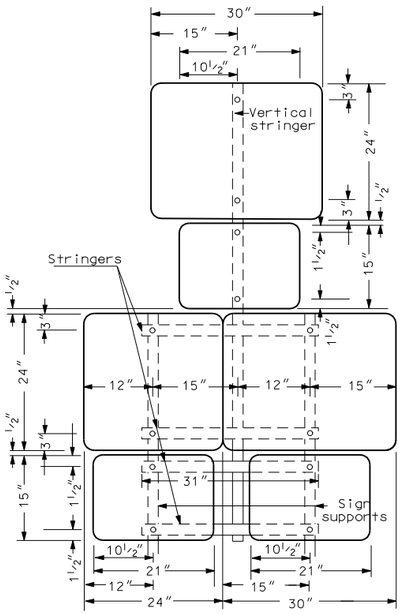
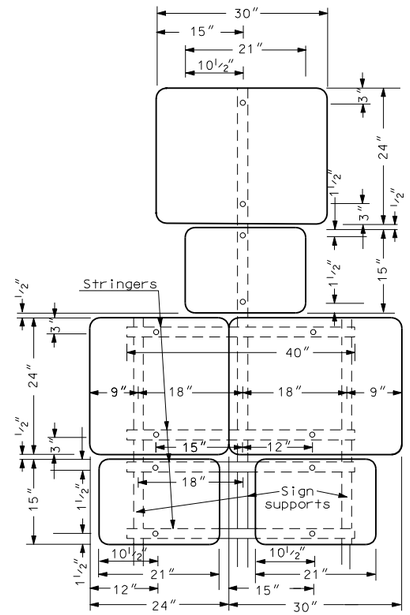
# SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS - ROUTE MARKER SIGNS

D-754-70

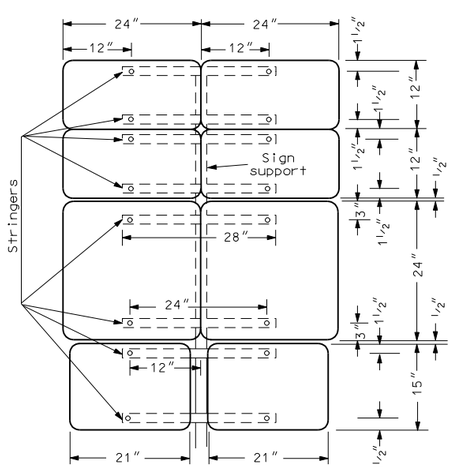



2 Posts

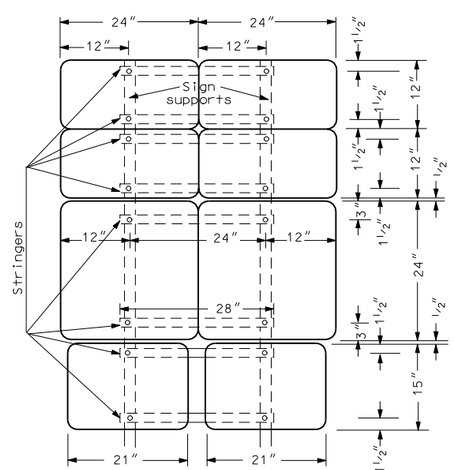



3 Posts

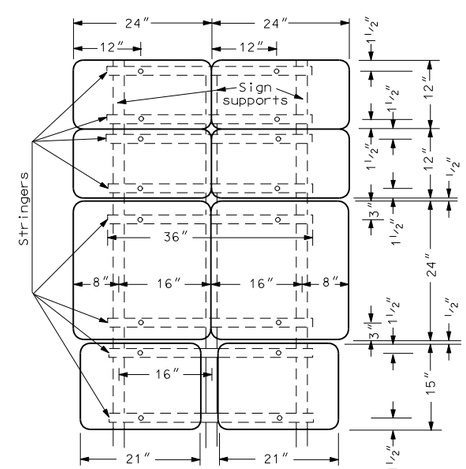
ASSEMBLY NO. 428




1 Post




2 Posts




3 Posts

ASSEMBLY NO. 429

NOTES:

1. See standard D-754-24 for mounting details.
2. The minimum sign backing material thickness shall be 0.100 inch.
3. Perforated square tube stringer shall be 1½" x 1½".
4. All holes shall be punched round for ⅜" bolt.

| NORTH DAKOTA DEPARTMENT OF TRANSPORTATION | |
|---|---|
| 10-1-86 | |
| REVISIONS | |
| DATE | CHANGE |
| 05-01-92 | General revisions |
| 06-20-03 | Revised assembly 429 |
| 10-13-04 | Note revisions |
| 12-01-04 | PE stamp added |

This document was originally issued and sealed by MARK S GAYDOS, Registration Number PE-4518, on 12/01/04 and the original document is stored at the North Dakota Department of Transportation