

?	This is a special text character used in the labeling of existing features. It indicates a feature that has an unknown characteristic, potentially based on: lack of description, location accuracy or purpose.		
Abn	abandoned	BV	butterfly valve
Abut	abutment	Byp	bypass
Ac	acres	C Gdrl	cable guardrail
Adj	adjusted	Calc	calculate
Aggr	aggregate	Cd	candela
Ahd	ahead	CIP	cast iron pipe
ARV	air release valve	CB	catch basin
Align	alignment	CRS	cationic rapid setting
Al	alley	C Gd	cattle guard
Alt	alternate	C To C	center to center
Alum	aluminum	Cl or C_L	centerline
ADA	Americans with Disabilities Act	Cm	centimeter
A	ampere	Ch	chain
&	and	Chnlk	chain-link
Appr	approach	Ch Blk	channel block
Approx	approximate	Ch Ch	channel change
ACP	asbestos cement pipe	Chk	check
Asph	asphalt	Chsld	chiseled
AC	asphalt cement	Cir	circle
Assmd	assumed	Cl	class
@	at	Cl	clay
Atten	attenuation	Cl F	clay fill
ATR	automatic traffic recorder	Cl Hvy	clay heavy
Ave	Avenue	Cl Lm	clay loam
Avg	average	Clnt	clean-out
ADT	average daily traffic	Clr	clear
Az	azimuth	Cl&gr	clearing & grubbing
Bk	back	Co S	coal slack
BF	back face	Comb.	combination
Bs	backsight	Coml	commercial
Balc	balcony	Compr	compression
B Wire	barbed wire	CADD	computer aided drafting & design
Barr	barricade	Conc	concrete
Btry	battery	Cond	conductor
Brg	bearing	Const	construction
BI	beehive inlet	Cont	continuous
Beg	begin	CSB	continuous split barrel sample
BM	bench mark	Contr	contraction
Bkwy	bikeway	Contr	contractor
Bit	bituminous	CP	control point
Blk	block	Coord	coordinate
Bd Ft	board feet	Cor	corner
BH	bore hole	Corr	corrected
BS	both sides	CAES	corrugated aluminum end section
Bot	bottom	CAP	corrugated aluminum pipe
Blvd	Boulevard	CMES	corrugated metal end section
Bndry	boundary	CMP	corrugated metal pipe
BC	brass cap	CPVCP	corrugated poly-vinyl chloride pipe
Brkwy	breakaway	CSES	corrugated steel end section
Br	bridge	CSP	corrugated steel pipe
Bldg	building	CSP	corrugated steel pipe
		C	coulomb
		Co	County
		Crse	course
		C Gr	course gravel
		CS	course sand
		Ct	Court
		Xarm	cross arm
		Xbuck	cross buck
		Xsec	cross sections
		Xing	crossing
		Xrd	Crossroad
		Crn	crown
		CF	cubic feet
		M3	cubic meter
		M3/s	cubic meters per second
		CY	cubic yard
		Cy/mi	cubic yards per mile
		Culv	culvert
		C&G	curb & gutter
		CI	curb inlet
		CR	curb ramp
		CS	curve to spiral
		C	cut
		Dd Ld	dead load
		Defl	deflection
		Defm	deformed
		Deg or D	degree
		DInt	delineate
		DIntr	delineator
		Depr	depression
		Desc	description
		Det	detail
		DWP	detectable warning panel
		Dtr	detour
		Dia	diameter
		Dir	direction
		Dist	distance
		DM	disturbed material
		DB	ditch block
		DG	ditch grade
		Dbl	double
		Dn	down
		Dwg	drawing
		Dr	drive
		Drwy	driveway
		DI	drop inlet
		D	dry density
		Ea	each
		Esmt	easement
		E	East
		EB	Eastbound
		Elast	elastomeric
		EL	electric locker
		E Mtr	electric meter
		Elec	electric/al
		EDM	electronic distance meter
		Elev or El	elevation
		Ellipt	elliptical
		Emb	embankment
		Emuls	emulsion/emulsified
		ES	end section
		Engr	engineer
		ESS	environmental sensor station
		Eq	equal
		Eq	equation
		Evgr	evergreen
		Exc	excavation
		Exst	existing
		Exp	expansion
		Expy	Expressway
		E	external of curve
		Extru	extruded
		FOS	factor of safety
		F	Fahrenheit
		FS	far side
		F	farad
		Fed	Federal
		FP	feed point
		Ft	feet/foot
		Fn	fence
		Fn P	fence post
		FO	fiber optic
		FB	field book
		FD	field drive
		F	fill
		FAA	fine aggregate angularity
		FS	fine sand
		FH	fire hydrant
		FI	flange
		Flrd	flared
		FES	flared end section
		F Bcn	flashing beacon
		FA	flight auger sample
		FL	flow line
		Ftg	footing
		FM	force main
		Fs	foresight
		Fnd	found
		Fdn	foundation
		Frac	fractional
		Frwy	freeway
		Frt	front
		FF	front face
		F Disp	fuel dispenser

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
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NDDOT ABBREVIATIONS

D-101-2

FFP	fuel filler pipes	IPn	Iron Pin	MC	medium curing	Ped	pedestal
FLS	fuel leak sensor	IP	Iron Pipe	M	mega	Ped	pedestrian
Furn	furnish/ed	Jt	joint	Mer	meridian	PPP	pedestrian pushbutton post
Gal	gallon	J	joule	M	meter	Pen.	penetration
Galv	galvanized	Jct	junction	M/s	meters per second	Perf	perforated
Gar	garage	K	kelvin	M	mid ordinate of curve	Per.	perimeter
Gs L	gas line	Kn	kilo newton	Mi	mile	PL	pipeline
G Reg	gas line regulator	Kpa	kilo pascal	MM	mile marker	PI	place
GMV	gas main valve	Kg	kilogram	MP	mile post	P&P	plan & profile
G Mtr	gas meter	Kg/m3	kilogram per cubic meter	MI	milliliter	PL	plastic limit
GSV	gas service valve	Km	kilometer	Mm	millimeter	PI	plate
GVP	gas vent pipe	K	Kip(s)	Mm/hr	millimeters per hour	Pt	point
GV	gate valve	LS	Land Surveyor (licensed)	Min	minimum	PCC	point of compound curve
Ga	gauge	LSIT	Land Surveyor In Training	Misc	miscellaneous	PC	point of curve
Geod	geodetic	Ln	lane	Mon	monument	PI	point of intersection
GIS	Geographical Information System	Lg	large	Mnd	mound	PRC	point of reverse curvature
G	giga	Lat	latitude	Mtbl	mountable	PT	point of tangent
GPS	Global Positioning System	Lt	left	Mtd	mounted	POC	point on curve
Gov	government	L	length of curve	Mtg	mounting	POT	point on tangent
Grd	graded/grade	Lens	lenses	Mk	muck	PE	polyethylene
Gr	gravel	Lvl	level	Mun	municipal	PVC	polyvinyl chloride
Grnd	ground	LB	level book	N	nano	PCC	Portland Cement concrete
GWM	ground water monitor	Lvlng	leveling	NGS	National Geodetic Survey	Lb or #	pounds
Gdrl	guardrail	Lht	light	NS	near side	PP	power pole
Gtr	gutter	LP	light pole	Neop	neoprene	Preempt	preemption
H Plg	H piling	Ltg	lighting	Ntwk	network	Prefab	prefabricated
Hdwl	headwall	Lig Co	lignite coal	N	newton	Prfmd	preformed
Ha	hectare	Lig Sl	lignite slack	N	North	Prep	preperation
Ht	height	LF	linear foot	NE	North East	Press.	pressure
HI	height of instrument	Liq	liquid	NW	North West	PRV	pressure relief valve
Hel	helical	LL	liquid limit	NB	Northbound	Prestr	prestressed
H	henry	L	litre	No. or #	number	Pvt	private
Hz	hertz	Lm	loam	Obsc	obscure(d)	PD	private drive
HDPE	high density polyethylene	Loc	location	Obsn	observation	Prod.	production/produce
HM	high mast	LC	long chord	Ocpd	occupied	Prog	programmed
HP	high pressure	Long.	longitude	Ocpy	occupy	Prop.	property
HPS	high pressure sodium	Lp	loop	Off Loc	office location	Prop Ln	property line
Hwy	highway	LD	loop detector	O/s	offset	Ppsd	proposed
Hor	horizontal	Lm	lumen	OC	on center	PB	pull box
HBP	hot bituminous pavement	Lum	luminaire	C	one dimensional consolidation		
HMA	hot mix asphalt	L Sum	lump sum	OC	organic content		
Hr	hour(s)	Lx	lux	Orig	original		
Hyd	hydrant	ML	main line	O To O	out to out		
Ph	hydrogen ion content	M Hr	man hour	OD	outside diameter		
Id	identification	MH	manhole	OH	overhead		
In or "	inch	Mkd	marked	PMT	pad mounted transformer		
Incl	inclinometer tube	Mkr	marker	Pg	pages		
IMH	inlet manhole	Mkg	marking	Pntd	painted		
ID	inside diameter	MA	mast arm	Pr	pair		
Inst	instrument	Matl	material	Pnl	panel		
Intchg	interchange	Max	maximum	Pk	park		
Intmdt	intermediate	MC	meander corner	PK	Parker-Kalon nail		
Intscn	intersection	Meas	measure	Pa	pascal		
Inv	invert	Mdn	median	PSD	passing sight distance		
IM	iron monument	MD	median drain	Pvmt	pavement		

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NDDOT ABBREVIATIONS

D-101-3

Qty	quantity	SN	sign number	Tan	tangent	Wb	weber
Qtr	quarter	Sig	signal	T	tangent (semi)	WIM	weigh in motion
Rad or R	radius	Si Cl	silt clay	TS	tangent to spiral	W	west
RR	railroad	Si Cl Lm	silty clay loam	Tel	telephone	WB	westbound
Rlwy	railway	Si Lm	silty loam	Tel B	Telephone Booth	Wrng	wiring
Rsd	raised	Sgl	single	Tel P	telephone pole	W/	with
RTP	random traverse point	SC	slow curing	Tv	television	W/o	without
Rge or R	range	SS	slow setting	Temp	temperature	WC	witness corner
RC	rapid curing	Sm	small	Temp	temporary	WGS	world geodetic system
Rec	record	S	South	TBM	temporary bench mark	Z	zenith
Rcy	recycle	SE	South East	T	tesla		
RAP	recycled asphalt pavement	SW	South West	T	thinwall tube sample		
RPCC	recycled portland cement concrete	SB	Southbound	T/mi	tons per mile		
Ref	reference	Sp	spaces	Ts	topsoil		
R Mkr	reference marker	Spcl	special	Twp or T	township		
RM	reference monument	SA	special assembly	Traf	traffic		
Refl	reflectorized	SP	special provisions	TSCB	traffic signal control box		
RCB	reinforced concrete box	G	specific gravity	Tr	trail		
RCES	reinforced concrete end section	Spk	spike	Transf	transformer		
RCP	reinforced concrete pipe	SC	spiral to curve	TB	transit book		
RCPS	reinforced concrete pipe sewer	ST	spiral to tangent	Trans	transition		
Reinf	reinforcement	SB	split barrel sample	TT	transmission tower		
Res	reservation	SH	sprinkler head	Trans	transverse		
Ret	retaining	SV	sprinkler valve	Trav	traverse		
Rev	reverse	Sq	square	TP	traverse point		
Rt	right	SF	square feet	Trtd	treated		
R/W	right of way	Km2	square kilometer	Trmt	treatment		
Riv	river	M2	square meter	Qc	triaxial compression		
Rd	road	SY	square yard	TERO	tribal employment rights ordinance		
Rdbd	road bed	Stk	stake	Tpl	triple		
Rdwy	roadway	Std	standard	TP	turning point		
RWIS	roadway weather information system	N	standard penetration test	Typ	typical		
Rk	rock	Std Specs	standard specifications	Qu	unconfined compressive strength		
Rt	route	Sta	station	Ugrnd	underground		
Salv	salvage(d)	Sta Yd	station yards	USC&G	US Coast & Geodetic Survey		
Sd	sand	Stm L	steam line	USGS	US Geologic Survey		
Sdy Cl	sandy clay	SEC	steel encased concrete	Util	utility		
Sdy Cl Lm	sandy clay loam	SMA	stone matrix asphalt	VG	valley gutter		
Sdy Fl	sandy fill	SSD	stopping sight distance	Vap	vapor		
Sdy Lm	sandy loam	SD	storm drain	Vert	vertical		
San	sanitary sewer line	St	street	VC	vertical curve		
Sc	scoria	SPP	structural plate pipe	VCP	vitrified clay pipe		
Sec	seconds	SPPA	structural plate pipe arch	V	volt		
Sec	section	Str	structure	Vol	volume		
SL	section line	Subd	subdivision	Wkwy	walkway		
Sep	separation	Sub	subgrade	W	water content		
Seq	sequence	Sub Prep	subgrade preperation	WGV	water gate valve		
Serv	service	Ss	subsoil	WL	water line		
Sh	shale	SE	superelevation	WM	water main		
Sht	sheet	SS	supplement specification	WMV	water main valve		
Shtng	sheeting	Supp	supplemental	W Mtr	water meter		
Shldr	shoulder	Surf	surfacing	WSV	water service valve		
Sw	sidewalk	Surv	survey	WW	water well		
S	siemens	Sym	symmetrical	W	watt		
SD	sight distance	SI	systems international	Wrng	wearing		

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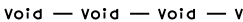


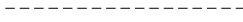
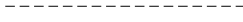

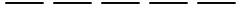
















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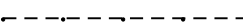
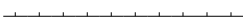


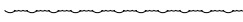
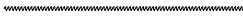
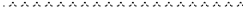





NDDOT UTILITY COMPANY AND ORGANIZATION ABBREVIATIONS

702COM	702 Communications	GT PLNS NAT GAS	Great Plains Natural Gas Company	RED RIV TEL	Red River Rural Telephone
ACCENT	Accent Communications	HALS TEL	Halstad Telephone Company	RESVTN TEL	Reservation Telephone
AGASSIZ WU	Agassiz Water Users Incorporated	IDEA1	Idea1	ROBRTS TEL	Roberts Company Telephone
AGC	Associated General Contractors of America	INT-COMM TEL	Inter-Community Telephone Company	R-RIDER ELEC	Roughrider Electric Coop
All PI	Alliance Pipeline	KANEB PL	Kaneb Pipeline Company	RRVW	Red River Valley & Western Railroad
ALL SEAS WU	All Seasons Water Users Association	KEM ELEC	Kem Electric Cooperative Incorporated	RSR ELEC	R.S.R. Electric Cooperative
AMOCO PI	Amoco Pipeline Company	KOCH GATH SYS	Koch Gathering Systems Incorporated	S E W U	South East Water Users Incorporated
AMRDA HESS	Amerada Hess Corporation	LKHD PL	Lakehead Pipeline Company	SCOTT CABLE	Scott Cable Television Dickinson
AT&T	AT&T Corporation	LNGDN RWU	Langdon Rural Water Users Incorporated	SHERDN ELEC	Sheridan Electric Cooperative
B PAW	Bear Paw Energy Incorporated	LWR YELL R ELEC	Lower Yellowstone Rural Electric	SHEYN VLY ELEC	Sheyenne Valley Electric Cooperative
BAKER ELEC	Baker Electric	MCKNZ CON	McKenzie Consolidated Telcom	SKYTECH	Skyland Technologies Incorporated
BASIN ELEC	Basin Electric Cooperative Incorporated	MCKNZ ELEC	McKenzie Electric Cooperative	SLOPE ELEC	Slope Electric Cooperative Incorporated
BEK TEL	Bek Communications Cooperative	MCKNZ WRD	McKenzie County Water Resource District	SOURIS RIV TELCOM	Souris River Telecommunications
BELLE PL	Belle Fourche Pipeline Company	MCLEOD	McLeod USA	ST WAT COMM	State Water Commission
BLM	Bureau of Land Management	MCLN ELEC	McLean Electric Cooperative	STATE LN WATER	State Line Water Cooperative
BNSF	Burlington Northern Santa Fe Railway	MCLN-SHRDN R WAT	McLean-Sheridan Rural Water	STER ENG	Sterling Energy
BOEING	Boeing	MDU	Montana-dakota Utilities	STUT RWU	Stutsman Rural Water Users
BRNS RWD	Barnes Rural Water District	MID-CONT CABLE	Mid-Continent Cable	SW PL PRJ	Southwest Pipeline Project
BURK-DIV ELEC	Burke-Divide Electric Cooperative	MIDSTATE TEL	Midstate Telephone Company	T M C	Turtle Mountain Communications
BURL WU	Burleigh Water Users	MINOT CABLE	Minot Cable Television	TCI	TCI of North Dakota
Cable One	Cable One	MINOT TEL	Minot Telephone Company	TESORO HGH PLNS PL	Tesoro High Plains Pipeline
CABLE SERV	Cable Services	MISS W W S	Missouri West Water System	TRI-CNTY WU	Tri-County Water Users Incorporated
CAP ELEC	Capital Electric Cooperative Incorporat	MNKOTA PWR	Minnkota Power	TRL CO RWU	Traill County Rural Water Users
CASS CO ELEC	Cass County Electric Cooperative	MOR-GRAN-SOU ELEC	Mor-gran-sou Electric Cooperative	UNTD TEL	United Telephone
CASS RWU	Cass Rural Water Users Incorporated	MOUNT-WILLI ELEC	Mountrail-williams Electric Cooperative	UPPR SOUR WUA	Upper Souris Water Users Association
CAV ELEC	Cavalier Rural Electric Cooperative	MRE LBTY TEL	Moore & Liberty Telephone	US SPRINT	U.S. Sprint
CBLCOM	Cablecom Of Fargo	MUNICIPAL	City Water And Sewer	USAF MSL CABLE	U.S.A.F. Missile Cable
CENEX PL	Cenex Pipeline	MUNICIPAL	City Of '.....'	USFWS	US Fish and Wildlife Service
CENT PL WATER DIST	Central Pipe Line Water District	N CENT ELEC	North Central Electric Cooperative	USW COMM	U.S. West Communications
CENT PWR ELEC	Central Power Electric Cooperative	N VALL W DIST	North Valley Water District	VRNDRY ELEC	Verendrye Electric Cooperative
COE	Corps of Engineers	ND PKS & REC	North Dakota Parks And Recreation	W RIV TEL	West River Telephone Incorporated
CONS TEL	Consolidated Telephone	ND TEL	North Dakota Telephone Company	WEB	W. E. B. Water Development Association
CONT RES	Continental Resource Inc	NDDOT	North Dakota Department of Transportation	WILLI RWA	Williams Rural Water Association
CPR	Canadian Pacific Railway	NDSU SOIL SCI DEPT	NDSU Soil Science Department	WILSTN BAS PL	Williston Basin Interstate Pipeline Company
D O E	Department Of Energy	NEMONT TEL	Nemont Telephone	WLSH RWD	Walsh Water Rural Water District
DAK CARR	Dakota Carrier Network	NODAK R ELEC	Nodak Rural Electric Cooperative	WOLVRTN TEL	Wolverton Telephone
DAK CENT TEL	Dakota Central Telephone	NOON FRMS TEL	Noonan Farmers Telephone Company	XLENER	Xcel Energy
DAK RWD	Dakota Rural Water District	NPR	Northern Plains Railroad	YSVR	Yellowstone Valley Railroad
DGC	Dakota Gasification Company	NSP	Northern States Power		
DICKEY R NET	Dickey Rural Networks	NTH PRAIR RW	Northern Prairie Rural Water Association		
DICKEY RWU	Dickey Rural Water Users Association	NTHN BRDR PL	Northern Border Pipeline		
DICKEY TEL	Dickey Telephone	NTHN PLNS ELEC	Northern Plains Electric Cooperative Incorporated		
DNRR	Dakota Northern Railroad	NTHWSTRN REF	Northwestern Refinery Company		
DOME PL	Dome Pipeline Company	NW COMM	Northwest Communication Cooperation		
DVELEC	Dakota Valley Electric Cooperative	ONEOK	Oneok gas		
DVMW	Dakota, Missouri Valley & Western	OSHA	Occupational Safety and Health Administration		
ENBRDG	Enbridge Pipelines Incorporated	OTTR TL PWR	Otter Tail Power Company		
ENVENTIS	Enventis Telephone	P L E M	Prairielands Energy Marketing		
FALK MNG	Falkirk Mining Company	POLAR COM	Polar Communications		
FHWA	Federal Highway Administration	PVT ELEC	Private Electric		
G FKS-TRL WD	Grand Forks-trail Water District	QWEST	Qwest Communications		
GETTY TRD & TRAN	Getty Trading & Transportation	R&T W SUPPLY	R & T Water Supply Association		
GLDN W ELEC	Golden West Electric Cooperative	RAMSEY R SEW	Ramsey Rural Sewer Association		
GRGS CO TEL	Griggs County Telephone	RAMSEY RW	Ramsey Rural Water Association		
		RAMSEY UTIL	Ramsey County Rural Utilities		

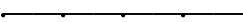

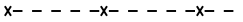

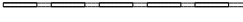


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Existing Topography









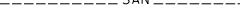
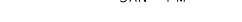












	Existing Ground Void
	Existing Cemetary Boundary
	Existing Box Culvert Bridge
	Existing Concrete Surface
	Existing Drainage Structure
	Existing Gravel Surface
	Existing Riprap
	Existing Dirt Surface
	Existing Asphalt Surface
	Existing Tie Point Line
	Existing Railroad Centerline
	Existing Guardrail Cable
	Existing Guardrail Metal
	Existing Edge of Water
	Existing Fence
	Existing Railroad
	Existing Field Line
	Exst Flow
	Existing Curb
	Existing Valley Gutter
	Existing Driveway Gutter
	Existing Curb and Gutter
	Existing Mountable Curb and Gutter

	Existing 3-Cable w Posts
	Site Boundary
	Existing Berm, Dike, Pit, or Earth Dam
	Existing Ditch Block
	Existing Tree Boundary
	Existing Brush or Shrub Boundary
	Existing Retaining Wall
	Existing Planter or Wall
	Existing W-Beam Guardrail with Posts
	Existing Railroad Switch
	Gravel Pit - Borrow Area
	Existing Wet Area-Vegetation Break

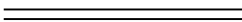


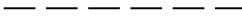
Proposed Topography

	3-Cable w Posts
	Flow
	Fence
	Remove Line
	Wall
	Retaining Wall (Plan View)
	W-Beam w Posts

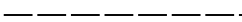
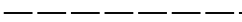







Existing Utilities

	Existing Electrical
	Existing Fiber Optic Line
	Existing TV Fiber Optic
	Existing Gas Pipe
	Existing Overhead Utility Line
	Existing Power
	Existing Fuel Pipeline
	Existing Undefined Above Ground Pipe Line
	Existing Sanitary Sewer
	Existing Sanitary Force Main
	Existing Storm Drain
	Existing Storm Drain Force Main
	Existing Culvert
	Existing Telephone Line
	Existing TV Line
	Existing Water or Steam Line
	Existing Under Drain
	Existing Slotted Drain
	Existing Conduit
	Existing Conductor
	Existing Down Guy Wire Down Guy
	Existing Underground Vault or Lift Station




Proposed Utilities

	24 Inch Pipe
	Reinforced Concrete Pipe
	Under Drain
	Edge Drain

Traffic Utilities

	Conductor
	Fiber Optic
	Existing Loop Detector
	Existing Double Micro Loop Detector
	Micro Loop Detector Double
	Existing Micro Loop Detector
	Micro Loop Detector
	Signal Head with Mast Arm
	Existing Signal Head with Mast Arm

Sign Structures

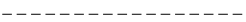
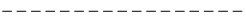




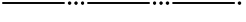






	Existing Overhead Sign Structure
	Existing Overhead Sign Structure Cantilever
	Overhead Sign Structure Cantilever

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
07-01-14	
REVISIONS	
DATE	CHANGE
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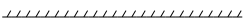








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Line Styles

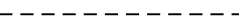
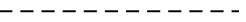
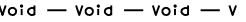
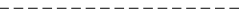




Right Of Way

	Easement
	Existing Easement
	Right of Way
	Existing Right of Way
	Existing Right of Way Railroad
	Existing Right of Way Not State Owned
	Existing Government Lot Line
	Existing Adjacent Block Lines
	Existing Adjacent Lot Lines
	Existing Adjacent Property Line
	Existing Adjacent Subdivision Lines
	Sight Distance Triangle Line
	Dimension Leader


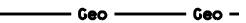




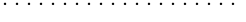

Boundary Control

	Existing City Corporate Limits or Reservation Boundary
	Existing State or International Line
	Existing Township
	Existing County
	Existing Section Line
	Existing Quarter Section Line
	Existing Sixteenth Section Line
	Existing Centerline
	Tangent Line


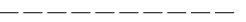
Cross Sections and Typicals

	Existing Ground
	Existing Topsoil (Cross Section View)
	Existing Ground Void (Not Surveyed)
	Existing Concrete
	Existing Aggregate (Cross Section View)
	Existing Curb and Gutter (Cross Section View)
	Existing Asphalt (Cross Section View)
	Existing Reinforcement Rebar

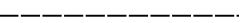
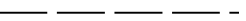
Geotechnical

	Geotextile Fabric Type D
	Geogrid
	Geotextile Fabric Type R
	Geotextile Fabric Type R1
	Geotextile Fabric Type RR
	Geotextile Fabric Type S
	Subgrade Reinforcement
	Failure Line


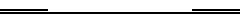

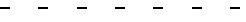


Countours

	Depression Contours
	Supplemental Contour

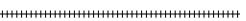


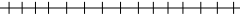
Profile

	Subgrade, Subcut or Ditch Grade
	Topsoil Profile



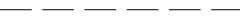


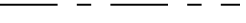
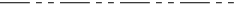


Striping

	Centerline Pavement Marking
	Barrier with Centerline Pavement Marking
	Barrier Pavement Marking
	Stripe 4 IN Dotted Extension White
	Stripe 8 IN Dotted Extension White
	Stripe 8 IN Lane Drop

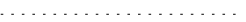



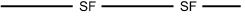

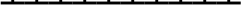
Pavement Joints

	Doweled Joint
	Tie Bar 30 Inch 4 Foot Center to Center
	Tie Bar 18 Inch 3 Foot Center to Center
	Tie Bar at Random Spacing



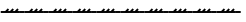
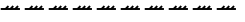
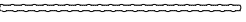
Bridge Details

	Hidden Object
	Small Hidden Object
	Large Hidden Object
	Phantom Object
	Centerline Main
	Centerline
	Existing Ground (Details)
	Existing Conditions
	Sheet Piling

Erosion Control

	Limits of Const Transition Line
	Bale Check
	Rock Check
	Floating Silt Curtain
	Silt Fence
	Excavation Limits
	Fiber Rolls

Environmental

	Wetland Mitigation
	Existing Wetland Easement USFWS
	Existing Wetland Jurisdictional
	Existing Wetland
	Tree Row

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07-01-14	
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















































































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Symbols

	North Arrow (Half Scale)		Attenuation Device		Existing Railroad Battery Box		Existing Delineator Type E										
	Truck Mounted Attenuator		Diamond Grade Delineator Type A		Existing Bush or Shrub		Existing EFB Misc										
	Type I Barricade		Diamond Grade Delineator Type B		Existing Gas Cap or Stub		Existing Flashing Beacon										
	Type II Barricade		Diamond Grade Delineator Type C		Existing Sanitary Cap or Stub		Existing Pipe Mounted Flasher										
	Type III Barricade		Diamond Grade Delineator Type D		Existing Storm Drain Cap or Stub		Existing Pad Mounted Feed Point										
	Catch Basin		Diamond Grade Delineator Type E		Existing Water Cap or Stub		Existing Pipe Mounted Feed Point with Pad										
	Cairn or Stone Circle		Flexible Delineator		Existing Sanitary Cleanout		Existing Pole Mounted Feed Point										
	Video Detection Camera		Flexible Delineator Type A		Existing Concrete Foundation		Existing Railroad Frog										
	Storm Drain Cap or Stub		Flexible Delineator Type B		Existing Traffic Signal Controller		Existing Snow Gate 18										
	Corrugated Metal End Section 18 Inch		Flexible Delineator Type C		Existing Pad Mounted Signal Controller		Existing Snow Gate 28										
	Corrugated Metal End Section 24 Inch		Flexible Delineator Type D		Existing Sixteenth Section Corner		Existing Snow Gate 40										
	Corrugated Metal End Section 30 Inch		Flexible Delineator Type E		Existing Quarter Section Corner		Existing Headwall										
	Corrugated Metal End Section 36 Inch		Delineator Type A		Existing Section Corner		Existing Pedestrian Head with Number										
	Corrugated Metal End Section 42 Inch		Delineator Type A Reset		Existing Railroad Crossbuck		Existing Signal Head										
	Corrugated Metal End Section 48 Inch		Delineator Type B		Existing Satellite Dish		Existing Sprinkler Head										
	Concrete Foundation		Delineator Type B Reset		Existing Fuel Dispensers		Existing Fire Hydrant										
	Ground Connection Conductor		Delineator Type C		Existing Flexible Delineator Type A		Existing Catch Basin Drop Inlet										
	Neutral Connection Conductor		Delineator Type D		Existing Flexible Delineator Type B		Existing Curb Inlet										
	Phase 1 Connection Conductor		Delineator Type E		Existing Flexible Delineator Type C		Existing Manhole Inlet										
	Phase 2 Connection Conductor		Delineator Drums		Existing Flexible Delineator Type D		Existing Junction Box										
	Traffic Cone		Spot Elevation		Existing Flexible Delineator Type E	<table><tr><th colspan="2">NORTH DAKOTA DEPARTMENT OF TRANSPORTATION</th></tr><tr><th colspan="2">07-01-14</th></tr><tr><th colspan="2">REVISIONS</th></tr><tr><th>DATE</th><th>CHANGE</th></tr><tr><td></td><td></td></tr></table>		NORTH DAKOTA DEPARTMENT OF TRANSPORTATION		07-01-14		REVISIONS		DATE	CHANGE		
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION																	
07-01-14																	
REVISIONS																	
DATE	CHANGE																
	Signal Controller		Existing Access Control Arrow		Existing Delineator Type A												
	Pad Mounted Signal Controller		Existing Artifact		Existing Delineator Type B												
	Alignment Data Point		Existing Flashing Beacon		Existing Delineator Type C												
	Emergency Vehicle Detector		Existing Benchmark		Existing Delineator Type D												

Symbols

D-101-31

	Existing Light Standard		Existing Manhole with Valve Water		Existing Telephone Pole		Existing Undefined Manhole
	Existing High Mast Light Standard 10 Luminaire		Existing Water Manhole		Existing Wood Pole		Existing Undefined Pull Box
	Existing High Mast Light Standard 3 Luminaire		Existing Mile Post Type A		Existing Post		Existing Undefined Pedestal
	Existing High Mast Light Standard 4 Luminaire		Existing Mile Post Type B		Existing Pedestrian Push Button Post		Existing Undefined Valve
	Existing High Mast Light Standard 5 Luminaire		Existing Mile Post Type C		Existing Control Point CP		Existing Undefined Pipe Vent
	Existing High Mast Light Standard 6 Luminaire		Existing Reference Marker		Existing Control Point GPS-RTK		Existing Gas Valve
	Existing High Mast Light Standard 7 Luminaire		Existing RW Marker		Existing Control Point TRI		Existing Water Valve
	Existing High Mast Light Standard 8 Luminaire		Existing Utility Marker		Existing Reference Marker Point NGS		Existing Fuel Pipe Vent
	Existing High Mast Light Standard 9 Luminaire		Iron Monument Found		Existing Pull Box		Existing Gas Pipe Vent
	Existing Overhead Sign Structure Load Center		Iron Pin R/W Monument		Existing Intelligent Transportation Pull Box		Existing Sanitary Pipe Vent
	Existing Luminaire		Existing Object Marker Type I		Existing Water Pump		Existing Storm Drain Pipe Vent
	Existing Light Standard Luminaire		Existing Object Marker Type II		Existing Slotted Reinforced Concrete Pipe		Existing Water Pipe Vent
	Existing Federal Mailbox		Existing Object Marker Type III		Existing RR Profile Spot		Existing Weather Station
	Existing Private Mailbox		Existing Electrical Pedestal		Existing Fuel Leak Sensors		Existing Ground Water Well Bore Hole
	Existing Meander Section Corner		Existing Telephone Pedestal		Existing Highway Sign		Existing Windmill or Tower
	Existing Meter		Existing Fiber Optic Telephone Pedestal		Existing Miscellaneous Spot		Existing Witness Corner
	Existing Electrical Manhole		Existing TV Pedestal		Existing Lighting Standard Pole		Flashing Beacon
	Existing Gas Manhole		Existing Fiber Optic TV Pedestal		Existing Traffic Signal Standard		Flagger
	Existing Sanitary Manhole		Existing Fuel Filler Pipes		Existing Transformer		Pipe Mounted Flasher
	Existing Sanitary Force Main Manhole		Existing Traverse PI Aerial Panel		Existing Large Evergreen Tree		Sanitary Force Main with Valve
	Existing Sanitary Manhole with Valve		Existing Pole		Existing Small Evergreen Tree		
	Existing Storm Drain Manhole		Existing Power Pole		Existing Large Tree		
	Existing Force Main Storm Drain Manhole		Existing Power Pole with Transformer		Existing Small Tree		
	Existing Force Main Storm Drain Manhole with Valve				Existing Tree Trunk		
	Existing Telephone Manhole				Existing Pad Mounted Traffic Signal Control Box		

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Symbols



Pad Mounted Feed Point



Pipe Mounted Feed Point with Pad



Pole Mounted Feed Point



Headwall



Double Headwall with Vegetation Barrier



Single Headwall with Vegetation Barrier



Pole Mounted Head



Sprinkler Head



Fire Hydrant



Inlet Type 1



Inlet Type 2



Double Inlet Type 2



Inlet Grate Type 2



Junction Box



High Mast Light Standard 10 Luminaire



High Mast Light Standard 3 Luminaire



High Mast Light Standard 4 Luminaire



High Mast Light Standard 5 Luminaire



High Mast Light Standard 6 Luminaire



High Mast Light Standard 7 Luminaire



High Mast Light Standard 8 Luminaire



High Mast Light Standard 9 Luminaire



Relocate Light Standard



Overhead Sign Structure Load Center



Light Standard 100 Watt High Pressure Sodium Vapor Luminaire



Light Standard 1000 Watt High Pressure Sodium Vapor Luminaire



Light Standard 150 Watt High Pressure Sodium Vapor Luminaire



Light Standard 175 Watt High Pressure Sodium Vapor Luminaire



Light Standard 200 Watt High Pressure Sodium Vapor Luminaire



Light Standard 250 Watt High Pressure Sodium Vapor Luminaire



Light Standard 310 Watt High Pressure Sodium Vapor Luminaire



Light Standard 35 Watt High Pressure Sodium Vapor Luminaire



Light Standard 400 Watt High Pressure Sodium Vapor Luminaire



Light Standard 50 Watt High Pressure Sodium Vapor Luminaire



Light Standard 70 Watt High Pressure Sodium Vapor Luminaire



Light Standard 700 Watt High Pressure Sodium Vapor Luminaire



Manhole



Manhole 48 Inch



Sanitary Force Main Manhole



Sanitary Sewer Manhole



Storm Drain Manhole



Storm Drain Manhole with Inlet



Reset Mile Post



Mile Post Type A



Mile Post Type B



Mile Post Type C



Right of Way Marker



Tubular Marker



Alignment Monument



Iron Pin Reference Monument



Object Marker Type I



Object Marker Type II



Object Marker Type III



Caution Mode Arrow Panel



Back to Back Vertical Panel Sign



Double Direction Arrow Panel



Left Directional Arrow Panel



Right Directional Arrow Panel



Sequencing Arrow Panel



Truck Mounted Arrow Panel



Power Pole



Wood Pole



Pedestrian Push Button Post



Property Corner



Pull Box



Intelligent Transportation Pull Box



Sanitary Pump



Storm Drain Pump



Reinforced Pavement



Reinforced Concrete End Section 15 Inch



Reinforced Concrete End Section 18 Inch



Reinforced Concrete End Section 24 Inch



Reinforced Concrete End Section 30 Inch



Reinforced Concrete End Section 36 Inch



Reinforced Concrete End Section 42 Inch



Reinforced Concrete End Section 48 Inch



Reinforced Concrete End Section 54 Inch



Reset Right of Way Marker



Reset USGS Marker



Right of Way Markers



Riser 30 Inch



Continuous Split Barrel Sample



Flight Auger Sample



Split Barrel Sample



Thinwall Tube Sample



Highway Sign



SNOW GATE 18 FT



SNOW GATE 28 FT



SNOW GATE 40 FT



Standard Penetration Test



Transformer



Inclinometer Tube



Underdrain Cleanout



Excavation Unit

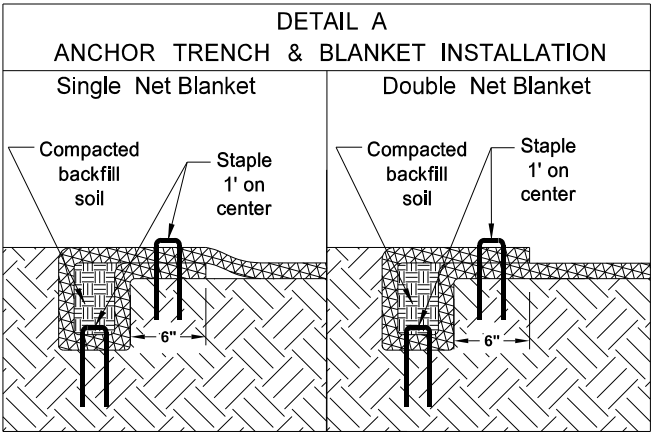


Water Valve

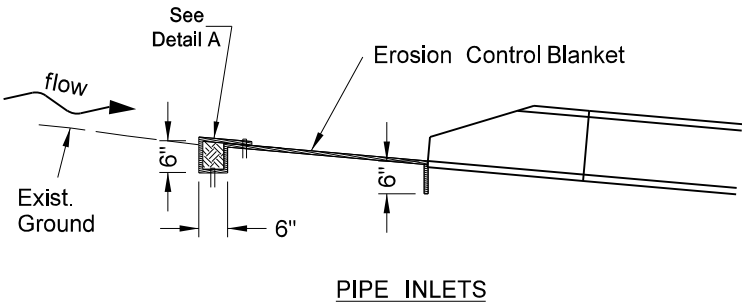
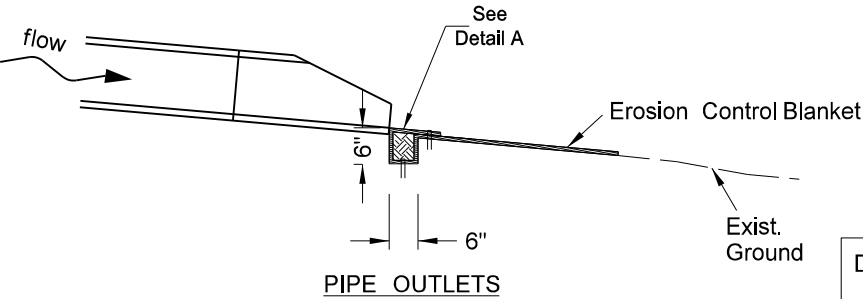
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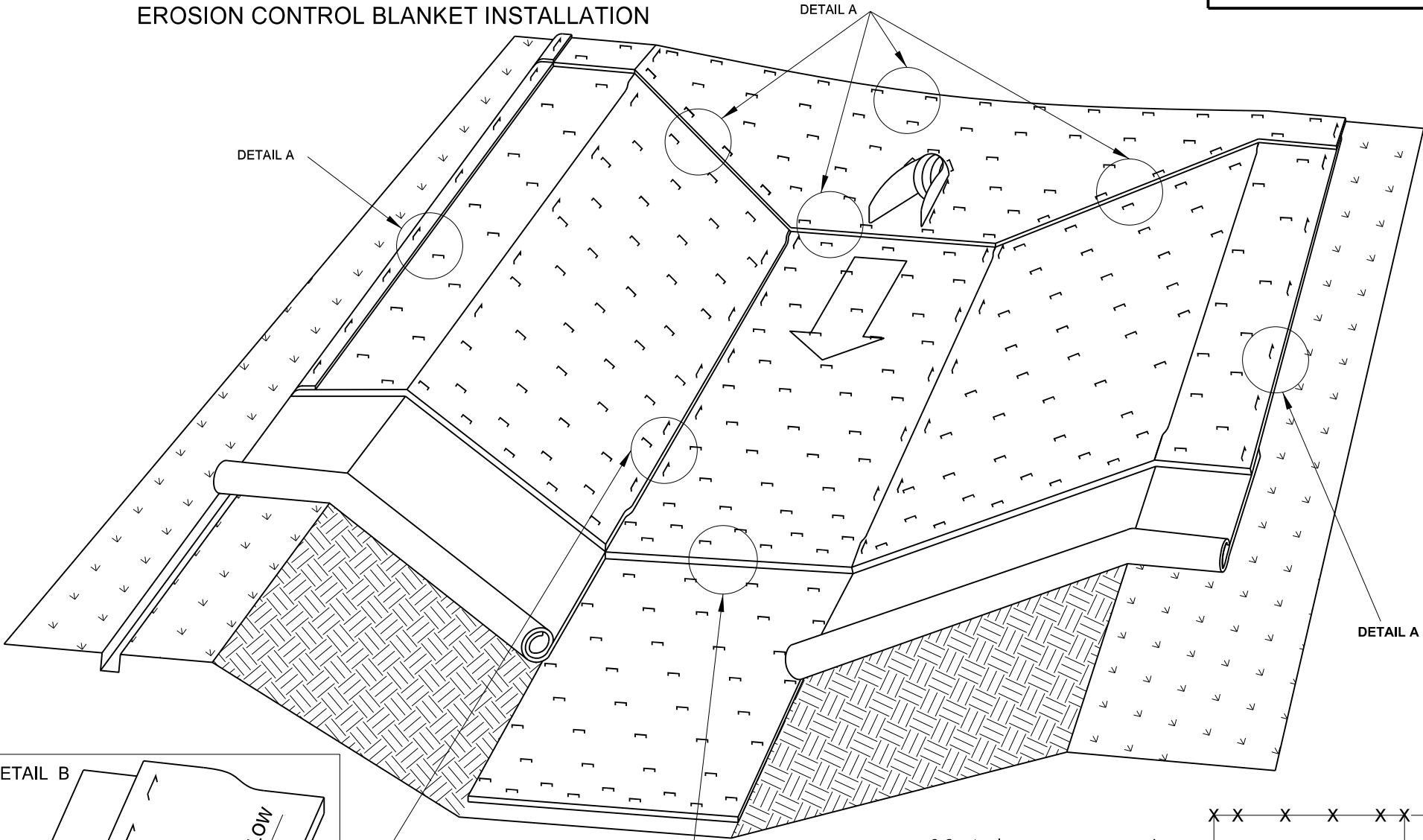
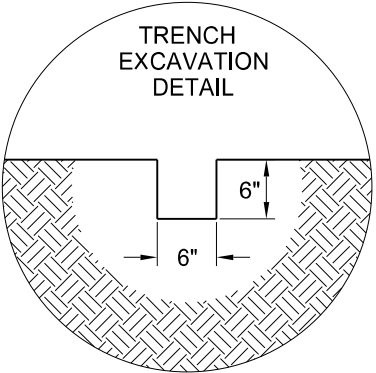
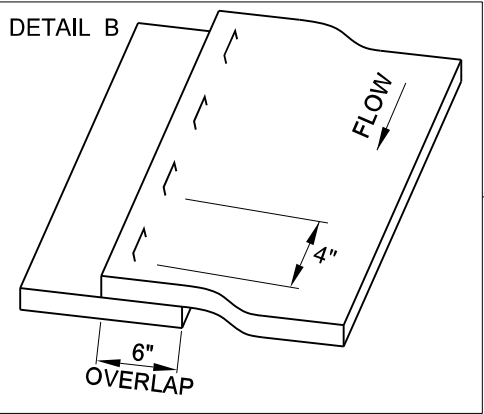
EROSION AND SILTATION CONTROL
EROSION CONTROL BLANKET INSTALLATION



NOTE:
If a Single Net Blanket is used the side with the netting should be on the top once the blanket is installed.

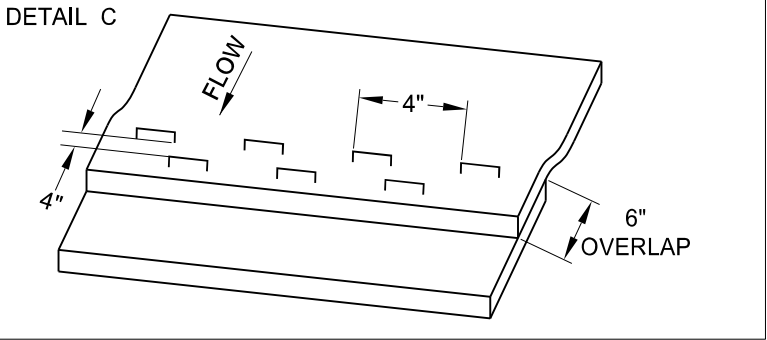
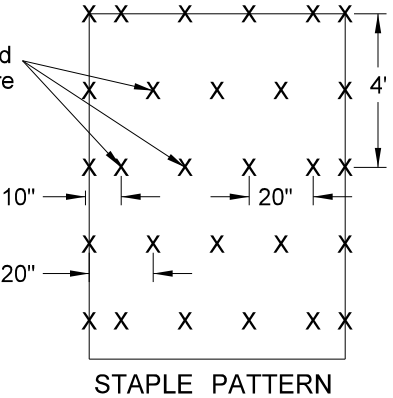


INSTALLATION AT PIPE ENDS



BLANKET LAYOUT
CHANNEL OR SLOPE INSTALLATION

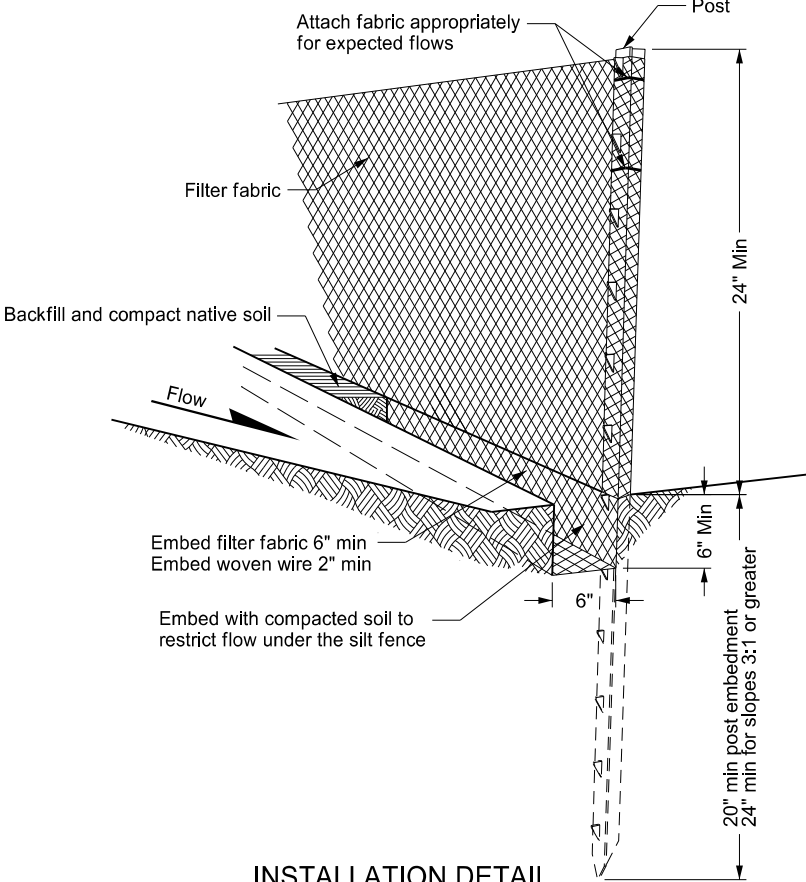
3.8 staples per square yard
using 8-inch 11 gauge wire
"u" staples.



NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-03-13	
REVISIONS	
DATE	CHANGE
06-26-14	Changed standard drawing number from D-708-5 to D-255-2.
07-27-15	Changed installation details such as trench depth and overlap dimensions.

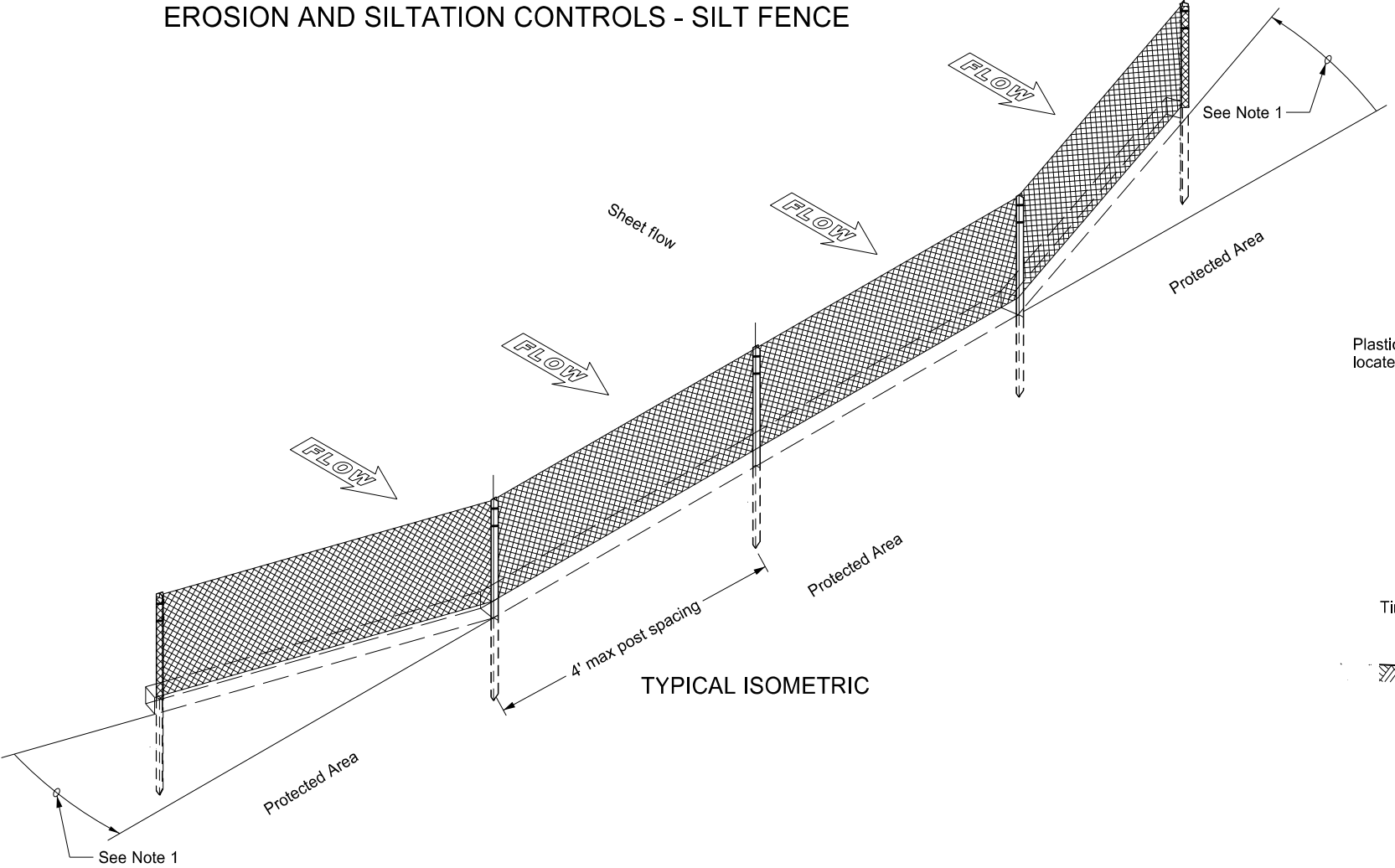
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EROSION AND SILTATION CONTROLS - SILT FENCE

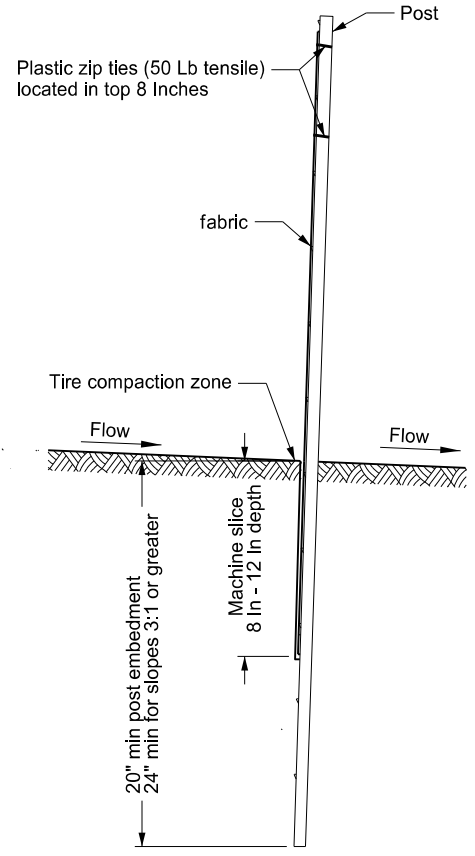


INSTALLATION DETAIL

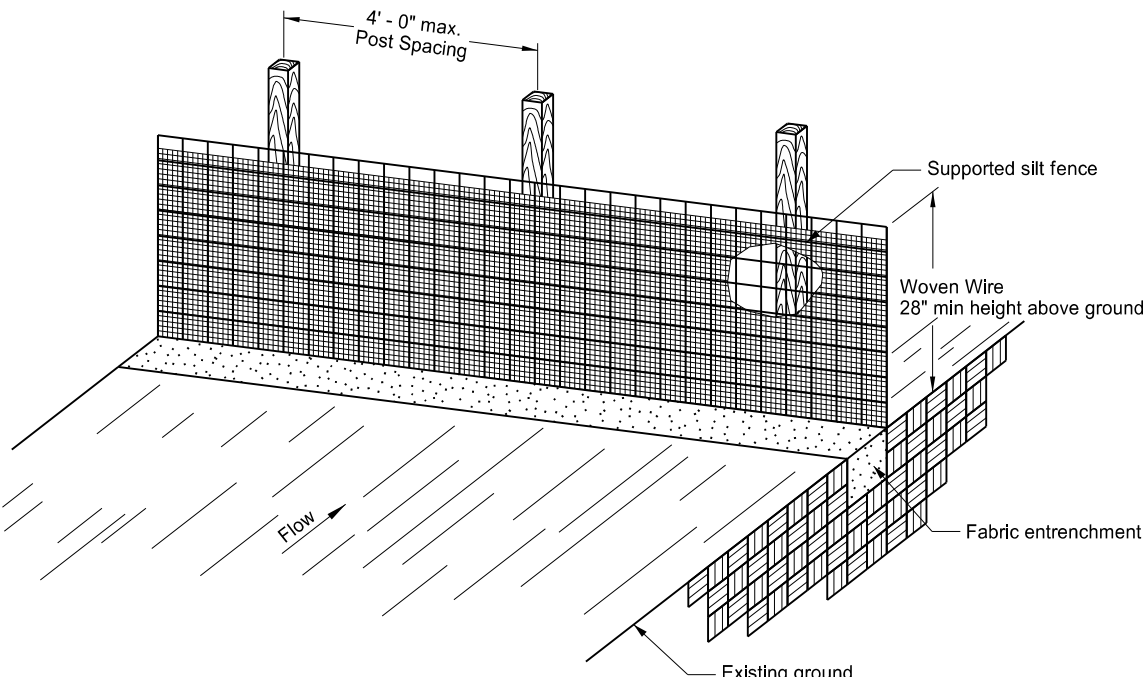
Minimize disturbance of ground around trench and smooth surface after excavation to avoid concentrating flows. Compact to prevent undercutting flows.



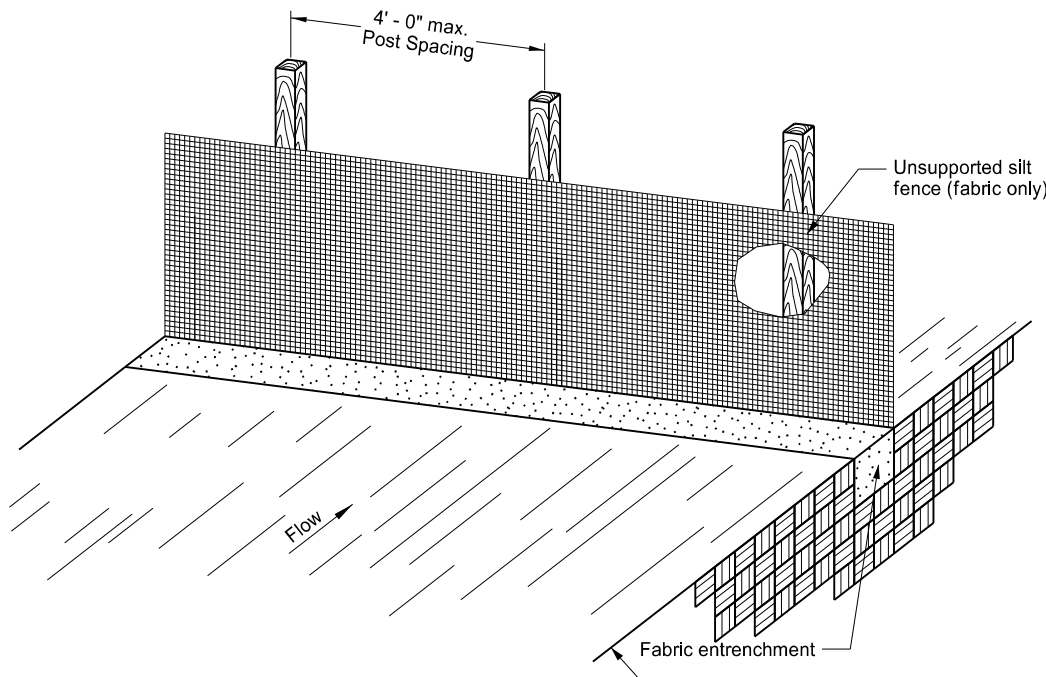
TYPICAL ISOMETRIC



MACHINE SLICED SILT FENCE



SILT FENCE SUPPORTED



SILT FENCE UNSUPPORTED

- NOTES:
1. Install the ends of the silt fence to point slightly upslope to prevent sediment from flowing around the ends of the fence.
 2. Place splices outside low spots.
 3. Install silt fencing parallel to contour lines.
 4. Do not embed silt fence when placed in standing water.
 5. Silt fence material does not need to reach the top of woven wire support.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-03-13	
REVISIONS	
DATE	CHANGE
06-26-14	Standard drawing resulted from splitting standard D-708-2.
06-27-16	Revised details & added new ones.

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EROSION CONTROL FIBER ROLL PLACEMENT DETAILS

D-261-1

*Optional Weir. Use in flat areas, such as the Red River Valley, where there is potential for water to back up on adjacent property. Lower fiber roll enough to prevent water from backing up on adjacent property. Do not use 20-inch fiber rolls in flat areas where there is potential for water to back up on adjacent property.

12 OR 20 INCH FIBER ROLL - DITCH BOTTOM

PLAN VIEW FOR SLOPE APPLICATION

Detail A
Fiber Roll Overlapping Staking Detail

Detail B
Fiber Roll Staking Detail

FIBER ROLL DIAMETER	NOMINAL STAKE SIZE	MINIMUM STAKE LENGTH	MINIMUM TRENCH DEPTH	MAXIMUM TRENCH DEPTH
6"	2" x 2"	18"	2"	2"
12"	2" x 2"	24"	2"	3"
20"	2" x 2"	36"	3"	5"

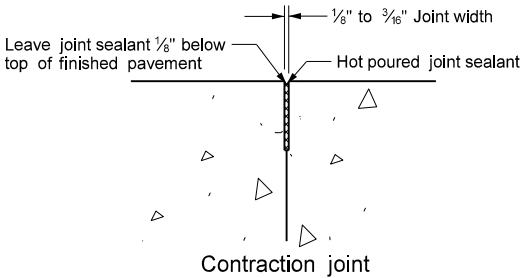
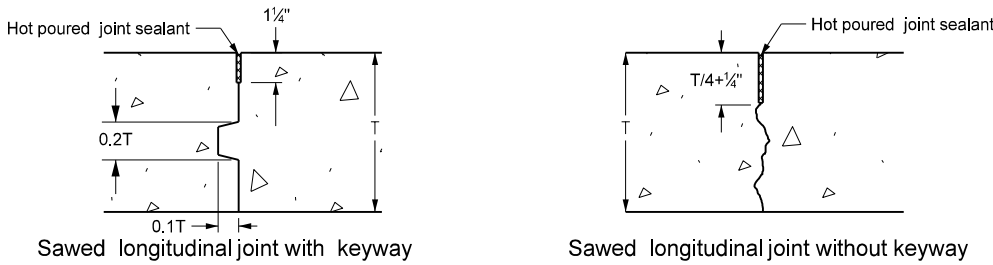
NOTE: Runoff must not be allowed to run under or around roll.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
11-18-10	
REVISIONS	
DATE	CHANGE
06-10-13	Added plan view for ditch and slope application. Added table with values for stake and trench dimensions.
10-04-13	Revised fiber roll overlap detail.
06-26-14	Changed standard drawing number from D-708-7 to D-261-1.

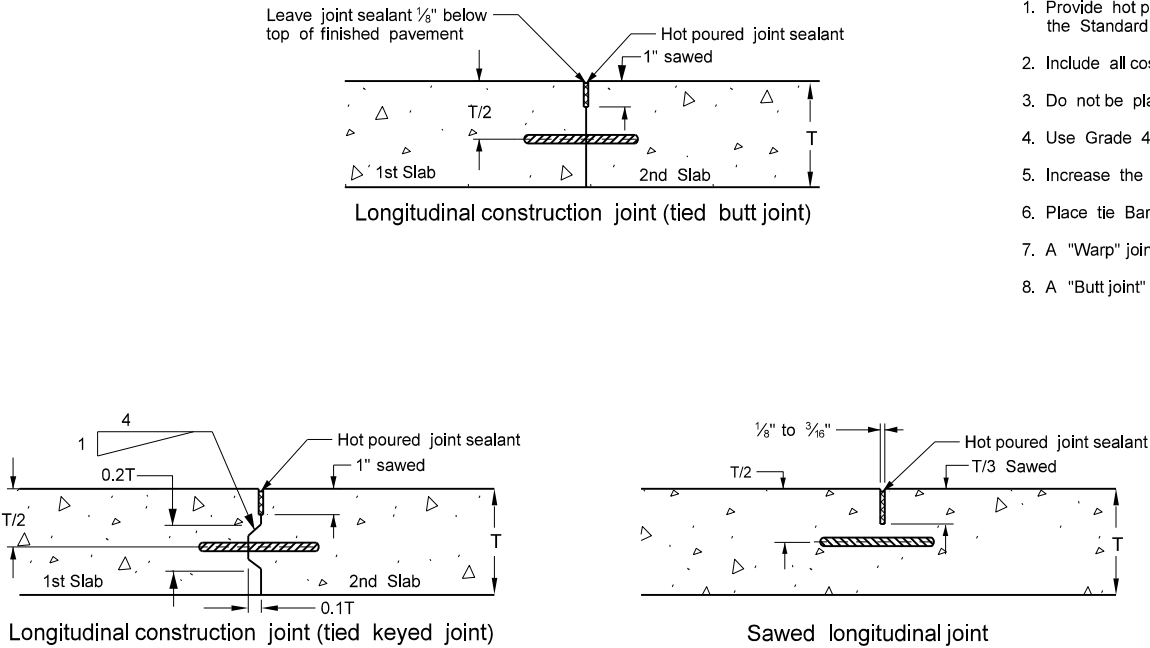
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LONGITUDINAL JOINT DETAILS

UNTIED JOINTS



TIED JOINTS

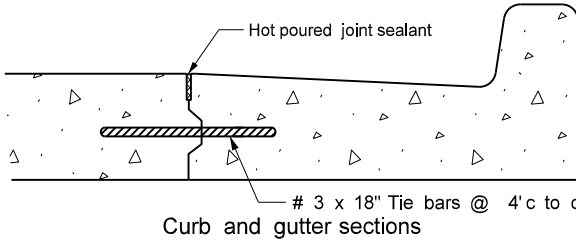


- Notes:
- 1. Provide hot poured joint sealant meeting the requirements of Section 826.02A.2 of the Standard Specifications.
 - 2. Include all costs of the longitudinal joint and seal in the price bid for the PCC pavement.
 - 3. Do not place tie bars within 18 inches of a transverse skewed joint.
 - 4. Use Grade 40 steel for tie bars installed bent and later straightened.
 - 5. Increase the tie bar spacing up to 10%, when necessary to facilitate construction.
 - 6. Place tie Bars at a 48 inch maximum spacing.
 - 7. A "Warp" joint is a sawed joint or a construction joint with a keyway.
 - 8. A "Butt joint" is a construction joint with no keyway.

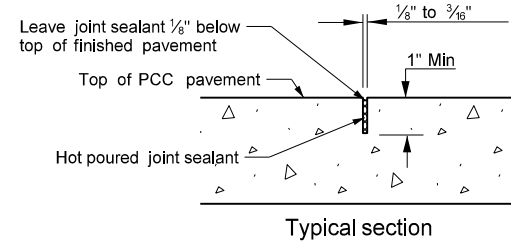
BAR SIZE
GRADE STEEL
BAR LENGTH
DIST TO FREE EDGE
JOINT TYPE
PVTM THICKNESS

TIEBAR SPACINGS (In)

SPE E LENGTH E EDGE (FT)		# 3 BAR										# 4 BAR										# 5 BAR										# 6 BAR																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
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JOINT SEALER DETAILS

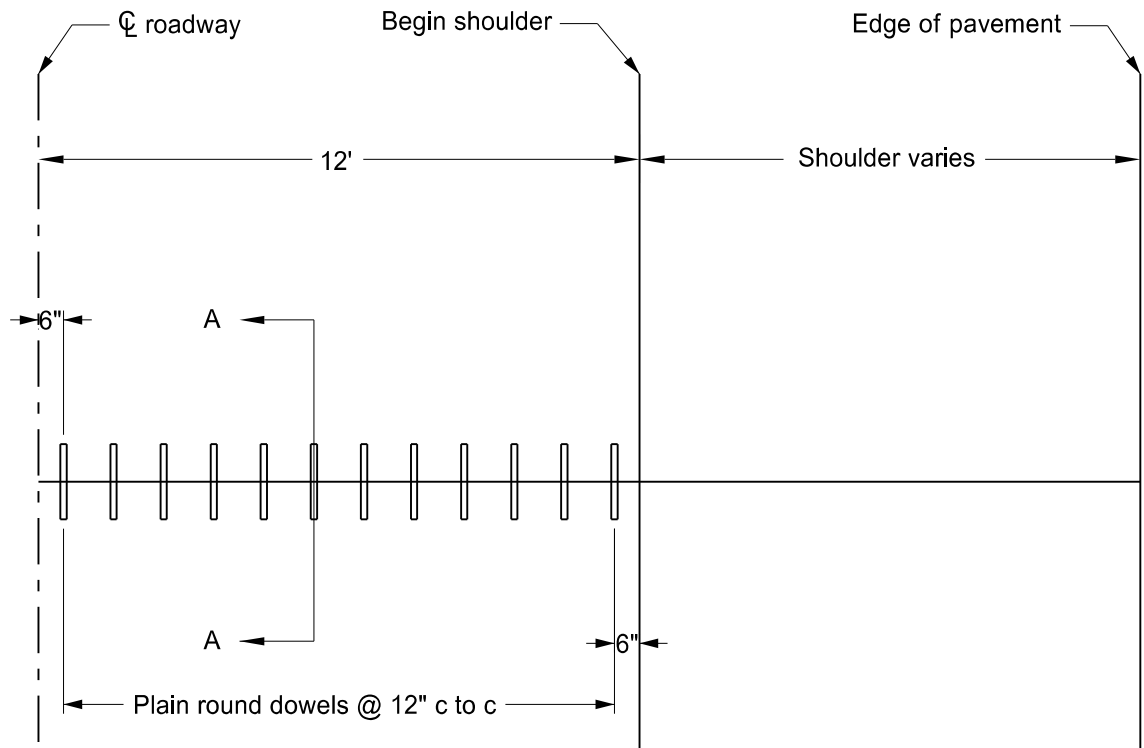


NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-15-2010	
REVISIONS	
DATE	CHANGE
10/23/2012	Expanded Tie Bar Table
03/16/2016	Updated Jt Details & notes

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TRANSVERSE CONTRACTION JOINT DETAILS

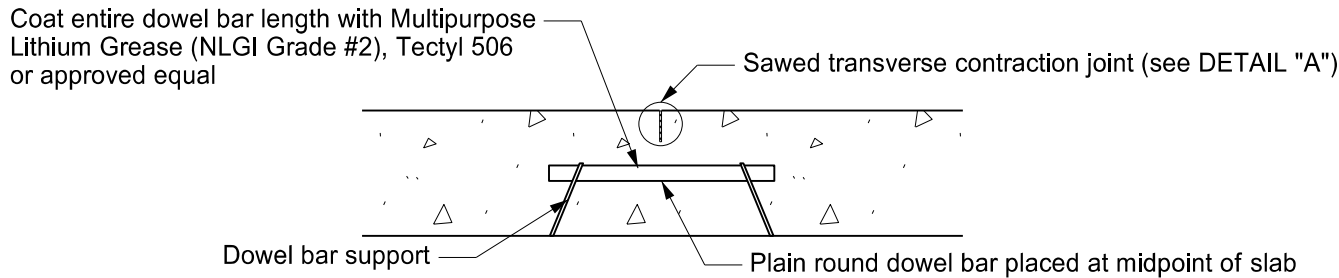
D-550-3



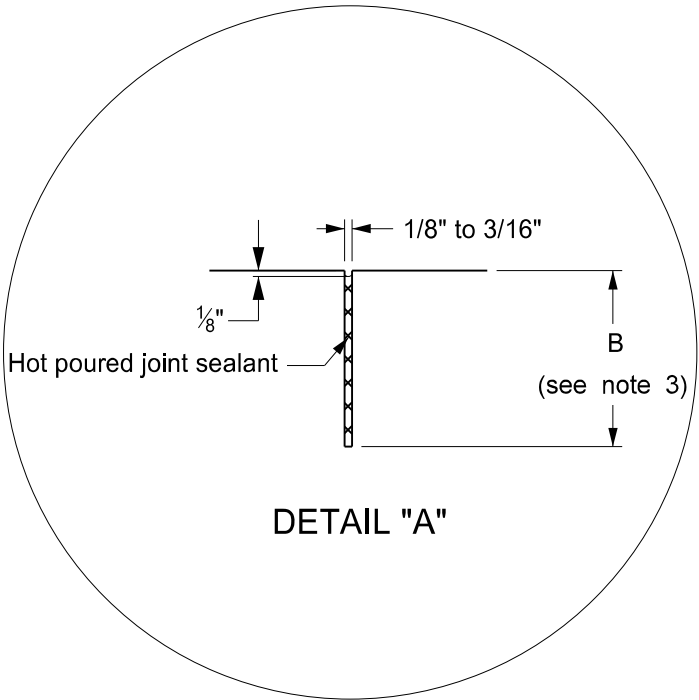
CONTRACTION JOINT DOWEL ASSEMBLY
(1/2 roadway shown)

Notes

1. The joint seal details apply to both doweled and non-doweled (plain) transverse joints.
2. T = Thickness of pavement.
3. $B = T/4 + 1/4"$ for AE or YE for non-dowelled concrete pavement or $B = T/3$ for high early or dowelled concrete pavement



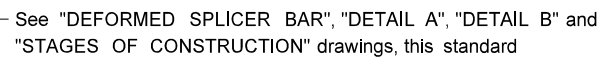
SECTION A-A



NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-15-2010	
REVISIONS	
DATE	CHANGE
6/23/2014	Removed dowel size reference
3/16/2016	Revised Joint Details and notes

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D-550-5



PLAN VIEW



Deformed bar splicer assembly

See DETAIL "A"

End of concrete pour

Stake assembly on grade

$T/2 \pm \frac{3}{4}"$

Stage 1



1. Saw and seal all construction joints.
2. Include all costs for transverse construction joints in the price bid for PCC pavement.
3. Do not saturate the subgrade during the sawing operation.

NORTH DAKOTA	
DEPARTMENT OF TRANSPORTATION	
9-15-2010	
REVISIONS	
DATE	CHANGE
3-16-16	Revised Joint Details and notes

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D-704-4

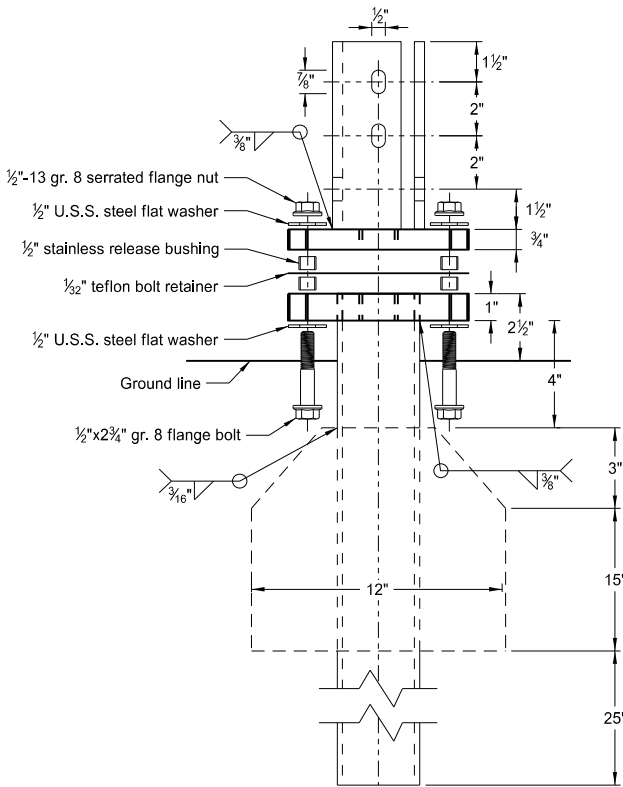
Ground mounted business name sign area is based on a 36"x 24" sign panel. Determine size needed and exact length required to accommodate message. Use maximum 36"x24" sign size. Use 4" Series B 2000 letters. Use blue background color with white legend and border. Post mount sign and position arrow on right or left side of sign as needed.

Technical drawing of a mechanical part with the following dimensions:

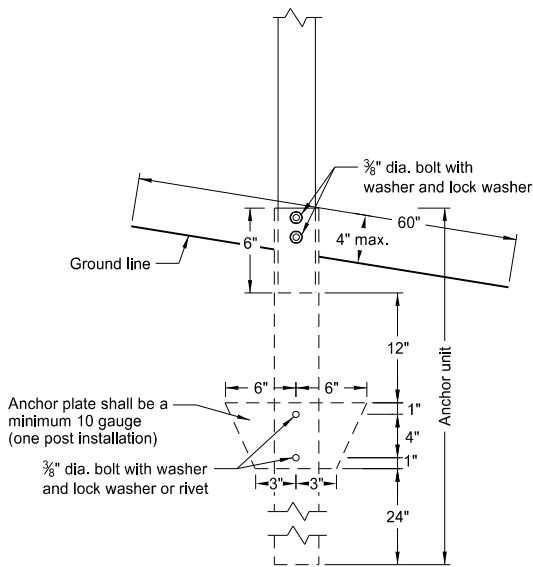
- Overall width: 6"
- Overall height: 4"
- Top-left corner radius: $R \frac{1}{4}"$
- Left side vertical dimensions: $1\frac{1}{2}"$ (top section), $1\frac{1}{2}"$ (bottom section)
- Right side vertical dimensions: $\frac{1}{4}"$ (top section), $3\frac{5}{16}"$ (bottom section)
- Internal features: Two small circular holes, each marked with a "+" sign.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-25-12	
REVISIONS	
DATE	CHANGE
7-18-14 8-17-17	Revised sheeting to type IV Revised font & arrow detail

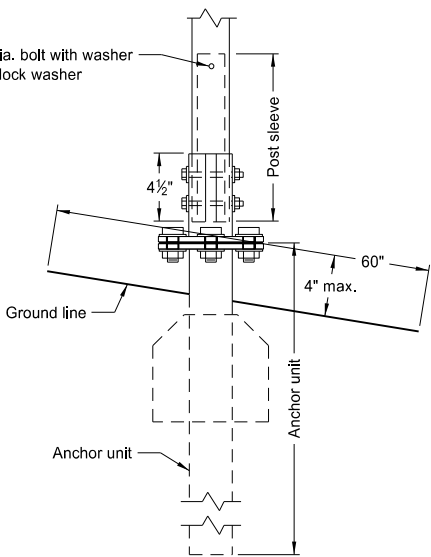
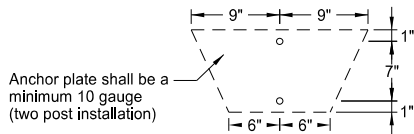
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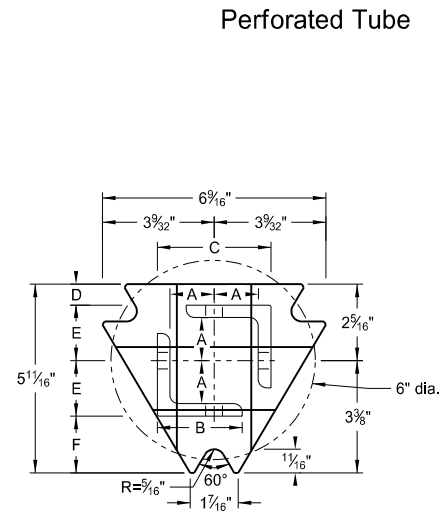
Multi-Directional Slip Base Assembly



Anchor Unit and Post Assembly

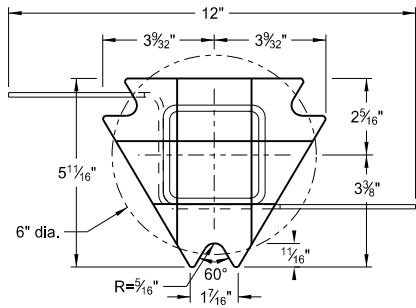


Multi-Directional Slip Base Anchor Unit and Post Sleeve Assembly



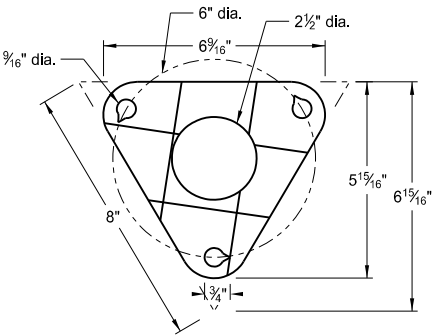
Top Post Receiver

Plate - ASTM A572 grade 50
Angle Receiver - 2 1/2"x2 1/2"x3/8" ASTM A36 structural angle



Bottom Soil Stub

Tube - 3"x3"x7 gauge ASTM A500 grade B tube
Stabilizing Wing - 7 gauge H.R.P.O. ASTM A1011
Plate - ASTM A572 grade 50



Bolt Retainer for Base Connection
Bolt Retainer- 1/32" Reprocessed Teflon

Notes:

- Slip base bolts shall be torqued as specified by the manufacturer.
- Anchor shall have a yield strength of 43.9 KSI and tensile strength of 59.3 KSI.
- The 4" vertical clearance is required for the anchor or breakaway base. The 4"x60" measurement shall be made above and below post location and also back and ahead of the post.
- When used in concrete sidewalk, anchor shall be same except without the wings.
- Four post signs shall have over 7' between the first and the fourth posts.

Telescoping Perforated Tube						
Number of Posts	Post Size in.	Wall Thickness Gauge	Sleeve Size in.	Wall Thickness Gauge	Slip Base	Anchor Size without Slip Base in.
1	2	12			No	2 1/4
1	2 1/4	12			No	2 1/2
1	2 1/2	12			(A)	3
1	2 1/2	10			Yes	
1	2 1/4	12	2	12	Yes	
1	2 1/2	12	2 1/4	12	Yes	
2	2	12			No	2 1/4
2	2 1/4	12			No	2 1/2
2	2 1/2	12			Yes	
2	2 1/2	12			Yes	
2	2 1/4	10	2	12	Yes	
2	2 1/2	12	2 1/4	12	Yes	
3 & 4	2 1/2	12			Yes	
3 & 4	2 1/2	10			Yes	
3 & 4	2 1/2	12	2 1/4	12	Yes	
3 & 4	2 1/4	12	2	12	Yes	
3 & 4	2 1/2	10	2 3/16	10	Yes	

Properties of Telescoping Perforated Tube						
Tube Size in.	Wall Thickness in.	U.S. Standard Gauge	Weight per Foot lbs.	Moment of Inertia in. ⁴	Cross Sec. Area in. ²	Section Modulus in. ³
1 1/2 x 1 1/2	0.105	12	1.702	0.129	0.380	0.172
2 x 2	0.105	12	2.416	0.372	0.590	0.372
2 1/4 x 2 1/4	0.105	12	2.773	0.561	0.695	0.499
2 3/16 x 2 3/16	0.135	10	3.432	0.605	0.841	0.590
2 1/2 x 2 1/2	0.105	12	3.141	0.804	0.803	0.643
2 1/2 x 2 1/2	0.135	10	4.006	0.979	1.010	0.785

Top Post Receiver Data Table						
Square Post Sizes (B)	A	B	C	D	E	F
2 3/16"x10 ga.	1 9/64"	2 1/2"	3 1/32"	2 5/32"	1 33/64"	1 7/8"
2 1/2"x10 ga.	1 9/32"	2 1/2"	3 5/16"	5/8"	1 21/32"	1 3/4"

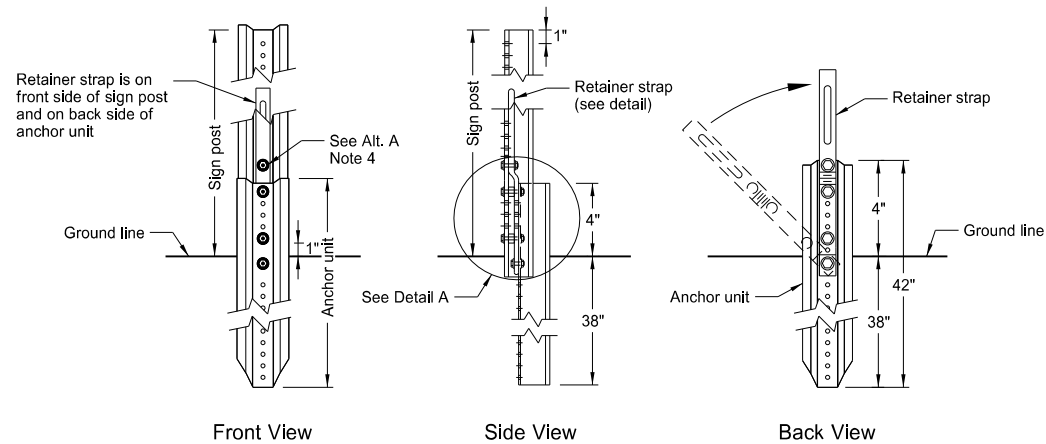
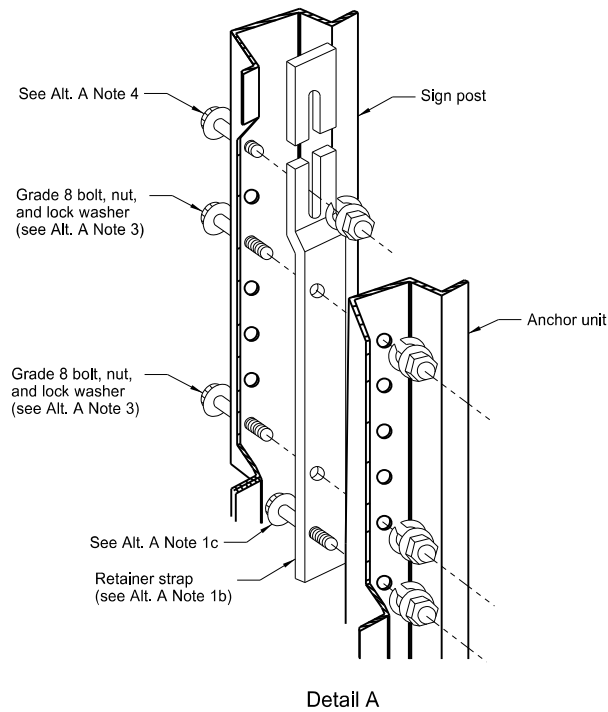
(A) The breakaway base is required when the support is placed in weak soils. The Engineer shall determine if the soils are weak.

(B) The 2 3/16"x10 ga. may be inserted into 2 1/2"x10 ga. for additional wind load.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
2-28-14	
REVISIONS	
DATE	CHANGE

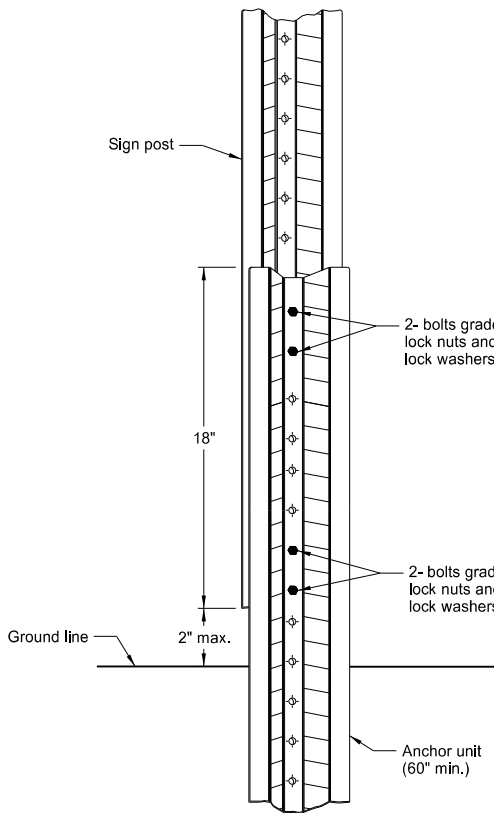
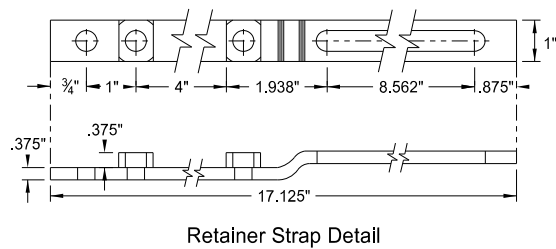
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U-Channel Post



Breakaway U-Channel Detail Alternate A

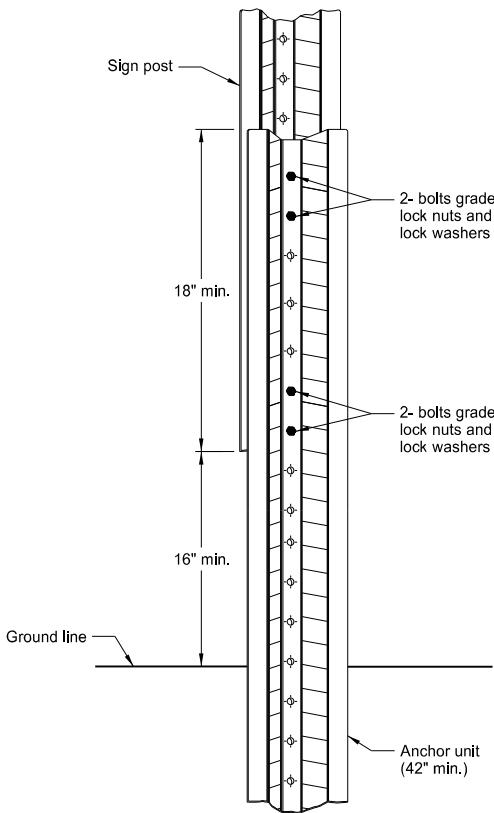
A maximum of 2 posts shall be installed within 7'.



Breakaway U-Channel Splice Detail Alternate B

(2.5 and 3 lb/ft)

A maximum of 3 posts shall be installed within 7'.



Breakaway U-Channel Splice Detail Alternate C

(2.5 and 3 lb/ft)

A maximum of 3 posts shall be installed within 7'.

Alternate A Steps of Installation:

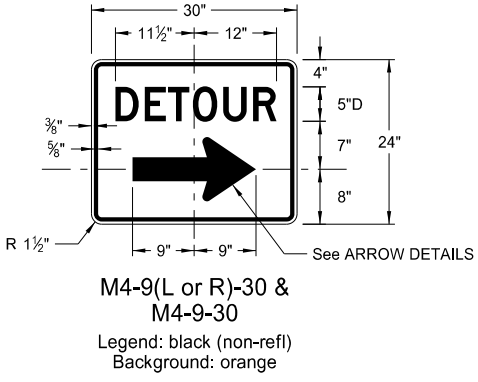
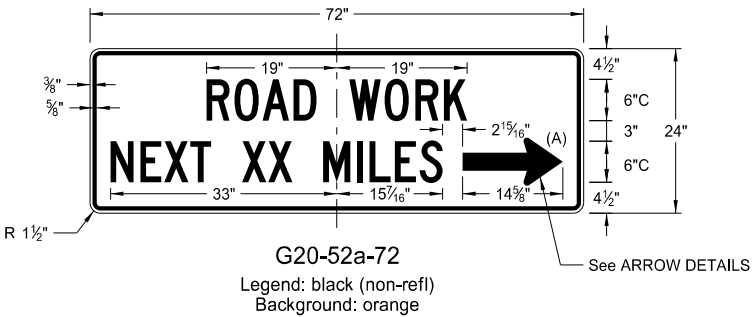
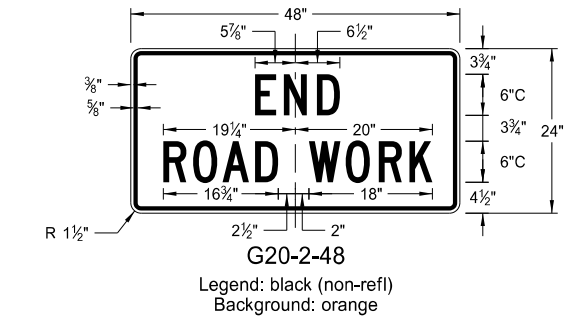
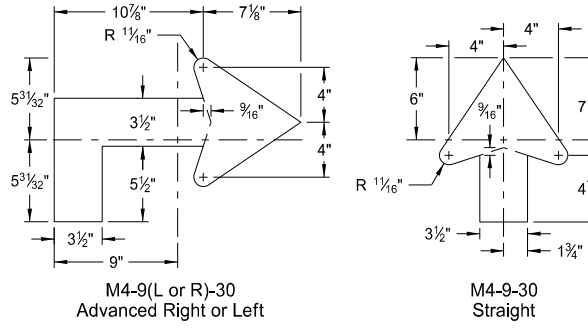
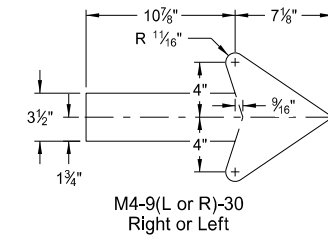
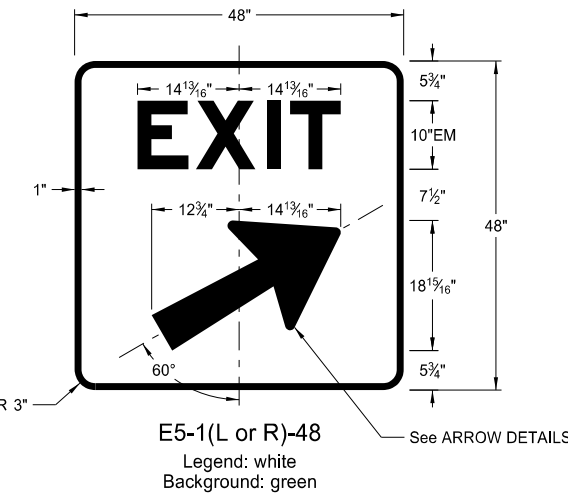
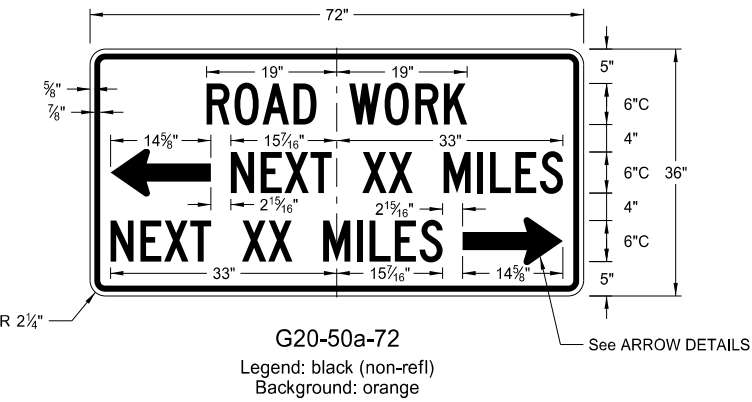
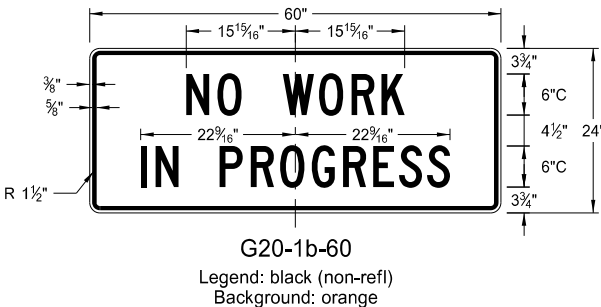
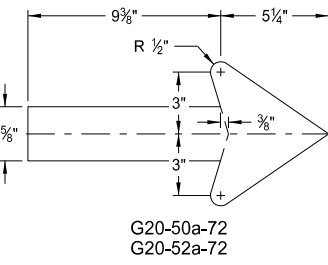
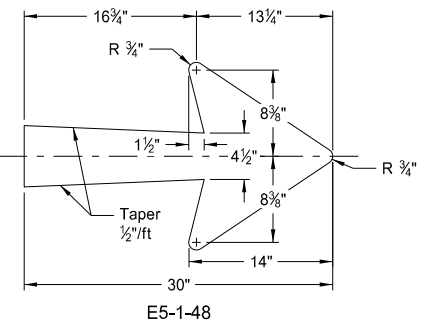
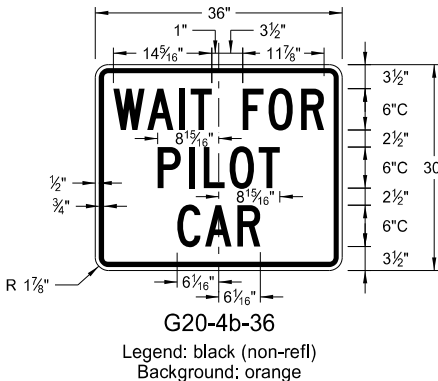
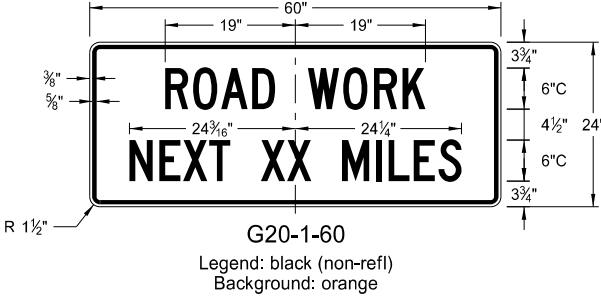
- a) Drive anchor unit to within 12" of ground level.
b) Proper assembly established by lining up the bottom hole of retainer strap with the 6th hole from the top of the anchor unit.
c) Assemble strap to back of anchor unit using $\frac{5}{16}$ "x2" bolt, lock washer and nut.
d) Rotate strap 90° to left.
- a) Drive anchor unit to 4" above ground.
b) Rotate strap to vertical position.
- a) Place $\frac{5}{16}$ "x2" bolt, lock washer and nut in bottom of sign post to facilitate alignment of sign post with proper hole in anchor unit.
b) Alternately tighten two connector bolts.
- Complete assembly by tightening $\frac{5}{16}$ "x2" bolt (this fastens sign post to retainer strap).
- The base post, strap and sign post shall be properly nested. Proper nesting occurs when all flat surfaces of the base post, strap, and sign post at the bolts have full contact across the entire width.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
2-28-14	
REVISIONS	
DATE	CHANGE

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CONSTRUCTION SIGN DETAILS
TERMINAL AND GUIDE SIGNS

D-704-9



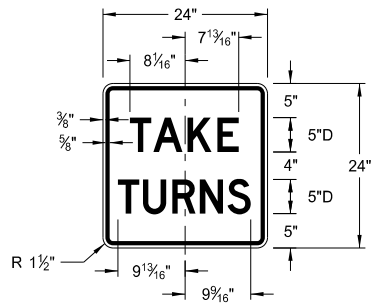
ARROW DETAILS

NOTES:
(A) Arrow may be right or left of the legend to indicate construction to the right or left.

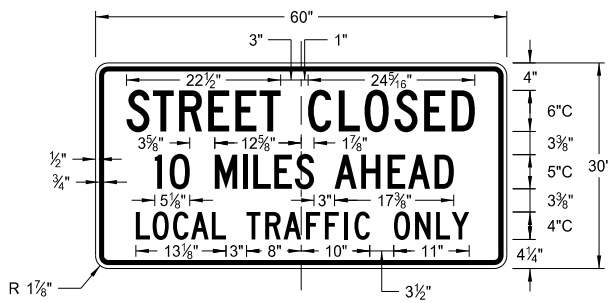
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION		This document was originally issued and sealed by Roger Weigel, Registration Number PE- 2930 , on 8/13/13 and the original document is stored at the North Dakota Department of Transportation
8-13-13		
REVISIONS		
DATE	CHANGE	

CONSTRUCTION SIGN DETAILS
REGULATORY SIGNS

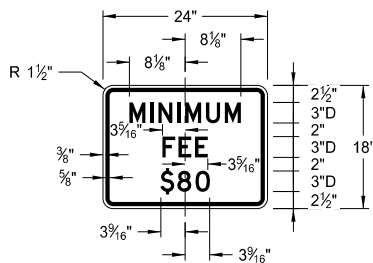
D-704-10



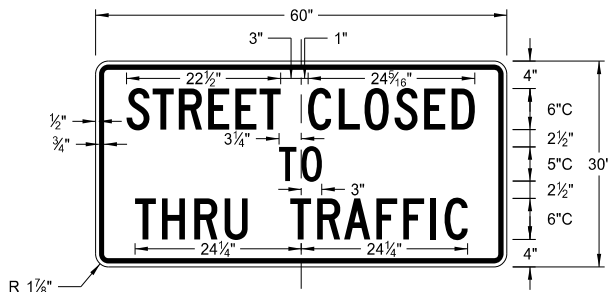
R1-50-24
Legend: black (non-refl)
Background: white



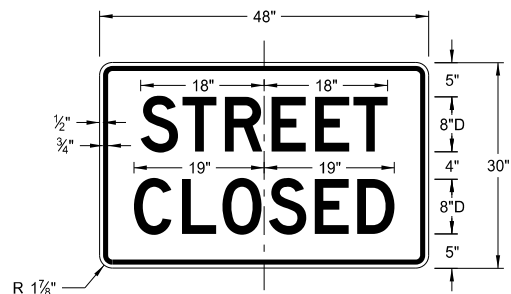
R11-3c-60
Legend: black (non-refl)
Background: white



R2-1a-24
Legend: black (non-refl)
Background: white



R11-4a-60
Legend: black (non-refl)
Background: white



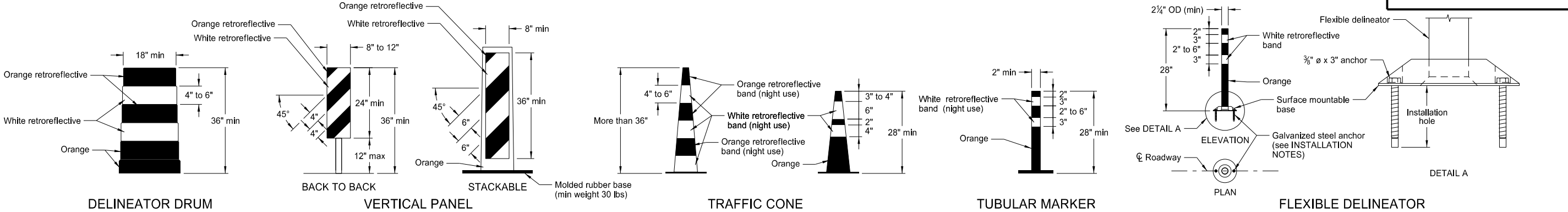
R11-2a-48
Legend: black (non-refl)
Background: white

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-13-13	
REVISIONS	
DATE	CHANGE

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BARRICADE AND CHANNELIZING DEVICE DETAILS

D-704-13



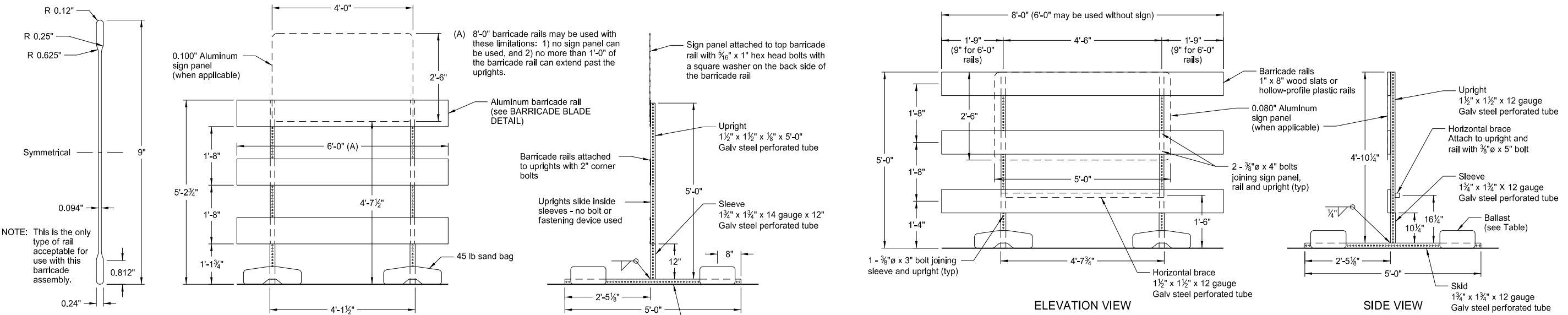
The markings on drums shall be horizontal, circumferential, alternating orange and white retroreflective stripes 4" to 6" wide. Each drum shall have a minimum of two orange and two white stripes with the top stripe being orange. Any nonretroreflectorized spaces between the horizontal orange and white stripes shall not exceed 3" wide. Stripes shall not be placed on ribs or indentations in the drum. Drums shall have closed tops that will not allow collection of construction debris or other debris. Ballast shall not be placed on the top of a drum.

Markings for vertical panels shall be alternating orange and white retroreflective stripes, sloping downward in the direction vehicular traffic is to pass. Retroreflective sheeting shall be placed on both sides of panel and shall have a minimum of 270 square inches of retroreflective area facing vehicular traffic. Where the height of the retroreflective material on the vertical panel is 36 inches or more, a stripe width of 6 inches shall be used.

Retroreflectorization of cones more than 36" in height shall be provided by alternating orange and white retroreflective stripes. Each cone shall have a minimum of two orange and two white stripes with the top stripe being orange. Any nonretroreflectorized space between the orange and white stripes shall not exceed 3" wide.

Retroreflectorization of tubular markers more than 42" in height shall be provided by alternating four 4" to 6" wide orange and white stripes with the top stripe being orange.

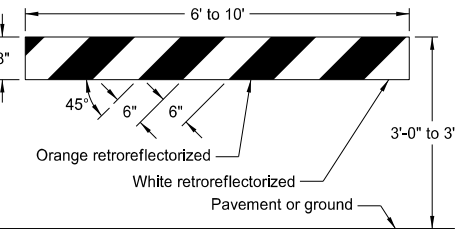
- INSTALLATION NOTES:
1. Drill installation holes to diameter and depth as required by manufacturer's specifications.
 2. For removal, remove anchors and fill installation hole with an epoxy designed to bond to pavement surface.
 3. In lieu of bolted down base, the contractor may use an 8" x 8" butyl pad or hot melt butyl. Butyl shall be removed as close as possible to pavement surface.



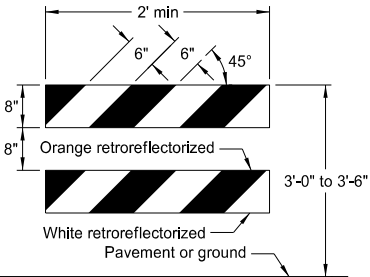
BARRICADE BLADE DETAIL

BARRICADE ASSEMBLY DETAIL (Aluminum Barricade Rails)

NOTE: Markings for barricades shall be alternating orange and white retroreflective stripes, sloping downward in the direction traffic is to pass. Retroreflective sheeting shall be placed on both sides of the rails and shall have a minimum of 270 square inches of visible retroreflective area facing vehicular traffic. When the barricade length is less than 36", the rail stripe width shall be 4".

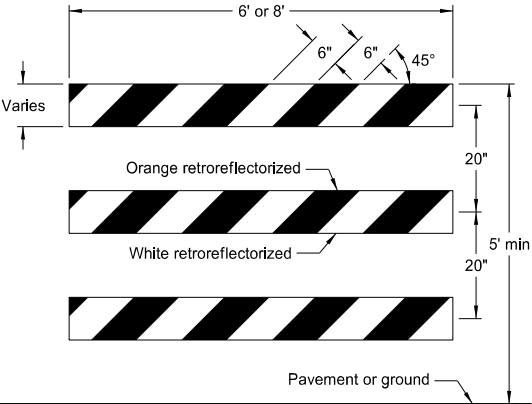


TYPE I BARRICADE

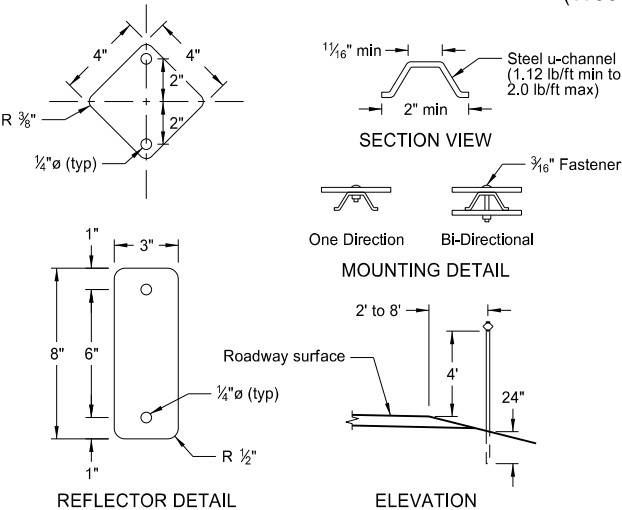


TYPE II BARRICADE

BARRICADE RAIL DETAILS



TYPE III BARRICADE



ELEVATION VIEW

BARRICADE ASSEMBLY DETAIL (Wood or Plastic Rails)

SIDE VIEW

MINIMUM BALLAST (For each side of barricade support)

Without Sign	4 - 25 lb sandbags
With Sign	6 - 25 lb sandbags

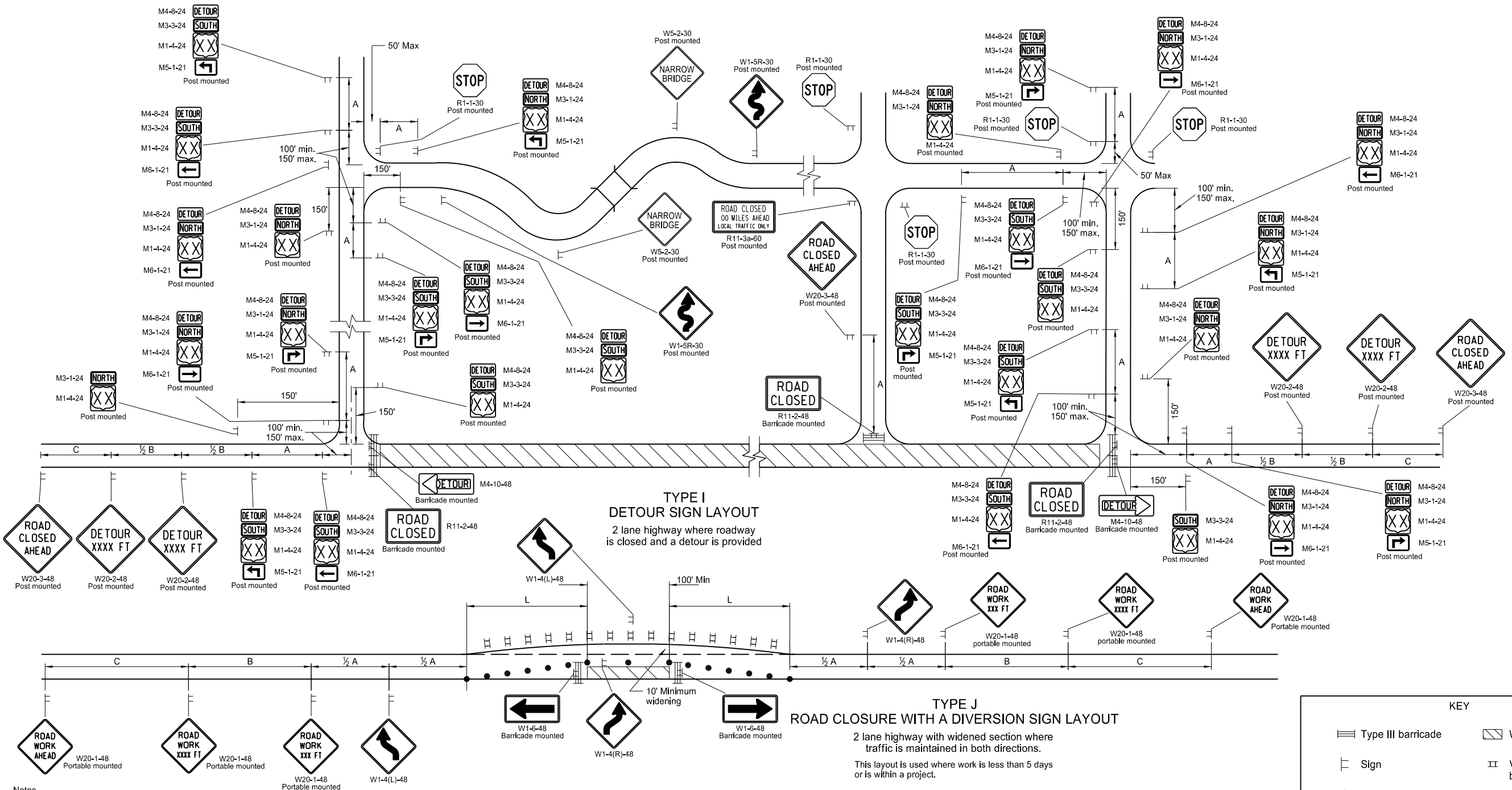
Note: The number of sandbags are based on a wind speed of 55 MPH. The sandbags are assumed to be placed at or near the ends of the skids.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-3-13	
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DETOUR AND ROADWAY DIVERSION SIGN LAYOUTS

D-704-21



- Notes
- Variables
S=Numerical value of speed limit or 85th percentile. W=The width of taper.
L=Minimum length of taper, or $S \times W$ for freeways, expressways, and all other roads with speeds of 45 mph or greater, or $W \times S^2 / 60$ for urban, residential, and other streets with speeds of 40 mph or less.
 - Barricades placed on roadway shall be on a moveable assembly. Signs placed on roadway shall be placed on skid mounted assemblies.
 - Delineator drums and vertical panels used for tapering traffic shall be spaced at dimension "S".
Delineator drums, tubular markers and vertical panels used for tangents shall be spaced at 2 times "S".
The reduced speed limit shall be determined dependent on the in place speed limit before construction.
The speed limit reduction should not exceed 10 mph below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 MPH. In this case, the speed limit reduction shall not exceed 30 MPH. Where speed limits are to be reduced more than 30 MPH, a second speed limit sign shall be installed with the desired speed reduction but shall not exceed 30 MPH. The second speed limit shall be placed at $\frac{1}{2}$ B.
 - When warning signs are used in urban areas and the signs are not portable, flags shall be installed.
The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
 - Existing speed limit signs within a reduced speed zone shall be covered.
 - Obliterated or covered payment marking shall be paid for as Obliteration of Pavement Marking. The covering shall be approved by the engineer.
 - The contractor has the option of using portable sign supports in lieu of post mounted signs in accordance with the NDDOT Standard Specifications.

- A W24-1-48 sign may be used in place of the double reverse curve signs if the tangent between tapers is less than 600'.

- KEY
- Type III barricade
 - Work area
 - Sign
 - Vertical panels back to back
 - Delineator drum

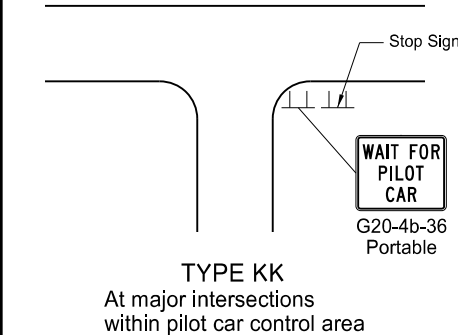
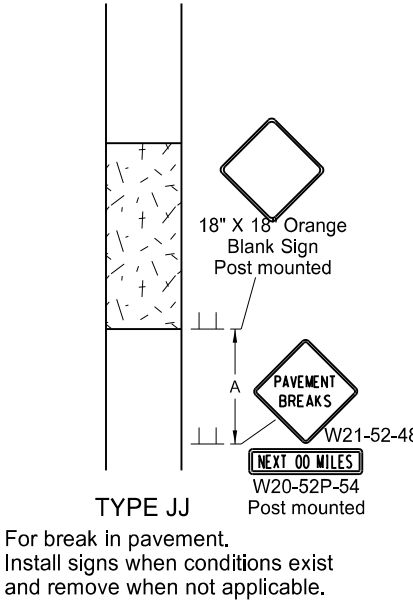
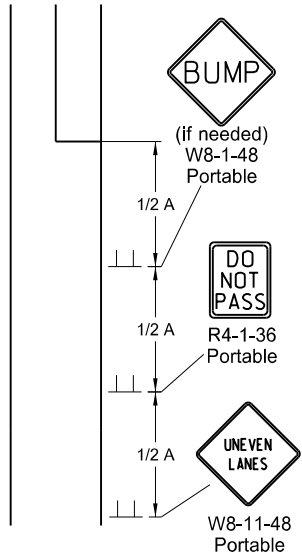
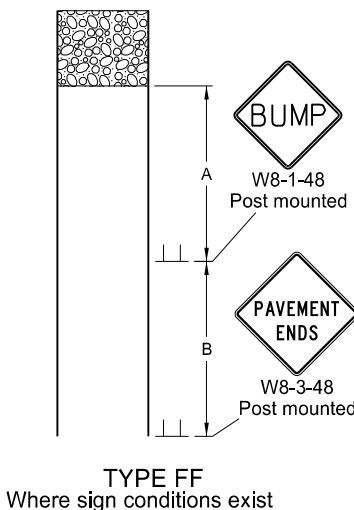
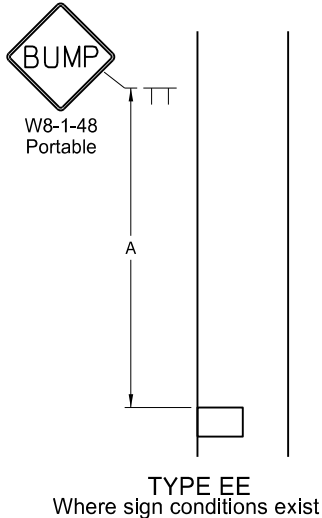
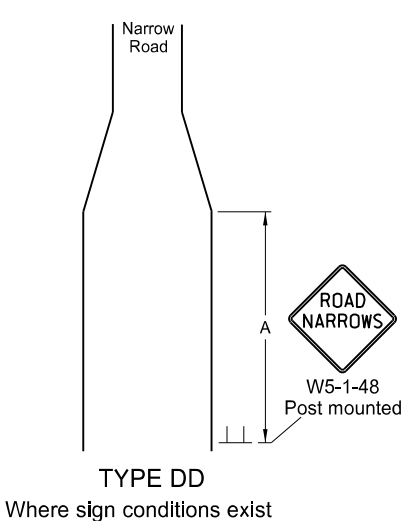
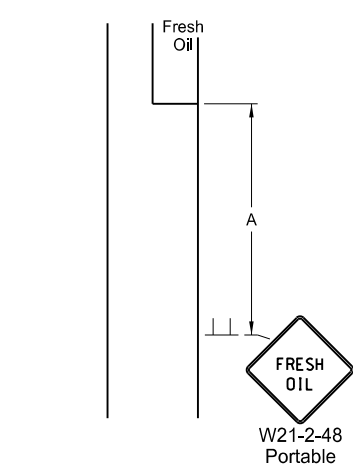
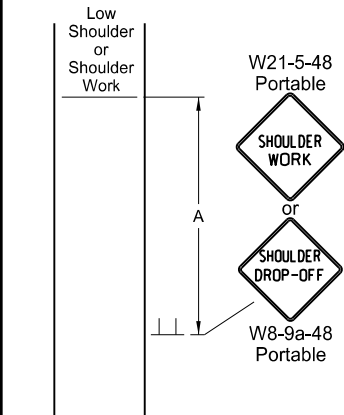
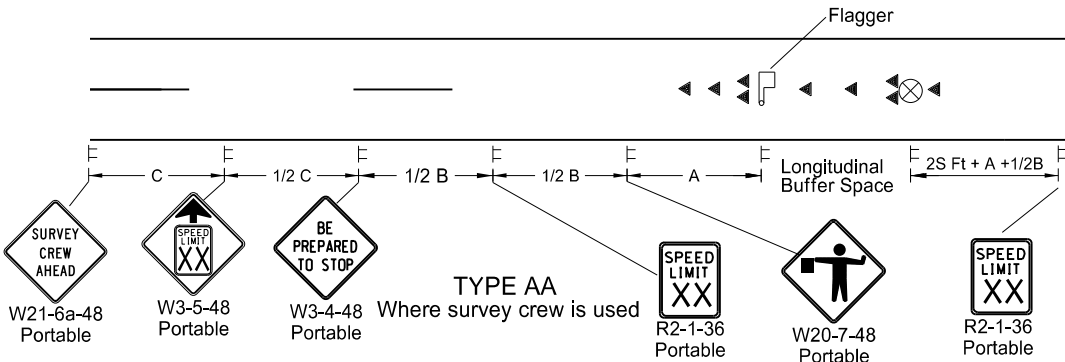
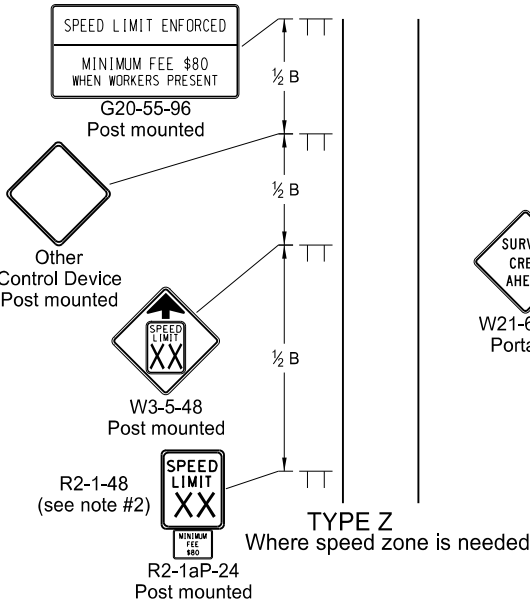
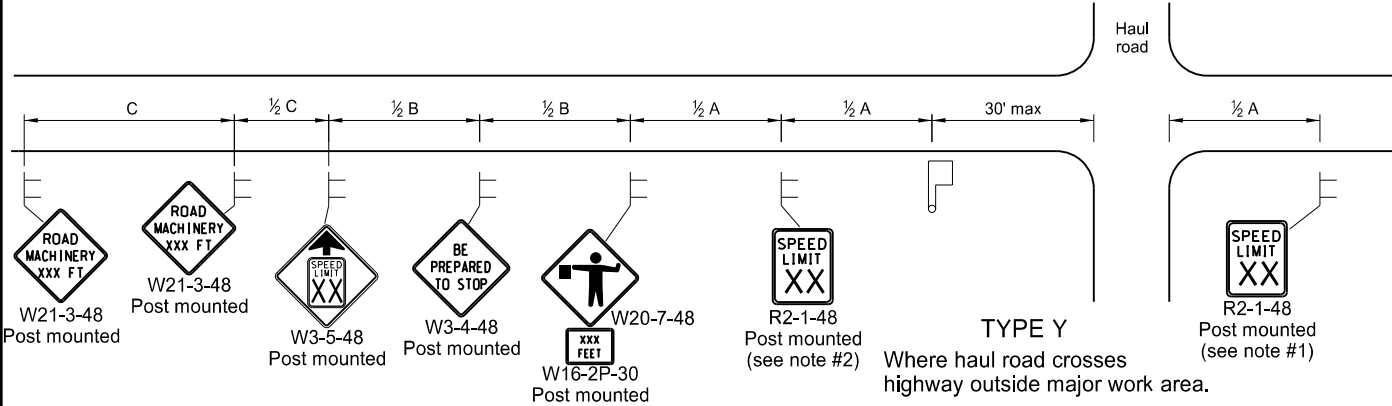
ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
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MISCELLANEOUS SIGN LAYOUTS

D-704-26



- Notes
1. Re-establish speed limit. Determine exact speed limit in the field, dependent on location and conditions.
 2. Determine reduced speed limit based on in-place speed limit before construction. Where speed reductions exceed 30 mph, install a second speed limit sign with the desired speed reduction (not to exceed 30 mph.) Place the second speed limit sign at 1/2B.
 3. Install flags on warning signs in urban areas when signs are not portable. Mount 24 inch square flags perpendicular to the edges of the sign, and at such a distance above the edge that the flag does not touch the sign when limp.
 4. Cover existing speed limit signs within reduced speed zones.
 5. As an option, use portable sign supports in lieu of post mounted signs in accordance with NDDOT Standard Specifications.
 6. Sign G20-55-96 is not required if this standard is part of other traffic control layouts, or work is less than 15 days.
 7. When pilot car operation is used, place sign G20-4b-36 "Wait For Pilot Car" at major intersections within pilot car control area.
 8. Recommend 40 mph speed limit in vicinity of workers, unless location and conditions dictate otherwise.

ADVANCE WARNING SIGN SPACING				
Road Type	Distance Between Signs Min. (ft)			
	A	B	C	
Urban - Low Speed (30 mph or less)	150	150	150	
Urban - Low Speed (over 30 to 40 mph)	280	280	280	
Urban - High Speed (over 40 mph to 50 mph)	360	360	360	
Rural - High Speed (over 50 mph to 65 mph)	720	720	720	
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200	
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640	
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500	

Longitudinal Buffer Space	
*Speed (mph)	Length Min (feet)
20	115
25	155
30	200
35	250
40	305
45	360
50	425
55	495
60	570
65	645
70	730
75	820

* Posted speed, off-peak 85th percentile speed prior to work starting, or the anticipated operating speed in mph.

KEY

Sign Flagger Cones

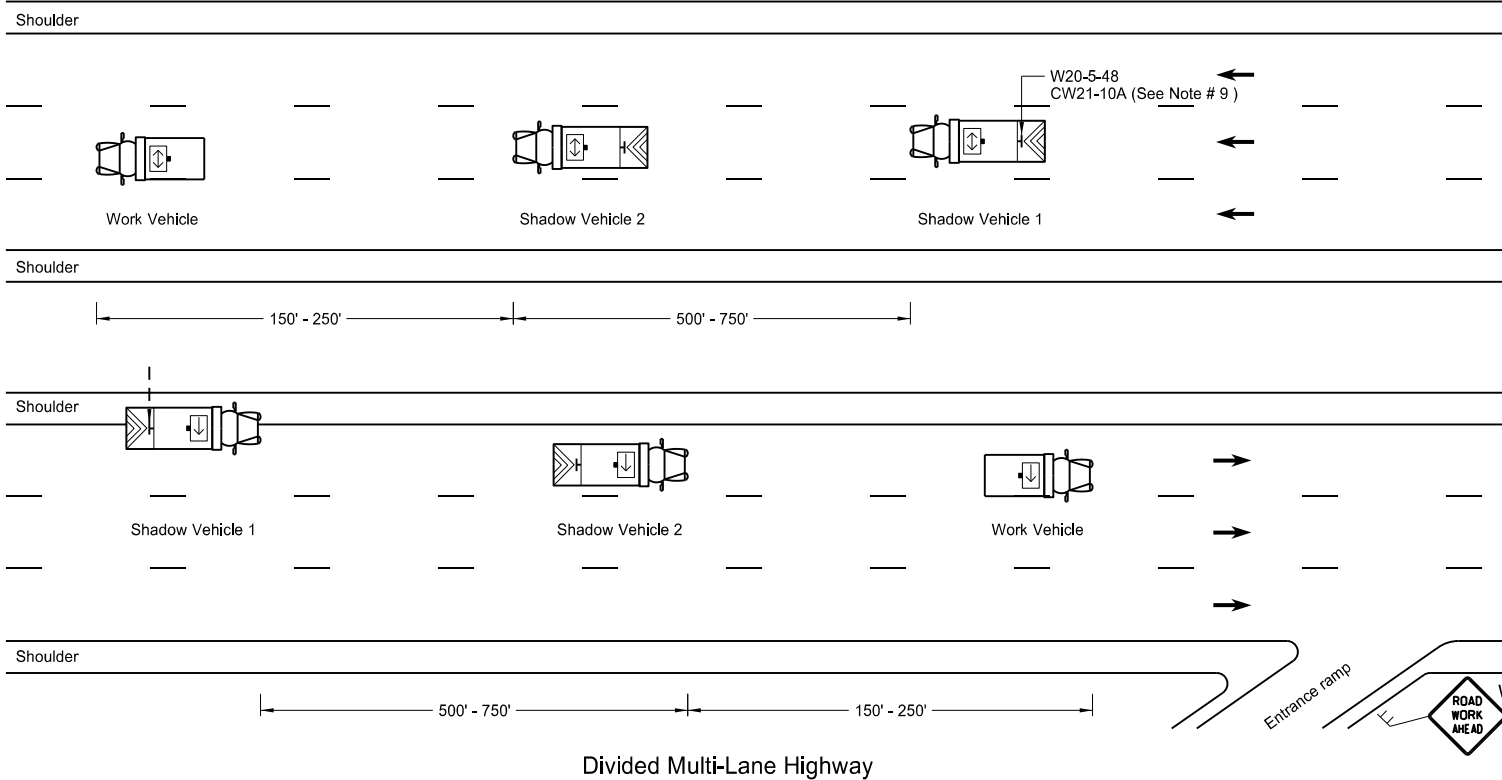
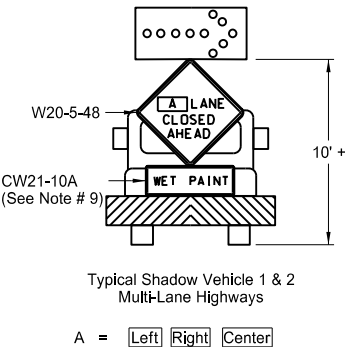
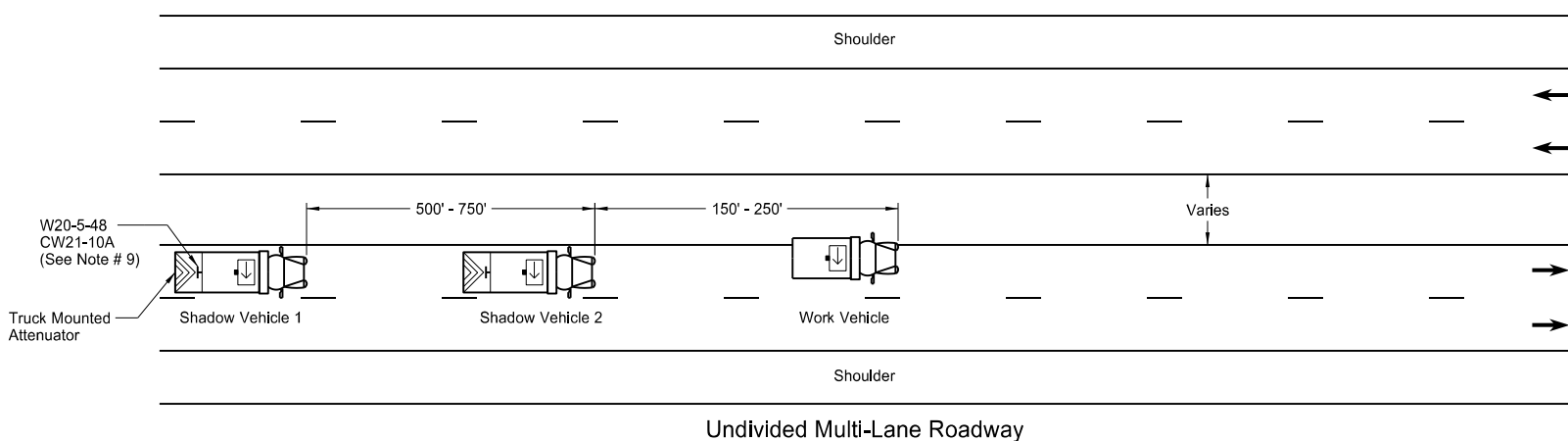
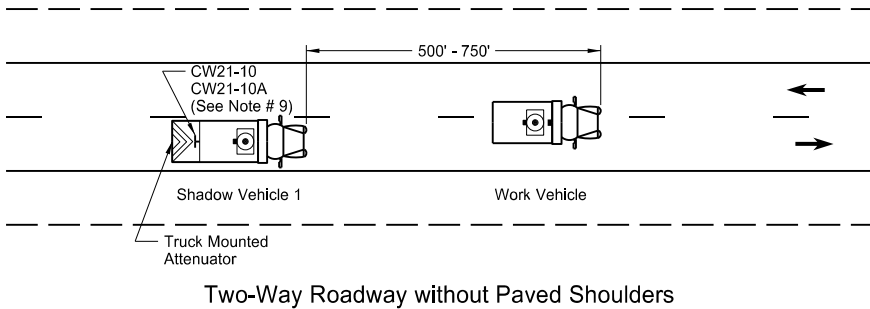
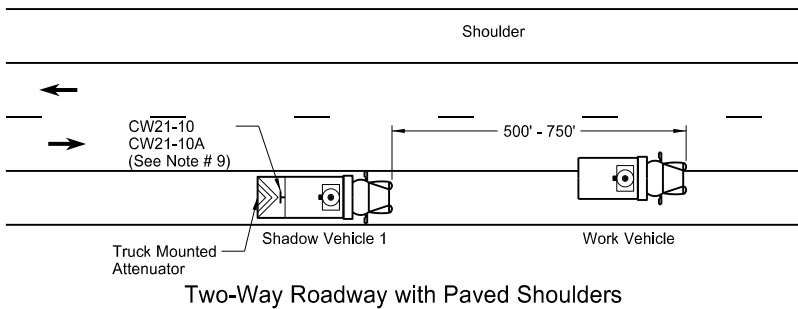
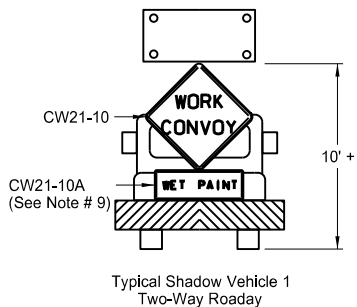
S = Numerical value of speed limit or 85th percentile.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
REVISIONS	
DATE	CHANGE
8-17-17	Added speed limit signs. Updated notes & sign numbers

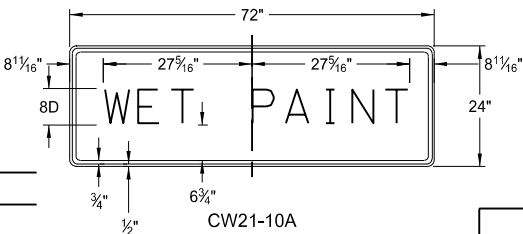
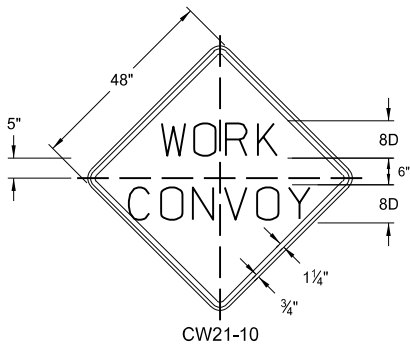
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TRAFFIC CONTROL PLAN FOR MOVING OPERATIONS

D-704-27



Sign Details



- Notes
1. If the contractor chooses to place more vehicles in the convoy than are shown, these vehicles shall have the truck mounted attenuator and shall be at the contractor's expense.
 2. Shadow and work vehicles shall display yellow rotating beacons or strobe lights unless otherwise stated elsewhere in the plans.
 3. Flashing arrow panels shall be Type B or Type C. The panel operation shall be controlled from inside the vehicle.
 4. Each vehicle shall have two-way electronic communication capability.
 5. When work convoys must change lanes, shadow vehicle 1 should change lanes first to shadow other convoy vehicles.
 6. Vehicle spacing between the shadow vehicle 1 and shadow vehicle 2 will vary depending on sight distance restrictions. Motorists approaching the work convoy should be able to see the trail vehicle in time to slow down and/or change lanes as they approach the shadow vehicle.
 7. Sign Colors
Letters = Black
Border = Black
Background = Orange
 8. Shadow vehicle 2 may be used as the paint tender vehicle.
 9. Sign CW21-10A shall only be used during a painting operation.
 10. On two lane - two way roadways, the work and shadow vehicles should pull over periodically to allow motor vehicle traffic to pass.

KEY

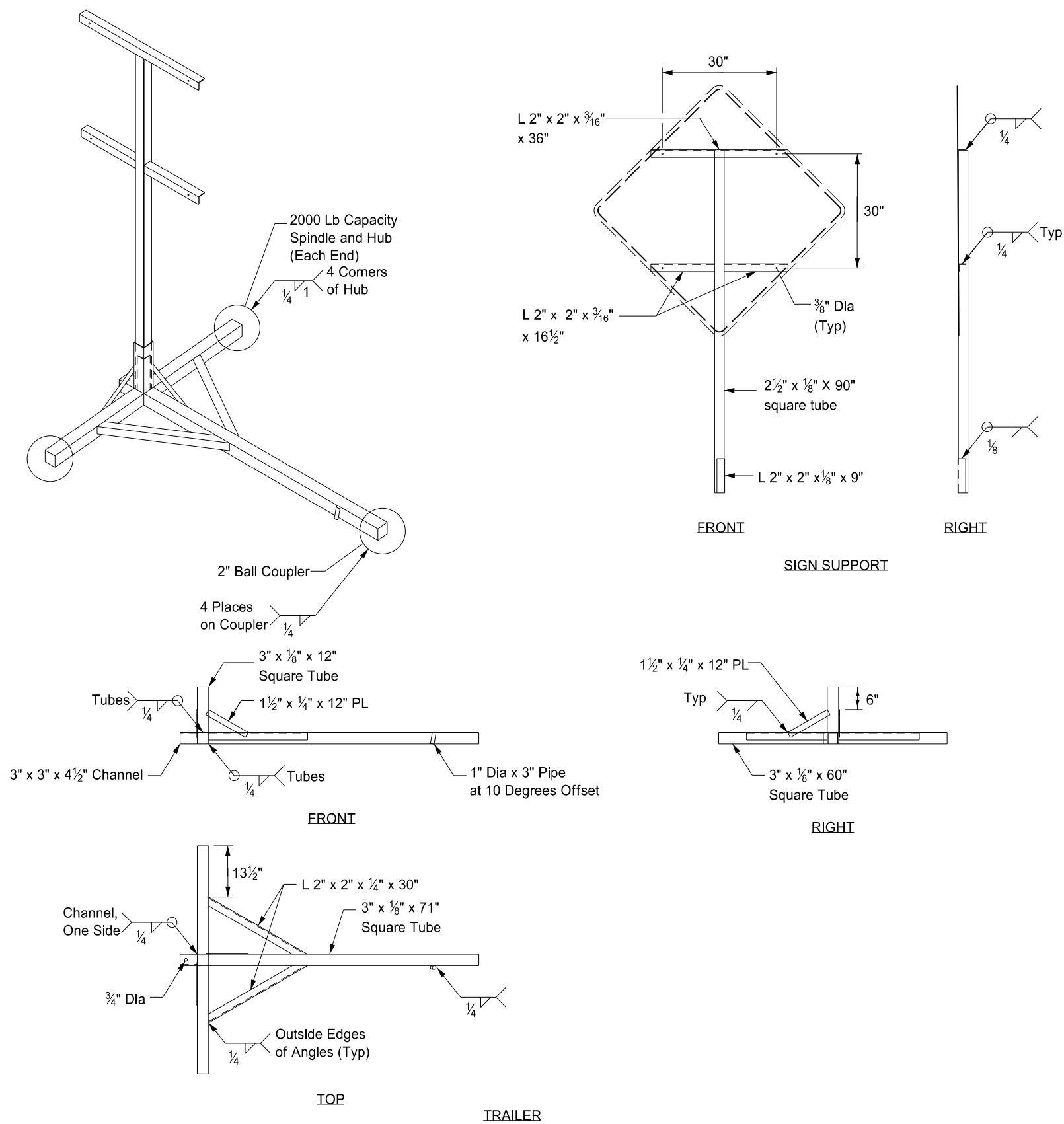
- Sign
- Truck mounted attenuator
- Flashing arrow panels:
- Right directional
 - Left directional
 - Double arrow directional
 - Caution Mode

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
REVISIONS	
DATE	CHANGE
6-18-14	Removed shadow vehicle 2 on two lane roadways

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PORTABLE SIGN SUPPORT ASSEMBLY

D-704-50



Notes:

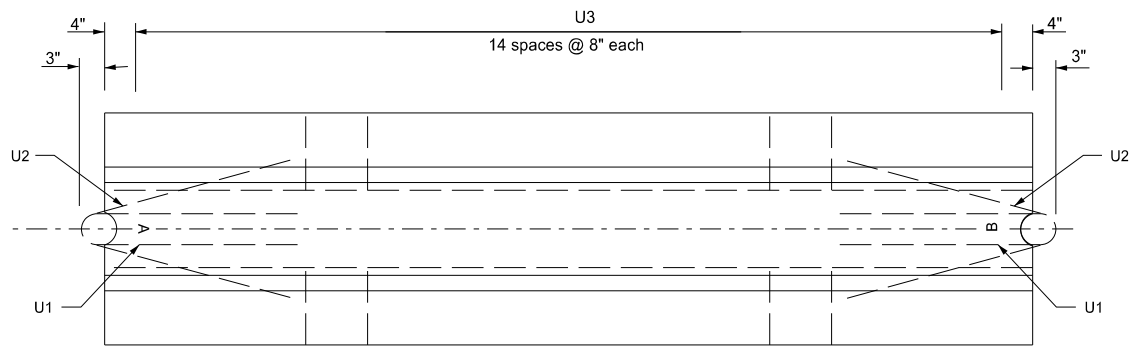
- ① The maximum weight of the assembly is 250 pounds.
- ② Use a 14" wheel and tire.
- ③ Automotive and equipment axle assemblies may not be used for trailer-mounted sign supports.
- ④ Other NCHRP 350 crash tested assemblies are acceptable.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
11-23-10	
REVISIONS	
DATE	CHANGE

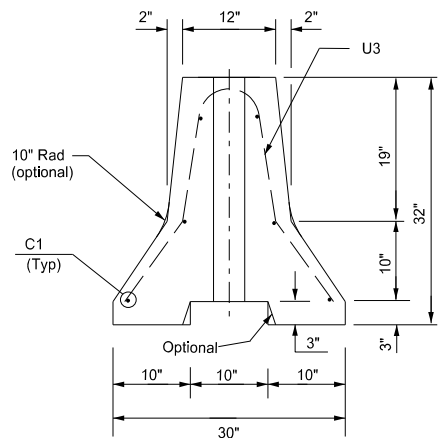
This document was originally issued and sealed by
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PORTABLE PRECAST CONCRETE MEDIAN BARRIER
(TEMPORARY USAGE)

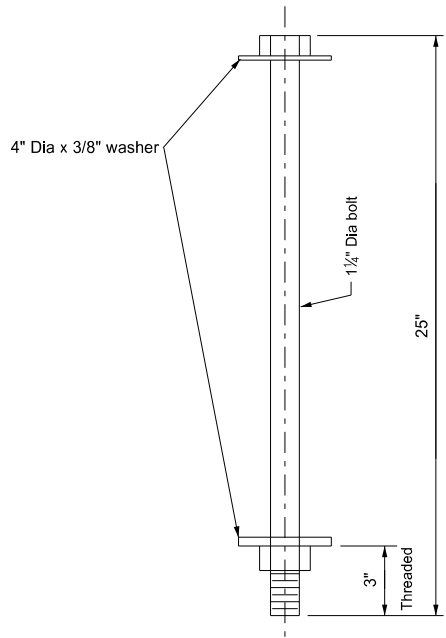
D-704-51



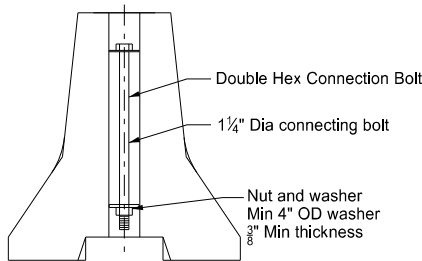
Plan View



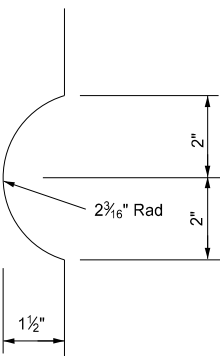
End View



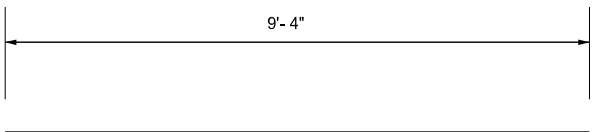
Connecting Bolt Detail
(One per 10 Ft section)



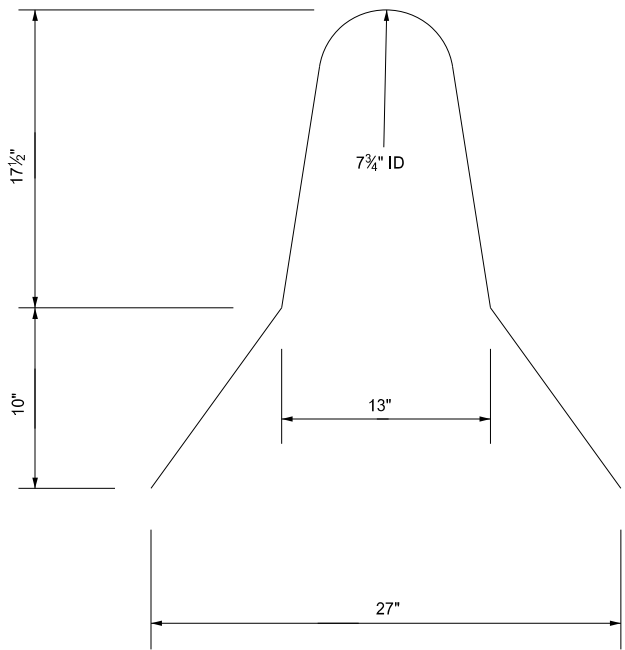
Bolt Connection Detail



Dap Detail



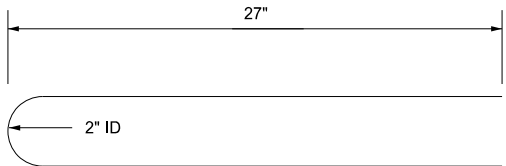
C1 Bar Detail



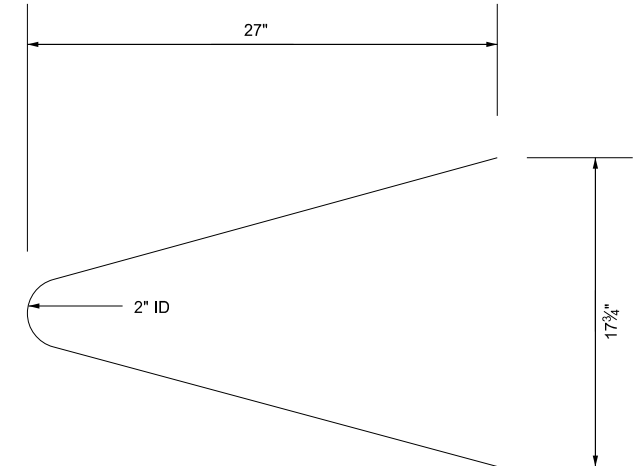
U3 Bar Detail

Notes:

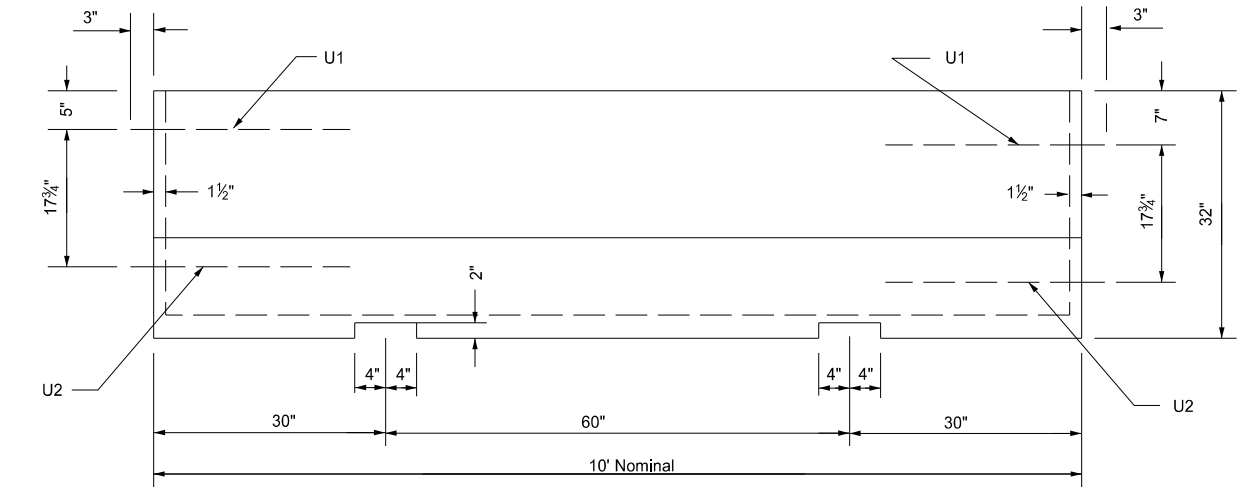
1. Galvanize all exposed hardware as per ASTM A153, except for the loop inserts.
2. Use AAE-3 Concrete.
3. Provide steel in accordance with Section 612 of NDDOT Standard Specifications.
4. Imprint barrier ends A and B as shown with 4 inch letters. Field match A end with B end.
5. Place barrier markers at the center of the barrier at 20' centers.
6. Connect barrier sections with 1 1/4" Dia A-307 double hex connecting bolt. Maintain bottom nut and washer connection for duration of barrier installation.
7. Place barrier to minimize openings between individual sections.



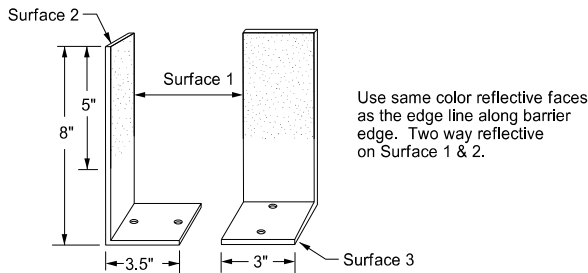
U1 Bar Detail



U2 Bar Detail



Side View



Barrier Marker Detail

Marker Body
Use high impact, weatherable engineering thermo-plastic material conforming to the following:

Property	Result	ASTM Test Method
Thickness (min)	.090"	—
Tensile strength (min psi) @ yield	5,500	D638
Impact strength @ -20°F (ft-lbs/in of notch)	3.2	D256 Method A
Impact strength @ 73°F (ft-lbs/in of notch)	14.0	D256 Method A
Flexural strength, PSI 1/4" @ 73°F	8,000	D790
Flexural modulus, PSI 1/4" @ 73°F	300,000	D790
Elongation @ yield	30%	D638

Reflective Tape
Use retroreflective, acrylic microprism material with acrylic backing, 3" wide, providing the following minimum optical performance with an observation angle of 0.1° measured in candlepower for the reflector:

Entrance Angle	Specific Intensity
Yellow - 4"	136
White - 4"	200

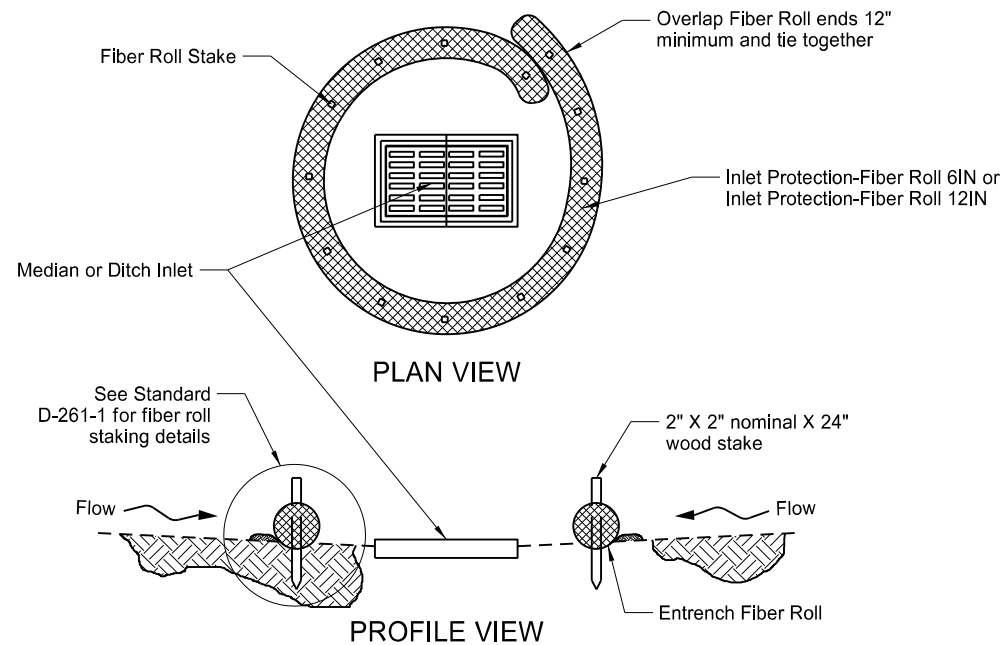
Adhesive
Use factory applied solid butyl rubber 1/8" thick, 2" wide on 2 1/4" wide release paper on surface 3 to temporarily mount markers to portable concrete barrier.

Bar List				
Mark	Size	No.	Length	Shape
C1	4	6	9'-4"	Straight
U1	4	2	4'-8"	Bent
U2	4	2	4'-10 1/4"	Bent
U3	4	15	5'-4"	Bent

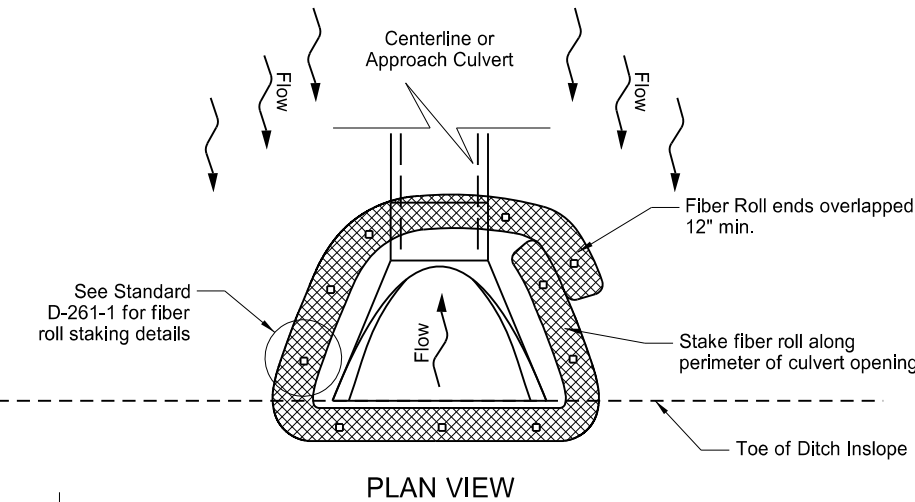
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
07-20-12	
REVISIONS	
DATE	CHANGE
9-27-17	Updated to active voice

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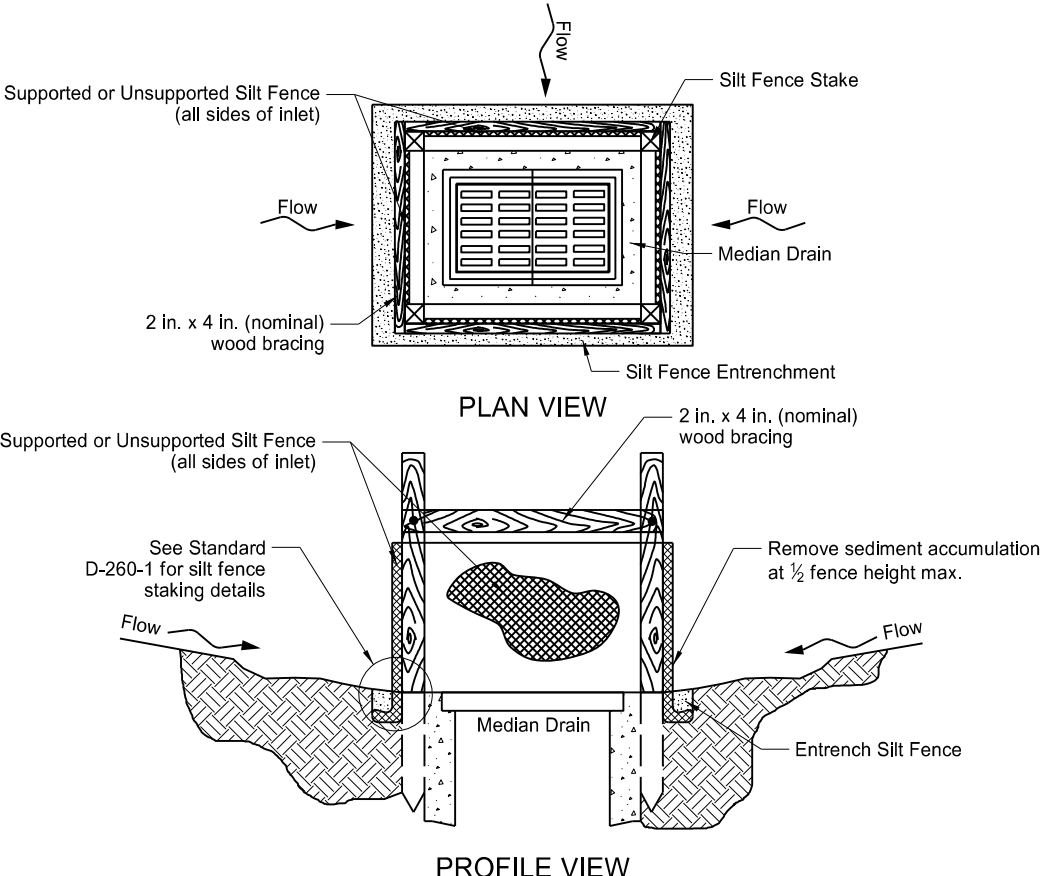
EROSION AND SILTATION CONTROLS
MEDIAN OR DITCH INLET PROTECTION



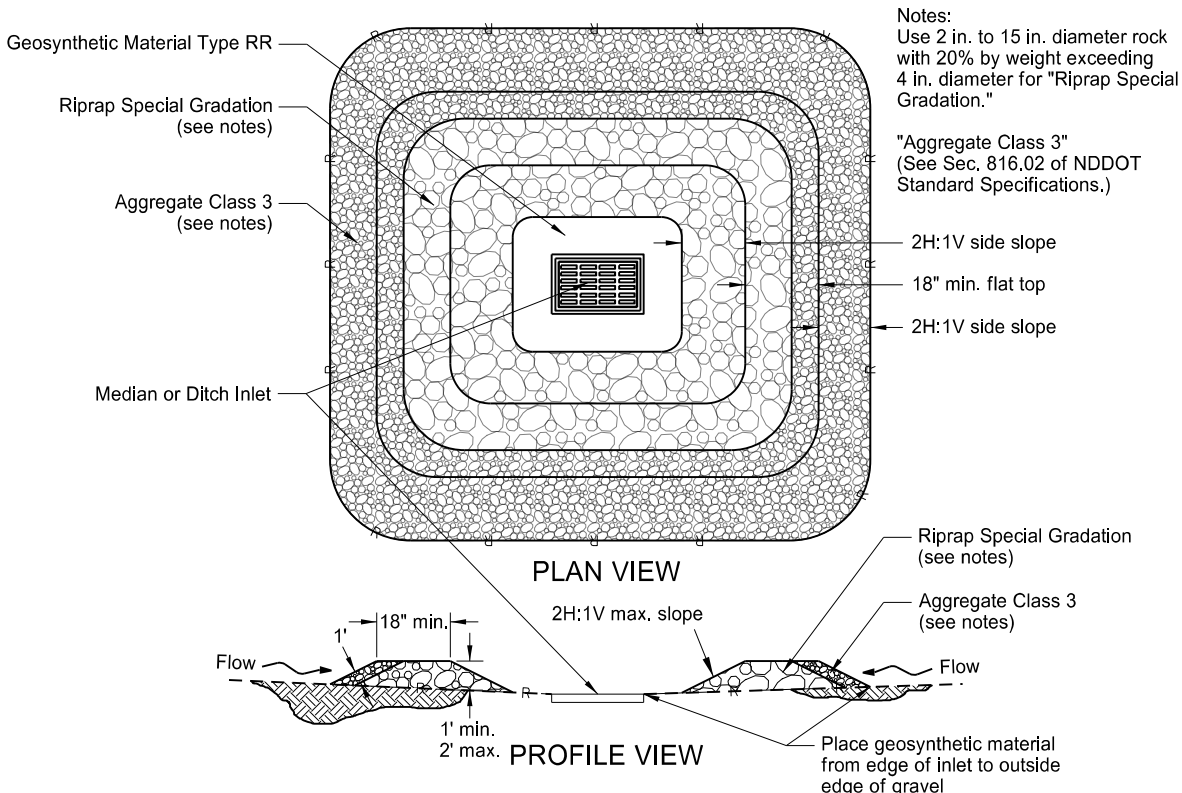
FIBER ROLL PROTECTION
(MEDIAN OR DITCH INLET)



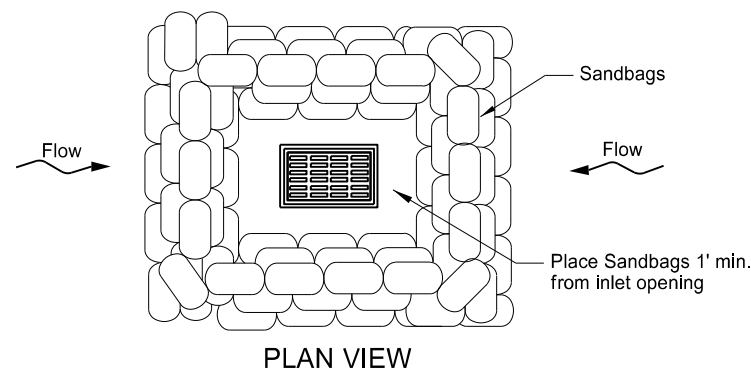
FIBER ROLL PROTECTION
(INLET OF CULVERT)



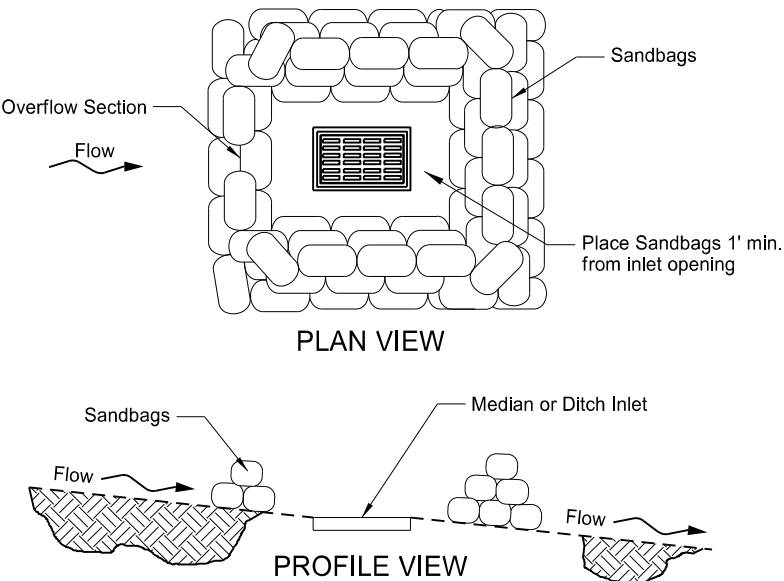
SILT FENCE PROTECTION
(MEDIAN OR DITCH INLET)



GRAVEL INLET PROTECTION
(MEDIAN OR DITCH INLET)



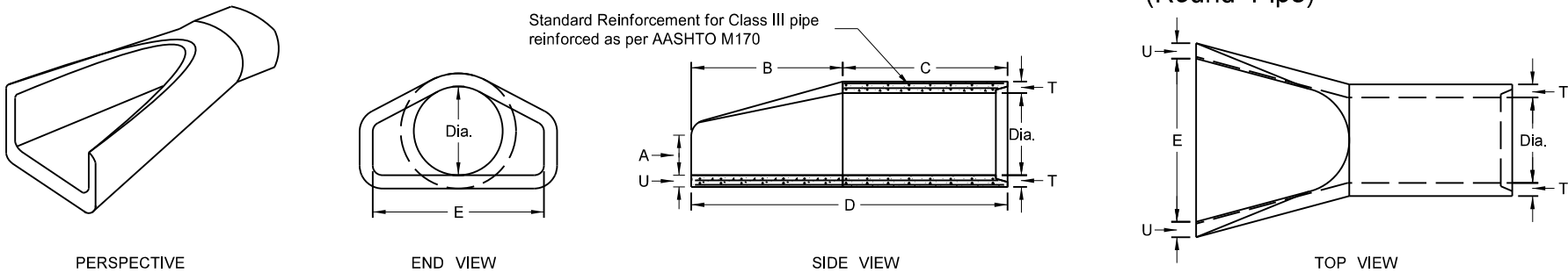
SANDBAG PROTECTION
(LOW POINT)



SANDBAG PROTECTION
(ON SLOPE)

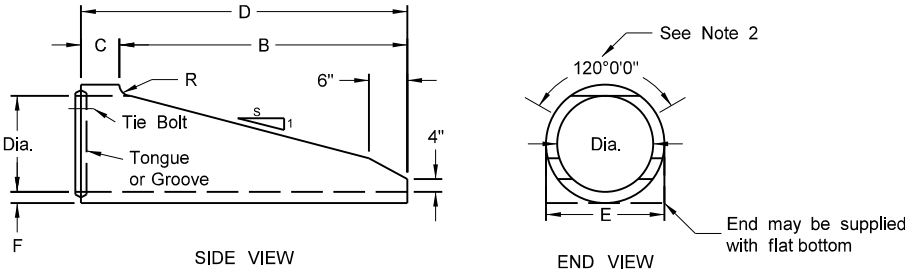
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION		<p>This document was originally issued and sealed by Roger Weigel Registration Number PE- 2930, on 10-17-2017 and the original document is stored at the North Dakota Department of Transportation</p>
10-03-13		
REVISIONS		
DATE	CHANGE	
06-26-14	Updated reference to standard drawing number for fiber roll staking details,	
10-01-14	Updated reference to standard drawing number for silt fence.	
10-17-17	Updated to active voice.	

REINFORCED CONCRETE PIPE CULVERTS AND END SECTIONS
(Round Pipe)



REINFORCED CONCRETE PIPE - FLARED END SECTION
Reinforcement to be equivalent to Class III RCP

TRAVERSABLE END SECTION							
DIA	B	C	D	E	F	R	S
15"	4"	9"	4'-9"	1'-7½"	2½"	3"	6
18"	5'-9"	9"	6'-6"	1'-11"	2½"	3"	6
24"	6"	1'	7"	2'-6"	3"	3"	4
30"	7'-6"	1'	8'-6"	3'-1"	3½"	3½"	4
36"	7'-3"	15"	8'-6"	3'-8"	4"	3"	4

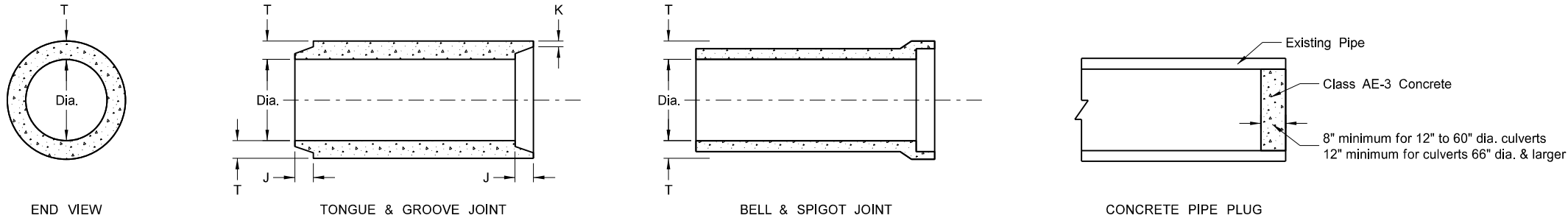


NOTES (Traversable End Section):

1. Manufactured in accordance with applicable portions of ASTM C76/AASHTO M170.
2. Reinforcement per Class III RCP with double reinforcement in the upper 120° of the full barrel portion.

FLARED END SECTION						
TERMINAL DIMENSIONS						
DIA	A	B	C	D	E	U
12	0'-4"	2'-0"	4'-0⅞"	6'-0⅞"	2'-0"	2"
15	0'-6"	2'-3"	3'-10"	6'-1"	2'-6"	2½"
18	0'-9"	2'-3"	3'-10"	6'-1"	3'-0"	2½"
21	0'-9"	3'-0"	3'-1"	6'-1"	3'-6"	2½"
24	0'-9½"	3'-7½"	2'-6"	6'-1½"	4'-0"	3"
27	0'-10½"	4'-0"	2'-1½"	6'-1½"	4'-6"	3½"
30	1'-0"	4'-6"	1'-7¾"	6'-1¾"	5'-0"	3½"
36	1'-3"	5'-3"	2'-9"	8'-0"	6'-0"	4"
42	1'-9"	5'-3"	2'-9"	8'-0"	6'-6"	4½"
48	2'-0"	6'-0"	2'-0"	8'-0"	7'-0"	5"
54	2'-3"	5'-5"	2'-9¼"	8'-2¼"	7'-6"	5½"
60	2'-11"	5'-0"	3'-3"	8'-3"	8'-0"	5"
66	2'-6"	6'-0"	2'-3"	8'-3"	8'-6"	5½"
72	3'-0"	6'-6"	1'-9"	8'-3"	9'-0"	6"
78	3'-0"	7'-6"	1'-9"	9'-3"	9'-6"	6½"
84	3'-0"	7'-6½"	1'-9"	9'-3½"	10'-0"	6½"
90	3'-5"	7'-3½"	2'-0"	9'-3½"	11'-0"	6½"

REINFORCED CONCRETE PIPE - TRAVERSABLE END SECTION
Reinforcement to be equivalent to Class III RCP



All Classifications of Round Concrete Pipe					
Internal Dia. of Pipe in Inches	Cross-Sectional Water Area	Weight per Lin. Foot of Pipe Std. Wall	Joint J Groove End Min./Max.	Joint K Tongue Min.	Minimum Wall Thickness (T)
Dia	Sq. ft.	Lbs.	In.	In.	In.
12	0.79	92	1⅞-2⅞	¾	2
15	1.23	127	1¾-2¾	⅞	2½
18	1.77	168	1⅞-2⅞	1	2½
21	2.40	214	1⅞-3⅞	1⅞	2½
24	3.14	265	2¾-3¾	1⅞	3
27	3.98	322	2¾-4	1¼	3¼
30	4.91	384	3¼-4¼	1¼	3½
33	5.94	452	3¼-4¼	1½	3¾
36	7.07	524	3¼-4¼	1½	4
42	9.62	685	3¾-4¾	1¾	4½
48	12.57	685	3¾-4¾	1⅞	5
54	15.90	1070	4½-5½	2	5½
60	19.63	1296	4½-5½	2¼	6
66	23.76	1542	5-6	2⅞	6½
72	28.27	1810	5½-6½	2⅞	7
78	33.18	2098	6¼-7¼	2⅞	7½
84	38.48	2410	5½-7¾	3⅞	8
90	44.18	2793	6¾-8½	3⅞	8½
96	50.27	3092	7-8¼	3½	9
102	56.75	3466	7-8¼	3½	9½
108	63.62	3864	7¼-8½	3¾	10

- NOTES:
1. All reinforcing steel shall meet AASHTO M170 requirements.
 2. All circular, longitudinal, and elliptical reinforcement shall be assembled and securely fastened in cage fashion so as to maintain reinforcement in exact shape and correct positions within the forms.
 3. Laying length of pipe: 12" to 66" (incl.) = not less than 4 feet 66" to 108" (incl.) = not less than 6 feet
 4. Joints shall be sealed with rubber gaskets or with sealer approved by the engineer whenever pipe are specified for storm drain or sanitary sewers.
 5. For Class IV and Class V reinforced concrete pipe and end section sizes which do not have reinforcement specified by AASHTO M170, shop drawings and design calculations shall be prepared and sealed by a Professional Engineer and submitted for the Engineer's review.

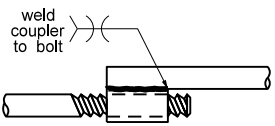
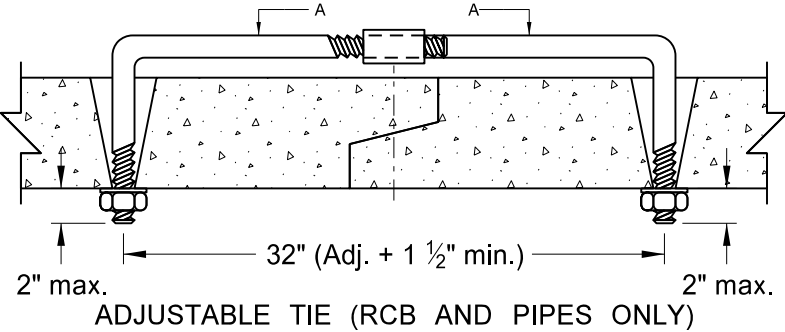
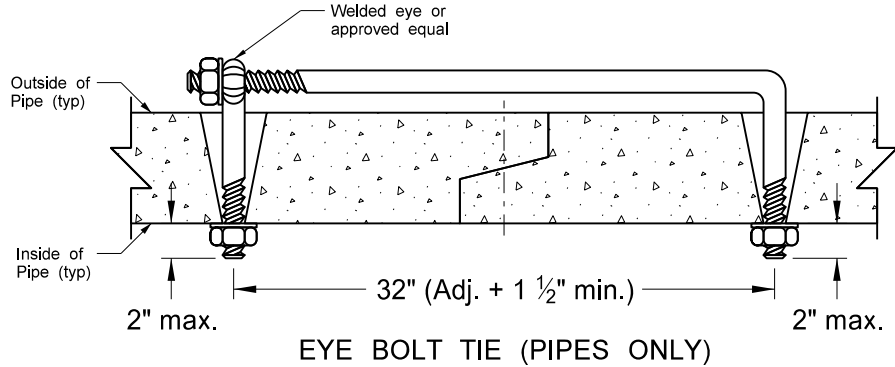
SEE STANDARD DRAWING D-714-22 FOR DETAILS OF CONCRETE PIPE TIES (TIE BOLTS).

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
05-12-14	
REVISIONS	
DATE	CHANGE
01-21-15 11-21-16	Revised Note 5 Revised End Section Dimensions

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Jon Ketterling
Registration Number
PE- 4684 ,
on 11/21/16 and the original document is stored at the
North Dakota Department
of Transportation

CONCRETE PIPE, CATTLE PASS, OR
PRECAST CONCRETE BOX CULVERT TIES

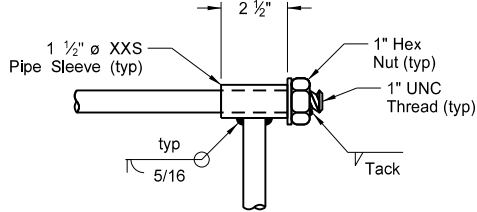
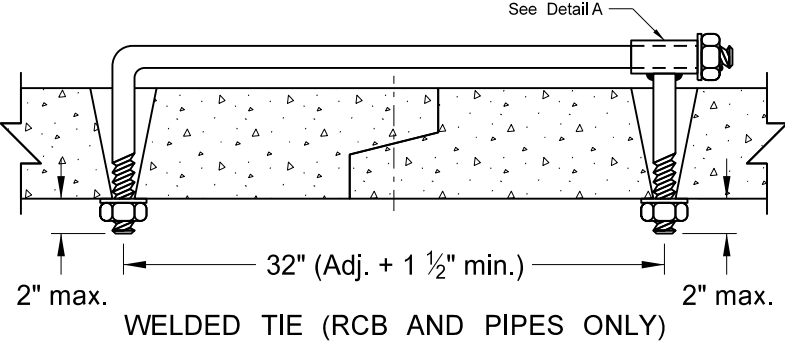
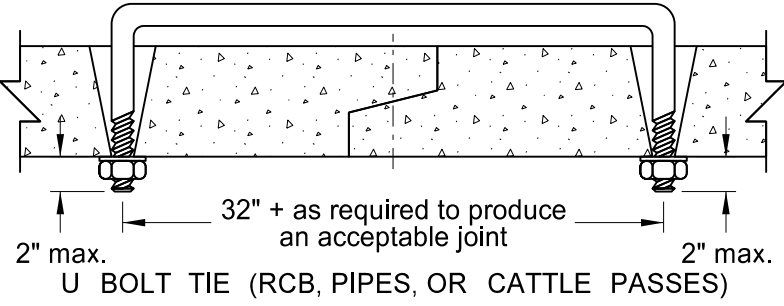
D-714-22



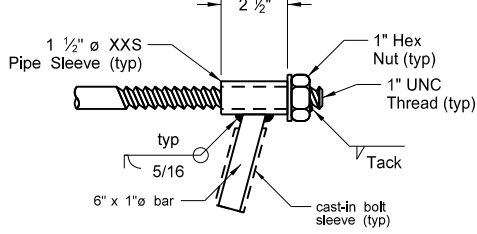
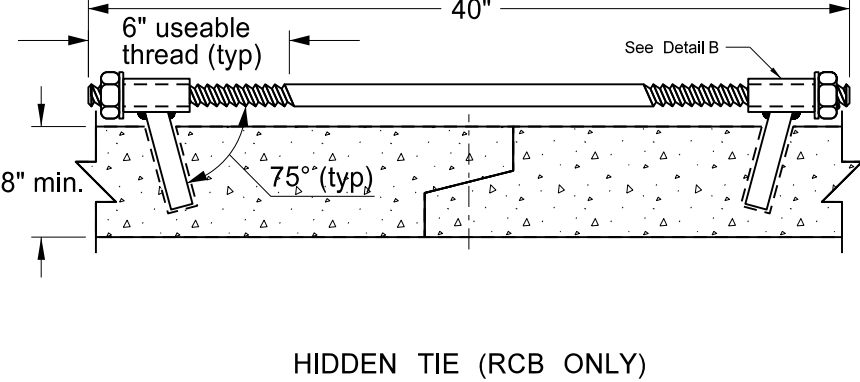
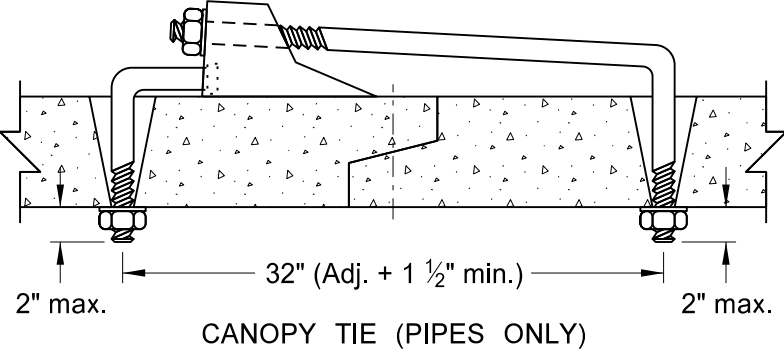
SECTION A-A

REQUIRED SIZE OF TIE BOLTS		
Pipe Size	Thread ϕ	XXS Pipe Sleeve Inner ϕ
18" - 24"	$\frac{5}{8}$ " See note 2	$\frac{3}{4}$ "
30" - 66"	$\frac{3}{4}$ "	1"
72" - 78"	1"	1 $\frac{1}{4}$ "
RCB/Cattle Pass		

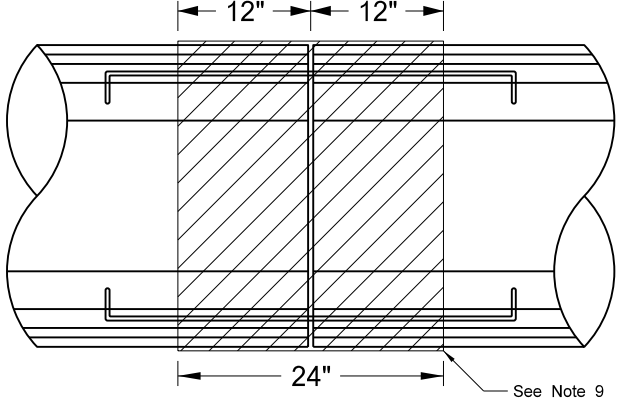
- NOTES:
- The pipe size listed is the inside diameter of round pipe or the equivalent diameter of pipe arch.
 - Cattle Pass and Jacked and Bored pipes shall have pipe ties inserted from the inside of the pipes and grouted into place. Jacked and bored pipes with a diameter of 24" or less do not require pipe ties.
 - Nuts and washers are not required on Jacked and Bored pipes or pipes with a 24" diameter or less. Where nuts and washers are not used, the tie bars shall be inserted and grouted into place.
 - Ties are only for holding pipe or RCB sections together, not for pulling sections tight.
 - Tie bolt assembly shall be hot dip galvanized in accordance with AASHTO M232.
 - Holes in pipes to accommodate tie bolts can be precast or drilled. Tapered holes are permitted when precast. Holes shall have a diameter $\frac{1}{4}$ " larger than the diameter of the thread. Holes in precast RCB's shall contain cast-in bolt sleeves with an inside diameter of 1 $\frac{1}{4}$ ".
 - The contractor has the option of selecting the type of tie bolt used from those shown.
 - The cost of precasting or drilling the required holes and furnishing and installing the tie bolts shall be included in the price bid for the appropriate conduit or RCB pay item.
 - All centerline and approach RCP culvert joints shall be tied. Storm drain systems shall have the first three joints including the end section of all free ends tied. Free ends are defined as any storm drain end which does not terminate at an inlet or manhole. Outfall culverts with end sections which drain adjacent ditches are examples of free ends.
 - Place joint wrap prior to installing ties. Overlap the joint by 12" in both directions.
 - Tie bolts shall conform to ASTM A 36. Nuts shall be heavy hex and conform to ASTM A 563. Washers shall conform to ASTM F 436, Type 1. Welded pipe sleeves and cast-in bolt sleeves shall conform to ASTM A 53, Grade B.
 - RCB tie locations shall be as shown on the plans.



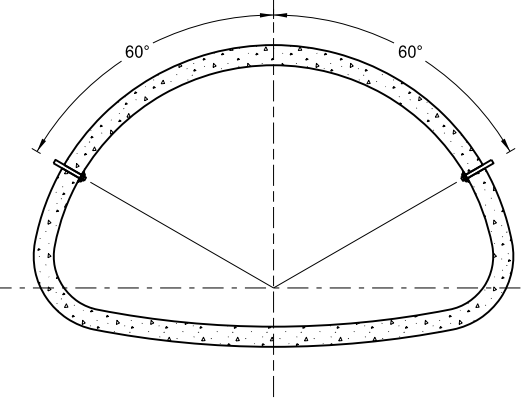
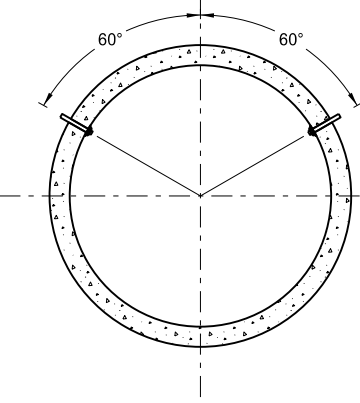
DETAIL A



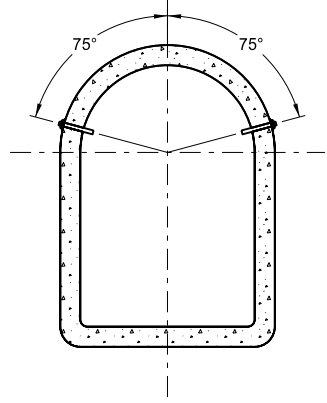
DETAIL B



PLAN VIEW



END VIEW



NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
3-18-14	
REVISIONS	
DATE	CHANGE
7-21-15 6-6-17	Note 8 Notes 2-11, Table, Title, Labels

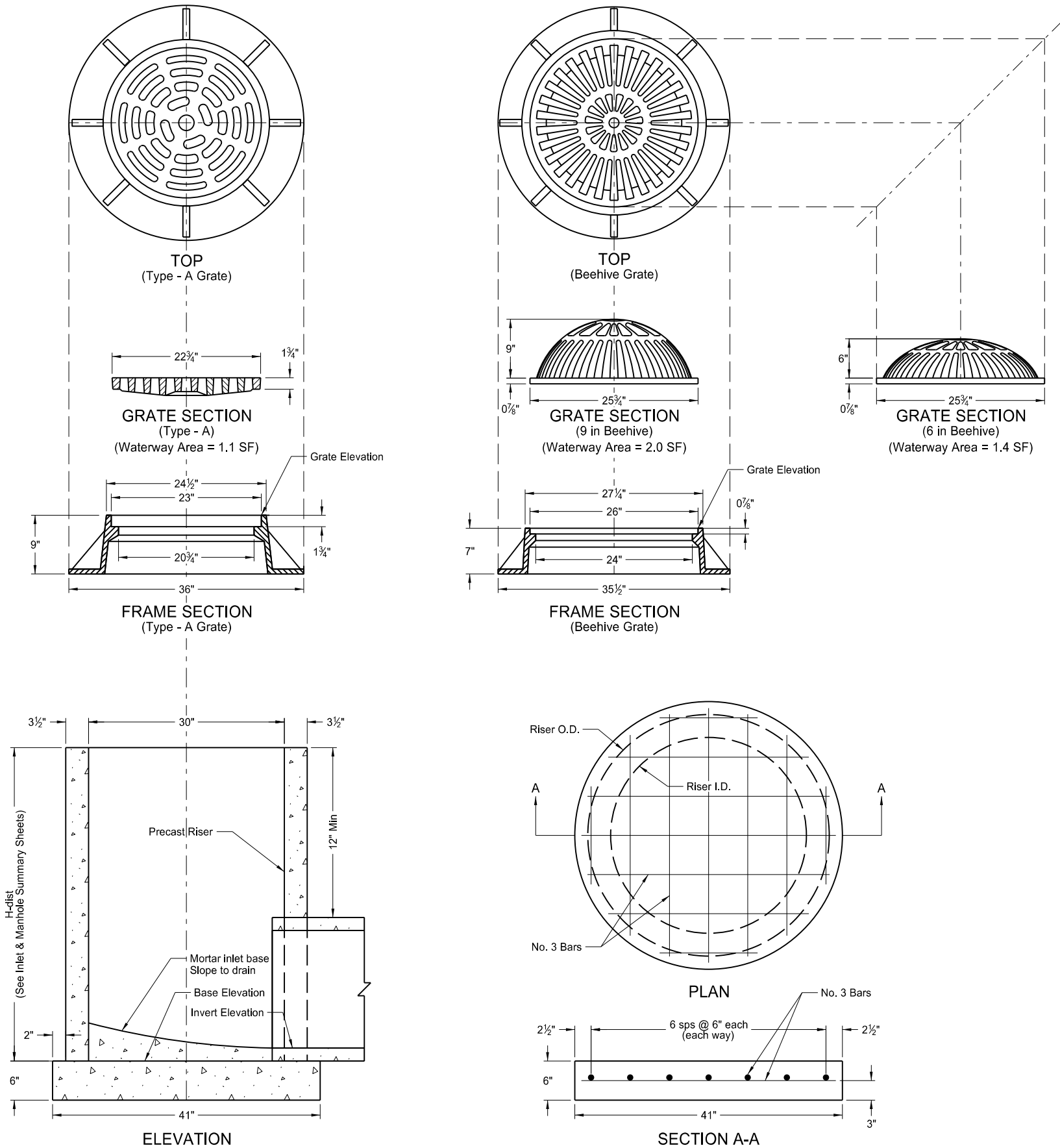
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INLET - CATCH BASIN

D-722-1A

NOTES:

1. Use of other castings, similar in dimension, is allowed if the casting conforms to the riser section and has a grate style specified in the plans, meeting or exceeds the waterway area listed. Modifications to the inlet to facilitate similar castings are only allowed with written approval from the Engineer.
2. Use castings manufactured in accordance with AASHTO M306-09. Use metal conforming to AASHTO M105 Class 35B in the manufacture of castings.
3. Use class AE concrete precast or cast-in-place bases constructed in accordance with NDDOT Standard Specifications. Use aggregate size approved by the Engineer.
4. Construct precast concrete risers in accordance with AASHTO M199.
5. On projects with PCC pavement, construct inlet risers 4 to 5 inches below final elevation and adjust to final grade with adjusting rings, masonry or cast-in-place concrete after paving. Include all costs for this adjustment in the price bid for the inlet.
6. Use Grade 60 reinforcing steel.

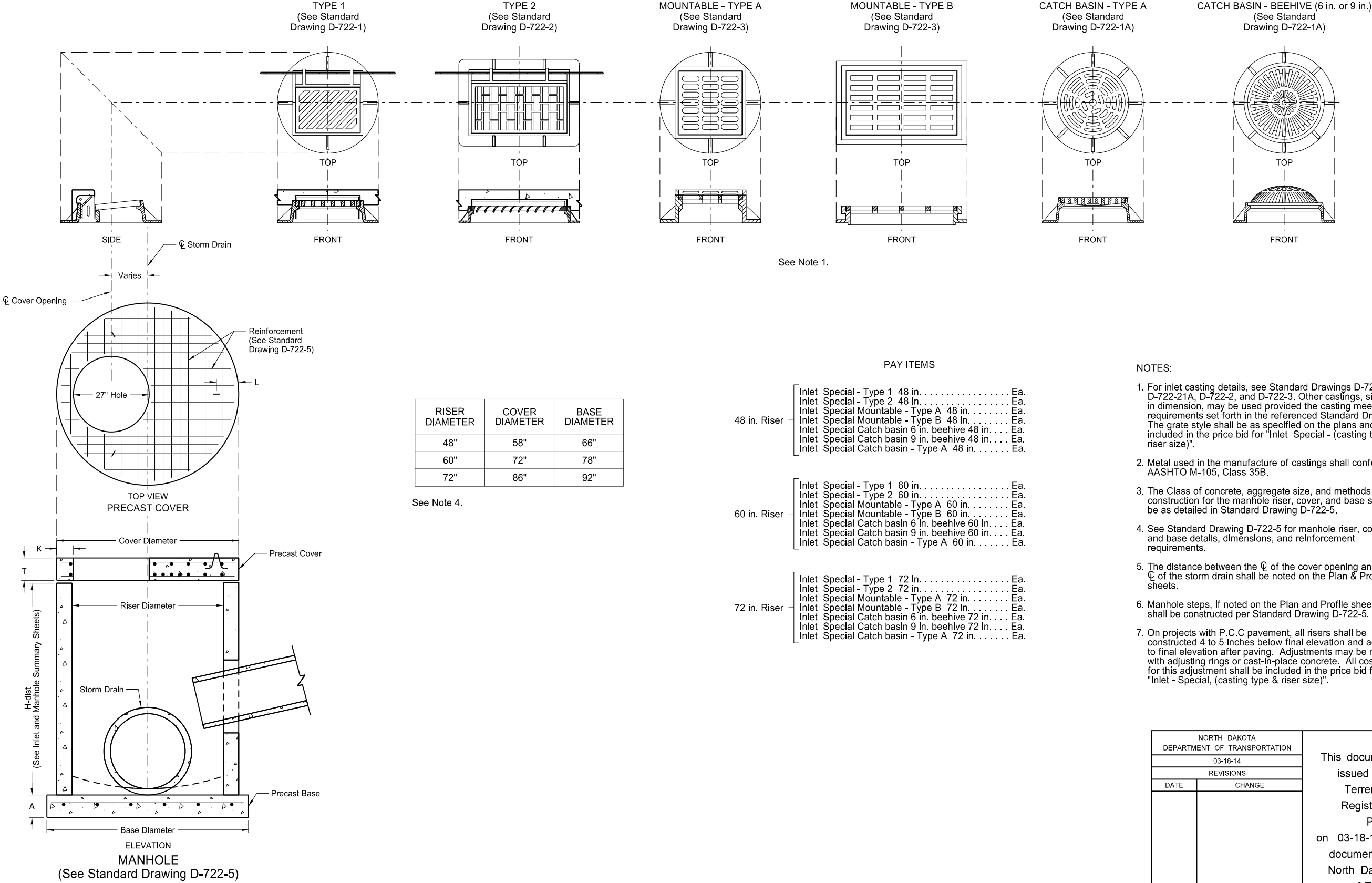


NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
05-14-13	
REVISIONS	
DATE	CHANGE
6-24-14 10-17-17	Revised Note 3. Updated to active voice.

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Roger Weigel,
Registration Number
PE- 2930,
on 10-17-2017 and the original document is stored at the
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INLET - SPECIAL

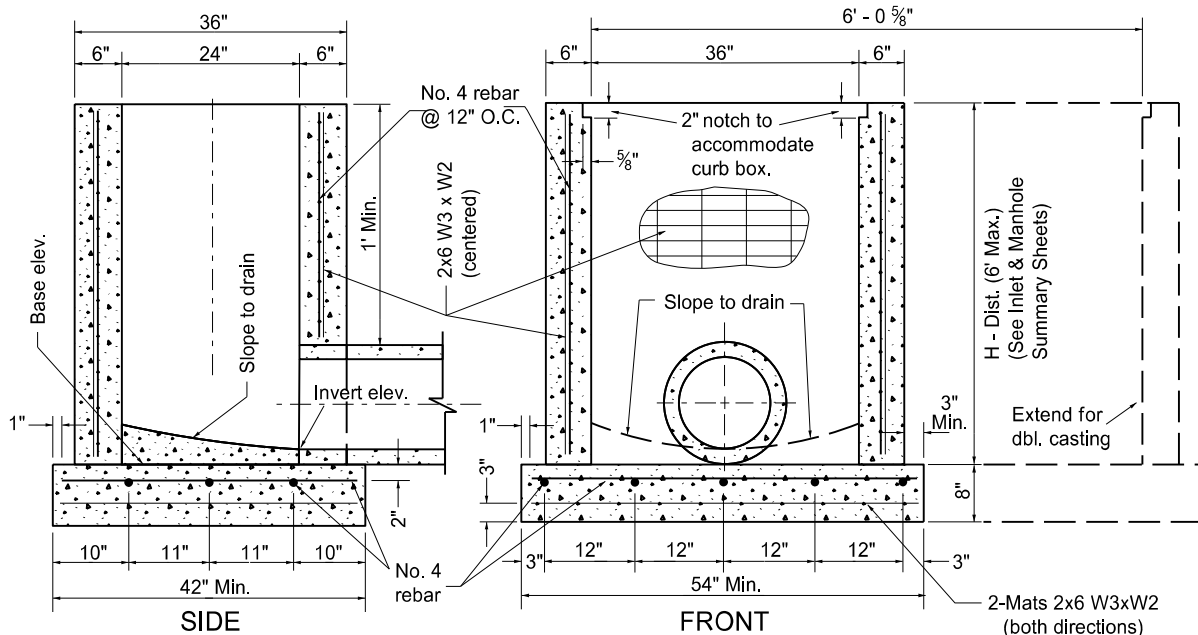
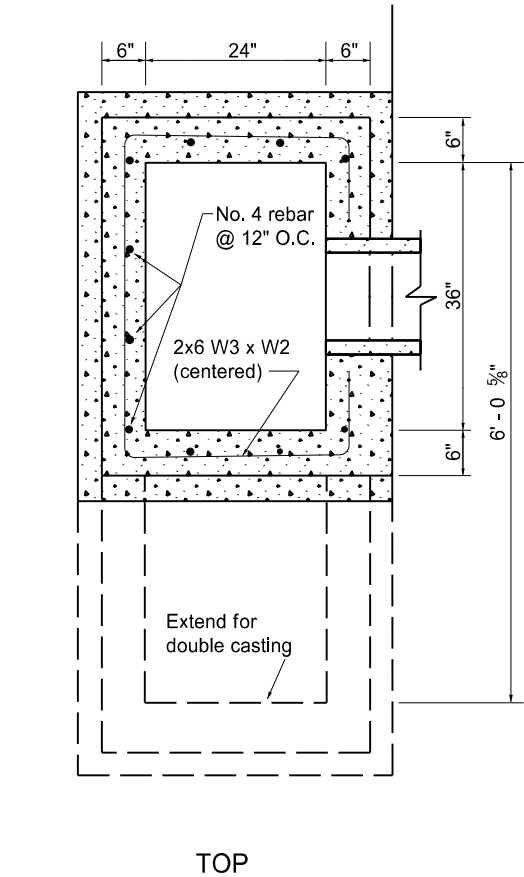
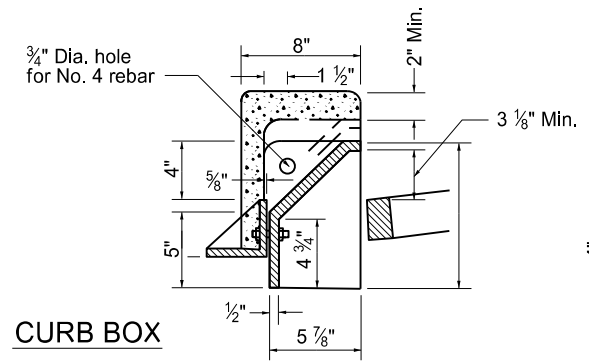
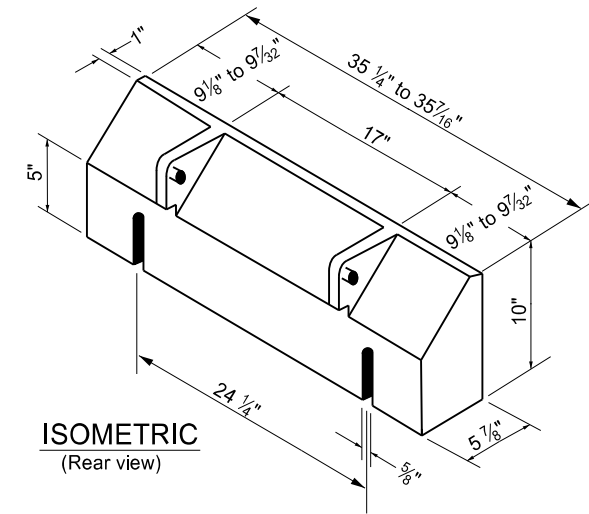
D-722-1B



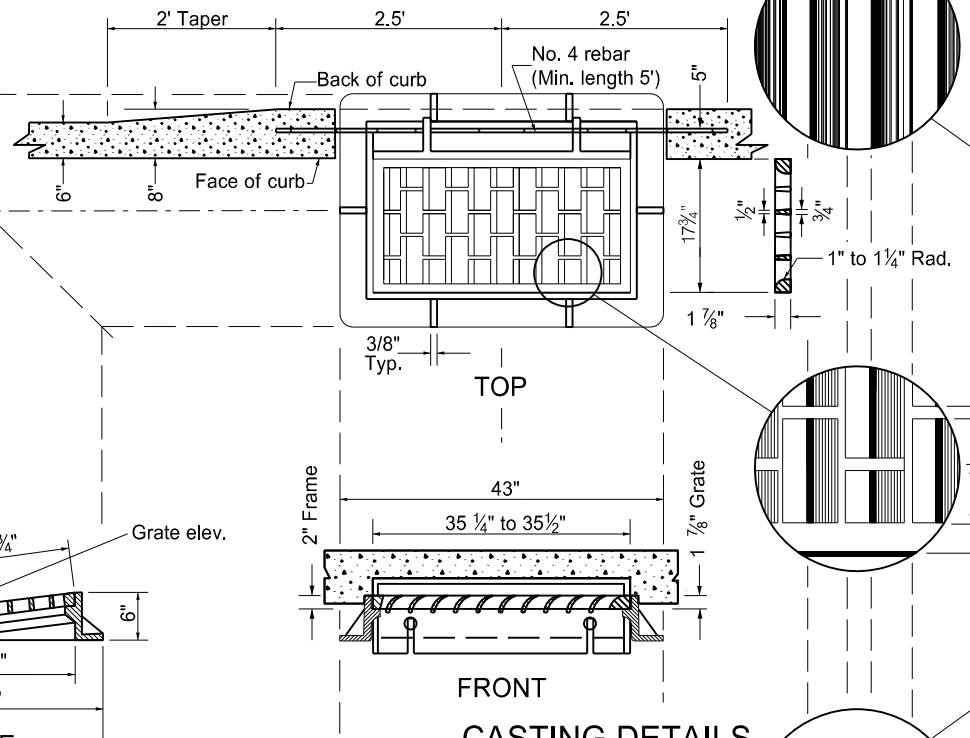
INLET - TYPE 2

D-722-2

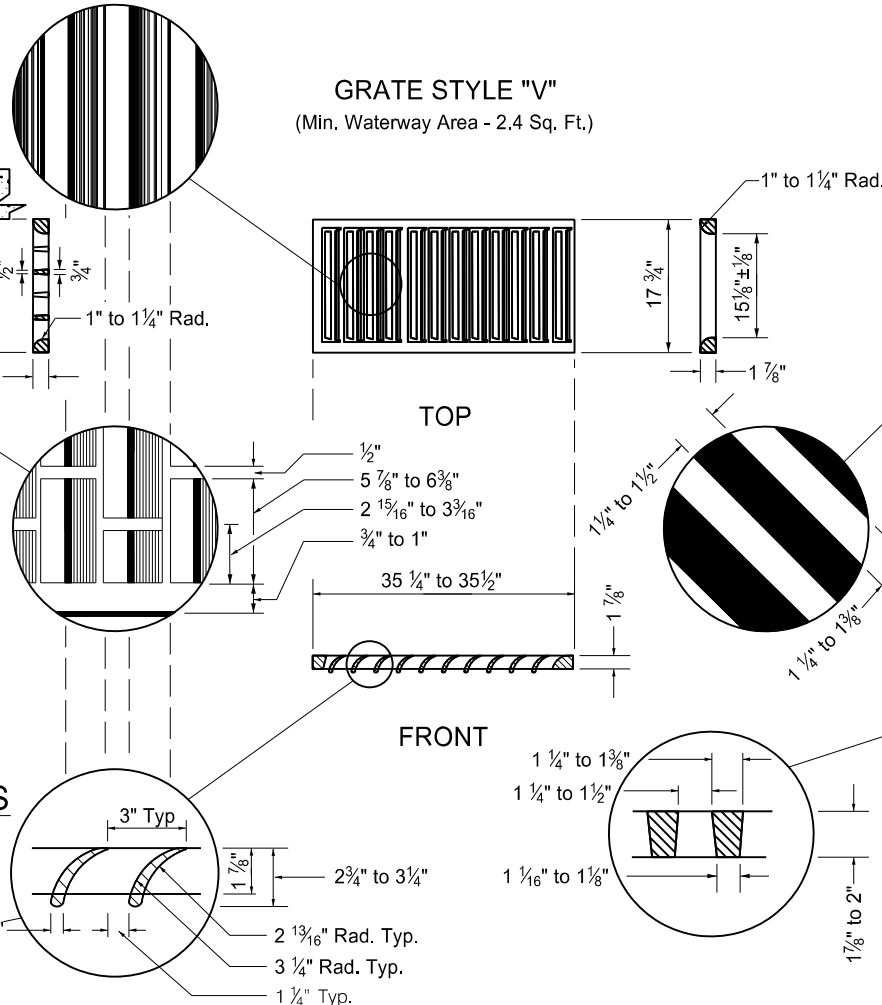
Pay Items
Inlet - Type 2Ea.
Inlet - Type 2, Double.....Ea.



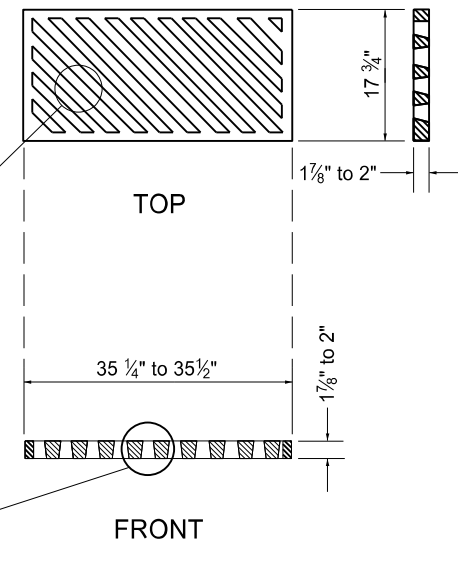
GRATE STYLE "L"
(Min. Waterway Area - 1.9 Sq. Ft.)



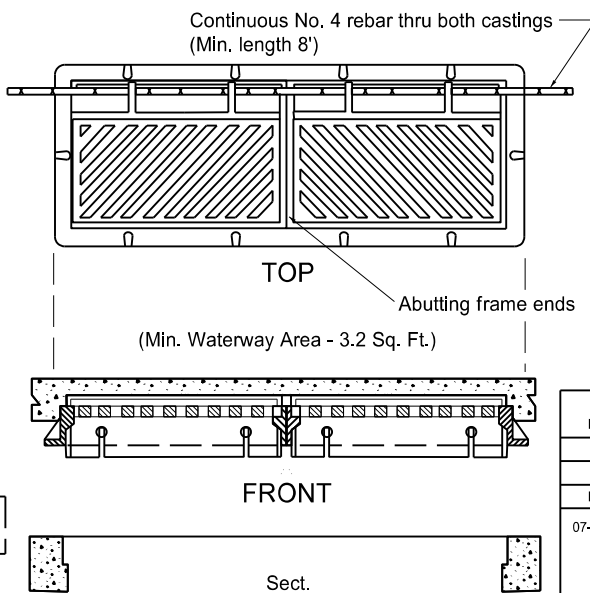
GRATE STYLE "V"
(Min. Waterway Area - 2.4 Sq. Ft.)



GRATE STYLE "D"
(Min. Waterway area - 1.6 Sq. Ft.)



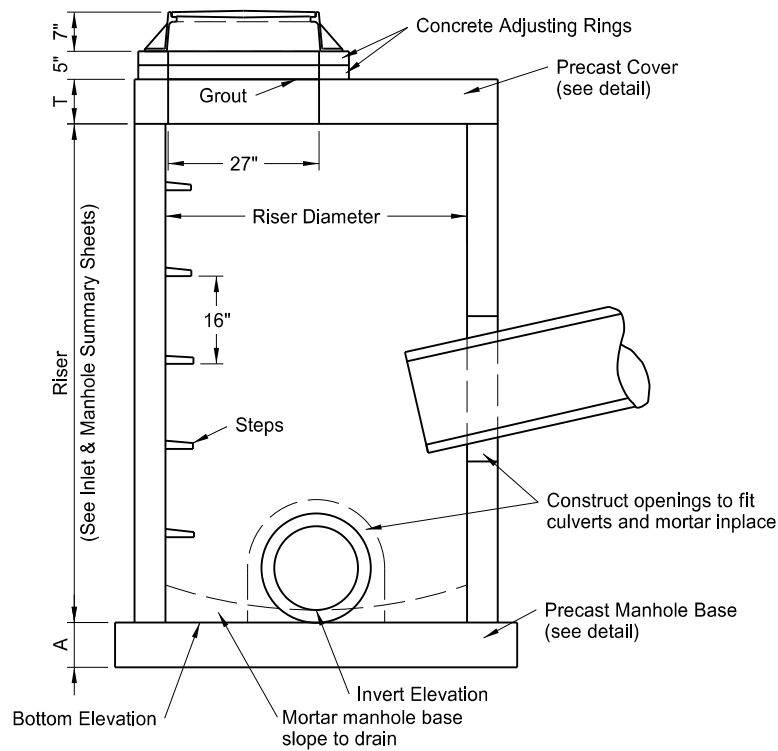
- Notes:
1. Drainage structure castings shall be manufactured in accordance with AASHTO M306. Metal used in the manufacture of castings shall conform to AASHTO M105 Class 35B.
 2. Other castings, similar in dimension, may be used if the casting conforms to the riser section and has the grate style as specified in the plans. If modifications to the inlet riser are required to accommodate similar castings, the contractor must receive written approval from the engineer.
 3. Precast risers shall be constructed in accordance with ASTM C858.
 4. The contractor shall have the option of using precast or poured in place bases. Cast in place concrete shall be Class AE-3. Construction shall be in accordance with section 722 of the Standard Specifications.
 5. On projects with P.C.C. pavement, all inlet risers or barrels shall be constructed 4 to 5 inches below final elevation and adjusted to final grade after paving. Adjustment may be done with adjusting rings or cast-in-place concrete. All costs for this adjustment shall be included in the price bid for the inlet.
 6. Welded wire reinforcing fabric shall conform to AASHTO M55 Grade 65.
 7. The deformed reinforcing steel shall conform to AASHTO M31.



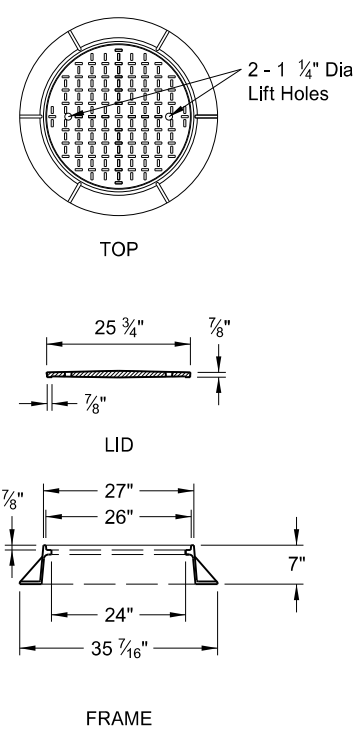
INLET - TYPE 2 - DOUBLE

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
05-12-14	
REVISIONS	
DATE	CHANGE
07-07-14	Revised Note 4

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TERRENCE R. UDLAND
Registration Number
PE-2674,
on 07/07/14 and the original document is stored at the
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ELEVATION



MANHOLE CAST IRON RING & COVER

PRECAST MANHOLE COVERS

RISER DIAMETER	COVER DIAMETER	WEIGHT OF SECTION	T	K	L	BOTTOM * BARS	TOP * BARS
48"	58"	1,080 Lb	6"	6"	8"	#4 at 6"	---
54"	65"	1,910 Lb	8"	6"	8"	#4 at 6"	---
60"	72"	2,430 Lb	8"	7"	9"	#4 at 6"	#4 at 11"
66"	79"	3,010 Lb	8"	7"	9"	#4 at 6"	#4 at 11"
72"	86"	3,640 Lb	8"	8"	10"	#4 at 6"	#4 at 11"
84"	100"	5,060 Lb	8"	9"	11"	#5 at 6"	#5 at 11"
96"	114"	6,695 Lb	8"	9"	11"	#5 at 6"	#5 at 11"
108"	128"	12,810 Lb	12"	10"	12"	#5 at 6"	#5 at 11"
120"	142"	15,900 Lb	12"	11"	13"	#5 at 6"	#5 at 11"

* - Place reinforcement listed in each direction.

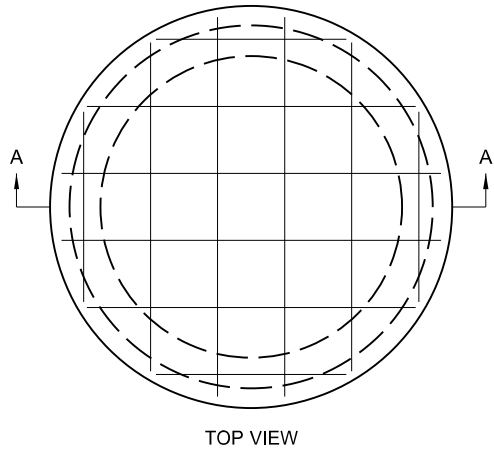
MANHOLE BASES

RISER DIAMETER	BASE DIAMETER	WEIGHT OF SECTION	A	BARS *
48"	66"	1,785 Lb	6"	#4 at 12"
54"	72"	2,830 Lb	8"	#4 at 12"
60"	78"	3,320 Lb	8"	#4 at 12"
66"	86"	4,035 Lb	8"	#4 at 12"
72"	92"	4,620 Lb	8"	#4 at 12"
84"	107"	6,245 Lb	8"	#4 at 12"
96"	120"	7,855 Lb	8"	#4 at 12"
108"	132"	14,255 Lb	12"	#4 at 8"
120"	148"	17,925 Lb	12"	#4 at 8"

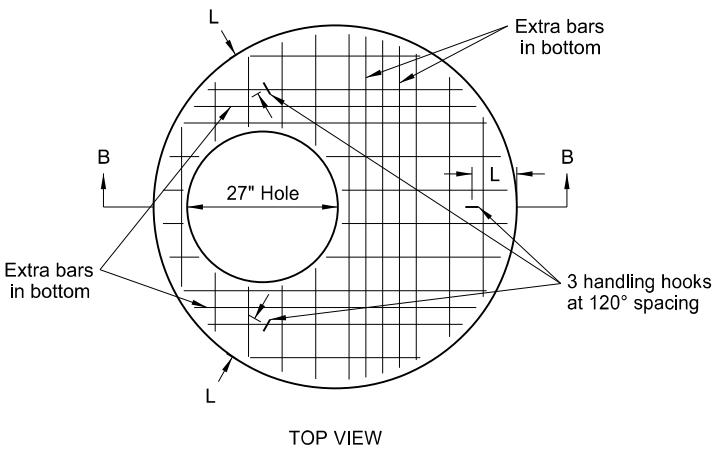
* - Place reinforcement listed in each direction.

NOTES:

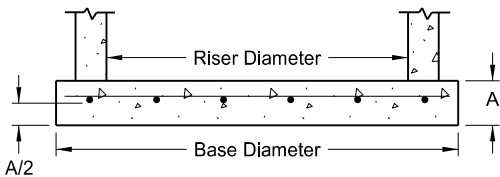
1. Use class AE concrete precast or cast-in-place bases constructed in accordance with NDDOT Standard Specifications. Use aggregate size approved by the engineer.
2. Use precast concrete manholes, risers and steps conforming to AASHTO M199.
3. Reinforce precast concrete bases and covers as shown in the table for the corresponding riser diameter.
4. Use Grade 60 reinforcing steel.
5. Cut or Precast manhole riser bottoms square to fit the manhole base. Grout joint between base and riser with cement mortar.
6. The manhole riser length listed in the plans is based on a 7" manhole casting, plus 2 concrete adjusting rings (5"), plus the "T" dimension shown in the Precast Manhole Covers table.
7. Use corrosion resistant manhole steps with a minimum 800 pound vertical load resistance and a minimum 400 pound horizontal pull-out resistance. Use configuration of steps approved by the Engineer.
8. Precast concrete manhole covers shown are designed for an HS-20 wheel load and maximum fill height of 15'-0". Special design is required for heavier wheel loads and/or greater fill heights.
9. Use of other castings, similar in dimension, is allowed if the casting conforms to the manhole cover and has a lid style specified in the plans. Modifications to the manhole cover to facilitate similar castings are only allowed with written approval from the Engineer.
10. Use castings manufactured in accordance with AASHTO M306-09. Use metal conforming to AASHTO M105 Class 35B in the manufacture of castings.



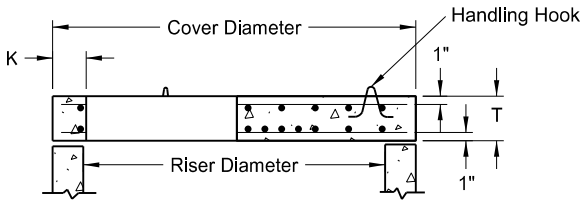
TOP VIEW



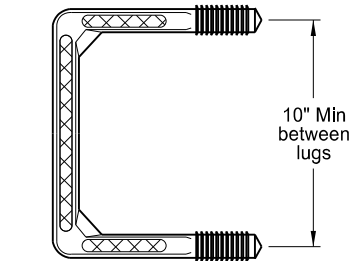
TOP VIEW



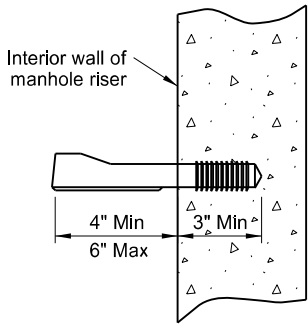
SECTION A-A
PRECAST MANHOLE BASE



SECTION B-B
PRECAST COVER



TOP VIEW



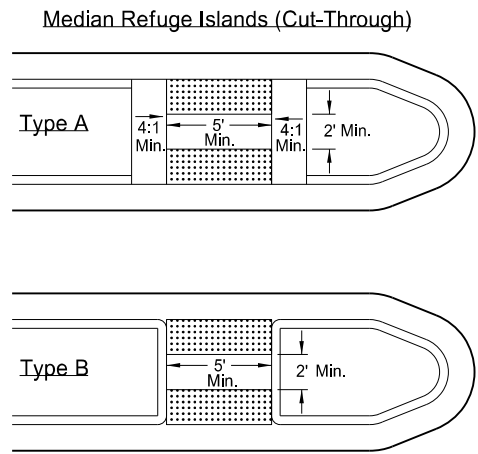
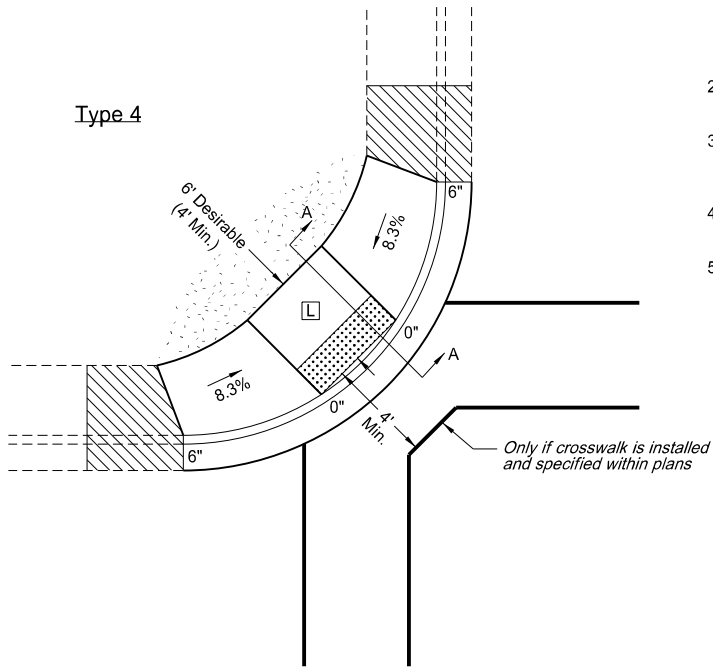
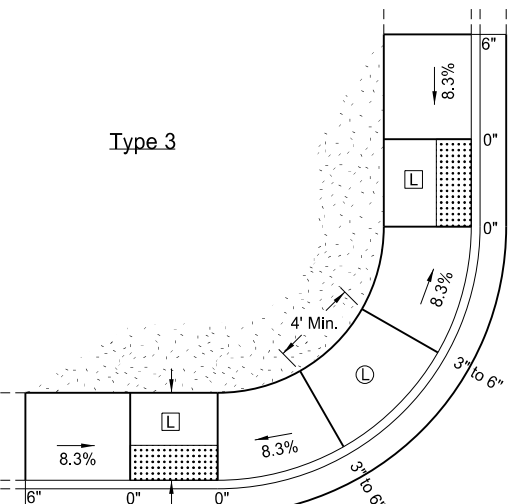
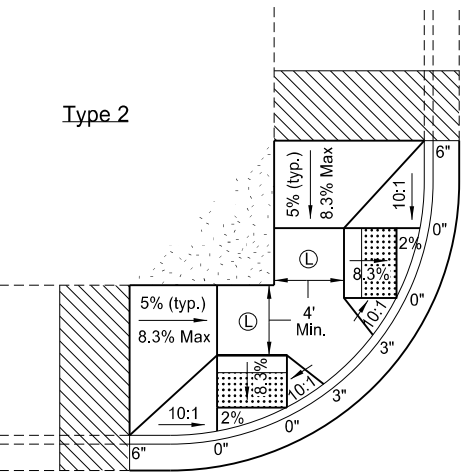
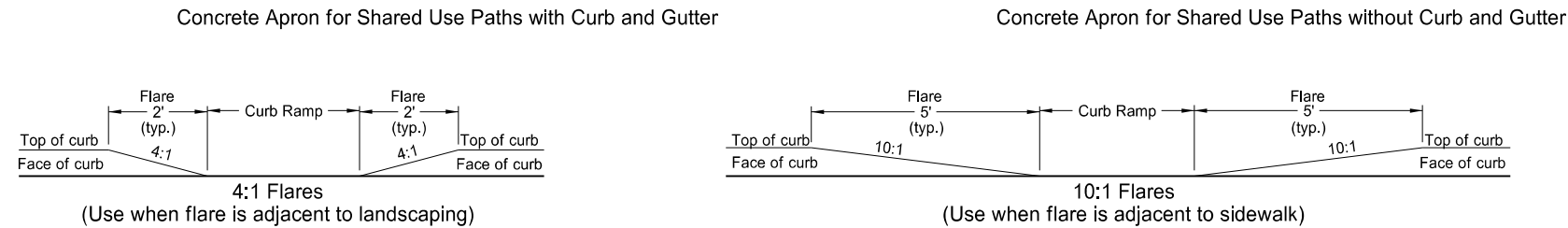
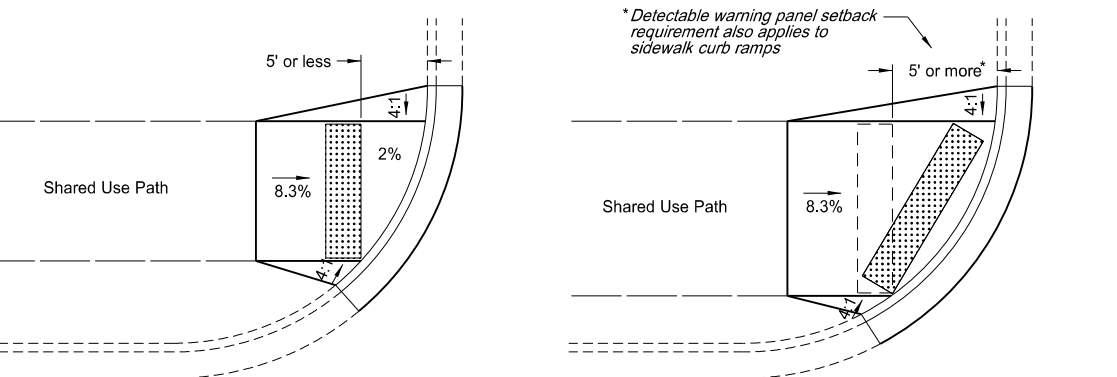
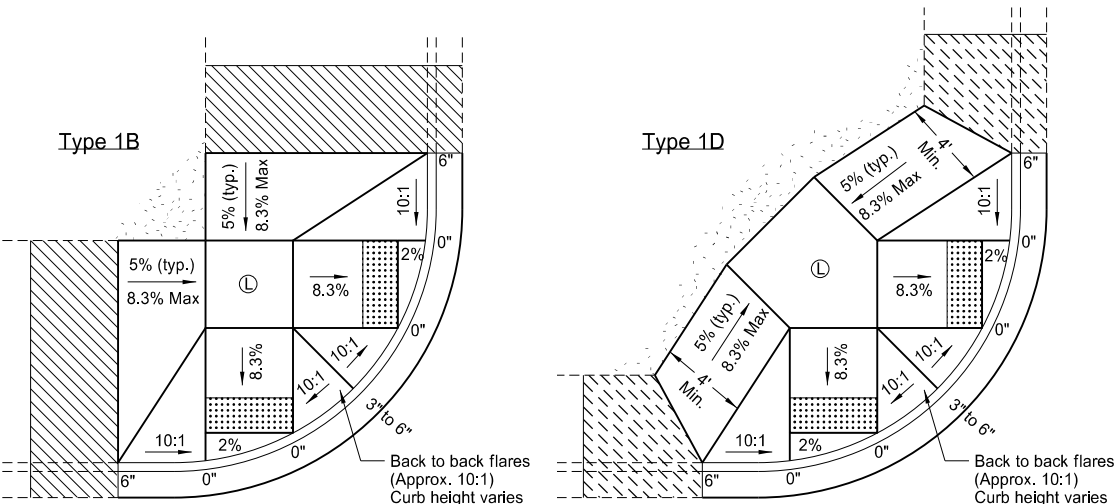
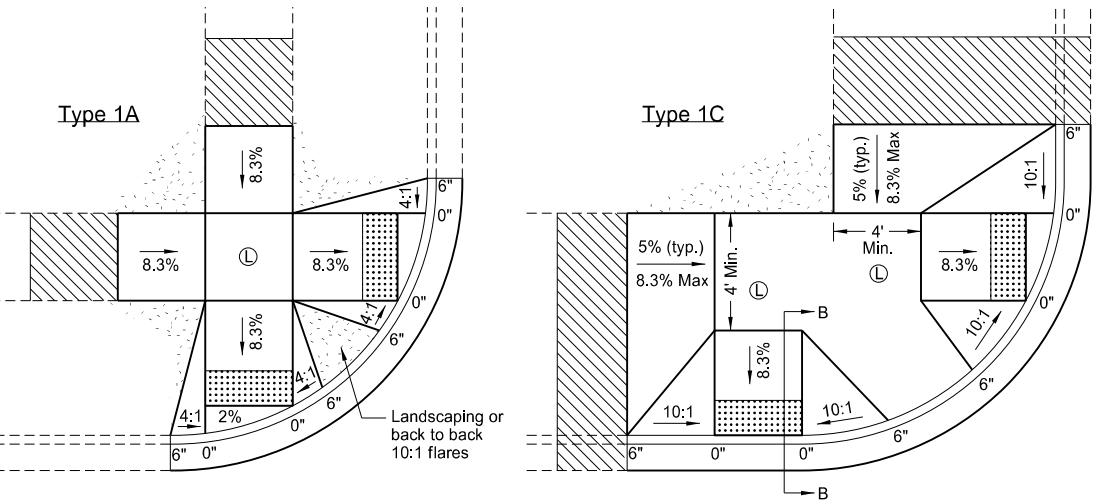
STEP DETAIL

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION		This document was originally issued and sealed by Roger Weigel, Registration Number PE- 2930, on 10-17-2017 and the original document is stored at the North Dakota Department of Transportation
05-14-2013		
REVISIONS		
DATE	CHANGE	
6-24-14	Revised notes 1 & 6, added dimensions to Elev. drawing.	
10-17-17	Updated to active voice.	

CURB RAMP DETAILS

D-750-3

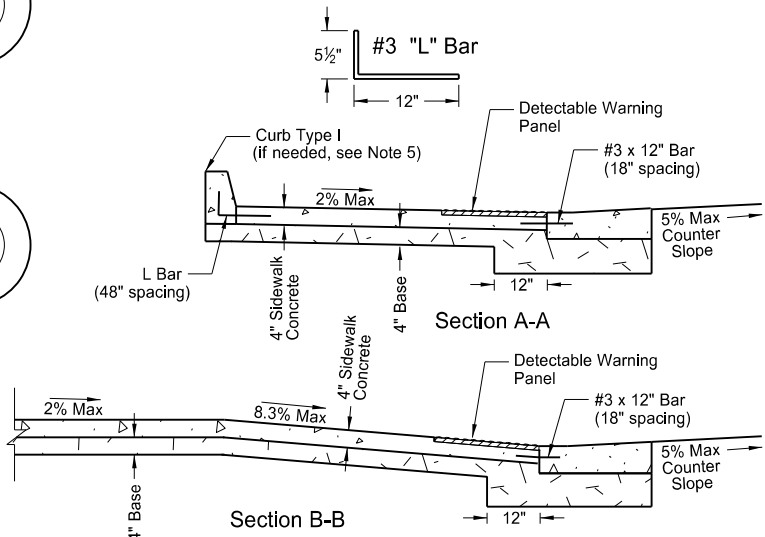
+More Right of Way Less Right of Way-



- NOTES:**
- Ramp width is the useable portion of the ramp, excluding flares.
Match curb ramp width to existing sidewalk width. (4' minimum.)
Match ramp width to existing shared use path width.
Maximum ramp length is 15'.
 - Desirable landing size is 5' x 5' or larger. Minimum landing size is 4' x 4' with a max 2% slope in any direction.
 - Match detectable warning panel width to ramp width. Radial panels allowed. Locate detectable warning panel within the lower landing.
 - Provide a continuous 4' min width pedestrian access route with max 2% concrete cross slope, excluding flares.
 - Modify existing ground slope with landscaping, as needed. If not possible, such as adjacent buildings, use a vertical curb as shown in the detail below. The Engineer will measure curb at the unit price bid for "Curb - Type I" per lineal foot.

LEGEND:

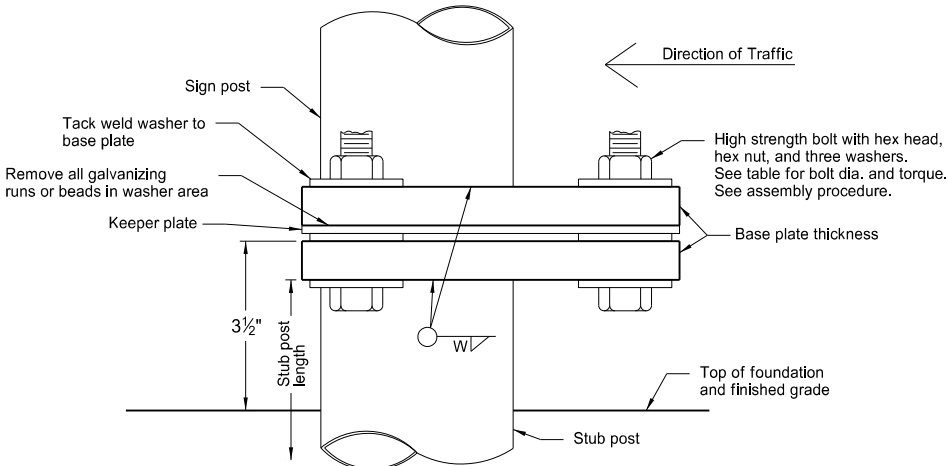
- : Detectable Warning Panel
- : Landscaping
- : Transitional tie-in segment if needed for retrofits. Max grade slope 8.3%.
- : Upper Landing
- : Lower Landing
- 0", 3", or 6" : Curb Height
- 8.3% : All slopes shown are max grades. Use flatter slopes when possible.



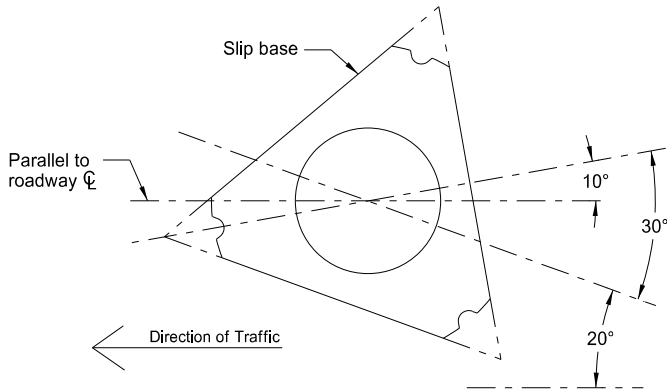
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
11-26-13	
REVISIONS	
DATE	CHANGE
10-17-17	Updated to active voice.

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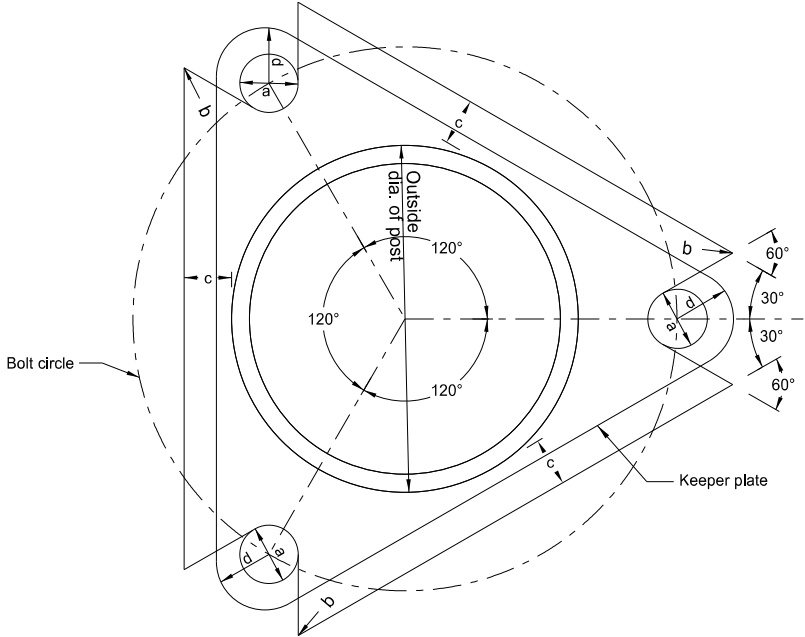
Multi-Directional Breakaway System
for Standard Pipe
Stub Post



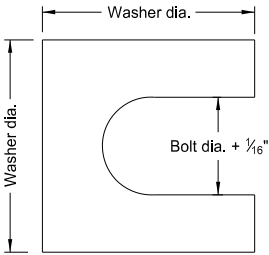
Stub Post Connection - Type D
Elevation View
(Single Post)



Slip Base Orientation
Top View



Stub Post Detail
Top View



Shim Detail

Furnish 2 each ± 0.12 " thick and 2 each ± 0.32 " thick shims per post. Shims shall be fabricated from brass shim stock or strip conforming to ASTM B36.

Notes:
When the base plate is fabricated in aluminum, the aluminum base plate washers shown shall be tack welded to the base as shown.

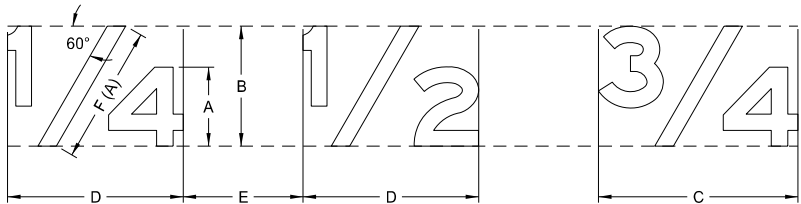
Use standard drawing D-754-6 for fuse plate, hinge plate, and foundation details.

- Assembly Procedure:
1. Assemble post to stub with bolts and with one flat washer between base plates and keeper plate.
 2. Shim as required.
 3. Tighten all bolts the maximum possible with 12" to 15" wrench to bed washers and shims and to clean bolt threads, then loosen.
 4. Retighten bolts in a systematic order to prescribed torque. (see table)
 5. Loosen each bolt and apply thread locking liquid resin. The liquid locking resin shall conform to ASTM D5363-03 (2008). The thread locker shall secure the entire assembly from vibration, pressure and corrosion. The thread locker shall fill the gaps between the thread and the mating surface to form solid, one part assemblies.
 6. Retighten each bolt to prescribed torque in the same order as initial retightening.

Base Data Table											
Nominal Post Size dia.	Outside Post dia.	Bolt Circle	a rad.	b rad.	c rad.	Bolt Size (dia. x length)	Base Plate Thickness	W	Base Bolt Torque ft. lb.	d rad.	Stub Post Length
Steel											
3 1/2"	4"	7"	1 1/16"	1/8"	1 1/8"	1"x4"	1 1/4"	5/16"	55	1 1/8"	1'-6"
4"	4.5"	7 1/2"	1 1/16"	1/8"	1 1/8"	1"x4 1/2"	1 1/2"	3/8"	98	1 1/8"	1'-6"
5"	5.563"	9 1/2"	1 5/16"	1/8"	1 1/8"	1 1/4"x5"	1 1/2"	3/8"	167	1 3/8"	2'-0"
Aluminum											
3 1/2"	4"	7"	1 3/16"	1/8"	7/8"	3/4"x3 1/2"	1"	5/16"	43	7/8"	1'-6"
4"	4.5"	7 1/2"	1 3/16"	1/8"	3/4"	3/4"x4"	1 1/4"	5/16"	76	7/8"	1'-6"
5"	5.563"	9 1/2"	1 1/16"	1/8"	1 1/8"	1"x4"	1 1/4"	5/16"	98	1 1/8"	2'-0"
6"	6.625"	10 1/4"	1 1/16"	1/8"	3/4"	1"x4 1/2"	1 1/2"	3/8"	134	1 1/8"	2'-0"

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
2-28-14	
REVISIONS	
DATE	CHANGE

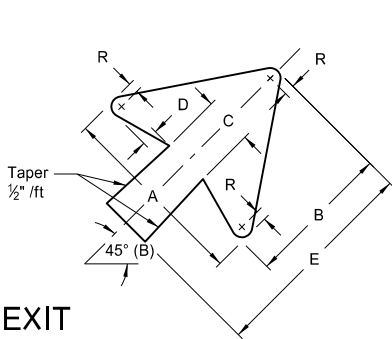
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SIZE OF THE FRACTION IS DETERMINED AS FOLLOWS:

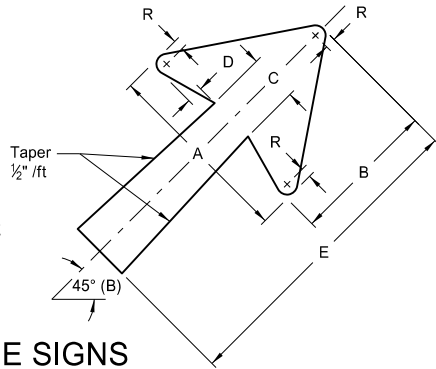
SYMBOL	TITLE	RATIO TO HEIGHT OF CAPITAL OR UPPER CASE
A	Letter height	1.0 of capital or upper case
B	Fraction height	1.5 X A
C	Fraction width	2.5 X A
D	Fraction width	2 X A
E	Space to next character	1 to 1.5 X A
F(A)	Length of diagonal	1.75 X A

(A) Diagonal stroke of fraction is to be centered optically.



EXIT
DIRECTION SIGNS

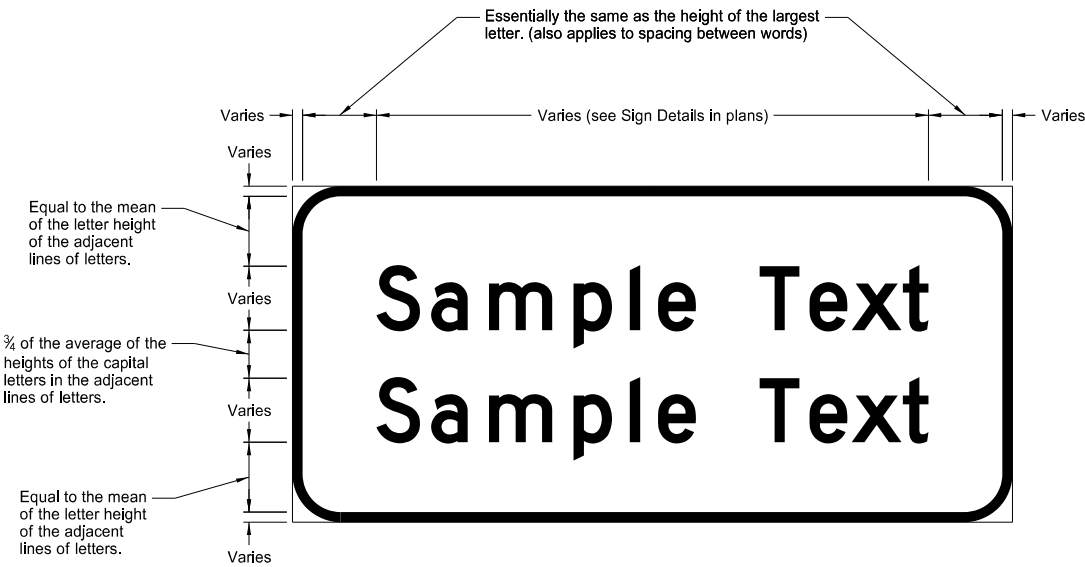
LETTER SIZE (Upper Case)	A	B	C	D	E	R
8"	15 1/8"	11 9/16"	3 3/4"	1 5/16"	17"	1 3/16"
10" - 13 1/3"	18 1/4"	14"	4 1/2"	1 1/2"	20"	3/4"
16" - 20"	22 1/4"	17"	5 3/8"	1 3/4"	25"	1"



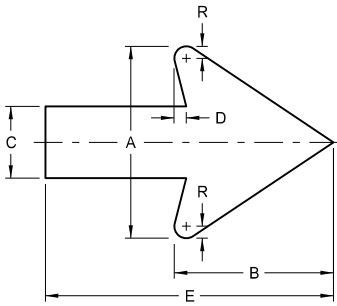
(B) When there is no exit number in the sign face, the arrow shall be at 30°

GORE SIGNS

"EXIT" LETTER SIZE (Upper Case)	A	B	C	D	E	R
8"	15 1/8"	11 9/16"	3 3/4"	1 5/16"	25"	1 3/16"
10" - 13 1/3"	18 1/4"	14"	4 1/2"	1 1/2"	30"	3/4"

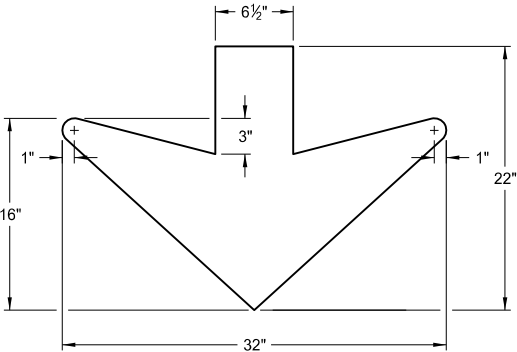


TYPICAL SPACING



DISTANCE AND
DESTINATION SIGNS

LETTER SIZE (Upper Case)	A	B	C	D	E	R
4"	4"	3 5/16"	1 1/2"	1/4"	6"	1/4"
6"	6"	4 7/8"	2 1/4"	3/8"	9"	3/8"
8"	8"	6 5/8"	3"	1/2"	12"	1/2"
12"	12"	10"	4 1/2"	7/8"	18"	7/8"



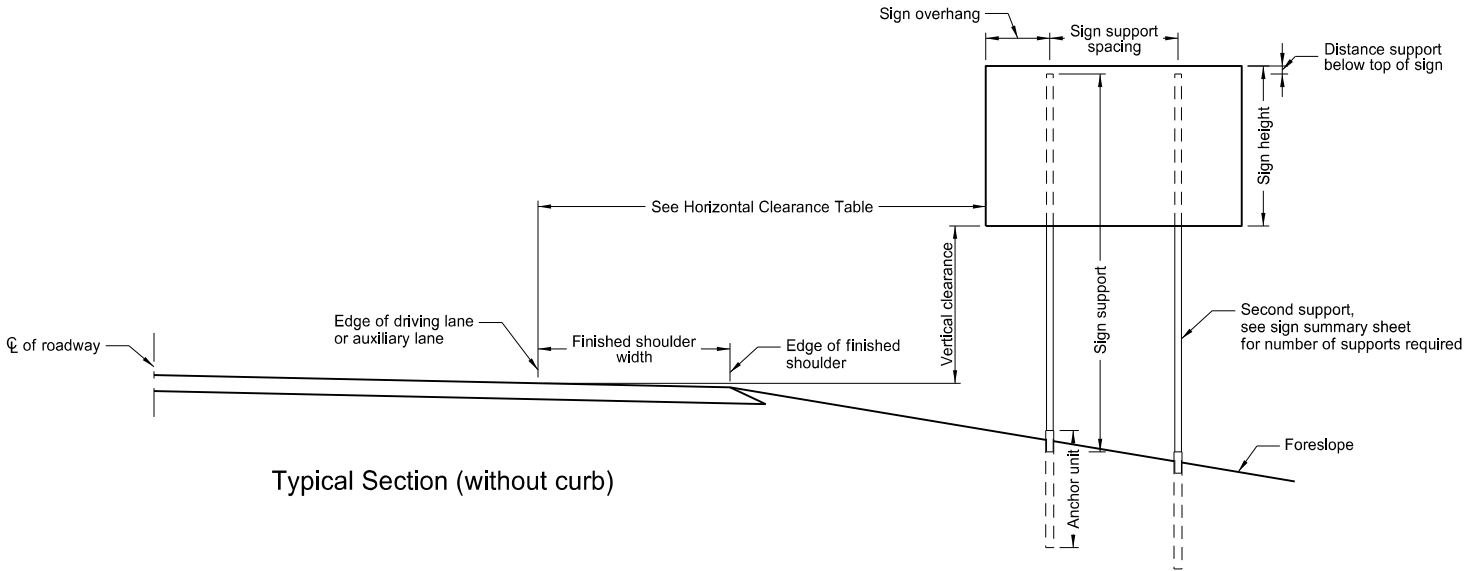
DOWN ARROW

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-3-11	
REVISIONS	
DATE	CHANGE
7-8-14	Revised gore sign and added 4" D & D arrow
5-4-16	Revised Distance & Destination and Typical Spacing details

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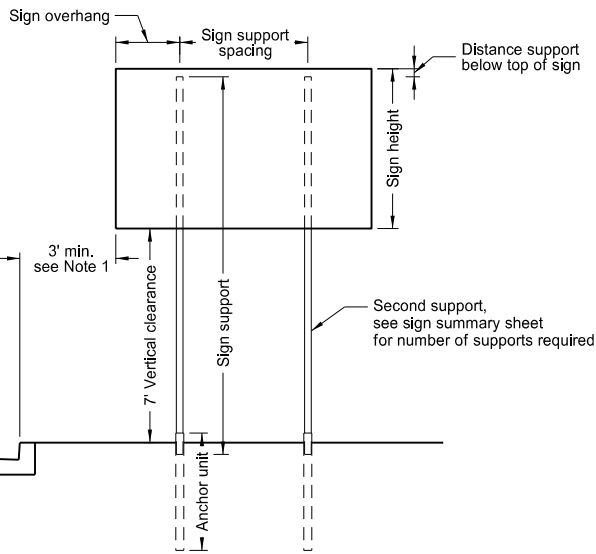
Notes:

- 1. Curbed Roadways: The clearance from the face of the curb should be 3' except where right of way or sidewalk width is limited, a minimum clearance of 2' shall be provided. The horizontal clearance may need to be increased to maintain a minimum sidewalk clear width of 4' from the sign support, not including any attached curb.
- 2. Minimum vertical clearance: Signs installed at the side of the road in rural districts shall be at least 5' measured from the bottom of the sign to the edge of the driving lane or auxiliary lane. Where parking or pedestrian movements occur, the clearance to the bottom of the sign shall be at least 7'.
- Signs on expressways shall be installed with a minimum height of 7'.
- Adopt-a-highway signs installed on Freeways shall be at least 7' above the edge of the driving lane.
- The vertical clearance shall have a maximum height of 6" above the vertical clearance specified above.
- 3. Offset signs: Where signs are placed at least 30 feet or more from the edge of the traveled way, the height to the bottom of such sign shall be 5' above the edge of the driving lane.
- 4. The clearance from edge of shared use path to edge of sign should be 3' except where width is limited, a minimum clearance of 2' shall be provided.

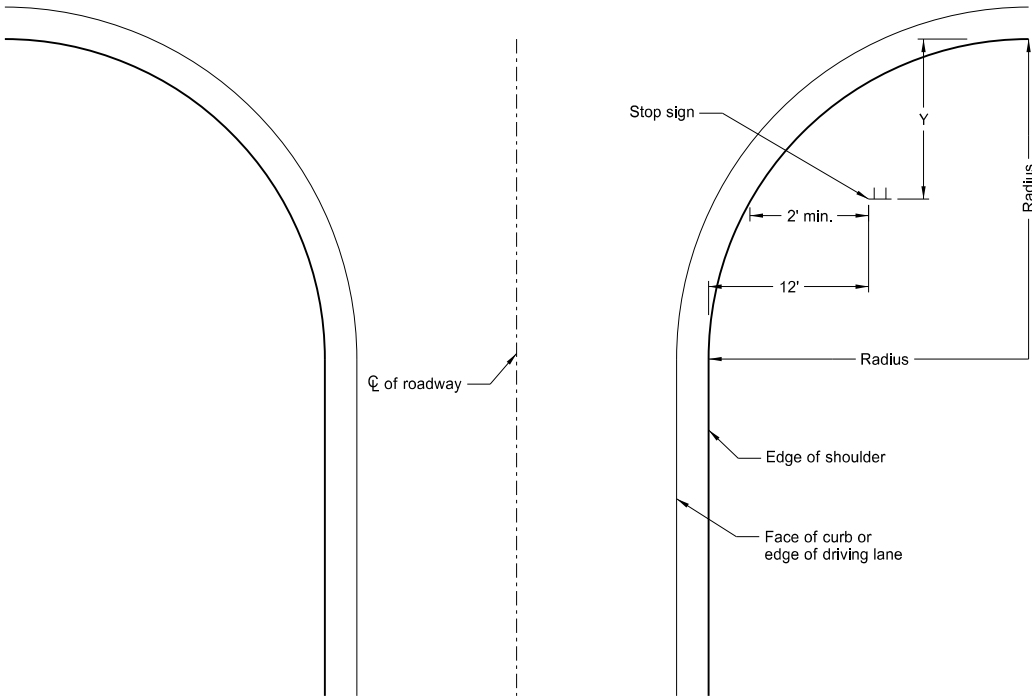


Typical Section (without curb)

Horizontal Clearance Table	
Shoulder Width ft	Offset ft
0 to 2	16
>2 to 4	18
>4 to 6	20
>6 to 8	22
>8 to 10	24



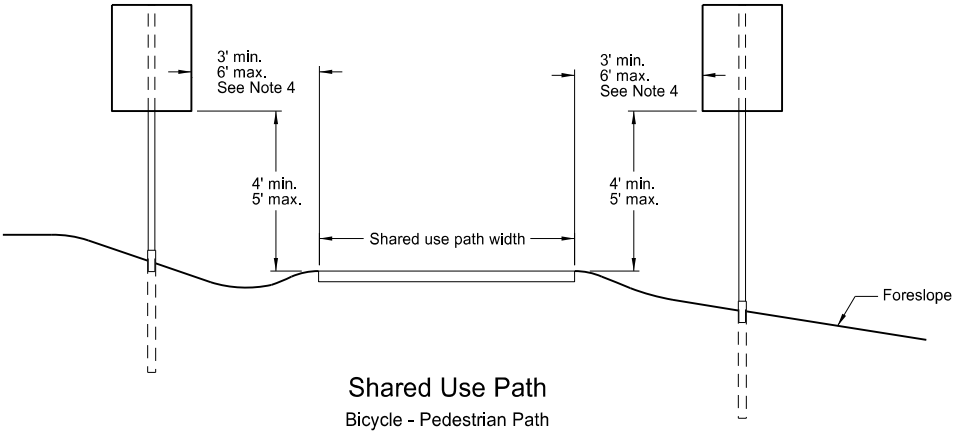
Typical Section (with curb)
Residential or Business District



Stop Sign Location
Wide Throat Intersection

This layout is to be used for the placement of "Stop" signs.

Radius ft.	Y-max. ft.	Y-min. ft.
40	50	15
45	50	18
50	50	21
55	50	25
60	50	28
65	50	32
70	50	35
75	50	39
80	50	43



Shared Use Path
Bicycle - Pedestrian Path

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-3-13	
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DATE	CHANGE
7-8-14	Revised note 2, added note 4.

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Breakaway Coupler System
for Perforated Tubes

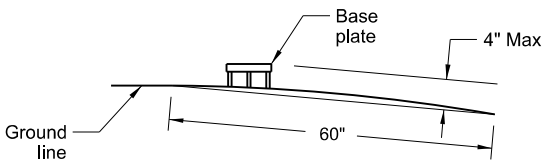
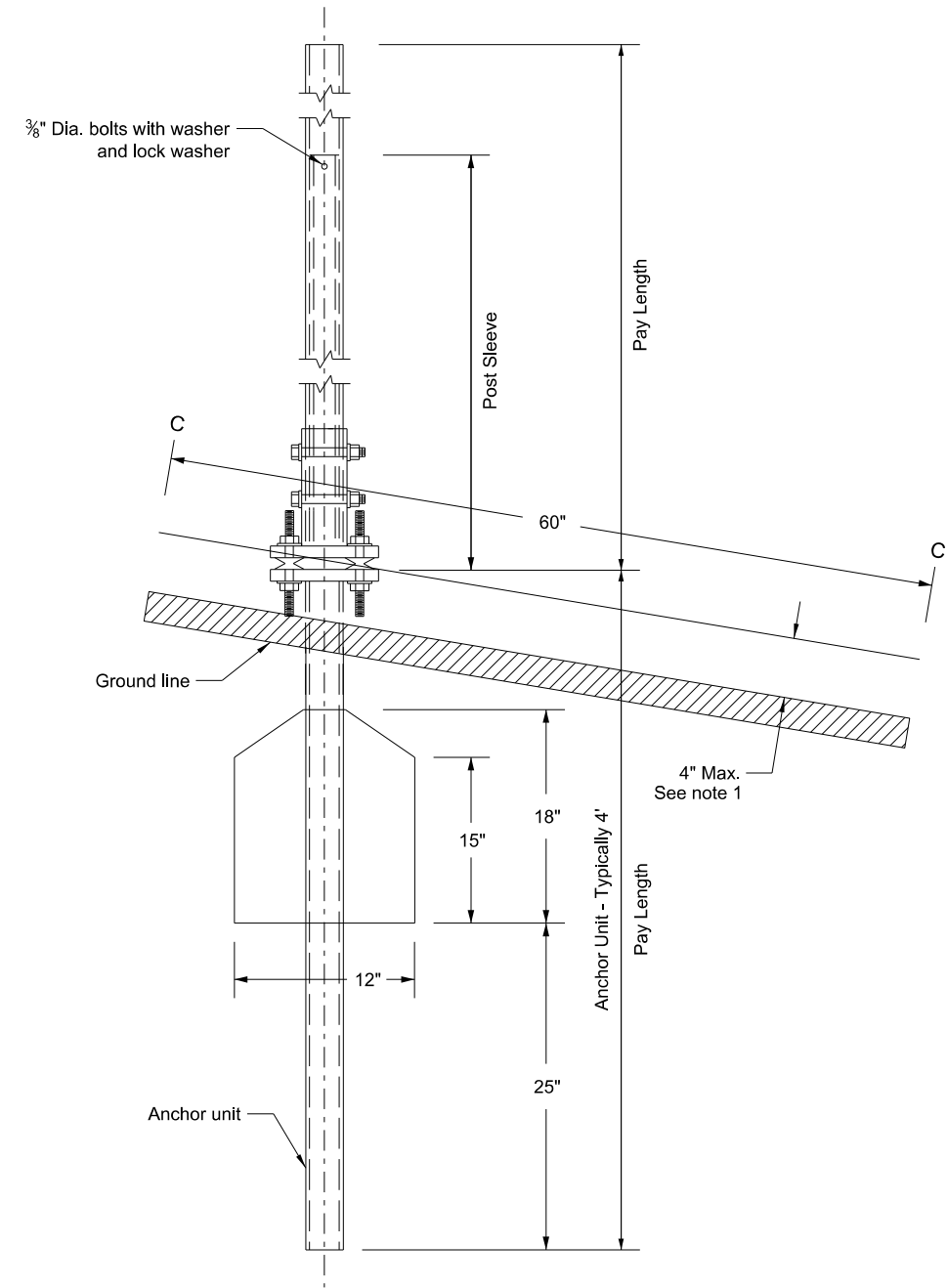
Notes:

- 4" Vertical clearance of anchor or breakaway base. The 4" x 60" measurement shall be made above and below post location and also back and ahead of post.
- Anchor unit shall be the same size as the post and shall have the same specification as the post.
- Four post signs shall have over 8' between the first and fourth post.
- In lieu of the breakaway base system on standard D-754-24 the breakaway coupling system may be used. The breakaway coupler system shall be manufactured from material meeting the requirements of ASTM A325 fasteners with the special requirements as specified by DENT BREAKAWAY IND., INC. which meets the test requirements of NCHRP Report 350.

Number of Posts	Telescoping Perforated Tube						
	Post Size In.	Wall Thick-ness Gauge	Sleeve Size In.	Wall Thick-ness Gauge	Slip Base	Anchor Size Without Slip Base In.	Anchor Wall Thickness Guage
1	2	12			No	2¼	12
1	2¼	12			No	2½	12
1	2½	12			(B)	3(C)	7
1	2½	10			Yes		7
1	2¼	12	2	12	Yes		7
1	2½	12	2¼	12	Yes		7
2	2½	10			Yes		7
2	2¼	12	2	12	Yes		7
2	2½	12	2¼	12	Yes		7
3 & 4	2½	12			Yes		7
3 & 4	2½	10			Yes		7
3 & 4	2½	12	2¼	12	Yes		7
3 & 4	2¼	12	2	12	Yes		7
3 & 4	2½	10	2¾	10	Yes		7

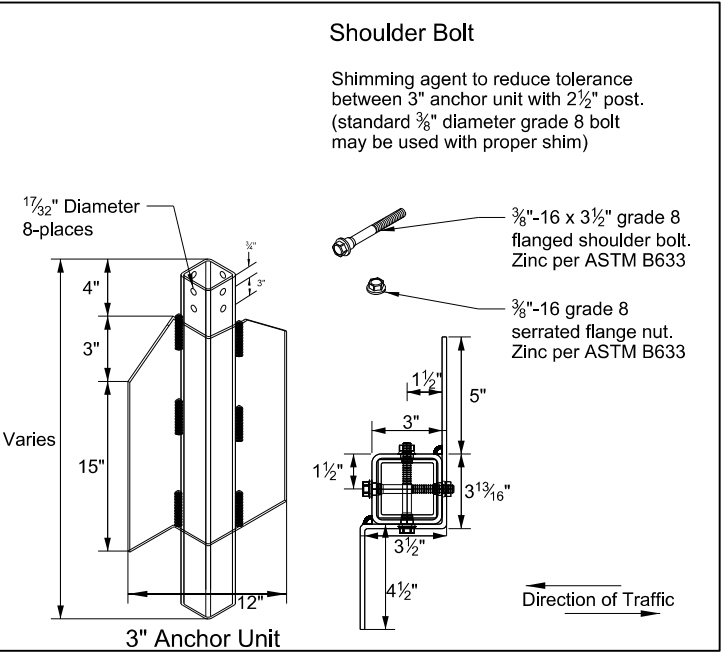
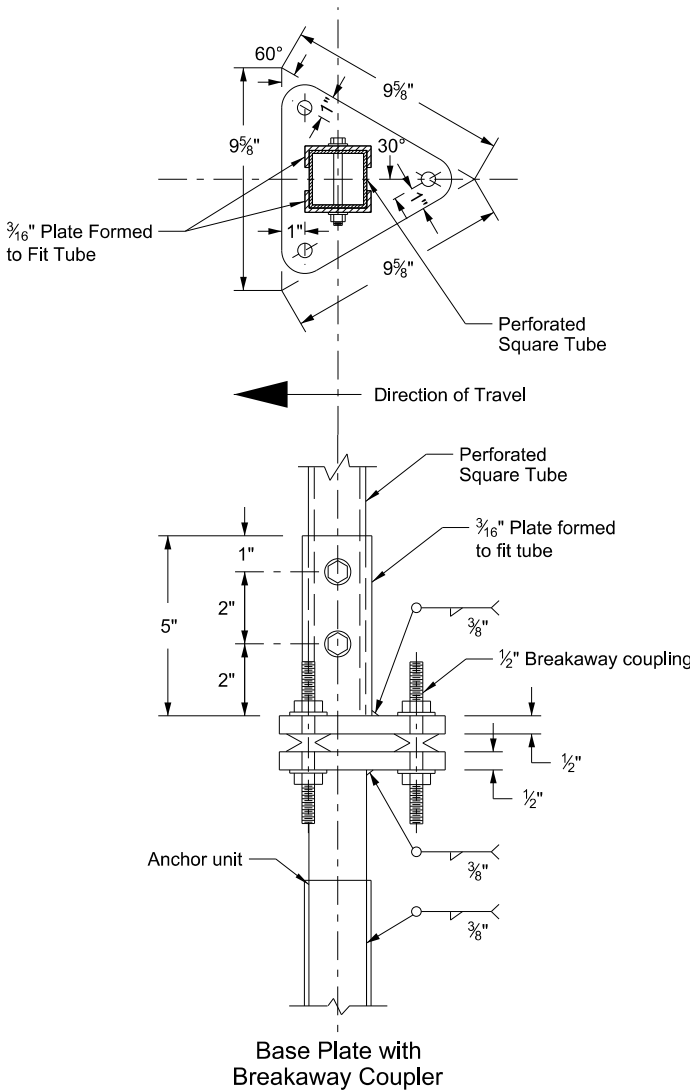
(B) - The 2½" 12 gauge posts do not need breakaway bases when placed in standard soils. The breakaway base is required when the support is placed in weak soils. The Engineer shall determine if the soils are weak. Weak soils are classified as boggy, wet, or loose soil areas.

(C) - 3" anchor unit



Section C-C

Max. protection of the stub post is 4" above a 60" chord aligned radially to the center line of the highway and connecting any point, within the length of the chord, on the ground surface on one side of the support to a point in the ground surface on the other side.

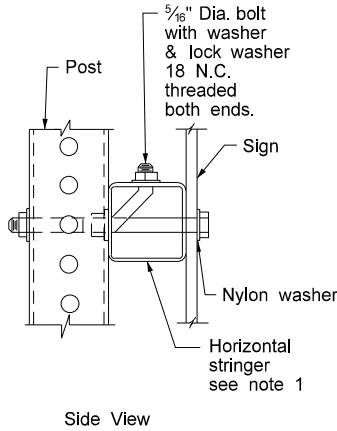


NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-3-2013	
REVISIONS	
DATE	CHANGE

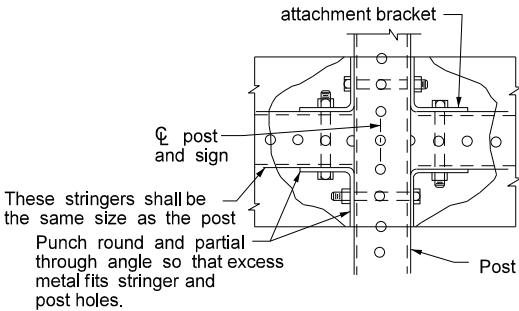
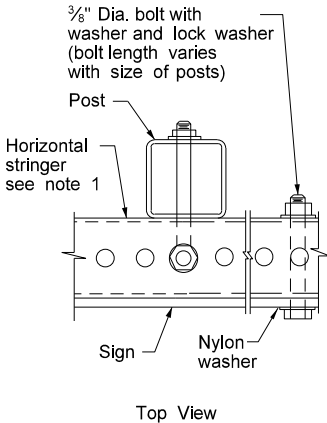
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Mounting Details Perforated Tube

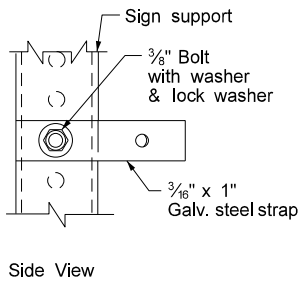
- Note:
- Horizontal stringers - In lieu of perforated tubes, the contractor may substitute z bar stringers. The z bar stringers shall be 1 3/4" x 3/16" thick, 1.08 lbs./ft aluminum or 3.16 lbs./ft steel.
 - Metal washers used on sign face shall have a minimum outside diameter of 5/16" ± 1/16" and 10 gauge thickness.
 - No Parking Signs: All no parking signs with directional arrows shall be placed at a 30 to 45 degree angle with the line of traffic flow. No parking signs required at the above angles may have the support turned to the correct angle. If the no parking sign is placed with another sign that has to be placed at a 90 degree angle with the line of traffic flow, the detailed angle strap should be used to mount the no parking sign. Flat washers and lock washers shall be used with all nylon washers.
 - In lieu of using the bent bolt to attach the post to the stringer, the contractor may choose to punch the sign backing and place the bolt through the sign, the stringer and the post.
 - 4" vertical clearance of anchor or breakaway base. The 4" x 60" measurement shall be made above and below post location and also back and ahead of post.



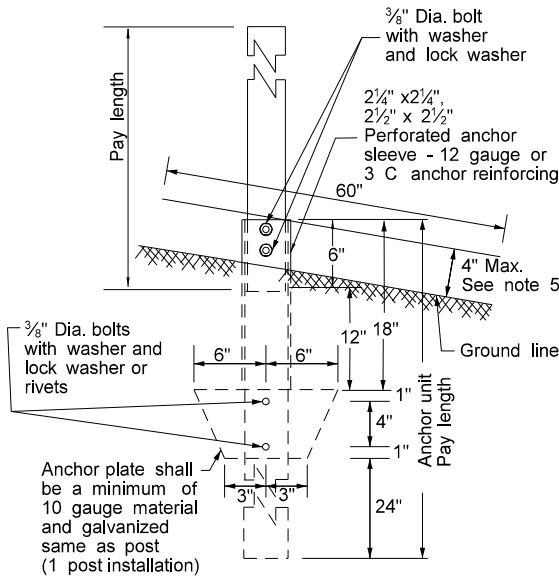
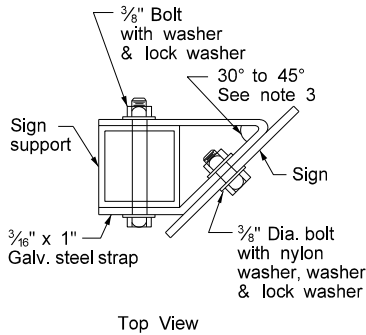
STRINGER MOUNTING
(WITH STRINGER IN FRONT OF POST)



STREET NAME SIGNS
AND ONE WAY SIGNS
SINGLE POST ASSEMBLY
ONE STRINGER OR
BACK TO BACK MOUNTING



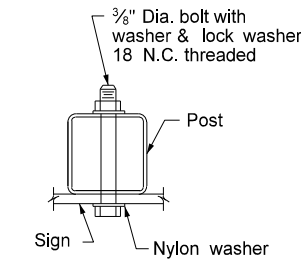
STRAP DETAIL



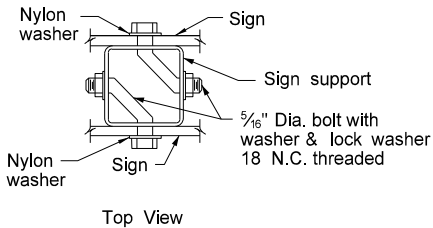
ANCHOR UNIT AND
POST ASSEMBLY

Number of Posts	Telescoping Perforated Tube						
	Post Size In.	Wall Thick-ness Gauge	Sleeve Size In.	Wall Thick-ness Gauge	Slip Base	Anchor Size Without Slip Base In.	Anchor Wall Thick-ness Gauge
1	2	12			No	2 1/4	12
1	2 1/4	12			No	2 1/2	12
1	2 1/2	12			(B)	3(C)	7
1	2 1/2	10			Yes		7
1	2 1/4	12	2 1/2(D)	12	Yes		7
1	2 1/2	12	2 1/4	12	Yes		7
2	2 1/2	10			Yes		7
2	2 1/4	12	2 1/2(D)	12	Yes		7
2	2 1/2	12	2 1/4	12	Yes		7
3 & 4	2 1/2	12			Yes		7
3 & 4	2 1/2	10			Yes		7
3 & 4	2 1/2	12	2 1/4	12	Yes		7
3 & 4	2 1/4	12	2 1/2(D)	12	Yes		7
3 & 4	2 1/2	10	2 3/16	10	Yes		7

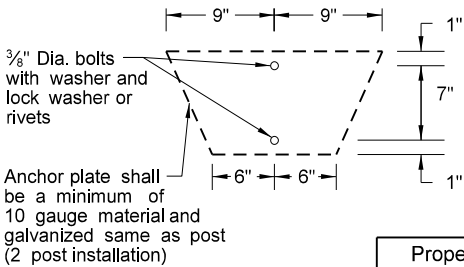
(B) - The 2 1/2", 12 gauge posts do not need breakaway bases when placed in standard soils, but require a shim as specified by the manufacturer. The breakaway base is required when the support is placed in weak soils. The Engineer shall determine if the soils are weak. Weak soils are classified as boggy, wet, or loose soil areas.
(C) - 3" anchor unit
(D) - 2 1/2" x 12 ga. x 18" minimum length external sleeve required.



BOLT MOUNTING



BACK TO BACK
MOUNTING



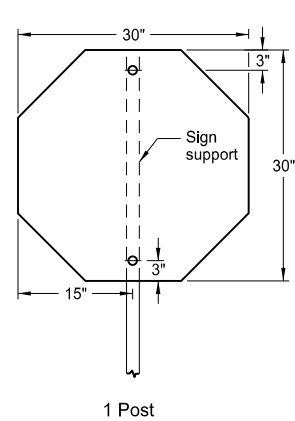
Properties of Telescoping Perforated Tubes							
Tube Size In.	Wall Thickness In.	U.S. Standard Gauge	Weight Per Foot Lbs.	Moment of Inertia In. ⁴	Cross Sect. area In. ²	Section Modulus In. ³	
1 1/2 x 1 1/2	0.105	12	1.702	0.129	0.380	0.172	
2 x 2	0.105	12	2.416	0.372	0.590	0.372	
2 1/4 x 2 1/4	0.105	12	2.773	0.561	0.695	0.499	
2 3/16 x 2 3/16	0.135	10	3.432	0.605	0.841	0.590	
2 1/2 x 2 1/2	0.105	12	3.141	0.804	0.803	0.643	
2 1/2 x 2 1/2	0.135	10	4.006	0.979	1.010	0.783	

The 2 3/16" size 10 gauge is shown as 2.19" size on the plans.
The 2 1/2" size is shown as 2.51" size on the plans.

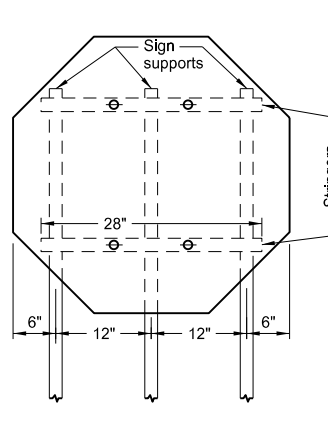
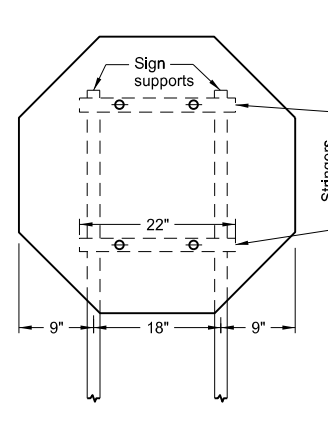
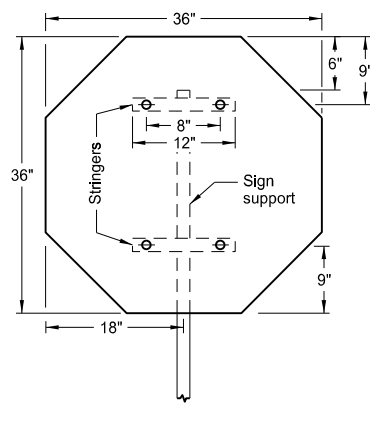
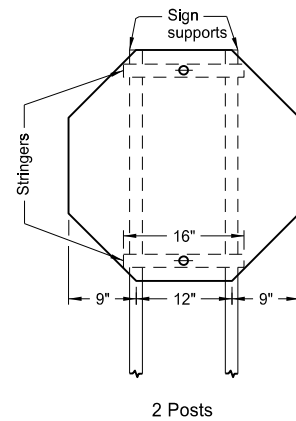
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION		This document was originally issued and sealed by Roger Weigel, Registration Number PE- 2930 , on 7/8/14 and the original document is stored at the North Dakota Department of Transportation
8-8-09		
REVISIONS		
DATE	CHANGE	
7-8-14	Revised Note 3	

SIGN PUNCHING, STRINGER AND SUPPORT LOCATION
DETAILS REGULATORY, WARNING AND GUIDE SIGNS

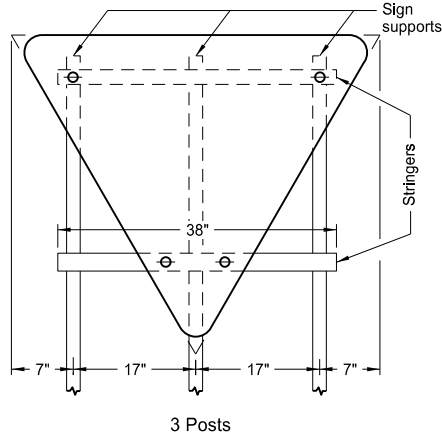
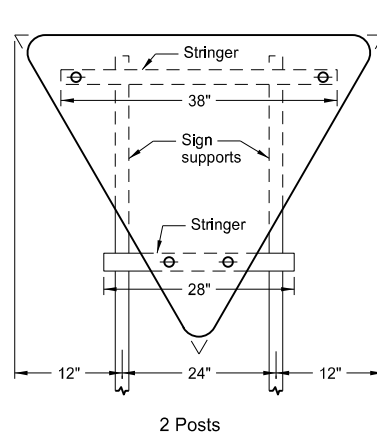
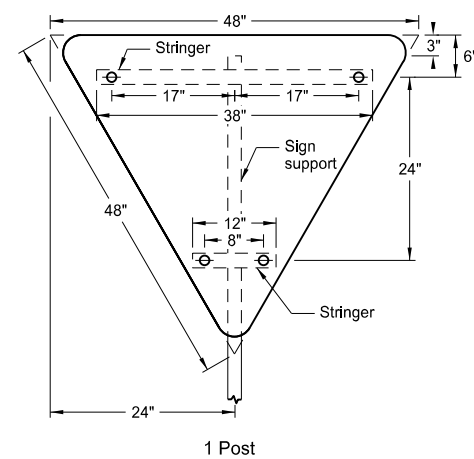
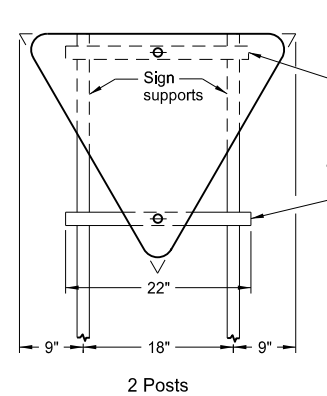
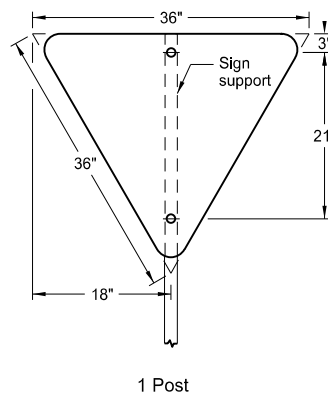
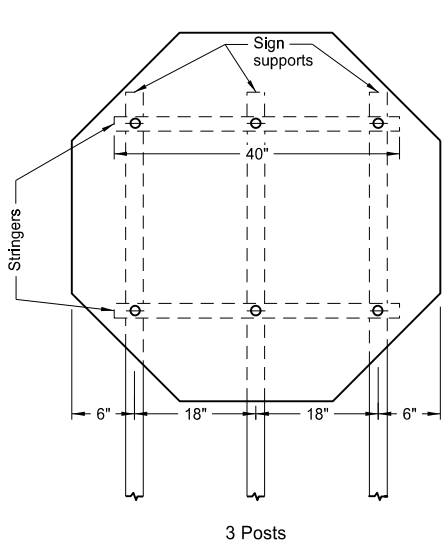
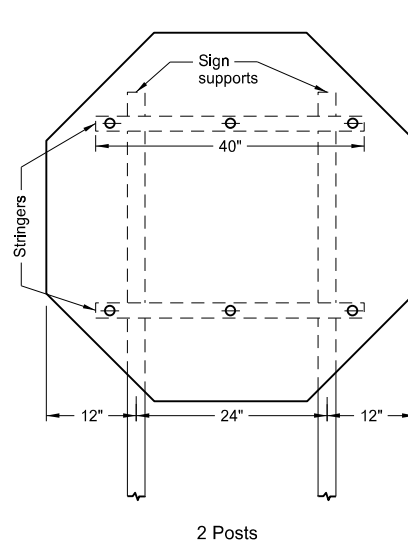
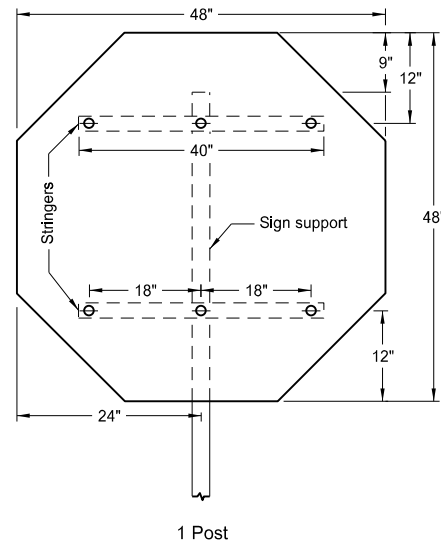
D-754-26



Assembly No. 1



- Notes:
1. See Standard D-754-25 for mounting details.
 2. The minimum sign backing material thickness shall be 0.100 inch.
 3. Perforated square tube stringer shall be 1½" x 1½".
 4. All holes shall be punched round for ⅜" bolt.



Assembly No. 4

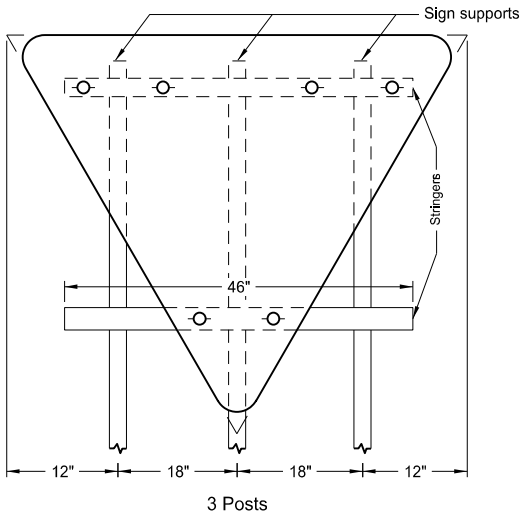
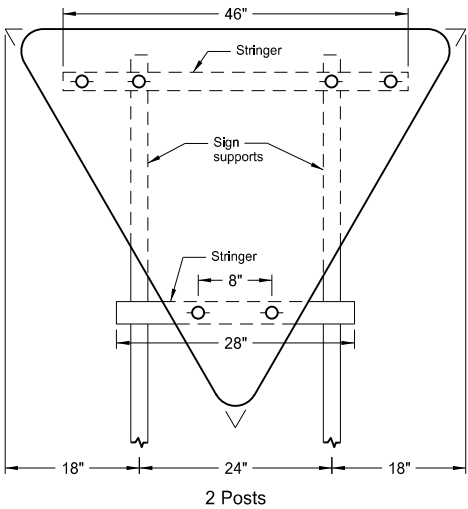
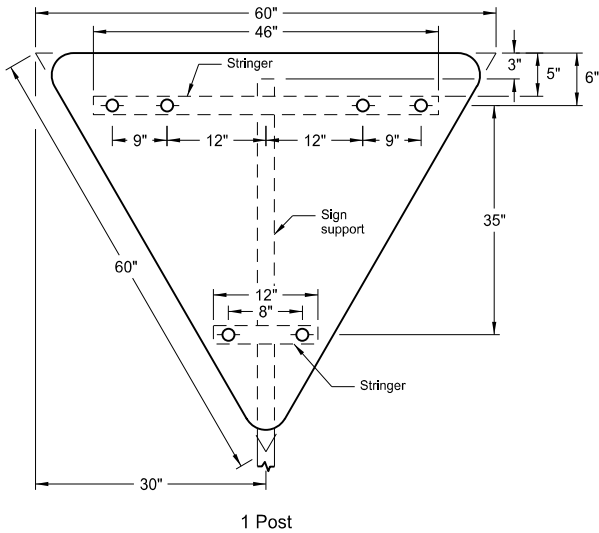
Assembly No. 3

Assembly No. 5

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-1-10	
REVISIONS	
DATE	CHANGE

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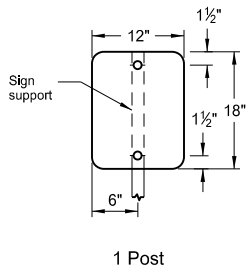
SIGN PUNCHING, STRINGER AND SUPPORT LOCATION
DETAILS REGULATORY, WARNING AND GUIDE SIGNS



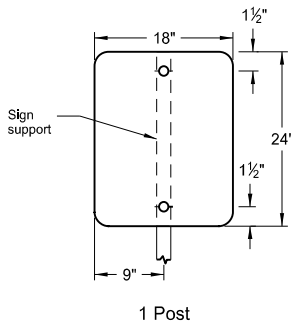
Assembly No. 6

Notes:

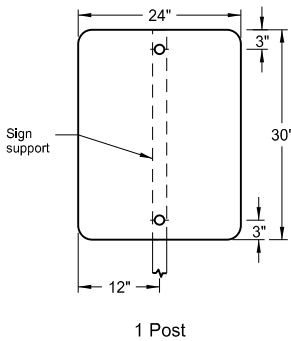
1. See Standard D-754-25 for mounting details.
2. The minimum sign backing material thickness shall be 0.100 inch.
3. Perforated square tube stringer shall be 1½" x 1½".
4. All holes shall be punched round for ⅜" bolt.



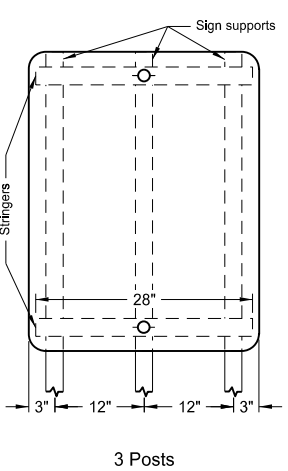
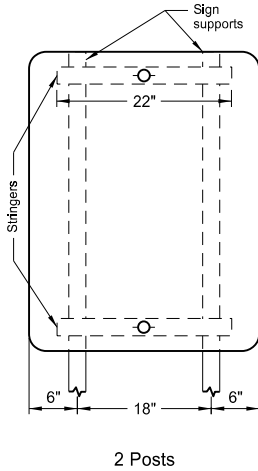
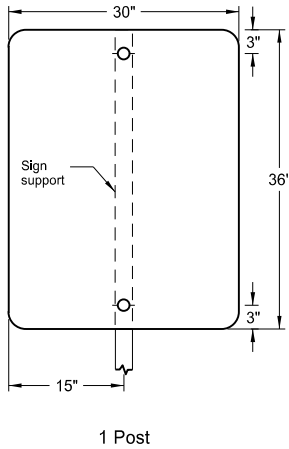
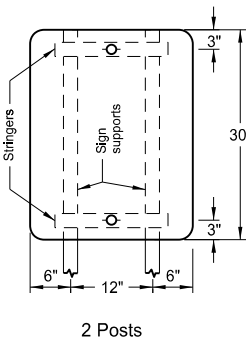
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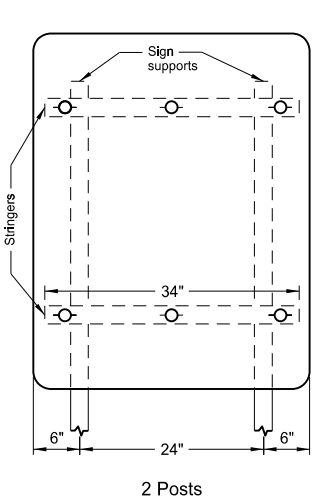
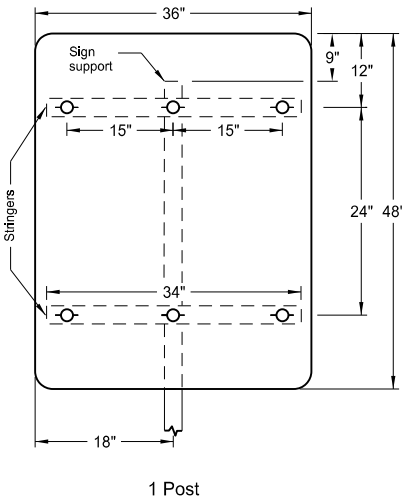
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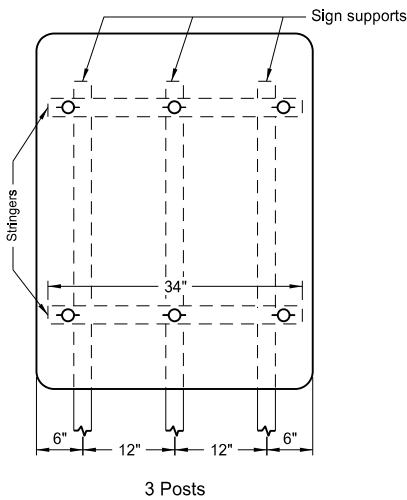
Assembly No. 9



Assembly No. 10



Assembly No. 11

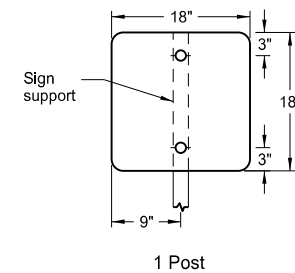
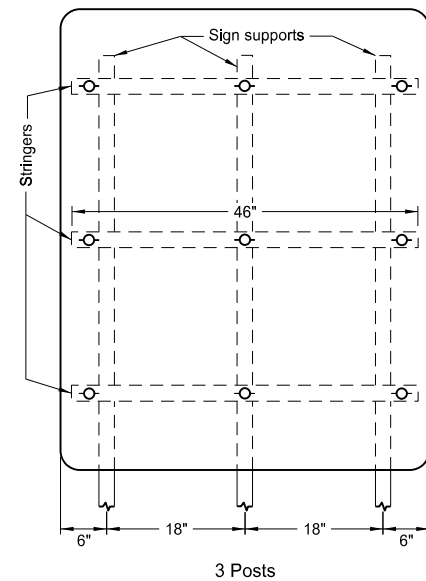
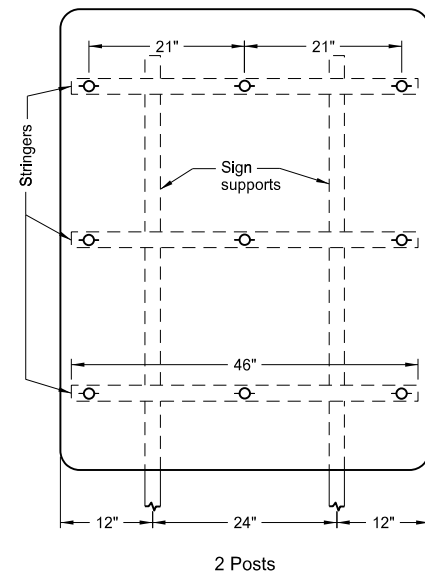
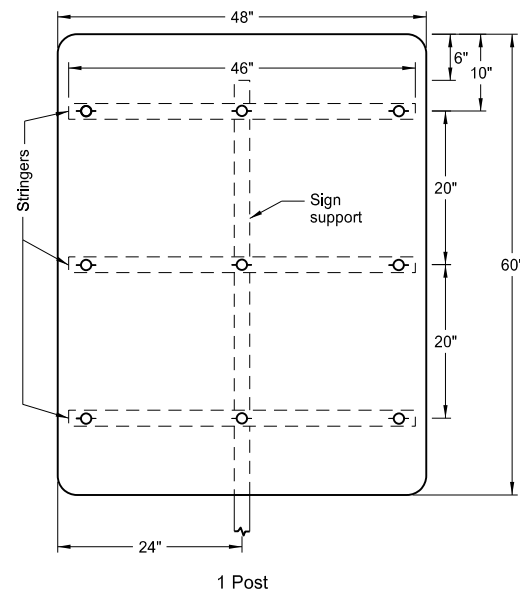


NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-1-10	
REVISIONS	
DATE	CHANGE

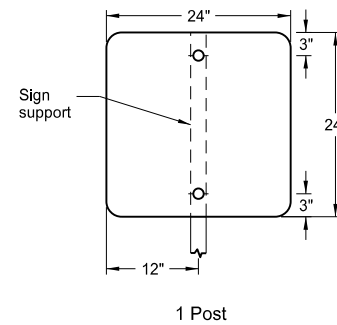
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SIGN PUNCHING, STRINGER AND SUPPORT LOCATION
DETAILS REGULATORY, WARNING AND GUIDE SIGNS

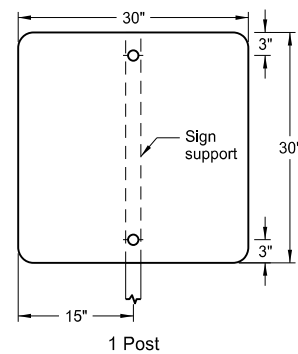
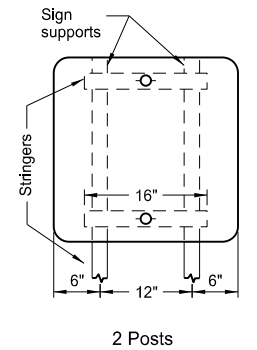
D-754-28



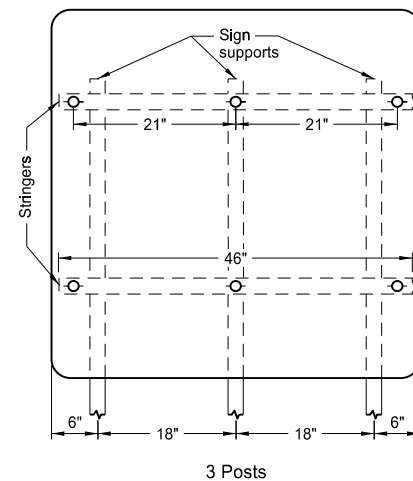
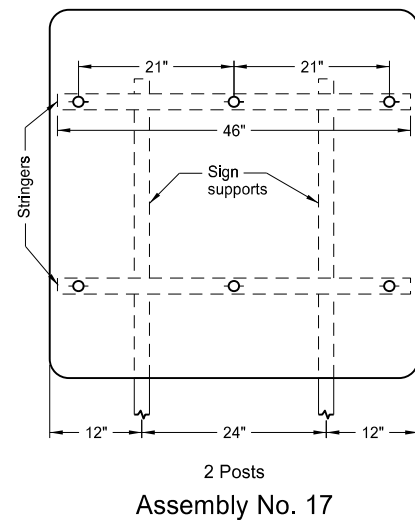
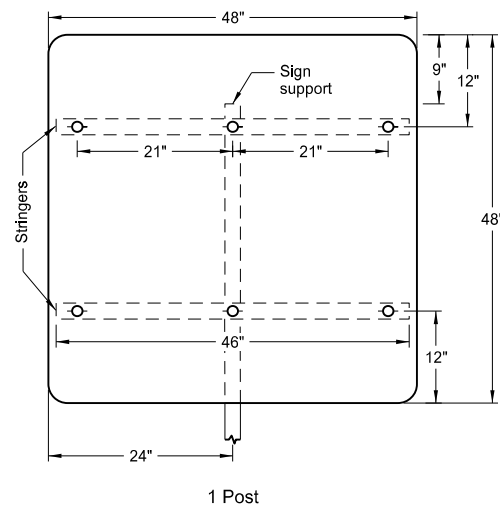
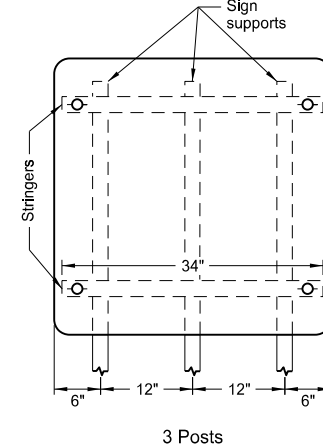
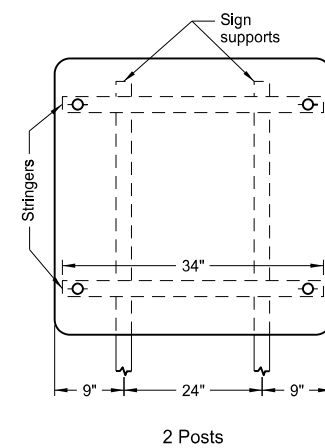
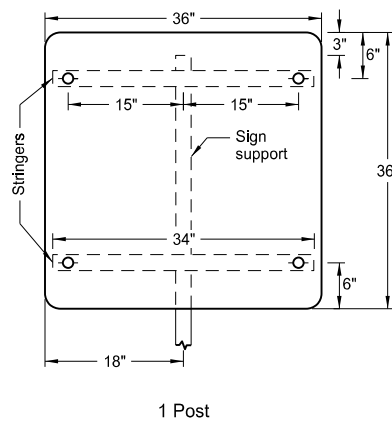
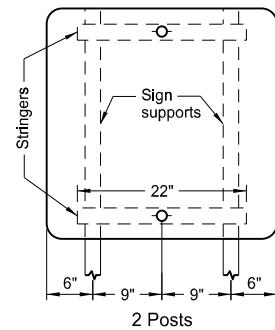
Assembly No. 13



Assembly No. 14



Assembly No. 15



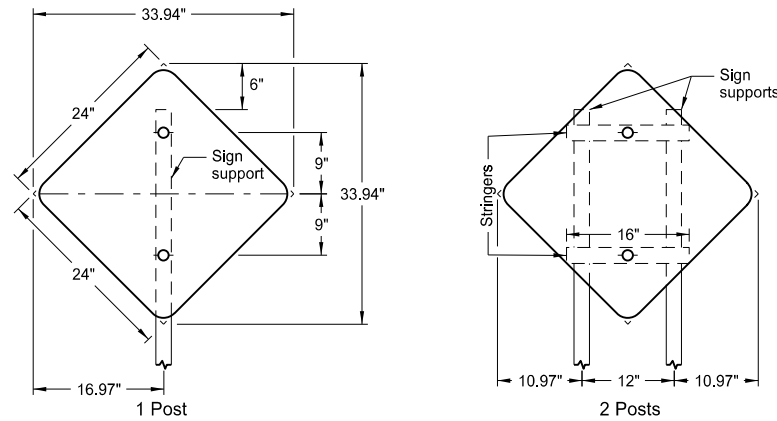
Notes:

1. See Standard D-754-25 for mounting details.
2. The minimum sign backing material thickness shall be 0.100 inch.
3. Perforated square tube stringer shall be 1½" x 1½".
4. All holes shall be punched round for ⅜" bolt.

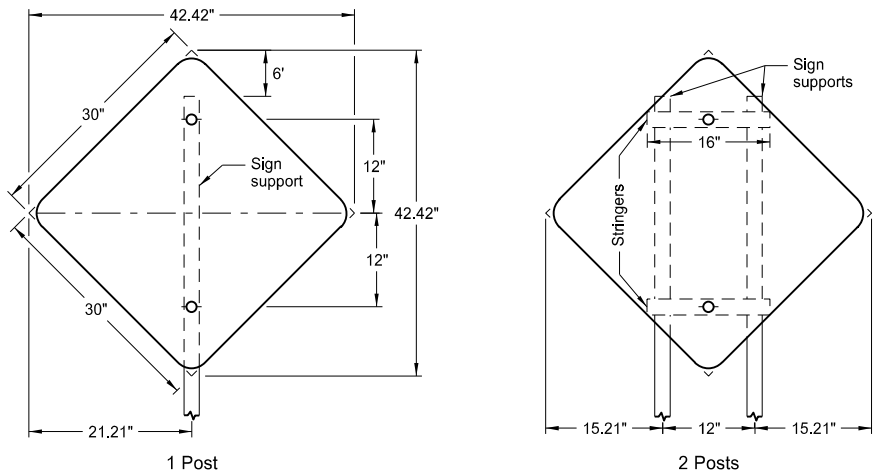
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-1-10	
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DATE	CHANGE

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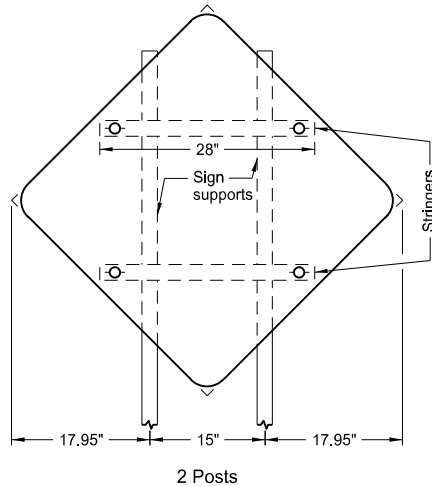
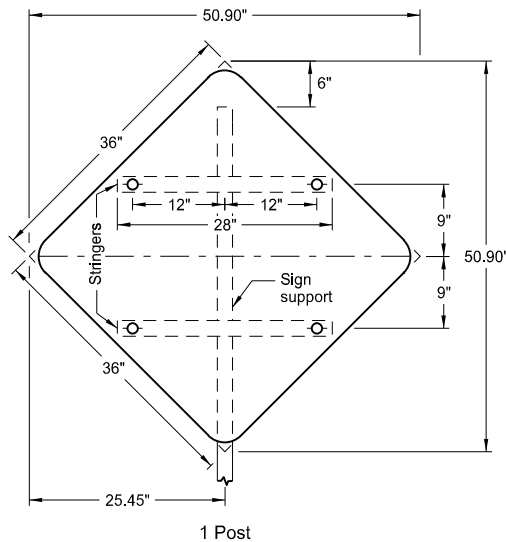
SIGN PUNCHING, STRINGER AND SUPPORT LOCATION
DETAILS REGULATORY, WARNING AND GUIDE SIGNS



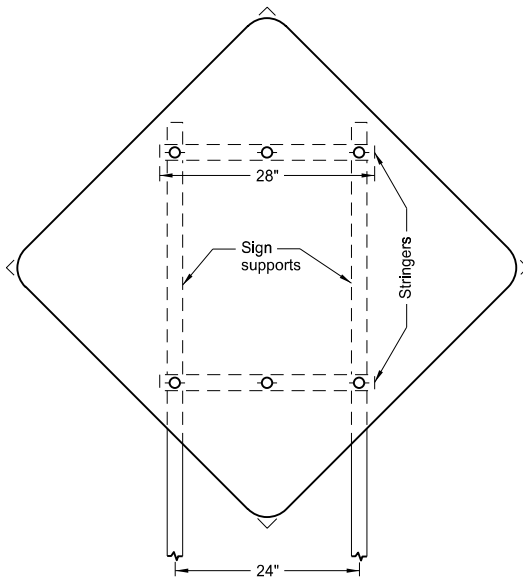
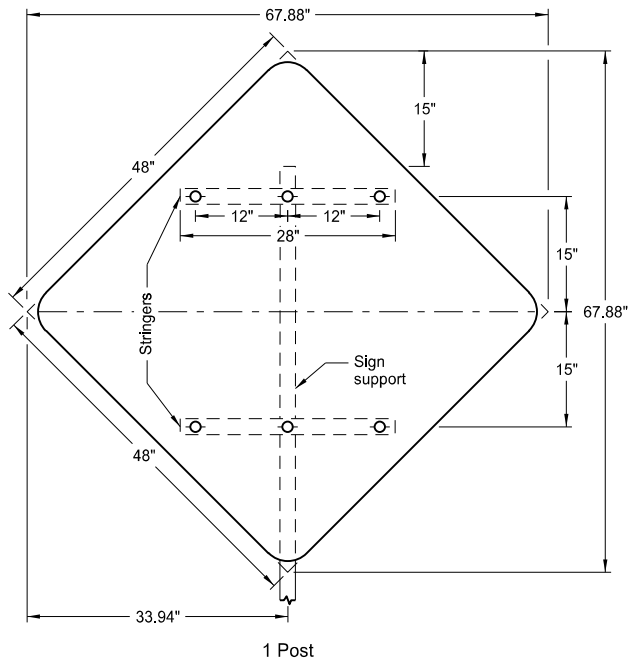
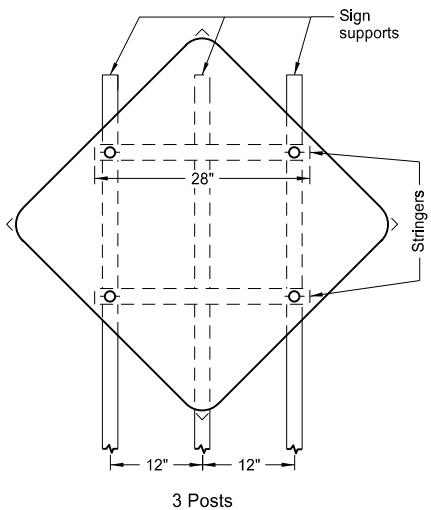
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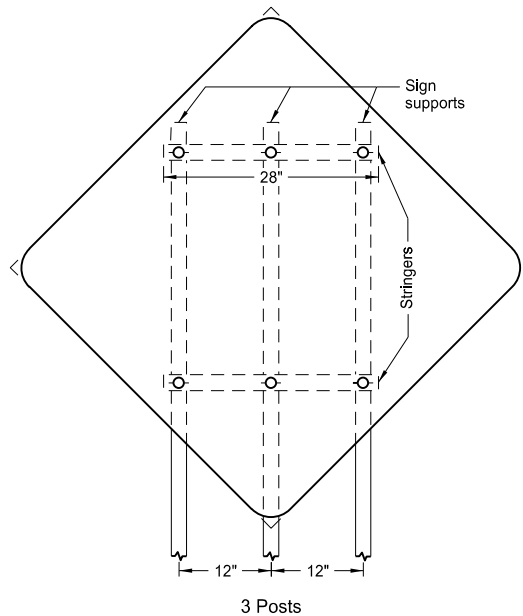
Assembly No. 19



Assembly No. 20



Assembly No. 21



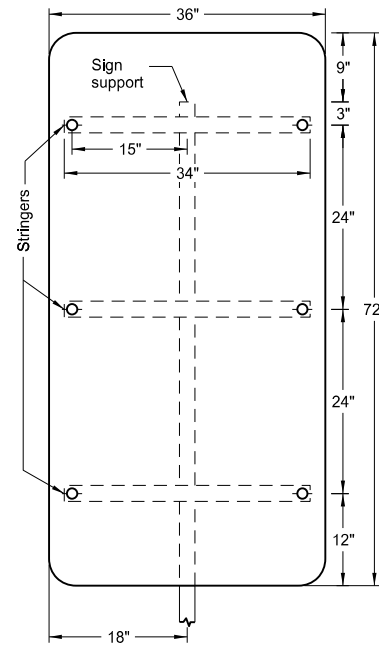
- Notes:
1. See Standard D-754-25 for mounting details.
 2. The minimum sign backing material thickness shall be 0.100 inch.
 3. Perforated square tube stringer shall be 1½" x 1½".
 4. All holes shall be punched round for ⅜" bolt.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-1-10	
REVISIONS	
DATE	CHANGE

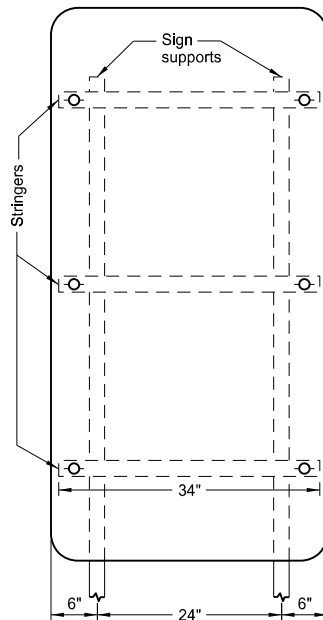
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SIGN PUNCHING, STRINGER AND SUPPORT LOCATION
DETAILS REGULATORY, WARNING AND GUIDE SIGNS

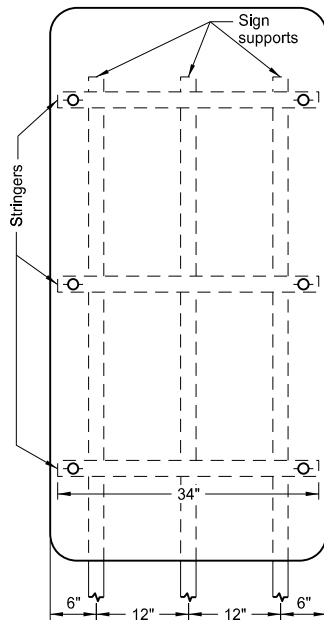
D-754-31



1 Post

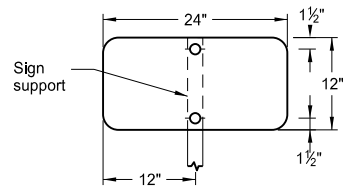


2 Posts



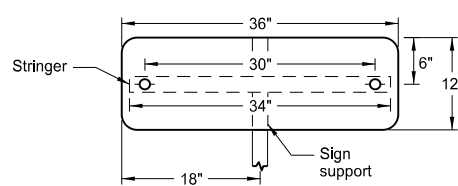
3 Posts

Assembly No. 24



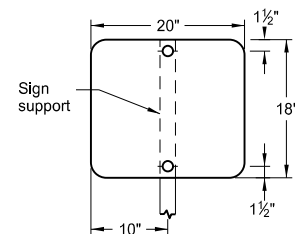
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Assembly No. 26



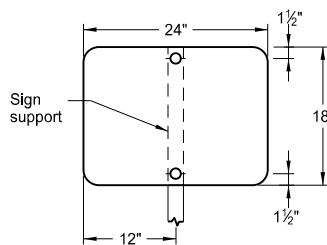
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Assembly No. 27



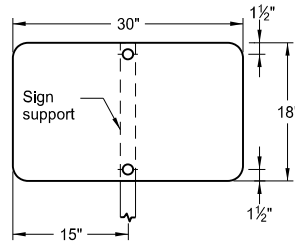
1 Post

Assembly No. 28



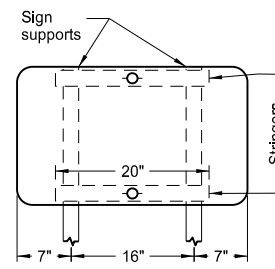
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Assembly No. 29

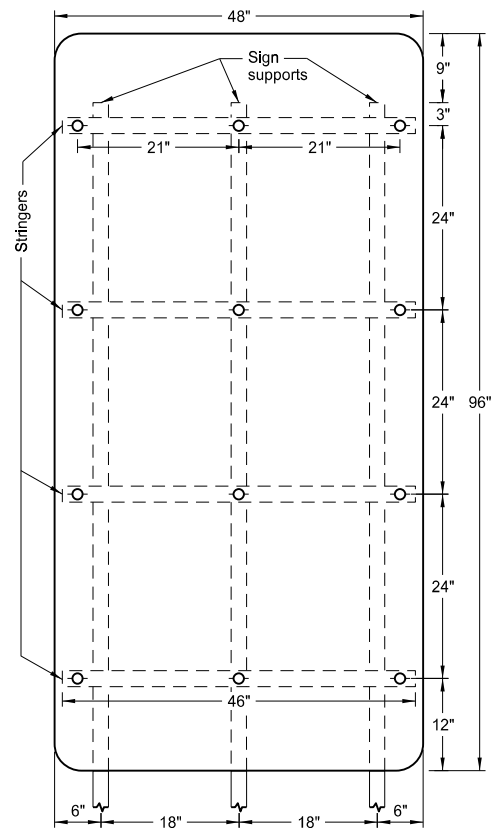


1 Post

Assembly No. 30



2 Posts



3 Posts

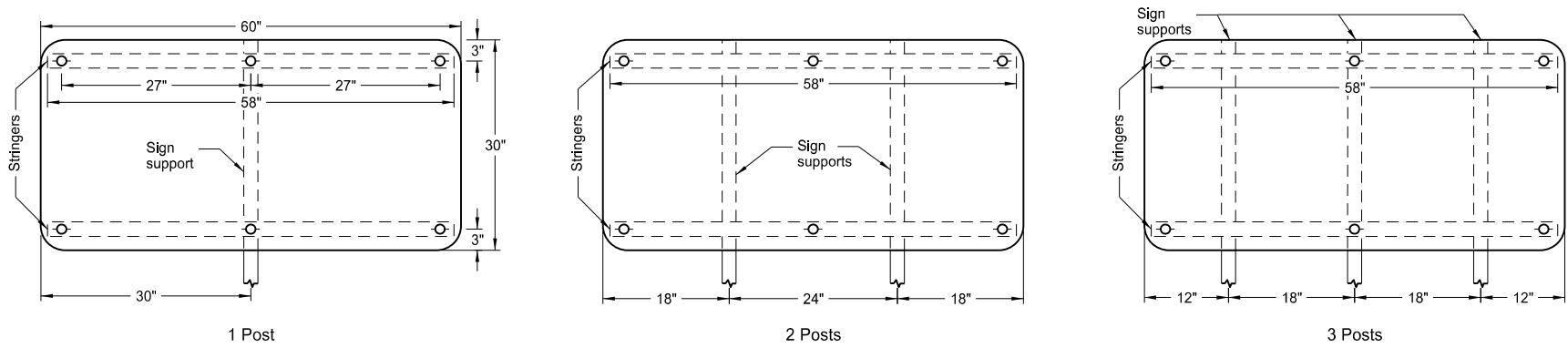
Assembly No. 25

- Notes:
1. See Standard D-754-25 for mounting details.
 2. The minimum sign backing material thickness shall be 0.100 inch.
 3. Perforated square tube stringer shall be 1 1/2" x 1 1/2".
 4. All holes shall be punched round for 3/8" bolt.

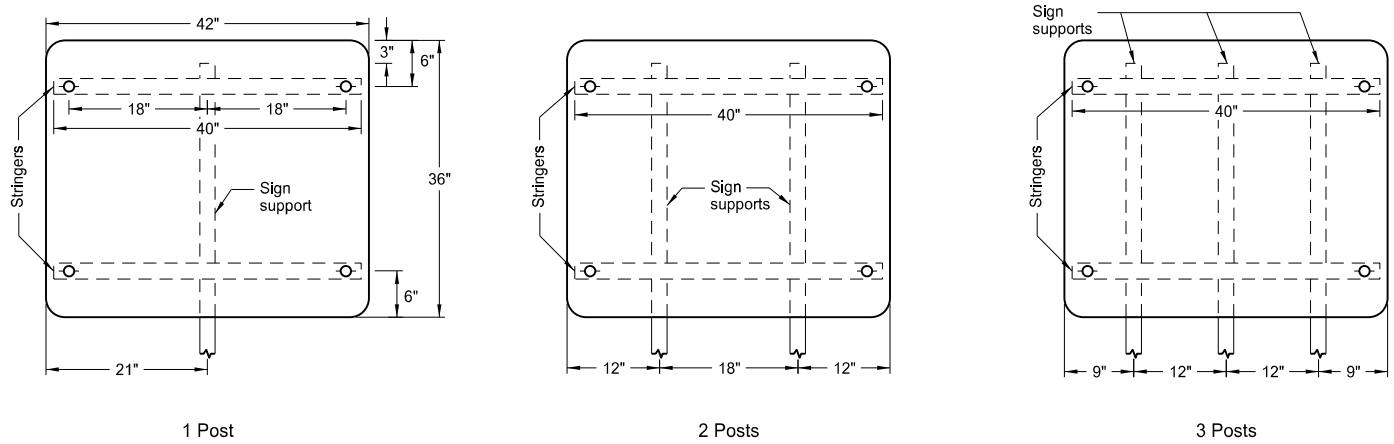
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-1-10	
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DATE	CHANGE

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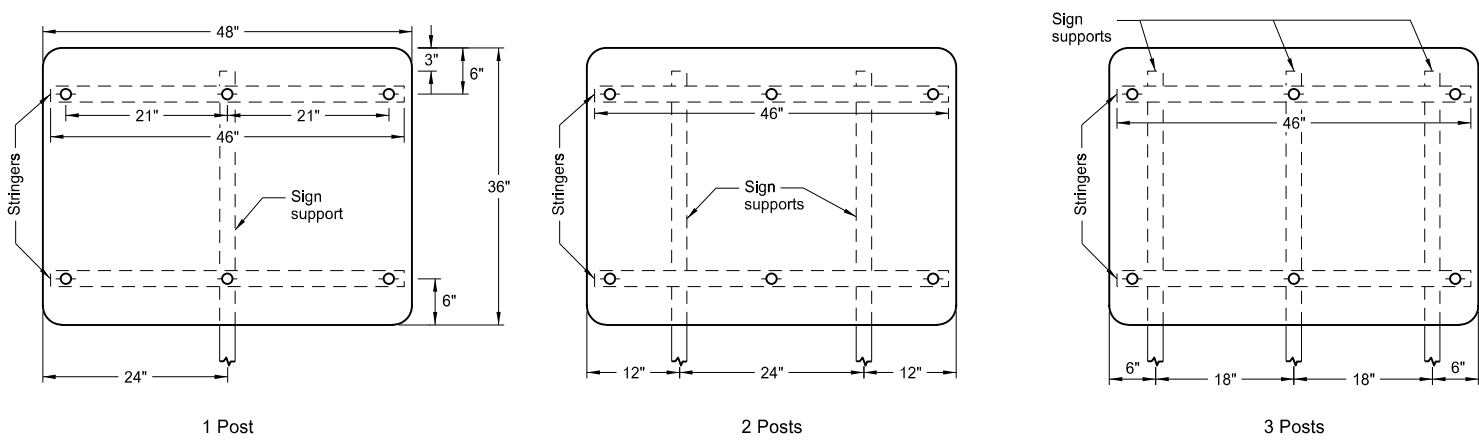
SIGN PUNCHING, STRINGER AND SUPPORT LOCATION
DETAILS REGULATORY, WARNING AND GUIDE SIGNS



Assembly No. 38



Assembly No. 39



Assembly No. 40

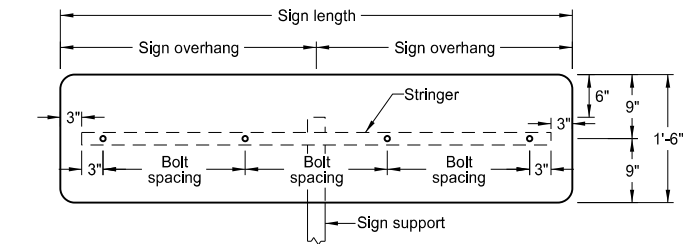
- Notes:
1. See Standard D-754-25 for mounting details.
 2. The minimum sign backing material thickness shall be 0.100 inch.
 3. Perforated square tube stringer shall be 1½" x 1½".
 4. All holes shall be punched round for ⅜" bolt.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-1-10	
REVISIONS	
DATE	CHANGE

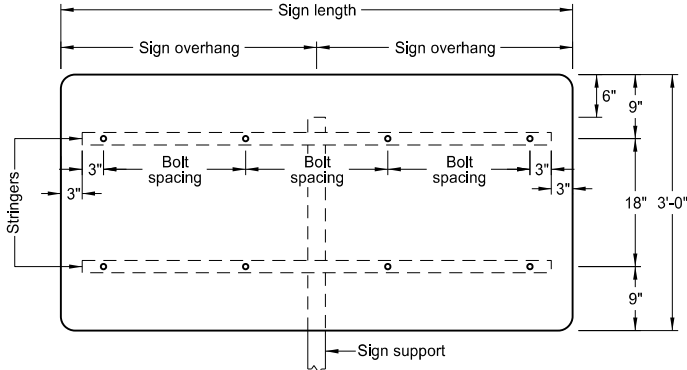
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SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS
FOR VARIABLE LENGTH SIGNS

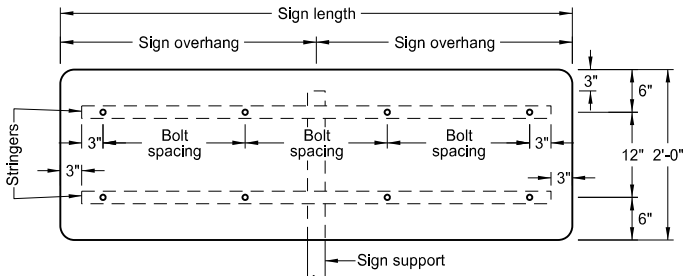
D-754-47



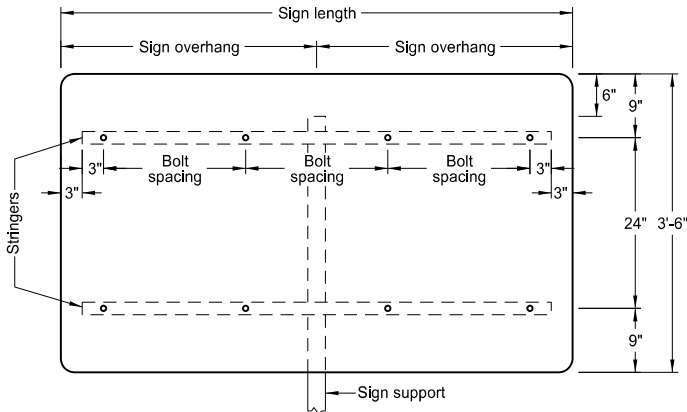
VARIES X 1'-6"



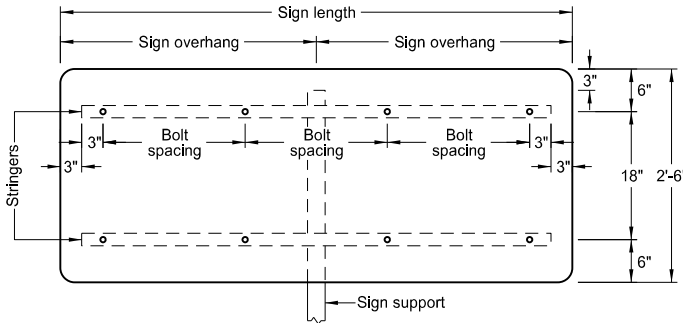
VARIES X 3'-0"



VARIES X 2'-0"



VARIES X 3'-6"



VARIES X 2'-6"

- Notes:
1. The minimum sign backing material thickness shall be 0.100 inch.
 2. Perforated square tube stringer shall be 1½" x 1½".
 3. All holes shall be punched round for ⅜" bolt.
 4. Single stringer and single post signs shall have stringers attached to the post using the special stringer angle, shown on the "Mounting Details Perforated Tube" standard drawing.

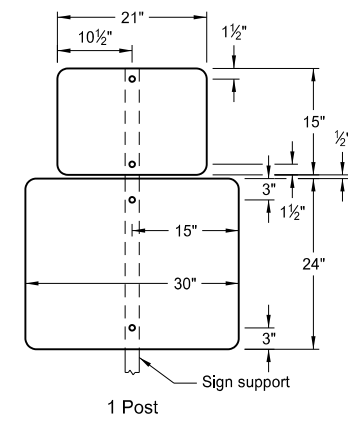
1 POST		
Sign Length	Sign Overhang	Bolt Spacing
4'-0"	2'-0"	18"
4'-6"	2'-3"	21"
5'-0"	2'-6"	24"
5'-6"	2'-9"	18"
6'-0"	3'-0"	20"
6'-6"	3'-3"	22"
7'-0"	3'-6"	24"
7'-6"	3'-9"	2-20" & 2-19"
8'-0"	4'-0"	21"
8'-6"	4'-3"	2-22" & 2-23"
9'-0"	4'-6"	24"
9'-6"	4'-9"	4-20" & 1-22"
10'-0"	5'-0"	2-21" & 3-22"
10'-6"	5'-3"	4-23" & 1-22"
11'-0"	5'-6"	24"
11'-6"	5'-9"	21"
12'-0"	6'-0"	22"

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-25-12	
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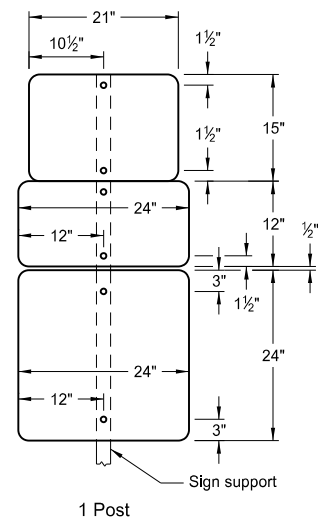
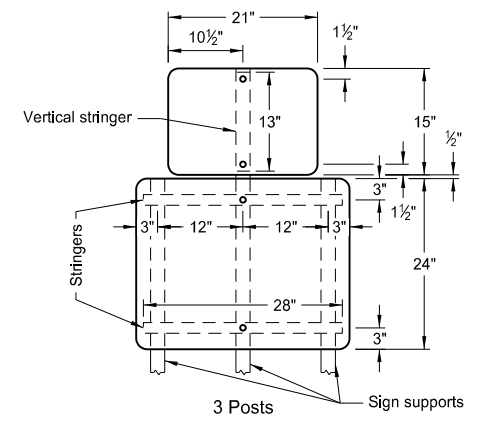
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D-754-57

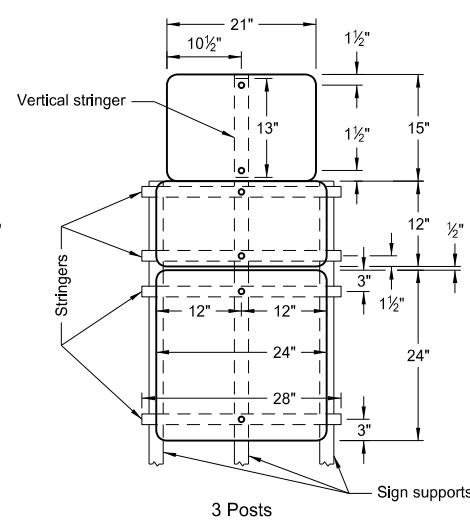
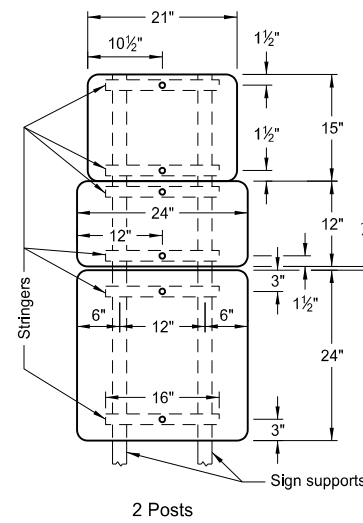
ASSEMBLY 391



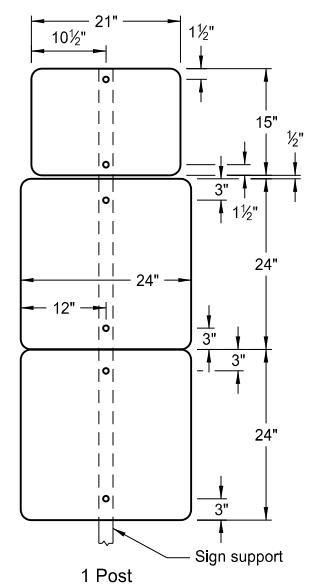
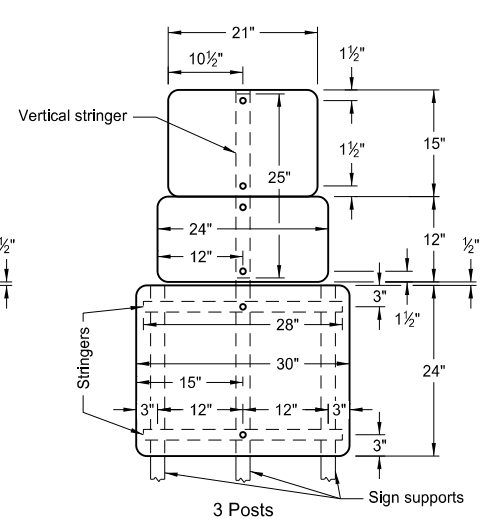
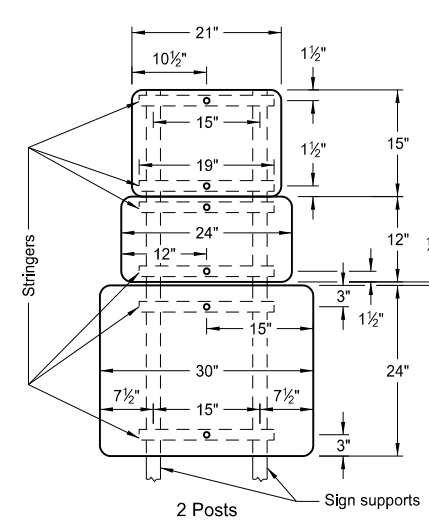
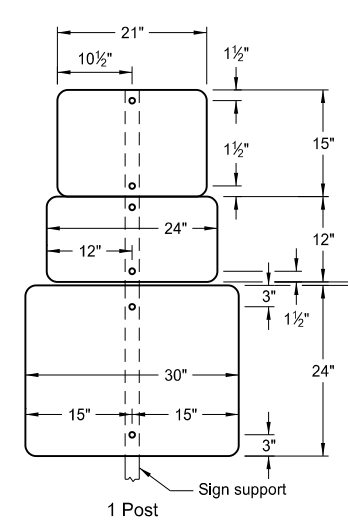
ASSEMBLY 392



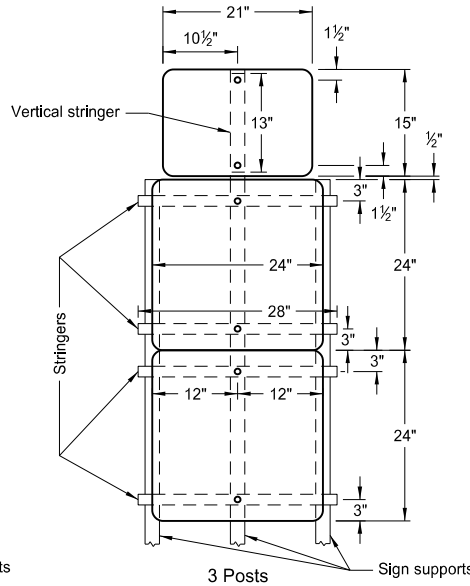
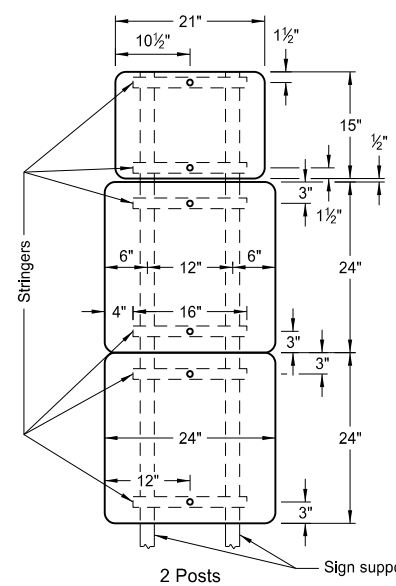
ASSEMBLY 393



ASSEMBLY 394



ASSEMBLY 395



- Notes:
1. The minimum sign backing material thickness shall be 0.100 inch.
 2. Perforated square tube stringer shall be $1\frac{1}{2}" \times 1\frac{1}{2}"$.
 3. All holes shall be punched round for $\frac{3}{8}"$ bolt.

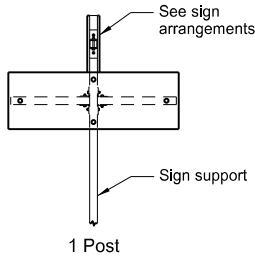
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8-22-12	
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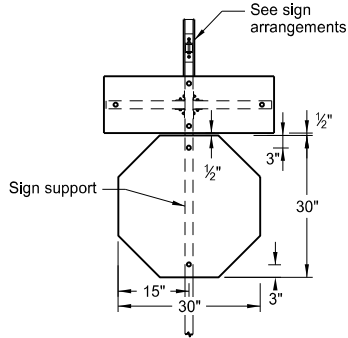
SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS
FOR STREET NAME SIGNS AND 911 SIGNS

D-754-87

- A - Single sign
B - Single sign back to back
C - Single sign each direction
D - Single sign one direction,
back to back other direction
E - Back to back both directions

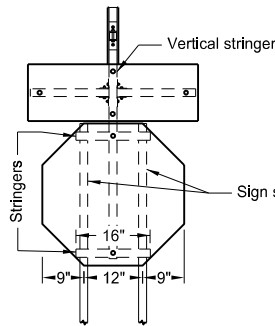


Special Assembly 1 (A, B, C, D or E)

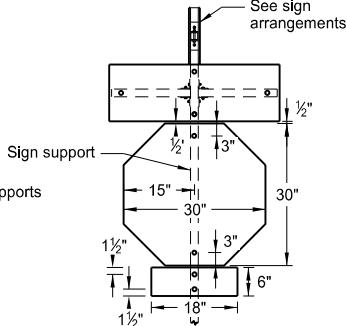


1 Post

Special Assembly 2 (A, B, C, D or E)

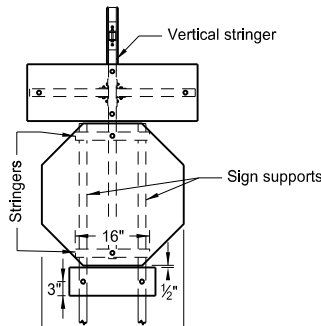


2 Posts

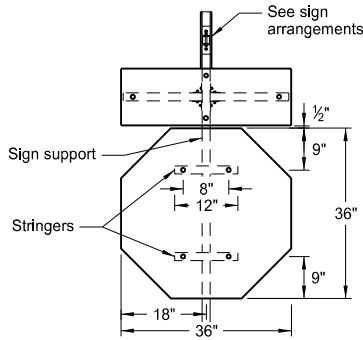


1 Post

Special Assembly 3 (A, B, C, D or E)

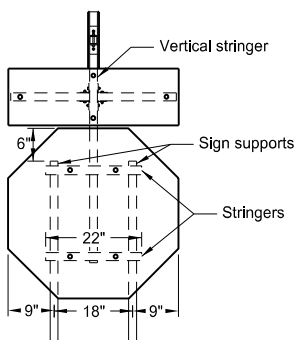


2 Posts

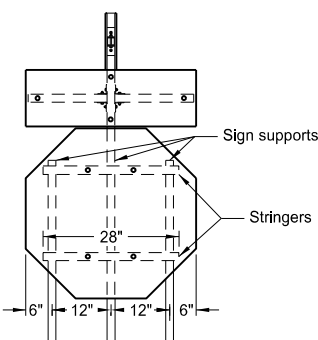


1 Post

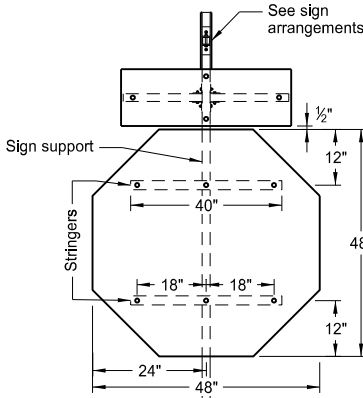
Special Assembly 4 (A, B, C, D or E)



2 Posts

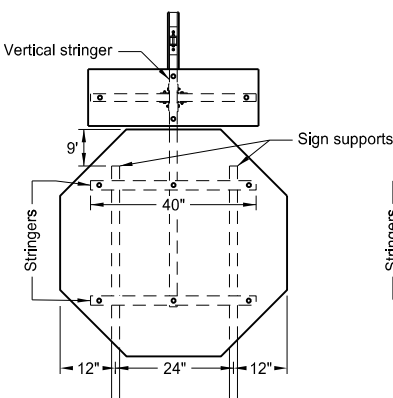


3 Posts

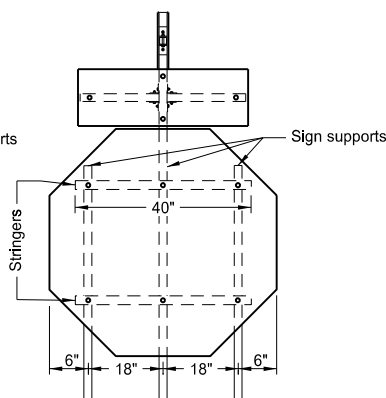


1 Post

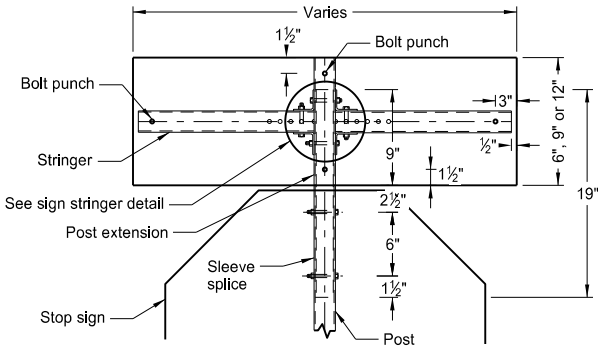
Special Assembly 5 (A, B, C, D or E)



2 Posts

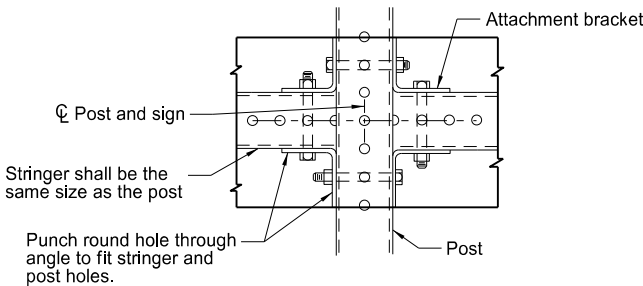


3 Posts

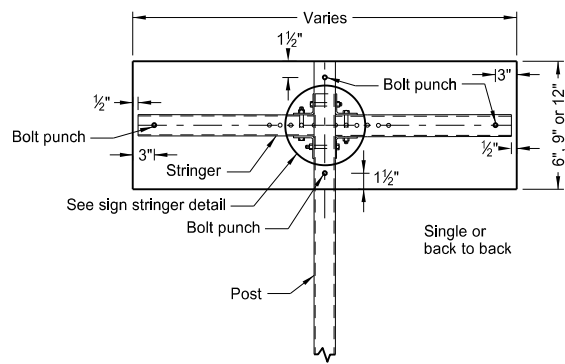


Front View
Sleeve Splice Detail

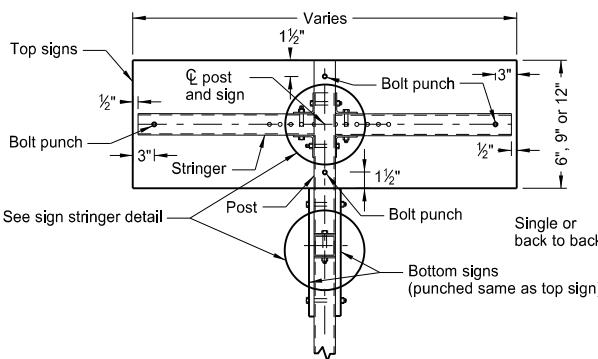
Note: The splice method may be used upon approval of the engineer.



Sign Stringer Detail

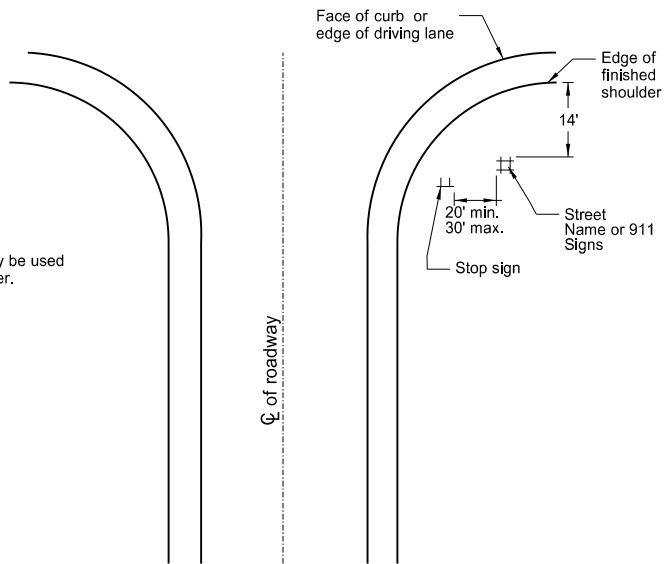


Detail A or B



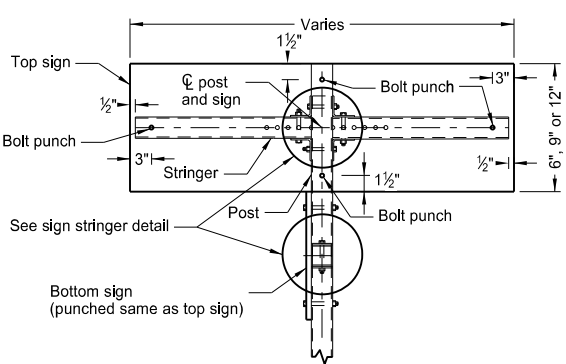
Detail D or E

Note: See Standard Drawing D-754-86 for 911 support information and sign layout details.



Intersection Layout

Note: This layout is to be used for street name signs or 911 signs that are used with Special Assembly 1.



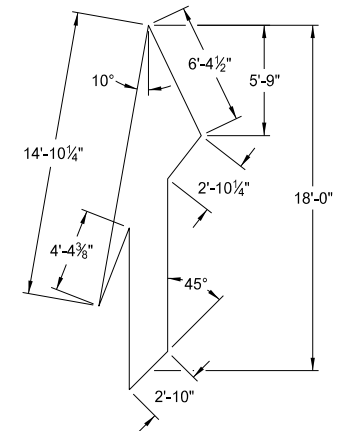
Detail C

Sign Arrangements

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-3-13	
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D-762-1



41 S. F.

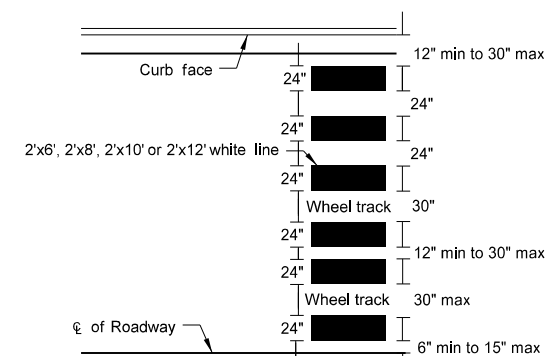
A technical drawing of a sign for the name "BRIAN". The sign has a total width of 12'-0" and a height of 8'-0". The letters are outlined in black. Dimensions are provided for various parts of the sign:

- Letter Widths:** Each letter (B, R, I, A, N) is 16" wide.
- Letter Spacing:** There is a 4" gap between each letter.
- Letter Height:** The overall height of the sign is 8'-0".
- Letter Thickness:** The vertical strokes of the letters are 4" thick.
- Internal Dimensions:** Various internal dimensions are shown, such as 4" for the thickness of the letter stems and 4" for the width of the loops in the 'B' and 'R'.
- Mounting Hardware:** Four mounting brackets are shown, one for each letter, with dimensions indicating their placement relative to the letter outlines.

46 S. F.

Diagram illustrating a road cross-section. The road width is marked as 30'. The distance from the centerline to the edge line is marked as 10'. The edge line is labeled "Edge line".

Advance Placement Distance for Railroad Warning Signs	
Posted or 85th Percentile Speed	Advance Distance
20 mph	min. 100 ft
25 mph	min. 100 ft
30 mph	min. 100 ft
35 mph	min. 100 ft
40 mph	125 ft
45 mph	175 ft
50 mph	250 ft
55 mph	325 ft
60 mph	400 ft
65 mph	475 ft
70 mph	550 ft



W10-1 

Notes:
A three lane roadway should be marked with a centerline for two-lane approach operation on the approach to a crossing. On multi-lane roads, the transverse bands should extend across all approach lanes, and individual R X R symbols should be used in each approach lane.

See plans for correct message. **All pavement markings shall be white unless noted otherwise.**

Railroad cross & 2 R's	60.5 S.F.
3 Bands (12' lane)	72 S.F.

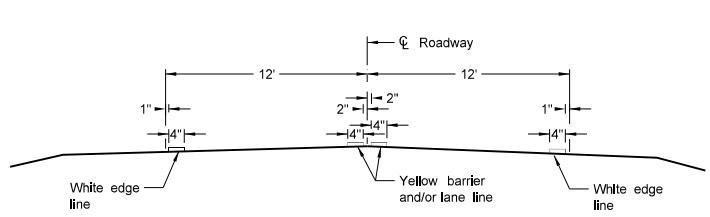
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
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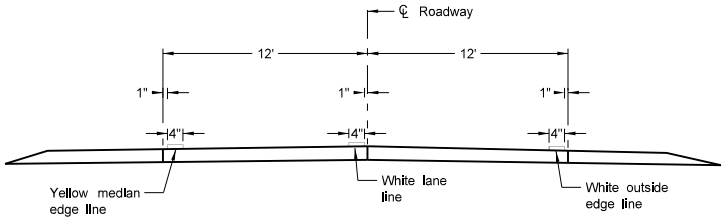
PAVEMENT MARKING

D-762-4

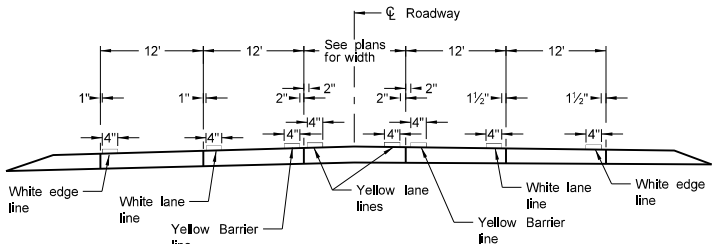
NOTES:
1. Edge lines shall be continued through private drives and field drives and broken for intersections.



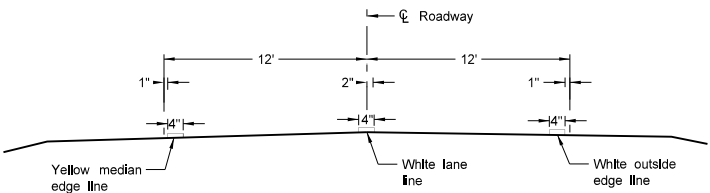
Two Lane Two Way
RURAL ROADWAY



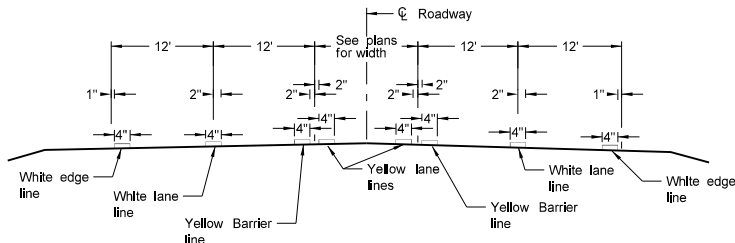
Two Lane Roadway
INTERSTATE HIGHWAY
Concrete Section



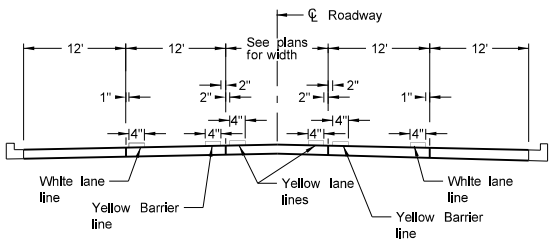
RURAL FIVE LANE ROADWAY
Concrete Section



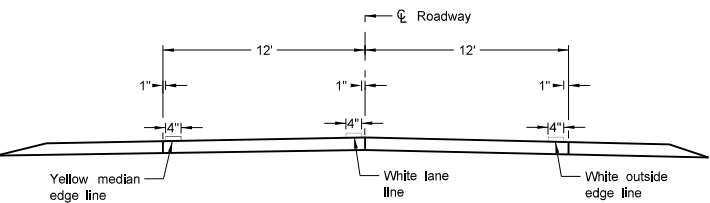
Two Lane Divided
Rural Roadway
PRIMARY HIGHWAY
Asphalt Section



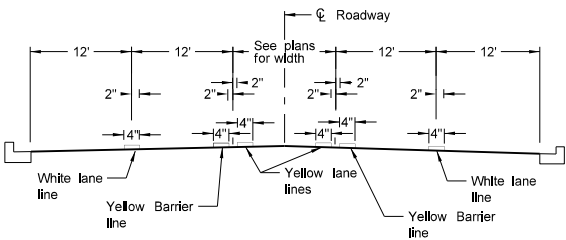
RURAL FIVE LANE ROADWAY
Asphalt Section



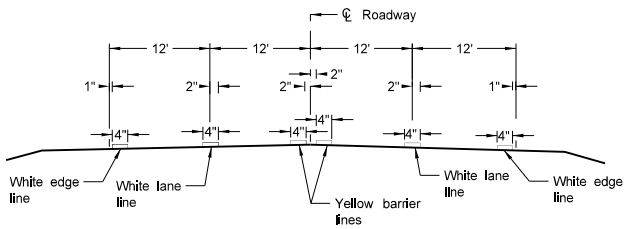
URBAN FIVE LANE SECTION
Concrete Section



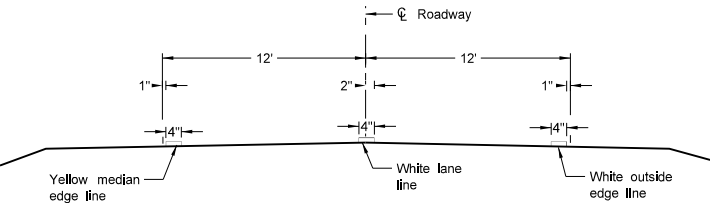
Two Lane Roadway
PRIMARY HIGHWAY
Concrete Section



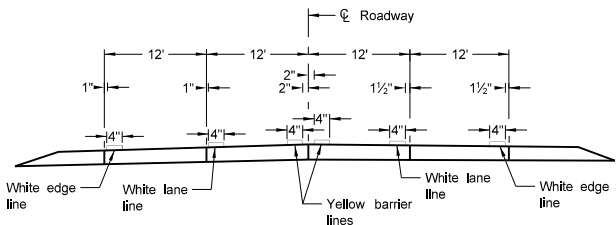
URBAN FIVE LANE SECTION
Asphalt Section



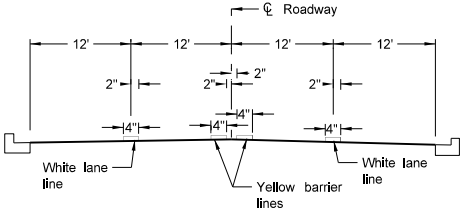
RURAL FOUR LANE ROADWAY
Asphalt Section



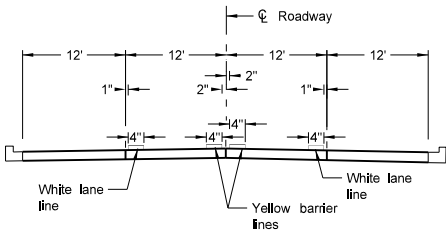
Two Lane Roadway
INTERSTATE HIGHWAY
Asphalt Section



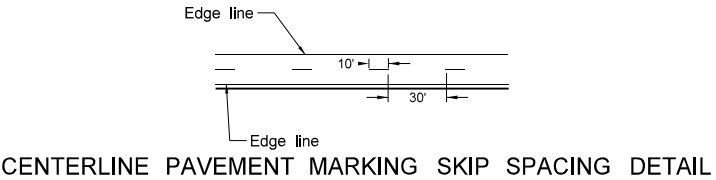
RURAL FOUR LANE ROADWAY
Concrete Section



URBAN FOUR LANE SECTION
Asphalt Section



URBAN FOUR LANE SECTION
Concrete Section



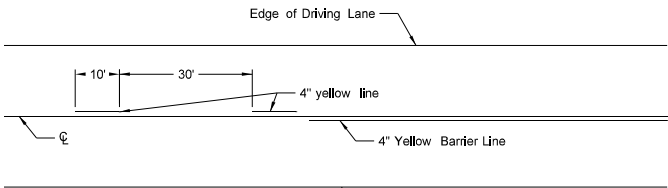
CENTERLINE PAVEMENT MARKING SKIP SPACING DETAIL

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12-1-10	
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DATE	CHANGE

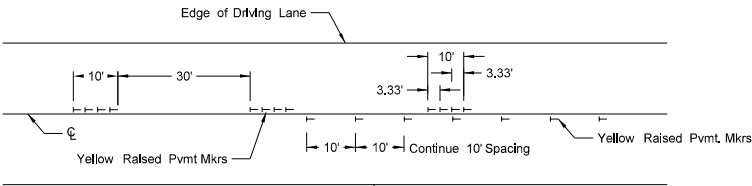
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SHORT-TERM PAVEMENT MARKING

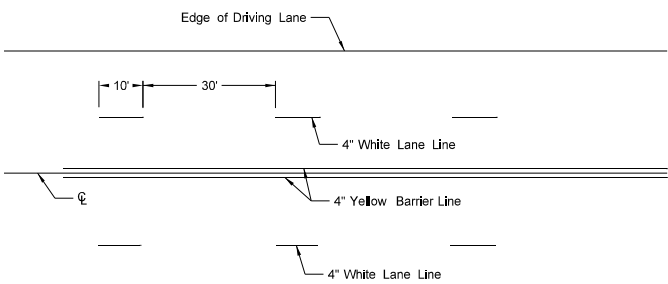
D-762-11



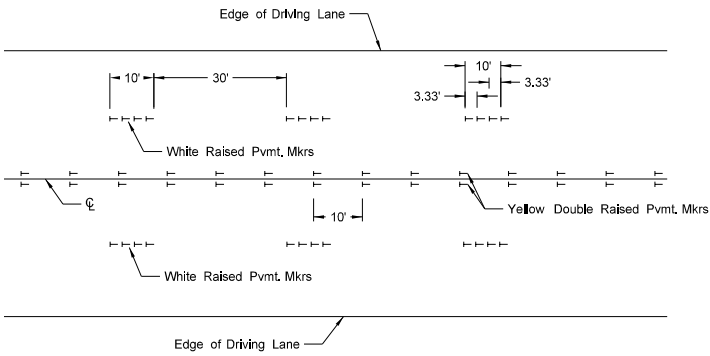
Painted or Tape Lines



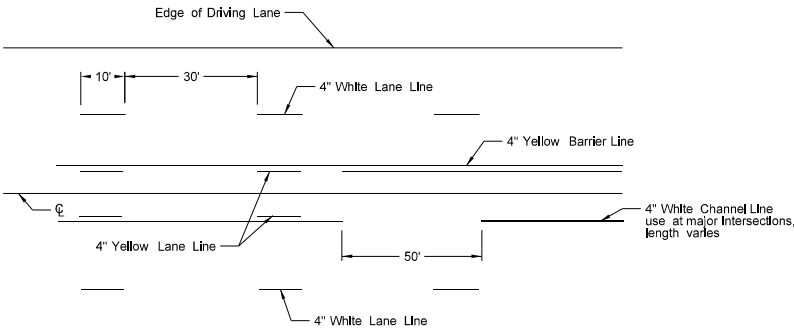
Raised Pavement Markers
TWO-LANE TWO-WAY ROADWAY



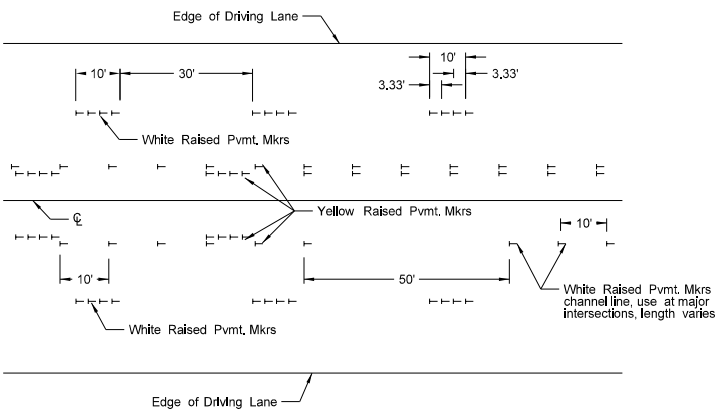
Painted or Tape Lines



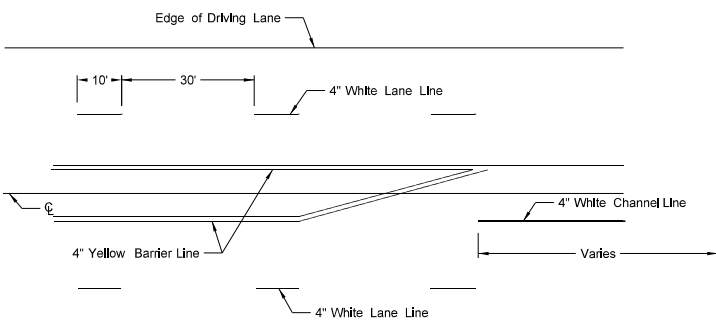
Raised Pavement Markers
FOUR LANE ROADWAY



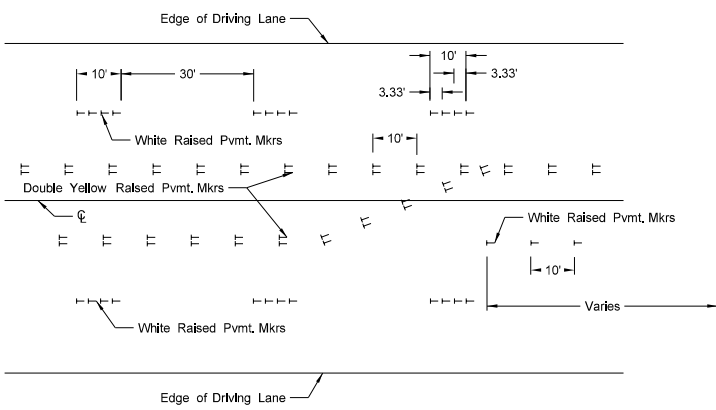
Painted or Tape Lines



Raised Pavement Markers
FIVE LANE ROADWAY TWO WAY LEFT TURN



Painted or Tape Lines



Raised Pavement Markers
FIVE LANE ROADWAY WITH MARKED ISLANDS

- NOTES:
- Two-lane two-way roadways shall have no passing zones placed as shown. No passing zone signs may be placed in lieu of short term no passing zone pavement markings. These signs will be allowed to remain in place for three days, at which time the short term no passing zone pavement marking shall be placed.
 - Short term center line stripe (paint) on top lift shall be carefully placed with exact spacing so that the permanent stripe will match when applied.
 - Raised markers and tape markings shall be removed after permanent pavement marking has been installed. Removed markings shall become the property of the contractor.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
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3-29-16	Re-numbered to be D-762-11 (previously was D-762-6)

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CONCRETE FOUNDATIONS
(TRAFFIC SIGNALS & HIGHWAY LIGHTING)

NOTES:

LIGHT & SIGNAL STANDARD FOUNDATIONS:
See plans for conduit size, number of bends and correct position for each foundation. When conduit does not continue beyond the foundation, conduit with a 105° bend and bushings on both ends may be substituted for the 90° bends shown. See plans for correct size & location of foundations. The grade and exact location shall be established by the Engineer in the field. All reinforcing shall be Grade 60. Tie bars shall have a minimum of a 12" lap. Reinforcing may be omitted for Type I, II, V, VI & VII signal standard foundations if the anchor bolts extend to within 3" to 6" above the bottom of the foundation. A minimum of 6 anchor bolts shall be used for cantilevered structures.

CONTROLLER CABINET FOUNDATION PAD MOUNT
FOUNDATION: See plans for the number of 90° bends per foundation and correct positioning. The foundation for Pad Mounted Controller Cabinet shall be of sufficient size so that there is a minimum of 3" of clearance from the outside edge of cabinet to the outside edge of the foundation on any side. The contractor shall ensure a water-tight seal between the controller cabinet and the foundation by caulking, except for V-groove.

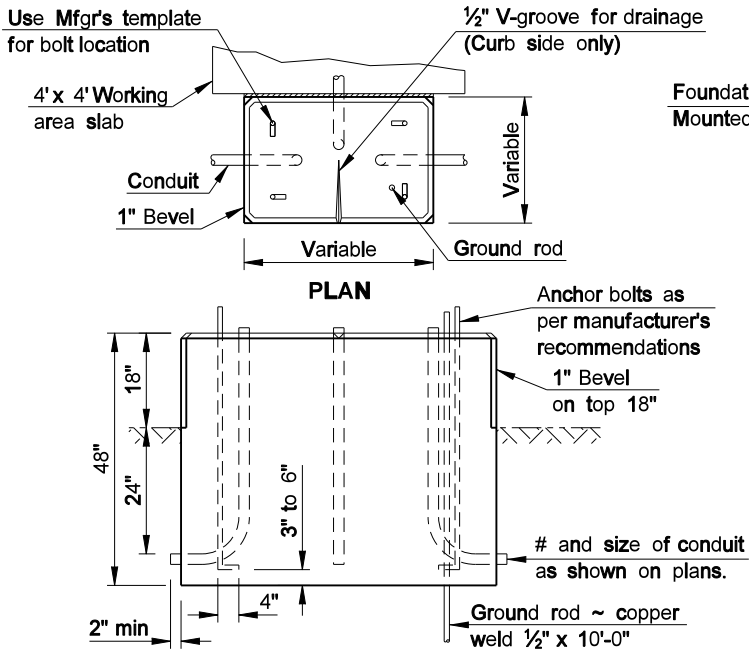
WORKING AREA SLAB: The materials and preparation of this slab shall be as approved by the Engineer in the field.

TRANSFORMER & FEED POINT CABINET FOUNDATION PAD MOUNTED: The foundation shall have a wood float finish. All conduits shown shall be installed. Conduit that is not used at this time shall be plugged with an expandable plug.

FEED POINT CABINET FOUNDATION PAD MOUNTED: The foundation shall have a wood float finish. All conduits shown shall be installed. Conduit that is not used at this time shall be plugged with an expandable plug.

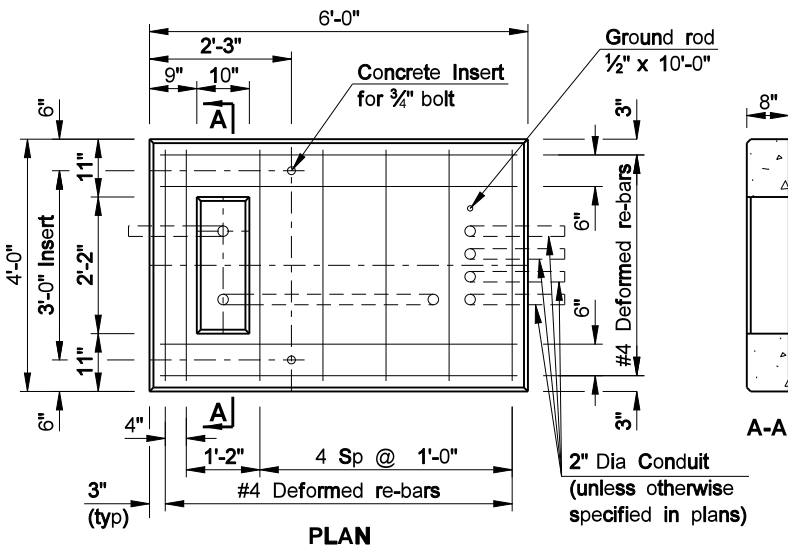
LIGHT & SIGNAL FOUNDATION TABLE	
FOOTING DEPTH (ft)	LONGITUDINAL REINFORCING
≤ 12	8 - #5
13 - 14	8 - #6
15 - 16	8 - #7
17 - 19	8 - #8

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6-15-10		
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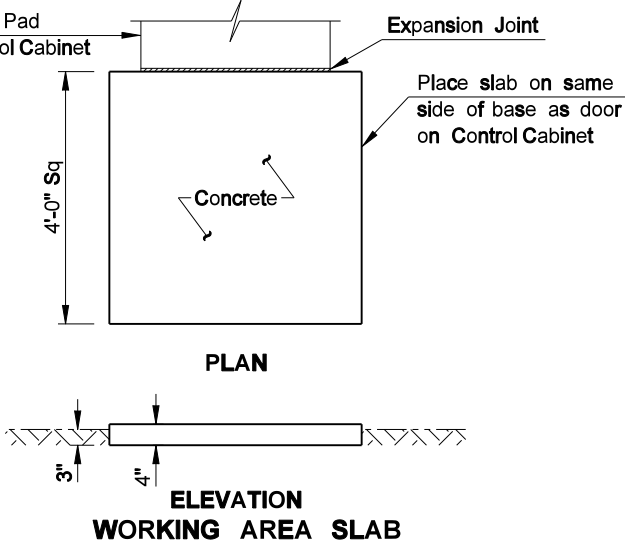
CONTROLLER CABINET FOUNDATION PAD MOUNT

The Controller Cabinet Foundation shall be bid as Concrete Foundation - Traffic Signals.

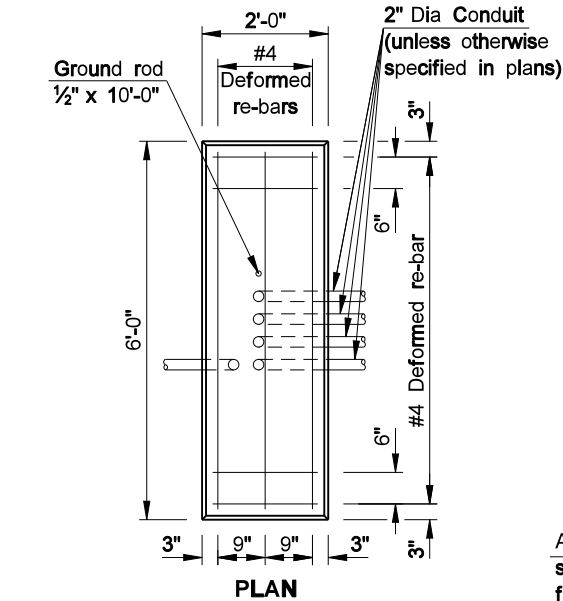


TRANSFORMER & FEED POINT
CABINET FOUNDATION PAD MOUNT

The Transformer & Feed Point Cabinet Foundation Pad Mount shall be bid as Concrete Foundation ~ Feed Point ~ Type A.

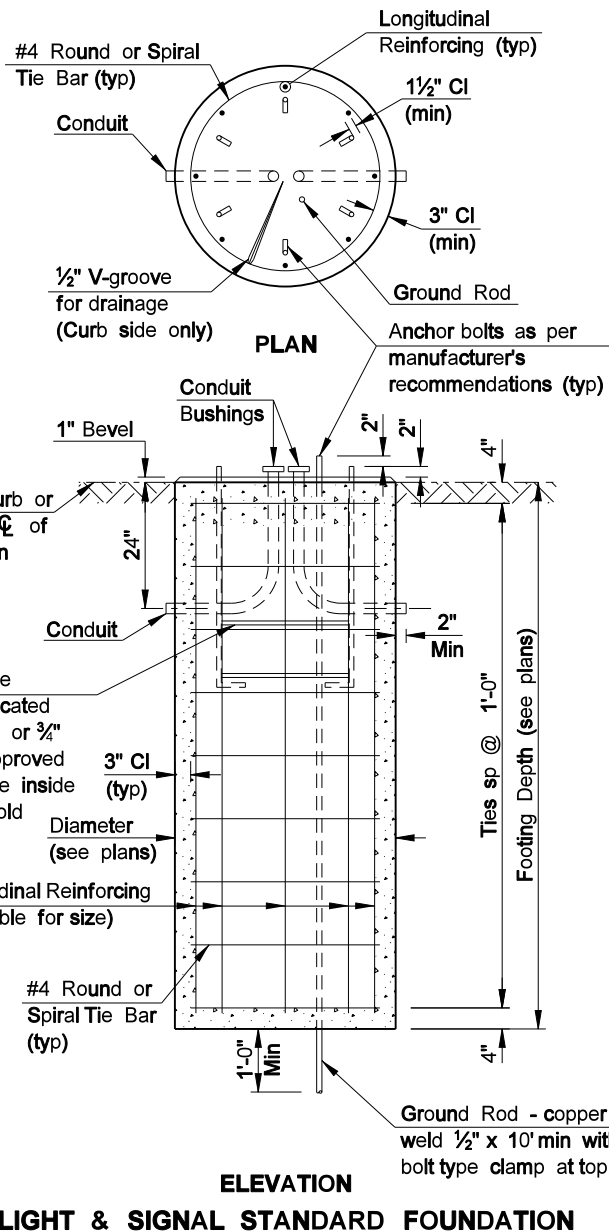
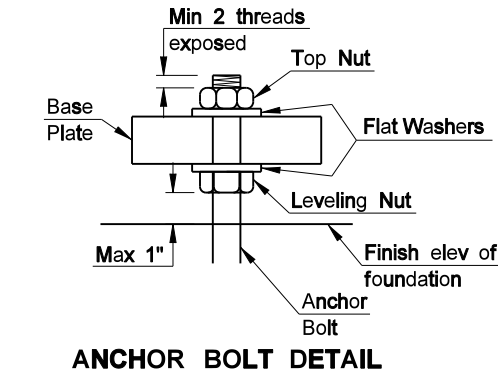


The Working Area Slab shall be installed where shown on the plans and shall not be bid separately but shall be included in the price bid for Concrete Foundation - Traffic Signals.



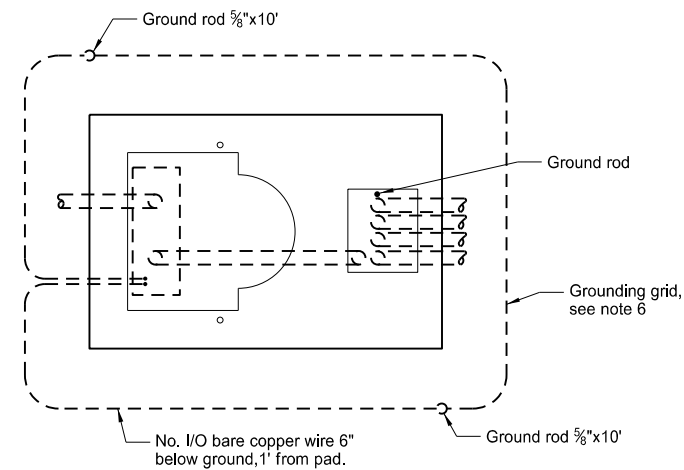
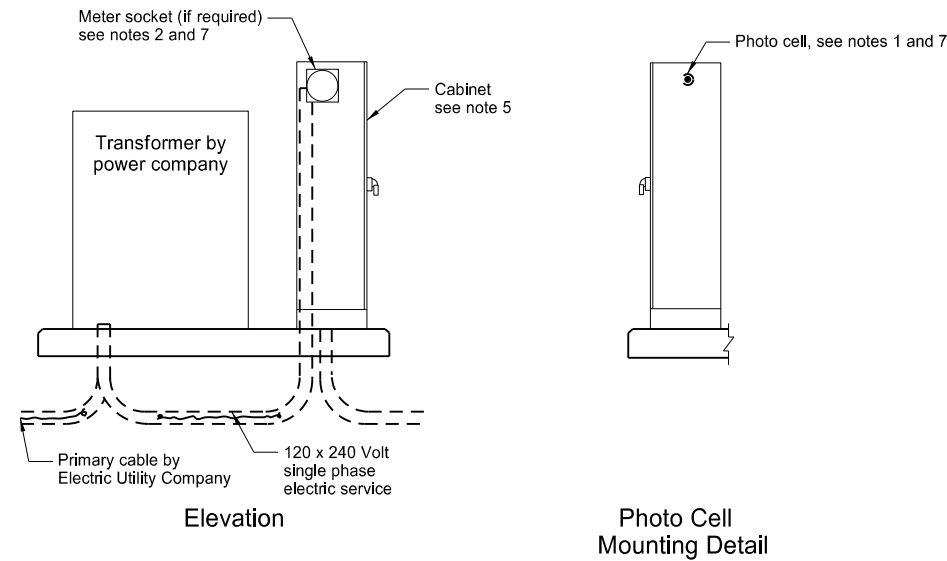
FEED POINT CABINET
FOUNDATION PAD MOUNT

The Feed Point Cabinet Foundation Pad Mount shall be bid as Concrete Foundation ~ Feed Point ~ Type B.



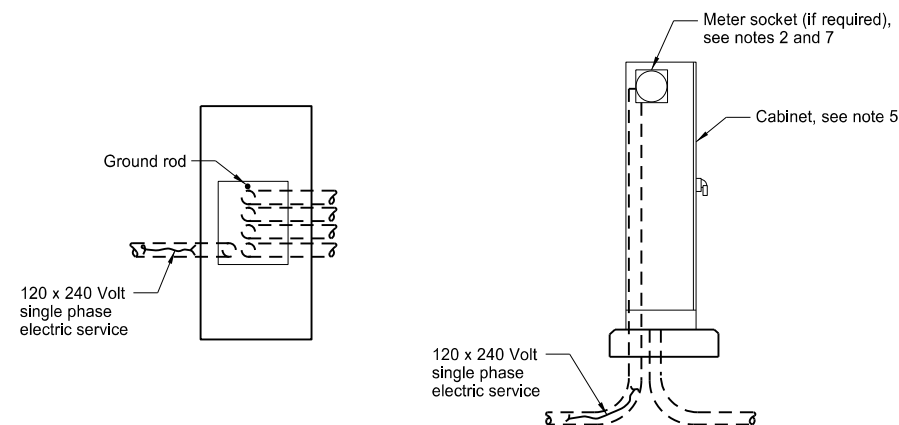
LIGHT & SIGNAL STANDARD FOUNDATION

FEED POINTS (ROADWAY LIGHTING)

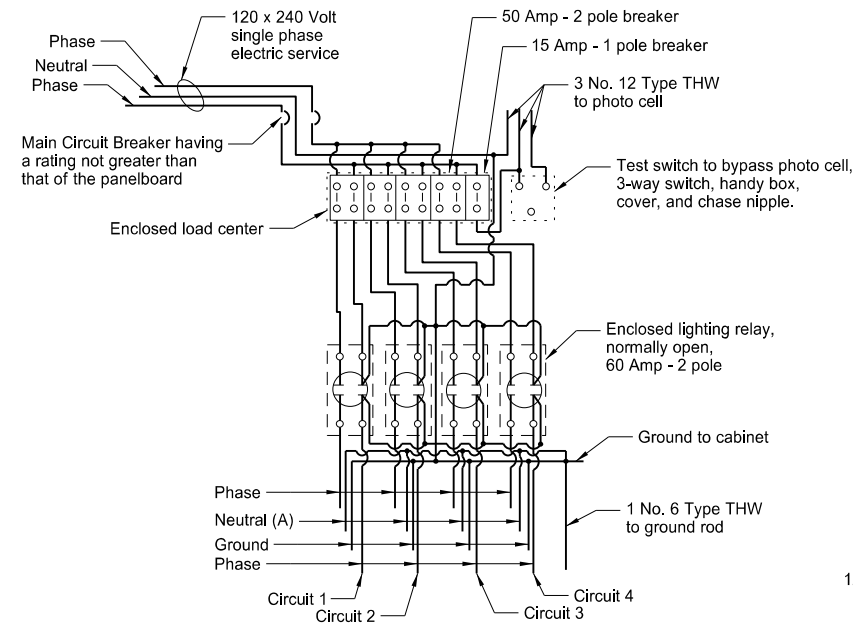


Plan

Transformer and Feed Point Cabinet Pad Mounted



Plan	Elevation
Feed Point Cabinet Pad Mounted	



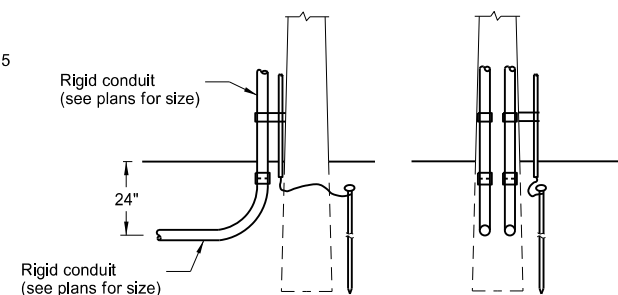
Feed Point Type IV

Provide Type I feed point similar to Type IV, except with one electrical circuit, one 50 Amp - 2 pole breakers, and one lighting relay, normally open.

Provide Type II feed point similar to Type IV, except with two electrical circuit, two 50 Amp - 2 pole breakers, and two lighting relays, normally open.

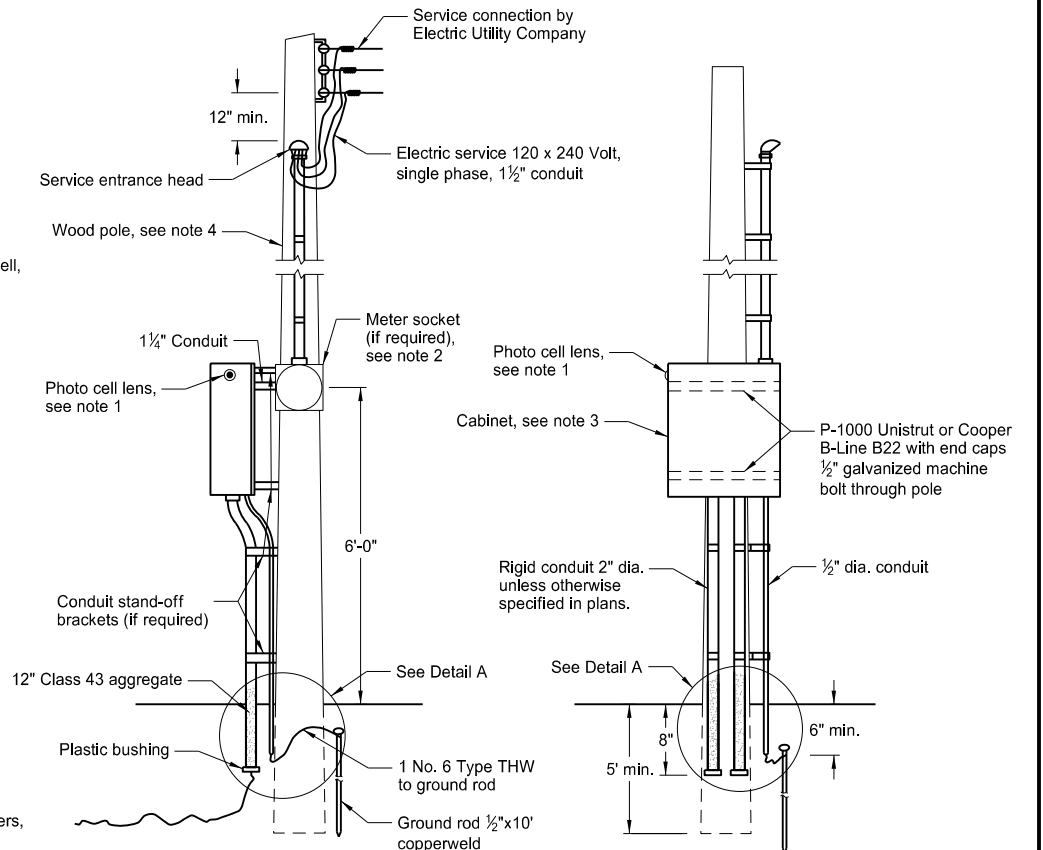
Provide Type III feed point similar to Type IV, except with three electrical circuits, three 50 Amp - 2 pole breakers, and three lighting relays, normally open.

(A) Install when festoon circuit is required.



Detail A

Use this detail for a continuous run of conduit from the feed point to the first light standard.

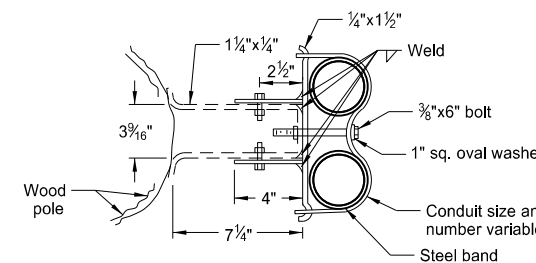


Feed Point Pole Mounted

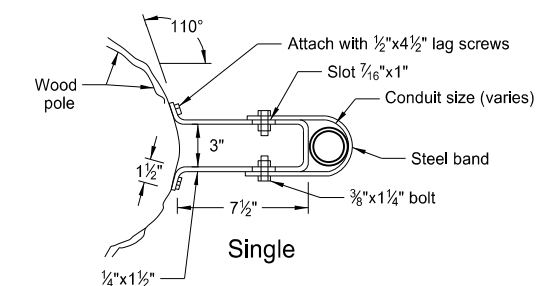
Notes:

1. Photo Cell: Furnish and install the photoelectric cell. Face photo lens north.
2. Meter Socket: Install meter socket and trim if the meter is required by local Utility Company. Meter furnished and installed by Utility Company.
3. Pole Mounted Cabinet: Provide cabinet with lock drip shield, factory installed steel backing, stainless steel hardware, and side hinge door. Shop coat cabinet with one coat of primer and two coats of exterior gray enamel.

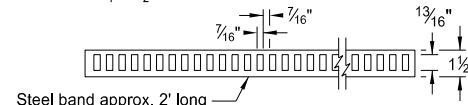
Provide 30" high x 24" wide x 8" deep Type I and II feed points. Provide 30" high x 42" wide x 10" deep or 36" high x 36" wide x 10" deep Type III and IV feed points.
4. Wood Pole: Provide minimum 20' Class VII full length penta pressure treated wood pole, (if required, see layout sheets)
5. Pad Mounted Cabinet: Provide 56" high x 26" wide x 14" deep weatherproof cabinet. Minimum 12 gauge steel or aluminum with provisions for padlock. Provide steel cabinet with one coat of primer and two coats of exterior dark green enamel.
6. Grounding Grid: Provide grounding grid with a maximum ground resistance of 25 ohms, using one or more $\frac{5}{16}$ "x10' copperweld ground rods in parallel or series at two corners. Provide a minimum distance between ground unit assemblies of 60'.
7. Meter Location: Do not mount the meter (if required) on the same side of the cabinet as the photo cell.



Double



Single



Conduit Standoff Bracket

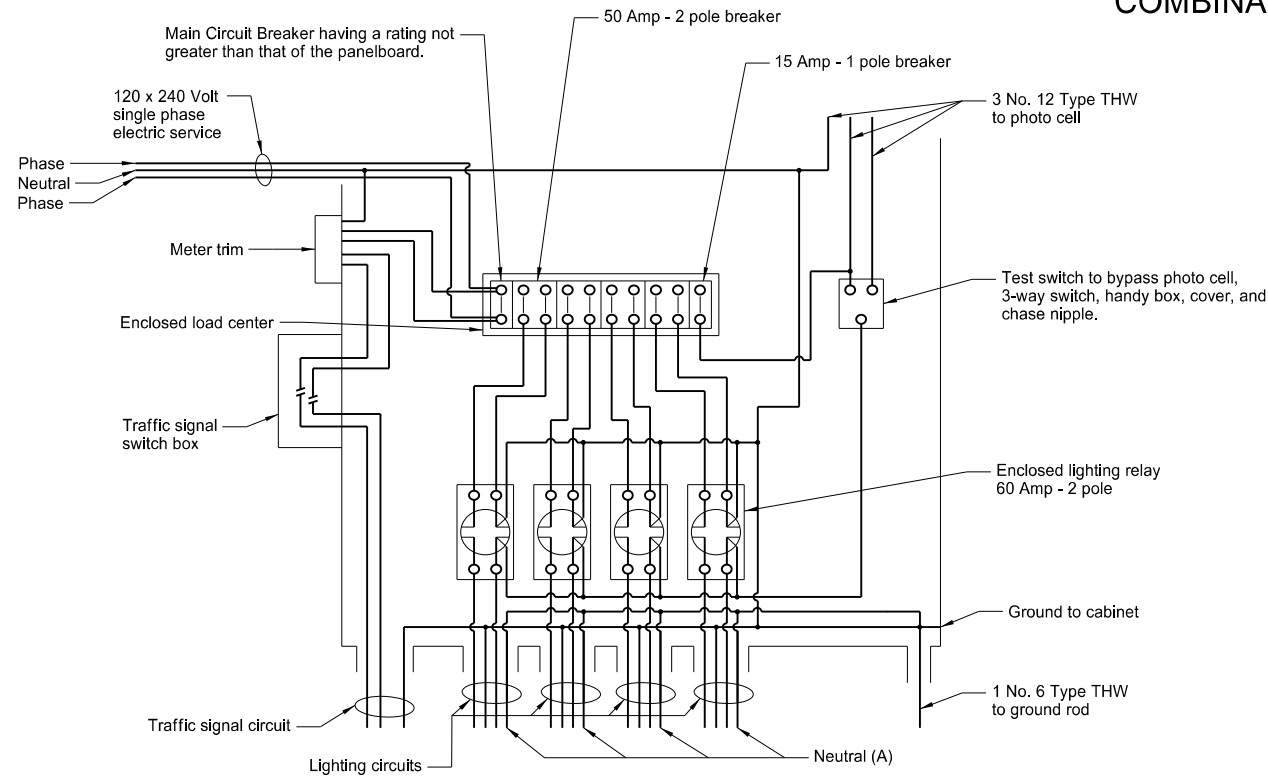
Omission of conduit standoff brackets allowed when not required by local utility company.

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10-9-13	
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DATE	CHANGE
7-8-14 10-17-17	Revised note 3. Updated to active voice.

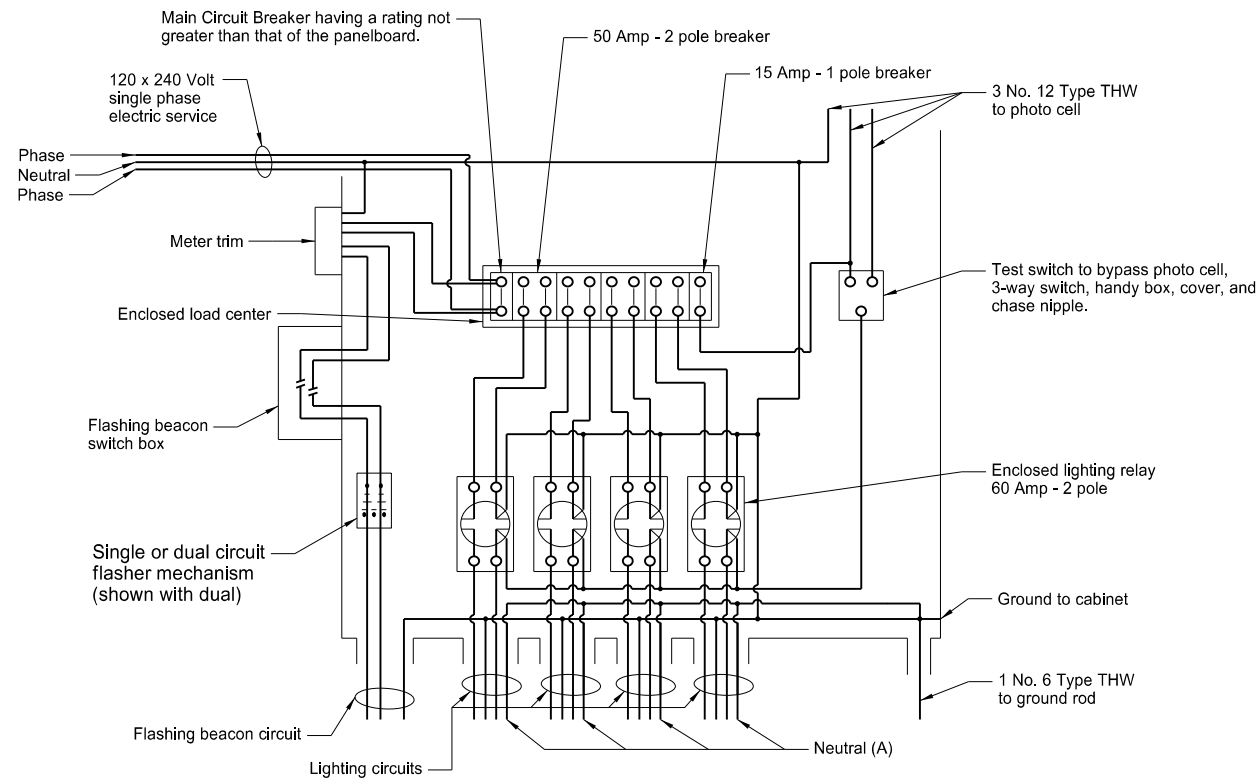
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COMBINATION FEED POINT DETAILS

D-770-2A



Combination Lighting and Signal
Feed Point Type IV



Combination Lighting and Flashing Beacon
Feed Point Type IV

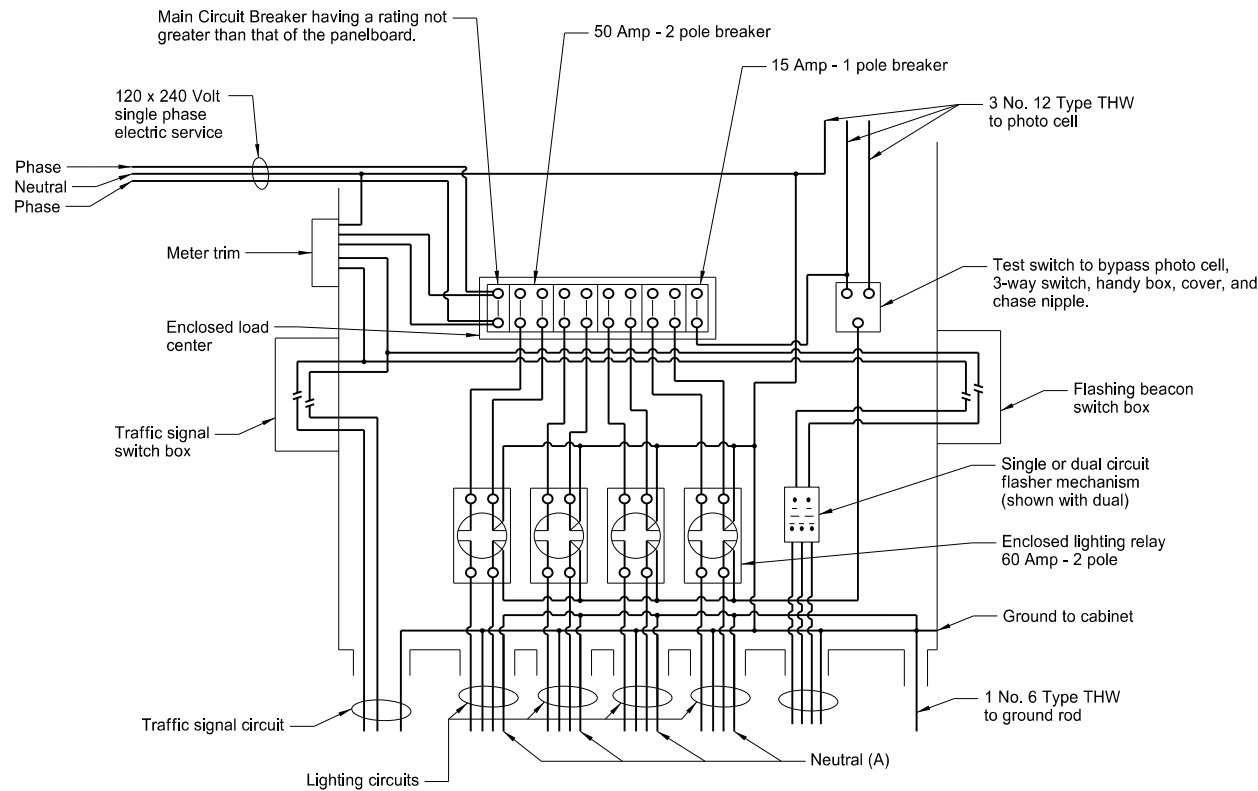
Notes:

Install Type I feed point similar to Type IV, except with one electrical circuit, one 50 Amp - 2 pole breaker, and one lighting relay, normally open.

Install Type II feed point similar to Type IV, except with two electrical circuits, two 50 Amp - 2 pole breakers, and two lighting relays, normally open.

Install Type III feed point similar to Type IV, except with three electrical circuits, three 50 Amp - 2 pole breakers, and three lighting relays, normally open.

(A) Install when festoon circuits are required

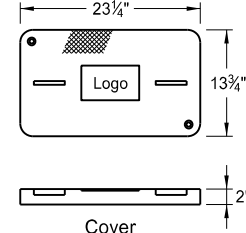
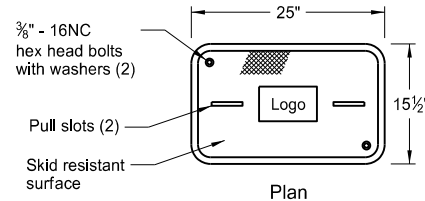
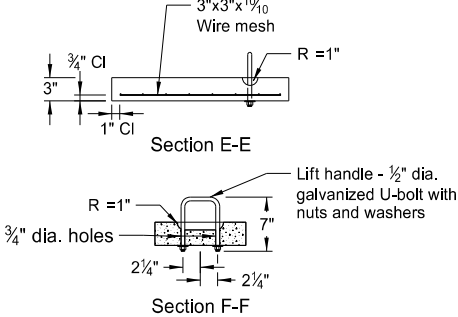
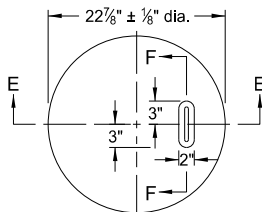
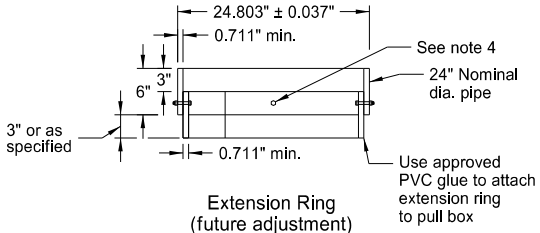


Combination Lighting, Signal, and Flashing Beacon
Feed Point Type IV

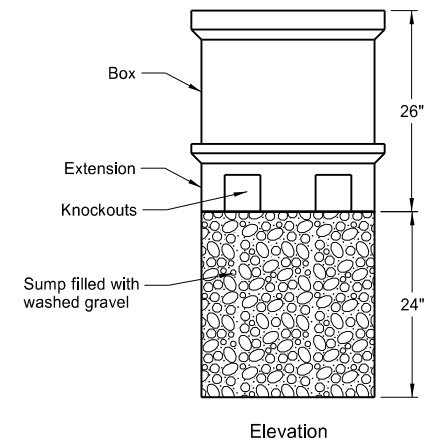
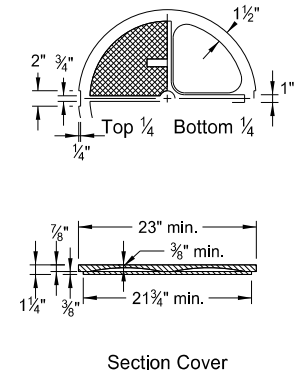
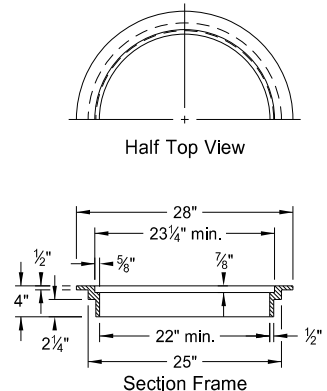
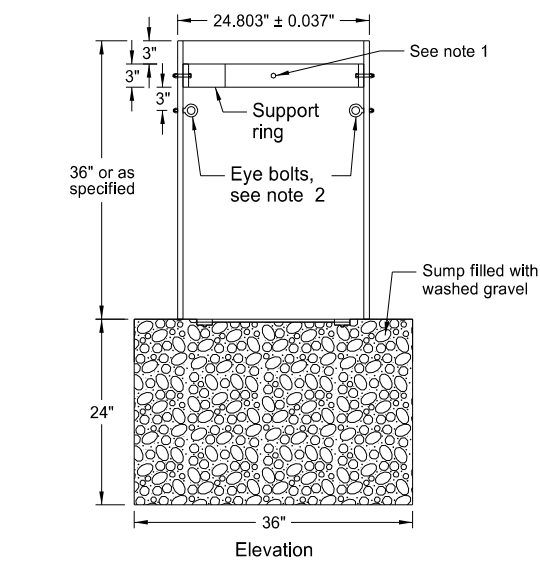
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10-8-13	
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DATE	CHANGE
10-17-17	Updated to active voice.

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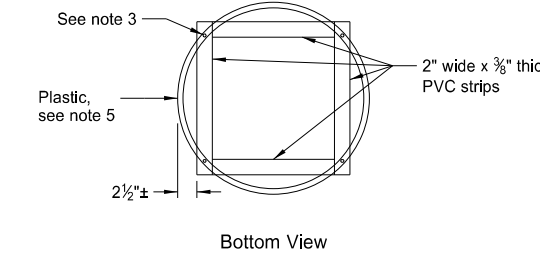
PULL BOX DETAILS



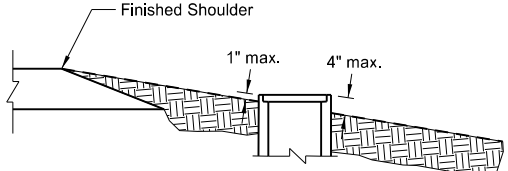
- Polymer Concrete Pull Box Notes:
1. Place top of pull box flush with surfaced area and approximately one inch above earth or sodded areas on level surfaces.
 2. Provide at least one knockout per side in pull box.
 3. Provide Polymer Concrete pull box meeting Tier 22 as per ANSI / SCTE 77.



Polymer Concrete Pull Box
Note: Polymer concrete reinforced by a heavy weave fiberglass



PVC Pull Box

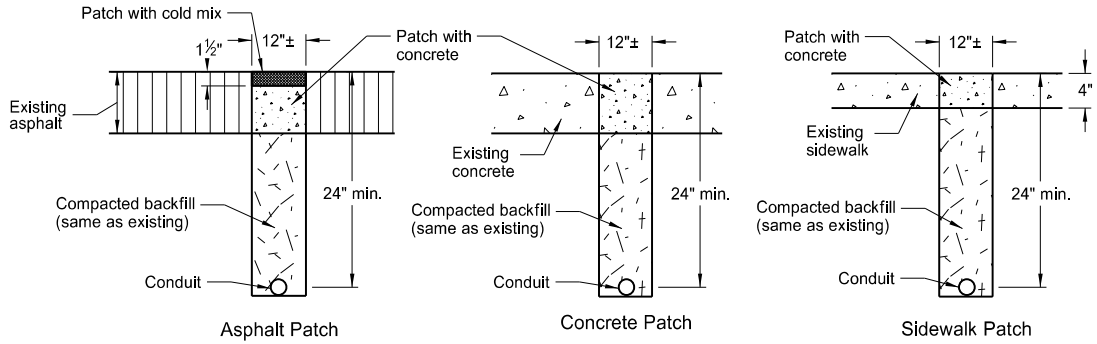


Typical Pull Box in Rural Section

- PVC Pull Box Notes:
1. Attach split 24" nominal diameter PVC cover support ring with four 3/8" dia. x 2" long stainless steel hex head bolts with nuts at 90 degrees apart.
 2. Two type 2 shoulder eye bolts, 3/8" dia. x 1 1/4" shank length with hex nuts 180 degrees apart (for lifting pull box and supporting electric cable).
 3. Four 1/4" x 1 1/4" long galvanized lag screws. Screw assembly together.
 4. Attach split 24" nominal diameter PVC cover support extension ring with four 3/8" dia. x 2" long stainless steel hex head bolts with nuts at 90 degrees apart.
 5. Bolt assembly together.
 6. Size conduit holes in barrel section a maximum of 1" larger than size of conduit being used.
 7. After pull box and conduit installation, make inside walls and cover water tight to the satisfaction of the Engineer.
 8. PVC pipe to meet requirements of ASTM F679T-1 or equal.
 9. Use austenitic stainless steel hex head bolts and nuts. Galvanize other fasteners as per AASHTO M-232.
 10. Coat concrete cover on top and sides with an approved epoxy coating. Apply light gray, clear, or neutral color epoxy protective coating as recommended by the manufacturer. Clean the surfaces of concrete receiving the epoxy protective coating by wire brush and dry before application.
 11. Cast Iron Cover castings shall be gray iron as per AASHTO M 105, Class 35B.

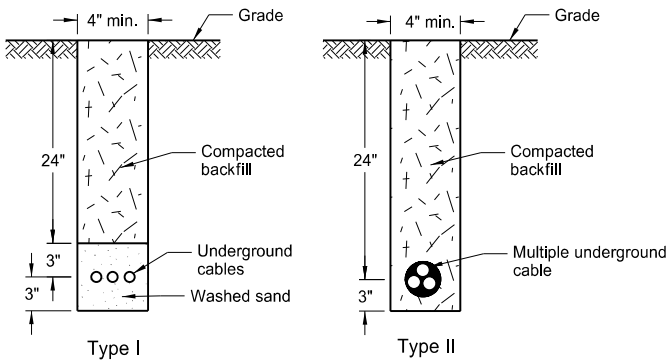
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7-8-14 10-17-17	Added Note 3 Updated to active voice.	

LIGHTING AND SIGNAL DETAILS



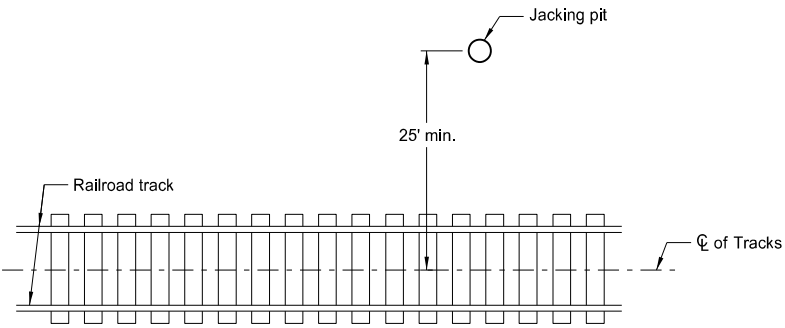
Note: Saw cut trenches. Use PCC pavement for replacement concrete with the coarse aggregate gradation, maximum size and method of curing as approved by the Engineer. Immediately prior to pouring replacement concrete, paint all surfaces with an approved epoxy compound.

Surface Patch Details

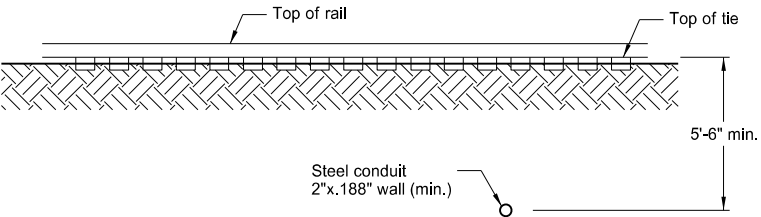


Note: Sod entire area disturbed by trenching, unless directed otherwise by the Engineer.

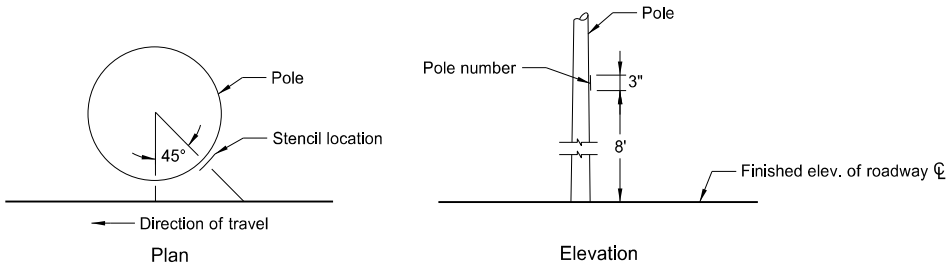
Cable Trench



Plan View

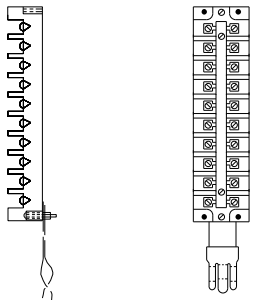


Elevation View
Conduit Placement
under Railroad Tracks

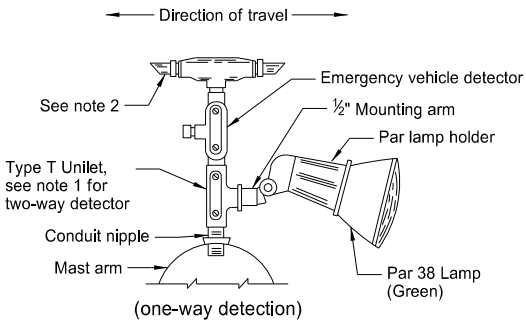


Light Standard Numbering

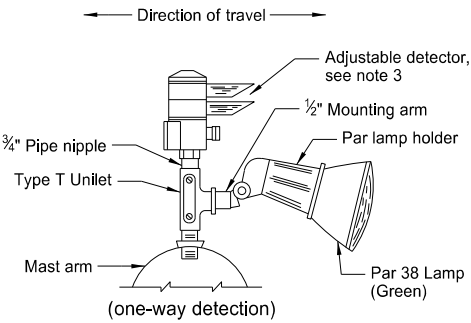
Note: On the roadway side of each light standard, stencil the pole number using black paint or an adhesive coated plastic such as Scotchcal by 3M or as approved by the Engineer. See layout sheets for pole numbers.



Side View
Front View
Terminal Block Detail

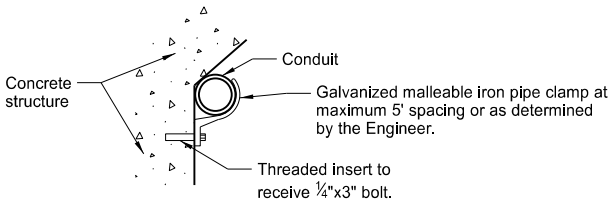


Emergency Vehicle Detector Detail

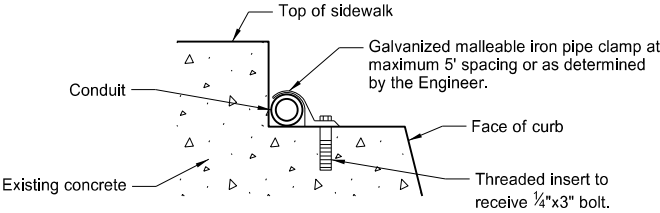


Alternate Emergency Vehicle
Detector Detail (adjustable)

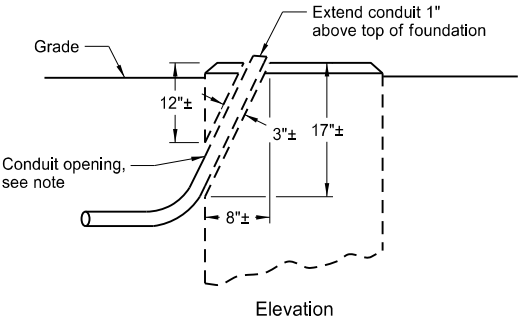
Notes:
1. Use Type X Unilet with two Par lamp holders and lamps for Two-way Detectors. (one in each direction).
2. Plug unused end of One-way Detector with metal pipe plug.
3. Rotate detector lens to face direction of travel on Two-way Detectors.



Bridge Mounted Conduit Hanger



Curb Mounted Conduit



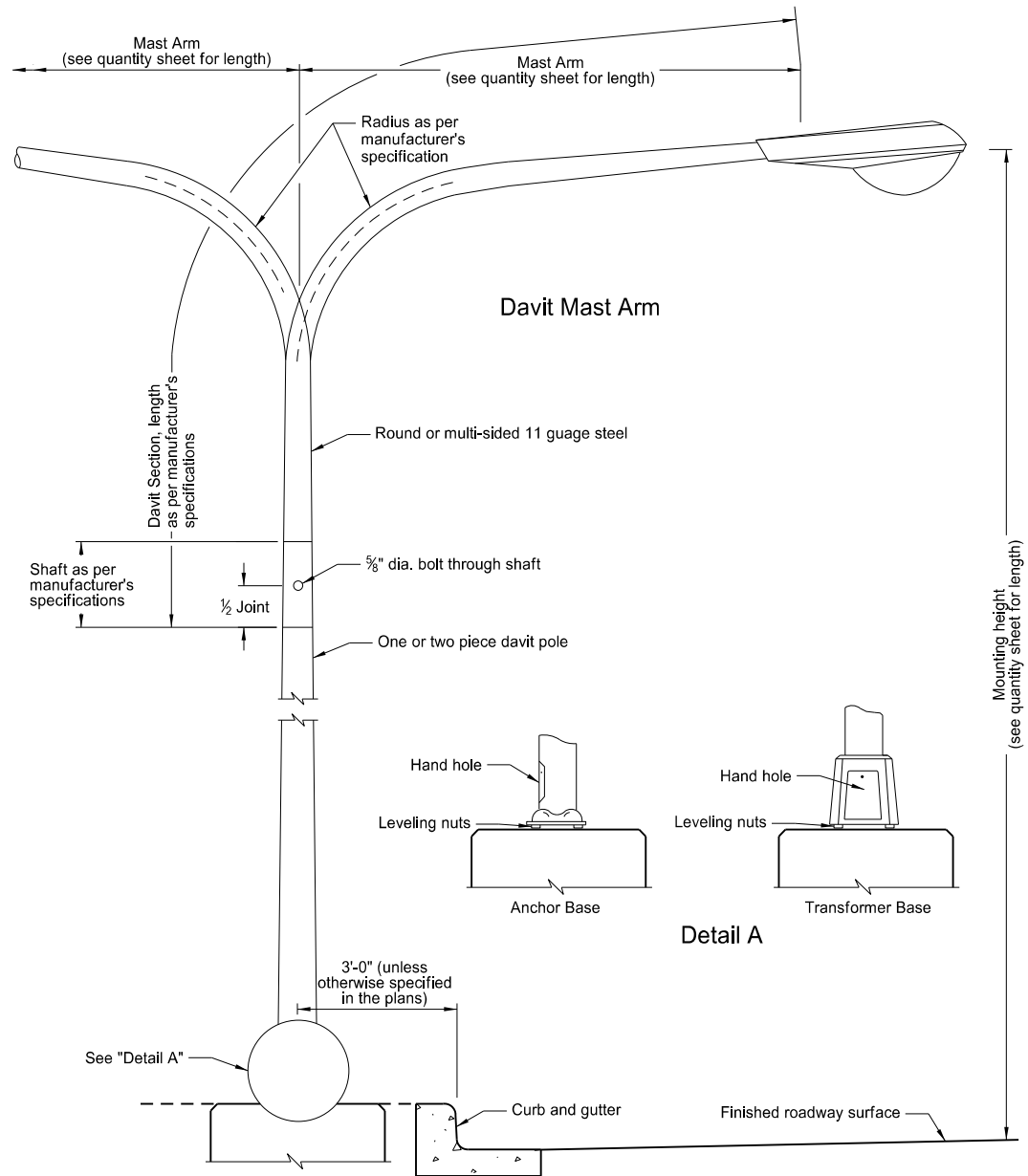
Revise Concrete Foundation

Note: Jackhammer or drill to remove material and provide a location for conduit. Make opening no larger than necessary. Place conduit, fill with concrete and finish foundation to original appearance.

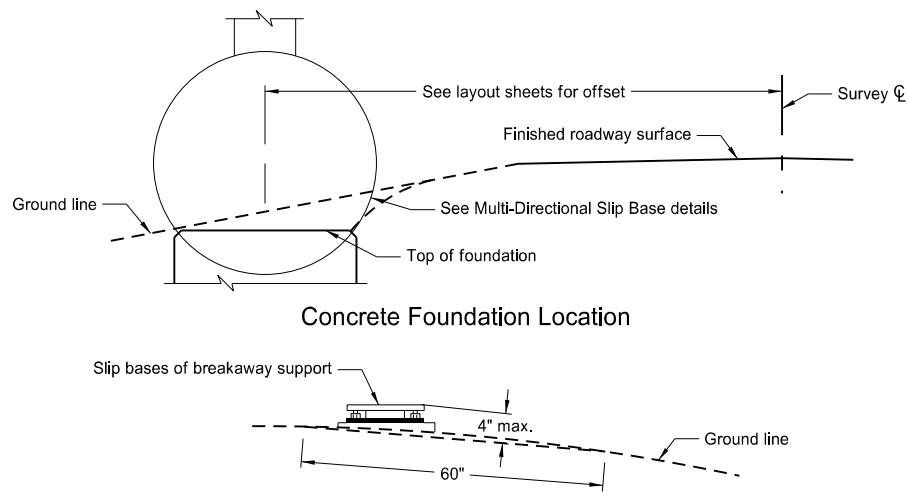
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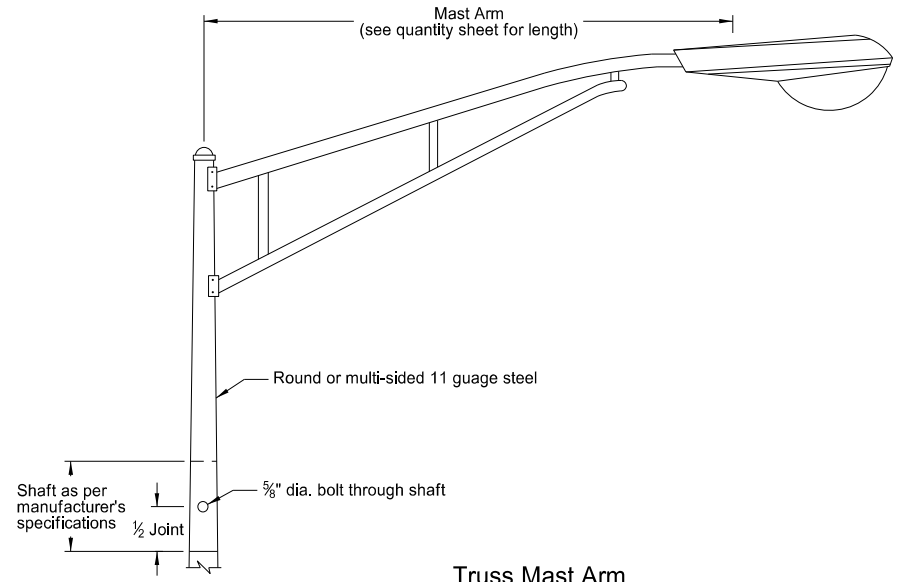
LIGHT STANDARD DETAILS



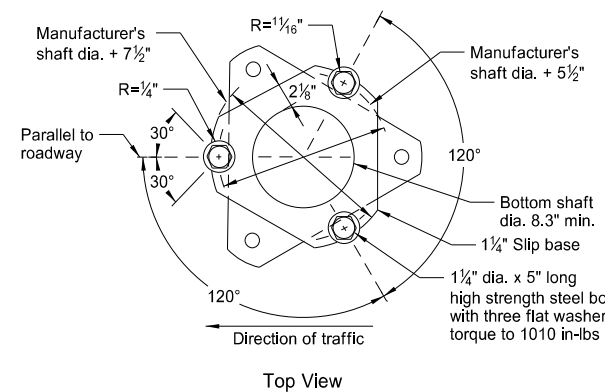
Light Standard Details



Breakaway Support Stub Clearance Diagram

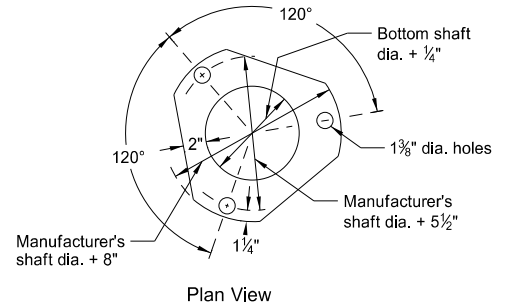


Truss Mast Arm

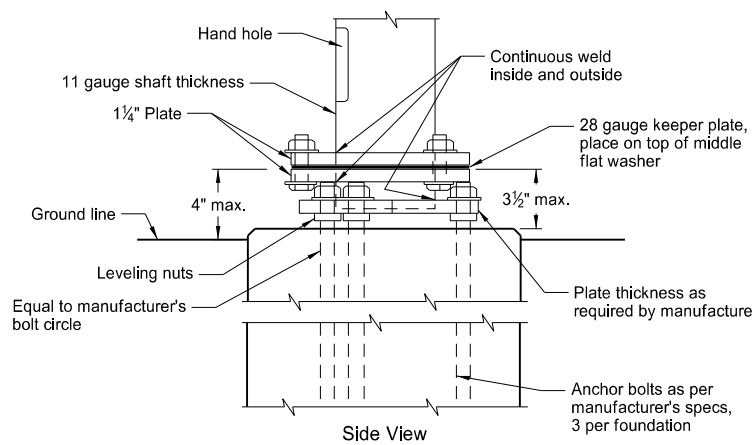
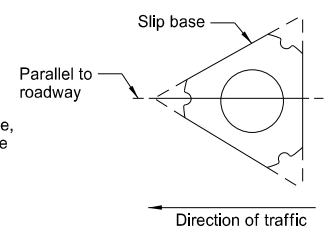


Keeper Plate Detail (A)

(A) ASTM A446 Grade "A" 28 gauge keeper plate on top of middle flat washer. Galvanize Keeper plate after fabrication.

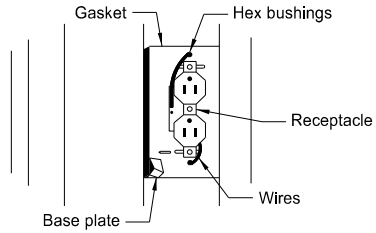


Slip Base Placement Detail

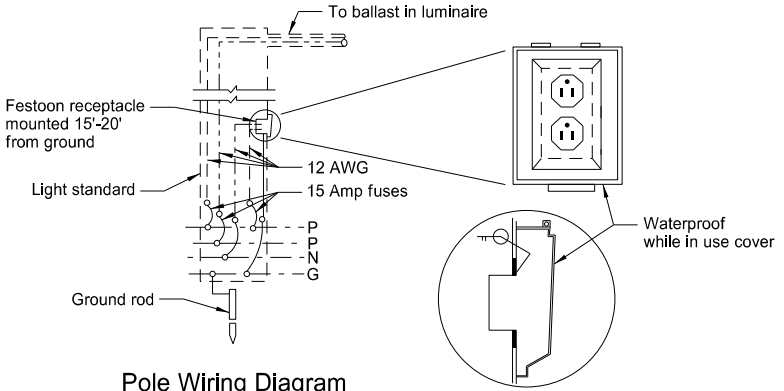


Steel Base Detail

Multi-Directional Slip Base



Optional: Festoon receptacle mounted on multi-sided pole.



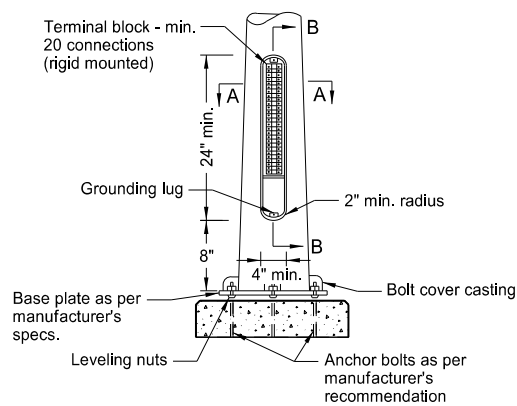
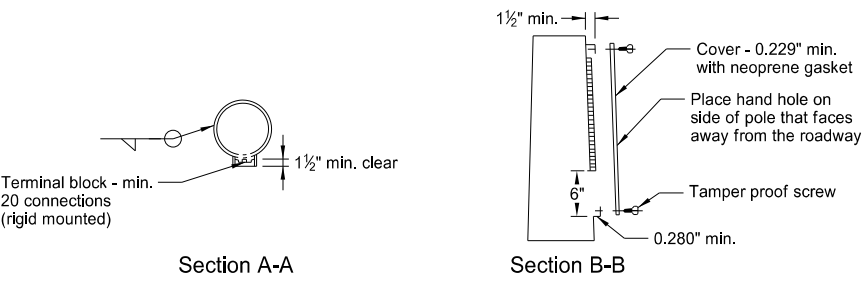
Receptacle Mounting Detail (B)

(B) Mount receptacle on side of pole that faces the street. Install Festoon Receptacle only when specified in the plans.

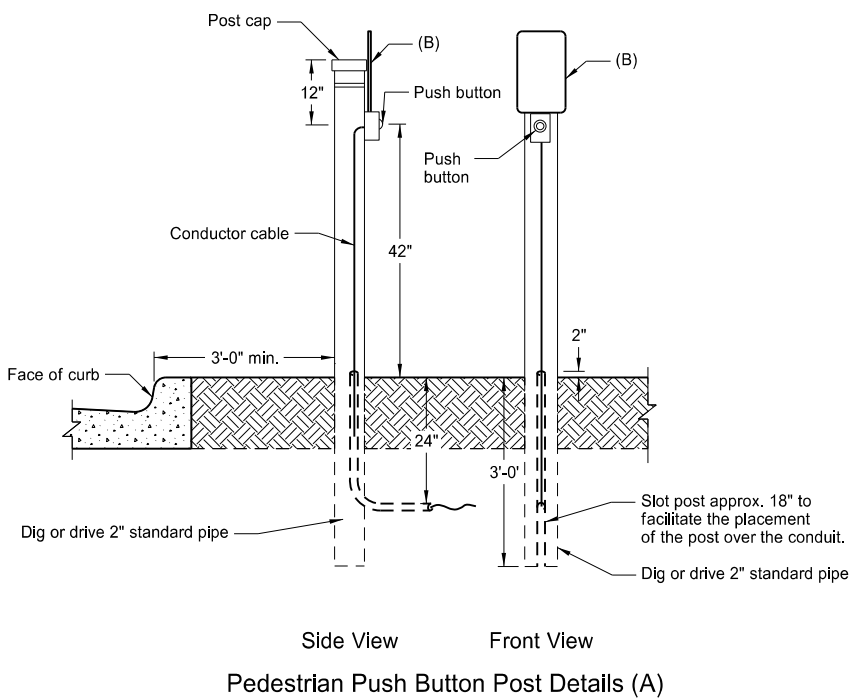
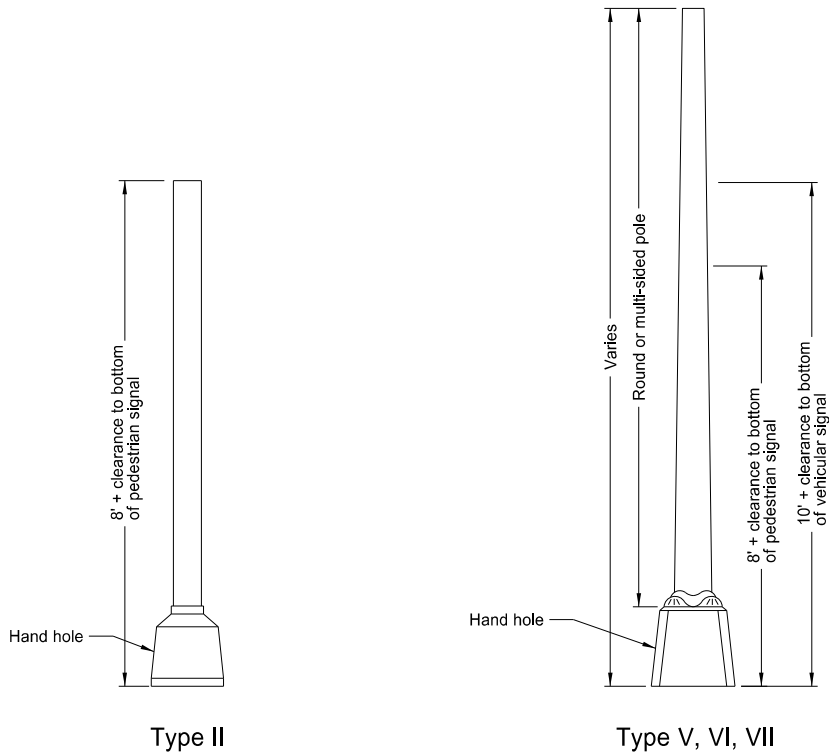
- Notes:**
- Light Standard Locations:** The minimum offset distance from the curb face is 3 feet. Offset light standards at least 3 feet in urban areas and where speeds are less than 30 mph. Where speeds are 30 mph or more, place light standards at least 16 feet from the driving lane.
- Steel Standards:** Touch up marred or scratched areas after erection.
- Luminaire:** Use internal ballast-constant wattage 120x240 voltage. See layout sheets for type of luminaire, wattage, I.E.S. distribution, and operating system.
- Fusing:** Fusing in base, see specifications.
- Slip Base Bolt Torque Procedure:**
1. Tighten all bolts the maximum possible with 12" to 15" wrench to bed washers and to clean bolt threads, then loosen.
 2. Retighten bolts with a systematic order to prescribed torque.
 3. Loosen each bolt and retighten to prescribed torque in the same order as initial retightening.
 4. Burr threads of junction with nut using center punch to prevent nut loosening.

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10-17-17	Updated to active voice.

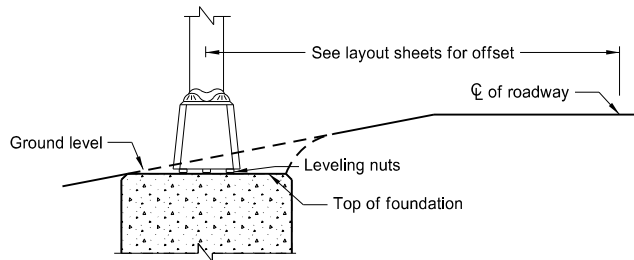
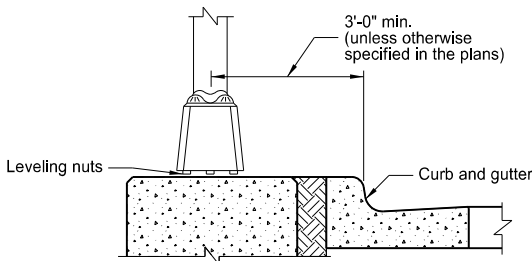
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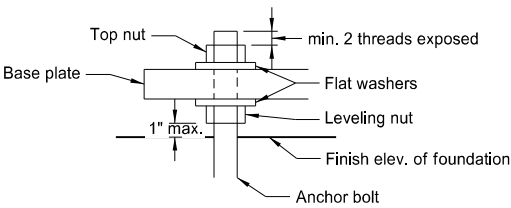
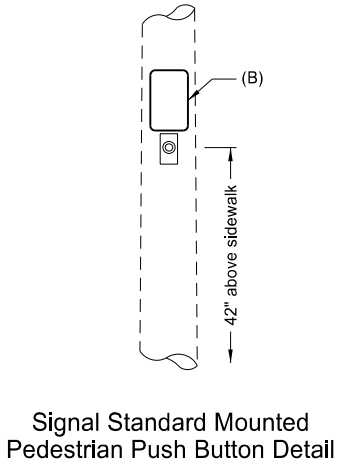
Alternate Signal Standard Base
For use only with Type V, VI, and VII signal standards.



Side View Front View
Pedestrian Push Button Post Details (A)



Signal Standard
Minimum Clearance Details



Anchor Bolt Detail

- (A) Use positioning of the sign, pushbutton, and direction of arrow to clearly indicate which crosswalk is actuated by the push button. Place type of sign based on the jurisdiction in which placed.
- (B) Attach sign to post using rust resistant 0.081 aluminum bracket and banding. See Standard Signs book for dimensions and legend series. See plans for type of sign.

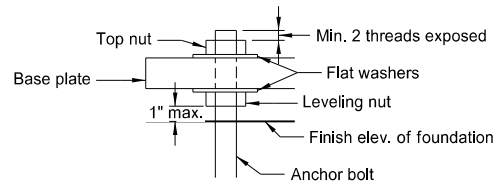
Notes:

- Signal Heads: See traffic signal layout for correct mounting position, number, size, and arrangement of lenses.
- Steel Standards: Place signal standard a minimum of 3 ft. from the face of the curb to center of signal standard, unless shown otherwise on layout sheets.
- Paint: See note sheet for required color of paint.
- Transformer Base: In lieu of transformer base use alternate signal standard base.

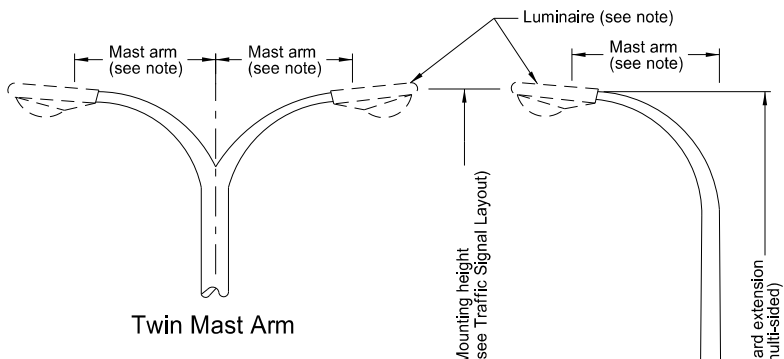
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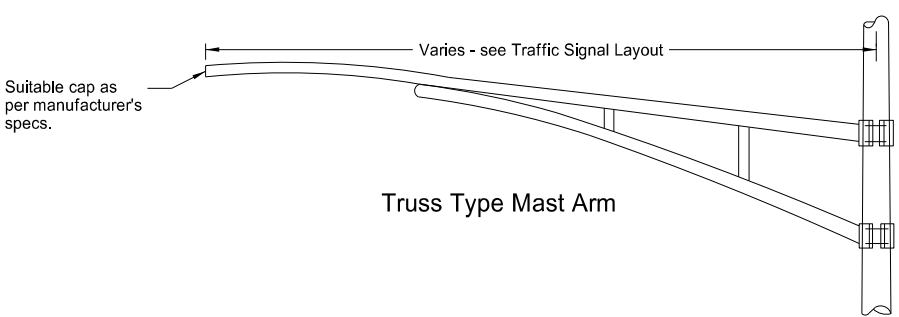
TRAFFIC SIGNAL STANDARDS
(MAST ARM TYPE)



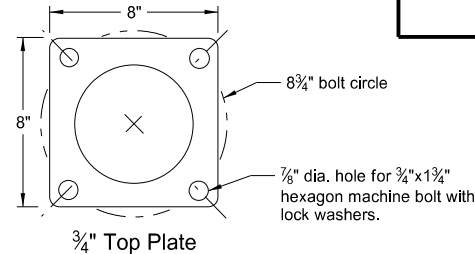
Anchor Bolt Detail



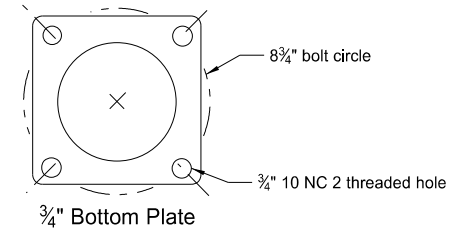
Twin Mast Arm



Truss Type Mast Arm



3/4" Top Plate



3/4" Bottom Plate

Detail A

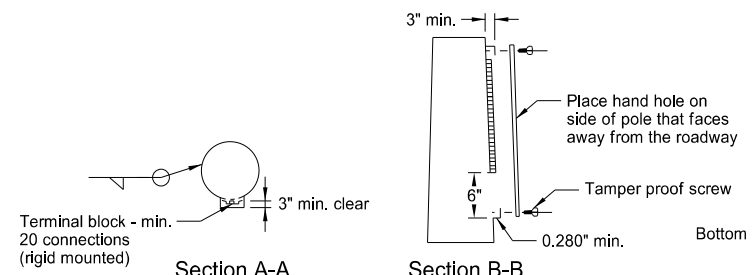
Note: In lieu of the plate type connection, use a telescoping clamp type extension.

Combination Signal and Light Standard			
Signal Standard Type	Luminaire Mounting height (ft)	Install Light Standard Extension and Luminaire	Luminaire Mast Arm
A	30	yes	single
B	30	(A)	single
C	40	yes	single
D	40	(A)	single
E	30	yes	twin
F	30	(A)	twin
G	40	yes	twin
H	40	(A)	twin
I	50	yes	single
J	50	yes	twin

(A) Install the light standard extension for these signal standards at a later date under a separate contract.

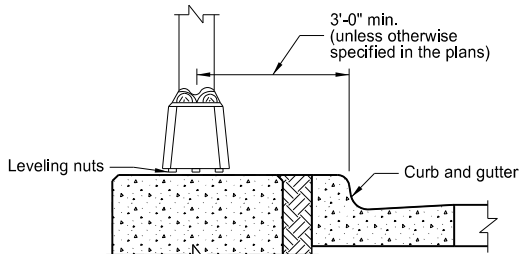
Notes:

- Light standard extension: Mast arm is 6 ft. unless otherwise noted on the plans. Use light standard extension galvanized in accordance with ASTM A 123.
- Luminaire: Use internal ballast - constant wattage 120 x 240 voltage luminaires. See layout sheets for type of luminaire, wattage, and I.E.S. distribution.
- Signal head: See Traffic Signal Layout for correct mounting position, number, size, and arrangement of lenses. Place mast arm mounted signal heads with a clearance between 17 ft. and 19 ft. from the C of the roadway to the bottom of signal heads.
- Multi-sided poles: Provide a means, other than friction, that will not allow the mast arm to be rotated by wind forces. Fabricate the pole so the mast arm is rotatable. This feature to be as approved by the Engineer.
- Transformer base: In lieu of the transformer base, use the alternate signal standard base.

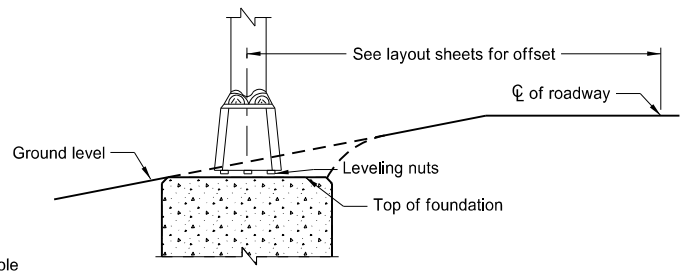


Section A-A

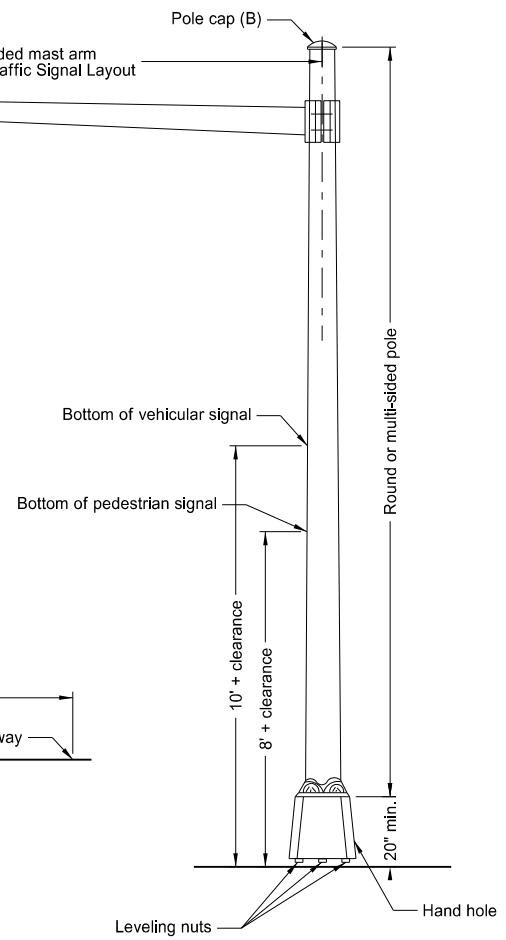
Section B-B



Signal Standard Minimum Clearance Detail

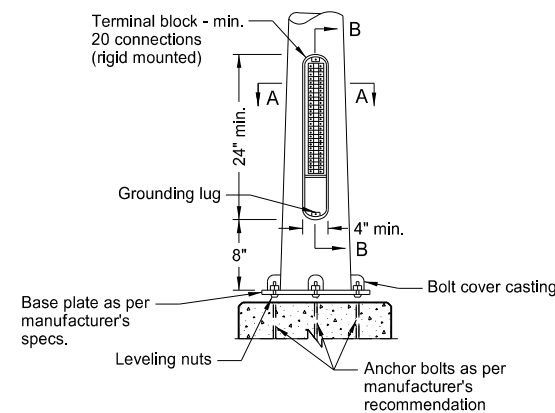


Combination Signal and Light Standard



Type IV Signal Standard

(B) On combination signal and light standards Type B, D, F, and H, and on all Type IV signal standards install a suitable pole cap as per manufacturer's specifications.



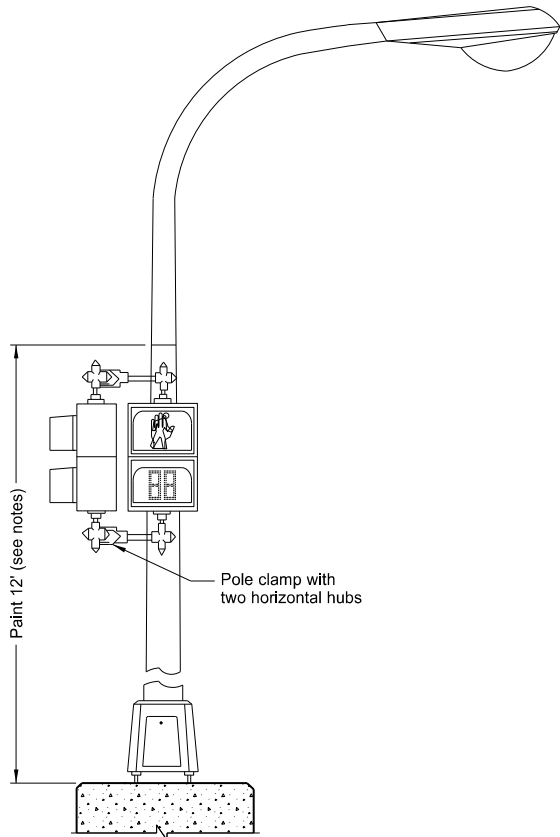
Alternate Signal Standard Base

Note: For use with Type IV and combination signal standards only

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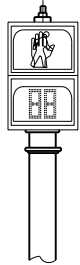
TRAFFIC SIGNAL HEAD MOUNTING



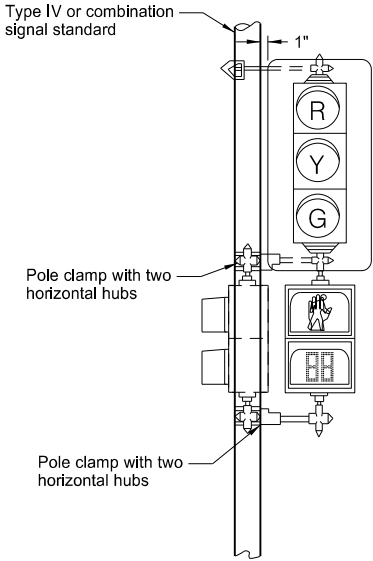
Light Standard Mounted
Pedestrian Signal Head (A)



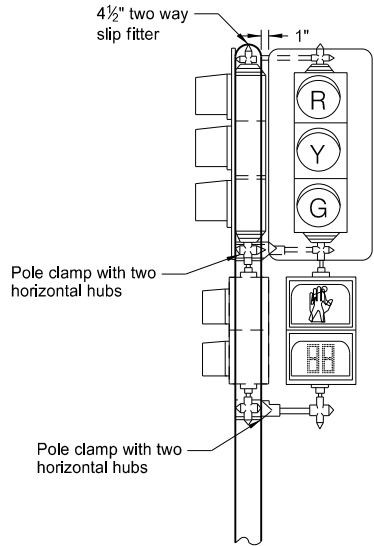
Pedestrian countdown timer
(A) See plans for the appropriate orientation
and type of pedestrian signal head to use.



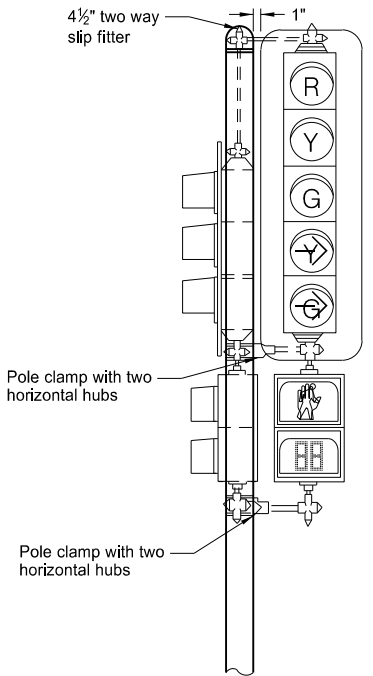
Type II
Pedestal Mounted - Pedestrian (A)



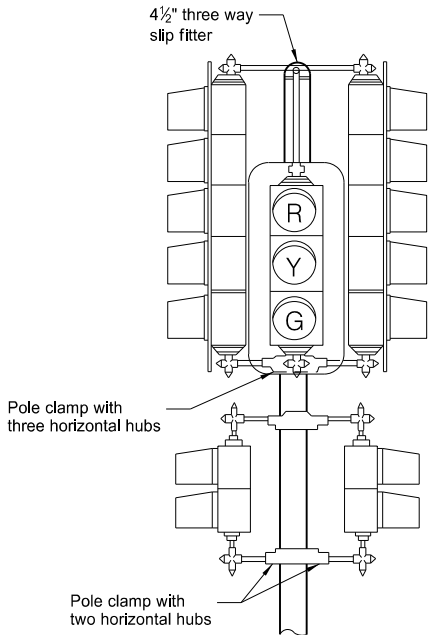
Type IV
Post Mounted - Vehicular
Post Mounted - Pedestrian (A)



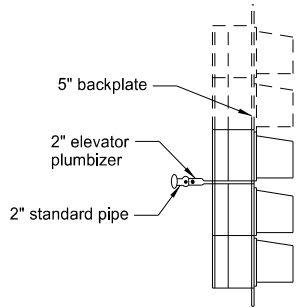
Type V
Post Mounted - Vehicular
Post Mounted - Pedestrian (A)



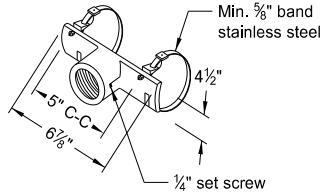
Type VI
Post Mounted - Vehicular
Post Mounted - Pedestrian (A)



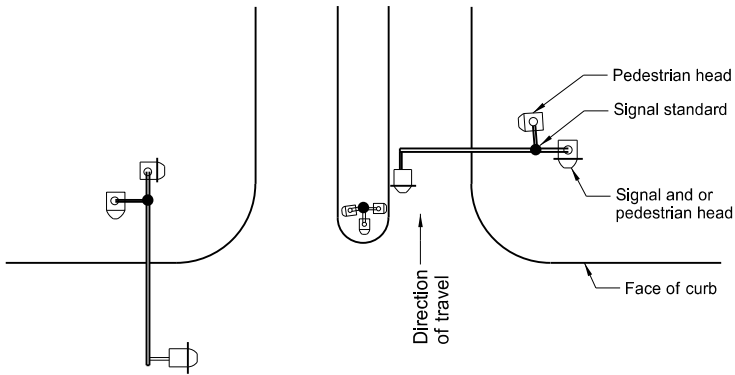
Type VII
Post Mounted - Vehicular
Post Mounted - Pedestrian (A)



Mid-Span Mounted and
Mast Arm Rigid Mounted
Signal Heads

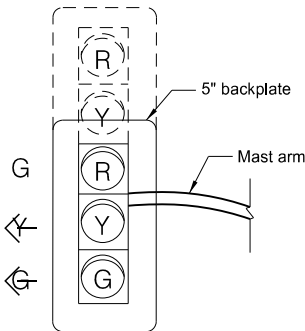


Mast Arm Signal
Head Bracket

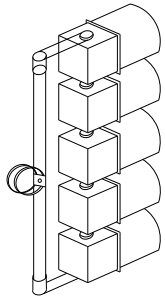


Plan Layout
(typical)

Note: Place signal heads behind the face of the curb.

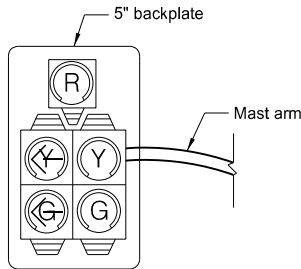


Front View

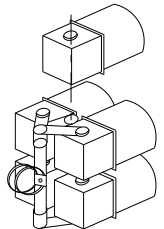


Isometric View

End Mounted and Mast Arm Rigid Mounted
Signal Heads



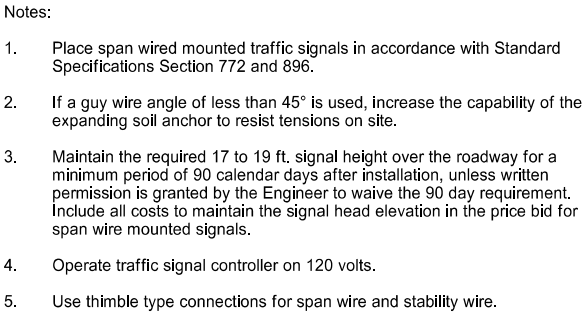
Front View



Isometric View

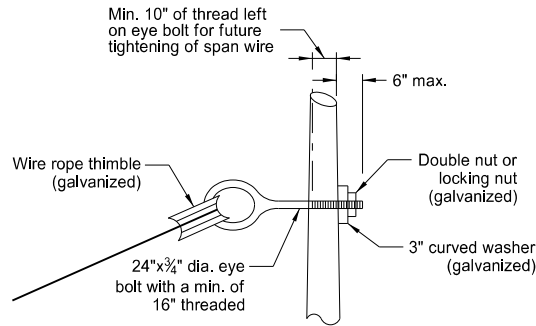
- Notes:
- Reinforcing Plates: Install reinforcing plates where mounting hardware attaches to signal heads when using polycarbonate signal heads. Where a plumbizer is used, place reinforcing plates on each side of the plumbizer.
- Clearance: Place the bottom of post or pedestal mounted vehicular signal heads a minimum of 10 ft. and pedestrian signal heads a minimum of 8 ft. above the ground line or sidewalk.
- Signal Heads: See traffic signal layout for correct mounting position, numbers, size, and arrangement of lenses.
- Pole Clamps: A pole plate with suitable banding material, as approved by the Engineer, is allowed in place of pole clamps. Where traffic signal heads and pedestrian signal heads are mounted one above the other, one pole clamp assembly is allowed.
- Paint: Paint signal housing yellow and backplates dull black. Paint pole clamps and signal head mounting hardware the same color as the signal standard shaft.
- When pedestrian heads are light standard mounted, paint the lower 12 ft. the same color as the other traffic signal standards.
- Mounting Details: All signal heads shown viewed from direction of travel.

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7-8-14 10-17-17	Added reinforcing plate note Updated to active voice.	

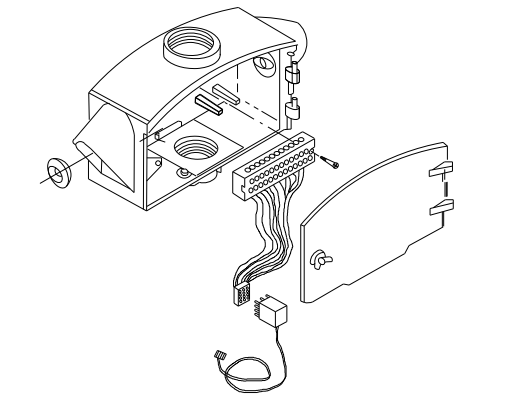


Length of pole (ft)	Depth of pole min. (ft)
35	6
40	6
45	6.5
50	7
55	7.5

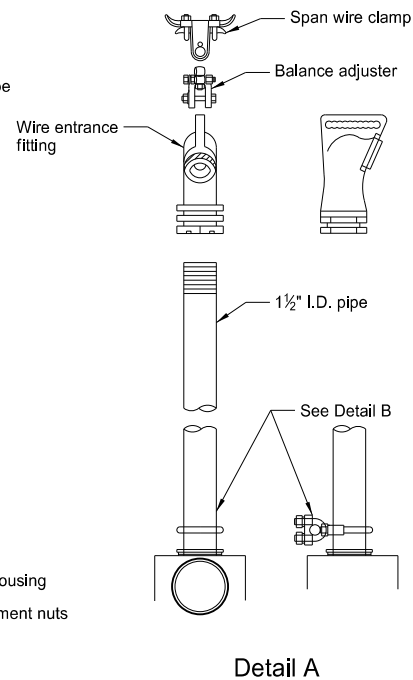
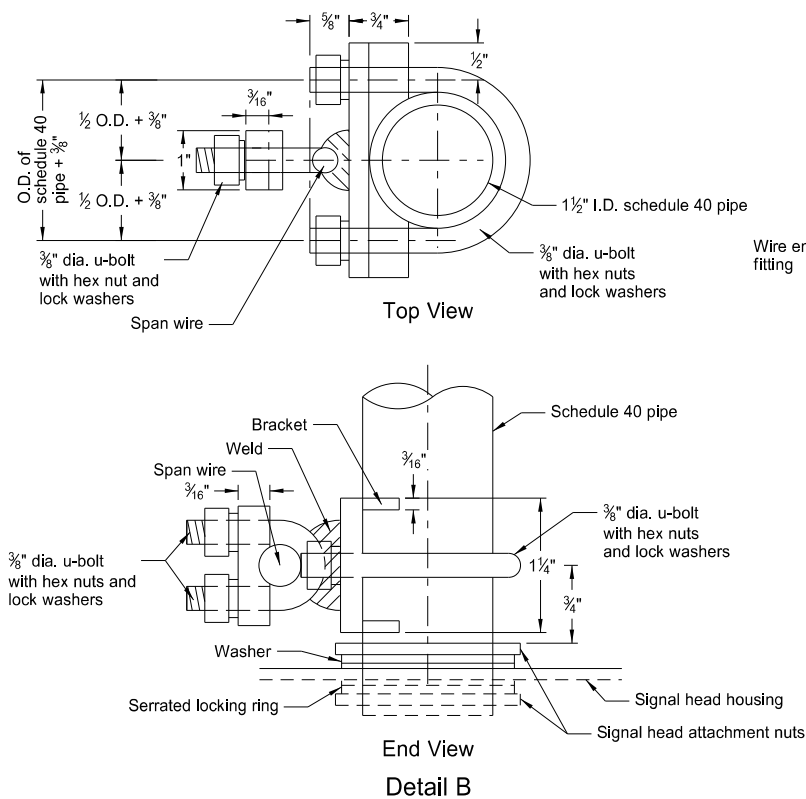
(B) Guy Wire	
Angle	Anchor Resistance min.
30°	12,000 lbs.
15°	24,500 lbs.



Eye Bolt Detail



Signal Mounting Disconnect Hanger Assembly



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7-8-14	Title change, span wire
10-17-17	size and sag Updated to active voice.

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