

CEMENT SAMPLE WORKSHEET

North Dakota Department of Transportation, Materials & Research

SFN 9994 (4-2025)

To be Filled in by Field Personnel	
Project Number	PCN
District	Engineer
Contractor	Submitted By
Date Sampled	Sample From
Brand & Type	
Amount Represented	Field Sample Number

For Materials & Research Central Lab Use Only			
Laboratory Number		Date Received	
No. .325 Sieve ASTM C430		Tested By:	Date Tested:
Normal Consistency ASTM C187 %		Tested By:	Date Tested:
Blaine Fineness ASTM C204 m ² /kg		Tested By:	Date Tested:
Autoclave Expansion ASTM C151 %		Tested By:	Date Tested:
Air Content of Mortar ASTM C185 %		Tested By:	Date Tested:
Time of Setting-Gillmore Test ASTM C266		Tested By:	Date Tested:
Initial Set		HR	min.
Final Set		HR	min.
Time of Setting-Vicat Needle Test ASTM C191		Tested By	Date Tested:
Initial Set			min.
Final Set			min.
Compressive Strength - 50mm Cubes ASTM C109 / Flow			
Date Made	Date Tested	Time Made	
3-Day Break			PSI Tested By
7-Day Break			PSI Tested By
28-Day Break			PSI Tested By
Conformity to Specifications			
Condition of Test Sample as Received			
Testing Lab Supervisor		Date Report	

☐ _____ District

☐ Central Lab

Lab No. CE-	Date
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NORMAL CONSISTENCY, TIME OF SET, AUTOCLAVE BAR

N.C. =	%
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START TIME	INITIAL SET TIME	FINAL SET TIME	INITIAL LENGTH	FINAL LENGTH	DIFFERENCE	% EXPANSION
: AM	: AM	: AM	10. "	10. "	0. "	0. %

AIR CONTENT: $100 - 2.5W \frac{(182.7 + P)}{(5000 + 10P)} = \% \text{ air}$

P = % Water
W=Wt of Mortar

P = $\frac{\text{ml of water}}{\text{grams of cement}} \times 100 = \frac{\quad}{350} \times 100 = \quad \% \text{ Water}$

$\quad \% \text{ Flow Obtained}$

W = Wt of measure & mortar - Wt of measure = Wt of mortar

W = $\quad - 638.8 = \quad \text{grams of mortar}$

2.5 x grams of mortar x factor from chart
 $2.5 (\quad \times 0.0 \quad)$

= 100 - $\quad = \quad \% \text{ Air Content}$

AIR PERMEABILITY: Specific Surface Cell #2

Time = \quad seconds

S_s = $\frac{3818 \times}{\quad}$

$\frac{\quad}{8.71} = \quad \text{cm}^2 / \text{gram or } \quad \text{m}^2/\text{kg}$

AIR PERMEABILITY: Specific Surface Cell #1

Time = \quad seconds

S_s = $\frac{3818 \times}{\quad}$

$\frac{\quad}{9.27} = \quad \text{cm}^2 / \text{gram or } \quad \text{m}^2/\text{kg}$

T - 192 .325 Screen # \quad Correction Factor \quad %

Residue X(100+CF) = Corrected Residue or % retained on screen
 100 - CR = % Passing

$\quad \times \quad = \quad \text{CR or \% retained on screen}$

100 - $\quad = \quad \% \text{ Passing}$

Correction factor Screen #1 24.42% Screen #2 4.64% Screen #3 49.11%