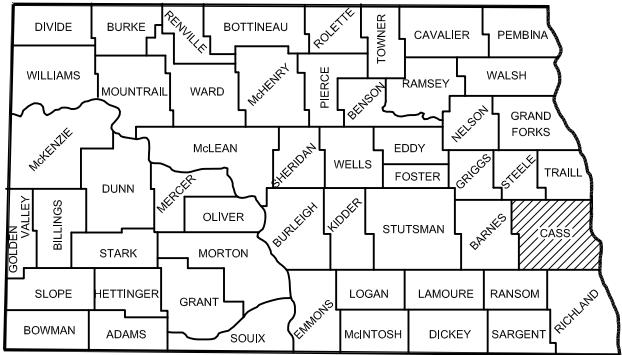


	STATE	PROJECT NUMBER	PCN	SECTION NUMBER	SHEET NUMBER
	ND	BRO-0009(047)	21633	1	1



STATE OF NORTH DAKOTA  
SHOWING COUNTIES

CASS COUNTY, NORTH DAKOTA  
PLANS FOR FEDERAL AID PROJECT NUMBER  
BRO-0009(047)  
STRUCTURE REPLACEMENT & INCIDENTALS

Structure #09-116-01.1  
Project consists of approximately 0.090 miles of Grading, Structure  
Replacement and Incidentals.

Project is located 2 miles South and 1.5 miles East of Galesburg.

GOVERNING SPECIFICATIONS:  
2014 Standard Specifications adopted by the North Dakota  
Department of Transportation and the Supplemental Specifications  
effective on the date the project is advertised.

PROJECT LENGTH

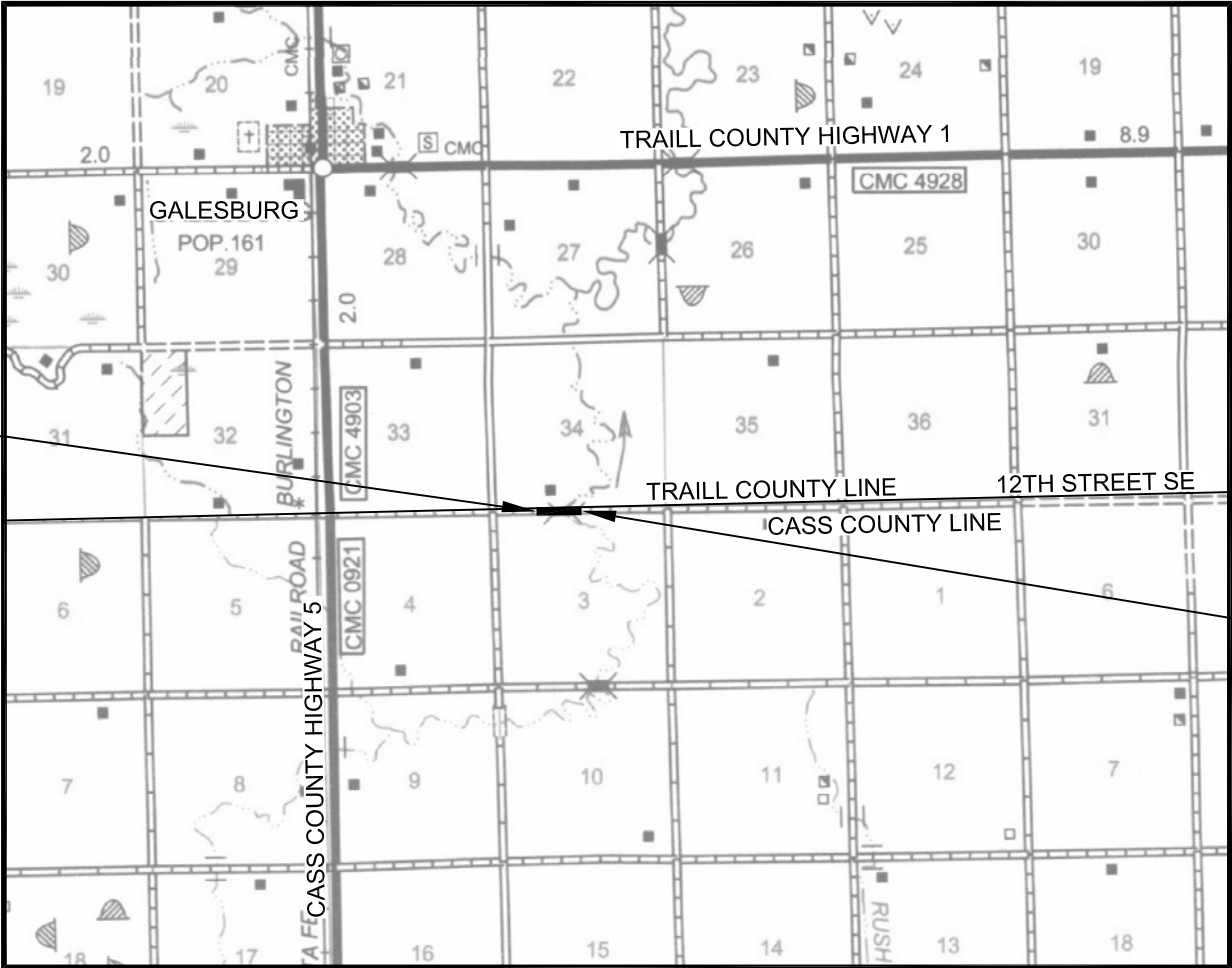
PROJECT	GROSS MILES	NET MILES
BRO-0009(047)	0.090	0.090

DESIGN DATA

TRAFFIC		AVERAGE DAILY			EST. 30th MAX. HR.
		PASSENGER	TRUCKS	TOTAL	
CURRENT TRAFFIC	2017	UNDER 100-VPD			
TRAFFIC FORECAST	2037				

DESIGN SPEED 55 MPH  
MINIMUM SIGHT DISTANCE (STOPPING) 495 FEET

BEGIN PROJECT BRO-0009(047)  
STA. 12+25 = A Point Approximately 2,285  
Feet West of the Northeast Corner of Sec. 3,  
Twp. 143 N., Rge. 53 W.



END PROJECT BRO-0009(047)  
STA. 17+00 = A Point Approximately 1,810  
Feet West of the Northeast Corner of Sec. 3,  
Twp. 143 N., Rge. 53 W.

PS&E Corrections Made August 2017  
Surveyed & Designed Date September/November 2016

DESIGNER	Wade Thompson
DESIGNER	Bryan Tykwinski
DESIGNER	-
DESIGNER	-
DESIGNER	-

APPROVED DATE 08/23/2017  
JASON P. BENSON /s/  
JASON P. BENSON  
ND REG. NO. 7490

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issued and sealed by  
Matt Lange,  
Registration Number  
PE 6870  
on 08/23/2017 and the original  
document is stored at the  
Cass County Highway  
Department, West Fargo, ND.

CERTIFICATION  
I HEREBY CERTIFY THAT THESE PLANS WERE PREPARED BY  
ME OR UNDER MY DIRECT SUPERVISION, AND THAT I AM A  
DULY REGISTERED PROFESSIONAL ENGINEER UNDER THE  
LAWS OF THE STATE OF NORTH DAKOTA.

MATT LANGE /s/  
KADRMAS, LEE & JACKSON, INC.

DATE 08/23/2017 REGISTRATION NUMBER PE - 6870

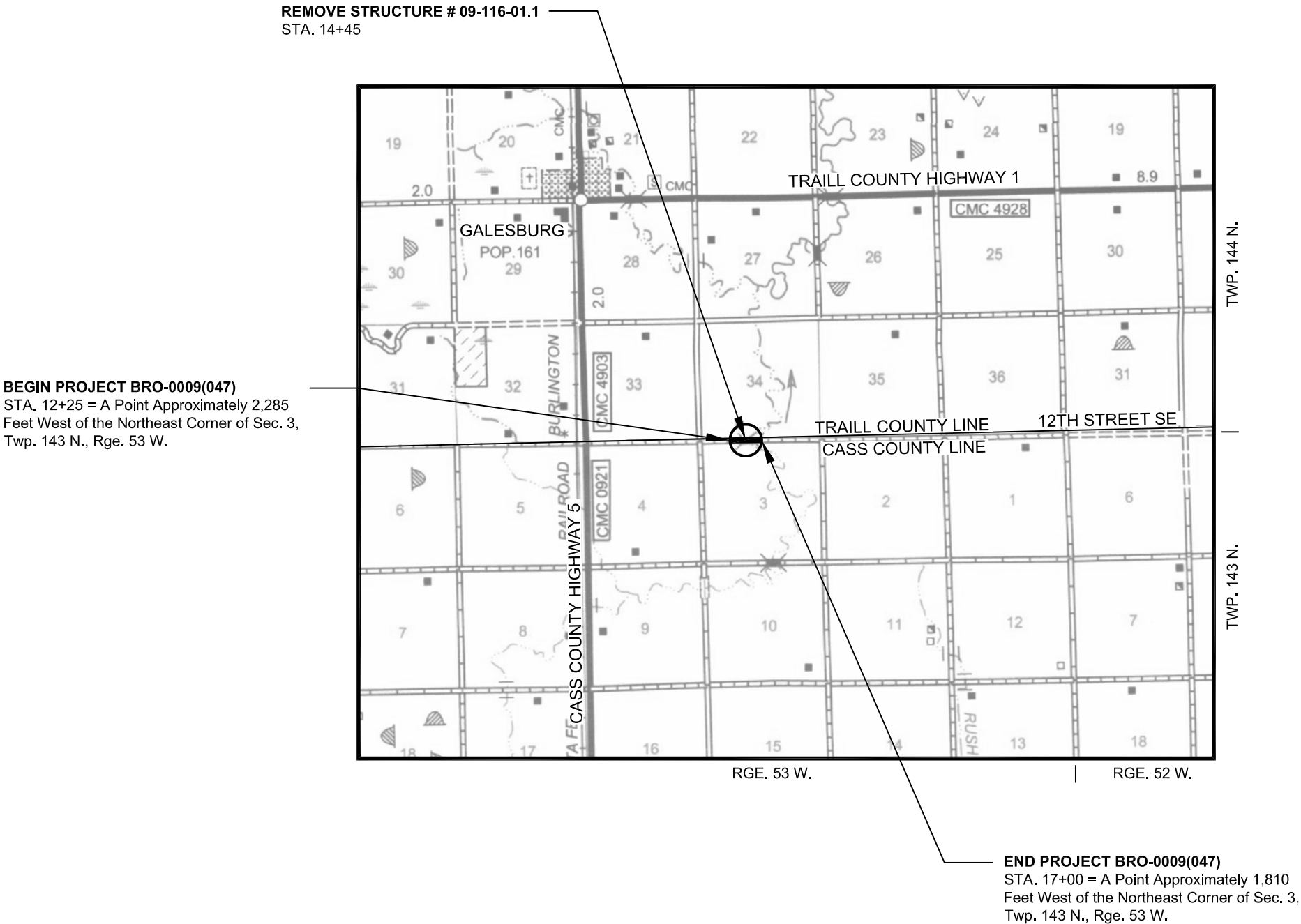


3203 32ND AVE S  
SUITE 201  
FARGO, ND 58103-6242  
(701) 232-5353, FAX (855) 288-8055  
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2	1	Table of Contents	D-101-10	NDDOT Utility Company and Organization Abbreviations					
4	1	Scope of Work	D-101-20, 21	Line Styles					
6	1	Notes	D-101-30, 31 & 32	Symbols					
6	2	Environmental Notes	D-260-1	Erosion And Siltation Controls - Silt Fence					
8	1	Quantities	D-261-1	Erosion Control - Fiber Roll Placement Details					
10	1	Basis of Estimate & Earthwork Summary	D-704-7	Breakaway Systems For Construction Zone Signs - Perforated Tube					
20	1	Flotation Silt Curtain Details	D-704-8	Breakaway Systems For Construction Zone Signs - U-Channel Post					
30	1	Typical Sections	D-704-10	Construction Sign Details - Regulatory Signs					
51	1	Allowable Pipe List	D-704-13	Barricade And Channelizing Device Details					
60	1	Plan & Profile	D-704-14	Construction Sign Punching And Mounting Details					
75	1	Wetland Impacts	D-704-19	Road Closure And Lane Closure On A Two Way Road Layouts					
76	1	Temporary Erosion Control	D-704-50	Portable Sign Support Assembly					
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SP 003(14)Temporary Erosion and Sediment Best Management Practices									
SP 004(14)Federal Migratory Bird Treaty Act									
SP 5177(14)Permits and Environmental Considerations									
SP 548(14)Temporary Water Diversion									

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
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- Box Culvert Installation & Incidentals
- Structure Removal



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<b>BRO-0009(047)</b> CASS COUNTY, NORTH DAKOTA		
<b>SCOPE OF WORK</b>		
DRWN. BY ZV	CHKD BY ML	PROJECT NO. 14316105

PLAN NOTES

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
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100-P01

**UTILITIES:** Utilities that the Engineer has been made aware of are shown on the plans. Other utilities may exist that are not shown. Underground utility locations are approximate and not all utilities are shown on the plans. The actual locations and elevations are unknown. The Contractor will be liable for any costs resulting from damage to utilities or pipelines.

Utility companies will move or adjust conflicting facilities that are not designated for relocation in the plan documents. Coordinate work with the utility companies affected by the project.

100-P02

**EROSION CONTROL:** Bid items Temporary Cover Crop, Silt Fence, Fiber Rolls and Flotation Silt Curtain are included for use in conjunction with the Contractor’s SWPPP. These quantities may be eliminated depending on the Contractor’s operation. An estimated quantity has been set up for each item.

203-P01

**COMMON EXCAVATION-TYPE B:** Include all costs associated with excavating, transporting, placing material and shaping the channel in the price bid for “COMMON EXCAVATION-TYPE B”. All excess material not required to construct the project will become property of the Contractor. “COMMON EXCAVATION-TYPE B” will be paid at plan quantity.

203-P02

**TOPSOIL:** The quantity of topsoil to be removed, salvaged and respread is based upon an assumed depth of 6 inches. Make arrangements for topsoil storage areas if sufficient room is not available within the right of way. No payment will be made for additional handling of topsoil that must be moved to provide additional excavation area between the proposed grading limits and the right of way. Re-spread topsoil evenly over the areas to be seeded. The bid item “Topsoil” includes all labor, materials and equipment associated with stripping, stockpiling and re-spreading the existing topsoil.

203-P03

**BORROW:** The price bid for “BORROW-EXCAVATION” includes all royalties, utility and fencing adjustments, environmental and cultural clearances, erosion control measures, site restoration and any other costs associated with obtaining, transporting and placing borrow material. Compact borrow as specified in Section 203.04 E.3 “Compaction Control, Type B”.

203-P04

**BENCHING ON WIDENING SECTIONS:** Bench all inslopes, regardless of rate of slope, unless otherwise directed by the Engineer. Bench deep enough to provide sufficient width to permit placing, spreading and compacting equipment to operate. Compact each bench thoroughly before placing additional embankment. Include costs for benching in the price bid for earthwork items.

262-P01

**FLOTATION SILT CURTAIN:** Install the “FLOTATION SILT CURTAIN” on the water prior to stripping any topsoil in the adjacent area.

Place the floating silt curtain at a location that allows for sufficient area to construct the project without placing material against the floating silt curtain. Place no material against the floating silt curtain. If the project is not completed in one construction season, remove and replace the flotation silt curtain in accordance with Standard Specification 262.04 B. The silt curtain will not be paid for twice.

704-P01

**TRAFFIC CONTROL FOR STRUCTURE REPLACEMENT:** Use the construction signing layout on Sheet 2 Section 100 for the removal of the existing bridge and installation of the proposed box culverts. The Contractor will be allowed to close the roadway for twenty-one consecutive days to remove the bridge and install the proposed box culverts.

Traffic control devices have been provided for this work. Payment for these signs has been included in the price bid for “TRAFFIC CONTROL SIGNS”. Coordinate the closure schedule with the Engineer and the County to ensure the least amount of downtime and disruption to traffic.

714-P01

**FLAP GATE:** Flap gate must be constructed out of steel or cast iron.

Permits Required:

North Dakota Department of Health – *NDPDES Permit*  
*Status: To be obtained by the Contractor prior to construction. Owner is to be listed as Cass County on the Permit.*

United State Army Corps of Engineers – Section 404 Permit  
*Status: Has been obtained.*

Traill County – *Non-Building Floodplain Permit*  
*Status: Permit has been obtained.*

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BRO-0009(047)

CASS COUNTY, NORTH DAKOTA

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PLAN NOTES

DRWN. BY  
ZV

CHKD. BY  
ML

PROJECT NO.  
14316105

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## ENVIRONMENTAL NOTES

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	BRO-0009(047)	6	2


ENVIRONMENTAL NOTES (EN): Cass County, the North Dakota Department of Transportation and the Federal Highway Administration have made environmental commitments to secure approval of this project. The following environmental notes are requirements to comply with these commitments:

EN-1 SPAWNING RESTRICTION: Do not work within the stream from April 15 to June 1.

**EN-2 AQUATIC NUISANCE SPECIES (ANS):** Notify the North Dakota Game and Fish Department (NDGFD) at least 72 hours prior to any vehicles, vessels, pumps and equipment entering the water, to allow the NDGFD sufficient time to inspect any and all such equipment for ANS. Contact the NDGFD ANS Coordinator, Jessica Howell, by phone (701)368-8368 or e-mail [jmhowell@nd.gov](mailto:jmhowell@nd.gov) for equipment inspections, or any additional information regarding ANS prevention protocol. Supply the inspection report to the engineer prior to work taking place in the water.

**EN-3 TEMPORARY WETLAND IMPACT:** Temporary impact areas within wetlands and or other waters are incorporated into the plans for this project. Remove temporary fill placed and sedimentation in wetlands or other waters. Restore these wetlands to preconstruction contours.


**EN-4 WETLAND MITIGATION:** Wetland mitigation is required for unavoidable permanent wetland impacts. The wetland mitigation plan is incorporated into the plans for this project. Any sedimentation occurring within the mitigation area will be removed.

<p align="center"><b>BRO-0009(047)</b>  <i>CASS COUNTY, NORTH DAKOTA</i></p>			
		<p align="center"><b>ENVIRONMENTAL NOTES</b></p>	
<p>DRWN. BY ZV</p>		<p>CHKD. BY ML</p>	
		<p>PROJECT NO. 14316105</p>	

### ESTIMATE OF QUANTITIES

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	BRO-0009(047)	8	1

SPEC	CODE	ITEM DESCRIPTION	UNIT	QUANTITY
103	0100	CONTRACT BOND	L SUM	1
202	0105	REMOVAL OF STRUCTURE	L SUM	1
203	0102	COMMON EXCAVATION-TYPE B	CY	270
203	0109	TOPSOIL	CY	175
203	0121	TOPSOIL-WETLAND	CY	25
203	0140	BORROW-EXCAVATION	CY	50
210	0050	BOX CULVERT EXCAVATION	EA	1
210	0210	FOUNDATION FILL	CY	519
210	0405	FOUNDATION PREPARATION-BOX CULVERT	EA	1
216	0100	WATER	MGAL	30
251	0200	SEEDING CLASS II	ACRE	0.40
251	1000	WETLAND SEED	ACRE	0.03
251	2000	TEMPORARY COVER CROP	ACRE	0.40
253	0101	STRAW MULCH	ACRE	0.83
256	0200	RIPRAP GRADE II	CY	82
260	0200	SILT FENCE SUPPORTED	LF	180
260	0201	REMOVE SILT FENCE SUPPORTED	LF	180
261	0112	FIBER ROLLS 12IN	LF	1,740
261	0113	REMOVE FIBER ROLLS 12IN	LF	875
262	0100	FLOTATION SILT CURTAIN	LF	180
262	0101	REMOVE FLOTATION SILT CURTAIN	LF	180
302	0357	AGGREGATE SURFACE COURSE CL 13	CY	134
606	1208	12FT X8FT PRECAST RCB CULVERT	LF	94
606	5208	12FT X8FT PRECAST RCB END SECTION	EA	4
702	0100	MOBILIZATION	L SUM	1
704	1000	TRAFFIC CONTROL SIGNS	UNIT	258
704	1052	TYPE III BARRICADE	EA	10
709	0151	GEOSYNTHETIC MATERIAL TYPE R1	SY	467
709	0155	GEOSYNTHETIC MATERIAL TYPE RR	SY	163
709	0161	GEOSYNTHETIC MATERIAL TYPE S1	SY	282
714	5200	PIPE CORR STEEL .079IN 24IN	LF	60
714	9912	FLAP GATE 24IN	EA	1
900	1000	TEMPORARY STREAM DIVERSION	EA	1

<div>BRO-0009(047)</div> <div>CASS COUNTY, NORTH DAKOTA</div>			
		<div>ESTIMATE OF QUANTITIES</div>	
<div>DRWN BY</div> <div>ZV</div>		<div>CHKD BY</div> <div>ML</div>	<div>PROJECT NO.</div> <div>14316105</div>

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
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BASIS OF ESTIMATE

Aggregate Surface Course CL 13 Water	CY Measured in Place 10 M GAL for Dust Palliative 40 GAL/CY Aggregate 40 GAL/CY Foundation Fill 10 GAL/CY Embankment
Seeding/Temporary Cover Crop Mulching	Entire Disturbed area within the right of way and project limits minus hard surfaces. Provided for permanent seeding and temporary cover crop.

EARTHWORK SUMMARY


EMBANKMENT (CY)	COMMON EXCAVATION (CY)	BORROW REQUIRED (CY)
320	270	50

Note: Volume Includes 35% for shrinkage and losses.

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BRO-0009(047)

CASS COUNTY, NORTH DAKOTA



BASIS OF ESTIMATE  
& EARTHWORK SUMMARY

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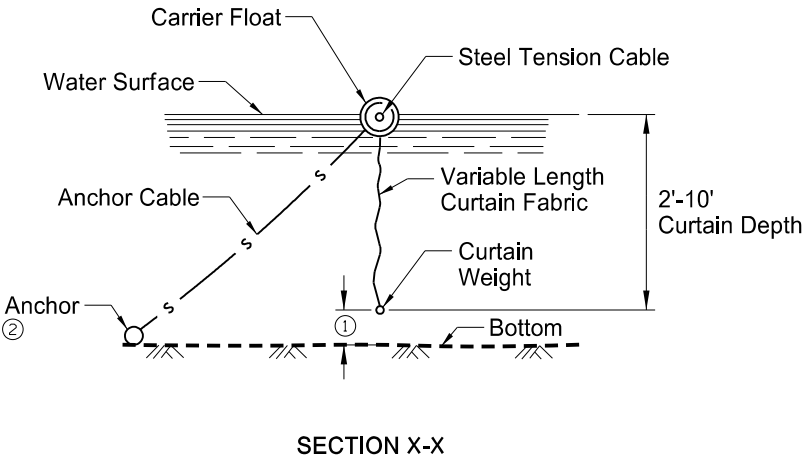
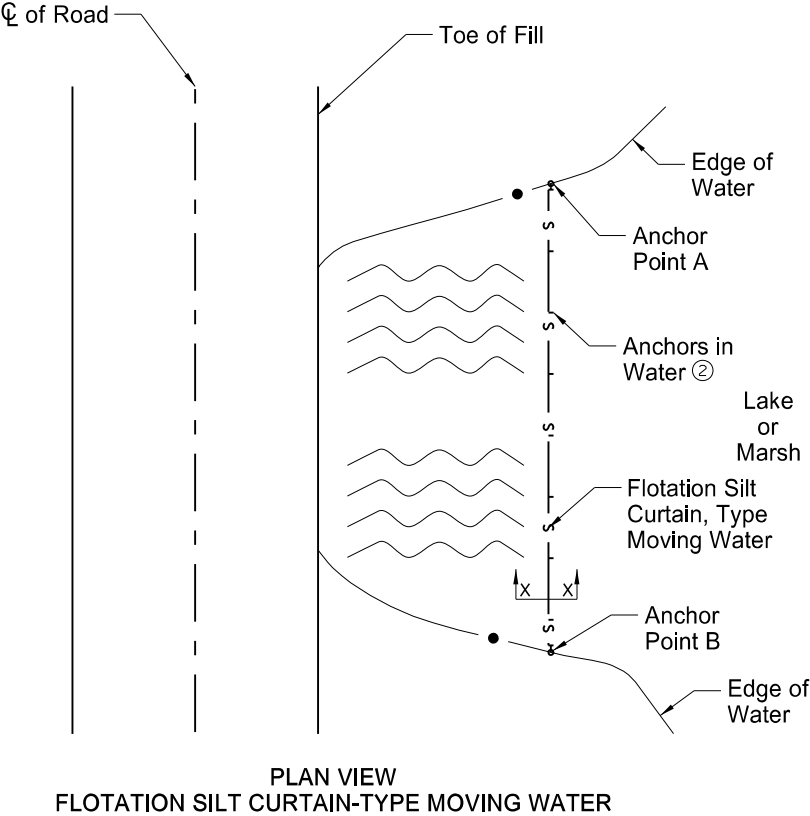
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	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	BRO-0009(047)	20	1



- NOTES:
- ① Curtain 1 foot from bottom.
  - ② Contractor to supply and install sufficient quantity of anchors to hold the silt curtain in place.

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CASS COUNTY, NORTH DAKOTA

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PROJECT NO.

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FLOTATION SILT CURTAIN DETAILS

8/23/2017

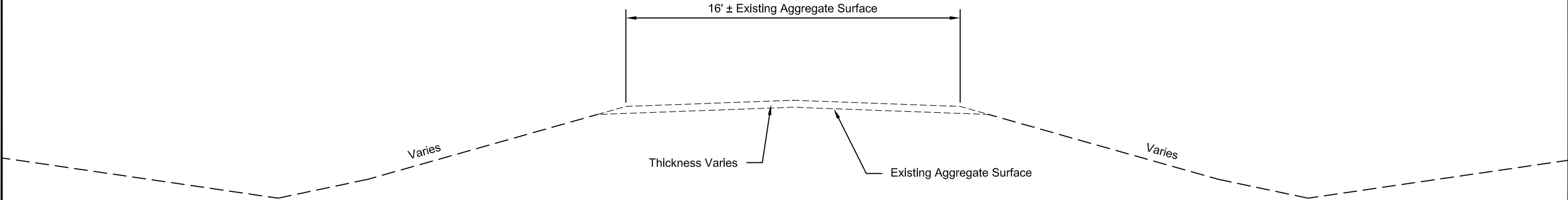
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johnmeredith

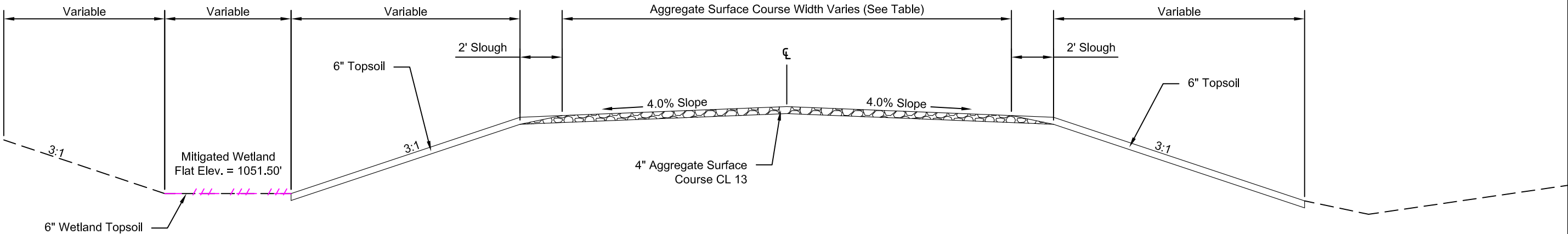
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	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
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**EXISTING TYPICAL SECTION**  
STA. 12+25 TO 17+00




**PROPOSED TYPICAL SECTION**  
STA. 12+25 TO 17+00

Typical Section Widths		
Start Station	End Station	Width
12+25	14+00	Taper 16' to 22'
14+00	15+00	22'
15+00	17+00	Taper 22' to 16'

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**BRO-0009(047)**  
CASS COUNTY, NORTH DAKOTA



**TYPICAL SECTIONS**

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PROJECT NO.  
14316105

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	BRO-0009(047)	51	1

Begin Station / Location	Begin Offset	End Station / Location	End Offset	Pipe Installation (Pay Item)			Allowable Material	Required Diameter In	Steel Pipe Coatings Type	Steel Pipe Corrugations or Spiral Ribs	Steel Pipe Minimum Thickness In	(A) (*) End Sections	
				In	Bid Item	LF						Begin EA	End EA
14+66	48.3' RT	15+21	24.8' RT	24	Pipe Corr Steel .079IN 24IN	60	Corrugated Steel Pipe	24	Z, A, P	2	0.079	FLAP GATE	FES

(A) Cass County is reserving the right to allow burning in their ditches. Plastic coated metal pipe must have approved segments and end treatments that are non-flammable.

Coatings: **Z** = Zinc  
**A** = Aluminum  
**P** = Polymeric (over Zinc or Aluminum)


Corrugations: **2** = 2-2/3"x1/2"  
**3** = 3"x1"  
**5** = 5"x1"

Spiral Ribs: **3/4** = 3/4"x3/4"@7-1/2"  
**1** = 3/4"x1"@11-1/2"

**(\*)** The price bid for "Pipe Corr Steel .079IN 24IN" bid items includes end sections.  
**FES** = Flared End Section. Must be 0.079 Thickness (14 Gauge)

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**BRO-0009(047)**  
CASS COUNTY, NORTH DAKOTA



**ALLOWABLE  
PIPE LIST**

DRWN. BY  
ZV

CHKD BY  
ML

PROJECT NO.  
14316105

PI=10+00.00  
N=588797.7940  
E=2744025.4589

PI=12+24.26  
N=588805.1725  
E=2744249.6005

PI=16+02.02  
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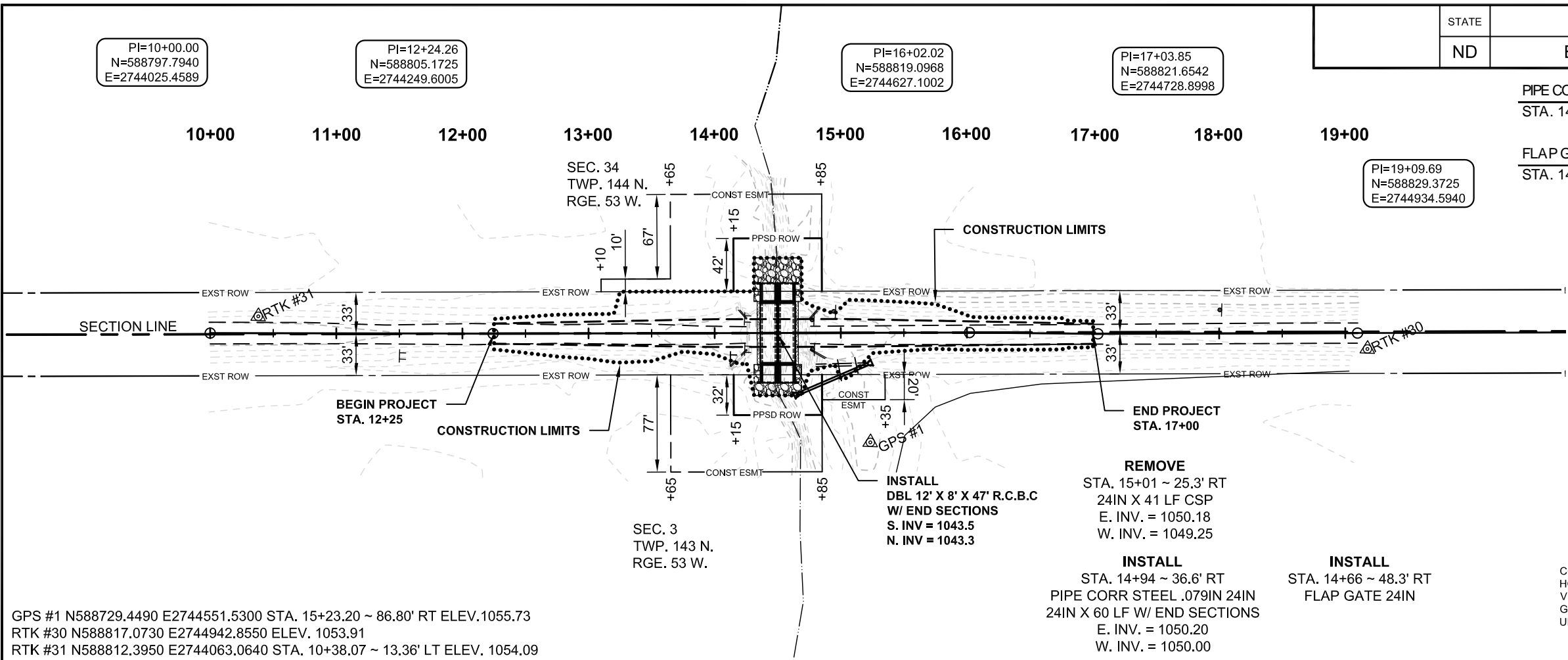
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PI=19+09.69  
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STATE	PROJECT NO.	SECTION NO.	SHEET NO.
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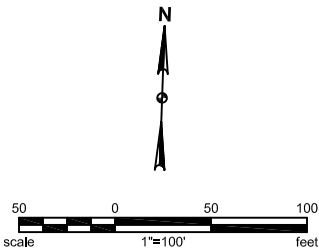
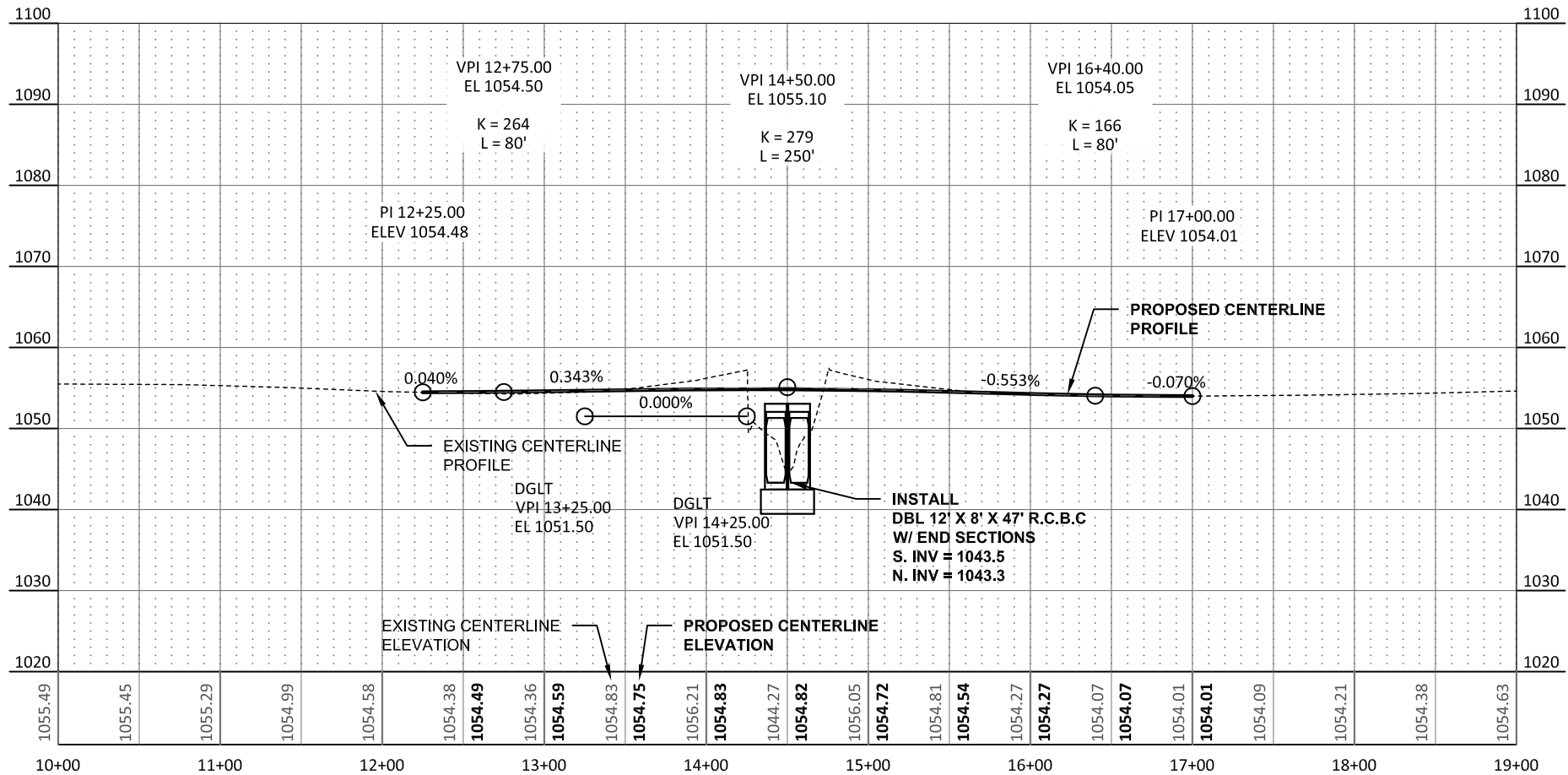
PIPE CORR STEEL .079IN 24IN  
STA. 14+66 ~ 48.3' RT TO 15+21 ~ 24.8' RT 60 LF

FLAP GATE 24IN  
STA. 14+66 ~ 48.3' RT 1 EA



GPS #1 N588729.4490 E2744551.5300 STA. 15+23.20 ~ 86.80' RT ELEV.1055.73  
RTK #30 N588817.0730 E2744942.8550 ELEV. 1053.91  
RTK #31 N588812.3950 E2744063.0640 STA. 10+38.07 ~ 13.36' LT ELEV. 1054.09

COORDINATE SYSTEM: US STATE PLANE 1983 ND SOUTH 3302  
HORIZ. DATUM: NAD 83 (2011)  
VERT. DATUM: NAVD 88  
GEOID MODEL: GEOID 12A  
UNITS: INTERNATIONAL FOOT



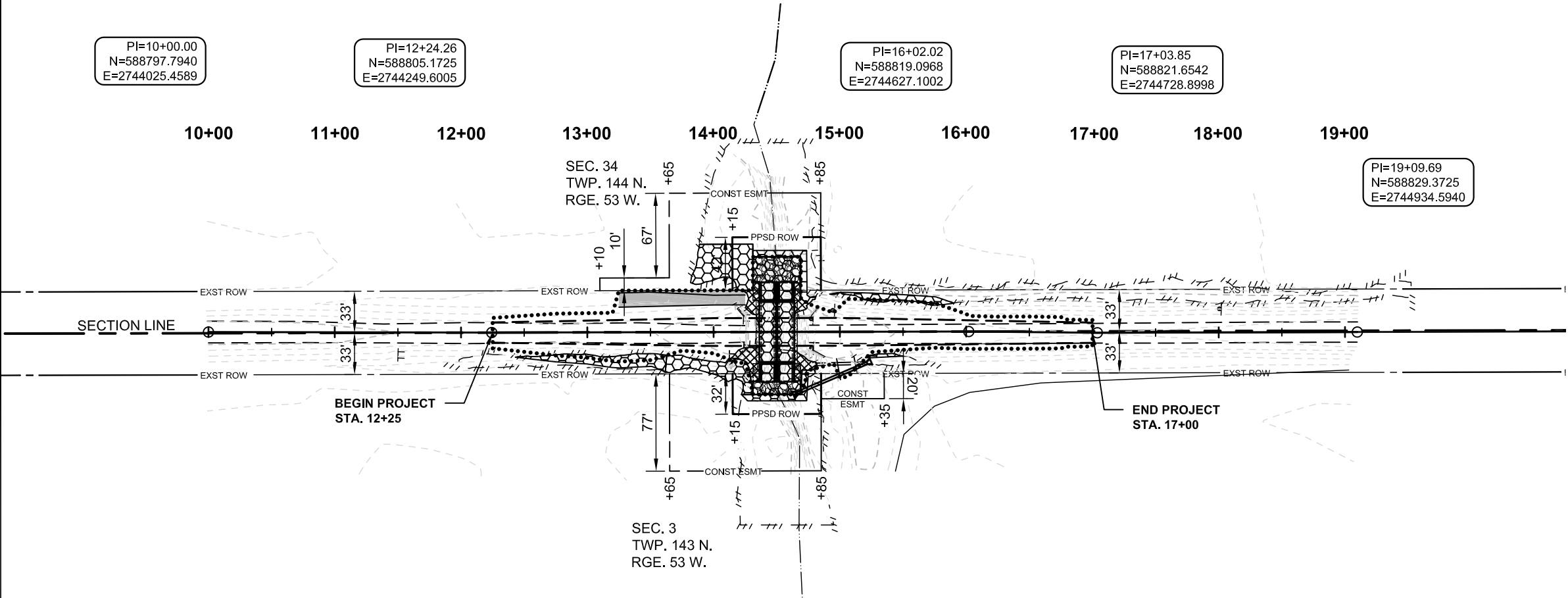
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BRO-0009(047)  
CASS COUNTY, NORTH DAKOTA



PLAN & PROFILE  
STA. 12+25 TO 17+00

DRWN. BY: ZV  
CHKD BY: ML  
PROJECT NO.: 14316105



Wetland Impact Table																					
Wetland Number	Location	Type	Wetland Feature	USACE Jurisdictional Wetlands <sup>1</sup>	Wetland Impacts Acre(s)		USFWS Easement Impacts Acre(s)		Wetland Mitigation			USACE/11990 Bank									
					Temp.	Perm.	Temp.	Perm.	Mitigation Required			USACE/11990 Bank		11990 Bank		USFWS Bank		Onsite			
									EO 11990	USACE	USFWS	Location	Acre(s)	Location	Acre(s)	Location	Acre(s)	Mitigation Location; Ratio	Acre(s)	Constructed Site #	Constructed Size Acre(s)
1	Sec.3, T143N, R53W & Sec. 34, T144N, R53W	Drainage	Natural	Yes	0.18	0.02	N/A	N/A	Yes	No	No	N/A	N/A	N/A	N/A	N/A	N/A	1:1	0.03	1	0.03
Totals					0.18	0.02	0	0				0		0		0		0.03		0.03	

- / / /

DELINEATED WETLAND
- TEMPORARY WETLAND IMPACTS  
(0.18 ACRES)
- PERMANENT WETLAND IMPACTS  
(0.02 ACRES)
- WETLAND MITIGATION  
(0.03 ACRES)

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WETLAND IMPACTS

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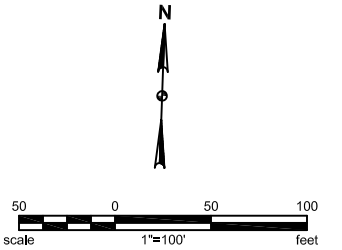
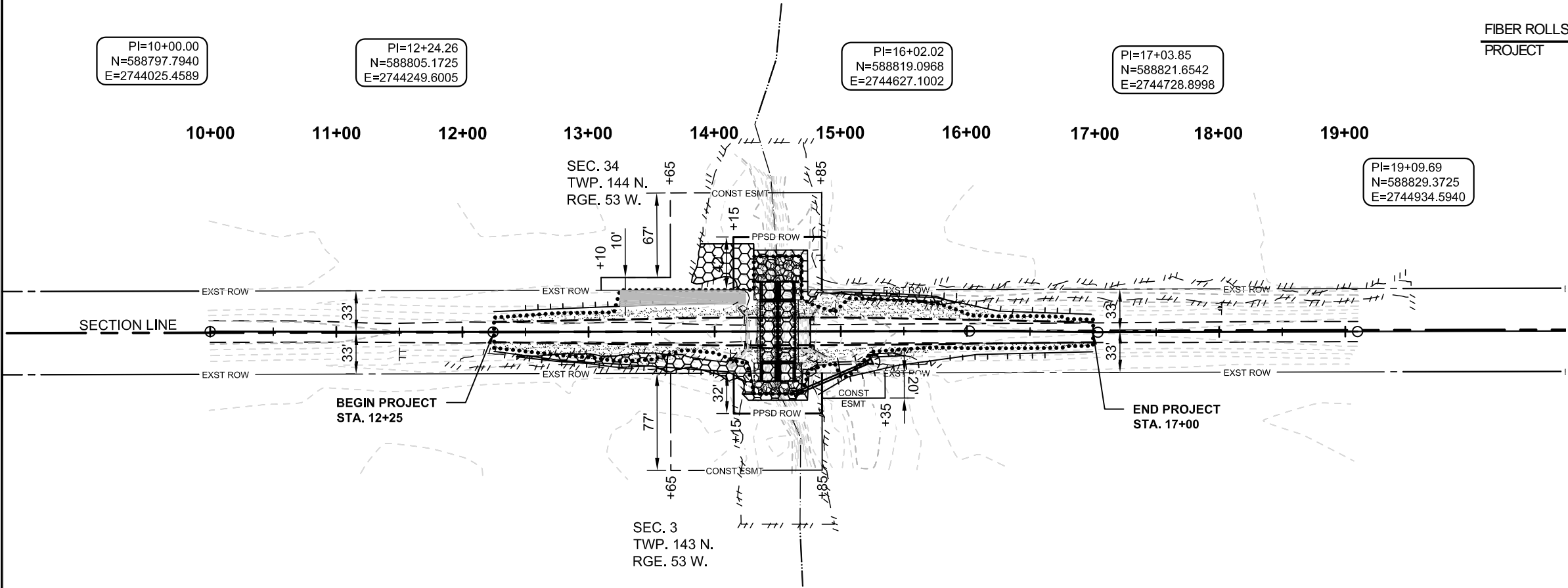
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	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	BRO-0009(047)	77	1

SEEDING CLASS II	
STA. 12+25 TO 17+00	0.40 ACRE
WETLAND SEED	
STA. 13+25 TO 14+25	0.03 ACRE
STRAW MULCH	
STA. 12+25 TO 17+00	0.43 ACRE
FIBER ROLLS 12IN	
PROJECT	865 LF




\*Note: Location and quantity of erosion control items will be determined in the field by the Engineer and Contractor based on the Contractor's SWPPP and plan of operation.

- / --- DELINEATED WETLAND
- SEEDING CLASS II & STRAW MULCH
- WETLAND SEEDING & STRAW MULCH
- RIPRAP GRADE II
- FIBER ROLLS 12IN

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**BRO-0009(047)**  
CASS COUNTY, NORTH DAKOTA



**PERMANENT  
EROSION CONTROL**

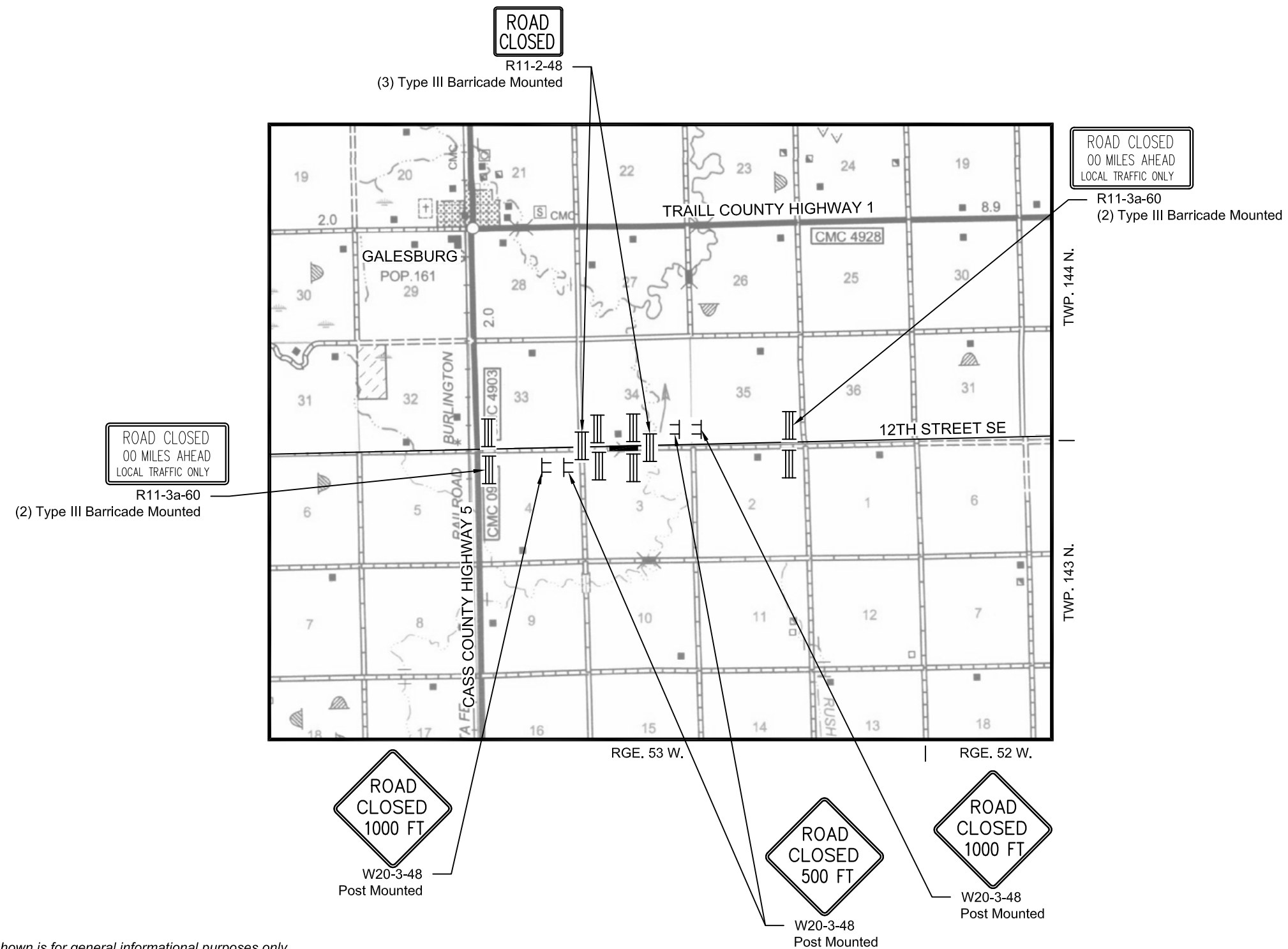
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PROJECT NO.  
14316105




	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	BRO-0009(047)	100	2



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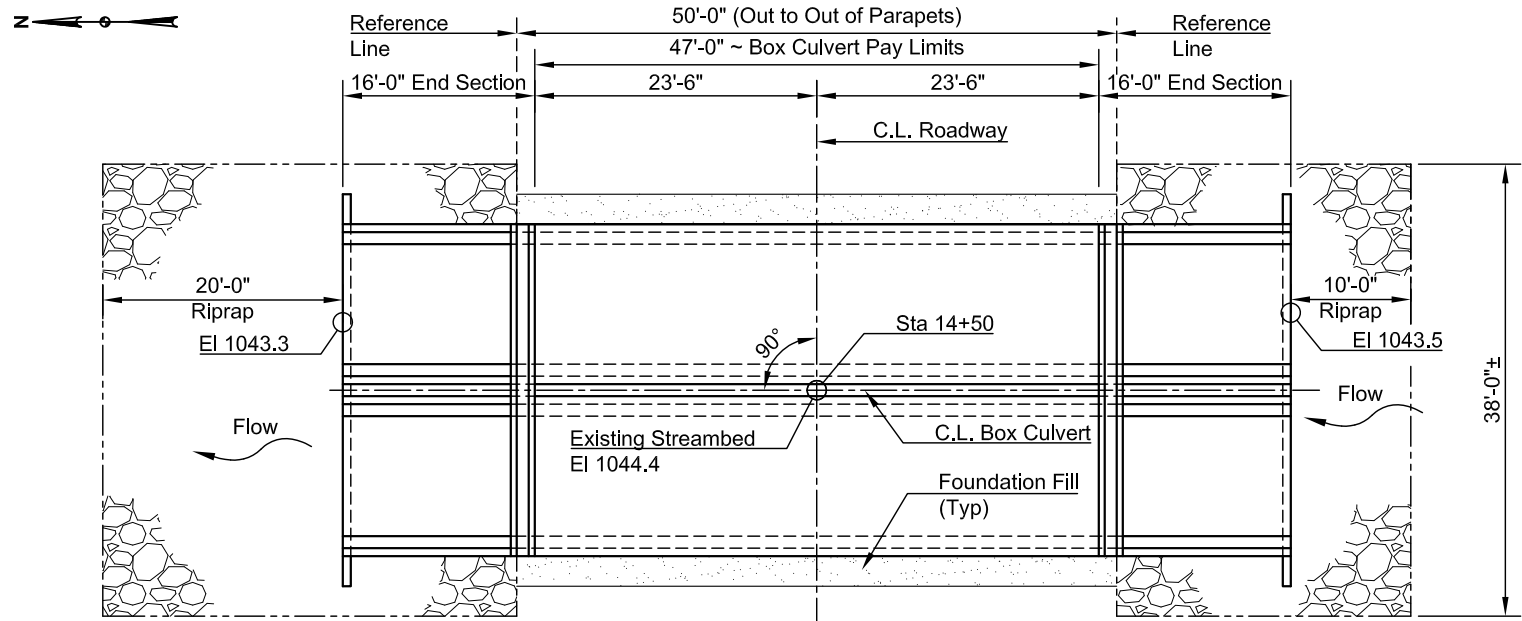
The sign layout as shown is for general informational purposes only. The Contractor will be required to conform to the MUTCD and the Standard Drawings when installing the traffic control signing.

**BRO-0009(047)**  
CASS COUNTY, NORTH DAKOTA

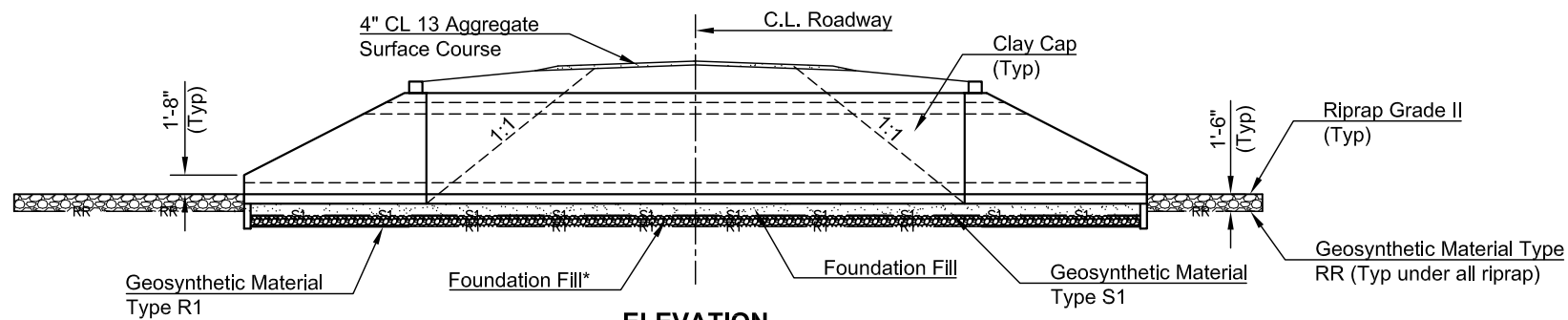
**TRAFFIC CONTROL  
SIGNING LAYOUT**

DRWN. BY ZV	CHKD BY ML	PROJECT NO. 14316105
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	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	BRO-0009(047)	170	1

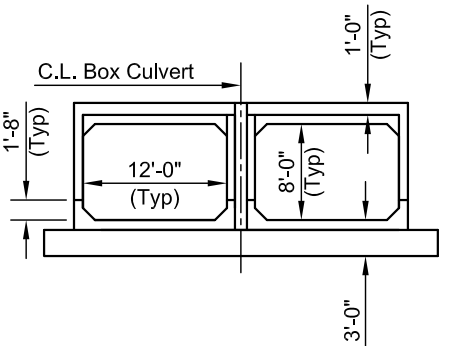


PLAN

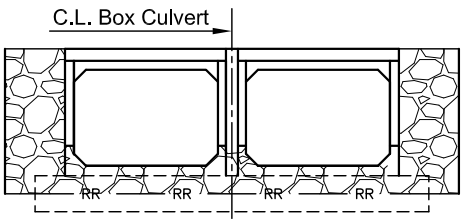


ELEVATION

\*See Note 210 Section 170 Sheet 2 for details.



END VIEW  
(SHOWING DIMENSIONS)



END VIEW  
(SHOWING FINISHED SECTION)

HYDRAULIC DATA:

Drainage Area:	34.3	sq mi
Stream Gradient	0.00152	ft/ft
Design Frequency:	15	year
Design Discharge:	921	cfs
Design Headwater Stage:	1054.1	ft
Design Tailwater Stage:	1051.6	ft
Velocity Through Culvert:	5.5	fps
100-Year Frequency Discharge:	1752	cfs
100-Year Frequency Headwater:	1055.3	ft
Overtopping Stage:	1054.3	ft
Overtopping Discharge:	1,300	cfs

NOTE:  
The invert elevations shown represent an elevation 1 foot below existing streambed.

For a double barrel box culvert with a 9" thick roof, 9" floor, and 8" walls, the following total factored moments and shears would result from the application of the required loads:

FACTORED DESIGN MOMENTS (DOUBLE)

WALL MOMENTS	593 ft-lbs
ROOF MOMENTS	
CORNER	-12,654 ft-lbs
BOTTOM	25,624 ft-lbs
TOP	-31,744 ft-lbs
FLOOR MOMENTS	
CORNER	-9,548 ft-lbs
TOP	15,449 ft-lbs
BOTTOM	-28,521 ft-lbs

FACTORED DESIGN MOMENTS (SINGLE)

WALL MOMENTS	3,384 ft-lbs
ROOF MOMENTS	
CORNER	-14,106 ft-lbs
BOTTOM	29,626 ft-lbs
FLOOR MOMENTS	
CORNER	-12,697 ft-lbs
TOP	21,491 ft-lbs

FACTORED DESIGN SHEARS (DOUBLE)

WALL SHEARS	2,107 lbs
ROOF SHEARS	
CORNER	5,951 lbs
WALL	8,965 lbs
FLOOR SHEARS	
CORNER	8,024 lbs
WALL	11,020 lbs

FACTORED DESIGN SHEARS (SINGLE)

WALL SHEARS	2,303 lbs
ROOF SHEARS	
CORNER	7,458 lbs
FLOOR SHEARS	
CORNER	9,772 lbs

STRUCTURAL QUANTITIES ONLY

SPEC	CODE	ITEM DESCRIPTION	UNIT	QUANTITY
202	0105	REMOVAL OF STRUCTURE	L SUM	1
210	0050	BOX CULVERT EXCAVATION	EA	1
210	0210	FOUNDATION FILL	CY	519
210	0405	FOUNDATION PREPARATION-BOX CULVERT	EA	1
256	0200	RIPRAP GRADE II	CY	82
606	1208	12FT X 8FT PRECAST RCB CULVERT	LF	94
606	5208	12FT X 8FT PRECAST RCB END SECTION	EA	4
709	0151	GEOSYNTHETIC MATERIAL TYPE R1	SY	467
709	0155	GEOSYNTHETIC MATERIAL TYPE RR	SY	163
709	0161	GEOSYNTHETIC MATERIAL TYPE S1	SY	282

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BRO-0009(047)  
CASS COUNTY, NORTH DAKOTA  
STRUCTURE #09-116-01.1



PRECAST BOX CULVERT  
LAYOUT

DRWN. BY DW	CHKD BY WT	PROJECT NO. 14316105
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STRUCTURAL NOTES

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	BRO-0009(047)	170	2

100      **SCOPE OF WORK:** Work at this site consists of removing an existing 50' long timber bridge and replacing it with a new double barrel 12' x 8' x 47' precast concrete box culvert.

202      **REMOVAL OF STRUCTURE:** The existing structure is a double span timber bridge, 50' long with a deck width of 24'. Refer to Section 6, Sheet 2 and SP-4(14) for allowable removal dates for the structure.

The lump sum bid item, "REMOVAL OF STRUCTURE" includes all work required to remove all bridge components and hazard markers in accordance with the Standard Specifications. Hazard markers are to be salvaged, coordinate pickup with Cass County. Remove all other bridge components per the Standard Specifications.

210      **FOUNDATION FILL:** Place foundation fill in layers of not more than 6", moisten or dry as required, and thoroughly compact with mechanical tamping equipment. The quantity for foundation fill was computed to a depth of 2' below the box culvert; however, this may vary depending on the soil conditions and resulting depth of box culvert excavation.

The bottom 1' of the box culvert excavation requires coarse aggregate. The coarse aggregate must meet the size 3 aggregate gradation in Table 802-03 of the Standard Specifications. Include the coarse aggregate in the quantity for "FOUNDATION FILL". Payment for "FOUNDATION FILL" will be based on the in-place volume measured and will not be adjusted for shrinkage or compaction.

606      **PRECAST REINFORCED CONCRETE BOX CULVERT AND END SECTIONS:** Tie all barrel sections together with prestressing strands or 1" diameter tie bolts as shown on Standard Drawing D-714-22. If strands are used, use minimum of six ½" diameter 270K strands for double box sections and four for single box sections, with one strand placed in each corner. Protect prestressing cables against corrosion and grout their ends. If tie-bolts are used, the joints will require two ties per exterior wall located at the third points of the wall clear height.

The "12FT X 8FT PRECAST RCB END SECTION" bid item consists of the cutoff wall, parapet, wingwalls and apron. Attach the wingwalls and apron to the last barrel section. Use a welded tie type system to connect apron sections together unless otherwise approved by the Engineer. Connect the wingwalls to the last barrel section by the use of tie bolts, steel bolted plates, or another approved method so the inside corner surface is smooth. Any foundation fill not shown in the plans that is required to facilitate the installation of the wingwalls is to be included in the price bid for "12FT X 8FT PRECAST RCB END SECTION."

All bolts, plates, angles, and studs are to meet ASTM A36. Nuts are to be a heavy hex in conformance with ASTM A563 and washers are to be ASTM F436, Type 1. Welded pipe sleeves are to conform to ASTM A53, Grade B. Welders are required to be properly certified for all shop and field welds. Coat all field welds with galvanizing paint. Galvanize all hardware according to AASHTO M 232. Galvanize structural steel after fabrication according to AASHTO M 111.

Cast holes at 3'-0" centers through the last apron section and into the cutoff wall to receive ¾" diameter reinforcing bars. Cast holes in the last section at 1'-0" centers for ½" diameter reinforcing bars to attach the parapet. Cast the parapet against the section. Install the bars according to the manufacturer's recommendation, with a high strength adhesive specifically intended for concrete anchorage, in accordance with Section 806.02 of the NDDOT Standard Specifications.

A double cell precast unit may be used as an alternate to the single cell units. Plan quantity of "12FT X 8FT PRECAST RCB CULVERT" and "12FT X 8FT PRECAST RCB END SECTION" will be paid for either configuration.

The distance between separate precast units is to be a minimum of 6" and a maximum of 1'-0". Fill this gap with controlled density backfill. The controlled density backfill is to be a blend of cement, water, pozzolanic materials, and fillers. The material must be able to support normal loads after 6 hours and have a compressive strength in the range of 75 psi to 125 psi at 28 days. If the mix design shown is used, no further testing will be required. The mix design yields approximately one cubic yard of flowable mortar.

MIX DESIGN	
Cement	100 lbs
Fly Ash	300 lbs
Fine Aggregate	2600 lbs
Water	70 gals

The 1'-0" cap consists of Class AE-3 concrete. Concrete may be substituted for controlled density backfill for entire volume between box culverts. If concrete is used as a substitute, the hook bars that tie the controlled density backfill to the concrete may be omitted.

Measurement and Payment: Controlled density backfill, Class AE-3 concrete, grade 60 reinforcing steel in cap, and preformed joint filler will not be measured separately but is included in the price bid for "12FT X 8FT PRECAST RCB CULVERT".

DESIGN LOADS:

- A. HL-93 Loading
- B. Maximum Fill Height = 4'


**WORK DRAWINGS:** Submit the following work drawings to the Engineer of Record:

Precast RCB Culvert

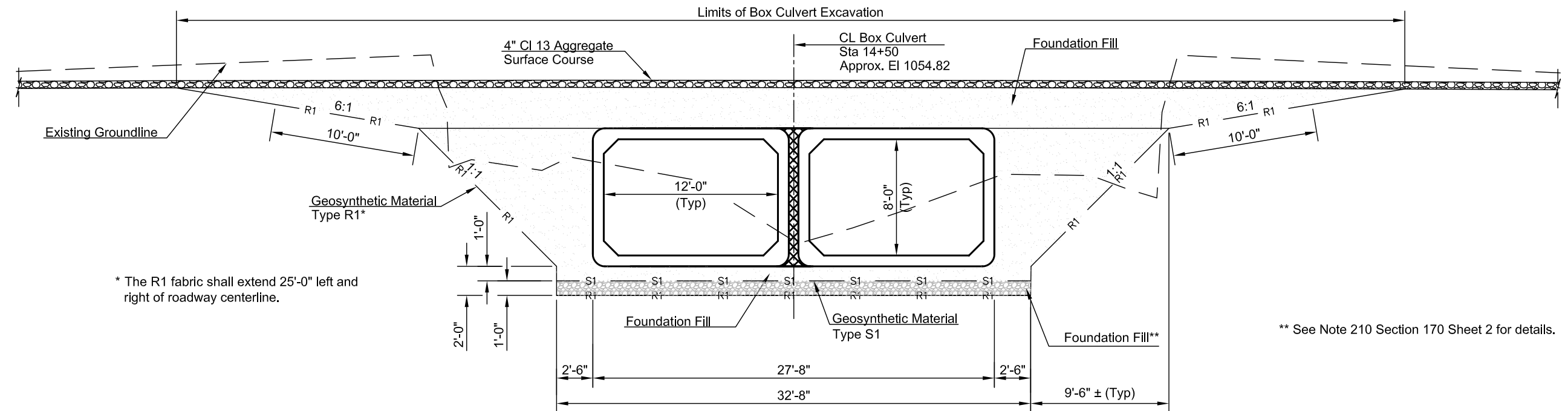
NOTIFICATIONS TO BE FILED BY CONTRACTOR:

North Dakota Department of Health SFN 17987 Asbestos Notification of Demolition and Renovation for bridges and boxes.

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BRO-0009(047) CASS COUNTY, NORTH DAKOTA STRUCTURE #09-116-01.1		
		STRUCTURAL NOTES
DRWN. BY DW	CHKD. BY WT	PROJECT NO. 14316105

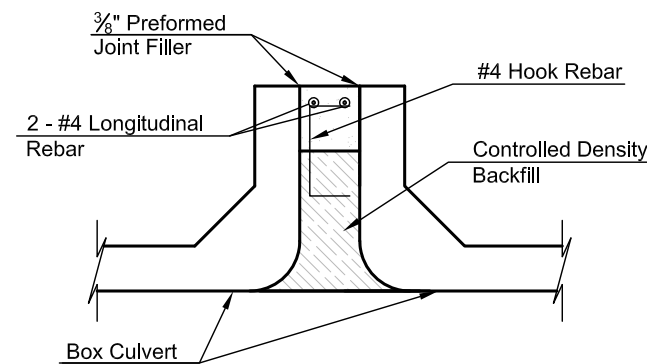
	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	BRO-0009(047)	170	3



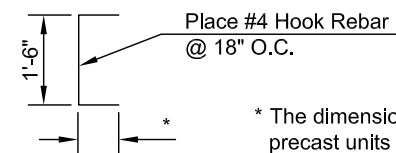
\* The R1 fabric shall extend 25'-0" left and right of roadway centerline.

\*\* See Note 210 Section 170 Sheet 2 for details.

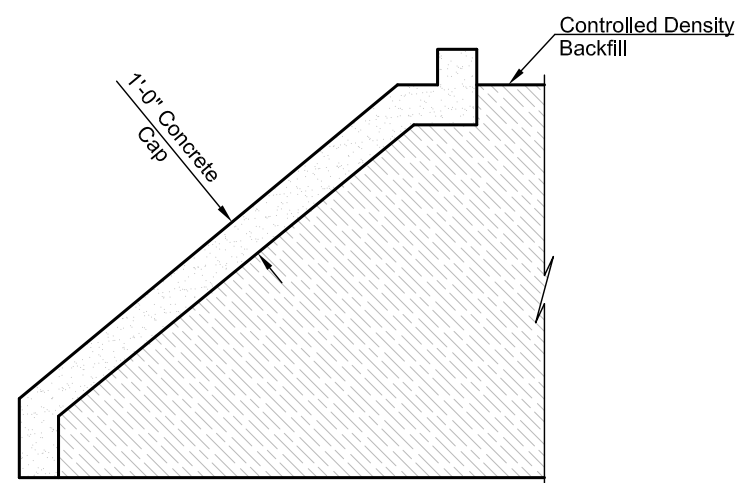
### BOX CULVERT EXCAVATION & BACKFILL



### CONCRETE CAP DETAILS

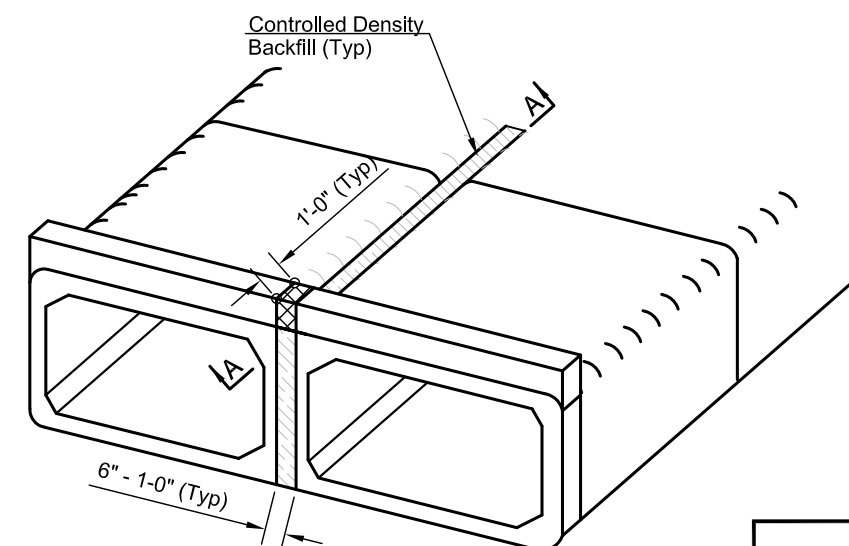


\* The dimension will be equal to the distance between precast units minus 2" on each side for clearance.



### SECTION A-A

The intent of this drawing is to show only the placement of the controlled density backfill between adjacent barrels. The representation of the number of barrels is arbitrary.



### MULTIPLE CELL INSTALLATION (End Section not Shown for Clarity)

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BRO-0009(047)  
CASS COUNTY, NORTH DAKOTA  
STRUCTURE #09-116-01.1



### BACKFILL DETAILS

DRWN. BY DW	CHKD BY WT	PROJECT NO. 14316105
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?	This is a special text character used in the labeling of existing features. It indicates a feature that has an unknown characteristic, potentially based on: lack of description, location accuracy or purpose.		
Abn	abandoned	BV	butterfly valve
Abut	abutment	Byp	bypass
Ac	acres	C Gdrl	cable guardrail
Adj	adjusted	Calc	calculate
Aggr	aggregate	Cd	candela
Ahd	ahead	CIP	cast iron pipe
ARV	air release valve	CB	catch basin
Align	alignment	CRS	cationic rapid setting
Al	alley	C Gd	cattle guard
Alt	alternate	C To C	center to center
Alum	aluminum	Cl or $\text{C}$	centerline
ADA	Americans with Disabilities Act	Cm	centimeter
A	ampere	Ch	chain
&	and	Chnlk	chain-link
Appr	approach	Ch Blk	channel block
Approx	approximate	Ch Ch	channel change
ACP	asbestos cement pipe	Chk	check
Asph	asphalt	Chsld	chiseled
AC	asphalt cement	Cir	circle
Assmd	assumed	Cl	class
@	at	Cl	clay
Atten	attenuation	Cl F	clay fill
ATR	automatic traffic recorder	Cl Hvy	clay heavy
Ave	Avenue	Cl Lm	clay loam
Avg	average	Clnt	clean-out
ADT	average daily traffic	Clr	clear
Az	azimuth	Cl&gr	clearing & grubbing
Bk	back	Co S	coal slack
BF	back face	Comb.	combination
Bs	backsight	Coml	commercial
Balc	balcony	Compr	compression
B Wire	barbed wire	CADD	computer aided drafting & design
Barr	barricade	Conc	concrete
Btry	battery	Cond	conductor
Brg	bearing	Const	construction
BI	beehive inlet	Cont	continuous
Beg	begin	CSB	continuous split barrel sample
BM	bench mark	Contr	contraction
Bkwy	bikeway	Contr	contractor
Bit	bituminous	CP	control point
Blk	block	Coord	coordinate
Bd Ft	board feet	Cor	corner
BH	bore hole	Corr	corrected
BS	both sides	CAES	corrugated aluminum end section
Bot	bottom	CAP	corrugated aluminum pipe
Blvd	Boulevard	CMES	corrugated metal end section
Bndry	boundary	CMP	corrugated metal pipe
BC	brass cap	CPVCP	corrugated poly-vinyl chloride pipe
Brkwy	breakaway	CSES	corrugated steel end section
Br	bridge	CSP	corrugated steel pipe
Bldg	building	CSP	corrugated steel pipe
		C	coulomb
		Co	County
		Crse	course
		C Gr	course gravel
		CS	course sand
		Ct	Court
		Xarm	cross arm
		Xbuck	cross buck
		Xsec	cross sections
		Xing	crossing
		Xrd	Crossroad
		Crn	crown
		CF	cubic feet
		M3	cubic meter
		M3/s	cubic meters per second
		CY	cubic yard
		Cy/mi	cubic yards per mile
		Culv	culvert
		C&G	curb & gutter
		CI	curb inlet
		CR	curb ramp
		CS	curve to spiral
		C	cut
		Dd Ld	dead load
		Defl	deflection
		Defm	deformed
		Deg or D	degree
		DInt	delineate
		DIntr	delineator
		Depr	depression
		Desc	description
		Det	detail
		DWP	detectable warning panel
		Dtr	detour
		Dia	diameter
		Dir	direction
		Dist	distance
		DM	disturbed material
		DB	ditch block
		DG	ditch grade
		Dbl	double
		Dn	down
		Dwg	drawing
		Dr	drive
		Drwy	driveway
		DI	drop inlet
		D	dry density
		Ea	each
		Esmt	easement
		E	East
		EB	Eastbound
		Elast	elastomeric
		EL	electric locker
		E Mtr	electric meter
		Elec	electric/al
		EDM	electronic distance meter
		Elev or EI	elevation
		Ellipt	elliptical
		Emb	embankment
		Emuls	emulsion/emulsified
		ES	end section
		Engr	engineer
		ESS	environmental sensor station
		Eq	equal
		Eq	equation
		Evgr	evergreen
		Exc	excavation
		Exst	existing
		Exp	expansion
		Expy	Expressway
		E	external of curve
		Extru	extruded
		FOS	factor of safety
		F	Fahrenheit
		FS	far side
		F	farad
		Fed	Federal
		FP	feed point
		Ft	feet/foot
		Fn	fence
		Fn P	fence post
		FO	fiber optic
		FB	field book
		FD	field drive
		F	fill
		FAA	fine aggregate angularity
		FS	fine sand
		FH	fire hydrant
		FI	flange
		Flrd	flared
		FES	flared end section
		F Bcn	flashing beacon
		FA	flight auger sample
		FL	flow line
		Ftg	footing
		FM	force main
		Fs	foresight
		Fnd	found
		Fdn	foundation
		Frac	fractional
		Frwy	freeway
		Frt	front
		FF	front face
		F Disp	fuel dispenser

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
07-01-14	
REVISIONS	
DATE	CHANGE

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NDDOT ABBREVIATIONS

D-101-2

FFP	fuel filler pipes	IPn	Iron Pin	MC	medium curing	Ped	pedestal
FLS	fuel leak sensor	IP	Iron Pipe	M	mega	Ped	pedestrian
Furn	furnish/ed	Jt	joint	Mer	meridian	PPP	pedestrian pushbutton post
Gal	gallon	J	joule	M	meter	Pen.	penetration
Galv	galvanized	Jct	junction	M/s	meters per second	Perf	perforated
Gar	garage	K	kelvin	M	mid ordinate of curve	Per.	perimeter
Gs L	gas line	Kn	kilo newton	Mi	mile	PL	pipeline
G Reg	gas line regulator	Kpa	kilo pascal	MM	mile marker	PI	place
GMV	gas main valve	Kg	kilogram	MP	mile post	P&P	plan & profile
G Mtr	gas meter	Kg/m3	kilogram per cubic meter	MI	milliliter	PL	plastic limit
GSV	gas service valve	Km	kilometer	Mm	millimeter	PI	plate
GVP	gas vent pipe	K	Kip(s)	Mm/hr	millimeters per hour	Pt	point
GV	gate valve	LS	Land Surveyor (licensed)	Min	minimum	PCC	point of compound curve
Ga	gauge	LSIT	Land Surveyor In Training	Misc	miscellaneous	PC	point of curve
Geod	geodetic	Ln	lane	Mon	monument	PI	point of intersection
GIS	Geographical Information System	Lg	large	Mnd	mound	PRC	point of reverse curvature
G	giga	Lat	latitude	Mtbl	mountable	PT	point of tangent
GPS	Global Positioning System	Lt	left	Mtd	mounted	POC	point on curve
Gov	government	L	length of curve	Mtg	mounting	POT	point on tangent
Grd	graded/grade	Lens	lenses	Mk	muck	PE	polyethylene
Gr	gravel	Lvl	level	Mun	municipal	PVC	polyvinyl chloride
Grnd	ground	LB	level book	N	nano	PCC	Portland Cement concrete
GWM	ground water monitor	Lvlng	leveling	NGS	National Geodetic Survey	Lb or #	pounds
Gdrl	guardrail	Lht	light	NS	near side	PP	power pole
Gtr	gutter	LP	light pole	Neop	neoprene	Preempt	preemption
H Plg	H piling	Ltg	lighting	Ntwk	network	Prefab	prefabricated
Hdwl	headwall	Lig Co	lignite coal	N	newton	Prfmd	preformed
Ha	hectare	Lig Sl	lignite slack	N	North	Prep	preperation
Ht	height	LF	linear foot	NE	North East	Press.	pressure
HI	height of instrument	Liq	liquid	NW	North West	PRV	pressure relief valve
Hel	helical	LL	liquid limit	NB	Northbound	Prestr	prestressed
H	henry	L	litre	No. or #	number	Pvt	private
Hz	hertz	Lm	loam	Obsc	obscure(d)	PD	private drive
HDPE	high density polyethylene	Loc	location	Obsn	observation	Prod.	production/produce
HM	high mast	LC	long chord	Ocpd	occupied	Prog	programmed
HP	high pressure	Long.	longitude	Ocpy	occupy	Prop.	property
HPS	high pressure sodium	Lp	loop	Off Loc	office location	Prop Ln	property line
Hwy	highway	LD	loop detector	O/s	offset	Ppsd	proposed
Hor	horizontal	Lm	lumen	OC	on center	PB	pull box
HBP	hot bituminous pavement	Lum	luminaire	C	one dimensional consolidation		
HMA	hot mix asphalt	L Sum	lump sum	OC	organic content		
Hr	hour(s)	Lx	lux	Orig	original		
Hyd	hydrant	ML	main line	O To O	out to out		
Ph	hydrogen ion content	M Hr	man hour	OD	outside diameter		
Id	identification	MH	manhole	OH	overhead		
In or "	inch	Mkd	marked	PMT	pad mounted transformer		
Incl	inclinometer tube	Mkr	marker	Pg	pages		
IMH	inlet manhole	Mkg	marking	Pntd	painted		
ID	inside diameter	MA	mast arm	Pr	pair		
Inst	instrument	Matl	material	Pnl	panel		
Intchg	interchange	Max	maximum	Pk	park		
Intmdt	intermediate	MC	meander corner	PK	Parker-Kalon nail		
Intscn	intersection	Meas	measure	Pa	pascal		
Inv	invert	Mdn	median	PSD	passing sight distance		
IM	iron monument	MD	median drain	Pvmt	pavement		

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
07-01-14	
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DATE	CHANGE
08-03-15	General Revisions

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NDDOT ABBREVIATIONS

D-101-3

Qty	quantity	SN	sign number	Tan	tangent	Wb	weber
Qtr	quarter	Sig	signal	T	tangent (semi)	WIM	weigh in motion
Rad or R	radius	Si Cl	silt clay	TS	tangent to spiral	W	west
RR	railroad	Si Cl Lm	silty clay loam	Tel	telephone	WB	westbound
Rlwy	railway	Si Lm	silty loam	Tel B	Telephone Booth	Wrng	wiring
Rsd	raised	Sgl	single	Tel P	telephone pole	W/	with
RTP	random traverse point	SC	slow curing	Tv	television	W/o	without
Rge or R	range	SS	slow setting	Temp	temperature	WC	witness corner
RC	rapid curing	Sm	small	Temp	temporary	WGS	world geodetic system
Rec	record	S	South	TBM	temporary bench mark	Z	zenith
Rcy	recycle	SE	South East	T	tesla		
RAP	recycled asphalt pavement	SW	South West	T	thinwall tube sample		
RPCC	recycled portland cement concrete	SB	Southbound	T/mi	tons per mile		
Ref	reference	Sp	spaces	Ts	topsoil		
R Mkr	reference marker	Spcl	special	Twp or T	township		
RM	reference monument	SA	special assembly	Traf	traffic		
Refl	reflectorized	SP	special provisions	TSCB	traffic signal control box		
RCB	reinforced concrete box	G	specific gravity	Tr	trail		
RCES	reinforced concrete end section	Spk	spike	Transf	transformer		
RCP	reinforced concrete pipe	SC	spiral to curve	TB	transit book		
RCPS	reinforced concrete pipe sewer	ST	spiral to tangent	Trans	transition		
Reinf	reinforcement	SB	split barrel sample	TT	transmission tower		
Res	reservation	SH	sprinkler head	Trans	transverse		
Ret	retaining	SV	sprinkler valve	Trav	traverse		
Rev	reverse	Sq	square	TP	traverse point		
Rt	right	SF	square feet	Trtd	treated		
R/W	right of way	Km2	square kilometer	Trmt	treatment		
Riv	river	M2	square meter	Qc	triaxial compression		
Rd	road	SY	square yard	TERO	tribal employment rights ordinance		
Rdbd	road bed	Stk	stake	Tpl	triple		
Rdwy	roadway	Std	standard	TP	turning point		
RWIS	roadway weather information system	N	standard penetration test	Typ	typical		
Rk	rock	Std Specs	standard specifications	Qu	unconfined compressive strength		
Rt	route	Sta	station	Ugrnd	underground		
Salv	salvage(d)	Sta Yd	station yards	USC&G	US Coast & Geodetic Survey		
Sd	sand	Stm L	steam line	USGS	US Geologic Survey		
Sdy Cl	sandy clay	SEC	steel encased concrete	Util	utility		
Sdy Cl Lm	sandy clay loam	SMA	stone matrix asphalt	VG	valley gutter		
Sdy Fl	sandy fill	SSD	stopping sight distance	Vap	vapor		
Sdy Lm	sandy loam	SD	storm drain	Vert	vertical		
San	sanitary sewer line	St	street	VC	vertical curve		
Sc	scoria	SPP	structural plate pipe	VCP	vitrified clay pipe		
Sec	seconds	SPPA	structural plate pipe arch	V	volt		
Sec	section	Str	structure	Vol	volume		
SL	section line	Subd	subdivision	Wkwy	walkway		
Sep	separation	Sub	subgrade	W	water content		
Seq	sequence	Sub Prep	subgrade preperation	WGV	water gate valve		
Serv	service	Ss	subsoil	WL	water line		
Sh	shale	SE	superelevation	WM	water main		
Sht	sheet	SS	supplement specification	WMV	water main valve		
Shtng	sheeting	Supp	supplemental	W Mtr	water meter		
Shldr	shoulder	Surf	surfacing	WSV	water service valve		
Sw	sidewalk	Surv	survey	WW	water well		
S	siemens	Sym	symmetrical	W	watt		
SD	sight distance	SI	systems international	Wrng	wearing		

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
07-01-14	
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DATE	CHANGE
08-03-15	General Revisions

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NDDOT UTILITY COMPANY AND ORGANIZATION ABBREVIATIONS

702COM	702 Communications	GT PLNS NAT GAS	Great Plains Natural Gas Company	RED RIV TEL	Red River Rural Telephone
ACCENT	Accent Communications	HALS TEL	Halstad Telephone Company	RESVTN TEL	Reservation Telephone
AGASSIZ WU	Agassiz Water Users Incorporated	IDEA1	Idea1	ROBRTS TEL	Roberts Company Telephone
AGC	Associated General Contractors of America	INT-COMM TEL	Inter-Community Telephone Company	R-RIDER ELEC	Roughrider Electric Coop
All PI	Alliance Pipeline	KANEB PL	Kaneb Pipeline Company	RRVW	Red River Valley & Western Railroad
ALL SEAS WU	All Seasons Water Users Association	KEM ELEC	Kem Electric Cooperative Incorporated	RSR ELEC	R.S.R. Electric Cooperative
AMOCO PI	Amoco Pipeline Company	KOCH GATH SYS	Koch Gathering Systems Incorporated	S E W U	South East Water Users Incorporated
AMRDA HESS	Amerada Hess Corporation	LKHD PL	Lakehead Pipeline Company	SCOTT CABLE	Scott Cable Television Dickinson
AT&T	AT&T Corporation	LNGDN RWU	Langdon Rural Water Users Incorporated	SHERDN ELEC	Sheridan Electric Cooperative
B PAW	Bear Paw Energy Incorporated	LWR YELL R ELEC	Lower Yellowstone Rural Electric	SHEYN VLY ELEC	Sheyenne Valley Electric Cooperative
BAKER ELEC	Baker Electric	MCKNZ CON	McKenzie Consolidated Telcom	SKYTECH	Skyland Technologies Incorporated
BASIN ELEC	Basin Electric Cooperative Incorporated	MCKNZ ELEC	McKenzie Electric Cooperative	SLOPE ELEC	Slope Electric Cooperative Incorporated
BEK TEL	Bek Communications Cooperative	MCKNZ WRD	McKenzie County Water Resource District	SOURIS RIV TELCOM	Souris River Telecommunications
BELLE PL	Belle Fourche Pipeline Company	MCLEOD	McLeod USA	ST WAT COMM	State Water Commission
BLM	Bureau of Land Management	MCLN ELEC	McLean Electric Cooperative	STATE LN WATER	State Line Water Cooperative
BNSF	Burlington Northern Santa Fe Railway	MCLN-SHRDN R WAT	McLean-Sheridan Rural Water	STER ENG	Sterling Energy
BOEING	Boeing	MDU	Montana-dakota Utilities	STUT RWU	Stutsman Rural Water Users
BRNS RWD	Barnes Rural Water District	MID-CONT CABLE	Mid-Continent Cable	SW PL PRJ	Southwest Pipeline Project
BURK-DIV ELEC	Burke-Divide Electric Cooperative	MIDSTATE TEL	Midstate Telephone Company	T M C	Turtle Mountain Communications
BURL WU	Burleigh Water Users	MINOT CABLE	Minot Cable Television	TCI	TCI of North Dakota
Cable One	Cable One	MINOT TEL	Minot Telephone Company	TESORO HGH PLNS PL	Tesoro High Plains Pipeline
CABLE SERV	Cable Services	MISS W W S	Missouri West Water System	TRI-CNTY WU	Tri-County Water Users Incorporated
CAP ELEC	Capital Electric Cooperative Incorporat	MNKOTA PWR	Minnkota Power	TRL CO RWU	Traill County Rural Water Users
CASS CO ELEC	Cass County Electric Cooperative	MOR-GRAN-SOU ELEC	Mor-gran-sou Electric Cooperative	UNTD TEL	United Telephone
CASS RWU	Cass Rural Water Users Incorporated	MOUNT-WILLI ELEC	Mountrail-williams Electric Cooperative	UPPR SOUR WUA	Upper Souris Water Users Association
CAV ELEC	Cavalier Rural Electric Cooperative	MRE LBTY TEL	Moore & Liberty Telephone	US SPRINT	U.S. Sprint
CBLCOM	Cablecom Of Fargo	MUNICIPAL	City Water And Sewer	USAF MSL CABLE	U.S.A.F. Missile Cable
CENEX PL	Cenex Pipeline	MUNICIPAL	City Of '.....'	USFWS	US Fish and Wildlife Service
CENT PL WATER DIST	Central Pipe Line Water District	N CENT ELEC	North Central Electric Cooperative	USW COMM	U.S. West Communications
CENT PWR ELEC	Central Power Electric Cooperative	N VALL W DIST	North Valley Water District	VRNDRY ELEC	Verendrye Electric Cooperative
COE	Corps of Engineers	ND PKS & REC	North Dakota Parks And Recreation	W RIV TEL	West River Telephone Incorporated
CONS TEL	Consolidated Telephone	ND TEL	North Dakota Telephone Company	WEB	W. E. B. Water Development Association
CONT RES	Continental Resource Inc	NDDOT	North Dakota Department of Transportation	WILLI RWA	Williams Rural Water Association
CPR	Canadian Pacific Railway	NDSU SOIL SCI DEPT	NDSU Soil Science Department	WILSTN BAS PL	Williston Basin Interstate Pipeline Company
D O E	Department Of Energy	NEMONT TEL	Nemont Telephone	WLSH RWD	Walsh Water Rural Water District
DAK CARR	Dakota Carrier Network	NODAK R ELEC	Nodak Rural Electric Cooperative	WOLVRTN TEL	Wolverton Telephone
DAK CENT TEL	Dakota Central Telephone	NOON FRMS TEL	Noonan Farmers Telephone Company	XLENER	Xcel Energy
DAK RWD	Dakota Rural Water District	NPR	Northern Plains Railroad	YSVR	Yellowstone Valley Railroad
DGC	Dakota Gasification Company	NSP	Northern States Power		
DICKEY R NET	Dickey Rural Networks	NTH PRAIR RW	Northern Prairie Rural Water Association		
DICKEY RWU	Dickey Rural Water Users Association	NTHN BRDR PL	Northern Border Pipeline		
DICKEY TEL	Dickey Telephone	NTHN PLNS ELEC	Northern Plains Electric Cooperative Incorporated		
DNRR	Dakota Northern Railroad	NTHWSTRN REF	Northwestern Refinery Company		
DOME PL	Dome Pipeline Company	NW COMM	Northwest Communication Cooperation		
DVELEC	Dakota Valley Electric Cooperative	ONEOK	Oneok gas		
DVMW	Dakota, Missouri Valley & Western	OSHA	Occupational Safety and Health Administration		
ENBRDG	Enbridge Pipelines Incorporated	OTTR TL PWR	Otter Tail Power Company		
ENVENTIS	Enventis Telephone	P L E M	Prairielands Energy Marketing		
FALK MNG	Falkirk Mining Company	POLAR COM	Polar Communications		
FHWA	Federal Highway Administration	PVT ELEC	Private Electric		
G FKS-TRL WD	Grand Forks-trail Water District	QWEST	Qwest Communications		
GETTY TRD & TRAN	Getty Trading & Transportation	R&T W SUPPLY	R & T Water Supply Association		
GLDN W ELEC	Golden West Electric Cooperative	RAMSEY R SEW	Ramsey Rural Sewer Association		
GRGS CO TEL	Griggs County Telephone	RAMSEY RW	Ramsey Rural Water Association		
		RAMSEY UTIL	Ramsey County Rural Utilities		

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07-01-14		
REVISIONS		
DATE	CHANGE	

Existing Topography

	Existing Ground Void
	Existing Cemetary Boundary
	Existing Box Culvert Bridge
	Existing Concrete Surface
	Existing Drainage Structure
	Existing Gravel Surface
	Existing Riprap
	Existing Dirt Surface
	Existing Asphalt Surface
	Existing Tie Point Line
	Existing Railroad Centerline
	Existing Guardrail Cable
	Existing Guardrail Metal
	Existing Edge of Water
	Existing Fence
	Existing Railroad
	Existing Field Line
	Exst Flow
	Existing Curb
	Existing Valley Gutter
	Existing Driveway Gutter
	Existing Curb and Gutter
	Existing Mountable Curb and Gutter

	Existing 3-Cable w Posts
	Site Boundary
	Existing Berm, Dike, Pit, or Earth Dam
	Existing Ditch Block
	Existing Tree Boundary
	Existing Brush or Shrub Boundary
	Existing Retaining Wall
	Existing Planter or Wall
	Existing W-Beam Guardrail with Posts
	Existing Railroad Switch
	Gravel Pit - Borrow Area
	Existing Wet Area-Vegetation Break

Proposed Topography

	3-Cable w Posts
	Flow
	Fence
	Remove Line
	Wall
	Retaining Wall (Plan View)
	W-Beam w Posts

Existing Utilities

	Existing Electrical
	Existing Fiber Optic Line
	Existing TV Fiber Optic
	Existing Gas Pipe
	Existing Overhead Utility Line
	Existing Power
	Existing Fuel Pipeline
	Existing Undefined Above Ground Pipe Line
	Existing Sanitary Sewer
	Existing Sanitary Force Main
	Existing Storm Drain
	Existing Storm Drain Force Main
	Existing Culvert
	Existing Telephone Line
	Existing TV Line
	Existing Water or Steam Line
	Existing Under Drain
	Existing Slotted Drain
	Existing Conduit
	Existing Conductor
	Existing Down Guy Wire Down Guy
	Existing Underground Vault or Lift Station

Proposed Utilities

	24 Inch Pipe
	Reinforced Concrete Pipe
	Under Drain
	Edge Drain

Traffic Utilities

	Conductor
	Fiber Optic
	Existing Loop Detector
	Existing Double Micro Loop Detector
	Micro Loop Detector Double
	Existing Micro Loop Detector
	Micro Loop Detector
	Signal Head with Mast Arm
	Existing Signal Head with Mast Arm

Sign Structures

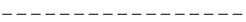
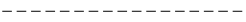




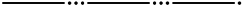






	Existing Overhead Sign Structure
	Existing Overhead Sign Structure Cantilever
	Overhead Sign Structure Cantilever

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
07-01-14	
REVISIONS	
DATE	CHANGE
09-23-16	Added and Revised Items, Organized by Functional Groups

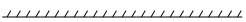








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Line Styles

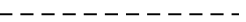
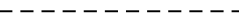
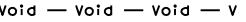
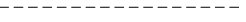




Right Of Way

	Easement
	Existing Easement
	Right of Way
	Existing Right of Way
	Existing Right of Way Railroad
	Existing Right of Way Not State Owned
	Existing Government Lot Line
	Existing Adjacent Block Lines
	Existing Adjacent Lot Lines
	Existing Adjacent Property Line
	Existing Adjacent Subdivision Lines
	Sight Distance Triangle Line
	Dimension Leader







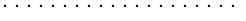
Boundary Control

	Existing City Corporate Limits or Reservation Boundary
	Existing State or International Line
	Existing Township
	Existing County
	Existing Section Line
	Existing Quarter Section Line
	Existing Sixteenth Section Line
	Existing Centerline
	Tangent Line


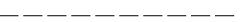
Cross Sections and Typicals

	Existing Ground
	Existing Topsoil (Cross Section View)
	Existing Ground Void (Not Surveyed)
	Existing Concrete
	Existing Aggregate (Cross Section View)
	Existing Curb and Gutter (Cross Section View)
	Existing Asphalt (Cross Section View)
	Existing Reinforcement Rebar

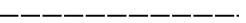
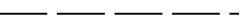
Geotechnical

	Geotextile Fabric Type D
	Geogrid
	Geotextile Fabric Type R
	Geotextile Fabric Type R1
	Geotextile Fabric Type RR
	Geotextile Fabric Type S
	Subgrade Reinforcement


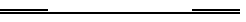

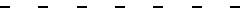


Countours

	Depression Contours
	Supplemental Contour



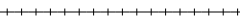
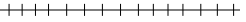
Profile

	Subgrade, Subcut or Ditch Grade
	Topsoil Profile



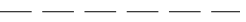


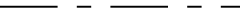
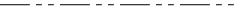
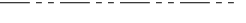

Striping

	Centerline Pavement Marking
	Barrier with Centerline Pavement Marking
	Barrier Pavement Marking
	Stripe 4 IN Dotted Extension White
	Stripe 8 IN Dotted Extension White
	Stripe 8 IN Lane Drop

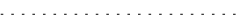


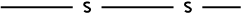
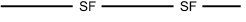

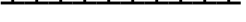
Pavement Joints

	Doweled Joint
	Tie Bar 30 Inch 4 Foot Center to Center
	Tie Bar 18 Inch 3 Foot Center to Center
	Tie Bar at Random Spacing



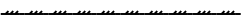
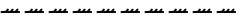
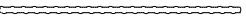
Bridge Details

	Hidden Object
	Small Hidden Object
	Large Hidden Object
	Phantom Object
	Centerline Main
	Centerline
	Existing Ground (Details)
	Existing Conditions
	Sheet Piling

Erosion Control

	Limits of Const Transition Line
	Bale Check
	Rock Check
	Floating Silt Curtain
	Silt Fence
	Excavation Limits
	Fiber Rolls

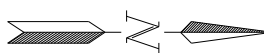























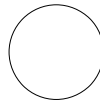






































































Environmental

	Wetland Mitigation
	Existing Wetland Easement USFWS
	Existing Wetland Jurisdictional
	Existing Wetland
	Tree Row

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
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


















































































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of Transportation

Symbols

	North Arrow (Half Scale)		Attenuation Device		Existing Railroad Battery Box		Existing Delineator Type E														
	Truck Mounted Attenuator		Diamond Grade Delineator Type A		Existing Bush or Shrub		Existing EFB Misc														
	Type I Barricade		Diamond Grade Delineator Type B		Existing Gas Cap or Stub		Existing Flashing Beacon														
	Type II Barricade		Diamond Grade Delineator Type C		Existing Sanitary Cap or Stub		Existing Pipe Mounted Flasher														
	Type III Barricade		Diamond Grade Delineator Type D		Existing Storm Drain Cap or Stub		Existing Pad Mounted Feed Point														
	Catch Basin		Diamond Grade Delineator Type E		Existing Water Cap or Stub		Existing Pipe Mounted Feed Point with Pad														
	Cairn or Stone Circle		Flexible Delineator		Existing Sanitary Cleanout		Existing Pole Mounted Feed Point														
	Video Detection Camera		Flexible Delineator Type A		Existing Concrete Foundation		Existing Railroad Frog														
	Storm Drain Cap or Stub		Flexible Delineator Type B		Existing Traffic Signal Controller		Existing Snow Gate 18														
	Corrugated Metal End Section 18 Inch		Flexible Delineator Type C		Existing Pad Mounted Signal Controller		Existing Snow Gate 28														
	Corrugated Metal End Section 24 Inch		Flexible Delineator Type D		Existing Sixteenth Section Corner		Existing Snow Gate 40														
	Corrugated Metal End Section 30 Inch		Flexible Delineator Type E		Existing Quarter Section Corner		Existing Headwall														
	Corrugated Metal End Section 36 Inch		Delineator Type A		Existing Section Corner		Existing Pedestrian Head with Number														
	Corrugated Metal End Section 42 Inch		Delineator Type A Reset		Existing Railroad Crossbuck		Existing Signal Head														
	Corrugated Metal End Section 48 Inch		Delineator Type B		Existing Satellite Dish		Existing Sprinkler Head														
	Concrete Foundation		Delineator Type B Reset		Existing Fuel Dispensers		Existing Fire Hydrant														
	Ground Connection Conductor		Delineator Type C		Existing Flexible Delineator Type A		Existing Catch Basin Drop Inlet														
	Neutral Connection Conductor		Delineator Type D		Existing Flexible Delineator Type B		Existing Curb Inlet														
	Phase 1 Connection Conductor		Delineator Type E		Existing Flexible Delineator Type C		Existing Manhole Inlet														
	Phase 2 Connection Conductor		Delineator Drums		Existing Flexible Delineator Type D		Existing Junction Box														
	Traffic Cone		Spot Elevation		Existing Flexible Delineator Type E	<table><tr><th colspan="2">NORTH DAKOTA DEPARTMENT OF TRANSPORTATION</th></tr><tr><th colspan="2">07-01-14</th></tr><tr><th colspan="2">REVISIONS</th></tr><tr><th>DATE</th><th>CHANGE</th></tr><tr><td></td><td></td></tr><tr><td></td><td></td></tr><tr><td></td><td></td></tr></table> <div>This document was originally issued and sealed by Roger Weigel, Registration Number PE- 2930, on 07/01/14 and the original document is stored at the North Dakota Department of Transportation</div>		NORTH DAKOTA DEPARTMENT OF TRANSPORTATION		07-01-14		REVISIONS		DATE	CHANGE						
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION																					
07-01-14																					
REVISIONS																					
DATE	CHANGE																				
	Signal Controller		Existing Access Control Arrow		Existing Delineator Type A																
	Pad Mounted Signal Controller		Existing Artifact		Existing Delineator Type B																
	Alignment Data Point		Existing Flashing Beacon		Existing Delineator Type C																
	Emergency Vehicle Detector		Existing Benchmark		Existing Delineator Type D																

Symbols

D-101-31

	Existing Light Standard		Existing Manhole with Valve Water		Existing Telephone Pole		Existing Undefined Manhole
	Existing High Mast Light Standard 10 Luminaire		Existing Water Manhole		Existing Wood Pole		Existing Undefined Pull Box
	Existing High Mast Light Standard 3 Luminaire		Existing Mile Post Type A		Existing Post		Existing Undefined Pedestal
	Existing High Mast Light Standard 4 Luminaire		Existing Mile Post Type B		Existing Pedestrian Push Button Post		Existing Undefined Valve
	Existing High Mast Light Standard 5 Luminaire		Existing Mile Post Type C		Existing Control Point CP		Existing Undefined Pipe Vent
	Existing High Mast Light Standard 6 Luminaire		Existing Reference Marker		Existing Control Point GPS-RTK		Existing Gas Valve
	Existing High Mast Light Standard 7 Luminaire		Existing RW Marker		Existing Control Point TRI		Existing Water Valve
	Existing High Mast Light Standard 8 Luminaire		Existing Utility Marker		Existing Reference Marker Point NGS		Existing Fuel Pipe Vent
	Existing High Mast Light Standard 9 Luminaire		Iron Monument Found		Existing Pull Box		Existing Gas Pipe Vent
	Existing Overhead Sign Structure Load Center		Iron Pin R/W Monument		Existing Intelligent Transportation Pull Box		Existing Sanitary Pipe Vent
	Existing Luminaire		Existing Object Marker Type I		Existing Water Pump		Existing Storm Drain Pipe Vent
	Existing Light Standard Luminaire		Existing Object Marker Type II		Existing Slotted Reinforced Concrete Pipe		Existing Water Pipe Vent
	Existing Federal Mailbox		Existing Object Marker Type III		Existing RR Profile Spot		Existing Weather Station
	Existing Private Mailbox		Existing Electrical Pedestal		Existing Fuel Leak Sensors		Existing Ground Water Well Bore Hole
	Existing Meander Section Corner		Existing Telephone Pedestal		Existing Highway Sign		Existing Windmill or Tower
	Existing Meter		Existing Fiber Optic Telephone Pedestal		Existing Miscellaneous Spot		Existing Witness Corner
	Existing Electrical Manhole		Existing TV Pedestal		Existing Lighting Standard Pole		Flashing Beacon
	Existing Gas Manhole		Existing Fiber Optic TV Pedestal		Existing Traffic Signal Standard		Flagger
	Existing Sanitary Manhole		Existing Fuel Filler Pipes		Existing Transformer		Pipe Mounted Flasher
	Existing Sanitary Force Main Manhole		Existing Traverse PI Aerial Panel		Existing Large Evergreen Tree		Sanitary Force Main with Valve
	Existing Sanitary Manhole with Valve		Existing Pole		Existing Small Evergreen Tree		
	Existing Storm Drain Manhole		Existing Power Pole		Existing Large Tree		
	Existing Force Main Storm Drain Manhole		Existing Power Pole with Transformer		Existing Small Tree		
	Existing Force Main Storm Drain Manhole with Valve				Existing Tree Trunk		
	Existing Telephone Manhole				Existing Pad Mounted Traffic Signal Control Box		

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
07-01-14	
REVISIONS	
DATE	CHANGE

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Symbols



Pad Mounted Feed Point



Pipe Mounted Feed Point with Pad



Pole Mounted Feed Point



Headwall



Double Headwall with Vegetation Barrier



Single Headwall with Vegetation Barrier



Pole Mounted Head



Sprinkler Head



Fire Hydrant



Inlet Type 1



Inlet Type 2



Double Inlet Type 2



Inlet Grate Type 2



Junction Box



High Mast Light Standard 10 Luminaire



High Mast Light Standard 3 Luminaire



High Mast Light Standard 4 Luminaire



High Mast Light Standard 5 Luminaire



High Mast Light Standard 6 Luminaire



High Mast Light Standard 7 Luminaire



High Mast Light Standard 8 Luminaire



High Mast Light Standard 9 Luminaire



Relocate Light Standard



Overhead Sign Structure Load Center



Light Standard 100 Watt High Pressure Sodium Vapor Luminaire



Light Standard 1000 Watt High Pressure Sodium Vapor Luminaire



Light Standard 150 Watt High Pressure Sodium Vapor Luminaire



Light Standard 175 Watt High Pressure Sodium Vapor Luminaire



Light Standard 200 Watt High Pressure Sodium Vapor Luminaire



Light Standard 250 Watt High Pressure Sodium Vapor Luminaire



Light Standard 310 Watt High Pressure Sodium Vapor Luminaire



Light Standard 35 Watt High Pressure Sodium Vapor Luminaire



Light Standard 400 Watt High Pressure Sodium Vapor Luminaire



Light Standard 50 Watt High Pressure Sodium Vapor Luminaire



Light Standard 70 Watt High Pressure Sodium Vapor Luminaire



Light Standard 700 Watt High Pressure Sodium Vapor Luminaire



Manhole



Manhole 48 Inch



Sanitary Force Main Manhole



Sanitary Sewer Manhole



Storm Drain Manhole



Storm Drain Manhole with Inlet



Reset Mile Post



Mile Post Type A



Mile Post Type B



Mile Post Type C



Right of Way Marker



Tubular Marker



Alignment Monument



Iron Pin Reference Monument



Object Marker Type I



Object Marker Type II



Object Marker Type III



Caution Mode Arrow Panel



Back to Back Vertical Panel Sign



Double Direction Arrow Panel



Left Directional Arrow Panel



Right Directional Arrow Panel



Sequencing Arrow Panel



Truck Mounted Arrow Panel



Power Pole



Wood Pole



Pedestrian Push Button Post



Property Corner



Pull Box



Intelligent Transportation Pull Box



Sanitary Pump



Storm Drain Pump



Reinforced Pavement



Reinforced Concrete End Section 15 Inch



Reinforced Concrete End Section 18 Inch



Reinforced Concrete End Section 24 Inch



Reinforced Concrete End Section 30 Inch



Reinforced Concrete End Section 36 Inch



Reinforced Concrete End Section 42 Inch



Reinforced Concrete End Section 48 Inch



Reinforced Concrete End Section 54 Inch



Reset Right of Way Marker



Reset USGS Marker



Right of Way Markers



Riser 30 Inch



Continuous Split Barrel Sample



Flight Auger Sample



Split Barrel Sample



Thinwall Tube Sample



Highway Sign



SNOW GATE 18 FT



SNOW GATE 28 FT



SNOW GATE 40 FT



Standard Penetration Test



Transformer



Inclinometer Tube



Underdrain Cleanout



Excavation Unit



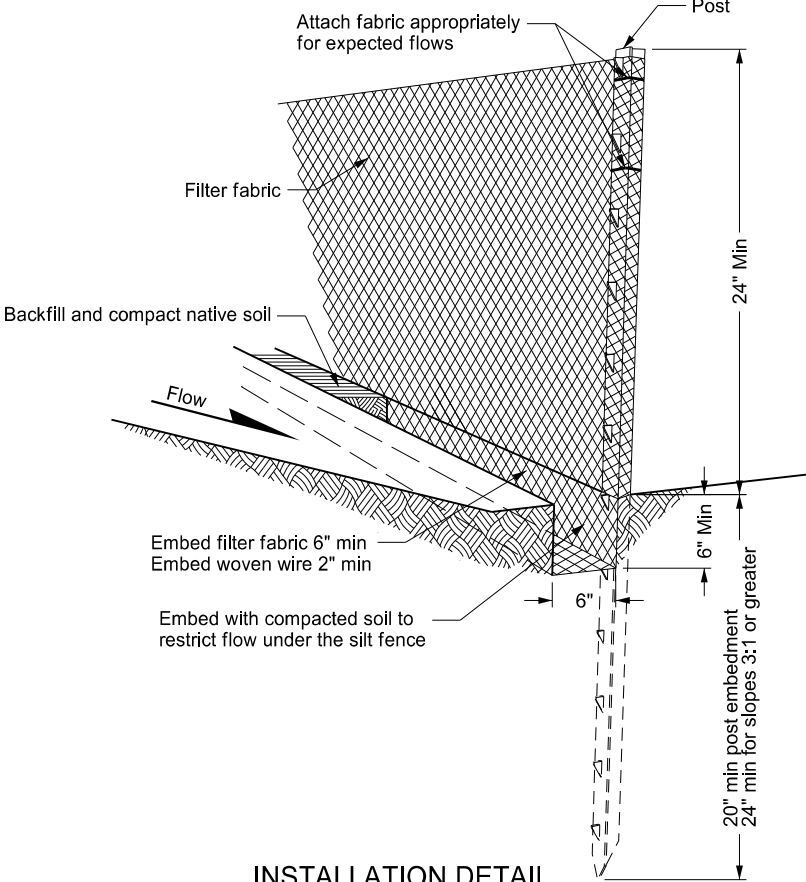
Water Valve

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
07-01-14	
REVISIONS	
DATE	CHANGE

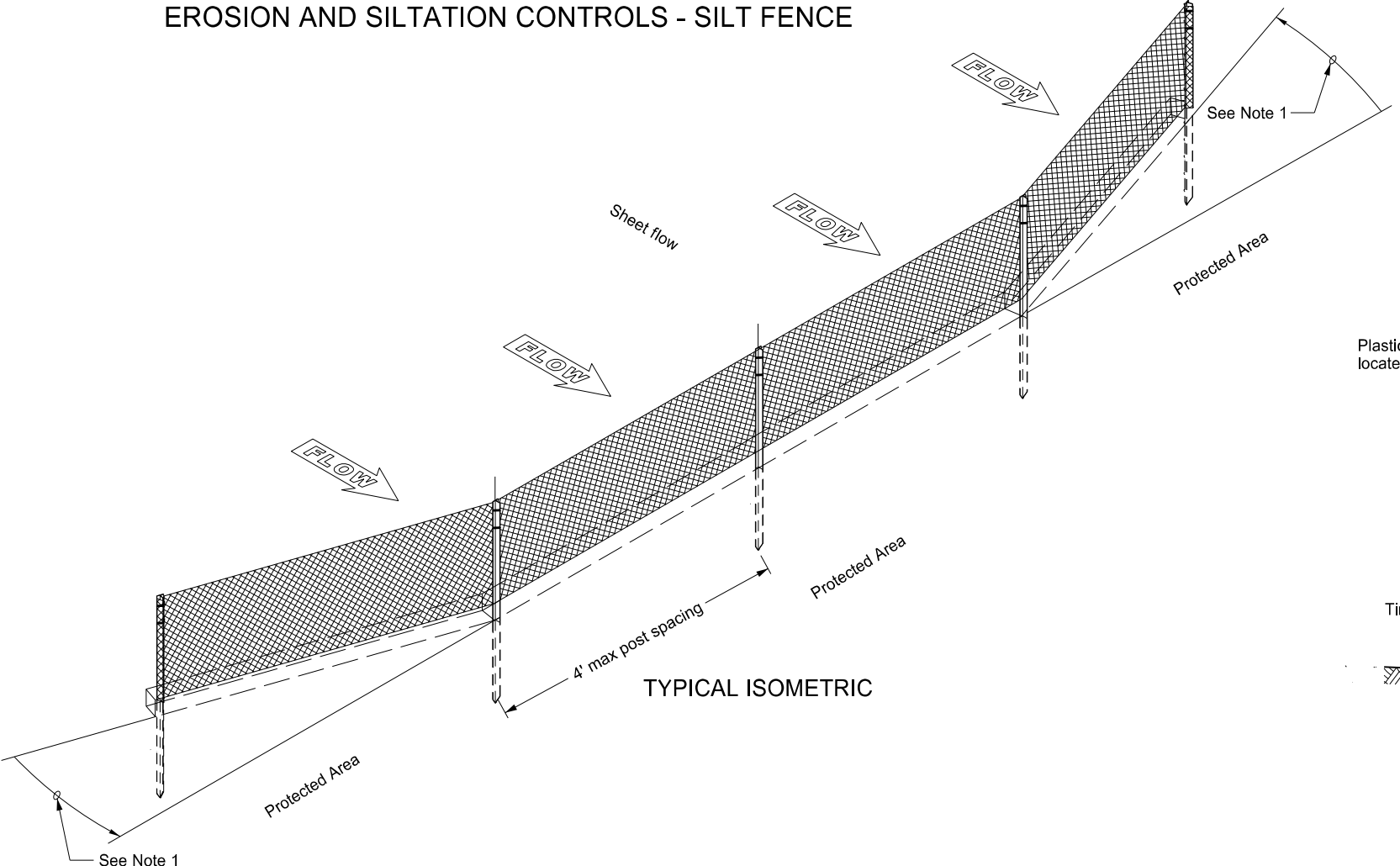
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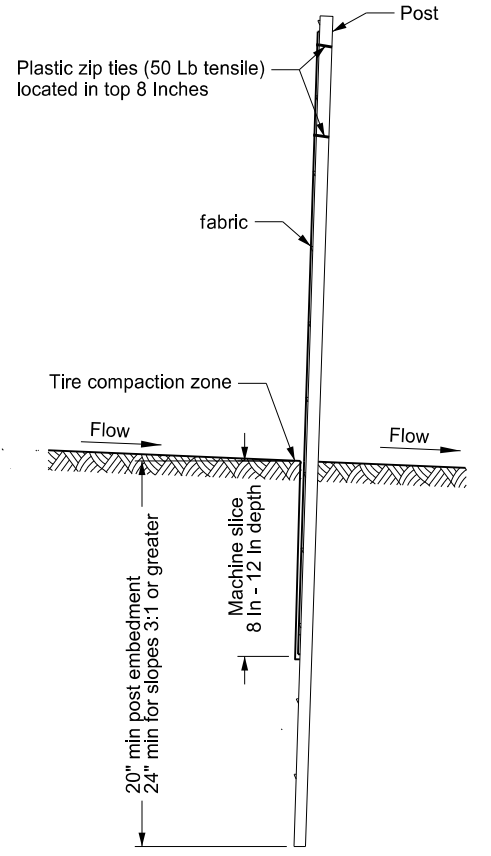
EROSION AND SILTATION CONTROLS - SILT FENCE



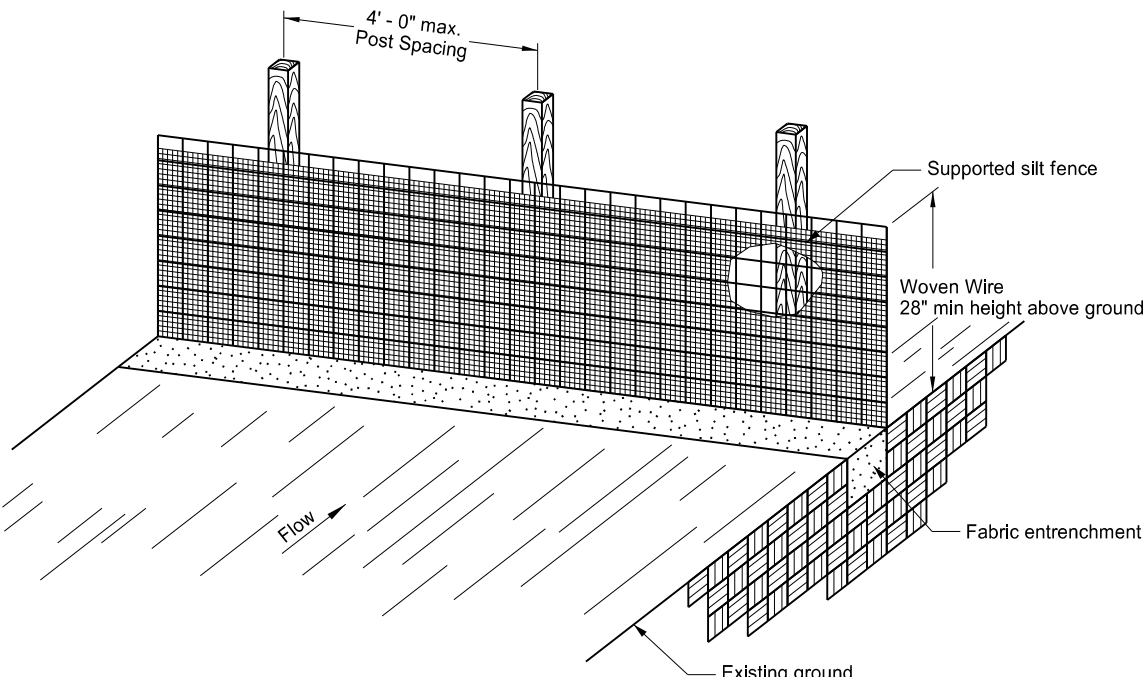
INSTALLATION DETAIL



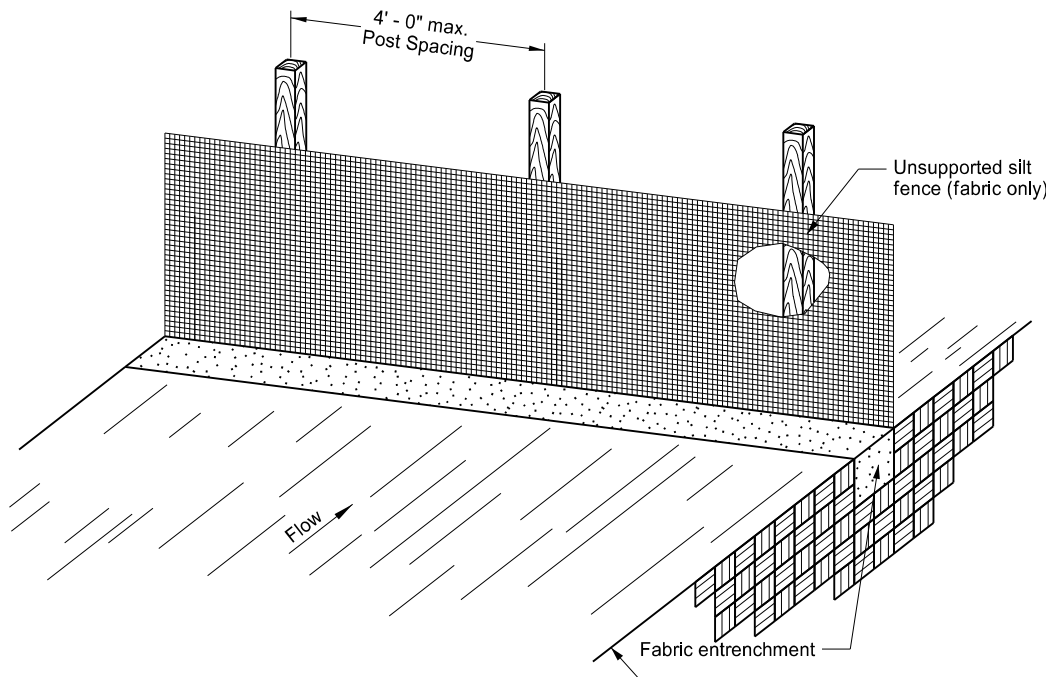
TYPICAL ISOMETRIC



MACHINE SLICED SILT FENCE



SILT FENCE SUPPORTED



SILT FENCE UNSUPPORTED

- NOTES:
1. Install the ends of the silt fence to point slightly upslope to prevent sediment from flowing around the ends of the fence.
  2. Place splices outside low spots.
  3. Install silt fencing parallel to contour lines.
  4. Do not embed silt fence when placed in standing water.
  5. Silt fence material does not need to reach the top of woven wire support.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-03-13	
REVISIONS	
DATE	CHANGE
06-26-14	Standard drawing resulted from splitting standard D-708-2.
06-27-16	Revised details & added new ones.

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# EROSION CONTROL FIBER ROLL PLACEMENT DETAILS

D-261-1

\*Optional Weir. Use in flat areas, such as the Red River Valley, where there is potential for water to back up on adjacent property. Lower fiber roll enough to prevent water from backing up on adjacent property. Do not use 20-inch fiber rolls in flat areas where there is potential for water to back up on adjacent property.

12 OR 20 INCH FIBER ROLL - DITCH BOTTOM

PLAN VIEW FOR SLOPE APPLICATION

PLAN VIEW FOR DITCH APPLICATION

FIBER ROLL DIAMETER	NOMINAL STAKE SIZE	MINIMUM STAKE LENGTH	MINIMUM TRENCH DEPTH	MAXIMUM TRENCH DEPTH
6"	2" x 2"	18"	2"	2"
12"	2" x 2"	24"	2"	3"
20"	2" x 2"	36"	3"	5"

Detail A  
Fiber Roll Overlapping Staking Detail

Detail B  
Fiber Roll Staking Detail

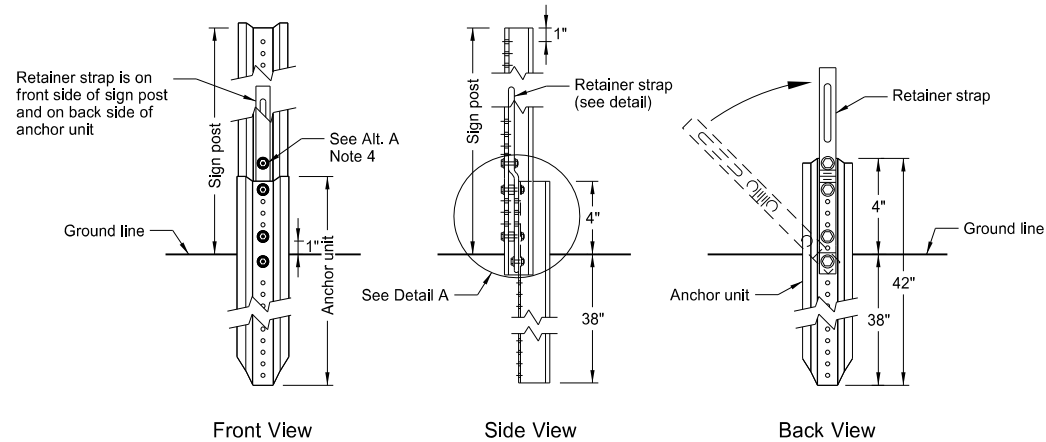
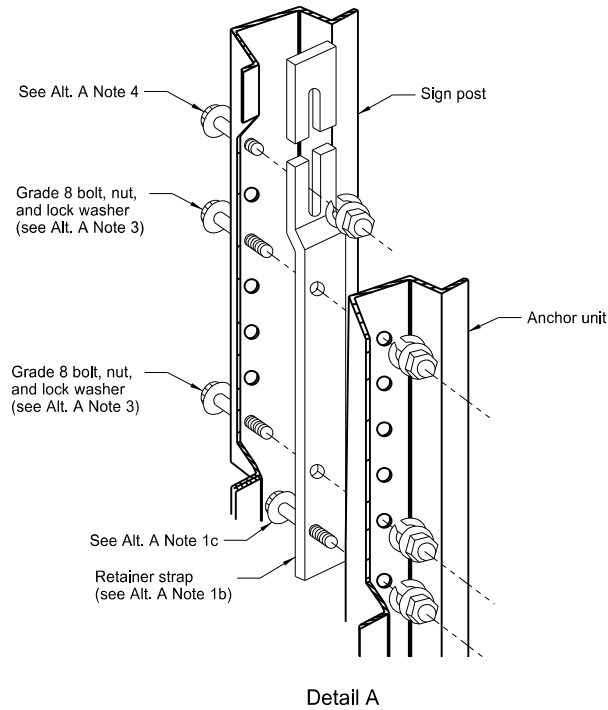
NOTE: Runoff must not be allowed to run under or around roll.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
11-18-10	
REVISIONS	
DATE	CHANGE
06-10-13	Added plan view for ditch and slope application. Added table with values for stake and trench dimensions.
10-04-13	Revised fiber roll overlap detail.
06-26-14	Changed standard drawing number from D-708-7 to D-261-1.

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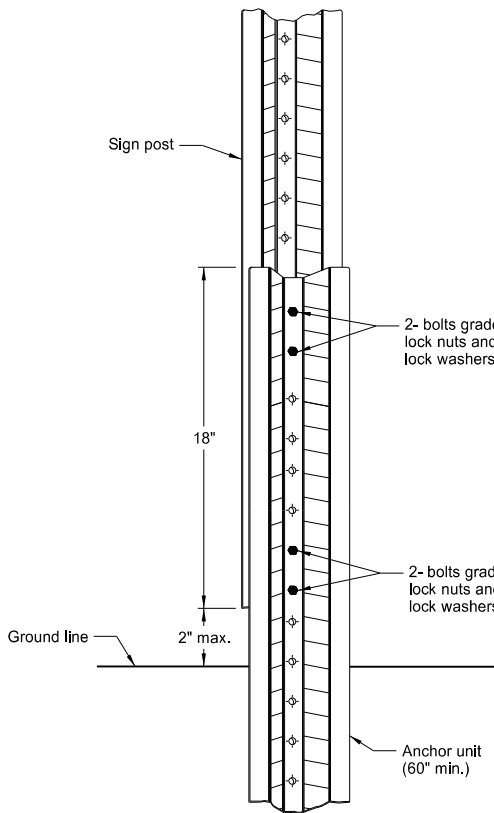
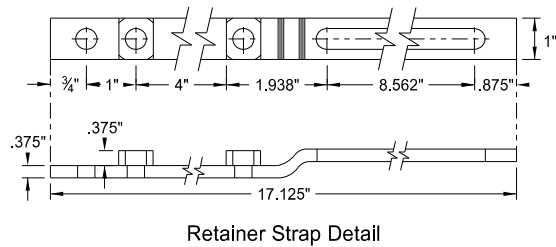


U-Channel Post



Breakaway U-Channel Detail Alternate A

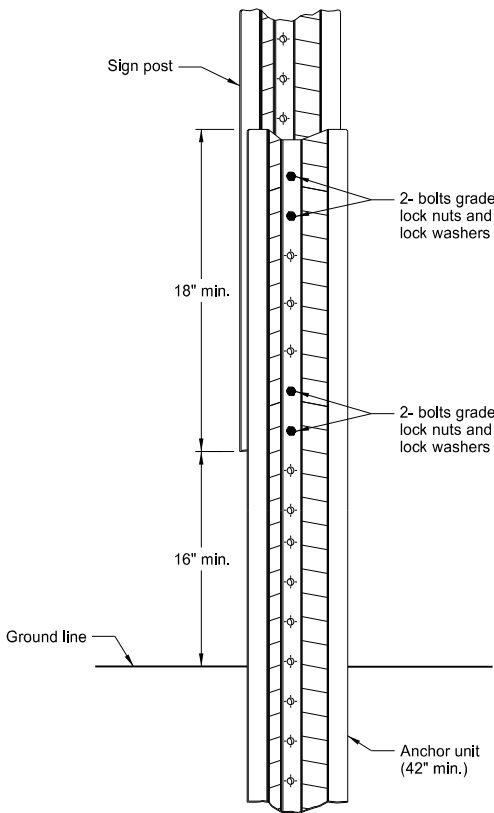
A maximum of 2 posts shall be installed within 7'.



Breakaway U-Channel Splice Detail Alternate B

(2.5 and 3 lb/ft)

A maximum of 3 posts shall be installed within 7'.



Breakaway U-Channel Splice Detail Alternate C

(2.5 and 3 lb/ft)

A maximum of 3 posts shall be installed within 7'.

Alternate A Steps of Installation:

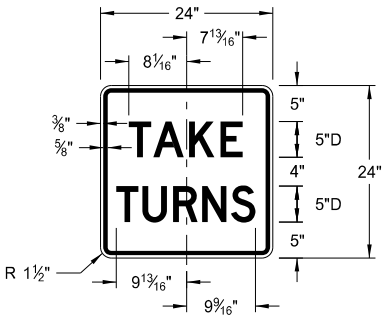
- a) Drive anchor unit to within 12" of ground level.  
b) Proper assembly established by lining up the bottom hole of retainer strap with the 6th hole from the top of the anchor unit.  
c) Assemble strap to back of anchor unit using  $\frac{5}{16}$ "x2" bolt, lock washer and nut.  
d) Rotate strap 90° to left.
- a) Drive anchor unit to 4" above ground.  
b) Rotate strap to vertical position.
- a) Place  $\frac{5}{16}$ "x2" bolt, lock washer and nut in bottom of sign post to facilitate alignment of sign post with proper hole in anchor unit.  
b) Alternately tighten two connector bolts.
- Complete assembly by tightening  $\frac{5}{16}$ "x2" bolt (this fastens sign post to retainer strap).
- The base post, strap and sign post shall be properly nested. Proper nesting occurs when all flat surfaces of the base post, strap, and sign post at the bolts have full contact across the entire width.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
2-28-14	
REVISIONS	
DATE	CHANGE

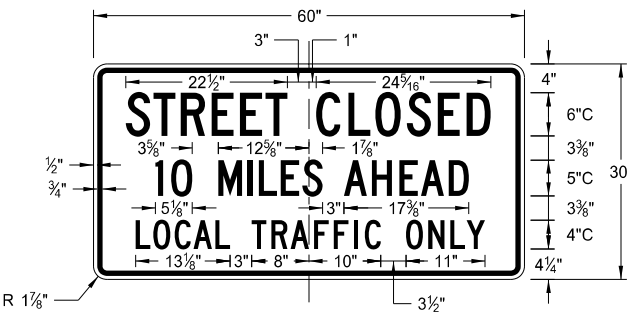
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CONSTRUCTION SIGN DETAILS  
REGULATORY SIGNS

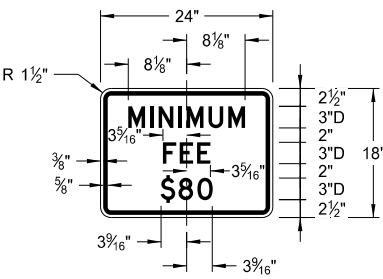
D-704-10



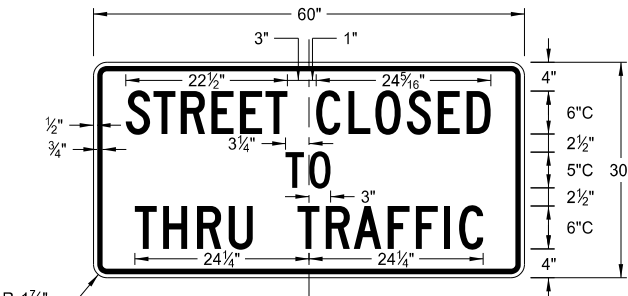
R1-50P-24  
Legend: black (non-refl)  
Background: white



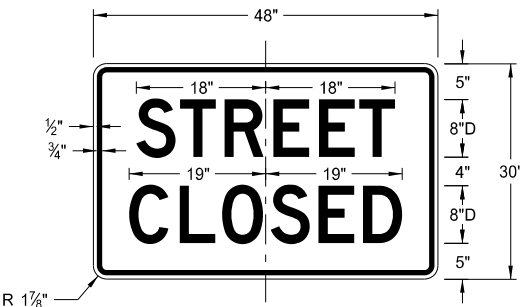
R11-3c-60  
Legend: black (non-refl)  
Background: white



R2-1aP-24  
Legend: black (non-refl)  
Background: white



R11-4a-60  
Legend: black (non-refl)  
Background: white

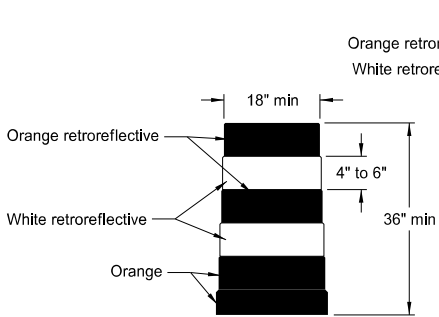


R11-2a-48  
Legend: black (non-refl)  
Background: white

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION		This document was originally issued and sealed by Roger Weigel, Registration Number PE- 2930, on 8/17/17 and the original document is stored at the North Dakota Department of Transportation
8-13-13		
REVISIONS		
DATE	CHANGE	
8-17-17	Revised sign number	

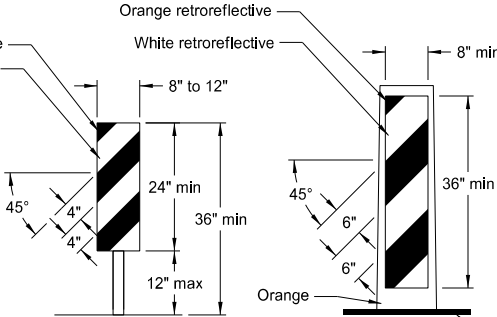
BARRICADE AND CHANNELIZING DEVICE DETAILS

D-704-13



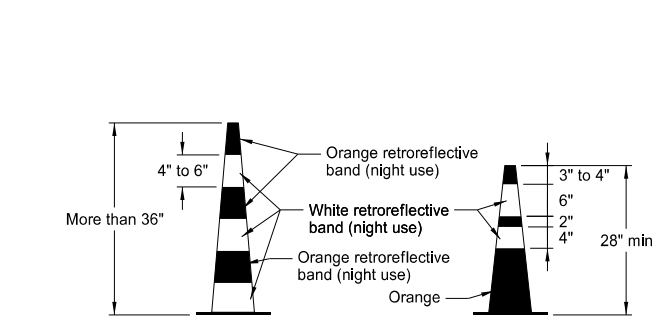
DELINEATOR DRUM

The markings on drums shall be horizontal, circumferential, alternating orange and white retroreflective stripes 4" to 6" wide. Each drum shall have a minimum of two orange and two white stripes with the top stripe being orange. Any nonretroreflectorized spaces between the horizontal orange and white stripes shall not exceed 3" wide. Stripes shall not be placed on ribs or indentations in the drum. Drums shall have closed tops that will not allow collection of construction debris or other debris. Ballast shall not be placed on the top of a drum.



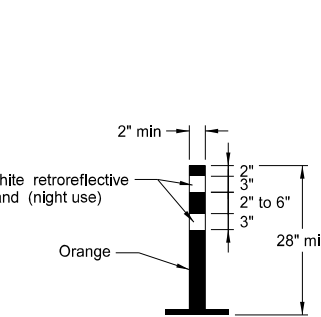
VERTICAL PANEL

Markings for vertical panels shall be alternating orange and white retroreflective stripes, sloping downward in the direction vehicular traffic is to pass. Retroreflective sheeting shall be placed on both sides of panel and shall have a minimum of 270 square inches of retroreflective area facing vehicular traffic. Where the height of the retroreflective material on the vertical panel is 36 inches or more, a stripe width of 6 inches shall be used.



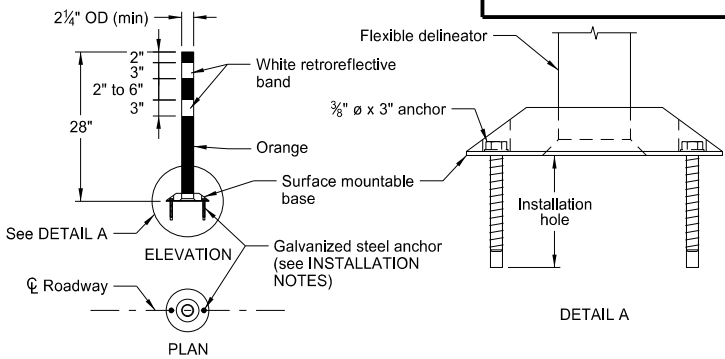
TRAFFIC CONE

Retroreflectorization of cones more than 36" in height shall be provided by alternating orange and white retroreflective stripes. Each cone shall have a minimum of two orange and two white stripes with the top stripe being orange. Any nonretroreflectorized space between the orange and white stripes shall not exceed 3" wide.



TUBULAR MARKER

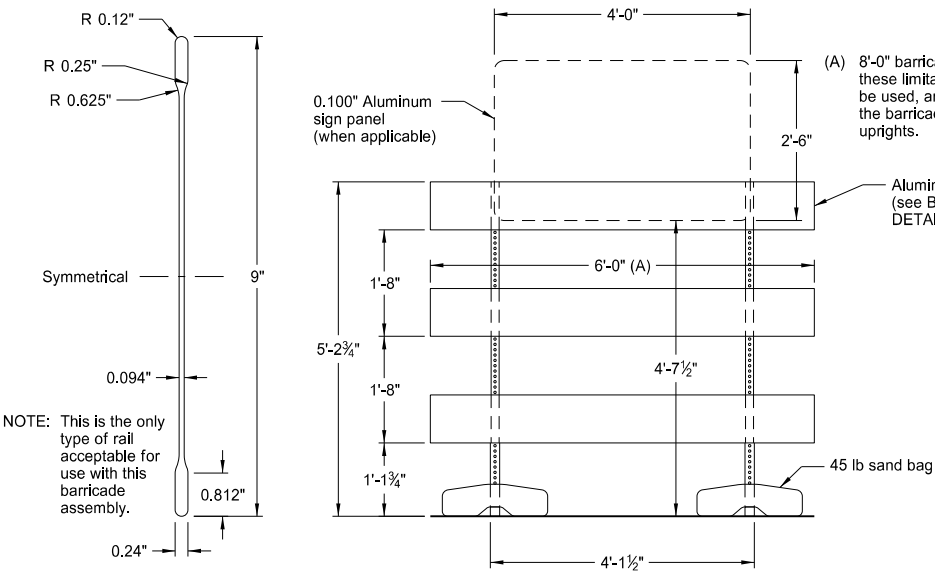
Retroreflectorization of tubular markers more than 42" in height shall be provided by alternating four 4" to 6" wide orange and white stripes with the top stripe being orange.



FLEXIBLE DELINEATOR

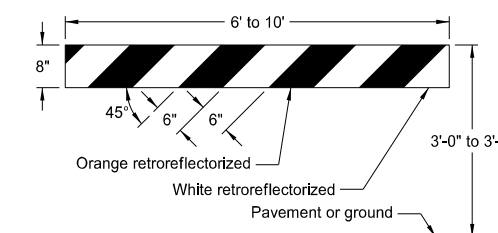
INSTALLATION NOTES:

1. Drill installation holes to diameter and depth as required by manufacturer's specifications.
2. For removal, remove anchors and fill installation hole with an epoxy designed to bond to pavement surface.
3. In lieu of bolted down base, the contractor may use an 8" x 8" butyl pad or hot melt butyl. Butyl shall be removed as close as possible to pavement surface.



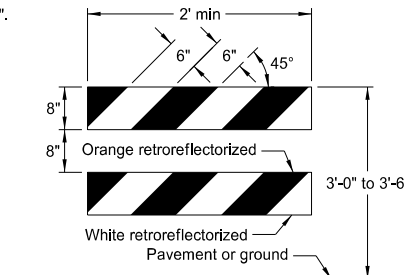
BARRICADE BLADE DETAIL

NOTE: This is the only type of rail acceptable for use with this barricade assembly.



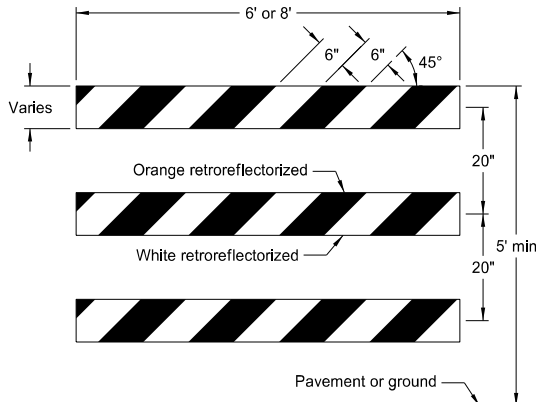
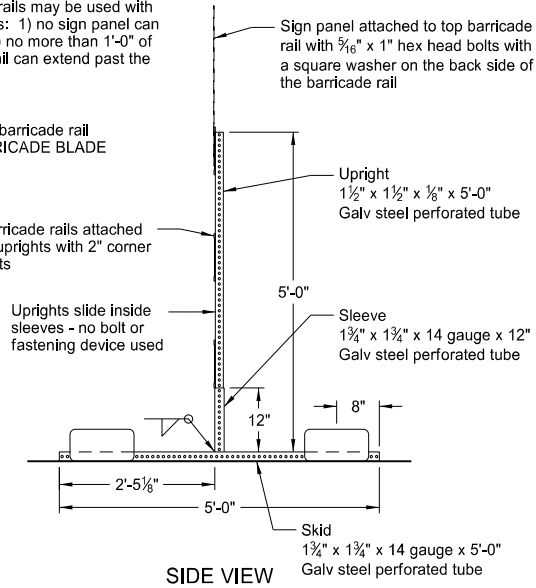
TYPE I BARRICADE

BARRICADE ASSEMBLY DETAIL (Aluminum Barricade Rails)

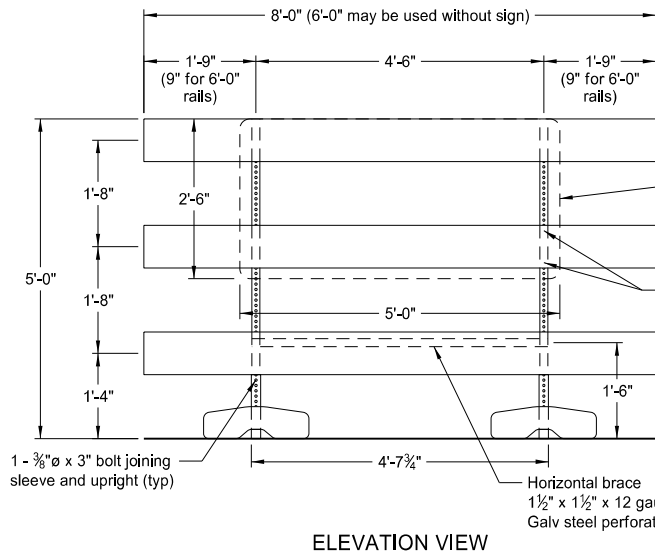


TYPE II BARRICADE

BARRICADE RAIL DETAILS

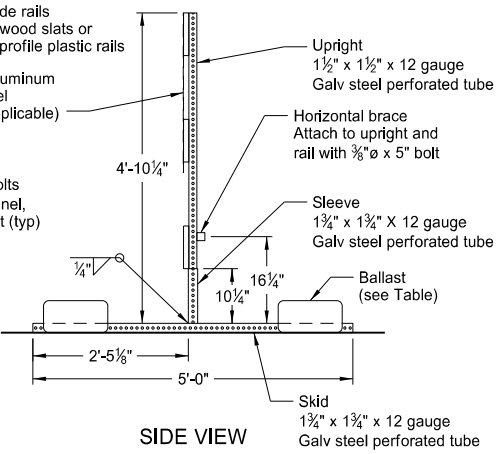


TYPE III BARRICADE

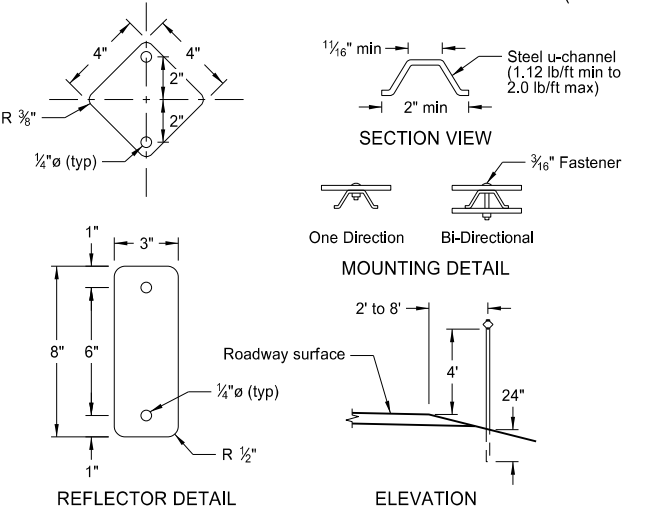


ELEVATION VIEW

BARRICADE ASSEMBLY DETAIL (Wood or Plastic Rails)

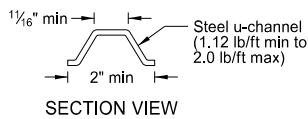


SIDE VIEW



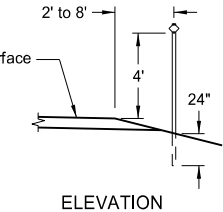
REFLECTOR DETAIL

DELINEATORS



SECTION VIEW

MOUNTING DETAIL



ELEVATION

MINIMUM BALLAST (For each side of barricade support)

Without Sign	4 - 25 lb sandbags
With Sign	6 - 25 lb sandbags

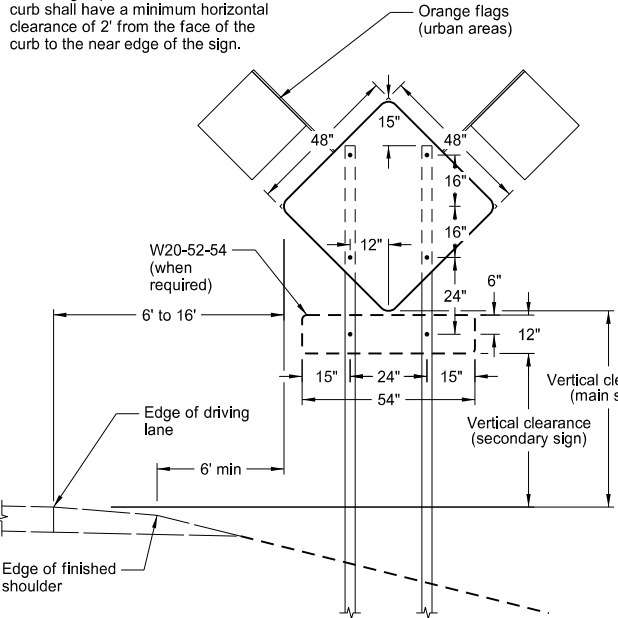
Note: The number of sandbags are based on a wind speed of 55 MPH. The sandbags are assumed to be placed at or near the ends of the skids.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-3-13	
REVISIONS	
DATE	CHANGE

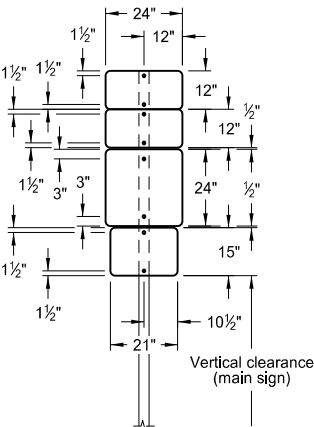
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CONSTRUCTION SIGN PUNCHING AND MOUNTING DETAILS

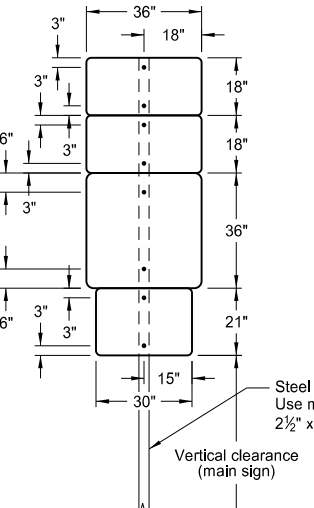
Note: Signs placed in sections with curb shall have a minimum horizontal clearance of 2' from the face of the curb to the near edge of the sign.



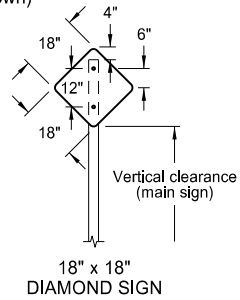
TYPICAL SECTION  
(48" x 48" diamond warning sign shown)



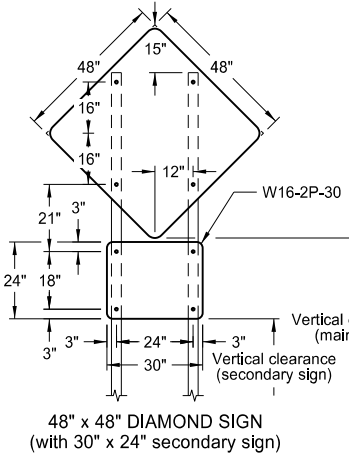
24" x 24" ROUTE MARKER ASSEMBLY



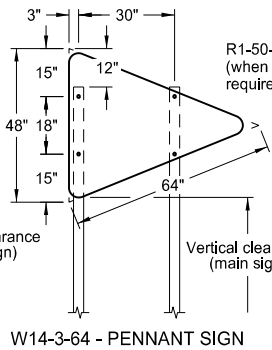
36" x 36" ROUTE MARKER ASSEMBLY



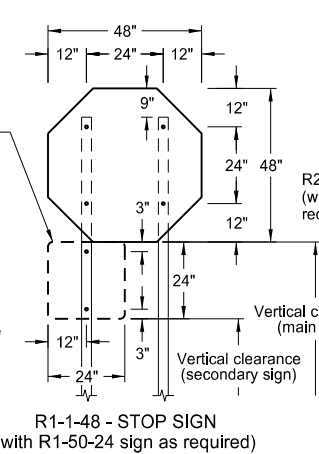
18" x 18" DIAMOND SIGN



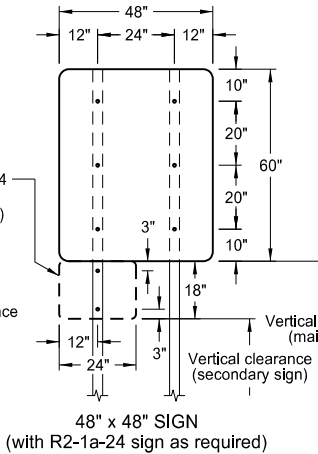
48" x 48" DIAMOND SIGN  
(with 30" x 24" secondary sign)



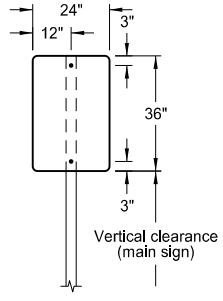
W14-3-64 - PENNANT SIGN



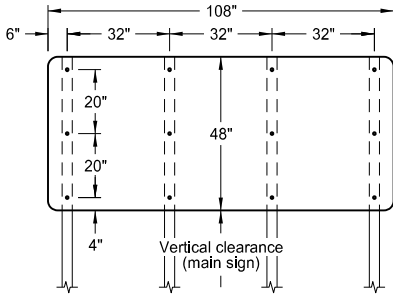
R1-1-48 - STOP SIGN  
(with R1-50-24 sign as required)



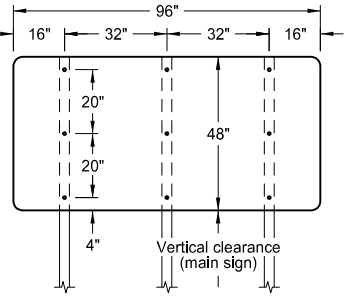
48" x 48" SIGN  
(with R2-1a-24 sign as required)



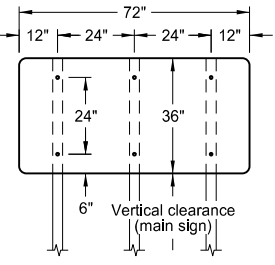
24" x 36" SIGN



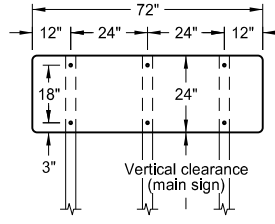
108" x 48" SIGN



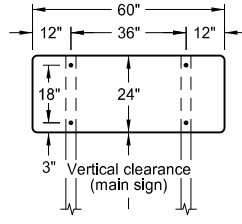
96" x 48" SIGN



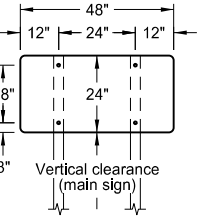
72" x 36" SIGN



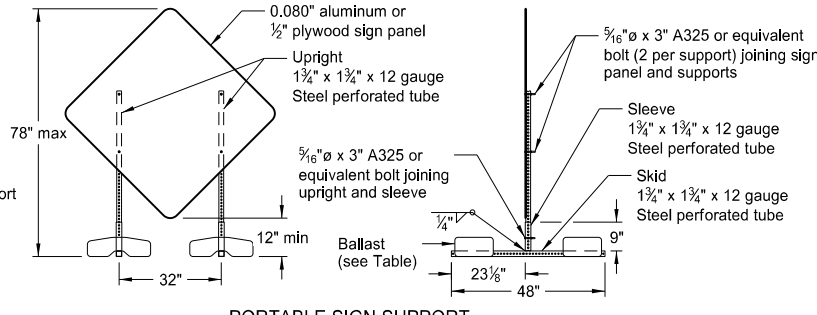
72" x 24" SIGN



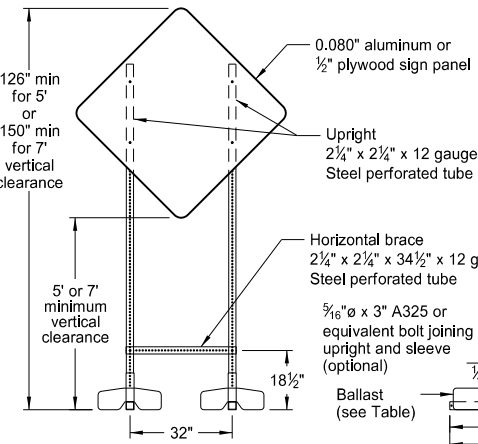
60" x 24" SIGN



48" x 24" SIGN



PORTABLE SIGN SUPPORT  
LOW-MOUNTING HEIGHT



PORTABLE SIGN SUPPORT  
HIGH-MOUNTING HEIGHT

NOTES:

1. Sign Supports: Supports shall be galvanized or painted. Minimum post sizes are 2.5 lb/ft u-channel or 2" x 2" x 12 gauge steel perforated tube, except where noted. When installing signs on u-channel, the minimum post size for assemblies containing a secondary sign is 3.0 lb/ft. Post sizes are based on a wind speed of 55 MPH.

Signs over 50 square feet should be installed on 2 1/2" x 2 1/2" perforated tube supports as a minimum.

Guy wires shall not be attached to sign supports. Wind beams may be attached to u-posts behind the sign panels.

2. Sign Panels: Provide sign panels made of 0.100" aluminum, 1/2" plywood, or other approved material, except where noted. All holes to be punched round for 3/8" bolts.

3. Alternate Messages: The signs that have alternate messages may have these alternate messages placed on a reflectorized plate (without a border) and installed and removed as required. (i.e. "Left" and "Right" message on a lane closure sign)

4. Route Marker Auxiliary Signs: Provide route marker auxiliary signs, such as the cardinal direction and directional arrows, with a background and legend that match the route marker they are used with:

Interstate - white legend on blue background  
Interstate Business Loop - white legend on green background  
US and State - black legend on white background  
County - yellow legend on blue background

5. Vertical Clearance: Install signs with a vertical clearance of 5'-0" (see TYPICAL SECTION.) In areas where parking or pedestrian movements are likely or the view of the sign may be obstructed, install signs with a vertical clearance of 7'-0" from the top of the curb or from the near edge of the driving lane in absence of a curb.

The vertical clearance to secondary signs is 1'-0" less than the vertical clearance as stated above.

Large signs having an area exceeding 50 square feet shall have a minimum clearance of 7'-0" from the ground at the post.

6. Portable Signs: Provide portable signs that meet the vertical clearance as stated above. Use portable signs when it is necessary to place signs within the pavement surface.

When portable signs are used for 5 days or less, low-mounting height (minimum 12" vertical clearance) sign supports may be used as long as the view of the sign is not obstructed. Time delays caused by unforeseen circumstances, such as equipment breakdown, rain, subgrade failures, etc., will not accrue towards the 5 day period. The R9-8 through R9-11a series, W1-6 through W1-8 series, M4-10, and E5-1 may be used for longer than 5 days.

Signs mounted to the portable sign supports shown in the LOW-MOUNTING HEIGHT and HIGH-MOUNTING HEIGHT Details shall have a maximum surface area of 16 square feet.

MINIMUM BALLAST  
(For each side of sign support base)

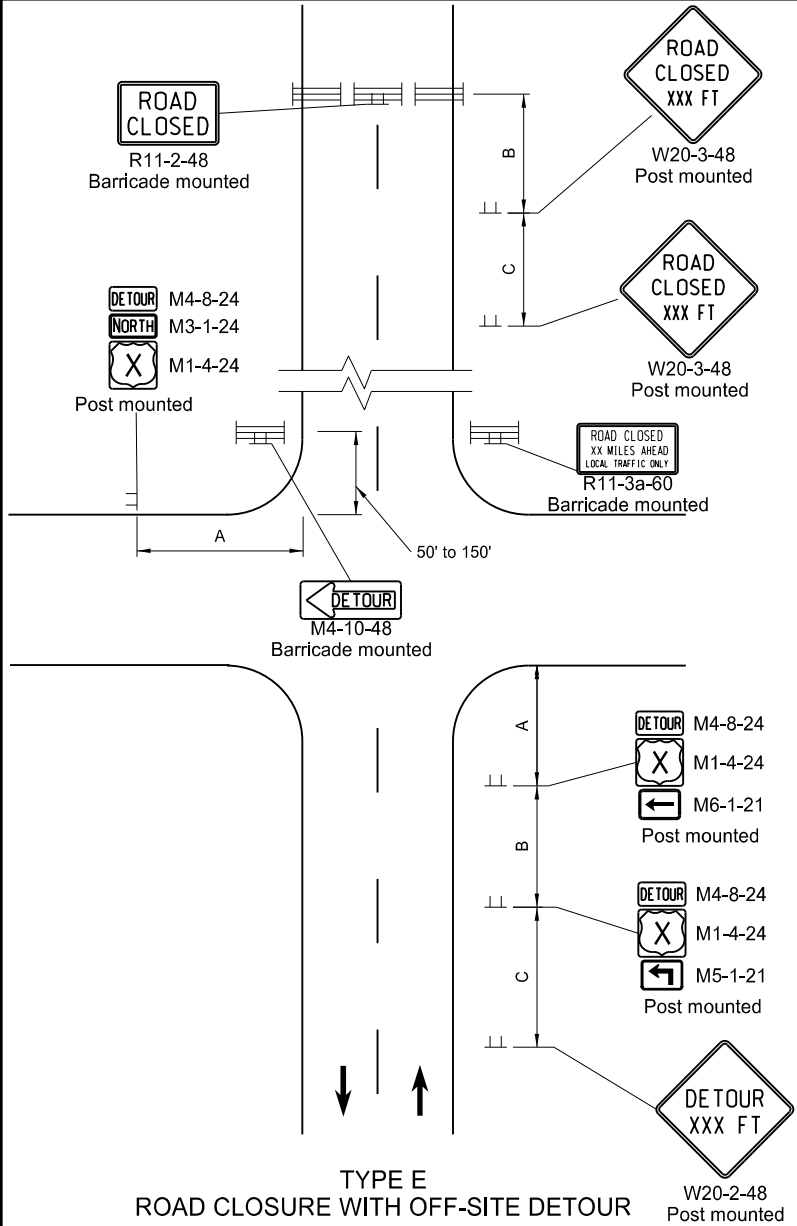
Sign Panel Mounting Height (ft)	Number of 25 lb sandbags for 4' x 4' sign panel
1'	6
5'	8
7'	10

Note: The number of sandbags are based on a wind speed of 55 MPH. The sandbags are assumed to be placed at or near the ends of the skids.

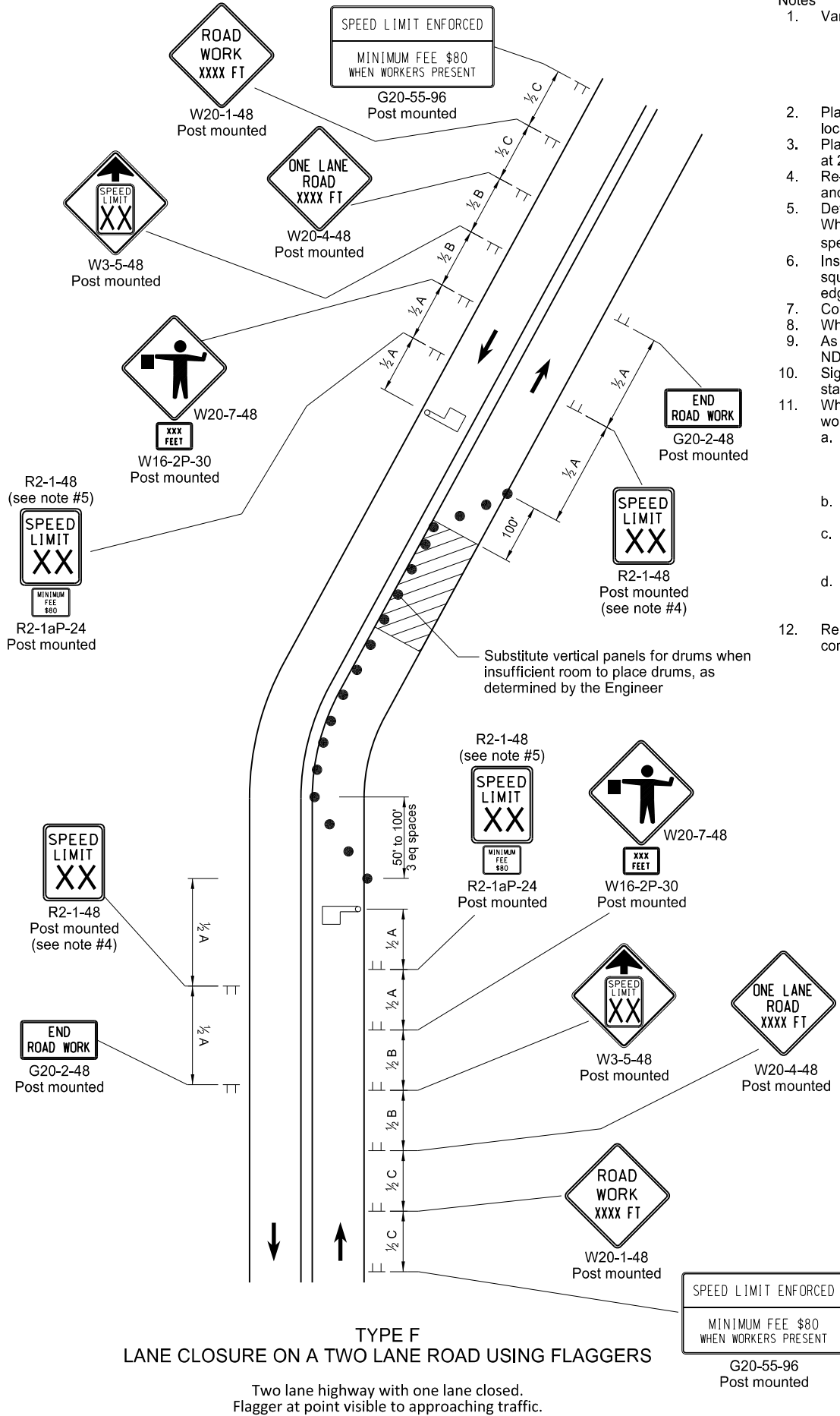
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-4-13	
REVISIONS	
DATE	CHANGE
11-14-13	Revised Note 6.

This document was originally issued and sealed by  
Roger Weigel,  
Registration Number  
PE-2930,  
on 11/14/13 and the original document is stored at the  
North Dakota Department  
of Transportation

ROAD CLOSURE AND LANE CLOSURE ON A TWO WAY ROAD LAYOUTS



ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500



- Notes
- Variables  
S = Numerical value of speed limit or 85th percentile.  
W = The width of taper in feet  
L = Minimum length of taper in feet. S x W for freeways, expressways, and roads with speeds of 45 mph or greater, or W x S<sup>2</sup>/60 for urban, residential, and streets with speeds of 40 mph or less.
  - Place barricades on moveable assemblies and signs on portable assemblies when located on the roadway.
  - Place delineator drums for tapering traffic at 3 equal spaces and for tangents space them at 2 times dimension "S".
  - Re-establish speed limit. Determine exact speed limit in the field, dependent on location and conditions.
  - Determine the reduced speed limit based on the in place speed limit before construction. Where speed reductions exceed 30 mph, install a second speed limit sign with the desired speed reduction (not to exceed 30 mph.) Place second speed limit sign at 1/2B.
  - Install flags on warning signs in urban areas when signs are not portable. Mount 24 inch square flags perpendicular to the edges of the sign, and at such a distance above the edge that the flag does not touch the sign when limp.
  - Cover existing speed limit signs within a reduced speed zone.
  - Where necessary, safe speed to be determined by the Engineer.
  - As an option, use portable sign supports in lieu of post mounted signs in accordance with NDDOT Standard Specifications.
  - Signs G20-55-96 or R2-1aP-24 are not required when pilot car operation is used, if this standard is part of other traffic control layouts, or if work is less than 15 days.
  - When highway-rail grade crossings exist either within or in the vicinity of the roadway work activities:
    - Extra care shall be taken to minimize the probability of conditions being created, either by lane restrictions, flagging or other operations, where vehicles might be stopped within the highway-rail grade crossing (considered as being 15 feet on either side of the closest and farthest rail.)
    - Place "Do Not Stop on Tracks" sign (R8-8-24) near cross buck in each direction while lane closure is near tracks.
    - Extend buffer space between work zone and lane closure transition upstream of the highway-rail grade crossing to prevent flagging queue from extending across highway-rail grade crossing.
    - If queuing extends across highway-rail crossing, provide flagger at crossing to prevent vehicles from stopping within the crossing (even when automatic warning devices are in place.)
  - Recommend using 40 mph speed limit in vicinity of workers, unless location and conditions dictate otherwise.

KEY		
	Delineator Drum	
	Type III Barricade	
	Sign	
	Work/Hazard Area	
	Flagger	

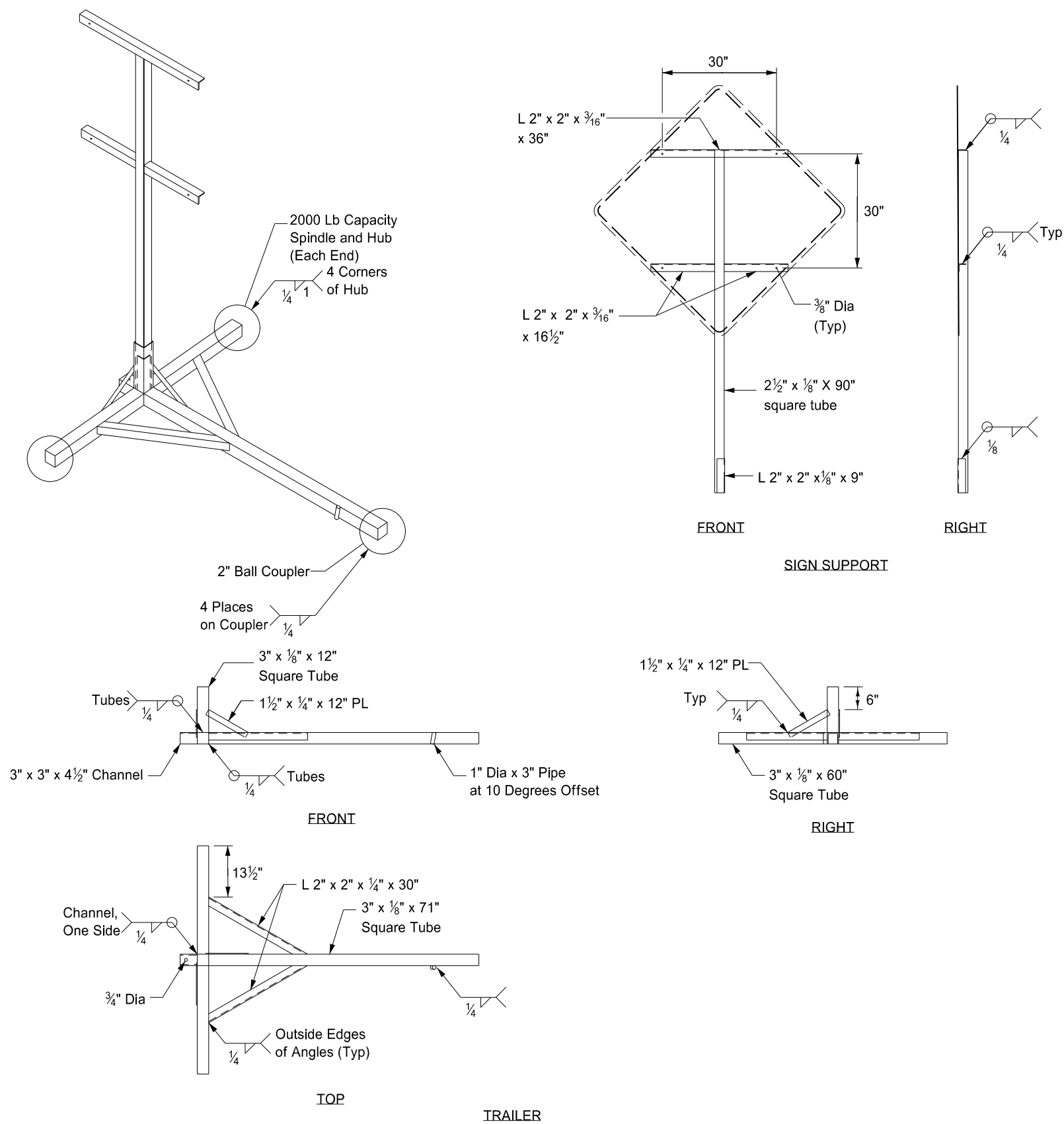
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
REVISIONS	
DATE	CHANGE
3-13-14	Revised Sign Call "ROAD WORK XXXX FT"
8-17-17	Update notes & sign numbers

This document was originally issued and sealed by  
**Roger Weigel**  
Registration Number  
**PE-2930,**  
on **08/17/17** and the original document is stored at the  
North Dakota Department  
of Transportation



PORTABLE SIGN SUPPORT ASSEMBLY

D-704-50



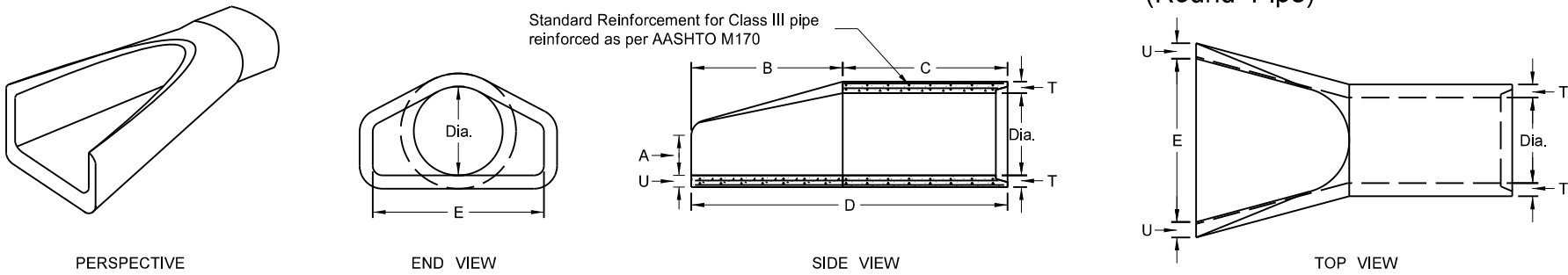
Notes:

1. The maximum weight of the assembly is 250 pounds.
2. Use a 14" wheel and tire.
3. Automotive and equipment axle assemblies may not be used for trailer-mounted sign supports.
4. Other NCHRP 350 crash tested assemblies are acceptable.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
11-23-10	
REVISIONS	
DATE	CHANGE

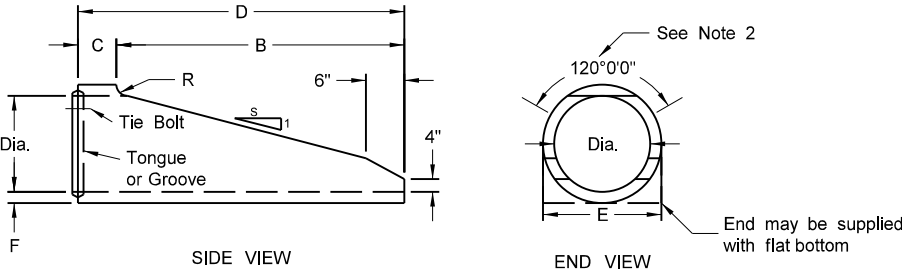
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Registration Number  
PE- 2930 ,  
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REINFORCED CONCRETE PIPE CULVERTS AND END SECTIONS  
(Round Pipe)



REINFORCED CONCRETE PIPE - FLARED END SECTION  
Reinforcement to be equivalent to Class III RCP

TRAVERSABLE END SECTION							
DIA	B	C	D	E	F	R	S
15"	4"	9"	4'-9"	1'-7½"	2½"	3"	6
18"	5'-9"	9"	6'-6"	1'-11"	2½"	3"	6
24"	6"	1'	7"	2'-6"	3"	3"	4
30"	7'-6"	1'	8'-6"	3'-1"	3½"	3½"	4
36"	7'-3"	15"	8'-6"	3'-8"	4"	3"	4

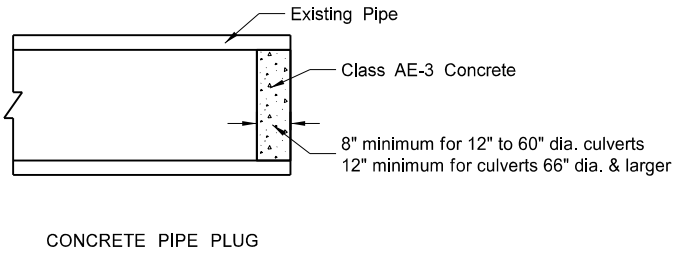
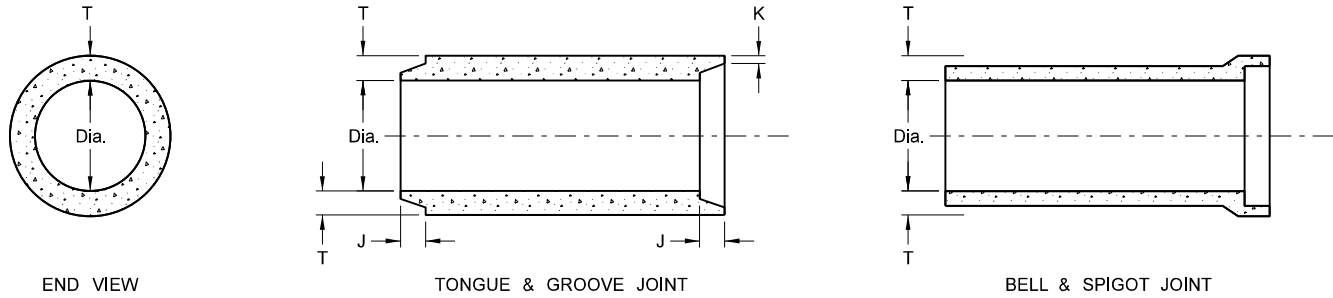


NOTES (Traversable End Section):

1. Manufactured in accordance with applicable portions of ASTM C76/AASHTO M170.
2. Reinforcement per Class III RCP with double reinforcement in the upper 120° of the full barrel portion.

FLARED END SECTION						
TERMINAL DIMENSIONS						
DIA	A	B	C	D	E	U
12	0'-4"	2'-0"	4'-0⅞"	6'-0⅞"	2'-0"	2"
15	0'-6"	2'-3"	3'-10"	6'-1"	2'-6"	2½"
18	0'-9"	2'-3"	3'-10"	6'-1"	3'-0"	2½"
21	0'-9"	3'-0"	3'-1"	6'-1"	3'-6"	2½"
24	0'-9½"	3'-7½"	2'-6"	6'-1½"	4'-0"	3"
27	0'-10½"	4'-0"	2'-1½"	6'-1½"	4'-6"	3½"
30	1'-0"	4'-6"	1'-7¾"	6'-1¾"	5'-0"	3½"
36	1'-3"	5'-3"	2'-9"	8'-0"	6'-0"	4"
42	1'-9"	5'-3"	2'-9"	8'-0"	6'-6"	4½"
48	2'-0"	6'-0"	2'-0"	8'-0"	7'-0"	5"
54	2'-3"	5'-5"	2'-9¼"	8'-2¼"	7'-6"	5½"
60	2'-11"	5'-0"	3'-3"	8'-3"	8'-0"	5"
66	2'-6"	6'-0"	2'-3"	8'-3"	8'-6"	5½"
72	3'-0"	6'-6"	1'-9"	8'-3"	9'-0"	6"
78	3'-0"	7'-6"	1'-9"	9'-3"	9'-6"	6½"
84	3'-0"	7'-6½"	1'-9"	9'-3½"	10'-0"	6½"
90	3'-5"	7'-3½"	2'-0"	9'-3½"	11'-0"	6½"

REINFORCED CONCRETE PIPE - TRAVERSABLE END SECTION  
Reinforcement to be equivalent to Class III RCP



All Classifications of Round Concrete Pipe						
Internal Dia. of Pipe in Inches	Cross-Sectional Water Area	Weight per Lin. Foot of Pipe Std. Wall	Joint J Groove End Min./Max.	Joint K Tongue Min.	Minimum Wall Thickness (T)	
Dia	Sq. ft.	Lbs.	In.	In.	In.	
12	0.79	92	1⅞-2⅜	¾	2	
15	1.23	127	1¾-2¾	⅞	2½	
18	1.77	168	1⅞-2⅞	1	2½	
21	2.40	214	1⅞-3⅞	1⅞	2½	
24	3.14	265	2¾-3¾	1⅞	3	
27	3.98	322	2¾-4	1¼	3½	
30	4.91	384	3¼-4¼	1¼	3½	
33	5.94	452	3¼-4¼	1½	3¾	
36	7.07	524	3¼-4¼	1½	4	
42	9.62	685	3¾-4¾	1¾	4½	
48	12.57	685	3¾-4¾	1⅞	5	
54	15.90	1070	4½-5½	2	5½	
60	19.63	1296	4½-5½	2¼	6	
66	23.76	1542	5-6	2⅞	6½	
72	28.27	1810	5⅞-6¾	2⅞	7	
78	33.18	2098	6¼-7¼	2⅞	7½	
84	38.48	2410	5⅞-7¾	3⅞	8	
90	44.18	2793	6¾-8½	3⅞	8½	
96	50.27	3092	7-8¼	3½	9	
102	56.75	3466	7-8¼	3½	9½	
108	63.62	3864	7¼-8½	3¾	10	

- NOTES:
1. All reinforcing steel shall meet AASHTO M170 requirements.
  2. All circular, longitudinal, and elliptical reinforcement shall be assembled and securely fastened in cage fashion so as to maintain reinforcement in exact shape and correct positions within the forms.
  3. Laying length of pipe: 12" to 66" (incl.) = not less than 4 feet 66" to 108" (incl.) = not less than 6 feet
  4. Joints shall be sealed with rubber gaskets or with sealer approved by the engineer whenever pipe are specified for storm drain or sanitary sewers.
  5. For Class IV and Class V reinforced concrete pipe and end section sizes which do not have reinforcement specified by AASHTO M170, shop drawings and design calculations shall be prepared and sealed by a Professional Engineer and submitted for the Engineer's review.

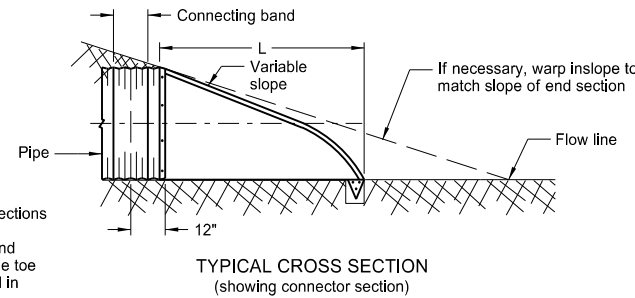
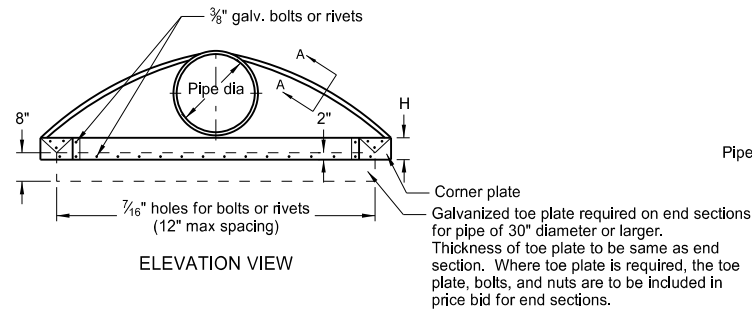
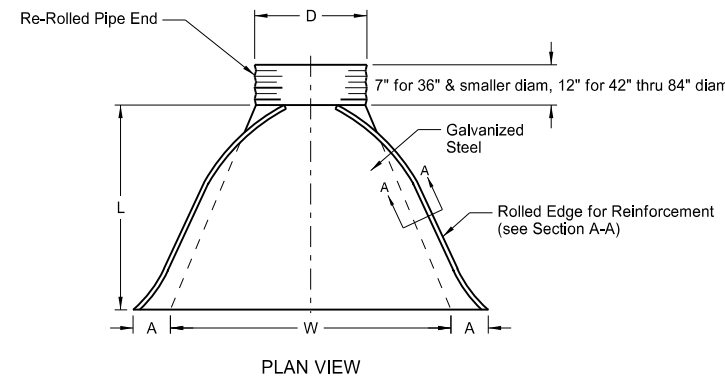
SEE STANDARD DRAWING D-714-22 FOR DETAILS OF CONCRETE PIPE TIES (TIE BOLTS).

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
05-12-14	
REVISIONS	
DATE	CHANGE
01-21-15 11-21-16	Revised Note 5 Revised End Section Dimensions

This document was originally issued and sealed by  
Jon Ketterling  
Registration Number  
PE- 4684,  
on 11/21/16 and the original document is stored at the  
North Dakota Department  
of Transportation

ROUND CORRUGATED STEEL PIPE CULVERTS AND END SECTIONS

D-714-4



PIPE DIA.	GALV. THICK.	END SECTION DIMENSIONS					APPROX. SLOPE RATE	BODY
		A	B	H	L	W		
IN	IN	IN	IN	IN	IN	IN		
15	0.064	7	8	6	26	30	2 1/2:1	1
18	0.064	8	10	6	31	36	2 1/2:1	1
24	0.064	10	13	6	41	48	2 1/2:1	1
30	0.079	12	16	8	51	60	2 1/2:1	1 or 2
36	0.079	14	19	9	60	72	2 1/2:1	2
42	0.109	16	22	11	69	84	2 1/2:1	2
48	0.109	18	27	12	78	90	2 1/2:1	2
54	0.109	18	30	12	84	102	2:1	2
* 60	0.109	18	33	12	87	114	1 1/2:1	3
* 66	0.109	18	36	12	87	120	1 1/2:1	3
* 72	0.109	18	39	12	87	126	1 1/3 :1	3
* 78	0.109	18	42	12	87	132	1 1/4:1	3
* 84	0.109	18	45	12	87	138	1 1/6 :1	3

\* These sizes have 0.109" sides and 0.138" center panels.

\* \* Pipe diameter is equal to dimension "D" of end section.

Manufacturers tolerances of above dimensions will be allowed.

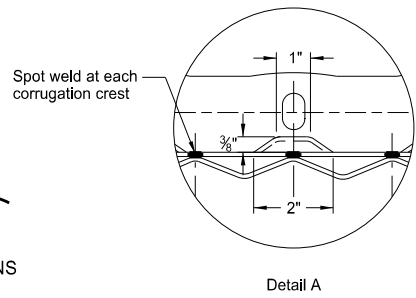
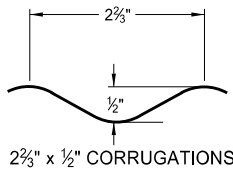
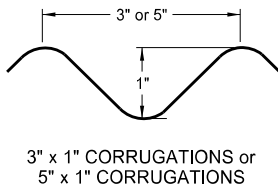
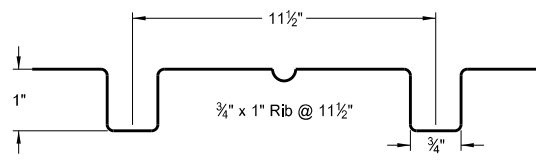
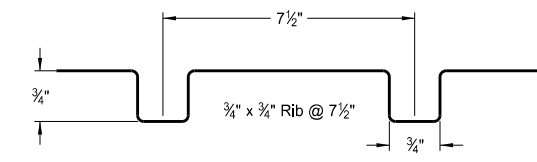
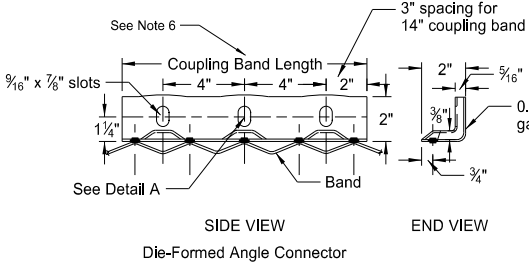
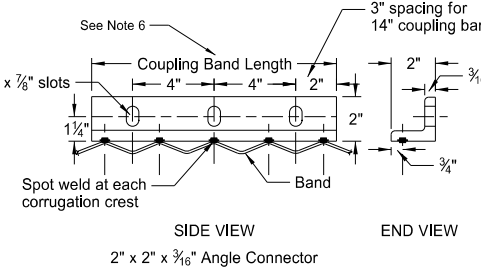
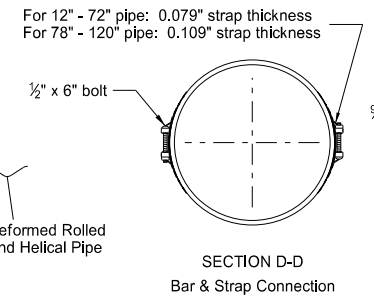
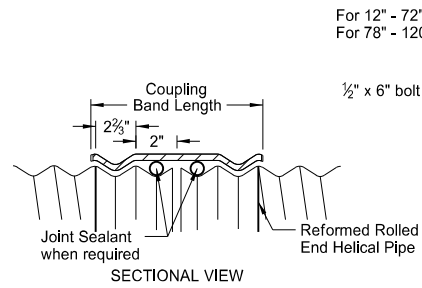
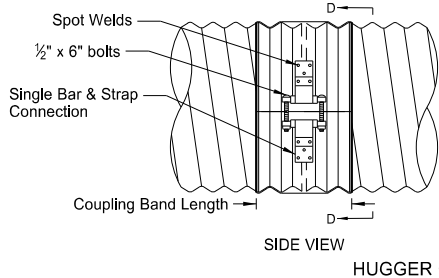
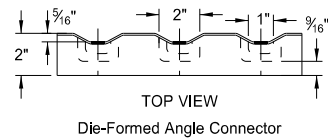
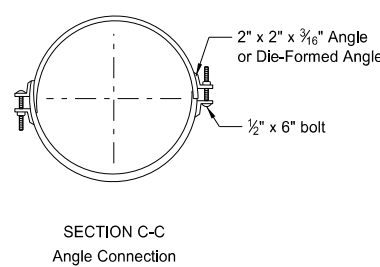
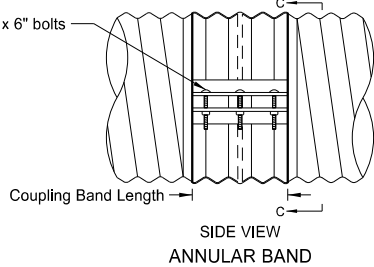
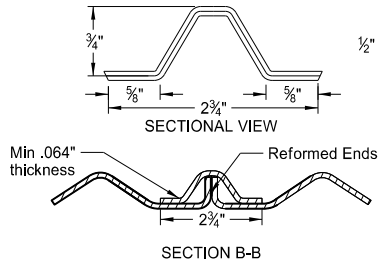
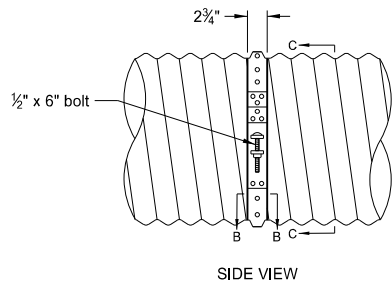
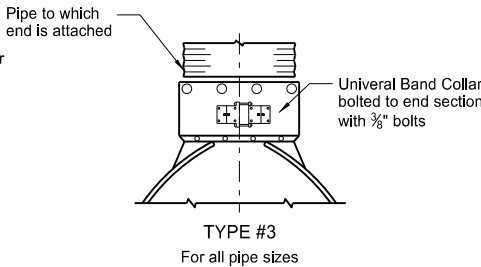
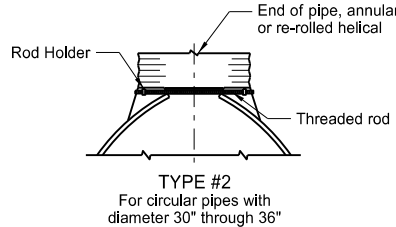
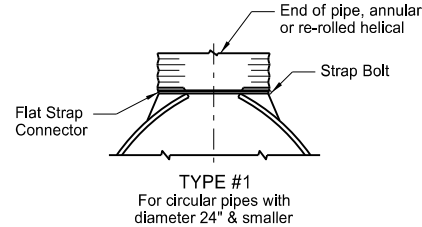
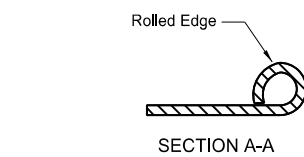
Splices to be the lap riveted type.

Multiple panel bodies shall have lap seams which are to be tightly joined with 3/8" dia. galv. bolts or rivets. Nuts to be torqued to 25 foot-lbs ±.

NOTES:

- Pipes and connecting bands shall conform to applicable sections of NDDOT Standard Specifications and to AASHTO M-36.
- Top edge of all end sections to have rolled edges for reinforcement (see Section A-A). The reinforced edges are to be supplemented with 2" x 2" x 1/4" galv. angle for 60" through 72" dia. and 2 1/2" x 2 1/2" x 1/4" galv. angle for 78" and 84" dia.. Angles to be attached by galv. 3/8" dia. bolts and nuts. Angles are to extend from pipe to the corner wing bend.
- Elongated pipes shall be factory preformed so that the vertical diameter shall be 5% greater and the horizontal diameter 5% less than a circular pipe.
- Coupling bands shall be two-piece for pipes larger than 36" as shown in Section C-C & D-D details. For pipes 36" and smaller, a one-piece band is acceptable.
- 1/2" x 8" bolts may be used as a substitute for the 1/2" x 6" bolts shown in the details.
- Coupling bands wider than 14" may be used if a minimum of four 1/2" bolts with maximum spacing of 5 1/2" are used for the connection.
- Length of spot welds shall be minimum 1/2".

COUPLING BAND DIMENSIONS				
COUPLING TYPE	CORRUGATION PITCH x DEPTH	PIPE SIZE	COUPLING BAND LENGTH	MIN. BAND THICKNESS
Hat Band	2 2/3" x 1/2"	12" - 48"	2 3/4"	.064"
Annular Band	2 2/3" x 1/2"	12" - 72"	12"	.052"
		78" - 84"	12"	.079"
Hugger Band	2 2/3" x 1/2" Rerolled End	12" - 72"	10 1/2"	.052"
		78" - 84"	10 1/2"	.079"
	3" x 1" Rerolled End	48" - 120"	10 1/2"	.052"
		48" - 120"	12"	.064"



NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
08-06-13	
REVISIONS	
DATE	CHANGE
01-07-14	End Section Plan View
02-27-14	3" x 1" Corrugation Detail

This document was originally issued and sealed by Terrence R. Udland, Registration Number PE- 2674 , on 02/27/2014 and the original document is stored at the North Dakota Department of Transportation

This document was originally issued and sealed by Jonathan David Ketterling, Registration Number PE-4684, on 6/6/2017 and the original document is stored at the North Dakota Department of Transportation