## **RESEARCH REPORT DOCUMENTATION PAGE**

1. Report No.	2. Report Date 3. Contract No.		4. Project No.	
NDSU 00-01	2003			
5. Title and Subtitle			6. Report Type	7. Project No.
Click on link to open report				
Design of a High-Performance	Concrete Mix for Use in	Dowel Bar Retront		8. Project No.
Work Plan				
	Construction			
	Evaluation			10. Project No.
			Final 🛛 🖂	
11. Author(s)/Principle Investigator(s)				
Frank Yazdani, Dinesh Katti, and Marwa Salaheldin				
12. Performing Organization Name and Addr	ess		13. Sponsoring Agency Name and Add	ress
NDDOT M+R De	ept. of Civil Engineering an	d Construction		_
	blege of Engineering and A	rchitecture	North Dakota DO	1
	orth Dakota State Universit		Materials and Research Division	
		y	300 Airport Road	
	Bismarck N			04-6005
see supplementary notes				
14. Supplementary Notes				
15. Abstract				
Purpose and Need				
Dowel bar retrofit is a rehabilitation method used by Department of Transportation's across the United States to restore load				
transfer across joints in portland cement concrete payement. While this rehabilitation method is effective in restoring load transfer, the				
concrete mixes that are used are a commercially available mixes that suffer from durability problems and high costs. There is a need				
to produce a concrete patch m	ix that can be used in d	owel bar retrofits the	at are durable and low cost	3
to produce a condicte patient mix that can be doed in dower bar renoits that are durable and low cost.				
Objective				
The objective of this resear	ch was to dovelop a hig	h parfarmanca conc	proto patch mix that uses lo	cal materials for dowel bar retrofit
The objective of this research was to develop a high-periormance conclusion mix that uses local materials to dower bar retroit				
projects. The concrete patch mix should exhibit high early strength, good workability, low shrinkage, and good durability.				
<u>Scope</u>				
In order to achieve the objective, a literature review was conducted, field engineers and concrete manufactures were contacted,				
field visits to dowel bar retrofit projects were conducted, and various concrete mixes were made in the laboratory.				
<u>Summary</u>				
Trial concrete mixes were made using local aggregates, an air entraining admixture, a water reducing (superpasticizer) admixture,				
and an accelerating admixture. The final mix design had high early strength (greater than 4.000 psi in 6-hours). 9-inch slump, and				
5.75% air content. The final m	ix design was placed in	Styrofoam molds th	hat had the same dimension	is as the dowel bar slots in the
field. The final mix design showed no signs of debonding or shrinkage. The estimated cost for materials (concrete patch mix only and				
no labor costs) per slot is approximately \$1.83 to \$2.06. These costs will yary depending on the supplier or manufacturer of each				
material used				
16. Key Words	17. Distribution Statement	de enverenza da la composición de la co	to the mublic former	18. No. of Pages
	No restrictions. This	document is available	to the public from:	117
Dowel Bars				40 File type/Circ
Concrete	Dept. of C	ivil Engineering and	Construction	19. File type/Size
Luad I ranster	College	of Engineering and	Architecture	PDF/34mb
Durability	No	rth Dakota State Un	iversity	Paper
эпппкауе		Fargo, ND 5810	5	
	Tel. (701)231-7244			
		Ór		
	North Dakota Department of Transportation			
	Materials and Research Division:			
	300 Airport Road			
		Bismarck ND 58504-6	6005	
	Office: (701) 3	328-6900 Fa	x: (701) 328 -0310	