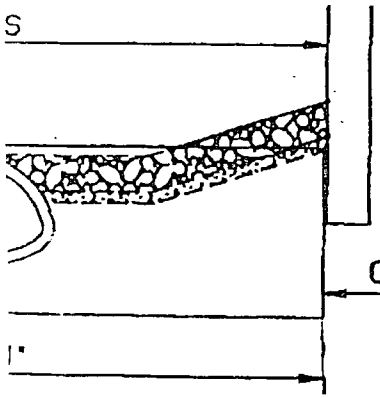


Bridge
Invert 894.2 ±
004 42" RCPA (32" x 52")
Invt. 890.5 ±

Ex Invt	894.2 ±
Wt Invt	890.5 ±
	3.7

42" RCPA	Invt.	890.5
	Rise + t =	3.0
	Top	893.5
	Bridge Invt	894.2
	Cover	0.7

TYPICAL SECTION

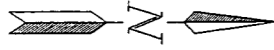


CONCRETE HEADWALL

R INLET
'ALL

ROSE COULEE
PROPOSED CHANNEL
IMPROVEMENT

DESIGN DATA: Traffic Data and Design Speed differs on location. See Design Data Sheet.



NORTH DAKOTA DEPARTMENT OF TRANSPORTATION

JOB# 1

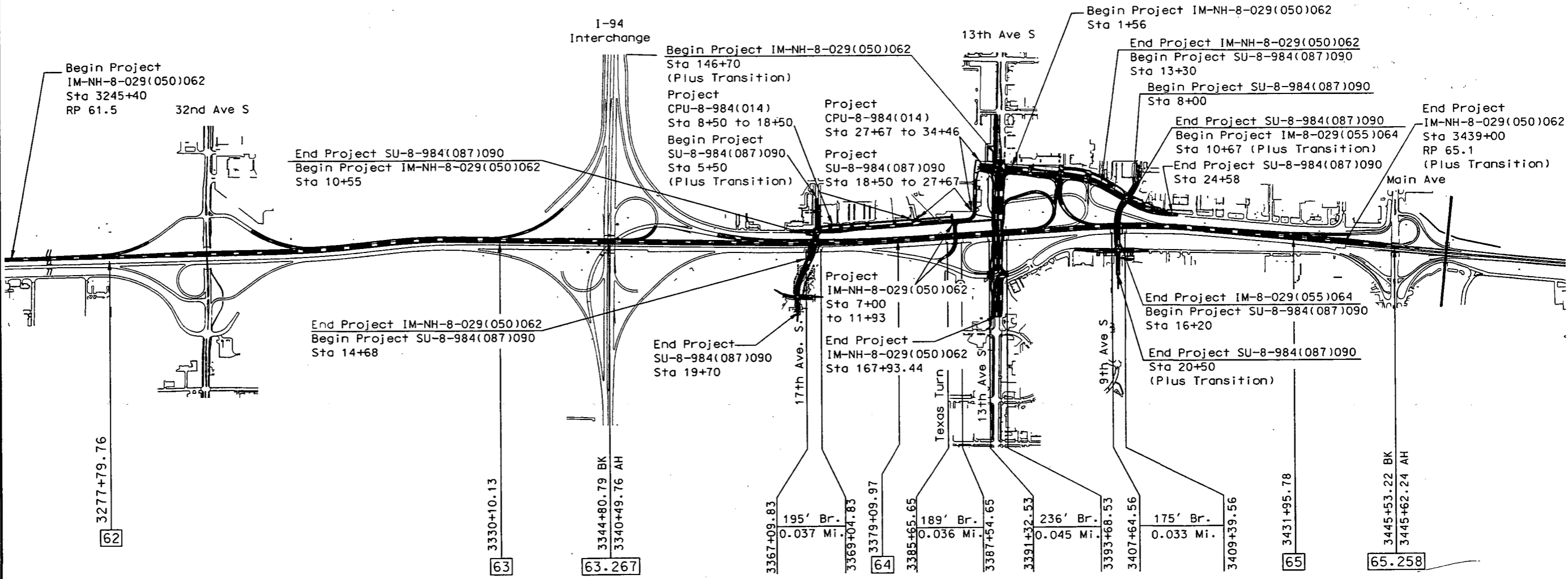
STATE	PROJECT NO.	PCN	SHEET NO.
ND	IM-NH-8-029(050)062	12003	1

IM-8-029(055)064, SU-8-984(087)090
 CPU-8-984(014) .Revised 1-22-2002
GOVERNING SPECIFICATIONS:
 Standard Specifications adopted by the North Dakota Department of Transportation October 1997; Standard Drawings currently in effect; and other Contract Provisions submitted herein.

IN CASS COUNTY
 FEDERAL AID PROJECTS: IM-NH-8-029(050)062, IM-8-029(055)064
 STATE AND CITY PROJECTS: SU-8-984(087)090 & CPU-8-984(014)
 (I-29 SOUTHBOUND ROADWAY, 17th Ave S, 13th Ave S, 9th Ave S, & 38th St SW)
 GRADING & SURFACING, STORM DRAINS, STRUCTURAL, SIGNALS,
 LIGHTING, MARKING, GUARDRAIL AND INCIDENTALS

	LENGTH OF PROJECT	
	MILES GROSS	MILES NET
IM-NH:	3.748	3.748
SU:	0.710	0.710
CPU:	0.379	0.379
IM:	0.105	0.105

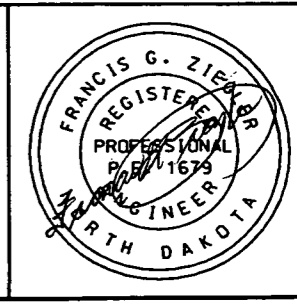
LEGAL DESCRIPTION
 T-139N R49 S-2,3,10,11,14,15,22,23,26,27

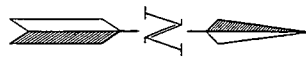


DESIGNER Andin Stiff
 DESIGNER Chad King
 DESIGNER George S. Pfeiffer
 RECOMMEND APPROVAL 12-5 .20 01
 for DESIGN ENGINEER Roger Weigel

APPROVED DATE _____
 DIVISION ADMINISTRATOR
 FEDERAL HIGHWAY ADMINISTRATION
 U.S. DEPARTMENT OF TRANSPORTATION

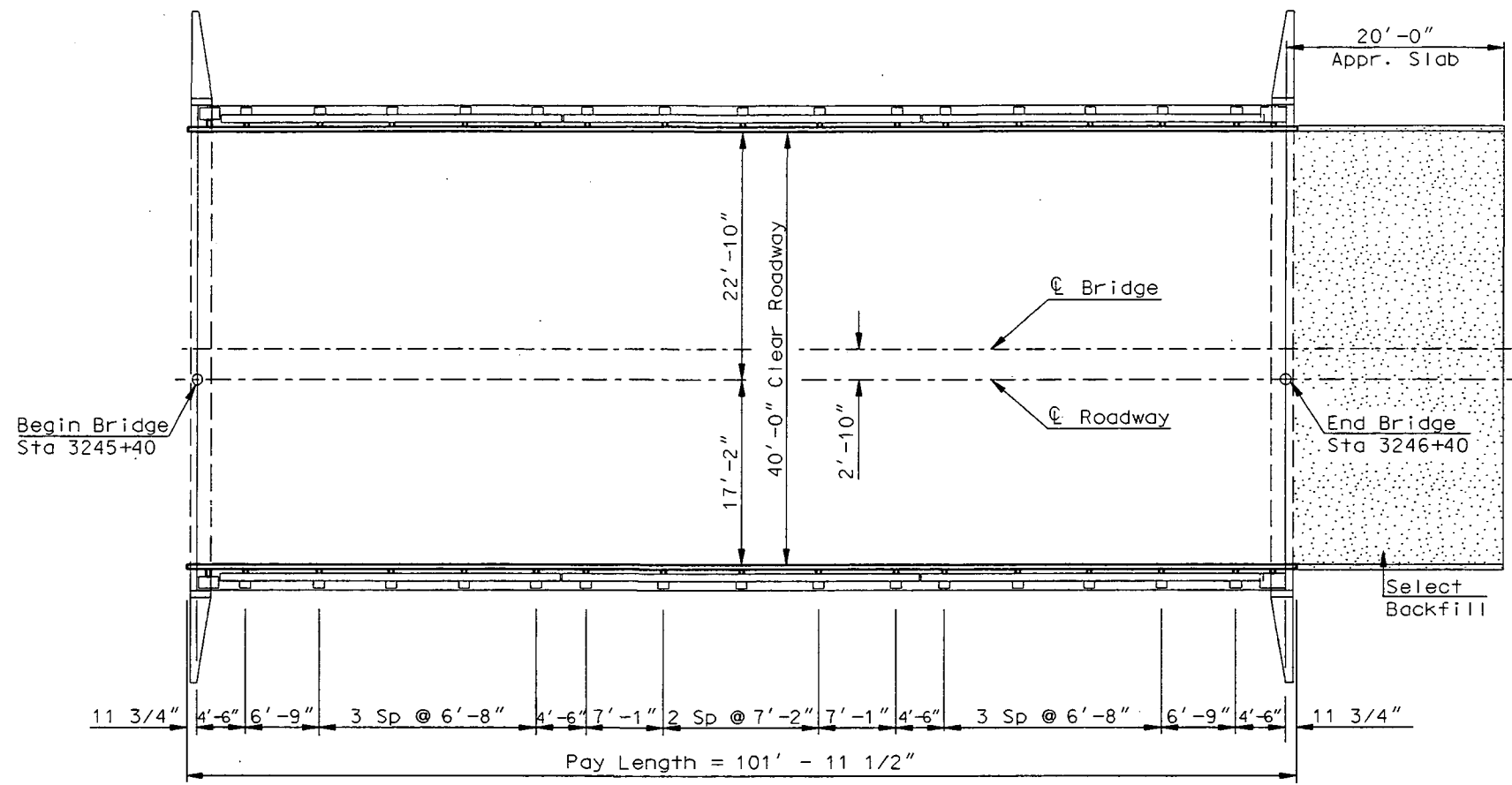
I hereby certify that the attached plans were prepared by me or under my direct supervision and that I am a duly registered professional engineer under the laws of the state of ND.
 APPROVED DATE 12/7/2001
Francis G. Ziegler
 OFFICE OF INFRASTRUCTURE SUPPORT
 NORTH DAKOTA DEPARTMENT OF TRANSPORTATION





23 U.S.C. 409
NDDOT Reserves All Objections

BRIDGE CODE	STATE	PROJECT NUMBER	SHEET NO.
X-081	ND	IM-NH-8-029(050)062	789



PLAN

NOTES:

SCOPE OF WORK: Work at this site consists of placing a concrete bridge approach slab and installing a bridge rail retrofit.

SPEC	CODE	ITEM DESCRIPTION	UNIT	QUANTITY
550	0215	CONCRETE BRIDGE APPROACH SLAB	SY	91.1
624	3002	DOUBLE BOX BEAM RAIL RETROFIT-ERAIL	LF	203.9

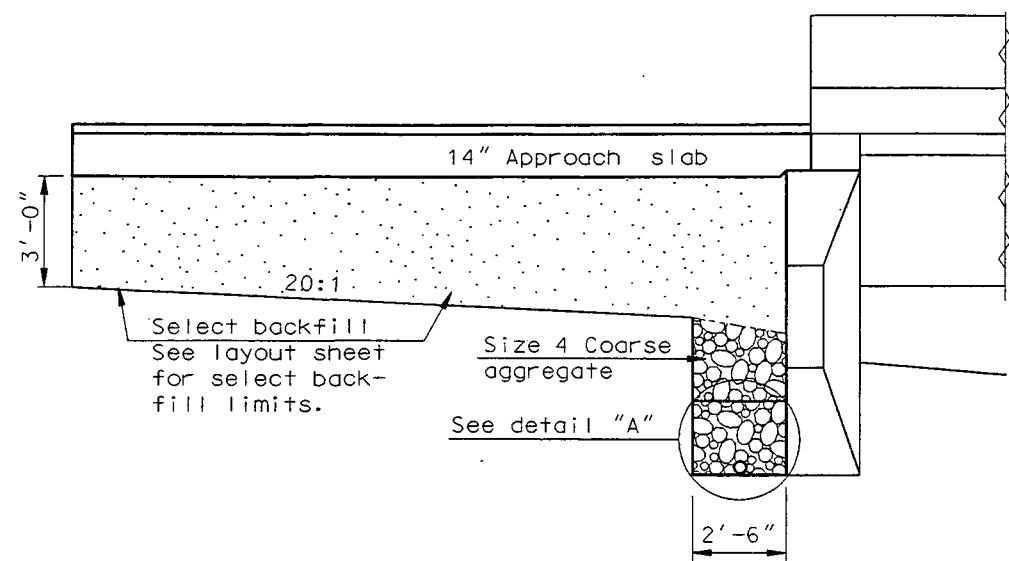
NORTH DAKOTA
DEPARTMENT OF TRANSPORTATION

ROSE COULEE
I-29 SOUTHBOUND

BRIDGE LAYOUT

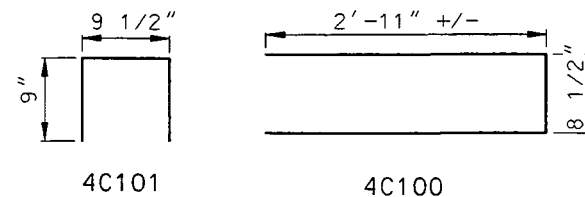
PROJECT: IM-NH-8-029(050)062
STATION: STA 3245+90
CASS COUNTY

STATE	PROJECT NUMBER	SHEET NO.
ND	IM-NH-8-029(050)062	790

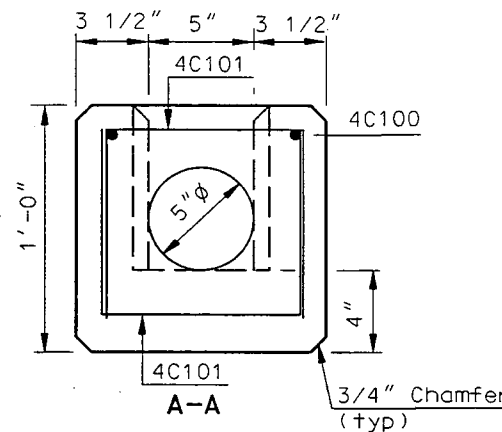


DETAIL AT ABUTMENT

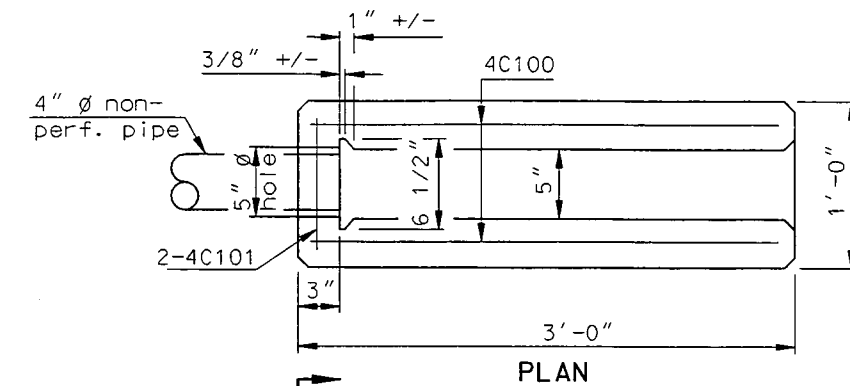
SELECT BACKFILL: Select backfill shall meet the requirements of Section 816.03, Class 3. The backfill shall be placed in layers of not more than 6 inches, moistened or dried as required, and thoroughly compacted with mechanical tamping equipment. Salvaged aggregate base course may be used in place of select backfill.



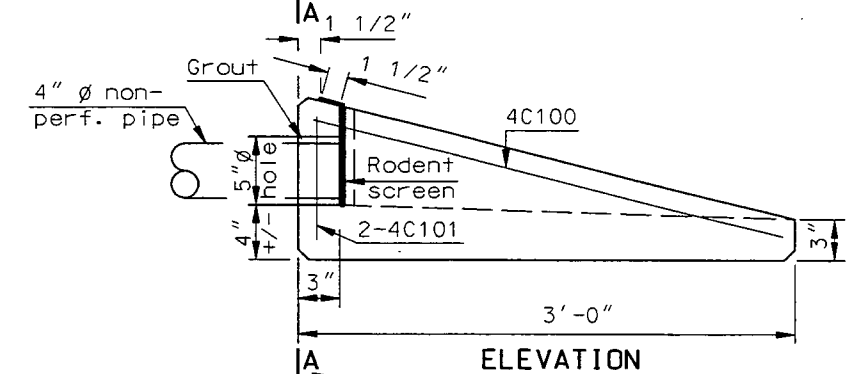
BENT BAR DETAILS



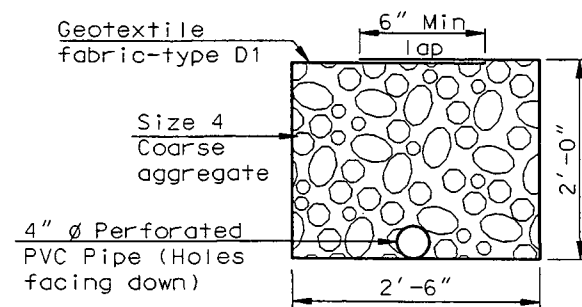
PRECAST CONCRETE HEADWALL DETAILS



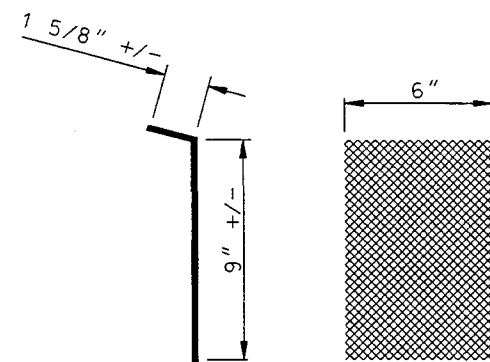
PLAN



ELEVATION



DETAIL "A"



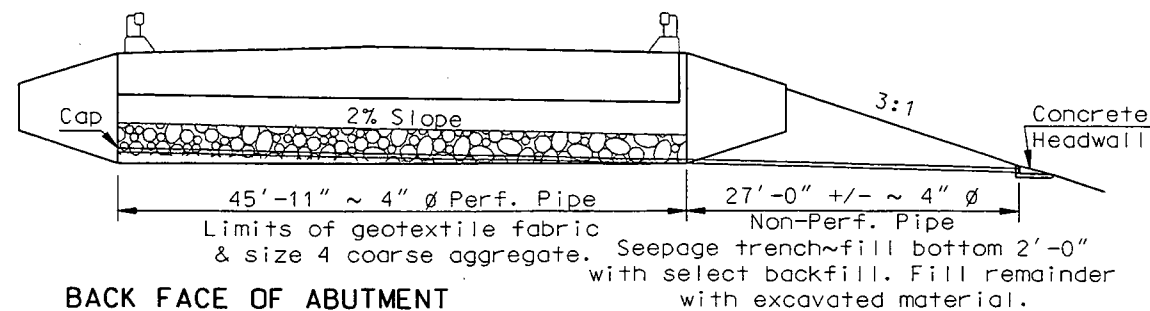
**SIDE VIEW FRONT VIEW
RODENT SCREEN DETAILS**

NOTE:

The dimensions for the rodent screen are approximate to allow for bending and a snug fit into the slot in the headwall.

The rodent screen shall be fabricated from flattened, expanded metal with screen openings of approximately 0.25 square inches. The screen shall be 16 ga. metal and be hot dip galvanized after fabrication.

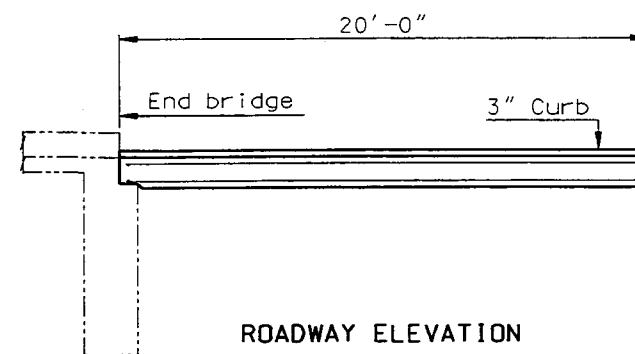
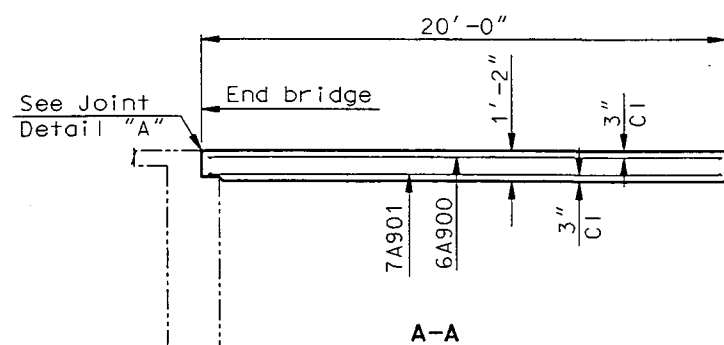
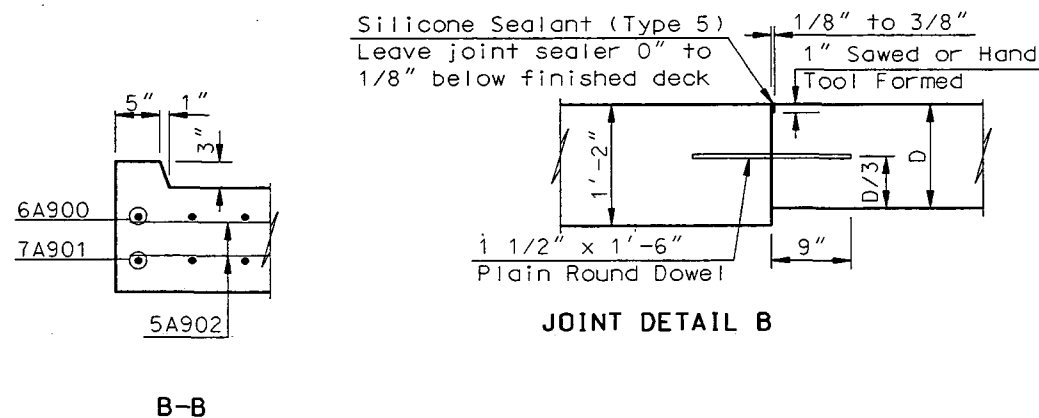
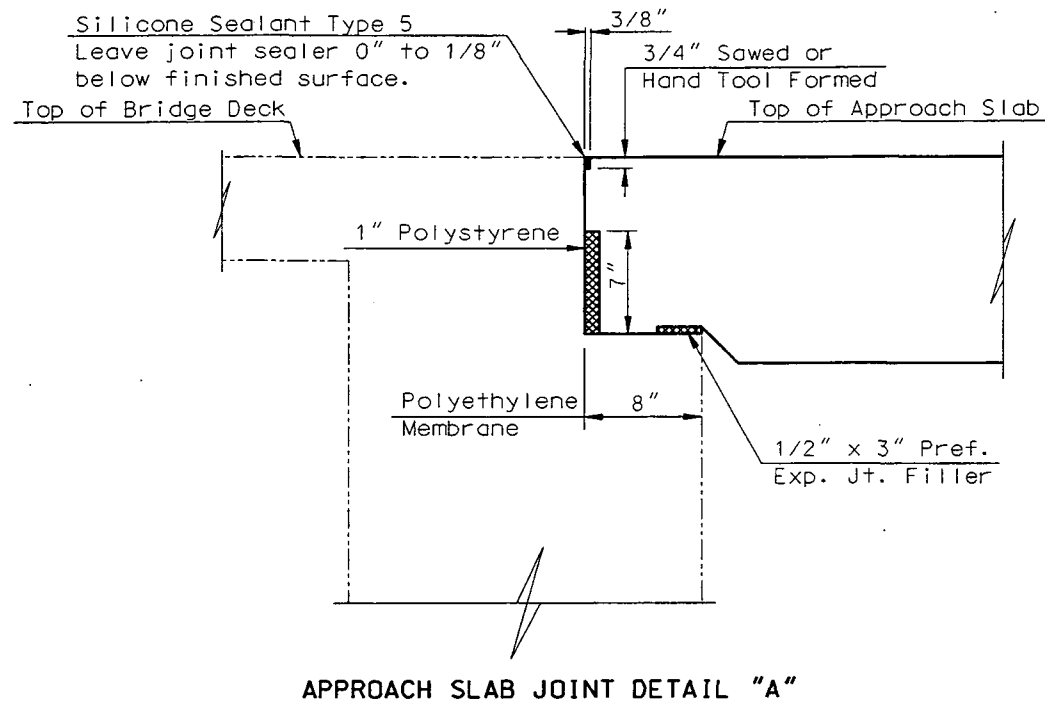
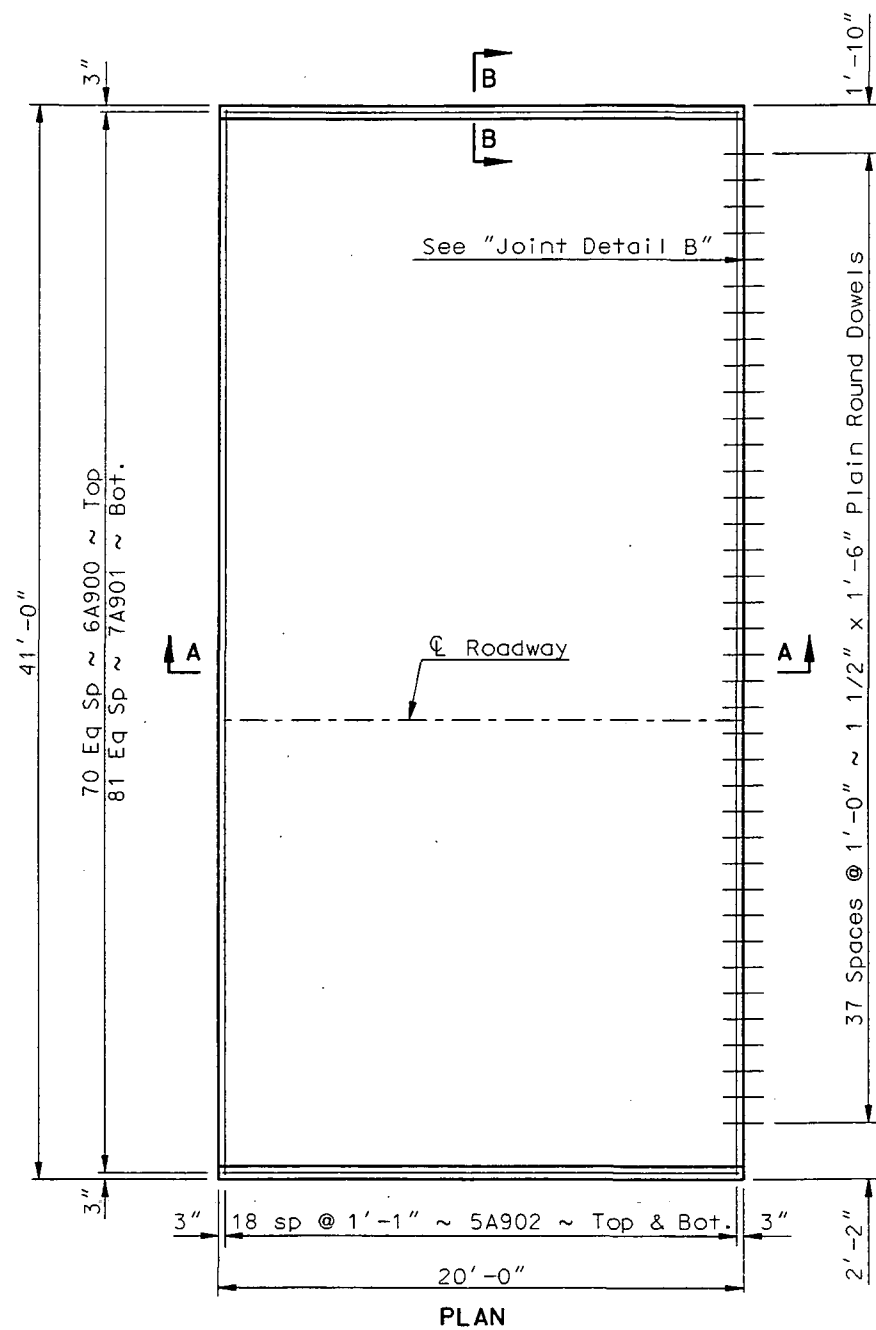
The cost to furnish and place select backfill, coarse aggregate, geotextile fabric, perforated pipe, non-perforated pipe, headwalls and rodent screen shall be included in the pay item for "Concrete Bridge Approach Slab."



BACK FACE OF ABUTMENT

ROSE COULEE
ABUTMENT UNDERDRAIN DETAILS

STATE	PROJECT NUMBER	SHEET NO.
ND	IM-NH-8-029(050)062	791



Width = 40'-0" Cl. Rdwy.			
Skew Angle = 0°			
BAR LIST - ONE SLAB			
SIZE	MARK	NO.	LENGTH
6	A900	71	19'-8"
7	A901	82	19'-8"
5	A902	38	40'-8"
ESTIMATED MATERIAL QUANTITIES			
REINFORCING STEEL (LBS)		CONCRETE (CY)	
7.005		35.6	

The estimated material quantities are for informational purposes only. All equipment and labor required to construct the concrete approach slabs, including Class AE-3 concrete, reinforcing bars, polyethylene membrane, polystyrene, preformed joint filler and silicone sealant shall be included in the bid item "CONCRETE BRIDGE APPROACH SLAB."

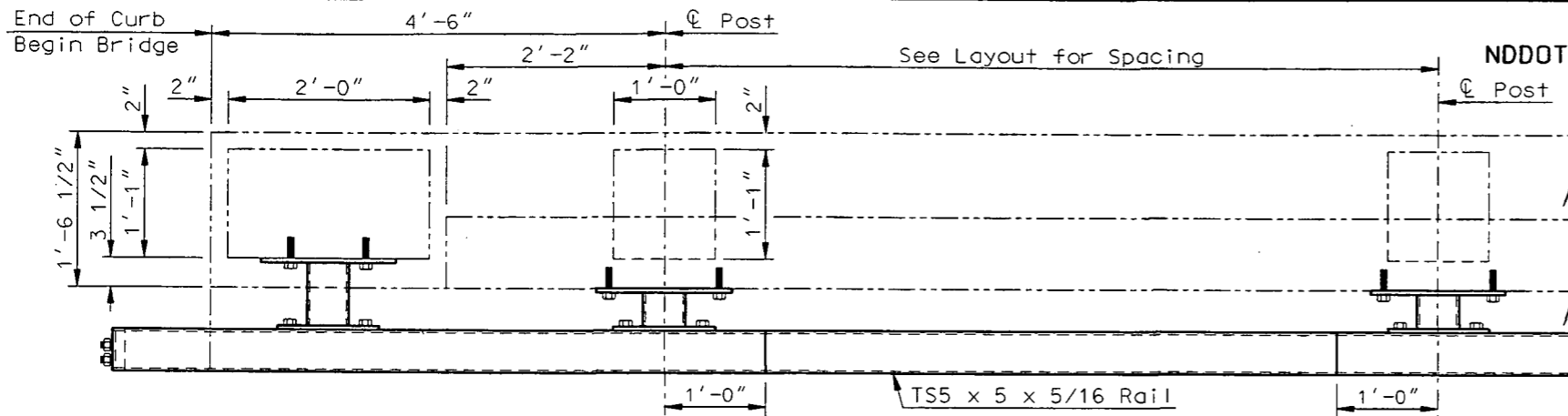
All dowel bars shall be epoxy coated and conform to AASHTO M-254 Type B. At the free ends of the dowel bars, a minimum of one-half the dowel bar length plus 2 inches shall be given a thin, uniform coating of grease. This coating shall be applied within two hours before covering with concrete. The dowel bars are included in the "Doweled Contraction Joint Assembly" quantity on the Paving Joint Layout sheets.

QUANTITIES		
BRIDGE APPROACH SLAB	91.1	SY

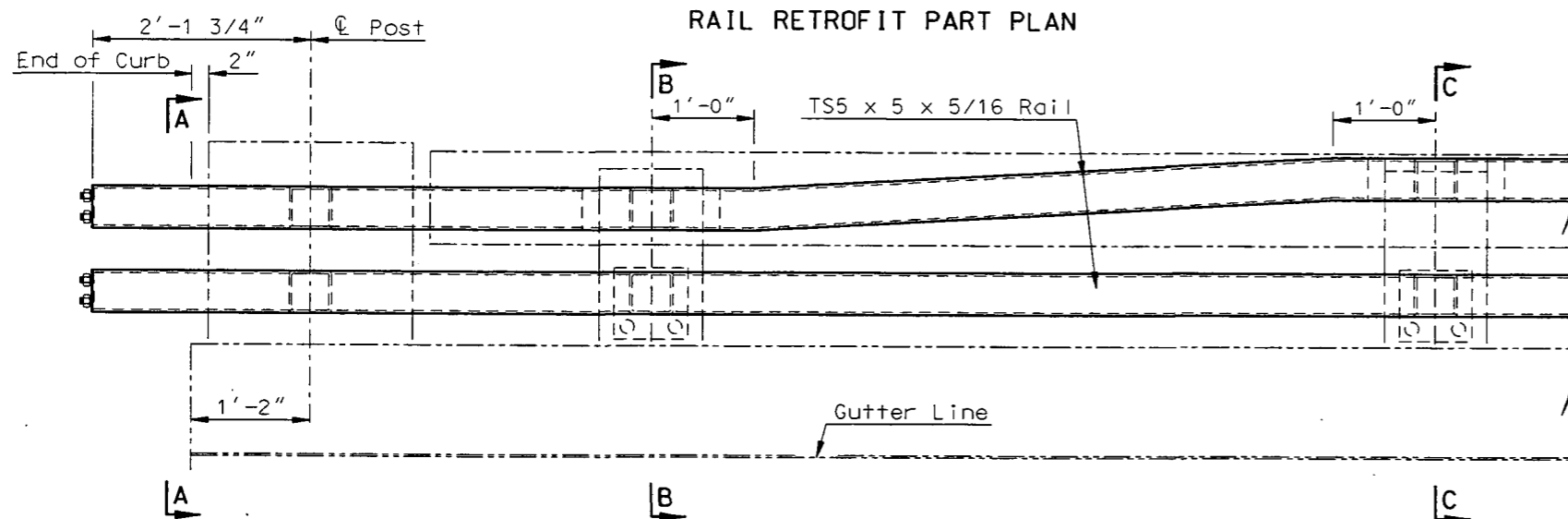
ROSE COULEE
 APPROACH SLAB,
 JOINT DETAILS & NOTES
 (NORTH APPROACH SLAB SHOWN)

23 U.S.C. 409
 NDDOT Reserves All Objections

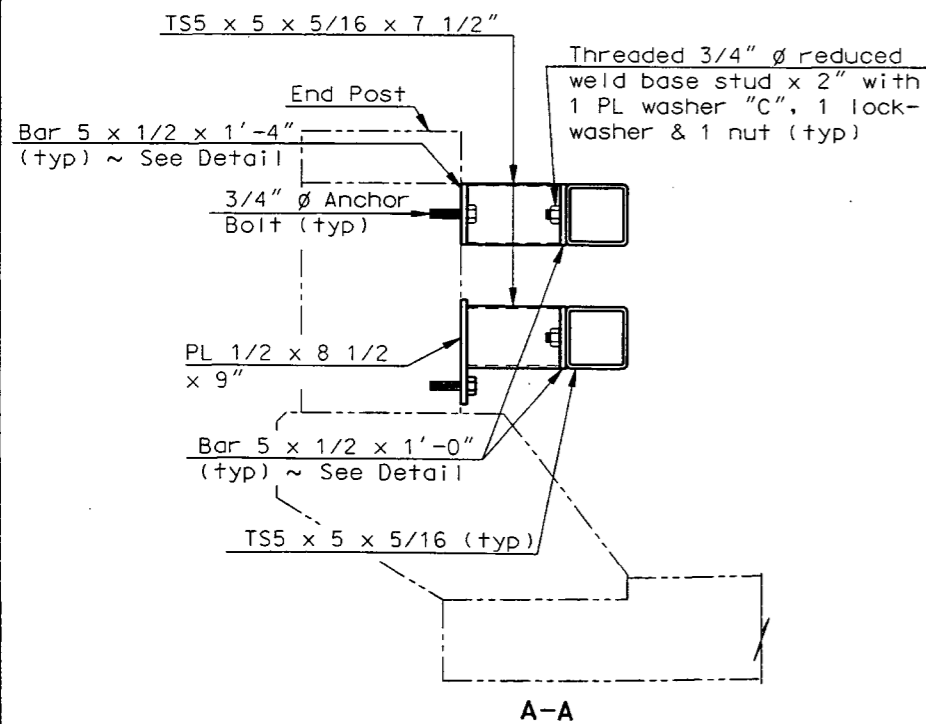
STATE	PROJECT NUMBER	SHEET NO.
ND	IM-NH-8-029(050)062	792



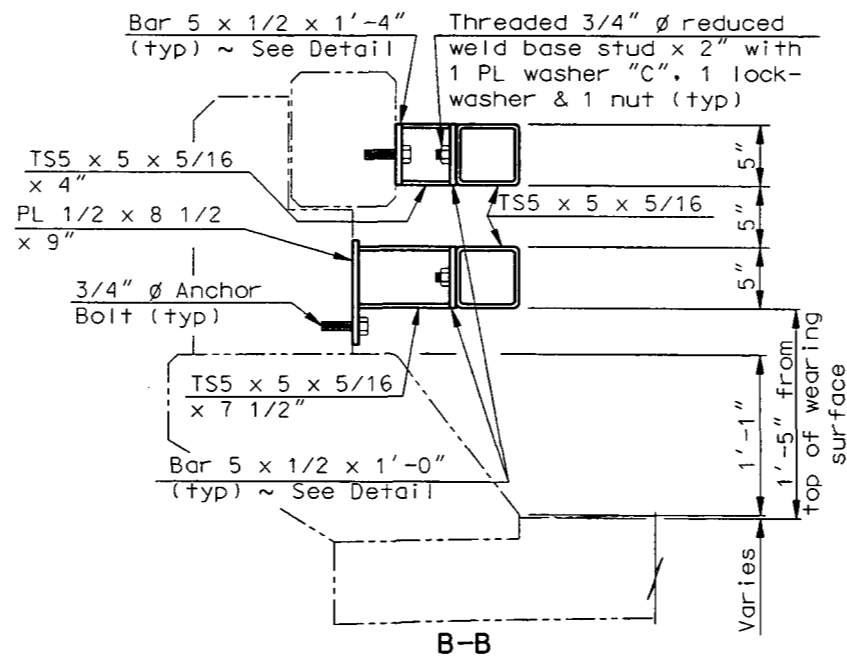
RAIL RETROFIT PART PLAN



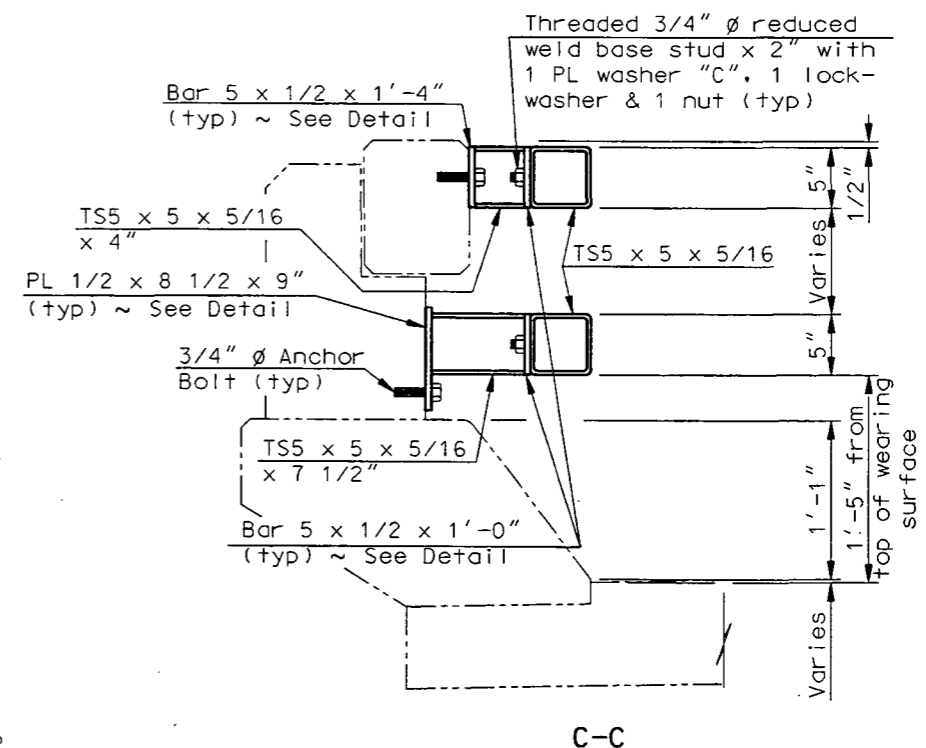
RAIL RETROFIT PART ELEVATION



A-A



B-B

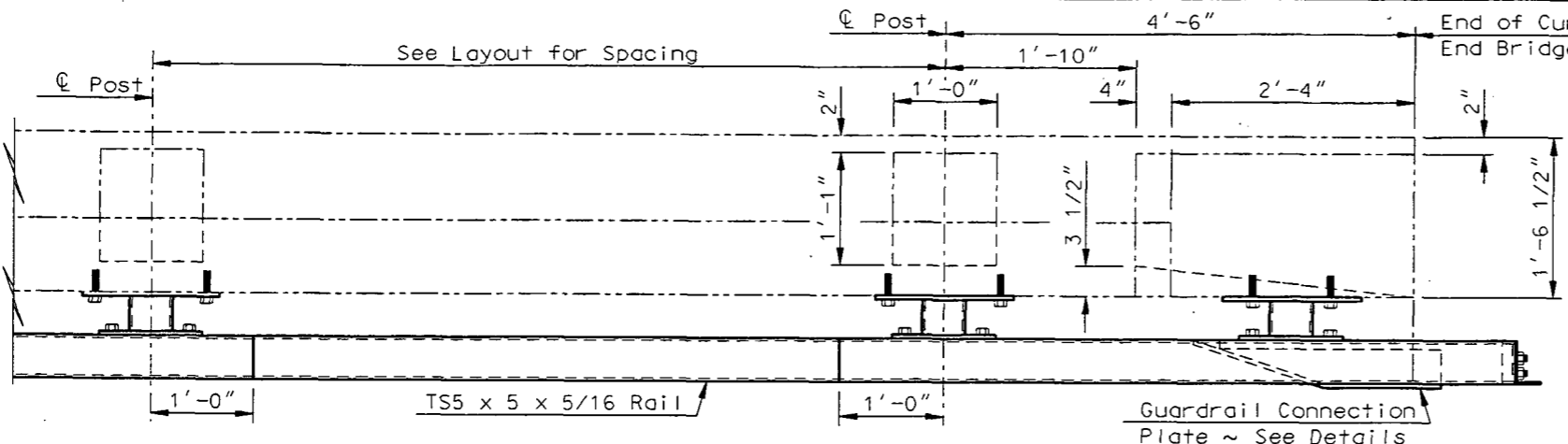


C-C

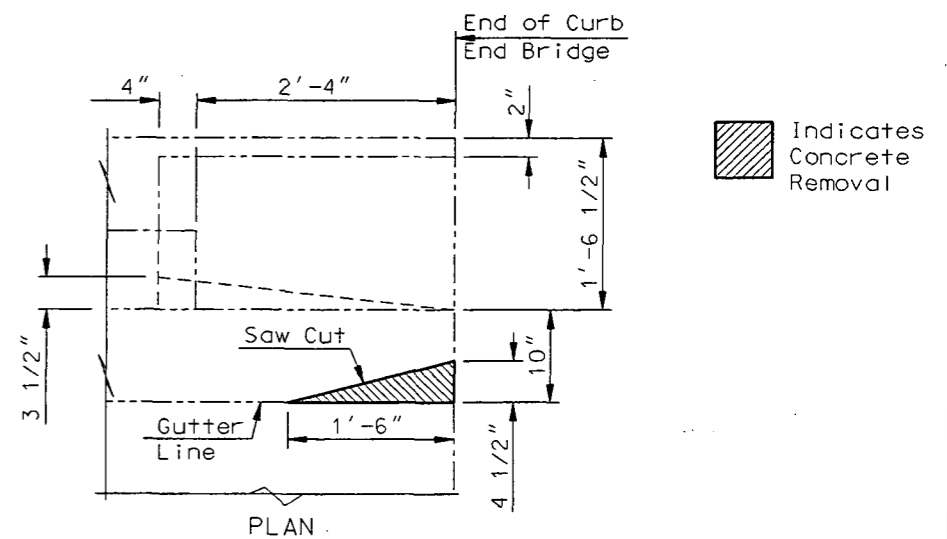
NOTE:
 See Dwg 29-061.394L-5 for more details, notes and details not shown on this drawing.

QUANTITIES
SEE DWG. NO. 29-061.394L-5
ROSE COULEE
DOUBLE BOX BEAM E-RAIL RETROFIT DETAILS

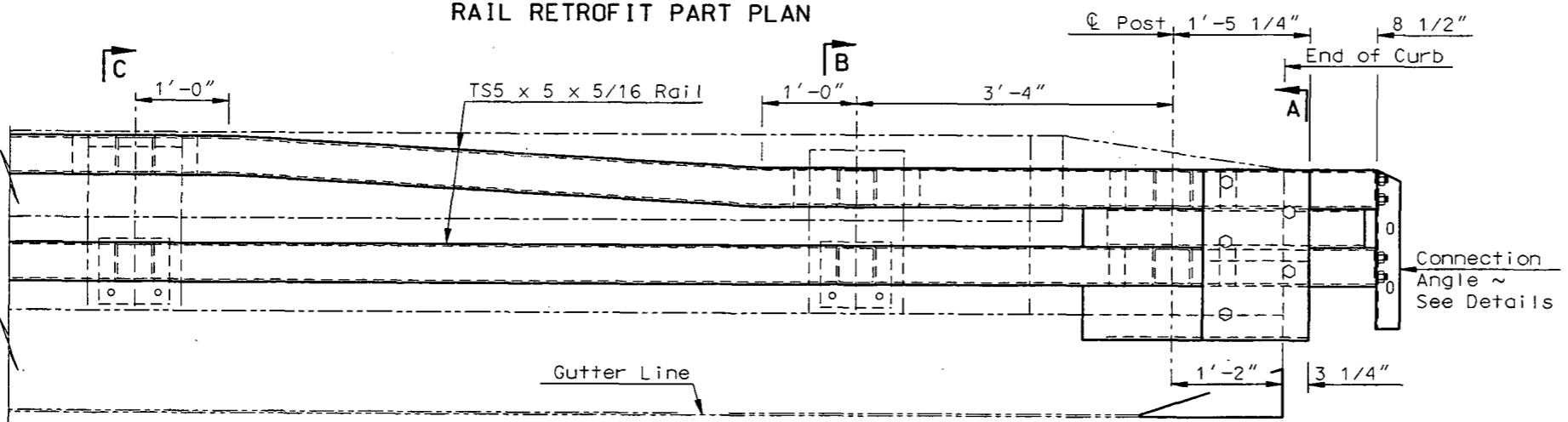
STATE	PROJECT NUMBER	SHEET NO.
ND	IM-NH-8-029(050)062	793



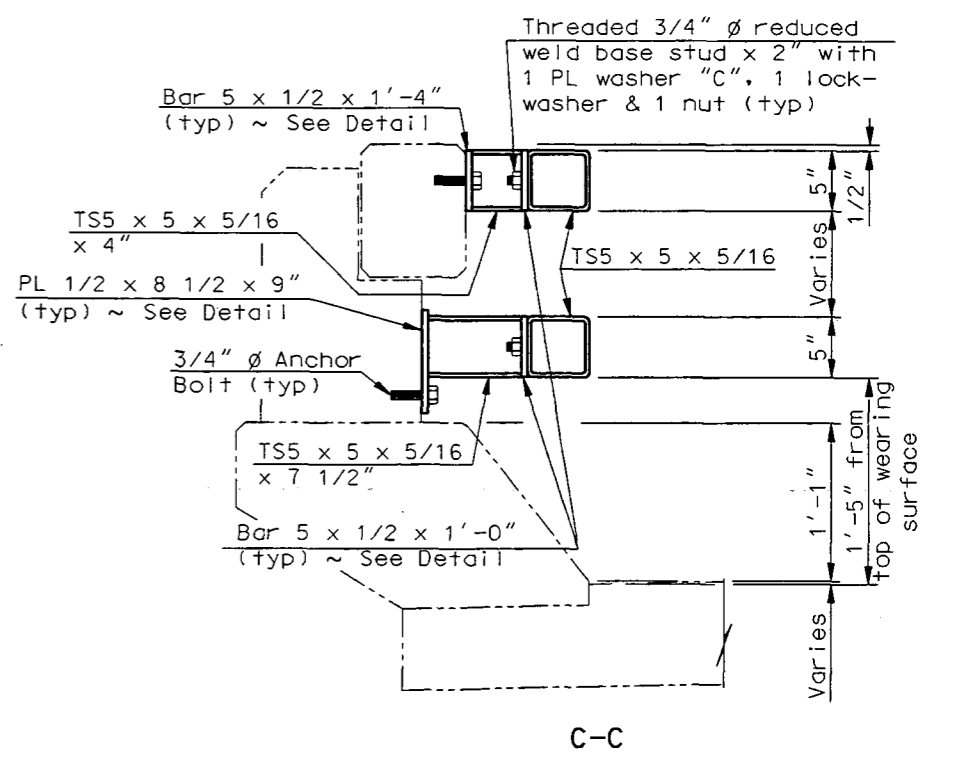
RAIL RETROFIT PART PLAN



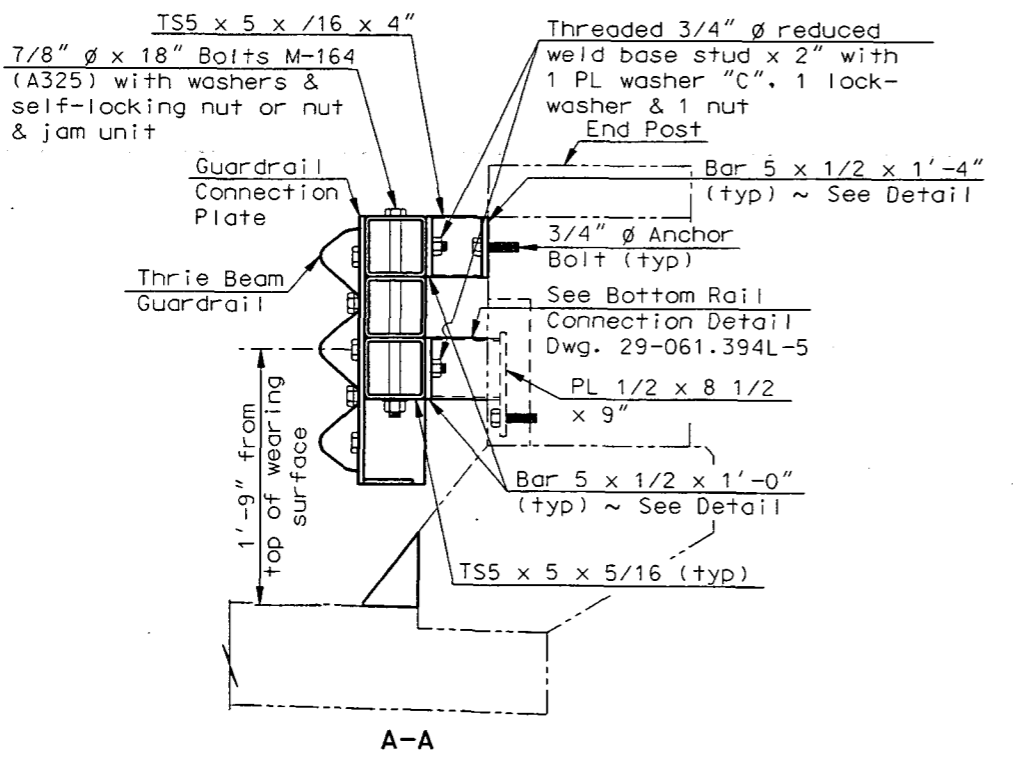
CONCRETE REMOVAL DETAIL



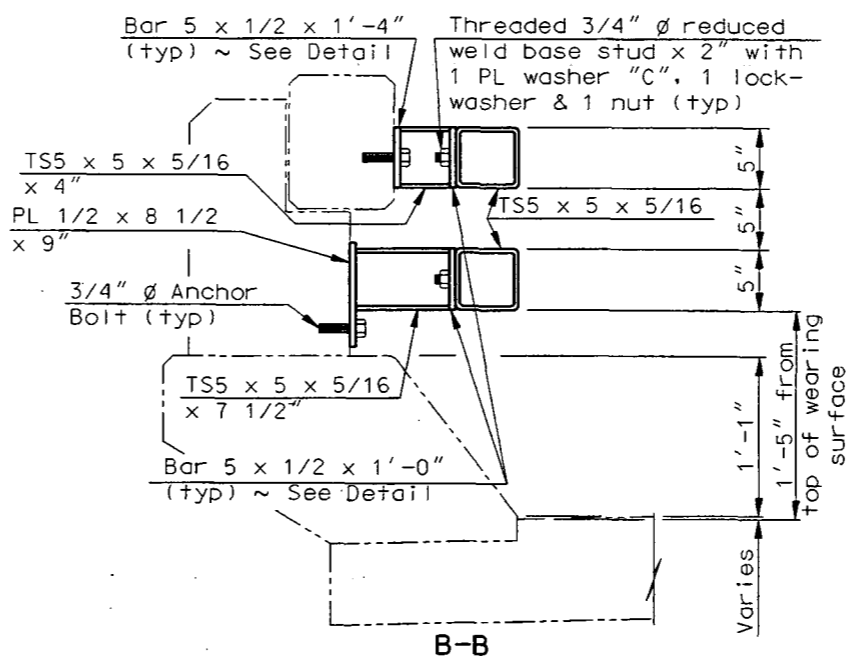
RAIL RETROFIT PART ELEVATION



C-C



A-A

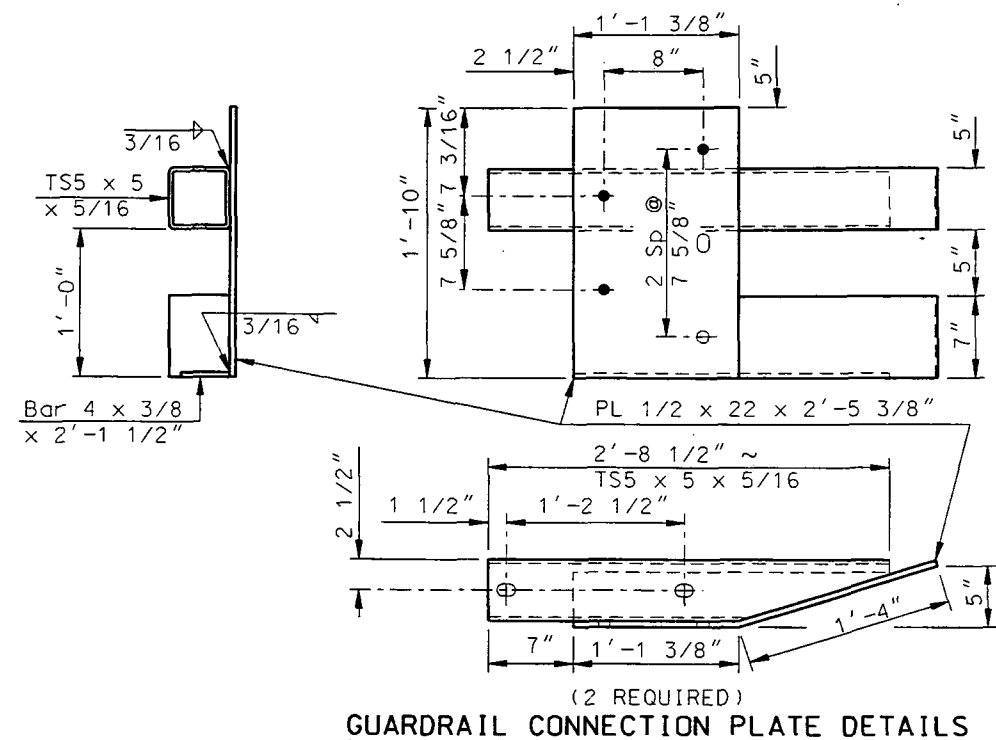


B-B

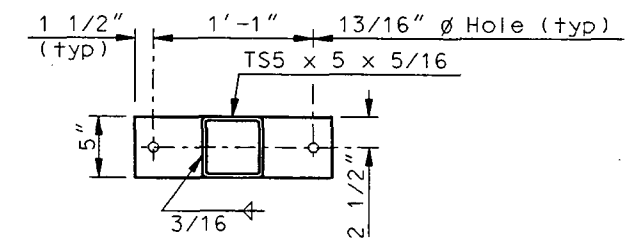
NOTE:
 See Dwg 29-061.394L-5 for more details, notes and details not shown on this drawing.

QUANTITIES
SEE DWG. NO. 29-061.394L-5
ROSE COULEE
DOUBLE BOX BEAM E-RAIL RETROFIT DETAILS

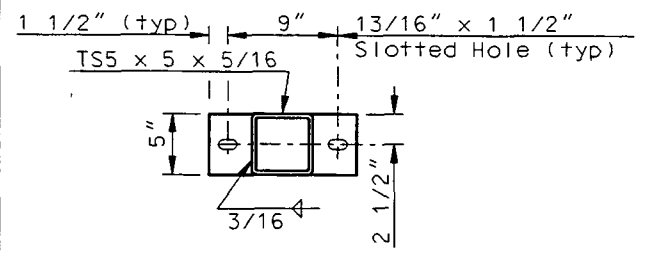
STATE	PROJECT NUMBER	SHEET NO.
ND	1M-NH-8-029(050)062	794



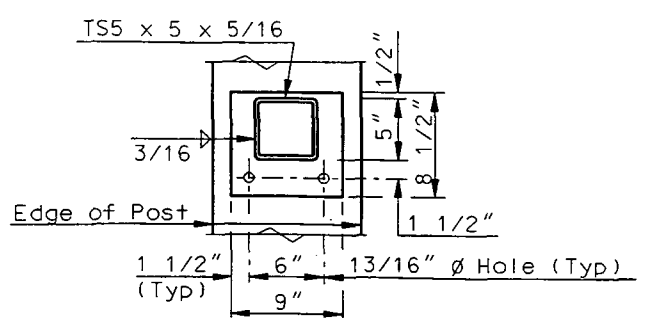
(2 REQUIRED)
GUARDRAIL CONNECTION PLATE DETAILS



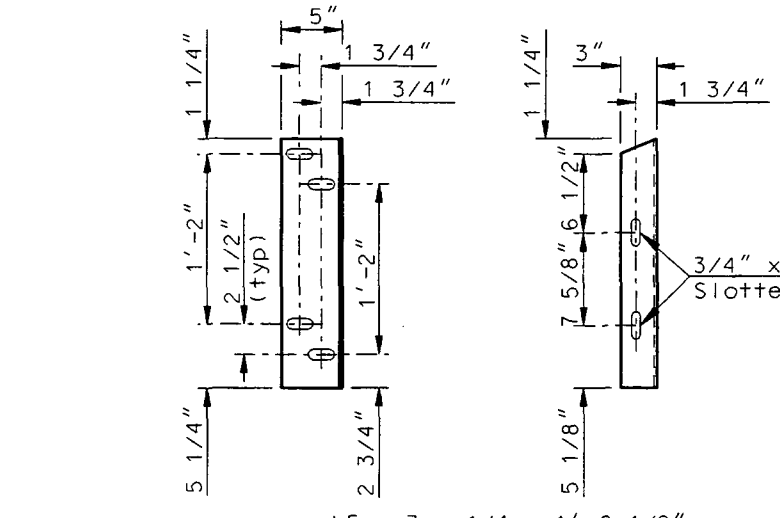
(CONCRETE RAIL CONNECTION)
BAR 5 X 1/2 X 1'-4" DETAIL



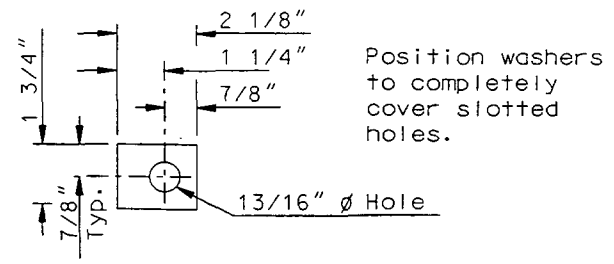
(CONCRETE RAIL CONNECTION)
BAR 5 X 1/2 X 1'-0" DETAIL



(CONCRETE POST CONNECTION)
PL 1/2 X 8 1/2 X 9" DETAIL

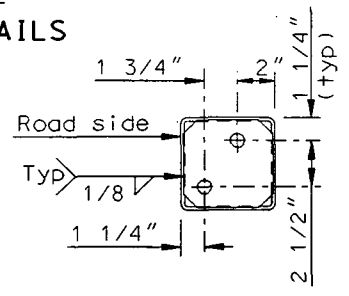


CONNECTION ANGLE DETAILS



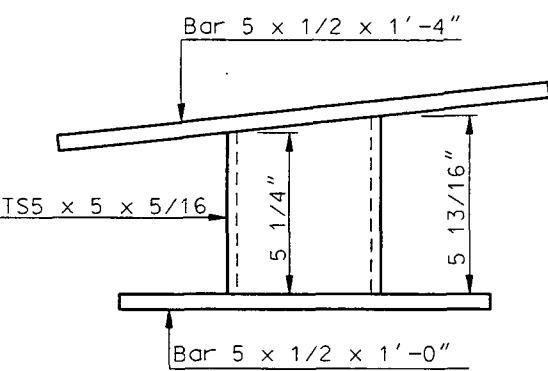
1/4" PL (AASHTO M-183)
PLATE WASHER "C"

Position washers to completely cover slotted holes.



RAIL CAP DETAILS

Rail Cap shall be a BAR 4 3/4 x 3/16 x 4 3/4".
 Cope corners to 3/4" to provide for zinc drains.



BOTTOM RAIL CONNECTION ON MODIFIED END POST

NOTES:

The filled circles indicate drilled and tapped holes for 7/8" ϕ bolts M-164 (A325) (typ). See Detail "B"

The open circle indicates a drilled hole through the 1/2" plate for a 7/8" ϕ bolt M-164 (A325) (typ).

The slotted hole shown shall be 1" x 1 1/2" in the 1/2" plate for a 7/8" ϕ bolt M-164 (A325).

The bid item shall be "Double Box Beam Rail Retrofit". The pay length shall be end to end and in linear feet.

Rail elements shall be square structural tubing in accordance with ASTM Specification A500 Grade B.

Steel plates and angles shall conform to AASHTO Specification M-270 Grade 36 unless otherwise noted.

Railing shall be fabricated to the horizontal and vertical alignment of the structure.

Payment for the railing shall include compensation for furnishing and installing the guardrail connection plates and for sawing and removing portions of the curb.

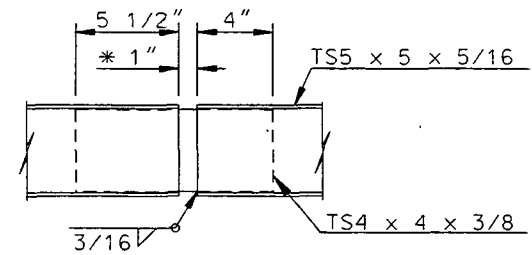
All structural steel including fasteners shall be hot-dip galvanized after fabrication according to AASHTO M111.

Rails shall be fabricated so that each rail segment between splices is attached to a minimum of two posts.

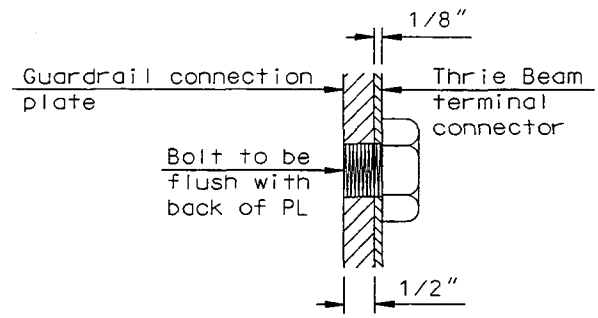
The anchor bolts shall be embedded into the concrete with a chemical adhesive system that can develop a tensile strength of at least 17,500 lbs.

All anchor and splice bolts shall be galvanized and shall be AASHTO M-164 (A325).

The contractor shall submit the shop drawings for double box beam rail retrofit for approval to the Construction Office before fabrication.

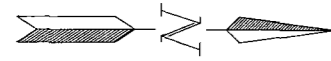


* 2" at Expansion Splices
RAIL SPLICE DETAIL



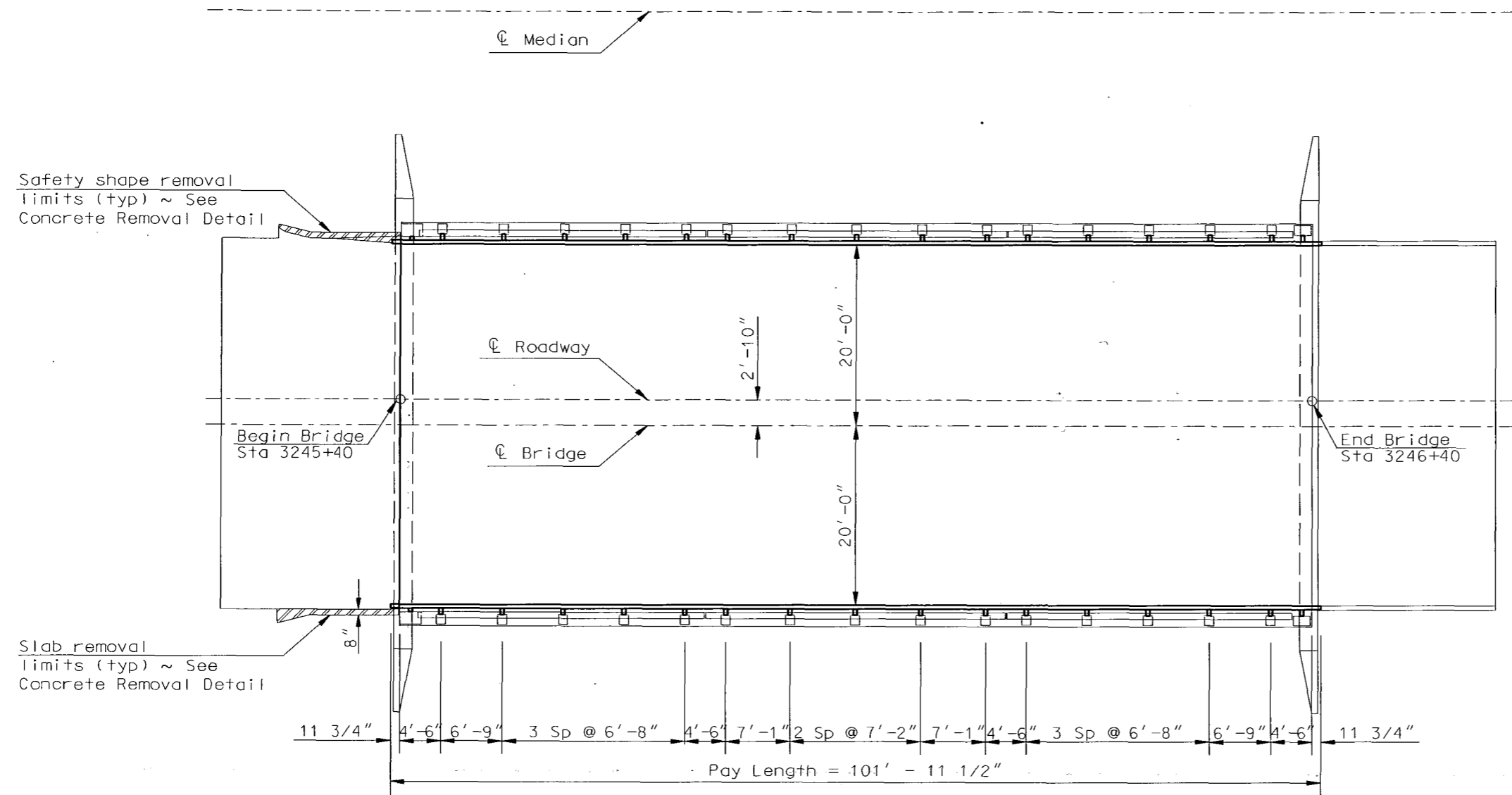
DETAIL "B"

QUANTITIES	
E-RAIL RETROFIT	203.9 LF
ROSE COULEE	
DOUBLE BOX BEAM E-RAIL RETROFIT DETAILS	

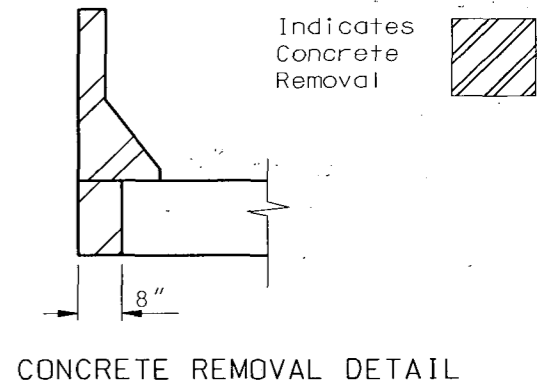


23 U.S.C. 409
NDDOT Reserves All Objections

BRIDGE CODE	STATE	PROJECT NUMBER	SHEET NO.
X-081	ND	IM-8-029(004)062	



PLAN



CONCRETE REMOVAL DETAIL

NOTES:

SCOPE OF WORK: Work at this site consists of placing a concrete bridge approach slab and installing a bridge rail retrofit.

SPEC	CODE	ITEM DESCRIPTION	UNIT	QUANTITY
550	0215	CONCRETE BRIDGE APPROACH SLAB	SY	91.1
624	3002	DOUBLE BOX BEAM RAIL RETROFIT-ERAIL	LF	203.9

NORTH DAKOTA
DEPARTMENT OF TRANSPORTATION

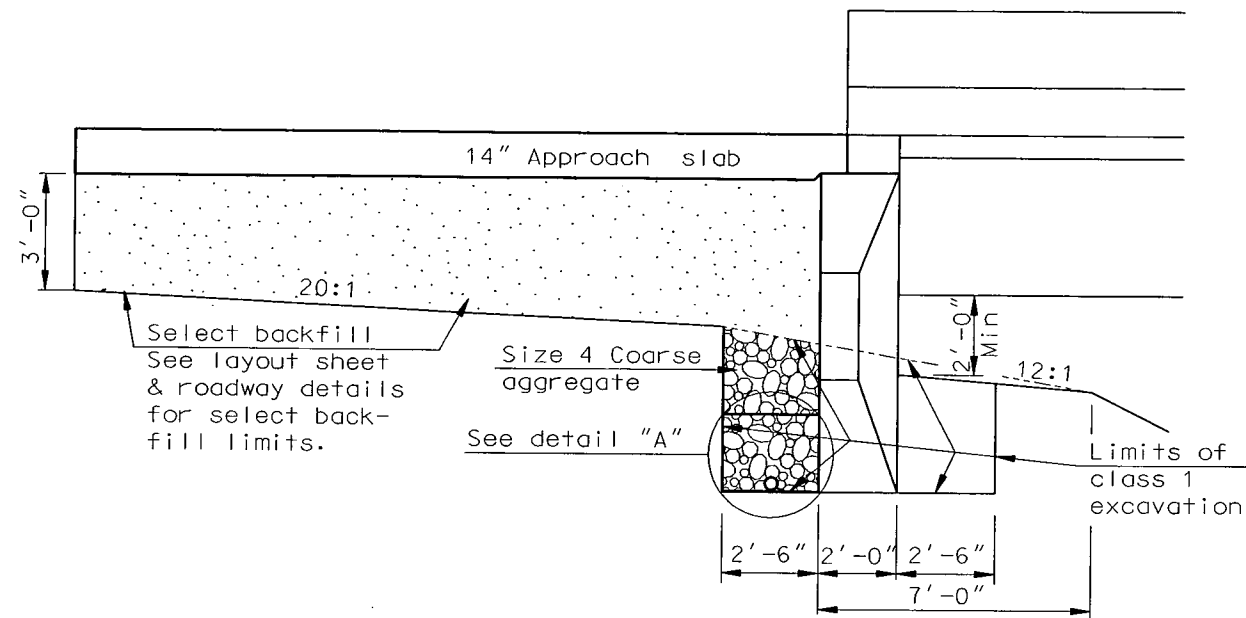
ROSE COULEE

BRIDGE LAYOUT

PROJECT: IM-8-029(004)062

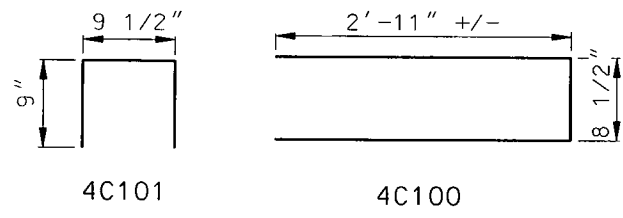
CASS COUNTY

STATE	PROJECT NUMBER	SHEET NO.
ND	IM-8-029(004)062	

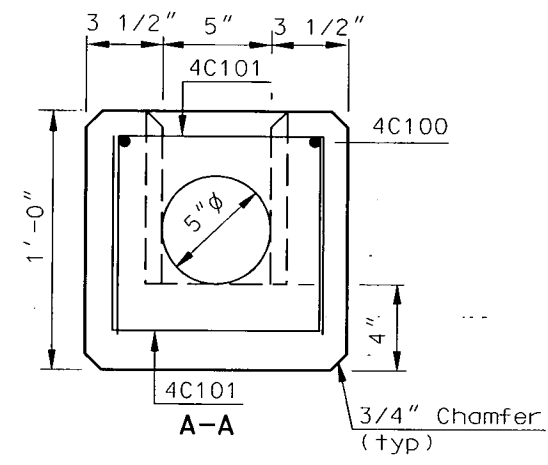


DETAIL AT ABUTMENT

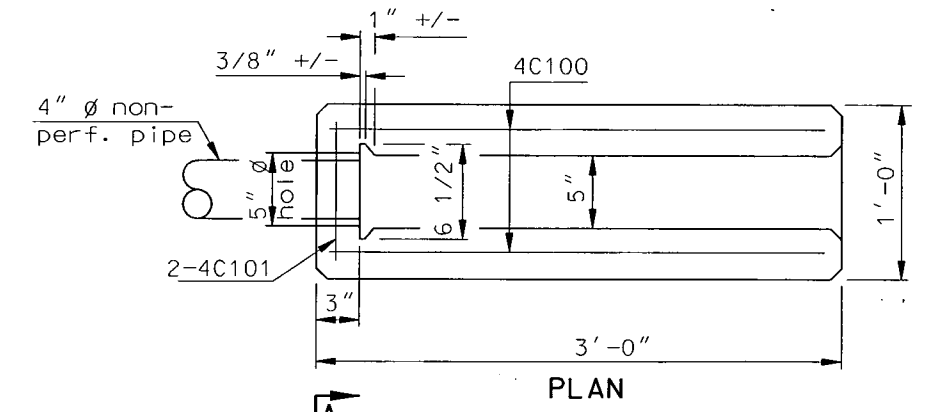
SELECT BACKFILL: Select backfill shall meet the requirements of Section 816.03, Class 3. The backfill shall be placed in layers of not more than 6 inches, moistened or dried as required, and thoroughly compacted with mechanical tamping equipment.



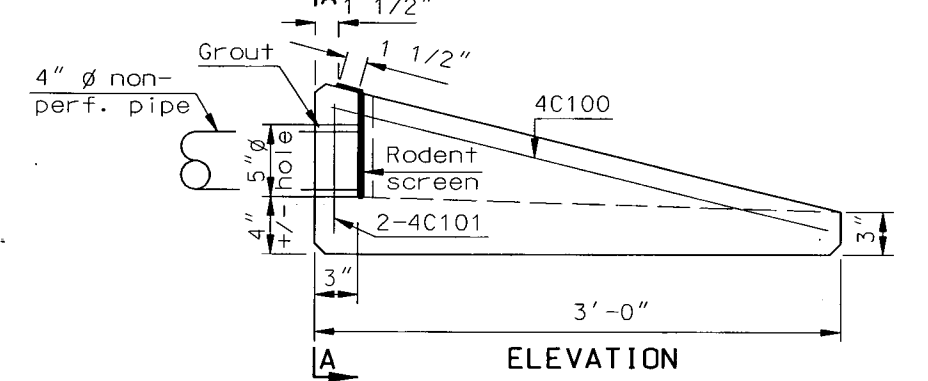
BENT BAR DETAILS



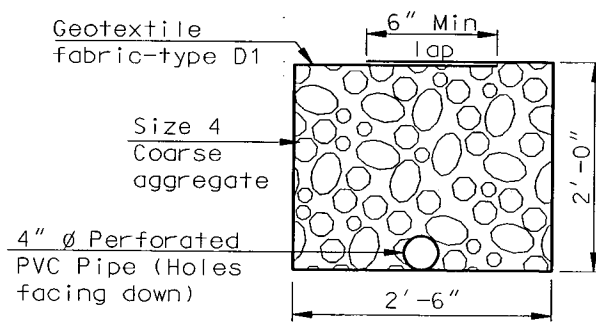
PRECAST CONCRETE HEADWALL DETAILS



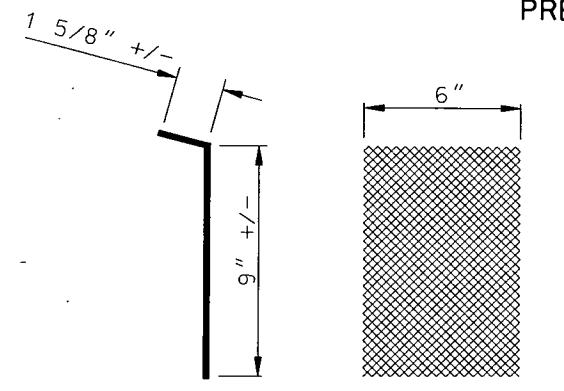
PLAN



ELEVATION



DETAIL "A"



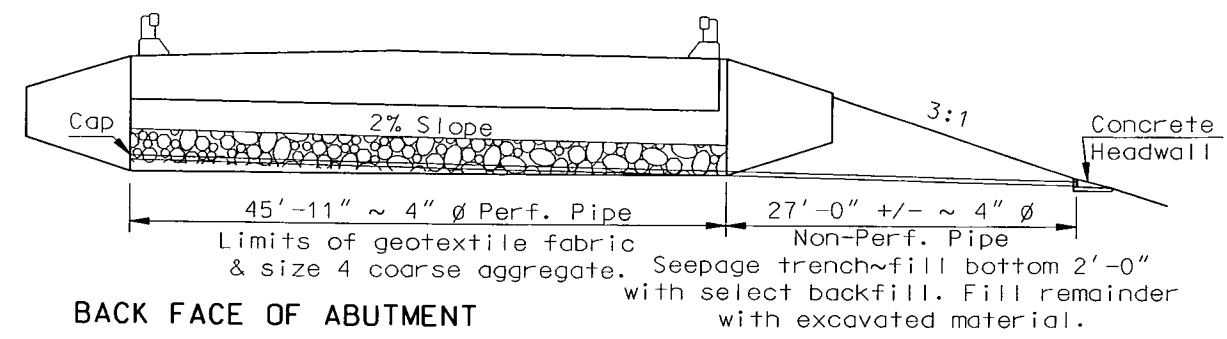
**SIDE VIEW FRONT VIEW
RODENT SCREEN DETAILS**

NOTE:

The dimensions for the rodent screen are approximate to allow for bending and a snug fit into the slot in the headwall.

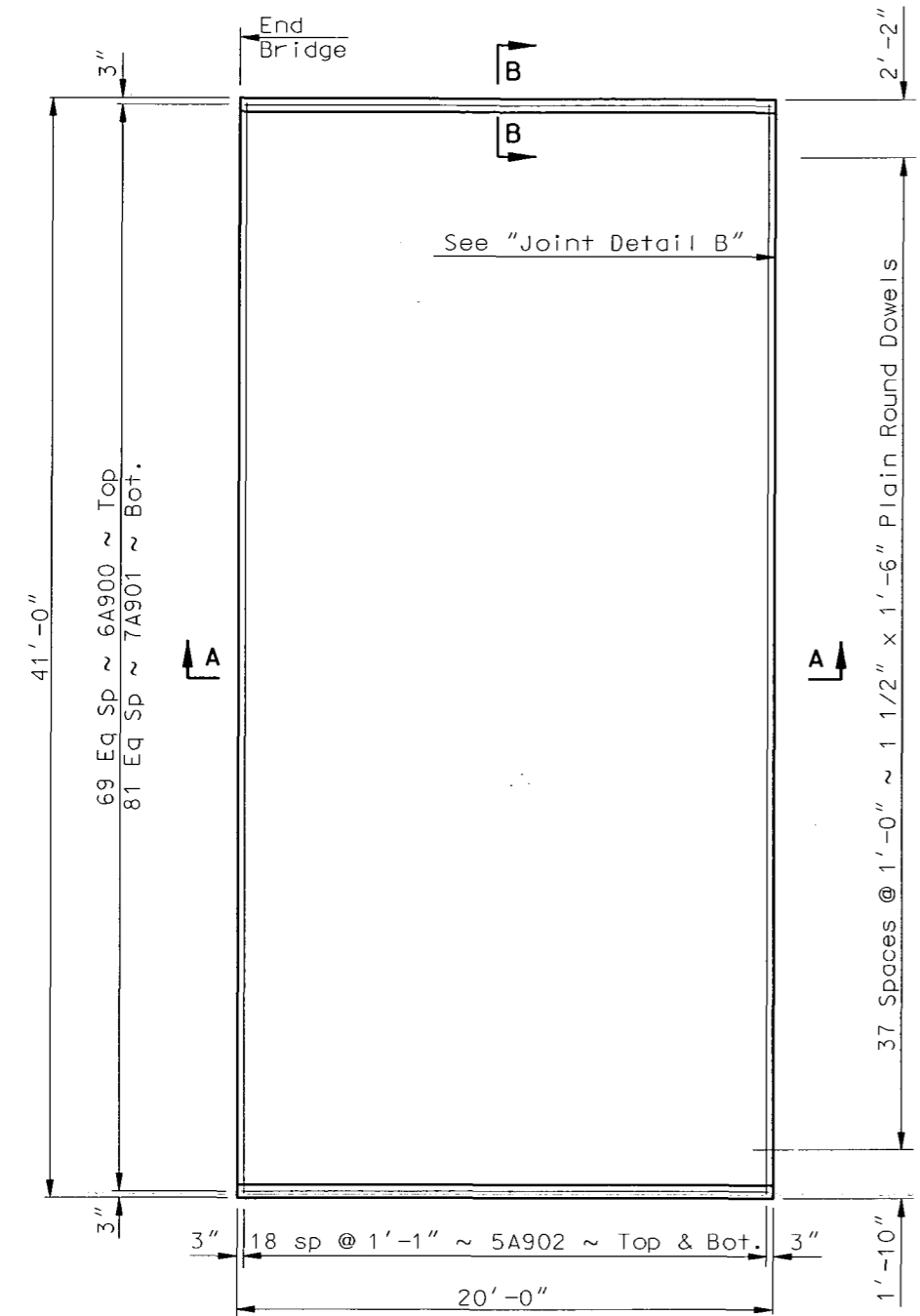
The rodent screen shall be fabricated from flattened, expanded metal with screen openings of approximately 0.25 square inches. The screen shall be 16 ga. metal and be hot dip galvanized after fabrication.

The cost to furnish and place select backfill, coarse aggregate, geotextile fabric, perforated pipe, non-perforated pipe, headwalls and rodent screen shall be included in the pay item for "Concrete Bridge Approach Slab."

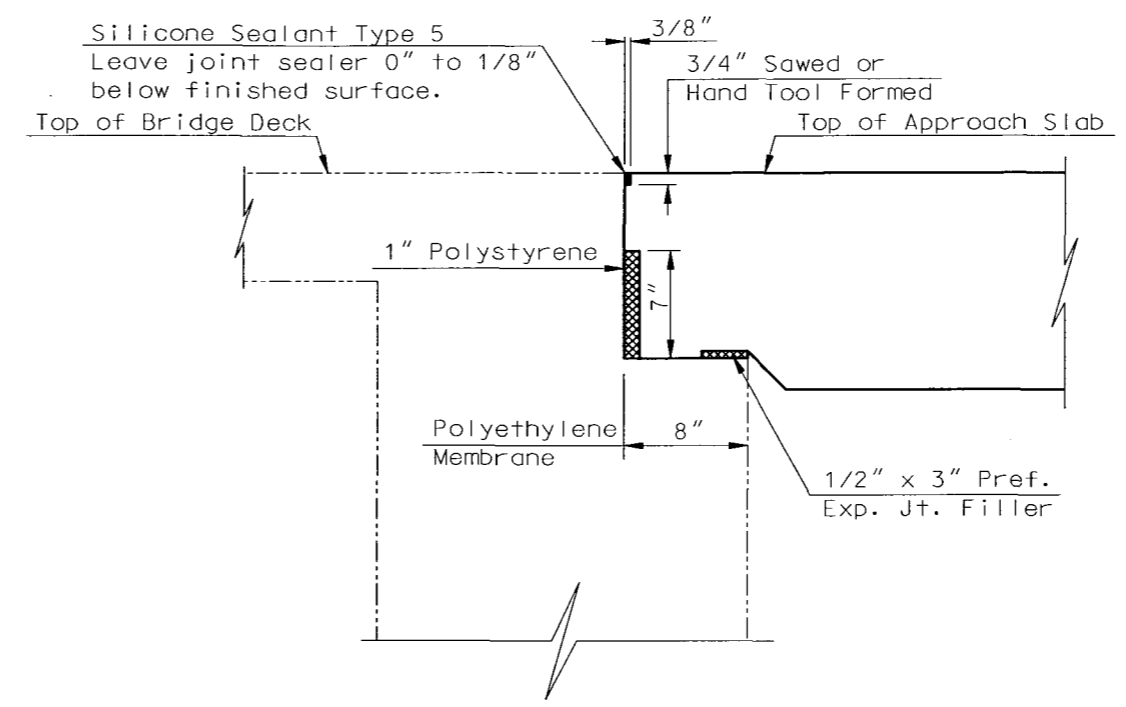


BACK FACE OF ABUTMENT

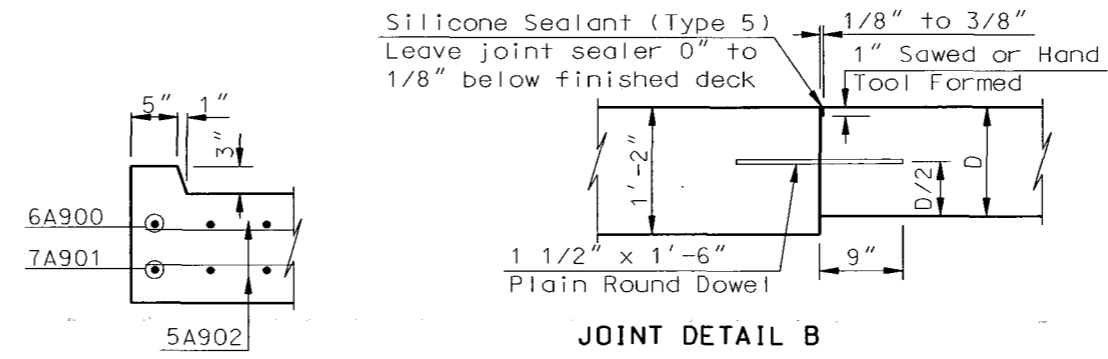
ROSE COULEE
ABUTMENT UNDERDRAIN DETAILS



PLAN

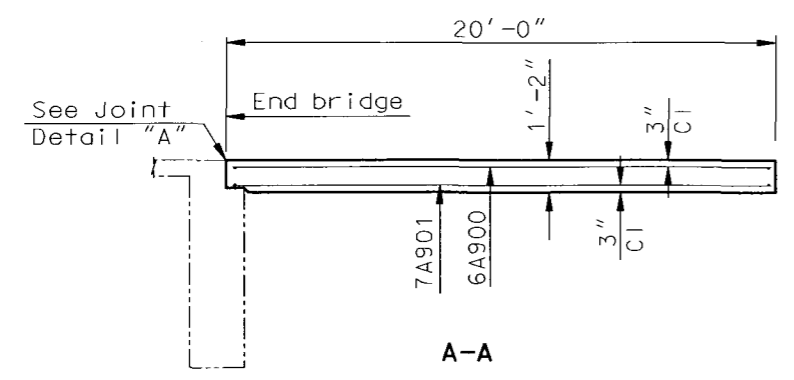


APPROACH SLAB JOINT DETAIL "A"

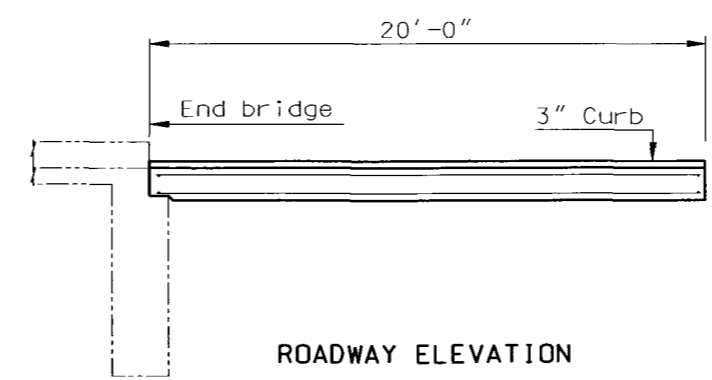


JOINT DETAIL B

B-B



A-A



ROADWAY ELEVATION

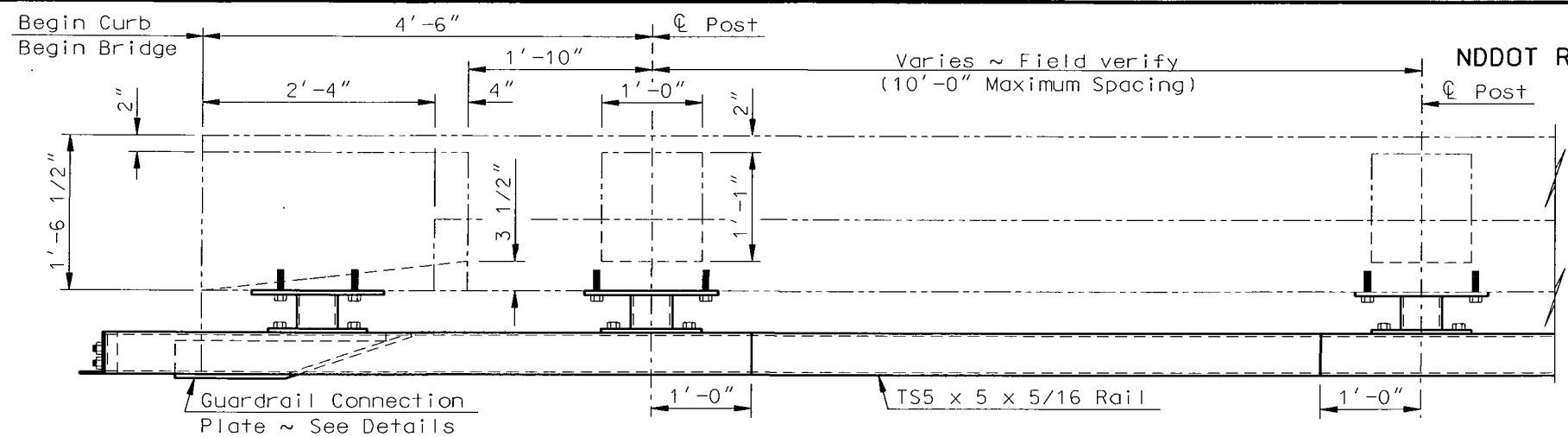
Width = 40'-0" Cl. Rdwy.			
Skew Angle = 0°			
BAR LIST - ONE SLAB			
SIZE	MARK	NO.	LENGTH
6	A900	70	19'-8"
7	A901	82	19'-8"
5	A902	38	40'-8"
ESTIMATED MATERIAL QUANTITIES			
REINFORCING STEEL (LBS)		CONCRETE (CY)	
6,976		35.0	

The estimated material quantities are for information purposes only. All equipment and labor required to construct the concrete approach slab, including select backfill, Class AE-3 concrete, reinforcing bars, polyethylene membrane, polystyrene, preformed joint filler and silicone sealant shall be included in the bid item "Concrete Bridge Approach Slab."

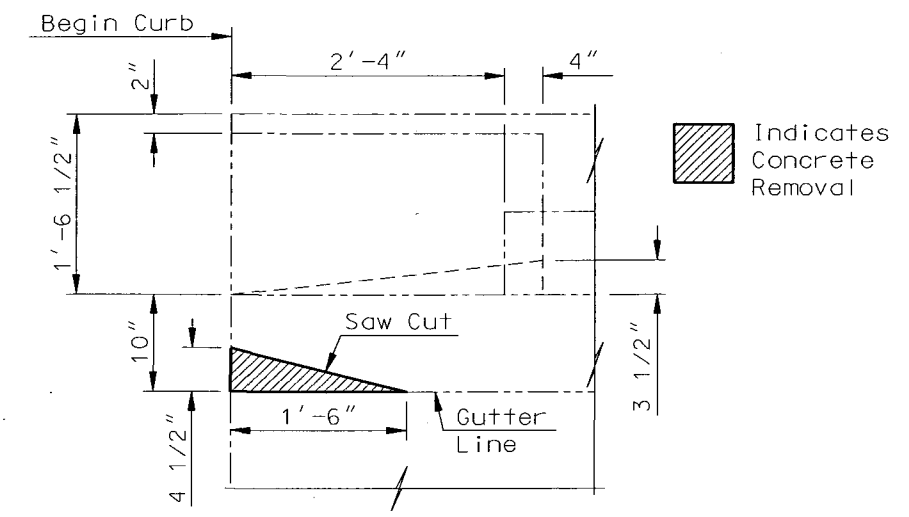
QUANTITIES		
Bridge Approach Slab	91.1	SY

ROSE COULEE
APPROACH SLAB,
JOINT DETAILS & NOTES

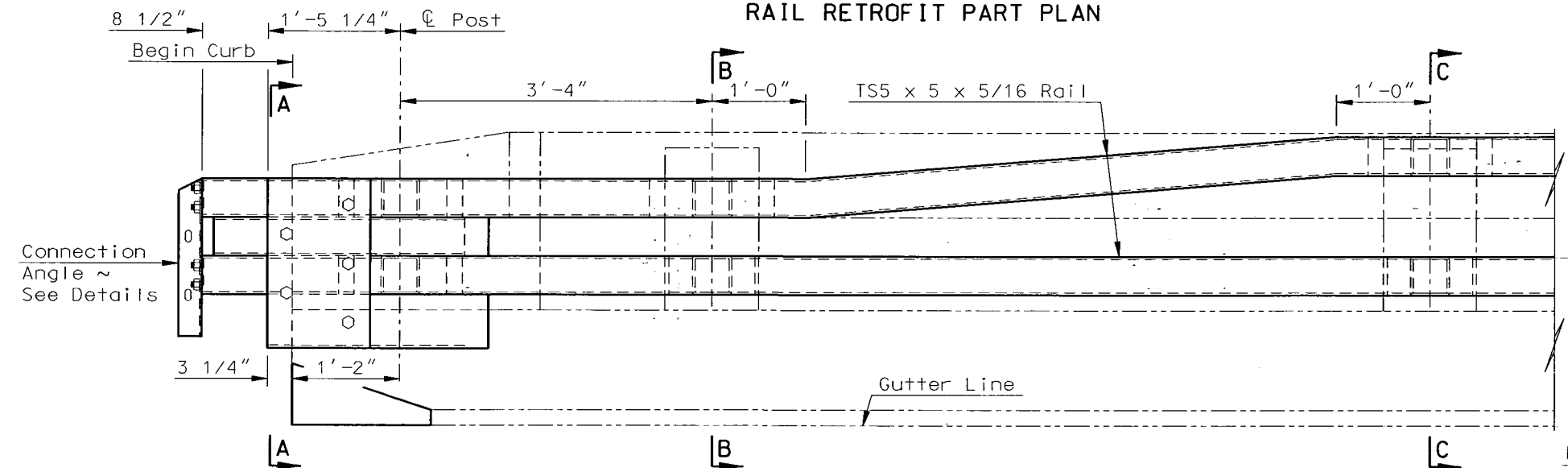
STATE	PROJECT NUMBER	SHEET NO.
ND	IM-8-029(004)062	



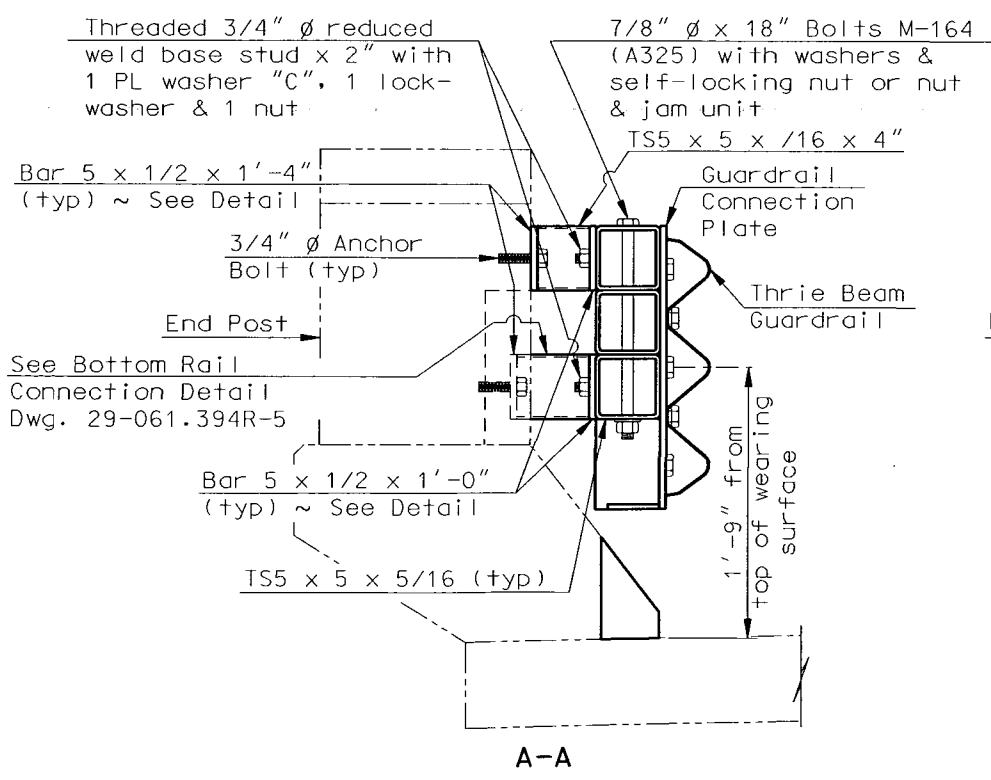
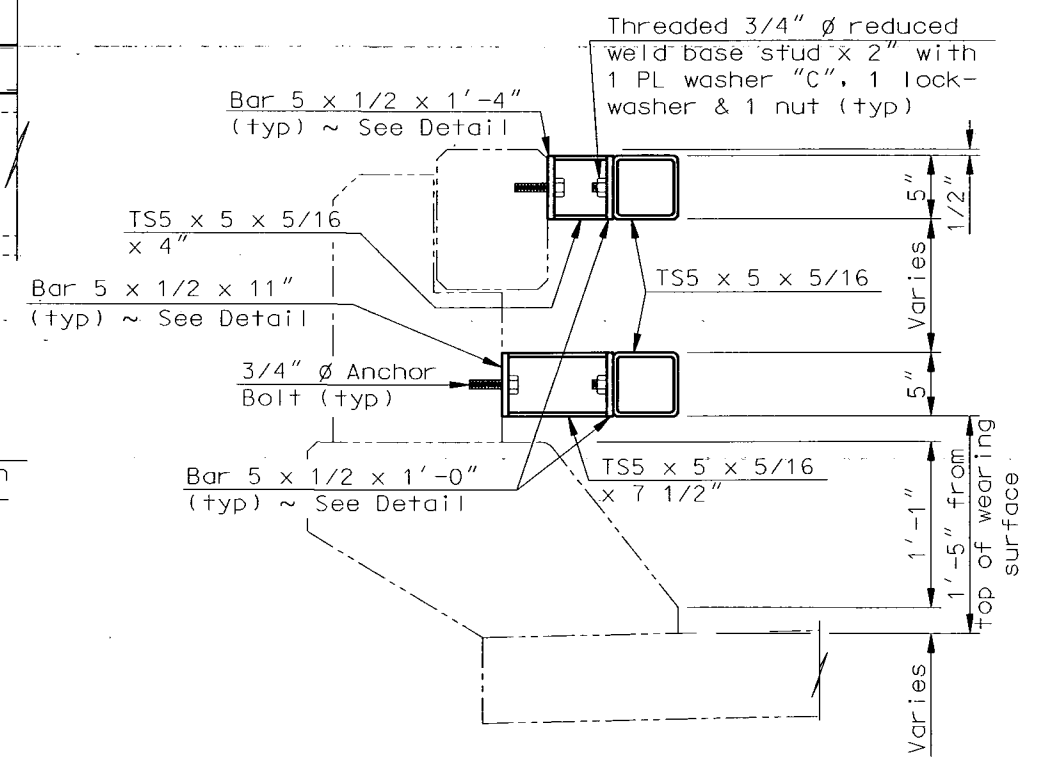
RAIL RETROFIT PART PLAN



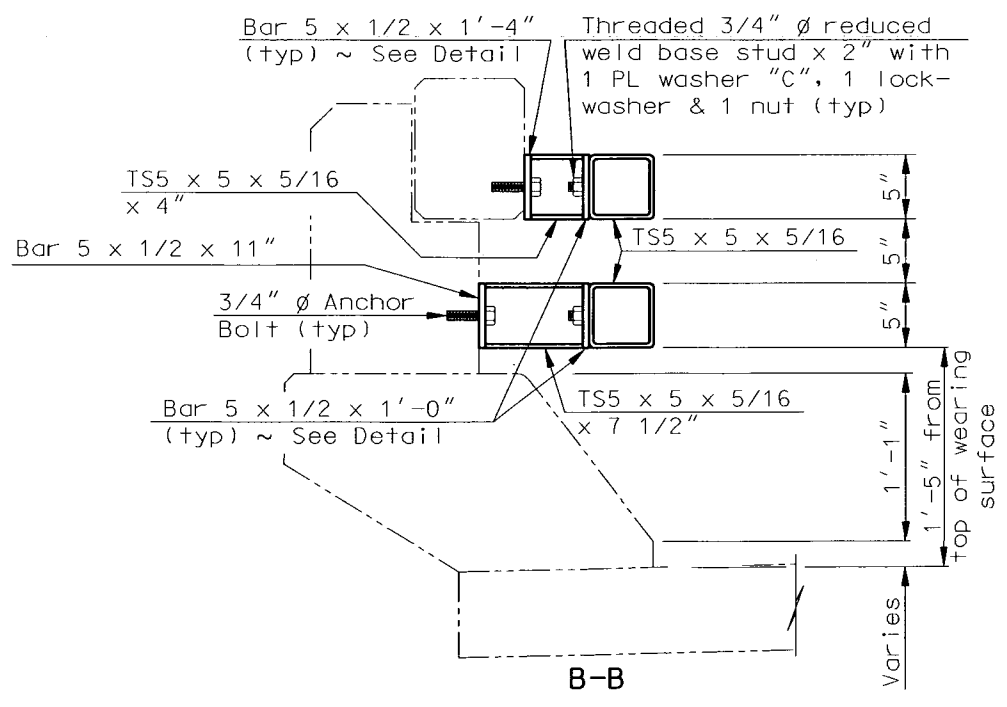
PLAN
 CONCRETE REMOVAL DETAIL



RAIL RETROFIT PART ELEVATION



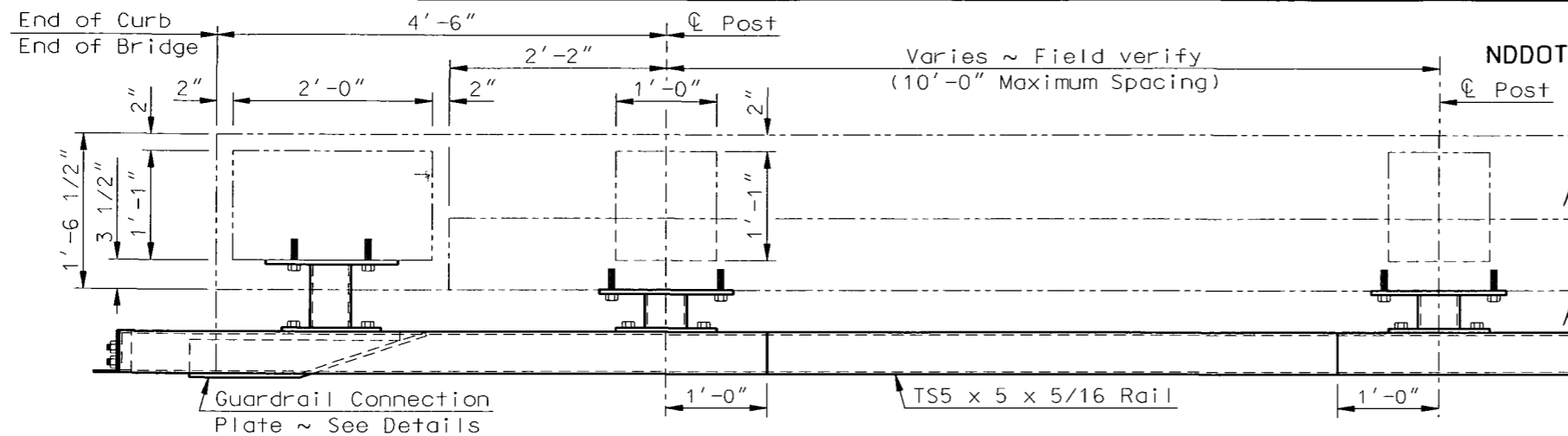
A-A



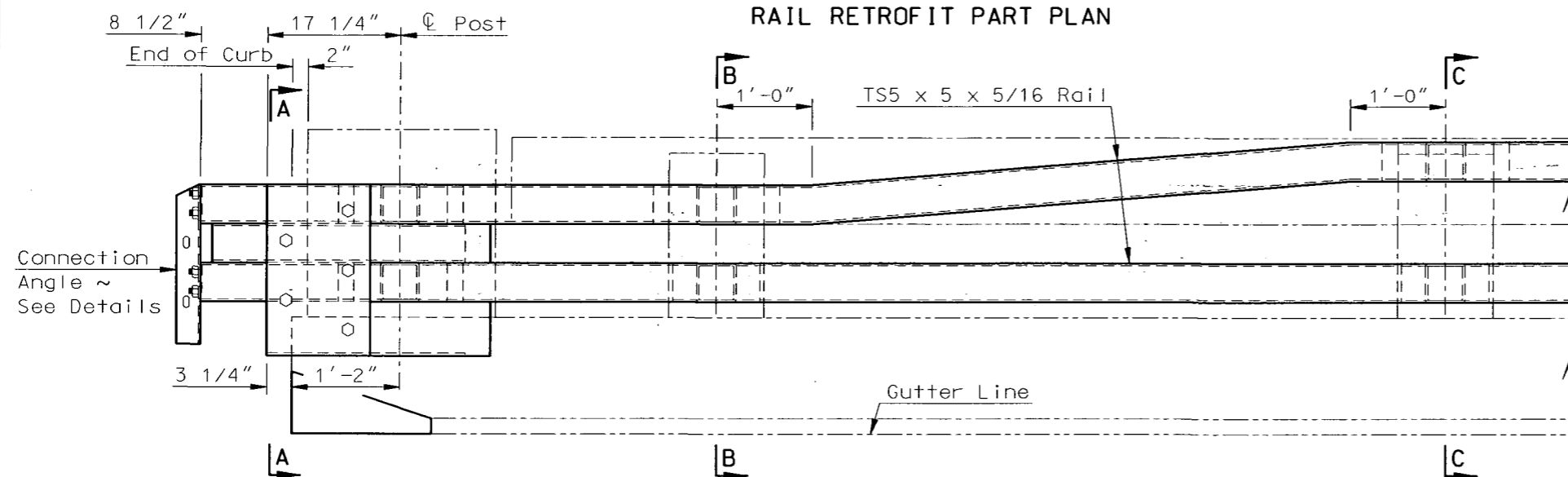
B-B

NOTE:
 See Dwg 29-061.394R-5 for more details, notes and details not shown on this drawing.

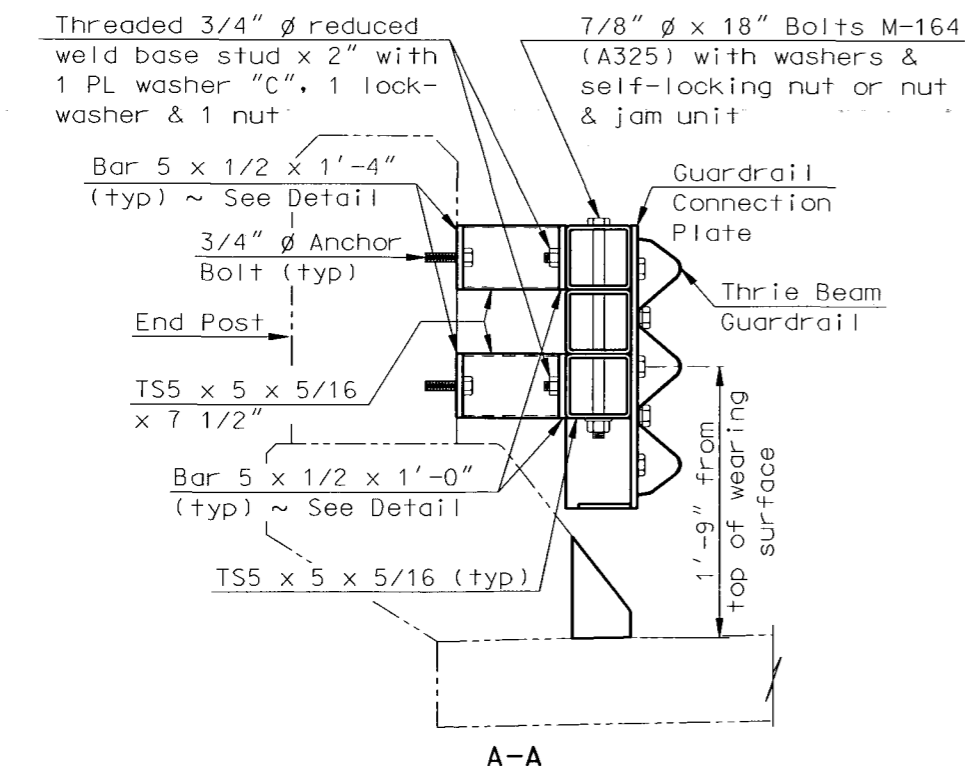
QUANTITIES
SEE DWG. NO. 29-061.394R-5
ROSE COULEE
DOUBLE BOX BEAM E-RAIL RETROFIT DETAILS



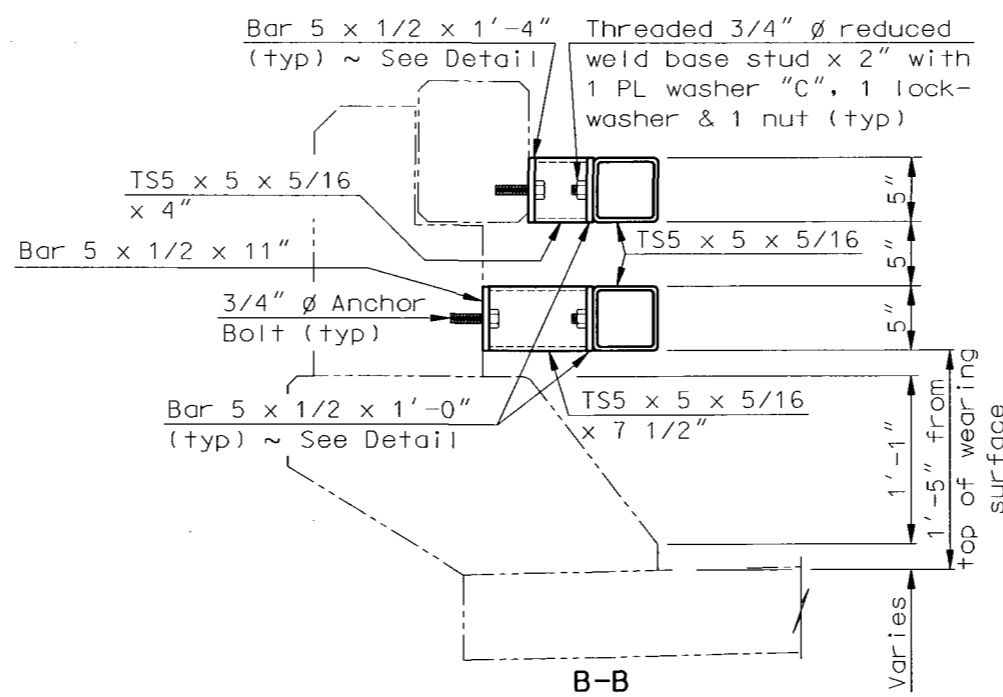
RAIL RETROFIT PART PLAN



RAIL RETROFIT PART ELEVATION



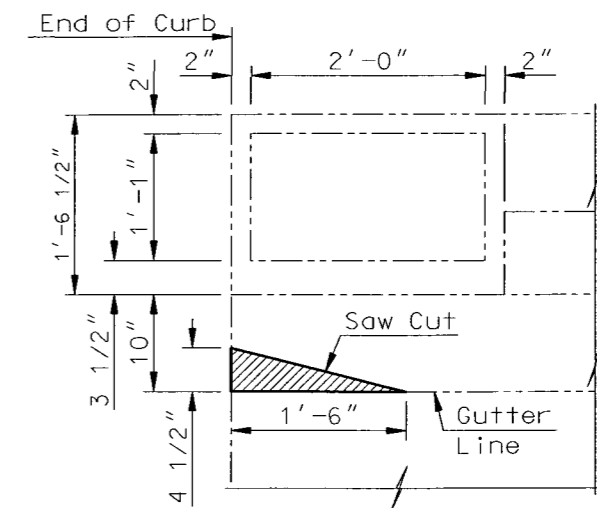
A-A



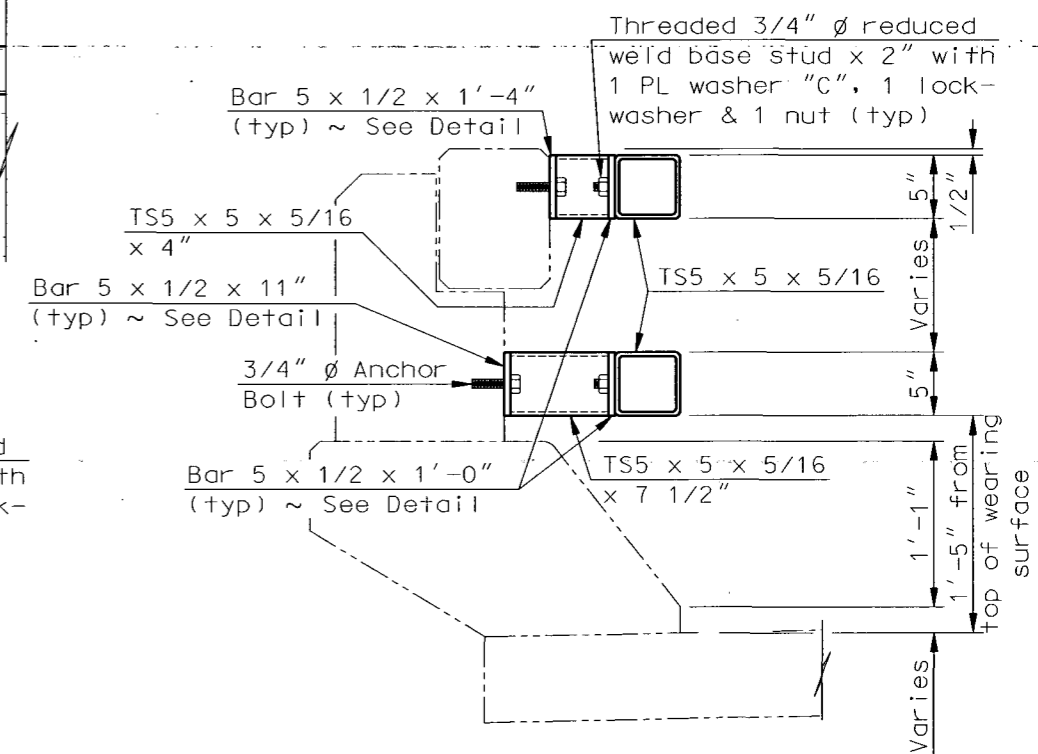
B-B

23 U.S.C. 409
NDDOT Reserves All Objections

STATE	PROJECT NUMBER	SHEET NO.
ND	IM-8-029(004)062	



PLAN
CONCRETE REMOVAL DETAIL



NOTE:

See Dwg 29-061.394R-5 for more details, notes and details not shown on this drawing.

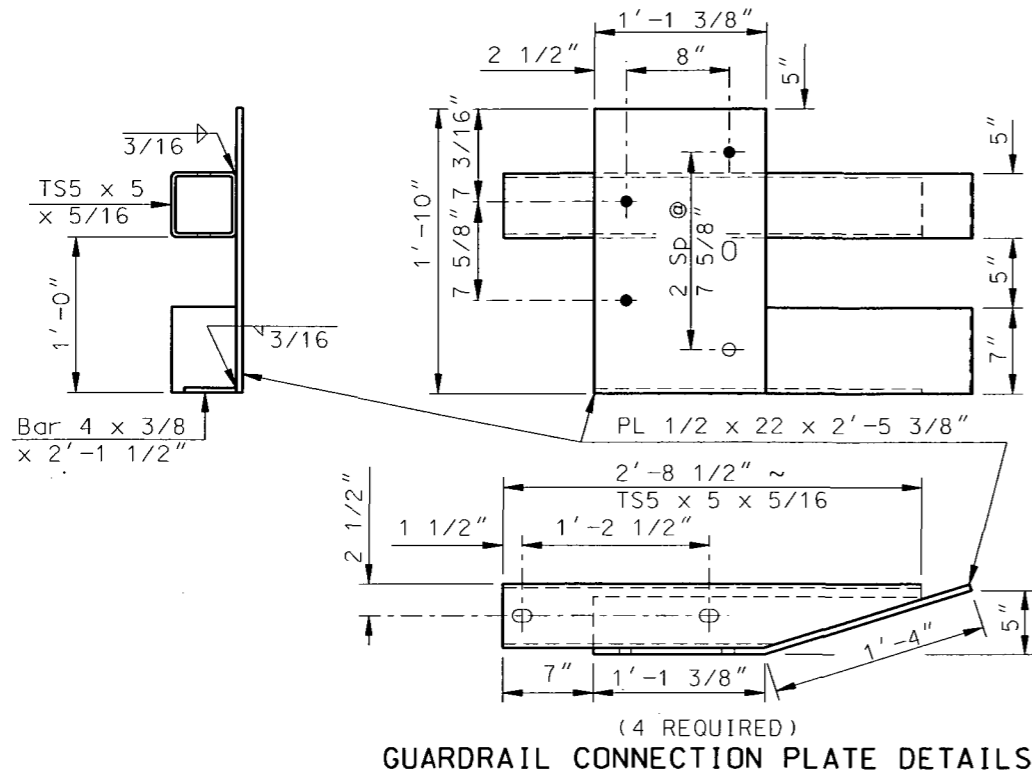
QUANTITIES

SEE DWG. NO. 29-061.394R-5

ROSE COULEE

**DOUBLE BOX BEAM
E-RAIL RETROFIT DETAILS**

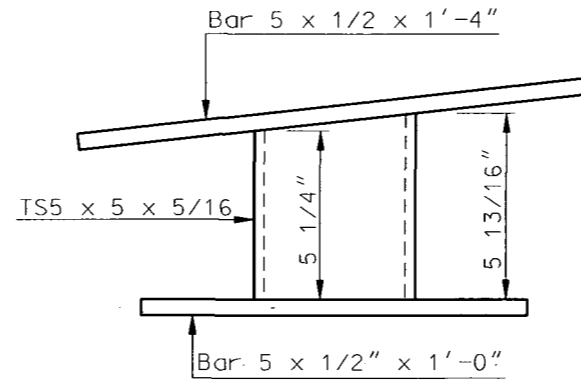
STATE	PROJECT NUMBER	SHEET NO.
ND	IM-8-029(004)062	



The filled circles indicate drilled and tapped holes for 7/8" ϕ bolts M-164 (A325) (typ). See Detail "B"

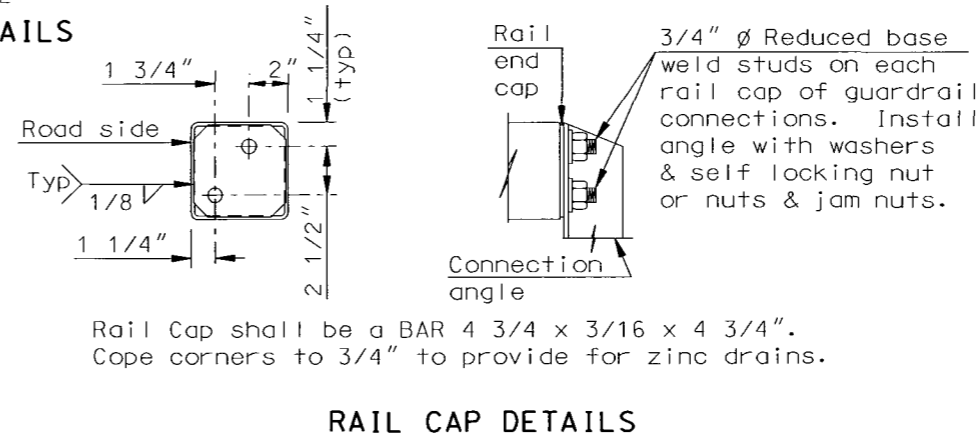
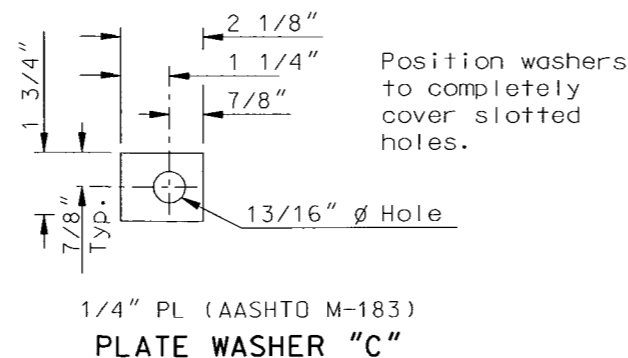
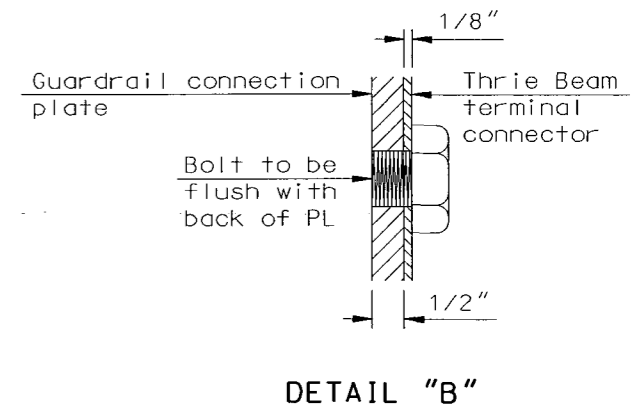
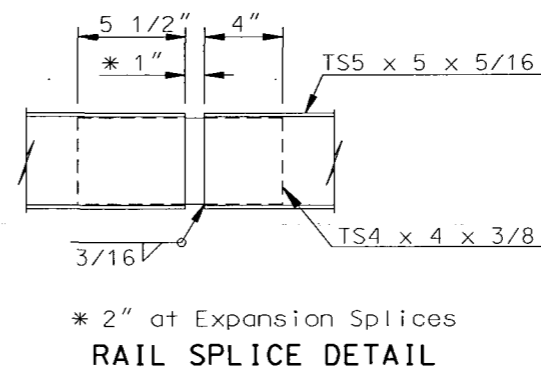
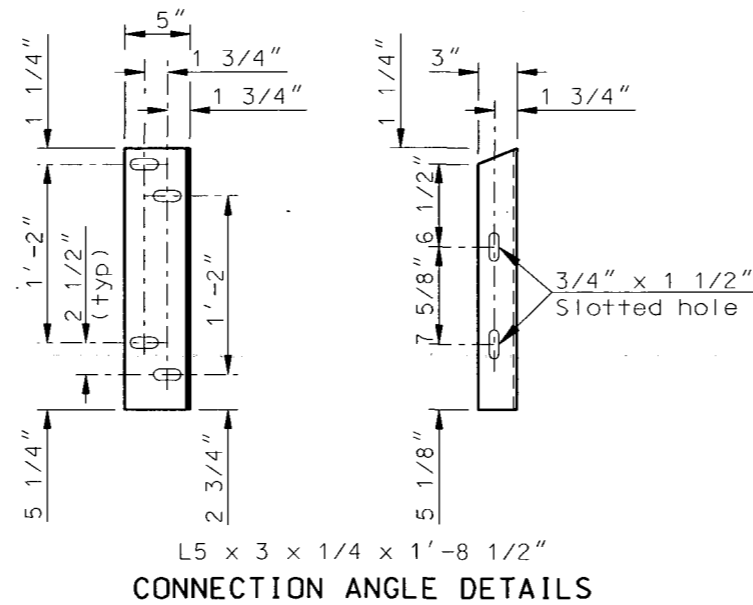
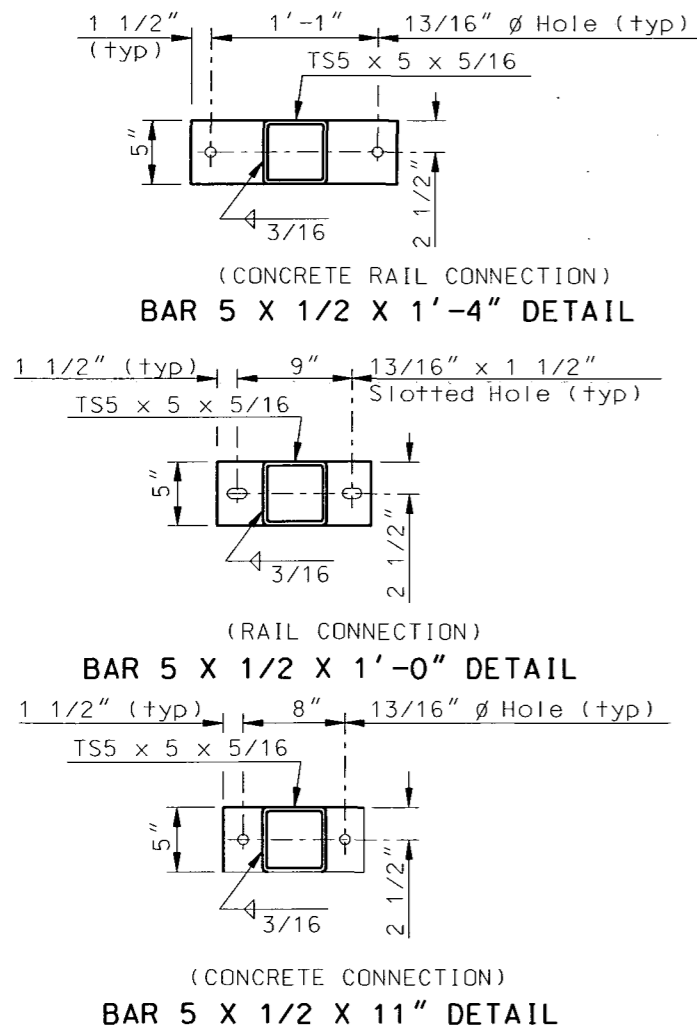
The open circle indicates a drilled hole through the 1/2" plate for a 7/8" ϕ bolt M-164 (A325) (typ).

The slotted hole shown shall be 1" x 1 1/2" in the 1/2" plate for a 7/8" ϕ bolt M-164 (A325).



BOTTOM RAIL CONNECTION ON MODIFIED END POST

- NOTES:**
- The bid item shall be "Double Box Beam Rail Retrofit". The pay length shall be end to end and in linear feet.
 - Rail elements shall be square structural tubing in accordance with ASTM Specification A500 Grade B.
 - Steel plates and angles shall conform to AASHTO Specification M-183, unless otherwise noted.
 - Railing shall be fabricated to the horizontal and vertical alignment of the structure.
 - Payment for the railing shall include compensation for furnishing and installing the guardrail connection plates and for sawing and removing portions of the curb.
 - All structural steel including fasteners shall be hot-dip galvanized after fabrication according to AASHTO M111.
 - Rails shall be fabricated so that each rail segment between splices is attached to a minimum of two posts.
 - The anchor bolts shall be embedded into the concrete with a chemical adhesive system that can develop a tensile strength of at least 17,500 lbs.
 - All anchor and splice bolts shall be galvanized and shall be AASHTO M-164 (A325).
 - The contractor shall submit the shop drawings for double box beam rail retrofit for approval to the Construction Office before fabrication.



QUANTITIES		
E-RAIL RETROFIT	203.9	LF
ROSE COULEE		
DOUBLE BOX BEAM E-RAIL RETROFIT DETAILS		

DESIGN DATA				
Traffic	Average Daily			Est. Max. Hr.
Current 1998	Pass: 5420	Trucks 730	Total 6150	750
Forecast 2018	Pass: 11920	Trucks 1460	Total 13380	1650
Minimum Sight Dist. for:		Design Speed 75 MPH		
Stopping 675'		Bridges		
Full Control of Access				
No Point of Access Other Than at Interchange Ramps				

JOB# 10

FHWA REGION	STATE	PROJECT NO.	SHEET NO.
8	ND	IM-8-029(044)061	1

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION

FEDERAL AID PROJECT
IM-8-029(044)061

S BOUND I-29 OVER 40TH AVENUE SW
AND 40TH AVENUE, UNDER I-29 SOUTHBOUND
GRADING, SURFACING, STRUCTURE, GUARD RAIL, STORM SEWER,
PAVEMENT MARKING AND INCIDENTALS

In
Cass County

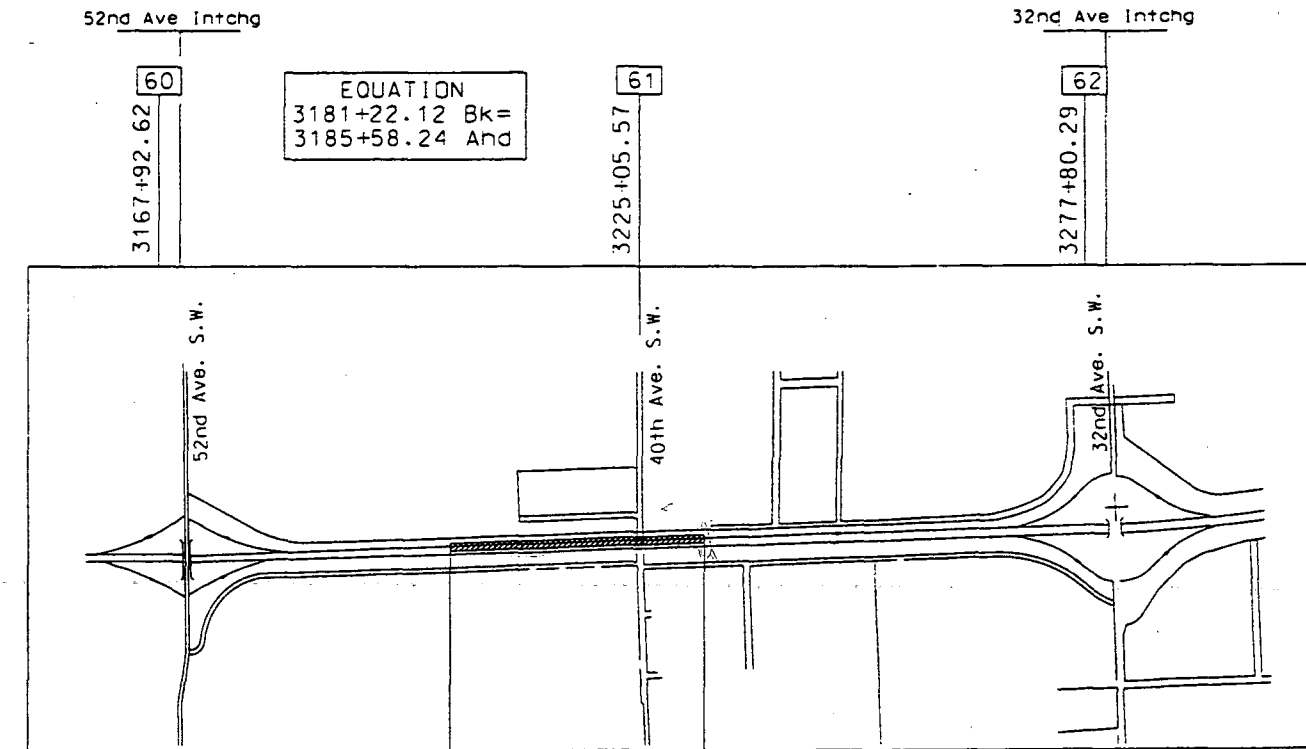
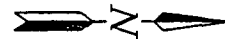
GOVERNING SPECIFICATIONS:

Standard Specifications adopted by the North Dakota Department of Transportation October 1997: Standard Drawings currently in effect; and other Contract Provisions submitted herein.

LENGTH OF PROJECT

Miles Gross	Miles Net
0.562	0.522

0.040 Mi Deducted for Structures



Beq Proj 3227+81
Sec 35, Twp 139 N, Rge 49 W

End Proj 3257+50
Sec 26, Twp 139 N, Rge 49 W

APPROVAL OF CITY ENGINEER

I, MARK BITTNER, P.E., CITY ENGINEER FOR THE CITY OF FARGO, ND, HEREBY APPROVE THESE PLANS FOR S BOUND I-29 OVER 40TH AVENUE SW, FARGO, NORTH DAKOTA AS SHOWN ON THE ACCOMPANYING PLANS.

Mark Bittner

MARK BITTNER, P.E.
CITY ENGINEER
FARGO, NORTH DAKOTA

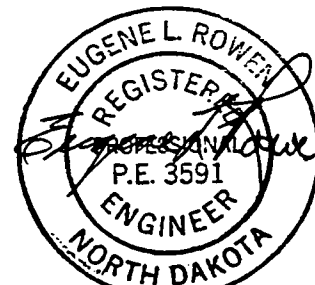
DATE 12/17/99 REG. NO. 1958



I HEREBY CERTIFY THAT THE ATTACHED PLAN, SPECIFICATION, OR REPORT WAS PREPARED BY ME OR UNDER MY DIRECT SUPERVISION AND THAT I AM A DULY REGISTERED PROFESSIONAL ENGINEER UNDER THE LAWS OF THE STATE OF NORTH DAKOTA.

Eugene L. Rowen

DATE 12-15-99 REG. NO. 3591

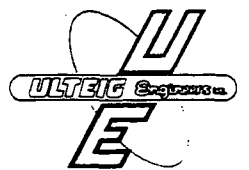


DESIGNER *Steve A. Strubel, PE-3478*
DESIGNER *Steve M. Lohde, PE-4305*
DESIGNER _____
RECOMMEND APPROVAL _____, 19____
DESIGN ENGINEER *David J. Miles, PE-4036*

U.S. DEPARTMENT OF TRANSPORTATION
FEDERAL HIGHWAY ADMINISTRATION

APPROVED

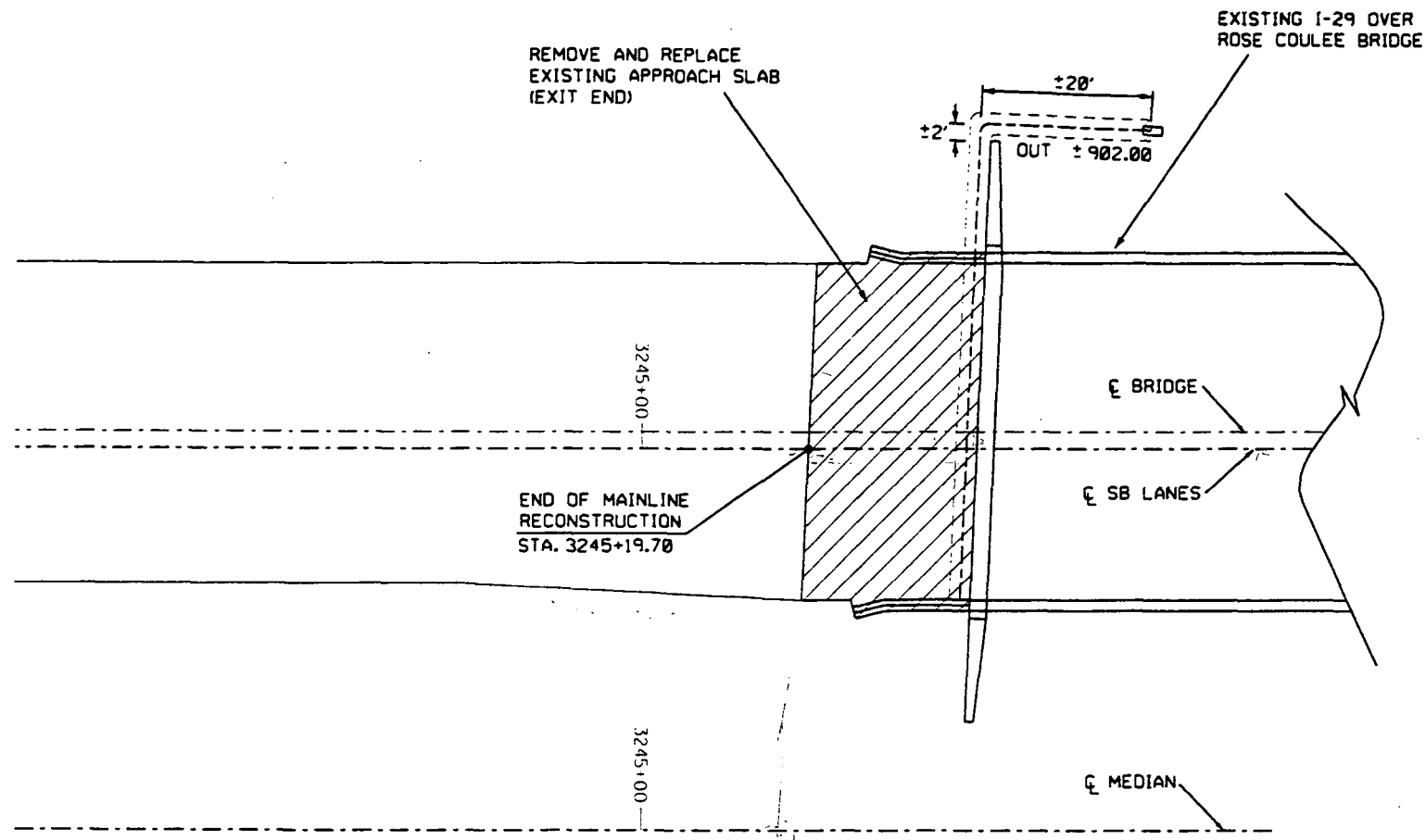
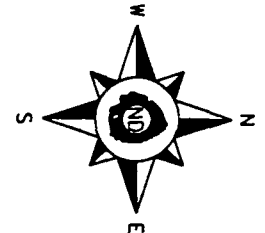
DIVISION ADMINISTRATOR _____ DATE _____



P.S&E CHANGES MADE
12-15-99

EMVA REGION	STATE	FED. AID PROJECT NO.	SHEET NO.
8	ND	IM-8-029(044)061	20

23 U.S.C. 409
NDDOT Reserves All Objections



- 100 SCOPE OF WORK: THE WORK AT THIS SITE CONSISTS OF REMOVING AND REPLACING THE BRIDGE APPROACH SLAB (EXIT END) FOR THE SB I-29 BRIDGE AT ROSE COULEE.
- 550 BRIDGE APPROACH SLAB: INCLUDED IN THE "BRIDGE APPROACH SLAB REMOVE & REPLACE" BID ITEM IS THE SELECT BACKFILL, CONCRETE REMOVAL, COARSE AGGREGATE, CLASS 1 EXCAVATION, GEOTEXTILE FABRIC, DOWEL BARS, POLYSTYRENE INSULATION BOARD, DRAINAGE PIPES, CONCRETE HEADWALL, CONCRETE AND REINFORCING STEEL TO BUILD THE APPROACH SLAB.

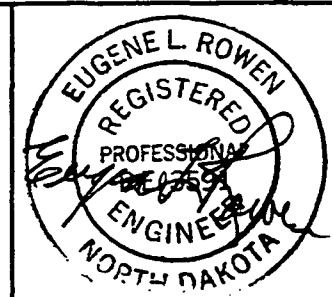
SPEC CODE	ITEM DESCRIPTION	UNIT	QUANTITY
550 0217	BRIDGE APPROACH SLAB REMOVE & REPLACE	SY	94.1
930 8642	NOSING CONCRETE	CF	3.9
930 8644	SILICONE SEALANT	LF	42.8

- 1) CHISLED "□" NW WINGWALL OF 36TH ST. SW. BRIDGE OVER ROSE COULEE (DRAIN #27) ELEVATION=908.95
 - 2) SE FLANGE BOLT OF FIREHYDRANT @ NE. CORNER OF 42ND AVE. SW. AND 36TH. SW. ELEVATION=910.11
- NOTE: ELEVATIONS ARE CITY OF FARGO DATUM.

I hereby certify that this plan, specification, or report was prepared by me or under my direct supervision and that I am a duly Registered Professional Engineer under the laws of the State of North Dakota.

Eugene L. Rowen

Reg. # 3591 12-15-99



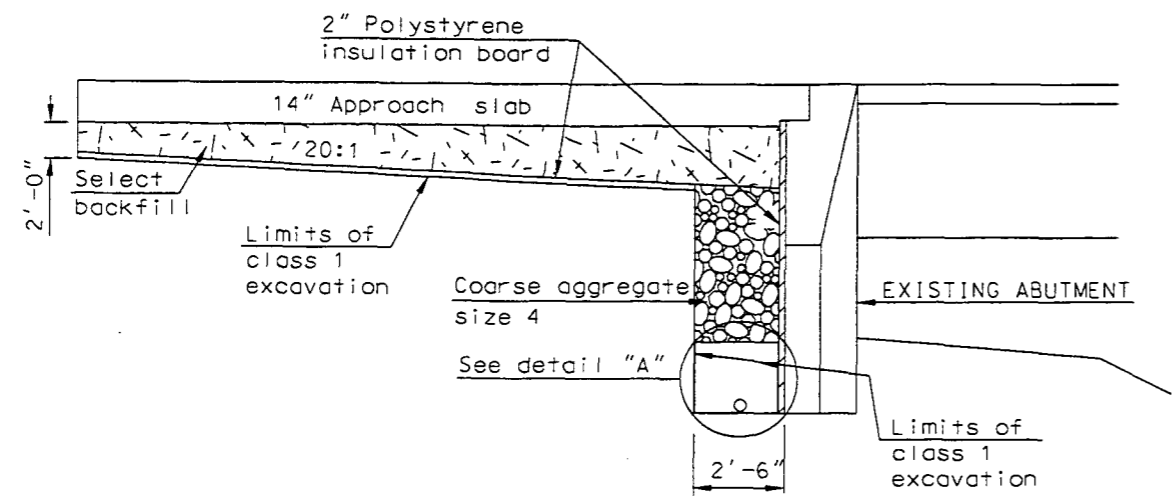
ULTEIG ENGINEERS, INC.

PHASE II
SOUTHBOUND I-29
ROSE COULEE
BRIDGE LAYOUT

STATION 3245+19.70
CASS COUNTY

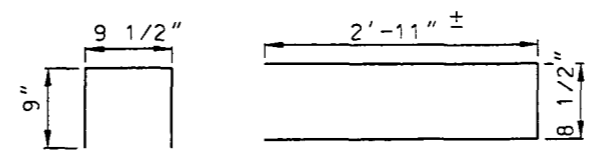
APPROVED _____
DATE: _____

BRIDGE ENGINEER

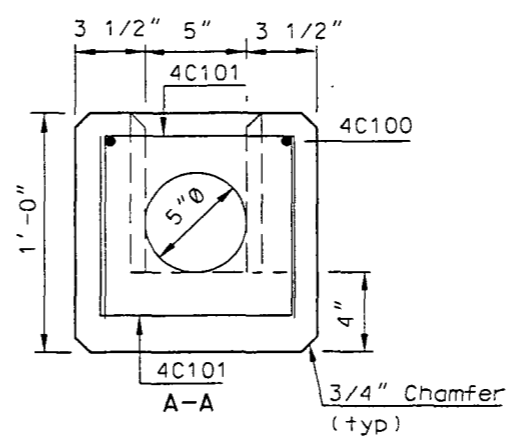


DETAIL AT ABUTMENT

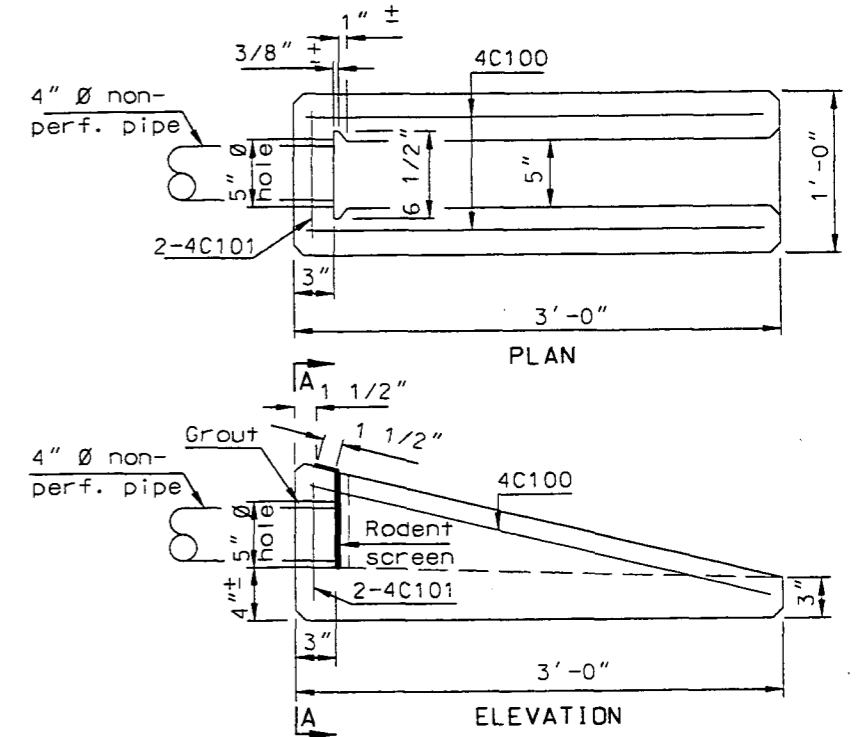
SELECT BACKFILL: Select backfill shall meet the requirements of Section 816.03, Class 3. The backfill shall be placed in layers of not more than 6 inches, moistened or dried as required, and thoroughly compacted with mechanical tamping equipment.



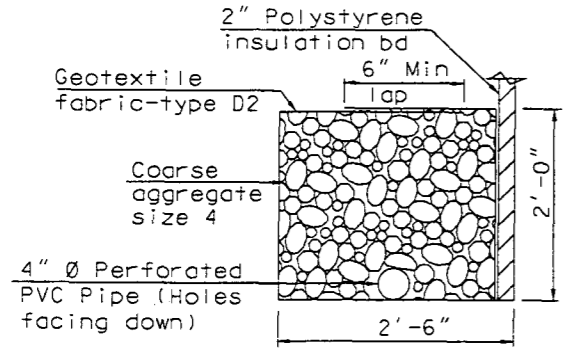
BENT BAR DETAILS



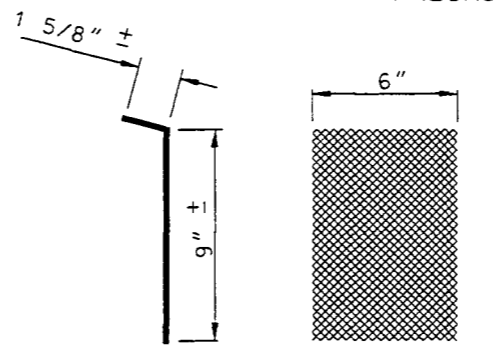
PRECAST CONCRETE HEADWALL DETAILS



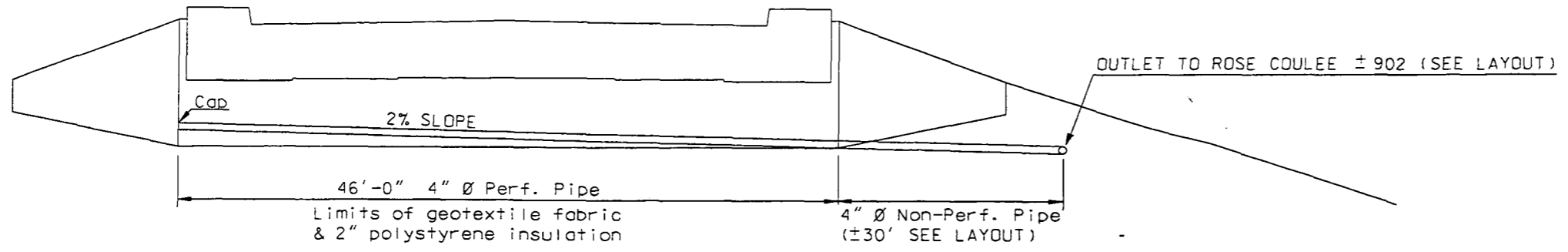
NOTE:
The dimensions for the rodent screen are approximate to allow for bending and a snug fit into the slot in the backwall.
The rodent screen shall be fabricated from flattened, expanded metal with screen opening of approximately 0.25 square inches. The screen shall be 16 ga. metal and be hot dip galvanized after fabrication.



DETAIL "A"



SIDE VIEW FRONT VIEW
RODENT SCREEN DETAILS



BACK FACE OF ABUTMENT

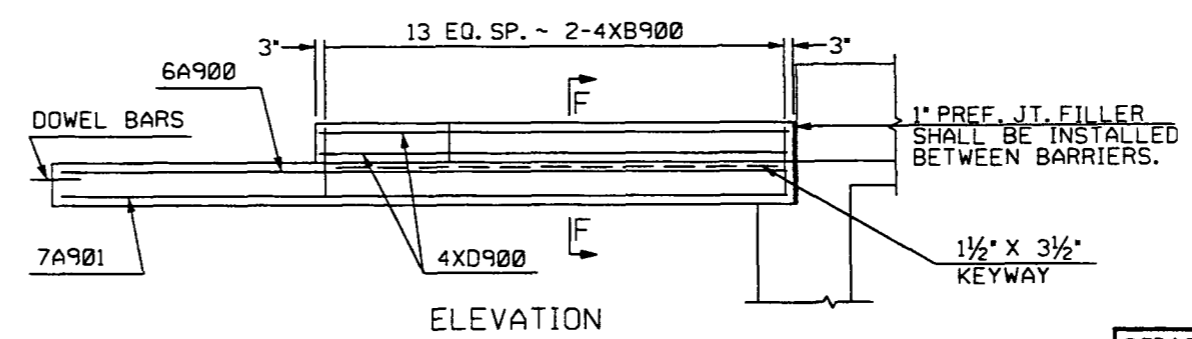
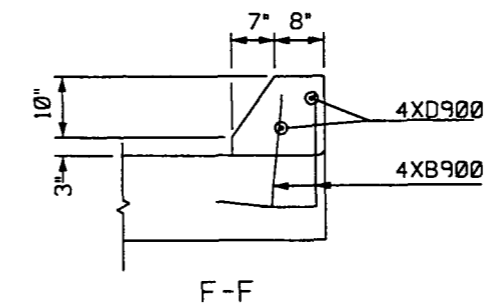
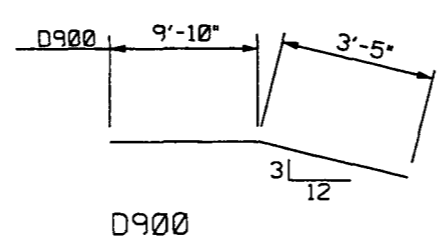
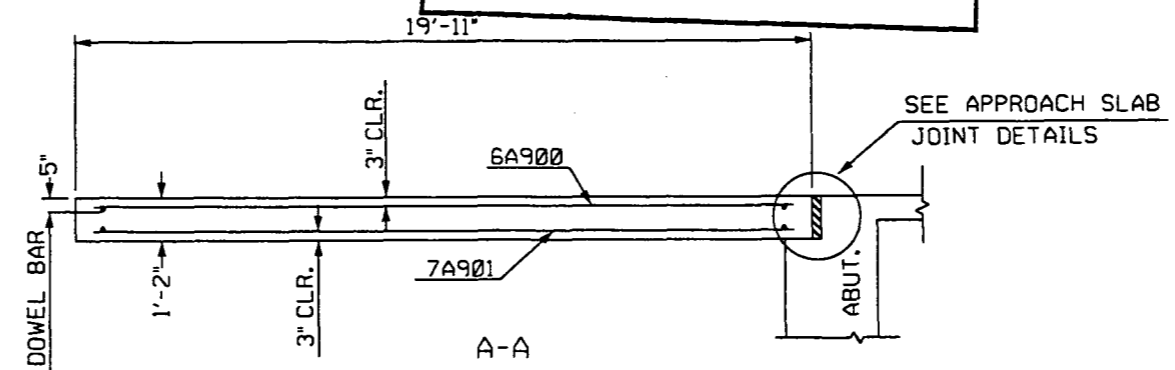
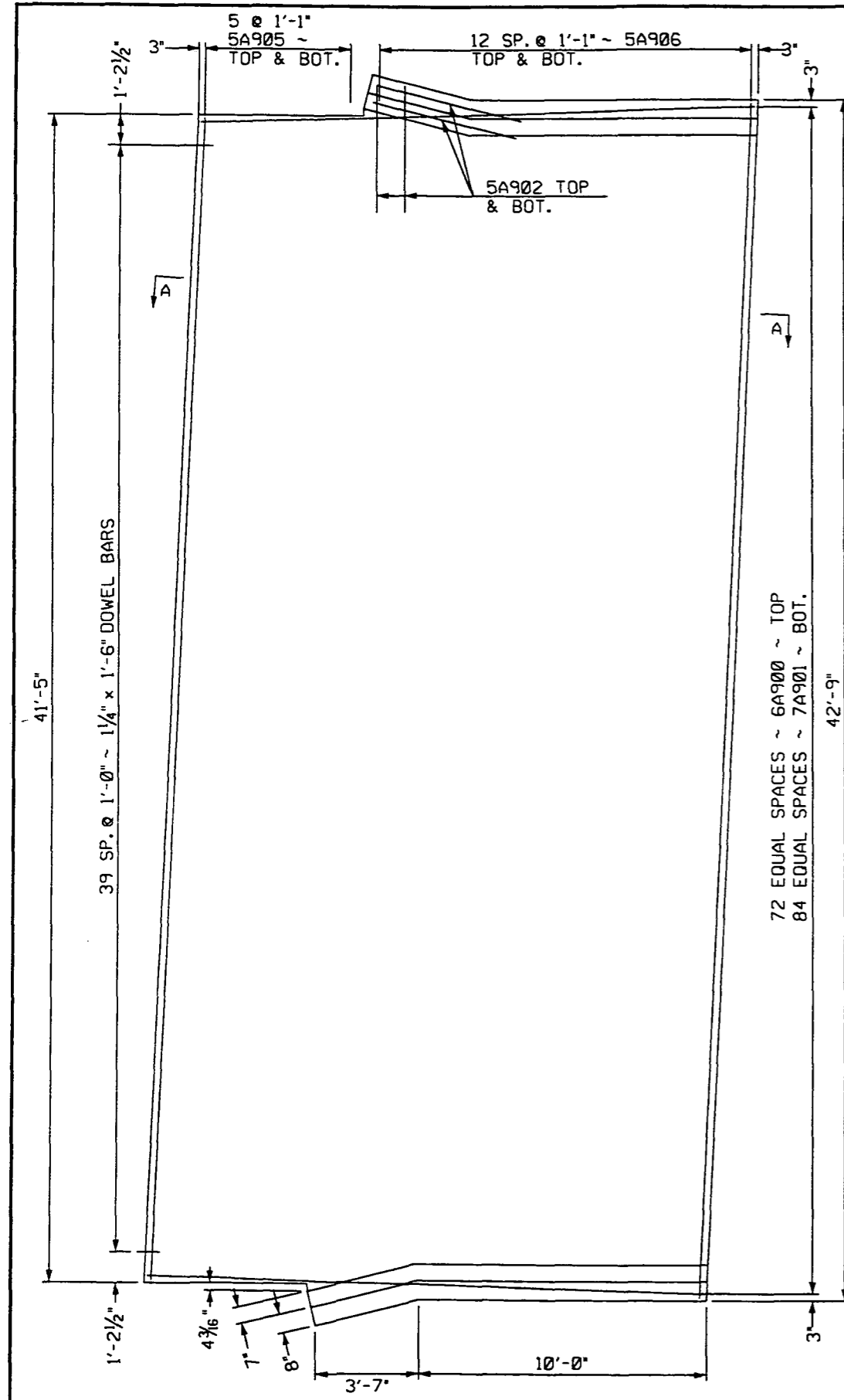
Seepage trench—fill bottom 2'-0" with select backfill. Fill remainder with excavated material.

ROSE COULEE
EXCAVATION & BACKFILL
AT ABUTMENT

ULTEIG ENGINEERS, INC.

23 U.S.C. 409
NDDOT Reserves All Objections

FHWA REGION	STATE	FED. AID PROJECT NO.	SHEET NO.
8	ND	IM-8-029(044)061	22



SKEW ANGLE = 2°28'40"

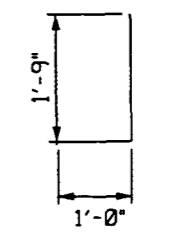
BAR LIST - ONE SLAB

SIZE	MARK	NO.	LENGTH
6	A900	73	19'-7"
7	A901	85	19'-7"
5	A902	16	6'-0"
5	A905	12	40'-10"
5	A906	26	42'-2"

4	XB900	56	2'-9"
4	XD900	4	13'-3"

ESTIMATED MATERIAL QUANTITIES

REINFORCING STEEL (LBS)	CONCRETE (C.Y.)
7441	37.7



XB900

QUANTITIES	(ONE SLAB)
APPROACH SLAB	94.1 S.Y.

SOUTHBOUND I-29
ROSE COULEE
APPROACH SLAB
EXIT END

ULTEIG ENGINEERS, INC.

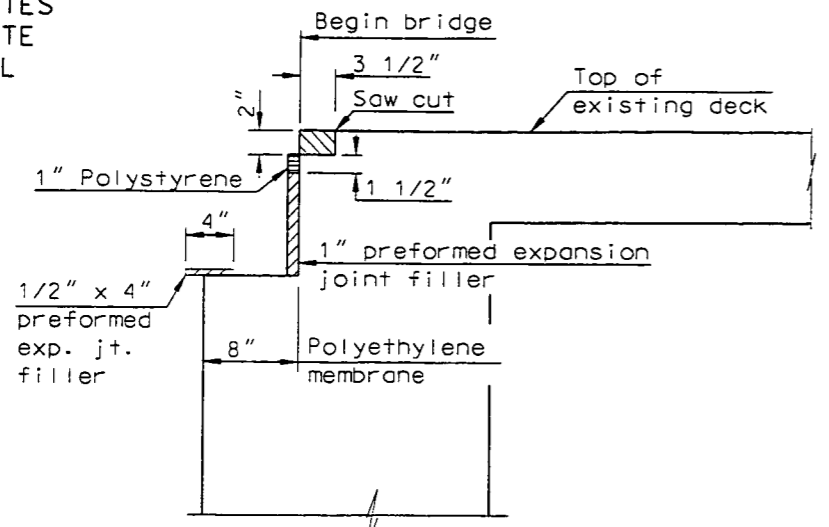
NOTE:
THE ABOVE ESTIMATED MATERIAL QUANTITIES ARE FOR INFORMATIONAL PURPOSES ONLY.
ALL MATERIALS INCLUDING CONCRETE, SAW CUTTING, POLYETHYLENE MEMBRANE, REINFORCING BARS, PREFORMED JOINT FILLER AND LABOR REQUIRED TO BUILD THE APPROACH SLABS AND APPROACH SLAB BARRIERS SHALL BE INCIDENTAL TO THE PAY ITEM, "BRIDGE APPROACH SLAB REMOVE & REPLACE".

THE CONCRETE SHALL BE CLASS AE-3 AND THE REINFORCING STEEL SHALL BE GRADE 60.
THE POLYETHYLENE MEMBRANE SHALL MEET REQUIREMENTS OF AASHTO M171.

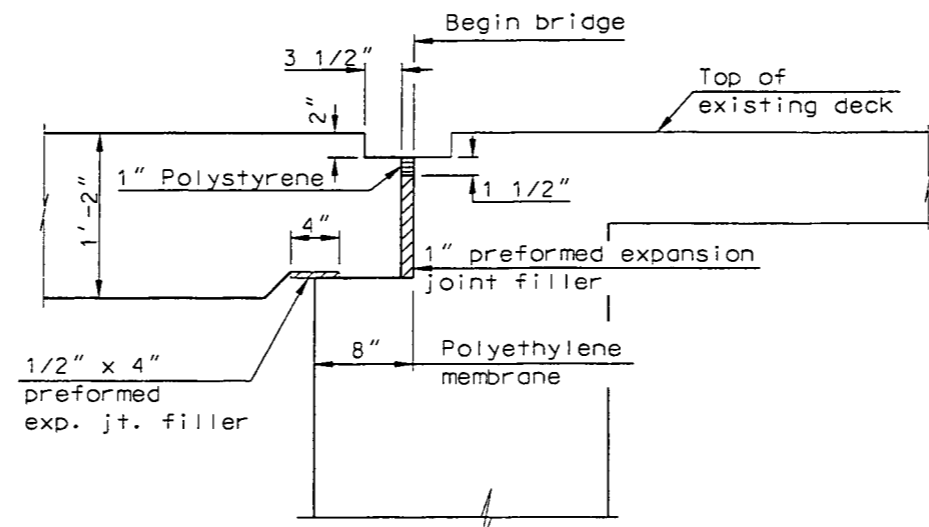
THE BAR MARKS BEGINNING WITH AN "X", INDICATE AN EPOXY COATED BAR.

SURFACE FINISH "D" SHALL BE REQUIRED FOR ALL SURFACES OF THE CURB TRANSITIONS.

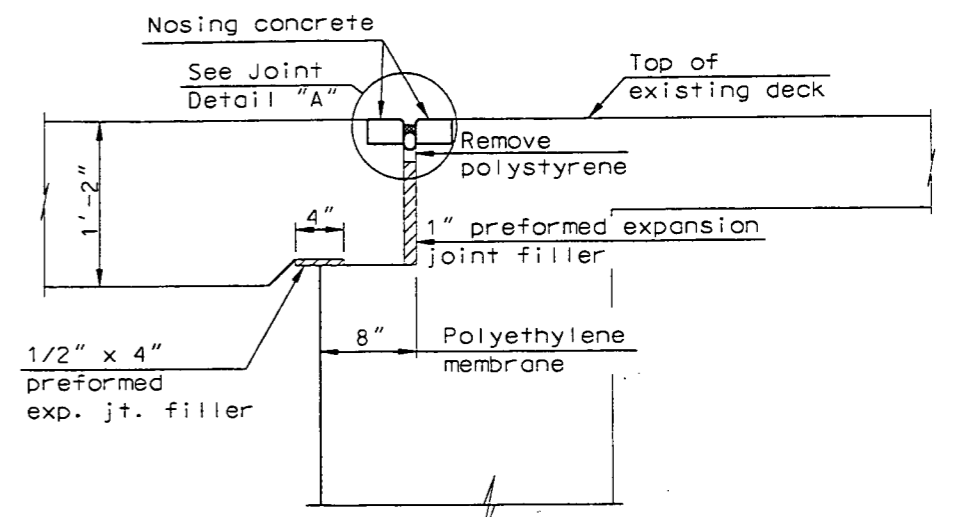
INDICATES CONCRETE REMOVAL



STAGE 1



STAGE 2



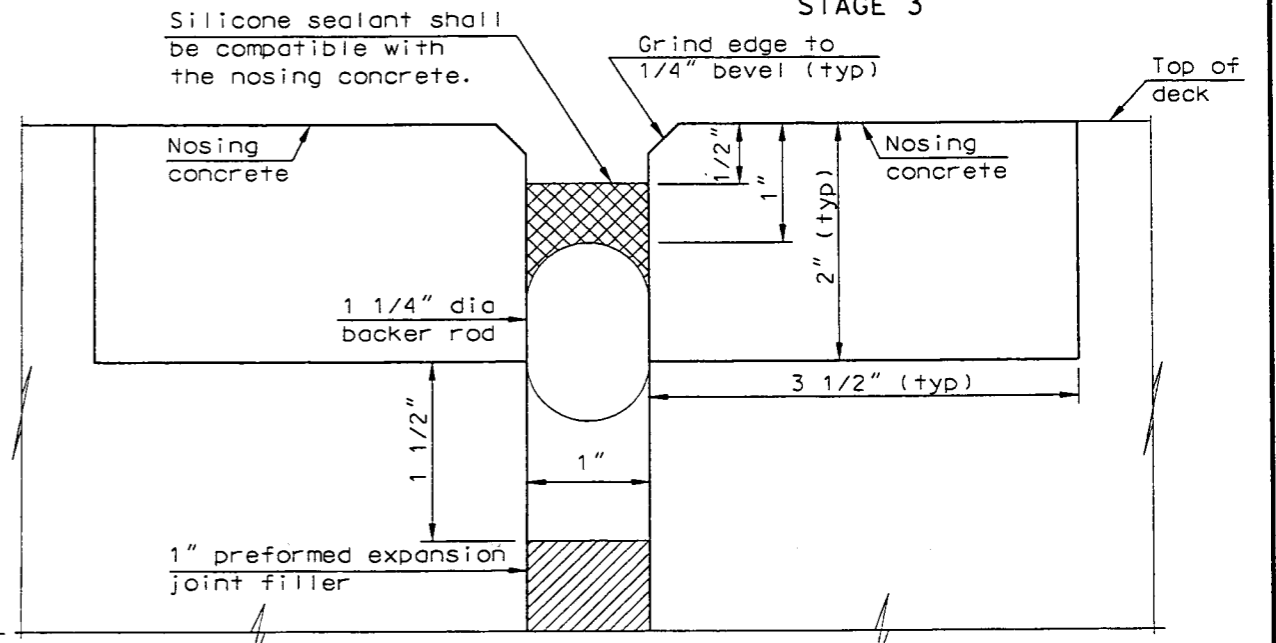
STAGE 3

- STAGE 1: 1. A 2" x 3 1/2" BLOCKOUT SHALL BE FORMED BETWEEN THE CURBS IN THE ABUTMENT AS SHOWN.
2. PLACE A 1" THICK PREFORMED EXPANSION JOINT FILLER. THE 1/2" x 4" PREFORMED EXPANSION JOINT FILLER AND THE POLYETHYLENE MEMBRANE.
- STAGE 2: 3. PLACE THE NEW APPROACH SLAB CONCRETE. A 2" x 3 1/2" BLOCKOUT SHALL BE FORMED BETWEEN THE CURBS IN THE APPROACH SLAB AS SHOWN.
- STAGE 3: 4. REMOVE THE 1" POLYSTYRENE.
5. NOSING CONCRETE SHALL BE PLACED IN THE BLOCKOUT AREAS, BOTH IN THE DECK AND IN THE APPROACH SLAB.
6. AFTER THE NOSING CONCRETE HAS CURED, CLEAN AND PREPARE THE JOINT, APPLY ANY NECESSARY BONDING MATERIAL, INSTALL THE BACKER ROD AND INSTALL THE SILICONE SEALANT.

GENERAL: THE NOSING CONCRETE MATERIAL SHALL BE AN ELASTOMERIC CONCRETE OR A POLYMERIC CONCRETE THAT WILL PROVIDE A DURABLE EDGE THAT CAN WITHSTAND LIVE-LOAD TRAFFIC WITHOUT CHIPPING OR SPALLING. THE NOSING CONCRETE MATERIAL SHALL BE SILSPEC 900 PNS, MANUFACTURED BY SILICONE SPECIALTIES, INC.; WABOCRETE II, MANUFACTURED BY WATSON BOWMAN ACME; ELASTOMERIC CONCRETE, MANUFACTURED BY D.S. BROWN COMPANY, OR AN APPROVED EQUAL. THE NOSING CONCRETE SHALL BE MIXED AND INSTALLED ACCORDING TO THE MANUFACTURER'S RECOMMENDATIONS. ALL LABOR AND MATERIALS REQUIRED TO INSTALL THE NOSING CONCRETE SHALL BE INCLUDED IN THE BID ITEM "NOSING CONCRETE".

THE SILICONE SEALANT SHALL BE A RAPID CURE, SELF LEVELLING, COLD APPLIED, TWO COMPONENT SILICONE SEALANT THAT WILL BOND TO AND BE COMPATIBLE TO THE NOSING CONCRETE USED. THE SEALANT SHALL BE INSTALLED ACCORDING TO THE MANUFACTURER'S RECOMMENDATIONS. THE SILICONE SEALANT AND THE NOSING CONCRETE MUST BE SUPPLIED BY THE SAME MANUFACTURER AS A COMPLETE SYSTEM. THE BACKER ROD AND ANY NECESSARY BONDING MATERIAL SHALL BE INCLUDED IN THE BID ITEM "SILICONE SEALANT".

THE CONTRACTOR SHALL ACQUIRE TECHNICAL ASSISTANCE FROM THE MANUFACTURER OF THE NOSING CONCRETE AND SILICONE SEALANT FOR THE SURFACE PREPARATION AND INSTALLATION OF THE NOSING CONCRETE AND SILICONE SEALANT. A TECHNICAL REPRESENTATIVE MUST BE PRESENT FOR THE START OF SURFACE PREPARATION AND INSTALLATION FOR A LEAST ONE DAY. THE CONTRACTOR SHALL CONTACT THE MANUFACTURER AT LEAST TWO WEEKS PRIOR TO THE INSTALLATION. THE TECHNICAL ASSISTANCE SHALL BE PROVIDED AT NO ADDITIONAL COST TO THE DEPARTMENT.



JOINT DETAIL A

QUANTITIES (ONE APPROACH)	
NOSING CONCRETE	3.9 C.F.
SILICONE SEALANT	42.8 L.F.

ROSE COULEE

**APPROACH SLAB
JOINT DETAILS**

ULTEIG ENGINEERS, INC.

Large West
South End
Proso
Course
SHEET 1

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION
CHANGE ORDER

PN 11570

ORDER NO: 4C

PROJECT: IN-8-029(026)053
COUNTY: CASS COUNTY
FOR: PCC PVMT, GRADING, SURFACING, AND INCID.

CONTRACTOR: NORTHERN IMPROVEMENT CO.
PO BOX 2846
FARGO, ND 58102

ORIGINAL CONTRACT AMOUNT
\$ 8,236,161.53

DATE: 05/25/1999

SPEC CODE NO	NO	ITEM OF WORK	UNIT	ORIG + OR - PREVIOUS CHG QUANTITY	+ OR - QUANTITY	UNIT PRICE	INCREASE AMOUNT	DECREASE AMOUNT
INCREASE TO BID ITEM								
PARTICIPATING (IN FEDERAL FUNDS)								
401	152	SS1H OR CSS1H EMULSIFIED ASPHALT	GAL	4,662.500	49.000	0.800	39.20	
408	176	HOT BITUMINOUS PAVEMENT CL 27	TON	2,940.740	108.000	20.500	2,214.00	
409	445	PG 58-28 ASPHALT CEMENT	TON	177.070	6.500	140.000	910.00	
550	217	BRIDGE APPROACH SLAB-REMOVE AND REPLACE	SY	182.000	93.500	170.000	15,895.00	
754	145	W-BEAM GUARDRAIL END TERMINAL	EA	6.000	2.000	1,650.000	3,300.00	
754	151	REMOVE W-BEAM GUARDRAIL AND POSTS	LF	300.000	552.000	3.000	1,656.00	
754	1050	RESET W-BEAM GUARDRAIL	LF	150.000	378.800	8.500	3,219.80	
930	8642	NOSSING CONCRETE	CF	8.000	4.000	280.000	1,120.00	
	8644	SILICONE SEALANT	LF	83.000	41.500	10.000	415.00	

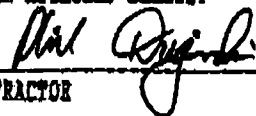

NET INCREASE OR DECREASE TO DATE	52,262.01	PART	0.00	NON-PART	TOTALS	28,769.00	0.00
					NON-PARTICIPATING	0.00	0.00
					PARTICIPATING	28,769.00	0.00

DUE TO THIS CHANGE, THE CONTRACT TIME:
IS NOT CHANGED.

EXPLANATION OF CHANGE IN PLAN RECOMMENDED:

If the Federal Funds authorized in the cost participation agreement with the local agency is exceeded and Federal Funds are not available for this change, the local agency will assume the total cost of this change order.

SEE ATTACHED SHEETS.

 CONTRACTOR _____ DATE 6-10-99 PROJECT ENGINEER _____ DATE 6/10/99

CITY/COUNTY/OTHER OFFICIAL _____ DATE _____
 REPRESENTING _____

Post-It® Fax Note	7671	Date	# of pages
To	Jim Schwader	From	Kevin Gordin
Co./Dept.	Bridge Division	Co.	Fargo District
Phone #		Phone #	
Fax #		Fax #	

PROJECT IM-8-029(026)053**EXPLANATION OF
CHANGE ORDER 4P-4C****INCREASE TO BID ITEMS:**

550 217 BRIDGE APPROACH SLAB-REMOVE AND REPLACE
930 8642 NOSING CONCRETE
930 8644 SILICONE SEALANT

The south approach slab to the Rose Coulee structure north bound needs replacement. The existing conditions of this concrete approach slab is that it has a drop of 0.32' in 20' from the north to the south edge and has an existing HBP overlay to take care of this dip.

The plans do not address the replacement of the south approach slab at this location. Because of the 0.32' settlement of the approach slab, it is necessary to replace the approach slab which will provide a smooth profile and transition from the new mainline concrete to the Rose Coulee Structure.

Verbal approval was given by the Assistant Fargo District Engineer to complete this work.

The design of the approach slab, not including the safety shape transition, is the same as shown for 40th Ave. S. overpass. This is found on sheet #45 in the plans CPU-8-984(007). The design for the safety shape transition is the same as shown for the Wild Rice River Structure located on sheet #104 in the plans IM-8-029(026)053. The quantities for the approach slab for the Rose Coulee Structure is estimated at 7,849 lbs for reinforcement steel and 93.5 SY for concrete.

The design of the nosing concrete and silicone sealant for the approach slab at Rose Coulee is the same as shown on sheet #106 in the plans IM-8-092(026)053. The nosing concrete will be 4.0 CF and the silicone sealant will be 41.5 LF.

23 USC §409 Documents
 NDDOT Reserves All Objections

Sheet No.	STATE	FED. AID PROJECT	SHEET NO.
6	ND	GRU-8-984(007)	45

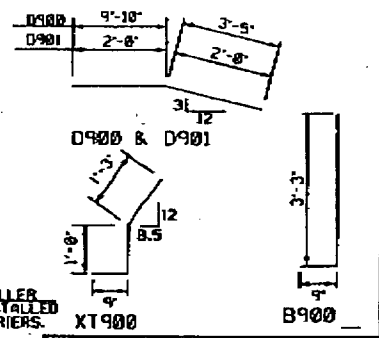
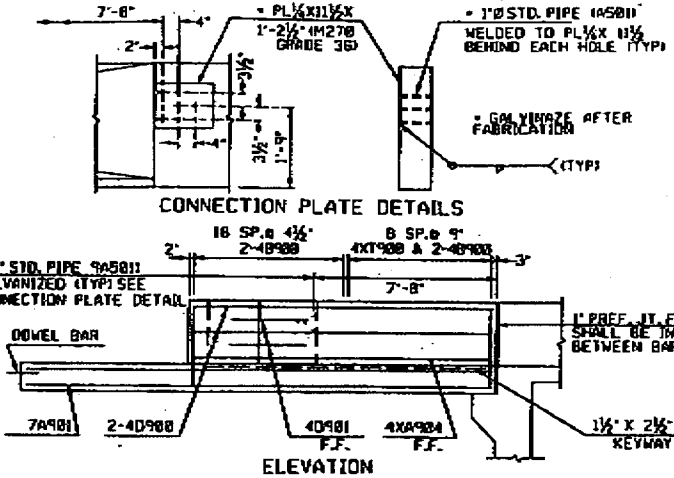
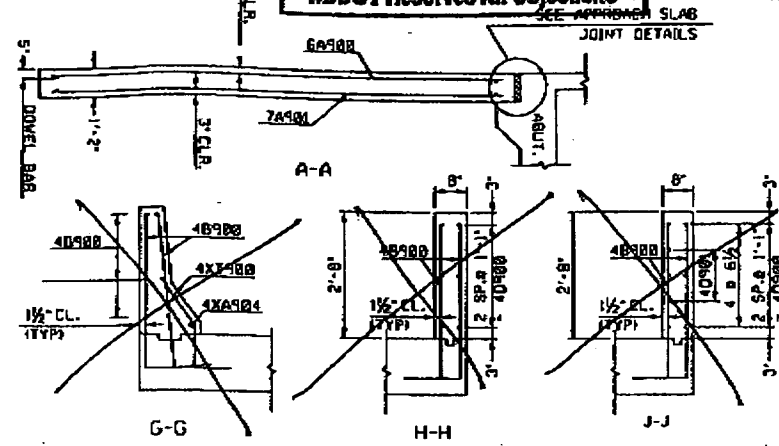
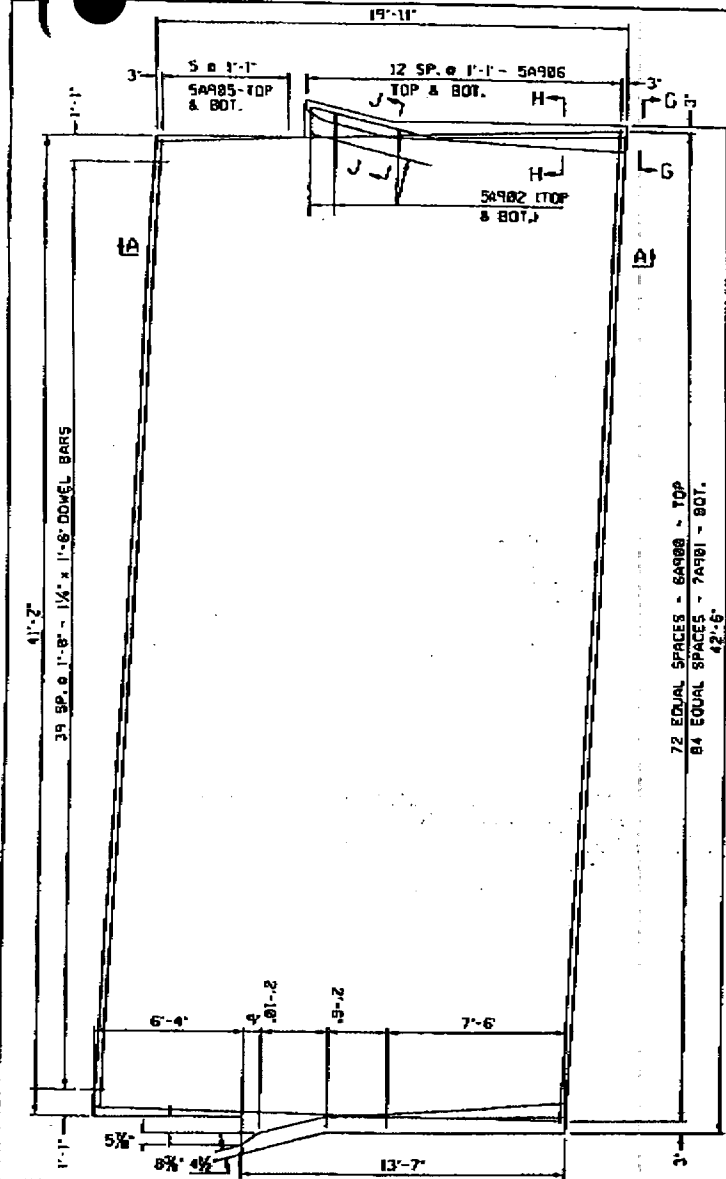
SKEW ANGLE = 2°28'48"

BAR LIST - ONE SLAB

SIZE	MARK	NO.	LENGTH
6	A988	73	13'-7"
7	A981	65	13'-7"
5	A982	16	6'-8"
4	XA984	2	7'-6"
5	A985	12	48'-10"
5	A986	26	42'-2"
Σ			4'-8"
Σ			13'-7"
Σ			4'-8"
Σ			18'-3'-0"

ESTIMATED MATERIAL QUANTITIES

REINFORCING STEEL (LBS)	CONCRETE (CY)
7766	38.2



NOTE:
 THE ABOVE ESTIMATED MATERIAL QUANTITIES ARE FOR INFORMATIONAL PURPOSES ONLY. ALL MATERIALS INCLUDING CONCRETE, SAW CUTTING, POLYETHYLENE MEMBRANE, REINFORCING BARS, BACKER RODS, SILICON SEALANT, PREFORMED JOINT FILLER AND LABOR REQUIRED TO BUILD THE APPROACH SLABS AND APPROACH SLAB BARRIERS SHALL BE INCIDENTAL TO THE PAY ITEM, CONCRETE BRIDGE APPROACH SLAB.

THE CONCRETE SHALL BE CLASS AE-3 AND THE REINFORCING STEEL SHALL BE GRADE 60. THE POLYETHYLENE MEMBRANE SHALL MEET REQUIREMENTS OF AASHTO M177.

THE BAR MARKS BEGINNING WITH AN 'X', INDICATE AN EPOXY COATED BAR.

SURFACE FINISH 'D' SHALL BE REQUIRED FOR ALL SURFACES OF THE CURB TRANSITIONS.

QUANTITIES (ONE SLAB)

APPROACH SLAB	93.5 S.Y.
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ROSE CULLEE
 NORTHBOUND I-29
 40th AVE. S. OVERPASS
 APPROACH SLAB
 ENTRANCE END

OLTEIG ENGINEERS, INC.

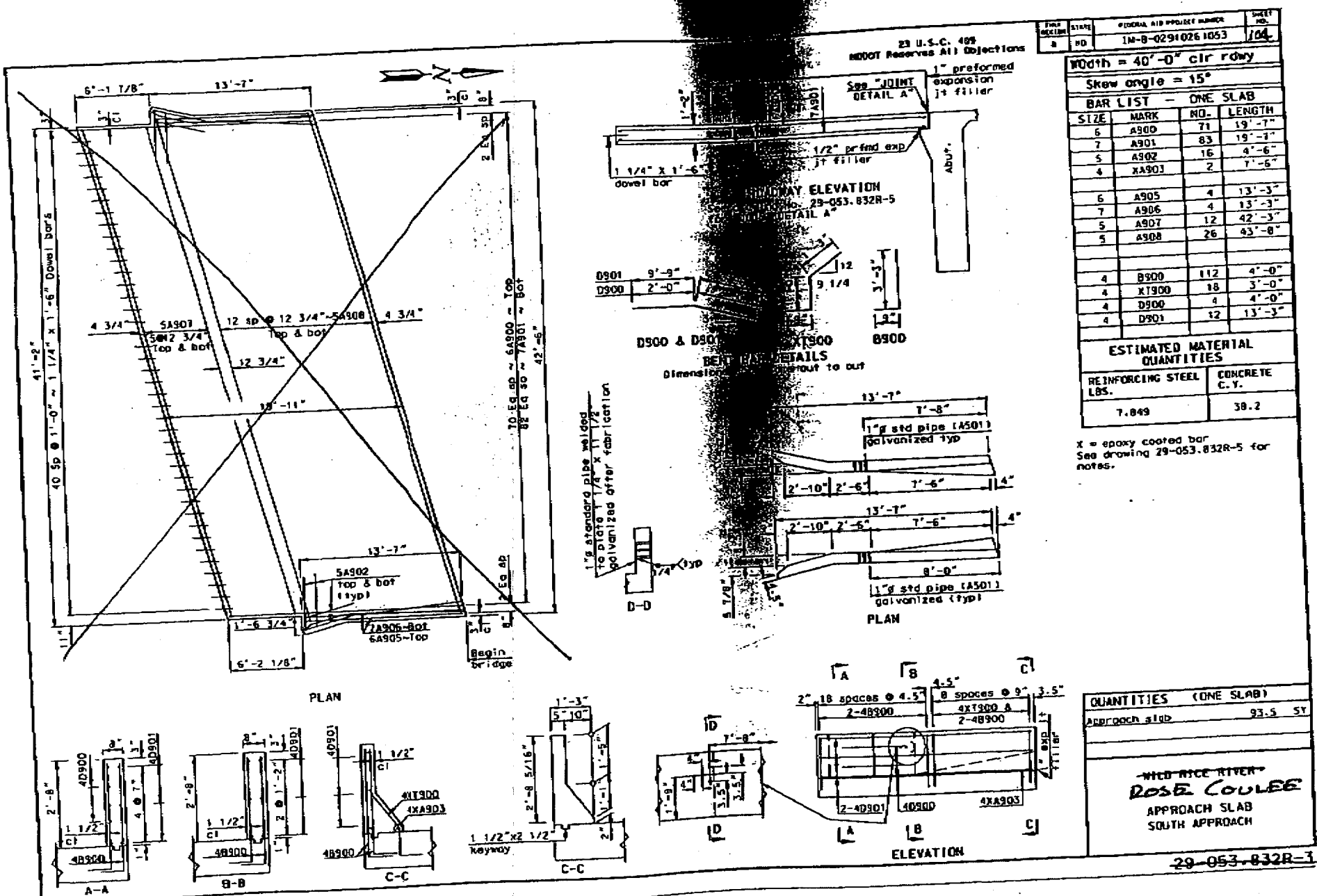
29-061.245 R-21

NDDOT

Fax: 701.239.8915

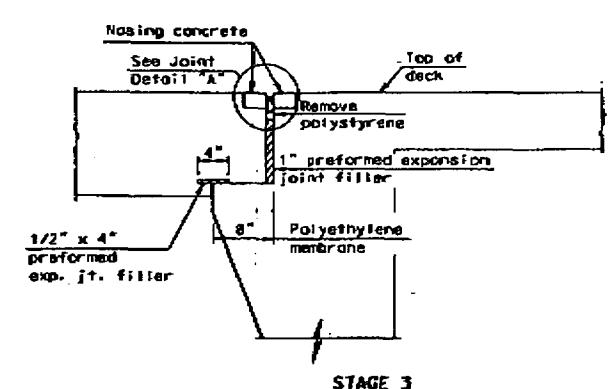
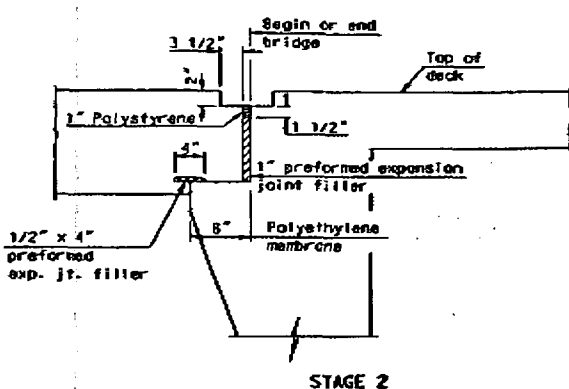
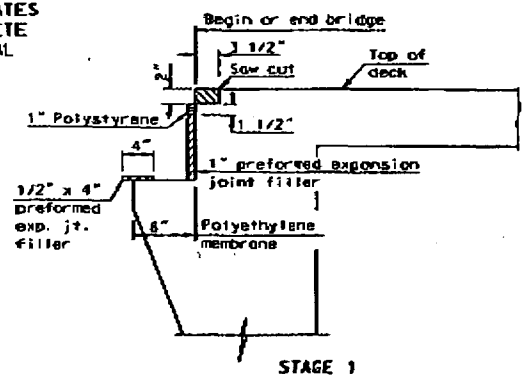
Apr 5 2001 7:56

P.04



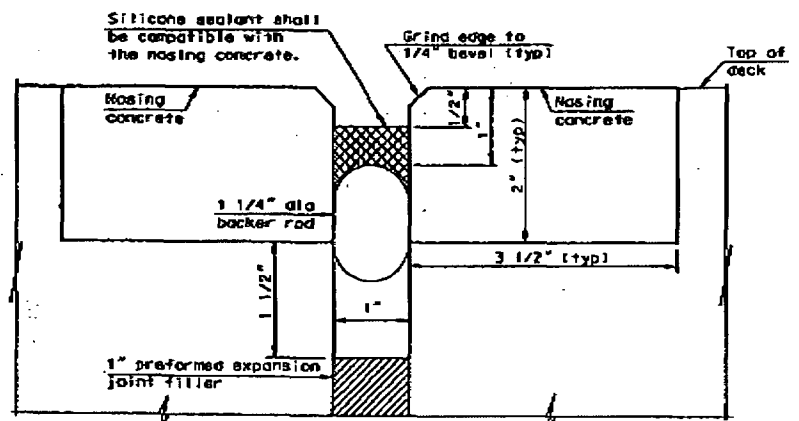
Proj. No.	Sheet No.	Rev. No.	Rev. Date
8	N.D.	1M-8-02910261053	106

 INDICATES CONCRETE REMOVAL



APPROACH SLAB - BRIDGE DECK JOINT

- STAGE 1:**
1. Remove concrete at ends of deck to allow for nosing concrete.
 2. Place the 1" thick preformed expansion joint filler, the 1/2" x 4" preformed expansion joint filler, the 1" polystyrene and the polyethylene membrane.
- STAGE 2:**
3. Place the new approach slab concrete. A 2" x 3 1/2" blockout shall be formed between the curbs in the approach slab as shown.
- STAGE 3:**
4. Remove the 1" polystyrene.
 5. Place nosing concrete in the blockout areas, both in the deck and in the approach slab.
 6. After the nosing concrete has cured, grind in the 1/4" bevel edge, clean and prepare the joint, apply any necessary bonding material, install the backer rod and the silicone sealant.



JOINT DETAIL A

NOTES:

Dimensions shown in the area of the approach slab tip are for the existing approach slab tip. These dimensions will change if the approach slab tip is broken and needs to be repaired.

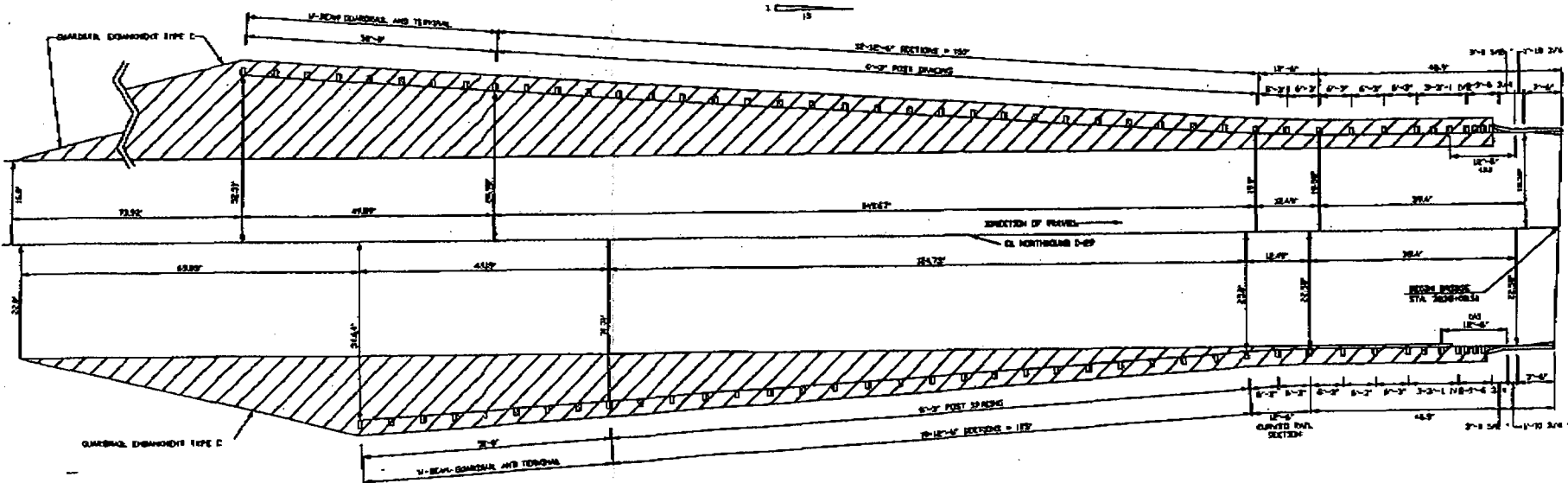
All estimated material quantities shown on drawing no. 29-053-832R-2, 3 & 4 are for informational purposes only. All materials including concrete, reinforcing bars, polyethylene membrane, preformed joint filler, polystyrene, dowel bars, and labor required to build the approach slab and curb shall be included in the pay item "Bridge Approach Slab-Remove & Replace".

QUANTITIES - 4" THICK APPROACHES	
Nosing Concrete	4.1 CF
Silicone Sealant	0.7 LF

ROSE COULDE
APPROACH SLAB JOINT DETAILS

PLANS REGION	STATE	PROJECT NO.	SHEET NO.
B	ND	CPU-8-984(002)	52

23 USC §409 Documents
NDDOT Reserves All Objections



(A) 12'-6" DOUBLE RAIL SECTION

QUANTITIES	(ONE SLAB)
APPROACH SLAB	925 S.Y.

ROSE COULER

TOWN AVENUE S OVERPASS

V-BEAM GUARDRAIL LAYOUT

DESIGNED BY	SLV	CHECKED BY	SG	APPROVED BY	SG
DATE	12-22-98	SHEET	1	TOTAL	1

141.C
3229 50
3229 50
Fax: 70123398915
Apr 5 2001 7:57 P.07
315

EXPLANATION CONT.

764 151 REMOVE W-BEAM GUARDRAIL AND POSTS
 764 1050 RESET W-BEAM GUARDRAIL
 764 145 W-BEAM GUARDRAIL END TERMINAL
 408 176 HOT BIT. PAVEMENT CL 27
 409 445 PG 58-26 ASPHALT CEMENT
 401 152 SS1H OR CSS1H EMULSIFIED ASPHALT

The guardrail embankment and guardrail on the south end of the Rose Coulee Structure is in conflict with work that is required to reconstruct the mainline. The plans did not address the removal of the w-beam guardrail on the south end of the Rose Coulee Structure. Removal of this guardrail will also be needed for the construction of the new safety shape transitions that will be built with the approach slab.

The existing guardrail is not to current standards. When the guardrail it is reset, it will be to the new standards with the new w-beam guardrail end terminals.

Once the new guardrail is installed at the south end of the Rose Coulee bridge, the guardrail embankments will be surfaced with the following quantities is:

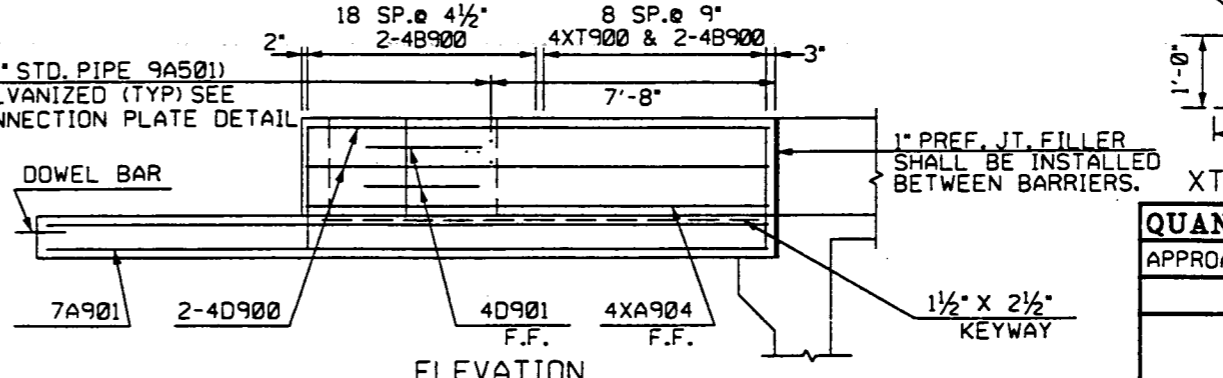
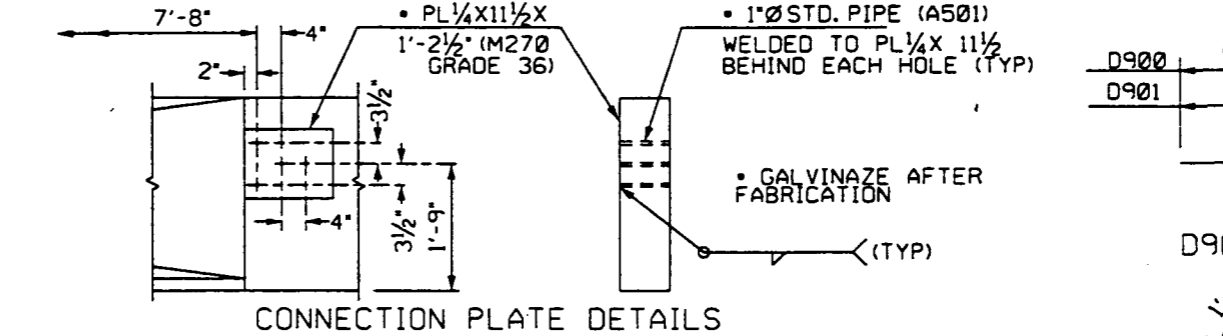
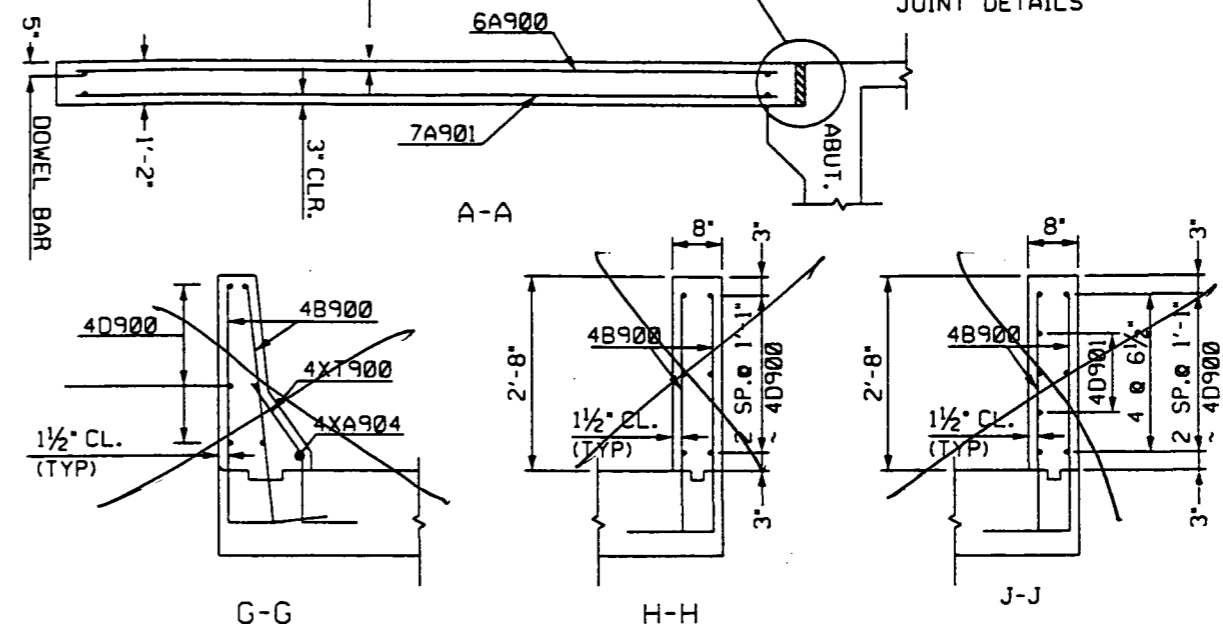
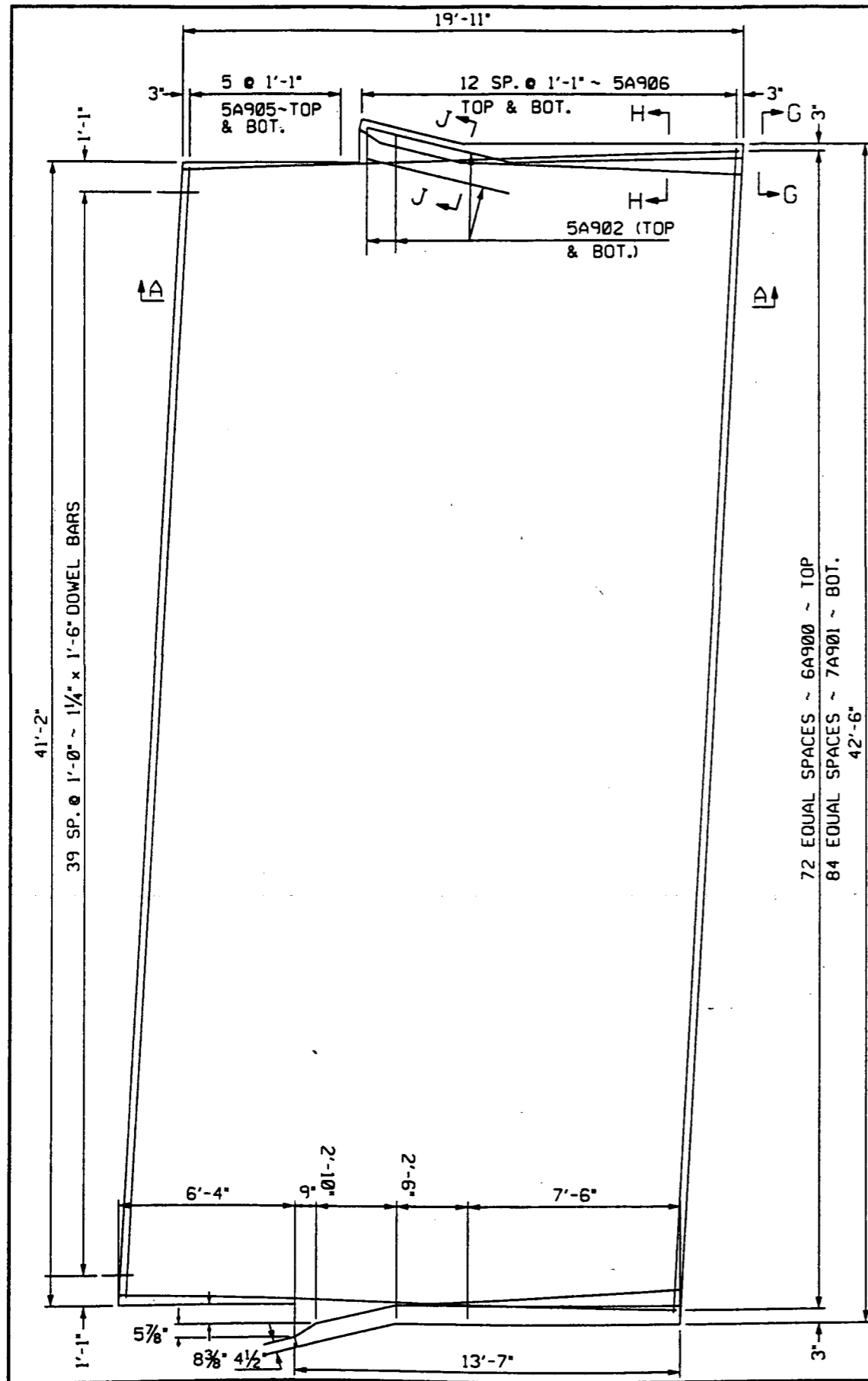
	<u>UNIT</u>	<u>LI</u>	<u>RI</u>
TACK:	GAL	21	28
HPB:	TON	47	61
AC:	TON	2.8	3.7

The HBP, asphalt cement and tack shall not be measured separately but shall be paid for by plan quantity which is the same as stated on sheet # 39 for project IM-8-029(026)053. The layout is the same as shown on sheet # 39.

The design for the guardrail will be the same as shown for the 40th Ave S overpass which is shown on plan sheet #52 in the plans CPU-8-984(007). The roadway width and lane widths are the same as shown on this sheet. The NDDOT Traffic Section of Design was called to verify that this design for guardrail at this location was correct.

23 USC §409 Documents
 NDDOT Reserves All Objections

FHWA REGION	STATE	FED. AID PROJECT NO.	SHEET NO.
8	ND	CPU-8-984(007)	45



NOTE:
 THE ABOVE ESTIMATED MATERIAL QUANTITIES ARE FOR INFORMATIONAL PURPOSES ONLY. ALL MATERIALS INCLUDING CONCRETE, SAW CUTTING, POLYETHYLENE MEMBRANE, REINFORCING BARS, BACKER RODS, SILICON SEALANT, PREFORMED JOINT FILLER AND LABOR REQUIRED TO BUILD THE APPROACH SLABS AND APPROACH SLAB BARRIERS SHALL BE INCIDENTAL TO THE PAY ITEM, "CONCRETE BRIDGE APPROACH SLAB".

THE CONCRETE SHALL BE CLASS AE-3 AND THE REINFORCING STEEL SHALL BE GRADE 60. THE POLYETHYLENE MEMBRANE SHALL MEET REQUIREMENTS OF AASHTO M171.

THE BAR MARKS BEGINNING WITH AN "X", INDICATE AN EPOXY COATED BAR.

SURFACE FINISH "D" SHALL BE REQUIRED FOR ALL SURFACES OF THE CURB TRANSITIONS.

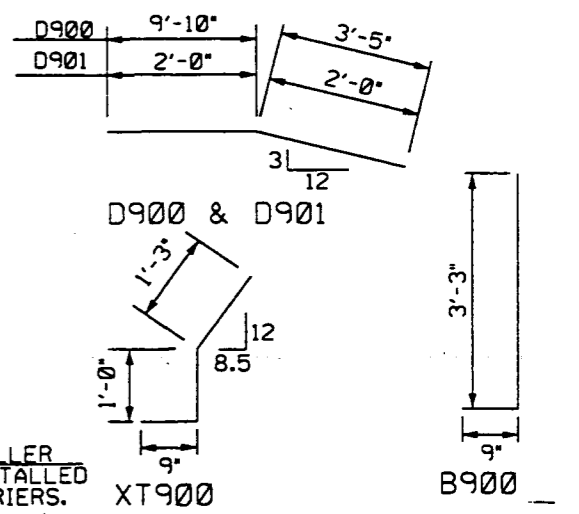
SKREW ANGLE = 2°28'40"

BAR LIST - ONE SLAB

SIZE	MARK	NO.	LENGTH
6	A900	73	19'-7"
7	A901	85	19'-7"
5	A902	16	6'-0"
4	XA904	2	7'-6"
5	A905	12	40'-10"
5	A906	26	42'-2"
4	B900	112	4'-0"
4	D900	12	13'-3"
4	D901	4	4'-0"
4	XT900	18	3'-0"

ESTIMATED MATERIAL QUANTITIES

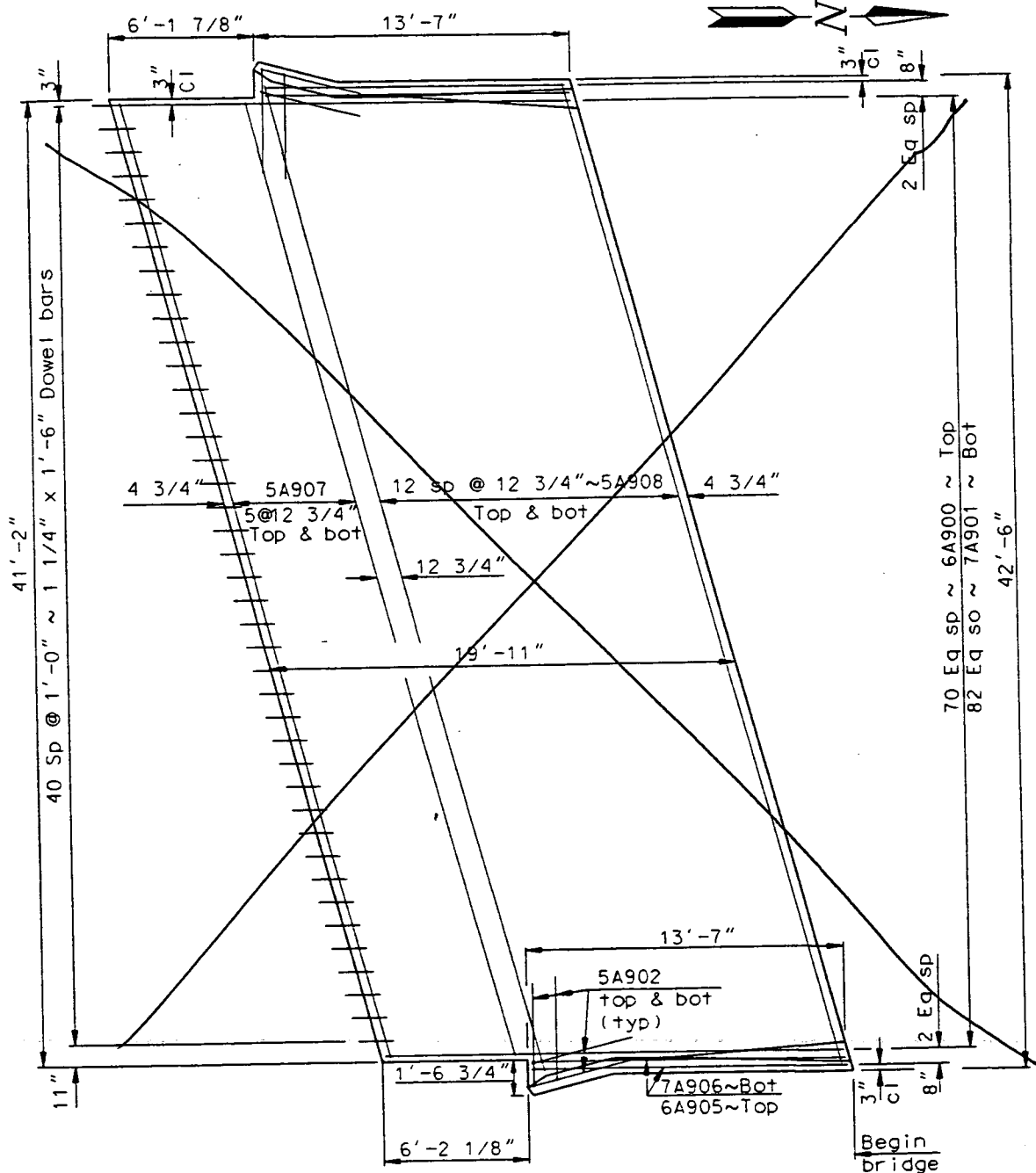
REINFORCING STEEL (LBS)	CONCRETE (C.Y.)
7766	38.2



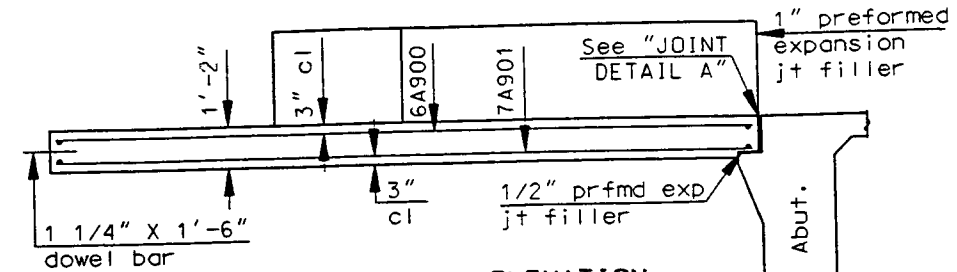
QUANTITIES	(ONE SLAB)
APPROACH SLAB	93.5 S.Y.

Rose Coulee
 NORTHBOUND I-29
 40th AVE. S. OVERPASS
 APPROACH SLAB
 ENTRANCE END

ULTEIG ENGINEERS, INC.

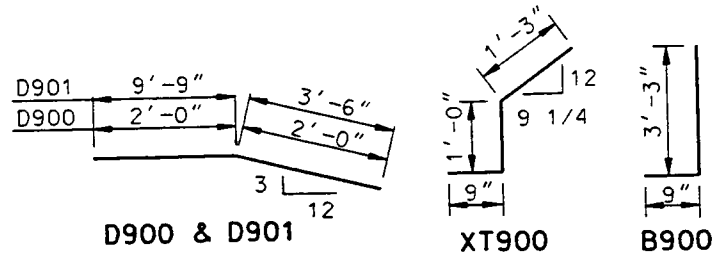


PLAN



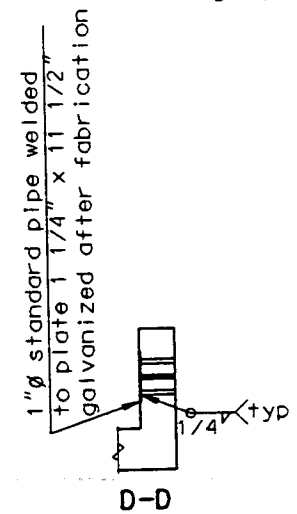
ROADWAY ELEVATION

See drawing No. 29-053.832R-5 for "JOINT DETAIL A"

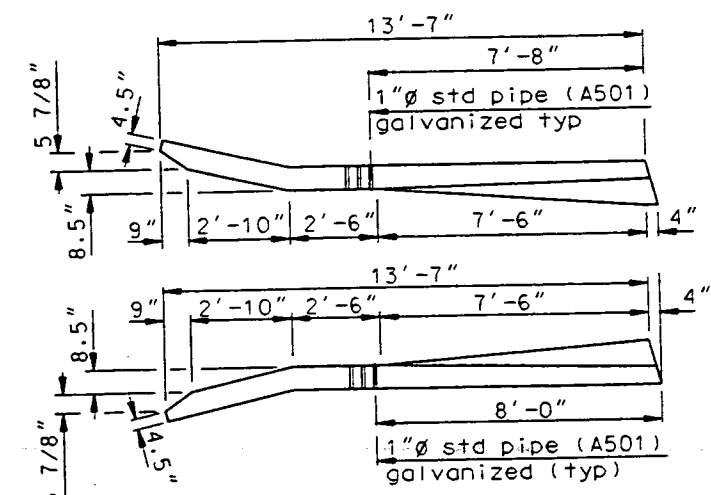


BENT BAR DETAILS

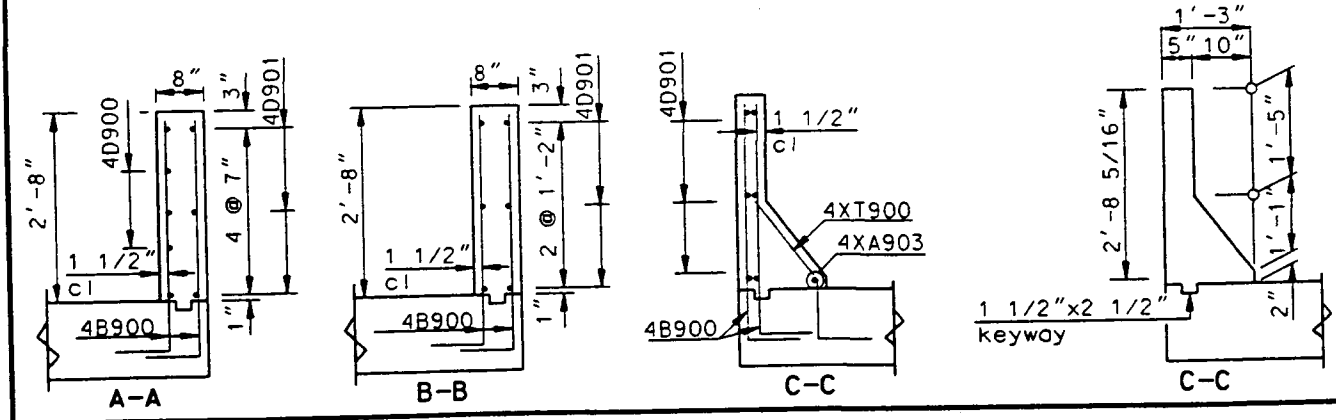
Dimensions shown are out to out



D-D



PLAN

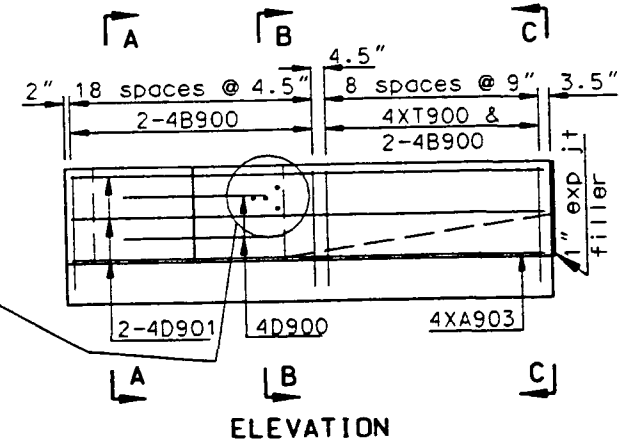


A-A

B-B

C-C

C-C



ELEVATION

Width = 40'-0" cir rdwy
Skew angle = 15°

BAR LIST - ONE SLAB			
SIZE	MARK	NO.	LENGTH
6	A900	71	19'-7"
7	A901	83	19'-7"
5	A902	16	4'-6"
4	XA903	2	7'-6"
6	A905	4	13'-3"
7	A906	4	13'-3"
5	A907	12	42'-3"
5	A908	26	43'-8"
4	B900	112	4'-0"
4	XT900	18	3'-0"
4	D900	4	4'-0"
4	D901	12	13'-3"

ESTIMATED MATERIAL QUANTITIES

REINFORCING STEEL LBS.	CONCRETE C.Y.
7,849	38.2

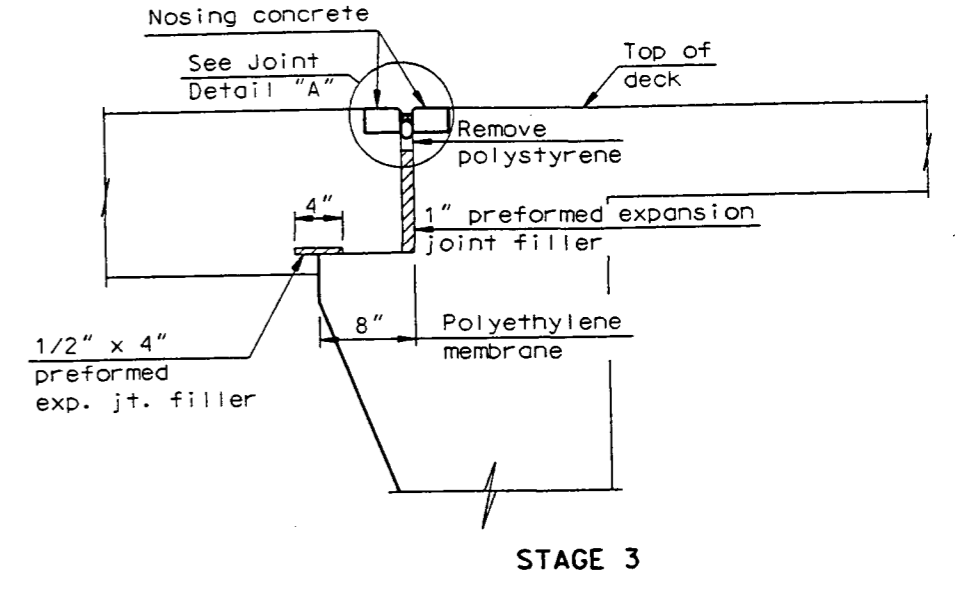
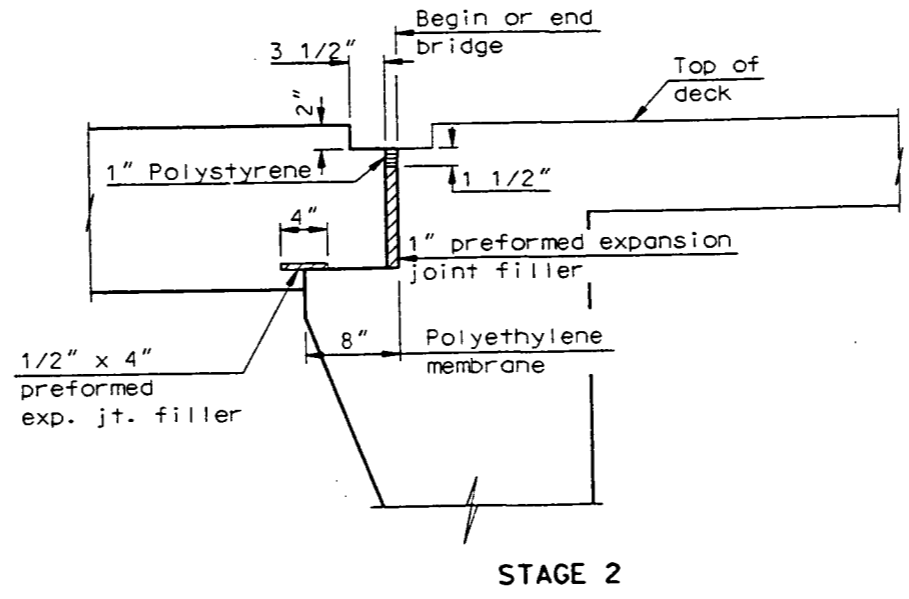
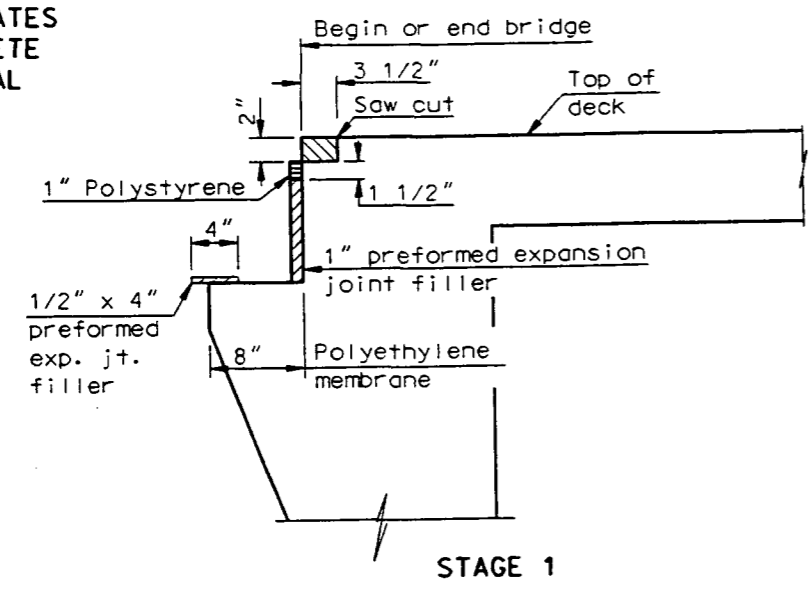
X = epoxy coated bar
See drawing 29-053.832R-5 for notes.

QUANTITIES (ONE SLAB)

Approach slab	93.5 SY
---------------	---------

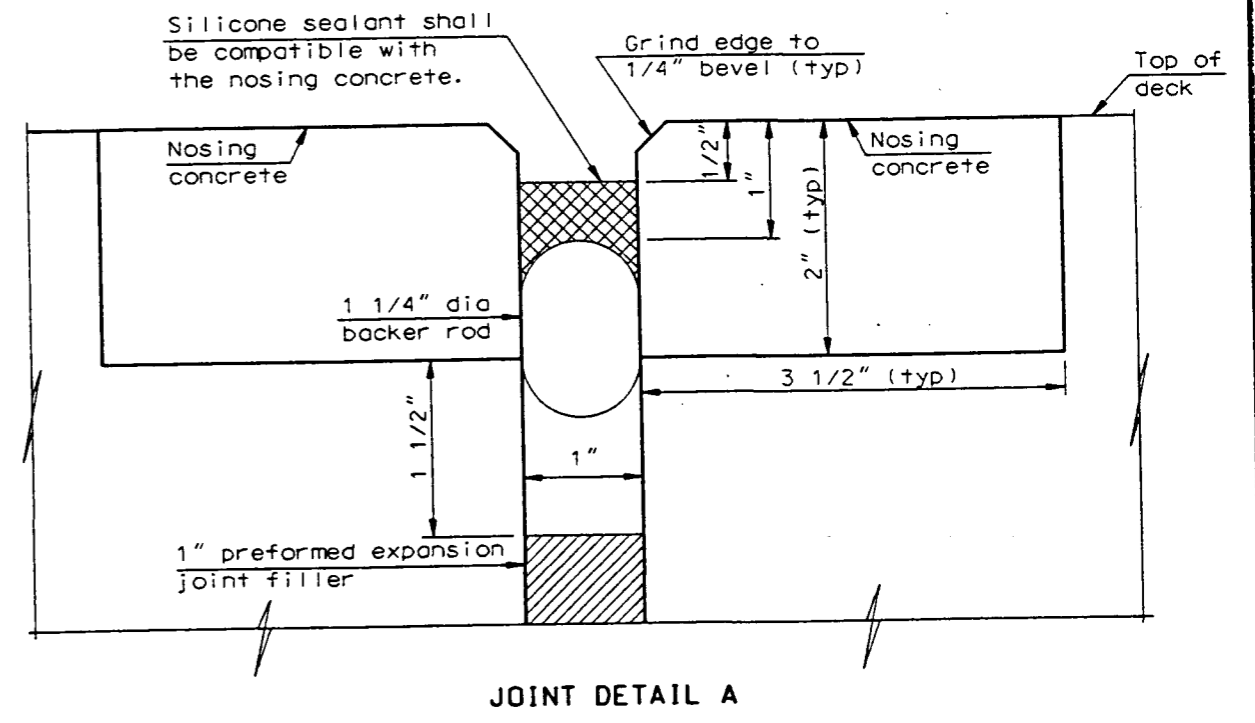
WILD RICE RIVER
Rose Coulee
APPROACH SLAB
SOUTH APPROACH

 INDICATES CONCRETE REMOVAL



APPROACH SLAB - BRIDGE DECK JOINT

- STAGE 1:
1. Remove concrete at ends of deck to allow for nosing concrete.
 2. Place the 1" thick preformed expansion joint filler, the 1/2" x 4" preformed expansion joint filler, the 1" polystyrene and the polyethylene membrane.
- STAGE 2:
3. Place the new approach slab concrete. A 2" x 3 1/2" blockout shall be formed between the curbs in the approach slab as shown.
- STAGE 3:
4. Remove the 1" polystyrene.
 5. Place nosing concrete in the blockout areas, both in the deck and in the approach slab.
 6. After the nosing concrete has cured, grind in the 1/4" bevel edge, clean and prepare the joint, apply any necessary bonding material, install the backer rod and the silicone sealant.



NOTES:

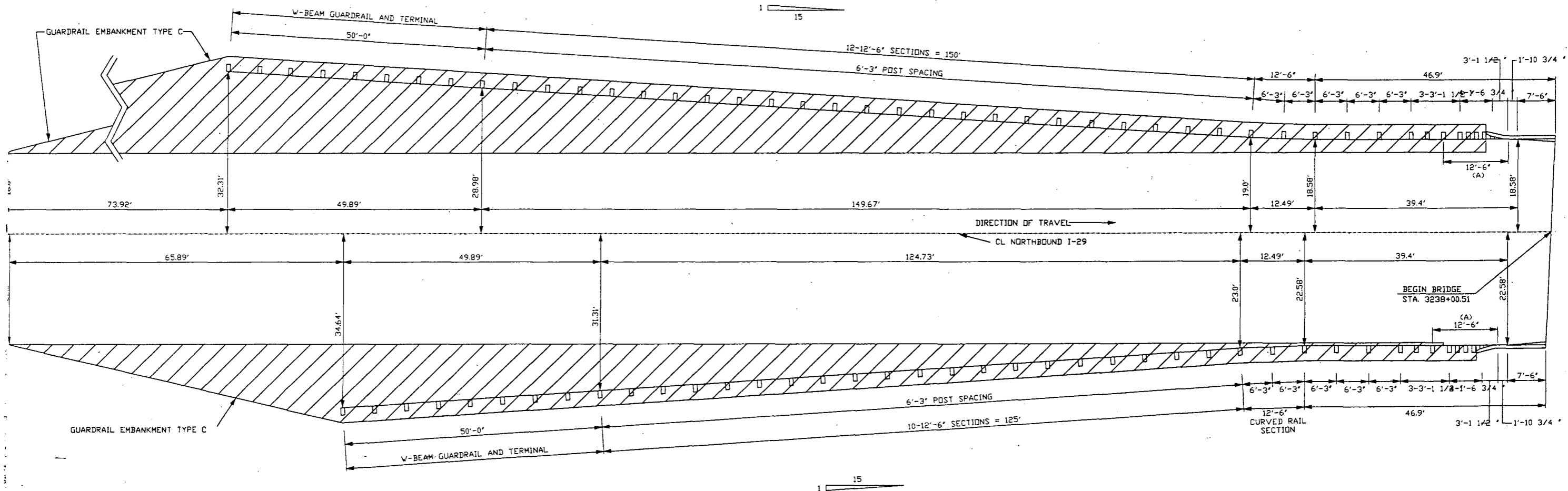
Dimensions shown in the area of the approach slab lip are for the existing approach slab lip. These dimensions will change if the approach slab lip is broken and needs to be repaired.

All estimated material quantities shown on drawing no. 29-053.832R-2, 3 & 4 are for informational purposes only. All materials including concrete, reinforcing bars, polyethylene mambrane, preformed joint filler, polystyrene, dowel bars, and labor required to build the approach slab and curb shall be included in the pay item "Bridge Approach Slab-Remove & Replace".

QUANTITIES (TWO APPROACHES)	
Nosing Concrete	8.1 CF
Silicone Sealant	83 LF

**WILD RICE RIVER
Rose Coulee
APPROACH SLAB JOINT DETAILS**

23 USC §409 Documents
NDDOT Reserves All Objections



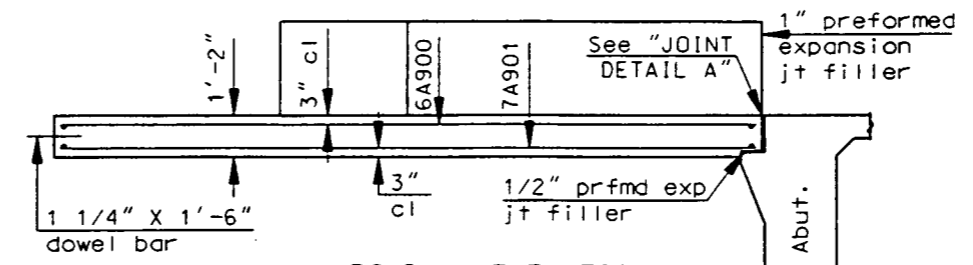
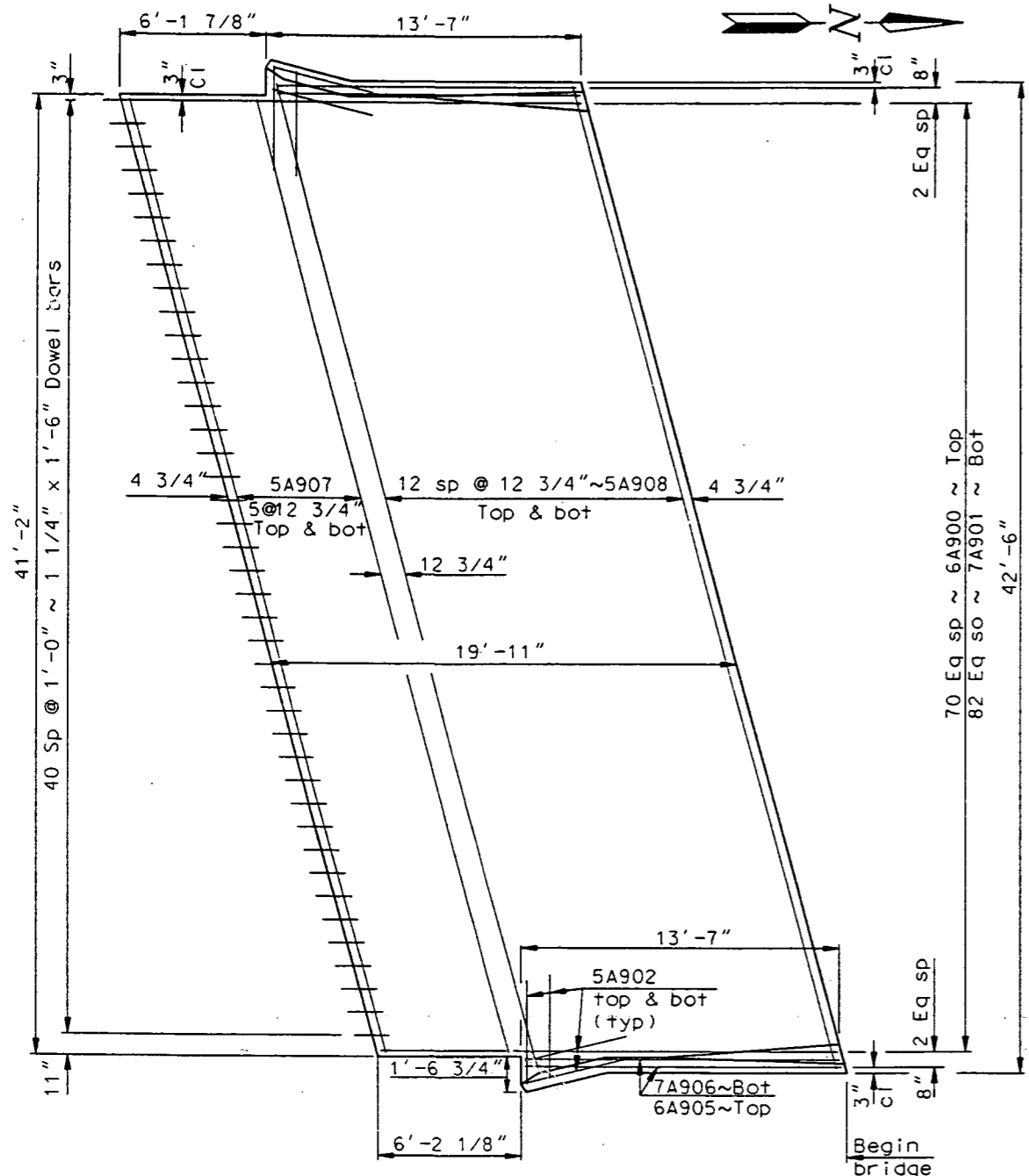
(A) 12'-6" DOUBLE RAIL SECTION

QUANTITIES (ONE SLAB)
 APPROACH SLAB 93.5 S.Y.

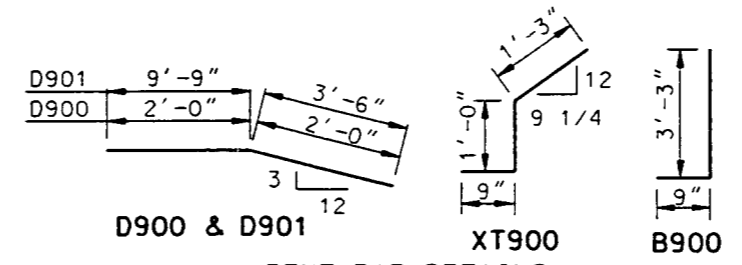
29-061.394 R
 Rose Coulee

40TH AVENUE S OVERPASS		
W-BEAM GUARDRAIL LAYOUT		
DRAWN BY: SLW	CHECKED BY: SG	APPROVED BY: SG
FILE: DGNDR.DWG	DATE: 12-22-98	SCALE: 1" = 20'

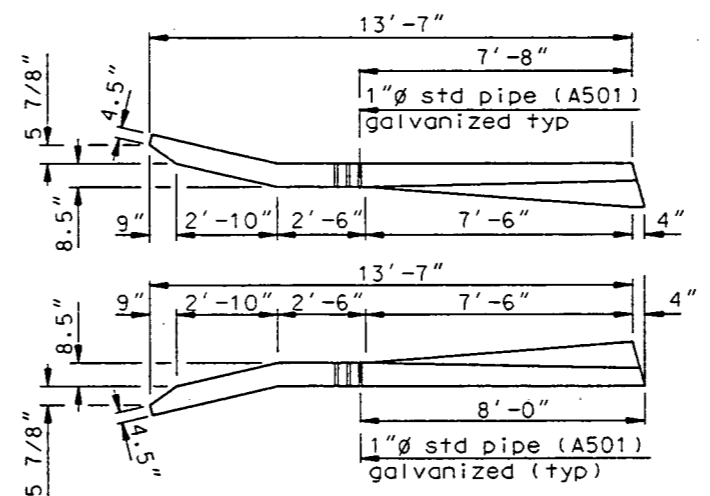
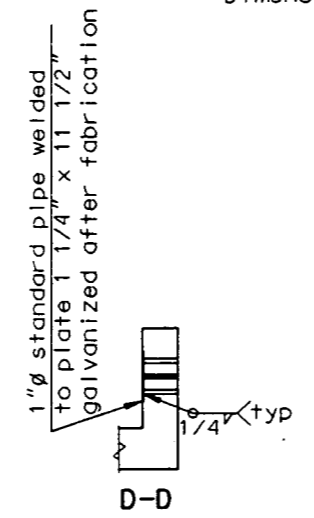
FHWA REGION	STATE	FEDERAL AID PROJECT NUMBER	SHEET NO.
8	ND	IM-8-029(026)053	104



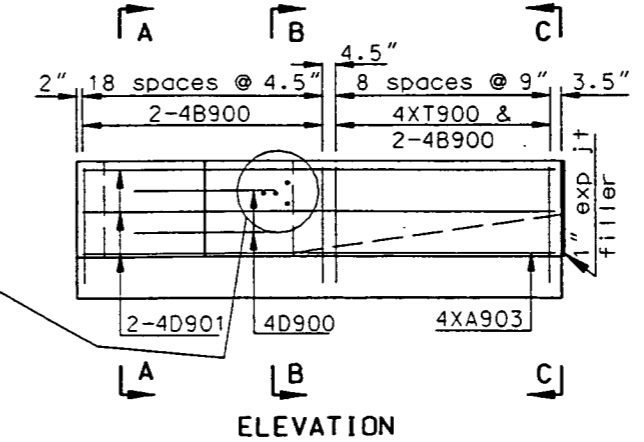
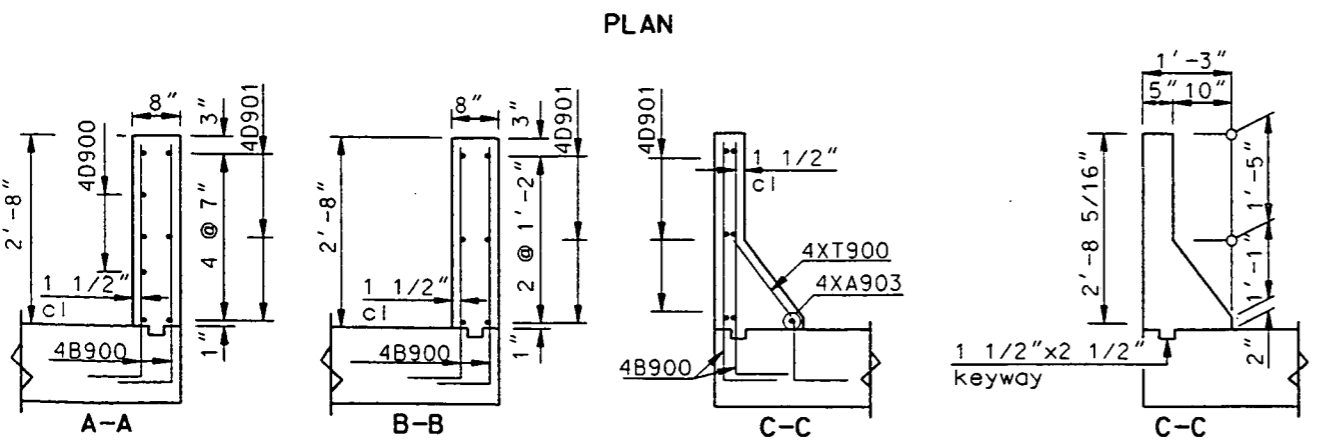
ROADWAY ELEVATION
See drawing No. 29-053.832R-5 for "JOINT DETAIL A"



BENT BAR DETAILS
Dimensions shown are out to out



PLAN



ELEVATION

Width = 40'-0" clr rdwy
Skew angle = 15°

BAR LIST - ONE SLAB

SIZE	MARK	NO.	LENGTH
6	A900	71	19'-7"
7	A901	83	19'-7"
5	A902	16	4'-6"
4	XA903	2	7'-6"
6	A905	4	13'-3"
7	A906	4	13'-3"
5	A907	12	42'-3"
5	A908	26	43'-8"
4	B900	112	4'-0"
4	XT900	18	3'-0"
4	D900	4	4'-0"
4	D901	12	13'-3"

ESTIMATED MATERIAL QUANTITIES

REINFORCING STEEL LBS.	CONCRETE C.Y.
7.849	38.2

X = epoxy coated bar
See drawing 29-053.832R-5 for notes.

QUANTITIES (ONE SLAB)

Approach slab	93.5 SY
---------------	---------

**WILD RICE RIVER
ROSE COWLEE**

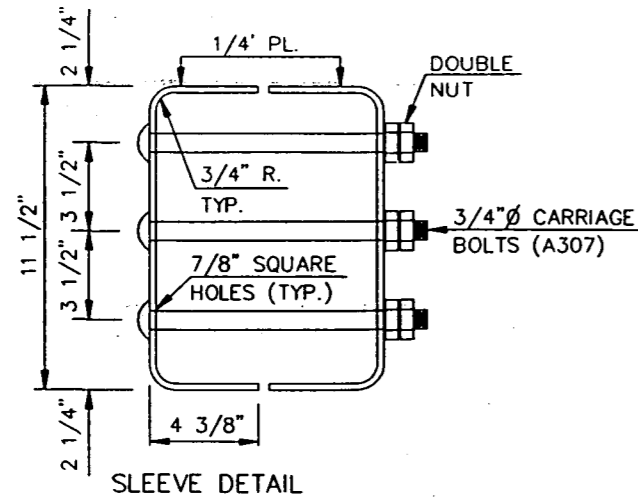
**APPROACH SLAB
SOUTH APPROACH**

FHWA REGION	STATE	FEDERAL AID PROJECT NUMBER	SHEET NO.
8	ND	IM-8-029(007)022	104A

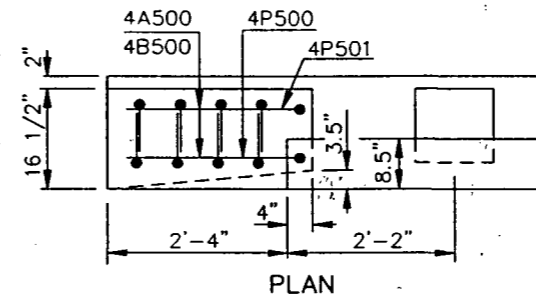
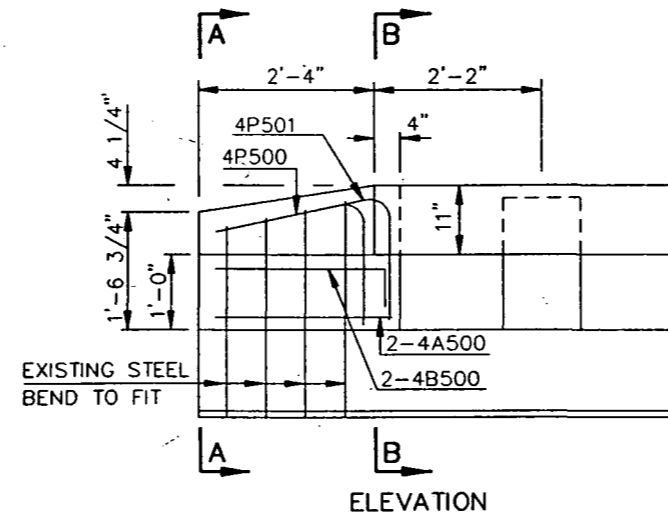
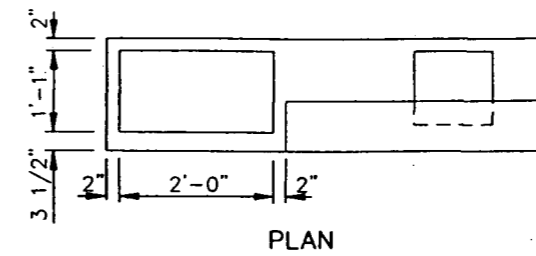
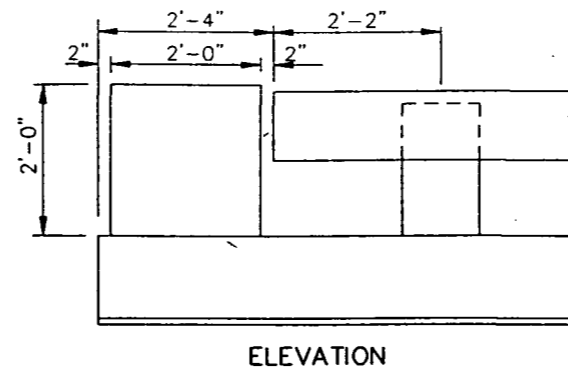
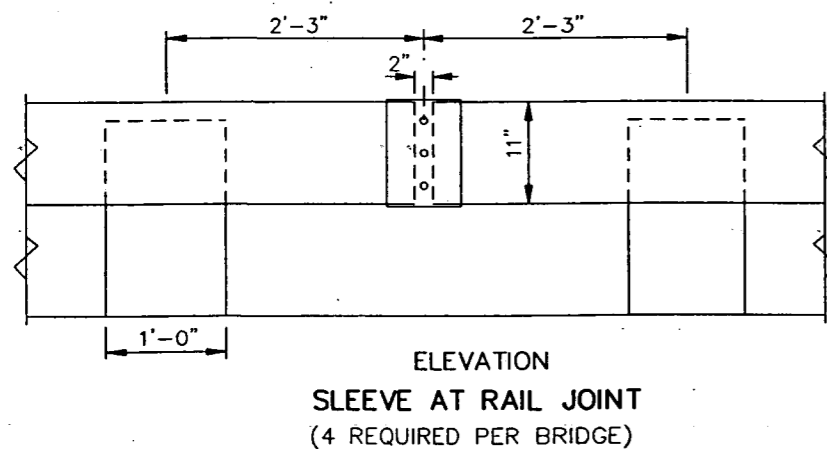
BAR LIST (ONE POST)				
SIZE	MARK	NO.	LENGTH	SHAPE
4	A500	2	2'-4"	STR.
4	B500	2	2'-10"	BENT
4	P500	1	3'-4"	BENT
4	P501	1	3'-8"	BENT

ESTIMATE OF QUANTITIES (ONE POST)		
REMOVAL OF CONC.	0.16	C.Y.
CLASS AAE-3 CONC.	0.25	C.Y.
REINFORCING STEEL	12	LBS.
STRUCTURAL STEEL	37	LBS.

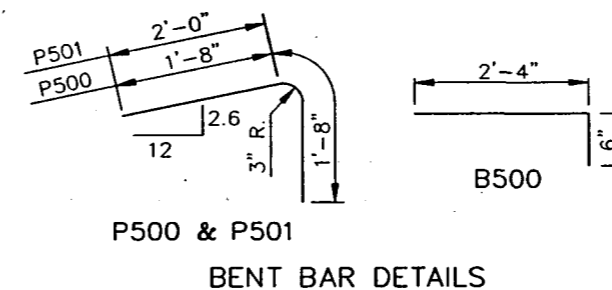
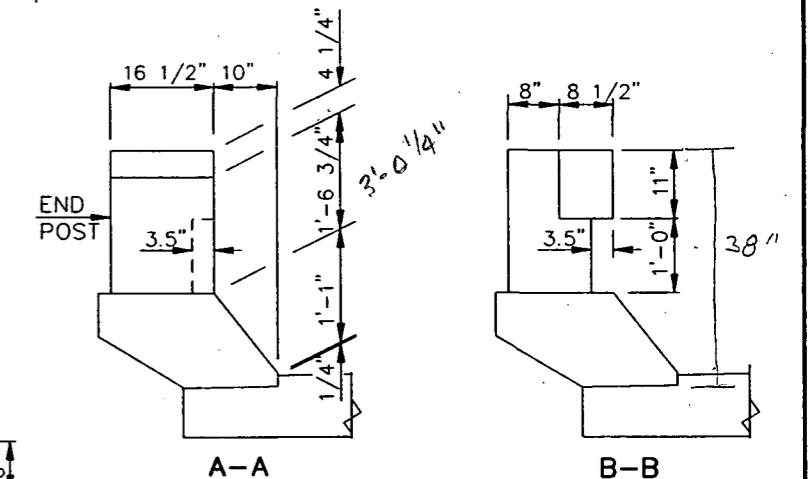
① SHEET ADDED 5-8-96



NOTE:
THE STEEL PLATES SHALL BE M183 STEEL. PL'S, BOLTS AND NUTS SHALL BE GALVANIZED IN ACCORDANCE WITH AASHTO M111. THE MATERIALS AND LABOR TO INSTALL THE RAIL SLEEVES SHALL BE INCIDENTAL TO "BRIDGE END POST MODIFICATION".



NEW END POST

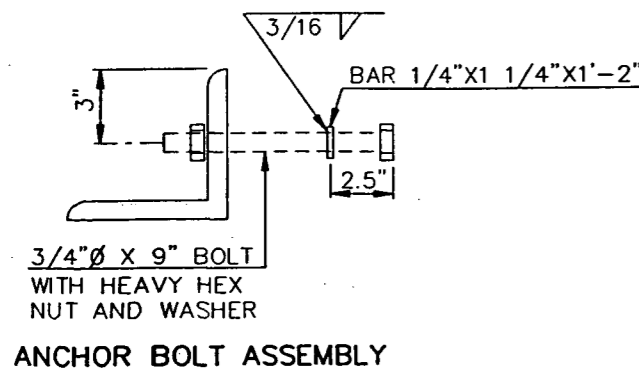


BENT BAR DETAILS

NOTE:
MODIFY BRIDGE END POSTS AT ENTRANCE END ONLY.

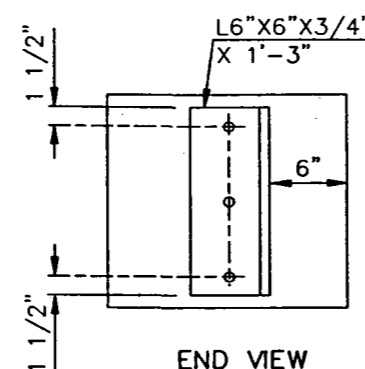
THE CONCRETE SHALL BE CLASS AAE-3 AND THE REINFORCING STEEL SHALL BE GRADE 60. THE EXISTING END POSTS SHALL BE REMOVED AND PROPERLY DISPOSED OF. THE QUANTITIES SHOWN ARE FOR INFORMATIONAL PURPOSES ONLY. ALL MATERIALS, LABOR AND EQUIPMENT INCLUDING CONCRETE, STRUCTURAL STEEL AND REINFORCING BARS REQUIRED TO REMOVE AND REPLACE THE END POSTS SHALL BE INCIDENTAL TO THE PAY ITEM "BRIDGE END POST MODIFICATION".

SURFACE FINISH "D" SHALL BE REQUIRED FOR ALL SURFACES OF THE END POSTS.

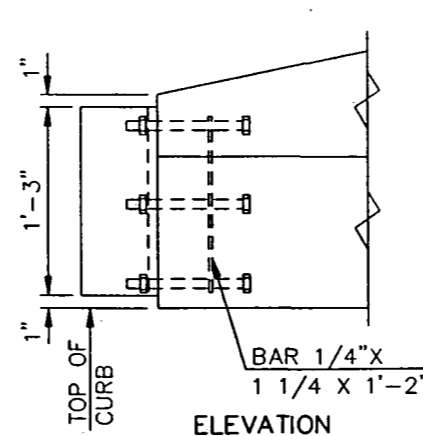


ANCHOR BOLT ASSEMBLY

NOTE:
THE 6"X6"X3/4" ANGLE SHALL BE USED IN LIEU OF THE MC8X20 SHOWN ON STANDARD D-764-3.



END VIEW



ELEVATION

END POST DETAIL

QUANTITIES (BOTH BRIDGES)	
BRIDGE END POST MODIFICATION	4 EA.

ROSE COULEE

RAIL SLEEVES & END POST DETAILS

29-061.394

12

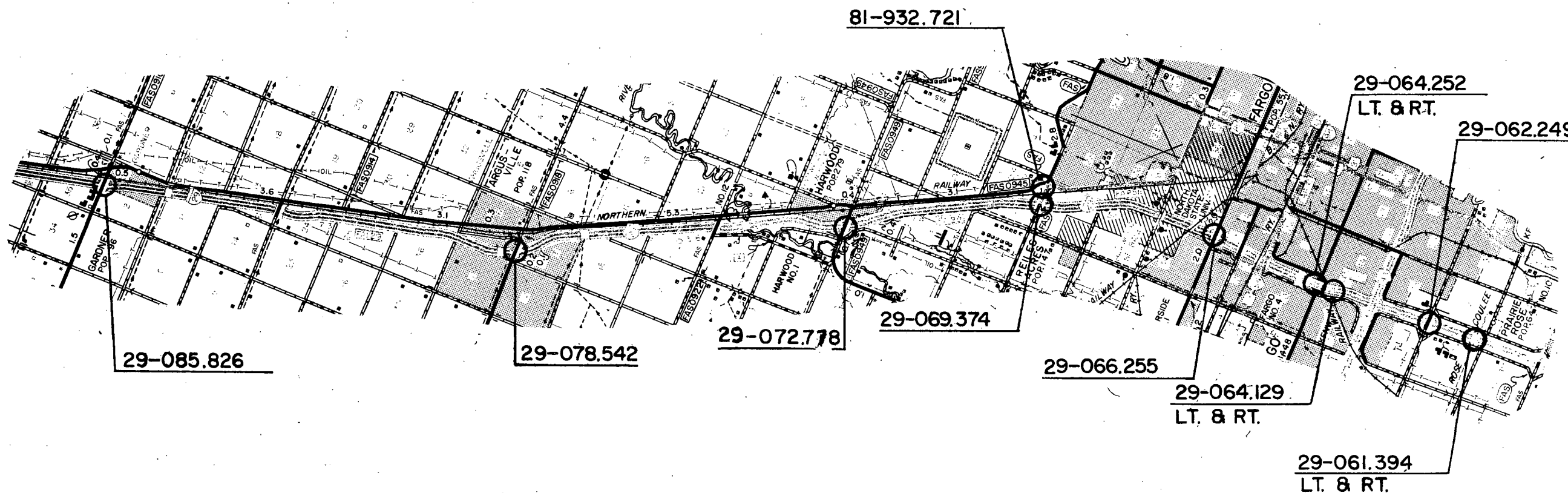
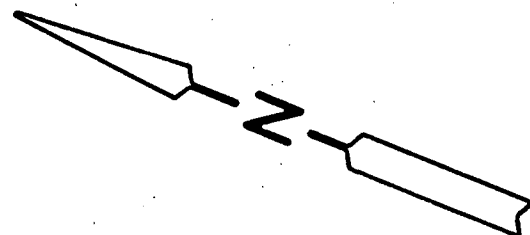
NORTH DAKOTA STATE HIGHWAY DEPARTMENT

REPAIR & OVERLAY PORTLAND CEMENT CONCRETE BRIDGE
DECKS IN CASS COUNTIES
FEDERAL AID PROJECT NO. IR-029-1 (41)061
IR-029-2 (50)064
M-8-081 (14)932
CONTRACT NO.1

FHWA REGION	STATE	PROJECT	SHEET NO.
8	N. D.	IR-029-1 (41)061 IR-029-2 (50)064 M-8-081 (14)932	1

GOVERNING SPECIFICATIONS

Standard Specifications adopted by the North Dakota State Highway Department, Oct. 1976, and approved by the Federal Highway Administration on December 17, 1976, and other Contract Provisions submitted herewith.

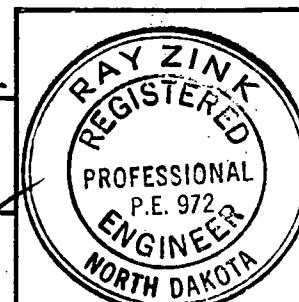


APPROVED DATE 9-23-82

James D. Deussen
BRIDGE ENGINEER
NORTH DAKOTA
STATE HIGHWAY DEPARTMENT

APPROVED DATE 9-24-82

Ray Zink
CHIEF ENGINEER
NORTH DAKOTA
STATE HIGHWAY DEPARTMENT



U.S. DEPARTMENT OF TRANSPORTATION
FEDERAL HIGHWAY ADMINISTRATION

APPROVED

DIVISION ENGINEER

DATE

SYMBOLS

ABBREVIATIONS

STATE & NATIONAL LINES	
COUNTY LINE	
TOWNSHIP & RANGE LINES	
SECTION LINE	
QUARTER SECTION LINE	
SECTION CORNER	
QUARTER SECTION CORNER	
OLD RIGHT OF WAY LINE	
NEW RIGHT OF WAY LINE	
GRADE LINE	
CENTERLINE OF CONSTRUCTION	
RAILROAD RIGHT OF WAY LINE	
CITY OR VILLAGE CORPORATE LIMITS	
PROPERTY LINE	
EASEMENT LINE	
FENCES	
SNOW FENCE	
DRAINAGE	
WATERS EDGE	
MARSH OR SWAMP	
RIPRAP	
DRAINAGE DITCH	
APPROACH	
TRAVELED WAY	
RAILROADS	
GUARD RAIL	
GUIDE POSTS	
DELINEATORS	
HEDGES AND TREES	
INTERCHANGE	
HIGHWAY GRADE SEPARATION - NO CONNECTION	
OTHER BRIDGE	
SERVICE ROAD	
TERMINATED CROSS-ROAD	

BUILDINGS	
TELEGRAPH LINES	
TELEPHONE LINES	
POWER LINES	
CULVERTS (In Place)	
CULVERTS (Install)	
CONCRETE BOX CULVERTS (Install)	
BRIDGES (Install)	
CONCRETE CURB	
CONCRETE CURB AND GUTTER	
CONCRETE WALK	
CATCH BASIN (Existing)	
CATCH BASIN (New)	
MANHOLE (Existing)	
MANHOLE (New)	
CURB INLET (Existing)	
CURB INLET (New)	
GROUND MOUNTED SIGNS	
OVERHEAD SIGNS	
HYDRANT	
LIGHT STANDARDS	
TRAFFIC SIGNALS (Plan & Profile Sheets)	
HIGH MAST LIGHTING ASSEMBLY	
GROUND ELEVATION	
GRADE ELEVATION	
CENTERLINE	
SECTION LINE	
DEFLECTION ANGLE (Delta)	
SOD OR JUTE MESH	
POLES TO BE MOVED	
POLES TO BE LOWERED	
CONCRETE FOUNDATION	
CONDUIT	
CONDUCTOR	
CONCRETE PULL BOX	
FEED POINT	
250 WATT LIGHT STANDARDS	
400 WATT LIGHT STANDARDS	
700 WATT LIGHT STANDARDS	
1000 WATT LIGHT STANDARDS	
FLASHING BEACON	
TRAFFIC SIGNAL - MAST ARM MOUNTED	
TRAFFIC SIGNAL - POST MOUNTED	
SIGNAL HEAD	
PEDESTRIAN PUSHBUTTON POST	
TRAFFIC SIGNAL CONTROLLER	
FEED POINT - PAD MOUNTED	

Aggr.	Aggregate	M.L.	Main Line
Ahd.	Ahead	N.R.	North Roadway
Alt.	Alternate	Off. Loc.	Office Location
Approx.	Approximate or Approximately	O to O.	Out to Out
Appr.	Approach	P. & P.	Plan and Profile
Asph. Cem. or A.C.	Asphalt Cement	P.C.	Point of Curvature
Asph. Conc.	Asphaltic Concrete	P.C.C.	Point of Compound Curve
Bit.	Bituminous or Bitumen	P.C.C. Pvm't	Portland Cement Concrete Pavement
Bk.	Back	P.D.	Private Drive
B.M.	Bench Mark	Pen.	Penetration
Bldg.	Building	Perf.	Perforated
Br.	Bridge	P.I.	Point of Intersection
C.A.E.S.	Corrugated Aluminum End Section	P.O.C.	Point on Curve
C.A.P.	Corrugated Aluminum Pipe	P.O.T.	Point on Tangent
C.B.	Catch Basin	P.P.	Power Pole
C. & G.	Curb and Gutter	P.R.C.	Point of Reverse Curvature
Ch. Blk.	Channel Block	Prfd.	Preformed
Ch. Ch.	Channel Change	P.S.D.	Passing Sight Distance
C.I.	Curb Inlet	P.T.	Point of Tangency
C.I.P.	Cast Iron Pipe	P.V.C.	Polyvinyl Chloride Sewer Pipe
Cl.	Class	Quant.	Quantity or Quantities
C.S.E.S.	Corrugated Steel End Section	R	Radius
C.S.P.	Corrugated Steel Pipe	R or Rge.	Range
C.M.S.	Cationic Medium Setting	RC	Rapid Curing
Comp.	Compression	R.C.E.S.	Reinforced Concrete End Section
Const.	Construction	R.C.P.	Reinforced Concrete Pipe
Conc.	Concrete	R.C.P.S.	Reinforced Concrete Pipe Sewer
Cont. Reinf. Conc. Pvm't	Continuously Reinforced Concrete Pavement	Rd.	Road
Contra.	Contraction	Rdbd.	Roadbed
Crn.	Crown	Rdwy.	Roadway
CRS	Cationic Rapid Setting	Refi.	Reflectorized
Crse.	Course	R.R.	Railroad
C.S.	Curve to Spiral	Rt.	Right
C. to C.	Center to Center	R/W	Right of Way
C.Y.	Cubic Yard	Salv.	Salvage
D	Degree of Curvature	San.	Sanitary
D-Load	Dead Load	S.C.	Spiral to Curve
D.B.	Ditch Block	SC	Slow Curing
Def.	Deformed	Sc	Spiral Deflection Angle
Del.	Deliver	S.D.	Sight Distance
D.G.	Ditch Grade	S.E.	Superelevation
El. or Elev.	Elevation	Sec.	Section
Ellipt.	Elliptical	Sec. Line Appr.	Section Line Approach
Emb.	Embankment	Sep.	Separation
Emul.	Emulsified	Serv.	Service
Engr.	Engineer	Sgr. Prep.	Subgrade Preparation
Eq.	Equation	Shldr.	Shoulder
E.R.	East Roadway	SP	Special Provision
E.S.	End Section	S.P.P.	Structural Plate Pipe
Esmt.	Easement	S.P.P.A.	Structural Plate Pipe Arch
Exc.	Excavation	S.R.	South Roadway
Exp.	Expansion	SS	Slow Setting or Supplement Specification
F.D.	Field Drive	S.S.D.	Stopping Sight Distance
Found.	Foundation	S.T.	Spiral to Tangent
F.P.	Fence, Post	Sta.	Station
Furn.	Furnish	Std.	Standard
Ga.	Gage or Gauge	Std. Specs.	Standard Specifications
Gr.	Gravel	Struct.	Structure
Grd.	Graded	Surf.	Surface or Surfacing
G.V.	Gate Valve	Surv.	Survey
Hel.	Helical	S.W.	Sidewalk
Hyd.	Hydrant	S.Y.	Square Yard
Ident.	Identification	T	Tangent Length (circular curve)
Inchg.	Interchange	T or Twp.	Township
I.M.	Iron Monument	Tel.	Telephone
Inst.	Install	Temp.	Temporary
Inter.	Intersection	T.P.	Telephone Pole
Inv.	Invert	Tr.	Traffic
Jt.	Joint	Trans.	Transverse or Transition
L	Length of Curve	Trtd.	Treated
Lc	Length of Spiral	Ts	Tangent Length (curve with spirals)
Levg.	Leveling	T.S.	Tangent to Spiral
L.F.	Linear or Lineal Foot	U.S.C. & G.S.	United States Coast and Geodetic Survey
Liq.	Liquid	V.C.	Vertical Curve
Long	Longitudinal	V.C.P.	Vitrified Clay Pipe
L.P.	Light Pole	W.M.	Water Main
Lt.	Left	W.M.V.	Water Main Valve
"M"	One Thousand	W.R.	West Roadway
Matl.	Material	Wrng.	Wearing
Max	Maximum	W.S.V.	Water Service Valve
MC	Medium Curing	X-Sec.	Cross Section
M.H.	Manhole	Xc	Spiral Coordinate
Min.	Minimum	Yc	Spiral Coordinate

T A B L E O F C O N T E N T S

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	ND.	IR-29-1(41)061 IR-29-2(50)064 M-8-081(14)932	2

<u>SHEET NO.</u>	<u>DESCRIPTION</u>	<u>SHEET NO.</u>	<u>STANDARD DRAWINGS</u>
1	Title Sheet	20	D-708-6 Combined Concrete Curb and Gutter for Bridge Approaches
2	Table of Contents		
3	Notes and Quantities and Special Provisions		
4	Rose Coulee	21	D-708-8 Combined Concrete Curb and Gutter for Bridge Approaches
5	32nd Avenue Interchange		
6	BNRR Separation		
7	13th Avenue S. Interchange		
8	12th Avenue Interchange		
9	North Fargo Interchange		
10	BNRR Separation East of North Fargo Interchange		
11	Harwood Interchange		
12	Argusville Interchange		
13	Gardner Interchange		
14	Overlay Details		
15	Sign Layout for Left Lane Closure Details		
16	Sign Layout for Right Lane Closure Details		
17	Attenuation Device Detail		
18	Sign Layout for One Lane Closure (Two Lane Roadway) Detail (32nd Ave. S., 12th Ave. N., North Fargo Interchanges and BNRR Separation E. of N. Fargo Interchange)		
19	Construction Sign Layout for Low Volume Interchanges		

NOTES

GENERAL

THE CONTRACTOR SHALL NOTIFY THE DISTRICT OFFICE OF THE STATE HIGHWAY DEPT. WELL IN ADVANCE OF ANY WORK REQUIRED TO BE DONE BY THE STATE MAINTENANCE SO AS NOT TO INTERFERE WITH THE CONTRACTOR'S OPERATIONS.

STRUCTURAL DETAILS OF SPECIFIC STRUCTURES ARE AVAILABLE AT THE DISTRICT OFFICE OR AT THE BRIDGE DIVISION OF THE CENTRAL OFFICE IN BISMARCK.

LIMITS OF CLASS 2 AND 3 OVERLAYS SHALL BE DETERMINED BY THE ENGINEER AND OUTLINED WITH SOME SUITABLE MARKING. THESE AREAS SHALL NOT BE EXPANDED UNLESS APPROVED BY THE ENGINEER.

ANY REINFORCING STEEL THAT IS REPLACED IN THE DECK OR ABUTMENT SHALL BE PAID FOR IN ACCORDANCE WITH SECTION 109-5 OF THE ND STANDARD SPECIFICATIONS FOR ROADS AND BRIDGES. THE LAP LENGTH SHALL BE A MINIMUM OF 30 DIAMETERS. NO WELDED SPLICES WILL BE ALLOWED. THE OVERLAY SHALL BE PLACED OVER ONE-HALF OF THE BRIDGE FROM LONGITUDINAL CENTERLINE TO THE CURB IN ONE CONTINUOUS POUR UNLESS OTHERWISE SHOWN. TRAFFIC SHALL BE MAINTAINED ON THE OTHER HALF OF THE ROADWAY.

CANOPY

SHOULD THE DEPTH OF CONCRETE REMOVAL MAKE IT POSSIBLE FOR THE CHIPPING HAMMER TO PENETRATE THE FULL DEPTH OF THE SLAB, A MEANS OF PROTECTING THE ROADWAY BENEATH THE STRUCTURE FROM FALLING DEBRIS SHALL BE PROVIDED AS DIRECTED BY THE ENGINEER. PAYMENT FOR SUCH PROTECTION WILL BE MADE IN ACCORDANCE WITH SECTION 109.5 OF THE ND STANDARD SPECIFICATIONS FOR ROADS AND BRIDGES.

CLASS OF CONCRETE

THE CONCRETE MIX USED IN THE OVERLAYS SHALL BE AS SPECIFIED IN THE SPECIAL PROVISIONS. UNLESS OTHERWISE SPECIFIED, ALL OTHER CONCRETE SHALL BE EITHER CLASS AE-1 OR AE-3 AT THE OPTION OF THE CONTRACTOR.

CONSTRUCTION JOINTS

ALL EXISTING CONSTRUCTION OR RELIEF JOINTS, TRANSVERSE OR LONGITUDINAL, SHALL BE CLEANED OUT PRIOR TO THE PLACEMENT OF THE OVERLAY. THE OVERLAY SHALL THEN BE SAW CUT AT THESE LOCATIONS WITHIN 24 HOURS OF PLACEMENT. THE JOINT SHALL THEN BE SEALED WITH HOT POURED ELASTIC TYPE JOINT SEALER 0 INCH TO 1/8 INCH BELOW THE FINISHED PAVEMENT. THE COST OF ANY SUCH WORK SHALL BE INCIDENTAL TO CLASS 1 OVERLAY OR OVERLAY TAPER.

SHOULDER REPAIR

AREAS OF BITUMINOUS SURFACED SHOULDERS USED TO CARRY TRAFFIC DURING CONSTRUCTION SHALL BE MAINTAINED BY THE CONTRACTOR, AND AFTER COMPLETION OF THE WORK, SHALL BE RESTORED TO SATISFACTORY CONDITION. THE CONTRACTOR WILL BE REIMBURSED AT THE BID PRICE FOR "HOT BITUMINOUS PAVEMENT - SPECIAL" FOR THE HOT MIX USED TO MAINTAIN AND REPAIR THE SHOULDERS. THIS PAYMENT WILL CONSTITUTE FULL REIMBURSEMENT FOR ALL MATERIALS, LABOR, AND EQUIPMENT REQUIRED TO MAINTAIN AND REPAIR THE SHOULDERS.

HOT BITUMINOUS PAVEMENT

WHERE SPECIFIED, ASPHALT ADDED TO BRIDGE APPROACHES ON THE MAINLINE (I-29) STRUCTURES SHALL BE HOT BITUMINOUS PAVEMENT (TACONITE TAILINGS). THE ASPHALT TAPERS ON THE CROSS OVER STRUCTURES AND ANY USED ON SHOULDER REPAIR SHALL BE HOT BITUMINOUS PAVEMENT-SPECIAL. THE TACK COAT IS NOT A SEPARATE PAY ITEM, BUT SHALL BE INCLUDED IN THE PRICE BID FOR HOT BITUMINOUS PAVEMENT-SPECIAL OR HOT BITUMINOUS PAVEMENT (TACONITE TAILINGS). THE TYPE AND GRADE OF TACK SHALL BE APPROVED BY THE ENGINEER. THE ASPHALT CEMENT WILL BE PAID FOR UNDER BID ITEM 85-100 ASPHALT CEMENT. THE MINIMUM AIR TEMPERATURE AT THE TIME OF LAYDOWN SHALL BE 50 DEGREES F. OR AS APPROVED BY THE ENGINEER. THE HOT BITUMINOUS PAVEMENT MATERIAL SHALL BE HOT MIXED AND MACHINE LAID. THE AGGREGATE USED IN THE HOT BITUMINOUS PAVEMENT-SPECIAL SHALL BE APPROVED BY THE FIELD ENGINEER. THE AGGREGATE USED IN THE HOT BITUMINOUS PAVEMENT (TACONITE TAILINGS) SHALL HAVE A GRADATION AS FOLLOWS:

SIEVE	PERCENT PASSING
1/2	100
3/8	90-100
4	60-100
10	50-90
40	5-40
200	0-5

THE TEMPERATURE OF THE HOT BITUMINOUS PAVEMENT AT DISCHARGE FROM THE MIXER SHALL NOT EXCEED 300 DEGREES F. THE TEMPERATURE OF THE MIX AT LAYDOWN SHALL NOT BE LESS THAN 210 DEGREES F., IF THE AIR TEMPERATURE IS ABOVE 60 DEGREES, AND SHALL NOT BE LESS THAN 225 DEGREES F. IF THE AIR TEMPERATURE IS LESS THAN 60 DEGREES F. THE ACTUAL MIXING TEMPERATURE SHALL BE ADJUSTED AS DIRECTED BY THE ENGINEER WITHIN THE ALLOWABLE LIMITATIONS TO BEST SUIT CONSTRUCTION CONDITIONS.

THE COMPACTION EQUIPMENT FOR PAVING SHALL INCLUDE NOT LESS THAN ONE APPROVED STEEL ROLLER OR APPROVED VIBRATORY ROLLER AND ONE APPROVED PNEUMATIC TIRE ROLLER. THE INITIAL COMPACTION SHALL BE COMPLETED BEFORE THE MAT DROPS BELOW 170 DEGREES F., AND THE SPECIFIED DENSITY SHALL BE OBTAINED BEFORE THE MAT TEMPERATURE DROPS BELOW 140 DEGREES F.

TWO-LANE, TWO-ROADWAYS

THE MAINTENANCE AND PROTECTION OF TRAFFIC FOR TWO-LANE, TWO-WAY ROADWAYS AT 32ND AVE S.INTER. 29-062.249, 12TH AVE N INTER 29-066.255, NORTH FARGO INTER 29-069.374, AND BN RR SEP 81-932.721 (EAST OF N FARGO INTER.) PROVIDES FOR FLAGGING THE TRAFFIC AT ALL TIMES, UNTIL THE ROADWAY IS COMPLETELY OPEN TO TRAFFIC. THE COST OF FLAGGING DURING THE TIME ONE-LANE TRAFFIC IS MAINTAINED SHALL BE CONSIDERED INCIDENTAL AND SHALL BE INCLUDED IN THE PRICE BID FOR TRAFFIC CONTROL. IN LIEU OF PROVIDING THE FLAGGING DURING THE TIME ONE-LANE TRAFFIC IS MAINTAINED A TRAFFIC SIGNAL SYSTEM MAY BE PROVIDED, ELIMINATING THE NEED FOR FLAGGING DURING THIS PERIOD. THE TRAFFIC SIGNAL SYSTEM SHALL BE APPROVED BY THE ENGINEER PRIOR TO THE PRECONSTRUCTION CONFERENCE. IF A TRAFFIC SIGNAL SYSTEM IS USED, A WATCHMAN IS STILL NECESSARY IN CASE THE SYSTEM MALFUNCTIONS.

PORTABLE PRECAST CONCRETE MEDIAN BARRIERS

THE NUMBER OF PRECAST CONCRETE MEDIAN BARRIERS REQUIRED ON THE PROJECT SHALL BE 60- 10 FOOT UNITS. THIS NUMBER PROVIDES COVERAGE FOR THE LONGEST STRUCTURE AND APPROACH ON THIS PROJECT. THE BARRIERS SHALL BE OBTAINED FROM THE FARGO DISTRICT STORAGE YARD, TRANSPORTED TO THE WORK SITES AND ASSEMBLED AS REQUIRED. UPON COMPLETION OF THE PROJECT THE CONTRACTOR SHALL RETURN THE BARRIERS TO THE FARGO DISTRICT STORAGE YARD. ANY BARRIERS THAT BECOME DAMAGED DURING HANDLING, TRANSPORTING, OR PLACING SHALL BE REPLACED AT THE CONTRACTOR'S EXPENSE. IN LIEU OF USING THE STATE FURNISHED BARRIERS, THE CONTRACTOR MAY FURNISH THE REQUIRED BARRIERS. THE COST OF OBTAINING, TRANSPORTING, INSTALLING, MOVING AND RETURNING THE PRECAST CONCRETE MEDIAN BARRIERS SHALL BE INCIDENTAL TO THE PRICE BID FOR TRAFFIC CONTROL. IF THE CONTRACTOR CHOOSES TO WORK ON MORE THAN ONE STRUCTURE, ADDITIONAL BARRIER AND ATTENUATION DEVICES SHALL BE FURNISHED AT HIS OWN EXPENSE.

ATTENUATION DEVICE

THE CONTRACTOR SHALL PROVIDE THE ATTENUATION DEVICE AS SHOWN IN THE PLANS.

GUARD RAIL AND/OR END POSTS

IF THE CONTRACTOR WISHES TO REMOVE ANY APPROACH GUARD OR END POSTS IN CONNECTION WITH PLACING CURB AND GUTTER SECTIONS, APPROACH TAPERS, OR DECK OVERLAYS, HE SHALL DO SO FOR HIS CONVENIENCE ONLY. THE COST OF ANY SUCH REMOVAL SHALL BE AT THE CONTRACTOR'S EXPENSE AND THE REMOVED ITEMS SHALL BE REPLACED TO EXISTING CONDITIONS.

CURB AND GUTTER FOR BRIDGE APPROACHES

WHERE SPECIFIED, THE CURB AND GUTTER SHALL BE BUILT TO MATCH THE NEW GRADE AS ESTABLISHED FOR THE BRIDGE APPROACHES. THE CURB SHALL TRANSITION FROM THE EXISTING SECTION ON THE BRIDGE TO THE TYPICAL SECTION SHOWN ON THE GROUND AS SHOWN ON STANDARD D-708-6 OR D-708-8.

FED. ROAD DIST. NO.	STATE	Federal Aid Project Number	TOTAL SQUARE
8	N.D.	IR-29-1(14)061 IR-29-2(50)064 M-8-081(14)932	3

SPECIAL PROVISIONS

NO.	NAME
SP-103-3	AWARD AND EXECUTION OF CONTRACT
SP-107-7	LEGAL RELATIONS AND RESPONSIBILITY TO PUBLIC
SP-108-9	PROSECUTION AND PROGRESS
SP-108-19	PROSECUTION AND PROGRESS
SP-109-4	MEASUREMENT AND PAYMENT
SP-402	REPAIR AND OVERLAY OF P.C.C. BRIDGE DECKS WITH LOW SLUMP CONCRETE
SP-406-11	HOT BITUMINOUS PAVEMENT
SP-746-1	FLAGGING
SP-756-2	FIELD LABORATORY
SP-762-6	MAINTENANCE & PROTECTION OF TRAFFIC
SP-810-3	PORTLAND CEMENT CONCRETE
SP-806-3	AGGREGATE FOR PORTLAND CEMENT
SP-370	RAILWAY PROTECTION INSURANCE

LIST OF STANDARD

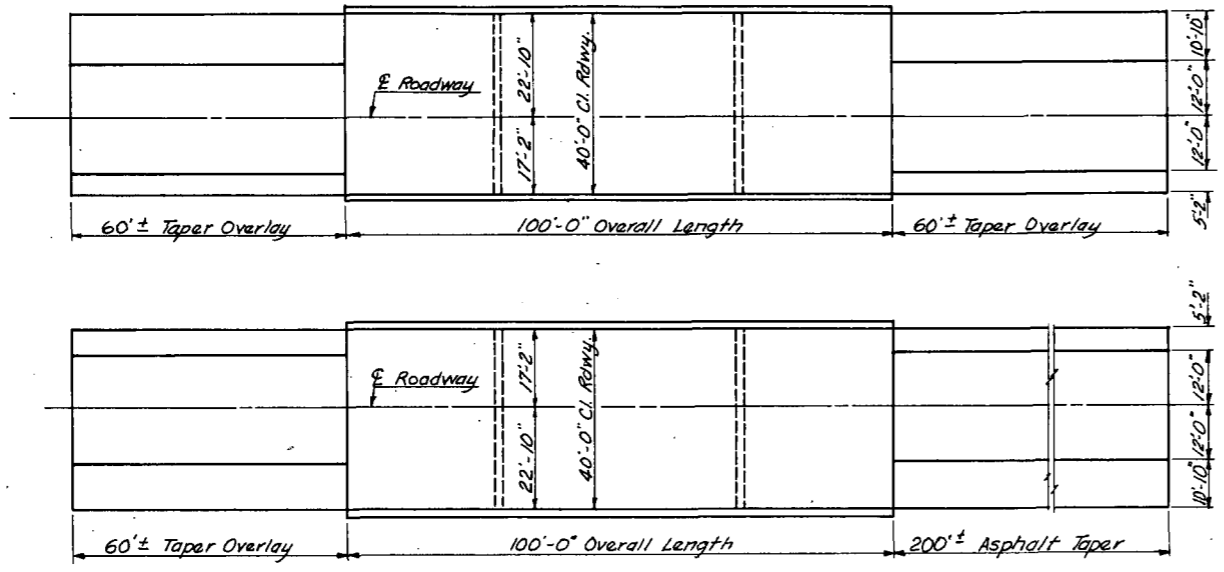
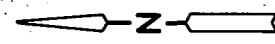
D-708-6
D-708-8

SUMMARY OF QUANTITIES

SPEC. NO.	103	406	705	708	716	746	750	756	762	900	900	900	900	406	322					
CODE NO.	0100	0230	0100	0420	0100	0100	0100	0100	3298	9700	9701	9702	9705	0100	0360					
BRIDGE NO.	CONTRACT BOND	HOT BITUMINOUS PAVEMENT SPECIAL	MOBILIZATION	CURB & GUTTER TYPE 1-REINFORCED	ADJUST CATCH BASIN	FLAGGING	LINSEED OIL TREATMENT	FIELD LABORATORY TYPE "A"	TRAFFIC CONTROL	CLASS 1 OVERLAY	CLASS 2 OVERLAY	CLASS 3 OVERLAY	OVERLAY TAPER	HOT BIT. PAVEMENT (TACONITE TAILINGS)	85-100 ASPHALT CEMENT					
	L.S.	TON	L.S.	L.F.	EA.	M.HR.	GAL.	L.S.	L.S.	S.Y.	S.Y.	S.Y.	S.Y.	TON	TON					
ROSE COULEE INT.						25	10.7			444.4	88.9	22.2	266.7	90.0	5.9					
ROSE COULEE 29-061.394 RT.						25	14.7			444.4	88.9	22.2	533.3							
32ND AVE S. INT.		38.0		160	4	35	24.8			1655.1	331.0	82.8			2.5					
BN SEP 29-064.129 LT.				214	3	35	15.4			1028.0	205.6	51.4		131.1	8.5					
BN SEP 29-064.129 RT.				216	4	35	15.4			1028.0	205.6	51.4		115.0	7.5					
13TH AVE S. INT.				160	2	35	9.0			600.0	120.0	30.0		151.4	9.8					
13TH AVE 29-064.252 RT.				160	2	35	9.0			600.0	120.0	30.0		135.5	8.8					
29TH AVE N INT.		20.0		160	2	35	13.5			900.0	180.0	45.0			1.3					
NORTH FARGO INT. 29-069.374		24.0		160	2	35	14.7			983.3	196.7	49.2			1.6					
HARWOOD INT. 28-072.778		36.0		160	4	35	20.0			1333.3	400.0	100.0			2.3					
GRANDVILLE INT. 29-078.542		27.0		160	4	35	15.0			1000.0	200.0	50.0			1.8					
32ND AVE S. INT. 28-085.328		24.0		160	4	35	13.8			916.7	183.3	45.8			1.6					
SUB-TOTAL	1	169.0	1	1710	31	400	176.0	1	1	10,933.2	2320.0	580.0	800.0	623.0	51.6					
BN SEP E OF N FOG 81-932.721 INT.		24.0		160	2	35	10.5			700.0	140.0	35.0			1.6					
TOTAL	1	193.0	1	1870	33	435	186.5	1	1	11,633.2	2460.0	615.0	800.0	623.0	53.2					

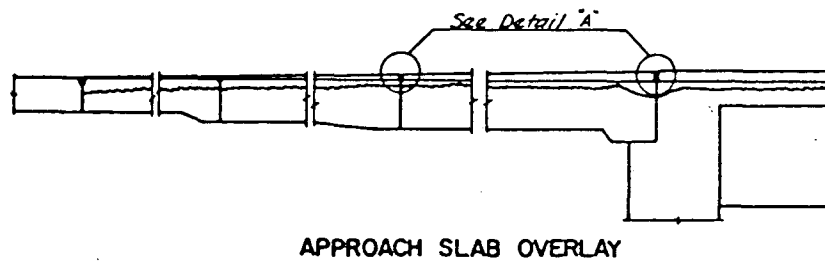
NOTES & QUANTITIES

PHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	IR-29-1 (41)061	4

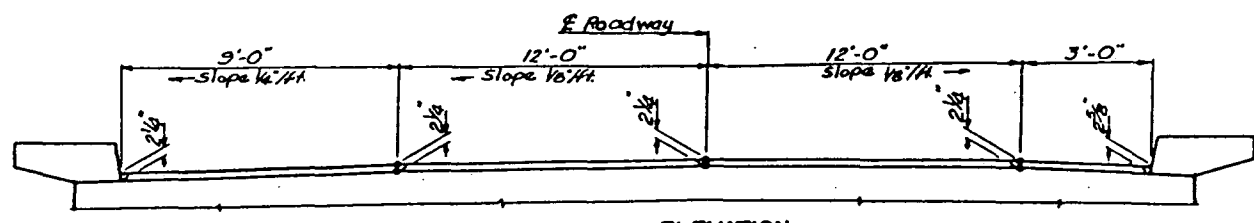


PLAN
 40'-0" Clear Roadway
 Deck drains on both bridges
 Asphalt overlay shall be "Hot Bit Pavement (Taconite Tailings)"

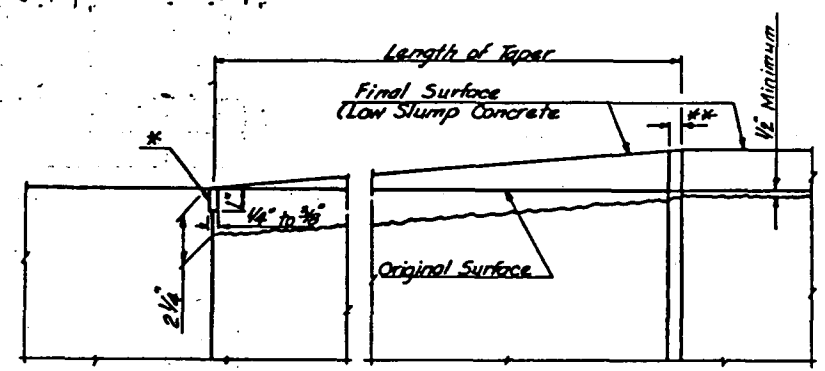
ROSE COULEE



APPROACH SLAB OVERLAY



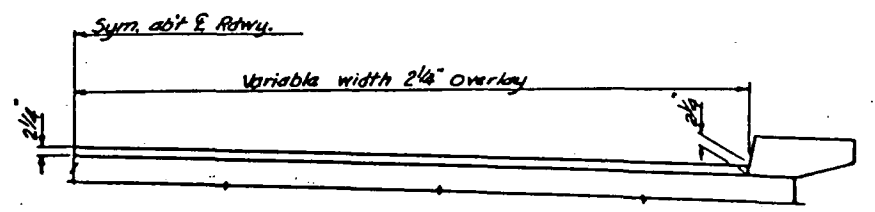
ELEVATION
BNRR SEP. LT. & RT.
13th AVE. S. LT. & RT.



DETAIL "A"

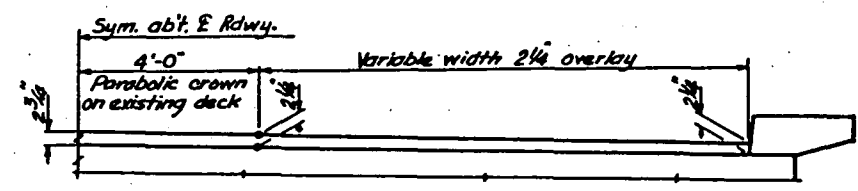
* To be filled with hot poured joint filler

** Remove existing premolded joint filler & fill with hot poured joint filler. Width 1/2" ±



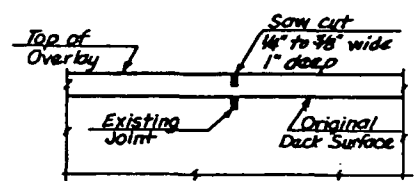
ELEVATION

ROSE COULEE LT. & RT.
32nd AVE. S. INT.
HARWOOD INT.
ARGUSVILLE INT.
GARDNER INT.

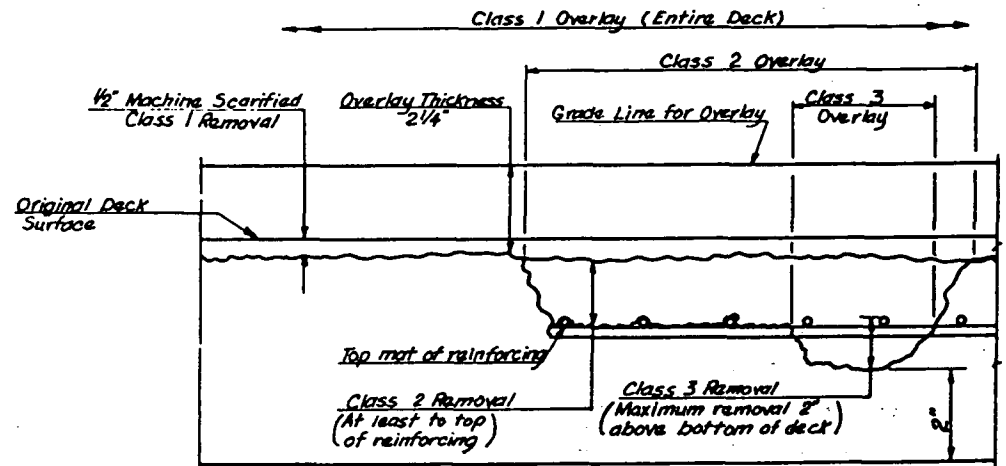


ELEVATION

12th AVE. N.
N. FARGO INT.
BNRR SEP. EAST OF N. FGO. INT. (81-932.721)



CONSTRUCTION OR RELIEF JOINTS
(TRANSVERSE & LONGITUDINAL)
Incidental to Class 1 Overlay or Overlay Taper



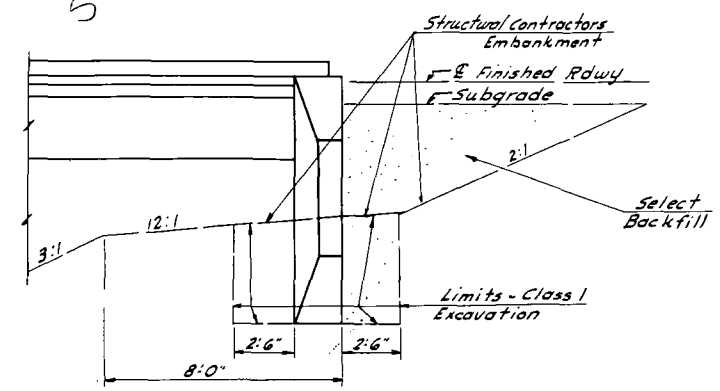
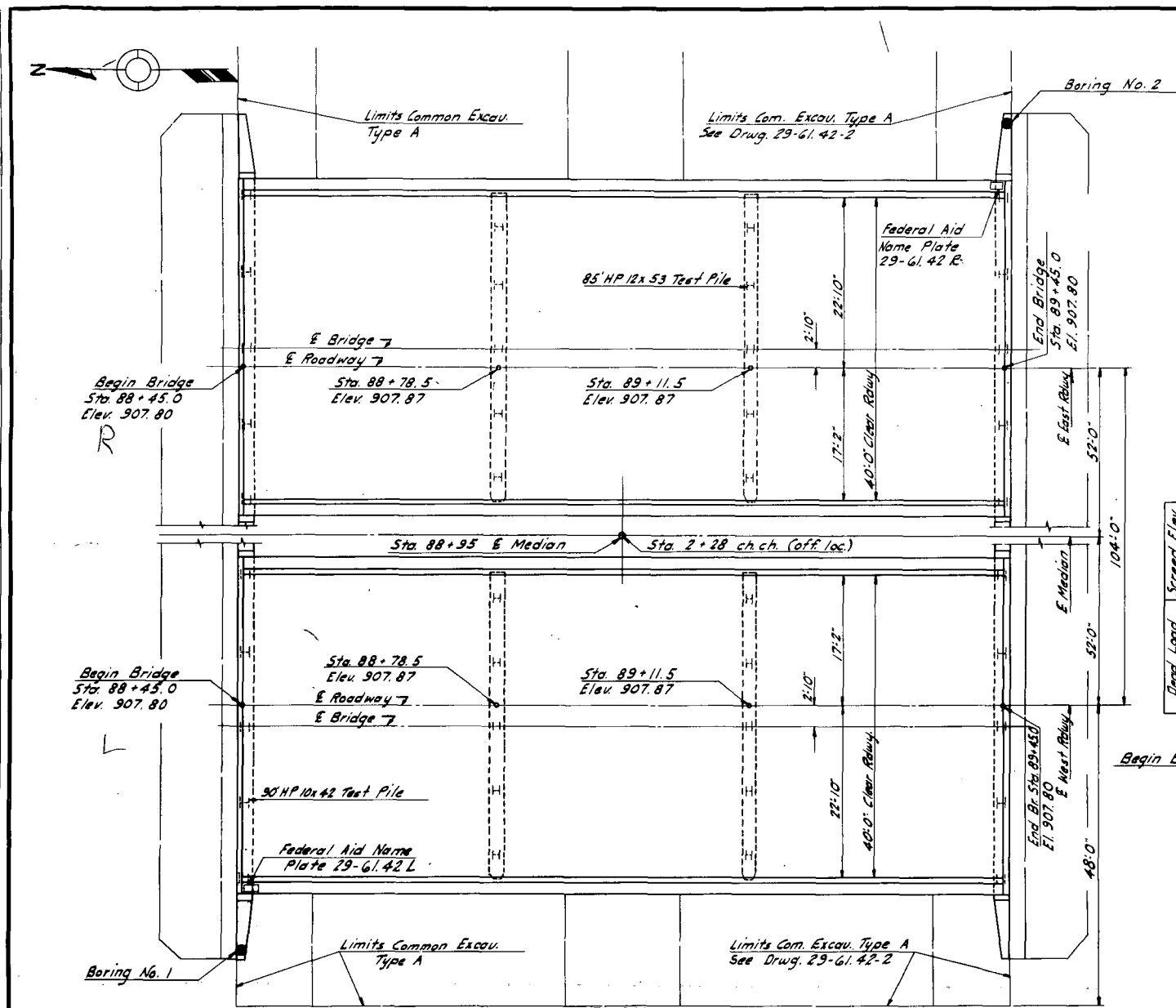
BRIDGE DECK

NOTE:
Maximum limits for Class 3 Overlay will be determined in the field, but will be less than full depth of slab. (See Special Provisions)

OVERLAY DETAILS

BRIDGE CODE	FED. ROAD DIST. NO.	STATE	PROJ. NO.	FISCAL YEAR	SHEET NO.	TOTAL SHEETS
X-081	5	N. D.	1-029-1(4)		91	

556
018
028
152

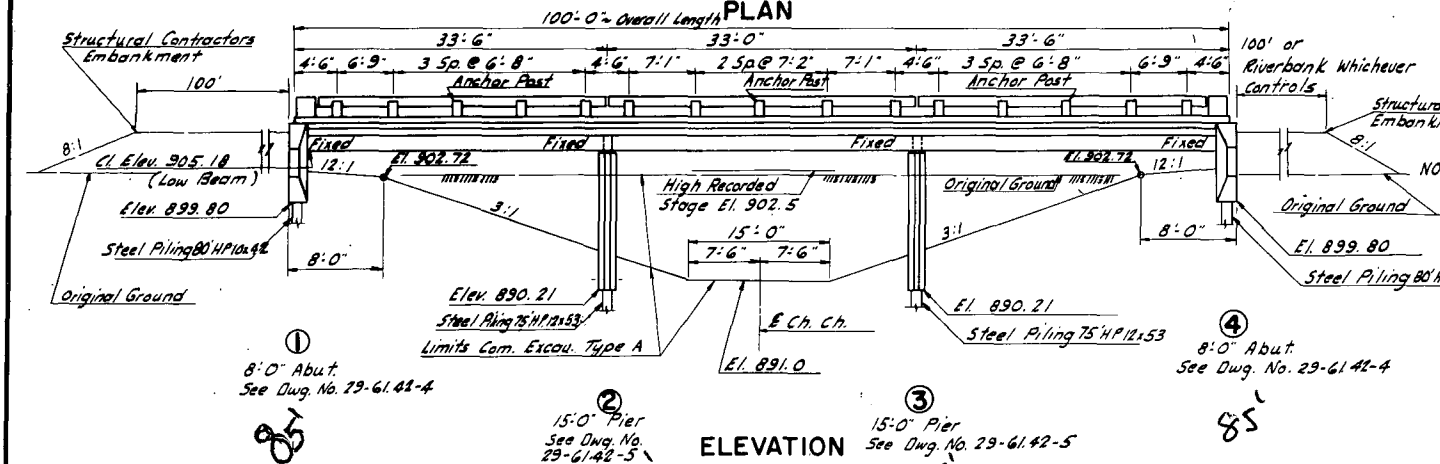


Screened Elev. @ D.L. Def. Inc.	0	907.802	907.812	907.822	907.831	907.839	907.852	907.857	907.861	907.864	907.866	907.867	907.877	907.885	907.891	907.895	907.895	907.891	907.885	907.877	907.867	907.866	907.864	907.861	907.857	907.852	907.839	907.831	907.822	907.812	907.802
Dead Load Deflections Only	0	.004	.008	.010	.013	.012	.010	.008	.004	.0	.004	.008	.010	.012	.013	.012	.010	.008	.004	.0	.004	.008	.010	.013	.012	.010	.008	.004	.0		

SCREED ELEVATIONS

Elevations are to top of finished roadway @ E

1971 FEDERAL AID PROJECT 1-029-1(4) NORTH DAKOTA 29-61.42L	1971 FEDERAL AID PROJECT 1-029-1(4) NORTH DAKOTA 29-61.42R
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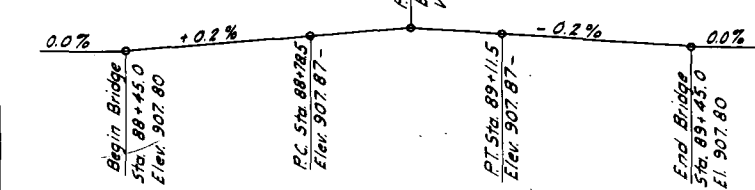


FEDERAL AID NAME PLATES

One of Each Required

NOTES: The Survey Stationing is from North to South whereas the mileage is given from South to North.

** HS20 and Alternate Loading as designated in PPM 20-4, Sec. 4.C.



BENCH MARKS				PILE LOADING				DESIGN LOAD	MAXIMUM LOAD	
NO.	DESCRIPTION	LOCATION	ELEV.	LOCATION	DEAD LOAD	LIVE LOAD	EARTH O. T. M.	50 LB.	15 LB.	100 LB. LL.
9	R.R. Spike in P.P.	80+20.0	277.71	904.99						
10	Print Spot on NW Cor. Br.	88+63.0	251.11	906.26	25.8	13.1	Abut. No. 1 & 4	38.9	55.0	
11	R.R. Spike in P.P. SW Cor. of Sec. 1	97+25.0	282.11	904.38	44.0	25.3	Pier No. 2 & 3	69.3	70.0	

ESTIMATE OF QUANTITIES (FOR BRIDGES)				
SPEC. NO.	CODE NO.	BID ITEM	QUANTITY	UNIT
705	0100	MOBILIZATION		LUMP SUM
208	0100	CLASS 1 EXCAVATION	205	CU. YD.
208	0110	CLASS 2	166	CU. YD.
203	0104	COMMON EXCAVATION TYPE A	10,869	CU. YD.
604	2434	32'-4" PRESTRESSED 21 x 36 BOX BEAM	36	EACH
228	0100	SELECT BACKFILL	340	CU. YD.
610	1112	CLASS AE-1 CONCRETE (SUBSTRUCTURE)	244.8	CU. YD.
610	1135	CLASS AE-3 CONC. PRESTRESSED SUPERSTRUCTURE	229.6	CU. YD.
610	0138	CLASS AAE-3 CONCRETE RAILING AND POSTS	13.88	CU. YD.
612	0110	REINFORCING STEEL (GRADE 40)	86,877	LB.
622	1360	STEEL TEST PILES (HP12x53)	85	FT.
622	0500	STEEL TEST PILES (HP10x42)	90	FT.
622	0040	STEEL PILING (HP12x53)	19 @ 75	FT. 1423
622	0020	STEEL PILING (HP10x42)	16 @ 80	FT. 1280
203	0180	MOISTURE CONTROL		LUMP SUM
750	0100	LINSEED OIL TREATMENT	41	GAL.
3000		BRIDGE BENCH MARKS		1 SET

STRUCTURAL DRAWINGS

GENERAL DRAWING 29-61.42, 29-61.42-1 thru 3
 SUBSTRUCTURE 29-61.42-4 - 5 & 8, 5A
 SUPERSTRUCTURE 29-61.42-6 & 7, H-058, H-050, H-040, H-7009, D-900-1, D-900-6

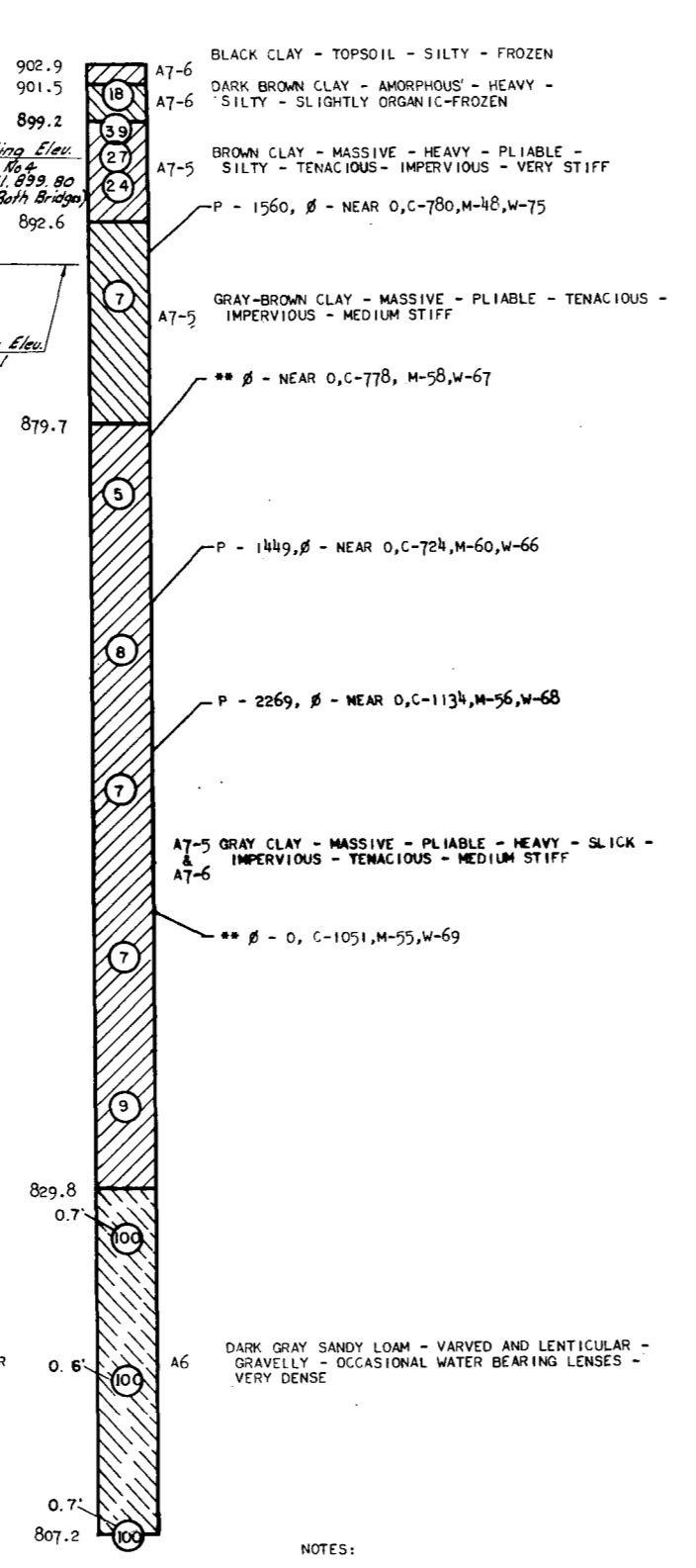
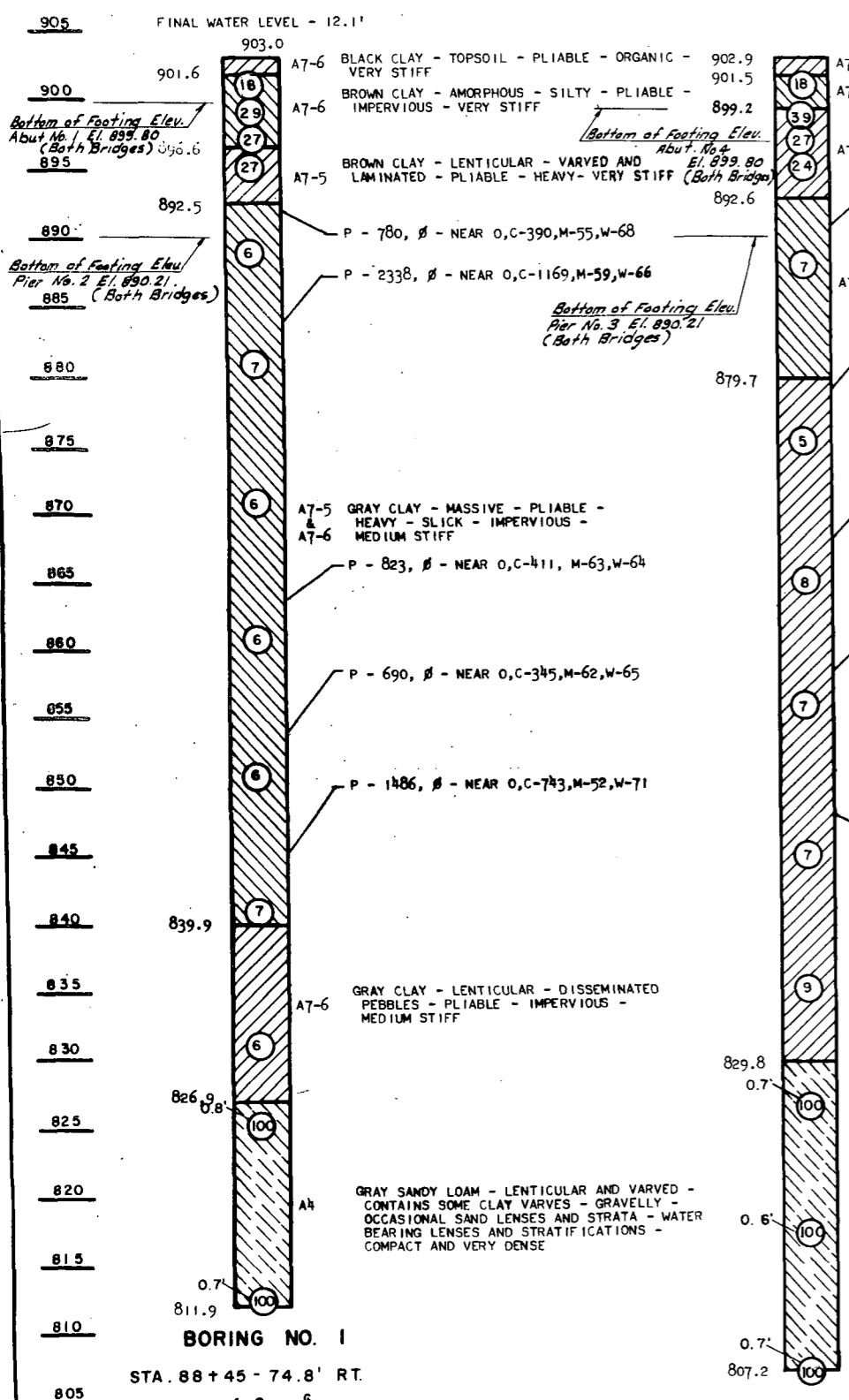
DESIGN LOADING: HS20-44**
 SCALE: 1 INCH = 10 FEET

NORTH DAKOTA
 STATE HIGHWAY DEPARTMENT
ROSE COULEE
 (LEGAL DRAIN #27)
 BRIDGE LAYOUT

PROJECT 1-029-1(4) STA. 88+95.0
 CASS COUNTY

APPROVED: *Allen J. Anderson*
 DATE: 6-7-71
 REGISTERED PROFESSIONAL ENGINEER
 NORTH DAKOTA

FED. ROAD DIST. NO.	STATE	PROJ. NO.	SHEET NO.	TOTAL SHEETS
5	N. D.	1-029-1(4)	92	



NOTES:
 ENCIRCLED NUMBERS INDICATE THE NUMBER OF BLOWS DELIVERED BY A 140 LB. HAMMER FROM A HEIGHT OF 30" TO DRIVE CORE TUBE 1.0'.
 THE BORING LOG DATA SHOWN IS FOR DESIGN PURPOSES ONLY. THE STATE ASSUMES NO RESPONSIBILITY IF SOIL CONDITIONS ENCOUNTERED DURING CONSTRUCTION DIFFER FROM THOSE SHOWN.

NEW BRIDGE NO. 29-61.42
OLD BRIDGE NO. 29-89

BORING LOG

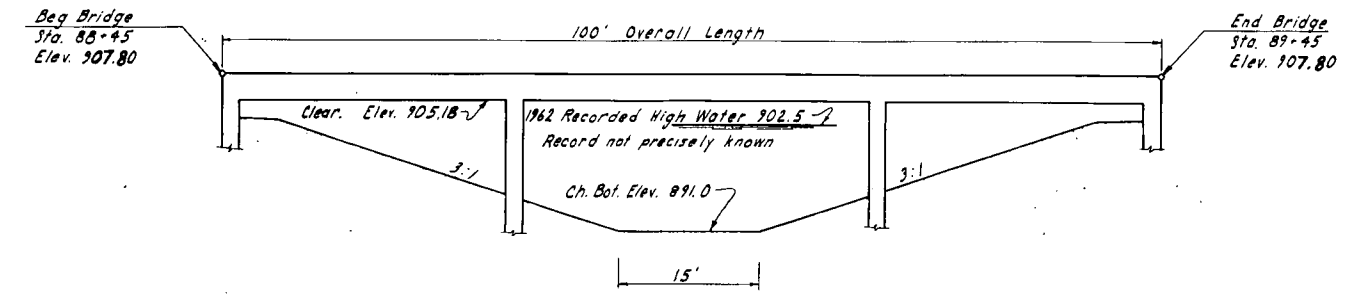
ROSE COULEE

CASS COUNTY

HYDRAULIC DESIGN DATA

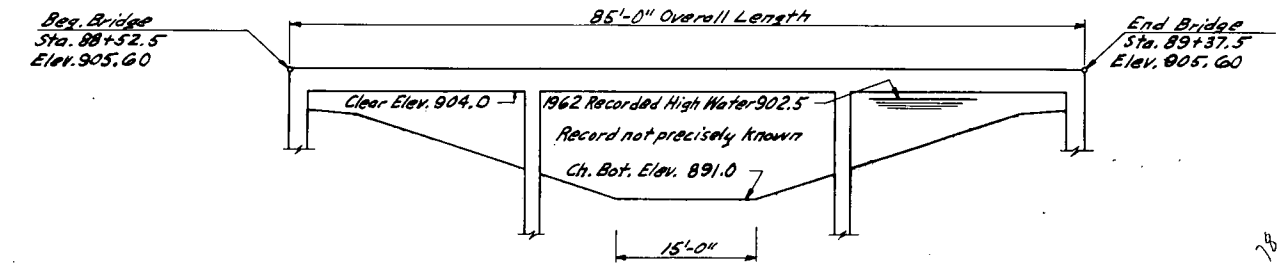
FED. ROAD DIST. NO.	STATE	PROJ. NO.	SHEET NO.	TOTAL SHEETS
5	N.D.	J-029-1(4)	93	

DRAINAGE AREA	20 SQ. MI.
DESIGN FREQUENCY	50 YEARS
DESIGN DISCHARGE, Q ₅₀ (NOT CONTROLLING)	450 CFS+ OVERFLOW FROM SHEYENNE RIVER
NATURAL STREAM GRADIENT	0.000265 FT./FT.
WATERWAY PROVIDED BELOW RECORDED HIGHWATER	540 SQ. FT.
WATERWAY PROVIDED BELOW CLEARANCE	713 SQ. FT.
AVERAGE VELOCITY OF FLOW IN NATURAL CHANNEL	APPROX. 1 FPS
DEPTH OF FLOW, RECORDED HIGHWATER	11.5 FT.
VELOCITY OF FLOW UNDER BRIDGE	APPROX. 1 FPS
FREEBOARD PROVIDED	2.0 FT.
MAXIMUM RECORDED STAGE (1962)	902.5
ESTIMATED MAXIMUM RECORDED DISCHARGE	UNKNOWN
FREQUENCY OF MAXIMUM FLOOD	UNKNOWN
MINIMUM WATER ELEVATION	891.0



ELEVATION OF PROPOSED BRIDGE (ML)

SCALE: 1" = 10'



ELEVATION OF PROPOSED BRIDGE (SERVICE ROAD)

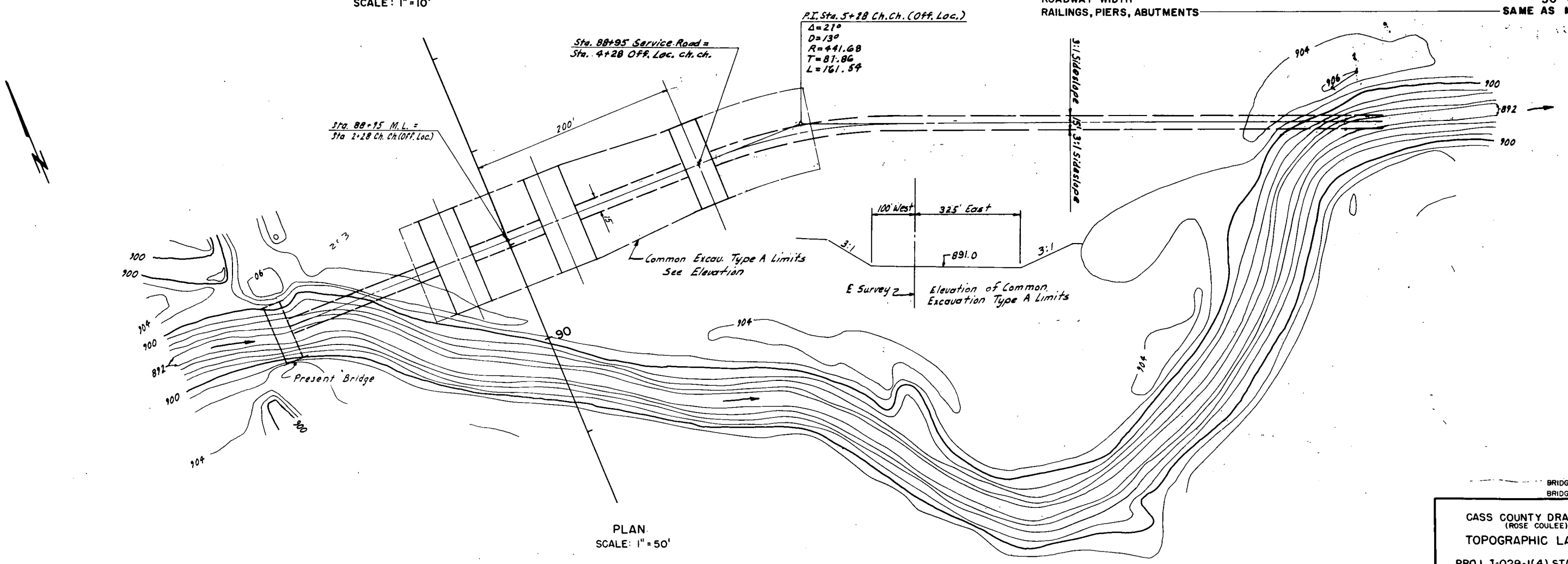
SCALE: 1" = 10'

BRIDGE DESIGN CRITERIA (ML)

TYPE	3-SPAN PRESTRESSED BOX GIRDER
DESIGN LIVE LOAD	HS-20
ROADWAY WIDTH	40'-0" CLEAR
RAILINGS	STANDARD R.C.
PIERS	SOLID WALL TYPE
ABUTMENTS	MONOLITHIC WALL TYPE

BRIDGE DESIGN CRITERIA (SERVICE ROAD)

TYPE	THREE SPAN SLAB
DESIGN LIVE LOAD	H-20
ROADWAY WIDTH	30'-0" CLEAR
RAILINGS, PIERS, ABUTMENTS	SAME AS MAINLINE



PLAN SCALE: 1" = 50'

BRIDGE NO. 29-6142BS
BRIDGE NO. 29-89BS

CASS COUNTY DRAIN # 27
(ROSE COULEE)

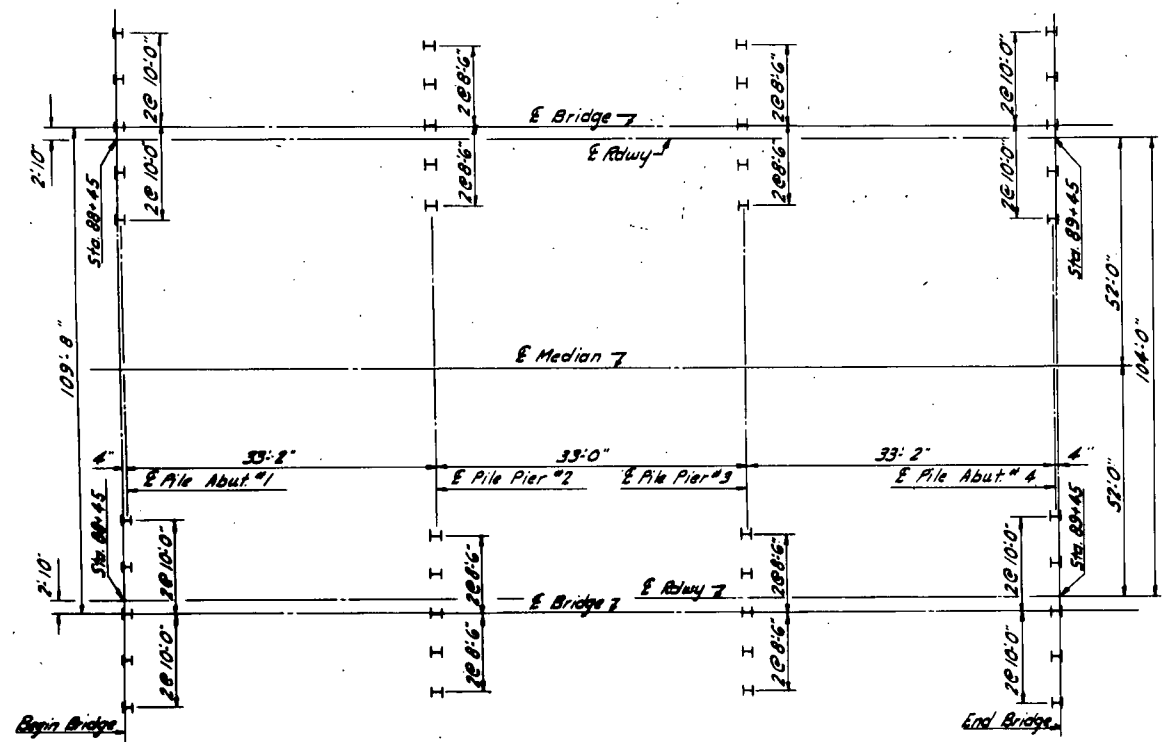
TOPOGRAPHIC LAYOUT

PROJ. 1-029-1(4) STA. 88+95

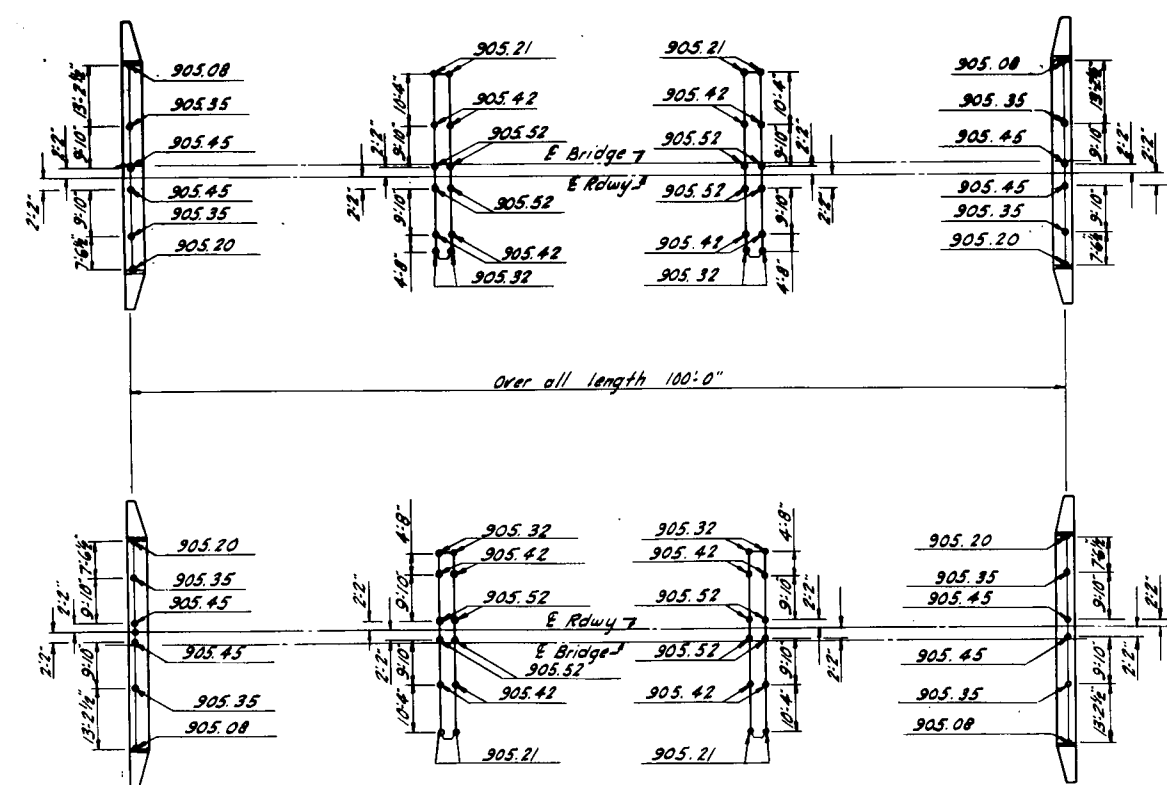
CASS COUNTY

FED. ROAD DIST. NO.	STATE	PROJ. NO.	FISCAL YEAR	SHEET NO.	TOTAL SHEETS
5	N. D.	1-029-103		94	

29-61.42R



PILING LAYOUT



ABUTMENT AND PIER CAP ELEVATIONS

Elevations are to top of finished concrete

NOTES:

GENERAL:

WORK SHALL CONFORM TO ALL APPLICABLE PARAGRAPHS OF THE NORTH DAKOTA STATE HIGHWAY DEPARTMENT SPECIFICATIONS FOR ROAD AND BRIDGE CONSTRUCTION.

THE COST OF FURNISHING AND PLACING ASPHALT CURB SEAL, NAME PLATES, PREMOLDED JOINT FILLER, BAR SPACERS, BAR SUPPORTS, SCREED CHAIRS, THREADED INSERTS AND OTHER MISCELLANEOUS ITEMS SHALL BE INCLUDED IN THE PRICE BID FOR CLASS AE-1 AND AE-3 CONCRETE.

EITHER POST-TENSIONED OR PRE-TENSIONED PRESTRESSED GIRDERS MAY BE USED ON THIS PROJECT. THE PROJECT PLANS ARE DETAILED FOR PRE-TENSIONED GIRDERS. IF POST-TENSIONED GIRDERS ARE USED, THE GIRDER SHOP DRAWINGS SHALL INCLUDE THE NECESSARY REVISIONS TO THE STRUCTURES.

THE COST OF SLAB DRAINS SHALL BE INCLUDED IN THE PRICE BID FOR CLASS AE-3 CONCRETE.

CONCRETE:

THE "RUBBED SURFACE FINISH" WILL BE REQUIRED FOR THE ROADWAY AND OUTSIDE OF CURBS, EDGES OF SLAB, EXPOSED FACES OF PIER DIAPHRAGMS, ALL FACES OF RAILING AND END POSTS, AND TO ALL EXPOSED FACES OF ABUTMENTS AND PIERS. ALL OTHER SURFACES SHALL HAVE THE "ORDINARY SURFACE FINISH". ALL ORDINARY SURFACE FINISH SHALL BE COMPLETED WITHIN 24 HOURS AFTER REMOVAL OF FORMS. THE CONTRACTOR HAS THE OPTION OF USING THE "SPECIAL SURFACE FINISH" AS PROVIDED IN SEC. 602-3.10.5 IN LIEU OF THE "RUBBED SURFACE FINISH" (602-3.10.3) CALLED FOR ABOVE. PRESTRESSED GIRDERS SHALL BE CLEANED IN ACCORDANCE WITH SEC. 602-3.10.3.2 AND 602-3.10.3.3 OF THE NORTH DAKOTA STANDARD SPECIFICATIONS.

AIR-ENTRAINED PORTLAND CEMENT SHALL BE USED IN THE ENTIRE BRIDGE EXCEPT IN THE PRESTRESSED GIRDERS. TYPE 1, IS, II OR IS-MH-MS PORTLAND CEMENT SHALL BE USED IN THE PRESTRESSED GIRDERS.

ALL EXPOSED EDGES OF CONCRETE SHALL BE BEVELED WITH 3/4" TRIANGULAR MOLDING UNLESS OTHERWISE NOTED.

ALL CONCRETE ABOVE THE CURB SHALL BE CLASS AAE-3. THE REMAINING PORTIONS OF THE SUPERSTRUCTURE SHALL BE AE-3. CONCRETE IN SUBSTRUCTURES SHALL BE CLASS AE-1.

EXCAVATION:

COMMON EXCAVATION TYPE A SHALL INCLUDE THAT REQUIRED FOR SHAPING THE BERM FOR THE MAINLINE AND SERVICE ROAD BRIDGES AS SHOWN ON DRAWING 29-61.41-2

ALL EXCAVATION AT THE PIERS SHALL BE CLASS 2 WITHIN SPECIFIED LIMITS (208-4.1 AND 208-4.1.2). ALL EXCAVATION AT THE ABUTMENTS SHALL BE CLASS 1 WITHIN SPECIFIED LIMITS (208-4.1 AND 208-4.1.1). STRUCTURAL FILL NEEDED TO CONSTRUCT THE BERMS SHALL BE OBTAINED FROM SUITABLE COMMON EXCAVATION TYPE A.

BACKFILL:

BACKFILLING SHALL BE DONE IN ACCORDANCE WITH SECTION 228 EXCEPT THAT THE EMBANKMENT SHALL BE COMPACTED TO NOT LESS THAN 95% OF THE MAXIMUM DRY DENSITY AS DETERMINED BY AASHO DESIGNATION T-99. THE MOISTURE CONTENT IN THE SOIL AT THE TIME OF COMPACTION SHALL NOT BE LESS THAN 4 PERCENTAGE POINTS BELOW OPTIMUM NOR MORE THAN THAT WHICH WILL PERMIT COMPACTION TO THE REQUIRED DENSITY. SELECT BACKFILL SHALL NOT BE PLACED ABOVE THE BERM ELEVATION UNTIL THE ENTIRE SUPERSTRUCTURE SLAB HAS CURED.

REINFORCING:

DIMENSIONS FOR REINFORCING STEEL BENT BARS ARE GIVEN OUT TO OUT UNLESS OTHERWISE NOTED.

THE BAR FABRICATOR SHALL ADD A PREFIX TO ALL BAR DESIGNATIONS TO DIFFERENTIATE BETWEEN THE SEVERAL PARTS OF THE STRUCTURE OR STRUCTURES.

PILING:

THE PILING FOR THIS STRUCTURE SHALL BE DRIVEN BY A STEAM, AIR OR DIESEL HAMMER HAVING A RATED ENERGY AND RAM WEIGHT NOT LESS THAN 29,856 FOOT POUNDS AS COMPUTED BY THE FORMULA $W(E-8820) + 0.68E$ WHERE W IS THE WEIGHT OF RAM IN TONS AND E IS THE RATED HAMMER ENERGY AS ALLOWED IN SEC. 622-4.1.19.1. IN NO CASE SHALL THE RAM WEIGHT BE LESS THAN 4800 POUNDS.

THE TEST PILES FOR THIS STRUCTURE SHALL BE DRIVEN TO A BEARING OF NOT LESS THAN 125% DESIGN LOAD AS DETERMINED BY THE DYNAMIC FORMULA.

PILING LENGTHS FOR THE ABUTMENTS WILL NOT BE DETERMINED UNTIL THE TEST PILE IN ABUTMENT NO. 1 OF THE EAST BRIDGE HAS BEEN DRIVEN AND THE PILING LENGTHS FOR THE PIERS WILL NOT BE DETERMINED UNTIL THE TEST PILE IN PIER NO. 3 OF THE WEST BRIDGE HAS BEEN DRIVEN.

DESIGN STRESSES:

- 1700 PSI CLASS AAE-3 CONCRETE
- 1200 PSI CLASS AE-1 AND AE-3 CONCRETE
- 20000 PSI GRADE 60 REINFORCING STEEL
- 20000 PSI PRE-STRESSED BEAMS

LINSEED OIL TREATMENT:

LINSEED OIL TREATMENT SHALL NOT BE DONE UNTIL ALL CONCRETE WORK IS COMPLETED AND ASPHALT CURB SEAL HAS BEEN INSTALLED.

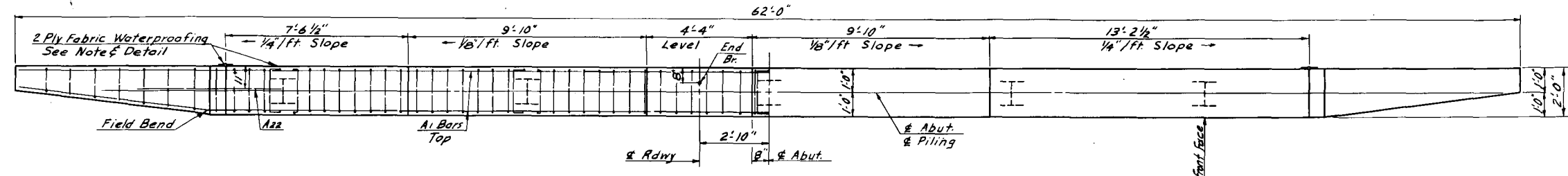
CONCRETE:

IF THE EXPOSED FACES OF THE ABUTMENTS AND PIERS HAVE A SURFACE FINISH ACCEPTABLE TO THE ENGINEER WITHOUT RUBBING, THE REQUIREMENT FOR "RUBBED SURFACE FINISH" MAY BE WAIVED AT THE OPTION OF THE ENGINEER, AND THE "ORDINARY SURFACE FINISH" WILL APPLY.

QUANTITIES

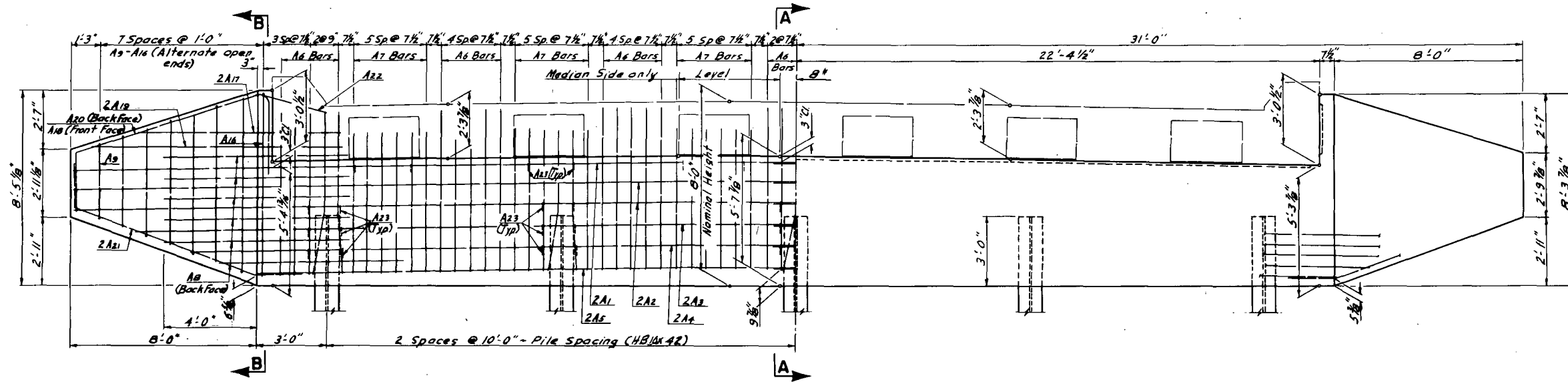
QUANTITIES	

PILE STAKING LAYOUT
& NOTES
ROSE COULEE



Showing Reinforcing PLAN Showing Dimensions

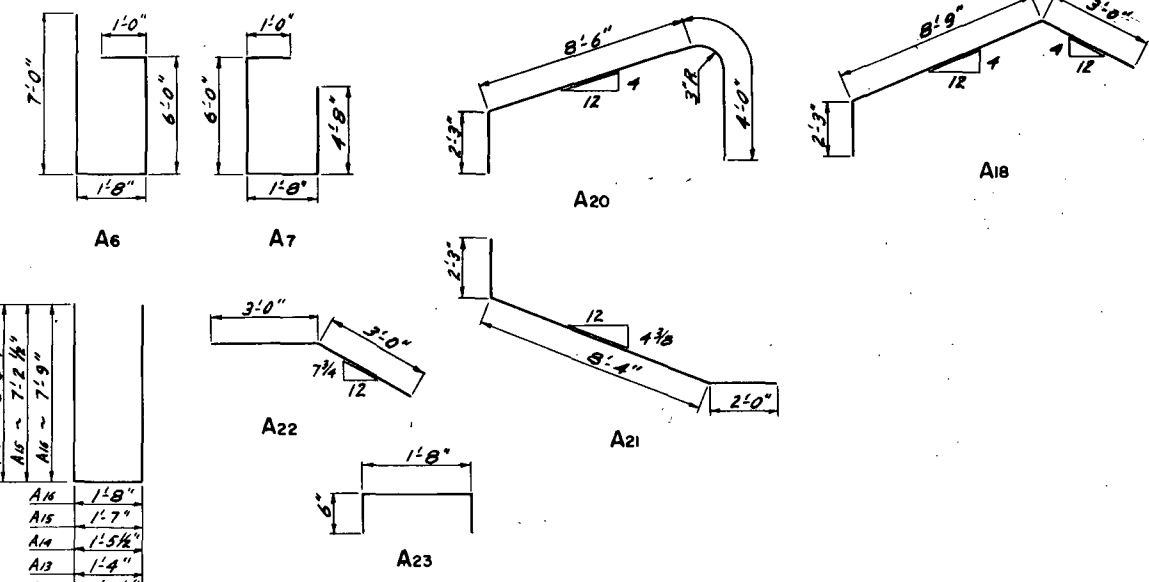
BAR LIST (ONE ABUT.)					
MARK	NO.	SIZE	LENGTH	UNIT WT.	SHAPE
A1	4	6	31'-9"	17.69	Str.
A2	8	5	31'-6"	32.86	"
A3	4	5	29'-3"	30.51	"
A4	4	5	27'-0"	28.16	"
A5	4	6	24'-0"	36.05	"
A6	35	5	15'-8"	16.34	Bent
A7	36	5	13'-4"	13.91	"
A8	12	8	8'-0"	21.36	Str.
A9-A16	256	6	97'-9"	146.83	Bent
A17	4	5	9'-0"	9.39	Str.
A18	2	6	14'-0"	21.03	Bent
A19	4	5	10'-9"	11.21	Str.
A20	2	6	14'-9"	22.16	Bent
A21	4	6	12'-7"	18.90	"
A22	2	6	6'-0"	9.01	"
A23	4	4	2'-8"	1.70	"



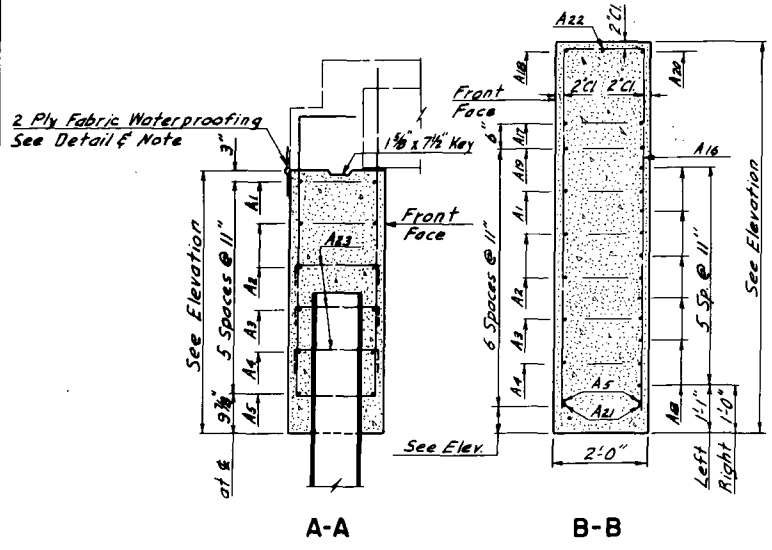
Showing Reinforcing ELEVATION Showing Dimensions

NOTE:
Two Ply Fabric Waterproofing shall consist of furnishing materials and placing dampproofing and fabric waterproofing at areas designated on this sheet in accordance with Sec. 736 of the Standard Specifications for Two Ply Fabric Waterproofing. All materials and work shall be considered incidental to the pay item for Class AE-1 Concrete.

MADE BY: H.W.B.
CHECKED BY: H.W.B.
DETAILS: J.A.E.
TRACING: J.A.E.
QUANTITIES: A.E.F.
CHECKED BY: J.L.F.

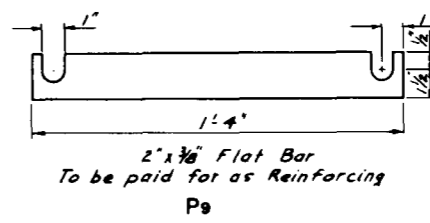
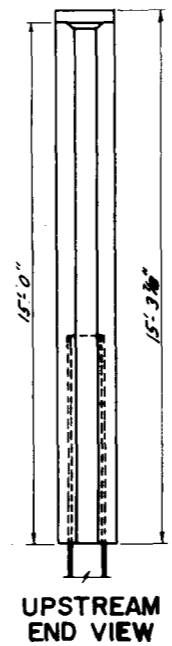
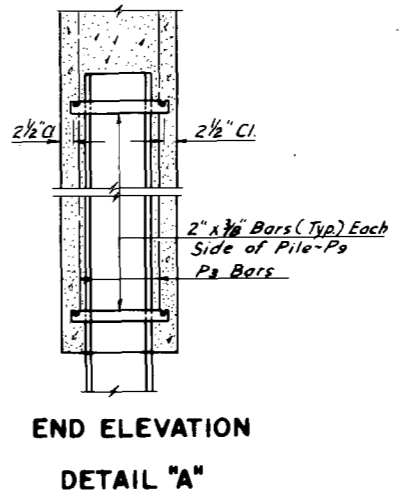
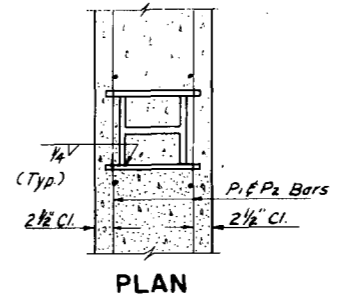
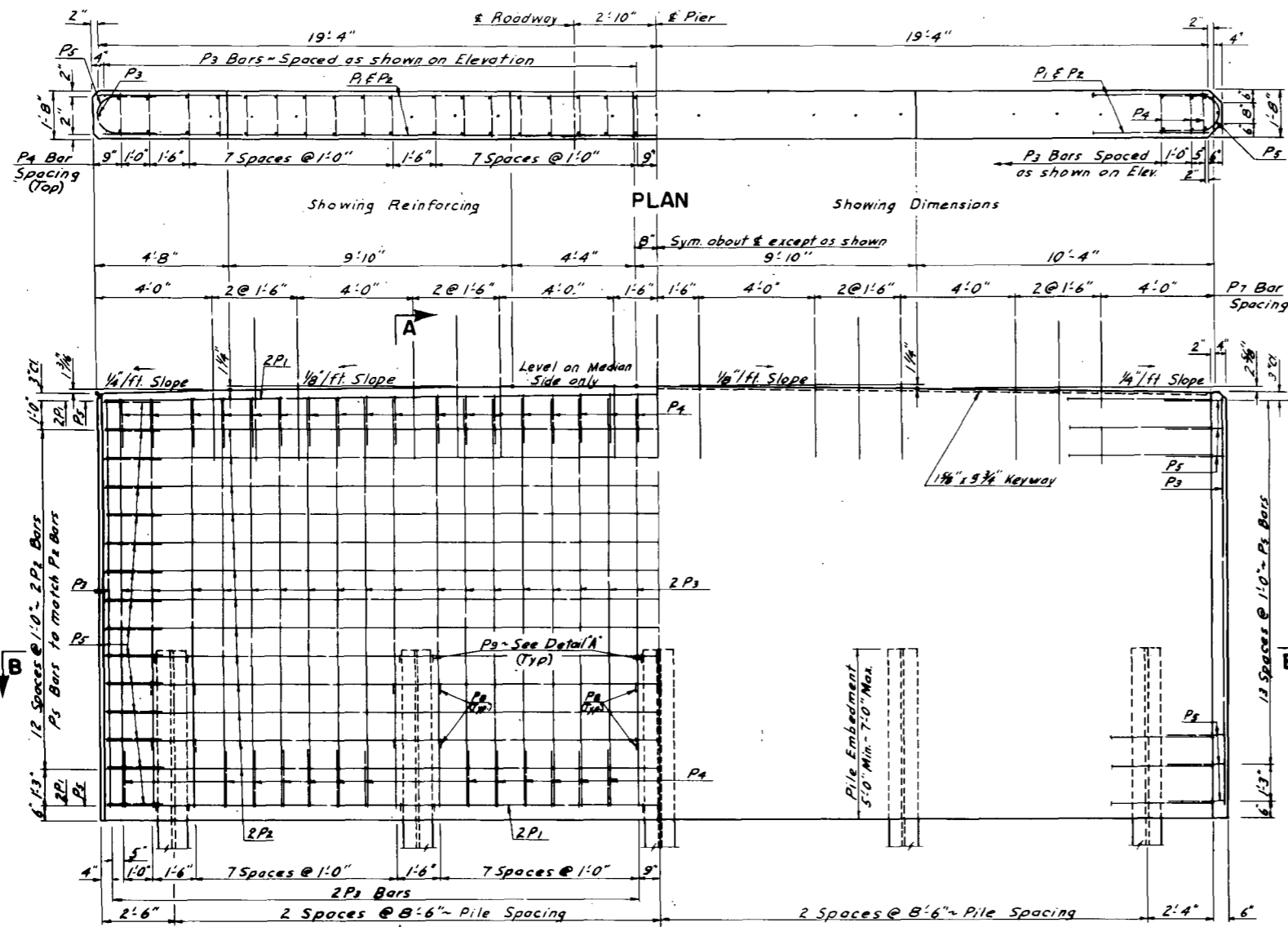


BENT BAR DETAILS
Dimensions are out to out



QUANTITIES (ONE ABUT.)	
Class AE-1 Concrete	24.4 cu yds
Reinforcing Steel (Grade 40)	2,792 lbs
Piling (See Layout)	
Excavation (See Layout)	

ROSE COULEE
(LEGAL DRAIN No. 27)
8' ABUTMENT
40' CL. RDWY. HS20 LOADING



BAR LIST (ONE PIER)

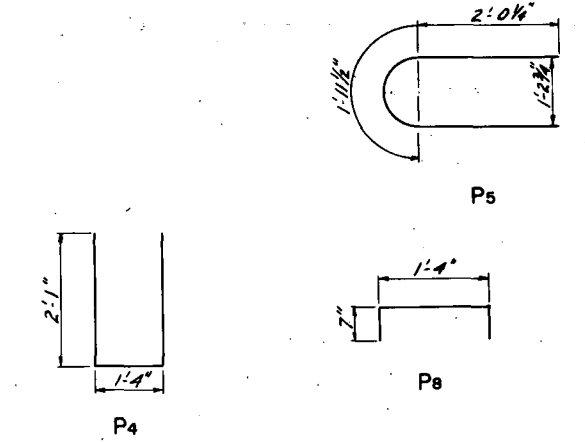
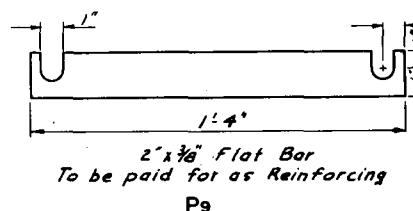
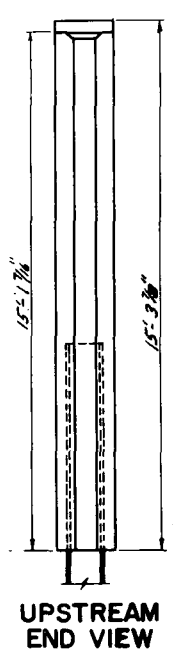
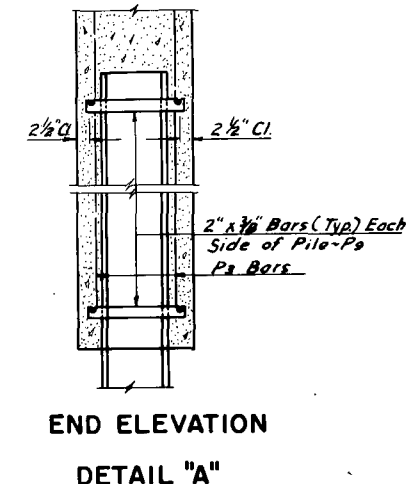
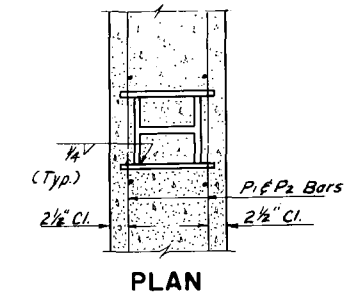
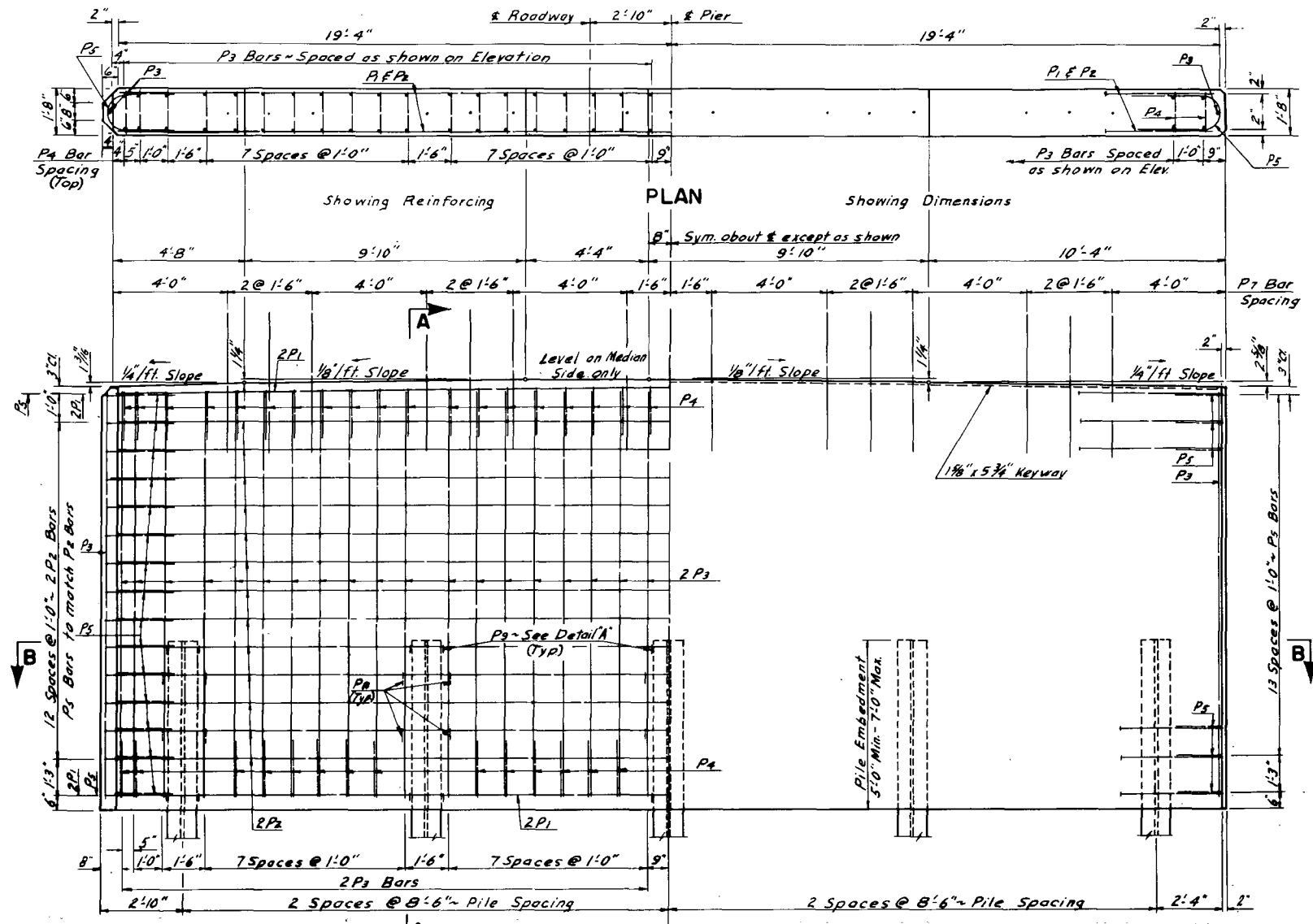
MARK	NO.	SIZE	LENGTH	UNIT WGT.	SHAPE
P1	4	6	38'-9"	58.21	Str.
P2	26	5	38'-9"	40.42	"
P3	76	5	14'-6"	15.13	"
P4	64	6	5'-6"	8.26	Bent
P5	30	5	6'-0"	6.26	"
P7	15	1 #	3'-0"	8.01	Str.
P8	20	4	2'-6"	1.67	Bent
P9	20	2 #	1'-4"	3.40	FL Bar

NOTE:
 * P7 Bars shall be plain round mild steel. Wrap upper half with Aluminum foil before pouring diaphragm.

QUANTITIES (ONE PIER)

Class AF-1 Concrete	36.8 Cu Yds
Reinforcing (Grade 40)	3,372 Lbs.
Excavation (See layout)	
Piling (See layout)	

ROSE COULEE
 (LEGAL DRAIN No. 27)
 15' PIER
 WEST BRIDGE
 40' CL. RDWY. HS20 LOADING



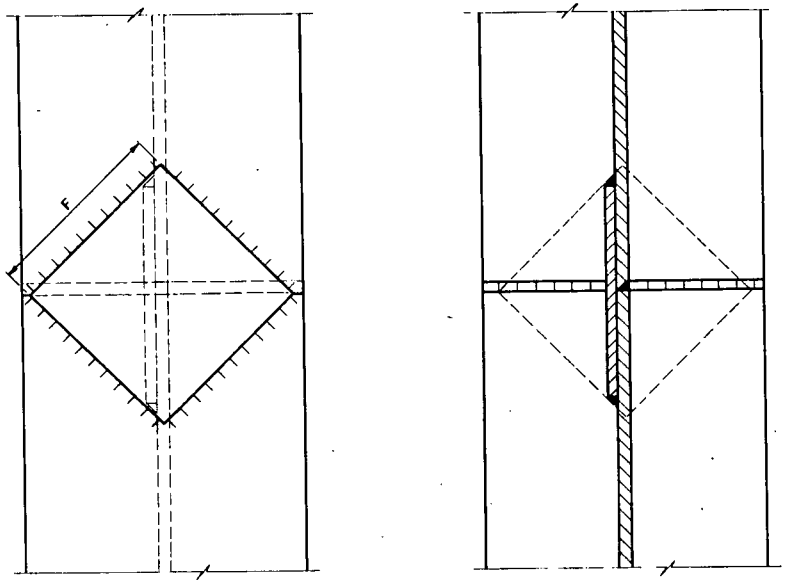
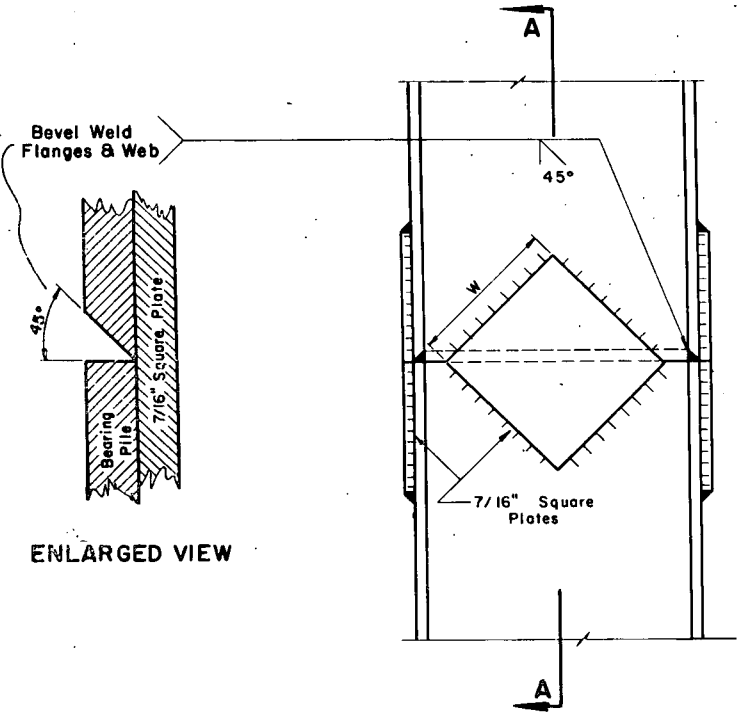
BAR LIST (ONE PIER)					
MARK	NO.	SIZE	LENGTH	UNIT WGT	SHAPE
P1	4	6	38'-9"	58.21	Str.
P2	26	5	38'-9"	40.42	"
P3	76	5	14'-6"	15.19	"
P4	64	6	5'-6"	8.26	Bent
P5	30	5	6'-0"	6.26	"
* P7	15	1/2	3'-0"	8.01	Str.
P8	20	4	2'-6"	1.67	Bent
P9	20	2	1'-4"	3.40	Flbr
** SR4	1	4	3'-8"		Str.
** SR5	1	5	4'-0"		"
** SR6	1	6	4'-6"		"

NOTE:
 * P7 Bars shall be plain round mild steel. Wrap upper half with Aluminum foil before pouring diaphragm.
 ** Sample replacement bars to be spliced to bar from which 2'-0" sample has been cut. Furnish only one of each for mainline bridges. The replacement bars will not be paid for directly. Their cost shall be included in the unit price bid for reinforcing steel.

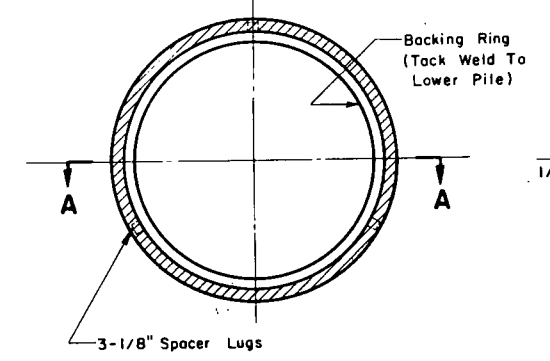
QUANTITIES (ONE PIER)	
Class AE-1 Concrete	36.8 Cu Yds
Reinforcing (Grade 40)	3,372 Lbs.
Excavation (See layout)	
Piling (See layout)	

ROSE COULEE
 (LEGAL DRAIN No. 27)
 15' PIER
 EAST BRIDGE
 40' CL. RDWY. HS20 LOADING

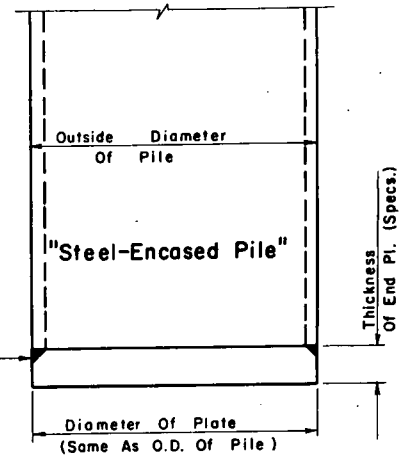
CHECKED BY: W.A.B.
 MADE BY: J.A.E.
 CHECKED BY: W.A.B.
 MADE BY: J.A.E.
 CHECKED BY: J.A.E.
 MADE BY: J.A.E.
 CHECKED BY: J.A.E.
 MADE BY: J.A.E.



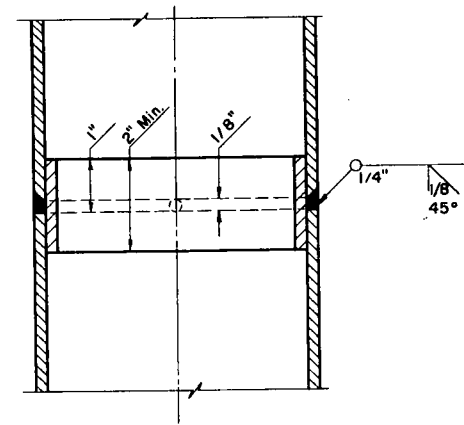
Flame Scarf Inside Of Both Flanges And One Side Of Web Of Upper Section



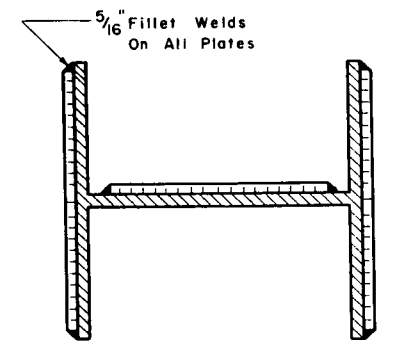
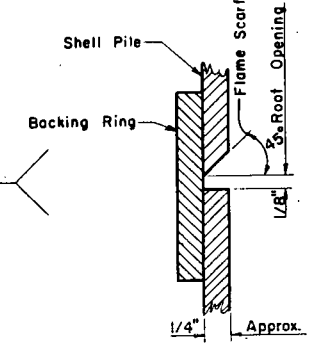
Backing Ring may be made from pile cut-offs or other material of a like quality.



END PLATE DETAIL



SHELL PILE SPLICE DETAIL



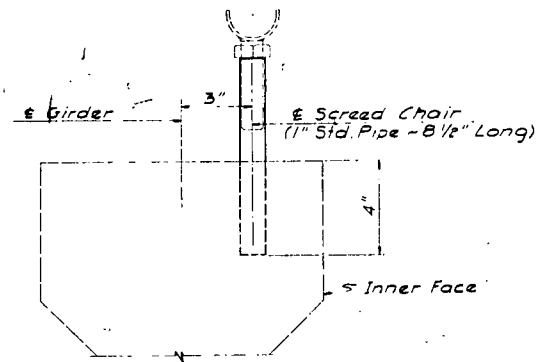
H-PILE SPLICE DETAIL

PILE	8"	10"	12"	14"
F FLANGE	5"	6 1/2"	8"	10"
W WEB	4"	5 1/2"	6 1/2"	8"

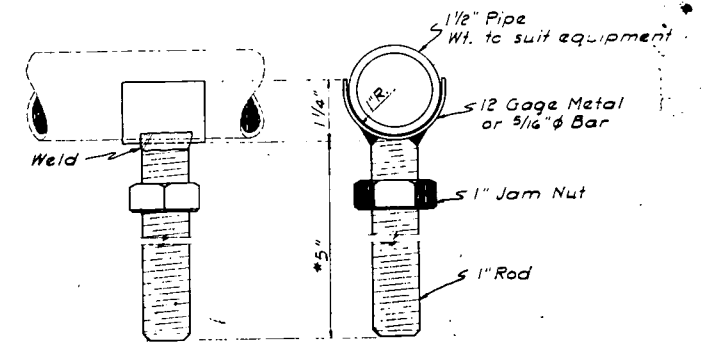
All welding shall conform to the current specification for "Welded Highway and Railway Bridges of the American Welding Society".

PILE SPLICE DETAILS

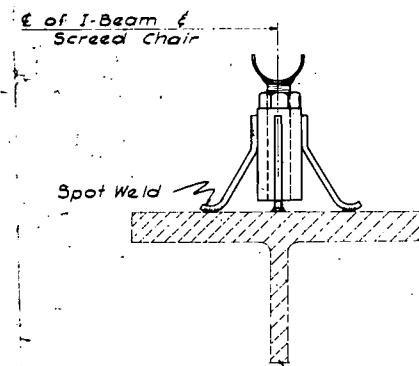
DIV. NO.	STATE	FED. AID PROJ. NO.	PLAN NO.
5	N.D.	J.T.3	101



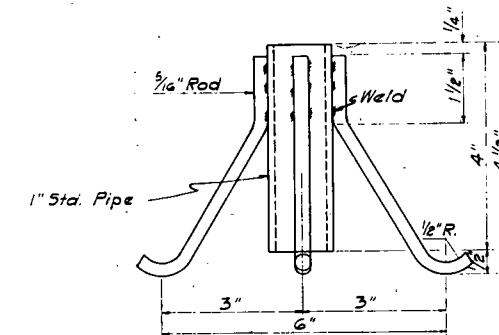
SCREED CHAIR IN PRESTRESSED GIRDER
(Outside Girders Only)



ADJUSTABLE SCREED HOLDER
*Useable with slab thickness of 7" or less. For greater slab thickness adjust length accordingly.



I-BEAM WITH SCREED CHAIR



SCREED CHAIR*

NOTES:

The spacing of screed chairs shall be such that no noticeable deflection occurs in the screed when the vibrating strike-off is in operation. Chairs shall be similarly placed for all screeds on the same bridge span with a maximum spacing of three feet when using 1 1/2" extra strong pipe for a screed. Screeds shall be set on outer beams and also on intermediate beams if necessary to maintain the required template.

The cost of the screed chairs and holders shall be included in the unit price bid for the various pay items. Upon completion of the project the screed and screed holders shall remain the property of the Contractor.

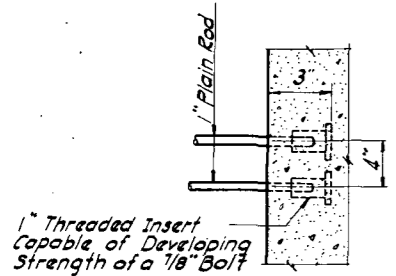
The design shown for the screed chairs and seat may be varied slightly to suit manufacturers products if approved by the Engineer.

NORTH DAKOTA
STATE HIGHWAY DEPARTMENT
**SCREED CHAIR
AND
ADJUSTABLE SCREED
HOLDER**

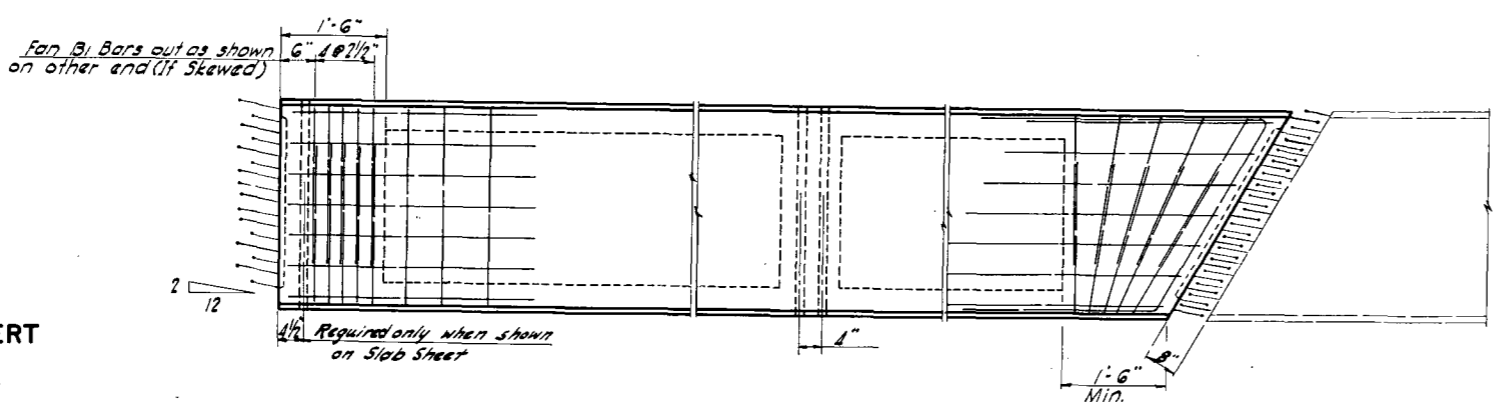
APPROVED: *Joseph P. Kelly*
DATE: 7-6-59
BRIDGE ENGINEER

Weight of Girder in Tons = (0.2305)(Length of Girder in Feet) + (0.1332)(No of Diaphragms) + (0.4797)(1 + Tangent of Skew Angle)

FED. ROAD DIV. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.
5	N.D.	I-29-1(4)	103

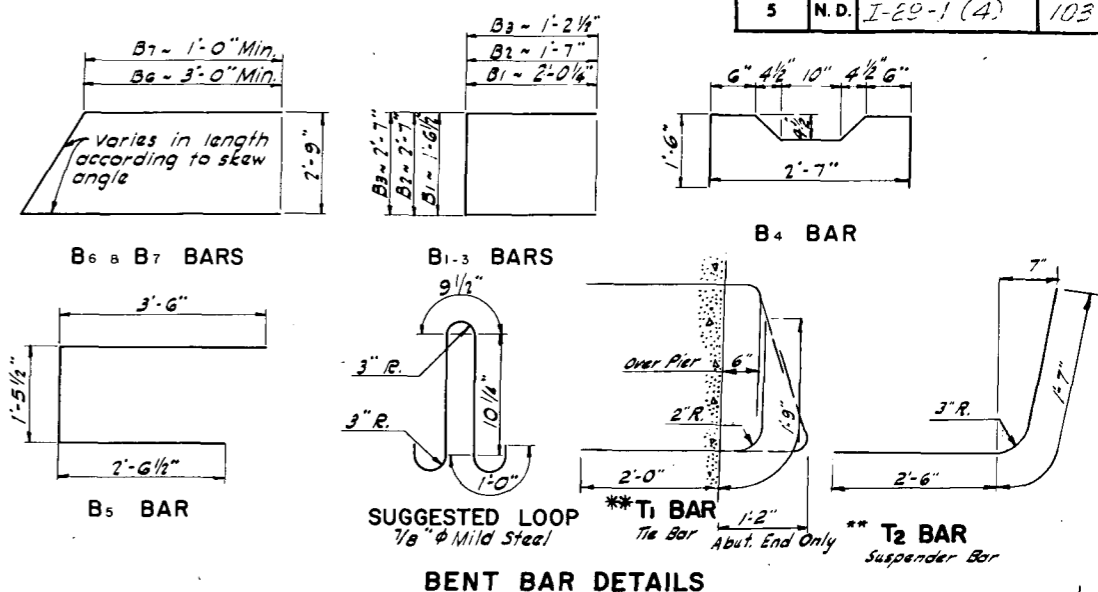


DIAPHRAGM BAR INSERT
Outer Girders Only

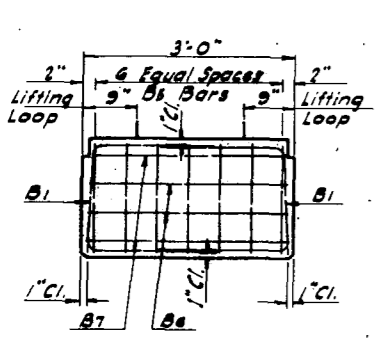


PARTIAL PLAN
Showing Square End

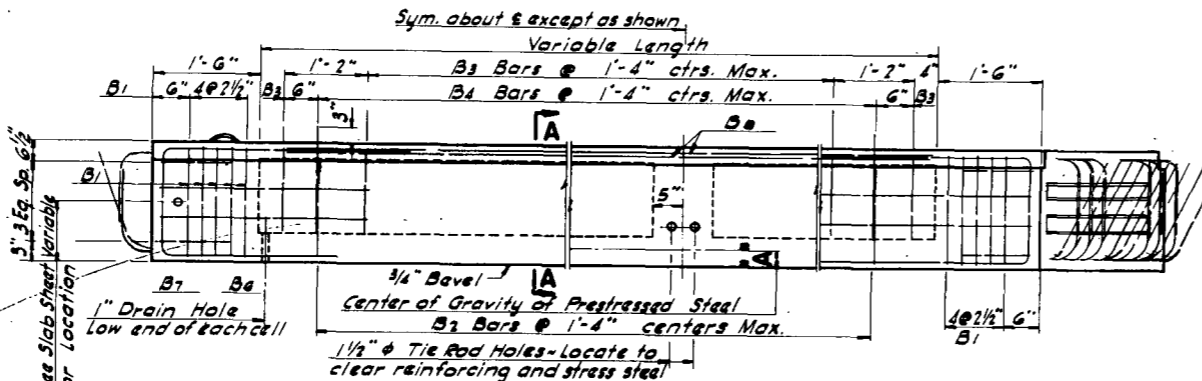
PARTIAL PLAN
Showing Skewed End



BENT BAR DETAILS

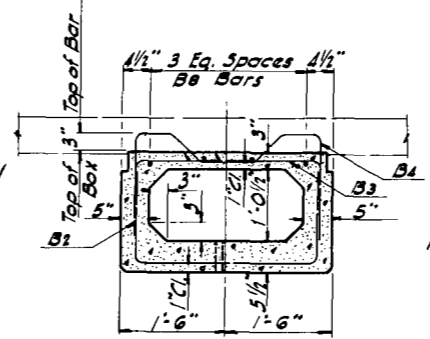


END BLOCK

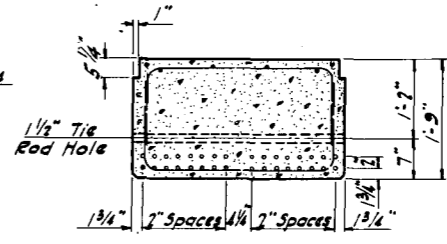


PARTIAL ELEVATION
Showing Square End

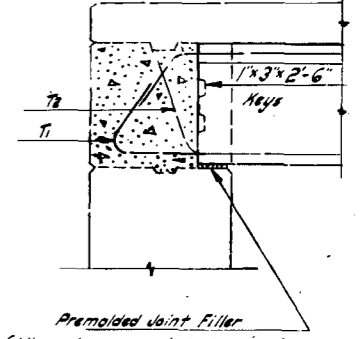
PARTIAL ELEVATION
Showing Skewed End



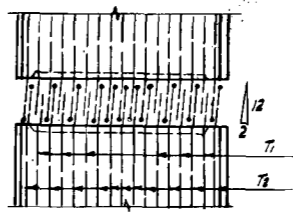
A - A



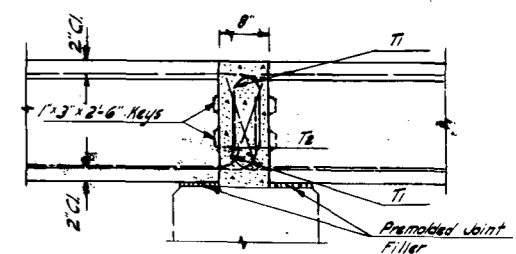
E SECTION OF DIAPHRAGM



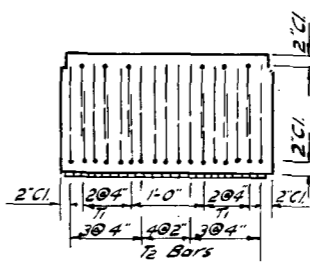
ASSEMBLY AT ABUTMENT
Showing T Bars



PLAN VIEW
Showing T Bars



ASSEMBLY AT PIER
Showing T Bars



END VIEW
Showing T Bars

MARK	SIZE	LENGTH	SHAPE
B1	4	5'-7"	Bent
B2	4	5'-9"	"
B3	4	5'-10"	"
B4	4	7'-6"	"
B5	4	Variable	Str.
B6	4	"	"
B7	4	"	"
B8	4	"	"
T1	4	3'-9"	"
T2	5	4'-1"	"

21" x 36"
(5 1/2" Box Floor)
SUSPENDED
PRESTRESSED BOX
GIRDER
COMPOSITE SLAB

4600 PSI CONCRETE @ DETENSIONING

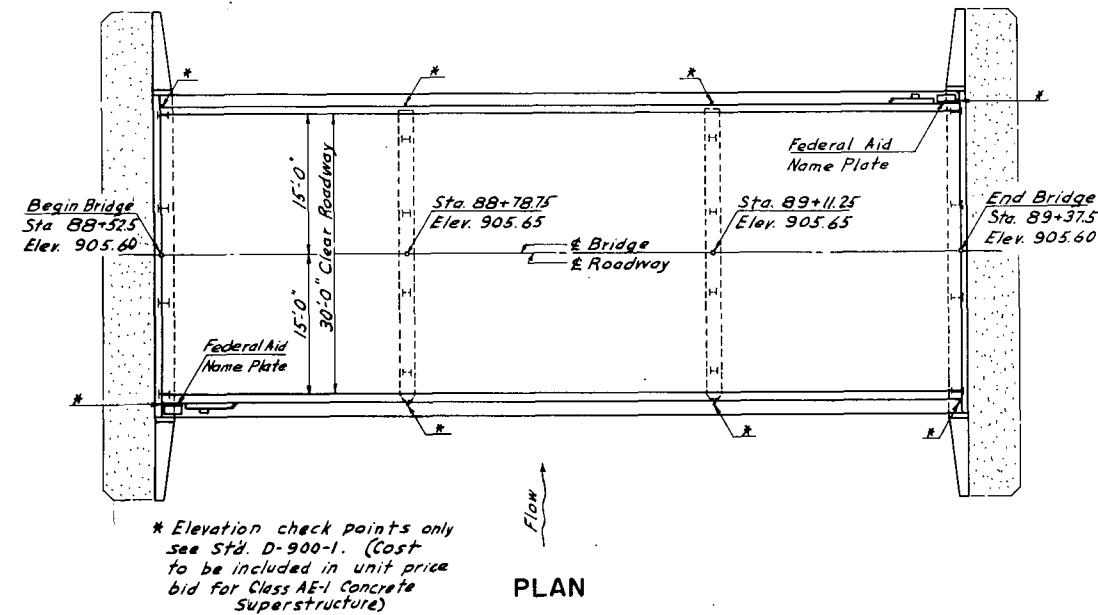
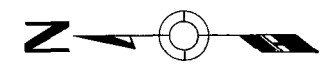
LENGTH L	SPACE BETWEEN BEAMS	THICKNESS OF SLAB BETWEEN BEAMS	SPACING NO.	LIVE LOAD	FINAL STRESSING FORCE AT MIDSPAN			WEIGHT TONS					
					A	KIPS	A						
38'-2"	5'-4"	7"	6 1/2"	94-139T	H20	2.25	360.2	2.75	375.1	3.25	391.3	9.5	
38'-5"	6'-0"	7"	6 1/2"	HS20	1.75	350.4	2.25	364.3	2.75	379.2	3.25	379.2	9.5
42'-2"	6'-0"	7"	6 1/2"	49-13	HS20	2.25	490.6	2.75	510.9	3.25	532.9	10.3	
44'-0"	4'-0"	7"	6 1/2"	8-14.44	HS20	2.25	470.6	2.75	490.0	3.25	511.2	10.8	
50'-0"	3'-3"	6 1/2"	6"	H20	1.75	333	2.25	355	2.75	376	3.25	376	11.7
32'-4"	4'-0"	7"	6 1/2"	29-B	HS20	2.75	269.1	3.25	280.7	3.75	293.4	8.1	

NOTES:
Design Specifications: A.A.S.H.O.
Design and Shop Drawing: At least 14 days prior to the forming and pouring of any girders, the Contractor shall submit checked design figures and shop drawings for the approval of the Bridge Engineer of the State Highway Department. The design figures shall show the total initial prestress force required as the sum of the final prestress force taken from the contract drawings and the losses in prestress due to friction, elastic shortening of concrete, shrinkage of concrete, creep of concrete and relaxation of steel stress as determined by the Contractor for his method of stressing. If the Contractor wishes, the loss of steel stress not including friction and elastic shortening losses may be assumed as 35,000 p.s.i. for pretensioning and 25,000 p.s.i. for post-tensioning.
Shop drawings shall show wire, strand or bar layout; end anchor plate details; pull down locations; tensioning forces, elongation and order of tensioning and any proposed changes in reinforcing steel.
The final prestress force (remaining after all losses have been accounted for) and its corresponding dimension 'A' shall be selected from those on a curve determined by the three values shown on this drawing.
The girders shall be poured in all-steel forms.
All reinforcing steel shall be intermediate grade.
Minor changes to the shape of the girder and to the reinforcing steel may be made to accommodate the forms of various contractors and their construction methods with the approval of the Bridge Engineer.
All tension in the top of the beam shall be taken care of by draping prestress steel, by adding mild steel in the top or by a combination of the two.
C.G. = 9.50' from bottom
Area = 442.5 sq. in.
Moment of Inertia = 22,612 in⁴
* If not shown on this drawing, see plans on Specific Project.

The dead load provisions in the design include composite concrete slab, 25 p.s.f. future wearing surface and curb weight uniformly distributed over all units.
The center of gravity of the tensioning units at all points along the girder shall lie on or below the curve of a draped chalk line that sags freely with dimension 'A' as shown and with the end 7" above the bottom of the girder.
Concrete test cylinder strength at time of stress transfer shall be at least 4000 p.s.i.
Stressing forces for lengths not shown shall be interpolated from values in table.

** T1 & T2 bars shall be straight when concrete is poured. After the concrete has set the bars shall be bent by the beam fabricator as shown.

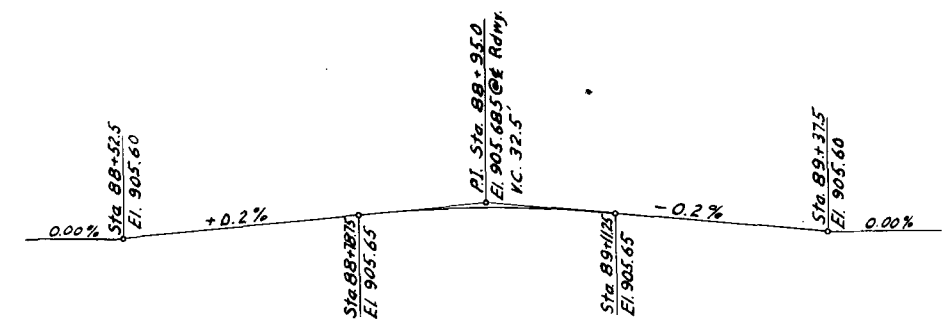
BRIDGE CODE	FED. ROAD DIST. NO.	STATE	PROJ. NO.	FISCAL YEAR	SHEET NO.	TOTAL SHEETS
X-020	5	N. D.	I-029-1(4)		104	



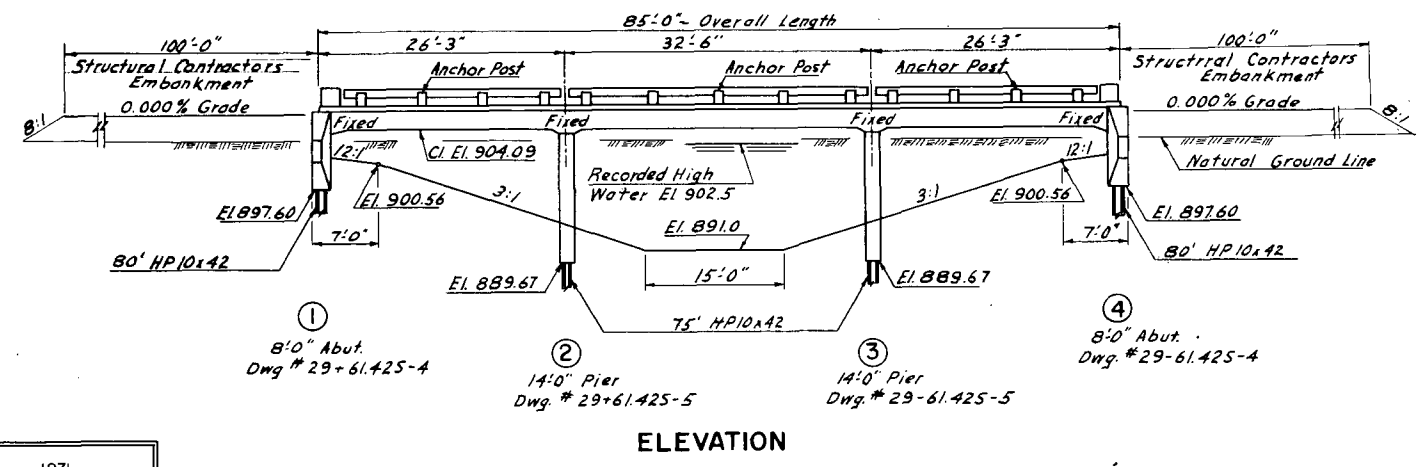
Screen Elev. Including D.L. Def.	Dead Load Deflection
905.600	0.0
905.618	0.08
905.633	0.13
905.643	0.13
905.648	0.08
905.650	0.0
905.650	0.0
905.683	0.23
905.706	0.36
905.706	0.36
905.683	0.23
905.650	0.0
905.650	0.0
905.648	0.08
905.643	0.13
905.633	0.13
905.618	0.08
905.600	0.0
905.600	0.0

Begin Br. 5 Eq. Spaces * 24'-2" 5 Eq. Spaces * 31'-0" 5 Eq. Spaces * 24'-2" End Br.
1'-4" 1'-6" 1'-6" 1'-4"

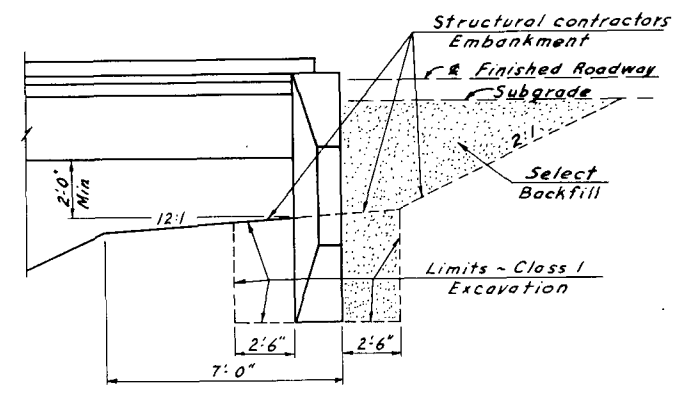
SCREEN ELEVATIONS
Elevations are to top of Finished Rdwy. @ *



VERTICAL CURVE DATA
Elevations are to top of Finished Rdwy. @ & for structural drainage only.



ELEVATION



DETAIL AT ABUTMENTS
Not to scale

ESTIMATE OF QUANTITIES			
SPEC. NO.	CODE NO.	BID ITEM	QUANTITY
208	0100	CLASS 1 EXCAVATION	96 CU. YD.
208	0110	CLASS 2 "	71 CU. YD.
228	0100	SELECT BACKFILL	116 CU. YD.
610	1116	CLASS AE-1 CONCRETE (SLAB SUPERSTRUCTURE)	135.5 CU. YD.
610	1112	CLASS AE-1 CONCRETE (SUBSTRUCTURE)	92.6 CU. YD.
610	0138	CLASS AAE-3 (RAILING & POSTS)	60 CU. YD.
612	0110	REINFORCING STEEL (GRADE 40)	42,888 LB.
622	0020	STEEL PILING HP10x42	1,240 L.F.T.
750	0100	LINSEED OIL TREATMENT	14 GAL.

1971
FEDERAL AID
PROJECT
I-029-1(4)
NORTH DAKOTA
29-61.425

Handwritten: 12-27-71

FEDERAL AID NAME PLATE
2 Required

STRUCTURAL DRAWINGS
GENERAL DRAWING 29-61.425, 29-61.425-1, 2, 3.
SUBSTRUCTURE 29-61.425-4 B5.
SUPERSTRUCTURE 29-61.425-6, H-0158, H-0501, H-0401, D-900-1 & D-900-6

DESIGN LOADING H20 SCALE 1 INCH = 10 FEET

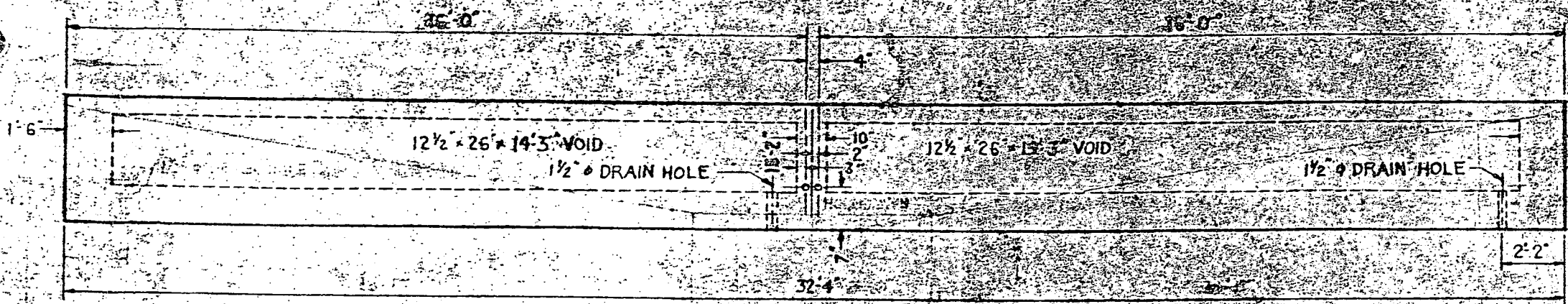
NORTH DAKOTA
STATE HIGHWAY DEPARTMENT
ROSE COULEE
SERVICE ROAD (LEGAL DRAIN No. 27)
BRIDGE LAYOUT

PROJECT I-029-1(4) STA. 88+95.0
CASS COUNTY

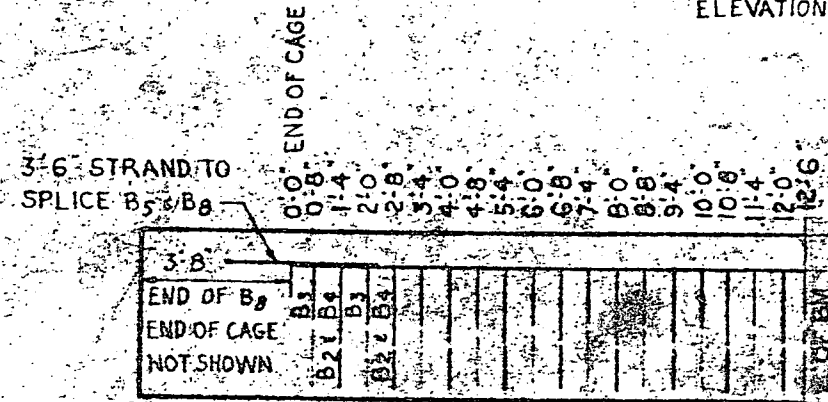
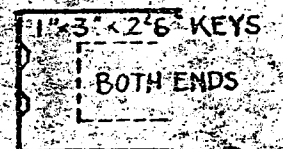
APPROVED
DATE 6-7-71
BRIDGE ENGINEER

BENCH MARKS			PILE LOADING										
NO.	DESCRIPTION	LOCATION	ELEV.	LOCATION	DEAD LOAD	LIVE LOAD	EARTH O. T. M.	WIND 50 LB.	WIND 15 LB.	WIND 100 LB. L.L.	LONG. FORCE	DESIGN LOAD	MAXIMUM REQUIRED BEARING
9	R.R. Spike in P.P.	80+20 - 277' Rt.	904.99										
10	Paint Spot on Br.	88+63 - 251' Rt.	906.26	Abutment	23.37	87						32.0	55
11	R.R. Spike in P.P.	97+25 - 282' Rt.	904.38	Piers	40.57	12.4						52.9	55

PLACE 2 SETS OF STRANDS EACH END FOR LIFTING

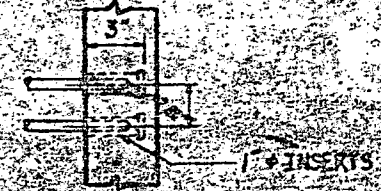


ELEVATION - SHOWING VOIDS, DIAPHRAGMS & HOLES



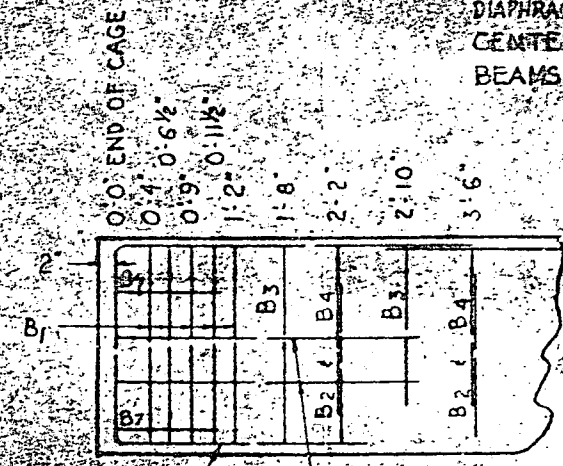
MAKE 1 CAGE PER BEAM AS SHOWN
22 B₂, 23 B₃ & 22 B₄ BARS PER BEAM

NOTE: T₁ & T₂ BARS + PROJECTING STRANDS NOT TO EXCEED 11 STRANDS ON ONE END ARE TO BE PLACED EA. END OF ALL BMS AS PER STATES DRAWING H-7009 AS DONE HERETOFORE



DIAPHRAGM BAR INSERTS CENTER DIAPHR. EXT. BEAMS ONLY

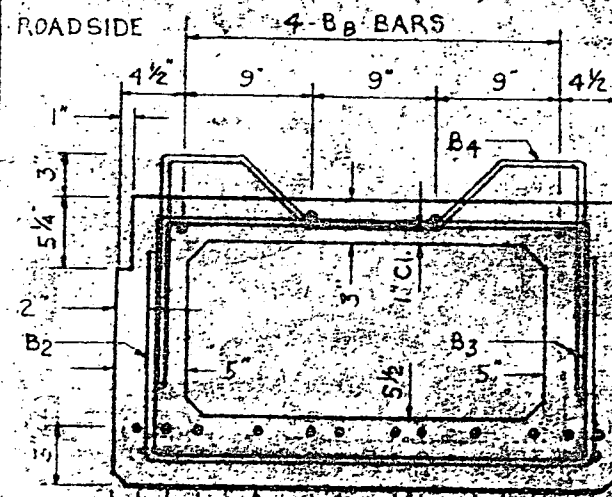
MAKE 4 B₈ BARS
2 TO CAGE & 2 PLACED LATER
OMIT B₂ & B₄ ON 1/2 ON 2ND HALF OF CAGE



SPLICE B₅ TO B₈ USING STRAND

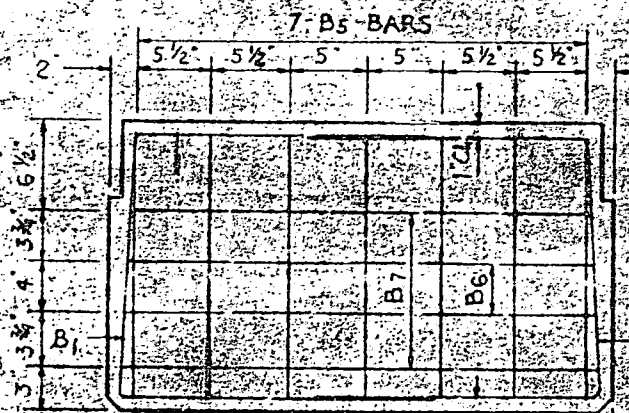
TIE ON LAST B₂, B₃ & B₄ BARS

END CAGE
MAKE 2 AS SHOWN EACH BEAM



BASIC BEAM

OMIT SHEAR KEY ON OUTSIDE OF EXT. BEAM



END VIEW

THIS IS THE S. SPAN OF A 3 SPAN BRIDGE. THE N. SPAN IS SIMILAR EXCEPT THE DRAIN HOLES ARE ON OPPOSITE ENDS OF THE BMS. THE CTR. SPAN IS ALSO SIMILAR EXCEPT THE DRAIN HOLES ARE 2'-2" FROM EACH END OF THE BM.

12 - 2 STRANDS

DETAILS NOT SHOWN ARE IN ACCORDANCE WITH STATE PLAN

MAKE 24 INT. 1/2" DIA.

NORTH DAKOTA CONCRETE PROD.
BISMARCK, NORTH DAKOTA

29-10954 CASS COUNTY
21' x 36' x 32'-4" P/S BOX HS-20

SCALE: 1/4" = 1'-0"
DATE: 9-5-69 Rev. B-17
DRAWN: T.E.

BR. No. 29-01.417 L&R
29-061.599 L&R
9-2-71 8-5-71 REV.

Box # 35-556