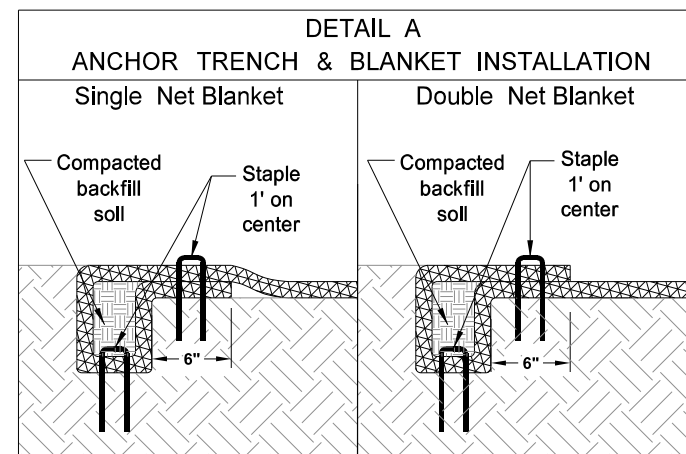
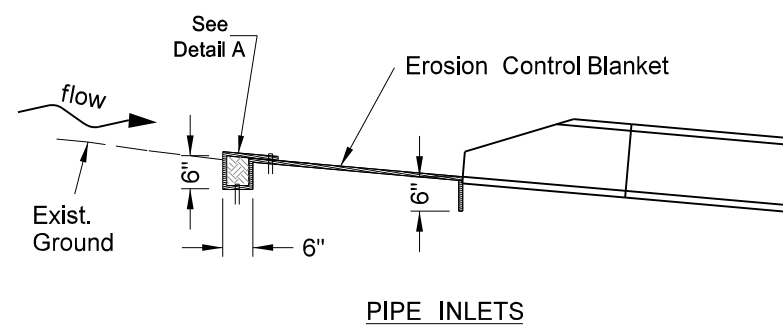
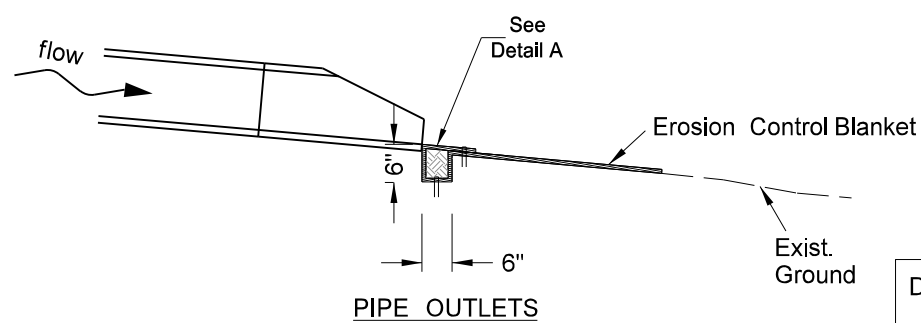


## EROSION AND SILTATION CONTROL

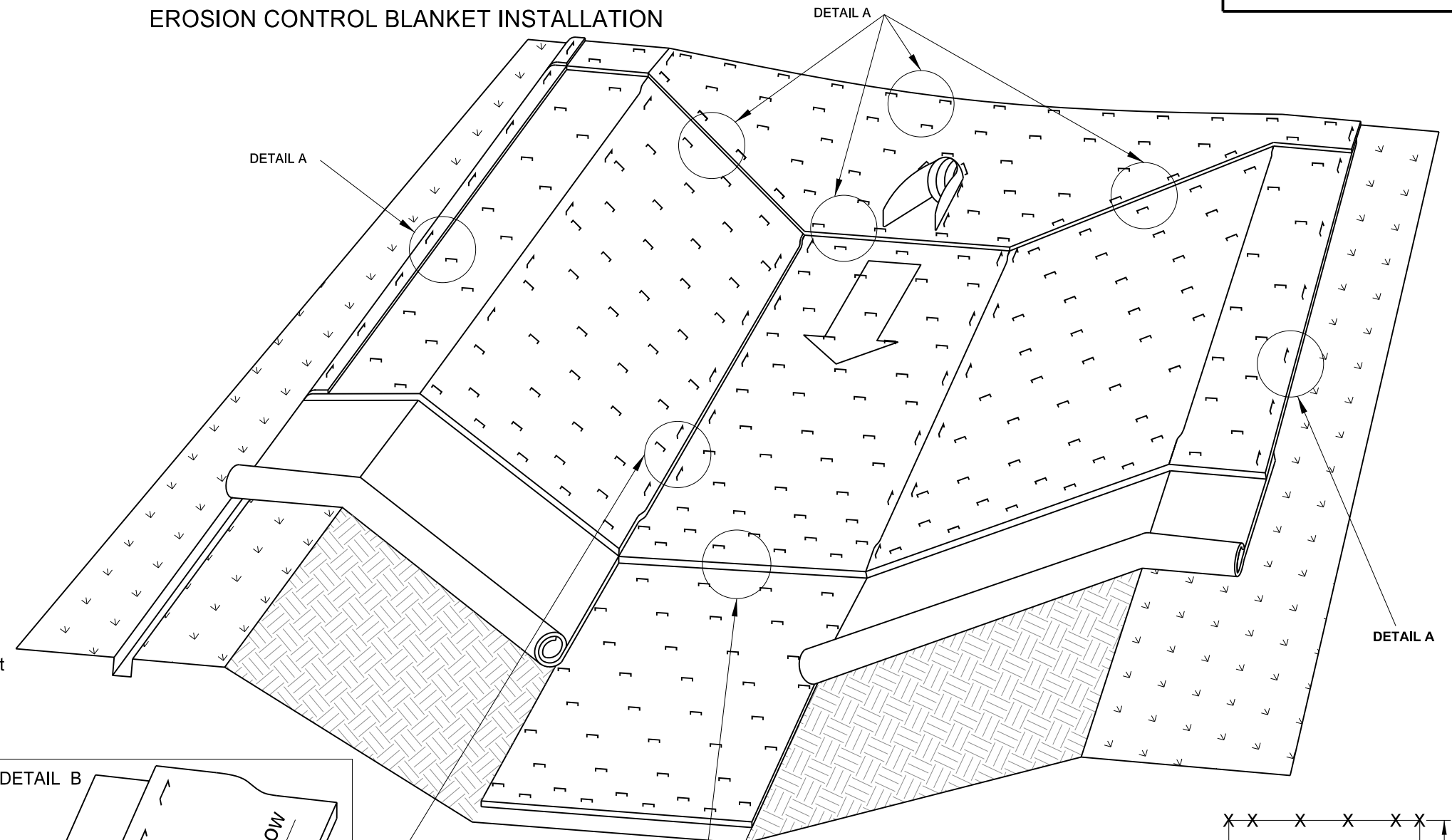
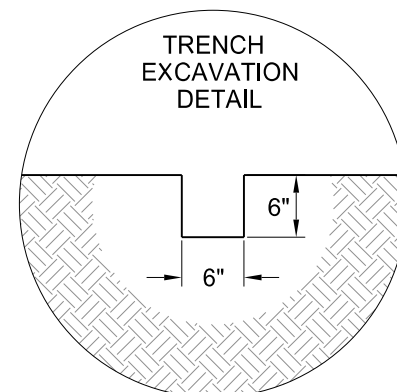
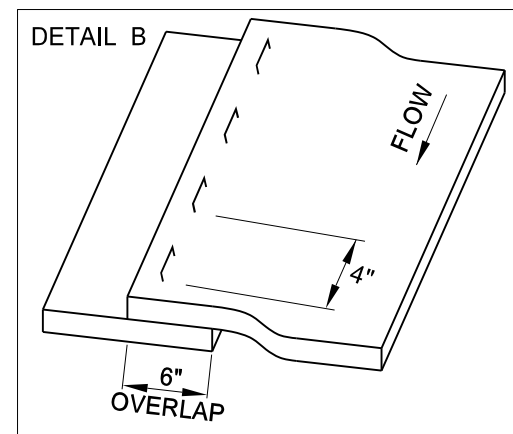
### EROSION CONTROL BLANKET INSTALLATION



**NOTE:**  
If a Single Net Blanket is used the side with the netting should be on the top once the blanket is installed.

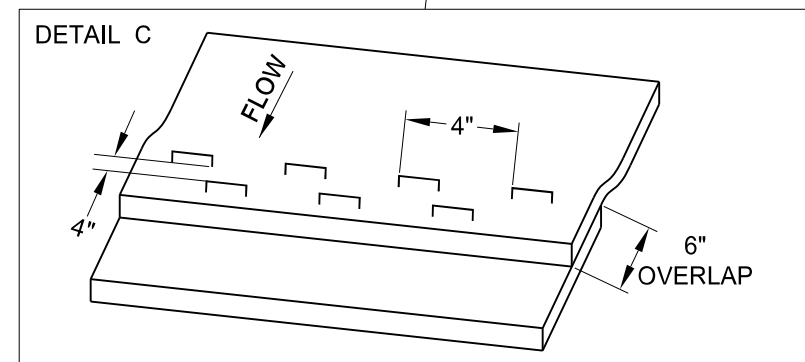
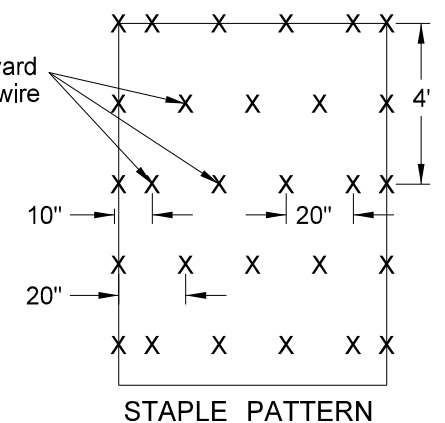


## INSTALLATION AT PIPE ENDS



## BLANKET LAYOUT CHANNEL OR SLOPE INSTALLATION

3.8 staples per square yard,  
using 8-inch 11 gauge wire  
"u" staples.

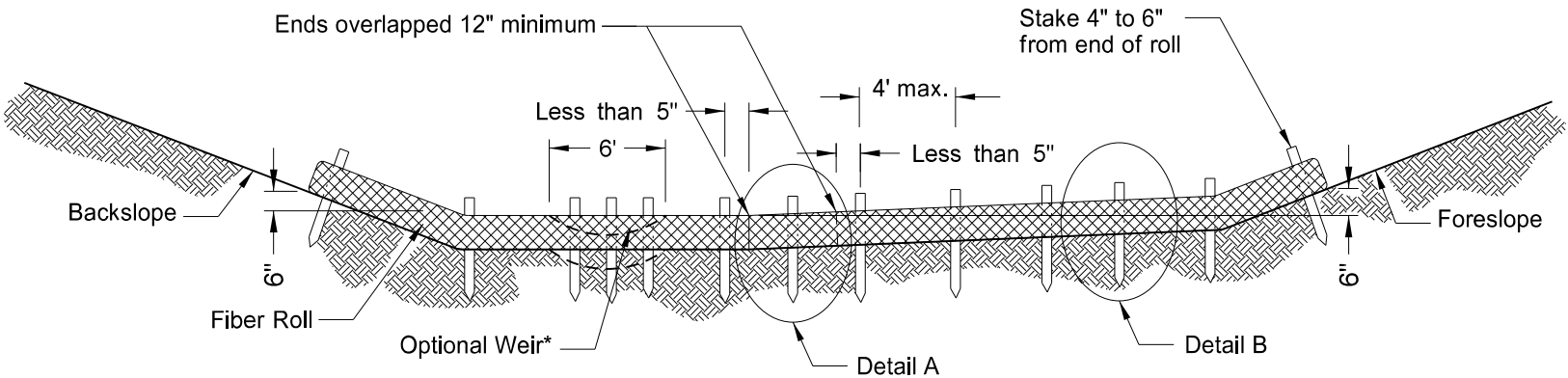


NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-03-13	
REVISIONS	
DATE	CHANGE
06-26-14	Changed standard drawing number from D-708-S to D-255-2.
07-27-15	Changed Installation details such as trench depth and overlap dimensions.
08-27-19	New Design Engineer PE Stamp.

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Registration Number  
PE- 4683,  
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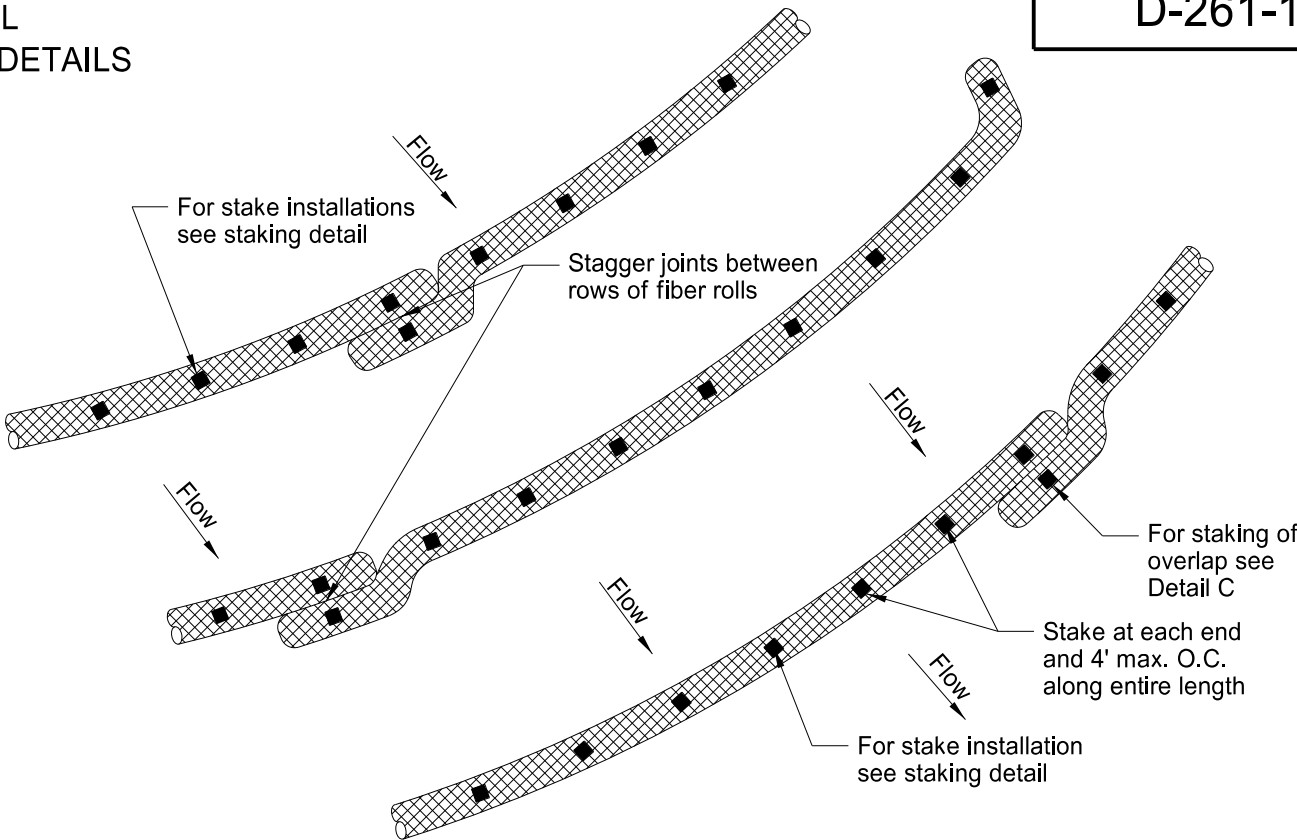
EROSION CONTROL  
FIBER ROLL PLACEMENT DETAILS

D-261-1

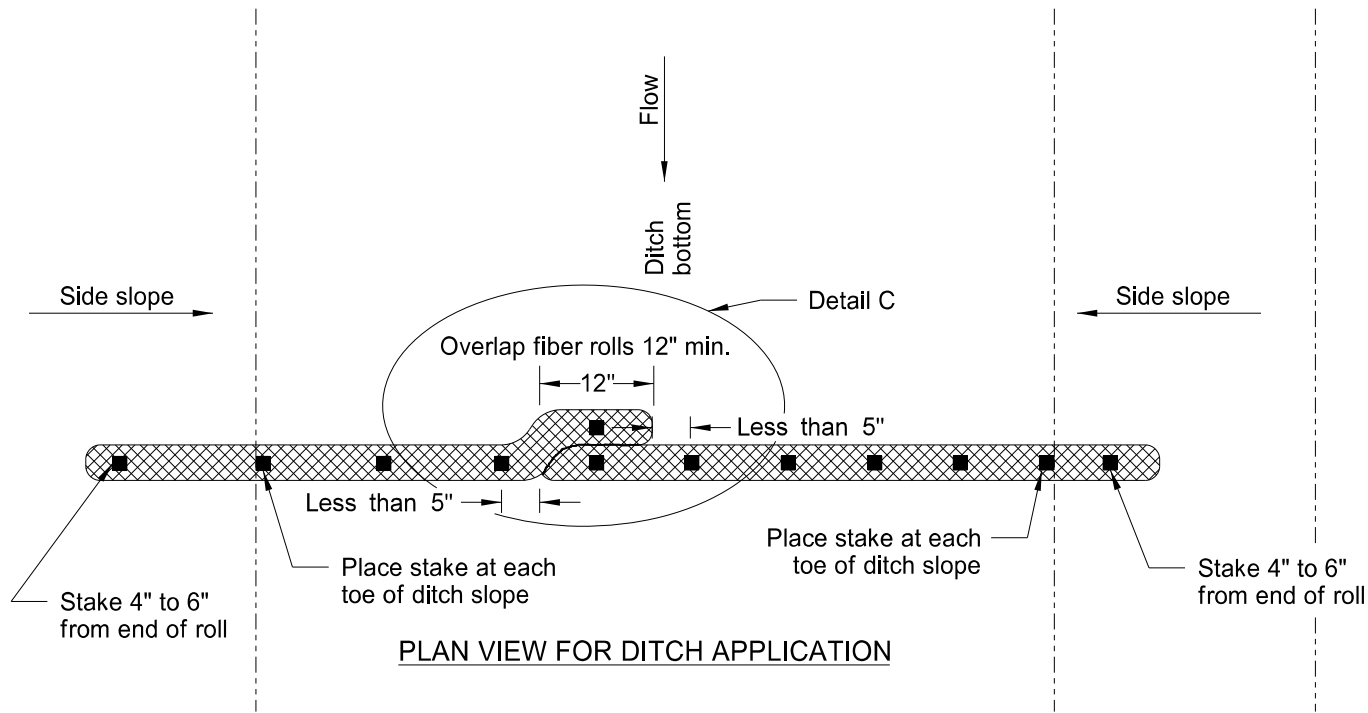


\*Optional Weir. Use in flat areas, such as the Red River Valley, where there is potential for water to back up on adjacent property. Lower fiber roll enough to prevent water from backing up on adjacent property. Do not use 20-inch fiber rolls in flat areas where there is potential for water to back up on adjacent property.

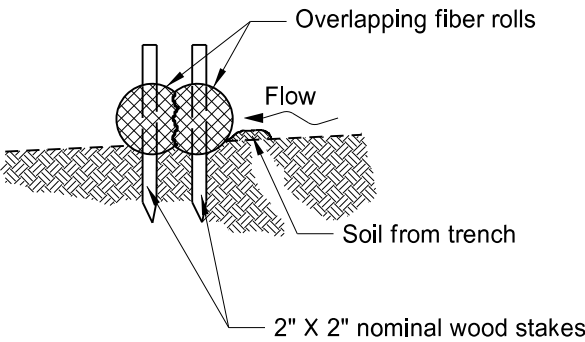
12 OR 20 INCH FIBER ROLL - DITCH BOTTOM



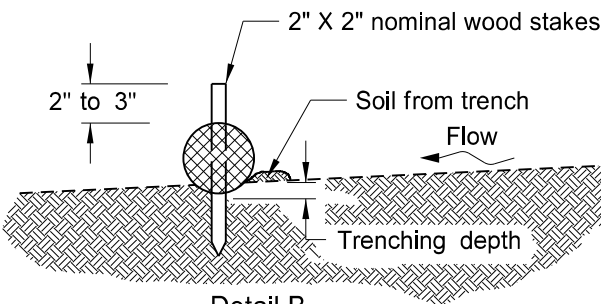
PLAN VIEW FOR SLOPE APPLICATION



PLAN VIEW FOR DITCH APPLICATION



Detail A  
Fiber Roll Overlapping Staking Detail



Detail B  
Fiber Roll Staking Detail

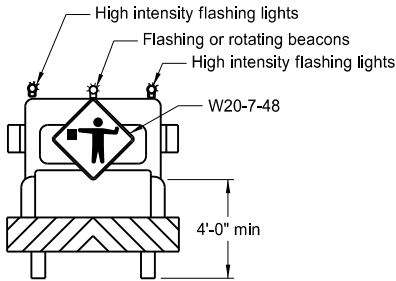
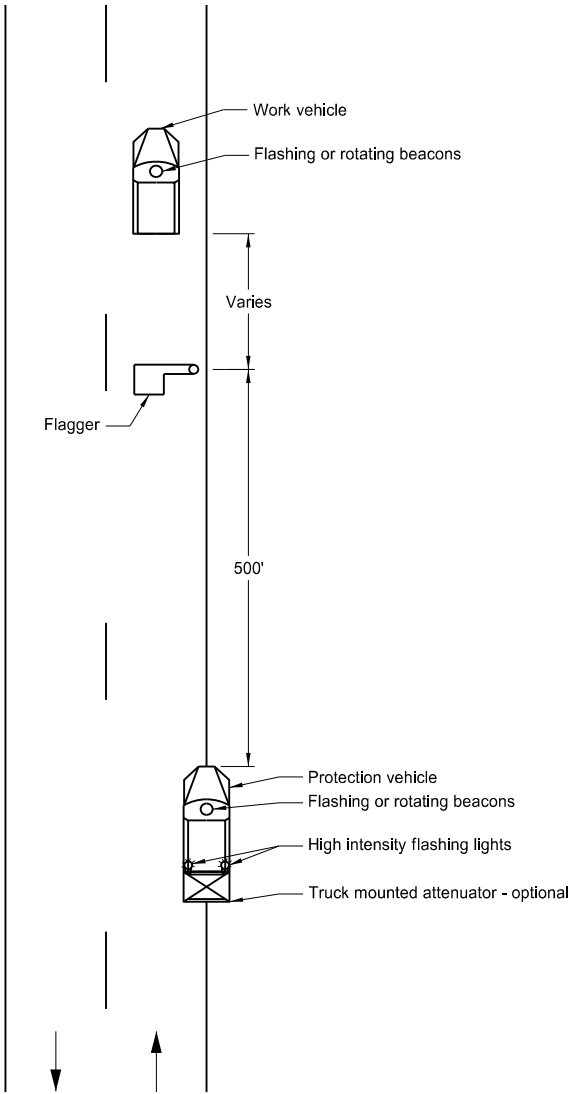
FIBER ROLL DIAMETER	NOMINAL STAKE SIZE	MINIMUM STAKE LENGTH	MINIMUM TRENCH DEPTH	MAXIMUM TRENCH DEPTH
6"	2" x 2"	18"	2"	2"
12"	2" x 2"	24"	2"	3"
20"	2" x 2"	36"	3"	5"

NOTE: Runoff must not be allowed to run under or around roll.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
11-18-10	
REVISIONS	
DATE	CHANGE
06-10-13	Added plan view for ditch and slope application. Added table with values for stake and trench dimensions.
10-04-13	Revised fiber roll overlap detail.
06-26-14	Changed standard drawing number from D-708-7 to D-261-1.
08-27-19	New Design Engineer PE Stamp

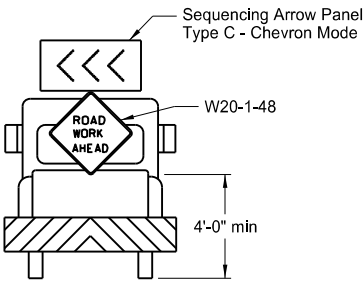
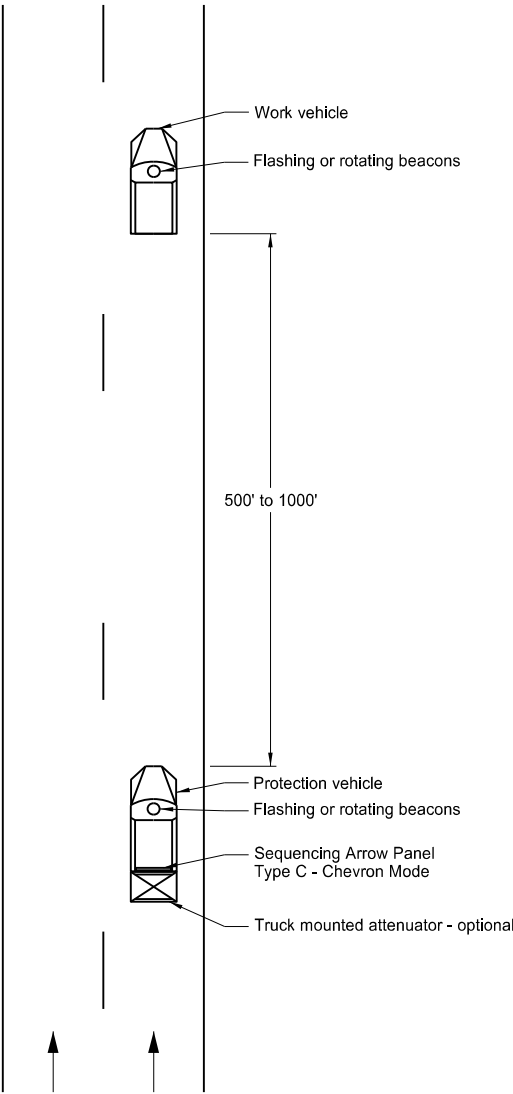
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Two Lane, Two Way Roadways



Typical Protection Vehicle

Multilane Roadways



Typical Protection Vehicle

- Notes:
1. Display a 360 degree rotating, flashing, oscillating or strobe light on the working vehicle.
  2. Display a 360 degree rotating, flashing, oscillating or strobe light on the shadow vehicle. Operate a sequencing arrow panel Type C in chevron mode on the shadow vehicle for Multilane Roadway.
  3. Use these layouts during daylight hours and in areas of good visibility only.
  4. Use flagger to protect the work area and warn oncoming traffic for two lane, two way roadway.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-25-12	
REVISIONS	
DATE	CHANGE
9-27-17	Updated to active voice
10-03-19	New Design Engr PE Stamp

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SIGN NUMBER	G20-10-108				
WIDTH x HEIGHT	9'-0" x 4'-0"				
BORDER WIDTH	1.25" (inset 0.75")				
CORNER RADIUS	3"				
MOUNTING	Ground				
BACKGROUND	TYPE: IV Reflective				
	COLOR: Fluorescent Orange				
LEGEND/BORDER	TYPE: Non-Refl				
	COLOR: Black				

SYMBOL	X	Y	WID	HT	ANGLE
	42.1	6.2	24	4	0

STATION(S):

AREA: 36.0 Sq.Ft.

Dimensions are in inches.tenthsLetter locations are panel edge to lower left corner

LETTER POSITION (X)																		LENGTH	SIZE	SERIES
C	O	N	S	T	R	U	C	T	E	D		B	Y					69.7	6	D 2000
19.2	24.5	30	35.1	39.7	44.3	49.4	54.8	59.7	64.3	69	73.1	79.1	83.7							
Y	O	U	R		C	O	M	P	A	N	Y		N	A	M	E		91.5	6	D 2000
8.3	14.2	19.8	25.3	29.4	35.4	40.7	46.2	52.4	56.8	62.8	67.8	72.9	78.9	83.9	89.9	96				
Y	O	U	R		T	O	W	N	,		N	D						64.6	6	D 2000
21.7	27.6	33.2	38.7	42.8	48.8	53.3	58.4	64.6	69.6	70.7	76.7	82.2								

- Notes:
- 1. Post mount sign a distance of ½A following the End Road Work (G20-2-48) sign (maximum 2 signs per project.)
  - 2. Use sign on rural projects with a 30 day or longer duration (not required on seal coats or other short duration projects.)
  - 3. Do not place sign in urban areas or within city limits.

Advance Warning Sign Spacing (A)			
Road Type	Distance between signs min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-22-12	
REVISIONS	
DATE	CHANGE
7-18-14 9-27-17 8-30-18 10-03-19	Revise sheeting to type IV. Updated to active voice. Updated sign number in note 1. New Design Engineer PE Stamp.

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Registration Number

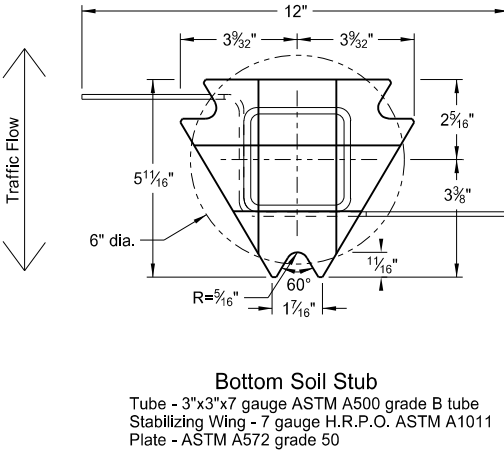
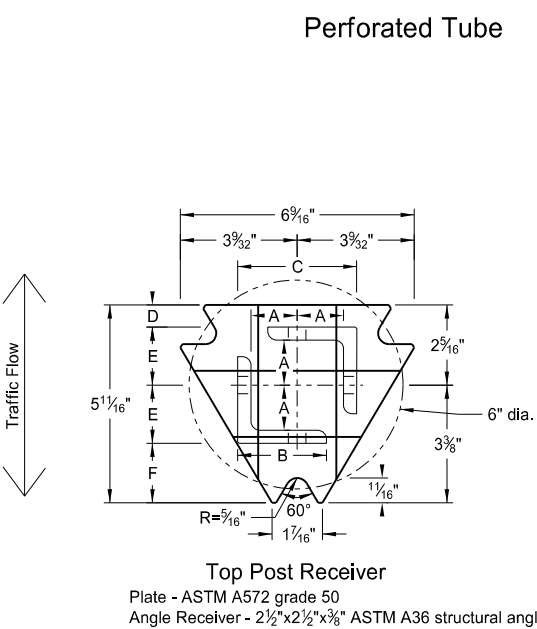
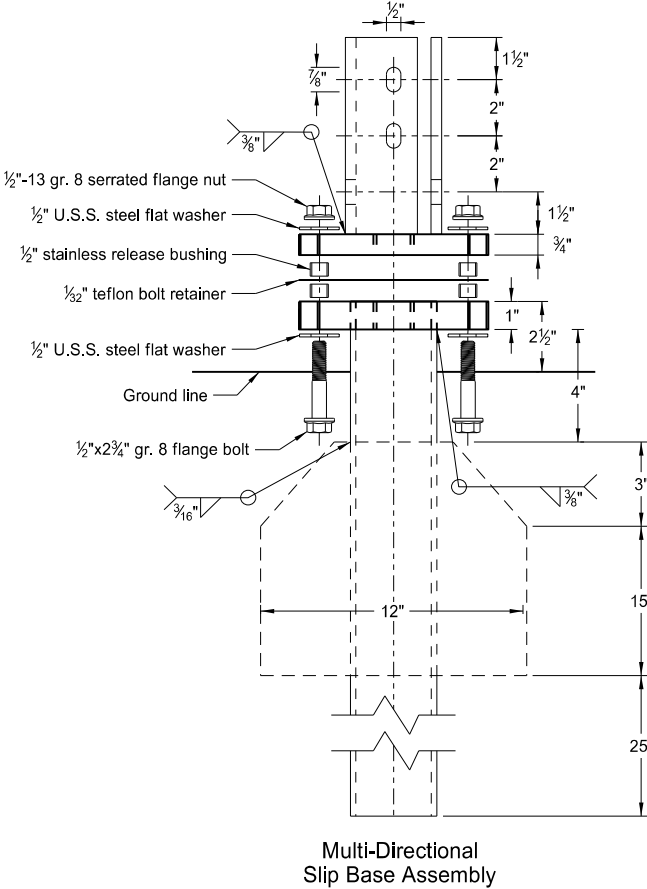
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Perforated Tube

- Notes:
1. Torque slip base bolts as specified by manufacturer.
  2. Use anchor with 43.9 KSI yield strength and 59.3 KSI tensile strength.
  3. Provide 4" vertical clearance for anchor or breakaway base. Measure the 4"x60" measurement above and below post location and back and ahead of post.
  4. In concrete sidewalk, use same anchor without wings.
  5. Provide more than 7' between the first and fourth posts of a four post sign.

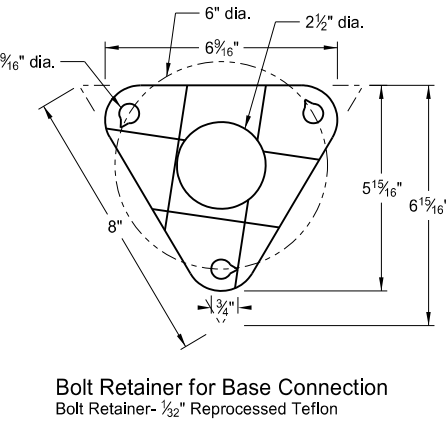
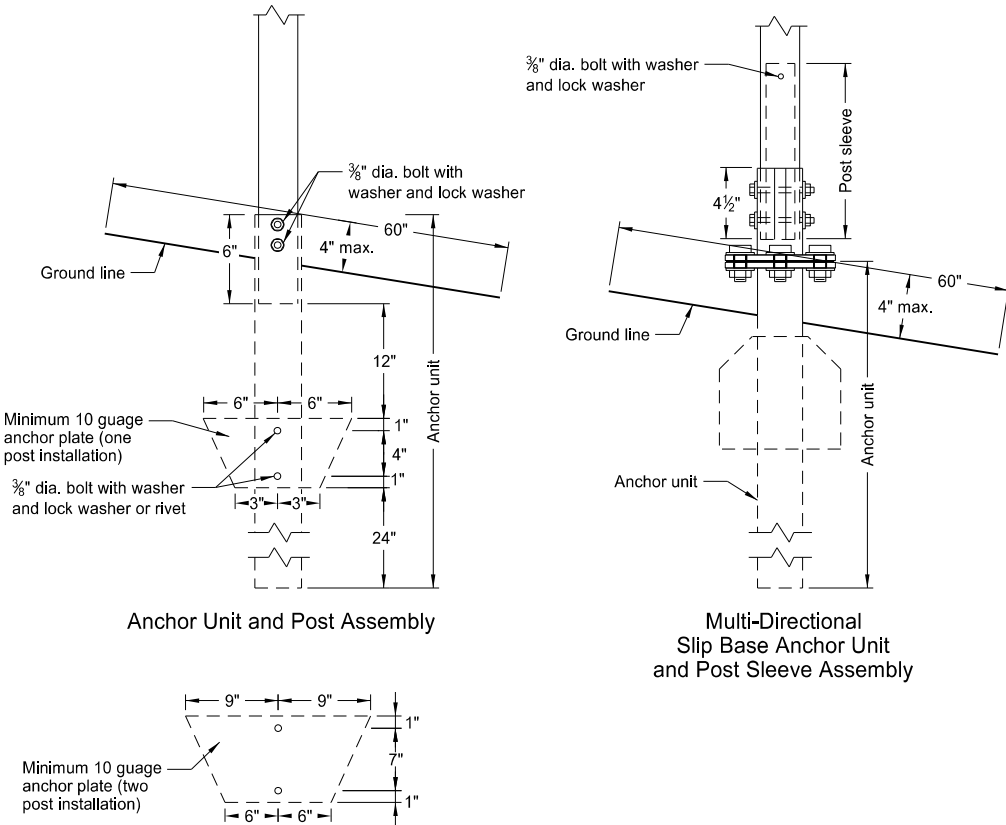


Telescoping Perforated Tube						
Number of Posts	Post Size in.	Wall Thick-ness Gauge	Sleeve Size in.	Wall Thick-ness Gauge	Slip Base	Anchor Size without Slip Base in.
1	2	12			No	2 1/4
1	2 1/4	12			No	2 1/2
1	2 1/2	12			(A)	3
1	2 1/2	10			Yes	
1	2 1/4	12	2	12	Yes	
1	2 1/2	12	2 1/4	12	Yes	
2	2	12			No	2 1/4
2	2 1/4	12			No	2 1/2
2	2 1/2	12			Yes	
2	2 1/2	12			Yes	
2	2 1/4	10	2	12	Yes	
2	2 1/2	12	2 1/4	12	Yes	
3 & 4	2 1/2	12			Yes	
3 & 4	2 1/2	10			Yes	
3 & 4	2 1/2	12	2 1/4	12	Yes	
3 & 4	2 1/4	12	2	12	Yes	
3 & 4	2 1/2	10	2 3/16	10	Yes	

Properties of Telescoping Perforated Tube						
Tube Size in.	Wall Thickness in.	U.S. Standard Gauge	Weight per Foot lbs.	Moment of Inertia in. <sup>4</sup>	Cross Sec. Area in. <sup>2</sup>	Section Modulus in. <sup>3</sup>
1 1/2 x 1 1/2	0.105	12	1.702	0.129	0.380	0.172
2 x 2	0.105	12	2.416	0.372	0.590	0.372
2 1/4 x 2 1/4	0.105	12	2.773	0.561	0.695	0.499
2 3/8 x 2 3/8	0.135	10	3.432	0.605	0.841	0.590
2 1/2 x 2 1/2	0.105	12	3.141	0.804	0.803	0.643
2 1/2 x 2 1/2	0.135	10	4.006	0.979	1.010	0.785

Top Post Receiver Data Table						
Square Post Sizes (B)	A	B	C	D	E	F
2 3/16"x10 ga.	1 5/16"	2 1/2"	3 1/2"	2 5/32"	1 33/64"	1 7/8"
2 1/2"x10 ga.	1 3/32"	2 1/2"	3 5/16"	5/8"	1 21/32"	1 3/4"

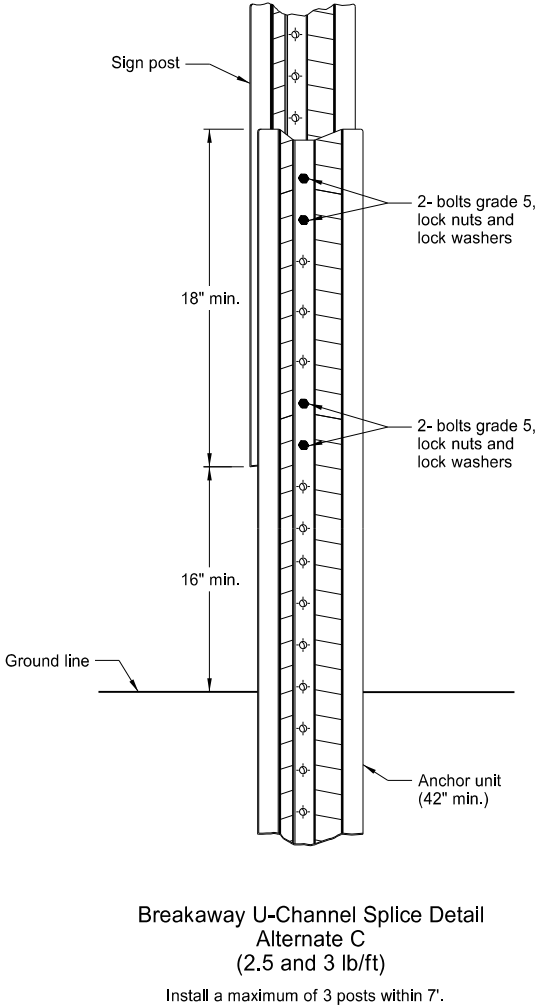
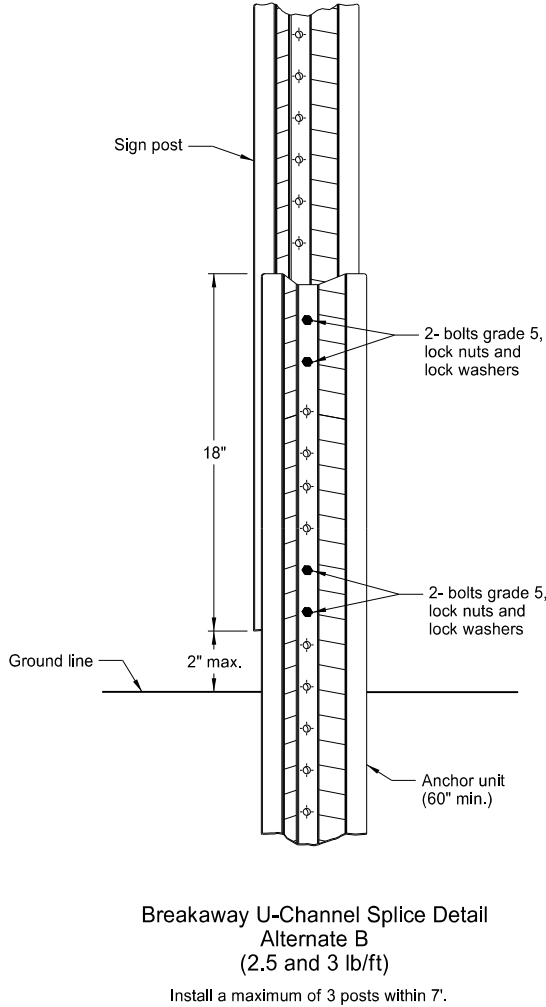
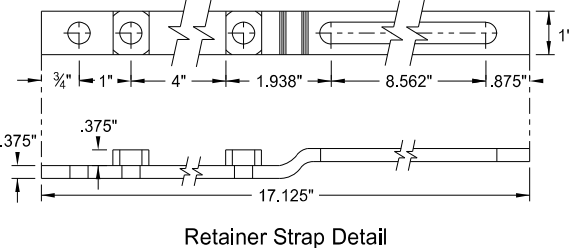
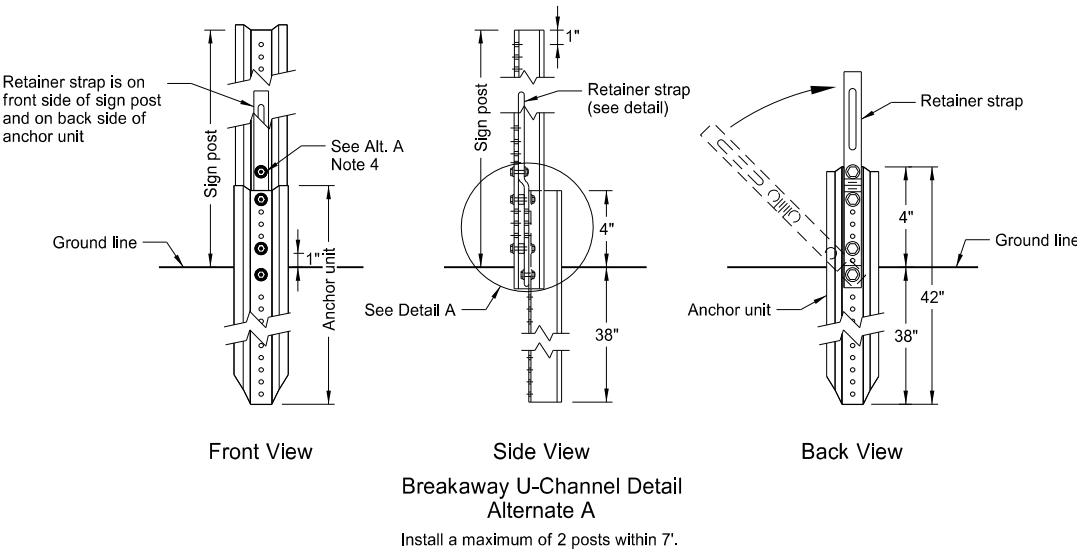
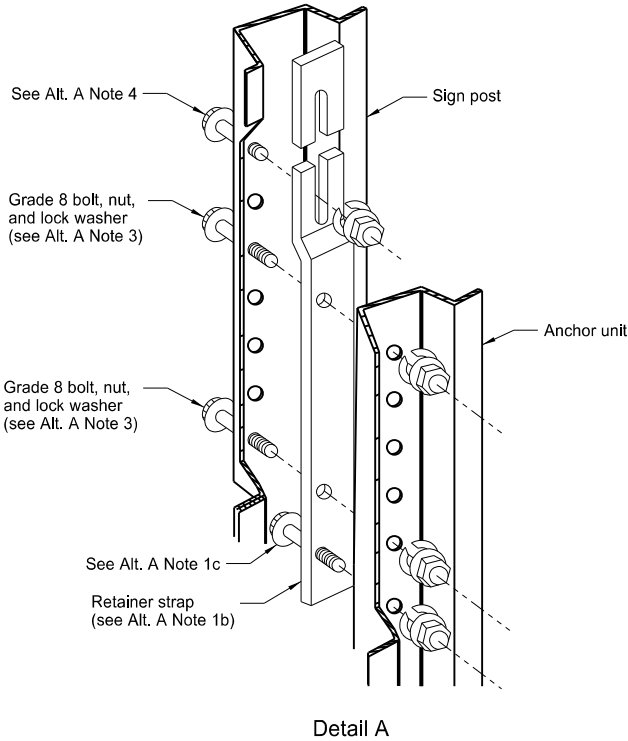
- (A) Use breakaway base when support is placed in weak soils. Engineer determines if soils are weak.
- (B) For additional wind load, insert the 2 3/8"x10 ga. into 2 1/2"x10 ga.



NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
2-28-14	
REVISIONS	
DATE	CHANGE
9-27-17 10-03-19	Updated to active voice New Design Engr PE Stamp

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U-Channel Post



Alternate A Steps of Installation:

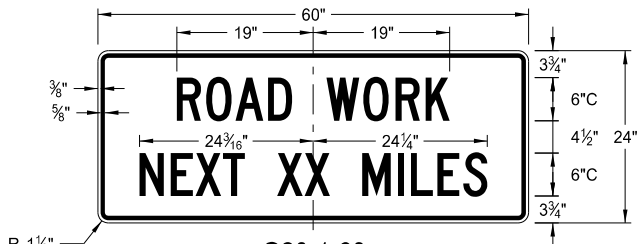
- a) Drive anchor unit to within 12" of ground level.  
b) Establish proper assembly by lining up bottom hole of retainer strap with 6th hole from the top of the anchor unit.  
c) Assemble strap to back of anchor unit using 5/16"x2" bolt, lock washer and nut.  
d) Rotate strap 90° to left.
- a) Drive anchor unit to 4" above ground.  
b) Rotate strap to vertical position.
- a) Place 5/16"x2" bolt, lock washer and nut in bottom of sign post to facilitate alignment of sign post with proper hole in anchor unit.  
b) Alternately tighten two connector bolts.
- Complete assembly by tightening 5/16"x2" bolt (this fastens sign post to retainer strap).
- Properly nest base post, strap, and sign post. Proper nesting occurs when all flat surfaces of the base post, strap, and sign post at the bolts have full contact across the entire width.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
2-28-14	
REVISIONS	
DATE	CHANGE
9-27-17 10-03-19	Updated to active voice New Design Engr PE Stamp

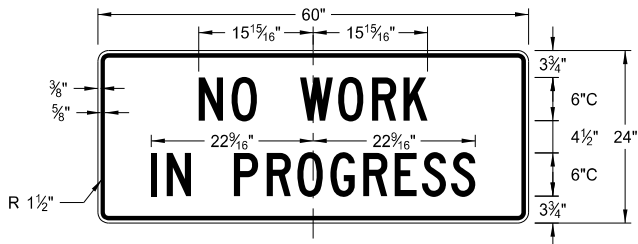
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CONSTRUCTION SIGN DETAILS  
TERMINAL AND GUIDE SIGNS

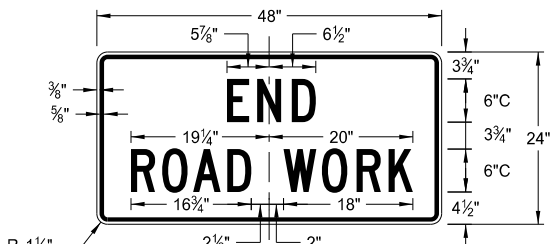
D-704-9



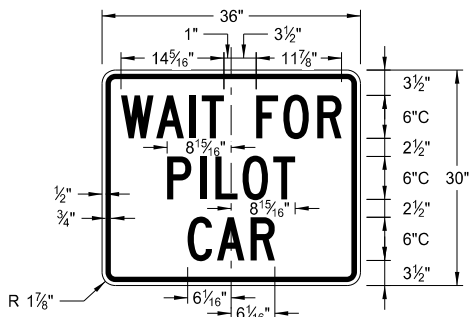
G20-1-60  
Legend: black (non-refl)  
Background: orange



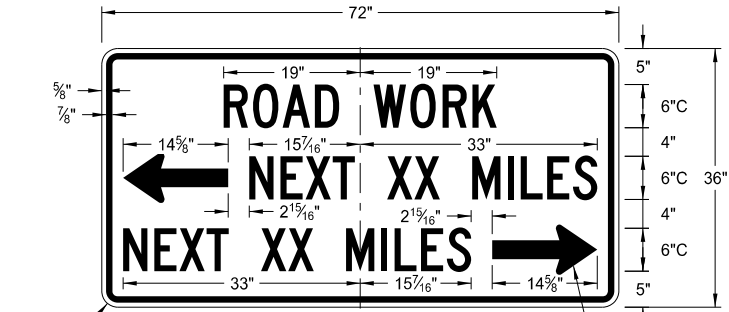
G20-1b-60  
Legend: black (non-refl)  
Background: orange



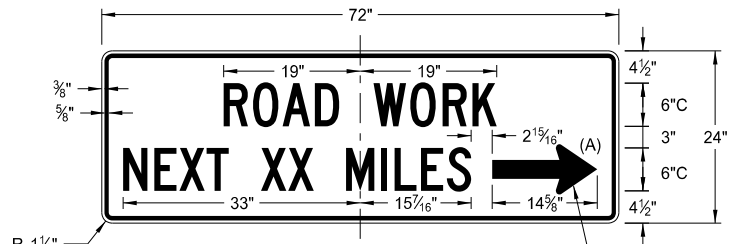
G20-2-48  
Legend: black (non-refl)  
Background: orange



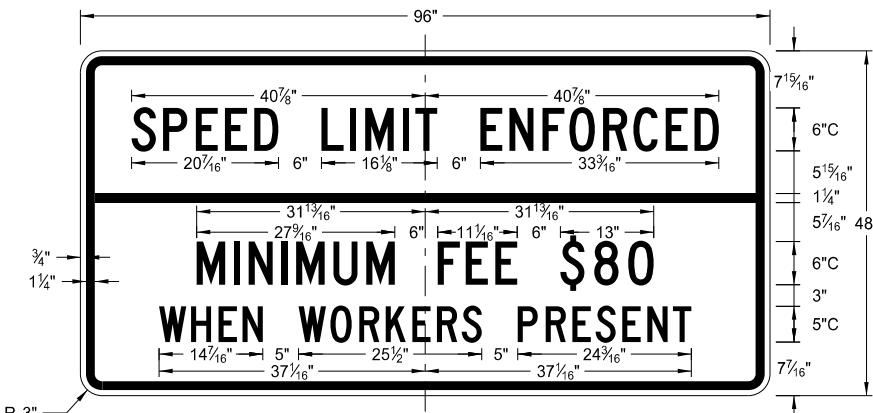
G20-4b-36  
Legend: black (non-refl)  
Background: orange



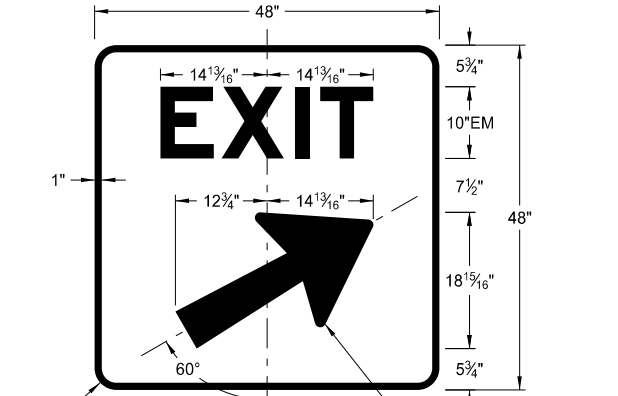
G20-50a-72  
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Background: orange



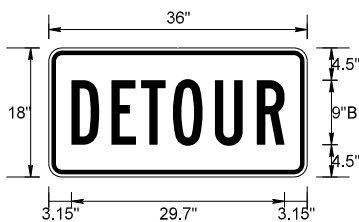
G20-52a-72  
Legend: black (non-refl)  
Background: orange



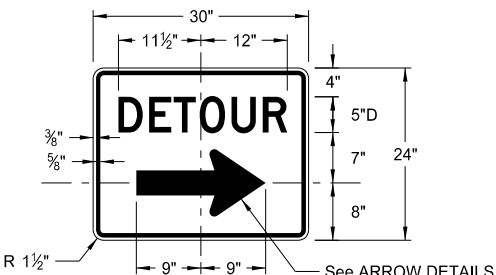
G20-55-96  
Legend: black (non-refl)  
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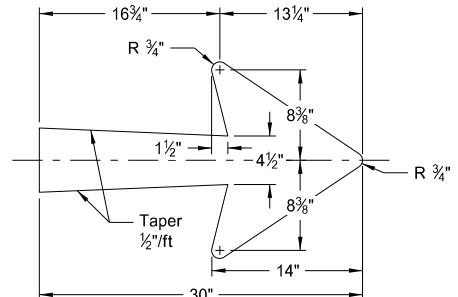
E5-1(L or R)-48  
Legend: white  
Background: green (orange optional)



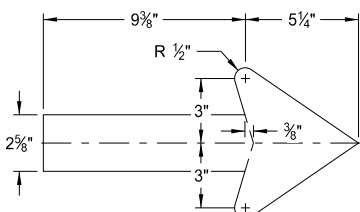
M4-8-36  
Legend: black (non-refl)  
Background: orange



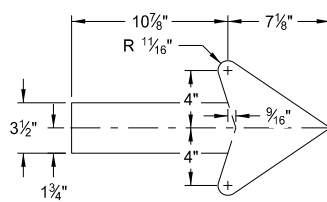
M4-9(L or R)-30 & M4-9-30  
Legend: black (non-refl)  
Background: orange



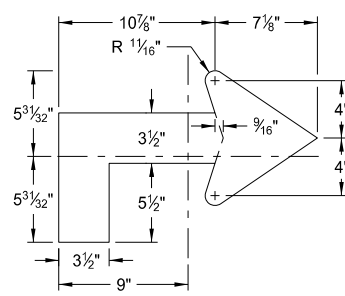
E5-1-48



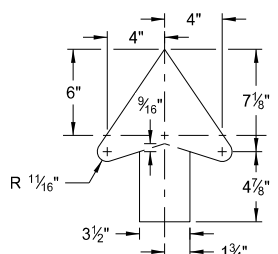
G20-50a-72  
G20-52a-72



M4-9(L or R)-30  
Right or Left



M4-9(L or R)-30  
Advanced Right or Left



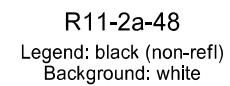
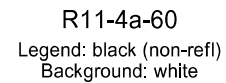
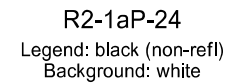
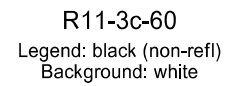
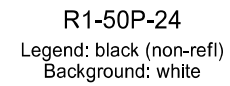
M4-9-30  
Straight

ARROW DETAILS

NOTES:  
(A) Arrow may be right or left of the legend to indicate construction to the right or left.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-13-13	
REVISIONS	
DATE	CHANGE
8-17-17 10-03-19	Added sign & background color New Design Engineer PE Stamp

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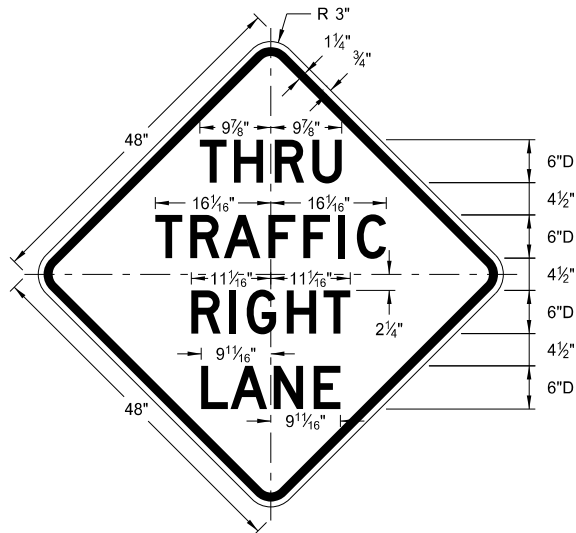
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-13-13	
REVISIONS	
DATE	CHANGE
8-17-17 10-03-19	Revised sign number New Design Engineer PE Stamp

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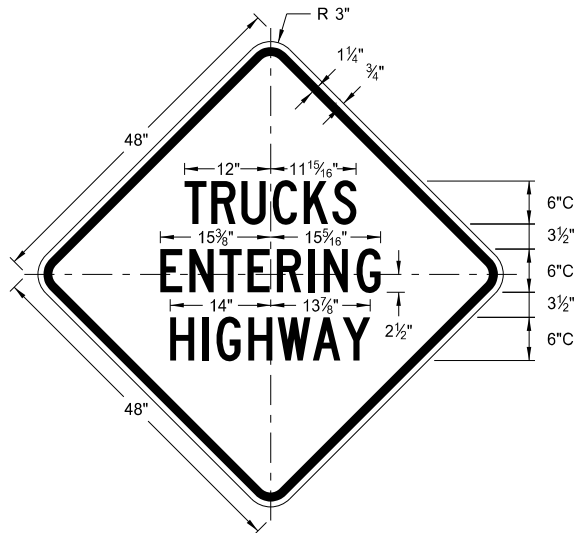
CONSTRUCTION SIGN DETAILS  
WARNING SIGNS

D-704-11



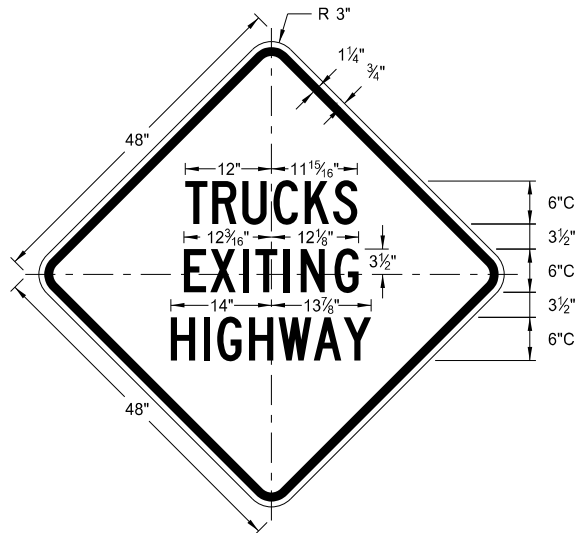
W5-8-48

Legend: black (non-refl)  
Background: orange



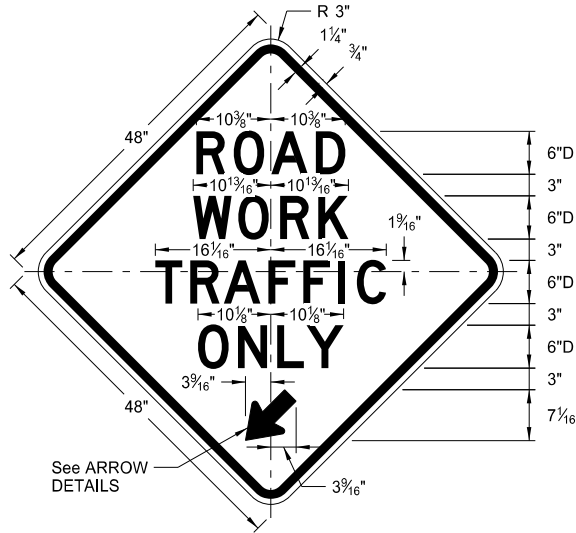
W8-53-48

Legend: black (non-refl)  
Background: orange



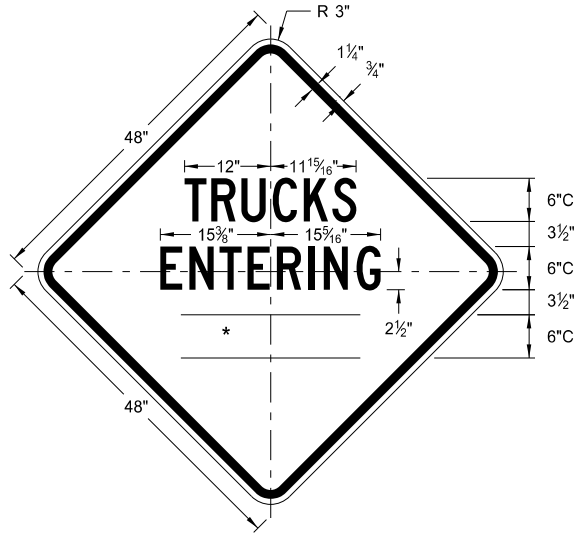
W8-56-48

Legend: black (non-refl)  
Background: orange



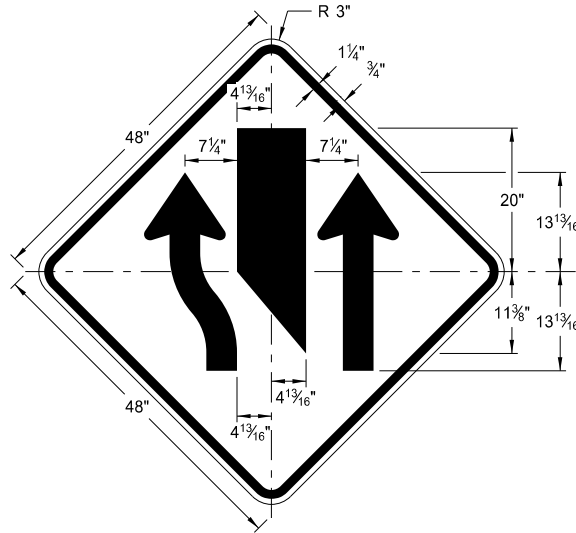
W5-9-48

Legend: black (non-refl)  
Background: orange



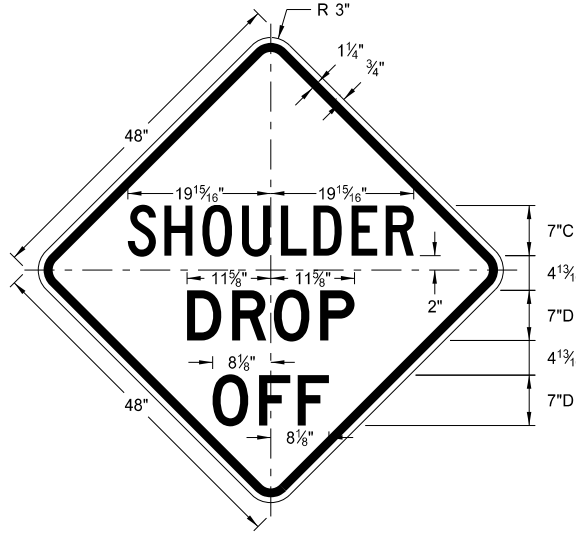
W8-54-48

Legend: black (non-refl)  
Background: orange



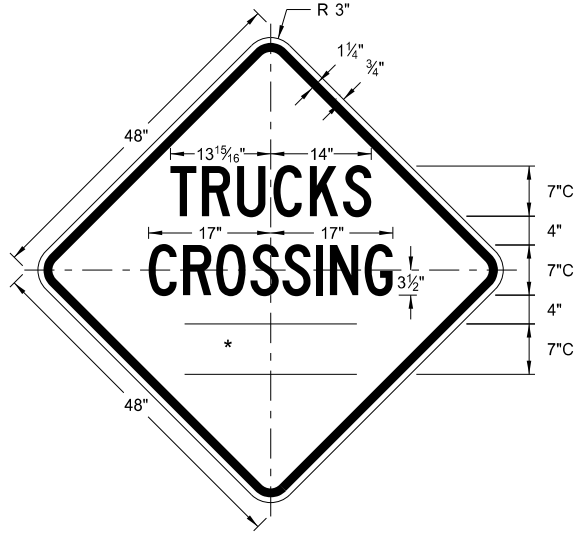
W9-3a-48

Legend: black (non-refl)  
Background: orange



W8-9a-48

Legend: black (non-refl)  
Background: orange

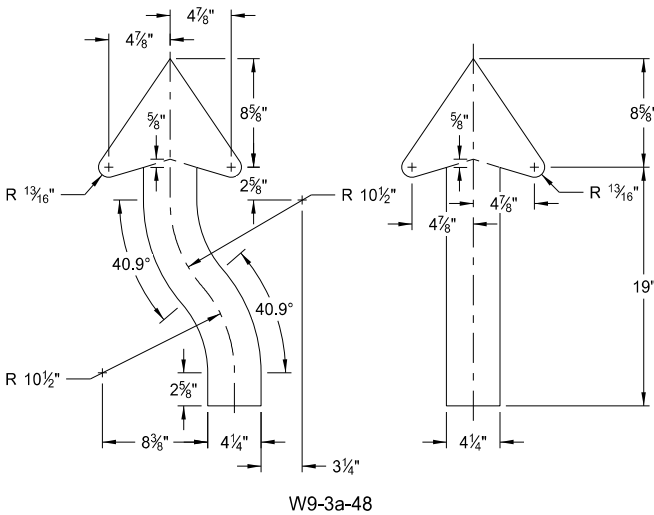
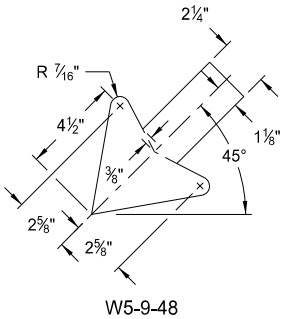


W8-55-48

Legend: black (non-refl)  
Background: orange

WORD	LETTER SPACING
AHEAD	Standard
200 FT	Standard
350 FT	Standard
500 FT	Standard
1000 FT	Reduce 40%
1500 FT	Reduce 40%
½ MILE	Reduce 50%
1 MILE	Standard

\* DISTANCE MESSAGES

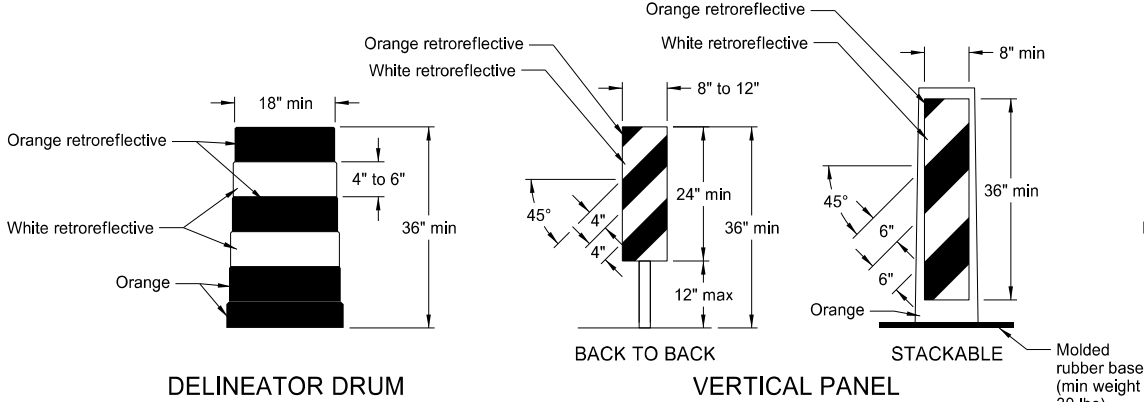


ARROW DETAILS

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-13-13	
REVISIONS	
DATE	CHANGE
8-17-17	Updated sign number
5-31-18	Revised sign and arrow details
10-03-19	New Design Engineer PE Stamp

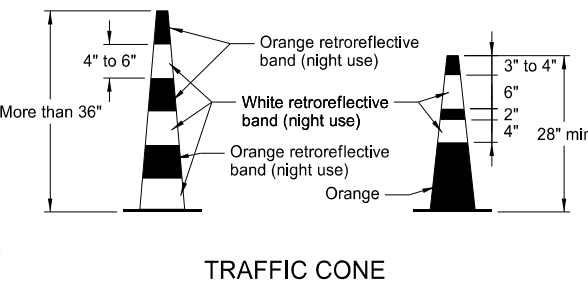
This document was originally  
issued and sealed by  
Kirk J Hoff,  
Registration Number  
PE- 4683,  
on 10/03/19 and the original  
document is stored at the  
North Dakota Department  
of Transportation

BARRICADE AND CHANNELIZING DEVICE DETAILS

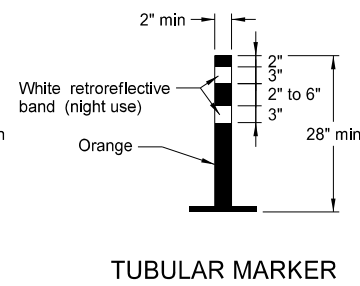


Provide horizontal, circumferential, alternating orange and white retroreflective stripes 4" to 6" wide for drum markings. Use a minimum of two orange and two white stripes with the top stripe being orange for each drum. Do not exceed 3" nonretroreflectORIZED spaces between the horizontal orange and white stripes. Avoid placement of stripes on drum ribs or indentations. Use closed top drums that will not allow collection of debris. Do not place ballast on the top of drum.

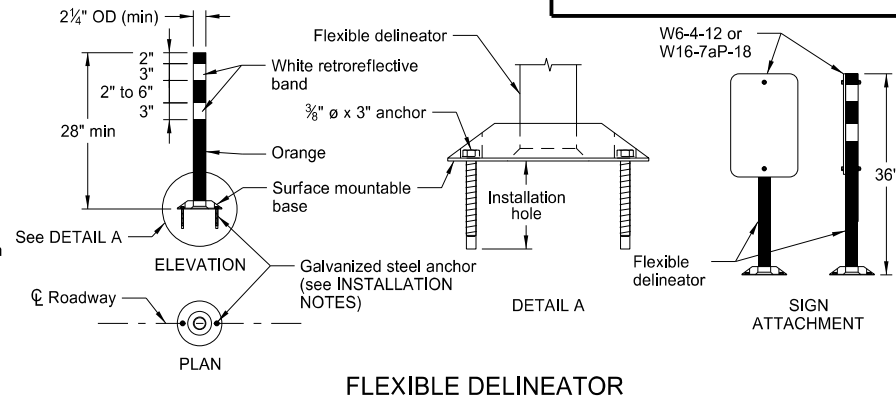
Provide alternating orange and white retroreflective stripes, sloping downward in direction vehicular traffic is to pass. Place retroreflective sheeting on both sides of panel with a minimum of 270 square inches of retroreflective area facing vehicular traffic. Where the height of the retroreflective material on the vertical panel is 36 inches or more, use a stripe width of 6 inches.



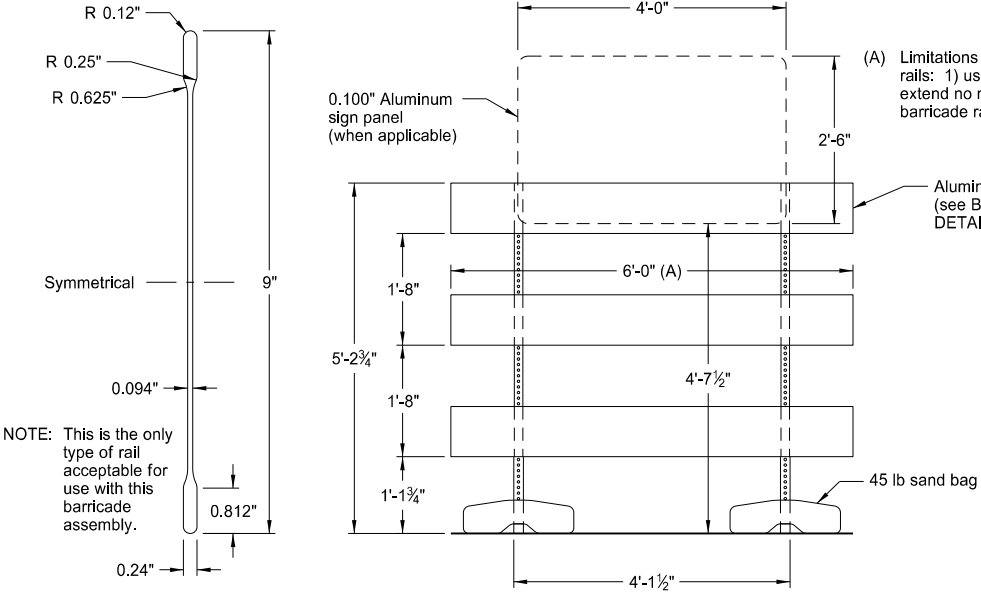
Provide retroreflectORIZATION of cones more than 36" in height by alternating orange and white retroreflective stripes. Use a minimum of two orange and two white stripes for each cone with the top stripe being orange. Use maximum 3" nonretroreflectORIZED space between the orange and white stripes.



Provide retroreflectORIZATION of tubular markers more than 42" in height by alternating four 4" to 6" wide orange and white stripes with the top stripe being orange.



- INSTALLATION NOTES:
1. Drill installation holes to diameter and depth required by manufacturer's specifications.
  2. For removal, remove anchors and fill installation hole with an epoxy designed to bond to pavement surface.
  3. In lieu of bolted down base, use an 8" x 8" butyl pad or hot melt butyl. Remove butyl as close as possible to pavement surface.

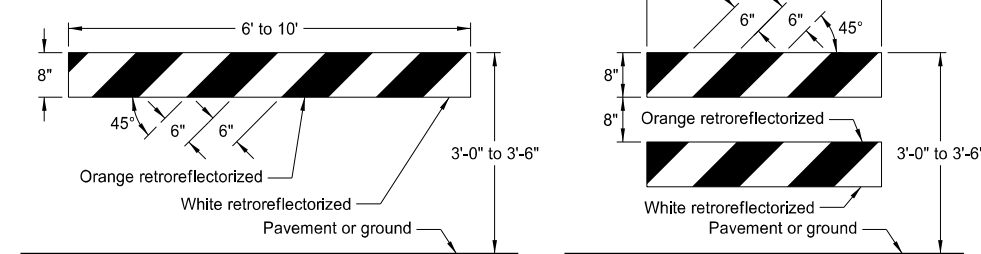


BARRICADE BLADE DETAIL

ELEVATION VIEW

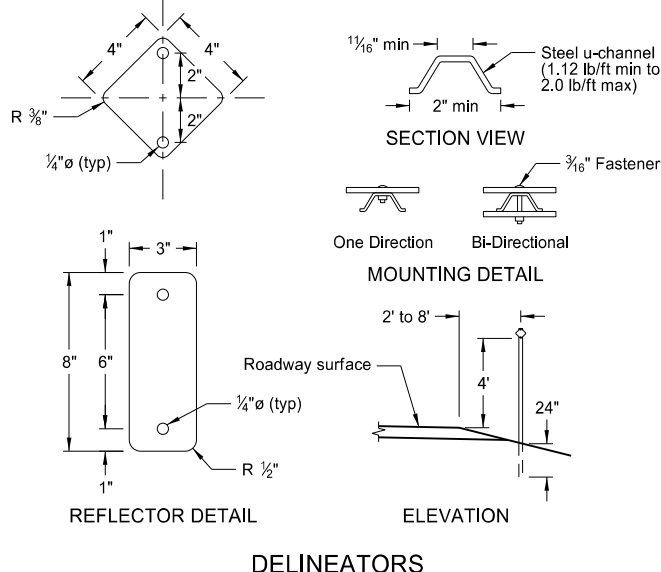
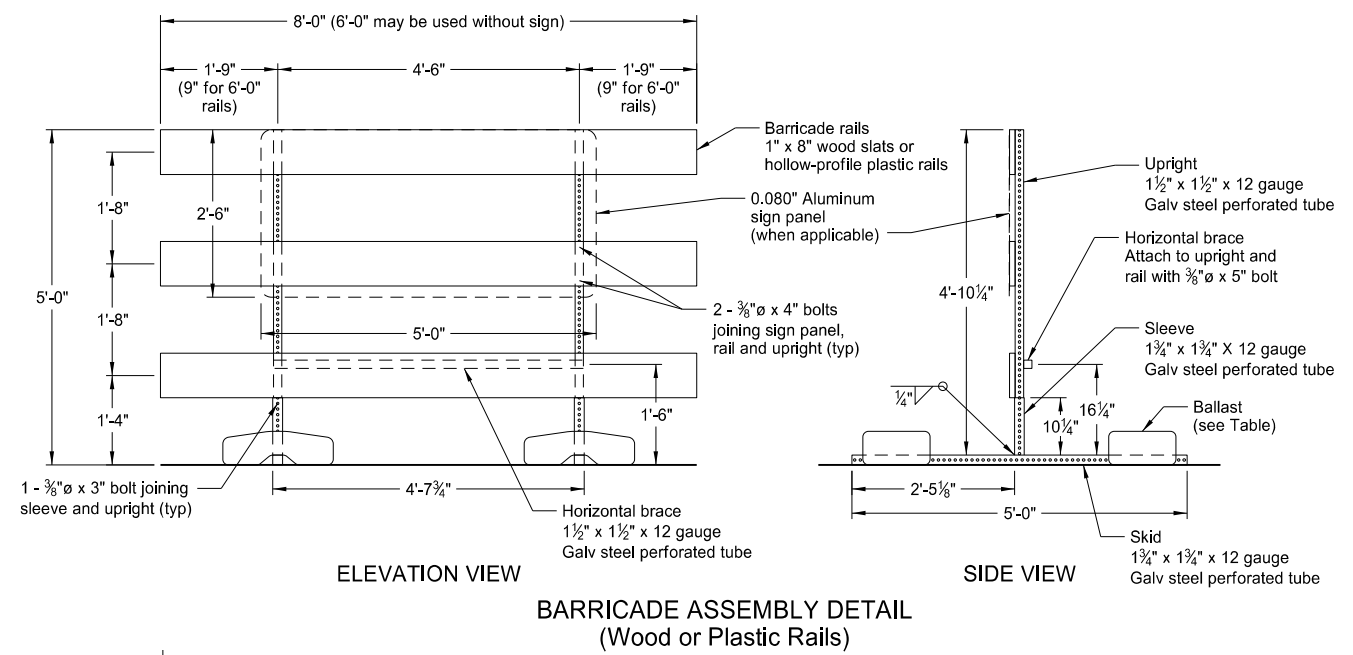
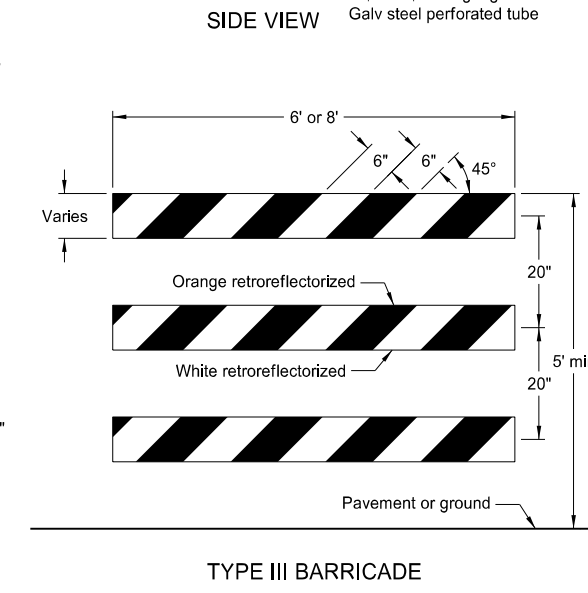
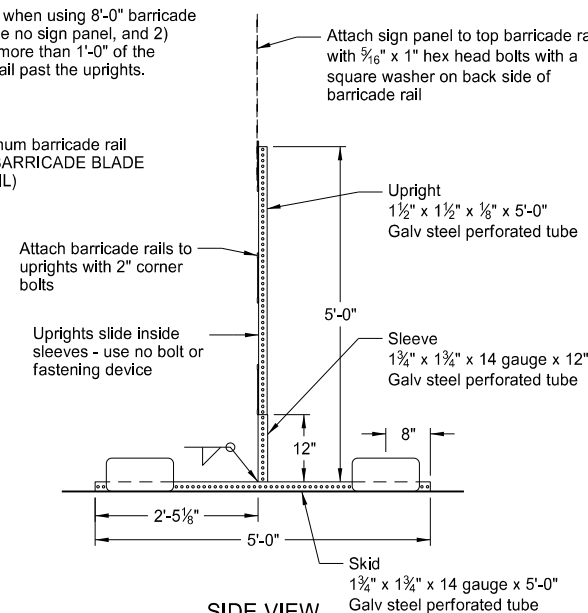
BARRICADE ASSEMBLY DETAIL (Aluminum Barricade Rails)

NOTE: For barricade markings use alternating orange and white retroreflective stripes, sloping downward in the direction traffic is to pass. Place retroreflective sheeting on both sides of the rails with a minimum of 270 square inches of visible retroreflective area facing vehicular traffic. When the barricade length is less than 36", use a rail stripe width of 4".



TYPE II BARRICADE

BARRICADE RAIL DETAILS



MINIMUM BALLAST (For each side of barricade support)

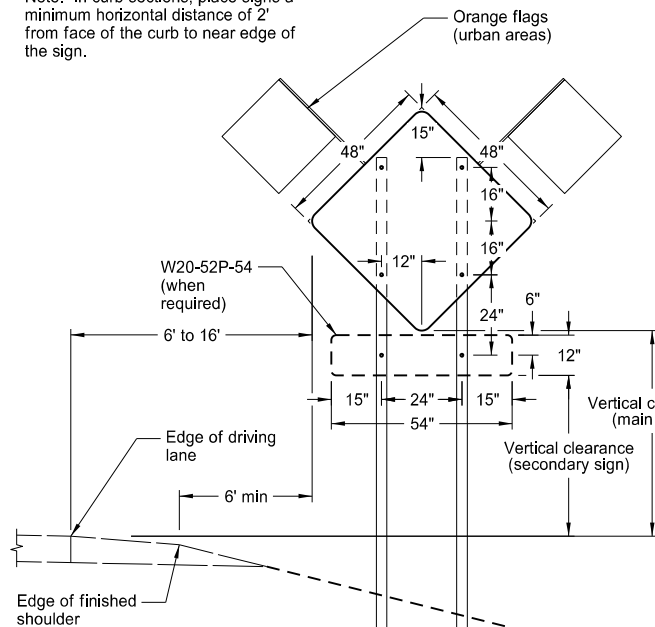
Without Sign	4 - 25 lb sandbags
With Sign	6 - 25 lb sandbags

Note: Number of sandbags based on a wind speed of 55 MPH. Sandbags assumed to be placed at or near the ends of the skids.

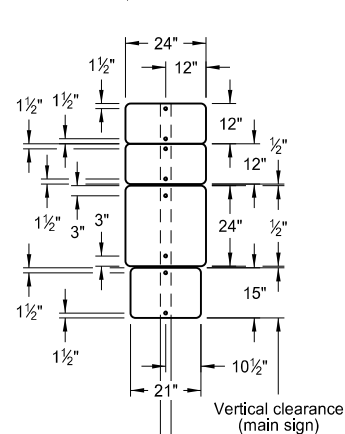
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION 10-3-13		This document was originally issued and sealed by  Kirk J Hoff, Registration Number PE- 4683, on 11/1/19 and the original document is stored at the North Dakota Department of Transportation
REVISIONS		
DATE	CHANGE	
9-27-17 11-01-19	Updated to active voice Revised details for Flexible Delineator	

CONSTRUCTION SIGN PUNCHING AND MOUNTING DETAILS

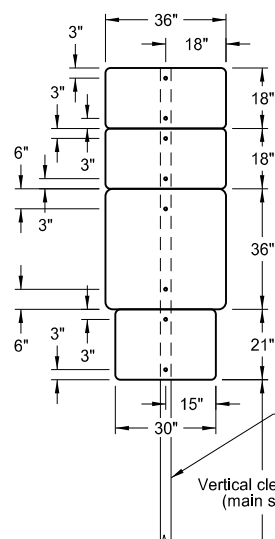
Note: In curb sections, place signs a minimum horizontal distance of 2' from face of the curb to near edge of the sign.



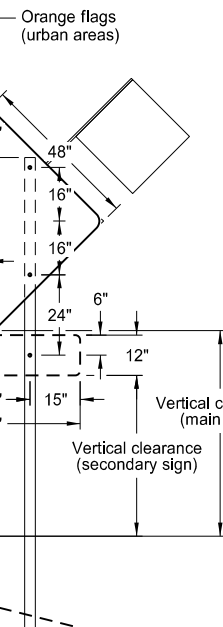
TYPICAL SECTION  
(48" x 48" diamond warning sign shown)



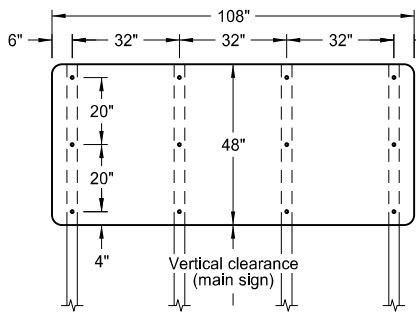
24" x 24"  
ROUTE MARKER  
ASSEMBLY



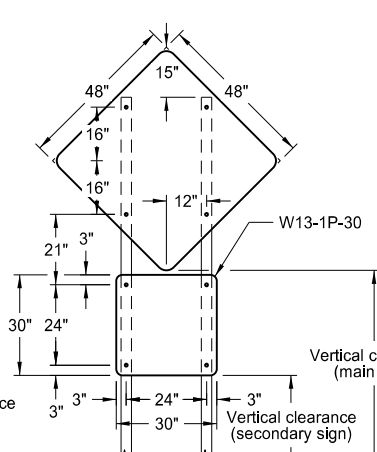
36" x 36"  
ROUTE MARKER  
ASSEMBLY



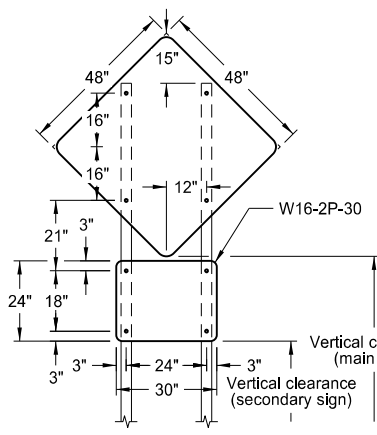
18" x 18"  
DIAMOND SIGN



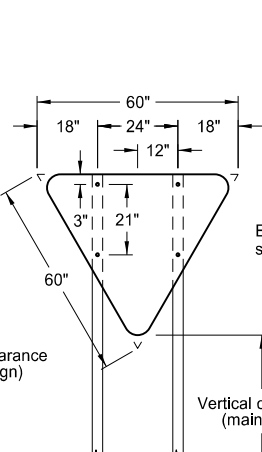
108" x 48" SIGN



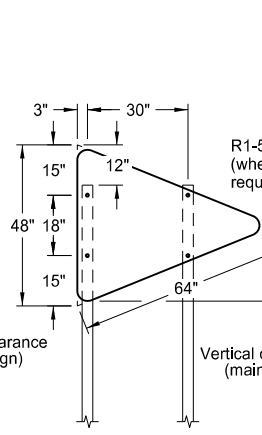
48" x 48" DIAMOND SIGN  
(with 30" x 30" secondary sign)



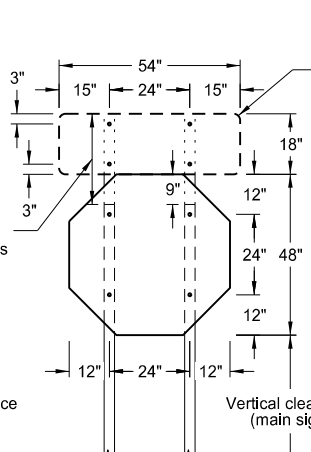
48" x 48" DIAMOND SIGN  
(with 30" x 24" secondary sign)



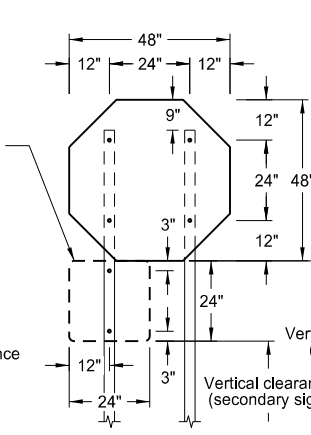
R1-2-60 - YIELD SIGN



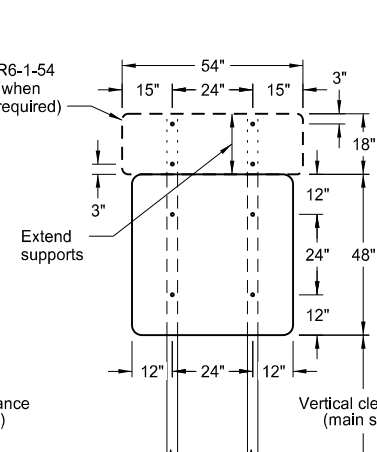
W14-3-64 - PENNANT SIGN



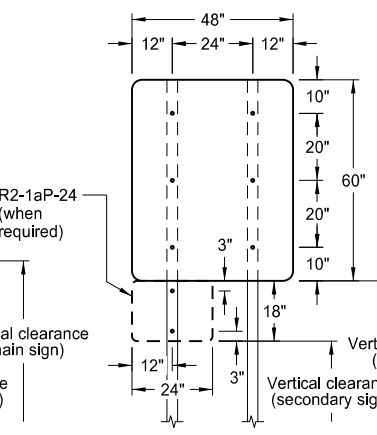
R1-1-48 - STOP SIGN  
(with R6-1-54 sign as required)



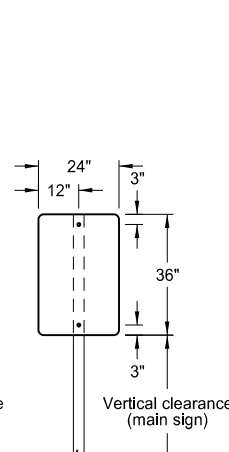
R1-1-48 - STOP SIGN  
(with R1-50P-24 sign as required)



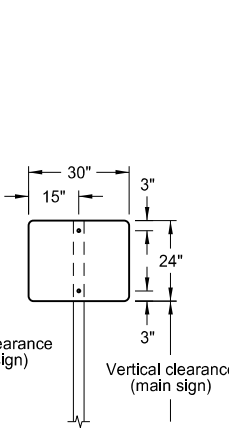
48" x 48" SIGN  
(with R6-1-54 sign as required)



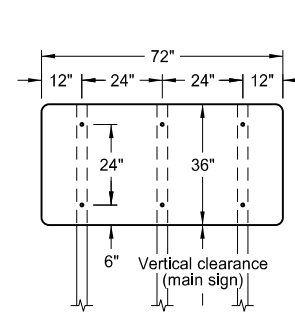
48" x 48" SIGN  
(with R2-1aP-24 sign as required)



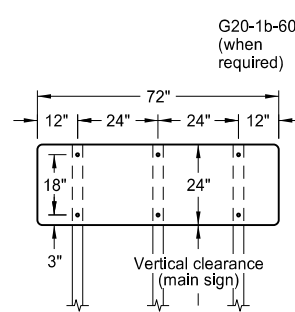
24" x 36" SIGN



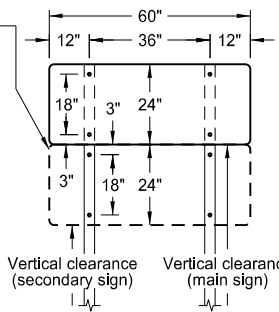
30" x 24" SIGN



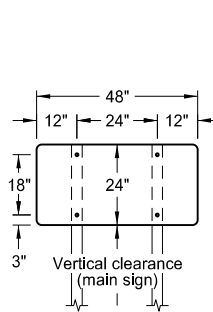
72" x 36" SIGN



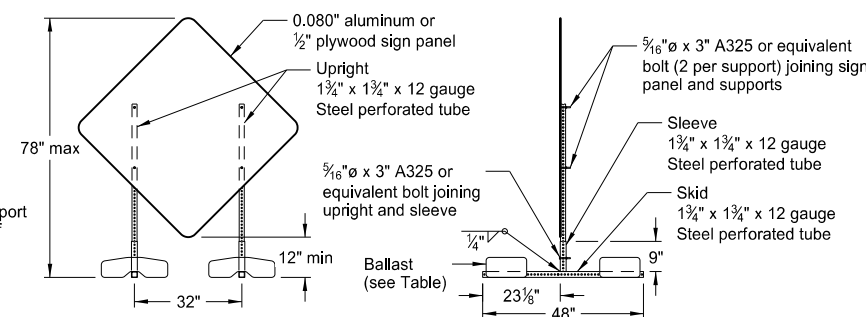
72" x 24" SIGN



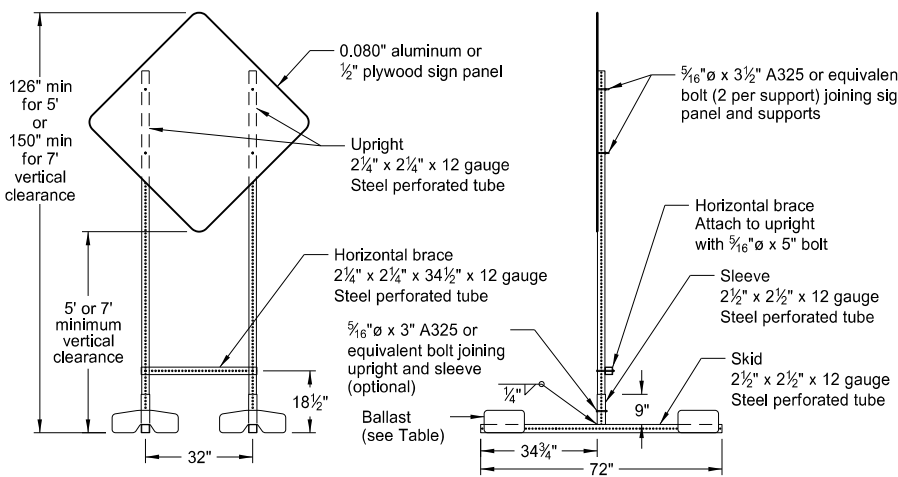
60" x 24" SIGN



48" x 24" SIGN



PORTABLE SIGN SUPPORT  
LOW-MOUNTING HEIGHT



PORTABLE SIGN SUPPORT  
HIGH-MOUNTING HEIGHT

NOTES:

1. Sign Supports: Galvanize or paint supports. Minimum post sizes are 2.5 lb/ft u-channel or 2" x 2" x 12 gauge steel perforated tube, except where noted. When installing signs on u-channel, minimum post size for assemblies containing a secondary sign is 3.0 lb/ft. Post sizes based on a wind speed of 55 MPH.  
  
Place signs over 50 square feet on 2½" x 2½" perforated tube supports as a minimum.  
  
Do not attach guy wires to sign supports. Attach wind beams behind sign panels when used with u-posts.
2. Sign Panels: Provide sign panels made of 0.100" aluminum, ½" plywood, or other approved material, except where noted. Punch all holes round for ⅝" bolts.
3. Alternate Messages: Install and remove alternate message signs on reflectorized plate (without borders) as required. (i.e. "Left" and "Right" message on lane closure sign)
4. Route Marker Auxiliary Signs: Provide route marker auxiliary signs, such as the cardinal direction and directional arrows, with a background and legend that match the route marker they are used with:

Interstate - white legend on blue background  
Interstate Business Loop - white legend on green background  
US and State - black legend on white background  
County - yellow legend on blue background

5. Vertical Clearance: Install signs with a vertical clearance of 5'-0" (see TYPICAL SECTION.). In areas where parking or pedestrian movements are likely or the view of the sign may be obstructed, install signs with a vertical clearance of 7'-0" from the top of the curb or from the near edge of the driving lane in absence of a curb.

The vertical clearance to secondary signs is 1'-0" less than the vertical clearance stated above.

Provide a minimum clearance of 7'-0" from the ground at the post for signs with an area exceeding 50 square feet.

6. Portable Signs: Provide portable signs that meet the vertical clearance stated above when it is necessary to place signs within the pavement surface.

Use of low-mounting height (minimum 12" vertical clearance) portable signs for 5 days or less, is allowed as long as the view of the sign is not obstructed. Time delays caused by unforeseen circumstances, such as equipment breakdown, rain, subgrade failures, etc., will not accrue towards the 5 day period. Use of R9-8 through R9-11a series, W1-6 through W1-8 series, M4-10, and E5-1 is allowed for longer than 5 days.

Restrict signs mounted on portable sign supports shown in the LOW-MOUNTING HEIGHT and HIGH-MOUNTING HEIGHT details to a maximum surface area of 16 square feet.

MINIMUM BALLAST  
(For each side of sign support base)

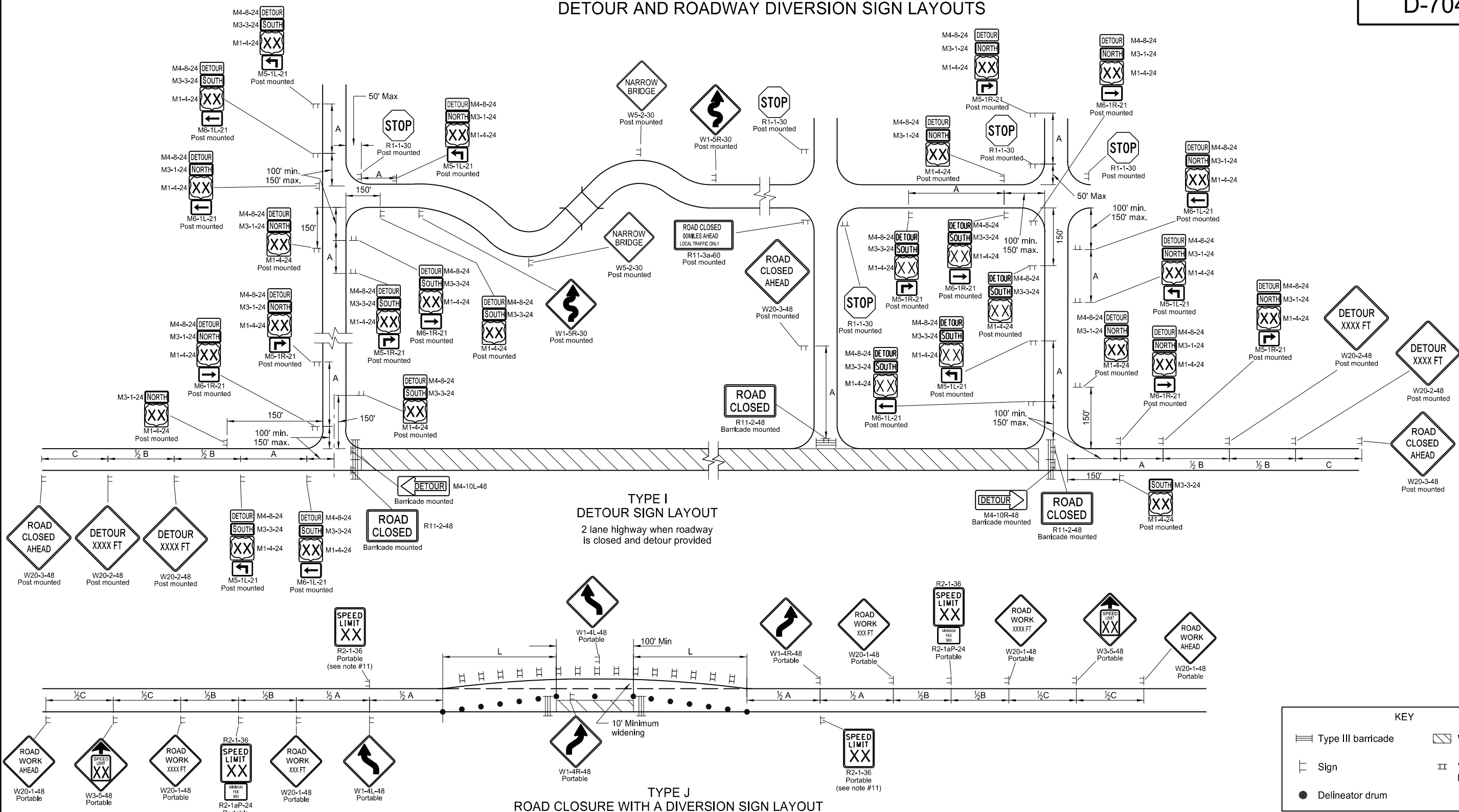
Sign Panel Mounting Height (ft)	Number of 25 lb sandbags for 4' x 4' sign panel
1'	6
5'	8
7'	10

Note: The number of sandbags are based on a wind speed of 55 MPH. Place sandbags at or near the ends of skids.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-4-13	
REVISIONS	
DATE	CHANGE
11-14-13	Revised Note 6
9-27-17	Updated to active voice
11-01-19	Revised 60"x24" sign detail

This document was originally issued and sealed by  
  
Kirk J Hoff,  
Registration Number  
PE-4683,  
on 11/1/19 and the original document is stored at the North Dakota Department of Transportation

DETOUR AND ROADWAY DIVERSION SIGN LAYOUTS



- Notes
- Variables  
S=Numerical value of speed limit or 85th percentile. W=The width of taper.  
L=Minimum length of taper, or  $S \times W$  for freeways, expressways, and all other roads with speeds of 45 mph or greater, or  $W \times S^2 / 60$  for urban, residential, and other streets with speeds of 40 mph or less.
  - Place barricades on moveable assemblies and signs on portable assemblies when on roadway.
  - Space delineator drums and vertical panels at dimension "S" for tapering traffic. Space delineator drums, tubular markers and vertical panels at 2 times "S" for tangents.
  - Determine the reduced speed limit based on the in place speed limit before construction. Where speed limits exceed 30 MPH, install a second speed limit sign with the desired speed reduction (not to exceed 30 mph.) Place the second speed limit sign at  $\frac{1}{2}$  B.
  - Install flags on warning signs in urban areas when signs are not portable. Mount 24 inches square flags perpendicular to the edges of the sign, and at such a distance above the edge that the flag does not touch the sign when limp.
  - Cover existing speed limit signs within a reduced speed limit zone.
  - Covered (when approved by engineer) or obliterated payment marking measured as Obliteration of Pavement Marking.
  - As an option, use portable sign supports in lieu of post mounted signs in accordance with NDDOT Standard Drawing D-704-14.
  - If the tangent between tapers is less than 600', as an option, use sign W24-1-48 in place of double reverse curve signs.
  - Recommend using 40 mph speed limit in vicinity of workers, unless location and conditions dictate otherwise.
  - Re-establish speed limit. Determine exact speed limit in the field, dependent on location and conditions.

Use layout when work is less than 5 days or is within a project.

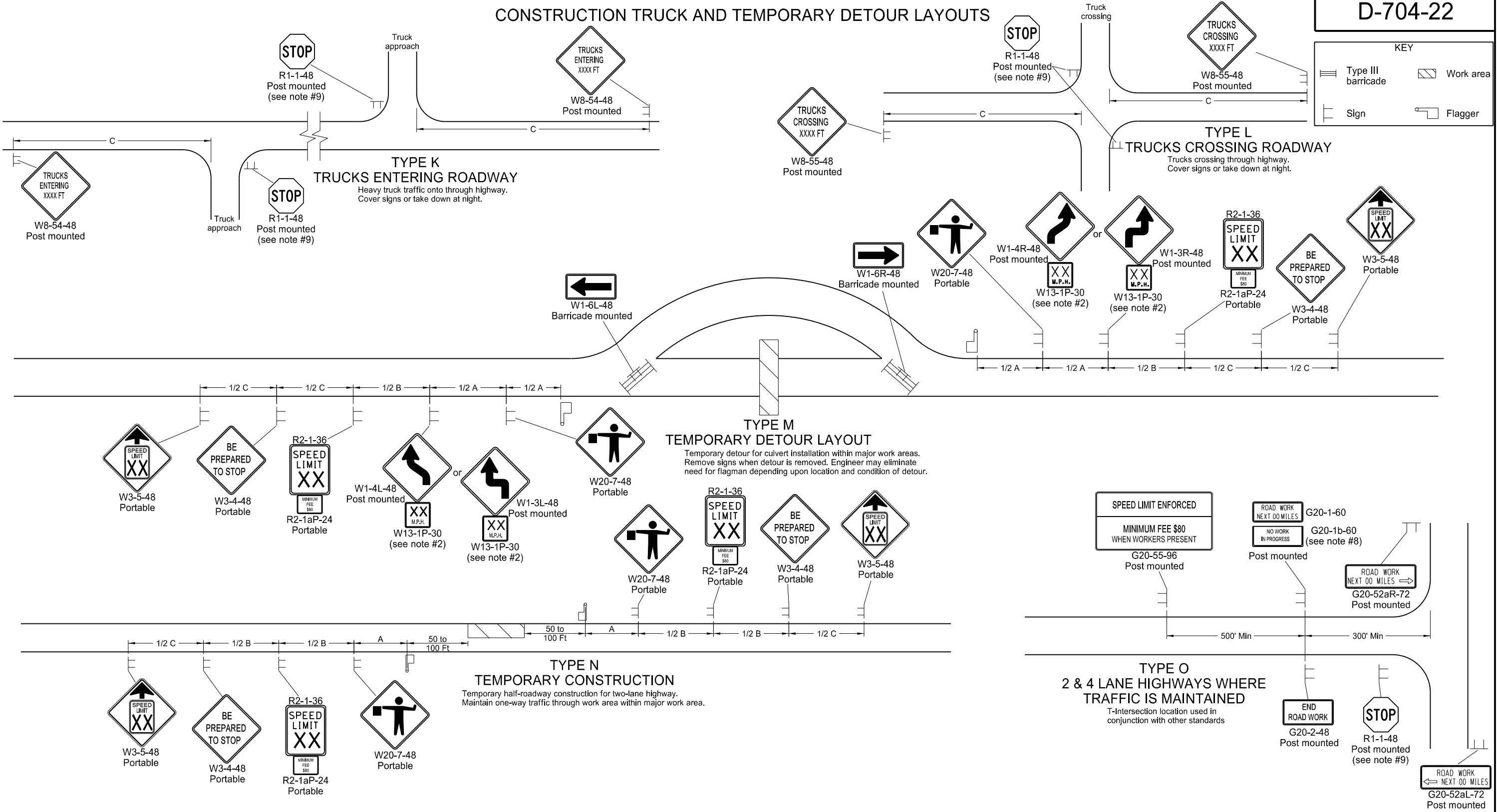
ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
REVISIONS	
DATE	CHANGE
8-17-17 11-01-19	Updated notes. Added speed limit. Revised sign numbers and note 6.

This document was originally issued and sealed by  
Kirk J Hoff,  
Registration Number  
PE- 4683,  
on 11/1/19 and the original document is stored at the North Dakota Department of Transportation

CONSTRUCTION TRUCK AND TEMPORARY DETOUR LAYOUTS

D-704-22



Notes

- Place barricades on a moveable assemblies and signs on portable assemblies when located on roadway.
- Where necessary, safe speed to be determined by the Engineer.
- Determine the reduced speed limit based on the in-place speed limit before construction. Where speed reductions exceed 30 mph, install a second speed limit sign with the desired speed reduction (not to exceed 30 mph.) Place the second speed limit sign at 1/2 B.
- Install flags on warning signs in urban areas when signs are not portable. Mount 24 inch square flags perpendicular to the edges of the sign, and at such a distance above the edge that the flag does not touch the sign when limp.
- Cover existing speed limit signs within a reduced speed zone.
- Covered (when approved by engineer) or obliterated pavement marking measured as Obliteration of Pavement Marking.
- As an option, use portable sign supports in lieu of post mounted signs in accordance with NDDOT Standard Drawing D-704-14.
- Install sign G20-1b-60 when work is suspended for winter.
- If existing stop sign is in place, a 48" stop sign is not required.
- Sign G20-55-96 is not required if layout is part of other traffic control or if work is less than 15 days.
- Recommend using 40 mph speed limit in vicinity of workers, unless location and conditions dictate otherwise.

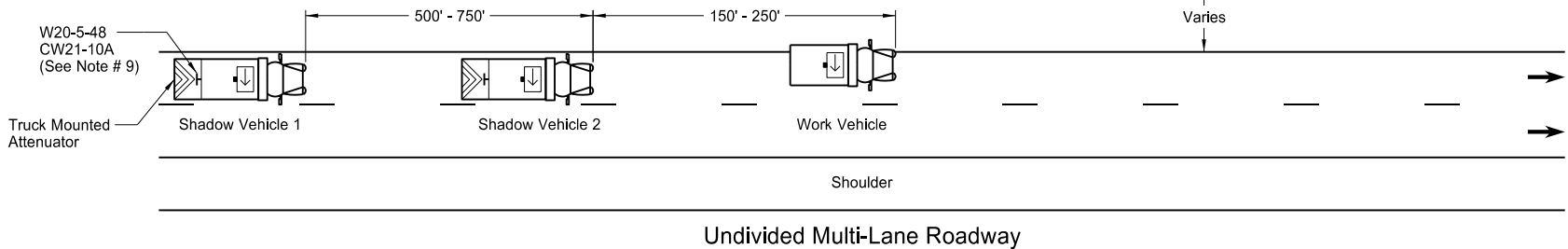
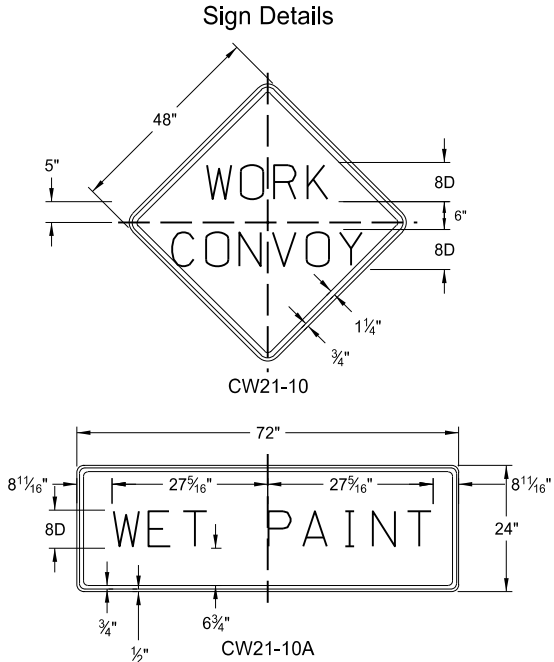
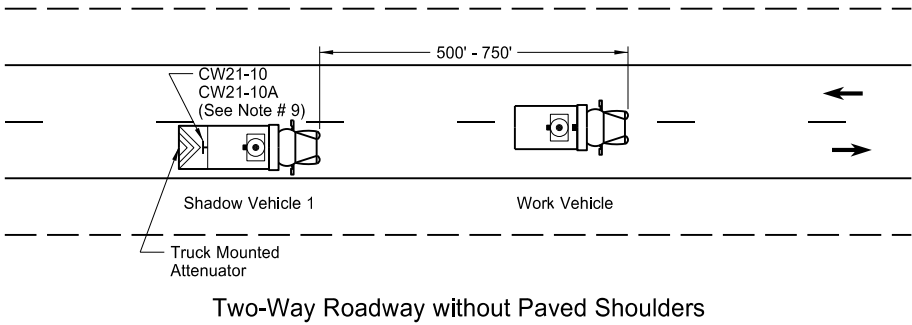
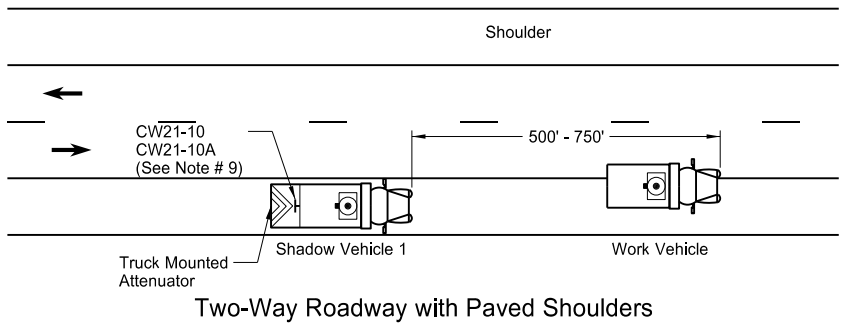
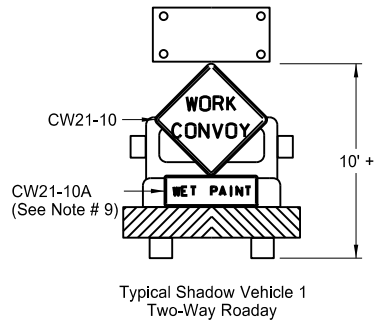
ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
REVISIONS	
DATE	CHANGE
8-17-17 11-01-19	Update notes & sign numbers Revised sign numbers & note 7

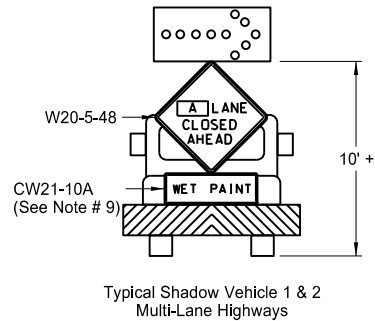
This document was originally issued and sealed by  
Kirk J Hoff,  
Registration Number  
PE- 4683,  
on 11/1/19 and the original document is stored at the North Dakota Department of Transportation

MOBILE OPERATION  
(PAVEMENT MARKING)

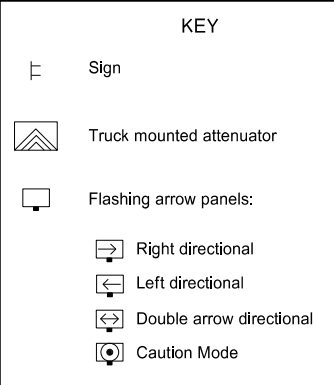
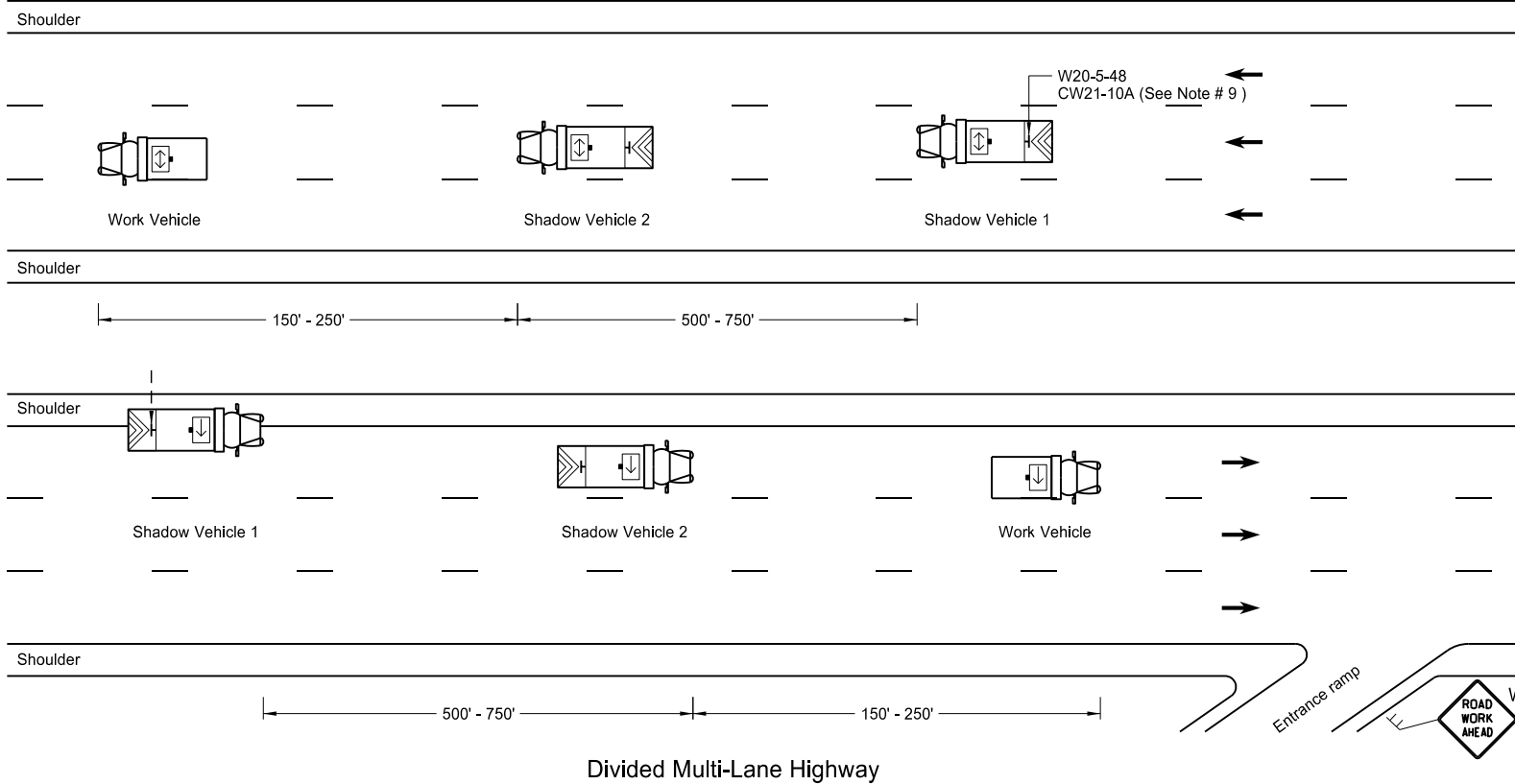
D-704-27



- Notes
1. Use additional vehicles you choose to be in the convoy with truck mounted attenuators, at your own expense.
  2. Display yellow rotating beacons or strobe lights on shadow and work vehicles, unless otherwise stated in the plans.
  3. Use Type B or Type C flashing arrow panels controlled from inside the vehicle.
  4. Provide each vehicle with two-way electronic communication capability.
  5. Move shadow vehicle 1 first to shadow other convoy vehicles when convoy changes lane.
  6. Vary vehicle spacing between shadow vehicle 1 and shadow vehicle 2 based on sight distance restrictions. Motorists approaching the work convoy need to see trail vehicle in time to slow down and/or change lanes as they approach shadow vehicle.
  7. Sign Colors  
Letters = Black  
Border = Black  
Background = Orange
  8. As an option, use shadow vehicle 2 the paint tender vehicle.
  9. Use sign CW21-10A only during painting operation.
  10. Pull over work and shadow vehicles periodically to allow motor vehicle traffic to pass on two lane - two way roadways.



A = Left Right Center

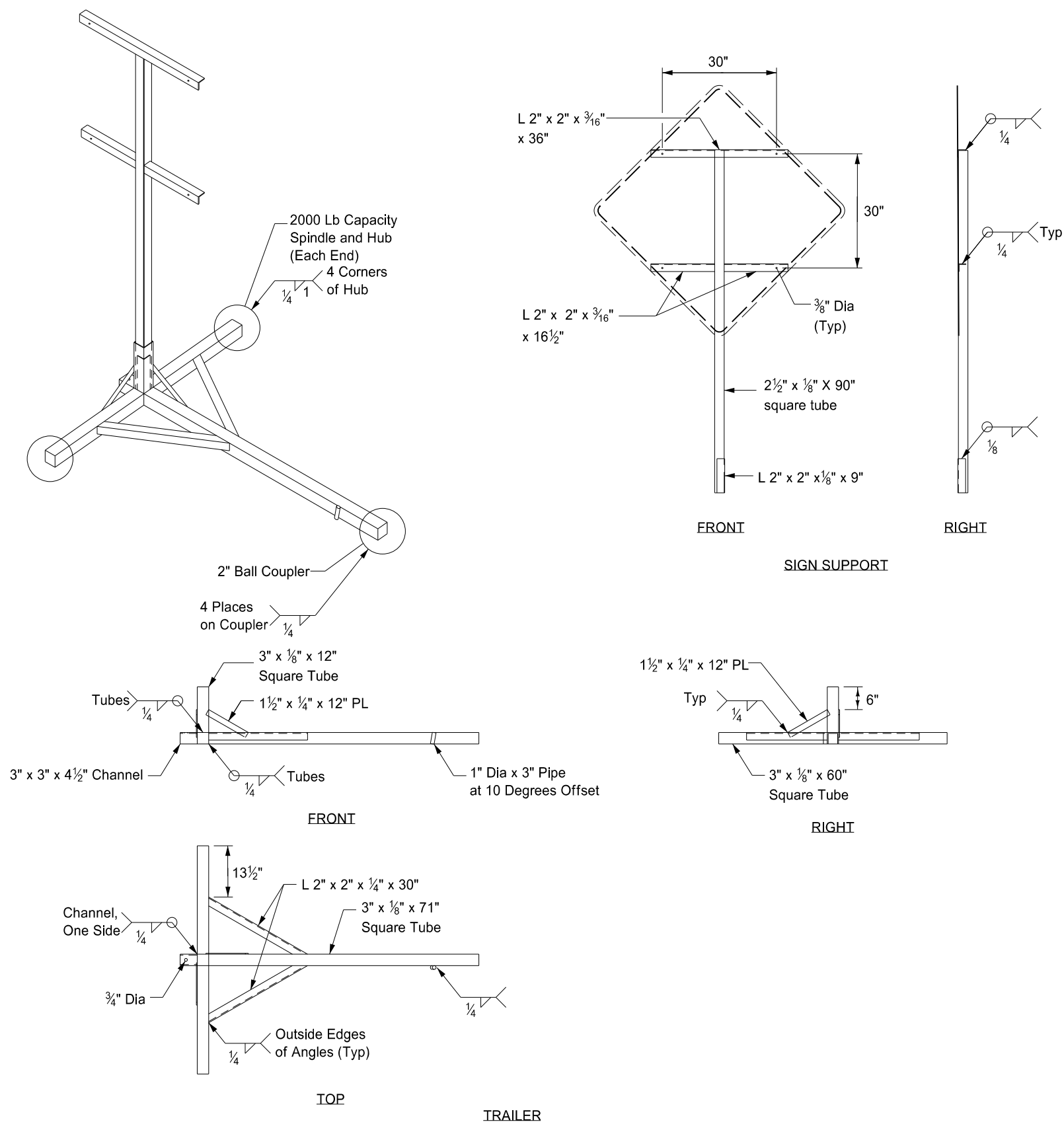


NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
REVISIONS	
DATE	CHANGE
6-18-14	Removed shadow vehicle 2 on two lane roadways
9-27-17	Updated to active voice
11-08-19	Changed Standard Heading

This document was originally issued and sealed by  
Kirk J Hoff,  
Registration Number  
PE- 4683,  
on 11/08/19 and the original document is stored at the  
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of Transportation

PORTABLE SIGN SUPPORT ASSEMBLY

D-704-50



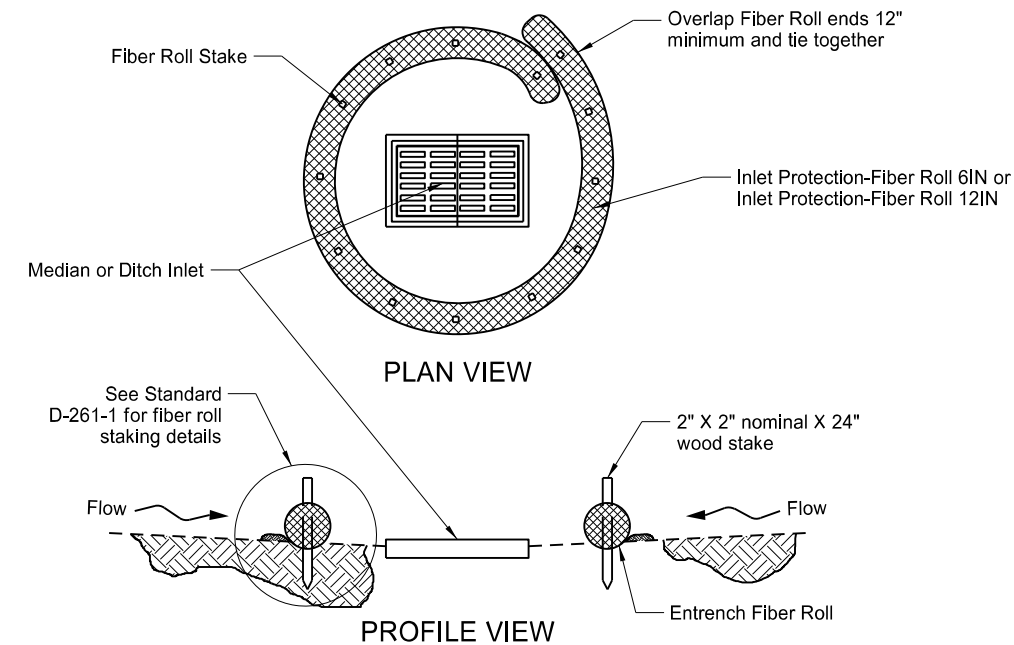
Notes:

1. The maximum weight of the assembly is 250 pounds.
2. Use a 14" wheel and tire.
3. Automotive and equipment axle assemblies may not be used for trailer-mounted sign supports.
4. Other NCHRP 350 crash tested assemblies are acceptable.

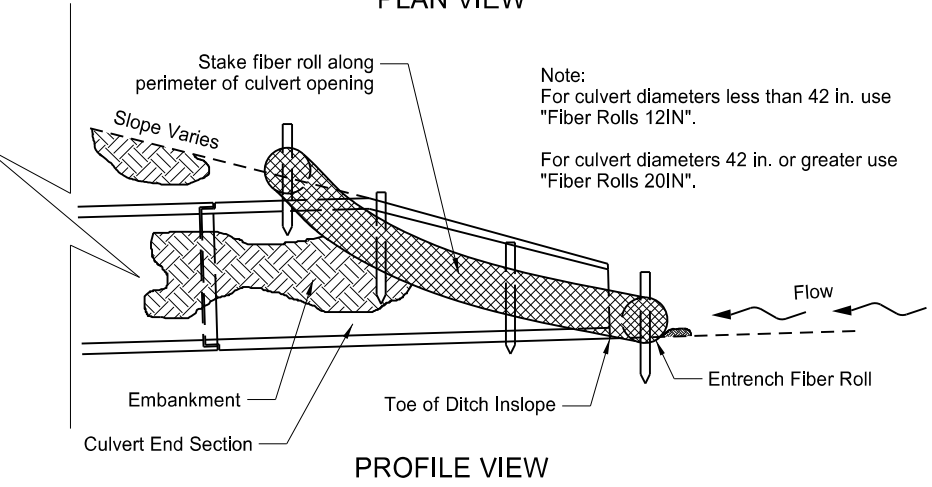
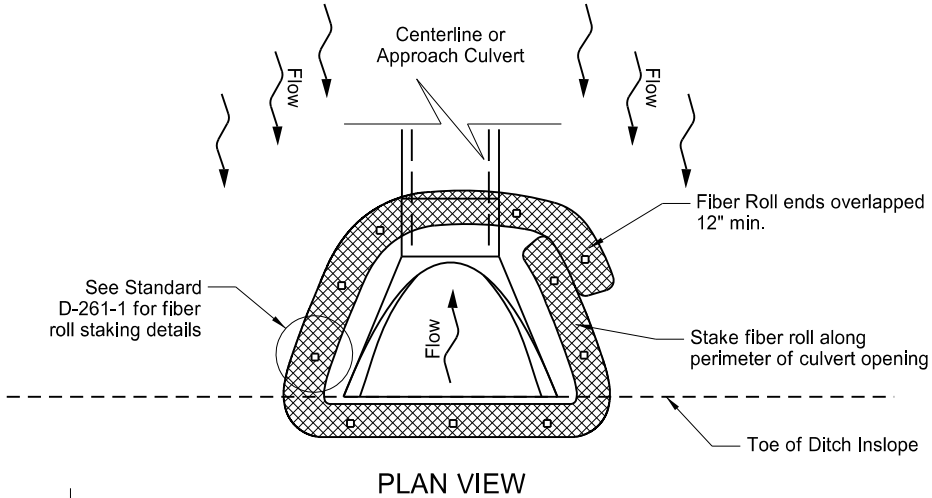
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
11-23-10	
REVISIONS	
DATE	CHANGE

This document was originally issued and sealed by  
Roger Weigel  
Registration Number  
PE- 2930 ,  
on 11/23/10 and the original document is stored at the  
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of Transportation

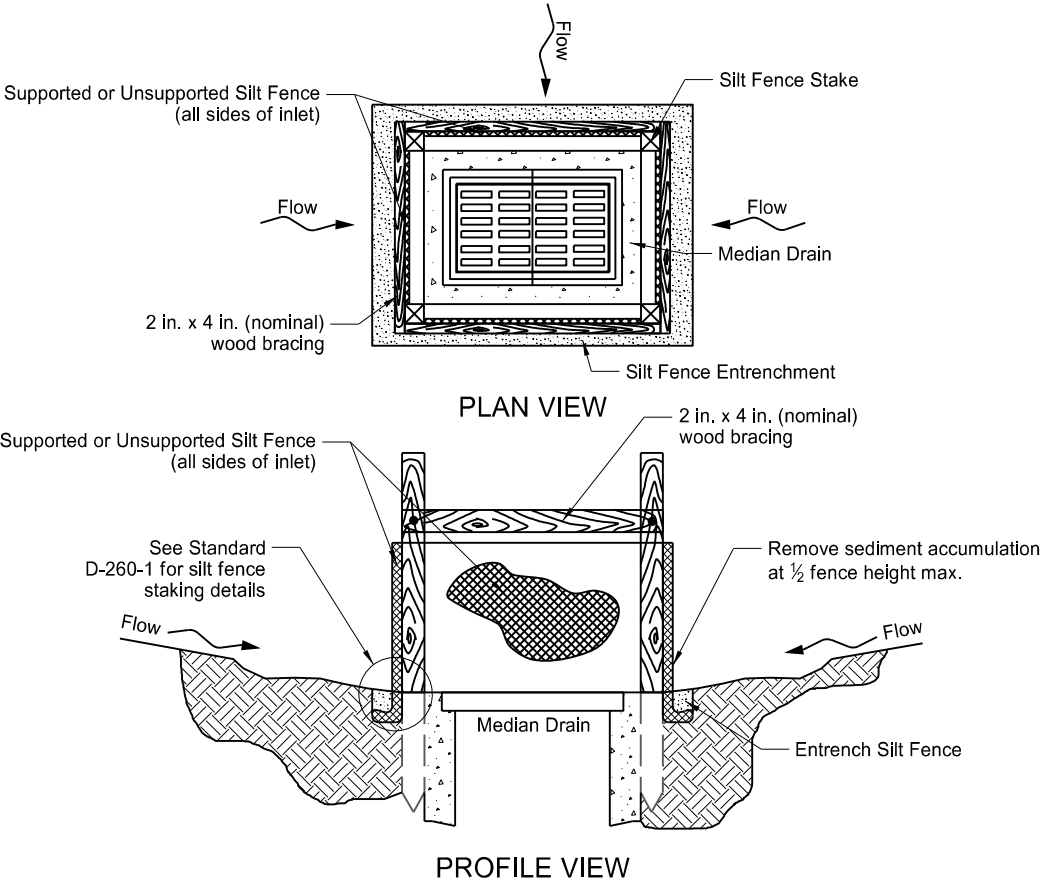
EROSION AND SILTATION CONTROLS  
MEDIAN OR DITCH INLET PROTECTION



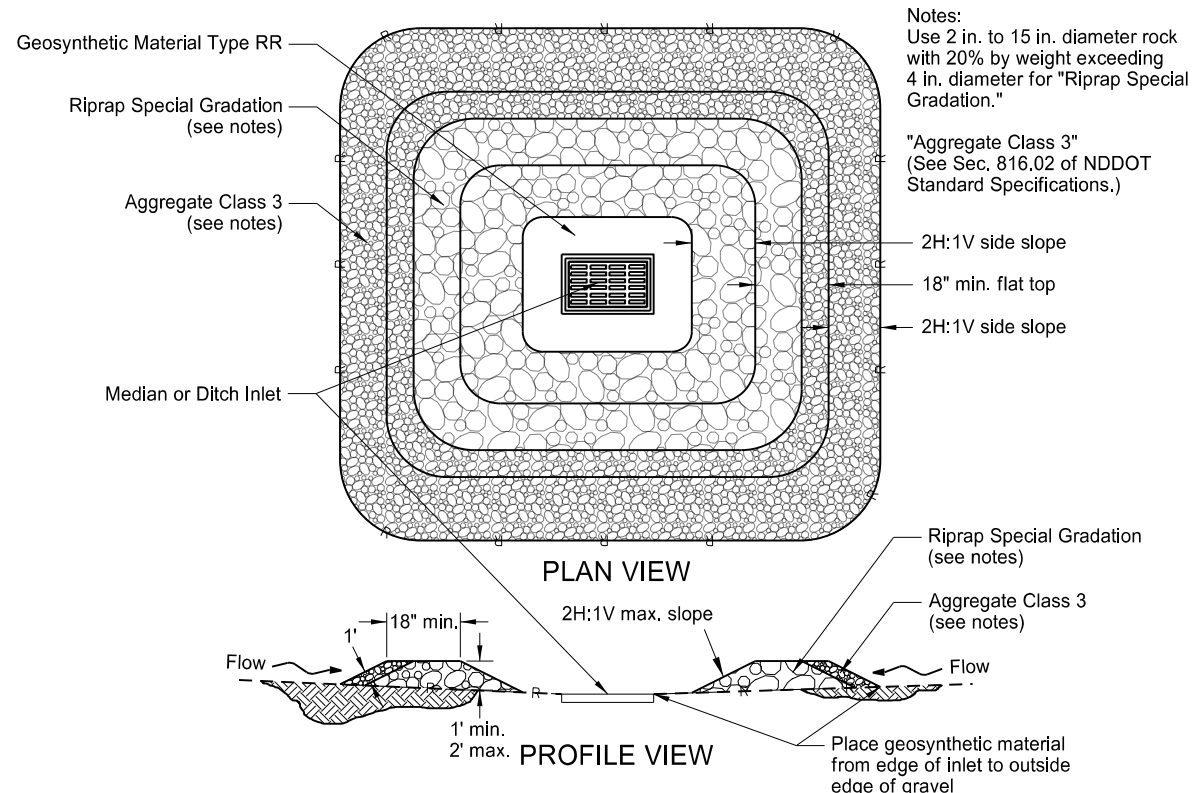
FIBER ROLL PROTECTION  
(MEDIAN OR DITCH INLET)



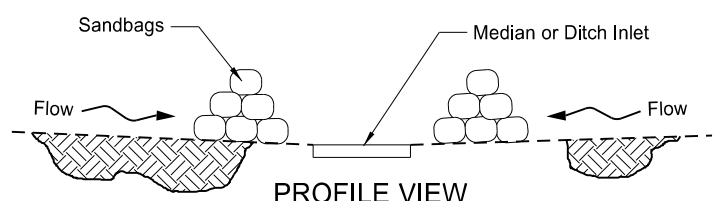
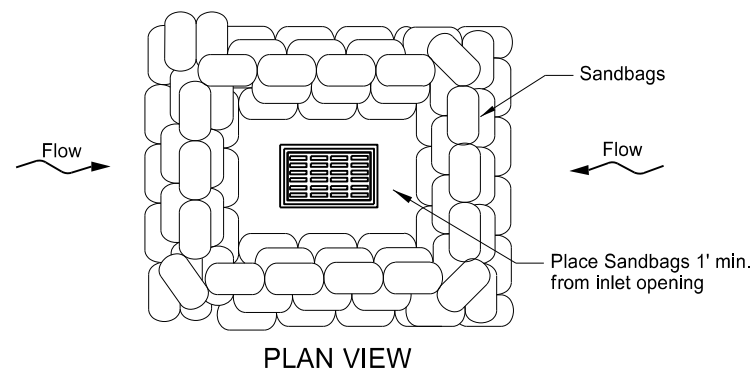
FIBER ROLL PROTECTION  
(INLET OF CULVERT)



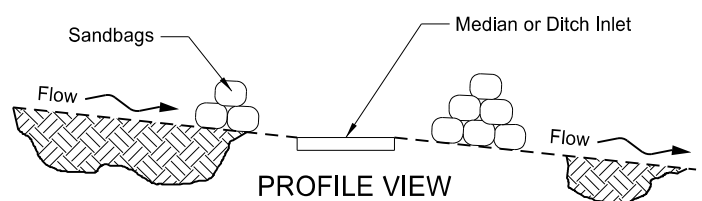
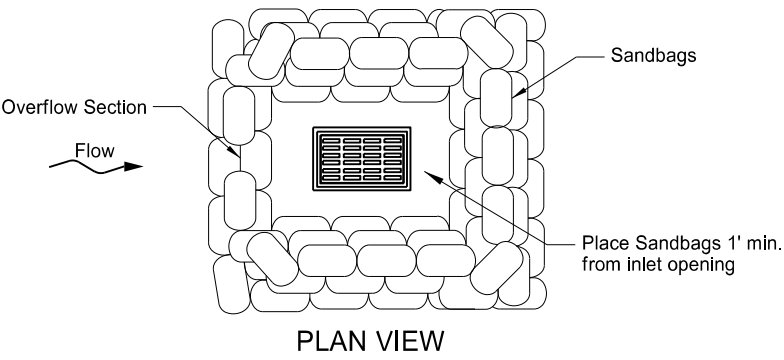
SILT FENCE PROTECTION  
(MEDIAN OR DITCH INLET)



GRAVEL INLET PROTECTION  
(MEDIAN OR DITCH INLET)



SANDBAG PROTECTION  
(LOW POINT)



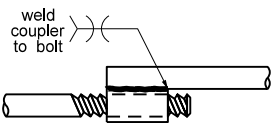
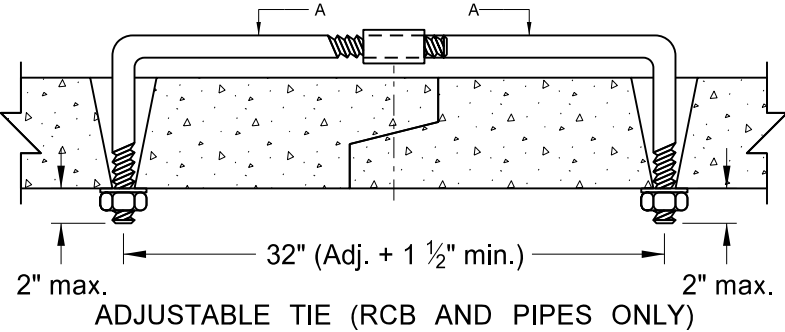
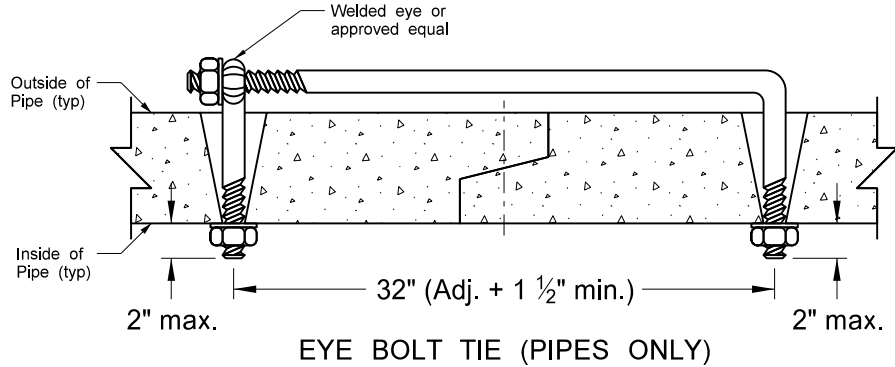
SANDBAG PROTECTION  
(ON SLOPE)

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION		This document was originally issued and sealed by  Kirk J Hoff,  Registration Number  PE- 4683,  on 8-27-19 and the original document is stored at the North Dakota Department of Transportation
10-03-13		
REVISIONS		
DATE	CHANGE	
06-26-14	Updated reference to standard drawing number for fiber roll staking details.	
10-01-14	Updated reference to standard drawing number for silt fence.	
10-17-17	Updated to active voice.	
08-27-19	New Design Engineer PE Stamp.	



CONCRETE PIPE, CATTLE PASS, OR  
PRECAST CONCRETE BOX CULVERT TIES

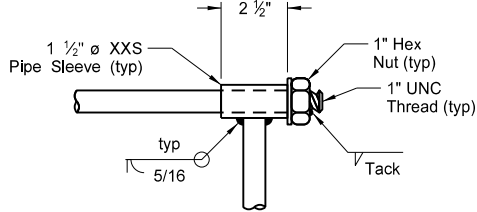
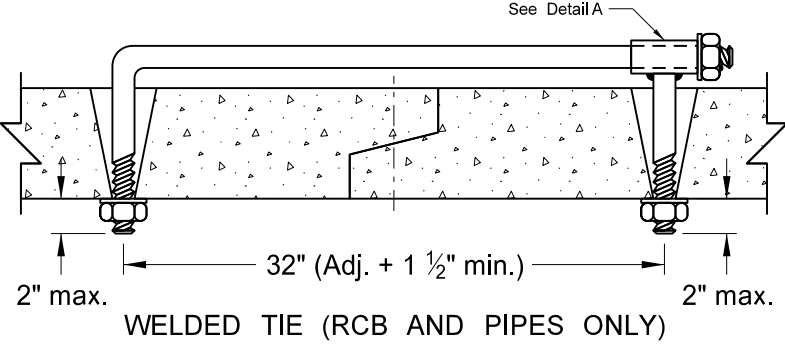
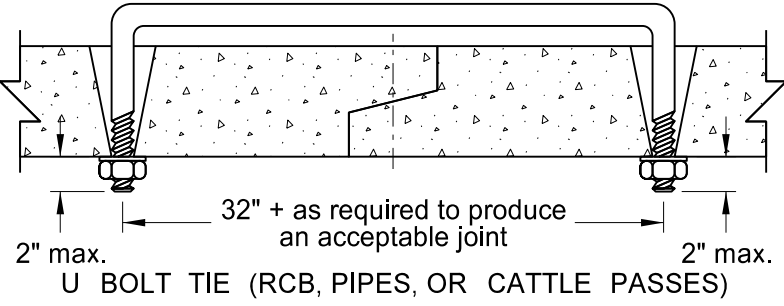
D-714-22



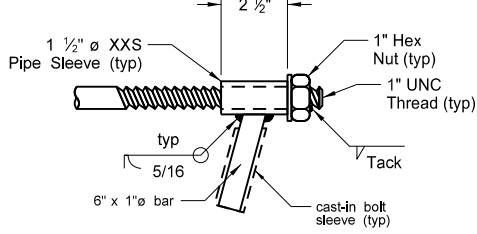
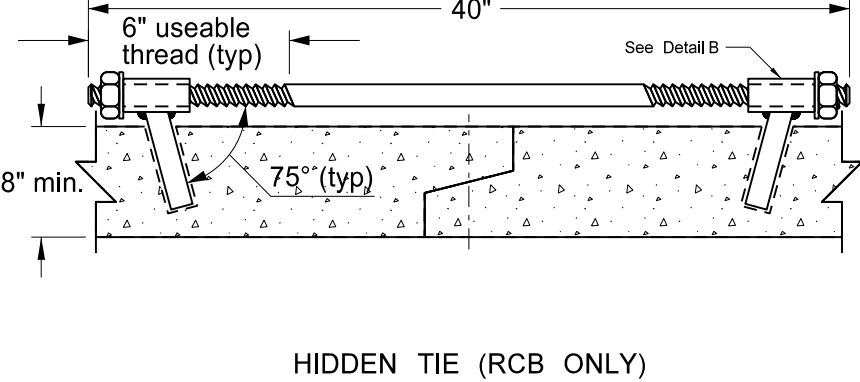
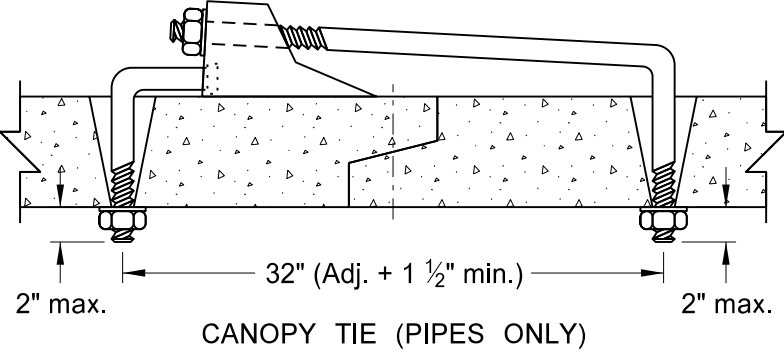
SECTION A-A

REQUIRED SIZE OF TIE BOLTS		
Pipe Size	Thread $\phi$	XXS Pipe Sleeve Inner $\phi$
18" - 24"	$\frac{5}{8}$ " See note 2	$\frac{3}{4}$ "
30" - 66"	$\frac{3}{4}$ "	1"
72" - 78"	1"	1 $\frac{1}{4}$ "
RCB/Cattle Pass		

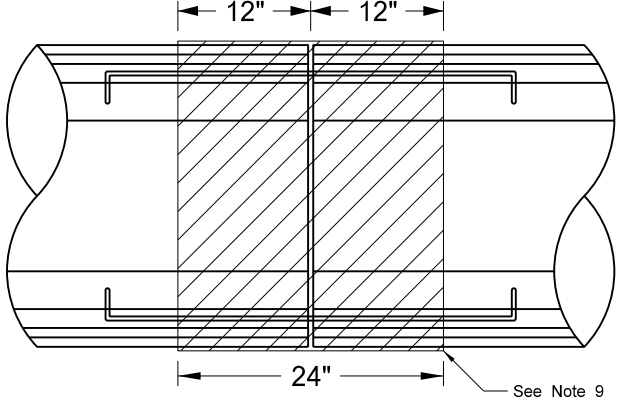
- NOTES:
- The pipe size listed is the inside diameter of round pipe or the equivalent diameter of pipe arch.
  - Cattle Pass and Jacked and Bored pipes shall have pipe ties inserted from the inside of the pipes and grouted into place. Jacked and bored pipes with a diameter of 24" or less do not require pipe ties.
  - Nuts and washers are not required on Jacked and Bored pipes or pipes with a 24" diameter or less. Where nuts and washers are not used, the tie bars shall be inserted and grouted into place.
  - Ties are only for holding pipe or RCB sections together, not for pulling sections tight.
  - Tie bolt assembly shall be hot dip galvanized in accordance with AASHTO M232.
  - Holes in pipes to accommodate tie bolts can be precast or drilled. Tapered holes are permitted when precast. Holes shall have a diameter  $\frac{1}{4}$ " larger than the diameter of the thread. Holes in precast RCB's shall contain cast-in bolt sleeves with an inside diameter of 1  $\frac{1}{4}$ ".
  - The contractor has the option of selecting the type of tie bolt used from those shown.
  - The cost of precasting or drilling the required holes and furnishing and installing the tie bolts shall be included in the price bid for the appropriate conduit or RCB pay item.
  - All centerline and approach RCP culvert joints shall be tied. Storm drain systems shall have the first three joints including the end section of all free ends tied. Free ends are defined as any storm drain end which does not terminate at an inlet or manhole. Outfall culverts with end sections which drain adjacent ditches are examples of free ends.
  - Place joint wrap prior to installing ties. Overlap the joint by 12" in both directions.
  - Tie bolts shall conform to ASTM A 36. Nuts shall be heavy hex and conform to ASTM A 563. Washers shall conform to ASTM F 436, Type 1. Welded pipe sleeves and cast-in bolt sleeves shall conform to ASTM A 53, Grade B.
  - RCB tie locations shall be as shown on the plans.



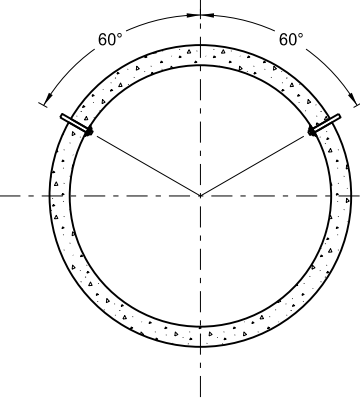
DETAIL A



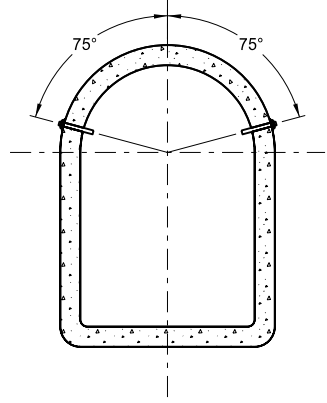
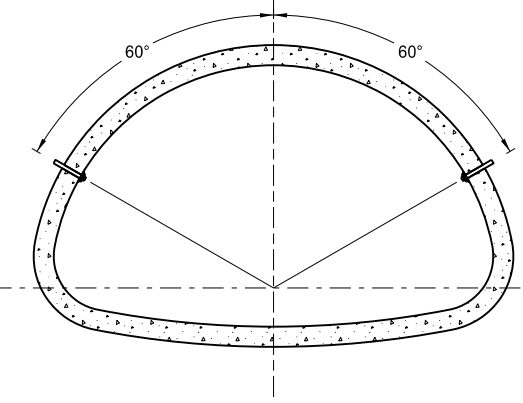
DETAIL B



PLAN VIEW



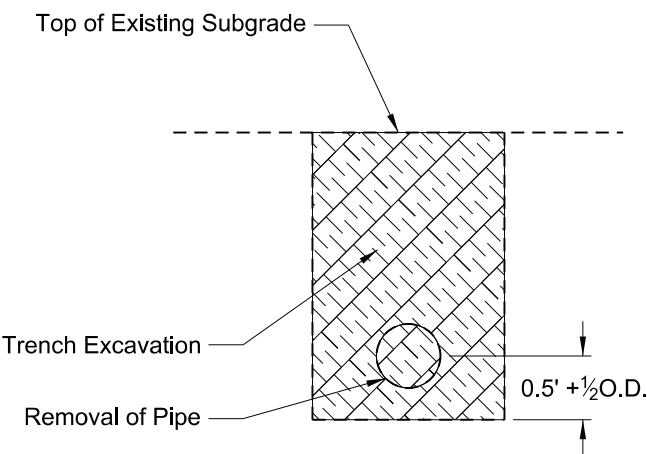
END VIEW



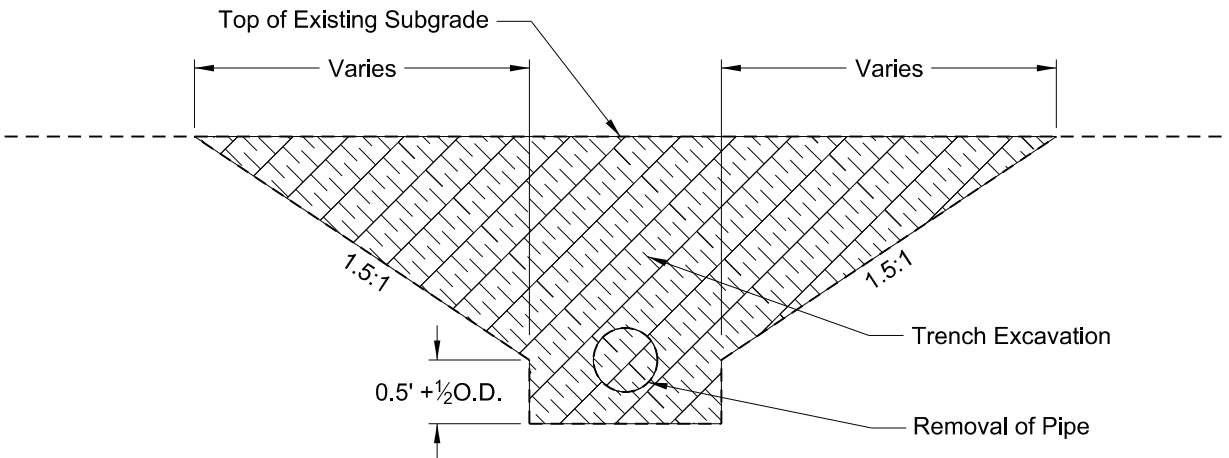
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
3-18-14	
REVISIONS	
DATE	CHANGE
7-21-15 6-6-17	Note 8 Notes 2-11, Table, Title, Labels

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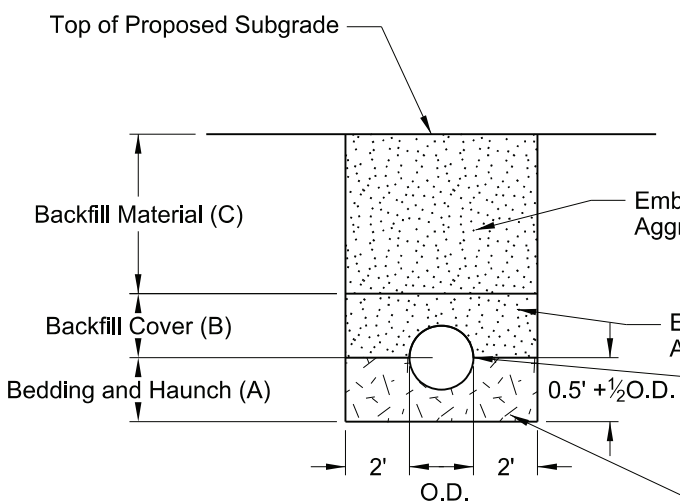
PIPE INSTALLATION DETAIL FOR LONGITUDINAL MAINLINE PIPE  
OR PIPE NOT UNDER THE ROADWAY



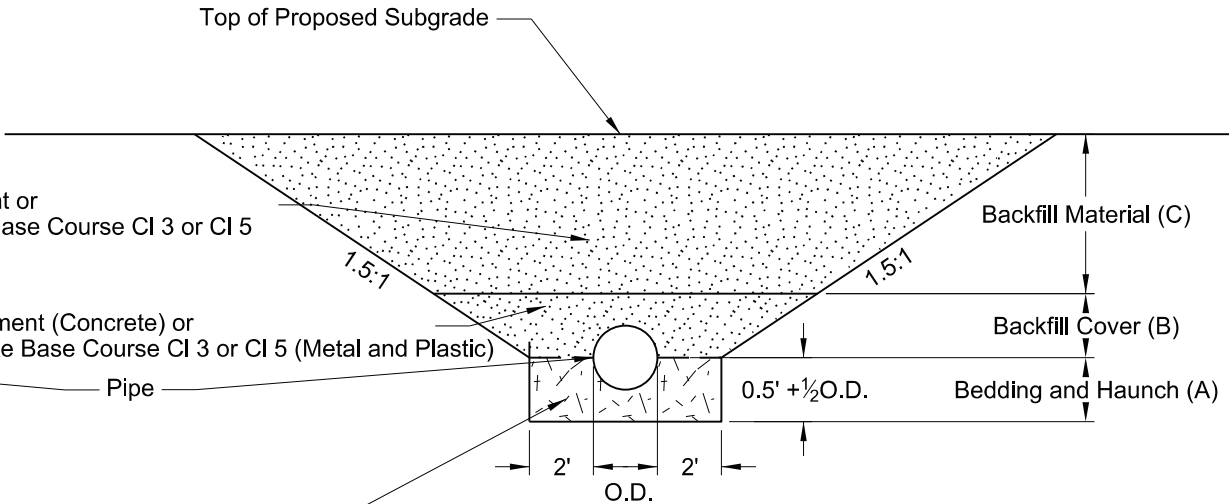
EXCAVATION DETAIL A



EXCAVATION DETAIL B



BACKFILL DETAIL A



BACKFILL DETAIL B

Pay Items  
1) Pipe\*  
2) Removal of Pipe (if required)

\*Included in Pipe Pay Item  
1) Pipe  
2) Trench excavation  
3) Aggregate base course CI 3 or CI 5  
4) Embankment

NOTES:  
1) This drawing does not apply to pipes in approaches.  
2) It is the contractor's option to select Detail A or B.  
3) Embankment may be either Borrow Excavation or Common Excavation - Type A

Bedding and Haunch (A)
Pipes Not Under Roadway = 0.5 O.D. + 0.5 Feet
Pipes Under the Roadway = 0.5 O.D. + 0.5 Feet
Backfill Cover (B)
Concrete Pipe = 0.5 O.D.
Metal and Plastic = 0.5 O.D. + 1 Foot
Backfill Material (C)
Top of Pipe 4 Feet or Less Below the Top of Proposed Subgrade = Aggregate Base Course CI3 or CI 5
Top of Pipe Greater than 4 Feet Below the Top of Proposed Subgrade = Common Excavation - Type A
Pipe Not Under Roadway = Common Excavation - Type B

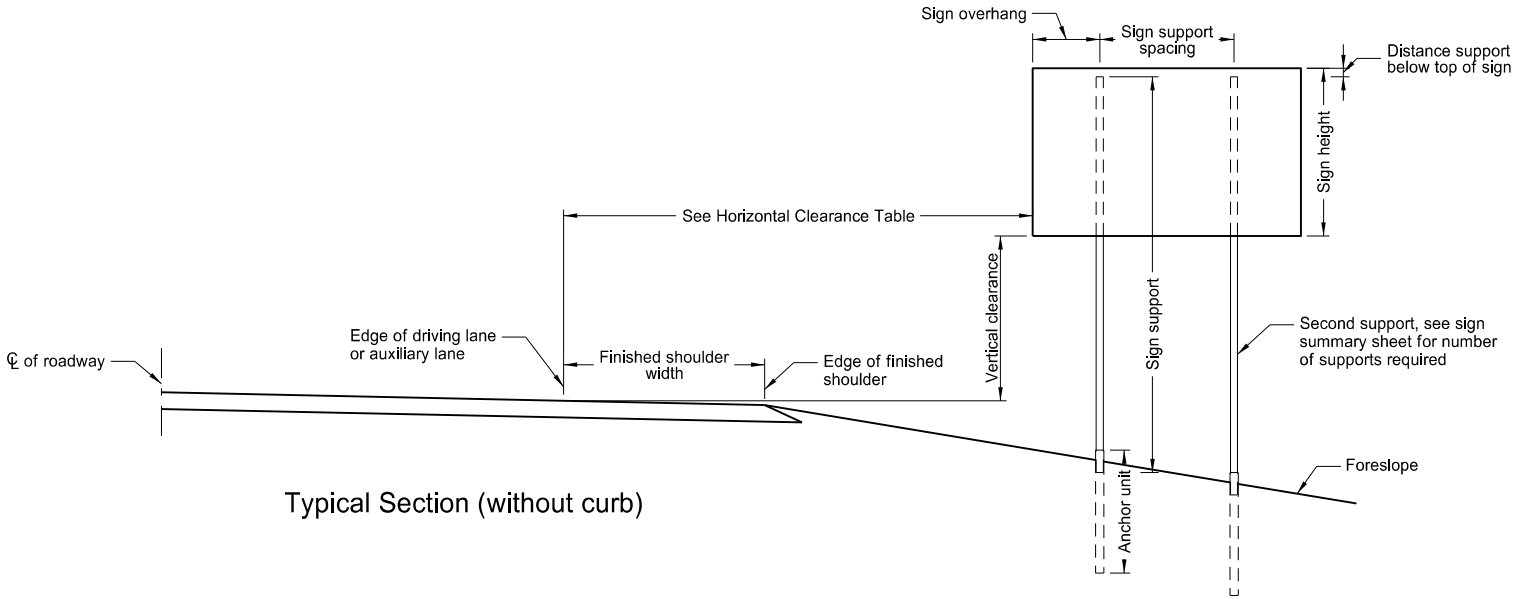
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
7-26-13	
REVISIONS	
DATE	CHANGE
10-15-13 1-21-15 12-10-15 5-27-20	Label Formatting Nomenclature Added Plastic Pipe Changed bedding depth and updated table





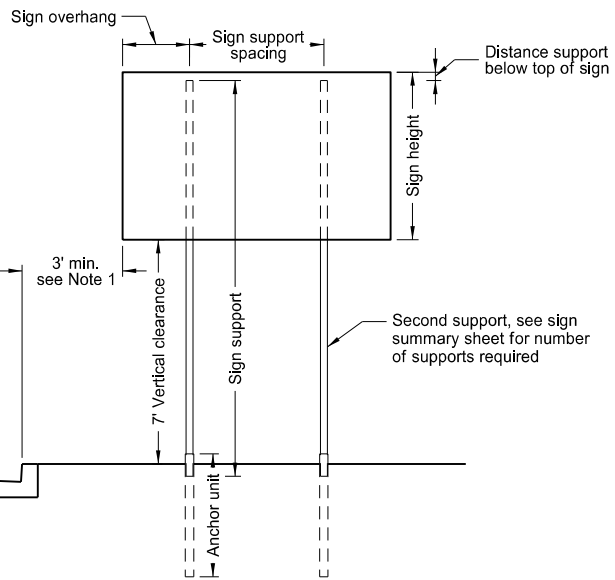
Notes:

1. Curbed Roadways: Use a 3' clearance from face of the curb except where right of way or sidewalk width is limited; Use a minimum 2' clearance. Increase the horizontal clearance if required to maintain a minimum sidewalk clear width of 4' from the sign support, not including any attached curb.
2. Minimum vertical clearance: Provide at least 5' measured from the bottom of the sign to the edge of the driving lane or auxiliary lane at the side of the road in rural districts. Provide at least 7' clearance to the bottom of the sign, where parking or pedestrian movements occur.
- Install signs on expressways a minimum height of 7'.
- Install adopt-a-highway signs on Freeways at least 7' above the edge of the driving lane.
- Maximum vertical clearance is 6" greater than the minimum vertical clearance.
3. Offset signs: Use a vertical clearance of 5' above the edge of the driving lane for signs placed 30 feet or more from the edge of the traveled way.
4. Provide a horizontal clearance from edge of shared use path to edge of sign of 3', except where width is limited. Provide a minimum clearance of 2'.

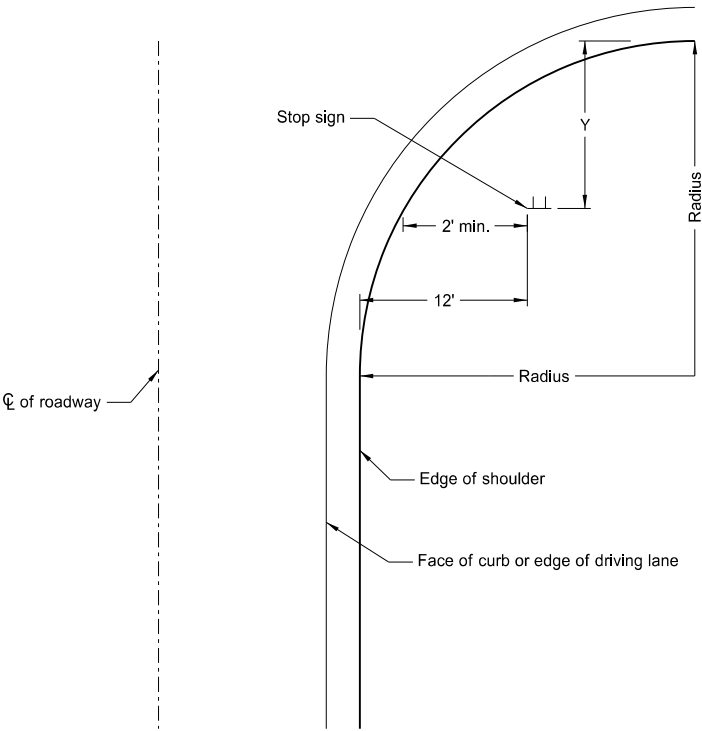


Typical Section (without curb)

Horizontal Clearance Table	
Shoulder Width ft	Offset ft
0 to 2	16
>2 to 4	18
>4 to 6	20
>6 to 8	22
>8 to 10	24

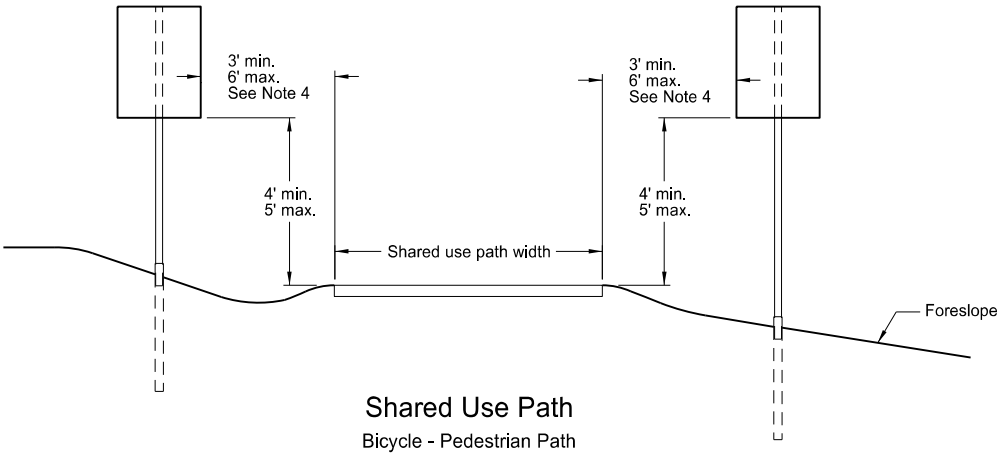


Typical Section (with curb)  
Residential or Business District



Stop Sign Location  
Wide Throat Intersection  
Use layout for the placement of "Stop" signs.

Radius ft.	Y-max. ft.	Y-min. ft.
40	50	15
45	50	18
50	50	21
55	50	25
60	50	28
65	50	32
70	50	35
75	50	39
80	50	43



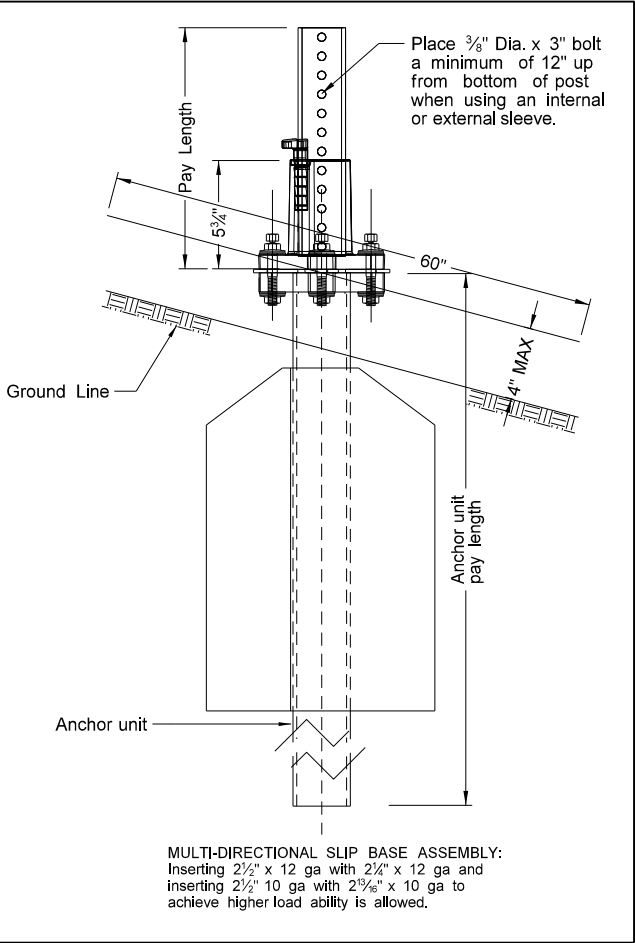
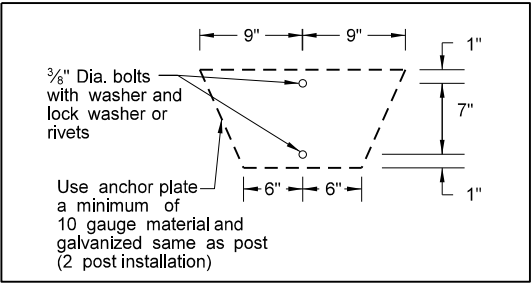
Shared Use Path  
Bicycle - Pedestrian Path

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-3-13	
REVISIONS	
DATE	CHANGE
7-8-14	Revised note 2, added note 4.
8-30-18	Updated notes to active voice.
8-29-19	New Design Engineer PE Stamp.

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**Kirk J Hoff,**  
Registration Number  
**PE- 4683,**  
on **8/29/19** and the original document is stored at the  
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Telescoping Perforated Tube							
Number of Posts	Post Size In.	Wall Thick-ness Gauge	Sleeve Size In.	Wall Thick-ness Gauge	Slip Base	Anchor Size Without Slip Base In.	Anchor Wall Thick-ness Gauge
1	2	12			No	2½	12
1	2¼	12			No	2½	12
1	2½	12			(B)	3(C)	7
1	2½	10			Yes		7
1	2¼	12	2½(D)	12	Yes		7
1	2½	12	2¼	12	Yes		7
2	2½	10			Yes		7
2	2¼	12	2½(D)	12	Yes		7
2	2½	12	2¼	12	Yes		7
3 & 4	2½	12			Yes		7
3 & 4	2½	10			Yes		7
3 & 4	2½	12	2¼	12	Yes		7
3 & 4	2¼	12	2½(D)	12	Yes		7
3 & 4	2½	10	2¾	10	Yes		7

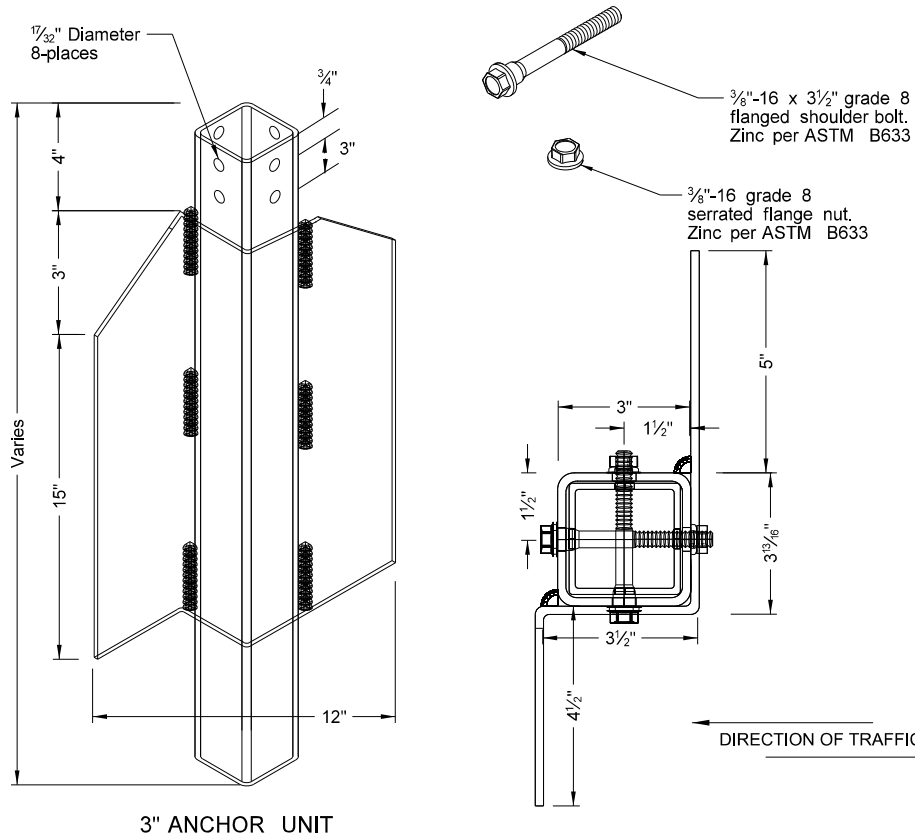
(B) - Provide a shim as specified by the manufacturer when placing 2½", 12 gauge posts in standard soils without breakaway bases. Provide breakaway base when placing the support in weak soils. The Engineer will determine if the soils are weak. Weak soils are classified as boggy, wet, or loose soil areas.  
(C) - 3" anchor unit  
(D) - 2½" x 12 ga. x 18" minimum length external sleeve required.



MULTI-DIRECTIONAL SLIP BASE ASSEMBLY:  
Inserting 2½" x 12 ga with 2¼" x 12 ga and inserting 2½" 10 ga with 2¾" x 10 ga to achieve higher load ability is allowed.

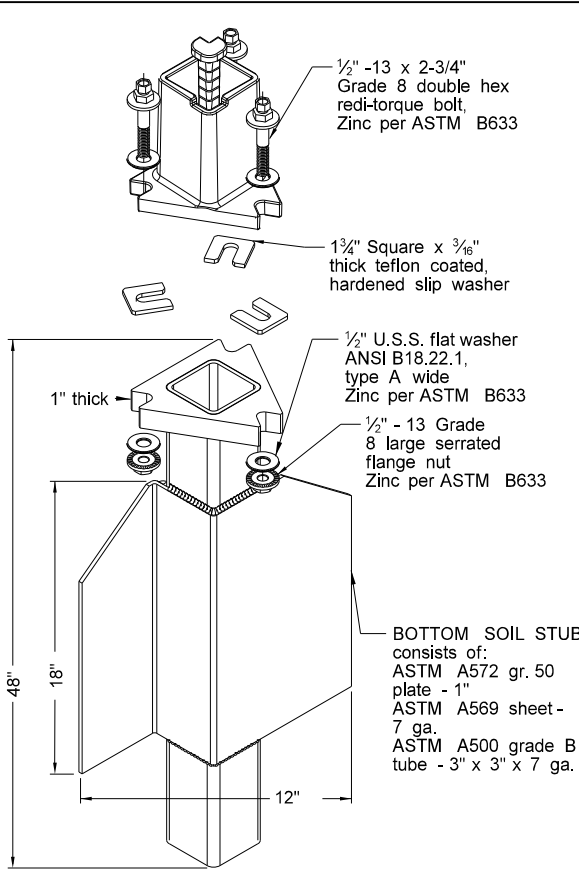
SHOULDER BOLT

Shimming agent to reduce tolerance between 3" anchor unit and 2½" post.  
(use standard ¾" diameter grade 8 bolt with proper shim)

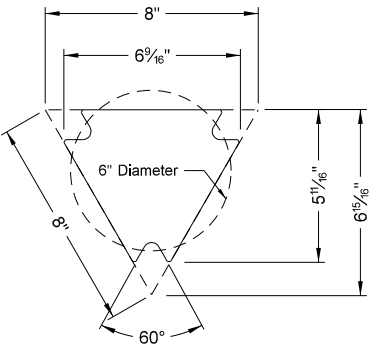
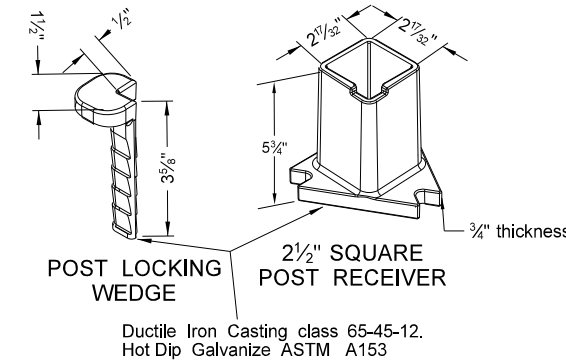


3" ANCHOR UNIT

Mounting Details Perforated Tube



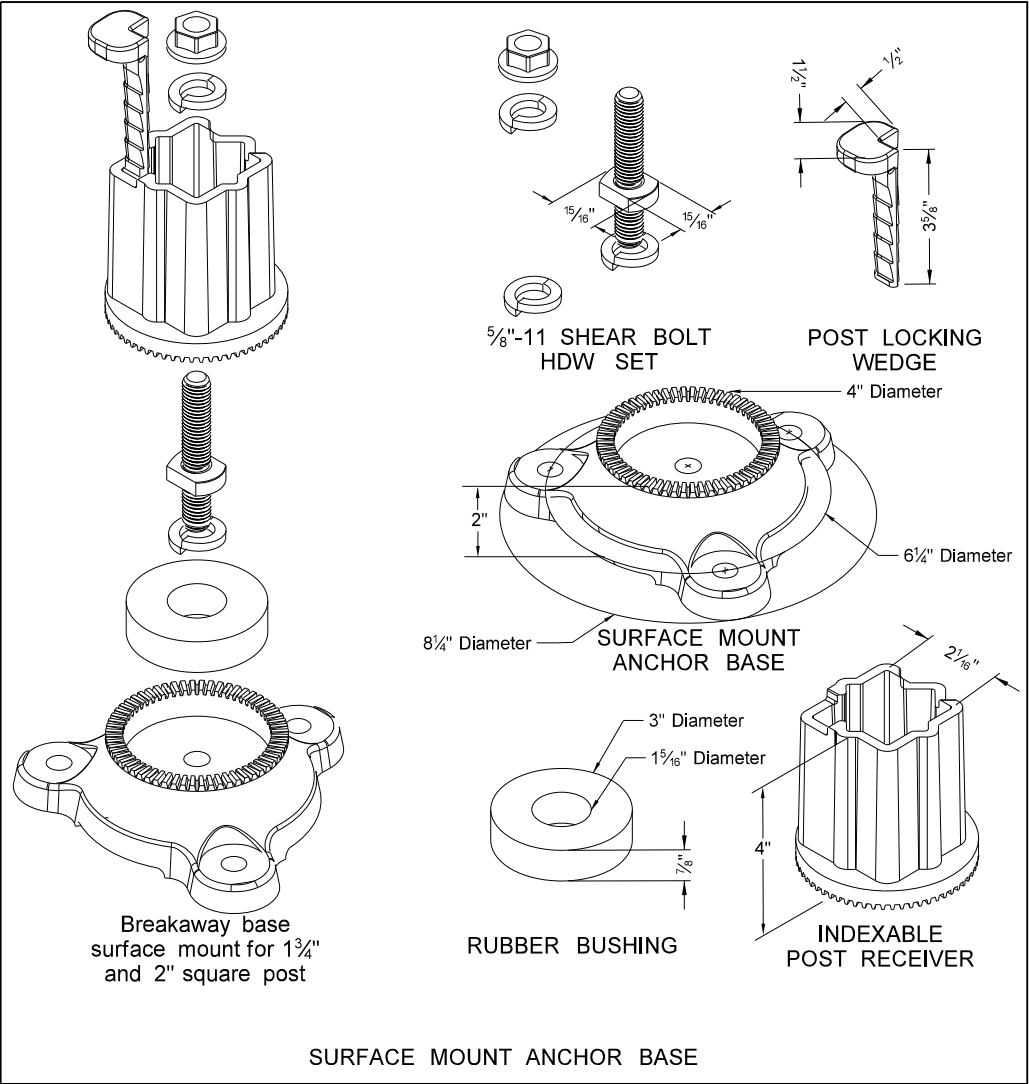
SLIP BASE FOR 2½" POST



SLIP BASE DETAIL

Properties of Telescoping Perforated Tubes							
Tube Size In.	Wall Thickness In.	U.S. Standard Gauge	Weight Per Foot Lbs.	Moment of Inertia In. <sup>4</sup>	Cross Sect. Area In. <sup>2</sup>	Section Modulus In. <sup>3</sup>	
1½ x 1½	0.105	12	1.702	0.129	0.380	0.172	
2 x 2	0.105	12	2.416	0.372	0.590	0.372	
2¼ x 2¼	0.105	12	2.773	0.561	0.695	0.499	
2¾ x 2¾	0.135	10	3.432	0.605	0.841	0.590	
2½ x 2½	0.105	12	3.141	0.804	0.803	0.643	
2½ x 2½	0.135	10	4.006	0.979	1.010	0.783	

The 2 ¾" size 10 gauge is shown as 2.19" size on the plans;  
The 2½" size is shown as 2.51" size on the plans.



NOTE:

- 4" Vertical clearance of anchor or breakaway base. The 4" x 60" measurement is above and below post location and also back and ahead of post.
- Provide 7 gauge HRPO commercial quality ASTM A569 and 3" x 3" x 7" gauge ASTM A500 grade B anchor material with 43.9 KSI yield strength and 59.3 KSI tensile strength. Hot dip galvanize anchor per ASTM A123/153. Tolerances on anchor unit and slip base bottom assembly are +/- 0.005" unless otherwise noted.
- Eliminate wings when anchor is used in concrete sidewalk.
- Provide a minimum 8" distance between the first and fourth post on four post signs.
- Install in accordance with manufacturers recommendation.
- Use a minimum ½" diameter x 4" grade 8 concrete fastener for surface mount breakaway base.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-6-09	
REVISIONS	
DATE	CHANGE
8-30-18	Updated notes to active voice & corrected max height of base.
8-29-19	New Design Engineer PE Stamp.

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Kirk J Hoff,  
Registration Number  
PE- 4683  
on 8/29/19 and the original document is stored at the North Dakota Department of Transportation

Breakaway Coupler System  
for Perforated Tubes

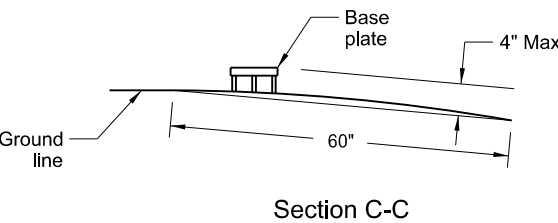
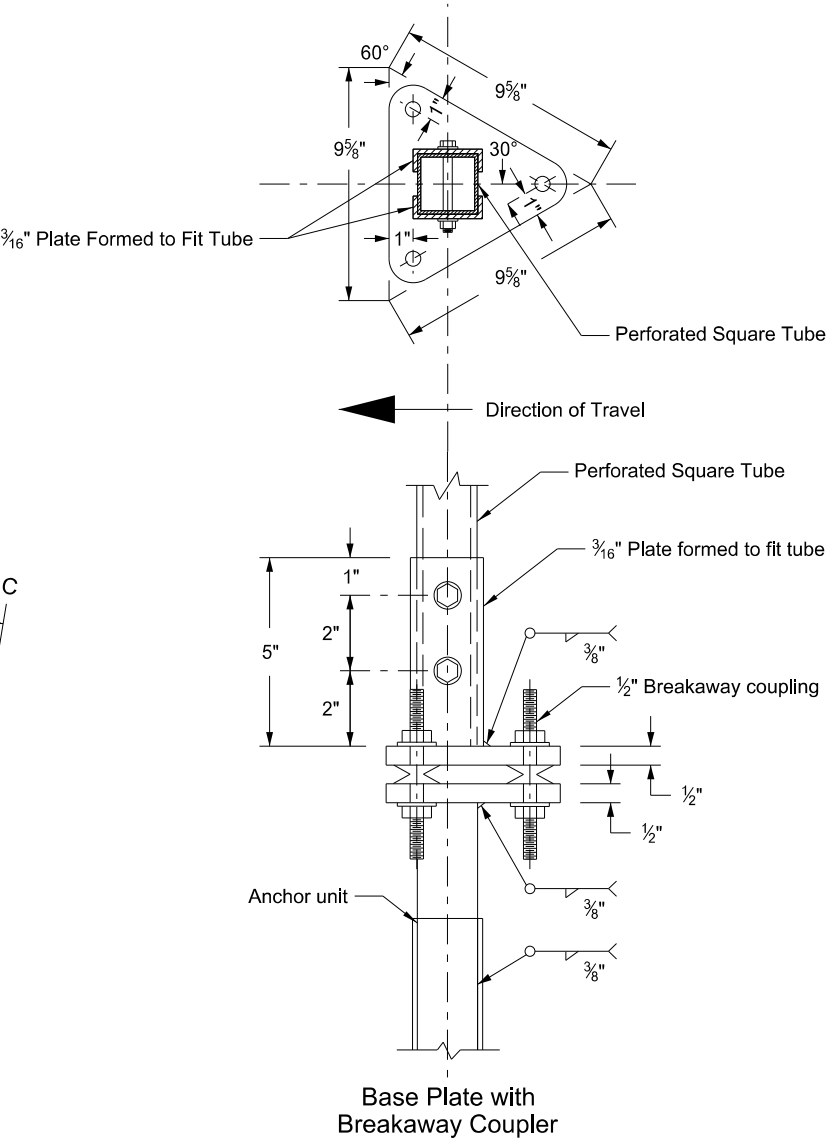
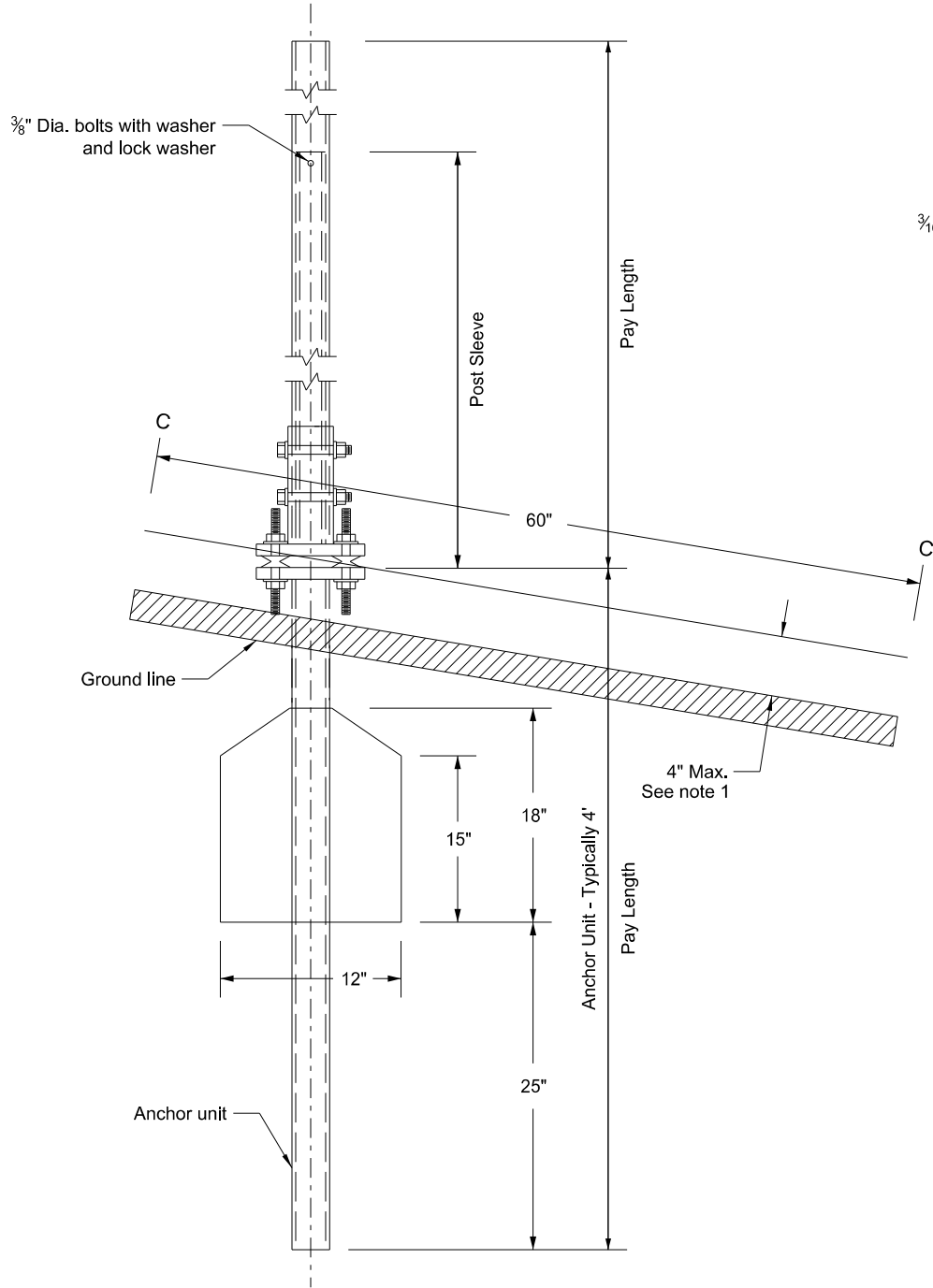
Notes:

1. 4" Vertical clearance of anchor or breakaway base. The 4" x 60" measurement is above and below post location and also back and ahead of post.
2. Use anchor unit of the same size and specification as the post.
3. Provide a minimum 8' distance between the first and fourth post on four post signs.
4. Use the breakaway base system on standard D-754-24 or the breakaway coupling system manufactured from material meeting the requirements of ASTM A325 fasteners with the special requirements specified by DENT BREAKAWAY IND., INC. which meets the test requirements of NCHRP Report 350.

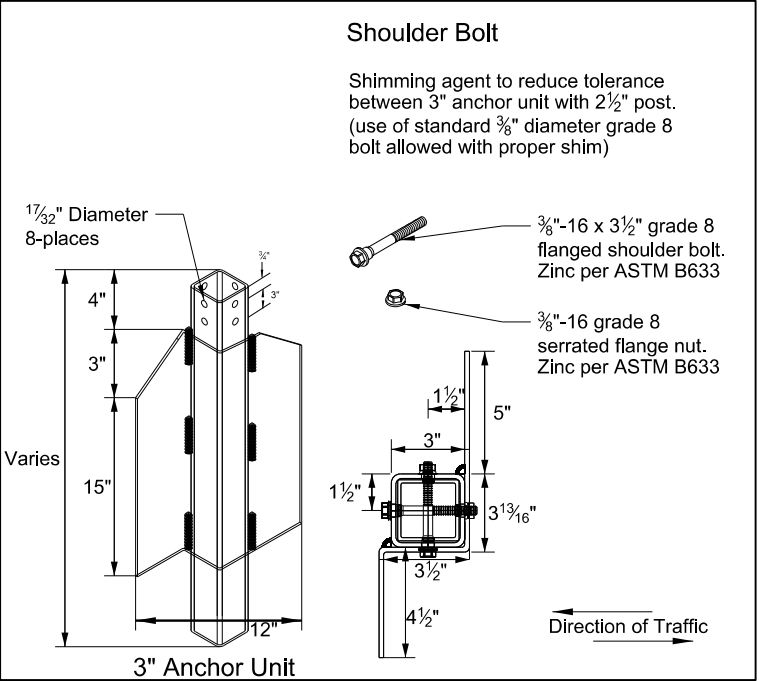
Number of Posts	Telescoping Perforated Tube						
	Post Size In.	Wall Thick-ness Gauge	Sleeve Size In.	Wall Thick-ness Gauge	Slip Base	Anchor Size Without Slip Base In.	Anchor Wall Thickness Gauge
1	2	12			No	2¼	12
1	2¼	12			No	2½	12
1	2½	12			(B)	3(C)	7
1	2½	10			Yes		7
1	2¼	12	2	12	Yes		7
1	2½	12	2¼	12	Yes		7
2	2½	10			Yes		7
2	2¼	12	2	12	Yes		7
2	2½	12	2¼	12	Yes		7
3 & 4	2½	12			Yes		7
3 & 4	2½	10			Yes		7
3 & 4	2½	12	2¼	12	Yes		7
3 & 4	2¼	12	2	12	Yes		7
3 & 4	2½	10	2¾	10	Yes		7

(B) - 2½" 12 gauge posts do not need breakaway bases unless support is placed in boggy, wet, or loose soil areas.

(C) - 3" anchor unit

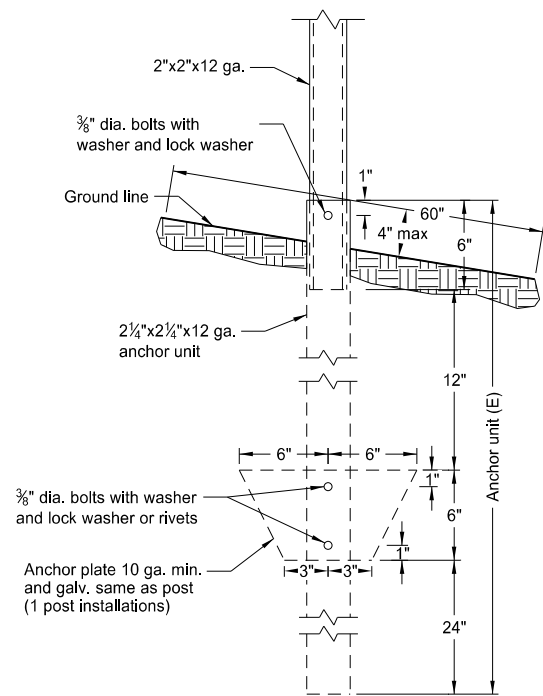


Max protection of the stub post is 4" above a 60" chord aligned radially to the center line of the highway and connecting any point, within the length of the chord, on the ground surface on one side of the support to a point in the ground surface on the other side.

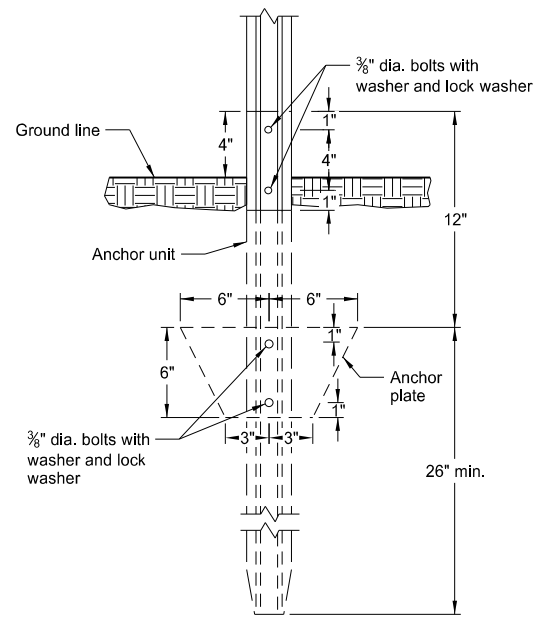
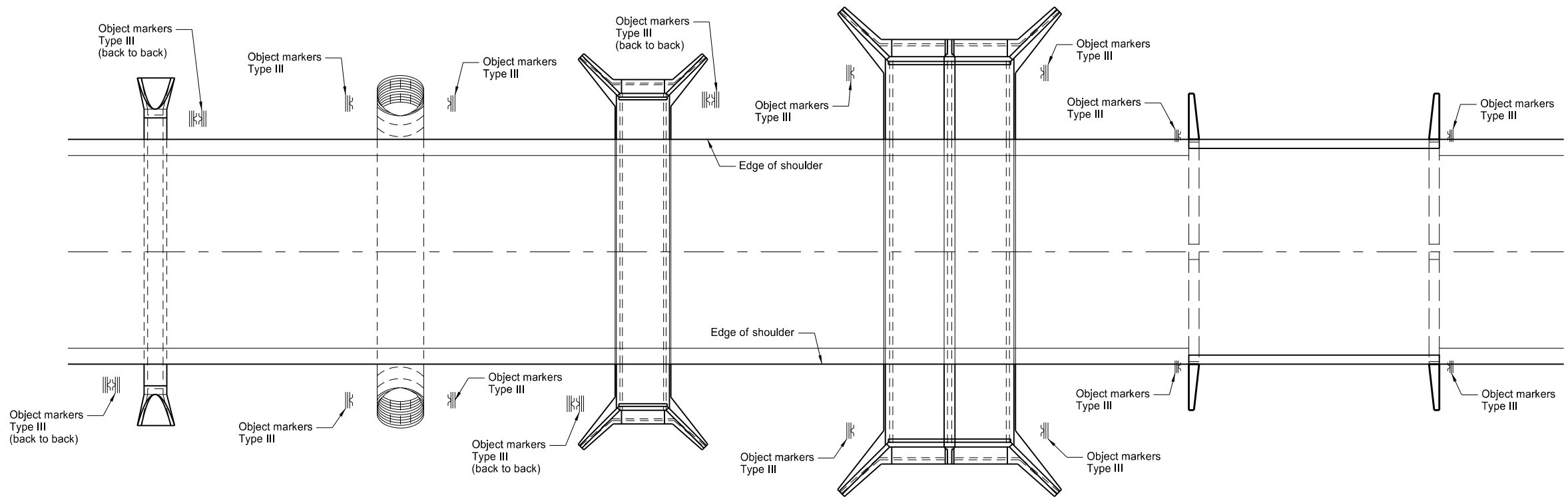


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10-3-2013		
REVISIONS		
DATE	CHANGE	
8-30-18 8-30-19	Updated notes to active voice. New Design Engr PE Stamp.	

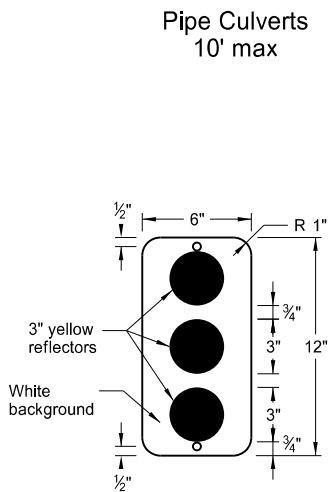
## OBJECT MARKERS



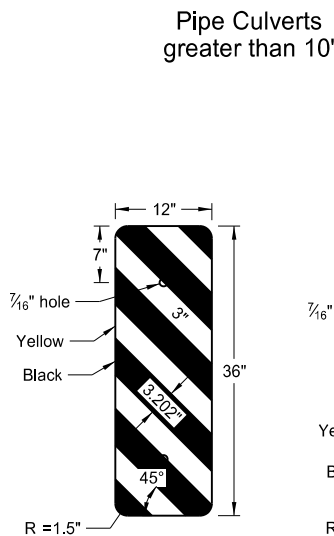
## Perforated Tube Anchor Unit Assembly



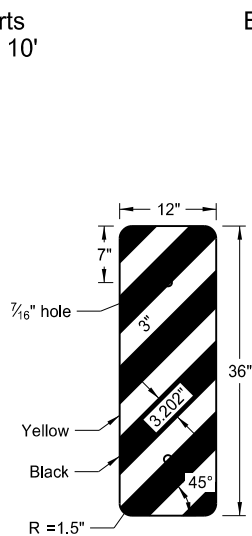
## U-Channel Anchor Unit Assembly



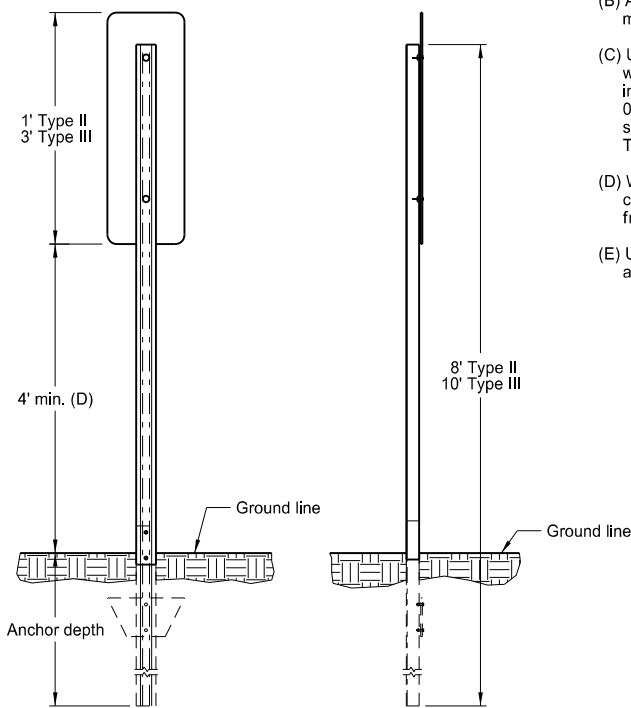
Object Marker  
OM2-1V (C)  
Type II



Object Marker Left  
OM-3L (C)  
Type III

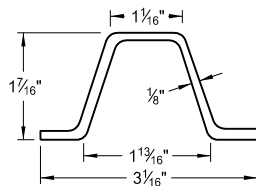


Object Marker Right  
OM-3R (C)  
Type III

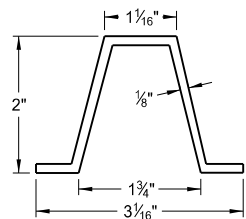


## Object Marker Installation Detail

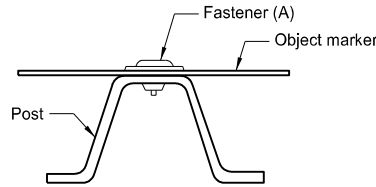
- Notes:**
- (A) Use  $\frac{3}{8}$ " dia. tension pin type or other non-rust vandal resistant fastener with min. outside dia.  $\frac{13}{16}$ " flat washer.
  - (B) At locations of approach guardrail with reflectors and end terminal with impact head object markers, do not install object markers.
  - (C) Use two object markers for back to back mountings. On bridges where the distance between wheel guards is less than the approach width, mount object markers vertically on steel posts in front of the bridge railing on each side of highway to mark the horizontal clearance. Use 0.100" minimum thickness sheet aluminum for sign backing material. Use ASTM Type XI sheeting for Type III object markers and ASTM Type IV background sheeting with ASTM Type XI reflectors for Type II object markers.
  - (D) When object marker is located 8' or less from shoulder or curb, provide 4' minimum vertical clearance from near edge of traveled way to bottom of sign. When located more than 8' from shoulder or curb provide 4' minimum vertical clearance from ground to bottom of sign.
  - (E) Use 4" vertical clearance for anchor or breakaway base. Provide 4"x60" measurement above and below post location and back and ahead of post.



Steel Post Detail  
Approx. 2 lb/ft



Aluminum Post Detail  
Approx. 0.88 lb/ft



## Fastener Detail

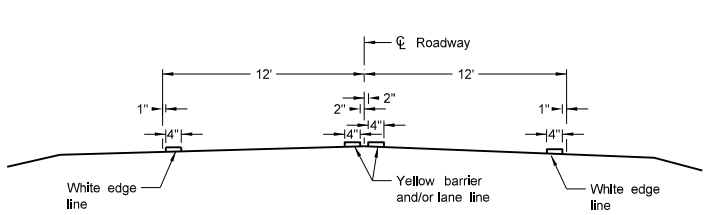
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-3-13	
REVISIONS	
DATE	CHANGE
7-18-14 8-30-18	Revised Note C Updated notes to active voice and removed note.
9-05-19	New Design Engineer PE Stamp.

This document was originally issued and sealed by  
Kirk J Hoff,  
Registration Number  
PE- 4683,  
on 9/05/19 and the original document is stored at the  
North Dakota Department  
of Transportation

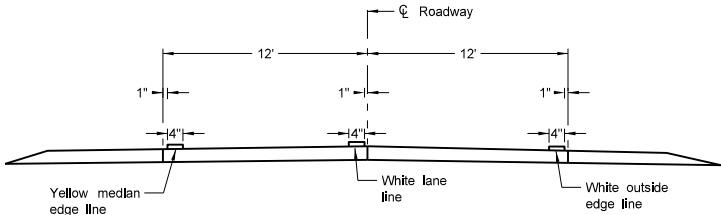
PAVEMENT MARKING

D-762-4

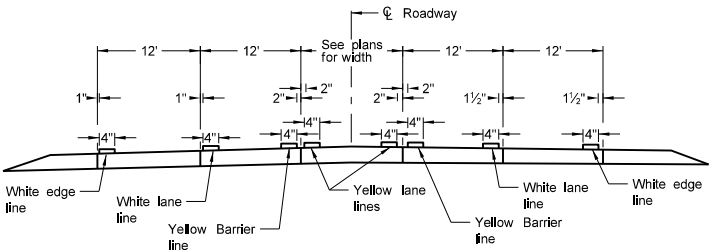
- NOTES:
1. Continue edge lines through private drives and field drives. Break edge lines for intersections.



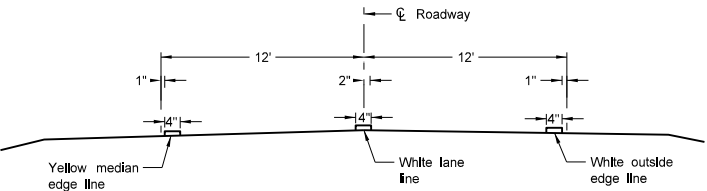
Two Lane Two Way  
RURAL ROADWAY



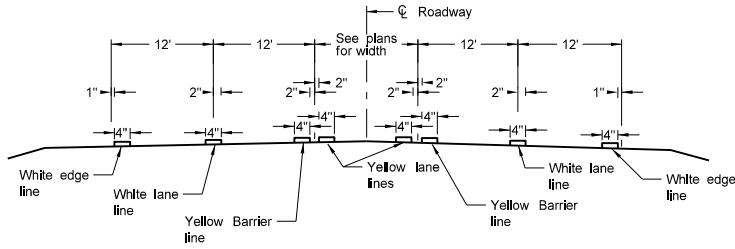
Two Lane Roadway  
INTERSTATE HIGHWAY  
Concrete Section



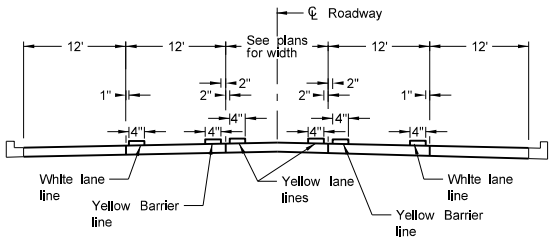
RURAL FIVE LANE ROADWAY  
Concrete Section



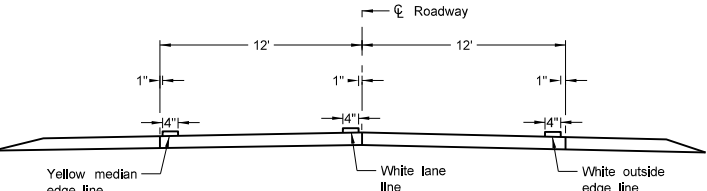
Two Lane Divided  
Rural Roadway  
PRIMARY HIGHWAY  
Asphalt Section



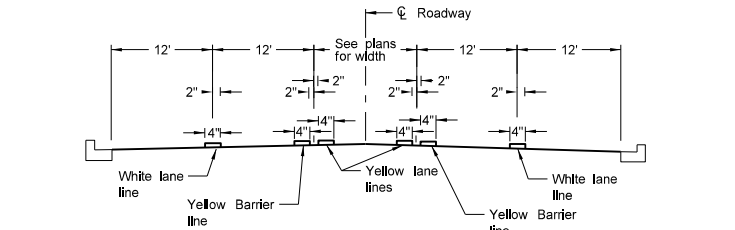
RURAL FIVE LANE ROADWAY  
Asphalt Section



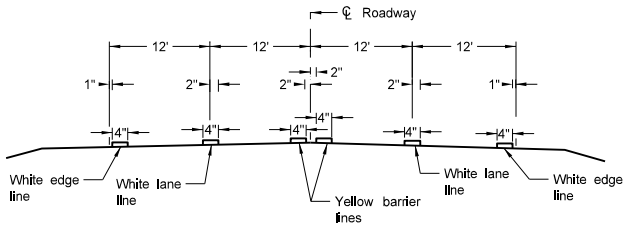
URBAN FIVE LANE SECTION  
Concrete Section



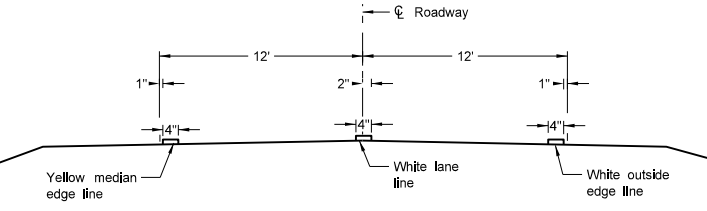
Two Lane Roadway  
PRIMARY HIGHWAY  
Concrete Section



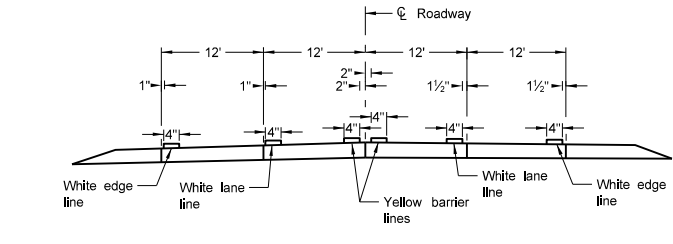
URBAN FIVE LANE SECTION  
Asphalt Section



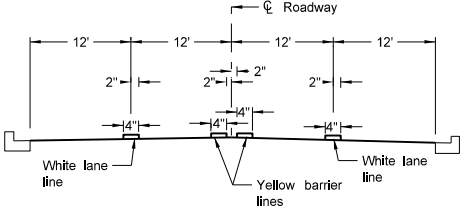
RURAL FOUR LANE ROADWAY  
Asphalt Section



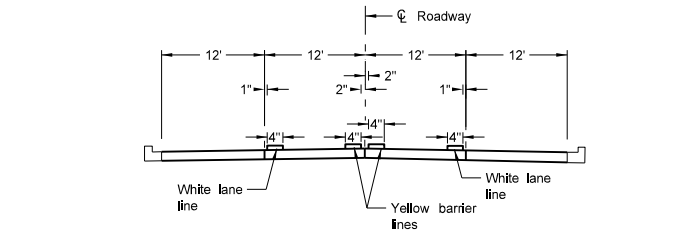
Two Lane Roadway  
INTERSTATE HIGHWAY  
Asphalt Section



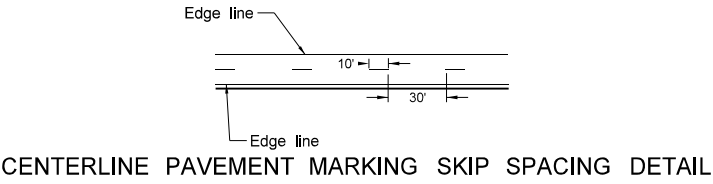
RURAL FOUR LANE ROADWAY  
Concrete Section



URBAN FOUR LANE SECTION  
Asphalt Section



URBAN FOUR LANE SECTION  
Concrete Section



NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-1-10	
REVISIONS	
DATE	CHANGE
10-17-17 08-27-19	Updated to active voice. New Design Engineer PE Stamp.

This document was originally issued and sealed by  
Kirk J Hoff,  
Registration Number  
PE-4683,  
on 8/27/19 and the original document is stored at the  
North Dakota Department  
of Transportation