

## **BREAKING HEADS VERIFICATION PROCEDURE #18**

Revised March 5, 2003

Equipment Checked: **BREAKING HEADS (AASHTO T 245) (ASTM D 1559)**

Purpose:

This method provides instructions for measuring compression testing machine breaking head.

Inspection Equipment Required:

1. Rigid template with radius of 2" inner curvature.

Tolerance:

Procedure:

Place template into each half of breaking head. Check for any gaps and record findings. Check to see that breaking head does not bind.

## EQUIPMENT CALIBRATION RECORD

### Calibration Procedure No. 18 Breaking Heads (AASHTO T 245)

Date:	Calibrated by:
Previous Calibration Date:	Next Due:
Frequency: 12 Months	
Action Recommended:	
Repair _____ Replace _____ None _____ Other _____	
<b>Calibration Equipment</b>	
Rigid template with radius of 2" inner curvature	

Are there any gaps between template and breaking head?

Top            Yes \_\_\_\_ No

Bottom        Yes \_\_\_\_ No

Does the breaking head assembly bind?

Yes \_\_\_\_ No