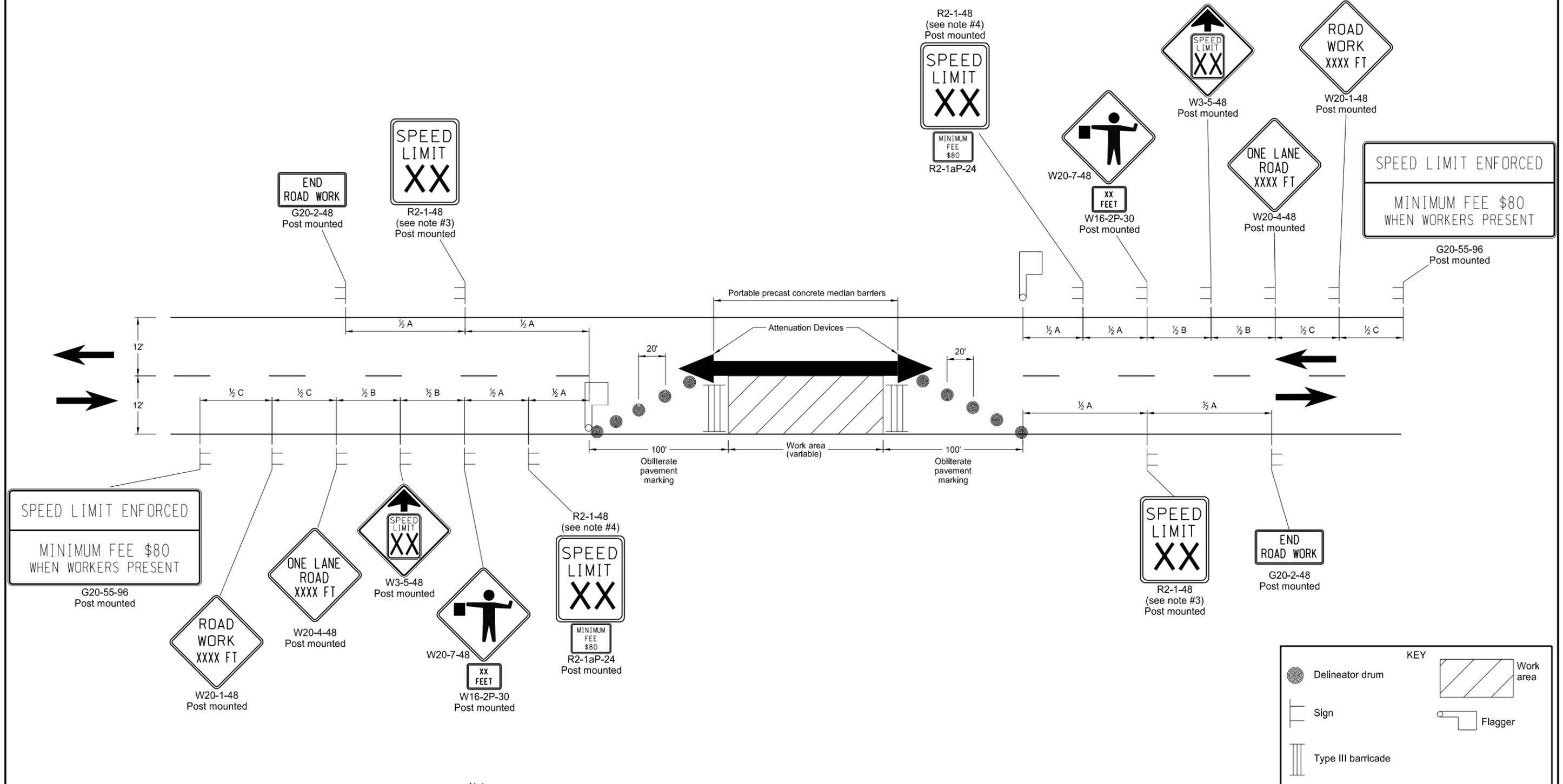


# SIGN LAYOUT FOR ONE LANE CLOSURE TWO LANE ROADWAY

D-704-17



SPEED LIMIT ENFORCED  
MINIMUM FEE \$80  
WHEN WORKERS PRESENT  
G20-55-96  
Post mounted

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**KEY**

- Delineator drum
- Sign
- Type III barricade
- Work area
- Flagger

**Notes**

- Place barricades on moveable assemblies and signs on portable assemblies when located on roadway.
- Remove existing striping as required. Use back to back delineators when inslope is 4:1 or flatter and roadway alignment is visible to approaching vehicles. Place back to back vertical panels when roadways have steep slopes and alignment is not visible to approaching traffic.
- Re-establish speed limit. Determine exact speed limit in the field, dependent on location and conditions.
- Determine the reduced speed limit based on the in-place speed limit before construction. Where speed reductions exceed 30 MPH, install a second speed limit sign with the desired speed reduction (not to exceed 30 MPH.) Place the second speed limit sign at 1/2 B.
- Install flags on warning signs in urban areas when signs are not portable. Mount 24 inch square flags perpendicular to the edges of the sign, and at such a distance above the edge that the flag does not touch the sign when limp.
- As an option, use portable sign supports in lieu of post mounted signs in accordance with NDDOT Standard Drawing D-704-14.
- Cover existing speed limit signs within a reduced speed zone.
- Sign G20-55-96 is not required if layout is part of other traffic control or if work is less than 15 days.
- Recommend using 40 mph speed limit in vicinity of workers, unless location and conditions dictate otherwise.

ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
REVISIONS	
DATE	CHANGE
8-17-17 11-01-19	Note update & sign numbers Removed signs & revised note

This document was originally issued and sealed by  
Kirk J Hoff,  
Registration Number  
PE- 4683,  
on 11/1/19 and the original document is stored at the North Dakota Department of Transportation