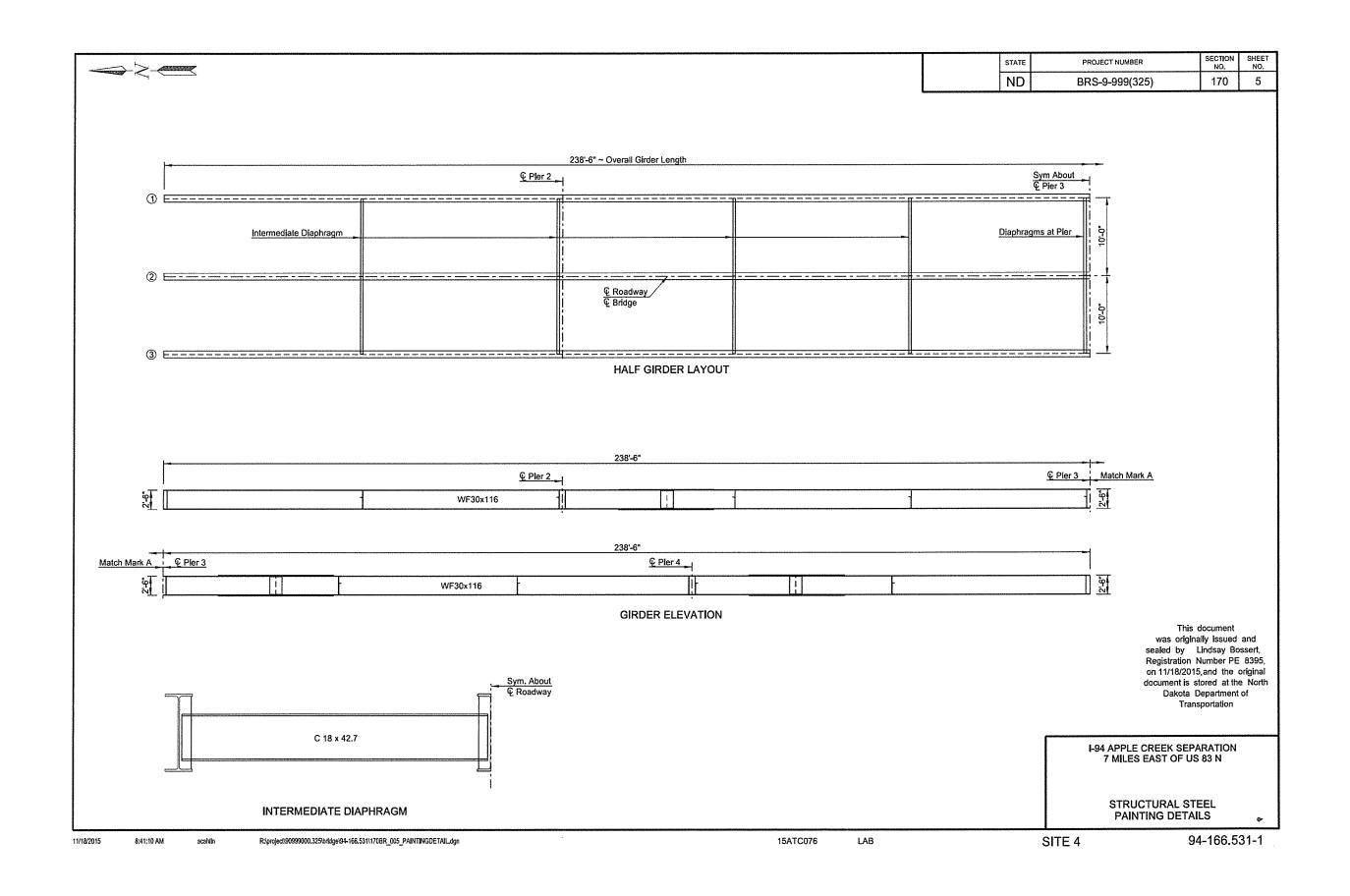
STATE PROJECT NO. JOB # 21 ND 18265 1 BRS-9-999(325) NORTH DAKOTA **DEPARTMENT OF TRANSPORTATION** GOVERNING SPECIFICATIONS: 2014 Standard Specifications adopted by the North Dakota Department of Transportation and the Supplemental Specifications BRS-9-999(325) effective on the date the project is advertised. PROJECT NUMBER \ DESCRIPTION NET MILES GROSS MILES BRS-9-999(325) NA Burleigh, Golden Valley, Morton, Ward, & Wells Beach Interchange, Sweet Brlar Creek, Louse Creek Apple Creek Separation, Sheyenne River, NE Jct. U.S. Hwy 2 & 52 Structural Painting Site 6 US 2, Rp 149.111 2-149.111R Site 5 ND 52, Rp 168.801 52-168.801 Site 1 I-94, Rp 1.849 94-001.849 Site 2 ND 31, Rp 84.239 FI-94, Rp 166.531 94-166.531 Site 3 ND 21, Rp106.109 Flasher 21-106.109 I hereby certify that the attached plans were prepared by me or under my direct supervision and that I am a duly registered professional engineer under the laws of the state of ND, This document was originally issued and sealed by Terrence R. Udland Registration Number APPROVED DATE 12/1/15 PE- 2674, on 12/1/15 and the original Terrence R. Udland document is stored at the BRIDGE DIVISION North Dakota Department of Transportation STATE COUNTY MAP



	DES	IGN	N DATA		
Traffic	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Aver	age Daily	/	Est.Max.Hr.
Current 1999	Pass: 3.605	Tru	icks 645	Total 4,250	425
Forecast 2019	Pass: 5,770	Tru	cks1.035	Total 6 , 805	685
Minimum Sight [)ist. for:		Design S	peed 70 MPH	<u> </u>
Stopping 600'	e e e <u>e e e e e e e e e e e e e e e e </u>		Bridges		
Full Control o	F Access			- N	
No Point of Acc	cess Other Tho	n at	Interchar	nae Ramos	

JOB#_1_

PROJECT NO 1 IM-SIB-1-094(054)161

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION

GOVERNING SPECIFICATIONS:

FEDERAL AID PROJECT IM-SIB-1-094(054)161 IN BURLEIGH COUNTY

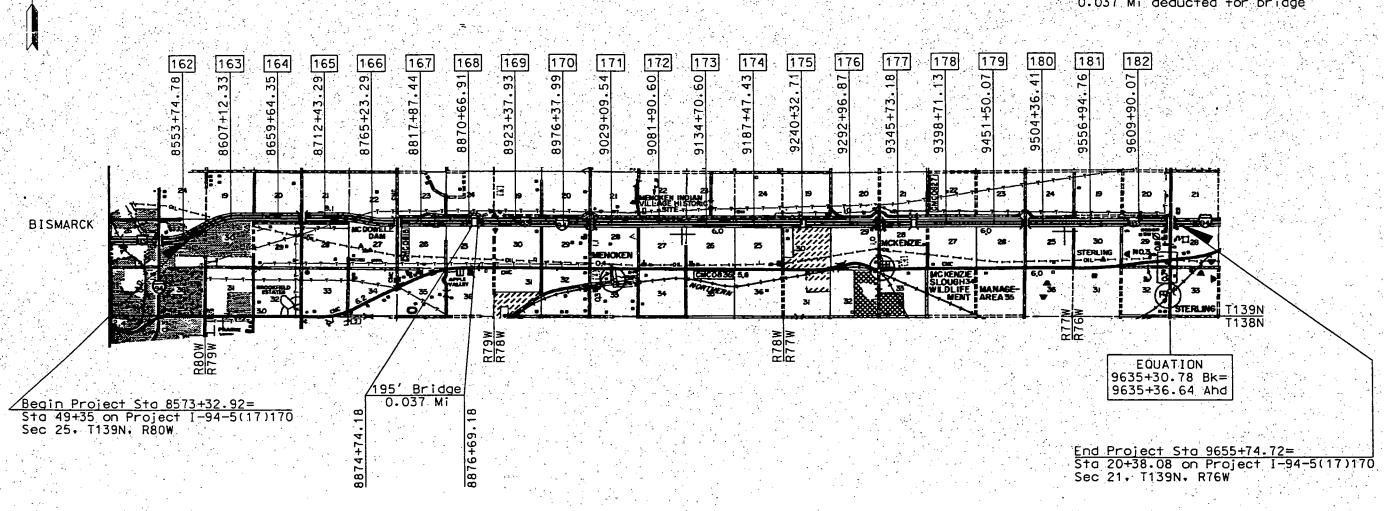
Standard Specifications adopted by the North Dakota Department of Transportation October 1997; Standard Drawings currently in effect; and other Contract Provisions submitted herein.

CONCRETE PAVEMENT REPAIR, HOT BITUMINOUS PAVEMENT OVERLAY, AND INCIDENTALS (EAST BOUND)

LENGTH OF PROJECT

Miles- Gross Miles- Net 20.499 20,462

0.037 Mi deducted for bridge



DESIGNER DESIGNER DESIGNER. RECOMMEND APPROVAL DESIGN ENGINEER

FEDERAL HIGHWAY ADMINISTRATION **APPROVED**

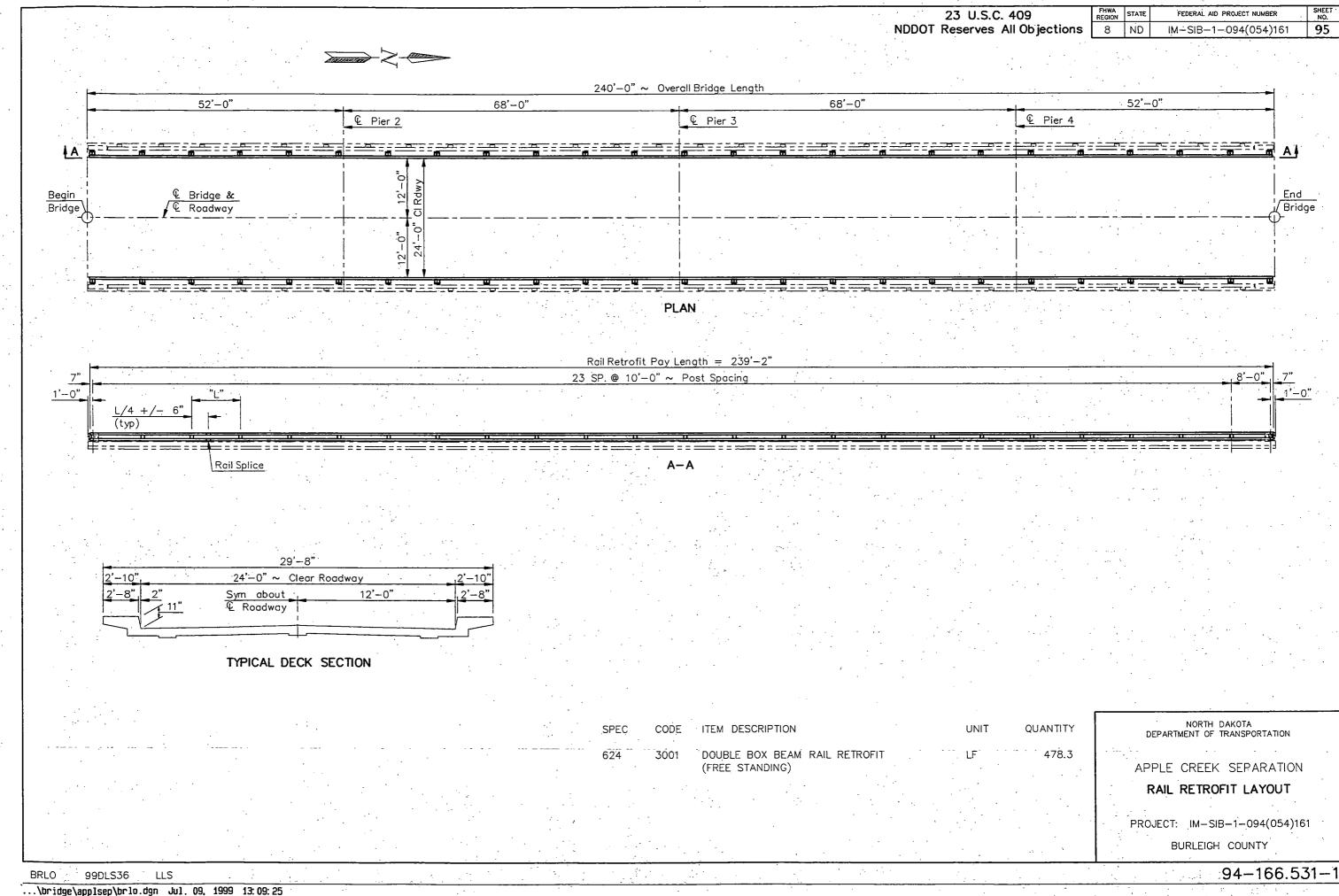
DIVISION ADMINISTRATOR

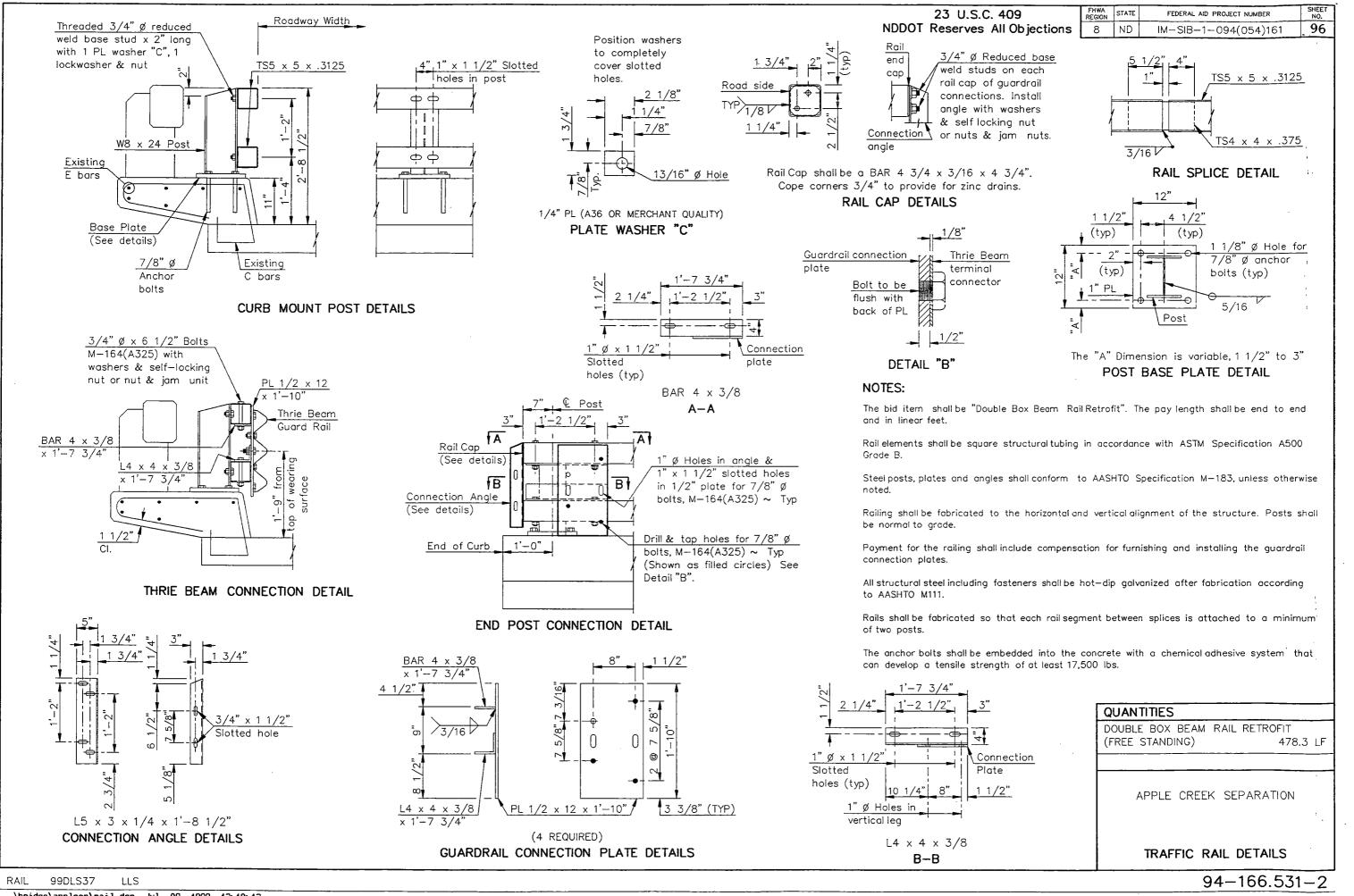
U.S. DEPARTMENT OF TRANSPORTATION APPROVED DATE 8-

DIRECTOR OF HIGHWAYS AND ENGINEERING

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION PROFESSIONAL P.E. 1199

\design\jenkins\title.dgn Jul. 08, 1999 10:41:56





DESIGN DATA Average Daily Est.Max.Hr. Traffic 400 Current 1998 Pass: 3,325 Trucks 700 Total 4,025 Forecast 2018 Pass: 5,320 Trucks 1120 Total 6,440 635 Minimum Sight Dist. for: Design Speed 70 MPH Stopping 600' Bridges Full Control of Access No Point of Access Other Than at Interchange Ramps

JOB# 3

PROJECT NO. ND AC-IM-1-094(053)161

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION

GOVERNING SPECIFICATIONS:

Standard Specifications adopted by the North Dakota Department of Transportation October 1997; FEDERAL AID PROJECT AC-IM-1-094(053)161 Standard Drawings currently in effect; and other Contract Provisions submitted herein.

IN BURLEIGH COUNTY

Concrete Pavement Repair Hot Bituminous Pavement Overlay and Incidentals (Westbound Roadway)

LENGTH OF PROJECT Miles Gross Miles Net 20.477 20.514

End Project Ref. Pt. 182.874 Begin Project Ref. Pt. 162.360 Bridge Sta 8572+96.78 (Old Sta 49+35) Sta 9656+04.79 (Old Sta 20+38.08) 0.037 Mile Section 21,T139N, R76W Section 25, T139N, R80W R78W 3.53 R77W 28 39+97. 8845+18. 8792+70. 8950+1;

DESIGNER	Settwinkson
DESIGNER	
DESIGNER	
RECOMMEND	APPROVAL Myrg 22.19 98
DESIGN EN	GINEER K THE S

U.S. DEPARTMENT OF TRANSPORTATION APPROVED DATE FEDERAL HIGHWAY ADMINISTRATION

APPROVED

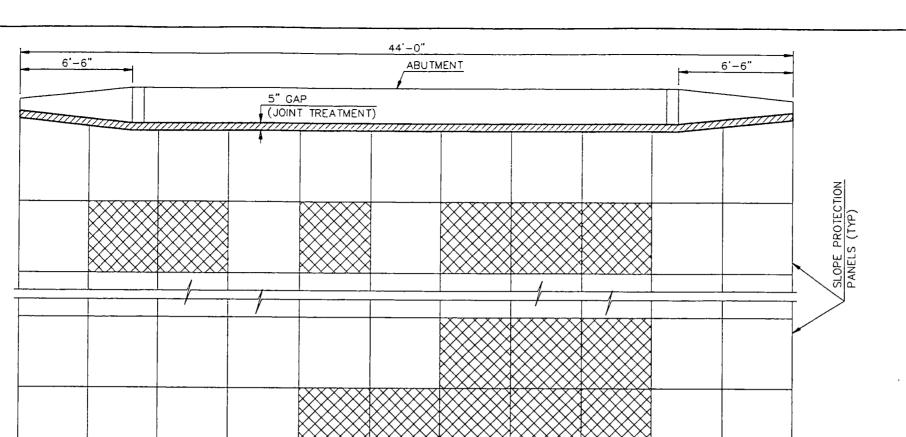
DIRECTOR OF HIGHWAYS AND ENGINEERING

DIVISION ADMINISTRATOR

NORTH DAKOTA

DEPARTMENT OF TRANSPORTATION





FHWA REGION STATE FEDERAL AID PROJECT NUMBER 8 ND IM-1-094(053)161 31

NOTES:

BOTTOM OF SLOPE PROTECTION

SPEC

SCOPE OF WORK: THE WORK ON THIS SITE CONSISTS OF FILLING THE GAPS BETWEEN THE ABUTMENT AND THE SLOPE PROTECTION AND REPLACING THE DESIGNATED SLOPE PROTECTION PANELS.

JOINT TREATMENT: THE CONCRETE SLOPE PROTECTION HAS PULLED AWAY FROM THE ABUTMENTS LEAVING A GAP INDICATED BY THE HATCHING. ALL DEBRIS AND SOIL SHALL BE CLEANED OUT OF THE GAPS AND FILLED WITH NON-REINFORCED CONCRETE OR FLOWABLE FILL TO A MINIMUM DEPTH OF 4 INCHES FOR THE FULL WIDTH OF THE GAP. ALL MATERIALS AND LABOR REQUIRED TO PLACE THE CONCRETE OR FLOWABLE FILL SHALL BE INCULDED IN THE PRICE BID FOR "JOINT TREATMENT".

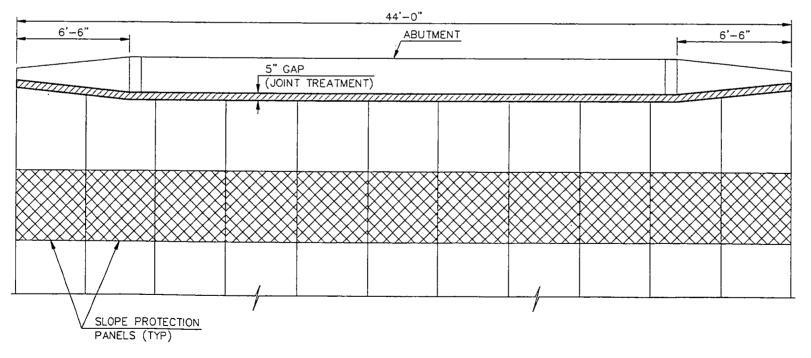
THE MIX DESIGN FOR FLOWABLE FILL SHALL BE AS FOLLOWS:

FLY ASH FINE AGGREGATE WATER

60 POUNDS/CUBIC YARD 290 POUNDS/CUBIC YARD 2900 POUNDS/CUBIC YARD 70 GALLONS/CUBIC YARD

CONCRETE SLOPE PROTECTION: THE PANELS MEASURE 4' x 4'. THE SLOPE PROTECTION PANELS INDICATED BY THE CROSS-HATCHING ARE TO BE REMOVED AND REPLACED BY THE CONTRACTOR. ALL CONCRETE REMOVED SHALL BE PROPERLY DISPOSED OF OFF OF THE RIGHT-OF-WAY. ALL MATERIAL AND LABOR REQUIRED TO REMOVE AND REPLACE THE PANELS SHALL BE INCLUDED IN THE PRICE BID FOR "CONCRETE SLOPE PROTECTION".

PART SLOPE PROTECTION PLAN AT NORTH ABUTMENT



PART SLOPE PROTECTION PLAN AT SOUTH ABUTMENT

CONCRETE SLOPE PROTECTION SY 45 ۱F 88

708 1100 9712 JOINT TREATMENT 950

ITEM DESCRIPTION

STANDARD DRAWINGS

UNIT

QUANTITY

D708-1

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION

APPLE CREEK SEPARATION

SLOPE PROTECTION REPAIR LAYOUT

PROJECT: IM-1-094(053)161

BURLEIGH COUNTY

98DLS26 LLS 94-166.531-1

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION

JOB # <u>15</u>

FHWA REGION SHEET NO. PROJECT NO. N.D. SAP-9-0999(011)000

GOLDEN VALLEY, BILLINGS, STARK, MORTON & BURLEIGH COUNTY SAP-9-0999(011)000

THIS PROJECT CONSISTS OF PAINTING FACIA GIRDERS AND MISCELLANEOUS SPOT COAT.

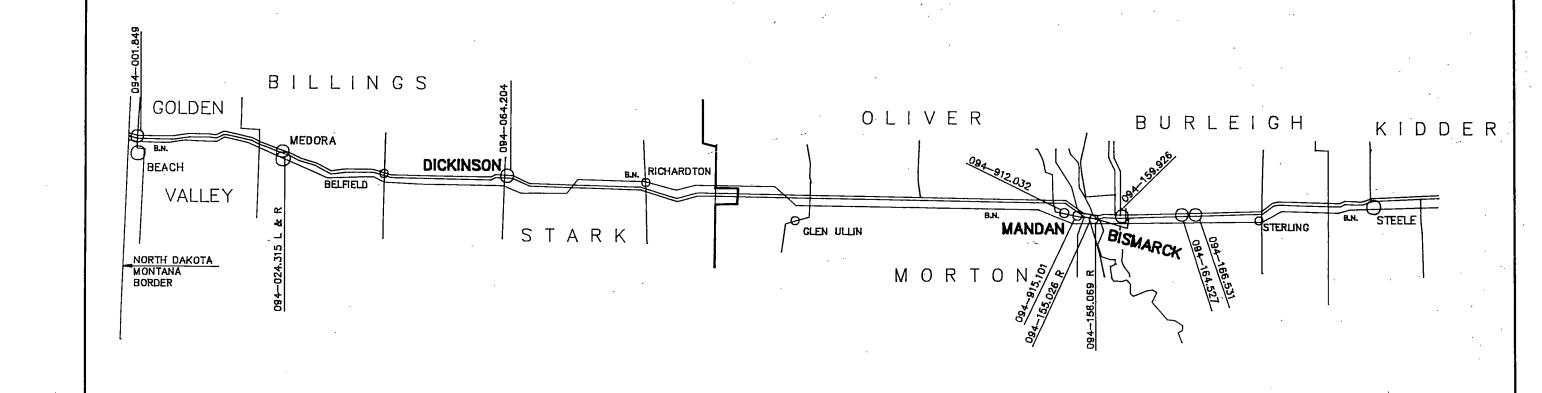
CONTRACT NO. 1

GOVERNING SPECIFICATIONS

STANDARD SPECIFICATIONS ADOPTED BY THE NORTH DAKOTA STATE HIGHWAY DEPARTMENT NOVEMBER 1986, STANDARD DRAWINGS CURRENTLY IN EFFECT, AND OTHER CONTRACT PROVISIONS SUBMITTED HEREIN.

INDEX

SHEET NO. DESCRIPTION TITLE SHEET NOTES & QUANTITIES



DATE 1-28-9/ **APPROVED**

CHIEF ENGINEER NORTH DAKOTA STATE HIGHWAY DEPARTMENT

FHWA REGION	STATE	FED, AID PROJ. NO.	SHEET NO.
8	N.D.	SAP9-0999(011)000	2

BASIS OF ESTIMATE

SITE NO.	BRIDGE NO.	LOCATION	BRIDGE LENGTH	GIRDER DEPTH	NO. OF CIRDERS	OUTSIDE GRDER SQ.FT.	SPOT COAT SQ.FT.	FINISH COAT COLOR
DICKINS	ON DISTRICT							
1 2 3 BISMARO	094-001.849 094-024.315 L & R 094-064.204 CK DISTRICT	BEACH INT. LITTLE MISSOURI RIVER EAST DICKINSON INT.	265.0' 695.0' 255.0'	2.0' & 3.0' 4.125' 3.0'	4 6 4	2,941.0 20,200.0 2,581.0	365.0 660.0 320.0	BLUE BLUE ALUMINUM
4 5 6 7 8 9	094-155.026 RT. 094-156.069 RT. 094-159.926 094-164.527 094-166.531 094-912.032 094-915.101	WEST MIDWAY SEP. EAST MIDWAY SEP. 19TH ST. SEP. GIBBS TWP. SEP. APPLE CREEK SEP. HEART RIVER 3.5 MI. W HWY 6 HEART RIVER 0.5 MI. W HWY 6	245.0' 220.0' 225.0' 240.0' 240.0' 277.31' 283.75'	3.5' 3.5' 2.5' 2.5' 4.54' 5.125'	4 7 7 3 3 4 4 TOTAL	3,225.0 2,856.0 2,885.0 2,058.0 2,058.0 4,923.0 5,584.0	400.0 355.0 360.0 255.0 255.0 615.0 695.0	ALUMINUM GREEN BLUE ALUMINUM ALUMINUM BLUE BLUE

GENERAL NOTES

HATCHED AREA OF GIRDER
TO BE CLEANED AND
PAINTED.

INSIDE
FACE

OUTSIDE GIRDER

9000

SCOPE OF WORK: THIS PROJECT CONSISTS OF CLEANING AND PAINTING THE FACIA SURFACES OF EXTERIOR GIRDERS AND MISCELLANEOUS SPOT COATING OF DETERIORATED AREAS OF ALL REMAINING PAINTED SURFACES AS DESIGNATED BY THE ENGINEER AT THE TEN (10) BRIDGE SITES LISTED ABOVE.

PAINTING: THE FACIA SURFACES OF STRUCTURAL STEEL SHALL BE CLEANED AND PAINTED ACCORDING TO THE SUPPLEMENTAL SPECIFICATIONS, EXCEPT FOR SECTION 630.03 D.3. REHABILITATION PAINTING, WHICH SHALL BE REVISED AS FOLLOWS: THE SURFACE OF THE EXTERIOR BEAMS SHALL BE PREPARED BY BLAST CLEANING. THE LEVEL OF PREPARATION SHALL MEET THE REQUIRE—MENTS OF SSPC—SP 7 "BRUSH—OFF BLAST CLEANING".
FOR FIVE (5) STRUCTURES THE FINISH COAT SHALL BE BLUE COLOR NUMBER 25240 AND FOR EAST MIDWAY SEPARATION THE FINISH COAT SHALL BE GREEN COLOR NUMBER 24227 OF THE FEDERAL STANDARD 595B. FOR FOUR (4) STRUCT—URES THE FINISH COAT SHALL BE ALUMINUM. THE ALUMINUM FILLED EPOXY MASTIC PRIMER SHALL BE TINTED TO DIFFERENTIATE THE COLOR FROM THE FINISH COAT. PREPARATION OF THE SPOT COAT AREAS SHALL MEET THE REQUIRE—MENTS OF SSPC—SP 3 "POWER TOOL CLEANING". PAYMENT FOR "SANDBLASTING AND PAINTING" AND "PREPARATION AND SPOT COATING" WILL BE FULL COMPENSATION FOR ALL LABOR, EQUIPMENT AND MATERIALS NECESSARY TO COMPLETE THE WORK AS SPECIFIED.

TRAFFIC CONTROL: TRAFFIC SHALL BE CONTROLLED AS SHOWN ON STANDARD D-754-11, TYPE P FOR ALL OF THE SITES EXCEPT THE STRUCTURES OVER THE HEART RIVER. TRAFFIC CONTROL FOR THE HEART RIVER STRUCTURES SHALL BE CONTROLLED AS SHOWN ON STANDARD D-754-7, TYPE F. ONE LANE OF THE ROADWAY SHALL BE CLOSED ONLY DURING DAYLIGHT HOURS. THE EQUIPMENT AND CONTROL DEVICES SHALL BE REMOVED FROM THE ROADWAY AND REGULAR TRAFFIC RESTORED AT THE END OF EACH WORK DAY. EQUIPMENT THAT MAY BE HAZARDOUS TO ERRANT VEHICLES LEAVING THE ROADWAY WILL HAVE TO BE PARKED BEYOND 50 FEET MEASURED FROM THE EDGE OF THE DRIVING LANE. CONTROL DEVICES SHALL BE PLACED IN LOCATIONS SO THAT MOTORISTS WILL NOT MISTAKE THEM AS REQUIRING THE MOTORIST TO MAKE A MANUEVER. THE CONTRACTOR SHALL NOTIFY THE DISTRICT ENGINEER ONE WEEK PRIOR TO THE START OF THE WORK.

RESPONSIBILITY TO THE PUBLIC: THE CONTRACTOR SHALL SHROUD THE WORK AREA TO PROTECT THE MOTORING PUBLIC. SHROUDING SHALL BE CAPABLE OF PREVENTING DUST AND PAINT OVERSPRAY FROM REACHING PASSING TRAFFIC AND CAUSING VEHICLE DAMAGE OR IMPAIRING MOTORIST VISIBILITY.

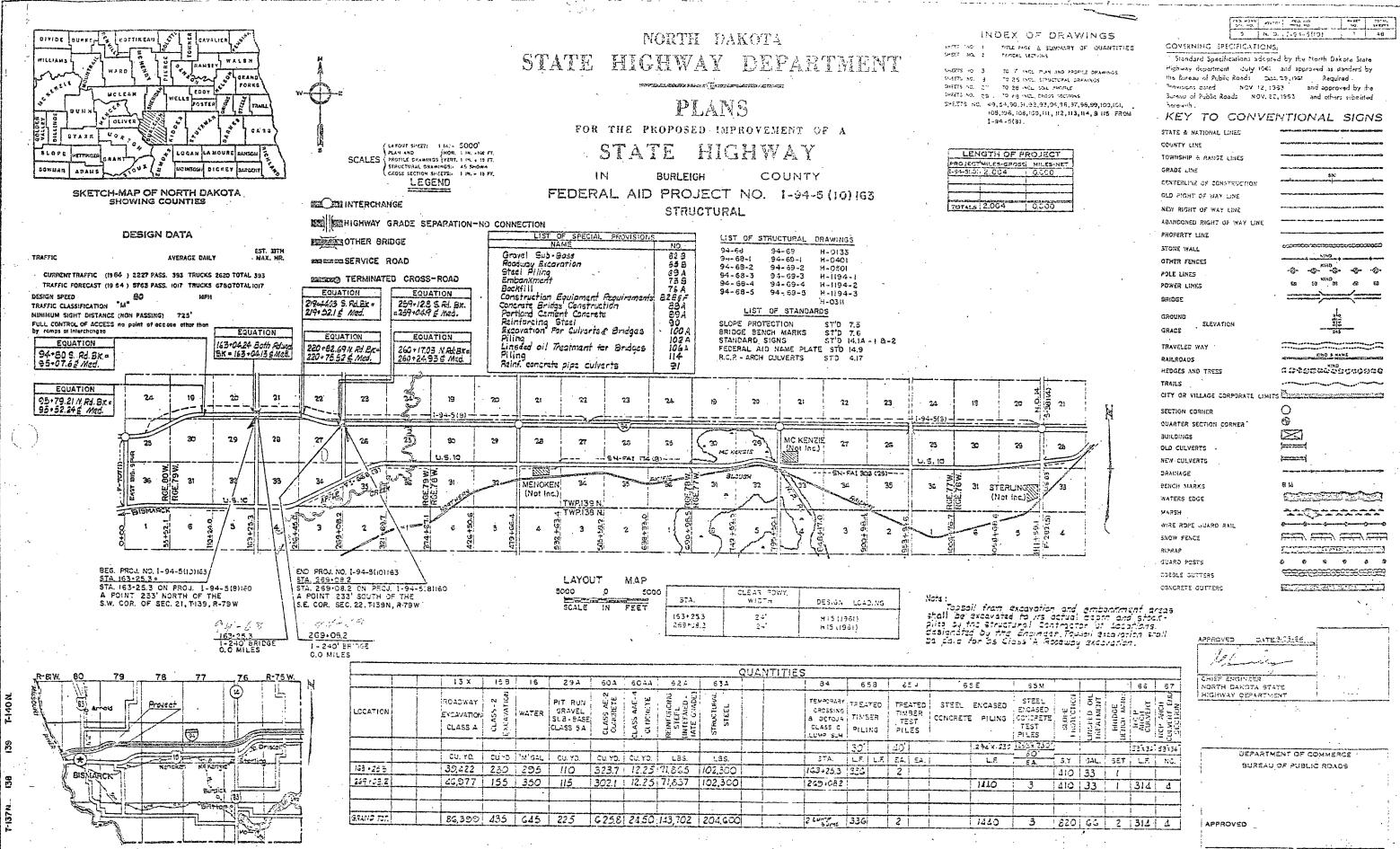
THE COST OF MAINTAINING AND PROTECTING TRAFFIC WILL BE CONSIDERED INCIDENTAL TO THE PRICE BID FOR "TRAFFIC CONTROL".

ESTIMATE OF QUANTITIES

SPEC.	CODE	ITEM DESCRIPTION	UNIT	QUANTITY
			0	QOMIT II I
103	0100	CONTRACT BOND	L.SUM	1.0
630	0100	SANDBLASTING AND PAINTING	L.SUM	1.0
630	0104	PREPARATION AND SPOT COATING	L.SUM	1.0
702	0100	MOBILIZATION	L.SUM	1.0
704	0100	FLAGGING	M.HR.	50.0
704	1100	TRAFFIC CONTROL	L.SUM	1.0

TRAFFIC CONTROL STANDARDS

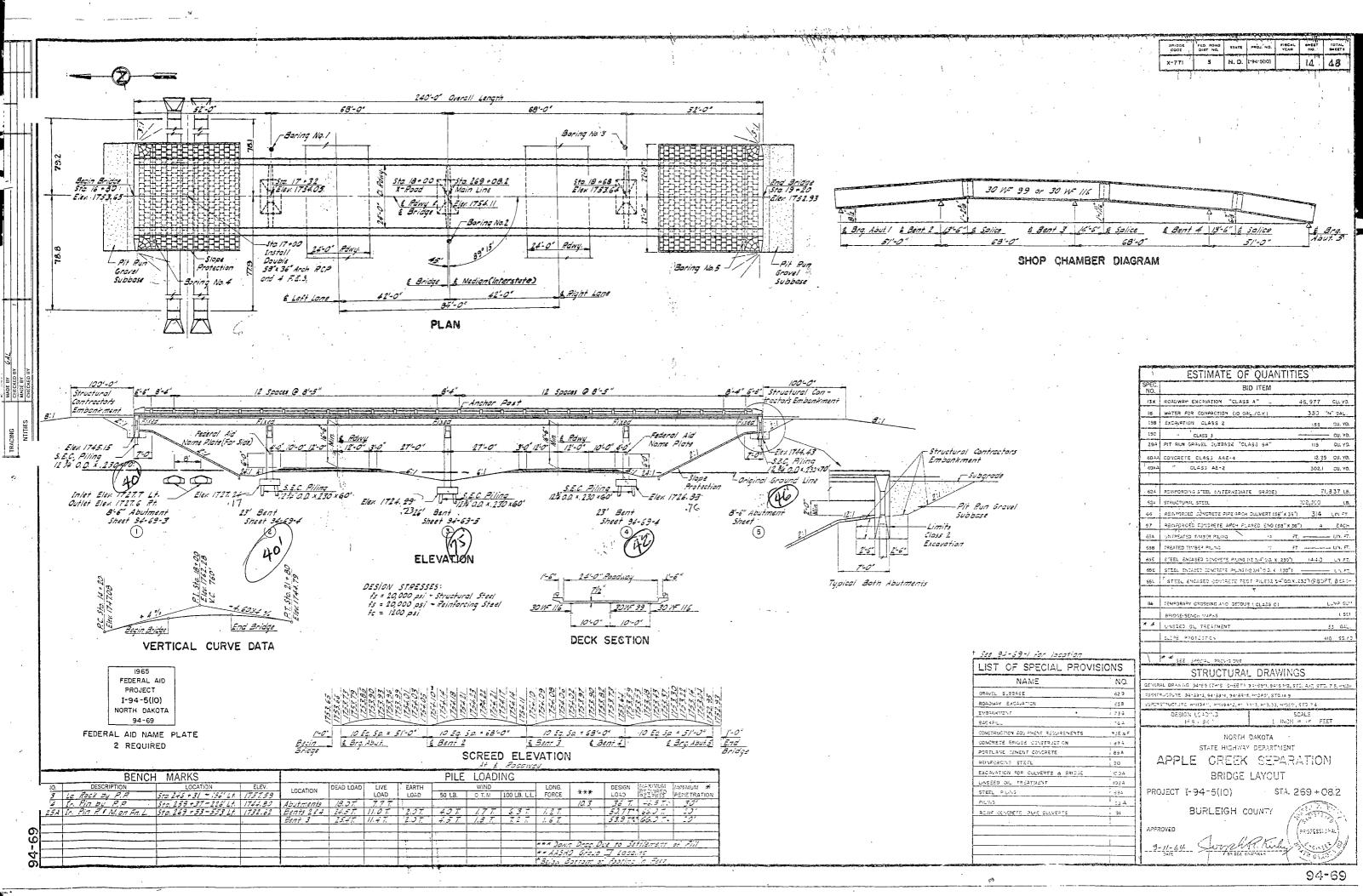
D-754-1, 2, 3, 4, 5, 5A, 7 AND 11

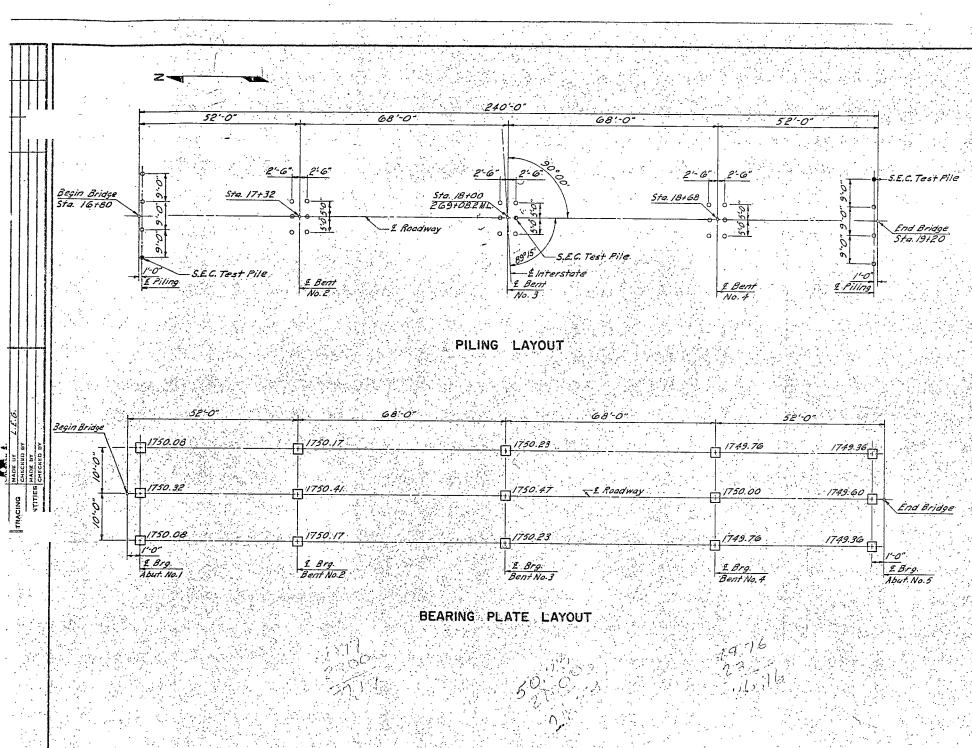


SKETCH MAP OF PART OF BURLEIGH COUNTY

DIVISION ENGINEER

ENGINEER OATE





69

GENERAL:

THE COST OF FURNISHING AND PLACING DAMPPROOFING, ASPHALT CURB SEAL, NAME PLATES, END POSTS PILE SLEEVES, CURB SLEEVES, AND OTHER MISCELLANEOUS ITEMS SHALL BE INCLUDED IN THE PRICE BID FOR CLASS AE-2 CONCRETE.

DEAD LOAD DEFLECTIONS AND VERTICAL CURVE CORRECTIONS HAVE BEEN ACCOUNTED FOR IN THE SCREED ELEVATIONS ON THE SHIDGE LAYOUT.

EMBANKMENT.

EMBANKMENT MATERIAL SHALL BE OBTAINED FROM THE LOCATIONS AS SHOWN ON THE PLAN AND PROFILE SHEETS.

THE EMBANKMENT AT THE ABUTMENTS SHALL BE IN PLACE BEFORE ANY ABUTMENT PILING ARE DRIVEN.

THE CONTRACTOR WILL BE REQUIRED TO PREDREL THROUGH THE FILL AT THE ABUTMENTS BEFORE ANY PILING ARE DRIVEN.

ALL PILOT HOLES DRILLED FOR PILING, BUT NOT COMPLETELY FILLED BY THE PILES, SHALL BE BACKFILLED WITH SAND OR FINE GRAVEL BEFORE SUBSTRUCTURE IS PLACED.

THE PIT RUN GRAVEL SUBBASE SHALL NOT BE PLACED ABOVE. THE BERM ELEVATION UNTIL THE SUPERSTRUCTURE DECK HAS BEEN PLACED.

EXCAVATION:

EXCAVATION CLASS 2 AT THE ABUTMENTS SHALL EXTEND FROM THE BOTTOM OF THE FOOTING TO THE UPPER LIMITS AS SHOWN ON THE BRIDGE-LAYOUT.

EXCAVATION CLASS 2 AT THE BENTS SHALL EXTEND VERTICALLY FROM THE BOTTOM OF THE FOOTING TO THE FINISHED PROFILE OR TO THE ORIGINAL GROUND WHICHEVER IS LOWER. THE HORIZONTAL LIMITS SHALL BE AS SHOWN ON THE BENT DETAIL SHEETS.

PILING:

THE PILE LENGTHS SHOWN ON THE PLANS FOR EACH SUBSTRUCTURE UNIT ARE APPROXIMATE LENGTHS ONLY, BASED ON THE ENGINEER'S ESTIMATE OF CONDITIONS, AND ARE NOT TO BE CONSTRUED AS FINAL PAY LENGTHS, FINAL PILE LENGTHS IN PLACE SHALL BE DETERMINED BY ORIVING EACH PILE TO DRIVING BEARING EQUAL TO AT LEAST THE DESIGN FILE LOAD BUT NOT MORE THAN THE MAXIMUM REQUIRED BEARING SHOWN UNLESS: (1) THE MINIMUM PENETRATION HAS NOT BEEN REACHED; (2) THE CONTRACTOR IS OTHERWISE INSTRUCTED BY THE ENGINEER.

REINFORCING STEEL:

DIMENSIONS FOR BENT BARS ARE GIVEN CENTER TO CENTER UNLESS OTHERWISE NOTED.

THE BAR FABRICATOR SHALL ADD A PREFIX TO ALL BAR DESIGNATIONS TO DIFFERENTIATE BETWEEN THE SEVERAL PARTS OF THE STRUCTURE OR STRUCTURES:

CONCRETE:

ALL EXPOSED EDGES OF CONCRETE SHALL BE BEVELED WITH 3/4" TRIANGULAR MOLDING UNLESS OTHERWISE NOTED.

THE "RUBBED SURFACE FINISH" WILL BE REQUIRED FOR THE ROAD—, WAY AND OUTSIDE VERTICAL FACES OF CURBS, EDGE OF SLAB, ALL FACES OF THE RAILING, BAIL POSTS AND END POSTS, AND TO ALL EXPOSED FACES OF ABUTMENTS AND BENTS. ALL OTHER SURFACE SHALL BE GIVEN. THE "DRO, INARY SURFACE FINISH". IF THE CONCRETE SURFACE OF THE ABUTMENT WING WALLS AND BENTS HAVE A SURFACE FINISH "ACCEPTABLE TO THE ENGINEER WITHOUT RUBBING, THE REQUIREMENT FOR "RUBBED SURFACE FINISH" MAY BE WAIVED AT THE OPTION OF THE ENGINEER AND THE "ORDINARY SURFACE FINISH" WOULD APPLY. ALL "ORDINARY SURFACE FINISH" SHALL BE COMPLETED WITHIN 24 HOURS AFTER REMOVAL OF FORMS.

ALL CONCRETE ABOVE THE TOP OF THE CURBS EXCEPT END POSTS SHALL BE CLASS ARE-4. ALL OTHER CONCRETE SHALL BE CLASS AE-2 AND SHALL BE COMPACTED BY VIBRATION.

THE DECK SLAB CONCRETE SHALL BE STRUCK OFF AND COMPACTED BY AN APPROVED DECK FINISHING MACHINE.

WORK SHALL CONFORM TO ALL APPLICABLE PARAGRAPHS OF THE NORTH DAKOTA STATE HIGHMAY DEPARTMENT STANDARD SPECIFICATIONS FOR ROAD AND BRIDGE CONSTRUCTION.

TEMPORARY CROSSING AND DETOUR:

An Art Contracting Contract Contracting Printers of

A TEMPORARY CROSSING AND DETOUR SHALL BE CONSTRUCTED BY THE STRUCTURAL CONTRACTOR IN ACCORDANCE WITH STANDARD DRAWING H-0311 AND AS DIRECTED BY THE ENGINEER. IT SHALL BE SIMILAR TO TYPE X WITH A CLASS C ROADWAY SECTION.

STATE PROJ. NO. FISCAL SHEET TOTAL YEAR NO. SHEETS

5. N.D. 1-94-5(IO)

CONSTRUCTION OF THE TEMPORARY CROSSING AND DETOUR" WILL BE PAID FOR AS ONE "LUMP SUM. -

THE REMOVAL OF THE DETOUR WILL BE THE RESPONSIBILITY OF THE GRADING CONTRACTOR.

SHOR ING:

THE CONTRACTOR WILL BE PERMITTED TO USE MANUFACTURED SHORING TO SUPPORT SLAB FORMS EXCEPT OVER SPLICE AND COVER PLATES.

THE CONTRACTOR SHALL BE RESPONSIBLE FOR SUPPORTING AND STABLIZING THE BENTS UNTIL THE SUPERSTRUCTURE HAS BEEN PLACED.

DAMAGE TO UNDERGROUND UTILITIES:

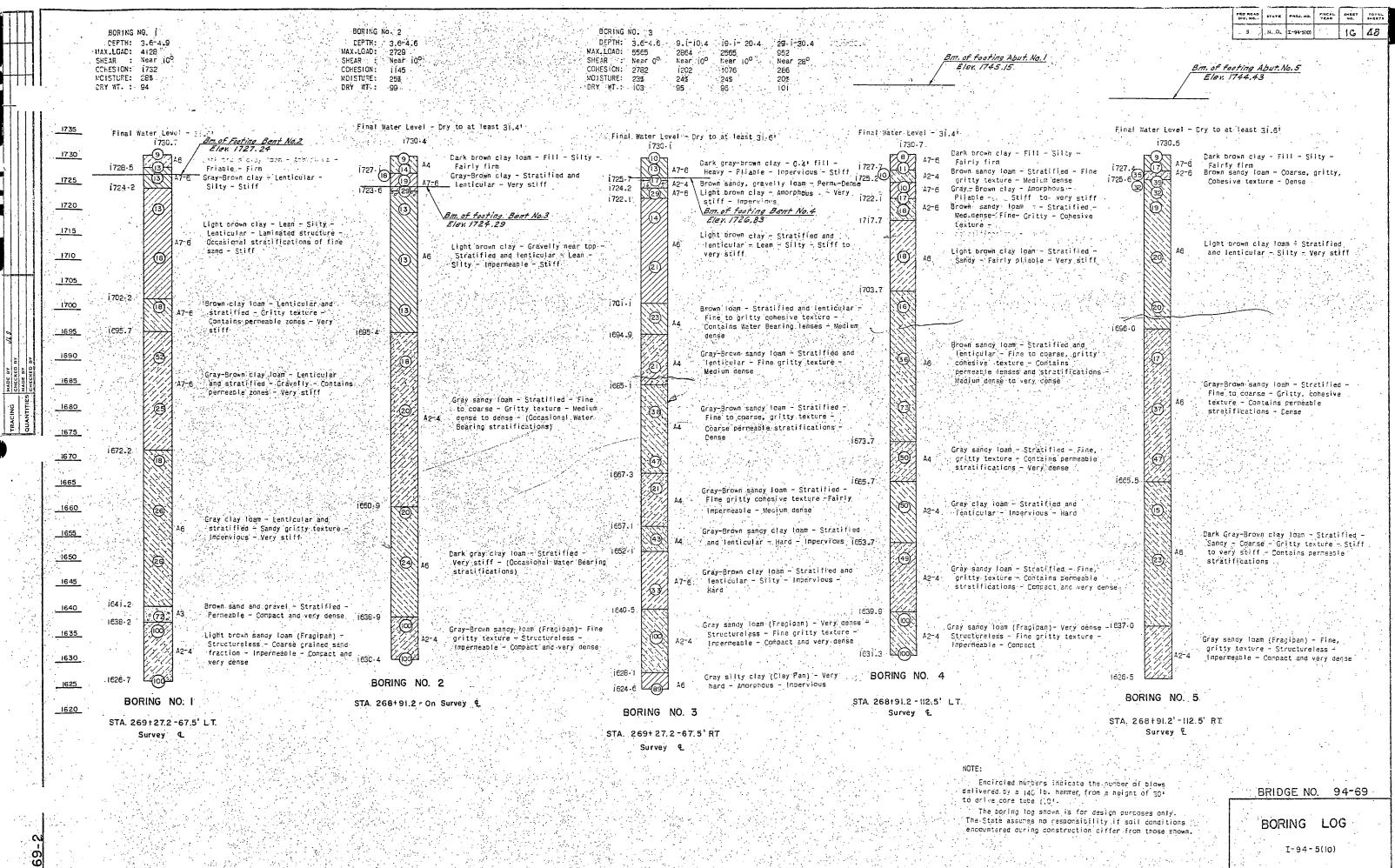
THE CONTRACTOR SHALL USE SPECIAL CARE TO PREVENT DAMAGE
TO ALL PIPES, CABLES, AND OTHER UNDERGROUND UTILITY FACILITIES.
THE CONTRACTOR SHALL REPAIR, AT HIS OWN EXPENSE, ANY DAMAGE TO
UNDERGROUND UTILITY FACILITIES RESULTING FROM ANY ACT OR.
OHISSION ON HIS PART, REGARDLESS OF WHETHER OR NOT THE TYPE
OR LOCATION OE SUCH FACILITIES IS SHOWN ON THE PLANS. THE
DAMAGED FACILITIES SHALL BE RESTORED TO A CONDITION SIMILAR
OR EQUAL TO THAT EXISTING BEFORE SUCH DAMAGE WAS DONE. IF
IT IS DETERMINED BY THE ENGINEER THAT ADJUSTMENT OR RELOCATION
OF SUCH UNDERGROUND FACILITIES IS NECESSARY TO ACCOMPODATE
CONSTRUCTION THE ENGINEER WILL MAKE THE NECESSARY ARRANGEMENTS
WITH THE OWNER, IF SUCH WORK IS NOT OTHERWISE PROVIDED FOR IN
THE PROJECT PLANS OR PROPOSAL.

APPLE CREEK SEPARATION

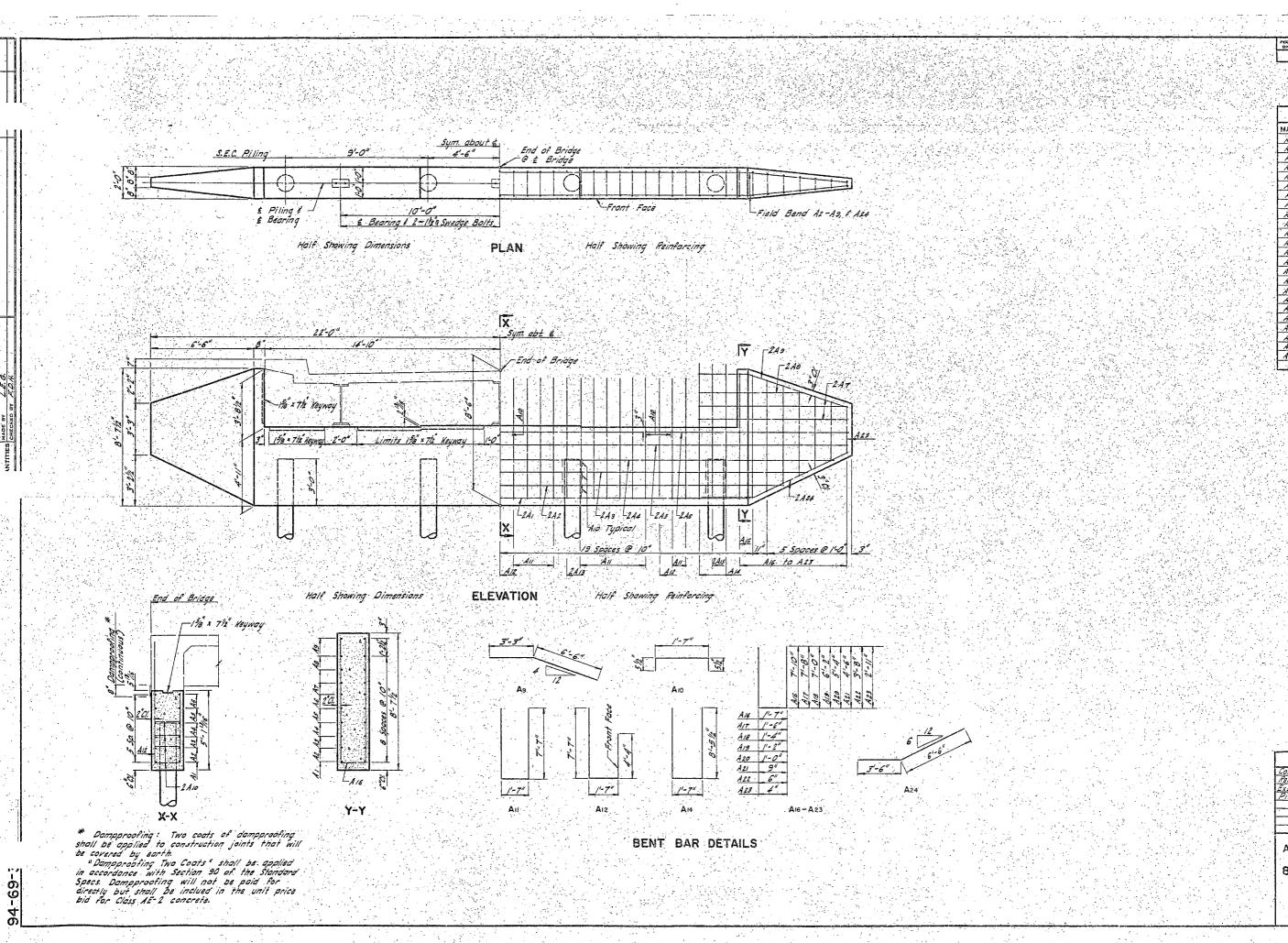
BEARING PLATE LAYOUT

PILING LAYOUT

GENERAL NOTES



BURLEIGH COUNTY



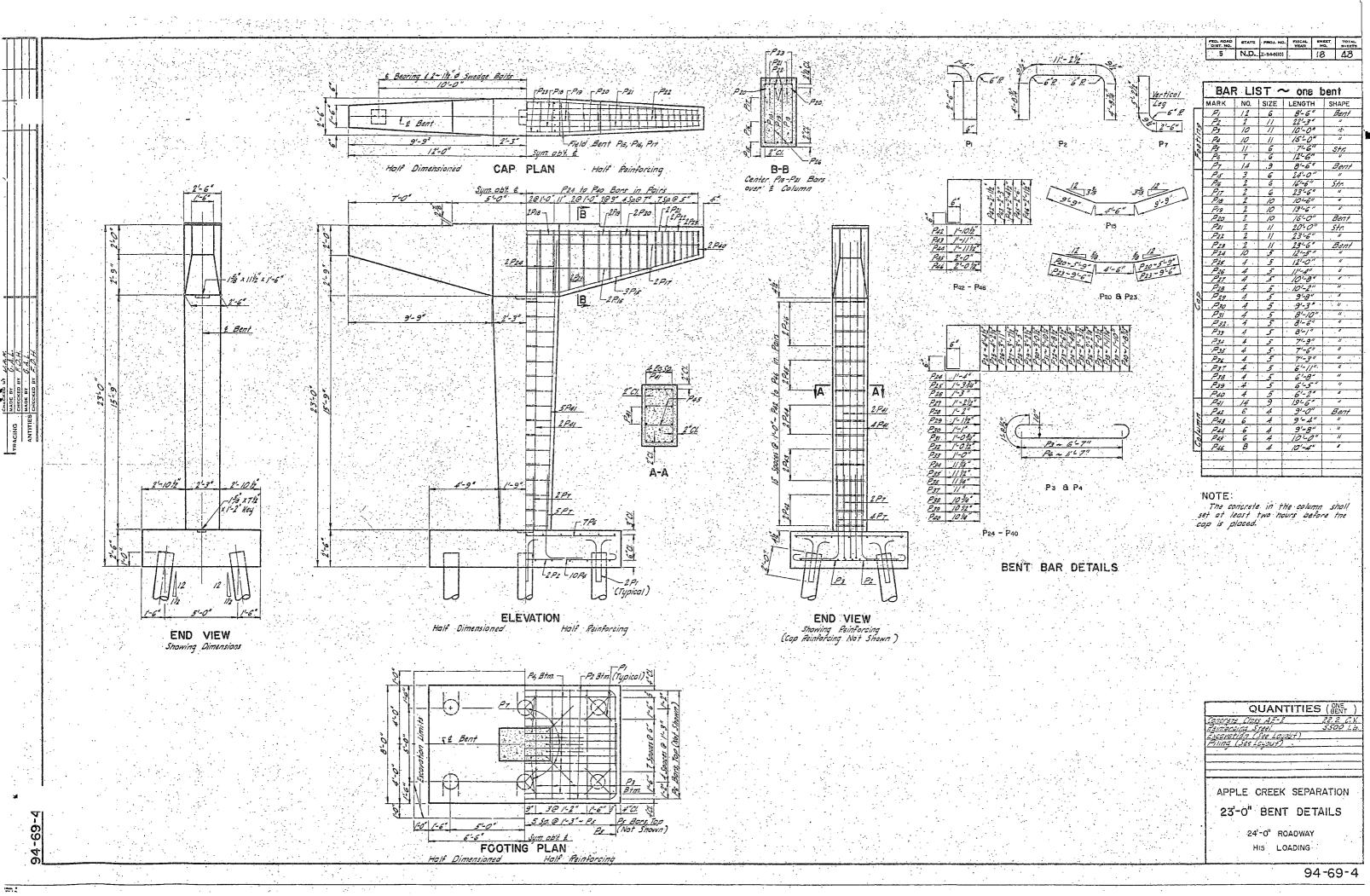
 PED. ROAD DIST. NO.	STATE	PRO.L. NO.	FISCAL YEAR	SHEET NO.	TOTAL EHEETS
. 5	N.D.	I-94-5(10)	3	17.	48

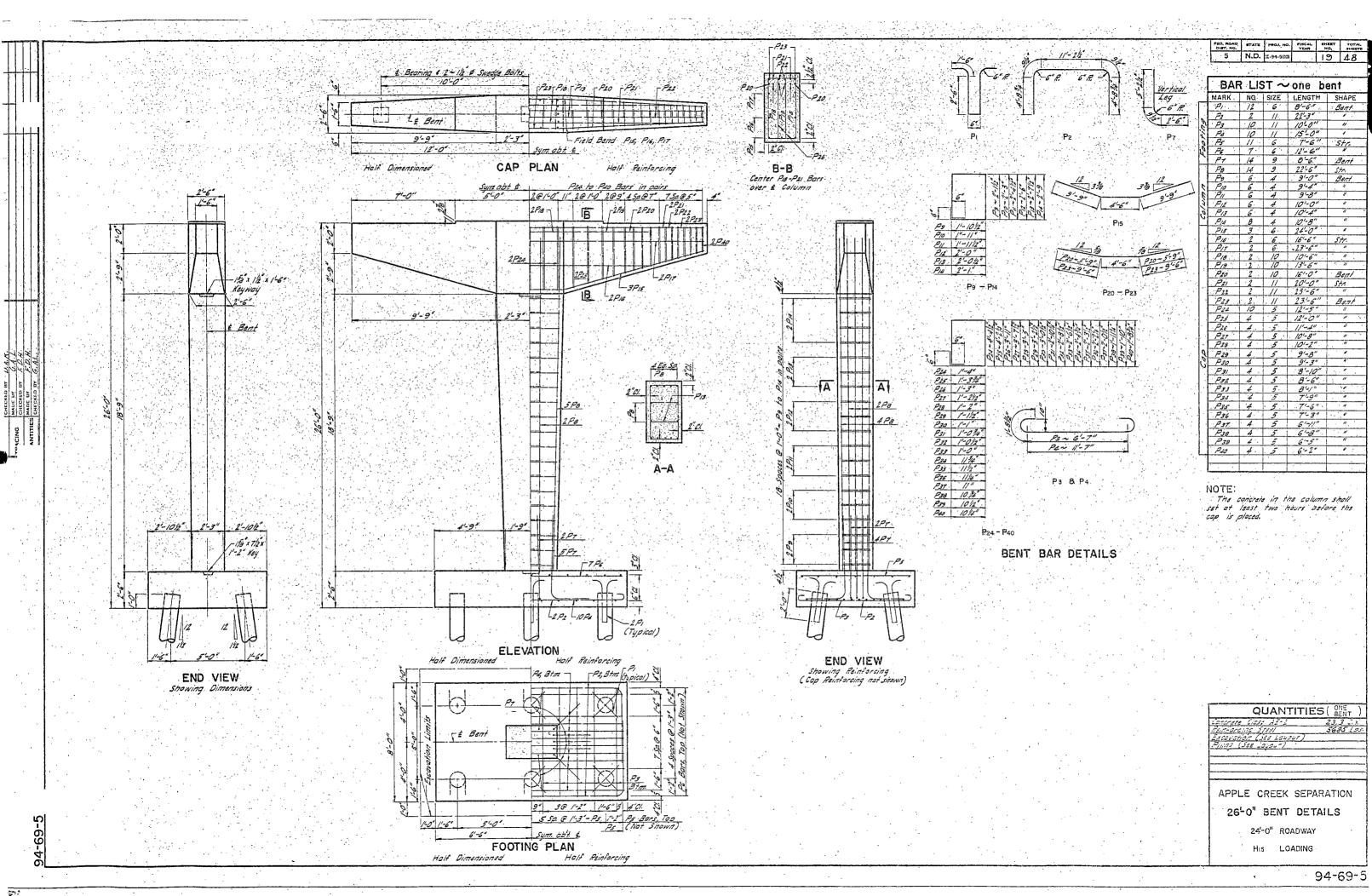
В	AR	LIST	~ one	abut.
MARK	NO.	SIZE	LENGTH	SHAPE
AI	2	6	3/'-6"	Str.
AZ.	2	3	35'-0"	- "
A3	2	5	38'-6"	-
A4	4	الحجا	21'-9"	- 11
A5	4	3	22'-9"	"
AG	4.	6	23'-0"	"
AT	8 .	5	9'-3"	"
As	4	5	6'-6"	. 11
A9	4	6	9'-9"	Ben
Alo	30	4	2'-6"	. "
AII	24	5	161-9"	"
A12	3	5	131-6"	11
A13	4.	5	76"	Str
A 14	4	5	18'-6"	Bent
A15.	4	5	8'-6"	5+1.
A16	2	5	17'-3"	Bent
AIT	2 .	5	16'-10"	1
AIB	2	5	15-4"	"
A19.	2	5	13'-6"	//
A20	12	5	11'-8"	
.A21 .	2	5	9'-9"	"
A22	2	5	7-10"	-
A 23	2.	<u></u>	6'-2"	- 11
A24	4	6	10'-0"	

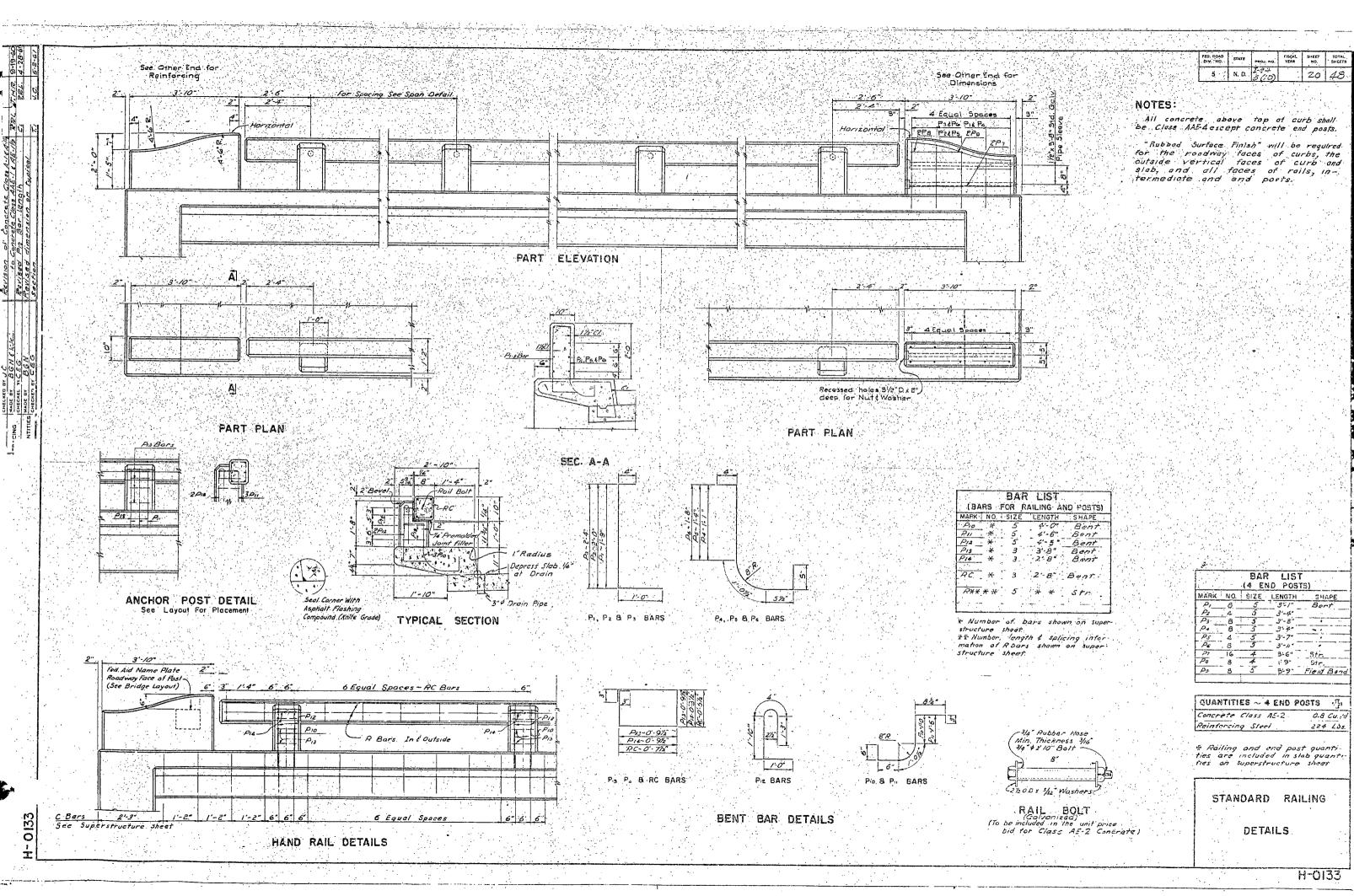
QUANTITIES (ONE ABUT)
Concrete (loss AE-2 15-9 C.K.
Reinforcing Steel 1656 Lb.
Excavation (See Lossur)
Piling (See Layout)

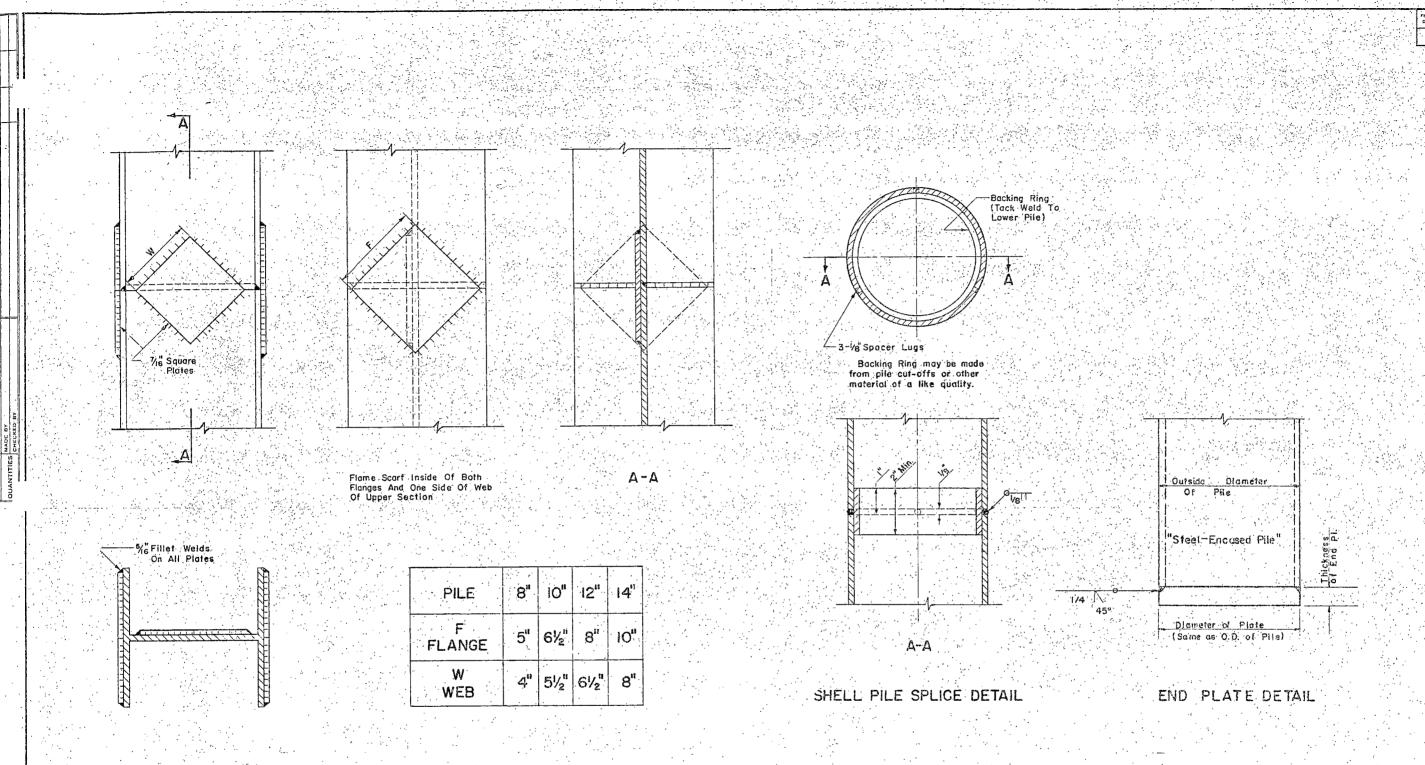
APPLE CREEK SEPARATION
8'-6" ABUTMENT DETAILS

24'-0" ROADWAY









H-PILE SPLICE DETAIL

H-040

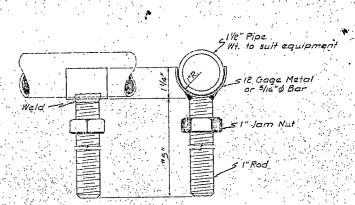
All welding shall conform to the current specification for "Welded Highway and Railway Bridges of the American Welding Society".

Backing rings and welding will not be paid for directly, but shall be included in the unit price bid for steel piles.

PILE SPLICE DETAILS

Revised 6 - 19-59

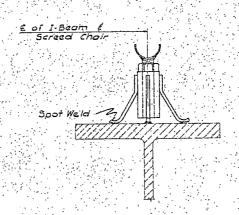
£ Girder s Inner Face

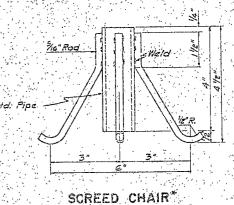


SCREED CHAIR IN PRESTRESSED GIRDER

ADJUSTABLE SCREED HOLDER

*Useoble with slab thickness of 7" or less, for greater sleb thickness adjust length occordingly.





I-BEAM WITH SCREED CHAIR

NOTES: The spacing of screed chairs shall be such that no noticeable deflection occurs in the screed when the vibration strike-off is in operation. Chairs shall be similarly placed for all screeds on the same bridge span with a maximum spacing of three fact when using (1) extra strong

spacing of three fact when using [2] extra strong pipe for a screed. Screeds shall be set on outer beams and also on intermediate beams if necessary to maintain the required template.

The cost of the screed chairs and holders shall be included in the unit price bid for the various bay items. Upon completion of the project the screed and screed holders shall remain the property of the Contractor.

The design shown for the screed chairs and seat may be varied slightly to suit manufacturers products if approved by the Engineer.

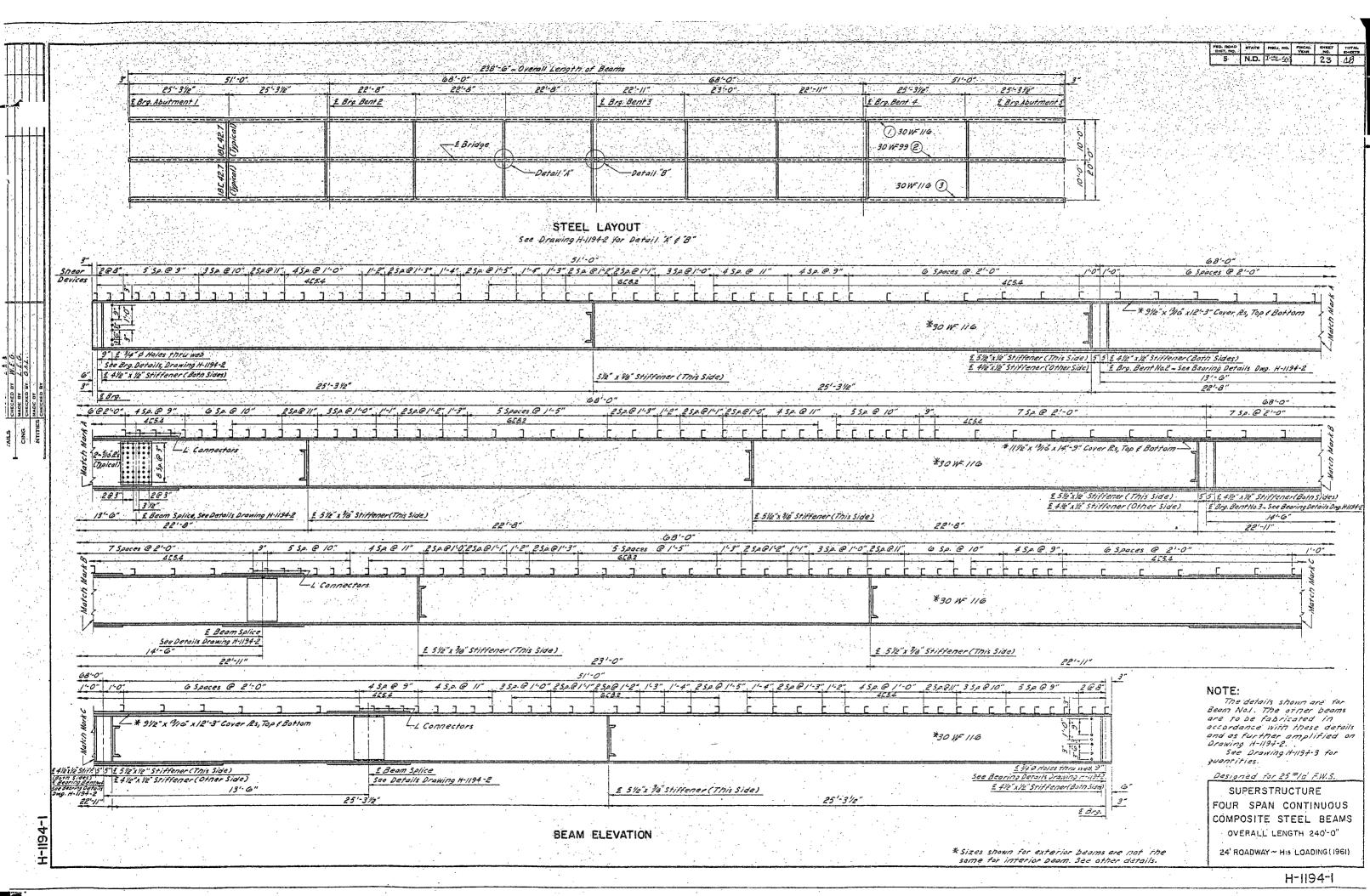
NORTH DAKOTA

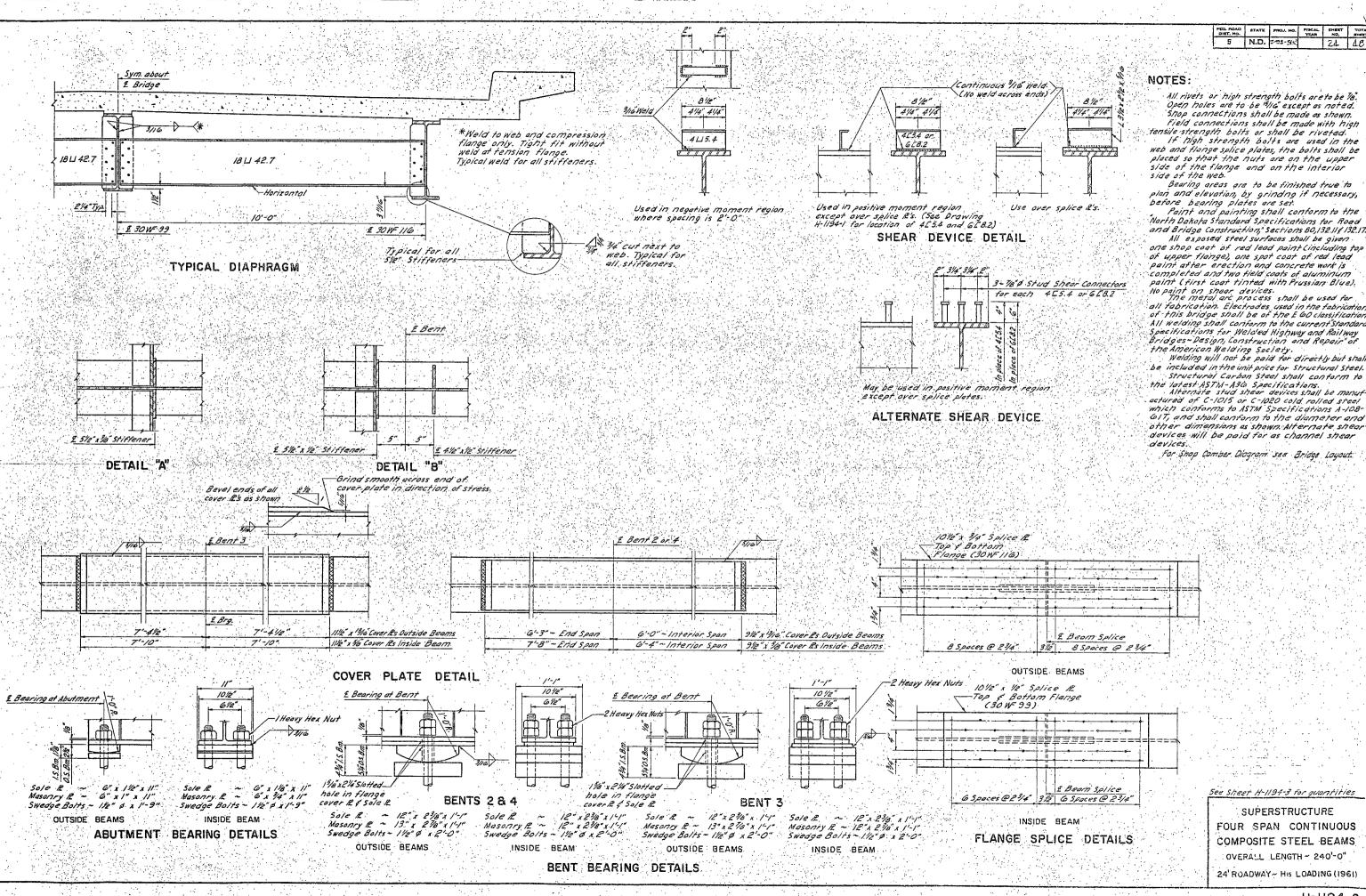
SCREED CHAIR AND

ADJUSTABLE SCREED HOLDER

APPROVED. 1-6-59 DATE

H-0501





All rivers or high strength bolts are to be 1/4. Open holes are to be "/16" except as noted. Shop connections shall be made as shown. Field connections shall be made with high

N.D. 2-94-59

tensile strength bolts or shall be riveted.

If high strength bolts are used in the web and flange splice plates, the bolts shall be placed so that the nuts are on the upper side of the flange and on the interior

Bearing areas are to be finished true to plan and elevation, by grinding if necessary, before bearing plates are set.

Paint and painting shall conform to the North Dakota Standard Specifications for Road and Bridge Construction," Sections 80,132.11 / 132.17.

All exposed steel surfaces shall be given. one shop coat of red lead point (including top of upper flange), one spot coat of red lead paint after erection and concrete work is completed and two field coots of aluminum paint (first coat tinted with Prussian Blue) No paint on shear devices.
The metal are process shall be used for

all fabrication. Electrodes used in the fabrication of this bridge shall be of the E 60 classification. All welding shall conform to the current Standard Specifications for Welded Highway and Railway Bridges-Pesign, Construction and Repair of the American Welding Society.
Welding will not be paid for directly but shall

be included in the unit price for Structural Steel.

Structural Carbon Steel shall conform to

actured of C-1015 or C-1020 cold rolled steel which conforms to ASTM Specifications A-108-GIT, and shall conform to the diameter and other dimensions as shown. Alternate shear devices will be paid for as channel shear

For Shop Comber Diogram see Bridge Loyout

See Sheet H-1194-3 for quantities

SUPERSTRUCTURE FOUR SPAN CONTINUOUS COMPOSITE STEEL BEAMS OVERALL LENGTH ~ 240'-0"

H-1194-2

