

SYMBOLS

STATE & NATIONAL LINES		BUILDINGS	
COUNTY LINE		TELEGRAPH LINES	
TOWNSHIP & RANGE LINES		TELEPHONE LINES	
SECTION LINE		POWER LINES	
QUARTER SECTION LINE		CULVERTS (In Place)	
SECTION CORNER		CULVERTS (Install)	
QUARTER SECTION CORNER		CONCRETE BOX CULVERTS (Install)	
OLD RIGHT OF WAY LINE		BRIDGES (Install)	
NEW RIGHT OF WAY LINE		CONCRETE CURB	
GRADE LINE		CONCRETE CURB AND GUTTER	
CENTERLINE OF CONSTRUCTION		CONCRETE WALK	
RAILROAD RIGHT OF WAY LINE		CATCH BASIN (Existing)	
CITY OR VILLAGE CORPORATE LIMITS		CATCH BASIN (New)	
PROPERTY LINE		MANHOLE (Existing)	
EASEMENT LINE		MANHOLE (New)	
FENCES		CURB INLET (Existing)	
SNOW FENCE		CURB INLET (New)	
DRAINAGE		GROUND MOUNTED SIGNS	
WATERS EDGE		OVERHEAD SIGNS	
MARSH OR SWAMP		HYDRANT	
RIPRAP		LIGHT STANDARDS	
DRAINAGE DITCH		TRAFFIC SIGNALS (Plan & Profile Sheets)	
APPROACH		HIGH MAST LIGHTING ASSEMBLY	
TRAVELED WAY		GROUND ELEVATION	
RAILROADS		GRADE	
GUARD RAIL		CENTERLINE	
GUIDE POSTS		SECTION LINE	
DELINEATORS		DEFLECTION ANGLE (Delta)	
HEDGES AND TREES		500 OR JUTE MESH	
INTERCHANGE		POLES TO BE MOVED	
HIGHWAY GRADE SEPARATION- NO CONNECTION		POLES TO BE LOWERED	
OTHER BRIDGE		CONCRETE FOUNDATION	
SERVICE ROAD		CONDUIT	
TERMINATED CROSS-ROAD		CONDUCTOR	
		CONCRETE PULL BOX	
		FEED POINT	
		250 WATT LIGHT STANDARDS	
		400 WATT LIGHT STANDARDS	
		700 WATT LIGHT STANDARDS	
		1000 WATT LIGHT STANDARDS	
		FLASHING BEACON	
		TRAFFIC SIGNAL - MAST ARM MOUNTED	
		TRAFFIC SIGNAL - POST MOUNTED	
		SIGNAL HEAD	
		PEDESTRIAN PUSHBUTTON POST	
		TRAFFIC SIGNAL CONTROLLER	
		FEED POINT - PAD MOUNTED	

ABBREVIATIONS

Aggr.	Aggregate	M. L.	Main Line
Ahd.	Ahead	N. R.	North Roadway
Alt.	Alternate	Off. Loc.	Office Location
Approx.	Approximate or Approximately	O. to O.	Out to Out
Appr.	Approach	P. & P.	Plan and Profile
Asph. Cem. or A.C.	Asphalt Cement	P. C.	Point of Curvature
Asph. Conc.	Asphaltic Concrete	P. C. C.	Point of Compound Curve
Bit.	Bituminous or Bitumen	P. C. C. Pvm't	Portland Cement Concrete Pavement
Bk.	Back	P. D.	Private Drive
B. M.	Bench Mark	Pen.	Penetration
Bldg.	Building	Perf.	Perforated
Br.	Bridge	P. I.	Point of Intersection
C. A. E. S.	Corrugated Aluminum End Section	P. O. C.	Point on Curve
C. A. P.	Corrugated Aluminum Pipe	P. O. T.	Point on Tangent
C. B.	Catch Basin	P. P.	Power Pole
C. & G.	Curb and Gutter	P. R. C.	Point of Reverse Curvature
Ch. Blk.	Channel Block	Prof.	Preformed
Ch. Ch.	Channel Change	P. S. D.	Passing Sight Distance
C. I.	Curb Inlet	P. T.	Point of Tangency
C. I. P.	Cast Iron Pipe	P. V. C.	Polyvinyl Chloride Sewer Pipe
Cl.	Class	Quant.	Quantity or Quantities
C. S. E. S.	Corrugated Steel End Section	R	Radius
C. S. P.	Corrugated Steel Pipe	R or Rge.	Range
CMS	Cationic Medium Setting	RC	Rapid Curing
Comp.	Compression	R. C. E. S.	Reinforced Concrete End Section
Const.	Construction	R. C. P.	Reinforced Concrete Pipe
Conc.	Concrete	R. C. P. S.	Reinforced Concrete Pipe Sewer
Cont. Reinf. Conc.	Continuously Reinforced Concrete	Rd.	Road
Pvm't	Pavement	Rdbd.	Roadbed
Contn.	Continuation	Rdwy.	Roadway
Crn.	Crown	Refl.	ReflectORIZED
CRS	Cationic Rapid Setting	R. R.	Railroad
Crse.	Course	Rt.	Right
C. S.	Curve to Spiral	R/W	Right of Way
C. to C.	Center to Center	Salv.	Salvage
C. Y.	Cubic Yard	San.	Sanitary
D	Degree of Curvature	S. C.	Spiral to Curve
D-Load	Dead Load	SC	Slow Curing
D. B.	Ditch Block	Sc	Spiral Deflection Angle
Def.	Deformed	S. D.	Sight Distance
Del.	Deliver	S. E.	Superelevation
D. G.	Ditch Grade	Sec.	Section
El. or Elev.	Elevation	Sec. Line Appr.	Section Line Approach
Ellipt.	Elliptical	Sep.	Separation
Emb.	Embankment	Serv.	Service
Emul.	Emulsified	Sgr. Prep.	Subgrade Preparation
Engr.	Engineer	Shldr.	Shoulder
Eq.	Equation	SP	Special Provision
E. R.	East Roadway	S. P. P.	Structural Plate Pipe
E. S.	End Section	S. P. P. A.	Structural Plate Pipe Arch
Esmt.	Easement	S. R.	South Roadway
Exc.	Excavation	SS	Slow Setting or Supplement Specification
Exp.	Expansion	S. S. D.	Stopping Sight Distance
F. D.	Field Drive	S. T.	Spiral to Tangent
Found.	Foundation	Sta.	Station
F. P.	Fence Post	Std.	Standard
Furn.	Furnish	Std. Specs.	Standard Specifications
Ga.	Gage or Gauge	Struct.	Structure
Gr.	Gravel	Surf.	Surface or Surfacing
Grd.	Graded	Surv.	Survey
G. V.	Gate Valve	S. W.	Sidewalk
Hel.	Helical	S. Y.	Square Yard
Hyd.	Hydrant	T	Tangent Length (circular curve)
Ident.	Identification	T or Twp.	Township
Inchg.	Interchange	Tel.	Telephone
I. M.	Iron Monument	Temp.	Temporary
Inst.	Install	T. P.	Telephone Pole
Inter.	Intersection	Tr.	Traffic
Inv.	Invert	Trans.	Transverse or Transition
Jt.	Joint	Trtd.	Treated
L	Length of Curve	Ts	Tangent Length (curve with spirals)
Lc	Length of Spiral	T. S.	Tangent to Spiral
Levg.	Leveling	U. S. C. & G. S.	United States Coast and Geodetic Survey
L. F.	Linear or Lineal Foot	V. C.	Vertical Curve
Liq.	Liquid	V. C. P.	Vitrified Clay Pipe
Long	Longitudinal	W. M.	Water Main
L. P.	Light Pole	W. M. V.	Water Main Valve
Lt.	Left	W. R.	West Roadway
"M"	One Thousand	Wrng.	Wearing
Mtl.	Material	W. S. V.	Water Service Valve
Max.	Maximum	X-Sec.	Cross Section
MC	Medium Curing	Xc	Spiral Coordinate
M. H.	Manhole	Yc	Spiral Coordinate
Min.	Minimum		

INSTALL LOOSE ROCK RIP RAP
185+G.I.G (R.C.B. Outlet) 135 C.Y.

INSTALL AGGREGATE CUSHION
185+G.I.G (R.C.B. Outlet) 52 C.Y.

INSTALL R/W MARKERS

172+00 Lt. & Rt. 3
177+00 Lt. 2
181+98 Gt. & Rt. 2
184+18 Gt. Rt. 1
184+28 Gt. Lt. 1
188+00 Lt. 1
190+00 Lt. & Rt. 3
195+00 Lt. & Rt. 2

INSTALL PIPE CULVERTS

175+76 Lt. 24"x36" C.S.P. (.064") 2-C.S.E.S. (.064")
177+67 Lt. 24"x40" C.S.P. (.064") 2-C.S.E.S. (.064")
177+67 Rt. 24"x60" C.S.P. (.064") 2-C.S.E.S. (.064")
189+14 Lt. 24"x68" C.S.P. (.064") 2-C.S.E.S. (.064")
194+04 Rt. 18"x46" C.S.P. (.064") 2-C.S.E.S. (.064")

REMOVAL OF STRUCTURE

185+G.I.G 1 Lump Sum

INSTALL R.C. BOX CULVERT

185+G.I.G (Skew 30° Lt. & Rt.)
Tmpl. 11'x10'x16'
Drwg. No's. 386310-1, 2, 3, 4, 5 & G
Class I Excavation 1164 C.Y.
Foundation Fill (2') 771 C.Y.
Class AE-3 Concrete 7576 C.Y.
Reinforcing Steel (Grade 40) 111,859 Lbs.
Dampproofing (2-Coats) 56 S.Y.

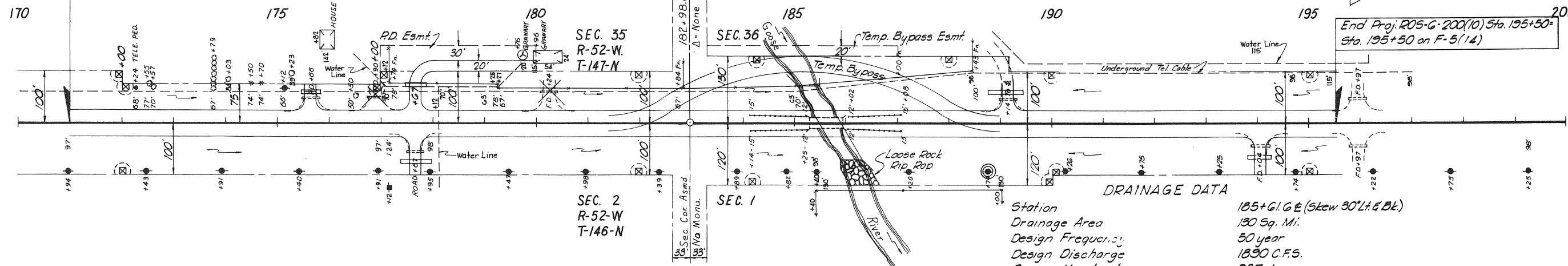
205-G-200(10) 7

BENCH MARKS

NO	DESCRIPTION	LOCATION	ELEV.
2	Iron Pin by T.P.	177+95 - 95' Rt.	960.04
M-434	S.E. Cor. of Granary	180+54 - 117' Lt.	945.54
Br	S.W. Cor. of S.W. Wing Wall	185+30 - 14' Rt.	944.06
3	Iron Pin by F.P.	188+28 - 126' Lt.	952.94
4	Iron Pin by T.P.	194+60 - 98' Rt.	957.87

Reg. Proj. 205-G-200(10) Sta. 171+00 -
Sta. 171+00 on F-5(14)

End Proj. 205-G-200(10) Sta. 195+50 -
Sta. 195+50 on F-5(14)



DRAINAGE DATA

Station 185+G.I.G (Skew 30° Lt. & Rt.)
Drainage Area 130 Sq. Mi.
Design Frequency 50 year
Design Discharge 1830 C.F.S.
Design Headwater 937.4
Tailwater Depth 7.9 Ft.
Velocity through culvert 7.3 F.S.
100-year Frequency Discharge 2376 C.F.S.
100-year Frequency Headwater 938.7
Maximum known discharge Unknown
Maximum known stage 940.5
Frequency of maximum flood Unknown
Structure Selection Tmpl. 11'x10' R.C.B.

175+66 - 45' Lt.
24"x44" C.S.P.
Remove-Solv.

176+90 - 45' Lt.
24"x30" C.S.P.
Remove-Solv.

177+67 - 56' Rt.
24"x48" C.S.P.
Remove-Solv.

180+24 - 56' Lt.
24"x34" C.S.P.
Remove-Solv.

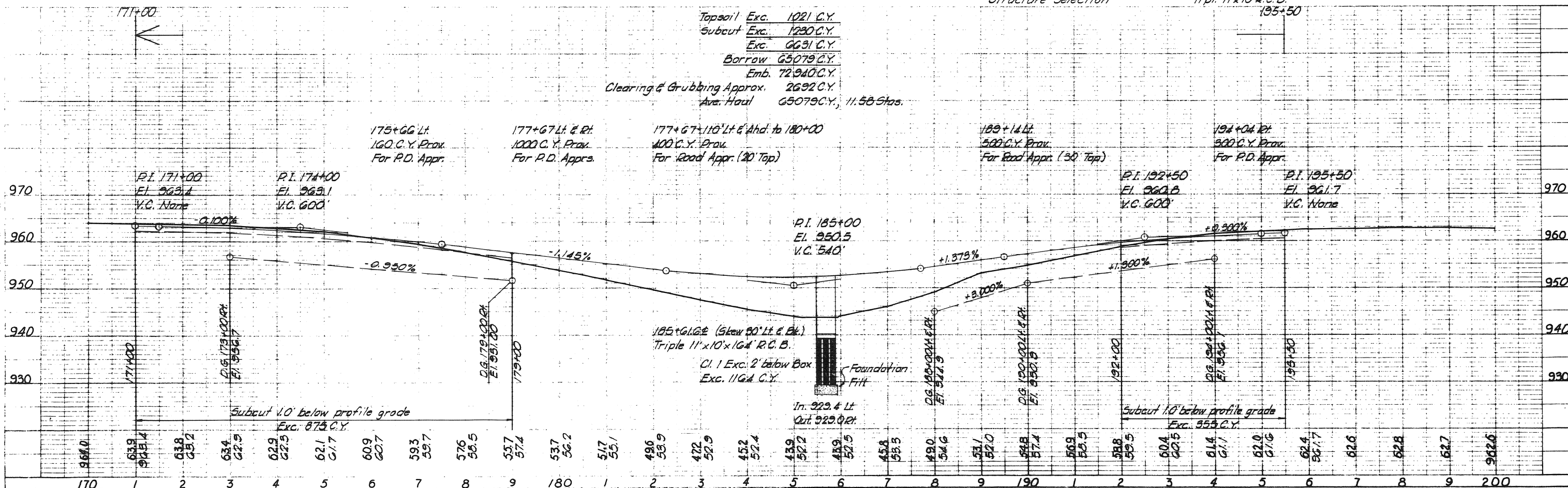
Reg. Sta. 185+296
End Sta. 185+93.6
64' R.C.T. Beam Bridge
Remove

189+14 - 41' Lt.
24"x30" C.S.P.
Remove-Solv.

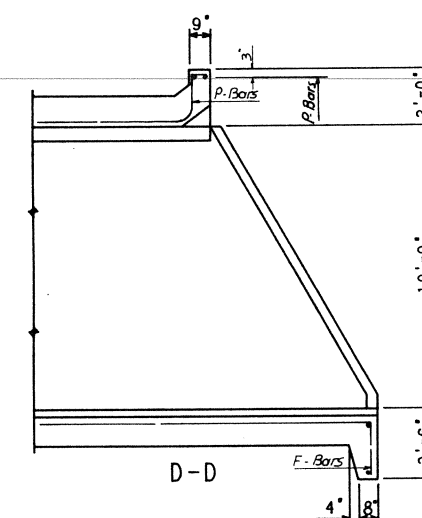
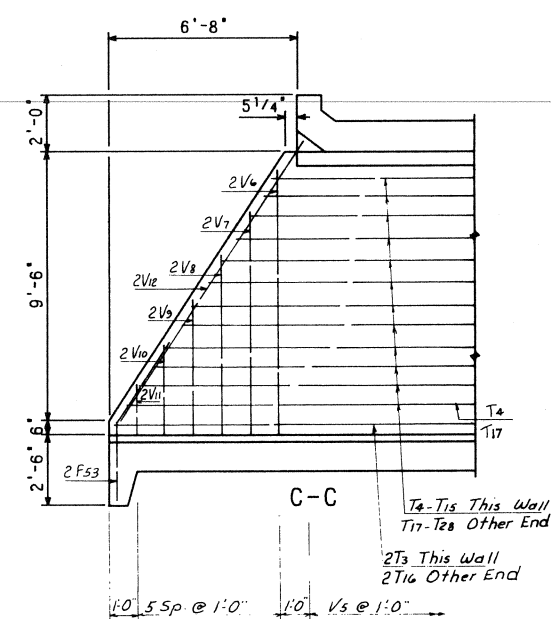
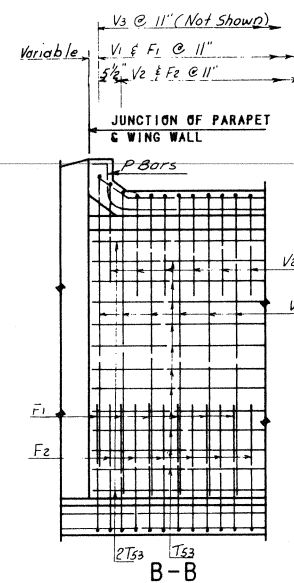
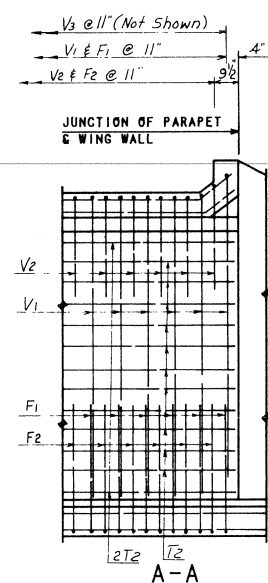
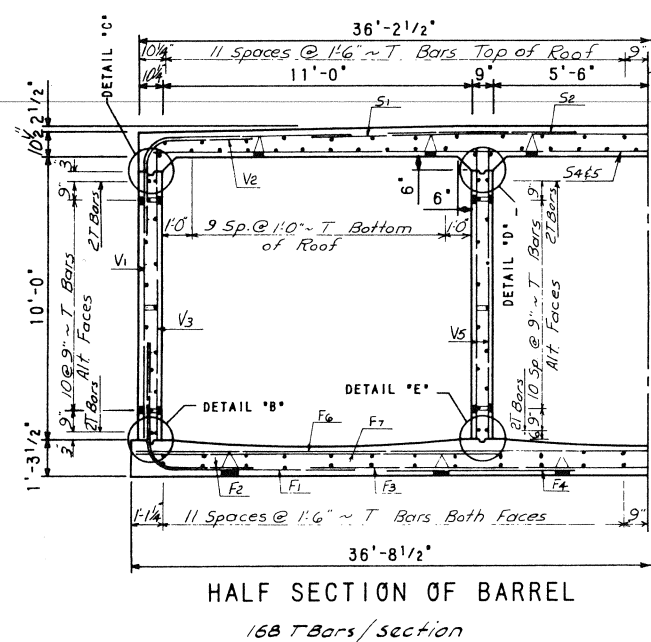
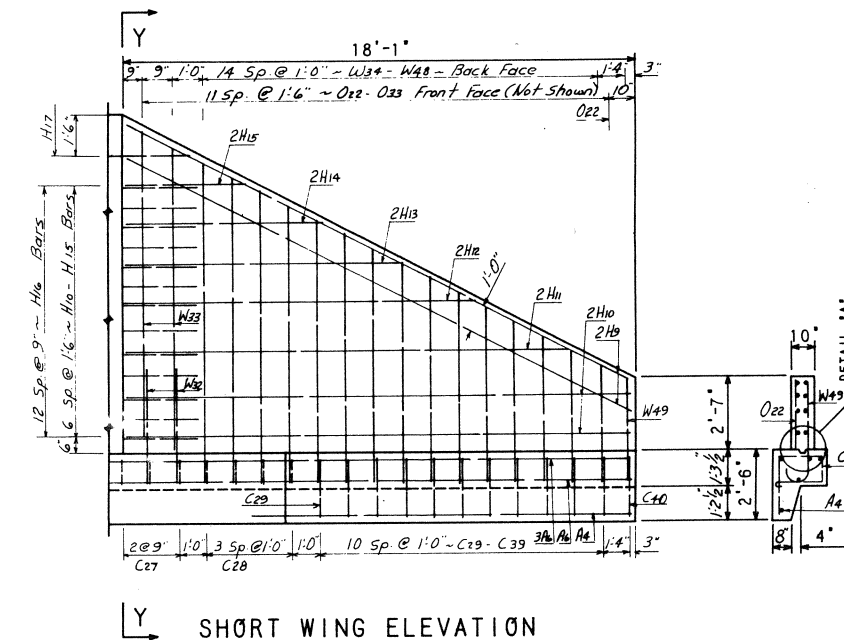
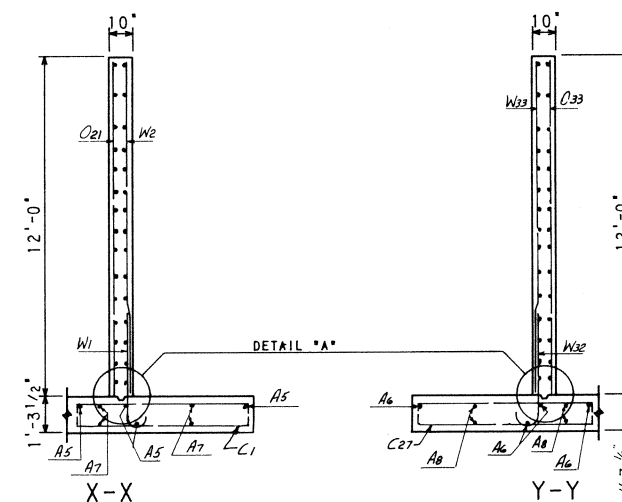
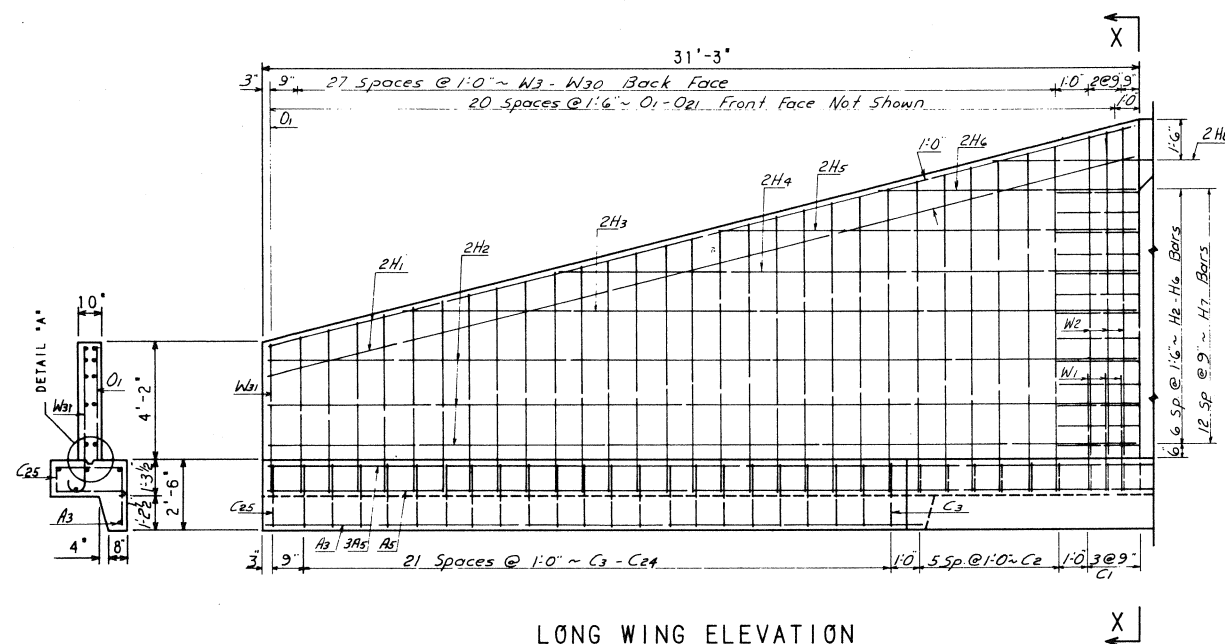
194+04 - 41' Rt.
18"x34" C.S.P.
Remove-Solv.

195+97 - 43' Rt.
18"x34" C.S.P.
To Remain

195+97 - 43' Lt.
18"x34" C.S.P.
To Remain



FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.		SHEET NO.	TOTAL SHEETS
8	N. D.	RD5-G-200(10)		8	

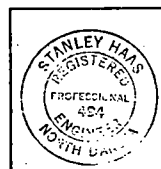
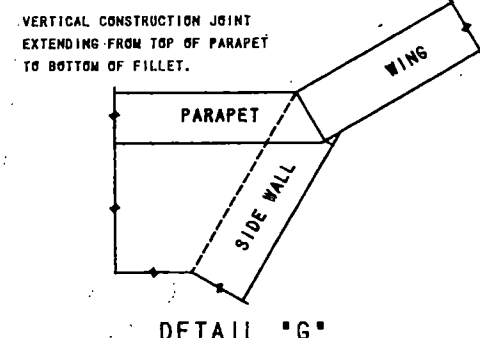
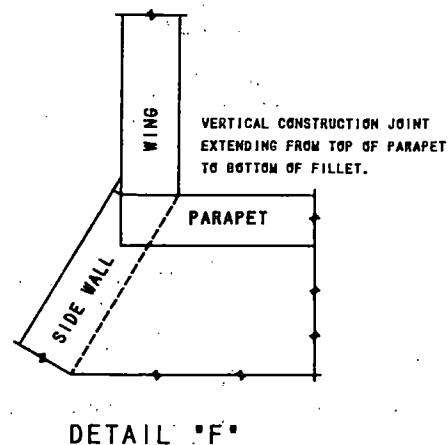
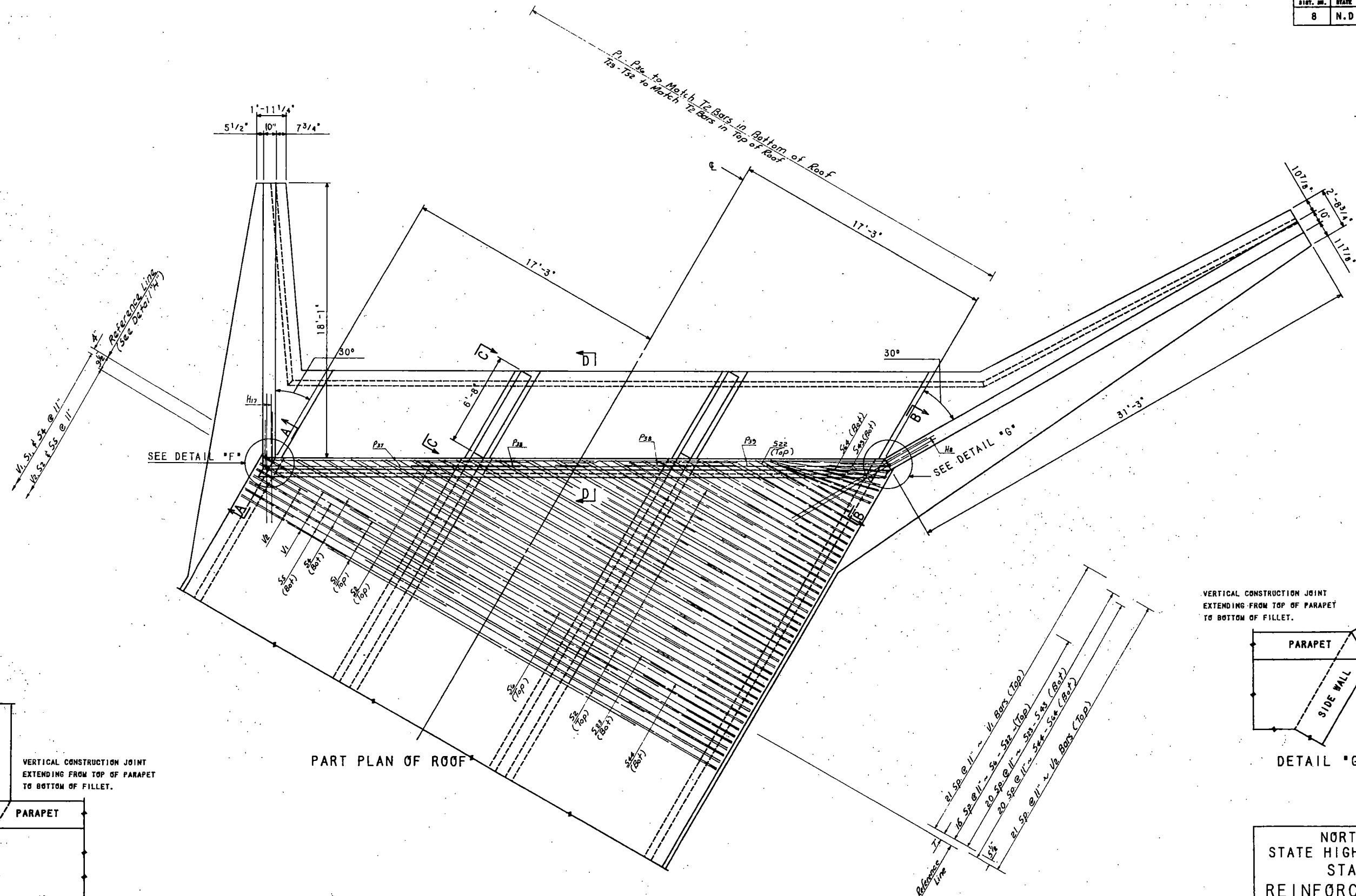


NORTH DAKOTA
STATE HIGHWAY DEPARTMENT
STANDARD
REINFORCED CONCRETE
TRIPLE BOX CULVERT
SKEWED 30°
CLEAR SPAN 3x11' CLEAR HEIGHT 10'
MAXIMUM FILL 15'

APPROVED 5-10 1976 *Shankar H. Das*
BRIDGE ENGINEER

386310-

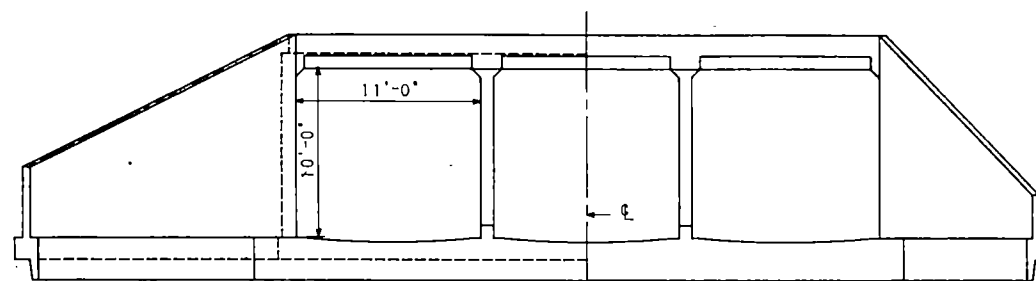
FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	PROJECT NO.	SHEET NO.	TOTAL SHEETS
8	N.D.	205-G-200(10)		9	



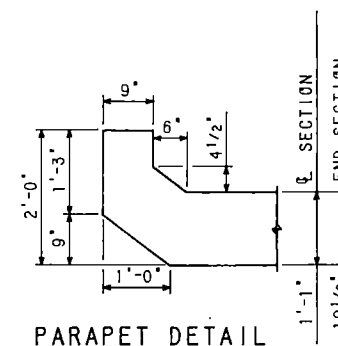
NORTH DAKOTA
STATE HIGHWAY DEPARTMENT
STANDARD
REINFORCED CONCRETE
TRIPLE BOX CULVERT
SKEWED 30°
CLEAR SPAN 3x11' CLEAR HEIGHT 10'
MAXIMUM FILL 15'

APPROVED 5-10 1926 *Stanley Hays*
BRIDGE ENGINEER

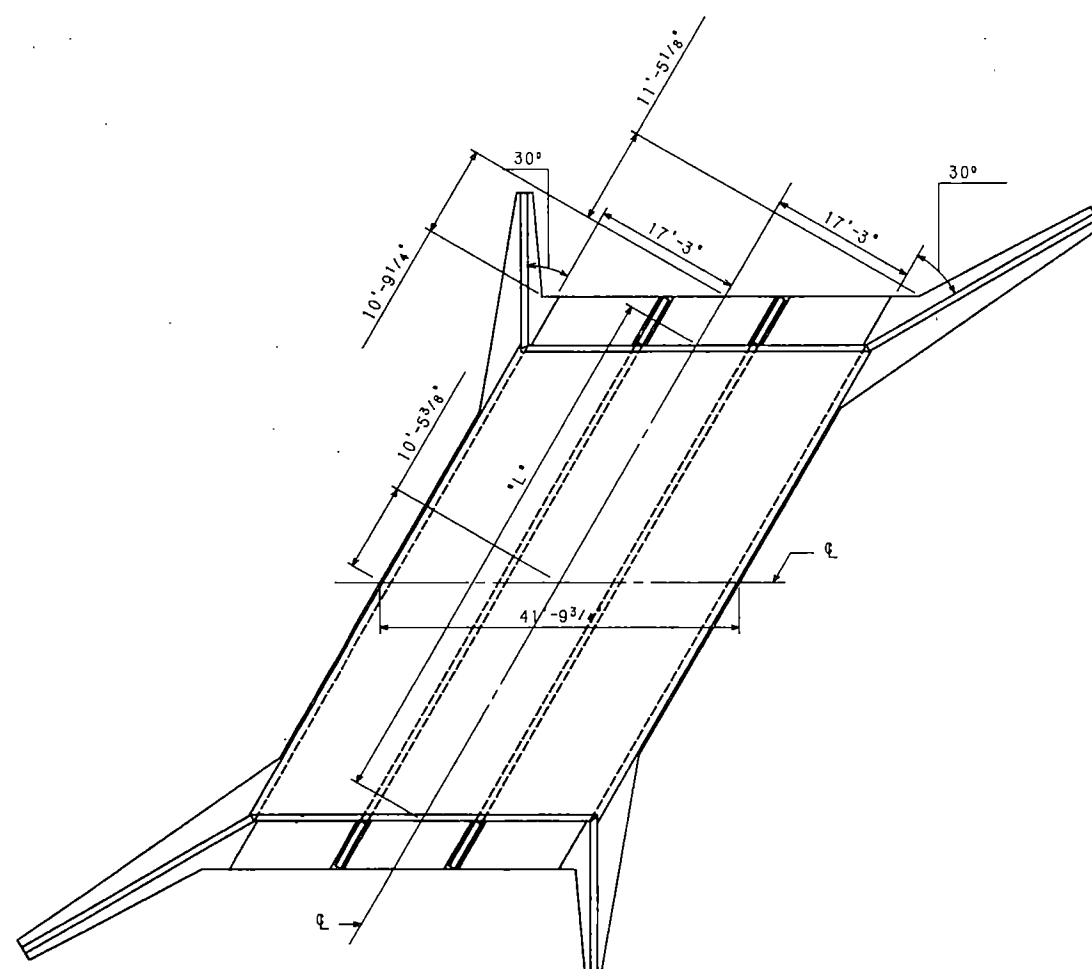
FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
8	N.D.	EX-6-200-10	11	



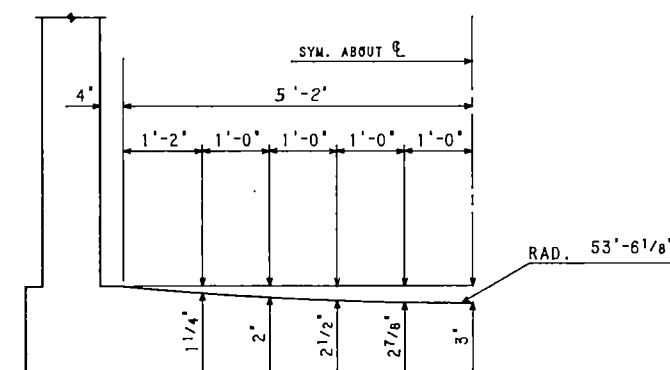
END VIEW



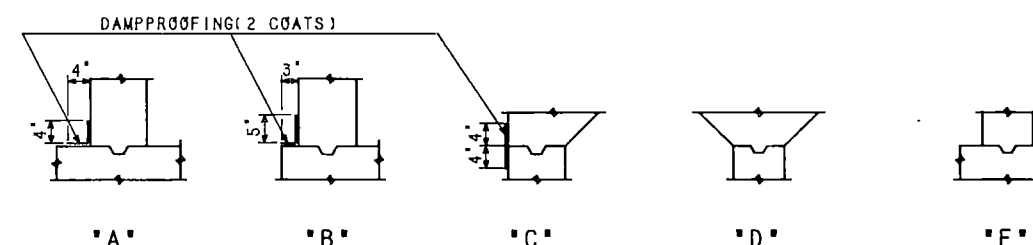
PARAPET DETAIL



PLAN VIEW

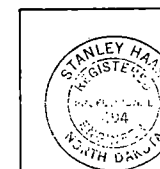


CURVED FLOOR OFF-SETS



DAMPROOFING & KEY DETAILS

ALL KEYS SHOWN ARE
1 1/2" X 3 1/2"



NORTH DAKOTA
STATE HIGHWAY DEPARTMENT
STANDARD
REINFORCED CONCRETE
TRIPLE BOX CULVERT
SKEWED 30°
CLEAR SPAN 3x11' CLEAR HEIGHT 10'
MAXIMUM FILL 15'
APPROVED 5-10-1926 Stanley Haas
BRIDGE ENGINEER

BAR LIST (CONSTANT)

MARK	SIZE	NO.	LENGTH	SHAPE	MARK	SIZE	NO.	LENGTH	SHAPE	MARK	SIZE	NO.	LENGTH	SHAPE
W 1	7	6	4'-10"	BENT	C24	4	2	8'-5"	BENT	022-033	4	2 SETS	82'-6"	STR.
W 2	6	6	11'-2"	STR.	C25	4	2	8'-3"	BENT	A 1	6	4	26'-4"	BENT
W 3	7	2	12'-11"	BENT	C26	4	6	6'-6"	BENT	A 2	6	4	25'-0"	BENT
W 4	7	2	12'-8"	BENT	H 1	7	8	31'-9"	STR.	A 3	6	2	22'-7"	STR.
W 5	7	2	12'-5"	BENT	H 2	4	12	30'-9"	STR.	A 4	6	2	12'-1"	STR.
W 6	7	2	12'-2"	BENT	H 3	4	4	27'-5"	STR.	A 5	6	8	38'-6"	STR.
W 7	7	2	11'-11"	BENT	H 4	4	4	21'-5"	STR.	A 6	6	8	27'-3"	STR.
W 8	7	2	11'-8"	BENT	H 5	4	4	15'-5"	STR.	A 7	6	8	16'-8"	STR.
W 9	7	2	11'-5"	BENT	H 6	4	4	9'-6"	STR.	A 8	6	8	14'-0"	STR.
W10	7	2	11'-2"	BENT	H 7	4	78	6'-0"	BENT	P 1-P36	4	2 SETS	499'-6"	BENT
W11	6	2	10'-10"	BENT	H 8	6	4	12'-0"	STR.	P37	6	4	23'-7"	BENT
W12	6	2	10'-7"	BENT	0 1-021	4	2 SETS	164'-6"	STR.	P38	6	8	7'-4"	STR.
W13	6	2	10'-4"	BENT	W32	7	4	4'-10"	BENT	P39	6	4	23'-7"	BENT
W14	6	2	10'-1"	BENT	W33	6	4	11'-0"	STR.	V 6	4	8	8'-11"	STR.
W15	5	2	9'-9"	BENT	W34	7	2	12'-5"	BENT	V 7	4	8	7'-5"	STR.
W16	5	2	9'-6"	BENT	W35	7	2	11'-11"	BENT	V 8	4	8	6'-0"	STR.
W17	5	2	9'-3"	BENT	W36	7	2	11'-4"	BENT	V 9	4	8	4'-7"	STR.
W18	5	2	9'-0"	BENT	W37	7	2	10'-10"	BENT	V10	4	8	3'-2"	STR.
W19	4	2	8'-8"	BENT	W38	6	2	10'-3"	BENT	V11	4	8	1'-9"	STR.
W20	4	2	8'-5"	BENT	W39	6	2	9'-9"	BENT	V12	6	8	11'-7"	STR.
W21	4	2	8'-2"	BENT	W40	5	2	9'-1"	BENT	F 8	6	18	12'-9"	STR.
W22	4	2	7'-11"	BENT	W41	5	2	8'-7"	BENT	F 9	6	14	36'-9"	STR.
W23	4	2	7'-8"	BENT	W42	4	2	8'-0"	BENT	F 10-F 30	6	2 SETS	413'-9"	STR.
W24	4	2	7'-5"	BENT	W43	4	2	7'-6"	BENT	F31	7	14	30'-11"	STR.
W25	4	2	7'-2"	BENT	W44	4	2	6'-11"	BENT	F 32-F 46	7	2 SETS	286'-10"	STR.
W26	4	2	6'-11"	BENT	W45	4	2	6'-5"	BENT	F 47-F 52	7	2 SETS	53'-3"	STR.
W27	4	2	6'-8"	BENT	W46	4	2	5'-11"	BENT	F53	6	8	5'-6"	BENT
W28	4	2	6'-5"	BENT	W47	4	2	5'-5"	BENT	F 54-F 77	4	2 SETS	473'-0"	BENT
W29	4	2	6'-2"	BENT	W48	4	2	4'-10"	BENT	F 78-F101	4	2 SETS	431'-0"	STR.
W30	4	2	5'-11"	BENT	W49	4	2	4'-2"	BENT	S 6-S22	6	2 SETS	268'-4"	STR.
W31	4	2	5'-8"	BENT	C27	6	6	14'-2"	BENT	S23-S43	6	2 SETS	375'-4"	STR.
C 1	6	8	14'-4"	BENT	C28	5	8	12'-2"	BENT	S44-S64	5	2 SETS	392'-10"	STR.
C 2	5	12	12'-10"	BENT	C29	5	2	12'-8"	BENT	T 3	4	4	14'-6"	STR.
C 3	5	2	13'-10"	BENT	C30	5	2	12'-2"	BENT	T 4-T 15	4	2 SETS	135'-0"	STR.
C 4	5	2	13'-6"	BENT	C31	4	2	11'-7"	BENT	T 16	4	4	21'-3"	STR.
C 5	5	2	13'-4"	BENT	C32	4	2	11'-1"	BENT	T 17-T 28	4	2 SETS	216'-0"	STR.
C 6	5	2	13'-0"	BENT	C33	4	2	10'-7"	BENT	T 29-T 52	4	2 SETS	287'-0"	STR.
C 7	5	2	12'-10"	BENT	C34	4	2	10'-1"	BENT	T 53	4	30	21'-2"	STR.
C 8	5	2	12'-6"	BENT	C35	4	2	9'-7"	BENT					
C 9	4	2	12'-3"	BENT	C36	4	2	9'-1"	BENT					
C10	4	2	11'-11"	BENT	C37	4	2	8'-5"	BENT					
C11	4	2	11'-9"	BENT	C38	4	2	7'-11"	BENT					
C12	4	2	11'-5"	BENT	C39	4	2	7'-5"	BENT					
C13	4	2	11'-3"	BENT	C40	4	2	6'-7"	BENT					
C14	4	2	10'-11"	BENT										
C15	4	2	10'-9"	BENT	H 9	7	8	19'-11"	STR.					
C16	4	2	10'-5"	BENT	H10	4	8	17'-7"	STR.					
C17	4	2	10'-3"	BENT	H11	4	4	15'-10"	STR.					
C18	4	2	9'-11"	BENT	H12	4	4	12'-11"	STR.					
C19	4	2	9'-9"	BENT	H13	4	4	10'-1"	STR.					
C20	4	2	9'-5"	BENT	H14	4	4	7'-2"	STR.					
C21	4	2	9'-3"	BENT	H15	4	4	4'-4"	STR.					
C22	4	2	8'-11"	BENT	H16	4	78	6'-0"	BENT					
C23	4	2	8'-9"	BENT	H17	6	4	7'-10"	STR.					

BAR LIST (VARIABLE)

MARK	SIZE	LENGTH	SHAPE	NO.	NO.	NO.	NO.	NO.	NO.
V 1	5	17'-8"	BENT	344	360				
V 2	6	6'-8"	BENT	336	350				
V 3	4	10'-4"	STR.	344	360				
V 5	4	10'-4"	STR.	636	664				
F 1	5	11'-4"	BENT	344	360				
F 2	6	7'-8"	BENT	336	350				
F 3	7	24'-0"	STR.	150	158				
F 4	7	6'-8"	STR.	362	376				
F 6	6	36'-3"	STR.	150	158				
F 7	6	12'-9"	STR.	336	350				
S 1	6	24'-0"	STR.	150	158				
S 2	7	6'-8"	STR.	332	346				
S 4	6	35'-3"	STR.	150	158				
S 5	5	35'-3"	STR.	146	153				
T 1	SIZE	SHAPE	LENGTH	38'-9"	32'-3"				
	4	STR.	NO.	336	504				
T 2	SIZE	SHAPE	LENGTH	29'-0"	21'-10"				
	4	STR.	NO.	336	336				

MARK	SIZE	NO.	LENGTH	SHAPE
SR4	4	1	3'-8"	STR.
SR5	5	1	4'-0"	STR.
SR6	6	1	4'-6"	STR.

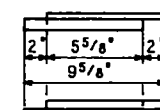
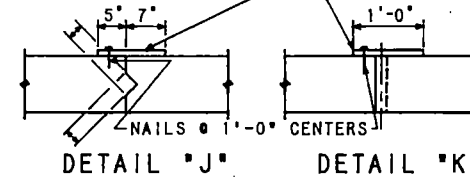
* SAMPLE REPLACEMENT BARS TO BE SPLICED TO BAR FROM WHICH A 2'-0" SAMPLE HAS BEEN CUT. THE REPLACEMENT BARS WILL NOT BE PAID FOR DIRECTLY. THEIR COST SHALL BE INCLUDED IN THE UNIT PRICE BID FOR REINFORCING STEEL.

NOTE: T2 BARS ARE USED IN END BARREL SECTION ONLY. T1 BARS ARE USED IN THE CENTER SECTIONS OF THE BARREL. LENGTH OF END BARREL SECTION IS FROM PARAPET FACE AT SHORT WING TO THE FIRST CONSTRUCTION JOINT. (FOR REINFORCING COMPUTATION ONLY.)

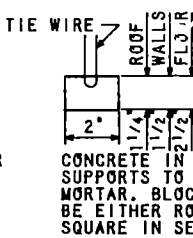
OF JOINT BETWEEN SECTION

PAINT CONTACT SURFACES WITH HOT ASPHALT

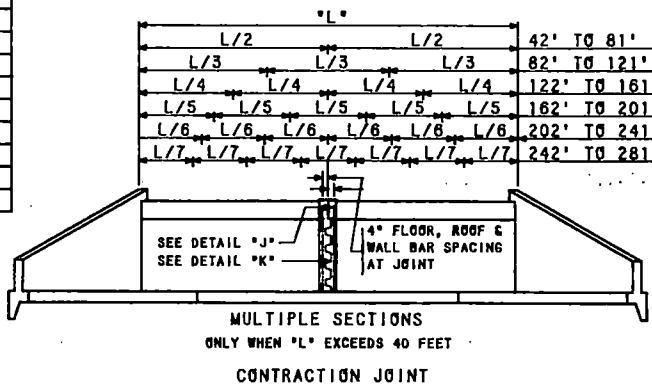
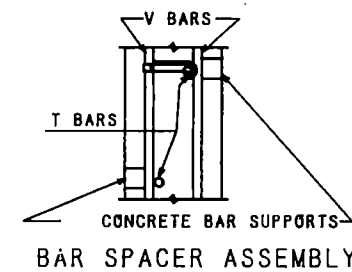
14 GAGE OR HEAVIER GALV. SHEET METAL, FASTENED TO SECTION POURED LAST, SHALL BE CONTINUOUS OVER WALL AND ROOF JOINTS WITH LAPS OF 6" OR MORE.



3/4" X 3/4" L-14 GA. OR HEAVIER SHEET METAL, BEND ENDS AROUND T & V BARS SO BAR WILL BEAR AGAINST LEG OF ANGLE. SPACE ABOUT 4'-0" C.C.



BAR SPACER BAR SUPPORT
BAR SUPPORT DETAILS



CONCRETE FORMULAS	
ENTIRE FLOOR	"L" X 1.56487 + 48.74008 CU YDS.
TWO OUTSIDE WALLS & 4 WINGS	"L" X 0.80108 + 23.45476 CU YDS.
INSIDE WALLS	"L" X 0.52778 + 3.87886 CU YDS.
ENTIRE ROOF	"L" X 1.45238 + 1.80255 CU YDS.
TOTAL	"L" X 4.14591 + 77.87422 CU YDS.
DAMPPOOFING FORMULA	
TOTAL	"L" X .297 + 7.3 SQ YDS.

CONSTRUCTION NOTES:

REINFORCEMENT:

THE CONTRACTOR'S ATTENTION IS DIRECTED TO PARAGRAPH 612-3.1 OF THE NORTH DAKOTA STANDARD SPECIFICATIONS REGARDING THE VERIFICATION OF THE REINFORCING STEEL QUANTITY, SIZE AND SHAPE. THE TRANSVERSE AND VERTICAL BARS SHALL BE PLACED NEAREST THE SURFACE. THE LONGITUDINAL, TEMPERATURE OR TIE BARS SHALL BE PLACED IMMEDIATELY INSIDE THE VERTICAL AND TRANSVERSE BARS AND THE INTERSECTIONS WIRED. WHEN THE DISTANCE BETWEEN END BARS IS NOT EVENLY DIVISIBLE BY BAR SPACING, THE ODD DISTANCE SHOULD BE ADJUSTED BY A FEW IRREGULAR SPACES NEAR THE CENTER, NOT AT THE ENDS OF THE CULVERT.

THE CLEAR DISTANCE FROM THE NEAREST BAR TO THE SURFACE OF THE CONCRETE SHALL BE AS FOLLOWS:
 BOTTOM OF WING FOOTING 2 1/2" CLEAR
 BOTTOM OF FLOOR SLAB 2 1/2" CLEAR
 TOP OF FLOOR SLAB 2" CLEAR
 TOP OF WING FOOTING 2 1/2" CLEAR
 ALL WALLS 1 1/2" CLEAR
 TOP AND BOTTOM OF ROOF SLAB 1 1/4" CLEAR
 DIMENSIONS OF BENT BARS ARE GIVEN OUT TO OUT. ALL BENDS CONFORM TO A.C.I. STANDARDS UNLESS INDICATED OTHERWISE.

CONCRETE:

ALL CONCRETE SHALL BE CLASS AE-3 AND SHALL BE COMPACTED BY VIBRATION. THE FOLLOWING ELEMENTS OF EACH SECTION SHALL BE POURED IN ONE CONTINUOUS RUN:
 1. FLOOR SLAB AND WING FOOTINGS.
 2. EACH INTERMEDIATE WALL UP TO THE BOTTOM OF FILLETS.
 3. EACH SIDEWALL UP TO THE BOTTOM OF FILLETS WITH ITS ADJACENT WINGS COMPLETE TO TOP.
 4. ROOF SLAB AND PARAPETS.
 ALL EXPOSED EDGES OF CONCRETE SHALL BE BEVELED WITH 3/4" TRIANGULAR MOLDING. THE CONCRETE IN THE WALLS SHALL BE ALLOWED TO SET AT LEAST 2 (TWO) HOURS BEFORE THE ROOF SLAB IS POURED.

FOUNDATION FILL:

UNSATURABLE FOUNDATION MATERIAL SHALL BE REMOVED AND REPLACED WITH SUITABLE BACKFILL. THIS BACKFILL WILL BE PAID FOR AT THE CONTRACT PRICE BID FOR "FOUNDATION FILL".

DAMPPOOFING:

TWO COATS OF DAMPPOOFING SHALL BE APPLIED OVER THE ENTIRE LENGTH OF THE CONSTRUCTION JOINTS AT THE TOP AND BOTTOM OF WALLS (OUTSIDE SURFACES ONLY) AS SHOWN ON THE DETAILS. "DAMPPOOFING TWO COATS" WILL BE MEASURED AND PAID FOR IN ACCORDANCE WITH SECTION 736 OF THE STANDARD SPECIFICATIONS.

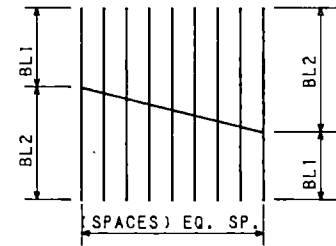
DESIGN LOADING (HS 20)

QUANTITIES			
LENGTH "L" FEET	CONCRETE CLASS AE-3 CU. YDS.	REINFORCING STEEL LBS.	DAMPPOOFING TWO COATS SQ. YDS.
157'	728.6	107,771	54.
164'	757.6	111,859	56.

NORTH DAKOTA
STATE HIGHWAY DEPARTMENT
STANDARD
REINFORCED CONCRETE
TRIPLE BOX CULVERT
SKEWED 30°
CLEAR SPAN 3x11' CLEAR HEIGHT 10'
MAXIMUM FILL 15'



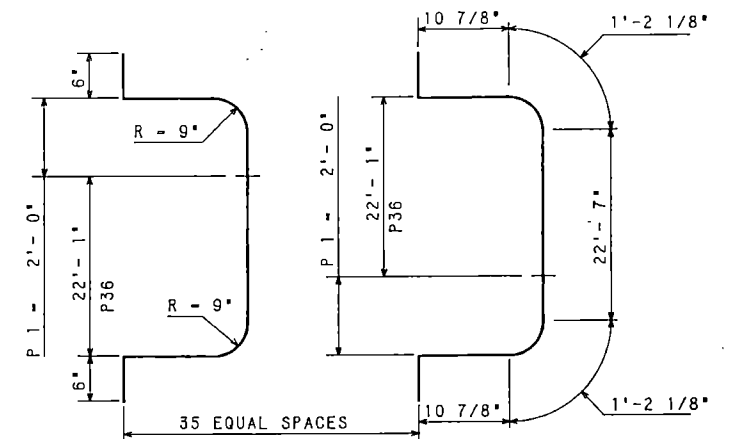
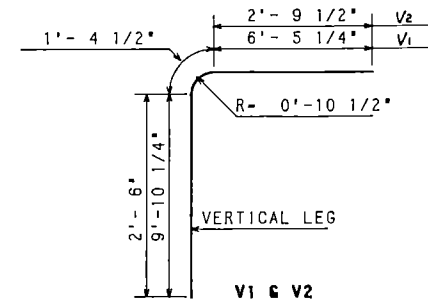
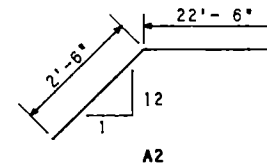
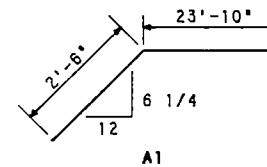
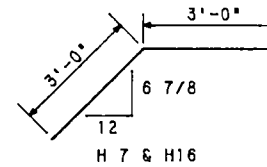
APPROVED 5-10 1976 *Stanley Hays*
ENGINEER



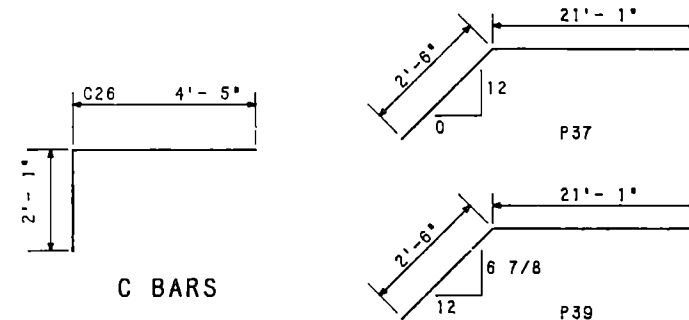
2 SETS SHOWN

MARK	LENGTH 1 SET	BL1	BL2	SPACES
Q 1-Q21	164'-6"	4'-1"	11'-7"	20
Q22-Q33	82'-6"	2'-7"	11'-2"	11
F 10-F 30	413'-9"	34'-7"	4'-10"	20
F 32-F 46	286'-10"	30'-3"	8'-0"	14
F 47-F 52	53'-3"	12'-10"	4'-11"	5
F 78-F101	431'-0"	7'-11"	28'-0"	23
S 6-S22	268'-4"	28'-6"	3'-1"	16
S23-S43	375'-4"	33'-9"	2'-0"	20
S44-S64	392'-10"	34'-7"	2'-10"	20
T 4-T 15	135'-0"	14'-0"	8'-6"	11
T 17-T 28	216'-0"	20'-9"	15'-3"	11
T 29-T 52	287'-0"	2'-0"	21'-11"	23

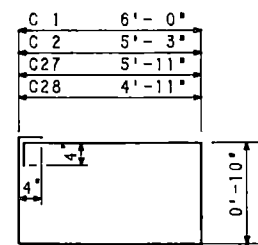
BAR CUTTING DETAILS



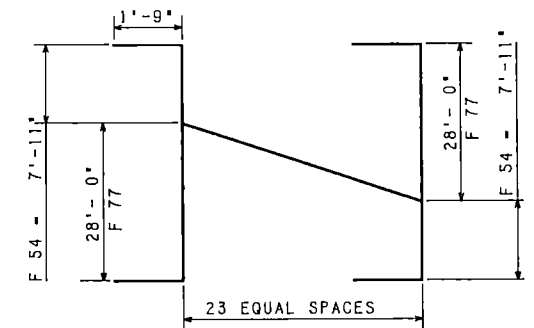
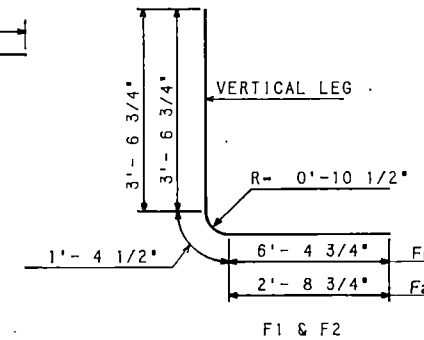
P 1-P36
2 SETS SHOWN
2 SETS REQUIRED
LENGTH 1 SET = 499'-6"



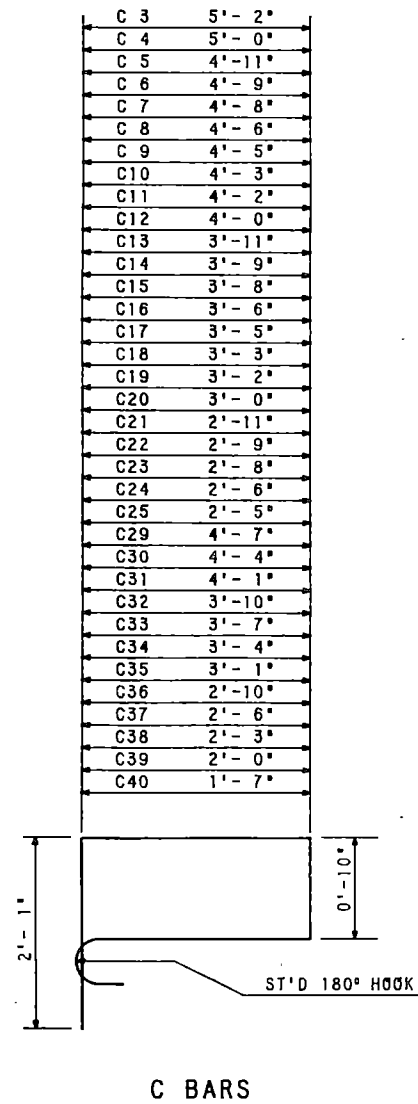
C BARS



C BARS



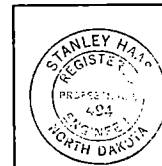
F 54-F 77
2 SETS SHOWN
2 SETS REQUIRED
LENGTH 1 SET = 473'-0"



C BARS

W 1	4'-1"
W 3	12'-2"
W 4	11'-11"
W 5	11'-8"
W 6	11'-5"
W 7	11'-2"
W 8	10'-11"
W 9	10'-8"
W10	10'-5"
W11	10'-2"
W12	9'-11"
W13	9'-8"
W14	9'-5"
W15	9'-2"
W16	8'-11"
W17	8'-8"
W18	8'-5"
W19	8'-2"
W20	7'-11"
W21	7'-8"
W22	7'-5"
W23	7'-2"
W24	6'-11"
W25	6'-8"
W26	6'-5"
W27	6'-2"
W28	5'-11"
W29	5'-8"
W30	5'-5"
W31	5'-2"
W32	4'-1"
W34	11'-8"
W35	11'-2"
W36	10'-7"
W37	10'-1"
W38	9'-7"
W39	9'-1"
W40	8'-6"
W41	8'-0"
W42	7'-6"
W43	7'-0"
W44	6'-5"
W45	5'-11"
W46	5'-5"
W47	4'-11"
W48	4'-4"
W49	3'-8"

W BARS



NORTH DAKOTA
STATE HIGHWAY DEPARTMENT
STANDARD
REINFORCED CONCRETE
TRIPLE BOX CULVERT
SKEWED 30°
CLEAR SPAN 3x11' CLEAR HEIGHT 10'
MAXIMUM FILL 15'

APPROVED 5-10 1976 *Stanley H. Hargis*
BRIDGE ENGINEER

SWA REGION	STATE	FED. AID PROJ. NO.	FMS: NO.
8	N.D.	Ros-6-200 (10)	14

Diagram illustrating the layout of a culvert structure, showing dimensions and labels:

- Top Section:**
 - R/W Line:** Right-of-Way Line.
 - Graded Shldr.:** Graded Shoulder.
 - Surface Shldr.:** Surface Shoulder.
 - Center Line:** Center Line of Section.
 - Varies:** Dimension indicating variable length.
 - Radius:** $R = 62\frac{1}{2}$ Grad. Rdbd. (38' Min.)
 - Width:** 35' Min.
- Bottom Section:**
 - Varies:** Dimension indicating variable length.
 - Radius:** $R = 62\frac{1}{2}$ Grad. Rdbd. (38' Min.)
 - Width:** $\frac{1}{2}$ Grad. Rdbd. Width
- Overall Dimensions:**
 - Top Section:** 15' (Shoulder), 12' (Surface), 15' (Center Line).
 - Bottom Section:** 15' (Shoulder), 12' (Surface), 15' (Center Line).
- Text:** LENGTH OF CULVERT VARIES TO MEET CONDITIONS.

Diagram illustrating the geometry of a culvert structure and its relationship to the road and shoulder dimensions.

Left of Section Line:

- Horizontal distance from the centerline to the edge of the road: $\frac{A+15}{\sin \phi} + \frac{A+w/2}{\tan \phi}$
- Horizontal distance from the centerline to the edge of the shoulder: $\frac{B+15}{\sin \phi} + \frac{B+w/2}{\tan \phi}$
- Vertical distance from the centerline to the edge of the road: $w/2 = 26.5$
- Vertical distance from the centerline to the edge of the shoulder: $w/2 = 26.5$
- Radius of the road: **Rad. A**
- Radius of the shoulder: **Rad. B**
- Graded Shldr. (Shoulder)
- Surface Shldr. (Shoulder)
- Length of Culvert (Varies to meet conditions)
- Radius of the culvert: **Radius B**
- Vertical distance from the centerline to the edge of the road: $36'$
- Vertical distance from the centerline to the edge of the shoulder: $35' \text{ Min.}$
- Horizontal distance from the centerline to the edge of the road: $12'$
- Horizontal distance from the centerline to the edge of the shoulder: $15'$
- Horizontal distance from the centerline to the edge of the road: $15'$
- Horizontal distance from the centerline to the edge of the shoulder: $12'$

Right of Section Line:

- Horizontal distance from the centerline to the edge of the road: $\frac{A+15}{\sin \phi} + \frac{A+w/2}{\tan \phi}$
- Horizontal distance from the centerline to the edge of the shoulder: $\frac{B+15}{\sin \phi} + \frac{B+w/2}{\tan \phi}$
- Vertical distance from the centerline to the edge of the road: $w/2 = 26.5$
- Vertical distance from the centerline to the edge of the shoulder: $w/2 = 26.5$
- Radius of the road: **Rad. A**
- Radius of the shoulder: **Rad. B**
- Graded Shldr. (Shoulder)
- Surface Shldr. (Shoulder)
- Length of Culvert (Varies to meet conditions)
- Radius of the culvert: **Radius B**
- Vertical distance from the centerline to the edge of the road: $36'$
- Vertical distance from the centerline to the edge of the shoulder: $35' \text{ Min.}$
- Horizontal distance from the centerline to the edge of the road: $12'$
- Horizontal distance from the centerline to the edge of the shoulder: $15'$
- Horizontal distance from the centerline to the edge of the road: $15'$
- Horizontal distance from the centerline to the edge of the shoulder: $12'$

FORMULAS FOR COMPUTING SHOULDER RADIUS:

$$\text{Radius A} = \frac{38}{1 + \cos \phi}$$

$$\text{Radius B} = \frac{38}{1 - \cos \phi}$$

Diagram illustrating the cross-section of a ditch. The ditch is 12' wide at the top (labeled ③) and 10' wide at the bottom (labeled ④). The ditch is 6:1 sloped on both sides. The ditch is 0.3' deep. The ditch is labeled "Surface Course" and "Orig. Ground or Ditch Bottom".

Diagram illustrating a cross-section of a road or embankment. The top surface is 12' wide, with a 10' wide 'Surface Course' and a 0.3' 'Crown'. The original ground or ditch bottom is indicated below the surface course. The slope is 4:1 on both sides. The diagram is labeled 'AP' in the top right corner.

R/W or Edsement Line

Graded Shldr.

Surface Shldr.

E of Approach

R/W Line

35' Min.

Varies

R = 20'

Varies

1/2 Graded Roadbed Width

LENGTH OF CULVERT VARIES TO MEET CONDITIONS.

PLAN VIEW PRIVATE DRIVE APPROACH

Plan view of private drive approach. The diagram shows a road layout with various dimensions and conditions. Key features include:

- Top Left:** "R/W or Edemest Line" with a dashed line indicating the boundary.
- Top Center:** "CONDITIONS." with a small cross-section diagram of a road.
- Top Right:** "Varies" with a dimension line, and "1/2 Graded Roadbed Width" with a dimension line.
- Center:** "PLAN VIEW PRIVATE DRIVE APPROACH" in large bold letters.
- Left Side:**
 - "15' Min." with a dimension line.
 - "Varies" with a dimension line.
 - "Bcg. Sec. A-A" with a dimension line.
 - "Appr. Inslope Transition" with a dimension line.
 - "End Sect. B-B" with a dimension line.
 - "10' + 10'" with a dimension line.
 - "Transition from Sec. A-A to existing condition." with a dimension line.
 - "A" with a dimension line.
- Right Side:**
 - "Var." with a dimension line.
 - "12'" with a dimension line.
 - "24'" with a dimension line.
 - "20' Min. Flat" with a dimension line.
 - "24:1" with a dimension line.
 - "6:1" with a dimension line.
 - "Flat" with a dimension line.
 - "B" with a dimension line.
- Bottom:**
 - "7% Max. ①" with a dimension line.
 - "Var." with a dimension line.

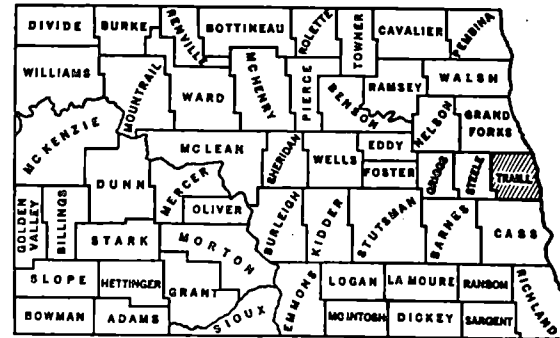
Diagram illustrating a road cross-section. The top surface is labeled "7% Max." and the bottom surface is labeled "6:1". A horizontal dimension of "20' Min." is indicated, with the note "(Same Slope as Roadbed)".

Diagram illustrating the cross-section of a road and its embankment, showing various slopes and dimensions:

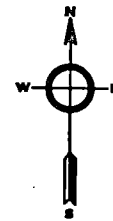
- Top Section:** A horizontal line representing the roadbed with a width of 36'. The distance from the centerline to the edge of the roadbed is 12'. The distance from the centerline to the edge of the embankment is 24' Min.
- Centerline:** A horizontal line with a 7% Max. slope. The distance from the centerline to the edge of the embankment is 24' Min. (Same Slope as Roadbed).
- Embankment:** The embankment has a 24:1 slope. The distance from the centerline to the edge of the embankment is 24' Min. (Same Slope as Roadbed).
- Bottom Section:** A horizontal line representing the ground surface. The distance from the centerline to the edge of the embankment is 24' Min. (Same Slope as Roadbed).
- Notes:**
 - On Low Traffic Volume Secondary Projects the secondary slope is omitted and the inslope is steepened beyond the 24' line on Fill Sections over 8' in height.

1 - 1 - 75	
REVISIONS	
DATE	CHANGE

NORTH DAKOTA
STATE HIGHWAY DEPARTMENT
Submitted: Feb 20 1964
Design Engineer
Recommended: _____
Asst. Chief Engineer
Pre-Construction
Approved: W. C. C. C.
Chief Engineer



SKETCH-MAP OF NORTH DAKOTA
SHOWING COUNTIES



SCALES { LAYOUT SHEET: 1 IN. = 2000 FT.
PLAN AND PROFILE DRAWINGS (HOR. 1 IN. = 100 FT.
VERT. 1 IN. = 10 FT.)
STRUCTURAL DRAWINGS: AS SHOWN
CROSS SECTION SHEETS: 1 IN. = 10 FT.

NORTH DAKOTA STATE HIGHWAY DEPARTMENT

PLANS

FOR THE PROPOSED IMPROVEMENT OF A

STATE HIGHWAY

IN TRAILL COUNTY

FEDERAL AID PROJECT NO. F-6-200 (05) 389 OR F-5 (19)
GRADE, BIT. BASE, & STRUCTURE

LENGTH OF PROJECT		
PROJECT	MILES-GROSS	MILES-NET
F-6-200(05)	0.255	0.255
TOTALS	0.255	0.255

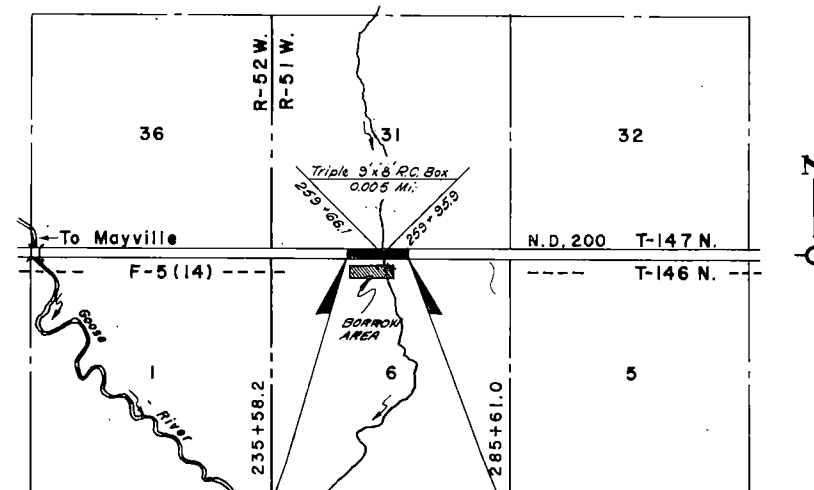
Install Construction Identification Signs:
Sta. 252+00 R.L. & 265+50 L.L.

GOVERNING SPECIFICATIONS:

Standard Specifications adopted by the North Dakota State Highway department Jan. 1965 and approved as standard by the Fed. Hwy. Admin. June 23, 1965. Required Contract Provision (Form PR-1273) dated Oct. 1969 and others submitted herewith.

DESIGN DATA

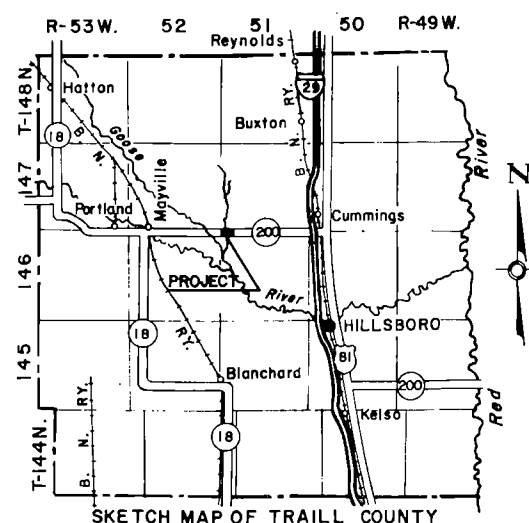
TRAFFIC AVERAGE DAILY EST. 30TH MAX. HR.
CURRENT TRAFFIC (1971) 935 PASS. 165 TRUCKS 1100 TOTAL 145
TRAFFIC FORECAST (1991) 1400 PASS. 250 TRUCKS 1650 TOTAL 215
DESIGN SPEED 70 MPH
TRAFFIC CLASSIFICATION "M"
MINIMUM SIGHT DISTANCE (STOPPING) 600'
MINIMUM SIGHT DISTANCE (SAFE PASSING) 3200'
MINIMUM PASSING SIGHT DISTANCE FOR MARKING 1200'
R.C. BOX CULVERT-DESIGN LOADING- HS20-44



BEG. F-6-200(05) STA. 252+00=
Sta. 252+00 on F-5 (14)
A point 1641.8' East of the
N.W. Cor. of Sec. 6, Twp. 146N., Rge. 51W.

LAYOUT MAP
Scale 1" = 2000 Feet

END F-6-200(05) STA. 265+50=
Sta. 265+50 on F-5 (14)
A point 2991.8' East of the
N.W. Cor. of Sec. 6, Twp. 146N., Rge. 51W.



SKETCH MAP OF TRAILL COUNTY

APPROVED DATE 2-4-71

CHIEF ENGINEER
NORTH DAKOTA STATE
HIGHWAY DEPARTMENT

U.S. DEPARTMENT OF TRANSPORTATION
FEDERAL HIGHWAY ADMINISTRATION

APPROVED

DIVISION ENGINEER

DATE

F-6-200(05)389

SYMBOLS

STATE & NATIONAL LINES	
COUNTY LINE	
TOWNSHIP & RANGE LINES	
SECTION LINE	
QUARTER SECTION LINE	
SECTION CORNER	
QUARTER SECTION CORNER	
OLD RIGHT OF WAY LINE	
NEW RIGHT OF WAY LINE	
GRADE LINE	
CENTERLINE OF CONSTRUCTION	
RAILROAD RIGHT OF WAY LINE	
CITY OR VILLAGE CORPORATE LIMITS	
PROPERTY LINE	
EASEMENT LINE	
FENCES	
SNOW FENCE	
DRAINAGE	
WATERS EDGE	
MARSH OR SWAMP	
RIPRAP	
DRAINAGE DITCH	
APPROACH	
TRAVELED WAY	
RAILROADS	
GUARD RAIL	
GUIDE POSTS	
DELINEATORS	
HEDGES AND TREES	
INTERCHANGE	
HIGHWAY GRADE SEPARATION- NO CONNECTION	
OTHER BRIDGE	
SERVICE ROAD	
TERMINATED CROSS-ROAD	
RAILROAD GRADE SEPARATION	

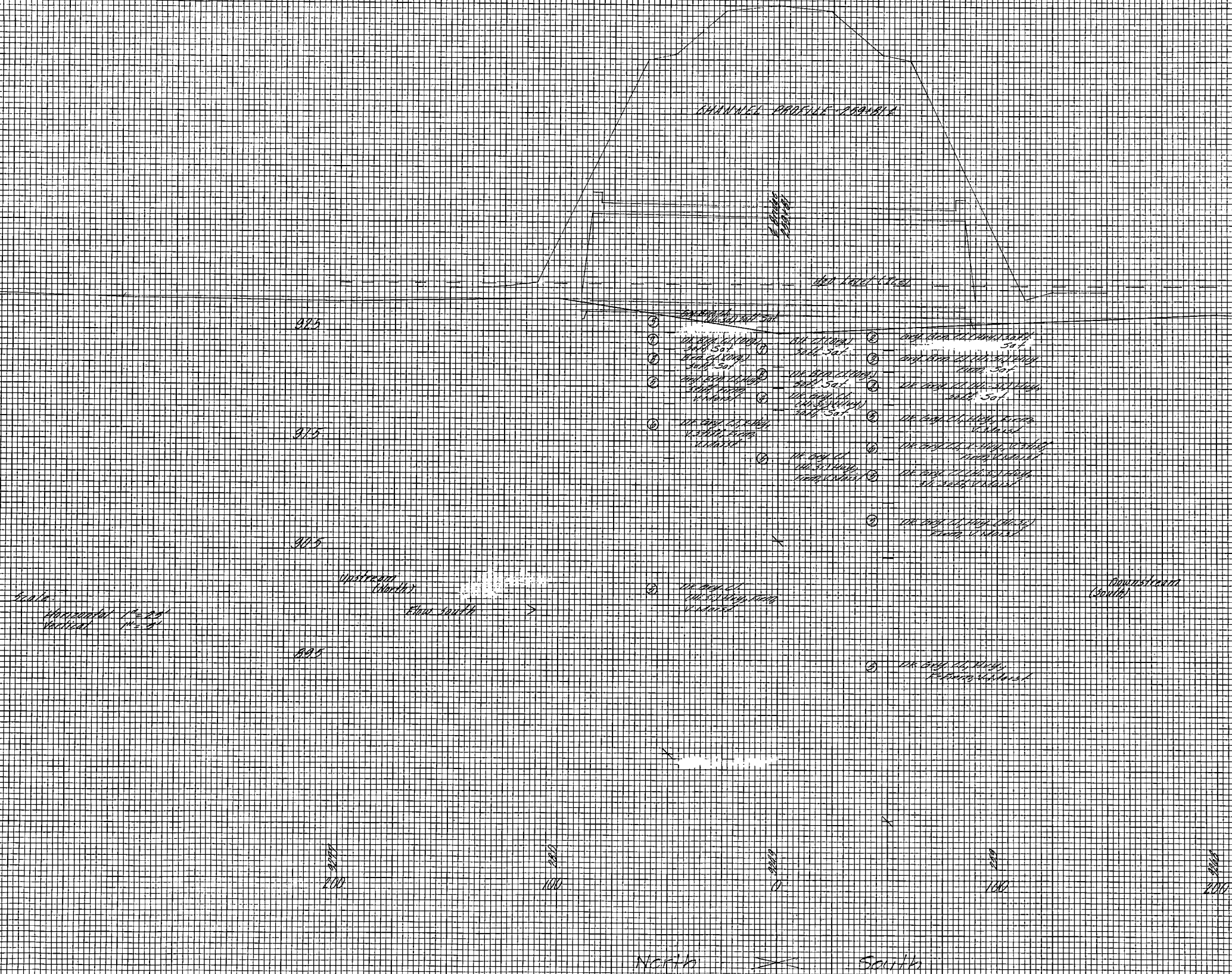
BUILDINGS	
TELEGRAPH LINES	
TELEPHONE LINES	
POWER LINES	
CULVERTS (In Place)	
CULVERTS (Install)	
CONCRETE BOX CULVERTS (Install)	
BRIDGES (Install)	
CONCRETE CURB	
CONCRETE CURB AND GUTTER	
CONCRETE WALK	
CATCH BASIN (Existing)	
CATCH BASIN (New)	
MANHOLE (Existing)	
MANHOLE (New)	
CURB INLET (Existing)	
CURB INLET (New)	
GROUND MOUNTED SIGNS	
OVERHEAD SIGNS	
HYDRANT	
LIGHT STANDARDS	
TRAFFIC SIGNALS (Plan & Profile Sheets)	
TRAFFIC SIGNALS (Lighting Plan Sheets)	
GROUND ELEVATION	
GRADE	
CENTERLINE	
SECTION LINE	
DEFLECTION ANGLE (Delta)	
SOD OR JUTE MESH	

ABBREVIATIONS

Aggr.	Aggregate	M.L.	Main Line
Ahd.	Ahead	N.R.	North Roadway
Alt.	Alternate	Off. Loc.	Office Location
Approx.	Approximate or Approximately	O. to O.	Out to Out
Appr.	Approach	P. & P.	Plan and Profile
Asph. Cem. or A.C.	Asphalt Cement	P.C.	Point of Curvature
Asph. Conc.	Asphaltic Concrete	P.C.C.	Point of Compound Curve
Bit.	Bituminous or Bitumen	P.C.C. Pvm't	Portland Cement Concrete Pavement
Bk.	Back	P.D.	Private Drive
B.M.	Bench Mark	Pen.	Penetration
Bldg.	Building	Perf.	Perforated
Br.	Bridge	P.I.	Point of Intersection
C.A.E.S.	Corrugated Aluminum End Section	P.O.C.	Point on Curve
C.A.P.	Corrugated Aluminum Pipe	P.O.T.	Point on Tangent
C.B.	Catch Basin	P.P.	Power Pole
C. & G.	Curb and Gutter	P.R.C.	Point of Reverse Curvature
Ch. Bk.	Channel Block	Pref.	Preformed
Ch. Ch.	Channel Change	P.S.D.	Passing Sight Distance
C.I.	Curb Inlet	P.T.	Point of Tangency
C.I.P.	Cast Iron Pipe	P.V.C.	Polyvinyl Chloride Sewer Pipe
Cl.	Class	Quant.	Quantity or Quantities
C.M.E.S.	Corrugated Metal End Section	R	Radius
C.M.P.	Corrugated Metal Pipe	R or Rge.	Range
C.M.S.	Cationic Medium Setting	RC	Rapid Curing
Comp.	Compression	R.C.E.S.	Reinforced Concrete End Section
Const.	Construction	R.C.P.	Reinforced Concrete Pipe
Conc.	Concrete	R.C.P.S.	Reinforced Concrete Pipe Sewer
Cont. Reinf. Conc.	Continuously Reinforced Concrete	Rd.	Road
Pvm't	Pavement	Rdbd.	Roadbed
Conln.	Continuation	Rdwy.	Roadway
Crn.	Crown	Refl.	Reflectorized
CRS.	Cationic Rapid Setting	R.R.	Railroad
Crse.	Course	Rt.	Right
C.S.	Curve to Spiral	R/W	Right of Way
C.to C.	Center to Center	Salv.	Salvage
C.Y.	Cubic Yard	San.	Sanitary
D	Degree of Curvature	S.C.	Spiral to Curve
D-Load	Dead Load	SC	Slow Curing
D.B.	Ditch Block	Sc	Spiral Deflection Angle
Def.	Deformed	S.D.	Sight Distance
Del.	Deliver	S.E.	Superelevation
D.G.	Ditch Grade	Sec.	Section
El. or Elev.	Elevation	Sec. Line Appr.	Section Line Approach
Ellipt.	Elliptical	Sep.	Separation
Emb.	Embankment	Serv.	Service
Emul.	Emulsified	Sgr. Prep.	Subgrade Preparation
Engr.	Engineer	Shldr.	Shoulder
Eq.	Equation	SP	Special Provision
E.R.	East Roadway	S.P.P.	Structural Plate Pipe
E.S.	End Section	S.P.P.A.	Structural Plate Pipe Arch
Esmt.	Easement	S.R.	South Roadway
Exc.	Excavation	SS	Slow Setting or Supplement Specification
Exp.	Expansion	S.S.D.	Stopping Sight Distance
F.D.	Field Drive	S.T.	Spiral to Tangent
Found.	Foundation	Sta.	Station
F.P.	Fence Post	Std.	Standard
Furn.	Furnish	Std. Specs.	Standard Specifications
Ga.	Gage or Gauge	Struct.	Structure
Gr.	Gravel	Surf.	Surface or Surfacing
Grd.	Graded	Surv.	Survey
G.V.	Gate Valve	S.W.	Sidewalk
Hel.	Helical	S.Y.	Square Yard
Hyd.	Hydrant	T	Tangent Length (circular curve)
Ident.	Identification	T or Twp.	Township
Inchg.	Interchange	Tel.	Telephone
I.M.	Iron Monument	Temp.	Temporary
Inst.	Install	T.P.	Telephone Pole
Inter.	Intersection	Tr.	Traffic
Inv.	Invert	Trans.	Transverse or Transition
Jt.	Joint	Trtd.	Treated
L	Length of Curve	Ts	Tangent Length (curve with spirals)
Lc	Length of Spiral	T.S.	Tangent to Spiral
Levg.	Leveling	U.S.C. & G.S.	United States Coast and Geodetic Survey
L.F.	Linear or Lineal Foot	V.C.	Vertical Curve
Liq.	Liquid	V.C.P.	Vitrified Clay Pipe
Long	Longitudinal	W.M.	Water Main
L.P.	Light Pole	W.M.V.	Water Main Valve
Lt.	Left	W.R.	West Roadway
"M"	One Thousand	Wring.	Wearing
Matl.	Material	W.S.V.	Water Service Valve
Max.	Maximum	X-Sec.	Cross Section
MC	Medium Curing	Xc	Spiral Coordinate
M.H.	Manhole	Yc	Spiral Coordinate
Min.	Minimum		

FINAL SURVEY	SURVEYED	BY	DATE
NOTE BOOK	PLOTTED		
NO.	AREAS CHECKED		

ORIGINAL SURVEY	SURVEYED	BY	DATE
NOTE BOOK	PLOTTED		
NO.	AREAS CHECKED		



BAR LIST (CONSTANT)

MARK	SIZE	LENGTH	SHAPE
A1	8	21'-6"	Bent
A2	4	11'-9"	Str.
A3	10	22'-9"	"
A4	8	15'-0"	"
F5	24	32'-0"	Str.
F6	28	12'-0"	"
F7	28	5'-8"	"
H1	24	17'-9"	Str.
H2	8	13'-8"	"
H3	8	9'-6"	"
H4	10	18'-9"	"
H5	8	9'-0"	"
H6	120	6'-0"	Bent
O1-O6	8sets	37'-0"	Str.
O7	4	9'-6"	"
P1	8	18'-0"	Bent
P2	60	3'-10"	"
P3	8	9'-6"	Str.
P4	8	5'-6"	Bent
P5	42	8'-1"	"
T2	58	6'-4"	Str.
T3	12	4'-9"	"
T4	12	3'-5"	"
V6	8	2'-9"	Str.
V7	8	4'-0"	"
V8	8	5'-6"	"
V9	8	6'-8"	"
W1-W5	12sets	33'-0"	Bent
W6-W9	12sets	29'-7"	"
W9	24	4'-1"	"
G-C10	4sets	171'-8"	Bent
C19	24	11'-9"	"
Total = 6717 #			
*SAR4	1	4	3'-0" Str.
*SAR5	1	5	4'-0" "
*SAR6	1	6	4'-0" "
*SAR7	1	7	5'-0" "

* Sample replacement bar to be spliced to bar from which a 2'-0" sample has been cut. (Non Pay Item)

CONCRETE FORMULAS

Entire Floor = "L" x 1.2053 + 31.50 CU.YD.
 Inner Walls = "L" x 0.3704 + 2.24 CU.YD.
 O.S. Walls = "L" x 0.4282 + 12.15 CU.YD.
 Entire Roof = "L" x 1.1234 + 1.76 CU.YD.
 Total = "L" x 3.1273 + 47.65 CU.YD.

DAMPPOOFING FORMULA

Total = "L" x 0.296 + 5.3 SQ.YD.

7'-3"	C1	2'-1"
7'-6"	C2	2'-2 1/4"
7'-9"	C3	2'-4"
8'-0"	C4	2'-5 1/4"
8'-3"	C5	2'-7"
8'-6"	C6	2'-8 1/4"
8'-9"	C7	2'-10"
9'-0"	C8	2'-11 1/4"
9'-3"	C9	3'-1"
9'-6"	C10	3'-2 1/4"
9'-9"	C11	3'-4"
10'-0"	C12	3'-5 1/4"
10'-3"	C13	3'-7"
10'-6"	C14	3'-8 1/4"
10'-9"	C15	3'-10"
11'-0"	C16	3'-11 1/4"
11'-3"	C17	4'-1"
11'-6"	C18	4'-2 1/4"

Total Length One Set = 171'-8"

C1 - C18

5'-0"	W1	4'-6"
5'-10"	W2	5'-4"
6'-7"	W3	6'-1"
7'-5"	W4	6'-11"
8'-2"	W5	7'-8"
9'-1"	W6	8'-6"
9'-10"	W7	9'-3"
10'-8"	W8	10'-1"
4'-1"	W9	3'-6"

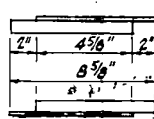
Total Length One Set W1-W5 = 33'-0"
 Total Length One Set W6-W9 = 29'-7"

W1 - W9

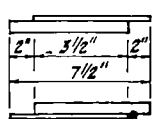
BAR BENDING & CUTTING DETAILS

BAR LIST (VARIABLE)

MARK	SIZE	SHAPE	LENGTH	Nº
F1	6	Str.	30'-0"	207
F2	5	"	10'-8"	408
F3	6	"	19'-9"	207
F4	6	"	5'-8"	408
S1	5	Str.	29'-0"	411
S2	6	"	19'-9"	207
S3	6	"	5'-8"	408
V1	5	Bent	14'-6"	414
V2	5	"	5'-6"	408
V3	5	"	9'-6"	414
V4	5	"	6'-6"	408
V5	4	Str.	8'-4"	1044
T1A	4	Str.	405	30'
T1B	4	Str.	405	28'



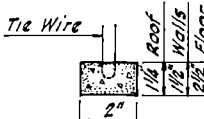
Outer Walls



Inner Walls

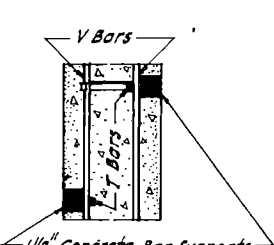
3/4" x 3/4" L - 14 Ga. or heavier sheet metal.
 Bend ends around T & V bars so bar will bear against leg of angle. Space app. 4'-0" O.C.

BAR SPACERS



Bar Support

Concrete in bar supports to be 1:2 mortar. Blocks may be round or square in section.

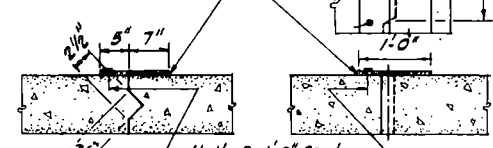


BAR SPACER ASSEMBLY

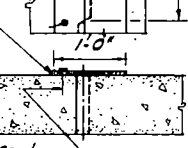
BAR SUPPORT DETAILS

1/2" of joint between sections
 Point contact surfaces with hot asphalt.

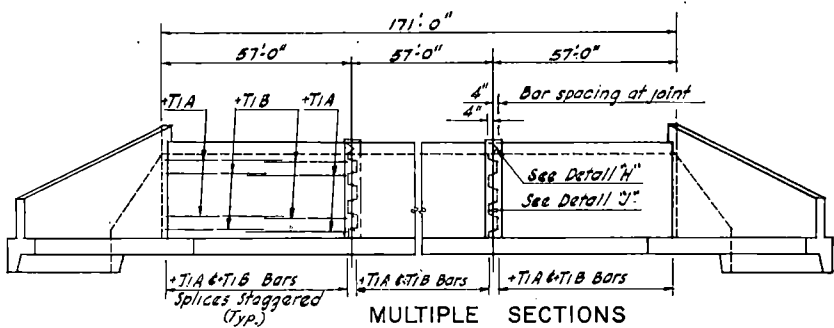
14 Gage or heavier galv. sheet metal fastened to section poured last shall be continuous over walls and roof joints with laps of 6" or more.



DETAIL "H"



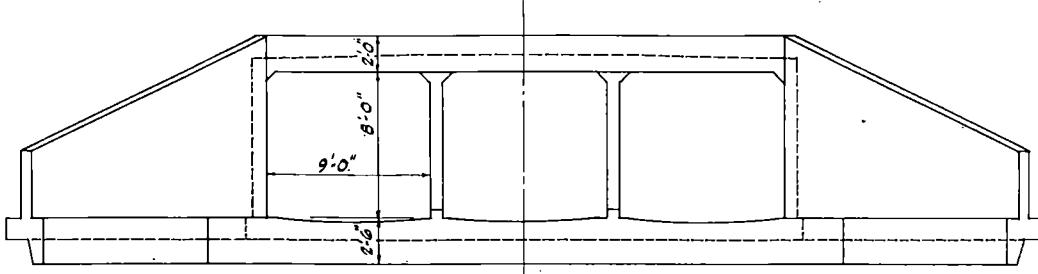
DETAIL "J"



MULTIPLE SECTIONS

CONTRACTION JOINT

* Substitute T1A & T1B in lieu of T1 bars in standard.



END VIEW

CONSTRUCTION NOTES

REINFORCEMENT:

THE CONTRACTOR SHALL VERIFY THE QUANTITY, SIZE AND SHAPE OF THE BAR REINFORCEMENT AGAINST THE DRAWINGS AND INFORM THE ENGINEER OF DISCREPANCIES BEFORE ORDERING REINFORCING BARS.

THE TRANSVERSE AND VERTICAL BARS SHALL ALWAYS BE PLACED NEAREST THE SURFACE. THE LONGITUDINAL, TEMPERATURE OR TIE BARS SHALL BE PLACED IMMEDIATELY INSIDE OF THE VERTICAL AND TRANSVERSE BARS AND THE INTERSECTIONS WIRED.

WHEN THE DISTANCE BETWEEN END BARS IS NOT EVENLY DIVISIBLE BY BAR SPACING, THE ODD DISTANCE SHOULD BE ADJUSTED BY A FEW IRREGULAR SPACES NEAR THE CENTER, NOT AT THE ENDS OF THE CULVERT OR SECTION OF CULVERT.

THE CLEAR DISTANCE FROM THE NEAREST BAR TO THE SURFACE OF THE CONCRETE SHALL BE AS FOLLOWS:

BOTTOM OF WING FOOTING	2 1/4"	CLEAR
BOTTOM OF FLOOR SLAB	2 1/4"	CLEAR
TOP OF FLOOR SLAB	2 1/4"	CLEAR
TOP OF WING FOOTING	2 1/4"	CLEAR
ALL WALLS	1 1/4"	CLEAR
TOP OF ROOF SLAB (AND BOTTOM)	1 1/4"	CLEAR

DIMENSIONS FOR BENT BARS ARE GIVEN OUT TO OUT. ALL BENDS ARE TO MEET ACI STANDARDS UNLESS OTHERWISE NOTED.

CONCRETE:

ALL CONCRETE SHALL BE CLASS AE-3 AND SHALL BE COMPACTED BY VIBRATION.

THE FOLLOWING ELEMENTS OF EACH SECTION SHALL BE POURED IN ONE CONTINUOUS RUN:

1. FLOOR SLAB AND WING FOOTINGS
2. EACH INTERMEDIATE WALL UP TO BOTTOM OF FILLETS
3. EACH SIDEWALL UP TO BOTTOM OF FILLETS WITH ITS ADJACENT WINGS COMPLETE TO TOP
4. ROOF SLAB AND PARAPETS

ALL EXPOSED EDGES OF CONCRETE SHALL BE BEVELED WITH 3/4" TRIANGULAR MOLDING.

THE CONCRETE IN THE WALLS SHALL BE ALLOWED TO SET AT LEAST TWO (2) HOURS BEFORE THE ROOF SLAB IS POURED.

FOUNDATION FILL:

UNSUITABLE FOUNDATION MATERIAL SHALL BE REMOVED AND REPLACED WITH SUITABLE BACKFILL. THIS BACKFILL WILL BE PAID FOR AT THE CONTRACT PRICE BID FOR "FOUNDATION FILL".

DAMPPOOFING IN:

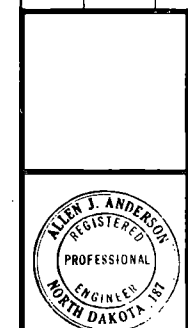
TWO COATS OF DAMPPOOFING SHALL BE APPLIED OVER THE ENTIRE LENGTH OF THE CONSTRUCTION JOINTS AT THE TOP AND BOTTOM OF WALLS (OUTSIDE SURFACES ONLY) AS SHOWN ON THE DETAILS. "DAMPPOOFING TWO COATS" WILL BE APPLIED, MEASURED, AND PAID FOR IN ACCORDANCE WITH SECTION 736 OF THE STANDARD SPECIFICATIONS.

DESIGN LOADING HS20-44

SERIES OF 1951

QUANTITIES FOR ONE CULVERT

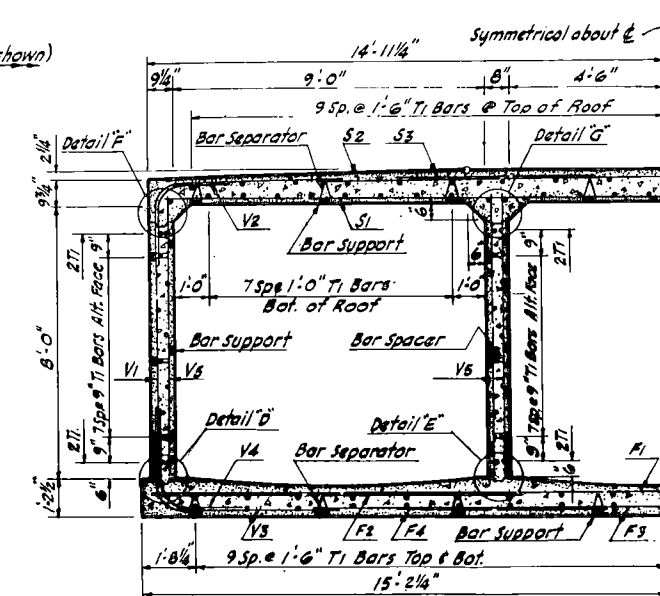
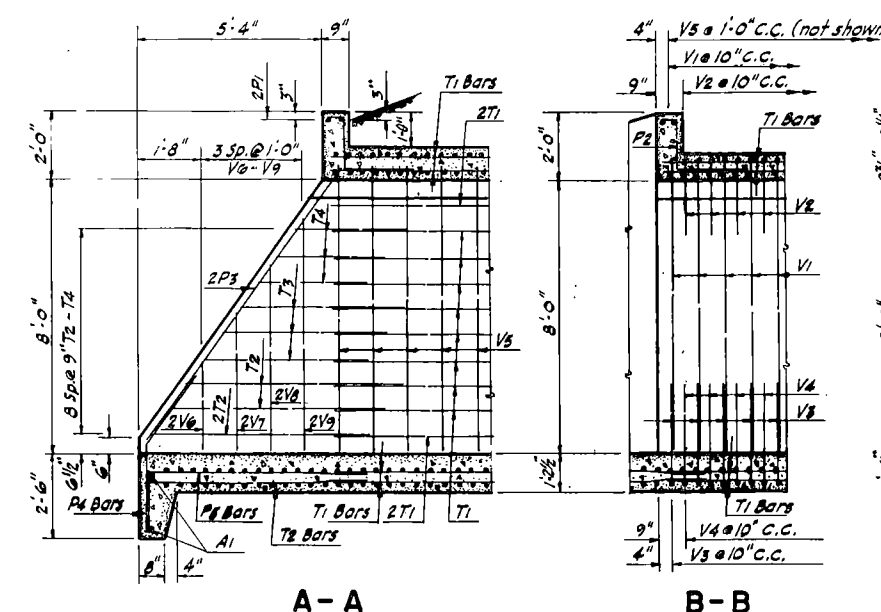
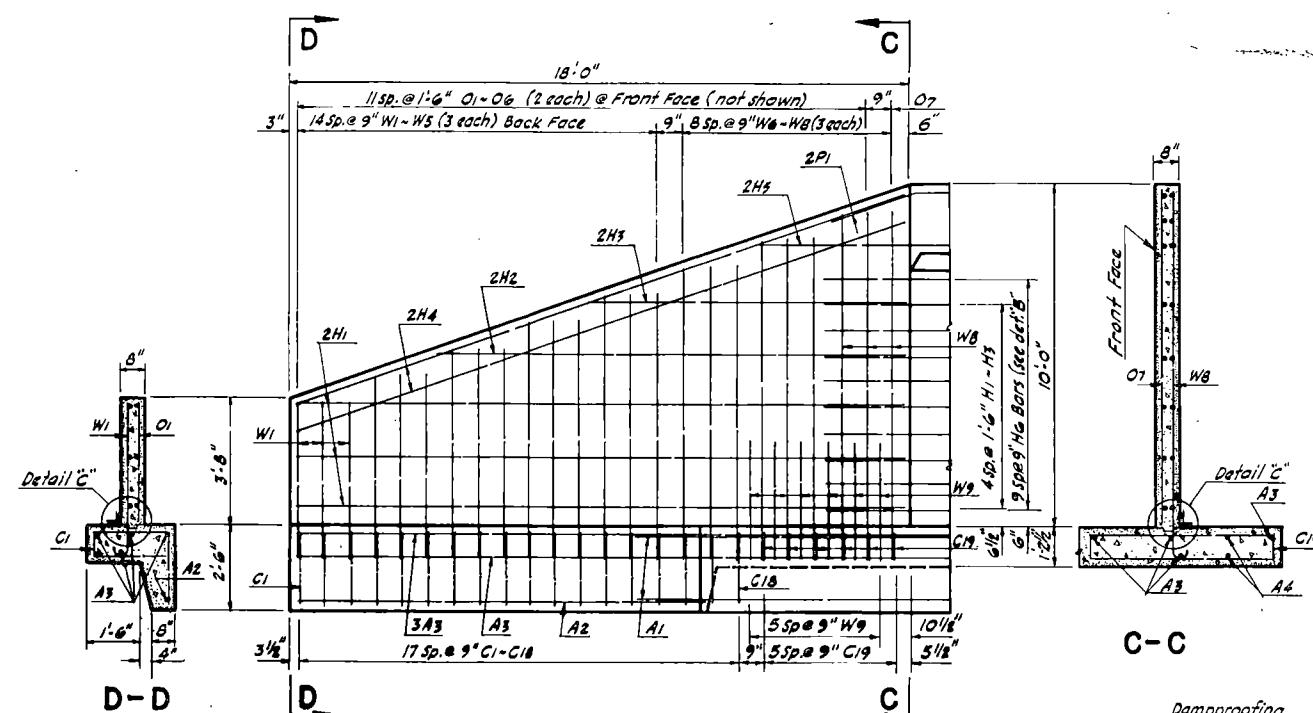
LENGTH	CONCRETE	REINF.	DAMPPOOFING	LENGTH	CONCRETE	REINF.	DAMPPOOFING
"L"	"L"	"L"	"L"	"L"	"L"	"L"	"L"
FEET	CU.YD.	STEEL LBS.	SQ.YD.	FEET	CU.YD.	STEEL LBS.	SQ.YD.
171	582.4	89,207	56				



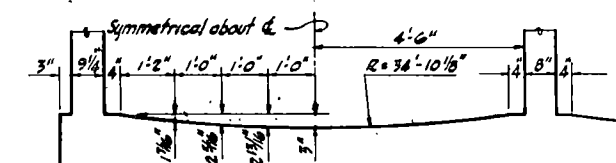
NORTH DAKOTA
 STATE HIGHWAY DEPARTMENT
**STANDARD
 REINFORCED CONCRETE
 TRIPLE BOX CULVERT**
 CLEAR SPAN 3x9' CLEAR HEIGHT 8'
 MAXIMUM FILL 20'

APPROVED: 10-15-1951
 Allen J. Anderson
 PROFESSIONAL ENGINEER
 NORTH DAKOTA

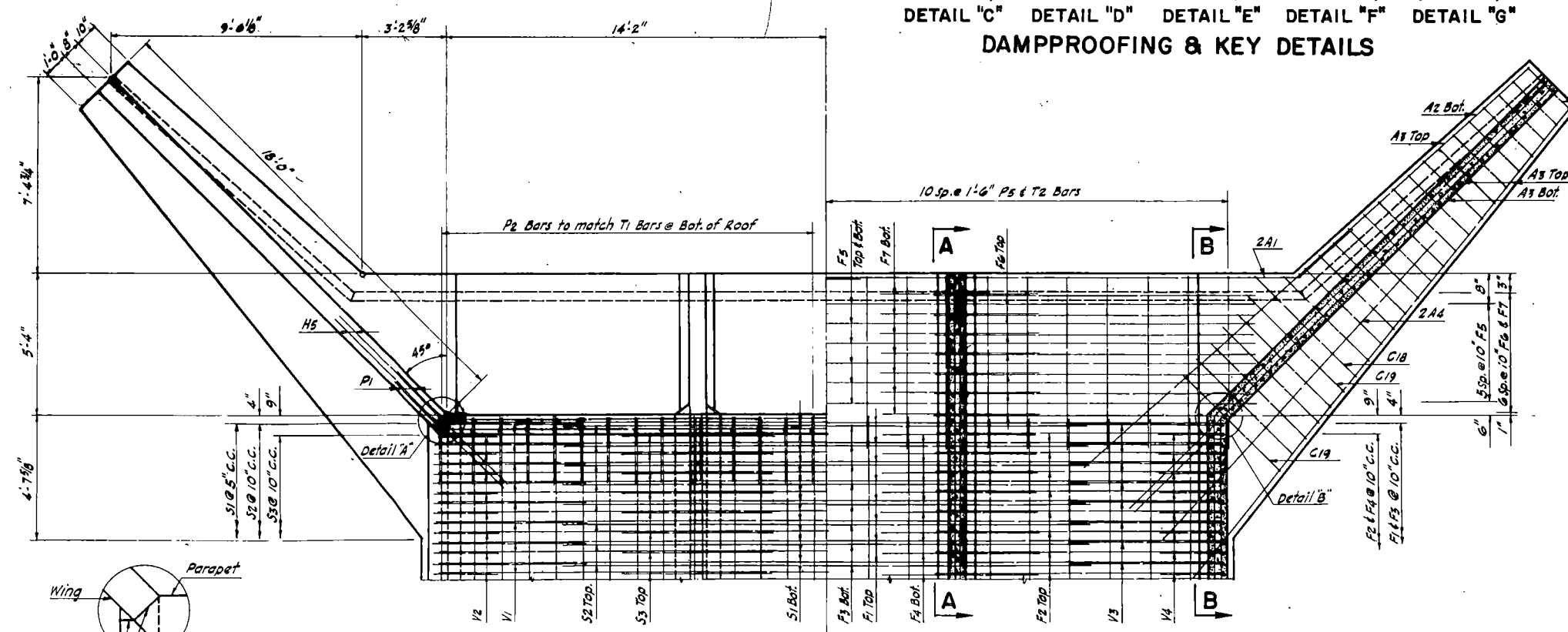
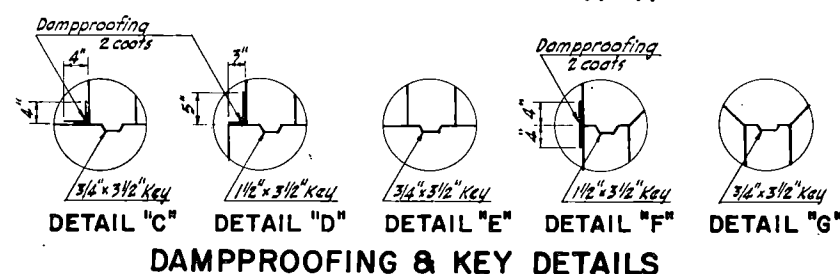
FED ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
5	N.D.	F-200(05)389	7	



HALF SECTION OF BARREL
135 T. BARS/SECTION

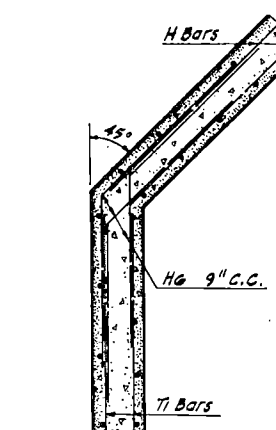


CURVED FLOOR OFF-SETS

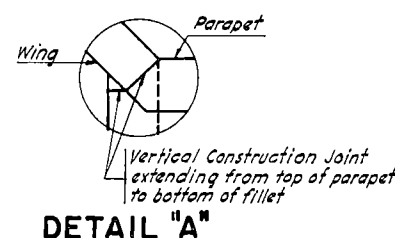


ROOF HALF PLAN

FLOOR HALF PLAN




DETAIL "B"



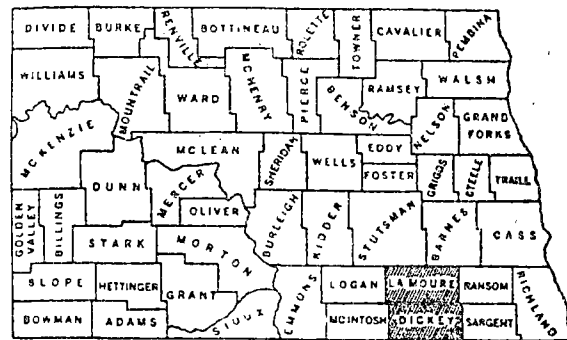
**NORTH DAKOTA
STATE HIGHWAY DEPARTMENT
STANDARD
REINFORCED CONCRETE
TRIPLE BOX CULVERT**

CLEAR SPAN 3X9' CLEAR HEIGHT 8'
MAXIMUM FILL 20'

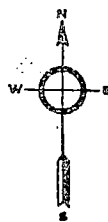


APPROVED _____ 19__ *1908* _____
BRIDGE ENGINEER

SHEET 2 OF 2



SKETCH-MAP OF NORTH DAKOTA
SHOWING COUNTIES



SCALES
LAYOUT SHEET: 1 IN. = 5000 FT.
PLAN AND PROFILE DRAWINGS (VERT.): 1 IN. = 10 FT.
STRUCTURAL DRAWINGS: AS SHOWN
CROSS SECTION SHEETS: 1 IN. = 10 FT.

NORTH DAKOTA STATE HIGHWAY DEPARTMENT

PLANS FOR THE PROPOSED IMPROVEMENT OF A STATE HIGHWAY IN LA MOURE & DICKEY COUNTIES

FEDERAL AID PROJECT NO. F-2-281(02)005 OR F-662(5)

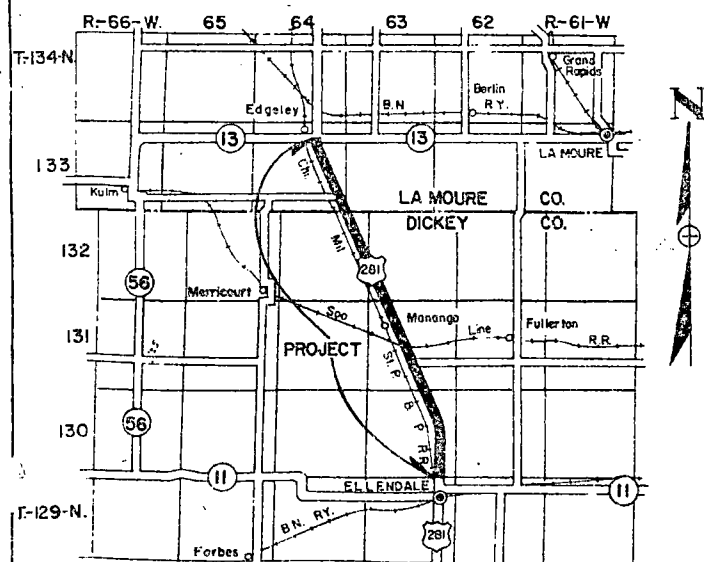
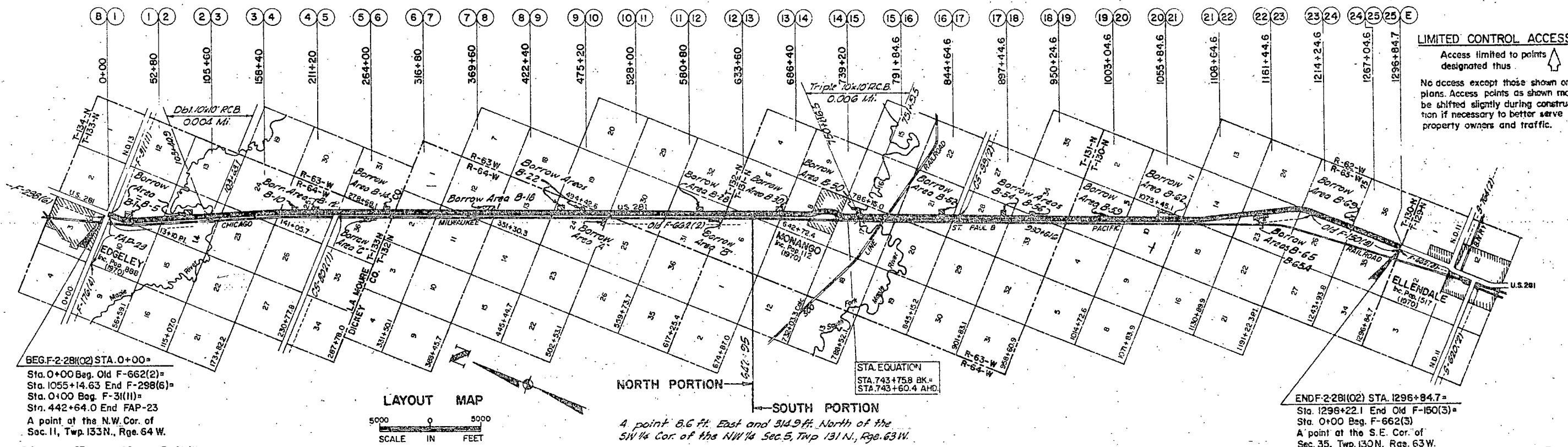
GRADE, BIT, BASE & STRUCTURES

LENGTH OF PROJECT		
PROJECT	MILES-GROSS	MILES-NET
F-2-281(02)	24.564	24.564
TOTALS	24.564	24.564

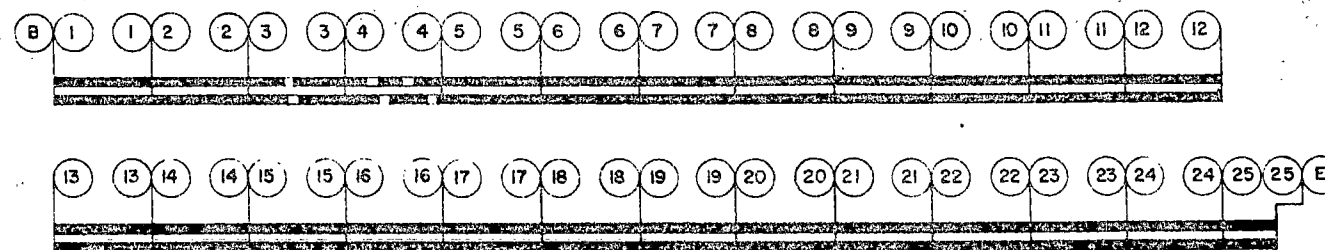
COVERING SPECIFICATIONS:
Standard Specifications adopted by the North Dakota State Highway Department JULY 1971 and approved as standard by the Federal Highway Administration Sept. 29, 1971. Required Contract Provision (Form PR-1273) dated MAY 1971 and others submitted herewith.

DESIGN DATA

TRAFFIC AVERAGE DAILY EST. 30TH MAX. HR.
CURRENT TRAFFIC (1972) 900 PASS. 200 TRUCKS 1100 TOTAL 150
TRAFFIC FORECAST (1992) 1425 PASS. 325 TRUCKS 1750 TOTAL 235
DESIGN SPEED 70 MPH
TRAFFIC CLASSIFICATION "M"
MINIMUM SIGHT DISTANCE (STOPPING) 600'
MINIMUM SIGHT DISTANCE (SAFE PASSING) 3200'
MINIMUM PASSING SIGHT DISTANCE FOR MARKING 1200'
R.C. BOX DESIGN LOADING HS-20-44



SKETCH MAP OF PARTS OF LA MOURE & DICKEY COUNTIES



BARRIER STRIPING DIAGRAM LEGEND

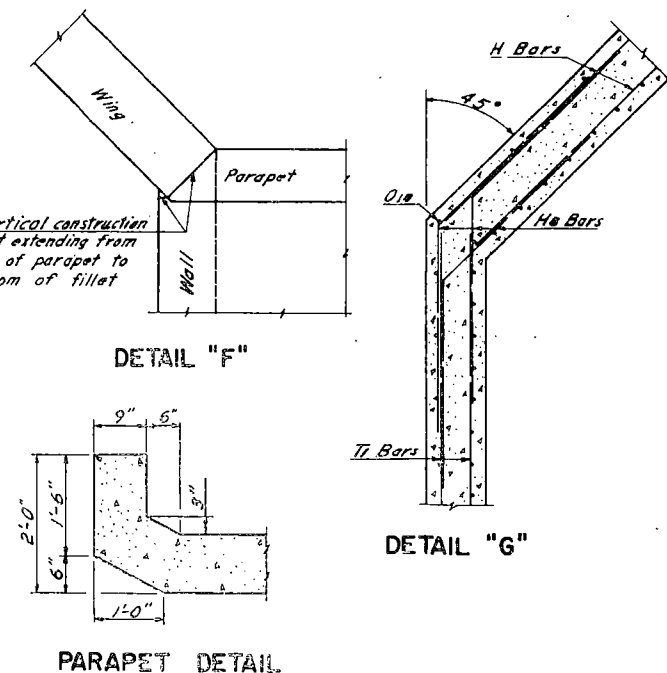
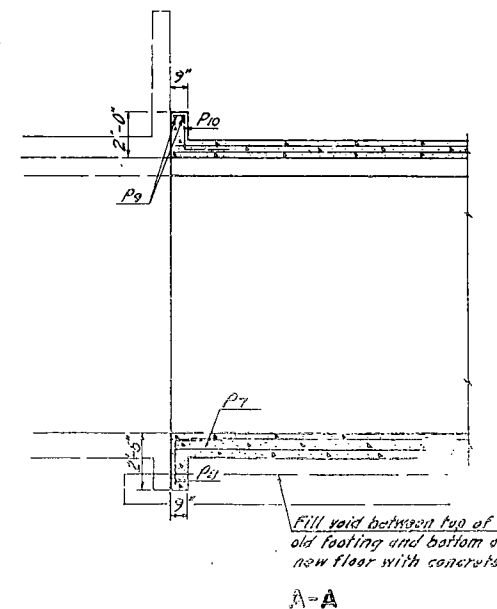
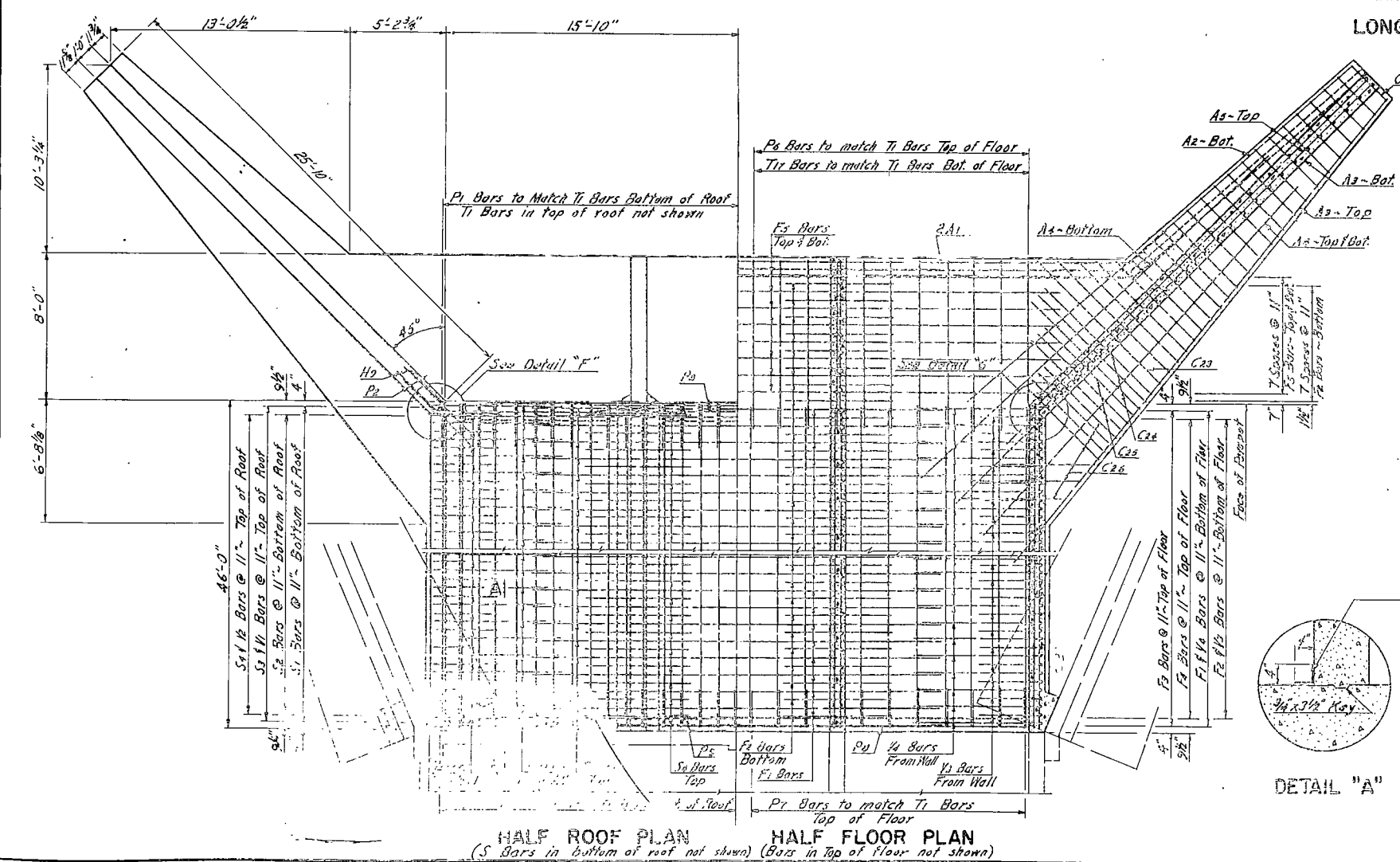
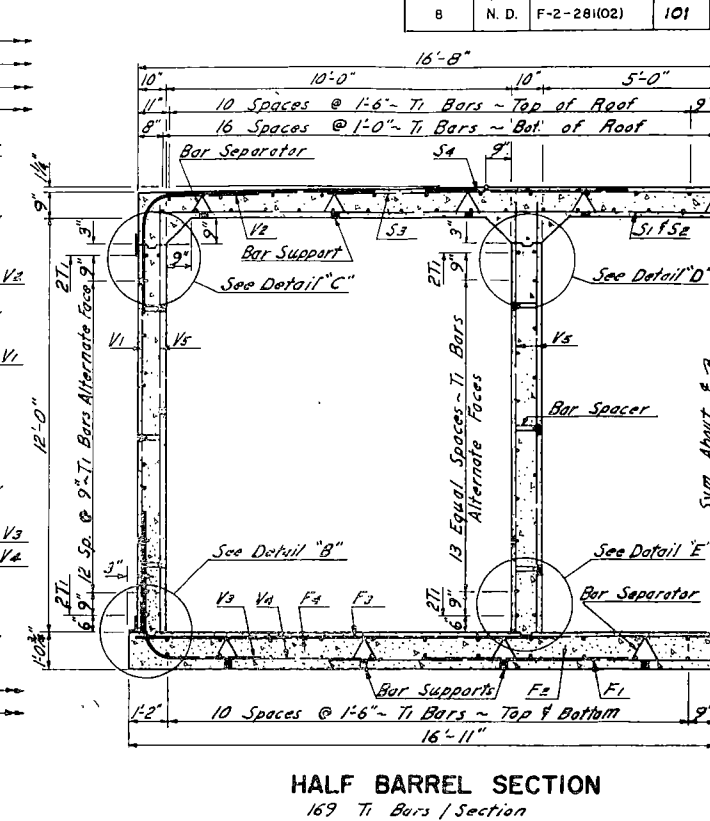
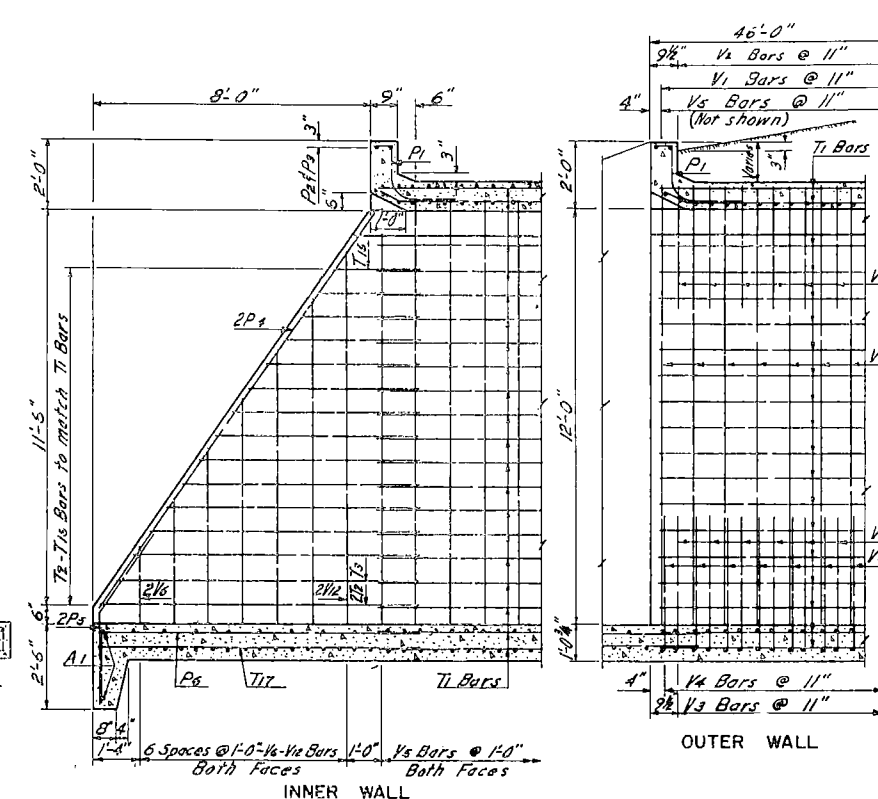
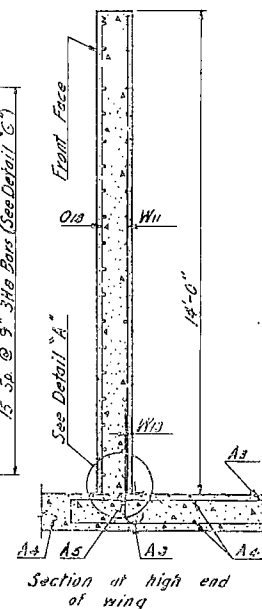
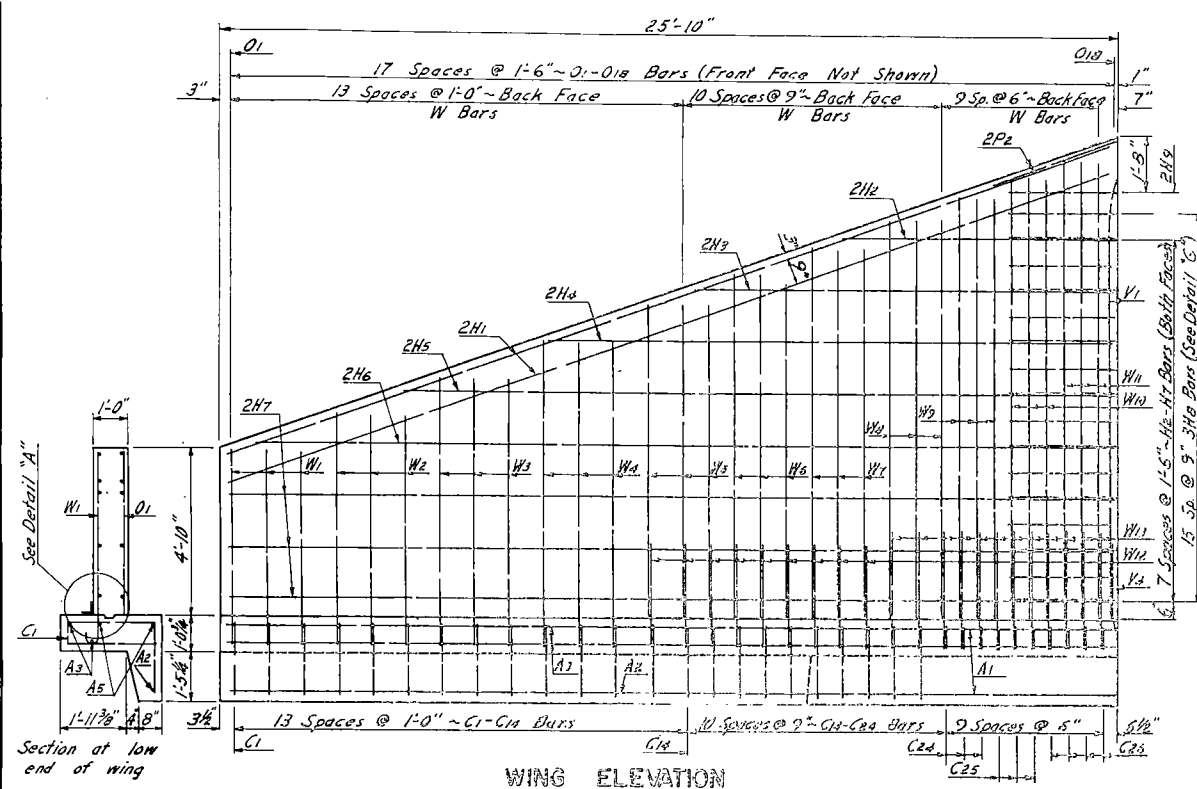
Passing Zones
Non Passing Zones (Barrier Stripes)
He = 3.75 Ft., Ho = 4.5 Ft.

APPROVED DATE 6-5-72
CHIEF ENGINEER
NORTH DAKOTA STATE
HIGHWAY DEPARTMENT

U.S. DEPARTMENT OF TRANSPORTATION
FEDERAL HIGHWAY ADMINISTRATION
APPROVED
DIVISION ENGINEER DATE

F-2-281(02)005

FED. ROAD DIST. NO.	STATE	PROJ. NO.	SHEET NO.	TOTAL SHEETS
8	N. D.	F-2-281(02)	101	



SHEET 1 OF 2

TRIPLE 10X12-10' FILL
BOX CULVERT EXTENSION

PROJ. F-2-281(02) STA. 751+03

DICKEY COUNTY

APPROVED: *Allen J. Andersson*
6-5-72
PROJ. ENGINEER

ALLEN J. ANDERSSON
REGISTERED
PROFESSIONAL
ENGINEER
NO. 10000

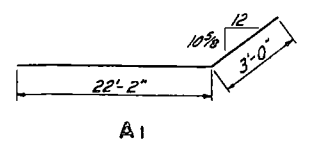
CONCRETE QUANTITIES

Entire Floor	=	177.25 C.Y.
4 Walls & 2 Wings	=	170.84 C.Y.
Entire Roof	=	111.86 C.Y.
Total	=	459.9 C.Y.

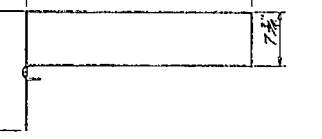
BAR LIST (EXTENSION)

MARK	NO	SIZE	LENGTH	SHAPE	UNIT	WT
A1	4	6	25'-2"	Bent	37.80	
A2	2	6	16'-6"	Str.	24.78	
A3	4	4	32'-6"	"	21.70	
A4	6	4	25'-6"	"	17.02	
A5	4	4	28'-0"	"	18.69	
C1-C2	2 Sets	4	204'-11"	Bent	136.80	
C3-C2	2 Sets	5	93'-7"	"	97.62	
C4	6	6	19'-2"	"	28.79	
C5	6	6	16'-8"	"	25.09	
C6	14	6	13'-4"	"	20.03	
F1	52	6	22'-3"	Str.	33.42	
F2	116	6	5'-9"	"	8.64	
F3	52	5	33'-4"	"	34.77	
F4	100	4	12'-0"	"	8.01	
F5	16	5	35'-0"	"	36.51	
H1	8	7	27'-3"	Str.	55.71	
H2	4	4	7'-9"	"	5.17	
H3	4	4	12'-0"	"	8.01	
H4	4	4	16'-3"	"	10.85	
H5	4	4	20'-5"	"	13.63	
H6	4	4	24'-8"	"	16.47	
H7	12	4	25'-6"	"	17.02	
H8	96	5	6'-0"	Bent	6.26	
H9	4	6	6'-0"	Str.	9.01	
C1-C2	1 Set	4	333'-0"	Str.	222.31	
P1	33	4	3'-10"	Bent	2.36	
P2	4	6	15'-0"	"	22.53	
P3	2	6	13'-3"	Str.	19.90	
P4	4	6	14'-3"	"	21.40	
P5	4	6	5'-6"	Bent	8.26	
P6	22	4	11'-6"	"	7.69	
P7	22	4	4'-3"	"	2.84	
P8	1	6	31'-9"	Str.	41.69	
P9	2	6	33'-0"	"	49.57	
P10	33	4	4'-0"	Bent	2.67	
S1	52	5	32'-4"	Str.	33.79	
S2	50	4	32'-4"	"	21.59	
S3	52	6	22'-3"	"	33.42	
S4	100	6	5'-9"	"	8.64	
T1	338	4	22'-6"	Str.	15.02	
T2	4	4	9'-4"	"	6.23	
T3-T6	1 Set	4	159'-10"	"	106.70	
T7	22	4	9'-5"	"	8.29	
V1	104	5	19'-0"	Bent	19.82	
V2	100	6	6'-4"	"	9.51	
V3	100	6	7'-3"	"	10.89	
V4	104	5	10'-8"	"	11.13	
V5	296	4	12'-4"	Str.	8.23	
V6-V12	2 Sets	4	91'-7"	Str.	61.14	
W1	6	4	6'-1"	Bent	4.06	
W2	6	4	7'-2"	"	4.78	
W3	6	4	8'-3"	"	5.51	
W4	6	4	9'-4"	"	6.23	
W5	6	4	9'-0"	Str.	6.01	
W6	6	4	9'-11"	"	6.62	
W7	6	4	10'-8"	"	7.12	
W8	6	4	11'-6"	"	7.69	
W9	6	4	12'-3"	"	8.18	
W10	6	4	12'-9"	"	8.57	
W11	6	4	13'-3"	"	8.85	
W12	18	5	3'-7"	Bent	3.74	
W13	24	6	4'-1"	"	6.13	
SR4	1	4	3'-8"	Str.		
SR5	1	5	4'-0"	"		
SR6	1	6	4'-6"	"		
SR7	1	7	5'-0"	"		

*Sample replacement bars to be spliced to bar from which a 2'-0" sample has been cut. Furnish only one set for entire structure.
Sample replacement bars will not be paid for directly, but their cost shall be included in the unit price bid for reinforcing steel.



		Total Length
C1	~ 2'-6 1/2"	8'-4"
C2	~ 2'-9"	8'-9"
C3	~ 2'-11"	9'-1"
C4	~ 3'-1"	9'-5"
C5	~ 3'-3 1/2"	9'-10"
C6	~ 3'-5 1/2"	10'-2"
C7	~ 3'-7 1/2"	10'-6"
C8	~ 3'-10"	10'-11"
C9	~ 4'-0"	11'-3"
C10	~ 4'-2"	11'-7"
C11	~ 4'-4 1/2"	12'-0"
C12	~ 4'-6 1/2"	12'-4"
C13	~ 4'-8 1/2"	12'-8"
C14	~ 4'-11"	13'-1"
C15	~ 5'-0 1/2"	13'-6"
C16	~ 5'-2"	13'-7"
C17	~ 5'-4"	13'-11"
C18	~ 5'-5 1/2"	14'-2"
C19	~ 6'-0"	15'-4"
C20	~ 6'-10 1/2"	17'-1"
C21	~ 7'-8 1/2"	18'-9"
C22	~ 8'-6"	20'-4"
C23	~ 9'-4 1/2"	22'-1"

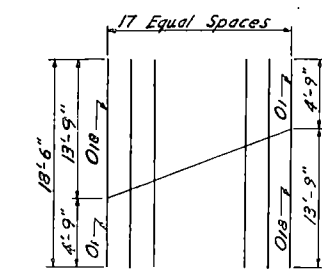


Bar	Length
C24 ~ 8'-5"	
C25 ~ 7'-2"	
C26 ~ 5'-6"	

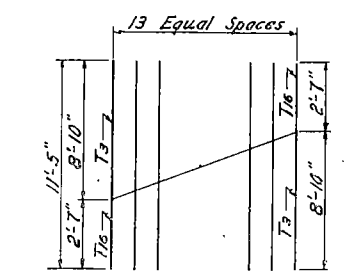
C24-C26

BENT BAR DETAILS

Dimensions Shown Are Out to Out

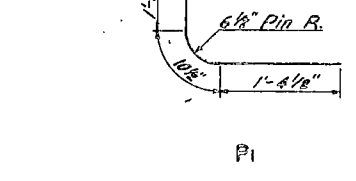
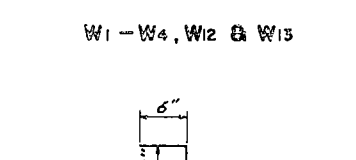
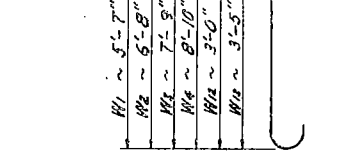
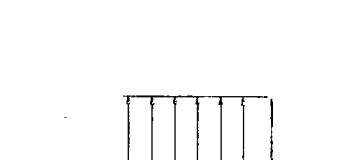
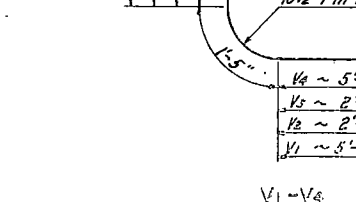
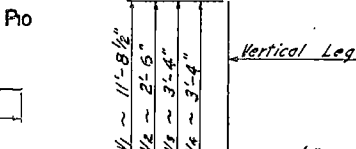


O1-O18
1 Set Shown

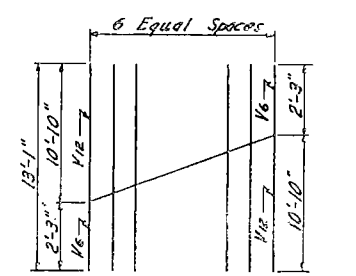


T3-T16
1 Set Shown

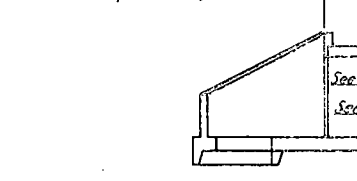
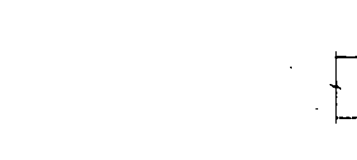
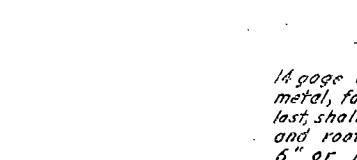
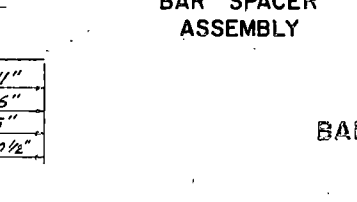
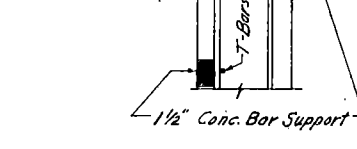
BAR CUTTING DIAGRAMS



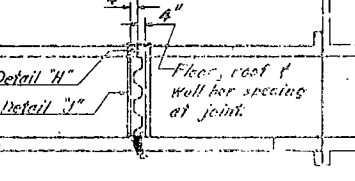
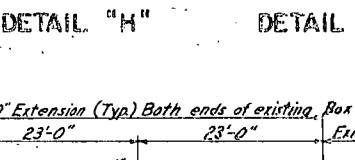
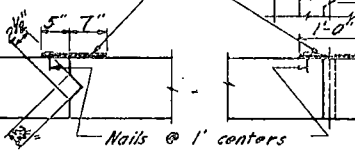
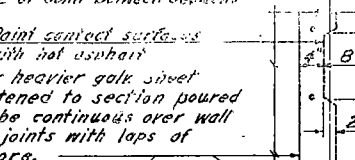
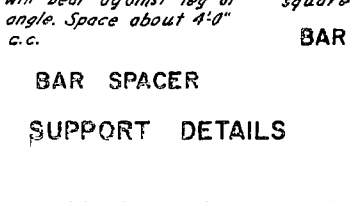
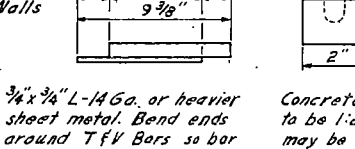
H8



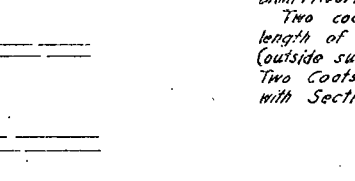
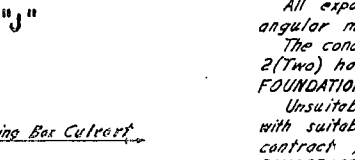
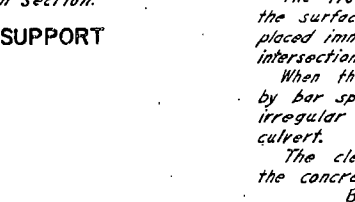
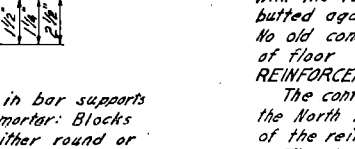
V6-V12
1 Set Shown



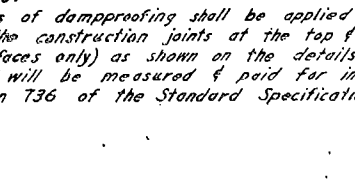
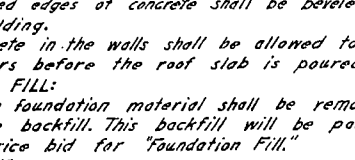
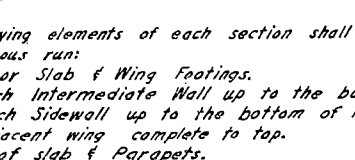
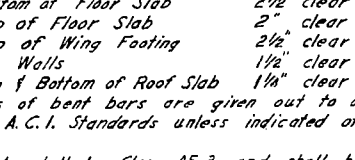
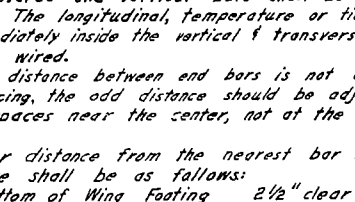
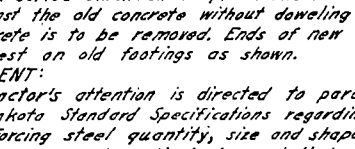
V1-V4



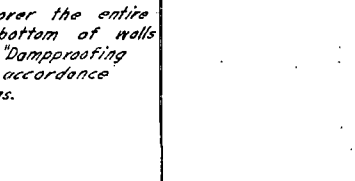
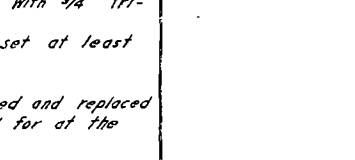
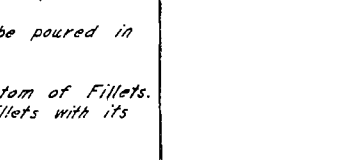
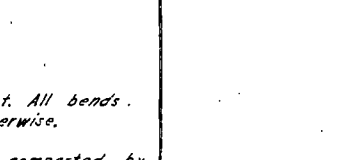
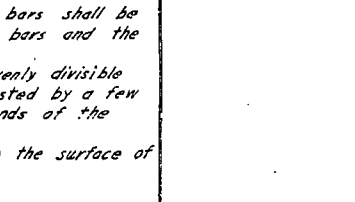
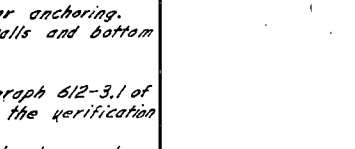
W1-W4, W12 & W13



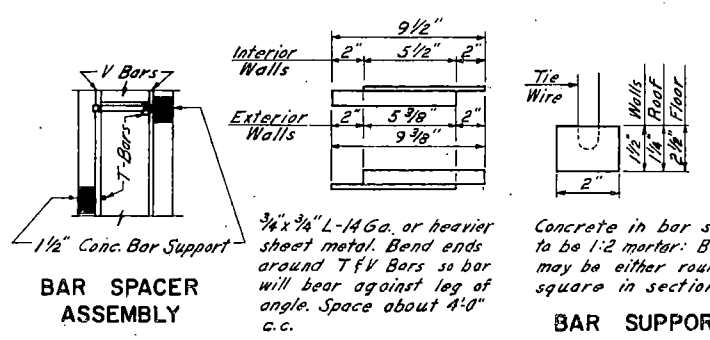
W1-W4, W12 & W13



W1-W4, W12 & W13



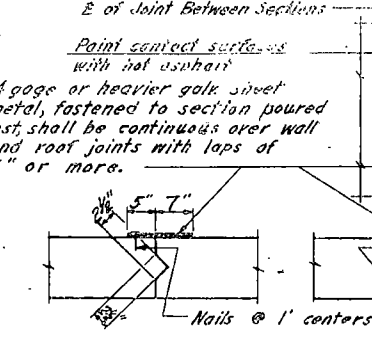
W1-W4, W12 & W13



BAR SPACER ASSEMBLY

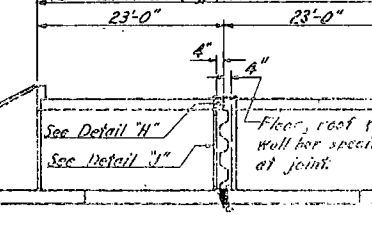
BAR SPACER BAR SUPPORT DETAILS

3/4 x 3/4" L-14 Ga. or heavier sheet metal. Bend ends around T & V Bars so bar will bear against leg of angle. Space about 4'-0" c.c.

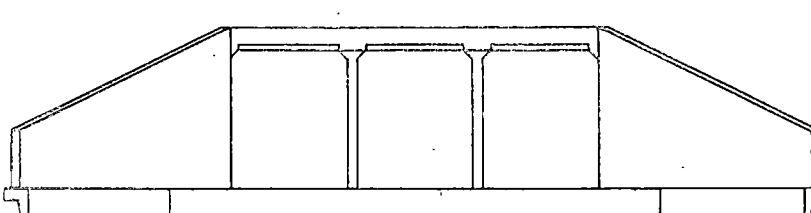


DETAIL "H" DETAIL "J"

CONTRACTION JOINT



CONTRACTION JOINT



END VIEW

CONSTRUCTION NOTES:

This detail shows arrangement at the junction of old "K" box culvert with the 1951 Series extension complete. The new concrete is to be butted against the old concrete without doweeling or anchoring. No old concrete is to be removed. Ends of new walls and bottom of floor rest on old footings as shown.

REINFORCEMENT:
The contractor's attention is directed to paragraph 612-3.1 of the North Dakota Standard Specifications regarding the verification of the reinforcing steel quantity, size and shape.
The transverse and vertical bars shall be placed nearest the surface. The longitudinal, temperature or tie bars shall be placed immediately inside the vertical & transverse bars and the intersections wired.
When the distance between end bars is not evenly divisible by bar spacing, the odd distance should be adjusted by a few irregular spaces near the center, not at the ends of the culvert.

The clear distance from the nearest bar to the surface of the concrete shall be as follows:
Bottom of Wing Footing 2 1/2" clear
Bottom of Floor Slab 2 1/2" clear
Top of Floor Slab 2" clear
Top of Wing Footing 2 1/2" clear
All Walls 1 1/2" clear
Top & Bottom of Roof Slab 1 1/4" clear
Dimensions of bent bars are given out to out. All bends conform to A.C.I. Standards unless indicated otherwise.

CONCRETE:
All concrete shall be Class AE-3 and shall be compacted by vibration.

The following elements of each section shall be poured in one continuous run:

1. Floor Slab & Wing Footings.
2. Each Intermediate Wall up to the bottom of Fillets.
3. Each Sidewall up to the bottom of Fillets with its adjacent wing complete to top.
4. Roof slab & Parapets.

All exposed edges of concrete shall be beveled with 3/4" triangular molding.

The concrete in the walls shall be allowed to set at least 2(Two) hours before the roof slab is poured.

FOUNDATION FILL:
Unsuitable foundation material shall be removed and replaced with suitable backfill. This backfill will be paid for at the contract price bid for "Foundation Fill."

DAMP-PROOFING:
Two coats of damp-proofing shall be applied over the entire length of the construction joints at the top & bottom of walls (outside surfaces only) as shown on the details. "Damp-proofing Two Coats" will be measured & paid for in accordance with Section T36 of the Standard Specifications.

QUANTITIES

Class AE-3 Concrete	459.9 C.Y.
Reinforcing Steel	38,500 Lbs.
Damp-proofing (2 Coats)	35.0 S.Y.

TRIPLE 10X12-10' FILL BOX CULVERT EXTENSION

PROJ. F-2-28(02) STA. 751+03
DICKEY COUNTY

APPROVED _____
BRIDGE ENGINEER