

NDDOT ABBREVIATIONS

D-101-1

? This is a special text character used in the labeling of existing features. It indicates a feature that has an unknown characteristic, potentially based on: lack of description, location accuracy or purpose.

Abn abandoned  
 Abut abutment  
 Ac acres  
 Adj adjusted  
 Aggr aggregate  
 Ahd ahead  
 ARV air release valve  
 Align alignment  
 Al alley  
 Alt alternate  
 Alum aluminum  
 ADA Americans with Disabilities Act  
 A ampere  
 & and  
 Appr approach  
 Approx approximate  
 ACP asbestos cement pipe  
 Asph asphalt  
 AC asphalt cement  
 Assmd assumed  
 @ at  
 Atten attenuation  
 ATR automatic traffic recorder  
 Ave Avenue  
 Avg average  
 ADT average daily traffic  
 Az azimuth  
 Bk back  
 BF back face  
 Bs backsight  
 Balc balcony  
 B Wire barbed wire  
 Barr barricade  
 Btry battery  
 Brg bearing  
 BI beehive inlet  
 Beg begin  
 BM bench mark  
 Bkwy bikeway  
 Bit bituminous  
 Blk block  
 Bd Ft board feet  
 BH bore hole  
 BS both sides  
 Bot bottom  
 Blvd Boulevard  
 Bndry boundary  
 BC brass cap  
 Brkwy breakaway  
 Br bridge  
 Bldg building

BV butterfly valve  
 Byp bypass  
 C Gdrl cable guardrail  
 Calc calculate  
 Cd candela  
 CIP cast iron pipe  
 CB catch basin  
 CRS cationic rapid setting  
 C Gd cattle guard  
 C To C center to center  
 Cl or C centerline  
 Cm centimeter  
 Ch chain  
 Chnlk chain-link  
 Ch Blk channel block  
 Ch Ch channel change  
 Chk check  
 Chsld chiseled  
 Cir circle  
 Cl class  
 Cl clay  
 Cl F clay fill  
 Cl Hvy clay heavy  
 Cl Lm clay loam  
 Clnt clean-out  
 Clr clear  
 Cl&gr clearing & grubbing  
 Co S coal slack  
 Comb. combination  
 Coml commercial  
 Compr compression  
 CADD computer aided drafting & design  
 Conc concrete  
 Cond conductor  
 Const construction  
 Cont continuous  
 CSB continuous split barrel sample  
 Contr contraction  
 Contr contractor  
 CP control point  
 Coord coordinate  
 Cor corner  
 Corr corrected  
 CAES corrugated aluminum end section  
 CAP corrugated aluminum pipe  
 CMES corrugated metal end section  
 CMP corrugated metal pipe  
 CPVCP corrugated poly-vinyl chloride pipe  
 CSES corrugated steel end section  
 CSP corrugated steel pipe  
 C coulomb  
 Co County  
 Crse course  
 C Gr course gravel  
 CS course sand

Ct Court  
 Xarm cross arm  
 Xbuck cross buck  
 Xsec cross sections  
 Xing crossing  
 Xrd Crossroad  
 Crn crown  
 CF cubic feet  
 M3 cubic meter  
 M3/s cubic meters per second  
 CY cubic yard  
 Cy/mi cubic yards per mile  
 Culv culvert  
 C&G curb & gutter  
 CI curb inlet  
 CR curb ramp  
 CS curve to spiral  
 C cut  
 Dd Ld dead load  
 Defl deflection  
 Defm deformed  
 Deg or D degree  
 DInt delineate  
 DIntr delineator  
 Depr depression  
 Desc description  
 Det detail  
 DWP detectable warning panel  
 Dtr detour  
 Dia diameter  
 Dir direction  
 Dist distance  
 DM disturbed material  
 DB ditch block  
 DG ditch grade  
 Dbl double  
 Dn down  
 Dwg drawing  
 Dr drive  
 Drwy driveway  
 DI drop inlet  
 D dry density  
 Ea each  
 Esmt easement  
 E East  
 EB Eastbound  
 Elast elastomeric  
 EL electric locker  
 E Mtr electric meter  
 Elec electric/al  
 EDM electronic distance meter  
 Elev or El elevation  
 Ellipt elliptical  
 Emb embankment  
 Emuls emulsion/emulsified

ES end section  
 Engr engineer  
 ESS environmental sensor station  
 Eq equal  
 Eq equation  
 Evgr evergreen  
 Exc excavation  
 Exst existing  
 Exp expansion  
 Expy Expressway  
 E external of curve  
 Extru extruded  
 FOS factor of safety  
 F Fahrenheit  
 FS far side  
 F farad  
 Fed Federal  
 FP feed point  
 Ft feet/foot  
 Fn fence  
 Fn P fence post  
 FO fiber optic  
 FB field book  
 FD field drive  
 F fill  
 FAA fine aggregate angularity  
 FS fine sand  
 FH fire hydrant  
 Fl flange  
 Flrd flared  
 FES flared end section  
 F Bcn flashing beacon  
 FA flight auger sample  
 FL flow line  
 Ftg footing  
 FM force main  
 Fs foresight  
 Fnd found  
 Fdn foundation  
 Frac fractional  
 Frwy freeway  
 Frt front  
 FF front face  
 F Disp fuel dispenser

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
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DATE	CHANGE

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NDDOT ABBREVIATIONS

D-101-2

FFP	fuel filler pipes	IPn	Iron Pin	MC	medium curing	Ped	pedestal
FLS	fuel leak sensor	IP	iron Pipe	M	mega	Ped	pedestrian
Furn	furnish/ed	Jt	joint	Mer	meridian	PPP	pedestrian pushbutton post
Gal	gallon	J	joule	M	meter	Pen.	penetration
Galv	galvanized	Jct	junction	M/s	meters per second	Perf	perforated
Gar	garage	K	kelvin	M	mid ordinate of curve	Per.	perimeter
Gs L	gas line	Kn	kilo newton	Mi	mile	PL	pipeline
G Reg	gas line regulator	Kpa	kilo pascal	MM	mile marker	PI	place
GMV	gas main valve	Kg	kilogram	MP	mile post	P&P	plan & profile
G Mtr	gas meter	Kg/m3	kilogram per cubic meter	MI	milliliter	PL	plastic limit
GSV	gas service valve	Km	kilometer	Mm	millimeter	PI	plate
GVP	gas vent pipe	K	Kip(s)	Mm/hr	millimeters per hour	Pt	point
GV	gate valve	LS	Land Surveyor (licensed)	Min	minimum	PCC	point of compound curve
Ga	gauge	LSIT	Land Surveyor In Training	Misc	miscellaneous	PC	point of curve
Geod	geodetic	Ln	lane	Mon	monument	PI	point of intersection
GIS	Geographical Information System	Lg	large	Mnd	mound	PRC	point of reverse curvature
G	giga	Lat	latitude	Mtbl	mountable	PT	point of tangent
GPS	Global Positioning System	Lt	left	Mtd	mounted	POC	point on curve
Gov	government	L	length of curve	Mtg	mounting	POT	point on tangent
Grd	graded/grade	Lens	lenses	Mk	muck	PE	polyethylene
Gr	gravel	Lvl	level	Mun	municipal	PVC	polyvinyl chloride
Grnd	ground	LB	level book	N	nano	PCC	Portland Cement concrete
GWM	ground water monitor	Lvng	leveling	NGS	National Geodetic Survey	Lb or #	pounds
Gdrl	guardrail	Lht	light	NS	near side	PP	power pole
Gtr	gutter	LP	light pole	Neop	neoprene	Preempt	preemption
H Plg	H piling	Ltg	lighting	Ntwk	network	Prefab	prefabricated
Hdwl	headwall	Lig Co	lignite coal	N	newton	Prfmd	performed
Ha	hectare	Lig Sl	lignite slack	N	North	Prep	preparation
Ht	height	LF	linear foot	NE	North East	Press.	pressure
HI	height of instrument	Liq	liquid	NW	North West	PRV	pressure relief valve
Hel	helical	LL	liquid limit	NB	Northbound	Prestr	prestressed
H	henry	L	litre	No. or #	number	Pvt	private
HZ	hertz	Lm	loam	Obsc	obscure(d)	PD	private drive
HDPE	high density polyethylene	Loc	location	Obsn	observation	Prod.	production/produce
HM	high mast	LC	long chord	Ocpd	occupied	Prog	programmed
HP	high pressure	Long.	longitude	Ocpy	occupy	Prop.	property
HPS	high pressure sodium	Lp	loop	Off Loc	office location	Prop Ln	property line
Hwy	highway	LD	loop detector	O/s	offset	Ppsd	proposed
Hor	horizontal	Lm	lumen	OC	on center	PB	pull box
HBP	hot bituminous pavement	Lum	luminaire	C	one dimensional consolidation		
HMA	hot mix asphalt	L Sum	lump sum	OC	organic content		
Hr	hour(s)	Lx	lux	Orig	original		
Hyd	hydrant	ML	main line	O To O	out to out		
Ph	hydrogen ion content	M Hr	man hour	OD	outside diameter		
Id	identification	MH	manhole	OH	overhead		
In or "	inch	Mkd	marked	PMT	pad mounted transformer		
Incl	inclinometer tube	Mkr	marker	Pg	pages		
IMH	inlet manhole	Mkg	marking	Pntd	painted		
ID	inside diameter	MA	mast arm	Pr	pair		
Inst	instrument	Matl	material	Pnl	panel		
Intchg	interchange	Max	maximum	Pk	park		
Intmdt	intermediate	MC	meander corner	PK	Parker-Kalon nail		
Intscn	intersection	Meas	measure	Pa	pascal		
Inv	invert	Mdn	median	PSD	passing sight distance		
IM	iron monument	MD	median drain	Pvmt	pavement		

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NDDOT ABBREVIATIONS

D-101-3

Qty	quantity	SN	sign number	Tan	tangent	Wb	weber
Qtr	quarter	Sig	signal	T	tangent (semi)	WIM	weigh in motion
Rad or R	radius	Si Cl	silt clay	TS	tangent to spiral	W	west
RR	railroad	Si Cl Lm	silty clay loam	Tel	telephone	WB	westbound
Rlwy	railway	Si Lm	silty loam	Tel B	Telephone Booth	Wrng	wiring
Rsd	raised	Sgl	single	Tel P	telephone pole	W/	with
RTP	random traverse point	SC	slow curing	Tv	television	W/o	without
Rge or R	range	SS	slow setting	Temp	temperature	WC	witness corner
RC	rapid curing	Sm	small	Temp	temporary	WGS	world geodetic system
Rec	record	S	South	TBM	temporary bench mark	Z	zenith
Rcy	recycle	SE	South East	T	tesla		
RAP	recycled asphalt pavement	SW	South West	T	thinwall tube sample		
RPCC	recycled portland cement concrete	SB	Southbound	T/mi	tons per mile		
Ref	reference	Sp	spaces	Ts	topsoil		
R Mkr	reference marker	Spcl	special	Twp or T	township		
RM	reference monument	SA	special assembly	Traf	traffic		
Refl	reflectorized	SP	special provisions	TSCB	traffic signal control box		
RCB	reinforced concrete box	G	specific gravity	Tr	trail		
RCES	reinforced concrete end section	Spk	spike	Transf	transformer		
RCP	reinforced concrete pipe	SC	spiral to curve	TB	transit book		
RCPS	reinforced concrete pipe sewer	ST	spiral to tangent	Trans	transition		
Reinf	reinforcement	SB	split barrel sample	TT	transmission tower		
Res	reservation	SH	sprinkler head	Trans	transverse		
Ret	retaining	SV	sprinkler valve	Trav	traverse		
Rev	reverse	Sq	square	TP	traverse point		
Rt	right	SF	square feet	Trtd	treated		
R/W	right of way	Km2	square kilometer	Trmt	treatment		
Riv	river	M2	square meter	Qc	triaxial compression		
Rd	road	SY	square yard	TERO	tribal employment rights ordinance		
Rdbd	road bed	Stk	stake	Tpl	triple		
Rdwy	roadway	Std	standard	TP	turning point		
RWIS	roadway weather information system	N	standard penetration test	Typ	typical		
Rk	rock	Std Specs	standard specifications	Qu	unconfined compressive strength		
Rt	route	Sta	station	Ugrnd	underground		
Salv	salvage(d)	Sta Yd	station yards	USC&G	US Coast & Geodetic Survey		
Sd	sand	Stm L	steam line	USGS	US Geologic Survey		
Sdy Cl	sandy clay	SEC	steel encased concrete	Util	utility		
Sdy Cl Lm	sandy clay loam	SMA	stone matrix asphalt	VG	valley gutter		
Sdy Fl	sandy fill	SSD	stopping sight distance	Vap	vapor		
Sdy Lm	sandy loam	SD	storm drain	Vert	vertical		
San	sanitary sewer line	St	street	VC	vertical curve		
Sc	scoria	SPP	structural plate pipe	VCP	vitrified clay pipe		
Sec	seconds	SPPA	structural plate pipe arch	V	volt		
Sec	section	Str	structure	Vol	volume		
SL	section line	Subd	subdivision	Wkwy	walkway		
Sep	separation	Sub	subgrade	W	water content		
Seq	sequence	Sub Prep	subgrade preperation	WGV	water gate valve		
Serv	service	Ss	subsoil	WL	water line		
Sh	shale	SE	superelevation	WM	water main		
Sht	sheet	SS	supplement specification	WMV	water main valve		
Shtng	sheeting	Supp	supplemental	W Mtr	water meter		
Shldr	shoulder	Surf	surfacing	WSV	water service valve		
Sw	sidewalk	Surv	survey	WW	water well		
S	siemens	Sym	symmetrical	W	watt		
SD	sight distance	SI	systems international	Wrng	wearing		

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NDDOT UTILITY COMPANY AND ORGANIZATION ABBREVIATIONS

D-101-10

702COM 702 Communications  
 ACCENT Accent Communications  
 AGASSIZ WU Agassiz Water Users Incorporated  
 AGC Associated General Contractors of America  
 AII PI Alliance Pipeline  
 ALL SEAS WU All Seasons Water Users Association  
 AMOCO PI Amoco Pipeline Company  
 AMRDA HESS Amerada Hess Corporation  
 AT&T AT&T Corporation  
 B PAW Bear Paw Energy Incorporated  
 BAKER ELEC Baker Electric  
 BASIN ELEC Basin Electric Cooperative Incorporated  
 BEK TEL Bek Communications Cooperative  
 BELLE PL Belle Fourche Pipeline Company  
 BLM Bureau of Land Management  
 BNSF Burlington Northern Santa Fe Railway  
 BOEING Boeing  
 BRNS RWD Barnes Rural Water District  
 BURK-DIV ELEC Burke-Divide Electric Cooperative  
 BURL WU Burleigh Water Users  
 Cable One Cable One  
 CABLE SERV Cable Services  
 CAP ELEC Capital Electric Cooperative Incorporat  
 CASS CO ELEC Cass County Electric Cooperative  
 CASS RWU Cass Rural Water Users Incorporated  
 CAV ELEC Cavalier Rural Electric Cooperative  
 CBLCOM Cablecom Of Fargo  
 CENEX PL Cenex Pipeline  
 CENT PL WATER DIST Central Pipe Line Water District  
 CENT PWR ELEC Central Power Electric Cooperative  
 COE Corps of Engineers  
 CONS TEL Consolidated Telephone  
 CONT RES Continental Resource Inc  
 CPR Canadian Pacific Railway  
 D O E Department Of Energy  
 DAK CARR Dakota Carrier Network  
 DAK CENT TEL Dakota Central Telephone  
 DAK RWD Dakota Rural Water District  
 DGC Dakota Gasification Company  
 DICKEY R NET Dickey Rural Networks  
 DICKEY RWU Dickey Rural Water Users Association  
 DICKEY TEL Dickey Telephone  
 DNRR Dakota Northern Railroad  
 DOME PL Dome Pipeline Company  
 DVELEC Dakota Valley Electric Cooperative  
 DVMW Dakota, Missouri Valley & Western  
 ENBRDG Enbridge Pipelines Incorporated  
 ENVENTIS Enventis Telephone  
 FALK MNG Falkirk Mining Company  
 FHWA Federal Highway Administration  
 G FKS-TRL WD Grand Forks-traill Water District  
 GETTY TRD & TRAN Getty Trading & Transportation  
 GLDN W ELEC Golden West Electric Cooperative  
 GRGS CO TEL Griggs County Telephone

GT PLNS NAT GAS Great Plains Natural Gas Company  
 HALS TEL Halstad Telephone Company  
 IDEA1 Idea1  
 INT-COMM TEL Inter-Community Telephone Company  
 KANEB PL Kaneb Pipeline Company  
 KEM ELEC Kem Electric Cooperative Incorporated  
 KOCH GATH SYS Koch Gathering Systems Incorporated  
 LKHD PL Lakehead Pipeline Company  
 LNGDN RWU Langdon Rural Water Users Incorporated  
 LWR YELL R ELEC Lower Yellowstone Rural Electric  
 MCKNZ CON McKenzie Consolidated Telcom  
 MCKENZIE ELEC McKenzie Electric Cooperative  
 MCKNZ WRD McKenzie County Water Resource District  
 MCLEOD McLeod USA  
 MCLN ELEC McLean Electric Cooperative  
 MCLN-SHRDN R WAT McLean-Sheridan Rural Water  
 MDU Montana-dakota Utilities  
 MID-CONT CABLE Mid-Continent Cable  
 MIDSTATE TEL Midstate Telephone Company  
 MINOT CABLE Minot Cable Television  
 MINOT TEL Minot Telephone Company  
 MISS W W S Missouri West Water System  
 MNKOTA PWR Minnkota Power  
 MOR-GRAN-SOU ELEC Mor-gran-sou Electric Cooperative  
 MOUNT-WILLI ELEC Mountrail-williams Electric Cooperative  
 MRE LBTY TEL Moore & Liberty Telephone  
 MUNICIPAL City Water And Sewer  
 MUNICIPAL City Of '.....'  
 N CENT ELEC North Central Electric Cooperative  
 N VALL W DIST North Valley Water District  
 ND PKS & REC North Dakota Parks And Recreation  
 ND TEL North Dakota Telephone Company  
 NDDOT North Dakota Department of Transportation  
 NDSU SOIL SCI DEPT NDSU Soil Science Department  
 NEMONT TEL Nemont Telephone  
 NODAK R ELEC Nodak Rural Electric Cooperative  
 NOON FRMS TEL Noonan Farmers Telephone Company  
 NPR Northern Plains Railroad  
 NSP Northern States Power  
 NTH PRAIR RW Northern Prairie Rural Water Association  
 NTHN BRDR PL Northern Border Pipeline  
 NTHN PLNS ELEC Northern Plains Electric Cooperative Incorporated  
 NTHWSTRN REF Northwestern Refinery Company  
 NW COMM Northwest Communication Cooperation  
 ONEOK Oneok gas  
 OSHA Occupational Safety and Health Administration  
 OTTR TL PWR Otter Tail Power Company  
 P L E M Prairielands Energy Marketing  
 POLAR COM Polar Communications  
 PVT ELEC Private Electric  
 QWEST Qwest Communications  
 R&T W SUPPLY R & T Water Supply Association  
 RAMSEY R SEW Ramsey Rural Sewer Association  
 RAMSEY RW Ramsey Rural Water Association  
 RAMSEY UTIL Ramsey County Rural Utilities

RED RIV TEL Red River Rural Telephone  
 RESVTN TEL Reservation Telephone  
 ROBRTS TEL Roberts Company Telephone  
 R-RIDER ELEC Roughrider Electric Coop  
 RRVW Red River Valley & Western Railroad  
 RSR ELEC R.S.R. Electric Cooperative  
 S E W U South East Water Users Incorporated  
 SCOTT CABLE Scott Cable Television Dickinson  
 SHERDN ELEC Sheridan Electric Cooperative  
 SHEYN VLY ELEC Sheyenne Valley Electric Cooperative  
 SKYTECH Skyland Technologies Incorporated  
 SLOPE ELEC Slope Electric Cooperative Incorporated  
 SOURIS RIV TELCOM Souris River Telecommunications  
 ST WAT COMM State Water Commission  
 STATE LN WATER State Line Water Cooperative  
 STER ENG Sterling Energy  
 STUT RWU Stutsman Rural Water Users  
 SW PL PRJ Southwest Pipeline Project  
 T M C Turtle Mountain Communications  
 TCI TCI of North Dakota  
 TESORO GHG PLNS PL Tesoro High Plains Pipeline  
 TRI-CNTY WU Tri-County Water Users Incorporated  
 TRL CO RWU Traill County Rural Water Users  
 UNTD TEL United Telephone  
 UPPR SOUR WUA Upper Souris Water Users Association  
 US SPRINT U.S. Sprint  
 USAF MSL CABLE U.S.A.F. Missile Cable  
 USFWS US Fish and Wildlife Service  
 USW COMM U.S. West Communications  
 VRNDRY ELEC Verendrye Electric Cooperative  
 W RIV TEL West River Telephone Incorporated  
 WEB W. E. B. Water Development Association  
 WILLI RWA Williams Rural Water Association  
 WILSTN BAS PL Williston Basin Interstate Pipeline Company  
 WLSH RWD Walsh Water Rural Water District  
 WOLVRTN TEL Wolverton Telephone  
 XLENER Xcel Energy  
 YSVR Yellowstone Valley Railroad

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# Line Styles

## Existing Topography

- Existing Ground Void
- Existing Cemetary Boundary
- Existing Box Culvert Bridge
- Existing Concrete Surface
- Existing Drainage Structure
- Existing Gravel Surface
- Existing Riprap
- Existing Dirt Surface
- Existing Asphalt Surface
- Existing Tie Point Line
- Existing Railroad Centerline
- Existing Guardrail Cable
- Existing Guardrail Metal
- Existing Edge of Water
- Existing Fence
- Existing Railroad
- Existing Field Line
- Exst Flow
- Existing Curb
- Existing Valley Gutter
- Existing Driveway Gutter
- Existing Curb and Gutter
- Existing Mountable Curb and Gutter

- Existing 3-Cable w Posts
- Site Boundary
- Existing Berm, Dike, Pit, or Earth Dam
- Existing Ditch Block
- Existing Tree Boundary
- Existing Brush or Shrub Boundary
- Existing Retaining Wall
- Existing Planter or Wall
- Existing W-Beam Guardrail with Posts
- Existing Railroad Switch
- Gravel Pit - Borrow Area
- Existing Wet Area-Vegetation Break

## Proposed Topography

- 3-Cable w Posts
- Flow
- Fence
- Remove Line
- Wall
- Retaining Wall (Plan View)
- W-Beam w Posts

## Existing Utilities

- Existing Electrical
- Existing Fiber Optic Line
- Existing TV Fiber Optic
- Existing Gas Pipe
- Existing Overhead Utility Line
- Existing Power
- Existing Fuel Pipeline
- Existing Undefined Above Ground Pipe Line
- Existing Sanitary Sewer
- Existing Sanitary Force Main
- Existing Storm Drain
- Existing Storm Drain Force Main
- Existing Culvert
- Existing Telephone Line
- Existing TV Line
- Existing Water or Steam Line
- Existing Under Drain
- Existing Slotted Drain
- Existing Conduit
- Existing Conductor
- Existing Down Guy Wire Down Guy
- Existing Underground Vault or Lift Station

## Proposed Utilities

- 24 Inch Pipe
- Reinforced Concrete Pipe
- Under Drain
- Edge Drain

## Traffic Utilities

- Conductor
- Fiber Optic
- Existing Loop Detector
- Existing Double Micro Loop Detector
- Micro Loop Detector Double
- Existing Micro Loop Detector
- Micro Loop Detector
- Signal Head with Mast Arm
- Existing Signal Head with Mast Arm

## Sign Structures

- Existing Overhead Sign Structure
- Existing Overhead Sign Structure Cantilever
- Overhead Sign Structure Cantilever

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09-23-16	Added and Revised Items, Organized by Functional Groups

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# Line Styles

### Right Of Way

- Easement
- Existing Easement
- Right of Way
- Existing Right of Way
- Existing Right of Way Railroad
- Existing Right of Way Not State Owned
- Existing Government Lot Line
- Existing Adjacent Block Lines
- Existing Adjacent Lot Lines
- Existing Adjacent Property Line
- Existing Adjacent Subdivision Lines
- Sight Distance Triangle Line
- Dimension Leader

### Boundary Control

- Existing City Corporate Limits or Reservation Boundary
- Existing State or International Line
- Existing Township
- Existing County
- Existing Section Line
- Existing Quarter Section Line
- Existing Sixteenth Section Line
- Existing Centerline
- Tangent Line

### Cross Sections and Typical

- Existing Ground
- Existing Topsoil (Cross Section View)
- Existing Ground Void (Not Surveyed)
- Existing Concrete
- Existing Aggregate (Cross Section View)
- Existing Curb and Gutter (Cross Section View)
- Existing Asphalt (Cross Section View)
- Existing Reinforcement Rebar

### Geotechnical

- Geotextile Fabric Type D
- Geogrid
- Geotextile Fabric Type R
- Geotextile Fabric Type R1
- Geotextile Fabric Type RR
- Geotextile Fabric Type S

### Countours

- Depression Contours
- Supplemental Contour

### Profile

- Subgrade, Subcut or Ditch Grade
- Topsoil Profile

### Striping

- Centerline Pavement Marking
- Barrier with Centerline Pavement Marking
- Barrier Pavement Marking
- Stripe 4 IN Dotted Extension White
- Stripe 8 IN Dotted Extension White
- Stripe 8 IN Lane Drop

### Pavement Joints

- Doweled Joint
- Tie Bar 30 Inch 4 Foot Center to Center
- Tie Bar 18 Inch 3 Foot Center to Center
- Tie Bar at Random Spacing

### Bridge Details

- Hidden Object
- Small Hidden Object
- Large Hidden Object
- Phantom Object
- Centerline Main
- Centerline
- Existing Ground (Details)
- Existing Conditions
- Sheet Piling

### Erosion Control

- Limits of Const Transition Line
- Bale Check
- Rock Check
- Floating Silt Curtain
- Silt Fence
- Excavation Limits
- Fiber Rolls

### Environmental

- Wetland Mitigation
- Existing Wetland Easement USFWS
- Existing Wetland Jurisdictional
- Existing Wetland
- Tree Row

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

























Symbols

	North Arrow (Half Scale)		Attenuation Device		Existing Railroad Battery Box		Existing Delineator Type E
	Truck Mounted Attenuator		Diamond Grade Delineator Type A		Existing Bush or Shrub		Existing EFB Misc
	Type I Barricade		Diamond Grade Delineator Type B		Existing Gas Cap or Stub		Existing Flashing Beacon
	Type II Barricade		Diamond Grade Delineator Type C		Existing Sanitary Cap or Stub		Existing Pipe Mounted Flasher
	Type III Barricade		Diamond Grade Delineator Type D		Existing Storm Drain Cap or Stub		Existing Pad Mounted Feed Point
	Catch Basin		Diamond Grade Delineator Type E		Existing Water Cap or Stub		Existing Pipe Mounted Feed Point with Pad
	Cairn or Stone Circle		Flexible Delineator		Existing Sanitary Cleanout		Existing Pole Mounted Feed Point
	Video Detection Camera		Flexible Delineator Type A		Existing Concrete Foundation		Existing Railroad Frog
	Storm Drain Cap or Stub		Flexible Delineator Type B		Existing Traffic Signal Controller		Existing Snow Gate 18
	Corrugated Metal End Section 18 Inch		Flexible Delineator Type C		Existing Pad Mounted Signal Controller		Existing Snow Gate 28
	Corrugated Metal End Section 24 Inch		Flexible Delineator Type D		Existing Sixteenth Section Corner		Existing Snow Gate 40
	Corrugated Metal End Section 30 Inch		Flexible Delineator Type E		Existing Quarter Section Corner		Existing Headwall
	Corrugated Metal End Section 36 Inch		Delineator Type A		Existing Section Corner		Existing Pedestrian Head with Number
	Corrugated Metal End Section 42 Inch		Delineator Type A Reset		Existing Railroad Crossbuck		Existing Signal Head
	Corrugated Metal End Section 48 Inch		Delineator Type B		Existing Satellite Dish		Existing Sprinkler Head
	Concrete Foundation		Delineator Type B Reset		Existing Fuel Dispensers		Existing Fire Hydrant
	Ground Connection Conductor		Delineator Type C		Existing Flexible Delineator Type A		Existing Catch Basin Drop Inlet
	Neutral Connection Conductor		Delineator Type D		Existing Flexible Delineator Type B		Existing Curb Inlet
	Phase 1 Connection Conductor		Delineator Type E		Existing Flexible Delineator Type C		Existing Manhole Inlet
	Phase 2 Connection Conductor		Delineator Drums		Existing Flexible Delineator Type D		Existing Junction Box
	Traffic Cone		Spot Elevation		Existing Flexible Delineator Type E		
	Signal Controller		Existing Access Control Arrow		Existing Delineator Type A		
	Pad Mounted Signal Controller		Existing Artifact		Existing Delineator Type B		
	Alignment Data Point		Existing Flashing Beacon		Existing Delineator Type C		
	Emergency Vehicle Detector		Existing Benchmark		Existing Delineator Type D		

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07-01-14	
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DATE	CHANGE

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Symbols

	Existing Light Standard		Existing Manhole with Valve Water		Existing Telephone Pole		Existing Undefined Manhole
	Existing High Mast Light Standard 10 Luminaire		Existing Water Manhole		Existing Wood Pole		Existing Undefined Pull Box
	Existing High Mast Light Standard 3 Luminaire		Existing Mile Post Type A		Existing Post		Existing Undefined Pedestal
	Existing High Mast Light Standard 4 Luminaire		Existing Mile Post Type B		Existing Pedestrian Push Button Post		Existing Undefined Valve
	Existing High Mast Light Standard 5 Luminaire		Existing Mile Post Type C		Existing Control Point CP		Existing Undefined Pipe Vent
	Existing High Mast Light Standard 6 Luminaire		Existing Reference Marker		Existing Control Point GPS-RTK		Existing Gas Valve
	Existing High Mast Light Standard 7 Luminaire		Existing RW Marker		Existing Control Point TRI		Existing Water Valve
	Existing High Mast Light Standard 8 Luminaire		Existing Utility Marker		Existing Reference Marker Point NGS		Existing Fuel Pipe Vent
	Existing High Mast Light Standard 9 Luminaire		Iron Monument Found		Existing Pull Box		Existing Gas Pipe Vent
	Existing Overhead Sign Structure Load Center		Iron Pin R/W Monument		Existing Intelligent Transportation Pull Box		Existing Sanitary Pipe Vent
	Existing Luminaire		Existing Object Marker Type I		Existing Water Pump		Existing Storm Drain Pipe Vent
	Existing Light Standard Luminaire		Existing Object Marker Type II		Existing Slotted Reinforced Concrete Pipe		Existing Water Pipe Vent
	Existing Federal Mailbox		Existing Object Marker Type III		Existing RR Profile Spot		Existing Weather Station
	Existing Private Mailbox		Existing Electrical Pedestal		Existing Fuel Leak Sensors		Existing Ground Water Well Bore Hole
	Existing Meander Section Corner		Existing Telephone Pedestal		Existing Highway Sign		Existing Windmill or Tower
	Existing Meter		Existing Fiber Optic Telephone Pedestal		Existing Miscellaneous Spot		Existing Witness Corner
	Existing Electrical Manhole		Existing TV Pedestal		Existing Lighting Standard Pole		Flashing Beacon
	Existing Gas Manhole		Existing Fiber Optic TV Pedestal		Existing Traffic Signal Standard		Flagger
	Existing Sanitary Manhole		Existing Fuel Filler Pipes		Existing Transformer		Pipe Mounted Flasher
	Existing Sanitary Force Main Manhole		Existing Traverse PI Aerial Panel		Existing Large Evergreen Tree		Sanitary Force Main with Valve
	Existing Sanitary Manhole with Valve		Existing Pole		Existing Small Evergreen Tree		
	Existing Storm Drain Manhole		Existing Power Pole		Existing Large Tree		
	Existing Force Main Storm Drain Manhole		Existing Power Pole with Transformer		Existing Small Tree		
	Existing Force Main Storm Drain Manhole with Valve		Existing Tree Trunk		Existing Tree Trunk		
	Existing Telephone Manhole		Existing Pad Mounted Traffic Signal Control Box		Existing Pad Mounted Traffic Signal Control Box		
































































































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07-01-14	
REVISIONS	
DATE	CHANGE

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# Symbols

D-101-32

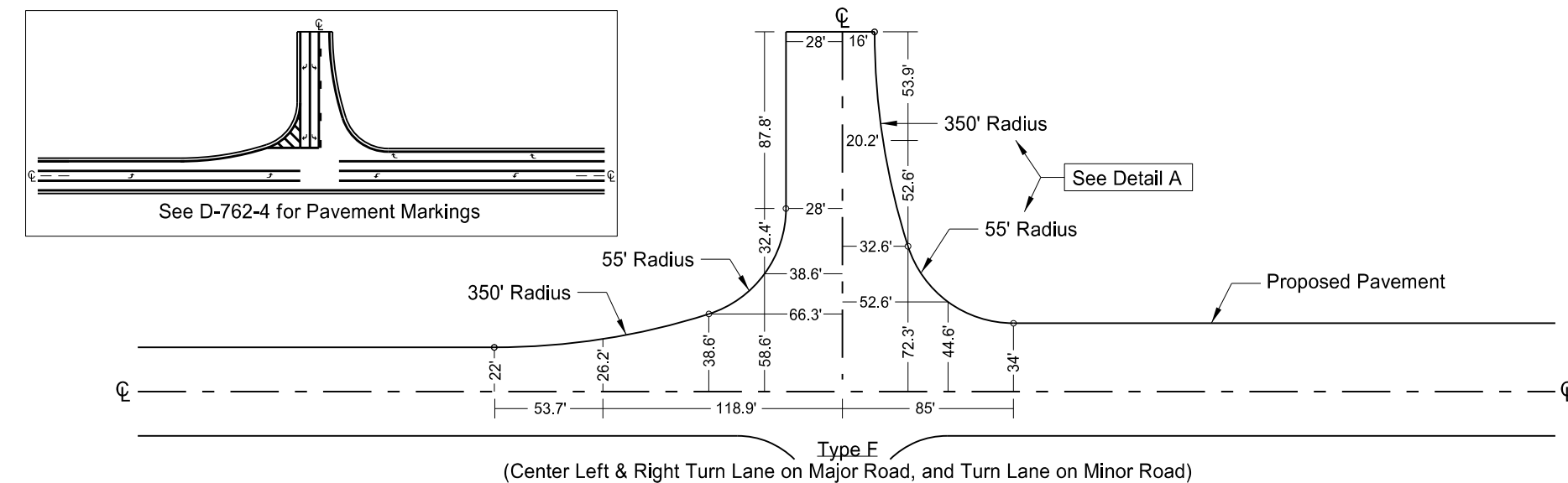
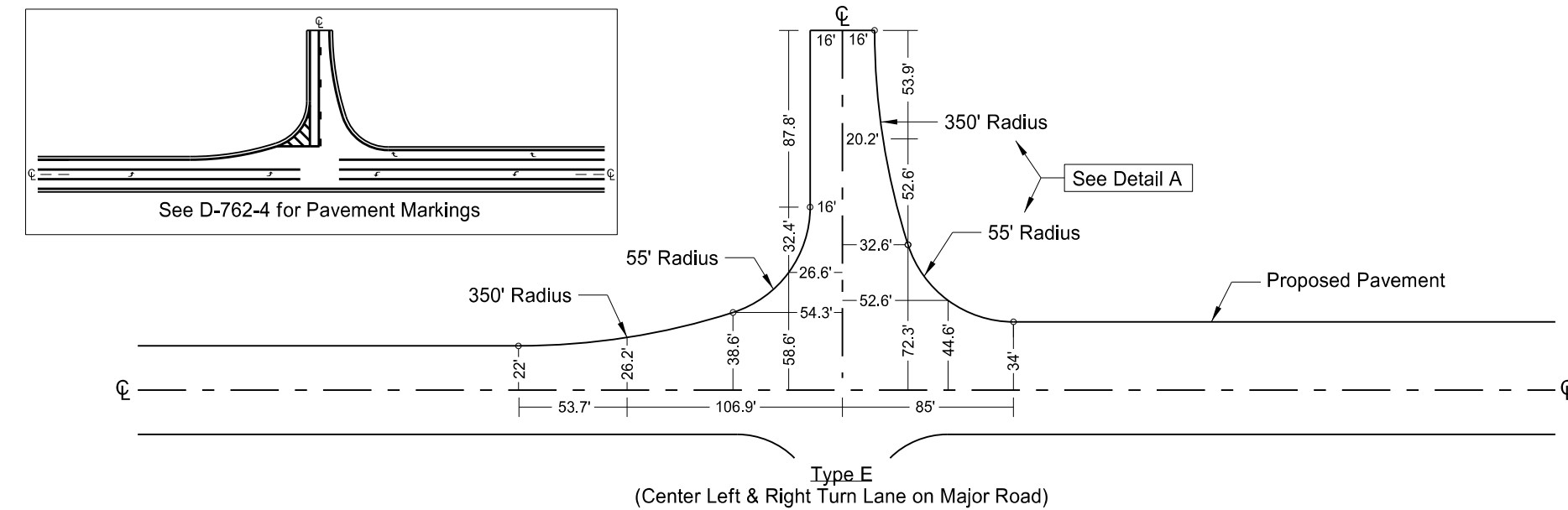
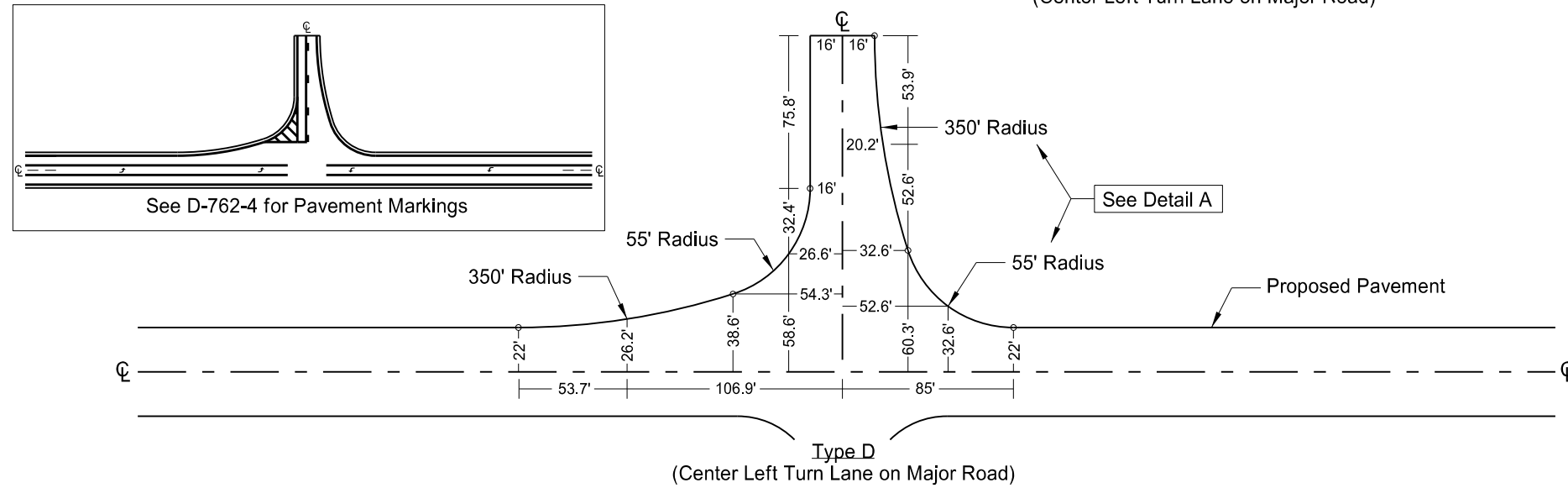
 Pad Mounted Feed Point  Pipe Mounted Feed Point with Pad  Pole Mounted Feed Point  Headwall  Double Headwall with Vegetation Barrier  Single Headwall with Vegetation Barrier  Pole Mounted Head  Sprinkler Head  Fire Hydrant  Inlet Type 1  Inlet Type 2  Double Inlet Type 2  Inlet Gate Type 2  Junction Box  High Mast Light Standard 10 Luminaire  High Mast Light Standard 3 Luminaire  High Mast Light Standard 4 Luminaire  High Mast Light Standard 5 Luminaire  High Mast Light Standard 6 Luminaire  High Mast Light Standard 7 Luminaire  High Mast Light Standard 8 Luminaire  High Mast Light Standard 9 Luminaire  Relocate Light Standard  Overhead Sign Structure Load Center  Light Standard 100 Watt High Pressure Sodium Vapor Luminaire	 Light Standard 1000 Watt High Pressure Sodium Vapor Luminaire  Light Standard 150 Watt High Pressure Sodium Vapor Luminaire  Light Standard 175 Watt High Pressure Sodium Vapor Luminaire  Light Standard 200 Watt High Pressure Sodium Vapor Luminaire  Light Standard 250 Watt High Pressure Sodium Vapor Luminaire  Light Standard 310 Watt High Pressure Sodium Vapor Luminaire  Light Standard 35 Watt High Pressure Sodium Vapor Luminaire  Light Standard 400 Watt High Pressure Sodium Vapor Luminaire  Light Standard 50 Watt High Pressure Sodium Vapor Luminaire  Light Standard 70 Watt High Pressure Sodium Vapor Luminaire  Light Standard 700 Watt High Pressure Sodium Vapor Luminaire  Manhole  Manhole 48 Inch  Sanitary Force Main Manhole  Sanitary Sewer Manhole  Storm Drain Manhole  Storm Drain Manhole with Inlet  Reset Mile Post  Mile Post Type A  Mile Post Type B  Mile Post Type C  Right of Way Marker  Tubular Marker  Alignment Monument  Iron Pin Reference Monument	 Object Marker Type I  Object Marker Type II  Object Marker Type III  Caution Mode Arrow Panel  Back to Back Vertical Panel Sign  Double Direction Arrow Panel  Left Directional Arrow Panel  Right Directional Arrow Panel  Sequencing Arrow Panel  Truck Mounted Arrow Panel  Power Pole  Wood Pole  Pedestrian Push Button Post  Property Corner  Pull Box  Intelligent Transportation Pull Box  Sanitary Pump  Storm Drain Pump  Reinforced Pavement  Reinforced Concrete End Section 15 Inch  Reinforced Concrete End Section 18 Inch  Reinforced Concrete End Section 24 Inch  Reinforced Concrete End Section 30 Inch  Reinforced Concrete End Section 36 Inch  Reinforced Concrete End Section 42 Inch	 Reinforced Concrete End Section 48 Inch  Reinforced Concrete End Section 54 Inch  Reset Right of Way Marker  Reset USGS Marker  Right of Way Markers  Riser 30 Inch  Continuous Split Barrel Sample  Flight Auger Sample  Split Barrel Sample  Thinwall Tube Sample  Highway Sign  SNOW GATE 18 FT  SNOW GATE 28 FT  SNOW GATE 40 FT  Standard Penetration Test  Transformer  Inclinometer Tube  Underdrain Cleanout  Excavation Unit  Water Valve
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NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
07-01-14	
REVISIONS	
DATE	CHANGE

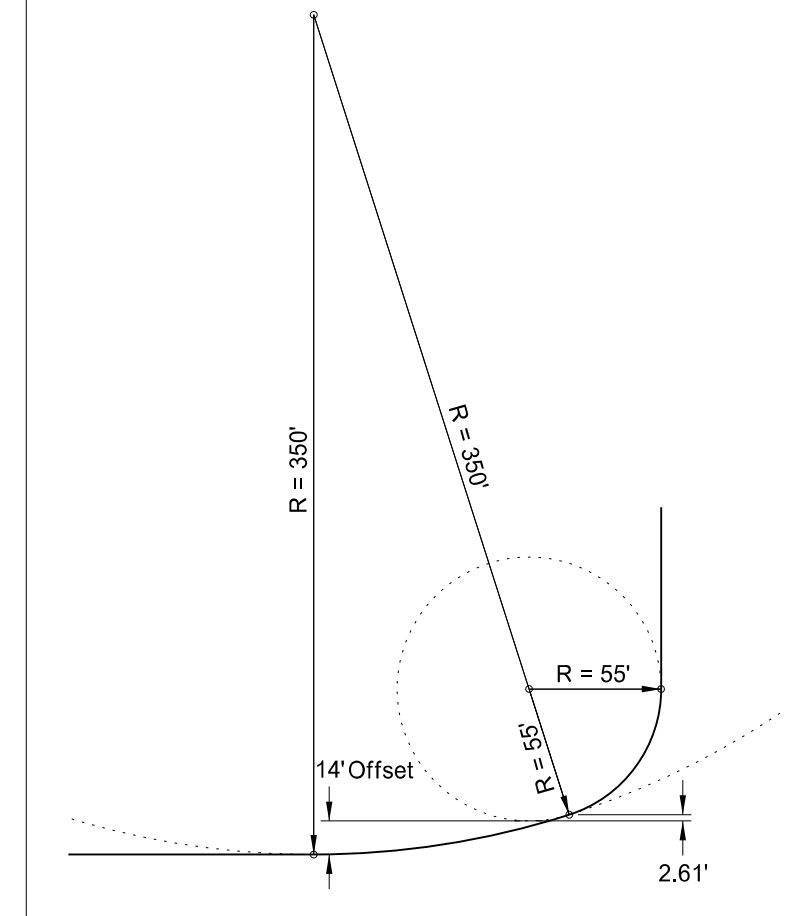
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STANDARD 90 DEGREE FLARED INTERSECTIONS

(Center Left Turn Lane on Major Road)



Detail A  
Compound Curve (350' Radius, 55' Radius, 14' Offset)



- Radius Tangent Point
- xx.x'— Pavement widths
- Proposed Pavement

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
3-29-16	
REVISIONS	
DATE	CHANGE

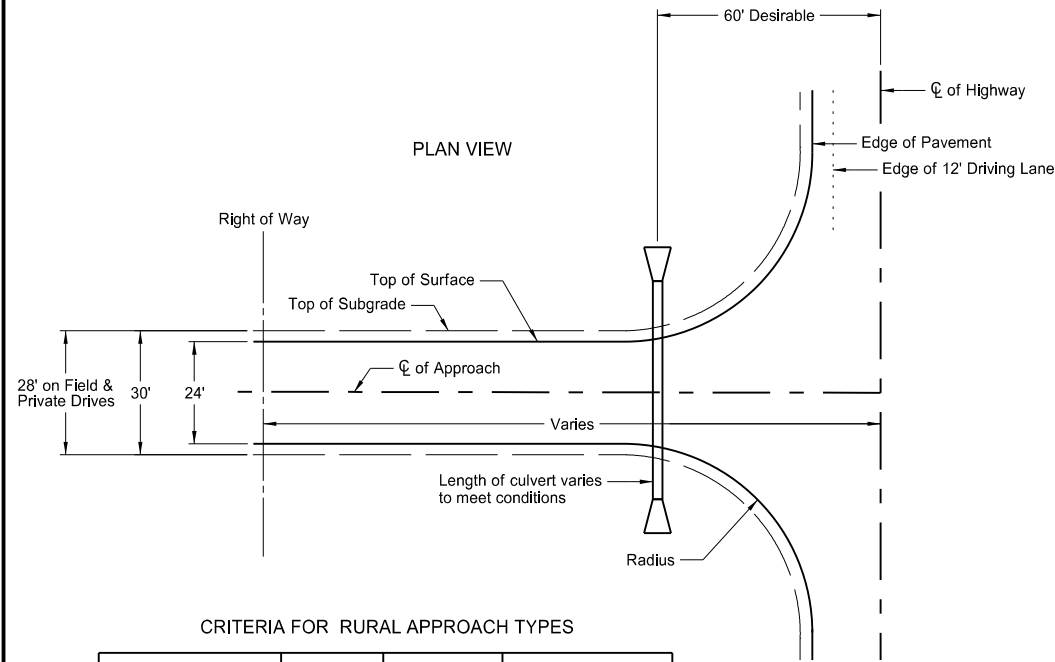
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# STANDARD RURAL APPROACHES

D-203-8

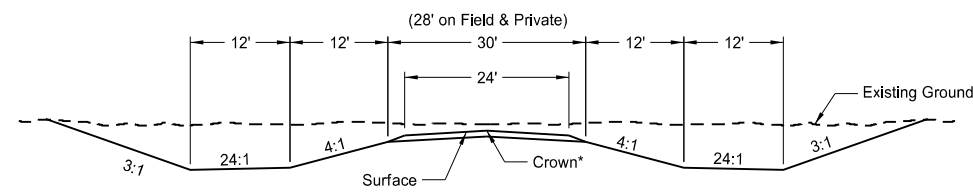
**NOTES:**

1. 5% Max Rollover between approach storage platform and highway.



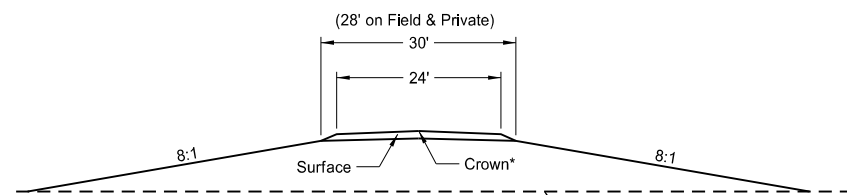
CRITERIA FOR RURAL APPROACH TYPES

	Field Drives	Private Drives	Low Volume Public Roads
Radius	R=40 ft	R=40 ft	R=50 ft
Maximum Grade	10%	7%	7%
Storage Platform	24 ft	24 ft	50 ft
Vertical Curve Length	10 ft	10 ft	Varies (Min. 20 mph)

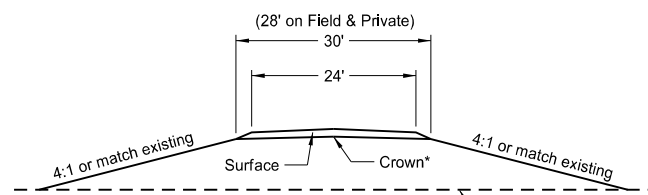


SECTION A-A

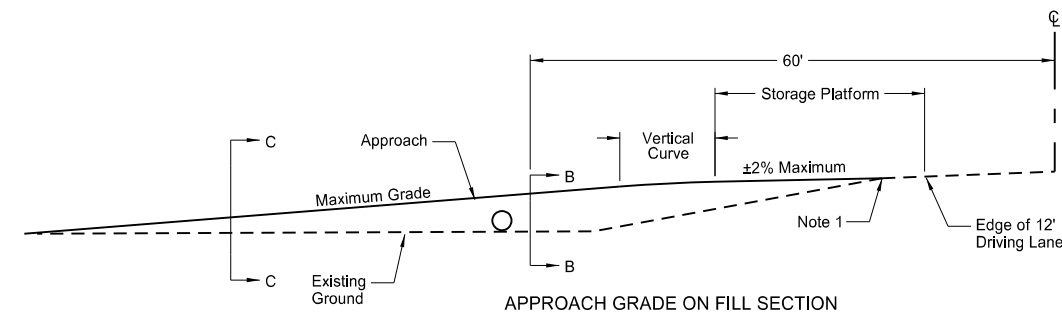
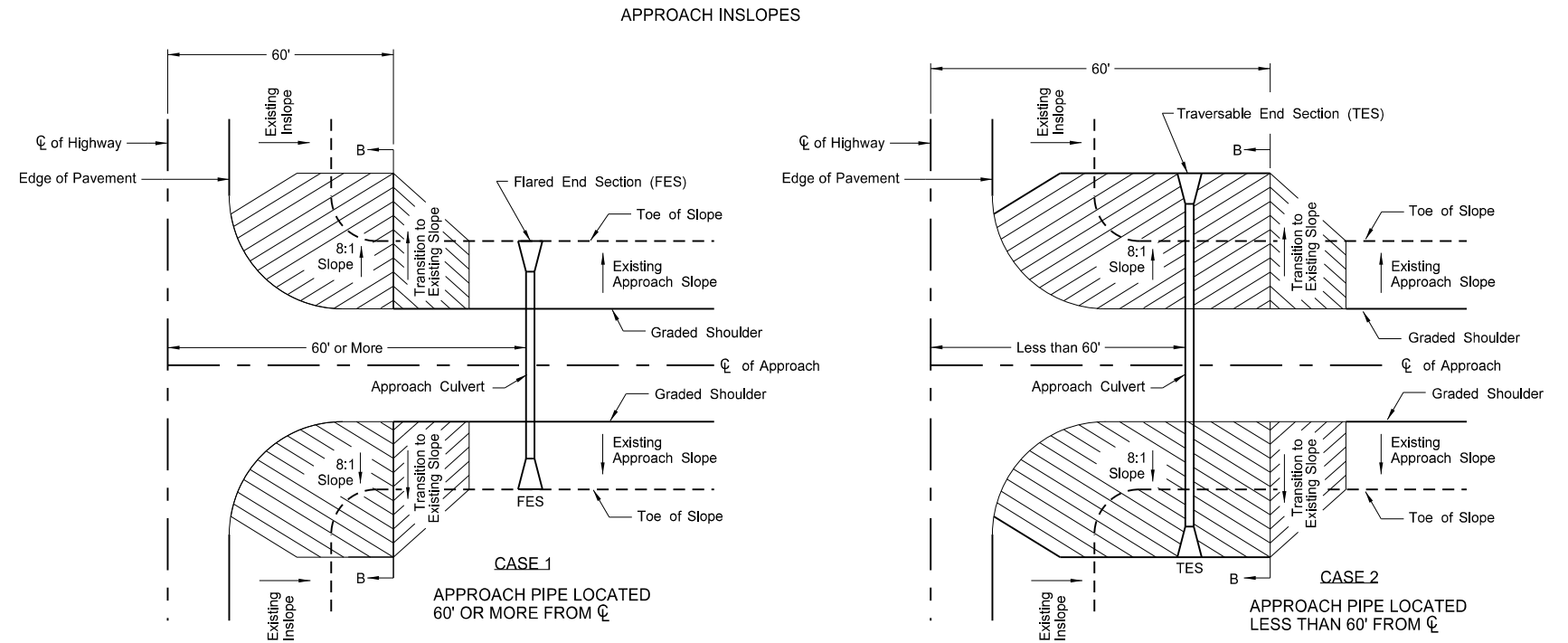
\*2.1% crown for paved surface  
\*3.0% crown for gravel surface



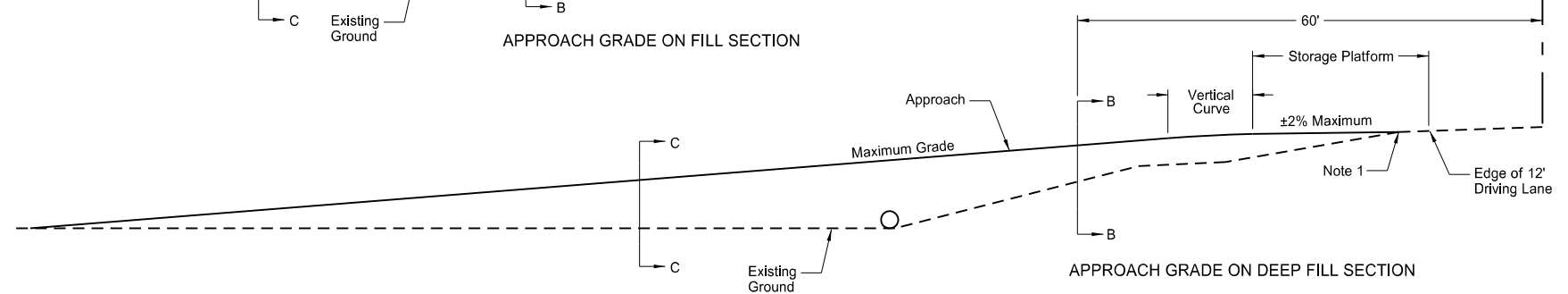
SECTION B-B



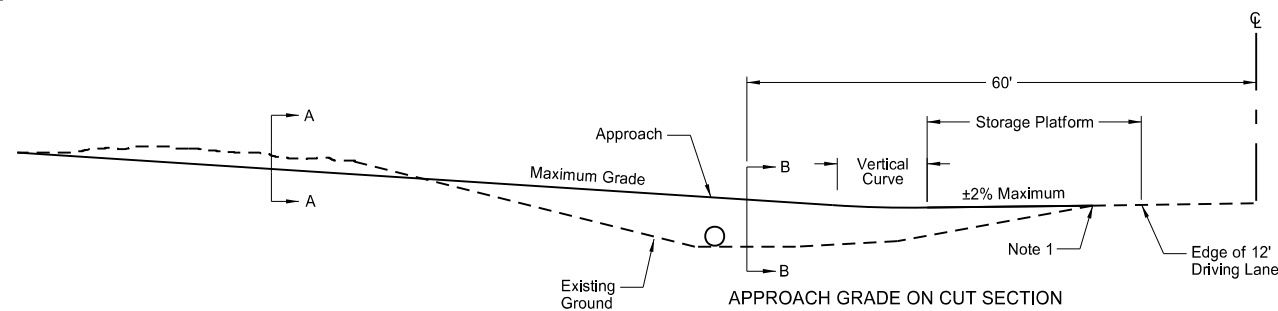
SECTION C-C



APPROACH GRADE ON FILL SECTION



APPROACH GRADE ON DEEP FILL SECTION

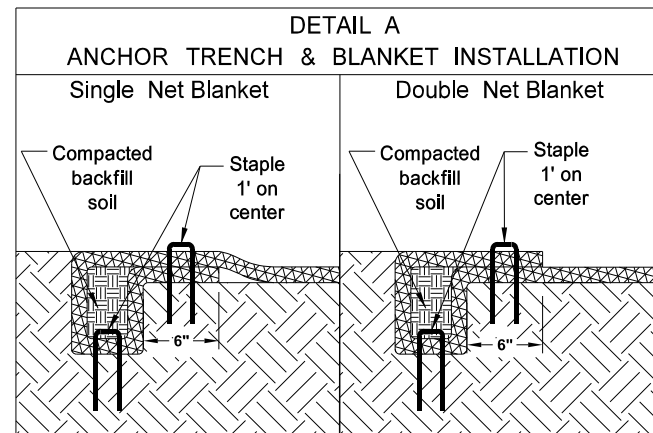


APPROACH GRADE ON CUT SECTION

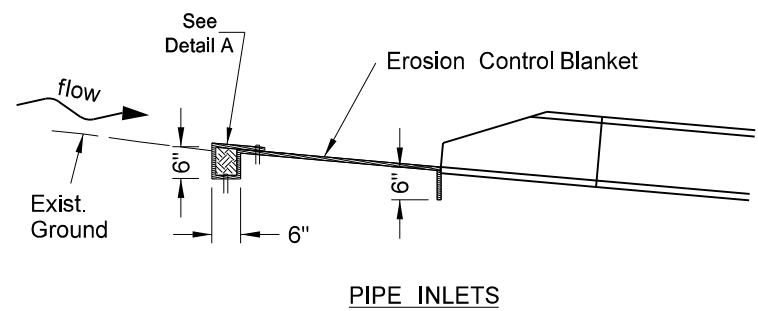
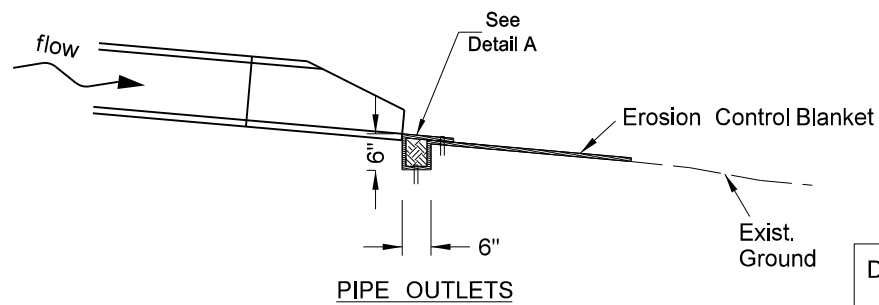
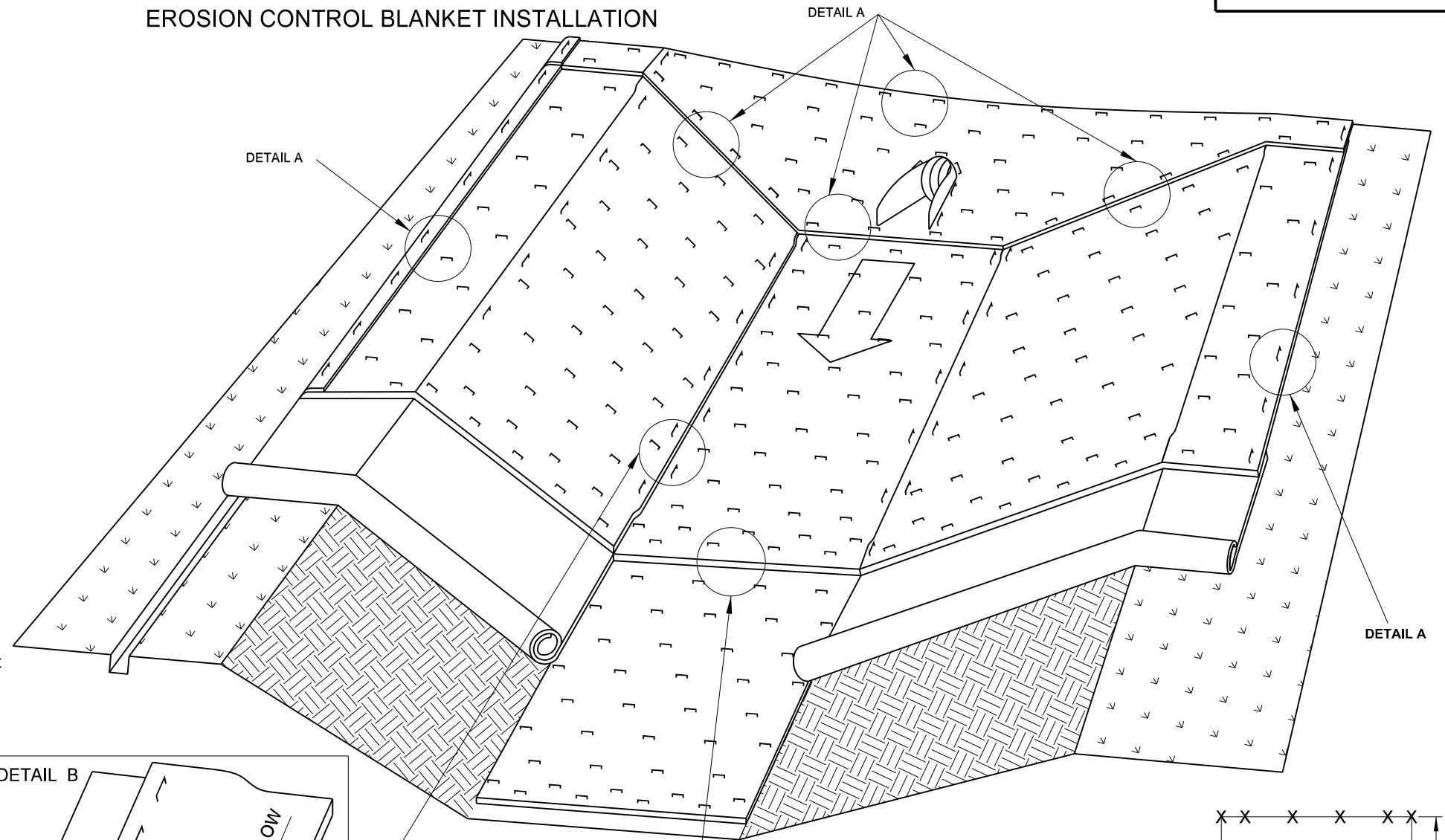
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
2-25-14	
REVISIONS	
DATE	CHANGE
6-30-2017	Revised Radius, Storage Platform, Inslope dimensions, and Note 1.

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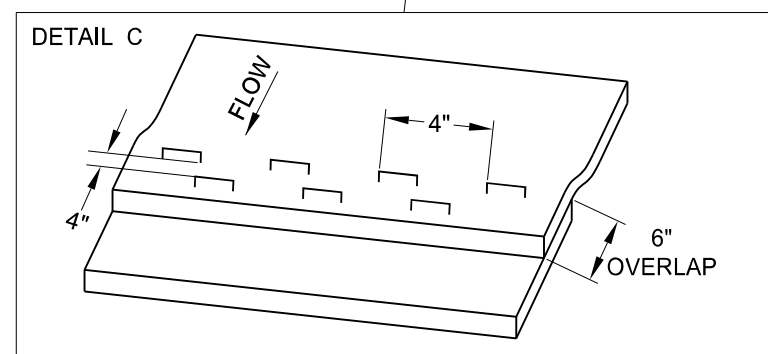
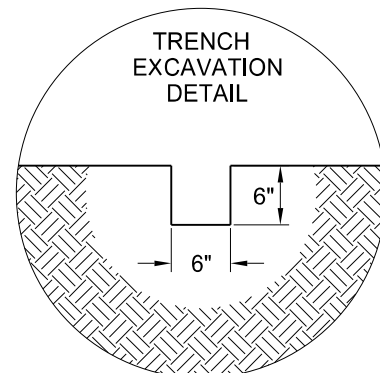
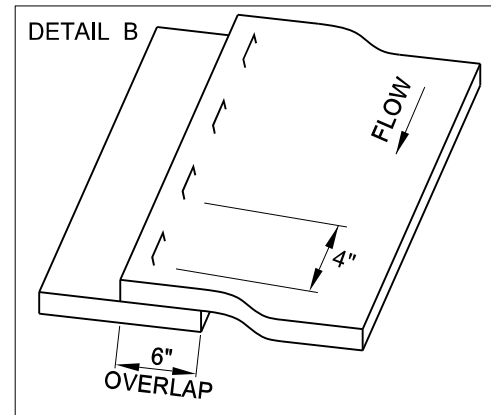
EROSION AND SILTATION CONTROL  
EROSION CONTROL BLANKET INSTALLATION



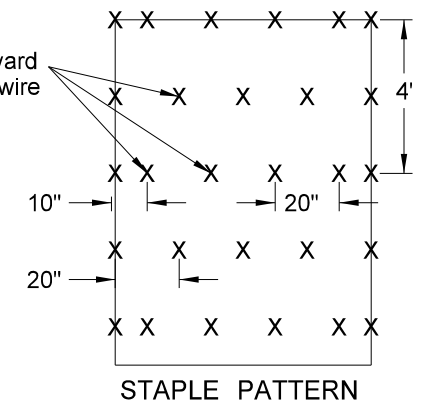
NOTE:  
If a Single Net Blanket is used the side with the netting should be on the top once the blanket is installed.



PIPE INLETS  
INSTALLATION AT PIPE ENDS



3.8 staples per square yard  
using 8-inch 11 gauge wire  
"u" staples.

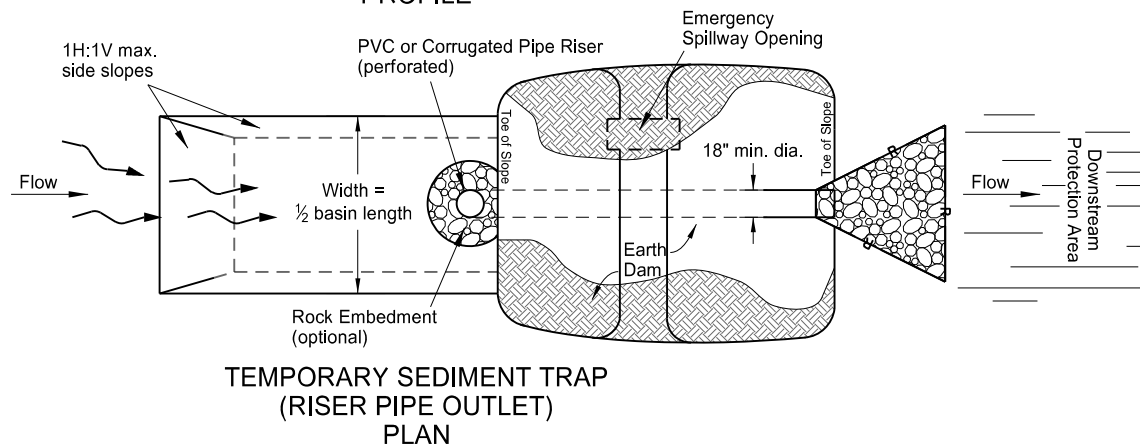
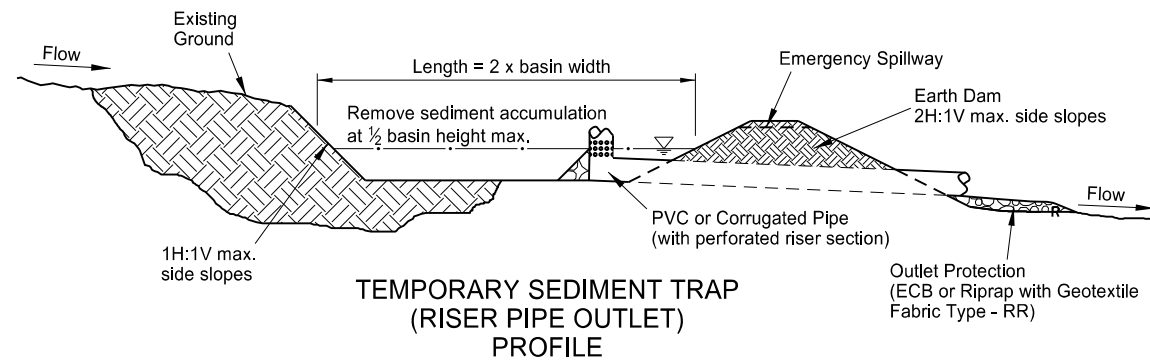
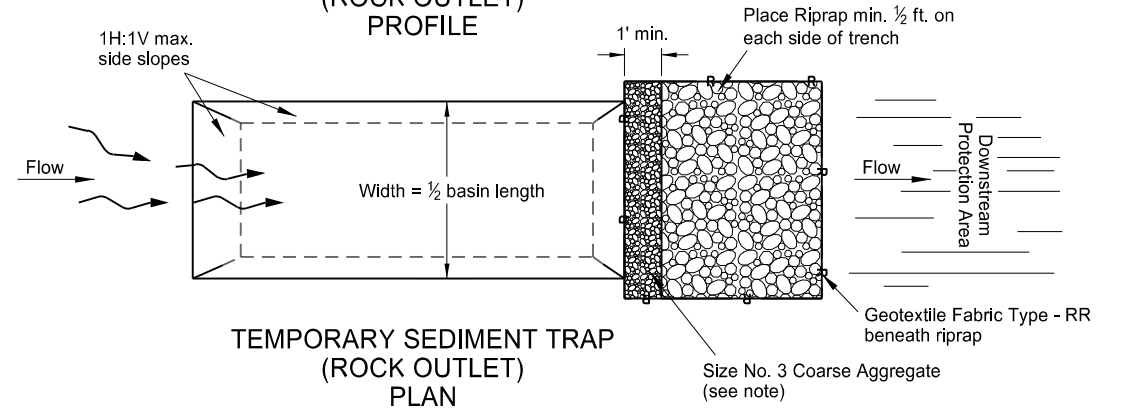
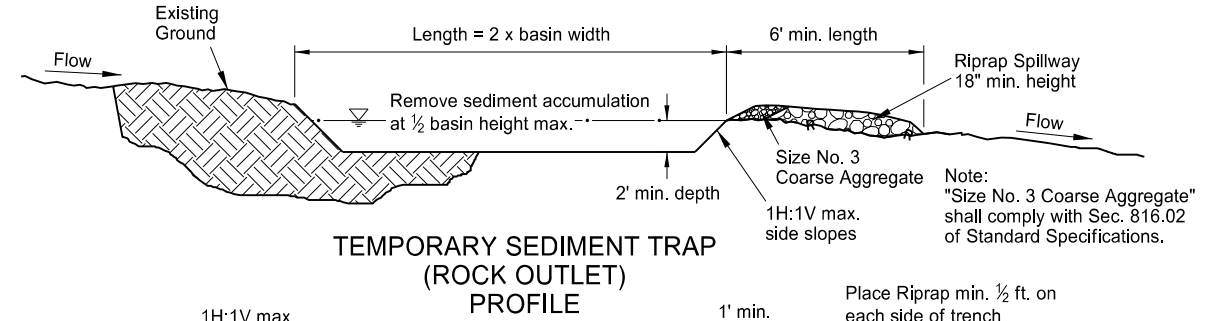
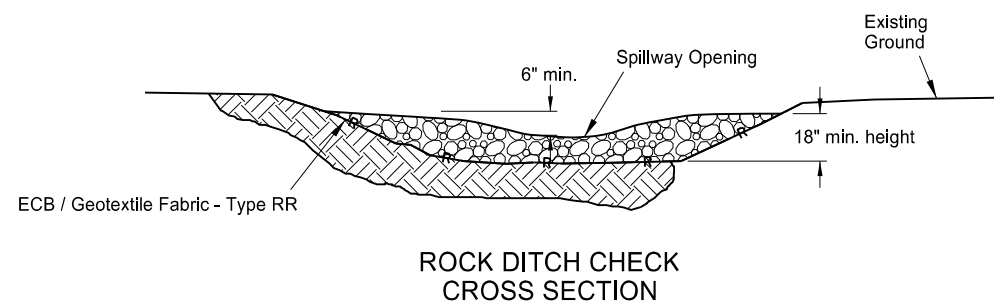
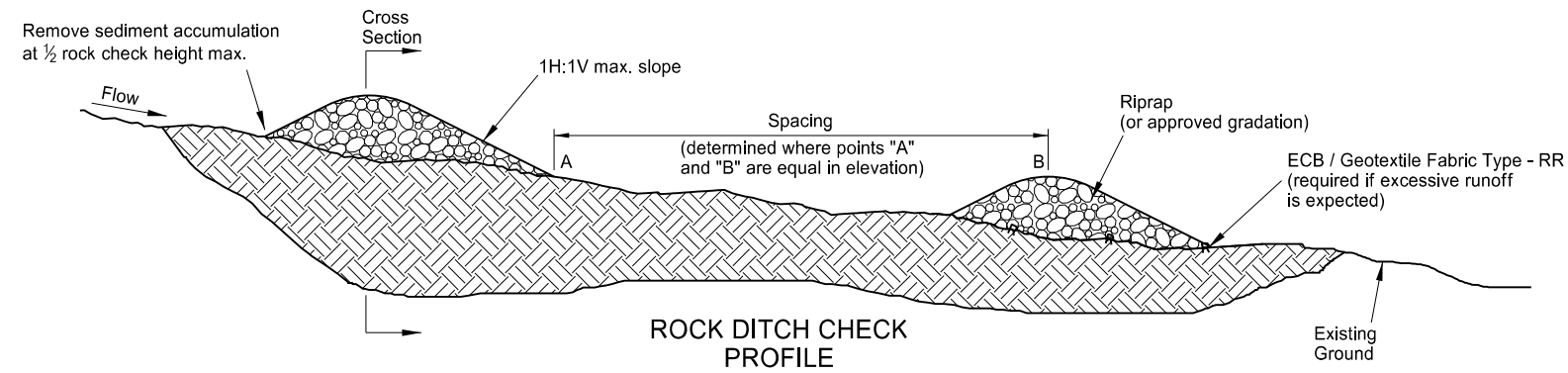


NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-03-13	
REVISIONS	
DATE	CHANGE
06-26-14	Changed standard drawing number from D-708-5 to D-255-2.
07-27-15	Changed installation details such as trench depth and overlap dimensions.

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EROSION AND SILTATION CONTROLS

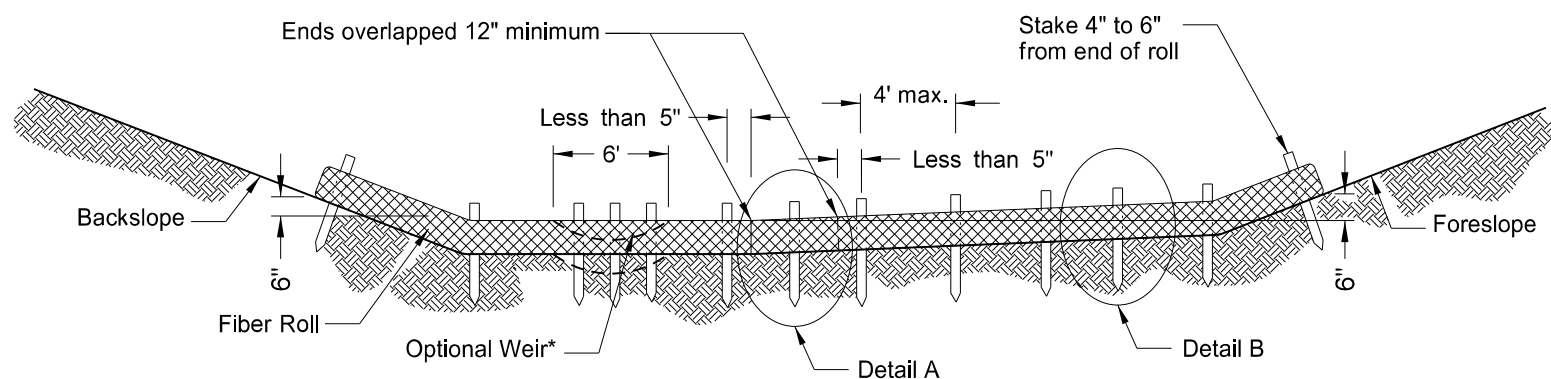
D-256-1



NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-03-13	
REVISIONS	
DATE	CHANGE
06-26-14	Changed standard drawing number from D-708-2 to D-256-1. Deleted silt fence details.

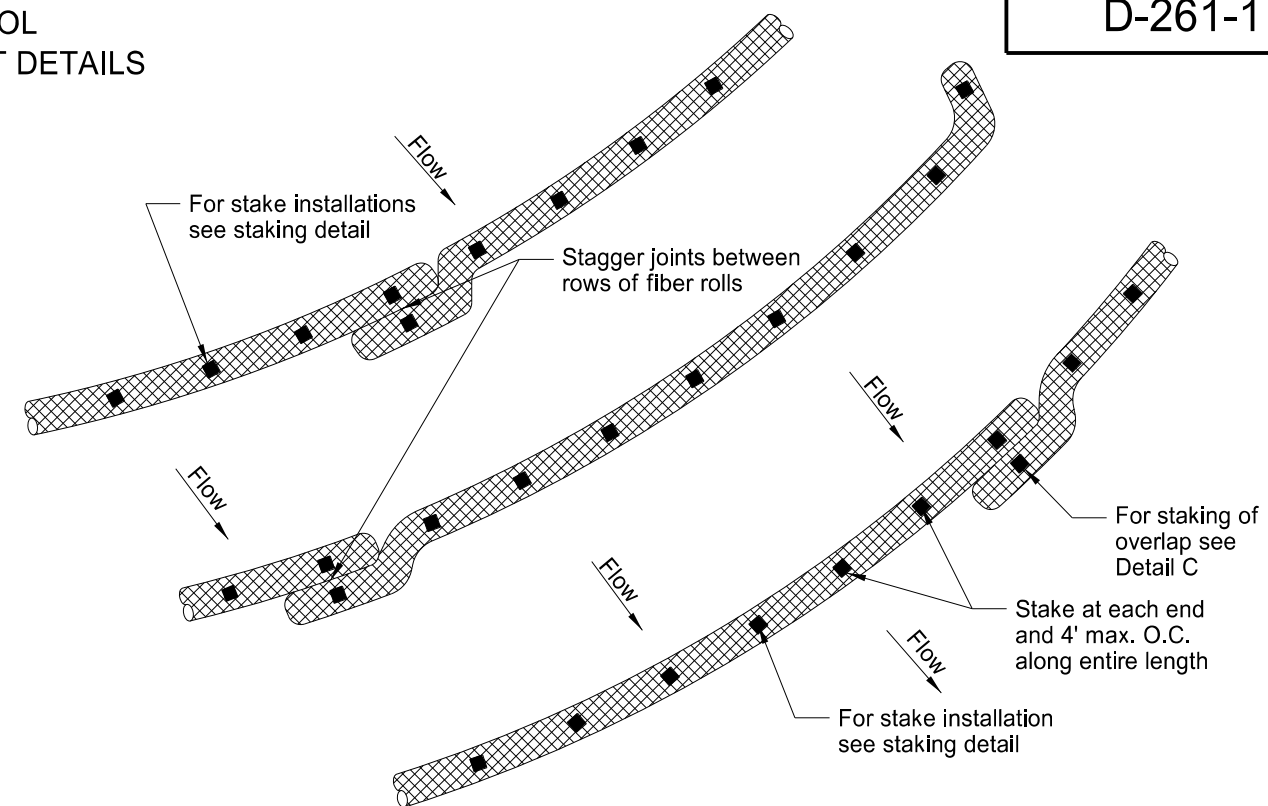
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EROSION CONTROL  
FIBER ROLL PLACEMENT DETAILS

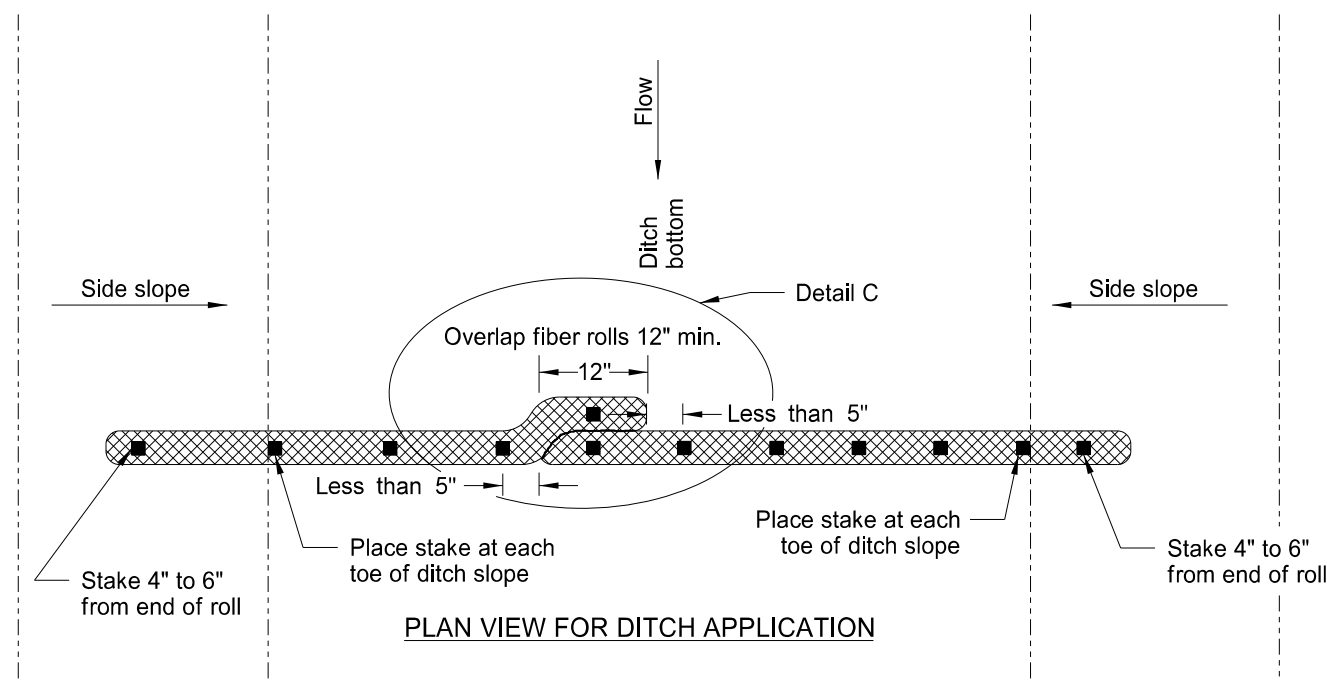


\*Optional Weir. Use in flat areas, such as the Red River Valley, where there is potential for water to back up on adjacent property. Lower fiber roll enough to prevent water from backing up on adjacent property. Do not use 20-inch fiber rolls in flat areas where there is potential for water to back up on adjacent property.

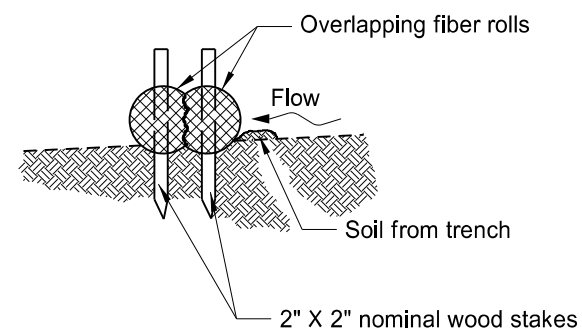
12 OR 20 INCH FIBER ROLL - DITCH BOTTOM



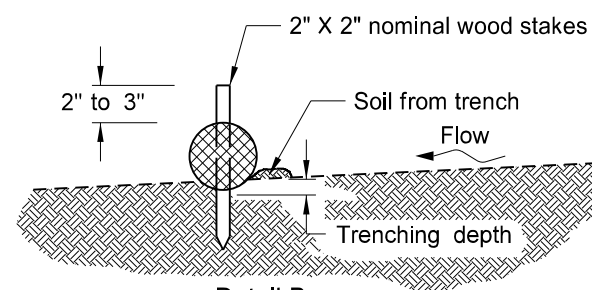
PLAN VIEW FOR SLOPE APPLICATION



PLAN VIEW FOR DITCH APPLICATION



Detail A  
Fiber Roll Overlapping Staking Detail



Detail B  
Fiber Roll Staking Detail

FIBER ROLL DIAMETER	NOMINAL STAKE SIZE	MINIMUM STAKE LENGTH	MINIMUM TRENCH DEPTH	MAXIMUM TRENCH DEPTH
6"	2" x 2"	18"	2"	2"
12"	2" x 2"	24"	2"	3"
20"	2" x 2"	36"	3"	5"

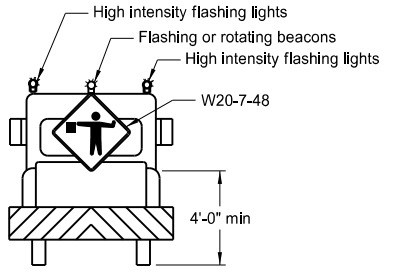
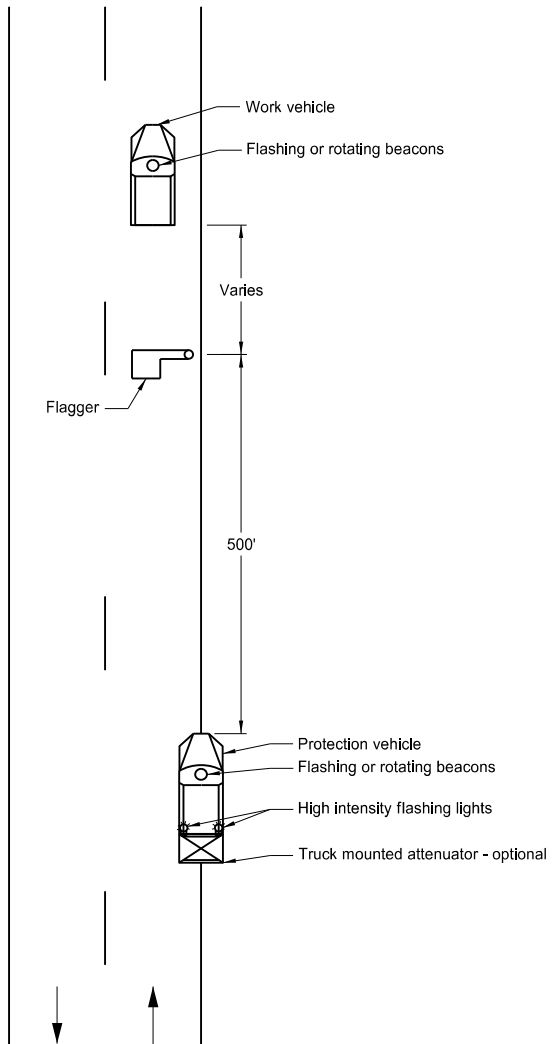
NOTE: Runoff must not be allowed to run under or around roll.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
11-18-10	
REVISIONS	
DATE	CHANGE
06-10-13	Added plan view for ditch and slope application, Added table with values for stake and trench dimensions.
10-04-13	Revised fiber roll overlap detail.
06-26-14	Changed standard drawing number from D-708-7 to D-261-1

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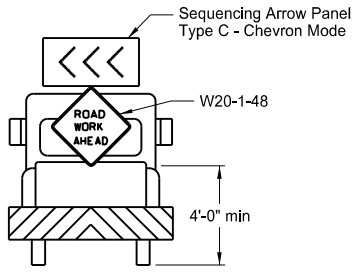
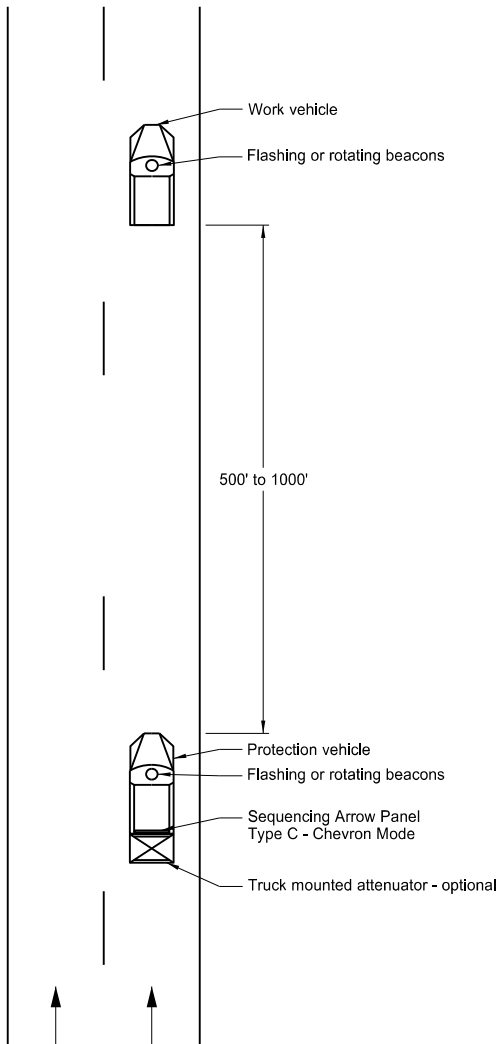
TRAFFIC CONTROL FOR CORING OF HOT BITUMINOUS PAVEMENT

Two Lane, Two Way Roadways



Typical Protection Vehicle

Multilane Roadways



Typical Protection Vehicle

- Notes:
1. The working vehicle shall display a 360 degree rotating, flashing, oscillating or strobe light.
  2. The shadow vehicle shall display a 360 degree rotating, flashing, oscillating or strobe light. The shadow vehicle for Multilane Roadway shall also have a sequencing arrow panel Type C operated in the chevron mode.
  3. This application is for use during daylight hours and in areas of good visibility only.
  4. Two lane, two way roadway, a flagger shall be used to protect the work area and warn oncoming traffic.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-25-12	
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# CONSTRUCTION SIGN DETAIL

D-704-5

<b>SIGN NUMBER</b>	G20-10-108	<b>STATION(S):</b>		<b>AREA:</b> 36.0 Sq.Ft.
<b>WIDTH x HEIGHT</b>	9'-0" x 4'-0"			
<b>BORDER WIDTH</b>	1.25" (Inset 0.75")			
<b>CORNER RADIUS</b>	3"			
<b>MOUNTING</b>	Ground			
<b>BACKGROUND</b>	TYPE: IV Reflective COLOR: Fluorescent Orange			
<b>LEGEND/BORDER</b>	TYPE: Non-Refl COLOR: Black			
<b>SYMBOL</b>				

Dimensions are in inches.tenths      Letter locations are panel edge to lower left corner

LETTER POSITION (X)																LENGTH	SIZE	SERIES			
C	O	N	S	T	R	U	C	T	E	D	B	Y				69.7	6	D 2000			
19.2	24.5	30	35.1	39.7	44.3	49.4	54.8	59.7	64.3	69	73.1	79.1	83.7								
Y	O	U	R		C	O	M	P	A	N	Y		N	A	M	E			91.5	6	D 2000
8.3	14.2	19.8	25.3	29.4	35.4	40.7	46.2	52.4	56.8	62.8	67.8	72.9	78.9	83.9	89.9	96					
Y	O	U	R		T	O	W	N					N	D					64.6	6	D 2000
21.7	27.6	33.2	38.7	42.8	48.8	53.3	58.4	64.6	69.6	70.7	76.7	82.2									

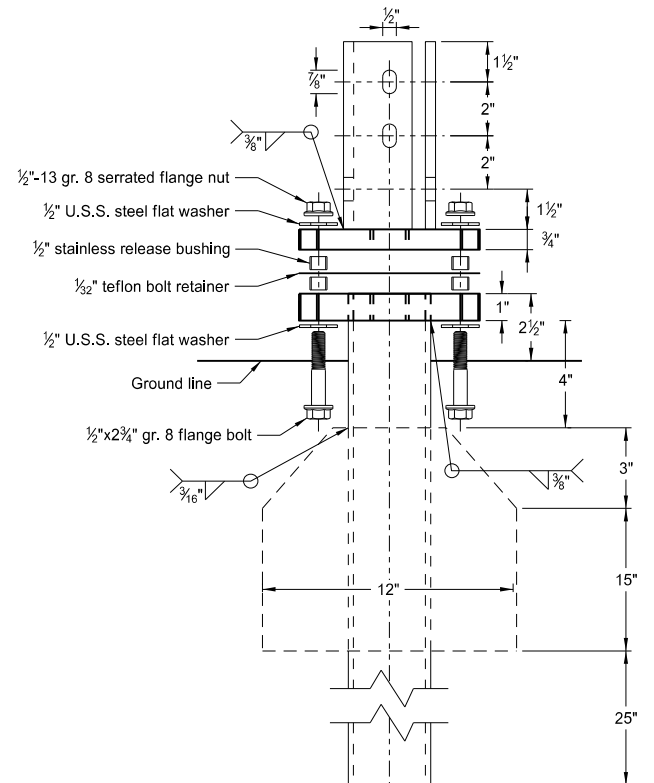
- Notes:
1. Sign shall be placed a distance of 1/2A following the End Road Work (G20-2a-48) sign. There shall be a maximum of 2 signs per project.
  2. Sign shall be post mounted.
  3. Sign required on rural projects with a 30 day or longer duration and it is not required on seal coat projects or other short duration projects.
  4. Sign shall not be placed in urban areas or within city limits.

Advance Warning Sign Spacing (A)			
Road Type	Distance between signs min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-22-12	
REVISIONS	
DATE	CHANGE
7-18-14	Revise sheeting to type IV

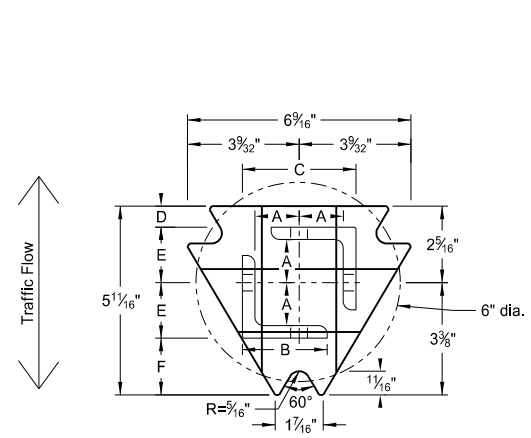
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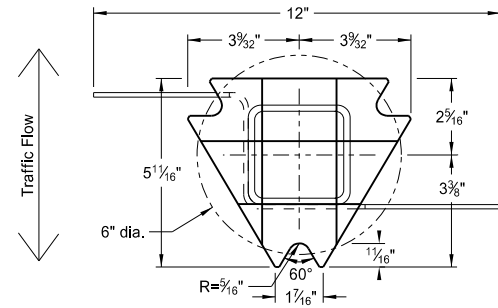


Multi-Directional Slip Base Assembly

Perforated Tube



Top Post Receiver  
Plate - ASTM A572 grade 50  
Angle Receiver - 2 1/2"x2 1/2"x3/8" ASTM A36 structural angle



Bottom Soil Stub  
Tube - 3"x3"x7 gauge ASTM A500 grade B tube  
Stabilizing Wing - 7 gauge H.R.P.O. ASTM A1011  
Plate - ASTM A572 grade 50

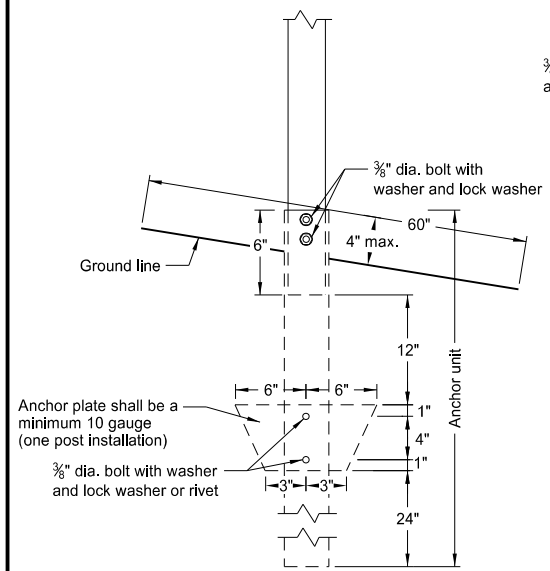
Notes:

1. Slip base bolts shall be torqued as specified by the manufacturer.
2. Anchor shall have a yield strength of 43.9 KSI and tensile strength of 59.3 KSI.
3. The 4" vertical clearance is required for the anchor or breakaway base. The 4"x60" measurement shall be made above and below post location and also back and ahead of the post.
4. When used in concrete sidewalk, anchor shall be same except without the wings.
5. Four post signs shall have over 7' between the first and the fourth posts.

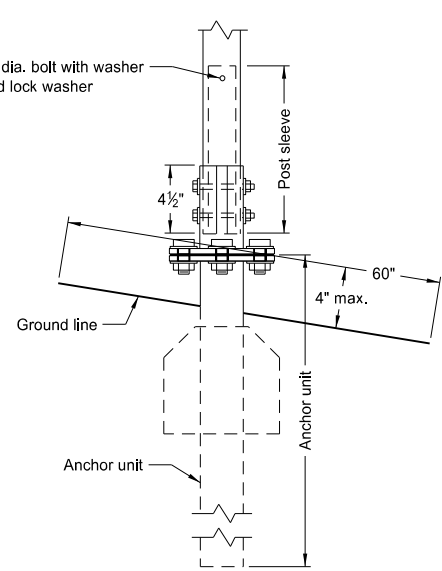
Telescoping Perforated Tube						
Number of Posts	Post Size in.	Wall Thickness Gauge	Sleeve Size in.	Wall Thickness Gauge	Slip Base	Anchor Size without Slip Base in.
1	2	12			No	2 1/4
1	2 1/4	12			No	2 1/2
1	2 1/2	12			(A)	3
1	2 1/2	10			Yes	
1	2 1/4	12	2	12	Yes	
1	2 1/2	12	2 1/4	12	Yes	
2	2	12			No	2 1/4
2	2 1/4	12			No	2 1/2
2	2 1/2	12			Yes	
2	2 1/2	12			Yes	
2	2 1/4	10	2	12	Yes	
2	2 1/2	12	2 1/4	12	Yes	
3 & 4	2 1/2	12			Yes	
3 & 4	2 1/2	10			Yes	
3 & 4	2 1/2	12	2 1/4	12	Yes	
3 & 4	2 1/4	12	2	12	Yes	
3 & 4	2 1/2	10	2 3/16	10	Yes	

Properties of Telescoping Perforated Tube						
Tube Size in.	Wall Thickness in.	U.S. Standard Gauge	Weight per Foot lbs.	Moment of Inertia in. <sup>4</sup>	Cross Sec. Area in. <sup>2</sup>	Section Modulus in. <sup>3</sup>
1 1/2 x 1 1/2	0.105	12	1.702	0.129	0.380	0.172
2 x 2	0.105	12	2.416	0.372	0.590	0.372
2 1/4 x 2 1/4	0.105	12	2.773	0.561	0.695	0.499
2 3/16 x 2 3/16	0.135	10	3.432	0.605	0.841	0.590
2 1/2 x 2 1/2	0.105	12	3.141	0.804	0.803	0.643
2 1/2 x 2 1/2	0.135	10	4.006	0.979	1.010	0.785

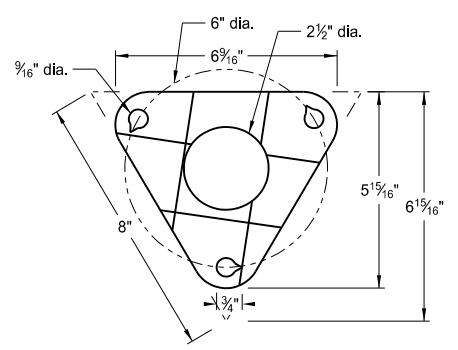
Top Post Receiver Data Table						
Square Post Sizes (B)	A	B	C	D	E	F
2 3/16"x10 ga.	1 9/64"	2 1/2"	3 1/32"	2 5/32"	1 33/64"	1 1/8"
2 1/2"x10 ga.	1 9/32"	2 1/2"	3 5/16"	5/8"	1 21/32"	1 3/4"



Anchor Unit and Post Assembly



Multi-Directional Slip Base Anchor Unit and Post Sleeve Assembly



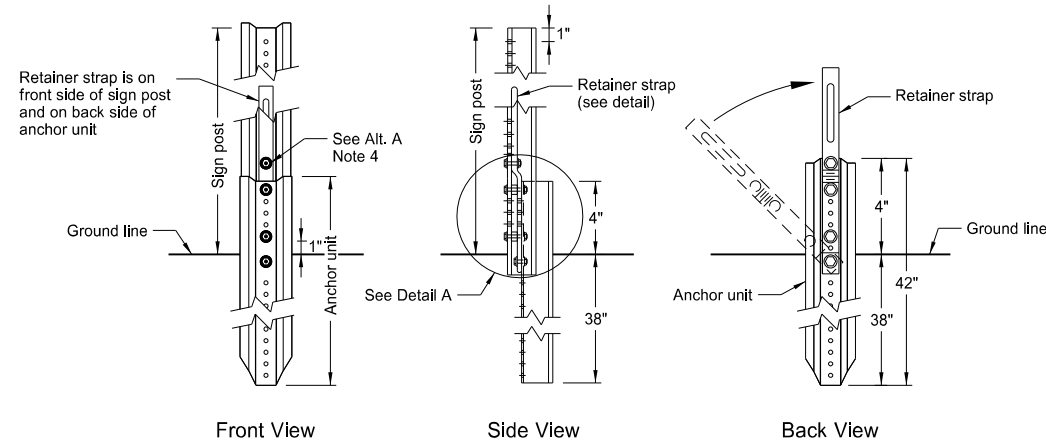
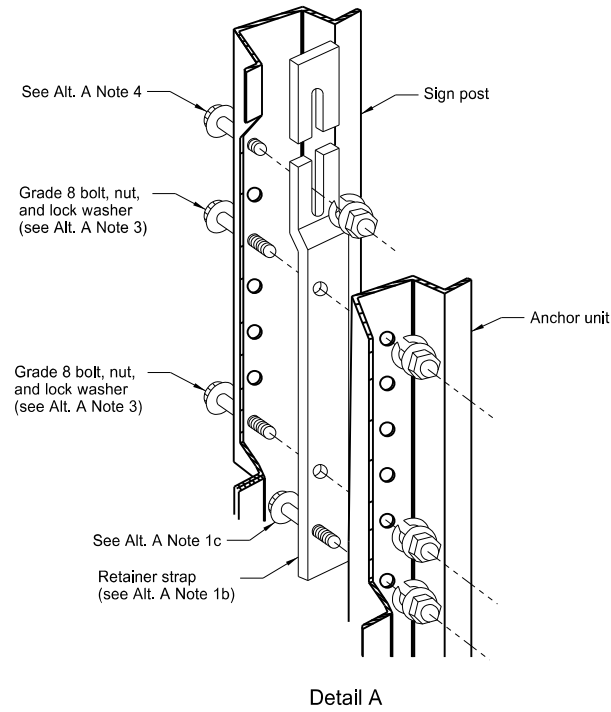
Bolt Retainer for Base Connection  
Bolt Retainer - 1/32" Reprocessed Teflon

- (A) The breakaway base is required when the support is placed in weak soils. The Engineer shall determine if the soils are weak.  
(B) The 2 3/16"x10 ga. may be inserted into 2 1/2"x10 ga. for additional wind load.

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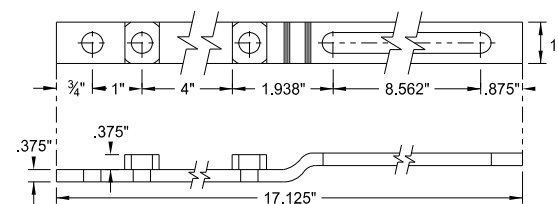
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U-Channel Post

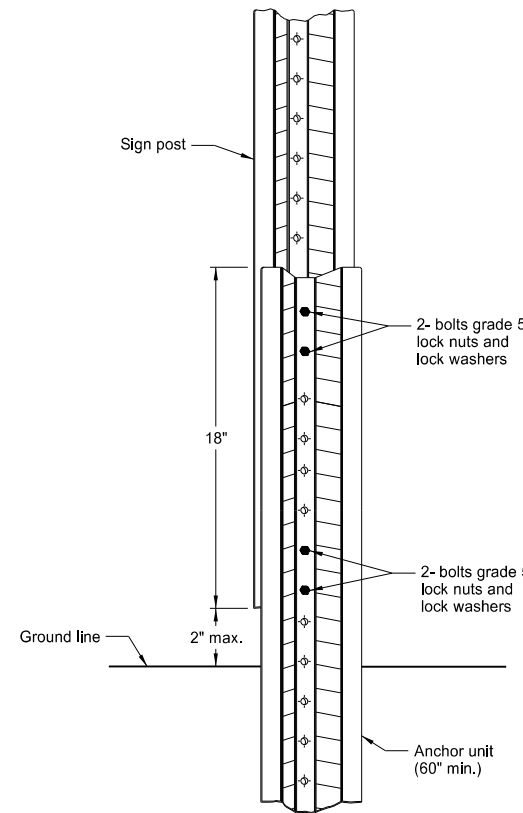


Breakaway U-Channel Detail Alternate A

A maximum of 2 posts shall be installed within 7'.

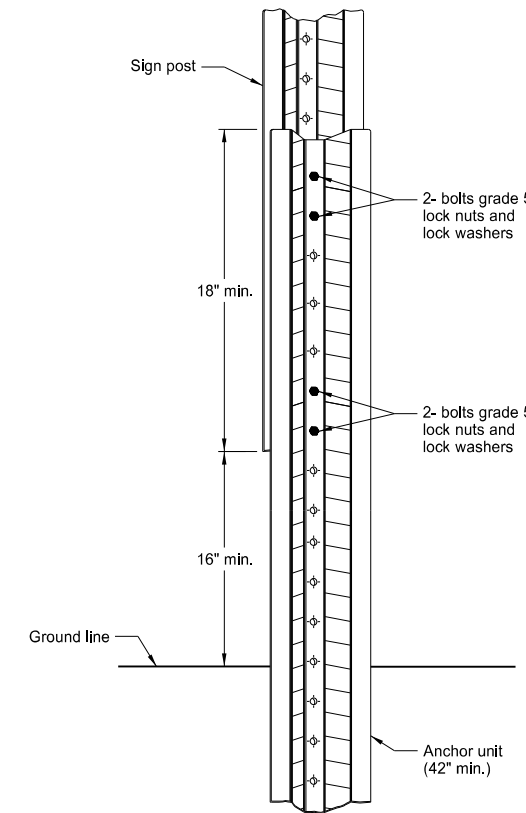


Retainer Strap Detail



Breakaway U-Channel Splice Detail Alternate B (2.5 and 3 lb/ft)

A maximum of 3 posts shall be installed within 7'.



Breakaway U-Channel Splice Detail Alternate C (2.5 and 3 lb/ft)

A maximum of 3 posts shall be installed within 7'.

Alternate A Steps of Installation:

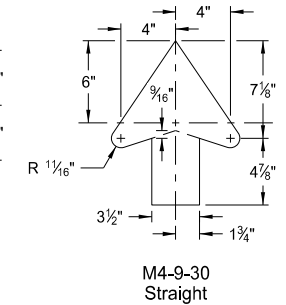
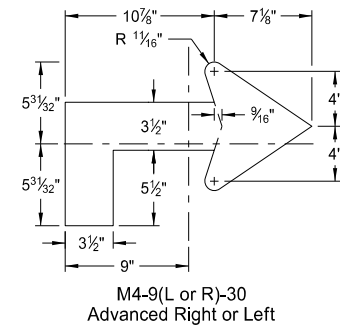
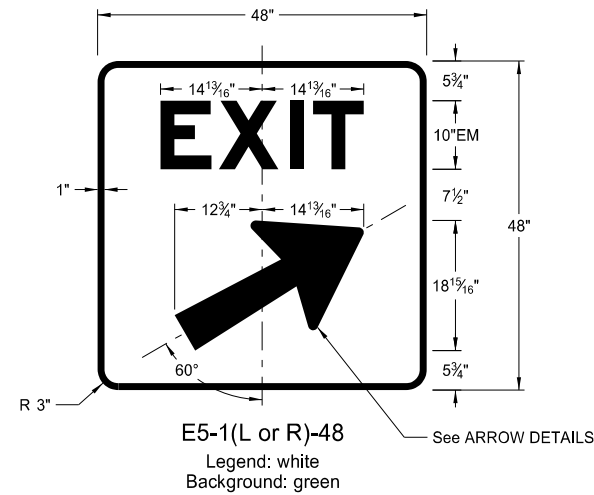
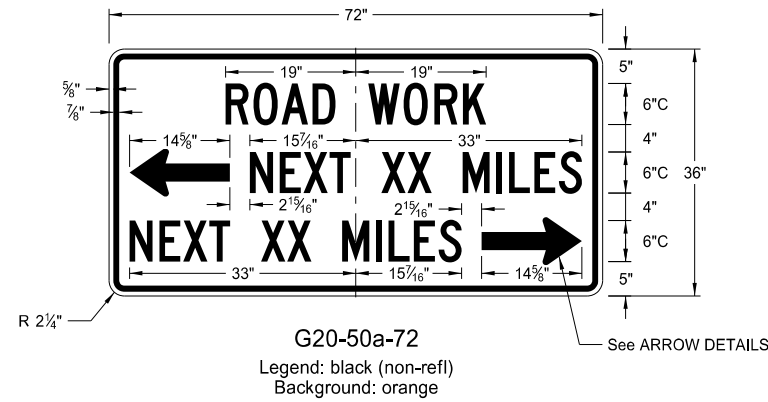
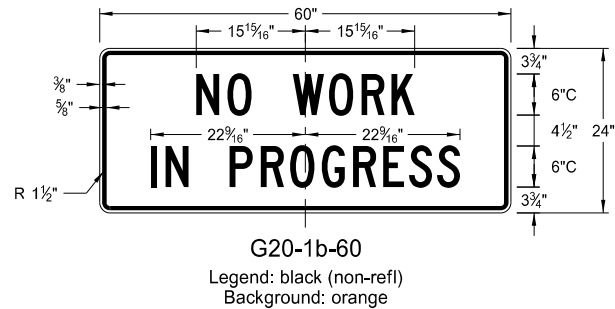
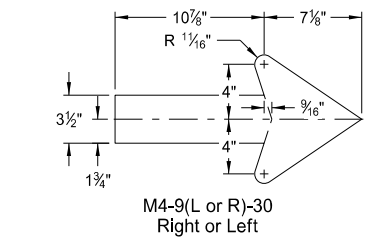
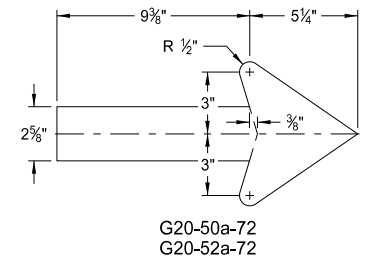
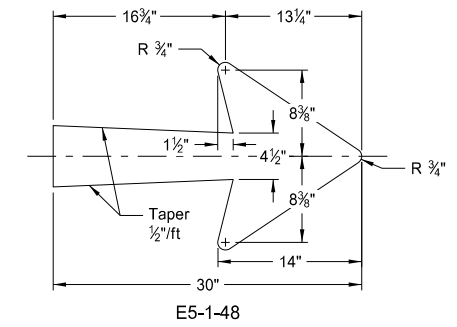
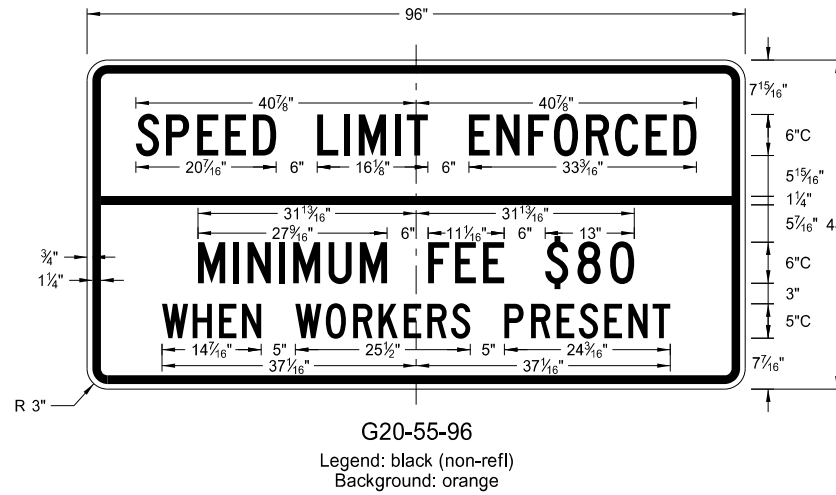
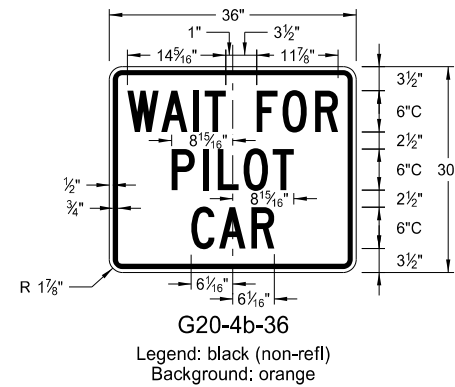
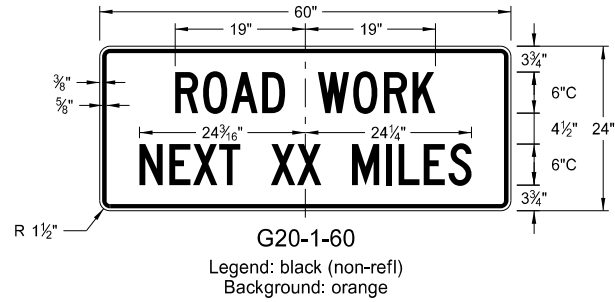
1. a) Drive anchor unit to within 12" of ground level.  
b) Proper assembly established by lining up the bottom hole of retainer strap with the 6th hole from the top of the anchor unit.  
c) Assemble strap to back of anchor unit using 5/16"x2" bolt, lock washer and nut.  
d) Rotate strap 90° to left.
2. a) Drive anchor unit to 4" above ground.  
b) Rotate strap to vertical position.
3. a) Place 5/16"x2" bolt, lock washer and nut in bottom of sign post to facilitate alignment of sign post with proper hole in anchor unit.  
b) Alternately tighten two connector bolts.
4. Complete assembly by tightening 5/16"x2" bolt (this fastens sign post to retainer strap).
5. The base post, strap and sign post shall be properly nested. Proper nesting occurs when all flat surfaces of the base post, strap, and sign post at the bolts have full contact across the entire width.

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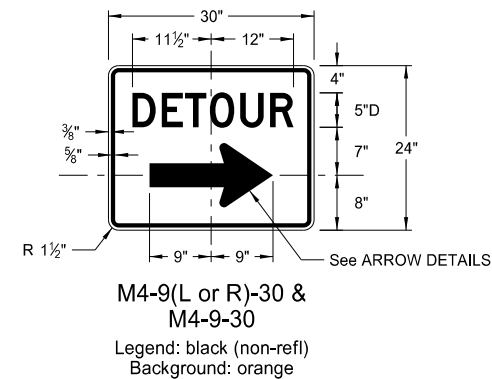
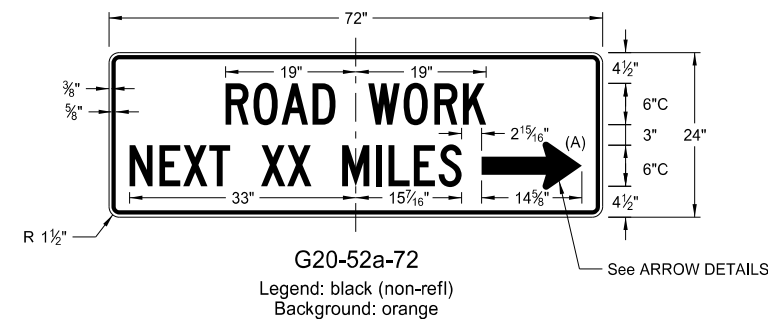
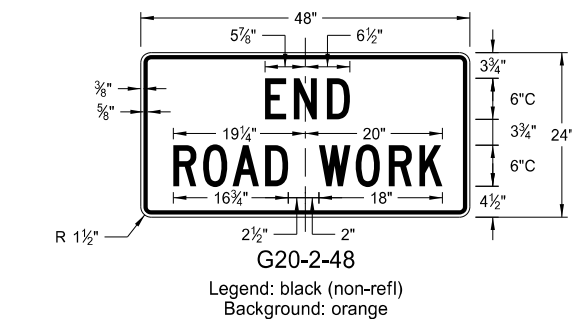
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CONSTRUCTION SIGN DETAILS  
 TERMINAL AND GUIDE SIGNS

D-704-9



ARROW DETAILS



NOTES:

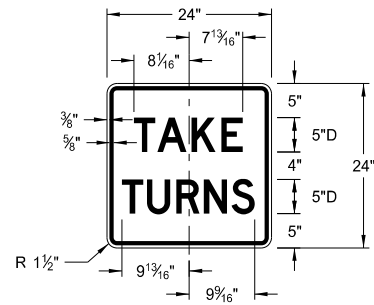
(A) Arrow may be right or left of the legend to indicate construction to the right or left.

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8-13-13	
REVISIONS	
DATE	CHANGE

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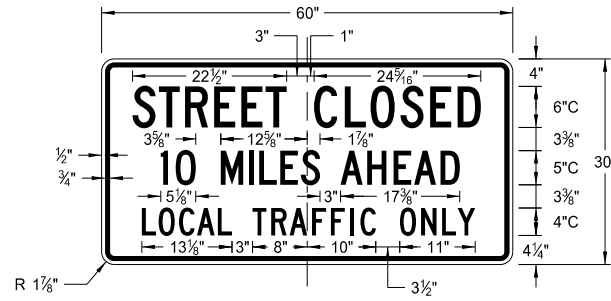
CONSTRUCTION SIGN DETAILS  
REGULATORY SIGNS

D-704-10



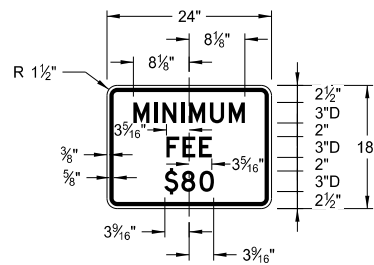
R1-50-24

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Background: white



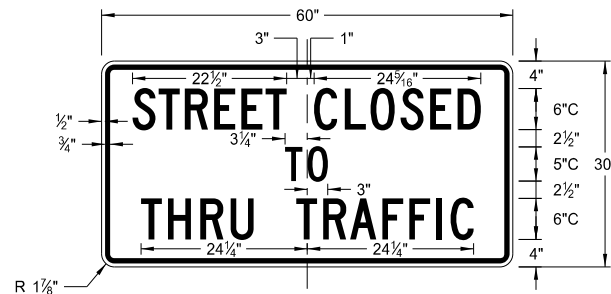
R11-3c-60

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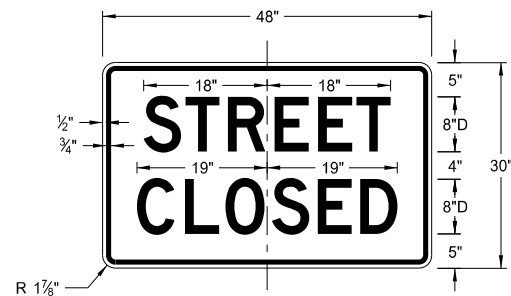
R2-1a-24

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R11-4a-60

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R11-2a-48

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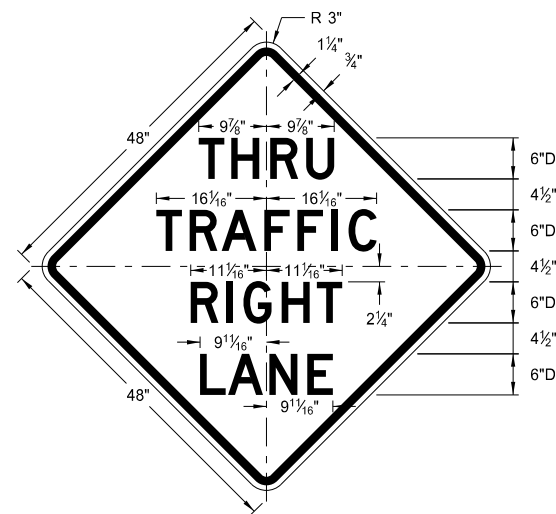
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8-13-13	
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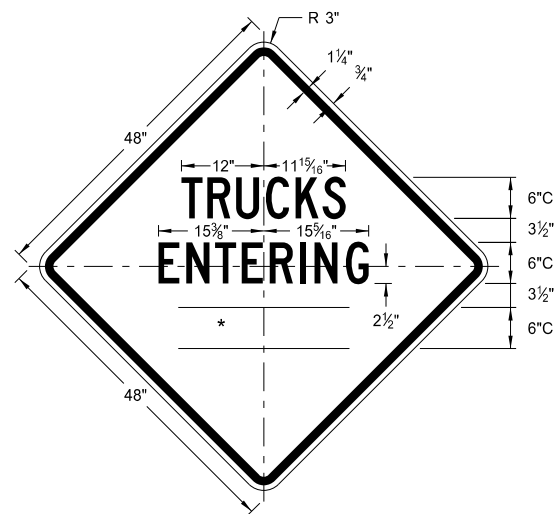
CONSTRUCTION SIGN DETAILS  
WARNING SIGNS

WORD	LETTER SPACING
AHEAD	Standard
200 FT	Standard
350 FT	Standard
500 FT	Standard
1000 FT	Reduce 40%
1500 FT	Reduce 40%
½ MILE	Reduce 50%
1 MILE	Standard

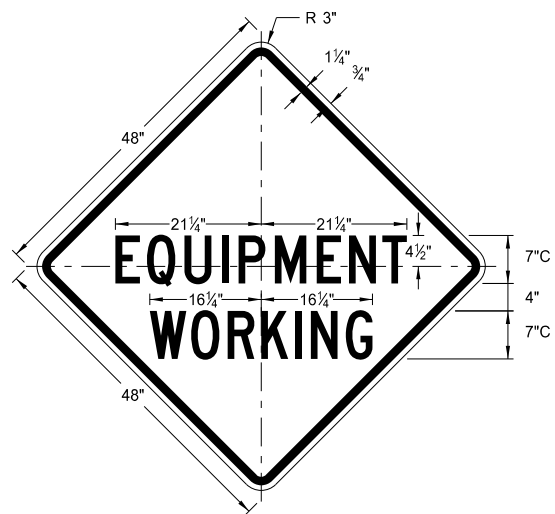
\* DISTANCE MESSAGES



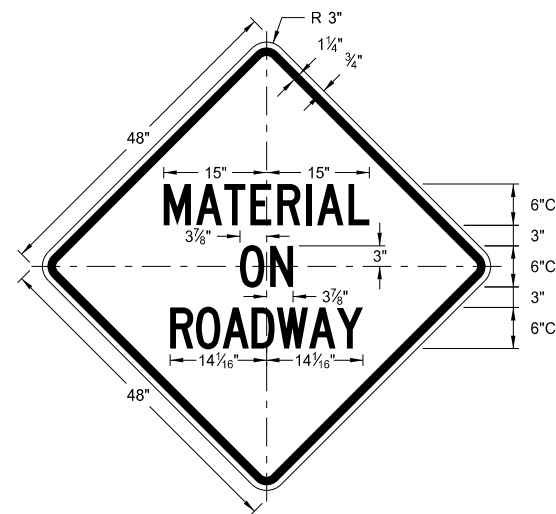
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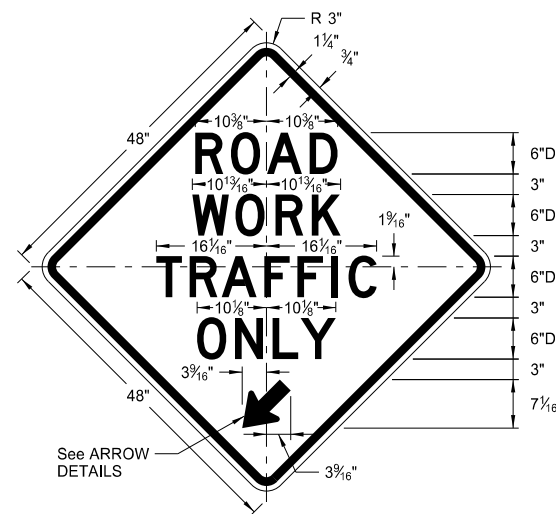
W8-54-48  
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Background: orange



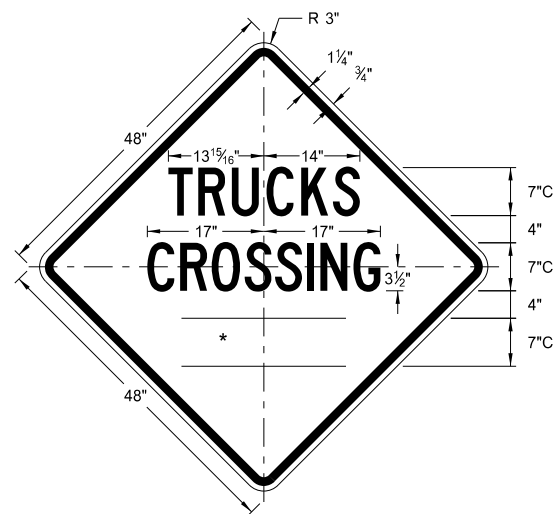
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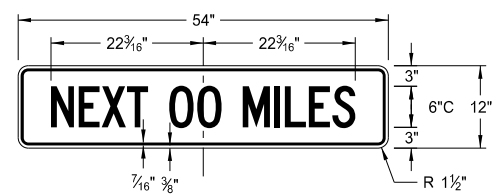
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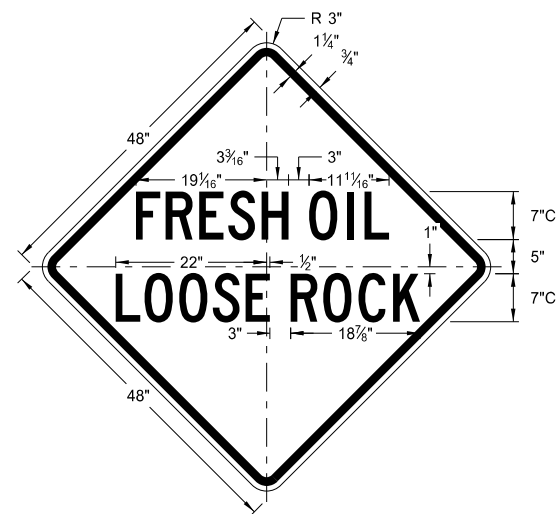
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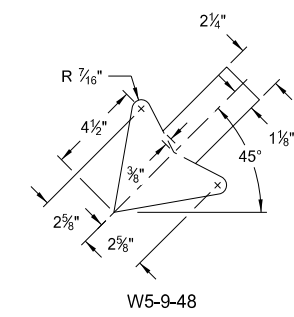
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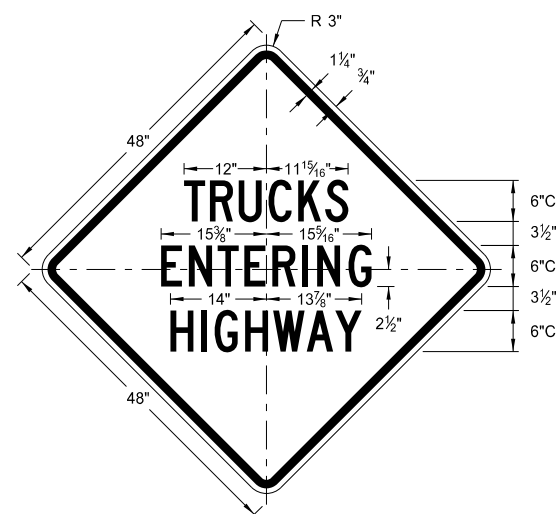
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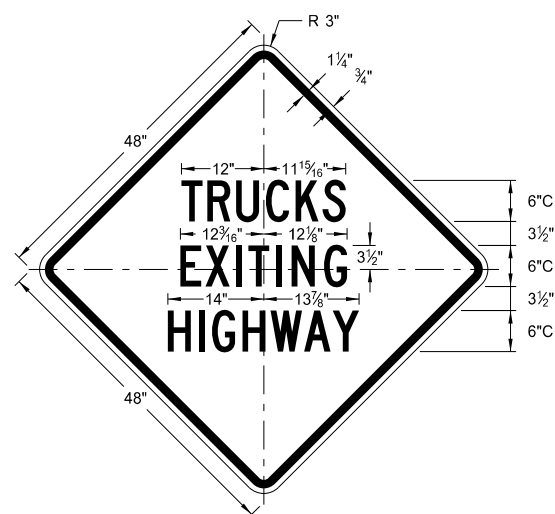
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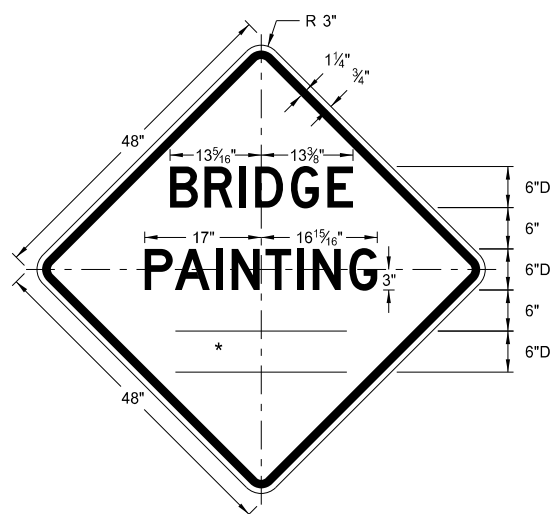
W5-9-48  
ARROW DETAILS



W8-53-48  
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Background: orange



W8-56-48  
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Background: orange



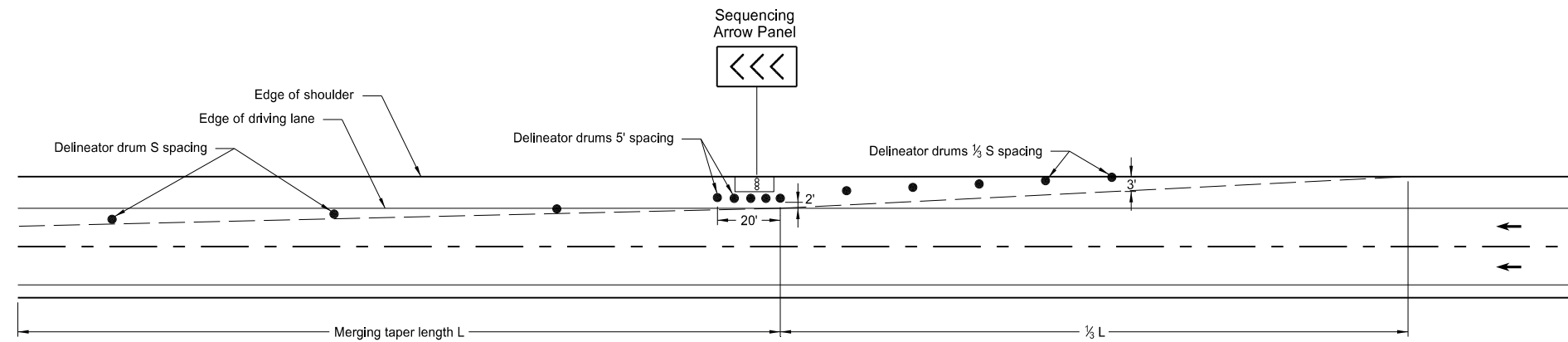
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NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-13-13	
REVISIONS	
DATE	CHANGE

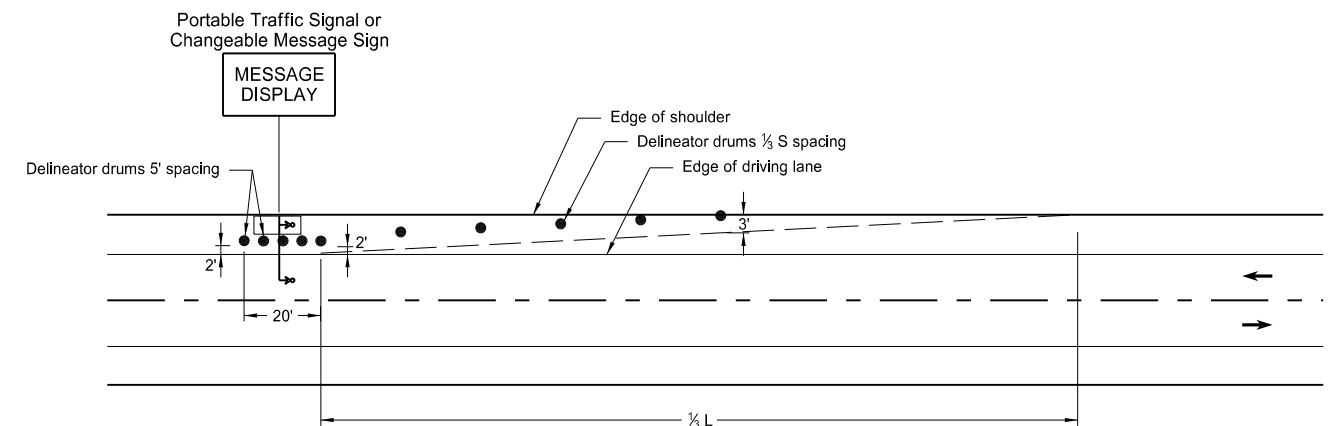
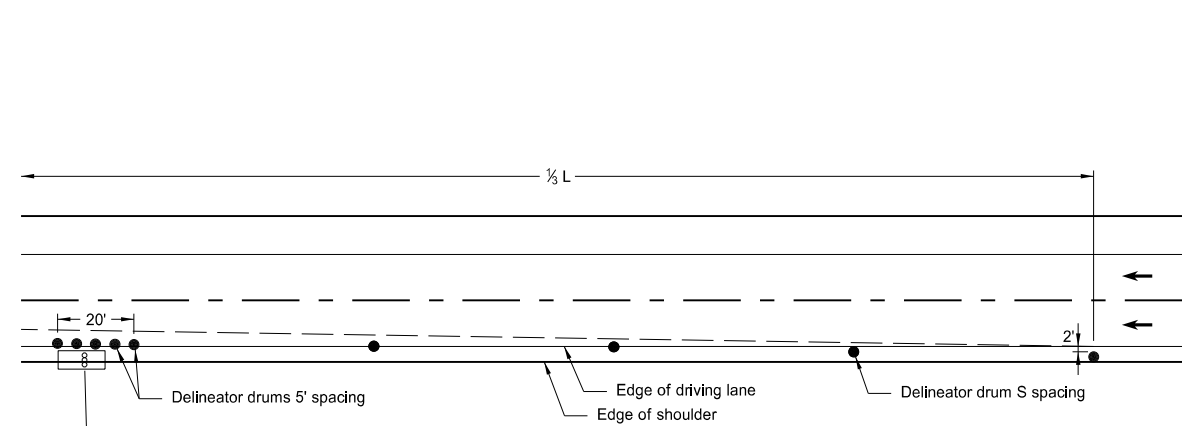
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# SHOULDER CLOSURE TAPERS

D-704-12

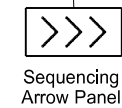


SHOULDER CLOSURE WITH LANE CLOSURE  
(when shoulder is 8' or wider)



SHOULDER CLOSURE USED WITH LANE CLOSURE  
(when shoulder is less than 8' wide)

PORTABLE TRAFFIC SIGNAL OR CHANGEABLE MESSAGE SIGN ON SHOULDER



KEY	
● Delineator Drum	∞ Sequencing Arrow Panel
• Message Display	↳ Portable Traffic Signal

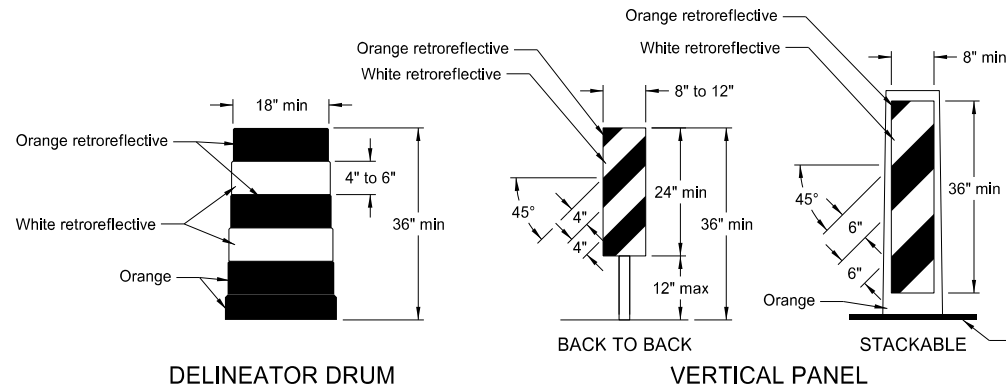
Notes:

- S = Posted Speed Limit in mph  
W = Width of offset in feet  
L = Taper length in feet  
L =  $WS^2/60$  (40mph or less)  
L = WS (45mph or more)
- If a shoulder taper is used, it should have a length of approximately  $1/3L$ . If a shoulder is used as a travel lane, a normal merging or shifting taper should be used.
- When paved shoulders of 8 foot width or more are closed, channelizing devices shall be used to close the shoulder in advance to delineate the beginning of the work space and direct vehicular traffic to remain within the traveled way.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-3-13	
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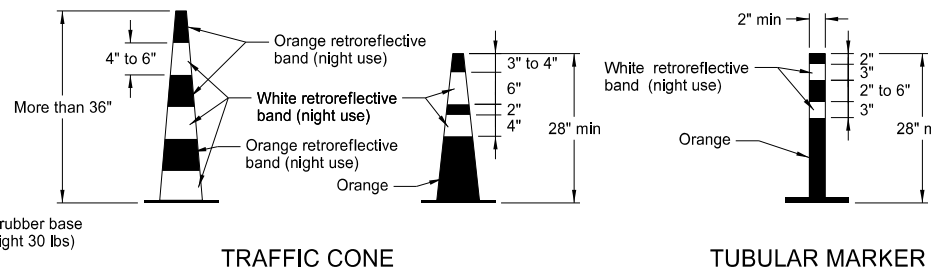
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BARRICADE AND CHANNELIZING DEVICE DETAILS



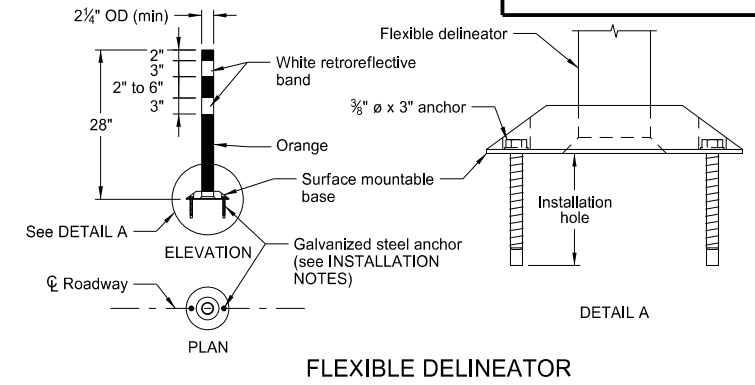
The markings on drums shall be horizontal, circumferential, alternating orange and white retroreflective stripes 4" to 6" wide. Each drum shall have a minimum of two orange and two white stripes with the top stripe being orange. Any nonretroreflectORIZED spaces between the horizontal orange and white stripes shall not exceed 3" wide. Stripes shall not be placed on ribs or indentations in the drum. Drums shall have closed tops that will not allow collection of construction debris or other debris. Ballast shall not be placed on the top of a drum.

Markings for vertical panels shall be alternating orange and white retroreflective stripes, sloping downward in the direction vehicular traffic is to pass. Retroreflective sheeting shall be placed on both sides of panel and shall have a minimum of 270 square inches of retroreflective area facing vehicular traffic. Where the height of the retroreflective material on the vertical panel is 36 inches or more, a stripe width of 6 inches shall be used.



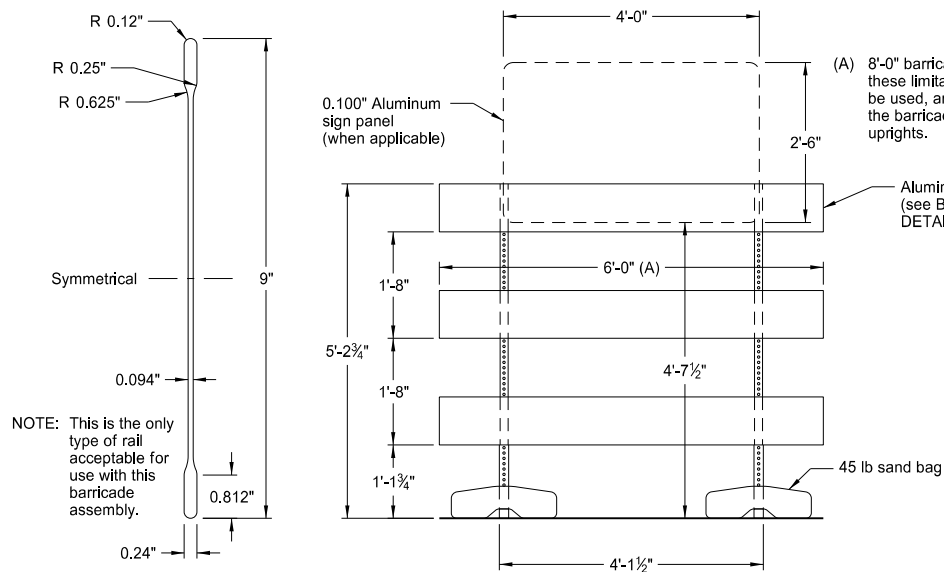
RetroreflectORIZATION of cones more than 36" in height shall be provided by alternating orange and white retroreflective stripes. Each cone shall have a minimum of two orange and two white stripes with the top stripe being orange. Any nonretroreflectORIZED space between the orange and white stripes shall not exceed 3" wide.

RetroreflectORIZATION of tubular markers more than 42" in height shall be provided by alternating four 4" to 6" wide orange and white stripes with the top stripe being orange.



INSTALLATION NOTES:

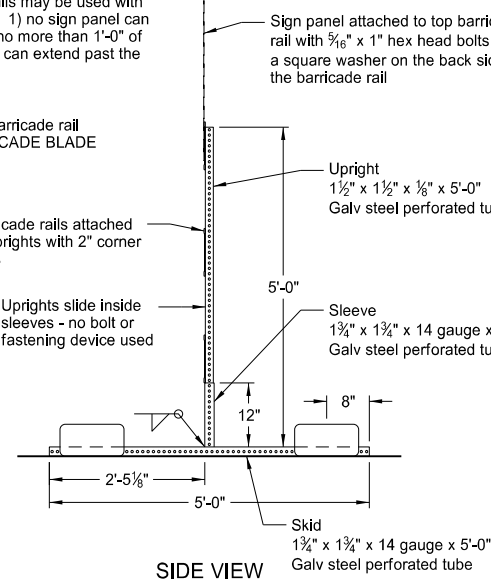
1. Drill installation holes to diameter and depth as required by manufacturer's specifications.
2. For removal, remove anchors and fill installation hole with an epoxy designed to bond to pavement surface.
3. In lieu of bolted down base, the contractor may use an 8" x 8" butyl pad or hot melt butyl. Butyl shall be removed as close as possible to pavement surface.



BARRICADE BLADE DETAIL

ELEVATION VIEW

BARRICADE ASSEMBLY DETAIL (Aluminum Barricade Rails)

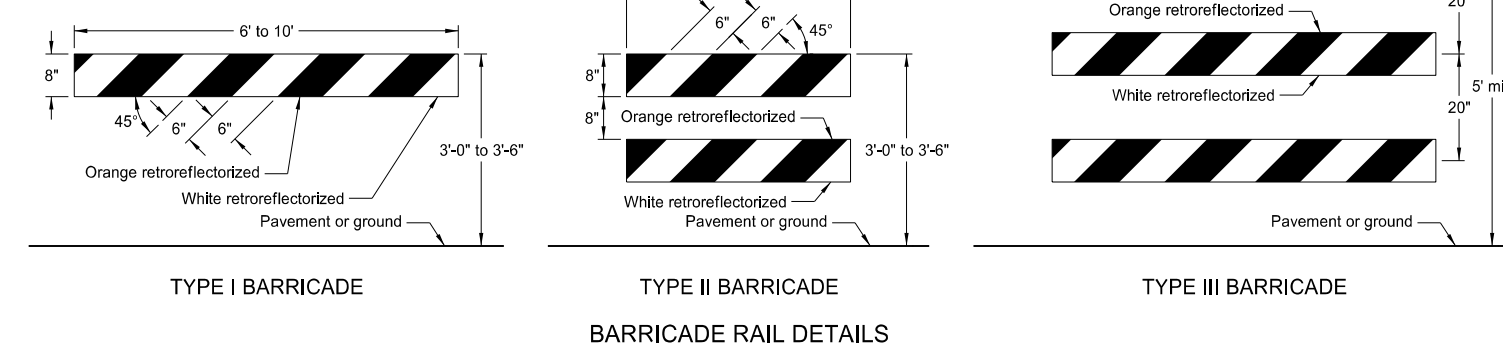


ELEVATION VIEW

SIDE VIEW

BARRICADE ASSEMBLY DETAIL (Wood or Plastic Rails)

NOTE: Markings for barricades shall be alternating orange and white retroreflective stripes, sloping downward in the direction traffic is to pass. Retroreflective sheeting shall be placed on both sides of the rails and shall have a minimum of 270 square inches of visible retroreflective area facing vehicular traffic. When the barricade length is less than 36", the rail stripe width shall be 4".

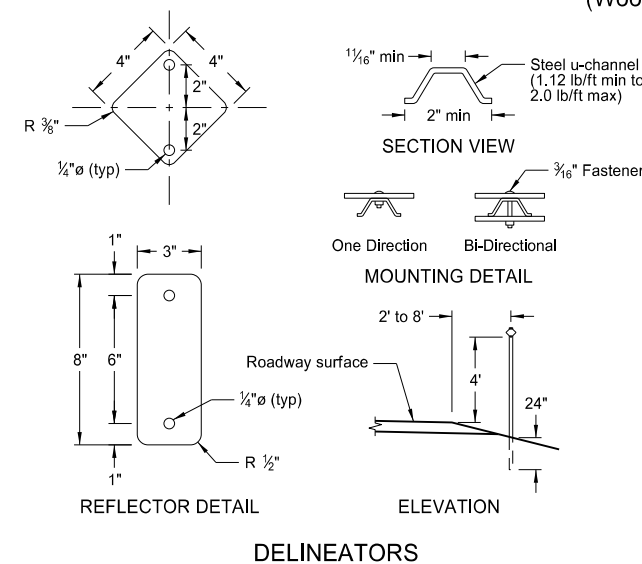


TYPE I BARRICADE

TYPE II BARRICADE

TYPE III BARRICADE

BARRICADE RAIL DETAILS



MINIMUM BALLAST (For each side of barricade support)

Without Sign	4 - 25 lb sandbags
With Sign	6 - 25 lb sandbags

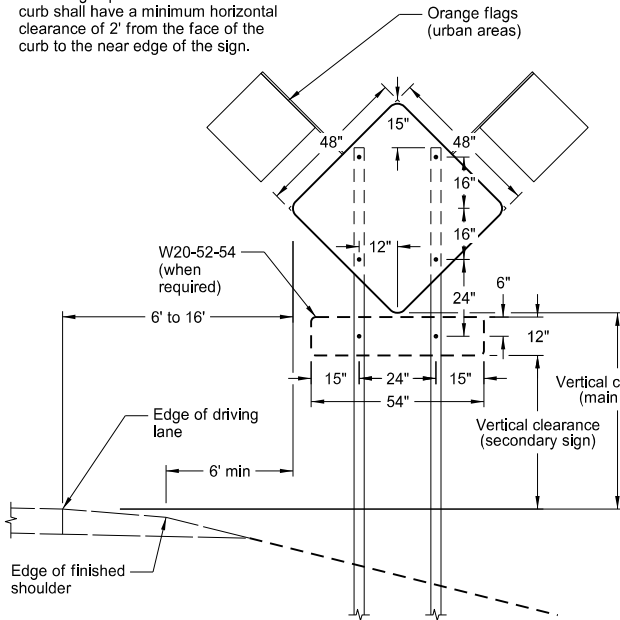
Note: The number of sandbags are based on a wind speed of 55 MPH. The sandbags are assumed to be placed at or near the ends of the skids.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-3-13	
REVISIONS	
DATE	CHANGE

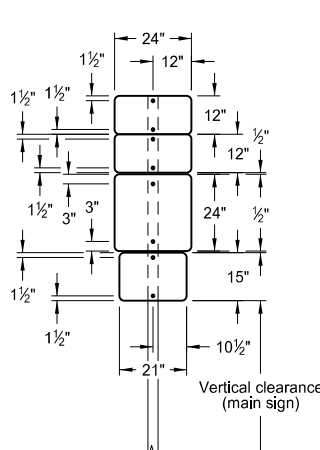
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CONSTRUCTION SIGN PUNCHING AND MOUNTING DETAILS

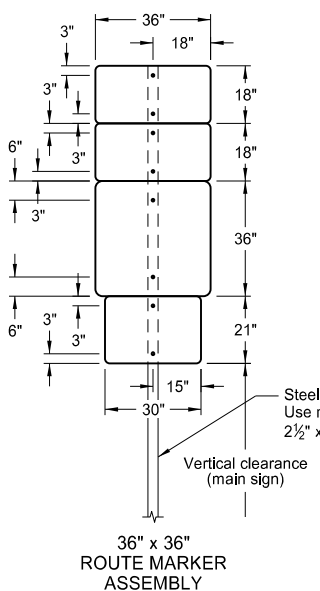
Note: Signs placed in sections with curb shall have a minimum horizontal clearance of 2' from the face of the curb to the near edge of the sign.



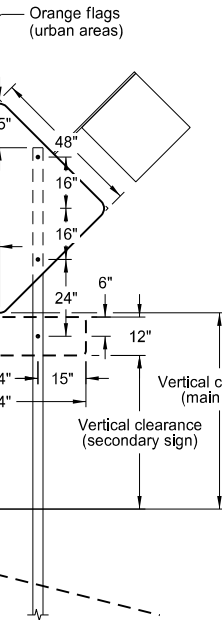
TYPICAL SECTION  
(48" x 48" diamond warning sign shown)



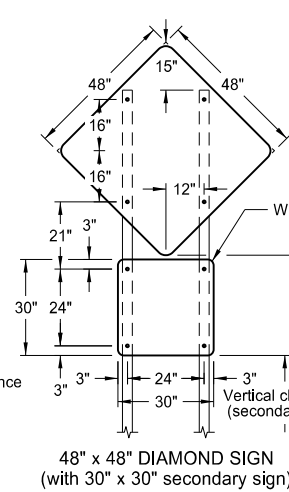
24" x 24" ROUTE MARKER ASSEMBLY



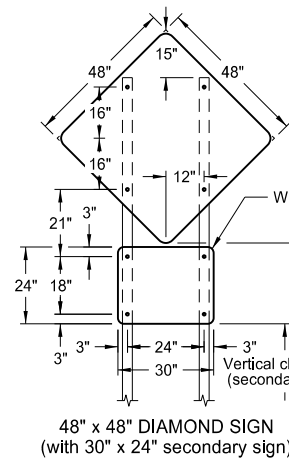
36" x 36" ROUTE MARKER ASSEMBLY



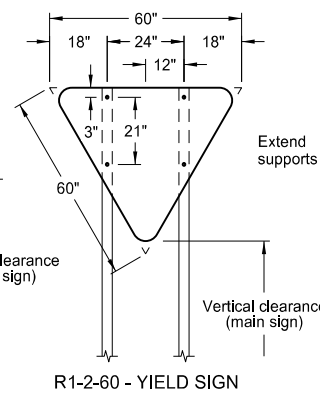
18" x 18" DIAMOND SIGN



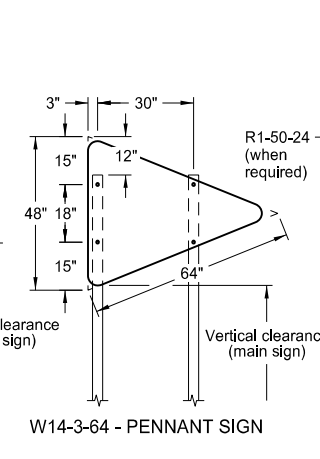
48" x 48" DIAMOND SIGN  
(with 30" x 30" secondary sign)



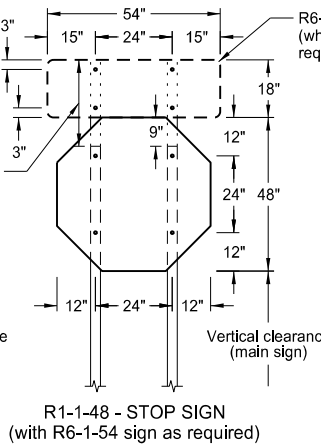
48" x 48" DIAMOND SIGN  
(with 30" x 24" secondary sign)



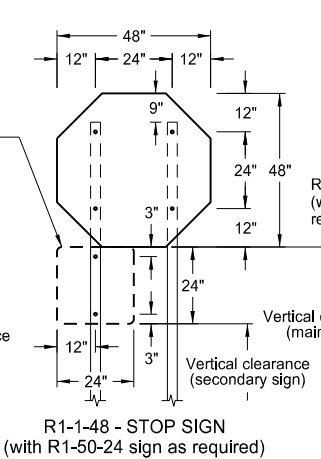
R1-2-60 - YIELD SIGN



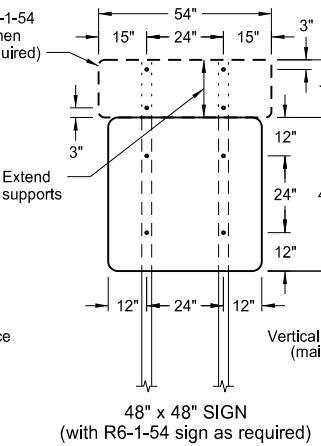
W14-3-64 - PENNANT SIGN



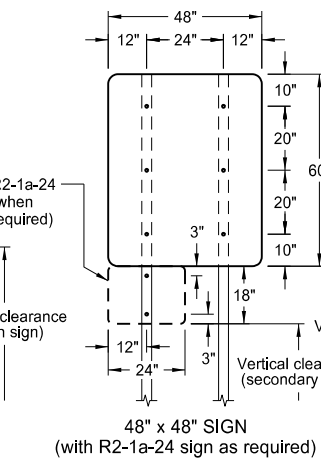
R1-1-48 - STOP SIGN  
(with R6-1-54 sign as required)



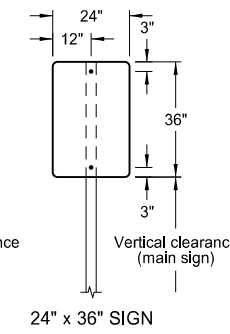
R1-1-48 - STOP SIGN  
(with R1-50-24 sign as required)



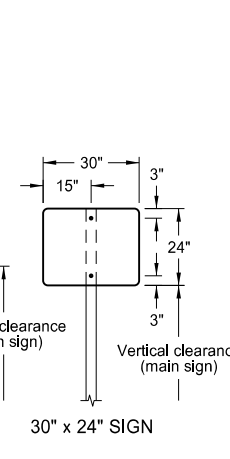
48" x 48" SIGN  
(with R6-1-54 sign as required)



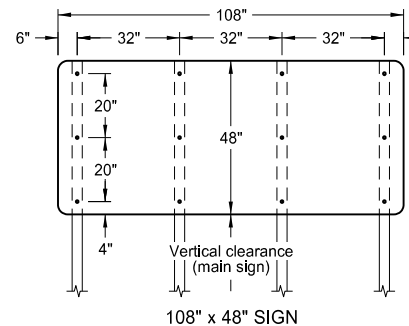
48" x 48" SIGN  
(with R2-1a-24 sign as required)



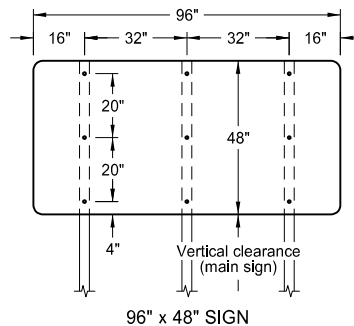
24" x 36" SIGN



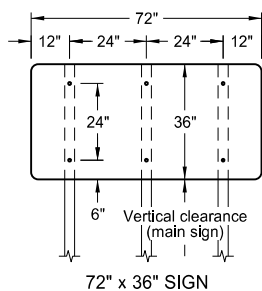
30" x 24" SIGN



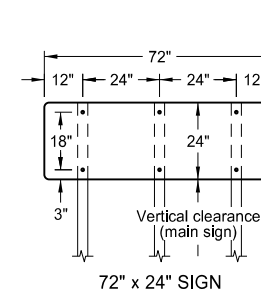
108" x 48" SIGN



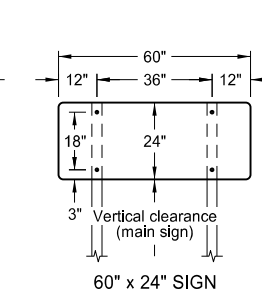
96" x 48" SIGN



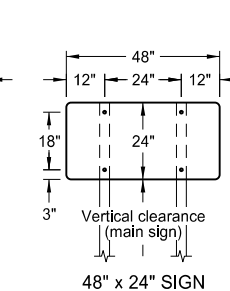
72" x 36" SIGN



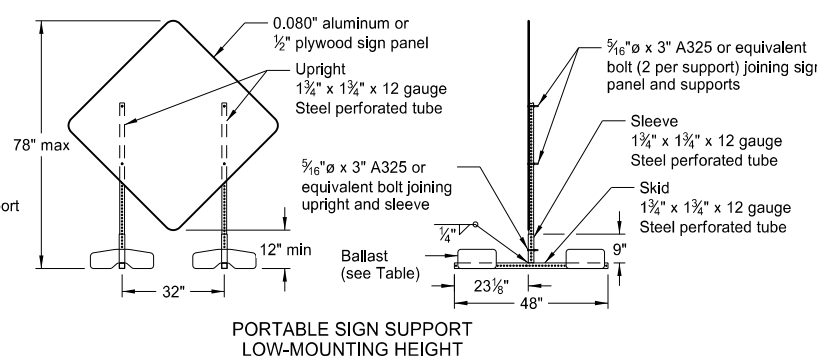
72" x 24" SIGN



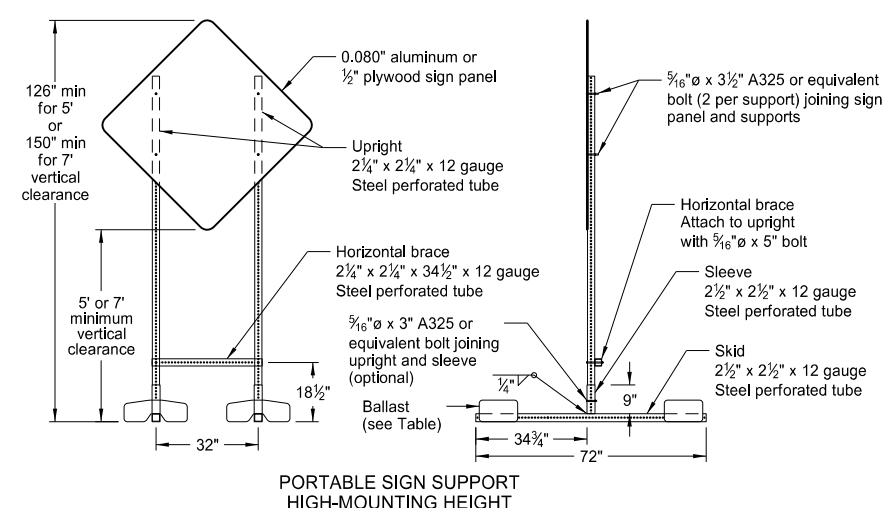
60" x 24" SIGN



48" x 24" SIGN



PORTABLE SIGN SUPPORT  
LOW-MOUNTING HEIGHT



PORTABLE SIGN SUPPORT  
HIGH-MOUNTING HEIGHT

NOTES:

- Sign Supports:** Supports shall be galvanized or painted. Minimum post sizes are 2.5 lb/ft u-channel or 2" x 2" x 12 gauge steel perforated tube, except where noted. When installing signs on u-channel, the minimum post size for assemblies containing a secondary sign is 3.0 lb/ft. Post sizes are based on a wind speed of 55 MPH.  
  
Signs over 50 square feet should be installed on 2 1/2" x 2 1/2" perforated tube supports as a minimum.  
  
Guy wires shall not be attached to sign supports. Wind beams may be attached to u-posts behind the sign panels.
- Sign Panels:** Provide sign panels made of 0.100" aluminum, 1/2" plywood, or other approved material, except where noted. All holes to be punched round for 3/8" bolts.
- Alternate Messages:** The signs that have alternate messages may have these alternate messages placed on a reflectorized plate (without a border) and installed and removed as required. (i.e. "Left" and "Right" message on a lane closure sign)
- Route Marker Auxiliary Signs:** Provide route marker auxiliary signs, such as the cardinal direction and directional arrows, with a background and legend that match the route marker they are used with:  
  
Interstate - white legend on blue background  
Interstate Business Loop - white legend on green background  
US and State - black legend on white background  
County - yellow legend on blue background
- Vertical Clearance:** Install signs with a vertical clearance of 5'-0" (see TYPICAL SECTION.) In areas where parking or pedestrian movements are likely or the view of the sign may be obstructed, install signs with a vertical clearance of 7'-0" from the top of the curb or from the near edge of the driving lane in absence of a curb.  
  
The vertical clearance to secondary signs is 1'-0" less than the vertical clearance as stated above.  
  
Large signs having an area exceeding 50 square feet shall have a minimum clearance of 7'-0" from the ground at the post.
- Portable Signs:** Provide portable signs that meet the vertical clearance as stated above. Use portable signs when it is necessary to place signs within the pavement surface.  
  
When portable signs are used for 5 days or less, low-mounting height (minimum 12" vertical clearance) sign supports may be used as long as the view of the sign is not obstructed. Time delays caused by unforeseen circumstances, such as equipment breakdown, rain, subgrade failures, etc., will not accrue towards the 5 day period. The R9-8 through R9-11a series, W1-5 through W1-8 series, M4-10, and E5-1 may be used for longer than 5 days.  
  
Signs mounted to the portable sign supports shown in the LOW-MOUNTING HEIGHT and HIGH-MOUNTING HEIGHT Details shall have a maximum surface area of 16 square feet.

MINIMUM BALLAST  
(For each side of sign support base)

Sign Panel Mounting Height (ft)	Number of 25 lb sandbags for 4' x 4' sign panel
1'	6
5'	8
7'	10

Note: The number of sandbags are based on a wind speed of 55 MPH. The sandbags are assumed to be placed at or near the ends of the skids.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-4-13	
REVISIONS	
DATE	CHANGE
11-14-13	Revised Note 6.

This document was originally issued and sealed by  
**Roger Weigel,**  
Registration Number  
PE-2930,  
on 11/14/13 and the original document is stored at the North Dakota Department of Transportation



ROAD CLOSURE LAYOUTS

Notes

- Variables  
 S = Numerical value of speed limit or 85th percentile.  
 W = The width of taper.  
 L = Minimum length of taper, or S x W for freeways, expressways, and all other roads with speeds of 45 mph or greater, or  $W \times S^2/60$  for urban, residential, and other streets with speeds of 40 mph or less.
- Barricades placed on roadway shall be on a moveable assembly. Signs placed on roadway shall be placed on skid mounted assemblies.
- Delineator drums, barricades or cones used for tapering traffic shall be spaced at the dimension "S". Delineator drums or cones used for tangents shall be spaced at 2 times dimension "S".
- Sequencing Arrow Panels  
 Panels should normally be placed at the beginning of the taper. Where shoulder width does not provide sufficient room, the panel should be moved closer to the work area so that it can be placed on the roadway surface. See Shoulder Closure Standard Drawing.  
 Type A shall be used on roadways with slow moving traffic speeds and low volume (25 mph or less and 750 ADT or less).  
 Type B shall be used on roadways with moderate traffic speeds and volumes (40 mph or less and 5000 ADT or less).  
 Type C shall be used on roadways with high traffic speeds and volumes (over 40 mph or over 5000 ADT).
- The speed limit shall be re-established. The exact speed limit shall be determined in the field, dependent on location and conditions.
- The reduced speed limit shall be determined dependent on the in place speed limit before construction. The speed limit reduction should not exceed 10 mph below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 mph. In this case, the speed limit reduction shall not exceed 30 MPH. Where speed limits are to be reduced more than 30 MPH, a second speed limit sign shall be installed with the desired speed reduction but shall not exceed 30 MPH. The second speed limit sign shall be placed at 1/2 B.
- Use when work area is 1 mile or longer.
- When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
- Existing speed limit signs within a reduced speed zone shall be covered.
- Where necessary, safe speed to be determined by the Engineer.
- The contractor has the option of using portable sign supports in lieu of post mounted signs in accordance with the NDDOT Standard Specifications.
- G20-55-96 sign is not required if this standard is part of other traffic control layouts, or the work is less than 15 days.

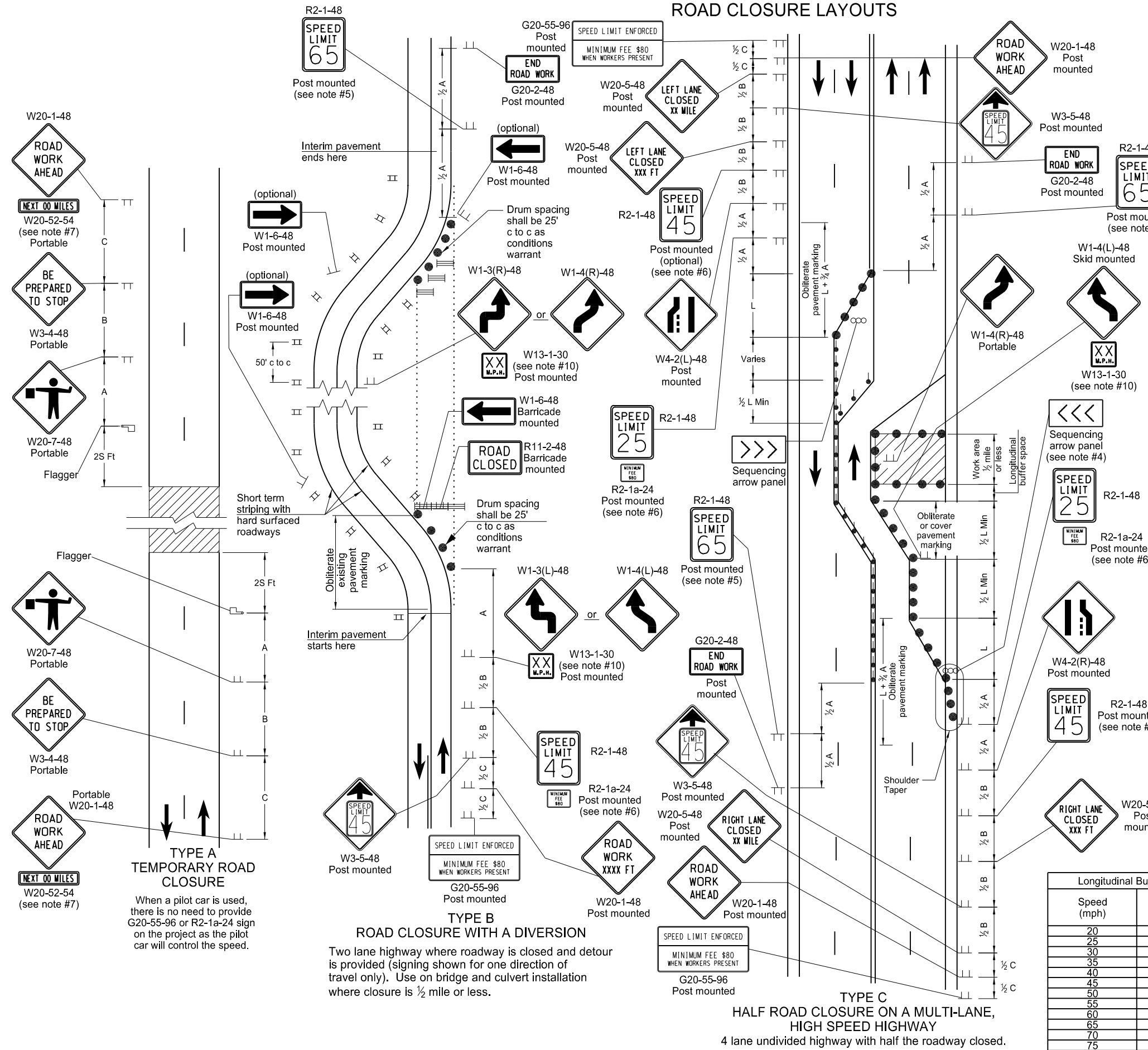
Road Type	ADVANCE WARNING SIGN SPACING		
	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

KEY	
	Type III barricade
	Sign
	Delineator drum
	Tubular markers
	Work area
	Flagger
	Sequencing arrow panel
	Vertical panels back to back

Longitudinal Buffer Space	
Speed (mph)	Length Min (feet)
20	115
25	155
30	200
35	250
40	305
45	360
50	425
55	495
60	570
65	645
70	730
75	820

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
REVISIONS	
DATE	CHANGE

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**TYPE A TEMPORARY ROAD CLOSURE**

When a pilot car is used, there is no need to provide G20-55-96 or R2-1a-24 sign on the project as the pilot car will control the speed.

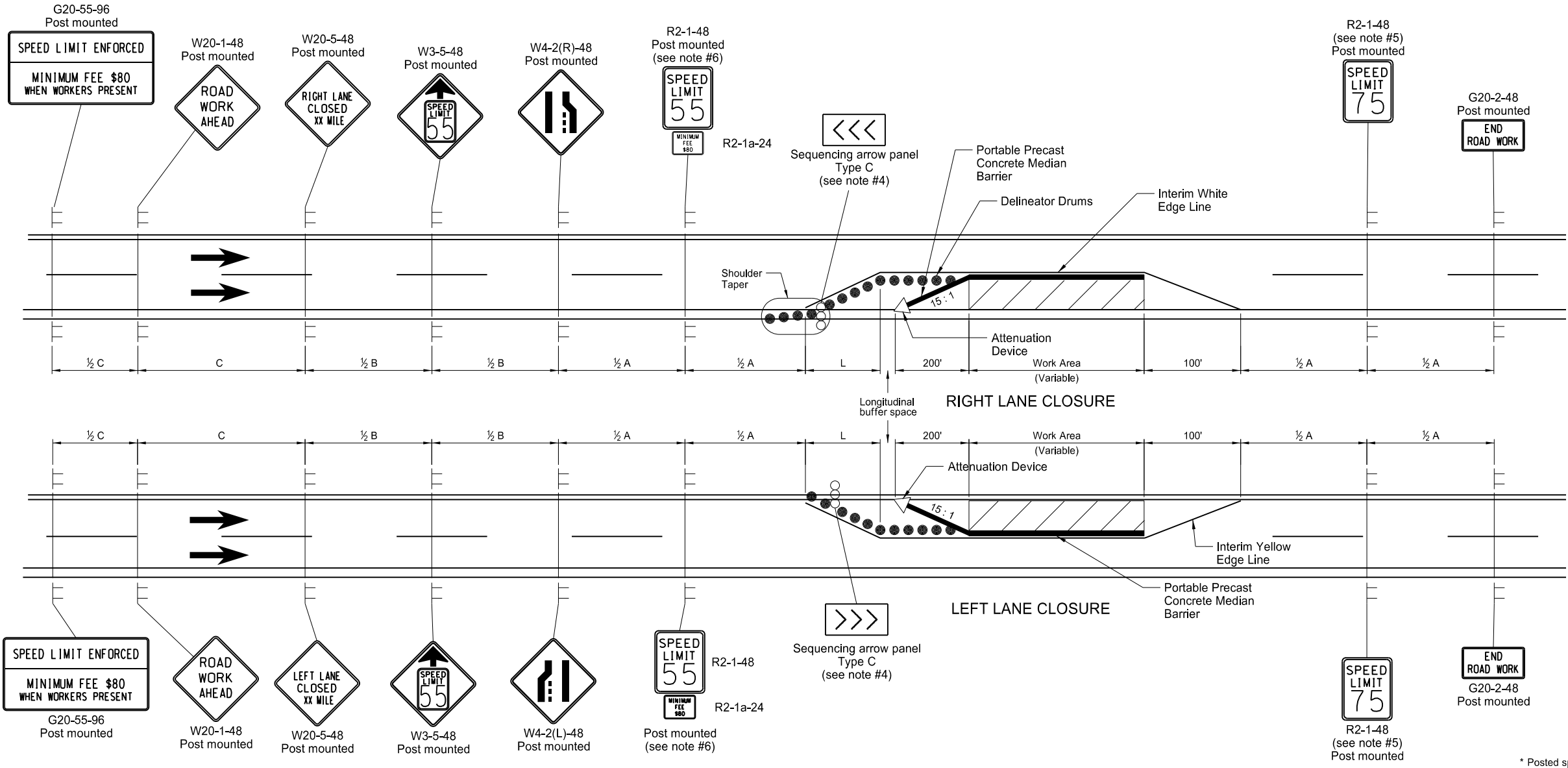
**TYPE B ROAD CLOSURE WITH A DIVERSION**

Two lane highway where roadway is closed and detour is provided (signing shown for one direction of travel only). Use on bridge and culvert installation where closure is 1/2 mile or less.

**TYPE C HALF ROAD CLOSURE ON A MULTI-LANE, HIGH SPEED HIGHWAY**  
 4 lane undivided highway with half the roadway closed.

# SIGN LAYOUT FOR INTERSTATE SYSTEM ONE LANE CLOSURE

D-704-18



**KEY**

- Delineator Drum
- ⊢ Sign
- △ Attenuation Device
- Sequencing Arrow Panel
- ▨ Work Area

Longitudinal Buffer Space	
*Speed (mph)	Length Min (feet)
20	115
25	155
30	200
35	250
40	305
45	360
50	425
55	495
60	570
65	645
70	730
75	820

\* Posted speed, off-peak 85th percentile speed prior to work starting, or the anticipated operating speed in mph.

- Notes**
- Variables
    - S = Numerical value of speed limit or 85th percentile.
    - W = The width of the taper.
    - L = Minimum length of taper, or  $S \times W$  for freeways, expressways, and all other roads with speeds of 45 mph or greater, or  $W \times S^2 / 60$  for urban, residential, and other streets with speeds of 40 mph or less.
  - Place barricades located on roadway on a moveable assembly. Place signs located on the roadway on portable assemblies.
  - Space delineator drums used for tapering traffic and on tangent at dimension "S".
  - Sequencing Arrow Panels
    - Place panels at the beginning of the taper when possible. Where shoulder width does not provide sufficient room, move the panel closer to the work area and place on the roadway surface. See Shoulder Closure Standard Drawing.
    - Use Type A on roadways with slow moving traffic speeds and low volume (25 mph or less and 750 ADT or less).
    - Use Type B on roadways with moderate traffic speeds and volumes (40 mph or less and less than 5000 ADT).
    - Use Type C on roadways with high traffic speeds and volumes (over 40 mph or 5000 ADT or greater).
  - Re-establish the speed limit. Determine the exact speed limit in the field, dependent on location and conditions.
  - Determine the reduced speed limit dependent on the in place speed limit before construction. Do not exceed a speed limit reduction of 10 mph below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 mph. Where speed limits are to be reduced more than 30 MPH, install a second speed limit sign so no single speed reduction exceeds 30 MPH. Place the second speed limit sign at 1/2 B.
  - Install flags when warning signs are used in urban areas and the signs are not portable. Mount 24 inch square flags perpendicular to the edges of the diamond sign, and at such a distance above the edge that the flag does not touch the sign when limp. Rural areas will not require flags.
  - Cover existing speed limit signs within a reduced speed zone.
  - The contractor has the option of using portable sign supports in lieu of post mounted signs in accordance with the NDDOT Standard Specifications.
  - G20-55-96 sign is not required if this standard is part of other traffic control layouts, or the work is less than 15 days.

ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
REVISIONS	
DATE	CHANGE
1-13-16	Changed to interim yellow edge line
3-15-16	Removed Do Not Pass signs and updated notes

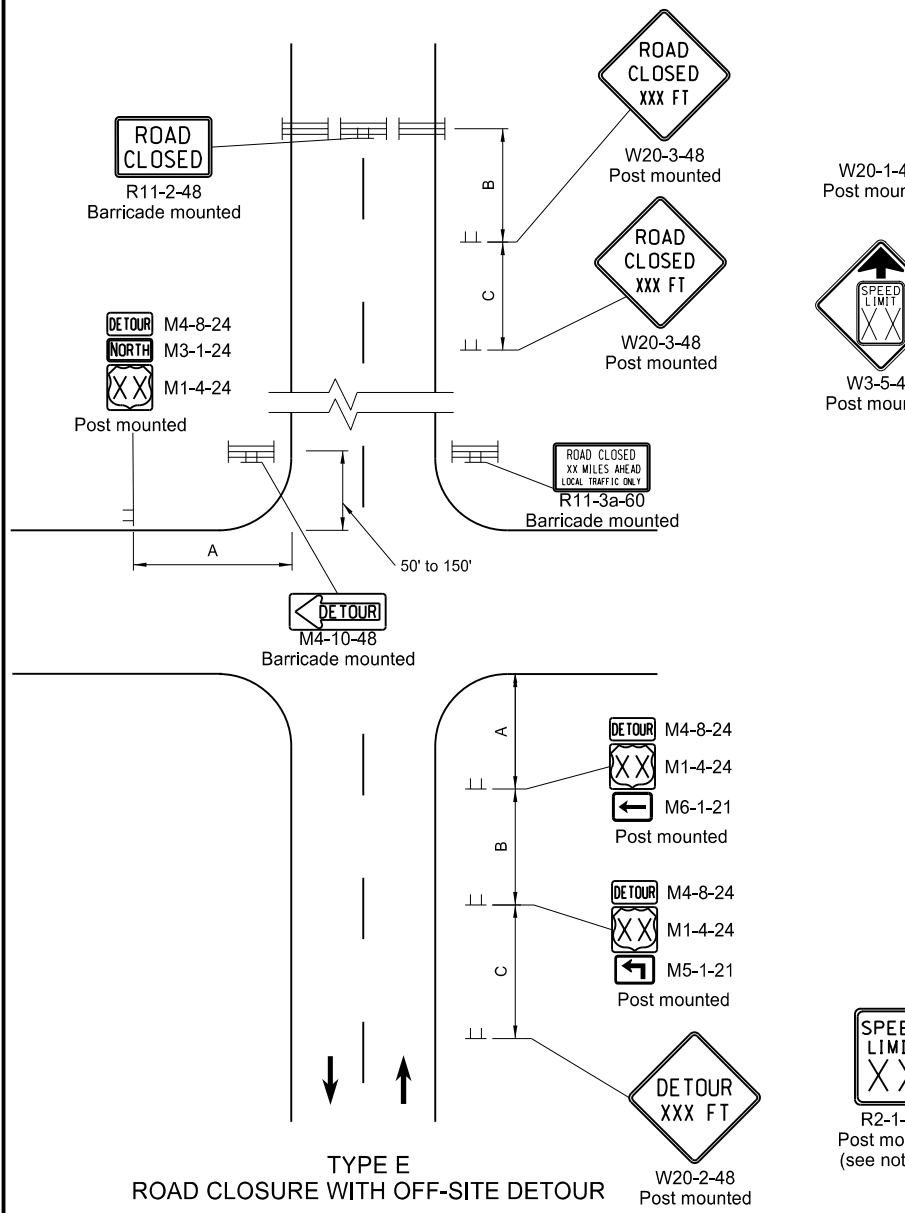
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**Roger Weigel**  
 Registration Number  
**PE-2930**,  
 on 03/15/16 and the original document is stored at the North Dakota Department of Transportation

# ROAD CLOSURE AND LANE CLOSURE ON A TWO WAY ROAD LAYOUTS

D-704-19

**Notes**

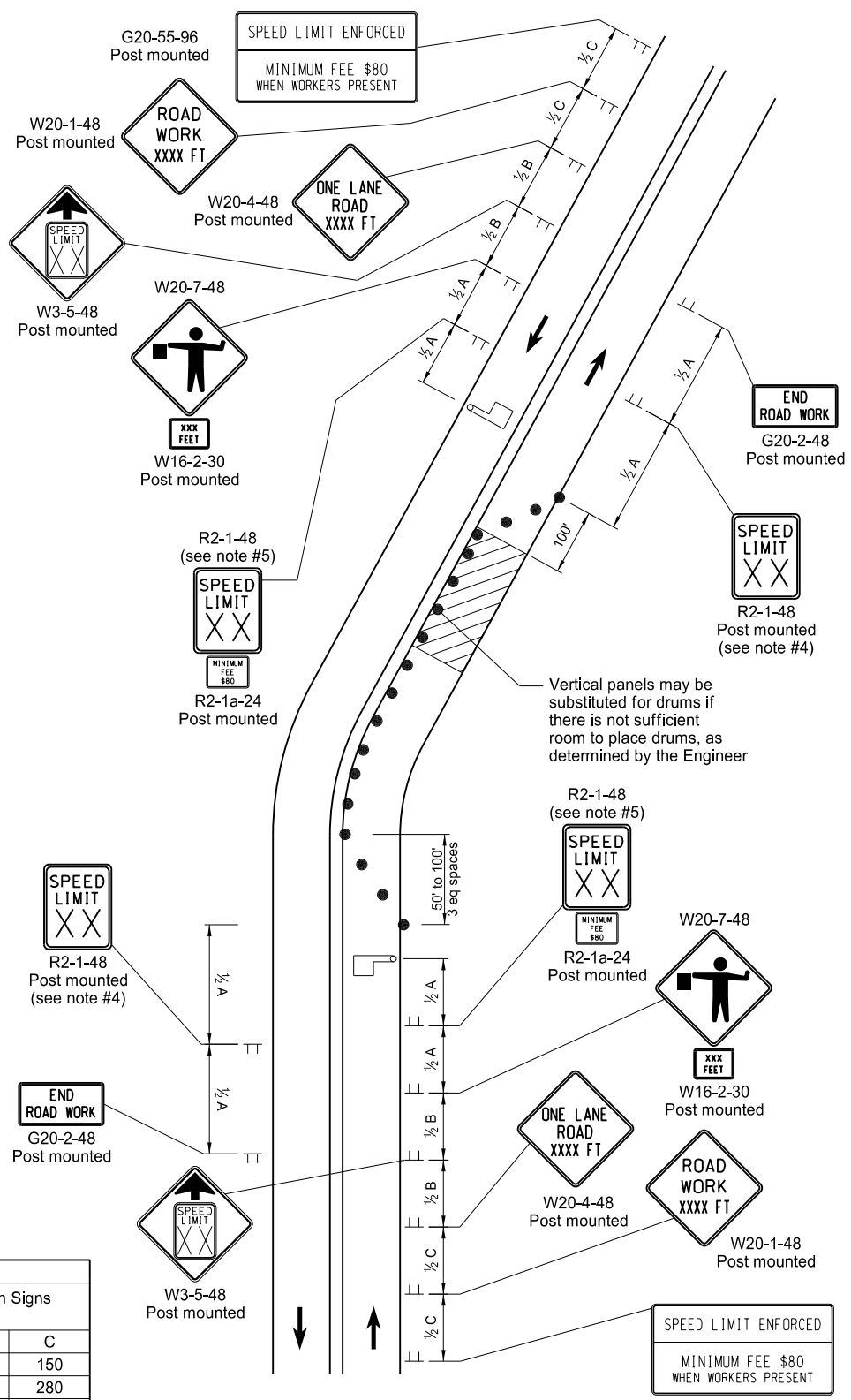
- Variables
  - S = Numerical value of speed limit or 85th percentile.
  - W = The width of taper
  - L = Minimum length of taper, or S x W for freeways, expressways, and all other roads with speeds of 45 mph or greater, or W x S<sup>2</sup>/60 for urban, residential, and other streets with speeds of 40 mph or less.
- Barricades placed on roadway shall be on a moveable assembly. Signs placed on the roadway shall be placed on skid mounted assemblies.
- Delineator drums used for tapering traffic shall be placed at 3 equal spaces. Delineator drums for tangents shall be spaced at 2 times dimension "S".
- The speed limit shall be re-established. The exact speed limit shall be determined in the field, dependent on location and conditions.
- The reduced speed limit shall be determined dependent on the in place speed limit before construction. The speed limit reduction should not exceed 10 mph below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 mph. In this case, the speed limit reduction shall not exceed 30 MPH. Where speed limits are to be reduced more than 30 MPH, a second speed limit sign shall be installed with the desired speed reduction but shall not exceed 30 MPH. The second speed limit sign shall be placed at 1/2 B.
- When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
- Existing speed limit signs within a reduced speed zone shall be covered.
- Where necessary, safe speed to be determined by the Engineer.
- The contractor has the option of using portable sign supports in lieu of post mounted signs in accordance with the NDDOT Standard Specifications.
- G20-55-96 or R2-1a-24 sign are not required when a pilot car operation is used, if this standard is part of other traffic control layouts, or the work is less than 15 days.
- When highway-rail grade crossings exist either within or in the vicinity of the roadway work activities:
  - Extra care shall be taken to minimize the probability of conditions being created, either by lane restrictions, flagging or other operations, where vehicles might be stopped within the highway-rail grade crossing (considered as being 15 feet on either side of the closest and farthest rail.)
  - A "Do Not Stop on Tracks" sign (R8-8-24) should be placed near the cross buck in each direction while the lane closure is in the vicinity of the tracks.
  - A buffer space between the work zone and the lane closure transition should be extended upstream of the highway-rail grade crossing so a queue created by the flagging operation will not extend across the highway-rail grade crossing.
  - If the queuing of vehicles across active rail tracks cannot be avoided, a flagger shall be provided at the highway-rail grade crossing to prevent vehicles from stopping within the highway-rail grade crossing, even if automatic warning devices are in place.



**TYPE E  
ROAD CLOSURE WITH OFF-SITE DETOUR**

Used where a road is closed beyond a detour point. Signing shown for one direction only. Sign not shown on detour shall be shown in plans and installed and maintained by the contractor.

Road Type	ADVANCE WARNING SIGN SPACING		
	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500



**TYPE F  
LANE CLOSURE ON A TWO WAY ROAD USING FLAGGERS**

Two lane highway with one lane closed. Flagger is at a point where it is visible to approaching traffic.

**KEY**

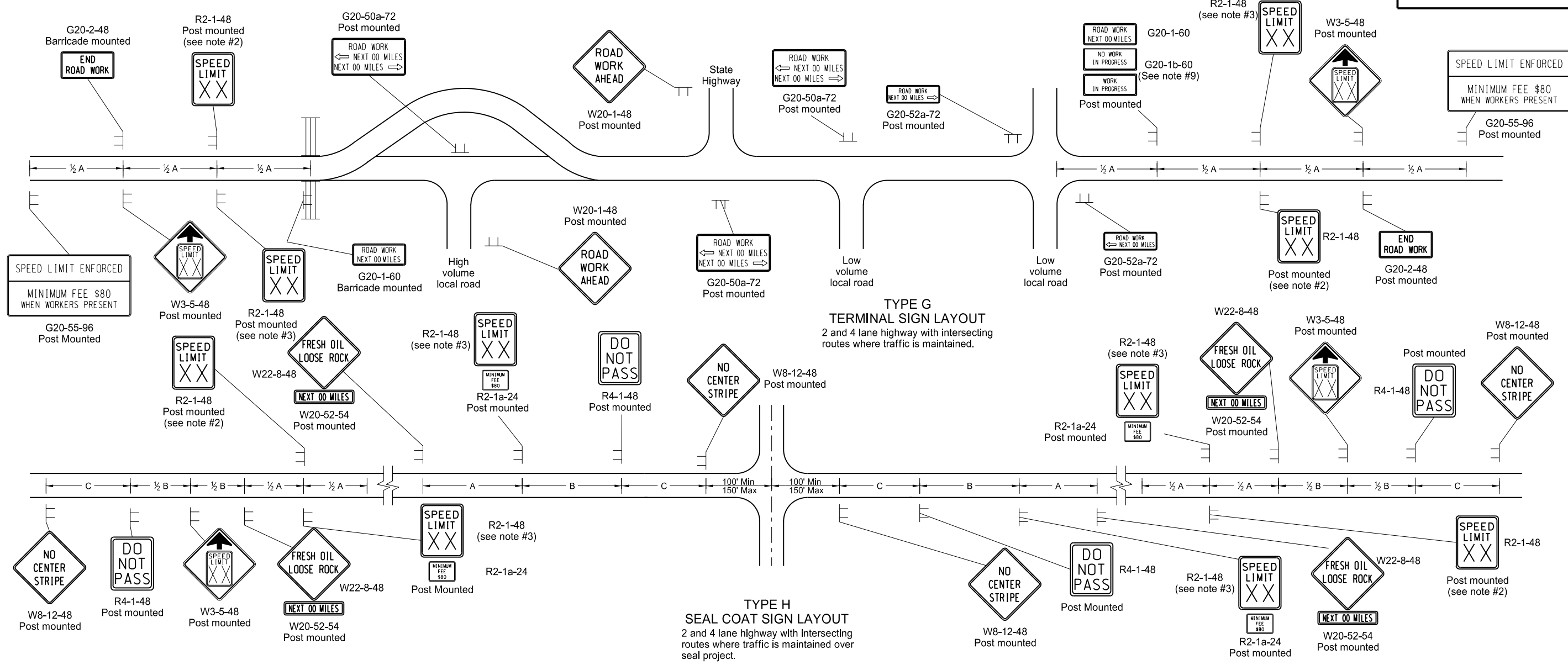
- Delineator Drum
- ▬ Sign
- ▬ Type III Barricade
- ▨ Work/Hazard Area
- 👤 Flagger

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
REVISIONS	
DATE	CHANGE
3-13-14	Revised Sign Cell "ROAD WORK XXX FT"

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**Roger Weigel**  
 Registration Number  
 PE-2930,  
 on 03/13/14 and the original document is stored at the  
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 of Transportation

# TERMINAL AND SEAL COAT SIGN LAYOUTS

D-704-20



- Barricades placed on roadway shall be on a moveable assembly. Signs placed on the roadway shall be placed on skid mounted assemblies.
- The speed limit shall be re-established. The exact speed limit shall be determined in the field, dependent on location and conditions.
- The reduced speed limit shall be determined dependent on the in place speed limit before construction. The speed limit reduction should not exceed 10 MPH below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 MPH. In this case, the speed limit reduction shall not exceed 30 MPH. Where speed limits are to be reduced more than 30 MPH, a second speed limit sign shall be installed with the desired speed reduction but shall not exceed 30 MPH. The second speed limit sign shall be placed at 1/2 B.
- When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
- Existing speed limit signs within a reduced speed zone shall be covered.
- On seal projects, signs R2-1-48, R2-1a-24, R4-1-48, W22-8-48 and W20-52-54 shall be placed just after all important intersections and at five mile intervals thereafter. Sign W8-12-48 shall be placed just after all important intersections and at 2 mile intervals thereafter until the short term center line pavement marking is in place. No short term pavement markings are placed when traffic volumes are 750 ADT or less.
- The contractor has the option of using portable sign supports in lieu of post mounted signs in accordance with the NDDOT Standard Specifications.
- Type H construction sign traffic control shall have the speed limit signs covered or removed once the loose aggregate has been removed.
- The contractor shall install the G20-1b-60 sign when work is suspended for winter.
- Other traffic control layouts will be required in the immediate work areas. If the speed limit is reduced in the work area, speed limit signs shall have the R2-1a-24 sign placed below.
- G20-55-96 sign is not required if work is less than 15 days.

KEY

≡ Type III barricade

⊥ Sign

Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

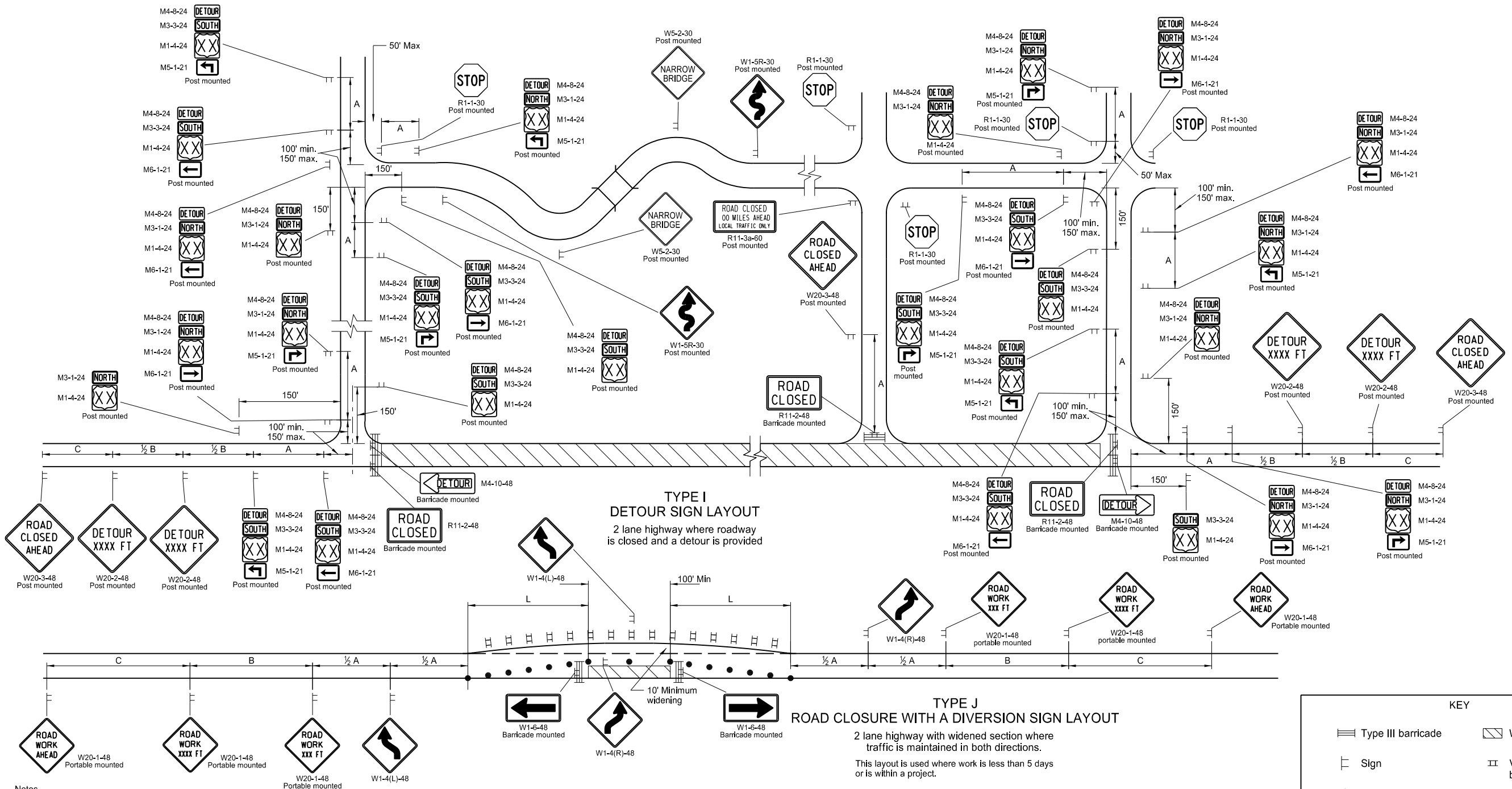
NORTH DAKOTA  
DEPARTMENT OF TRANSPORTATION  
9-27-13

REVISIONS	
DATE	CHANGE

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# DETOUR AND ROADWAY DIVERSION SIGN LAYOUTS

D-704-21



- Notes**
- Variables  
 S=Numerical value of speed limit or 85th percentile. W=The width of taper.  
 L=Minimum length of taper, or  $S \times W$  for freeways, expressways, and all other roads with speeds of 45 mph or greater, or  $W \times S^2 / 60$  for urban, residential, and other streets with speeds of 40 mph or less.
  - Barricades placed on roadway shall be on a moveable assembly. Signs placed on roadway shall be placed on skid mounted assemblies.
  - Delineator drums and vertical panels used for tapering traffic shall be spaced at dimension "S". Delineator drums, tubular markers and vertical panels used for tangents shall be spaced at 2 times "S". The reduced speed limit shall be determined dependent on the in place speed limit before construction. The speed limit reduction should not exceed 10 mph below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 MPH. In this case, the speed limit reduction shall not exceed 30 MPH. Where speed limits are to be reduced more than 30 MPH, a second speed limit sign shall be installed with the desired speed reduction but shall not exceed 30 MPH. The second speed limit sign shall be placed at  $\frac{1}{2}$  B.
  - When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
  - Existing speed limit signs within a reduced speed zone shall be covered.
  - Obliterated or covered pavement marking shall be paid for as Obliteration of Pavement Marking. The covering shall be approved by the engineer.
  - The contractor has the option of using portable sign supports in lieu of post mounted signs in accordance with the NDDOT Standard Specifications.

- A W24-1-48 sign may be used in place of the double reverse curve signs if the tangent between tapers is less than 60'.

**KEY**

- Type III barricade
- Work area
- Sign
- Vertical panels back to back
- Delineator drum

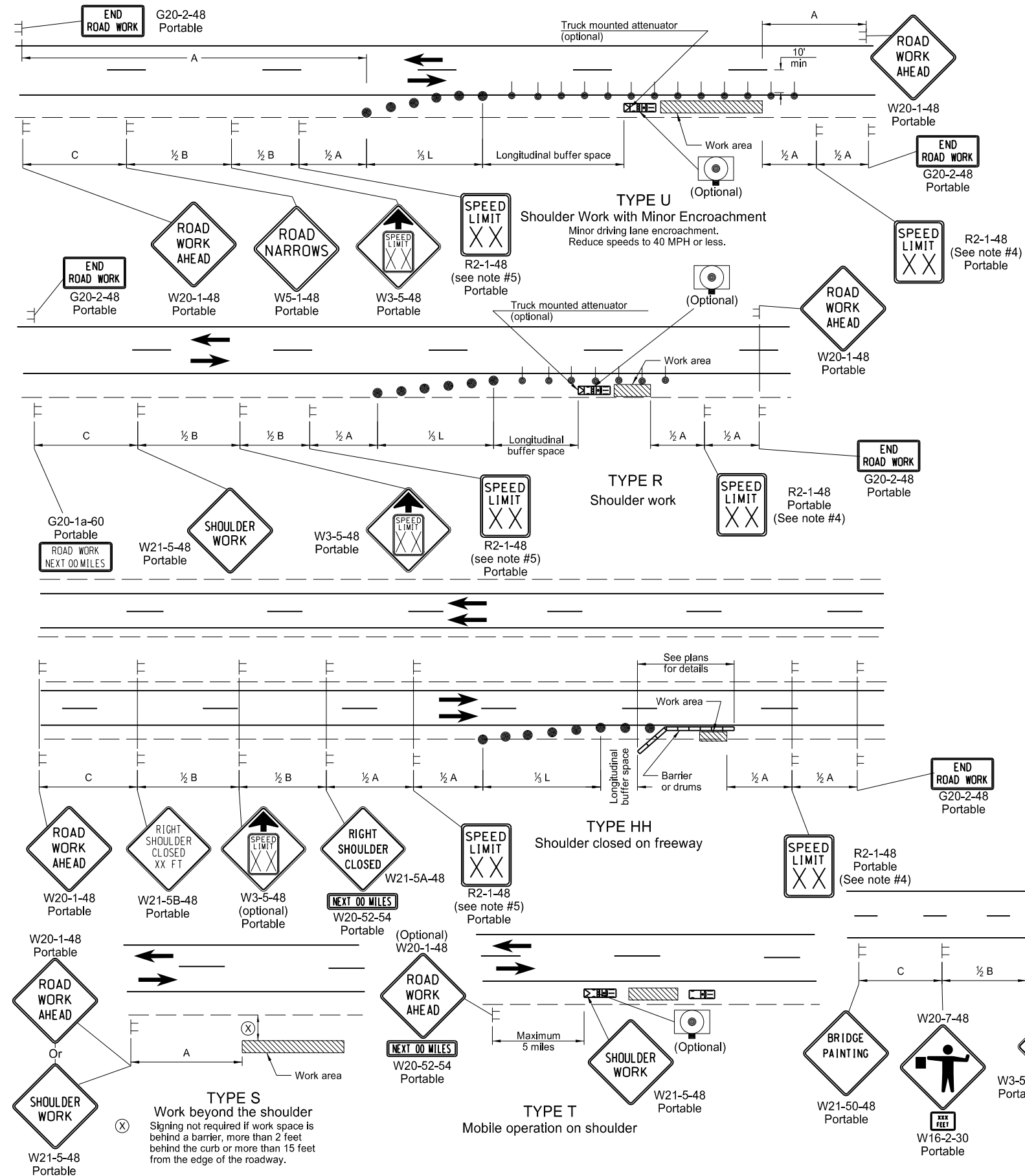
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

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# SHOULDER CLOSURES AND BRIDGE PAINTING LAYOUTS

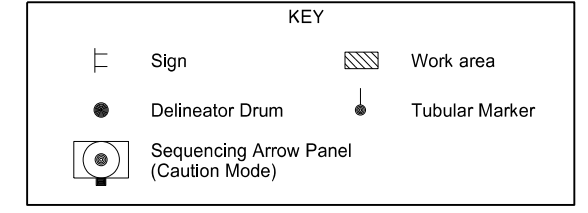
D-704-24



- Notes
- Variables  
S = Numerical value of speed limit or 85th percentile.  
W = The width of the taper.  
L = Minimum length of taper, or  $S \times W$  for freeways, expressways, and all other roads with speeds of 45 mph or greater, or  $W \times S^2 / 60$  for urban, residential, and other streets with speeds of 40 mph or less.
  - Delineator drums used for tapering traffic shall be spaced at dimension "S".  
Delineator drums or tubular markers used for tangents shall be spaced at 2 times "S".
  - Sequencing Arrow Panels  
Type A shall be used on roadways with slow moving traffic speeds and low volume (25 mph or less and 750 ADT or less).  
Type B shall be used on roadways with moderate traffic speeds and volumes (40 mph or less and 5000 ADT or less).  
Type C shall be used on roadways with high traffic speeds and volumes (over 40 mph or over 5000 ADT).
  - The speed limit shall be re-established. The exact speed limit shall be determined in the field, dependent on location and conditions.
  - The reduced speed limit shall be determined dependent on the in place speed limit before construction. The speed limit reduction should not exceed 10 mph below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 mph. In this case, the speed limit reduction shall not exceed 30 MPH. Where speed limits are to be reduced more than 30 MPH, a second speed limit sign shall be installed with the desired speed reduction but shall not exceed 30 MPH. The second speed limit sign shall be placed at  $\frac{1}{2}B$ .
  - When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
  - Existing speed limit signs within a reduced speed zone shall be covered.
  - The contractor has the option of using portable sign supports in lieu of post mounted signs in accordance with the NDDOT Standard Specifications.

Longitudinal Buffer Space	
Speed (mph)	Length Min (feet)
20	115
25	155
30	200
35	250
40	305
45	360
50	425
55	495
60	570
65	645
70	730
75	820

ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

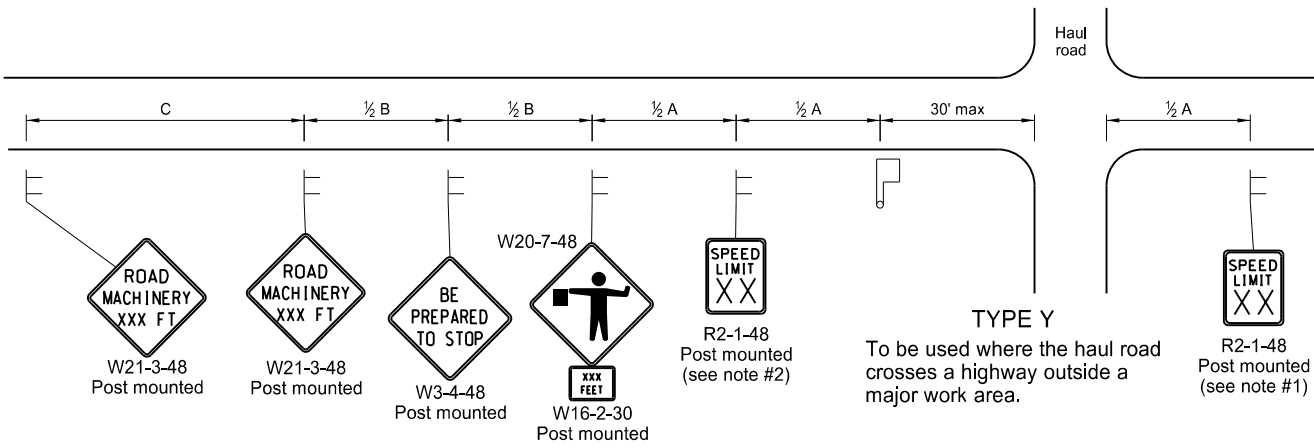


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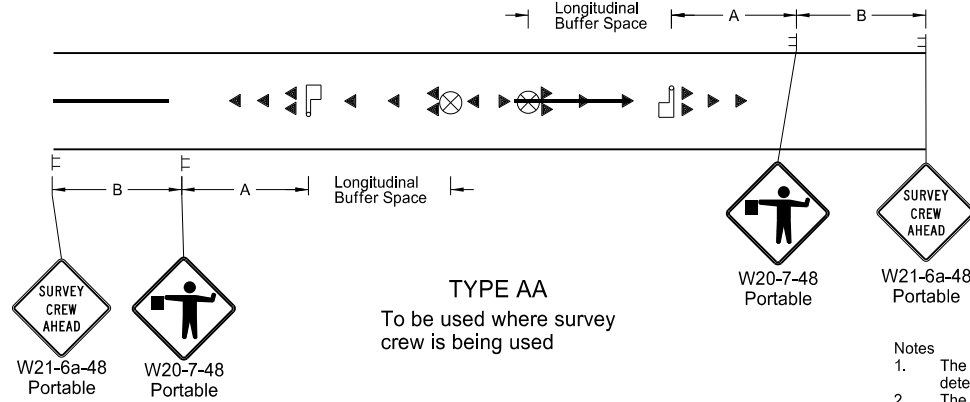
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MISCELLANEOUS SIGN LAYOUTS

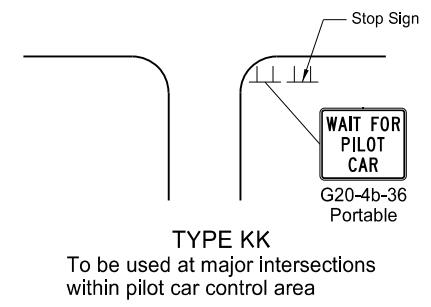
D-704-26



**TYPE Y**  
To be used where the haul road crosses a highway outside a major work area.

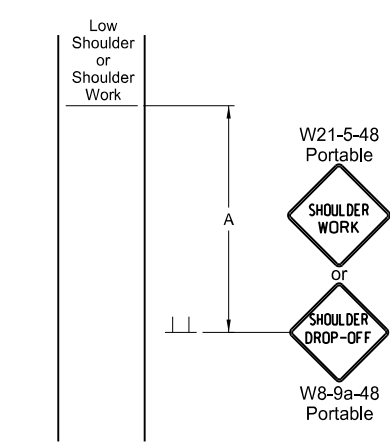


**TYPE AA**  
To be used where survey crew is being used

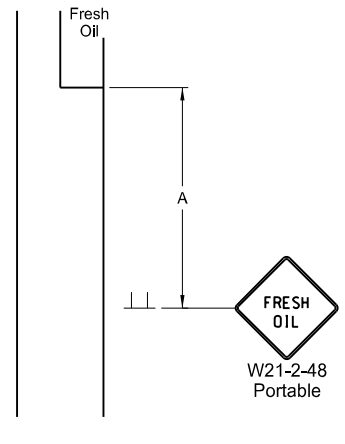


**TYPE KK**  
To be used at major intersections within pilot car control area

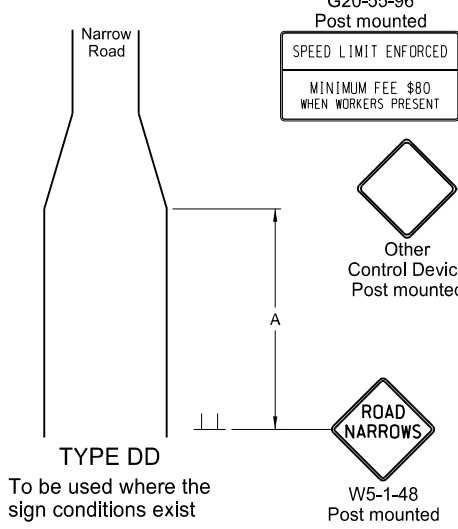
- Notes
1. The speed limit shall be re-established. The exact speed limit shall be determined in the field, dependent on location and conditions.
  2. The reduced speed limit shall be determined dependent on the in place speed limit before construction. The speed limit reduction should not exceed 10 mph below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 mph. In this case, the speed limit reduction shall not exceed 30 MPH. Where speed limits are to be reduced more than 30 MPH, a second speed limit sign shall be installed with the desired speed reduction but shall not exceed 30 MPH. The second speed limit sign shall be placed at 1/2 B.
  3. When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
  4. Existing speed limit signs within a reduced speed zone shall be covered.
  5. The contractor has the option of using portable sign supports in lieu of post mounted signs in accordance with the NDDOT Standard Specifications.
  6. G20-55-96 signs are not required if this standard is part of other traffic control layouts, or the work is less than 15 days.
  7. When a pilot car operation is used, place a G20-4b-36 "Wait For Pilot Car" sign at major intersections within pilot car control area.



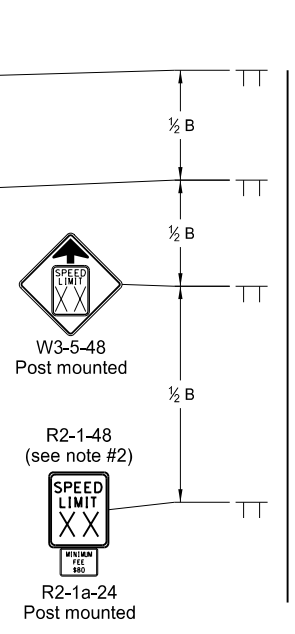
**TYPE BB**  
To be used within a major work area where the sign conditions exist



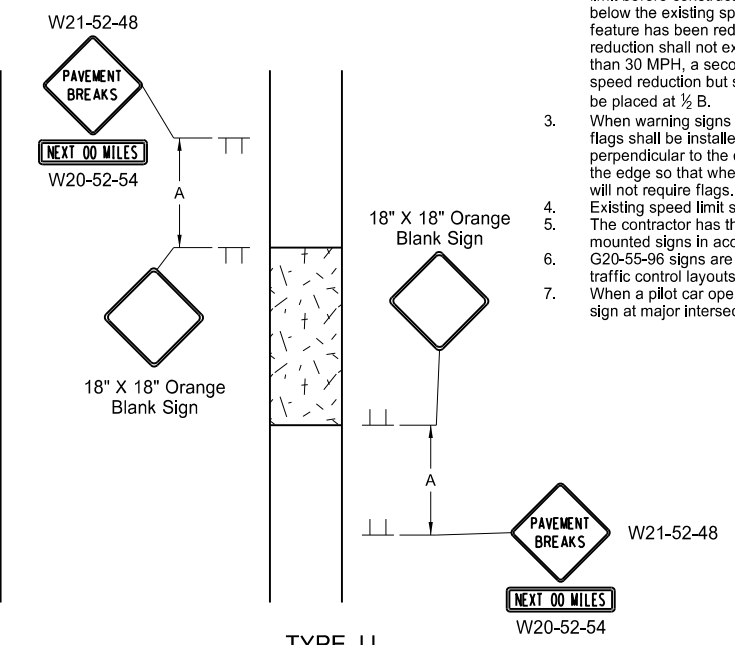
**TYPE CC**  
To be used where the sign conditions exist



**TYPE DD**  
To be used where the sign conditions exist



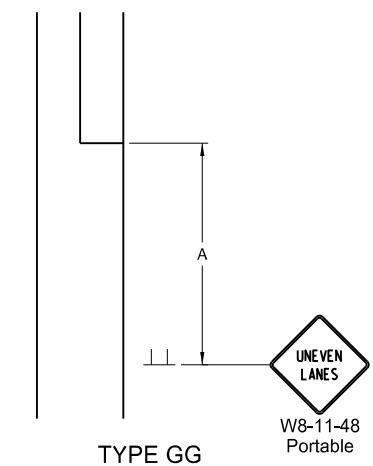
**TYPE Z**  
To be used where speed zone is needed



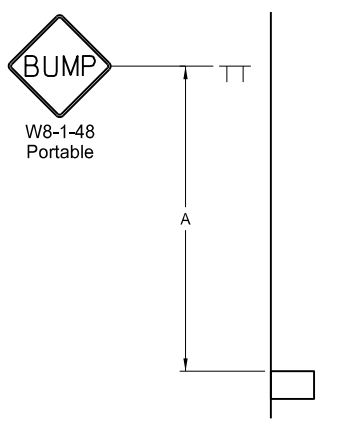
**TYPE JJ**  
To be used where there is a break in the pavement. These signs may be skid mounted or post mounted and shall be installed when conditions exist and removed when not applicable.

Longitudinal Buffer Space	
*Speed (mph)	Length Min (feet)
20	115
25	155
30	200
35	250
40	305
45	360
50	425
55	495
60	570
65	645
70	730
75	820

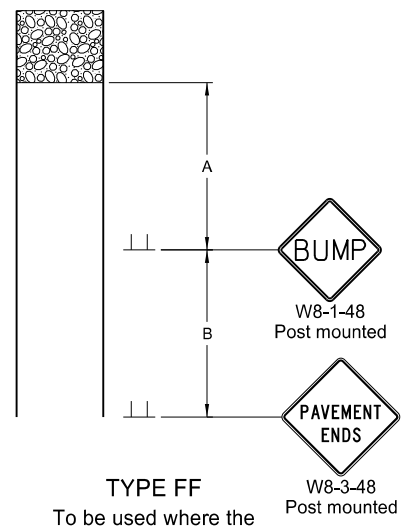
\* Posted speed, off-peak 85th percentile speed prior to work starting, or the anticipated operating speed in mph.



**TYPE GG**  
To be used where a difference of elevation between lanes exist



**TYPE EE**  
To be used where the sign conditions exist



**TYPE FF**  
To be used where the sign conditions exist

ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

**KEY**

Sign (represented by a vertical line with a horizontal bar)

Flagger (represented by a square with a diagonal line)

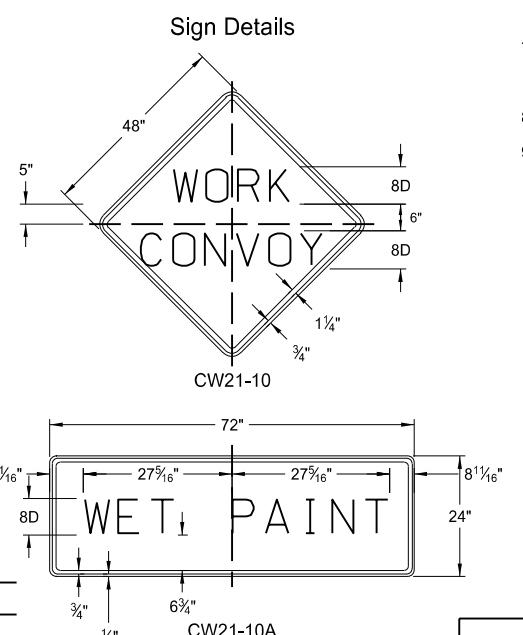
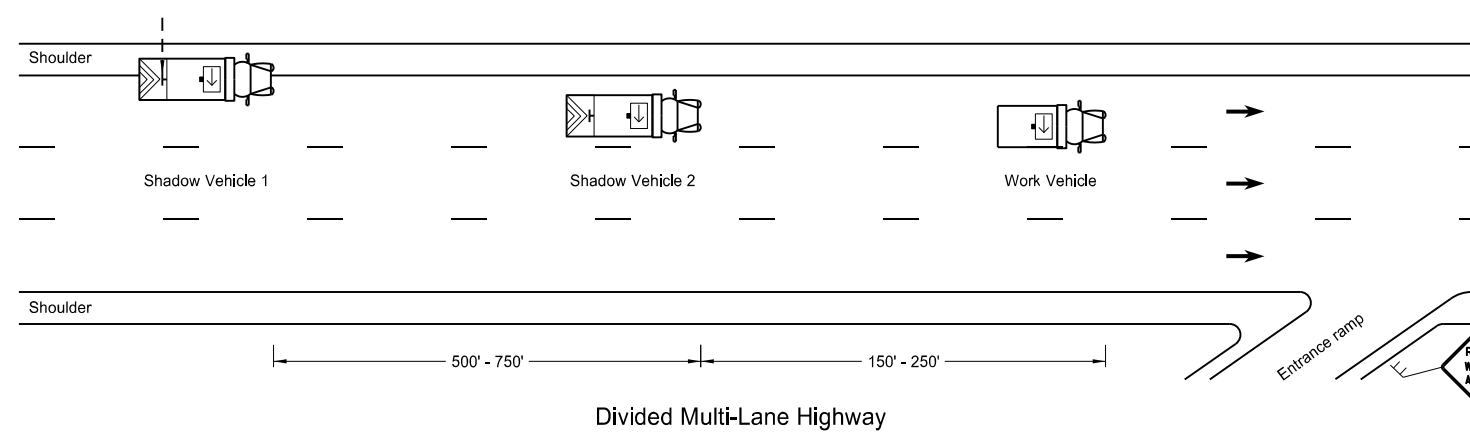
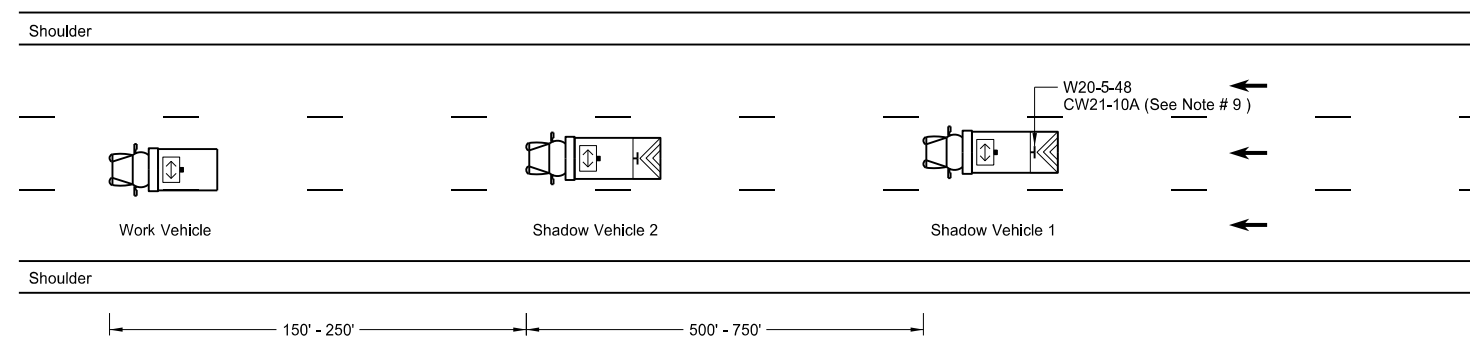
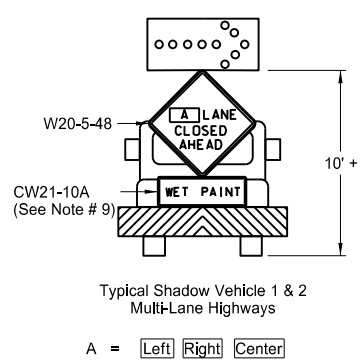
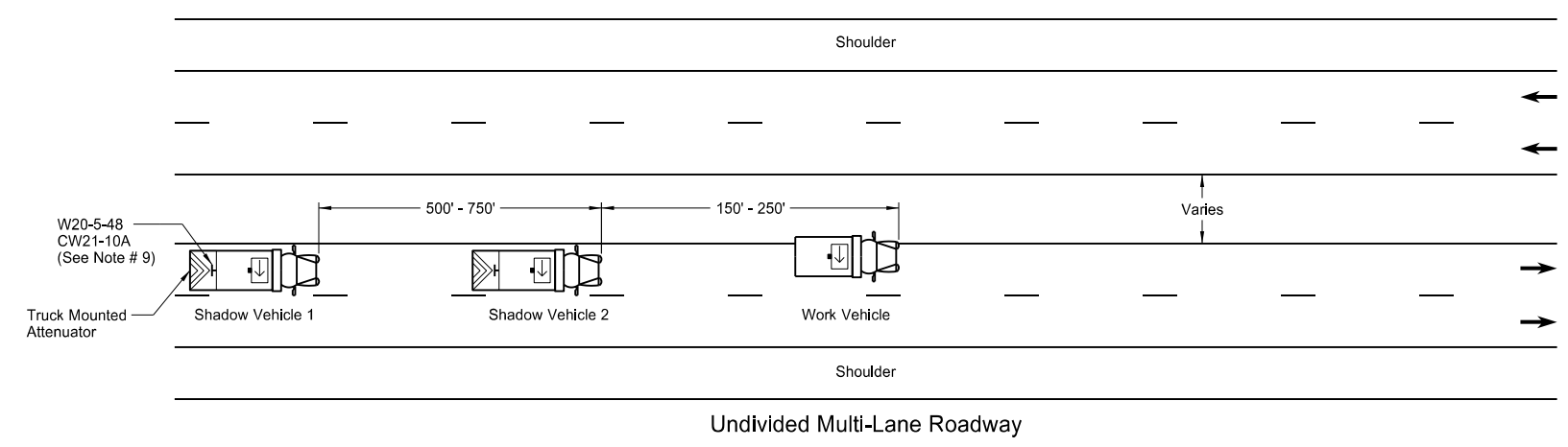
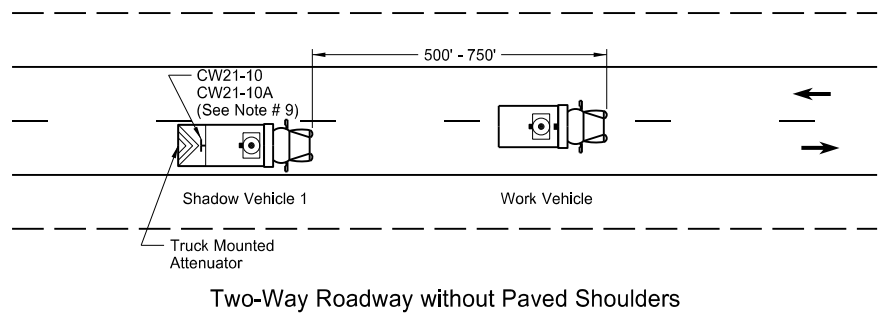
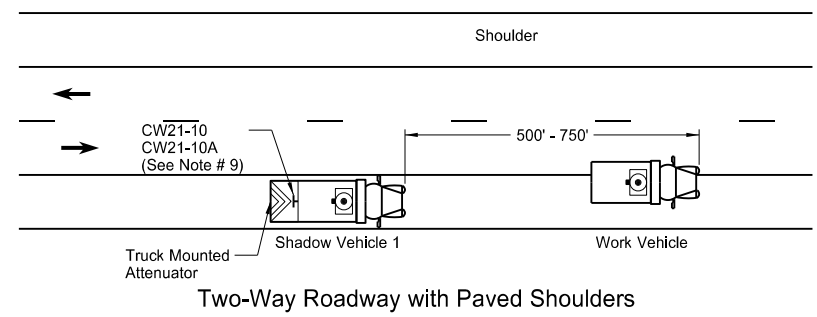
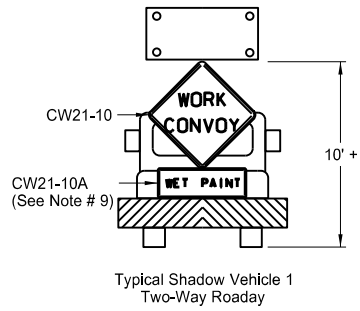
Cones (represented by a triangle)

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9-27-13	
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DATE	CHANGE

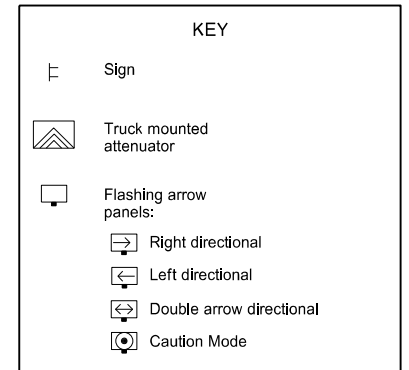
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# TRAFFIC CONTROL PLAN FOR MOVING OPERATIONS

D-704-27



- Notes
- If the contractor chooses to place more vehicles in the convoy than are shown, these vehicles shall have the truck mounted attenuator and shall be at the contractor's expense.
  - Shadow and work vehicles shall display yellow rotating beacons or strobe lights unless otherwise stated elsewhere in the plans.
  - Flashing arrow panels shall be Type B or Type C. The panel operation shall be controlled from inside the vehicle.
  - Each vehicle shall have two-way electronic communication capability.
  - When work convoys must change lanes, shadow vehicle 1 should change lanes first to shadow other convoy vehicles.
  - Vehicle spacing between the shadow vehicle 1 and shadow vehicle 2 will vary depending on sight distance restrictions. Motorists approaching the work convoy should be able to see the trail vehicle in time to slow down and/or change lanes as they approach the shadow vehicle.
  - Sign Colors  
Letters = Black  
Border = Black  
Background = Orange
  - Shadow vehicle 2 may be used as the paint tender vehicle.
  - Sign CW21-10A shall only be used during a painting operation.
  - On two lane - two way roadways, the work and shadow vehicles should pull over periodically to allow motor vehicle traffic to pass.



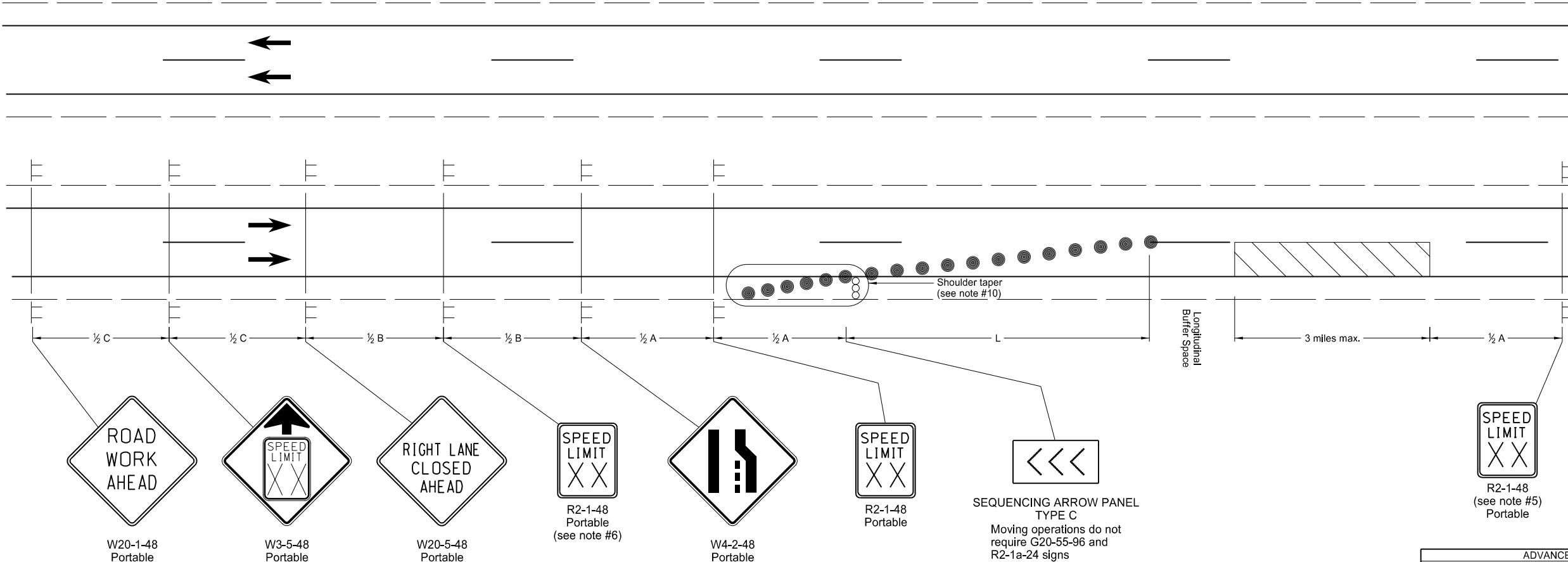
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
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DATE	CHANGE
6-18-14	Removed shadow vehicle 2 on two lane roadways

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# SIGN LAYOUT FOR ONE LANE CLOSURE DIVIDED HIGHWAY MOVING OPERATION

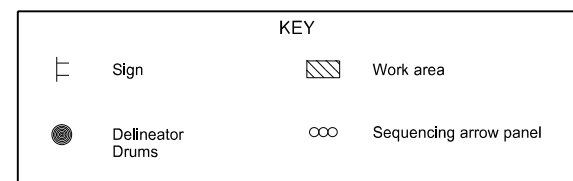
D-704-32



*Speed (mph)	Length Min (feet)
20	115
25	155
30	200
35	250
40	305
45	360
50	425
55	495
60	570
65	645
70	730
75	820

\* Posted speed, off-peak 85th percentile speed prior to work starting, or the anticipated operating speed in mph.

Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

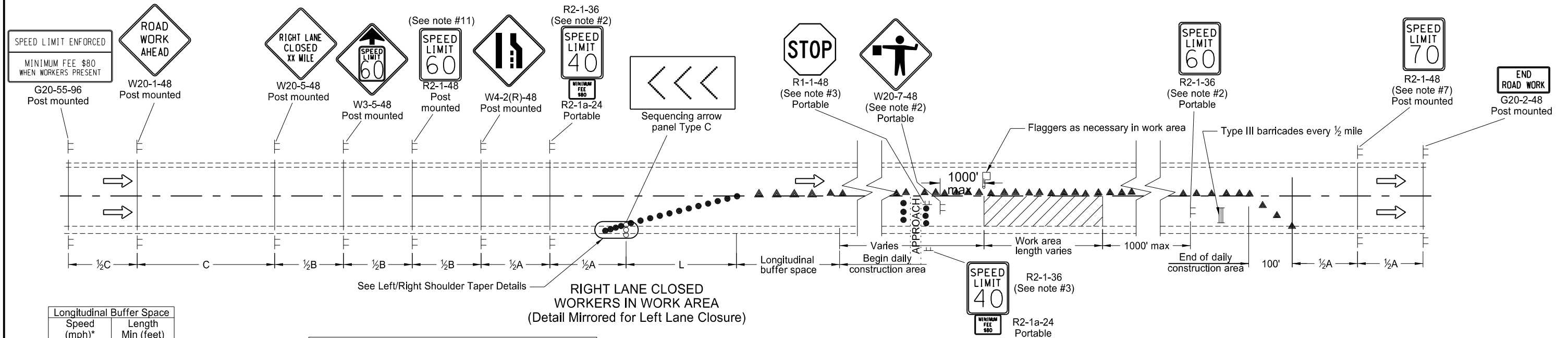


- Notes**
- If the moving operation is not visible to the motorist from the end of the taper, an additional sequencing arrow panel should be provided near the work area placed in the closed lane.
  - Variables  
 S = Numerical value of speed limit or 85th percentile.  
 W = The width of the taper.  
 L = Minimum length of taper, or S x W for freeways, expressways, and all other roads with speeds of 45 mph or greater, or W x S<sup>2</sup> / 60 for urban, residential, and other streets with speeds of 40 mph or less.
  - Delineator drums used for tapering traffic shall be spaced at the dimension "S".
  - Sequencing Arrow Panels  
 Panels should normally be placed at the beginning of the taper. Where shoulder width does not provide sufficient room, the panel should be moved closer to the work area so that it can be placed on the roadway surface.  
 Type A shall be used on roadways with slow moving traffic speeds and low volume (25 mph & 750 ADT or less).  
 Type B shall be used on roadways with moderate traffic speeds and volumes (40 mph and 5000 ADT or less).  
 Type C shall be used on roadways with high traffic speeds and volumes (over 40 mph and 5000 ADT).
  - The speed limit shall be re-established. The exact speed limit shall be determined in the field, dependent on location and conditions.
  - The reduced speed limit shall be determined dependent on the in place speed limit before construction. The speed limit reduction should not exceed 10 mph below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 mph. In this case, the speed limit reduction shall not exceed 30 MPH. Where speed limits are to be reduced more than 30 MPH, a second speed limit sign shall be installed with the desired speed reduction but shall not exceed 30 MPH. The second speed limit sign shall be placed at 1/2 B.
  - When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
  - Existing speed limit signs within a reduced speed zone shall be covered.
  - The contractor has the option of using portable sign supports in lieu of post mounted sign in accordance with the NDDOT Standard Specifications.
  - If the shoulder is 8' or wider, a shoulder taper shall be provided.

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9-27-13	
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6-24-14	Revised Note 9

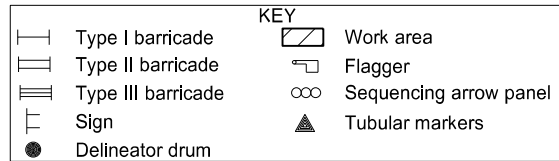
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 of Transportation

SIGN LAYOUT FOR ONE LANE CLOSURE

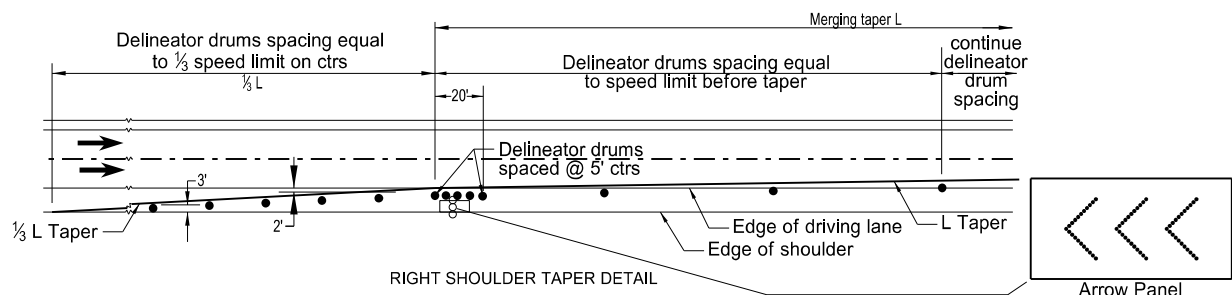
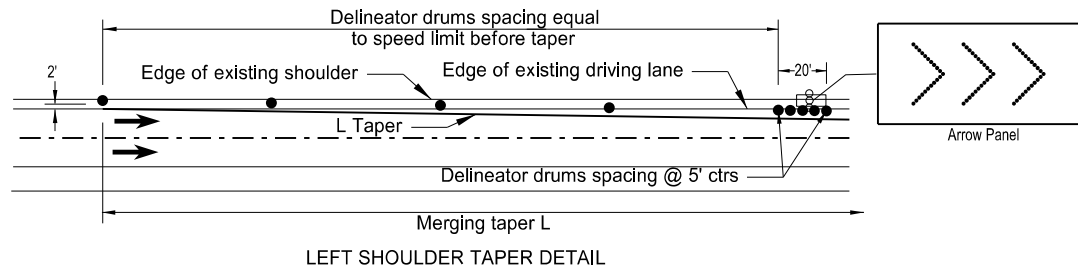


Speed (mph)*	Length Min (feet)
20	115
25	155
30	200
35	250
40	305
45	360
50	425
55	495
60	570
65	645
70	730
75	820

\*Posted speed, off-peak 85th percentile speed prior to work starting, or the anticipated operating speed in mph.



- Notes:
- Install advance signs for flagging when flaggers are flagging.
  - Move the advanced flagger sign and speed limit signs as the work area moves through the construction zone. When the work area is not visible from the flagger, move the flagger station so the work area is visible. Place the 40 mph speed limit sign at 1/2 A in advance of the flagger sign and move the 60 mph speed limit sign. Cover or remove the 40 mph speed limit and the Minimum Fee \$80 signs upon completion of the work day or when workers are not present. Determine the exact speed limit in the field, dependent on location and conditions.
  - Approaches: When the work area encompasses an approach, install a 40 mph speed limit sign to control the approach. Cover the existing stop sign and install a new portable stop sign when the approach is on the side of the lane closure. Remove the approach speed limit sign once the main line 40 mph speed zone is moved past the approach.
  - Variables:
    - S=Numerical value of speed limit or 85th percentile
    - W=The width of taper.
    - L=Minimum length of taper, or  $S \times W$  for freeways, expressways, and all other roads with speeds of 45 mph or greater, or  $(W \times S \times S) / 60$  for urban, residential, and other streets with speeds of 40 mph or less.
  - Space delineator drums for tapering traffic at the dimension "S". Space tubular markers used for tangents at 2 times dimension "S".
  - Place sequencing arrow panels at the beginning of the taper when possible. Where shoulder width does not provide sufficient room, move the panel closer to the work area and place on the roadway surface.
    - Use Type A on roadways with slow moving traffic speeds and low volume (25 mph or less and 750 ADT or less).
    - Use Type B on roadways with moderate traffic speeds and volumes (40 mph or less and 5000 ADT or less).
    - Use Type C on roadways with high traffic speeds and volumes (over 40 mph or over 5000 ADT).
  - Re-establish the speed limit. Determine the exact speed limit in the field, dependent on location and conditions.
  - Cover existing speed limit signs within a reduced speed zone.
  - Install flags when warning signs are used in urban areas and the signs are not portable. Mount 24 inch square flags perpendicular to the edges of the diamond sign, and at such a distance above the edge that the flag does not touch the sign when limp. Rural areas will not require flags.
  - Determine the reduced speed limit dependent on the in place speed limit before construction. Do not exceed a speed limit reduction of 10 mph below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 mph. Where speed limits are to be reduced more than 30 mph, install a second speed limit sign so no single speed reduction exceeds 30 mph. Place the second speed limit sign at 1/2 B.
  - The contractor has the option of using portable sign supports in lieu of post mounted signs in accordance with NDDOT Standard Specifications.
  - Sign G20-55-96 is not required if this standard is part of other traffic control layouts or the work is less than 15 days.

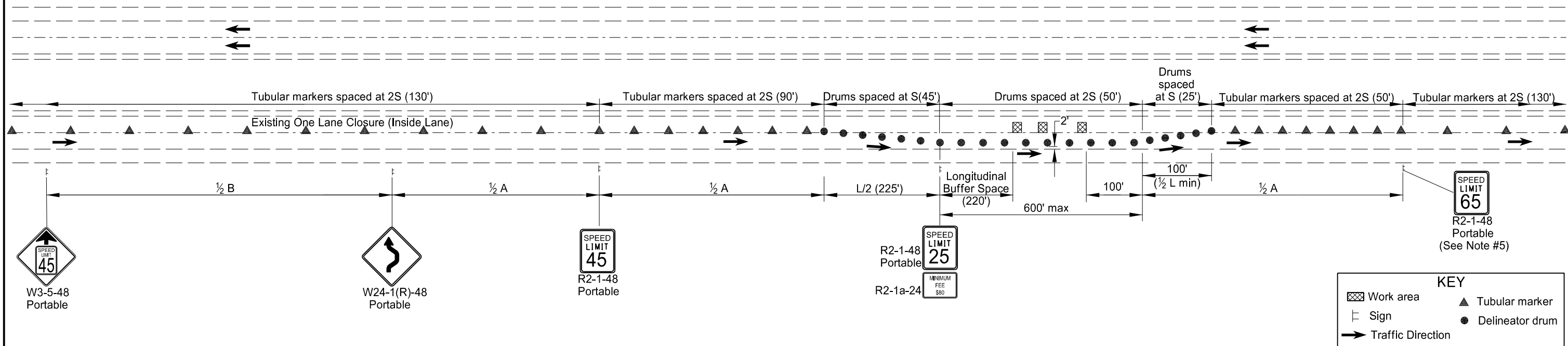


ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-26-2012	
REVISIONS	
DATE	CHANGE
3-15-16	Removed Do Not Pass signs and updated notes

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SIGN LAYOUT TO MOVE TRAFFIC TO OUTSIDE SHOULDER  
ON FOUR LANE DIVIDED HIGHWAY



- Notes**
- Advance signs for flagging shall be installed when flaggers are flagging.
  - During non working hours traffic shall be returned to the driving lane (this layout shall be changed back to a one lane closure and the signs covered or removed.)
  - Variables  
S = Numerical value of speed limit or 85th percentile.  
W = The width of taper.
  - L = Minimum length of taper, (S x W for freeways, expressways, and roads with speeds of 45 mph or greater, or W x S<sup>2</sup> /60 for streets with speeds of 40 mph or less.)
  - Delineator drums, and tubular markers used for tapering traffic shall be spaced at the dimension "S". Tubular markers used for tangents shall be spaced at 2 times dimension "S".
  - The speed limit shall be re-established. The exact speed limit shall be determined in the field, dependent on location and conditions.
  - Existing speed limit signs within a reduced speed zone shall be covered.
  - When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.

ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min (ft)		
	A	B	C
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

LONGITUDINAL BUFFER SPACE	
*Speed (mph)	Length (ft)
20	35
25	55
30	85
35	120
40	170
45	220
50	280
55	335
60	415
65	485
70	585

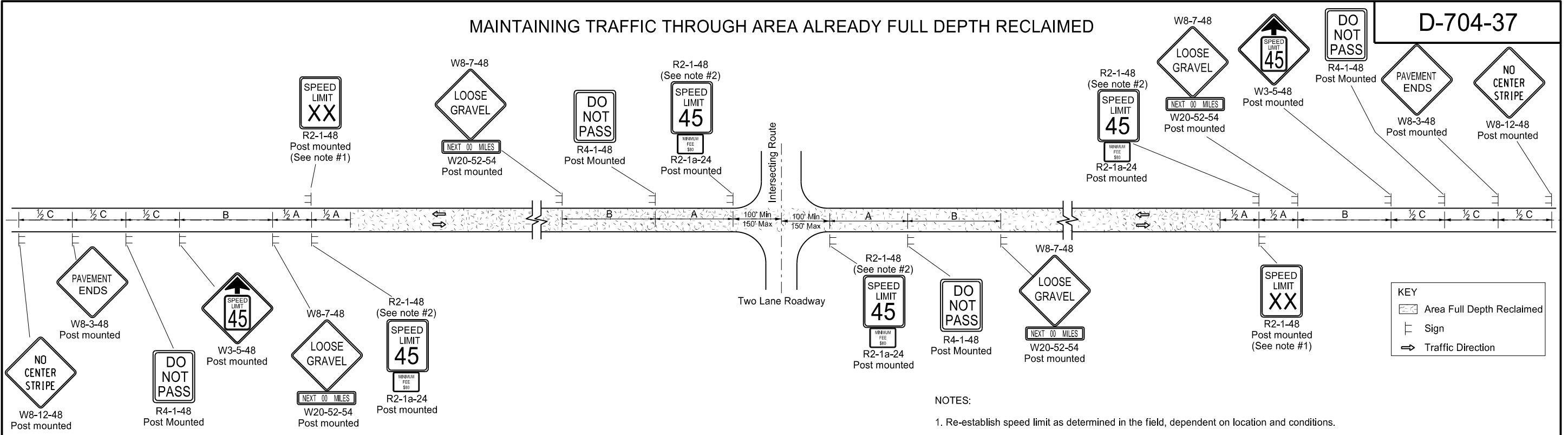
\*Posted speed, off-peak 85th percentile speed prior to work starting, or the anticipated operating speed in mph.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-26-12	
REVISIONS	
DATE	CHANGE

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MAINTAINING TRAFFIC THROUGH AREA ALREADY FULL DEPTH RECLAIMED

D-704-37

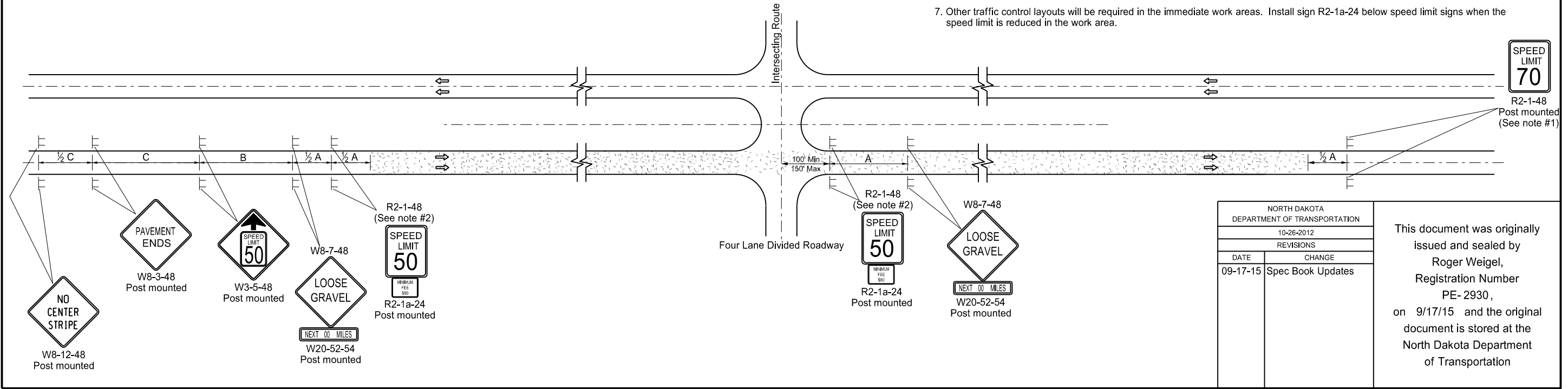


**KEY**

- Area Full Depth Reclaimed
- Sign
- Traffic Direction

- NOTES:**
1. Re-establish speed limit as determined in the field, dependent on location and conditions.
  2. Determine the reduced speed limit based on the in-place speed limit before construction. Do not reduce the speed limit more than 10 mph below the existing speed limit, unless the work zone feature design speed has been reduced more than 10 mph. In that case, the speed limit reduction shall not exceed 30 mph.  
  
Where speed limits are to be reduced more than 30 MPH, install a second speed limit reduction sign that does not exceed 30 mph. Place the second speed limit sign 1/2 B after the first speed limit sign and 1/2 A before the end of the pavement.
  3. Install flags on non-portable warning signs in urban areas. Mount the 24 inch square flags, perpendicular to the edges of the diamond sign, above the edge so the limp flag will not touch the sign. Rural areas will not require flags.
  4. Cover existing speed limit signs within reduced speed zone.
  5. Place signs R2-1-48, R2-1a-24, W8-7-48, W20-52-54 and R4-1-48 for two lane, two way operation just after all important intersections and at 5 mile intervals thereafter. Place sign W8-12-48 just after all important intersections and at 2 mile intervals thereafter until the short term center line pavement marking is in place. Place no short term pavement markings after the mine and blend operation until after the prime operation.
  6. The contractor has the option of using portable sign supports in lieu of post mounted signs in accordance with NDDOT Standard Specifications.
  7. Other traffic control layouts will be required in the immediate work areas. Install sign R2-1a-24 below speed limit signs when the speed limit is reduced in the work area.

ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

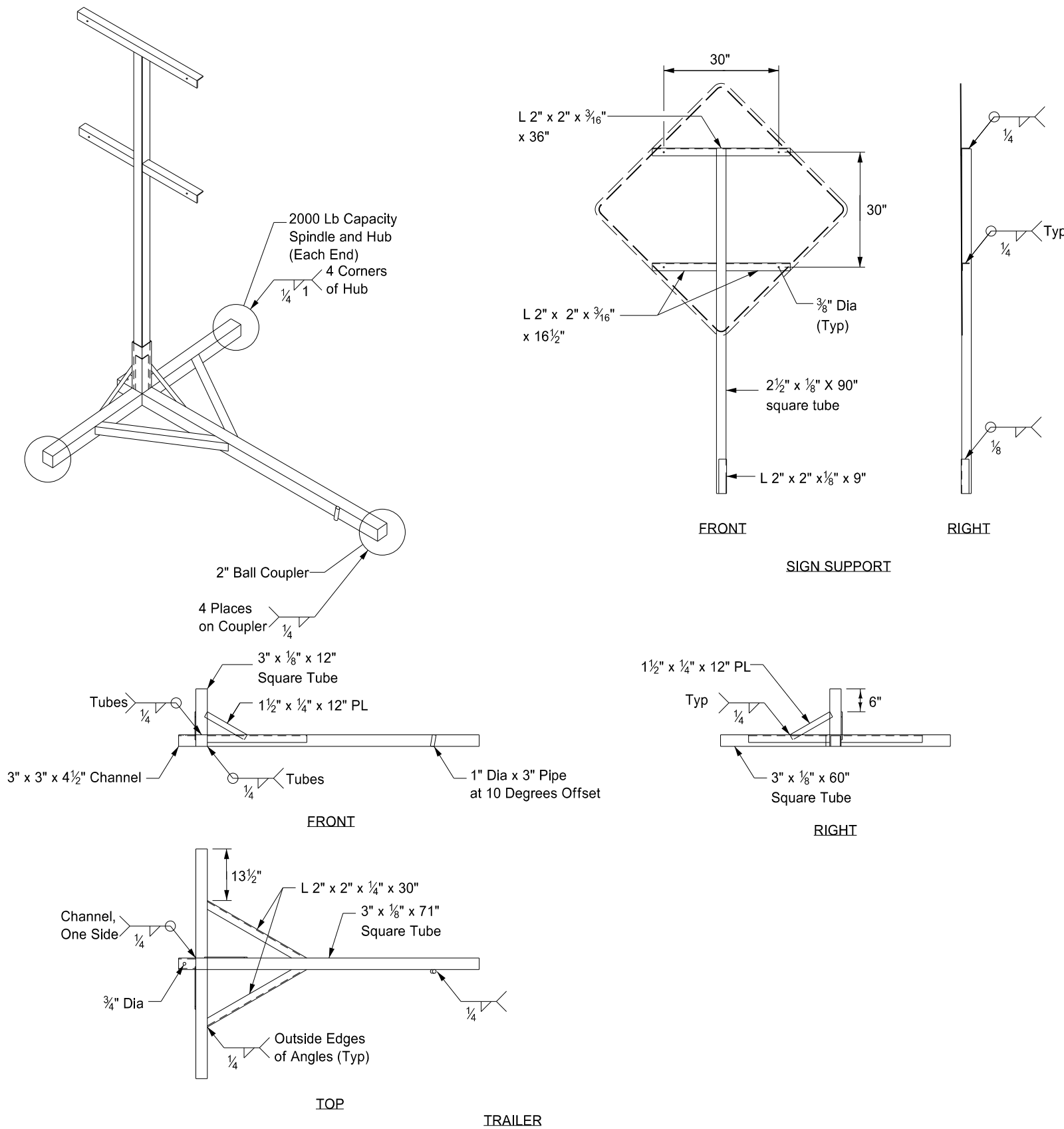


NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-26-2012	
REVISIONS	
DATE	CHANGE
09-17-15	Spec Book Updates

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PORTABLE SIGN SUPPORT ASSEMBLY

D-704-50



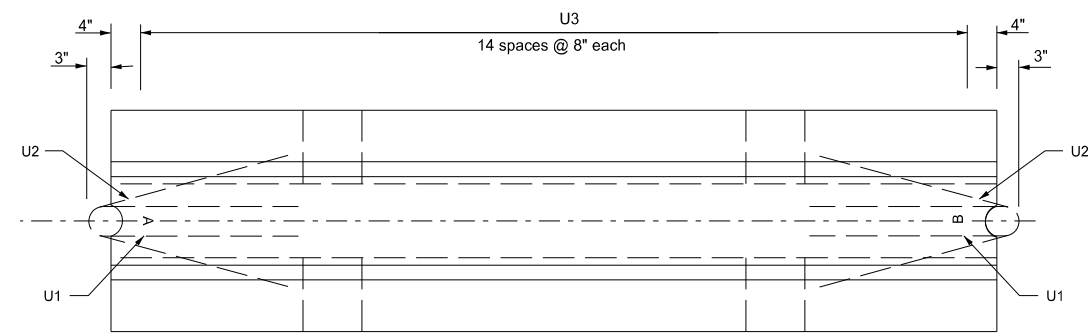
Notes:

- ① The maximum weight of the assembly is 250 pounds.
- ② Use a 14" wheel and tire.
- ③ Automotive and equipment axle assemblies may not be used for trailer-mounted sign supports.
- ④ Other NCHRP 350 crash tested assemblies are acceptable.

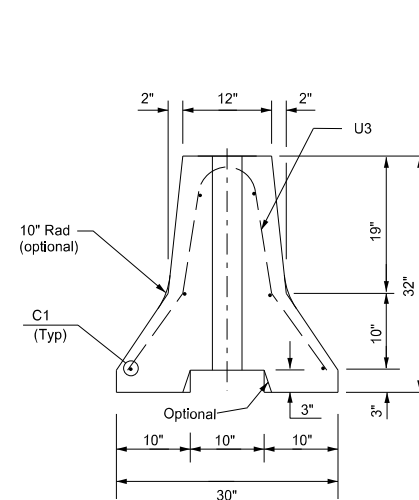
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
11-23-10	
REVISIONS	
DATE	CHANGE

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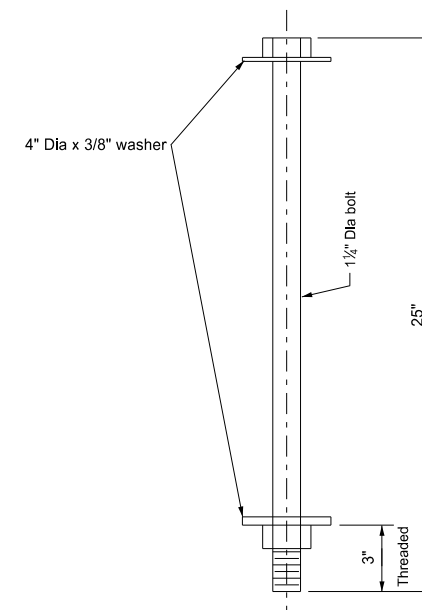
PORTABLE PRECAST CONCRETE MEDIAN BARRIER  
(TEMPORARY USAGE)



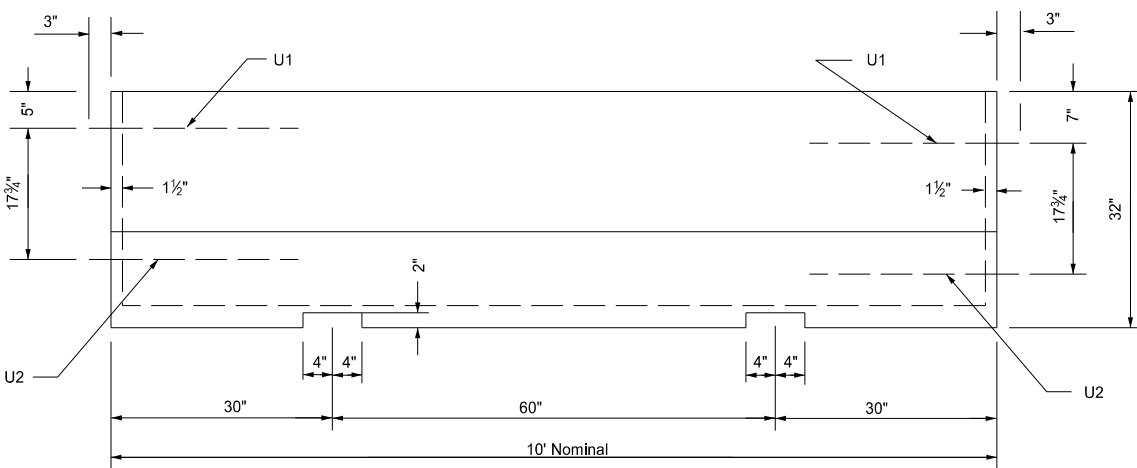
Plan View



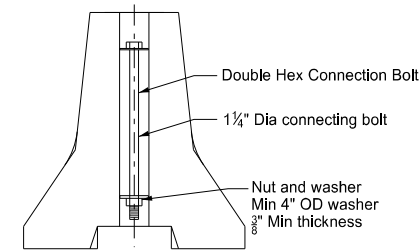
End View



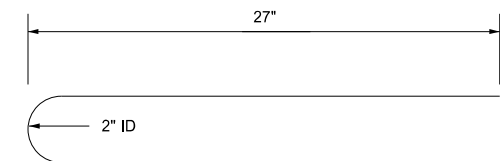
Connecting Bolt Detail  
(One per 10 Ft section)



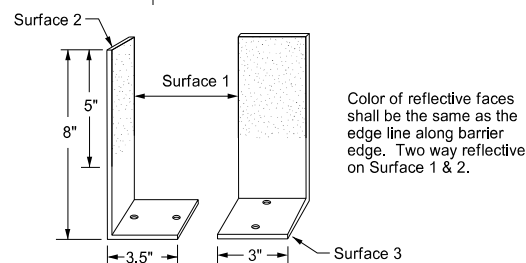
Side View



Bolt Connection Detail

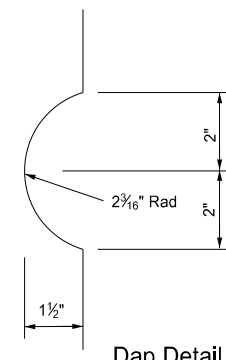


U1 Bar Detail

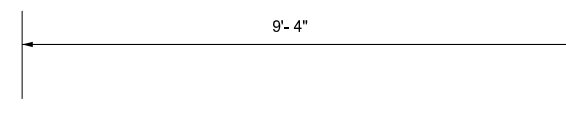


Barrier Marker Detail

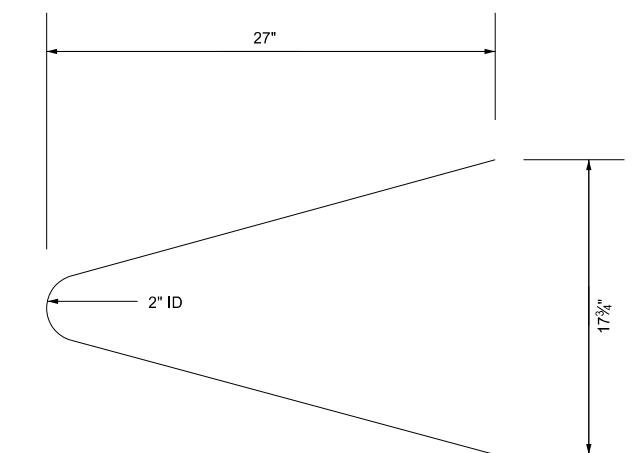
Color of reflective faces shall be the same as the edge line along barrier edge. Two way reflective on Surface 1 & 2.



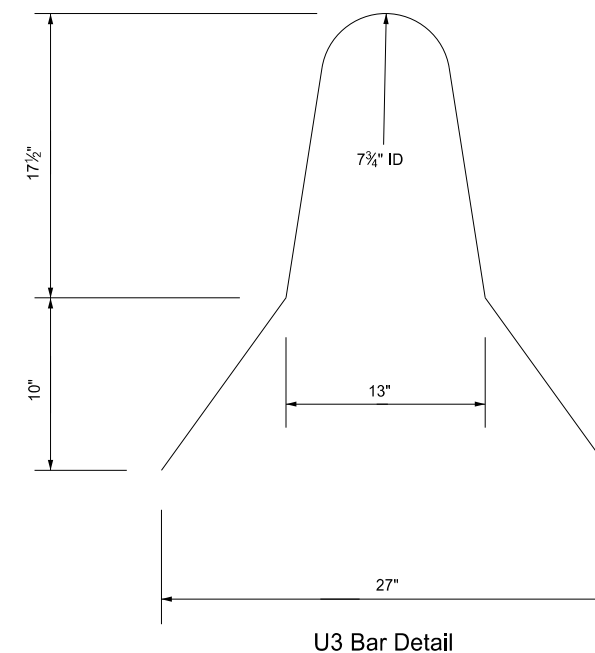
Dap Detail



C1 Bar Detail



U2 Bar Detail



U3 Bar Detail

Notes:

- All exposed hardware shall be galvanized as per ASTM A153, except for the loop inserts.
- Concrete shall be Class AAE-3.
- All steel shall conform to Section 612 of the NDDOT Standard Specifications.
- Barrier ends shall be imprinted A and B as shown with 4 inch letters. Field placement shall match the A end with the B end.
- Barrier markers shall be placed at the center of the barrier at 20' centers.
- Barrier sections shall be connected together with the 1 1/4" Dia A-307 double hex connecting bolt. The bottom nut and washer connection shall be maintained by the contractor for the duration of the barrier installation.
- Barrier shall be placed such that openings between individual sections shall be kept to a minimum.

**Reflective Tape**  
The reflector shall be a retroreflective, acrylic microprism material with acrylic backing, 3" wide, providing the following minimum optical performance with an observation angle of 0.1° measured in candlepower:

Entrance Angle	Specific Intensity
Yellow - 4"	136
White - 4"	200

**Adhesive**  
Markers shall be temporarily mounted to the portable concrete barrier with factory applied solid butyl rubber 1/8" thick, 2" wide on 2 1/4" wide release paper on surface 3.

Bar List				
Mark	Size	No.	Length	Shape
C1	4	6	9'- 4"	Straight
U1	4	2	4'- 8"	Bent
U2	4	2	4'- 10 1/4"	Bent
U3	4	15	5'- 4"	Bent

**Marker Body**  
The marker shall be made of a high impact, weatherable engineering thermo-plastic material which conforms to the following:

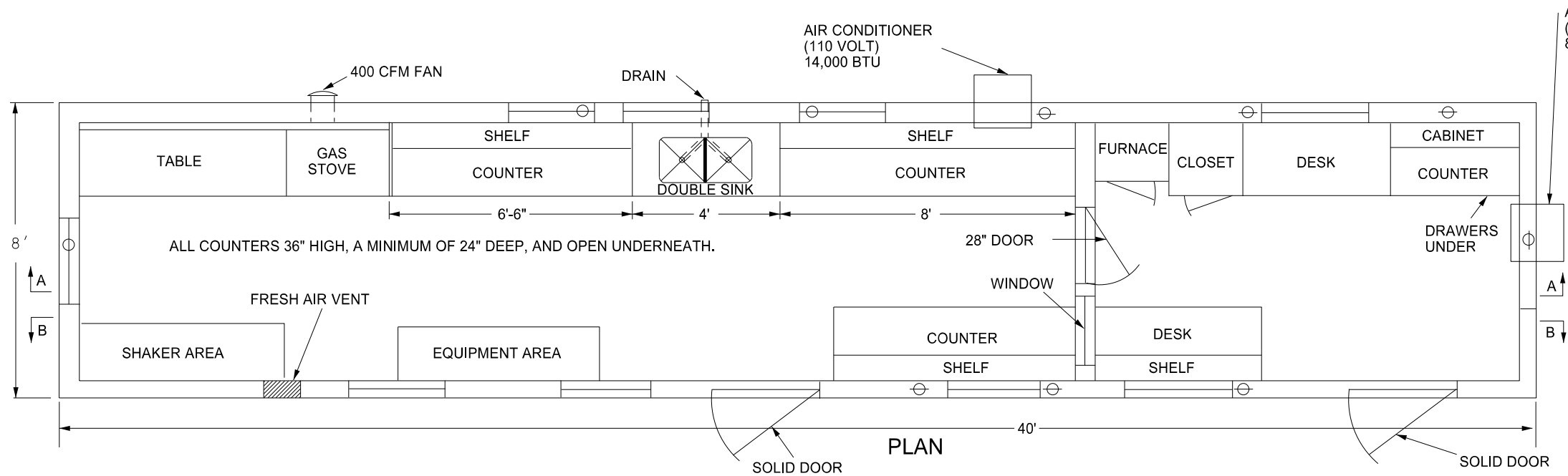
Property	Result	ASTM Test Method
Thickness (min)	.090"	—
Tensile strength (min psi) @ yield	5,500	D638
Impact strength @ -20°F (ft-lbs/in of notch)	3.2	D256 Method A
Impact strength @ 73°F (ft-lbs/in of notch)	14.0	D256 Method A
Flexural strength, PSI 1/4" @ 73°F	8,000	D790
Flexural modulus, PSI 1/4" @ 73°F	300,000	D790
Elongation @ yield	30%	D638

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
07-20-12	
REVISIONS	
DATE	CHANGE

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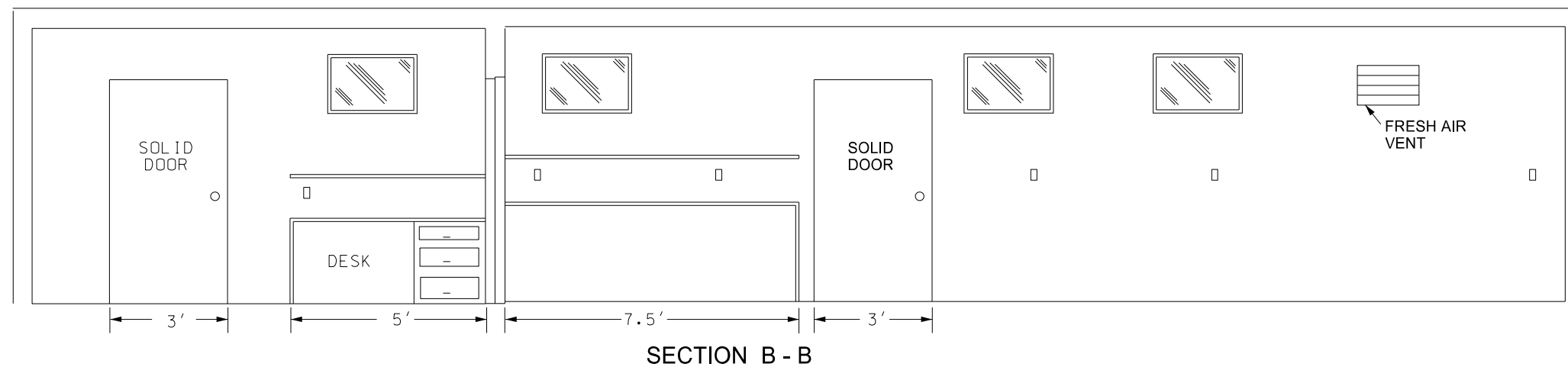
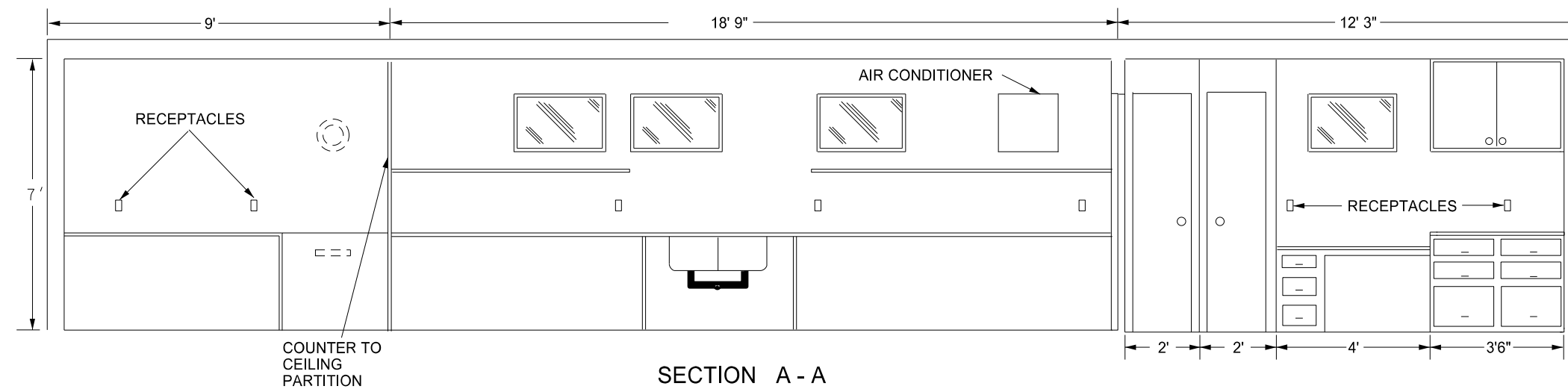
# BITUMINOUS LABORATORY

D-706-1



Provide a laboratory with the following:

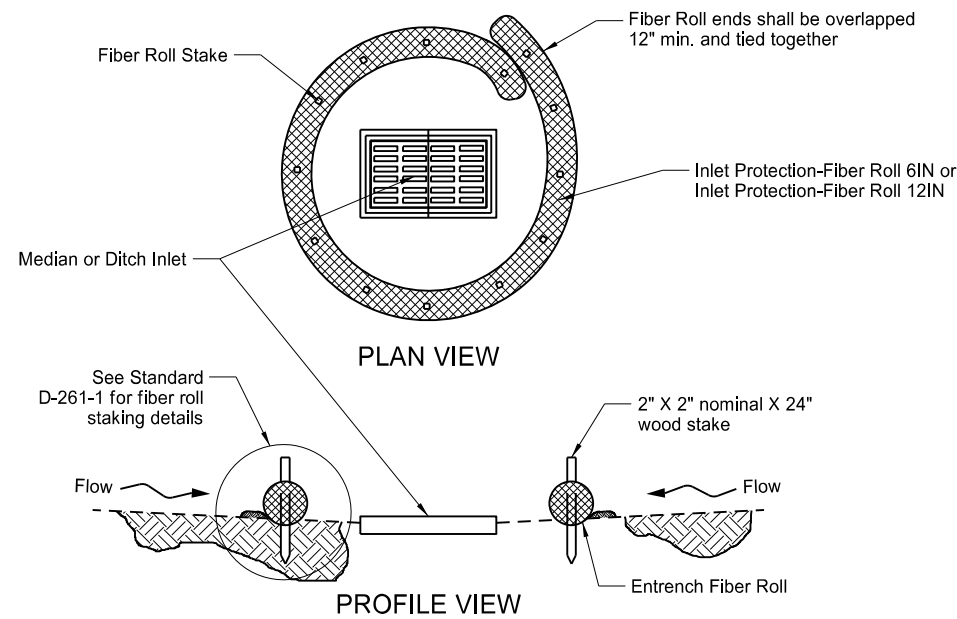
1. A 1'x1' shelf at 36" above the regular countertop.
2. Double compartment stainless steel sink, with each compartment a minimum of 16"x14"x10" deep. Provide water service lines made of copper or plastic and a diameter of 1/2 inch.
3. An exhaust fan capable of removing inside air at a rate of 400 CFM.
4. Fresh air vent hinged to open or close manually.
5. 24" x 48" table capable of holding a 200 lb masonry saw with a minimum clearance of 36" above the table.
6. A water supply tank with a capacity of 500 gallons and a 20 gallon capacity pressure tank on the pump.
7. Heavy duty type locks, latches, and hinges for doors made to withstand the intense use in service.
8. A wall between the office and the work area properly insulated to prevent the transmission of heat and noise.
9. The steel cable tie downs and ground anchors at each corner of the lab.
10. Electrical service entrance wired for 100 amps and separate circuits for air conditioners. Space convenience outlets in counter areas a minimum of four feet apart.



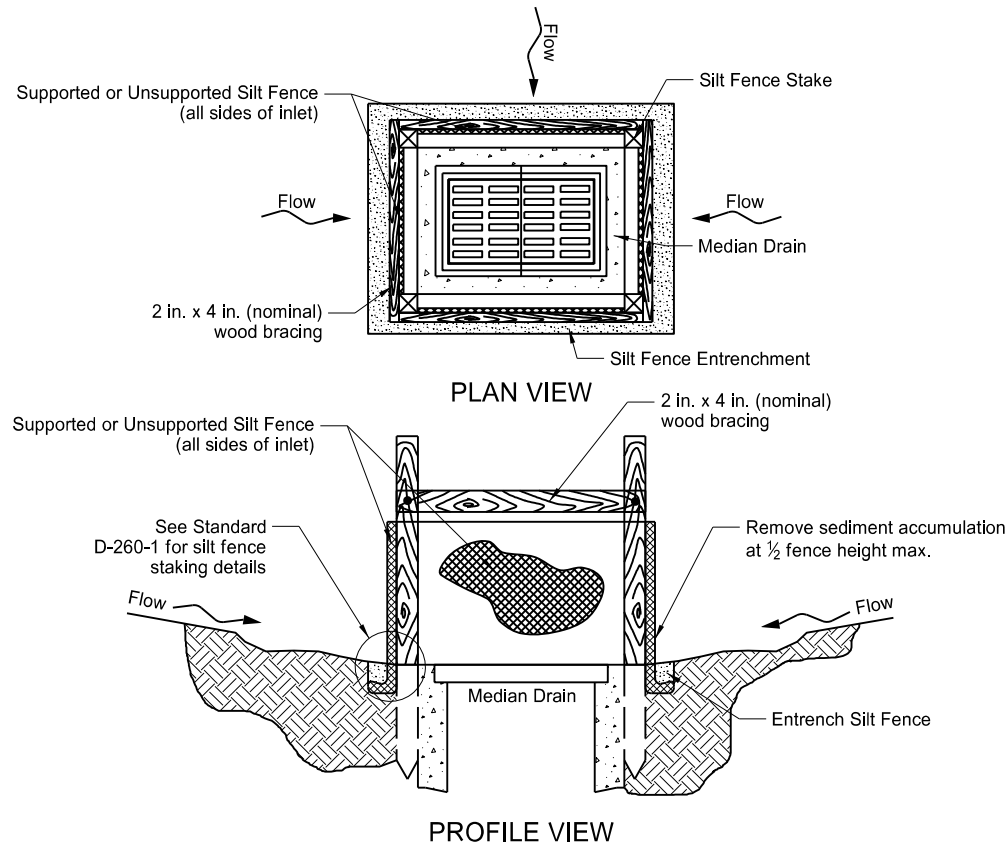
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-03-13	
REVISIONS	
DATE	CHANGE
07-30-14	Changed standard's title and revised notes.
01-11-16	Revised notes.

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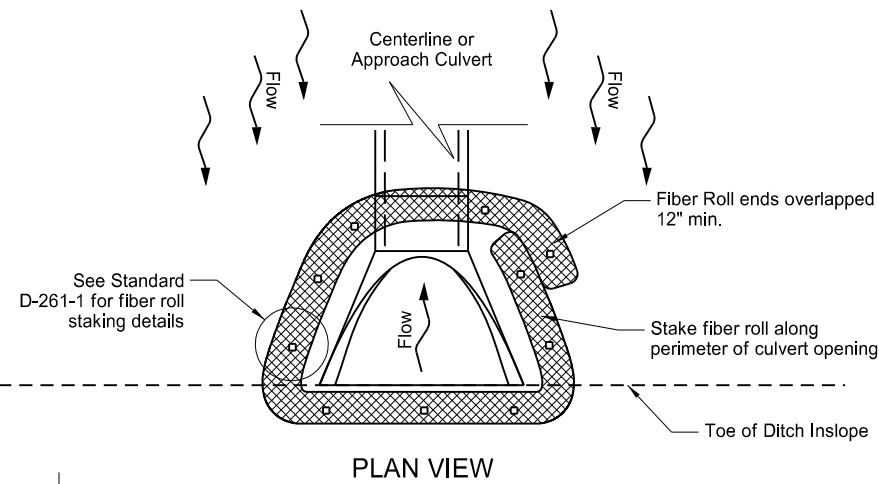
EROSION AND SILTATION CONTROLS  
MEDIAN OR DITCH INLET PROTECTION



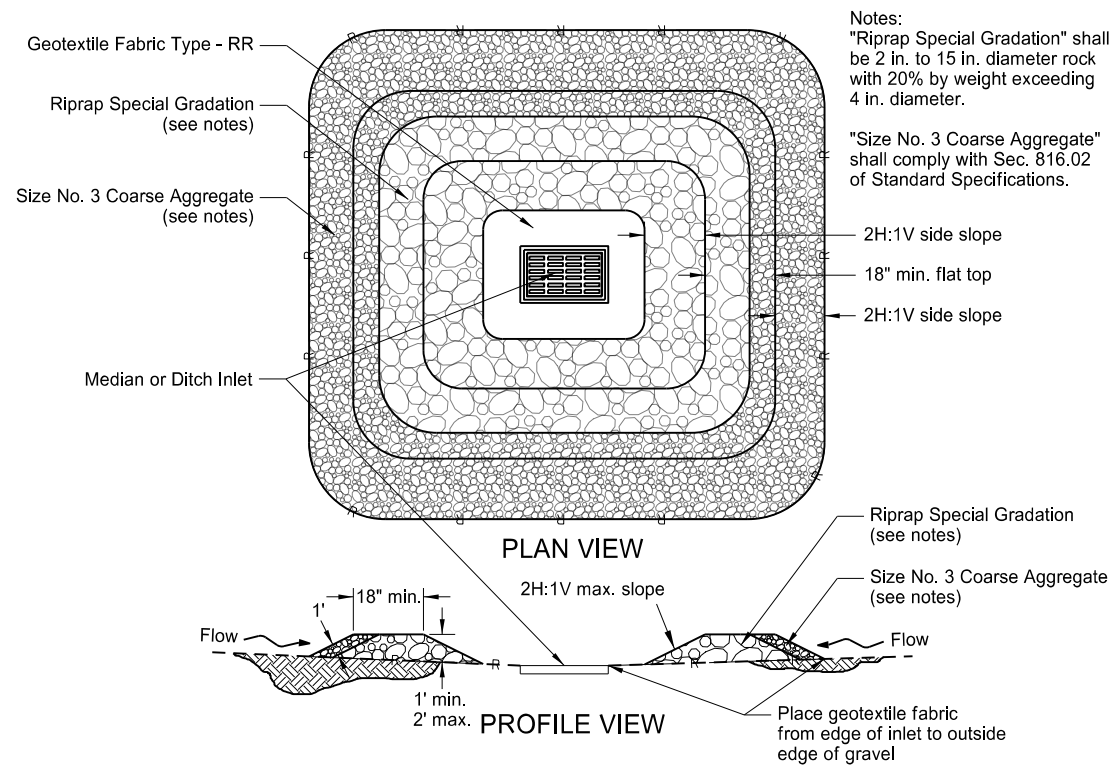
FIBER ROLL PROTECTION (MEDIAN OR DITCH INLET)



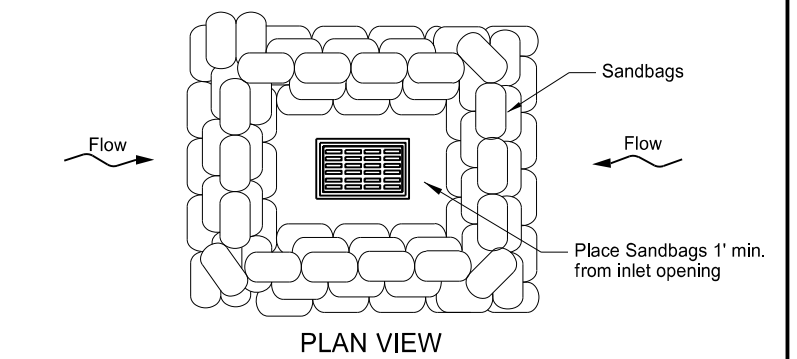
SILT FENCE PROTECTION (MEDIAN OR DITCH INLET)



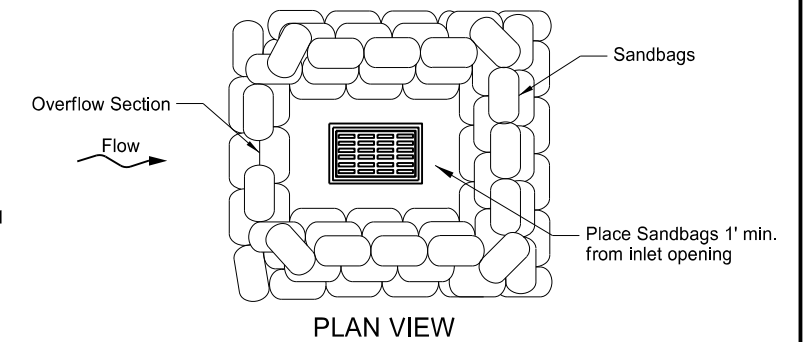
FIBER ROLL PROTECTION (INLET OF CULVERT)



GRAVEL INLET PROTECTION (MEDIAN OR DITCH INLET)



SANDBAG PROTECTION (LOW POINT)



SANDBAG PROTECTION (ON SLOPE)

Notes:  
"Riprap Special Gradation" shall be 2 in. to 15 in. diameter rock with 20% by weight exceeding 4 in. diameter.  
"Size No. 3 Coarse Aggregate" shall comply with Sec. 816.02 of Standard Specifications.

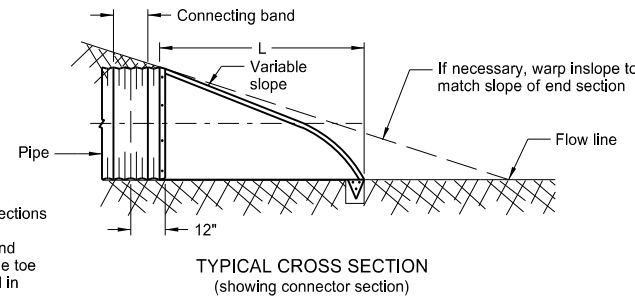
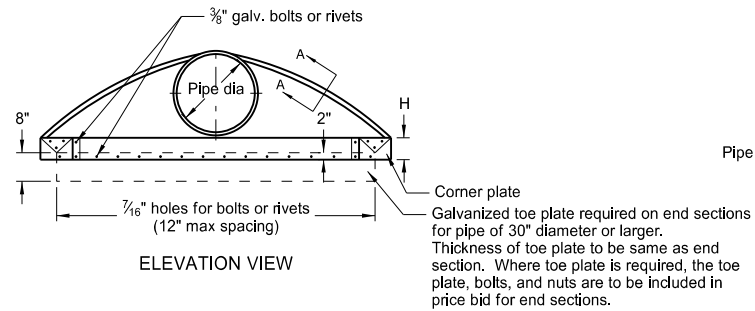
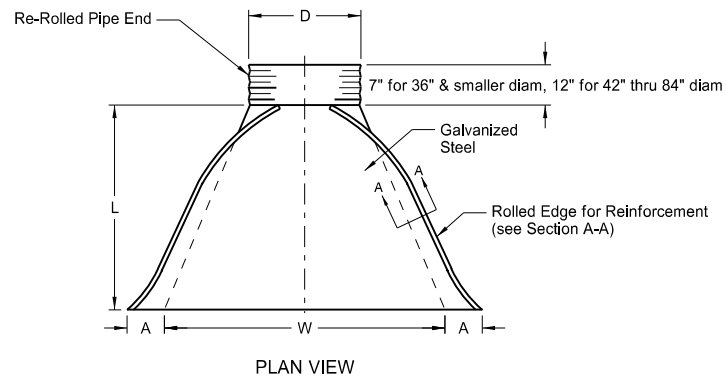
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-03-13	
REVISIONS	
DATE	CHANGE
06-26-14	Updated reference to standard drawing number for fiber roll staking details.
10-01-14	Updated reference to standard drawing number for silt fence.

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# ROUND CORRUGATED STEEL PIPE CULVERTS AND END SECTIONS

D-714-4



PIPE DIA.	GALV. THICK.	END SECTION DIMENSIONS					APPROX. SLOPE	BODY PIECE
		A	B	H	L	W		
15	0.064	7	8	6	26	30	2 1/2:1	1
18	0.064	8	10	6	31	36	2 1/2:1	1
24	0.064	10	13	6	41	48	2 1/2:1	1
30	0.079	12	16	8	51	60	2 1/2:1	1 or 2
36	0.079	14	19	9	60	72	2 1/2:1	2
42	0.109	16	22	11	69	84	2 1/2:1	2
48	0.109	18	27	12	78	90	2 1/2:1	2
54	0.109	18	30	12	84	102	2:1	2
* 60	0.109	18	33	12	87	114	1 1/2:1	3
* 66	0.109	18	36	12	87	120	1 1/2:1	3
* 72	0.109	18	39	12	87	126	1 1/3 :1	3
* 78	0.109	18	42	12	87	132	1 1/2:1	3
* 84	0.109	18	45	12	87	138	1 1/6 :1	3

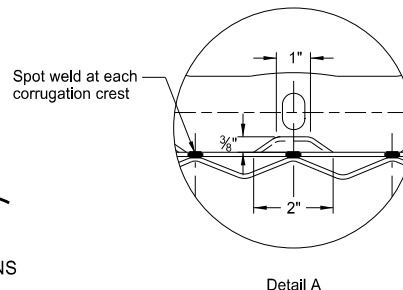
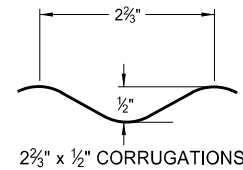
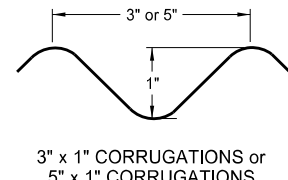
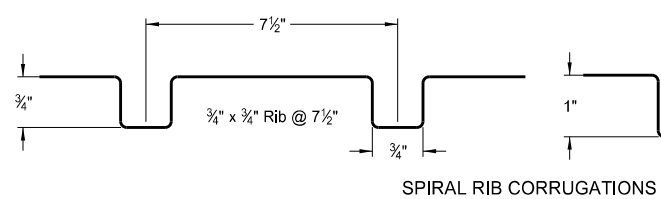
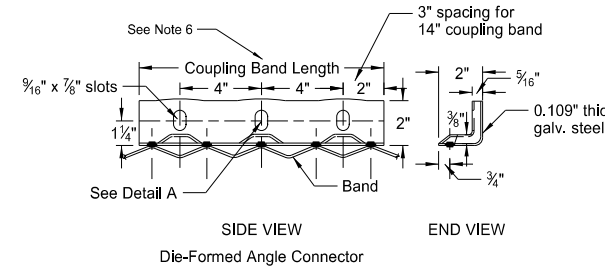
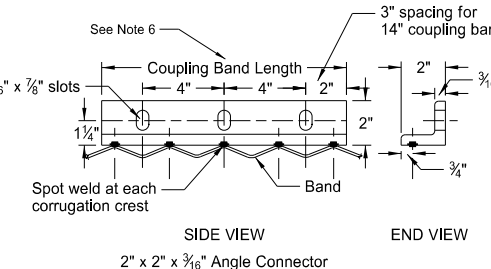
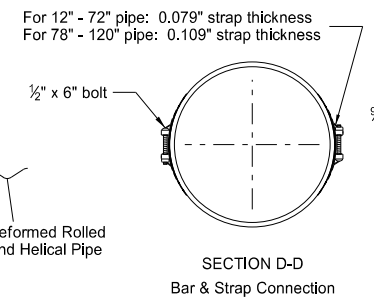
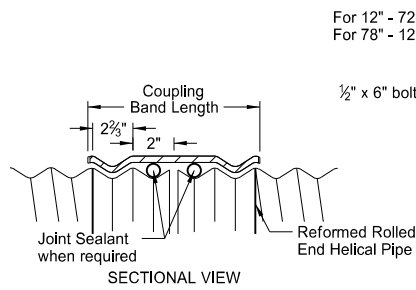
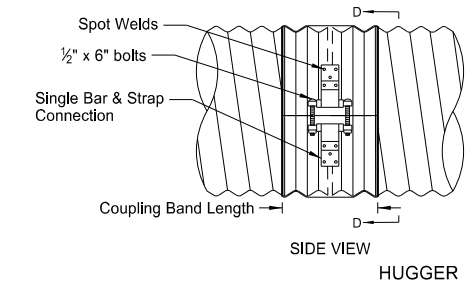
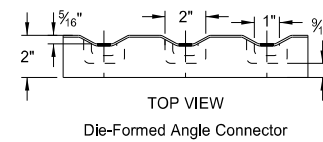
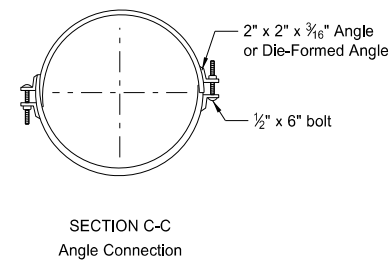
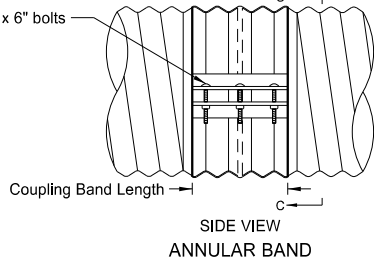
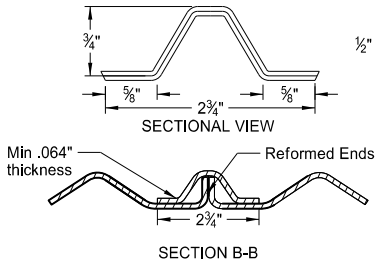
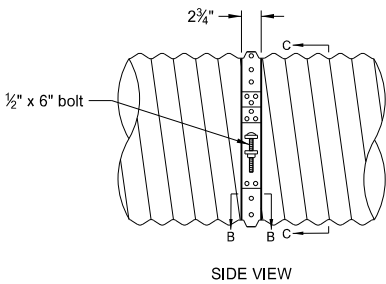
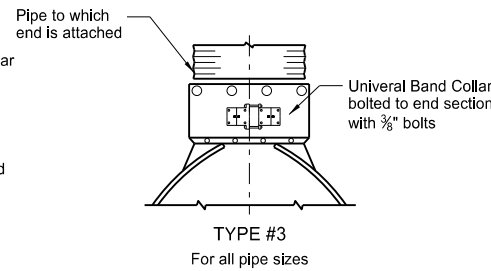
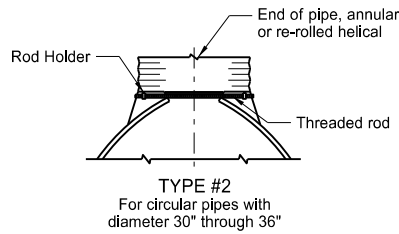
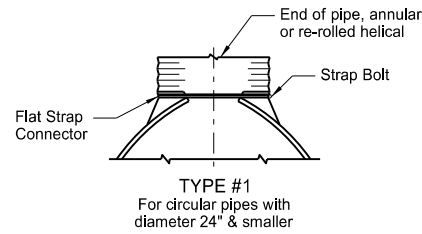
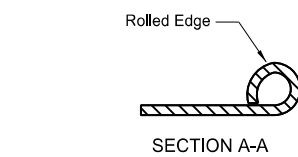
- These sizes have 0.109" sides and 0.138" center panels.
  - Pipe diameter is equal to dimension "D" of end section.
- Manufacturers tolerances of above dimensions will be allowed.
- Splices to be the lap riveted type.

Multiple panel bodies shall have lap seams which are to be tightly joined with 3/8" dia. galv. bolts or rivets. Nuts to be torqued to 25 foot-lbs ±.

**NOTES:**

1. Pipes and connecting bands shall conform to applicable sections of NDDOT Standard Specifications and to AASHTO M-36.
2. Top edge of all end sections to have rolled edges for reinforcement (see Section A-A). The reinforced edges are to be supplemented with 2" x 2" x 1/4" galv. angle for 60" through 72" dia. and 2 1/2" x 2 1/2" x 1/4" galv. angle for 78" and 84" dia.. Angles are to be attached by galv. 3/8" dia. bolts and nuts. Angles are to extend from pipe to the corner wing bend.
3. Elongated pipes shall be factory preformed so that the vertical diameter shall be 5% greater and the horizontal diameter 5% less than a circular pipe.
4. Coupling bands shall be two-piece for pipes larger than 36" as shown in Section C-C & D-D details. For pipes 36" and smaller, a one-piece band is acceptable.
5. 1/2" x 8" bolts may be used as a substitute for the 1/2" x 6" bolts shown in the details.
6. Coupling bands wider than 14" may be used if a minimum of four 1/2" bolts with maximum spacing of 5 1/2" are used for the connection.
7. Length of spot welds shall be minimum 1/2".

COUPLING BAND DIMENSIONS				
COUPLING TYPE	CORRUGATION PITCH x DEPTH	PIPE SIZE	COUPLING BAND LENGTH	MIN. BAND THICKNESS
Hat Band	2 3/8" x 1/2"	12" - 48"	2 3/4"	.064"
Annular Band	2 3/8" x 1/2"	12" - 72"	12"	.052"
		78" - 84"	12"	.079"
Hugger Band	2 5/8" x 1/2" Rerolled End	12" - 72"	10 1/2"	.052"
		78" - 84"	10 1/2"	.079"
	3" x 1" Rerolled End	48" - 120"	10 1/2"	.052"
	5" x 1" Rerolled End	48" - 120"	12"	.064"



NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
08-06-13	
REVISIONS	
DATE	CHANGE
01-07-14	End Section Plan View
02-27-14	3" x 1" Corrugation Detail

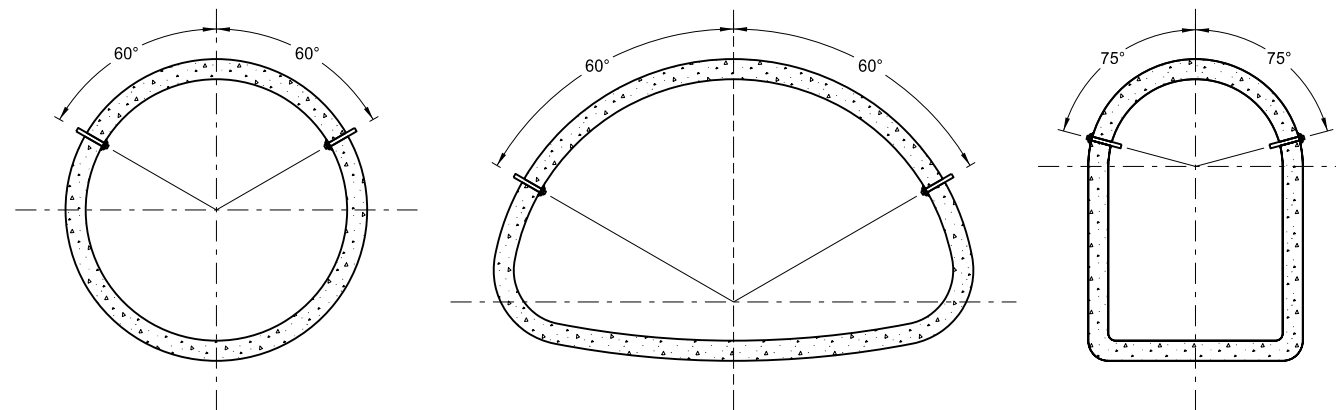
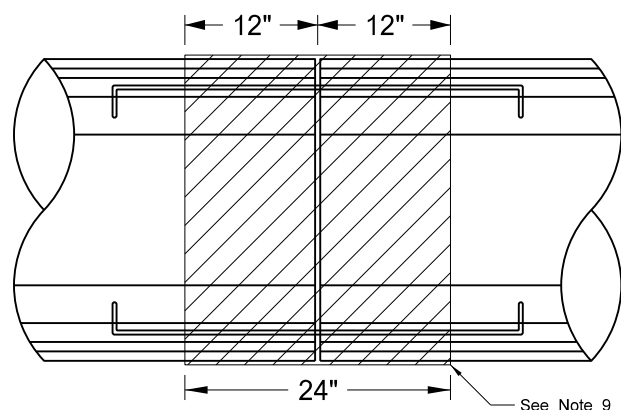
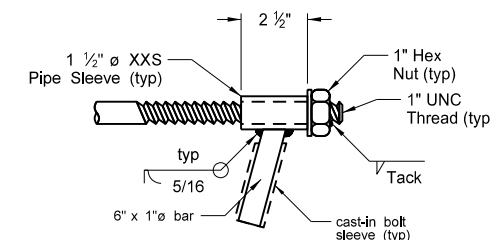
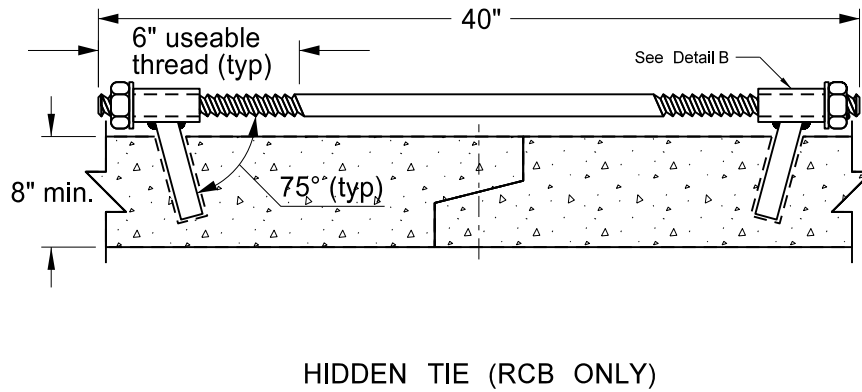
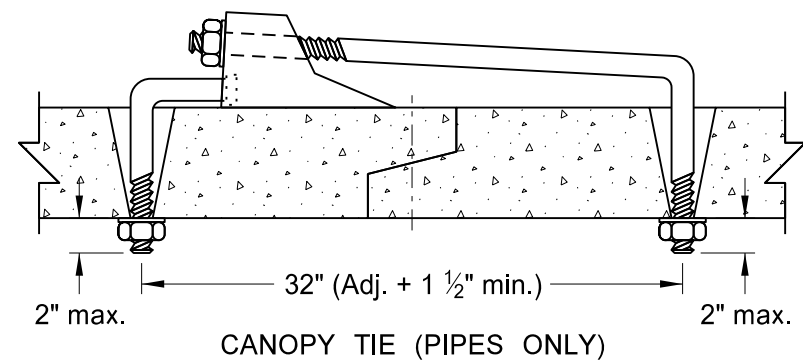
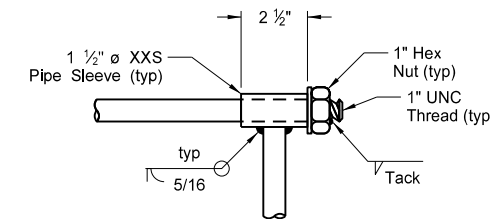
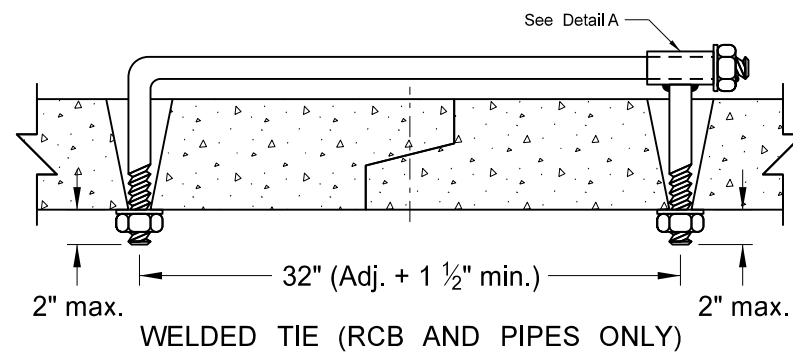
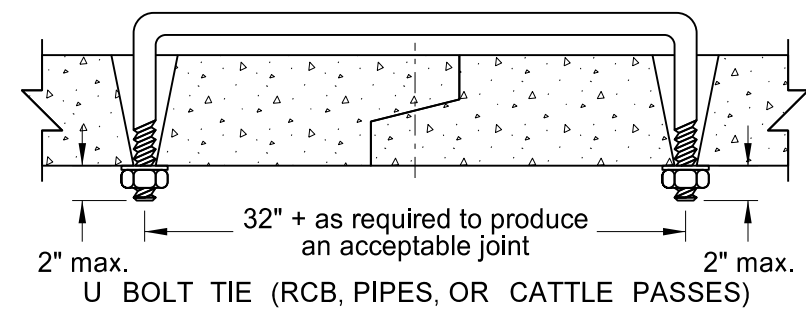
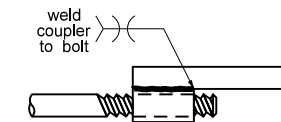
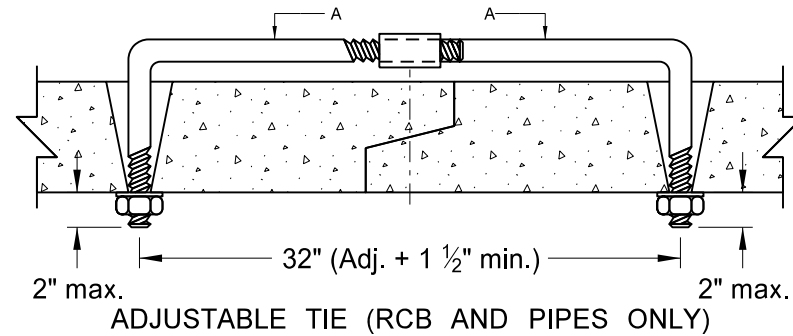
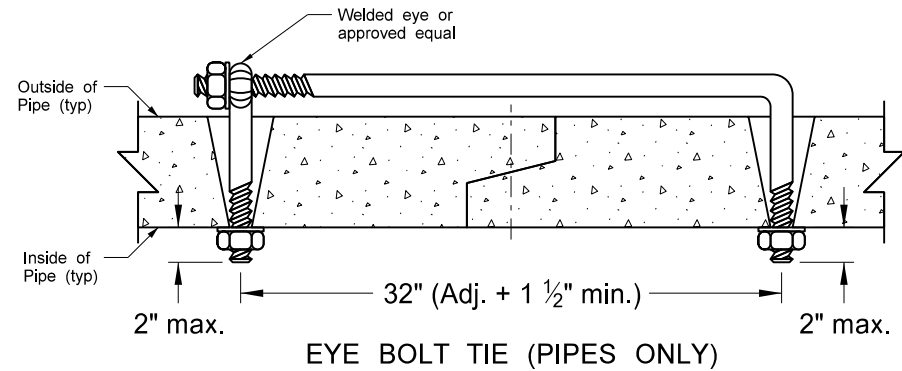
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# CONCRETE PIPE, CATTLE PASS, OR PRECAST CONCRETE BOX CULVERT TIES

REQUIRED SIZE OF TIE BOLTS		
Pipe Size	Thread $\phi$	XXS Pipe Sleeve Inner $\phi$
18" - 24"	$\frac{5}{8}$ " See note 2	$\frac{3}{4}$ "
30" - 66"	$\frac{3}{4}$ "	1"
72" - 78"	1"	$1\frac{1}{4}$ "
RCB/Cattle Pass		

NOTES:

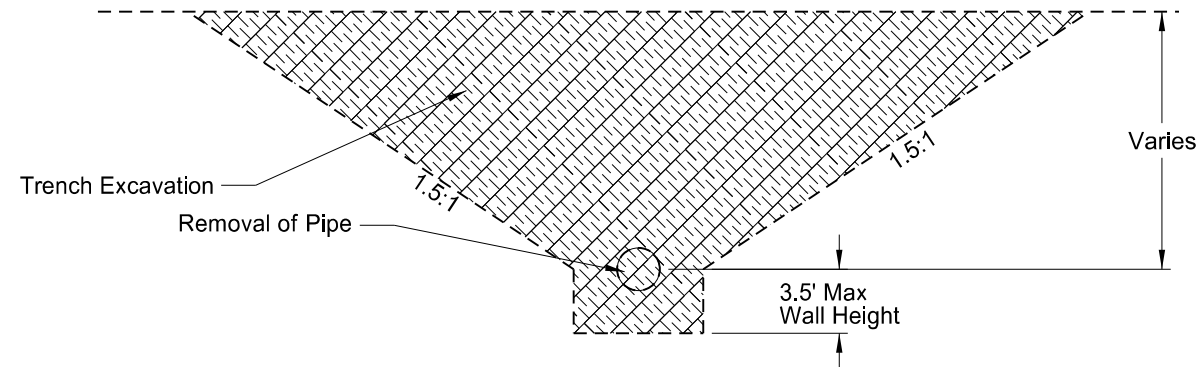
- The pipe size listed is the inside diameter of round pipe or the equivalent diameter of pipe arch.
- Cattle Pass and Jacked and Bored pipes shall have pipe ties inserted from the inside of the pipes and grouted into place. Jacked and bored pipes with a diameter of 24" or less do not require pipe ties.
- Nuts and washers are not required on Jacked and Bored pipes or pipes with a 24" diameter or less. Where nuts and washers are not used, the tie bars shall be inserted and grouted into place.
- Ties are only for holding pipe or RCB sections together, not for pulling sections tight.
- Tie bolt assembly shall be hot dip galvanized in accordance with AASHTO M232.
- Holes in pipes to accommodate tie bolts can be precast or drilled. Tapered holes are permitted when precast. Holes shall have a diameter  $\frac{1}{4}$ " larger than the diameter of the thread. Holes in precast RCB's shall contain cast-in bolt sleeves with an inside diameter of  $1\frac{1}{4}$ ".
- The contractor has the option of selecting the type of tie bolt used from those shown.
- The cost of precasting or drilling the required holes and furnishing and installing the tie bolts shall be included in the price bid for the appropriate conduit or RCB pay item.
- All centerline and approach RCP culvert joints shall be tied. Storm drain systems shall have the first three joints including the end section of all free ends tied. Free ends are defined as any storm drain end which does not terminate at an inlet or manhole. Outfall culverts with end sections which drain adjacent ditches are examples of free ends.
- Place joint wrap prior to installing ties. Overlap the joint by 12" in both directions.
- Tie bolts shall conform to ASTM A 36. Nuts shall be heavy hex and conform to ASTM A 563. Washers shall conform to ASTM F 436, Type 1. Welded pipe sleeves and cast-in bolt sleeves shall conform to ASTM A 53, Grade B.
- RCB tie locations shall be as shown on the plans.



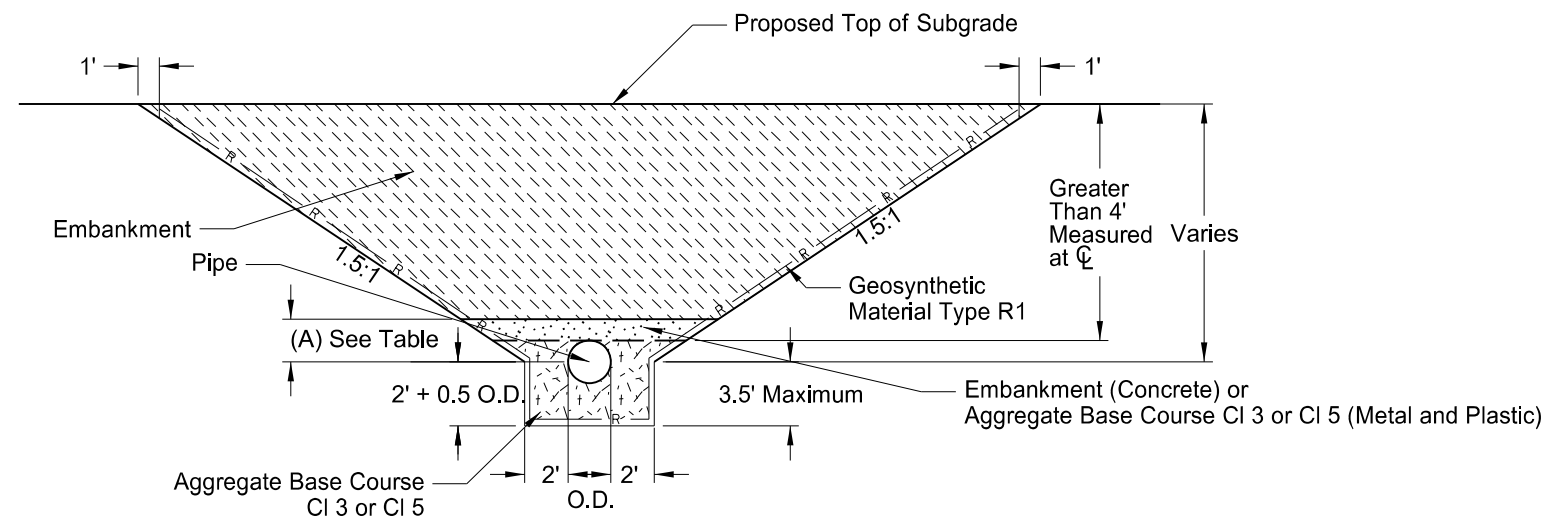
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
3-18-14	
REVISIONS	
DATE	CHANGE
7-21-15	Note 8
6-6-17	Notes 2-11, Table, Title, Labels

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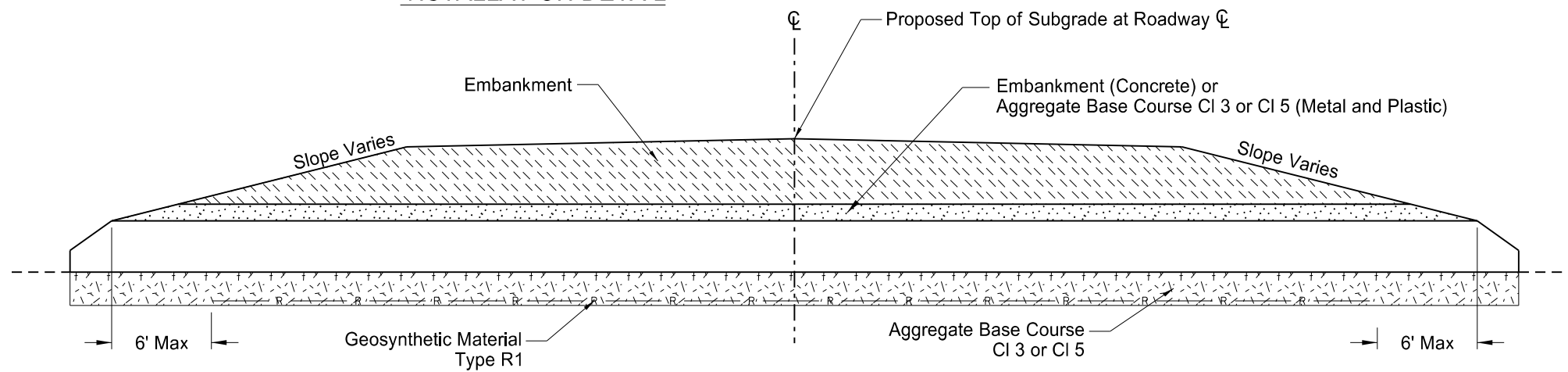
TRANSVERSE MAINLINE PIPE INSTALLATION DETAIL  
PIPES MORE THAN 4 FEET BELOW TOP OF SUBGRADE



EXCAVATION DETAIL



INSTALLATION DETAIL



CROSS SECTION

Pay Items

- 1) Pipe\*
- 2) Geosynthetic Material Type R1
- 3) Removal of Pipe (if required)

\*Included in Pipe Pay Item

- 1) Pipe
- 2) Trench excavation
- 3) Aggregate Base Course CI 3 or CI 5
- 4) Embankment

NOTES:

- 1) This drawing applies to new/replaced mainline and paved intersection roadways (including ramps). It does not include pipes in approaches.
- 2) Embankment may be either Borrow Excavation or Common Excavation - Type A

Backfill Dimensions	
Pipe Materials	Dimension (A)
Concrete	0.5 O.D.
Metal and Plastic	0.5 O.D. + 1 Foot

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
7-26-13	
REVISIONS	
DATE	CHANGE
10-15-13	Label Formatting
1-21-14	Nomenclature
9-18-15	Title Rewording
12-10-15	Added Plastic Pipe

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PE-2087,  
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TRANSVERSE MAINLINE PIPE INSTALLATION DETAIL  
 MULTIPLE PIPES MORE THAN 4 FEET BELOW TOP OF SUBGRADE

Pay Items

- 1) Pipe\*
- 2) Geosynthetic Material Type R1
- 3) Removal of Pipe (if required)

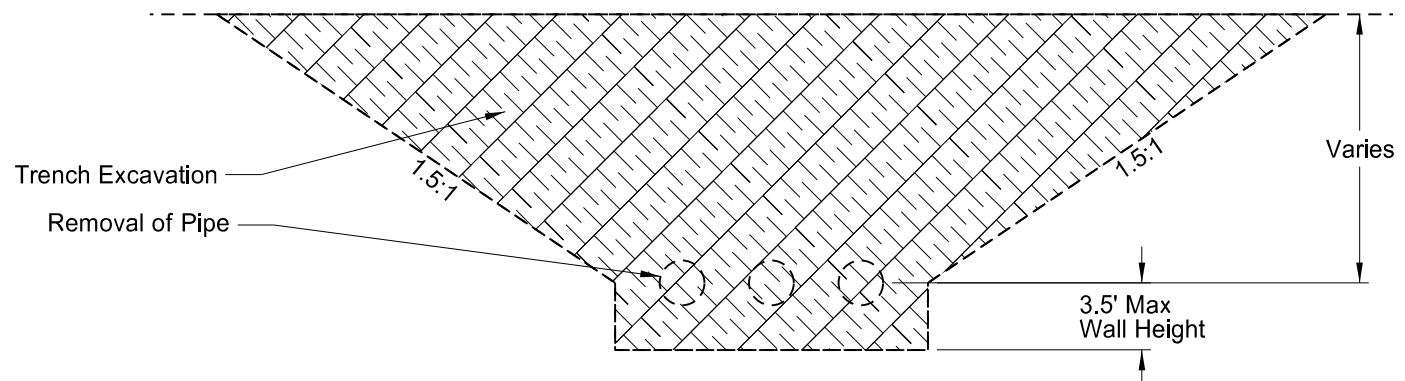
\*Included in Pipe Pay Items

- 1) Pipe
- 2) Trench Excavation
- 3) Aggregate Base Course CI 3 or CI 5
- 4) Embankment

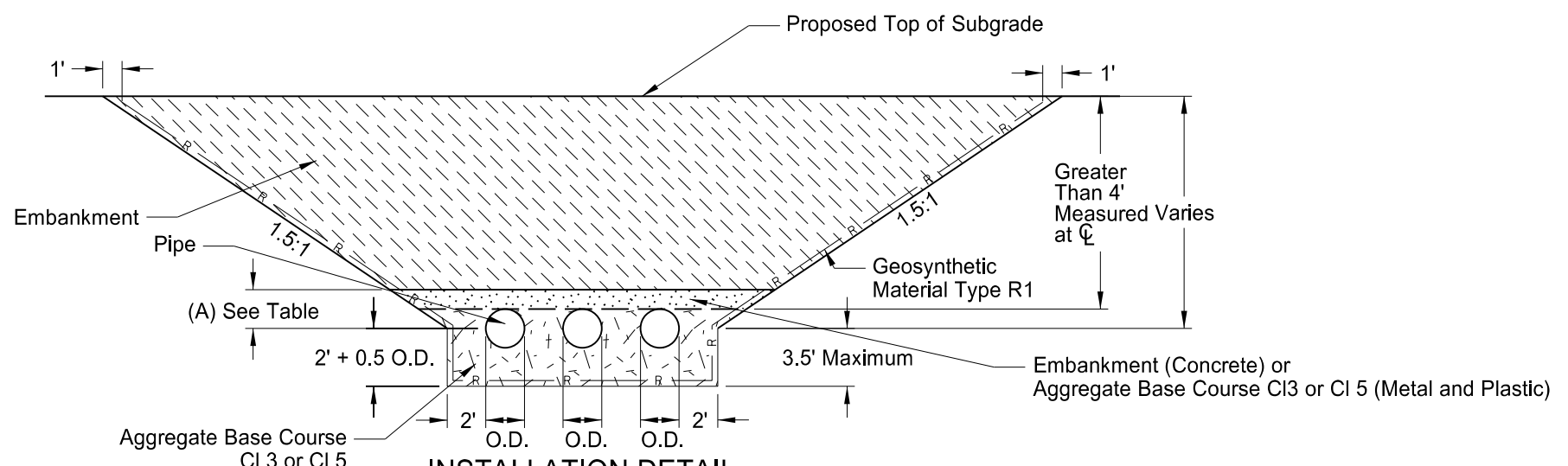
NOTES:

- 1) This drawing applies to new/replaced mainline and paved intersection roadways (including ramps). It does not include pipes in approaches.
- 2) Embankment may be either Borrow Excavation or Common Excavation - Type A

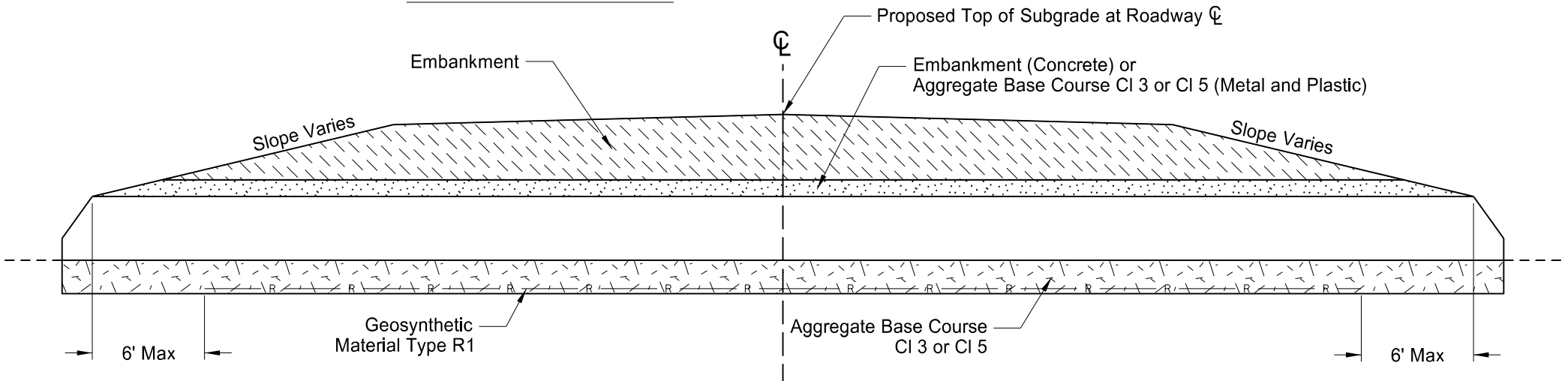
Backfill Dimensions	
Pipe Materials	Dimension (A)
Concrete	0.5 O.D.
Metal and Plastic	0.5 O.D. + 1 Foot



EXCAVATION DETAIL



INSTALLATION DETAIL

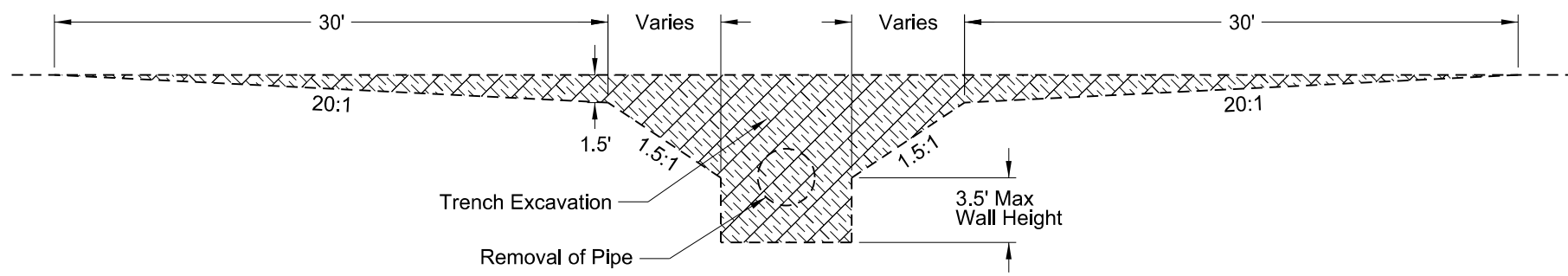


CROSS SECTION

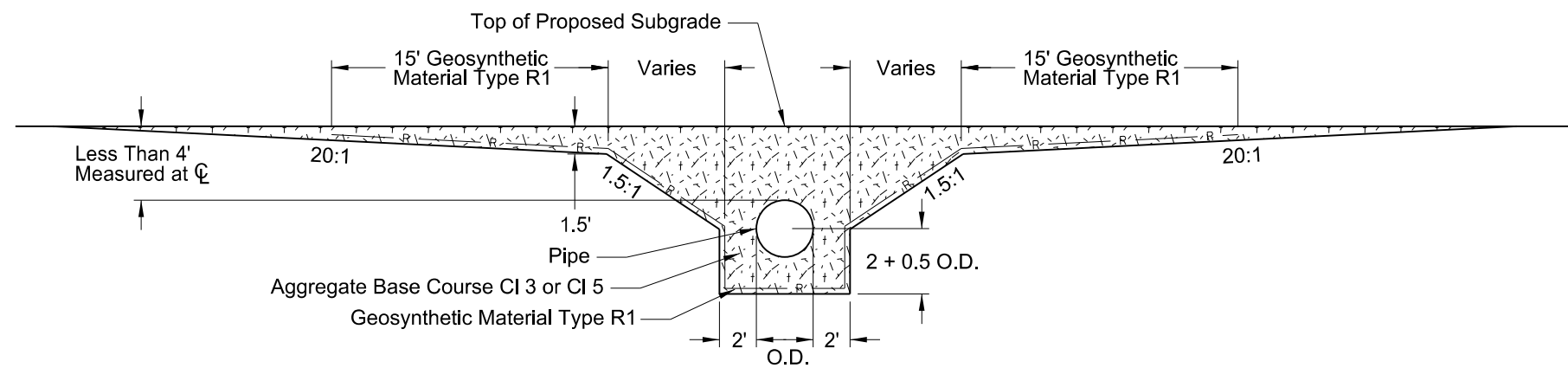
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
2-4-14	
REVISIONS	
DATE	CHANGE
3-3-14	Spelling
1-21-14	Nomenclature
9-18-15	Title Rewording
12-10-15	Added Plastic Pipe

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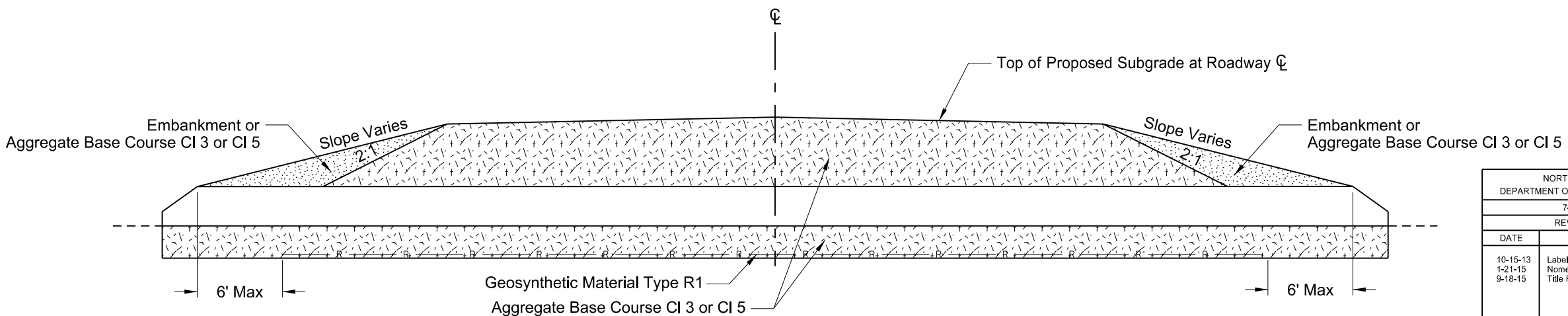
TRANSVERSE MAINLINE PIPE INSTALLATION DETAIL  
PIPES 4 FEET OR LESS BELOW TOP OF SUBGRADE



EXCAVATION DETAIL



INSTALLATION DETAIL



CROSS SECTION

Pay Items

- 1) Pipe\*
- 2) Geosynthetic Material Type R1
- 3) Removal of Pipe (if required)

\*Included in Pipe Pay Item

- 1) Pipe
- 2) Trench Excavation
- 3) Aggregate Base Course CI 3 or CI 5
- 4) Embankment

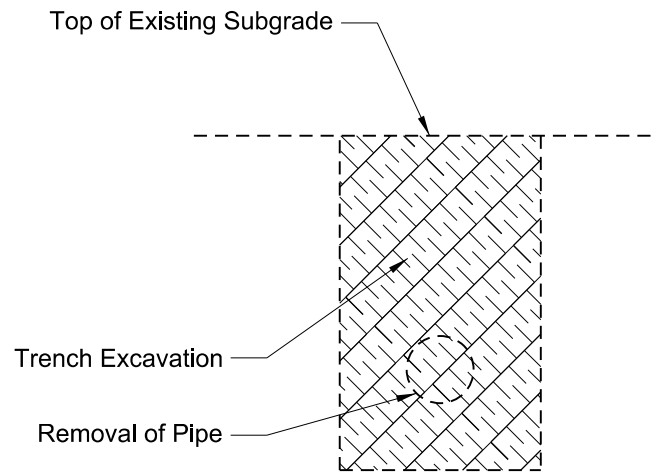
NOTES:

- 1) This drawing applies to new/replaced mainline and paved intersection roadway pipes only (including ramps). It does not include pipes in approaches.
- 2) Embankment may be either Borrow Excavation or Common Excavation - Type A

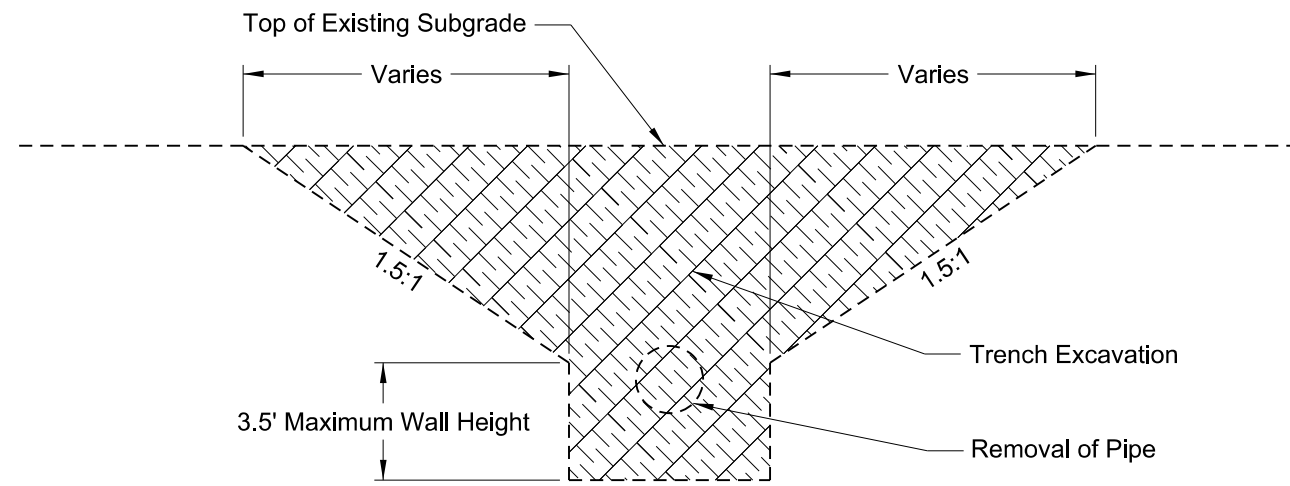
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
7-26-13	
REVISIONS	
DATE	CHANGE
10-15-13 1-21-15 9-18-15	Label Formatting Nomenclature Title Rewording

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PIPE INSTALLATION DETAIL FOR LONGITUDINAL MAINLINE PIPE  
OR PIPE NOT UNDER THE ROADWAY



EXCAVATION DETAIL A



EXCAVATION DETAIL B

Pay Items

- 1) Pipe\*
- 2) Removal of Pipe (if required)

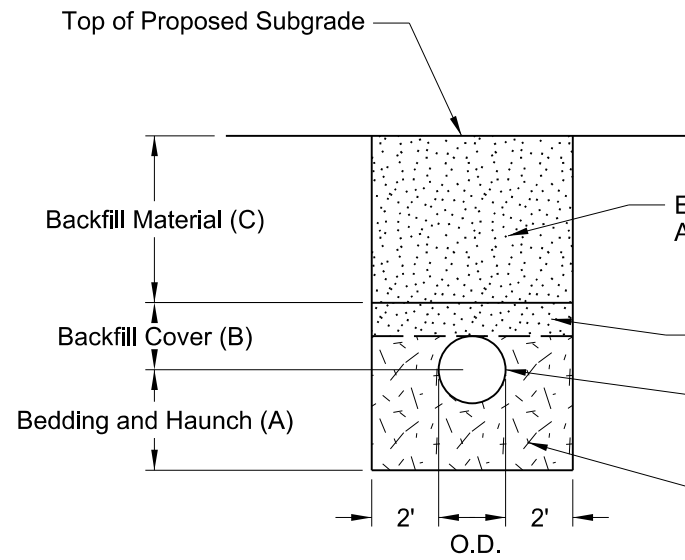
\*Included in Pipe Pay Item

- 1) Pipe
- 2) Trench excavation
- 3) Aggregate base course CI 3 or CI 5
- 4) Embankment

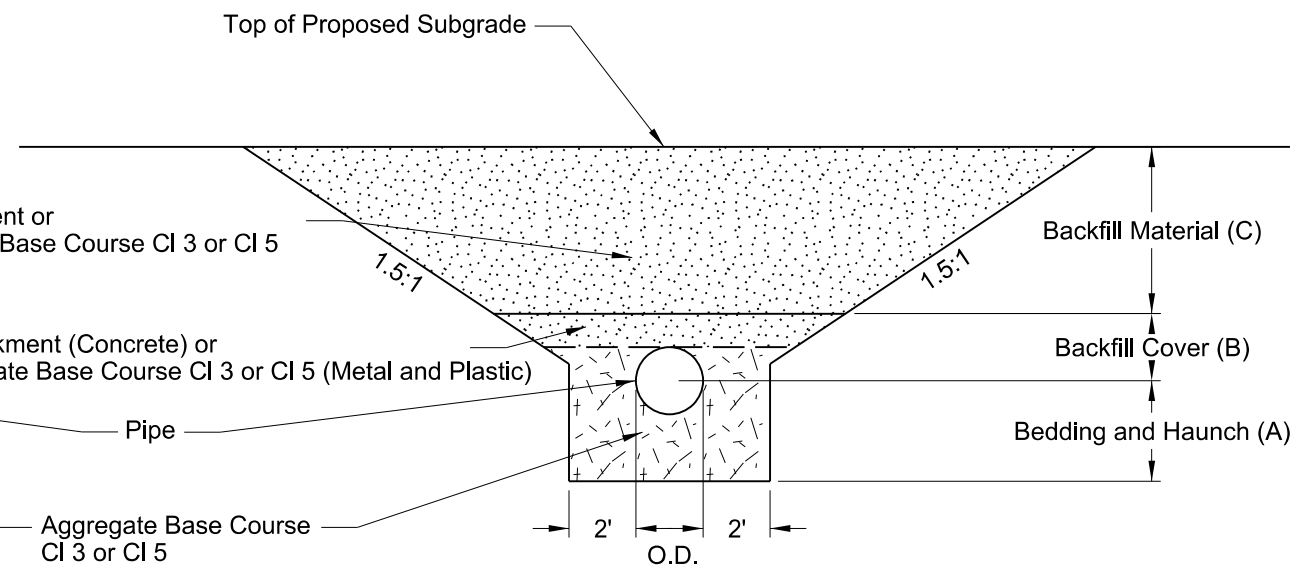
NOTES:

- 1) This drawing does not apply to pipes in approaches.
- 2) It is the contractor's option to select Detail A or B.
- 3) Embankment may be either Borrow Excavation or Common Excavation - Type A

Bedding and Haunch (A)
Pipes Not Under Roadway = 0.5 O.D. + 4 Inches
Pipes Under the Roadway = 0.5 O.D. + 2 Feet
Backfill Cover (B)
Concrete Pipe = 0.5 O.D.
Metal and Plastic = 0.5 O.D. + 1 Foot
Backfill Material (C)
Top of Pipe 4 Feet or Less Below the Top of Proposed Subgrade = Aggregate Base Course CI3 or CI 5
Top of Pipe Greater than 4 Feet Below the Top of Proposed Subgrade = Common Excavation - Type A
Pipe Not Under Roadway = Common Excavation - Type B



BACKFILL DETAIL A



BACKFILL DETAIL B

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
7-26-13	
REVISIONS	
DATE	CHANGE
10-15-13 1-21-15 12-10-15	Label Formatting Nomenclature Added Plastic Pipe

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INLET - SPECIAL

D-722-1B

TYPE 1  
(See Standard Drawing D-722-1)

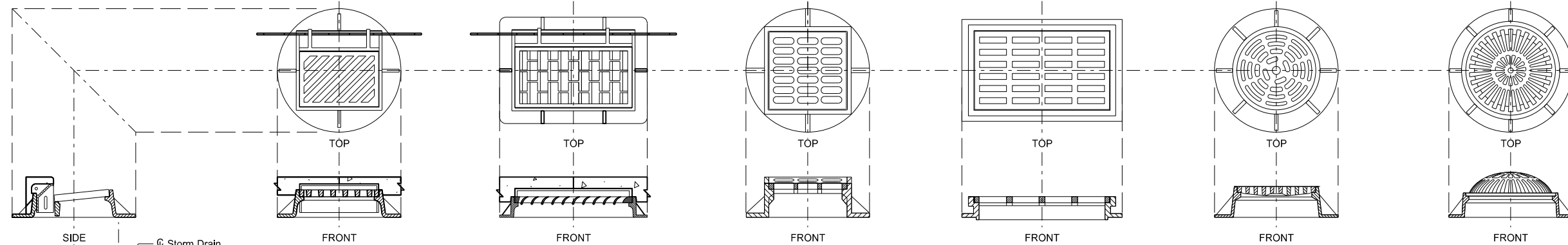
TYPE 2  
(See Standard Drawing D-722-2)

MOUNTABLE - TYPE A  
(See Standard Drawing D-722-3)

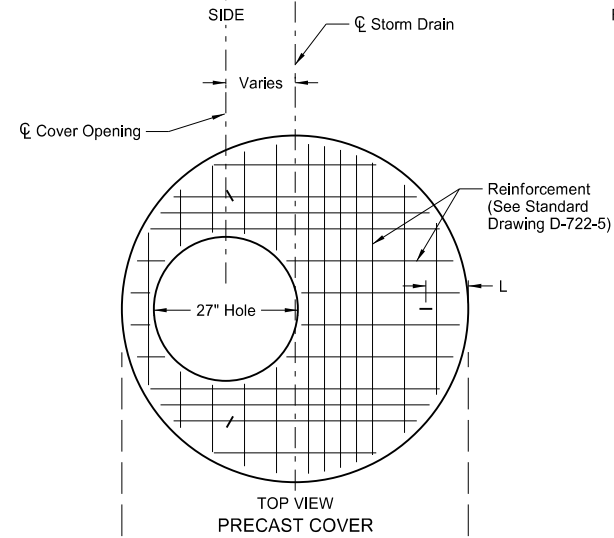
MOUNTABLE - TYPE B  
(See Standard Drawing D-722-3)

CATCH BASIN - TYPE A  
(See Standard Drawing D-722-1A)

CATCH BASIN - BEEHIVE (6 in. or 9 in.)  
(See Standard Drawing D-722-1A)



See Note 1.



RISER DIAMETER	COVER DIAMETER	BASE DIAMETER
48"	58"	66"
60"	72"	78"
72"	86"	92"

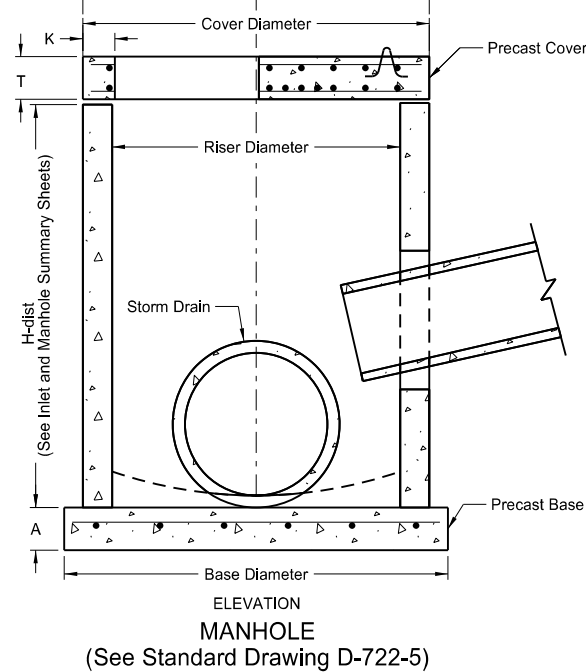
See Note 4.

PAY ITEMS

48 in. Riser	Inlet Special - Type 1 48 in. ....	Ea.
	Inlet Special - Type 2 48 in. ....	Ea.
	Inlet Special Mountable - Type A 48 in. ....	Ea.
	Inlet Special Mountable - Type B 48 in. ....	Ea.
	Inlet Special Catch basin 6 in. beehive 48 in. ....	Ea.
	Inlet Special Catch basin - Type A 48 in. ....	Ea.
60 in. Riser	Inlet Special - Type 1 60 in. ....	Ea.
	Inlet Special - Type 2 60 in. ....	Ea.
	Inlet Special Mountable - Type A 60 in. ....	Ea.
	Inlet Special Mountable - Type B 60 in. ....	Ea.
	Inlet Special Catch basin 6 in. beehive 60 in. ....	Ea.
	Inlet Special Catch basin - Type A 60 in. ....	Ea.
72 in. Riser	Inlet Special - Type 1 72 in. ....	Ea.
	Inlet Special - Type 2 72 in. ....	Ea.
	Inlet Special Mountable - Type A 72 in. ....	Ea.
	Inlet Special Mountable - Type B 72 in. ....	Ea.
	Inlet Special Catch basin 6 in. beehive 72 in. ....	Ea.
	Inlet Special Catch basin - Type A 72 in. ....	Ea.

NOTES:

- For inlet casting details, see Standard Drawings D-722-1, D-722-21A, D-722-2, and D-722-3. Other castings, similar in dimension, may be used provided the casting meets the requirements set forth in the referenced Standard Drawings. The grate style shall be as specified on the plans and included in the price bid for "Inlet Special - (casting type & riser size)".
- Metal used in the manufacture of castings shall conform to AASHTO M-105, Class 35B.
- The Class of concrete, aggregate size, and methods of construction for the manhole riser, cover, and base shall be as detailed in Standard Drawing D-722-5.
- See Standard Drawing D-722-5 for manhole riser, cover, and base details, dimensions, and reinforcement requirements.
- The distance between the center of the cover opening and the center of the storm drain shall be noted on the Plan & Profile sheets.
- Manhole steps, if noted on the Plan and Profile sheets, shall be constructed per Standard Drawing D-722-5.
- On projects with P.C.C. pavement, all risers shall be constructed 4 to 5 inches below final elevation and adjusted to final elevation after paving. Adjustments may be made with adjusting rings or cast-in-place concrete. All costs for this adjustment shall be included in the price bid for "Inlet - Special, (casting type & riser size)".



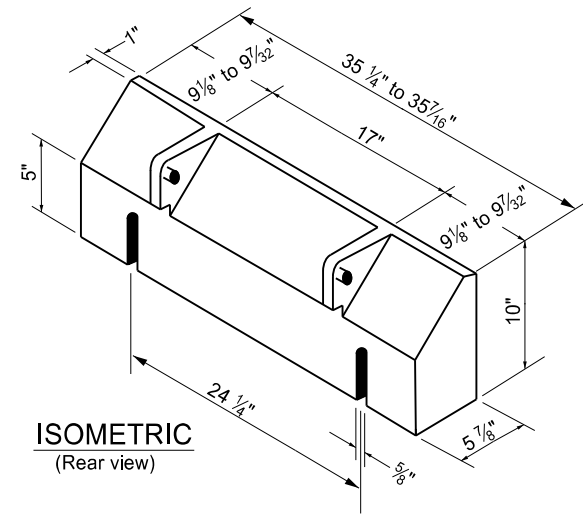
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
03-18-14	
REVISIONS	
DATE	CHANGE

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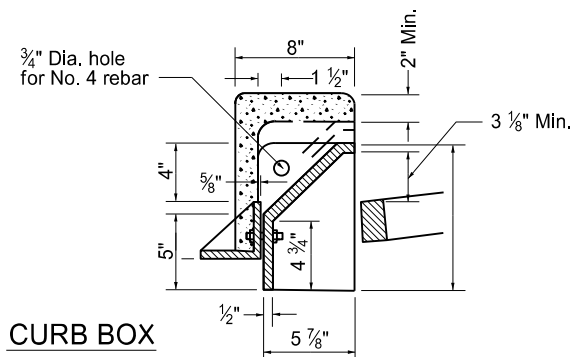
# INLET - TYPE 2

**D-722-2**

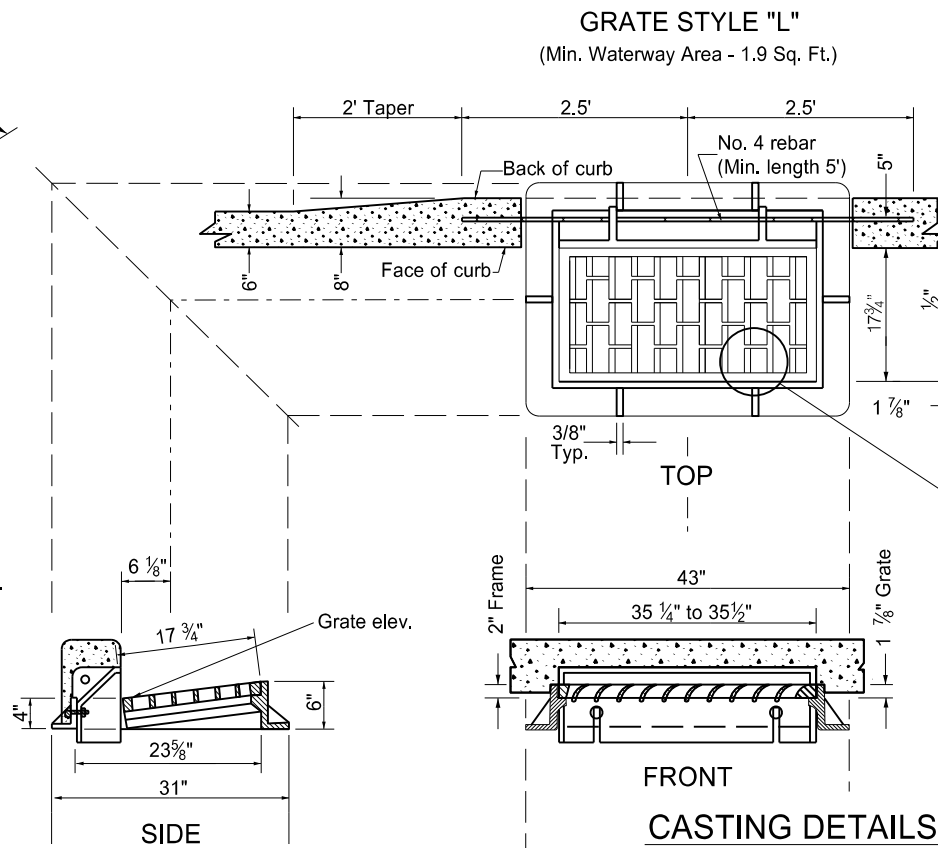
Pay Items  
 Inlet - Type 2 .....Ea.  
 Inlet - Type 2, Double.....Ea.



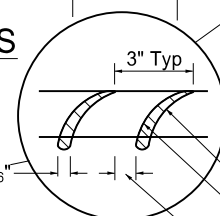
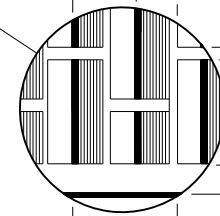
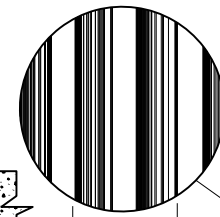
**ISOMETRIC**  
(Rear view)



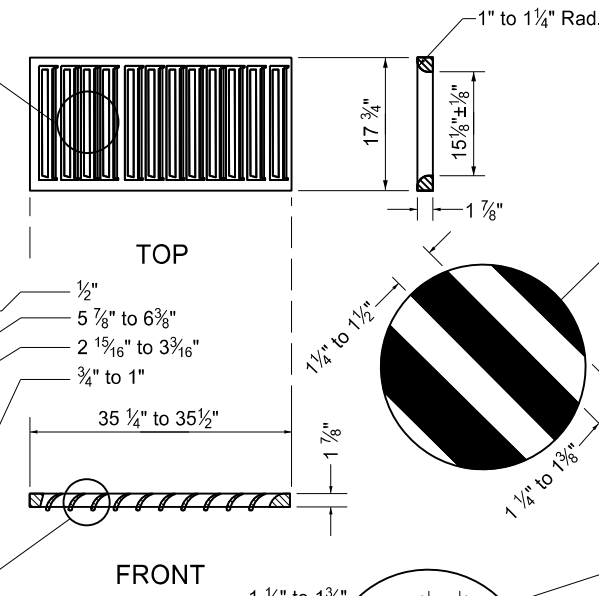
**CURB BOX**



**CASTING DETAILS**

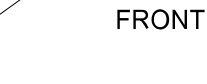
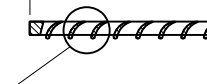
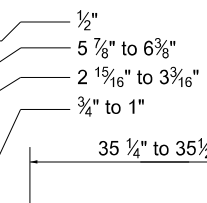


**GRATE STYLE "V"**  
(Min. Waterway Area - 2.4 Sq. Ft.)

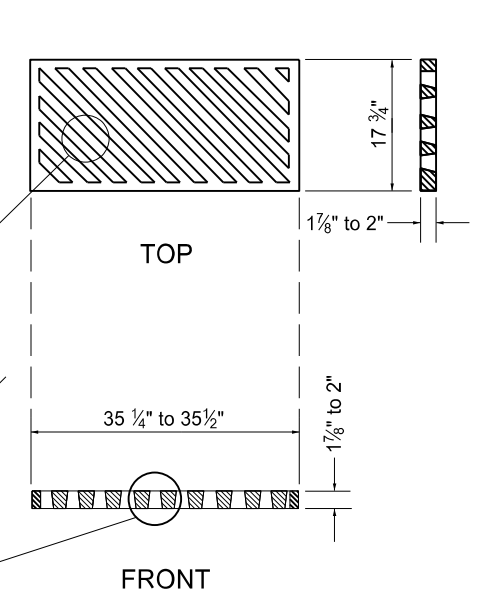


**FRONT**

**TOP**

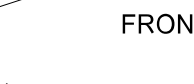
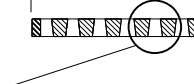
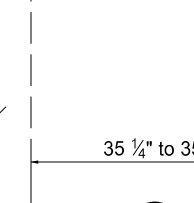


**GRATE STYLE "D"**  
(Min. Waterway area - 1.6 Sq. Ft.)



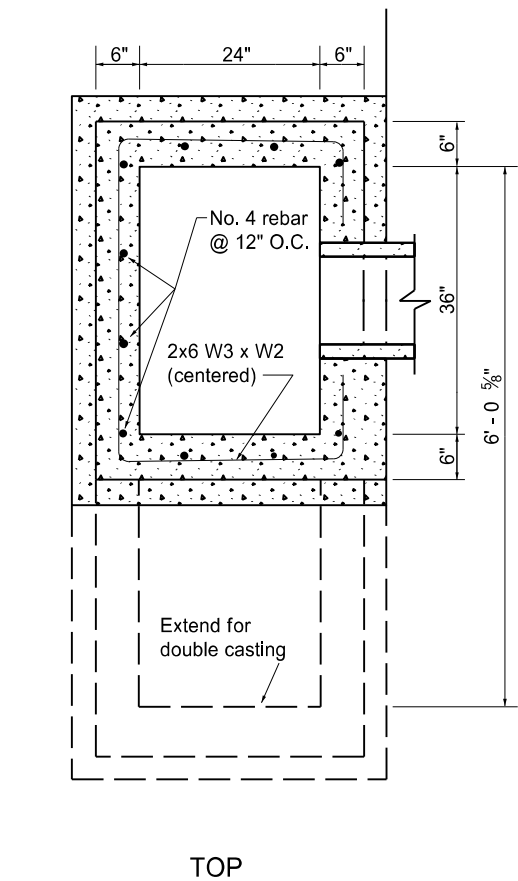
**FRONT**

**TOP**

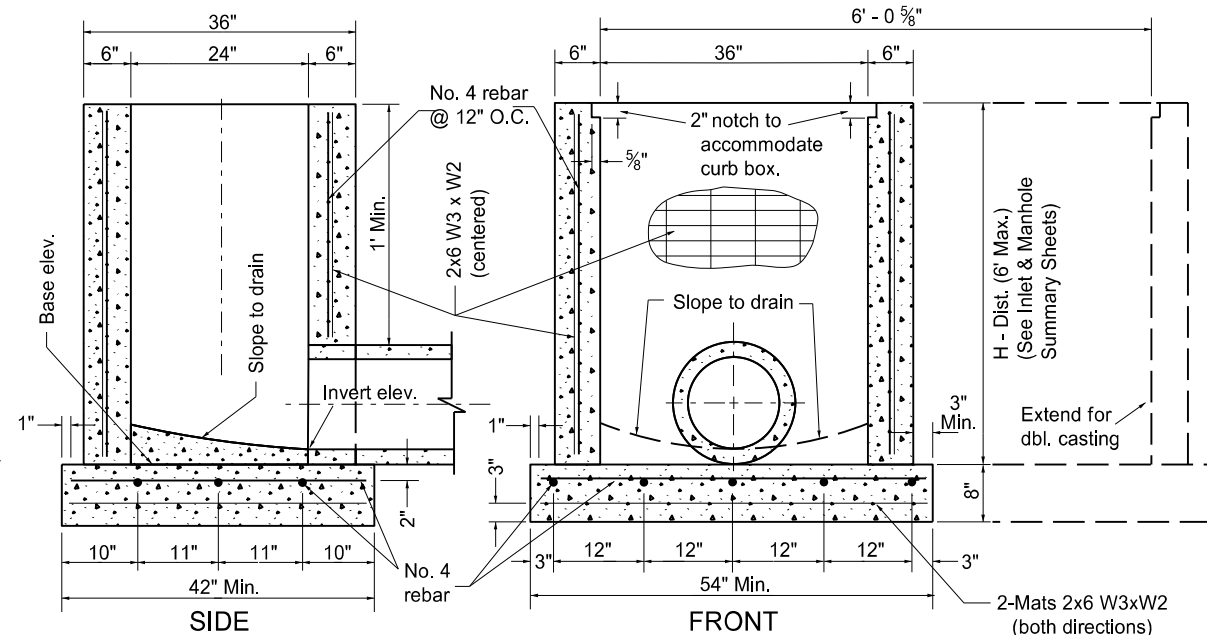


**Notes:**

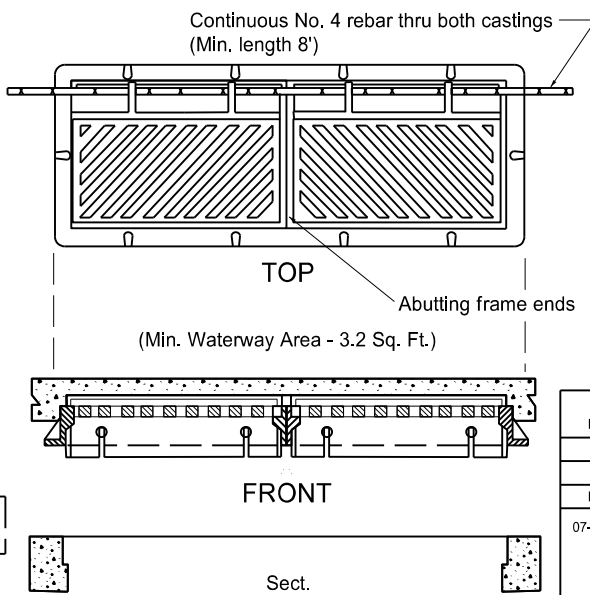
1. Drainage structure castings shall be manufactured in accordance with AASHTO M306. Metal used in the manufacture of castings shall conform to AASHTO M105 Class 35B.
2. Other castings, similar in dimension, may be used if the casting conforms to the riser section and has the grate style as specified in the plans. If modifications to the inlet riser are required to accommodate similar castings, the contractor must receive written approval from the engineer.
3. Precast risers shall be constructed in accordance with ASTM C858.
4. The contractor shall have the option of using precast or poured in place bases. Cast in place concrete shall be Class AE-3. Construction shall be in accordance with section 722 of the Standard Specifications.
5. On projects with P.C.C. pavement, all inlet risers or barrels shall be constructed 4 to 5 inches below final elevation and adjusted to final grade after paving. Adjustment may be done with adjusting rings or cast-in-place concrete. All costs for this adjustment shall be included in the price bid for the inlet.
6. Welded wire reinforcing fabric shall conform to AASHTO M55 Grade 65.
7. The deformed reinforcing steel shall conform to AASHTO M31.



**TOP**



**RISER DETAILS**



**INLET - TYPE 2 - DOUBLE**

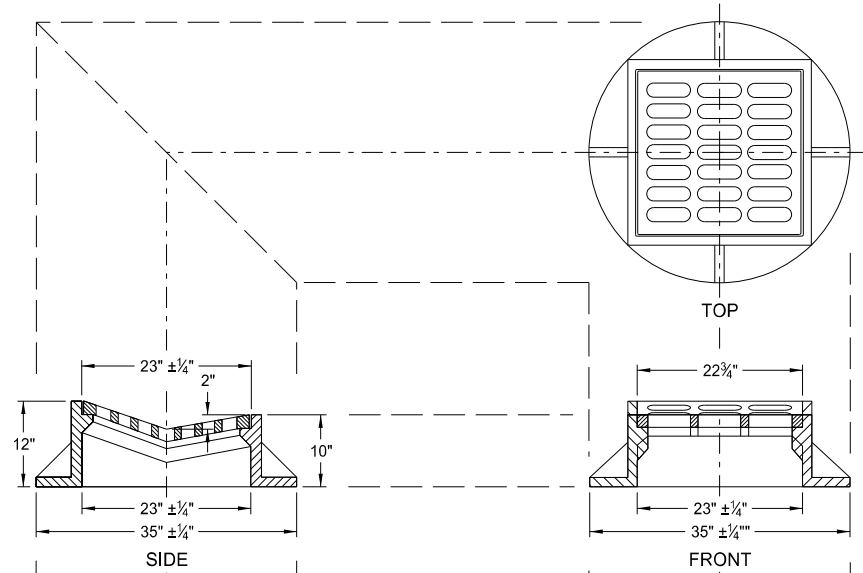
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
05-12-14	
REVISIONS	
DATE	CHANGE
07-07-14	Revised Note 4

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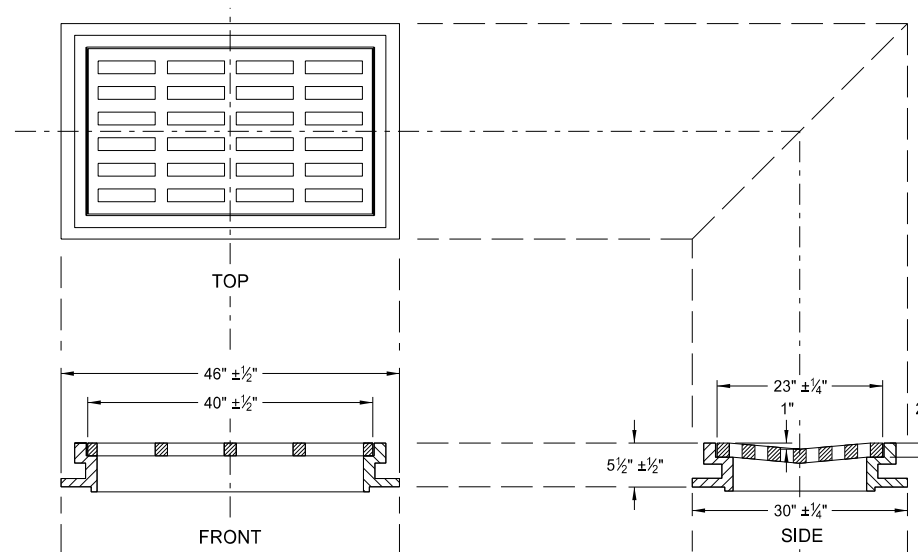


INLET - MOUNTABLE CURB

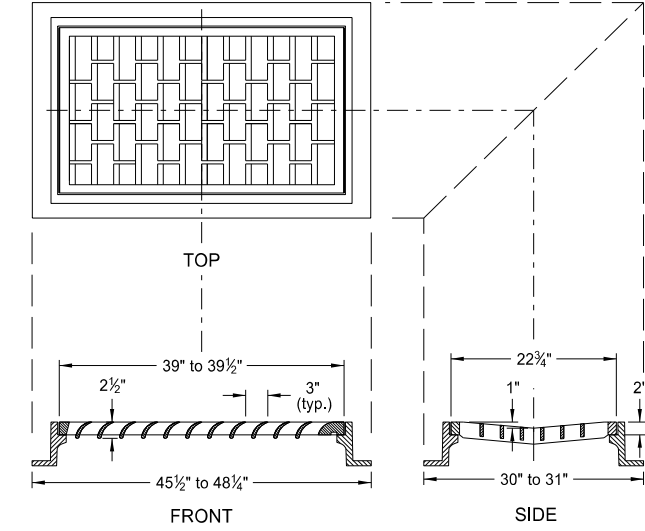
**TYPE A**  
(Minimum Waterway Area 1.5 S.F.)



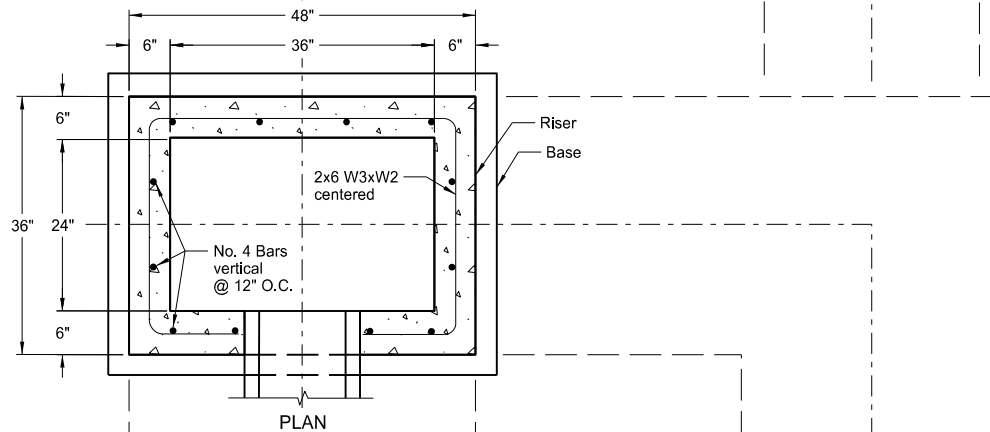
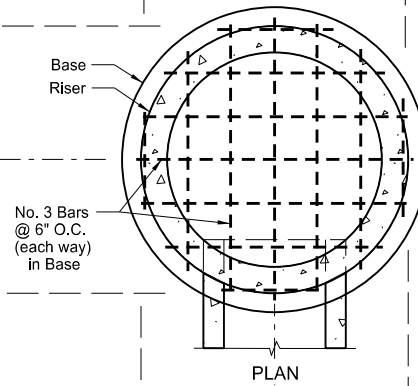
**TYPE B**  
(Minimum Waterway Area 2.3 S.F.)



**TYPE B ALTERNATE GRATE**  
Type "L" Vane Grate  
(Minimum Waterway Area 2.3 S.F.)



CASTING DETAILS

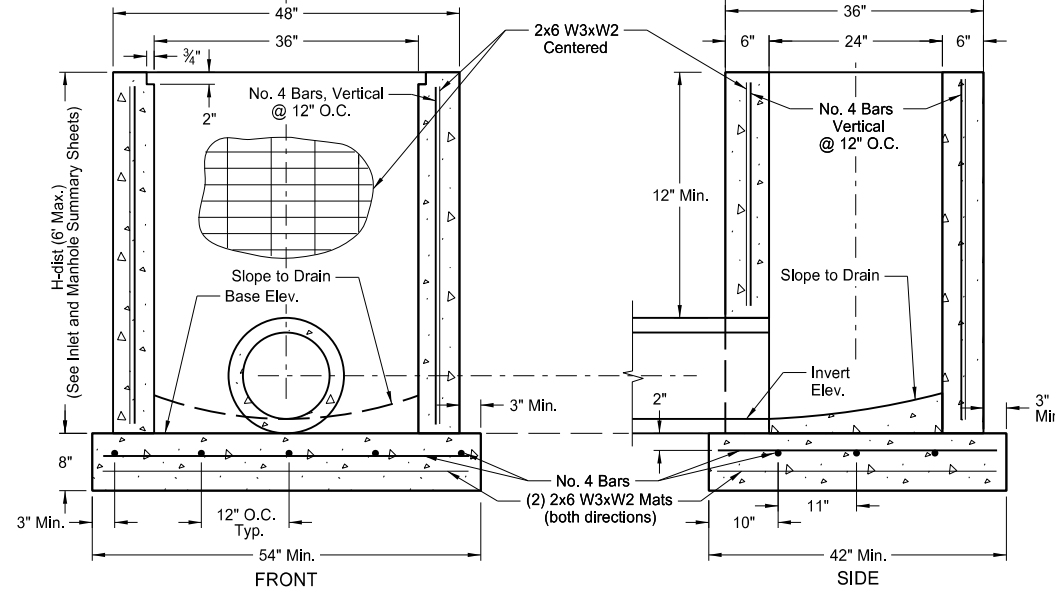
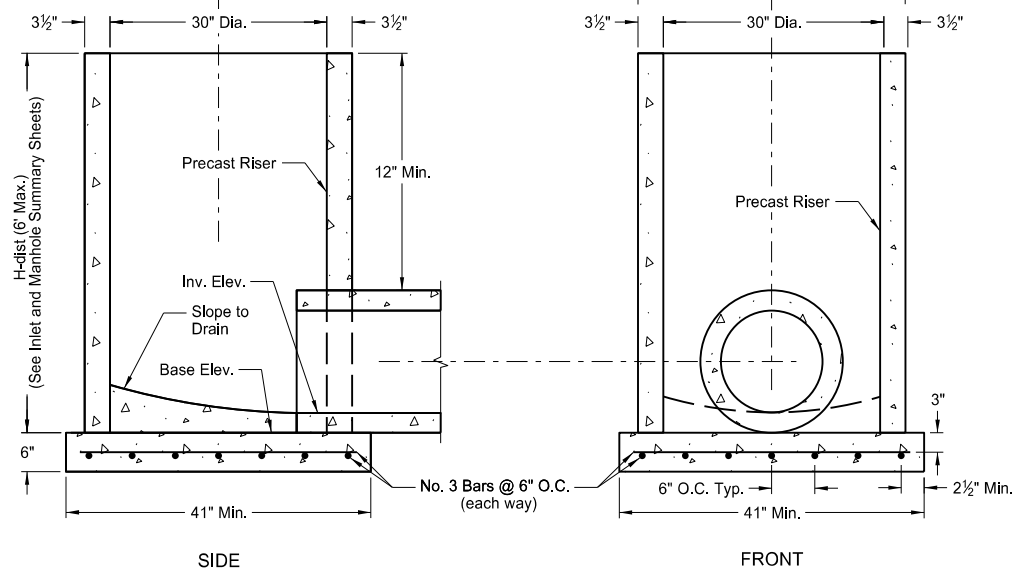


NOTES:

1. Drainage structure castings shall be manufactured in accordance with AASHTO M 306. Metal used in the manufacture of castings shall conform to the requirements of AASHTO M 105 Class 35B.
2. Other castings, similar in dimension, may be used if the casting conforms to the riser section and has the grate style specified on the plans. If modifications to the inlet riser are required to accommodate the similar casting, the contractor must receive written approval from the engineer.
3. Type A precast risers shall be constructed in accordance with AASHTO M 199. Type B precast risers shall be constructed in accordance with ASTM C858.
4. Precast concrete bases shall be constructed in accordance with AASHTO M 199 and shall be reinforced as shown.
5. The contractor shall have the option of using precast or cast-in-place bases. Cast-in-place concrete shall be Class AE-3. Construction shall be in accordance with section 722 of the Standard Specifications.
6. On projects with P.C.C. pavement, all inlet risers shall be constructed 4 to 5 inches below final elevation and adjusted to final elevation after paving. Adjustment may be done with adjusting rings or cast-in-place concrete. All costs for this adjustment shall be included in the price bid for the inlet.

PAY ITEMS

- Inlet Mountable Curb - Type A ..... Ea.
- Inlet Mountable Curb - Type B ..... Ea.



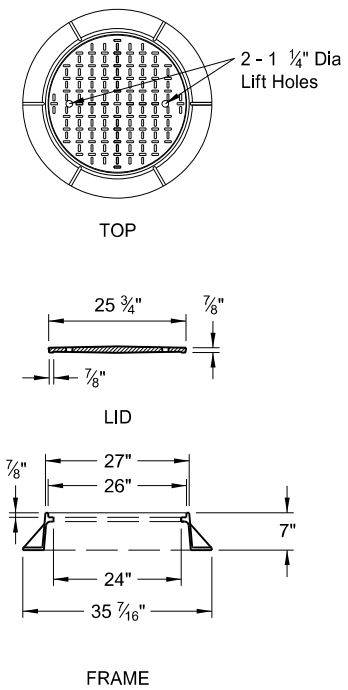
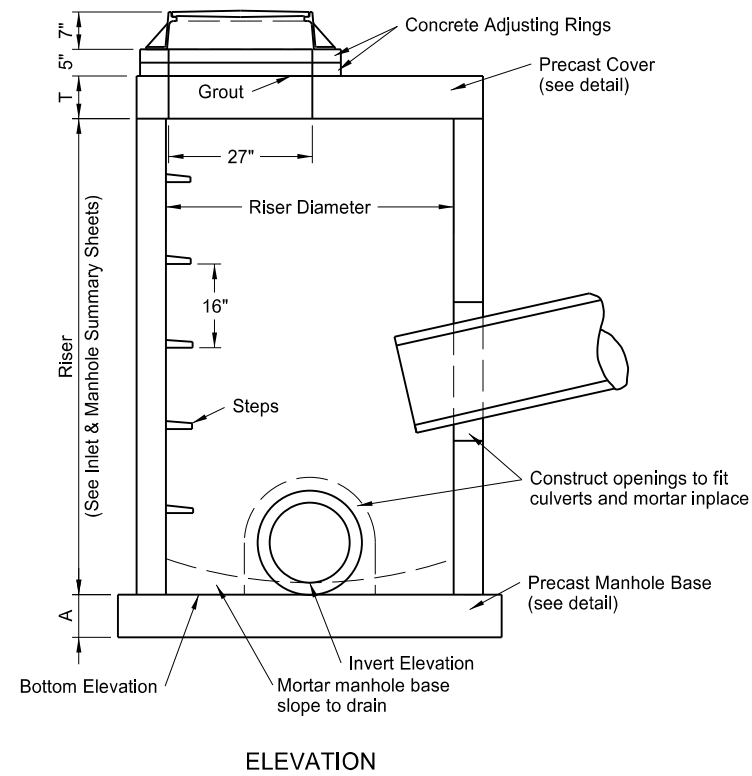
RISER DETAILS

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
05-13-14	
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DATE	CHANGE
07-07-14	Revision to Note 5

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# MANHOLE DETAILS

D-722-5



## PRECAST MANHOLE COVERS

RISER DIAMETER	COVER DIAMETER	WEIGHT OF SECTION	T	K	L	BOTTOM * BARS	TOP * BARS
48"	58"	1,080 Lb	6"	6"	8"	#4 at 6"	—
54"	65"	1,910 Lb	8"	6"	8"	#4 at 6"	—
60"	72"	2,430 Lb	8"	7"	9"	#4 at 6"	#4 at 11"
66"	79"	3,010 Lb	8"	7"	9"	#4 at 6"	#4 at 11"
72"	86"	3,640 Lb	8"	8"	10"	#4 at 6"	#4 at 11"
84"	100"	5,060 Lb	8"	9"	11"	#5 at 6"	#5 at 11"
96"	114"	6,695 Lb	8"	9"	11"	#5 at 6"	#5 at 11"
108"	128"	12,810 Lb	12"	10"	12"	#5 at 6"	#5 at 11"
120"	142"	15,900 Lb	12"	11"	13"	#5 at 6"	#5 at 11"

\* - Reinforcement listed shall be placed in each direction.

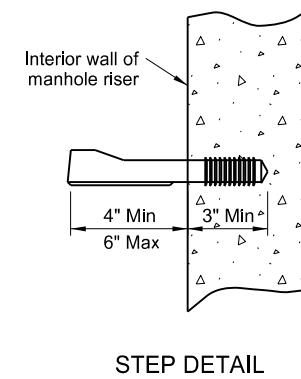
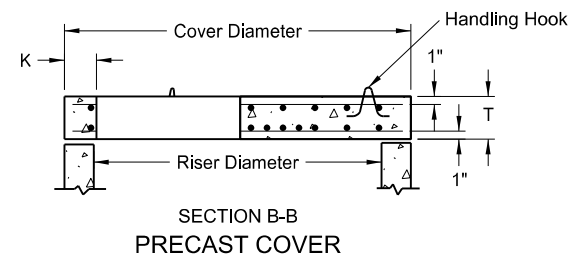
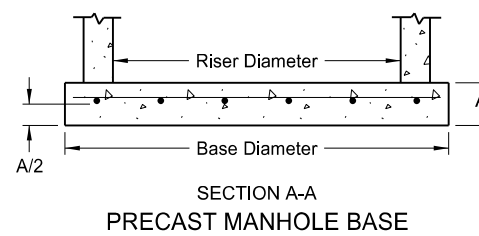
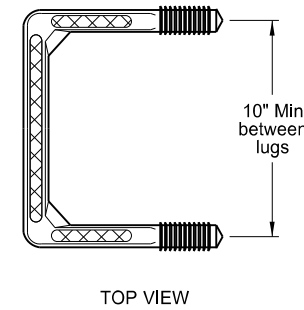
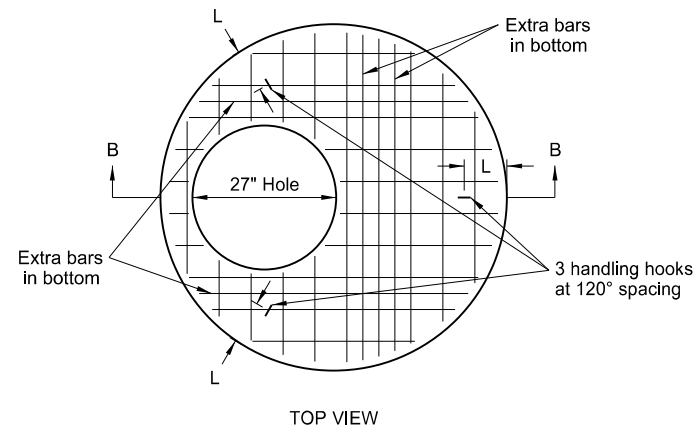
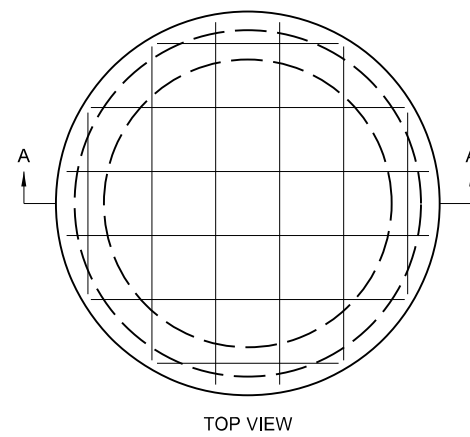
## MANHOLE BASES

RISER DIAMETER	BASE DIAMETER	WEIGHT OF SECTION	A	BARS *
48"	66"	1,785 Lb	6"	#4 at 12"
54"	72"	2,830 Lb	8"	#4 at 12"
60"	78"	3,320 Lb	8"	#4 at 12"
66"	86"	4,035 Lb	8"	#4 at 12"
72"	92"	4,620 Lb	8"	#4 at 12"
84"	107"	6,245 Lb	8"	#4 at 12"
96"	120"	7,855 Lb	8"	#4 at 12"
108"	132"	14,255 Lb	12"	#4 at 8"
120"	148"	17,925 Lb	12"	#4 at 8"

\* - Reinforcement listed shall be placed in each direction.

### NOTES:

- The contractor shall have the option of using precast or cast-in-place bases. Class of concrete shall be AE. The aggregate size shall be approved by the engineer in the field. Construction shall be in accordance with the NDDOT Standard Specifications.
- Precast concrete manholes, risers and steps shall conform to AASHTO M199.
- Precast concrete bases and covers shall be reinforced as shown in the table for the corresponding riser diameter.
- All reinforcing steel shall be Grade 60 steel.
- Bottoms of manhole risers shall be cut or precast square to fit the manhole base. Grout joint between base and riser with cement mortar.
- The manhole riser length listed in the plans has been determined assuming the use of the 7" manhole casting plus 2 concrete adjusting rings (5") plus the "T" dimension shown in the Precast Manhole Covers table.
- Manhole steps shall be corrosion resistant and shall have a minimum vertical load resistance of 800 pounds and a minimum horizontal pull-out resistance of 400 pounds. Configuration of the steps shall be approved by the Engineer.
- Precast concrete manhole covers shown are designed for an HS-20 wheel load and a maximum fill height of 15'-0". Special design required for heavier wheel loads and/or greater fill heights.
- Other castings, similar in dimension, may be used if the casting conforms to the manhole cover and has a lid style as specified. If modifications to the manhole cover are required to facilitate similar castings the contractor must receive written approval from the engineer.
- Castings shall be manufactured in accordance with AASHTO M306-09. Metal used in the manufacture of castings shall conform to AASHTO M105 Class 35B.

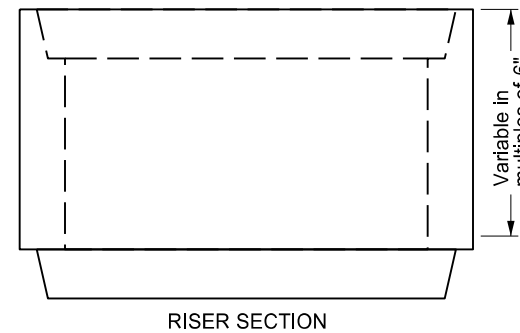
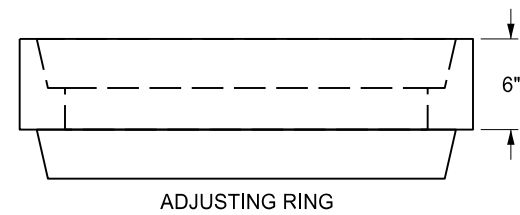
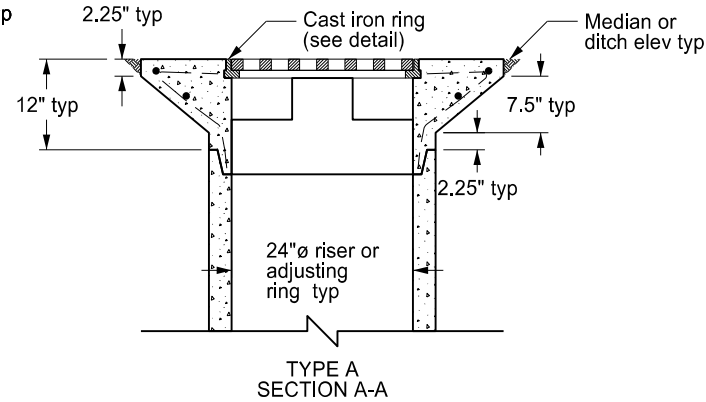
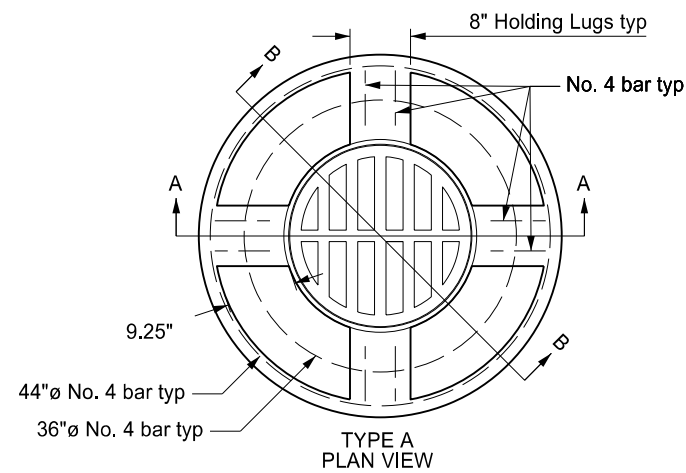


NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
05-14-2013	
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DATE	CHANGE
6-24-14	Revised notes 1 & 6, added dimensions to Elev. drawing

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**Roger Weigel,**  
 Registration Number  
 PE-2930,  
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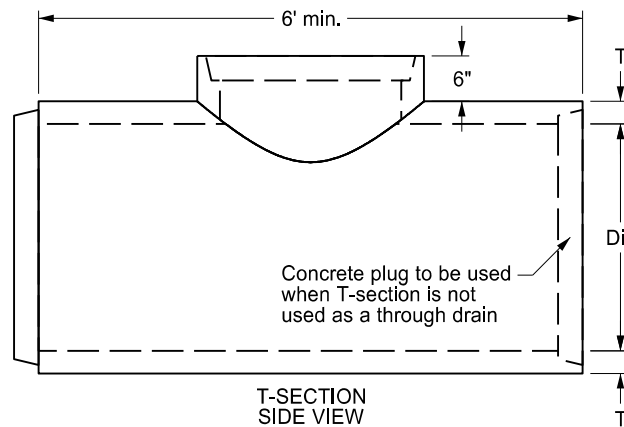
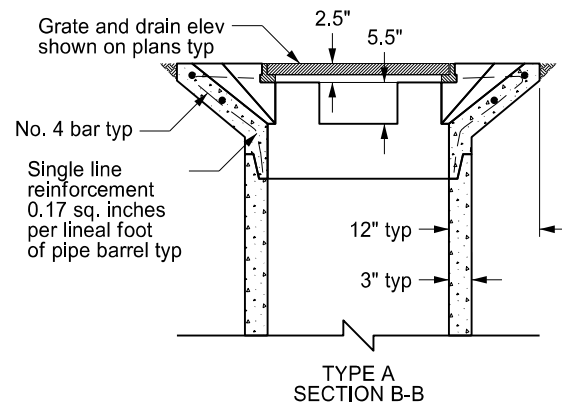
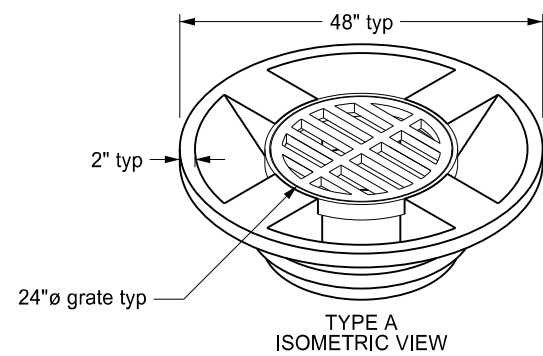
PRECAST CONCRETE MEDIAN DRAIN

D-722-7

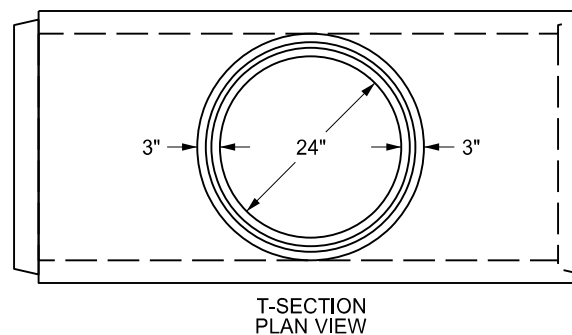
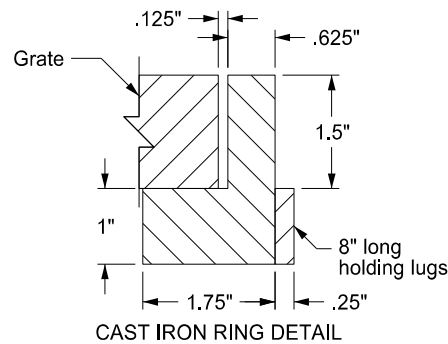
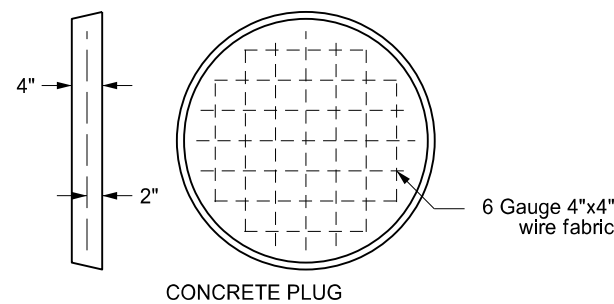


Notes:

1. Use Neenah R-4370-23G, East Jordan 1310 grate, or equal with a minimum waterway of 1.2 SF. If modifications to the drain are required to facilitate similar castings, the contractor must receive written approval from the Engineer.
2. Castings shall be manufactured in accordance with AASHTO M 306. Metal used in the manufacture of castings shall conform to AASHTO M 105, Class 35B.
3. Precast concrete median drains, adjusting rings, and riser sections shall be constructed in accordance with AASHTO M 199. T-sections shall be constructed in accordance with AASHTO M 170.
4. All reinforcing steel shall be Grade 60 steel. Reinforcing for adjusting rings, riser sections, and T-sections shall be in accordance with AASHTO M170.
5. The cost of furnishing and installing the castings and drains shall be included in the price bid for "Median Drain Precast Concrete-Type A". The cost of furnishing and installing the adjusting rings and riser sections shall be included in the price bid for "Pipe Conc Reinf 24IN (CL \_)". The cost of furnishing and installing the T-sections and concrete plugs shall be included in the price bid for "Pipe Conc Reinf ( \_ IN) (CL \_)".
6. Seal all joints with rubber gaskets or with sealer approved by the engineer.



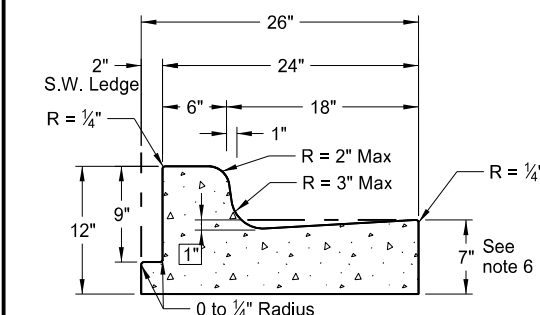
Dia = Diameter of drainage pipe  
T = Wall thickness of drainage pipe



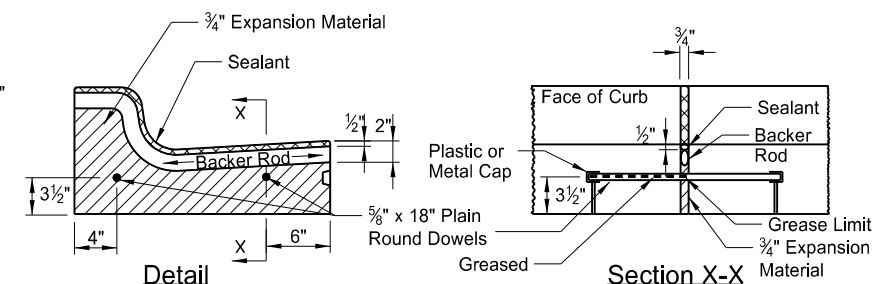
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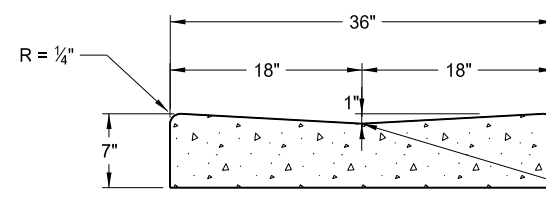
Curb & Gutter and Valley Gutter



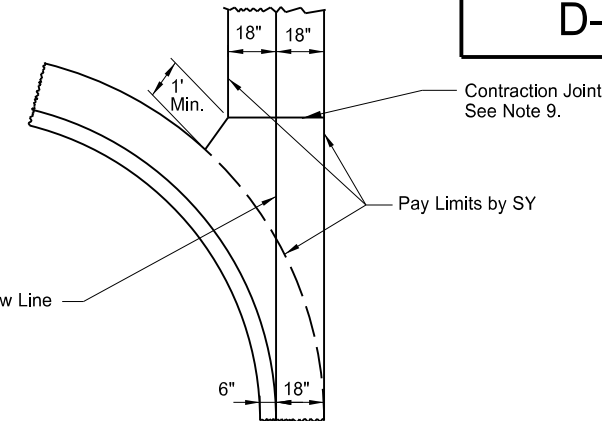
**Curb & Gutter Type 1 (Sec. A & B)**  
Adjacent to Concrete Sidewalk,  
Median, or Parking Lot.  
(Sec. A shown. See Sec B for  
additional details.)



**Isolation Joint**



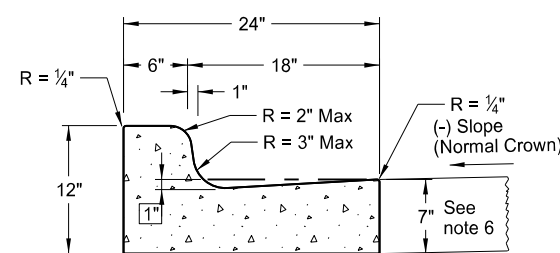
**36" Concrete Valley Gutter Detail**



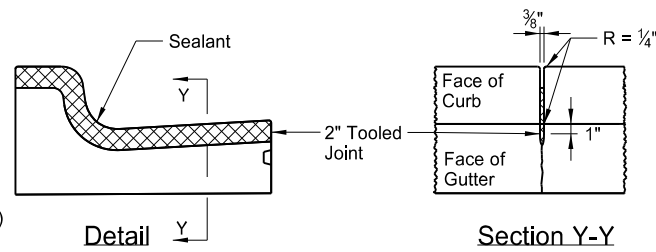
**36" Concrete Valley Gutter Plan**

**NOTES:**

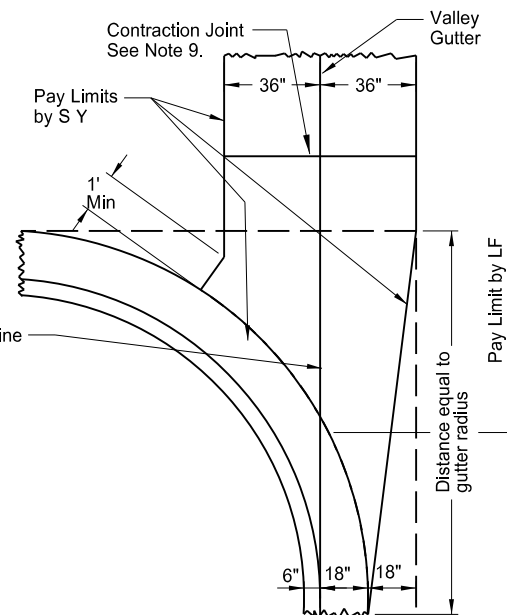
1. Curb and Gutter Type 1 (Sec. A & B) to be used. Section "A" to be used with (-) pavement slopes and section "B" to be used with (+) pavement slopes.
2. Contraction Joints: Tool the Curb & Gutter 2" as shown on the contraction joint details.
3. Isolation Joints: Isolation joint material shall be 3/4" preformed expansion joint filler conforming to the standard specifications. The opening for the backer rod and joint sealant shall be formed by a pre-cut piece of wood or other material approved by the engineer. Dowel supports are not required on the second pour at a cold joint, plastic or metal caps and greased dowels shall be installed in the cold joint for the second pour.
4. Joint Spacing: For hot bituminous pavements the joint spacing for the curb and gutter shall be 10' max. with the panels on each side of the inlets. For concrete pavements the joint spacing for the curb and gutter shall match the pavement joint on PCC Pavements of approximately 15' spacing.
5. Joint sealing: All contraction and isolation joints shall be sealed as shown in the details. The joint sealant for contraction joints shall conform to section 826.02B. The sealant for expansion joints shall be as specified in note 3 above. The sealant shall be tooled and installed in accordance with the manufacturer's recommendations.
6. Depth of Face of Gutter: For hot bituminous pavement the depth of gutter shall be 7" as shown. For PCC pavements, the Contractor has the option to match the depth of gutter to the depth of the adjacent PCC pavement or to construct a 7" depth as shown.
7. When the curb and gutter abuts PCC pavement, it shall be tied to the PCC pavement. The tie bar shall consist of a No. 3 bar, 1'-6" in length spaced 4' center to center.
8. On street returns and other locations where the new curb and gutter ends and does not abut existing curb and gutter, the end two (2) feet of the curb shall be tapered from 6" in height to 0". A 1/2" preformed isolation joint which is full depth and the same shape as the curb and gutter shall be installed just ahead of the taper. An 18" tie bar shall be installed across the joint.
9. Valley Gutter Joints: Contraction joints are required at approx. 10' intervals. The contraction joints shall be 1/8" min. to 3/8" max. in width. The joints shall be formed by sawing or scoring to a minimum depth of 2". The joint sealant shall be a hot poured elastic type joint sealer in accordance with Section 826.02A.2 of the Standard Specifications. The joint and sealant shall be included in the price bid for Valley Gutter.



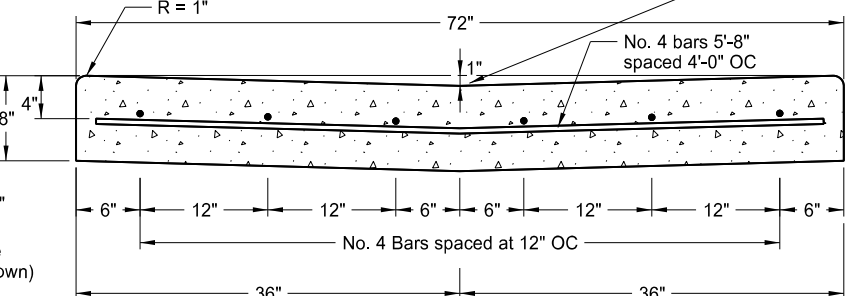
**Curb & Gutter Type 1 (Sec. A)**



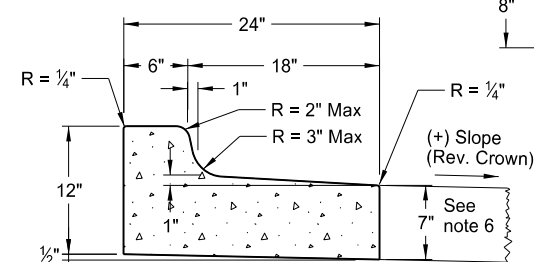
**Contraction Joint**



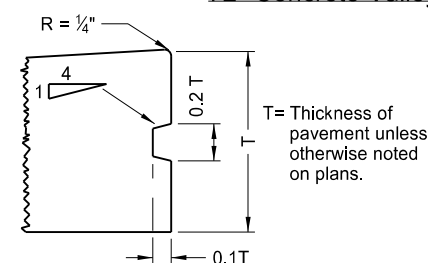
**72" Concrete Valley Gutter Plan**



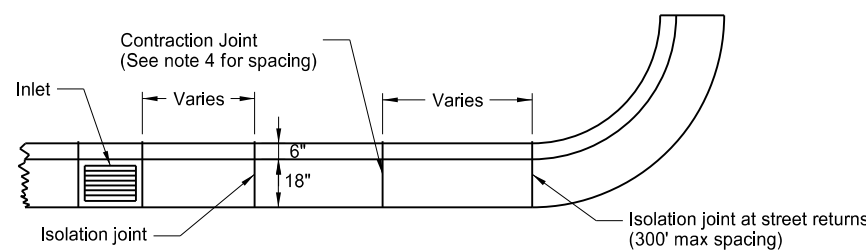
**72" Concrete Valley Gutter Detail**



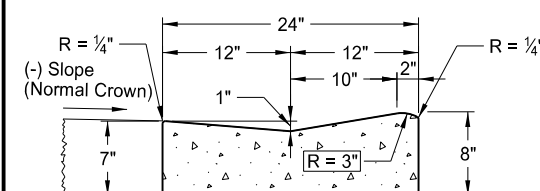
**Curb & Gutter Type 1 (Sec. B)**



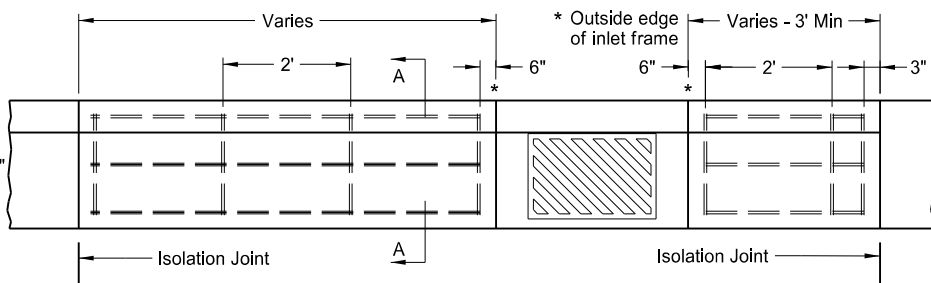
**Keyway Detail for Curb & Gutter**  
(To be used with PCC Pavement and Drives)



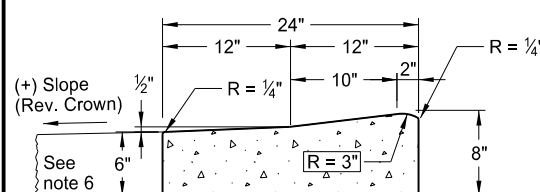
**Joint Location Detail**



**Mountable Curb & Gutter Type 1 (Sec. A)**

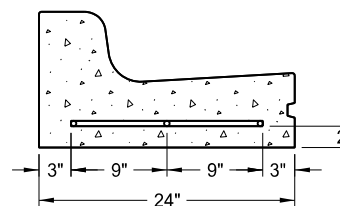


**Curb & Gutter Reinforcing at Inlets**



**Mountable Curb & Gutter Type 1 (Sec. B)**

**NOTE:** All bars shall be #4 deformed reinforcing bars. Splices will not be permitted. Reinforcing bars at inlet locations will not be paid for separately, but shall be included in the price bid for "Curb and Gutter - Type 1." This includes inlets located on radii. The reinforcement shall be extended to the second joint (rebar placed through the first joint) in cases where the 3' min. panel length cannot be obtained.



**Section A-A**

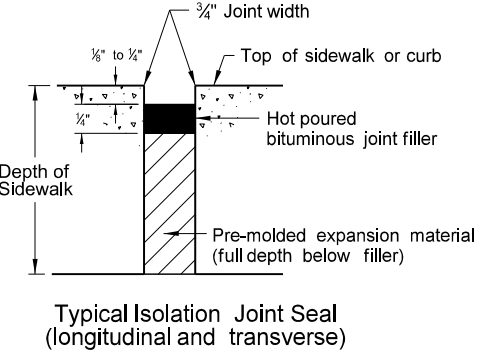
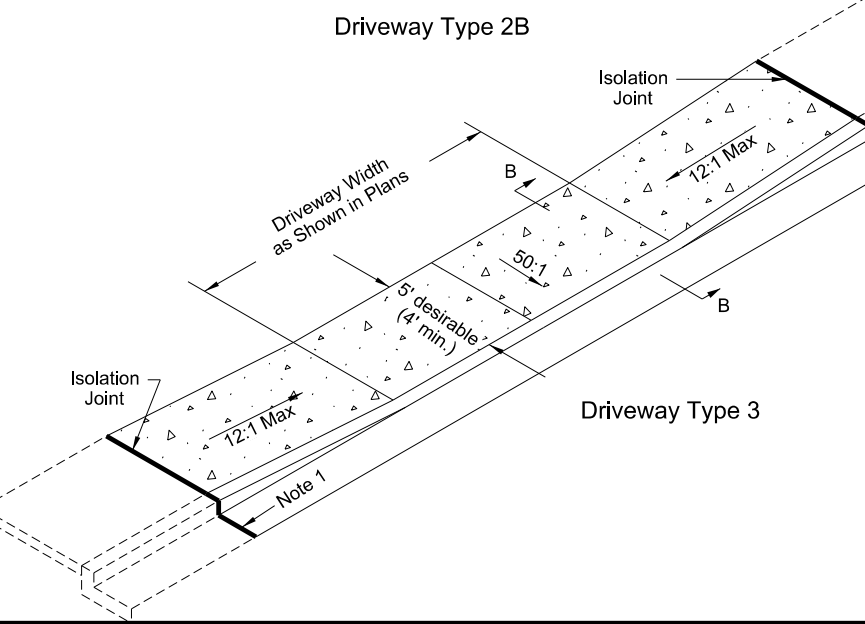
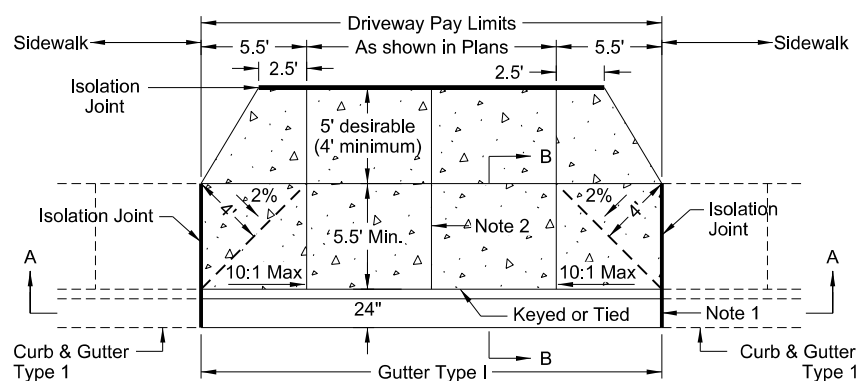
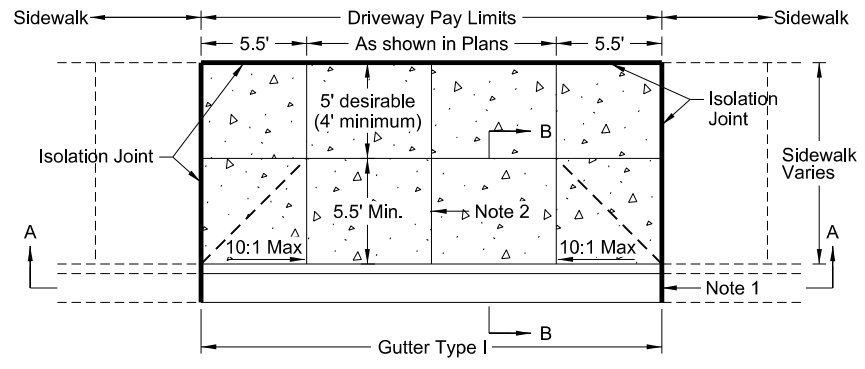
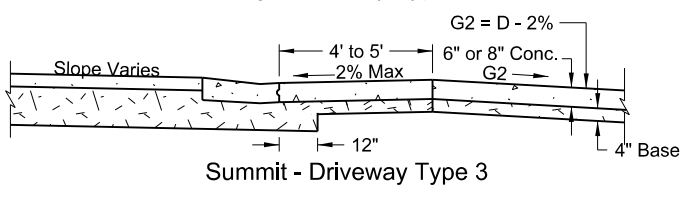
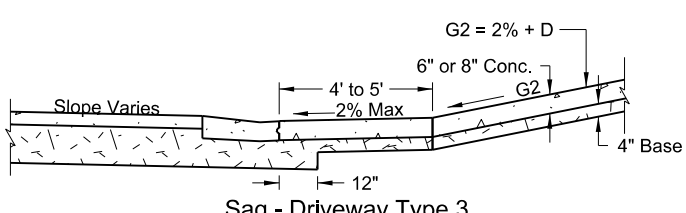
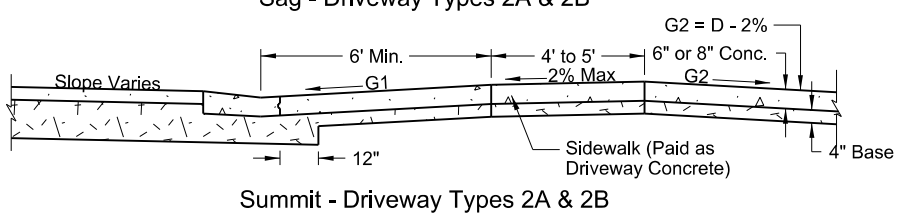
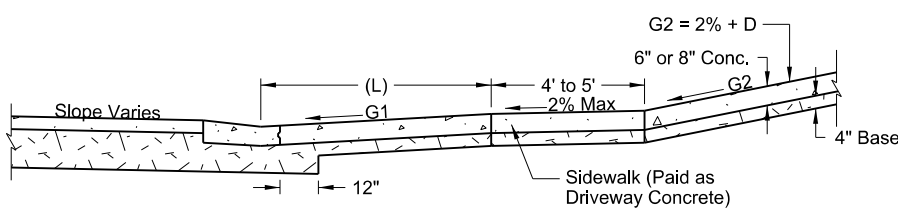
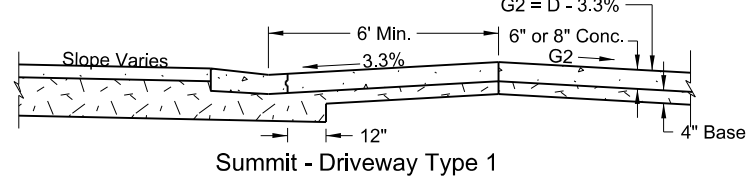
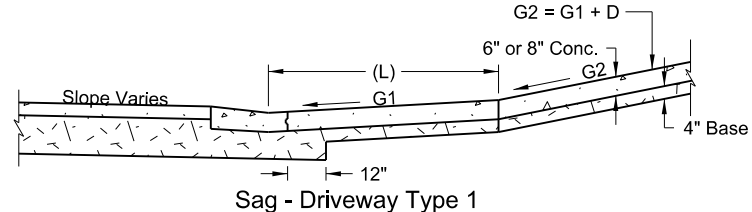
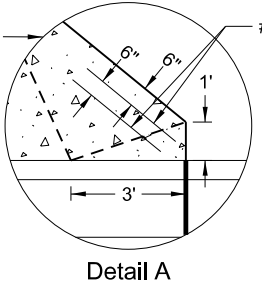
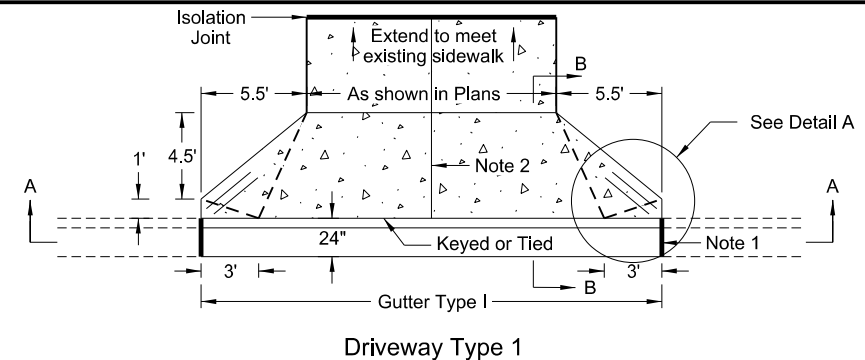
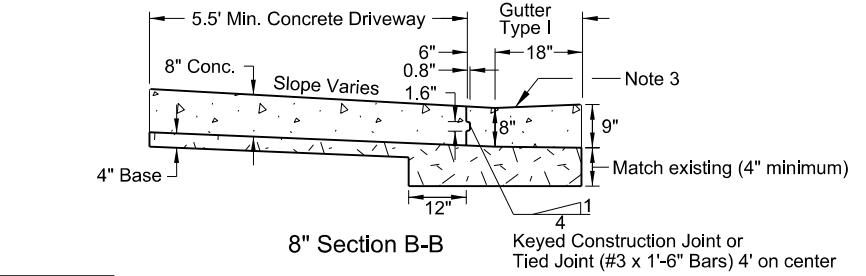
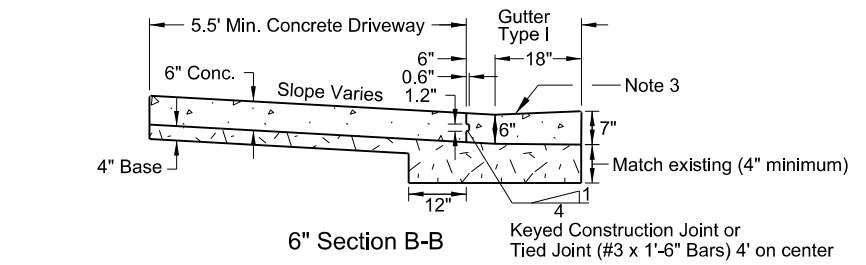
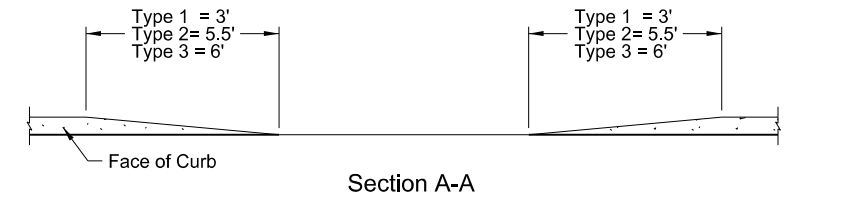
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-7-2013	
REVISIONS	
DATE	CHANGE

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Registration Number  
PE-2930,  
on 08/07/2013 and the original document is stored at the  
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of Transportation

CONCRETE DRIVEWAY - URBAN

NOTES:

- See Standard D-748-1 for curb and gutter isolation joint detail. On PCC roadways, the curb and gutter joints should match those of the pavement as much as practical.
- Joint Spacing: 1 Center contraction joint to be used on all driveways 20' width or less, 2 center contraction joints for driveways > 20' to 30' width, and 3 center contraction joints for driveways greater than 30' width.  
The contraction joints may be sawed or a grooved joint, and shall be a minimum of 1/3 the depth of the concrete.  
Isolation joints should also be used between separately poured concretes, or between old and new concrete.  
All joints shall be sealed with hot pour bituminous filler or low modulus silicone. The sealant shall be installed and tooled in accordance with the manufacturer's recommendations.  
All costs for labor, equipment, and material necessary to construct and seal joints shall be included in the price bid for the driveway.
- Gutter-Type 1 shall be paid for at the unit price bid for "Curb and Gutter-Type 1".
- 6" Driveway to be used unless otherwise specified.
- 4" base material shall be placed under the concrete driveway. All labor and materials necessary to place the base material shall be included in the price bid for Salvage Base Course or Aggregate Base Course CL 5.
- Sidewalk that falls behind a driveway shall be constructed to the same thickness as the driveway and shall be paid for as driveway concrete.



Driveway ADT	Grade G1		Dimension (L) ft.		Grade Changes (D)	
	Desirable	Maximum	Desirable	Maximum	Desirable	Maximum
(0-500)	5%	12% or controlled by vehicle clearance	12	6	6%	15% or controlled by vehicle clearance
(500-1500)	3%	8%	20	20	3%	6%
(> 1500)	2%	5%	40	40	0%	3%

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
2-13-2014	
REVISIONS	
DATE	CHANGE

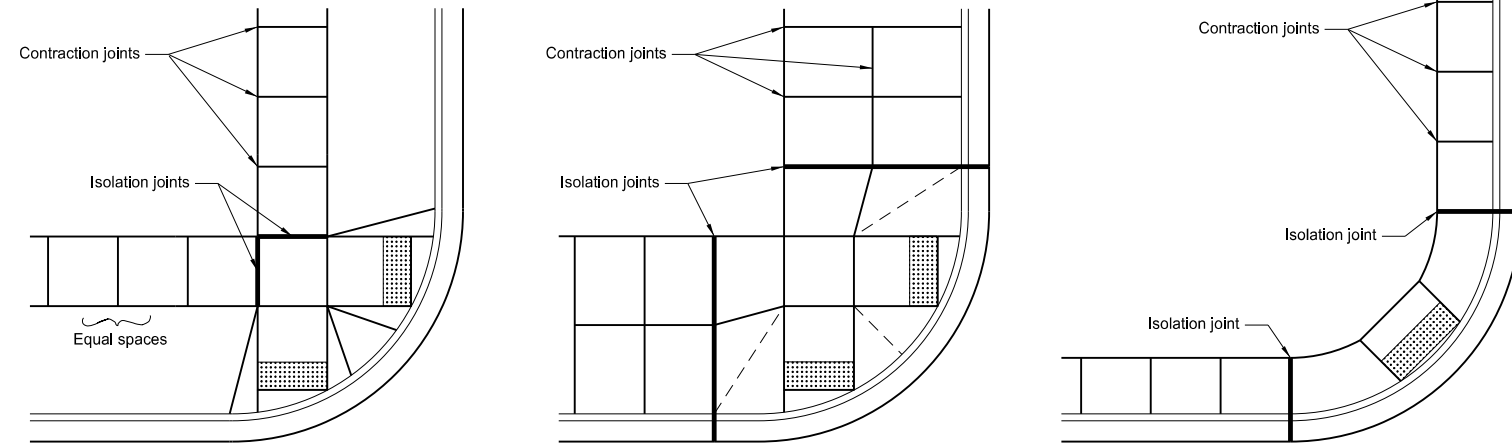
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# SIDEWALK

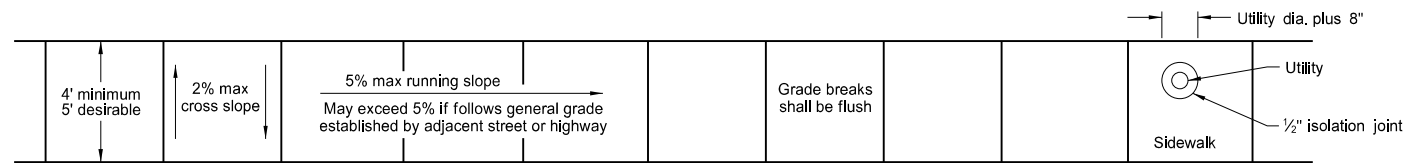
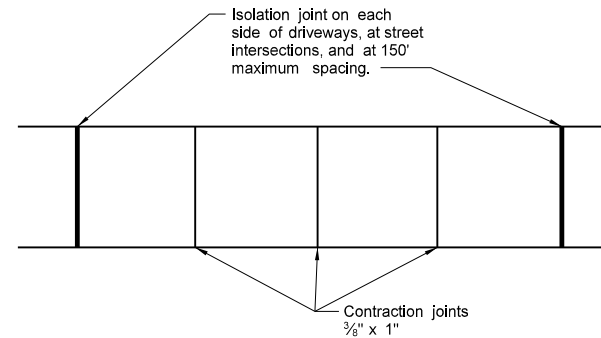
D-750-2

**NOTES:**

1. Curb ramp and detectable warning panel layouts are for informational purposes only. See Standard Drawing D-750-3 for curb ramp and detectable warning panel details.
2. Joint Spacing: Transverse contraction joint spacing shall vary from 4' to 6' to create approximate square panels. Longitudinal contraction joints shall be used where the sidewalk width is 8' or greater, and shall be spaced at half the sidewalk width. The contraction joints may be sawed or a grooved joint, and shall be a minimum of 1/3 the depth of the concrete. When the sidewalk is adjacent to the curb & gutter, the sidewalk joint spacing shall be varied to match up with the curb & gutter joints. Isolation joints should also be used between separately poured concretes, or between old and new concrete. The cost for all labor, equipment, and material necessary to construct contraction and isolation joints shall be included in the price bid for sidewalk concrete.
3. 4" sidewalk concrete thickness to be used unless otherwise specified in the plans.
4. 4" base material thickness to be used unless otherwise specified in the plans. All labor and materials necessary to place the base material shall be included in the price bid for "Salvage Base Course" or "Aggregate Base Course CL 5."
5. Landscaping is preferred to modify existing ground slope changes as needed. If not possible, such as adjacent buildings, a vertical curb may be used as shown in the detail below. The curb will be paid for at the unit price bid for the item "Curb - Type I" per lineal foot.

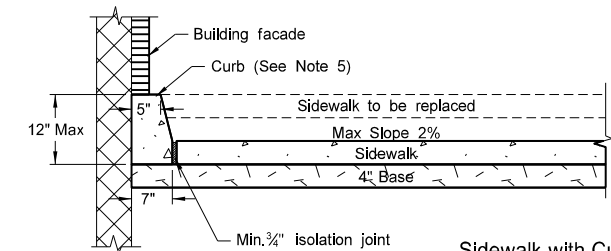


Typical Joint Layouts

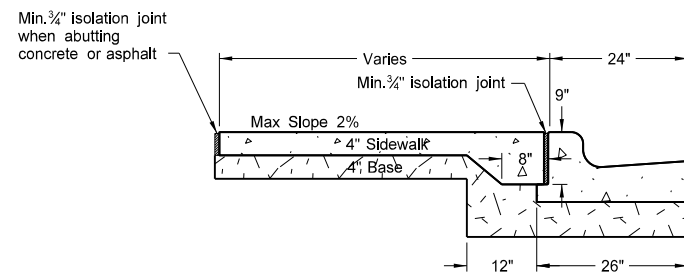


Sidewalk Width and Grade

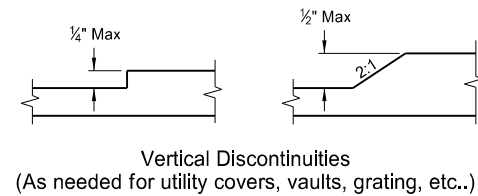
Utility Blockout



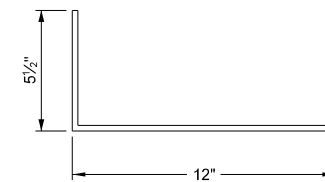
Sidewalk with Curb Detail (Building face application)



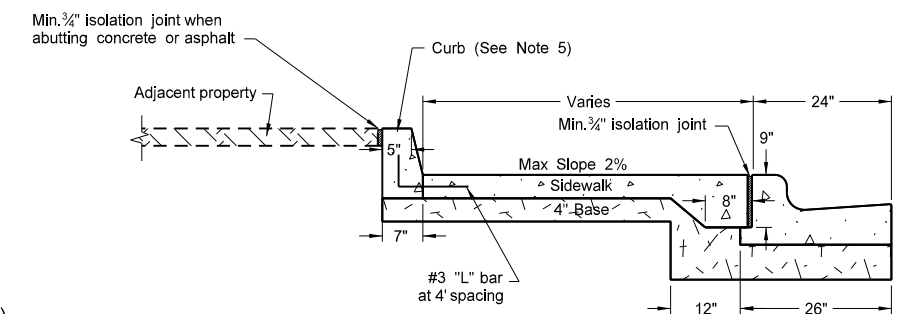
Sidewalk Detail (Installed adjacent to curb and gutter)



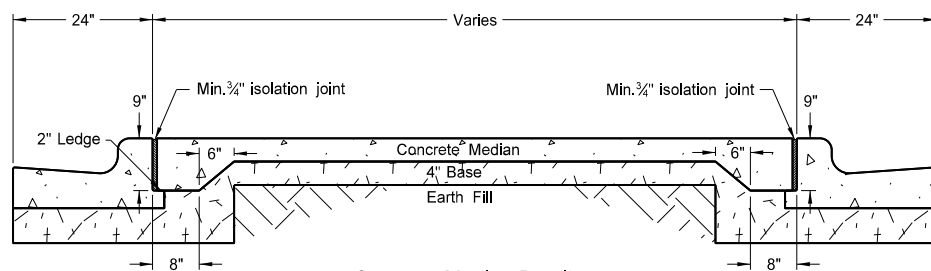
Vertical Discontinuities (As needed for utility covers, vaults, grating, etc..)



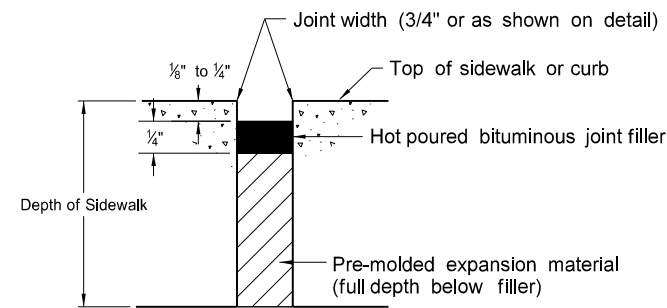
"L" Bar Detail #3 Bar



Sidewalk with Curb Detail (Adjacent property application)



Concrete Median Detail



Typical Isolation Joint Seal (longitudinal and transverse)

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11-26-13	
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# CURB RAMP DETAILS

D-750-3

+More Right of Way

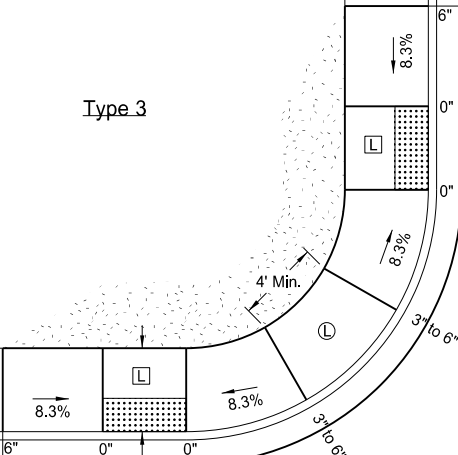
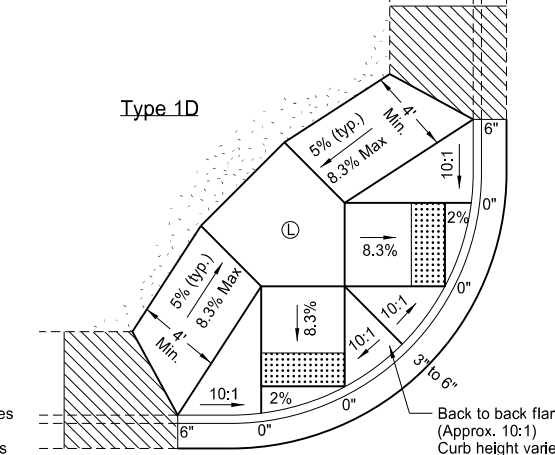
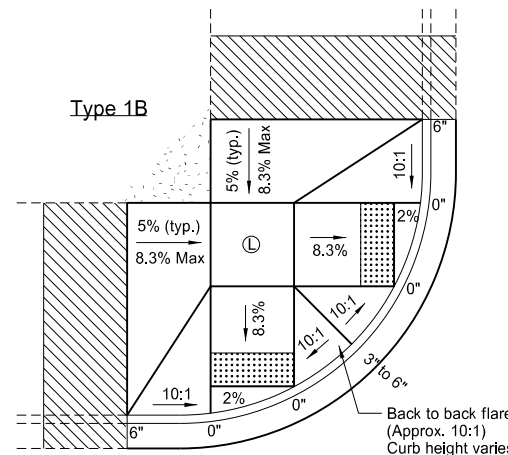
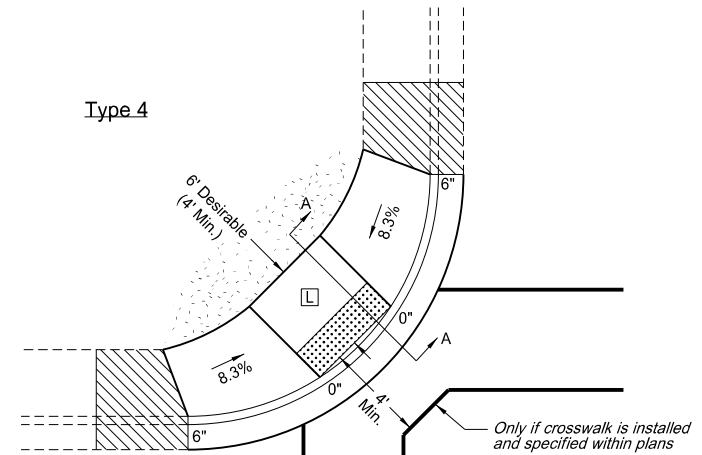
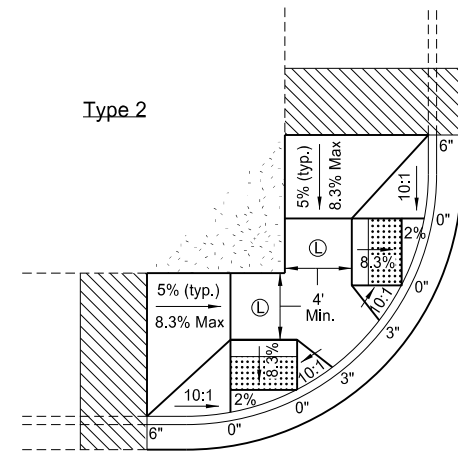
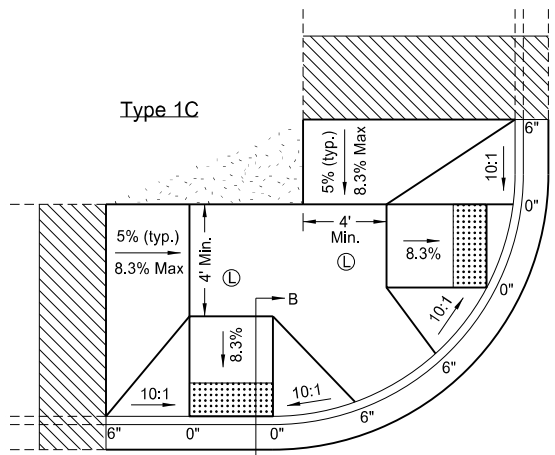
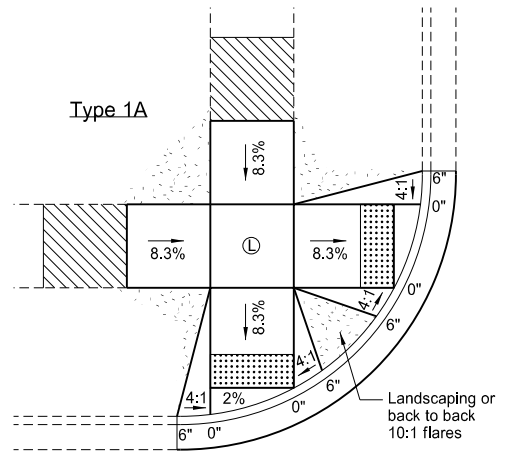
Less Right of Way

**NOTES:**

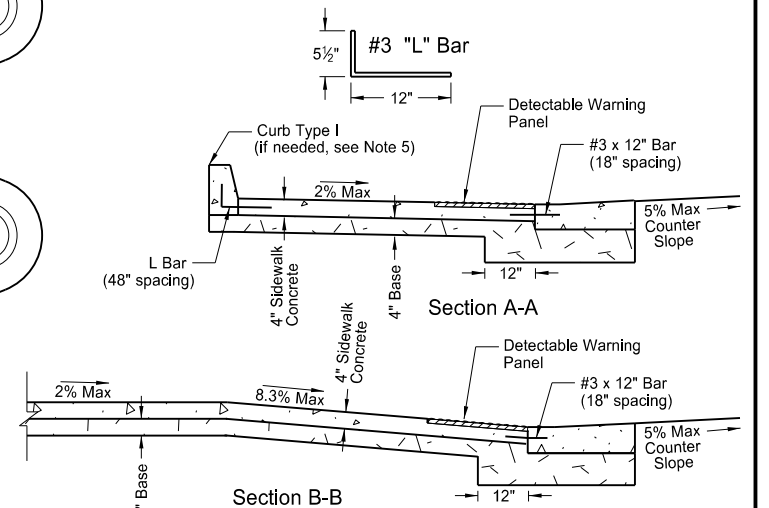
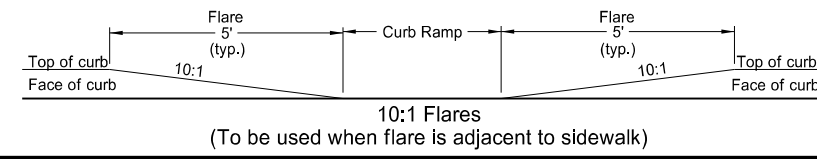
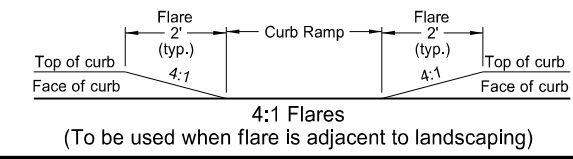
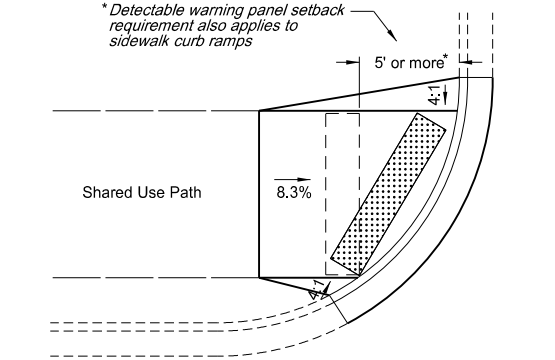
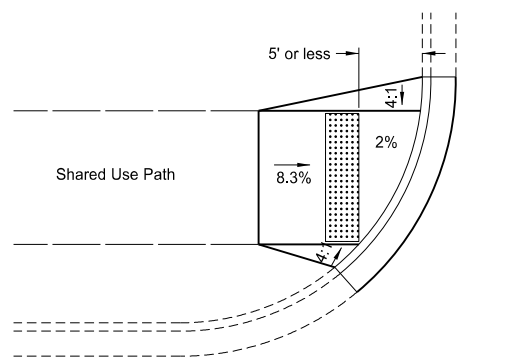
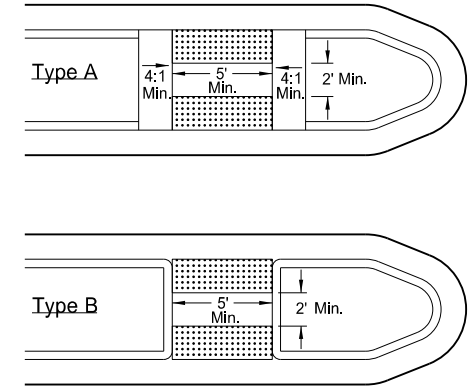
- Ramp width is defined as the useable portion of the ramp, excluding flares if used.  
Curb ramp width should match the existing sidewalk width. 4' width minimum.  
Ramp width for shared-use paths should match the existing shared use path width.  
Ramp length shall be maximum of 15'.
- Landings shall be a minimum of 4' x 4' and shall have a max 2% slope in any direction. Landings are desirably 5' x 5' or larger.
- Detectable warning panels shall match the ramp width. Radial panels may also be used. The detectable warning panel may be located within the lower landing.
- The pedestrian access route shall be continuous 4' min. width. Max 2% cross slope applies to all concrete, excluding flares.
- Landscaping is preferred to modify existing ground slope changes as needed. If not possible, such as adjacent buildings, a vertical curb may be used as shown in the detail below. The curb will be paid for at the unit price bid for the item "Curb - Type I" per lineal foot.

**LEGEND:**

- : Detectable Warning Panel
- : Landscaping
- : Transitional tie-in segment if needed for retrofits. Max grade slope 8.3%.
- : Upper Landing
- : Lower Landing
- 0", 3", or 6" : Curb Height
- 8.3% : All slopes shown are max grades. Flatter slopes may be used.



**Median Refuge Islands (Cut-Through)**

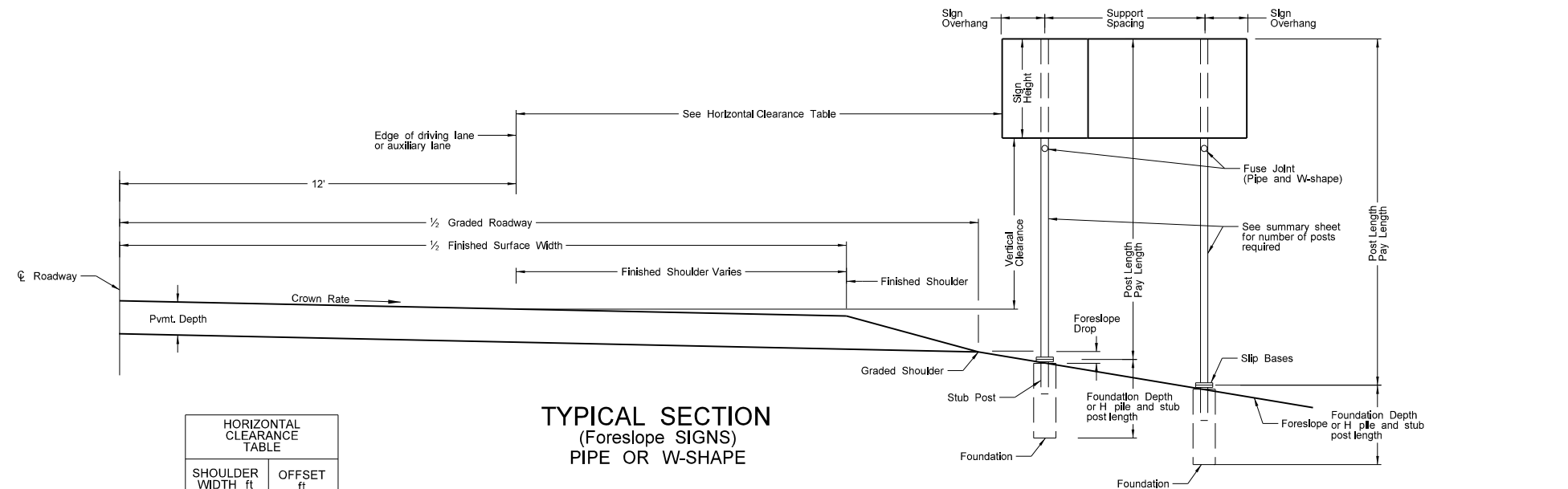


NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
11-26-13	
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DATE	CHANGE

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PIPE OR W-SHAPE ASSEMBLY DETAILS

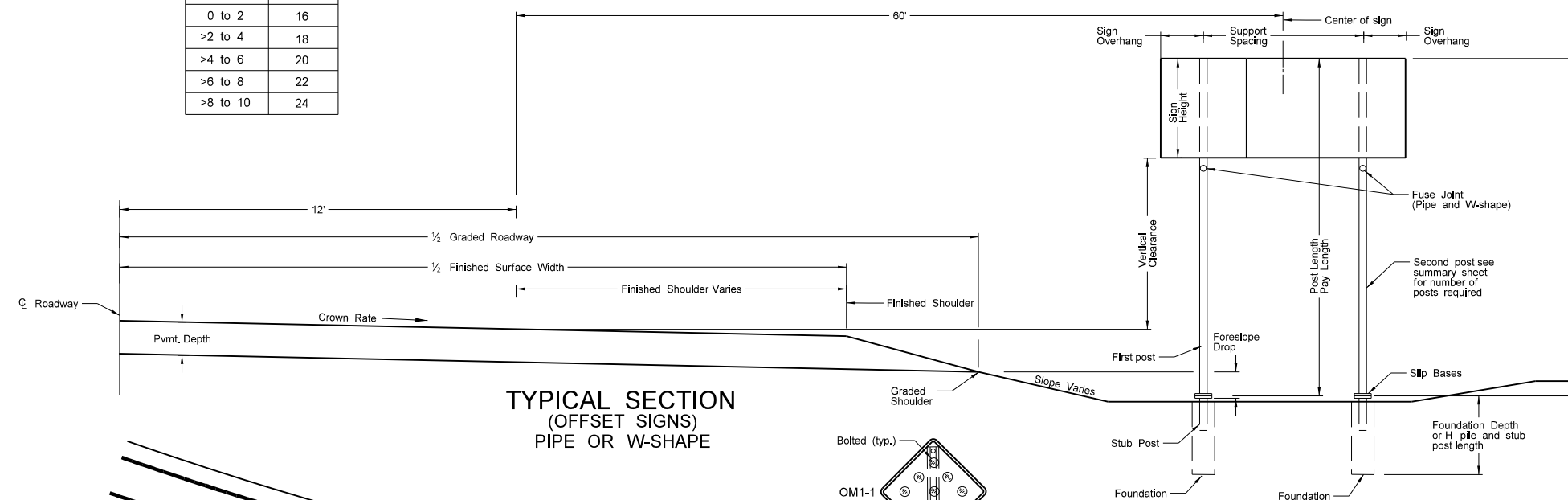
D-754-1



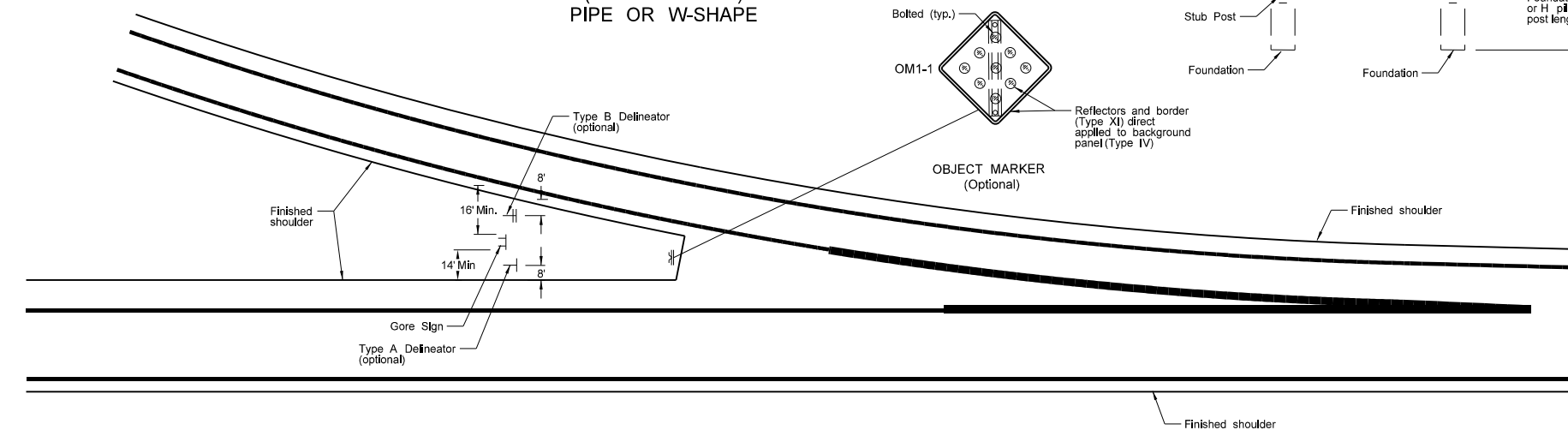
**HORIZONTAL CLEARANCE TABLE**

SHOULDER WIDTH ft	OFFSET ft
0 to 2	16
>2 to 4	18
>4 to 6	20
>6 to 8	22
>8 to 10	24

**TYPICAL SECTION (FORESLOPE SIGNS) PIPE OR W-SHAPE**

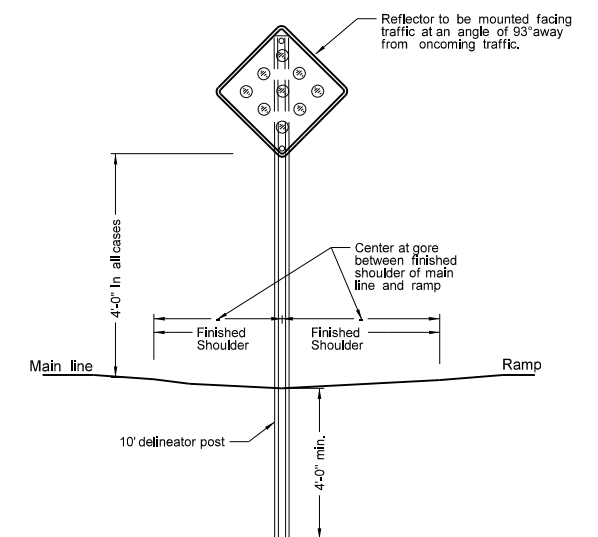


**TYPICAL SECTION (OFFSET SIGNS) PIPE OR W-SHAPE**



**EXIT RAMP GORE SIGN PLACEMENT**

**NOTES:**  
**MINIMUM VERTICAL CLEARANCE:**  
 Signs installed at the side of the road in rural districts shall be at least 5 feet measured from the bottom of the sign to the edge of driving lane, or Auxiliary Lane. Where parking or pedestrian movements occur, the clearance to the bottom of the sign shall be at least 7 feet.  
 Signs on freeways, expressways, and multi-lane conventional roadways shall be installed with a minimum height of 7 feet.  
 Where signs are placed at least 30 feet or more from the edge of the traveled way, the height to the bottom of such sign shall be 5 feet above the edge of driving lane.  
 Signs may be placed a maximum of 6" above the vertical clearance specified above.



**OBJECT MARKER INSTALLATION**  
 (Posts shall conform to section 894.04 A of Standard Specifications.)

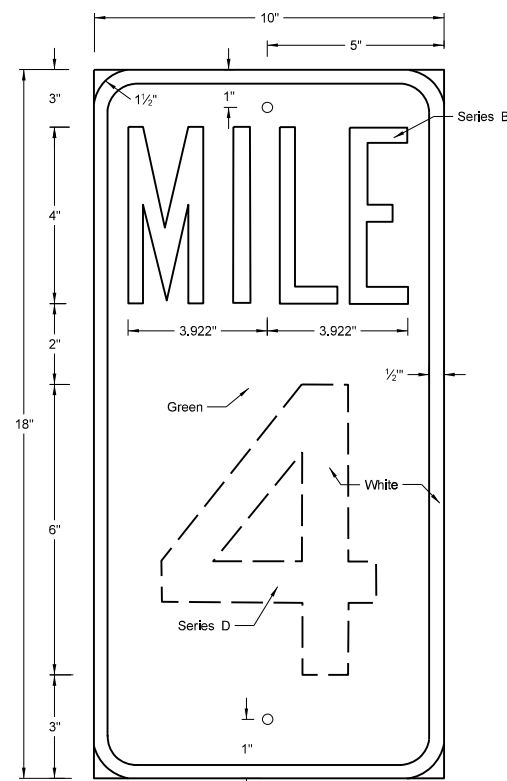
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-1-10	
REVISIONS	
DATE	CHANGE
7-18-14	Modify notes and update reflective sheeting for object marker. Add correct section number for object marker post.

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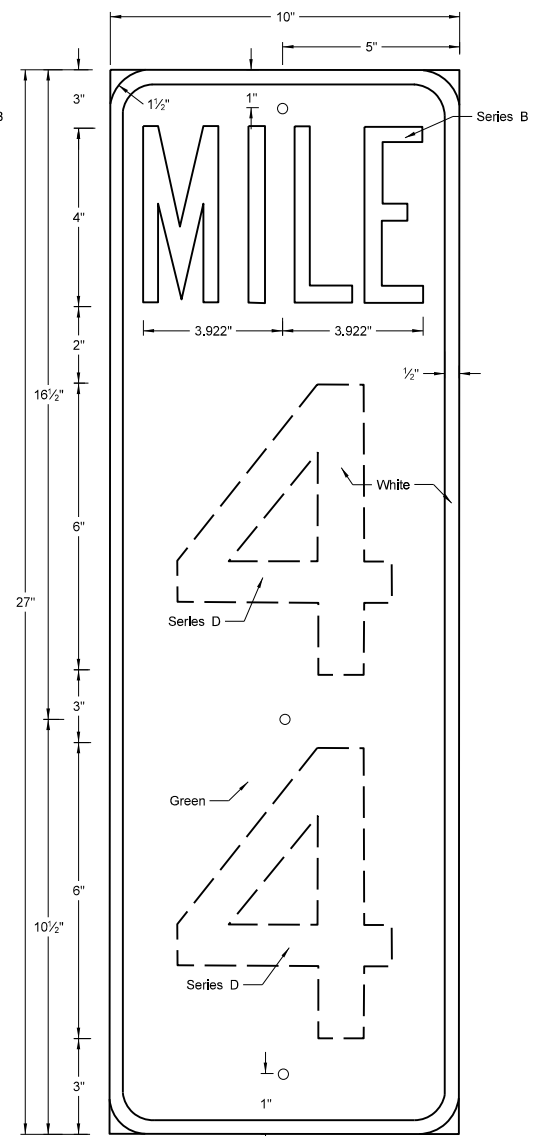


(CONVENTIONAL USE) REFERENCE MARKERS

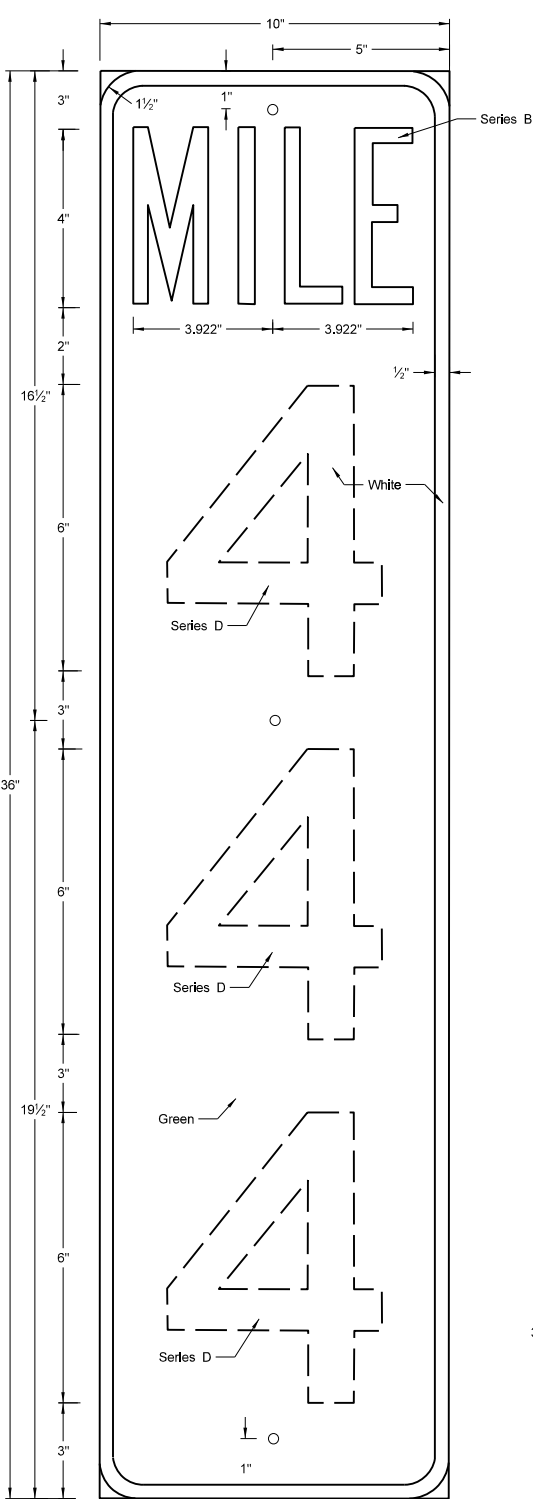
D-754-19



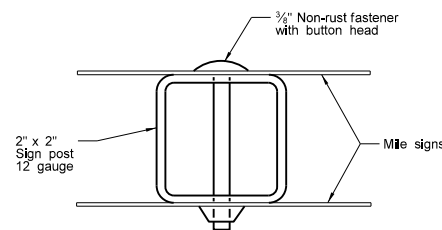
TYPE A  
Area = 1.25 S.F.



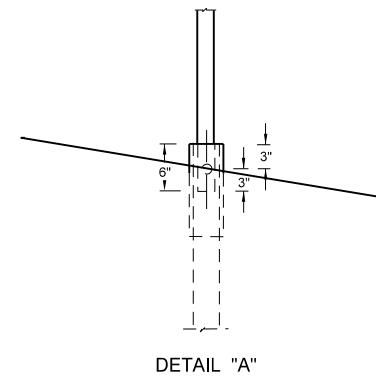
TYPE B  
Area = 1.88 S.F.



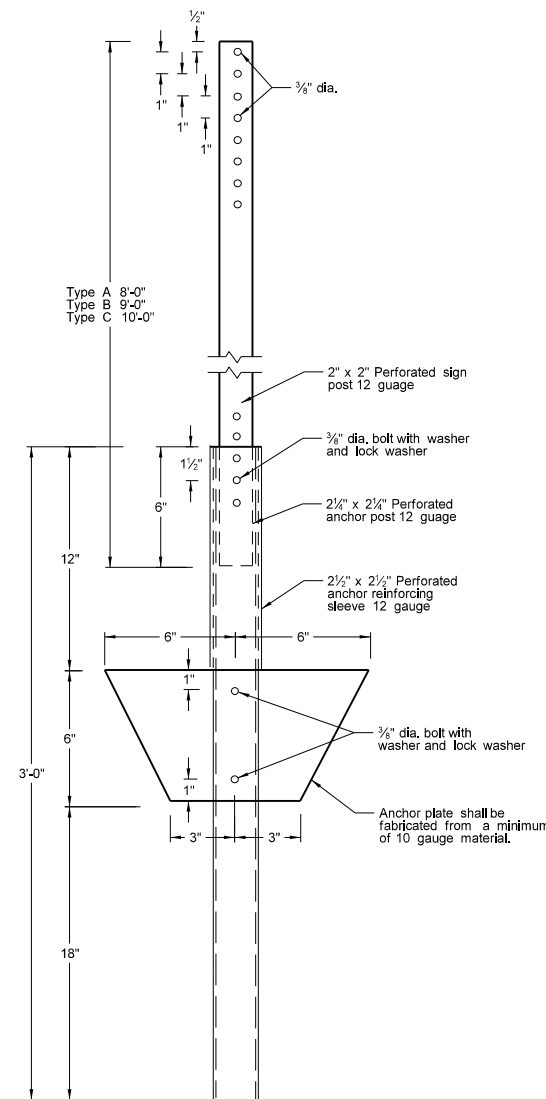
TYPE C  
Area = 2.50 S.F.



ASSEMBLY DETAIL  
(back to back)

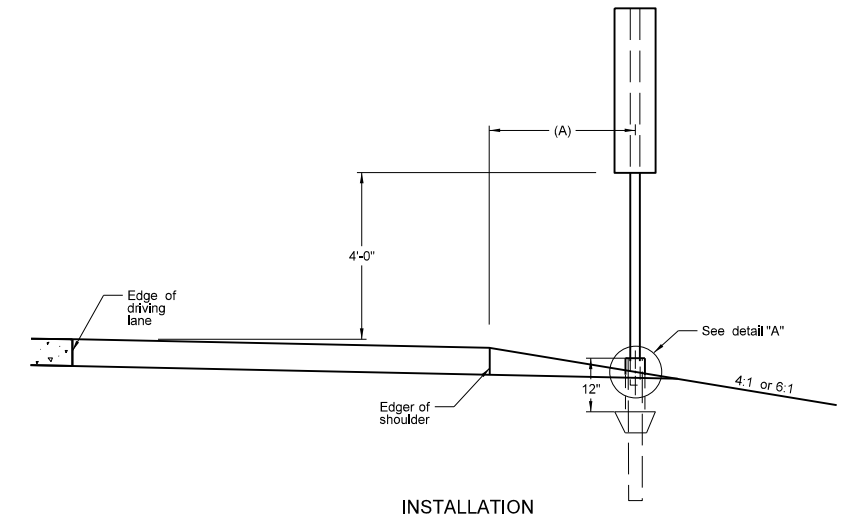


DETAIL "A"



POST AND ANCHOR PLATE DETAIL

(A) 8' Clearance to finished shoulder or in line with existing delineator posts



INSTALLATION

NOTES:

Installation: Posts shall be installed along right shoulder.

Sign: Backing shall be fabricated of 0.080 aluminum. Sheeting shall conform to section 894.01 of the Standard Specifications.

Posts: Posts shall conform to section 894.03 of the Standard Specifications.

Fasteners: The signs shall be attached to the post by tension pin type fastener or other suitable vandal resistant non-rust fastener.

Reflective Sheeting: Sheeting shall be Type IV.

Numbers: Numbers shall be of the series shown and may be screened or applied copy. Screening and reflective sheeting for applied copy shall conform to section 754 & 894 of the Standard Specifications.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-1-10	
REVISIONS	
DATE	CHANGE

7-8-14	Revised post and reflective sheeting notes
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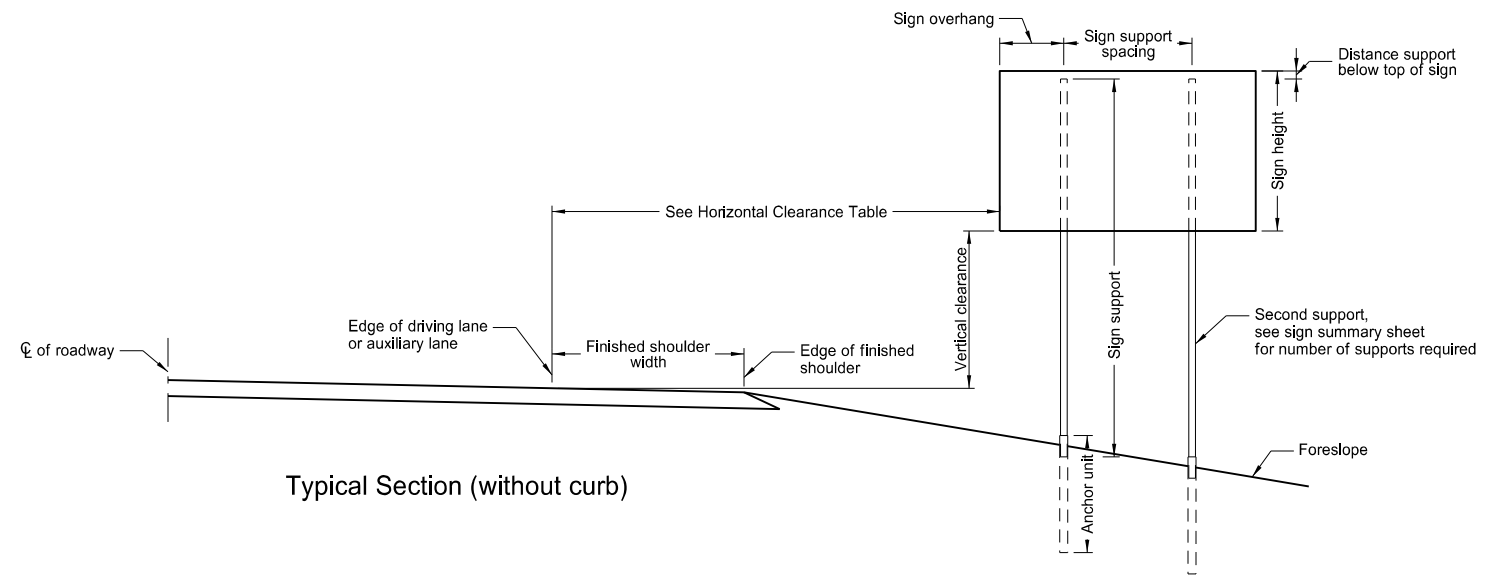
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# PERFORATED TUBE ASSEMBLY DETAILS

D-754-23

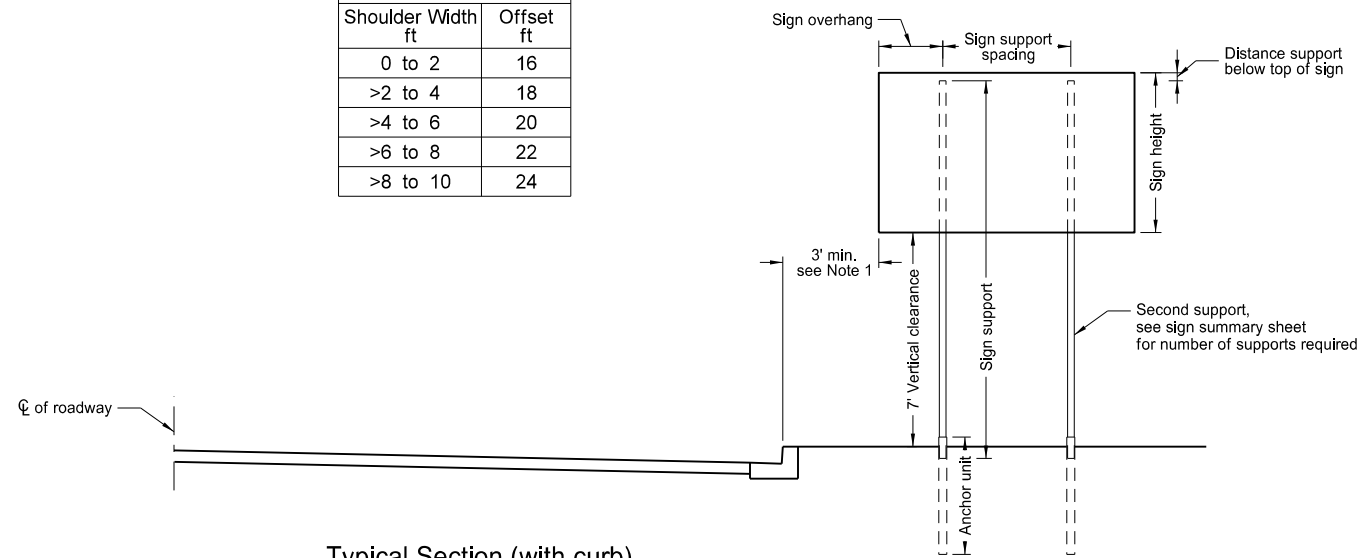
**Notes:**

1. Curbed Roadways: The clearance from the face of the curb should be 3' except where right of way or sidewalk width is limited, a minimum clearance of 2' shall be provided. The horizontal clearance may need to be increased to maintain a minimum sidewalk clear width of 4' from the sign support, not including any attached curb.
2. Minimum vertical clearance: Signs installed at the side of the road in rural districts shall be at least 5' measured from the bottom of the sign to the edge of the driving lane or auxiliary lane. Where parking or pedestrian movements occur, the clearance to the bottom of the sign shall be at least 7'.
- Signs on expressways shall be installed with a minimum height of 7'.
- Adopt-a-highway signs installed on Freeways shall be at least 7' above the edge of the driving lane.
- The vertical clearance shall have a maximum height of 6" above the vertical clearance specified above.
3. Offset signs: Where signs are placed at least 30 feet or more from the edge of the traveled way, the height to the bottom of such sign shall be 5' above the edge of the driving lane.
4. The clearance from edge of shared use path to edge of sign should be 3' except where width is limited, a minimum clearance of 2' shall be provided.

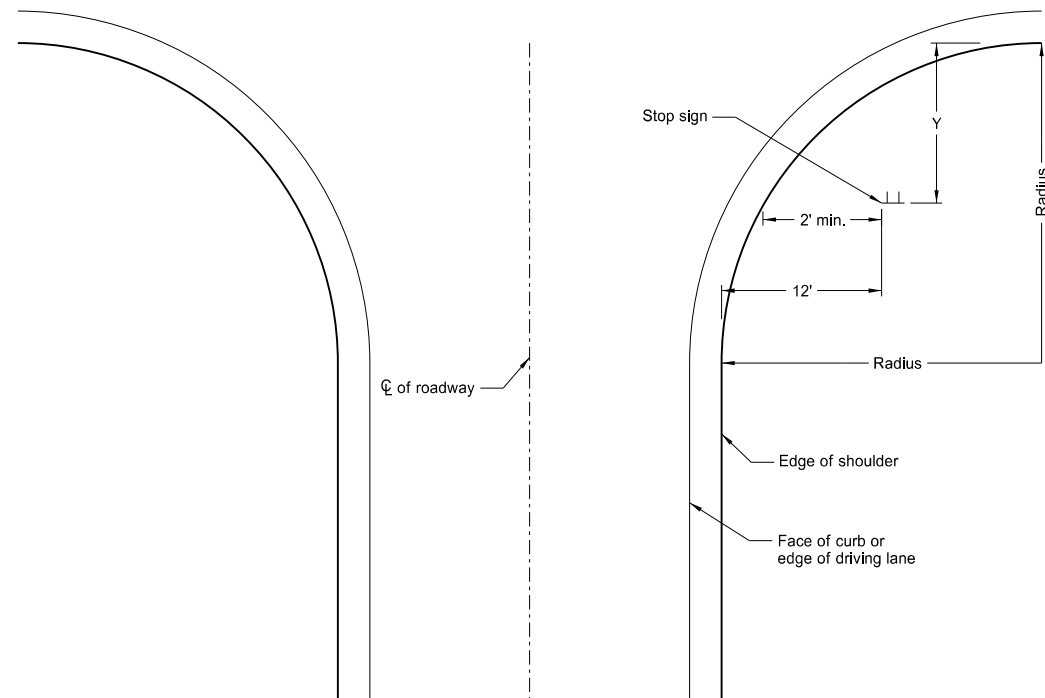


Typical Section (without curb)

Horizontal Clearance Table	
Shoulder Width ft	Offset ft
0 to 2	16
>2 to 4	18
>4 to 6	20
>6 to 8	22
>8 to 10	24



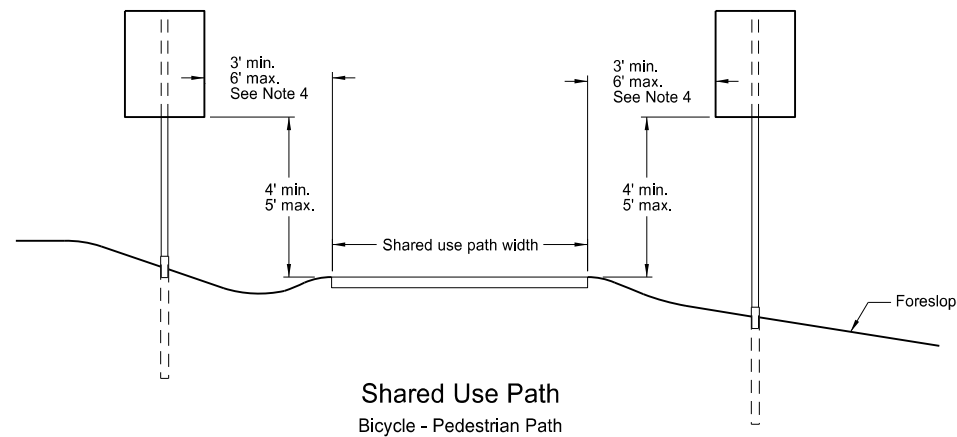
Typical Section (with curb)  
Residential or Business District



Stop Sign Location  
Wide Throat Intersection

This layout is to be used for the placement of "Stop" signs.

Radius ft.	Y-max. ft.	Y-min. ft.
40	50	15
45	50	18
50	50	21
55	50	25
60	50	28
65	50	32
70	50	35
75	50	39
80	50	43

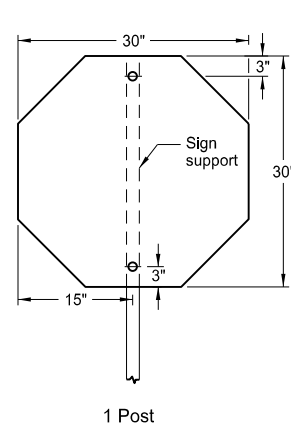


Shared Use Path  
Bicycle - Pedestrian Path

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10-3-13	
REVISIONS	
DATE	CHANGE
7-8-14	Revised note 2, added note 4.

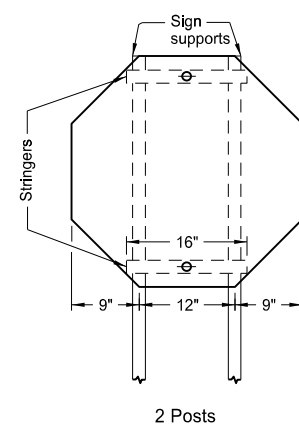
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SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS REGULATORY, WARNING AND GUIDE SIGNS

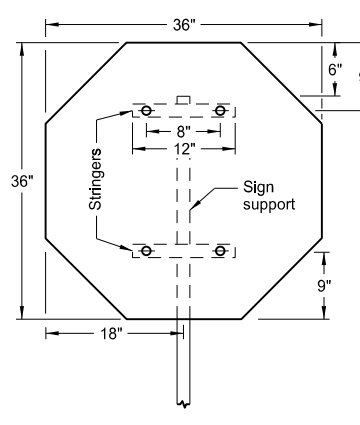


1 Post

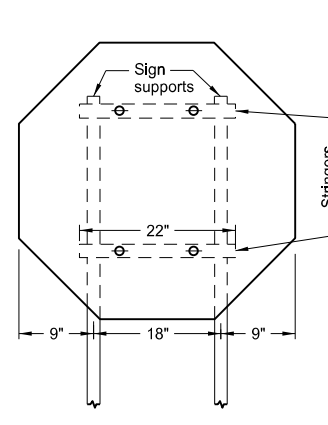
Assembly No. 1



2 Posts

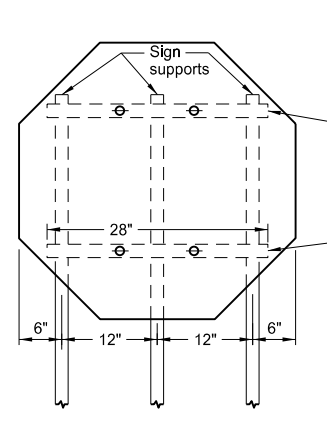


1 Post



2 Posts

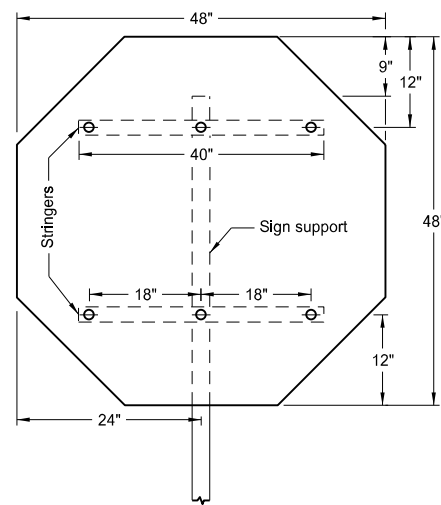
Assembly No. 2



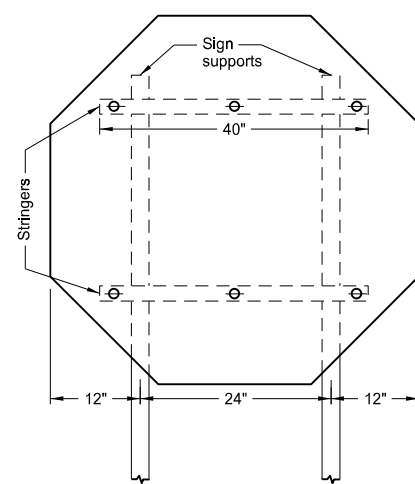
3 Posts

Notes:

1. See Standard D-754-25 for mounting details.
2. The minimum sign backing material thickness shall be 0.100 inch.
3. Perforated square tube stringer shall be 1½" x 1½".
4. All holes shall be punched round for ¾" bolt.

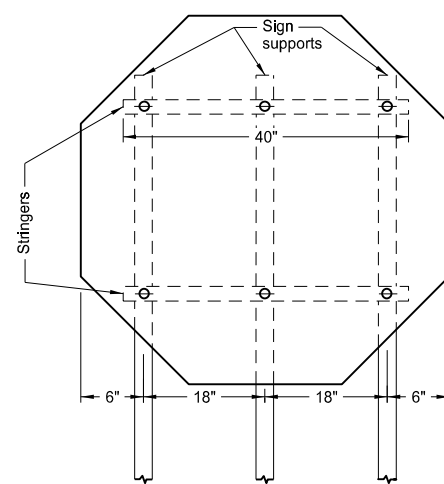


1 Post

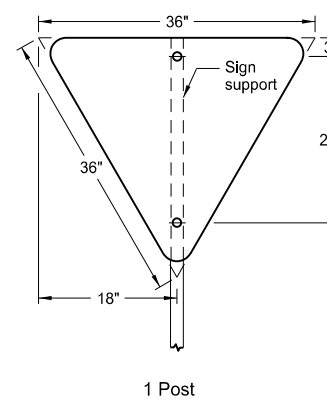


2 Posts

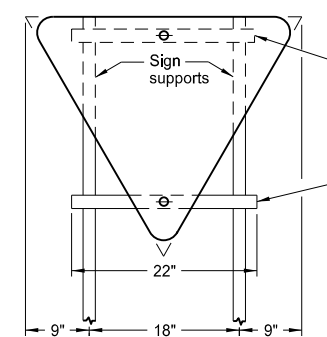
Assembly No. 3



3 Posts

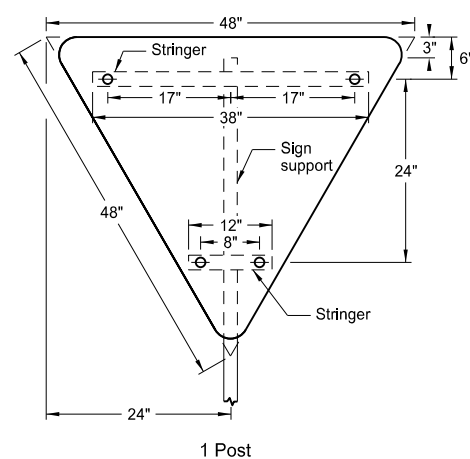


1 Post

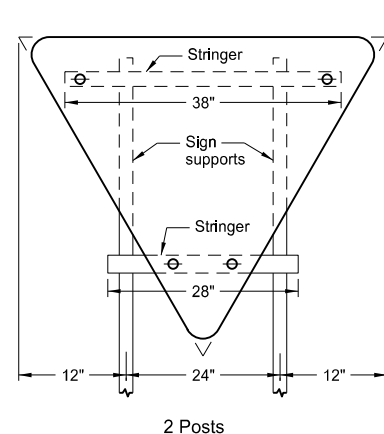


2 Posts

Assembly No. 4

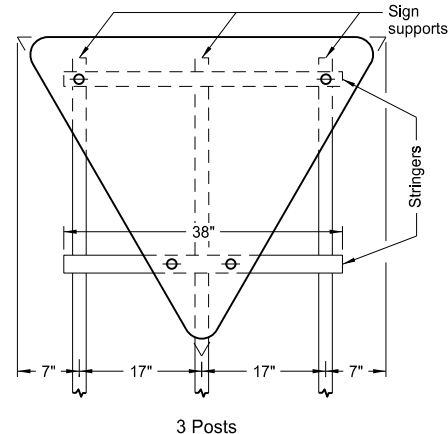


1 Post



2 Posts

Assembly No. 5

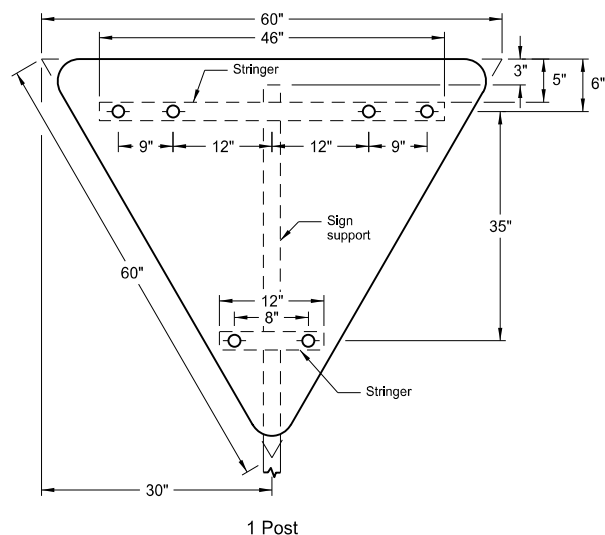


3 Posts

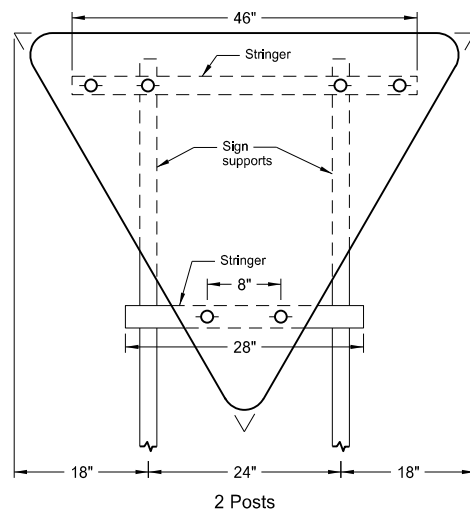
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-1-10	
REVISIONS	
DATE	CHANGE

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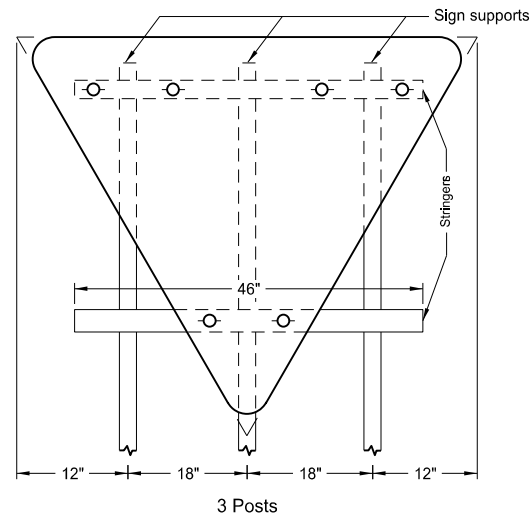
SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS REGULATORY, WARNING AND GUIDE SIGNS



1 Post



2 Posts

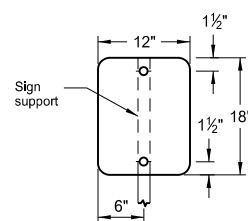


3 Posts

Assembly No. 6

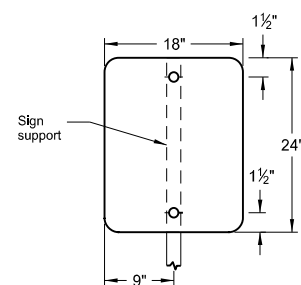
Notes:

1. See Standard D-754-25 for mounting details.
2. The minimum sign backing material thickness shall be 0.100 inch.
3. Perforated square tube stringer shall be 1½" x 1½".
4. All holes shall be punched round for 3/8" bolt.



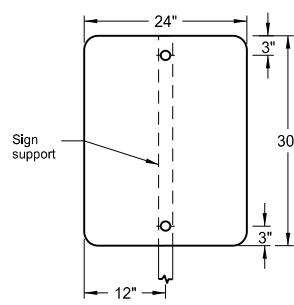
1 Post

Assembly No. 7



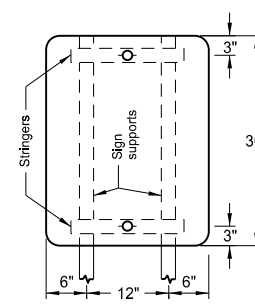
1 Post

Assembly No. 8

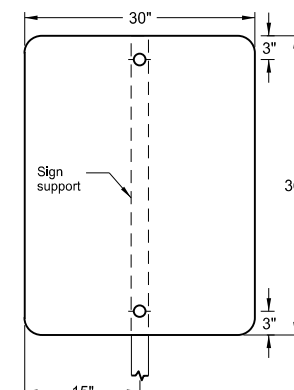


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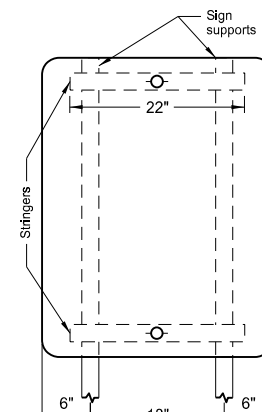
Assembly No. 9



2 Posts

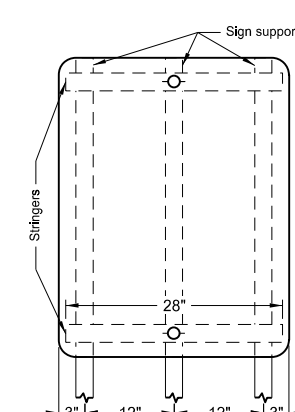


1 Post

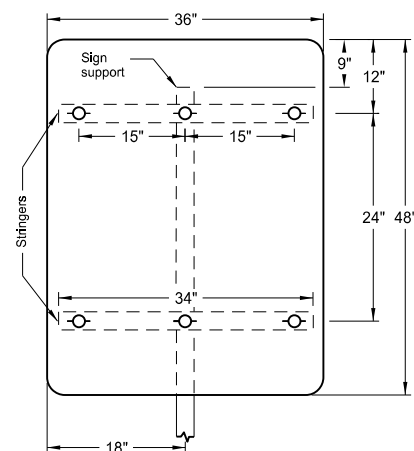


2 Posts

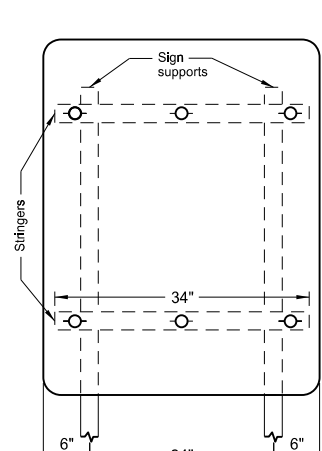
Assembly No. 10



3 Posts

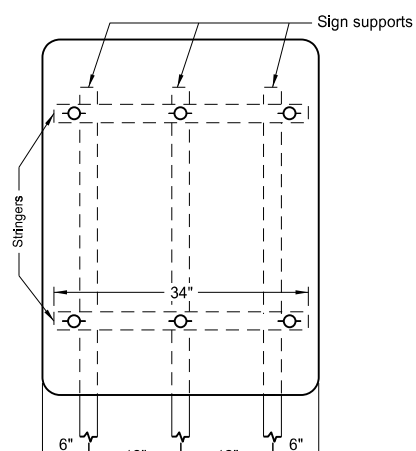


1 Post



2 Posts

Assembly No. 11

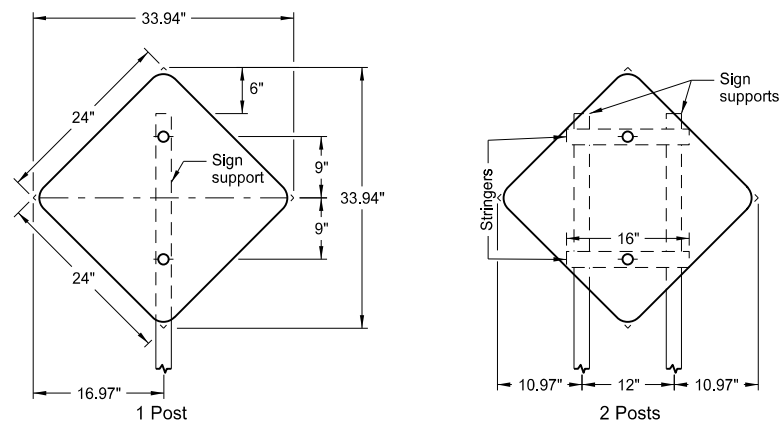


3 Posts

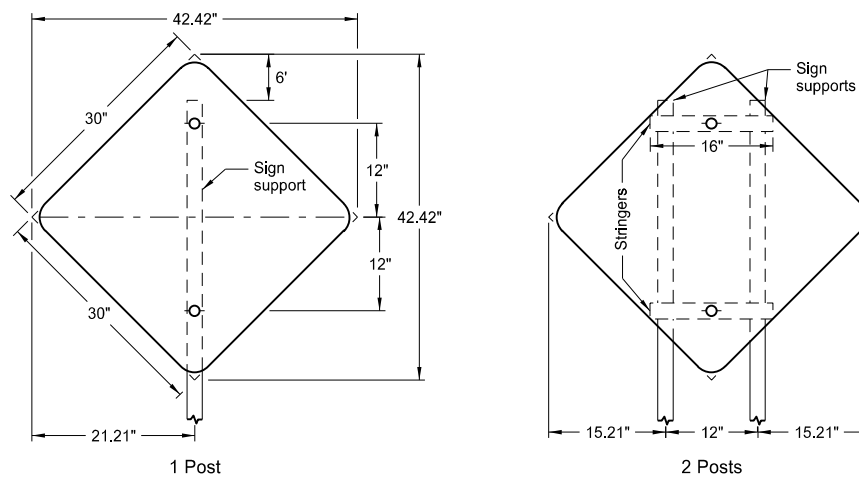
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12-1-10	
REVISIONS	
DATE	CHANGE

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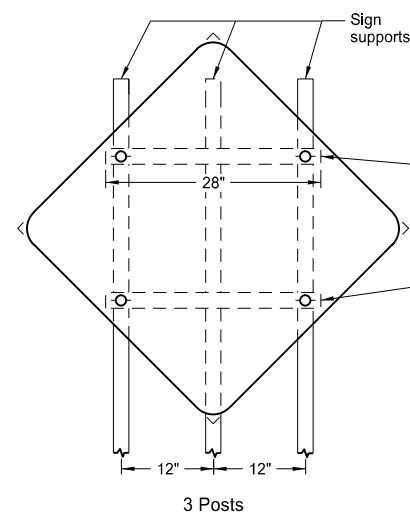
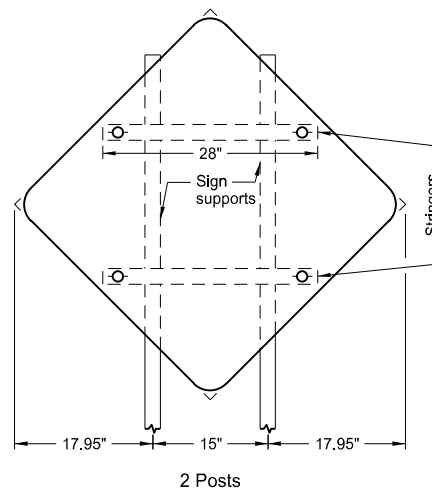
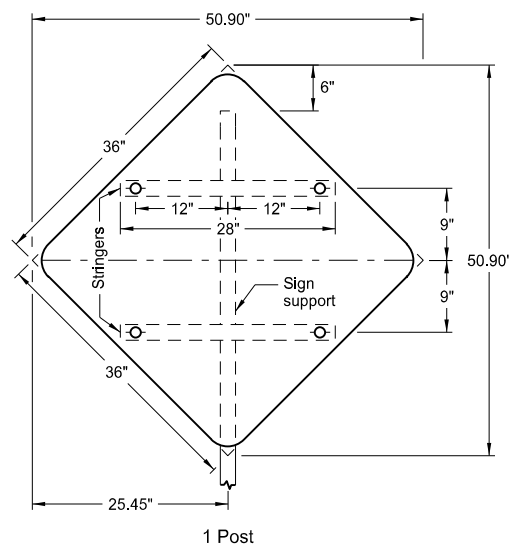
SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS REGULATORY, WARNING AND GUIDE SIGNS



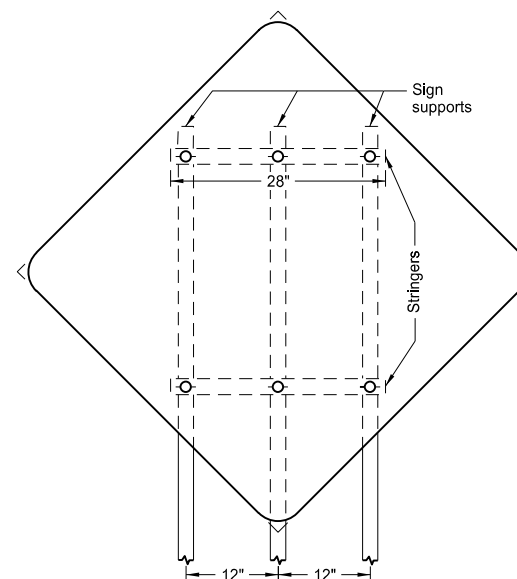
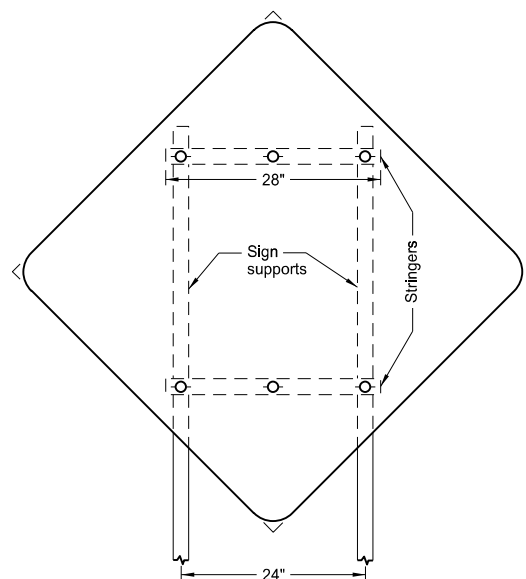
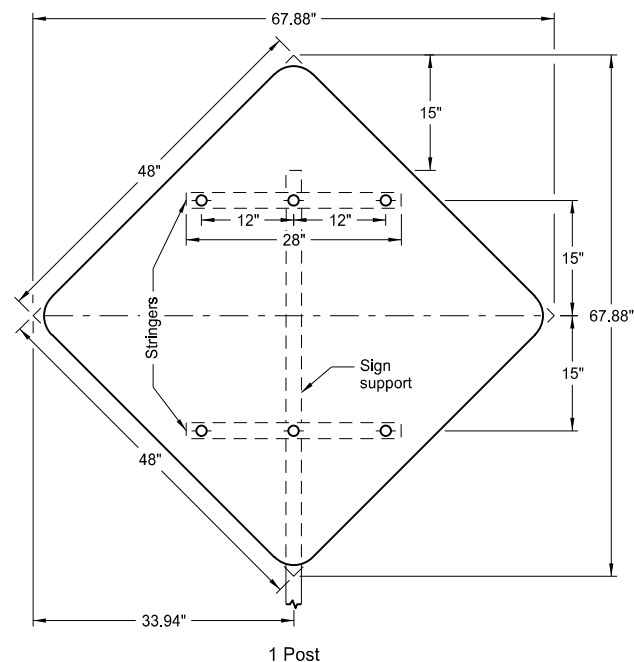
Assembly No. 18



Assembly No. 19



Assembly No. 20



Assembly No. 21

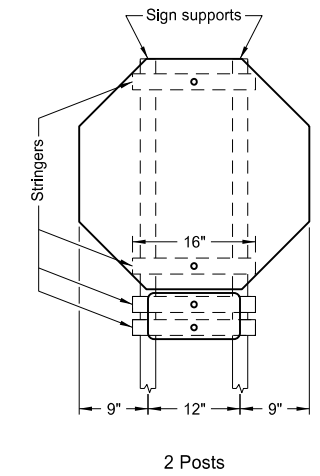
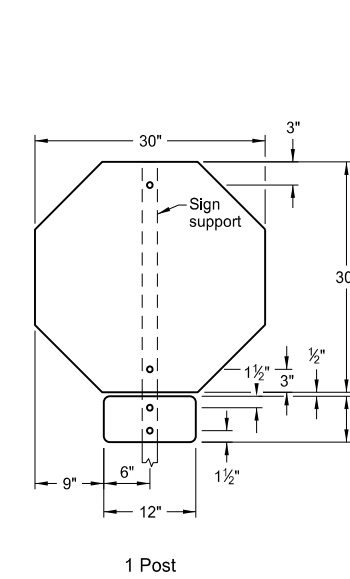
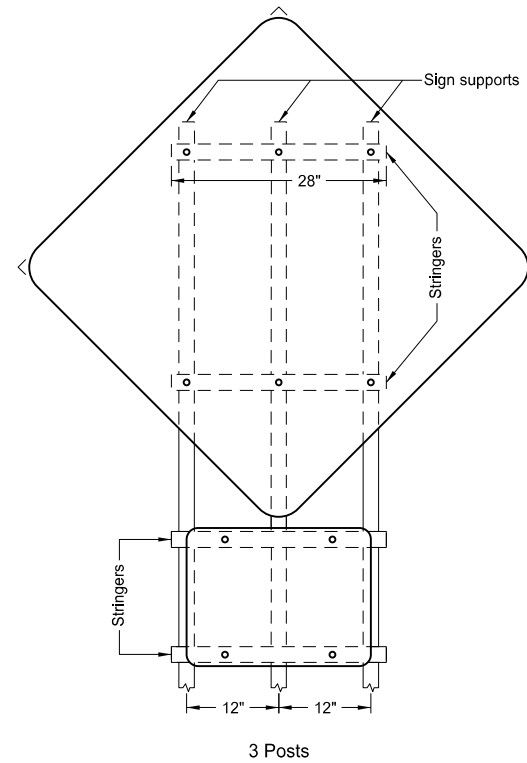
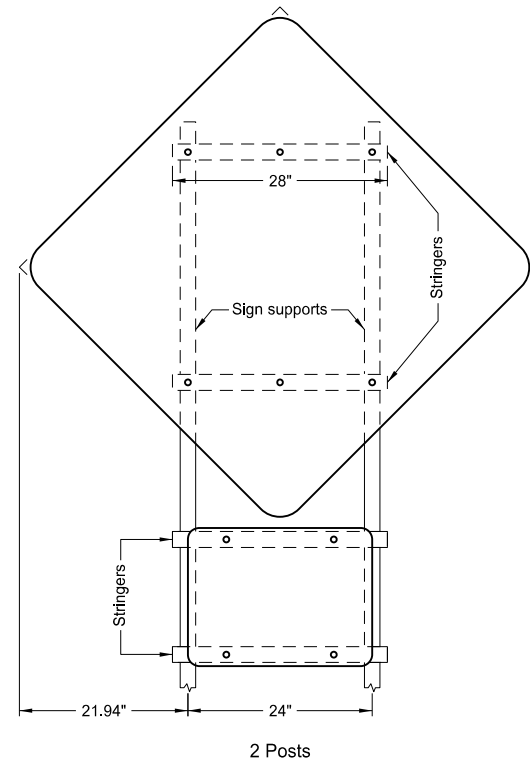
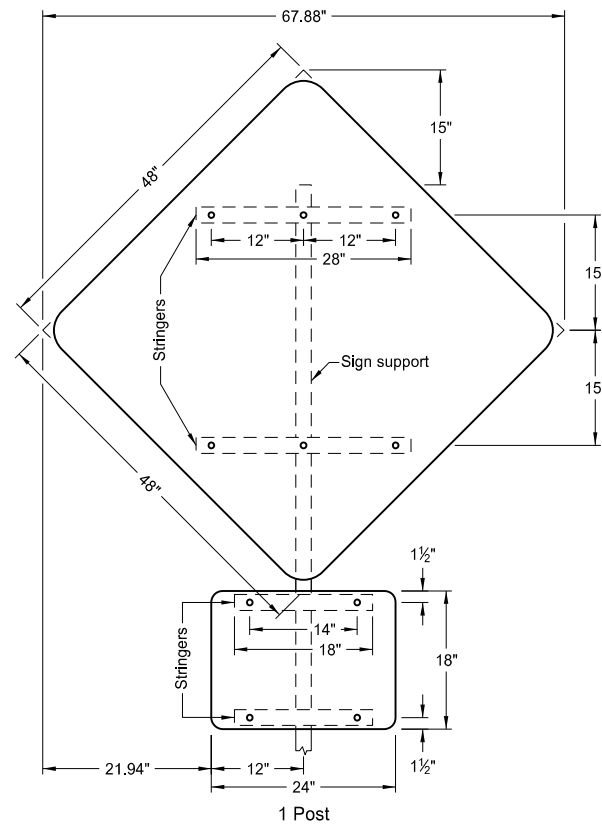
Notes:

1. See Standard D-754-25 for mounting details.
2. The minimum sign backing material thickness shall be 0.100 inch.
3. Perforated square tube stringer shall be 1½" x 1½".
4. All holes shall be punched round for ⅜" bolt.

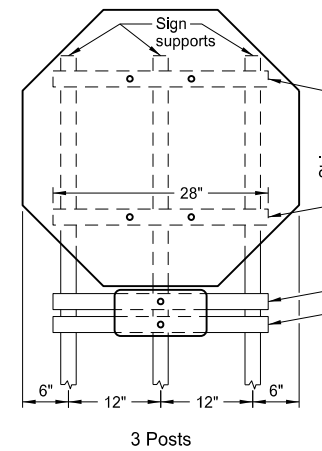
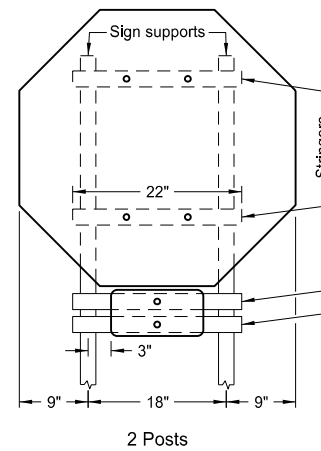
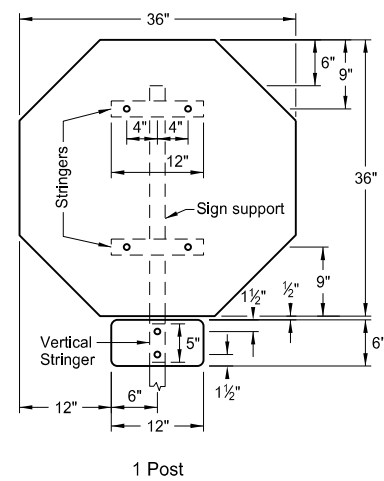
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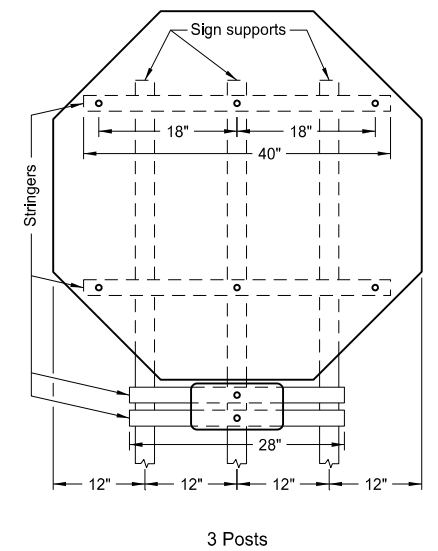
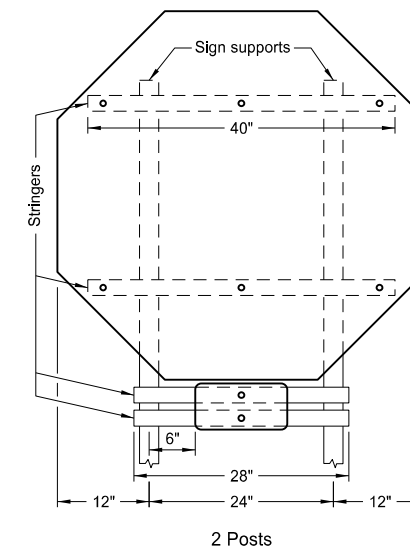
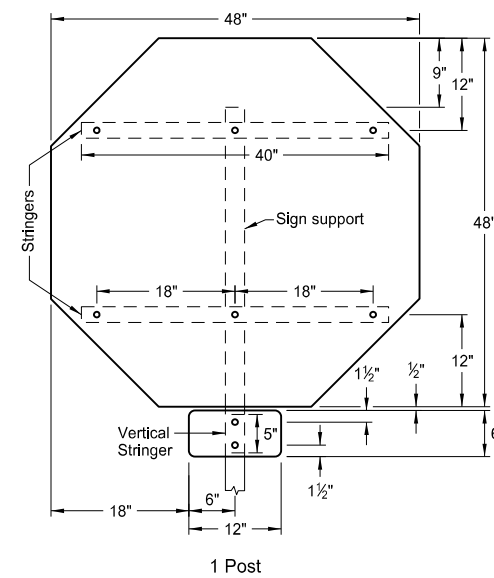
SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS  
REGULATORY, WARNING AND GUIDE SIGNS



ASSEMBLY NO. 59



ASSEMBLY NO. 60



ASSEMBLY NO. 61

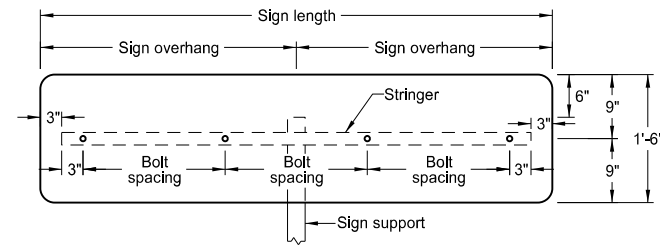
Notes:

1. The minimum sign backing material thickness shall be 0.100 inch.
2. Perforated square tube stringer shall be 1 1/2"x1 1/2".
3. All holes shall be punched round for 3/8" bolt.

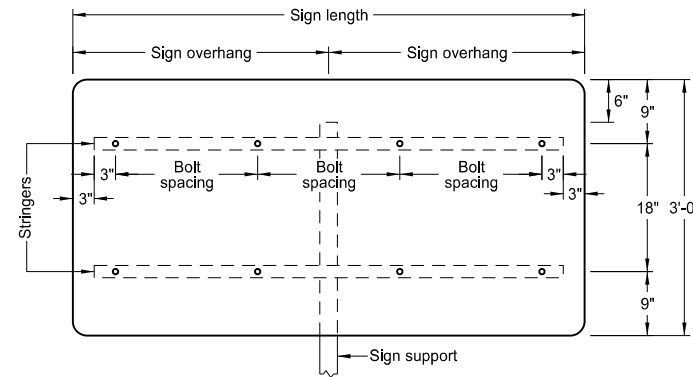
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION 8-22-12	
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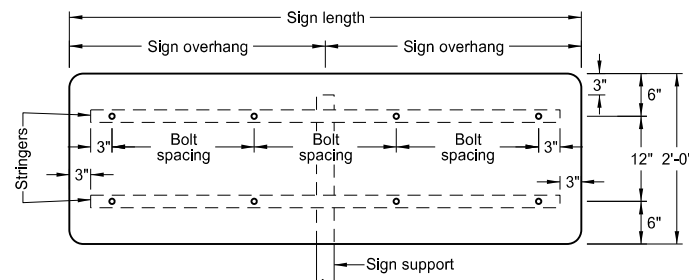
SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS FOR VARIABLE LENGTH SIGNS



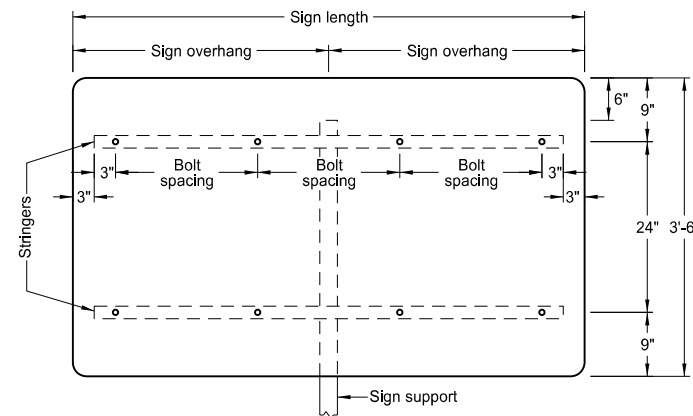
VARIES X 1'-6"



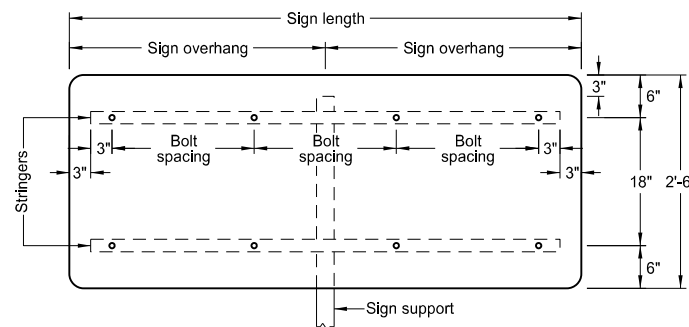
VARIES X 3'-0"



VARIES X 2'-0"



VARIES X 3'-6"



VARIES X 2'-6"

1 POST		
Sign Length	Sign Overhang	Bolt Spacing
4'-0"	2'-0"	18"
4'-6"	2'-3"	21"
5'-0"	2'-6"	24"
5'-6"	2'-9"	18"
6'-0"	3'-0"	20"
6'-6"	3'-3"	22"
7'-0"	3'-6"	24"
7'-6"	3'-9"	2-20" & 2-19"
8'-0"	4'-0"	21"
8'-6"	4'-3"	2-22" & 2-23"
9'-0"	4'-6"	24"
9'-6"	4'-9"	4-20" & 1-22"
10'-0"	5'-0"	2-21" & 3-22"
10'-6"	5'-3"	4-23" & 1-22"
11'-0"	5'-6"	24"
11'-6"	5'-9"	21"
12'-0"	6'-0"	22"

Notes:

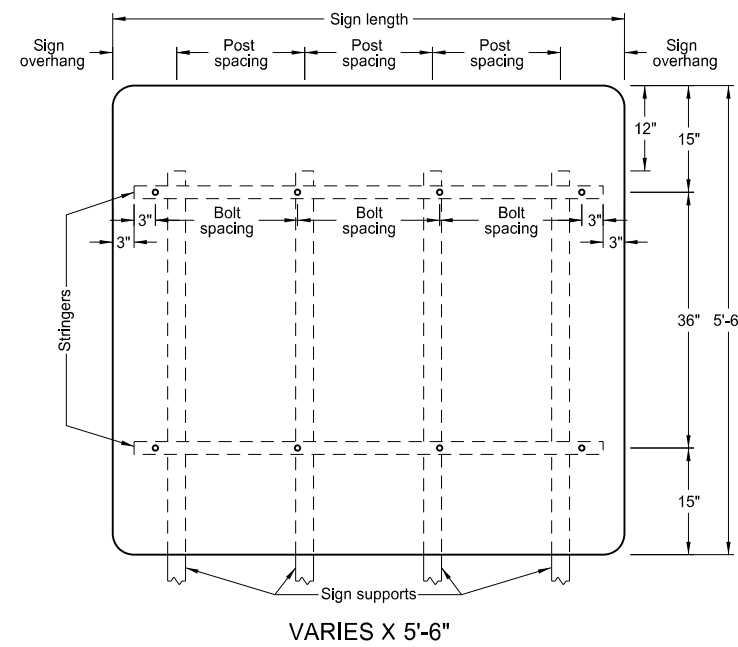
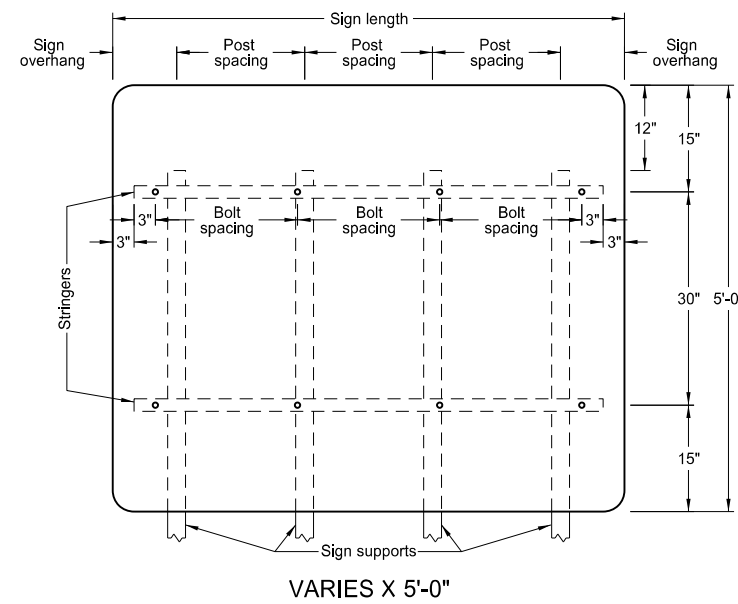
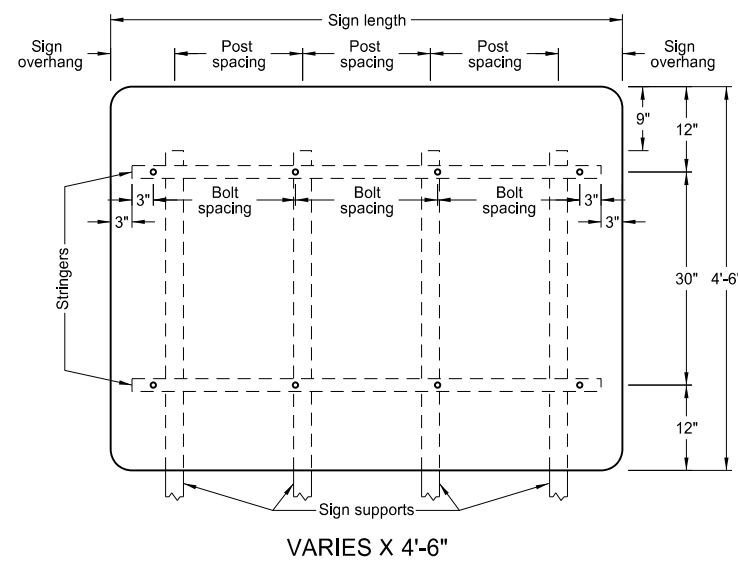
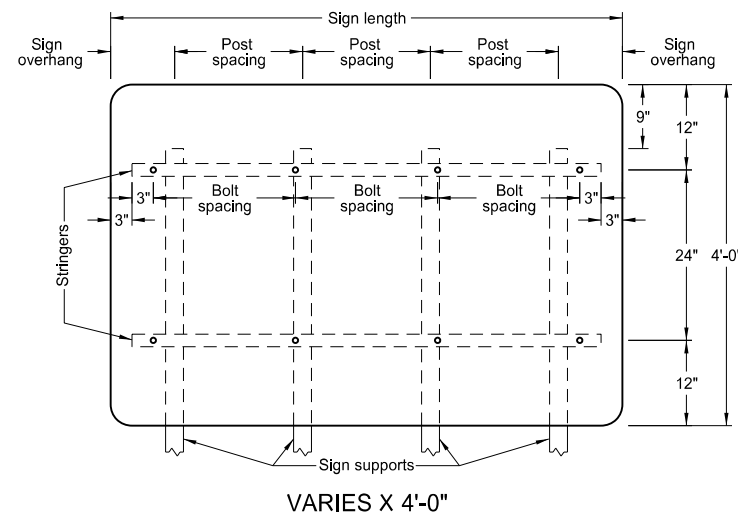
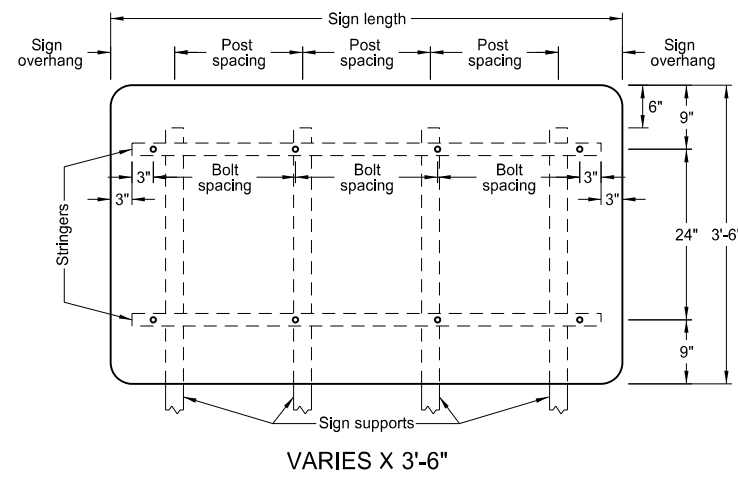
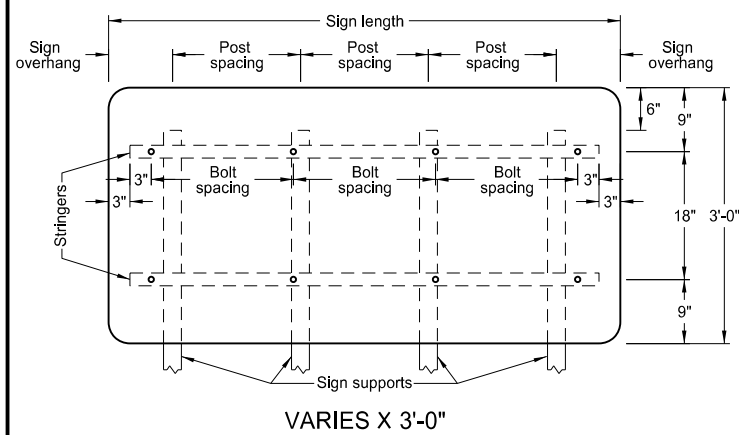
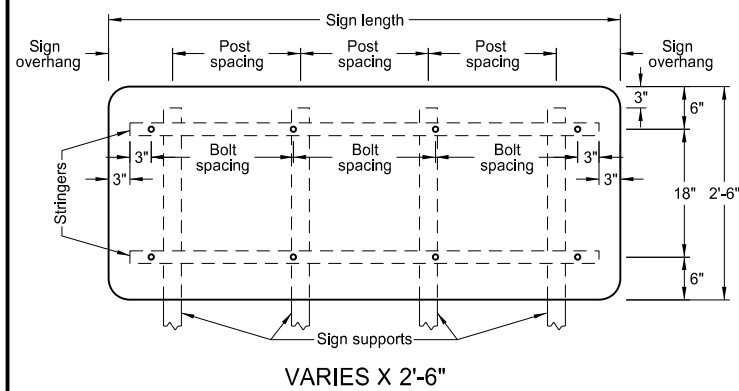
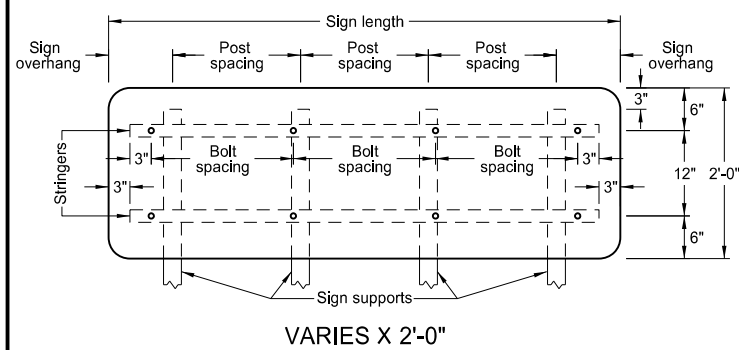
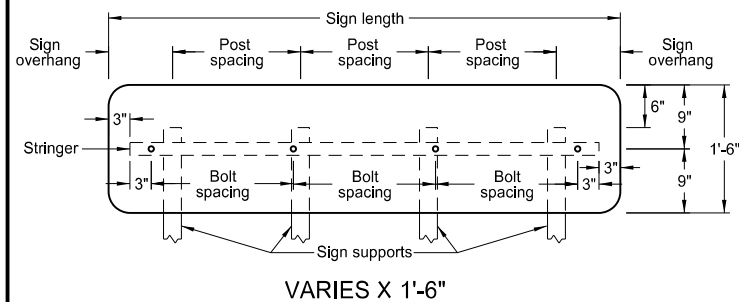
1. The minimum sign backing material thickness shall be 0.100 inch.
2. Perforated square tube stringer shall be 1½" x 1½".
3. All holes shall be punched round for ⅜" bolt.
4. Single stringer and single post signs shall have stringers attached to the post using the special stringer angle, shown on the "Mounting Details Perforated Tube" standard drawing.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-25-12	
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# SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS FOR VARIABLE LENGTH SIGNS

**D-754-50**



4 POSTS			
Sign Length	Sign Overhang	Post Spacing	Bolt Spacing
8'-6"	0'-3"	2'-8"	2-22" & 2-23"
9'-0"	0'-6"	2'-8"	24"
9'-6"	0'-9"	2'-8"	4-20" & 1-22"
10'-0"	1'-0"	2'-8"	2-21" & 3-22"
10'-6"	1'-3"	2'-8"	4-23" & 1-22"
11'-0"	1'-0"	3'-0"	24"
11'-6"	0'-6"	3'-6"	21"
12'-0"	0'-6"	3'-8"	22"
12'-6"	0'-6"	3'-10"	23"
13'-0"	0'-6"	4'-0"	24"
13'-6"	1'-3"	3'-8"	3-22" & 4-21"
14'-0"	1'-6"	3'-8"	2-23" & 5-22"
14'-6"	1'-3"	4'-0"	6-23" & 1-24"
15'-0"	1'-6"	4'-0"	24"
15'-6"	1'-0"	4'-6"	6-22" & 2-21"
16'-0"	1'-0"	4'-8"	4-23" & 4-22"
16'-6"	1'-0"	4'-10"	6-23" & 2-24"
17'-0"	1'-0"	5'-0"	24"
17'-6"	0'-6"	5'-6"	22"
18'-0"	2'-0"	4'-8"	6-23" & 3-22"
18'-6"	1'-9"	5'-0"	6-23" & 3-24"
19'-0"	0'-6"	6'-0"	24"
19'-6"	3'-0"	4'-6"	8-22" & 2-23"
20'-0"	3'-0"	4'-8"	8-23" & 2-22"

**Notes:**

1. The minimum sign backing material thickness shall be 0.100 inch.
2. Perforated square tube stringer shall be 1½" x 1½".
3. All holes shall be punched round for ⅝" bolt.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-25-12	
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DATE	CHANGE

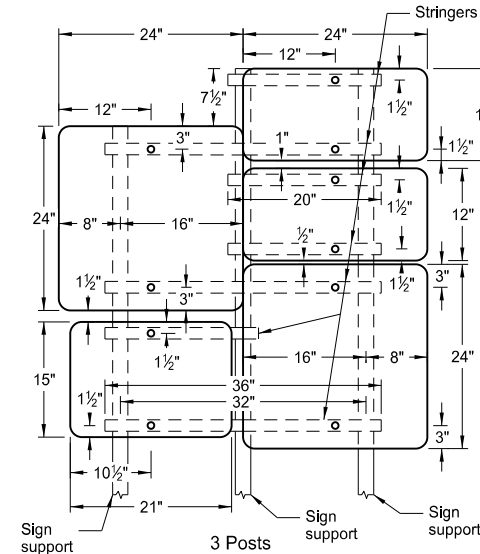
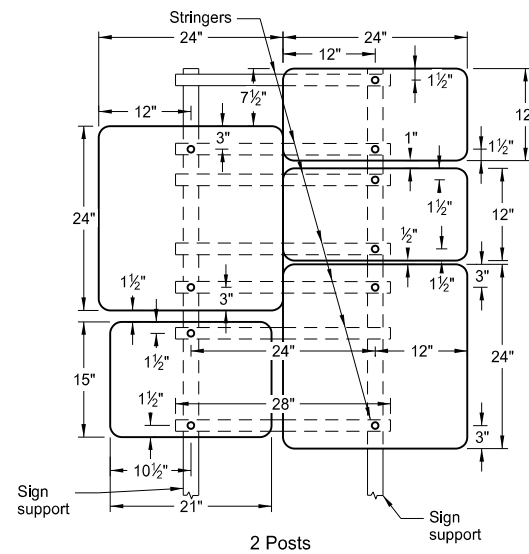
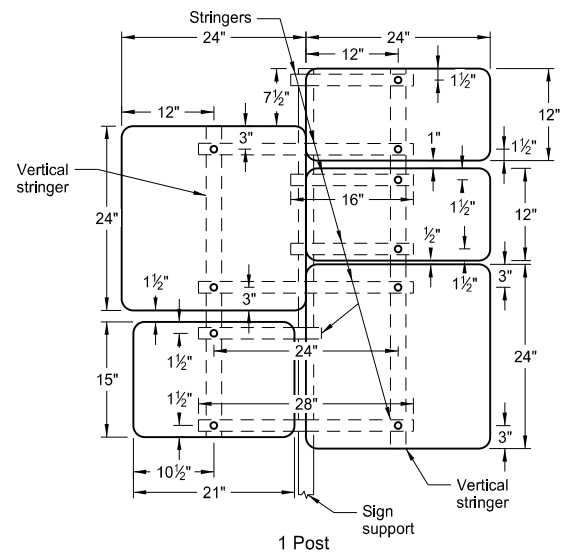
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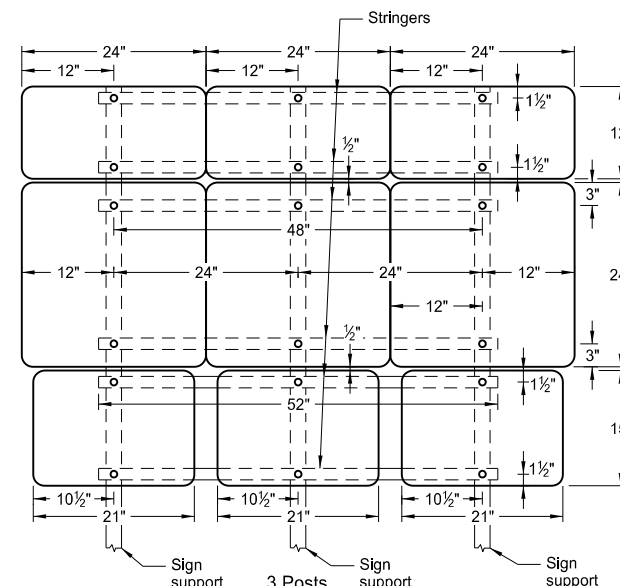
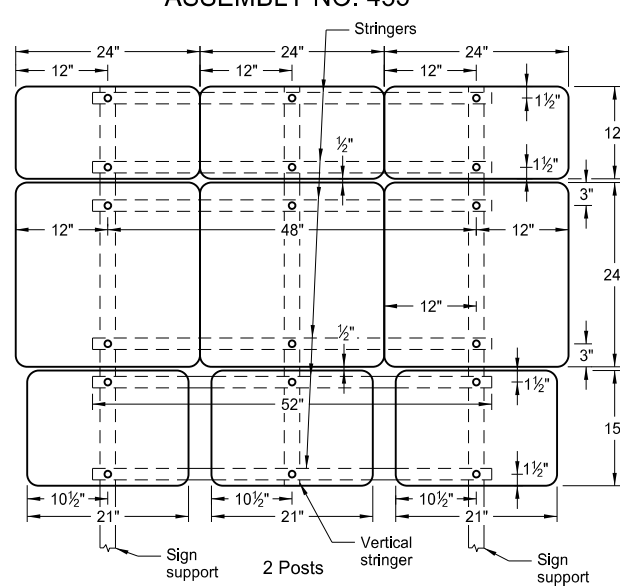
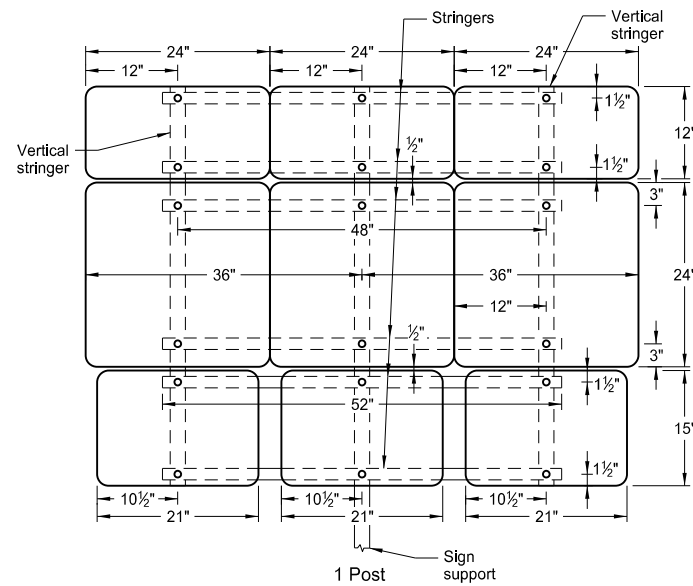
SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS - ROUTE MARKER SIGNS

D-754-74

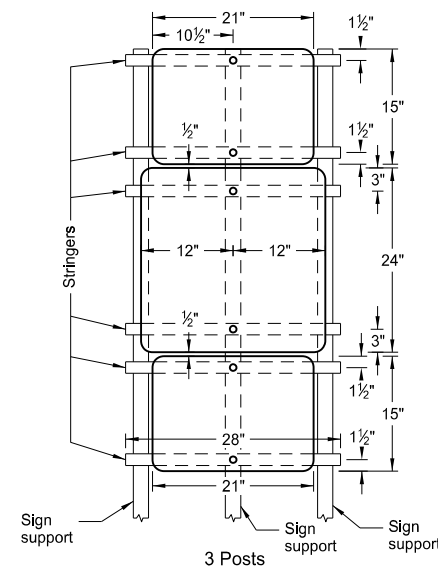
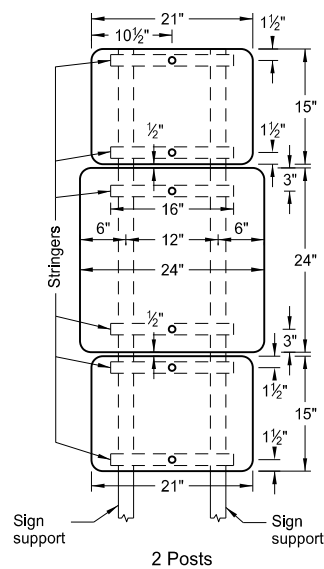
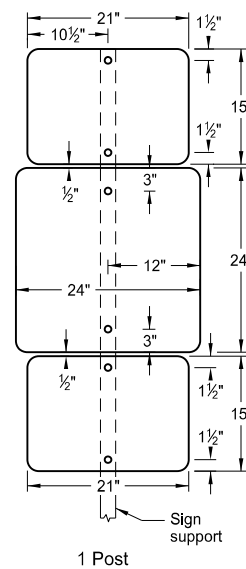
- Notes:
1. The minimum sign backing material thickness shall be 0.100 inch.
  2. Perforated square tube stringer shall be 1½"x1½".
  3. All holes shall be punched round for ⅜" bolt.



ASSEMBLY NO. 435



ASSEMBLY NO. 436



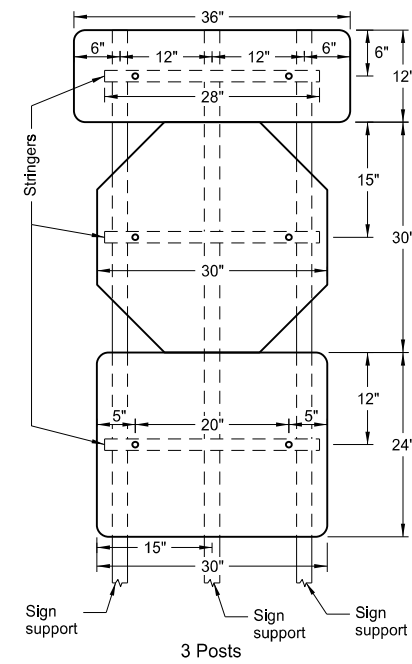
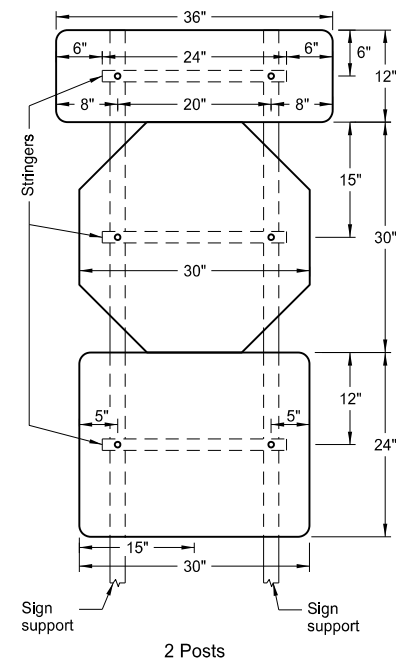
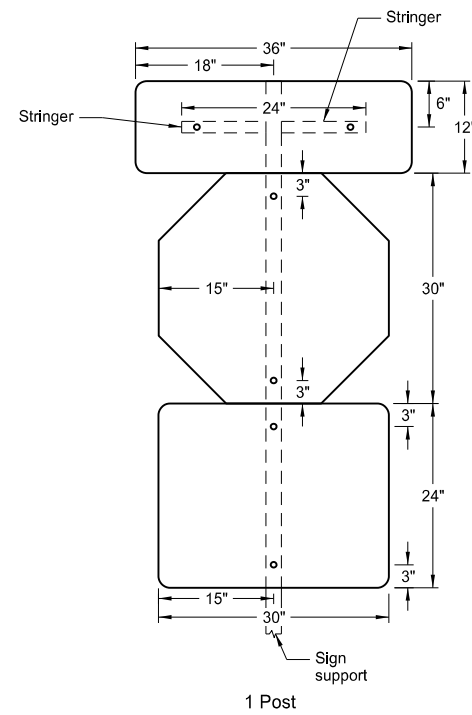
ASSEMBLY NO. 437

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-25-12	
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DATE	CHANGE

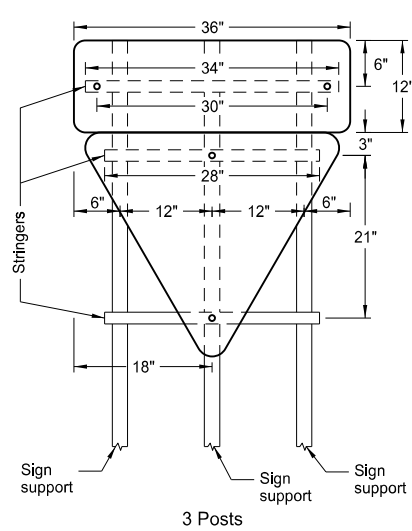
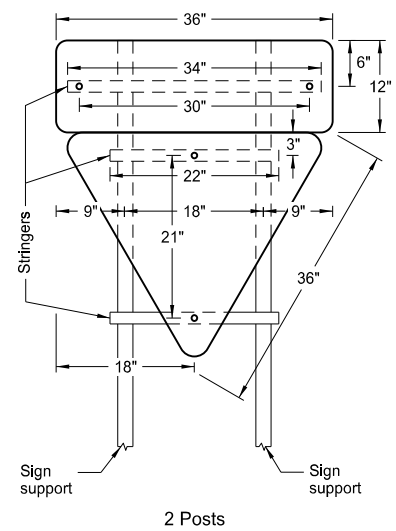
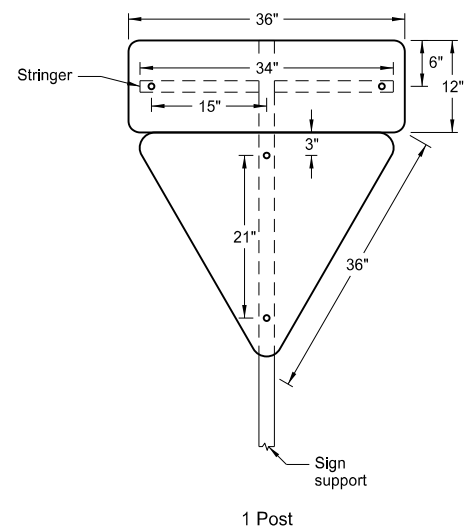
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**SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS -  
DIVIDED HIGHWAY CONTROL SIGNS**

**D-754-77**



**ASSEMBLY NO. 445 & 449**



**ASSEMBLY NO. 446 & 450**

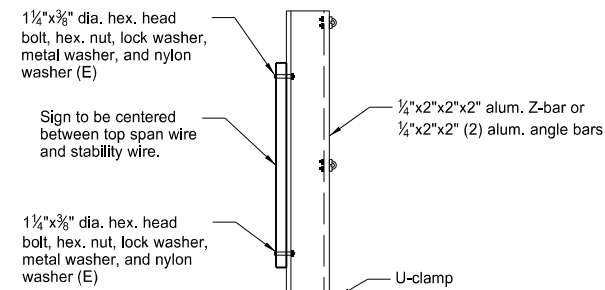
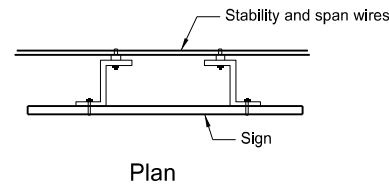
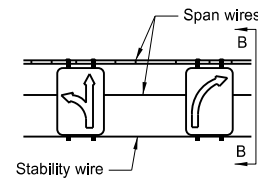
**Notes:**

1. The minimum sign backing material thickness shall be 0.100 inch.
2. Perforated square tube stringer shall be 1½"x1½".
3. All holes shall be punched round for ⅜" bolt.
4. Assemblies 445 and 446 have single one way signs.  
Assemblies 449 and 450 have back to back one way signs.

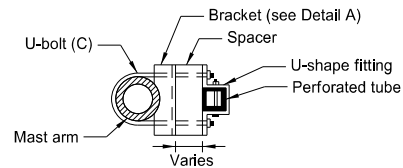
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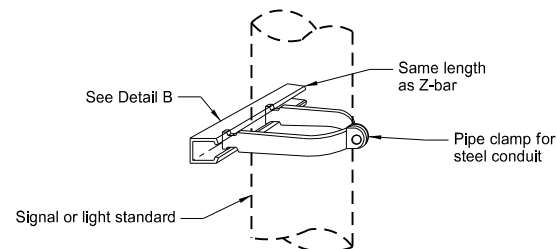
LIGHT STANDARD, SIGNAL STANDARD,  
AND SPAN WIRE MOUNTED SIGN  
ASSEMBLY DETAIL



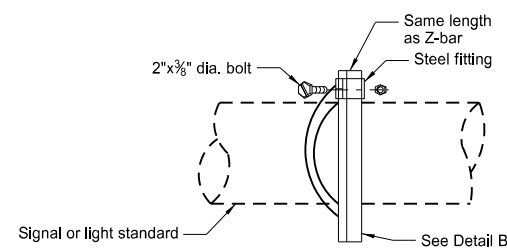
Section B-B  
Span Wire Mounted Sign Detail



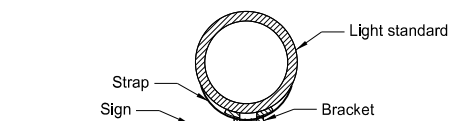
Section A-A



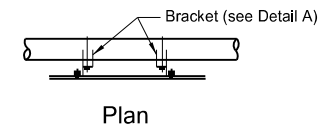
Vertical Mounting  
(2 clamps required per sign)



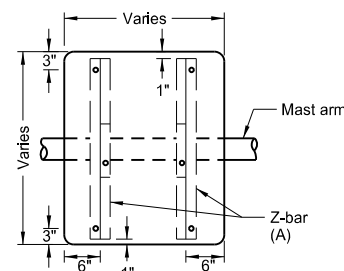
Horizontal Mounting  
alternate clamp mounting  
(2 clamps required per sign)



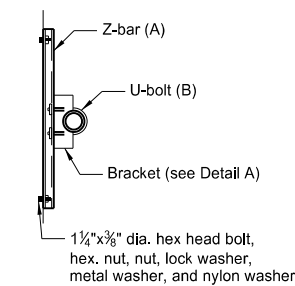
Light Standard Mounted Sign Bracket Detail  
Max. 24"x30" signs (D)



Plan

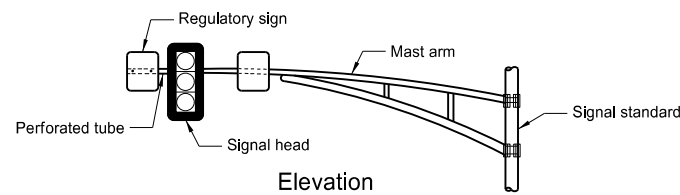


Elevation

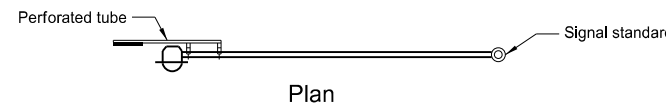


Side View

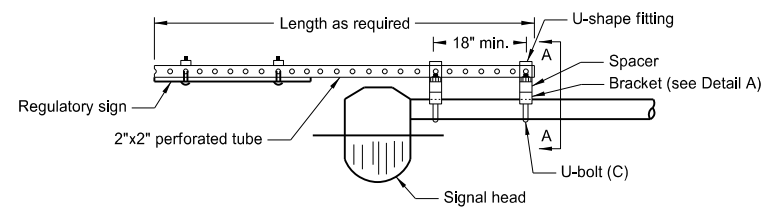
Mast Arm Mounted Regulatory Sign Detail



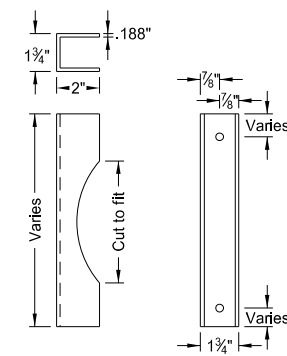
Elevation



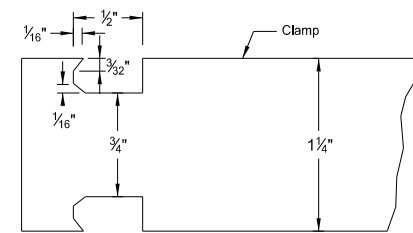
Plan



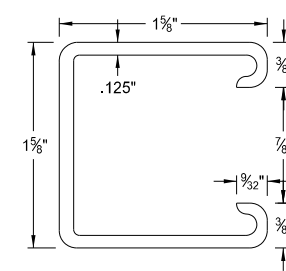
Sign Mounted Beyond End of Mast Arm Detail



Detail A



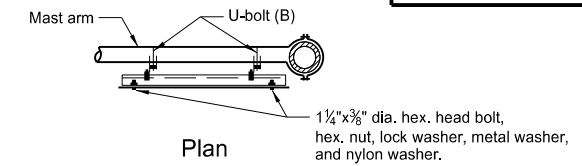
Clamp Detail



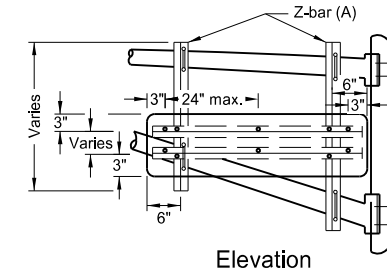
Detail B  
Steel Channel

Post Size dia.	Clamp Gauge min.
3 1/2" to 5"	11
6" to 12"	10

Clamp	
Post Size dia. in.	D in.
3 1/2	3
4	3 3/16
5	5 1/8
6	7 7/16
8	13 1/16
10	20 3/4
12	29 5/8

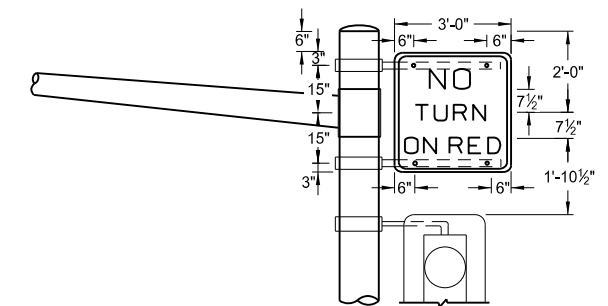


Plan



Elevation

Mast Arm Mounted Street Name Sign Detail



Signal Standard Mounted Sign Attachment Detail

Notes:

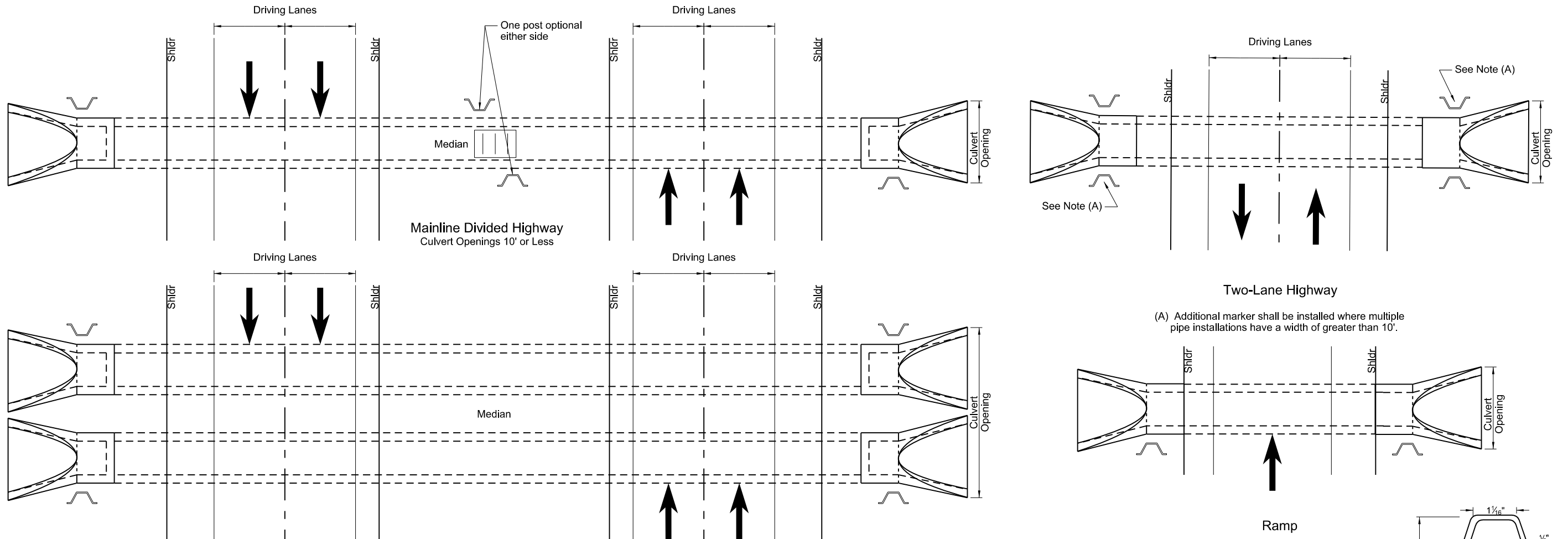
- (A) Z-bar - Use 1 1/4"x3/16" thick 1.08 lb/ft aluminum alloy. In place of Z-bar, two angles bolted together may be used or a channel. 1 1/4"x1 1/4"x3/16" angles or 1 1/4"x2"x.188" channels.
- (B) 3/8" U-bolt, hex. nut, lock washer, and length depends on dia. of mast arm.
- (C) 3/8" U-bolt, hex. nut, lock washer, and length depends on dia. of mast arm.  
2"x2" maximum support length 9.9'  
2 1/4"x2 1/4" maximum support length 12.6'  
2 1/2"x2 1/2" maximum support length 15.7'
- (D) Bracket shall be of galv. steel consisting of strap and sign attachment bracket similar to the one shown in the detail. The cost of the bracket assembly is to be included in the price bid for flat sheet signs. Punching shall be as shown on the Standard Drawings. There shall be a 7" vertical clearance to the bottom of all signs mounted on light standards.
- (E) Metal washers and nylon washers used on sign face shall have a minimum outside dia. of 1 5/16" ± 1/16" and 10 gauge thickness.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-3-13	
REVISIONS	
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# OBJECT MARKERS - CULVERTS

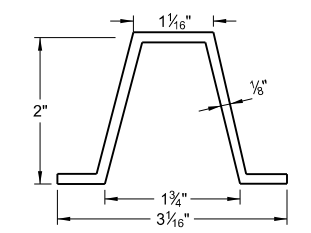
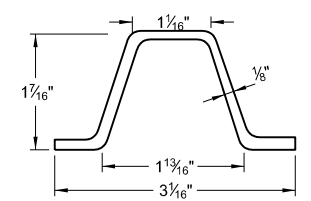
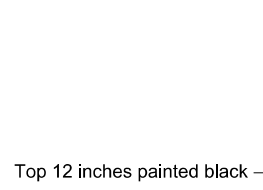
D-754-83



Post Location

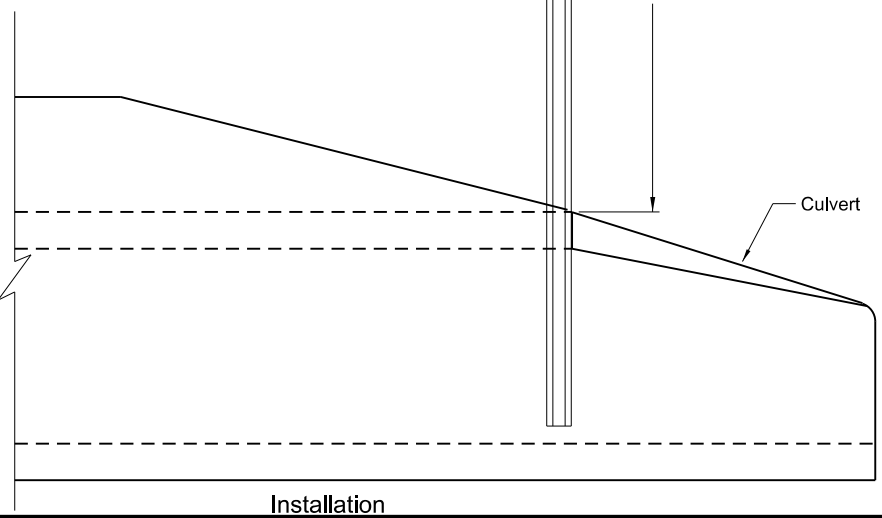
Mainline Divided Highway Culvert Openings Greater than 10' Multiple Installations

(A) Additional marker shall be installed where multiple pipe installations have a width of greater than 10'.



**Notes:**

- Installation:** Construction requirements shall meet 754.04D. Each end of culverts crossing the roadway within the right-of-way shall be marked with a post as shown. Posts are to be installed in front of the culvert in the direction of travel along the side of the culvert and one foot from the culvert opening unless shown otherwise on the plans.
- Posts:** Posts shall conform to section 894.04A of the Standard Specifications with the exception that the post may or may not have holes drilled.
- Basis of Payment:** The quantity will be measured by the number of object markers each installed. All costs for furnishing and installing the markers shall be included in the price bid for the item "Object Markers - Culverts".

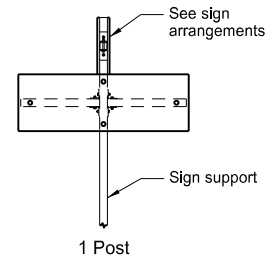


NORTH DAKOTA DEPARTMENT OF TRANSPORTATION 8-05-13	
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7-7-14	Revised Notes

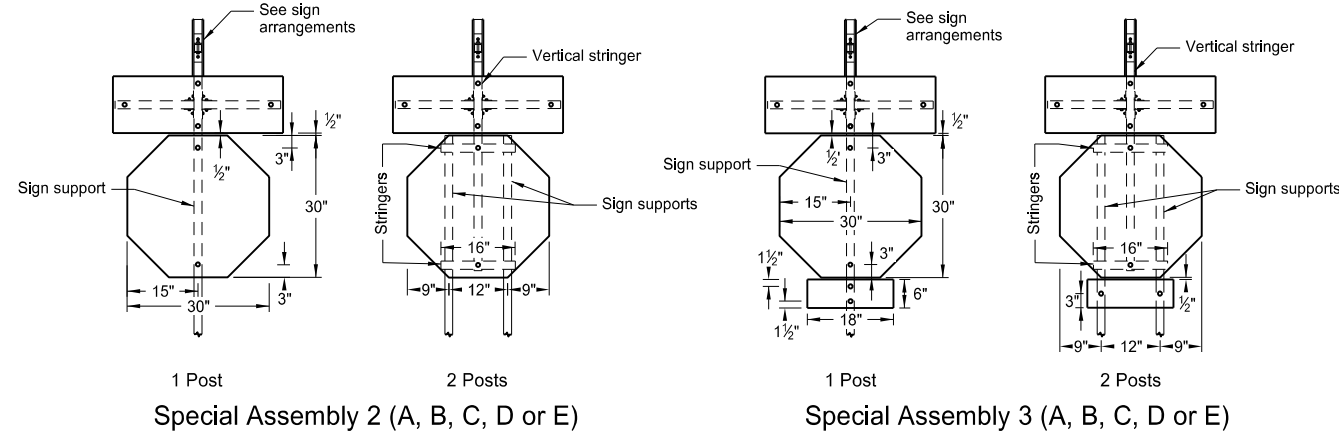
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SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS FOR STREET NAME SIGNS AND 911 SIGNS

- A - Single sign
- B - Single sign back to back
- C - Single sign each direction
- D - Single sign one direction, back to back other direction
- E - Back to back both directions

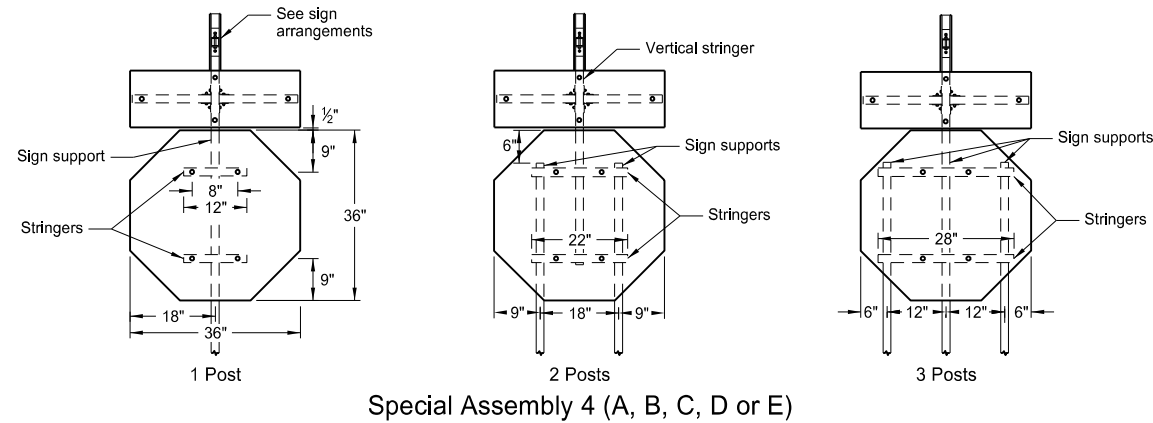


Special Assembly 1 (A, B, C, D or E)

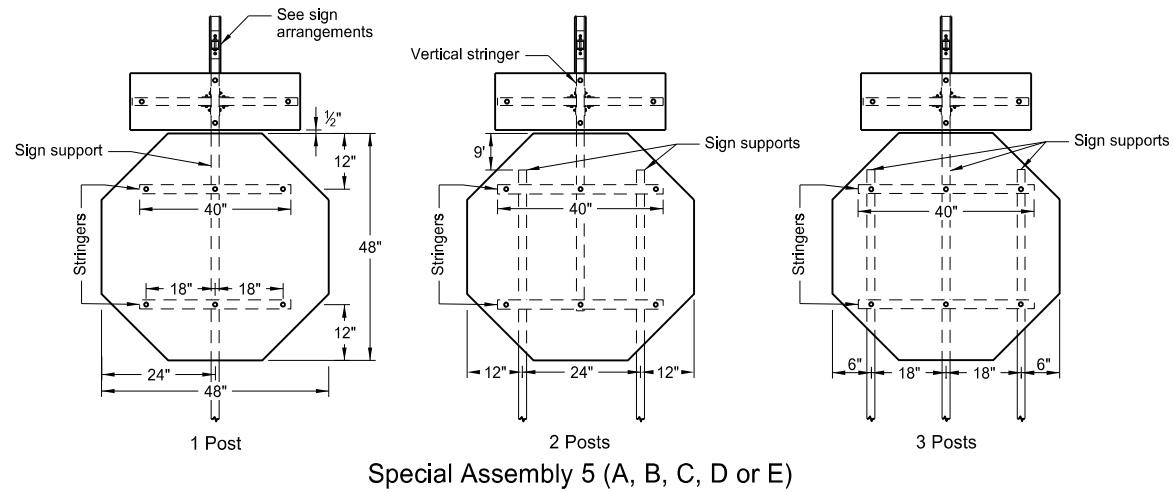


Special Assembly 2 (A, B, C, D or E)

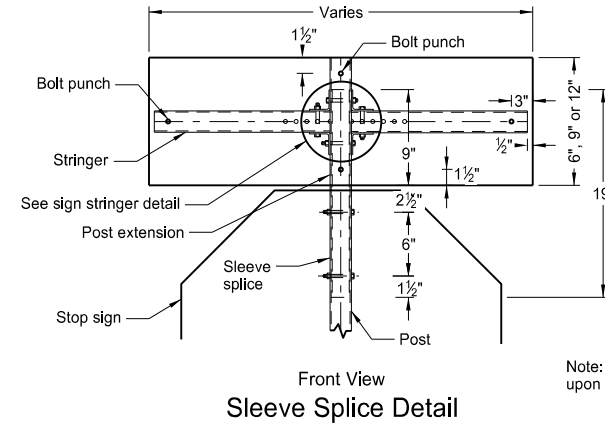
Special Assembly 3 (A, B, C, D or E)



Special Assembly 4 (A, B, C, D or E)

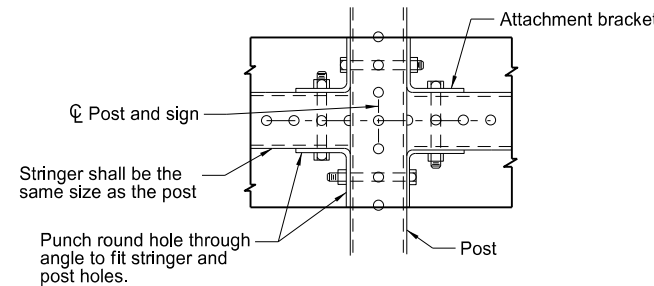


Special Assembly 5 (A, B, C, D or E)



Sleeve Splice Detail

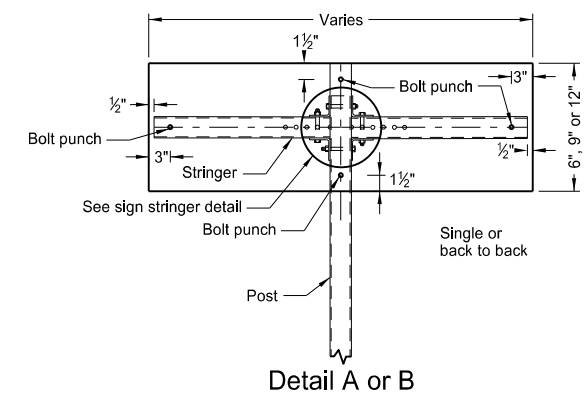
Note: The splice method may be used upon approval of the engineer.



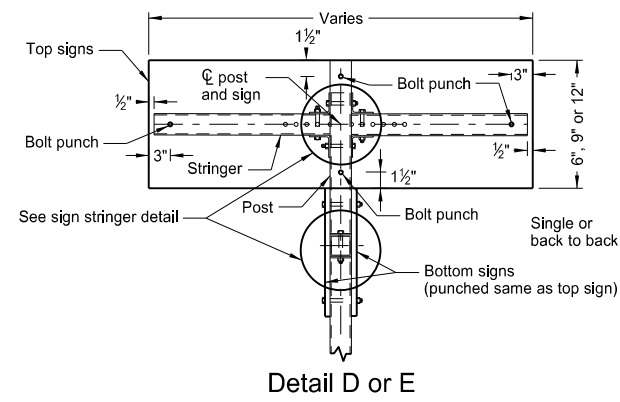
Sign Stringer Detail

Stringer shall be the same size as the post

Punch round hole through angle to fit stringer and post holes.

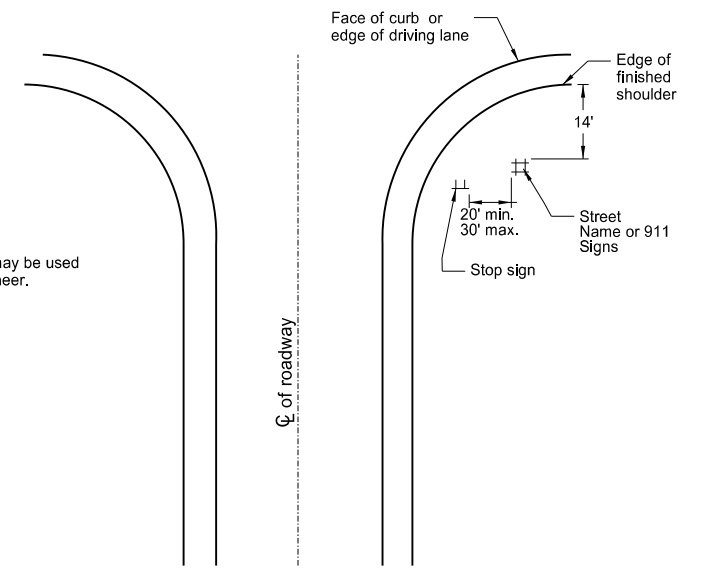


Detail A or B



Detail D or E

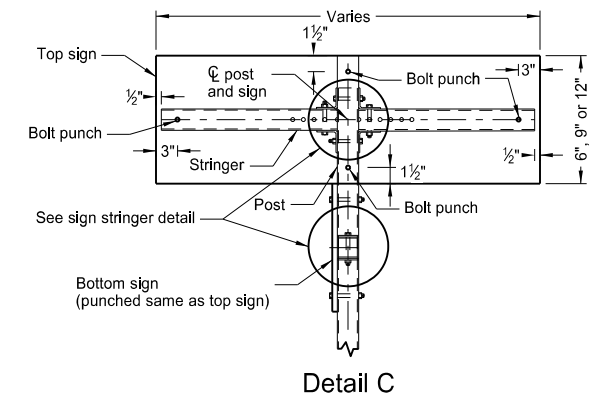
Note: See Standard Drawing D-754-86 for 911 support information and sign layout details.



Intersection Layout

Note: This layout is to be used for street name signs or 911 signs that are used with Special Assembly 1.

Sign Arrangements

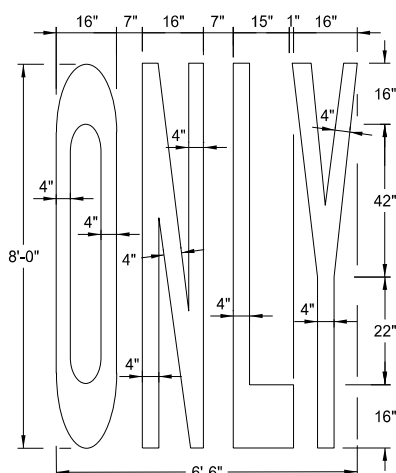


Detail C

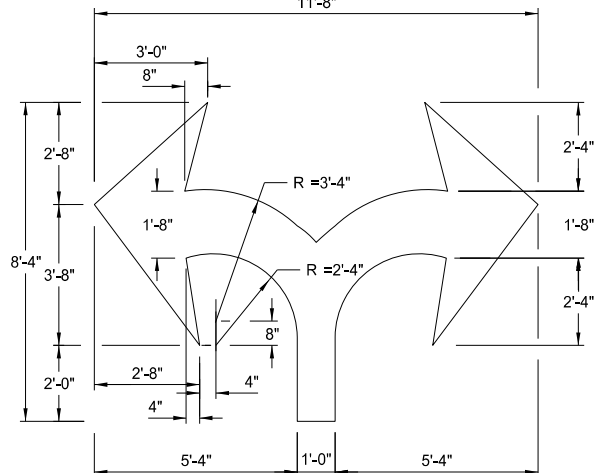
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
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 North Dakota Department  
 of Transportation

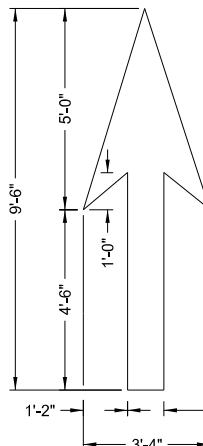
Pavement Marking Message Details



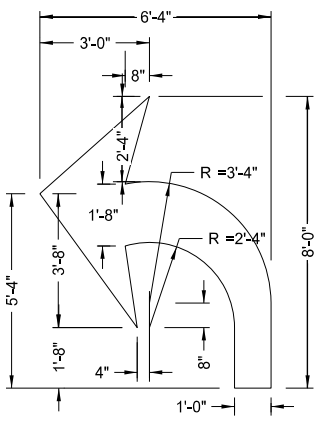
22 S. F.



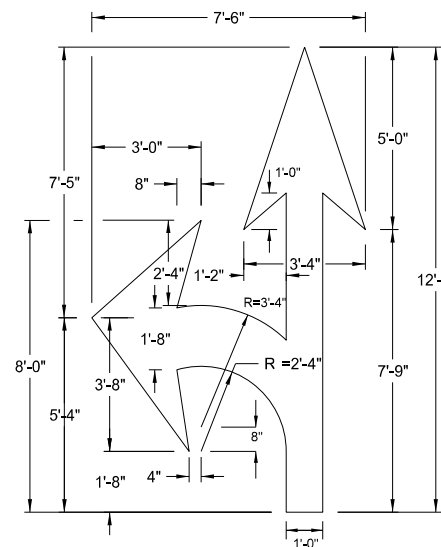
29 S. F.



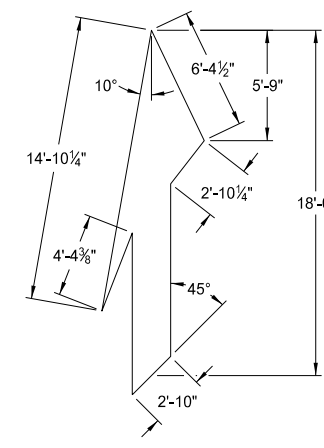
12 S. F.



16 S. F.



27 S. F.

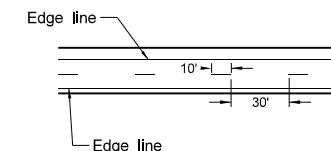


41 S. F.

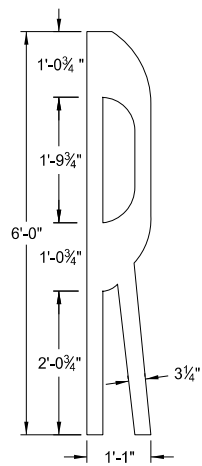
Note:  
The merge arrow shall be rotated 20° from the edge of the roadway.

Speed Limit	Chevron Width	Chevron Spacing 45° to Traffic
0-25 mph	8"	5'
30-40 mph	8"	15'
45 mph and above	12"	25'

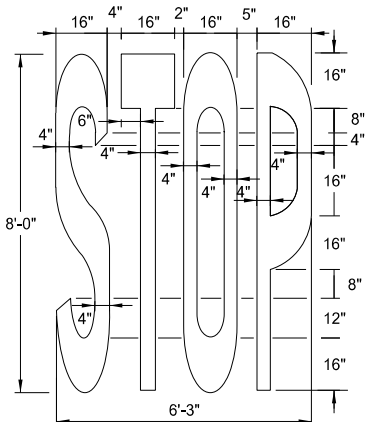
Chevron Crosshatching Table



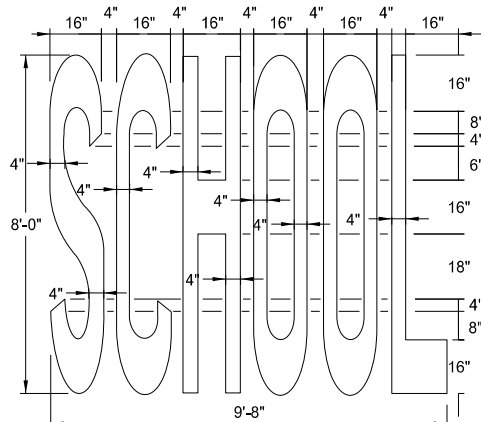
Centerline Pavement Marking Skip Spacing Detail



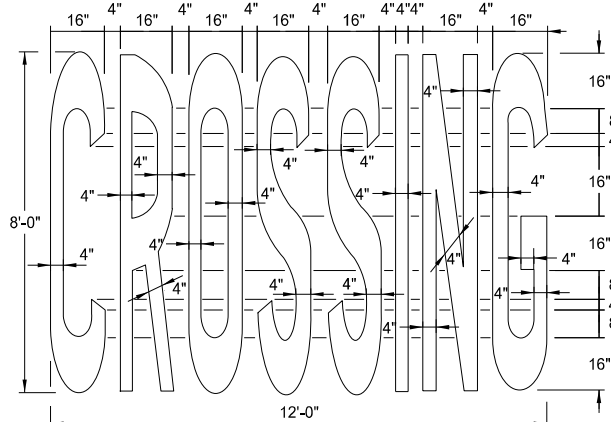
4 S. F.



22 S. F.



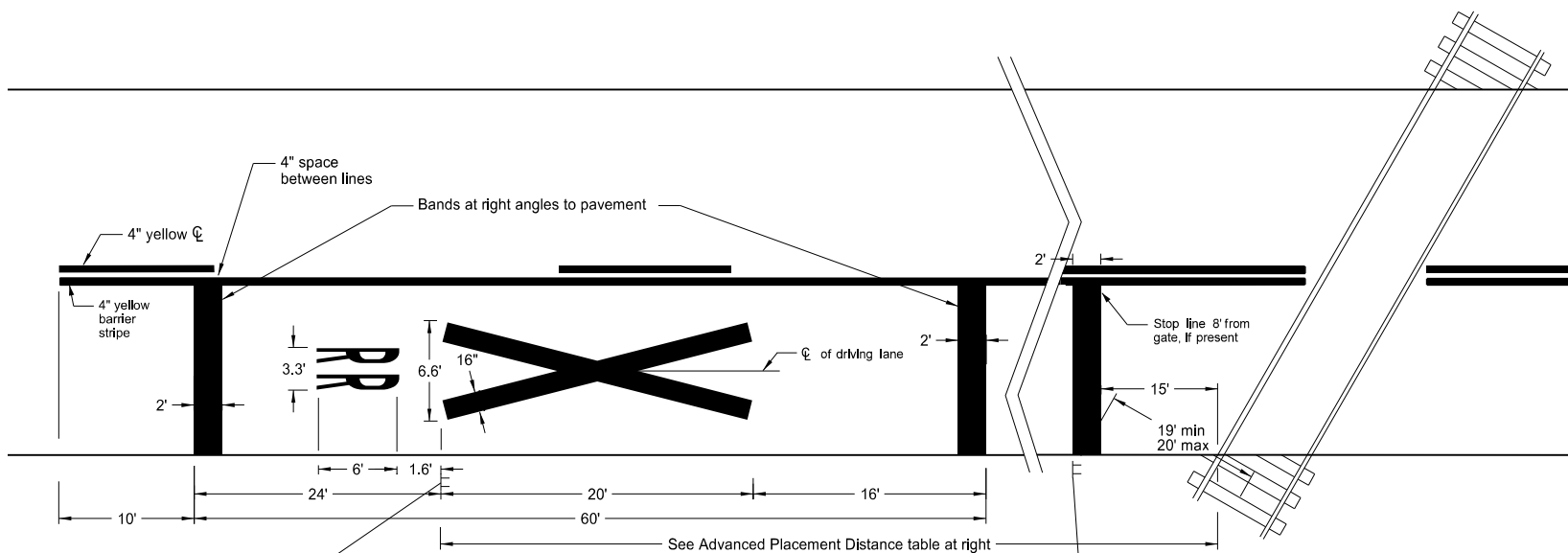
34.5 S. F.



46 S. F.

Posted or 85th Percentile Speed	Advance Distance
20 mph	min. 100 ft
25 mph	min. 100 ft
30 mph	min. 100 ft
35 mph	min. 100 ft
40 mph	125 ft
45 mph	175 ft
50 mph	250 ft
55 mph	325 ft
60 mph	400 ft
65 mph	475 ft
70 mph	550 ft

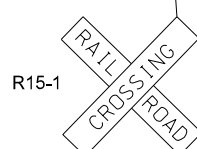
Advance Placement Distance for Railroad Warning Signs



See Standard Drawing D-754-81

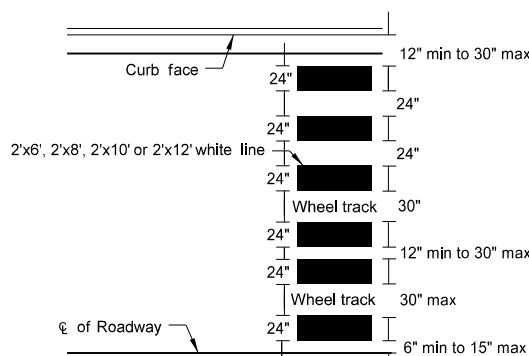
Notes:  
A three lane roadway should be marked with a centerline for two-lane approach operation on the approach to a crossing. On multi-lane roads, the transverse bands should extend across all approach lanes, and individual R X R symbols should be used in each approach lane.

See plans for correct message. All pavement markings shall be white unless noted otherwise.



R15-1

Railroad cross & 2 R's 3 Bands (12' lane) 60.5 S.F.  
72 S.F.



Continental Crosswalk Detail

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-6-11	
REVISIONS	
DATE	CHANGE

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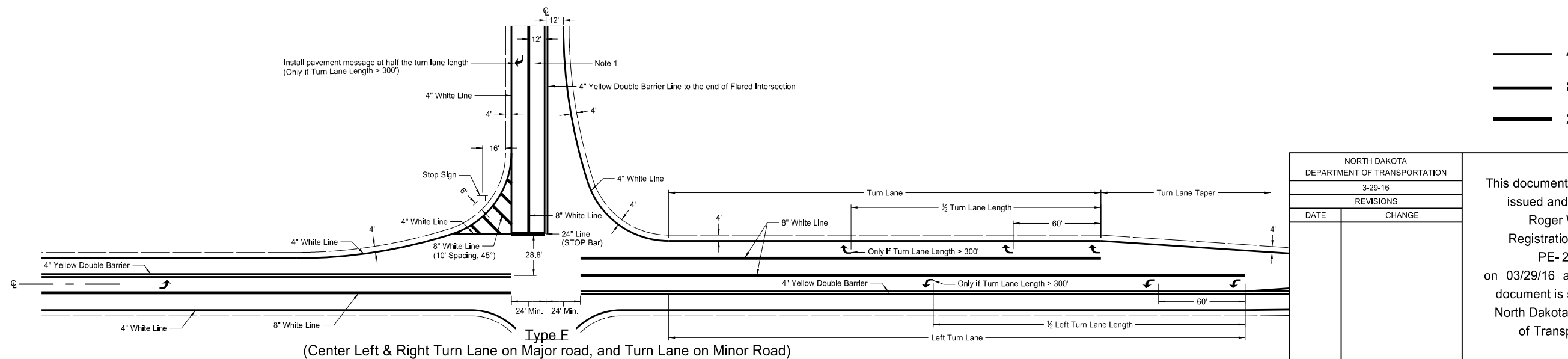
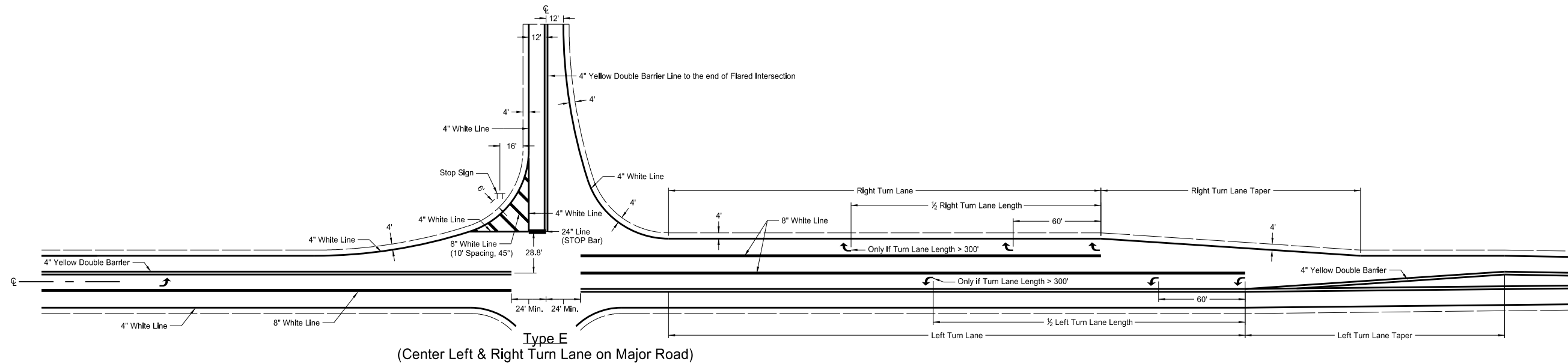
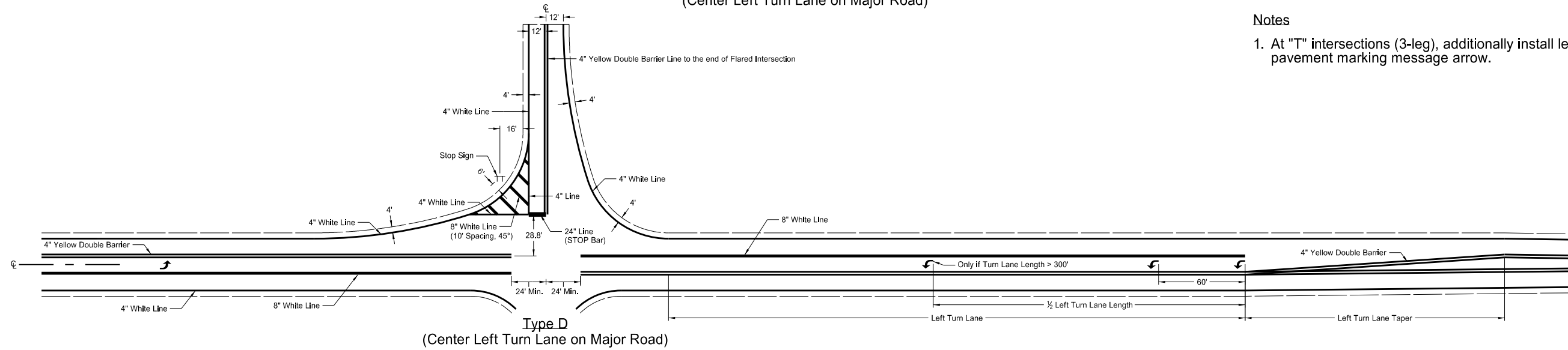
# PAVEMENT MARKING FOR STANDARD 90 DEGREE FLARED INTERSECTION

(Center Left Turn Lane on Major Road)

D-762-6

### Notes

- At "T" intersections (3-leg), additionally install left turn pavement marking message arrow.



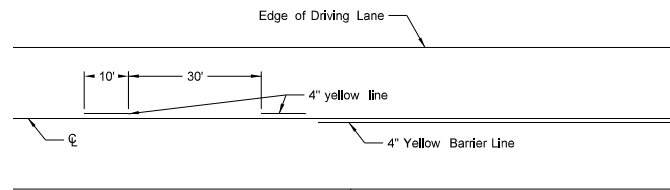
- 4" Marking
- 8" Marking
- 24" Marking

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
3-29-16	
REVISIONS	
DATE	CHANGE

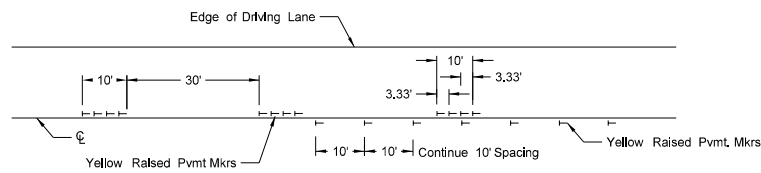
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SHORT-TERM PAVEMENT MARKING

D-762-11

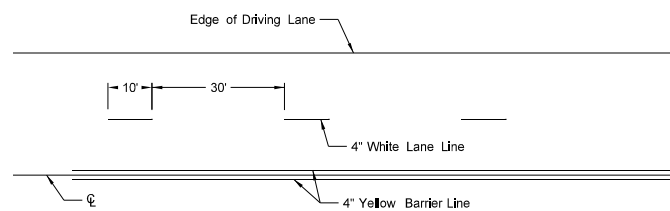


Painted or Tape Lines

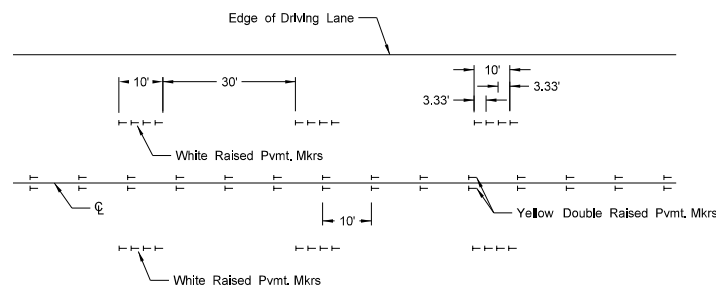


Raised Pavement Markers

TWO-LANE TWO-WAY ROADWAY

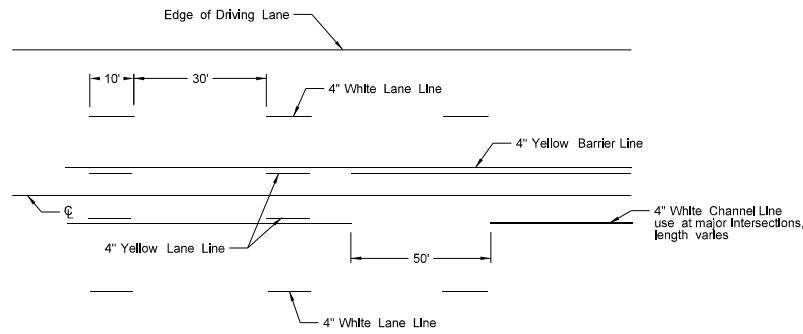


Painted or Tape Lines

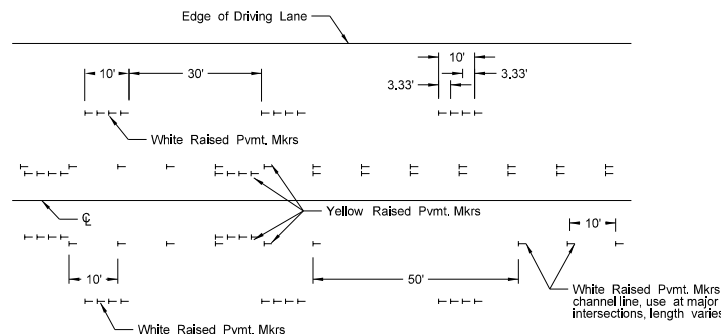


Raised Pavement Markers

FOUR LANE ROADWAY

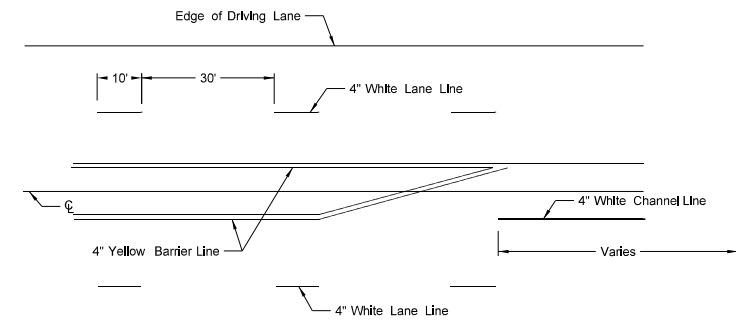


Painted or Tape Lines

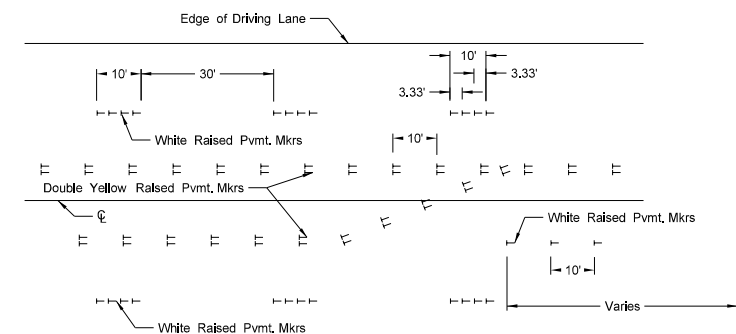


Raised Pavement Markers

FIVE LANE ROADWAY TWO WAY LEFT TURN



Painted or Tape Lines



Raised Pavement Markers

FIVE LANE ROADWAY WITH MARKED ISLANDS

NOTES:

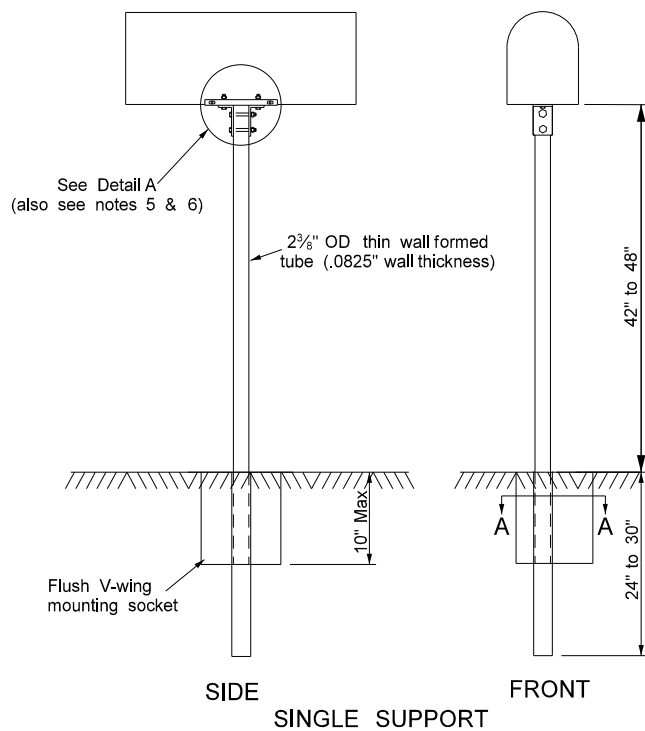
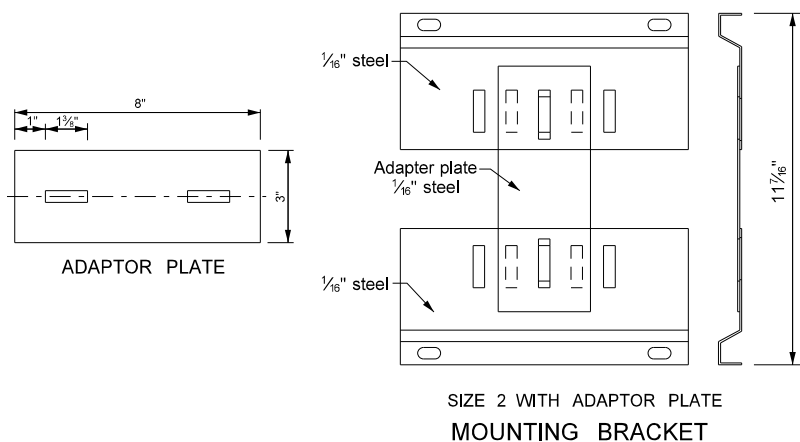
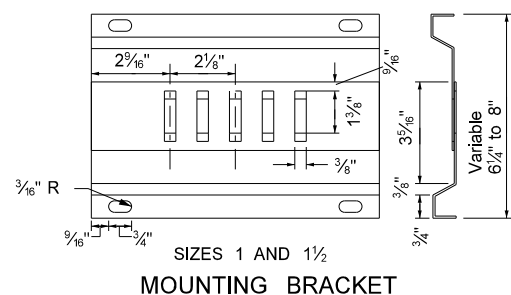
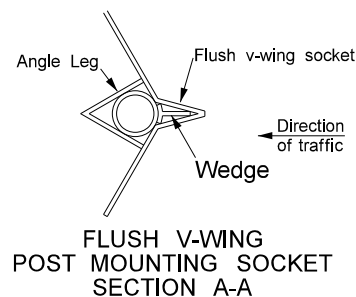
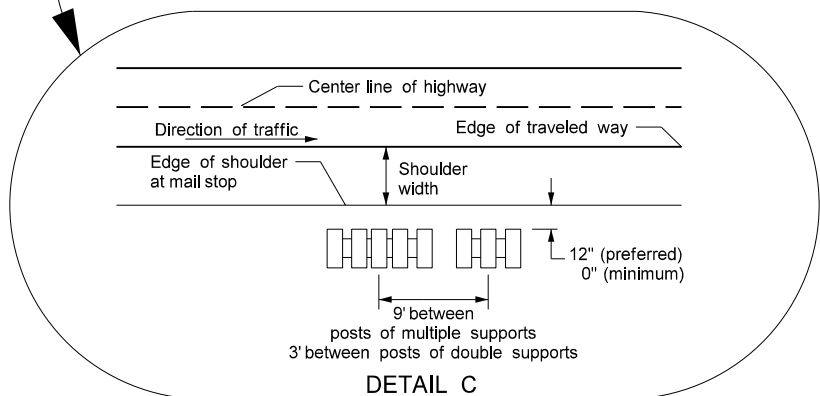
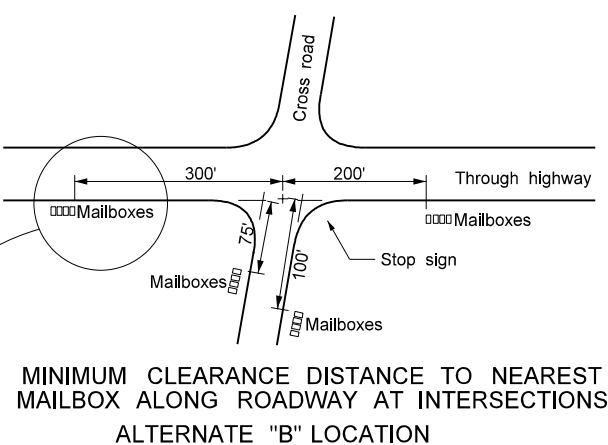
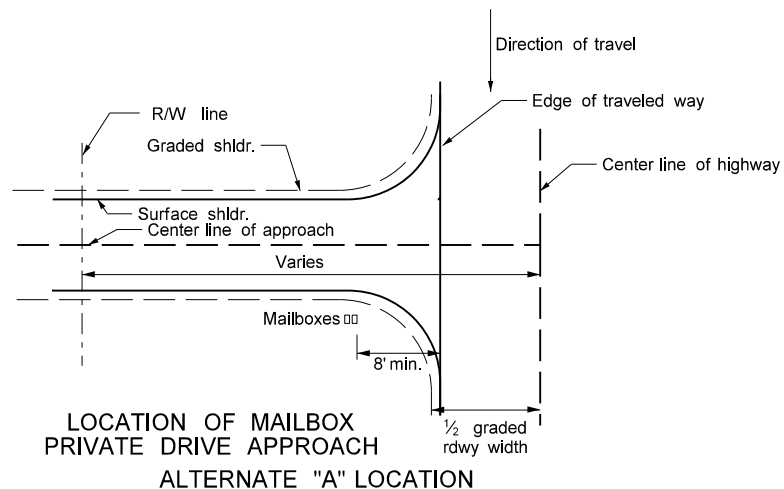
1. Two-lane two-way roadways shall have no passing zones placed as shown. No passing zone signs may be placed in lieu of short term no passing zone pavement markings. These signs will be allowed to remain in place for three days, at which time the short term no passing zone pavement marking shall be placed.
2. Short term center line stripe (paint) on top lift shall be carefully placed with exact spacing so that the permanent stripe will match when applied.
3. Raised markers and tape markings shall be removed after permanent pavement marking has been installed. Removed markings shall become the property of the contractor.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-1-10	
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DATE	CHANGE
3-29-16	Re-numbered to be D-762-11 (previously was D-762-6)

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MAILBOX LOCATION DETAILS



Notes:

- The mailbox support and hardware details shall consist of the "V-Loc Mailbox Support System" manufactured by: Tapco Traffic & Parking Control Co. Inc. Any other equal support system meeting the requirements of NCHRP Report 350, which has been crash tested, and approved by the Federal Highway Administration may be used. Approved alternate mailbox assemblies shall be installed in the manner and arrangement crash tested.
- The preferred location for all mailboxes is the Alternate "A" location. However, the Engineer may approve the Alternate "B" location if warranted by existing field conditions.
- Postal regulations require that mailboxes must be located on the right-hand side of the road in the direction traveled by the carrier. Therefore, the Engineer shall contact the local carrier or postmaster before installing new mailboxes to verify the direction of travel.
- Mailboxes installed on private drive approaches must always be located on the downstream side of the approach.
- Install angle connection parallel to traffic flow for size 2 mailbox mounted on single posts.
- Size 2 mailbox mounted on multiple support requires 2 each, 3/8" by 3/4" bolts with lock washers and nuts to attach the adaptor plate to mounting bracket. The unit will then require 4 angle connections to attach to the formed tube support frame. See Detail A.
- Space multiple support frames a minimum of 4 feet apart. Space single support frames a minimum of 3 ft apart. Do not place more than five No. 1 mailboxes, three No. 2 mailboxes, or any combination of four No. 1-A and No. 2 mailboxes on multiple support frames.

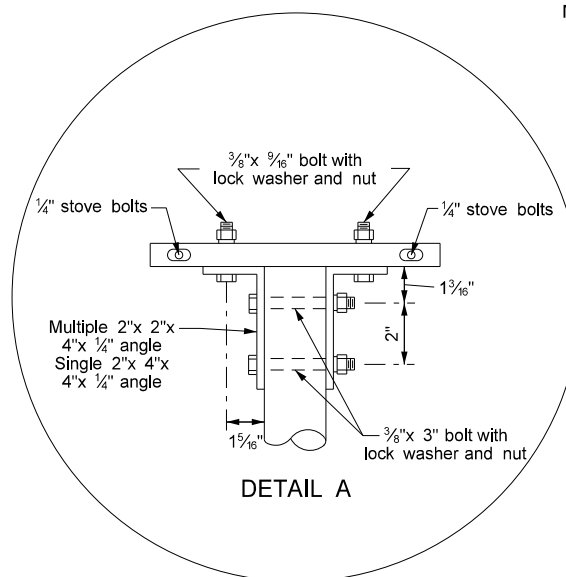
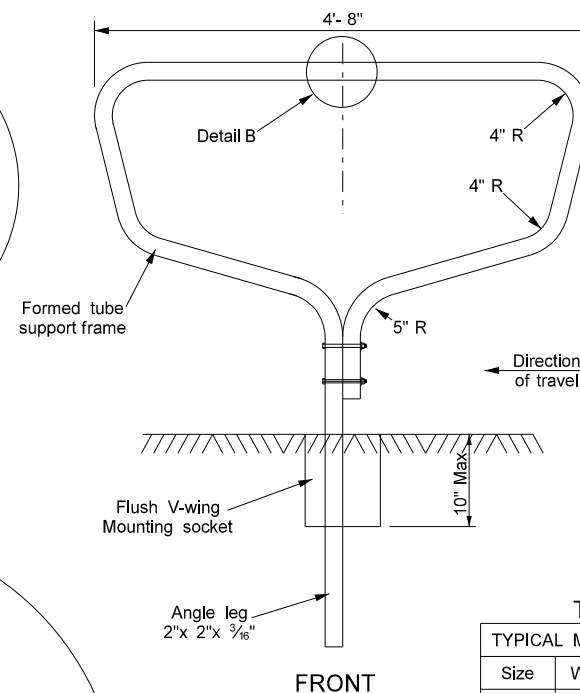
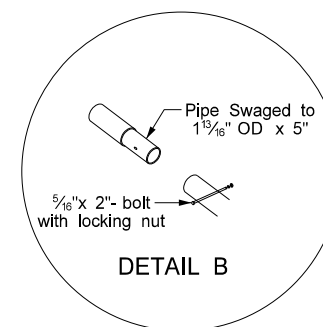


TABLE A  
TYPICAL MAILBOX DIMENSIONS

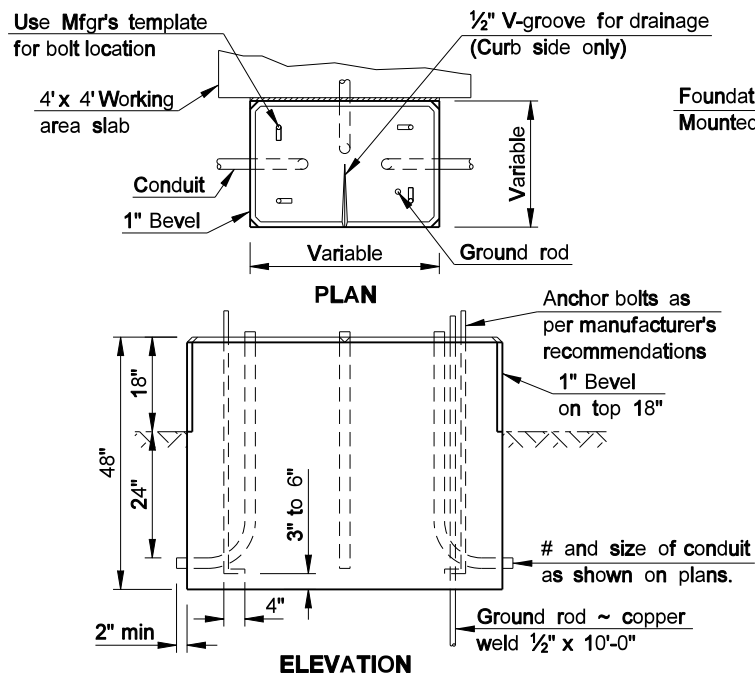
Size	Width	Height	Length
1	6.5"	8.5"	19"
1A	8"	10.5"	21"
2	11.5"	13.5"	23.5"

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION  
9-15-2010

REVISIONS	
DATE	CHANGE

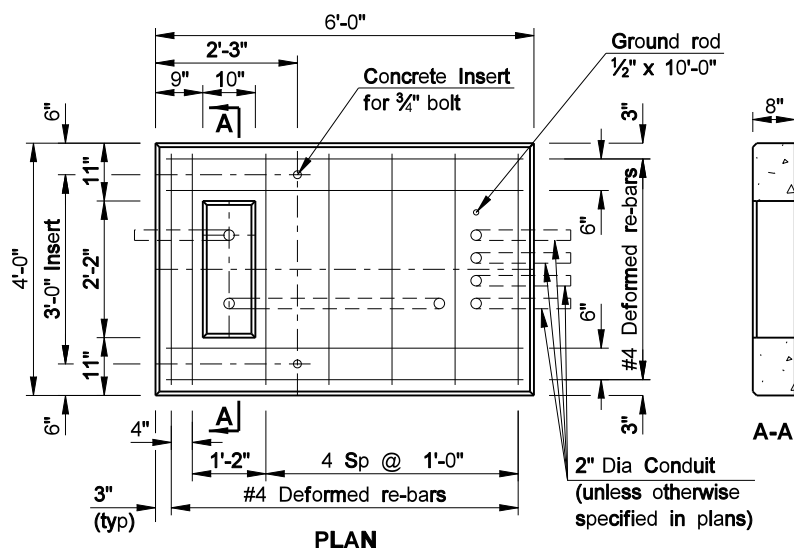
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**CONCRETE FOUNDATIONS  
(TRAFFIC SIGNALS & HIGHWAY LIGHTING)**



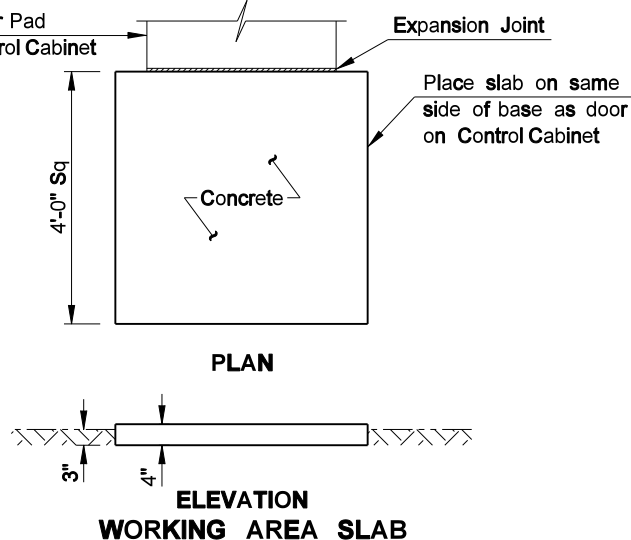
**CONTROLLER CABINET FOUNDATION PAD MOUNT**

The Controller Cabinet Foundation shall be bid as Concrete Foundation - Traffic Signals.

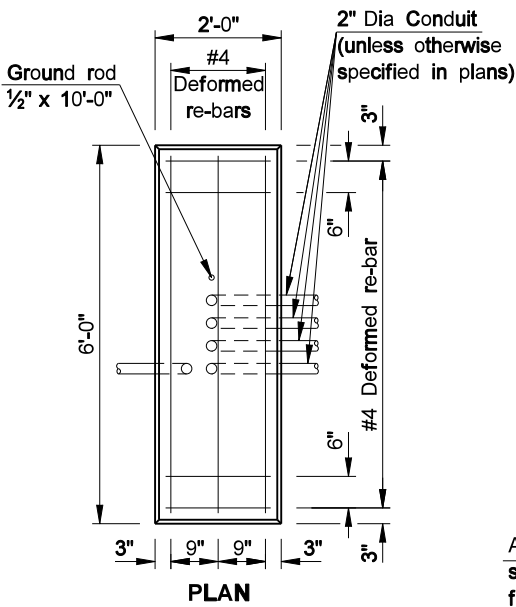


**TRANSFORMER & FEED POINT CABINET FOUNDATION PAD MOUNT**

The Transformer & Feed Point Cabinet Foundation Pad Mount shall be bid as Concrete Foundation ~ Feed Point ~ Type A.

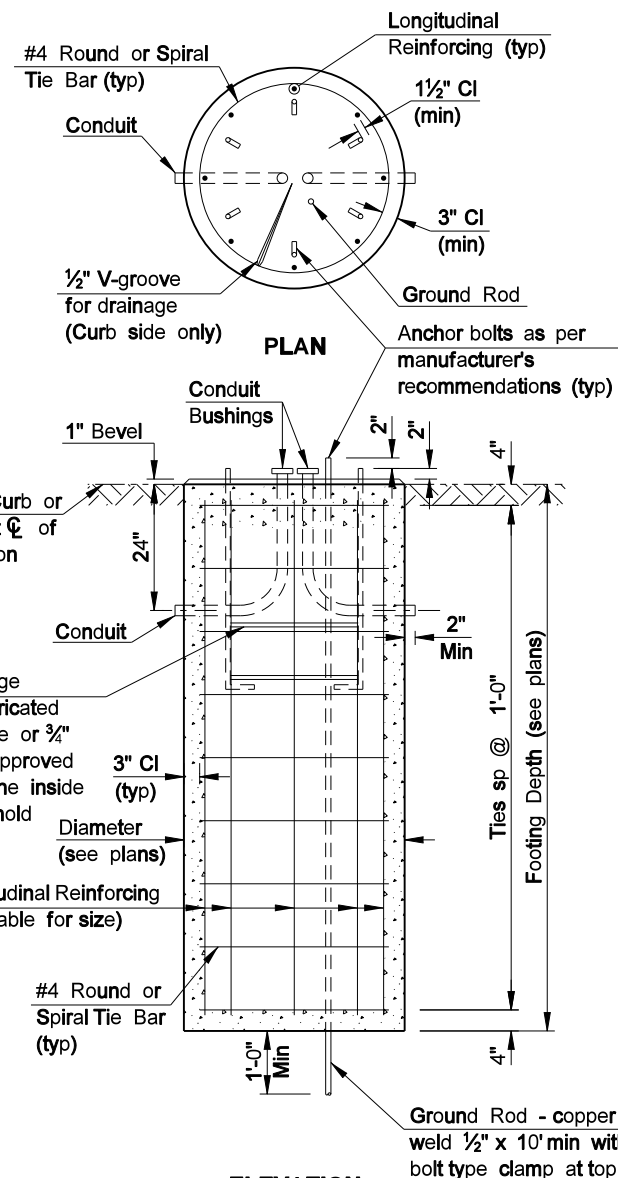
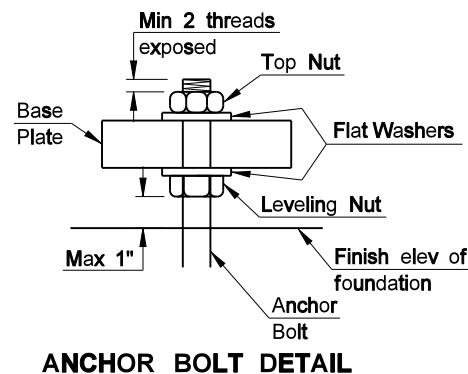


The Working Area Slab shall be installed where shown on the plans and shall not be bid separately but shall be included in the price bid for Concrete Foundation - Traffic Signals.



**FEED POINT CABINET FOUNDATION PAD MOUNT**

The Feed Point Cabinet Foundation Pad Mount shall be bid as Concrete Foundation ~ Feed Point ~ Type B.



**LIGHT & SIGNAL STANDARD FOUNDATION**

**NOTES:**

**LIGHT & SIGNAL STANDARD FOUNDATIONS:** See plans for conduit size, number of bends and correct position for each foundation. When conduit does not continue beyond the foundation, conduit with a 105° bend and bushings on both ends may be substituted for the 90° bends shown. See plans for correct size & location of foundations. The grade and exact location shall be established by the Engineer in the field. All reinforcing shall be Grade 60. Tie bars shall have a minimum of a 12" lap. Reinforcing may be omitted for Type I, II, V, VI & VII signal standard foundations if the anchor bolts extend to within 3" to 6" above the bottom of the foundation. A minimum of 6 anchor bolts shall be used for cantilevered structures.

**CONTROLLER CABINET FOUNDATION PAD MOUNT FOUNDATION:** See plans for the number of 90° bends per foundation and correct positioning. The foundation for Pad Mounted Controller Cabinet shall be of sufficient size so that there is a minimum of 3" of clearance from the outside edge of cabinet to the outside edge of the foundation on any side. The contractor shall ensure a water-tight seal between the controller cabinet and the foundation by caulking, except for V-groove.

**WORKING AREA SLAB:** The materials and preparation of this slab shall be as approved by the Engineer in the field.

**TRANSFORMER & FEED POINT CABINET FOUNDATION PAD MOUNTED:** The foundation shall have a wood float finish. All conduits shown shall be installed. Conduit that is not used at this time shall be plugged with an expandable plug.

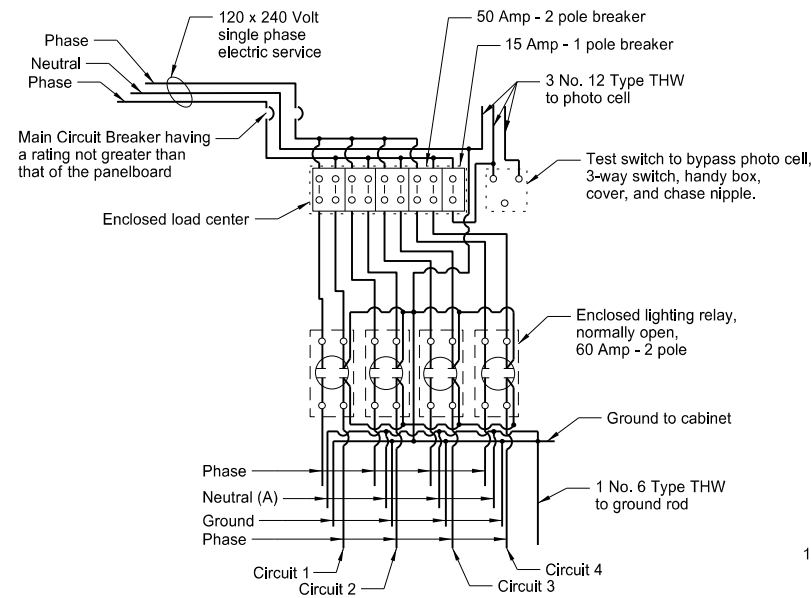
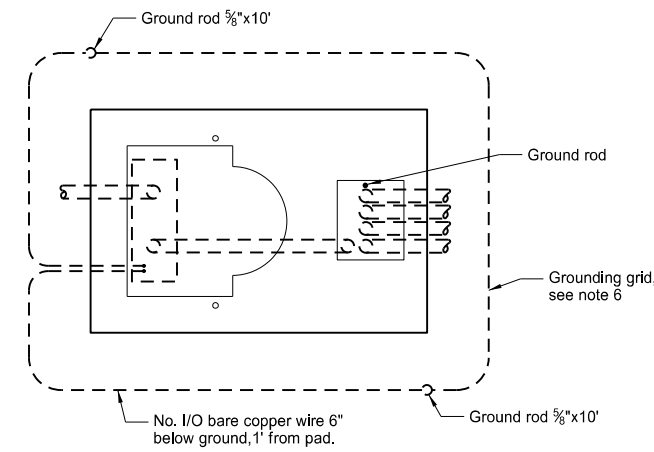
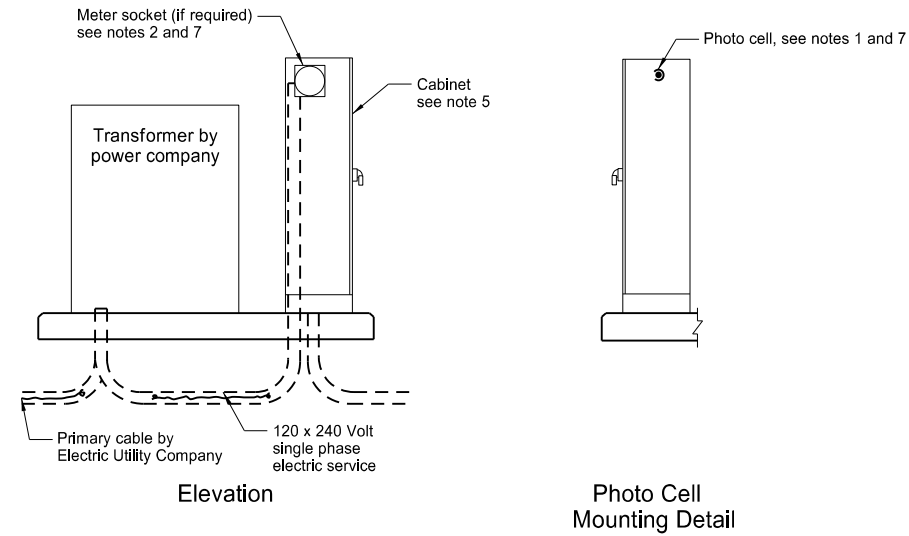
**FEED POINT CABINET FOUNDATION PAD MOUNTED:** The foundation shall have a wood float finish. All conduits shown shall be installed. Conduit that is not used at this time shall be plugged with an expandable plug.

LIGHT & SIGNAL FOUNDATION TABLE	
FOOTING DEPTH (ft)	LONGITUDINAL REINFORCING
≤ 12	8 - #5
13 - 14	8 - #6
15 - 16	8 - #7
17 - 19	8 - #8

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FEED POINTS  
(ROADWAY LIGHTING)



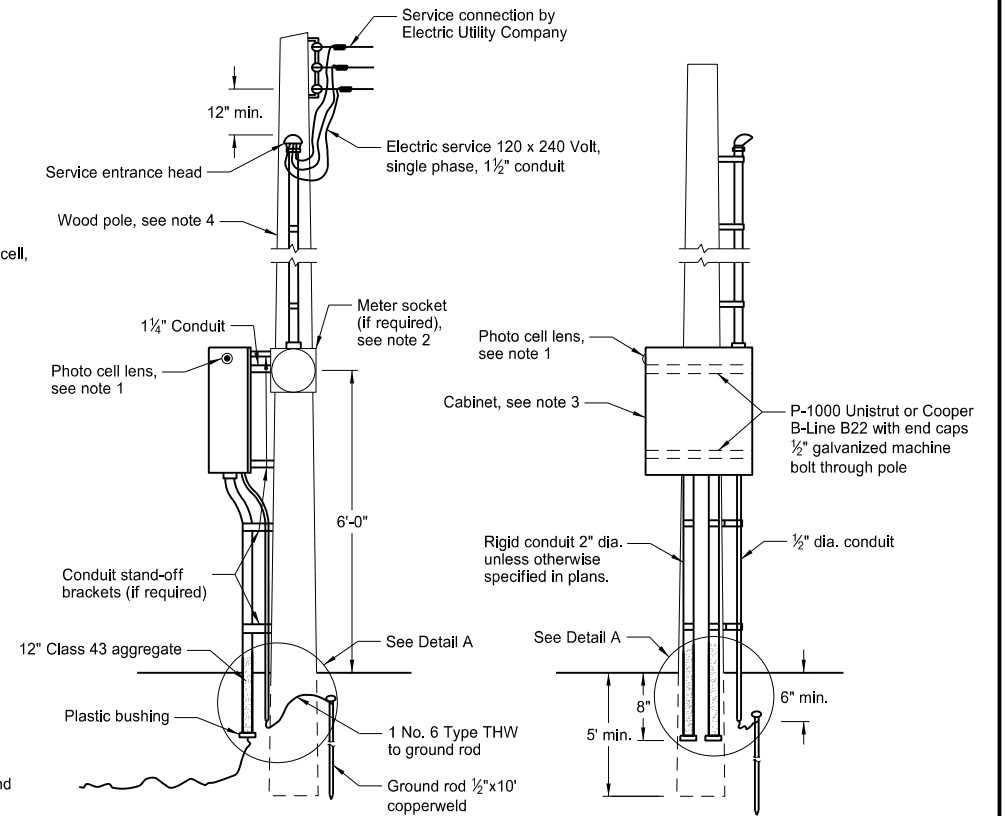
Feed Point Type IV

Type I feed point is similar to Type IV except only one electrical circuit, one 50 Amp - 2 pole breakers and one lighting relay, normally open, shall be installed.

Type II feed point is similar to Type IV except only two electrical circuit, two 50 Amp - 2 pole breakers and two lighting relays, normally open, shall be installed.

Type III feed point is similar to Type IV except only three electrical circuits, three 50 Amp - 2 pole breakers and three lighting relays, normally open, shall be installed.

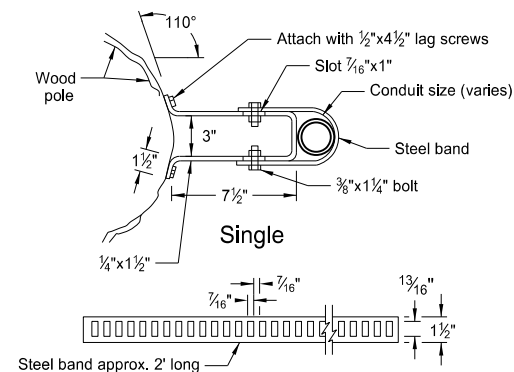
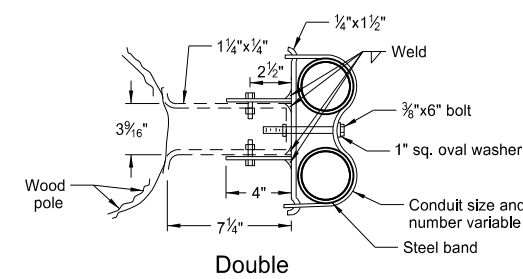
(A) Install when festoon circuit is required.



Feed Point Pole Mounted

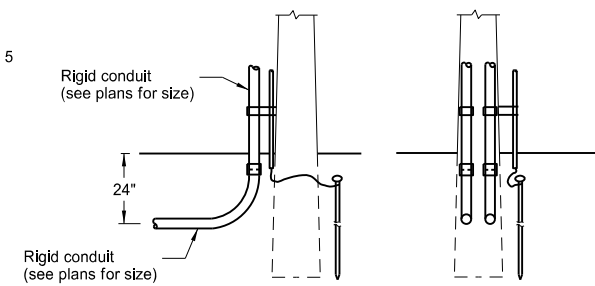
Notes:

1. Photo Cell: The electrical contractor shall furnish and install the photoelectric cell. The photo lens shall face north.
2. Meter Socket: The contractor shall install the meter socket and trim if the meter is required by local Utility Company. Meter to be furnished and installed by Utility Company.
3. Pole Mounted Cabinet: Cabinet shall have lock drip shield, factory installed steel backing, stainless steel hardware, and side hinge door. Cabinet shall be shop coated with one coat of primer and have two coats of exterior gray enamel.  
Type I and II feed point shall be 30" high x 24" wide x 8" deep, Type III and IV feed point shall be 30" high x 42" wide x 10" deep or 36" high x 36" wide x 10" deep.
4. Wood Pole: Minimum 20' Class VII full length penta pressure treated wood pole. (if required, see layout sheets)
5. Pad Mounted Cabinet: Cabinet shall be 56" high x 26" wide x 14" deep. Minimum 12 gauge steel or aluminum with provisions for padlock. Cabinet shall be weatherproof. A steel cabinet shall have one coat of primer and two coats of exterior dark green enamel.
6. Grounding Grid: The grounding grid shall have a ground resistance not to exceed 25 ohms. This shall be obtained by one or more 5/8"x10' copperweld ground rods in parallel or series at two corners. Minimum distance between ground unit assemblies shall be 6'0".
7. Meter Location: The meter (if required) shall not be mounted on the same side of the cabinet as the photo cell.

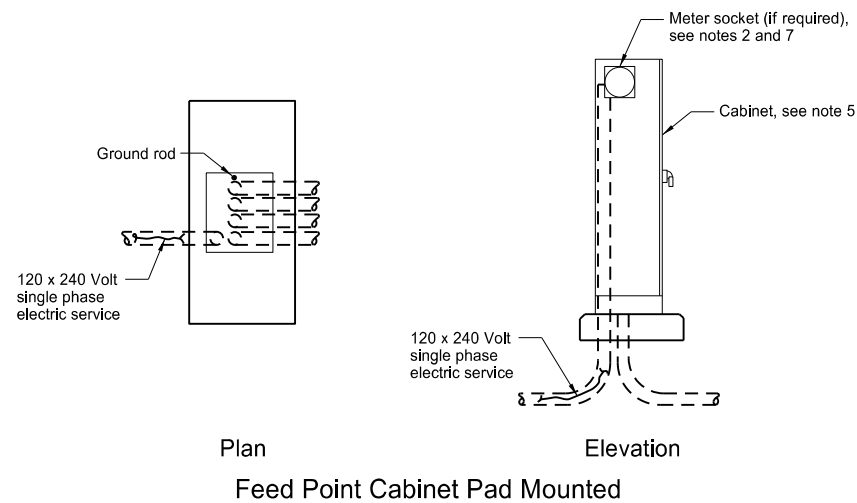


Conduit Standoff Bracket

The conduit standoff brackets may be omitted if not required by the local utility company.

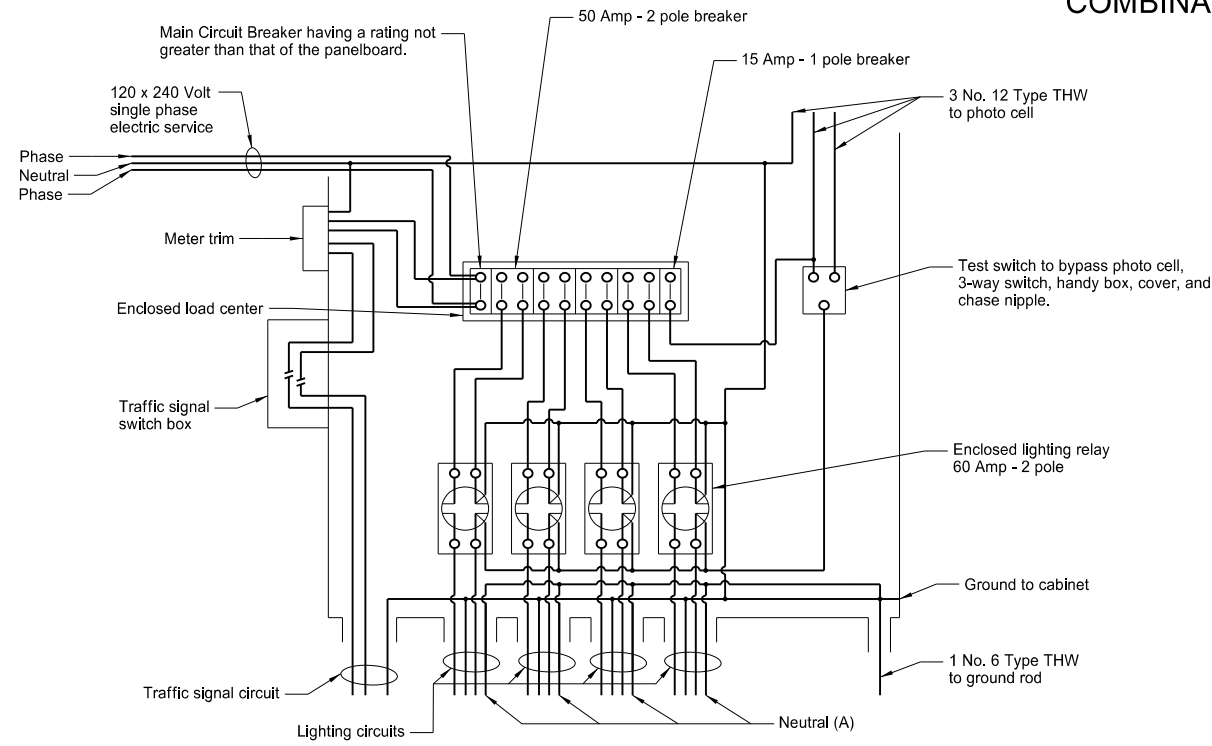


Use this detail if there is a continuous run of conduit from the feed point to the first light standard.

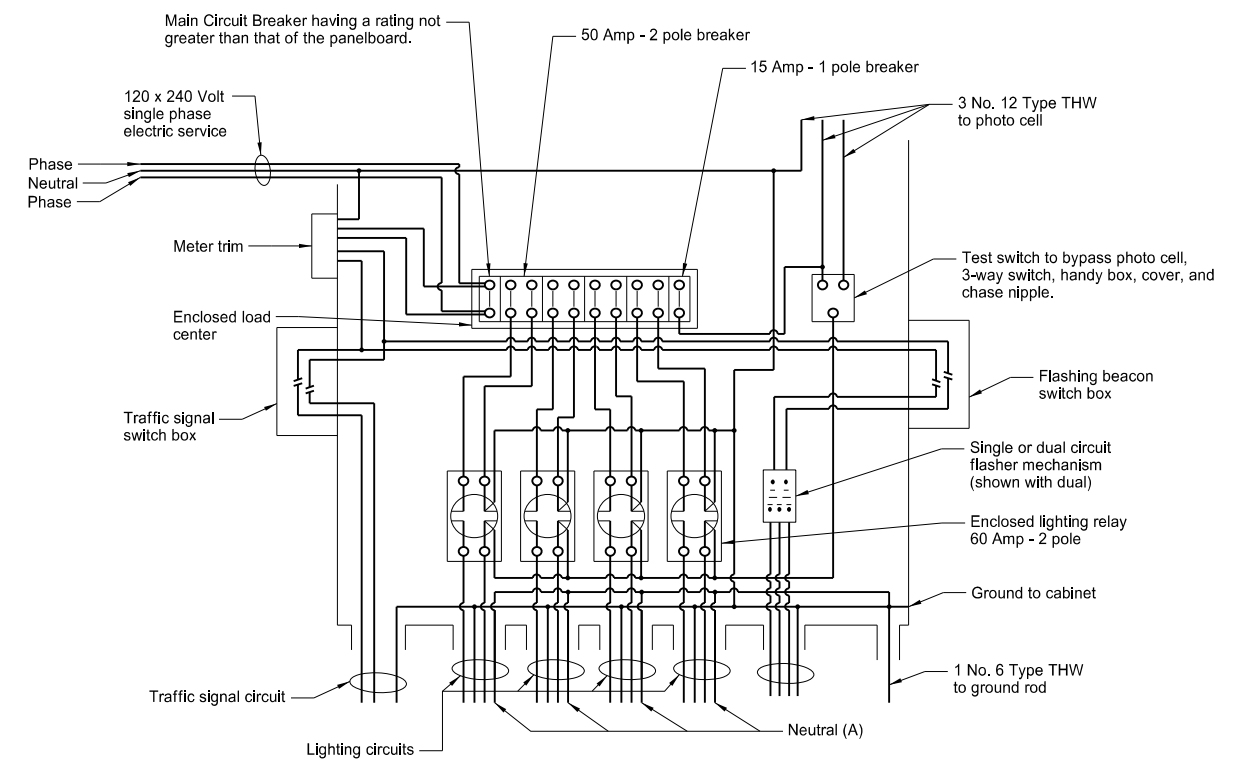


# COMBINATION FEED POINT DETAILS

D-770-2A



Combination Lighting and Signal Feed Point Type IV



Combination Lighting, Signal, and Flashing Beacon Feed Point Type IV

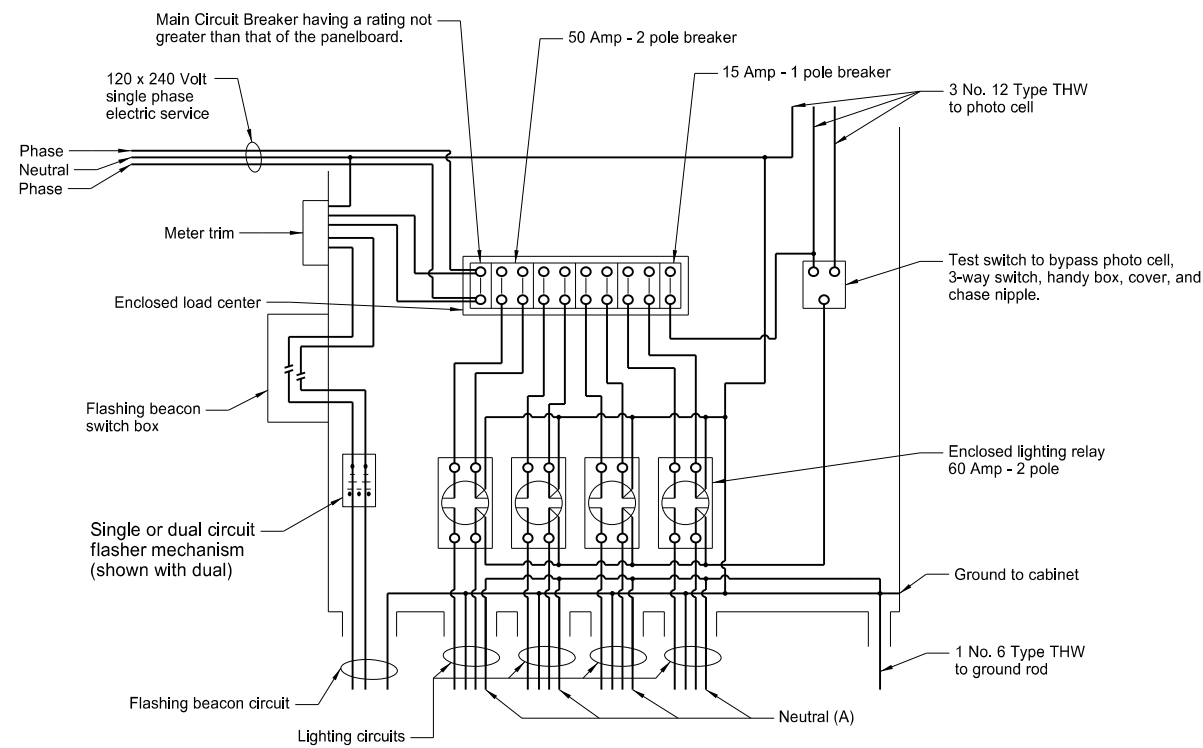
**Notes:**

Type I feed point is similar to Type IV except only one electrical circuit, one 50 Amp - 2 pole breaker and one lighting relay, normally open, shall be installed.

Type II feed point is similar to Type IV except only two electrical circuits, two 50 Amp - 2 pole breakers and two lighting relays, normally open, shall be installed.

Type III feed point is similar to Type IV except only three electrical circuits, three 50 Amp - 2 pole breakers and three lighting relays, normally open, shall be installed.

(A) Install when festoon circuits are required

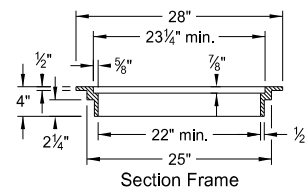
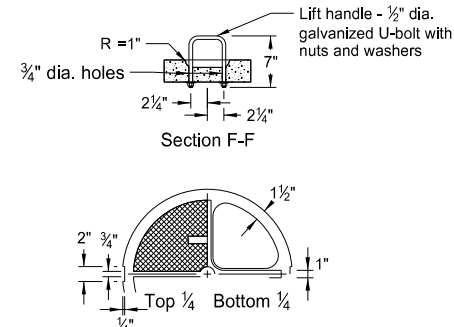
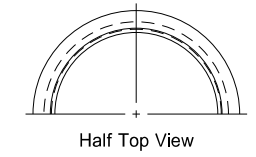
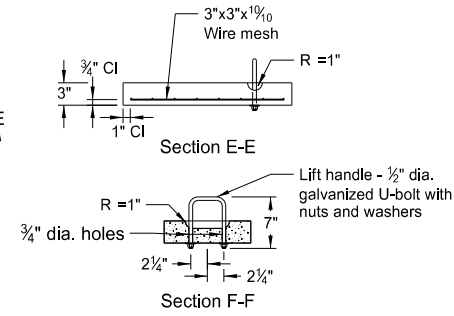
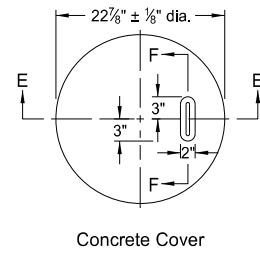
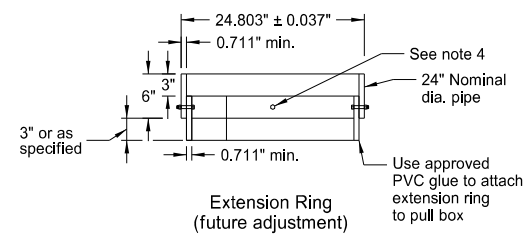


Combination Lighting and Flashing Beacon Feed Point Type IV

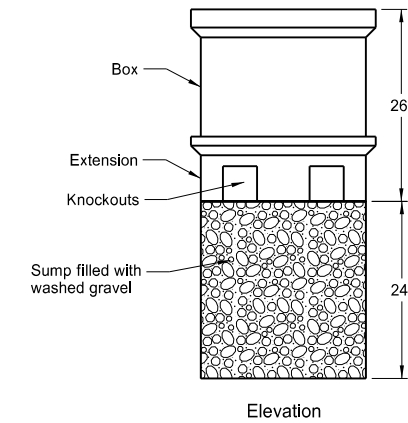
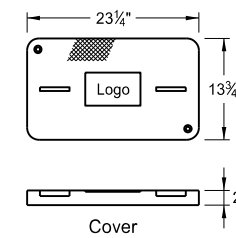
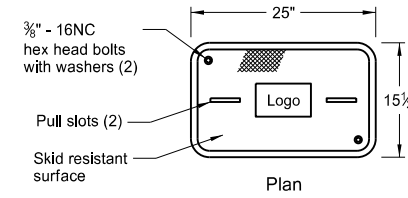
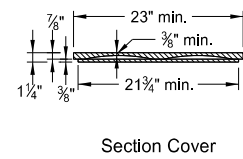
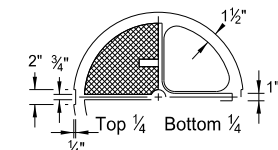
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PULL BOX DETAILS

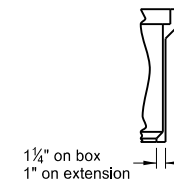


Cast Iron Frame and Cover



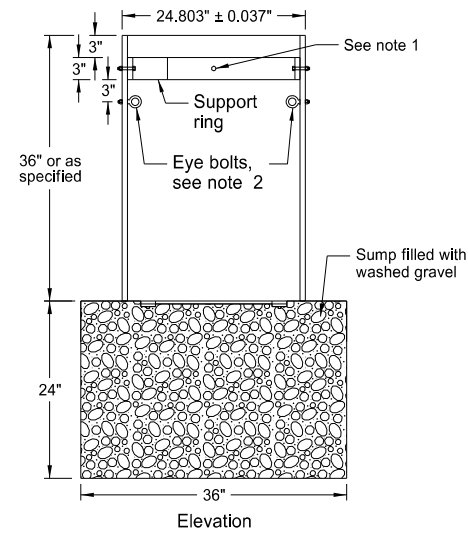
Polymer Concrete Pull Box

Note: Polymer concrete reinforced by a heavy weave fiberglass

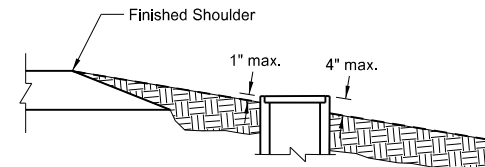
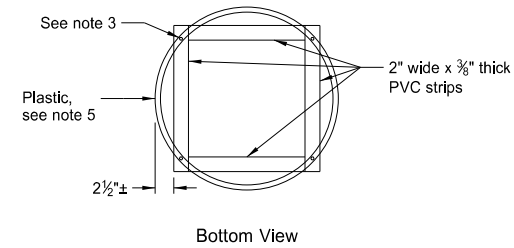


Notes:

1. Place top of pull box flush with surfaced area and approximately one inch above earth or sodded areas on level surfaces.
2. Pull box shall have at least one knockout per side.
3. Polymer Concrete pull box shall be Tier 22 as per ANSI / SCTE 77.



PVC Pull Box



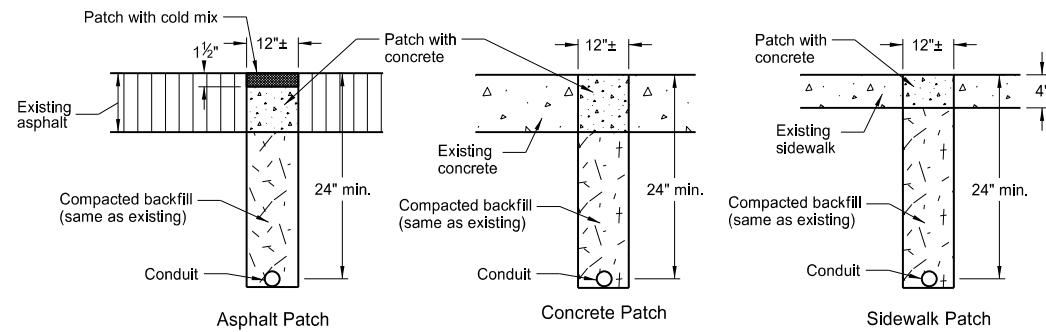
PVC Pull Box Notes:

1. Attach split 24" nominal diameter PVC cover support ring with four 3/8" dia. x 2" long stainless steel hex head bolts with nuts at 90 degrees apart.
2. Two type 2 shoulder eye bolts, 3/8" dia. x 1 1/4" shank length with hex nuts 180 degrees apart (for lifting pull box and supporting electric cable).
3. Four 1/4" x 1 1/4" long galvanized lag screws. Screw assembly together.
4. Attach split 24" nominal diameter PVC cover support extension ring with four 3/8" dia. x 2" long stainless steel hex head bolts with nuts at 90 degrees apart.
5. Bolt assembly together.
6. Conduit holes located in barrel section shall be sized no more than 1" larger than size of conduit being used.
7. After pull box and conduit installation all inside walls and cover shall be made water tight to the satisfaction of the Engineer.
8. PVC pipe to meet requirements of ASTM F679T-1 or equal.
9. Hex head bolts and nuts shall be austenitic stainless steel. Other fasteners to be galvanized as per AASHTO M-232.
10. Concrete cover shall be coated on top and sides with an approved epoxy coating. The epoxy protective coating shall be light gray, clear, or neutral in color and shall be applied as recommended by the manufacturer. The surfaces of the concrete to which the epoxy protective coating is applied, shall be cleaned by wire brush and shall be dry before application.
11. Cast Iron Cover castings shall be gray iron as per AASHTO M 105, Class 35B.

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7-8-14	Added Note 3

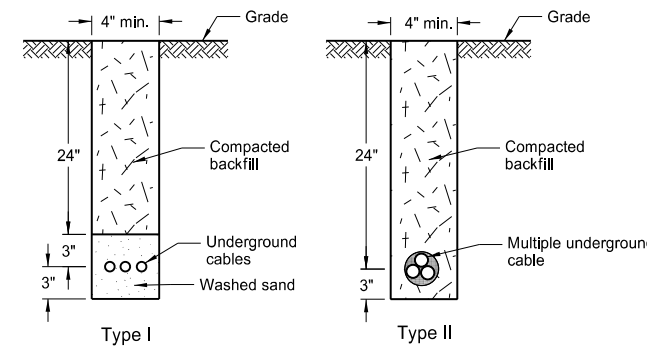
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LIGHTING AND SIGNAL DETAILS



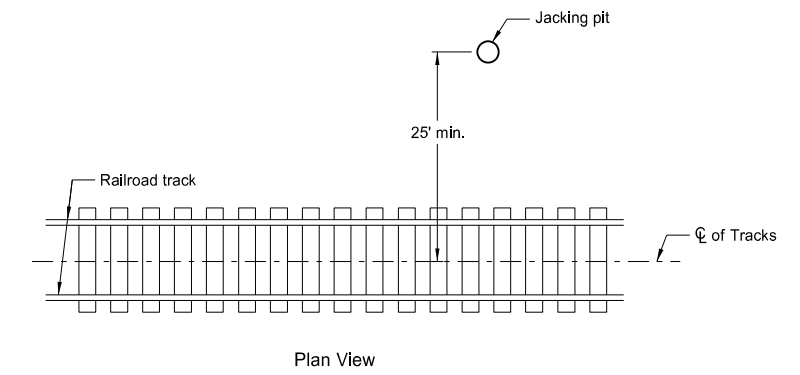
Surface Patch Details

Note: All trenches shall be saw cut. The replacement concrete shall be P.C.C. pavement and the coarse aggregate gradation, maximum size and method of curing shall be as approved by the Engineer. Immediately prior to pouring replacement concrete, all surfaces shall be painted with an approved epoxy compound.

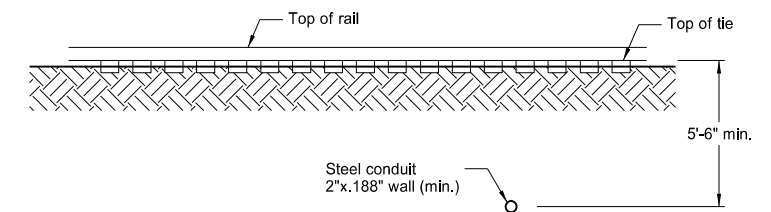


Cable Trench

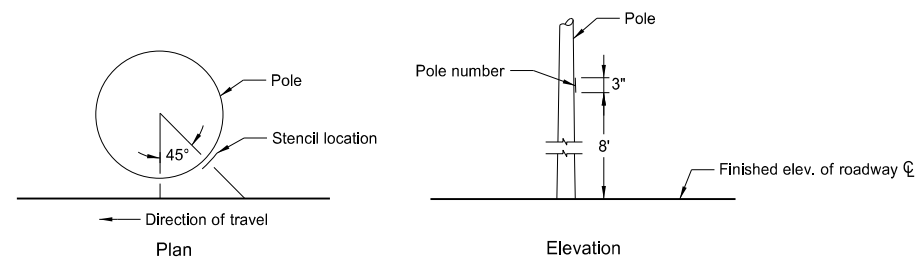
Note: The entire area which is disturbed by the trenching shall be sodded or as directed by the Engineer.



Plan View

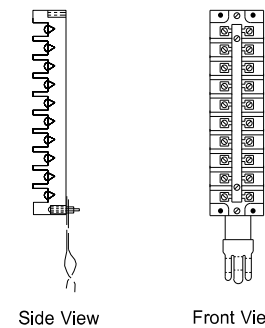


Elevation View  
Conduit Placement under Railroad Tracks

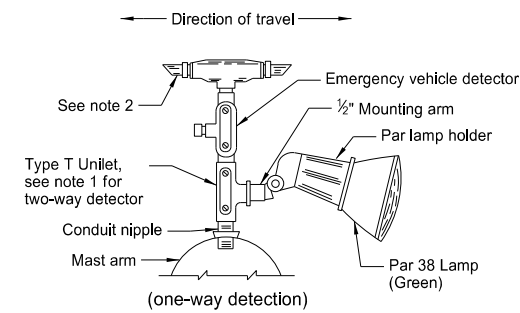


Light Standard Numbering

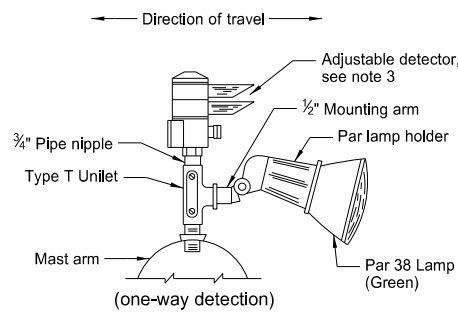
Note: On the roadway side of each light standard, the Contractor shall stencil on the pole number using black paint or an adhesive coated plastic such as Scotchcal by 3M or as approved by the Engineer. See layout sheets for pole numbers.



Side View Front View  
Terminal Block Detail

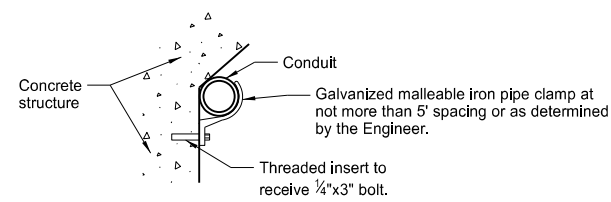


Emergency Vehicle Detector Detail

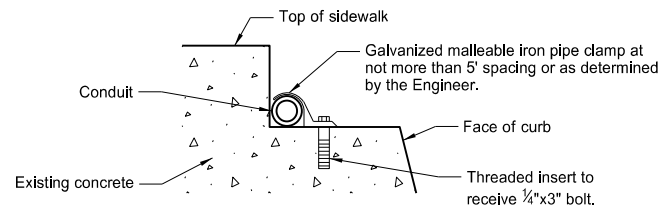


Alternate Emergency Vehicle Detector Detail (adjustable)

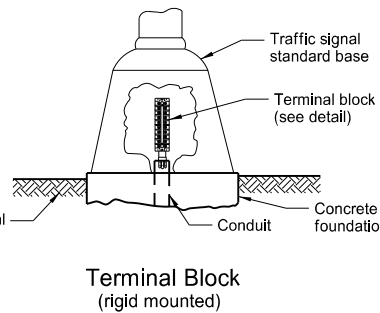
Notes:  
1. Two-way Detector shall have Type X Unilet with two Par lamp holders and lamps. (one in each direction).  
2. One-way Detector shall have the unused end plugged with metal pipe plug.  
3. Two-way Detector shall have the detector lens rotated to face the direction of travel, and shall have Type X Unilet with two Par lamp holders and lamps (one in each direction).



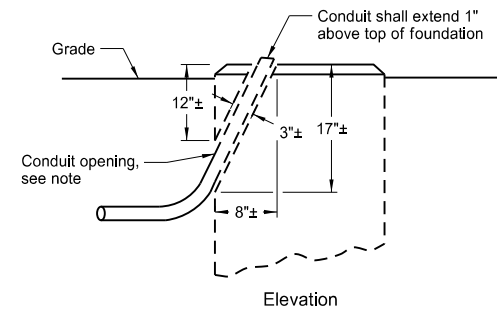
Bridge Mounted Conduit Hanger



Curb Mounted Conduit



Terminal Block (rigid mounted)

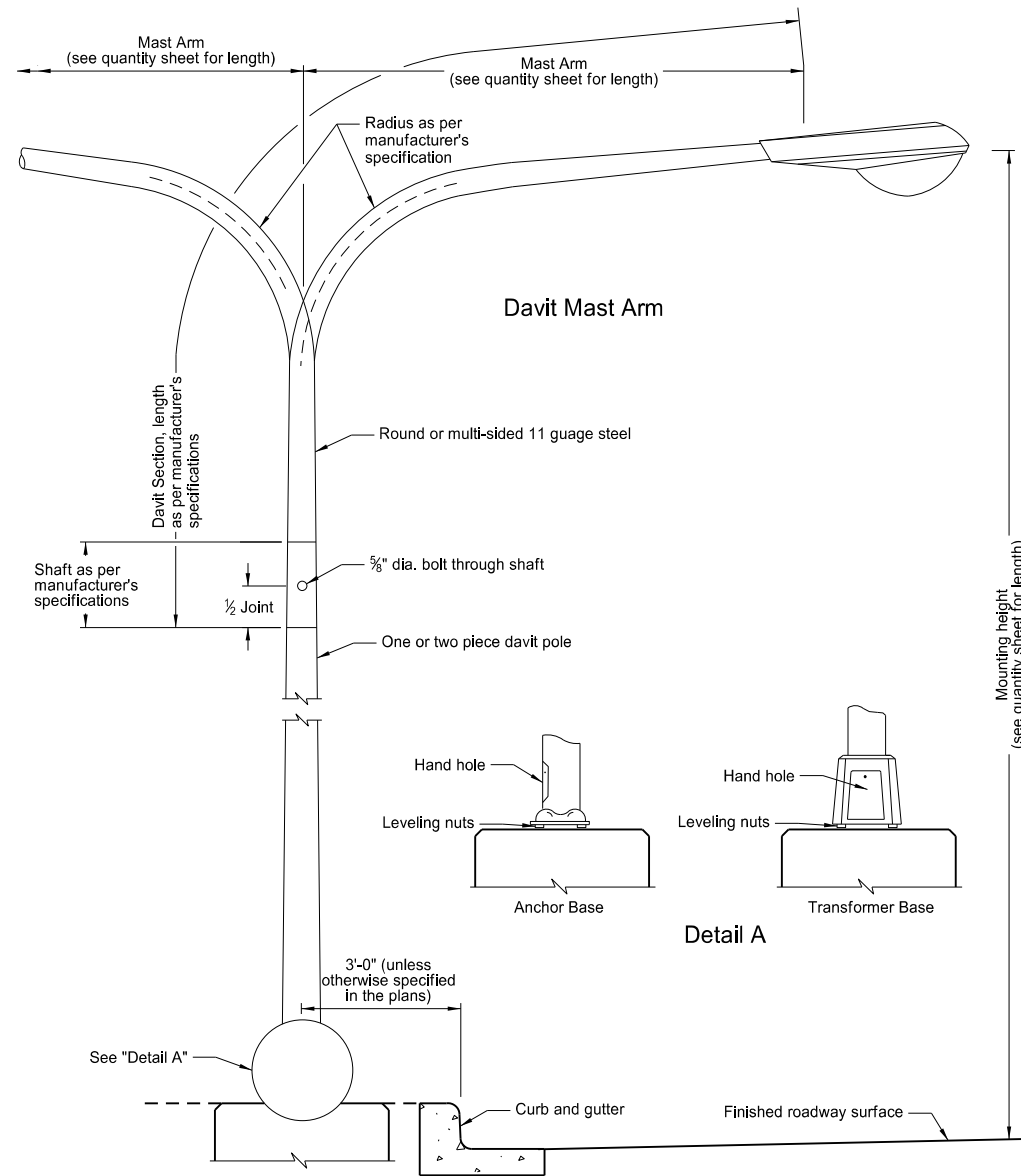


Revise Concrete Foundation

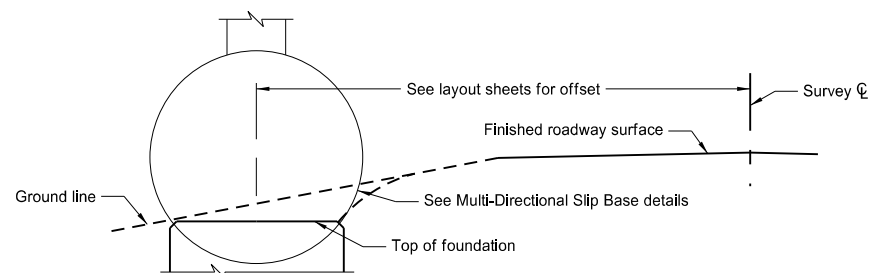
Note: Jackhammer or drill to remove material and provide a location for conduit. Make opening no larger than necessary. Place conduit, fill with concrete and finish foundation to original appearance.

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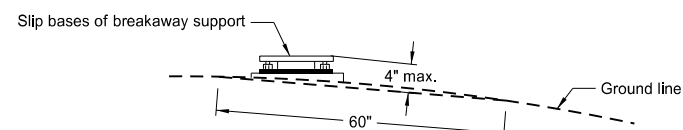
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Light Standard Details

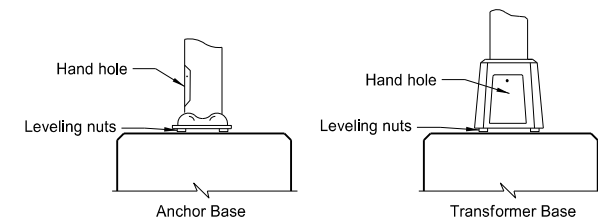


Concrete Foundation Location



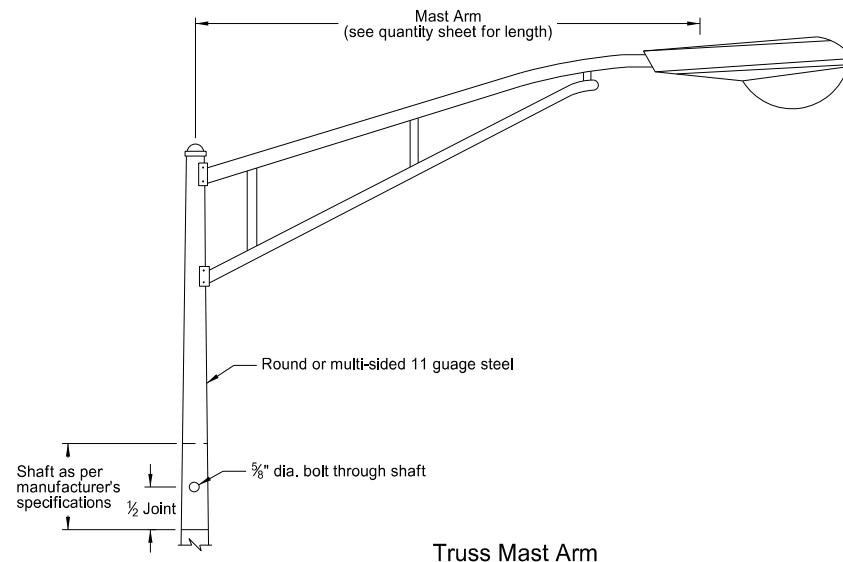
Breakaway Support Stub Clearance Diagram

Mounting height (see quantity sheet for length)

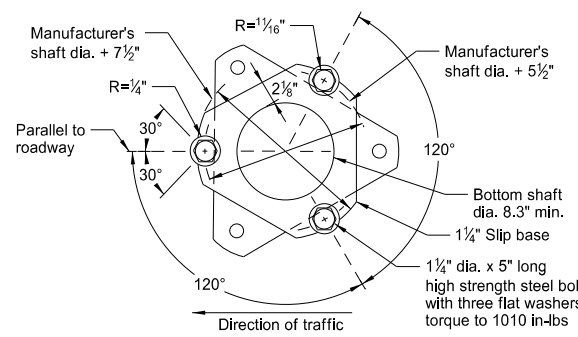


Detail A

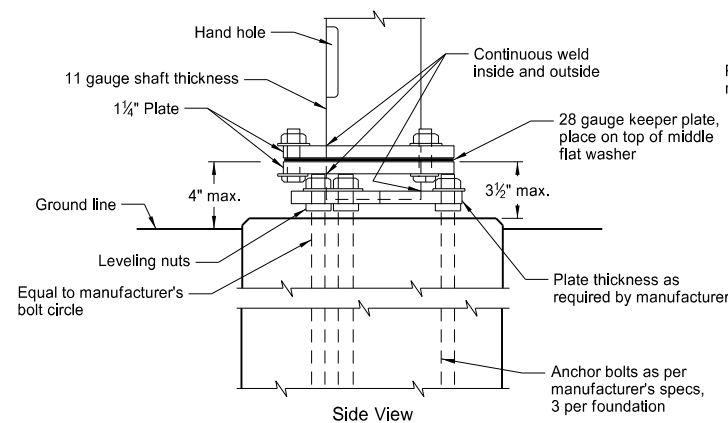
LIGHT STANDARD DETAILS



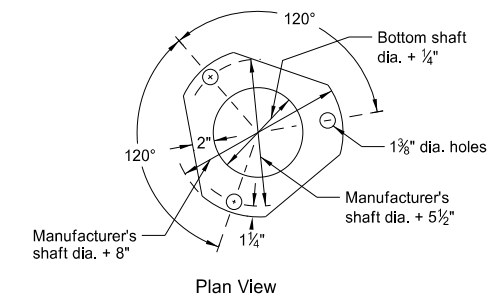
Truss Mast Arm



Top View



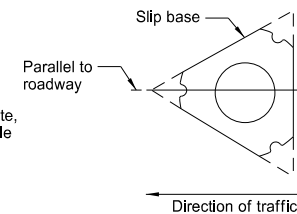
Steel Base Detail



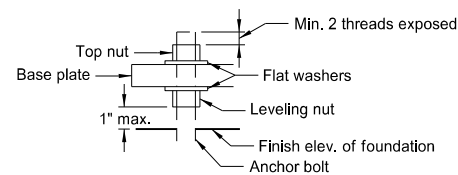
Plan View

Keeper Plate Detail (A)

(A) ASTM A446 Grade "A" 28 gauge keeper plate on top of middle flat washer. The Keeper plate shall be galvanized after fabrication.

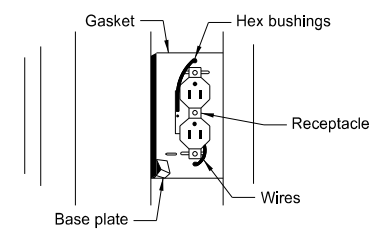


Slip Base Placement Detail

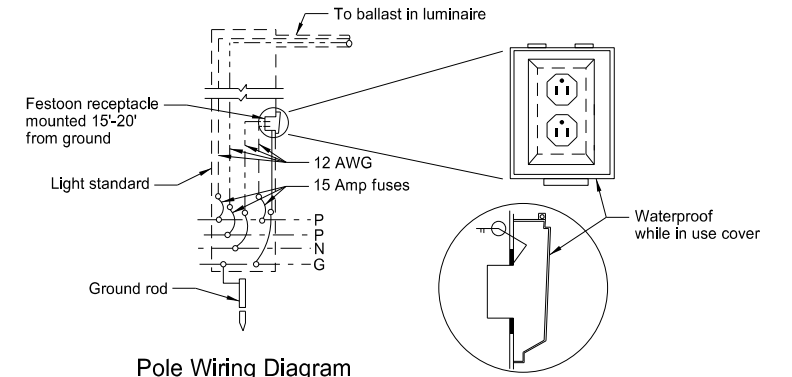


Anchor Bolt Detail

Multi-Directional Slip Base



Optional: Festoon receptacle mounted on multi-sided pole.



Pole Wiring Diagram

Receptacle Mounting Detail (B)

(B) Receptacle shall be mounted on the side of the pole that faces the street side. Festoon Receptacle shall be installed only when specified in the plans.

Notes:

**Light Standard Locations:** The offset distance shall have a minimum offset from the curb face of 3 feet. Light standards that are placed in urban areas and where speeds are less than 30 mph, may be placed at 3 feet. Where speeds are 30 mph or more, light standards shall be placed at least 16 feet from the driving lane.

**Steel Standards:** Marred or scratched areas shall be touched up after erection.

**Luminaire:** Shall be internal ballast-constant wattage 120x240 voltage. See layout sheets for type of luminaire, wattage, I.E.S. distribution, and operating system.

**Fusing:** Fusing in base, see specifications.

**Slip Base Bolt Torque Procedure:**

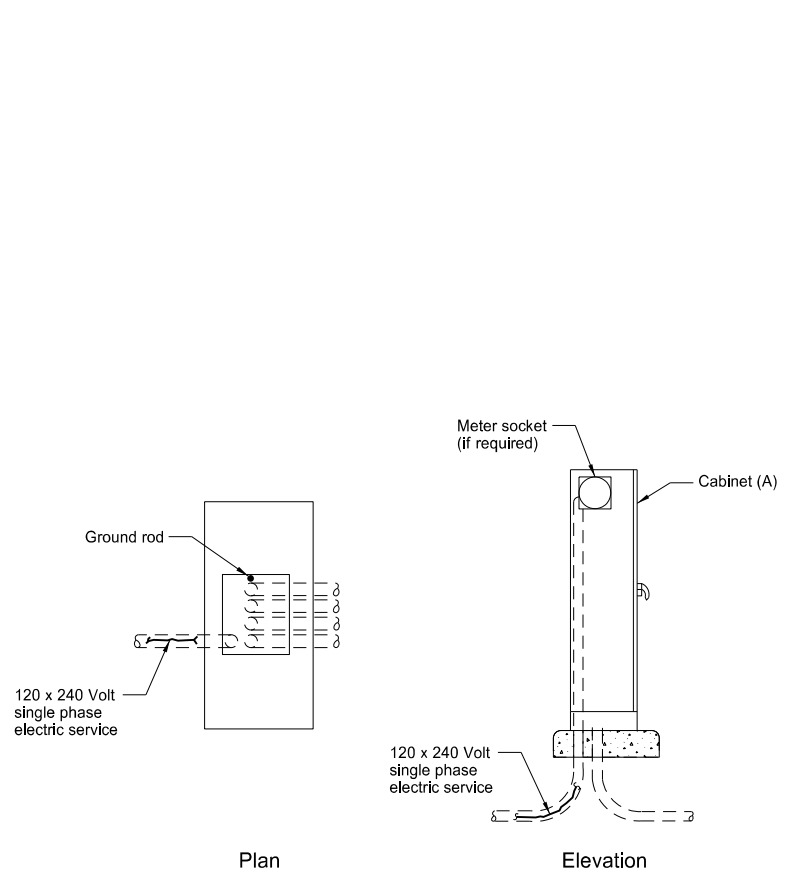
1. Tighten all bolts the maximum possible with 12" to 15" wrench to bed washers and to clean bolt threads, then loosen.
2. Retighten bolts with a systematic order to prescribed torque.
3. Loosen each bolt and retighten to prescribed torque in the same order as initial retightening.
4. Burr threads of junction with nut using center punch to prevent nut loosening.

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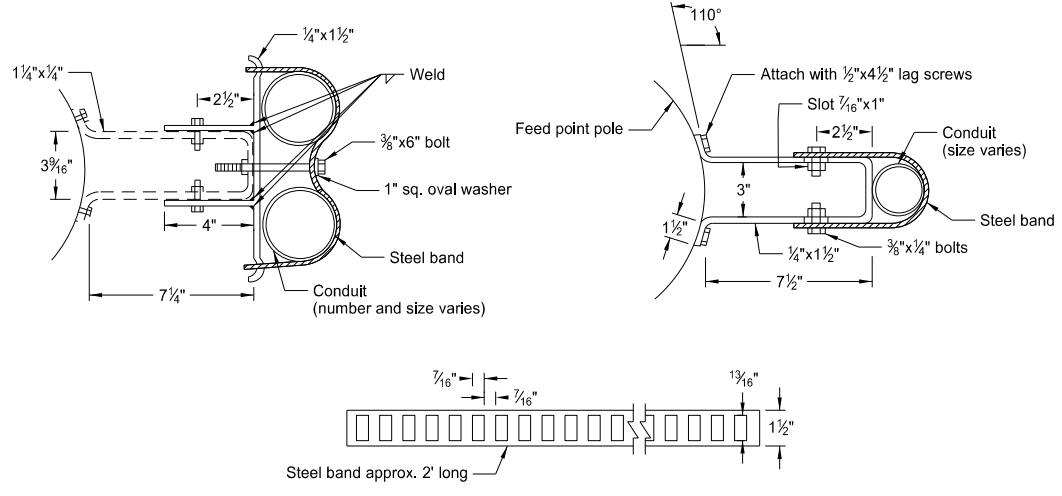
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# FEED POINT - TRAFFIC SIGNALS

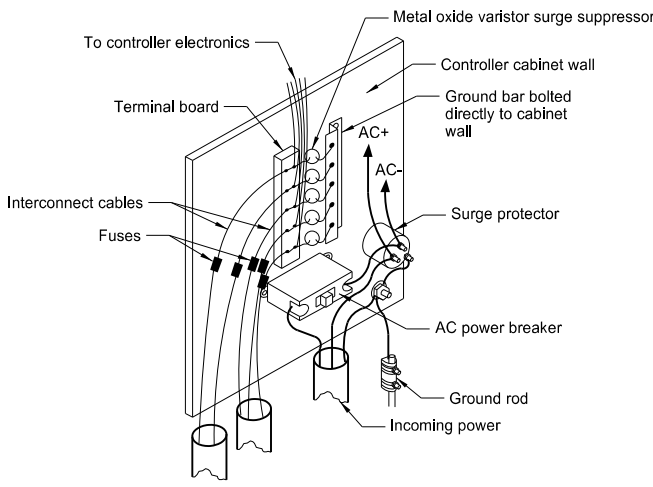
D-772-1



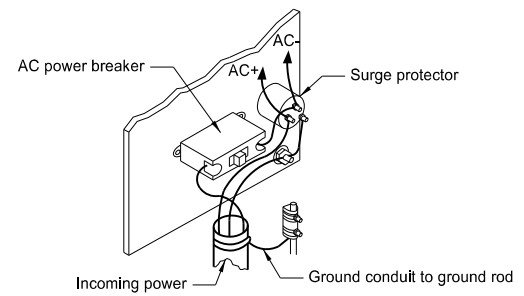
**Circuit Breaker Cabinet Pad Mounted**  
 (A) Cabinet shall be 56 in. high x 26 in. wide x 14 in. deep, 12 gauge steel (min.) or aluminum with provisions for padlock. Cabinet shall be weatherproof. A steel cabinet shall have one coat of primer and two coats of exterior dark green enamel.



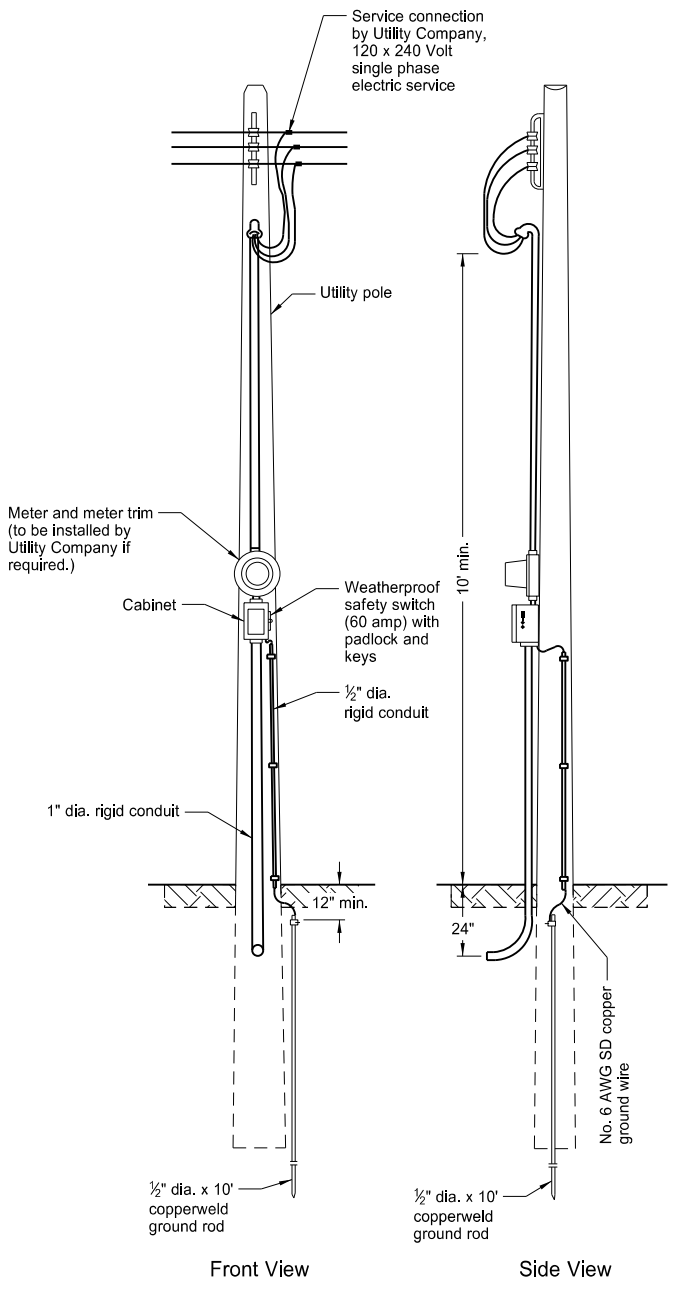
**Conduit Standoff Bracket**  
 To be used when required by local Utility Company.



**Controller Cabinet Interconnect and Power Cable Lightning Protection**



**Feed Point Cabinet Lightning Protection**



**Front View Side View**

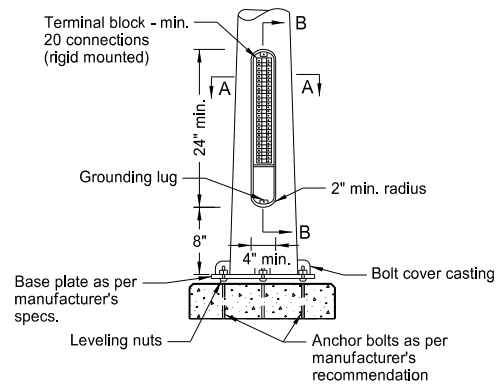
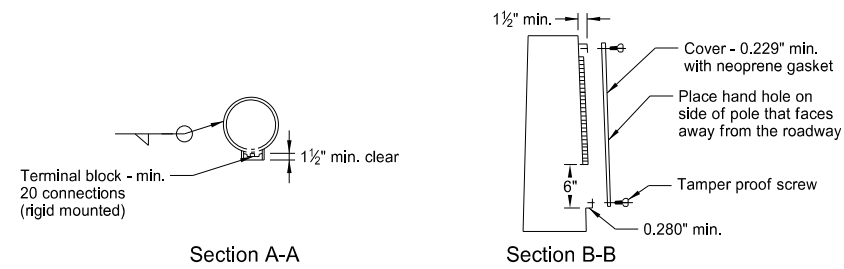
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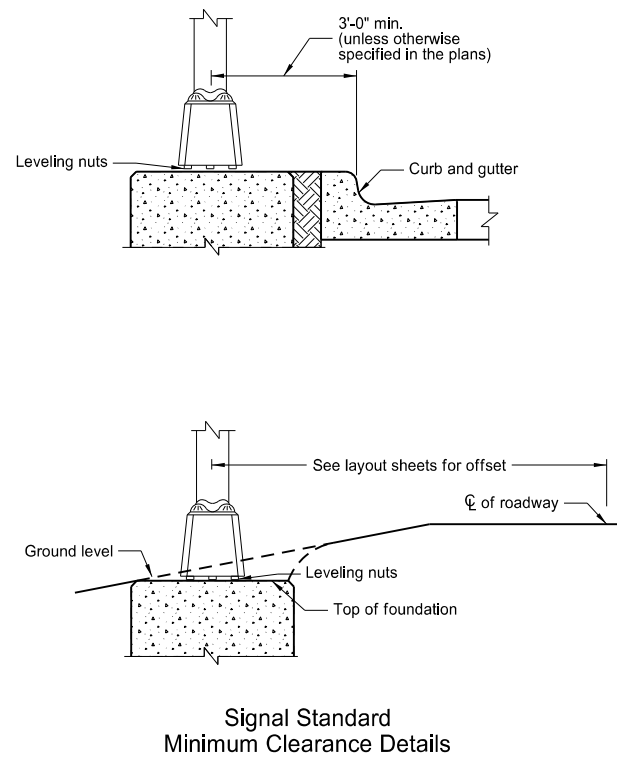
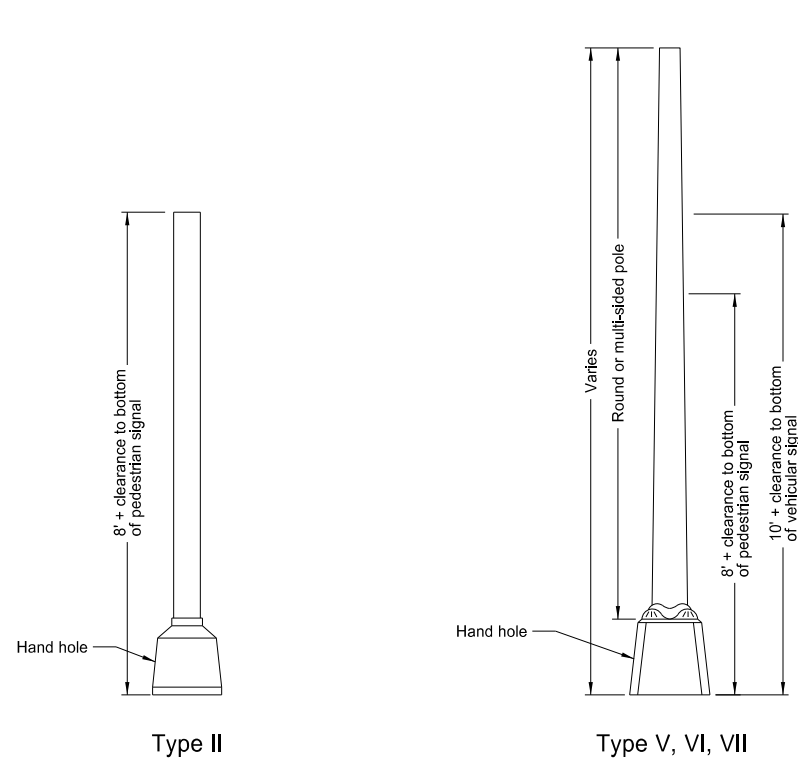
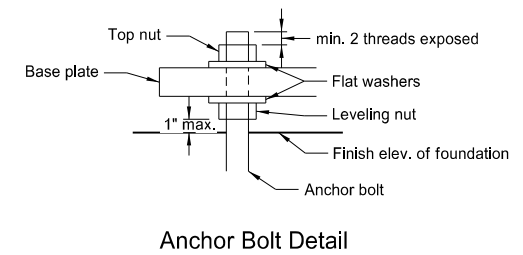
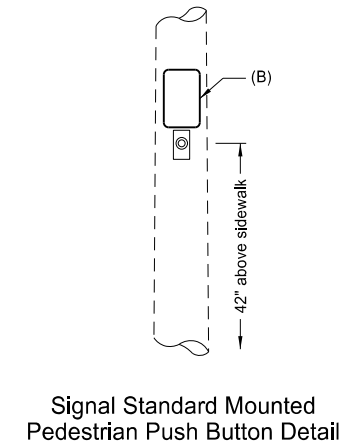
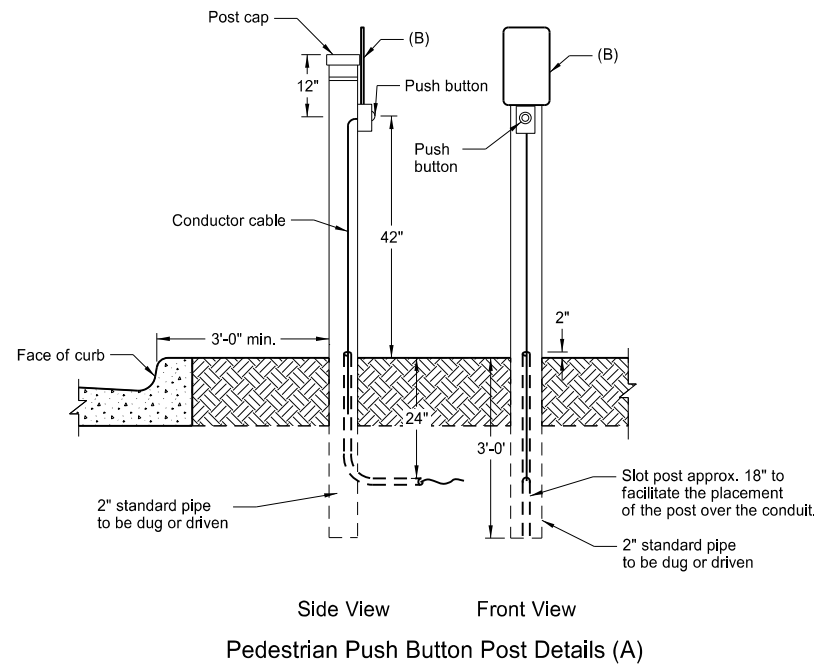


# TRAFFIC SIGNAL STANDARDS

D-772-2



Alternate Signal Standard Base  
For use only with Type V, VI, and VII signal standards.



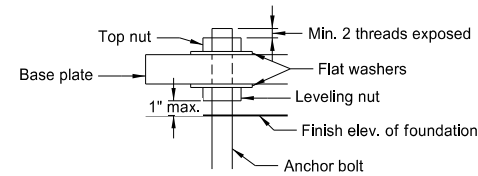
- (A) The positioning of the sign, pushbutton, and direction of arrow shall clearly indicate which crosswalk is actuated by the push button. The type of sign will depend on the jurisdiction they are to be placed in.
- (B) Sign shall be attached to post using rust resistant bracket and banding. The material shall be 0.081 aluminum. See Standard Signs book for dimensions and legend series. See plans for type of sign.

- Notes:
- Signal Heads: See traffic signal layout for correct mounting position, number, size, and arrangement of lenses.
- Steel Standards: The center of the signal standard shall be a minimum of 3 ft. from the face of the curb unless shown otherwise on the layout sheets.
- Paint: See note sheet for required color of paint.
- Transformer Base: In lieu of the transformer base the contractor may use the alternate signal standard base.

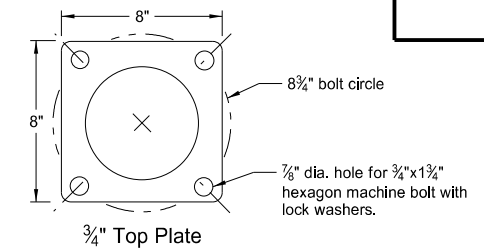
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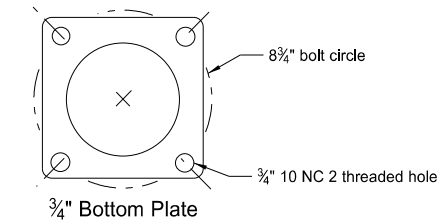
TRAFFIC SIGNAL STANDARDS  
(MAST ARM TYPE)



Anchor Bolt Detail



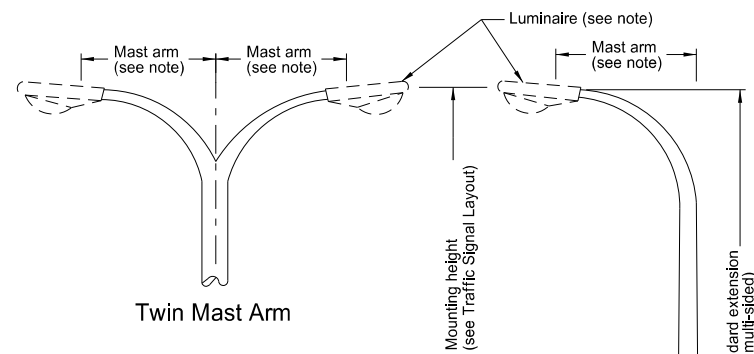
3/4" Top Plate



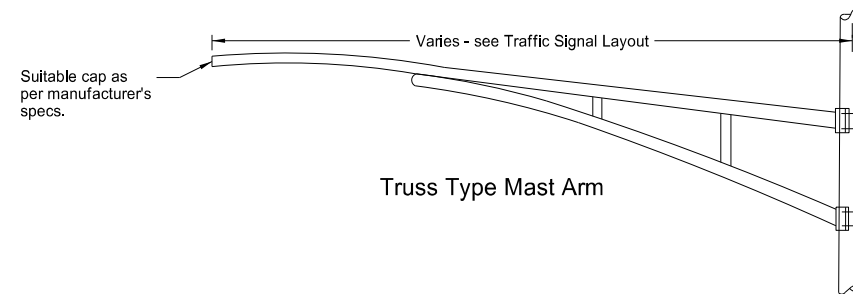
3/4" Bottom Plate

Detail A

Note: In lieu of the plate type connection a telescoping clamp type extension may be used.



Twin Mast Arm



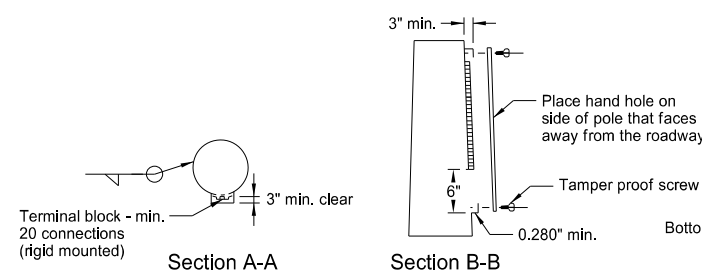
Truss Type Mast Arm

Combination Signal and Light Standard			
Signal Standard Type	Luminaire Mounting height (ft)	Install Light Standard Extension and Luminaire	Luminaire Mast Arm
A	30	yes	single
B	30	(A)	single
C	40	yes	single
D	40	(A)	single
E	30	yes	twin
F	30	(A)	twin
G	40	yes	twin
H	40	(A)	twin
I	50	yes	single
J	50	yes	twin

(A) The light standard extension for these signal standards shall be installed at a later date under a separate contract.

Notes:

- Light standard extension:** The mast arm shall be 6 ft. unless otherwise noted on the plans. The light standard extension shall be galvanized. Galvanizing shall be in accordance with ASTM A 123.
- Luminaire:** Luminaires shall be internal ballast - constant wattage 120 x 240 voltage. See layout sheets for type of luminaire, wattage, and I.E.S. distribution.
- Signal head:** See Traffic Signal Layout for correct mounting position, number, size, and arrangement of lenses. Clearance from the centerline of the roadway to the bottom of mast arm mounted signal heads shall be 17 ft. minimum and 19 ft. maximum.
- Multi-sided poles:** Shall have a means that will not allow the mast arm to be rotated by wind forces other than friction. The pole shall be so fabricated so that the mast arm is rotatable. This feature shall be approved by the Engineer.
- Transformer base:** In lieu of the transformer base the Contractor may use the alternate signal standard base.

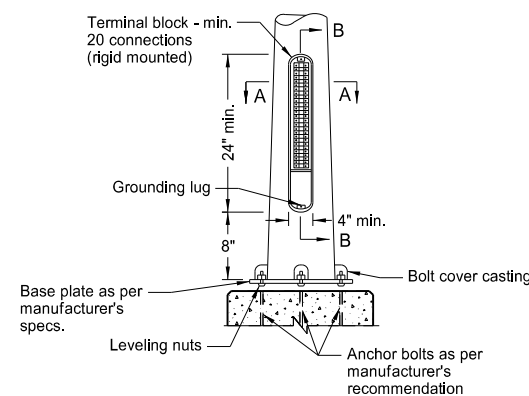


Section A-A

Section B-B

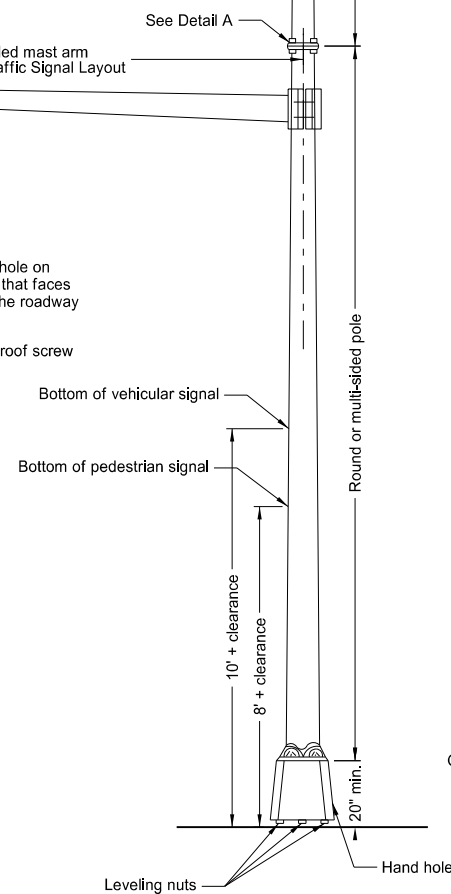
Terminal block - min. 20 connections (rigid mounted) 3" min. clear

3" min. Place hand hole on side of pole that faces away from the roadway Tamper proof screw 0.280" min.

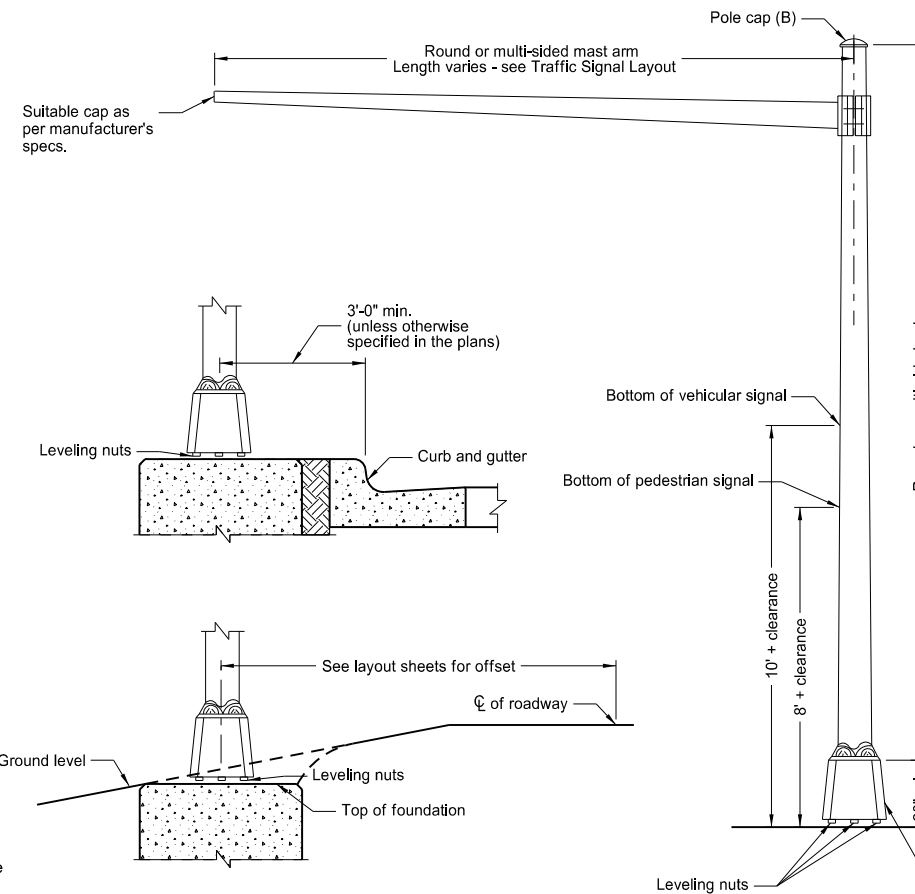


Alternate Signal Standard Base

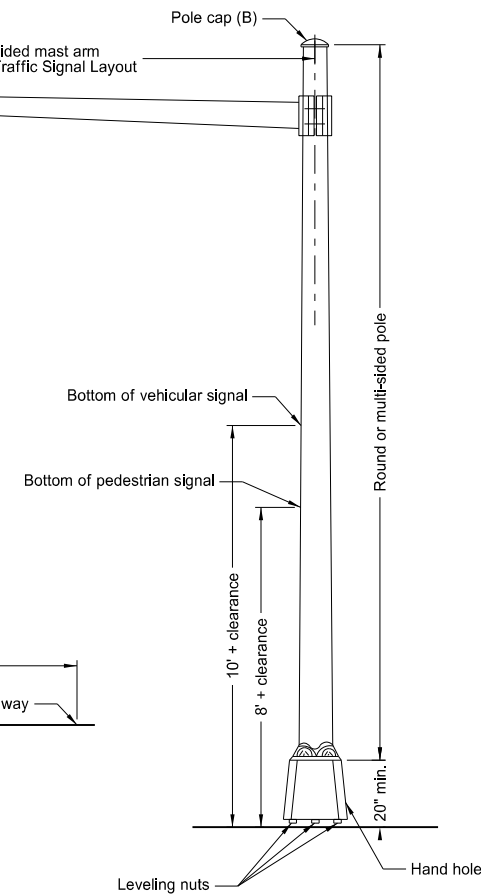
Note: For use only with Type IV and combination signal standards



Combination Signal and Light Standard



Signal Standard Minimum Clearance Detail



Type IV Signal Standard

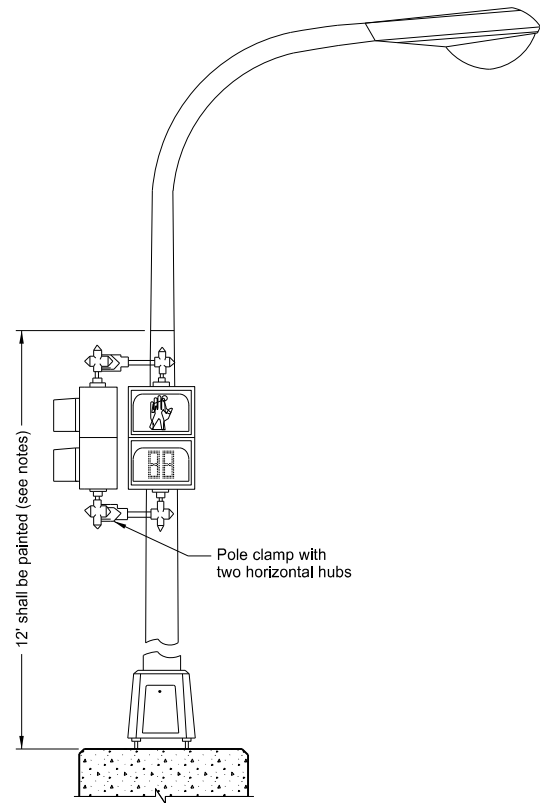
(B) On combination signal and light standards Type B, D, F, and H, and on all Type IV signal standards install a suitable pole cap as per manufacturer's specifications.

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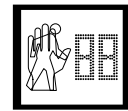
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# TRAFFIC SIGNAL HEAD MOUNTING

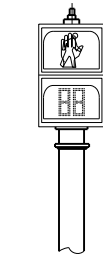
D-772-4



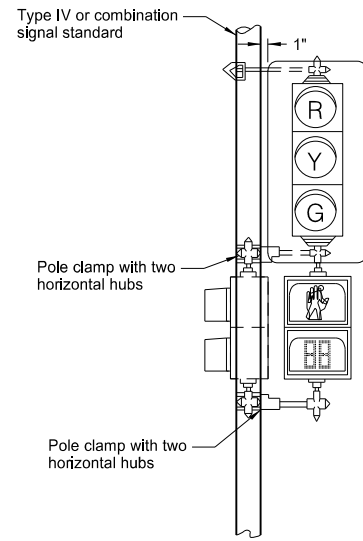
Light Standard Mounted Pedestrian Signal Head (A)



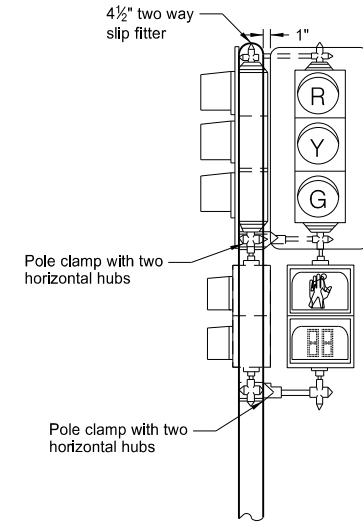
Pedestrian countdown timer  
(A) See plans for the appropriate orientation and type of pedestrian signal head to use.



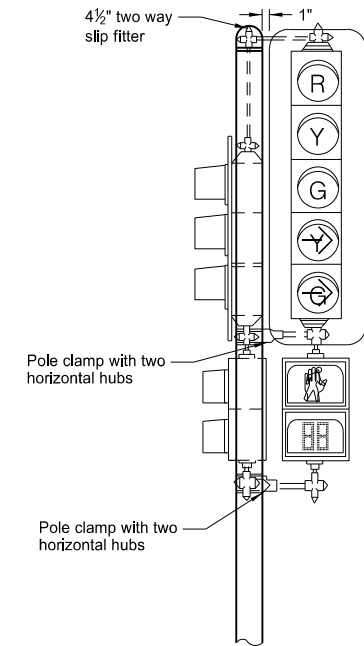
Type II  
Pedestal Mounted - Pedestrian (A)



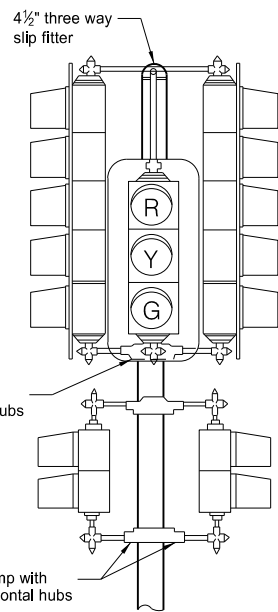
Type IV  
Post Mounted - Vehicular  
Post Mounted - Pedestrian (A)



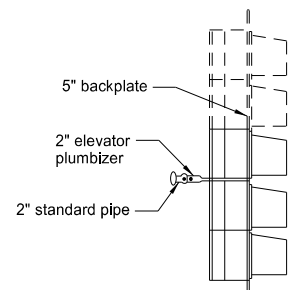
Type V  
Post Mounted - Vehicular  
Post Mounted - Pedestrian (A)



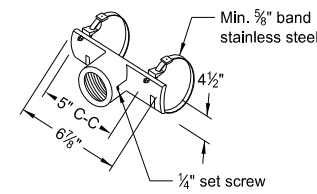
Type VI  
Post Mounted - Vehicular  
Post Mounted - Pedestrian (A)



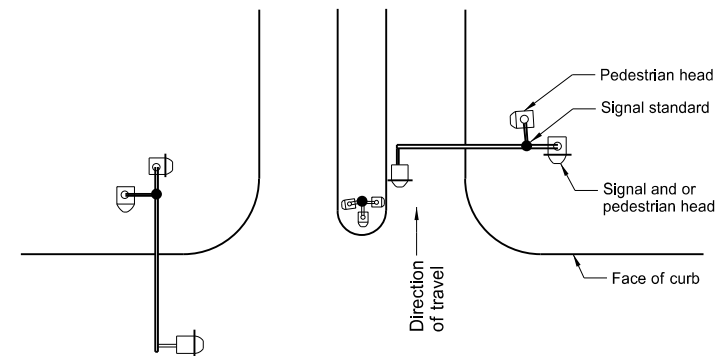
Type VII  
Post Mounted - Vehicular  
Post Mounted - Pedestrian (A)



Side View  
Mid-Span Mounted and  
Mast Arm Rigid Mounted  
Signal Heads

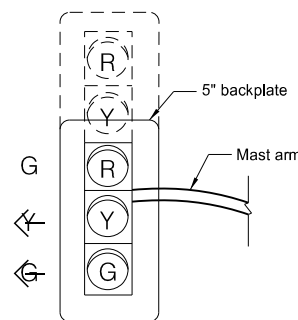


Mast Arm Signal  
Head Bracket

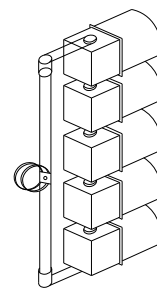


Plan Layout  
(typical)

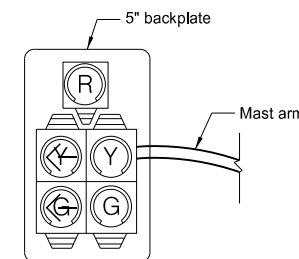
Note: Signal heads shall not protrude over the face of the curb.



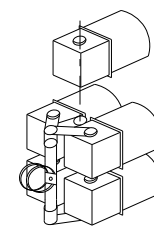
Front View



Isometric View



Front View



Isometric View

End Mounted and Mast Arm Rigid Mounted  
Signal Heads

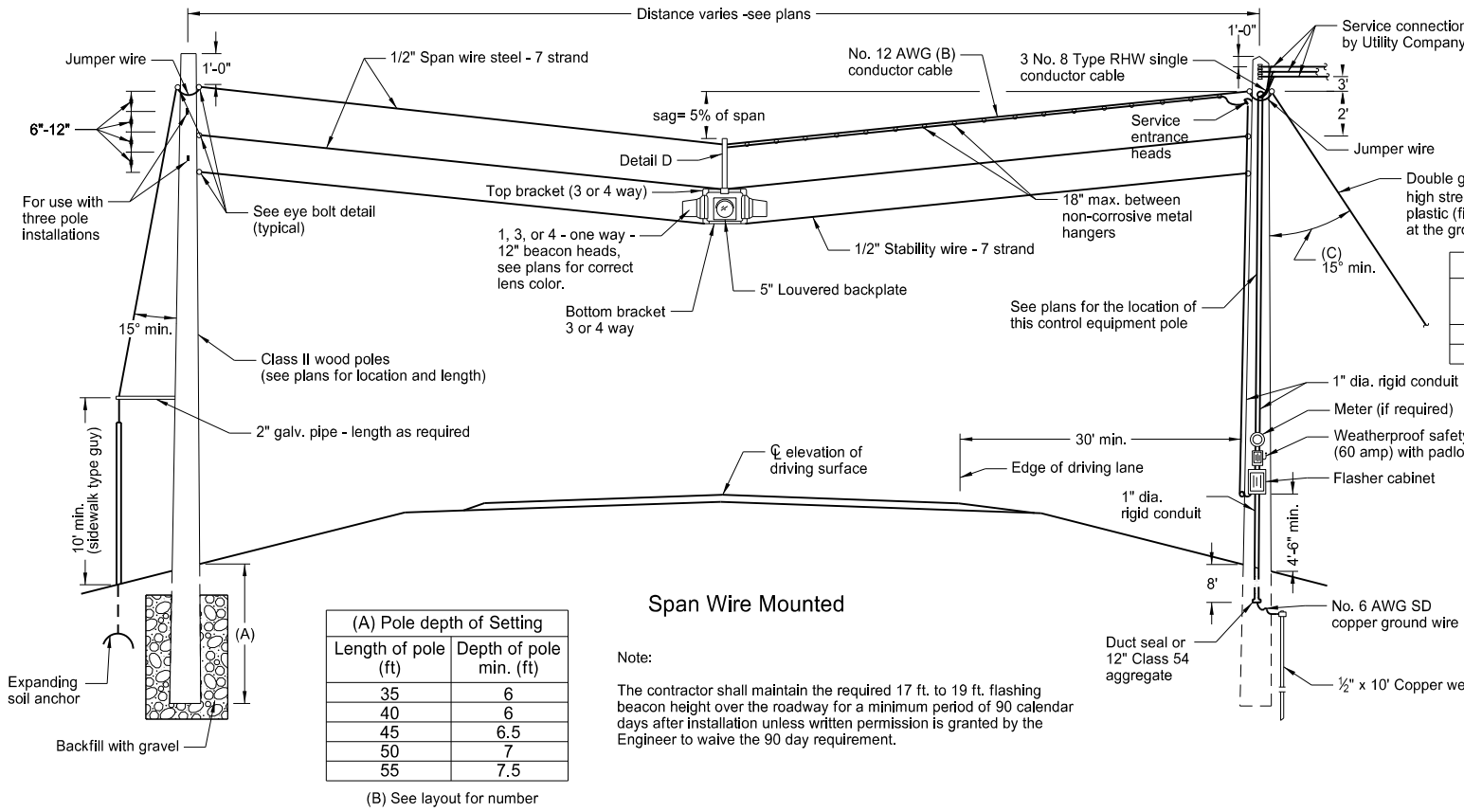
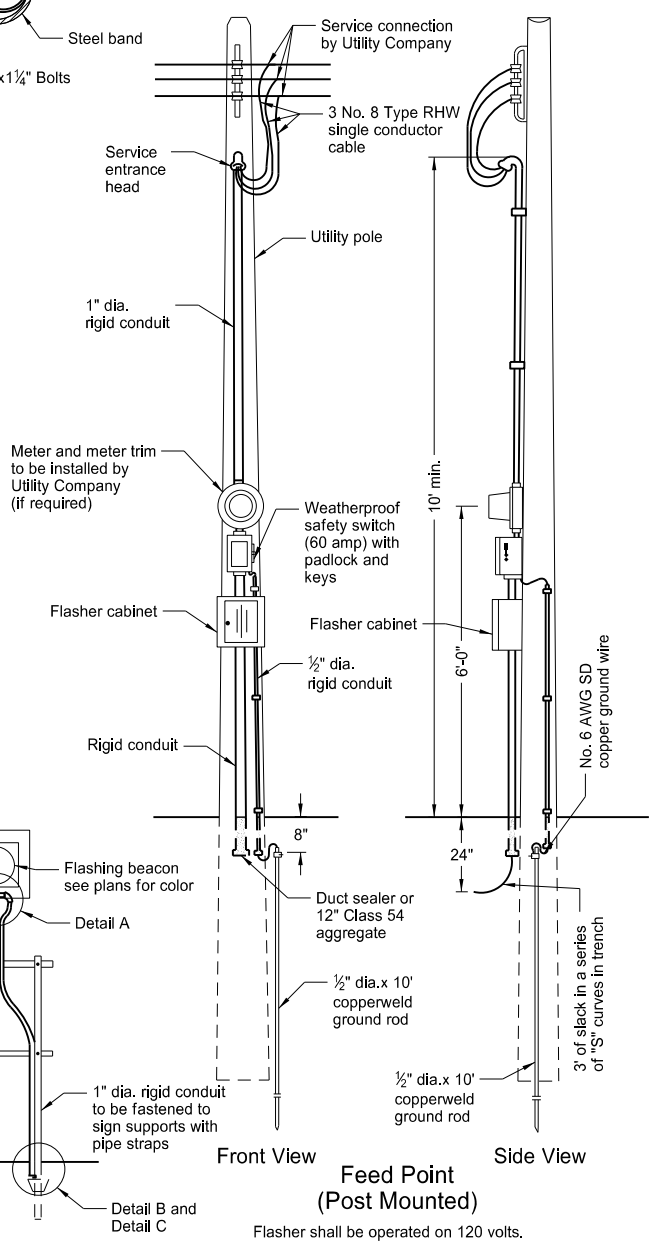
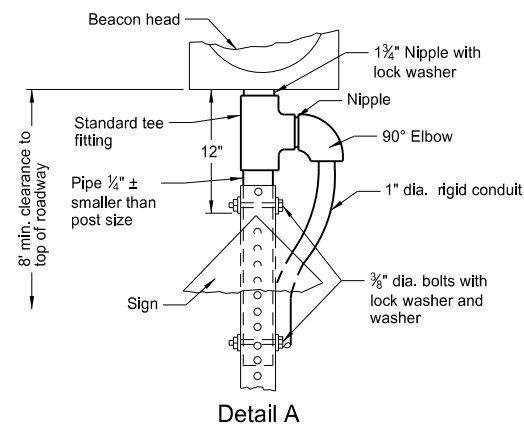
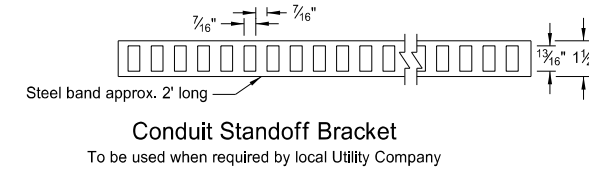
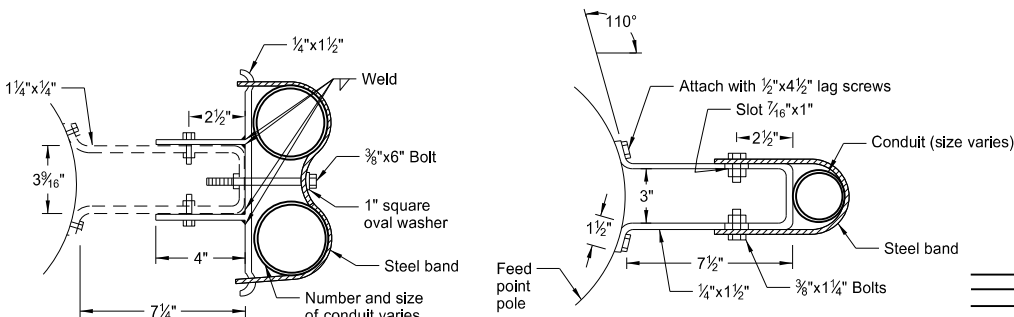
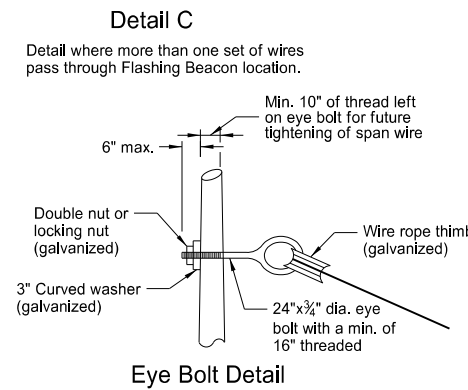
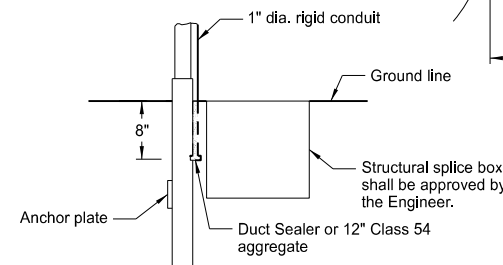
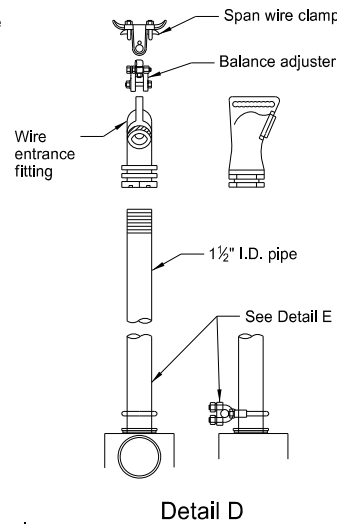
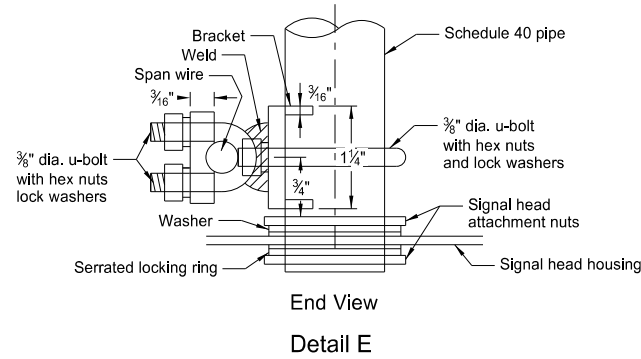
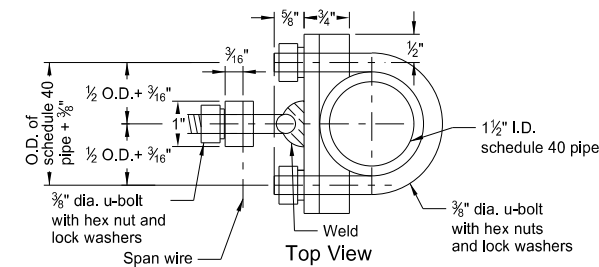
**Notes:**

- Reinforcing Plates:** Polycarbonate signal heads shall have reinforcing plates installed where the mounting hardware attaches to the signal head. Where a plumbizer is used reinforcing plates shall be placed on each side of the plumbizer.
- Clearance:** Clearance from the ground line or sidewalk to the bottom of post or pedestal mounted vehicular signal heads shall be 10 ft. minimum, from pedestrian signal heads shall be 8 ft. minimum.
- Signal Heads:** See traffic signal layout for correct mounting position, numbers, size, and arrangement of lenses.
- Pole Clamps:** A pole plate with suitable banding material, as approved by the Engineer, may be substituted for the pole clamps. Where traffic signal heads and pedestrian signal heads are mounted one above the other, one pole clamp assembly may be used.
- Paint:** Signal housing shall be painted yellow. Backplates shall be painted dull black. Pole clamps and signal head mounting hardware shall be painted the same color as the signal standard shaft.  
  
When pedestrian heads are light standard mounted, the lower 12 ft. shall be painted the same color as the other traffic signal standards.
- Mounting Details:** All signal heads shown are viewed from direction of travel.

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7-8-14	Added reinforcing plate note

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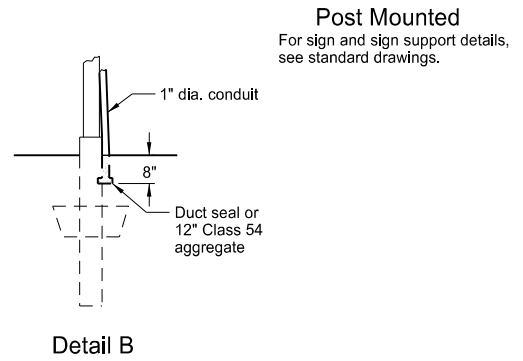
FLASHING BEACON



(A) Pole depth of Setting	
Length of pole (ft)	Depth of pole min. (ft)
35	6
40	6
45	6.5
50	7
55	7.5

Note:  
The contractor shall maintain the required 17 ft. to 19 ft. flashing beacon height over the roadway for a minimum period of 90 calendar days after installation unless written permission is granted by the Engineer to waive the 90 day requirement.

(C) Guy wire	
Angle	Anchor Resistance min.
30°	12,000 lbs.
15°	24,500 lbs.



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2-28-14	
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7-8-14	Span wire size and sag

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