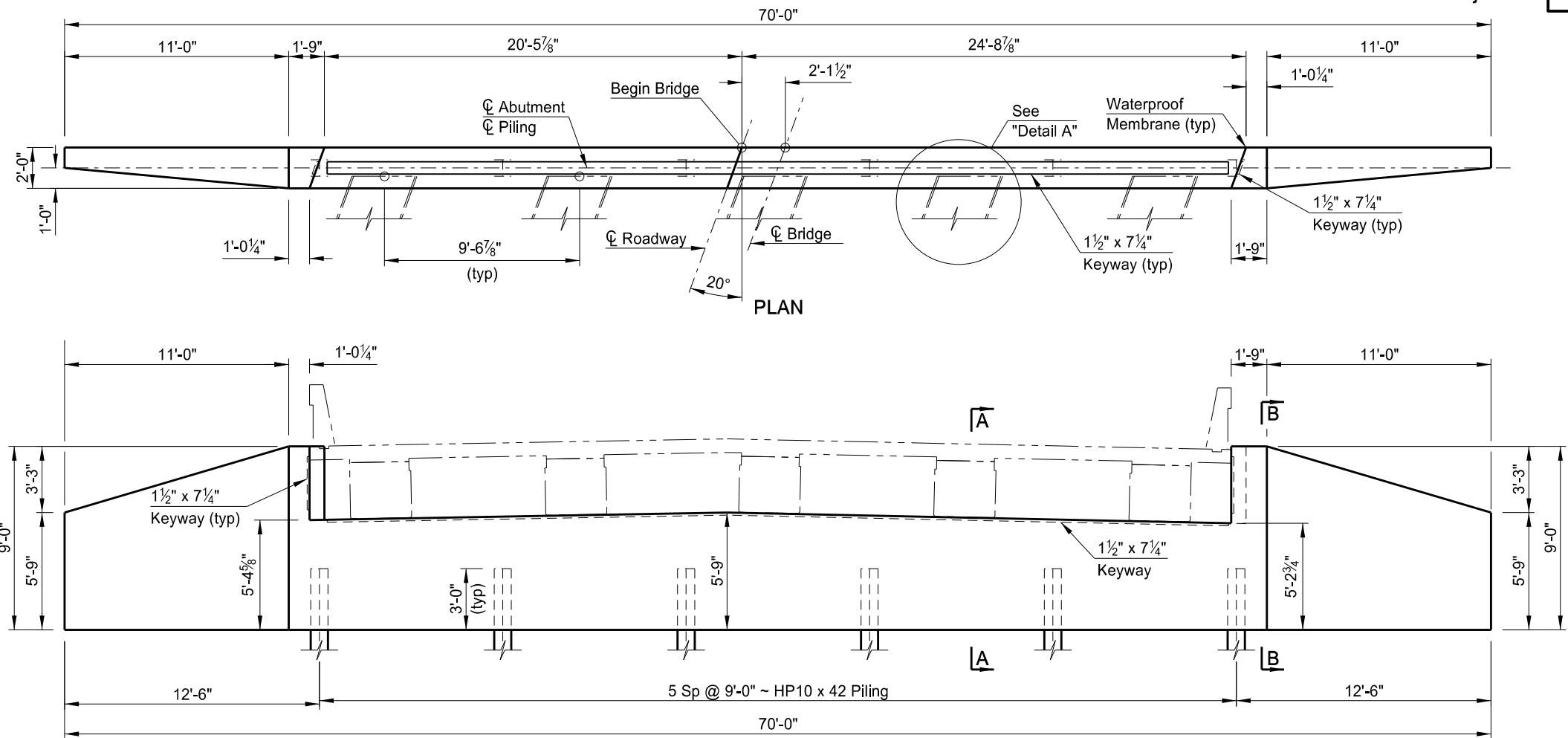


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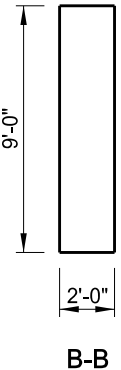
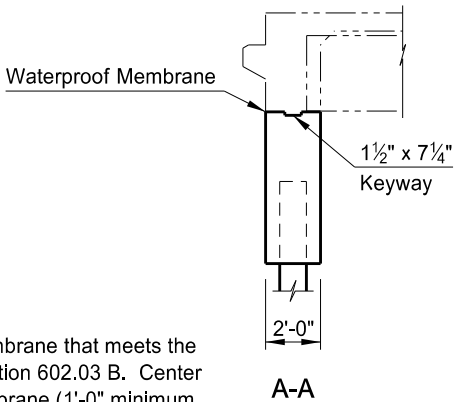
BNSF RAILROAD SEPARATION
9 WEST OF ND HWY41

ABUTMENT UNDERDRAIN &
EXCAVATION DETAILS

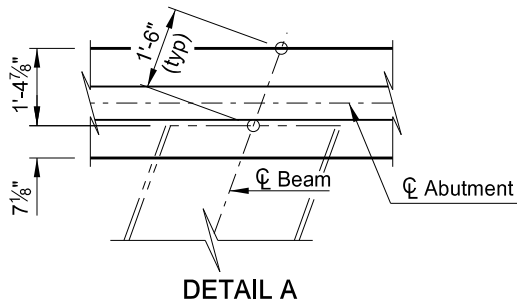
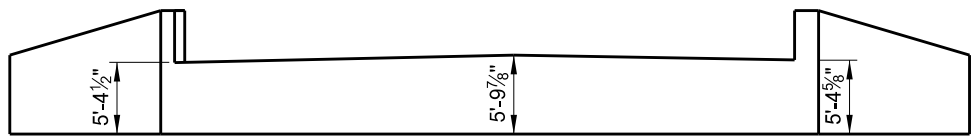
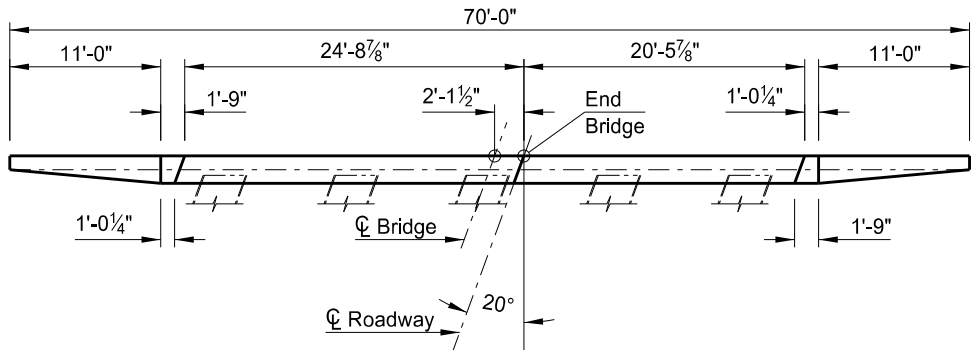
STATE	PROJECT NUMBER	SECTION NO.	SHEET NO.
ND	NH-4-002(118)154	170	8



NOTE:
Use waterproof membrane that meets the requirements of Section 602.03 B. Center the waterproof membrane (1'-0" minimum width) on the joint.



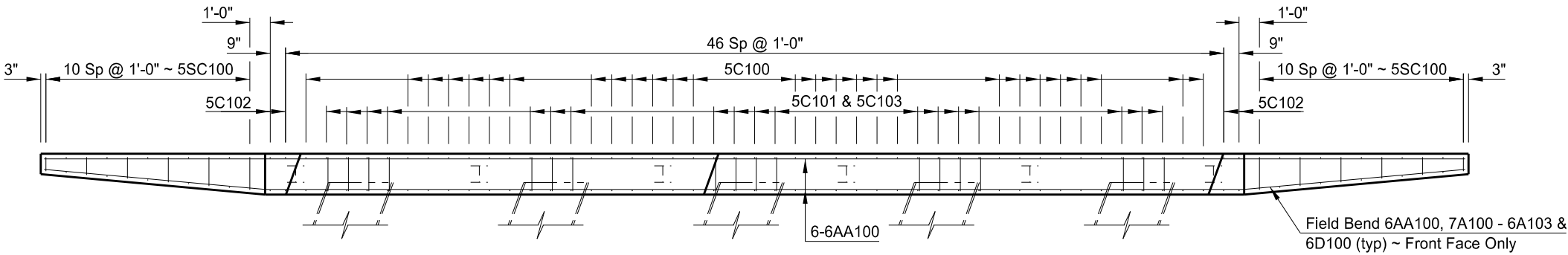
NOTE:
Abutment 1 shown in elevation view, facing southwest.



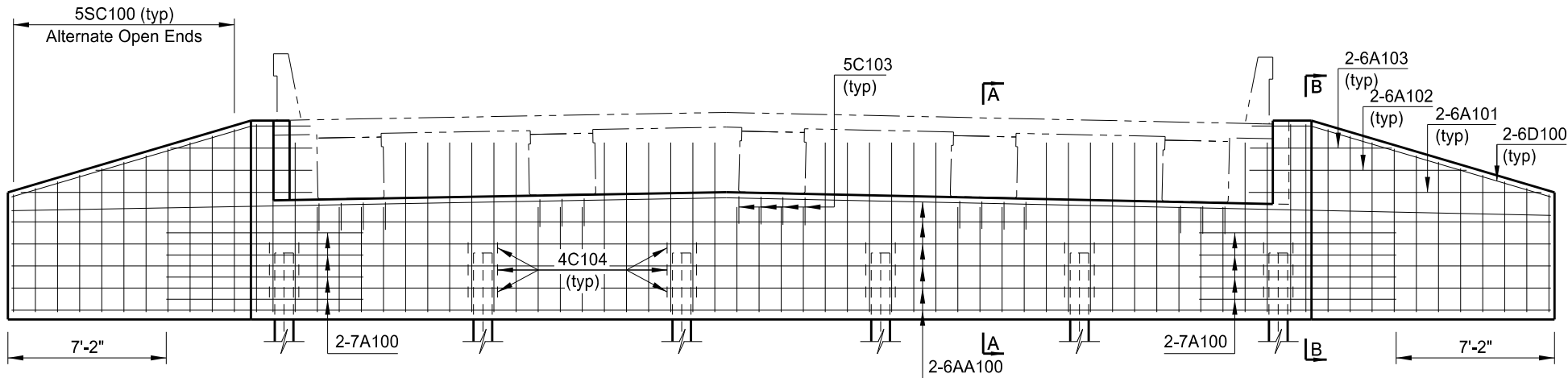
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QUANTITIES
SEE DWG 2-154.989L-9
BNSF RAILROAD SEPARATION 9 WEST OF ND HWY41
(SHOWING DIMENSIONS) ABUTMENT DETAILS

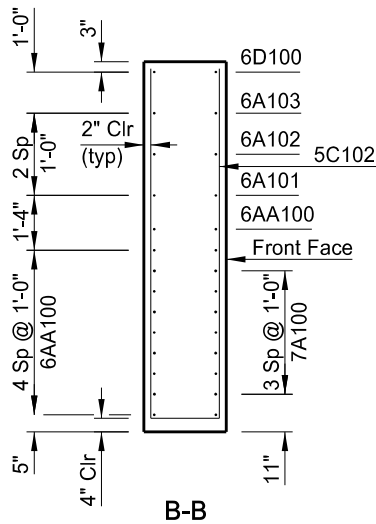
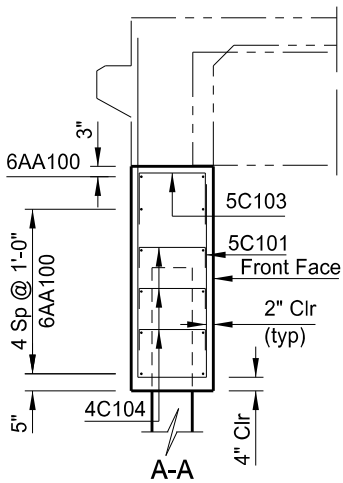
STATE	PROJECT NUMBER	SECTION NO.	SHEET NO.
ND	NH-4-002(118)154	170	9



PLAN



ELEVATION



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QUANTITIES (ONE ABUTMENT)	
CLASS AE-3 CONCRETE	29.9 CY
REINFORCING STEEL	3,174 LBS
BNSF RAILROAD SEPARATION 9 WEST OF ND HWY41	
(SHOWING REINFORCING) ABUTMENT DETAILS	

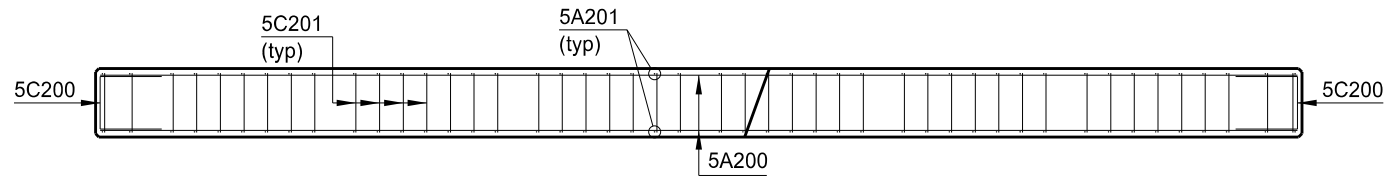


DETAIL B

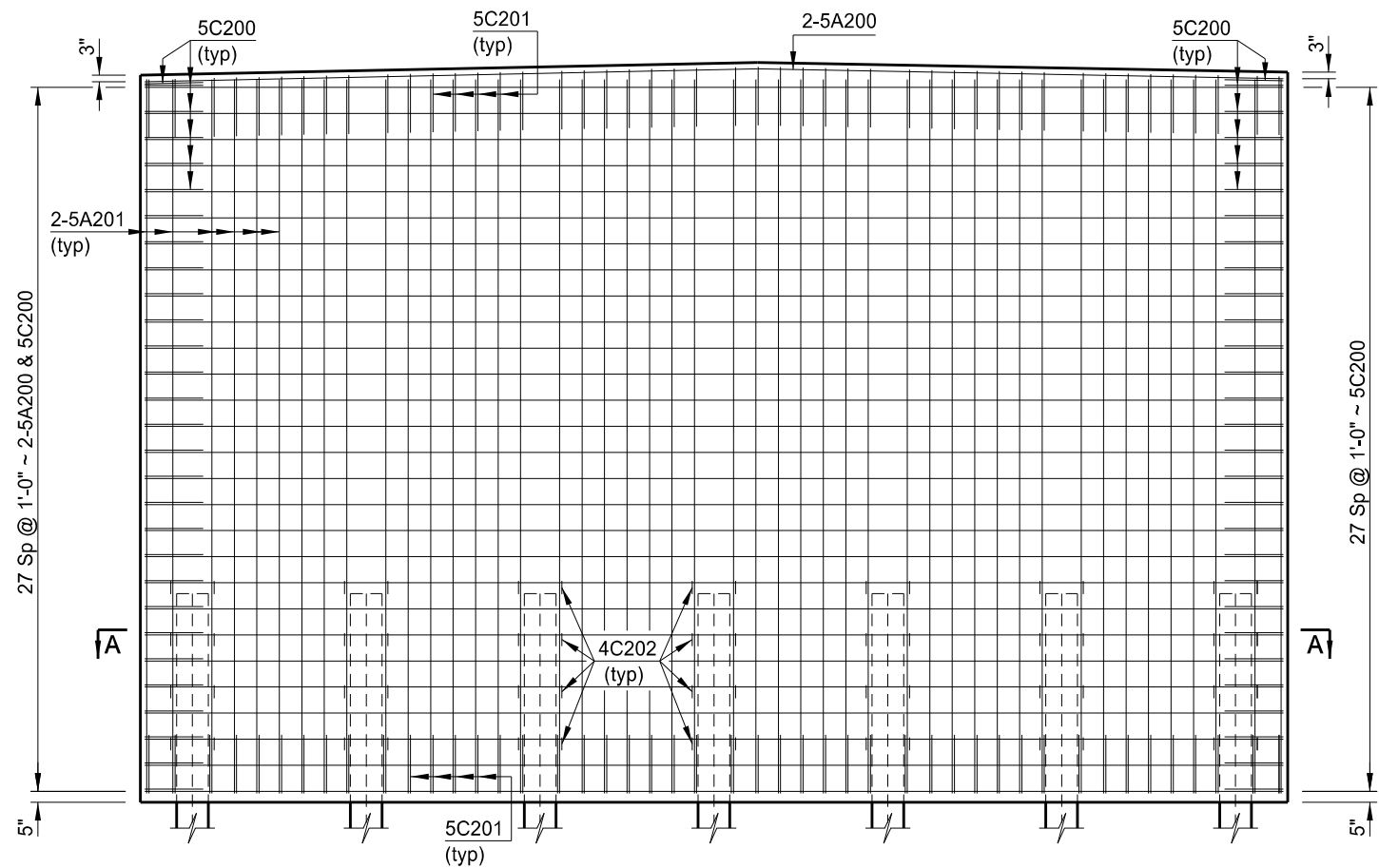


QUANTITIES
SEE DWG 2-154.989L-11
BNSF RAILROAD SEPARATION 9 WEST OF ND HWY41
(SHOWING DIMENSIONS)
PIER DETAILS

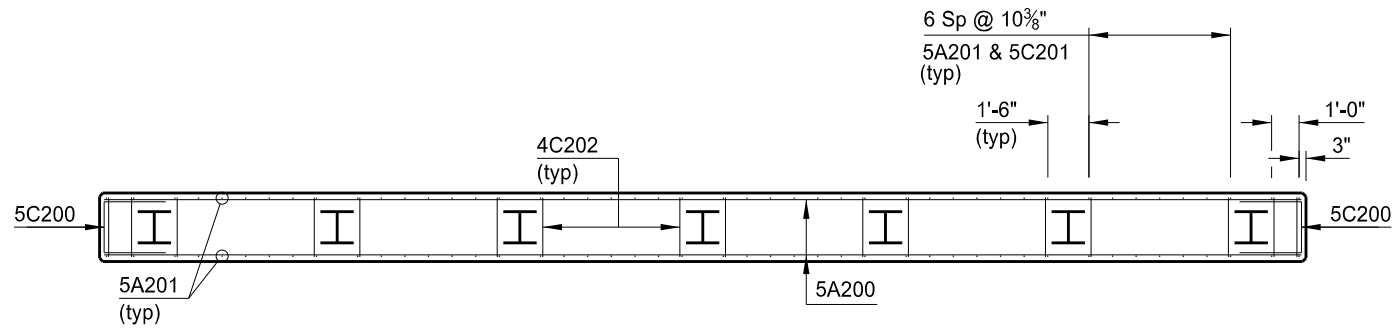
	STATE	PROJECT NUMBER	SECTION NO.	SHEET NO.
	ND	NH-4-002(118)154	170	11



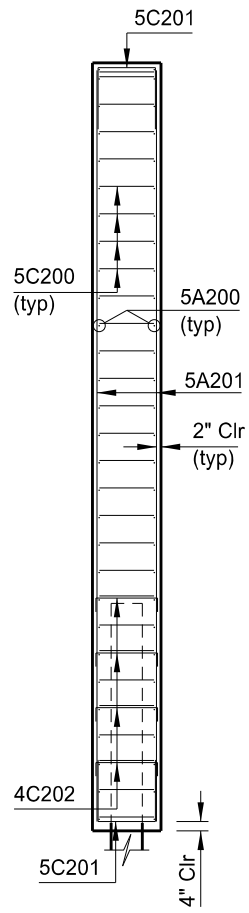
PLAN



ELEVATION



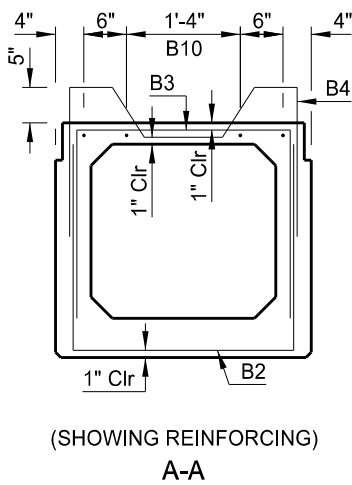
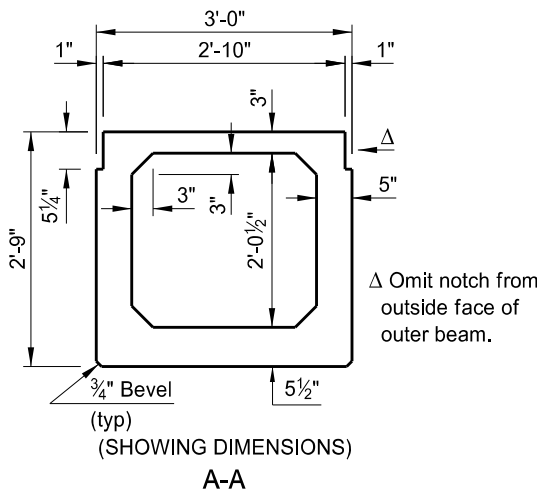
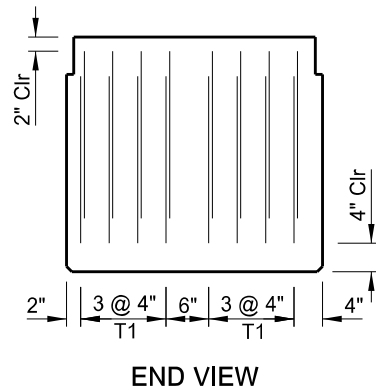
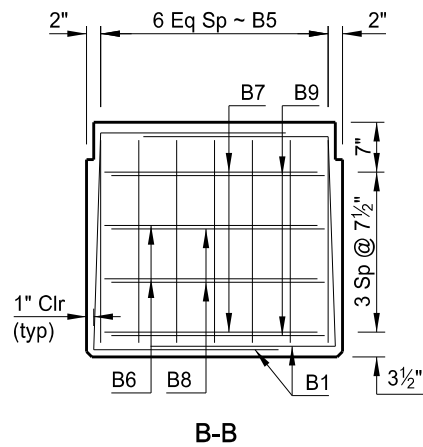
A-A



END VIEW

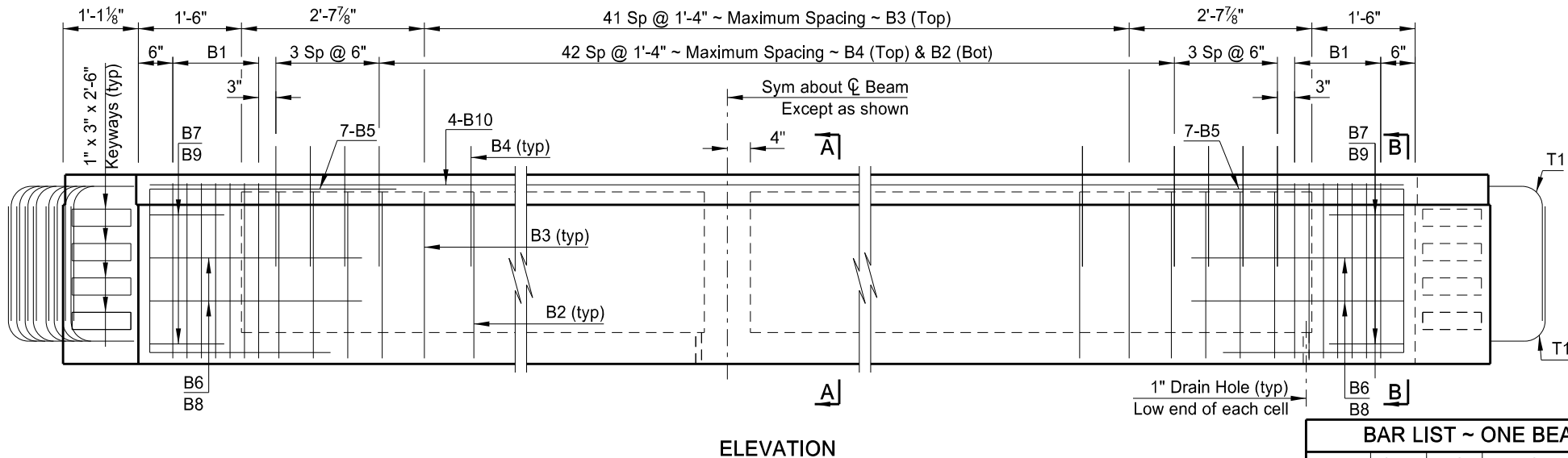
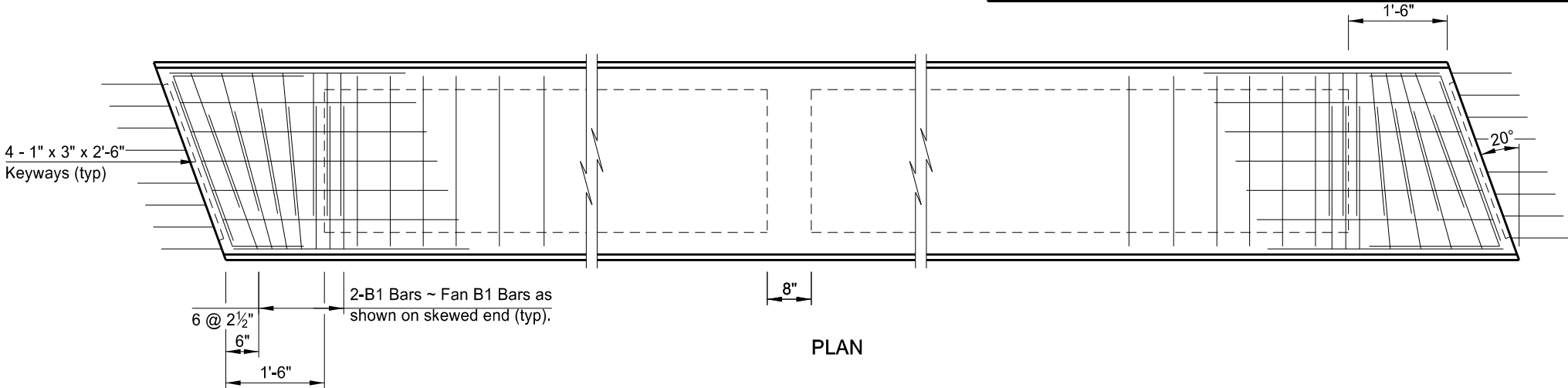
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QUANTITIES		(ONE PIER)
CLASS AE-3 CONCRETE	114.8	CY
REINFORCING STEEL	6,416	LBS
BNSF RAILROAD SEPARATION 9 WEST OF ND HWY41		
(SHOWING REINFORCING)		
PIER DETAILS		



** Field bend as shown (Grade 40).

* Welded Wire Reinforcing with minimum circumferential steel area of 0.15 sq in per ft may be substituted for B2 and B3 bars.



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BAR LIST ~ ONE BEAM				
MARK	SIZE	NO.	LENGTH	SHAPE
B1	4	28	6'-11"	BENT
B2	4	49	7'-5"	BENT
B3	4	42	7'-0"	BENT
B4	4	49	6'-9"	BENT
B5	5	14	8'-7"	BENT
B6	4	4	5'-9"	BENT
B7	4	4	3'-9"	BENT
B8	4	4	6'-8"	BENT
B9	4	4	4'-8"	BENT
B10	4	8	32'-4"	STR
T1	4	32	4'-9"	STR

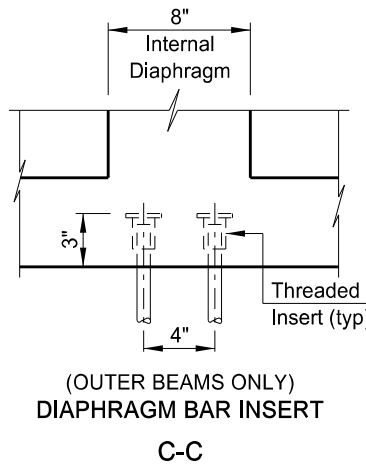
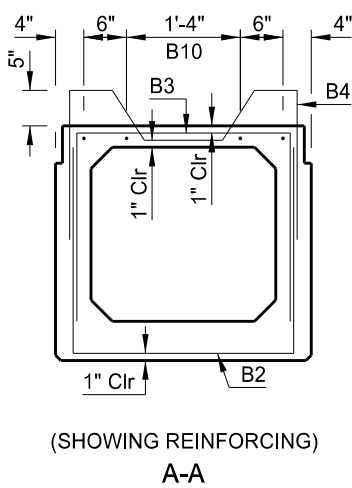
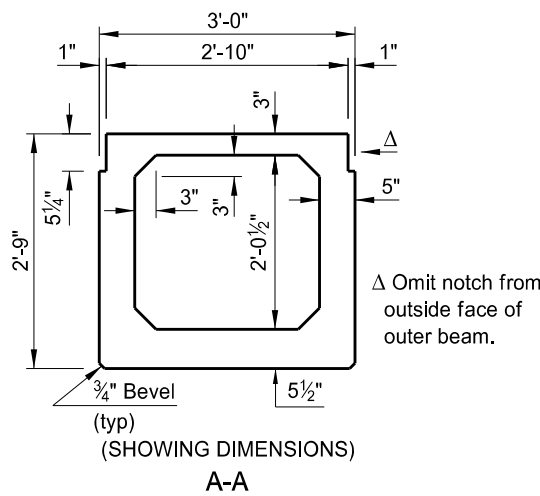
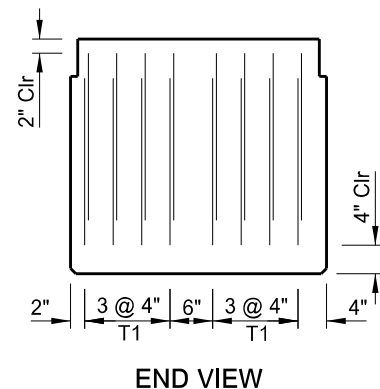
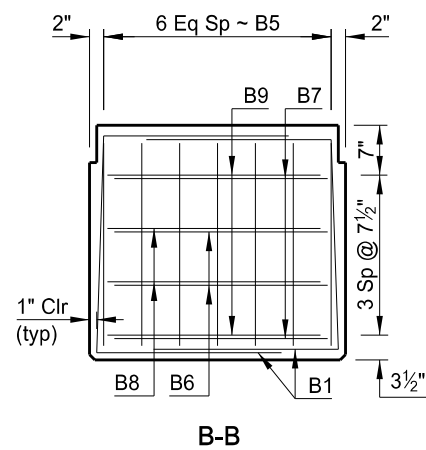
QUANTITIES (ONE BEAM)

BEAM LENGTH 62.0 LF

BEAM SECTION DATA
WT = 601.2 LBS/FT + 3171 LBS
CROSS SECTIONAL AREA = 558.5 IN ²
C.G. (FROM BOTTOM) = 14.85 IN
I = 73,708 IN ⁴
S _B = 4,964 IN ³

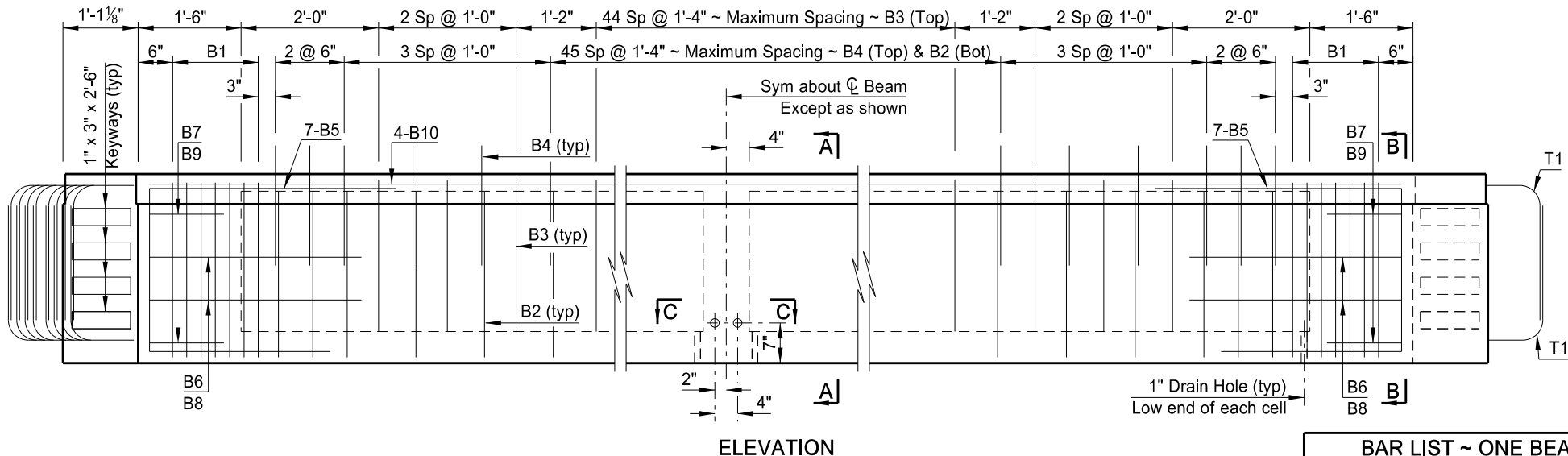
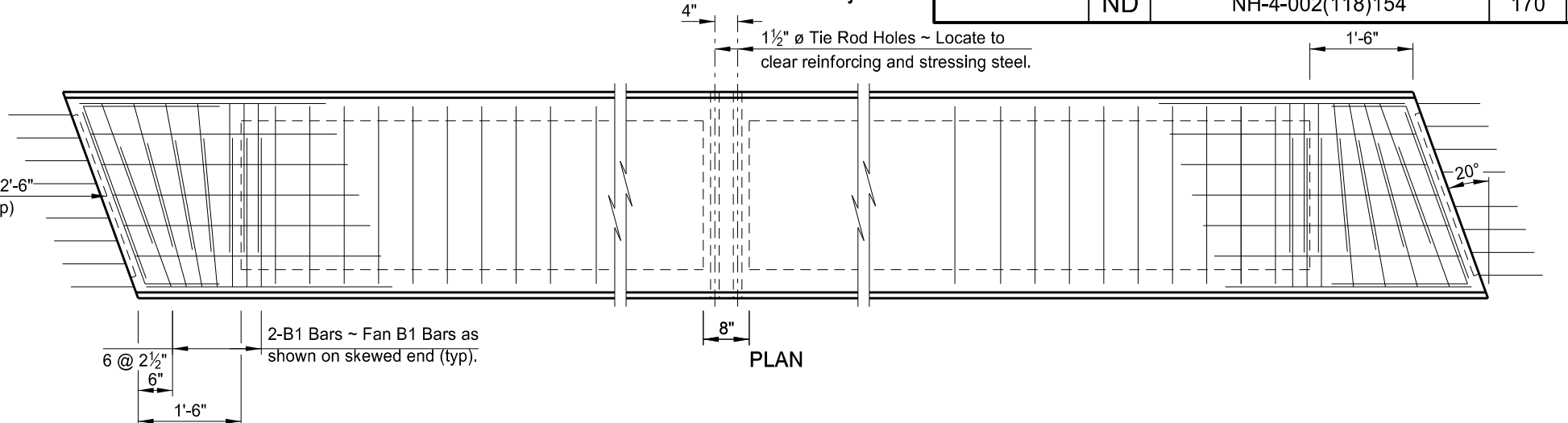
BNSF RAILROAD SEPARATION
9 WEST OF ND HWY41

PRE-TENSIONED 33" x 36"
PRESTRESSED SPREAD BOX BEAM



** Field bend as shown (Grade 40).

* Welded Wire Reinforcing with minimum circumferential steel area of 0.15 sq in per ft may be substituted for B2 and B3 bars.



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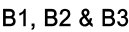
BAR LIST ~ ONE BEAM				
MARK	SIZE	NO.	LENGTH	SHAPE
B1	4	28	6'-11"	BENT
B2	4	56	7'-5"	BENT
B3	4	51	7'-0"	BENT
B4	4	56	6'-9"	BENT
B5	5	14	8'-7"	BENT
B6	4	4	5'-9"	BENT
B7	4	4	3'-9"	BENT
B8	4	4	6'-8"	BENT
B9	4	4	4'-8"	BENT
B10	4	12	26'-3"	STR
T1	4	32	4'-9"	STR

QUANTITIES		(ONE BEAM)
BEAM LENGTH	73.0 LF	

BEAM SECTION DATA
WT = 601.2 LBS/FT + 3171 LBS
CROSS SECTIONAL AREA = 558.5 IN ²
C.G. (FROM BOTTOM) = 14.85 IN
I = 73,708 IN ⁴
S _B = 4,964 IN ³

BNSF RAILROAD SEPARATION 9 WEST OF ND HWY41
PRE-TENSIONED 33" x 36" PRESTRESSED SPREAD BOX BEAM

Minor changes to the shape of the beam and to reinforcing steel may be made to accommodate the forms of various contractors and their construction methods with the approval of the Engineer.



(DIMENSIONS SHOWN ARE OUT TO OUT)

BEAM END PLAN AT PIER

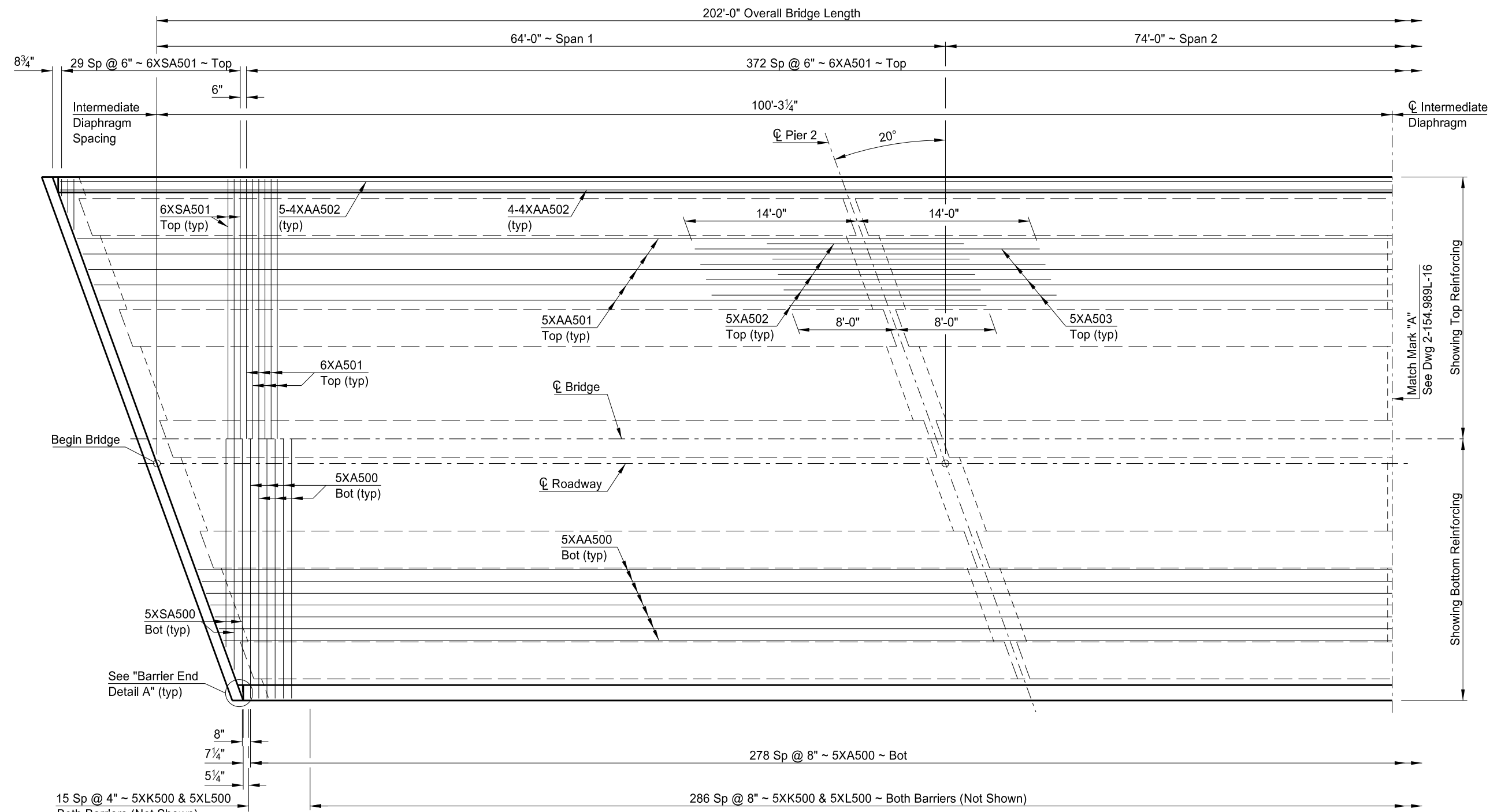
PRESTRESSING DATA					
C.G.	FINAL FORCE	DETENSION STRENGTH	ACCEPTANCE STRENGTH	WEIGHT (TONS)	BEAM LENGTH
4.75"	653.6 k	5000 psi (Min)	5000 psi (Min)	20.2	62'-0"
4.95"	660.5 k				
5.25"	671.3 k				
4.40"	907.6 k	5700 psi (Min)	5700 psi (Min)	23.5	73'-0"
4.64"	919.0 k				
4.80"	926.7 k				

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**BNSF RAILROAD SEPARATION
9 WEST OF ND HWY41**

**PRE-TENSIONED 33" x 36"
PRESTRESSED SPREAD BOX BEAM**

STATE	PROJECT NUMBER	SECTION NO.	SHEET NO.
ND	NH-4-002(118)154	170	15



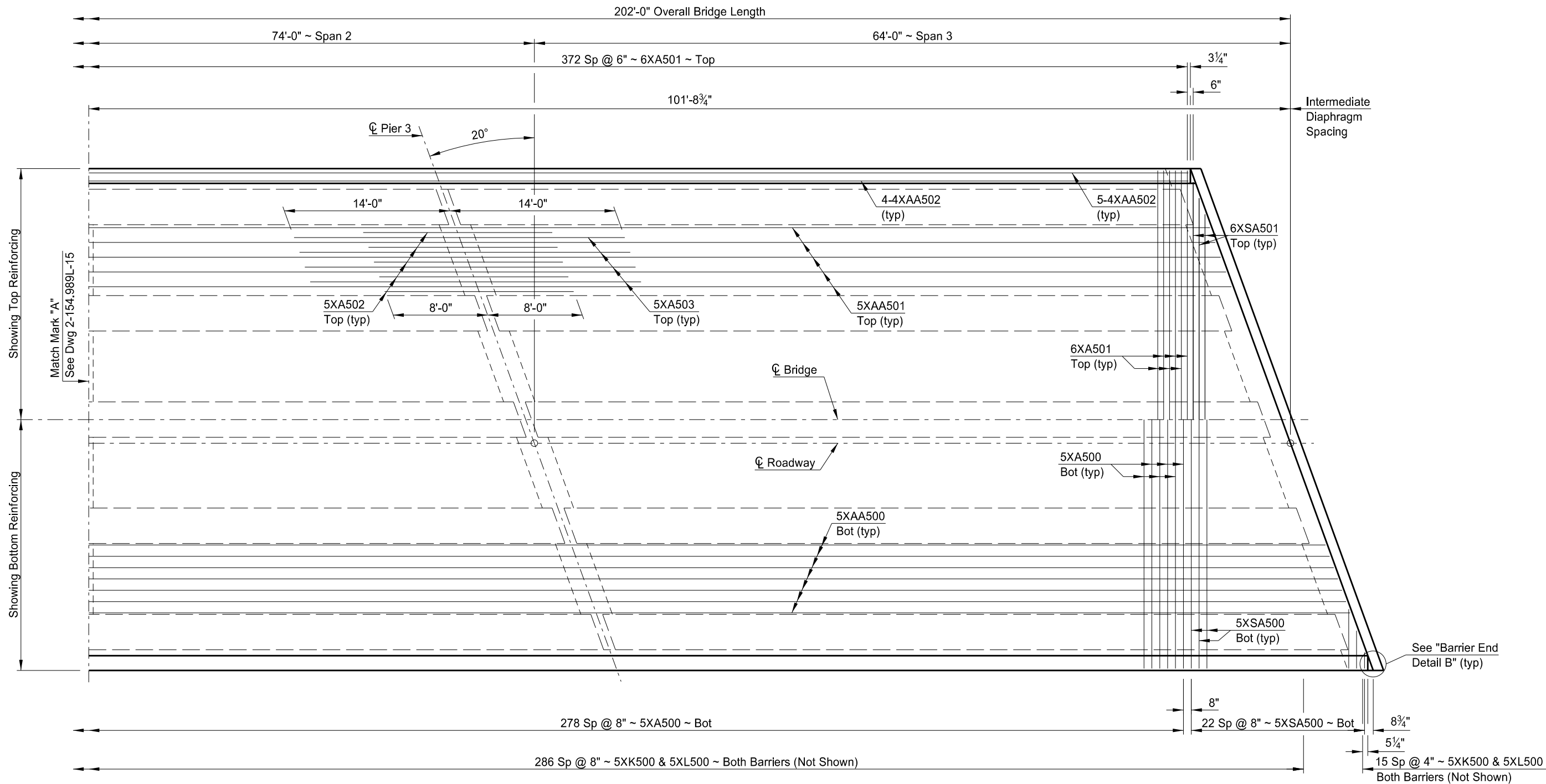
PLAN

QUANTITIES
SEE DWG 2-154.989L-20
BNSF RAILROAD SEPARATION 9 WEST OF ND HWY41
HALF SLAB LAYOUT

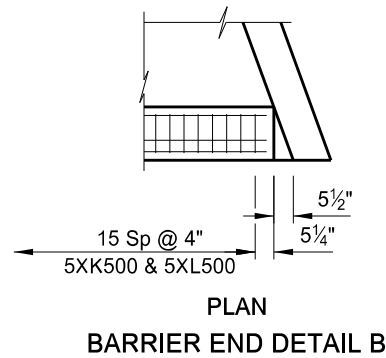
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PLAN
BARRIER END DETAIL A

STATE	PROJECT NUMBER	SECTION NO.	SHEET NO.
ND	NH-4-002(118)154	170	16



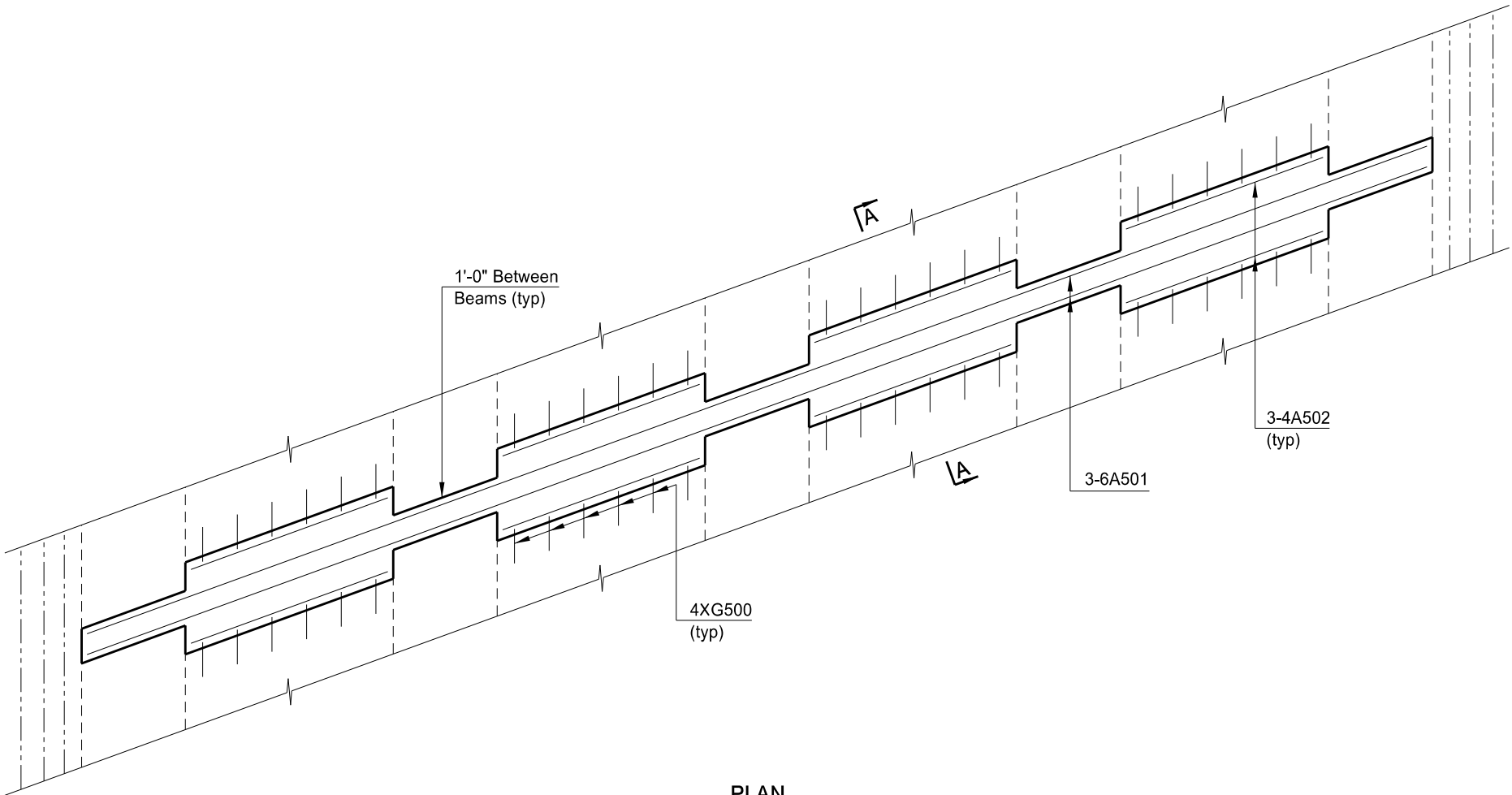
PLAN



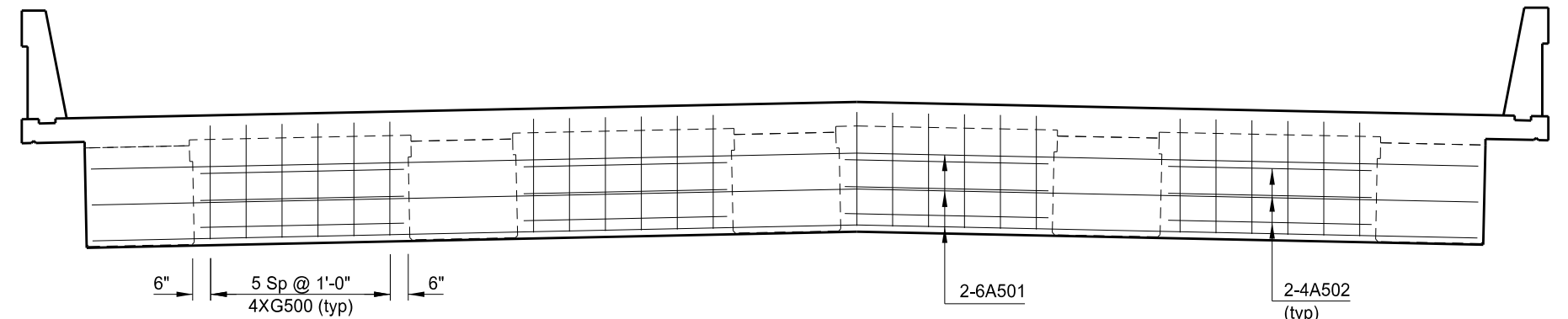
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QUANTITIES
SEE DWG 2-154.989L-20
BNSF RAILROAD SEPARATION 9 WEST OF ND HWY41
HALF SLAB LAYOUT

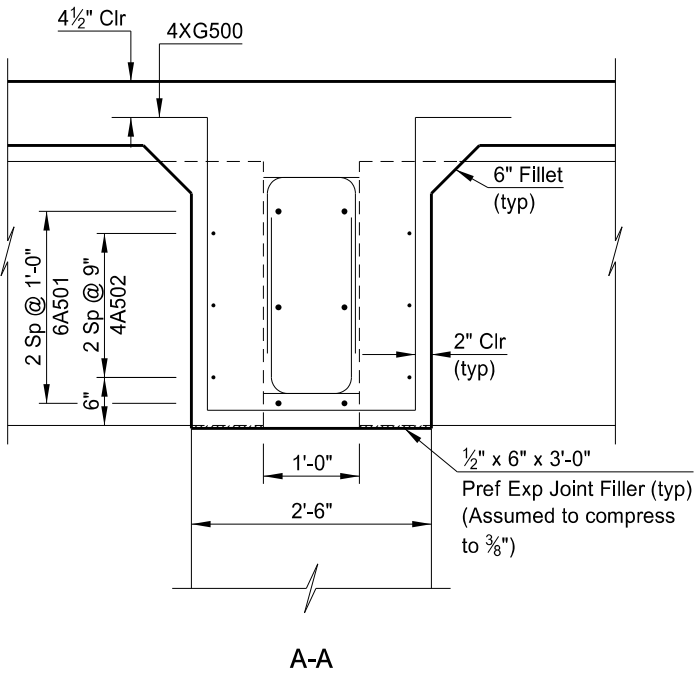
STATE	PROJECT NUMBER	SECTION NO.	SHEET NO.
ND	NH-4-002(118)154	170	17



PLAN



ELEVATION



QUANTITIES

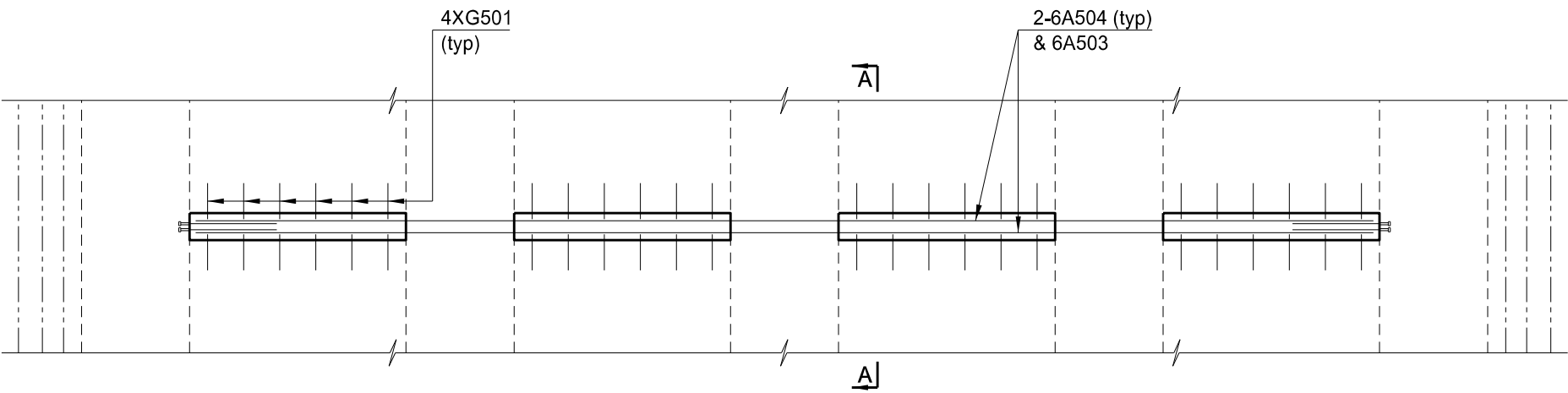
SEE DWG 2-154.989L-20

BNSF RAILROAD SEPARATION
9 WEST OF ND HWY41

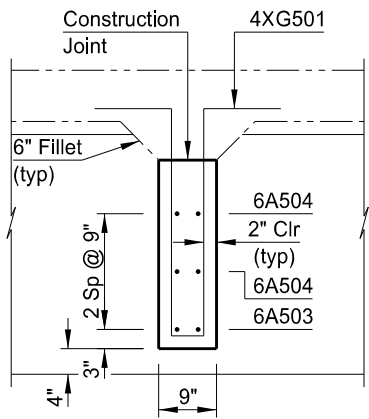
PIER DIAPHRAGM DETAILS

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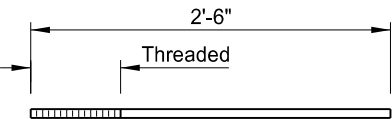
STATE	PROJECT NUMBER	SECTION NO.	SHEET NO.
ND	NH-4-002(118)154	170	18



PLAN

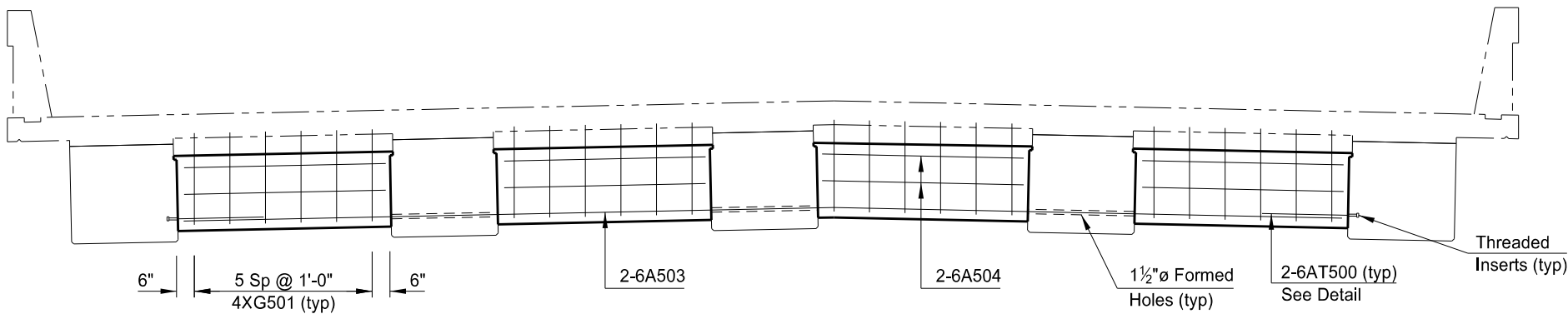


A-A



No. 6 Reinforcing Steel ~ Include
in the Prestressed Beam bid item.

6AT500 DETAIL

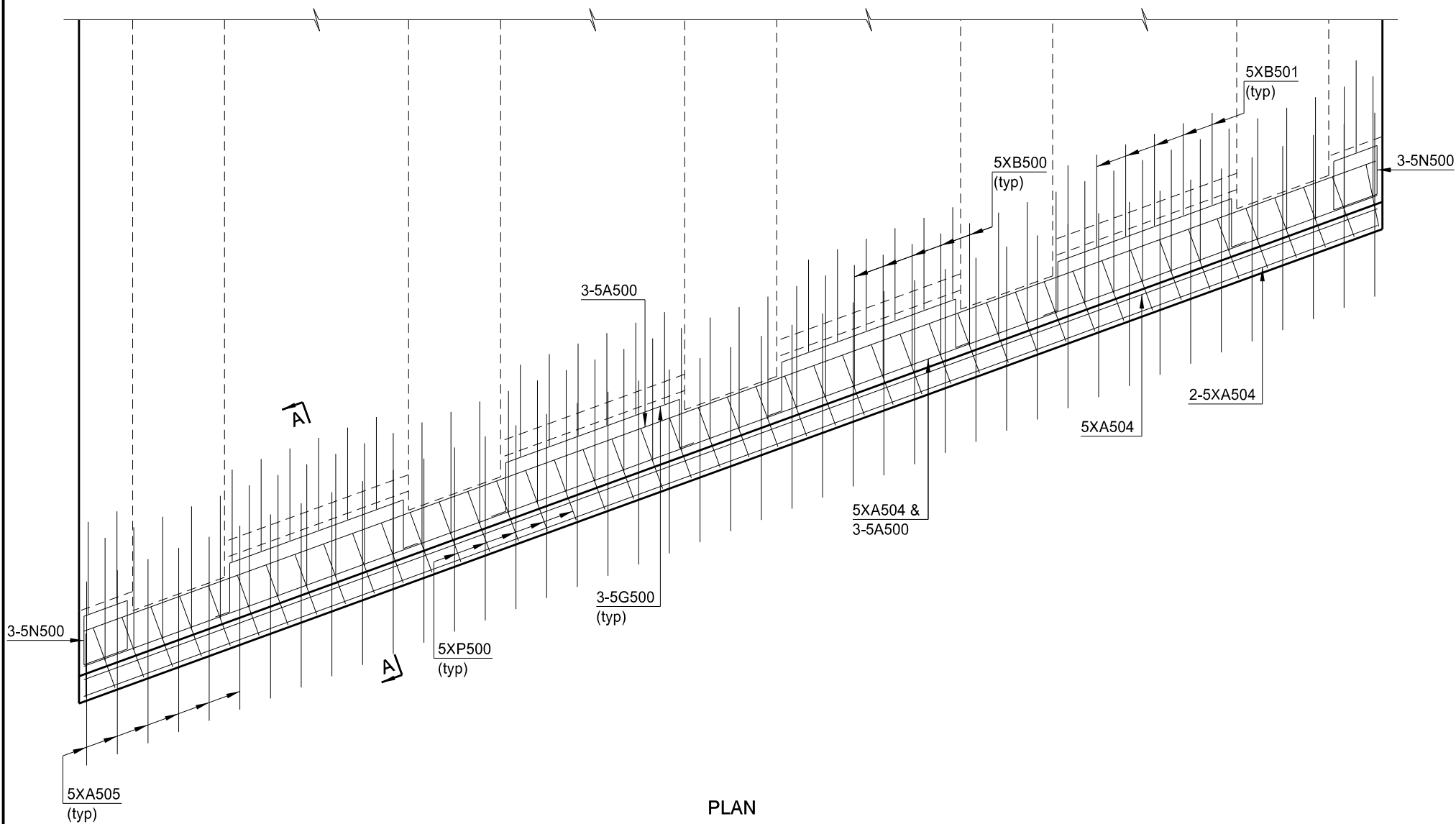


ELEVATION

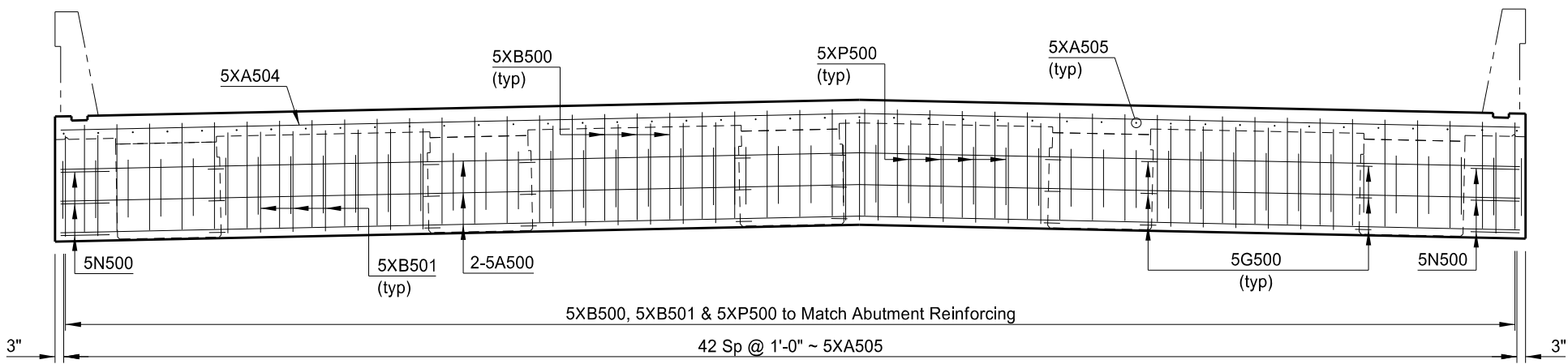
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QUANTITIES
SEE DWG 2-154.989L-20
BNSF RAILROAD SEPARATION 9 WEST OF ND HWY41
INTERMEDIATE DIAPHRAGM DETAILS

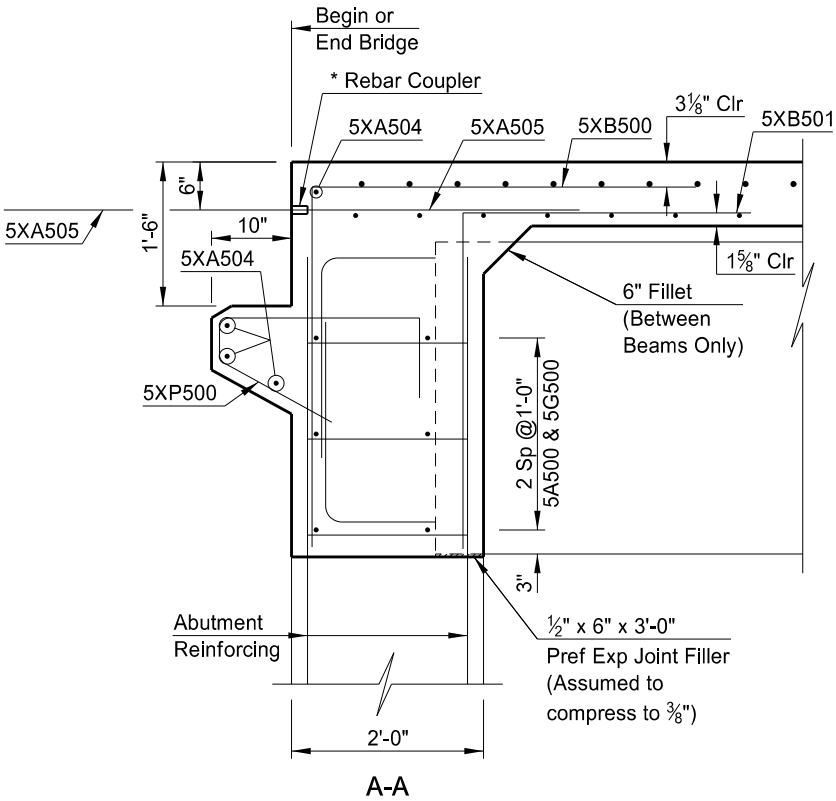
STATE	PROJECT NUMBER	SECTION NO.	SHEET NO.
ND	NH-4-002(118)154	170	19



PLAN



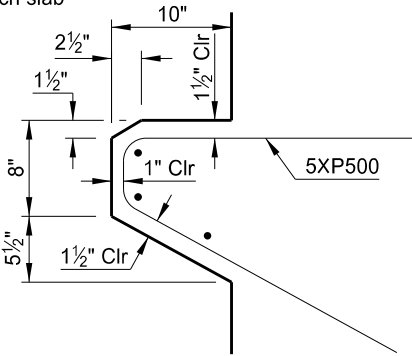
(APPROACH LIP NOT SHOWN)
ELEVATION



* Use approved mechanical connectors for the couplers capable of developing 125% of the reinforcing steel specified yield strength. Provide epoxy coated couplers according to Section 836.02 A and repair any damaged epoxy coating according to Section 612.04 E.

NOTE:

Do not install the 5XA505 bars into the approach slab until all of the foundation fill is in place.



APPROACH LIP DETAIL

QUANTITIES

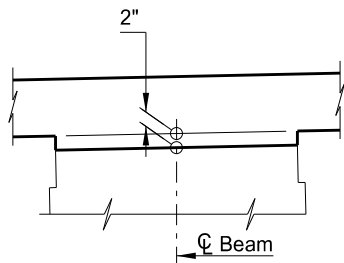
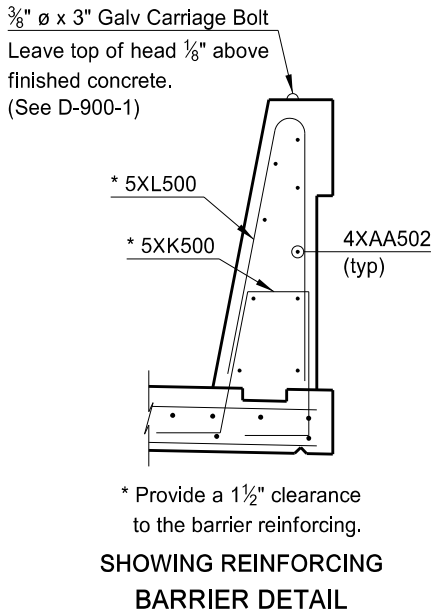
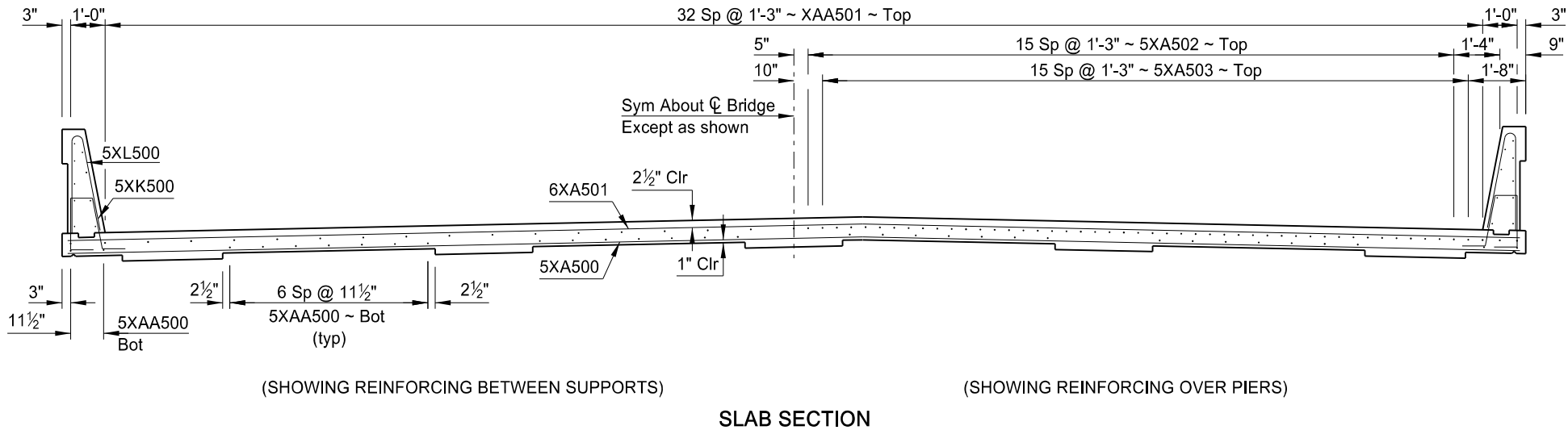
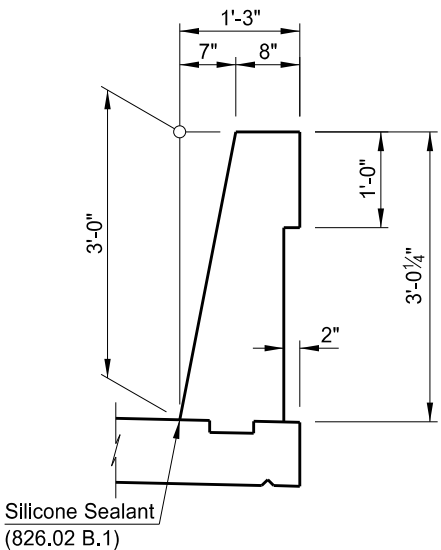
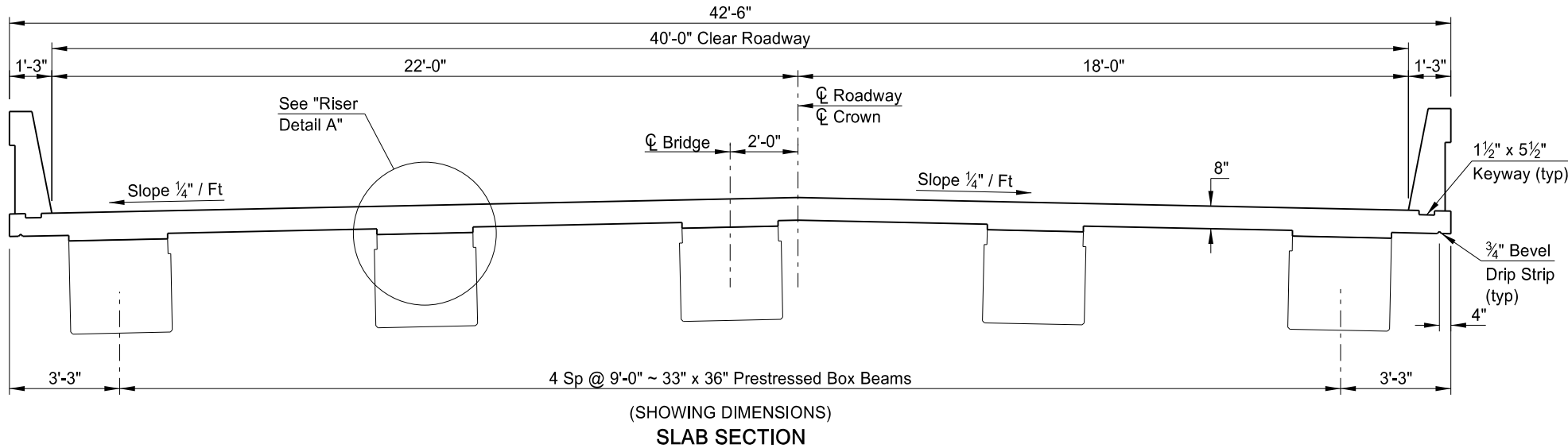
SEE DWG 2-154.989L-20

BNSF RAILROAD SEPARATION
9 WEST OF ND HWY41

ENDWALL DETAILS

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STATE	PROJECT NUMBER	SECTION NO.	SHEET NO.
ND	NH-4-002(118)154	170	20



The 2" dimension shown is located at the supports. The anticipated midspan riser is 1 1/2" for spans 1 and 3, and 1/2" for span 2. Adjust the riser to maintain the 8" slab thickness.

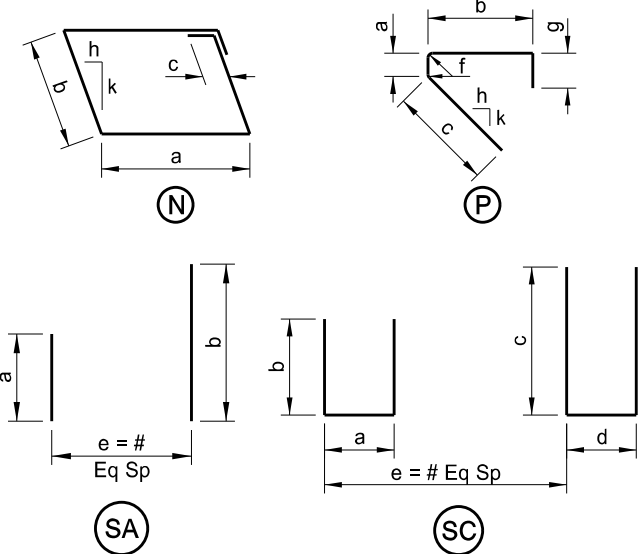
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QUANTITIES	
CLASS AAE-3 CONCRETE	303.6 CY
REINFORCING STEEL	2,074 LBS
REINFORCING STEEL (EPOXY)	68,828 LBS
BNSF RAILROAD SEPARATION 9 WEST OF ND HWY41	
SLAB SECTION	

BILL OF REINFORCING STEEL, GRADE 60																							STATE	PROJECT NUMBER	SECTION NO.	SHEET NO.		
LETTER PREFIX OF BAR MARK DENOTES SHAPE ~ SEE BAR DETAILS																							ND	NH-4-002(118)154	170	21		
LOCATION	SIZE	MARK	NO. EACH /SET	NOMINAL LENGTH	DETAILING DIMENSIONS									LOCATION	SIZE	MARK	NO. EACH /SET	NOMINAL LENGTH	DETAILING DIMENSIONS									
					a	b	c	d	e	f	g	h	k						a	b	c	d	e	f	g	h	k	
ABUTMENTS	7	A100	32	8'-11"		8'-11"								REGULAR	5	A500	12	44'-10"		44'-10"								
	6	A101	8	13'-2"		13'-2"									6	A501	12	41'-2"		41'-2"								
	6	A102	8	9'-9"		9'-9"									4	A502	48	6'-0"		6'-0"								
	6	A103	8	6'-5"		6'-5"									6	A503	2	32'-8"		32'-8"								
															6	A504	16	5'-8"		5'-8"								
	5	C100	54	17'-0"		7'-8"	1'-8"	7'-8"																				
	5	C101	36	14'-1"		4'-9"	1'-8"	7'-8"							5	G500	24	10'-2"	1'-7"	6'-0"	1'-7"	6"				12	4.4	
	5	C102	8	18'-8"		8'-6"	1'-8"	8'-6"																				
	5	C103	36	4'-2"		1'-3"	1'-8"	1'-3"							5	N500	12	7'-2"	1'-6"	1'-7"	6"					4.4	12	
	4	C104	72	2'-8"		6"	1'-8"	6"																				
	6	D100	8	14'-0"		2'-8"	11'-4"						12		3.5													
	6	AA100	24	73'-5"		40'-0"	3'-9"	33'-5"	1		69'-8"																	
	5	SC100	4	160'-11"	8"	5'-3"	8'-3"	1'-7"	10																			
PIERS														EPOXY	5	XA500	279	42'-2"		42'-2"								
															6	XA501	373	42'-2"		42'-2"								
															5	XA502	68	16'-0"		16'-0"								
															5	XA503	64	28'-0"		28'-0"								
															5	XA504	8	44'-10"		44'-10"								
															5	XA505	172	3'-0"		3'-0"								
															5	XB500	90	7'-2"		3'-2"	4'-0"							
															5	XB501	54	5'-11"		2'-11"	3'-0"							
															4	XG500	48	10'-3"	3'-0"	2'-3"	3'-0"	1'-0"				12	0	
															4	XG501	24	7'-7"	2'-7"	5"	2'-7"	1'-0"				12	0	
															5	XK500	636	4'-11"	1'-6"	7"				10"		8"	2.3	12
															5	XL500	636	5'-7"	9"	2'-7"	5"						2.3	12
															5	XP500	92	5'-6"	5"	2'-1"	2'-2"			1.25"	10"	12	6.5	
															5	XAA500	32	210'-8"		60'-0"	3'-0"	30'-8"	3		201'-8"			
															5	XAA501	35	209'-2"		60'-0"	2'-6"	29'-2"	3		201'-8"			
															4	XAA502	18	207'-2"		60'-0"	2'-0"	27'-2"	3		201'-2"			
															5	XSA500	2	491'-8"	1'-3"	41'-6"				22				
													6	XSA501	2	635'-0"	1'-3"	41'-1"				29						
		</																										

23 U.S.C. 409
NDDOT Reserves All Objections

- NOTES:
- Verify the quantity, size, and shape of the bar reinforcement against the structure drawings and immediately notify the Engineer of any discrepancies. Discrepancies in the bar list will not be cause for adjustment of the contract unit price.
 - All dimensions are out to out of bars.
 - Nominal length of each bent bar or cut bar is the sum total of the detailing dimensions for that bar, unless otherwise noted.
 - Turn adjacent "AA" bars end for end so that the splice locations are staggered.
 - The "f" dimension indicates the inside radius unless otherwise noted.
 - An "X" preceding a bar designation indicates an epoxy coated bar.



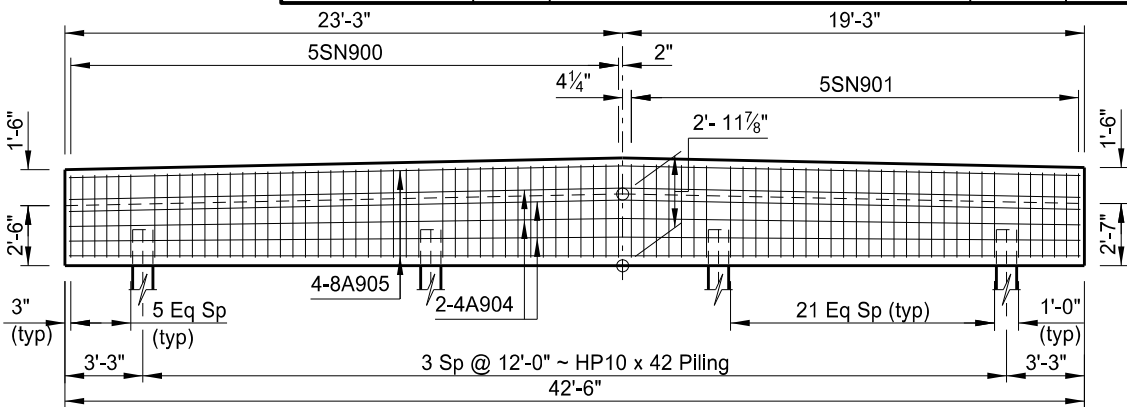
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BNSF RAILROAD SEPARATION
9 WEST OF ND HWY41

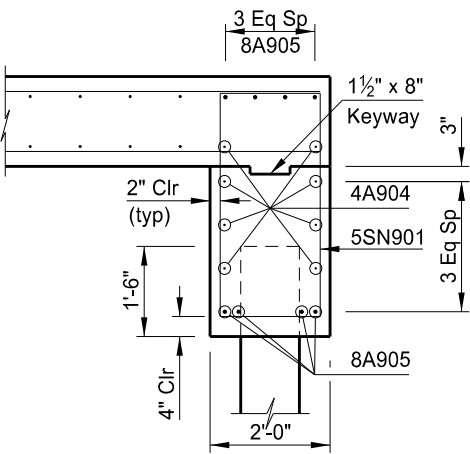
REINFORCING BAR LIST & DETAILS

23 U.S.C. 409
NDDOT Reserves All Objections

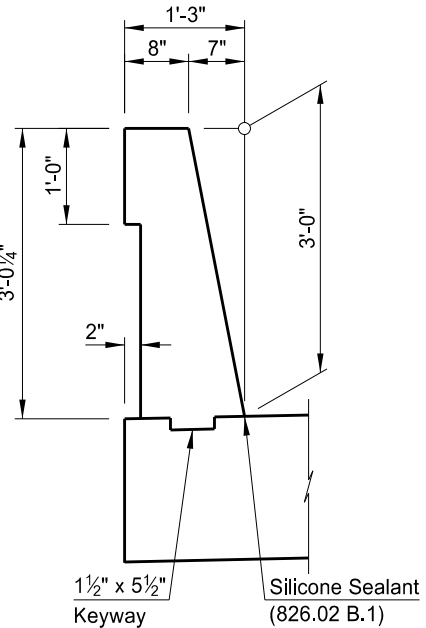
STATE	PROJECT NUMBER	SECTION NO.	SHEET NO.
ND	NH-4-002(118)154	170	22



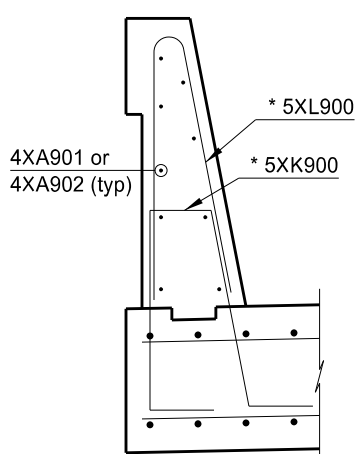
FOOTING ELEVATION



C-C

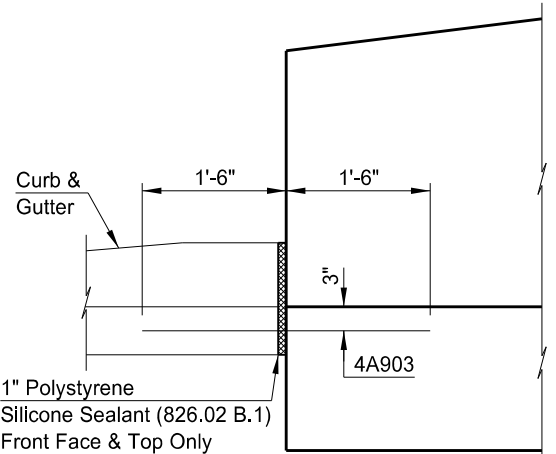


SHOWING DIMENSIONS

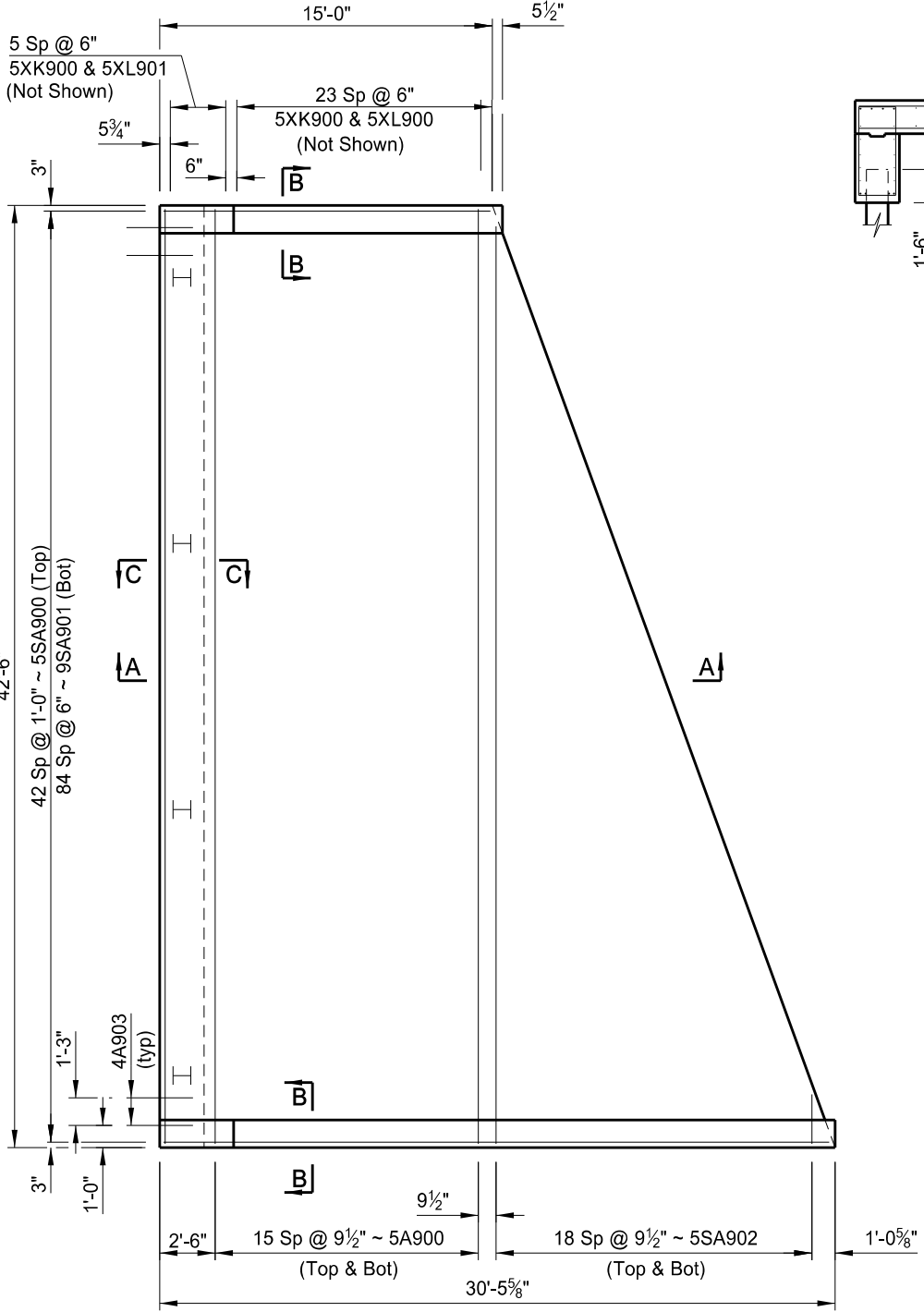


SHOWING REINFORCING

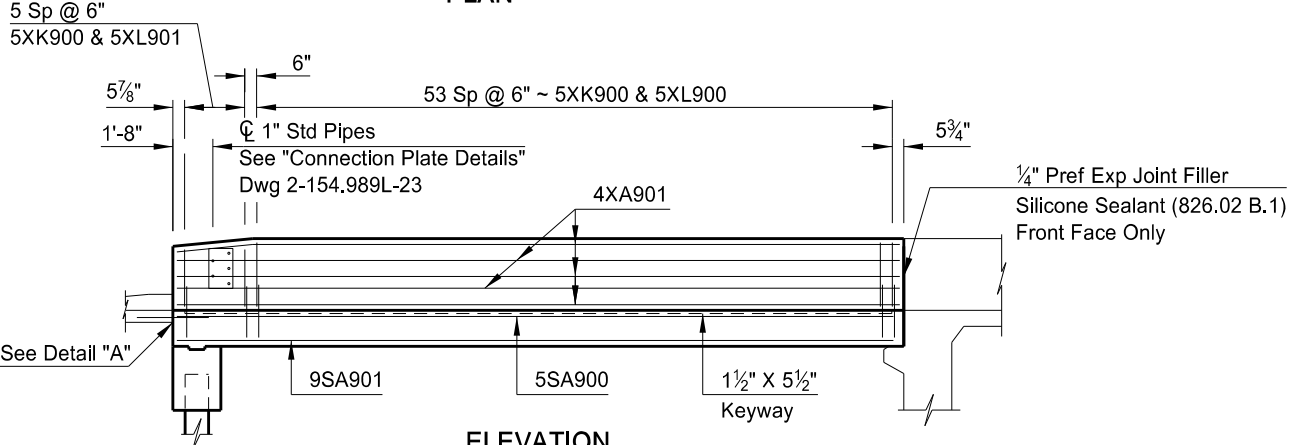
B-B



DETAIL "A"



PLAN



ELEVATION

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QUANTITIES
SEE DWG 2-154.989L-23
BNSF RAILROAD SEPARATION 9 WEST OF ND HWY41
APPROACH SLAB DETAILS

Notes:

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NDDOT
MATERIALS & RESEARCH DIVISION
300 AIRPORT ROAD
BISMARCK, NORTH DAKOTA 58504-6005
PHONE (701)328-6900

SS - Split Spoon
3TW - 3" Thin Wall Shelby Tube
M - Moisture Test
D - Density Test
UC - Unconfined Compression Test
UU - Unconsolidated Undrained Triaxial Test
CU - Consolidated Undrained Triaxial Test
SPT - Standard Penetration Test

Project Number: NH-4-002(118)154 21399 Bridge Number: 0002-154.989 L Location: 9 West of ND HWY 41 Boring Number: 1 Dates Drilled: 3/14/2016 - 3/15/2016						RP + Feet: 154+4203 Station: Offset: Center of Median Orientation: West of Stucture, Center of Median Elevation of Boring: 1652.68 Depth to Water Table:					
Depth (ft.)	Textural Class	Soil Class	Sample Type	Test Type	Comp. Strength (psf)	Friction Angle (degr.)	Cohesion (Shear Strength) (psf)	Blow Count (bpf)	Field Moisture (%)	Dry Unit Weight (pcf)	
0.0-2.0	CLY LM	A-4(0)	SS	SPT	---	---	---	12	10.6	---	
2.0-4.0	CLY LM	A-4(0)	SS	SPT	---	---	---	15	16.6	---	
5.0-7.0	CLY LM	A-6(9)	3TW	UU	---	---	3600	---	16.8	120.1	
7.0-9.0	CLY	A-6(10)	SS	SPT	---	---	---	7	17.4	---	
10.0-12.0	CLY LM	A-6(6)	3TW	M	---	---	---	---	14.2	---	
12.0-14.0	CLY	A-6(9)	SS	SPT	---	---	---	8	17.4	---	
15.0-17.0	CLY	A-6(9)	3TW	CU	---	34	258	---	17.8	109.9	
17.0-19.0	CLY	A-6(9)	SS	SPT	---	---	---	6	18.0	---	
20.0-22.0	SLTY LM	A-6(11)	3TW	UC	3040	---	1521	---	19.3	108.9	
22.0-24.0	CLY	A-6(9)	SS	SPT	---	---	---	10	20.9	---	
25.0-27.0	CLY LM	A-6(5)	3TW	UC	1572	---	786	---	21.4	98.5	
27.0-29.0	CLY	A-6(10)	SS	SPT	---	---	---	9	19.4	---	
30.0-32.0	CLY LM	A-6(9)	3TW	UU	---	---	2125	---	17.9	112.4	
32.0-34.0	CLY	A-6(13)	SS	SPT	---	---	---	11	17.2	---	
35.0-37.0	CLY	A-6(14)	3TW	UC	4766	---	2383	---	19.0	111.7	
37.0-39.0	CLY	A-6(10)	SS	SPT	---	---	---	14	17.1	---	
40.0-42.0	CLY LM	A-6(7)	3TW	UU	---	---	3133	---	16.4	118.1	
42.0-44.0	CLY	A-6(10)	SS	SPT	---	---	---	17	17.3	---	
45.0-47.0	CLY LM	A-6(10)	3TW	UU	---	---	4252	---	16.9	115.0	
47.0-48.5	CLY LM	A-6(4)	SS	SPT	---	---	---	38	16.8	---	
48.5-49.0	SND	A-3(0)	SS	SPT	---	---	---	---	19.8	---	
49.0-51.0	SND	A-3(0)	SS	SPT	---	---	---	26	18.9	---	
63.0-64.0	LM	A-4(0)	SS	SPT	---	---	---	30	14.6	---	
64.0-65.0	CLY LM	A-6(7)	SS	SPT	---	---	---	20	15.7	---	
68.0-70.0	CLY	A-6(11)	3TW	UU	---	---	3587	---	17.1	116.2	
70.0-72.0	SNDY LM	A-2-4(0)	SS	SPT	---	---	---	43	20.6	---	
78.0-79.5	SNDY LM	A-4(0)	SS	SPT	---	---	---	100/0.9	9.3	---	
80.0-81.5	SNDY LM	A-2-4(0)	SS	SPT	---	---	---	100	14.7	---	
83.0-84.5	SNDY LM	A-4(0)	SS	SPT	---	---	---	100/0.7	8.4	---	
88.0-89.5	SNDY LM	A-4(0)	SS	SPT	---	---	---	100/0.7	13.3	---	

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Boring Log
Boring Number: 1

Notes:

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UC - Unconfined Compression Test
UU - Unconsolidated Undrained Triaxial Test
CU - Consolidated Undrained Triaxial Test
SPT - Standard Penetration Test

Project Number: NH-4-002(118)154 21399 Bridge Number: 0002-154.989 L Location: 9 West of ND HWY 41 Boring Number: 2 Dates Drilled: 3/15/2016 - 3/16/2016						RP + Feet: 154+4395 Station: Offset: Center of Median Orientation: East of Stucture, Center of Median Elevation of Boring: 1652.24 Depth to Water Table:					
Depth (ft.)		Textural Class	Soil Class	Sample Type	Test Type	Comp. Strength (psf)	Friction Angle (degr.)	Cohesion (Shear Strength) (psf)	Blow Count (bpf)	Field Moisture (%)	Dry Unit Weight (pcf)
0.4	Topsoil	0.0-2.0	CLY LM	A-6(8)	SS	SPT	---	---	14	14.2	---
		2.0-4.0	CLY LM	A-7-6(15)	SS	SPT	---	---	13	17.7	---
	Fine Gravel Deposits	5.0-7.0	CLY LM	A-6(8)	3TW	UC	6015	3008	---	14.7	121.1
		7.0-9.0	CLY LM	A-6(7)	SS	SPT	---	---	15	16.8	---
12.0		10.0-12.0	CLY LM	A-6(8)	3TW	UC	4730	2364	---	15.2	118.5
14.5	Fine Gravel Deposits	12.0-14.0	CLY	A-6(9)	SS	SPT	---	---	11	15.5	---
		15.0-17.0	CLY LM	A-6(9)	3TW	UU	---	2442	---	15.0	116.5
	2" Cobble	17.0-19.0	CLY LM	A-6(8)	SS	SPT	---	---	7	17.1	---
		20.0-22.0	CLY LM	A-6(10)	3TW	UU	---	1371	---	18.5	111.9
27.0		22.0-24.0	CLY LM	A-6(9)	SS	SPT	---	---	7	17	---
		25.0-27.0	CLY LM	A-6(4)	3TW	UC	2431	1215	---	17.1	113.0
29.5		27.0-29.0	CLY	A-6(9)	SS	SPT	---	---	15	18.1	---
32.0	Gravel Deposits	30.0-32.0	CLY LM	A-6(10)	3TW	CU	---	32	228	17.7	114.7
34.5	Gravel Deposits	32.0-34.0	CLY	A-6(10)	SS	SPT	---	---	13	17.2	---
37.0	Gravel Deposits	35.0-37.0	CLY LM	A-6(8)	3TW	UU	---	3555	---	16.9	117.4
39.5	Coal/Gravel Deposits	37.0-39.0	CLY	A-6(10)	SS	SPT	---	---	15	17.0	---
42.0	Coal/Gravel Deposits	40.0-42.0	CLY LM	A-6(10)	3TW	UU	---	4147	---	17.0	115.8
45.0		42.0-44.0	CLY	A-6(11)	SS	SPT	---	---	17	17.2	---
47.0	Water Bearing 51.0-54.0	45.0-47.0	SND	A-1-b(0)	3TW	M	---	---	---	5.9	---
		47.0-49.0	SNDY CLY LM	A-6(3)	SS	SPT	---	---	30	10.5	---
54.0		49.0-51.0	SNDY CLY LM	A-6(3)	SS	SPT	---	---	40	15.5	---
		54.0-56.0	CLY LM	A-6(6)	SS	SPT	---	---	44	14.7	---
	Fine Gravel Deposits	56.0-58.0	CLY LM	A-6(8)	SS	SPT	---	---	35	14.2	---
		59.0-61.0	CLY LM	A-6(7)	SS	SPT	---	---	31	15.8	---
64.0		61.0-63.0	CLY LM	A-6(4)	SS	SPT	---	---	23	14.4	---
67.5	Water Bearing 65.0-72.0	64.0-65.0	SNDY LM	A-2-4(0)	3TW	NA	---	---	---	---	---
71.0	Gravel Deposits	65.0-67.0	SNDY LM	A-2-4(0)	SS	SPT	---	---	60	21.4	---
		68.0-70.0	CLY	A-6(9)	SS	SPT	---	---	19	16.5	---
77.0		72.0-74.0	SNDY LM	A-4(0)	SS	SPT	---	---	58	10.2	---
81.0	Gravel Deposits	74.0-75.5	SNDY LM	A-4(0)	SS	SPT	---	---	100	10.4	---
		79.0-81.0	CLY LM	A-6(4)	SS	SPT	---	---	52	15.0	---
83.5	Fine Gravel Deposits	81.0-83.0	LM	A-4(0)	SS	SPT	---	---	75	10.0	---
		84.0-86.0	SNDY LM	A-4(0)	SS	SPT	---	---	82	9.9	---
	Coal/Gravel Deposits	86.0-87.5	SNDY LM	A-4(0)	SS	SPT	---	---	100/0.7	9.7	---
		89.0-90.7	SNDY LM	A-2-4(0)	SS	SPT	---	---	100	8.4	---
95.0	Gravel Deposits	94.0-95.0	SNDY LM	A-2-4(0)	SS	SPT	---	---	100/0.7	12.4	---

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Boring Log
Boring Number: 2

?

This is a special text character used in the labeling of existing features. It indicates a feature that has an unknown characteristic, potentially based on: lack of description, location accuracy or purpose.

Abn abandoned
Abut abutment
Ac acres
Adj adjusted
Aggr aggregate
Ahd ahead
ARV air release valve
Align alignment
Al alley
Alt alternate
Alum aluminum
ADA Americans with Disabilities Act
A ampere
& and
Appr approach
Approx approximate
ACP asbestos cement pipe
Asph asphalt
AC asphalt cement
Assmd assumed
@ at
Atten attenuation
ATR automatic traffic recorder
Ave Avenue
Avg average
ADT average daily traffic
Az azimuth
Bk back
BF back face
Bs backsight
Balc balcony
B Wire barbed wire
Barr barricade
Btry battery
Brg bearing
BI beehive inlet
Beg begin
BG below grade
BM bench mark
Bkwy bikeway
Bit bituminous
Blk block
Bd Ft board feet
BH bore hole
BS both sides
Bot bottom
Blvd Boulevard
Bndry boundary
BC brass cap
Brkwy breakaway
Br bridge

Bldg building
BV butterfly valve
Byp bypass
C Gdrl cable guardrail
Calc calculate
Cd candela
CIP cast iron pipe
CB catch basin
CRS cationic rapid setting
C Gd cattle guard
C To C center to center
Cl or C centerline
Cm centimeter
Ch chain
Chnlk chain-link
Ch Blk channel block
Ch Ch channel change
Chk check
Chsld chiseled
Cir circle
Cl class
Cl clay
Cl F clay fill
Cl Hvy clay heavy
Cl Lm clay loam
CInt clean-out
Clr clear
Cl&gr clearing & grubbing
Co S coal slack
C Gr coarse gravel
CS coarse sand
Comb. combination
Coml commercial
Compr compression
CADD computer aided drafting & design
Conc concrete
CECB concrete erosion control blanket
Cond conductor
Const construction
Cont continuous
CSB continuous split barrel sample
Contr contraction
Contr contractor
CP control point
Coord coordinate
Cor corner
Corr corrected
CAES corrugated aluminum end section
CAP corrugated aluminum pipe
CMES corrugated metal end section
CMP corrugated metal pipe
CPVCP corrugated poly-vinyl chloride pipe
CSES corrugated steel end section
CSFES corrugated steel flared end section

CSP corrugated steel pipe
CSTES corrugated steel traversable end section
C coulomb
Co County
Crse course
Ct Court
Xarm cross arm
Xbuck cross buck
Xsec cross sections
Xing crossing
Xrd Crossroad
Cmn crown
CF cubic feet
M3 cubic meter
M3/s cubic meters per second
CY cubic yard
Cy/mi cubic yards per mile
Culv culvert
C&G curb & gutter
CI curb inlet
CR curb ramp
CS curve to spiral
C cut
Dd Ld dead load
Defl deflection
Defm deformed
Deg or D degree
DInt delineate
DIntr delineator
Depr depression
Desc description
Det detail
DWP detectable warning panel
Dtr detour
Dia or \varnothing diameter
Dir direction
Dist distance
DM disturbed material
DB ditch block
DG ditch grade
Dbl double
Dn down
Dwg drawing
Dr drive
Drwy driveway
DI drop inlet
D dry density
DSDS dynamic speed display sign
Ea each
Esmt easement
E East
EB Eastbound
Elast elastomeric
EL electric locker
E Mtr electric meter
Elec electric/al

EDM electronic distance meter
Elev or El elevation
Ellipt elliptical
Emb embankment
Emuls emulsion/emulsified
ES end section
Engr engineer
ESS environmental sensor station
Eq equal
Eq equation
Evgr evergreen
Exc excavation
Exst existing
Exp expansion
Expy Expressway
E external of curve
Extru extruded
FOS factor of safety
F Fahrenheit
FS far side
F farad
Fed Federal
FP feed point
Ft feet/foot
Fn fence
Fn P fence post
FO fiber optic
FB field book
FD field drive
F fill
FAA fine aggregate angularity
FS fine sand
FH fire hydrant
Fl flange
Flrd flared
FES flared end section
F Bcn flashing beacon
FA flight auger sample
FL flow line
Ftg footing
FM force main
Fs foresight

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
07-01-14	
REVISIONS	
DATE	CHANGE
04-23-18 09-20-18	General Revisions General Revisions

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NDDOT ABBREVIATIONS

D-101-2

Fnd	found	ID	inside diameter	Mkg	marking	PMT	pad mounted transformer
Fdn	foundation	Inst	instrument	MA	mast arm	Pg	pages
Frac	fractional	Intchg	interchange	Matl	material	Pntd	painted
Frwy	freeway	Intmdt	intermediate	Max	maximum	Pr	pair
Frt	front	Intscn	intersection	MC	meander corner	Pnl	panel
FF	front face	Inv	invert	Meas	measure	Pk	park
F Disp	fuel dispenser	IM	iron monument	Mdn	median	PK	Parker-Kalon nail
FFP	fuel filler pipes	I Pn	Iron Pin	MD	median drain	Pa	pascal
FLS	fuel leak sensor	IP	iron Pipe	MC	medium curing	PSD	passing sight distance
Furn	furnish/ed	Jt	joint	M	mega	Pvmt	pavement
Gal	gallon	J	joule	Mer	meridian	Ped	pedestal
Galv	galvanized	Jct	junction	M	meter	Ped	pedestrian
Gar	garage	K	kelvin	M/s	meters per second	PPP	pedestrian pushbutton post
Gs L	gas line	Kn	kilo newton	M	mid ordinate of curve	Pen.	penetration
G Reg	gas line regulator	Kpa	kilo pascal	MGS	Midwest Guardrail System	Perf	perforated
GMV	gas main valve	Kg	kilogram	Mi	mile	Per.	perimeter
G Mtr	gas meter	Kg/m3	kilogram per cubic meter	MM	mile marker	PL	pipeline
GSV	gas service valve	Km	kilometer	MP	mile post	PI	place
GVP	gas vent pipe	K	Kip(s)	MI	milliliter	P&P	plan & profile
GV	gate valve	LS	Land Surveyor (licensed)	Mm	millimeter	PL	plastic limit
Ga	gauge	LSIT	Land Surveyor In Training	Mm/hr	millimeters per hour	P Cap	plastic cap
Geod	geodetic	Ln	lane	Min	minimum	PI or \overline{P}	plate
GIS	Geographical Information System	Lg	large	Misc	miscellaneous	Pt	point
G	giga	Lat	latitude	Mon	monument	PCC	point of compound curve
GPS	Global Positioning System	Lt	left	Mnd	mound	PC	point of curve
Gov	government	L	length of curve	Mtbl	mountable	PI	point of intersection
Grd	graded/grade	Lens	lenses	Mtd	mounted	PRC	point of reverse curvature
Gr	gravel	Lvl	level	Mtg	mounting	PT	point of tangent
Grnd	ground	LB	level book	Mk	muck	POC	point on curve
GWM	ground water monitor	Lvng	leveling	Mun	municipal	POT	point on tangent
Gdrl	guardrail	Lht	light	N	nano	PE	polyethylene
Gtr	gutter	LP	light pole	NGS	National Geodetic Survey	PVC	polyvinyl chloride
H Plg	H piling	Ltg	lighting	NS	near side	PCC	Portland Cement concrete
Hdwl	headwall	Lig Co	lignite coal	Neop	neoprene	Lb or #	pounds
Ha	hectare	Lig Sl	lignite slack	Ntwk	network	PP	power pole
Ht	height	LF	linear foot	N	newton	Preempt	preemption
HI	height of instrument	Liq	liquid	N	North	Prefab	prefabricated
Hel	helical	LL	liquid limit	NE	North East	Prfmd or Pref	preformed
H	henry	L	litre	NW	North West	Prep	preperation
Hz	hertz	Lm	loam	NB	Northbound	Press.	pressure
HDPE	high density polyethylene	Loc	location	No. or #	number		
HM	high mast	LC	long chord	Obsc	obscure(d)		
HP	high pressure	Long.	longitude	Obsn	observation		
HPS	high pressure sodium	Lp	loop	Ocpd	occupied		
Hwy	highway	LD	loop detector	Ocpy	occupy		
Hor	horizontal	Lm	lumen	Off Loc	office location		
HBP	hot bituminous pavement	Lum	luminaire	O/s	offset		
HMA	hot mix asphalt	L Sum	lump sum	OC	on center		
Hr	hour(s)	Lx	lux	C	one dimensional consolidation		
Hyd	hydrant	Mb	mailbox	OC	organic content		
Ph	hydrogen ion content	ML	main line	Orig	original		
Id	identification	M Hr	man hour	O To O	out to out		
In or "	inch	MH	manhole	OD	outside diameter		
Incl	inclinometer tube	Mkd	marked	OH	overhead		
IMH	inlet manhole	Mkr	marker				

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
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NDDOT ABBREVIATIONS

D-101-3

PRV	pressure relief valve	Sc	scoria	St	street	Vert	vertical
Prestr	prestressed	Sec	seconds	SPP	structural plate pipe	VC	vertical curve
Pvt	private	Sec	section	SPPA	structural plate pipe arch	VCP	vitrified clay pipe
PD	private drive	SL	section line	Str	structure	V	volt
Prod.	production/produce	Sep	separation	Subd	subdivision	Vol	volume
Prog	programmed	Seq	sequence	Sub	subgrade	Wkwy	walkway
Prop.	property	Serv	service	Sub Prep	subgrade preperation	W	water content
Prop Ln	property line	Sh	shale	Ss	subsoil	WGV	water gate valve
Ppsd	proposed	Sht	sheet	SE	superelevation	WL	water line
PB	pull box	Shtng	sheeting	SS	supplement specification	WM	water main
Qty	quantity	Shldr	shoulder	Supp	supplemental	WMV	water main valve
Qtr	quarter	Sw or Sdwk	sidewalk	Surf	surfacing	W Mtr	water meter
Rad or R	radius	S	siemens	Surv	survey	WSV	water service valve
RR	railroad	SD	sight distance	Sym	symmetrical	WW	water well
Rlwy	railway	SN	sign number	SI	systems international	W	watt
Rsd	raised	Sig	signal	Tan	tangent	Wrng	wearing
RTP	random traverse point	Si Cl	silt clay	T	tangent (semi)	Wb	weber
Rge or R	range	Si Cl Lm	silty clay loam	TS	tangent to spiral	WIM	weigh in motion
RC	rapid curing	Si Lm	silty loam	Tel	telephone	W	west
Rec	record	Sgl	single	Tel B	Telephone Booth	WB	westbound
Rcy	recycle	SRCP	slotted reinforced concrete pipe	Tel P	telephone pole	Wrng	wiring
RAP	recycled asphalt pavement	SC	slow curing	Tv	television	W/	with
RPCC	recycled portland cement concrete	SS	slow setting	Temp	temperature	W/o	without
Ref	reference	Sm	small	Temp	temporary	WC	witness corner
R Mkr	reference marker	S	South	TBM	temporary bench mark	WGS	world geodetic system
RM	reference monument	SE	South East	T	tesla	Z	zenith
RP	reference point	SW	South West	T	thinwall tube sample		
Refl	reflectorized	SB	Southbound	T/mi	tons per mile		
RCB	reinforced concrete box	Sp	spaces	Ts	topsoil		
RCES	reinforced concrete end section	Spcl	special	Twp or T	township		
RCFES	reinforced concrete flared end section	SA	special assembly	Traf	traffic		
RCTES	reinforced concrete traversable end section	SP	special provisions	TSCB	traffic signal control box		
RCP	reinforced concrete pipe	G	specific gravity	Tr	trail		
RCPS	reinforced concrete pipe sewer	Spk	spike	Transf	transformer		
Reinf	reinforcement	SC	spiral to curve	TB	transit book		
Res	reservation	ST	spiral to tangent	Trans	transition		
Rs	residence	SB	split barrel sample	TT	transmission tower		
Ret	retaining	SH	sprinkler head	TES	traversable end section		
Rev	reverse	SV	sprinkler valve	Trans	transverse		
Rt	right	Sq	square	Trav	traverse		
R/W	right of way	SF	square feet	TP	traverse point		
Riv	river	Km2	square kilometer	Trtd	treated		
Rd	road	M2	square meter	Trmt	treatment		
Rdbd	road bed	SY	square yard	Qc	triaxial compression		
Rdwy	roadway	Stk	stake	TERO	tribal employment rights ordinance		
RWIS	roadway weather information system	Std	standard	Tpl	triple		
Rk	rock	N	standard penetration test	TP	turning point		
Rt	route	Std Specs	standard specifications	Typ	typical		
Salv	salvage(d)	Sta	station	Qu	unconfined compressive strength		
Sd	sand	Sta Yd	station yards	Ugrnd	underground		
Sdy Cl	sandy clay	Stm L	steam line	USC&G	US Coast & Geodetic Survey		
Sdy Cl Lm	sandy clay loam	SEC	steel encased concrete	USGS	US Geologic Survey		
Sdy Fl	sandy fill	SMA	stone matrix asphalt	Util	utility		
Sdy Lm	sandy loam	SSD	stopping sight distance	VG	valley gutter		
San	sanitary sewer line	SD	storm drain	Vap	vapor		

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NDDOT UTILITY COMPANY AND ORGANIZATION ABBREVIATIONS

D-101-10

702COM
ACCENT
AGASSIZ WU
AGC
All PI
ALL SEAS WU
AMOCO PI
AMRDA HESS
AT&T
B PAW
BAKER ELEC
BASIN ELEC
BEK TEL
BELLE PL
BLM
BNSF
BOEING
BRNS RWD
BURK-DIV ELEC
BURL WU
Cable One
CABLE SERV
CAP ELEC
CASS CO ELEC
CASS RWU
CAV ELEC
CBLCOM
CENEX PL
CENT PL WATER DIST
CENT PWR ELEC
COE
CONS TEL
CONT RES
CPR
D O E
DAK CARR
DAK CENT TEL
DAK RWD
DGC
DICKEY R NET
DICKEY RWU
DICKEY TEL
DNRR
DOME PL
DVELEC
DVMW
ENBRDG
ENVENTIS
FALK MNG
FHWA
G FKS-TRL WD
GETTY TRD & TRAN
GLDN W ELEC
GRGS CO TEL
GTR RAMSEY WD

702 Communications
Accent Communications
Agassiz Water Users Incorporated
Associated General Contractors of America
Alliance Pipeline
All Seasons Water Users Association
Amoco Pipeline Company
Amerada Hess Corporation
AT&T Corporation
Bear Paw Energy Incorporated
Baker Electric
Basin Electric Cooperative Incorporated
Bek Communications Cooperative
Belle Fourche Pipeline Company
Bureau of Land Management
Burlington Northern Santa Fe Railway
Boeing
Barnes Rural Water District
Burke-Divide Electric Cooperative
Burleigh Water Users
Cable One
Cable Services
Capital Electric Cooperative Incorporat
Cass County Electric Cooperative
Cass Rural Water Users Incorporated
Cavalier Rural Electric Cooperative
Cablecom Of Fargo
Cenex Pipeline
Central Pipe Line Water District
Central Power Electric Cooperative
Corps of Engineers
Consolidated Telephone
Continental Resource Inc
Canadian Pacific Railway
Department Of Energy
Dakota Carrier Network
Dakota Central Telephone
Dakota Rural Water District
Dakota Gasification Company
Dickey Rural Networks
Dickey Rural Water Users Association
Dickey Telephone
Dakota Northern Railroad
Dome Pipeline Company
Dakota Valley Electric Cooperative
Dakota, Missouri Valley & Western
Enbridge Pipelines Incorporated
Enventis Telephone
Falkirk Mining Company
Federal Highway Administration
Grand Forks-trail Water District
Getty Trading & Transportation
Golden West Electric Cooperative
Griggs County Telephone
Greater Ramsey Water District

GT PLNS NAT GAS
HALS TEL
IDEA1
INT-COMM TEL
KANEB PL
KEM ELEC
KOCH GATH SYS
LKHD PL
LNGDN RWU
LWR YELL R ELEC
MCKNZ CON
MCKNZ ELEC
MCKNZ WRD
MCLEOD
MCLN ELEC
MCLN-SHRDN R WAT
MDU
MID-CONT CABLE
MIDSTATE TEL
MINOT CABLE
MINOT TEL
MISS VALL COMM
MISS W W S
MNKOTA PWR
MOR-GRAN-SOU ELEC
MOUNT-WILLI ELEC
MRE LBTY TEL
MUNICIPAL
MUNICIPAL
N CENT ELEC
N VALL W DIST
ND PKS & REC
ND TEL
NDDOT
NDSU SOIL SCI DEPT
NEMONT TEL
NODAK R ELEC
NOON FRMS TEL
NPR
NSP
NTH PRAIR RW
NTHN BRDR PL
NTHN PLNS ELEC
NTHWSTRN REF
NW COMM
NWRWD
ONEOK
OSHA
OTTR TL PWR
P L E M
POLAR COM
PVT ELEC
QWEST
R&T W SUPPLY

Great Plains Natural Gas Company
Halstad Telephone Company
Idea1
Inter-Community Telephone Company
Kaneb Pipeline Company
Kem Electric Cooperative Incorporated
Koch Gathering Systems Incorporated
Lakehead Pipeline Company
Langdon Rural Water Users Incorporated
Lower Yellowstone Rural Electric
McKenzie Consolidated Telcom
McKenzie Electric Cooperative
McKenzie County Water Resource District
McLeod USA
McLean Electric Cooperative
McLean-Sheridan Rural Water
Montana-dakota Utilities
Mid-Continent Cable
Midstate Telephone Company
Minot Cable Television
Minot Telephone Company
Missouri Valley Communications
Missouri West Water System
Minnkota Power
Mor-gran-sou Electric Cooperative
Mountrail-williams Electric Cooperative
Moore & Liberty Telephone
City Water And Sewer
City Of '.....'
North Central Electric Cooperative
North Valley Water District
North Dakota Parks And Recreation
North Dakota Telephone Company
North Dakota Department of Transportation
NDSU Soil Science Department
Nemont Telephone
Nodak Rural Electric Cooperative
Noonan Farmers Telephone Company
Northern Plains Railroad
Northern States Power
Northern Prairie Rural Water Association
Northern Border Pipeline
Northern Plains Electric Cooperative Incorporated
Northwestern Refinery Company
Northwest Communication Cooperation
Northwest Rural Water District
Oneok gas
Occupational Safety and Health Administration
Otter Tail Power Company
Prairielands Energy Marketing
Polar Communications
Private Electric
Qwest Communications
R & T Water Supply Association

RED RIV TEL
RESVTN TEL
ROBRTS TEL
R-RIDER ELEC
RRVW
S CENT REG WD
S E W U
SCOTT CABLE
SHERDN ELEC
SHEYN VLY ELEC
SKYTECH
SLOPE ELEC
SOURIS RIV TELCOM
ST WAT COMM
STATE LN WATER
STER ENG
STUT RWU
SW PL PRJ
T M C
TCI
TESORO HGH PLNS PL
TRI-CNTY WU
TRL CO RWU
UNTD TEL
UPPR SOUR WUA
US SPRINT
USAF MSL CABLE
USFWS
USW COMM
VRNDRY ELEC
W RIV TEL
WEB
WILLI RWA
WILSTN BAS PL
WLSH RWD
WOLVRTN TEL
XLENER
YSVR

Red River Rural Telephone
Reservation Telephone
Roberts Company Telephone
Roughrider Electric Cooperative
Red River Valley & Western Railroad
South Central Regional Water District
South East Water Users Incorporated
Scott Cable Television Dickinson
Sheridan Electric Cooperative
Sheyenne Valley Electric Cooperative
Skyland Technologies Incorporated
Slope Electric Cooperative Incorporated
Souris River Telecommunications
State Water Commission
State Line Water Cooperative
Sterling Energy
Stutsman Rural Water Users
Southwest Pipeline Project
Turtle Mountain Communications
TCI of North Dakota
Tesoro High Plains Pipeline
Tri-County Water Users Incorporated
Traill County Rural Water Users
United Telephone
Upper Souris Water Users Association
U.S. Sprint
U.S.A.F. Missile Cable
US Fish and Wildlife Service
U.S. West Communications
Verendrye Electric Cooperative
West River Telephone Incorporated
W. E. B. Water Development Association
Williams Rural Water Association
Williston Basin Interstate Pipeline Company
Walsh Water Rural Water District
Wolverton Telephone
Xcel Energy
Yellowstone Valley Railroad

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Existing Topography

	Existing Ground Void
	Existing Cemetary Boundary
	Existing Box Culvert Bridge
	Existing Concrete Surface
	Existing Drainage Structure
	Existing Gravel Surface
	Existing Riprap
	Existing Dirt Surface
	Existing Asphalt Surface
	Existing Tie Point Line
	Existing Railroad Centerline
	Existing Guardrail Cable
	Existing Guardrail Metal
	Existing Edge of Water
	Existing Fence
	Existing Railroad
	Existing Field Line
	Exst Flow
	Existing Curb
	Existing Valley Gutter
	Existing Driveway Gutter
	Existing Curb and Gutter
	Existing Mountable Curb and Gutter

	Existing 3-Cable w Posts
	Site Boundary
	Existing Berm, Dike, Pit, or Earth Dam
	Existing Ditch Block
	Existing Tree Boundary
	Existing Brush or Shrub Boundary
	Existing Retaining Wall
	Existing Planter or Wall
	Existing W-Beam Guardrail with Posts
	Existing Railroad Switch
	Gravel Pit - Borrow Area
	Existing Wet Area-Vegetation Break

Proposed Topography

	3-Cable w Posts
	Flow
	Fence
	Remove Line
	Wall
	Retaining Wall (Plan View)
	W-Beam w Posts

Existing Utilities

	Existing Electrical
	Existing Fiber Optic Line
	Existing TV Fiber Optic
	Existing Gas Pipe
	Existing Overhead Utility Line
	Existing Power
	Existing Fuel Pipeline
	Existing Undefined Above Ground Pipe Line
	Existing Sanitary Sewer
	Existing Sanitary Force Main
	Existing Storm Drain
	Existing Storm Drain Force Main
	Existing Culvert
	Existing Telephone Line
	Existing TV Line
	Existing Water or Steam Line
	Existing Under Drain
	Existing Slotted Drain
	Existing Conduit
	Existing Conductor
	Existing Down Guy Wire Down Guy
	Existing Underground Vault or Lift Station

Proposed Utilities

	24 Inch Pipe
	Reinforced Concrete Pipe
	Under Drain
	Edge Drain

Traffic Utilities

	Conductor
	Fiber Optic
	Existing Loop Detector
	Existing Double Micro Loop Detector
	Micro Loop Detector Double
	Existing Micro Loop Detector
	Micro Loop Detector
	Signal Head with Mast Arm
	Existing Signal Head with Mast Arm

Sign Structures

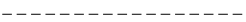
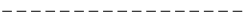




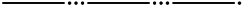






	Existing Overhead Sign Structure
	Existing Overhead Sign Structure Cantilever
	Overhead Sign Structure Cantilever

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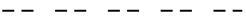


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Line Styles

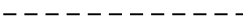
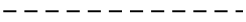
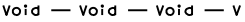
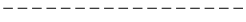




Right Of Way

	Easement
	Existing Easement
	Right of Way
	Existing Right of Way
	Existing Right of Way Railroad
	Existing Right of Way Not State Owned
	Existing Government Lot Line
	Existing Adjacent Block Lines
	Existing Adjacent Lot Lines
	Existing Adjacent Property Line
	Existing Adjacent Subdivision Lines
	Sight Distance Triangle Line
	Dimension Leader


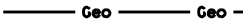





Boundary Control

	Existing City Corporate Limits or Reservation Boundary
	Existing State or International Line
	Existing Township
	Existing County
	Existing Section Line
	Existing Quarter Section Line
	Existing Sixteenth Section Line
	Existing Centerline
	Tangent Line


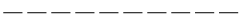
Cross Sections and Typicals

	Existing Ground
	Existing Topsoil (Cross Section View)
	Existing Ground Void (Not Surveyed)
	Existing Concrete
	Existing Aggregate (Cross Section View)
	Existing Curb and Gutter (Cross Section View)
	Existing Asphalt (Cross Section View)
	Existing Reinforcement Rebar

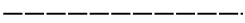
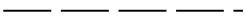
Geotechnical

	D	Geotextile Fabric Type D
	Geo	Geogrid
	R	Geotextile Fabric Type R
	R	Geotextile Fabric Type R1
	RR	Geotextile Fabric Type RR
	S	Geotextile Fabric Type S
		Subgrade Reinforcement


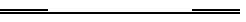

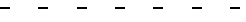


Countours

	Depression Contours
	Supplemental Contour

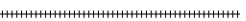


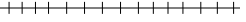
Profile

	Subgrade, Subcut or Ditch Grade
	Topsoil Profile



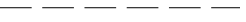


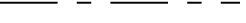



Striping

	Centerline Pavement Marking
	Barrier with Centerline Pavement Marking
	Barrier Pavement Marking
	Stripe 4 IN Dotted Extension White
	Stripe 8 IN Dotted Extension White
	Stripe 8 IN Lane Drop





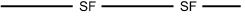

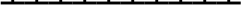
Pavement Joints

	Doweled Joint
	Tie Bar 30 Inch 4 Foot Center to Center
	Tie Bar 18 Inch 3 Foot Center to Center
	Tie Bar at Random Spacing



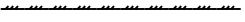
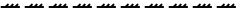
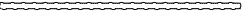
Bridge Details

	Hidden Object
	Small Hidden Object
	Large Hidden Object
	Phantom Object
	Centerline Main
	Centerline
	Existing Ground (Details)
	Existing Conditions
	Sheet Piling

Erosion Control

	Limits of Const Transition Line
	Bale Check
	Rock Check
	S Floating Silt Curtain
	SF Silt Fence
	Excavation Limits
	Fiber Rolls

Environmental

	Wetland Mitigation
	Existing Wetland Easement USFWS
	Existing Wetland Jurisdictional
	Existing Wetland
	Tree Row

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



























































































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Symbols

	North Arrow (Half Scale)		Attenuation Device		Existing Railroad Battery Box		Existing Delineator Type E										
	Truck Mounted Attenuator		Diamond Grade Delineator Type A		Existing Bush or Shrub		Existing EFB Misc										
	Type I Barricade		Diamond Grade Delineator Type B		Existing Gas Cap or Stub		Existing Flashing Beacon										
	Type II Barricade		Diamond Grade Delineator Type C		Existing Sanitary Cap or Stub		Existing Pipe Mounted Flasher										
	Type III Barricade		Diamond Grade Delineator Type D		Existing Storm Drain Cap or Stub		Existing Pad Mounted Feed Point										
	Catch Basin		Diamond Grade Delineator Type E		Existing Water Cap or Stub		Existing Pipe Mounted Feed Point with Pad										
	Cairn or Stone Circle		Flexible Delineator		Existing Sanitary Cleanout		Existing Pole Mounted Feed Point										
	Video Detection Camera		Flexible Delineator Type A		Existing Concrete Foundation		Existing Railroad Frog										
	Storm Drain Cap or Stub		Flexible Delineator Type B		Existing Traffic Signal Controller		Existing Snow Gate 18										
	Corrugated Metal End Section 18 Inch		Flexible Delineator Type C		Existing Pad Mounted Signal Controller		Existing Snow Gate 28										
	Corrugated Metal End Section 24 Inch		Flexible Delineator Type D		Existing Sixteenth Section Corner		Existing Snow Gate 40										
	Corrugated Metal End Section 30 Inch		Flexible Delineator Type E		Existing Quarter Section Corner		Existing Headwall										
	Corrugated Metal End Section 36 Inch		Delineator Type A		Existing Section Corner		Existing Pedestrian Head with Number										
	Corrugated Metal End Section 42 Inch		Delineator Type A Reset		Existing Railroad Crossbuck		Existing Signal Head										
	Corrugated Metal End Section 48 Inch		Delineator Type B		Existing Satellite Dish		Existing Sprinkler Head										
	Concrete Foundation		Delineator Type B Reset		Existing Fuel Dispensers		Existing Fire Hydrant										
	Ground Connection Conductor		Delineator Type C		Existing Flexible Delineator Type A		Existing Catch Basin Drop Inlet										
	Neutral Connection Conductor		Delineator Type D		Existing Flexible Delineator Type B		Existing Curb Inlet										
	Phase 1 Connection Conductor		Delineator Type E		Existing Flexible Delineator Type C		Existing Manhole Inlet										
	Phase 2 Connection Conductor		Delineator Drums		Existing Flexible Delineator Type D		Existing Junction Box										
	Traffic Cone		Spot Elevation		Existing Flexible Delineator Type E	<table><tr><th colspan="2">NORTH DAKOTA DEPARTMENT OF TRANSPORTATION</th></tr><tr><th colspan="2">07-01-14</th></tr><tr><th colspan="2">REVISIONS</th></tr><tr><th>DATE</th><th>CHANGE</th></tr><tr><td></td><td></td></tr></table>		NORTH DAKOTA DEPARTMENT OF TRANSPORTATION		07-01-14		REVISIONS		DATE	CHANGE		
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION																	
07-01-14																	
REVISIONS																	
DATE	CHANGE																
	Signal Controller		Existing Access Control Arrow		Existing Delineator Type A												
	Pad Mounted Signal Controller		Existing Artifact		Existing Delineator Type B												
	Alignment Data Point		Existing Flashing Beacon		Existing Delineator Type C												
	Emergency Vehicle Detector		Existing Benchmark		Existing Delineator Type D												

Symbols

D-101-31

	Existing Light Standard		Existing Manhole with Valve Water		Existing Telephone Pole		Existing Undefined Manhole
	Existing High Mast Light Standard 10 Luminaire		Existing Water Manhole		Existing Wood Pole		Existing Undefined Pull Box
	Existing High Mast Light Standard 3 Luminaire		Existing Mile Post Type A		Existing Post		Existing Undefined Pedestal
	Existing High Mast Light Standard 4 Luminaire		Existing Mile Post Type B		Existing Pedestrian Push Button Post		Existing Undefined Valve
	Existing High Mast Light Standard 5 Luminaire		Existing Mile Post Type C		Existing Control Point CP		Existing Undefined Pipe Vent
	Existing High Mast Light Standard 6 Luminaire		Existing Reference Marker		Existing Control Point GPS-RTK		Existing Gas Valve
	Existing High Mast Light Standard 7 Luminaire		Existing RW Marker		Existing Control Point TRI		Existing Water Valve
	Existing High Mast Light Standard 8 Luminaire		Existing Utility Marker		Existing Reference Marker Point NGS		Existing Fuel Pipe Vent
	Existing High Mast Light Standard 9 Luminaire		Iron Monument Found		Existing Pull Box		Existing Gas Pipe Vent
	Existing Overhead Sign Structure Load Center		Iron Pin R/W Monument		Existing Intelligent Transportation Pull Box		Existing Sanitary Pipe Vent
	Existing Luminaire		Existing Object Marker Type I		Existing Water Pump		Existing Storm Drain Pipe Vent
	Existing Light Standard Luminaire		Existing Object Marker Type II		Existing Slotted Reinforced Concrete Pipe		Existing Water Pipe Vent
	Existing Federal Mailbox		Existing Object Marker Type III		Existing RR Profile Spot		Existing Weather Station
	Existing Private Mailbox		Existing Electrical Pedestal		Existing Fuel Leak Sensors		Existing Ground Water Well Bore Hole
	Existing Meander Section Corner		Existing Telephone Pedestal		Existing Highway Sign		Existing Windmill or Tower
	Existing Meter		Existing Fiber Optic Telephone Pedestal		Existing Miscellaneous Spot		Existing Witness Corner
	Existing Electrical Manhole		Existing TV Pedestal		Existing Lighting Standard Pole		Flashing Beacon
	Existing Gas Manhole		Existing Fiber Optic TV Pedestal		Existing Traffic Signal Standard		Flagger
	Existing Sanitary Manhole		Existing Fuel Filler Pipes		Existing Transformer		Pipe Mounted Flasher
	Existing Sanitary Force Main Manhole		Existing Traverse PI Aerial Panel		Existing Large Evergreen Tree		Sanitary Force Main with Valve
	Existing Sanitary Manhole with Valve		Existing Pole		Existing Small Evergreen Tree		
	Existing Storm Drain Manhole		Existing Power Pole		Existing Large Tree		
	Existing Force Main Storm Drain Manhole		Existing Power Pole with Transformer		Existing Small Tree		
	Existing Force Main Storm Drain Manhole with Valve				Existing Tree Trunk		
	Existing Telephone Manhole				Existing Pad Mounted Traffic Signal Control Box		

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
07-01-14	
REVISIONS	
DATE	CHANGE

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Symbols



Pad Mounted Feed Point



Pipe Mounted Feed Point with Pad



Pole Mounted Feed Point



Headwall



Double Headwall with Vegetation Barrier



Single Headwall with Vegetation Barrier



Pole Mounted Head



Sprinkler Head



Fire Hydrant



Inlet Type 1



Inlet Type 2



Double Inlet Type 2



Inlet Grate Type 2



Junction Box



High Mast Light Standard 10 Luminaire



High Mast Light Standard 3 Luminaire



High Mast Light Standard 4 Luminaire



High Mast Light Standard 5 Luminaire



High Mast Light Standard 6 Luminaire



High Mast Light Standard 7 Luminaire



High Mast Light Standard 8 Luminaire



High Mast Light Standard 9 Luminaire



Relocate Light Standard



Overhead Sign Structure Load Center



Light Standard 100 Watt High Pressure Sodium Vapor Luminaire



Light Standard 1000 Watt High Pressure Sodium Vapor Luminaire



Light Standard 150 Watt High Pressure Sodium Vapor Luminaire



Light Standard 175 Watt High Pressure Sodium Vapor Luminaire



Light Standard 200 Watt High Pressure Sodium Vapor Luminaire



Light Standard 250 Watt High Pressure Sodium Vapor Luminaire



Light Standard 310 Watt High Pressure Sodium Vapor Luminaire



Light Standard 35 Watt High Pressure Sodium Vapor Luminaire



Light Standard 400 Watt High Pressure Sodium Vapor Luminaire



Light Standard 50 Watt High Pressure Sodium Vapor Luminaire



Light Standard 70 Watt High Pressure Sodium Vapor Luminaire



Light Standard 700 Watt High Pressure Sodium Vapor Luminaire



Manhole



Manhole 48 Inch



Sanitary Force Main Manhole



Sanitary Sewer Manhole



Storm Drain Manhole



Storm Drain Manhole with Inlet



Reset Mile Post



Mile Post Type A



Mile Post Type B



Mile Post Type C



Right of Way Marker



Tubular Marker



Alignment Monument



Iron Pin Reference Monument



Object Marker Type I



Object Marker Type II



Object Marker Type III



Caution Mode Arrow Panel



Back to Back Vertical Panel Sign



Double Direction Arrow Panel



Left Directional Arrow Panel



Right Directional Arrow Panel



Sequencing Arrow Panel



Truck Mounted Arrow Panel



Power Pole



Wood Pole



Pedestrian Push Button Post



Property Corner



Pull Box



Intelligent Transportation Pull Box



Sanitary Pump



Storm Drain Pump



Reinforced Pavement



Reinforced Concrete End Section 15 Inch



Reinforced Concrete End Section 18 Inch



Reinforced Concrete End Section 24 Inch



Reinforced Concrete End Section 30 Inch



Reinforced Concrete End Section 36 Inch



Reinforced Concrete End Section 42 Inch



Reinforced Concrete End Section 48 Inch



Reinforced Concrete End Section 54 Inch



Reset Right of Way Marker



Reset USGS Marker



Right of Way Markers



Riser 30 Inch



Continuous Split Barrel Sample



Flight Auger Sample



Split Barrel Sample



Thinwall Tube Sample



Highway Sign



SNOW GATE 18 FT



SNOW GATE 28 FT



SNOW GATE 40 FT



Standard Penetration Test



Transformer



Inclinometer Tube



Underdrain Cleanout



Excavation Unit



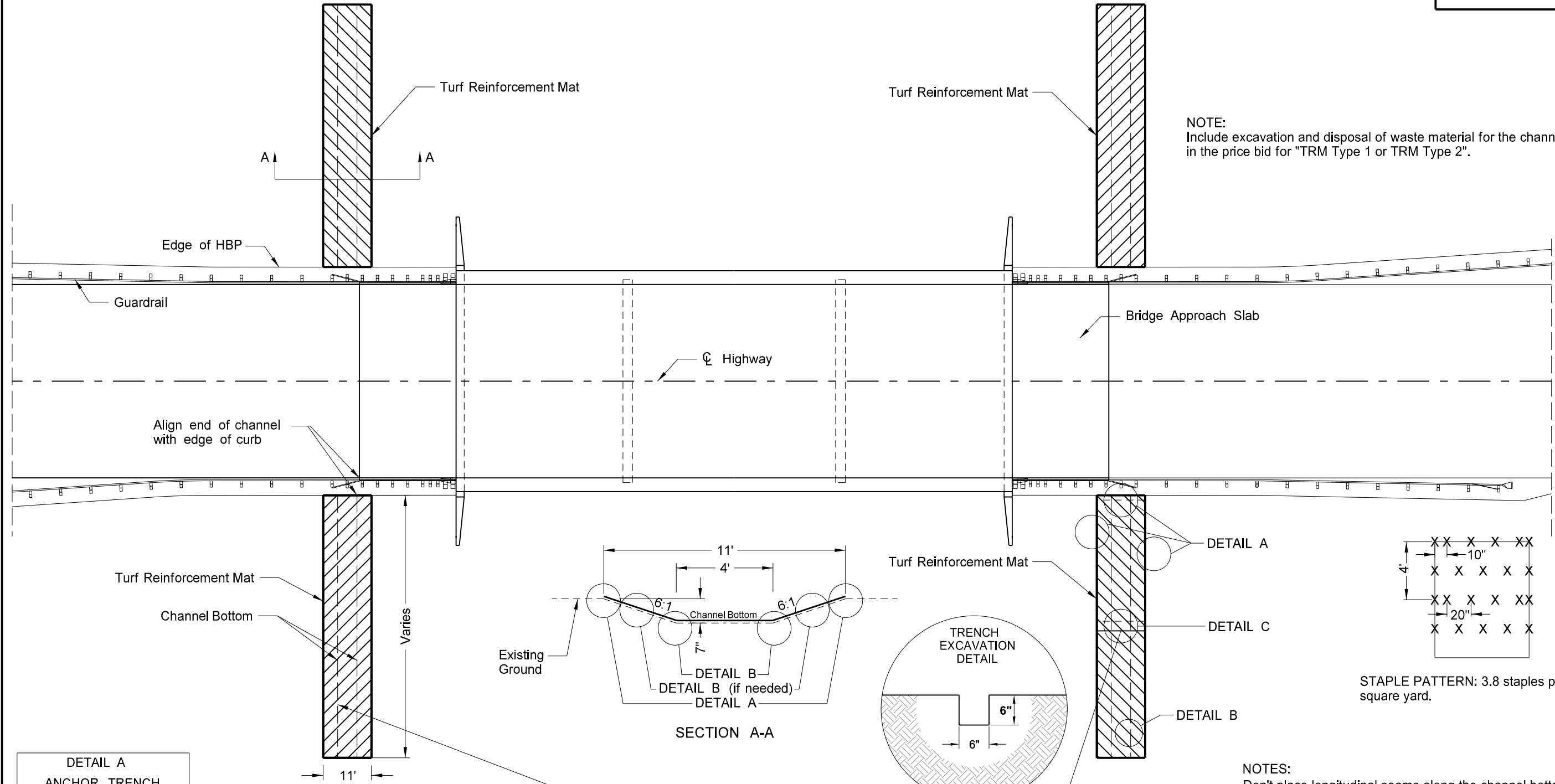
Water Valve

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
07-01-14	
REVISIONS	
DATE	CHANGE

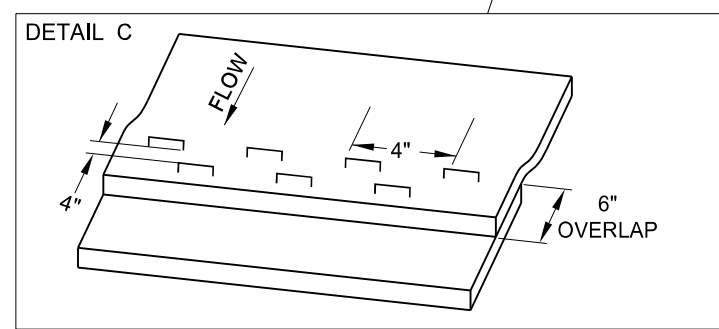
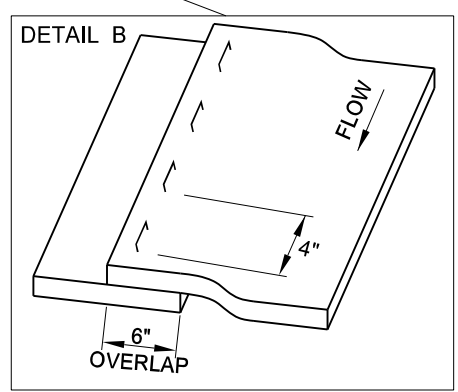
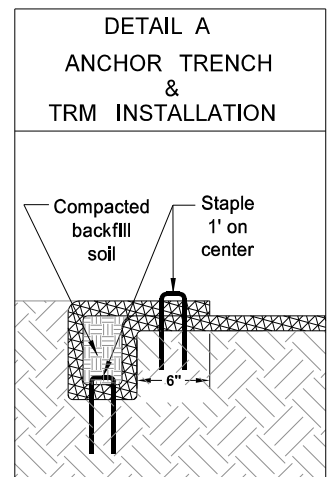
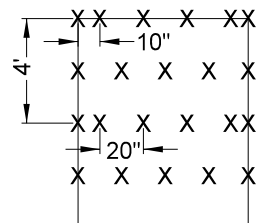
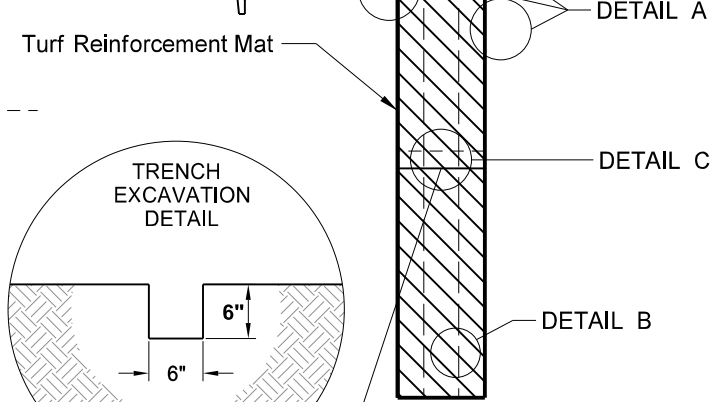
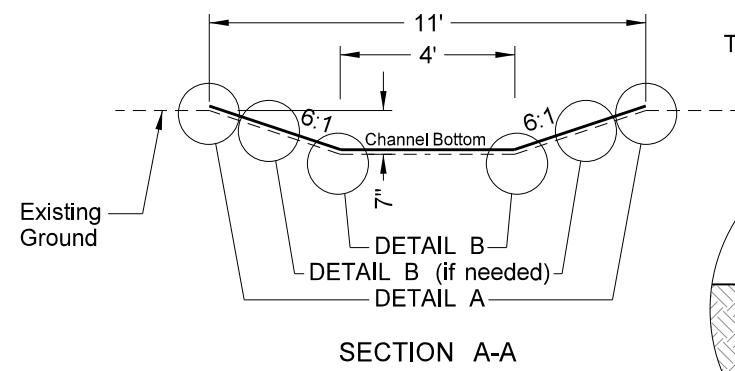
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BRIDGE APPROACH SLAB DRAINAGE DETAIL

D-255-1



NOTE:
Include excavation and disposal of waste material for the channel
in the price bid for "TRM Type 1 or TRM Type 2".



NOTES:
Don't place longitudinal seams along the channel bottom.
Top seam must be minimum 0.5' above the channel bottom.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
11-23-10	
REVISIONS	
DATE	CHANGE
06-26-14	Changed standard drawing number from D-708-4 to D-255-1.
07-27-15	Changed installation details.

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EROSION CONTROL FIBER ROLL PLACEMENT DETAILS

D-261-1

*Optional Weir. Use in flat areas, such as the Red River Valley, where there is potential for water to back up on adjacent property. Lower fiber roll enough to prevent water from backing up on adjacent property. Do not use 20-inch fiber rolls in flat areas where there is potential for water to back up on adjacent property.

12 OR 20 INCH FIBER ROLL - DITCH BOTTOM

PLAN VIEW FOR SLOPE APPLICATION

Detail A
Fiber Roll Overlapping Staking Detail

Detail B
Fiber Roll Staking Detail

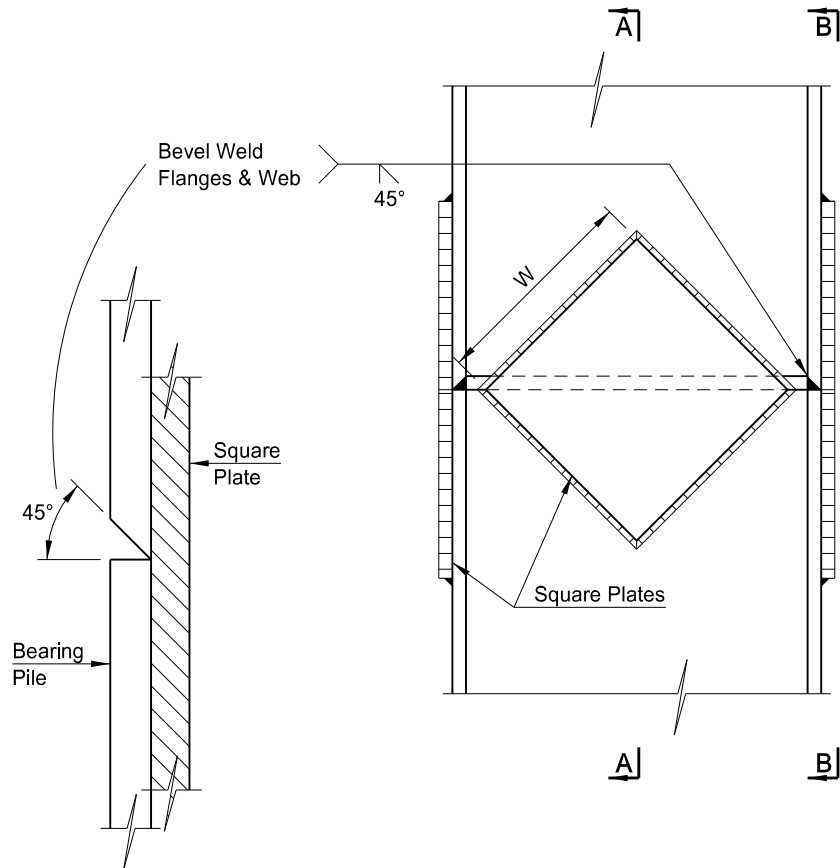
FIBER ROLL DIAMETER	NOMINAL STAKE SIZE	MINIMUM STAKE LENGTH	MINIMUM TRENCH DEPTH	MAXIMUM TRENCH DEPTH
6"	2" x 2"	18"	2"	2"
12"	2" x 2"	24"	2"	3"
20"	2" x 2"	36"	3"	5"

NOTE: Runoff must not be allowed to run under or around roll.

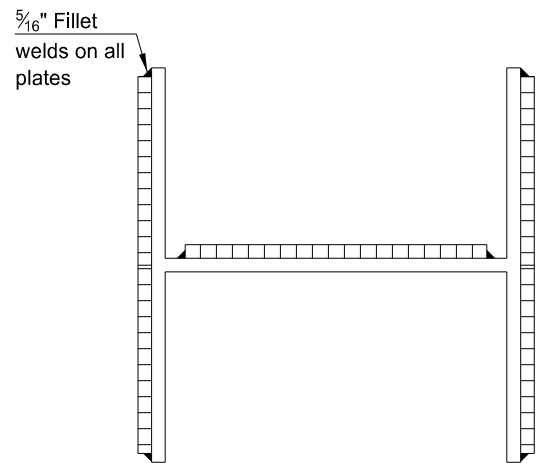
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
11-18-10	
REVISIONS	
DATE	CHANGE
06-10-13	Added plan view for ditch and slope application. Added table with values for stake and trench dimensions.
10-04-13	Revised fiber roll overlap detail.
06-26-14	Changed standard drawing number from D-708-7 to D-261-1.

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on 06/26/14 and the original document is stored at the
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of Transportation

PILE SPLICE DETAILS

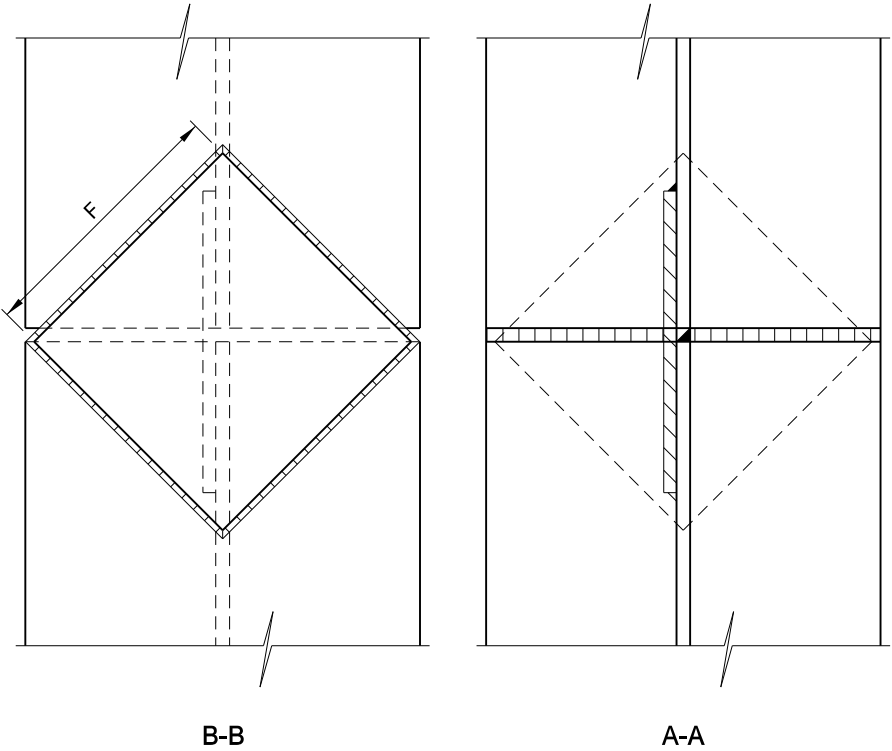


ENLARGED VIEW

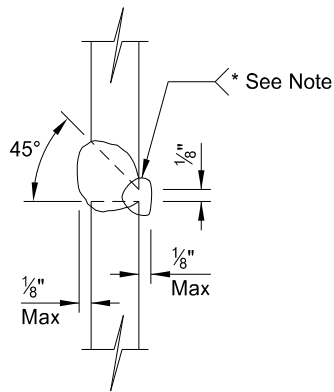


PILE	8"	10"	12"	14"
"F" FLANGE	5"	6½"	8"	10"
"W" WEB	4"	5½"	6½"	8"

H-PILE SPLICE DETAIL



Flame scarf inside of both flanges and one side of web of upper section.



ALTERNATE H-PILE SPLICE DETAIL

NOTES:

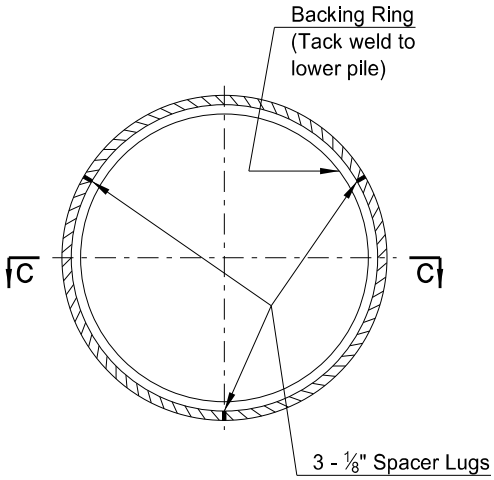
Steel H-Pile may be spliced with complete penetration groove welds in both flanges and web in lieu of using the reinforcing plates.

AWS classification E70XX Low Hydrogen Electrodes shall be used.

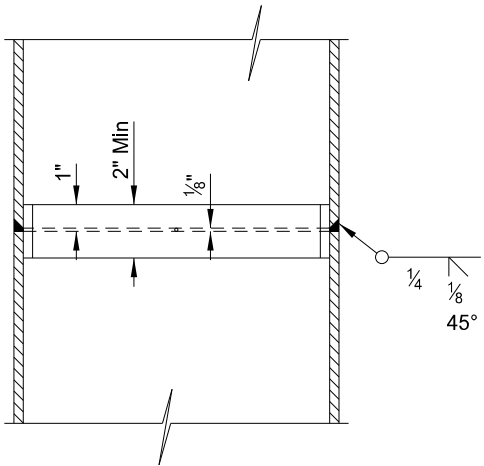
* Welds made without the use of backing material shall have the root gouged to sound metal and welded from the second side.

All welding shall conform to the current AASHTO/AWS D1.5 Bridge Welding Code.

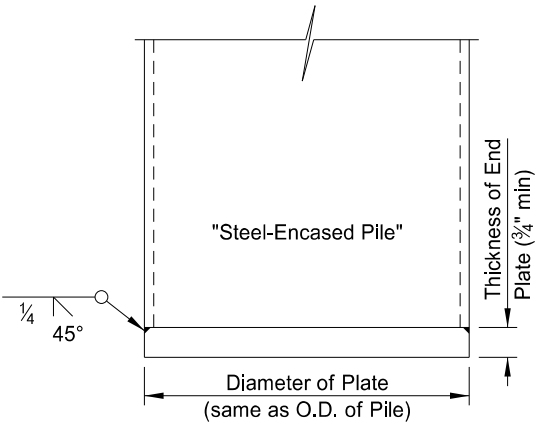
The thickness of the steel square plates shall at a minimum be as thick as the flanges and web of the pile being spliced.



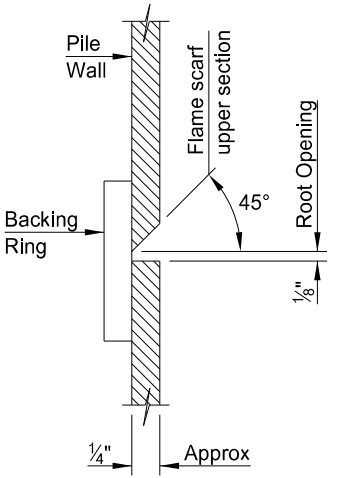
Backing Ring may be made from pile cut-offs or other material of a like quality.



STEEL-ENCASED CONCRETE PILE SPLICE DETAIL



END PLATE DETAIL



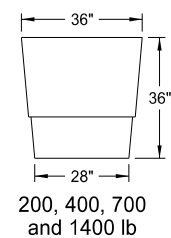
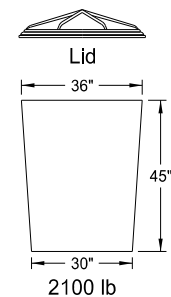
ENLARGED VIEW

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09/14/11	
REVISIONS	
DATE	CHANGE

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ATTENUATION DEVICE

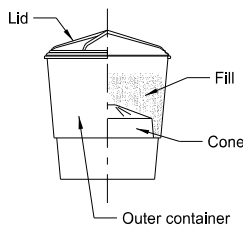
D-704-1



Outer Containers

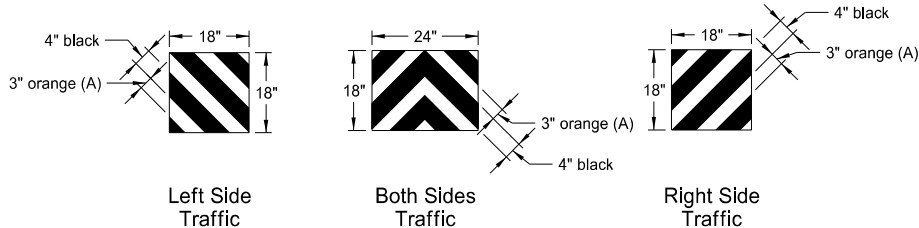


Cones



Typical Assembly

Typical Module Construction Detail

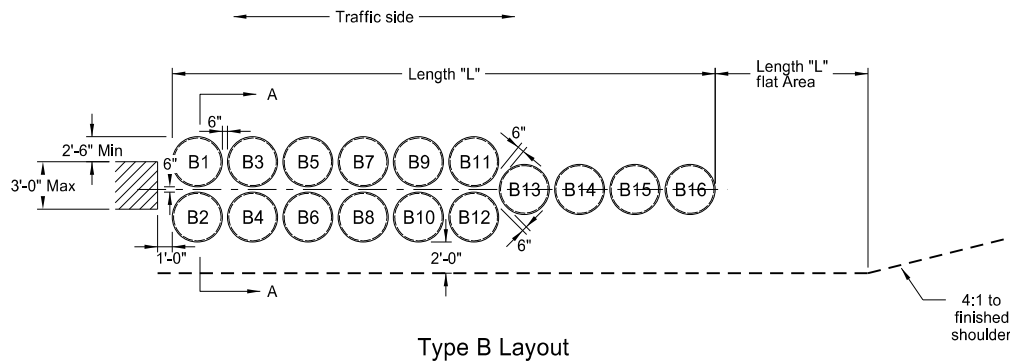


Reflective Sheet Detail

Note:
Apply Type IV reflective sheeting (as specified in the NDDOT Standard Specifications) directly to the outer container of the last attenuation device facing traffic, following the details above.
Or apply the sheet to a metallic sheet and attach it to the container with approved fasteners.

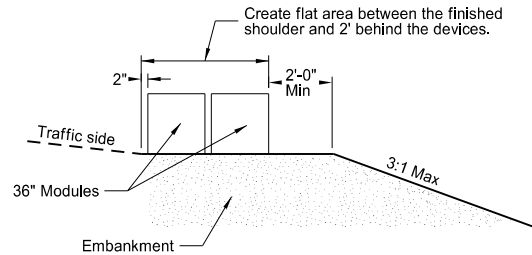
(A) Use 3" orange sheeting for temporary installations, and 3" yellow sheeting for permanent installations.

Fill Chart					
	Module Weights (LBS)				
	200	400	700	1400	2100
Distance from top edge	8½"	5"	4"	3"	0"



Type B Layout

Note:
Angle attenuation devices 10 degrees towards traffic when placed at piers offset from roadway.



Section A-A
(Type B Layout)

Type B Attenuation Device											
Module Number	Dash Number										
	75	70	65	60	55	50	45	40	35	30	25
	Module Weights (LBS)										
B1	2100										
B2	2100										
B3	2100	2100	2100	2100	2100	2100	2100	2100	2100		
B4	2100	2100	2100	2100	2100	2100	2100	2100	2100		
B5	1400	1400	1400	1400	1400	1400	1400	1400	1400	1400	1400
B6	1400	1400	1400	1400	1400	1400	1400	1400	1400	1400	1400
B7	1400	1400	1400	1400	1400	1400	1400	1400	1400	1400	1400
B8	1400	1400	1400	1400	1400	1400	1400	1400	1400	1400	1400
B9	700	700	700	700	700	700	700	700	700	700	700
B10	700	700	700	700	700	700	700	700	700	700	700
B11	700	700	700	700	700	700	700	700	700	700	700
B12	700	700	700	700	700	700	700	700	700	700	700
B13	700	700	700	700	700	700	700	700	700	700	700
B14	400	400	400	400	400	400	400	400	400	400	400
B15	400	400	400	400	400	400	400	400	400	400	400
B16	200	200	200	200	200	200	200	200	200	200	200
Length (L)	34.2'	30.7'	30.7'	30.7'	30.7'	30.7'	30.7'	30.7'	30.7'	27.2'	27.2'
Module Weights (LBS)	Replacement Module										
	2100	1	1	1	1	1	1	1	1		
	1400	1	1	1	1	1	1	1	1	1	1
	700	2	2	2	2	2	2	2	2	2	2
	400	1	1	1	1	1	1	1	1	1	1
	200	2	2	2	1	1	1	1	1	1	1

- Notes:
- Materials
 - Use modules manufactured from frangible polyethylene material which shatters upon impact.
 - Fill modules with class 43 aggregate meeting NDDOT Standard Specifications aggregate requirements. Use fill with a unit weight of at least 100 pounds per cubic foot. Use fill with a moisture content of 2% or less when left over winter.
 - Modules
 - Provide modules in two sizes containing volumes of either 2, 4, 7, 14, or 21 cubic feet minimum.
 - Provide three components for 2, 4, or 7 cubic foot module containers:
 - A 14 C.F., yellow outer container.
 - A black lid securely locking over the top lip of the container.
 - A variable cone-shaped supporting insert capable of supporting 200, 400, or 700 pounds of sand mass to allow for three sizes of modules. Place cone inserts inside the 14 cubic foot container.
 - Provide two components for the 14 cubic foot module container:
 - A 14 C.F., yellow outer container.
 - A black lid securely locking over the top lip of the container.
 - Provide two components for the 21 cubic foot module container:
 - A 36" height X 36" width yellow outer container.
 - A black lid which locks securely over the top of the container.
 - For temporary installations use Energite or Fitch attenuation barrels manufactured by Energy Absorption Systems of Chicago, IL, TrafFix barrels manufactured by TrafFix Devices, Inc. of San Clemente, CA, or approved equal modules. As an option, place attenuation devices on 3½" maximum thickness pallets to facilitate maintenance.
 - For permanent installations use Barrel Attenuation Device consisting of one-piece outer sand container modules with separate detachable lid. Energite attenuation barrels manufactured by Energy Absorption Systems of Chicago, IL, TrafFix barrels manufactured by TrafFix Devices, Inc. of San Clemente, CA, or approved equal meet these requirements.
 - The Typical Module Construction Detail and Type B Layout are based on the Energite Crash Cushion manufactured by Energy Absorption. Provide any required layouts and details from other sand filled attenuation module manufacturers which differ from those shown here.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-25-12	
REVISIONS	
DATE	CHANGE
7-18-14	Revised sheeting in reflective sheet detail
9-27-17	Update to active voice

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of Transportation

SIGN NUMBERG20-10-108

WIDTH x HEIGHT9'-0" x 4'-0"

BORDER WIDTH1.25" (inset 0.75")

CORNER RADIUS3"

MOUNTINGGround

BACKGROUNDTYPE: IV Reflective
COLOR: Fluorescent Orange

LEGEND/BORDERTYPE: Non-Refl
COLOR: Black

STATION(S):

AREA: 36.0 Sq.Ft.

4'-0"

9'-0"

6.2"

6"D

4.5"

6"D

4.5"

6"D

4.5"

4"

6.3"

8.25"

91.5"

8.25"

CONSTRUCTED BY
YOUR COMPANY NAME
YOUR TOWN, ND

NDDOT LOGO

24"

Dimensions are in inches.tenths

Letter locations are panel edge to lower left corner

LETTER POSITION (X)																	LENGTH	SIZE	SERIES
C	O	N	S	T	R	U	C	T	E	D		B	Y				69.7	6	D 2000
19.2	24.5	30	35.1	39.7	44.3	49.4	54.8	59.7	64.3	69	73.1	79.1	83.7						
Y	O	U	R		C	O	M	P	A	N	Y		N	A	M	E	91.5	6	D 2000
8.3	14.2	19.8	25.3	29.4	35.4	40.7	46.2	52.4	56.8	62.8	67.8	72.9	78.9	83.9	89.9	96			
Y	O	U	R		T	O	W	N	,		N	D					64.6	6	D 2000
21.7	27.6	33.2	38.7	42.8	48.8	53.3	58.4	64.6	69.6	70.7	76.7	82.2							

- Notes:
- Post mount sign a distance of ½A following the End Road Work (G20-2-48) sign (maximum 2 signs per project.)
 - Use sign on rural projects with a 30 day or longer duration (not required on seal coats or other short duration projects.)
 - Do not place sign in urban areas or within city limits.

Advance Warning Sign Spacing (A)			
Road Type	Distance between signs min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

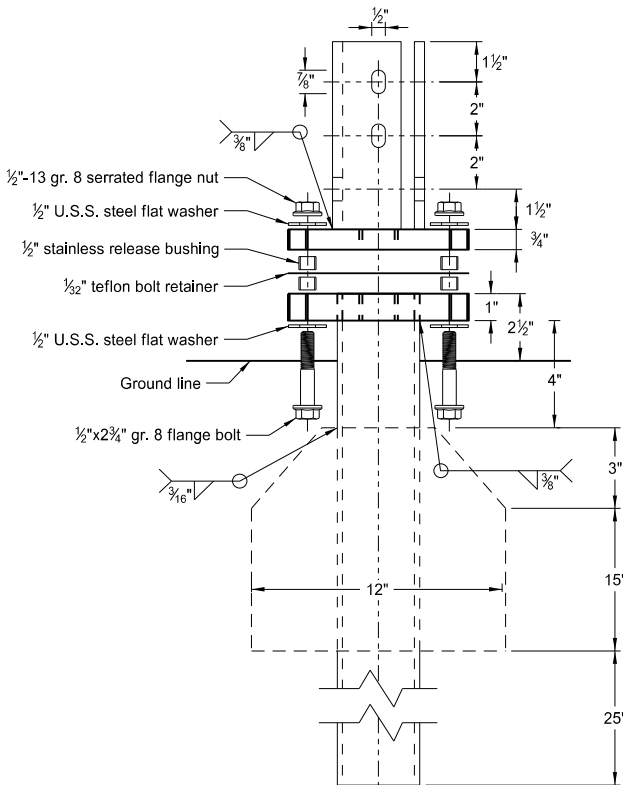
NORTH DAKOTA
DEPARTMENT OF TRANSPORTATION

8-22-12

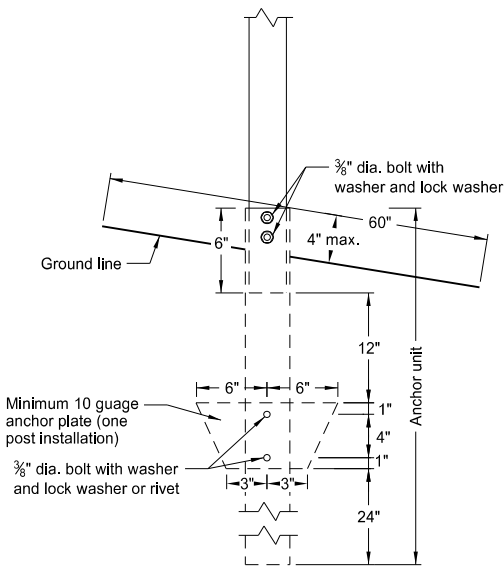
REVISIONS

DATE	CHANGE
7-18-14 9-27-17 8-30-18	Revise sheeting to type IV. Updated to active voice. Updated sign number in note 1.

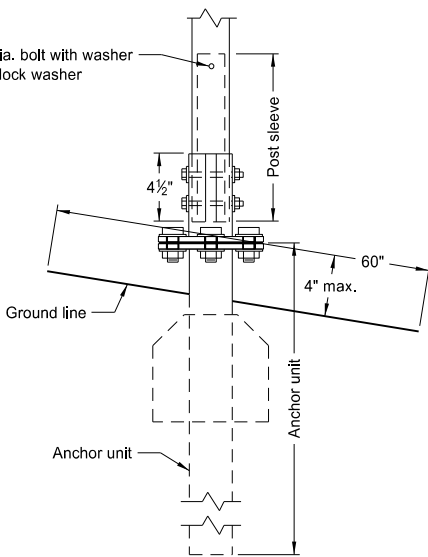
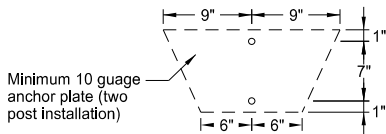
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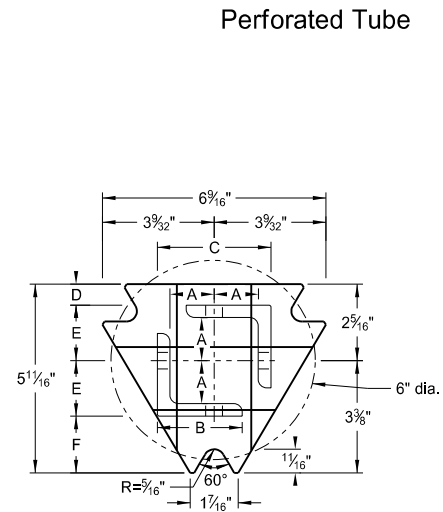
Multi-Directional Slip Base Assembly



Anchor Unit and Post Assembly

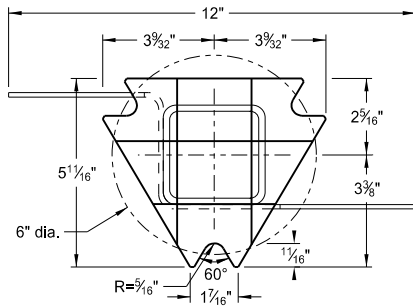


Multi-Directional Slip Base Anchor Unit and Post Sleeve Assembly



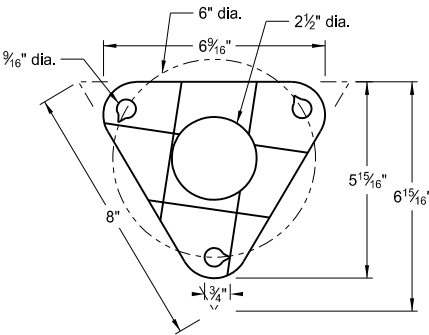
Top Post Receiver

Plate - ASTM A572 grade 50
Angle Receiver - 2 1/2"x2 1/2"x3/8" ASTM A36 structural angle



Bottom Soil Stub

Tube - 3"x3"x7 gauge ASTM A500 grade B tube
Stabilizing Wing - 7 gauge H.R.P.O. ASTM A1011
Plate - ASTM A572 grade 50



Bolt Retainer for Base Connection
Bolt Retainer- 1/32" Reprocessed Teflon

Notes:

1. Torque slip base bolts as specified by manufacturer.
2. Use anchor with 43.9 KSI yield strength and 59.3 KSI tensile strength.
3. Provide 4" vertical clearance for anchor or breakaway base. Measure the 4"x60" measurement above and below post location and back and ahead of post.
4. In concrete sidewalk, use same anchor without wings.
5. Provide more than 7" between the first and fourth posts of a four post sign.

Telescoping Perforated Tube						
Number of Posts	Post Size in.	Wall Thickness Gauge	Sleeve Size in.	Wall Thickness Gauge	Slip Base	Anchor Size without Slip Base in.
1	2	12			No	2 1/4
1	2 1/4	12			No	2 1/2
1	2 1/2	12			(A)	3
1	2 1/2	10			Yes	
1	2 1/4	12	2	12	Yes	
1	2 1/2	12	2 1/4	12	Yes	
2	2	12			No	2 1/4
2	2 1/4	12			No	2 1/2
2	2 1/2	12			Yes	
2	2 1/2	12			Yes	
2	2 1/4	10	2	12	Yes	
2	2 1/2	12	2 1/4	12	Yes	
3 & 4	2 1/2	12			Yes	
3 & 4	2 1/2	10			Yes	
3 & 4	2 1/2	12	2 1/4	12	Yes	
3 & 4	2 1/4	12	2	12	Yes	
3 & 4	2 1/2	10	2 3/16	10	Yes	

Properties of Telescoping Perforated Tube						
Tube Size in.	Wall Thickness in.	U.S. Standard Gauge	Weight per Foot lbs.	Moment of Inertia in. ⁴	Cross Sec. Area in. ²	Section Modulus in. ³
1 1/2 x 1 1/2	0.105	12	1.702	0.129	0.380	0.172
2 x 2	0.105	12	2.416	0.372	0.590	0.372
2 1/4 x 2 1/4	0.105	12	2.773	0.561	0.695	0.499
2 3/16 x 2 3/16	0.135	10	3.432	0.605	0.841	0.590
2 1/2 x 2 1/2	0.105	12	3.141	0.804	0.803	0.643
2 1/2 x 2 1/2	0.135	10	4.006	0.979	1.010	0.785

Top Post Receiver Data Table						
Square Post Sizes (B)	A	B	C	D	E	F
2 3/16"x10 ga.	1 9/64"	2 1/2"	3 1/32"	2 5/32"	1 33/64"	1 7/8"
2 1/2"x10 ga.	1 9/32"	2 1/2"	3 5/16"	5/8"	1 21/32"	1 3/4"

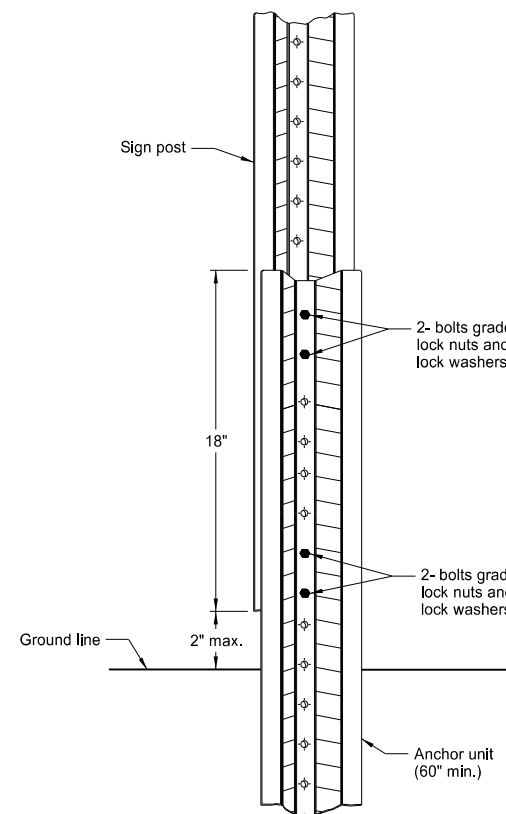
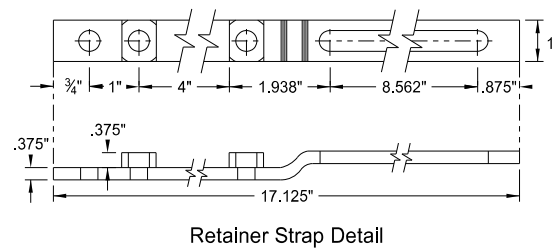
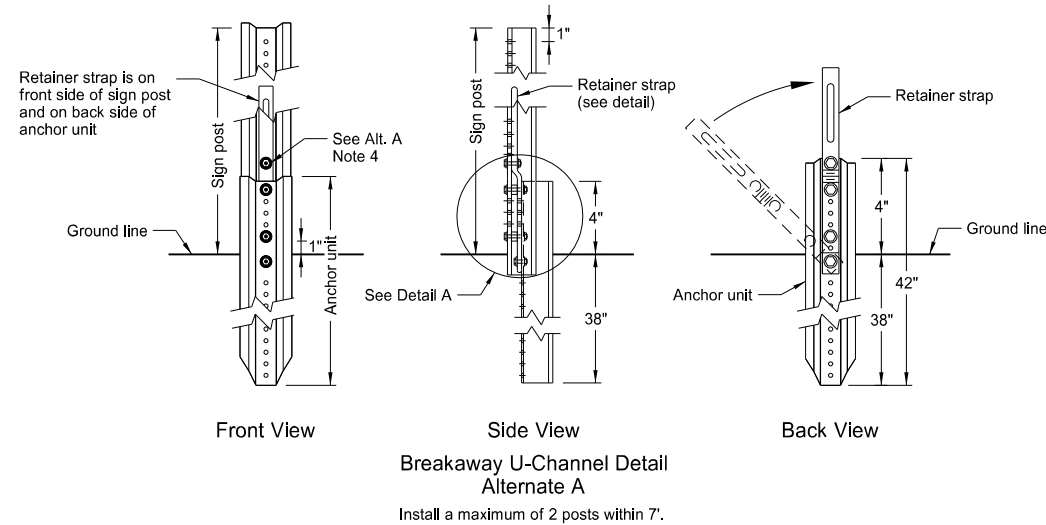
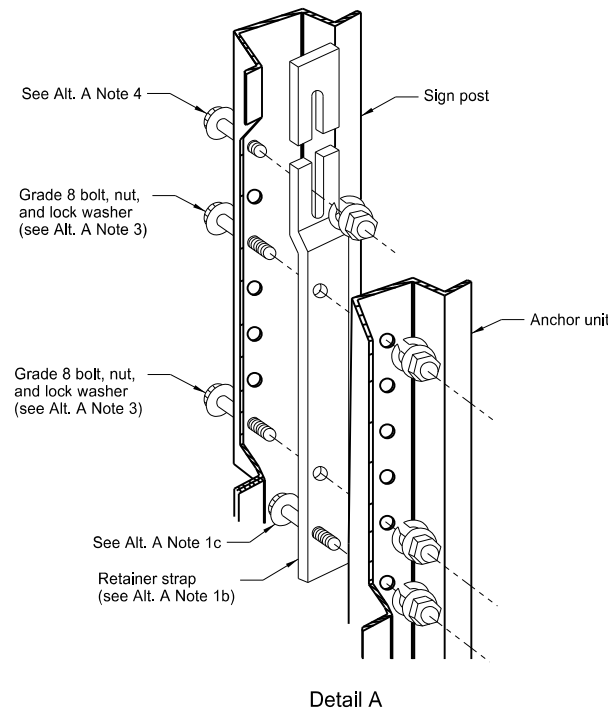
(A) Use breakaway base when support is placed in weak soils. Engineer determines if soils are weak.

(B) For additional wind load, insert the 2 3/16"x10 ga. into 2 1/2"x10 ga.

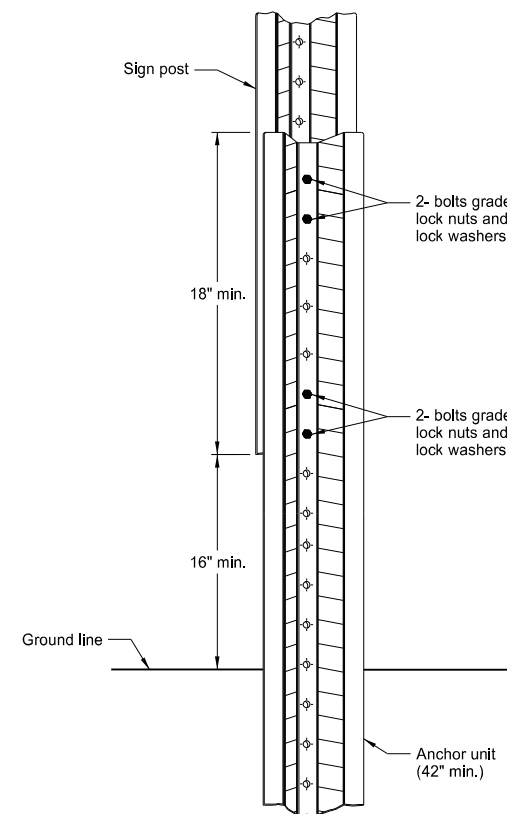
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
2-28-14	
REVISIONS	
DATE	CHANGE
9-27-17	Updated to active voice

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U-Channel Post



Breakaway U-Channel Splice Detail
Alternate B
(2.5 and 3 lb/ft)
Install a maximum of 3 posts within 7'.



Breakaway U-Channel Splice Detail
Alternate C
(2.5 and 3 lb/ft)
Install a maximum of 3 posts within 7'.

Alternate A Steps of Installation:

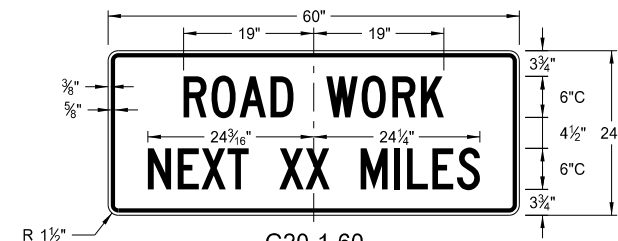
- a) Drive anchor unit to within 12" of ground level.
b) Establish proper assembly by lining up bottom hole of retainer strap with 6th hole from the top of the anchor unit.
c) Assemble strap to back of anchor unit using 5/16"x2" bolt, lock washer and nut.
d) Rotate strap 90° to left.
- a) Drive anchor unit to 4" above ground.
b) Rotate strap to vertical position.
- a) Place 5/16"x2" bolt, lock washer and nut in bottom of sign post to facilitate alignment of sign post with proper hole in anchor unit.
b) Alternately tighten two connector bolts.
- Complete assembly by tightening 5/16"x2" bolt (this fastens sign post to retainer strap).
- Properly nest base post, strap, and sign post. Proper nesting occurs when all flat surfaces of the base post, strap, and sign post at the bolts have full contact across the entire width.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
2-28-14	
REVISIONS	
DATE	CHANGE
9-27-17	Updated to active voice

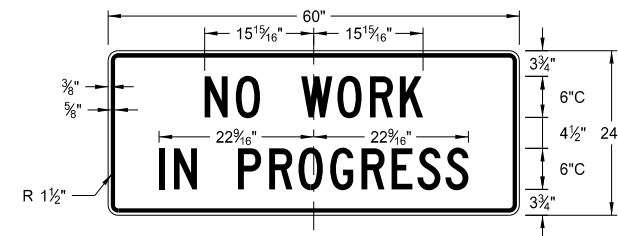
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CONSTRUCTION SIGN DETAILS

TERMINAL AND GUIDE SIGNS

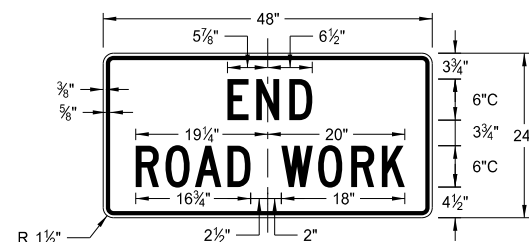


G20-1-60
Legend: black (non-refl)
Background: orange



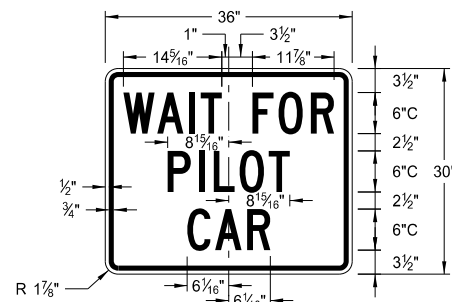
G20-1b-60

Legend: black (non-refl)
Background: orange

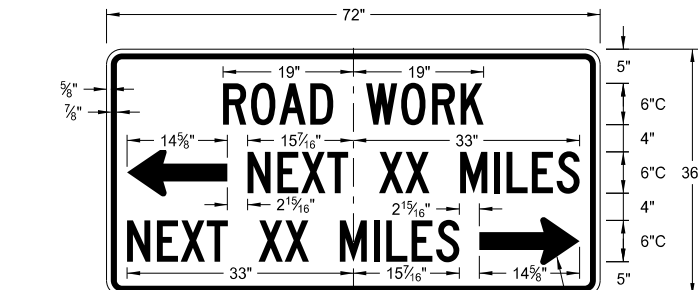


G20-2-48

Legend: black (non-refl)
Background: orange

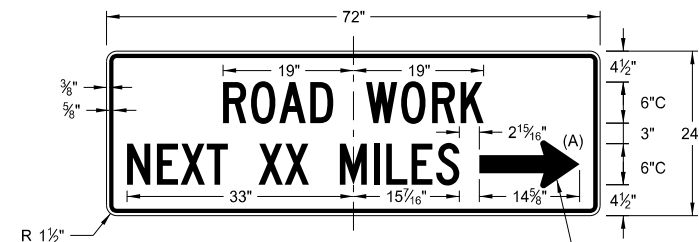


G20-4b-36
Legend: black (non-refl)
Background: orange



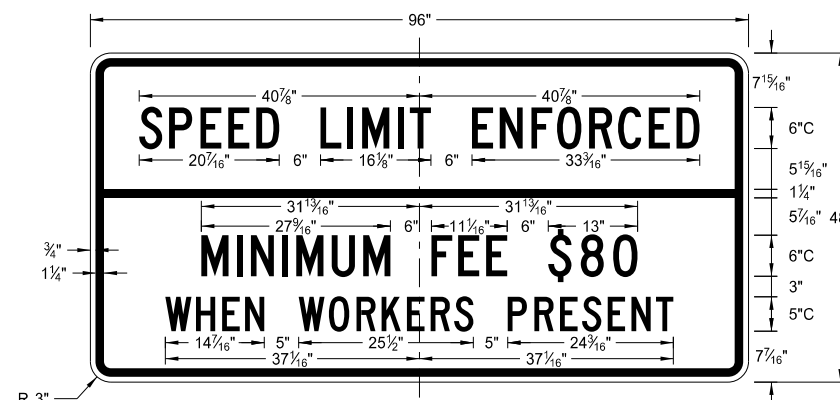
G20-50a-72

Legend: black (non-refl)
Background: orange

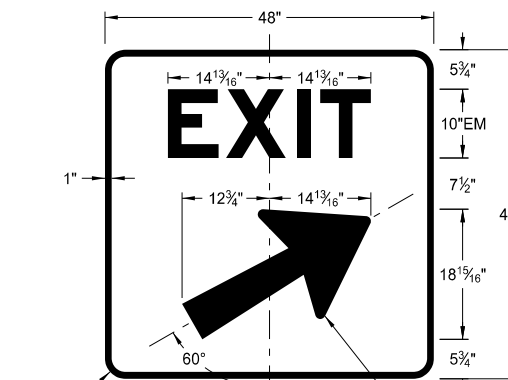


G20-52a-72

Legend: black (non-refl)
Background: orange



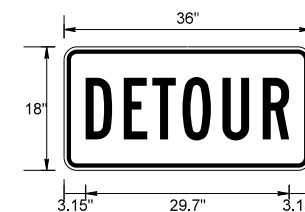
G20-55-96
Legend: black (non-refl)
Background: orange



E5-1(L or R)-48

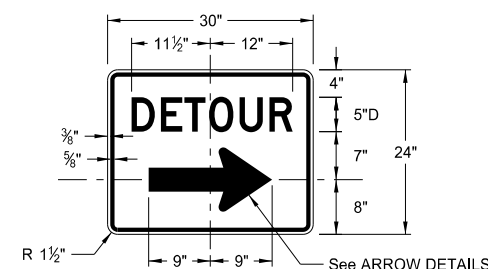
Legend: white
Background: green (orange optional)

See ARROW DETAILS



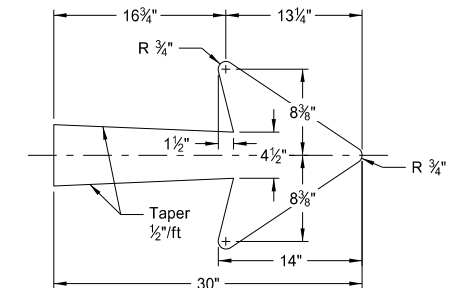
M4-8-36

Legend: black (non-refl)
Background: orange

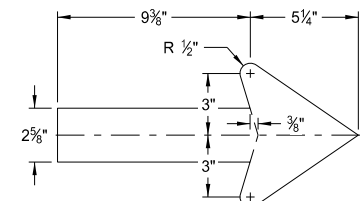


M4-9(L or R)-30 &
M4-9-30

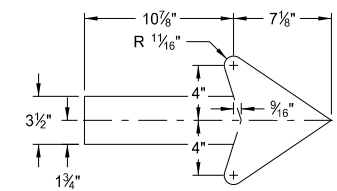
Legend: black (non-refl)
Background: orange



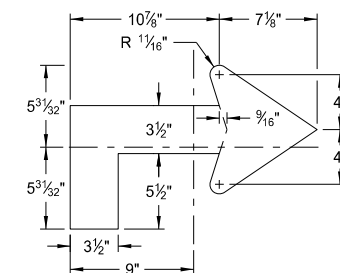
E5-1-48



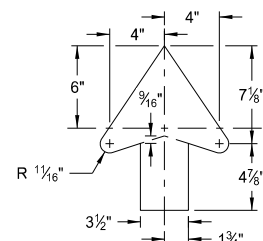
G20-50a-72
G20-52a-72



M4-9(L or R)-30
Right or Left



M4-9(L or R)-30
Advanced Right or Left



M4-9-30
Straight

ARROW DETAILS

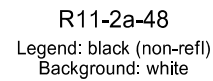
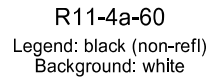
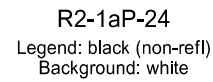
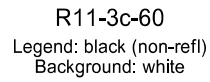
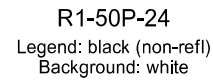
NOTES:

(A) Arrow may be right or left of the legend to indicate construction to the right or left.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-13-13	
REVISONS	
DATE	CHANGE
8-17-17	Added sign & background color

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D-704-10

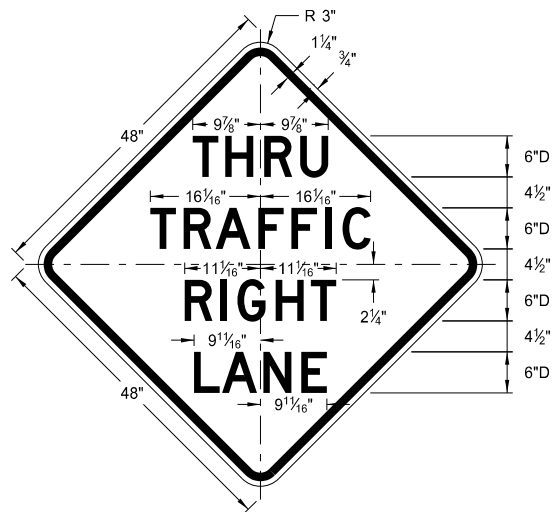


NORTH DAKOTA	
DEPARTMENT OF TRANSPORTATION	
8-13-13	
REVISIONS	
DATE	CHANGE
8-17-17	Revised sign number

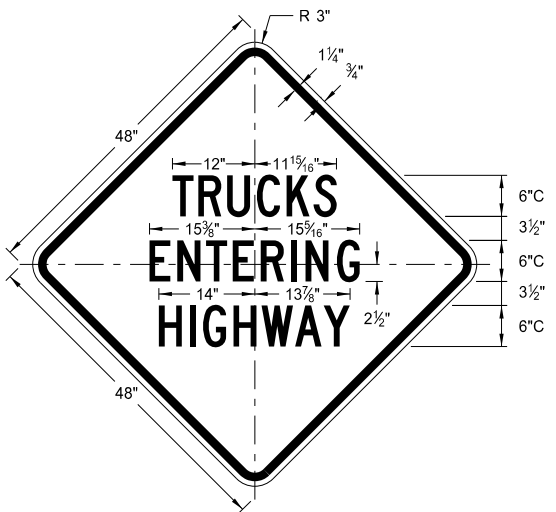
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CONSTRUCTION SIGN DETAILS
WARNING SIGNS

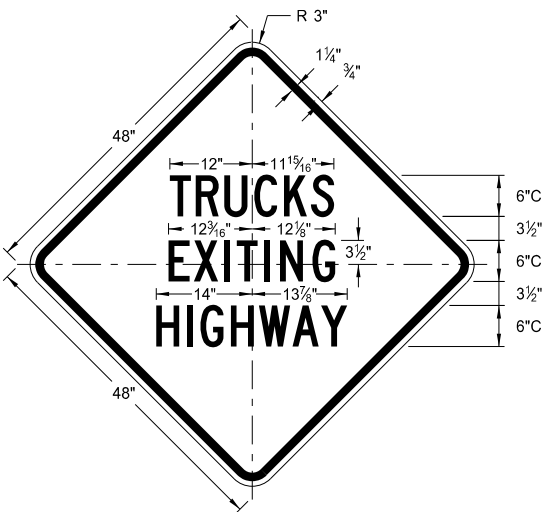
D-704-11



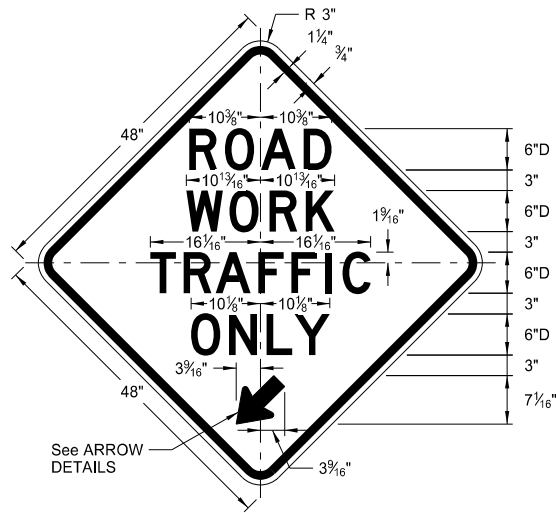
W5-8-48
Legend: black (non-refl)
Background: orange



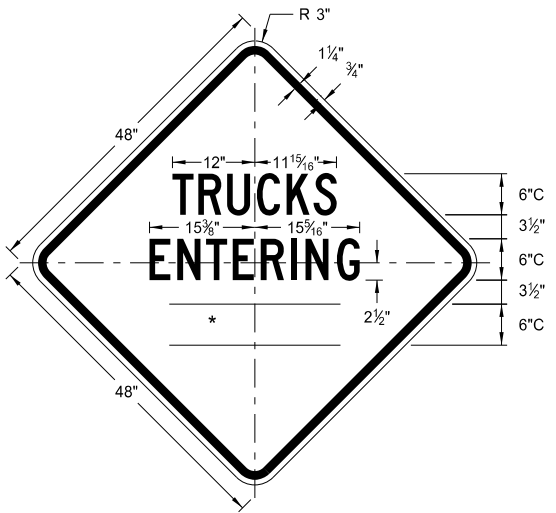
W8-53-48
Legend: black (non-refl)
Background: orange



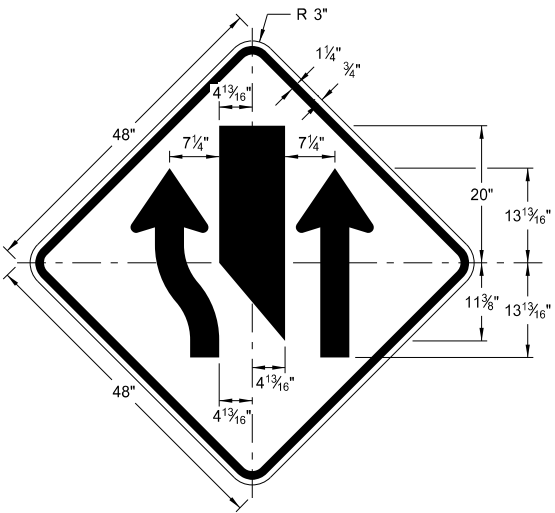
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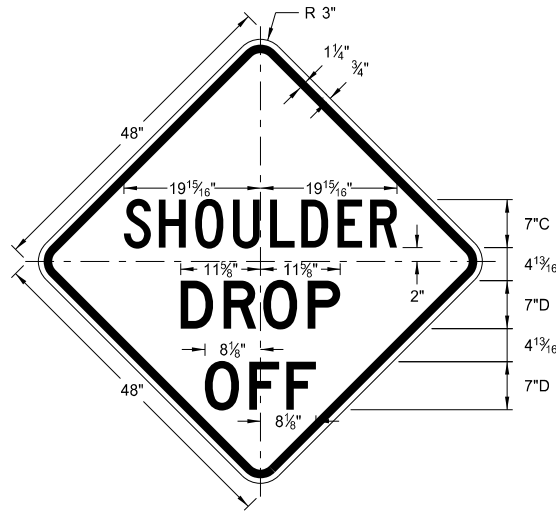
W5-9-48
Legend: black (non-refl)
Background: orange



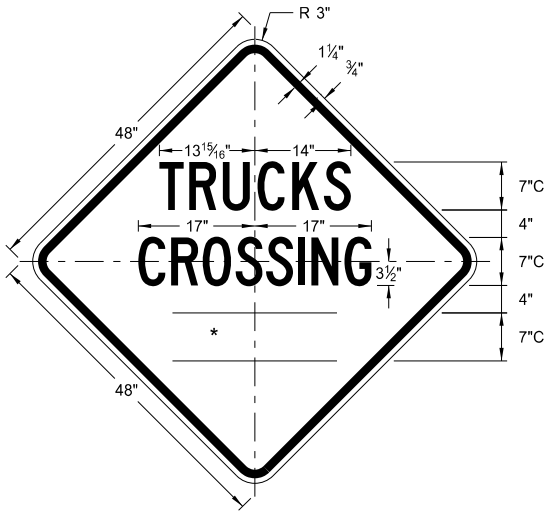
W8-54-48
Legend: black (non-refl)
Background: orange



W9-3a-48
Legend: black (non-refl)
Background: orange



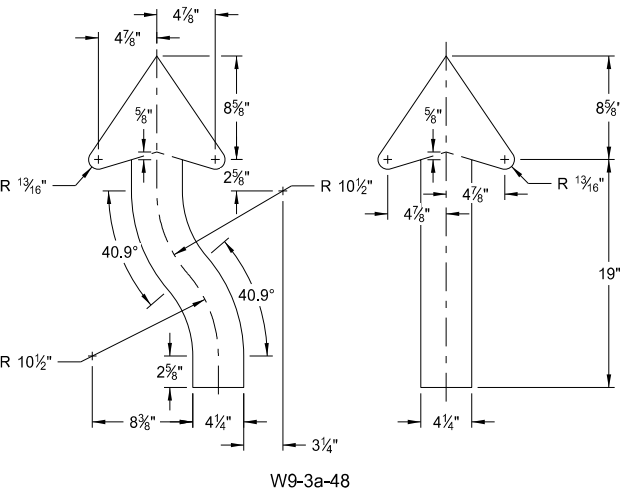
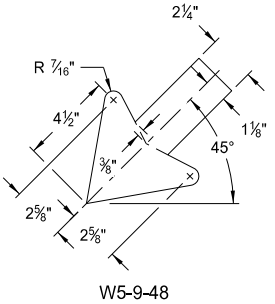
W8-9a-48
Legend: black (non-refl)
Background: orange



W8-55-48
Legend: black (non-refl)
Background: orange

WORD	LETTER SPACING
AHEAD	Standard
200 FT	Standard
350 FT	Standard
500 FT	Standard
1000 FT	Reduce 40%
1500 FT	Reduce 40%
1/2 MILE	Reduce 50%
1 MILE	Standard

* DISTANCE MESSAGES



ARROW DETAILS

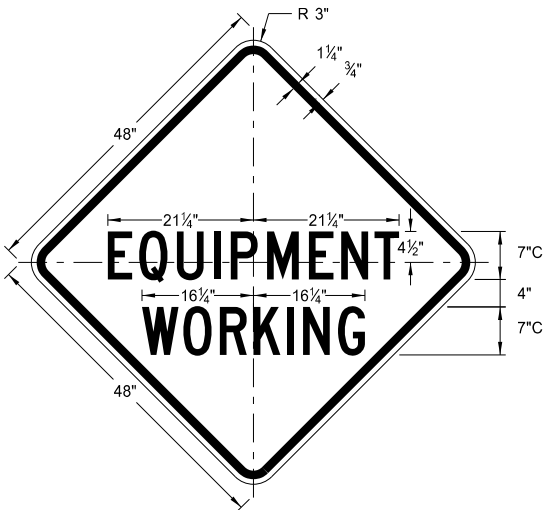
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-13-13	
REVISIONS	
DATE	CHANGE
8-17-17	Updated sign number
5-31-18	Revised sign and arrow details

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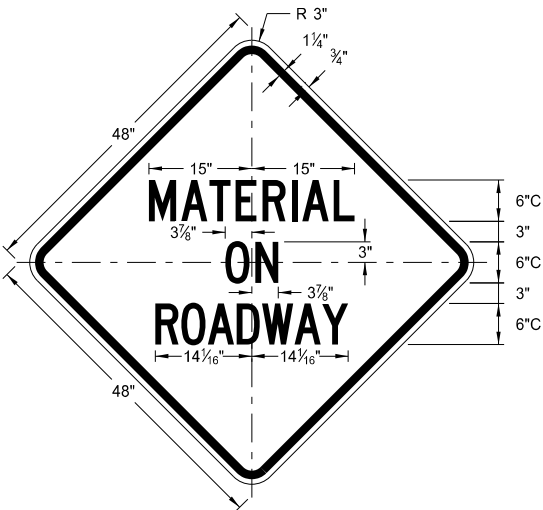
CONSTRUCTION SIGN DETAILS
WARNING SIGNS

WORD	LETTER SPACING
AHEAD	Standard
200 FT	Standard
350 FT	Standard
500 FT	Standard
1000 FT	Reduce 40%
1500 FT	Reduce 40%
½ MILE	Reduce 50%
1 MILE	Standard

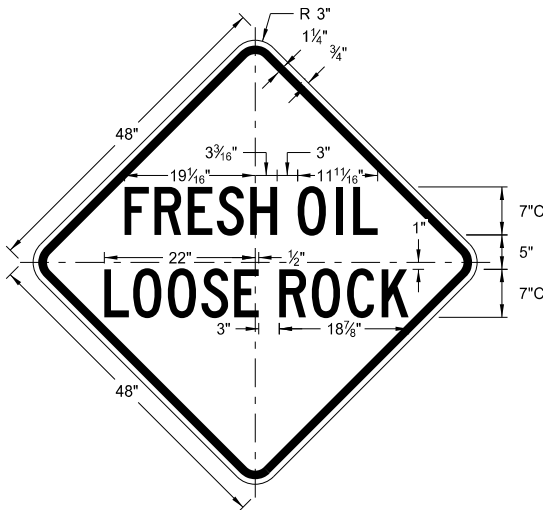
* DISTANCE MESSAGES



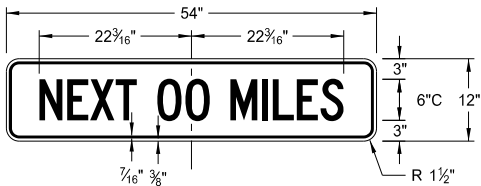
W20-51-48
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Background: orange



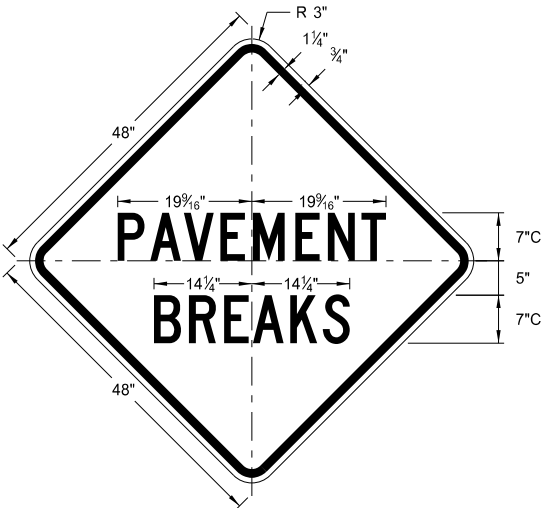
W21-51-48
Legend: black (non-refl)
Background: orange



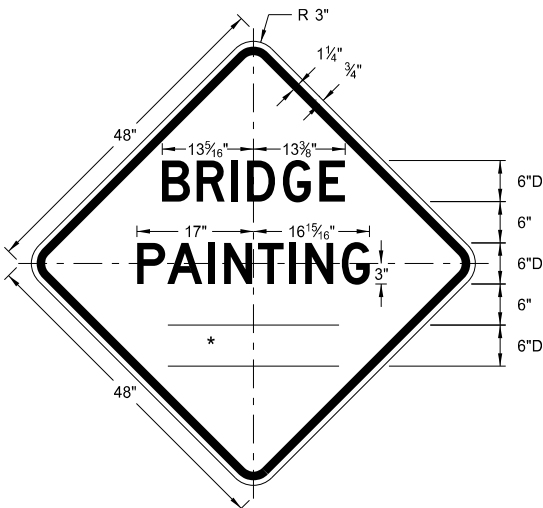
W22-8-48
Legend: black (non-refl)
Background: orange



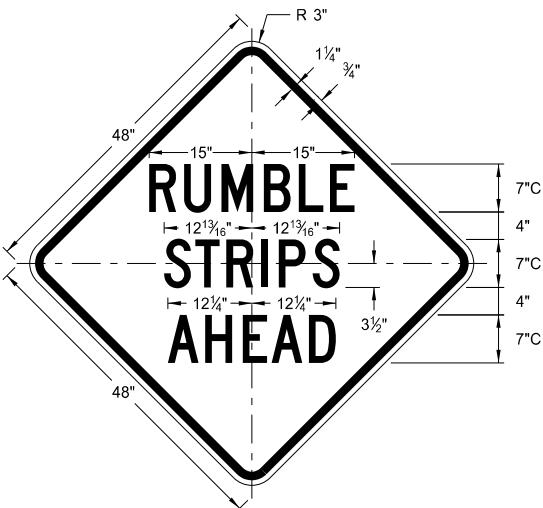
W20-52P-54
Legend: black (non-refl)
Background: orange



W21-52-48
Legend: black (non-refl)
Background: orange



W21-50-48
Legend: black (non-refl)
Background: orange



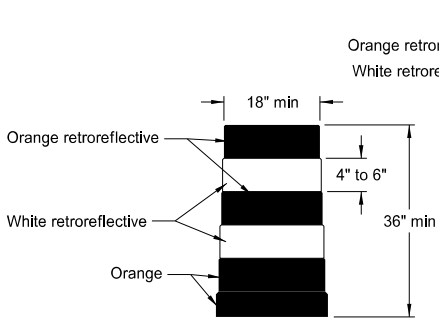
W21-53-48
Legend: black (non-refl)
Background: orange

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
5-31-18	
REVISIONS	
DATE	CHANGE

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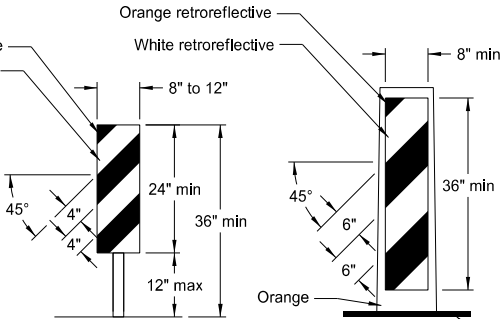
BARRICADE AND CHANNELIZING DEVICE DETAILS

D-704-13



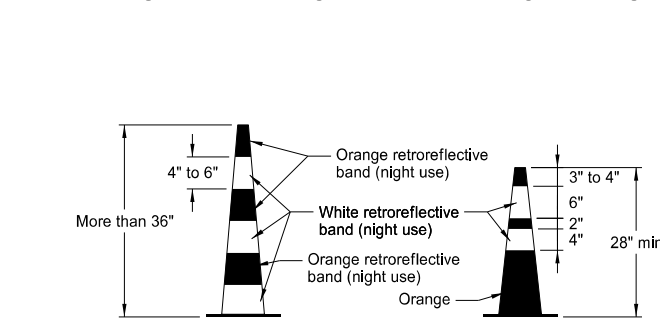
DELINEATOR DRUM

Provide horizontal, circumferential, alternating orange and white retroreflective stripes 4" to 6" wide for drum markings. Use a minimum of two orange and two white stripes with the top stripe being orange for each drum. Do not exceed 3" nonretroreflectORIZED spaces between the horizontal orange and white stripes. Avoid placement of stripes on drum ribs or indentations. Use closed top drums that will not allow collection of debris. Do not place ballast on the top of drum.



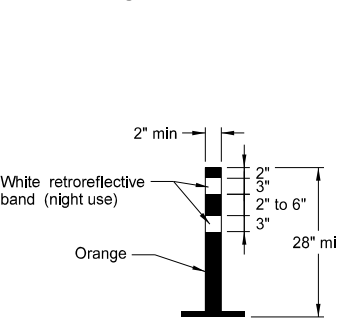
VERTICAL PANEL

Provide alternating orange and white retroreflective stripes, sloping downward in direction vehicular traffic is to pass. Place retroreflective sheeting on both sides of panel with a minimum of 270 square inches of retroreflective area facing vehicular traffic. Where the height of the retroreflective material on the vertical panel is 36 inches or more, use a stripe width of 6 inches.



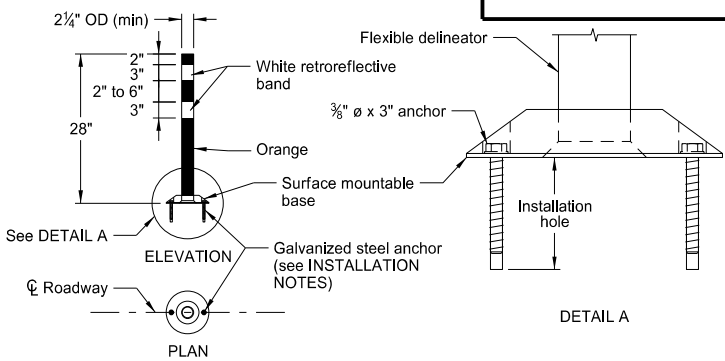
TRAFFIC CONE

Provide retroreflectORIZATION of cones more than 36" in height by alternating orange and white retroreflective stripes. Use a minimum of two orange and two white stripes for each cone with the top stripe being orange. Use maximum 3" nonretroreflectORIZED space between the orange and white stripes.



TUBULAR MARKER

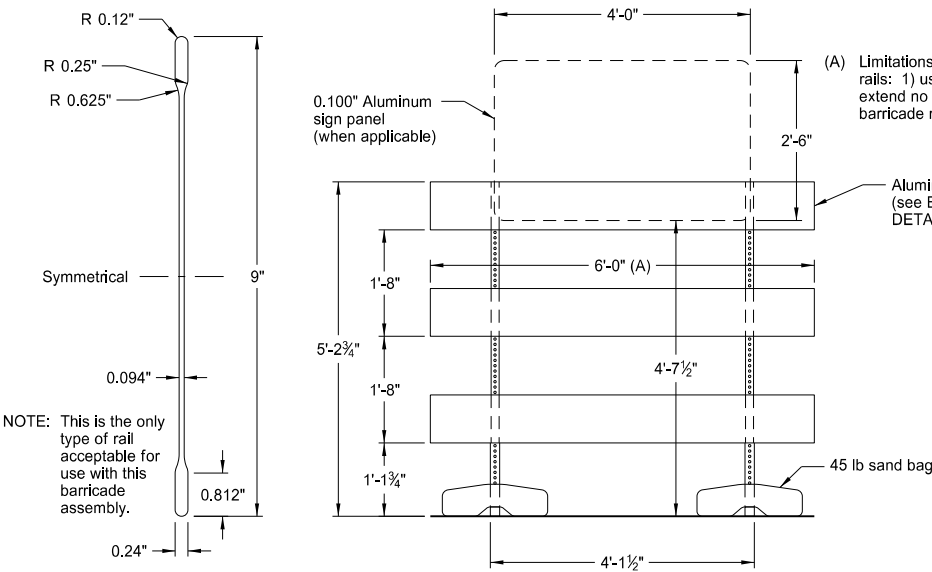
Provide retroreflectORIZATION of tubular markers more than 42" in height by alternating four 4" to 6" wide orange and white stripes with the top stripe being orange.



FLEXIBLE DELINEATOR

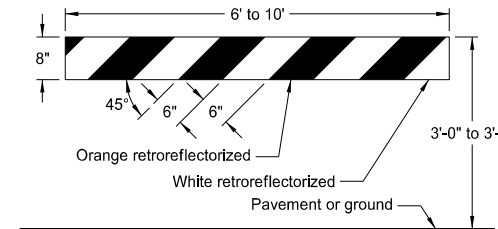
INSTALLATION NOTES:

1. Drill installation holes to diameter and depth required by manufacturer's specifications.
2. For removal, remove anchors and fill installation hole with an epoxy designed to bond to pavement surface.
3. In lieu of bolted down base, use an 8" x 8" butyl pad or hot melt butyl. Remove butyl as close as possible to pavement surface.

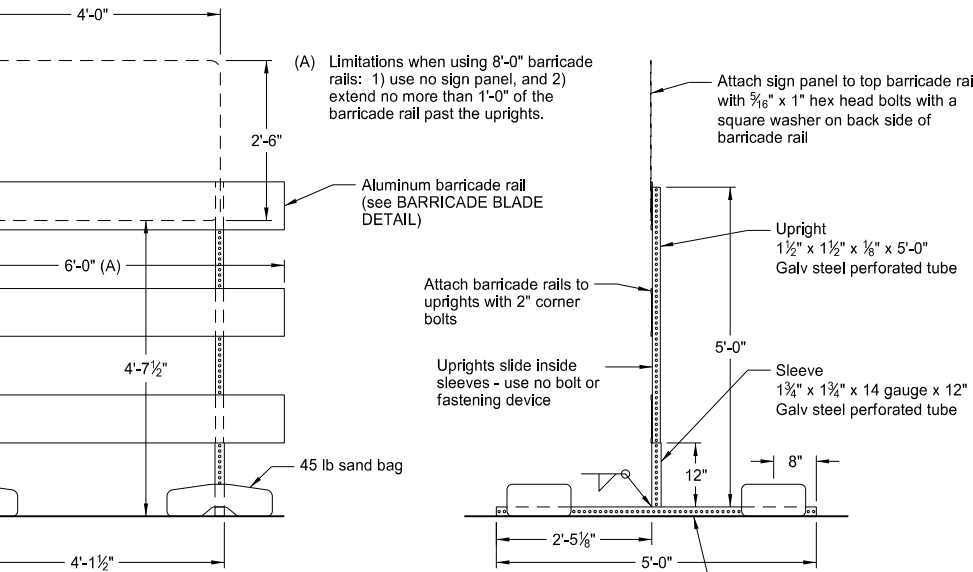


BARRICADE BLADE DETAIL

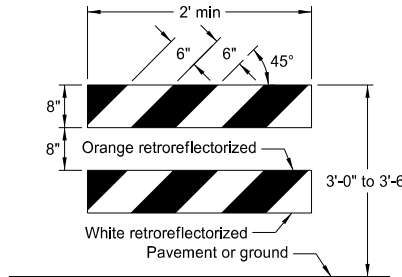
NOTE: This is the only type of rail acceptable for use with this barricade assembly.



TYPE I BARRICADE

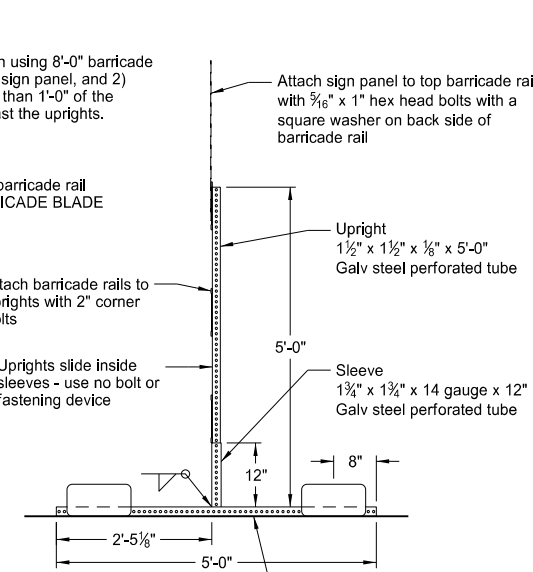


BARRICADE ASSEMBLY DETAIL
(Aluminum Barricade Rails)

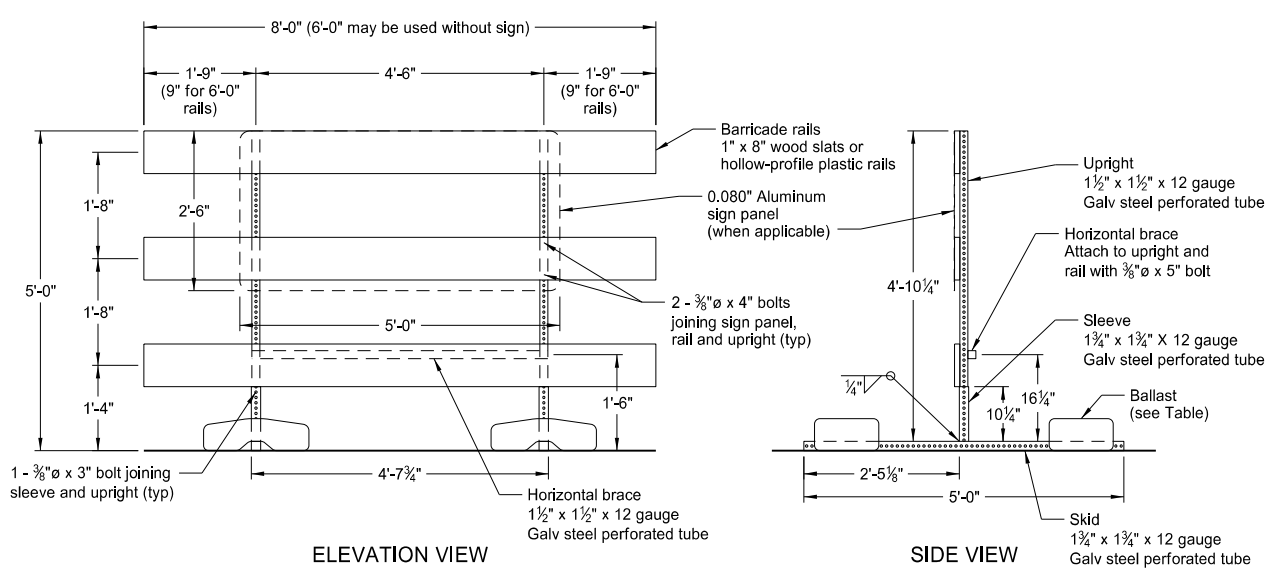


TYPE II BARRICADE

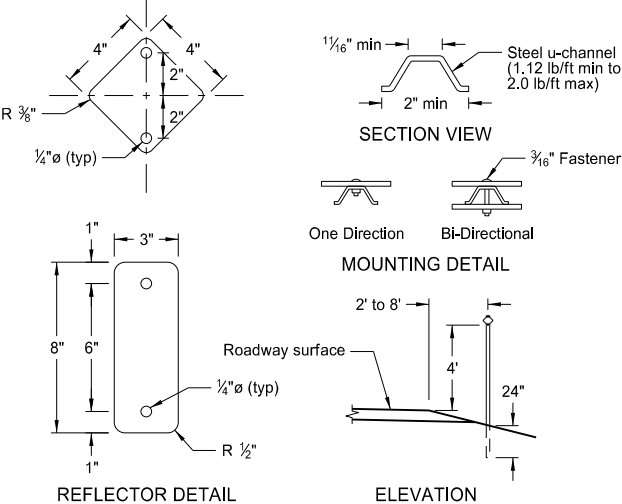
BARRICADE RAIL DETAILS



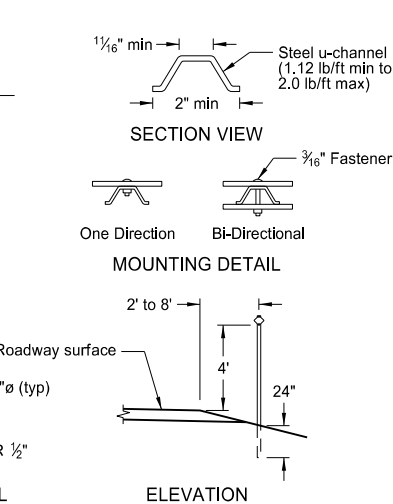
TYPE III BARRICADE



BARRICADE ASSEMBLY DETAIL
(Wood or Plastic Rails)



REFLECTOR DETAIL



DELINEATORS

MINIMUM BALLAST
(For each side of barricade support)

Without Sign	4 - 25 lb sandbags
With Sign	6 - 25 lb sandbags

Note: Number of sandbags based on a wind speed of 55 MPH. Sandbags assumed to be placed at or near the ends of the skids.

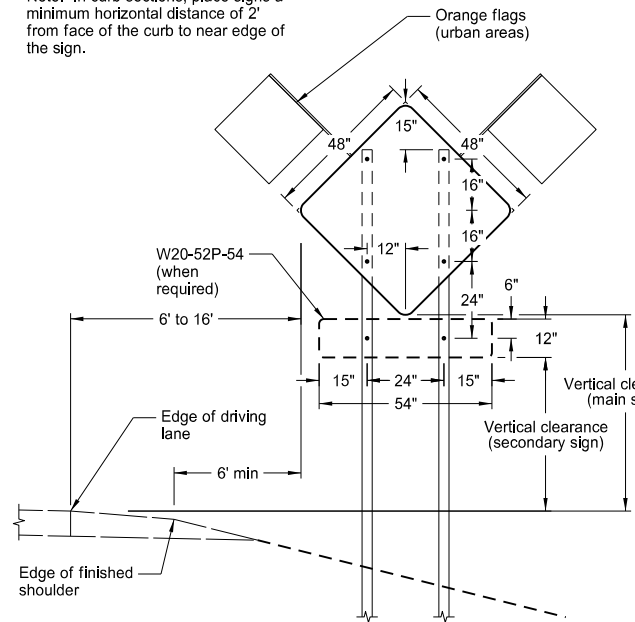
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-3-13	
REVISIONS	
DATE	CHANGE
9-27-17	Updated to active voice

This document was originally issued and sealed by Roger Weigel, Registration Number PE-2930, on 9/27/2017 and the original document is stored at the North Dakota Department of Transportation

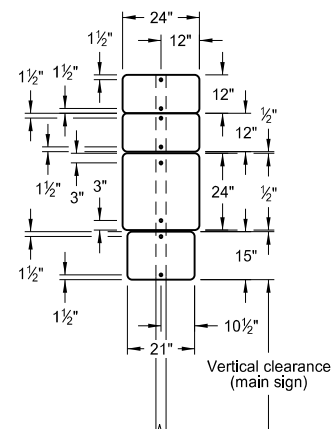
CONSTRUCTION SIGN PUNCHING AND MOUNTING DETAILS

D-704-14

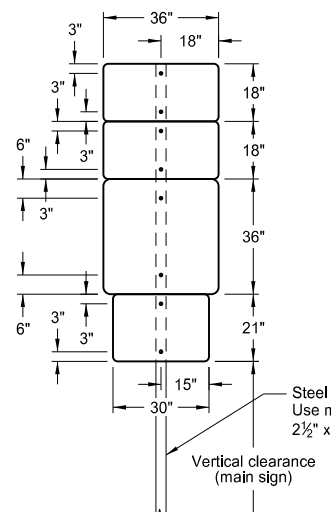
Note: In curb sections, place signs a minimum horizontal distance of 2' from face of the curb to near edge of the sign.



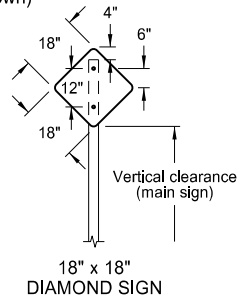
TYPICAL SECTION
(48" x 48" diamond warning sign shown)



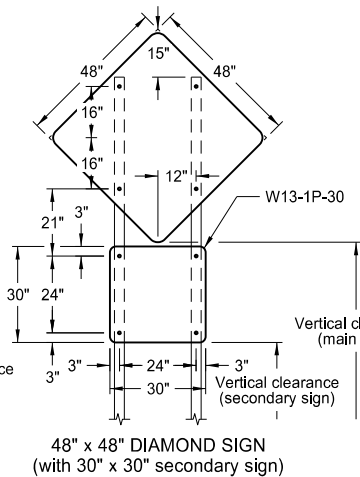
24" x 24" ROUTE MARKER ASSEMBLY



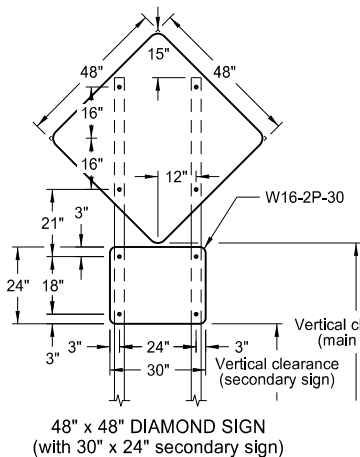
36" x 36" ROUTE MARKER ASSEMBLY



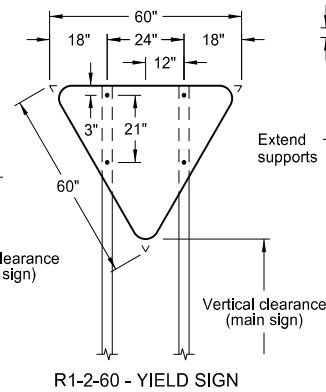
18" x 18" DIAMOND SIGN



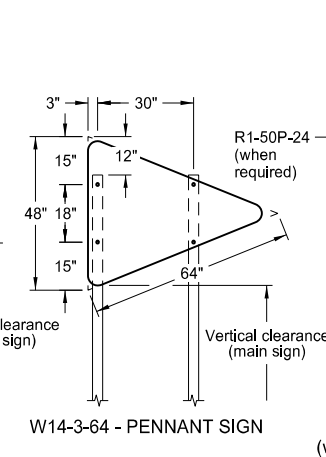
48" x 48" DIAMOND SIGN
(with 30" x 30" secondary sign)



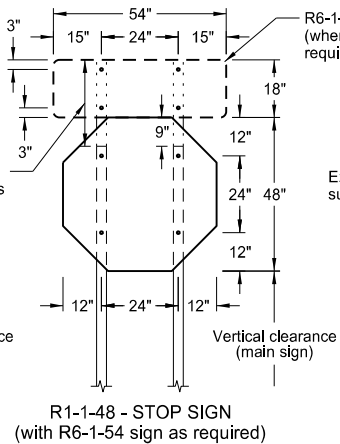
48" x 48" DIAMOND SIGN
(with 30" x 24" secondary sign)



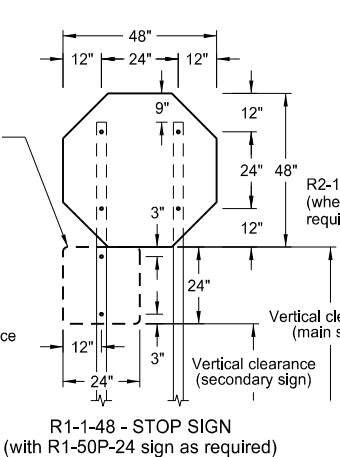
R1-2-60 - YIELD SIGN



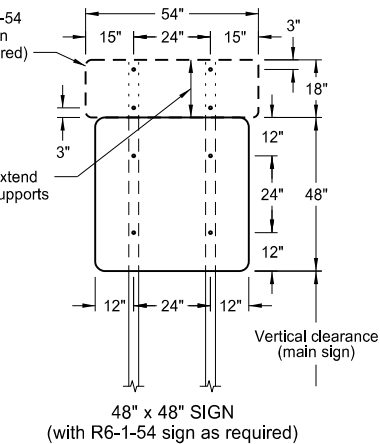
W14-3-64 - PENNANT SIGN



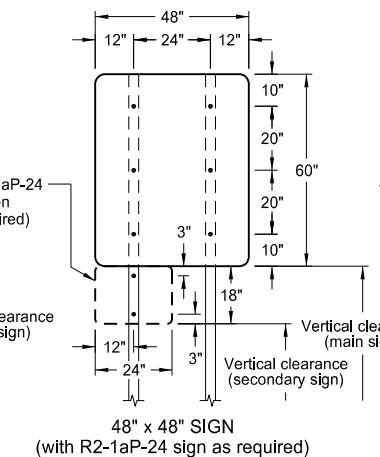
R1-1-48 - STOP SIGN
(with R6-1-54 sign as required)



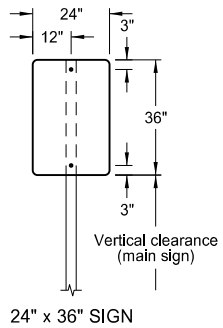
R1-1-48 - STOP SIGN
(with R1-50P-24 sign as required)



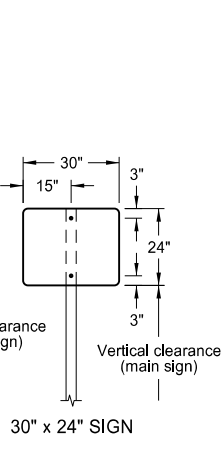
48" x 48" SIGN
(with R6-1-54 sign as required)



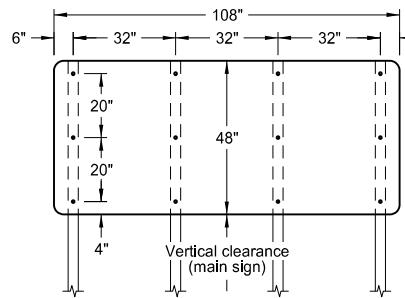
48" x 48" SIGN
(with R2-1aP-24 sign as required)



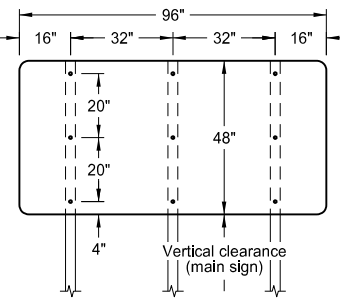
24" x 36" SIGN



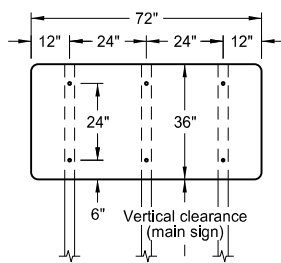
30" x 24" SIGN



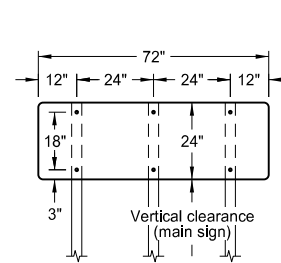
108" x 48" SIGN



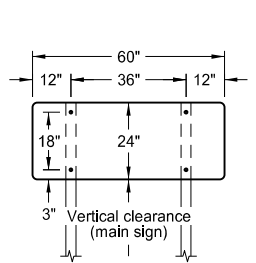
96" x 48" SIGN



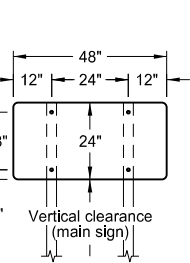
72" x 36" SIGN



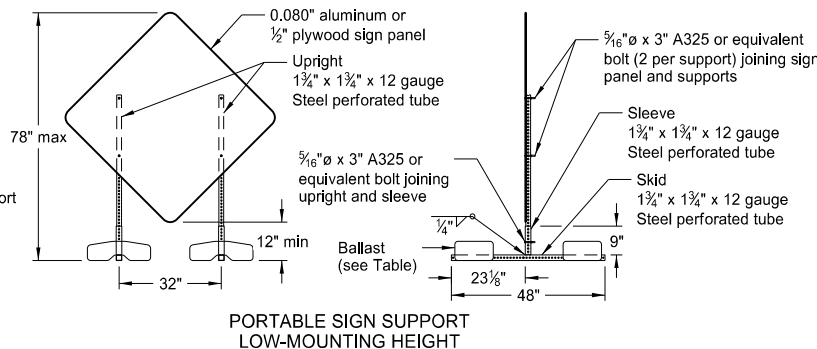
72" x 24" SIGN



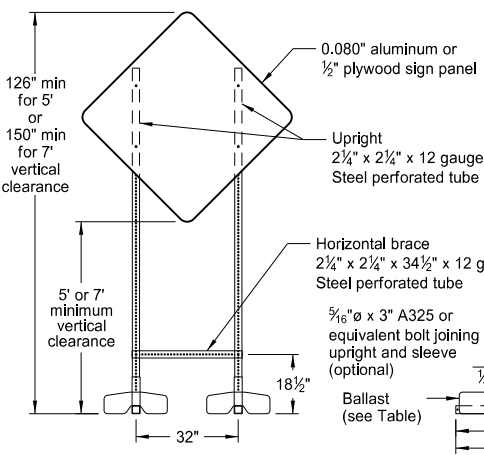
60" x 24" SIGN



48" x 24" SIGN



PORTABLE SIGN SUPPORT
LOW-MOUNTING HEIGHT



PORTABLE SIGN SUPPORT
HIGH-MOUNTING HEIGHT

NOTES:

1. Sign Supports: Galvanize or paint supports. Minimum post sizes are 2.5 lb/ft u-channel or 2" x 2" x 12 gauge steel perforated tube, except where noted. When installing signs on u-channel, minimum post size for assemblies containing a secondary sign is 3.0 lb/ft. Post sizes based on a wind speed of 55 MPH.

Place signs over 50 square feet on 2 1/2" x 2 1/2" perforated tube supports as a minimum.

Do not attach guy wires to sign supports. Attach wind beams behind sign panels when used with u-posts.

2. Sign Panels: Provide sign panels made of 0.100" aluminum, 1/2" plywood, or other approved material, except where noted. Punch all holes round for 3/8" bolts.

3. Alternate Messages: Install and remove alternate message signs on reflectorized plate (without borders) as required. (i.e. "Left" and "Right" message on lane closure sign)

4. Route Marker Auxiliary Signs: Provide route marker auxiliary signs, such as the cardinal direction and directional arrows, with a background and legend that match the route marker they are used with:

Interstate - white legend on blue background
Interstate Business Loop - white legend on green background
US and State - black legend on white background
County - yellow legend on blue background

5. Vertical Clearance: Install signs with a vertical clearance of 5'-0" (see TYPICAL SECTION.) In areas where parking or pedestrian movements are likely or the view of the sign may be obstructed, install signs with a vertical clearance of 7'-0" from the top of the curb or from the near edge of the driving lane in absence of a curb.

The vertical clearance to secondary signs is 1'-0" less than the vertical clearance stated above.

Provide a minimum clearance of 7'-0" from the ground at the post for signs with an area exceeding 50 square feet.

6. Portable Signs: Provide portable signs that meet the vertical clearance stated above when it is necessary to place signs within the pavement surface.

Use of low-mounting height (minimum 12" vertical clearance) portable signs for 5 days or less, is allowed as long as the view of the sign is not obstructed. Time delays caused by unforeseen circumstances, such as equipment breakdown, rain, subgrade failures, etc., will not accrue towards the 5 day period. Use of R9-8 through R9-11a series, W1-6 through W1-8 series, M4-10, and E5-1 is allowed for longer than 5 days.

Restrict signs mounted on portable sign supports shown in the LOW-MOUNTING HEIGHT and HIGH-MOUNTING HEIGHT details to a maximum surface area of 16 square feet.

MINIMUM BALLAST
(For each side of sign support base)

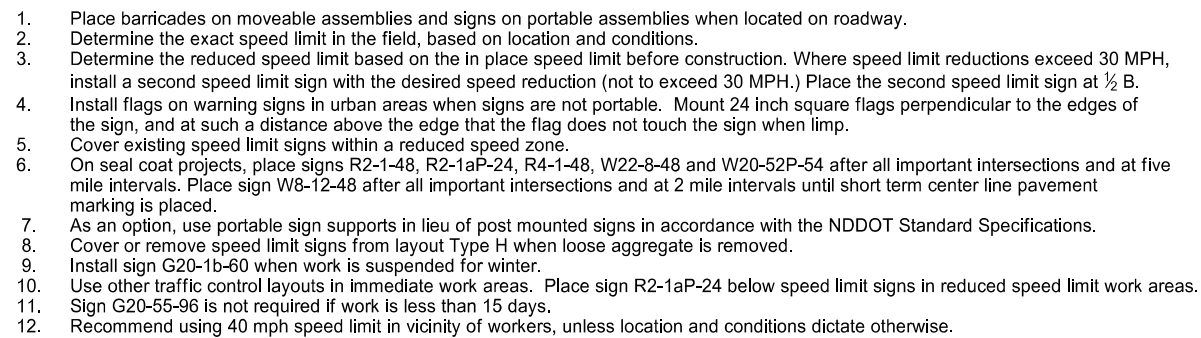
Sign Panel Mounting Height (ft)	Number of 25 lb sandbags for 4' x 4' sign panel
1'	6
5'	8
7'	10

Note: The number of sandbags are based on a wind speed of 55 MPH. Place sandbags at or near the ends of skids.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-4-13	
REVISIONS	
DATE	CHANGE
11-14-13 9-27-17	Revised Note 6. Updated to active voice

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Roger Weigel,
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D-704-20



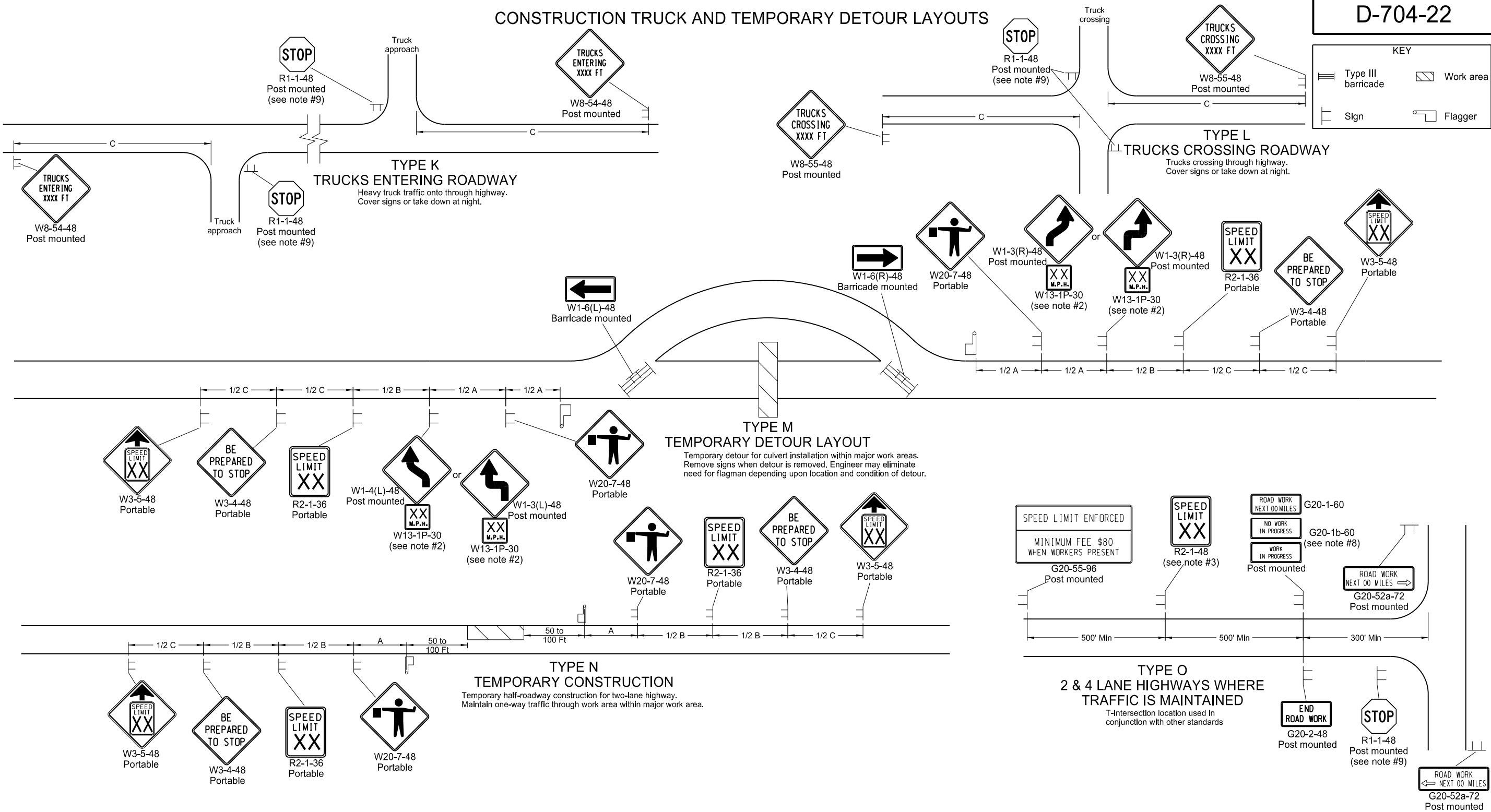
ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surviving)	750	1000	1500

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
REVISIONS	
DATE	CHANGE
8-17-17	Updated notes & sign numbers

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Roger Weigel
Registration Number
PE- 2930 ,
on 08/17/17 and the original
document is stored at the
North Dakota Department
of Transportation

CONSTRUCTION TRUCK AND TEMPORARY DETOUR LAYOUTS

D-704-22



Notes

- Place barricades on a moveable assemblies and signs on portable assemblies when located on roadway.
- Where necessary, safe speed to be determined by the Engineer.
- Determine the reduced speed limit based on the in-place speed limit before construction. Where speed reductions exceed 30 mph, install a second speed limit sign with the desired speed reduction (not to exceed 30 mph.) Place the second speed limit sign at 1/2 B.
- Install flags on warning signs in urban areas when signs are not portable. Mount 24 inch square flags perpendicular to the edges of the sign, and at such a distance above the edge that the flag does not touch the sign when limp.
- Cover existing speed limit signs within a reduced speed zone.
- Covered (when approved by engineer) or obliterated pavement marking measured as Obliteration of Pavement Marking.
- As an option, use portable sign supports in lieu of post mounted signs in accordance with NDDOT Standard Specifications.
- Install sign G20-1b-60 when work is suspended for winter.
- If existing stop sign is in place, a 48" stop sign is not required.
- Sign G20-55-96 is not required if layout is part of other traffic control or if work is less than 15 days.
- Recommend using 40 mph speed limit in vicinity of workers, unless location and conditions dictate otherwise.

ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

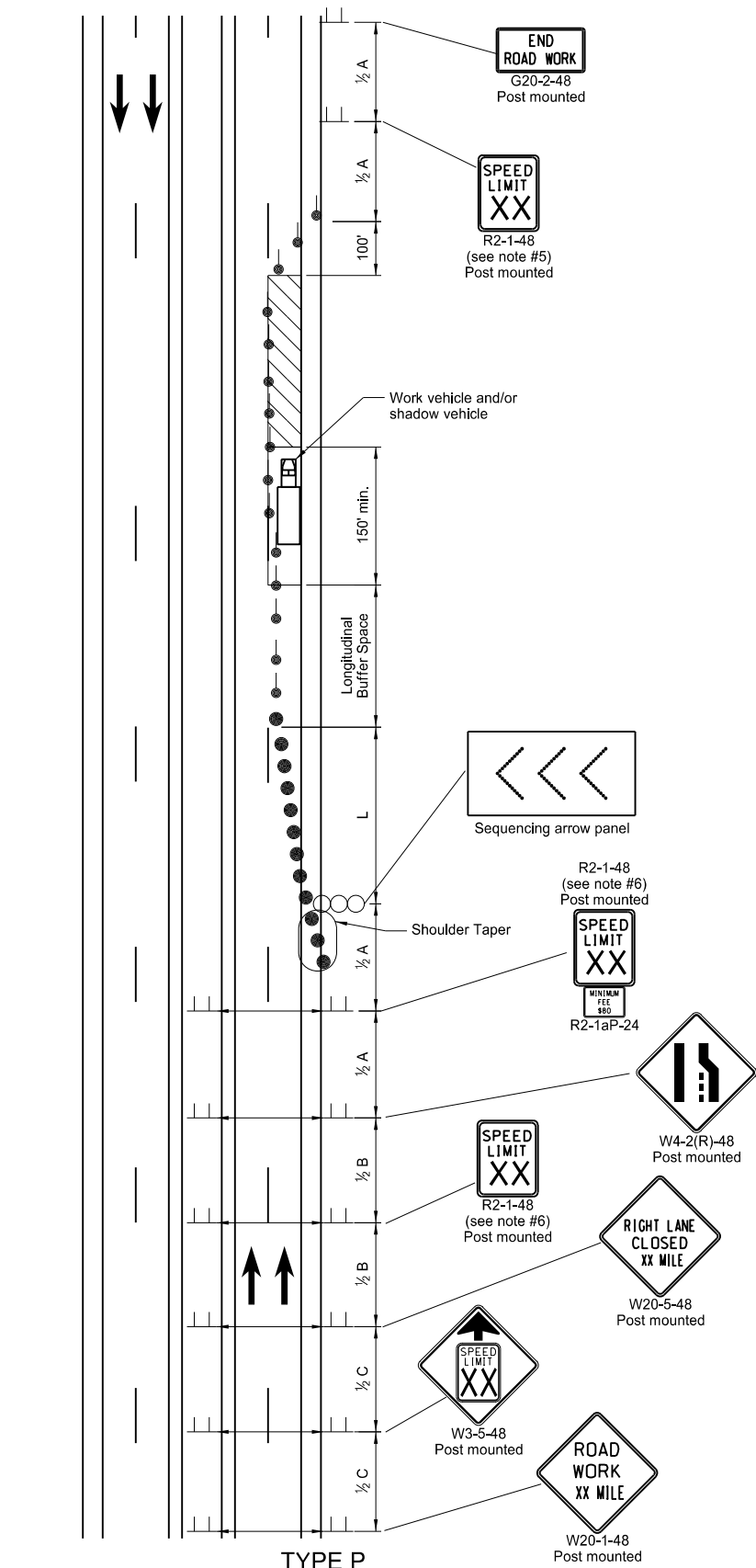
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
REVISIONS	
DATE	CHANGE
8-17-17	Update notes & sign numbers

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Roger Weigel
Registration Number
PE- 2930 ,
on 08/17/17 and the original document is stored at the
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of Transportation

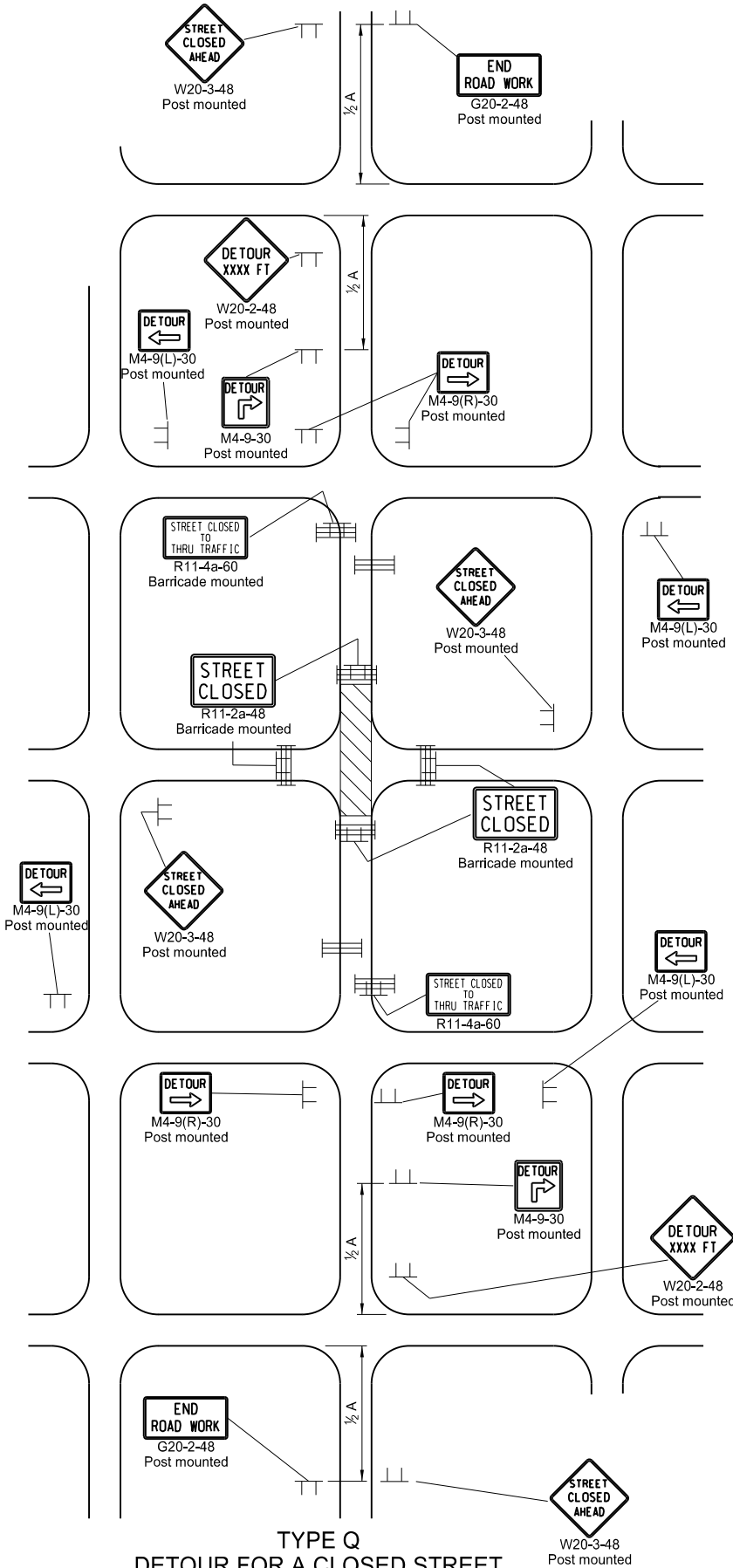
SHORT TERM URBAN DETOUR AND LANE CLOSURE ON A DIVIDED HIGHWAY LAYOUTS

D-704-23

- Notes
1. Variables
- S = Numerical value of speed limit or 85th percentile.
W = The width of taper in feet
L = Minimum length of taper, $S \times W$ for freeways, expressways, and all other roads with speeds of 45 mph or greater, or $W \times S^2 / 60$ for urban, residential, and other streets with speeds of 40 mph or less.
2. Place barricades on moveable assemblies and signs on portable assemblies when located on roadway.
3. Space delineator drums for tapering traffic at dimension "S". Space delineator drums or tubular markers for tangents at 2 times "S".
4. Place Sequencing Arrow Panels at the beginning of taper. Where shoulder width does not provide sufficient room, move panel closer to the work area and place on roadway surface.
- Use Type A on roadways with slow moving traffic speeds and low volume (25 mph or less and 750 ADT or less).
Use Type B on roadways with moderate traffic speeds and volumes (40 mph or less and 5000 ADT or less).
Use Type C on roadways with high traffic speeds and volumes (over 40 mph or over 5000 ADT).
5. Re-established speed limit. Determine exact speed limit in the field, dependent on location and conditions.
6. Determine the reduced speed limit based on the in-place speed limit before construction. Where speed reductions exceed 30 MPH, install a second speed limit sign with the desired speed reduction (not to exceed 30 mph.) Place the second speed limit sign at $\frac{1}{2}$ B.
7. Install flags on warning signs in urban areas when signs are not portable. Mount 24 inch square flags perpendicular to the edges of the sign, and at such a distance above the edge that the flag does not touch the sign when limp.
8. Cover existing speed limit signs within a reduced speed zone.
9. Covered (when approved by engineer) or obliterated pavement marking measured as obliteration of pavement marking.
10. Change intersection control on detour for Type Q when determined necessary by the engineer.
11. Engineer to determine safe speed where necessary. When parking is present, place signs so they are entirely visible above parked vehicles or at the edge of the parking area so they are visible to oncoming traffic.
12. As an option, use portable sign supports in lieu of post mounted signs in accordance with NDDOT Standard Specifications.
13. Recommend using 40 mph speed limit in vicinity of workers for Layout Type P, unless location and conditions dictate otherwise.



TYPE P
STATIONARY LANE CLOSURE ON A DIVIDED HIGHWAY
4 lane divided roadway where $\frac{1}{2}$ of roadway is closed.
Short-term (more than 1 hour within a single daylight period.)



TYPE Q
DETOUR FOR A CLOSED STREET
Where city streets are used for detouring traffic.
Urban projects do not require the G20-55-96 and R2-1aP-24 signs.

KEY	
	Type III barricade
	Sign
	Delineator Drum
	Work area
	Sequencing arrow panel
	Tubular Markers

ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

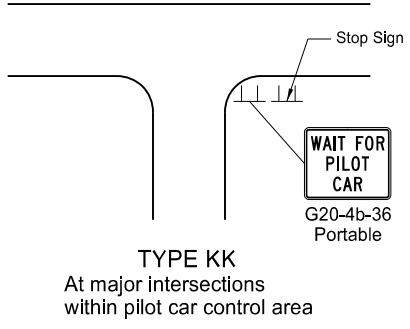
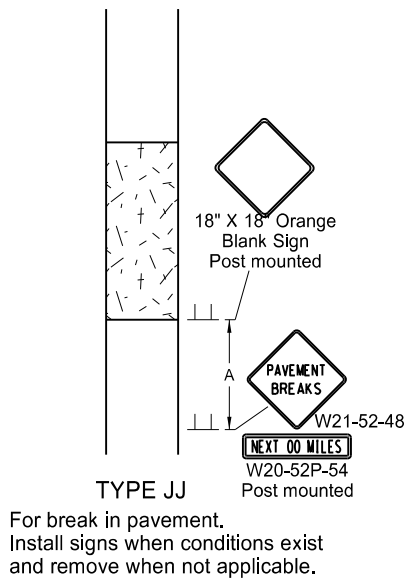
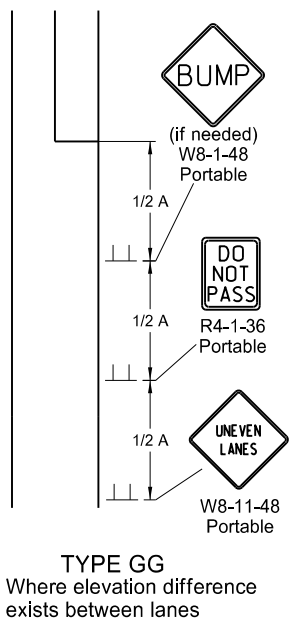
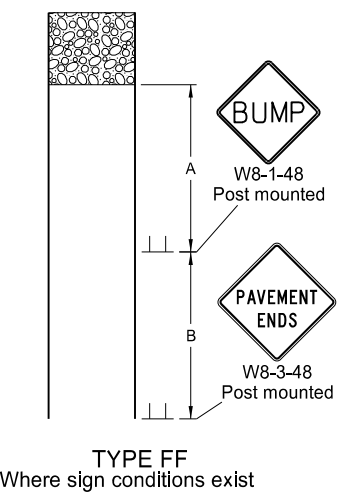
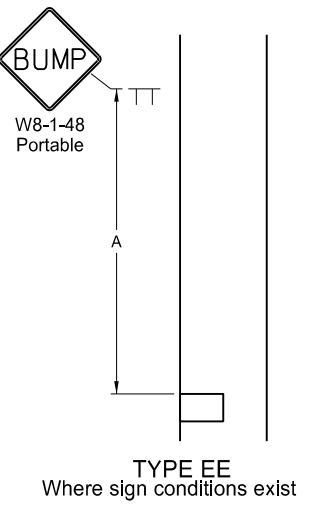
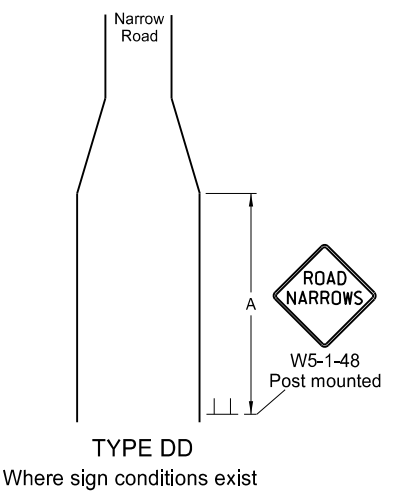
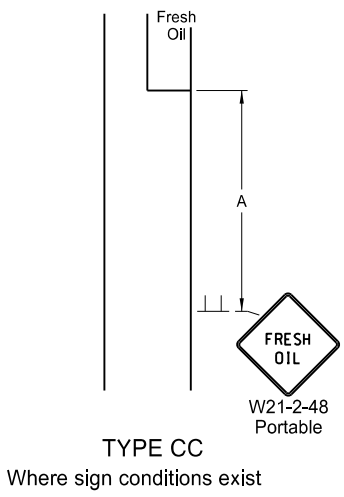
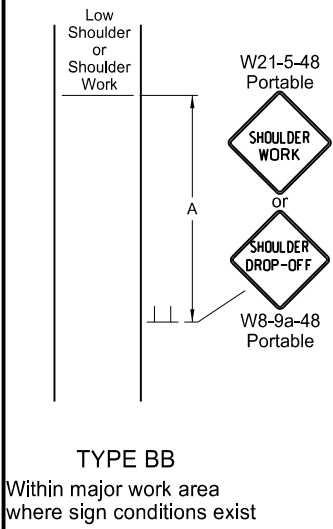
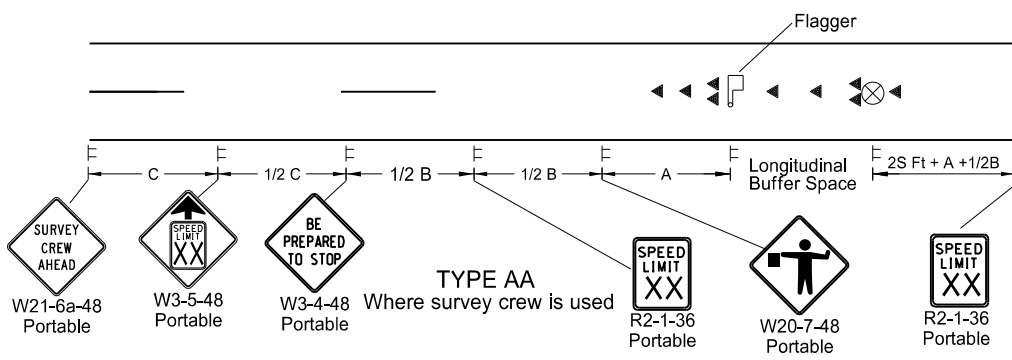
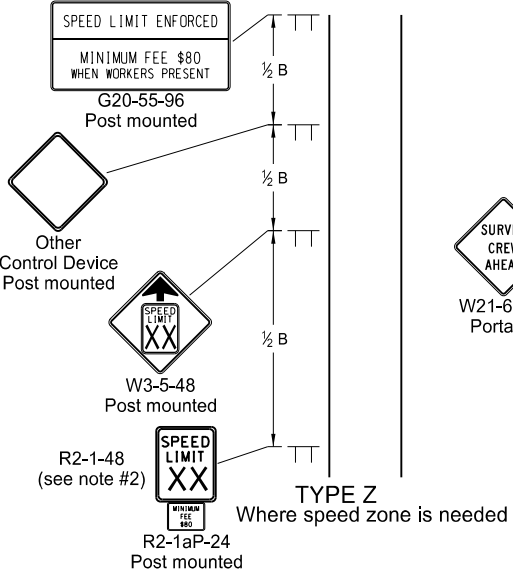
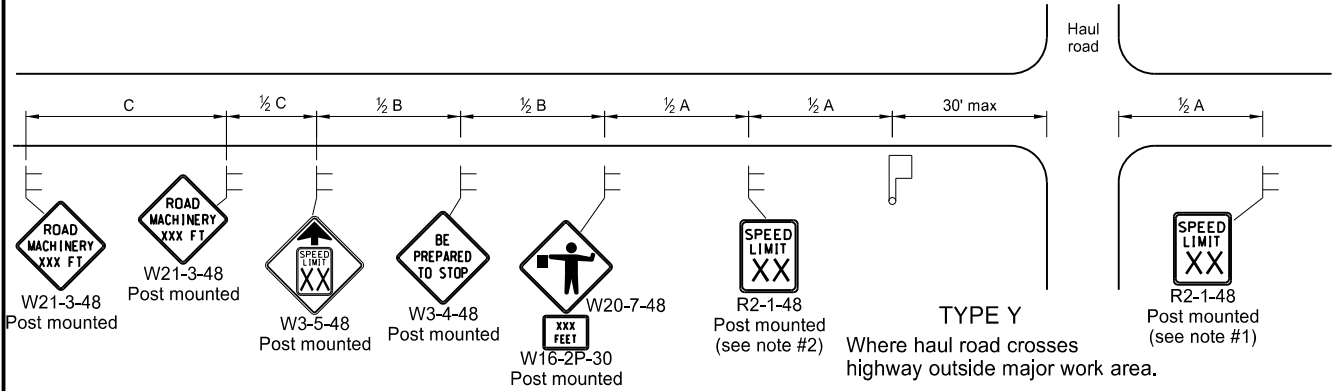
Longitudinal Buffer Space	
Speed (mph)	Length Min (feet)
20	115
25	155
30	200
35	250
40	305
45	360
50	425
55	495
60	570
65	645
70	730
75	820

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
REVISIONS	
DATE	CHANGE
8-17-17	Removed Speed limit signs, & updated notes & sign numbers.

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Roger Weigel
Registration Number
PE-2930,
on 08/17/17 and the original document is stored at the
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of Transportation

MISCELLANEOUS SIGN LAYOUTS

D-704-26



- Notes
1. Re-establish speed limit. Determine exact speed limit in the field, dependent on location and conditions.
 2. Determine reduced speed limit based on in-place speed limit before construction. Where speed reductions exceed 30 mph, install a second speed limit sign with the desired speed reduction (not to exceed 30 mph.) Place the second speed limit sign at 1/2B.
 3. Install flags on warning signs in urban areas when signs are not portable. Mount 24 inch square flags perpendicular to the edges of the sign, and at such a distance above the edge that the flag does not touch the sign when limp.
 4. Cover existing speed limit signs within reduced speed zones.
 5. As an option, use portable sign supports in lieu of post mounted signs in accordance with NDDOT Standard Specifications.
 6. Sign G20-55-96 is not required if this standard is part of other traffic control layouts, or work is less than 15 days.
 7. When pilot car operation is used, place sign G20-4b-36 "Wait For Pilot Car" at major intersections within pilot car control area.
 8. Recommend 40 mph speed limit in vicinity of workers, unless location and conditions dictate otherwise.

ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

Longitudinal Buffer Space	
*Speed (mph)	Length Min (feet)
20	115
25	155
30	200
35	250
40	305
45	360
50	425
55	495
60	570
65	645
70	730
75	820

* Posted speed, off-peak 85th percentile speed prior to work starting, or the anticipated operating speed in mph.

KEY

Sign Flagger Cones

S = Numerical value of speed limit or 85th percentile.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
REVISIONS	
DATE	CHANGE
8-17-17	Added speed limit signs. Updated notes & sign numbers

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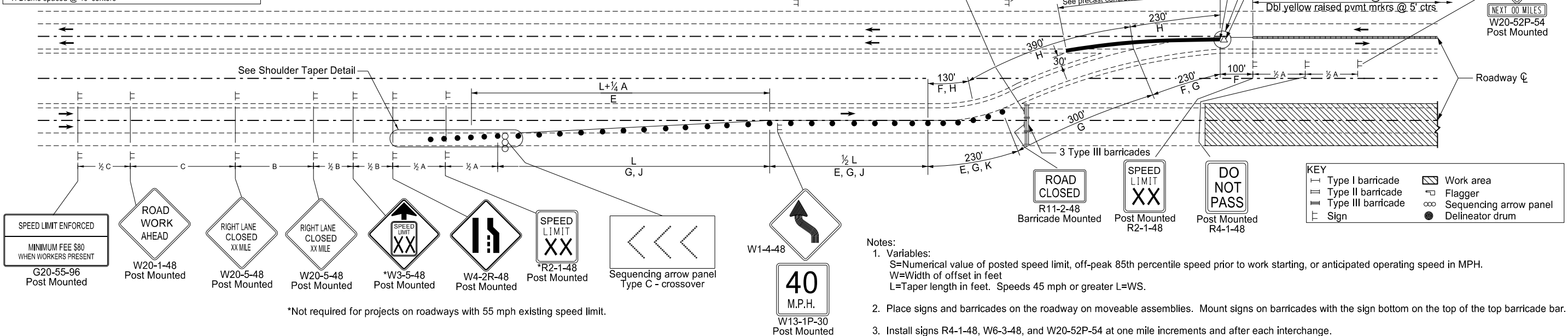
TRAFFIC CONTROL SYSTEM
MEDIAN CROSSOVER (800 FT TRANSITION)
55 MPH SPEED LIMIT OR GREATER

ADVANCE WARNING SIGN SPACING

Road Type	Minimum Distance Between Signs (ft)		
	A	B	C
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1,350	2,200
Rural Expressway and Freeway (70 mph to 75 mph)	1,000	1,500	2,640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1,000	1,500

LEGEND

E Obliteration of pavement marking (10' line, 30' skip, centerline)
F Obliteration of pavement marking (edge lines)
G Raised pavement markers (white) @ 5' centers
H Raised pavement markers (yellow) @ 5' centers
J Drums spaced @ "S" centers
K Drums spaced @ 40' centers



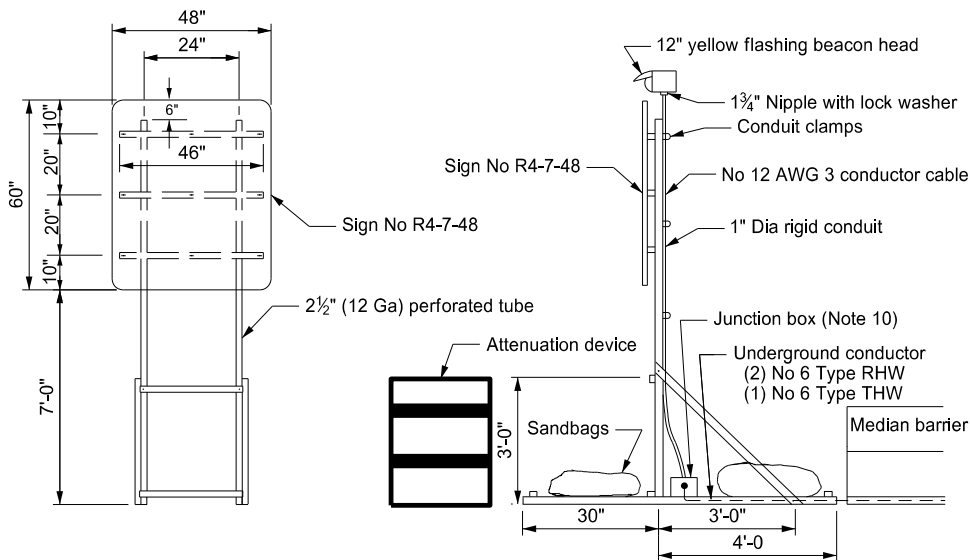
*Not required for projects on roadways with 55 mph existing speed limit.

SPEED LIMIT SIGNING		
ROADWAY EXISTING SPEED LIMIT	SPEED LIMIT TO BE USED	
	XX	YY
55	50	55
60	50	60
65	55	65
70	60	70
75	65	75

CROSSOVER QUANTITY SUMMARY

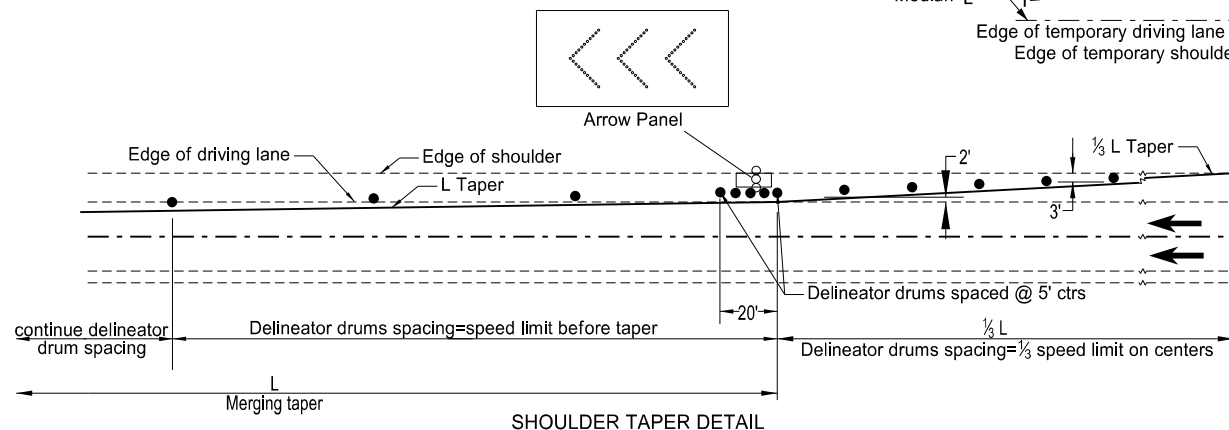
	ROADWAY EXISTING SPEED LIMIT				
	55 MPH	60 MPH	65 MPH	70 MPH	75 MPH
TYPE III BARRICADES	3 Each	3 Each	3 Each	3 Each	3 Each
FLASHING BEACON	1 Each	1 Each	1 Each	1 Each	1 Each
DELINEATOR DRUMS	25 Each	25 Each	25 Each	25 Each	25 Each
SEQUENCING ARROW PANEL TYPE C-CROSSOVER	1 Each	1 Each	1 Each	1 Each	1 Each
PORTABLE PRECAST CONCRETE MEDIAN BARRIER	See "PRECAST CONCRETE MEDIAN BARRIER TABLE"				
ATTENUATION DEVICES	1-Type B-55	1-Type B-60	1-Type B-65	1-Type B-70	1-Type B-75
RAISED PAVEMENT MARKERS (YELLOW)	151 Each	151 Each	151 Each	151 Each	151 Each
RAISED PAVEMENT MARKERS (WHITE)	351 Each	369 Each	387 Each	405 Each	423 Each
OBLITERATION OF PAVEMENT MARKING	310 SF	318 SF	325 SF	338 SF	346 SF

PRECAST CONCRETE MEDIAN BARRIER TABLE	
Roadway ϕ to roadway ϕ	Number-median barrier length
75'	48 - 480'
84'	44 - 440'
104'	43 - 430'



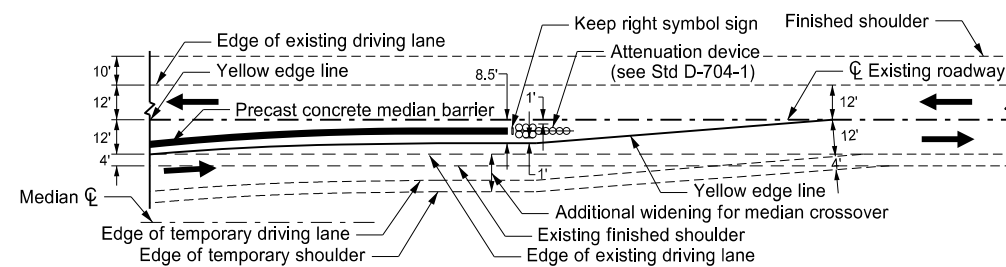
Place conductor behind barricade away from traffic, tie at each barrier connection, and drape above the ground. Place conductors a minimum of 6\"/>

DETAIL "B"



Notes:

- Variables:
S=Numerical value of posted speed limit, off-peak 85th percentile speed prior to work starting, or anticipated operating speed in MPH.
W=Width of offset in feet
L=Taper length in feet. Speeds 45 mph or greater L=WS.
- Place signs and barricades on the roadway on moveable assemblies. Mount signs on barricades with the sign bottom on the top of the top barricade bar.
- Install signs R4-1-48, W6-3-48, and W20-52P-54 at one mile increments and after each interchange.
- Place the speed limit sign only if the crossover is more than 1 mile from an interchange exit ramp.
- Place Sequencing Arrow Panels at the beginning of the taper when possible. Where shoulder width does not provide sufficient room, move the panel closer to the work area and place on the roadway surface.
Use Type C on roadways with high traffic speeds and volumes (over 40 mph or 5000 ADT or greater)
- Cover existing speed limit signs within a reduced speed zone.
- Upon approval, the Engineer will measure obliterated or covered pavement marking as Obliteration of Pavement Marking.
- As an option, use portable sign supports in lieu of post mounted signs in accordance with NDDOT Standard Specifications.
- Reduce speed when placing traffic control devices. Place "Minimum Fee \$80" signs below speed limit signs in reduced speed areas. Place "Work Zone Speed Limit Enforced" sign in advance of the project at the time traffic control devices are installed.
- Determine proper size, waterproof junction box, and attach to skid or vertical brace assembly.



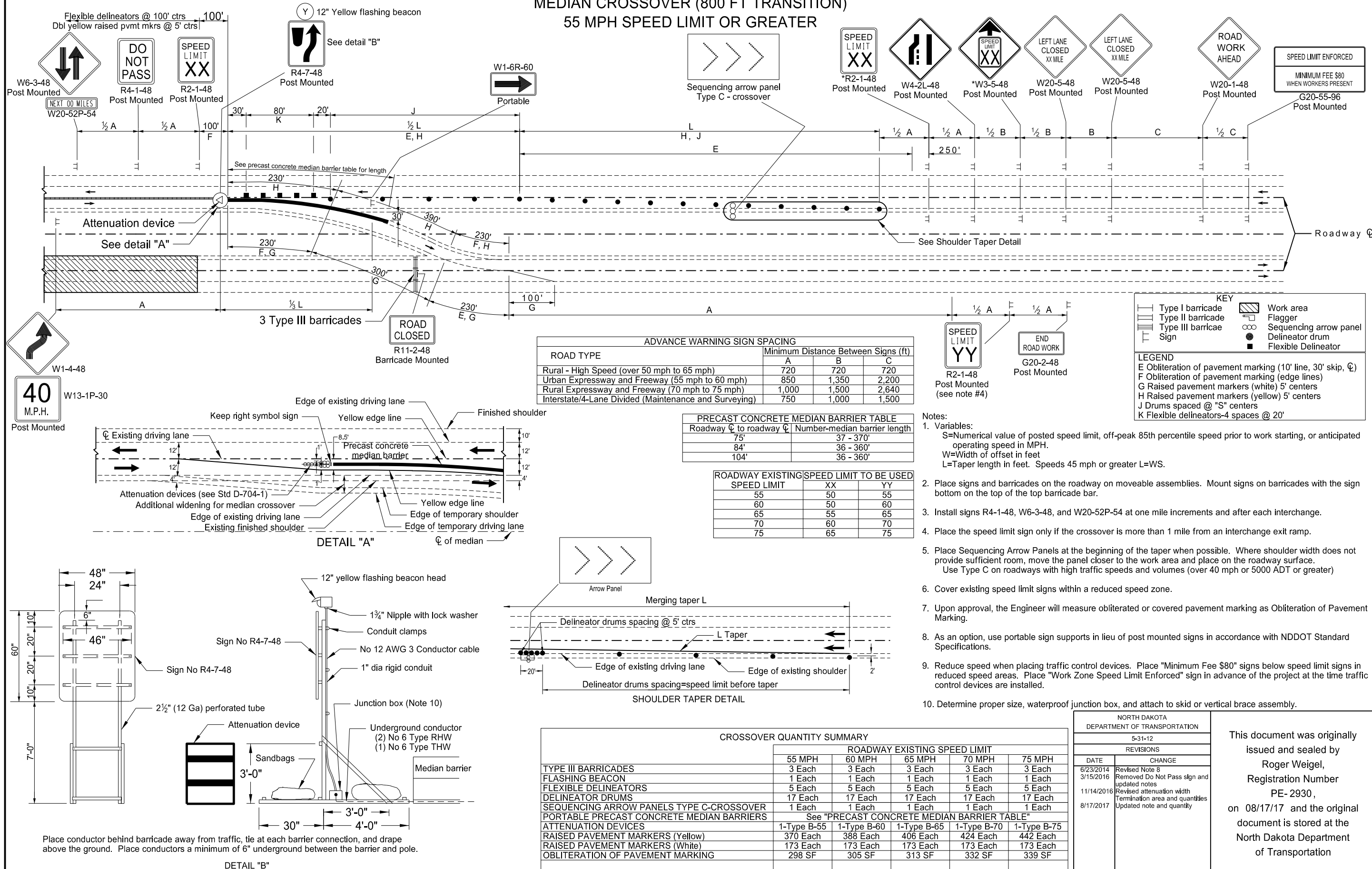
DETAIL "A"

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-7-2012	
REVISIONS	
DATE	CHANGE
6/23/2014	Revised Note 8
3/15/2016	Removed Do Not Pass sign and updated notes
11/14/2016	Revised Attenuation width
8/17/2017	Termination area and quantities Updated note & quantities

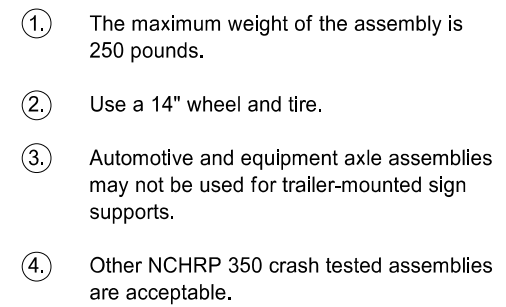
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TRAFFIC CONTROL SYSTEM
MEDIAN CROSSOVER (800 FT TRANSITION)
55 MPH SPEED LIMIT OR GREATER

*Not required for projects on roadways with 55 mph existing speed limit.



D-704-50

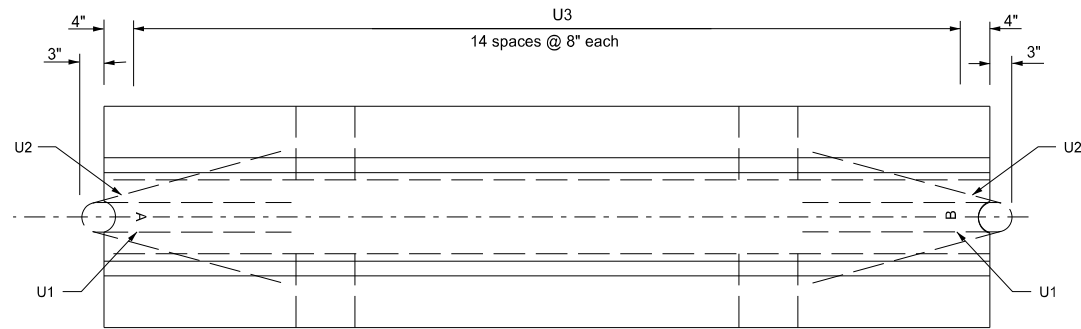


NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
11-23-10	
REVISIONS	
DATE	CHANGE

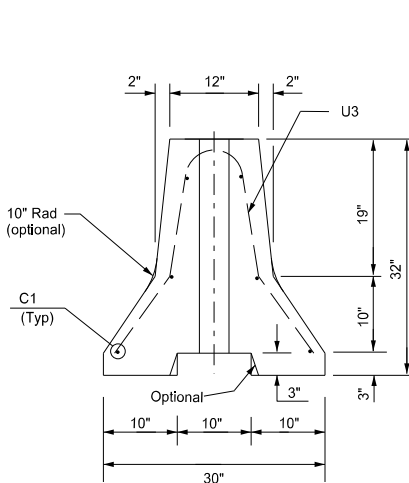
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PORTABLE PRECAST CONCRETE MEDIAN BARRIER
(TEMPORARY USAGE)

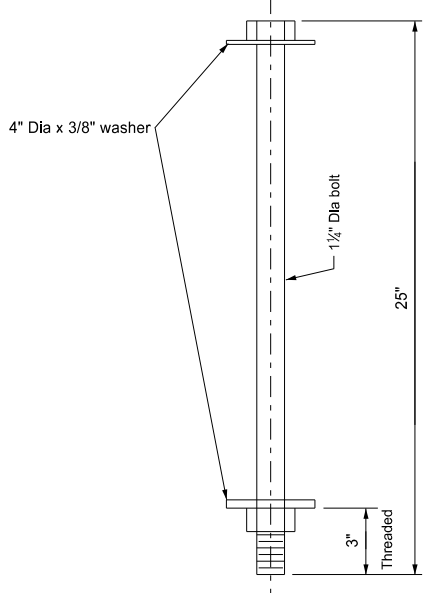
D-704-51



Plan View

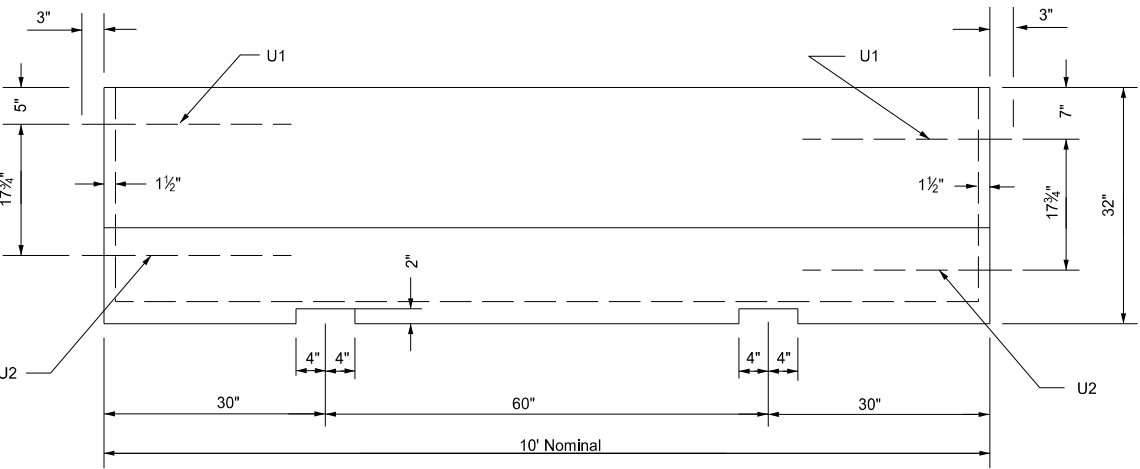


End View

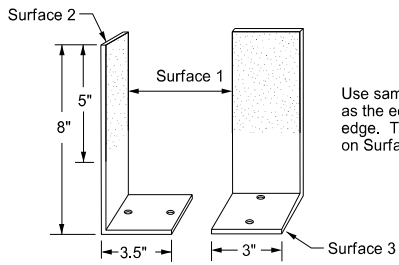


Connecting Bolt Detail

(One per 10 Ft section)

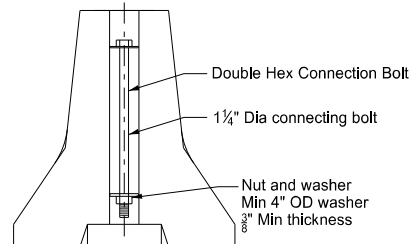


Side View

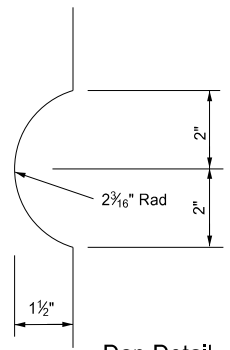


Barrier Marker Detail

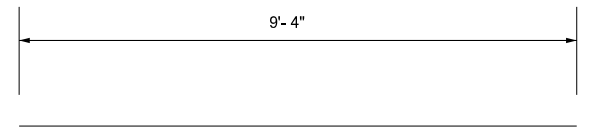
Use same color reflective faces as the edge line along barrier edge. Two way reflective on Surface 1 & 2.



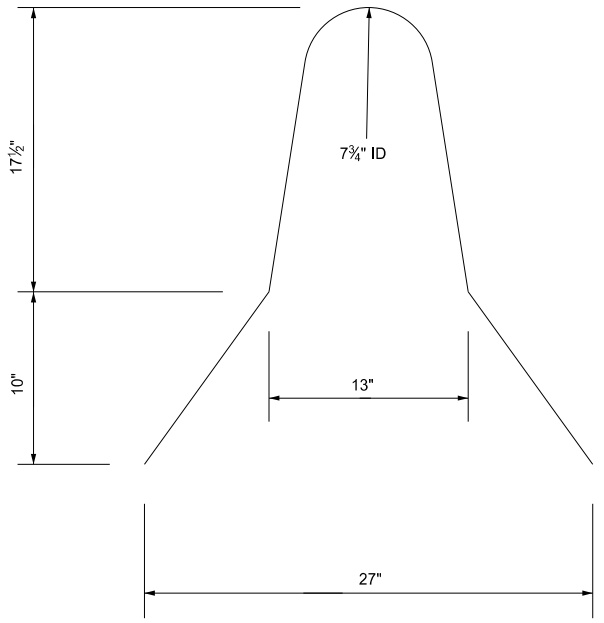
Bolt Connection Detail



Dap Detail



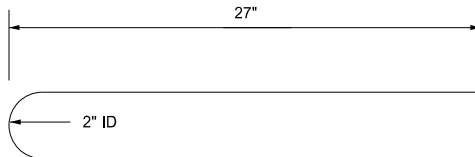
C1 Bar Detail



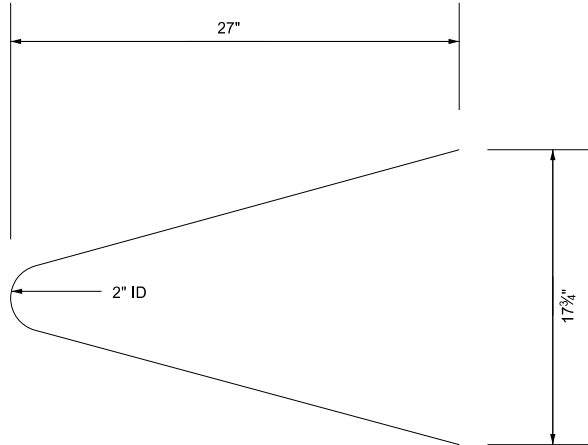
U3 Bar Detail

Notes:

1. Galvanize all exposed hardware as per ASTM A153, except for the loop inserts.
2. Use AAE-3 Concrete.
3. Provide steel in accordance with Section 612 of NDDOT Standard Specifications.
4. Imprint barrier ends A and B as shown with 4 inch letters. Field match A end with B end.
5. Place barrier markers at the center of the barrier at 20' centers.
6. Connect barrier sections with 1 1/4" Dia A-307 double hex connecting bolt. Maintain bottom nut and washer connection for duration of barrier installation.
7. Place barrier to minimize openings between individual sections.



U1 Bar Detail



U2 Bar Detail

Marker Body
Use high impact, weatherable engineering thermo-plastic material conforming to the following:

Property	Result	ASTM Test Method
Thickness (min)	.090"	—
Tensile strength (min psi) @ yield	5,500	D638
Impact strength @ -20°F (ft-lbs/in of notch)	3.2	D256 Method A
Impact strength @ 73°F (ft-lbs/in of notch)	14.0	D256 Method A
Flexural strength, PSI 1/4" @ 73°F	8,000	D790
Flexural modulus, PSI 1/4" @ 73°F	300,000	D790
Elongation @ yield	30%	D638

Reflective Tape
Use retroreflective, acrylic microprism material with acrylic backing, 3" wide, providing the following minimum optical performance with an observation angle of 0.1° measured in candlepower for the reflector:

Entrance Angle	Specific Intensity
Yellow - 4"	136
White - 4"	200

Adhesive
Use factory applied solid butyl rubber 1/8" thick, 2" wide on 2 1/4" wide release paper on surface 3 to temporarily mount markers to portable concrete barrier.

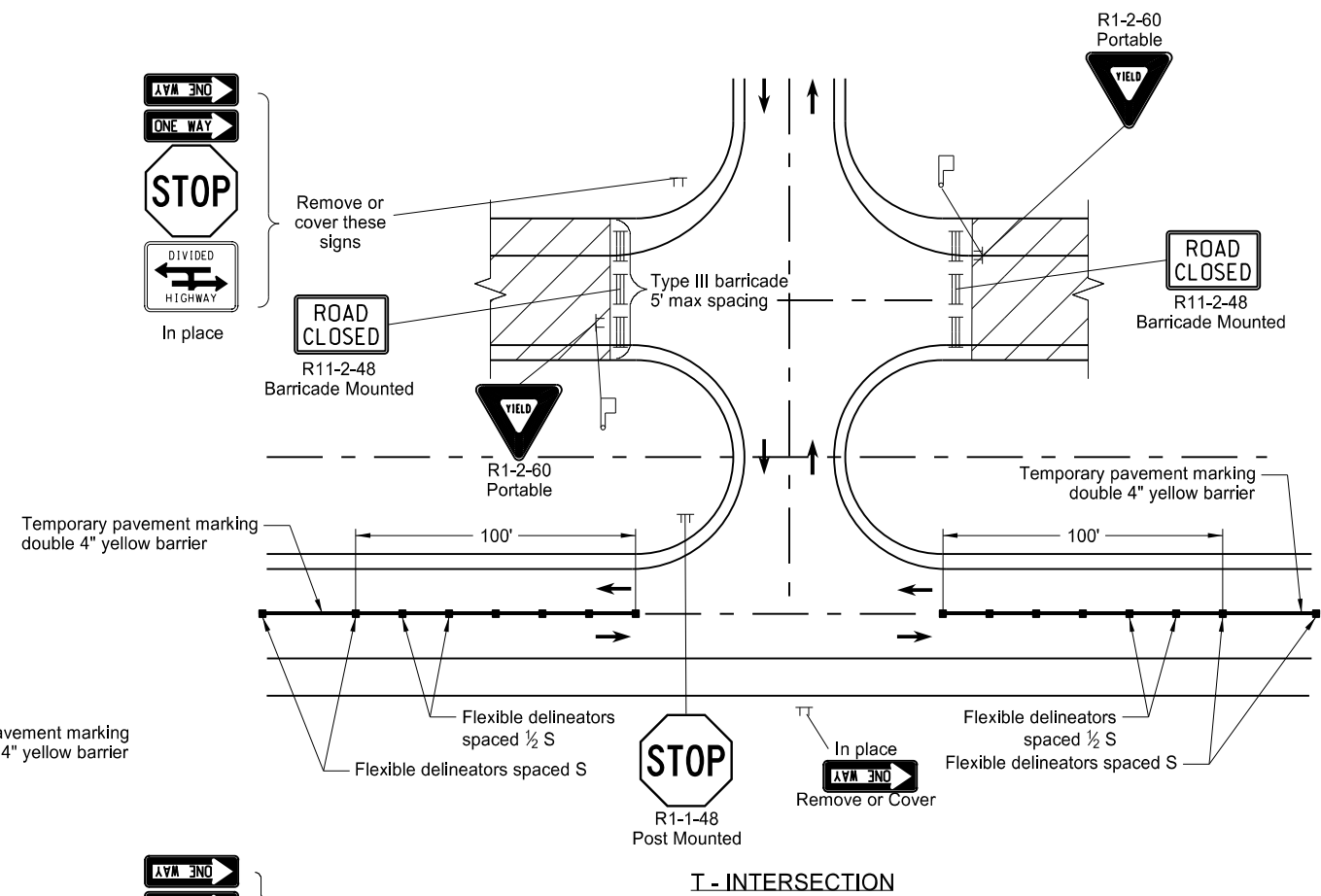
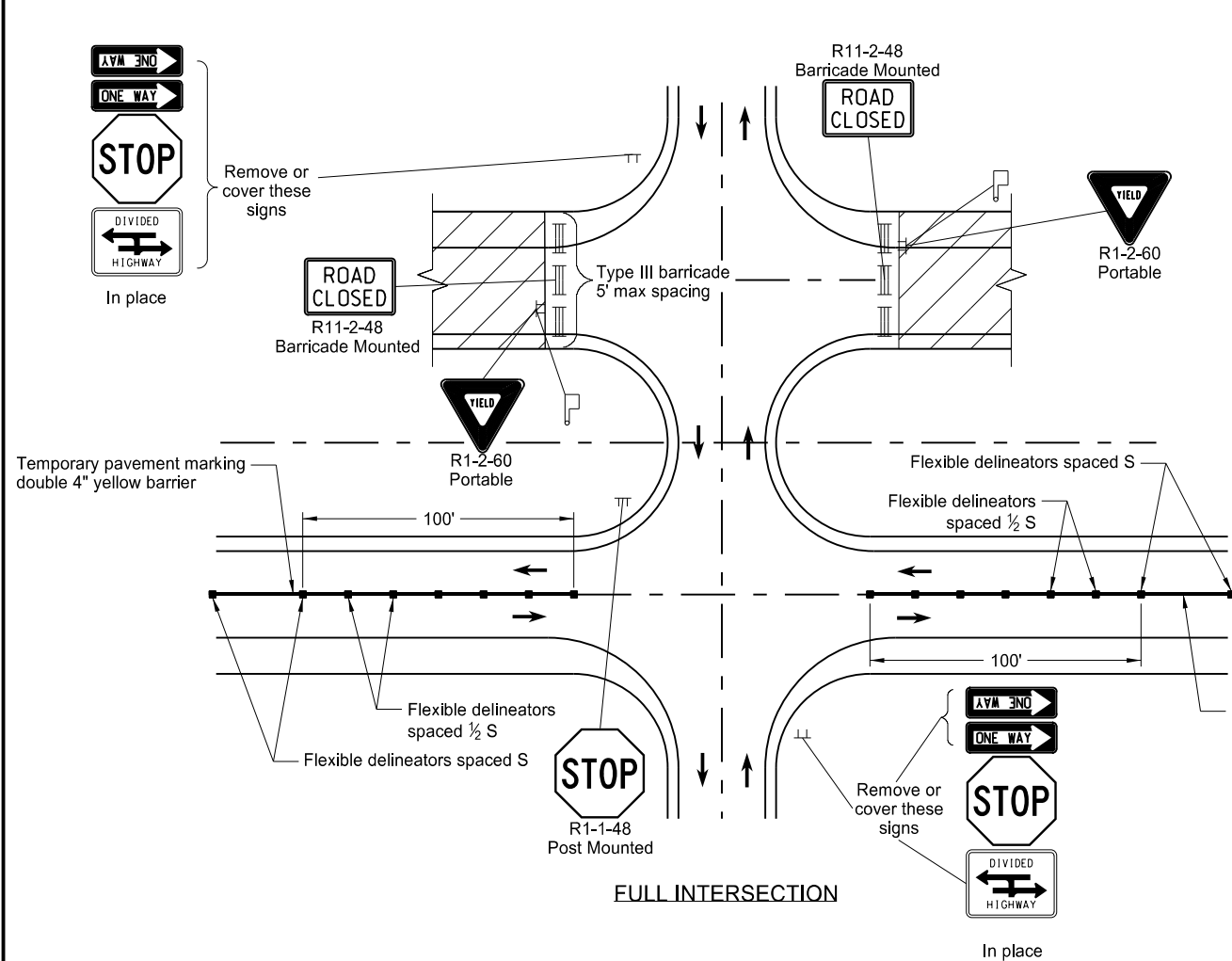
Bar List				
Mark	Size	No.	Length	Shape
C1	4	6	9'- 4"	Straight
U1	4	2	4'- 8"	Bent
U2	4	2	4'- 10 1/4"	Bent
U3	4	15	5'- 4"	Bent

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
07-20-12	
REVISIONS	
DATE	CHANGE
9-27-17	Updated to active voice

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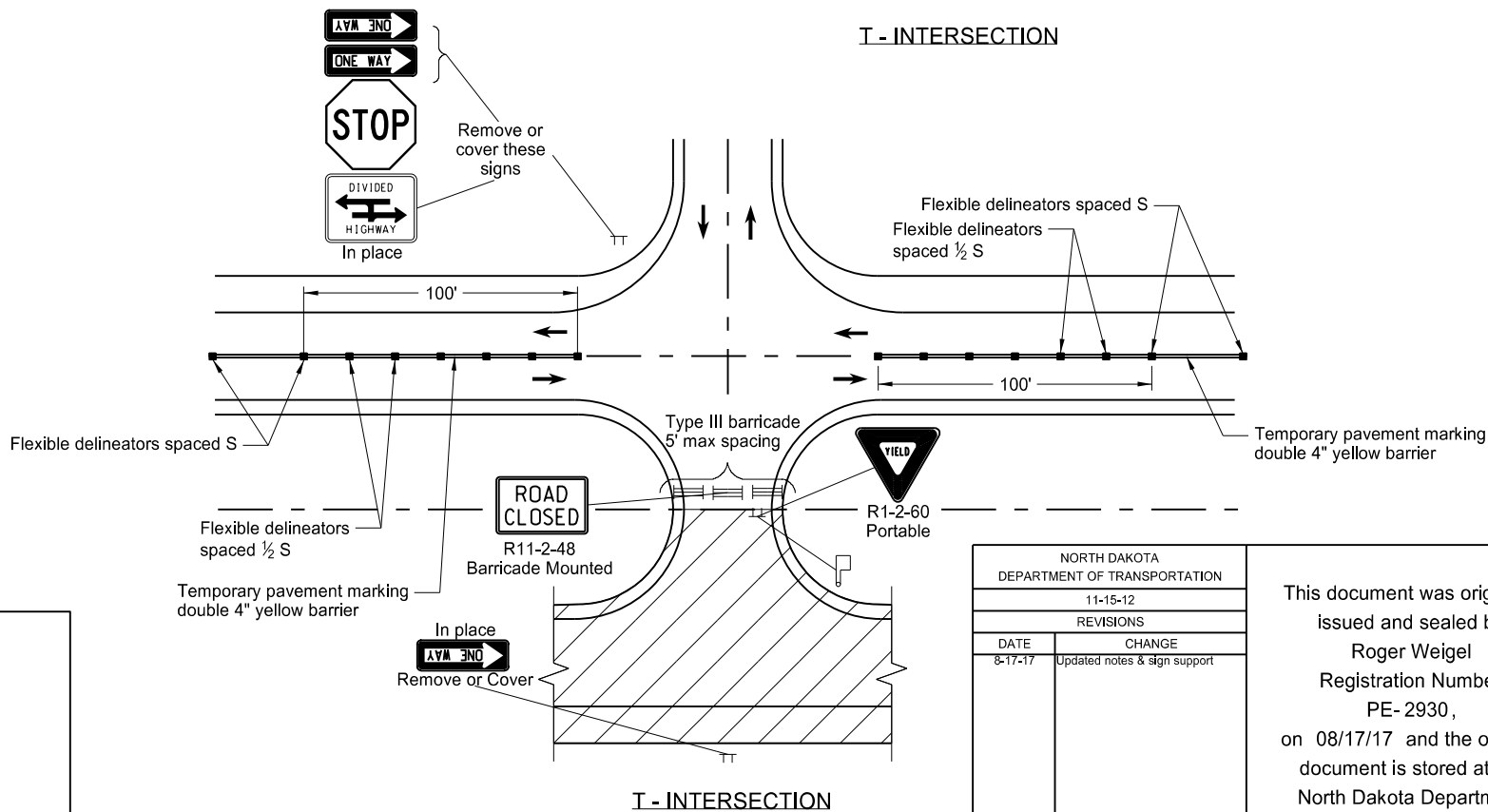
ONE ROAD CLOSURE FOUR-LANE DIVIDED HIGHWAY
FOR ACCESS TO TWO-WAY TWO-LANE ROADWAY

D-704-63



- Notes:
1. Use standard spacing for flexible delineators equal to the speed limit "S" established for the two lane two way roadway.
 2. Roadway under construction is expected to be closed to all traffic. If the contractor chooses to use the roadway under construction for access via the cross road or chooses to use the roadway under construction as a haul road, provide the following traffic control: Place yield signs for construction traffic at low volume crossings. Place yield sign and a flagger for construction traffic at high volume crossings. Do not stop public traffic on the crossroads for construction traffic. Engineer determines which cross roads are low or high volume.
 3. Place type of short term pavement markings shown on the plans.
 4. To gain access to the closed roadway, position barricades in a location that will not interfere with the sight distance of haul vehicles. Place barricades in their original position at the end of the work day.

KEY	
	Work Area
	Flagger
	Type III Barricade
	Sign
	Tubular Markers
	Sequencing Arrow Panel

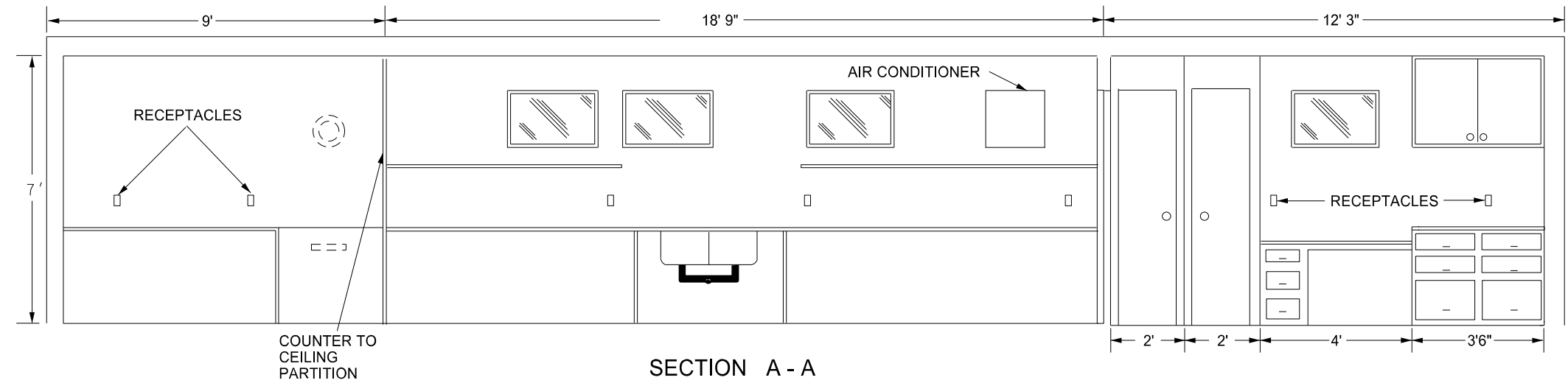
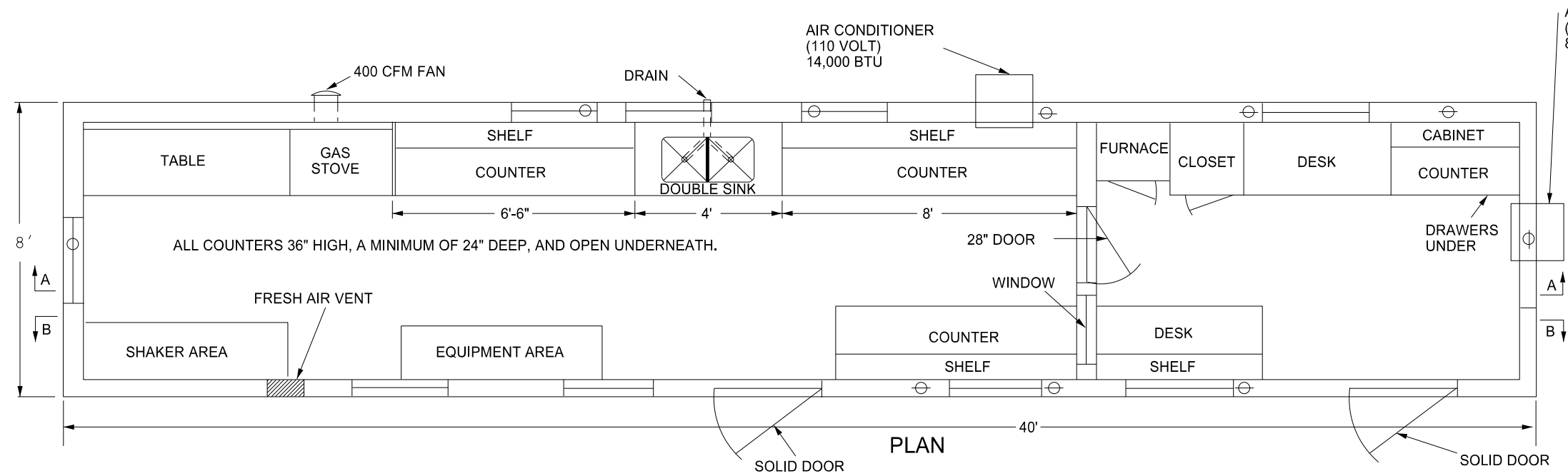


NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
11-15-12	
REVISIONS	
DATE	CHANGE
8-17-17	Updated notes & sign support

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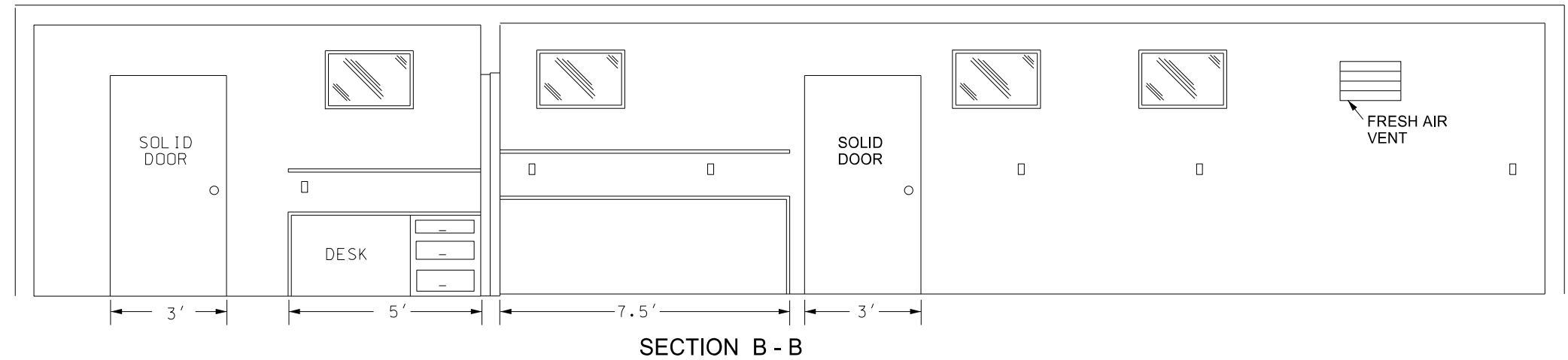
BITUMINOUS LABORATORY

D-706-1



Provide a laboratory with the following:

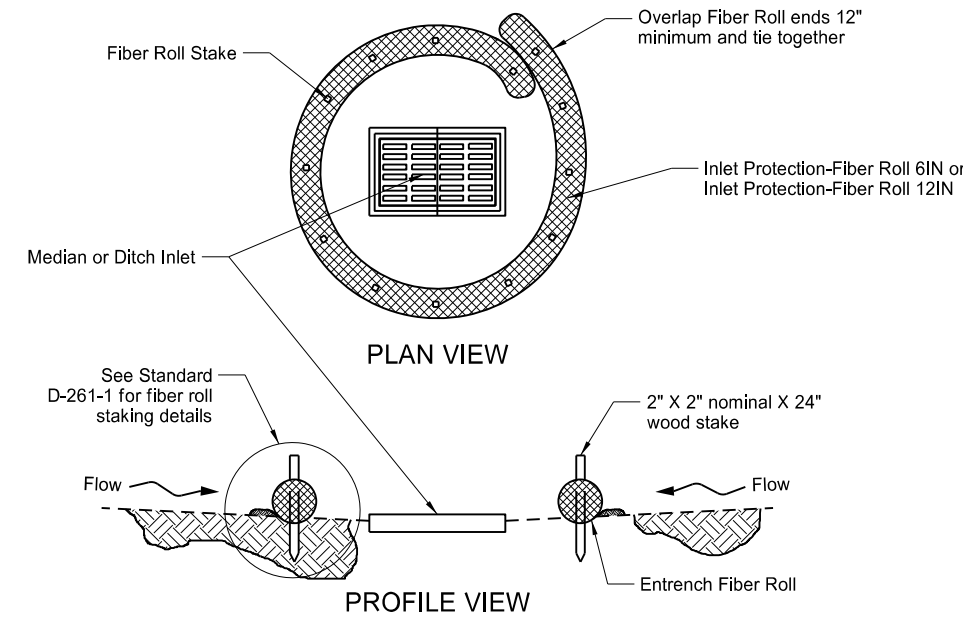
1. A 1'x1' shelf at 36" above the regular countertop.
2. Double compartment stainless steel sink, with each compartment a minimum of 16"x14"x10" deep. Provide water service lines made of copper or plastic and a diameter of ½ inch.
3. An exhaust fan capable of removing inside air at a rate of 400 CFM.
4. Fresh air vent hinged to open or close manually.
5. 24" x 48" table capable of holding a 200 lb masonry saw with a minimum clearance of 36" above the table.
6. A water supply tank with a capacity of 500 gallons and a 20 gallon capacity pressure tank on the pump.
7. Heavy duty type locks, latches, and hinges for doors made to withstand the intense use in service.
8. A wall between the office and the work area properly insulated to prevent the transmission of heat and noise.
9. The steel cable tie downs and ground anchors at each corner of the lab.
10. Electrical service entrance wired for 100 amps and separate circuits for air conditioners. Space convenience outlets in counter areas a minimum of four feet apart.



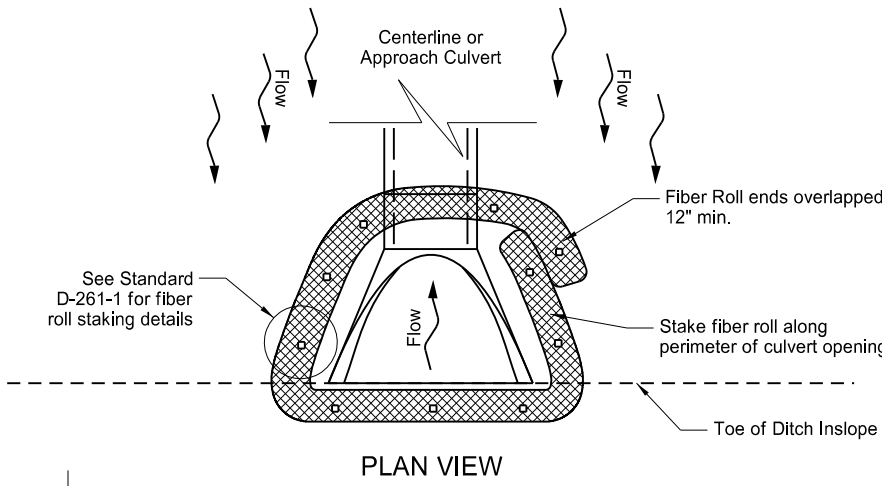
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-03-13	
REVISIONS	
DATE	CHANGE
07-30-14	Changed standard's title and revised notes.
01-11-16	Revised notes.

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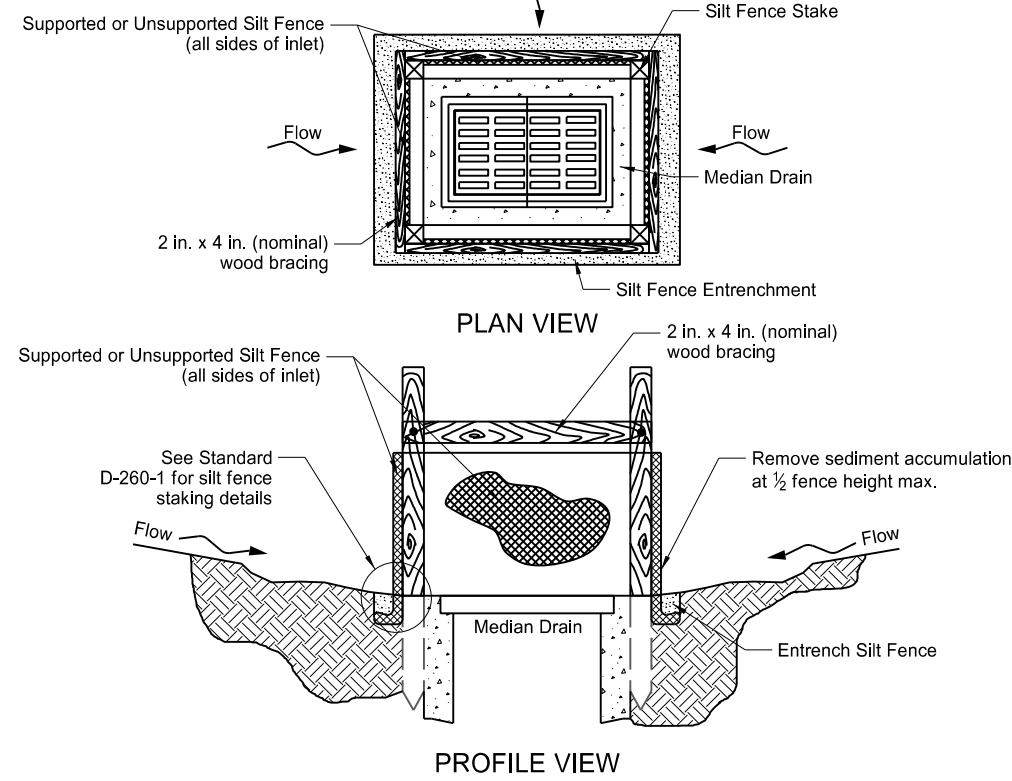
EROSION AND SILTATION CONTROLS
MEDIAN OR DITCH INLET PROTECTION



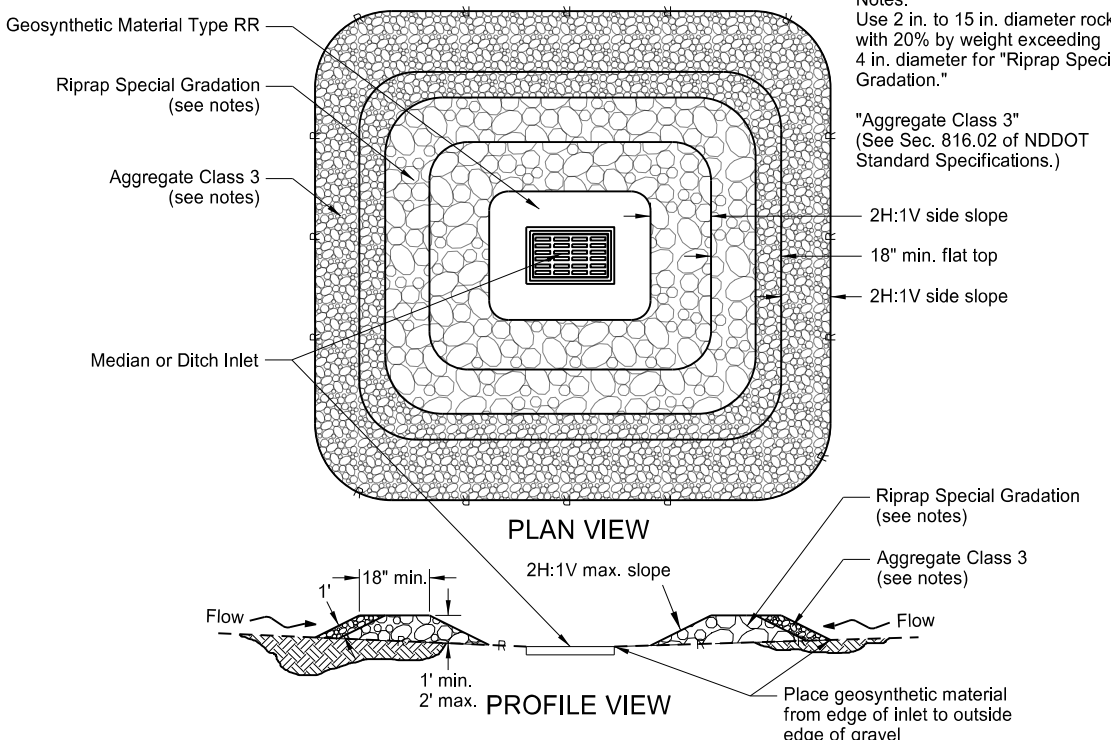
FIBER ROLL PROTECTION
(MEDIAN OR DITCH INLET)



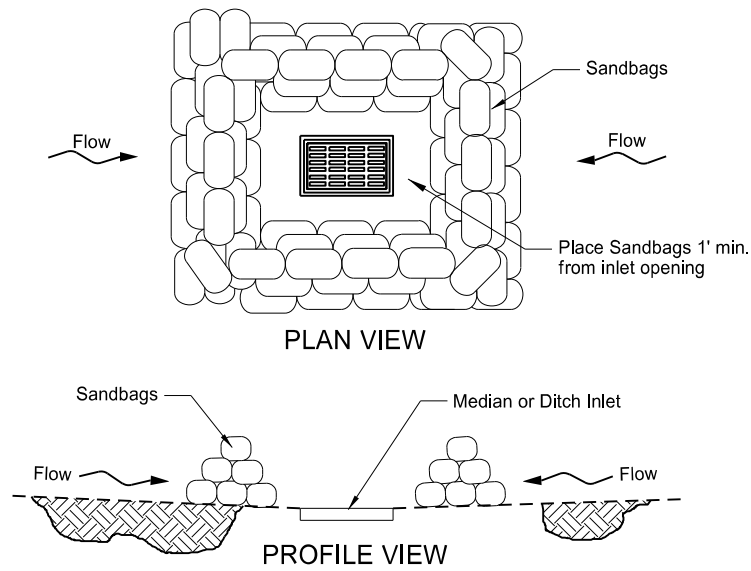
FIBER ROLL PROTECTION
(INLET OF CULVERT)



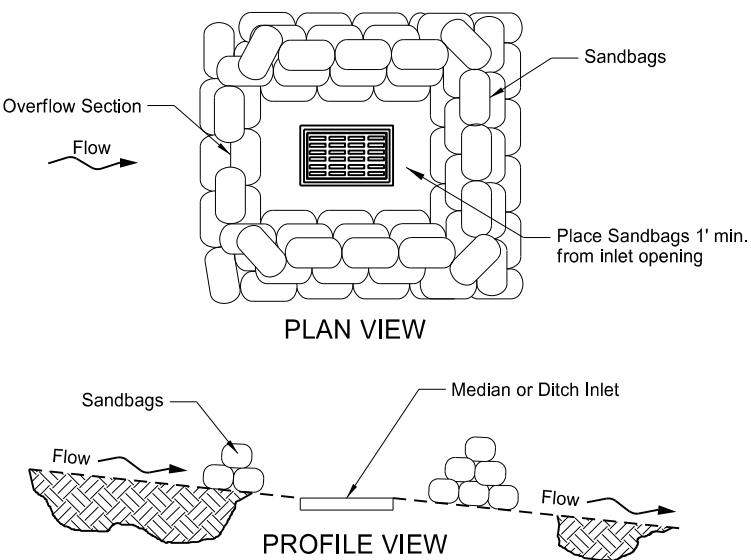
SILT FENCE PROTECTION
(MEDIAN OR DITCH INLET)



GRAVEL INLET PROTECTION
(MEDIAN OR DITCH INLET)



SANDBAG PROTECTION
(LOW POINT)

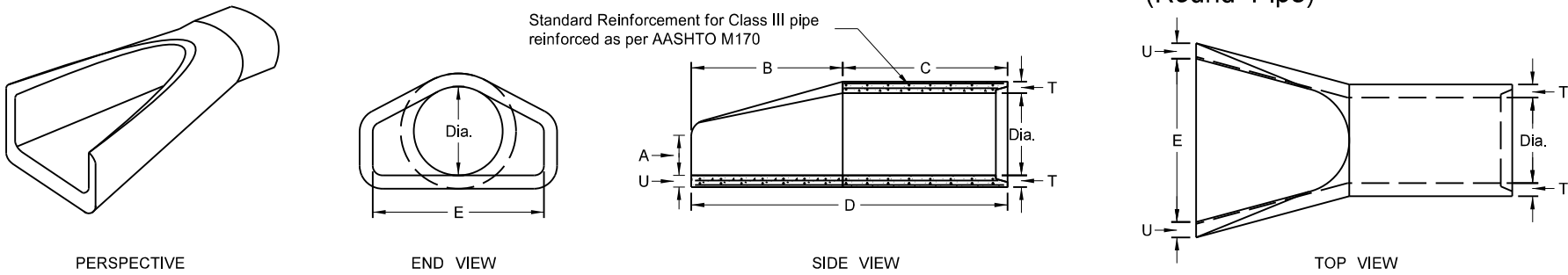


SANDBAG PROTECTION
(ON SLOPE)

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-03-13	
REVISIONS	
DATE	CHANGE
06-26-14	Updated reference to standard drawing number for fiber roll staking details.
10-01-14	Updated reference to standard drawing number for silt fence.
10-17-17	Updated to active voice.

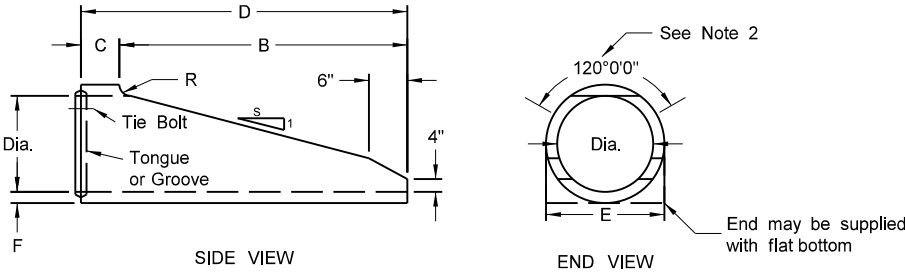
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REINFORCED CONCRETE PIPE CULVERTS AND END SECTIONS
(Round Pipe)



REINFORCED CONCRETE PIPE - FLARED END SECTION
Reinforcement to be equivalent to Class III RCP

TRAVERSABLE END SECTION							
DIA	B	C	D	E	F	R	S
15"	4"	9"	4'-9"	1'-7½"	2½"	3"	6
18"	5'-9"	9"	6'-6"	1'-11"	2½"	3"	6
24"	6"	1'	7"	2'-6"	3"	3"	4
30"	7'-6"	1'	8'-6"	3'-1"	3½"	3½"	4
36"	7'-3"	15"	8'-6"	3'-8"	4"	3"	4

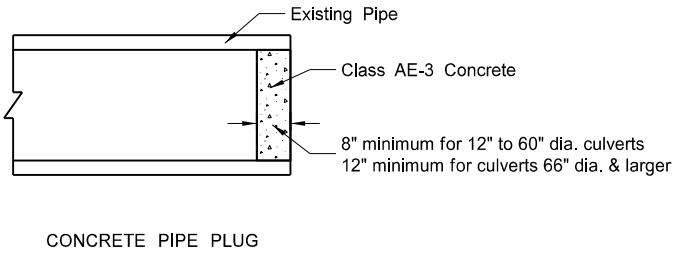
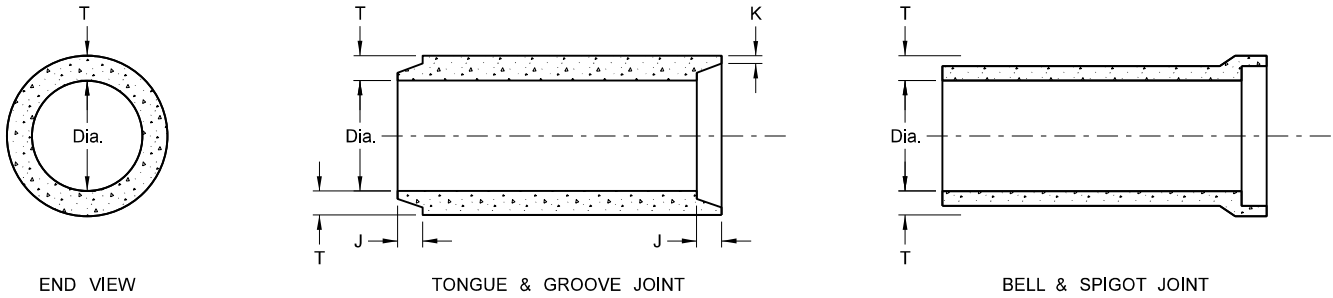


NOTES (Traversable End Section):

1. Manufactured in accordance with applicable portions of ASTM C76/AASHTO M170.
2. Reinforcement per Class III RCP with double reinforcement in the upper 120° of the full barrel portion.

FLARED END SECTION						
TERMINAL DIMENSIONS						
DIA	A	B	C	D	E	U
12	0'-4"	2'-0"	4'-0⅞"	6'-0⅞"	2'-0"	2"
15	0'-6"	2'-3"	3'-10"	6'-1"	2'-6"	2½"
18	0'-9"	2'-3"	3'-10"	6'-1"	3'-0"	2½"
21	0'-9"	3'-0"	3'-1"	6'-1"	3'-6"	2½"
24	0'-9½"	3'-7½"	2'-6"	6'-1½"	4'-0"	3"
27	0'-10½"	4'-0"	2'-1½"	6'-1½"	4'-6"	3½"
30	1'-0"	4'-6"	1'-7¾"	6'-1¾"	5'-0"	3½"
36	1'-3"	5'-3"	2'-9"	8'-0"	6'-0"	4"
42	1'-9"	5'-3"	2'-9"	8'-0"	6'-6"	4½"
48	2'-0"	6'-0"	2'-0"	8'-0"	7'-0"	5"
54	2'-3"	5'-5"	2'-9¼"	8'-2¼"	7'-6"	5½"
60	2'-11"	5'-0"	3'-3"	8'-3"	8'-0"	5"
66	2'-6"	6'-0"	2'-3"	8'-3"	8'-6"	5½"
72	3'-0"	6'-6"	1'-9"	8'-3"	9'-0"	6"
78	3'-0"	7'-6"	1'-9"	9'-3"	9'-6"	6½"
84	3'-0"	7'-6½"	1'-9"	9'-3½"	10'-0"	6½"
90	3'-5"	7'-3½"	2'-0"	9'-3½"	11'-0"	6½"

REINFORCED CONCRETE PIPE - TRAVERSABLE END SECTION
Reinforcement to be equivalent to Class III RCP



All Classifications of Round Concrete Pipe					
Internal Dia. of Pipe in Inches	Cross-Sectional Water Area	Weight per Lin. Foot of Pipe Std. Wall	Joint J Groove End Min./Max.	Joint K Tongue Min.	Minimum Wall Thickness (T)
Dia	Sq. ft.	Lbs.	In.	In.	In.
12	0.79	92	1⅞-2⅜	¾	2
15	1.23	127	1¾-2¾	⅞	2½
18	1.77	168	1⅞-2⅞	1	2½
21	2.40	214	1⅞-3⅞	1⅞	2½
24	3.14	265	2¾-3¾	1⅞	3
27	3.98	322	2¾-4	1¼	3¼
30	4.91	384	3¼-4¼	1¼	3½
33	5.94	452	3¼-4¼	1½	3¾
36	7.07	524	3¼-4¼	1½	4
42	9.62	685	3¾-4¾	1¾	4½
48	12.57	685	3¾-4¾	1⅞	5
54	15.90	1070	4½-5½	2	5½
60	19.63	1296	4½-5½	2¼	6
66	23.76	1542	5-6	2⅞	6½
72	28.27	1810	5½-6¾	2⅞	7
78	33.18	2098	6¼-7¼	2⅞	7½
84	38.48	2410	5½-7¾	3⅞	8
90	44.18	2793	6¾-8½	3⅞	8½
96	50.27	3092	7-8¼	3½	9
102	56.75	3466	7-8¼	3½	9½
108	63.62	3864	7¼-8½	3¾	10

NOTES:

1. All reinforcing steel shall meet AASHTO M170 requirements.
2. All circular, longitudinal, and elliptical reinforcement shall be assembled and securely fastened in cage fashion so as to maintain reinforcement in exact shape and correct positions within the forms.
3. Laying length of pipe: 12" to 66" (incl.) = not less than 4 feet 66" to 108" (incl.) = not less than 6 feet
4. Joints shall be sealed with rubber gaskets or with sealer approved by the engineer whenever pipe are specified for storm drain or sanitary sewers.
5. For Class IV and Class V reinforced concrete pipe and end section sizes which do not have reinforcement specified by AASHTO M170, shop drawings and design calculations shall be prepared and sealed by a Professional Engineer and submitted for the Engineer's review.

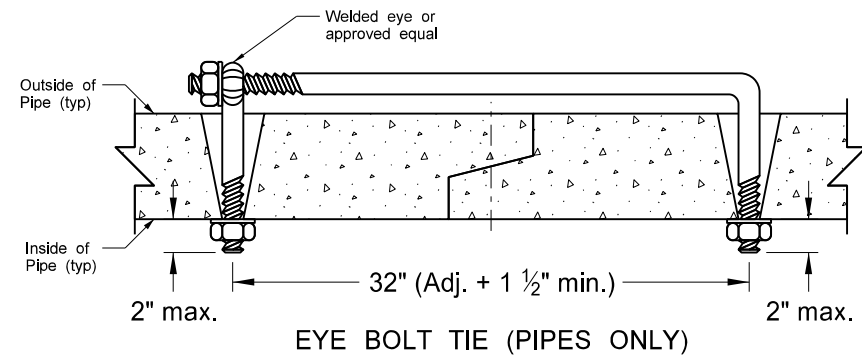
SEE STANDARD DRAWING D-714-22 FOR DETAILS OF CONCRETE PIPE TIES (TIE BOLTS).

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
05-12-14	
REVISIONS	
DATE	CHANGE
01-21-15 11-21-16	Revised Note 5 Revised End Section Dimensions

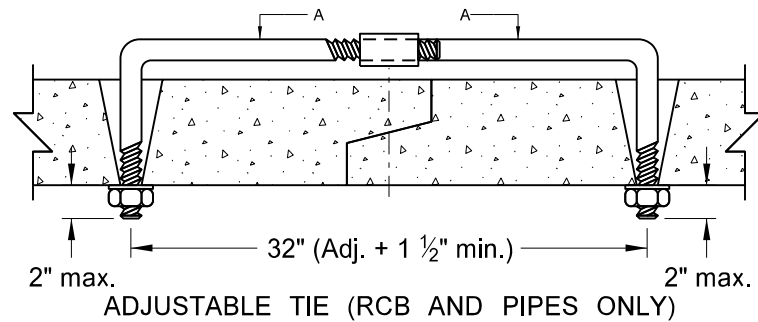
This document was originally issued and sealed by
Jon Ketterling
Registration Number
PE- 4684,
on 11/21/16 and the original document is stored at the
North Dakota Department
of Transportation

CONCRETE PIPE, CATTLE PASS, OR
PRECAST CONCRETE BOX CULVERT TIES

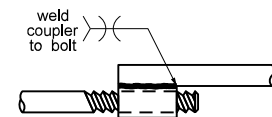
D-714-22



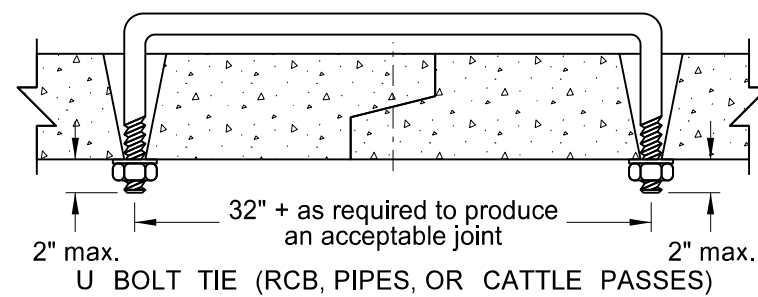
EYE BOLT TIE (PIPES ONLY)



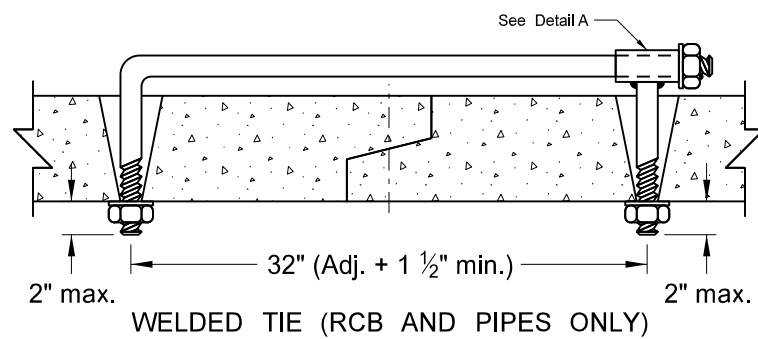
ADJUSTABLE TIE (RCB AND PIPES ONLY)



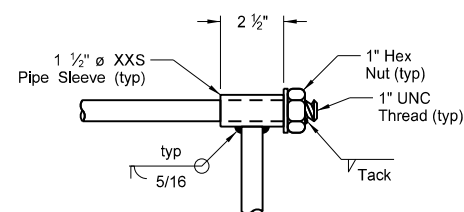
SECTION A-A



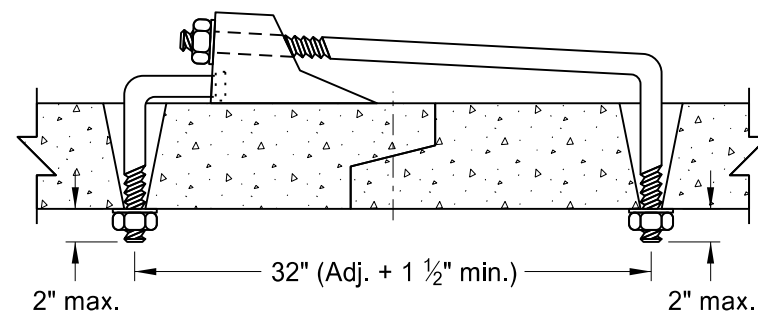
U BOLT TIE (RCB, PIPES, OR CATTLE PASSES)



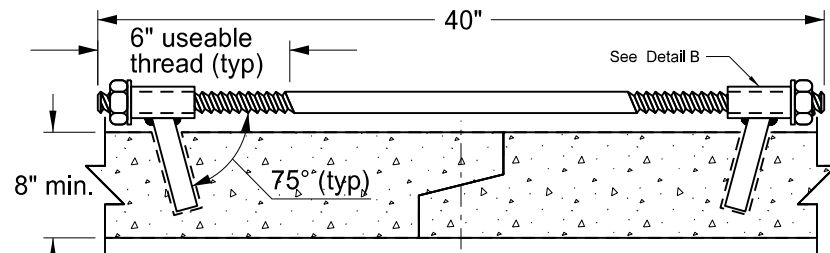
WELDED TIE (RCB AND PIPES ONLY)



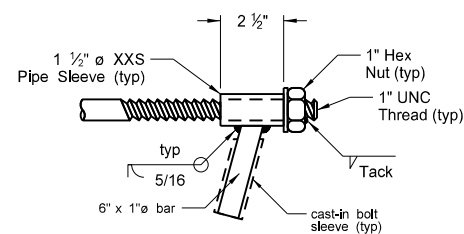
DETAIL A



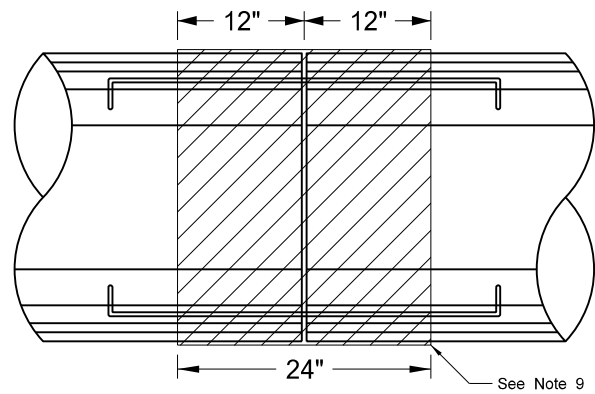
CANOPY TIE (PIPES ONLY)



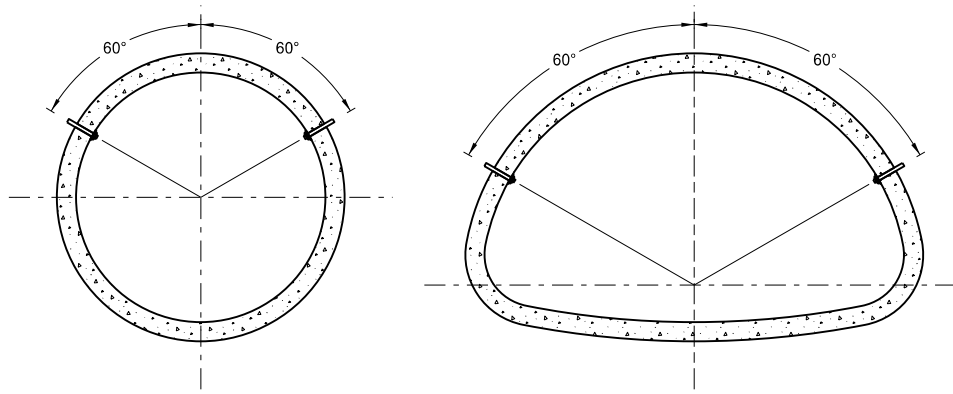
HIDDEN TIE (RCB ONLY)



DETAIL B



PLAN VIEW



END VIEW

REQUIRED SIZE OF TIE BOLTS		
Pipe Size	Thread ϕ	XXS Pipe Sleeve Inner ϕ
18" - 24"	$\frac{5}{8}$ " See note 2	$\frac{3}{4}$ "
30" - 66"	$\frac{3}{4}$ "	1"
72" - 78"	1"	1 $\frac{1}{4}$ "
RCB/Cattle Pass		

- NOTES:
- The pipe size listed is the inside diameter of round pipe or the equivalent diameter of pipe arch.
 - Cattle Pass and Jacked and Bored pipes shall have pipe ties inserted from the inside of the pipes and grouted into place. Jacked and bored pipes with a diameter of 24" or less do not require pipe ties.
 - Nuts and washers are not required on Jacked and Bored pipes or pipes with a 24" diameter or less. Where nuts and washers are not used, the tie bars shall be inserted and grouted into place.
 - Ties are only for holding pipe or RCB sections together, not for pulling sections tight.
 - Tie bolt assembly shall be hot dip galvanized in accordance with AASHTO M232.
 - Holes in pipes to accommodate tie bolts can be precast or drilled. Tapered holes are permitted when precast. Holes shall have a diameter $\frac{1}{4}$ " larger than the diameter of the thread. Holes in precast RCB's shall contain cast-in bolt sleeves with an inside diameter of 1 $\frac{1}{4}$ ".
 - The contractor has the option of selecting the type of tie bolt used from those shown.
 - The cost of precasting or drilling the required holes and furnishing and installing the tie bolts shall be included in the price bid for the appropriate conduit or RCB pay item.
 - All centerline and approach RCP culvert joints shall be tied. Storm drain systems shall have the first three joints including the end section of all free ends tied. Free ends are defined as any storm drain end which does not terminate at an inlet or manhole. Outfall culverts with end sections which drain adjacent ditches are examples of free ends.
 - Place joint wrap prior to installing ties. Overlap the joint by 12" in both directions.
 - Tie bolts shall conform to ASTM A 36. Nuts shall be heavy hex and conform to ASTM A 563. Washers shall conform to ASTM F 436, Type 1. Welded pipe sleeves and cast-in bolt sleeves shall conform to ASTM A 53, Grade B.
 - RCB tie locations shall be as shown on the plans.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
3-18-14	
REVISIONS	
DATE	CHANGE
7-21-15 6-6-17	Note 8 Notes 2-11, Table, Title, Labels

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STANDARD MONUMENTS AND RIGHT OF WAY MARKERS

NOTES:

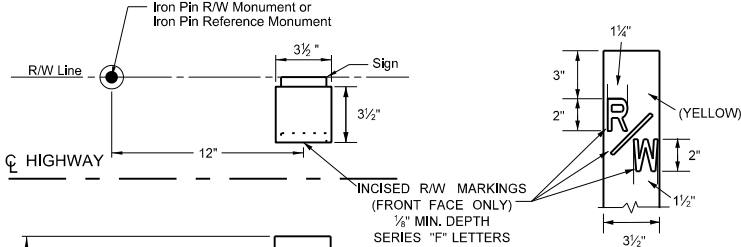
Construct and install Alignment Monuments, Iron Pin Reference Monuments, Iron Pin R/W Monuments, and Right of Way Markers (witness posts) according to Section 720 of the Standard Specifications.

ALIGNMENT MONUMENTS: Place Iron Pin or Precast Concrete Alignment Monuments with aluminum caps on the centerline alignment PI's, section corners, quarter corners, section line crossings, quarter line crossings, and at curve points (PC's, PT's, TS's, and ST's) on the centerline.

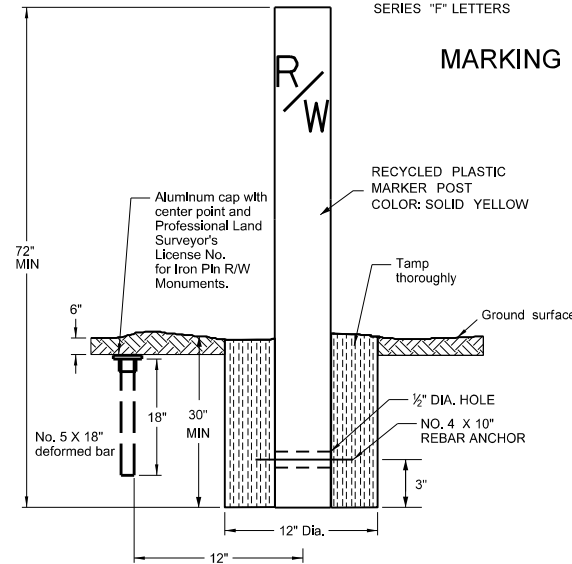
IRON PIN R/W MONUMENT: Place Iron Pins with aluminum caps (No. 5 X 18") at breaks on the Right of Way line, and at curve points (PC's, PT's, TS's and ST's) on the Right of Way line.

IRON PIN REFERENCE MONUMENT: Place Iron Pins without aluminum caps (No. 5 X 18") as reference monuments on the Right of Way line at section corners, quarter corners, section line crossings, and quarter line crossings.

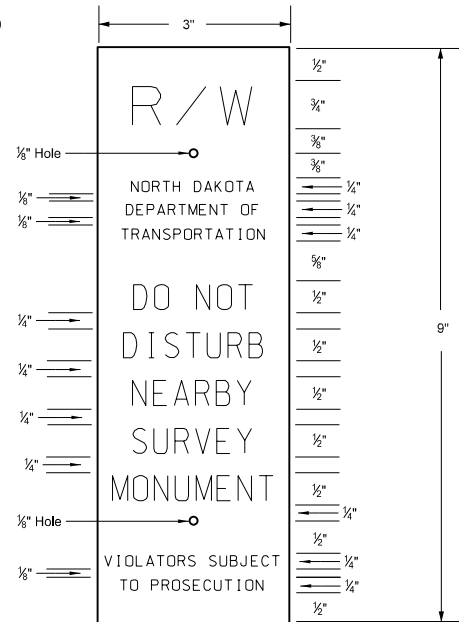
R/W MARKERS (WITNESS POST) WITHIN DRIVEWAYS: If a single iron Pin R/W or Reference Monument is within a driveway, place right of way marker (witness post) 50 feet back, in stationing, from the Iron Pin Monument along the R/W line. If R/W break is within a driveway, place right of way markers (witness posts) 50 feet back, or ahead from respective Iron Pin R/W Monuments along the R/W lines. Maintain Iron Pin R/W or Reference Monument original position within driveway.



MARKING DETAIL



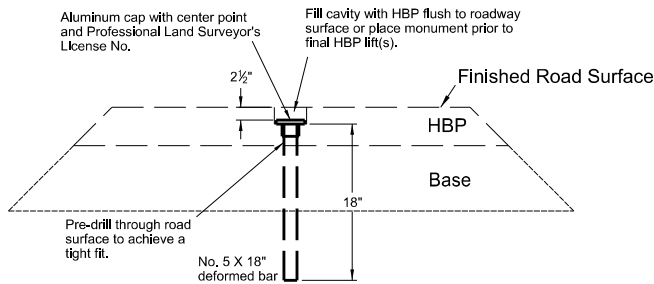
RECYCLED PLASTIC RIGHT OF WAY MARKER (WITNESS POST) DETAILS & IRON PIN REFERENCE AND R/W MONUMENT DETAILS



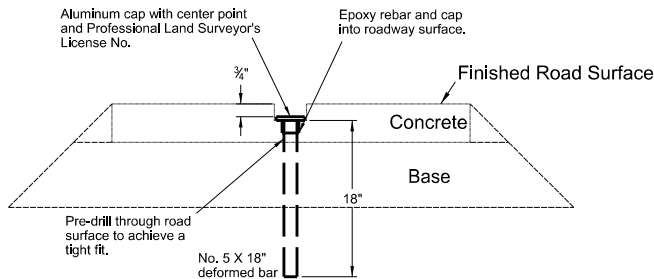
SIGN DETAIL

Black letters on orange high intensity background sheeting meeting ASTM D-4956 Type III or higher on 80 gauge 5052-H38 aluminum. Silk screen graphics. One color print. Attach sign by drilling two holes in the face of the post (side facing the private owner, away from the Department of Transportation right of way). Put inserts into the holes and mount the sign with #4 vandal proof screws. Install sign 2" from top of post.

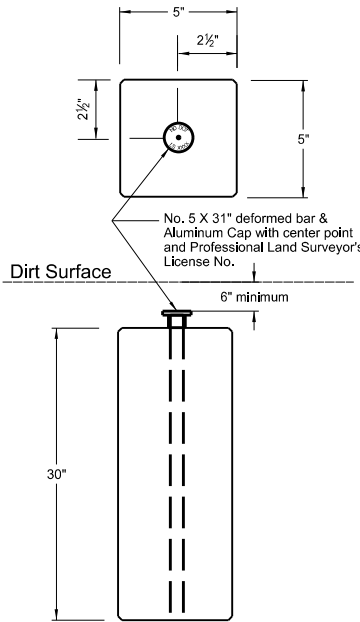
ALIGNMENT MONUMENT DETAILS



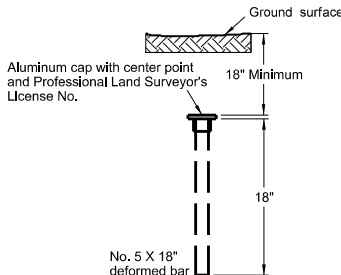
IRON PIN (Within Finished Roadway Surface)



IRON PIN (Within Finished Roadway Surface)

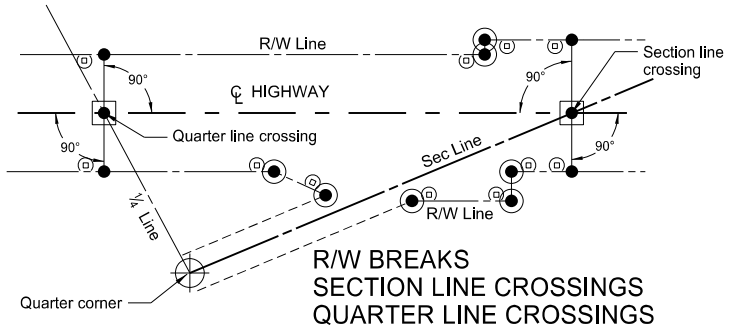


PRECAST CONCRETE (Outside Finished Roadway Surface) (Inside R/W Limits)

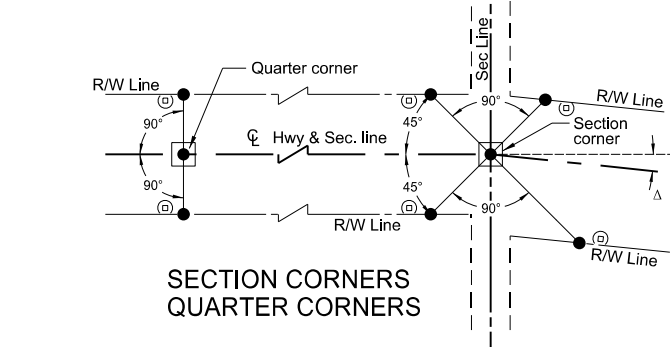


IRON PIN (Outside Finished Roadway Surface) (Outside R/W Limits)

VARIOUS MONUMENT AND MARKER PLACEMENTS

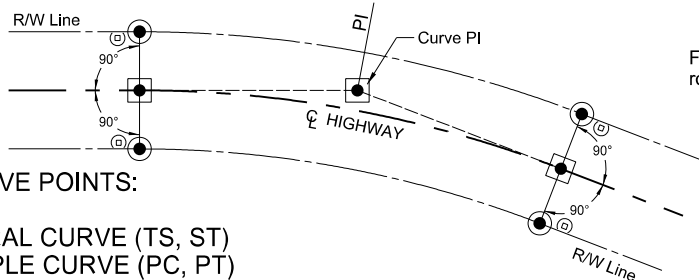


R/W BREAKS SECTION LINE CROSSINGS QUARTER LINE CROSSINGS

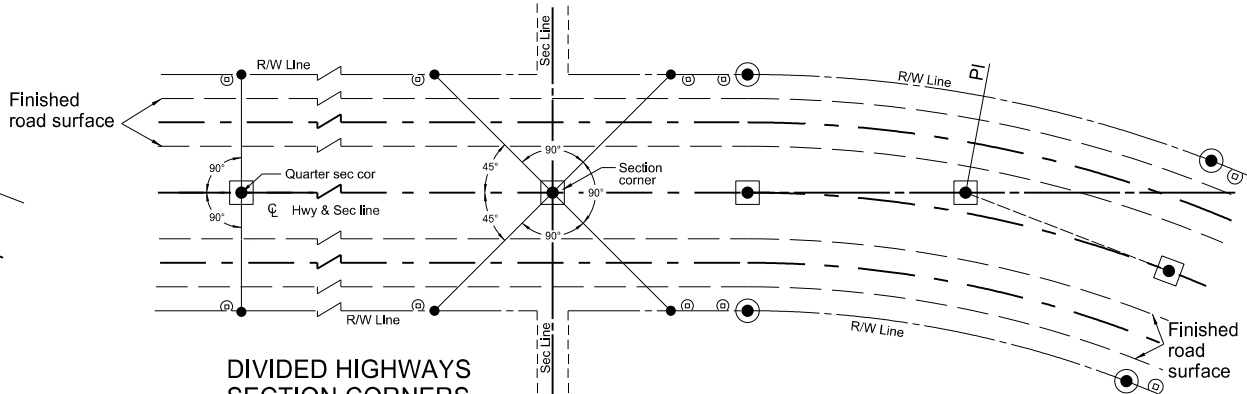
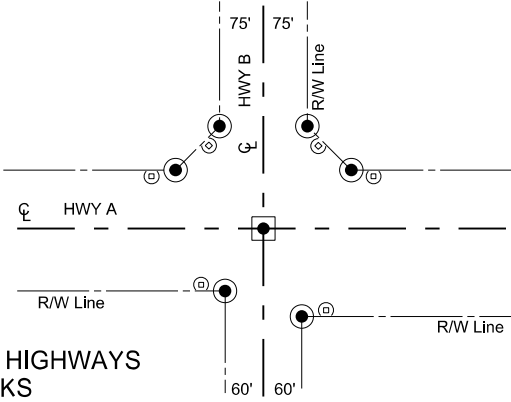


SECTION CORNERS QUARTER CORNERS

CURVE POINTS: PI SPIRAL CURVE (TS, ST) SIMPLE CURVE (PC, PT)



INTERSECTION OF HIGHWAYS FLARED R/W BREAKS



DIVIDED HIGHWAYS SECTION CORNERS QUARTER CORNERS

LEGEND

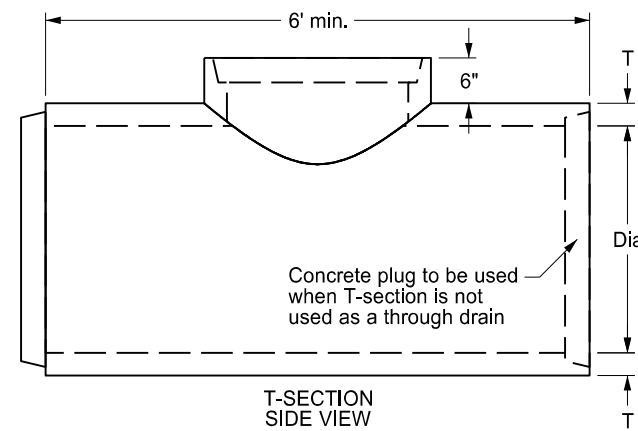
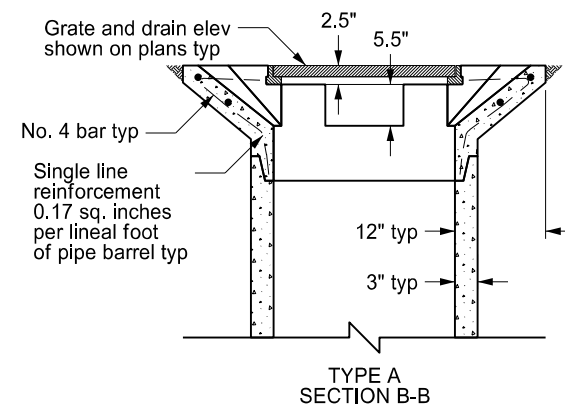
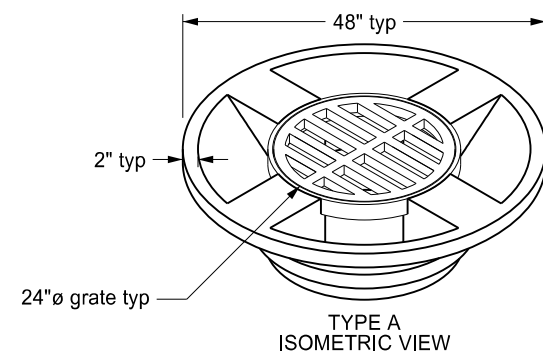
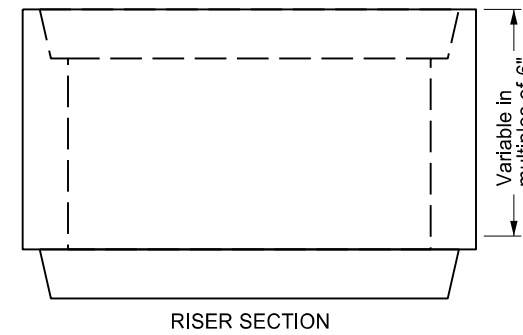
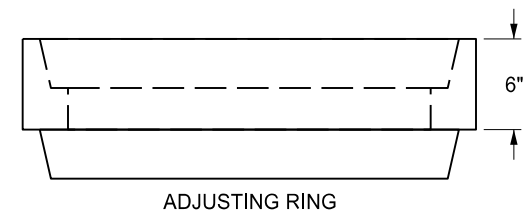
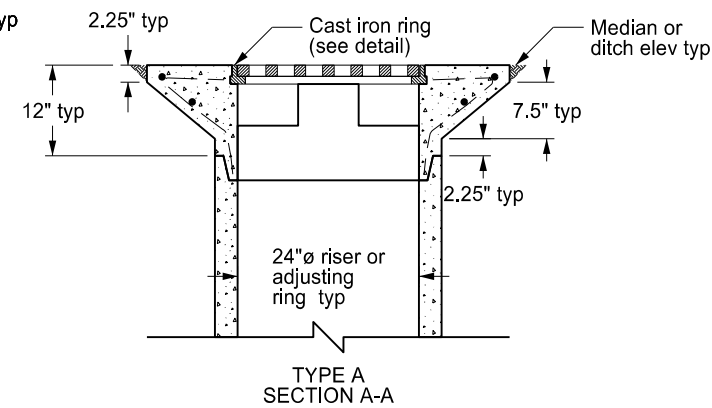
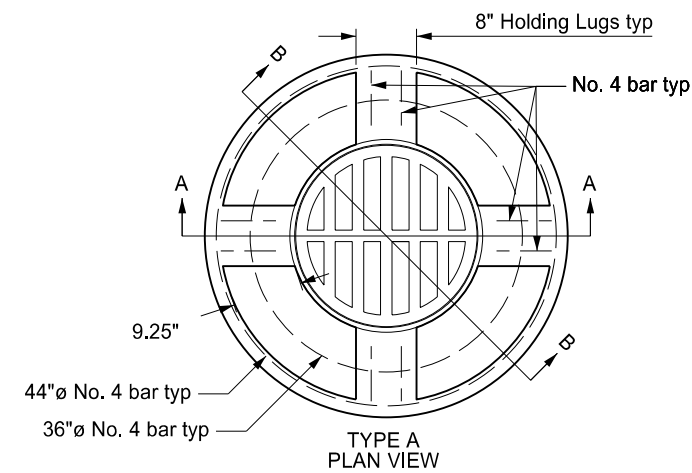
●	Iron Pin Reference Monument
⊙	R/W Marker (witness post)
■	Alignment Monument
●	Iron Pin R/W Monument

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-3-2013	
REVISIONS	
DATE	CHANGE
11/12/13	Note for SIGN DETAIL modified to meet ASTM D-4956 Type III or higher on 80 gauge 5052-H38 Updated to active voice.
10/17/17	

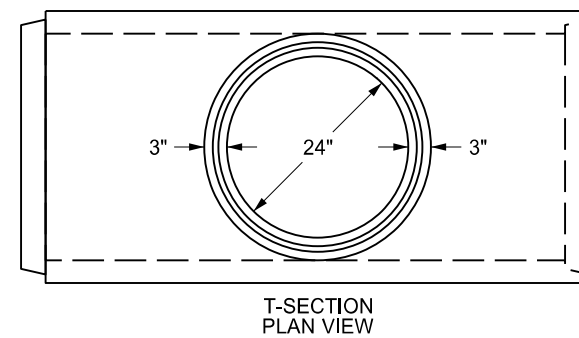
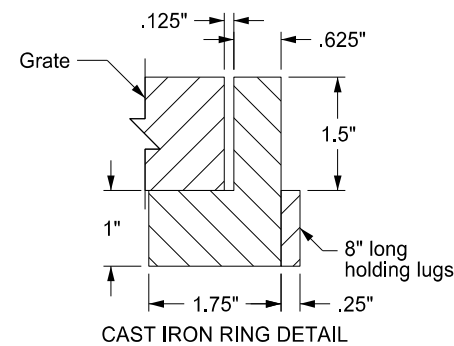
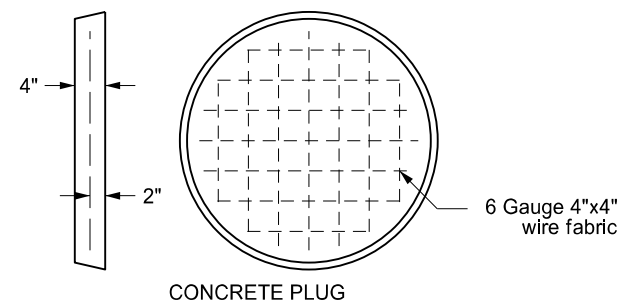
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PRECAST CONCRETE MEDIAN DRAIN

D-722-7



Dia = Diameter of drainage pipe
T = Wall thickness of drainage pipe



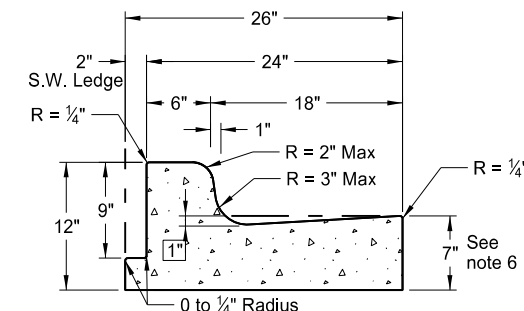
Notes:

1. Use Neenah R-4370-23G, East Jordan 1310 grate, or equal with a minimum waterway of 1.2 SF. If modifications to the drain are required to facilitate similar castings, the contractor must receive written approval from the Engineer.
2. Castings shall be manufactured in accordance with AASHTO M 306. Metal used in the manufacture of castings shall conform to AASHTO M 105, Class 35B.
3. Precast concrete median drains, adjusting rings, and riser sections shall be constructed in accordance with AASHTO M 199. T-sections shall be constructed in accordance with AASHTO M 170.
4. All reinforcing steel shall be Grade 60 steel. Reinforcing for adjusting rings, riser sections, and T-sections shall be in accordance with AASHTO M170.
5. The cost of furnishing and installing the castings and drains shall be included in the price bid for "Median Drain Precast Concrete-Type A". The cost of furnishing and installing the adjusting rings and riser sections shall be included in the price bid for "Pipe Conc Reinf 24IN (CL _)". The cost of furnishing and installing the T-sections and concrete plugs shall be included in the price bid for "Pipe Conc Reinf (_ IN) (CL _)".
6. Seal all joints with rubber gaskets or with sealer approved by the engineer.

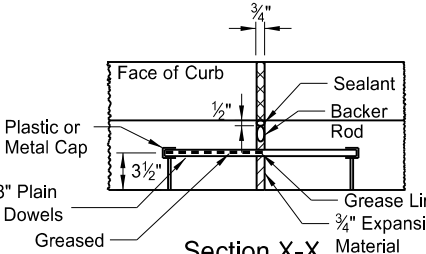
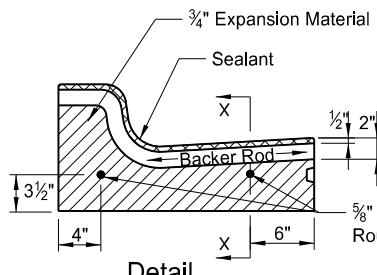
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
6-30-14	
REVISIONS	
DATE	CHANGE

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Curb & Gutter and Valley Gutter



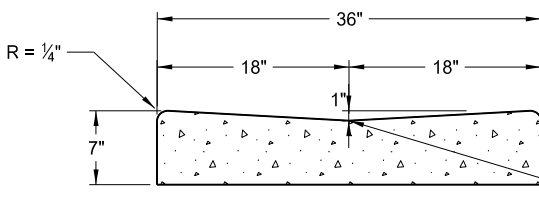
Curb & Gutter Type 1 (Sec. A & B)
Adjacent to Concrete Sidewalk,
Median, or Parking Lot.
(Sec. A shown. See Sec B for
additional details.)



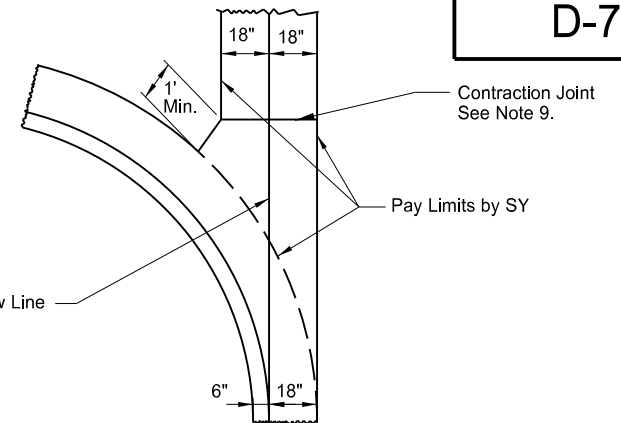
Detail

Isolation Joint

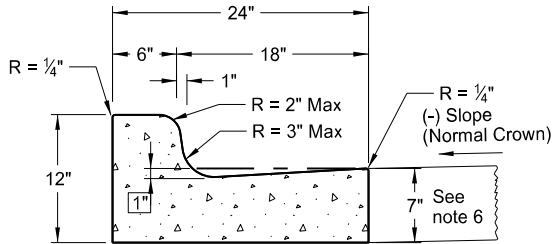
Section X-X



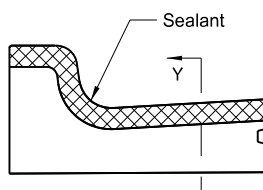
36" Concrete Valley Gutter Detail



36" Concrete Valley Gutter Plan

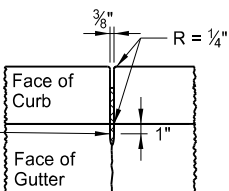


Curb & Gutter Type 1 (Sec. A)

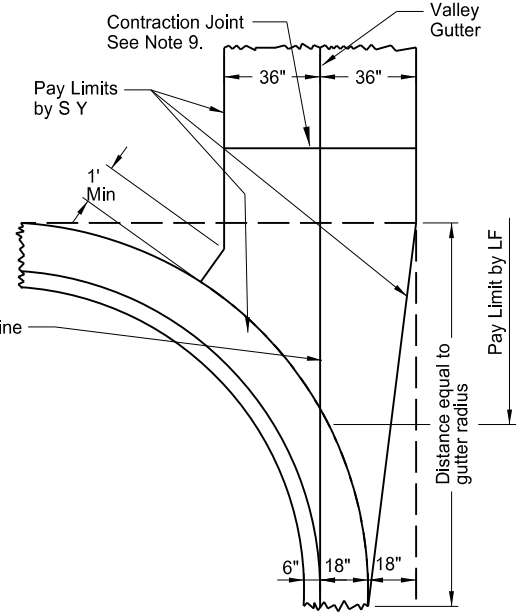


Detail

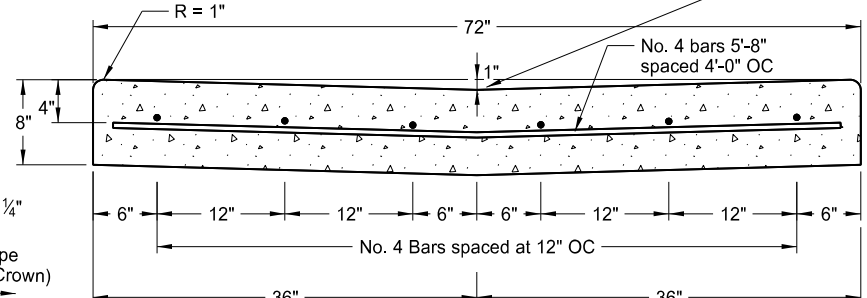
Contraction Joint



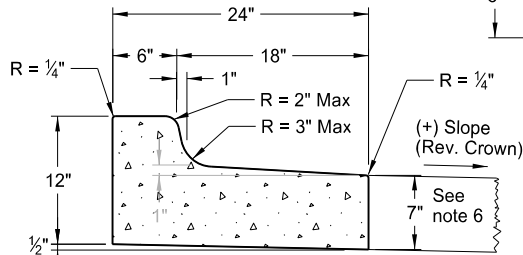
Section Y-Y



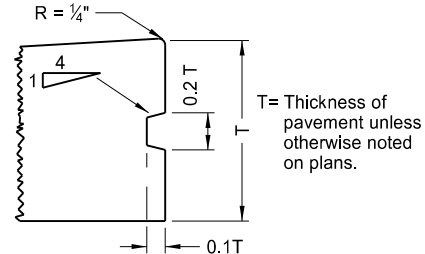
72" Concrete Valley Gutter Plan



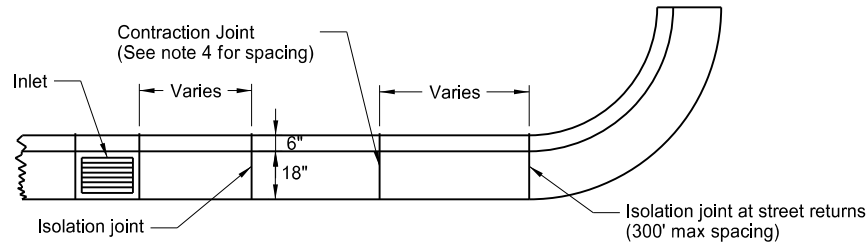
72" Concrete Valley Gutter Detail



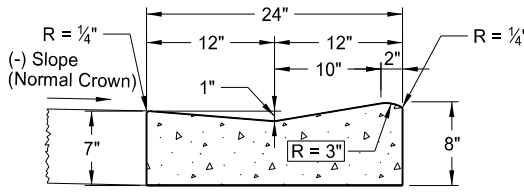
Curb & Gutter Type 1 (Sec. B)



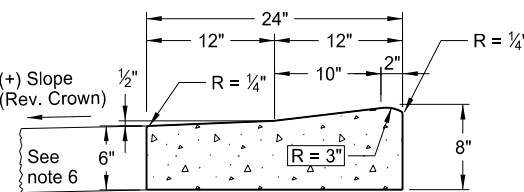
Keyway Detail for Curb & Gutter
(To be used with PCC Pavement and Drives)



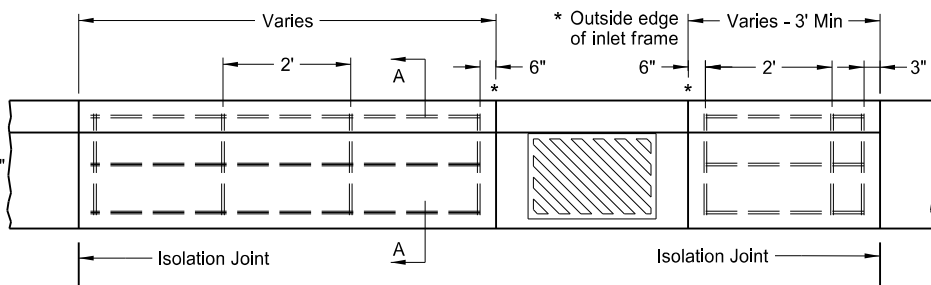
Joint Location Detail



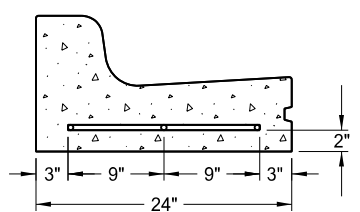
Mountable Curb & Gutter Type 1 (Sec. A)



Mountable Curb & Gutter Type 1 (Sec. B)



Curb & Gutter Reinforcing at Inlets



Section A-A

NOTE: Use #4 deformed reinforcing bars without splices. Include all costs for reinforcing bars at inlet locations (even inlets located on radii) in the price bid for "Curb and Gutter - Type 1." Extend reinforcement to the second joint (rebar placed through the first joint) in cases where the 3' min. panel length cannot be obtained.

NOTES:

1. Use Curb and Gutter Type 1 (Sec. A & B). Use section "A" with (-) pavement slopes and section "B" with (+) pavement slopes.
2. Contraction Joints: Tool the Curb & Gutter 2" as shown on the contraction joint details.
3. Isolation Joints: Use 3/4" expansion joint filler for isolation joint material. Form the backer rod and joint sealant opening with a pre-cut piece of wood or other material approved by the engineer. Dowel supports are not required on the second pour at a cold joint. Install plastic or metal caps and greased dowels in the cold joint for the second pour.
4. Joint Spacing: For hot bituminous pavements use a 10' max joint spacing for the curb and gutter with panels on each side of the inlets. For concrete pavements match the joint spacing for the curb and gutter to the pavement joint on PCC Pavements (approximately 15' spacing.)
5. Joint sealing: Seal contraction and isolation joints as shown in the details. Use joint sealant for contraction joints that conforms to section 826.02B. Use sealant for expansion joints specified in note 3 above. Tool and install sealant in accordance with the manufacturer's recommendations.
6. Face of Gutter Depth: For hot bituminous pavement use 7" gutter depth as shown. For PCC pavements, match the gutter depth to the depth of adjacent PCC pavement or to construct a 7" depth as shown.
7. Tie curb and gutter to abutting PCC pavement with No. 3 bars, 1'-6" in length, spaced at 4' centers.
8. On street returns and other locations where new curb and gutter ends and does not abut existing curb and gutter, taper the last two (2) feet of the curb from 6" in height to 0". Install a 1/2" premolded full depth isolation joint, the same shape as the curb and gutter just ahead of the taper. Install an 18" tie bar across the joint.
9. Valley Gutter Joints: Form, saw, or score 1/8" min. to 3/8" max. width contraction joints (a minimum 2" depth) at approx 10' intervals. Seal the joints with hot poured elastic type joint sealer (Section 826.02A.2 of the Standard Specifications.) Include all costs for the joint and sealant in the price bid for Valley Gutter.


NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-7-2013	
REVISIONS	
DATE	CHANGE
10-17-17	Updated to active voice.


This document was originally
issued and sealed by
Roger Weigel
Registration Number
PE- 2930,
on 10-17-2017 and the original
document is stored at the
North Dakota Department
of Transportation


D-750-3


Less Right of Way-


1. Ramp width is the useable portion of the ramp, excluding flares. Match curb ramp width to existing sidewalk width (4' minimum or 5' for island ramps.) Match ramp width to existing shared use path width. Maximum ramp length is 15'.
2. Desirable turning space size is 5' x 5' or larger with a minimum size of 4' x 4'. The maximum slope for turning spaces is 2% in any direction.
3. Place detectable warning panel width to ramp width. Radial panels are allowed. Place detectable warning panel within the lower turning space.
4. Provide a continuous 4' minimum width pedestrian access route with max 2% concrete cross slope, excluding flares.
5. Modify existing ground slope with landscaping, as needed. If not possible, such as adjacent buildings, use a vertical curb as shown in the detail below. The Engineer will measure curb at the unit price bid for "Curb - Type 1" per lineal foot.
6. Islands: If the grade of the island curb ramp is less than 2%, provide a minimum distance of 2' between warning panels. If the grade of the island curb ramp is steeper than 2%, provide a turning space between the ramps.

 : Detectable Warning Panel

 : Landscaping

 : Transitional tie-in segment if needed for retrofits. Max grade slope 8.3%.

 : Upper Turning Space

 : Lower Turning Space

0", 3", or 6" : Curb Height

8.3% : All slopes shown are max grades. Flatter slopes may be used.

The diagram shows two cross-sections of bridge deck types.
Type A: A cross-section of a bridge deck with a central hatched area. To the left of the hatched area is a rectangular section labeled "Type A" with a width of "4:1 Min." indicated by a double-headed arrow. The central hatched area has a width of "5' Min." indicated by a double-headed arrow. To the right of the hatched area is another rectangular section with a width of "4:1 Min." indicated by a double-headed arrow. Further to the right, a vertical double-headed arrow indicates a height, with the text "(See Note 6)" next to it.
Type B: A cross-section of a bridge deck with a central hatched area. To the left of the hatched area is a rectangular section. The central hatched area has a width of "5' Min." indicated by a double-headed arrow. To the right of the hatched area is a rectangular section with a vertical double-headed arrow indicating a height, with the text "(See Note 6)" next to it.

5 1/2"
12"
#3 "L" Bar

Diagram illustrating the cross-section of a curb and gutter assembly. Key components and dimensions include:

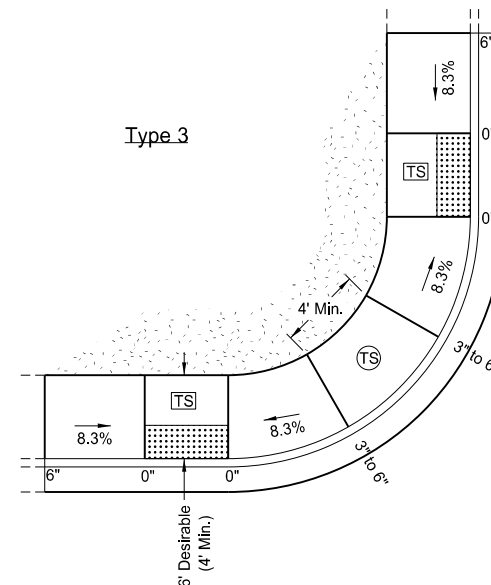
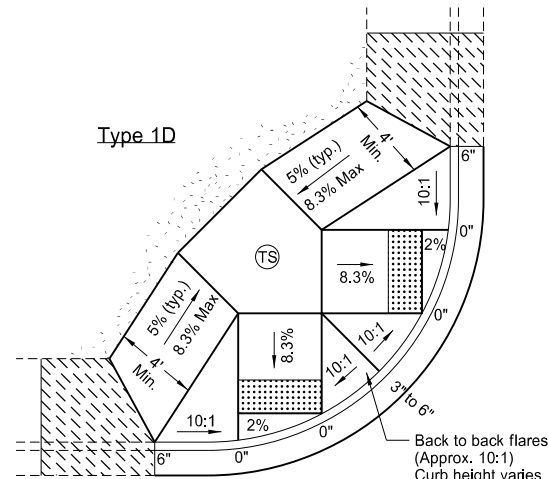
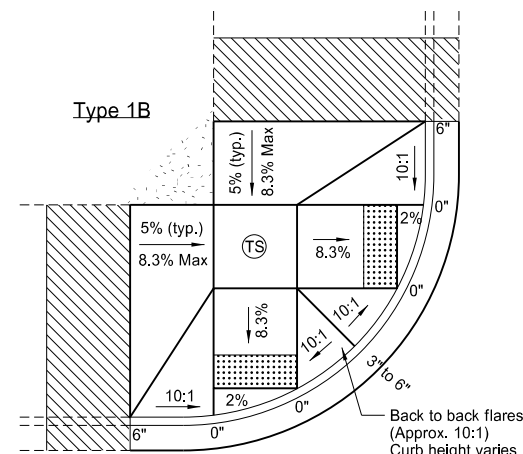
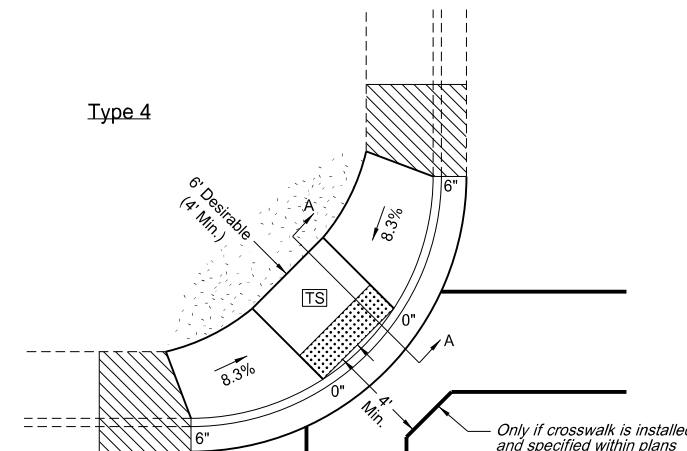
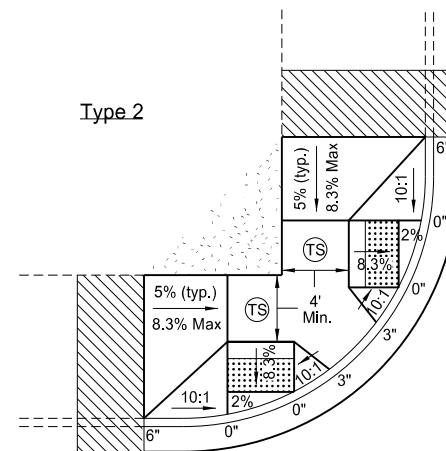
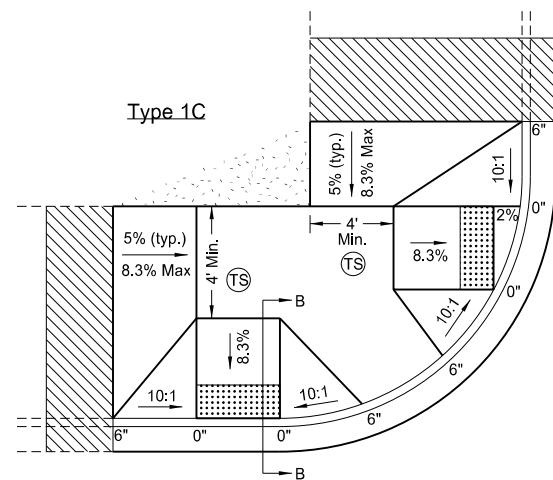
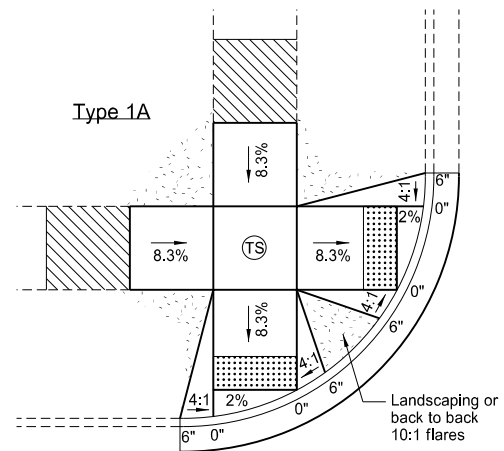
- #3 "L" Bar**: A longitudinal reinforcement bar.
- Curb Type I (if needed, see Note 5)**: The vertical curb structure.
- Detectable Warning Panel**: A panel on the gutter surface.
- #3 x 12" Bar (18" spacing)**: A transverse reinforcement bar.
- 2% Max**: Maximum slope of the gutter.
- 5% Max Counter Slope**: Maximum slope of the counter-slope.
- L Bar (48" spacing)**: A longitudinal reinforcement bar.
- 12"**: A dimension indicating the width of the gutter.
- Labels**: "curb", "gutter", "base", "curb", "gutter", "base", "curb", "gutter", "base".

Section A-A

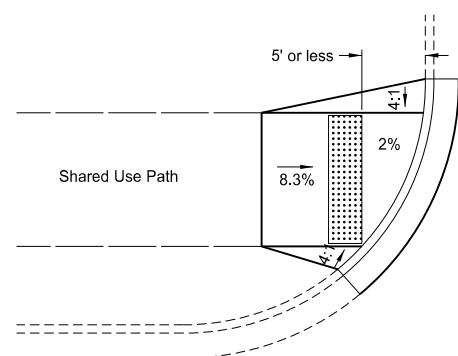
Section B-B

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
11-26-13	
REVISIONS	
DATE	CHANGE
10-17-17	Updated to active voice.
09-05-18	Revised Notes, Revision f Turning Space, Added Passing Space Requirements, Turned Detectable Warning Panel

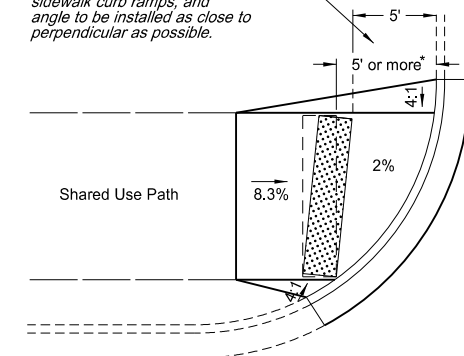
This document was originally
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of Transportation



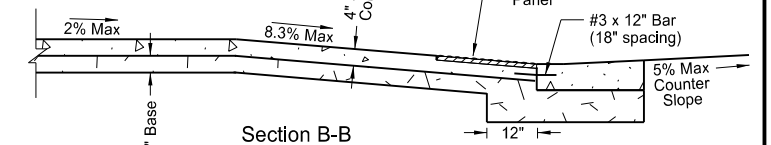
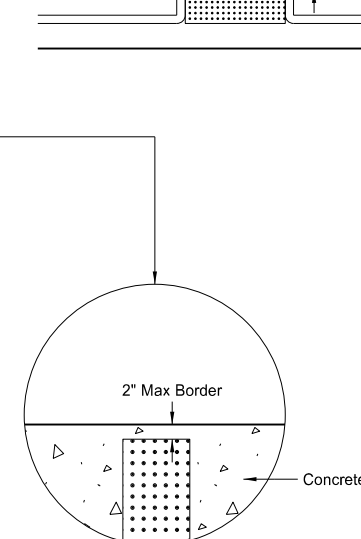
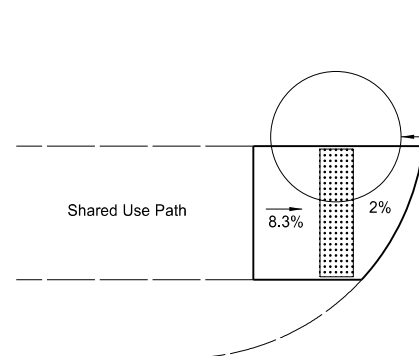
* Detectable warning panel setback requirement also applies to sidewalk curb ramps, and angle to be installed as close to perpendicular as possible.



Concrete Apron for Shared Use Paths with Curb and Gutter



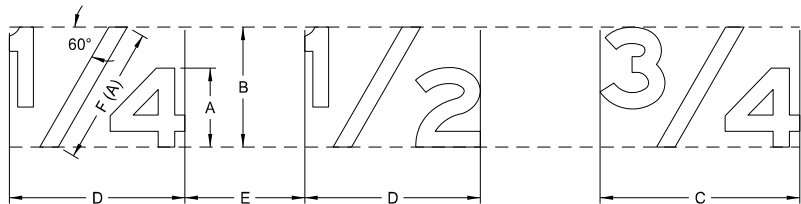
Concrete Apron for Shared Use Paths without Curb and Gutter



NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
11-26-13	
REVISIONS	
DATE	CHANGE
10-17-17	Updated to active voice.
09-05-18	Revised Notes, Revision f Turning Space, Added Passing Space Requirements, Turned Detectable Warning Panel

LETTER AND ARROW DETAILS

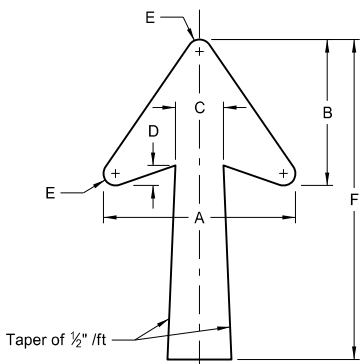
D-754-9



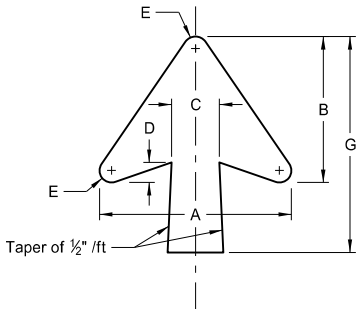
DETERMINE SIZE OF THE FRACTION AS FOLLOWS:

SYMBOL	TITLE	RATIO TO HEIGHT OF CAPITAL OR UPPER CASE
A	Letter height	1.0 of capital or upper case
B	Fraction height	1.5 X A
C	Fraction width	2.5 X A
D	Fraction width	2 X A
E	Space to next character	1 to 1.5 X A
F(A)	Length of diagonal	1.75 X A

(A) Center diagonal stroke of fraction optically.



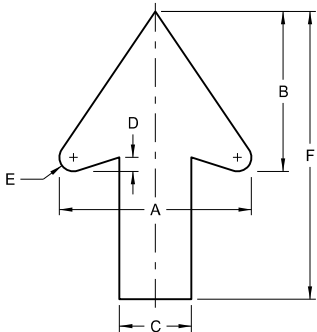
TYPE A



TYPE B

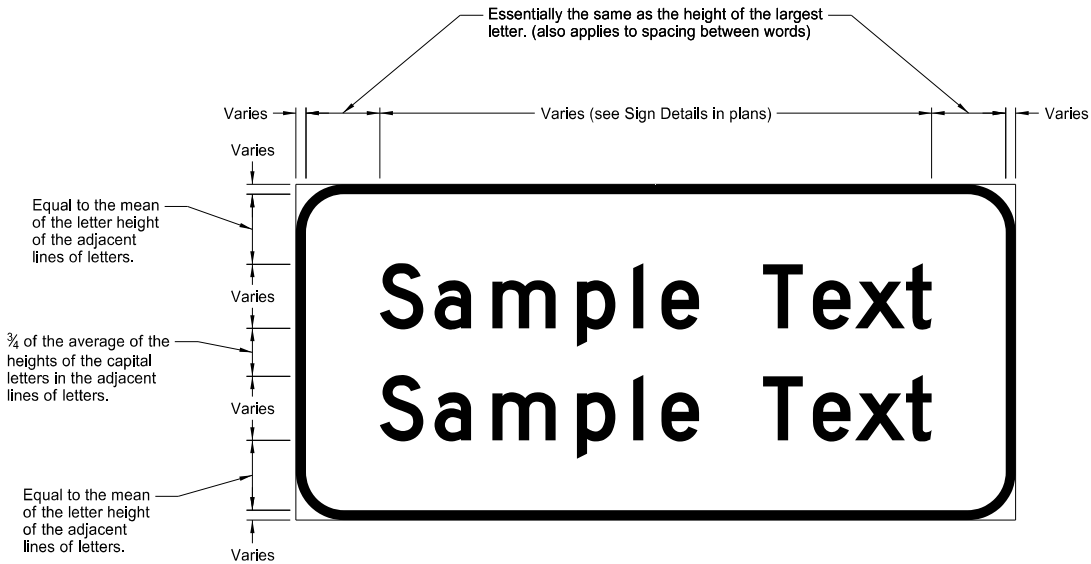
DESIGNATION	LETTER SIZE (Upper Case)	A	B	C	D	E	F	G
ND_6IN	6"	12"	9.125"	3"	1"	0.625"	20"	13.5"
ND_8IN	8"	15.125"	11.563"	3.75"	1.313"	0.813"	25"	17"
ND_10IN	10"	18.25"	14"	4.5"	1.5"	0.75"	30"	20"
ND_12IN	12"							
ND_13IN	13.3"							
ND_16IN	16"	22.25"	17"	5.375"	1.75"	1"	35"	25"
ND_20IN	20"							

NOTE: Arrow size on gore signs is based on the letter size of "EXIT".

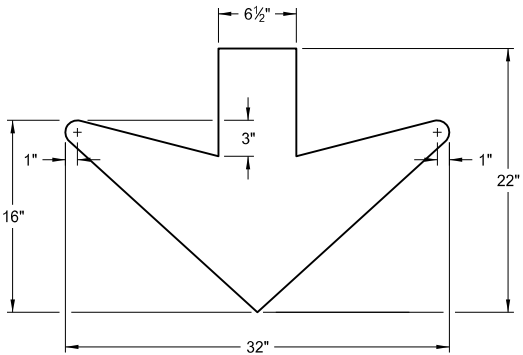


TYPE D

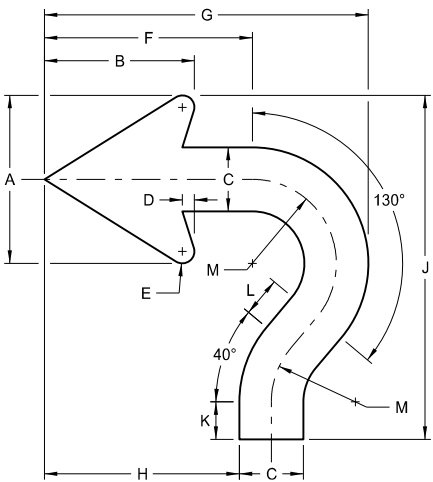
DESIGNATION	LETTER SIZE (Upper Case)	A	B	C	D	E	F
ND_2IN	2"	2"	1.625"	0.75"	0.125"	0.125"	3"
ND_4IN	4"	4"	3.313"	1.5"	0.25"	0.25"	6"
ND_6IN	6"	6"	4.875"	2.25"	0.375"	0.375"	9"
ND_8IN	8"	8"	6.625"	3"	0.5"	0.5"	12"
ND_10IN	10"	10"	8.375"	3.75"	0.75"	0.75"	15"
ND_12IN	12"	12"	10"	4.5"	0.875"	0.875"	18"



TYPICAL SPACING

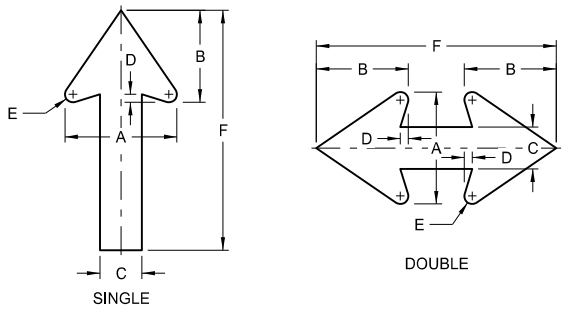


DOWN ARROW



ROUNDOABOUT

DESIGNATION	LETTER SIZE (Upper Case)	A	B	C	D	E	F	G	H	J	K	L	M
ND_6IN	6"	5.25"	4.688"	2"	0.375"	0.375"	6.5"	10.125"	6.094"	10.75"	1.168"	1.25"	2.625"
ND_8IN	8"	7"	5.75"	2.625"	0.5"	0.5"	8.688"	13.5"	8.166"	14.333"	1.557"	1.667"	3.5"



SPECIAL

DESIGNATION	A	B	C	D	E	F	USES
ND_0.75IN	2"	1.625"	0.75"	0.125"	0.125"	7.75"	Parking Signs (Regulatory)
ND_2.625IN	7"	5.75"	2.625"	0.5"	0.5"	15"	Frontage Road Signs

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-3-11	
REVISIONS	
DATE	CHANGE
7-8-14	Revised gore sign and added 4" D & D arrow
5-4-16	Revised Distance & Destination and Typical Spacing details
4-23-18	Revised arrow details
8-30-18	Updated notes to active voice.

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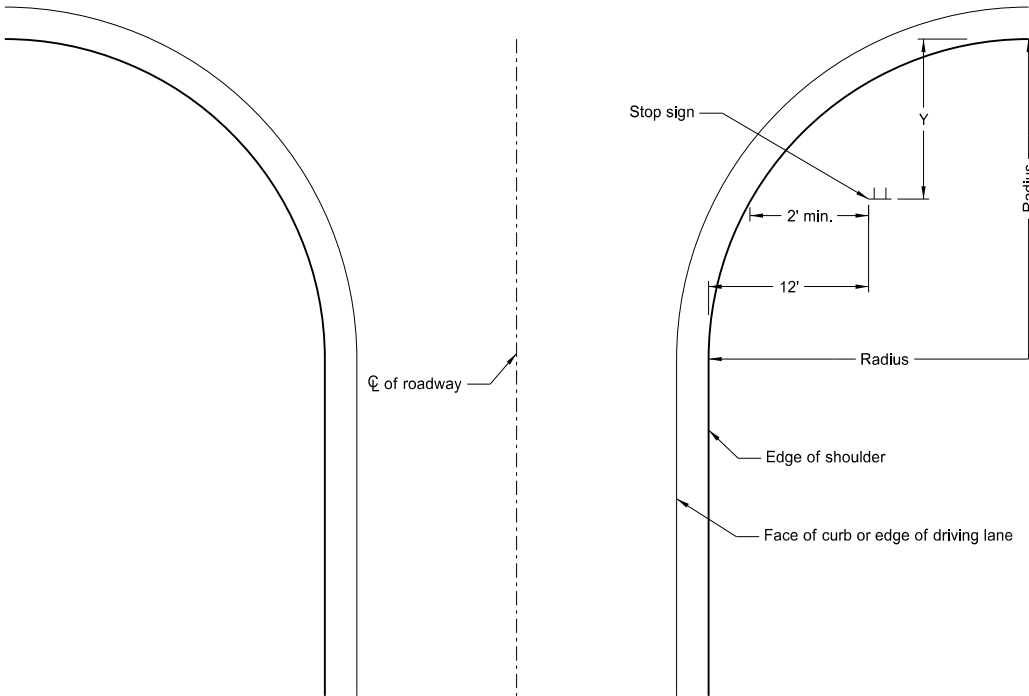
Notes:

- 1. Curbed Roadways: Use a 3' clearance from face of the curb except where right of way or sidewalk width is limited; Use a minimum 2' clearance. Increase the horizontal clearance if required to maintain a minimum sidewalk clear width of 4' from the sign support, not including any attached curb.
- 2. Minimum vertical clearance: Provide at least 5' measured from the bottom of the sign to the edge of the driving lane or auxiliary lane at the side of the road in rural districts. Provide at least 7' clearance to the bottom of the sign, where parking or pedestrian movements occur.

Install signs on expressways a minimum height of 7'.

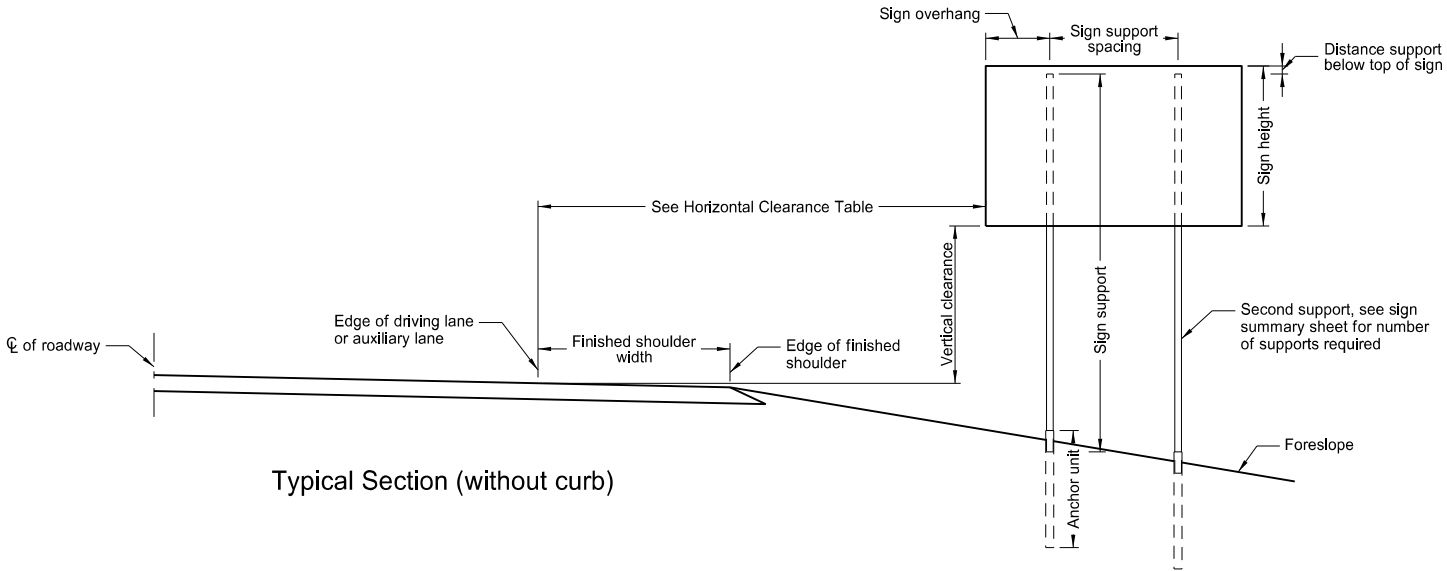
Install adopt-a-highway signs on Freeways at least 7' above the edge of the driving lane.

Maximum vertical clearance is 6" greater than the minimum vertical clearance.
- 3. Offset signs: Use a vertical clearance of 5' above the edge of the driving lane for signs placed 30 feet or more from the edge of the traveled way.
- 4. Provide a horizontal clearance from edge of shared use path to edge of sign of 3', except where width is limited. Provide a minimum clearance of 2'.



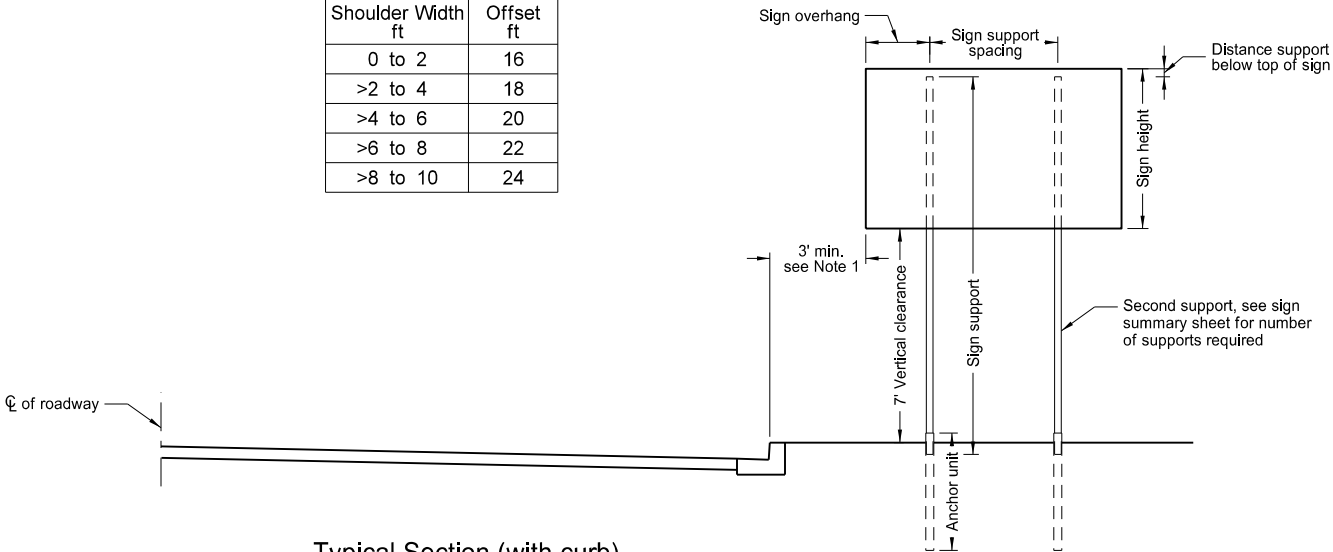
Stop Sign Location
Wide Throat Intersection
Use layout for the placement of "Stop" signs.

Radius ft.	Y-max. ft.	Y-min. ft.
40	50	15
45	50	18
50	50	21
55	50	25
60	50	28
65	50	32
70	50	35
75	50	39
80	50	43

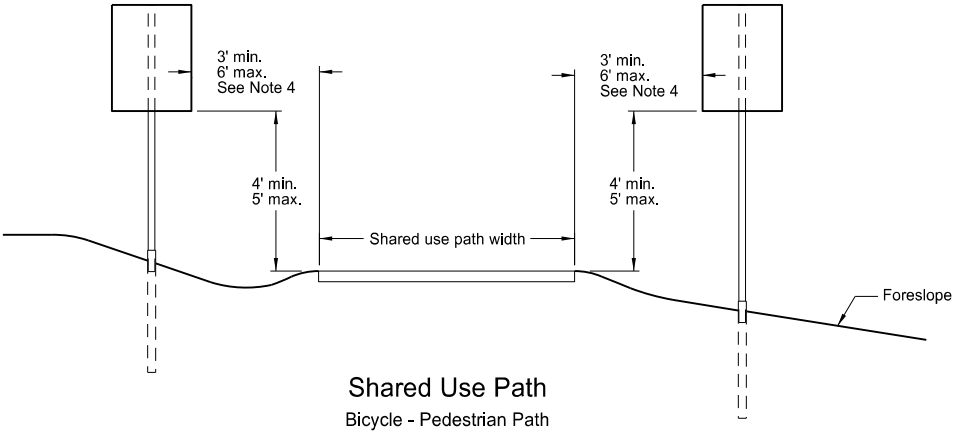


Typical Section (without curb)

Horizontal Clearance Table	
Shoulder Width ft	Offset ft
0 to 2	16
>2 to 4	18
>4 to 6	20
>6 to 8	22
>8 to 10	24



Typical Section (with curb)
Residential or Business District



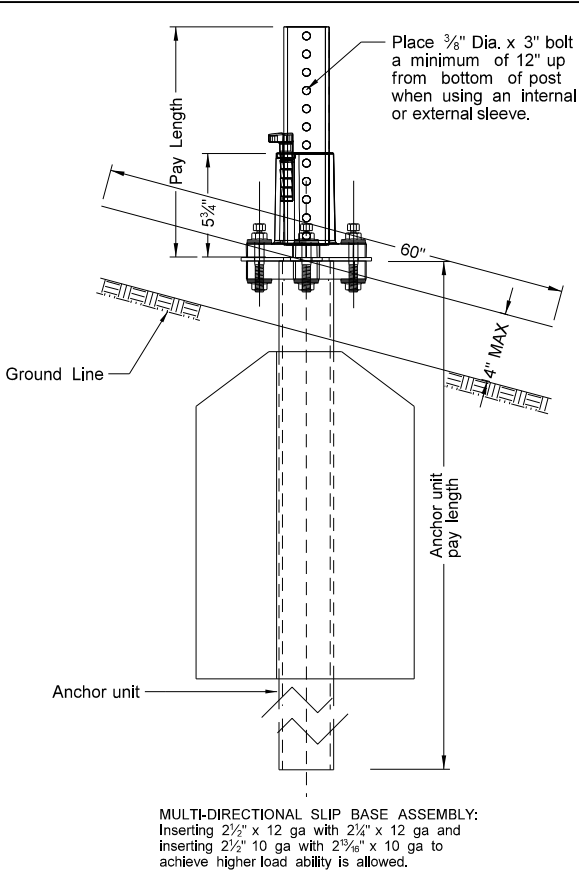
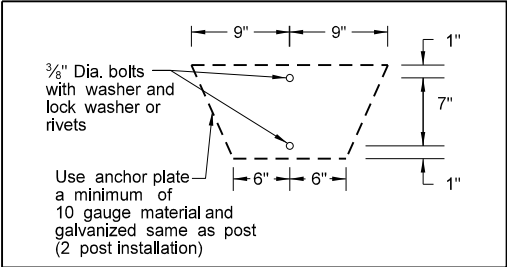
Shared Use Path
Bicycle - Pedestrian Path

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-3-13	
REVISIONS	
DATE	CHANGE
7-8-14 8-30-18	Revised note 2, added note 4, Updated notes to active voice.

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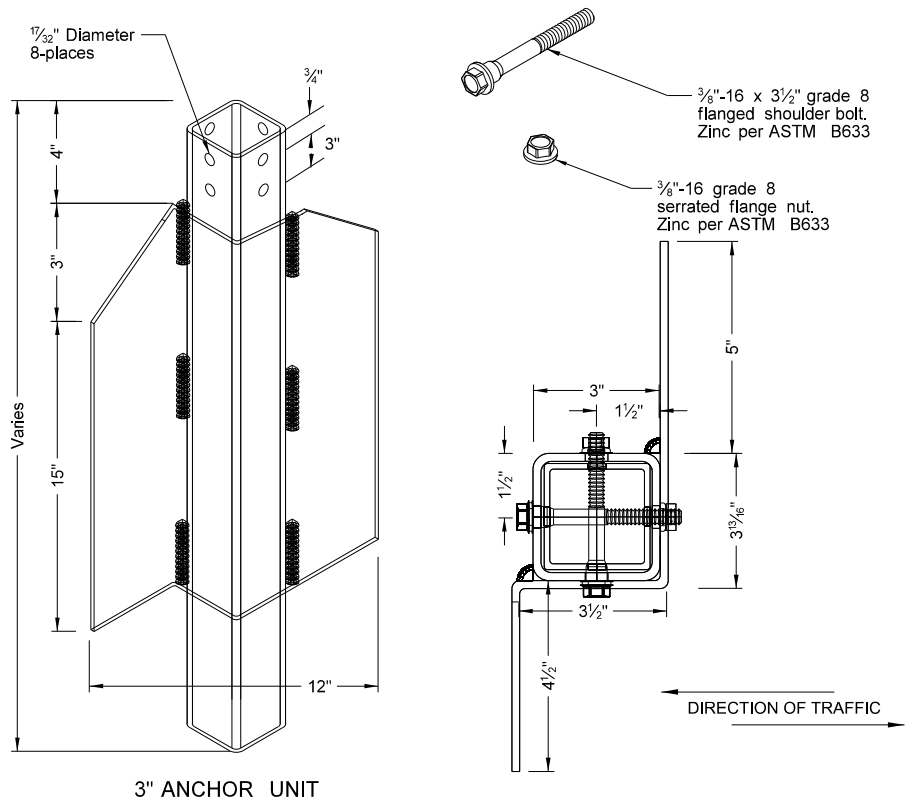
Number of Posts	Telescoping Perforated Tube					
	Post Size In.	Wall Thick-ness Gauge	Sleeve Size In.	Wall Thick-ness Gauge	Slip Base	Anchor Size Without Slip Base In.
1	2	12			No	2 1/4
1	2 1/4	12			No	2 1/2
1	2 1/2	12			(B)	3(C)
1	2 1/2	10			Yes	7
1	2 1/4	12	2 1/2(D)	12	Yes	7
1	2 1/2	12	2 1/4	12	Yes	7
2	2 1/2	10			Yes	7
2	2 1/4	12	2 1/2(D)	12	Yes	7
2	2 1/2	12	2 1/4	12	Yes	7
3 & 4	2 1/2	12			Yes	7
3 & 4	2 1/2	10			Yes	7
3 & 4	2 1/2	12	2 1/4	12	Yes	7
3 & 4	2 1/4	12	2 1/2(D)	12	Yes	7
3 & 4	2 1/2	10	2 1/8	10	Yes	7

(B) - Provide a shim as specified by the manufacturer when placing 2 1/2", 12 gauge posts in standard soils without breakaway bases. Provide breakaway base when placing the support in weak soils. The Engineer will determine if the soils are weak. Weak soils are classified as boggy, wet, or loose soil areas.
(C) - 3" anchor unit
(D) - 2 1/2" x 12 ga. x 18" minimum length external sleeve required.

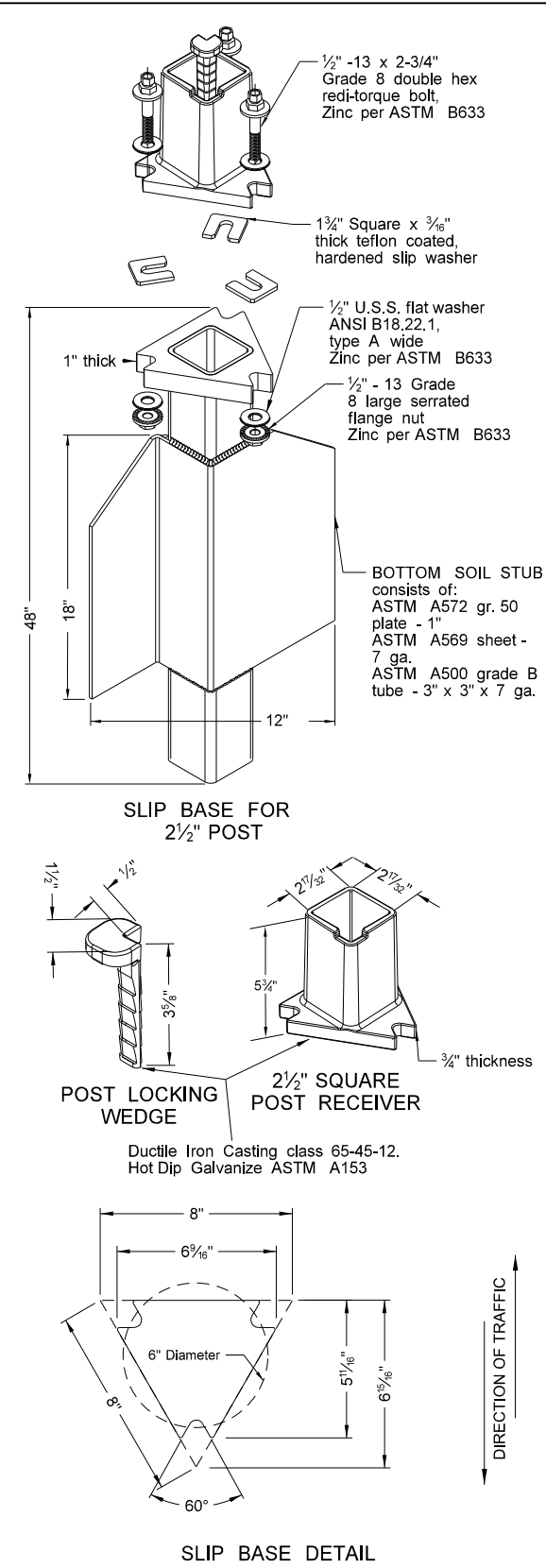


SHOULDER BOLT

Shimming agent to reduce tolerance between 3" anchor unit and 2 1/2" post, (use standard 3/8" diameter grade 8 bolt with proper shim)



Mounting Details Perforated Tube

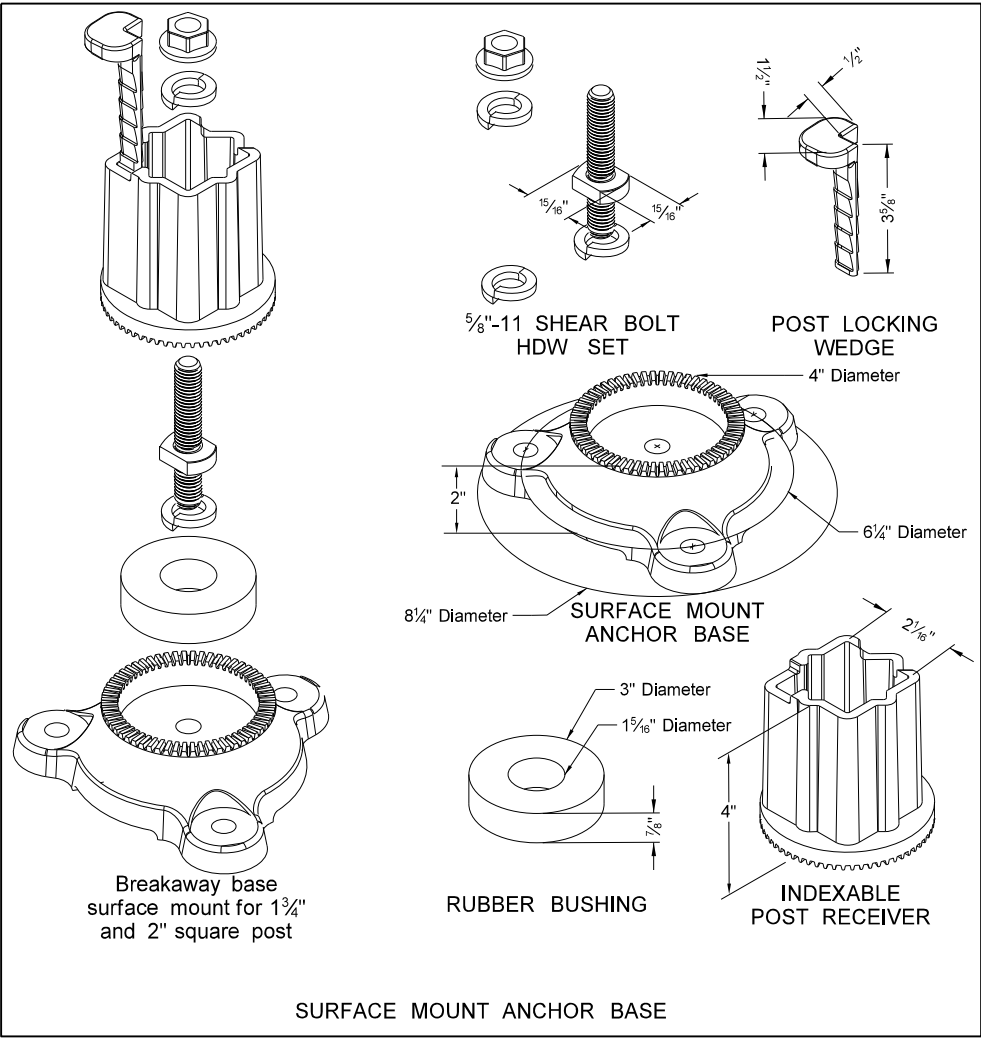


Properties of Telescoping Perforated Tubes							
Tube Size In.	Wall Thickness in.	U.S. Standard Gauge	Weight Per Foot Lbs.	Moment of Inertia In. ⁴	Cross Sect. Area In. ²	Section Modulus In. ³	
1 1/2 x 1 1/2	0.105	12	1.702	0.129	0.380	0.172	
2 x 2	0.105	12	2.416	0.372	0.590	0.372	
2 1/4 x 2 1/4	0.105	12	2.773	0.561	0.695	0.499	
2 3/8 x 2 3/8	0.135	10	3.432	0.605	0.841	0.590	
2 1/2 x 2 1/2	0.105	12	3.141	0.804	0.803	0.643	
2 1/2 x 2 1/2	0.135	10	4.006	0.979	1.010	0.783	

The 2 3/8" size 10 gauge is shown as 2.19" size on the plans;
The 2 1/2" size is shown as 2.51" size on the plans.

NOTE:

- 4" Vertical clearance of anchor or breakaway base. The 4" x 60" measurement is above and below post location and also back and ahead of post.
- Provide 7 gauge HRPO commercial quality ASTM A569 and 3" x 3" x 7" gauge ASTM A500 grade B anchor material with 43.9 KSI yield strength and 59.3 KSI tensile strength. Hot dip galvanize anchor per ASTM A123/153. Tolerances on anchor unit and slip base bottom assembly are +/- 0.005" unless otherwise noted.
- Eliminate wings when anchor is used in concrete sidewalk.
- Provide a minimum 8" distance between the first and fourth post on four post signs.
- Install in accordance with manufacturers recommendation.
- Use a minimum 1/2" diameter x 4" grade 8 concrete fastener for surface mount breakaway base.



NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-8-09	
REVISIONS	
DATE	CHANGE
8-30-18	Updated notes to active voice & corrected max height of base.

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Breakaway Coupler System
for Perforated Tubes

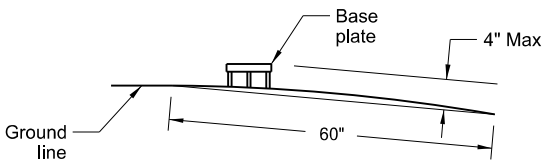
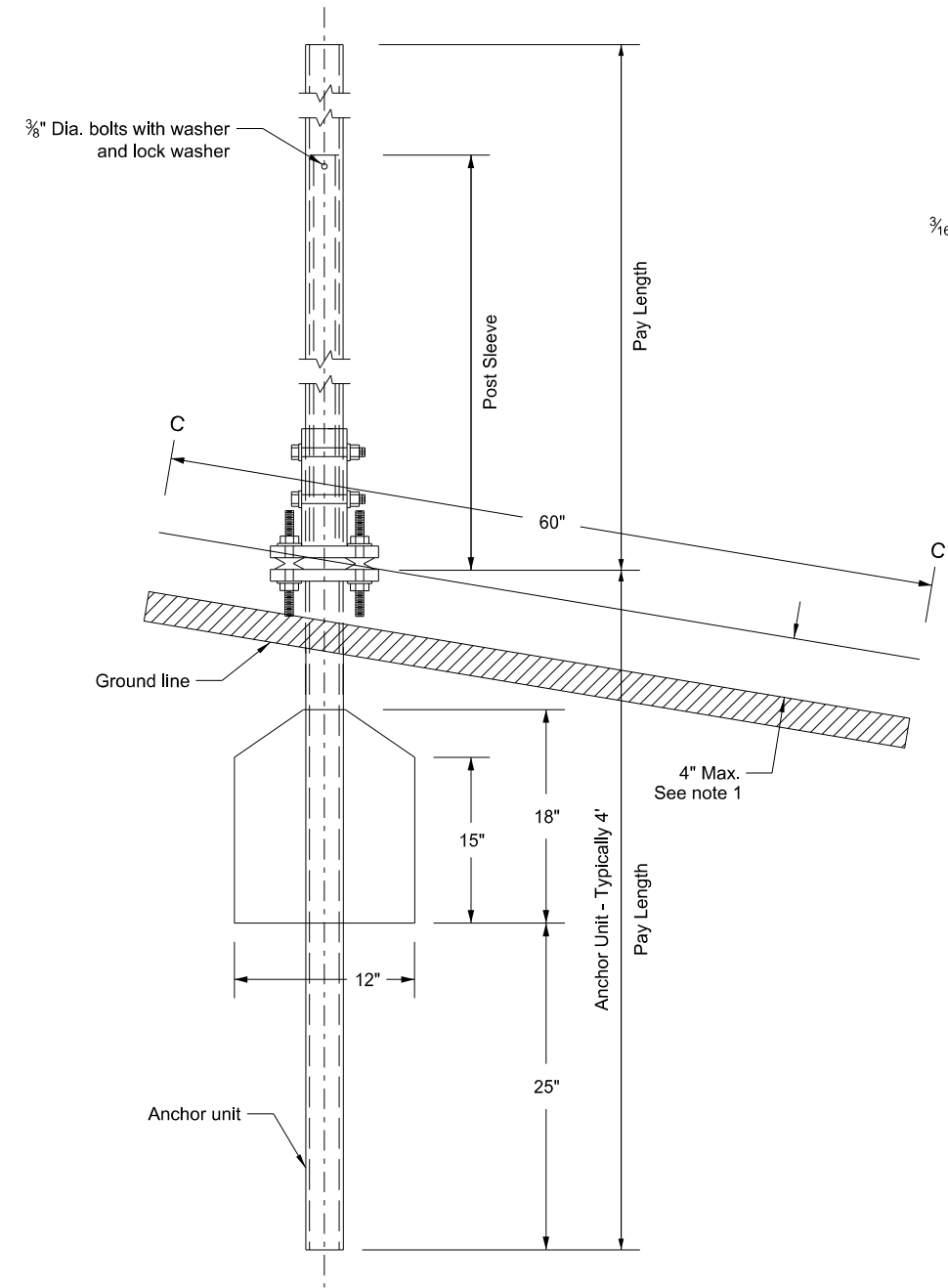
Notes:

- 4" Vertical clearance of anchor or breakaway base. The 4" x 60" measurement is above and below post location and also back and ahead of post.
- Use anchor unit of the same size and specification as the post.
- Provide a minimum 8' distance between the first and fourth post on four post signs.
- Use the breakaway base system on standard D-754-24 or the breakaway coupling system manufactured from material meeting the requirements of ASTM A325 fasteners with the special requirements specified by DENT BREAKAWAY IND., INC. which meets the test requirements of NCHRP Report 350.

Number of Posts	Telescoping Perforated Tube						
	Post Size In.	Wall Thick-ness Gauge	Sleeve Size In.	Wall Thick-ness Gauge	Slip Base	Anchor Size Without Slip Base In.	Anchor Wall Thickness Gauge
1	2	12			No	2¼	12
1	2¼	12			No	2½	12
1	2½	12			(B)	3(C)	7
1	2½	10			Yes		7
1	2¼	12	2	12	Yes		7
1	2½	12	2¼	12	Yes		7
2	2½	10			Yes		7
2	2¼	12	2	12	Yes		7
2	2½	12	2¼	12	Yes		7
3 & 4	2½	12			Yes		7
3 & 4	2½	10			Yes		7
3 & 4	2½	12	2¼	12	Yes		7
3 & 4	2¼	12	2	12	Yes		7
3 & 4	2½	10	2¾	10	Yes		7

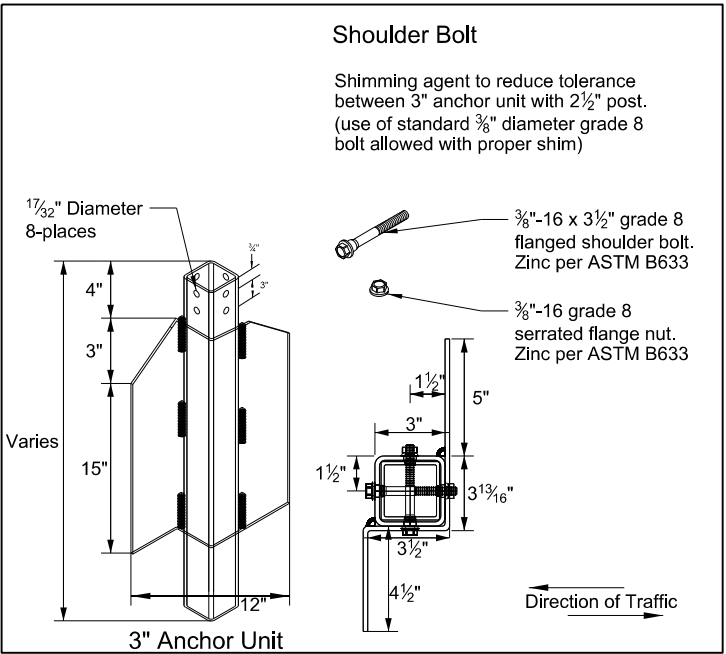
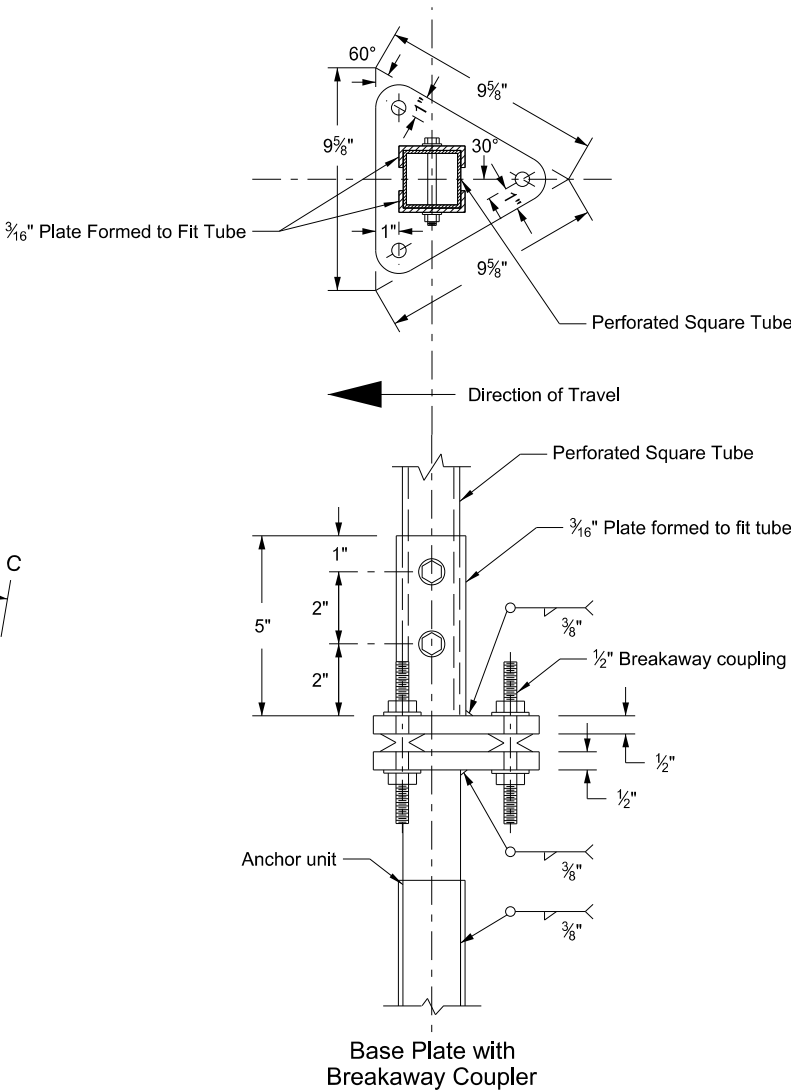
(B) - 2½" 12 gauge posts do not need breakaway bases unless support is placed in boggy, wet, or loose soil areas.

(C) - 3" anchor unit



Section C-C

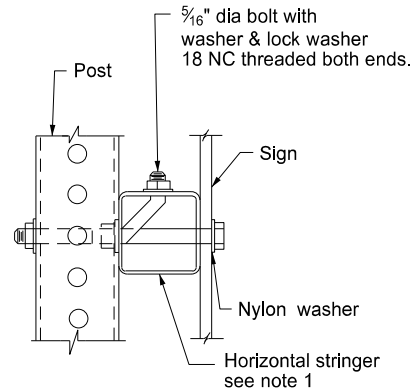
Max protection of the stub post is 4" above a 60" chord aligned radially to the center line of the highway and connecting any point, within the length of the chord, on the ground surface on one side of the support to a point in the ground surface on the other side.



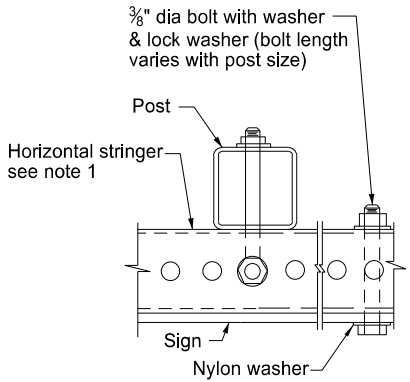
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-3-2013	
REVISIONS	
DATE	CHANGE
8-30-18	Updated notes to active voice.

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Mounting Details Perforated Tube

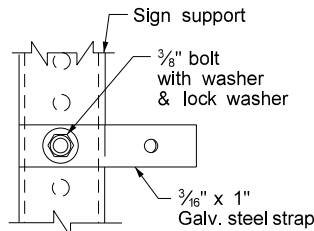


Side View

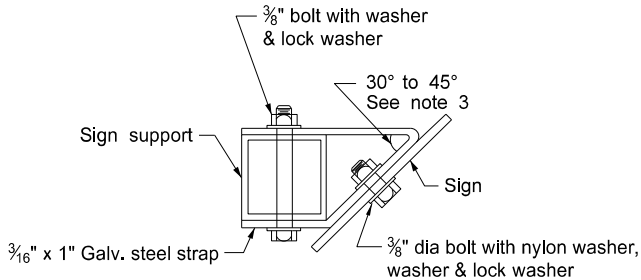


Top View

STRINGER MOUNTING
(WITH STRINGER IN FRONT OF POST)

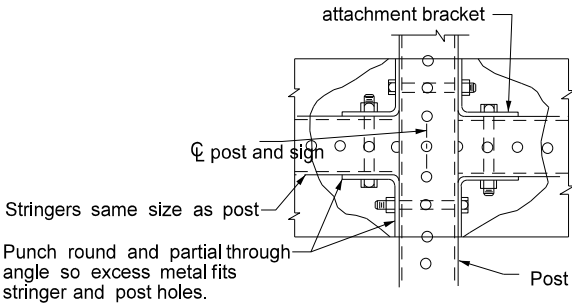


Side View



Top View

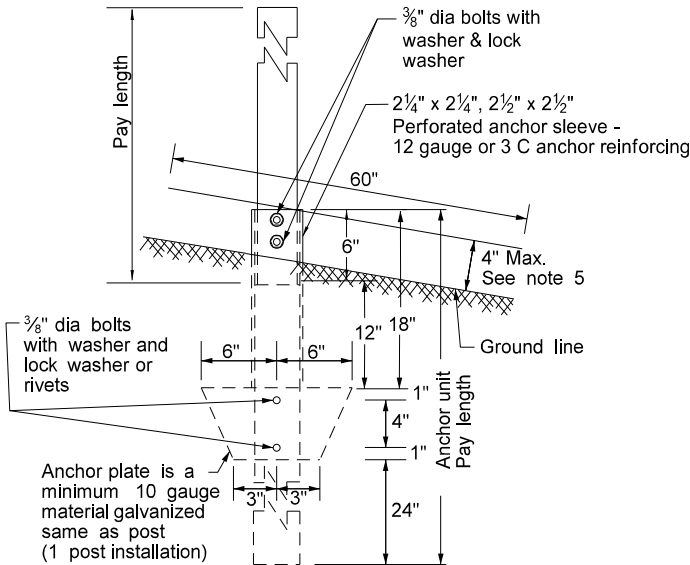
STRAP DETAIL



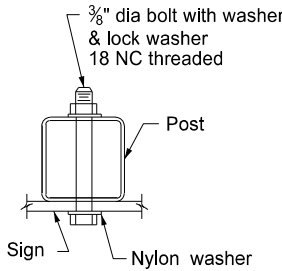
STREET NAME SIGNS AND ONE WAY SIGNS
SINGLE POST ASSEMBLY
ONE STRINGER OR BACK TO BACK MOUNTING

Note:

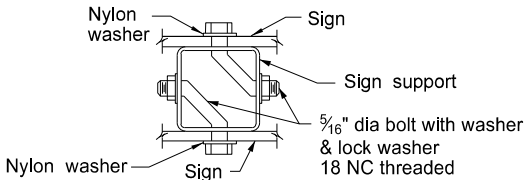
1. Horizontal stringers - Use perforated tubes or 1 3/4" x 3/16" thick, 1.08 lbs./ft aluminum or 3.16 lbs./ft steel z bar stringers.
2. Use minimum outside diameter 1 5/16" ± 1/16" and 10 gauge thick metal washers on sign face.
3. Place No Parking signs with directional arrows at a 30 to 45 degree angle with the line of traffic flow. Turning the support to the correct angle for No Parking signs requiring the above angles is allowed. If the No Parking sign is placed with another sign that requires placement at a 90 degree angle with the line of traffic flow, use the detailed angle strap to mount the No Parking sign. Use flat washers and lock washers with all nylon washers.
4. Punching the sign backing and placing the bolt through the sign, the stringer and the post is allowed in lieu of using the bent bolt to attach the post to the stringer.
5. 4" vertical clearance of anchor or breakaway base. The 4" x 60" measurement is above and below post location and also back and ahead of post.



ANCHOR UNIT AND POST ASSEMBLY

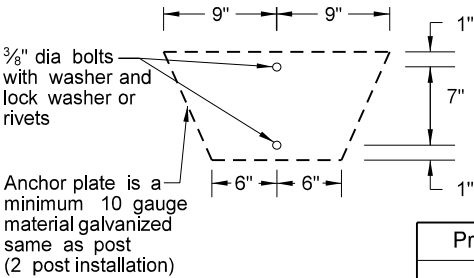


BOLT MOUNTING



Top View

BACK TO BACK MOUNTING



Properties of Telescoping Perforated Tubes						
Tube Size In.	Wall Thickness In.	U.S. Standard Gauge	Weight Per Foot Lbs.	Moment of Inertia In. ⁴	Cross Sect. area In. ²	Section Modulus In. ³
1 1/2 x 1 1/2	0.105	12	1.702	0.129	0.380	0.172
2 x 2	0.105	12	2.416	0.372	0.590	0.372
2 1/4 x 2 1/4	0.105	12	2.773	0.561	0.695	0.499
2 3/16 x 2 3/16	0.135	10	3.432	0.605	0.841	0.590
2 1/2 x 2 1/2	0.105	12	3.141	0.804	0.803	0.643
2 1/2 x 2 1/2	0.135	10	4.006	0.979	1.010	0.783

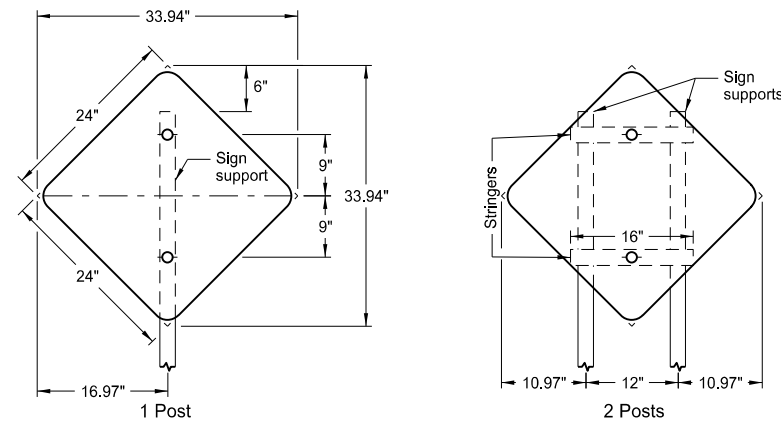
The 2 3/16" size 10 gauge is shown as 2.19" size on the plans.
The 2 1/2" size is shown as 2.51" size on the plans.

Number of Posts	Telescoping Perforated Tube						
	Post Size In.	Wall Thickness Gauge	Sleeve Size In.	Wall Thickness Gauge	Slip Base	Anchor Size Without Slip Base In.	Anchor Wall Thickness Gauge
1	2	12			No	2 1/4	12
1	2 1/4	12			No	2 1/2	12
1	2 1/2	12			(B)	3(C)	7
1	2 1/2	10			Yes		7
1	2 1/4	12	2 1/2(D)	12	Yes		7
1	2 1/2	12	2 1/4	12	Yes		7
2	2 1/2	10			Yes		7
2	2 1/4	12	2 1/2(D)	12	Yes		7
2	2 1/2	12	2 1/4	12	Yes		7
3 & 4	2 1/2	12			Yes		7
3 & 4	2 1/2	10			Yes		7
3 & 4	2 1/2	12	2 1/4	12	Yes		7
3 & 4	2 1/4	12	2 1/2(D)	12	Yes		7
3 & 4	2 1/2	10	2 3/16	10	Yes		7

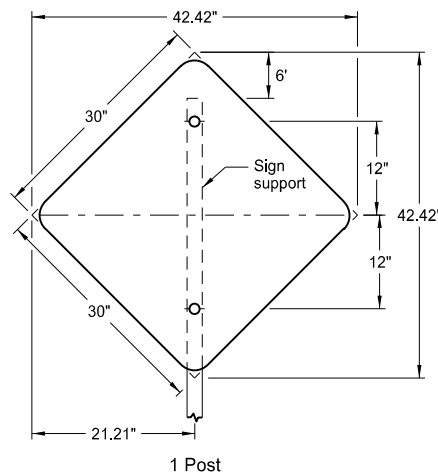
(B) - When placing 2 1/2", 12 gauge posts in standard soils without breakaway bases, provide a shim as specified by the manufacturer. Provide breakaway base when placing the support in weak soils. Engineer will determine if soils are weak. Weak soils are classified as boggy, wet, or loose soil areas.
(C) - 3" anchor unit
(D) - 2 1/2" x 12 ga. x 18" minimum length external sleeve required.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION		This document was originally issued and sealed by Roger Weigel, Registration Number PE- 2930 , on 8-30-2018 and the original document is stored at the North Dakota Department of Transportation
8-6-09		
REVISIONS		
DATE	CHANGE	
7-8-14 8-30-18	Revised Note 3. Updated notes to active voice.	

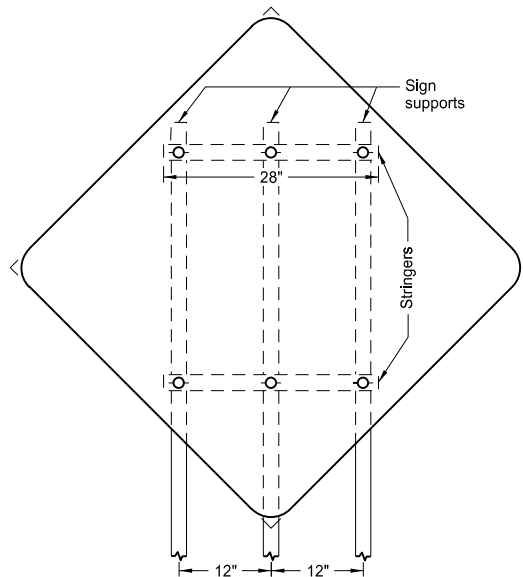
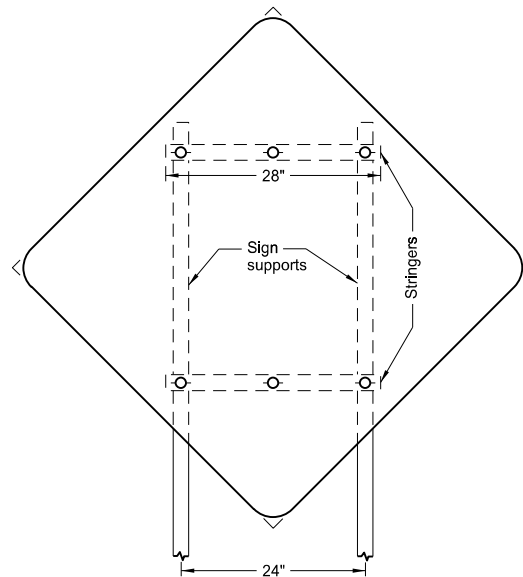
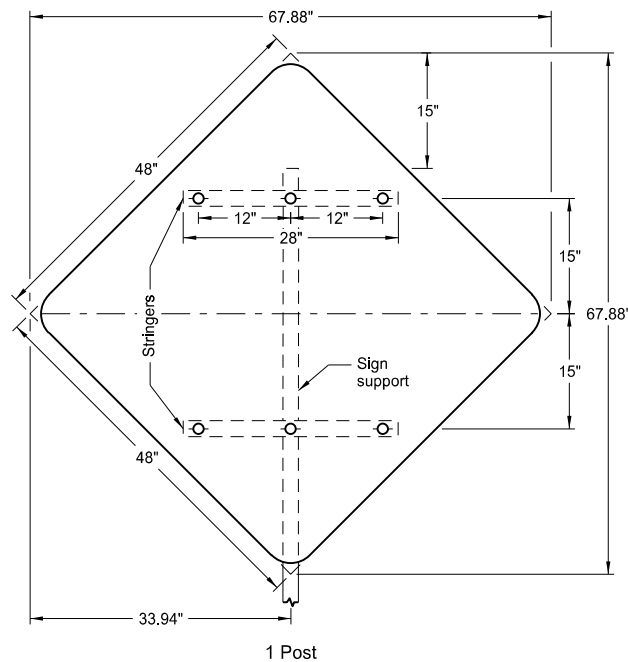
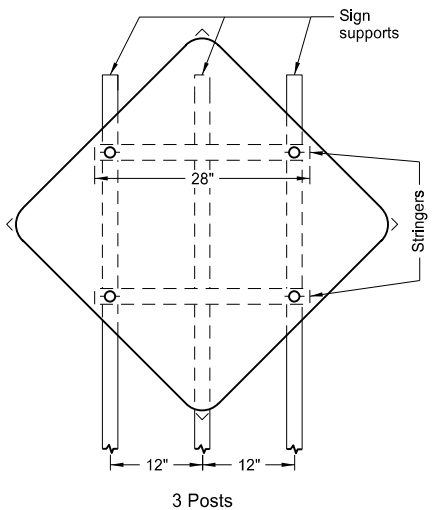
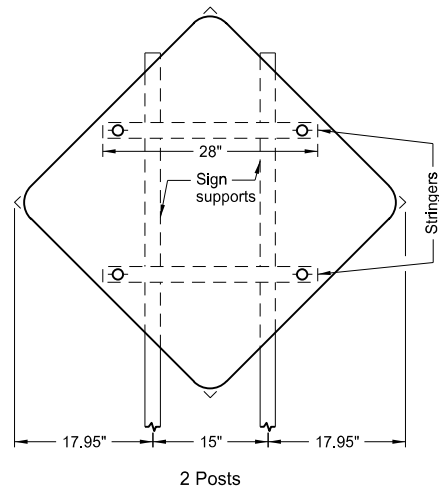
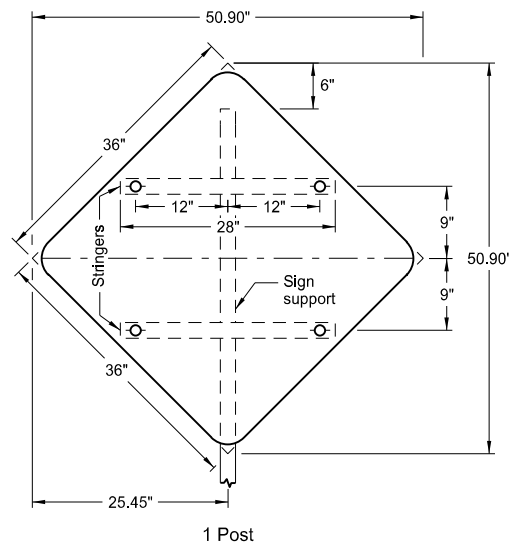
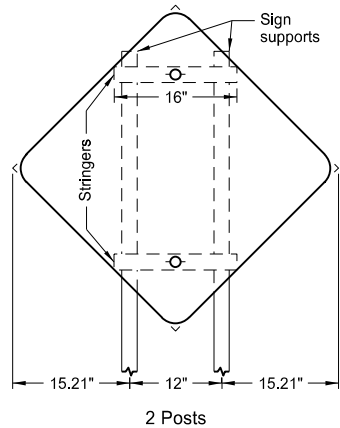
SIGN PUNCHING, STRINGER AND SUPPORT LOCATION
DETAILS REGULATORY, WARNING AND GUIDE SIGNS



Assembly No. 18



Assembly No. 19



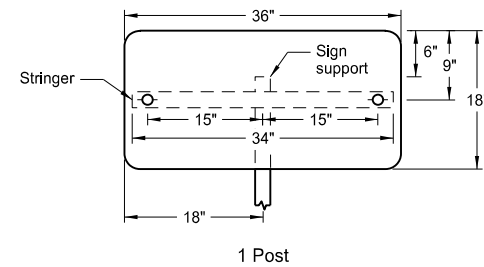
- Notes:
1. Use 0.100 inch minimum thickness sign backing material.
 2. Use 1½" x 1½" perforated square tube stringers.
 3. Punch holes round for ⅜" bolt.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-1-10	
REVISIONS	
DATE	CHANGE
8-30-18	Updated notes to active voice.

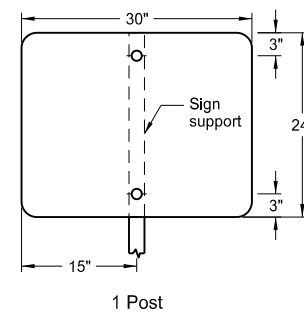
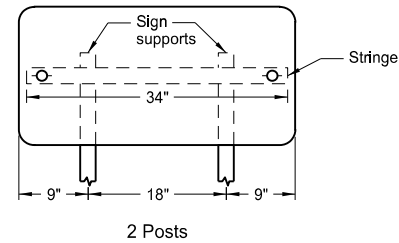
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SIGN PUNCHING, STRINGER AND SUPPORT LOCATION
DETAILS REGULATORY, WARNING AND GUIDE SIGNS

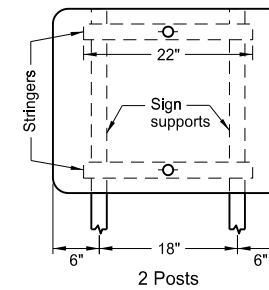
D-754-32



Assembly No. 31

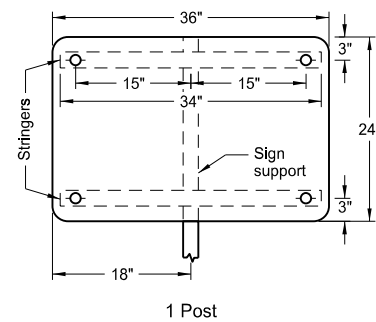


Assembly No. 32

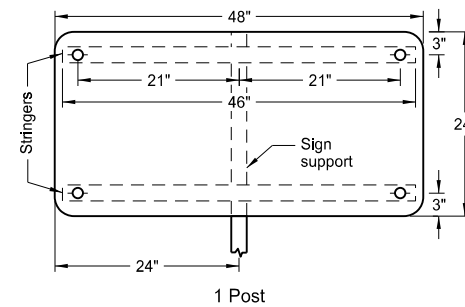
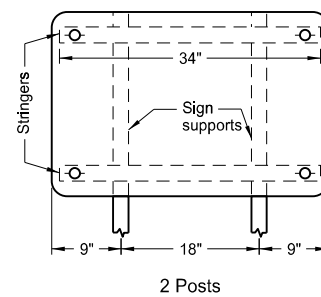


Notes:

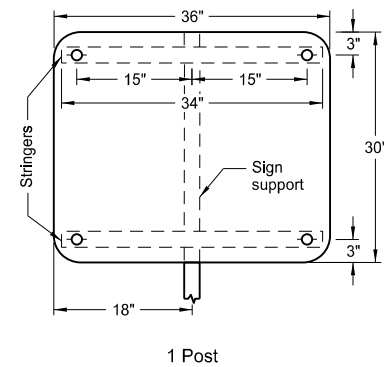
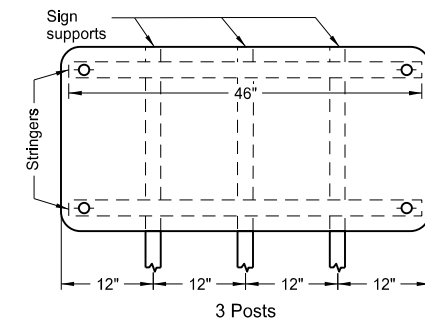
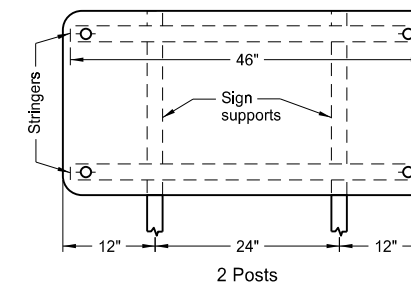
1. Use 0.100 inch minimum thickness sign backing material.
2. Use 1½" x 1½" perforated square tube stringers.
3. Punch holes round for ⅜" bolt.



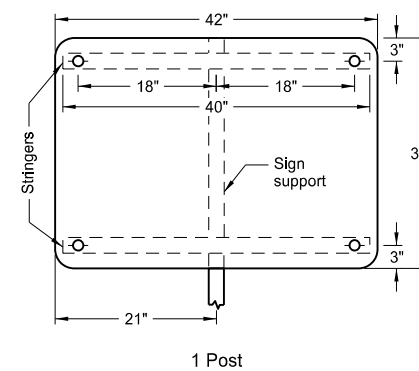
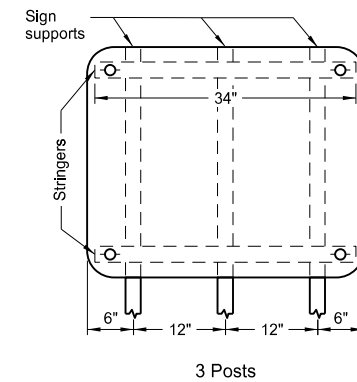
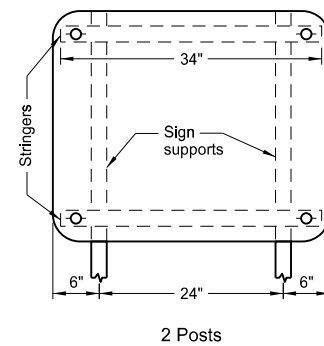
Assembly No. 33



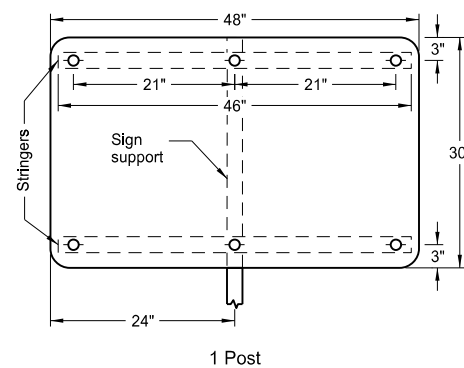
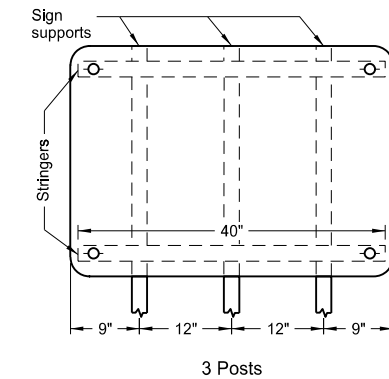
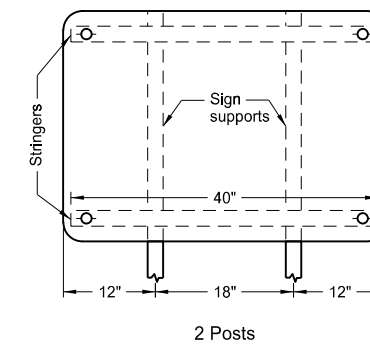
Assembly No. 34



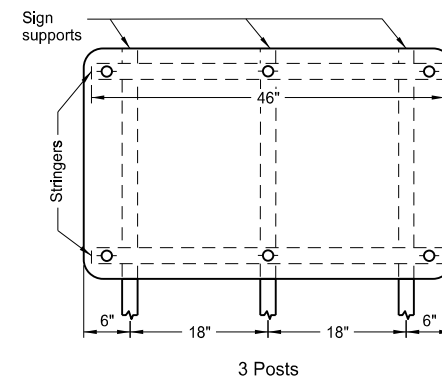
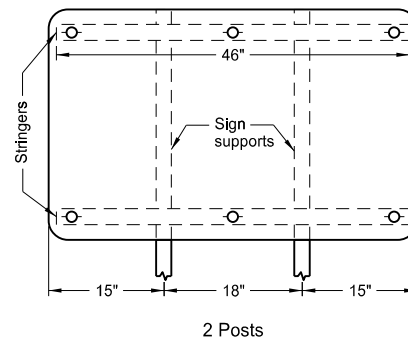
Assembly No. 35



Assembly No. 36



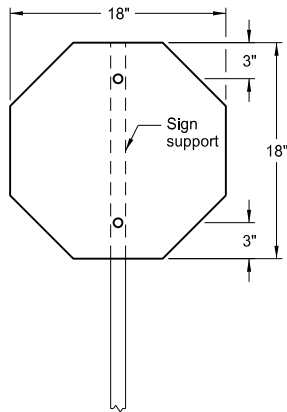
Assembly No. 37



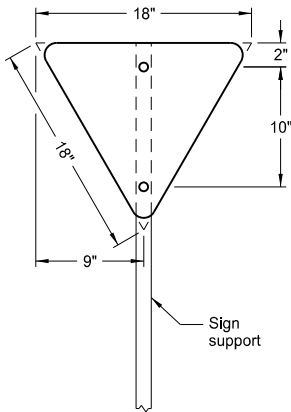
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-1-10	
REVISIONS	
DATE	CHANGE
8-30-18	Updated notes to active voice.

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Registration Number
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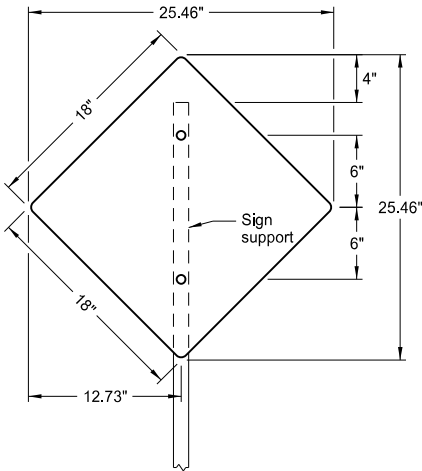
PUNCHING, STRINGER, AND SUPPORT LOCATION DETAILS
FOR REGULATORY, WARNING AND GUIDE BIKE ROUTE SIGNS



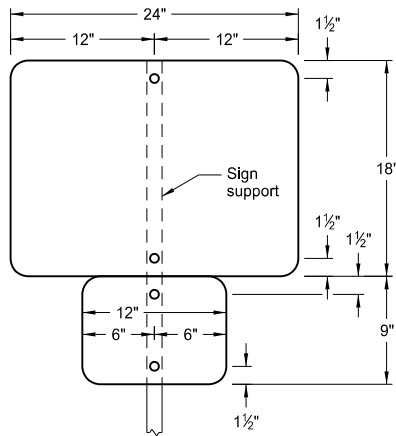
1 Post
Assembly No. 100



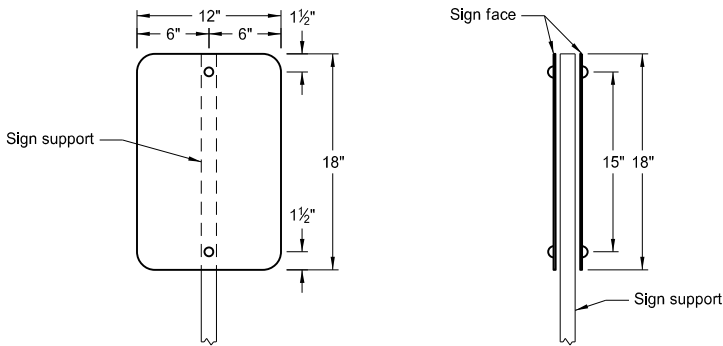
1 Post
Assembly No. 101



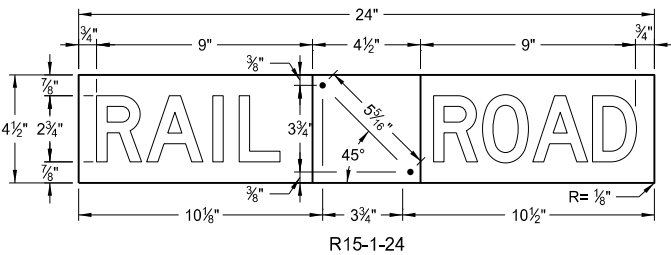
1 Post
Assembly No. 102



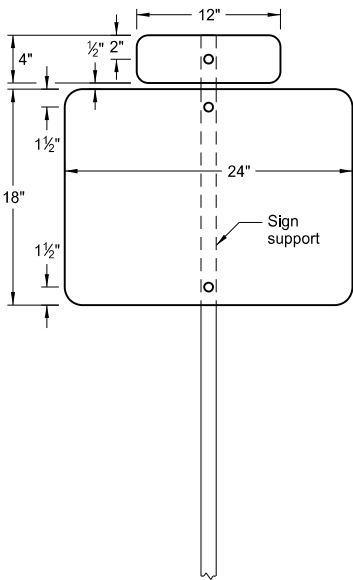
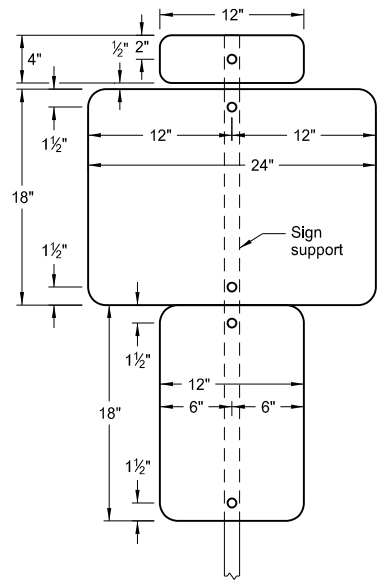
1 Post
Assembly No. 103



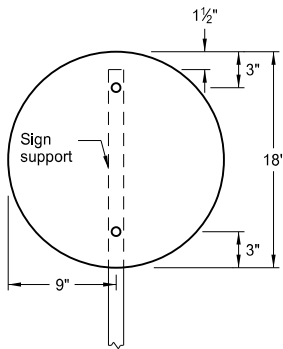
1 Post
back to back
Assembly No. 104



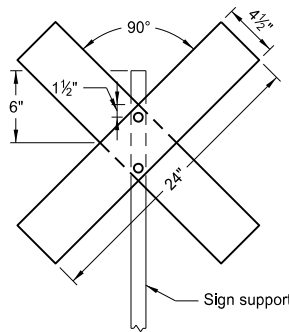
R15-1-24



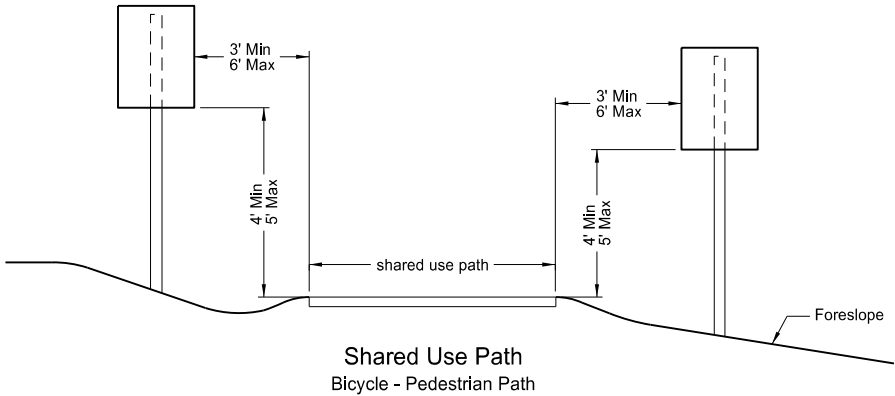
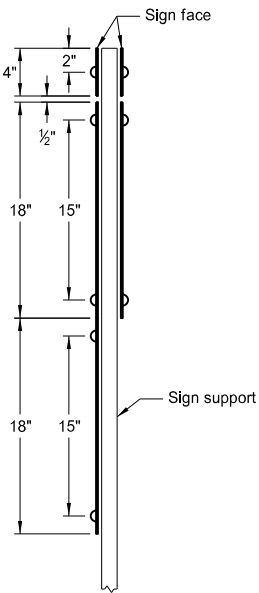
1 Post
back to back
Assembly No. 105



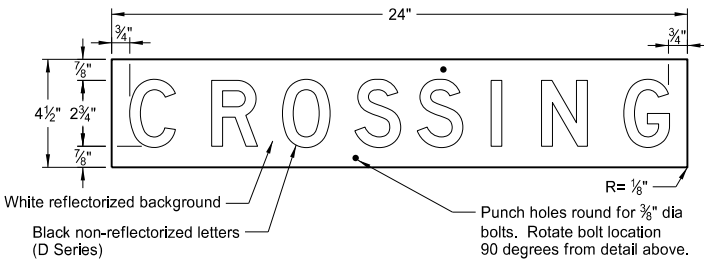
1 Post
Assembly No. 106



1 Post
Assembly No. 107



Shared Use Path
Bicycle - Pedestrian Path



R15-1-24

Railroad Crossing Sign Details

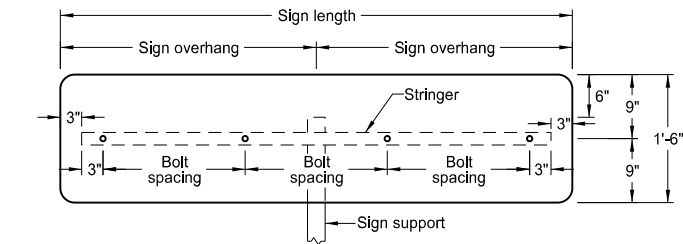
- Notes:
1. Use 0.100 inch minimum thickness sign backing material.
 2. Punch holes round for 3/8" bolt.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-22-12	
REVISIONS	
DATE	CHANGE
9-18-15 8-30-18	Revised Title Name. Updated notes to active voice.

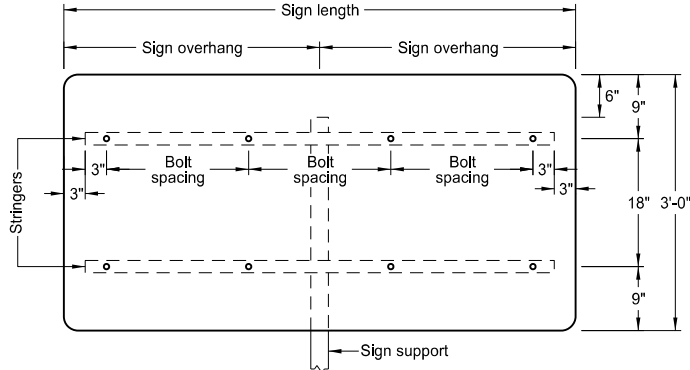
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SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS
FOR VARIABLE LENGTH SIGNS

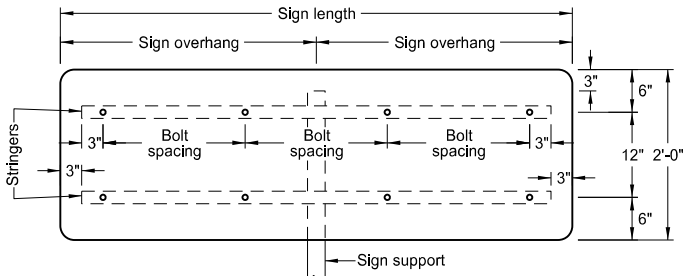
D-754-47



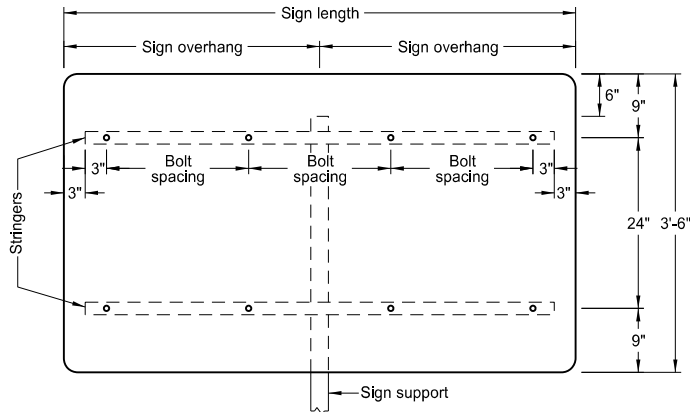
VARIES X 1'-6"



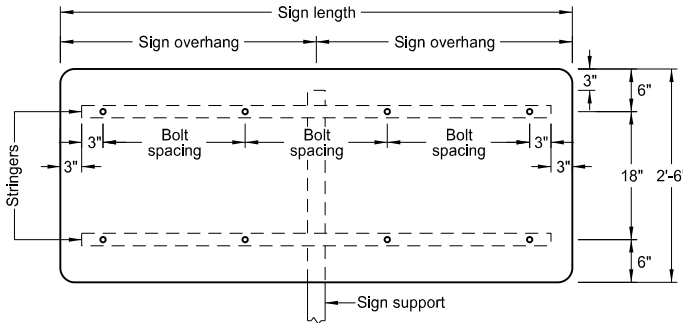
VARIES X 3'-0"



VARIES X 2'-0"



VARIES X 3'-6"



VARIES X 2'-6"

1 POST		
Sign Length	Sign Overhang	Bolt Spacing
4'-0"	2'-0"	18"
4'-6"	2'-3"	21"
5'-0"	2'-6"	24"
5'-6"	2'-9"	18"
6'-0"	3'-0"	20"
6'-6"	3'-3"	22"
7'-0"	3'-6"	24"
7'-6"	3'-9"	2-20" & 2-19"
8'-0"	4'-0"	21"
8'-6"	4'-3"	2-22" & 2-23"
9'-0"	4'-6"	24"
9'-6"	4'-9"	4-20" & 1-22"
10'-0"	5'-0"	2-21" & 3-22"
10'-6"	5'-3"	4-23" & 1-22"
11'-0"	5'-6"	24"
11'-6"	5'-9"	21"
12'-0"	6'-0"	22"

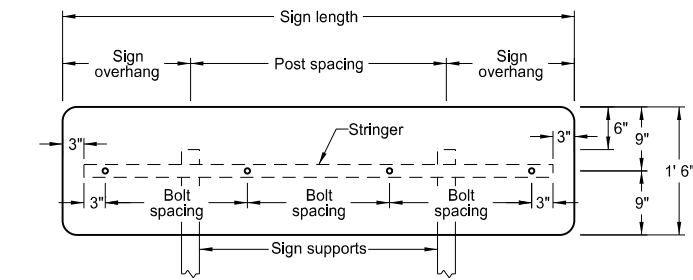
- Notes:
1. Use 0.100 inch minimum thickness sign backing material.
 2. Use 1½" x 1½" perforated square tube stringers.
 3. Punch holes round for ⅜" bolt.
 4. Attach single stringer to single post signs with special stringer angle, shown on "Mounting Details Perforated Tube" standard drawing.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-25-12	
REVISIONS	
DATE	CHANGE
8-30-18	Updated notes to active voice.

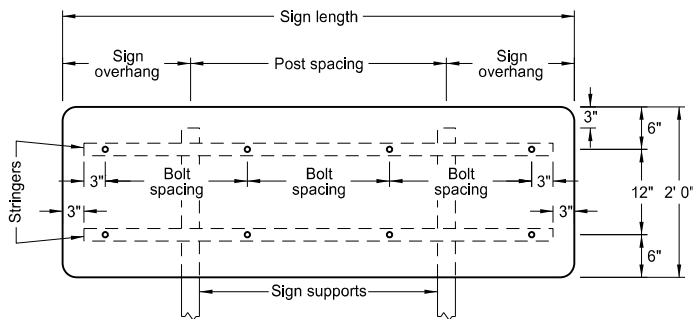
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SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS
FOR VARIABLE LENGTH SIGNS

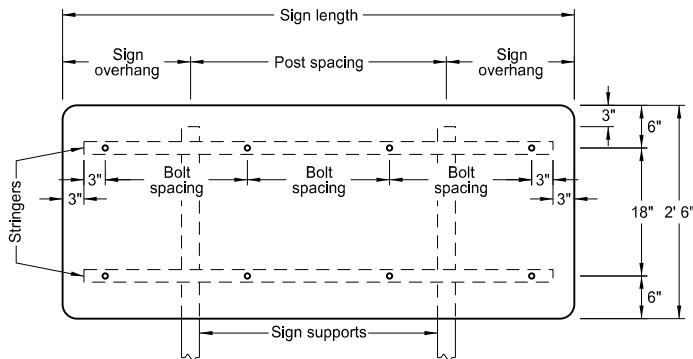
D-754-48



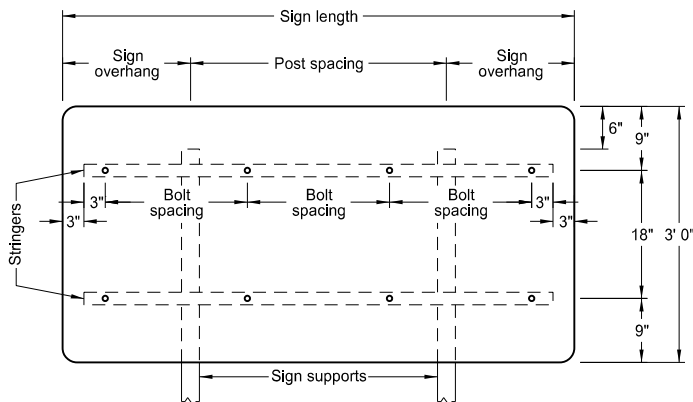
VARIES X 1'-6"



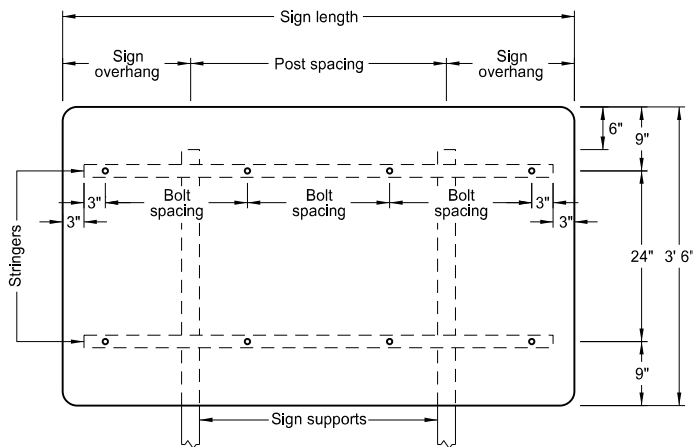
VARIES X 2'-0"



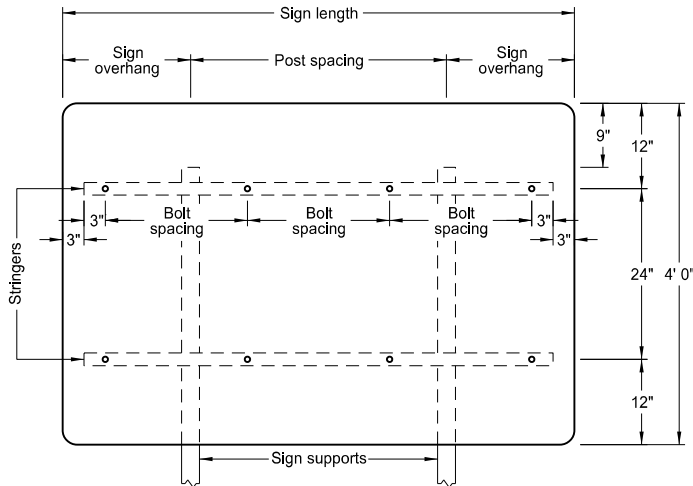
VARIES X 2'-6"



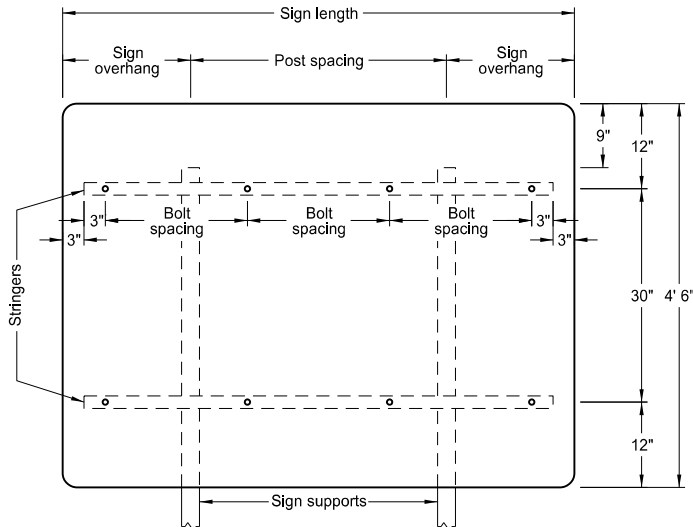
VARIES X 3'-0"



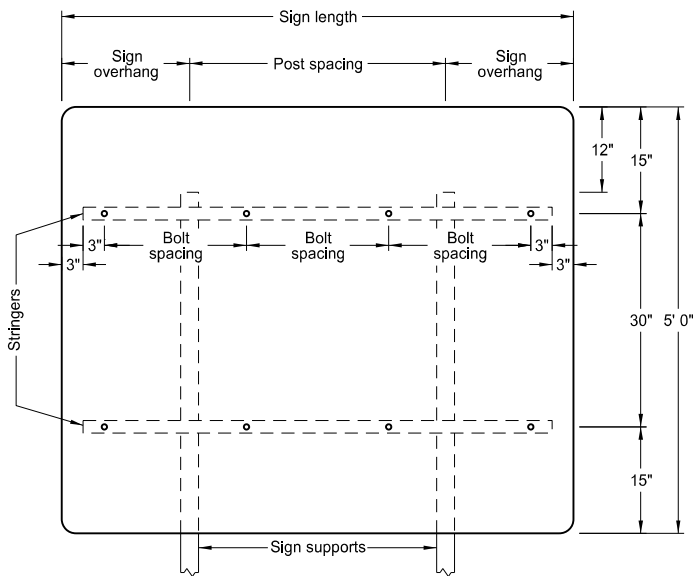
VARIES X 3'-6"



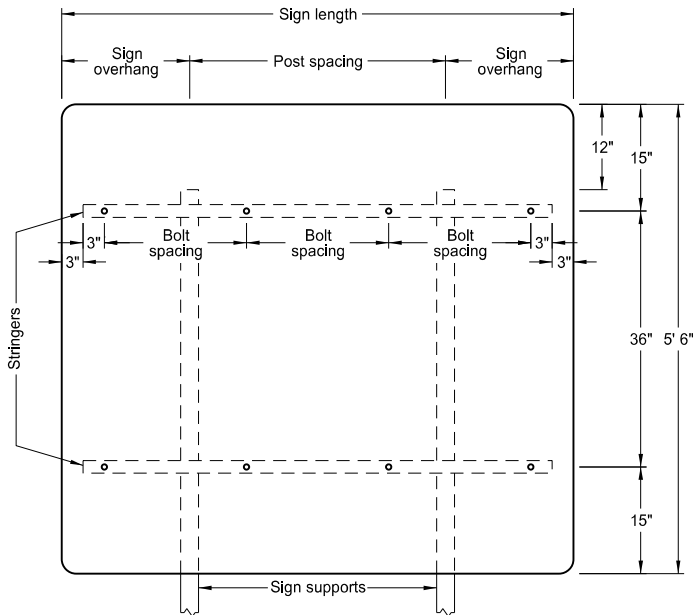
VARIES X 4'-0"



VARIES X 4'-6"



VARIES X 5'-0"



VARIES X 5'-6"

2 POSTS			
Sign Length	Sign Overhang	Post Spacing	Bolt Spacing
4'-0"	1'-0"	2'-0"	18"
4'-6"	1'-3"	2'-0"	21"
5'-0"	1'-0"	3'-0"	24"
5'-6"	1'-3"	3'-0"	18"
6'-0"	1'-6"	3'-0"	20"
6'-6"	1'-3"	4'-0"	22"
7'-0"	1'-6"	4'-0"	24"
7'-6"	1'-9"	4'-0"	2-20" & 2-19"
8'-0"	2'-0"	4'-0"	21"
8'-6"	1'-9"	5'-0"	2-22" & 2-23"
9'-0"	2'-0"	5'-0"	24"
9'-6"	1'-9"	6'-0"	4-20" & 1-22"
10'-0"	2'-0"	6'-0"	2-21" & 3-22"
10'-6"	2'-3"	6'-0"	4-23" & 1-22"
11'-0"	2'-6"	6'-0"	24"
11'-6"	2'-9"	6'-0"	21"
12'-0"	2'-0"	8'-0"	22"
12'-6"	2'-3"	8'-0"	23"
13'-0"	2'-6"	8'-0"	24"
13'-6"	2'-9"	8'-0"	3-22" & 4-21"
14'-0"	3'-0"	8'-0"	2-23" & 5-22"
14'-6"	3'-3"	8'-0"	6-23" & 1-24"
15'-0"	3'-6"	8'-0"	24"
15'-6"	2'-9"	10'-0"	6-22" & 2-21"
16'-0"	3'-0"	10'-0"	4-23" & 4-22"
16'-6"	3'-3"	10'-0"	6-23" & 2-24"
17'-0"	3'-6"	10'-0"	24"
17'-6"	3'-9"	10'-0"	22"
18'-0"	3'-0"	12'-0"	6-23" & 3-22"
18'-6"	3'-3"	12'-0"	6-23" & 3-24"
19'-0"	3'-6"	12'-0"	24"
19'-6"	3'-9"	12'-0"	8-22" & 2-23"
20'-0"	4'-0"	12'-0"	8-23" & 2-22"

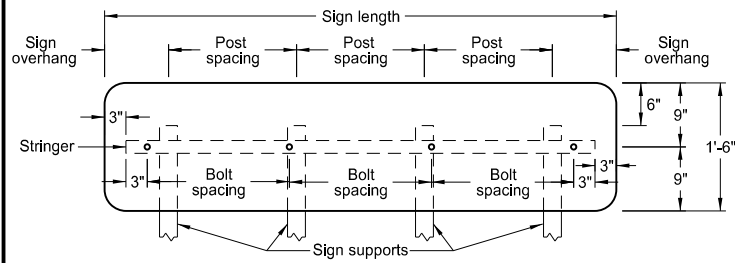
- Notes:
- Use 0.100 inch minimum thickness sign backing material.
 - Use 1½" x 1½" perforated square tube stringers.
 - Punch holes round for ⅜" bolt.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-25-12	
REVISIONS	
DATE	CHANGE
8-30-18	Updated notes to active voice.

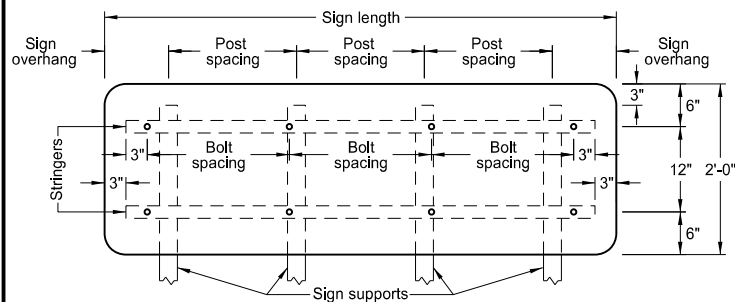
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SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS
FOR VARIABLE LENGTH SIGNS

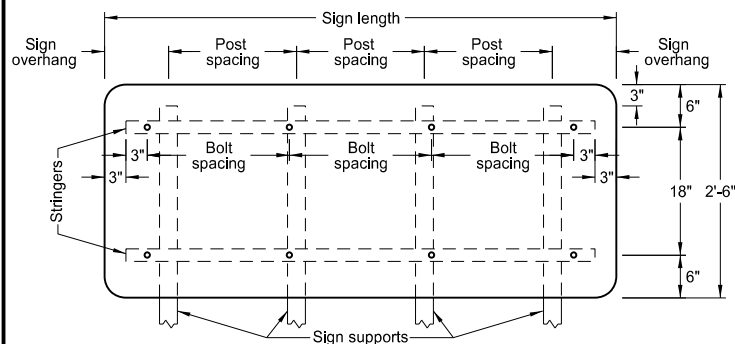
D-754-50



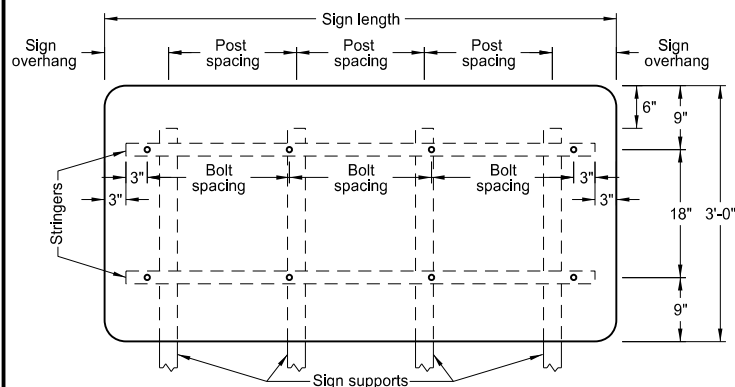
VARIES X 1'-6"



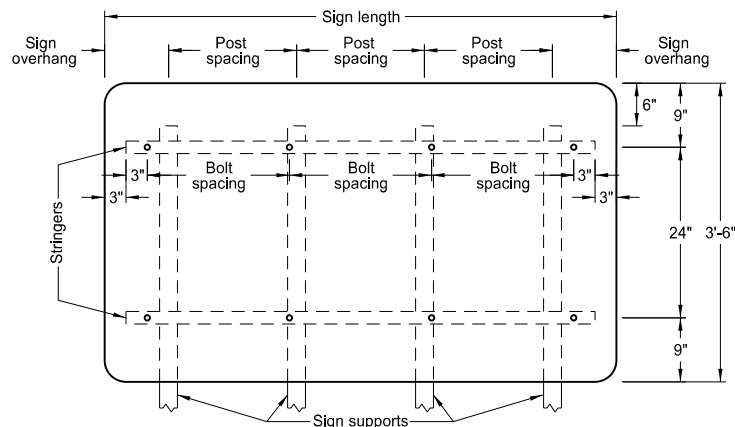
VARIES X 2'-0"



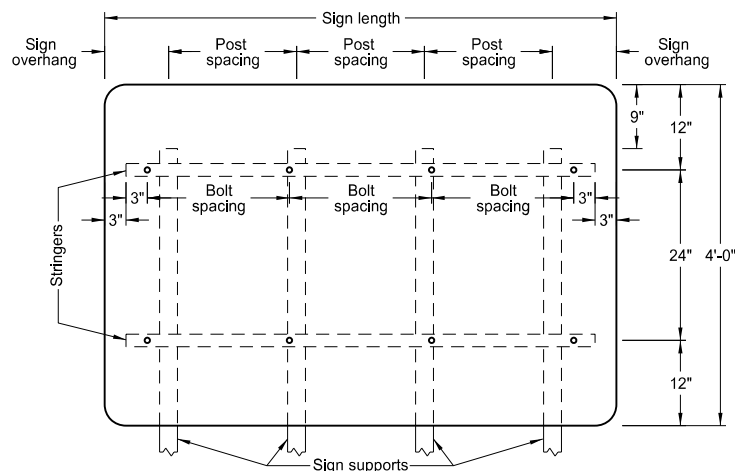
VARIES X 2'-6"



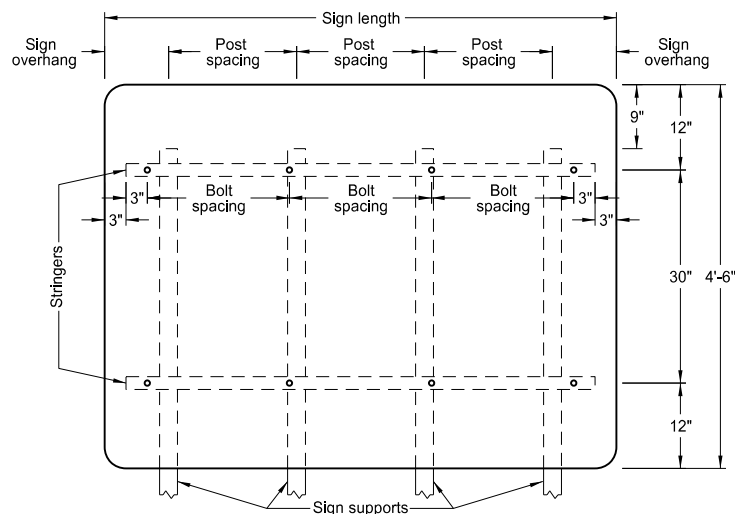
VARIES X 3'-0"



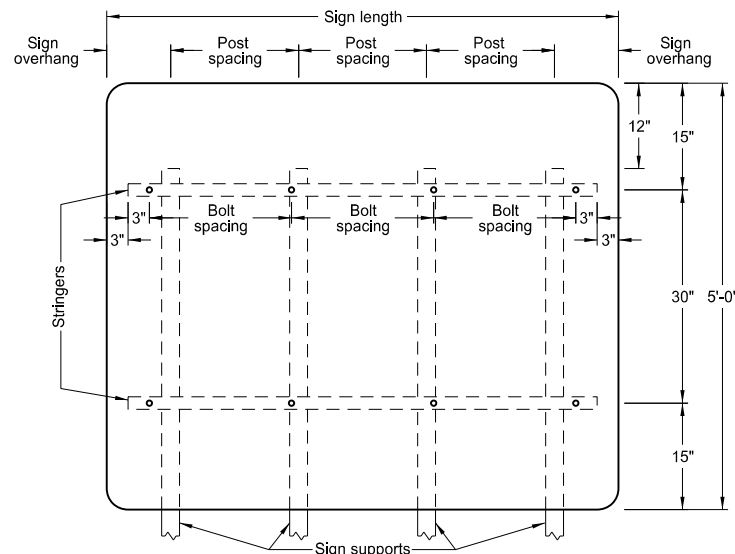
VARIES X 3'-6"



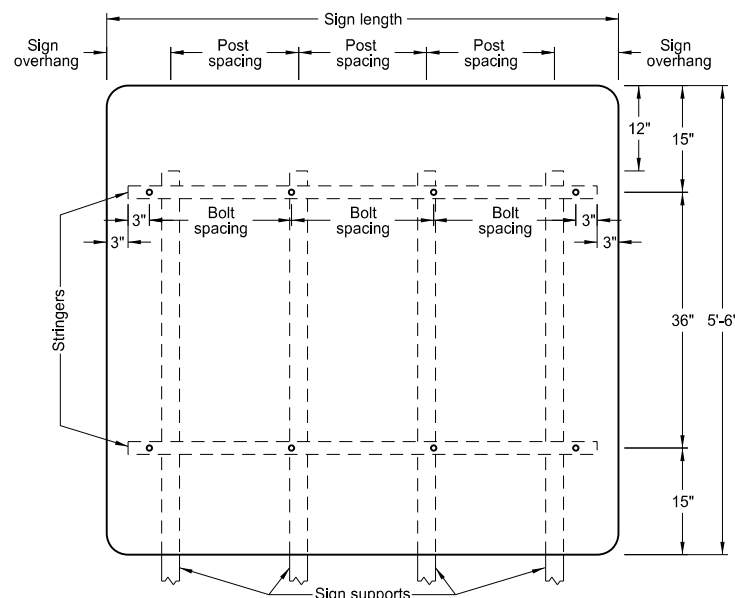
VARIES X 4'-0"



VARIES X 4'-6"



VARIES X 5'-0"



VARIES X 5'-6"

4 POSTS			
Sign Length	Sign Overhang	Post Spacing	Bolt Spacing
8'-6"	0'-3"	2'-8"	2-22" & 2-23"
9'-0"	0'-6"	2'-8"	24"
9'-6"	0'-9"	2'-8"	4-20" & 1-22"
10'-0"	1'-0"	2'-8"	2-21" & 3-22"
10'-6"	1'-3"	2'-8"	4-23" & 1-22"
11'-0"	1'-0"	3'-0"	24"
11'-6"	0'-6"	3'-6"	21"
12'-0"	0'-6"	3'-8"	22"
12'-6"	0'-6"	3'-10"	23"
13'-0"	0'-6"	4'-0"	24"
13'-6"	1'-3"	3'-8"	3-22" & 4-21"
14'-0"	1'-6"	3'-8"	2-23" & 5-22"
14'-6"	1'-3"	4'-0"	6-23" & 1-24"
15'-0"	1'-6"	4'-0"	24"
15'-6"	1'-0"	4'-6"	6-22" & 2-21"
16'-0"	1'-0"	4'-8"	4-23" & 4-22"
16'-6"	1'-0"	4'-10"	6-23" & 2-24"
17'-0"	1'-0"	5'-0"	24"
17'-6"	0'-6"	5'-6"	22"
18'-0"	2'-0"	4'-8"	6-23" & 3-22"
18'-6"	1'-9"	5'-0"	6-23" & 3-24"
19'-0"	0'-6"	6'-0"	24"
19'-6"	3'-0"	4'-6"	8-22" & 2-23"
20'-0"	3'-0"	4'-8"	8-23" & 2-22"

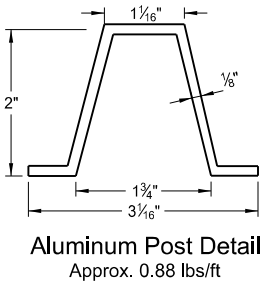
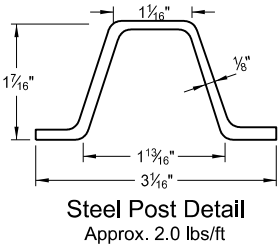
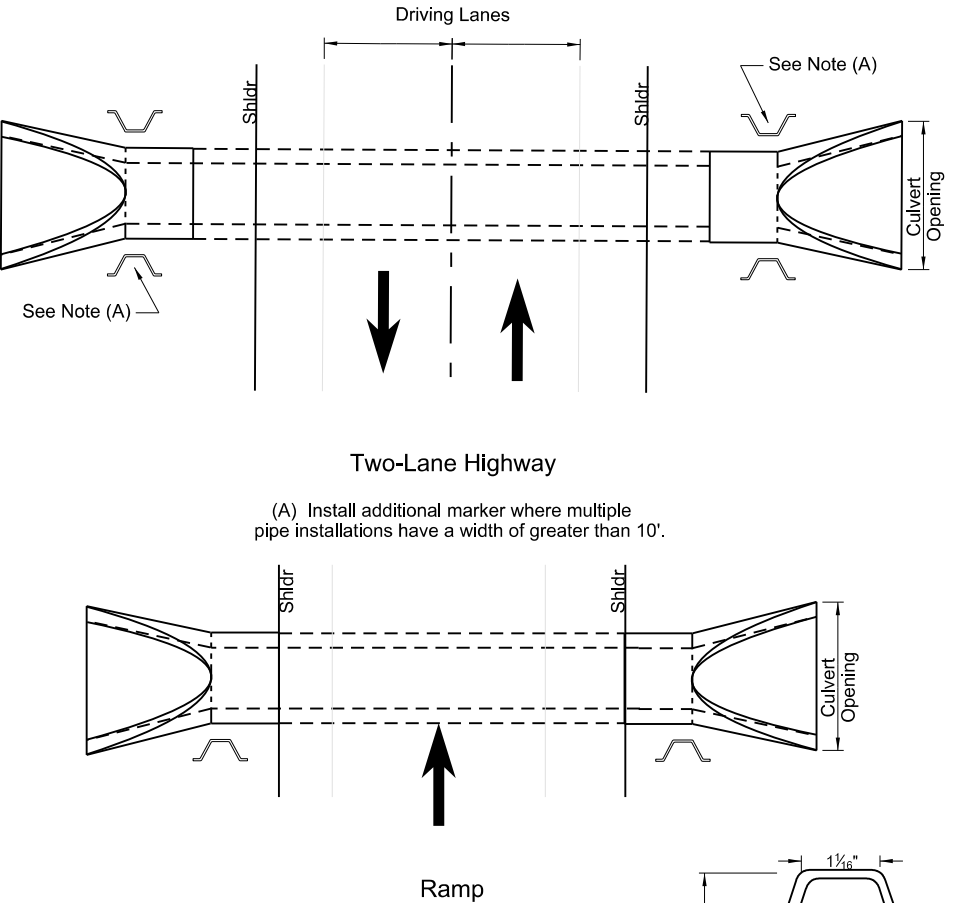
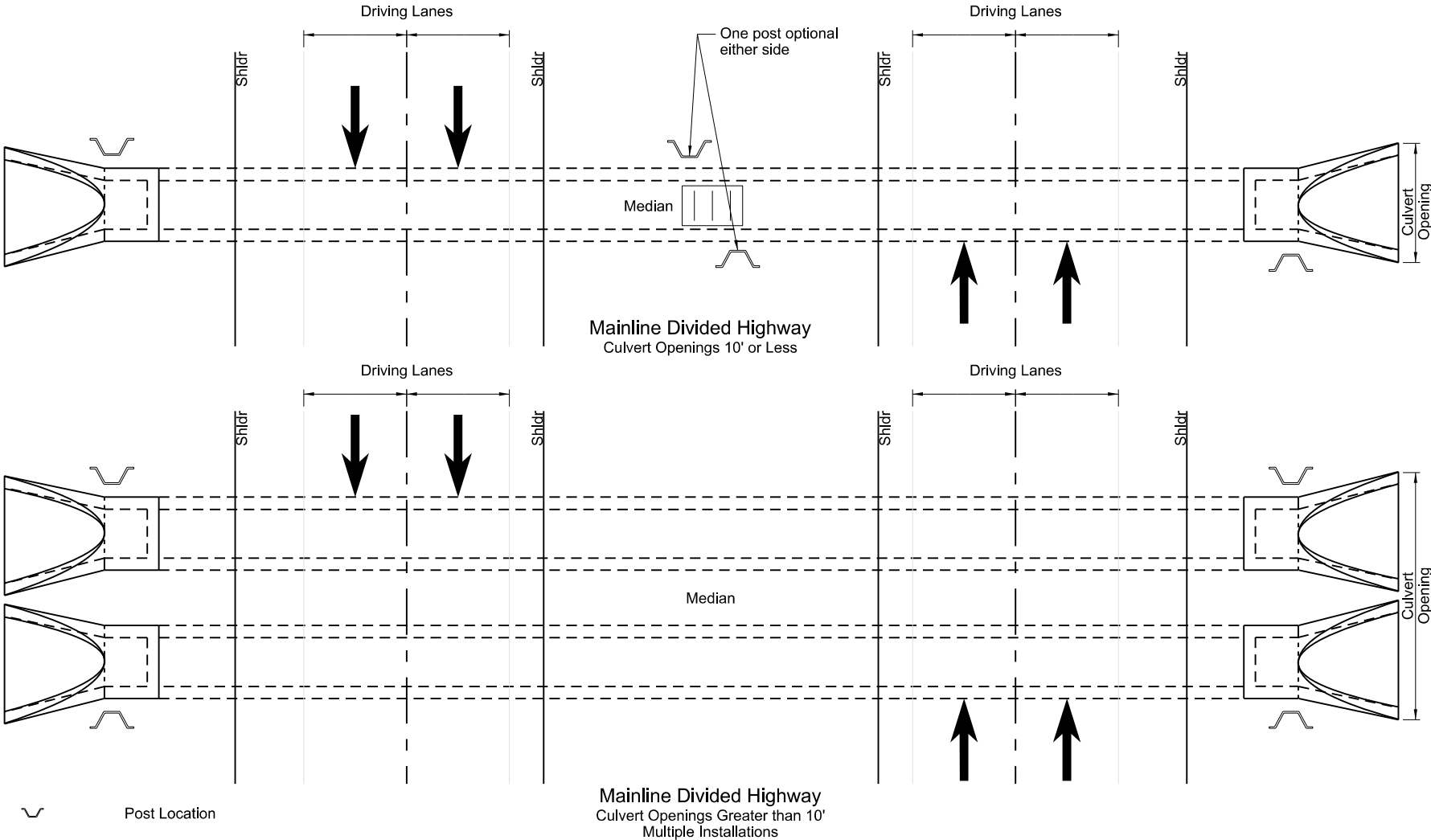
- Notes:
1. Use 0.100 inch minimum thickness sign backing material.
 2. Use 1½" x 1½" perforated square tube stringers.
 3. Punch holes round for ⅜" bolt.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-25-12	
REVISIONS	
DATE	CHANGE
8-30-18	Updated notes to active voice.

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on 8-30-2018 and the original document is stored at the
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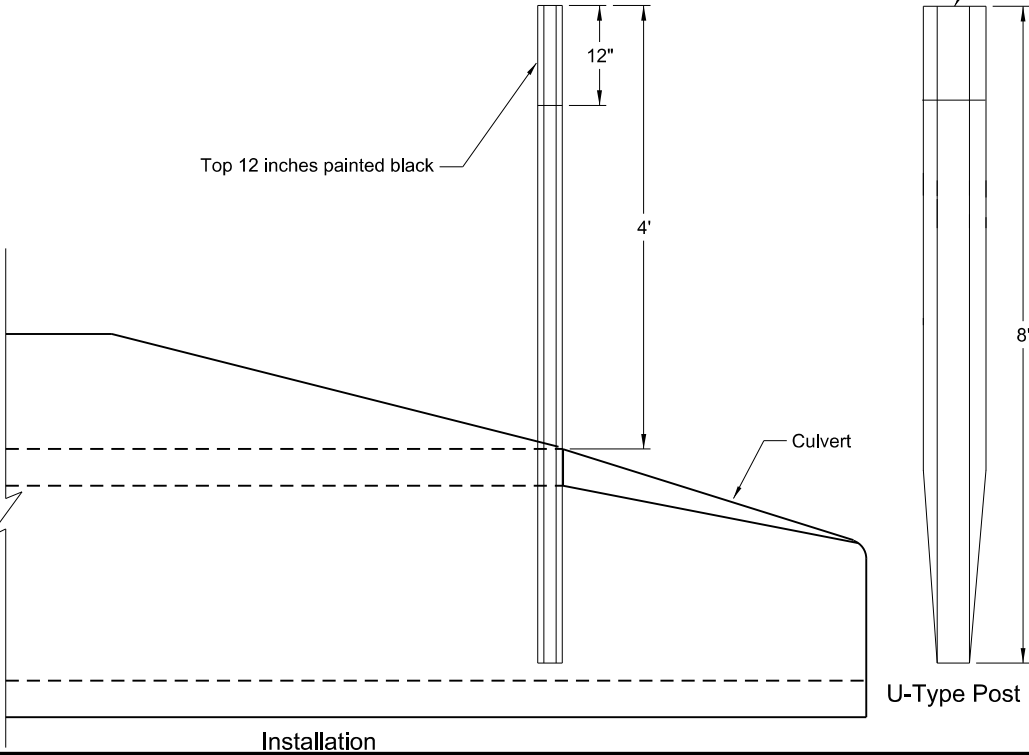
OBJECT MARKERS - CULVERTS

D-754-83



Notes:

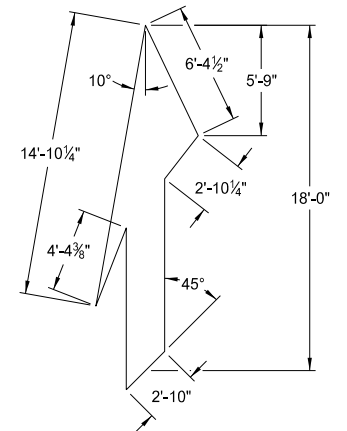
Mark each end of culverts crossing the roadway within the right-of-way with a post. Install posts in front of culvert in direction of travel along the side of culvert and one foot from culvert opening unless shown otherwise in plans.



NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-05-13	
REVISIONS	
DATE	CHANGE
7-7-14	Revised Notes
8-30-18	Updated notes to active voice.

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D-762-1

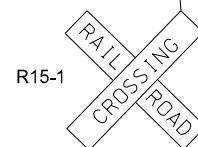


41 S. F.

[illegible]

46 S. F.

Advance Placement Distance for Railroad Warning Signs	
Posted or 85th Percentile Speed	Advance Distance
20 mph	min. 100 ft
25 mph	min. 100 ft
30 mph	min. 100 ft
35 mph	min. 100 ft
40 mph	125 ft
45 mph	175 ft
50 mph	250 ft
55 mph	325 ft
60 mph	400 ft
65 mph	475 ft
70 mph	550 ft



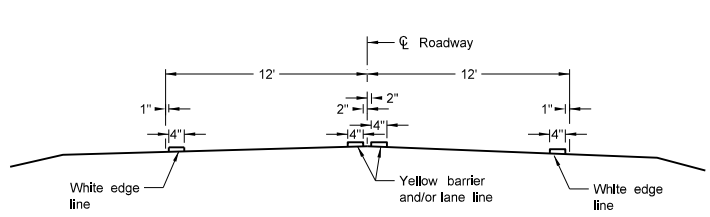
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-6-11	
REVISIONS	
DATE	CHANGE
10-17-17	Updated to active voice.

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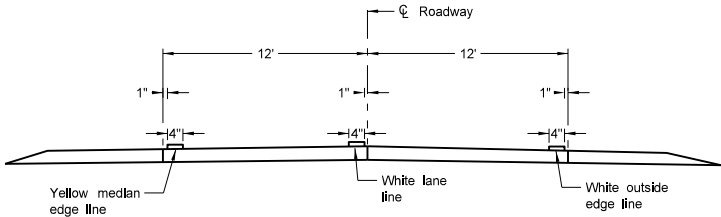
PAVEMENT MARKING

D-762-4

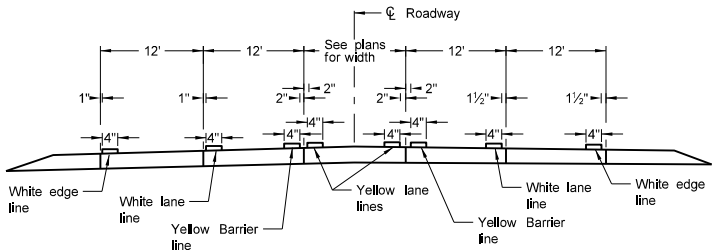
- NOTES:
1. Continue edge lines through private drives and field drives. Break edge lines for intersections.



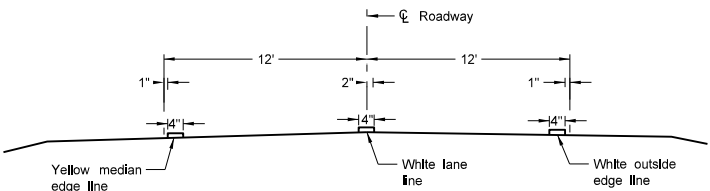
Two Lane Two Way
RURAL ROADWAY



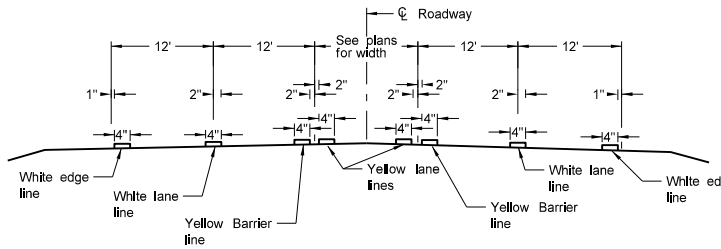
Two Lane Roadway
INTERSTATE HIGHWAY
Concrete Section



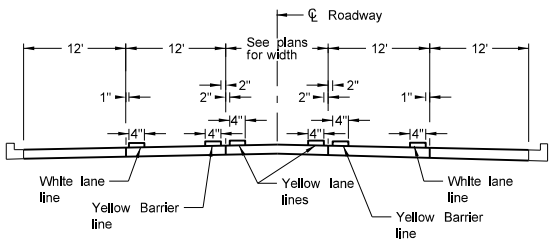
RURAL FIVE LANE ROADWAY
Concrete Section



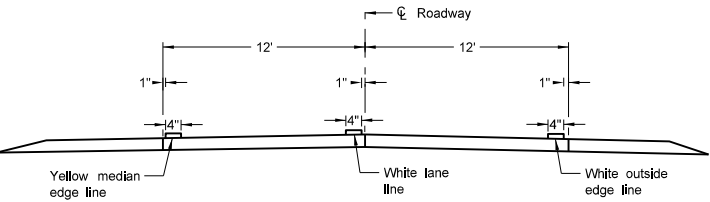
Two Lane Divided
Rural Roadway
PRIMARY HIGHWAY
Asphalt Section



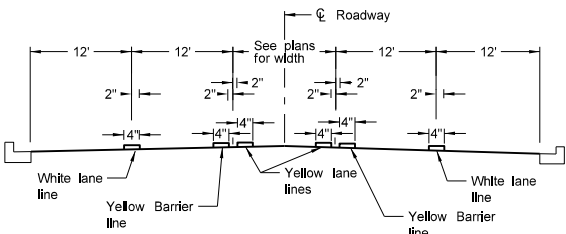
RURAL FIVE LANE ROADWAY
Asphalt Section



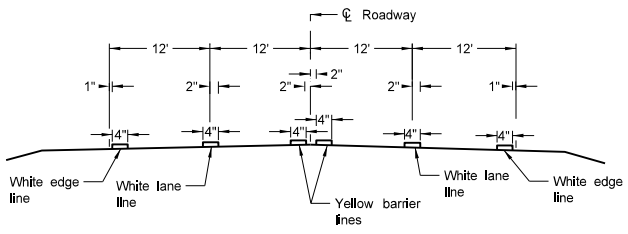
URBAN FIVE LANE SECTION
Concrete Section



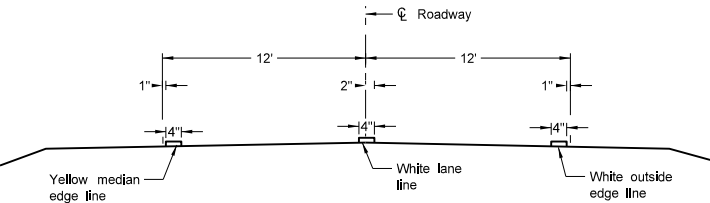
Two Lane Roadway
PRIMARY HIGHWAY
Concrete Section



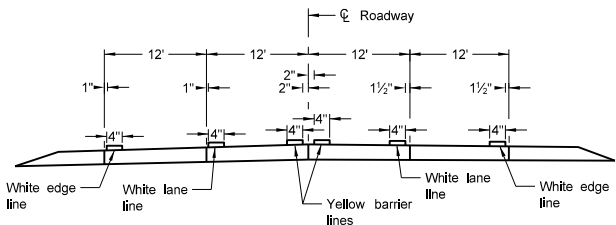
URBAN FIVE LANE SECTION
Asphalt Section



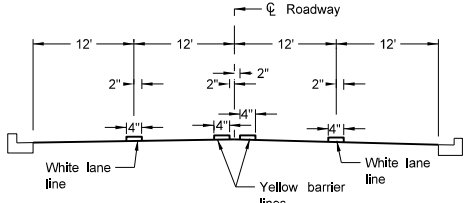
RURAL FOUR LANE ROADWAY
Asphalt Section



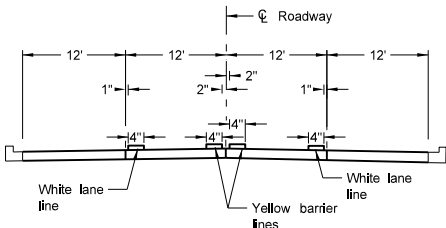
Two Lane Roadway
INTERSTATE HIGHWAY
Asphalt Section



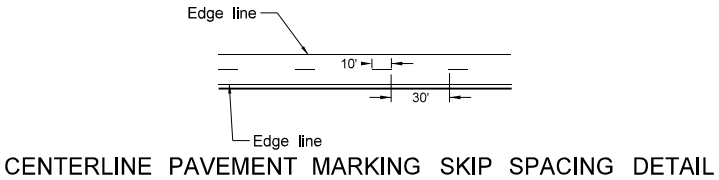
RURAL FOUR LANE ROADWAY
Concrete Section



URBAN FOUR LANE SECTION
Asphalt Section



URBAN FOUR LANE SECTION
Concrete Section



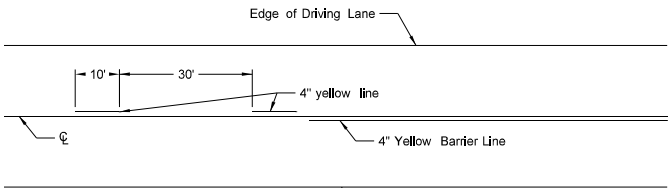
CENTERLINE PAVEMENT MARKING SKIP SPACING DETAIL

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-1-10	
REVISIONS	
DATE	CHANGE
10-17-17	Updated to active voice.

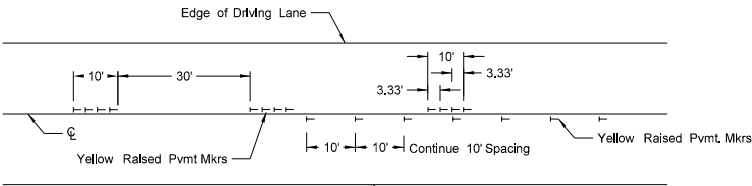
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SHORT-TERM PAVEMENT MARKING

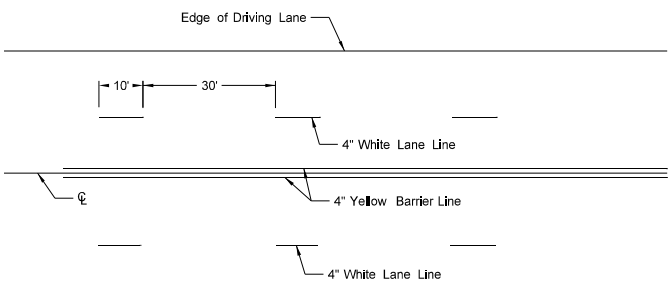
D-762-11



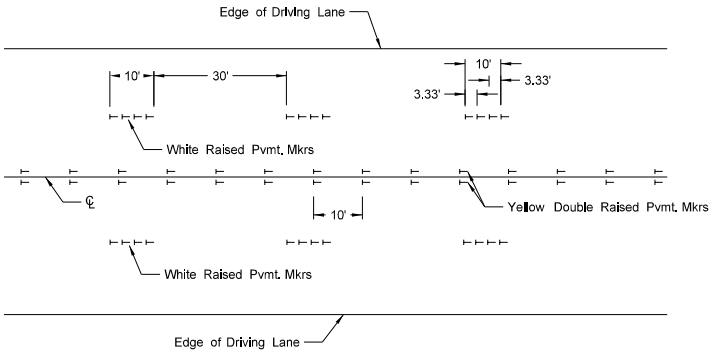
Painted or Tape Lines



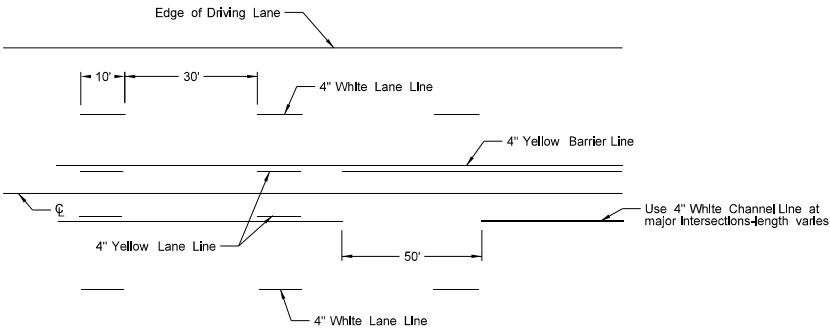
Raised Pavement Markers
TWO-LANE TWO-WAY ROADWAY



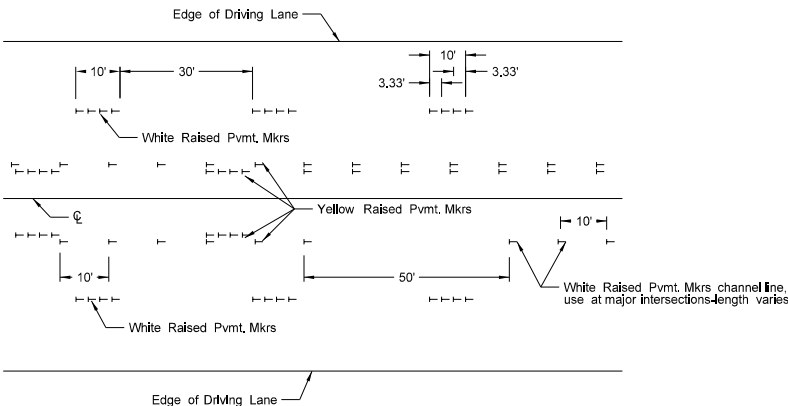
Painted or Tape Lines



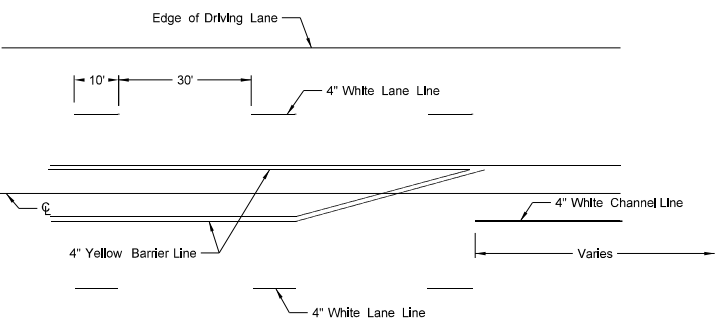
Raised Pavement Markers
FOUR LANE ROADWAY



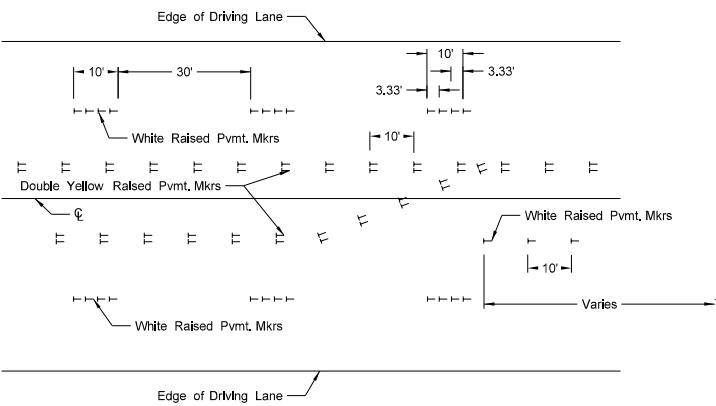
Painted or Tape Lines



Raised Pavement Markers
FIVE LANE ROADWAY TWO WAY LEFT TURN



Painted or Tape Lines



Raised Pavement Markers
FIVE LANE ROADWAY WITH MARKED ISLANDS

- NOTES:
1. Place no passing zones on two-lane two-way roadways as shown. In lieu of short term no passing zone pavement markings, place no passing zone signs. Replace no passing zone signs with short term no passing zone pavement marking within three days.
 2. Place short term center line stripe (paint) on top lift to match exact placement of permanent stripe.
 3. Remove raised markers and tape markings after permanent pavement marking is installed.

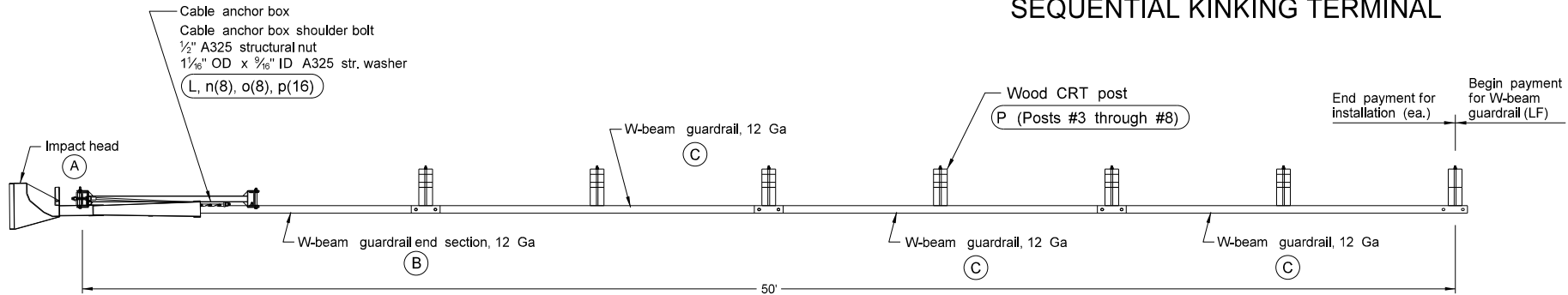
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-1-10	
REVISIONS	
DATE	CHANGE
3-29-16	Re-numbered to be D-762-11 (previously was D-762-6)
10-17-17	Updated to active voice.

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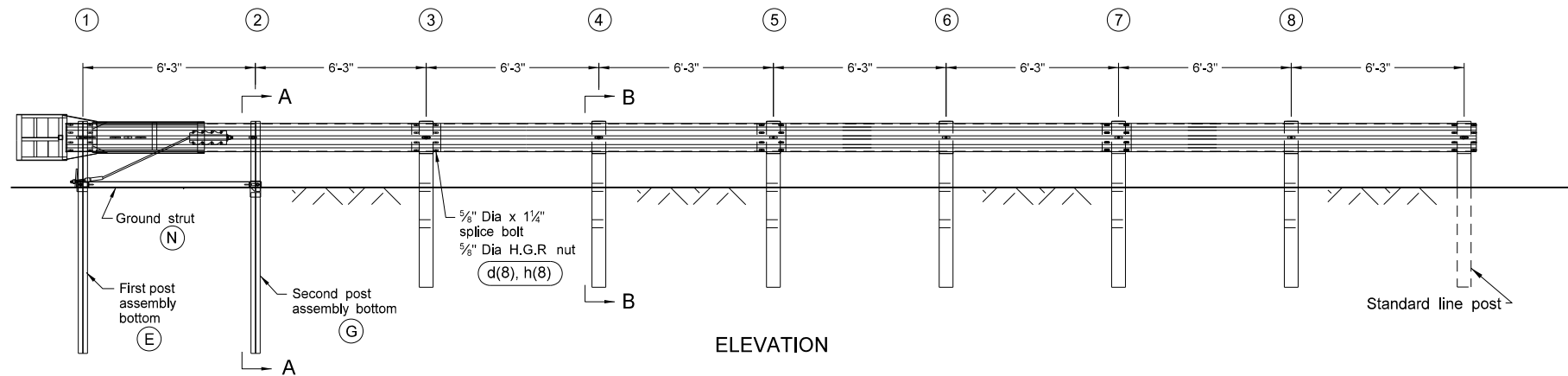
SEQUENTIAL KINKING TERMINAL

GENERAL NOTES:

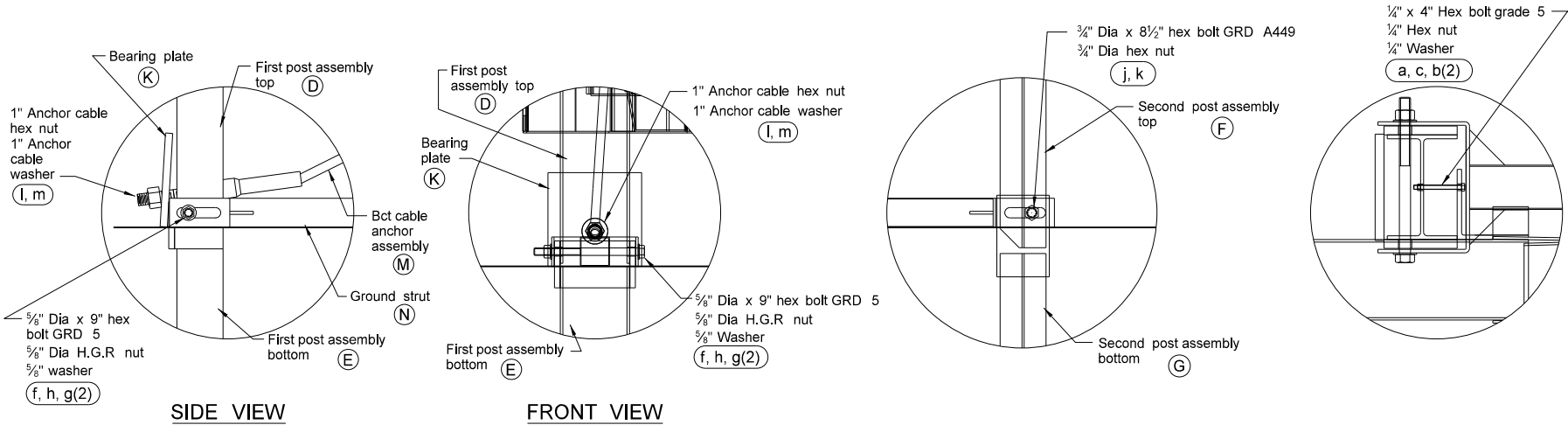
D-764-5



PLAN



ELEVATION



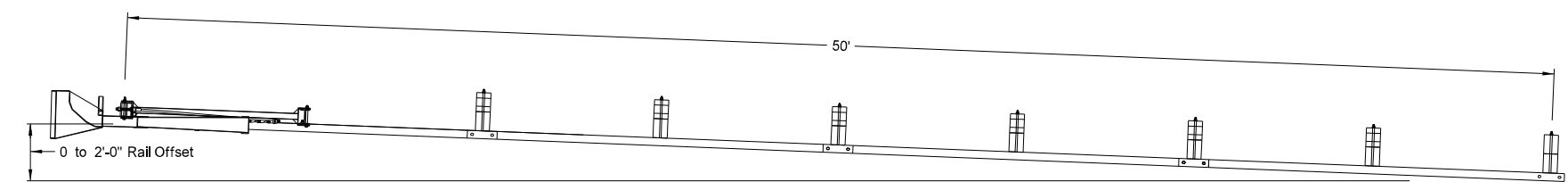
SIDE VIEW

FRONT VIEW

POST #1 CONNECTION DETAILS

SIDE VIEW DETAIL OF POST #2

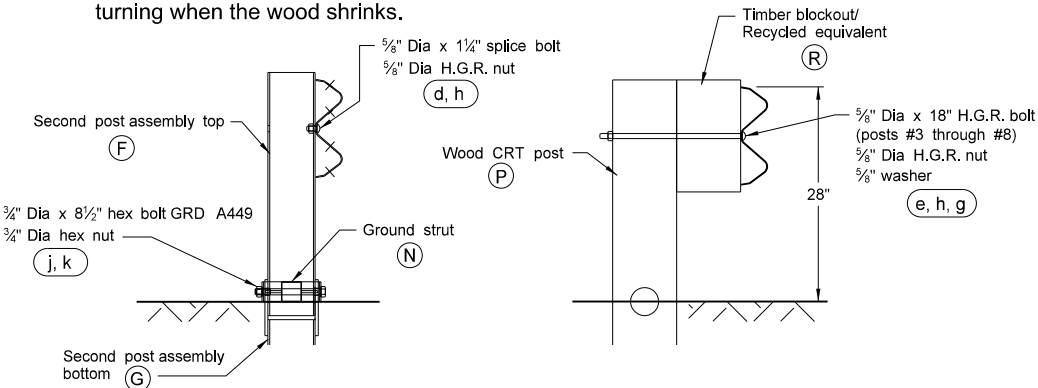
IMPACT HEAD CONNECTION DETAIL



FLARED INSTALLATION
25:1 maximum flare rate

- Breakaway posts are required with the SKT.
- All bolts, nuts, cable assemblies, cable anchors and bearing plates shall be galvanized.
- The SKT can be flared at a rate of up to 25:1 to prevent the impact head from encroaching on the shoulder.
- The lower sections of the posts shall not protrude more than 4" above the ground (measured along a 5' cord). Site grading may be necessary to meet this requirement.
- The lower section of the hinged posts should not be driven with the upper post attached. If the post is placed in a drilled hole, the backfill material must be satisfactorily compacted to prevent settlement.
- When rock is encountered, a 10" diameter post hole, 20" into the rock surface may be used if approved by the engineer. Granular material will be placed in the bottom of the hole, approximately 2 1/2" deep to provide drainage. Posts 1 & 2 can be field cut to length, placed in the hole and backfilled with adequately compacted material excavated from the hole.
- The breakaway cable assembly must be taut. A locking device (vice grips or channel lock pliers) should be used to prevent the cable from twisting when tightening nuts.
- The wood blockouts on post #3 through post #8 should be "toe nailed" with two 20 penny galvanized nails into each rectangular post, to prevent them from turning when the wood shrinks.

ITEM		QTY		BILL OF MATERIALS	
A	1			IMPACT HEAD	
B	1			W-BEAM GUARDRAIL END SECTION, 12 Ga	
C	3			W-BEAM GUARDRAIL, 12 Ga	
D	1			FIRST POST ASSEMBLY TOP	
E	1			FIRST POST ASSEMBLY BOTTOM	
F	1			SECOND POST ASSEMBLY TOP	
G	1			SECOND POST ASSEMBLY BOTTOM	
K	1			BEARING PLATE	
L	1			CABLE ANCHOR BOX	
M	1			BCT CABLE ANCHOR ASSEMBLY	
N	1			GROUND STRUT HINGED POST	
P	6			WOOD CRT POST	
R	6			TIMBER BLOCKOUT/RCY EQUIVALENT	
HARDWARE					
a	2			1/4" x 4" HEX BOLT Grade 5	
b	4			1/4" WASHER	
c	2			1/4" HEX NUT	
d	25			5/8" Dia x 1 1/4" SPLICE BOLT, POST #2	
e	6			5/8" Dia x 18" H.G.R. BOLT (POSTS 3 THRU 8)	
f	1			5/8" Dia x 9" HEX BOLT GRD 5	
g	8			5/8" WASHER	
h	32			5/8" Dia H.G.R. NUT	
j	1			3/4" Dia x 8 1/2" HEX BOLT GRD A449	
k	1			3/4" Dia HEX NUT	
l	2			1" ANCHOR CABLE HEX NUT	
m	2			1" ANCHOR CABLE WASHER	
n	8			CABLE ANCHOR BOX SHOULDER BOLT	
o	8			1/2" A325 STRUCTURAL NUT	
p	16			1 1/8" OD x 3/16" ID A325 STR. WASHER	



SECTION A-A
Post #2

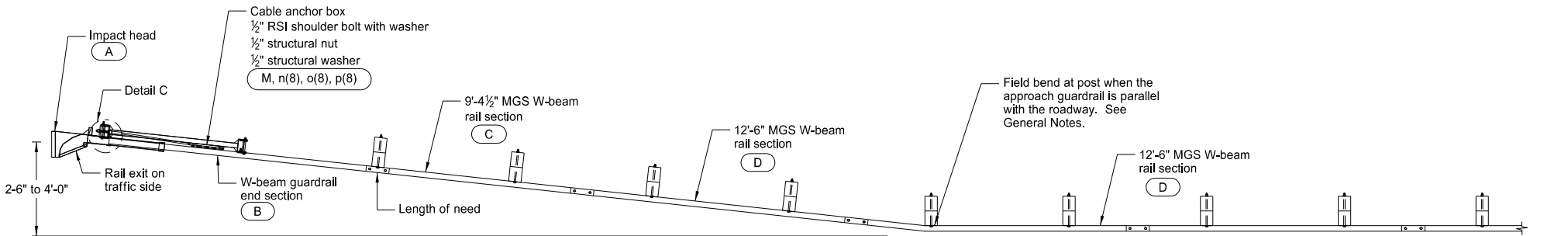
SECTION B-B
Posts #3 through #8

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-11-13	
REVISIONS	
DATE	CHANGE

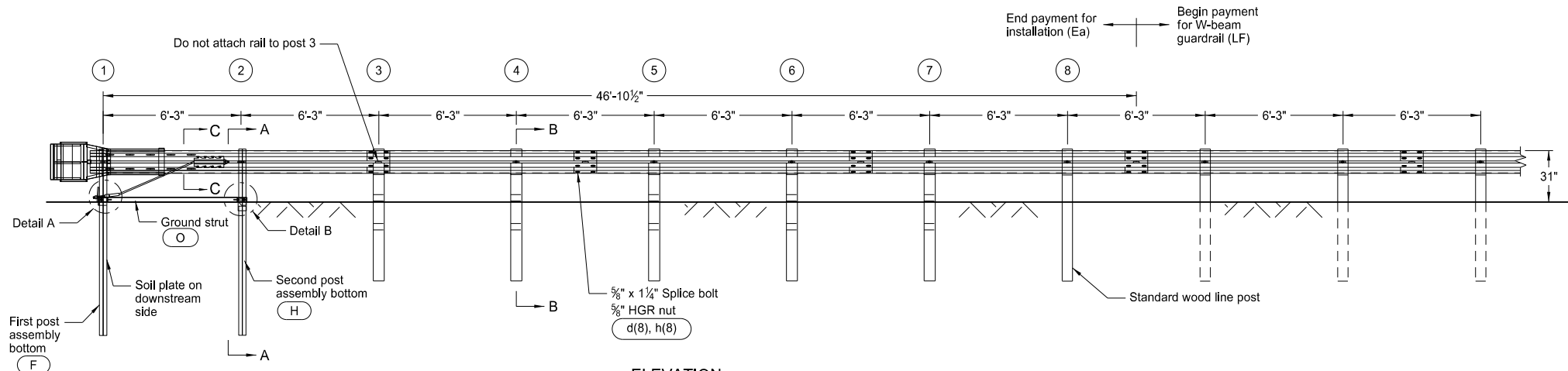
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MGS FLARED ENERGY ABSORBING TERMINAL - WOOD POST

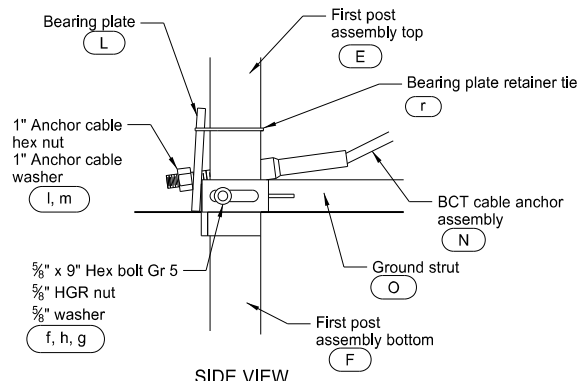
D-764-38



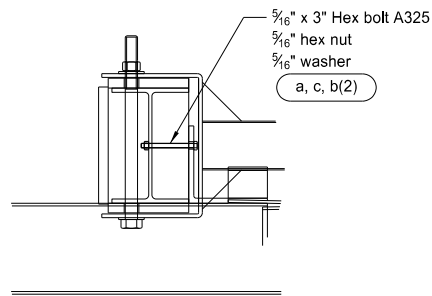
PLAN



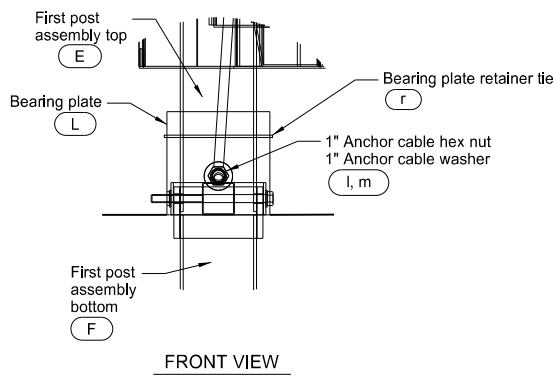
ELEVATION



SIDE VIEW

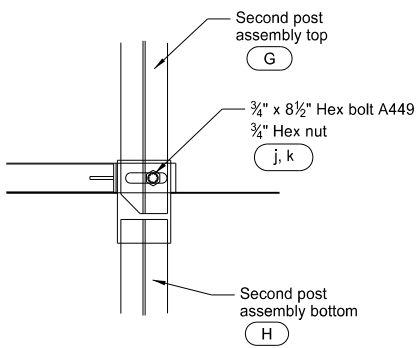


DETAIL C
Post 1 (Impact Head connection)

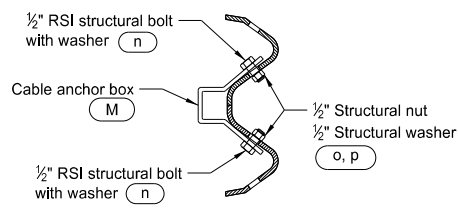


FRONT VIEW

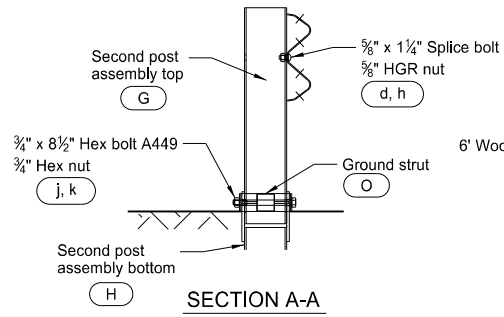
DETAIL A
Post 1



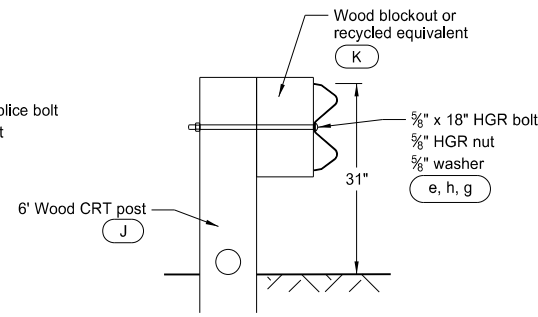
DETAIL B
Post 2



SECTION C-C



SECTION A-A
Post 2



SECTION B-B
Posts 3 through 7

GENERAL NOTES:

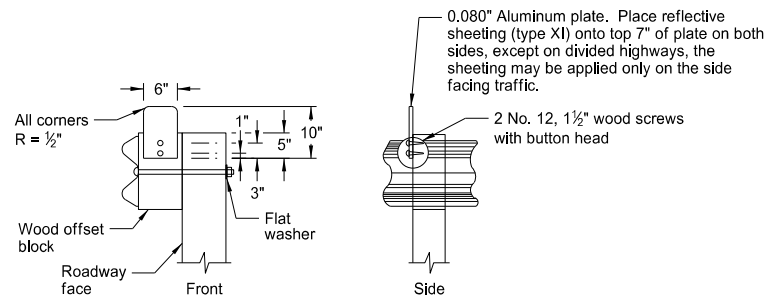
- Wood posts are required with the Flared Energy Absorbing Terminal except posts 1 and 2.
- Galvanize all bolts, nuts, cable assemblies, cable anchors, and bearing plates.
- Flare the Flared Energy Absorbing Terminal when the approach guardrail is parallel with the roadway. When the approach guardrail is flared at 16:1 to 10:1, ensure the Flared Energy Absorbing Terminal has only the flare rate of the guardrail. When the guardrail flare is between 10:1 and 7:1, ensure the Flared Energy Absorbing Terminal is turned parallel to the roadway.
- Ensure the lower sections of the posts do not protrude more than 4" above the ground (measured along a 5' cord). Site grading may be necessary to meet this requirement.
- Install the lower section of the hinged posts without the upper post attached. If the post is placed in a drilled hole, the backfill material must be compacted to prevent settlement.
- The breakaway cable assembly must be taut. Use a locking device (vice grips or channel lock pliers) to prevent cable from twisting when tightening nuts.
- "Toe nail" the wood blockouts to the rectangular wood posts. Use two 20 penny galvanized nails.

ITEM	ITEM NO.	BILL OF MATERIALS	QTY
A	F3000	IMPACT HEAD	1
B	SF1303	W-BEAM GUARDRAIL END SECTION, 12 Ga	1
C	G12025	9'-4½" MGS W-BEAM RAIL SECTION, 12 Ga	1
D	G1203A	12'-6" MGS W-BEAM RAIL SECTION, 12 Ga	2
E	UHP1A	FIRST POST ASSEMBLY TOP	1
F	HP1B	FIRST POST ASSEMBLY BOTTOM	1
G	UHP2A	SECOND POST ASSEMBLY TOP	1
H	HP2B	SECOND POST ASSEMBLY BOTTOM	1
J	UP671	WOOD CRT POST	5
K	P675	WOOD BLOCKOUT OR RECYCLE EQUIVALENT	5
L	E750	BEARING PLATE	1
M	S760	CABLE ANCHOR BOX	1
N	E770	BCT CABLE ANCHOR ASSEMBLY	1
O	S785	GROUND STRUT HINGED POST	1
HARDWARE			
a	B5160304A	5/16" x 3" HEX BOLT A325	2
b	W0516	5/16" WASHER	4
c	N0516	5/16" HEX NUT	2
d	B580122	5/8" Dia x 1¼" SPLICE BOLT	33
e	B581802	5/8" Dia X 18" HGR BOLT	5
f	B580904A	5/8" Dia x 9" HEX BOLT GRD 5	1
g	W050	5/8" WASHER	7
h	N050	5/8" Dia HGR NUT	39
j	B340854A	¾" Dia x 8½" HEX BOLT GRD A449	1
k	N030	¾" Dia HEX NUT	1
l	N100	1" ANCHOR CABLE HEX NUT	2
m	W100	1" ANCHOR CABLE WASHER	2
n	SB12A	½" RSI SHOULDER BOLT WITH WASHER	8
o	N012A	½" STRUCTURAL NUT	8
p	W012A	½" STRUCTURAL WASHER	8
r	CT-100ST	BEARING PLATE RETAINER TIE	1

NOTE: Standard wood line post, block, and associated hardware not included in Bill of Materials Table.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
7-14-17	
REVISIONS	
DATE	CHANGE

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NOTE: Additional reflectors are added to the W-beam guardrail quantities for placement on end treatment.

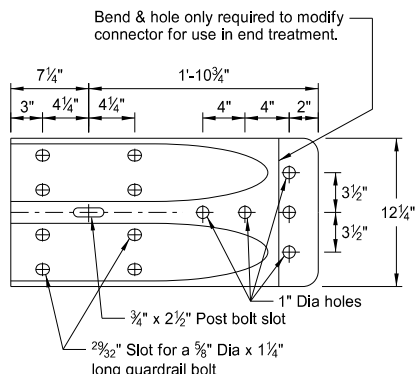
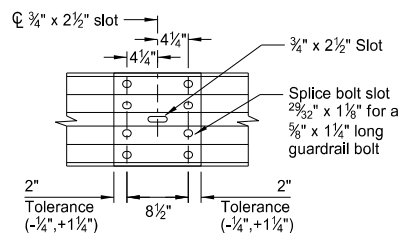


Diagram illustrating the connection of a post to a post using a wood offset block and nails.

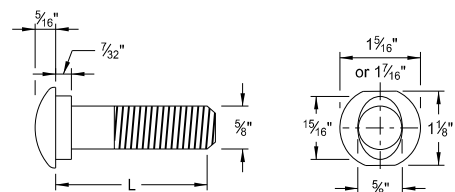
Labels and Dimensions:

- 3" (Offset distance)
- 1 1/2" (Height dimension)
- 7" (Height dimension)
- 6"x8"x14" Wood offset block
- 20 Penny galvanized nail. Optional nail position shown. 2 nails required.
- Flat washer
- 5/8" Dia post bolt, length varies depending on the type of post used.

NOTE: Where soil conditions require, alternate lengths may be specified, in 6" increments.



NOTE: Do not install center bolt in the $\frac{3}{4}$ " x $2\frac{1}{2}$ " slot at mid span splices.



A square with diagonal stripes. The stripes are labeled "Yellow 3" wide" and "Black 3" wide". The overall dimensions are labeled "Varies".

Technical drawing of a wavy metal sheet with the following dimensions and tolerances:

- Sheet thickness
- 3 $\frac{3}{16}$ "
- 2 $\frac{1}{4}$ "
- 15 $\frac{1}{16}$ " R
- 3 $\frac{1}{4}$ "
- 12 $\frac{1}{4}$ " ($\pm\frac{3}{16}$ ")
- 1 $\frac{9}{16}$ " R
- 1 $\frac{17}{32}$ "
- 3 $\frac{1}{16}$ "
- 3 $\frac{1}{8}$ " R
- 10°
- 1 $\frac{1}{16}$ "
- Tolerance (-0", + $\frac{3}{16}$ ")

Figure 1: Typical cross section of the bridge deck. The diagram shows a cross-section of a bridge deck with a total width of 12'-6". The deck is supported by four vertical piers. The spacing between the piers is 6'-3" post spacing. The deck thickness is 31". The top surface of the deck is 1" (Typ) thick. The mid span splice is indicated by a vertical line across the deck.

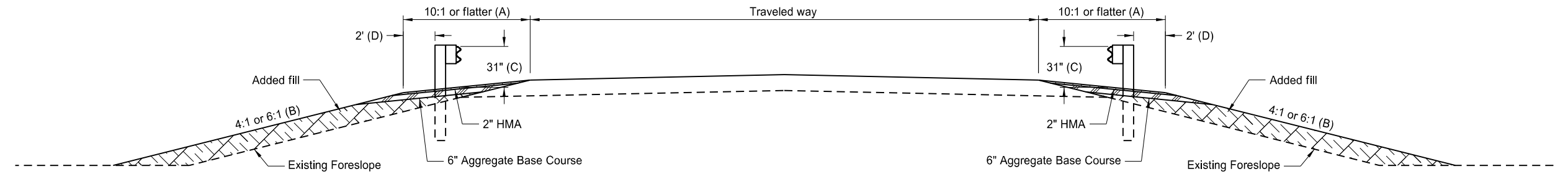
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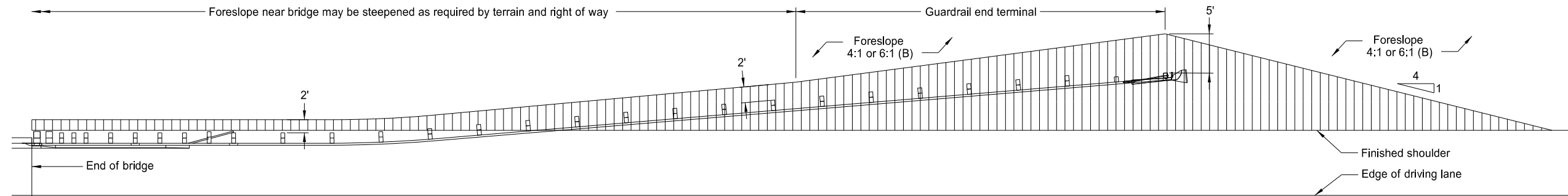
1. Begin reflector plates at the first post and space at 25' centers on guardrail less than 250' length and at 50' centers for guardrail over 250' length. Provide the reflector the same color as the pavement marking adjacent to it unless noted otherwise on the plans.
2. Replacing bituminous material at guardrail post: Dispose all excess earth from excavations for guard posts as directed by the engineer. Replace bituminous material wherever guardrail is installed after mat has been laid. Cost of excavation and replacing of bituminous material to be included in the price bid for other items.
3. Fit the Object Marker within the vertical edges of the Impact Plate. Provide type XI retroreflective sheeting meeting the requirements of Section 894.02.E of the standard specifications. Apply the sheeting to 0.100 Aluminum sheeting meeting the requirements of Section 894.01.A. Attach the Object Marker to the Impact Head Plate with rivets or other attachment device. Ensure the rivets or attachment device are non-rust. Slope the stripes downward toward the roadway side.
4. Guardrail installation height tolerance = $\pm 1"$.

TYPICAL GRADING AT BRIDGE ENDS
WITH MGS W-BEAM GUARDRAIL

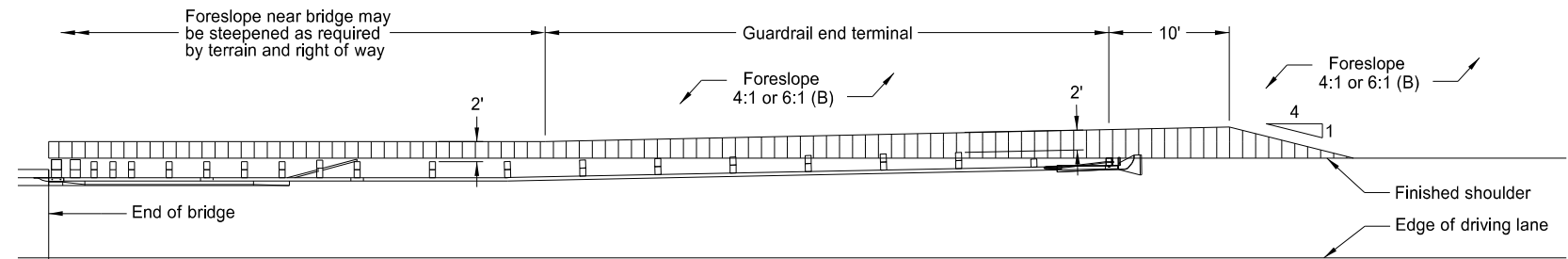
D-764-48



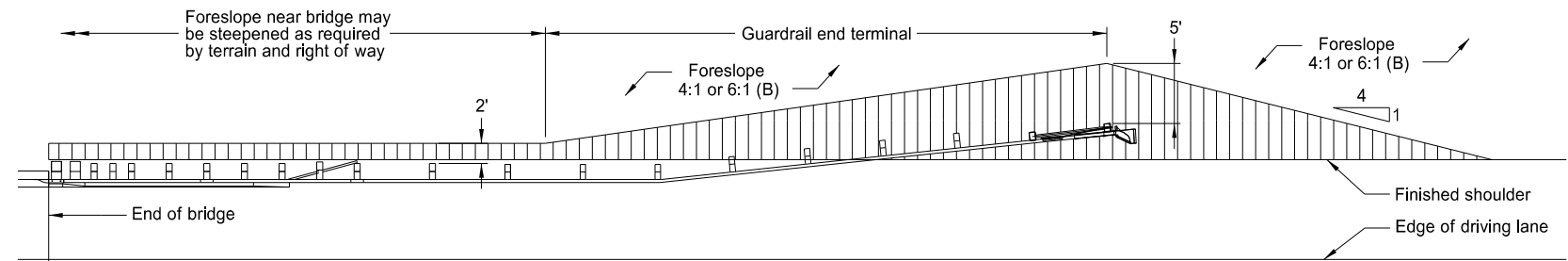
TYPICAL SECTION



PLAN LAYOUT
FLARED GUARDRAIL WITH END TERMINAL



PLAN LAYOUT
NON-FLARED GUARDRAIL WITH TANGENT END TERMINAL



PLAN LAYOUT
NON-FLARED GUARDRAIL WITH FLARED END TERMINAL

NOTES:

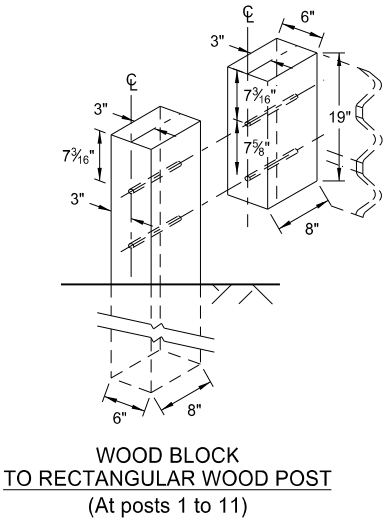
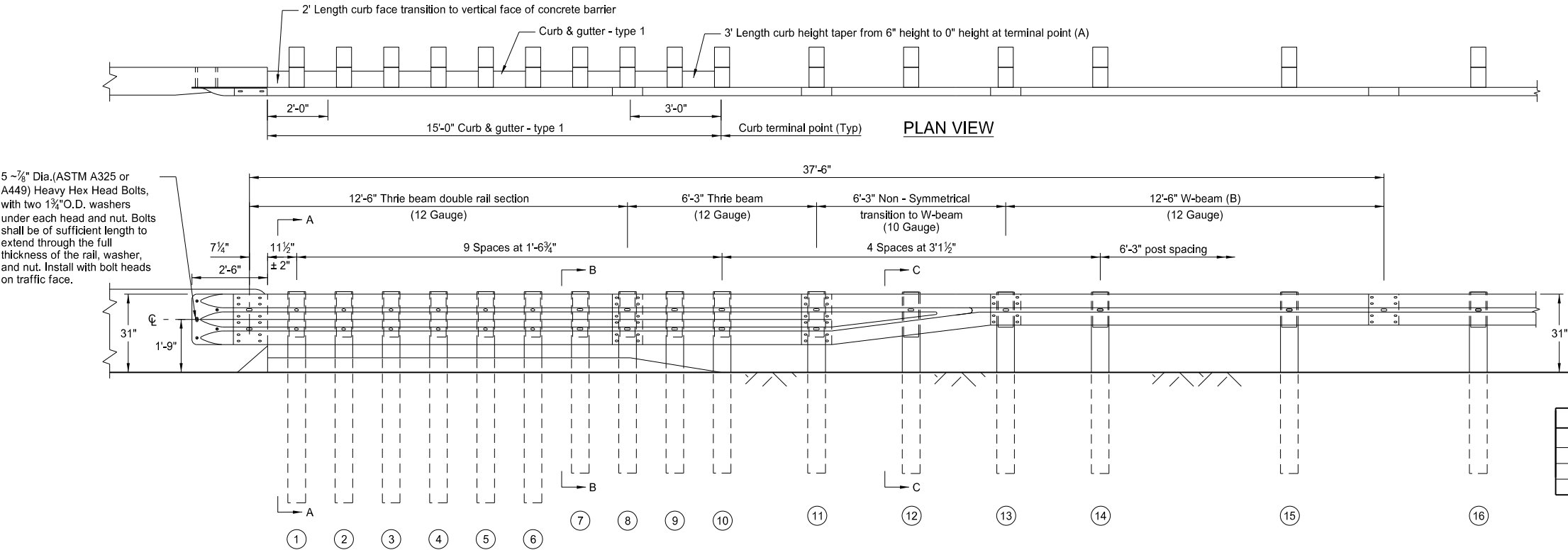
- (A) Slope flatter than 10:1 may be required to provide proper guardrail height.
- (B) Where normal foreslope is 4:1 the added fill shall be 4:1. Where normal foreslope is 6:1 the added fill shall be 6:1.
- (C) Measured from top of guardrail to top of surfacing at front face of guardrail.
- (D) Dimension at end terminals may vary per Plan Layouts shown on this sheet.

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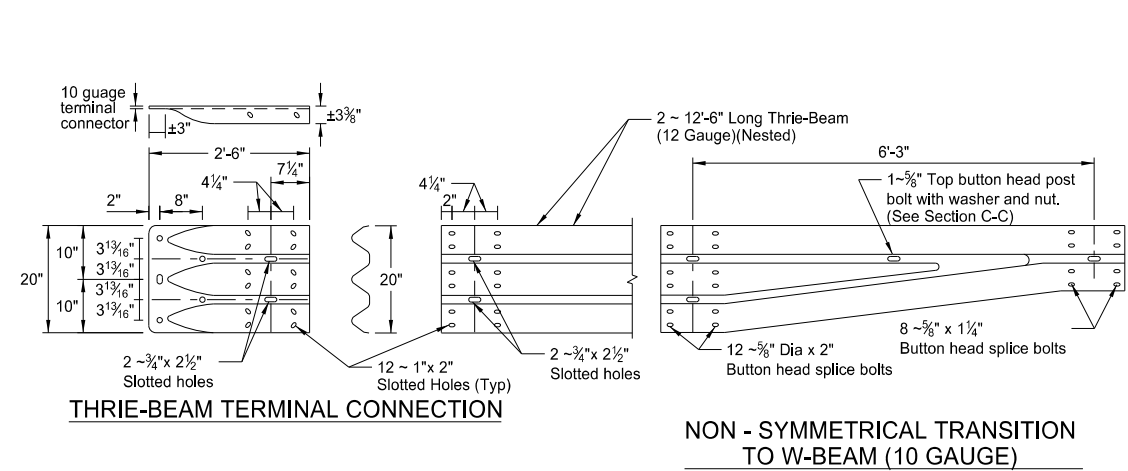
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MGS W-BEAM TRANSITION WITH APPROACH CURB TO CONCRETE SINGLE SLOPE OR JERSEY BARRIER

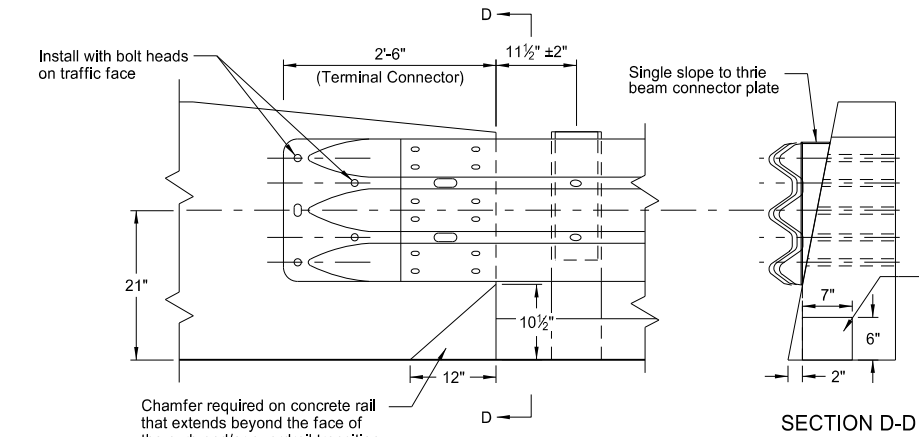
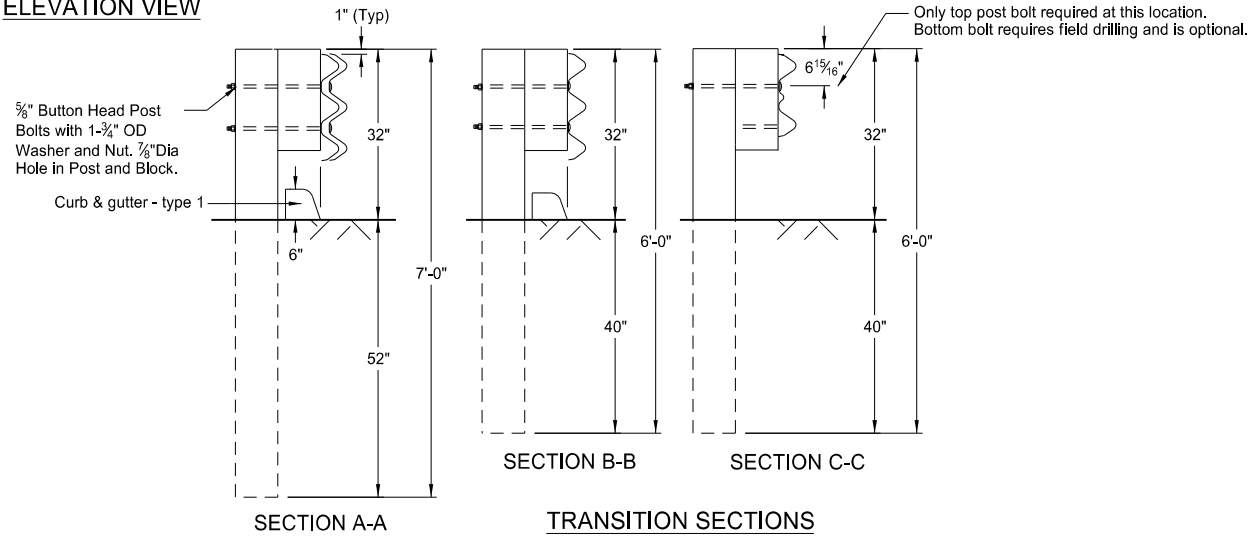
D-764-60



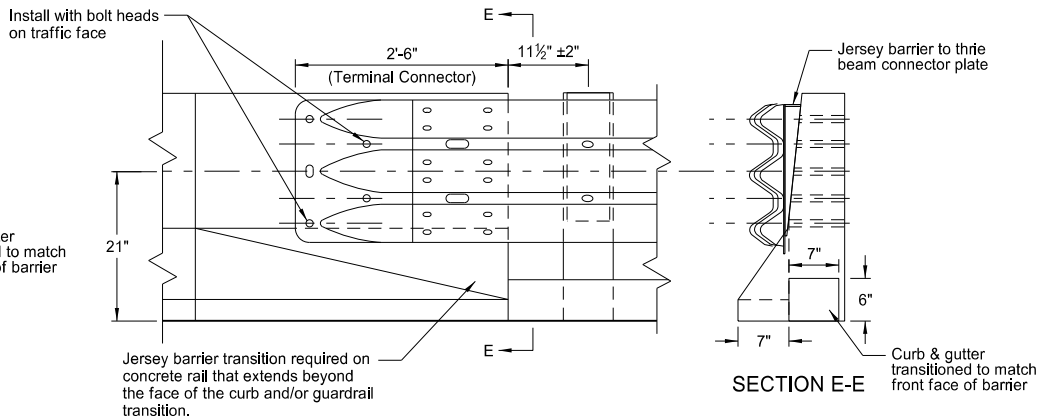
TRANSITION POST AND TIMBER BLOCKOUT SIZING		
POST NO.	POST SIZE	BLOCKOUT SIZE
1-6	6" X 8" X 7'-0" long	6" X 8" X 19"
7-12	6" X 8" X 6'-0" long	6" X 8" X 19"
13-16	6" X 8" X 6'-0" long	6" X 8" X 14"



ELEVATION VIEW



CONNECTION TO CONCRETE SINGLE SLOPE BRIDGE RAIL AND TRAFFIC BARRIERS



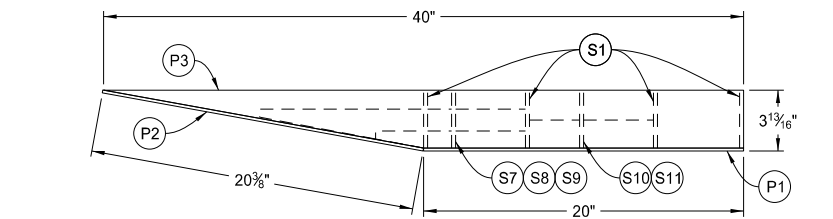
CONNECTION TO CONCRETE JERSEY BARRIER BRIDGE RAIL AND TRAFFIC BARRIERS

- (A) Where curb is required to continue past 15' length, taper the curb down to 3" height at the terminal point shown above, instead of 0" height. Between posts 10 and 16 the curb must be 3" height.
- (B) Install a 12'-6" length W-beam double rail section at this location where curb extends past 15' length.

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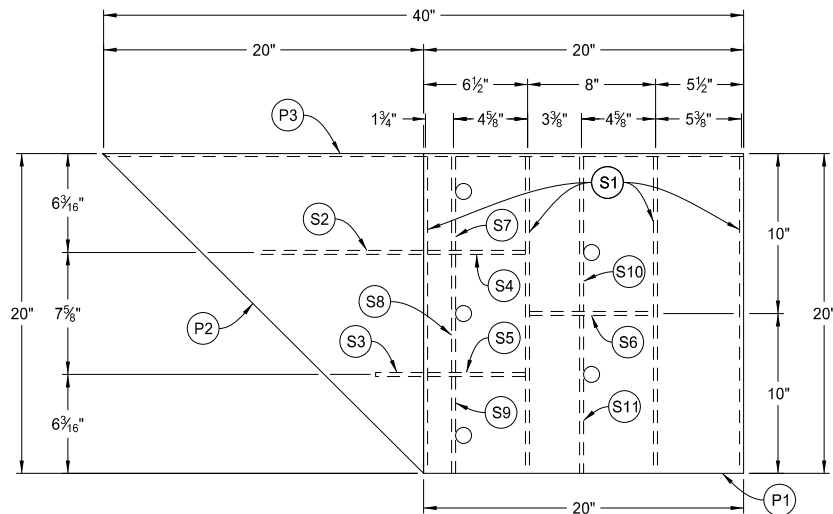
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SINGLE SLOPE TO THRIE BEAM CONNECTOR PLATE DETAILS



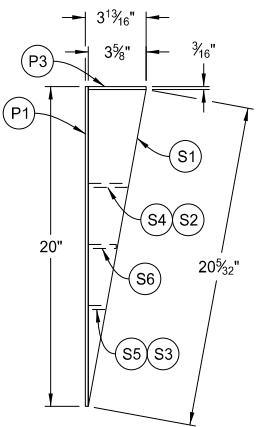
PLAN

NOTE: Assembly Detail is shown for guardrail installation on right hand side of entrance end of bridge barrier. Mirror for opposite side installation.

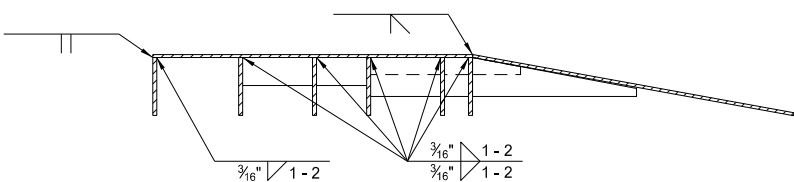


ELEVATION

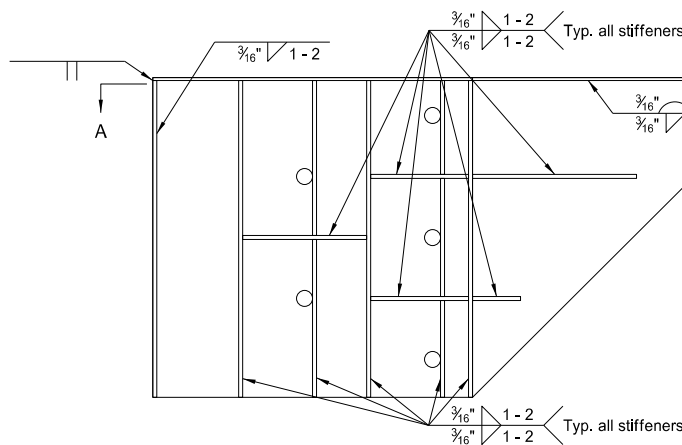
ASSEMBLY DETAIL
(Front View)



END

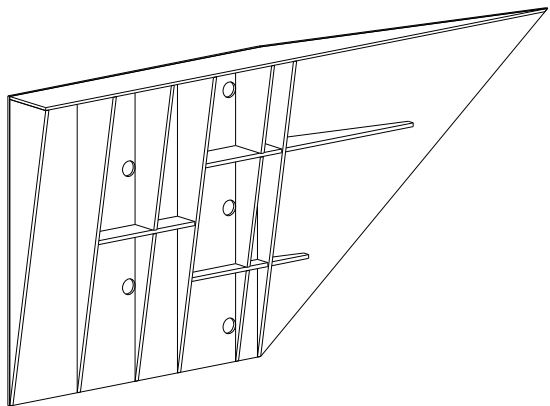


SECTION A-A



ELEVATION

WELDING DETAIL
(Back View)



PICTORIAL DRAWING
(Showing Back of Connector Plate)

WELDING INSTRUCTIONS:

- Cover plate P3 shall be welded as follows:
 $\frac{3}{16}$ " continuous back weld on exterior sides
and $\frac{3}{16}$ " fillet weld 1" long spaced at 2"
center-to-center on interior sides.
- Stiffeners located on the inside of the cover
plates shall be welded as follows:
 $\frac{3}{16}$ " fillet weld 1" long spaced at 2"
center-to-center.
- Cover plates P1 and P2 shall be welded
together with full penetration groove weld.

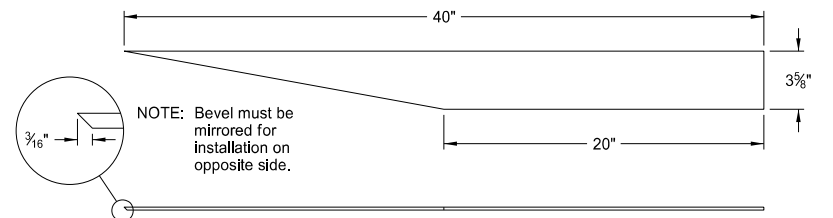


PLATE P3
Quantity: 1

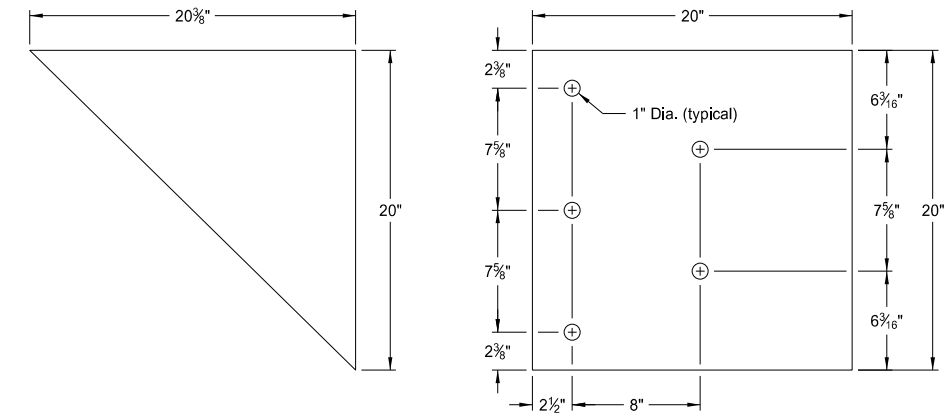
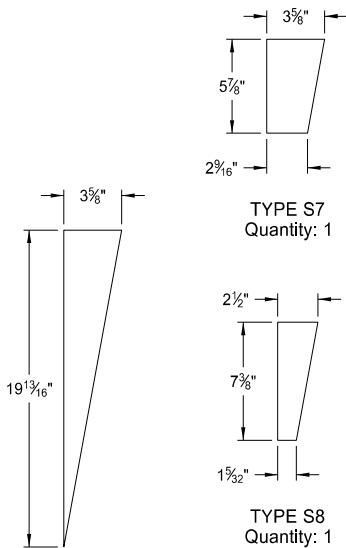


PLATE P2
Quantity: 1

PLATE P1
Quantity: 1

COVER PLATES



TYPE S1
Quantity: 4

TYPE S7
Quantity: 1

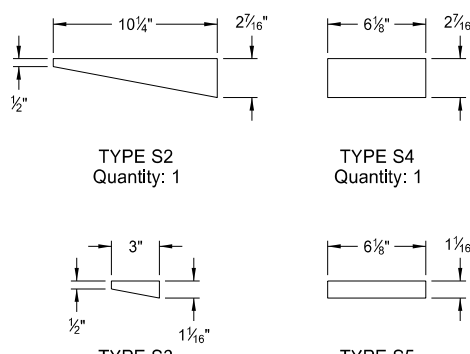
TYPE S8
Quantity: 1

TYPE S9
Quantity: 1

TYPE S10
Quantity: 1

TYPE S11
Quantity: 1

VERTICAL PLATES



TYPE S2
Quantity: 1

TYPE S4
Quantity: 1

TYPE S3
Quantity: 1

TYPE S5
Quantity: 1

TYPE S6
Quantity: 1

HORIZONTAL PLATES

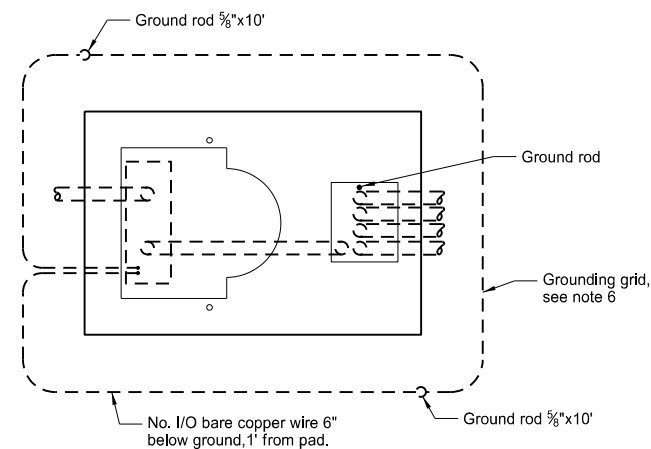
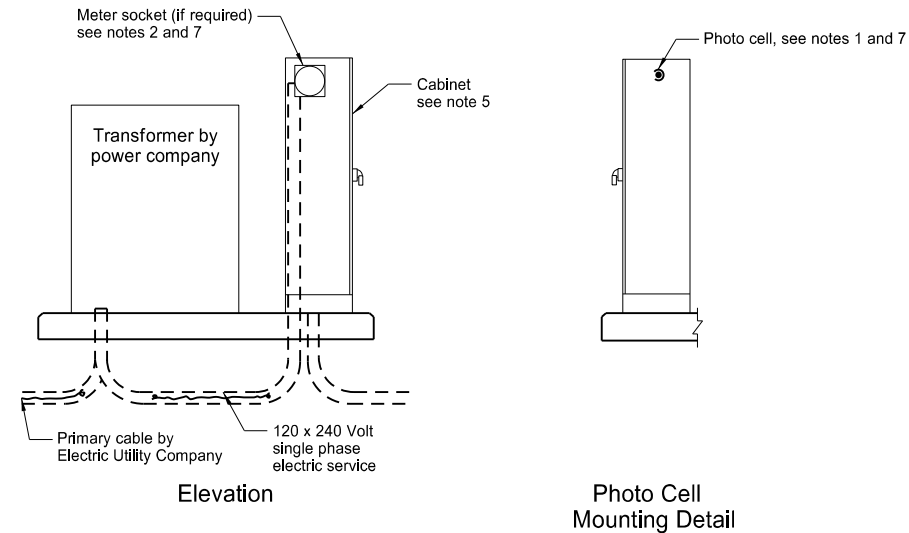
NOTES:

- Cover plates P1, P2, and P3 shall be fabricated from $\frac{3}{16}$ " thick ASTM A36 Grade structural steel.
- Stiffener plates shall be fabricated from $\frac{1}{4}$ " thick ASTM A36 Grade structural steel.
- Connector plate shall be galvanized in accordance with AASHTO M111.

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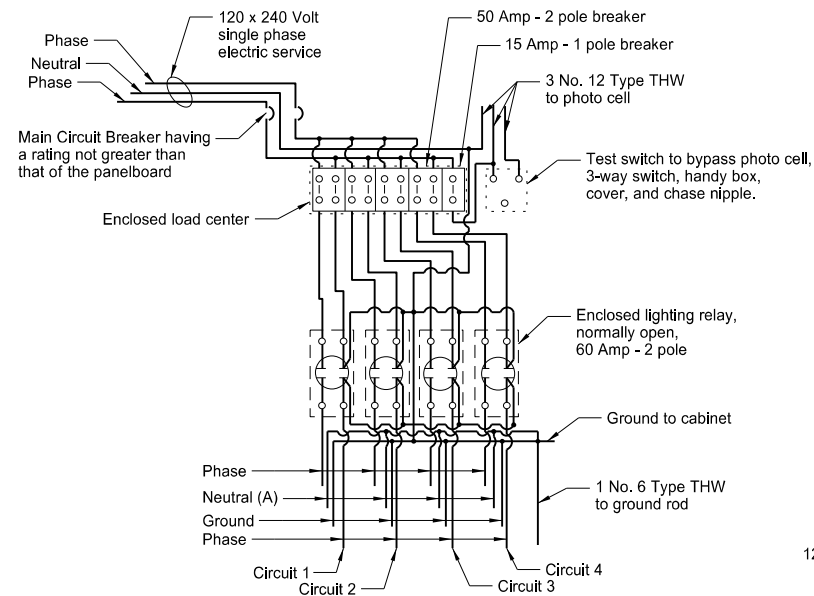
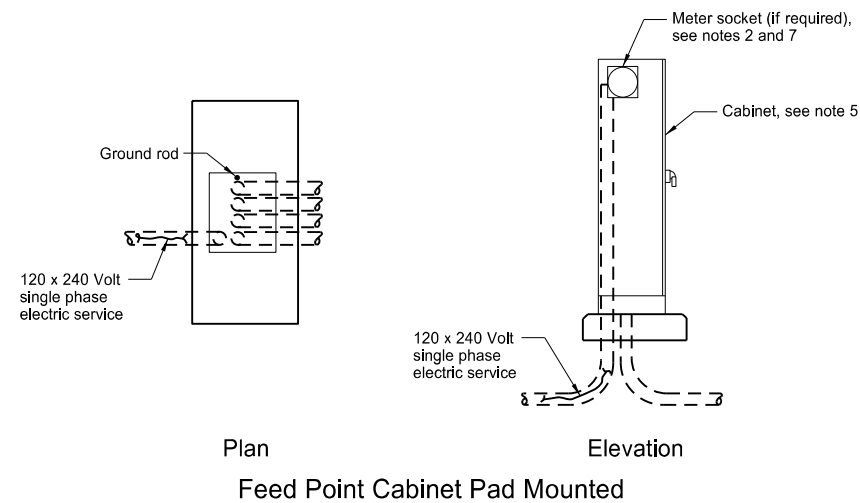
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FEED POINTS (ROADWAY LIGHTING)



Plan

Transformer and Feed Point Cabinet Pad Mounted



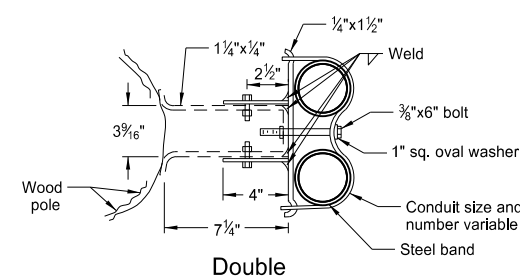
Feed Point Type IV

Provide Type I feed point similar to Type IV, except with one electrical circuit, one 50 Amp - 2 pole breakers, and one lighting relay, normally open.

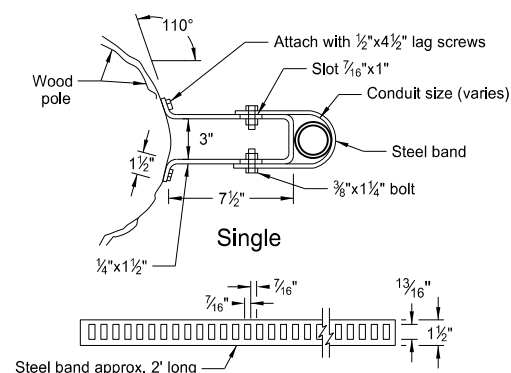
Provide Type II feed point similar to Type IV, except with two electrical circuit, two 50 Amp - 2 pole breakers, and two lighting relays, normally open.

Provide Type III feed point similar to Type IV, except with three electrical circuits, three 50 Amp - 2 pole breakers, and three lighting relays, normally open.

(A) Install when festoon circuit is required.

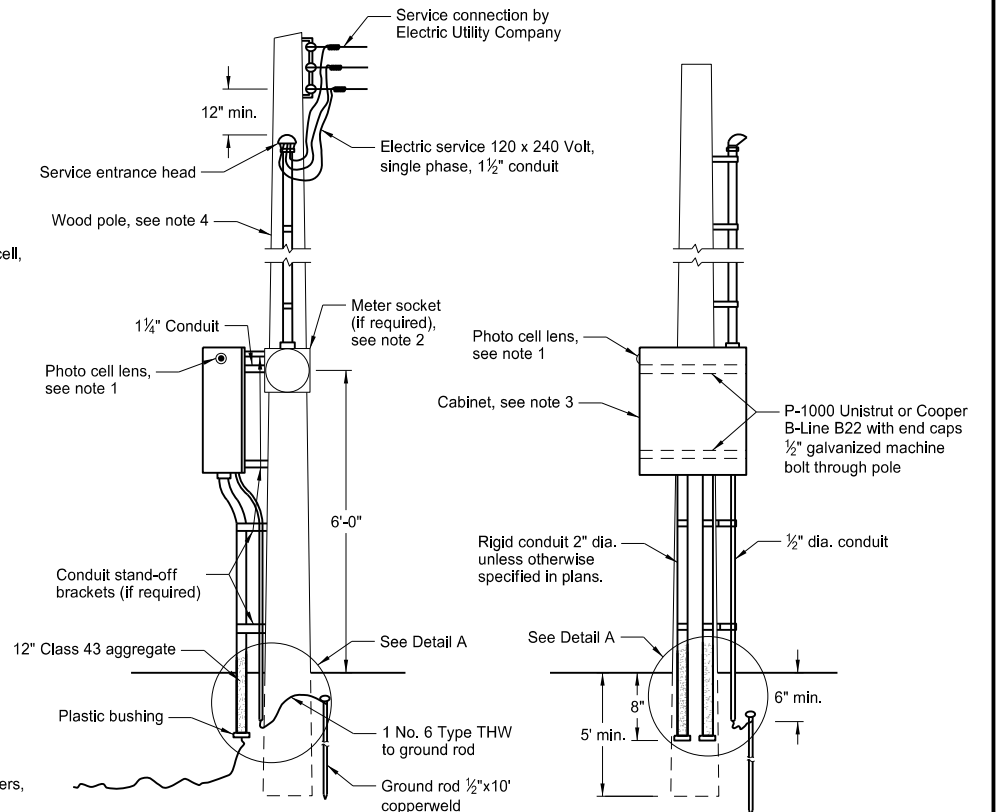


Double



Conduit Standoff Bracket

Omission of conduit standoff brackets allowed when not required by local utility company.



Feed Point Pole Mounted

Notes:

1. Photo Cell: Furnish and install the photoelectric cell. Face photo lens north.
2. Meter Socket: Install meter socket and trim if the meter is required by local Utility Company. Meter furnished and installed by Utility Company.
3. Pole Mounted Cabinet: Provide cabinet with lock drip shield, factory installed steel backing, stainless steel hardware, and side hinge door. Shop coat cabinet with one coat of primer and two coats of exterior gray enamel.

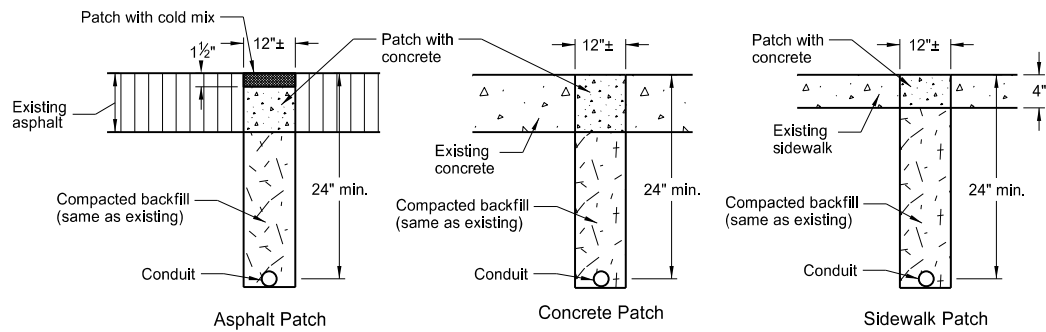
Provide 30" high x 24" wide x 8" deep Type I and II feed points. Provide 30" high x 42" wide x 10" deep or 36" high x 36" wide x 10" deep Type III and IV feed points.
4. Wood Pole: Provide minimum 20' Class VII full length penta pressure treated wood pole. (if required, see layout sheets)
5. Pad Mounted Cabinet: Provide 56" high x 26" wide x 14" deep weatherproof cabinet. Minimum 12 gauge steel or aluminum with provisions for padlock. Provide steel cabinet with one coat of primer and two coats of exterior dark green enamel.
6. Grounding Grid: Provide grounding grid with a maximum ground resistance of 25 ohms, using one or more 3/4"x10' copperweld ground rods in parallel or series at two corners. Provide a minimum distance between ground unit assemblies of 6'0".
7. Meter Location: Do not mount the meter (if required) on the same side of the cabinet as the photo cell.

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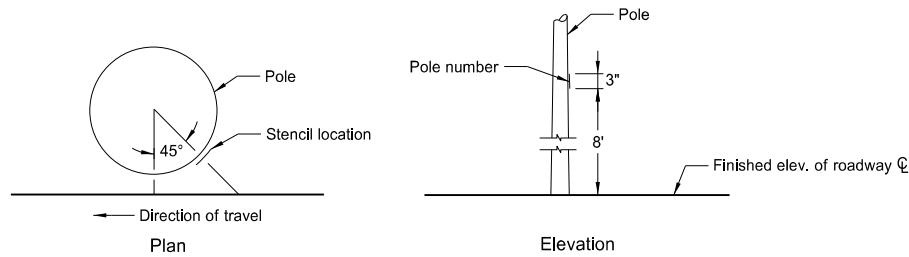
LIGHTING AND SIGNAL DETAILS

D-770-4



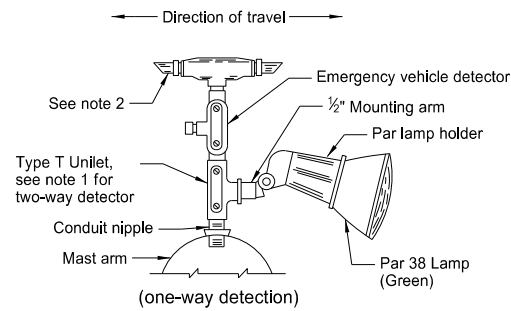
Surface Patch Details

Note: Saw cut trenches. Use PCC pavement for replacement concrete with the coarse aggregate gradation, maximum size and method of curing as approved by the Engineer. Immediately prior to pouring replacement concrete, paint all surfaces with an approved epoxy compound.

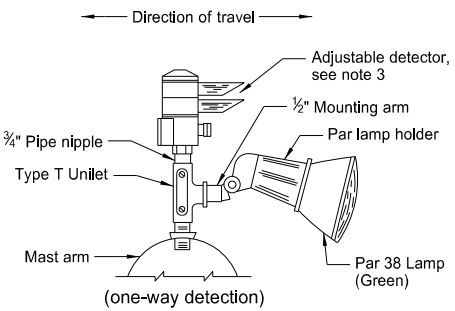


Light Standard Numbering

Note: On the roadway side of each light standard, stencil the pole number using black paint or an adhesive coated plastic such as Scotchcal by 3M or as approved by the Engineer. See layout sheets for pole numbers.

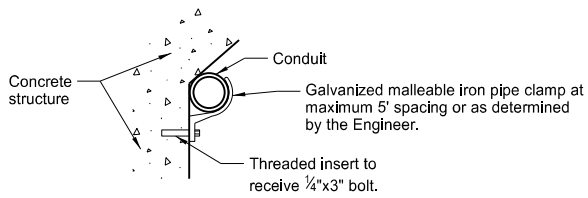


Emergency Vehicle Detector Detail

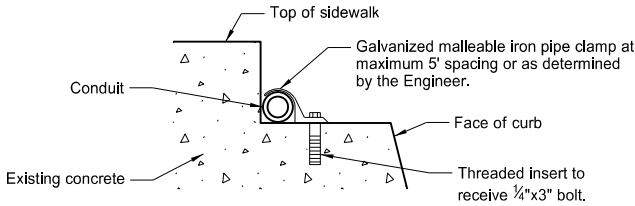


Alternate Emergency Vehicle Detector Detail (adjustable)

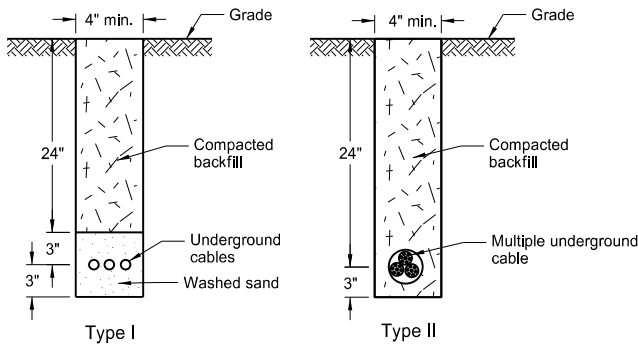
- Notes:
1. Use Type X Unilet with two Par lamp holders and lamps for Two-way Detectors. (one in each direction).
 2. Plug unused end of One-way Detector with metal pipe plug.
 3. Rotate detector lens to face direction of travel on Two-way Detectors.



Bridge Mounted Conduit Hanger

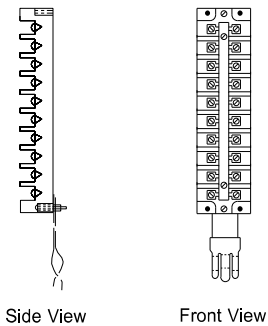


Curb Mounted Conduit

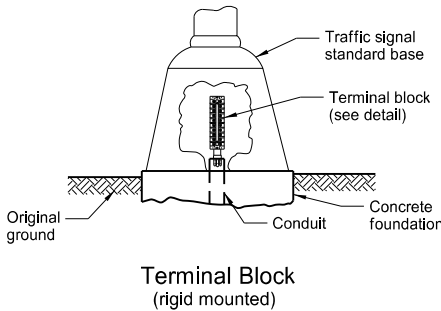


Cable Trench

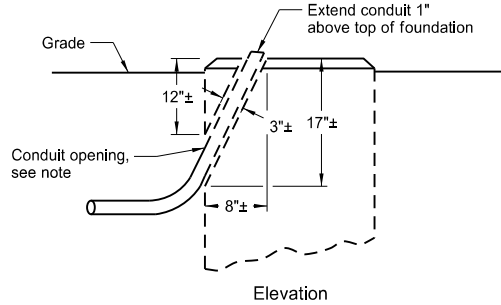
Note: Sod entire area disturbed by trenching, unless directed otherwise by the Engineer.



Terminal Block Detail

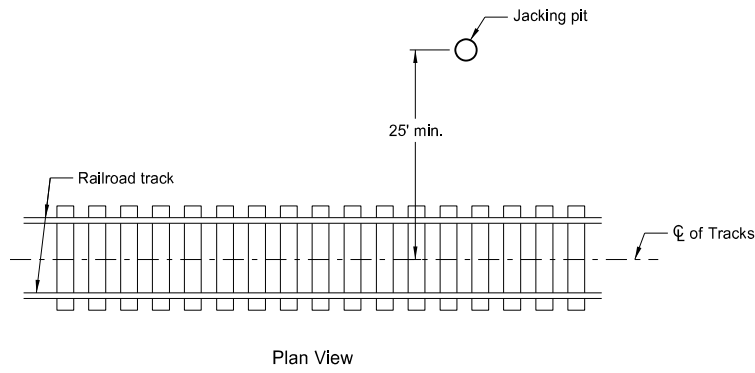


Terminal Block (rigid mounted)

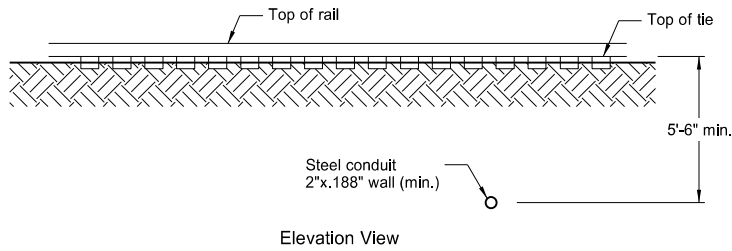


Revise Concrete Foundation

Note: Jackhammer or drill to remove material and provide a location for conduit. Make opening no larger than necessary. Place conduit, fill with concrete and finish foundation to original appearance.



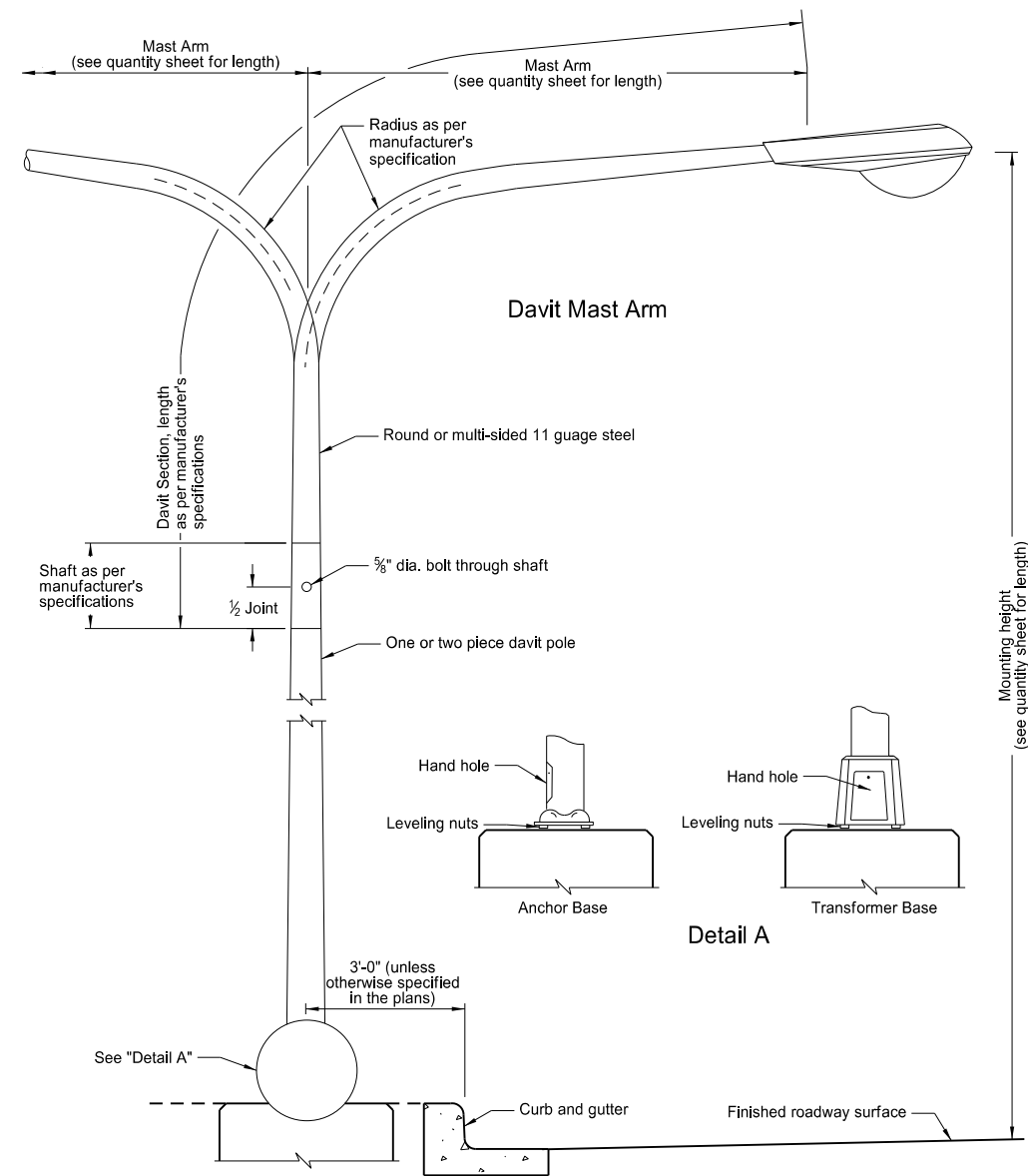
Plan View



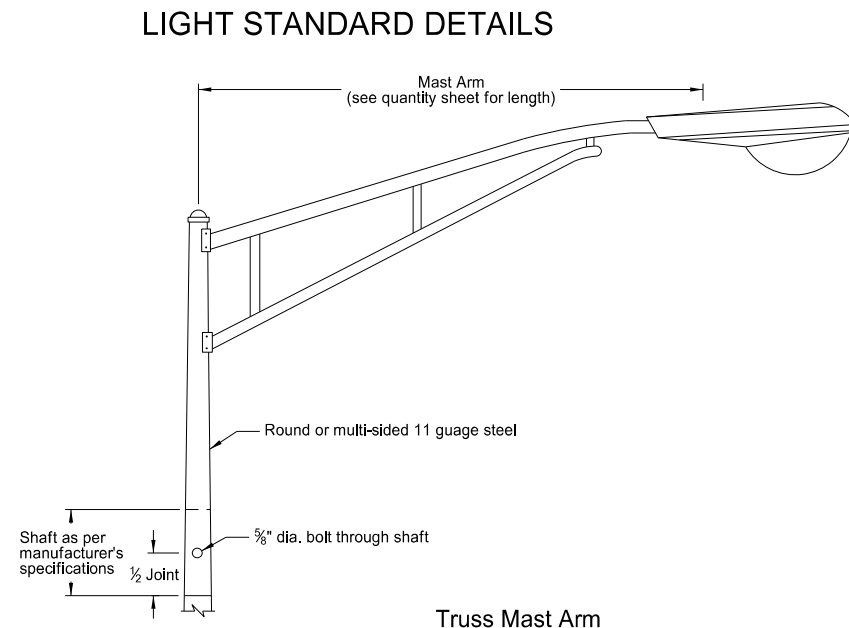
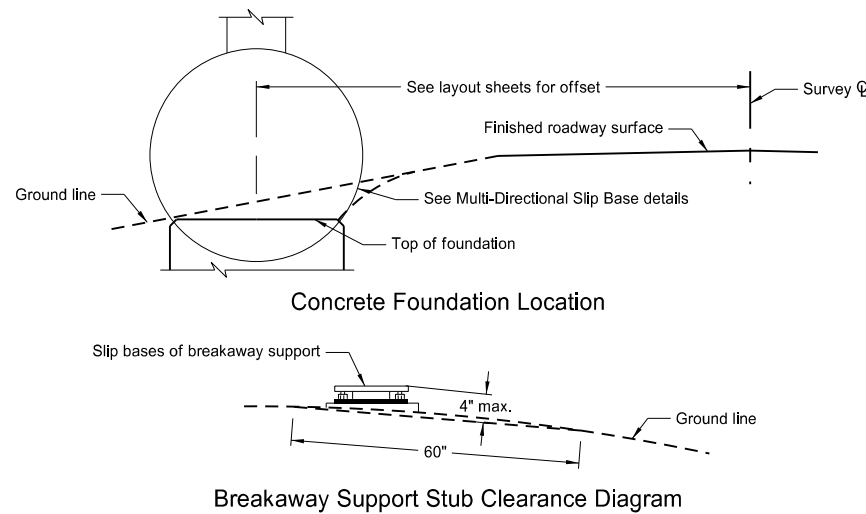
Conduit Placement under Railroad Tracks

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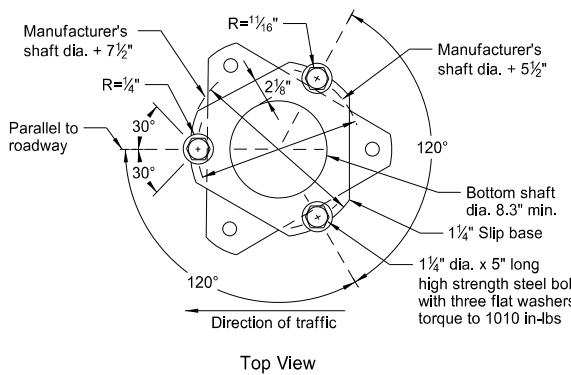
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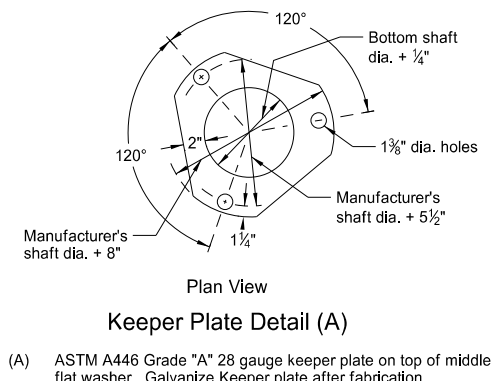
Light Standard Details



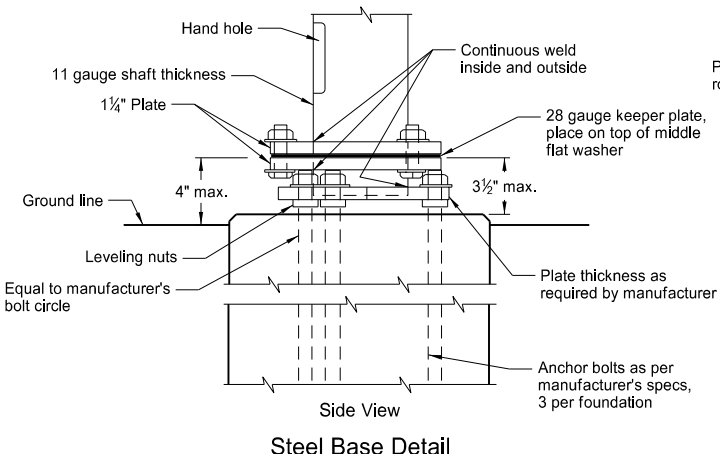
Truss Mast Arm



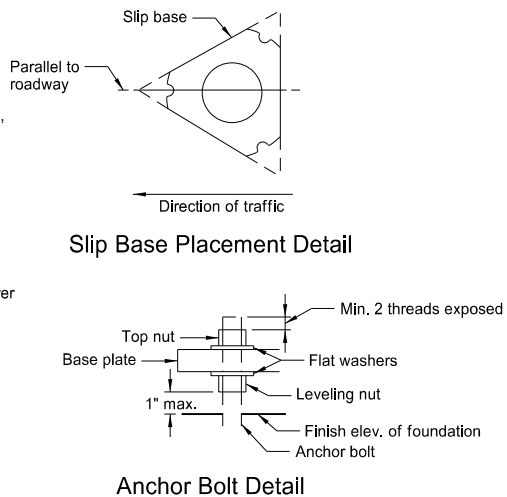
Top View



Keeper Plate Detail (A)



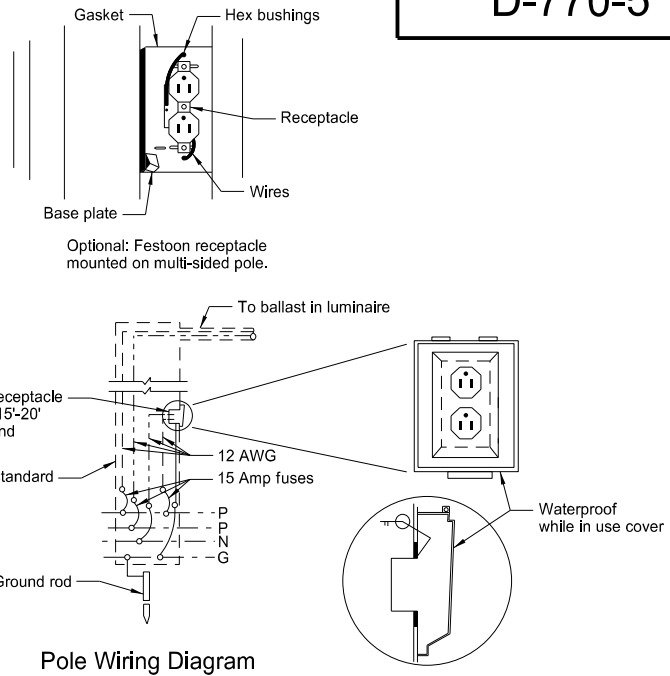
Steel Base Detail



Slip Base Placement Detail

Anchor Bolt Detail

Multi-Directional Slip Base



Receptacle Mounting Detail (B)

Notes:

Light Standard Locations: The minimum offset distance from the curb face is 3 feet. Offset light standards at least 3 feet in urban areas and where speeds are less than 30 mph. Where speeds are 30 mph or more, place light standards at least 16 feet from the driving lane.

Steel Standards: Touch up marred or scratched areas after erection.

Luminaire: Use internal ballast-constant wattage 120x240 voltage. See layout sheets for type of luminaire, wattage, I.E.S. distribution, and operating system.

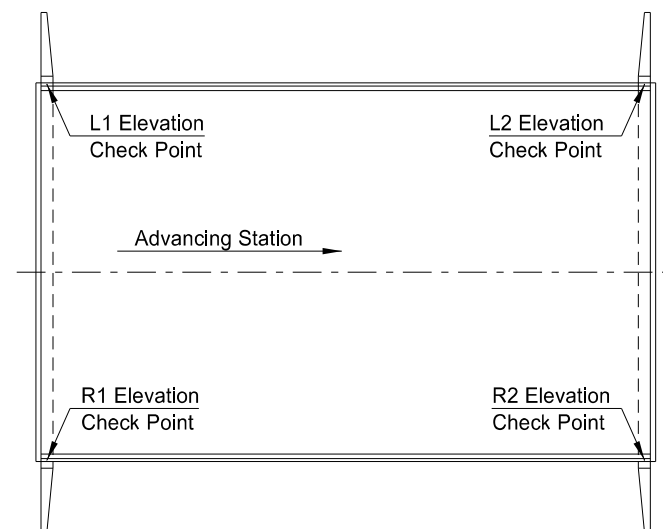
Fusing: Fusing in base, see specifications.

Slip Base Bolt Torque Procedure:

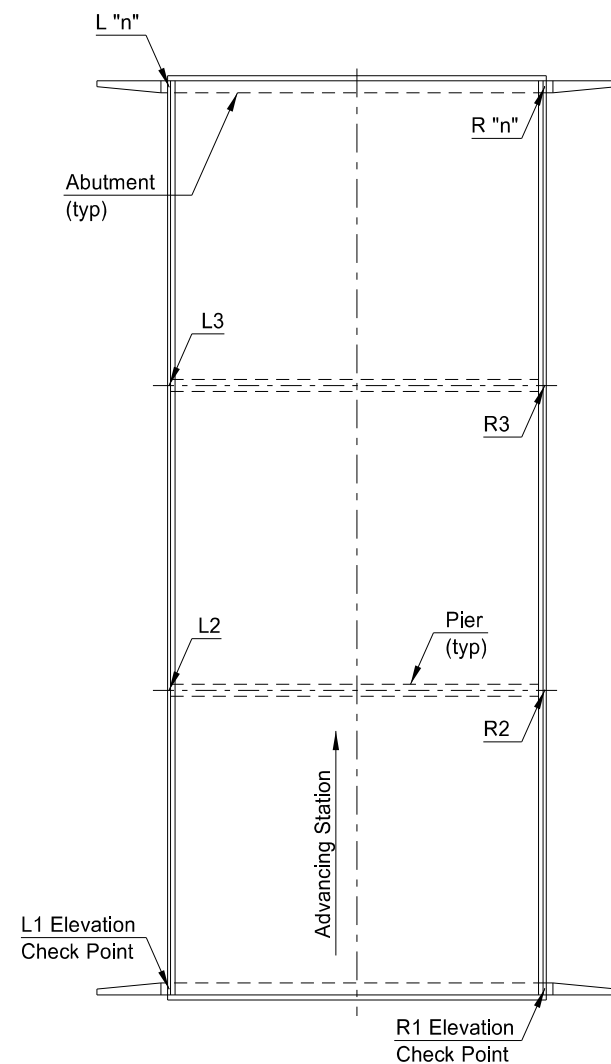
1. Tighten all bolts the maximum possible with 12" to 15" wrench to bed washers and to clean bolt threads, then loosen.
2. Retighten bolts with a systematic order to prescribed torque.
3. Loosen each bolt and retighten to prescribed torque in the same order as initial retightening.
4. Burr threads of junction with nut using center punch to prevent nut loosening.

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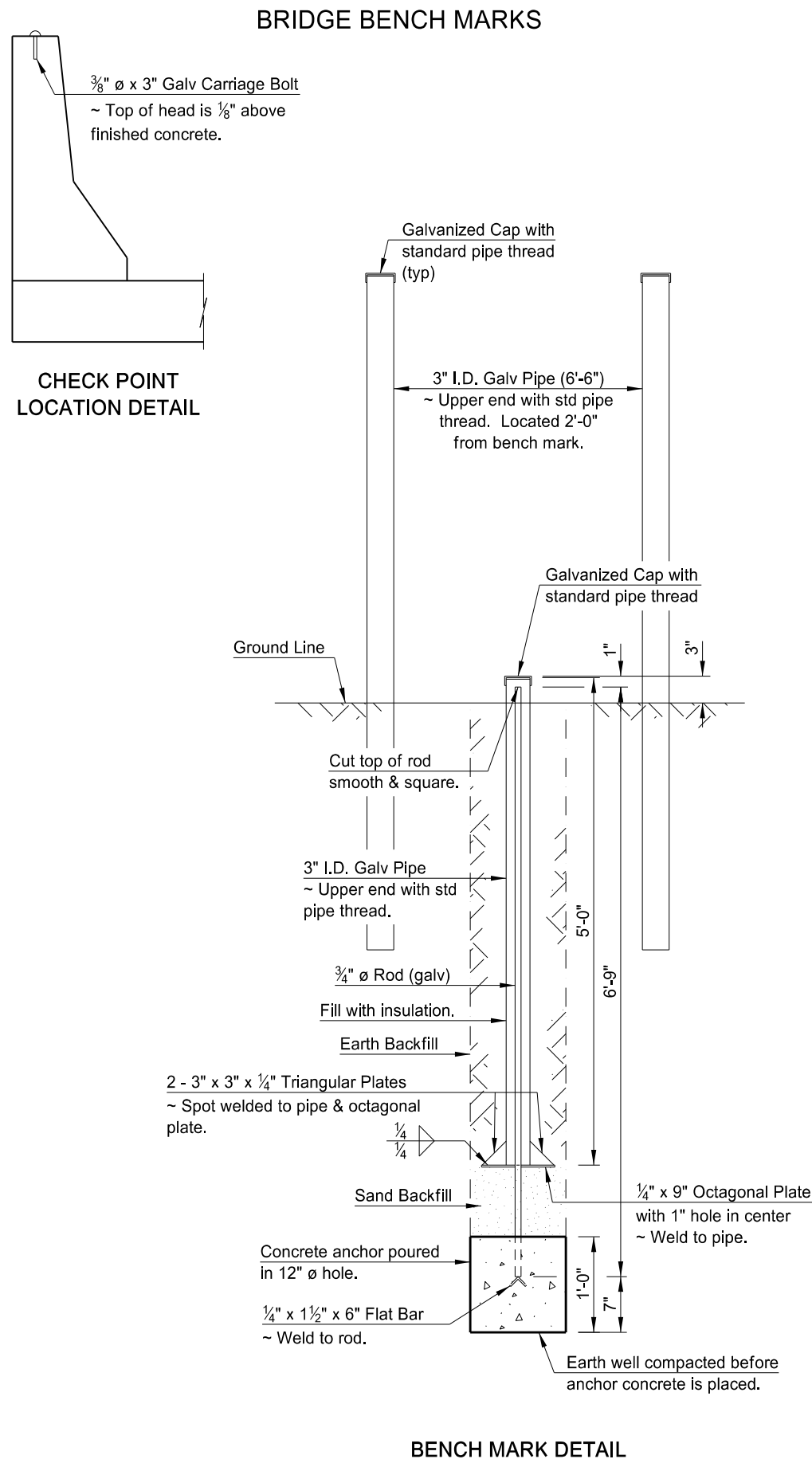
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GENERAL LAYOUT FOR SINGLE SPAN



GENERAL LAYOUT FOR MULTIPLE SPAN



NOTES:

Elevation check points shall consist of $\frac{3}{8}$ " \varnothing x 3" galvanized carriage bolts (or equal) set in the concrete barrier at the points indicated on the General Layout sketches. The top of the bolt head shall project above the finished concrete $\frac{1}{8}$ ". Elevation check points shall be placed on each barrier over each unit of the substructure for each bridge at a structural location.

Two bench marks as detailed hereon shall be set at diagonal opposite positions away from the structure location and at least 300 feet from the nearest point on the bridge or bridges (if more than one at a location). These bench marks shall be constructed as detailed on this sheet and located near the Highway Right of Way lines. The two pipes shall extend 4'-0" above ground and be painted with two coats of white paint suitable for galvanized steel surfaces.

The Project Engineer shall run a set of levels determining the elevation of each check point on the structure and the two bench marks immediately after the completion of the bridge. Bench Mark #1 can be listed as having elevation 1000 or the actual surveyed elevation. This information shall be recorded on SFN 13420 and submitted to the Bridge Engineer with adequate information locating each check point and bench mark.

All metal parts are to be hot dip galvanized after punching, shearing, welding and fabrication.

Threads of cap and pipe are not to be galvanized. At the time of installation these threads are to be coated with synthetic grease with teflon and cap screwed to a snug fit.

METHOD OF MEASUREMENT:

Each set of Bridge Bench Marks consisting of two bench marks and the required number of elevation check points shall be considered as one unit for bidding purposes and the quantity to be paid for shall be the number of sets of bridge bench marks which have been installed complete in place and accepted by the Engineer.

BASIS OF PAYMENT:

Bridge Bench Marks shall be paid for at the contract price bid for each set of Bridge Bench Marks, which price shall be full compensation for all excavation, backfill and clean-up, and for furnishing, hauling and placing all elevation check points, galvanized pipe, caps, rods, sand backfill, concrete, rock equipment, tools and incidentals, including galvanizing and greasing, necessary to complete this item.

GALVANIZING:

After fabrication the complete assembly shall be hot-dip galvanized.

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