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NOTES

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- 104-P01 EROSION CONTROL:** Bid items Temporary Cover Crop, Fiber Rolls, and Flotation Silt Curtain are included for use in conjunction with the Contractor’s SWPPP. These quantities may be eliminated or increased depending on the Contractor’s operation. An estimated quantity has been set u p for each item.
- 105-P01 UTILITIES:** The vertical and horizontal locations shown in the plans are approximate. Plan locations should not be interpreted as exact for bidding or construction purposes.
- 105-P02 UTILITIES:** No utility relocations or adjustments are planned. All utilities on the project need to be protected and remain in existing location.
- 203-P01 COMPACTION CONTROL:** Placement of embankment material shall be in accordance with Section 203.04 E3 of the Standard Specifications (Compaction Control, Type B).
- 203-P02 SHRINKAGE:** Thirty percent (30%) additional volume in yardage is included for shrinkage in earth embankment.
- 216-P01 WATER:** The application of water for compaction of subgrade and aggregates, and for use as a dust palliative, as required, shall be included in the cost for other bid items.
- 714-P01 CORRUGATED STEEL PIPE:** The Contractor shall install all approach pipe as per standard drawing D-714-27, excavation and backfill detail A. The Contractor shall use Common Excavation – Type B in place of Common Excavation – Type A in all places shown on the standard drawing. The Backfill Material (C) and Backfill Cover (B) dimensions shall consist of embankment material for backfilling. When “Pipes Not Under the Roadway” is stated, it should reference all approach pipe as well.
- 714-P02 REMOVE & RELAY PIPE:** The Contractor shall include the cost to remove and relay all end sections and flap gates in the bid price for “Remove & Relay Pipe-All Types & Sizes”.



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ENVIRONMENTAL NOTES

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**ENVIRONMENTAL NOTES (EN):** Bottineau County, the North Dakota Department of Transportation and FHWA have made several environmental commitments to various agencies and the public to secure approval of this project. The environmental commitments are as follows:

**EN #1 – SPAWNING RESTRICTION:** Do not work within the waterway from April 15 to June 1.

**EN #2 – HAZARDOUS WASTE:** Any waste material from this project will be disposed of properly. No asbestos containing materials have been found on the existing structure. It will be the Contractor’s responsibility to contact the ND Department of Health, Division of Air Quality at (701)328-5188 prior to the demolition of the existing structure.

**EN #3 - AQUATIC NUISANCE SPECIES (ANS):** Equipment that was last used outside of North Dakota or within a Class I infested waterbody (identified on the North Dakota Game and Fish Department (NDGFD) website) requires an inspection by NDGFD. Notify the NDGFD at least 10 business days prior to pumps, watercraft, or any equipment entering a public water to allow the NDGFD sufficient time to inspect any and all such equipment for ANS. Contact the NDGFD ANS Coordinator, Jessica Howell by e-mail jmhowell@nd.gov for equipment inspections. Supply one of the following to the engineer as proof of compliance prior to work taking place in the water: (1) the NDGFD inspection report, (2) documented NDGFD correspondence (email or signed letter). If an inspection is not required, no follow up documentation is required.

**EN #4 – MIGRATORY BIRD TREATY ACT:** Active migratory bird nests with eggs or chicks are protected by the Federal Migratory Bird Treaty Act. NDDOT’s special provision, SSP 2 for compliance with the Federal Regulation is to be followed.

**EN #5 – TEMPORARY WETLAND IMPACT:** Temporary impact areas within wetlands and or other waters are incorporated into the plans for this project. Remove temporary fill placed and sedimentation in wetlands or other waters. Restore these wetlands to preconstruction contours.

PERMITS REQUIRED:

1. North Dakota Department of Health – NDPDES Permit  
*Status: To be obtained by the Contractor prior to construction, Owner is to be Bottineau County.*
2. USACE – Section 404 Permit  
*Status: Authorization under Nationwide Permit 23 has been obtained by Bottineau County.  
Permit No. NWO-2019-00578-BIS was issued on 7-27-20.*

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Estimated Quantities

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SPEC	CODE	ITEM DESCRIPTION	UNIT	MAINLINE QUANTITY	TOTAL
103	100	CONTRACT BOND	L SUM	1	1
202	105	REMOVAL OF STRUCTURE	L SUM	1	1
210	50	BOX CULVERT EXCAVATION	EA	1	1
210	210	FOUNDATION FILL	CY	228	228
210	405	FOUNDATION PREPARATION-BOX CULVERT	EA	1	1
251	200	SEEDING CLASS II	ACRE	0.2	0.2
251	2000	TEMPORARY COVER CROP	ACRE	0.2	0.2
253	101	STRAW MULCH	ACRE	0.4	0.4
256	200	RIPRAP GRADE II	CY	116	116
262	100	FLOTATION SILT CURTAIN	LF	55	55
262	101	REMOVE FLOTATION SILT CURTAIN	LF	55	55
302	356	AGGREGATE SURFACE COURSE CL 13	TON	240	240
606	3410	DBL 14FT X 10FT PRECAST RCB CULVERT	LF	52	52
606	7410	DBL 14FT X 10FT PRECAST RCB END SECTION	EA	2	2
702	100	MOBILIZATION	L SUM	1	1
704	1000	TRAFFIC CONTROL SIGNS	UNIT	320	320
704	1052	TYPE III BARRICADE	EA	10	10
709	151	GEOSYNTHETIC MATERIAL TYPE R1	SY	533	533
709	155	GEOSYNTHETIC MATERIAL TYPE RR	SY	173	173
709	161	GEOSYNTHETIC MATERIAL TYPE S1	SY	370	370
714	9659	REMOVE & RELAY PIPE-ALL TYPES & SIZES	LF	50	50
900	1000	TEMPORARY STREAM DIVERSION	EA	1	1

BASIS OF ESTIMATE				
Typical Section ~ Sta. 14+00 to 15+00 (0.019 Miles)				
Description	Unit	Width	Unit/Mile	Total
Aggregate Surface Course CL. 13 @ 1.875 Ton/CY	TON	28'	3,179	60
Mainline Roadway Transitions (Each End)				
Description	Unit	Unit/End		Total
Aggregate Surface Course CL. 13 @ 1.875 Ton/CY	TON	60		120
Approaches (4 Field Approaches)				
Description	Unit	Unit/Appr		Total
Aggregate Surface Course CL. 13 @ 1.875 Ton/CY	TON	15		60

Geosynthetic Material Type RR  
Payment shall be plan quantity

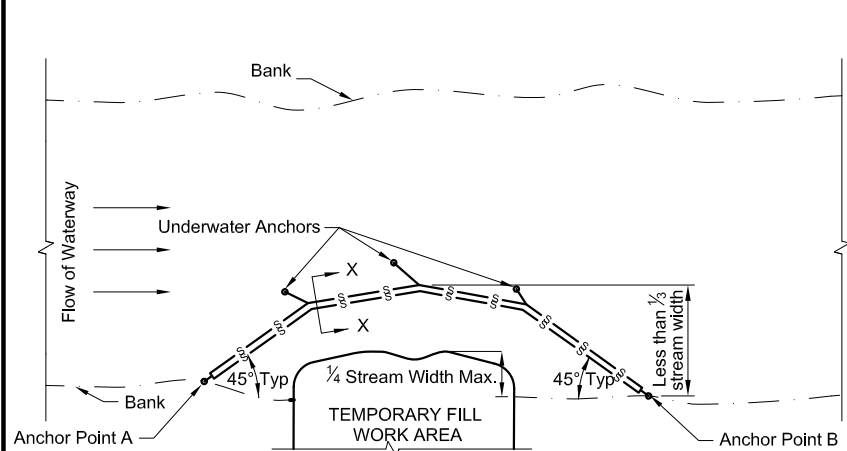
Riprap Grade II  
2.0' Depth; Area shown on the plans

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Basis of Estimate

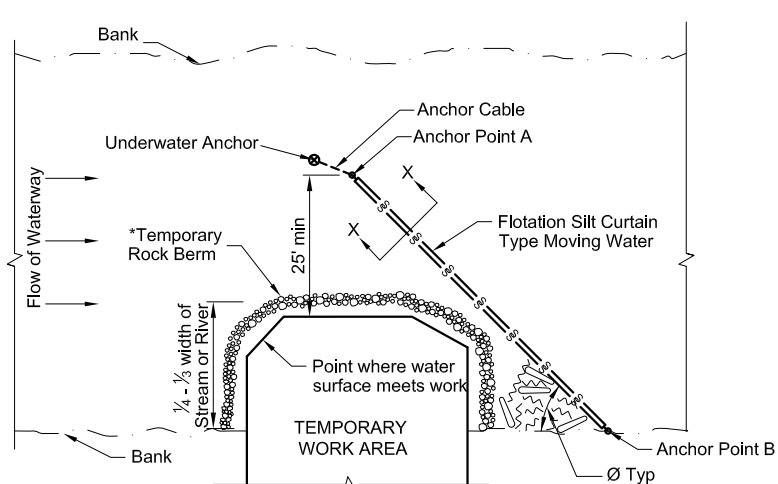
TYPICAL INSTALLATIONS  
May vary with conditions

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PLAN VIEW  
FLOTATION SILT CURTAIN - TYPE WORK AREA

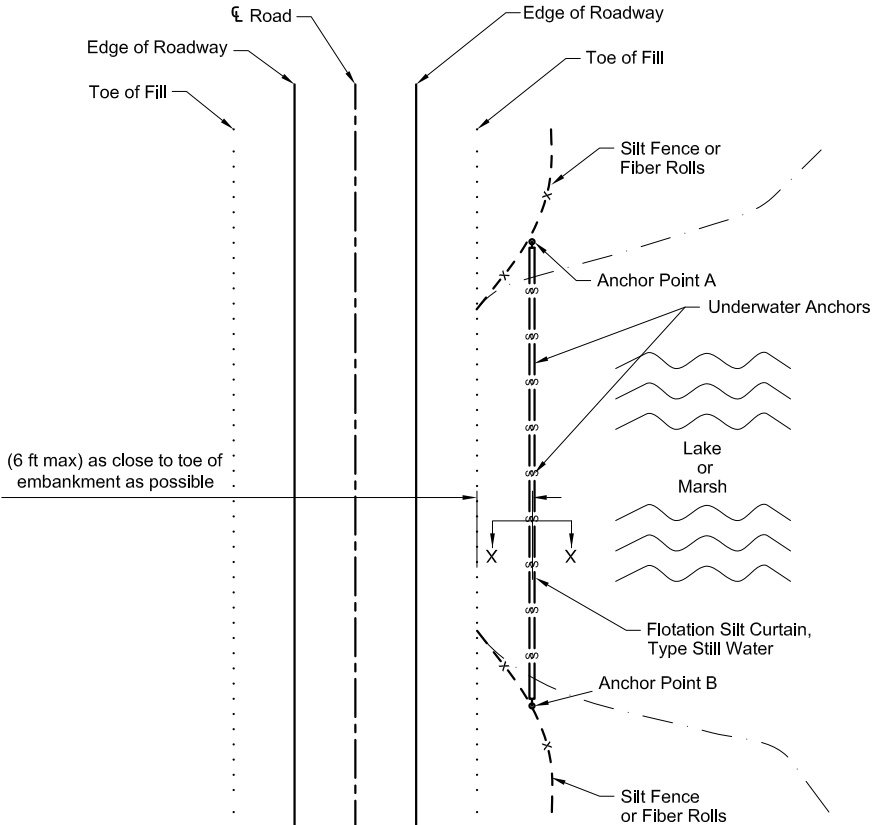
DESIGN GUIDELINES:  
When temporary work encroaches less than  $\frac{1}{4}$  of the width of stream.



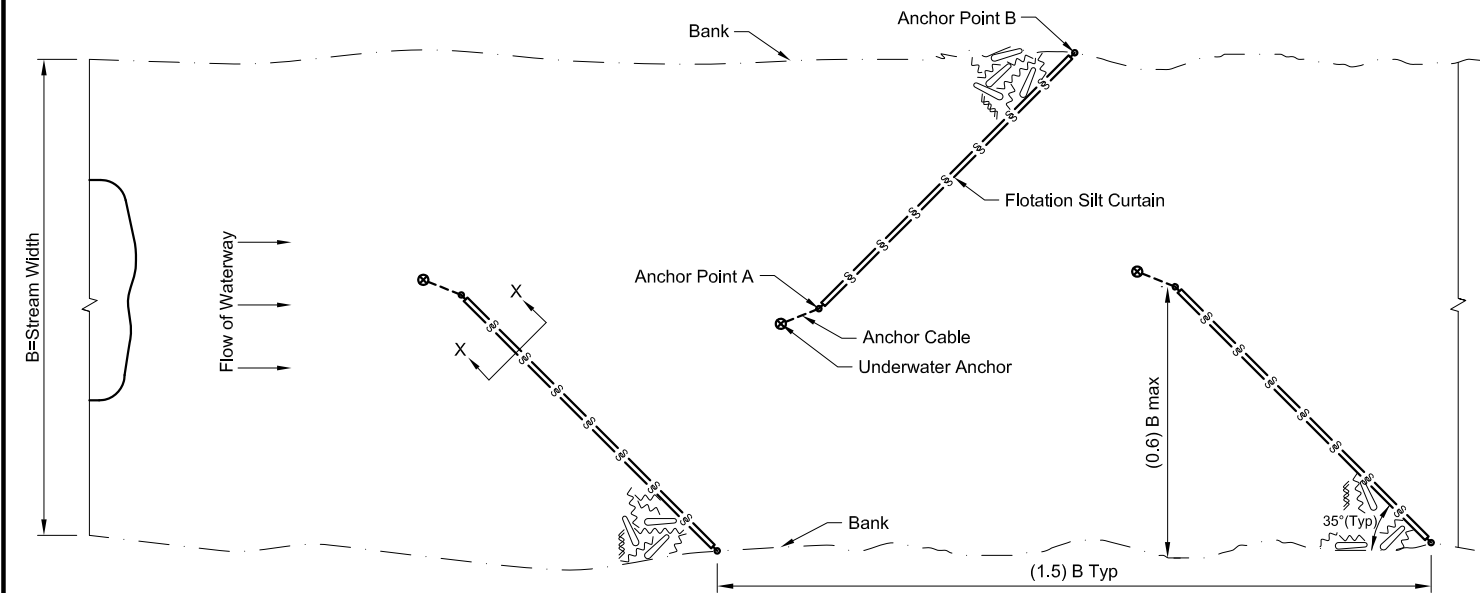
PLAN VIEW  
FLOTATION SILT CURTAIN - TYPE MOVING WATER

DESIGN GUIDELINES:  
When temporary work encroaches more than  $\frac{1}{4}$  but less than  $\frac{1}{3}$  width of the stream.  
For narrow waterways, the curtain may be placed 1 foot above the bottom of waterway to allow water flow.  
\*In areas where the plans call for riprap at the bridge, provide a temporary rock berm. Include all costs for the temporary rock berm in price bid for the "Riprap".

Ø	WATER VELOCITY
45°	slow, less than 3 ft/sec
35°	moderate, 3 - 5 ft/sec

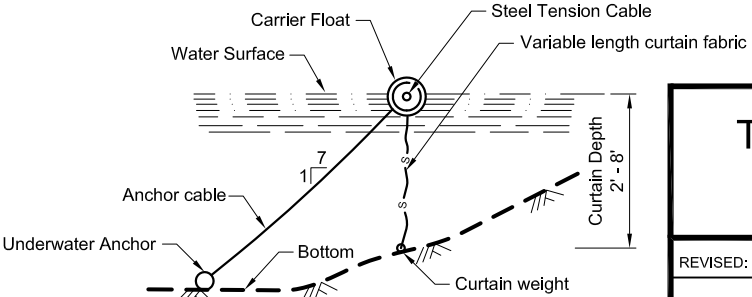
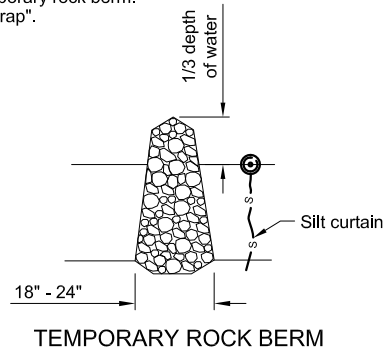


PLAN VIEW  
FLOTATION SILT CURTAIN - TYPE STILL WATER  
The silt curtain shall extend onto shore and shall also be anchored there.



PLAN VIEW  
FLOTATION SILT CURTAIN - TYPE HERRING BONE PATTERN

DESIGN GUIDELINES:  
When temporary work encroaches more than  $\frac{1}{3}$  width of the stream  
Or where stream width doesn't allow use of Type Moving Water



SECTION X-X  
FLOTATION SILT CURTAINS

Note:  
Maximum water velocity for moving water = 5 ft/sec

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Temporary Erosion Control  
Flotation Silt Curtain

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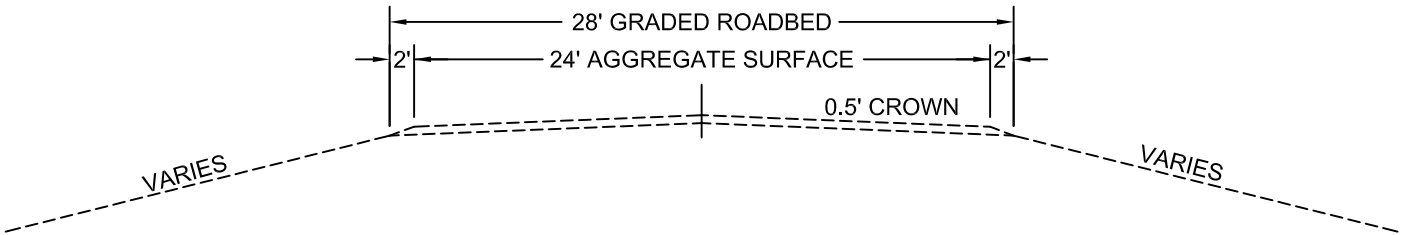
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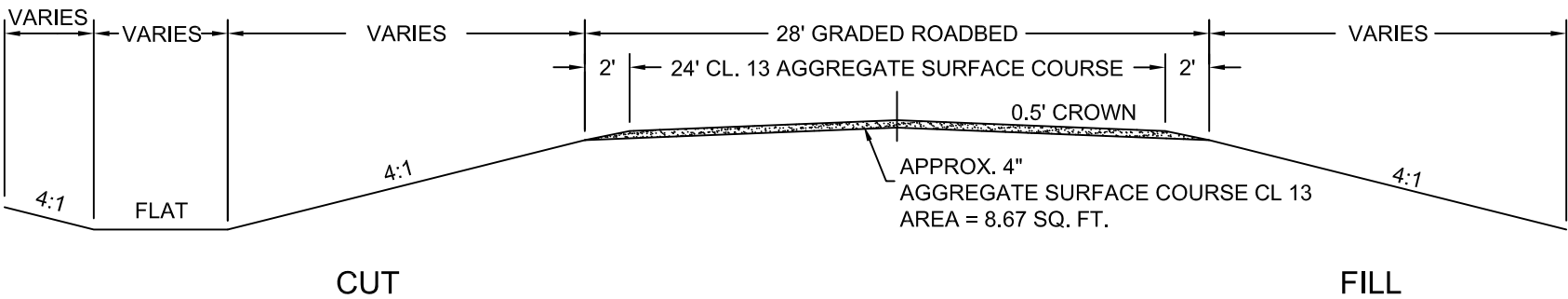
DRAWN BY: JWM CHECKED BY: MRR DATE: 08/14/2020

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EXISTING TYPICAL SECTION  
Sta. 14+00 to 15+00



PROPOSED TYPICAL SECTION  
Sta. 14+00 to 15+00

Typical Section

REVISED: 00/00/0000



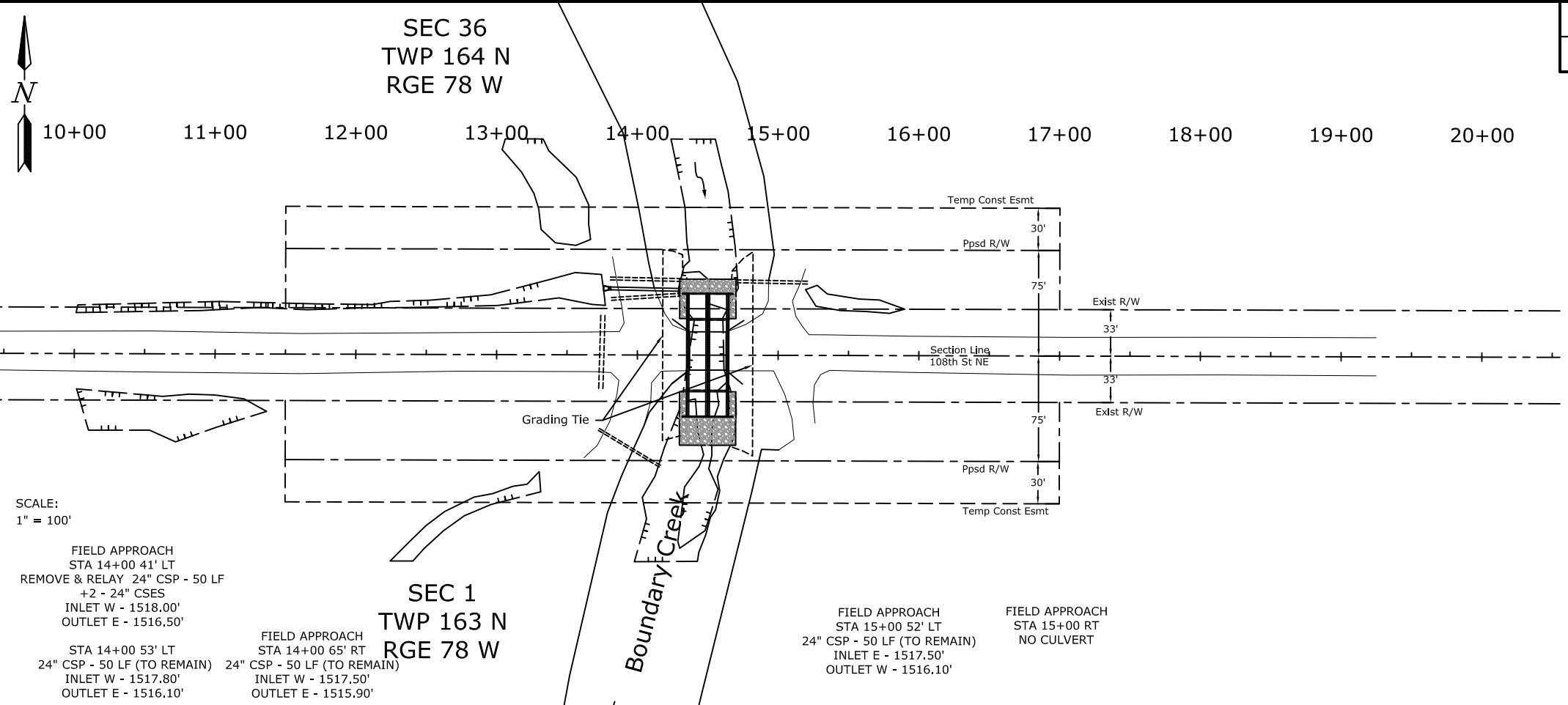
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SCALE:  
1" = 100'

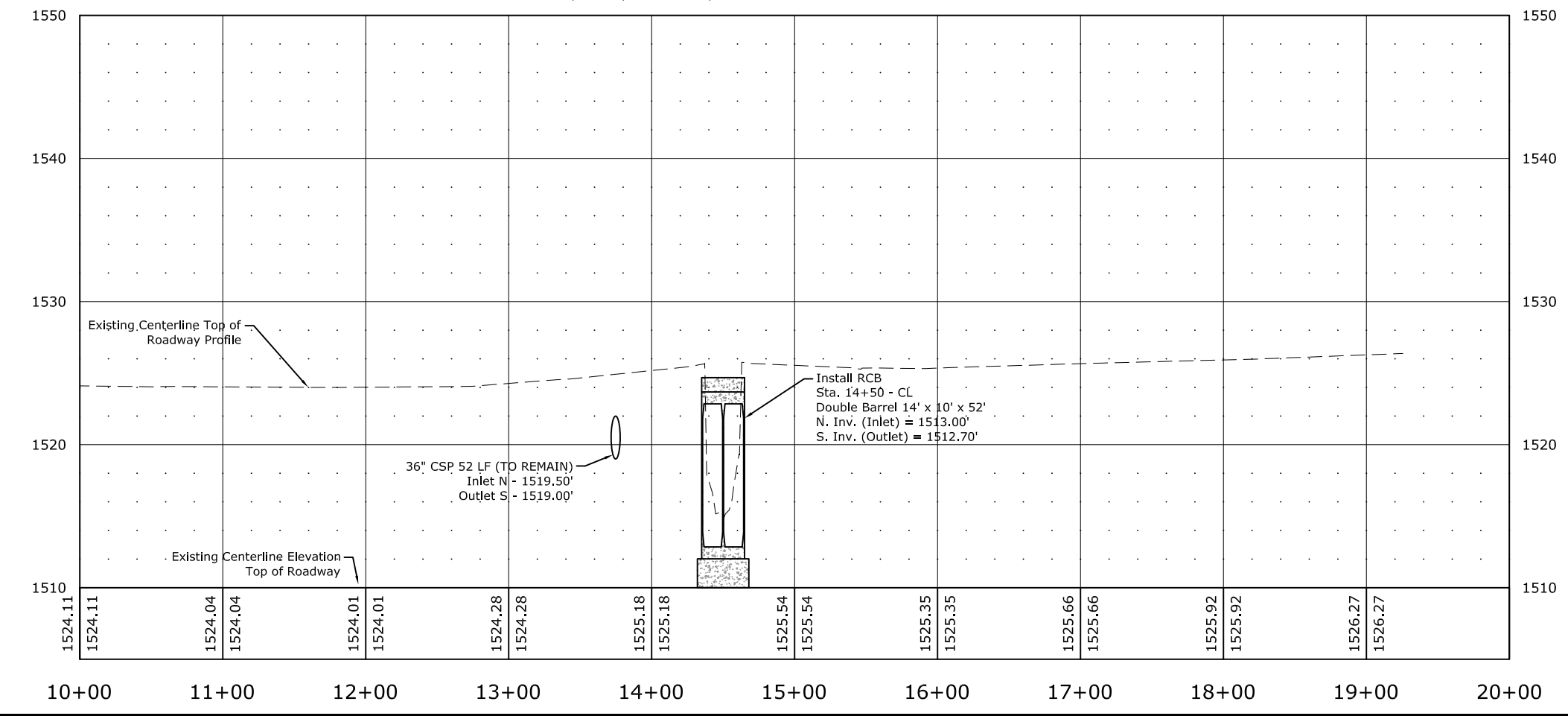
FIELD APPROACH  
STA 14+00 41' LT  
REMOVE & RELAY 24" CSP - 50 LF  
+2 - 24" CSES  
INLET W - 1518.00'  
OUTLET E - 1516.50'

STA 14+00 53' LT  
24" CSP - 50 LF (TO REMAIN)  
INLET W - 1517.80'  
OUTLET E - 1516.10'

FIELD APPROACH  
STA 14+00 65' RT  
24" CSP - 50 LF (TO REMAIN)  
INLET W - 1517.50'  
OUTLET E - 1515.90'

FIELD APPROACH  
STA 15+00 52' LT  
24" CSP - 50 LF (TO REMAIN)  
INLET E - 1517.50'  
OUTLET W - 1516.10'

FIELD APPROACH  
STA 15+00 RT  
NO CULVERT



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PLAN & PROFILE  
STA. 14+00 TO 15+00

FILE:  
STR 05-136-02.1.dwg

0 50 100 150  
SCALE IN FEET

Wetland Impact Table																				
Wetland Number	Location	Wetland Feature	USACE Jurisdictional Wetlands¹	Wetland Impacts Acre(s)		USFWS Easement Impacts Acre(s)		Wetland Mitigation												
								Mitigation Required			USACE/11990 Bank		11990 Bank		USFWS Bank		Onsite			
				Temp.	Perm.	Temp.	Perm.	EO 11990	USACE	USFWS	Location	Acre(s)	Location	Acre(s)	Location	Acre(s)	Mitigation Location; Ratio	Acre(s)	Constructed Site #	Constructed Size Acre(s)
1	Sec.1, T163N, R78W	Constructed	Y	0	0	0	0	N	N	N	N/A	0	N/A	0	N/A	0	N/A	0	N/A	0
2	Sec.1, T163N, R78W	Natural	Y	0	0	0	0	N	N	N	N/A	0	N/A	0	N/A	0	N/A	0	N/A	0
3a	Sec.1, T163N, R78W& Sec. 36, T164N, R78W	Natural	Y	0.05	0.03	0	0	N	N	N	N/A	0	N/A	0	N/A	0	N/A	0	N/A	0
3b	Sec.36, T164N, R78W	Constructed	Y	0	0	0	0	N	N	N	N/A	0	N/A	0	N/A	0	N/A	0	N/A	0
3c	Sec.36, T164N, R78W	Constructed	Y	0	0	0	0	N	N	N	N/A	0	N/A	0	N/A	0	N/A	0	N/A	0
4	Sec.36, T164N, R78W	Natural	Y	0	0	0	0	N	N	N	N/A	0	N/A	0	N/A	0	N/A	0	N/A	0
				0.05	0.03	0	0					0		0		0		0		0

Other Waters Impact Table															
Other Waters											Other Water Mitigation				
Number	Location	Type	Size		Feature	USACE Jurisdictional <sup>1</sup>	Impacts to Other Waters				Mitigation Required			Mitigation Location; ratio	Method
			Acre(s)	Linear Feet			Acre(s) TempPerm		Linear Feet TempPerm		EO 11990	USACE	USFWS		
OW 3	Sec. 1, T163N, R78W& Sec. 36, T164N, R78W	Boundary Creek	0.08	195	Intermittent Stream	Yes	0.01	0.06	35	118	N	N	N	N/A	N/A
		Totals	0.08	195			0.01	0.06	35	118					

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Wetlands Mitigation and Environmental

<sup>1</sup> A wetland Jurisdictional Determination was issued by the USACE on May 31,2019; NWO-2019-00578-BIS.

<sup>2</sup> 1199 Mitigation requirements - All impacts to natural wetlands (natural/jurisdictional and natural/non-jurisdictional), regardless of size, as well as impacts greater than 0.10 acre to wetlands require mitigation.  
USACE Mitigation Requirements – All jurisdictional impacts greater than 0.10 acre to each resource (cumulative. eg 1a ,1b,1c..etc.) requires mitigation. Other Water impact greater than 300 linear feet requires mitigation.

<sup>3</sup> All artificial/non-jurisdictional, deep water (impacts greater than 6.6 feet), Other Waters less than 300 linear feet (determined by the USACE on a case by case), and temporary impacts do not require mitigation.

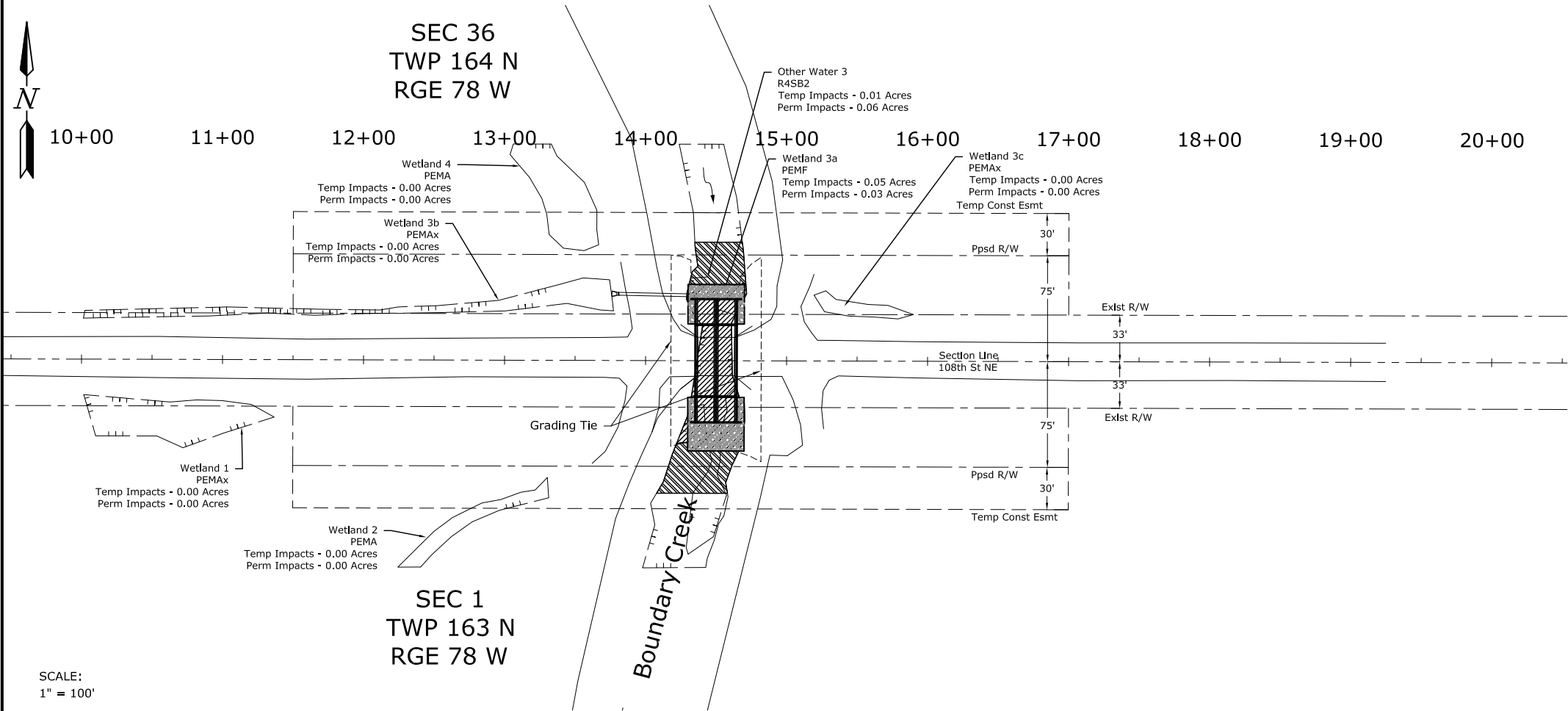
Impact Summary Table			
Permanent Impact Summary		Temporary Impacts and additional information	
Wetland Type	Total (Acres)	Wetland Type	Total (Acres/Lf)
Natural/JD	0.03	Temporary JD	0.05
Natural/Non-JD	0	Non-JD Temporary	0
Artificial/JD	0	Permanent JD > 0.10	0.00
Artificial /Non-JD	0	Permanent OW	0.06 ac /118 ft.
Total	0.03	Temporary OW	0.01 ac /36 ft.

Mitigation Summary Table					
	Location	Onsite Acre(s)	11990 Bank Acre(s)	USACE/11990 Bank Acre(s)	USFWS Bank Acre(s)
USACE Only	N/A	0		0	
EO 11990 Only	N/A	0	0		
USACE/11990	N/A	0		0	
USFWS	N/A				0
Total		0	0	0	0

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Wetlands Mitigation and Environmental

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### Wetland Impacts

STA. 14+00 TO 15+00

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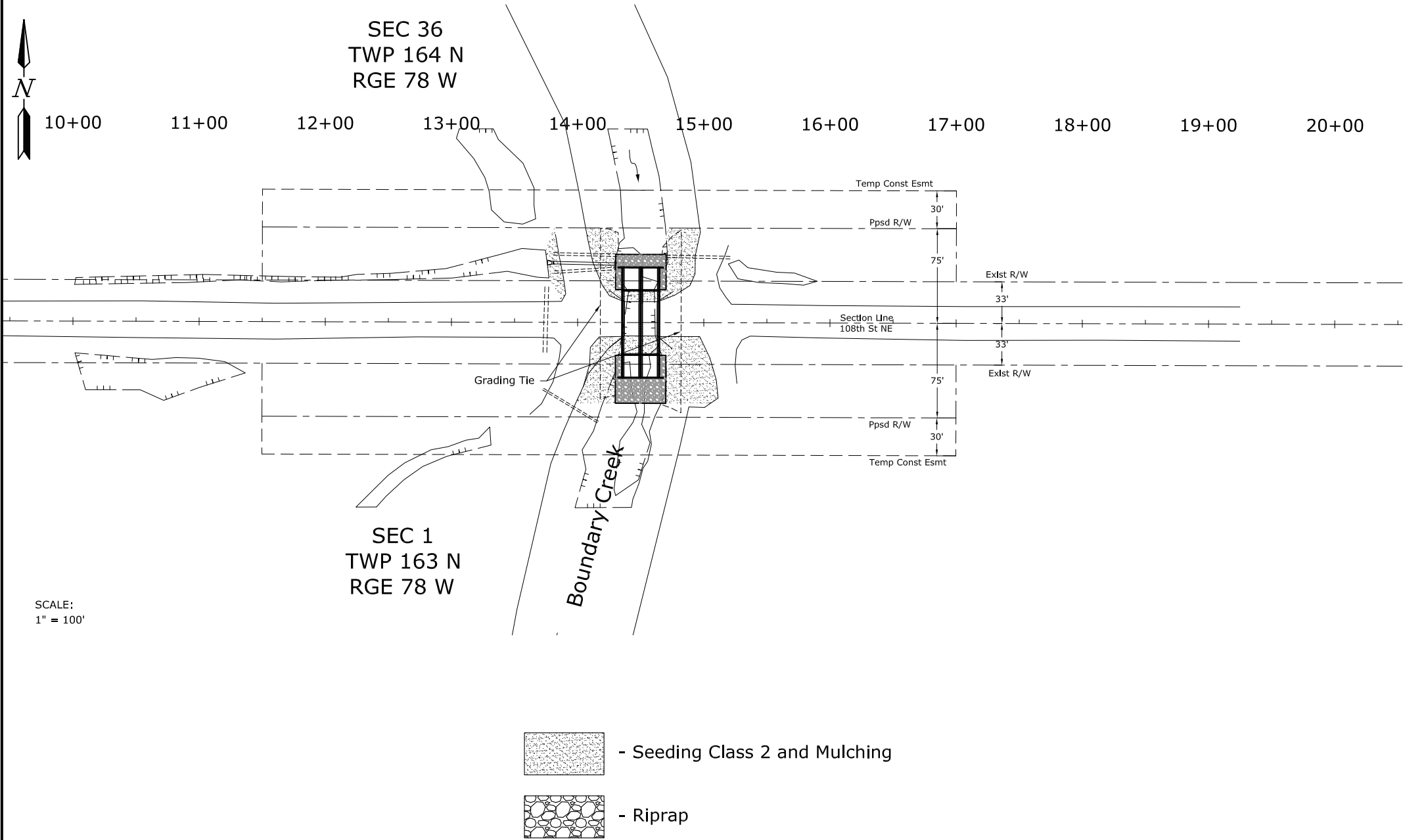






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<u>RIPRAP GRADE II</u>	
STA. 14+30 TO 14+70 LT & RT	116 CY
<u>GEOSYNTHETIC MATERIAL TYPE RR</u>	
STA. 14+30 TO 14+70 LT & RT	173 SY
<u>SEEDING CLASS II</u>	
STA. 13+75 TO 15+25	0.20 ACRE
<u>STRAW MULCH</u>	
STA. 13+75 TO 15+25	0.20 ACRE



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Permanent Erosion Control  
STA. 14+00 TO 15+00

[illegible]



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LEGEND:

- ①

ROAD CLOSED  
0.2 MILES AHEAD  
LOCAL TRAFFIC ONLY

R11-3a-60  
BARRICADE POST MOUNTING
- ②

ROAD CLOSED  
0.7 MILES AHEAD  
LOCAL TRAFFIC ONLY

R11-3a-60  
BARRICADE POST MOUNTING
- ③

ROAD  
CLOSED  
1440 FT

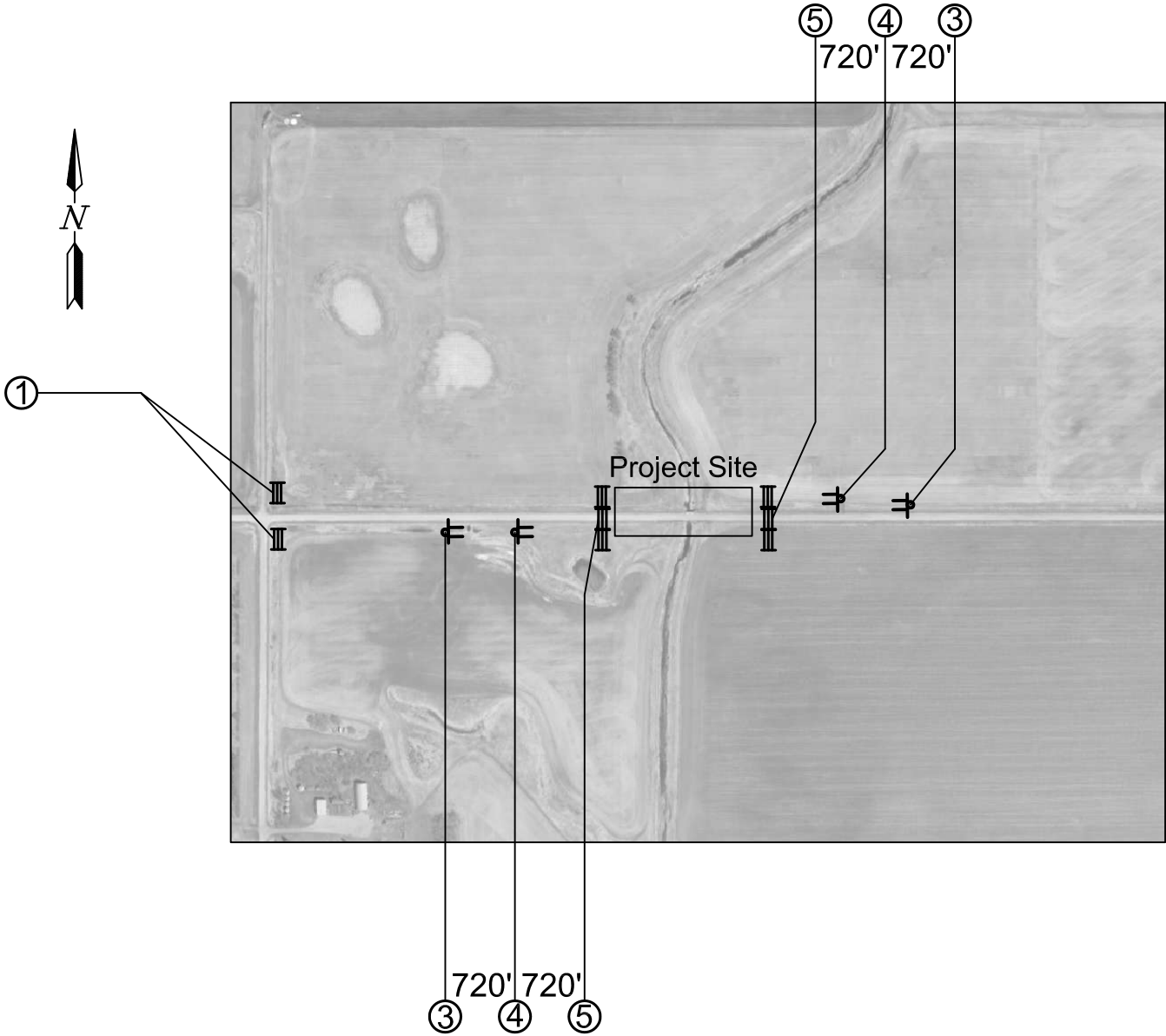
W20-3-48  
POST MOUNTING
- ④

ROAD  
CLOSED  
720 FT

W20-3-48  
POST MOUNTING
- ⑤

ROAD  
CLOSED

R11-2-48  
BARRICADE MOUNTING



Traffic Control Layout

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Work Zone Traffic Control

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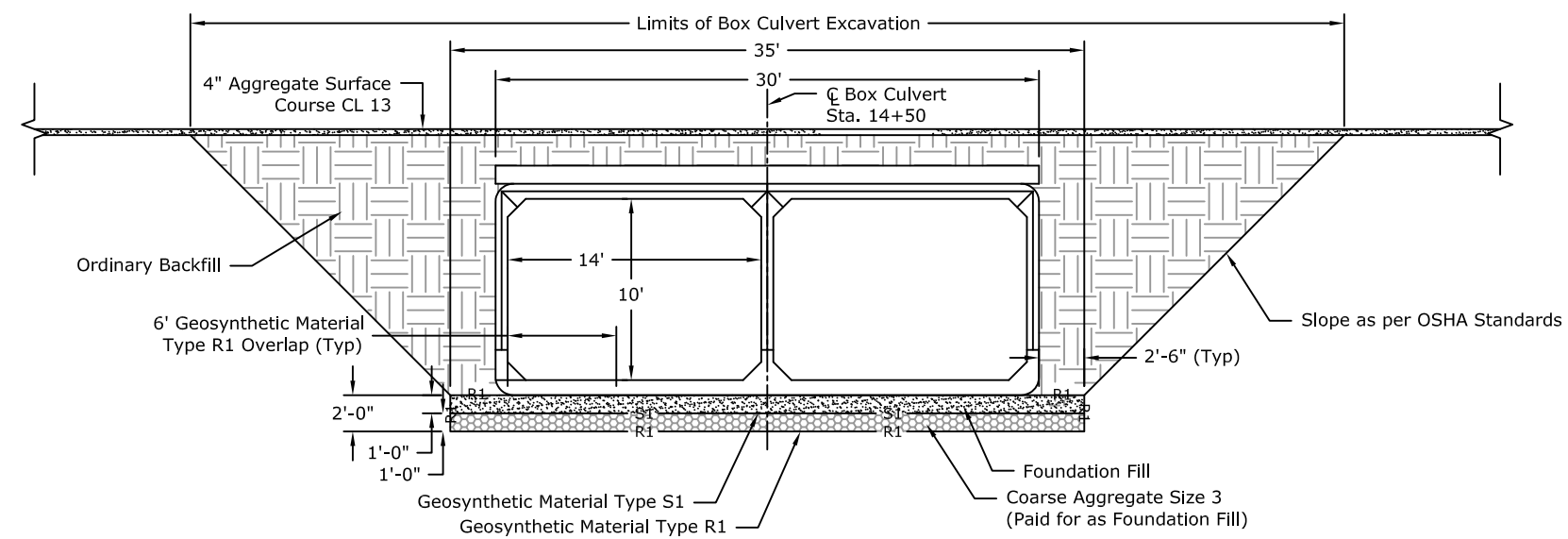
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Box Culvert Excavation & Backfill



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Excavation & Backfill Details

FILE:  
STR 05-136-02.1.dwg



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NOTES

**100-P01 SCOPE OF WORK:** The project consists of removing the existing bridge and installing a double 14 feet span by 10 feet high precast concrete box culvert.

**202-P01 REMOVAL OF STRUCTURE:** The existing structure at Station 14+37 to 14+63 shall be removed. The existing structure is a 26.50-foot single span timber bridge with timber abutments. The structure has a clear roadway width of 27.41 feet.

The bid item “REMOVAL OF STRUCTURE” shall include:

1. All materials removed shall become property of the contractor and shall be disposed of properly off the right-of-way.
2. Existing piling shall be cut-off a minimum of one foot below the proposed foundation fill limits and backfilled with foundation fill.

**210-P01 FOUNDATION FILL:** The quantity for foundation fill was computed to a depth of 2.0' below the box culvert; however, this may vary depending on the soil conditions. If, in the opinion of the engineer, a suitable foundation exists under the culvert site, the foundation fill may be eliminated. The bottom 1'-0” of the box culvert excavation will consist of coarse aggregate size 3. This material must meet the size 3 aggregate gradation in Table 802-03 of the Standard Specifications and will be paid for as “FOUNDATION FILL.” The remaining foundation fill will consist of CL 5 aggregate as specified in Section 816 of the Standard Specifications and will be paid for as “FOUNDATION FILL”. Place foundation fill in layers of not more than 12”, moisten or dry as required, and compact according to Section 203.04 E.3 of the Standard Specifications. All material described above shall be included in the price bid for "FOUNDATION FILL." Material will be accepted by Engineers Statement. No aggregate testing shall be required unless deemed necessary by the Engineer.

**210-P02 BOX CULVERT EXCAVATION:** All box culvert excavation, foundation fill excavation, channel excavation, riprap excavation, topsoil removal and replacement, placement of ordinary backfill, compaction, water, and shaping of roadway inslopes and channel slopes shall be included in the unit price bid for “BOX CULVERT EXCAVATION”.

The suitability of material from on-site excavations for use as ordinary backfill will be determined by the engineer. The contractor shall remove and replace approximately 4" of topsoil over the excavation and embankment areas, except the 28' roadbed. Backfill shall be placed and compacted in accordance with Section 203.04 E.3 of the Standard Specifications. Water may be required to compact the backfill and shall be incidental. Embankment constructed from excavated material will not be measured for separate payment but will be included in the price bid for “BOX CULVERT EXCAVATION”. If the excavated material is deemed not suitable for ordinary backfill or not needed to construct the project, it shall become property of the contractor and disposed of outside of the road right-of-way, not adjacent to the construction site, and at a site approved by the engineer. All costs associated with excavation, hauling, depositing and leveling the waste material shall be included in the unit price bid for “BOX CULVERT EXCAVATION”.

**256-P01 RIPRAP GRADE II:** Final pay quantity for “RIPRAP GRADE II” shall be determined by field measurements in accordance with plan length, width, and depth, or by measured load count.

**606-P01 PRECAST RCB CULVERT**  
**Dimensions:** Double 14ft. span x 10ft. rise sections

**Fill:** 0ft. to 5ft.

**Design Load:** HL-93

**Tie Bolts:** All sections shall be tied together with a minimum of 2 tie bolts per outside wall. The tie bolts shall be placed at third points of the outside walls. Cost of ties shall be included in price bid for "DBL 14FT X 10FT PRECAST RCB CULVERT". An alternate tie system using pre-cast tubes and an internal cable tie will be allowed but subject to review of work drawings.

**End Sections:** Holes shall be cast at 3' centers through the floor of the last barrel section and into the cutoff wall to receive ¾” diameter reinforcing bars. Cast holes in the roof of the last barrel section at 1’ centers for ½” diameter reinforcing bars to attach the parapet. Cast the parapet against the section. Install the bars according to the manufacturer’s recommendation, with a high strength adhesive specifically intended for concrete anchorage, in accordance with Section 806.06 of the NDDOT Standard Specifications.

The “DBL 14FT X 10FT PRECAST RCB END SECTION” shall consist of the threaded inserts, eye bolts, cutoff wall, parapet and sloped end sections.

**Threaded Inserts for Eye Bolts:** Four (4) 5/8” Dia. galvanized threaded inserts and 5/8” Dia. threaded eyebolts shall be provided per wall on each end section to provide anchor points for fencing. The concrete inserts shall be of such design that when installed in concrete, will be capable of developing the full strength of the 5/8” Dia. threaded eye bolt. The insets shall start at the midpoint of the end section outer wall and be spaced at 15" intervals up the wall.

**Bolts, Plates, Angles and Studs:** All bolts, plates, angles, and studs shall meet ASTM A 36. Nuts shall be ASTM A 563 and washers shall be ASTM F 436, Type 1. Welded pipe sleeves shall conform to ASTM A 53, Grade B. All hardware shall be galvanized according to AASHTO M 232. Structural steel shall be galvanized after fabrication according to AASHTO M 111. Welders shall be properly certified for all shop and field welds. Field welds shall be coated with galvanizing paint.

**Joints:** Provide watertight joints on the floor, on the exterior walls, and roof using a preformed mastic meeting ASTM C 990. All joints shall be covered with a minimum of 12 inches wide waterproof membrane on the exterior walls and roof. Prepare the walls and roof exterior surface of the joints according to the waterproof membrane manufacturer’s recommendation. Roll the membrane to the surface keeping it free of wrinkles and bubbles. Lap waterproof membrane joints a minimum of 2.5 inches. Seal the joints and exposed edges with a joint sealing mastic recommended by the manufacturer of the membrane.

**Lifting Holes:** All lifting holes on the roof and walls shall be plugged with popits and covered with a minimum of 9 inch by 9 inch waterproof membrane squares. Prepare the walls and roof exterior surface of the lifting holes according to the waterproof membrane manufacturer’s recommendation. Roll the membrane to the surface keeping it free of wrinkles and bubbles. All lifting holes on the floor and in the end section walls shall be grouted with an approved non-shrink grout.

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NOTES



?

This is a special text character used in the labeling of existing features. It indicates a feature that has an unknown characteristic, potentially based on: lack of description, location accuracy or purpose.

Abn abandoned  
Abut abutment  
Ac acres  
Adj adjusted  
Aggr aggregate  
Ahd ahead  
ARV air release valve  
Align alignment  
Al alley  
Alt alternate  
Alum aluminum  
ADA Americans with Disabilities Act  
A ampere  
& and  
Appr approach  
Approx approximate  
ACP asbestos cement pipe  
Asph asphalt  
AC asphalt cement  
Assmd assumed  
@ at  
Atten attenuation  
ATR automatic traffic recorder  
Ave Avenue  
Avg average  
ADT average daily traffic  
Az azimuth  
Bk back  
BF back face  
Bs backsight  
Balc balcony  
B Wire barbed wire  
Barr barricade  
Btry battery  
Brg bearing  
BI beehive inlet  
Beg begin  
BG below grade  
BM bench mark  
Bkwy bikeway  
Bit bituminous  
Blk block  
Bd Ft board feet  
BH bore hole  
BS both sides  
Bot bottom  
Blvd Boulevard  
Bndry boundary  
BC brass cap  
Brkwy breakaway  
Br bridge

Bldg building  
BV butterfly valve  
Byp bypass  
C Gdrl cable guardrail  
Calc calculate  
Cd candela  
CIP cast iron pipe  
CB catch basin  
CRS cationic rapid setting  
C Gd cattle guard  
C To C center to center  
Cl or  $\text{C}$  centerline  
Cm centimeter  
Ch chain  
Chnlk chain-link  
Ch Blk channel block  
Ch Ch channel change  
Chk check  
Chsld chiseled  
Cir circle  
Cl class  
Cl clay  
Cl F clay fill  
Cl Hvy clay heavy  
Cl Lm clay loam  
CInt clean-out  
Clr clear  
Cl&gr clearing & grubbing  
Co S coal slack  
C Gr coarse gravel  
CS coarse sand  
Comb. combination  
Coml commercial  
Compr compression  
CADD computer aided drafting & design  
Conc concrete  
CECB concrete erosion control blanket  
Cond conductor  
Const construction  
Cont continuous  
CSB continuous split barrel sample  
Contr contraction  
Contr contractor  
CP control point  
Coord coordinate  
Cor corner  
Corr corrected  
CAES corrugated aluminum end section  
CAP corrugated aluminum pipe  
CMES corrugated metal end section  
CMP corrugated metal pipe  
CPVCP corrugated poly-vinyl chloride pipe  
CSES corrugated steel end section  
CSFES corrugated steel flared end section

CSP corrugated steel pipe  
CSTES corrugated steel traversable end section  
C coulomb  
Co County  
Crse course  
Ct Court  
Xarm cross arm  
Xbuck cross buck  
Xsec cross sections  
Xing crossing  
Xrd Crossroad  
Crn crown  
CF cubic feet  
M3 cubic meter  
M3/s cubic meters per second  
CY cubic yard  
Cy/mi cubic yards per mile  
Culv culvert  
C&G curb & gutter  
CI curb inlet  
CR curb ramp  
CS curve to spiral  
C cut  
Dd Ld dead load  
Defl deflection  
Defm deformed  
Deg or D degree  
DInt delineate  
DIntr delineator  
Depr depression  
Desc description  
Det detail  
DWP detectable warning panel  
Dtr detour  
Dia or  $\varnothing$  diameter  
Dir direction  
Dist distance  
DM disturbed material  
DB ditch block  
DG ditch grade  
Dbl double  
Dn down  
Dwg drawing  
Dr drive  
Drwy driveway  
DI drop inlet  
D dry density  
DSDS dynamic speed display sign  
Ea each  
Esmt easement  
E East  
EB Eastbound  
Elast elastomeric  
EL electric locker  
E Mtr electric meter  
Elec electric/al

EDM electronic distance meter  
Elev or El elevation  
Ellipt elliptical  
Emb embankment  
Emuls emulsion/emulsified  
ES end section  
Engr engineer  
ESS environmental sensor station  
Eq equal  
Eq equation  
Evgr evergreen  
Exc excavation  
Exst existing  
Exp expansion  
Expy Expressway  
E external of curve  
Extru extruded  
FOS factor of safety  
F Fahrenheit  
FS far side  
F farad  
Fed Federal  
FP feed point  
Ft feet/foot  
Fn fence  
Fn P fence post  
FO fiber optic  
FB field book  
FD field drive  
F fill  
FAA fine aggregate angularity  
FS fine sand  
FH fire hydrant  
Fl flange  
Flrd flared  
FES flared end section  
F Bcn flashing beacon  
FA flight auger sample  
FL flow line  
Ftg footing  
FM force main  
Fs foresight

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
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NDDOT ABBREVIATIONS

D-101-2

Fnd	found	ID	inside diameter	Mkg	marking	PMT	pad mounted transformer
Fdn	foundation	Inst	instrument	MA	mast arm	Pg	pages
Frac	fractional	Intchg	interchange	Matl	material	Pntd	painted
Frwy	freeway	Intmdt	intermediate	Max	maximum	Pr	pair
Frt	front	Intscn	intersection	MC	meander corner	Pnl	panel
FF	front face	Inv	invert	Meas	measure	Pk	park
F Disp	fuel dispenser	IM	iron monument	Mdn	median	PK	Parker-Kalon nail
FFP	fuel filler pipes	I Pn	Iron Pin	MD	median drain	Pa	pascal
FLS	fuel leak sensor	IP	iron Pipe	MC	medium curing	PSD	passing sight distance
Furn	furnish/ed	Jt	joint	M	mega	Pvmt	pavement
Gal	gallon	J	joule	Mer	meridian	Ped	pedestal
Galv	galvanized	Jct	junction	M	meter	Ped	pedestrian
Gar	garage	K	kelvin	M/s	meters per second	PPP	pedestrian pushbutton post
Gs L	gas line	Kn	kilo newton	M	mid ordinate of curve	Pen.	penetration
G Reg	gas line regulator	Kpa	kilo pascal	MGS	Midwest Guardrail System	Perf	perforated
GMV	gas main valve	Kg	kilogram	Mi	mile	Per.	perimeter
G Mtr	gas meter	Kg/m3	kilogram per cubic meter	MM	mile marker	PL	pipeline
GSV	gas service valve	Km	kilometer	MP	mile post	PI	place
GVP	gas vent pipe	K	Kip(s)	MI	milliliter	P&P	plan & profile
GV	gate valve	LS	Land Surveyor (licensed)	Mm	millimeter	PL	plastic limit
Ga	gauge	LSIT	Land Surveyor In Training	Mm/hr	millimeters per hour	P Cap	plastic cap
Geod	geodetic	Ln	lane	Min	minimum	PI or $\overline{P}$	plate
GIS	Geographical Information System	Lg	large	Misc	miscellaneous	Pt	point
G	giga	Lat	latitude	Mon	monument	PCC	point of compound curve
GPS	Global Positioning System	Lt	left	Mnd	mound	PC	point of curve
Gov	government	L	length of curve	Mtbl	mountable	PI	point of intersection
Grd	graded/grade	Lens	lenses	Mtd	mounted	PRC	point of reverse curvature
Gr	gravel	Lvl	level	Mtg	mounting	PT	point of tangent
Grnd	ground	LB	level book	Mk	muck	POC	point on curve
GWM	ground water monitor	Lvng	leveling	Mun	municipal	POT	point on tangent
Gdrl	guardrail	Lht	light	N	nano	PE	polyethylene
Gtr	gutter	LP	light pole	NGS	National Geodetic Survey	PVC	polyvinyl chloride
H Plg	H piling	Ltg	lighting	NS	near side	PCC	Portland Cement concrete
Hdwl	headwall	Lig Co	lignite coal	Neop	neoprene	Lb or #	pounds
Ha	hectare	Lig Sl	lignite slack	Ntwk	network	PP	power pole
Ht	height	LF	linear foot	N	newton	Preempt	preemption
HI	height of instrument	Liq	liquid	N	North	Prefab	prefabricated
Hel	helical	LL	liquid limit	NE	North East	Prfmd or Pref	preformed
H	henry	L	litre	NW	North West	Prep	preperation
Hz	hertz	Lm	loam	NB	Northbound	Press.	pressure
HDPE	high density polyethylene	Loc	location	No. or #	number		
HM	high mast	LC	long chord	Obsc	obscure(d)		
HP	high pressure	Long.	longitude	Obsn	observation		
HPS	high pressure sodium	Lp	loop	Ocpd	occupied		
Hwy	highway	LD	loop detector	Ocpy	occupy		
Hor	horizontal	Lm	lumen	Off Loc	office location		
HBP	hot bituminous pavement	Lum	luminaire	O/s	offset		
HMA	hot mix asphalt	L Sum	lump sum	OC	on center		
Hr	hour(s)	Lx	lux	C	one dimensional consolidation		
Hyd	hydrant	Mb	mailbox	OC	organic content		
Ph	hydrogen ion content	ML	main line	Orig	original		
Id	identification	M Hr	man hour	O To O	out to out		
In or "	inch	MH	manhole	OD	outside diameter		
Incl	inclinometer tube	Mkd	marked	OH	overhead		
IMH	inlet manhole	Mkr	marker				

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NDDOT ABBREVIATIONS

D-101-3

PRV	pressure relief valve	Sc	scoria	St	street	Vert	vertical
Prestr	prestressed	Sec	seconds	SPP	structural plate pipe	VC	vertical curve
Pvt	private	Sec	section	SPPA	structural plate pipe arch	VCP	vitrified clay pipe
PD	private drive	SL	section line	Str	structure	V	volt
Prod.	production/produce	Sep	separation	Subd	subdivision	Vol	volume
Prog	programmed	Seq	sequence	Sub	subgrade	Wkwy	walkway
Prop.	property	Serv	service	Sub Prep	subgrade preperation	W	water content
Prop Ln	property line	Sh	shale	Ss	subsoil	WGV	water gate valve
Ppsd	proposed	Sht	sheet	SE	superelevation	WL	water line
PB	pull box	Shtng	sheeting	SS	supplement specification	WM	water main
Qty	quantity	Shldr	shoulder	Supp	supplemental	WMV	water main valve
Qtr	quarter	Sw or Sdwk	sidewalk	Surf	surfacing	W Mtr	water meter
Rad or R	radius	S	siemens	Surv	survey	WSV	water service valve
RR	railroad	SD	sight distance	Sym	symmetrical	WW	water well
Rlwy	railway	SN	sign number	SI	systems international	W	watt
Rsd	raised	Sig	signal	Tan	tangent	Wrng	wearing
RTP	random traverse point	Si Cl	silt clay	T	tangent (semi)	Wb	weber
Rge or R	range	Si Cl Lm	silty clay loam	TS	tangent to spiral	WIM	weigh in motion
RC	rapid curing	Si Lm	silty loam	Tel	telephone	W	west
Rec	record	Sgl	single	Tel B	Telephone Booth	WB	westbound
Rcy	recycle	SRCP	slotted reinforced concrete pipe	Tel P	telephone pole	Wrng	wiring
RAP	recycled asphalt pavement	SC	slow curing	Tv	television	W/	with
RPCC	recycled portland cement concrete	SS	slow setting	Temp	temperature	W/o	without
Ref	reference	Sm	small	Temp	temporary	WC	witness corner
R Mkr	reference marker	S	South	TBM	temporary bench mark	WGS	world geodetic system
RM	reference monument	SE	South East	T	tesla	Z	zenith
RP	reference point	SW	South West	T	thinwall tube sample		
Refl	reflectorized	SB	Southbound	T/mi	tons per mile		
RCB	reinforced concrete box	Sp	spaces	Ts	topsoil		
RCES	reinforced concrete end section	Spcl	special	Twp or T	township		
RCFES	reinforced concrete flared end section	SA	special assembly	Traf	traffic		
RCTES	reinforced concrete traversable end section	SP	special provisions	TSCB	traffic signal control box		
RCP	reinforced concrete pipe	G	specific gravity	Tr	trail		
RCPS	reinforced concrete pipe sewer	Spk	spike	Transf	transformer		
Reinf	reinforcement	SC	spiral to curve	TB	transit book		
Res	reservation	ST	spiral to tangent	Trans	transition		
Rs	residence	SB	split barrel sample	TT	transmission tower		
Ret	retaining	SH	sprinkler head	TES	traversable end section		
Rev	reverse	SV	sprinkler valve	Trans	transverse		
Rt	right	Sq	square	Trav	traverse		
R/W	right of way	SF	square feet	TP	traverse point		
Riv	river	Km2	square kilometer	Trtd	treated		
Rd	road	M2	square meter	Trmt	treatment		
Rdbd	road bed	SY	square yard	Qc	triaxial compression		
Rdwy	roadway	Stk	stake	TERO	tribal employment rights ordinance		
RWIS	roadway weather information system	Std	standard	Tpl	triple		
Rk	rock	N	standard penetration test	TP	turning point		
Rt	route	Std Specs	standard specifications	Typ	typical		
Salv	salvage(d)	Sta	station	Qu	unconfined compressive strength		
Sd	sand	Sta Yd	station yards	Ugrnd	underground		
Sdy Cl	sandy clay	Stm L	steam line	USC&G	US Coast & Geodetic Survey		
Sdy Cl Lm	sandy clay loam	SEC	steel encased concrete	USGS	US Geologic Survey		
Sdy Fl	sandy fill	SMA	stone matrix asphalt	Util	utility		
Sdy Lm	sandy loam	SSD	stopping sight distance	VG	valley gutter		
San	sanitary sewer line	SD	storm drain	Vap	vapor		

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NDDOT UTILITY COMPANY AND ORGANIZATION ABBREVIATIONS

D-101-10

702COM  
ACCENT  
AGASSIZ WU  
AGC  
All PI  
ALL SEAS WU  
AMOCO PI  
AMRDA HESS  
AT&T  
B PAW  
BAKER ELEC  
BASIN ELEC  
BEK TEL  
BELLE PL  
BLM  
BNSF  
BOEING  
BRNS RWD  
BURK-DIV ELEC  
BURL WU  
Cable One  
CABLE SERV  
CAP ELEC  
CASS CO ELEC  
CASS RWU  
CAV ELEC  
CBLCOM  
CENEX PL  
CENT PL WATER DIST  
CENT PWR ELEC  
COE  
CONS TEL  
CONT RES  
CPR  
D O E  
DAK CARR  
DAK CENT TEL  
DAK RWD  
DGC  
DICKEY R NET  
DICKEY RWU  
DICKEY TEL  
DNRR  
DOME PL  
DVELEC  
DVMW  
ENBRDG  
ENVENTIS  
FALK MNG  
FHWA  
G FKS-TRL WD  
GETTY TRD & TRAN  
GLDN W ELEC  
GRGS CO TEL  
GTR RAMSEY WD

702 Communications  
Accent Communications  
Agassiz Water Users Incorporated  
Associated General Contractors of America  
Alliance Pipeline  
All Seasons Water Users Association  
Amoco Pipeline Company  
Amerada Hess Corporation  
AT&T Corporation  
Bear Paw Energy Incorporated  
Baker Electric  
Basin Electric Cooperative Incorporated  
Bek Communications Cooperative  
Belle Fourche Pipeline Company  
Bureau of Land Management  
Burlington Northern Santa Fe Railway  
Boeing  
Barnes Rural Water District  
Burke-Divide Electric Cooperative  
Burleigh Water Users  
Cable One  
Cable Services  
Capital Electric Cooperative Incorporat  
Cass County Electric Cooperative  
Cass Rural Water Users Incorporated  
Cavalier Rural Electric Cooperative  
Cablecom Of Fargo  
Cenex Pipeline  
Central Pipe Line Water District  
Central Power Electric Cooperative  
Corps of Engineers  
Consolidated Telephone  
Continental Resource Inc  
Canadian Pacific Railway  
Department Of Energy  
Dakota Carrier Network  
Dakota Central Telephone  
Dakota Rural Water District  
Dakota Gasification Company  
Dickey Rural Networks  
Dickey Rural Water Users Association  
Dickey Telephone  
Dakota Northern Railroad  
Dome Pipeline Company  
Dakota Valley Electric Cooperative  
Dakota, Missouri Valley & Western  
Enbridge Pipelines Incorporated  
Enventis Telephone  
Falkirk Mining Company  
Federal Highway Administration  
Grand Forks-trail Water District  
Getty Trading & Transportation  
Golden West Electric Cooperative  
Griggs County Telephone  
Greater Ramsey Water District

GT PLNS NAT GAS  
HALS TEL  
IDEA1  
INT-COMM TEL  
KANEB PL  
KEM ELEC  
KOCH GATH SYS  
LKHD PL  
LNGDN RWU  
LWR YELL R ELEC  
MCKNZ CON  
MCKNZ ELEC  
MCKNZ WRD  
MCLEOD  
MCLN ELEC  
MCLN-SHRDN R WAT  
MDU  
MID-CONT CABLE  
MIDSTATE TEL  
MINOT CABLE  
MINOT TEL  
MISS VALL COMM  
MISS W W S  
MNKOTA PWR  
MOR-GRAN-SOU ELEC  
MOUNT-WILLI ELEC  
MRE LBTY TEL  
MUNICIPAL  
MUNICIPAL  
N CENT ELEC  
N VALL W DIST  
ND PKS & REC  
ND TEL  
NDDOT  
NDSU SOIL SCI DEPT  
NEMONT TEL  
NODAK R ELEC  
NOON FRMS TEL  
NPR  
NSP  
NTH PRAIR RW  
NTHN BRDR PL  
NTHN PLNS ELEC  
NTHWSTRN REF  
NW COMM  
NWRWD  
ONEOK  
OSHA  
OTTR TL PWR  
P L E M  
POLAR COM  
PVT ELEC  
QWEST  
R&T W SUPPLY

Great Plains Natural Gas Company  
Halstad Telephone Company  
Idea1  
Inter-Community Telephone Company  
Kaneb Pipeline Company  
Kem Electric Cooperative Incorporated  
Koch Gathering Systems Incorporated  
Lakehead Pipeline Company  
Langdon Rural Water Users Incorporated  
Lower Yellowstone Rural Electric  
McKenzie Consolidated Telcom  
McKenzie Electric Cooperative  
McKenzie County Water Resource District  
McLeod USA  
McLean Electric Cooperative  
McLean-Sheridan Rural Water  
Montana-dakota Utilities  
Mid-Continent Cable  
Midstate Telephone Company  
Minot Cable Television  
Minot Telephone Company  
Missouri Valley Communications  
Missouri West Water System  
Minnkota Power  
Mor-gran-sou Electric Cooperative  
Mountrail-williams Electric Cooperative  
Moore & Liberty Telephone  
City Water And Sewer  
City Of '.....'  
North Central Electric Cooperative  
North Valley Water District  
North Dakota Parks And Recreation  
North Dakota Telephone Company  
North Dakota Department of Transportation  
NDSU Soil Science Department  
Nemont Telephone  
Nodak Rural Electric Cooperative  
Noonan Farmers Telephone Company  
Northern Plains Railroad  
Northern States Power  
Northern Prairie Rural Water Association  
Northern Border Pipeline  
Northern Plains Electric Cooperative Incorporated  
Northwestern Refinery Company  
Northwest Communication Cooperation  
Northwest Rural Water District  
Oneok gas  
Occupational Safety and Health Administration  
Otter Tail Power Company  
Prairielands Energy Marketing  
Polar Communications  
Private Electric  
Qwest Communications  
R & T Water Supply Association

RED RIV TEL  
RESVTN TEL  
ROBRTS TEL  
R-RIDER ELEC  
RRVW  
S CENT REG WD  
S E W U  
SCOTT CABLE  
SHERDN ELEC  
SHEYN VLY ELEC  
SKYTECH  
SLOPE ELEC  
SOURIS RIV TELCOM  
ST WAT COMM  
STATE LN WATER  
STER ENG  
STUT RWU  
SW PL PRJ  
T M C  
TCI  
TESORO HGH PLNS PL  
TRI-CNTY WU  
TRL CO RWU  
UNTD TEL  
UPPR SOUR WUA  
US SPRINT  
USAF MSL CABLE  
USFWS  
USW COMM  
VRNDRY ELEC  
W RIV TEL  
WEB  
WILLI RWA  
WILSTN BAS PL  
WLSH RWD  
WOLVRTN TEL  
XLENER  
YSVR

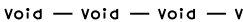


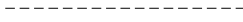
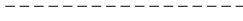

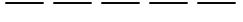
















Red River Rural Telephone  
Reservation Telephone  
Roberts Company Telephone  
Roughrider Electric Cooperative  
Red River Valley & Western Railroad  
South Central Regional Water District  
South East Water Users Incorporated  
Scott Cable Television Dickinson  
Sheridan Electric Cooperative  
Sheyenne Valley Electric Cooperative  
Skyland Technologies Incorporated  
Slope Electric Cooperative Incorporated  
Souris River Telecommunications  
State Water Commission  
State Line Water Cooperative  
Sterling Energy  
Stutsman Rural Water Users  
Southwest Pipeline Project  
Turtle Mountain Communications  
TCI of North Dakota  
Tesoro High Plains Pipeline  
Tri-County Water Users Incorporated  
Traill County Rural Water Users  
United Telephone  
Upper Souris Water Users Association  
U.S. Sprint  
U.S.A.F. Missile Cable  
US Fish and Wildlife Service  
U.S. West Communications  
Verendrye Electric Cooperative  
West River Telephone Incorporated  
W. E. B. Water Development Association  
Williams Rural Water Association  
Williston Basin Interstate Pipeline Company  
Walsh Water Rural Water District  
Wolverton Telephone  
Xcel Energy  
Yellowstone Valley Railroad

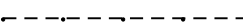
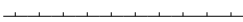


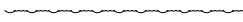
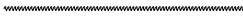
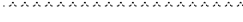





NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
07-01-14	
REVISIONS	
DATE	CHANGE
04-23-18 09-20-18	General Revisions General Revisions

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Registration Number  
PE- 2930 ,  
on 09/20/18 and the original  
document is stored at the  
North Dakota Department  
of Transportation

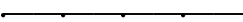

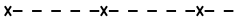

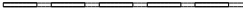


Line Styles

Existing Topography









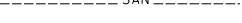
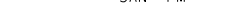












	Existing Ground Void
	Existing Cemetary Boundary
	Existing Box Culvert Bridge
	Existing Concrete Surface
	Existing Drainage Structure
	Existing Gravel Surface
	Existing Riprap
	Existing Dirt Surface
	Existing Asphalt Surface
	Existing Tie Point Line
	Existing Railroad Centerline
	Existing Guardrail Cable
	Existing Guardrail Metal
	Existing Edge of Water
	Existing Fence
	Existing Railroad
	Existing Field Line
	Exst Flow
	Existing Curb
	Existing Valley Gutter
	Existing Driveway Gutter
	Existing Curb and Gutter
	Existing Mountable Curb and Gutter

	Existing 3-Cable w Posts
	Site Boundary
	Existing Berm, Dike, Pit, or Earth Dam
	Existing Ditch Block
	Existing Tree Boundary
	Existing Brush or Shrub Boundary
	Existing Retaining Wall
	Existing Planter or Wall
	Existing W-Beam Guardrail with Posts
	Existing Railroad Switch
	Gravel Pit - Borrow Area
	Existing Wet Area-Vegetation Break

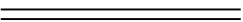


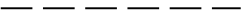
Proposed Topography

	3-Cable w Posts
	Flow
	Fence
	Remove Line
	Wall
	Retaining Wall (Plan View)
	W-Beam w Posts

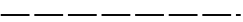
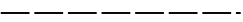







Existing Utilities

	Existing Electrical
	Existing Fiber Optic Line
	Existing TV Fiber Optic
	Existing Gas Pipe
	Existing Overhead Utility Line
	Existing Power
	Existing Fuel Pipeline
	Existing Undefined Above Ground Pipe Line
	Existing Sanitary Sewer
	Existing Sanitary Force Main
	Existing Storm Drain
	Existing Storm Drain Force Main
	Existing Culvert
	Existing Telephone Line
	Existing TV Line
	Existing Water or Steam Line
	Existing Under Drain
	Existing Slotted Drain
	Existing Conduit
	Existing Conductor
	Existing Down Guy Wire Down Guy
	Existing Underground Vault or Lift Station




Proposed Utilities

	24 Inch Pipe
	Reinforced Concrete Pipe
	Under Drain
	Edge Drain

Traffic Utilities

	Conductor
	Fiber Optic
	Existing Loop Detector
	Existing Double Micro Loop Detector
	Micro Loop Detector Double
	Existing Micro Loop Detector
	Micro Loop Detector
	Signal Head with Mast Arm
	Existing Signal Head with Mast Arm

Sign Structures

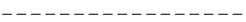
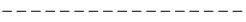




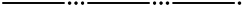






	Existing Overhead Sign Structure
	Existing Overhead Sign Structure Cantilever
	Overhead Sign Structure Cantilever

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
07-01-14	
REVISIONS	
DATE	CHANGE
09-23-16	Added and Revised Items, Organized by Functional Groups

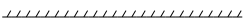








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Line Styles

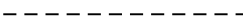
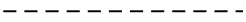
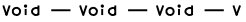
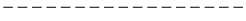




Right Of Way

	Easement
	Existing Easement
	Right of Way
	Existing Right of Way
	Existing Right of Way Railroad
	Existing Right of Way Not State Owned
	Existing Government Lot Line
	Existing Adjacent Block Lines
	Existing Adjacent Lot Lines
	Existing Adjacent Property Line
	Existing Adjacent Subdivision Lines
	Sight Distance Triangle Line
	Dimension Leader


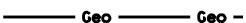




Boundary Control



	Existing City Corporate Limits or Reservation Boundary
	Existing State or International Line
	Existing Township
	Existing County
	Existing Section Line
	Existing Quarter Section Line
	Existing Sixteenth Section Line
	Existing Centerline
	Tangent Line

Cross Sections and Typicals


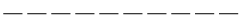
	Existing Ground
	Existing Topsoil (Cross Section View)
	Existing Ground Void (Not Surveyed)
	Existing Concrete
	Existing Aggregate (Cross Section View)
	Existing Curb and Gutter (Cross Section View)
	Existing Asphalt (Cross Section View)
	Existing Reinforcement Rebar

Geotechnical

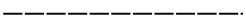
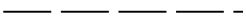
	Geotextile Fabric Type D
	Geogrid
	Geotextile Fabric Type R
	Geotextile Fabric Type R1
	Geotextile Fabric Type RR
	Geotextile Fabric Type S

	Subgrade Reinforcement
	Failure Line


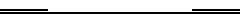

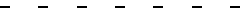


Countours

	Depression Contours
	Supplemental Contour



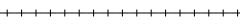
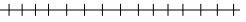
Profile

	Subgrade, Subcut or Ditch Grade
	Topsoil Profile



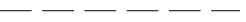


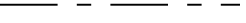
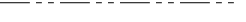


Striping

	Centerline Pavement Marking
	Barrier with Centerline Pavement Marking
	Barrier Pavement Marking
	Stripe 4 IN Dotted Extension White
	Stripe 8 IN Dotted Extension White
	Stripe 8 IN Lane Drop

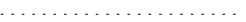



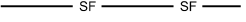

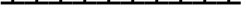
Pavement Joints

	Doweled Joint
	Tie Bar 30 Inch 4 Foot Center to Center
	Tie Bar 18 Inch 3 Foot Center to Center
	Tie Bar at Random Spacing



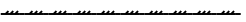
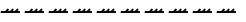
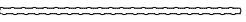
Bridge Details

	Hidden Object
	Small Hidden Object
	Large Hidden Object
	Phantom Object
	Centerline Main
	Centerline
	Existing Ground (Details)
	Existing Conditions
	Sheet Piling

Erosion Control

	Limits of Const Transition Line
	Bale Check
	Rock Check
	Floating Silt Curtain
	Silt Fence
	Excavation Limits
	Fiber Rolls

Environmental

	Wetland Mitigation
	Existing Wetland Easement USFWS
	Existing Wetland Jurisdictional
	Existing Wetland
	Tree Row

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
07-01-14	
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



















































































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Symbols

	North Arrow (Half Scale)		Attenuation Device		Existing Railroad Battery Box		Existing Delineator Type E										
	Truck Mounted Attenuator		Diamond Grade Delineator Type A		Existing Bush or Shrub		Existing EFB Misc										
	Type I Barricade		Diamond Grade Delineator Type B		Existing Gas Cap or Stub		Existing Flashing Beacon										
	Type II Barricade		Diamond Grade Delineator Type C		Existing Sanitary Cap or Stub		Existing Pipe Mounted Flasher										
	Type III Barricade		Diamond Grade Delineator Type D		Existing Storm Drain Cap or Stub		Existing Pad Mounted Feed Point										
	Catch Basin		Diamond Grade Delineator Type E		Existing Water Cap or Stub		Existing Pipe Mounted Feed Point with Pad										
	Cairn or Stone Circle		Flexible Delineator		Existing Sanitary Cleanout		Existing Pole Mounted Feed Point										
	Video Detection Camera		Flexible Delineator Type A		Existing Concrete Foundation		Existing Railroad Frog										
	Storm Drain Cap or Stub		Flexible Delineator Type B		Existing Traffic Signal Controller		Existing Snow Gate 18										
	Corrugated Metal End Section 18 Inch		Flexible Delineator Type C		Existing Pad Mounted Signal Controller		Existing Snow Gate 28										
	Corrugated Metal End Section 24 Inch		Flexible Delineator Type D		Existing Sixteenth Section Corner		Existing Snow Gate 40										
	Corrugated Metal End Section 30 Inch		Flexible Delineator Type E		Existing Quarter Section Corner		Existing Headwall										
	Corrugated Metal End Section 36 Inch		Delineator Type A		Existing Section Corner		Existing Pedestrian Head with Number										
	Corrugated Metal End Section 42 Inch		Delineator Type A Reset		Existing Railroad Crossbuck		Existing Signal Head										
	Corrugated Metal End Section 48 Inch		Delineator Type B		Existing Satellite Dish		Existing Sprinkler Head										
	Concrete Foundation		Delineator Type B Reset		Existing Fuel Dispensers		Existing Fire Hydrant										
	Ground Connection Conductor		Delineator Type C		Existing Flexible Delineator Type A		Existing Catch Basin Drop Inlet										
	Neutral Connection Conductor		Delineator Type D		Existing Flexible Delineator Type B		Existing Curb Inlet										
	Phase 1 Connection Conductor		Delineator Type E		Existing Flexible Delineator Type C		Existing Manhole Inlet										
	Phase 2 Connection Conductor		Delineator Drums		Existing Flexible Delineator Type D		Existing Junction Box										
	Traffic Cone		Spot Elevation		Existing Flexible Delineator Type E	<table><tr><th colspan="2">NORTH DAKOTA DEPARTMENT OF TRANSPORTATION</th></tr><tr><th colspan="2">07-01-14</th></tr><tr><th colspan="2">REVISIONS</th></tr><tr><th>DATE</th><th>CHANGE</th></tr><tr><td></td><td></td></tr></table>		NORTH DAKOTA DEPARTMENT OF TRANSPORTATION		07-01-14		REVISIONS		DATE	CHANGE		
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION																	
07-01-14																	
REVISIONS																	
DATE	CHANGE																
	Signal Controller		Existing Access Control Arrow		Existing Delineator Type A												
	Pad Mounted Signal Controller		Existing Artifact		Existing Delineator Type B												
	Alignment Data Point		Existing Flashing Beacon		Existing Delineator Type C												
	Emergency Vehicle Detector		Existing Benchmark		Existing Delineator Type D												

Symbols

D-101-31

	Existing Light Standard		Existing Manhole with Valve Water		Existing Telephone Pole		Existing Undefined Manhole
	Existing High Mast Light Standard 10 Luminaire		Existing Water Manhole		Existing Wood Pole		Existing Undefined Pull Box
	Existing High Mast Light Standard 3 Luminaire		Existing Mile Post Type A		Existing Post		Existing Undefined Pedestal
	Existing High Mast Light Standard 4 Luminaire		Existing Mile Post Type B		Existing Pedestrian Push Button Post		Existing Undefined Valve
	Existing High Mast Light Standard 5 Luminaire		Existing Mile Post Type C		Existing Control Point CP		Existing Undefined Pipe Vent
	Existing High Mast Light Standard 6 Luminaire		Existing Reference Marker		Existing Control Point GPS-RTK		Existing Gas Valve
	Existing High Mast Light Standard 7 Luminaire		Existing RW Marker		Existing Control Point TRI		Existing Water Valve
	Existing High Mast Light Standard 8 Luminaire		Existing Utility Marker		Existing Reference Marker Point NGS		Existing Fuel Pipe Vent
	Existing High Mast Light Standard 9 Luminaire		Iron Monument Found		Existing Pull Box		Existing Gas Pipe Vent
	Existing Overhead Sign Structure Load Center		Iron Pin R/W Monument		Existing Intelligent Transportation Pull Box		Existing Sanitary Pipe Vent
	Existing Luminaire		Existing Object Marker Type I		Existing Water Pump		Existing Storm Drain Pipe Vent
	Existing Light Standard Luminaire		Existing Object Marker Type II		Existing Slotted Reinforced Concrete Pipe		Existing Water Pipe Vent
	Existing Federal Mailbox		Existing Object Marker Type III		Existing RR Profile Spot		Existing Weather Station
	Existing Private Mailbox		Existing Electrical Pedestal		Existing Fuel Leak Sensors		Existing Ground Water Well Bore Hole
	Existing Meander Section Corner		Existing Telephone Pedestal		Existing Highway Sign		Existing Windmill or Tower
	Existing Meter		Existing Fiber Optic Telephone Pedestal		Existing Miscellaneous Spot		Existing Witness Corner
	Existing Electrical Manhole		Existing TV Pedestal		Existing Lighting Standard Pole		Flashing Beacon
	Existing Gas Manhole		Existing Fiber Optic TV Pedestal		Existing Traffic Signal Standard		Flagger
	Existing Sanitary Manhole		Existing Fuel Filler Pipes		Existing Transformer		Pipe Mounted Flasher
	Existing Sanitary Force Main Manhole		Existing Traverse PI Aerial Panel		Existing Large Evergreen Tree		Sanitary Force Main with Valve
	Existing Sanitary Manhole with Valve		Existing Pole		Existing Small Evergreen Tree		
	Existing Storm Drain Manhole		Existing Power Pole		Existing Large Tree		
	Existing Force Main Storm Drain Manhole		Existing Power Pole with Transformer		Existing Small Tree		
	Existing Force Main Storm Drain Manhole with Valve				Existing Tree Trunk		
	Existing Telephone Manhole				Existing Pad Mounted Traffic Signal Control Box		

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
07-01-14	
REVISIONS	
DATE	CHANGE

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Symbols



Pad Mounted Feed Point



Pipe Mounted Feed Point with Pad



Pole Mounted Feed Point



Headwall



Double Headwall with Vegetation Barrier



Single Headwall with Vegetation Barrier



Pole Mounted Head



Sprinkler Head



Fire Hydrant



Inlet Type 1



Inlet Type 2



Double Inlet Type 2



Inlet Grate Type 2



Junction Box



High Mast Light Standard 10 Luminaire



High Mast Light Standard 3 Luminaire



High Mast Light Standard 4 Luminaire



High Mast Light Standard 5 Luminaire



High Mast Light Standard 6 Luminaire



High Mast Light Standard 7 Luminaire



High Mast Light Standard 8 Luminaire



High Mast Light Standard 9 Luminaire



Relocate Light Standard



Overhead Sign Structure Load Center



Light Standard 100 Watt High Pressure Sodium Vapor Luminaire



Light Standard 1000 Watt High Pressure Sodium Vapor Luminaire



Light Standard 150 Watt High Pressure Sodium Vapor Luminaire



Light Standard 175 Watt High Pressure Sodium Vapor Luminaire



Light Standard 200 Watt High Pressure Sodium Vapor Luminaire



Light Standard 250 Watt High Pressure Sodium Vapor Luminaire



Light Standard 310 Watt High Pressure Sodium Vapor Luminaire



Light Standard 35 Watt High Pressure Sodium Vapor Luminaire



Light Standard 400 Watt High Pressure Sodium Vapor Luminaire



Light Standard 50 Watt High Pressure Sodium Vapor Luminaire



Light Standard 70 Watt High Pressure Sodium Vapor Luminaire



Light Standard 700 Watt High Pressure Sodium Vapor Luminaire



Manhole



Manhole 48 Inch



Sanitary Force Main Manhole



Sanitary Sewer Manhole



Storm Drain Manhole



Storm Drain Manhole with Inlet



Reset Mile Post



Mile Post Type A



Mile Post Type B



Mile Post Type C



Right of Way Marker



Tubular Marker



Alignment Monument



Iron Pin Reference Monument



Object Marker Type I



Object Marker Type II



Object Marker Type III



Caution Mode Arrow Panel



Back to Back Vertical Panel Sign



Double Direction Arrow Panel



Left Directional Arrow Panel



Right Directional Arrow Panel



Sequencing Arrow Panel



Truck Mounted Arrow Panel



Power Pole



Wood Pole



Pedestrian Push Button Post



Property Corner



Pull Box



Intelligent Transportation Pull Box



Sanitary Pump



Storm Drain Pump



Reinforced Pavement



Reinforced Concrete End Section 15 Inch



Reinforced Concrete End Section 18 Inch



Reinforced Concrete End Section 24 Inch



Reinforced Concrete End Section 30 Inch



Reinforced Concrete End Section 36 Inch



Reinforced Concrete End Section 42 Inch



Reinforced Concrete End Section 48 Inch



Reinforced Concrete End Section 54 Inch



Reset Right of Way Marker



Reset USGS Marker



Right of Way Markers



Riser 30 Inch



Continuous Split Barrel Sample



Flight Auger Sample



Split Barrel Sample



Thinwall Tube Sample



Highway Sign



SNOW GATE 18 FT



SNOW GATE 28 FT



SNOW GATE 40 FT



Standard Penetration Test



Transformer



Inclinometer Tube



Underdrain Cleanout



Excavation Unit



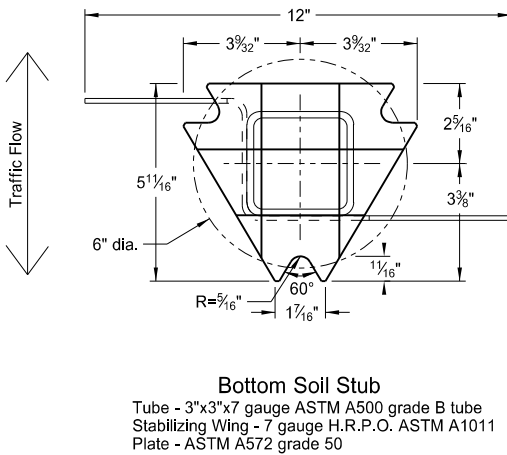
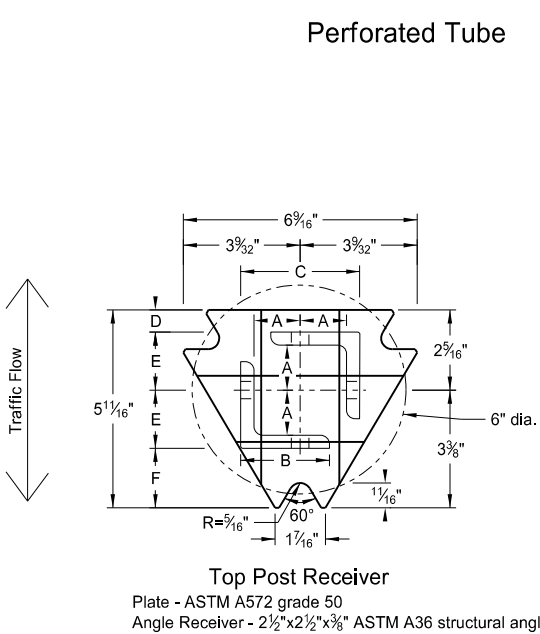
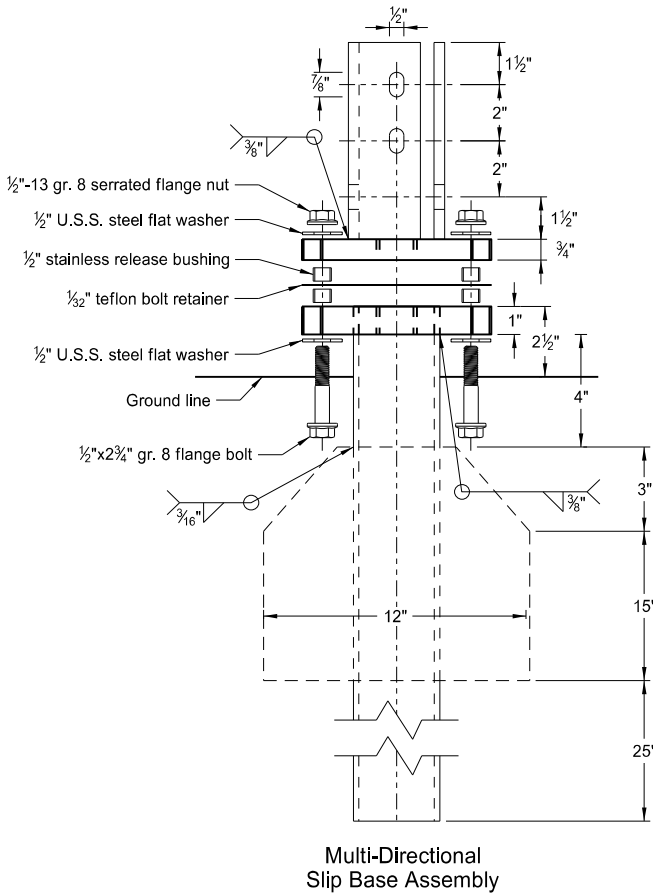
Water Valve

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07-01-14	
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Perforated Tube

- Notes:
1. Torque slip base bolts as specified by manufacturer.
  2. Use anchor with 43.9 KSI yield strength and 59.3 KSI tensile strength.
  3. Provide 4" vertical clearance for anchor or breakaway base. Measure the 4"x60" measurement above and below post location and back and ahead of post.
  4. In concrete sidewalk, use same anchor without wings.
  5. Provide more than 7' between the first and fourth posts of a four post sign.

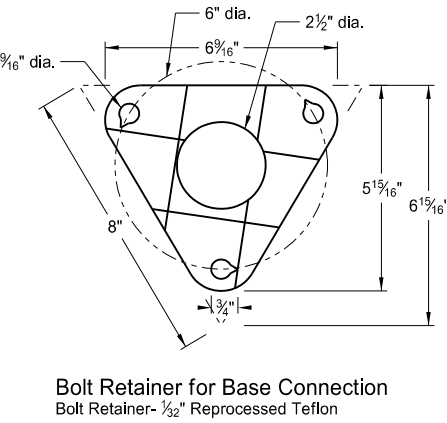
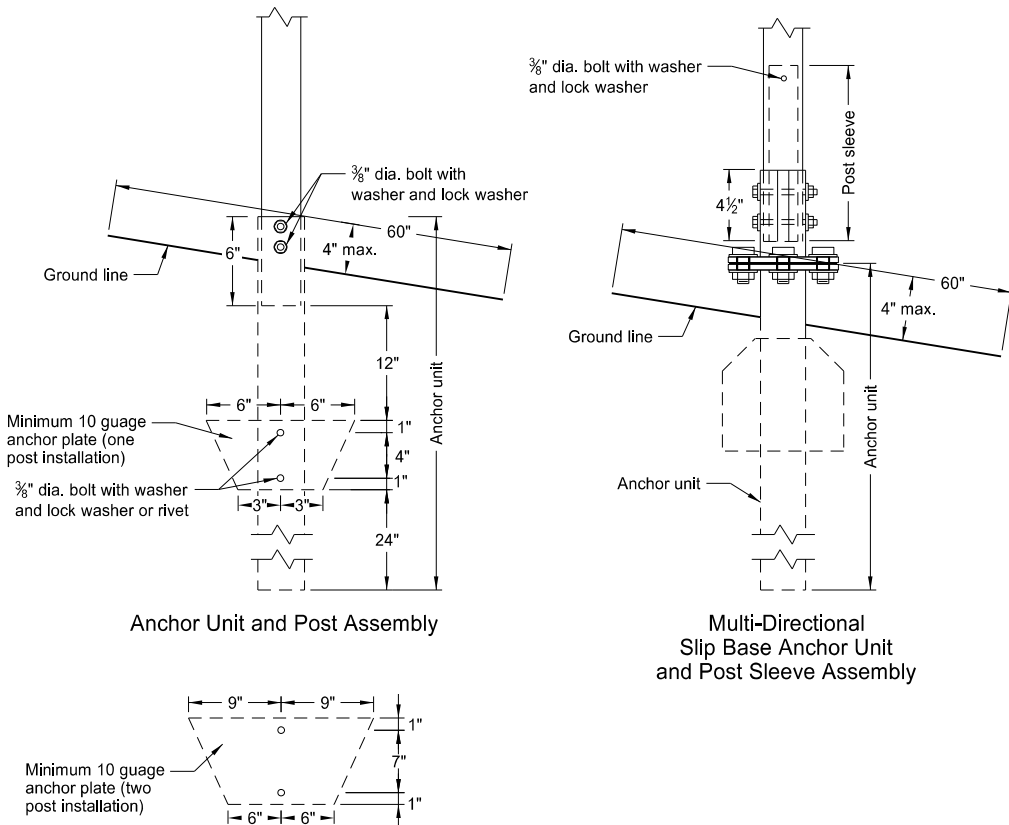


Telescoping Perforated Tube						
Number of Posts	Post Size in.	Wall Thick-ness Gauge	Sleeve Size in.	Wall Thick-ness Gauge	Slip Base	Anchor Size without Slip Base in.
1	2	12			No	2 1/4
1	2 1/4	12			No	2 1/2
1	2 1/2	12			(A)	3
1	2 1/2	10			Yes	
1	2 1/4	12	2	12	Yes	
1	2 1/2	12	2 1/4	12	Yes	
2	2	12			No	2 1/4
2	2 1/4	12			No	2 1/2
2	2 1/2	12			Yes	
2	2 1/2	12			Yes	
2	2 1/4	10	2	12	Yes	
2	2 1/2	12	2 1/4	12	Yes	
3 & 4	2 1/2	12			Yes	
3 & 4	2 1/2	10			Yes	
3 & 4	2 1/2	12	2 1/4	12	Yes	
3 & 4	2 1/4	12	2	12	Yes	
3 & 4	2 1/2	10	2 3/16	10	Yes	

Properties of Telescoping Perforated Tube						
Tube Size in.	Wall Thickness in.	U.S. Standard Gauge	Weight per Foot lbs.	Moment of Inertia in. <sup>4</sup>	Cross Sec. Area in. <sup>2</sup>	Section Modulus in. <sup>3</sup>
1 1/2 x 1 1/2	0.105	12	1.702	0.129	0.380	0.172
2 x 2	0.105	12	2.416	0.372	0.590	0.372
2 1/4 x 2 1/4	0.105	12	2.773	0.561	0.695	0.499
2 3/8 x 2 3/8	0.135	10	3.432	0.605	0.841	0.590
2 1/2 x 2 1/2	0.105	12	3.141	0.804	0.803	0.643
2 1/2 x 2 1/2	0.135	10	4.006	0.979	1.010	0.785

Top Post Receiver Data Table						
Square Post Sizes (B)	A	B	C	D	E	F
2 3/16"x10 ga.	1 5/16"	2 1/2"	3 1/2"	2 5/32"	1 33/64"	1 7/8"
2 1/2"x10 ga.	1 3/32"	2 1/2"	3 5/16"	5/8"	1 21/32"	1 3/4"

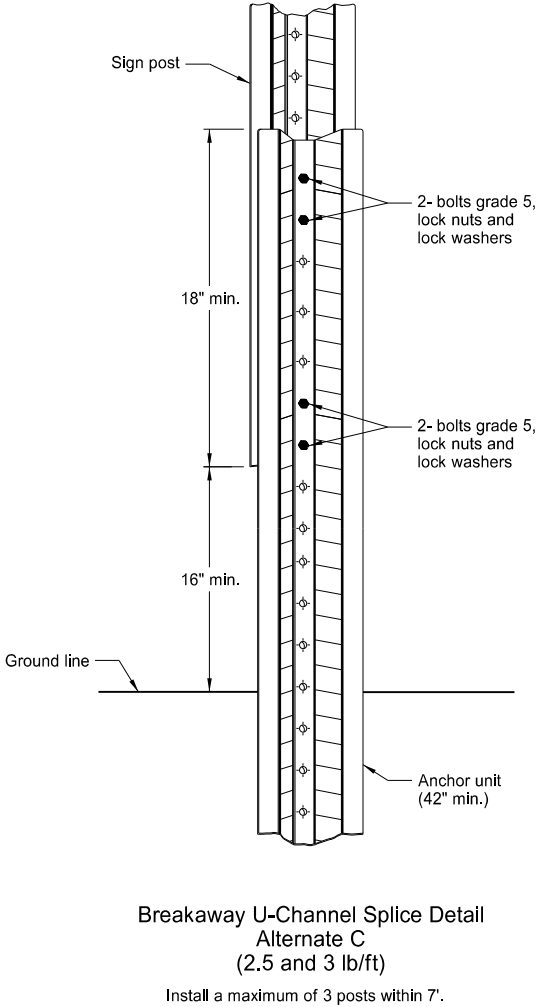
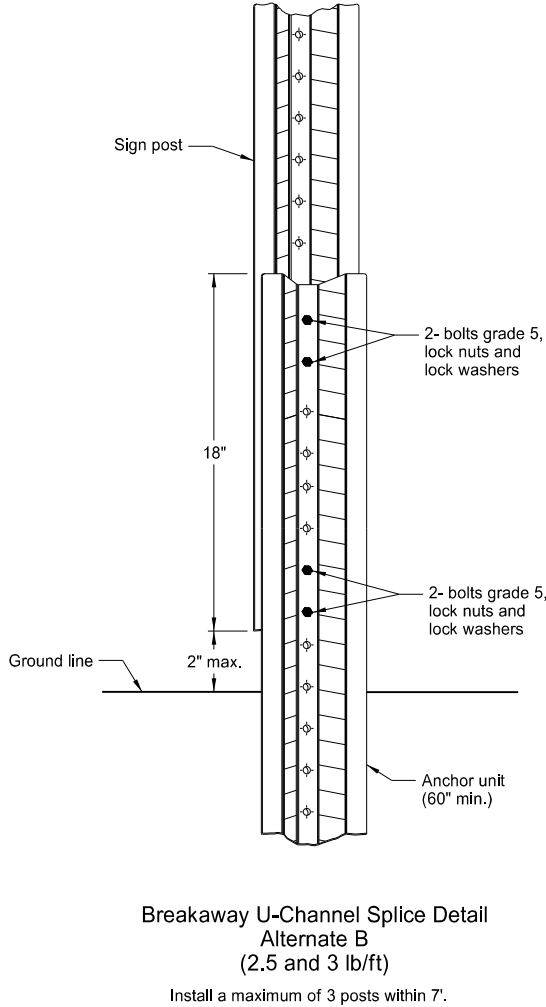
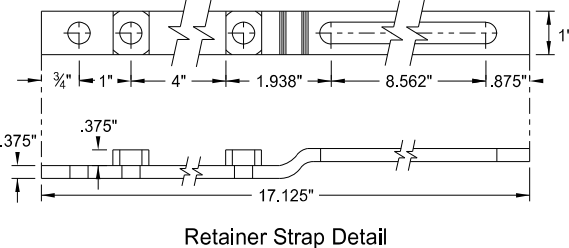
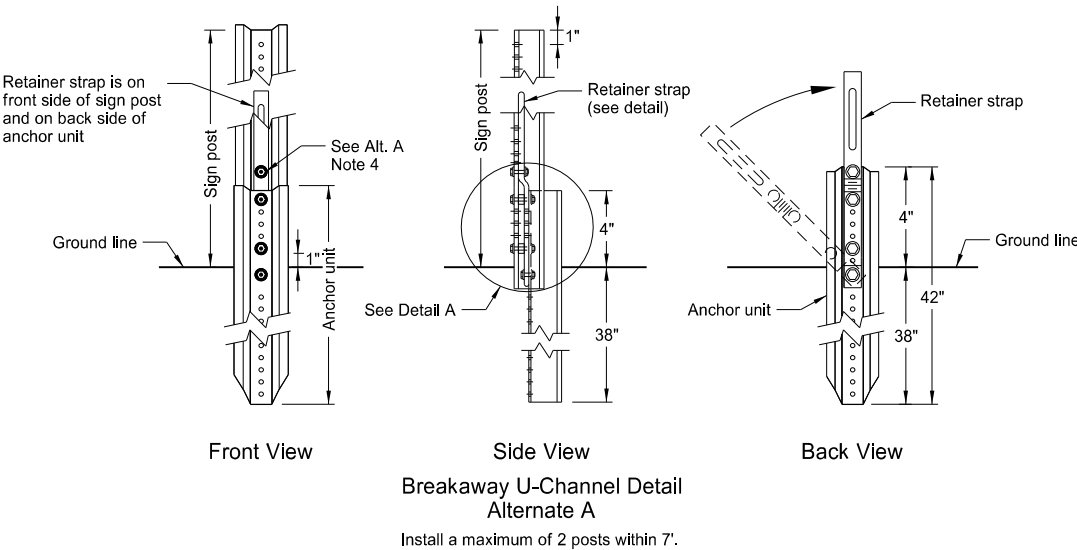
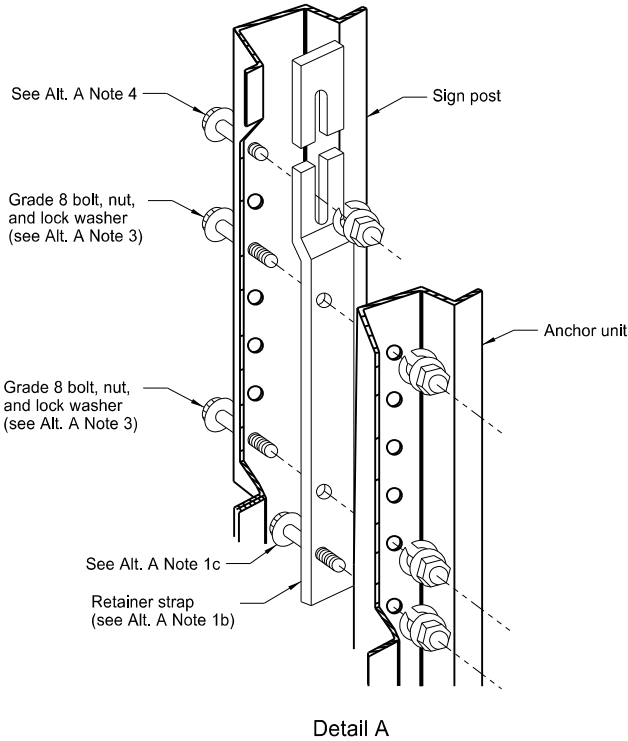
- (A) Use breakaway base when support is placed in weak soils. Engineer determines if soils are weak.
- (B) For additional wind load, insert the 2 3/8"x10 ga. into 2 1/2"x10 ga.



NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
2-28-14	
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DATE	CHANGE
9-27-17 10-03-19	Updated to active voice New Design Engr PE Stamp

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U-Channel Post



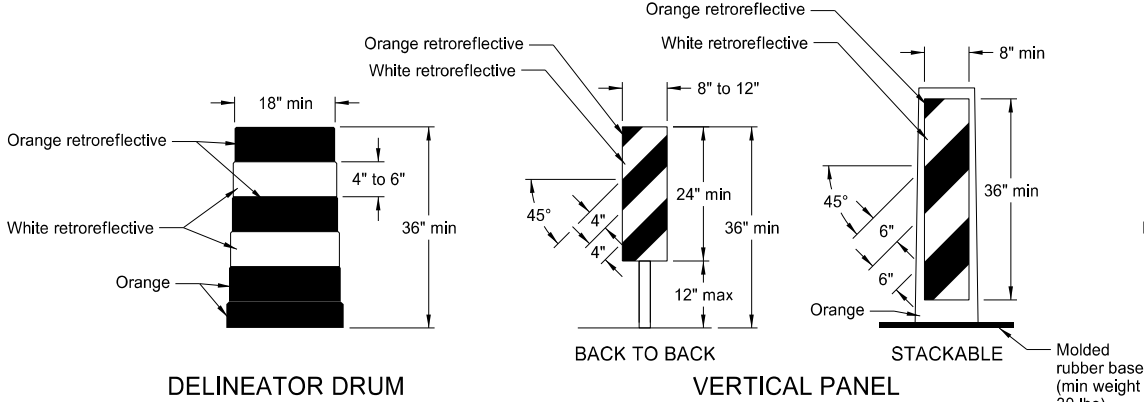
Alternate A Steps of Installation:

- a) Drive anchor unit to within 12" of ground level.  
b) Establish proper assembly by lining up bottom hole of retainer strap with 6th hole from the top of the anchor unit.  
c) Assemble strap to back of anchor unit using 5/16"x2" bolt, lock washer and nut.  
d) Rotate strap 90° to left.
- a) Drive anchor unit to 4" above ground.  
b) Rotate strap to vertical position.
- a) Place 5/16"x2" bolt, lock washer and nut in bottom of sign post to facilitate alignment of sign post with proper hole in anchor unit.  
b) Alternately tighten two connector bolts.
- Complete assembly by tightening 5/16"x2" bolt (this fastens sign post to retainer strap).
- Properly nest base post, strap, and sign post. Proper nesting occurs when all flat surfaces of the base post, strap, and sign post at the bolts have full contact across the entire width.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
2-28-14	
REVISIONS	
DATE	CHANGE
9-27-17 10-03-19	Updated to active voice New Design Engr PE Stamp

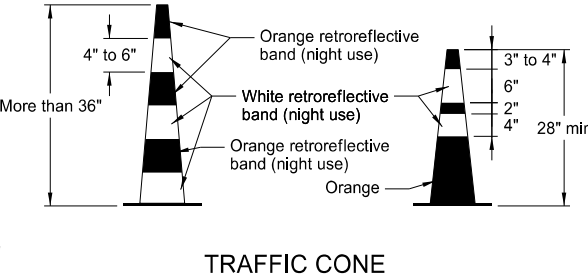
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BARRICADE AND CHANNELIZING DEVICE DETAILS

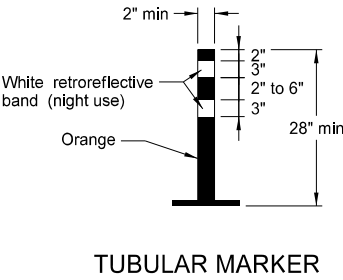


Provide horizontal, circumferential, alternating orange and white retroreflective stripes 4" to 6" wide for drum markings. Use a minimum of two orange and two white stripes with the top stripe being orange for each drum. Do not exceed 3" nonretroreflectORIZED spaces between the horizontal orange and white stripes. Avoid placement of stripes on drum ribs or indentations. Use closed top drums that will not allow collection of debris. Do not place ballast on the top of drum.

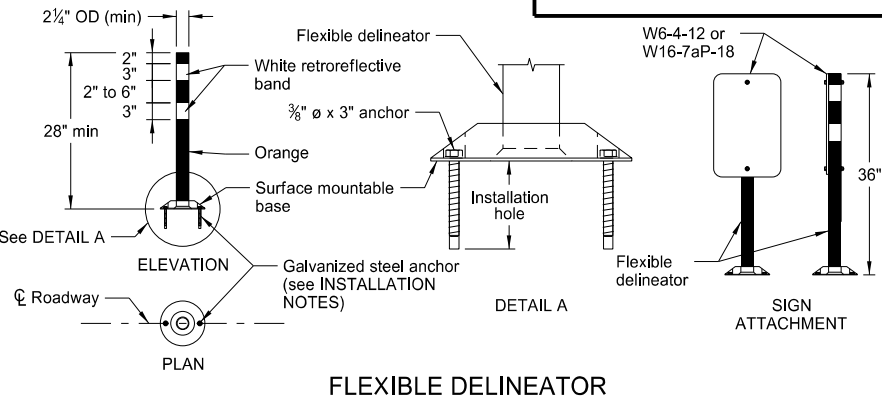
Provide alternating orange and white retroreflective stripes, sloping downward in direction vehicular traffic is to pass. Place retroreflective sheeting on both sides of panel with a minimum of 270 square inches of retroreflective area facing vehicular traffic. Where the height of the retroreflective material on the vertical panel is 36 inches or more, use a stripe width of 6 inches.



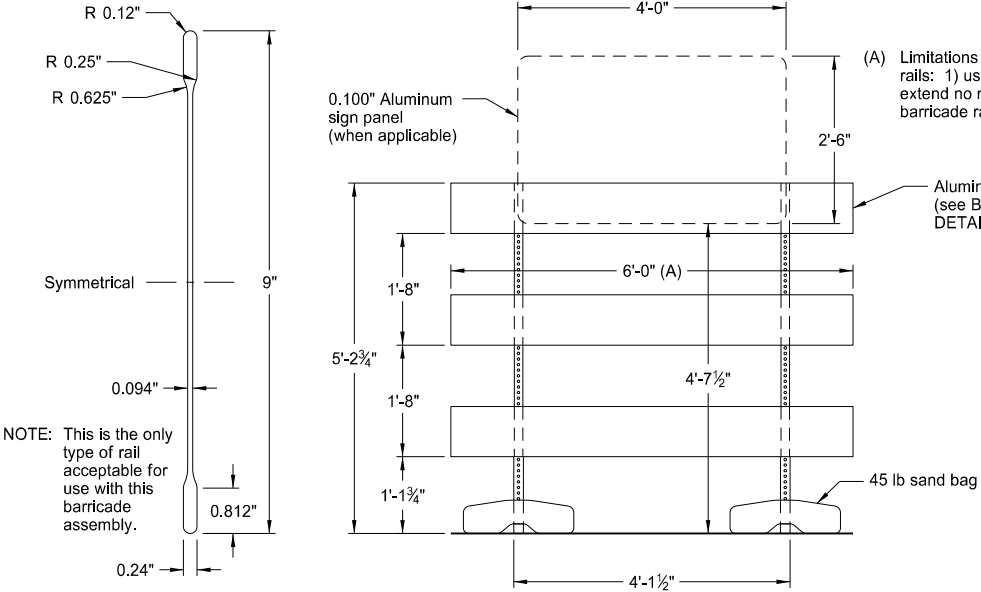
Provide retroreflectORIZATION of cones more than 36" in height by alternating orange and white retroreflective stripes. Use a minimum of two orange and two white stripes for each cone with the top stripe being orange. Use maximum 3" nonretroreflectORIZED space between the orange and white stripes.



Provide retroreflectORIZATION of tubular markers more than 42" in height by alternating four 4" to 6" wide orange and white stripes with the top stripe being orange.



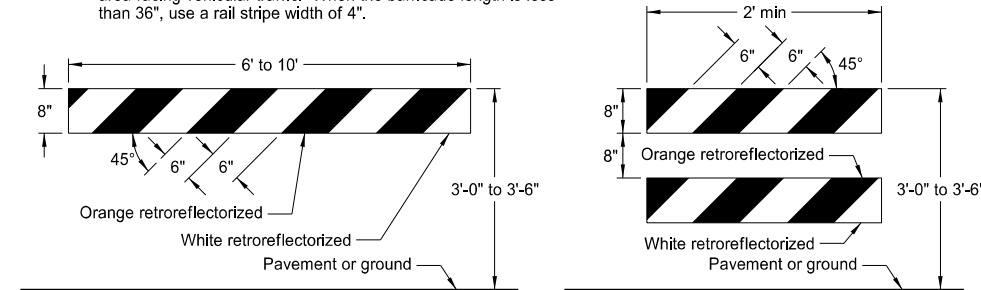
- INSTALLATION NOTES:
1. Drill installation holes to diameter and depth required by manufacturer's specifications.
  2. For removal, remove anchors and fill installation hole with an epoxy designed to bond to pavement surface.
  3. In lieu of bolted down base, use an 8" x 8" butyl pad or hot melt butyl. Remove butyl as close as possible to pavement surface.



BARRICADE BLADE DETAIL

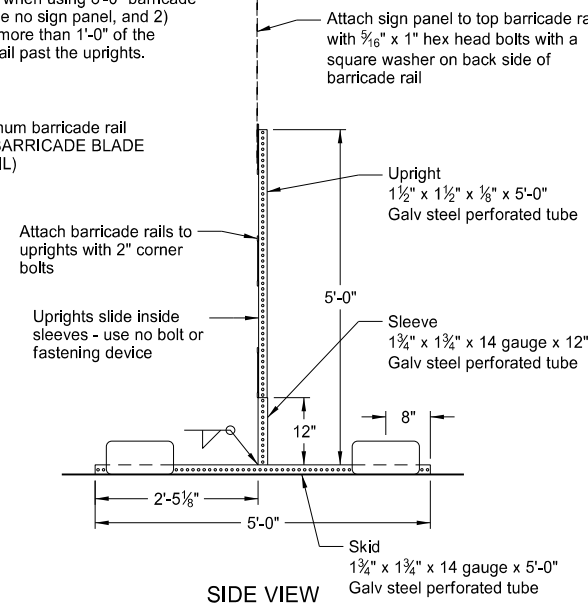
BARRICADE ASSEMBLY DETAIL (Aluminum Barricade Rails)

NOTE: For barricade markings use alternating orange and white retroreflective stripes, sloping downward in the direction traffic is to pass. Place retroreflective sheeting on both sides of the rails with a minimum of 270 square inches of visible retroreflective area facing vehicular traffic. When the barricade length is less than 36", use a rail stripe width of 4".

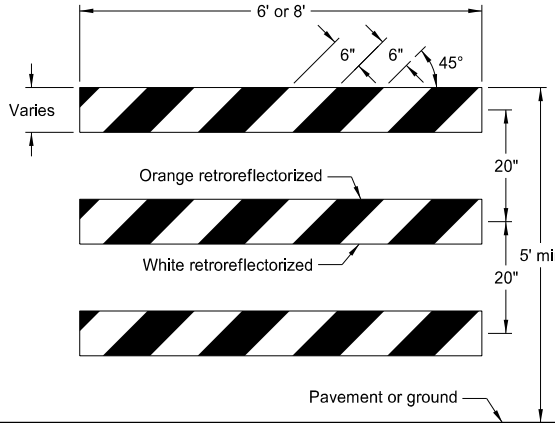


TYPE I BARRICADE

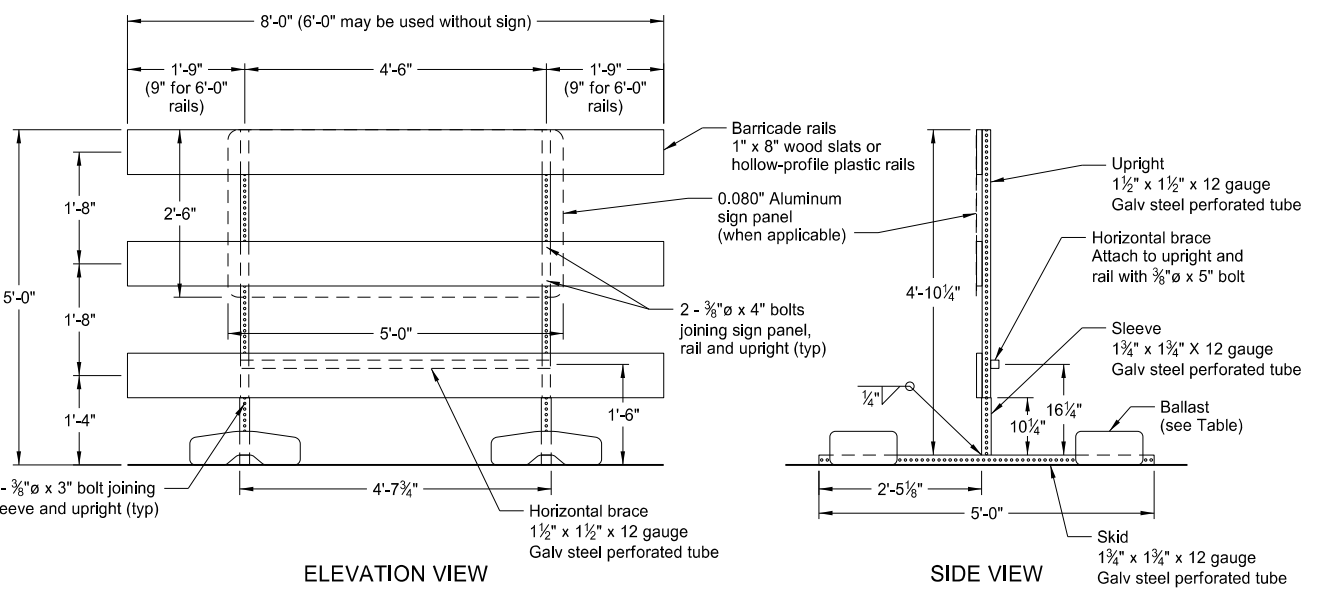
TYPE II BARRICADE  
BARRICADE RAIL DETAILS



SIDE VIEW



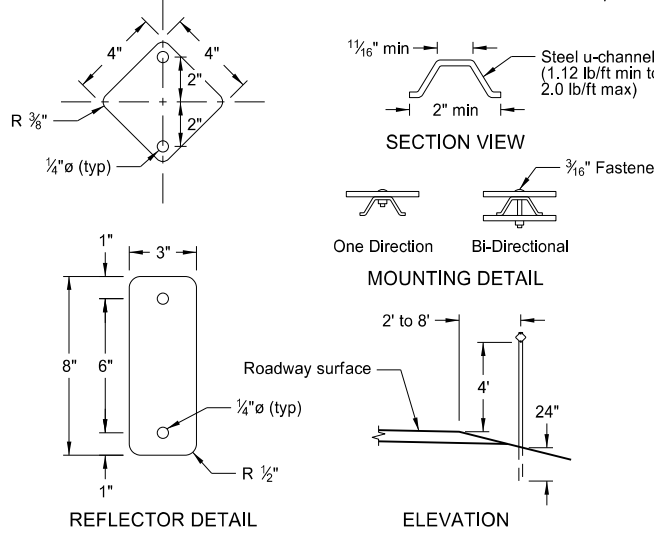
TYPE III BARRICADE



ELEVATION VIEW

BARRICADE ASSEMBLY DETAIL (Wood or Plastic Rails)

SIDE VIEW



REFLECTOR DETAIL

ELEVATION

DELINEATORS

MINIMUM BALLAST (For each side of barricade support)

Without Sign	4 - 25 lb sandbags
With Sign	6 - 25 lb sandbags

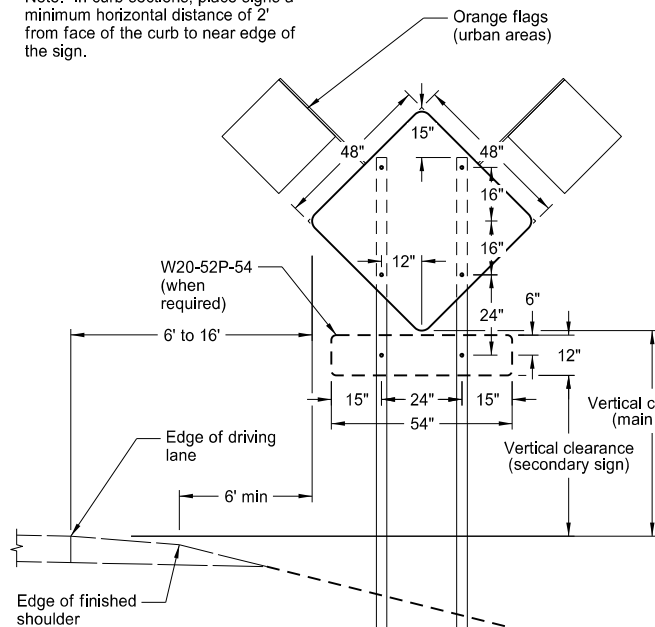
Note: Number of sandbags based on a wind speed of 55 MPH. Sandbags assumed to be placed at or near the ends of the skids.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-3-13	
REVISIONS	
DATE	CHANGE
9-27-17 11-01-19	Updated to active voice Revised details for Flexible Delineator

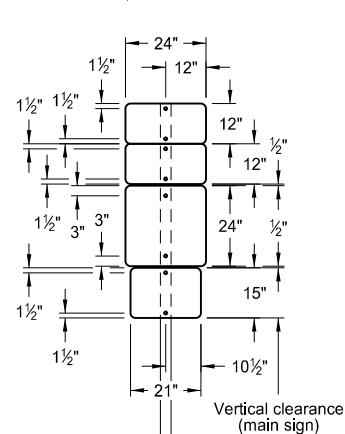
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CONSTRUCTION SIGN PUNCHING AND MOUNTING DETAILS

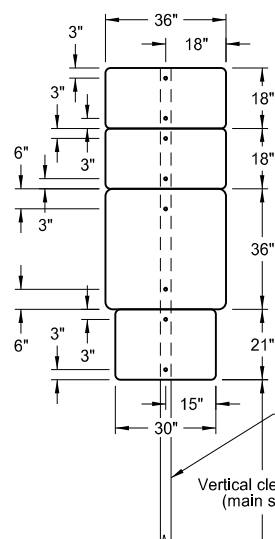
Note: In curb sections, place signs a minimum horizontal distance of 2' from face of the curb to near edge of the sign.



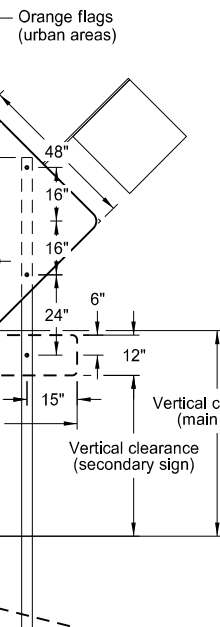
TYPICAL SECTION  
(48" x 48" diamond warning sign shown)



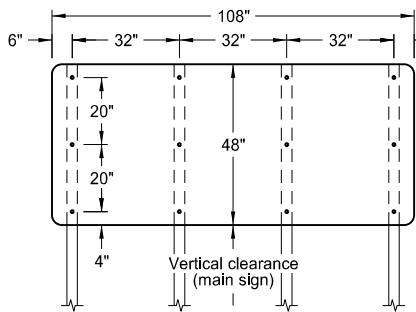
24" x 24"  
ROUTE MARKER  
ASSEMBLY



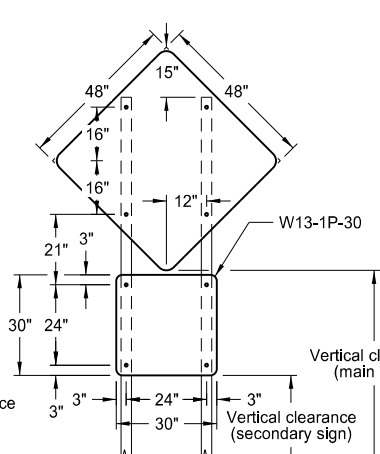
36" x 36"  
ROUTE MARKER  
ASSEMBLY



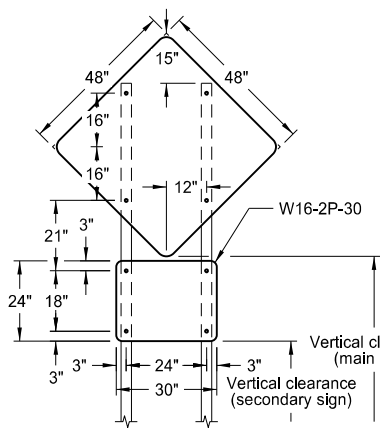
18" x 18"  
DIAMOND SIGN



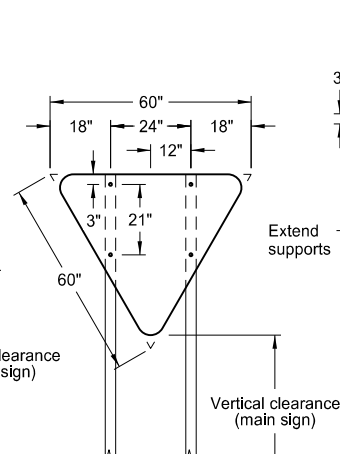
108" x 48" SIGN



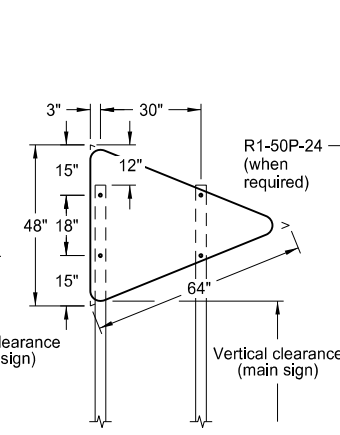
48" x 48" DIAMOND SIGN  
(with 30" x 30" secondary sign)



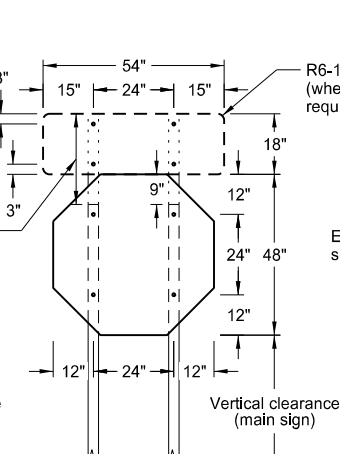
48" x 48" DIAMOND SIGN  
(with 30" x 24" secondary sign)



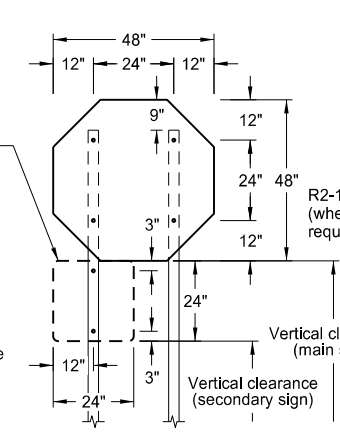
R1-2-60 - YIELD SIGN



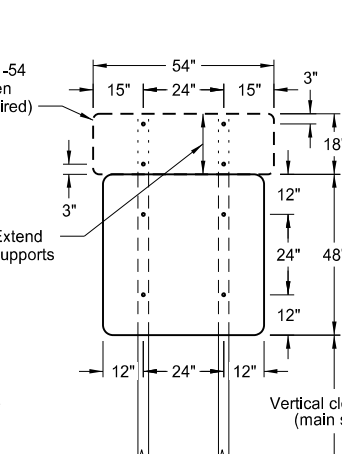
W14-3-64 - PENNANT SIGN



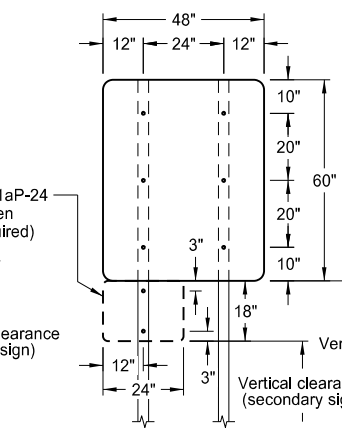
R1-1-48 - STOP SIGN  
(with R6-1-54 sign as required)



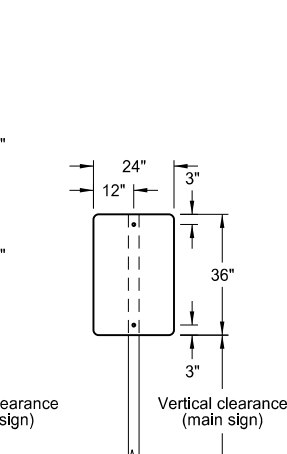
R1-1-48 - STOP SIGN  
(with R1-50P-24 sign as required)



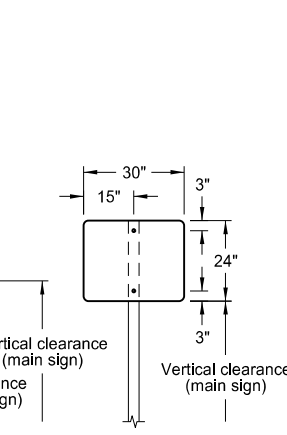
48" x 48" SIGN  
(with R6-1-54 sign as required)



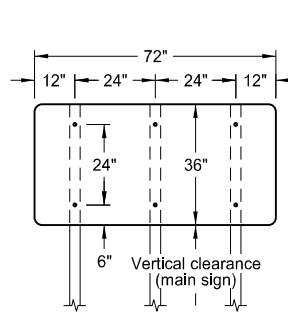
48" x 48" SIGN  
(with R2-1aP-24 sign as required)



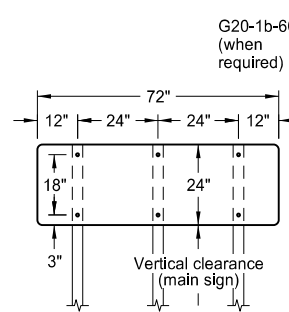
24" x 36" SIGN



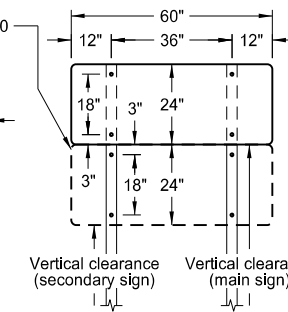
30" x 24" SIGN



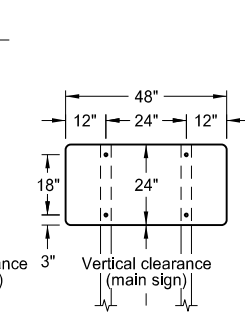
72" x 36" SIGN



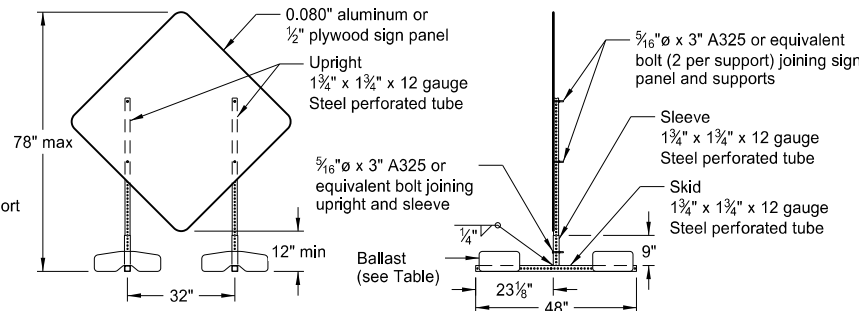
72" x 24" SIGN



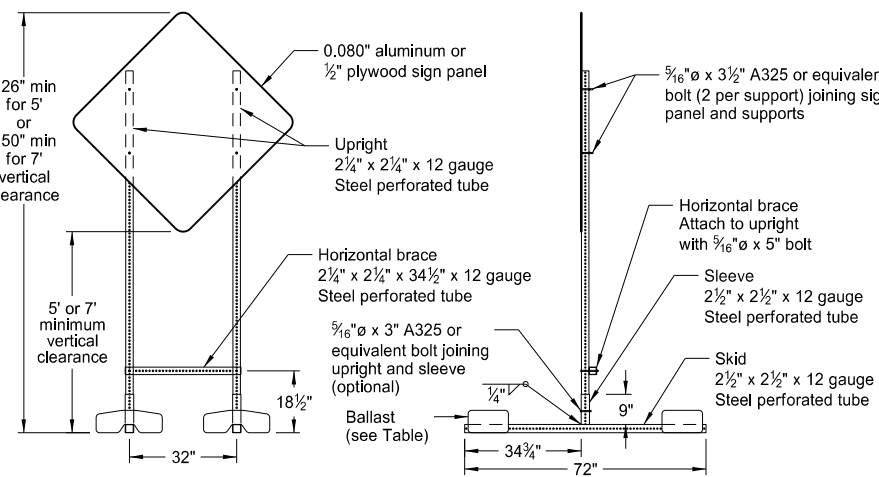
60" x 24" SIGN



48" x 24" SIGN



PORTABLE SIGN SUPPORT  
LOW-MOUNTING HEIGHT



PORTABLE SIGN SUPPORT  
HIGH-MOUNTING HEIGHT

NOTES:

1. Sign Supports: Galvanize or paint supports. Minimum post sizes are 2.5 lb/ft u-channel or 2" x 2" x 12 gauge steel perforated tube, except where noted. When installing signs on u-channel, minimum post size for assemblies containing a secondary sign is 3.0 lb/ft. Post sizes based on a wind speed of 55 MPH.  
  
Place signs over 50 square feet on 2½" x 2½" perforated tube supports as a minimum.  
  
Do not attach guy wires to sign supports. Attach wind beams behind sign panels when used with u-posts.
2. Sign Panels: Provide sign panels made of 0.100" aluminum, ½" plywood, or other approved material, except where noted. Punch all holes round for ⅝" bolts.
3. Alternate Messages: Install and remove alternate message signs on reflectorized plate (without borders) as required. (i.e. "Left" and "Right" message on lane closure sign)
4. Route Marker Auxiliary Signs: Provide route marker auxiliary signs, such as the cardinal direction and directional arrows, with a background and legend that match the route marker they are used with:

Interstate - white legend on blue background  
Interstate Business Loop - white legend on green background  
US and State - black legend on white background  
County - yellow legend on blue background

5. Vertical Clearance: Install signs with a vertical clearance of 5'-0" (see TYPICAL SECTION.). In areas where parking or pedestrian movements are likely or the view of the sign may be obstructed, install signs with a vertical clearance of 7'-0" from the top of the curb or from the near edge of the driving lane in absence of a curb.

The vertical clearance to secondary signs is 1'-0" less than the vertical clearance stated above.

Provide a minimum clearance of 7'-0" from the ground at the post for signs with an area exceeding 50 square feet.

6. Portable Signs: Provide portable signs that meet the vertical clearance stated above when it is necessary to place signs within the pavement surface.

Use of low-mounting height (minimum 12" vertical clearance) portable signs for 5 days or less, is allowed as long as the view of the sign is not obstructed. Time delays caused by unforeseen circumstances, such as equipment breakdown, rain, subgrade failures, etc., will not accrue towards the 5 day period. Use of R9-8 through R9-11a series, W1-6 through W1-8 series, M4-10, and E5-1 is allowed for longer than 5 days.

Restrict signs mounted on portable sign supports shown in the LOW-MOUNTING HEIGHT and HIGH-MOUNTING HEIGHT details to a maximum surface area of 16 square feet.

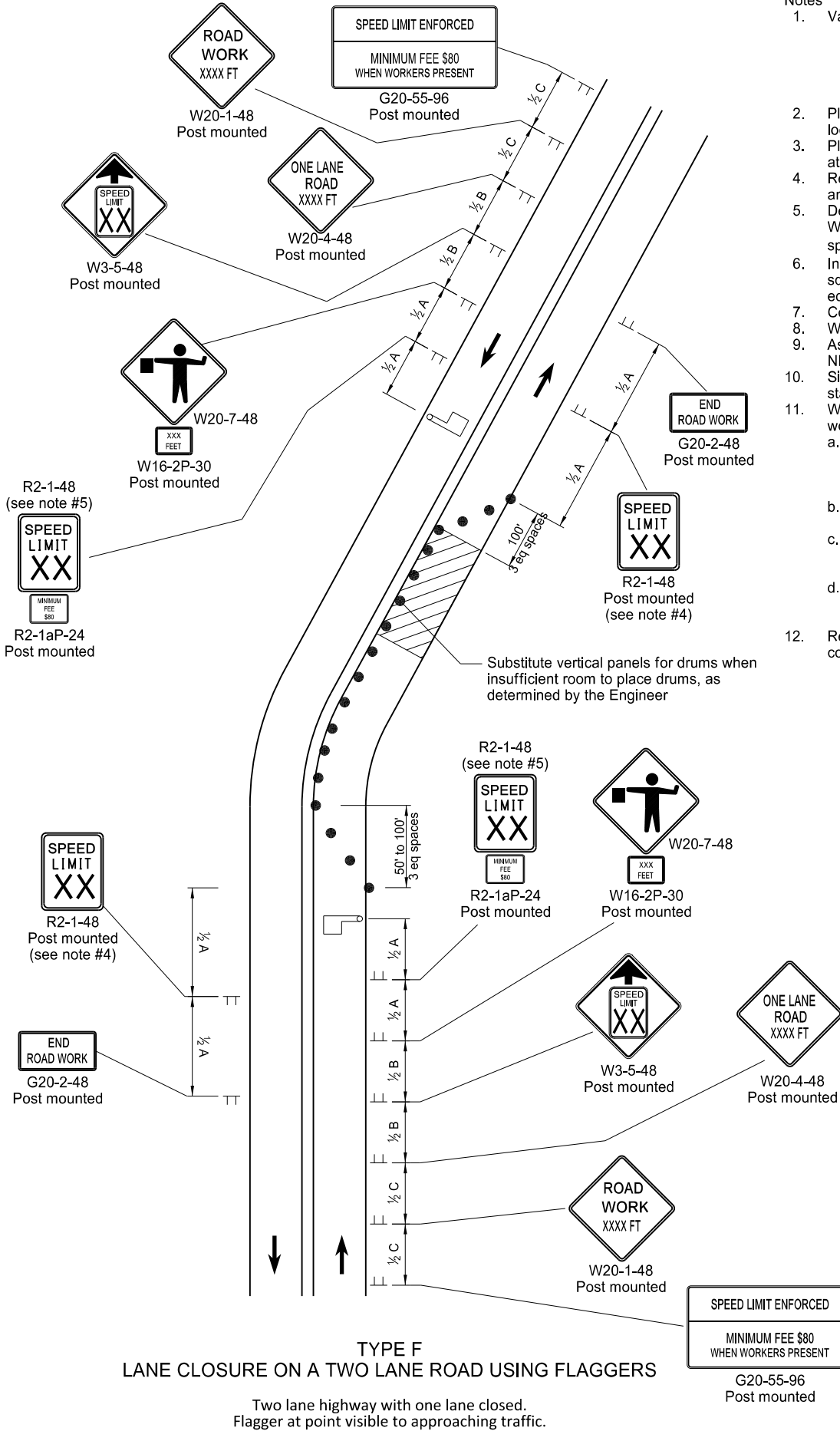
MINIMUM BALLAST  
(For each side of sign support base)

Sign Panel Mounting Height (ft)	Number of 25 lb sandbags for 4' x 4' sign panel
1'	6
5'	8
7'	10






Note: The number of sandbags are based on a wind speed of 55 MPH. Place sandbags at or near the ends of skids.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-4-13	
REVISIONS	
DATE	CHANGE
11-14-13	Revised Note 6
9-27-17	Updated to active voice
11-01-19	Revised 60"x24" sign detail

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- KEY**

	Delineator Drum		Type III Barricade		Flagger
	Sign		Work/Hazard Area		

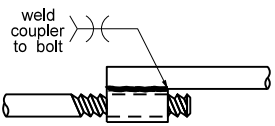
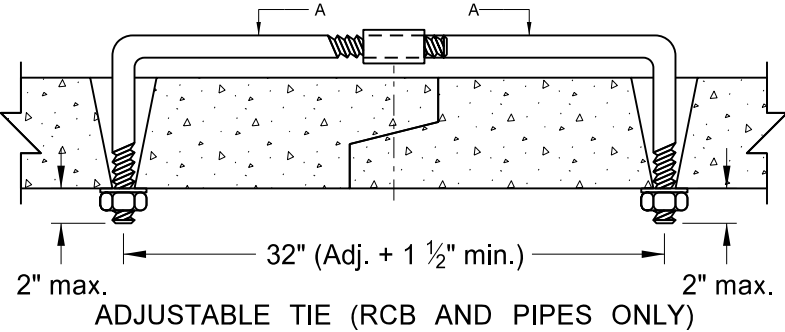
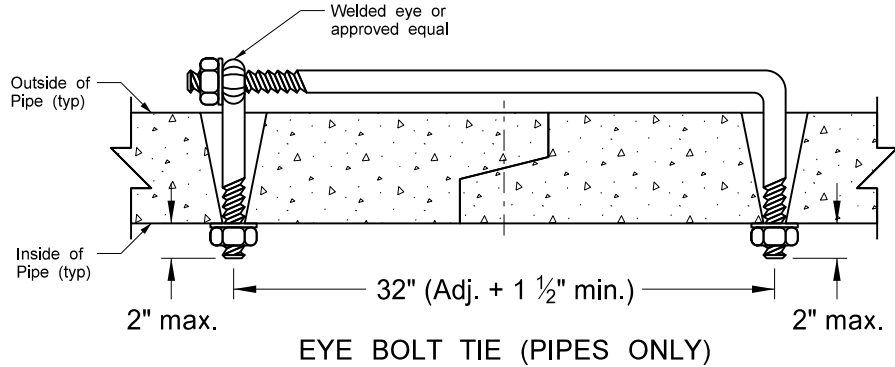
ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
REVISIONS	
DATE	CHANGE
3-13-14	Revised Sign Call "ROAD WORK XXX FT".
8-17-17	Update notes & sign numbers.
11-01-19	Revised signs, sign #s and notes.

This document was originally issued and sealed by  
Kirk J Hoff,  
Registration Number  
PE- 4683,  
on 11/1/19 and the original document is stored at the  
North Dakota Department  
of Transportation

CONCRETE PIPE, CATTLE PASS, OR  
PRECAST CONCRETE BOX CULVERT TIES

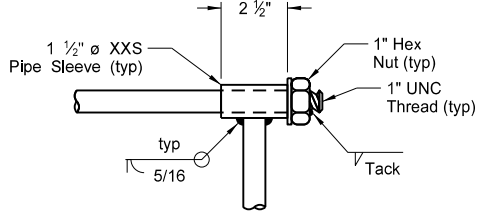
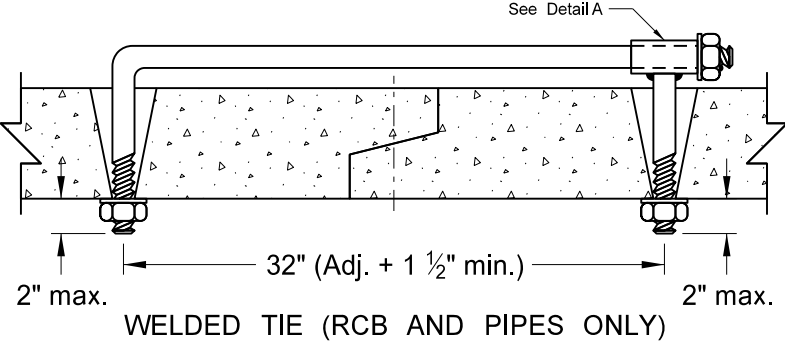
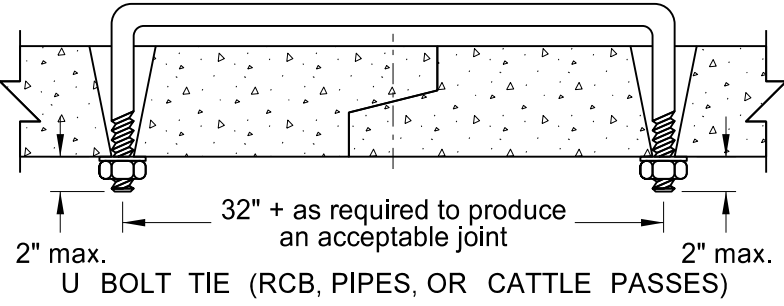
D-714-22



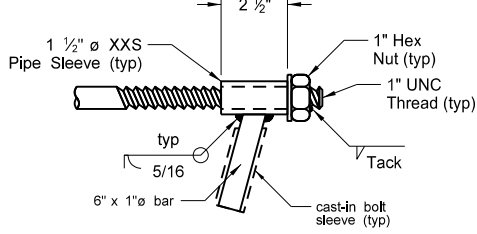
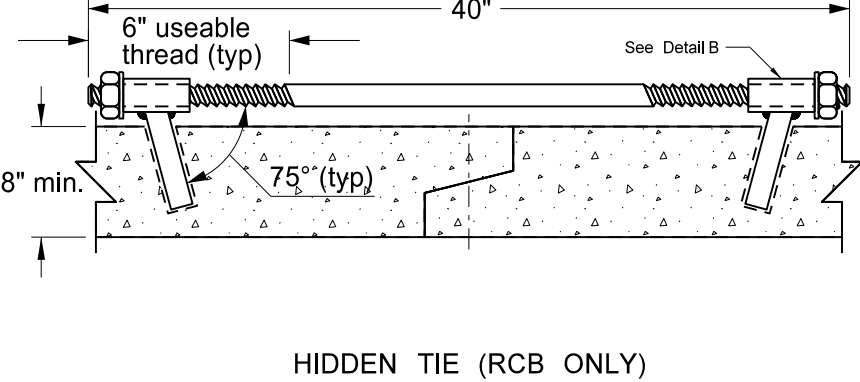
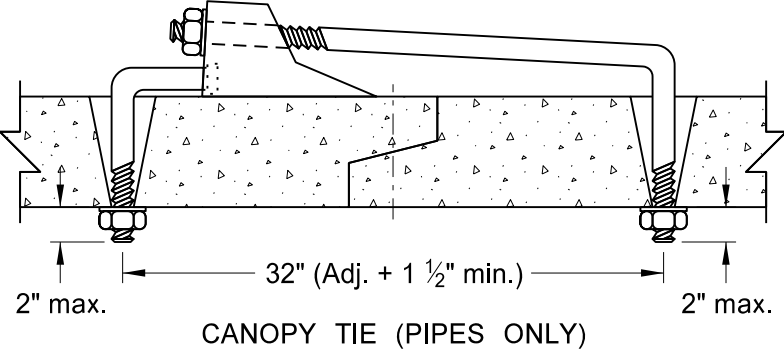
SECTION A-A

REQUIRED SIZE OF TIE BOLTS		
Pipe Size	Thread $\phi$	XXS Pipe Sleeve Inner $\phi$
18" - 24"	$\frac{5}{8}$ " See note 2	$\frac{3}{4}$ "
30" - 66"	$\frac{3}{4}$ "	1"
72" - 78"	1"	1 $\frac{1}{4}$ "
RCB/Cattle Pass		

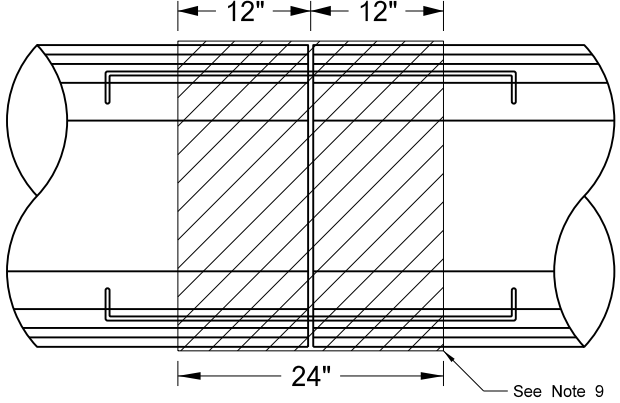
- NOTES:
- The pipe size listed is the inside diameter of round pipe or the equivalent diameter of pipe arch.
  - Cattle Pass and Jacked and Bored pipes shall have pipe ties inserted from the inside of the pipes and grouted into place. Jacked and bored pipes with a diameter of 24" or less do not require pipe ties.
  - Nuts and washers are not required on Jacked and Bored pipes or pipes with a 24" diameter or less. Where nuts and washers are not used, the tie bars shall be inserted and grouted into place.
  - Ties are only for holding pipe or RCB sections together, not for pulling sections tight.
  - Tie bolt assembly shall be hot dip galvanized in accordance with AASHTO M232.
  - Holes in pipes to accommodate tie bolts can be precast or drilled. Tapered holes are permitted when precast. Holes shall have a diameter  $\frac{1}{4}$ " larger than the diameter of the thread. Holes in precast RCB's shall contain cast-in bolt sleeves with an inside diameter of 1  $\frac{1}{4}$ ".
  - The contractor has the option of selecting the type of tie bolt used from those shown.
  - The cost of precasting or drilling the required holes and furnishing and installing the tie bolts shall be included in the price bid for the appropriate conduit or RCB pay item.
  - All centerline and approach RCP culvert joints shall be tied. Storm drain systems shall have the first three joints including the end section of all free ends tied. Free ends are defined as any storm drain end which does not terminate at an inlet or manhole. Outfall culverts with end sections which drain adjacent ditches are examples of free ends.
  - Place joint wrap prior to installing ties. Overlap the joint by 12" in both directions.
  - Tie bolts shall conform to ASTM A 36. Nuts shall be heavy hex and conform to ASTM A 563. Washers shall conform to ASTM F 436, Type 1. Welded pipe sleeves and cast-in bolt sleeves shall conform to ASTM A 53, Grade B.
  - RCB tie locations shall be as shown on the plans.



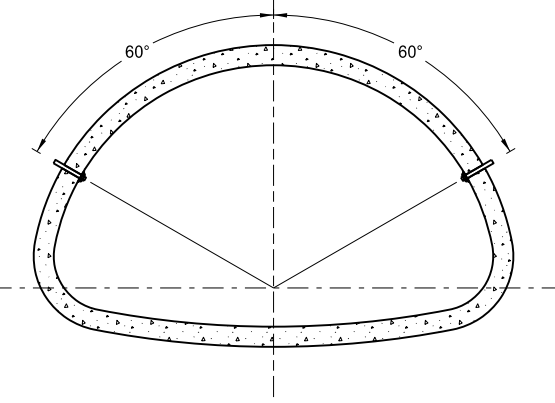
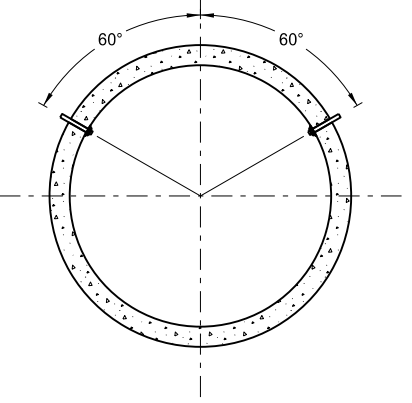
DETAIL A



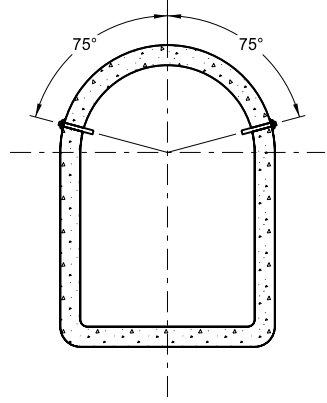
DETAIL B



PLAN VIEW



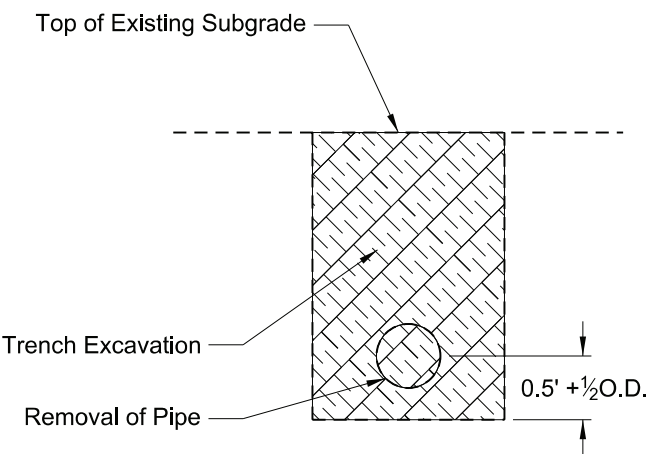
END VIEW



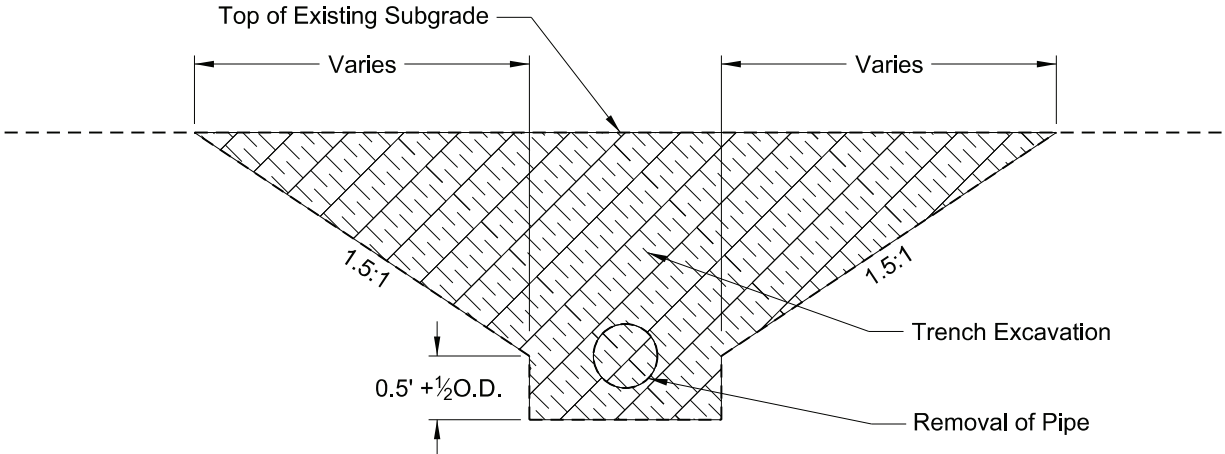
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
3-18-14	
REVISIONS	
DATE	CHANGE
7-21-15 6-6-17	Note 8 Notes 2-11, Table, Title, Labels

This document was originally issued and sealed by Jonathan David Ketterling, Registration Number PE-4684, on 6/6/2017 and the original document is stored at the North Dakota Department of Transportation

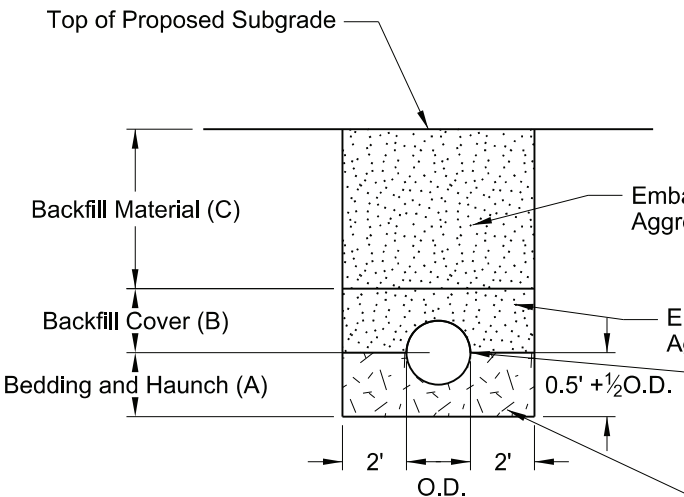
PIPE INSTALLATION DETAIL FOR LONGITUDINAL MAINLINE PIPE  
OR PIPE NOT UNDER THE ROADWAY



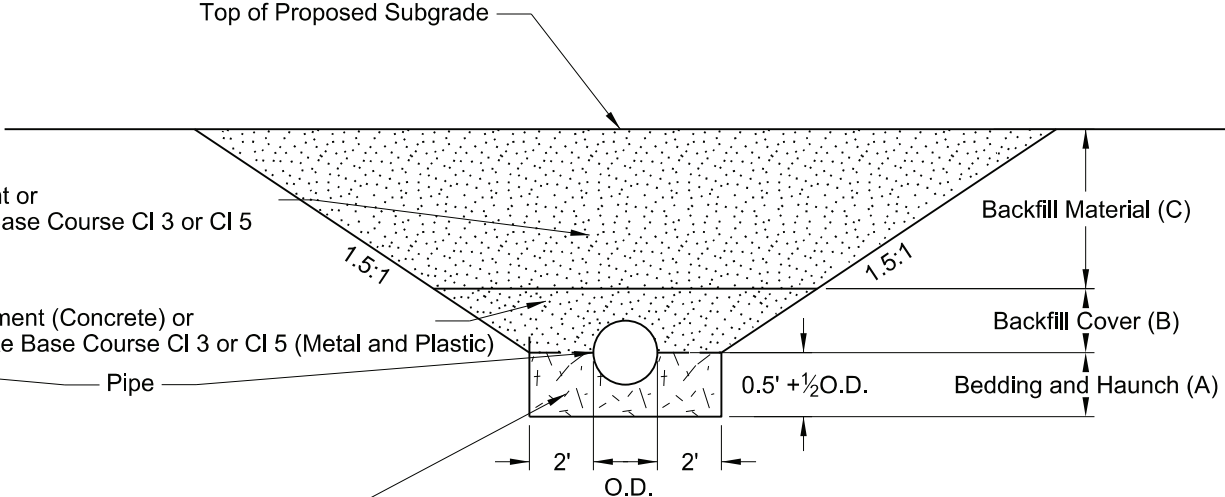
EXCAVATION DETAIL A



EXCAVATION DETAIL B



BACKFILL DETAIL A



BACKFILL DETAIL B

Pay Items  
1) Pipe\*  
2) Removal of Pipe (if required)

\*Included in Pipe Pay Item  
1) Pipe  
2) Trench excavation  
3) Aggregate base course CI 3 or CI 5  
4) Embankment

NOTES:  
1) This drawing does not apply to pipes in approaches.  
2) It is the contractor's option to select Detail A or B.  
3) Embankment may be either Borrow Excavation or Common Excavation - Type A

Bedding and Haunch (A)
Pipes Not Under Roadway = 0.5 O.D. + 0.5 Feet
Pipes Under the Roadway = 0.5 O.D. + 0.5 Feet
Backfill Cover (B)
Concrete Pipe = 0.5 O.D.
Metal and Plastic = 0.5 O.D. + 1 Foot
Backfill Material (C)
Top of Pipe 4 Feet or Less Below the Top of Proposed Subgrade = Aggregate Base Course CI3 or CI 5
Top of Pipe Greater than 4 Feet Below the Top of Proposed Subgrade = Common Excavation - Type A
Pipe Not Under Roadway = Common Excavation - Type B

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
7-26-13	
REVISIONS	
DATE	CHANGE
10-15-13	Label Formatting
1-21-15	Nomenclature
12-10-15	Added Plastic Pipe
5-27-20	Changed bedding depth and updated table

