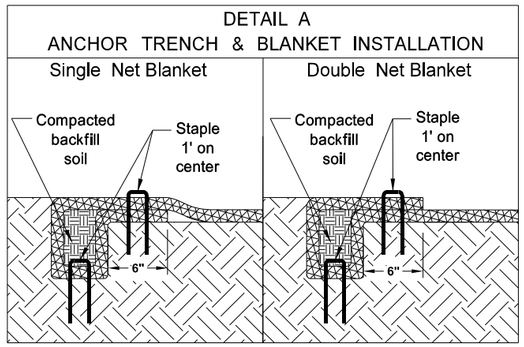
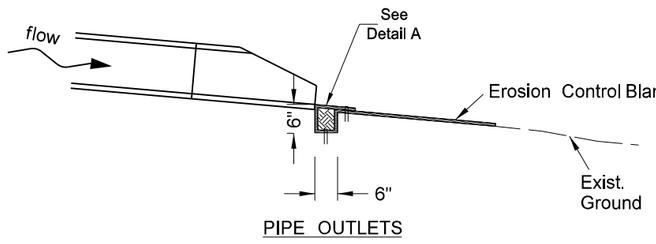
D-255-2

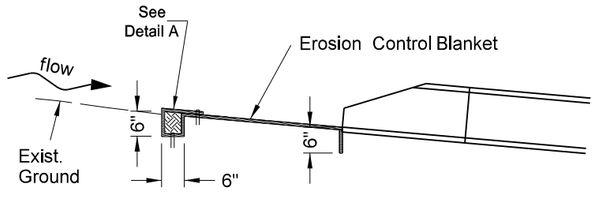
EROSION AND SILTATION CONTROL
EROSION CONTROL BLANKET INSTALLATION



NOTE:
If a Single Net Blanket is used the side with the netting should be on the top once the blanket is installed.

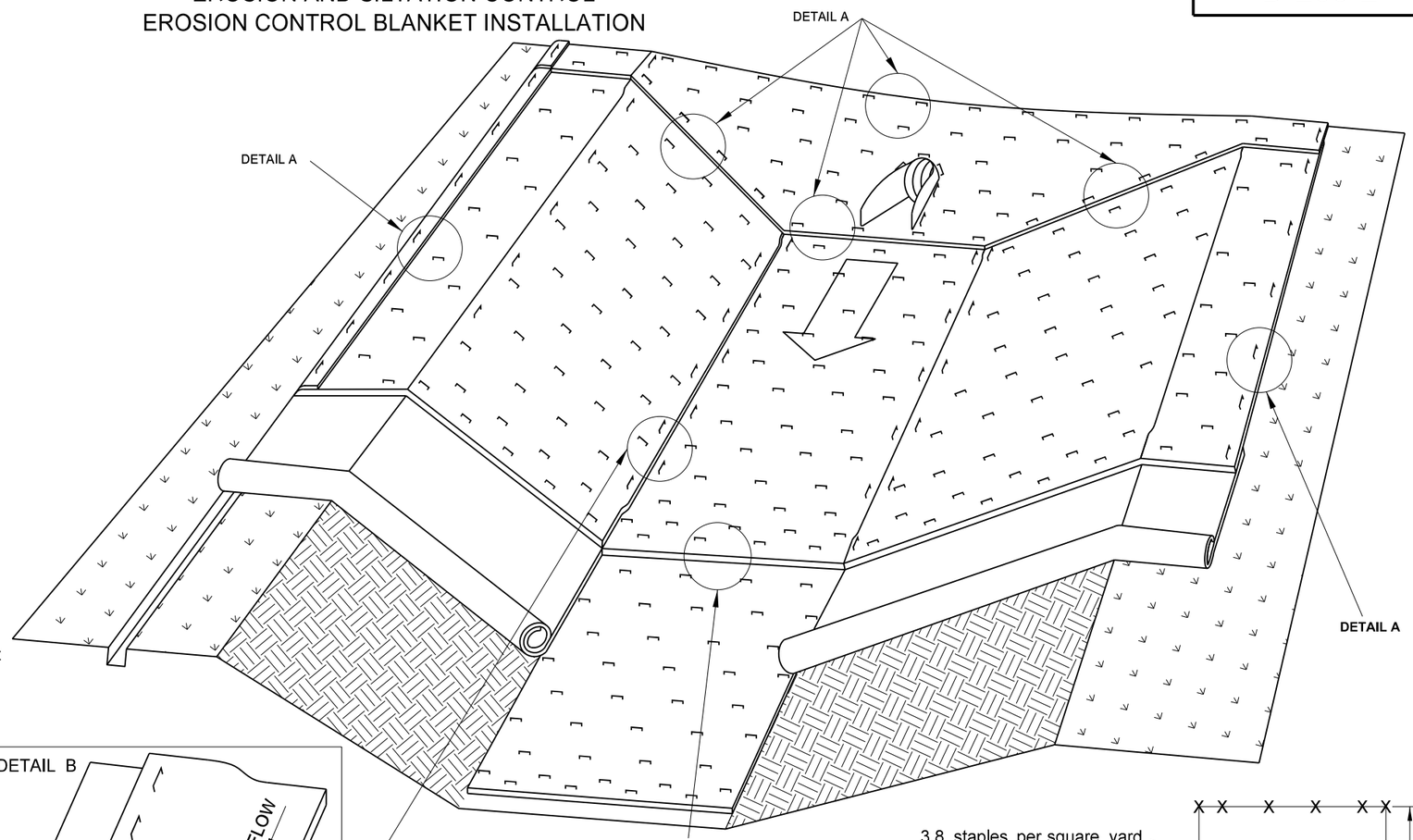


PIPE OUTLETS

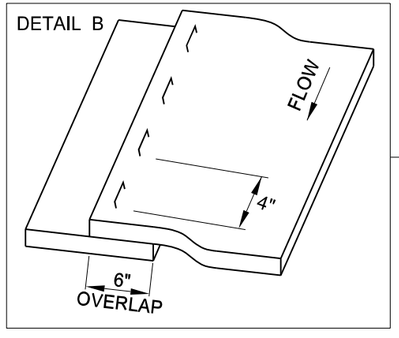


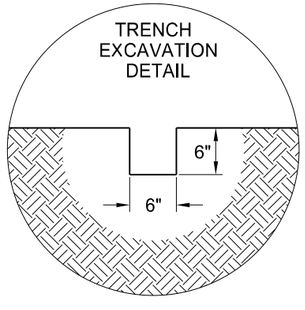
PIPE INLETS

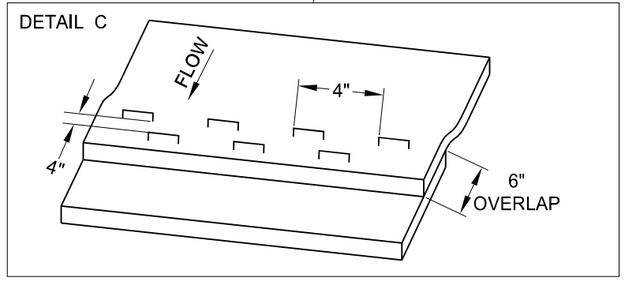
INSTALLATION AT PIPE ENDS



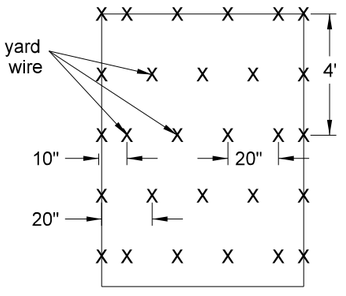
BLANKET LAYOUT
CHANNEL OR SLOPE INSTALLATION







3.8 staples per square yard using 8-inch 11 gauge wire "u" staples.

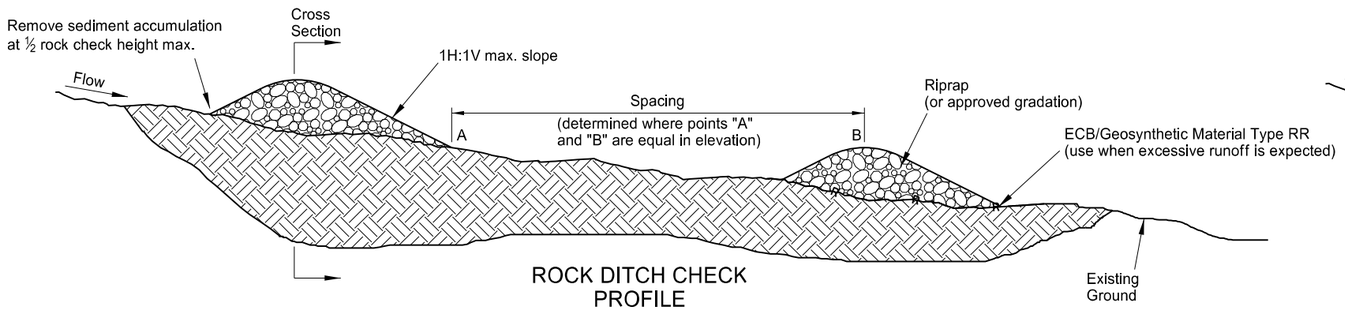


STAPLE PATTERN

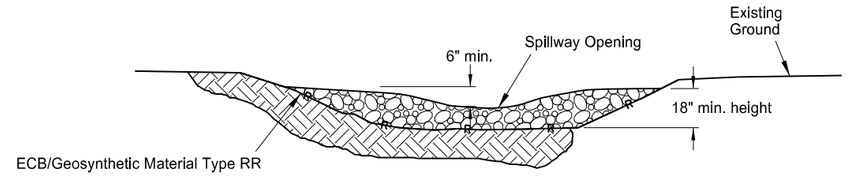
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-03-13	
REVISIONS	
DATE	CHANGE
06-26-14	Changed standard drawing number from D-709-5 to D-255-2.
07-27-15	Changed installation details such as trench depth and overlap dimensions.

This document was originally issued and sealed by Roger Weigel Registration Number PE- 2930 , on 07/27/15 and the original document is stored at the North Dakota Department of Transportation

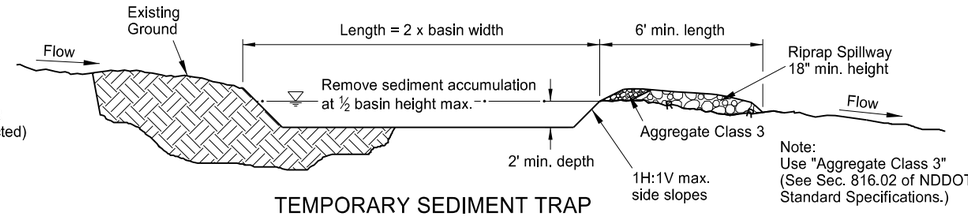
EROSION AND SILTATION CONTROLS



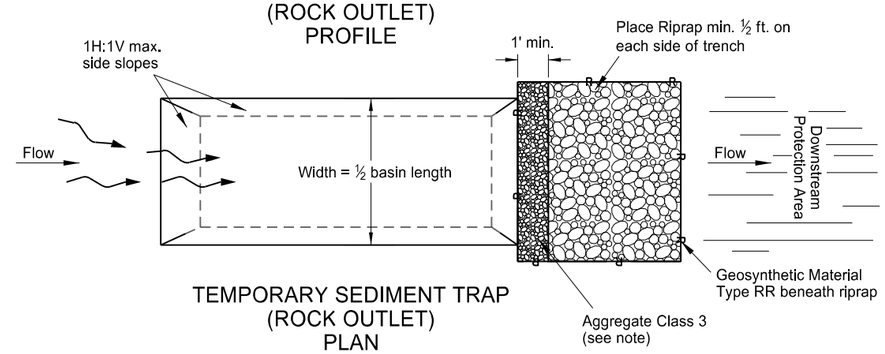
ROCK DITCH CHECK
PROFILE



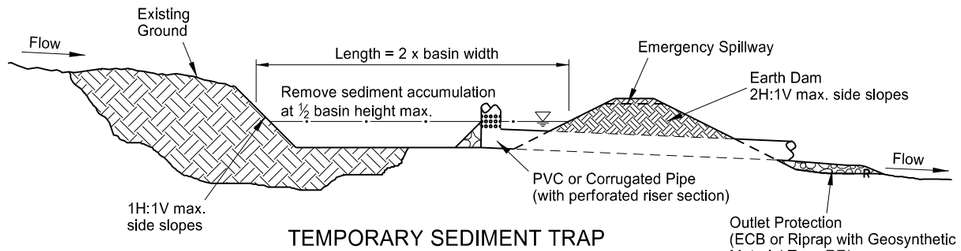
ROCK DITCH CHECK
CROSS SECTION



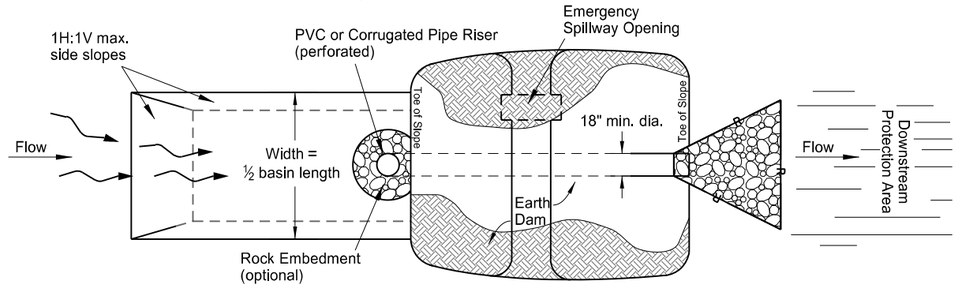
TEMPORARY SEDIMENT TRAP
(ROCK OUTLET)
PROFILE



TEMPORARY SEDIMENT TRAP
(ROCK OUTLET)
PLAN



TEMPORARY SEDIMENT TRAP
(RISER PIPE OUTLET)
PROFILE



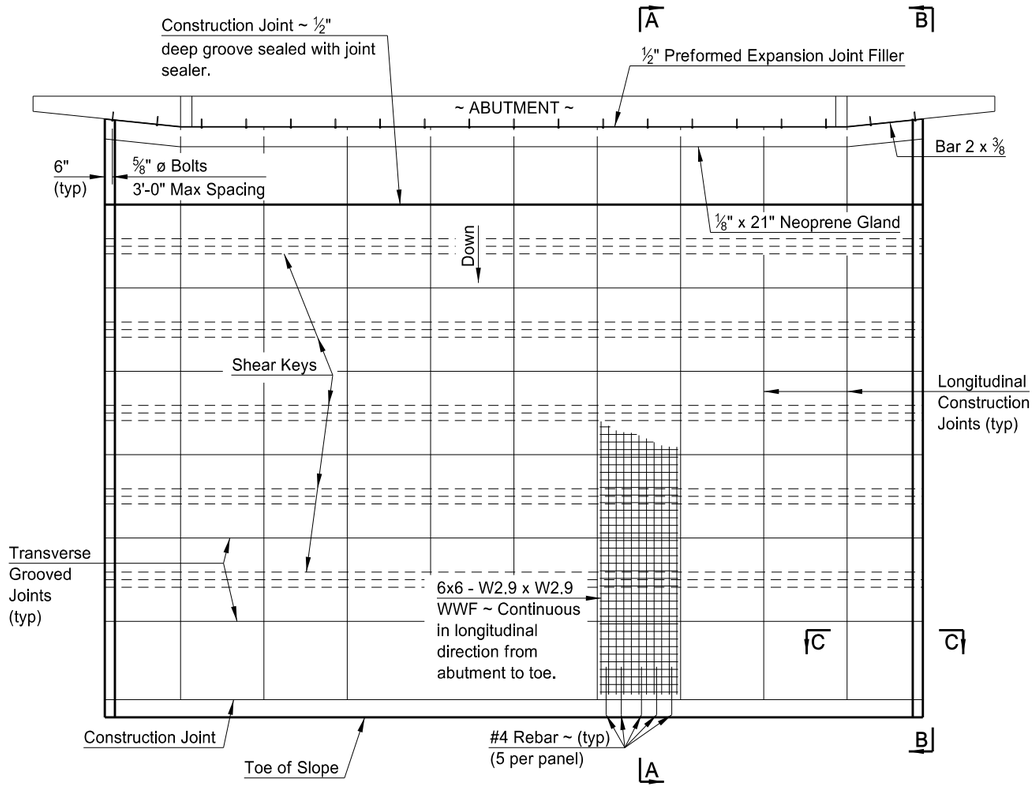
TEMPORARY SEDIMENT TRAP
(RISER PIPE OUTLET)
PLAN

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-03-13	
REVISIONS	
DATE	CHANGE
06-26-14	Changed standard drawing number from D-708-2 to D-256-1. Deleted silt fence details.
10-17-17	Updated to active voice.

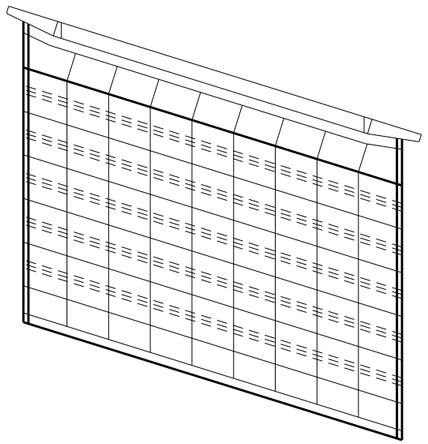
This document was originally issued and sealed by Roger Weigel Registration Number PE-2930, on 10-17-2017 and the original document is stored at the North Dakota Department of Transportation

STANDARD SLOPE PROTECTION UNDER BRIDGES

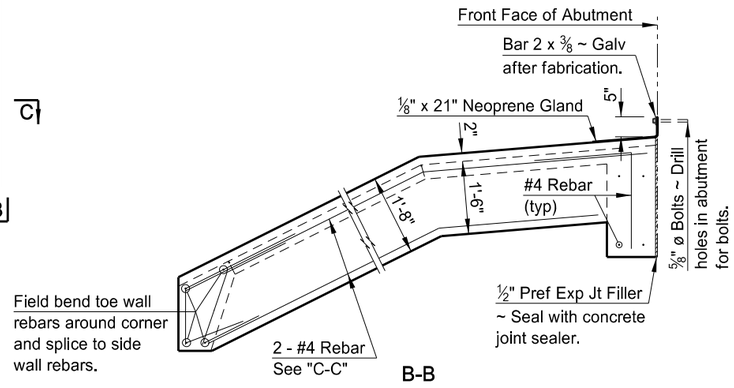
D-258-1



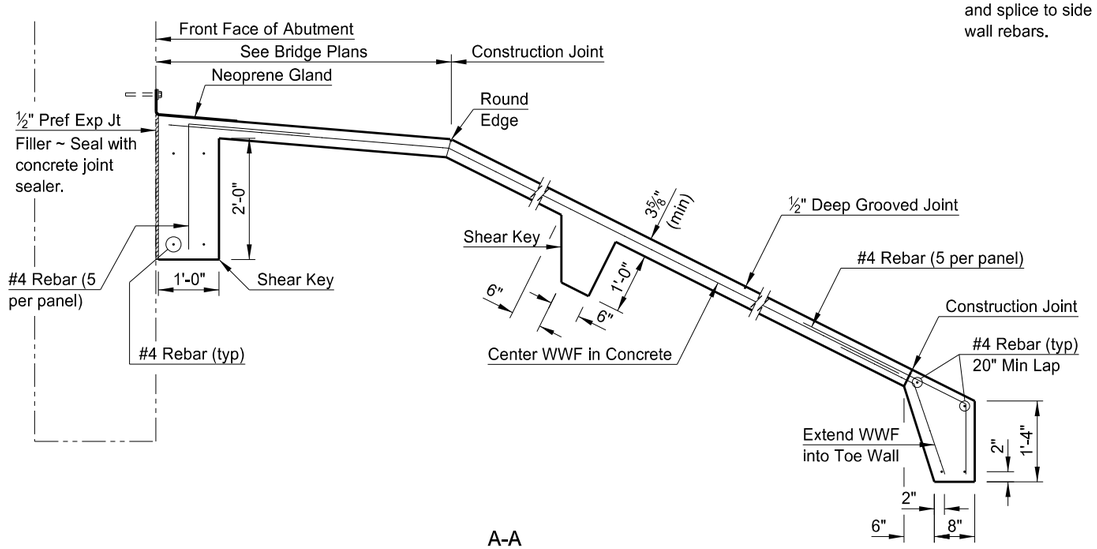
SLOPE PROTECTION LAYOUT



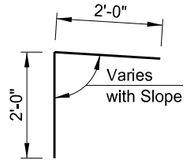
SKEWED SLOPE PROTECTION LAYOUT



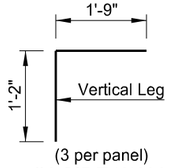
B-B



A-A

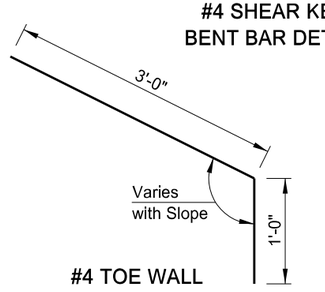


#4 SHEAR KEY BENT BAR DETAIL

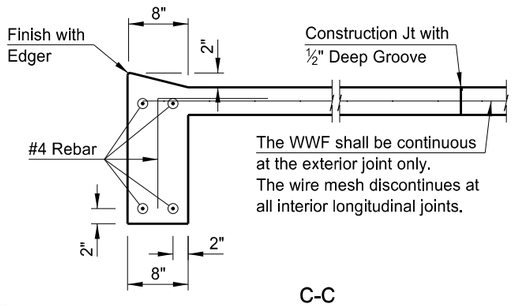


(3 per panel)

#4 SIDE WALL BENT BAR DETAIL



#4 TOE WALL BENT BAR DETAIL



C-C

NOTES:

The toe wall shall be placed before concrete is placed on the slope.

All inside panels shall be 5'-6" square. All outside panels shall be adjustable from 5'-0" minimum to 8'-0" maximum.

All transverse joints shall be ½" deep grooved joints sealed with concrete joint sealer. All longitudinal joints shall be construction joints with ½" deep grooves sealed with concrete joint sealer. All cracks that may have developed before the project has been accepted shall also be sealed with concrete joint sealer. An elastomeric joint sealant which meets ASTM C-920, Cl 25, can be used in lieu of the sealants allowed in 826.02 of the ND Standard Specifications.

Wherever parts of a structure, such as piers, etc. are contacted by the slope protection, preformed expansion joint filler shall be installed between the contact areas as shown.

Shear keys shall be placed in every panel on the slope, as shown.

The welded wire fabric (WWF) shall be supplied in sheets. When it is necessary to make the WWF continuous, a lap splice at least 8" long shall be used.

Several shorter bars may be substituted for the continuous Bar 2 x ⅜. If the substitution is made, the space from the end of the bar to the first hole shall not be more than 6 inches.

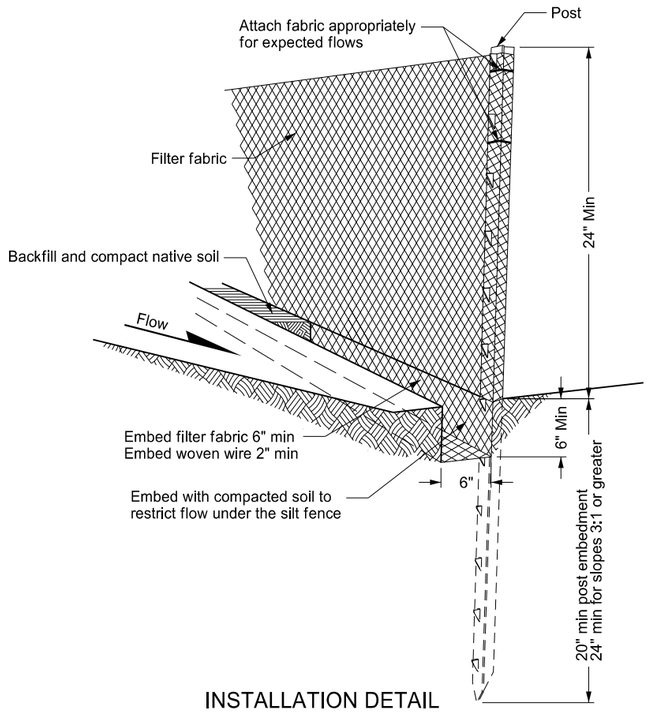
The bolts to hold the neoprene gland in place shall be installed into the abutment by a mechanical or chemically bonded method.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
07/10/14	
REVISIONS	
DATE	CHANGE
07/10/14	CHANGED FROM D-708-1

This document was originally issued and sealed by Terrence R. Udland, Registration Number PE-2674, on 07/10/14 and the original document is stored at the North Dakota Department of Transportation

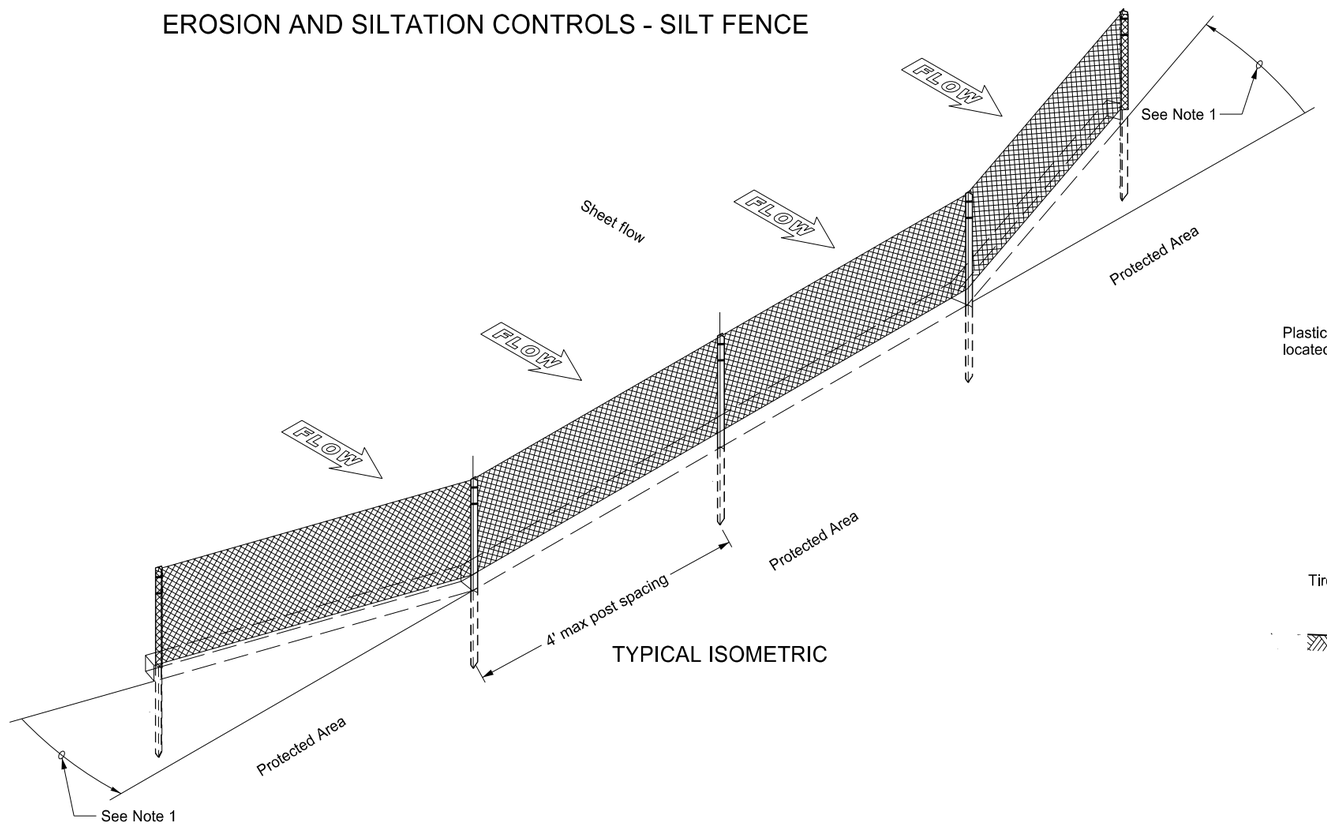
EROSION AND SILTATION CONTROLS - SILT FENCE

D-260-1

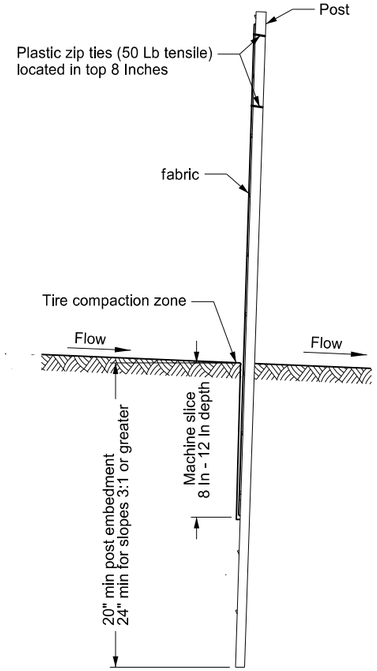


INSTALLATION DETAIL

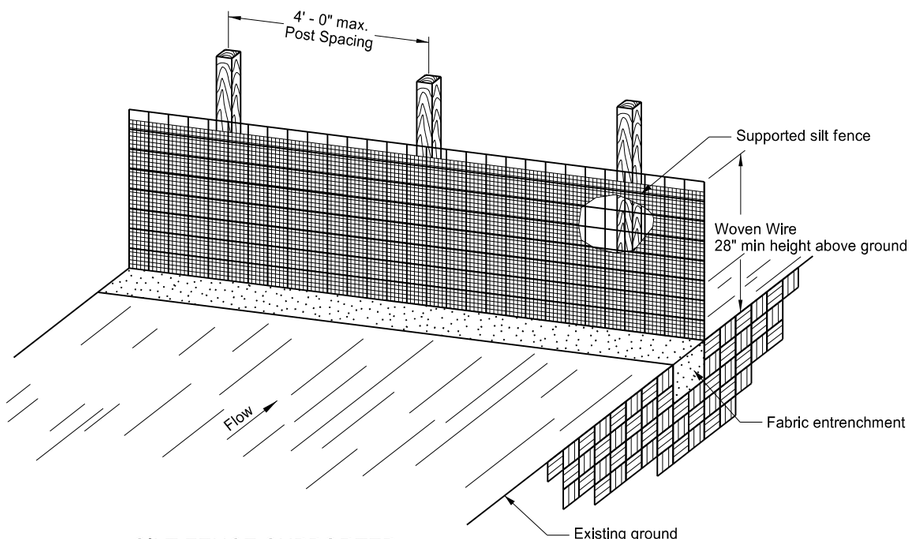
Minimize disturbance of ground around trench and smooth surface after excavation to avoid concentrating flows. Compact to prevent undercutting flows.



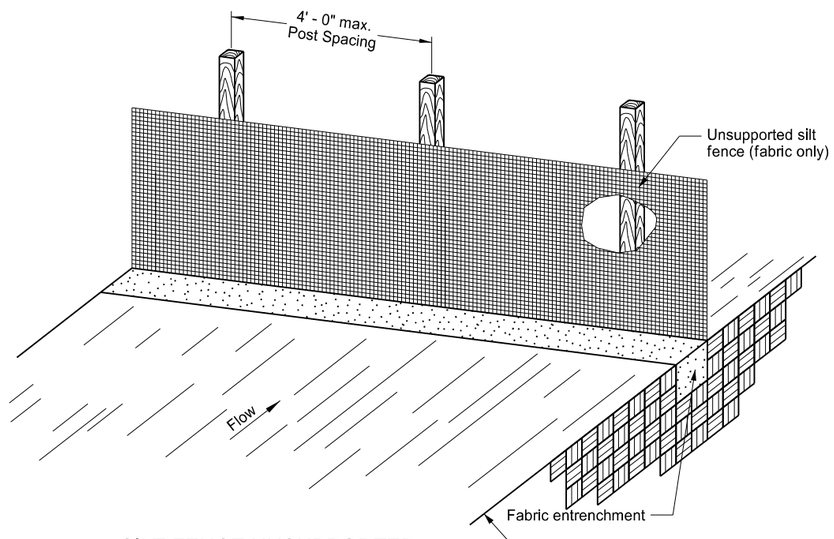
TYPICAL ISOMETRIC



MACHINE SLICED SILT FENCE



SILT FENCE SUPPORTED



SILT FENCE UNSUPPORTED

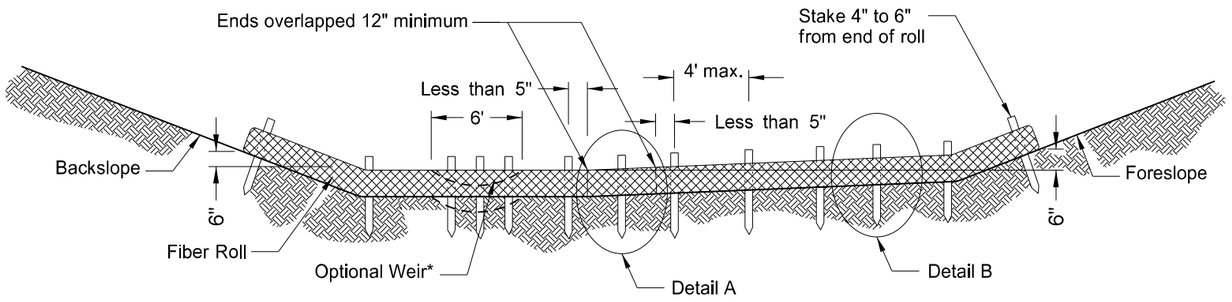
NOTES:
1. Install the ends of the silt fence to point slightly upslope to prevent sediment from flowing around the ends of the fence.
2. Place splices outside low spots.
3. Install silt fencing parallel to contour lines.
4. Do not embed silt fence when placed in standing water.
5. Silt fence material does not need to reach the top of woven wire support.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-03-13	
REVISIONS	
DATE	CHANGE
06-26-14	Standard drawing resulted from splitting standard D-708-2.
06-27-16	Revised details & added new ones.

This document was originally issued and sealed by Roger Weigel Registration Number PE-2930, on 06/27/16 and the original document is stored at the North Dakota Department of Transportation

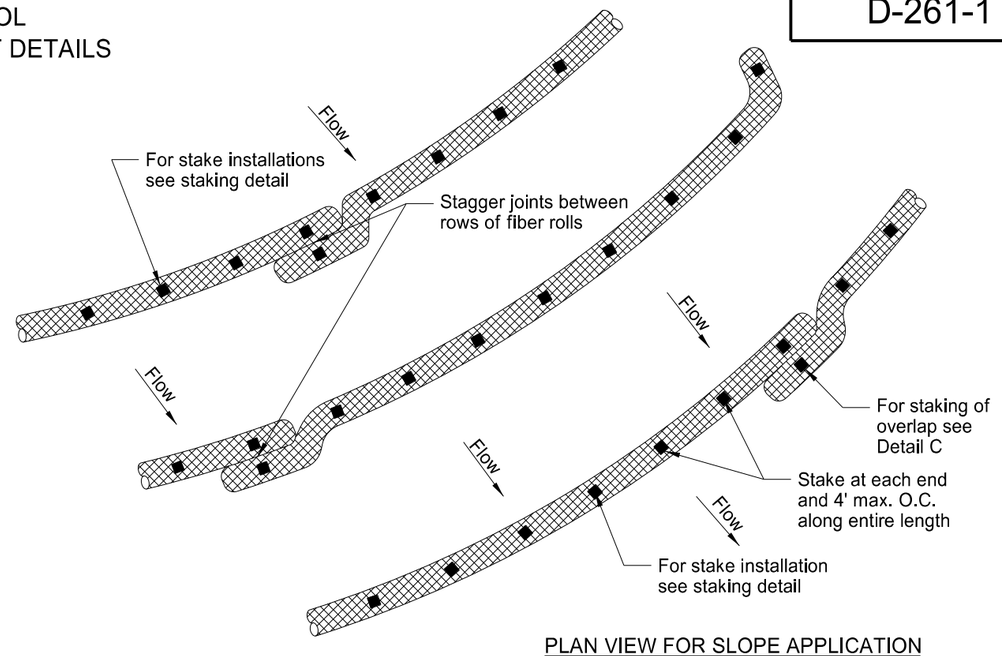
D-261-1

EROSION CONTROL
FIBER ROLL PLACEMENT DETAILS

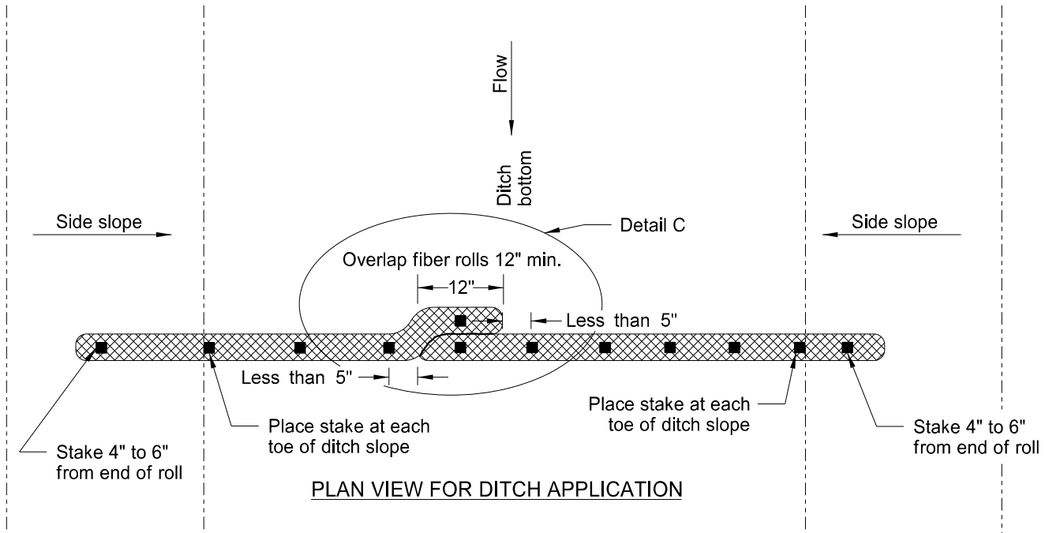


*Optional Weir. Use in flat areas, such as the Red River Valley, where there is potential for water to back up on adjacent property. Lower fiber roll enough to prevent water from backing up on adjacent property. Do not use 20-inch fiber rolls in flat areas where there is potential for water to back up on adjacent property.

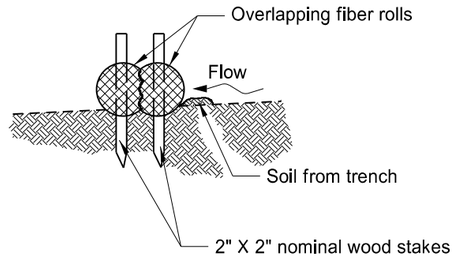
12 OR 20 INCH FIBER ROLL - DITCH BOTTOM



PLAN VIEW FOR SLOPE APPLICATION

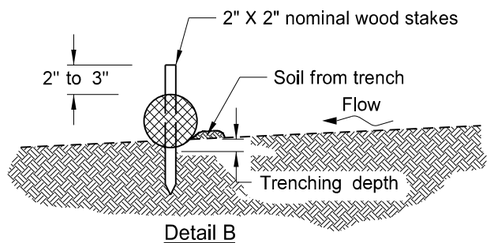


PLAN VIEW FOR DITCH APPLICATION



Detail A

Fiber Roll Overlapping Staking Detail



Detail B

Fiber Roll Staking Detail

FIBER ROLL DIAMETER	NOMINAL STAKE SIZE	MINIMUM STAKE LENGTH	MINIMUM TRENCH DEPTH	MAXIMUM TRENCH DEPTH
6"	2" x 2"	18"	2"	2"
12"	2" x 2"	24"	2"	3"
20"	2" x 2"	36"	3"	5"

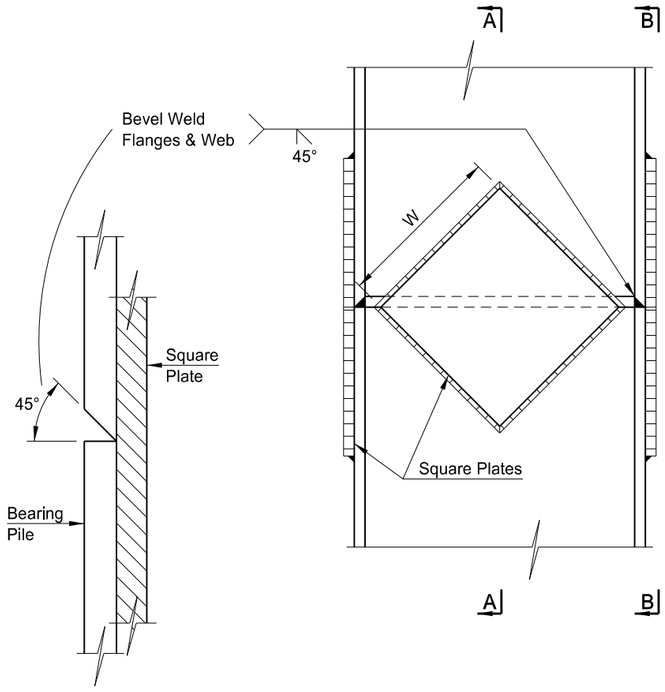
NOTE: Runoff must not be allowed to run under or around roll.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
11-18-10	
REVISIONS	
DATE	CHANGE
06-10-13	Added plan view for ditch and slope application. Added table with values for stake and trench dimensions.
10-04-13	Revised fiber roll overlap detail.
06-26-14	Changed standard drawing number from D-708-7 to D-261-1

This document was originally issued and sealed by Roger Weigel, Registration Number PE-2930, on 06/26/14 and the original document is stored at the North Dakota Department of Transportation

PILE SPLICE DETAILS

D-622-1

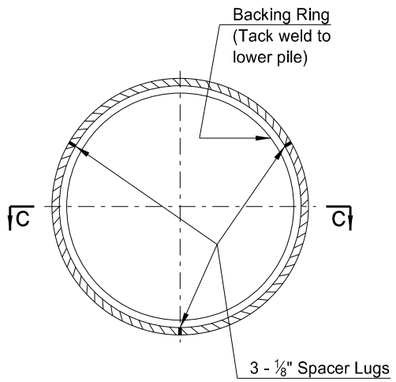


ENLARGED VIEW

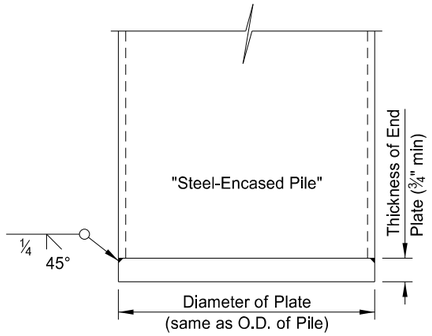
B-B

A-A

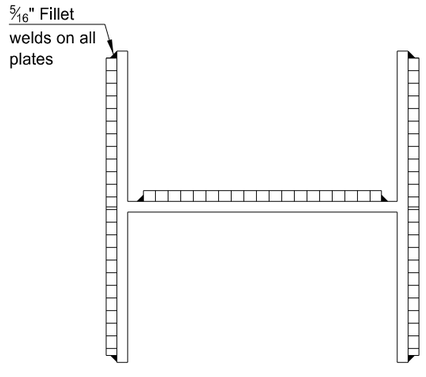
Flame scarf inside of both flanges and one side of web of upper section.



Backing Ring may be made from pile cut-offs or other material of a like quality.

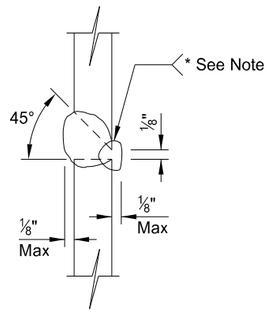


END PLATE DETAIL

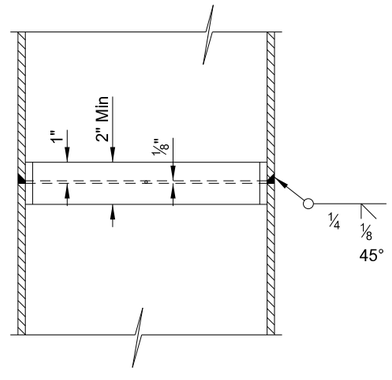


PILE	8"	10"	12"	14"
"F" FLANGE	5"	6½"	8"	10"
"W" WEB	4"	5½"	6½"	8"

H-PILE SPLICE DETAIL

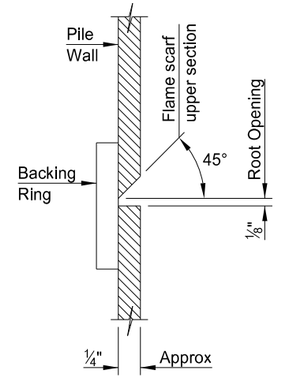


ALTERNATE H-PILE SPLICE DETAIL



C-C

STEEL-ENCASED CONCRETE PILE SPLICE DETAIL



ENLARGED VIEW

NOTES:

Steel H-Pile may be spliced with complete penetration groove welds in both flanges and web in lieu of using the reinforcing plates.

AWS classification E7OXX Low Hydrogen Electrodes shall be used.

* Welds made without the use of backing material shall have the root gouged to sound metal and welded from the second side.

All welding shall conform to the current AASHTO/AWS D1.5 Bridge Welding Code.

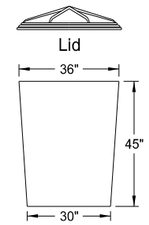
The thickness of the steel square plates shall at a minimum be as thick as the flanges and web of the pile being spliced.

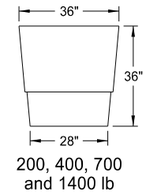
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
09/14/11	
REVISIONS	
DATE	CHANGE

This document was originally issued and sealed by Terrence R. Udland, Registration Number PE-2674, on 09/14/11 and the original document is stored at the North Dakota Department of Transportation

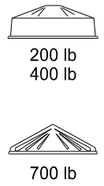
ATTENUATION DEVICE

D-704-1

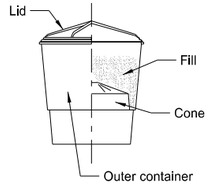




Outer Containers

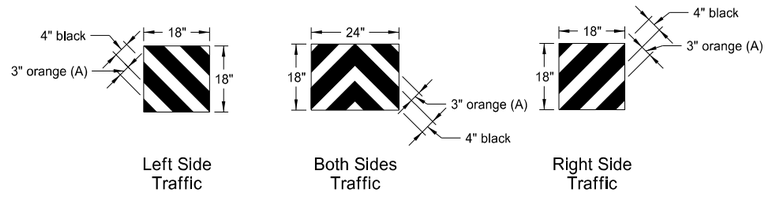


Cones



Typical Assembly

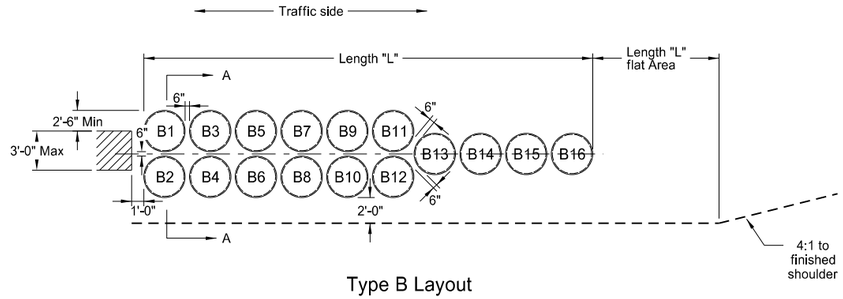
Typical Module
Construction Detail



Reflective Sheet Detail

Note:
Apply Type IV reflective sheeting (as specified in the NDDOT Standard Specifications) directly to the outer container of the last attenuation device facing traffic, following the details above. Or apply the sheet to a metallic sheet and attach it to the container with approved fasteners.

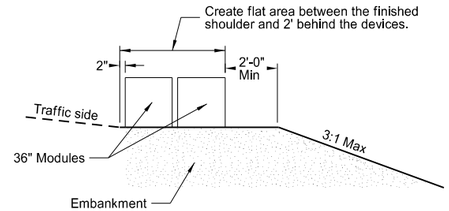
(A) Use 3" orange sheeting for temporary installations, and 3" yellow sheeting for permanent installations.



Type B Layout

Note:
Angle attenuation devices 10 degrees towards traffic when placed at piers offset from roadway.

Fill Chart					
	Module Weights (LBS)				
	200	400	700	1400	2100
Distance from top edge	8½"	5"	4"	3"	0"



Section A-A
(Type B Layout)

Type B Attenuation Device											
Module Number	Dash Number										
	75	70	65	60	55	50	45	40	35	30	25
	Module Weights (LBS)										
B1	2100										
B2	2100										
B3	2100	2100	2100	2100	2100	2100	2100	2100	2100		
B4	2100	2100	2100	2100	2100	2100	2100	2100	2100		
B5	1400	1400	1400	1400	1400	1400	1400	1400	1400	1400	1400
B6	1400	1400	1400	1400	1400	1400	1400	1400	1400	1400	1400
B7	1400	1400	1400	1400	1400	1400	1400	1400	1400	1400	1400
B8	1400	1400	1400	1400	1400	1400	1400	1400	1400	1400	1400
B9	700	700	700	700	700	700	700	700	700	700	700
B10	700	700	700	700	700	700	700	700	700	700	700
B11	700	700	700	700	700	700	700	700	700	700	700
B12	700	700	700	700	700	700	700	700	700	700	700
B13	700	700	700	700	700	700	700	700	700	700	700
B14	400	400	400	400	400	400	400	400	400	400	400
B15	400	400	400	400	400	400	400	400	400	400	400
B16	200	200	200	200	200	200	200	200	200	200	200
Length (L)	34.2'	30.7'	30.7'	30.7'	30.7'	30.7'	30.7'	30.7'	30.7'	27.2'	27.2'
Module Weights (LBS)	Replacement Module										
2100	1	1	1	1	1	1	1	1	1		
1400	1	1	1	1	1	1	1	1	1	1	1
700	2	2	2	2	2	2	2	2	2	2	2
400	1	1	1	1	1	1	1	1	1	1	1
200	2	2	2	1	1	1	1	1	1	1	1

Notes:

1. Materials
   A) Use modules manufactured from frangible polyethylene material which shatters upon impact.
   B) Fill modules with class 43 aggregate meeting NDDOT Standard Specifications aggregate requirements. Use fill with a unit weight of at least 100 pounds per cubic foot. Use fill with a moisture content of 2% or less when left over winter.

2. Modules
   Provide modules in two sizes containing volumes of either 2, 4, 7, 14, or 21 cubic feet minimum.
   A) Provide three components for 2, 4, or 7 cubic foot module containers:
      1) A 14 C.F., yellow outer container.
      2) A black lid securely locking over the top lip of the container.
      3) A variable cone-shaped supporting insert capable of supporting 200, 400, or 700 pounds of sand mass to allow for three sizes of modules. Place cone inserts inside the 14 cubic foot container.
   B) Provide two components for the 14 cubic foot module container:
      1) A 14 C.F., yellow outer container.
      2) A black lid securely locking over the top lip of the container.
   C) Provide two components for the 21 cubic foot module container:
      1) A 36" height X 36" width yellow outer container.
      2) A black lid which locks securely over the top of the container.

3. For temporary installations use Energite or Fitch attenuation barrels manufactured by Energy Absorption Systems of Chicago, IL, TrafFix barrels manufactured by TrafFix Devices, Inc. of San Clemente, CA, or approved equal modules. As an option, place attenuation devices on 3½" maximum thickness pallets to facilitate maintenance.

4. For permanent installations use Barrel Attenuation Device consisting of one-piece outer sand container modules with separate detachable lid. Energite attenuation barrels manufactured by Energy Absorption Systems of Chicago, IL, TrafFix barrels manufactured by TrafFix Devices, Inc. of San Clemente, CA, or approved equal meet these requirements.

5. The Typical Module Construction Detail and Type B Layout are based on the Energite Crash Cushion manufactured by Energy Absorption. Provide any required layouts and details from other sand filled attenuation module manufacturers which differ from those shown here.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-25-12	
REVISIONS	
DATE	CHANGE
7-18-14	Revised sheeting in reflective sheet detail
9-27-17	Update to active voice

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CONSTRUCTION SIGN DETAIL

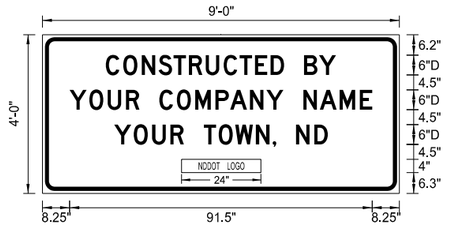
D-704-5

SIGN NUMBER	G20-10-108
WIDTH x HEIGHT	9'-0" x 4'-0"
BORDER WIDTH	1.25" (inset 0.75")
CORNER RADIUS	3"
MOUNTING	Ground
BACKGROUND	TYPE: IV Reflective
	COLOR: Fluorescent Orange
LEGEND/BORDER	TYPE: Non-Refl
	COLOR: Black

SYMBOL	X	Y	WID	HT	ANGLE
	42.1	6.2	24	4	0

STATION(S):

AREA: 36.0 Sq.Ft.



Dimensions are in inches.tenths

Letter locations are panel edge to lower left corner

LETTER POSITION (X)																		LENGTH	SIZE	SERIES
C	O	N	S	T	R	U	C	T	E	D		B	Y					69.7	6	D 2000
19.2	24.5	30	35.1	39.7	44.3	49.4	54.8	59.7	64.3	69	73.1	79.1	83.7							
Y	O	U	R		C	O	M	P	A	N	Y		N	A	M	E		91.5	6	D 2000
8.3	14.2	19.8	25.3	29.4	35.4	40.7	46.2	52.4	56.8	62.8	67.8	72.9	78.9	83.9	89.9	96				
Y	O	U	R		T	O	W	N	,		N	D						64.6	6	D 2000
21.7	27.6	33.2	38.7	42.8	48.8	53.3	58.4	64.6	69.6	70.7	76.7	82.2								

Notes:

1. Post mount sign a distance of ½A following the End Road Work (G20-2a-48) sign (maximum 2 signs per project.)

2. Use sign on rural projects with a 30 day or longer duration (not required on seal coats or other short duration projects.)

3. Do not place sign in urban areas or within city limits.

Advance Warning Sign Spacing (A)			
Road Type	Distance between signs min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-22-12	
REVISIONS	
DATE	CHANGE
7-18-14	Revise sheeting to type IV
9-27-17	Updated to active voice

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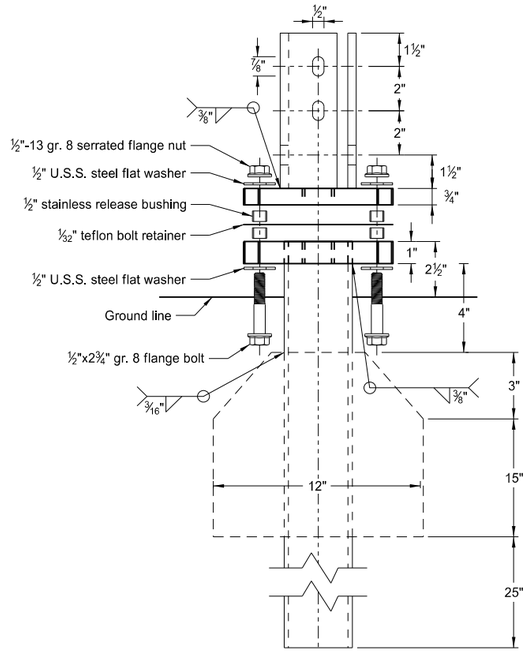
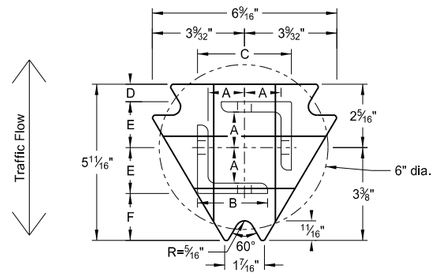
BREAKAWAY SYSTEMS FOR CONSTRUCTION ZONE SIGNS

D-704-7

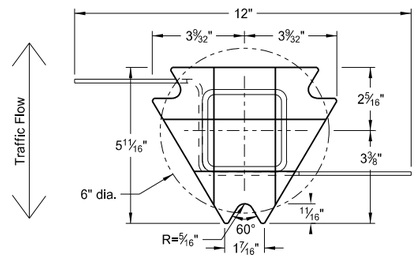
Perforated Tube



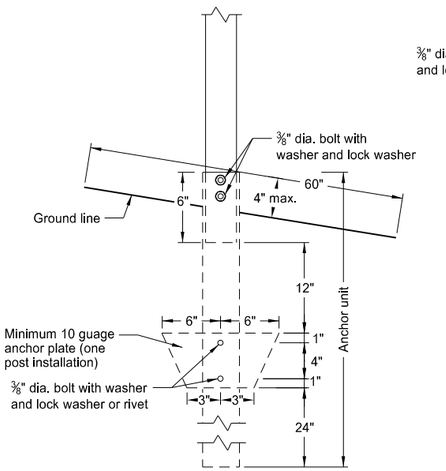
Multi-Directional
Slip Base Assembly



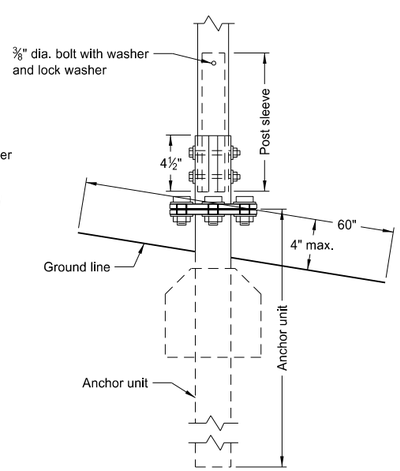
Top Post Receiver
Plate - ASTM A572 grade 50
Angle Receiver - 2½"x2½"x⅜" ASTM A36 structural angle



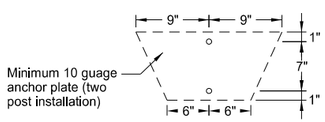
Bottom Soil Stub
Tube - 3"x3"x7 gauge ASTM A500 grade B tube
Stabilizing Wing - 7 gauge H.R.P.O. ASTM A1011
Plate - ASTM A572 grade 50

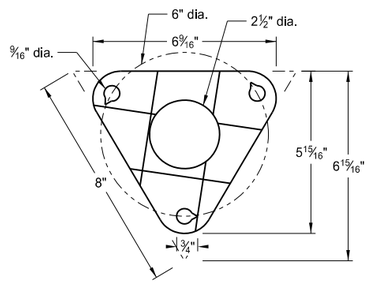


Anchor Unit and Post Assembly



Multi-Directional
Slip Base Anchor Unit
and Post Sleeve Assembly





Bolt Retainer for Base Connection
Bolt Retainer- 1/32" Reprocessed Teflon

Notes:

1. Torque slip base bolts as specified by manufacturer.
2. Use anchor with 43.9 KSI yield strength and 59.3 KSI tensile strength.
3. Provide 4" vertical clearance for anchor or breakaway base. Measure the 4"x60" measurement above and below post location and back and ahead of post.
4. In concrete sidewalk, use same anchor without wings.
5. Provide more than 7' between the first and fourth posts of a four post sign.

Telescoping Perforated Tube						
Number of Posts	Post Size in.	Wall Thick-ness Gauge	Sleeve Size in.	Wall Thick-ness Gauge	Slip Base	Anchor Size without Slip Base in.
1	2	12			No	2¼
1	2¼	12			No	2½
1	2½	12			(A)	3
1	2½	10			Yes	
1	2¼	12	2	12	Yes	
1	2½	12	2¼	12	Yes	
2	2	12			No	2¼
2	2¼	12			No	2½
2	2½	12			Yes	
2	2½	12			Yes	
2	2¼	10	2	12	Yes	
2	2½	12	2¼	12	Yes	
3 & 4	2½	12			Yes	
3 & 4	2½	10			Yes	
3 & 4	2½	12	2¼	12	Yes	
3 & 4	2¼	12	2	12	Yes	
3 & 4	2½	10	2³/16	10	Yes	

Properties of Telescoping Perforated Tube						
Tube Size in.	Wall Thickness in.	U.S. Standard Gauge	Weight per Foot lbs.	Moment of Inertia in.⁴	Cross Sec. Area in.²	Section Modulus in.³
1½ x 1½	0.105	12	1.702	0.129	0.380	0.172
2 x 2	0.105	12	2.416	0.372	0.590	0.372
2¼ x 2¼	0.105	12	2.773	0.561	0.695	0.499
2³/16 x 2³/16	0.135	10	3.432	0.605	0.841	0.590
2½ x 2½	0.105	12	3.141	0.804	0.803	0.643
2½ x 2½	0.135	10	4.006	0.979	1.010	0.785

Top Post Receiver Data Table						
Square Post Sizes (B)	A	B	C	D	E	F
2³/16"x10 ga.	1⁹/64"	2½"	3¹/32"	2⁵/32"	1³³/64"	1⅞"
2½"x10 ga.	1⁹/32"	2½"	3⁵/16"	⅝"	1²¹/32"	1¾"

(A) Use breakaway base when support is placed in weak soils. Engineer determines if soils are weak.

(B) For additional wind load, insert the 2³/16"x10 ga. into 2½"x10 ga.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
2-28-14	
REVISIONS	
DATE	CHANGE
9-27-17	Updated to active voice

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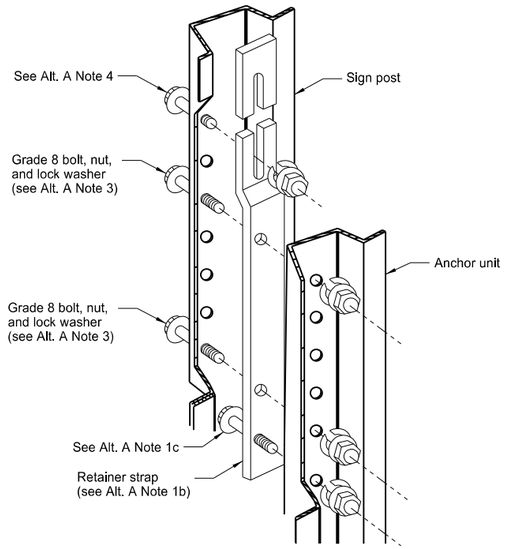
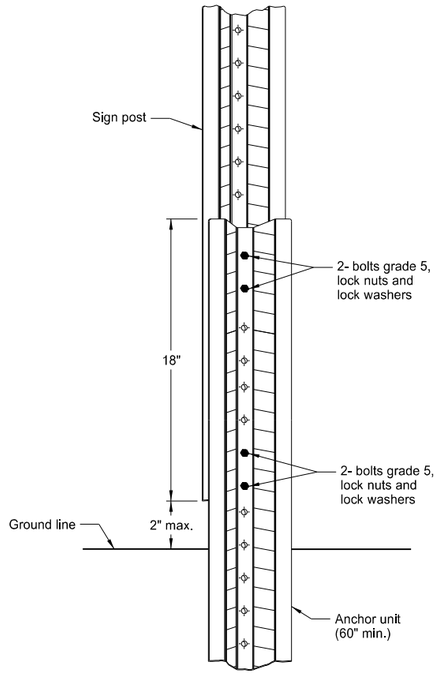
BREAKAWAY SYSTEMS FOR CONSTRUCTION ZONE SIGNS

D-704-8

U-Channel Post

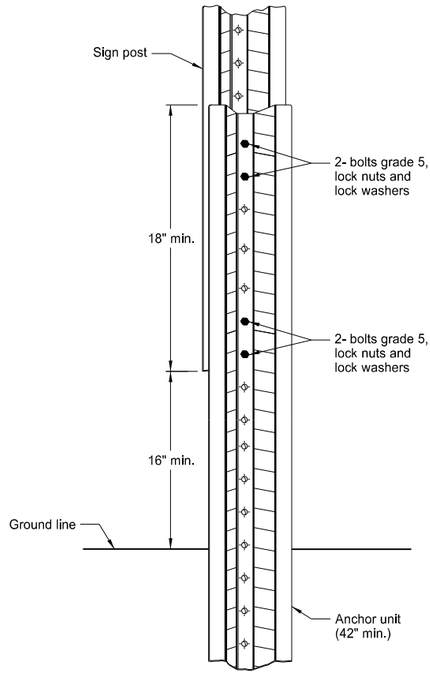


Detail A



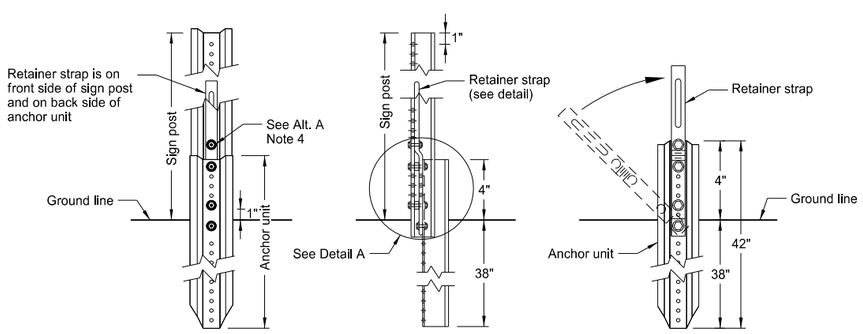
Breakaway U-Channel Splice Detail
Alternate B
(2.5 and 3 lb/ft)

Install a maximum of 3 posts within 7'.



Breakaway U-Channel Splice Detail
Alternate C
(2.5 and 3 lb/ft)

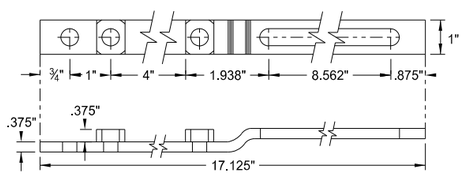
Install a maximum of 3 posts within 7'.



Front View Side View Back View

Breakaway U-Channel Detail
Alternate A

Install a maximum of 2 posts within 7'.



Retainer Strap Detail

Alternate A Steps of Installation:

1. a) Drive anchor unit to within 12" of ground level.
   b) Establish proper assembly by lining up bottom hole of retainer strap with 6th hole from the top of the anchor unit.
   c) Assemble strap to back of anchor unit using 5/16"x2" bolt, lock washer and nut.
   d) Rotate strap 90° to left.
2. a) Drive anchor unit to 4" above ground.
   b) Rotate strap to vertical position.
3. a) Place 5/16"x2" bolt, lock washer and nut in bottom of sign post to facilitate alignment of sign post with proper hole in anchor unit.
   b) Alternately tighten two connector bolts.
4. Complete assembly by tightening 5/16"x2" bolt (this fastens sign post to retainer strap).
5. Properly nest base post, strap, and sign post. Proper nesting occurs when all flat surfaces of the base post, strap, and sign post at the bolts have full contact across the entire width.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
2-28-14	
REVISIONS	
DATE	CHANGE
9-27-17	Updated to active voice

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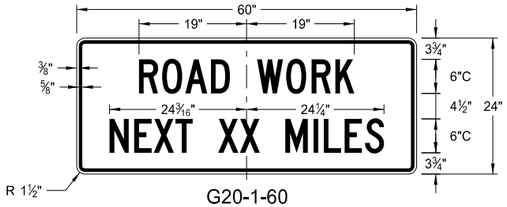
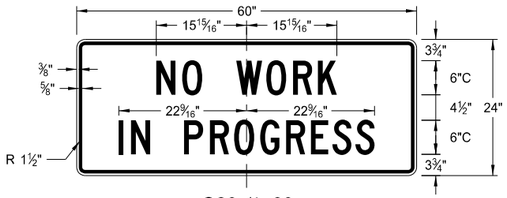
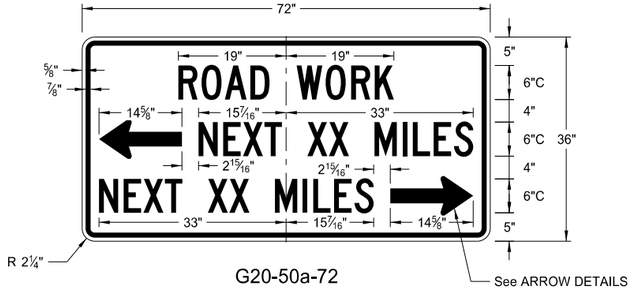
CONSTRUCTION SIGN DETAILS
TERMINAL AND GUIDE SIGNS



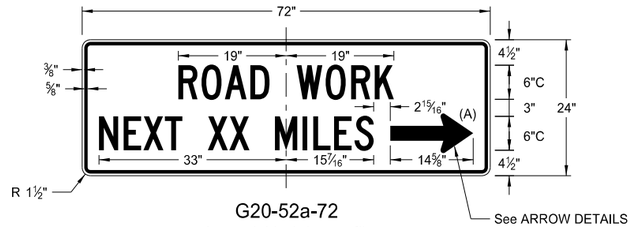
G20-1-60
Legend: black (non-refl)
Background: orange



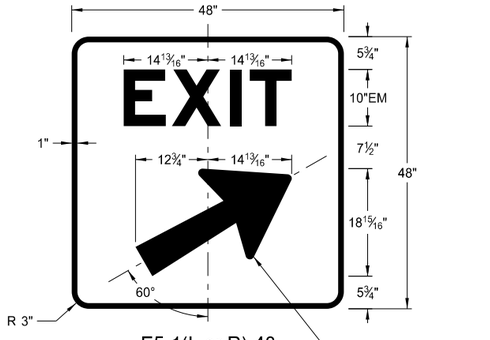
G20-1b-60
Legend: black (non-refl)
Background: orange



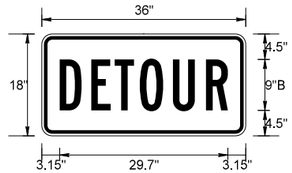
G20-50a-72
Legend: black (non-refl)
Background: orange



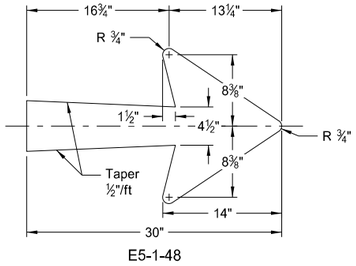
G20-52a-72
Legend: black (non-refl)
Background: orange



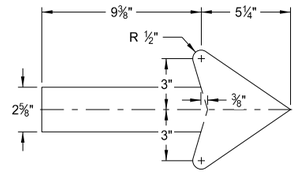
E5-1(L or R)-48
Legend: white
Background: green (orange optional)



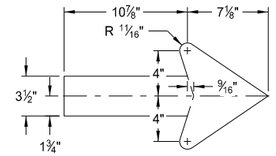
M4-8-36
Legend: black (non-refl)
Background: orange



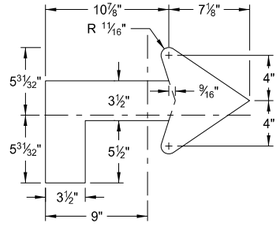
E5-1-48



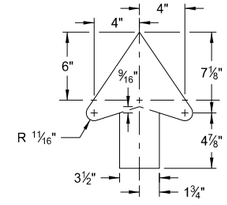
G20-50a-72
G20-52a-72



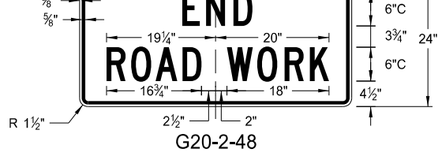
M4-9(L or R)-30
Right or Left



M4-9(L or R)-30
Advanced Right or Left

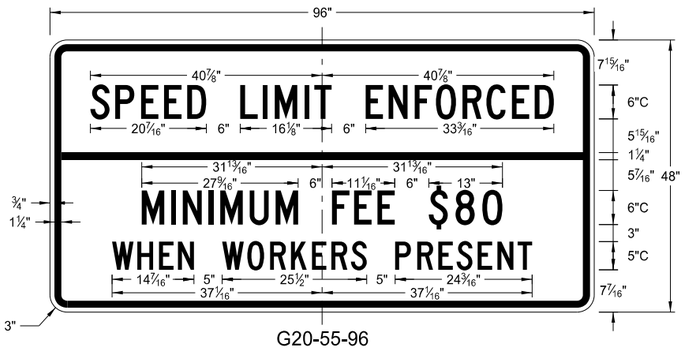


M4-9-30
Straight



G20-2-48
Legend: black (non-refl)
Background: orange

G20-4b-36
Legend: black (non-refl)
Background: orange



G20-55-96
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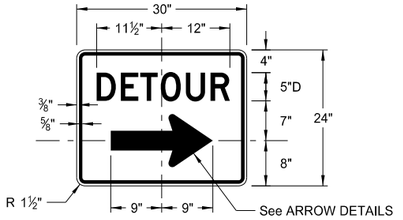
Background: orange



M4-9(L or R)-30 &
M4-9-30
Legend: black (non-refl)
Background: orange

ARROW DETAILS

NOTES:

(A) Arrow may be right or left of the legend to indicate construction to the right or left.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-13-13	
REVISIONS	
DATE	CHANGE
8-17-17	Added sign & background color

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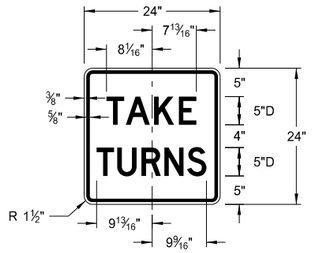
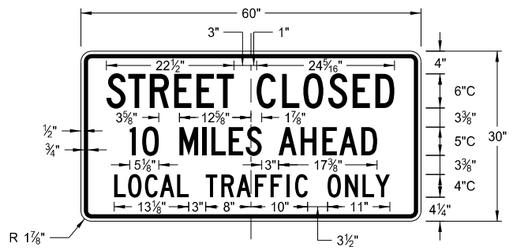
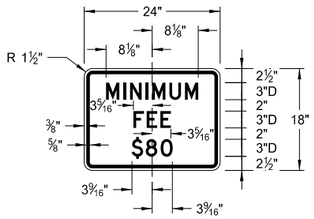
CONSTRUCTION SIGN DETAILS
REGULATORY SIGNS



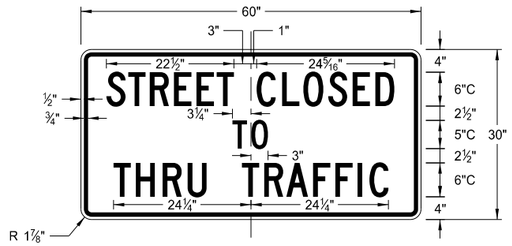
R1-50P-24
Legend: black (non-refl)
Background: white



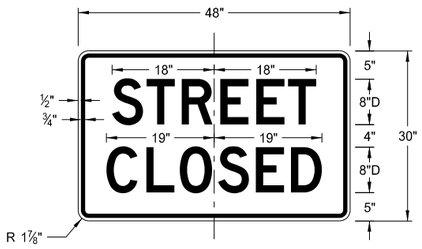
R11-3c-60
Legend: black (non-refl)
Background: white



R2-1aP-24
Legend: black (non-refl)
Background: white



R11-4a-60
Legend: black (non-refl)
Background: white

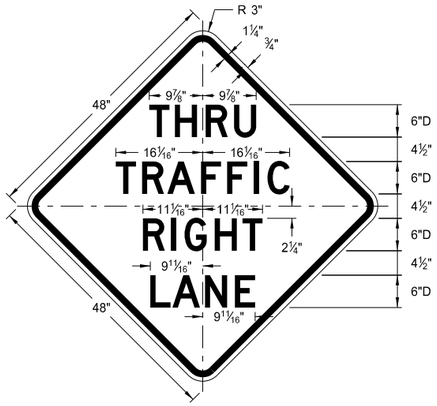


R11-2a-48
Legend: black (non-refl)
Background: white

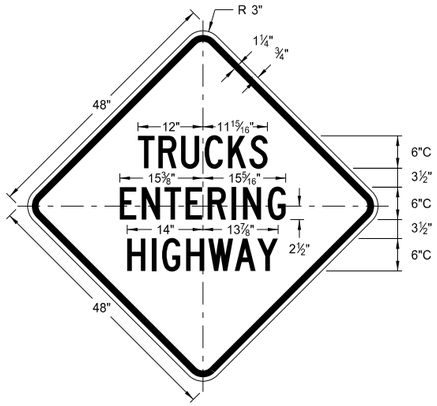
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-13-13	
REVISIONS	
DATE	CHANGE
8-17-17	Revised sign number

This document was originally issued and sealed by Roger Weigel, Registration Number PE-2930, on 8/17/17 and the original document is stored at the North Dakota Department of Transportation

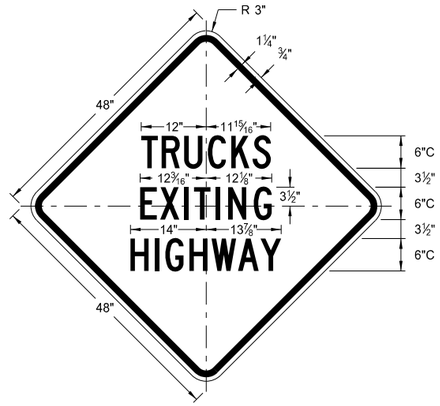
CONSTRUCTION SIGN DETAILS
WARNING SIGNS



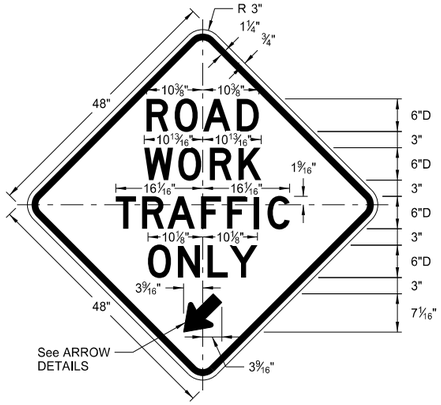
W5-8-48
Legend: black (non-refl)
Background: orange



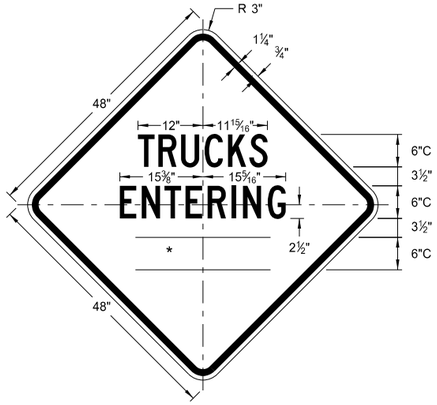
W8-53-48
Legend: black (non-refl)
Background: orange



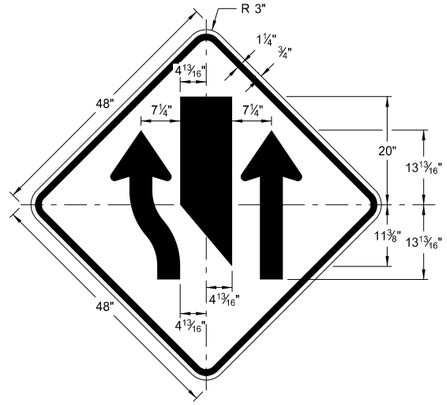
W8-56-48
Legend: black (non-refl)
Background: orange



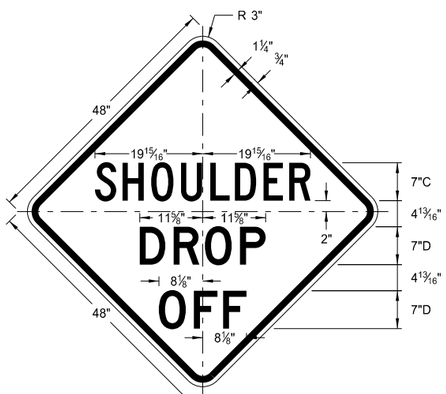
W5-9-48
Legend: black (non-refl)
Background: orange



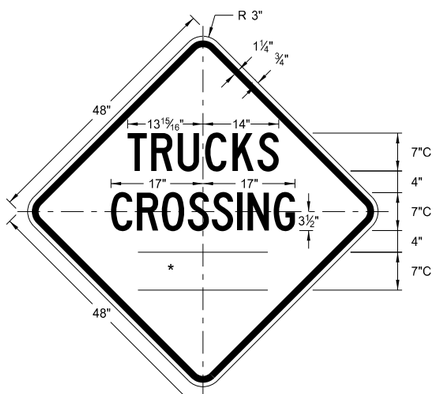
W8-54-48
Legend: black (non-refl)
Background: orange



W9-3a-48
Legend: black (non-refl)
Background: orange



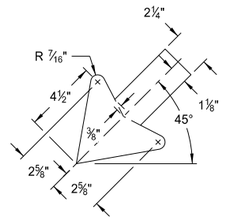
W8-9a-48
Legend: black (non-refl)
Background: orange



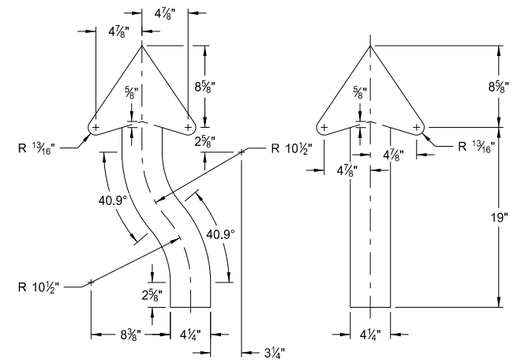
W8-55-48
Legend: black (non-refl)
Background: orange

WORD	LETTER SPACING
AHEAD	Standard
200 FT	Standard
350 FT	Standard
500 FT	Standard
1000 FT	Reduce 40%
1500 FT	Reduce 40%
½ MILE	Reduce 50%
1 MILE	Standard

* DISTANCE MESSAGES



W5-9-48



W9-3a-48

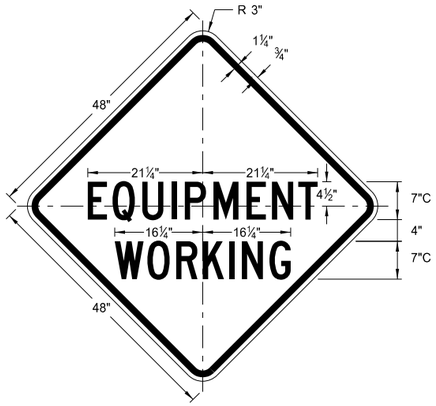
ARROW DETAILS

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-13-13	
REVISIONS	
DATE	CHANGE
8-17-17	Updated sign number
5-31-18	Revised sign and arrow details

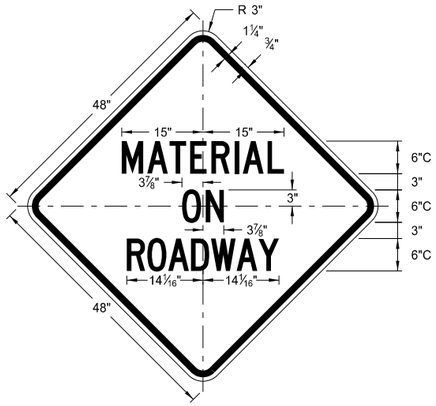
This document was originally issued and sealed by Roger Weigel, Registration Number PE- 2930, on 5/31/18 and the original document is stored at the North Dakota Department of Transportation

CONSTRUCTION SIGN DETAILS
WARNING SIGNS

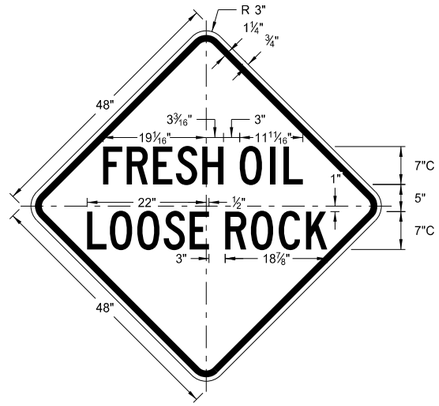
D-704-11A



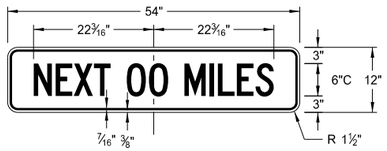
W20-51-48
Legend: black (non-refl)
Background: orange



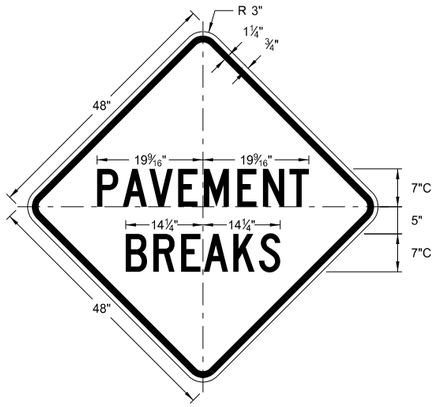
W21-51-48
Legend: black (non-refl)
Background: orange



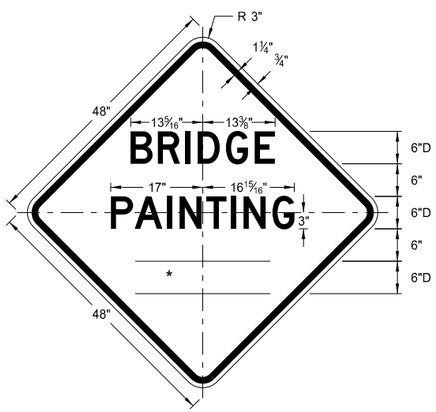
W22-8-48
Legend: black (non-refl)
Background: orange



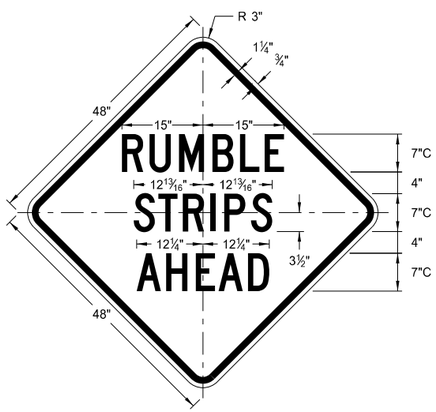
W20-52P-54
Legend: black (non-refl)
Background: orange



W21-52-48
Legend: black (non-refl)
Background: orange



W21-50-48
Legend: black (non-refl)
Background: orange



W21-53-48
Legend: black (non-refl)
Background: orange

WORD	LETTER SPACING
AHEAD	Standard
200 FT	Standard
350 FT	Standard
500 FT	Standard
1000 FT	Reduce 40%
1500 FT	Reduce 40%
½ MILE	Reduce 50%
1 MILE	Standard

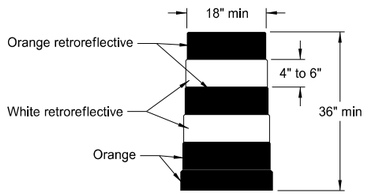
* DISTANCE MESSAGES

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
5-31-18	
REVISIONS	
DATE	CHANGE

This document was originally issued and sealed by Roger Weigel, Registration Number PE-2930, on 5/31/18 and the original document is stored at the North Dakota Department of Transportation

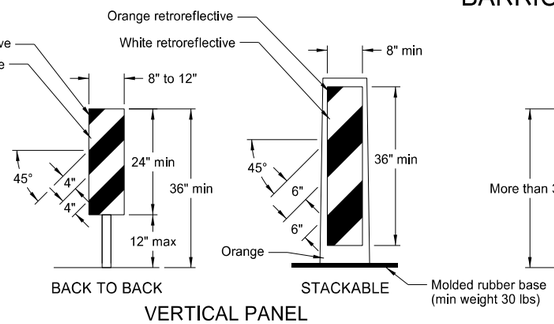
BARRICADE AND CHANNELIZING DEVICE DETAILS

D-704-13



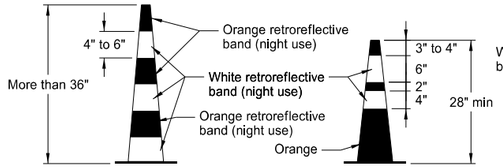
DELINEATOR DRUM

Provide horizontal, circumferential, alternating orange and white retroreflective stripes 4" to 6" wide for drum markings. Use a minimum of two orange and two white stripes with the top stripe being orange for each drum. Do not exceed 3" nonretroreflectorized spaces between the horizontal orange and white stripes. Avoid placement of stripes on drum ribs or indentations. Use closed top drums that will not allow collection of debris. Do not place ballast on the top of drum.



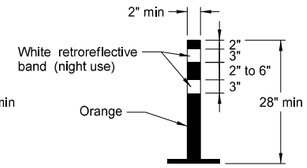
VERTICAL PANEL

Provide alternating orange and white retroreflective stripes, sloping downward in direction vehicular traffic is to pass. Place retroreflective sheeting on both sides of panel with a minimum of 270 square inches of retroreflective area facing vehicular traffic. Where the height of the retroreflective material on the vertical panel is 36 inches or more, use a stripe width of 6 inches.



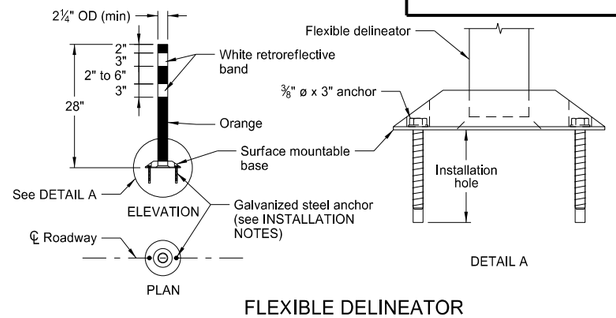
TRAFFIC CONE

Provide retroreflectorization of cones more than 36" in height by alternating orange and white retroreflective stripes. Use a minimum of two orange and two white stripes for each cone with the top stripe being orange. Use maximum 3" nonretroreflectorized space between the orange and white stripes.



TUBULAR MARKER

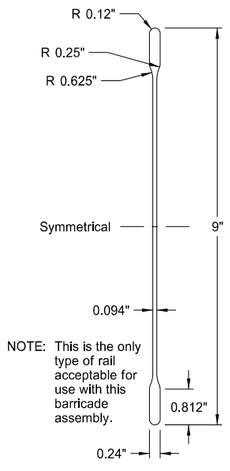
Provide retroreflectorization of tubular markers more than 42" in height by alternating four 4" to 6" wide orange and white stripes with the top stripe being orange.



FLEXIBLE DELINEATOR

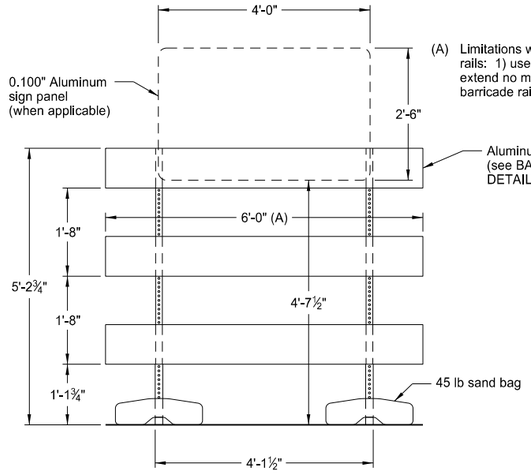
INSTALLATION NOTES:

1. Drill installation holes to diameter and depth required by manufacturer's specifications.
2. For removal, remove anchors and fill installation hole with an epoxy designed to bond to pavement surface.
3. In lieu of bolted down base, use an 8" x 8" butyl pad or hot melt butyl. Remove butyl as close as possible to pavement surface.



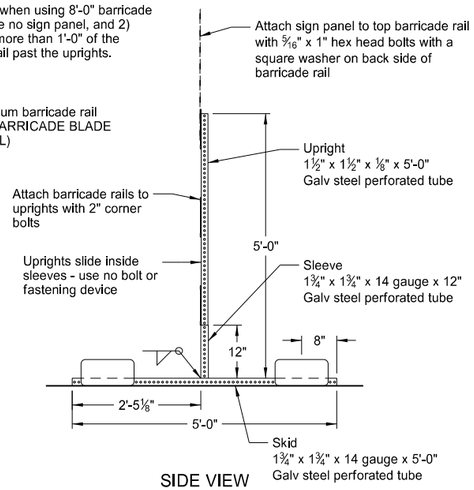
NOTE: This is the only type of rail acceptable for use with this barricade assembly.

BARRICADE BLADE DETAIL



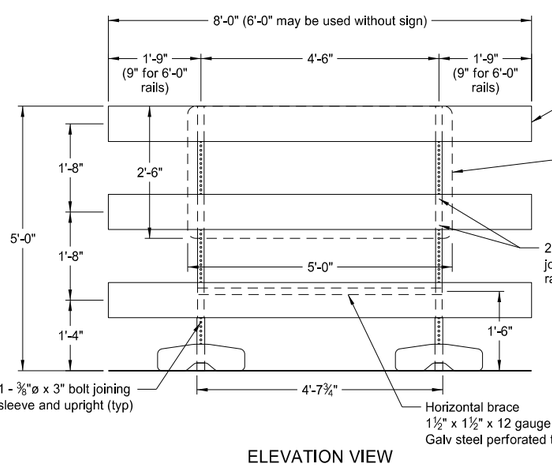
(A) Limitations when using 8'-0" barricade rails: 1) use no sign panel, and 2) extend no more than 1'-0" of the barricade rail past the uprights.

ELEVATION VIEW

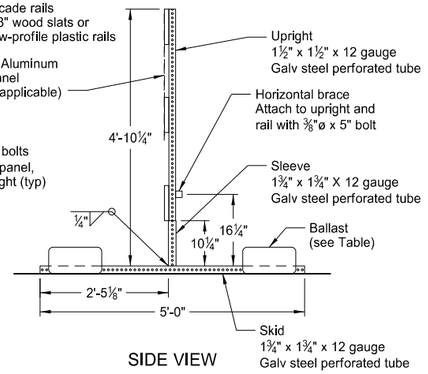


SIDE VIEW

BARRICADE ASSEMBLY DETAIL
(Aluminum Barricade Rails)



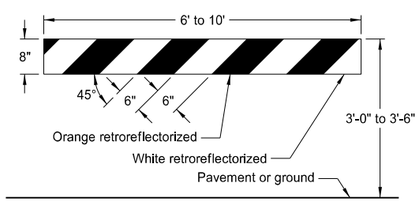
ELEVATION VIEW



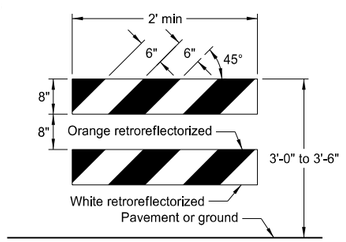
SIDE VIEW

BARRICADE ASSEMBLY DETAIL
(Wood or Plastic Rails)

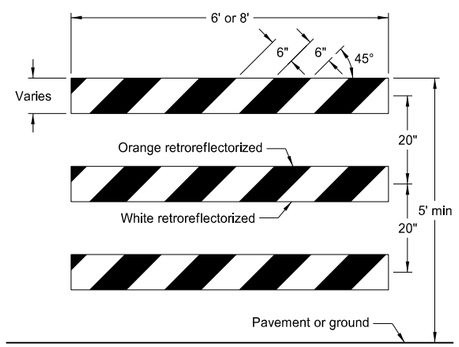
NOTE: For barricade markings use alternating orange and white retroreflective stripes, sloping downward in the direction traffic is to pass. Place retroreflective sheeting on both sides of the rails with a minimum of 270 square inches of visible retroreflective area facing vehicular traffic. When the barricade length is less than 36", use a rail stripe width of 4".



TYPE I BARRICADE

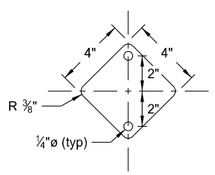


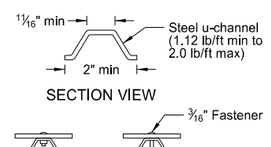
TYPE II BARRICADE

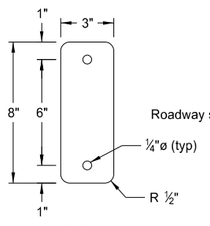


TYPE III BARRICADE

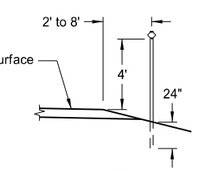
BARRICADE RAIL DETAILS







REFLECTOR DETAIL



ELEVATION

DELINEATORS

MINIMUM BALLAST
(For each side of barricade support)

Without Sign	4 - 25 lb sandbags
With Sign	6 - 25 lb sandbags

Note: Number of sandbags based on a wind speed of 55 MPH. Sandbags assumed to be placed at or near the ends of the skids.

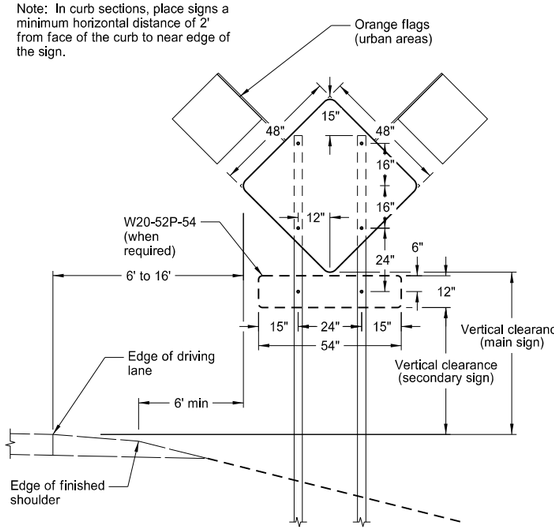
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-3-13	
REVISIONS	
DATE	CHANGE
9-27-17	Updated to active voice

This document was originally issued and sealed by Roger Weigel, Registration Number PE-2930, on 9/27/2017 and the original document is stored at the North Dakota Department of Transportation

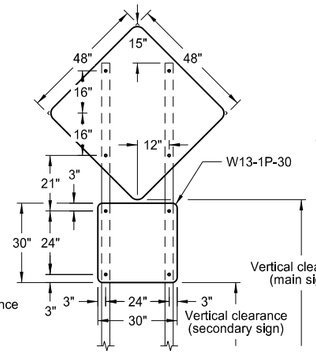
CONSTRUCTION SIGN PUNCHING AND MOUNTING DETAILS

D-704-14

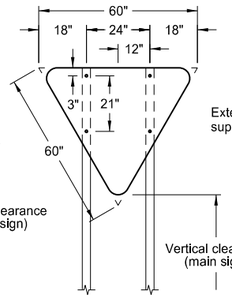
Note: In curb sections, place signs a minimum horizontal distance of 2' from face of the curb to near edge of the sign.



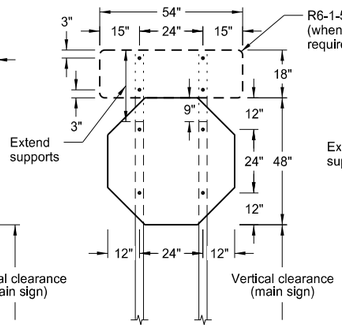
TYPICAL SECTION
(48" x 48" diamond warning sign shown)



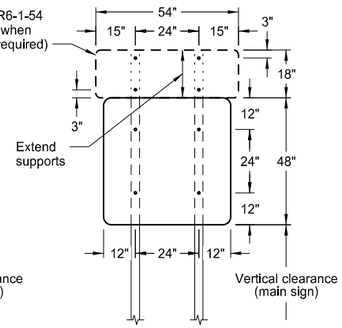
48" x 48" DIAMOND SIGN
(with 30" x 30" secondary sign)



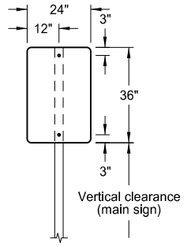
R1-2-60 - YIELD SIGN



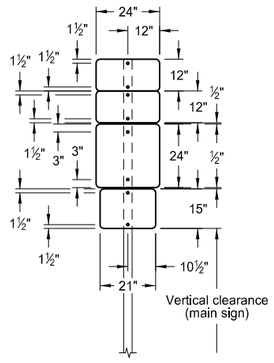
R1-1-48 - STOP SIGN
(with R6-1-54 sign as required)



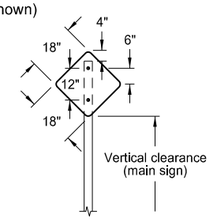
48" x 48" SIGN
(with R6-1-54 sign as required)



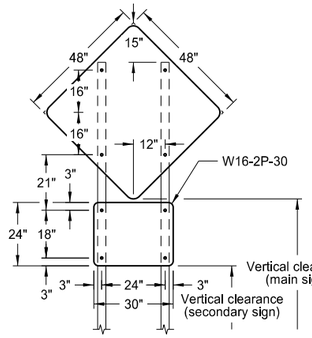
24" x 36" SIGN



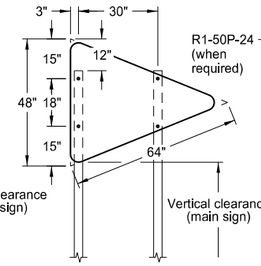
24" x 24"
ROUTE MARKER
ASSEMBLY



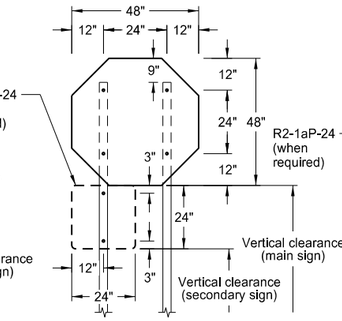
18" x 18"
DIAMOND SIGN



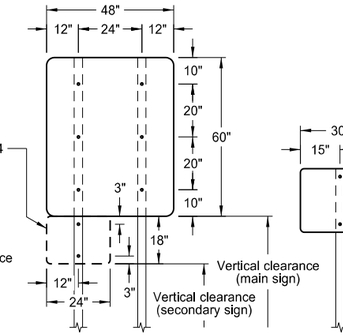
48" x 48" DIAMOND SIGN
(with 30" x 24" secondary sign)



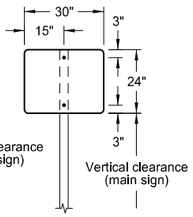
W14-3-64 - PENNANT SIGN



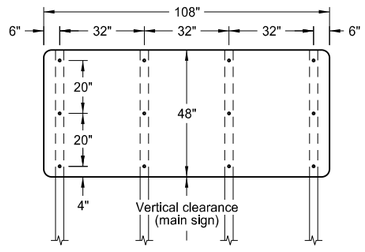
R1-1-48 - STOP SIGN
(with R1-50P-24 sign as required)



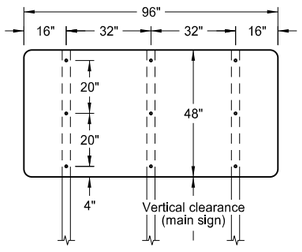
48" x 48" SIGN
(with R2-1aP-24 sign as required)



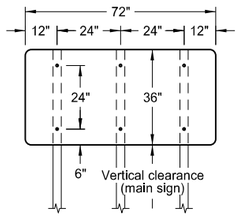
30" x 24" SIGN



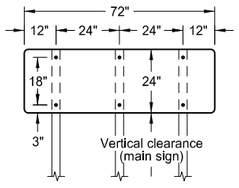
108" x 48" SIGN



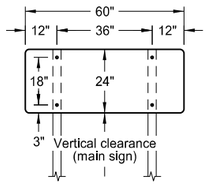
96" x 48" SIGN



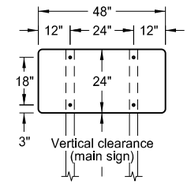
72" x 36" SIGN



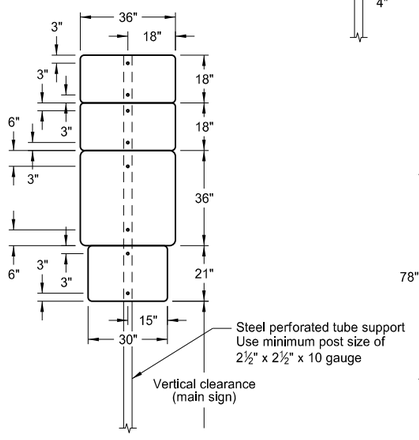
72" x 24" SIGN



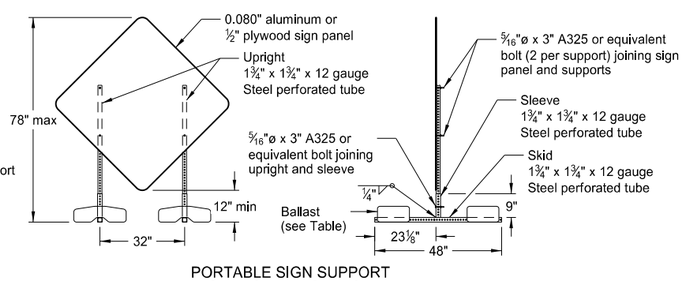
60" x 24" SIGN



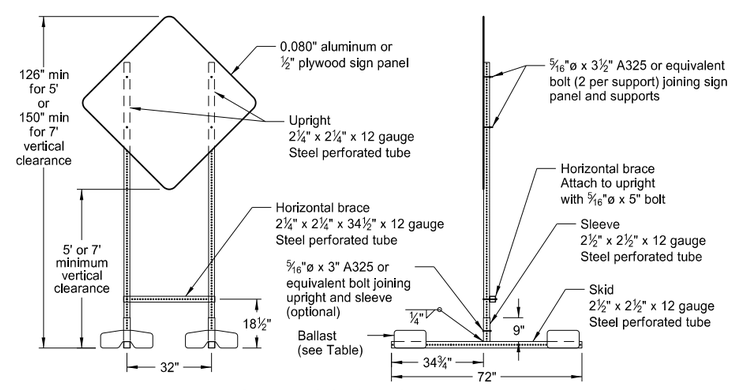
48" x 24" SIGN



36" x 36"
ROUTE MARKER
ASSEMBLY



PORTABLE SIGN SUPPORT
LOW-MOUNTING HEIGHT



PORTABLE SIGN SUPPORT
HIGH-MOUNTING HEIGHT

NOTES:

1. Sign Supports: Galvanize or paint supports. Minimum post sizes are 2.5 lb/ft u-channel or 2" x 2" x 12 gauge steel perforated tube, except where noted. When installing signs on u-channel, minimum post size for assemblies containing a secondary sign is 3.0 lb/ft. Post sizes based on a wind speed of 55 MPH.

   Place signs over 50 square feet on 2½" x 2½" perforated tube supports as a minimum.

   Do not attach guy wires to sign supports. Attach wind beams behind sign panels when used with u-posts.

2. Sign Panels: Provide sign panels made of 0.100" aluminum, ½" plywood, or other approved material, except where noted. Punch all holes round for ⅜" bolts.

3. Alternate Messages: Install and remove alternate message signs on reflectorized plate (without borders) as required. (i.e. "Left" and "Right" message on lane closure sign)

4. Route Marker Auxiliary Signs: Provide route marker auxiliary signs, such as the cardinal direction and directional arrows, with a background and legend that match the route marker they are used with:

   Interstate - white legend on blue background
   Interstate Business Loop - white legend on green background
   US and State - black legend on white background
   County - yellow legend on blue background

5. Vertical Clearance: Install signs with a vertical clearance of 5'-0" (see TYPICAL SECTION.) In areas where parking or pedestrian movements are likely or the view of the sign may be obstructed, install signs with a vertical clearance of 7'-0" from the top of the curb or from the near edge of the driving lane in absence of a curb.

   The vertical clearance to secondary signs is 1'-0" less than the vertical clearance stated above.

   Provide a minimum clearance of 7'-0" from the ground at the post for signs with an area exceeding 50 square feet.

6. Portable Signs: Provide portable signs that meet the vertical clearance stated above when it is necessary to place signs within the pavement surface.

   Use of low-mounting height (minimum 12" vertical clearance) portable signs for 5 days or less, is allowed as long as the view of the sign is not obstructed. Time delays caused by unforseen circumstances, such as equipment breakdown, rain, subgrade failures, etc., will not accrue towards the 5 day period. Use of R9-8 through R9-11a series, W1-6 through W1-8 series, M4-10, and E5-1 is allowed for longer than 5 days.

   Restrict signs mounted on portable sign supports shown in the LOW-MOUNTING HEIGHT and HIGH-MOUNTING HEIGHT details to a maximum surface area of 16 square feet.

MINIMUM BALLAST
(For each side of sign support base)

Sign Panel Mounting Height (ft)	Number of 25 lb sandbags for 4' x 4' sign panel
1'	6
5'	8
7'	10

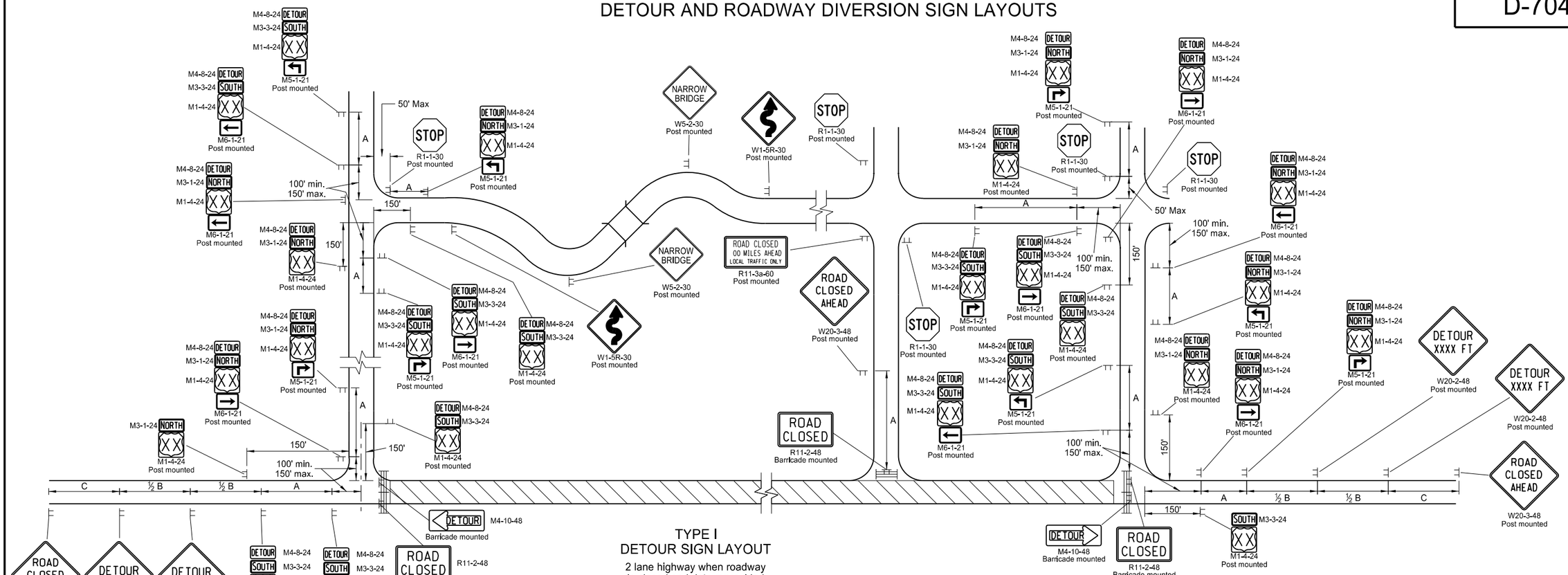
Note: The number of sandbags are based on a wind speed of 55 MPH. Place sandbags at or near the ends of skids.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-4-13	
REVISIONS	
DATE	CHANGE
11-14-13 9-27-17	Revised Note 6. Updated to active voice

This document was originally issued and sealed by Roger Weigel, Registration Number PE-2930, on 9/27/2017 and the original document is stored at the North Dakota Department of Transportation

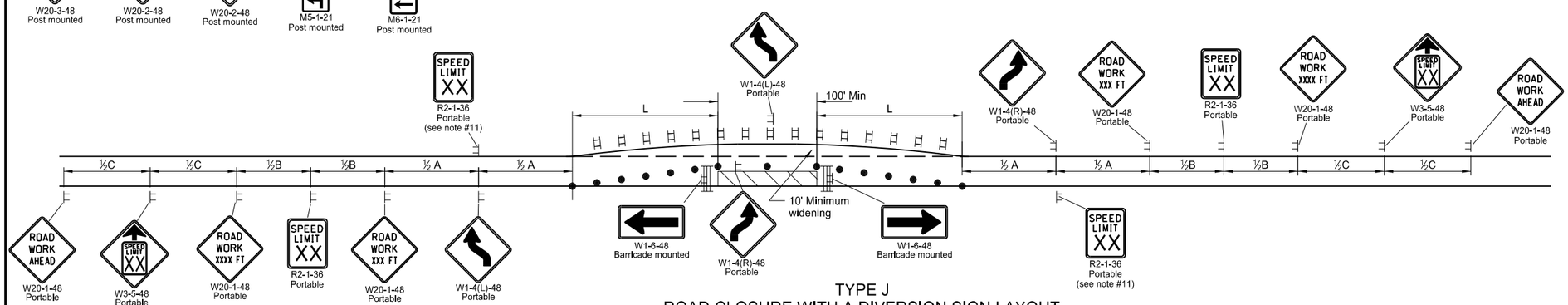
DETOUR AND ROADWAY DIVERSION SIGN LAYOUTS

D-704-21



TYPE I
DETOUR SIGN LAYOUT

2 lane highway when roadway
is closed and detour provided



TYPE J
ROAD CLOSURE WITH A DIVERSION SIGN LAYOUT

2 lane highway with widened section,
traffic maintained in both directions.

Use layout when work is less than 5 days or is within a project.

KEY

- Type III barricade
- Work area
- Sign
- Vertical panels back to back
- Delineator drum

Notes

1. Variables
   S=Numerical value of speed limit or 85th percentile. W=The width of taper.
   L=Minimum length of taper, or S x W for freeways, expressways, and all other roads with speeds of 45 mph or greater, or W x S^2 / 60 for urban, residential, and other streets with speeds of 40 mph or less.
2. Place barricades on moveable assemblies and signs on portable assemblies when on roadway.
3. Space delineator drums and vertical panels at dimension "S" for tapering traffic. Space delineator drums, tubular markers and vertical panels at 2 times "S" for tangents.
4. Determine the reduced speed limit based on the in place speed limit before construction. Where speed limits exceed 30 MPH, install a second speed limit sign with the desired speed reduction (not to exceed 30 mph.) Place the second speed limit sign at ½ B.
5. Install flags on warning signs in urban areas when signs are not portable. Mount 24 inches square flags perpendicular to the edges of the sign, and at such a distance above the edge that the flag does not touch the sign when limp.
6. Cover existing speed limit signs within a reduced speed limit zone.
7. Covered (when approved by engineer) or obliterated payment marking measured as Obliteration of Pavement Marking.
8. As an option, use portable sign supports in lieu of post mounted signs in accordance with NDDOT Standard Specifications.
9. If the tangent between tapers is less than 600', as an option, use sign W24-1-48 in place of double reverse curve signs.
10. Recommend using 40 mph speed limit in vicinity of workers, unless location and conditions dictate otherwise.
11. Re-establish speed limit. Determine exact speed limit in the field, dependent on location and conditions.

ADVANCE WARNING SIGN SPACING

Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION

9-27-13

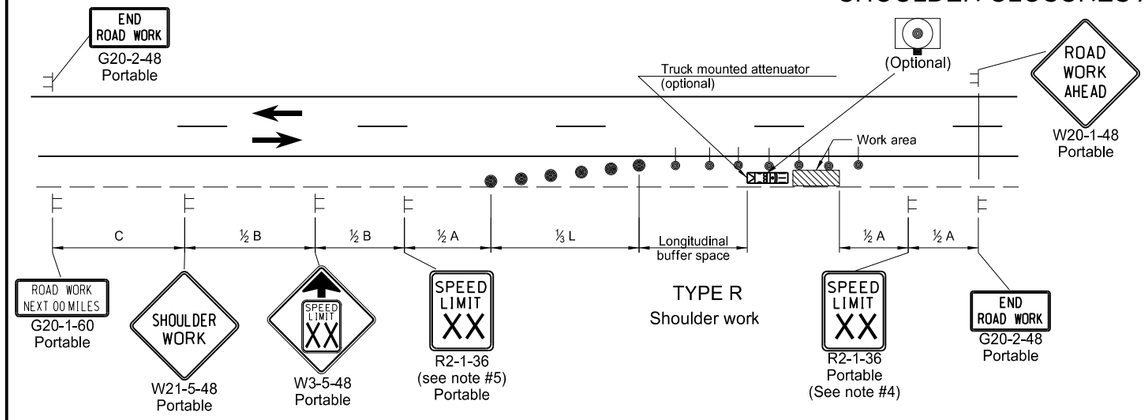
REVISIONS

DATE	CHANGE
8-17-17	Updated notes. Added speed limit.

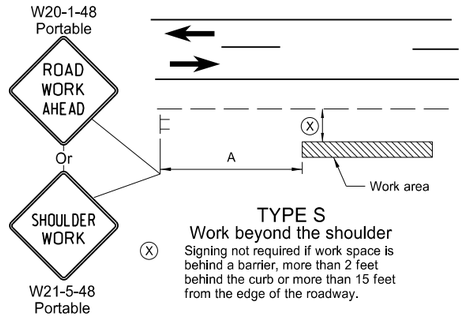
This document was originally issued and sealed by Roger Weigel Registration Number PE-2930, on 08/17/17 and the original document is stored at the North Dakota Department of Transportation

SHOULDER CLOSURES AND BRIDGE PAINTING LAYOUTS

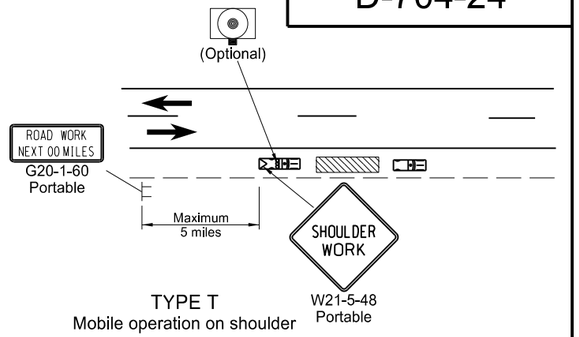
D-704-24



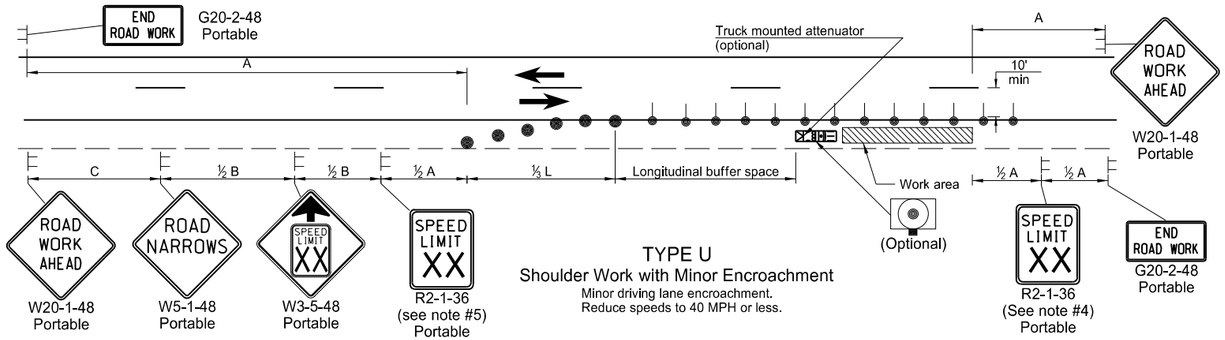
TYPE R
Shoulder work



TYPE S
Work beyond the shoulder
Signing not required if work space is behind a barrier, more than 2 feet behind the curb or more than 15 feet from the edge of the roadway.

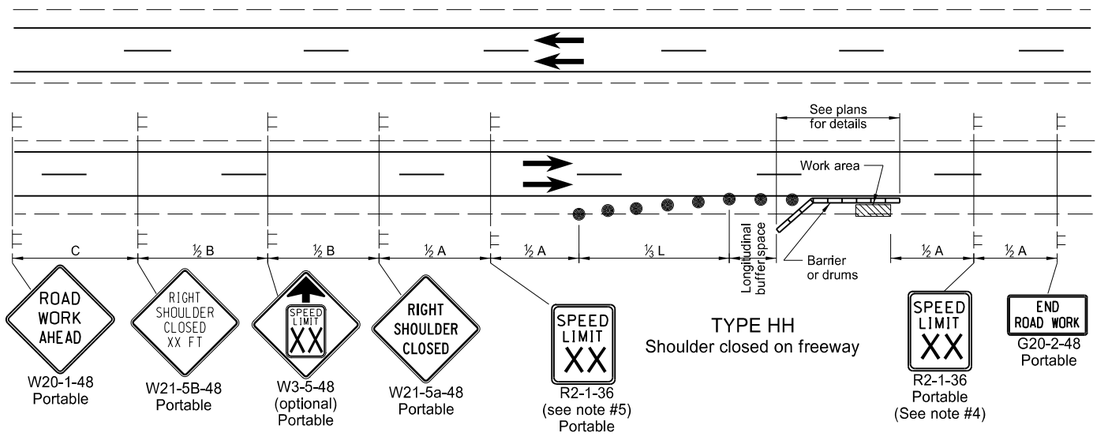


TYPE T
Mobile operation on shoulder

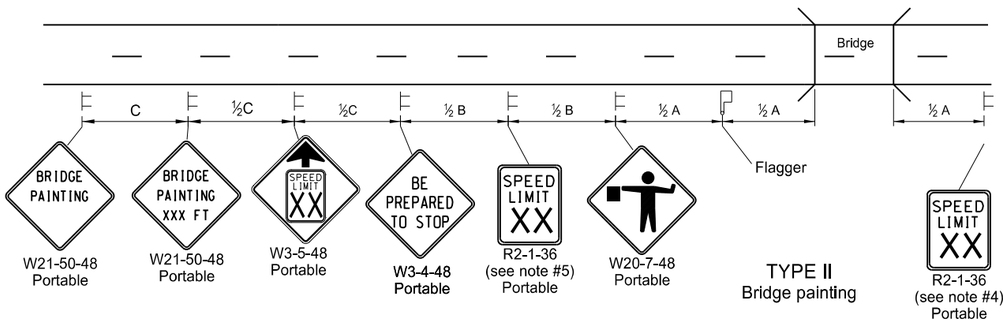


TYPE U
Shoulder Work with Minor Encroachment
Minor driving lane encroachment.
Reduce speeds to 40 MPH or less.

Notes
1. Variables
   S = Numerical value of speed limit or 85th percentile.
   W = The width of the taper in feet.
   L = Minimum length of taper, S x W for freeways, expressways, and all other roads with speeds of 45 mph or greater, or W x S^2 /60 for urban, residential, and other streets with speeds of 40 mph or less.
2. Space delineator drums for tapering traffic at dimension "S". Space delineator drums or tubular markers for tangents at 2 times "S".
3. Sequencing Arrow Panels
   Use Type A on roadways with slow moving traffic speeds and low volume (25 mph or less and 750 ADT or less).
   UseType B on roadways with moderate traffic speeds and volumes (40 mph or less and 5000 ADT or less).
   Use Type C on roadways with high traffic speeds and volumes (over 40 mph or over 5000 ADT).
4. Re-establish speed limit. Determine exact speed limit in the field, dependent on location and conditions.
5. Determine the reduced speed limit based on the in-place speed limit before construction. Where speed reductions exceed 30 MPH, install a second speed limit sign with the desired speed reduction (not to exceed 30 mph.) Place the second speed limit sign at ½B.
6. Install flags on warning signs in urban areas when signs are not portable. Mount 24 inch square flags perpendicular to the edges of the sign, and at such a distance above the edge that the flag does not touch the sign when limp.
7. Cover existing speed limit signs within a reduced speed zone.
8. As an option, use portable sign supports in lieu of post mounted signs in accordance with NDDOT Standard Specifications.
9. Recommend 40 mph speed limit in vicinity of workers, unless location and conditions dictate otherwise.



TYPE HH
Shoulder closed on freeway



TYPE II
Bridge painting

KEY

Sign	Work area
Delineator Drum	Tubular Marker
Sequencing Arrow Panel (Caution Mode)	

ADVANCE WARNING SIGN SPACING

Road Type	Distance Between Signs Min. (ft) A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

Longitudinal Buffer Space

Speed (mph)	Length Min (feet)
20	115
25	155
30	200
35	250
40	305
45	360
50	425
55	495
60	570
65	645
70	730
75	820

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION
9-27-13

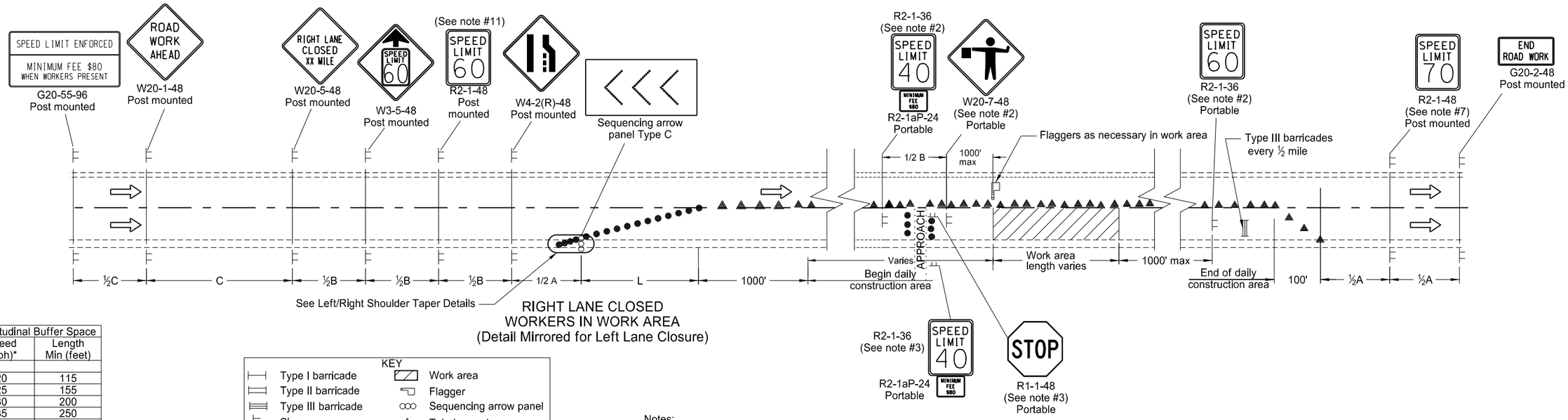
REVISIONS

DATE	CHANGE
8-17-17	Updated notes & revised signs

This document was originally issued and sealed by Roger Weigel Registration Number PE-2930, on 08/17/17 and the original document is stored at the North Dakota Department of Transportation

SIGN LAYOUT FOR ONE LANE CLOSURE

D-704-34



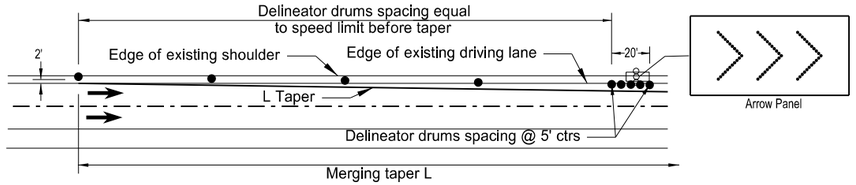
RIGHT LANE CLOSED
WORKERS IN WORK AREA
(Detail Mirrored for Left Lane Closure)

KEY

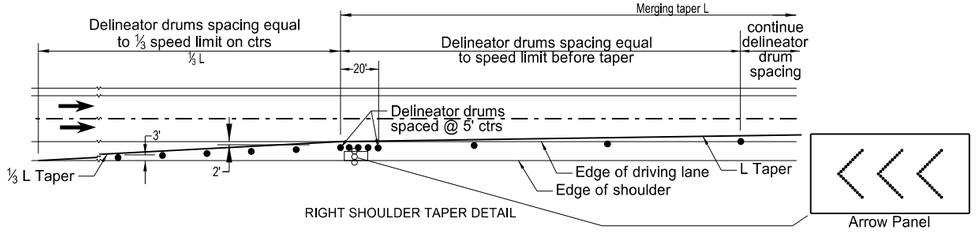
Type I barricade		Work area	
Type II barricade		Flagger	
Type III barricade		Sequencing arrow panel	
Sign		Tubular markers	
Delineator drum			

Longitudinal Buffer Space	
Speed (mph)*	Length Min (feet)
20	115
25	155
30	200
35	250
40	305
45	360
50	425
55	495
60	570
65	645
70	730
75	820

*Posted speed, off-peak 85th percentile speed prior to work starting, or the anticipated operating speed in mph.



LEFT SHOULDER TAPER DETAIL



RIGHT SHOULDER TAPER DETAIL

Notes:

1. Install advance signs for flagging when flaggers are flagging.

2. Move the advanced flagger sign and speed limit signs as the work area moves through the construction zone. When the work area is not visible from the flagger, move the flagger station so the work area is visible. Place the 40 mph speed limit sign at ½A in advance of the flagger sign and move the 60 mph speed limit sign. Cover or remove the 40 mph speed limit and the Minimum Fee $80 signs upon completion of the work day or when workers are not present. Determine the exact speed limit in the field, dependent on location and conditions.

3. Approaches: When the work area encompasses an approach, install a 40 mph speed limit sign to control the approach. Cover the existing stop sign and install a new portable stop sign when the approach is on the side of the lane closure. Remove the approach speed limit sign once the main line 40 mph speed zone is moved past the approach.

4. Variables:
   S=Numerical value of speed limit or 85th percentile
   W=The width of taper.
   L=Minimum length of taper, or SxW for freeways, expressways, and all other roads with speeds of 45 mph or greater, or (WxSxS)/60 for urban, residential, and other streets with speeds of 40 mph or less.

5. Space delineator drums for tapering traffic at the dimension "S". Space tubular markers used for tangents at 2 times dimension "S".

6. Place sequencing arrow panels at the beginning of the taper when possible. Where shoulder width does not provide sufficient room, move the panel closer to the work area and place on the roadway surface.
   Use Type A on roadways with slow moving traffic speeds and low volume (25 mph or less and 750 ADT or less).
   Use Type B on roadways with moderate traffic speeds and volumes (40 mph or less and 5000 ADT or less).
   Use Type C on roadways with high traffic speeds and volumes (over 40 mph or over 5000 ADT).

7. Re-establish the speed limit. Determine the exact speed limit in the field, dependent on location and conditions.

8. Cover existing speed limit signs within a reduced speed zone.

9. Install flags on warning signs in urban areas when signs are not portable. Mount 24 inch square flags perpendicular to the edges of the diamond sign, and at such a distance above the edge that the flag does not touch the sign when limp.

10. Determine the reduced speed limit dependent on the in place speed limit before construction. Where speed limits are to be reduced more than 30 mph, install a second speed limit sign with the desired speed reduction (not to exceed 30 mph.) Place the second speed limit sign at ½B.

11. As an option use portable sign supports in lieu of post mounted signs in accordance with NDDOT Standard Specifications.

12. Sign G20-55-96 is not required if this standard is part of other traffic control layouts or the work is less than 15 days.

ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION

9-26-2012

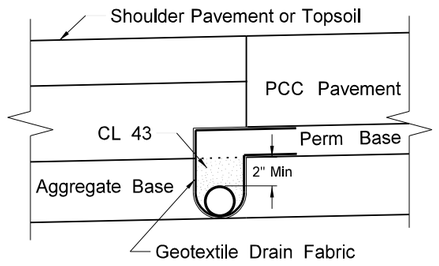
REVISIONS

DATE	CHANGE
3-15-16	Removed Do Not Pass signs and updated notes
8-17-17	Updated notes & sign nos. & moved Speed Limit signs

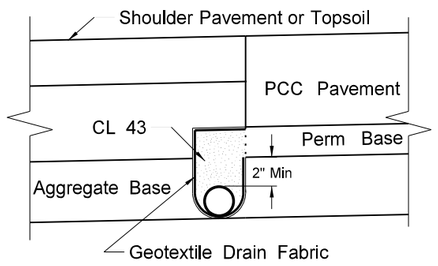
This document was originally issued and sealed by Roger Weigel, Registration Number PE-2930, on 08/17/2017 and the original document is stored at the North Dakota Department of Transportation

EDGEDRAIN DETAILS

D-714-18

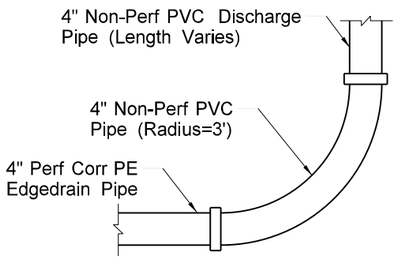


Option #1: Trench before permeable base is placed



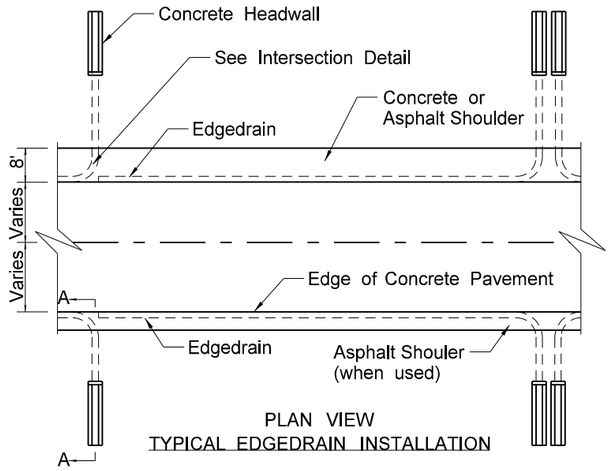
Option #2: Trench after permeable base is placed

TRENCH WRAP DETAILS



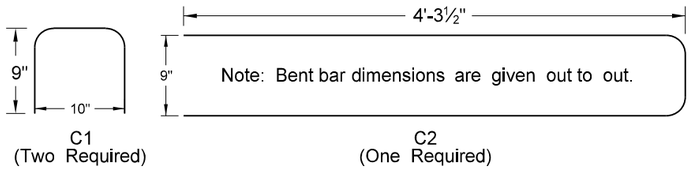
INTERSECTION DETAIL

Edgedrain Pipe to Discharge Pipe Connection



PLAN VIEW

TYPICAL EDGEDRAIN INSTALLATION

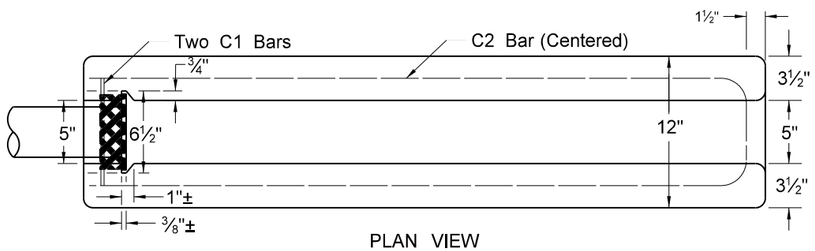


BENT BAR DETAILS

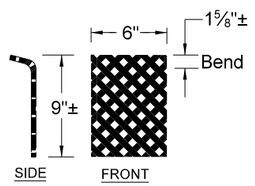
SUPERELEVATED CURVES: The edgedrain, outlets, and headwalls shall be omitted from the high side of superelevated curves.

RODENT SCREEN: The rodent screen shall be fabricated from flattened expanded metal with screen openings of approximately 0.25 square inches. The screen shall be 16 ga metal, hot dip galvanized after fabrication.

REINFORCING BARS: Reinforcing bars shall be No. 4 deformed steel bars.

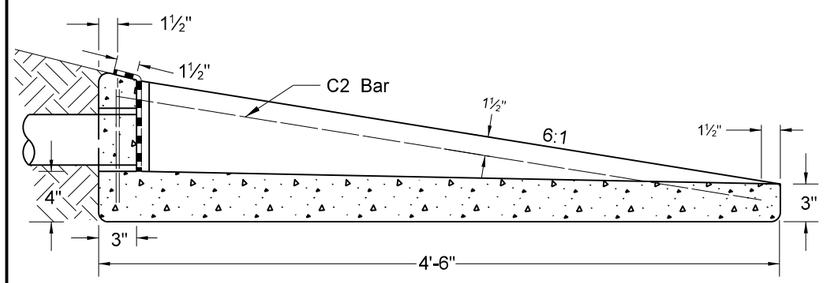


PLAN VIEW



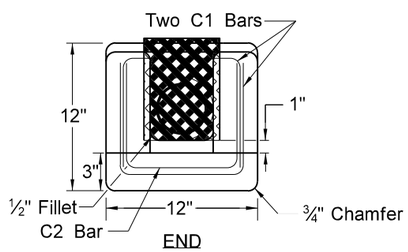
RODENT SCREEN

Dimensions are approximate to allow bend and a snug fit in headwall slot

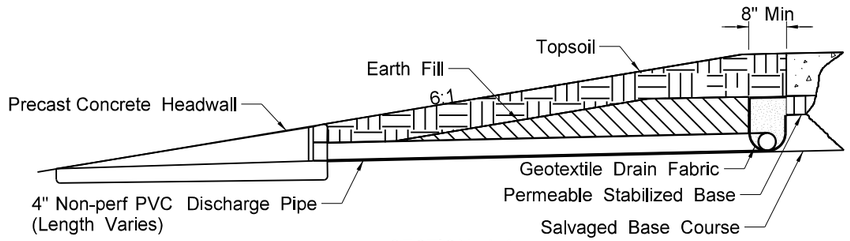


SECTION

PRECAST CONCRETE HEADWALL



END



SECTION A-A

Section A-A shows edgedrain location for median concrete shoulder installations on Interstate highways. For installations where asphalt shoulders will be constructed, or the outside shoulder is to be concrete, the edgedrain is to be trenched adjacent to the roadway concrete pavement, and will be located beneath the shoulder pavement.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-27-2010	
REVISIONS	
DATE	CHANGE

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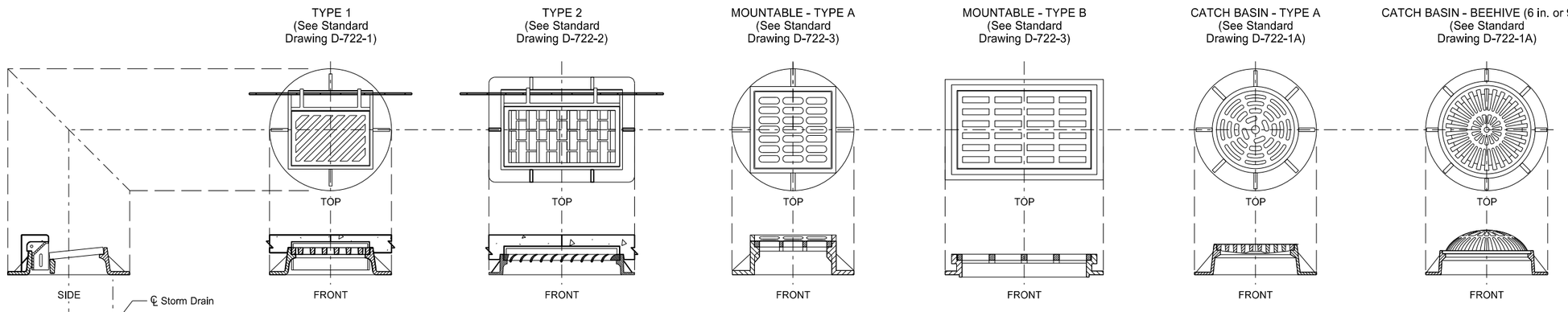
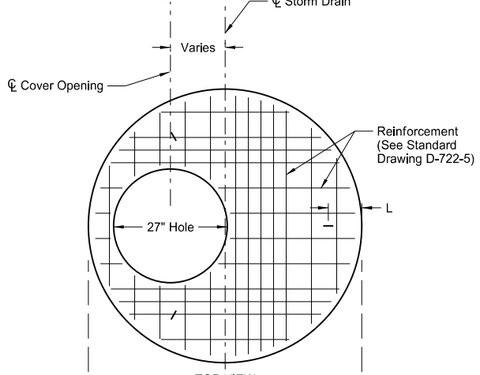
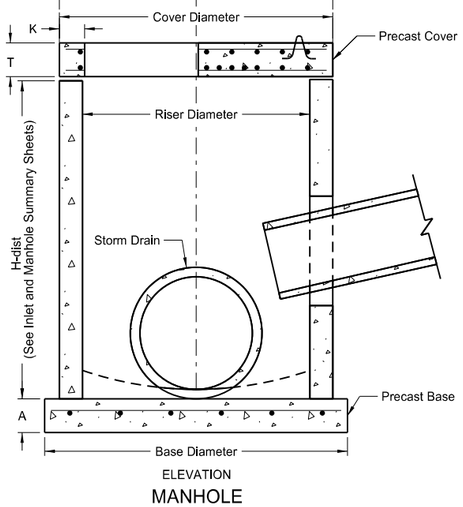
INLET - SPECIAL

D-722-1B



See Note 1.





MANHOLE
(See Standard Drawing D-722-5)

RISER DIAMETER	COVER DIAMETER	BASE DIAMETER
48"	58"	66"
60"	72"	78"
72"	86"	92"

See Note 4.

PAY ITEMS

48 in. Riser
- Inlet Special - Type 1 48 in. . . . . Ea.
- Inlet Special - Type 2 48 in. . . . . Ea.
- Inlet Special Mountable - Type A 48 in. . . . . Ea.
- Inlet Special Mountable - Type B 48 in. . . . . Ea.
- Inlet Special Catch basin 6 in. beehive 48 in. . . . Ea.
- Inlet Special Catch basin 9 in. beehive 48 in. . . . Ea.
- Inlet Special Catch basin - Type A 48 in. . . . . Ea.

60 in. Riser
- Inlet Special - Type 1 60 in. . . . . Ea.
- Inlet Special - Type 2 60 in. . . . . Ea.
- Inlet Special Mountable - Type A 60 in. . . . . Ea.
- Inlet Special Mountable - Type B 60 in. . . . . Ea.
- Inlet Special Catch basin 6 in. beehive 60 in. . . . Ea.
- Inlet Special Catch basin 9 in. beehive 60 in. . . . Ea.
- Inlet Special Catch basin - Type A 60 in. . . . . Ea.

72 in. Riser
- Inlet Special - Type 1 72 in. . . . . Ea.
- Inlet Special - Type 2 72 in. . . . . Ea.
- Inlet Special Mountable - Type A 72 in. . . . . Ea.
- Inlet Special Mountable - Type B 72 in. . . . . Ea.
- Inlet Special Catch basin 6 in. beehive 72 in. . . . Ea.
- Inlet Special Catch basin 9 in. beehive 72 in. . . . Ea.
- Inlet Special Catch basin - Type A 72 in. . . . . Ea.

NOTES:

1. For inlet casting details, see Standard Drawings D-722-1, D-722-21A, D-722-2, and D-722-3. Other castings, similar in dimension, may be used provided the casting meets the requirements set forth in the referenced Standard Drawings. The grate style shall be as specified on the plans and included in the price bid for "Inlet Special - (casting type & riser size)".
2. Metal used in the manufacture of castings shall conform to AASHTO M-105, Class 35B.
3. The Class of concrete, aggregate size, and methods of construction for the manhole riser, cover, and base shall be as detailed in Standard Drawing D-722-5.
4. See Standard Drawing D-722-5 for manhole riser, cover, and base details, dimensions, and reinforcement requirements.
5. The distance between the ℄ of the cover opening and the ℄ of the storm drain shall be noted on the Plan & Profile sheets.
6. Manhole steps, if noted on the Plan and Profile sheets, shall be constructed per Standard Drawing D-722-5.
7. On projects with P.C.C pavement, all risers shall be constructed 4 to 5 inches below final elevation and adjusted to final elevation after paving. Adjustments may be made with adjusting rings or cast-in-place concrete. All costs for this adjustment shall be included in the price bid for "Inlet - Special, (casting type & riser size)".

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
03-18-14	
REVISIONS	
DATE	CHANGE

This document was originally issued and sealed by Terrence R. Udland Registration Number PE-2674 , on 03-18-14 and the original document is stored at the North Dakota Department of Transportation

PERFORATED TUBE ASSEMBLY DETAILS

D-754-23

Notes:

1. Curbed Roadways: The clearance from the face of the curb should be 3' except where right of way or sidewalk width is limited, a minimum clearance of 2' shall be provided. The horizontal clearance may need to be increased to maintain a minimum sidewalk clear width of 4' from the sign support, not including any attached curb.

2. Minimum vertical clearance: Signs installed at the side of the road in rural districts shall be at least 5' measured from the bottom of the sign to the edge of the driving lane or auxiliary lane. Where parking or pedestrian movements occur, the clearance to the bottom of the sign shall be at least 7'.

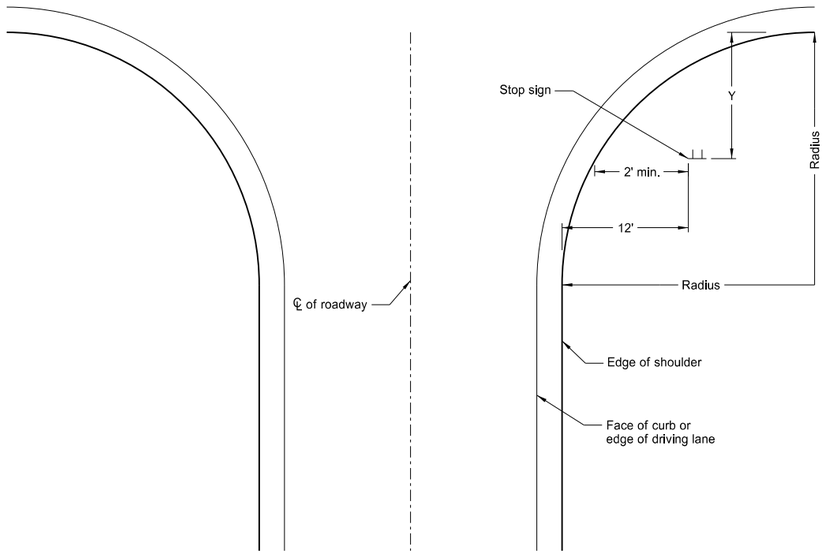
   Signs on expressways shall be installed with a minimum height of 7'.

   Adopt-a-highway signs installed on Freeways shall be at least 7' above the edge of the driving lane.

   The vertical clearance shall have a maximum height of 6" above the vertical clearance specified above.

3. Offset signs: Where signs are placed at least 30 feet or more from the edge of the traveled way, the height to the bottom of such sign shall be 5' above the edge of the driving lane.

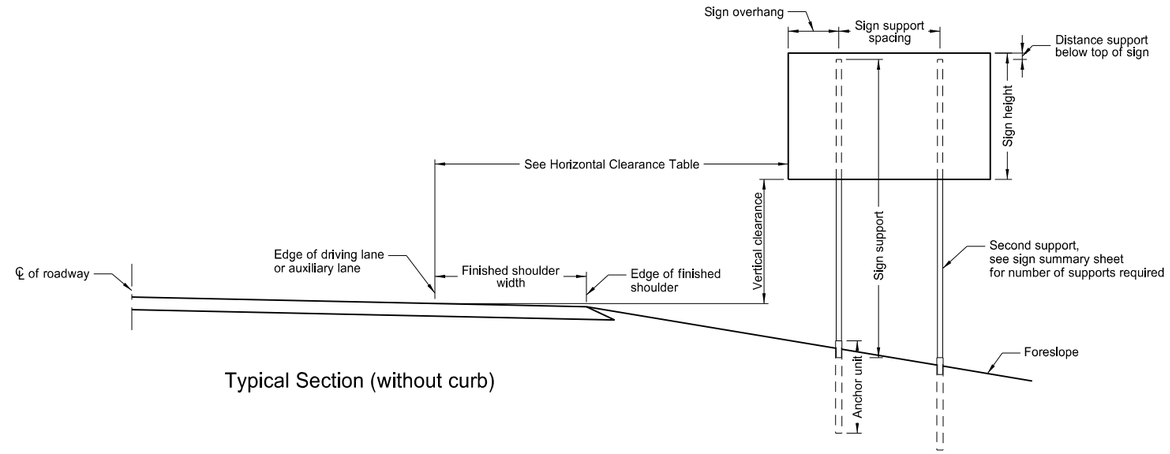
4. The clearance from edge of shared use path to edge of sign should be 3' except where width is limited, a minimum clearance of 2' shall be provided.



Stop Sign Location
Wide Throat Intersection

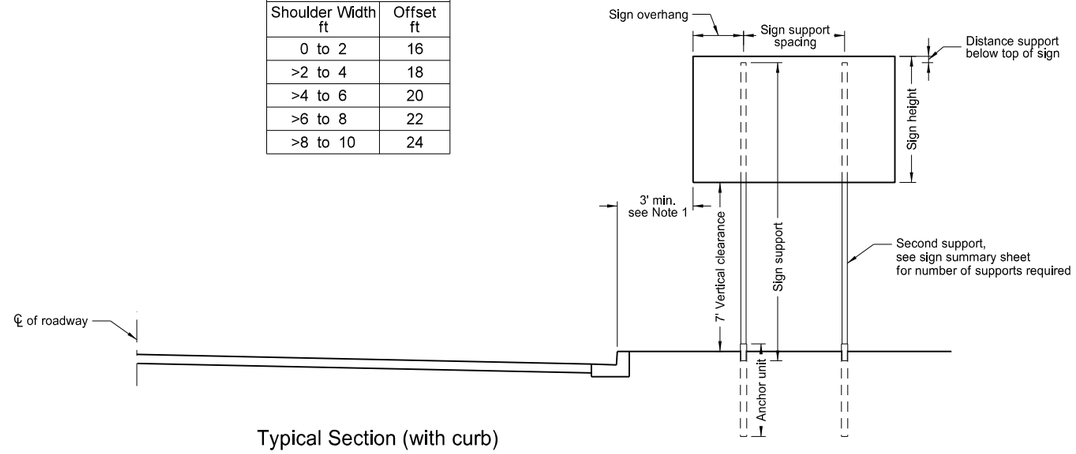
This layout is to be used for the placement of "Stop" signs.

Radius ft.	Y-max. ft.	Y-min. ft.
40	50	15
45	50	18
50	50	21
55	50	25
60	50	28
65	50	32
70	50	35
75	50	39
80	50	43



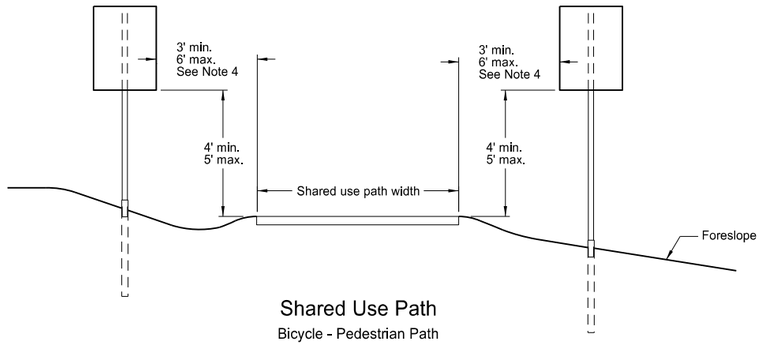
Typical Section (without curb)

Horizontal Clearance Table	
Shoulder Width ft	Offset ft
0 to 2	16
>2 to 4	18
>4 to 6	20
>6 to 8	22
>8 to 10	24



Typical Section (with curb)

Residential or Business District



Shared Use Path

Bicycle - Pedestrian Path

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-3-13	
REVISIONS	
DATE	CHANGE
7-8-14	Revised note 2, added note 4.

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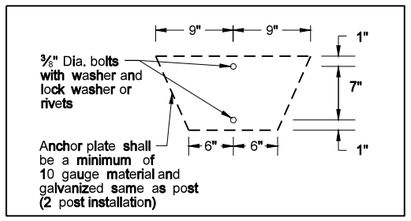
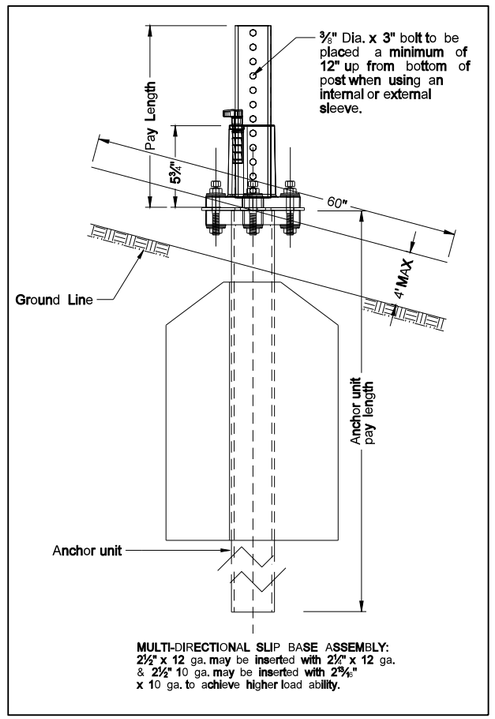
Mounting Details Perforated Tube

D-754-24

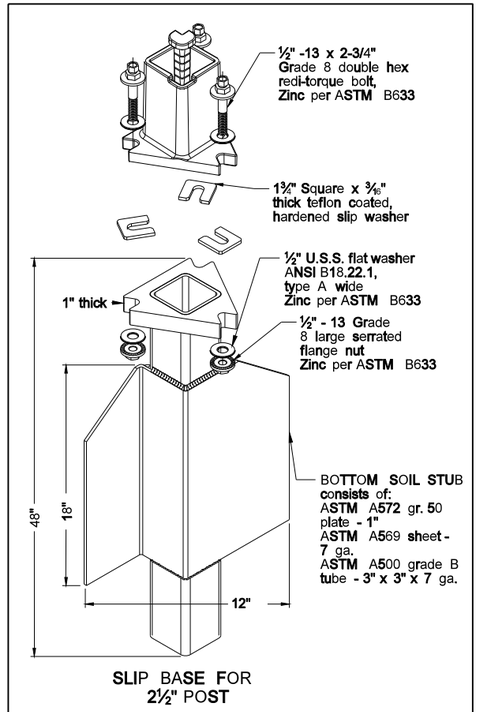
Number of Posts	Telescoping Perforated Tube						
	Post Size In.	Wall Thickness Gauge	Sleeve Size In.	Wall Thickness Gauge	Slip Base	Anchor Size Without Slip Base In.	Anchor Wall Thickness Gauge
1	2	12			No	2½	12
1	2½	12			No	2½	12
1	2½	12			(B)	3(C)	7
1	2½	10			Yes		7
1	2½	12	2⅛(D)	12	Yes		7
1	2½	12	2½	12	Yes		7
2	2½	10			Yes		7
2	2½	12	2⅛(D)	12	Yes		7
2	2½	12	2½	12	Yes		7
3 & 4	2½	12			Yes		7
3 & 4	2½	10			Yes		7
3 & 4	2½	12	2½	12	Yes		7
3 & 4	2½	12	2⅛(D)	12	Yes		7
3 & 4	2½	10	2⅜	10	Yes		7

(B) - The 2½", 12 gauge posts do not need breakaway bases when placed in standard soils, but require a shim as specified by the manufacturer. The breakaway base is required when the support is placed in weak soils. The Engineer shall determine if the soils are weak. Weak soils are classified as boggy, wet, or loose soil areas.
(C) - 3" anchor unit
(D) - 2½" x 12 ga. x 18" minimum length external sleeve required.

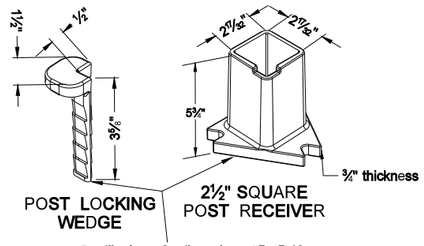




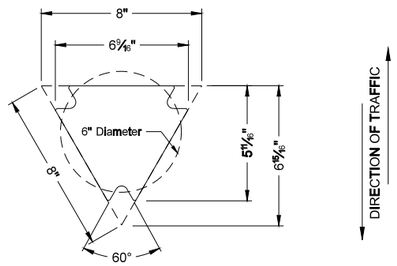
MULTI-DIRECTIONAL SLIP BASE ASSEMBLY: 2½" x 12 ga. may be inserted with 2½" x 12 ga. & 2½" 10 ga. may be inserted with 2⅜" x 10 ga. to achieve higher load ability.



SLIP BASE FOR 2½" POST



Ductile Iron Casting class 65-45-12. Hot Dip Galvanize ASTM A153



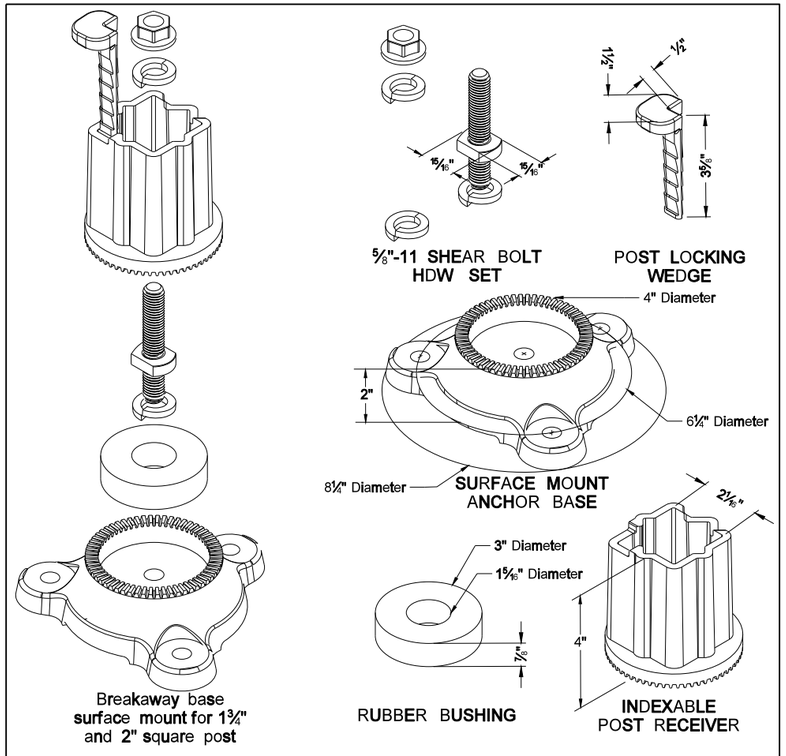
SLIP BASE DETAIL

Properties of Telescoping Perforated Tubes						
Tube Size In.	Wall Thickness in.	U.S. Standard Gauge	Weight Per Foot Lbs.	Moment of Inertia in.⁴	Cross Sect. Area in.²	Section Modulus in.³
1½ x 1½	0.105	12	1.702	0.129	0.380	0.172
2 x 2	0.105	12	2.416	0.372	0.590	0.372
2¼ x 2¼	0.105	12	2.773	0.561	0.695	0.499
2⅜ x 2⅜	0.135	10	3.432	0.605	0.841	0.590
2½ x 2½	0.105	12	3.141	0.804	0.803	0.643
2½ x 2½	0.135	10	4.006	0.979	1.010	0.783

The 2 ⅜" size 10 gauge is shown as 2.19" size on the plans; The 2½" size is shown as 2.51" size on the plans.

NOTE:

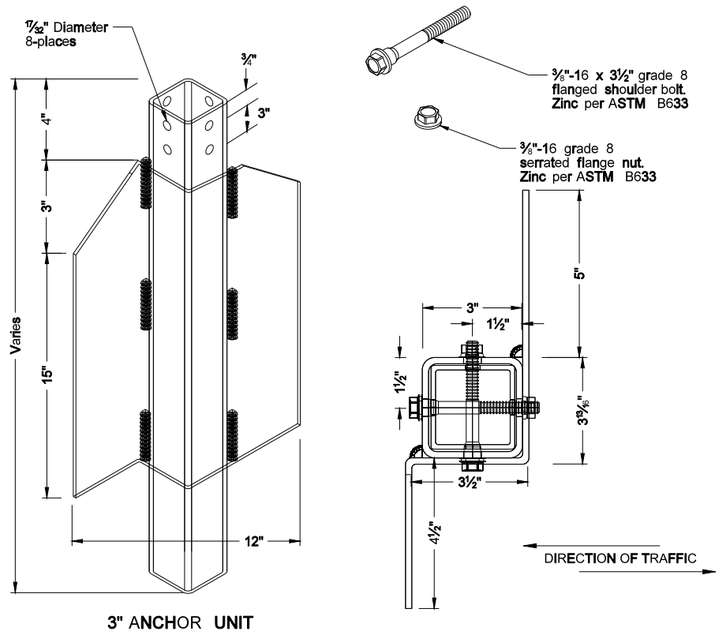
1. 4" Vertical clearance of anchor or breakaway base. The 4" x 60" measurement shall be made above and below post location and also back and ahead of post.
2. Anchor material shall be 7 guage H.R.P.O. Commmercial quality ASTM A569 and 3" x 3" x 7" guage ASTM A500 grade B. Anchor shall have a yield strength 43.9 KSI and tensile strength of 59.3 KSI. Anchor shall be hot dipped galvanized per ASTM A123/153. All tolerances on anchor unit and slip base bottom assembly are +/- 0.005" unless otherwise noted.
3. When used in concrete sidewalk, anchor shall be the same concept without the wings
4. Four post signs shall have over 8' between the first and fourth posts.
5. Installation procedures as per manufacturers recommendation.
6. Concrete fasteners for surface mount breakaway base shall be a minimum ½" diameter x 4" grade 8.



SURFACE MOUNT ANCHOR BASE

SHOULDER BOLT

Shimming agent to reduce tolerance between 3" anchor unit and 2½" post. (standard ⅜" diameter grade 8 bolt may be used with proper shim)



3" ANCHOR UNIT

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-6-09	
REVISIONS	
DATE	CHANGE

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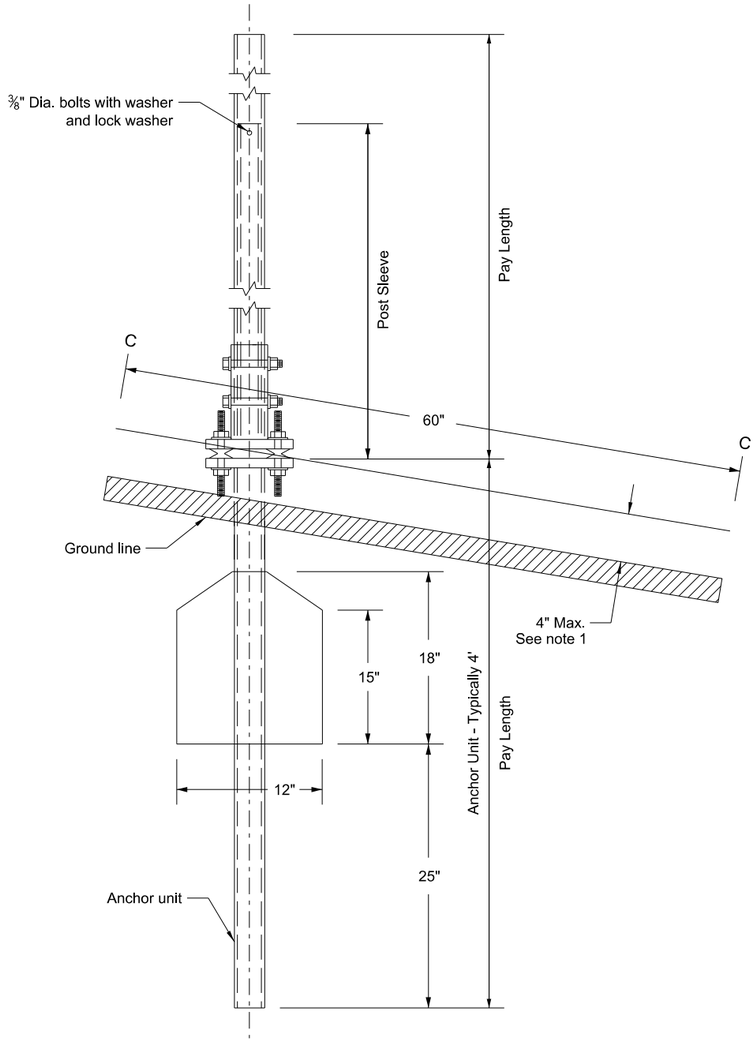
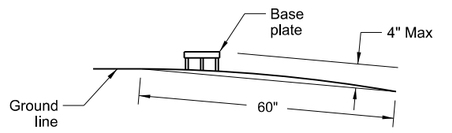
D-754-24A

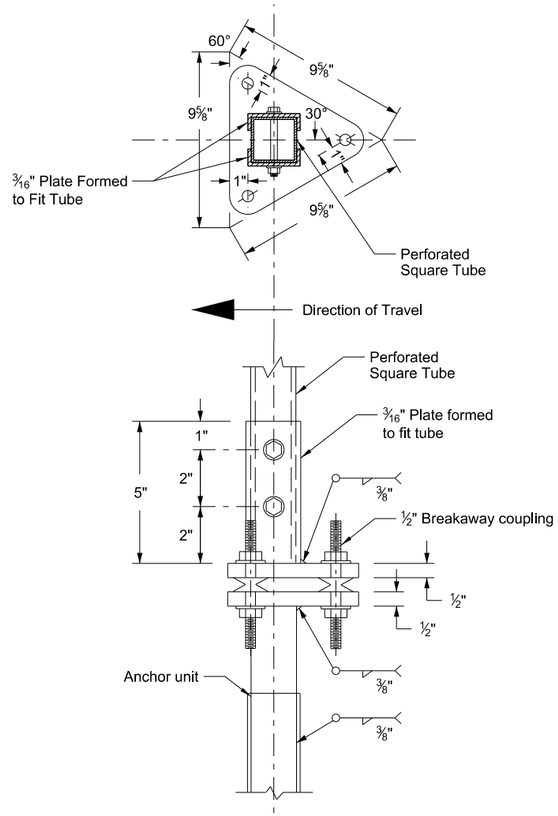
Breakaway Coupler System for Perforated Tubes



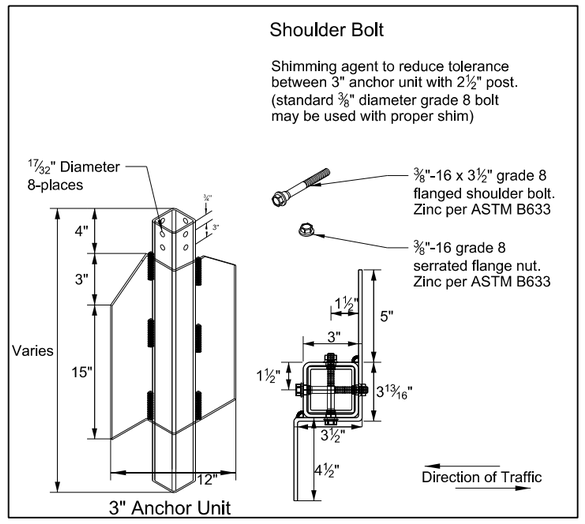


Section C-C

Max. protection of the stub post is 4" above a 60" chord aligned radially to the center line of the highway and connecting any point, within the length of the chord, on the ground surface on one side of the support to a point in the ground surface on the other side.



Base Plate with Breakaway Coupler



3" Anchor Unit

Notes:

1. 4" Vertical clearance of anchor or breakaway base. The 4" x 60" measurement shall be made above and below post location and also back and ahead of post.
2. Anchor unit shall be the same size as the post and shall have the same specification as the post.
3. Four post signs shall have over 8' between the first and fourth post.
4. In lieu of the breakaway base system on standard D-754-24 the breakaway coupling system may be used. The breakaway coupler system shall be manufactured from material meeting the requirements of ASTM A325 fasteners with the special requirements as specified by DENT BREAKAWAY IND., INC. which meets the test requirements of NCHRP Report 350.

Number of Posts	Telescoping Perforated Tube						
	Post Size In.	Wall Thick-ness Gauge	Sleeve Size In.	Wall Thick-ness Gauge	Slip Base	Anchor Size Without Slip Base In.	Anchor Wall Thickness Guage
1	2	12			No	2¼	12
1	2¼	12			No	2½	12
1	2½	12			(B)	3(C)	7
1	2½	10			Yes		7
1	2¼	12	2	12	Yes		7
1	2½	12	2¼	12	Yes		7
2	2½	10			Yes		7
2	2¼	12	2	12	Yes		7
2	2½	12	2¼	12	Yes		7
3 & 4	2½	12			Yes		7
3 & 4	2½	10			Yes		7
3 & 4	2½	12	2¼	12	Yes		7
3 & 4	2¼	12	2	12	Yes		7
3 & 4	2½	10	2 3/16	10	Yes		7

(B) - The 2½" 12 gauge posts do not need breakaway bases when placed in standard soils. The breakaway base is required when the support is placed in weak soils. The Engineer shall determine if the soils are weak. Weak soils are classified as boggy, wet, or loose soil areas.

(C) - 3" anchor unit

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-3-2013	
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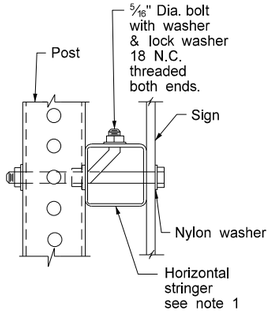
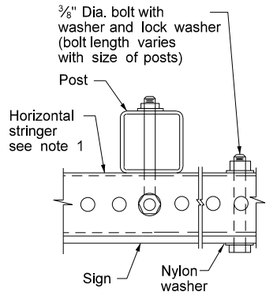
Mounting Details Perforated Tube

D-754-25

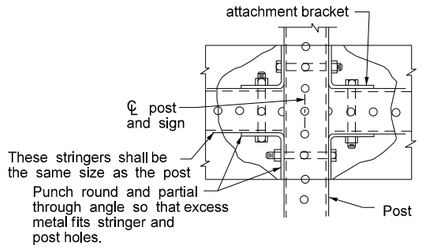


Side View



Top View

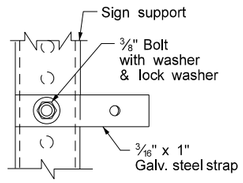
STRINGER MOUNTING
(WITH STRINGER IN FRONT OF POST)



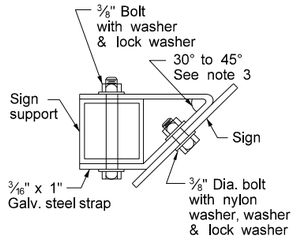
STREET NAME SIGNS
AND ONE WAY SIGNS
SINGLE POST ASSEMBLY
ONE STRINGER OR
BACK TO BACK MOUNTING

Note:

1. Horizontal stringers - In lieu of perforated tubes, the contractor may substitute z bar stringers. The z bar stringers shall be 1¾" x 3/16" thick, 1.08 lbs./ft aluminum or 3.16 lbs./ft steel.
2. Metal washers used on sign face shall have a minimum outside diameter of 15/16" ± 1/16" and 10 gauge thickness.
3. No Parking Signs: All no parking signs with directional arrows shall be placed at a 30 to 45 degree angle with the line of traffic flow. No parking signs required at the above angles may have the support turned to the correct angle. If the no parking sign is placed with another sign that has to be placed at a 90 degree angle with the line of traffic flow, the detailed angle strap should be used to mount the no parking sign. Flat washers and lock washers shall be used with all nylon washers.
4. In lieu of using the bent bolt to attach the post to the stringer, the contractor may choose to punch the sign backing and place the bolt through the sign, the stringer and the post.
5. 4" vertical clearance of anchor or breakaway base. The 4" x 60" measurement shall be made above and below post location and also back and ahead of post.

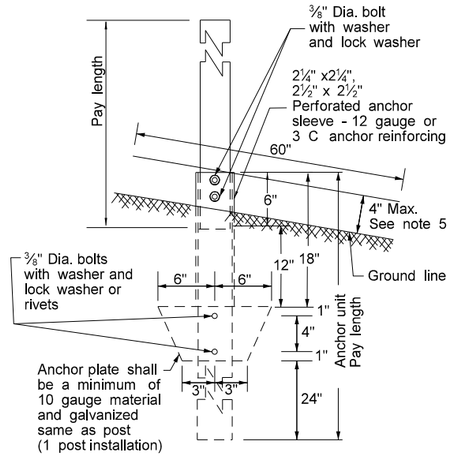


Side View



Top View

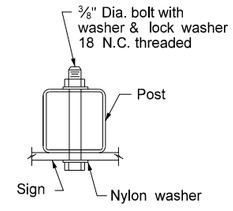
STRAP DETAIL



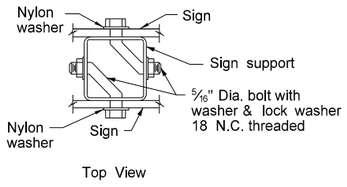
ANCHOR UNIT AND
POST ASSEMBLY

Number of Posts	Telescoping Perforated Tube						
	Post Size In.	Wall Thick-ness Gauge	Sleeve Size In.	Wall Thick-ness Gauge	Slip Base	Anchor Size Without Slip Base In.	Anchor Wall Thick-ness Gauge
1	2	12			No	2¼	12
1	2¼	12			No	2½	12
1	2½	12			(B)	3(C)	7
1	2½	10			Yes		7
1	2¼	12	2½(D)	12	Yes		7
1	2½	12	2¼	12	Yes		7
2	2½	10			Yes		7
2	2¼	12	2½(D)	12	Yes		7
2	2½	12	2¼	12	Yes		7
3 & 4	2½	12			Yes		7
3 & 4	2½	10			Yes		7
3 & 4	2½	12	2¼	12	Yes		7
3 & 4	2¼	12	2½(D)	12	Yes		7
3 & 4	2½	10	2 3/16	10	Yes		7

(B) - The 2½", 12 gauge posts do not need breakaway bases when placed in standard soils, but require a shim as specified by the manufacturer. The breakaway base is required when the support is placed in weak soils. The Engineer shall determine if the soils are weak. Weak soils are classified as boggy, wet, or loose soil areas.
(C) - 3" anchor unit
(D) - 2½" x 12 ga. x 18" minimum length external sleeve required.

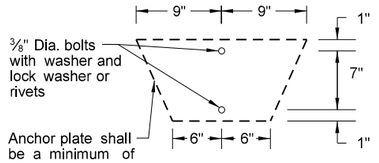


BOLT MOUNTING



Top View

BACK TO BACK
MOUNTING



Properties of Telescoping Perforated Tubes						
Tube Size In.	Wall Thickness In.	U.S. Standard Gauge	Weight Per Foot Lbs.	Moment of Inertia $In.^4$	Cross Sect. area $In.^2$	Section Modulus $In.^3$
1½ x 1½	0.105	12	1.702	0.129	0.380	0.172
2 x 2	0.105	12	2.416	0.372	0.590	0.372
2¼ x 2¼	0.105	12	2.773	0.561	0.695	0.499
2 3/16 x 2 3/16	0.135	10	3.432	0.605	0.841	0.590
2½ x 2½	0.105	12	3.141	0.804	0.803	0.643
2½ x 2½	0.135	10	4.006	0.979	1.010	0.783

The 2 3/16" size 10 gauge is shown as 2.19" size on the plans.
The 2½" size is shown as 2.51" size on the plans.

NORTH DAKOTA
DEPARTMENT OF TRANSPORTATION

8-6-09

REVISIONS

DATE	CHANGE
7-8-14	Revised Note 3

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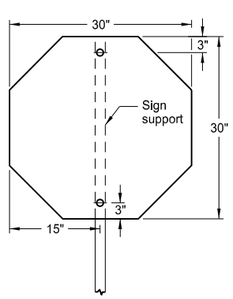
SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS REGULATORY, WARNING AND GUIDE SIGNS



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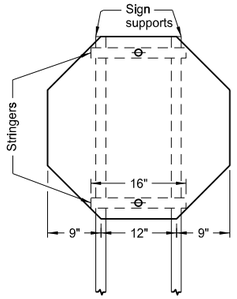
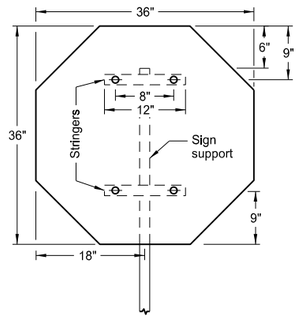


2 Posts

Assembly No. 1



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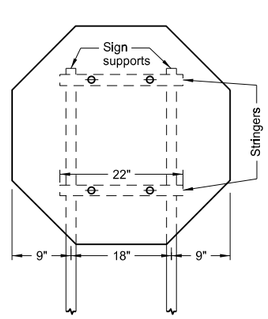
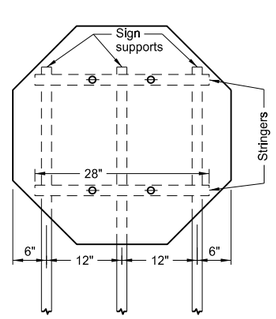


2 Posts



3 Posts

Assembly No. 2

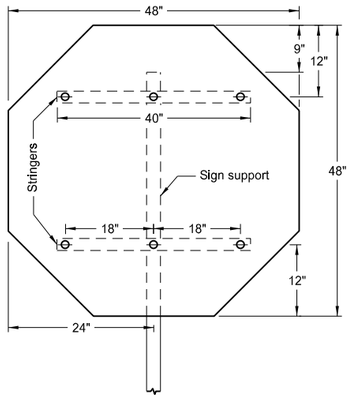
Notes:

1. See Standard D-754-25 for mounting details.

2. The minimum sign backing material thickness shall be 0.100 inch.

3. Perforated square tube stringer shall be 1½" x 1½".

4. All holes shall be punched round for ⅜" bolt.



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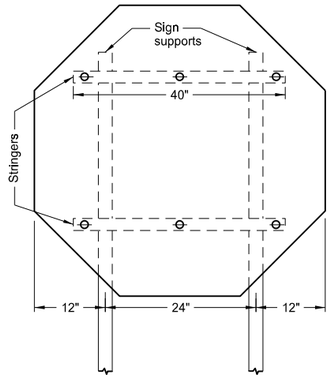
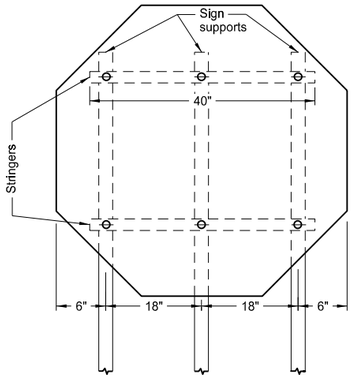


2 Posts



3 Posts

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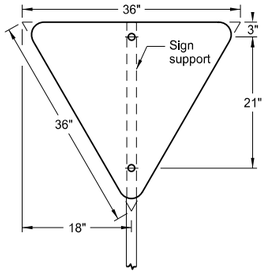

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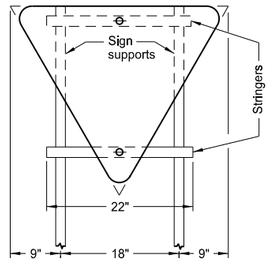

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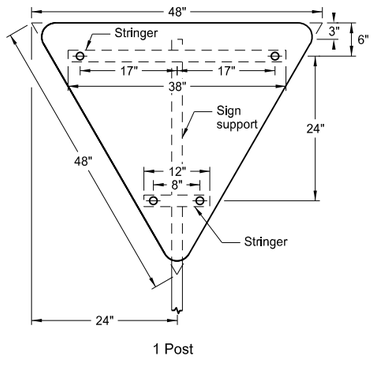

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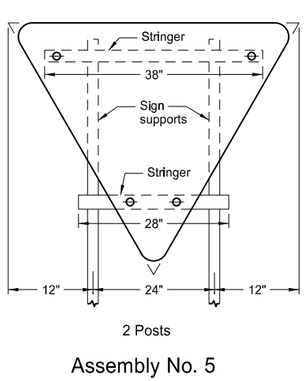

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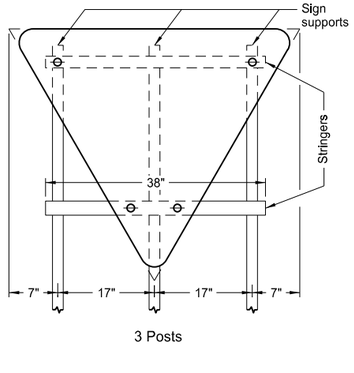

3 Posts

Assembly No. 5

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-1-10	
REVISIONS	
DATE	CHANGE

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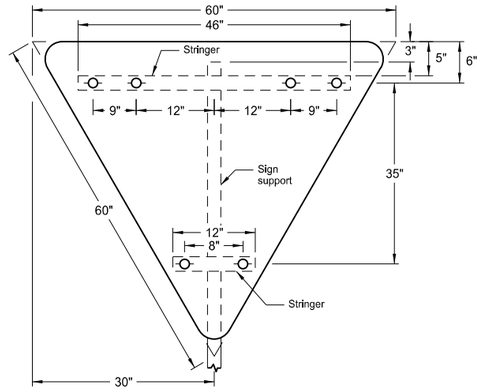
SIGN PUNCHING, STRINGER AND SUPPORT LOCATION
DETAILS REGULATORY, WARNING AND GUIDE SIGNS

D-754-27



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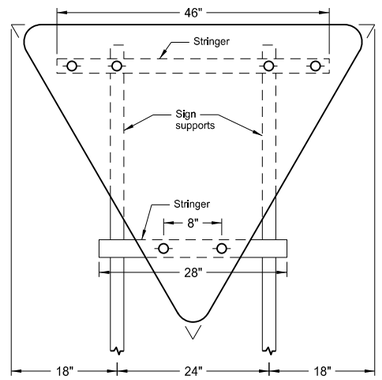

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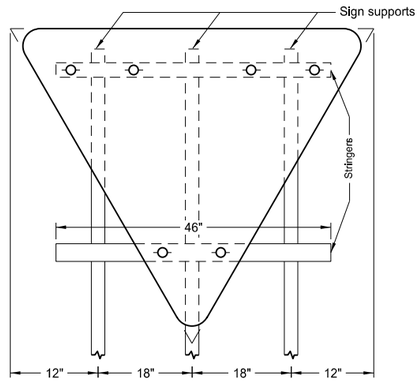


3 Posts

Assembly No. 6

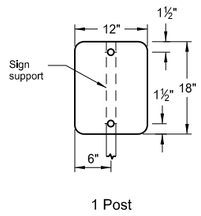
Notes:

1. See Standard D-754-25 for mounting details.

2. The minimum sign backing material thickness shall be 0.100 inch.

3. Perforated square tube stringer shall be 1½" x 1½".

4. All holes shall be punched round for ⅜" bolt.



1 Post

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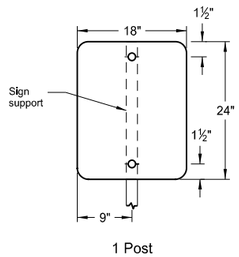

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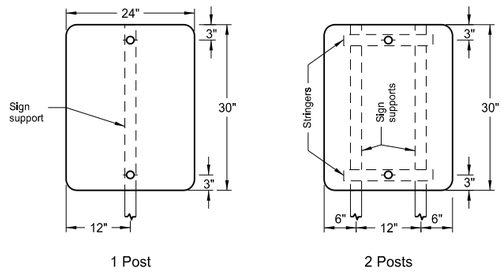

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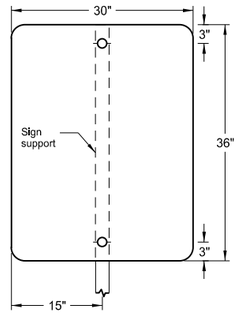

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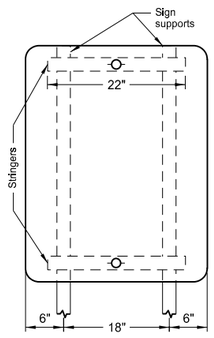

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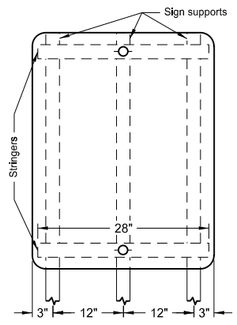

3 Posts

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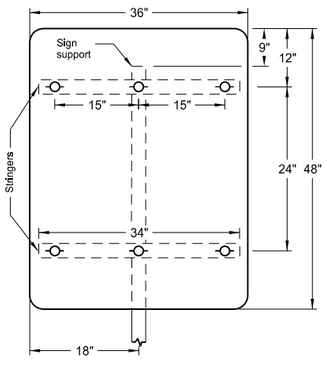

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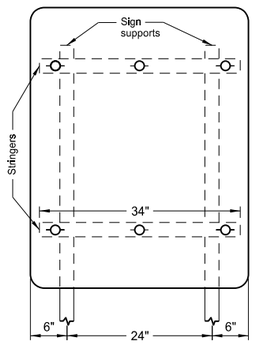

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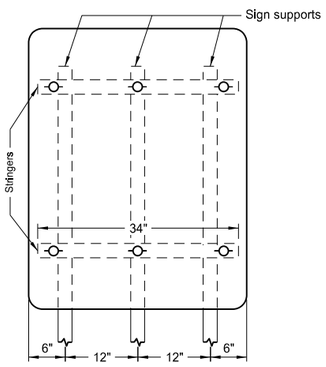

3 Posts

Assembly No. 11

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12-1-10	
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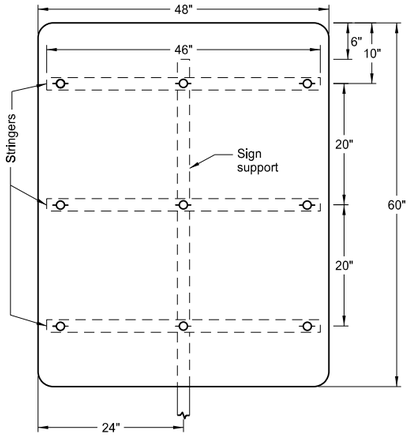
SIGN PUNCHING, STRINGER AND SUPPORT LOCATION
DETAILS REGULATORY, WARNING AND GUIDE SIGNS



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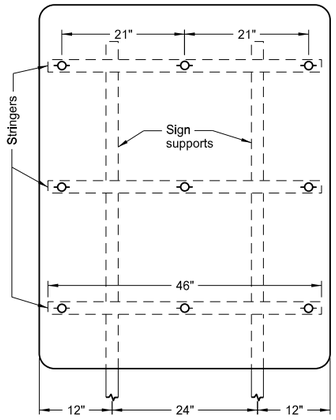
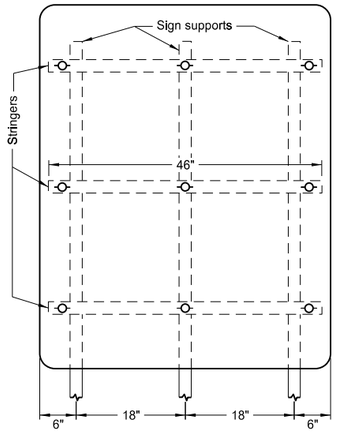


2 Posts



3 Posts

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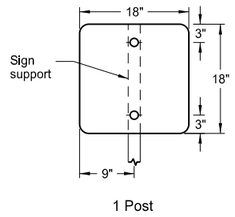

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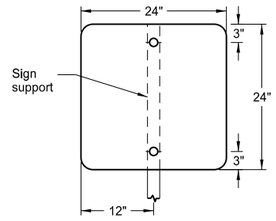

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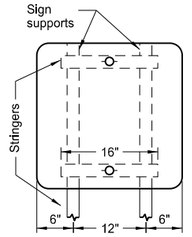

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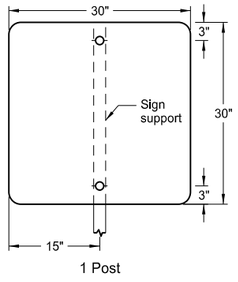

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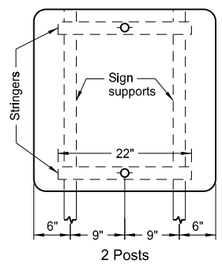

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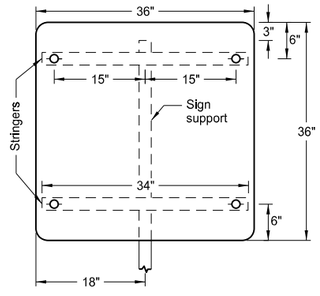

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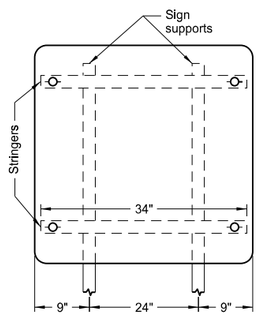

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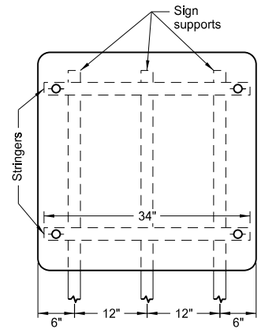
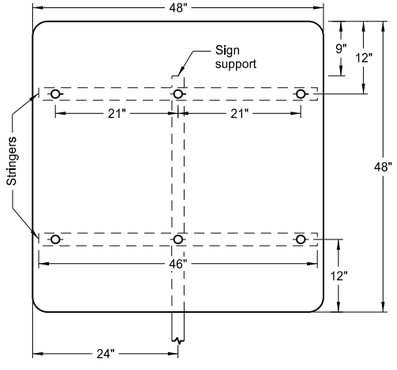


3 Posts

Assembly No. 16



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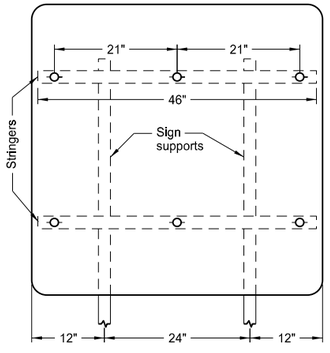

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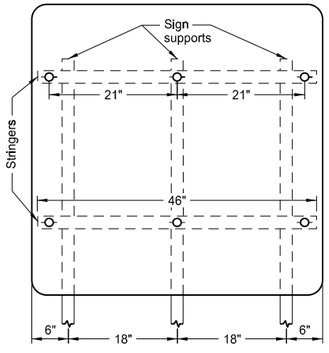

3 Posts

Assembly No. 17

Notes:

1. See Standard D-754-25 for mounting details.

2. The minimum sign backing material thickness shall be 0.100 inch.

3. Perforated square tube stringer shall be 1½" x 1½".

4. All holes shall be punched round for ⅜" bolt.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-1-10	
REVISIONS	
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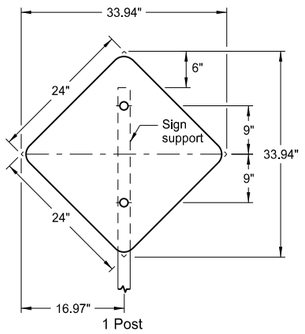
SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS REGULATORY, WARNING AND GUIDE SIGNS



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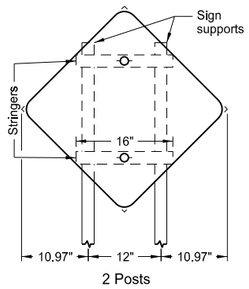
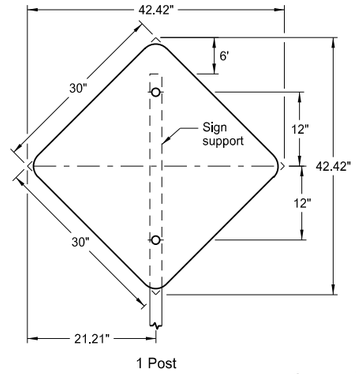


2 Posts

Assembly No. 18



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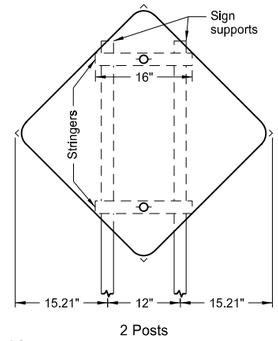

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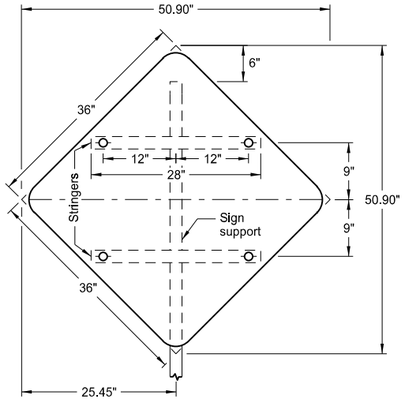
Assembly No. 19



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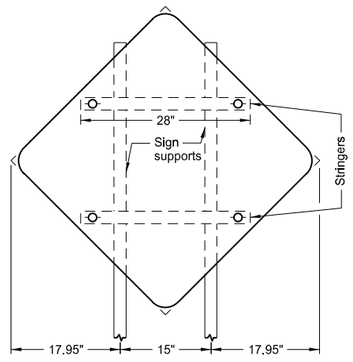
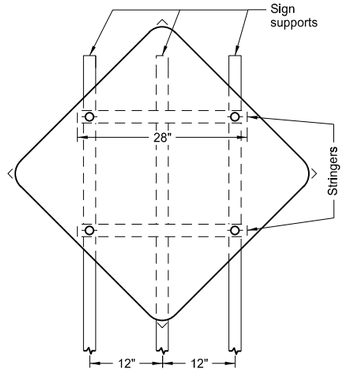
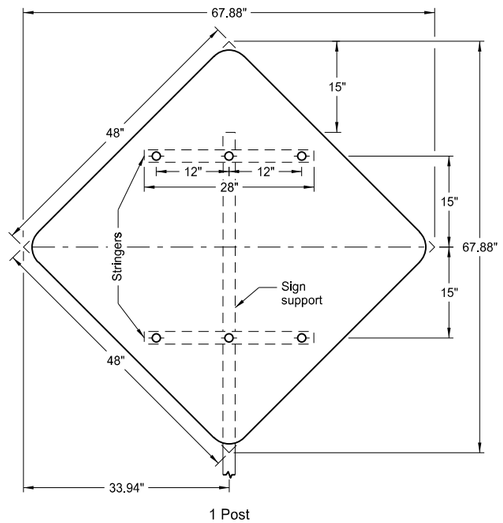


2 Posts



3 Posts

Assembly No. 20



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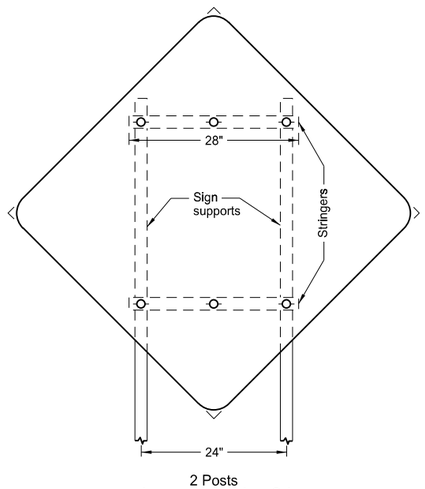

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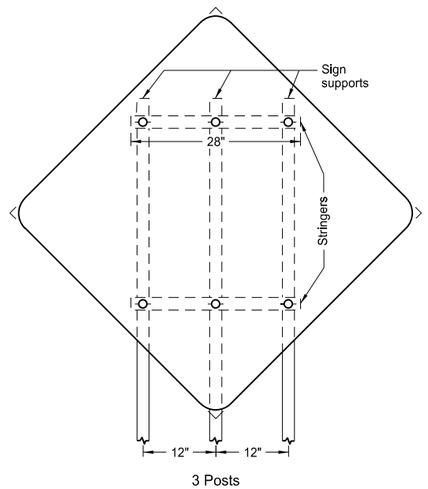


3 Posts

Assembly No. 21

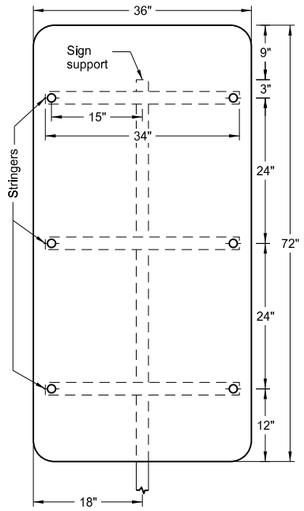
Notes:

1. See Standard D-754-25 for mounting details.
2. The minimum sign backing material thickness shall be 0.100 inch.
3. Perforated square tube stringer shall be 1½" x 1½".
4. All holes shall be punched round for ⅜" bolt.

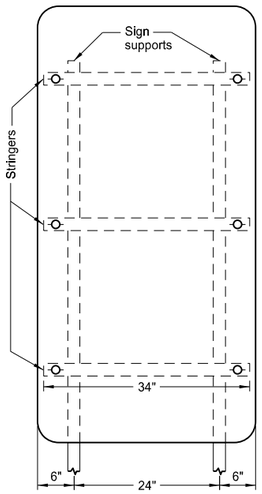
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-1-10	
REVISIONS	
DATE	CHANGE

This document was originally issued and sealed by Roger Weigel, Registration Number PE-2930, on 12-1-10 and the original document is stored at the North Dakota Department of Transportation

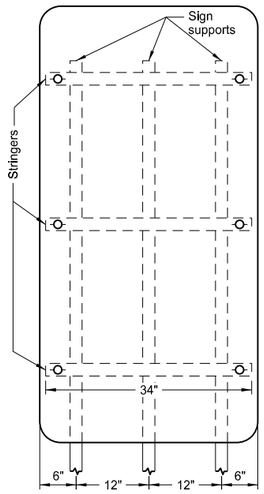
SIGN PUNCHING, STRINGER AND SUPPORT LOCATION
DETAILS REGULATORY, WARNING AND GUIDE SIGNS



1 Post

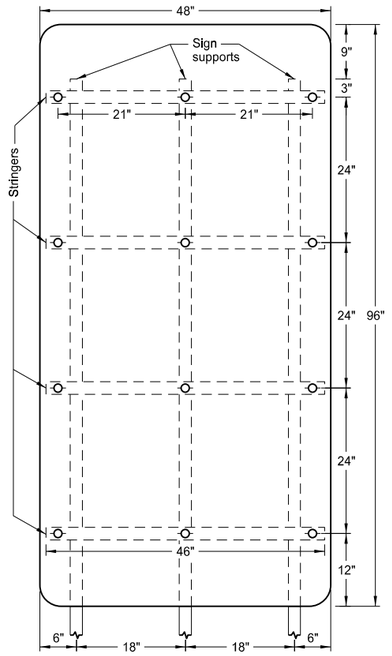


2 Posts



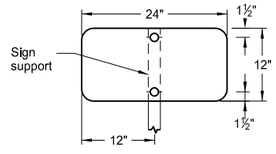
3 Posts

Assembly No. 24



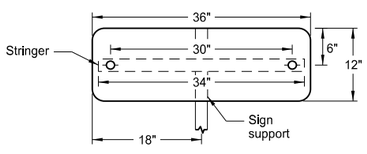
3 Posts

Assembly No. 25



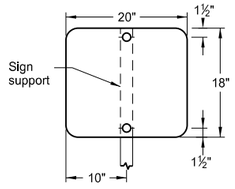
1 Post

Assembly No. 26



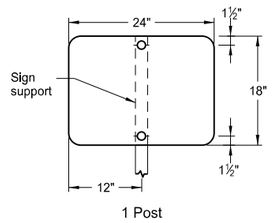
1 Post

Assembly No. 27



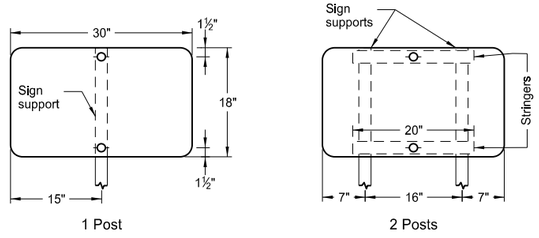
1 Post

Assembly No. 28



1 Post

Assembly No. 29



1 Post 2 Posts

Assembly No. 30

Notes:

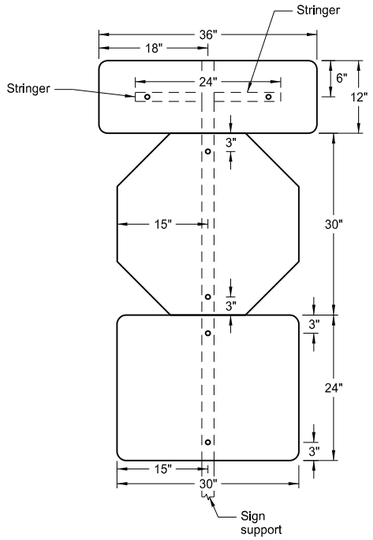
1. See Standard D-754-25 for mounting details.
2. The minimum sign backing material thickness shall be 0.100 inch.
3. Perforated square tube stringer shall be 1½" x 1½".
4. All holes shall be punched round for ⅜" bolt.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-1-10	
REVISIONS	
DATE	CHANGE

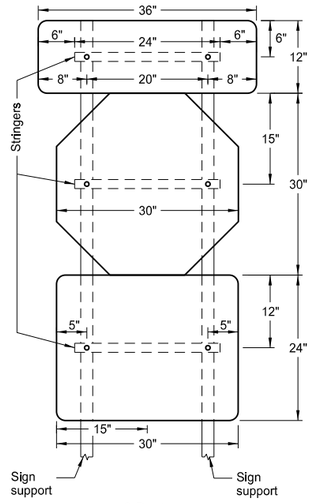
This document was originally issued and sealed by Roger Weigel, Registration Number PE-2930, on 12-1-10 and the original document is stored at the North Dakota Department of Transportation

SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS - DIVIDED HIGHWAY CONTROL SIGNS

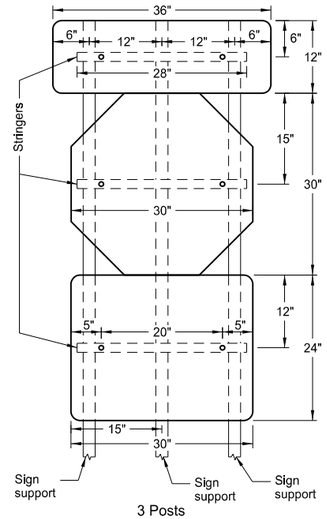
D-754-77



1 Post

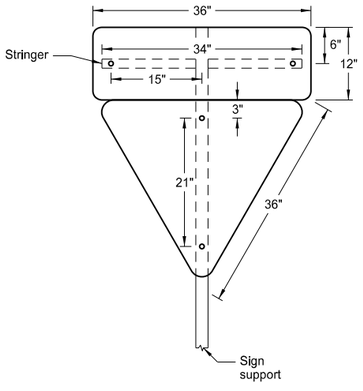


2 Posts

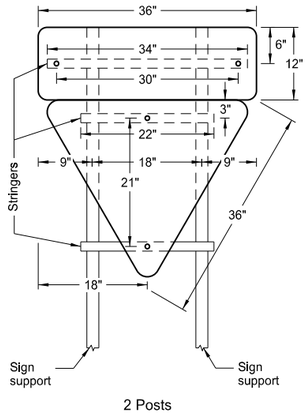


3 Posts

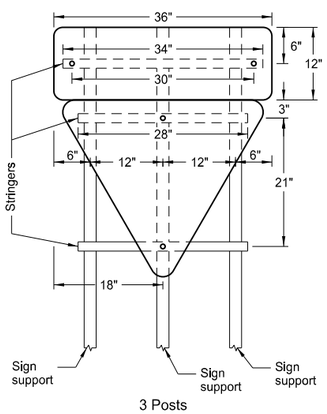
ASSEMBLY NO. 445 & 449



1 Post



2 Posts



3 Posts

ASSEMBLY NO. 446 & 450

Notes:

1. The minimum sign backing material thickness shall be 0.100 inch.
2. Perforated square tube stringer shall be 1½"x1½".
3. All holes shall be punched round for ⅜" bolt.
4. Assemblies 445 and 446 have single one way signs. Assemblies 449 and 450 have back to back one way signs.

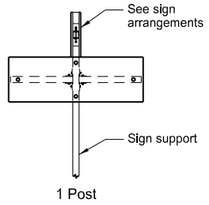
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-22-12	
REVISIONS	
DATE	CHANGE

This document was originally issued and sealed by Roger Weigel Registration Number PE-2930, on 8/22/12 and the original document is stored at the North Dakota Department of Transportation

SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS FOR STREET NAME SIGNS AND 911 SIGNS

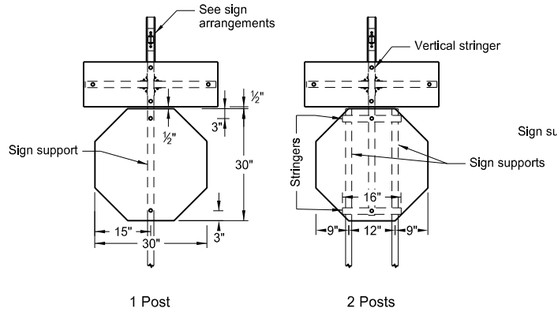
D-754-87

A - Single sign
B - Single sign back to back
C - Single sign each direction
D - Single sign one direction, back to back other direction
E - Back to back both directions



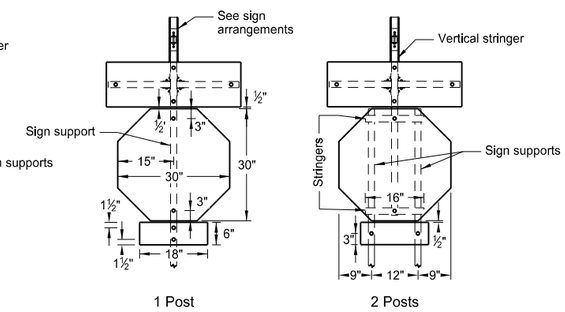
1 Post

Special Assembly 1 (A, B, C, D or E)



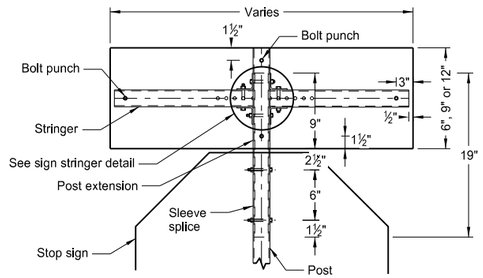
1 Post 2 Posts

Special Assembly 2 (A, B, C, D or E)



1 Post 2 Posts

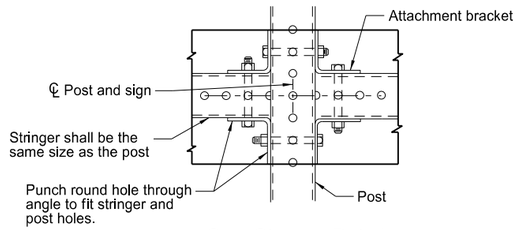
Special Assembly 3 (A, B, C, D or E)



Front View

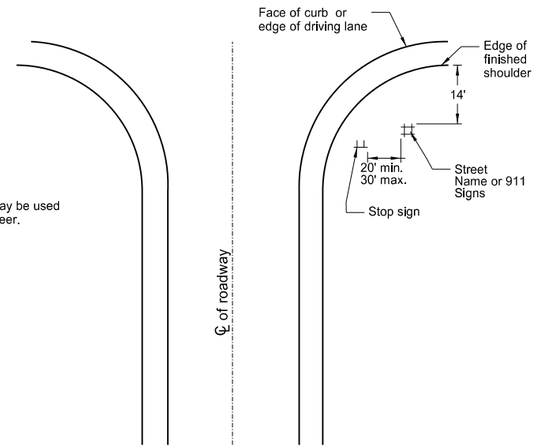
Sleeve Splice Detail

Note: The splice method may be used upon approval of the engineer.



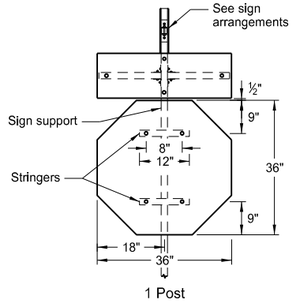
Sign Stringer Detail

Note: See Standard Drawing D-754-86 for 911 support information and sign layout details.

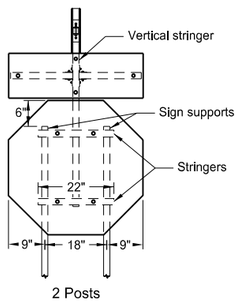


Intersection Layout

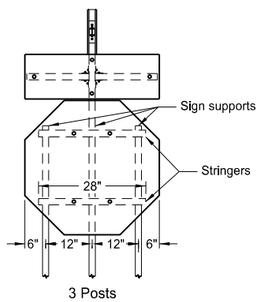
Note: This layout is to be used for street name signs or 911 signs that are used with Special Assembly 1 .



1 Post

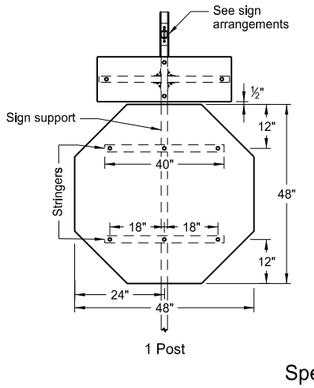


2 Posts

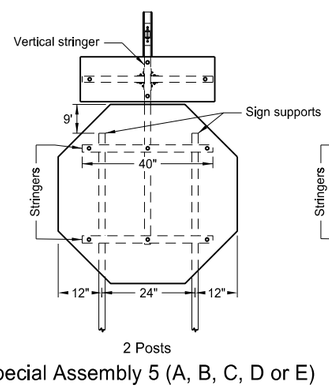


3 Posts

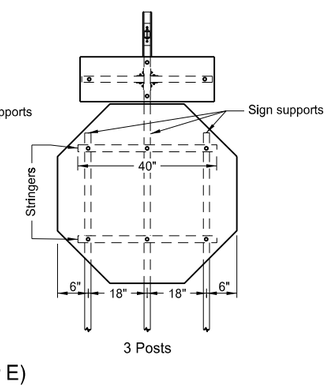
Special Assembly 4 (A, B, C, D or E)



1 Post

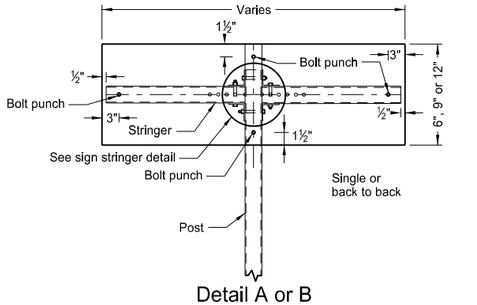


2 Posts

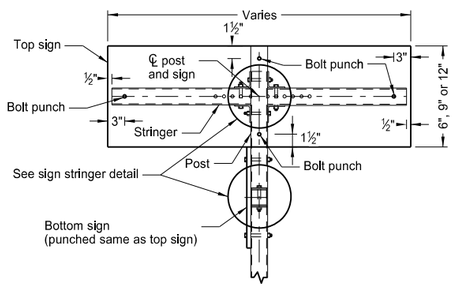


3 Posts

Special Assembly 5 (A, B, C, D or E)

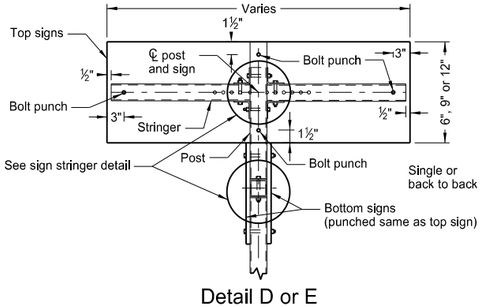


Detail A or B



Detail C

Sign Arrangements



Detail D or E

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-3-13	
REVISIONS	
DATE	CHANGE

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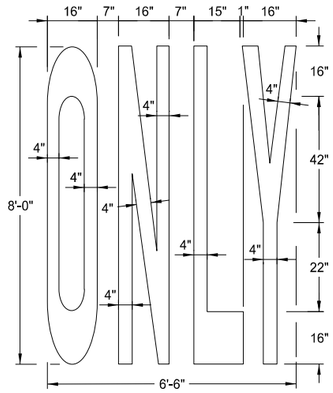
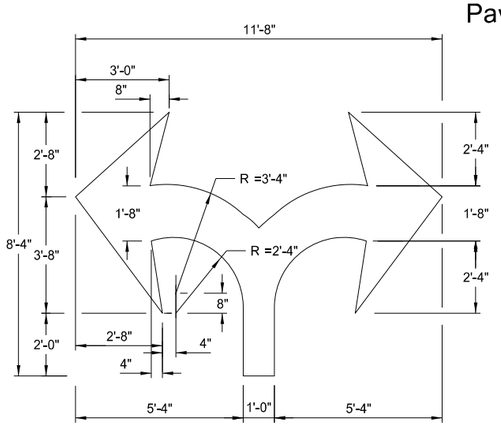
Pavement Marking Message Details

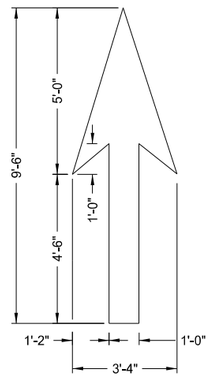
D-762-1



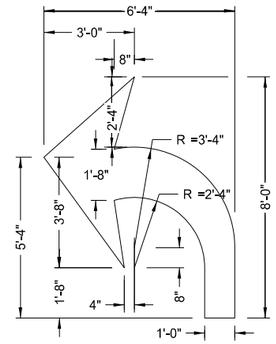
22 S. F.



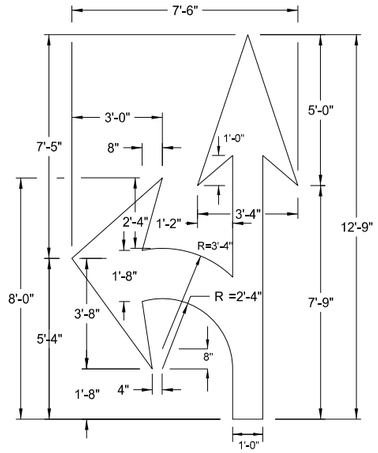
29 S. F.



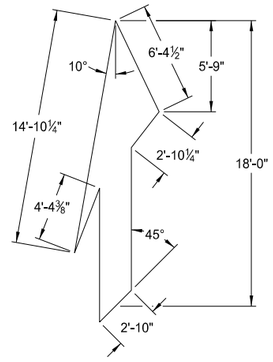
12 S. F.



16 S. F.

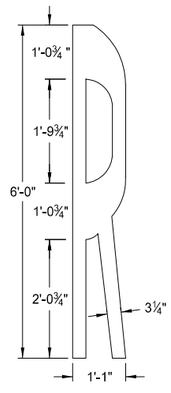


27 S. F.

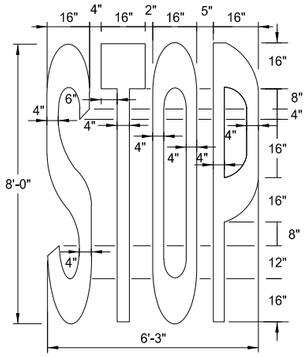


41 S. F.

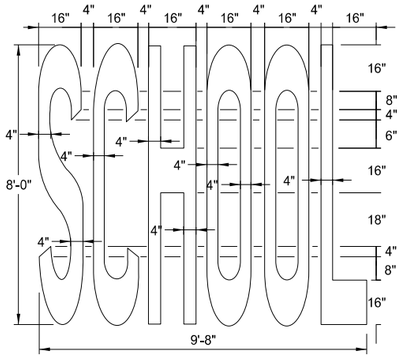
Note: Rotate merge arrow 20° from edge of roadway.



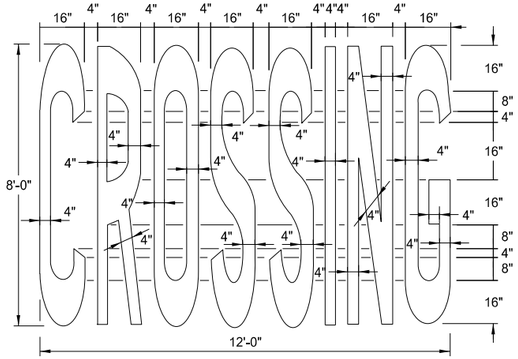
4 S. F.



22 S. F.



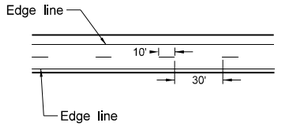
34.5 S. F.



46 S. F.

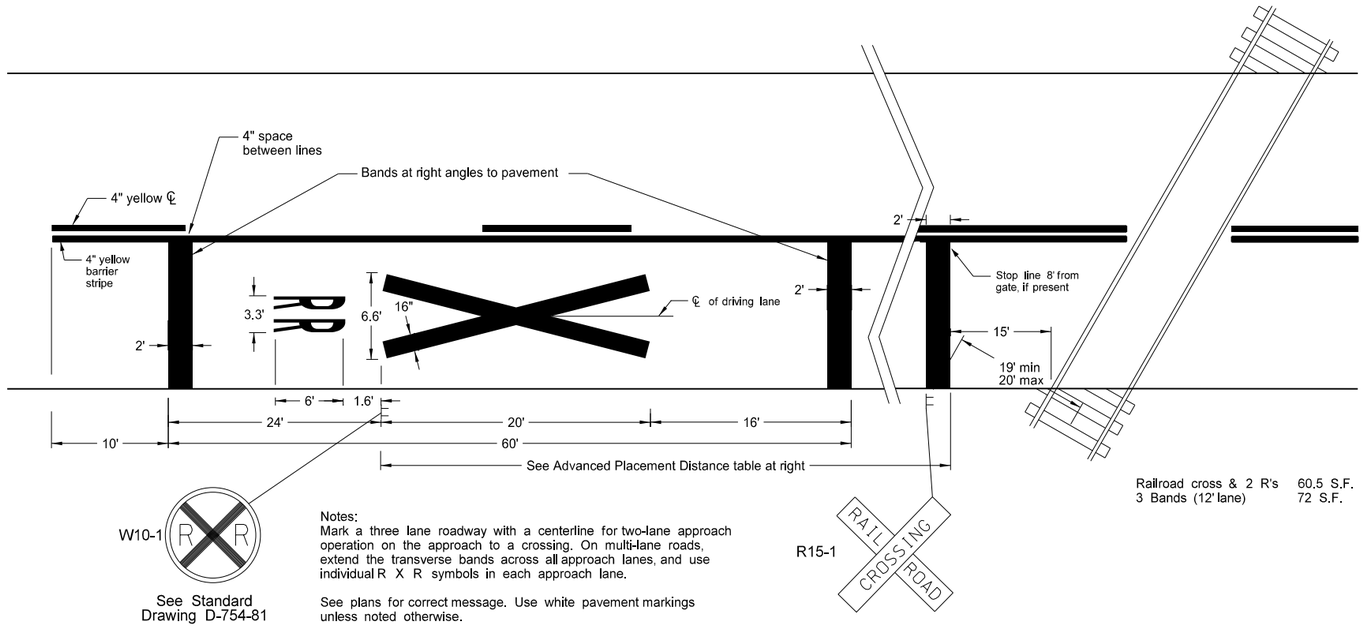
Speed Limit	Chevron Width	Chevron Spacing 45° to Traffic
0-25 mph	8"	5'
30-40 mph	8"	15'
45 mph and above	12"	25'

Chevron Crosshatching Table



Centerline Pavement Marking Skip Spacing Detail

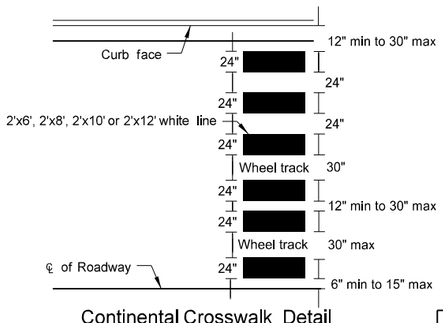
Advance Placement Distance for Railroad Warning Signs	
Posted or 85th Percentile Speed	Advance Distance
20 mph	min. 100 ft
25 mph	min. 100 ft
30 mph	min. 100 ft
35 mph	min. 100 ft
40 mph	125 ft
45 mph	175 ft
50 mph	250 ft
55 mph	325 ft
60 mph	400 ft
65 mph	475 ft
70 mph	550 ft



Railroad cross & 2 R's 60.5 S.F.
3 Bands (12' lane) 72 S.F.

Notes:
Mark a three lane roadway with a centerline for two-lane approach operation on the approach to a crossing. On multi-lane roads, extend the transverse bands across all approach lanes, and use individual R X R symbols in each approach lane.

See plans for correct message. Use white pavement markings unless noted otherwise.



Continental Crosswalk Detail

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-6-11	
REVISIONS	
DATE	CHANGE
10-17-17	Updated to active voice.

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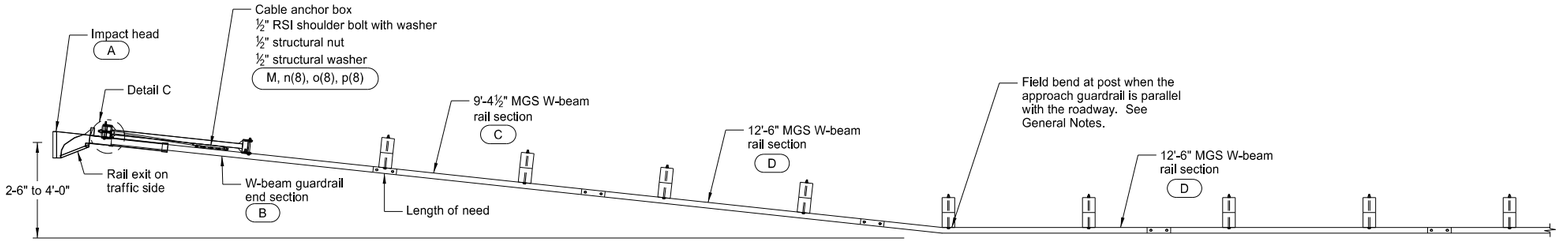
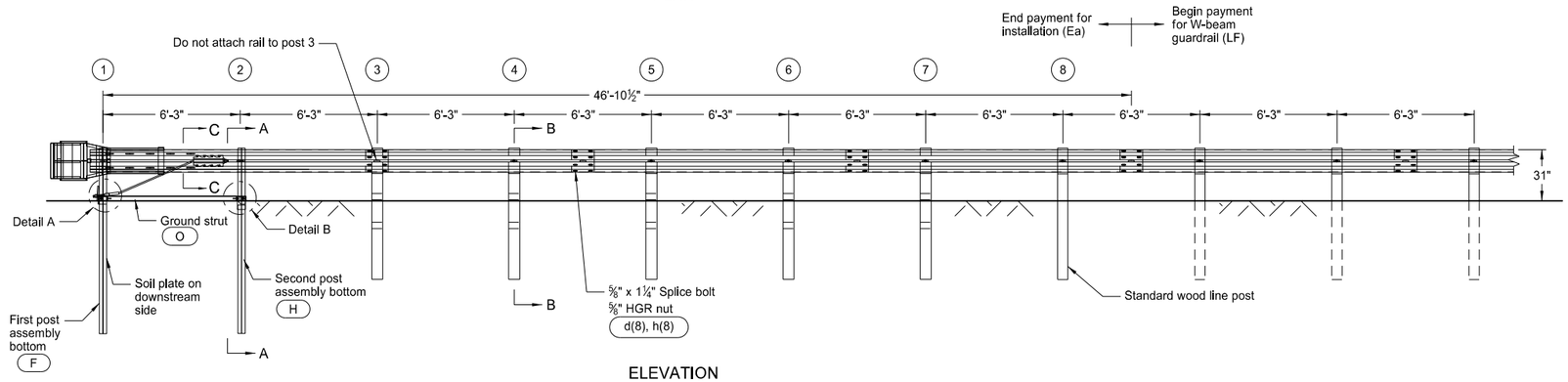
MGS FLARED ENERGY ABSORBING TERMINAL - WOOD POST

D-764-38



PLAN



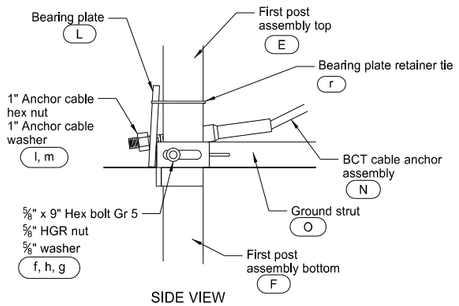
ELEVATION

ITEM	ITEM NO.	BILL OF MATERIALS	QTY
A	F3000	IMPACT HEAD	1
B	SF1303	W-BEAM GUARDRAIL END SECTION, 12 Ga	1
C	G12025	9'-4½" MGS W-BEAM RAIL SECTION, 12 Ga	1
D	G1203A	12'-6" MGS W-BEAM RAIL SECTION, 12 Ga	2
E	UHP1A	FIRST POST ASSEMBLY TOP	1
F	HP1B	FIRST POST ASSEMBLY BOTTOM	1
G	UHP2A	SECOND POST ASSEMBLY TOP	1
H	HP2B	SECOND POST ASSEMBLY BOTTOM	1
J	UP671	WOOD CRT POST	5
K	P675	WOOD BLOCKOUT OR RECYCLE EQUIVALENT	5
L	E750	BEARING PLATE	1
M	S760	CABLE ANCHOR BOX	1
N	E770	BCT CABLE ANCHOR ASSEMBLY	1
O	S785	GROUND STRUT HINGED POST	1
		HARDWARE	
a	B5160304A	5/16" x 3" HEX BOLT A325	2
b	W0516	5/16" WASHER	4
c	N0516	5/16" HEX NUT	2
d	B580122	5/8" Dia x 1¼" SPLICE BOLT	33
e	B581802	5/8" Dia X 18" HGR BOLT	5
f	B580904A	5/8" Dia x 9" HEX BOLT GRD 5	1
g	W050	5/8" WASHER	7
h	N050	5/8" Dia HGR NUT	39
j	B340854A	¾" Dia x 8½" HEX BOLT GRD A449	1
k	N030	¾" Dia HEX NUT	1
l	N100	1" ANCHOR CABLE HEX NUT	2
m	W100	1" ANCHOR CABLE WASHER	2
n	SB12A	½" RSI SHOULDER BOLT WITH WASHER	8
o	N012A	½" STRUCTURAL NUT	8
p	W012A	½" STRUCTURAL WASHER	8
r	CT-100ST	BEARING PLATE RETAINER TIE	1

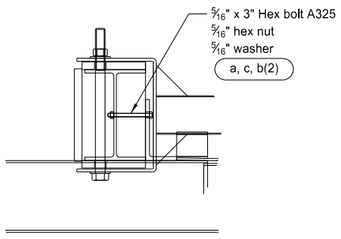
NOTE: Standard wood line post, block, and associated hardware not included in Bill of Materials Table.

GENERAL NOTES:

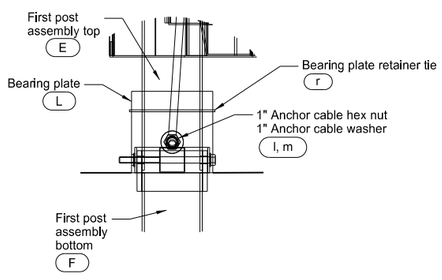
1. Wood posts are required with the Flared Energy Absorbing Terminal except posts 1 and 2.
2. Galvanize all bolts, nuts, cable assemblies, cable anchors, and bearing plates.
3. Flare the Flared Energy Absorbing Terminal when the approach guardrail is parallel with the roadway. When the approach guardrail is flared at 16:1 to 10:1, ensure the Flared Energy Absorbing Terminal has only the flare rate of the guardrail. When the guardrail flare is between 10:1 and 7:1, ensure the Flared Energy Absorbing Terminal is turned parallel to the roadway.
4. Ensure the lower sections of the posts do not protrude more than 4" above the ground (measured along a 5' cord). Site grading may be necessary to meet this requirement.
5. Install the lower section of the hinged posts without the upper post attached. If the post is placed in a drilled hole, the backfill material must be compacted to prevent settlement.
6. The breakaway cable assembly must be taut. Use a locking device (vice grips or channel lock pliers) to prevent cable from twisting when tightening nuts.
7. "Toe nail" the wood blockouts to the rectangular wood posts. Use two 20 penny galvanized nails.



SIDE VIEW

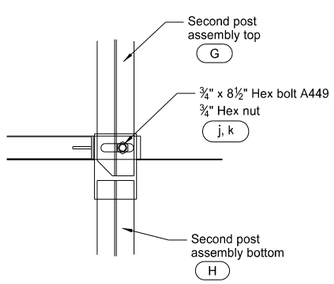


DETAIL C
Post 1 (Impact Head connection)

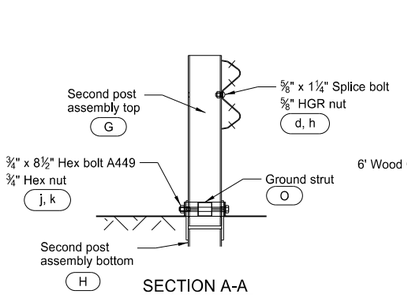


FRONT VIEW

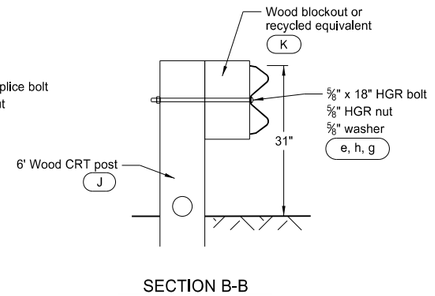
DETAIL A
Post 1



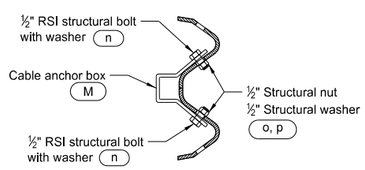
DETAIL B
Post 2



SECTION A-A
Post 2



SECTION B-B
Posts 3 through 7



SECTION C-C

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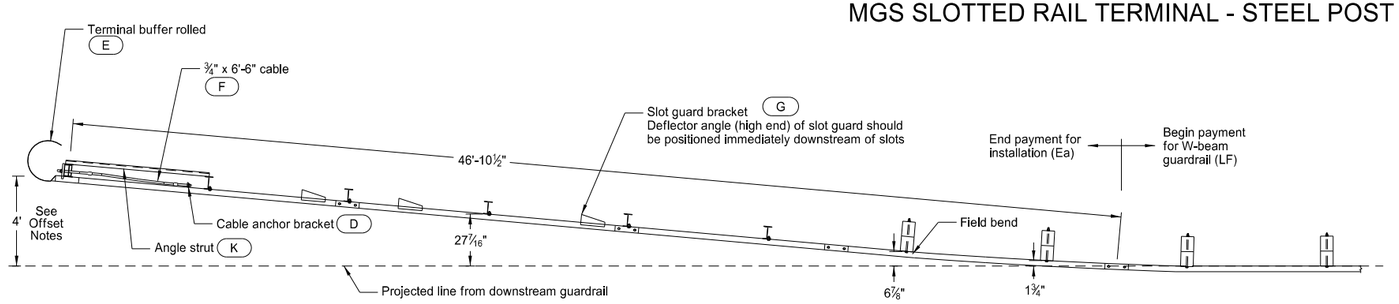
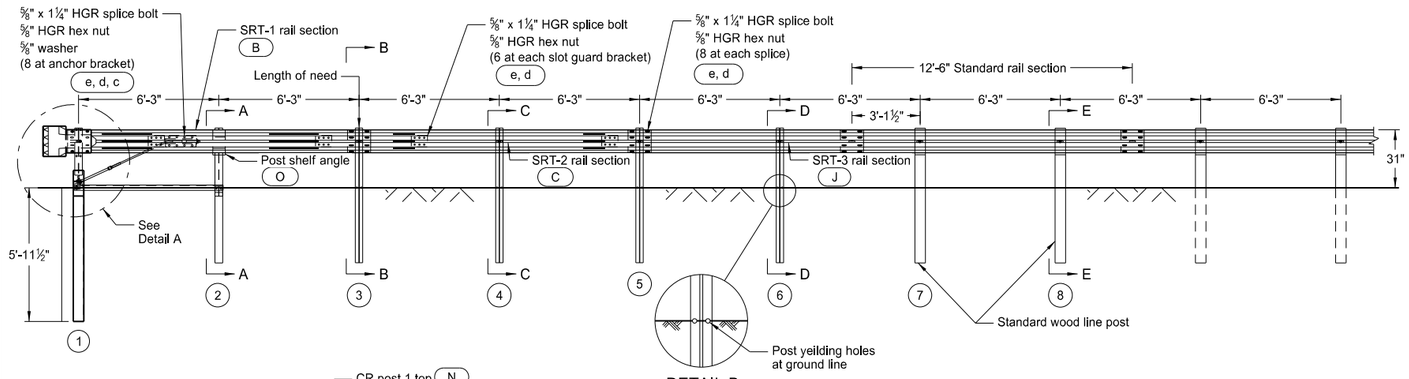
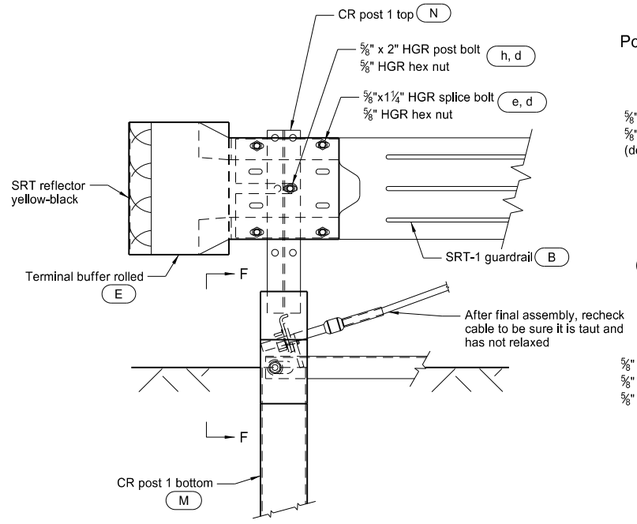
MGS SLOTTED RAIL TERMINAL - STEEL POST

D-764-39

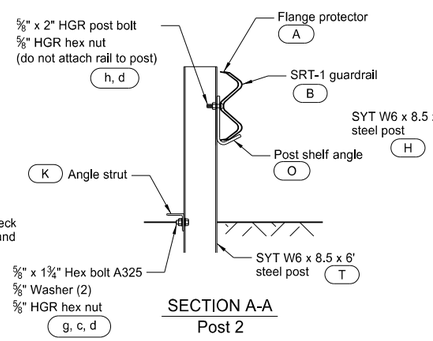




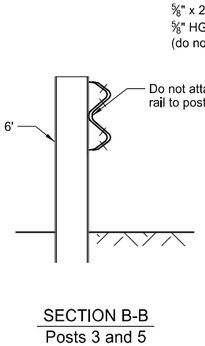
DETAIL B
Posts 3 through 6



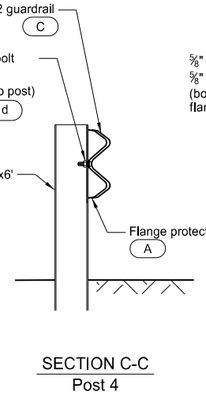
DETAIL A
Post 1



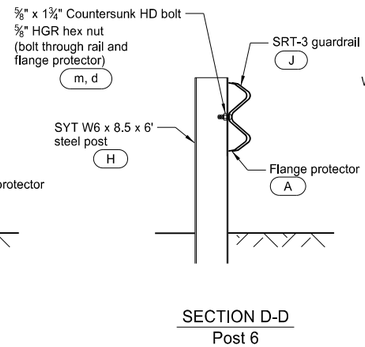
SECTION A-A
Post 2



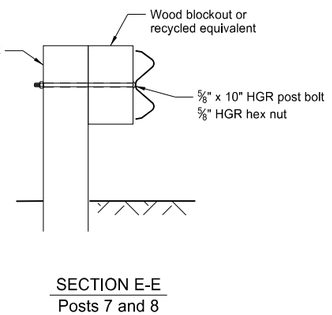
SECTION B-B
Posts 3 and 5



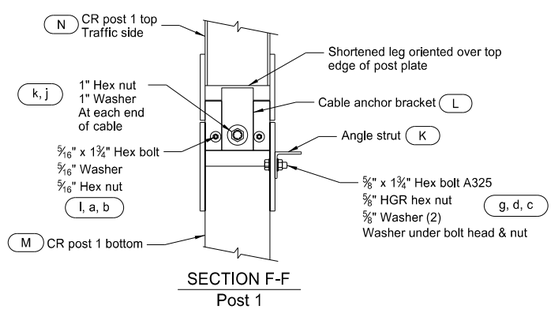
SECTION C-C
Post 4



SECTION D-D
Post 6



SECTION E-E
Posts 7 and 8



SECTION F-F
Post 1

GENERAL NOTES:

1. Galvanize all bolts, nuts, cable assemblies, cable anchors, bearing plates, slot guards, struts, nails, pipes soil tubes and soil plates.
2. The breakaway cable assembly must be taut. A locking device (vice grips or channel lock pliers) should be used to prevent cable from twisting when tightening nuts.
3. For curb installation, the curb must end prior to post 7. Where the curb is extended beyond post 7, the flared Slotted Rail Terminal can not be used. Use a straight end treatment at the end of the straight guardrail that is placed at the face of the curb.
4. For details not shown, see the manufacturer's installation manual.
5. The Slotted Rail Terminal is only to be used as an end terminal when a minimum length of 175 feet, including the length of the end terminal, can be provided in advance of fixed objects.

OFFSET NOTES:

1. Post offset dimensions are given to the center of the traffic face of posts, except at posts 7 and 8 where dimensions are to the center of the traffic face of the blockouts.
2. Guardrail between posts 1-7 is on a straight line flare.
3. Install the Slotted Rail Terminal with a 4' flare for either a straight or flared guardrail installation.

ITEM	ITEM NO.	BILL OF MATERIALS	QTY
A	7G	12/6"/FLANGE PROTECTOR (POSTS 2, 4, 6)	3
B	30G	12/12'-6"/S SRT-1 RAIL SECTION	1
C	39G	12/12'-6"/S SRT-2 RAIL SECTION	1
D	700A	CABLE ANCHOR BRACKET	1
E	907G	TERMINAL BUFFER ROLLED	1
F	3000G	¾" x 6'-6" CABLE	1
G	9960G	SLOT GUARD BRACKET	4
H	15000G	SYT W6x8.5 6' STEEL POST	5
J	10967G	12/9'-4½"/3'-1½"/S SRT-3 RAIL SECTION	1
K	33875G	ANGLE STRUT 3" x 3" x ¼"	1
L	33909G	CABLE ANCHOR BRACKET (POST 1)	1
M	34052A	CR POST 1 BOTTOM W6x15	1
N	34053A	CR POST 1 TOP W6x8.5	1
O	34054G	POST SHELF ANGLE (POST 2)	1
HARDWARE			
a	3240G	⅝" WASHER	2
b	3245G	⅝" HEX NUT	2
c	3300G	⅝" WASHER	12
d	3340G	⅝" HGR HEX NUT	75
e	3360G	⅝" Dia x1¼" HGR SPLICE BOLT	60
f	3380G	⅝" Dia x 1½" HEX HD BOLT	8
g	3391G	⅝" Dia x 1¾" HEX BOLT A325 (AT STRUT)	2
h	3400G	⅝" Dia x 2" HGR POST BOLT (POSTS 1, 2 4)	4
j	3900G	1" WASHER (AT CABLE)	2
k	3910G	1" HEX NUT (AT CABLE)	2
l	4211G	⅝" Dia x 1¾" HEX BOLT (POST 1)	2
m	4419G	⅝" Dia x 1¾" COUNTERSUNK HD BOLT (POST 6)	1

NOTE: Standard rail section and standard wood line posts (including the blocks, and associated hardware) not included in Bill of Materials Table. All splice bolts (including associated nuts) are included in the Bill of Materials Table.

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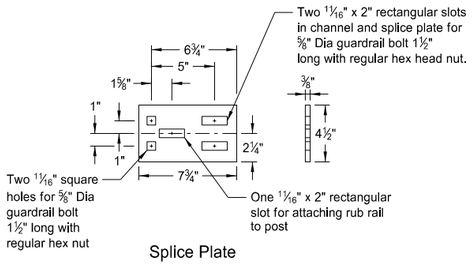
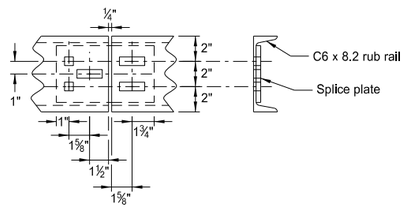
MGS W-BEAM GUARDRAIL GENERAL DETAILS

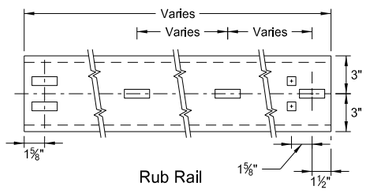
D-764-40



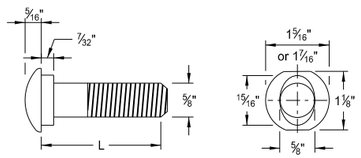
Splice Plate



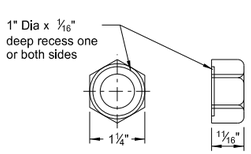
Splice Detail



C6x8.2 RUB RAIL AND SPLICE PLATE

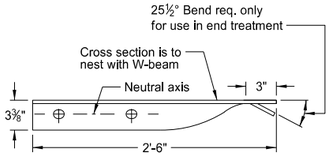


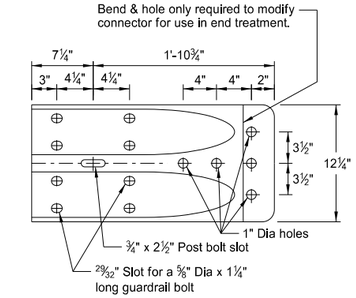
5/8" Diameter Guardrail Bolt	
L	Thread Length
1¼"	Full length thread
2"	1¾" Min thread length
9½"	4" Min thread length
18"	4" Min thread length
20"	4" Min thread length
22"	4" Min thread length
25"	4" Min thread length



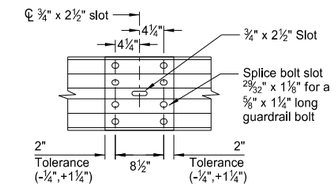
5/8" Dia recess nut

5/8" GUARDRAIL BOLT & RECESS NUT



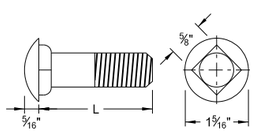


W BEAM TERMINAL CONNECTOR



SPLICE DETAIL

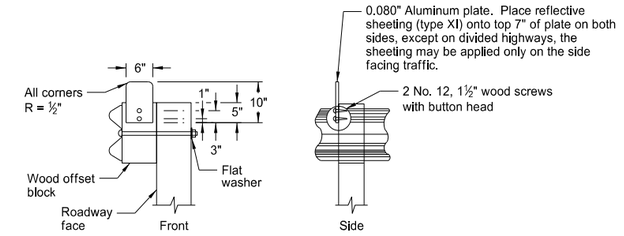
NOTE: Do not install center bolt in the ¾" x 2½" slot at mid span splices.



5/8" Diameter Carriage Bolt	
L	Thread Length
1½"	Full length thread
3"	1½" Min thread length
11"	1¾" Min thread length
13"	1¾" Min thread length

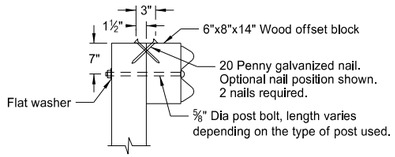
5/8" Dia hex nut

5/8" CARRIAGE BOLT & NUT

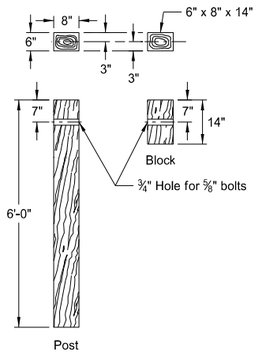


REFLECTORIZED PLATE DETAIL

NOTE: Additional reflectors are added to the W-beam guardrail quantities for placement on end treatment.

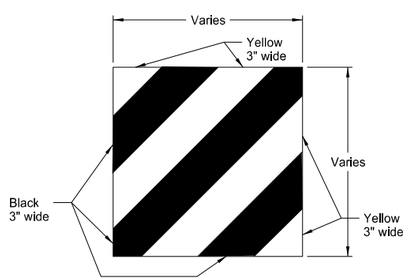


TYPICAL WOOD POST ATTACHMENT DETAIL

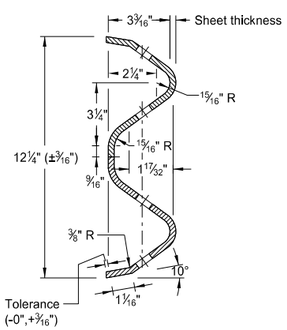


6" x 8" WOOD POST & BLOCK

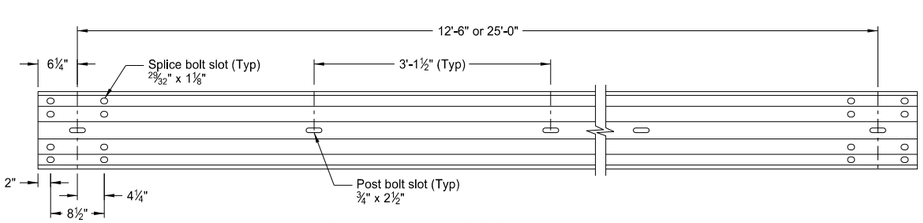
NOTE: Where soil conditions require, alternate lengths may be specified, in 6" increments.



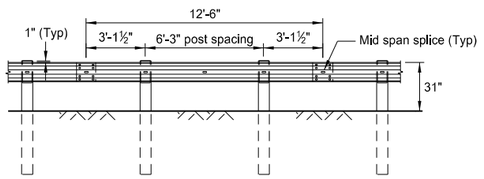
IMPACT HEAD OBJECT MARKER



W-BEAM CROSS SECTION



STANDARD MGS GUARDRAIL PANEL



STANDARD MGS GUARDRAIL SYSTEM

NOTES:

1. Begin reflector plates at the first post and space at 25' centers on guardrail less than 250' length and at 50' centers for guardrail over 250' length. Provide the reflector the same color as the pavement marking adjacent to it unless noted otherwise on the plans.
2. Replacing bituminous material at guardrail post: Dispose all excess earth from excavations for guard posts as directed by the engineer. Replace bituminous material wherever guardrail is installed after mat has been laid. Cost of excavation and replacing of bituminous material to be included in the price bid for other items.
3. Fit the Object Marker within the vertical edges of the Impact Plate. Provide type XI retroreflective sheeting meeting the requirements of Section 894.02.E of the standard specifications. Apply the sheeting to 0.100 Aluminum sheeting meeting the requirements of Section 894.01.A. Attach the Object Marker to the Impact Head Plate with rivets or other attachment device. Ensure the rivets or attachment device are non-rust. Slope the stripes downward toward the roadway side.
4. Guardrail installation height tolerance = ±1".

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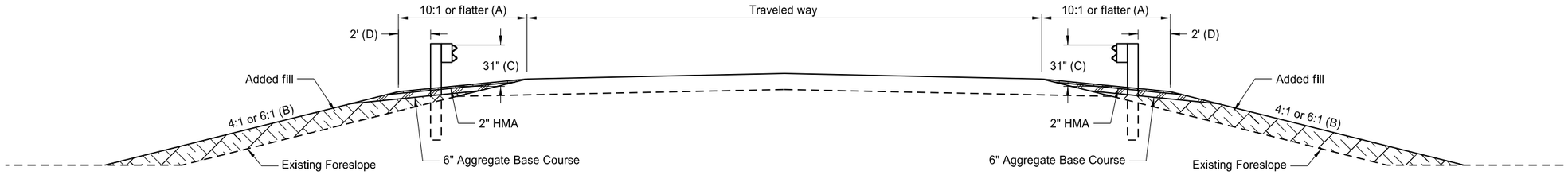
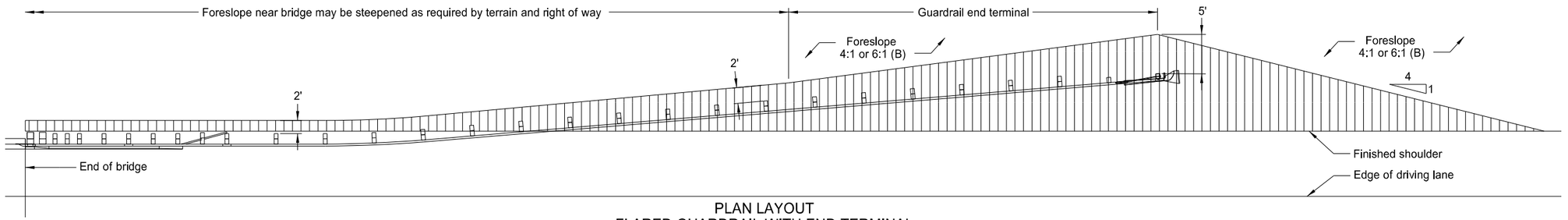
D-764-48

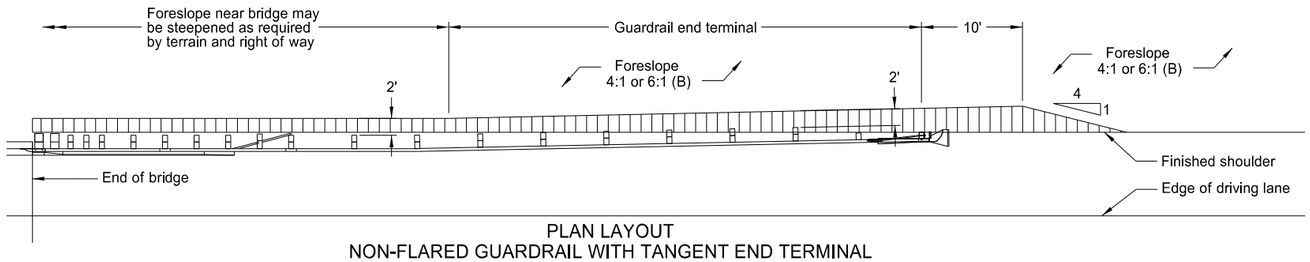
TYPICAL GRADING AT BRIDGE ENDS WITH MGS W-BEAM GUARDRAIL



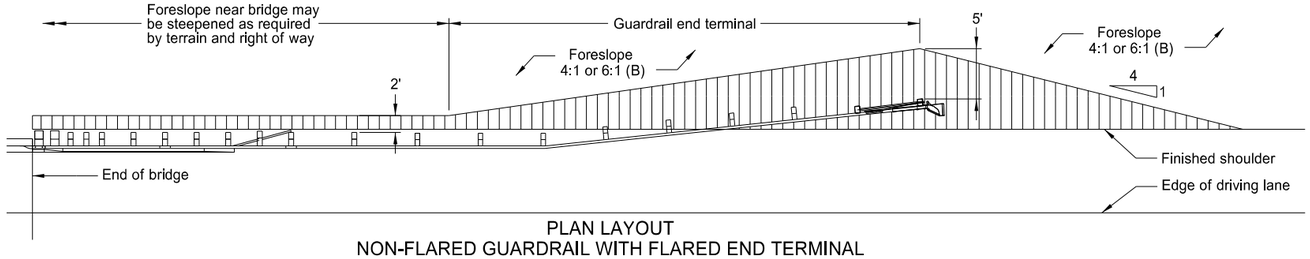
TYPICAL SECTION



PLAN LAYOUT
FLARED GUARDRAIL WITH END TERMINAL



PLAN LAYOUT
NON-FLARED GUARDRAIL WITH TANGENT END TERMINAL



PLAN LAYOUT
NON-FLARED GUARDRAIL WITH FLARED END TERMINAL

NOTES:

(A) Slope flatter than 10:1 may be required to provide proper guardrail height.

(B) Where normal foreslope is 4:1 the added fill shall be 4:1. Where normal foreslope is 6:1 the added fill shall be 6:1.

(C) Measured from top of guardrail to top of surfacing at front face of guardrail.

(D) Dimension at end terminals may vary per Plan Layouts shown on this sheet.

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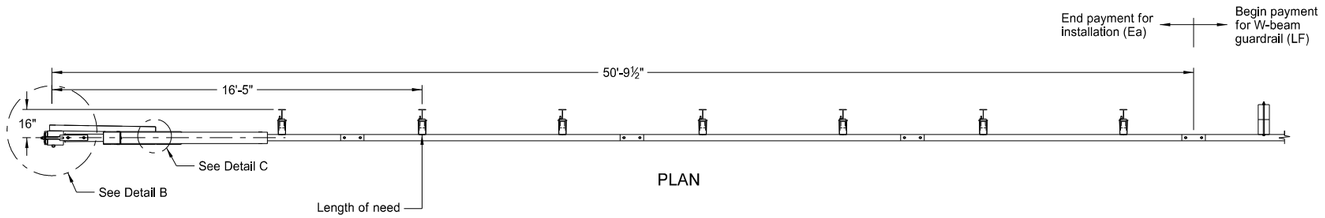
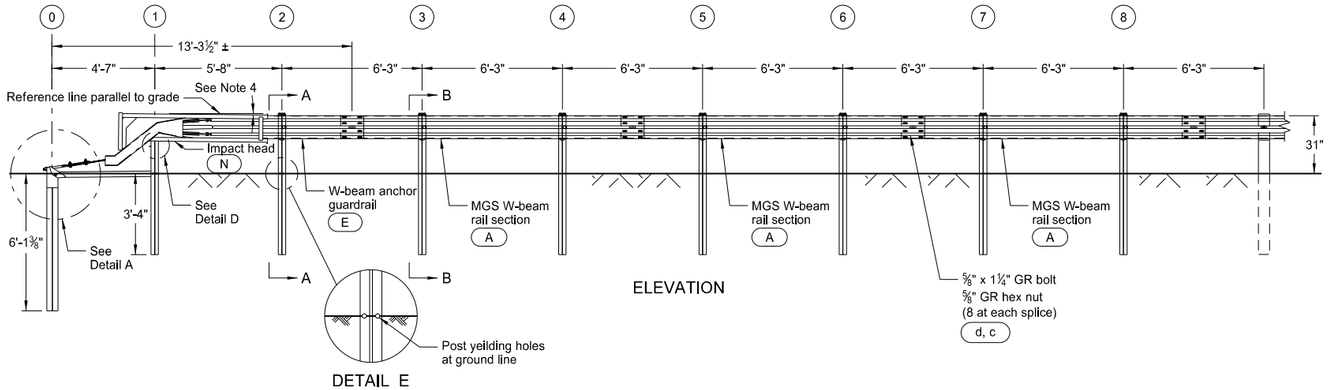
MASH SOFTSTOP END TERMINAL - STEEL POST

D-764-50



PLAN

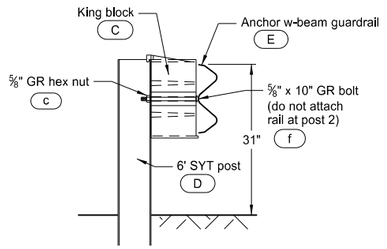


ELEVATION

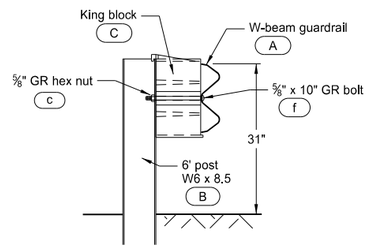
DETAIL E
Posts 1 & 2

GENERAL NOTES:

1. Galvanize all bolts, nuts, cable assemblies, cable anchors, and bearing plates.
2. The SoftStop can be flared at a rate of 25:1 or flatter.
3. Do not curve the guardrail within the SoftStop under any circumstances.
4 It is acceptable to install the SoftStop impact head parallel to the grade line or with an upward tilt. See softstop assembly manual for specific details.

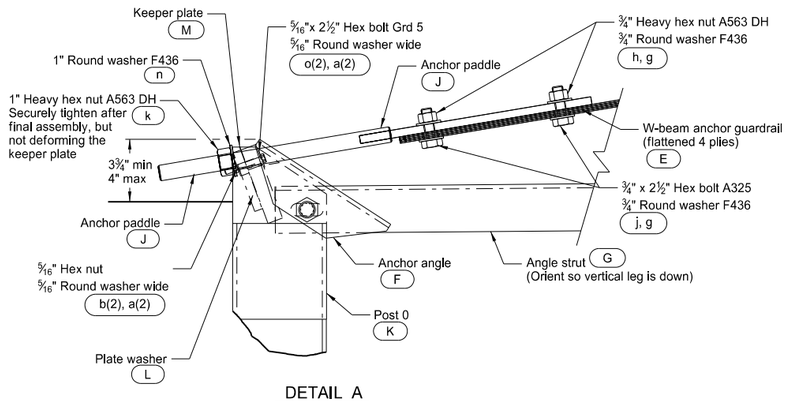


SECTION A-A
Post 2

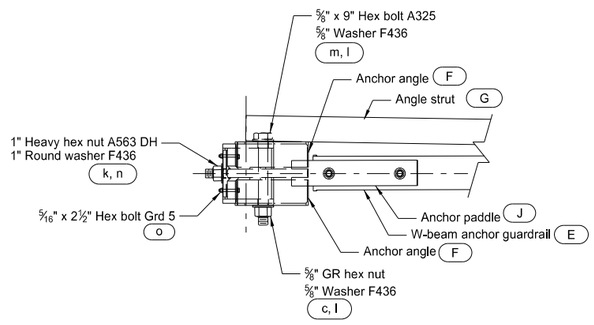


SECTION B-B
Posts 3 through 8

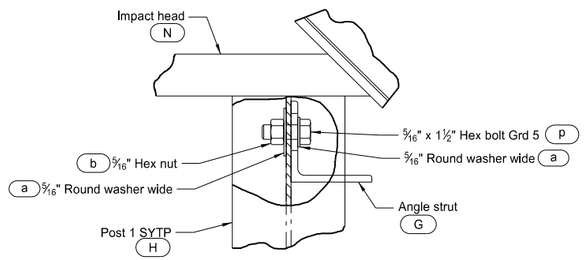
ITEM	ITEM NO.	BILL OF MATERIALS	QTY
A	000011	12 / 12'-6" / 3'-1½" / S MGS W-BEAM RAIL SECTION	3
B	000533	6'-0" STEEL POST W6 x 8.5	6
C	006777	KING BLOCK 4" X 7½" X 1'-2"	7
D	015000	6'-0" SYT POST / 8.5 / 31" GR HT	1
E	015200	SFST - ANCHOR GUARDRAIL 12'-6"	1
F	015201	SFST - ANCHOR ANGLE	2
G	015202	SFST - ANGLE STRUT	1
H	015203	SFST - POST #1 SYTP	1
J	015204	SFST - ANCHOR PADDLE	1
K	015205	SFST - POST #0	1
L	015206	SFST - PLATE WASHER	1
M	015207	SFST - KEEPER PLATE	1
N	015208	SFST - IMPACT HEAD	1
		HARDWARE	
a	003240	5/16" ROUND WASHER WIDE	6
b	003245	5/16" HEX NUT	3
c	003340	⅝" GR HEX NUT	41
d	003360	⅝" x 1¼" GR BOLT	32
e	003391	⅝" x 1¾" HEX BOLT A325	1
f	003500	⅝" x 10" GR BOLT A307	7
g	003701	¾" ROUND WASHER F436	4
h	003704	¾" HVY HEX NUT A563 DH	2
j	003717	¾" x 2½" HEX BOLT A325	2
k	003908	1" HVY HEX NUT A563 DH	1
l	004372	⅝" WASHER F436	4
m	004489	⅝" x 9" HEX BOLT A325	1
n	004902	1" ROUND WASHER F436	1
o	105285	5/16" x 2½" HEX BOLT GRD 5	2
p	105286	5/16" x 1½" HEX BOLT GRD 5	1



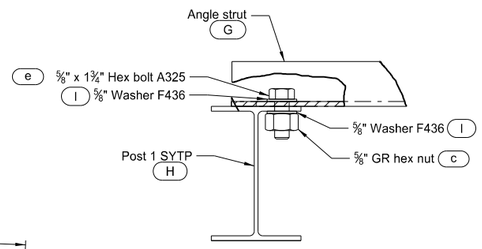
DETAIL A
Post 0



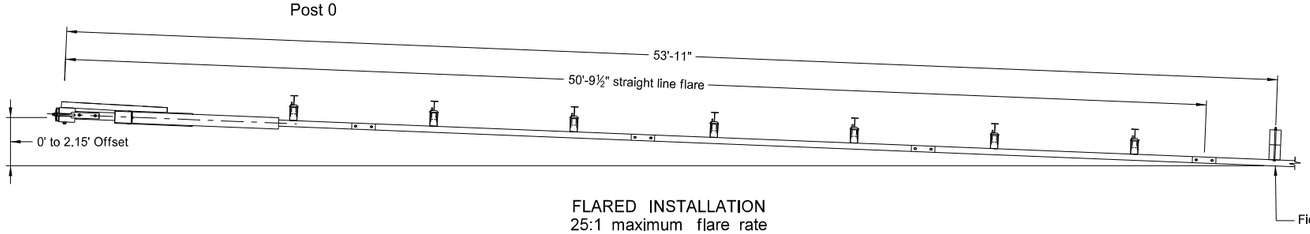
DETAIL B
Post 0



DETAIL D
Post 1



DETAIL C
Post 1
(shown near ground)



FLARED INSTALLATION
25:1 maximum flare rate

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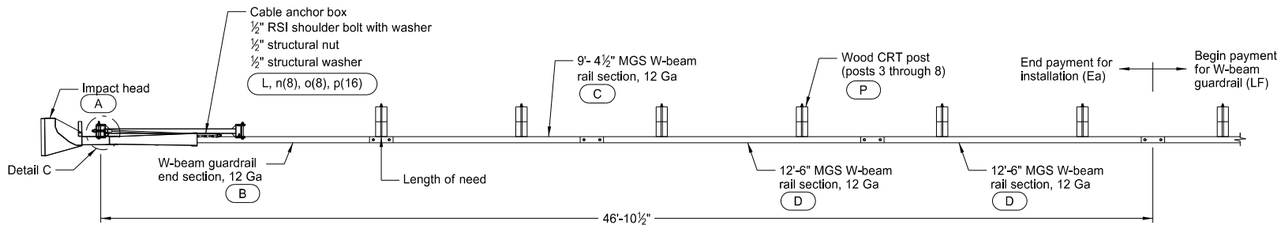
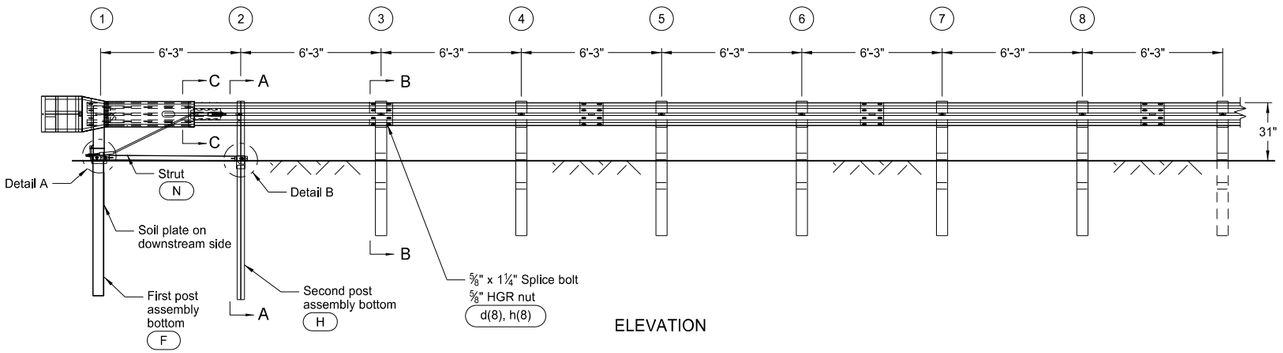
MASH SEQUENTIAL KINKING TERMINAL - WOOD POST

D-764-51



PLAN

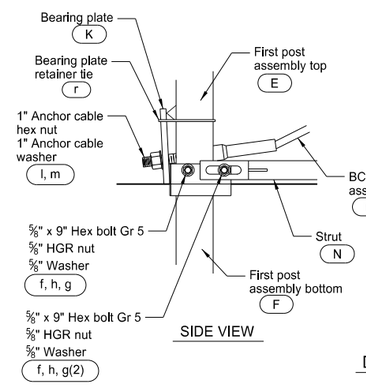


ELEVATION

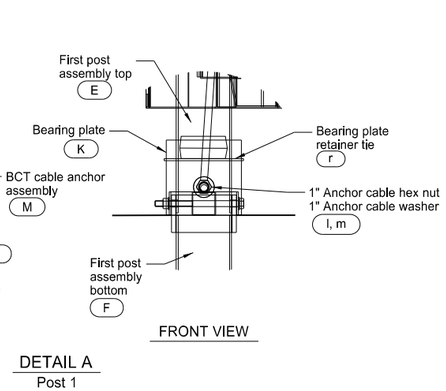
GENERAL NOTES:

1. Galvanize all bolts, nuts, cable assemblies, cable anchors, and bearing plates.
2. The MSKT can be flared at a rate of up to 25:1 to prevent the impact head from encroaching on the shoulder.
3. Ensure the lower sections of the posts do not protrude more than 4" above the ground (measured along a 5' cord). Site grading may be necessary to meet this requirement.
4. Install the lower section of the hinged posts without the upper post attached. If the post is placed in a drilled hole, the backfill material must be compacted to prevent settlement.
5. The breakaway cable assembly must be taut. Use a locking device (vice grips or channel lock pliers) to prevent the cable from twisting when tightening nuts.
6. "Toe nail" the wood blockouts to the rectangular wood posts at post 3 through post 8. Use two 20 penny galvanized nails.

ITEM	ITEM NO.	BILL OF MATERIALS	QTY
A	MS3000	IMPACT HEAD	1
B	SF1303	W-BEAM GUARDRAIL END SECTION, 12 Ga	1
C	G12025	9'-4½" MGS W-BEAM RAIL SECTION, 12 Ga	1
D	G1203A	12'-6" MGS W-BEAM RAIL SECTION, 12 Ga	2
E	MTPHP1A	FIRST POST ASSEMBLY TOP (6" X 6" X⅛" Tube)	1
F	MTPHP1B	FIRST POST ASSEMBLY BOTTOM (6' W6X15)	1
G	UHP2A	SECOND POST ASSEMBLY TOP	1
H	HP2B	SECOND POST ASSEMBLY BOTTOM	1
K	E750	BEARING PLATE	1
L	S760	CABLE ANCHOR BOX	1
M	E770	BCT CABLE ANCHOR ASSEMBLY	1
N	MS785	STRUT	1
P	UP671	6' WOOD CRT POST	6
R	P675	WOOD BLOCKOUT OR RECYCLED EQUIVALENT	6
HARDWARE			
a	B5160104A	5/16" x 1" HEX BOLT GR 5	2
b	W0516	5/16" WASHER	4
c	N0516	5/16" HEX NUT	2
d	B580122	⅝" Dia x 1¼" SPLICE BOLT	33
e	B581802	⅝" Dia x 18" HGR BOLT (POSTS 3 THRU 8)	6
f	B580904A	⅝" x 9" HEX BOLT GR 5	2
g	W050	⅝" WASHER	9
h	N050	⅝" Dia HGR NUT	35
j	B340854A	¾" Dia x 8½" HEX BOLT GRD A449	1
k	N030	¾" Dia HEX NUT	1
l	N100	1" ANCHOR CABLE HEX NUT	2
m	W100	1" ANCHOR CABLE WASHER	2
n	SB12A	½" RSI SHOULDER BOLT WITH WASHER	8
o	N012A	½" STRUCTURAL NUT	8
p	W012A	½" STRUCTURAL WASHER	8
r	CT-100ST	BEARING PLATE RETAINER TIE	1

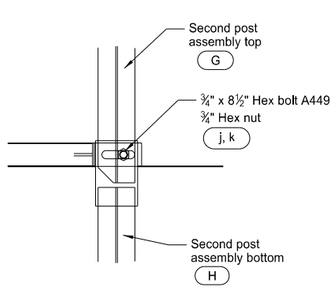


SIDE VIEW



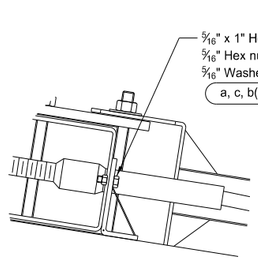
FRONT VIEW

DETAIL A
Post 1

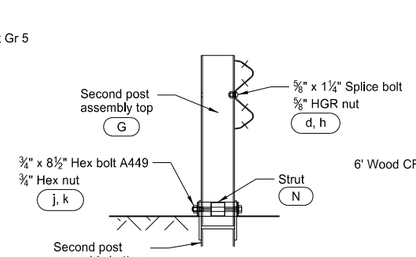


SIDE VIEW

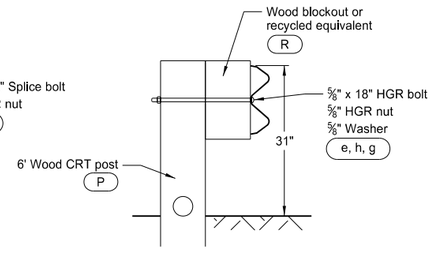
DETAIL B
Post 2



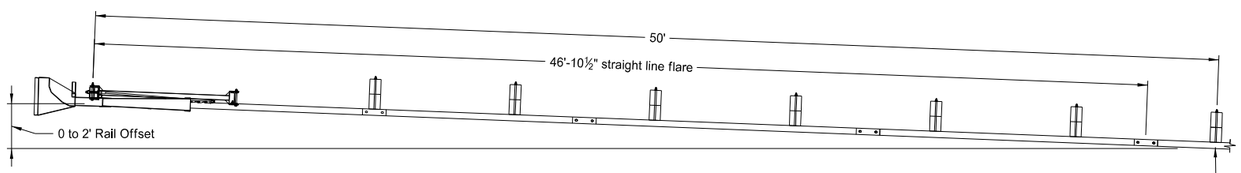
DETAIL C
Post 1 (Impact Head connection)



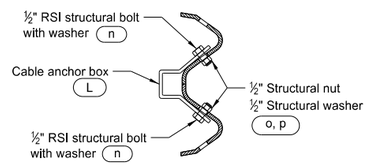
SECTION A-A
Post 2



SECTION B-B
Posts 3 through 8



FLARED INSTALLATION
25:1 maximum flare rate



SECTION C-C

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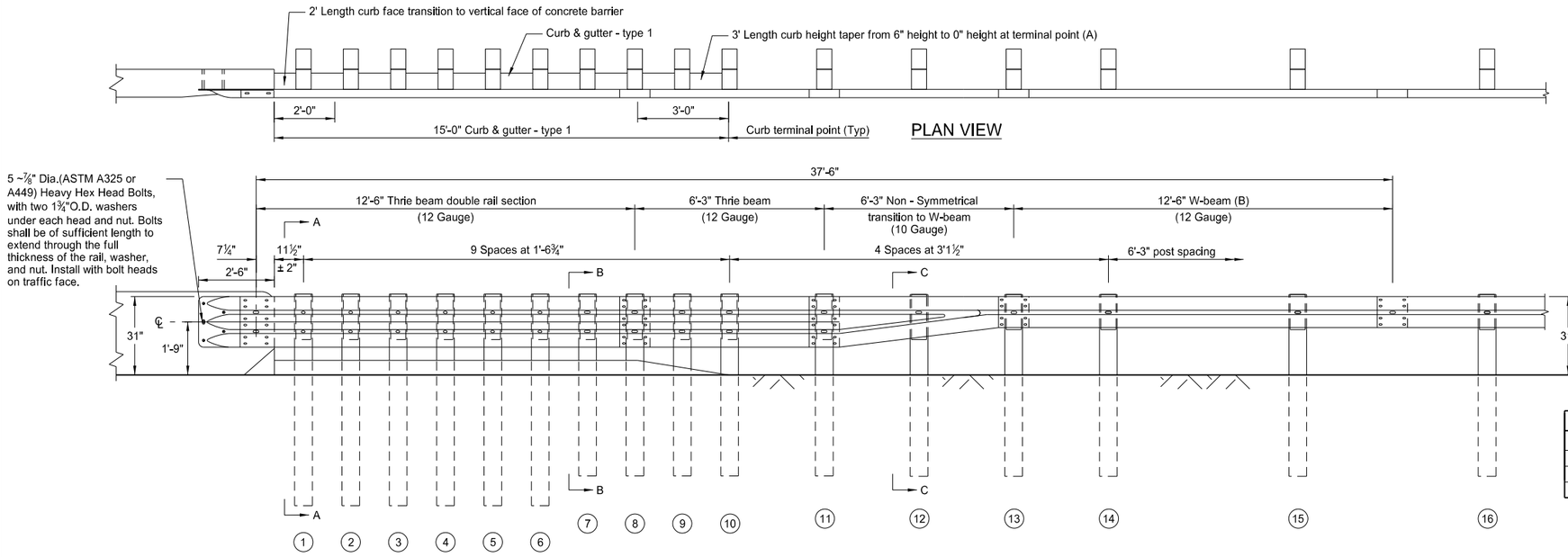
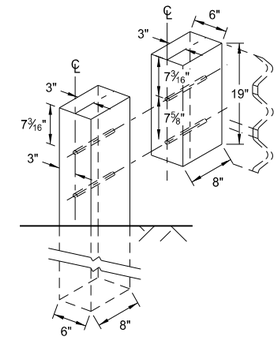
MGS W-BEAM TRANSITION WITH APPROACH CURB TO CONCRETE SINGLE SLOPE OR JERSEY BARRIER

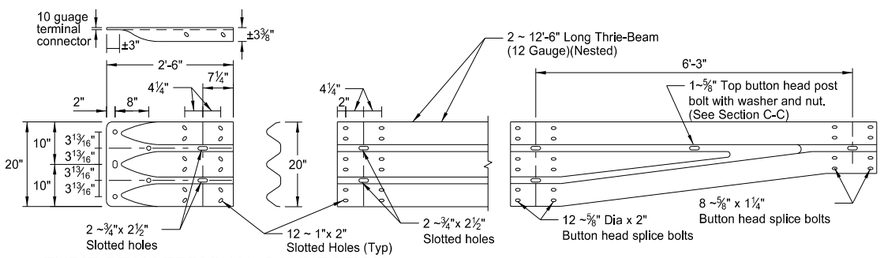
D-764-60





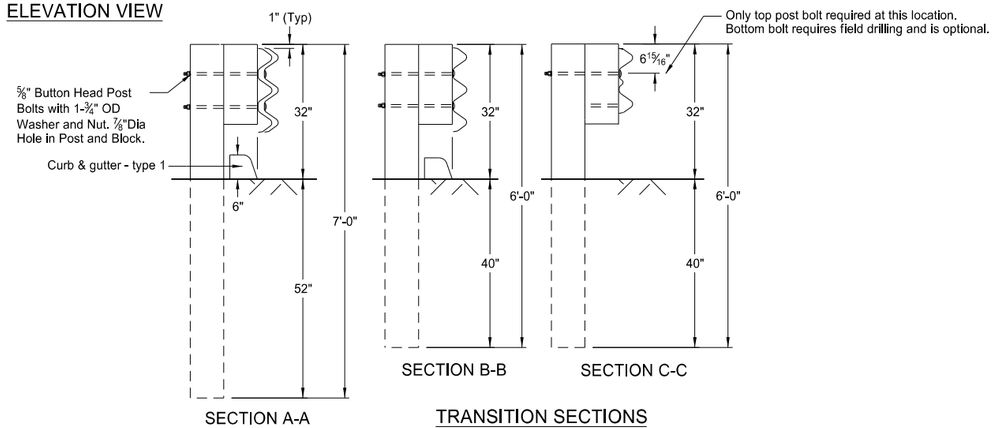
WOOD BLOCK
TO RECTANGULAR WOOD POST
(At posts 1 to 11)

TRANSITION POST AND TIMBER BLOCKOUT SIZING		
POST NO.	POST SIZE	BLOCKOUT SIZE
1-6	6" X 8" X 7'-0" long	6" X 8" X 19"
7-12	6" X 8" X 6'-0" long	6" X 8" X 19"
13-16	6" X 8" X 6'-0" long	6" X 8" X 14"

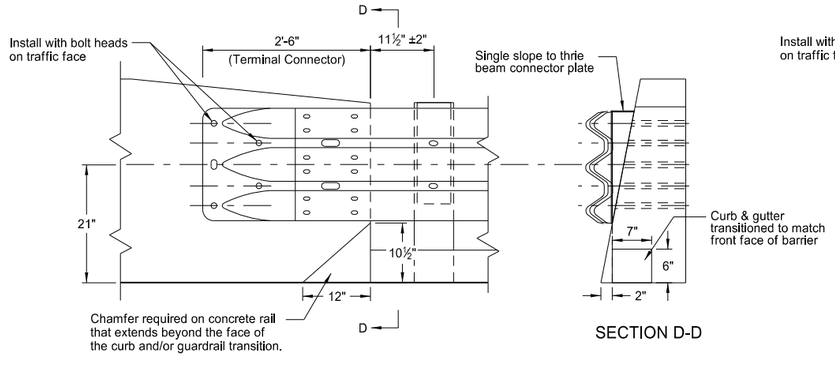


THRIE-BEAM TERMINAL CONNECTION

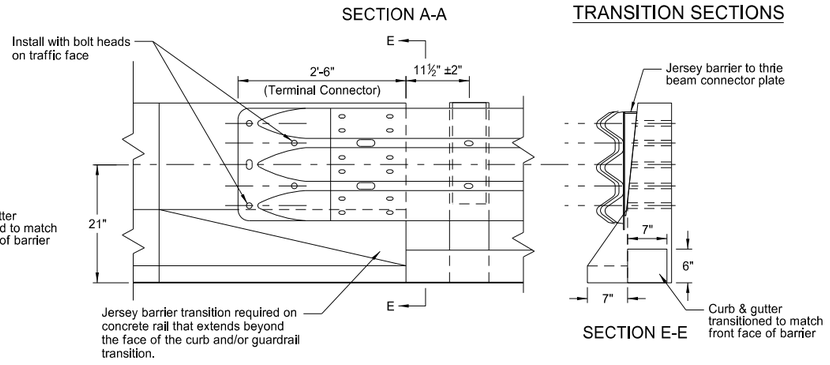
NON - SYMMETRICAL TRANSITION TO W-BEAM (10 GAUGE)



TRANSITION SECTIONS



CONNECTION TO CONCRETE SINGLE SLOPE BRIDGE RAIL AND TRAFFIC BARRIERS



CONNECTION TO CONCRETE JERSEY BARRIER BRIDGE RAIL AND TRAFFIC BARRIERS

(A) Where curb is required to continue past 15' length, taper the curb down to 3" height at the terminal point shown above, instead of 0" height. Between posts 10 and 16 the curb must be 3" height.

(B) Install a 12'-6" length W-beam double rail section at this location where curb extends past 15' length.

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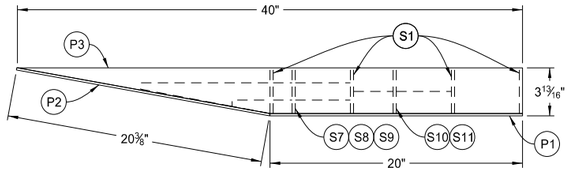
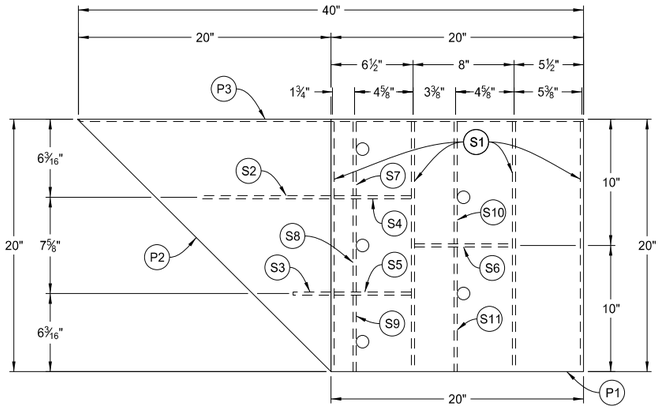
SINGLE SLOPE TO THRIE BEAM CONNECTOR PLATE DETAILS

D-764-61

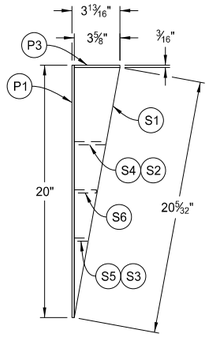


PLAN

NOTE: Assembly Detail is shown for guardrail installation on right hand side of entrance end of bridge barrier. Mirror for opposite side installation.

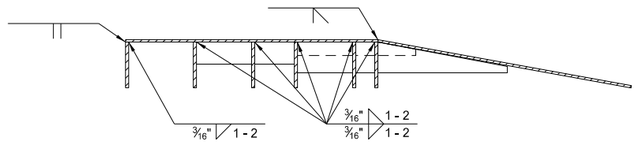


ELEVATION

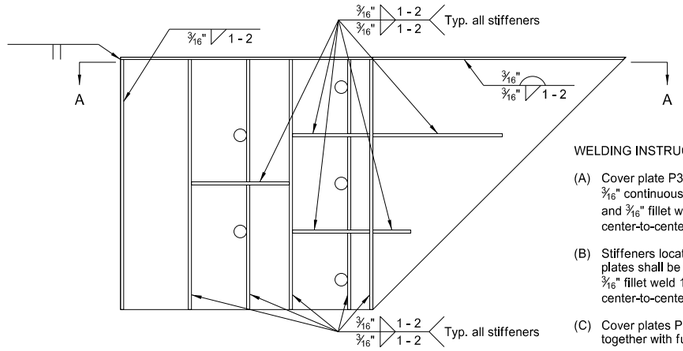


END

ASSEMBLY DETAIL
(Front View)



SECTION A-A



ELEVATION

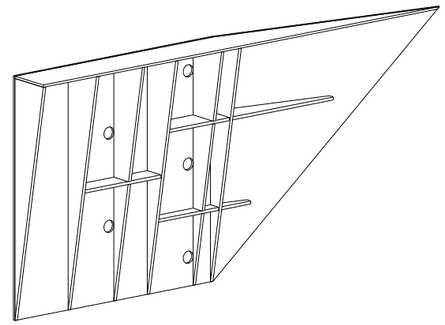
WELDING INSTRUCTIONS:

(A) Cover plate P3 shall be welded as follows: 3/16" continuous back weld on exterior sides and 3/16" fillet weld 1" long spaced at 2" center-to-center on interior sides.

(B) Stiffeners located on the inside of the cover plates shall be welded as follows: 3/16" fillet weld 1" long spaced at 2" center-to-center.

(C) Cover plates P1 and P2 shall be welded together with full penetration groove weld.

WELDING DETAIL
(Back View)



PICTORIAL DRAWING
(Showing Back of Connector Plate)

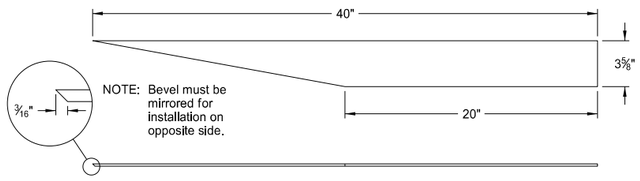


PLATE P3
Quantity: 1

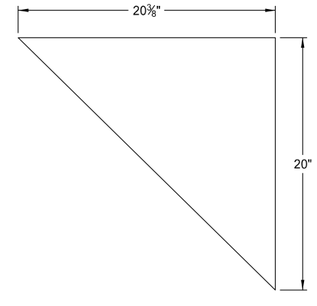


PLATE P2
Quantity: 1

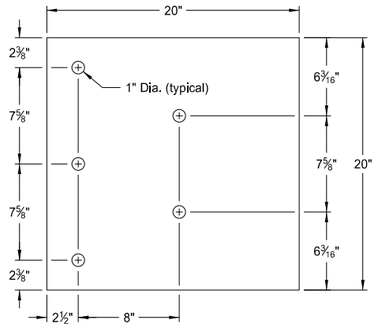
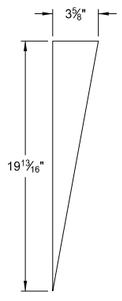
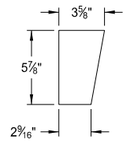


PLATE P1
Quantity: 1

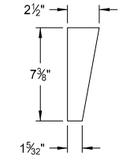
COVER PLATES



TYPE S1
Quantity: 4



TYPE S7
Quantity: 1



TYPE S8
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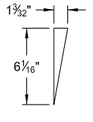
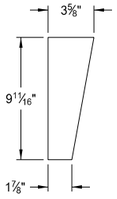
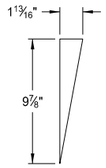


TYPE S9
Quantity: 1

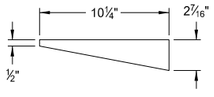
VERTICAL PLATES



TYPE S10
Quantity: 1



TYPE S11
Quantity: 1



TYPE S2
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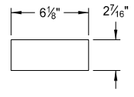

TYPE S4
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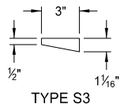

TYPE S3
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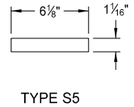

TYPE S5
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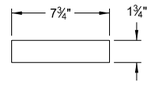

TYPE S6
Quantity: 1

HORIZONTAL PLATES

STIFFENER PLATES

NOTES:

1. Cover plates P1, P2, and P3 shall be fabricated from 3/16" thick ASTM A36 Grade structural steel.
2. Stiffener plates shall be fabricated from 1/4" thick ASTM A36 Grade structural steel.
3. Connector plate shall be galvanized in accordance with AASHTO M111.

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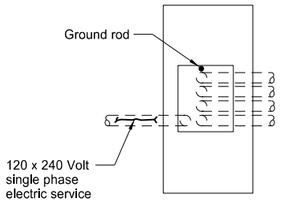
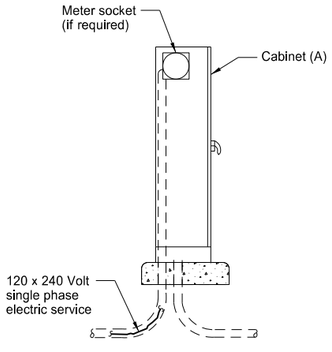
FEED POINT - TRAFFIC SIGNALS

D-772-1



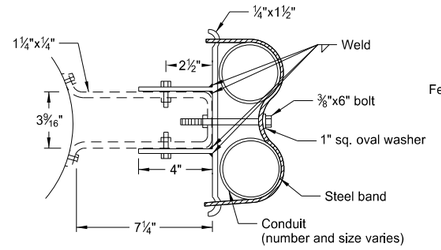
Plan

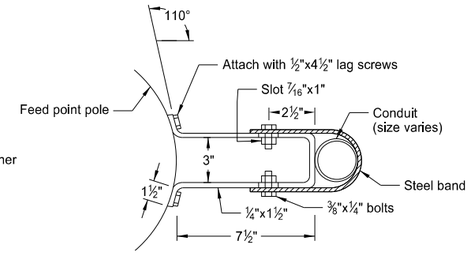


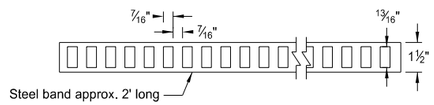
Elevation

Circuit Breaker Cabinet Pad Mounted

(A) Provide weatherproof cabinet, 56 in. high x 26 in. wide x 14 in. deep, 12 gauge steel (min.) or aluminum with provisions for padlock. Place one coat of primer and two coats of exterior dark green enamel on steel cabinet.

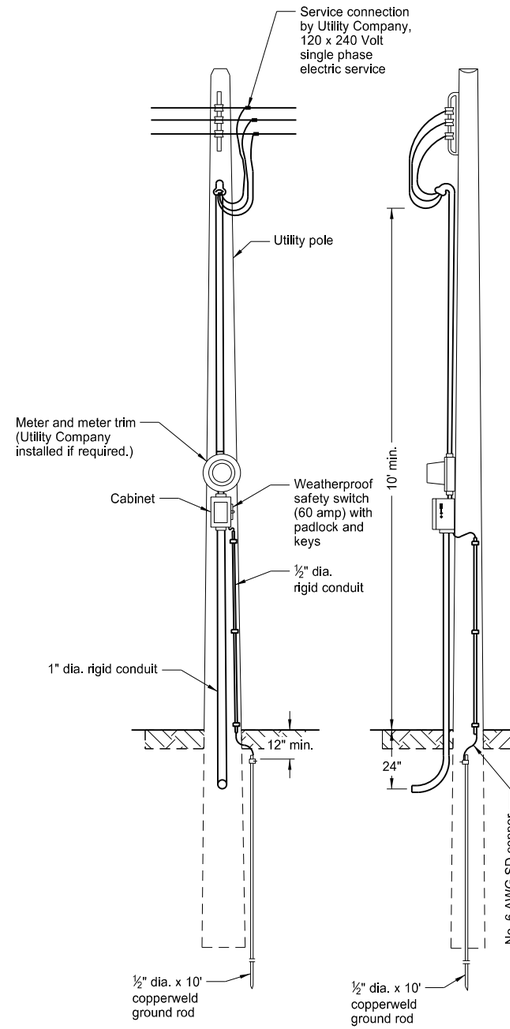




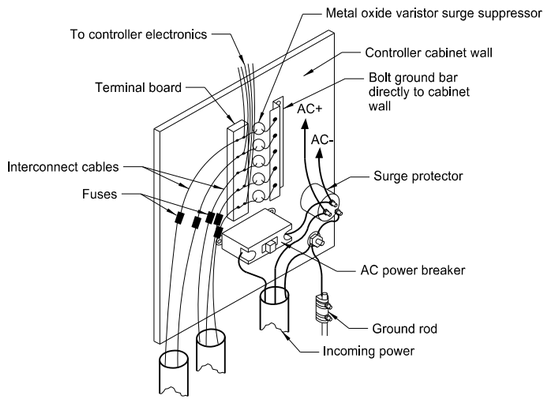


Conduit Standoff Bracket

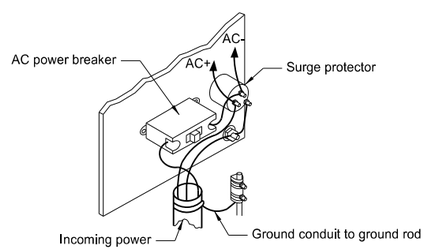
Use when required by local Utility Company.



Front View Side View



Controller Cabinet
Interconnect and Power Cable
Lightning Protection



Feed Point Cabinet
Lightning Protection

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11-14-13	
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10-17-17	Updated to active voice.

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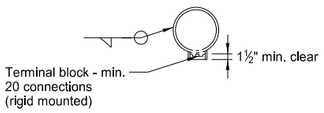
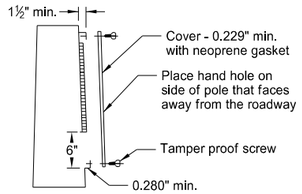
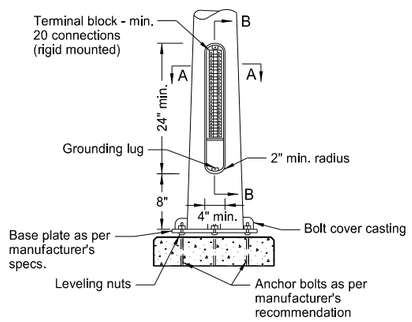
TRAFFIC SIGNAL STANDARDS



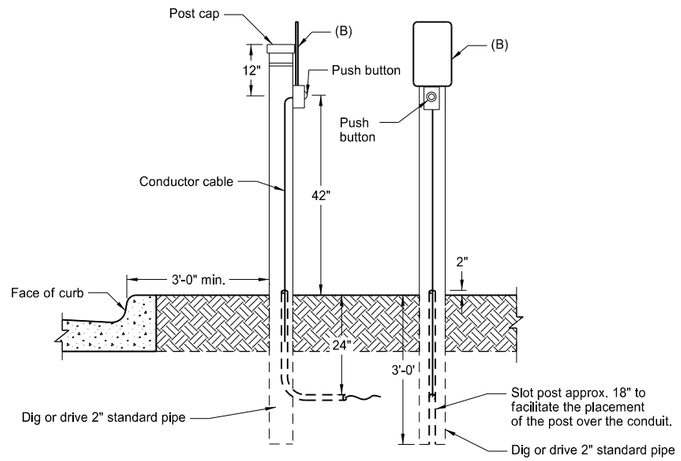
Section A-A



Section B-B

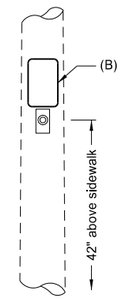


Alternate Signal Standard Base
For use only with Type V, VI, and VII signal standards.

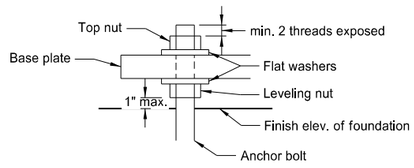


Side View Front View

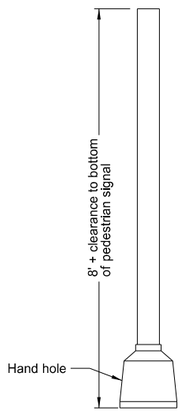
Pedestrian Push Button Post Details (A)



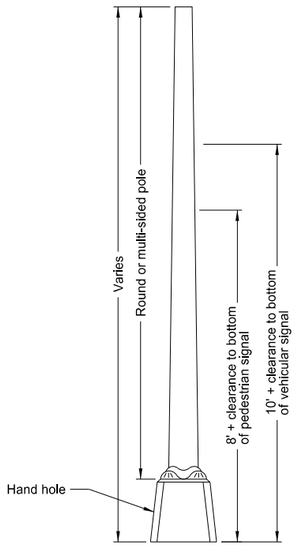
Signal Standard Mounted
Pedestrian Push Button Detail



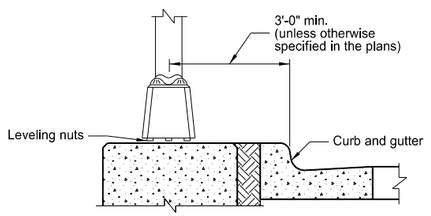
Anchor Bolt Detail

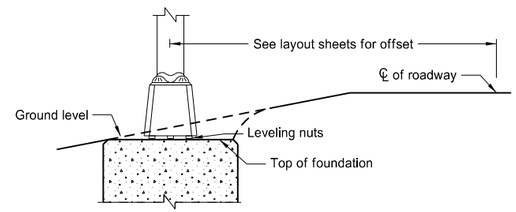


Type II



Type V, VI, VII





Signal Standard
Minimum Clearance Details

(A) Use positioning of the sign, pushbutton, and direction of arrow to clearly indicate which crosswalk is actuated by the push button. Place type of sign based on the jurisdiction in which placed.

(B) Attach sign to post using rust resistant 0.081 aluminum bracket and banding. See Standard Signs book for dimensions and legend series. See plans for type of sign.

Notes:

Signal Heads: See traffic signal layout for correct mounting position, number, size, and arrangement of lenses.

Steel Standards: Place signal standard a minimum of 3 ft. from the face of the curb to center of signal standard, unless shown otherwise on layout sheets.

Paint: See note sheet for required color of paint.

Transformer Base: In lieu of transformer base use alternate signal standard base.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
11-14-13	
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10-17-17	Updated to active voice.

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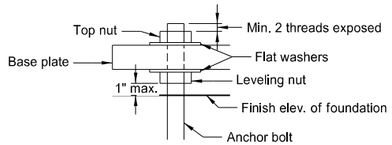
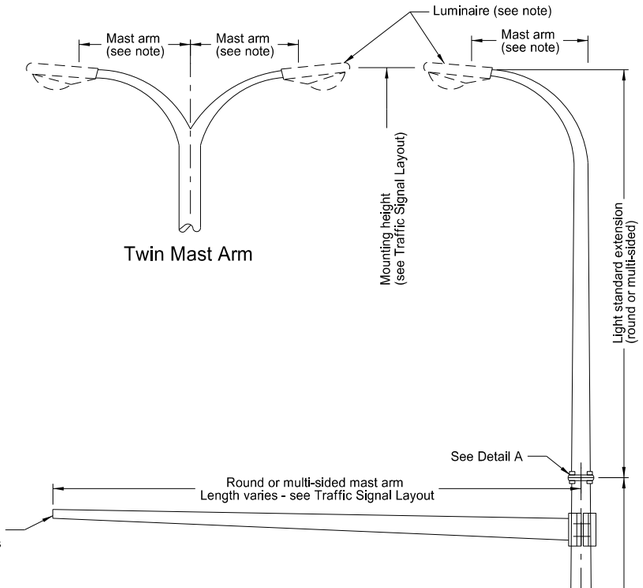
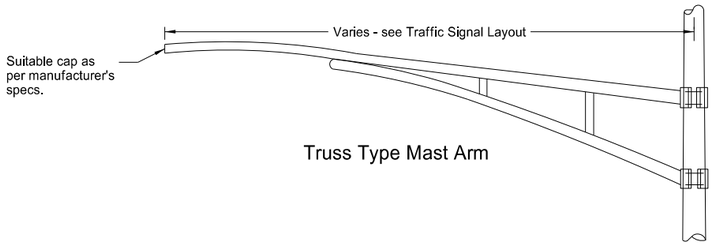
TRAFFIC SIGNAL STANDARDS
(MAST ARM TYPE)



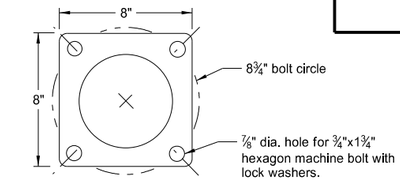
Anchor Bolt Detail



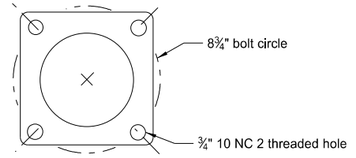
Twin Mast Arm



Truss Type Mast Arm



¾" Top Plate



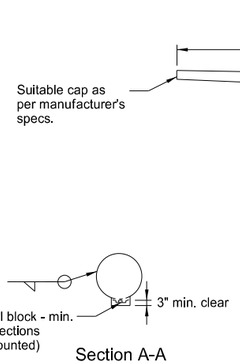
¾" Bottom Plate

Detail A

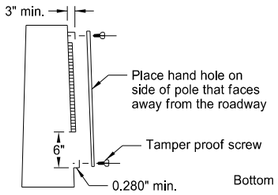
Note: In lieu of the plate type connection, use a telescoping clamp type extension.

Combination Signal and Light Standard			
Signal Standard Type	Luminaire Mounting height (ft)	Install Light Standard Extension and Luminaire	Luminaire Mast Arm
A	30	yes	single
B	30	(A)	single
C	40	yes	single
D	40	(A)	single
E	30	yes	twin
F	30	(A)	twin
G	40	yes	twin
H	40	(A)	twin
I	50	yes	single
J	50	yes	twin

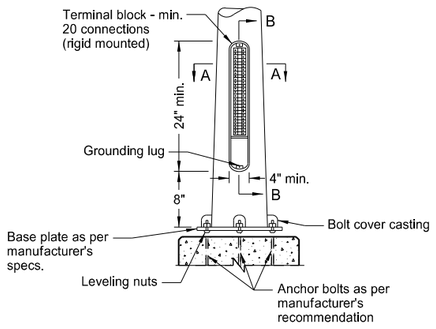
(A) Install the light standard extension for these signal standards at a later date under a separate contract.



Section A-A

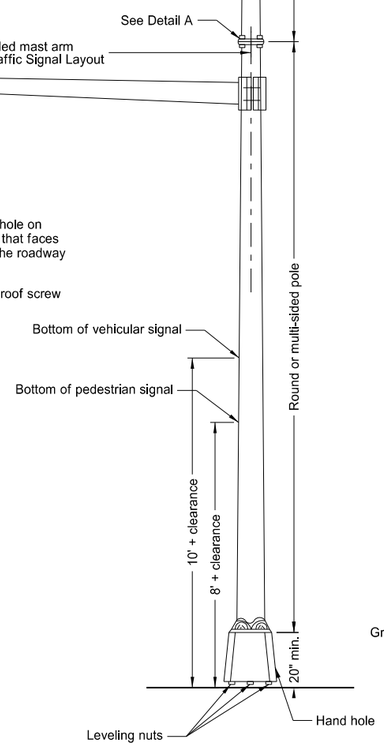


Section B-B

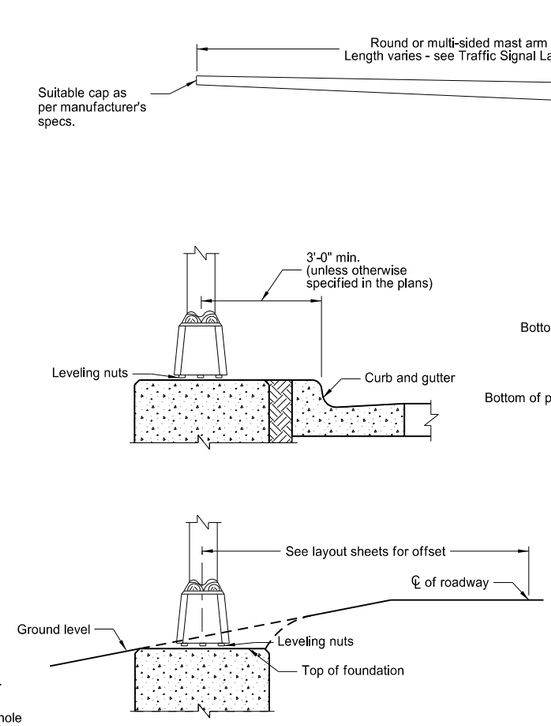


Alternate Signal Standard Base

Note: For use with Type IV and combination signal standards only



Combination Signal and Light Standard



Signal Standard Minimum Clearance Detail

Type IV Signal Standard

(B) On combination signal and light standards Type B, D, F, and H, and on all Type IV signal standards install a suitable pole cap as per manufacturer's specifications.

Notes:

Light standard extension: Mast arm is 6 ft. unless otherwise noted on the plans. Use light standard extension galvanized in accordance with ASTM A 123.

Luminaire: Use internal ballast - constant wattage 120 x 240 voltage luminaires. See layout sheets for type of luminaire, wattage, and I.E.S. distribution.

Signal head: See Traffic Signal Layout for correct mounting position, number, size, and arrangement of lenses. Place mast arm mounted signal heads with a clearance between 17 ft. and 19 ft. from the ℄ of the roadway to the bottom of signal heads.

Multi-sided poles: Provide a means, other than friction, that will not allow the mast arm to be rotated by wind forces. Fabricate the pole so the mast arm is rotatable. This feature to be as approved by the Engineer.

Transformer base: In lieu of the transformer base, use the alternate signal standard base.

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11-14-13	
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10-17-17	Updated to active voice.

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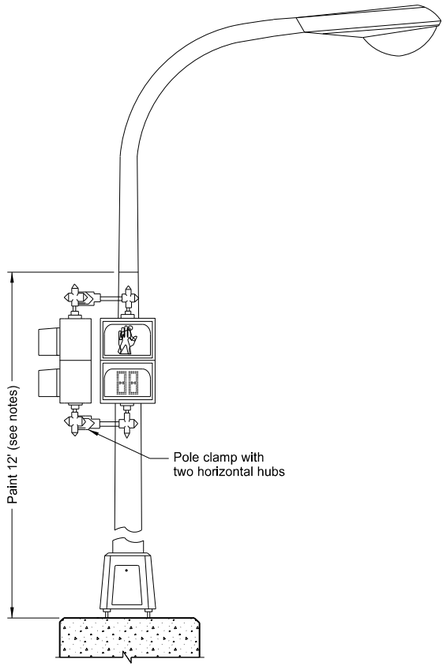
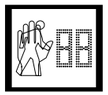
TRAFFIC SIGNAL HEAD MOUNTING

D-772-4

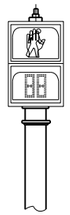


Light Standard Mounted
Pedestrian Signal Head (A)



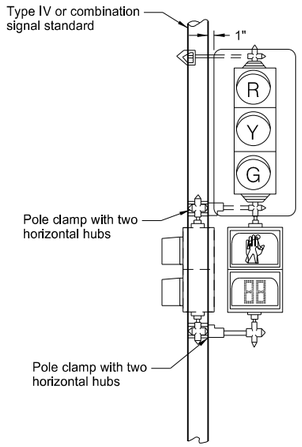
Pedestrian countdown timer

(A) See plans for the appropriate orientation and type of pedestrian signal head to use.



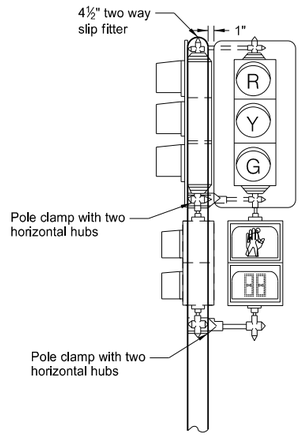
Type II

Pedestal Mounted - Pedestrian (A)



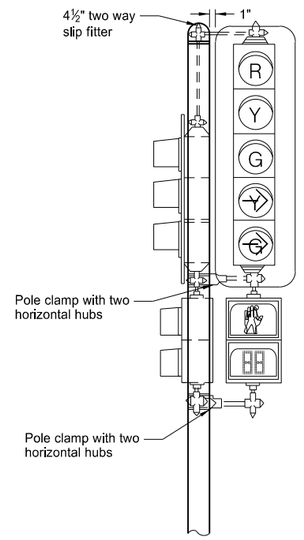
Type IV

Post Mounted - Vehicular
Post Mounted - Pedestrian (A)



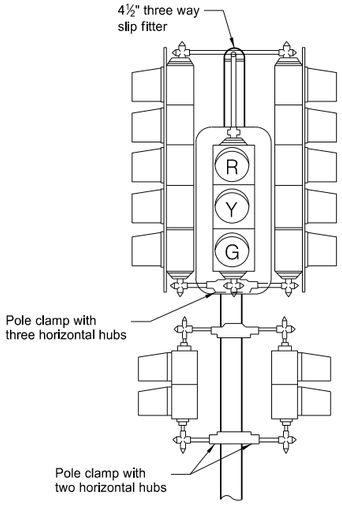
Type V

Post Mounted - Vehicular
Post Mounted - Pedestrian (A)



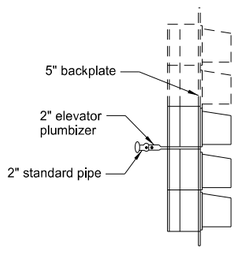
Type VI

Post Mounted - Vehicular
Post Mounted - Pedestrian (A)



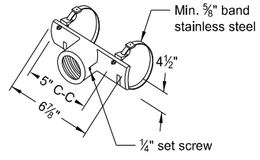
Type VII

Post Mounted - Vehicular
Post Mounted - Pedestrian (A)

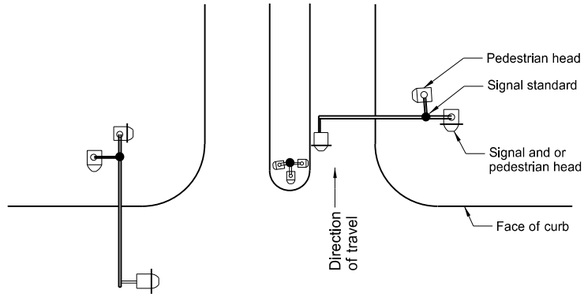


Side View

Mid-Span Mounted and
Mast Arm Rigid Mounted
Signal Heads

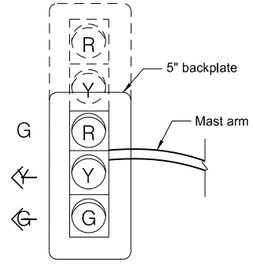


Mast Arm Signal
Head Bracket

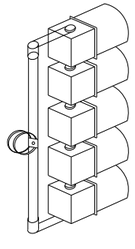


Plan Layout
(typical)

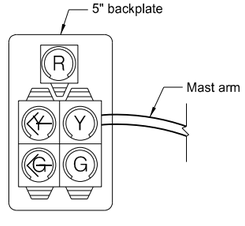
Note: Place signal heads behind the face of the curb.



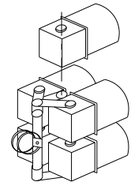
Front View



Isometric View



Front View



Isometric View

End Mounted and Mast Arm Rigid Mounted
Signal Heads

Notes:

Reinforcing Plates: Install reinforcing plates where mounting hardware attaches to signal heads when using polycarbonate signal heads. Where a plumbizer is used, place reinforcing plates on each side of the plumbizer.

Clearance: Place the bottom of post or pedestal mounted vehicular signal heads a minimum of 10 ft. and pedestrian signal heads a minimum of 8 ft. above the ground line or sidewalk.

Signal Heads: See traffic signal layout for correct mounting position, numbers, size, and arrangement of lenses.

Pole Clamps: A pole plate with suitable banding material, as approved by the Engineer, is allowed in place of pole clamps. Where traffic signal heads and pedestrian signal heads are mounted one above the other, one pole clamp assembly is allowed.

Paint: Paint signal housing yellow and backplates dull black. Paint pole clamps and signal head mounting hardware the same color as the signal standard shaft.

When pedestrian heads are light standard mounted, paint the lower 12 ft. the same color as the other traffic signal standards.

Mounting Details: All signal heads shown viewed from direction of travel.

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11-14-13	
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7-8-14	Added reinforcing plate note
10-17-17	Updated to active voice.

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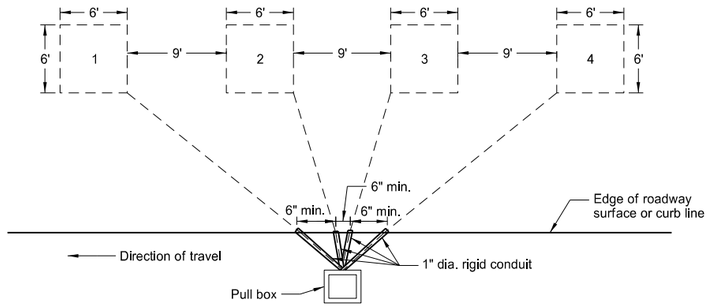
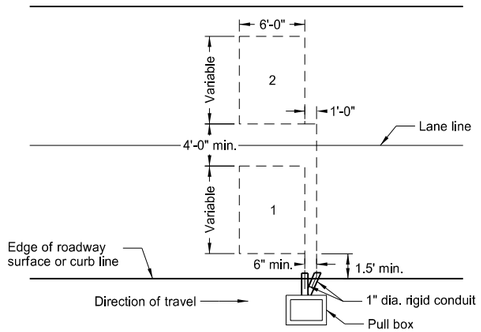
LOOP DETECTOR DETAILS
(SAW SLOT)



Multiple Loop Details
(Presence Loops)



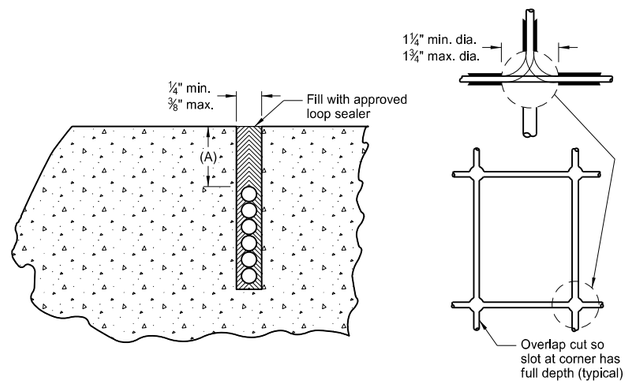
Loop Detector Detail
(Passage or Calling Loops)

Number of loops and number of turns as shown in the plans

Notes:

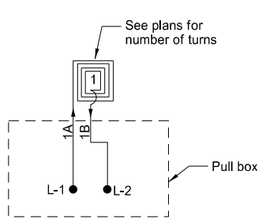
1. Saw cut each loop in roadway.
2. The number of turns, size of loop, and size of conductor shown on the plans.
3. Place leads from the loop to the pull box in saw slots and conduits to minimize interaction.

(A) 1" minimum on concrete surface
2" minimum on asphalt surface



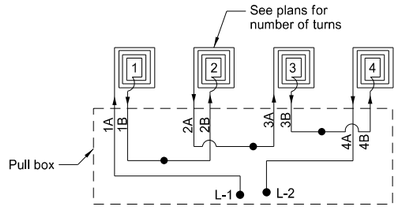
Saw Slot Details

Drill detector loop corners 2" deep then saw pavement slots to form loops. Dimensions and location shown in plans.



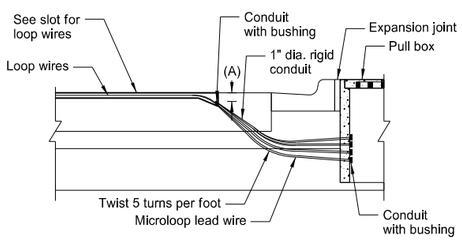
Single Loop Connection

Label all conductors in the pull box as shown. Splice loop connections in the pull box.

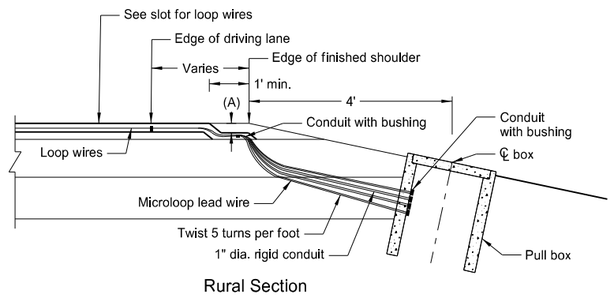


Multiple Loop Connection

Where multiple loops are connected to create one detection zone, label all conductors in the pull box as shown and splice loop connections in the pull box as shown. Number of loops varies with connections made following the same pattern.

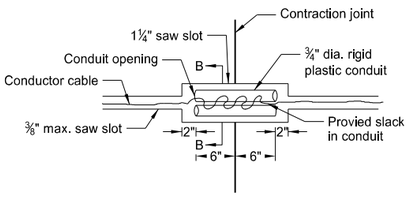


Curb Section

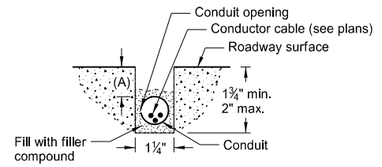


Rural Section

Saw Slot to Pull Box Details



Plan View



Section B-B

Construction Joint Detail

Use Construction Joint Detail when a crack in the roadway is encountered.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
11-14-13	
REVISIONS	
DATE	CHANGE
10-17-17	Updated to active voice.

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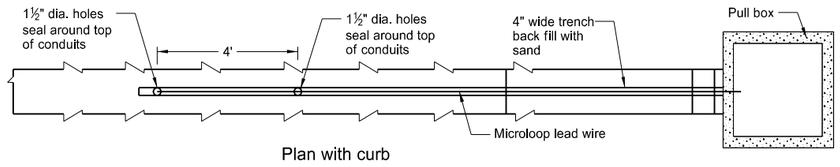
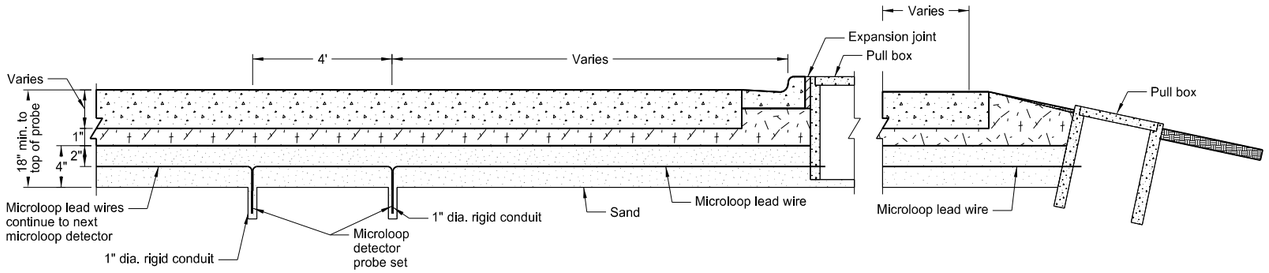
LOOP DETAILS

D-772-5A



Plan with curb



Elevation with curb

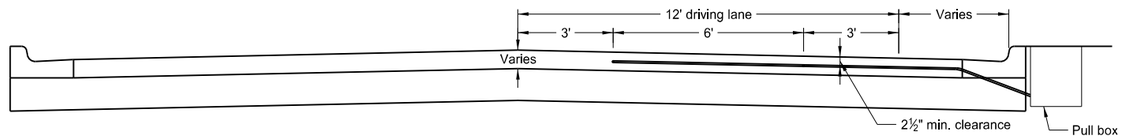
Elevation without curb

Microloop Placement in New Pavement

Notes:

After the installation and compaction of the aggregate base, trench a 4 in. trench and drill the 1½ in. dia. holes. Embed microloop detectors in the sand as shown. Recompact aggregate base to the density of surrounding material and test microloops prior to placing PCC pavement.

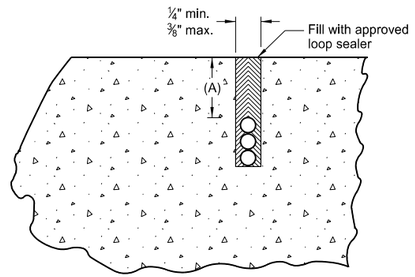
Drill 1½ in. dia. holes a minimum of 2 in. below bottom of microloop detector probe.



Elevation

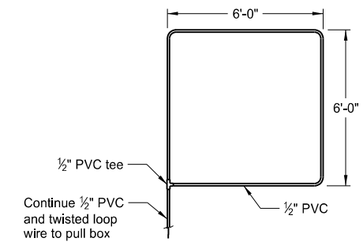
Preformed Loop Detector Layout

Installation of Preformed Loop detector when placed in new pavement.



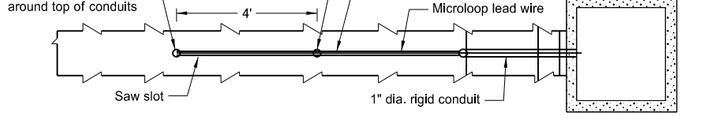
Saw Slot Details

(A) 1" minimum on concrete surface
2" minimum on asphalt surface

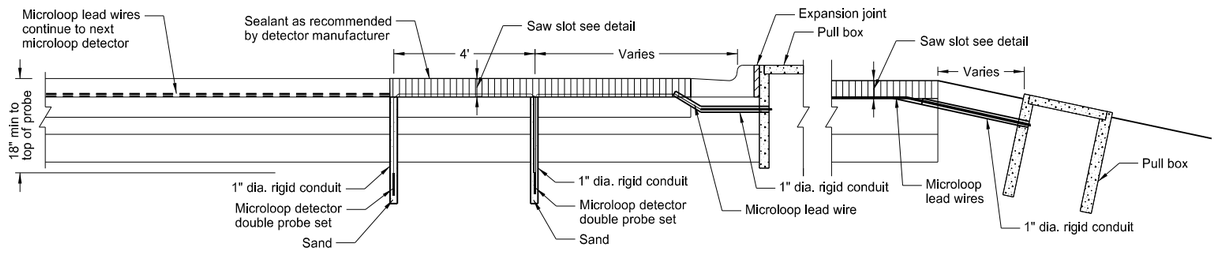


Preformed Loop Detector Layout

Securely tie down Preformed Loop to prevent loop from floating while placing concrete.



Plan with curb



Elevation with curb

Elevation without curb

Microloop Placement in Existing Pavement

Notes:

Drill 1½ in. dia. holes, cut saw slot in the pavement, install 1 in. conduit, and install microloop detectors so tops of probes are 15 in. below road surface. Fill 1 in. dia. conduit with sand, seal saw slot, and test microloops.

Drill 1½ in. dia. holes a minimum of 2 in. below bottom of microloop detector probe.

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11-14-13	
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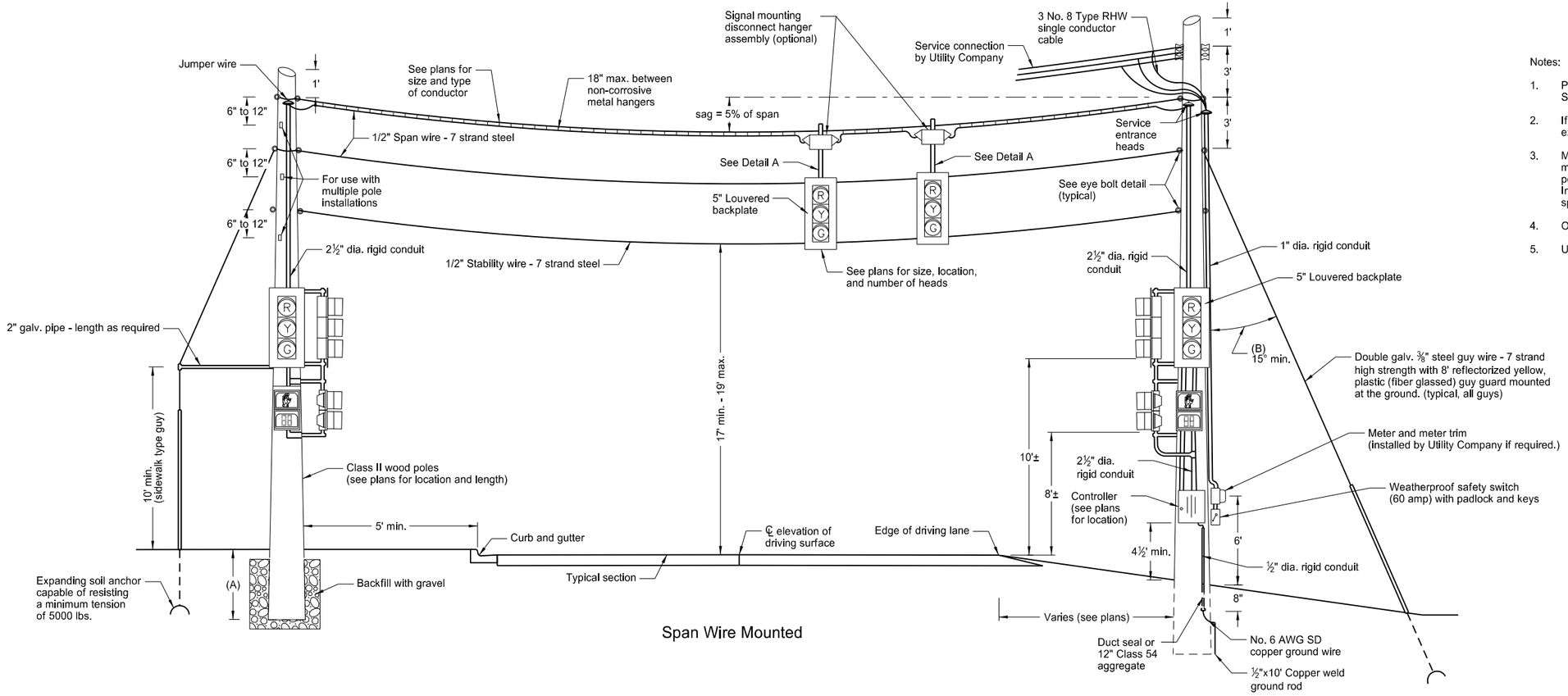
SPAN WIRE MOUNTED TRAFFIC SIGNALS

D-772-6



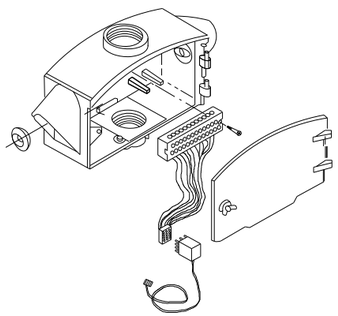
Span Wire Mounted

Notes:

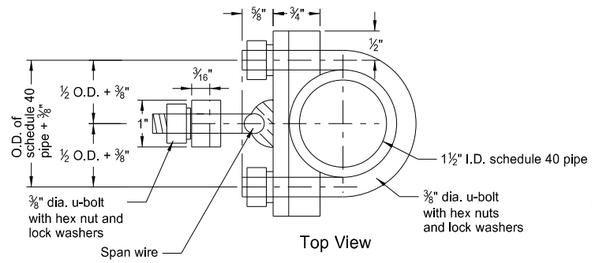
1. Place span wired mounted traffic signals in accordance with Standard Specifications Section 772 and 896.
2. If a guy wire angle of less than 45° is used, increase the capability of the expanding soil anchor to resist tensions on site.
3. Maintain the required 17 to 19 ft. signal height over the roadway for a minimum period of 90 calendar days after installation, unless written permission is granted by the Engineer to waive the 90 day requirement. Include all costs to maintain the signal head elevation in the price bid for span wire mounted signals.
4. Operate traffic signal controller on 120 volts.
5. Use thimble type connections for span wire and stability wire.

(A) Pole Depth of Setting	
Length of pole (ft)	Depth of pole min. (ft)
35	6
40	6
45	6.5
50	7
55	7.5

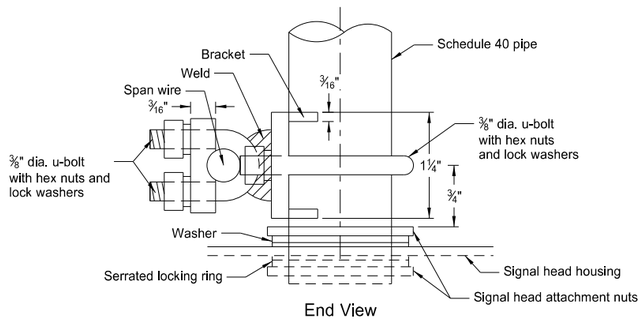
(B) Guy Wire	
Angle	Anchor Resistance min.
30°	12,000 lbs.
15°	24,500 lbs.



Signal Mounting Disconnect Hanger Assembly

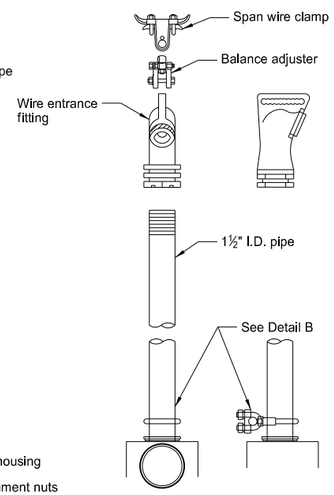


Top View

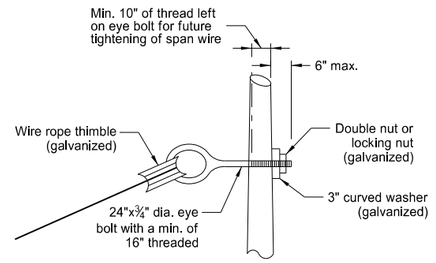


End View

Detail B



Detail A



Eye Bolt Detail

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
2-28-14	
REVISIONS	
DATE	CHANGE
7-8-14	Title change, span wire size and sag
10-17-17	Updated to active voice.

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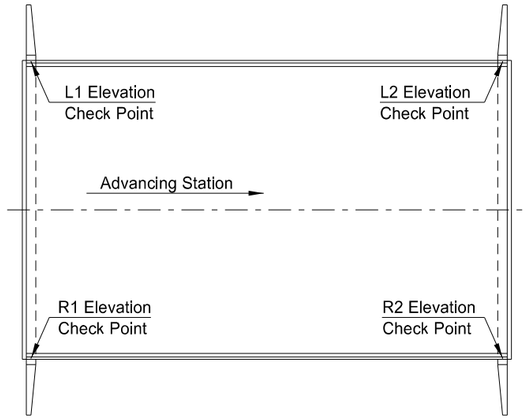
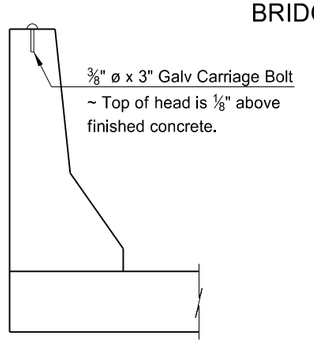
BRIDGE BENCH MARKS

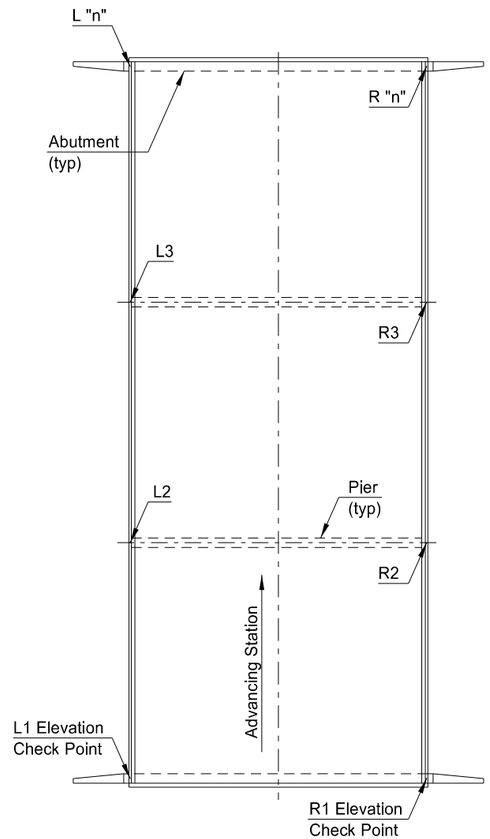
D-900-1



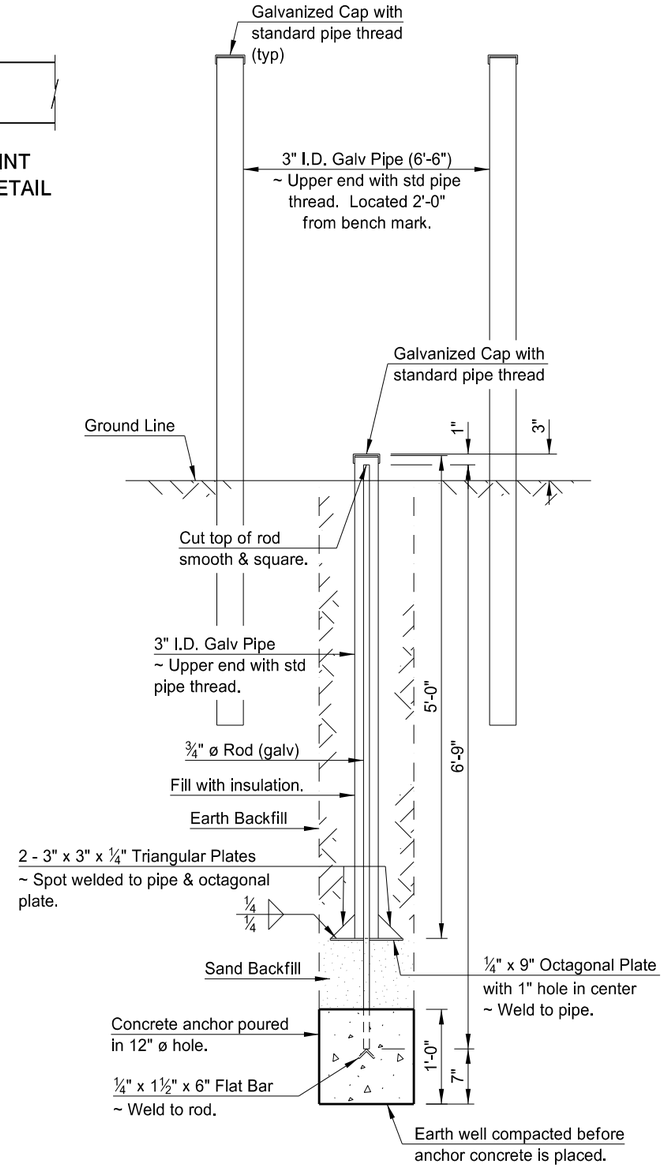
GENERAL LAYOUT FOR
SINGLE SPAN



CHECK POINT
LOCATION DETAIL



GENERAL LAYOUT FOR
MULTIPLE SPAN



BENCH MARK DETAIL

NOTES:

Elevation check points shall consist of 3/8" ø x 3" galvanized carriage bolts (or equal) set in the concrete barrier at the points indicated on the General Layout sketches. The top of the bolt head shall project above the finished concrete 1/8". Elevation check points shall be placed on each barrier over each unit of the substructure for each bridge at a structural location.

Two bench marks as detailed hereon shall be set at diagonal opposite positions away from the structure location and at least 300 feet from the nearest point on the bridge or bridges (if more than one at a location). These bench marks shall be constructed as detailed on this sheet and located near the Highway Right of Way lines. The two pipes shall extend 4'-0" above ground and be painted with two coats of white paint suitable for galvanized steel surfaces.

The Project Engineer shall run a set of levels determining the elevation of each check point on the structure and the two bench marks immediately after the completion of the bridge. Bench Mark #1 can be listed as having elevation 1000 or the actual surveyed elevation. This information shall be recorded on SFN 13420 and submitted to the Bridge Engineer with adequate information locating each check point and bench mark.

All metal parts are to be hot dip galvanized after punching, shearing, welding and fabrication.

Threads of cap and pipe are not to be galvanized. At the time of installation these threads are to be coated with synthetic grease with teflon and cap screwed to a snug fit.

METHOD OF MEASUREMENT:

Each set of Bridge Bench Marks consisting of two bench marks and the required number of elevation check points shall be considered as one unit for bidding purposes and the quantity to be paid for shall be the number of sets of bridge bench marks which have been installed complete in place and accepted by the Engineer.

BASIS OF PAYMENT:

Bridge Bench Marks shall be paid for at the contract price bid for each set of Bridge Bench Marks, which price shall be full compensation for all excavation, backfill and clean-up, and for furnishing, hauling and placing all elevation check points, galvanized pipe, caps, rods, sand backfill, concrete, rock equipment, tools and incidentals, including galvanizing and greasing, necessary to complete this item.

GALVANIZING:

After fabrication the complete assembly shall be hot-dip galvanized.

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09/14/11	
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