DESIGN DATA				
Traffic	Average Daily			
Current 2016	Pass: 3570	Trucks: 1180	Total: 4750	
Forecast 2036	Pass: 5105	Trucks: 1525	Total: 6630	
Clear Zone Distance:		Design Speed: 70		
Minimum Sight Dist. for Stopping:		Bridges: None		
Limited Access Control				
Pavement Design Life (years)				
Design Accumulated One-way ESALs:				

	STATE	PROJECT NO.	PCN	SECTION NO.	SHEET NO.
	ND	NH-4-083(135)182	21502	1	1

JOB # 11
NORTH DAKOTA
DEPARTMENT OF TRANSPORTATION

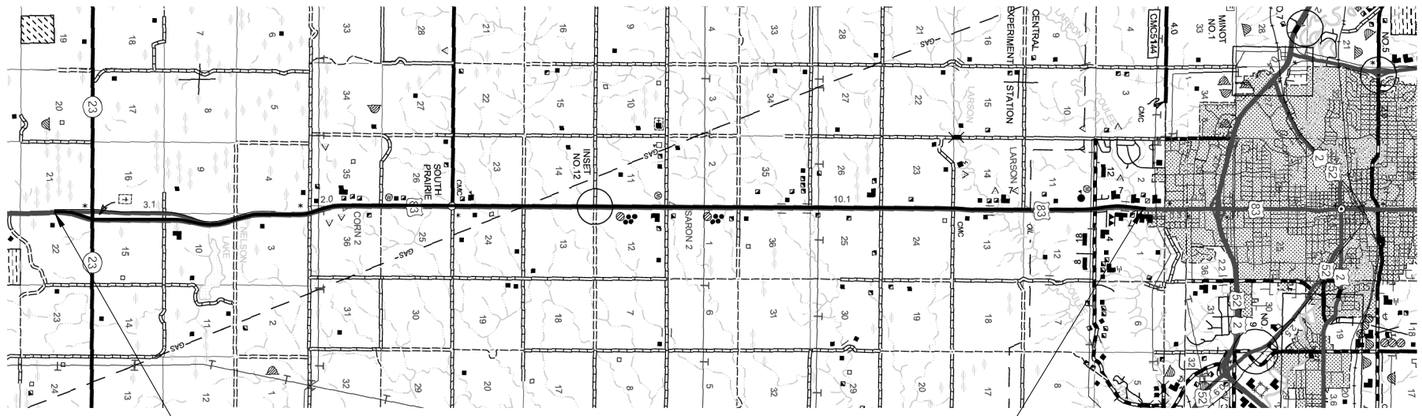
NH-4-083(135)182

Ward County
0.5 Miles South of ND 23 to Minot - Northbound Roadway

HMA, GUARDRAIL, & SIGNING

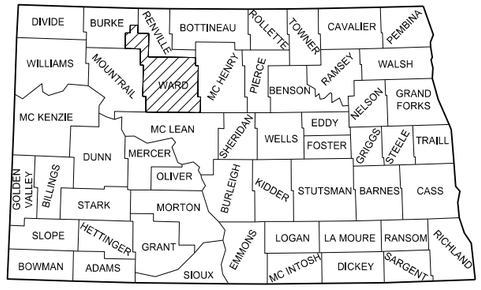
GOVERNING SPECIFICATIONS:
2014 Standard Specifications adopted by the North Dakota Department of Transportation and the Supplemental Specifications effective on the date the project is advertised.

PROJECT NUMBER \ DESCRIPTION	NET MILES	GROSS MILES
NH-4-083(135)182	15.224	15.224



Begin Project
RP 182.302

End Project
RP 197.526



STATE COUNTY MAP

DESIGNERS

Lonnie Heth

Travis Cork

DISTRICT REVIEW

James L. Redding /s/
MINOT DISTRICT ENGINEER

APPROVED DATE 9/1/16

Roger Weigel /s/
OFFICE OF PROJECT DEVELOPMENT
ND DEPARTMENT OF TRANSPORTATION

I hereby certify that the attached plans were prepared by me or under my direct supervision and that I am a duly registered professional engineer under the laws of the state of ND.

APPROVED DATE 08/26/16

Chad E. Beggs /s/
NDDOT - MINOT DISTRICT

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STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	NH-4-083(135)182	2	1

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PLAN SECTIONS

SPECIAL PROVISIONS

LIST OF STANDARD DRAWINGS

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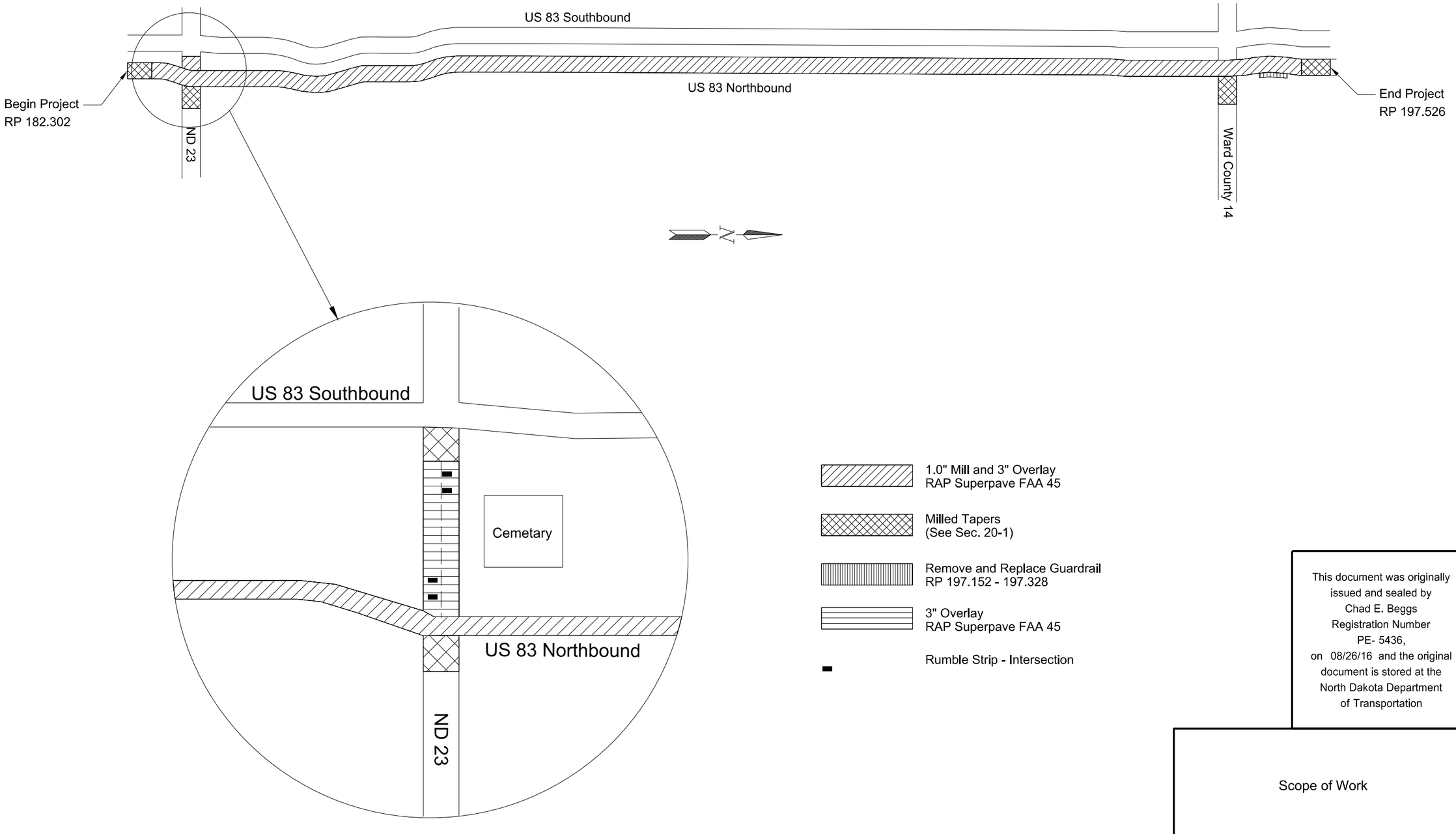

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Scope of Work

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	NH-4-083(135)182	6	1

NOTES

411-P01 **MILLED PAVEMENT SURFACE:** Deliver milled material not required for RAP production to the NDDOT Maintenance yard at 1305 Hwy. 2 Bypass E. in Minot. Stockpile milled material using a payloader. Keep payloader tires off of stockpile. Include all costs associated with this work in the contract price bid for "MILLING PAVEMENT SURFACE".

Contact Project Engineer 24 hours prior to milling to determine location in maintenance yard where millings will be delivered and stockpiled.

Do not allow traffic on 1" milled pavement surface. (RP 182.302 – 197.526 NB)

704-P01 **TRAFFIC CONTROL:** Traffic control for the HMA overlay and the milling operations shall consist of lane closures, and flagging. Traffic Control Devices shall comply with the following Standard Drawings:

1. Standard D-704-20, layout G: For project terminal signing during paving and milling operations.
2. Standard D-704-22, layouts K and L: For trucks hauling material.
3. Standard D-704-34, layout for temporary lane closure during milling & paving operations.
4. Standard D-704-34A, layout of lane shift between a lane closure and an opposite lane closure.

Quantities have been developed based on 1 (one) 8 mile lane closure for Milling, HMA, and Class 5 operations and 1 (one) 1 mile lane closure for guardrail operations. The required traffic control signs and devices are included in the "Traffic Control Devices List" and will be measured and paid at the Contact Unit Price for each device

706-P01 **BITUMINOUS LABORATORY:** Supply a copy machine, with reduction capabilities, and toner for the "Bituminous Laboratory".

Include payment for these items in the price bid for "BITUMINOUS LABORATORY".

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STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	NH-4-083(135)182	6	2

NOTES

SECTION 130

203-P01 GUARDRAIL EMBANKMENT: The embankment material required for guardrail installation is not available within the highway right of way. It will be the contractor's responsibility to obtain embankment material.

The backslope is an avoidance area.

Include all costs to locate the embankment material in the contract unit price bid for Guardrail Embankment."

764-P01 RESET W-BEAM GUARDRAIL: The existing W-beam guardrail installations utilize U-shaped block-outs. Do not use the existing posts, block-outs, or mounting bolts in the reset guardrail installations.

The Contractor will be required to supply and install the following new materials to reset the W-beam guardrail:

(80) 6"X8"X6'-0" timber posts
(80) 6"X8"X14" timber blocks
(80) 5/8"X18" long guardrail bolts

Include these items in the contract unit price bid for the item "Reset W-Beam Guardrail."

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ESTIMATE OF QUANTITIES

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	NH-4-083(135)182	8	1

SPEC	CODE	ITEM DESCRIPTION	UNIT	MAINLINE	TOTAL
103	0100	CONTRACT BOND	L SUM	1	1
203	0218	GUARDRAIL EMBANKMENT	EA	1	1
216	0100	WATER	M GAL	250	250
230	0125	SHOULDER PREPARATION	MILE	30.448	30.448
261	0112	FIBER ROLLS 12IN	LF	760	760
302	0120	AGGREGATE BASE COURSE CL 5	TON	500	500
401	0050	TACK COAT	GAL	49,752	49,752
401	0060	PRIME COAT	GAL	210	210
411	0100	MILLING PAVEMENT SURFACE	TON	18,218	18,218
430	0145	RAP - SUPERPAVE FAA 45	TON	53,399	53,399
430	1000	CORED SAMPLE	EA	175	175
430	6428	PG 64-28 ASPHALT CEMENT	TON	2,403	2,403
702	0100	MOBILIZATION	L SUM	1	1
704	0100	FLAGGING	MHR	400	400
704	1000	TRAFFIC CONTROL SIGNS	UNIT	3,467	3,467
704	1052	TYPE III BARRICADE	EA	20	20
704	1060	DELINEATOR DRUMS	EA	81	81
704	1067	TUBULAR MARKERS	EA	400	400
704	1087	SEQUENCING ARROW PANEL-TYPE C	EA	2	2
706	0550	BITUMINOUS LABORATORY	EA	1	1
706	0600	CONTRACTOR'S LABORATORY	EA	1	1
754	0110	FLAT SHEET FOR SIGNS-TYPE XI REFL SHEETING	SF	40	40
754	0112	FLAT SHEET FOR SIGNS-TYPE IV REFL SHEETING	SF	86	86
754	0206	STEEL GALV POSTS-TELESCOPING PERFORATED TUBE	LF	140	140
754	0557	INTERSTATE MILE POSTS-TYPE C	EA	1	1
754	0592	RESET SIGN PANEL	EA	2	2
760	0005	RUMBLE STRIPS - ASPHALT SHOULDER	MILE	30.448	30.448
760	0010	RUMBLE STRIPS - INTERSECTION	SET	0.67	0.67
762	0111	EPOXY PVMT MK 12IN LINE	LF	220	220
762	0112	EPOXY PVMT MK MESSAGE	SF	1,088	1,088
762	0113	EPOXY PVMT MK 4IN LINE	LF	182,761	182,761
762	0115	EPOXY PVMT MK 8IN LINE	LF	7,955	7,955
762	0117	EPOXY PVMT MK 24IN LINE	LF	60	60

ESTIMATE NUMBER: 16861 RUN DATE: 09/01/2016 TIME: 15:31:55

ESTIMATE OF QUANTITIES

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	NH-4-083(135)182	8	2

SPEC	CODE	ITEM DESCRIPTION	UNIT	MAINLINE	TOTAL
762	0430	SHORT TERM 4IN LINE-TYPE NR	LF	20,096	20,096
764	0131	W-BEAM GUARDRAIL	LF	1,077	1,077
764	0145	W-BEAM GUARDRAIL END TERMINAL	EA	1	1
764	0151	REMOVE W-BEAM GUARDRAIL & POSTS	LF	963	963
764	1050	RESET W-BEAM GUARDRAIL	LF	213	213
764	2081	REMOVE END TREATMENT & TRANSITION	EA	1	1

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	NH-4-083(135)182	10	1

BASIS OF ESTIMATE

				Additional Turn Lane Quantities See Section 90 Sheet 1 for Paving Details								
		Typical Section 1		**Typical Section 2 Right & Left Turn Lane**		**Typical Section 3 Left Turn Lane**		**Typical Section 4 Right Turn Lane**		**Typical Section 5 ND 23 Cross-over**		**Approaches**
		Area = 5.822 SF (Wearing Course Area = 2.833 SF (Leveling Course)		Area = 2.374 SF		Area = 1.774 SF		Area = 0.600 SF		Area = 6.167 SF (Wearing Course Area = 2.833 SF (Leveling Course)		Area = varies
Material	**Unit**	Width (ft)	Qty. per Mile	Width (ft)	Qty. per Mile	Width (ft)	Qty. per Mile	Width (ft)	Qty. per Mile	Width (ft)	Qty. per Mile	
1" Milling (2.0 Ton / CY)	Ton	36.5	1,189.6	----	----	----	----	----	----	38'	1,238.5	----
Tack Coat @ 0.05 Gal/SY (Wearing Course)	Gal	34''	997	15'	440	11'	322.7	4'	117.3	34'	997	129 Gal
Tack Coat @ 0.10 Gal/SY (Leveling Course)	Gal	36.'	2,141	----	----	----	----	----	----	38'	2,229	259 Gal
RAP Superpave FAA 45 (Wearing Course)	Ton	32.5' 2 – 2.0' sloughs	2,277	11' 2 – 2.0' sloughs	928.5	9' 1 – 2.0' slough	692.6	2' 1 – 2.0' slough	237.7	34' 2-2.0' sloughs	2,412	746 Ton
RAP Superpave FAA 45 (Leveling Course)	Ton	34' No slough	1,108	----	----	----	----	----	----	34' No sloughs	1,108	
PG 64-28 Asphalt Cement @ 4.5% (Wearing Course)	Ton	----	102.5	----	41.8	----	31.2	---	10.6	----	108.5	33 Ton
PG 64-28 Asphalt Cement @ 4.5% (Leveling Course)	Ton	----	49.9	----	----	----	----	----	----	----	50	

		Guardrail Embankment	Approaches
Aggregate Class 5	Ton	312	188

Short-term Pavement Marking

Location	Basis	Qty.	
Centerline	1,320 LF / Mile	20,096	LF

Permanent Pavement Marking 4" Line

Centerline Skips	1,320 LF/ Mile	20,096	LF
Lt & Rt. Edgeline	10,560 LF/ Mile	160,766	LF

Permanent Pavement Marking 8" Line

Channel Line (In-place)	7,465	LF

Water

25 MGal/Mile

HMA Cored Samples

	A	B	C	D			
Specification Section	**Lanes**	**Lifts**	**Distance (Feet)**	**Sublots (A × B × C)÷2000**	**Quantity (D × 2)**	**Quantity (1 per mile)**	**Unit**
430.04 I.2.b(1), "General"	2	1	80,382	80	160	N/A	EA
430.04 I.2.b(2), "Pavement Thickness Determination Cores"					0	15	EA
				Total	160	15	EA

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	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	NH-4-083(135)182	10	2

BASIS OF ESTIMATE

ESTIMATED QUANTITIES - GUARDRAIL EMBANKMENT SURFACING

	UNIT	Steep Embankment RP 197.228 Rt	Total
Aggregate Base Course Cl 5 @ 1.875 Ton/CY	TON	311.5	311.5
Tack Coat @ 0.05 Gal/SY	GAL	42	42
Prime Coat @ 0.25 Gal/SY	GAL	210	210
RAP - Superpave FAA 45 @ 2 Ton/CY	TON	87.5	87.5
PG 64-28 Asphalt Cement @ 4.5%	TON	3.9	3.9

See Section 130 and Standard Drawing D-764-23 for details

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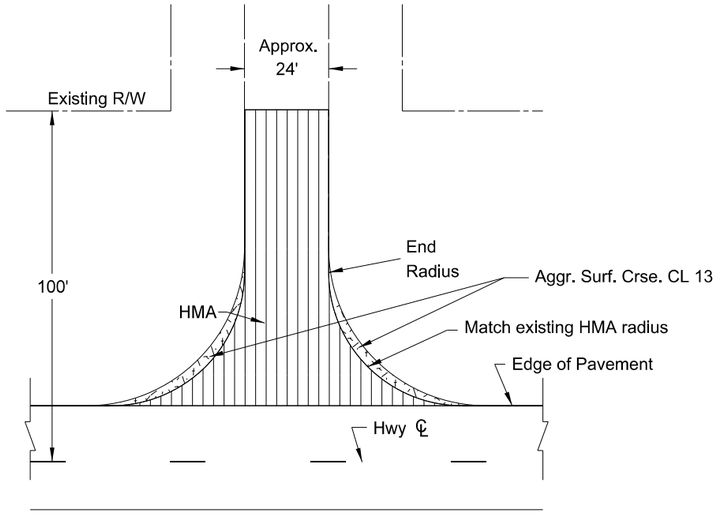
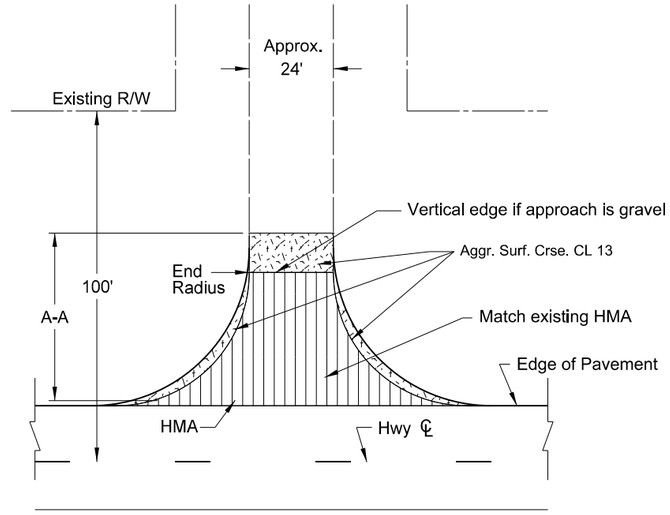
	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	NH-4-083(135)182	20	1



(1) Paved Section Line, County Road, or Street Approach

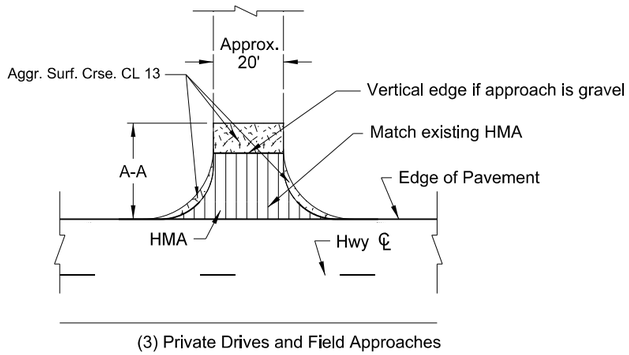


(2) Gravel Section Line, County Road, or Street Approach

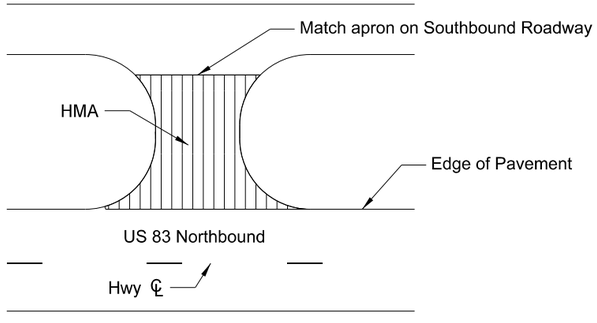
Notes:

1.A longer HMA wedge may be needed if an existing elevation difference between the mainline and the approach exists. Actual HMA paving and salvaged base locations may vary in the field for situations, as approved by the Engineer.

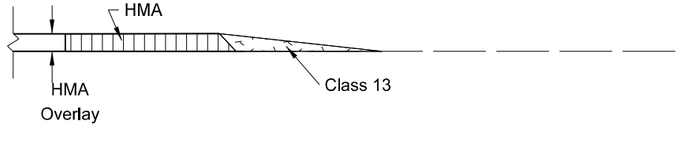
2.Quantity totals have been included in the bid items of the "Estimate of Quantities" of the plans.



(3) Private Drives and Field Approaches



(4) Median Cross-overs



Section A-A

BASIS OF ESTIMATE ITEM	UNIT	(1) Paved Section Line	(2) Gravel Section Line	(3) Private Drives and Field Approaches	(4) Median Cross-overs	TOTALS
Number of Locations	EACH	3	25	20	46	94
Aggr. Surf. Cl. 5	TON	2 Ton ea. / 6	2 Ton ea. / 50	2 Ton ea. / 40	2 Ton ea. / 92	188
Tack Coat	GAL	17 Gal. ea. / 51	9 Gal. ea. / 225	1 Gal. ea. / 20	2 Gal. ea. / 92	388
Superpave FAA 45	TON	38 Ton ea. / 114	20 Ton ea. / 500	2 Ton ea. / 40	2 Ton ea. / 92	746
Asphalt Cement 4.5%	TON	4	29	2	2	33

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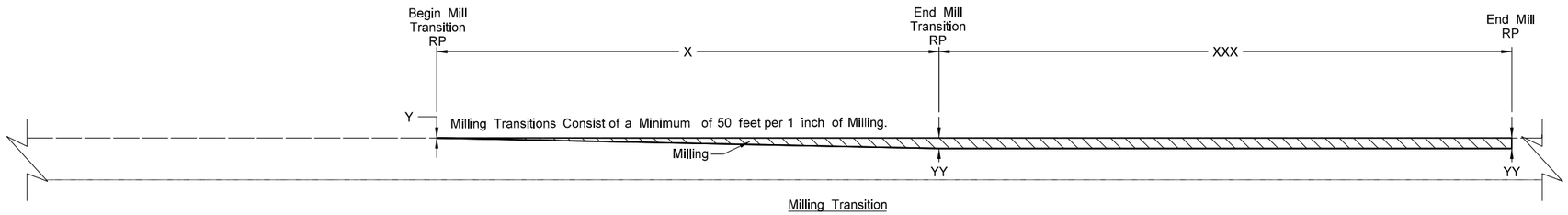
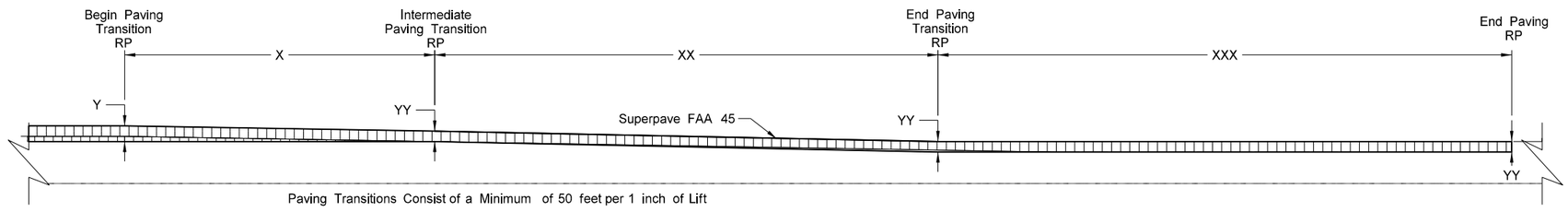
Approach Paving Details
for
Preventive Maintenance or Minor Rehabilitation Projects

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	NH-4-083(135)182	20	2



Milling Transition

Milling						
X	Begin Mill Transition RP	Y	End Mill Transition RP	YY	XXX	End Mill RP
100 ft	197.488	0 in	197.507	2 in	100 ft	197.526
100 ft	182.340	0 in	182.321	2 in	100 ft	182.302



Paving Transition

Paving								
Y	Begin Paving Transition RP	X	YY	Intermediate Paving Transition RP	XX	End Paving Transition RP	XXX	End Paving RP
3 in *	197.479	50 ft	2 in	197.488	100 ft	197.507	100 ft	197.526
3 in *	182.349	50 ft	2 in	182.340	100 ft	182.321	100 ft	182.302

* Includes 1" Leveling Course

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Milling and Paving Transitions

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
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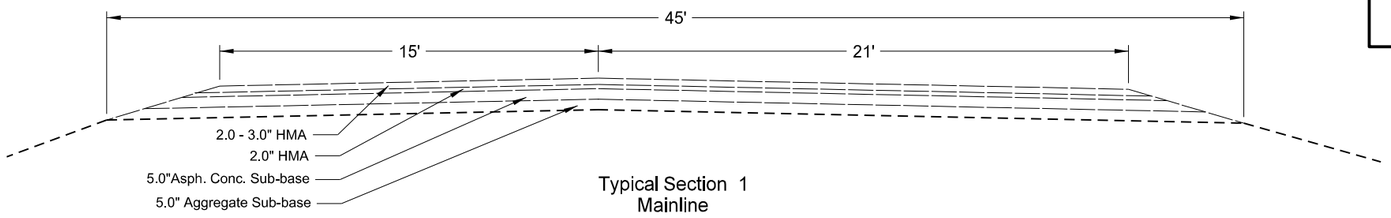
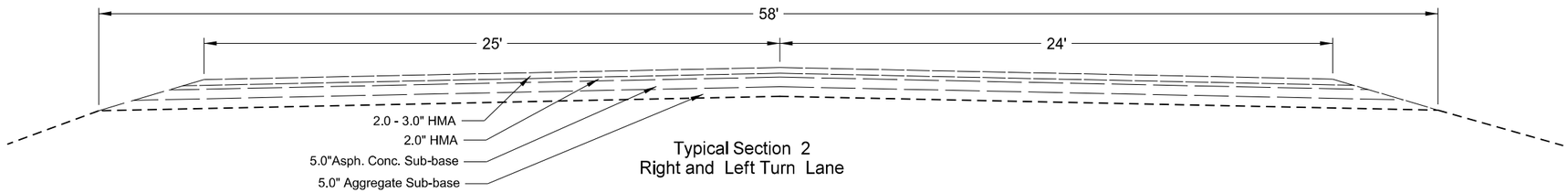
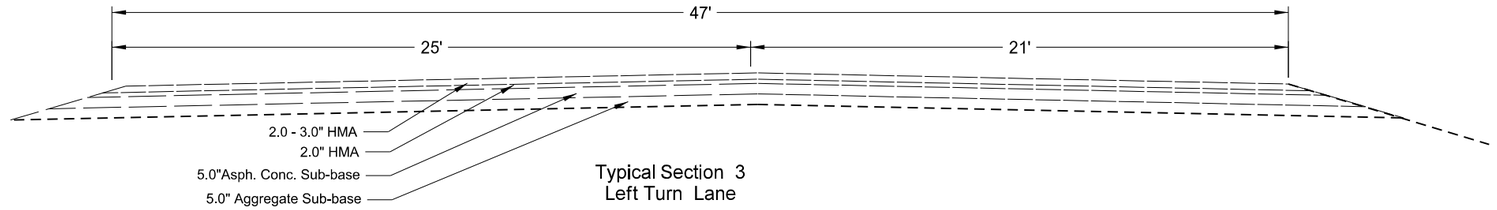


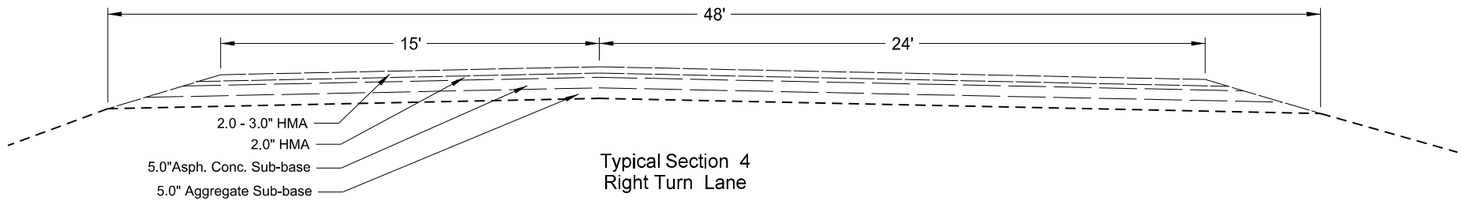
Typical Section 1
Mainline



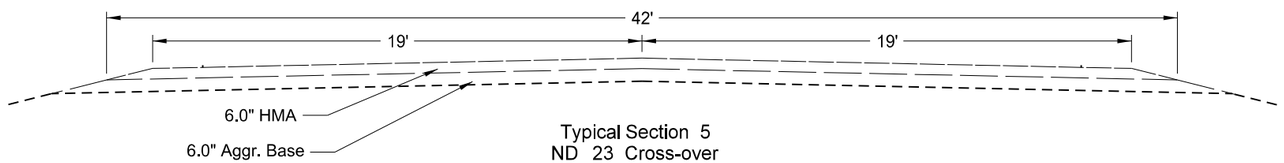
Typical Section 2
Right and Left Turn Lane



Typical Section 3
Left Turn Lane



Typical Section 4
Right Turn Lane



Typical Section 5
ND 23 Cross-over

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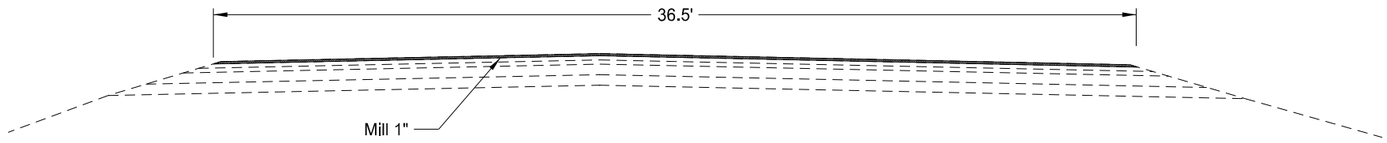
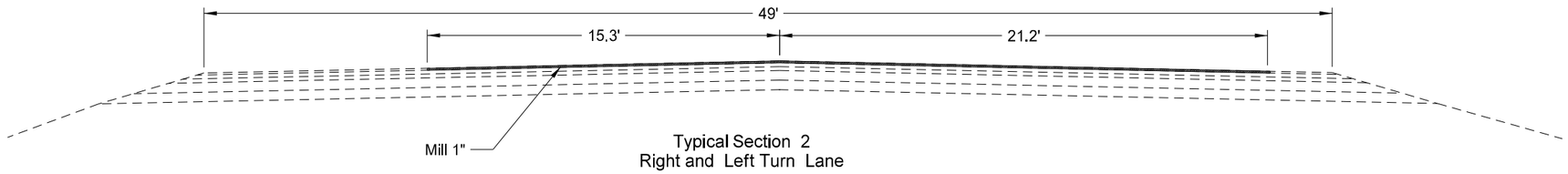
EXISTING TYPICALS

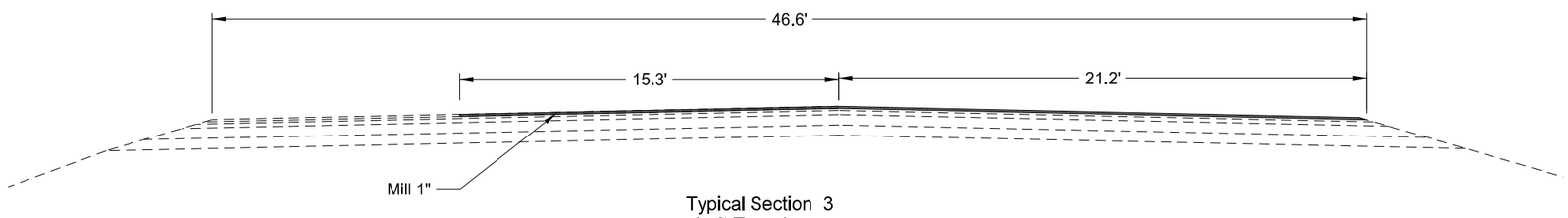
	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	NH-4-083(135)182	30	2



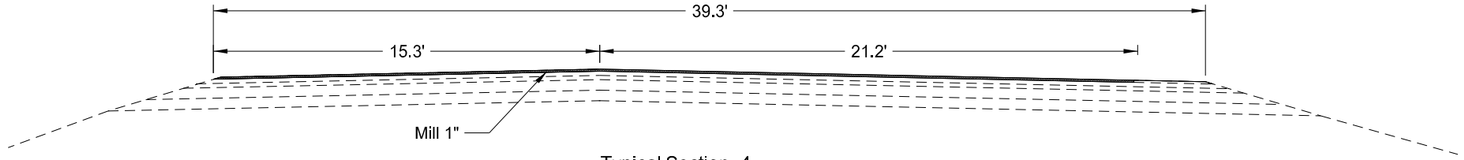
Typical Section 1
Mainline



Typical Section 2
Right and Left Turn Lane



Typical Section 3
Left Turn Lane



Typical Section 4
Right Turn Lane

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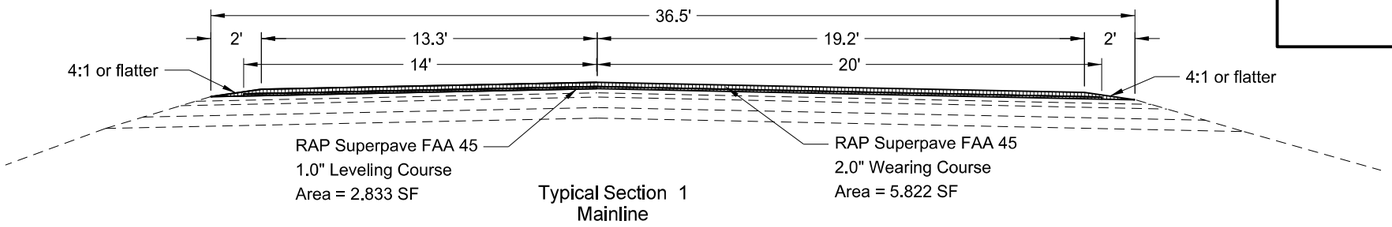
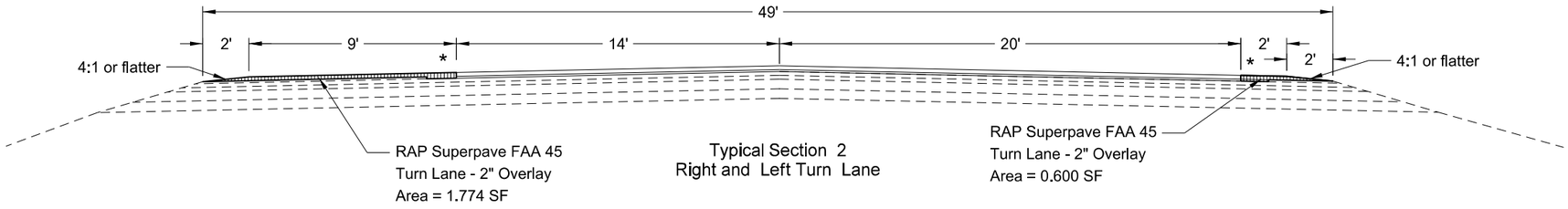
PROPOSED MILLING TYPICALS

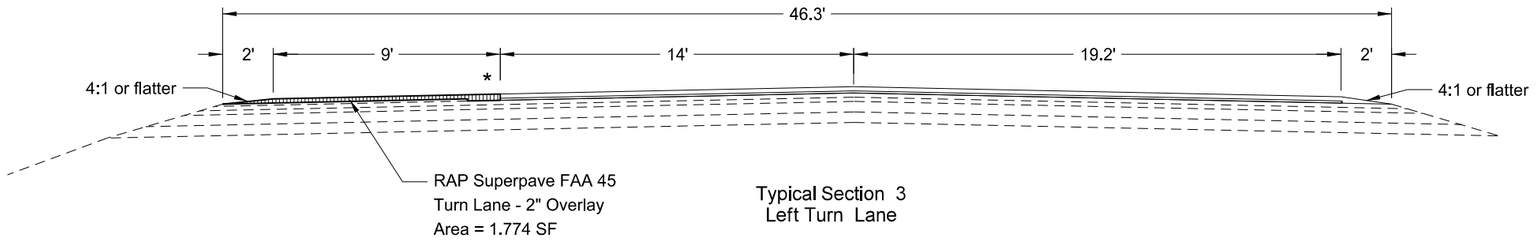
	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	NH-4-083(135)182	30	3



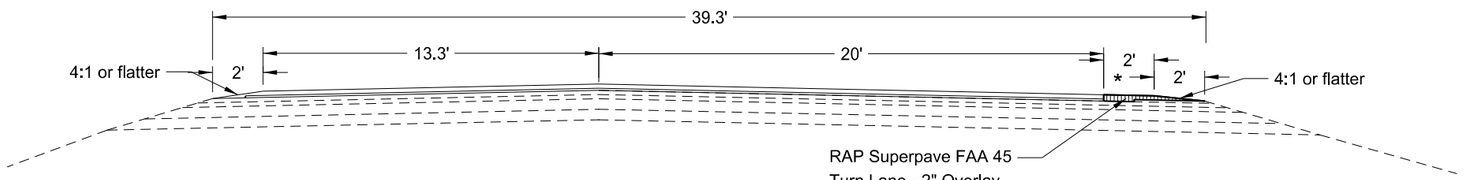
Typical Section 1
Mainline



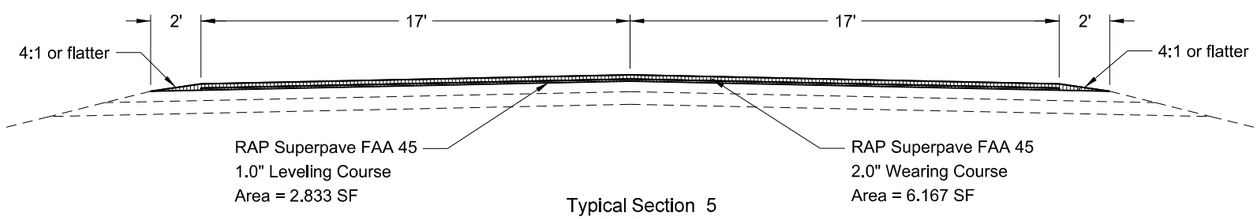
Typical Section 2
Right and Left Turn Lane



Typical Section 3
Left Turn Lane



Typical Section 4
Right Turn Lane



Typical Section 5
ND 23 Cross-over

* Area shown is for Basis of Estimate only.
Extend Leveling Course to cover milled area.

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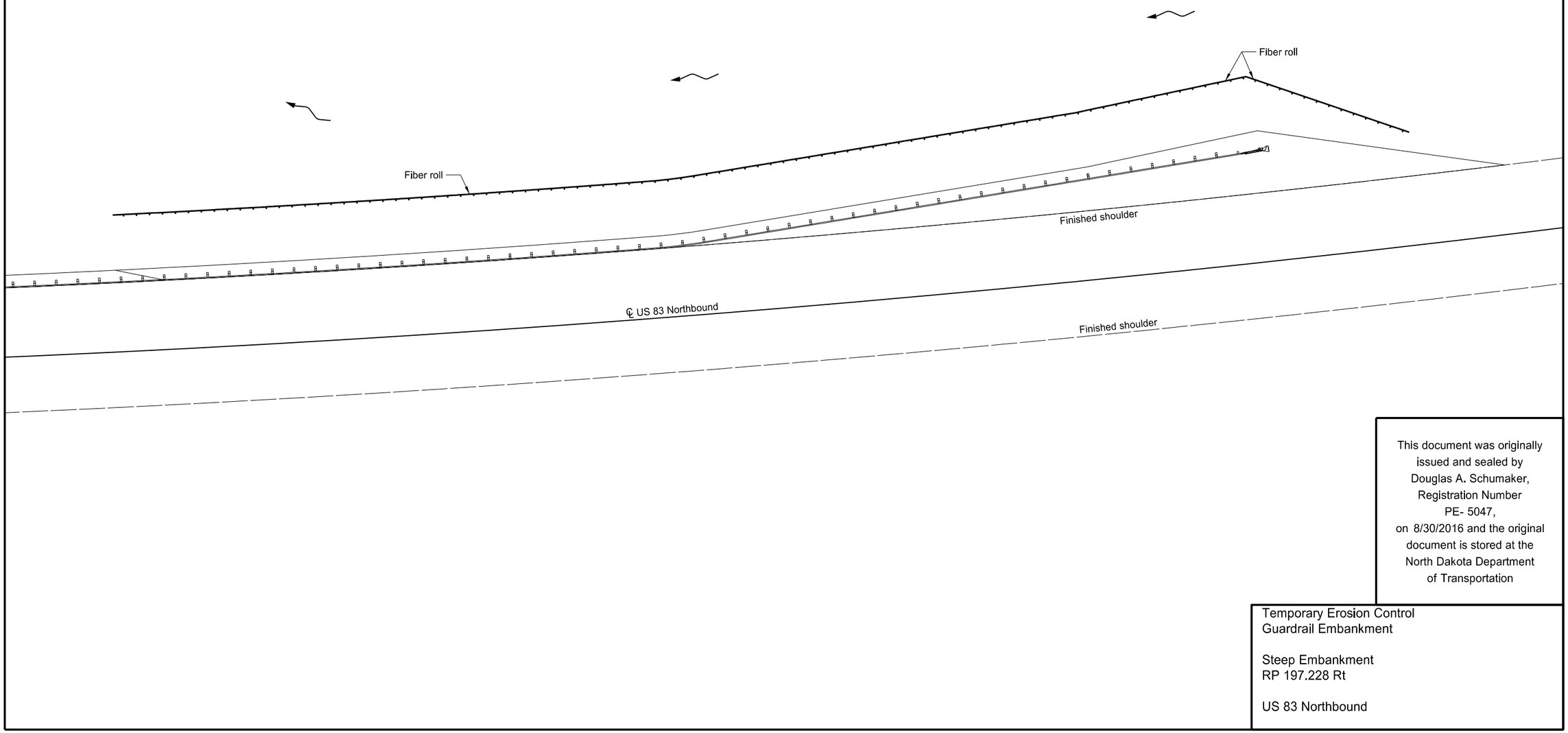
PROPOSED MILLING TYPICALS

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	NH-4-083(135)182	76	1

SPEC	CODE	BID ITEM	QTY	UNIT
261	112	FIBER ROLLS 12IN		
		RP 197.228 Rt	380	LF



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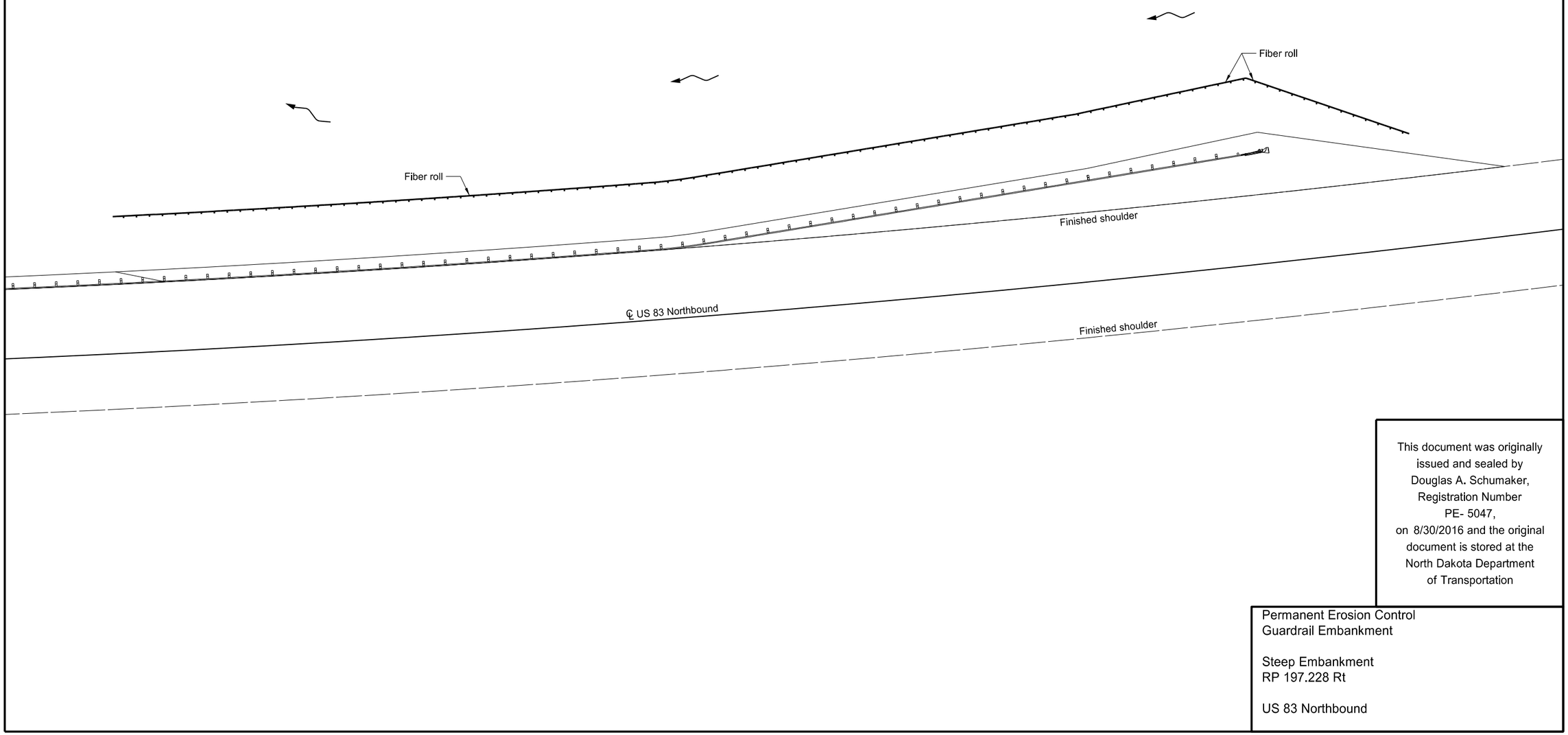
Temporary Erosion Control
Guardrail Embankment

Steep Embankment
RP 197.228 Rt

US 83 Northbound

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	NH-4-083(135)182	77	1

SPEC	CODE	BID ITEM	QTY	UNIT
261	112	FIBER ROLLS 12IN		
		RP 197.228 Rt	380	LF



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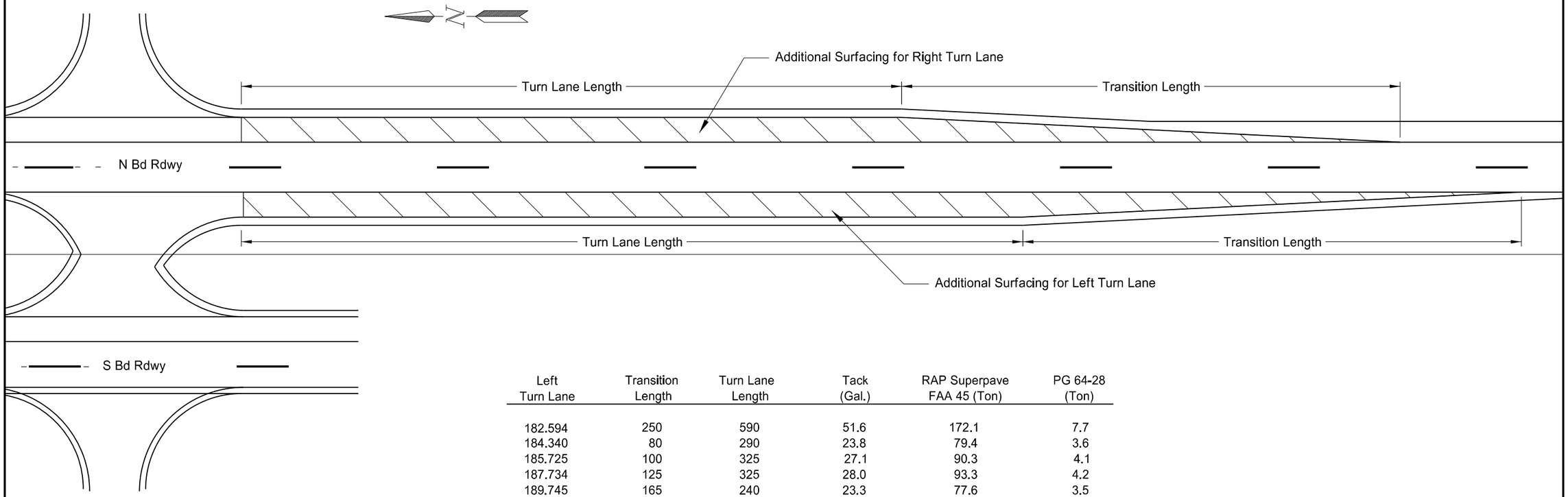
Permanent Erosion Control
Guardrail Embankment

Steep Embankment
RP 197.228 Rt

US 83 Northbound

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	NH-4-083(135)182	90	1



Left Turn Lane	Transition Length	Turn Lane Length	Tack (Gal.)	RAP Superpave FAA 45 (Ton)	PG 64-28 (Ton)
182.594	250	590	51.6	172.1	7.7
184.340	80	290	23.8	79.4	3.6
185.725	100	325	27.1	90.3	4.1
187.734	125	325	28.0	93.3	4.2
189.745	165	240	23.3	77.6	3.5
190.765	125	170	16.8	56.0	2.5
193.748	90	315	26.0	86.7	3.9
195.658	165	740	59.4	198.0	8.9
	95	210	18.6	62.0	2.8
196.944	125	175	17.2	57.2	2.6
TOTALS			291.8	972.6	43.8

Right Turn Lane	Transition Length	Turn Lane Length	Tack (Gal.)	RAP Superpave FAA 45 (Ton)	PG 64-28 (Ton)
182.618	125	590	47.1	157.1	7.1
185.725	135	300	26.5	88.5	4.0
187.751	125	240	21.8	72.8	3.3
188.737	65	360	28.3	94.5	4.3
189.766	50	240	19.1	63.8	2.9
190.244	125	275	24.4	81.3	3.7
190.765	125	170	16.8	56.0	2.5
191.767	110	200	18.4	61.4	2.8
193.755	55	315	24.7	82.5	3.7
195.238	115	180	17.2	57.2	2.6
195.689	100	640	49.8	166.1	7.5
196.782	50	210	17.0	56.6	2.5
196.957	50	175	14.4	48.1	2.2
197.343	50	190	15.5	51.8	2.3
TOTALS			341.3	1137.5	51.2

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Turn Lane Paving Layout

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	NH-4-083(135)182	100	1

SIGN NUMBER	SIGN SIZE	DESCRIPTION	AMOUNT REQUIRED	UNITS PER AMOUNT	UNITS SUB TOTAL
D3-36	36"x6"	STREET NAME SIGN (Sign and installation only)		6	
G20-1-60	**60"x24"**	**ROAD WORK NEXT __ MILES**	**2**	**34**	**68**
G20-1b-60	60"x24"	WORK IN PROGRESS/ NO WORK IN PROGRESS (Sign and installation only)		26	
G20-2-48	**48"x24"**	**END ROAD WORK**	**2**	**19**	**38**
G20-4-36	36"x18"	PILOT CAR FOLLOW ME (Mounted to back of pilot car)		18	
G20-10-108	**108"x48"**	**CONTRACTOR SIGN**	**1**	**64**	**64**
G20-50a-72	72"x36"	ROAD WORK NEXT __ MILES RT & LT ARROWS		37	
G20-52a-72	**72"x24"**	**ROAD WORK NEXT __ MILES RT or LT ARROW**	**13**	**30**	**390**
G20-55-96	**96"x48"**	**SPEED LIMIT ENFORCED - MINIMUM FEE $80 WHEN WORKERS PRESENT**	**2**	**59**	**118**
M1-1-36	36"x36"	INTERSTATE ROUTE MARKER (Post and installation only)		10	
M1-4-24	24"x24"	U.S. ROUTE MARKER (Post and installation only)		10	
M1-5-24	24"x24"	STATE ROUTE MARKER (Post and installation only)		10	
M3-1-24	24"x12"	NORTH (Mounted on route marker post)		7	
M3-2-24	24"x12"	EAST (Mounted on route marker post)		7	
M3-3-24	24"x12"	SOUTH (Mounted on route marker post)		7	
M3-4-24	24"x12"	WEST (Mounted on route marker post)		7	
M4-8-24	24"x12"	DETOUR (Mounted on route marker post)		7	
M4-9-30	30"x24"	DETOUR ARROW RIGHT or LEFT/AHD AND RT or LT		15	
M4-10-48	48"x18"	DETOUR ARROW RIGHT or LEFT		23	
M5-1-21	21"x15"	ARROW AHD AND RT or LT(Mounted on route marker post)		7	
M5-2-21	21"x15"	ARROW AHD UP & RT or LT (Mounted on route marker post)		7	
M6-1-21	21"x15"	ARROW RT or LT (Mounted on route marker post)		7	
M6-2-21	21"x15"	ARROW UP & RT or LT (Mounted on route marker post)		7	
M6-3-21	21"x15"	ARROW AHD (Mounted on route marker post)		7	
R1-1-48	**48"x48"**	**STOP**	**7**	**32**	**224**
R1-1a-18	**18"x18"**	**STOP and SLOW PADDLE Back to Back**	**3**	**5**	**15**
R1-2-60	60"x60"	YIELD		29	
R2-1-48	**48"x60"**	**SPEED LIMIT __**	**14**	**39**	**546**
R2-1a-24	**24"x18"**	**MINIMUM FEE $80 (Mounted on Speed Limit post)**	**14**	**10**	**140**
R3-7-48	48"x48"	LEFT or RIGHT LANE MUST TURN LEFT or RIGHT		35	
R4-1-48	**48"x60"**	**DO NOT PASS**	**4**	**39**	**156**
R4-7-48	48"x60"	KEEP RIGHT SYMBOL		39	
R5-1-48	48"x48"	DO NOT ENTER		35	
R6-1-36	36"x12"	ONE WAY RIGHT or LEFT		13	
R7-1-12	12"x18"	NO PARKING		11	
R10-6-24	24"x36"	STOP HERE ON RED		16	
R11-2-48	48"x30"	ROAD CLOSED		28	
R11-2a-48	48"x30"	STREET CLOSED		28	
R11-3a-60	60"x30"	ROAD CLOSED __ MILES AHEAD LOCAL TRAFFIC ONLY		31	
R11-3c-60	60"x30"	STREET CLOSED __ MILES AHEAD LOCAL TRAFFIC ONLY		31	
R11-4a-60	60"x30"	STREET CLOSED TO THRU TRAFFIC		31	
W1-3-48	48"x48"	RIGHT or LEFT SHARP REVERSE CURVE ARROW		35	
W1-4-48	48"x48"	RIGHT or LEFT REVERSE CURVE ARROW		35	
W1-4b-48	48"x48"	DOUBLE RIGHT or LEFT REVERSE CURVE ARROW		35	
W1-6-48	48"x24"	LARGE ARROW		26	
W3-1-48	48"x48"	STOP AHEAD SYMBOL		35	
W3-3-48	48"x48"	SIGNAL AHEAD SYMBOL		35	
W3-4-48	**48"x48"**	**BE PREPARED TO STOP**	**4**	**35**	**140**
W3-5-48	**48"x48"**	**SPEED REDUCTION AHEAD**	**2**	**35**	**70**
W4-2-48	**48"x48"**	**RIGHT or LEFT LANE TRANSITION SYMBOL**	**2**	**35**	**70**
W5-1-48	48"x48"	ROAD NARROWS		35	
W5-8-48	48"x48"	THRU TRAFFIC RIGHT LANE		35	
W5-9-48	48"x48"	ROAD WORK TRAFFIC ONLY DOWN & LT or RT ARROW		35	
W6-3-48	48"x48"	TWO WAY TRAFFIC SYMBOL		35	
W8-1-48	**48"x48"**	**BUMP**	**10**	**35**	**350**
W8-3-48	48"x48"	PAVEMENT ENDS		35	
W8-7-48	48"x48"	LOOSE GRAVEL		35	
W8-9a-48	48"x48"	SHOULDER DROP-OFF		35	
W8-11-48	**48"x48"**	**UNEVEN LANES**	**6**	**35**	**210**
W8-12-48	48"x48"	NO CENTER STRIPE		35	
W8-53-48	48"x48"	TRUCKS ENTERING HIGHWAY		35	
W8-54-48	**48"x48"**	**TRUCKS ENTERING AHEAD or __ FT.**	**8**	**35**	**280**
W8-55-48	48"x48"	TRUCKS CROSSING AHEAD or __ FT.		35	
W8-56-48	48"x48"	TRUCKS EXITING HIGHWAY		35	
W9-3a-48	48"x48"	CENTER LANE CLOSED SYMBOL		35	
W12-2-48	48"x48"	LOW CLEARANCE SYMBOL		35	
W13-1-24	24"x24"	__ MPH ADVISORY SPEED PLATE (Mounted on warning sign post)		11	
W13-4-48	48"x60"	RAMP ARROW		39	
W14-3-48	48"x36"	NO PASSING ZONE		23	
W20-1-48	**48"x48"**	**ROAD WORK AHEAD or _FT or _ MILE**	**4**	**35**	**140**
W20-2-48	48"x48"	DETOUR AHEAD or __ FT		35	
W20-3-48	48"x48"	ROAD or STREET CLOSED AHEAD or __ FT.		35	
W20-4-48	48"x48"	ONE LANE ROAD AHEAD or __ FT.		35	
W20-5-48	**48"x48"**	**RIGHT or LEFT LANE CLOSED AHEAD or __ FT.**	**2**	**35**	**70**
W20-7a-48	**48"x48"**	**FLAGGING SYMBOL**	**6**	**35**	**210**
W20-7k-24	24"x18"	__ FEET (Mounted on warning sign post)		10	
W20-8-48	48"x48"	STREET CLOSED		35	
W20-51-48	48"x48"	EQUIPMENT WORKING		35	
W20-52-54	**54"x12"**	**NEXT __ MILES (Mounted on warning sign post)**	**14**	**12**	**168**
W21-1a-48	48"x48"	WORKERS SYMBOL		35	
W21-2-48	48"x48"	FRESH OIL		35	
W21-3-48	48"x48"	ROAD MACHINERY AHEAD or FT		35	

SIGN NUMBER	SIGN SIZE	DESCRIPTION	AMOUNT REQUIRED	UNITS PER AMOUNT	UNITS SUB TOTAL
W21-5-48	48"x48"	SHOULDER WORK		35	
W21-5a-48	48"x48"	RIGHT or LEFT SHOULDER CLOSED		35	
W21-5b-48	48"x48"	RIGHT or LEFT SHOULDER CLOSED AHEAD or __ FT.		35	
W21-6a-48	48"x48"	SURVEY CREW AHEAD		35	
W21-50-48	48"x48"	BRIDGE PAINTING AHEAD or __ FT.		35	
W21-51-48	48"x48"	MATERIAL ON ROADWAY		35	
W22-8-48	48"x48"	FRESH OIL LOOSE ROCK		35	
	24"x24"	TAKE TURNS (6" D letters) (Mounted on stop sign post)		11	

SPECIAL SIGNS

SPEC & CODE

704-1000	TRAFFIC CONTROL SIGNS	TOTAL UNITS	3467

SPEC & CODE	DESCRIPTION	UNIT	QUANTITY
704-0100	**FLAGGING**	**MHR**	**400**
704-1041	ATTENUATION DEVICE-TYPE B-55	EACH	
704-1043	ATTENUATION DEVICE-TYPE B-65	EACH	
704-1044	ATTENUATION DEVICE-TYPE B-70	EACH	
704-1050	TYPE I BARRICADES	EACH	
704-1051	TYPE II BARRICADES	EACH	
704-1052	**TYPE III BARRICADES**	**EACH**	**20**
704-1060	**DELINEATOR DRUMS**	**EACH**	**81**
704-1065	TRAFFIC CONES	EACH	
704-1067	**TUBULAR MARKERS**	**EACH**	**400**
704-1070	DELINEATOR	EACH	
704-1072	FLEXIBLE DELINEATORS	EACH	
704-1081	VERTICAL PANELS - BACK TO BACK	EACH	
704-1085	SEQUENCING ARROW PANEL - TYPE A	EACH	
704-1086	SEQUENCING ARROW PANEL - TYPE B	EACH	
704-1087	**SEQUENCING ARROW PANEL - TYPE C**	**EACH**	**2**
704-1088	SEQUENCING ARROW PANEL - TYPE C - CROSSOVER	EACH	
704-1095	TYPE B FLASHERS	EACH	
704-1500	OBLITERATION OF PVMT MK	SF	
704-3501	PORTABLE PRECAST CONCRETE MED BARRIER	LF	
704-3510	PRECAST CONCRETE MED BARRIER - STATE FURNISHED	EACH	
762-0200	RAISED PAVEMENT MARKERS	EACH	
762-0420	SHORT TERM 4IN LINE - TYPE R	LF	
762-0430	**SHORT TERM 4IN LINE - TYPE NR**	**LF**	**20096**
772-2110	FLASHING BEACON - POST MOUNTED	EACH	

NOTE:
If additional signs are required, units will be calculated using the formula from Section III-19.06 of the Design Manual.
http://www.dot.nd.gov/

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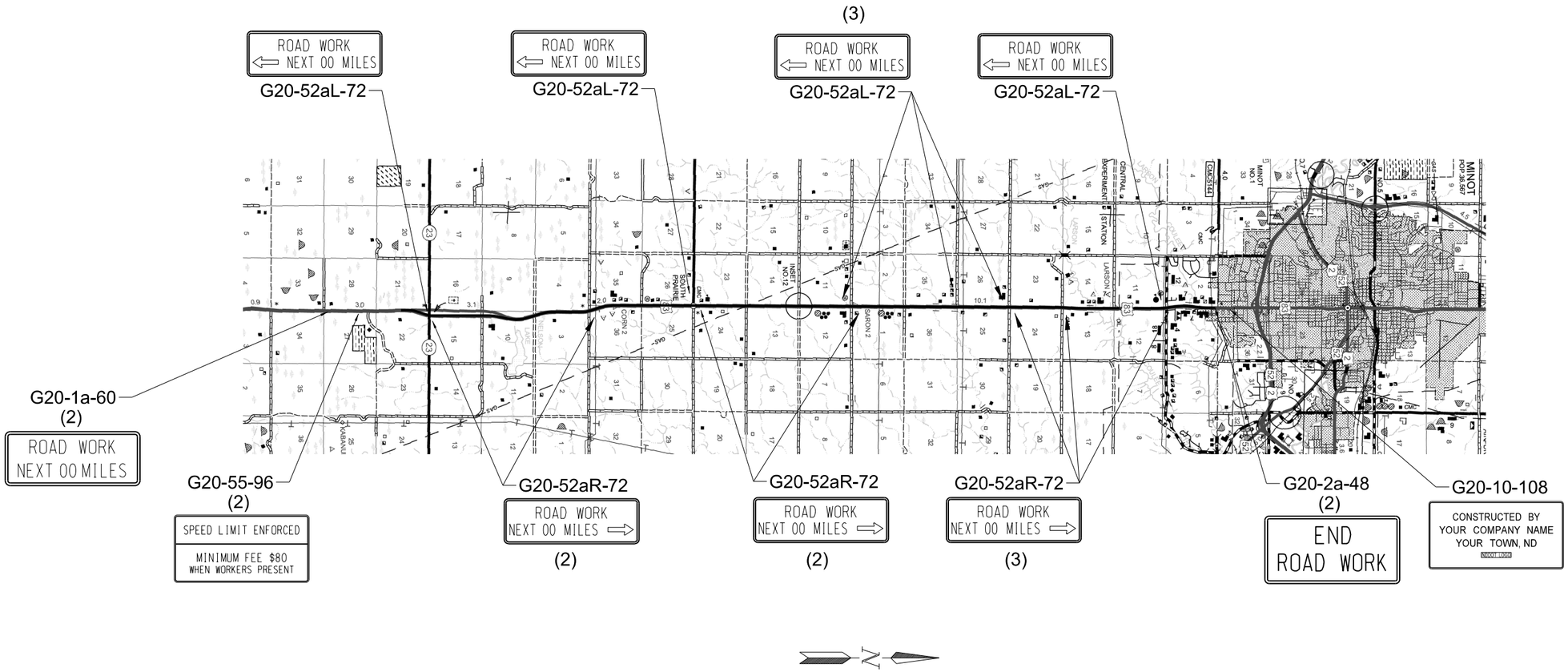
Traffic Control Devices List

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	NH-4-083(135)182	100	2



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Construction Signing

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	N.D.	NH-4-083(135)182	110	1

Station / RP	Sign No.	Assembly No.	Flat Sheet For Signs IV SF	Flat Sheet For Signs XI SF	Sign Support Length 1st LF	2nd LF	3rd LF	4th LF	Vert Clear-ance FT	Support Size	Max Post Len LF	Sleeve Length 1st LF	2nd LF	3rd LF	4th LF	Sleeve Size	Anchor EA	Anchor LF	Anchor Size	Reset Sign Panel EA	Reset Sign Support EA	Break-Away EA	Comments
RP 182.712 Rt		405	12.4		14.9				7.0	2.5 x 2.5 10 ga	16.0	5.0				2.19 x 2.19 10 ga	1	4	3 x 3 7 ga			1	
RP 185.645 Rt		437	8.4		15.7				7.0	2.25 x 2.25 12 ga	16.6	5.2				2 x 2 12 ga	1	4	3 x 3 7 ga			1	
RP 187.705 Rt		399	6.2		15.7				7.0	2.25 x 2.25 12 ga	16.6	5.2				2 x 2 12 ga	1	4	3 x 3 7 ga			1	
RP 196.745 Rt	437		6.2		15.7				7.0	2.25 x 2.25 12 ga	16.6	5.2				2 x 2 12 ga	1	4	3 x 3 7 ga	1		1	
RP 192.001 Rt	S.A.A		8.4		15.2				7.0	2.5 x 2.5 10 ga	17.1	4.5				2.19 x 2.19 10 ga	1	4	3 x 3 7 ga			1	
Sub Total			41.6	0.0		**Total**	77.2										**Total**	20		1	0	5	
Grand Total			**41.6**	**0.0**		**Total**	**77.2**										**Total**	**20**		**1**	**0**	**5**	

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Sign Summary
Perforated Tube

0.5 Mi S Jact 23 - Urban Limit NB

US Hwy 83

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	NH-4-083(135)182	110	2

N

RP 197.146 Rt Mdn
Remove

SPEED LIMIT 55

MILE 196

RP 196.000 Rt
Sta 10348+10.83 Rt
In place to remain

MILE 197

RP 197.000 Rt
Sta 10401+22.51 Rt
New sign and support

M1-5-24 NORTH DAKOTA 23 83 M1-4-24
M6-4-21 M6-3-21

RP 182.712 Rt
Assembly 405

N 23 83

RP 182.712 Rt
Remove

JCT M2-1-21
Ward 20 COUNTY M1-5-24
M6-6(R)-21

RP 185.645 Rt
Assembly 437

JCT
Ward 20 COUNTY

RP 185.645 Rt
Remove

JCT
Ward 20 COUNTY

RP 187.705 Rt
Remove

Ward 20 COUNTY M1-5-24
M5-1(L)-21

RP 187.705 Rt
Assembly 399

ADOPT-A-HIGHWAY
91 MISSILE SECURITY SQUADRON

RP 192.001 Rt
Remove

ADOPT-A-HIGHWAY
91 MISSILE SECURITY SQUADRON
Sign 1

To be installed by
state forces

RP 192.001 Rt
Special Assembly A

JCT
WARD 14 COUNTY

RP 196.745 Rt
Remove

JCT M2-1-21
WARD 14 COUNTY M1-5-24
Reset sign

RP 196.745 Rt
New support
Assembly 437

SPEED LIMIT 55

RP 197.146 Rt
Remove

SPEC	CODE	BID ITEM	QTY	UNIT
754	557	INTERSTATE MILE POSTS - TYPE C		
		STA 10401+22.51 Rt	1	EA

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Sign Layout

0.5 Mi S Jct 23 - Urban Limit NB

US Hwy 83

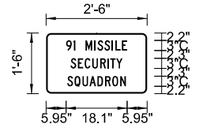
	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	NH-4-083(135)182	110	3

SIGN NUMBER	Sign 1
WIDTH x HEIGHT	2'-6" x 1'-6"
BORDER WIDTH	0.5" (inset 0")
CORNER RADIUS	1.5"
MOUNTING	Ground
BACKGROUND	TYPE: IV Reflective
	COLOR: Blue
LEGEND/BORDER	TYPE: IV Reflective
	COLOR: White

SYMBOL	X	Y	WID	HT	ANGLE

STATION(S):
RP 192.001 Rt

AREA: 3.8 Sq.Ft.



Dimensions are in inches.tenths

Letter locations are panel edge to lower left corner

PANEL STYLE: ND_Adopt-a-Highway_3.ssl

LETTER POSITION (X)																			LENGTH	SIZE	SERIES
9	1		M	I	S	S	I	L	E										18.1	3	C 2000
5.9	8.1	8.7	11.7	14.3	15.3	17.3	19.5	20.6	22.5												
S	E	C	U	R	I	T	Y												15.5	3	C 2000
7.3	9.5	11.4	13.7	16.1	18.3	19.1	20.8														
S	Q	U	A	D	R	O	N												17.4	3	C 2000
6.3	8.4	10.8	12.9	15.2	17.5	19.7	22														

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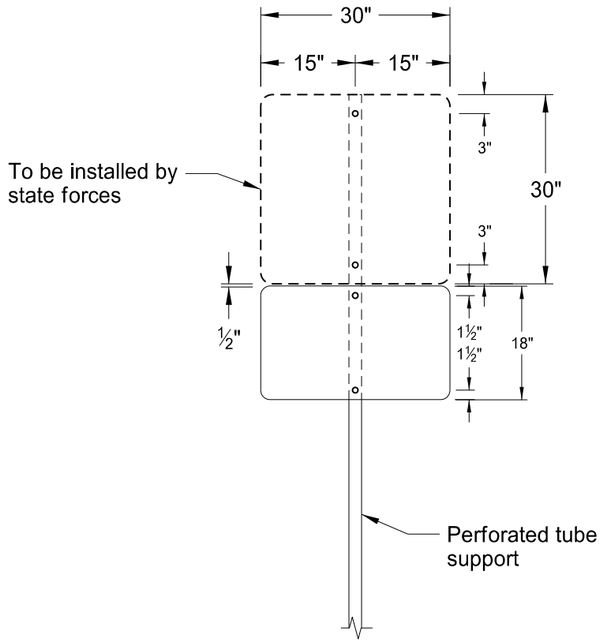
Sign Details

0.5 Mi S Jct 23 - Urban Limit NB

US Hwy 83

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	NH-4-083(135)182	110	4



Special Assembly A

RP 192.001 Rt

Pay Area: 3.8 SF

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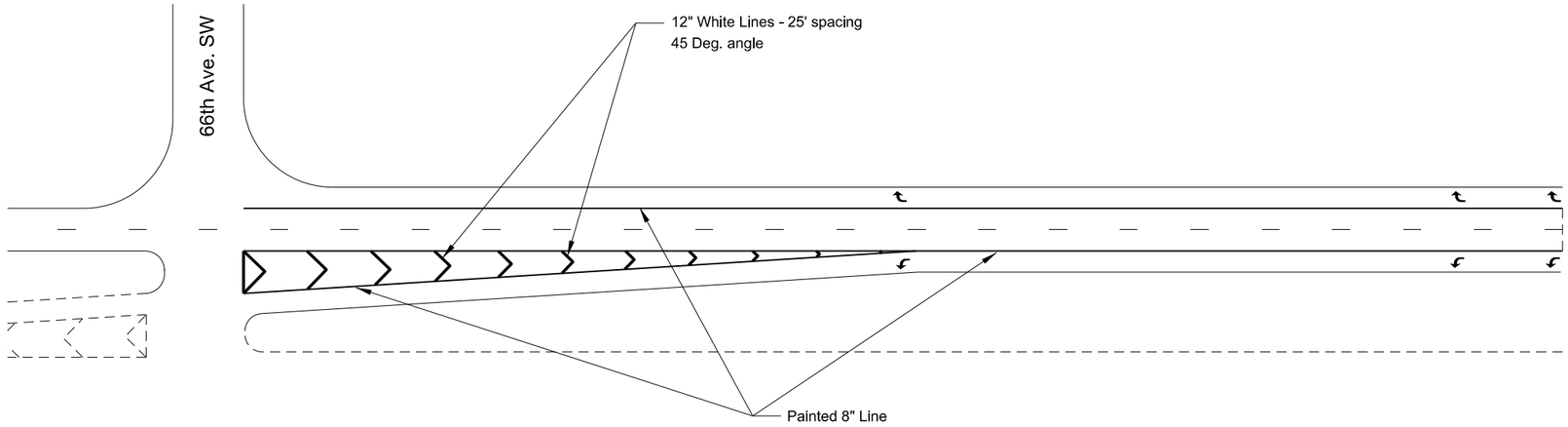
Sign Assembly

0.5 Mi S Jct 23 - Urban Limit NB

US Hwy 83

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	NH-4-083(135)182	120	1



EPOXY PVMT MK PAINTED 8" LINE

8" White Channel Line 7955 LF

EPOXY PVMT MK PAINTED 12" LINE

White Diagonal Line 220 LF

EPOXY PVMT MK MESSAGE

68 Arrows @ 16 SF Ea. 1088 SF

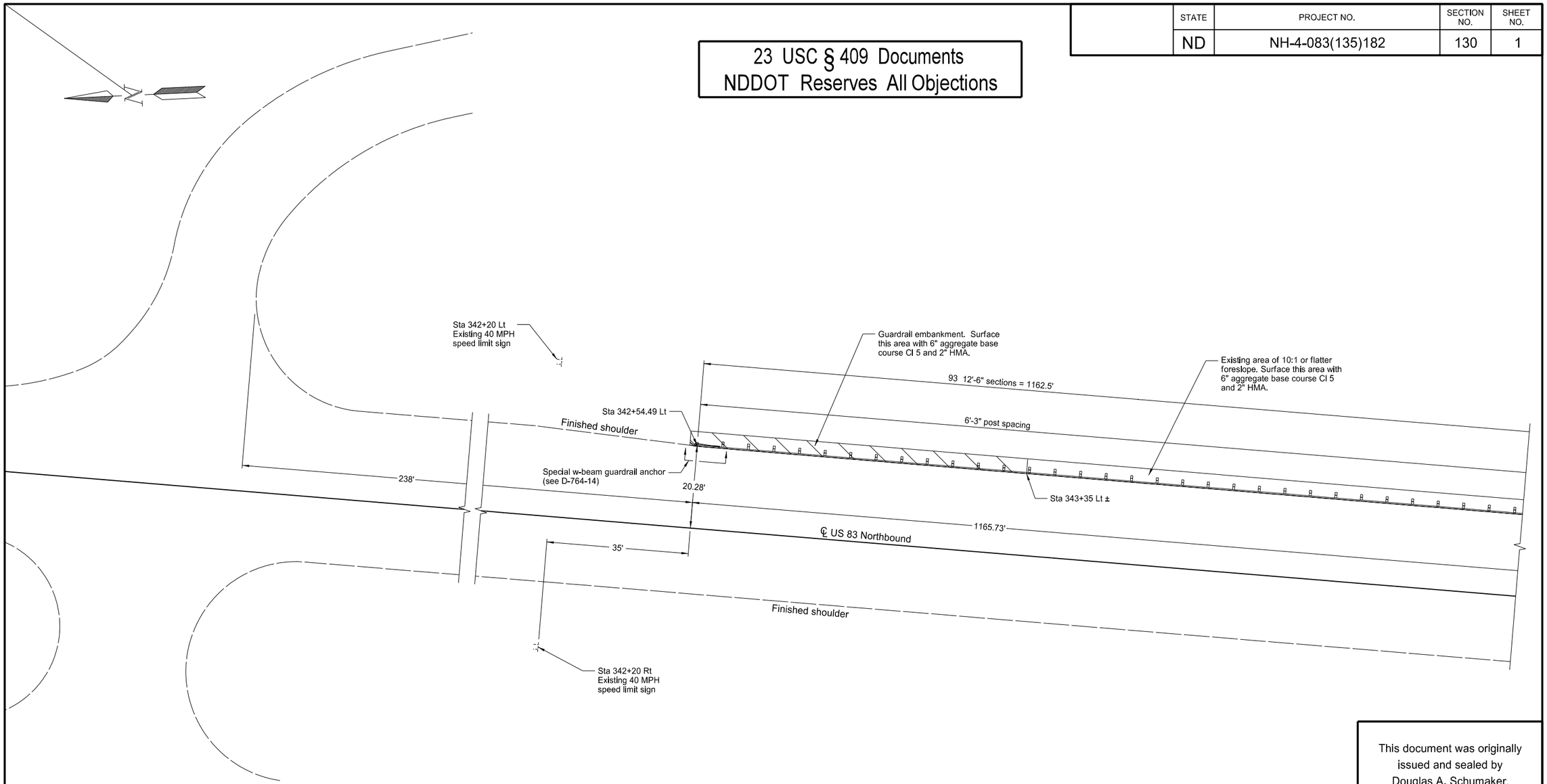
Left Turn Lane	Turn Lane Length	Arrows
182.594	590	3
184.340	290	3
185.725	325	3
187.734	325	3
189.745	240	3
190.765	170	2
193.748	315	3
195.826	1125	3
196.773	210	3
196.944	175	2
TOTALS	3675	28

Right Turn Lane	Turn Lane Length	Turn Lane Length
182.618	590	3
185.725	300	3
187.751	240	3
188.737	360	3
189.766	240	3
190.244	275	3
190.765	170	2
191.767	200	3
193.755	315	3
195.238	180	2
195.826	745	3
196.782	210	3
196.957	175	3
197.343	190	3
TOTALS	4190	40

Pavement Marking
66th Ave. SW
RP 195.826

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	NH-4-083(135)182	130	1

23 USC § 409 Documents
NDDOT Reserves All Objections



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W-Beam Guardrail Layout
Sheet 1 of 3

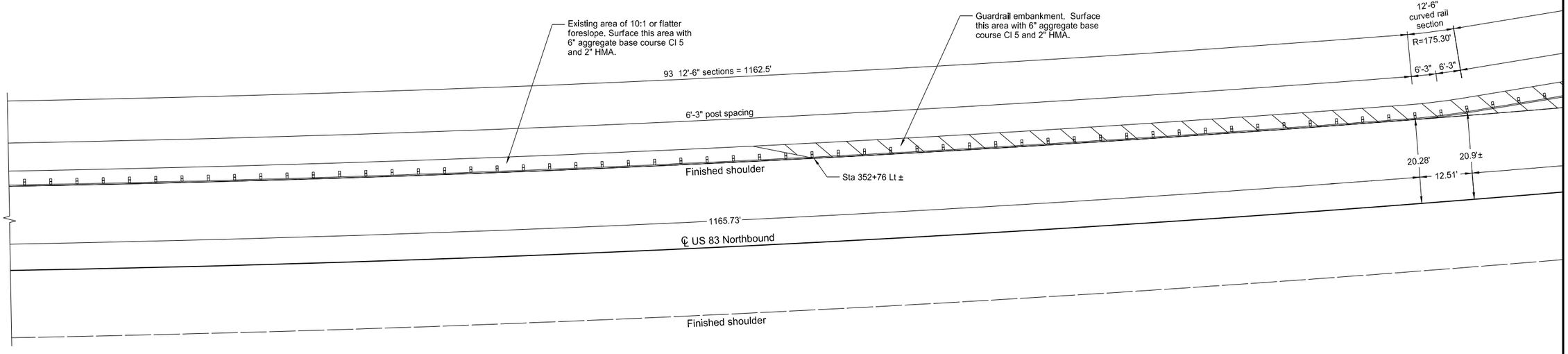
Steep Embankment
RP 197.228 Rt

US 83 Northbound

8/30/2016 3:19:16 PM tcork R:\project\40083182.135\traffic\130GR_001_LGdrl.dgn

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	NH-4-083(135)182	130	2

23 USC § 409 Documents
NDDOT Reserves All Objections



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W-Beam Guardrail Layout
Sheet 2 of 3

Steep Embankment
RP 197.228 Rt

US 83 Northbound

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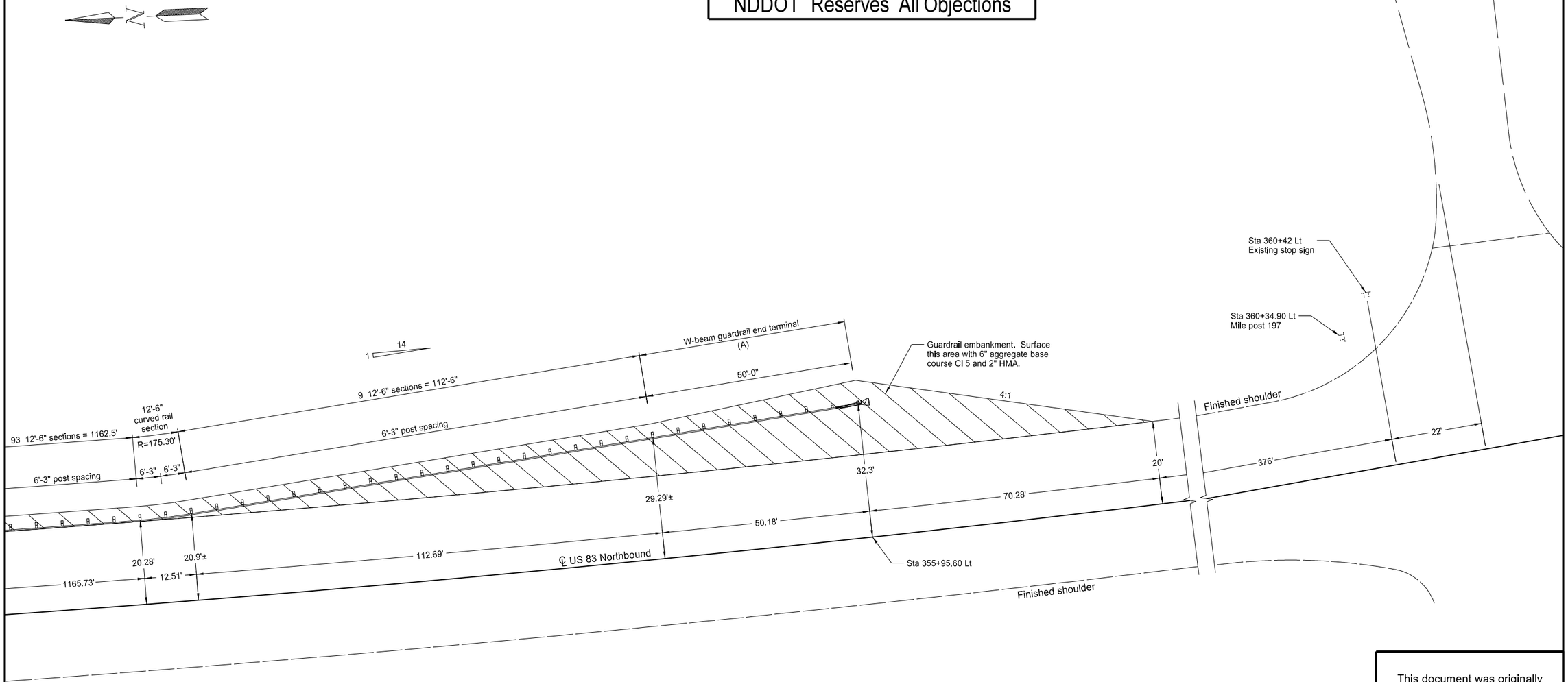
	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	NH-4-083(135)182	130	3

23 USC § 409 Documents
NDDOT Reserves All Objections



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(A) Install either a FLEAT or a Slotted Rail Terminal at this location.

If a FLEAT is installed, install the end terminal as shown above.

If a Slotted Rail Terminal is installed, install it with the offset as shown on Standard D-764-7. Additional guardrail embankment required is at the contractor's expense.

W-Beam Guardrail Layout
Sheet 3 of 3

Steep Embankment
RP 197.228 Rt

US 83 Northbound

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	NH-4-083(135)182	130	4

W-BEAM GUARDRAIL SUMMARY OF QUANTITIES

W-BEAM GUARDRAIL AT OBSTRUCTIONS
DIVIDED HIGHWAYS

LOCATION	(A) 5/8" Ø x 18" LONG BUTTON HEAD BOLT	(A) 5/8" Ø x 1 1/4" LONG BUTTON HEAD BOLT	(A) 5/8" Ø x 10" LONG GUARD-RAIL BOLT	(A) 6" x 8" x 14" TIMBER BLOCK	(A) 6" x 8" x 6'-0" TIMBER POST	(A) 12'-6" STRAIGHT RAIL SECTION	(A) 12'-6" CURVED RAIL SECTION	(A) REFLECTOR-IZED PLATES	(A) W-BEAM END SECTION (FLARED)	(A) BCT CABLE ASSEM-BLY AND BEARING PLATE	(A) BCT ANCHOR PLATE	(A) BCT TERMINAL POST	(A) 5/8" Ø x 1 1/2" LONG HEX HEAD BOLT	(B) GUARD RAIL EMBANK-MENT
	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	CY
Sta 342+52.72 to 342+66.99 lt	2	16	1	2	2	1			1	1	1	1	8	
Sta 344+79.49 to 355+45.42 lt	171	688		171	171	84	1	28						438
TOTAL	173	704	1	173	173	85	1	28	1	1	1	1	8	438

W-beam guardrail

Sta 342+52.72 to 342+66.99 lt	14.3	LF
Sta 344+79.49 to 355+45.42 lt	1062.5	LF
Total	1076.8	LF

Guardrail embankment - type C

Sta 342+52.72 to 356+65.88 lt	1	ea

W-beam guardrail end terminal

Sta 355+45.42 to 355+95.60 lt	1	ea

Remove W-beam guardrail & posts

Sta 343+35 to 352+23 lt	887.5	LF	
Sta 449+59 to 450+14 lt	75	LF	(D)
Total	962.5	LF	

Reset W-beam guardrail

Sta 342+66.99 to 344+79.49 lt	212.5	LF	(C)

Remove end treatment & transition

Sta 352+23 to 352+60 lt	1	ea

(A) Include these items in the contract unit price bid for "W-Beam Guardrail".

(B) The volume of guardrail embankment (cubic yards) is for informational purposes only.

(C) Resetting this guardrail will require that the contractor supply the following new items:

(33) 6"x8"x6'-0" timber posts
(33) 6"x8"x14" timber blocks
(33) 5/8"x18" long guardrail bolts

Include these items in the contract price bid for the item "Reset W-beam guardrail."

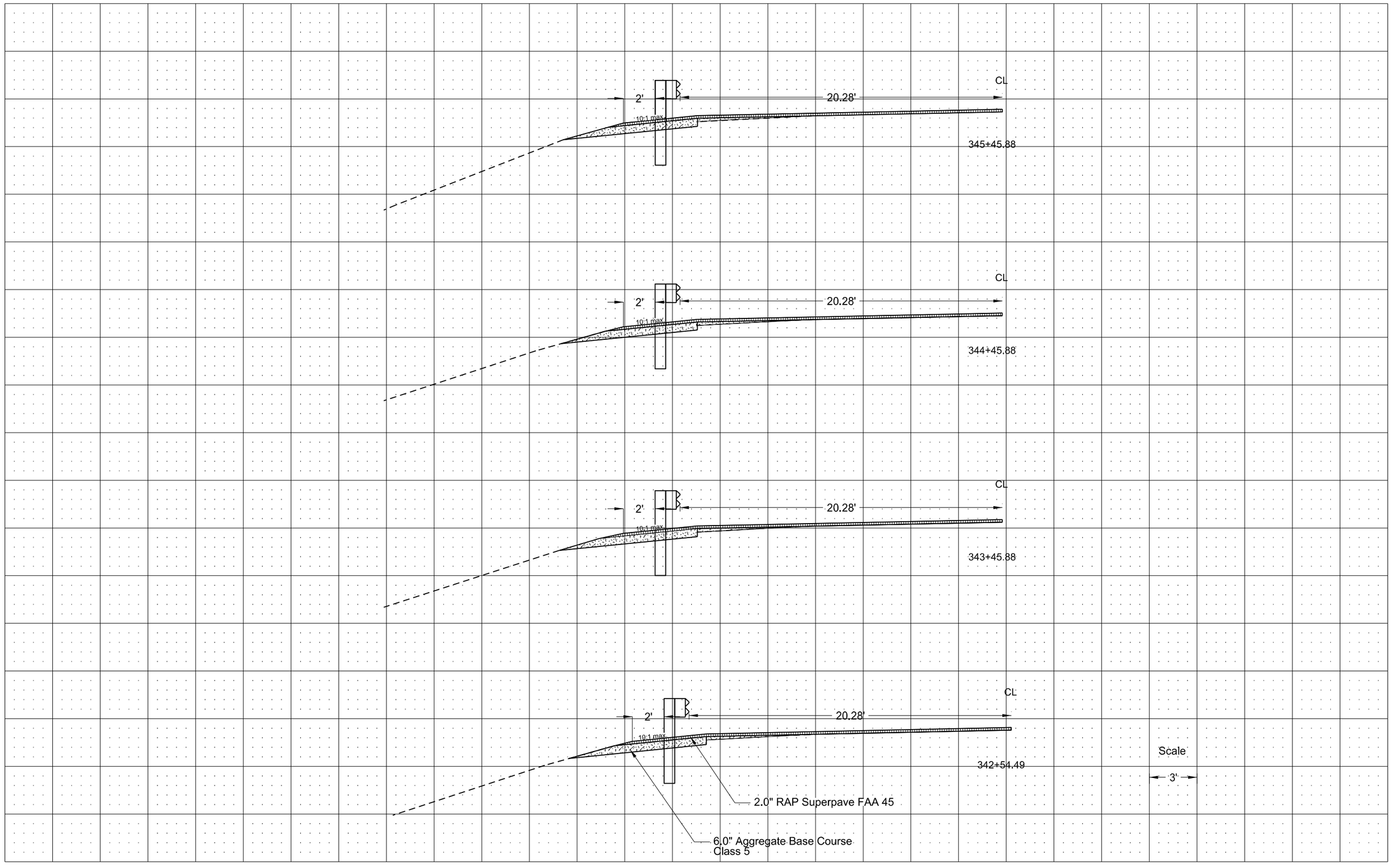
(D) This guardrail is located at RP 195.31 Rt.

W-Beam Guardrail Quantities

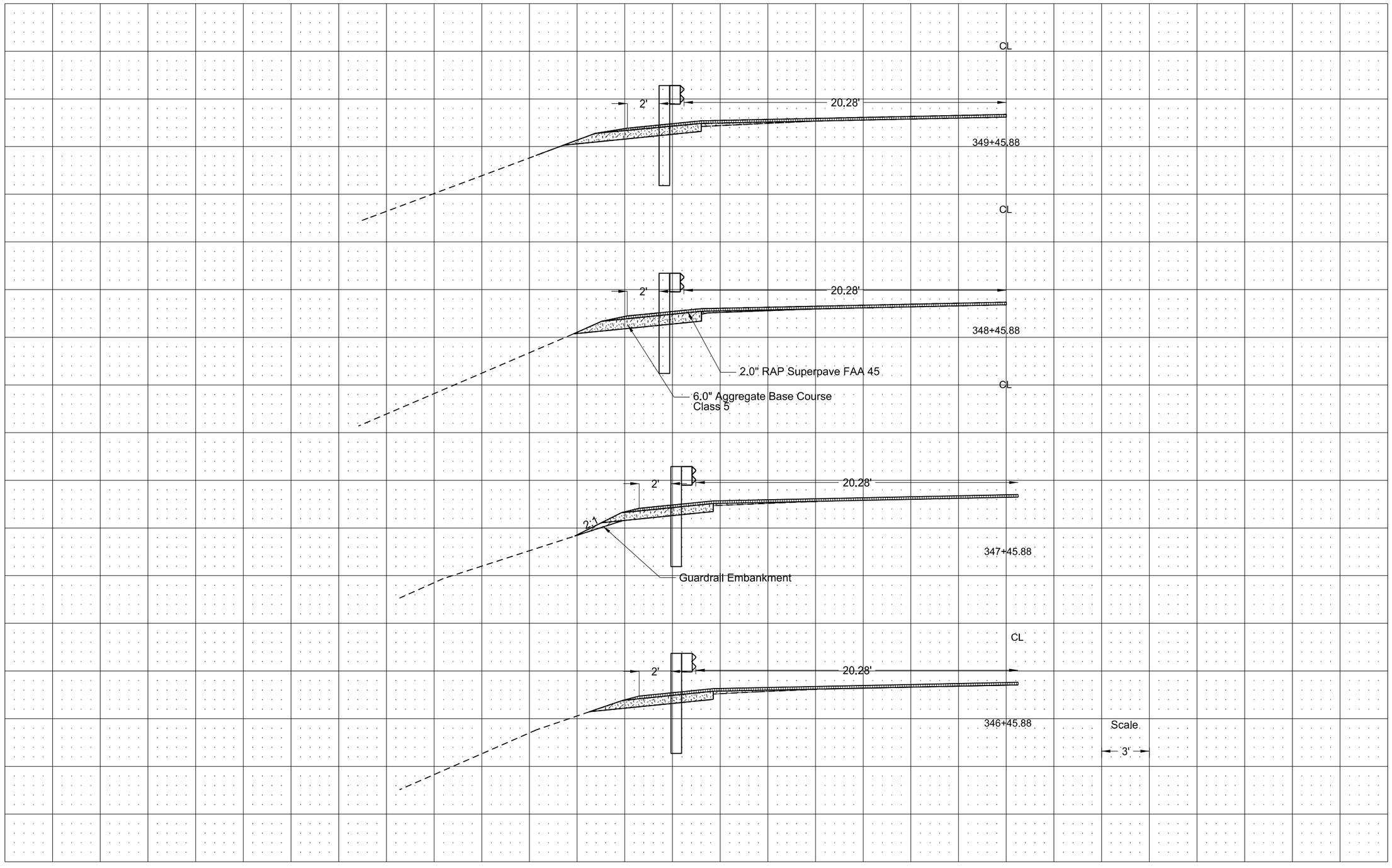
Steep Embankment
RP 197.228 Rt

US 83 Northbound

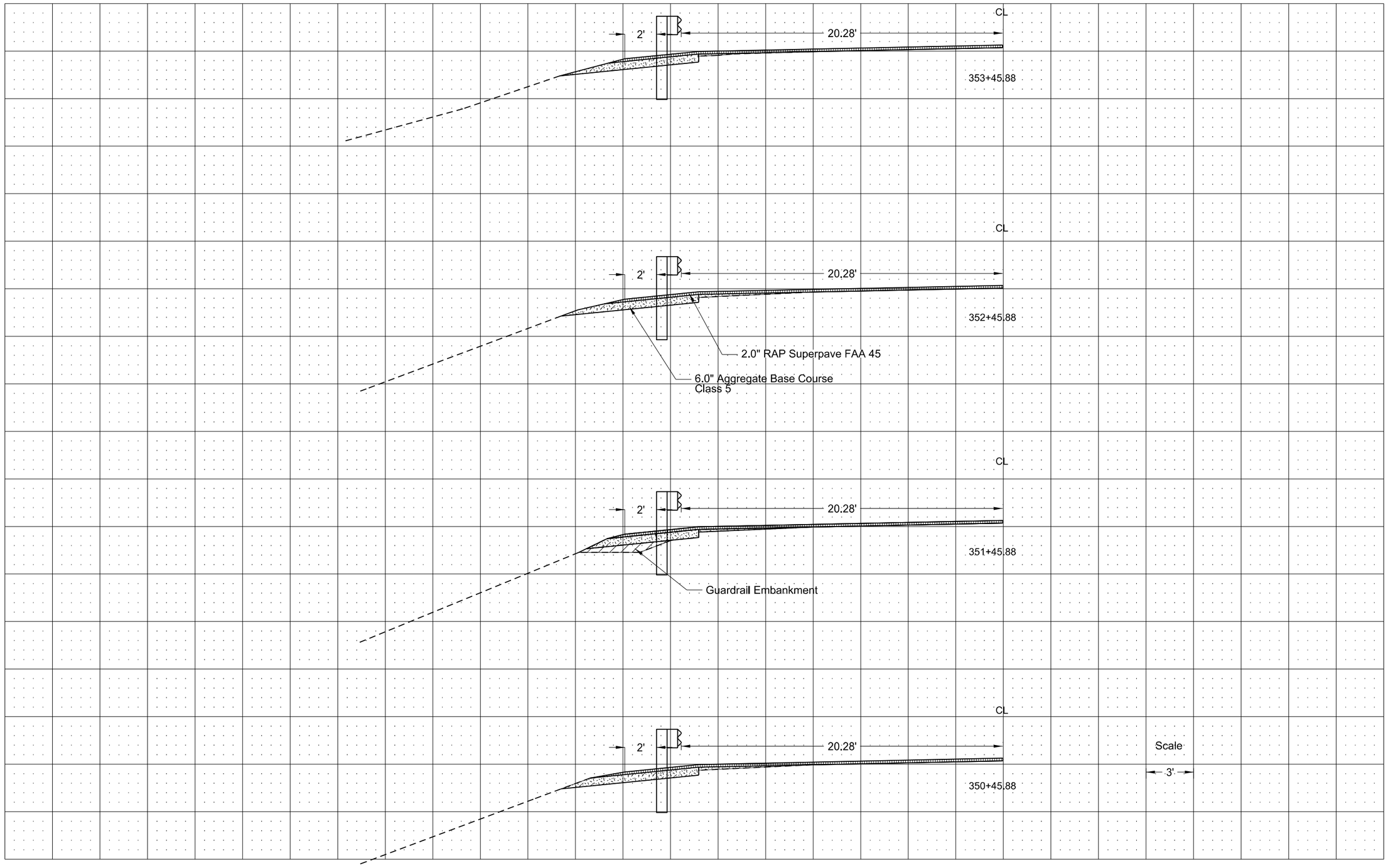
	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	NH-4-083(135)182	200	1



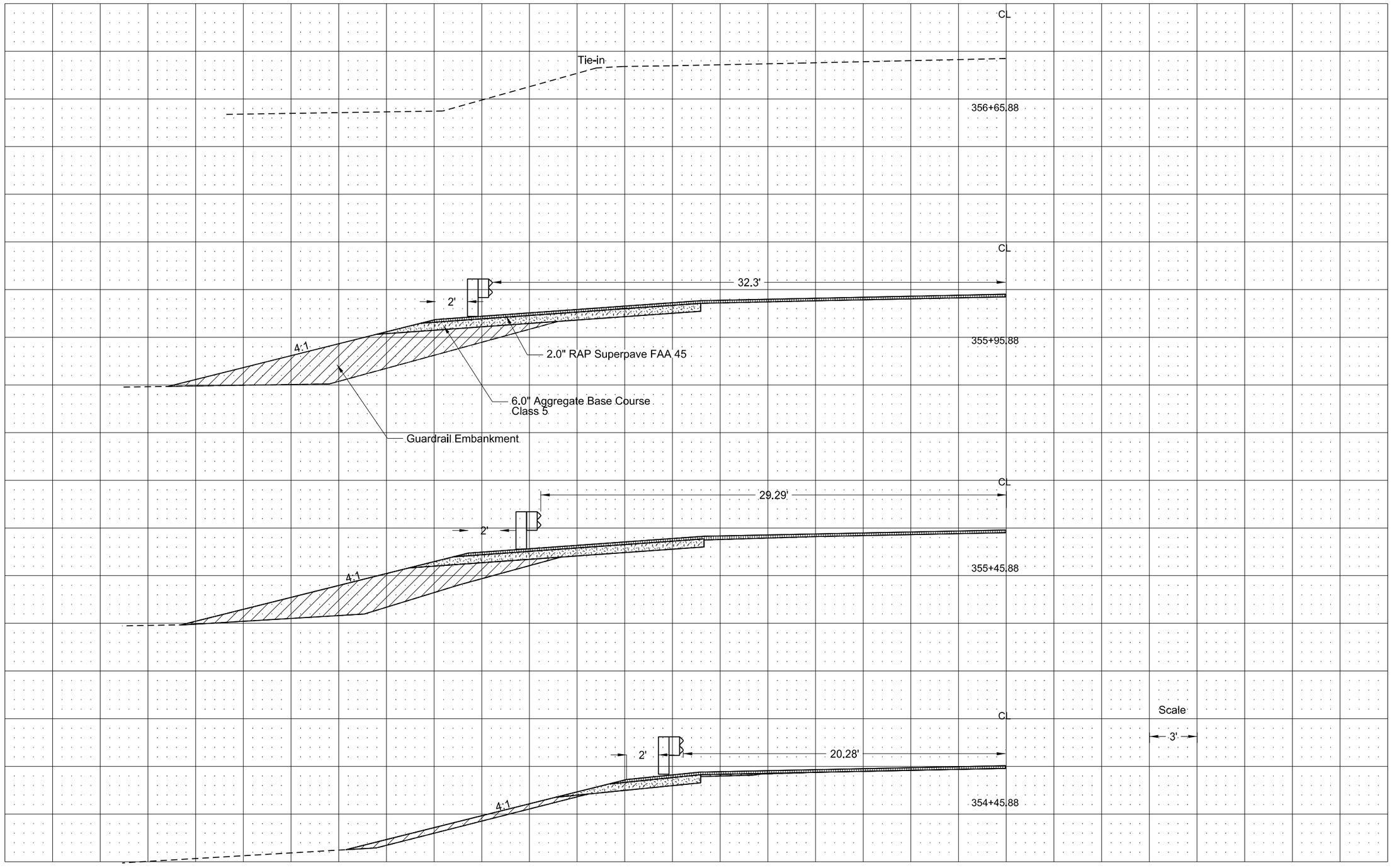
	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	NH-4-083(135)182	200	2



	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	NH-4-083(135)182	200	3



	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	NH-4-083(135)182	200	4



NDDOT ABBREVIATIONS

D-101-1

?	This is a special text character used in the labeling of existing features. It indicates a feature that has an unknown characteristic, potentially based on: lack of description, location accuracy or purpose.
Abn	abandoned
Abut	abutment
Ac	acres
Adj	adjusted
Aggr	aggregate
Ahd	ahead
ARV	air release valve
Align	alignment
Al	alley
Alt	alternate
Alum	aluminum
ADA	Americans with Disabilities Act
A	ampere
&	and
Appr	approach
Approx	approximate
ACP	asbestos cement pipe
Asph	asphalt
AC	asphalt cement
Assmd	assumed
@	at
Atten	attenuation
ATR	automatic traffic recorder
Ave	Avenue
Avg	average
ADT	average daily traffic
Az	azimuth
Bk	back
BF	back face
Bs	backsight
Balc	balcony
B Wire	barbed wire
Barr	barricade
Btry	battery
Brg	bearing
BI	beehive inlet
Beg	begin
BM	bench mark
Bkwy	bikeway
Bit	bituminous
Blk	block
Bd Ft	board feet
BH	bore hole
BS	both sides
Bot	bottom
Blvd	Boulevard
Bndry	boundary
BC	brass cap
Brkwy	breakaway
Br	bridge
Bldg	building
BV	butterfly valve
Byp	bypass
C Gdrl	cable guardrail
Calc	calculate
Cd	candela
CIP	cast iron pipe
CB	catch basin
CRS	cationic rapid setting
C Gd	cattle guard
C To C	center to center
Cl or ℄	centerline
Cm	centimeter
Ch	chain
Chnlk	chain-link
Ch Blk	channel block
Ch Ch	channel change
Chk	check
Chsld	chiseled
Cir	circle
Cl	class
Cl	clay
Cl F	clay fill
Cl Hvy	clay heavy
Cl Lm	clay loam
Clnt	clean-out
Clr	clear
Cl&gr	clearing & grubbing
Co S	coal slack
Comb.	combination
Coml	commercial
Compr	compression
CADD	computer aided drafting & design
Conc	concrete
Cond	conductor
Const	construction
Cont	continuous
CSB	continuous split barrel sample
Contr	contraction
Contr	contractor
CP	control point
Coord	coordinate
Cor	corner
Corr	corrected
CAES	corrugated aluminum end section
CAP	corrugated aluminum pipe
CMES	corrugated metal end section
CMP	corrugated metal pipe
CPVCP	corrugated poly-vinyl chloride pipe
CSES	corrugated steel end section
CSP	corrugated steel pipe
C	coulomb
Co	County
Crse	course
C Gr	course gravel
CS	course sand
Ct	Court
Xarm	cross arm
Xbuck	cross buck
Xsec	cross sections
Xing	crossing
Xrd	Crossroad
Crn	crown
CF	cubic feet
M3	cubic meter
M3/s	cubic meters per second
CY	cubic yard
Cy/mi	cubic yards per mile
Culv	culvert
C&G	curb & gutter
CI	curb inlet
CR	curb ramp
CS	curve to spiral
C	cut
Dd Ld	dead load
Defl	deflection
Defm	deformed
Deg or D	degree
Dlnt	delineate
Dlntr	delineator
Depr	depression
Desc	description
Det	detail
DWP	detectable warning panel
Dtr	detour
Dia	diameter
Dir	direction
Dist	distance
DM	disturbed material
DB	ditch block
DG	ditch grade
Dbl	double
Dn	down
Dwg	drawing
Dr	drive
Drwy	driveway
DI	drop inlet
D	dry density
Ea	each
Esmt	easement
E	East
EB	Eastbound
Elast	elastomeric
EL	electric locker
E Mtr	electric meter
Elec	electric/al
EDM	electronic distance meter
Elev or El	elevation
Ellipt	elliptical
Emb	embankment
Emuls	emulsion/emulsified
ES	end section
Engr	engineer
ESS	environmental sensor station
Eq	equal
Eq	equation
Evgr	evergreen
Exc	excavation
Exst	existing
Exp	expansion
Expy	Expressway
E	external of curve
Extru	extruded
FOS	factor of safety
F	Fahrenheit
FS	far side
F	farad
Fed	Federal
FP	feed point
Ft	feet/foot
Fn	fence
Fn P	fence post
FO	fiber optic
FB	field book
FD	field drive
F	fill
FAA	fine aggregate angularity
FS	fine sand
FH	fire hydrant
Fl	flange
Flrd	flared
FES	flared end section
F Bcn	flashing beacon
FA	flight auger sample
FL	flow line
Ftg	footing
FM	force main
Fs	foresight
Fnd	found
Fdn	foundation
Frac	fractional
Frwy	freeway
Frt	front
FF	front face
F Disp	fuel dispenser

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
07-01-14	
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NDDOT ABBREVIATIONS

D-101-2

FFP	fuel filler pipes
FLS	fuel leak sensor
Furn	furnish/ed
Gal	gallon
Galv	galvanized
Gar	garage
Gs L	gas line
G Reg	gas line regulator
GMV	gas main valve
G Mtr	gas meter
GSV	gas service valve
GVP	gas vent pipe
GV	gate valve
Ga	gauge
Geod	geodetic
GIS	Geographical Information System
G	giga
GPS	Global Positioning System
Gov	government
Grd	graded/grade
Gr	gravel
Grnd	ground
GWM	ground water monitor
Gdrl	guardrail
Gtr	gutter
H Plg	H piling
Hdwl	headwall
Ha	hectare
Ht	height
HI	height of instrument
Hel	helical
H	henry
Hz	hertz
HDPE	high density polyethylene
HM	high mast
HP	high pressure
HPS	high pressure sodium
Hwy	highway
Hor	horizontal
HBP	hot bituminous pavement
Hr	hour(s)
Hyd	hydrant
Ph	hydrogen ion content
Id	identification
In or "	inch
Incl	inclinometer tube
IMH	inlet manhole
ID	inside diameter
Inst	instrument
Intchg	interchange
Intmdt	intermediate
Intscn	intersection
Inv	invert
IM	iron monument
I Pn	Iron Pin
IP	iron Pipe
Jt	joint
J	joule
Jct	junction
K	kelvin
Kn	kilo newton
Kpa	kilo pascal
Kg	kilogram
Kg/m3	kilogram per cubic meter
Km	kilometer
K	Kip(s)
LS	Land Surveyor (licensed)
LSIT	Land Surveyor In Training
Ln	lane
Lg	large
Lat	latitude
Lt	left
L	length of curve
Lens	lenses
Lvl	level
LB	level book
Lvlng	leveling
Lht	light
LP	light pole
Ltg	lighting
Lig Co	lignite coal
Lig Sl	lignite slack
LF	linear foot
Liq	liquid
LL	liquid limit
L	litre
Lm	loam
Loc	location
LC	long chord
Long.	longitude
Lp	loop
LD	loop detector
Lm	lumen
Lum	luminaire
L Sum	lump sum
Lx	lux
ML	main line
M Hr	man hour
MH	manhole
Mkd	marked
Mkr	marker
Mkg	marking
MA	mast arm
Matl	material
Max	maximum
MC	meander corner
Meas	measure
Mdn	median
MD	median drain
MC	medium curing
M	mega
Mer	meridian
M	meter
M/s	meters per second
M	mid ordinate of curve
Mi	mile
MM	mile marker
MP	mile post
Ml	milliliter
Mm	millimeter
Mm/hr	millimeters per hour
Min	minimum
Misc	miscellaneous
Mon	monument
Mnd	mound
Mtbl	mountable
Mtd	mounted
Mtg	mounting
Mk	muck
Mun	municipal
N	nano
NGS	National Geodetic Survey
NS	near side
Neop	neoprene
Ntwk	network
N	newton
N	North
NE	North East
NW	North West
NB	Northbound
No. or #	number
Obsc	obscure(d)
Obsn	observation
Ocpd	occupied
Ocpy	occupy
Off Loc	office location
O/s	offset
OC	on center
C	one dimensional consolidation
OC	organic content
Orig	original
O To O	out to out
OD	outside diameter
OH	overhead
PMT	pad mounted transformer
Pg	pages
Pntd	painted
Pr	pair
Pnl	panel
Pk	park
PK	Parker-Kalon nail
Pa	pascal
PSD	passing sight distance
Pvmt	pavement
Ped	pedestal
Ped	pedestrian
PPP	pedestrian pushbutton post
Pen.	penetration
Perf	perforated
Per.	perimeter
PL	pipeline
Pl	place
P&P	plan & profile
PL	plastic limit
Pl	plate
Pt	point
PCC	point of compound curve
PC	point of curve
PI	point of intersection
PRC	point of reverse curvature
PT	point of tangent
POC	point on curve
POT	point on tangent
PE	polyethylene
PVC	polyvinyl chloride
PCC	Portland Cement concrete
Lb or #	pounds
PP	power pole
Preempt	preemption
Prefab	prefabricated
Prfmd	preformed
Prep	preperation
Press.	pressure
PRV	pressure relief valve
Prestr	prestressed
Pvt	private
PD	private drive
Prod.	production/produce
Prog	programmed
Prop.	property
Prop Ln	property line
Ppsd	proposed
PB	pull box

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NDDOT ABBREVIATIONS

D-101-3

Qty	quantity
Qtr	quarter
Rad or R	radius
RR	railroad
Rlwy	railway
Rsd	raised
RTP	random traverse point
Rge or R	range
RC	rapid curing
Rec	record
Rcy	recycle
RPCC	recycled Portland cement concrete
Ref	reference
R Mkr	reference marker
RM	reference monument
Refl	reflectorized
RCB	reinforced concrete box
RCES	reinforced concrete end section
RCP	reinforced concrete pipe
RCPS	reinforced concrete pipe sewer
Reinf	reinforcement
Res	reservation
Ret	retaining
Rev	reverse
Rt	right
R/W	right of way
Riv	river
Rd	road
Rdbd	road bed
Rdwy	roadway
RWIS	Roadway Weather Information System
Rk	rock
Rt	route
Salv	salvage(d)
Sd	sand
Sdy Cl	sandy clay
Sdy Cl Lm	sandy clay loam
Sdy Fl	sandy fill
Sdy Lm	sandy loam
San	sanitary sewer line
Sc	scoria
Sec	seconds
Sec	section
SL	section line
Sep	separation
Seq	sequence
Serv	service
Sh	shale
Sht	sheet
Shtng	sheeting
Shldr	shoulder
Sw	sidewalk
S	siemens
SD	sight distance
SN	sign number
Sig	signal
Si Cl	silt clay
Si Cl Lm	silty clay loam
Si Lm	silty loam
Sgl	single
SC	slow curing
SS	slow setting
Sm	small
S	South
SE	South East
SW	South West
SB	Southbound
Sp	spaces
Spcl	special
SA	special assembly
SP	special provisions
G	specific gravity
Spk	spike
SC	spiral to curve
ST	spiral to tangent
SB	split barrel sample
SH	sprinkler head
SV	sprinkler valve
Sq	square
SF	square feet
Km2	square kilometer
M2	square meter
SY	square yard
Stk	stake
Std	standard
N	standard penetration test
Std Specs	Standard Specifications
Sta	station
Sta Yd	station yards
Stm L	steam line
SEC	steel encased concrete
SSD	stopping sight distance
SD	storm drain
St	street
SPP	structural plate pipe
SPPA	structural plate pipe arch
Str	structure
Subd	subdivision
Sub	subgrade
Sub Prep	subgrade preperation
Ss	subsoil
SE	superelevation
SS	supplement specification
Supp	supplemental
Surf	surfacing
Surv	survey
Sym	symmetrical
SI	Systems International
Tan	tangent
T	tangent (semi)
TS	tangent to spiral
Tel	telephone
Tel B	Telephone Booth
Tel P	telephone pole
Tv	television
Temp	temperature
Temp	temporary
TBM	temporary bench mark
T	tesla
T	thinwall tube sample
T/mi	tons per mile
Ts	topsoil
Twp or T	township
Traf	traffic
TSCB	traffic signal control box
Tr	trail
Transf	transformer
TB	transit book
Trans	transition
TT	transmission tower
Trans	transverse
Trav	traverse
TP	traverse point
Trtd	treated
Trmt	treatment
Qc	triaxial compression
TERO	tribal employment rights ordinance
Tpl	triple
TP	turning point
Typ	typical
Qu	unconfined compressive strength
Ugrnd	underground
USC&G	US Coast & Geodetic Survey
USGS	US Geologic Survey
Util	utility
VG	valley gutter
Vap	vapor
Vert	vertical
VC	vertical curve
VCP	vitrified clay pipe
V	volt
Vol	volume
Wkwy	walkway
W	water content
WGV	water gate valve
WL	water line
WM	water main
WMV	water main valve
W Mtr	water meter
WSV	water service valve
WW	water well
W	watt
Wrng	wearing
Wb	weber
WIM	Weigh In Motion
W	West
WB	Westbound
Wrng	wiring
W/	with
W/o	without
WC	witness corner
WGS	World Geodetic System
Z	zenith

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NDDOT UTILITY COMPANY AND ORGANIZATION ABBREVIATIONS

D-101-10

702COM	702 Communications
ACCENT	Accent Communications
AGASSIZ WU	Agassiz Water Users Incorporated
AGC	Assiociated General Contractors of America
All PI	Alliance Pipeline
ALL SEAS WU	All Seasons Water Users Association
AMOCO PI	Amoco Pipeline Company
AMRDA HESS	Amerada Hess Corporation
AT&T	AT&T Corporation
B PAW	Bear Paw Energy Incorporated
BAKER ELEC	Baker Electric
BASIN ELEC	Basin Electric Cooperative Incorporated
BEK TEL	Bek Communications Cooperative
BELLE PL	Belle Fourche Pipeline Company
BLM	Bureau of Land Management
BNSF	Burlington Northern Santa Fe Railway
BOEING	Boeing
BRNS RWD	Barnes Rural Water District
BURK-DIV ELEC	Burke-Divide Electric Cooperative
BURL WU	Burleigh Water Users
Cable One	Cable One
CABLE SERV	Cable Services
CAP ELEC	Capital Electric Cooperative Incorporat
CASS CO ELEC	Cass County Electric Cooperative
CASS RWU	Cass Rural Water Users Incorporated
CAV ELEC	Cavalier Rural Electric Cooperative
CBLCOM	Cablecom Of Fargo
CENEX PL	Cenex Pipeline
CENT PL WATER DIST	Central Pipe Line Water District
CENT PWR ELEC	Central Power Electric Cooperative
COE	Corps of Engineers
CONS TEL	Consolidated Telephone
CONT RES	Continental Resource Inc
CPR	Canadian Pacific Railway
D O E	Department Of Energy
DAK CARR	Dakota Carrier Network
DAK CENT TEL	Dakota Central Telephone
DAK RWD	Dakota Rural Water District
DGC	Dakota Gasification Company
DICKEY R NET	Dickey Rural Networks
DICKEY RWU	Dickey Rural Water Users Association
DICKEY TEL	Dickey Telephone
DNRR	Dakota Northern Railroad
DOME PL	Dome Pipeline Company
DVELEC	Dakota Valley Electric Cooperative
DVMW	Dakota, Missouri Valley & Western
ENBRDG	Enbridge Pipelines Incorporated
ENVENTIS	Enventis Telephone
FALK MNG	Falkirk Mining Company
FHWA	Federal Highway Administration
G FKS-TRL WD	Grand Forks-traill Water District
GETTY TRD & TRAN	Getty Trading & Transportation
GLDN W ELEC	Golden West Electric Cooperative
GRGS CO TEL	Griggs County Telephone
GT PLNS NAT GAS	Great Plains Natural Gas Company
HALS TEL	Halstad Telephone Company
IDEA1	Idea1
INT-COMM TEL	Inter-Community Telephone Company
KANEB PL	Kaneb Pipeline Company
KEM ELEC	Kem Electric Cooperative Incorporated
KOCH GATH SYS	Koch Gathering Systems Incorporated
LKHD PL	Lakehead Pipeline Company
LNGDN RWU	Langdon Rural Water Users Incorporated
LWR YELL R ELEC	Lower Yellowstone Rural Electric
MCKNZ CON	McKenzie Consolidated Telcom
MCKNZ ELEC	McKenzie Electric Cooperative
MCKNZ WRD	McKenzie County Water Resource District
MCLEOD	McLeod USA
MCLN ELEC	McLean Electric Cooperative
MCLN-SHRDN R WAT	McLean-Sheridan Rural Water
MDU	Montana-dakota Utilities
MID-CONT CABLE	Mid-Continent Cable
MIDSTATE TEL	Midstate Telephone Company
MINOT CABLE	Minot Cable Television
MINOT TEL	Minot Telephone Company
MISS W W S	Missouri West Water System
MNKOTA PWR	Minnkota Power
MOR-GRAN-SOU ELEC	Mor-gran-sou Electric Cooperative
MOUNT-WILLI ELEC	Mountrail-williams Electric Cooperative
MRE LBTY TEL	Moore & Liberty Telephone
MUNICIPAL	City Water And Sewer
MUNICIPAL	City Of '.....'
N CENT ELEC	North Central Electric Cooperative
N VALL W DIST	North Valley Water District
ND PKS & REC	North Dakota Parks And Recreation
ND TEL	North Dakota Telephone Company
NDDOT	North Dakota Department of Transportation
NDSU SOIL SCI DEPT	NDSU Soil Science Department
NEMONT TEL	Nemont Telephone
NODAK R ELEC	Nodak Rural Electric Cooperative
NOON FRMS TEL	Noonan Farmers Telephone Company
NPR	Northern Plains Railroad
NSP	Northern States Power
NTH PRAIR RW	Northern Prairie Rural Water Association
NTHN BRDR PL	Northern Border Pipeline
NTHN PLNS ELEC	Northern Plains Electric Cooperative Incorporated
NTHWSTRN REF	Northwestern Refinery Company
NW COMM	Northwest Communication Cooperation
ONEOK	Oneok gas
OSHA	Occupational Safety and Health Administration
OTTR TL PWR	Otter Tail Power Company
P L E M	Prairielands Energy Marketing
POLAR COM	Polar Communications
PVT ELEC	Private Electric
QWEST	Qwest Communications
R&T W SUPPLY	R & T Water Supply Association
RAMSEY R SEW	Ramsey Rural Sewer Association
RAMSEY RW	Ramsey Rural Water Association
RAMSEY UTIL	Ramsey County Rural Utilities
RED RIV TEL	Red River Rural Telephone
RESVTN TEL	Reservation Telephone
ROBRTS TEL	Roberts Company Telephone
R-RIDER ELEC	Roughrider Electric Coop
RRVW	Red River Valley & Western Railroad
RSR ELEC	R.S.R. Electric Cooperative
S E W U	South East Water Users Incorporated
SCOTT CABLE	Scott Cable Television Dickinson
SHERDN ELEC	Sheridan Electric Cooperative
SHEYN VLY ELEC	Sheyenne Valley Electric Cooperative
SKYTECH	Skyland Technologies Incorporated
SLOPE ELEC	Slope Electric Cooperative Incorporated
SOURIS RIV TELCOM	Souris River Telecommunications
ST WAT COMM	State Water Commission
STATE LN WATER	State Line Water Cooperative
STER ENG	Sterling Energy
STUT RWU	Stutsman Rural Water Users
SW PL PRJ	Southwest Pipeline Project
T M C	Turtle Mountain Communications
TCI	TCI of North Dakota
TESORO HGH PLNS PL	Tesoro High Plains Pipeline
TRI-CNTY WU	Tri-County Water Users Incorporated
TRL CO RWU	Traill County Rural Water Users
UNTD TEL	United Telephone
UPPR SOUR WUA	Upper Souris Water Users Association
US SPRINT	U.S. Sprint
USAF MSL CABLE	U.S.A.F. Missile Cable
USFWS	US Fish and Wildlife Service
USW COMM	U.S. West Communications
VRNDRY ELEC	Verendrye Electric Cooperative
W RIV TEL	West River Telephone Incorporated
WEB	W. E. B. Water Development Association
WILLI RWA	Williams Rural Water Association
WILSTN BAS PL	Williston Basin Interstate Pipeline Company
WLSH RWD	Walsh Water Rural Water District
WOLVRTN TEL	Wolverton Telephone
XLENER	Xcel Energy
YSVR	Yellowstone Valley Railroad

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D-101-20

Line Styles

- Limits of Const Transition Line
- Bale Check
- Rock Check
- Sight Distance Triangle Line
- Small Hidden Object
- Dimension Leader
- Existing Ground
- Existing Topsoil (Cross Section View)
- Large Hidden Object
- Edge Drain
- Geotextile Fabric Type D
- Existing Electrical
- Existing Fiber Optic Line
- Existing TV Fiber Optic
- Existing Gas Pipe
- Geogrid
- Existing Overhead Utility Line
- Existing Power
- Existing Fuel Pipeline
- Existing Undefined Above Ground Pipe Line
- Geotextile Fabric Type R
- Geotextile Fabric Type R1
- Remove Line
- Geotextile Fabric Type RR
- Geotextile Fabric Type S
- Floating Silt Curtain
- Existing Telephone Line
- Existing TV Line
- Existing Assumed Ground (Not Surveyed)
- Tentative Ground Line
- Existing Water or Steam Line
- Existing Under Drain
- Under Drain
- Wall
- Existing Slotted Drain
- Existing Cemetary Boundary
- Centerline Pavement Marking
- Barrier with Centerline Pavement Marking
- Barrier Pavement Marking
- Stripe 4 IN Dotted Extension White
- Stripe 8 IN Dotted Extension White
- Stripe 8 IN Lane Drop
- Wetland Mitigation
- Existing Box Culvert Bridge
- Existing Concrete Surface
- Existing Drainage Structure
- Easement
- Existing Concrete
- Existing Easement
- Existing Gravel Surface
- Existing Aggregate (Cross Section View)
- Existing Curb and Gutter (Cross Section View)
- Existing Riprap
- Existing Underground Vault or Lift Station
- Tangent Line
- Hidden Object
- Existing Dirt Surface
- Existing Conduit
- Topsoil Profile
- Existing Conductor
- Conductor
- Fiber Optic
- Existing Loop Detector
- Subgrade, Subcut or Ditch Grade
- Existing Asphalt Surface
- Existing Asphalt (Cross Section View)
- Existing Reinforcement Rebar
- Existing Tie Point Line
- Existing State or International Line
- Existing Quarter Section Line
- Existing County
- Existing Section Line
- Existing Township
- Existing Railroad Centerline
- Centerline
- Existing Centerline
- Supplemental Contour
- Right of Way
- Existing Right of Way
- Existing Right of Way Railroad
- Failure Line
- Existing Conditions
- Existing Ground (Details)
- Existing Sixteenth Section Line
- Existing Right of Way Not State Owned
- Phantom Object
- Centerline Main
- Existing Guardrail Cable
- Existing Guardrail Metal
- Existing Edge of Water
- Excavation Limits
- Existing Government Lot Line
- Existing Adjacent Block Lines
- Existing Adjacent Lot Lines
- Existing Adjacent Property Line
- Existing Adjacent Subdivision Lines

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D-101-21

Line Styles

- Subgrade Reinforcement
- Existing Down Guy Wire Down Guy
- Existing Fence
- Existing Railroad
- Existing Sanitary Sewer
- Existing Sanitary Force Main
- Existing Storm Drain
- Existing Storm Drain Force Main
- Fence
- Silt Fence
- Existing Field Line
- Exst Flow
- Flow
- Existing Culvert
- Existing Curb
- Existing Valley Gutter
- Existing Driveway Gutter
- Existing Curb and Gutter
- Existing Mountable Curb and Gutter
- Existing Double Micro Loop Detector
- Micro Loop Detector Double
- Existing Overhead Sign Structure
- Existing Micro Loop Detector
- Micro Loop Detector
- Existing Overhead Sign Structure Cantilever
- Existing Railroad Switch
- Overhead Sign Structure Cantilever
- 24 Inch Pipe
- Reinforced Concrete Pipe
- Signal Head with Mast Arm
- Existing Signal Head with Mast Arm
- Tie Bar at Random Spacing
- 3-Cable w Posts
- Existing 3-Cable w Posts
- Site Boundary
- Fiber Rolls
- Doweled Joint
- Tie Bar 30 Inch 4 Foot Center to Center
- Tie Bar 18 Inch 3 Foot Center to Center
- Existing Berm, Dike, Pit, or Earth Dam
- Existing Ditch Block
- Depression Contours
- Existing City Corporate Limits or Reservation Boundary
- Gravel Pit - Borrow Area
- Existing Tree Boundary
- Tree Row
- Existing Brush or Shrub Boundary
- Existing Retaining Wall
- Existing Planter or Wall
- Retaining Wall (Plan View)
- Sheet Piling
- W-Beam w Posts
- Existing W-Beam Guardrail with Posts
- Exst Wet Area-Vegetation Break
- Existing Wetland Delineated

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Symbols

D-101-30

North Arrow (Half Scale)

Truck Mounted Attenuator

Type I Barricade

Type II Barricade

Type III Barricade

Catch Basin

Cairn or Stone Circle

Video Detection Camera

Storm Drain Cap or Stub

Corrugated Metal End Section 18 Inch

Corrugated Metal End Section 24 Inch

Corrugated Metal End Section 30 Inch

Corrugated Metal End Section 36 Inch

Corrugated Metal End Section 42 Inch

Corrugated Metal End Section 48 Inch

Concrete Foundation

Ground Connection Conductor

Neutral Connection Conductor

Phase 1 Connection Conductor

Phase 2 Connection Conductor

Traffic Cone

Signal Controller

Pad Mounted Signal Controller

Alignment Data Point

Emergency Vehicle Detector

Attenuation Device

Diamond Grade Delineator Type A

Diamond Grade Delineator Type B

Diamond Grade Delineator Type C

Diamond Grade Delineator Type D

Diamond Grade Delineator Type E

Flexible Delineator

Flexible Delineator Type A

Flexible Delineator Type B

Flexible Delineator Type C

Flexible Delineator Type D

Flexible Delineator Type E

Delineator Type A

Delineator Type A Reset

Delineator Type B

Delineator Type B Reset

Delineator Type C

Delineator Type D

Delineator Type E

Delineator Drums

Spot Elevation

Existing Access Control Arrow

Existing Artifact

Existing Flashing Beacon

Existing Benchmark

Existing Railroad Battery Box

Existing Bush or Shrub

Existing Gas Cap or Stub

Existing Sanitary Cap or Stub

Existing Storm Drain Cap or Stub

Existing Water Cap or Stub

Existing Sanitary Cleanout

Existing Concrete Foundation

Existing Traffic Signal Controller

Existing Pad Mounted Signal Controller

Existing Sixteenth Section Corner

Existing Quarter Section Corner

Existing Section Corner

Existing Railroad Crossbuck

Existing Satellite Dish

Existing Fuel Dispensers

Existing Flexible Delineator Type A

Existing Flexible Delineator Type B

Existing Flexible Delineator Type C

Existing Flexible Delineator Type D

Existing Flexible Delineator Type E

Existing Delineator Type A

Existing Delineator Type B

Existing Delineator Type C

Existing Delineator Type D

Existing Delineator Type E

Existing EFB Misc

Existing Flashing Beacon

Existing Pipe Mounted Flasher

Existing Pad Mounted Feed Point

Existing Pipe Mounted Feed Point with Pad

Existing Pole Mounted Feed Point

Existing Railroad Frog

Existing Snow Gate 18

Existing Snow Gate 28

Existing Snow Gate 40

Existing Headwall

Existing Pedestrian Head with Number

Existing Signal Head

Existing Sprinkler Head

Existing Fire Hydrant

Existing Catch Basin Drop Inlet

Existing Curb Inlet

Existing Manhole Inlet

Existing Junction Box

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Symbols

D-101-31

- Existing Light Standard
- Existing High Mast Light Standard 10 Luminaire
- Existing High Mast Light Standard 3 Luminaire
- Existing High Mast Light Standard 4 Luminaire
- Existing High Mast Light Standard 5 Luminaire
- Existing High Mast Light Standard 6 Luminaire
- Existing High Mast Light Standard 7 Luminaire
- Existing High Mast Light Standard 8 Luminaire
- Existing High Mast Light Standard 9 Luminaire
- Existing Overhead Sign Structure Load Center
- Existing Luminaire
- Existing Light Standard Luminaire
- Existing Federal Mailbox
- Existing Private Mailbox
- Existing Meander Section Corner
- Existing Meter
- Existing Electrical Manhole
- Existing Gas Manhole
- Existing Sanitary Manhole
- Existing Sanitary Force Main Manhole
- Existing Sanitary Manhole with Valve
- Existing Storm Drain Manhole
- Existing Force Main Storm Drain Manhole
- Existing Force Main Storm Drain Manhole with Valve
- Existing Telephone Manhole
- Existing Manhole with Valve Water
- Existing Water Manhole
- Existing Mile Post Type A
- Existing Mile Post Type B
- Existing Mile Post Type C
- Existing Reference Marker
- Existing RW Marker
- Existing Utility Marker
- Iron Monument Found
- Iron Pin R/W Monument
- Existing Object Marker Type I
- Existing Object Marker Type II
- Existing Object Marker Type III
- Existing Electrical Pedestal
- Existing Telephone Pedestal
- Existing Fiber Optic Telephone Pedestal
- Existing TV Pedestal
- Existing Fiber Optic TV Pedestal
- Existing Fuel Filler Pipes
- Existing Traverse PI Aerial Panel
- Existing Pole
- Existing Power Pole
- Existing Power Pole with Transformer
- Existing Telephone Pole
- Existing Wood Pole
- Existing Post
- Existing Pedestrian Push Button Post
- Existing Control Point CP
- Existing Control Point GPS-RTK
- Existing Control Point TRI
- Existing Reference Marker Point NGS
- Existing Pull Box
- Existing Intelligent Transportation Pull Box
- Existing Water Pump
- Existing Slotted Reinforced Concrete Pipe
- Existing RR Profile Spot
- Existing Fuel Leak Sensors
- Existing Highway Sign
- Existing Miscellaneous Spot
- Existing Lighting Standard Pole
- Existing Traffic Signal Standard
- Existing Transformer
- Existing Large Evergreen Tree
- Existing Small Evergreen Tree
- Existing Large Tree
- Existing Small Tree
- Existing Tree Trunk
- Existing Pad Mounted Traffic Signal Control Box
- Existing Undefined Manhole
- Existing Undefined Pull Box
- Existing Undefined Pedestal
- Existing Undefined Valve
- Existing Undefined Pipe Vent
- Existing Gas Valve
- Existing Water Valve
- Existing Fuel Pipe Vent
- Existing Gas Pipe Vent
- Existing Sanitary Pipe Vent
- Existing Storm Drain Pipe Vent
- Existing Water Pipe Vent
- Existing Weather Station
- Existing Ground Water Well Bore Hole
- Existing Windmill or Tower
- Existing Witness Corner
- Flashing Beacon
- Flagger
- Pipe Mounted Flasher
- Sanitary Force Main with Valve

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Symbols

D-101-32

- Pad Mounted Feed Point
- Pipe Mounted Feed Point with Pad
- Pole Mounted Feed Point
- Headwall
- Double Headwall with Vegitation Barrier
- Single Headwall with Vegitation Barrier
- Pole Mounted Head
- Sprinkler Head
- Fire Hydrant
- Inlet Type 1
- Inlet Type 2
- Double Inlet Type 2
- Inlet Grate Type 2
- Junction Box
- High Mast Light Standard 10 Luminaire
- High Mast Light Standard 3 Luminaire
- High Mast Light Standard 4 Luminaire
- High Mast Light Standard 5 Luminaire
- High Mast Light Standard 6 Luminaire
- High Mast Light Standard 7 Luminaire
- High Mast Light Standard 8 Luminaire
- High Mast Light Standard 9 Luminaire
- Relocate Light Standard
- Overhead Sign Structure Load Center
- Light Standard 100 Watt High Pressure Sodium Vapor Luminaire
- Light Standard 1000 Watt High Pressure Sodium Vapor Luminaire
- Light Standard 150 Watt High Pressure Sodium Vapor Luminaire
- Light Standard 175 Watt High Pressure Sodium Vapor Luminaire
- Light Standard 200 Watt High Pressure Sodium Vapor Luminaire
- Light Standard 250 Watt High Pressure Sodium Vapor Luminaire
- Light Standard 310 Watt High Pressure Sodium Vapor Luminaire
- Light Standard 35 Watt High Pressure Sodium Vapor Luminaire
- Light Standard 400 Watt High Pressure Sodium Vapor Luminaire
- Light Standard 50 Watt High Pressure Sodium Vapor Luminaire
- Light Standard 70 Watt High Pressure Sodium Vapor Luminaire
- Light Standard 700 Watt High Pressure Sodium Vapor Luminaire
- Manhole
- Manhole 48 Inch
- Sanitary Force Main Manhole
- Sanitary Sewer Manhole
- Storm Drain Manhole
- Storm Drain Manhole with Inlet
- Reset Mile Post
- Mile Post Type A
- Mile Post Type B
- Mile Post Type C
- Right of Way Marker
- Tubular Marker
- Alignment Monument
- Iron Pin Reference Monument
- Object Marker Type I
- Object Marker Type II
- Object Marker Type III
- Caution Mode Arrow Panel
- Back to Back Vertical Panel Sign
- Double Direction Arrow Panel
- Left Directional Arrow Panel
- Right Directional Arrow Panel
- Sequencing Arrow Panel
- Truck Mounted Arrow Panel
- Power Pole
- Wood Pole
- Pedestrian Push Button Post
- Property Corner
- Pull Box
- Intelligent Transportation Pull Box
- Sanitary Pump
- Storm Drain Pump
- Reinforced Pavement
- Reinforced Concrete End Section 15 Inch
- Reinforced Concrete End Section 18 Inch
- Reinforced Concrete End Section 24 Inch
- Reinforced Concrete End Section 30 Inch
- Reinforced Concrete End Section 36 Inch
- Reinforced Concrete End Section 42 Inch
- Reinforced Concrete End Section 48 Inch
- Reinforced Concrete End Section 54 Inch
- Reset Right of Way Marker
- Reset USGS Marker
- Right of Way Markers
- Riser 30 Inch
- Continuous Split Barrel Sample (CSB)
- Flight Auger Sample (FA)
- Split Barrel Sample (SB)
- Thinwall Tube Sample
- Highway Sign
- SNOW GATE 18 FT
- SNOW GATE 28 FT
- SNOW GATE 40 FT
- Standard Penetration Test (N)
- Transformer
- Inclinometer Tube (Incl)
- Underdrain Cleanout
- Excavation Unit
- Water Valve

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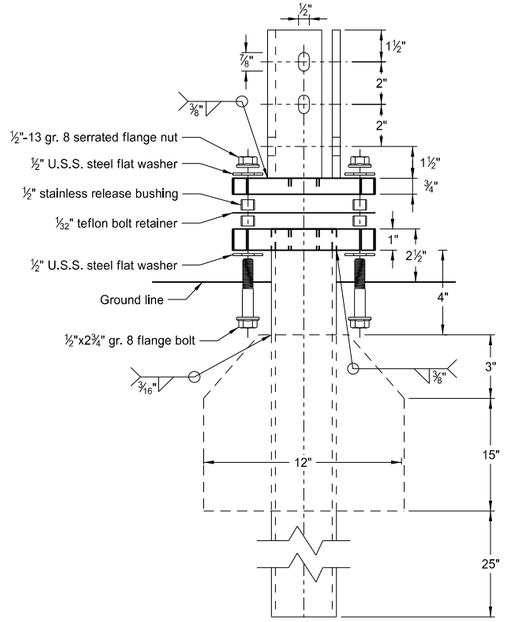
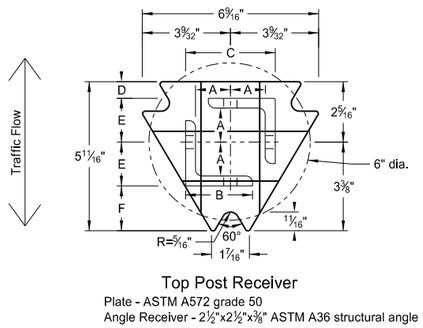
BREAKAWAY SYSTEMS FOR CONSTRUCTION ZONE SIGNS

D-704-7

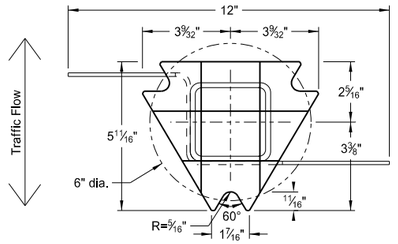


Multi-Directional
Slip Base Assembly

Perforated Tube



Top Post Receiver
Plate - ASTM A572 grade 50
Angle Receiver - 2½"x2½"x⅜" ASTM A36 structural angle



Bottom Soil Stub
Tube - 3"x3"x7 gauge ASTM A500 grade B tube
Stabilizing Wing - 7 gauge H.R.P.O. ASTM A1011
Plate - ASTM A572 grade 50

Notes:

1. Slip base bolts shall be torqued as specified by the manufacturer.
2. Anchor shall have a yield strength of 43.9 KSI and tensile strength of 59.3 KSI.
3. The 4" vertical clearance is required for the anchor or breakaway base. The 4"x60" measurement shall be made above and below post location and also back and ahead of the post.
4. When used in concrete sidewalk, anchor shall be same except without the wings.
5. Four post signs shall have over 7' between the first and the fourth posts.

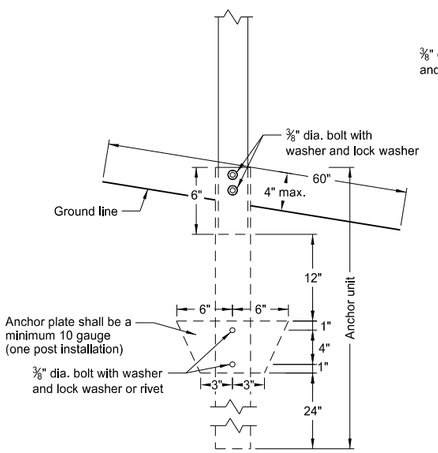
Telescoping Perforated Tube						
Number of Posts	Post Size in.	Wall Thick-ness Gauge	Sleeve Size in.	Wall Thick-ness Gauge	Slip Base	Anchor Size without Slip Base in.
1	2	12			No	2¼
1	2¼	12			No	2½
1	2½	12			(A)	3
1	2½	10			Yes	
1	2¼	12	2	12	Yes	
1	2½	12	2¼	12	Yes	
2	2	12			No	2¼
2	2¼	12			No	2½
2	2½	12			Yes	
2	2½	12			Yes	
2	2¼	10	2	12	Yes	
2	2½	12	2¼	12	Yes	
3 & 4	2½	12			Yes	
3 & 4	2½	10			Yes	
3 & 4	2½	12	2¼	12	Yes	
3 & 4	2¼	12	2	12	Yes	
3 & 4	2½	10	2³⁄₁₆	10	Yes	

Properties of Telescoping Perforated Tube						
Tube Size in.	Wall Thickness in.	U.S. Standard Gauge	Weight per Foot lbs.	Moment of Inertia $in.^4$	Cross Sec. Area $in.^2$	Section Modulus $in.^3$
1½ x 1½	0.105	12	1.702	0.129	0.380	0.172
2 x 2	0.105	12	2.416	0.372	0.590	0.372
2¼ x 2¼	0.105	12	2.773	0.561	0.695	0.499
2³⁄₁₆ x 2³⁄₁₆	0.135	10	3.432	0.605	0.841	0.590
2½ x 2½	0.105	12	3.141	0.804	0.803	0.643
2½ x 2½	0.135	10	4.006	0.979	1.010	0.785

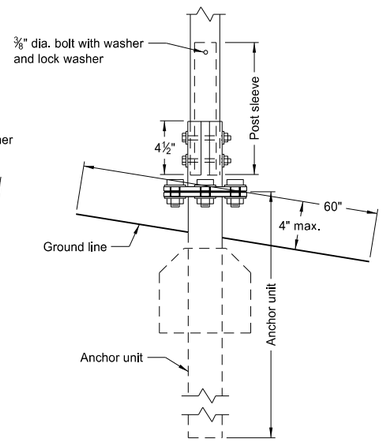
Top Post Receiver Data Table						
Square Post Sizes (B)	A	B	C	D	E	F
2³⁄₁₆"x10 ga.	1⁹⁄₆₄"	2½"	3¹⁄₃₂"	25⁄₃₂"	1³³⁄₆₄"	1⅞"
2½"x10 ga.	1⁹⁄₃₂"	2½"	3⁵⁄₁₆"	⅝"	1²¹⁄₃₂"	1¾"

(A) The breakaway base is required when the support is placed in weak soils. The Engineer shall determine if the soils are weak.

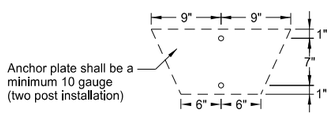
(B) The 2³⁄₁₆"x10 ga. may be inserted into 2½"x10 ga. for additional wind load.

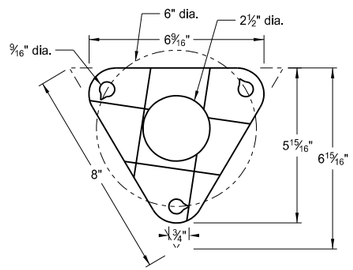


Anchor Unit and Post Assembly



Multi-Directional
Slip Base Anchor Unit
and Post Sleeve Assembly





Bolt Retainer for Base Connection
Bolt Retainer- ¹⁄₃₂" Reprocessed Teflon

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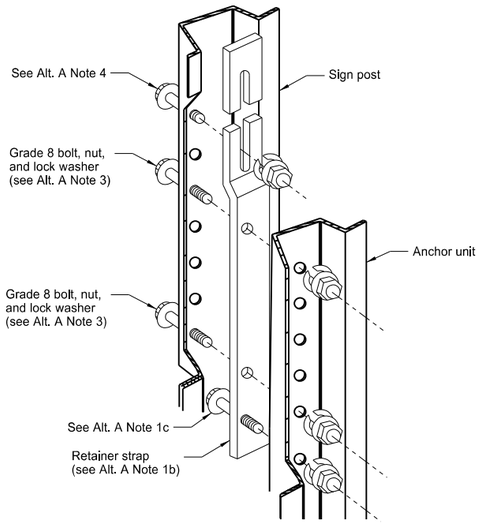
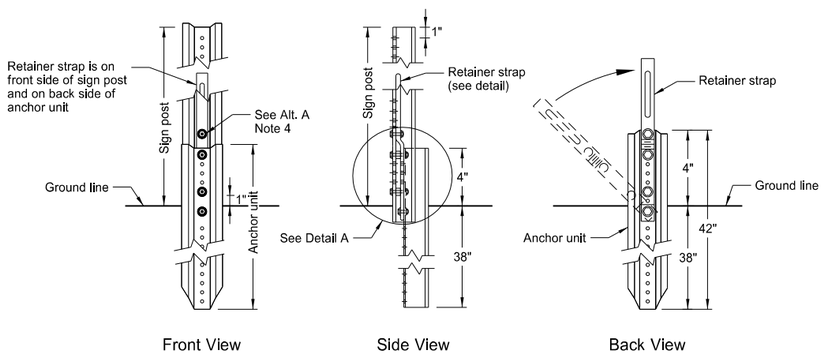
BREAKAWAY SYSTEMS FOR CONSTRUCTION ZONE SIGNS

D-704-8

U-Channel Post



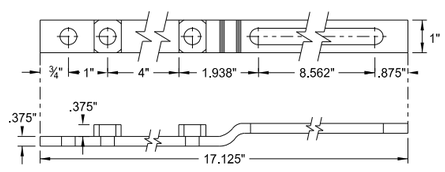
Detail A



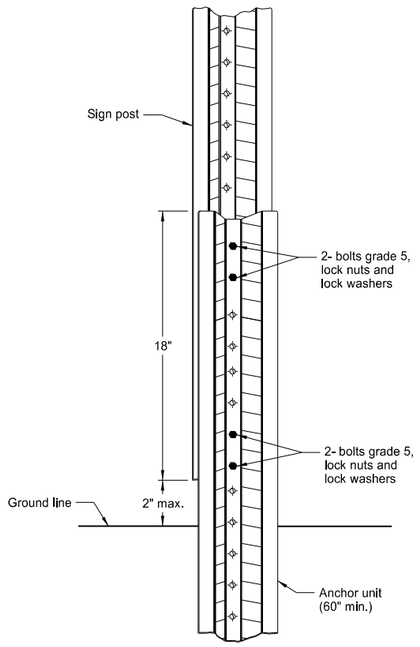
Front View Side View Back View

Breakaway U-Channel Detail
Alternate A

A maximum of 2 posts shall be installed within 7'.

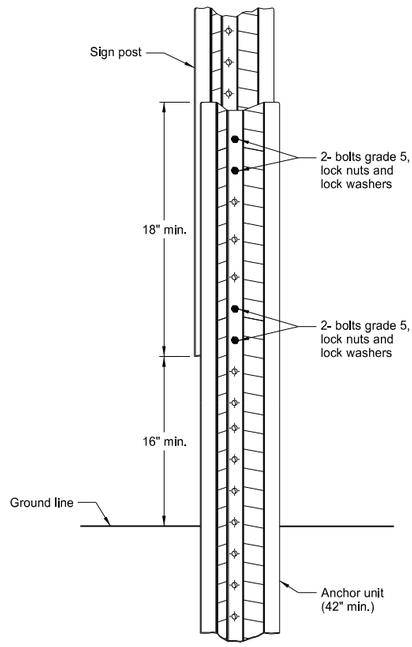


Retainer Strap Detail



Breakaway U-Channel Splice Detail
Alternate B
(2.5 and 3 lb/ft)

A maximum of 3 posts shall be installed within 7'.



Breakaway U-Channel Splice Detail
Alternate C
(2.5 and 3 lb/ft)

A maximum of 3 posts shall be installed within 7'.

Alternate A Steps of Installation:

1. a) Drive anchor unit to within 12" of ground level.
   b) Proper assembly established by lining up the bottom hole of retainer strap with the 6th hole from the top of the anchor unit.
   c) Assemble strap to back of anchor unit using 5/16"x2" bolt, lock washer and nut.
   d) Rotate strap 90° to left.
2. a) Drive anchor unit to 4" above ground.
   b) Rotate strap to vertical position.
3. a) Place 5/16"x2" bolt, lock washer and nut in bottom of sign post to facilitate alignment of sign post with proper hole in anchor unit.
   b) Alternately tighten two connector bolts.
4. Complete assembly by tightening 5/16"x2" bolt (this fastens sign post to retainer strap).
5. The base post, strap and sign post shall be properly nested. Proper nesting occurs when all flat surfaces of the base post, strap, and sign post at the bolts have full contact across the entire width.

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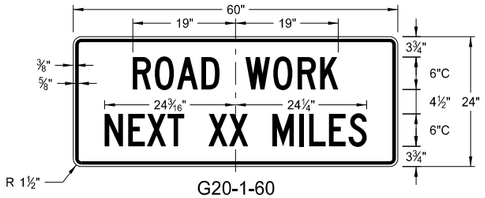
CONSTRUCTION SIGN DETAILS
TERMINAL AND GUIDE SIGNS



G20-1-60
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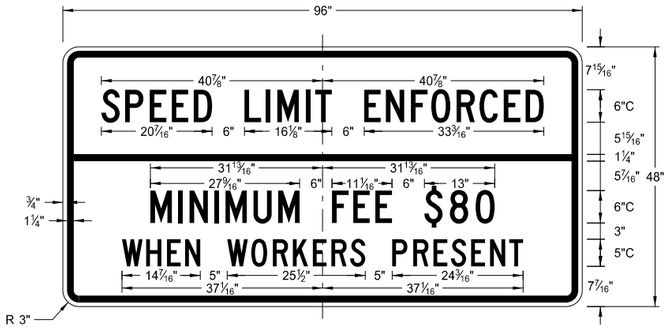
Background: orange

G20-4b-36
Legend: black (non-refl)
Background; orange



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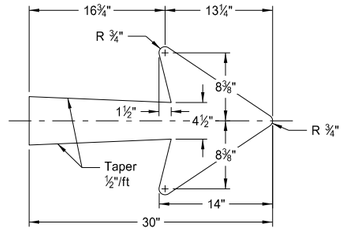
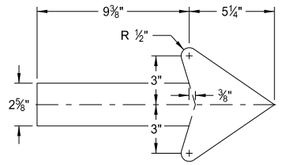
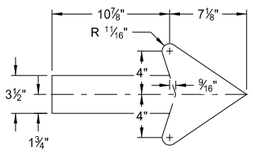


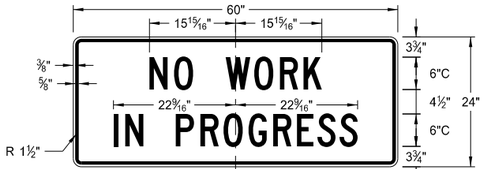
E5-1-48



G20-50a-72
G20-52a-72



M4-9(L or R)-30
Right or Left



G20-1b-60
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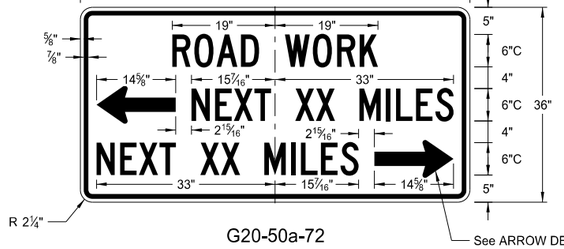

G20-50a-72
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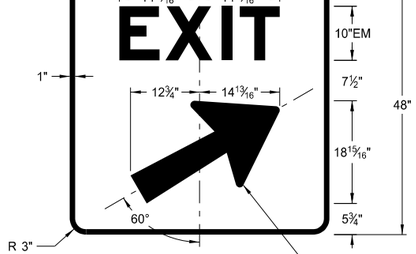
Background: orange



E5-1(L or R)-48
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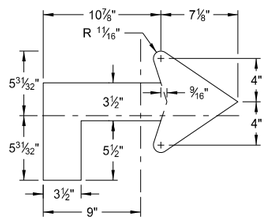
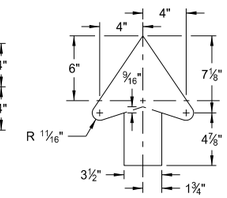
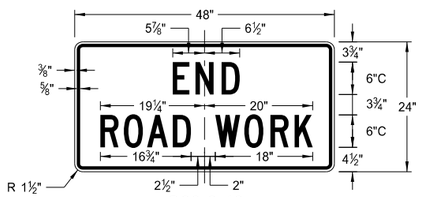


M4-9(L or R)-30
Advanced Right or Left



M4-9-30
Straight

ARROW DETAILS



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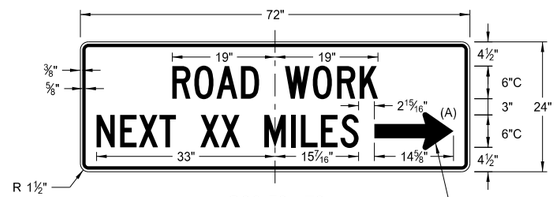
Background: orange



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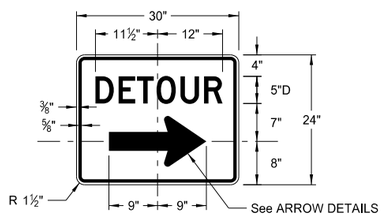

M4-9(L or R)-30 &
M4-9-30
Legend: black (non-refl)
Background: orange

NOTES:

(A) Arrow may be right or left of the legend to indicate construction to the right or left.

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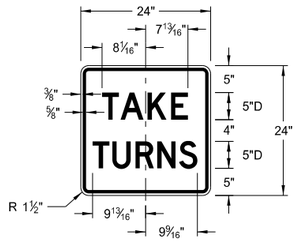
CONSTRUCTION SIGN DETAILS
REGULATORY SIGNS



R1-50-24
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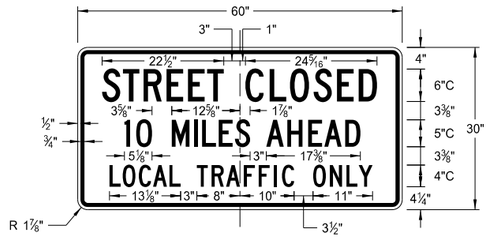
Background: white



R11-3c-60
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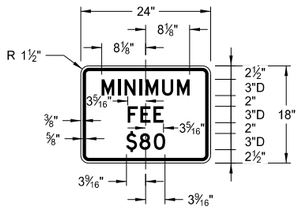

R2-1a-24
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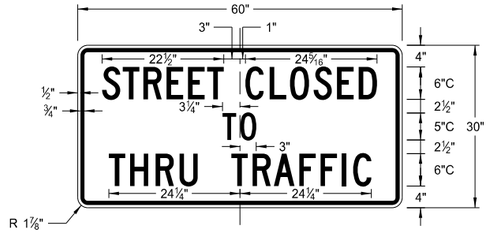

R11-4a-60
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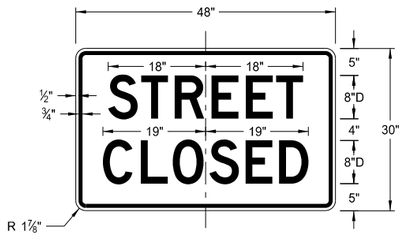

R11-2a-48
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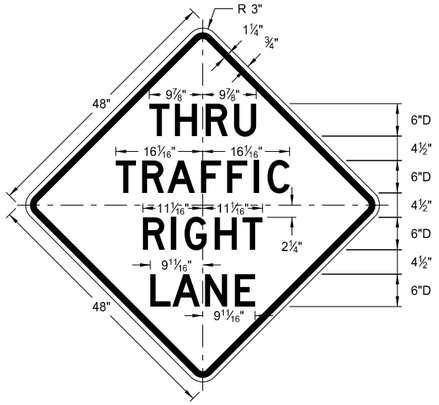
CONSTRUCTION SIGN DETAILS
WARNING SIGNS



W5-8-48
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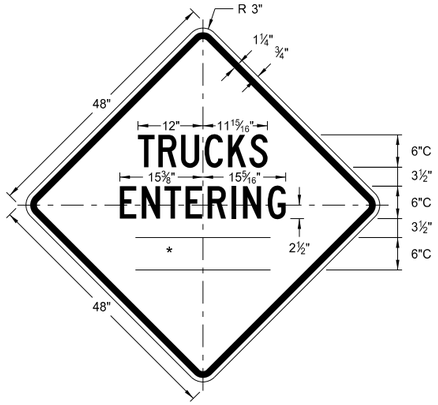

W8-54-48
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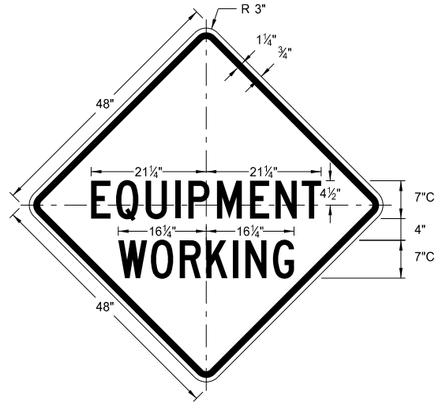
Background: orange



W20-51-48
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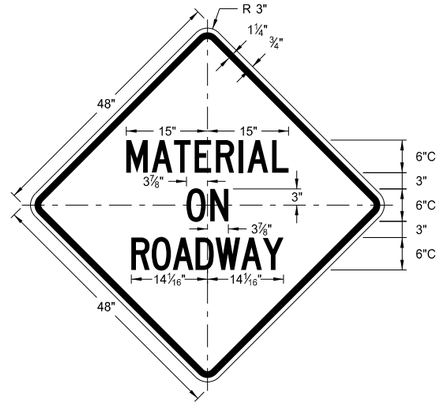
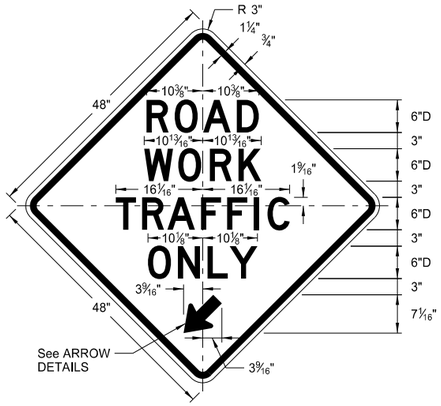


W21-51-48
Legend: black (non-refl)
Background: orange

WORD	LETTER SPACING
AHEAD	Standard
200 FT	Standard
350 FT	Standard
500 FT	Standard
1000 FT	Reduce 40%
1500 FT	Reduce 40%
½ MILE	Reduce 50%
1 MILE	Standard

* DISTANCE MESSAGES



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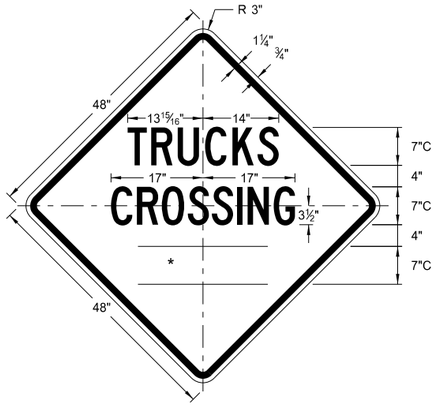

W8-55-48
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W20-52-54
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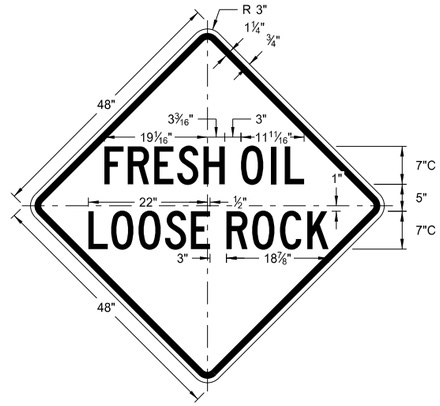
Background: orange



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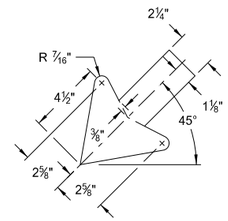
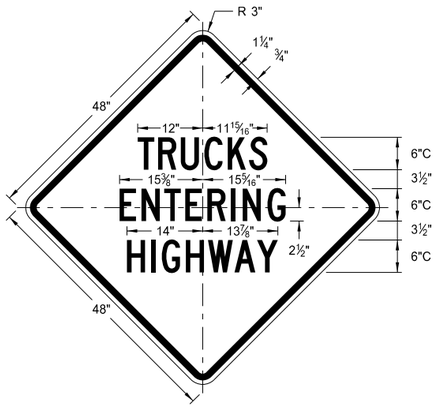


W5-9-48

ARROW DETAILS



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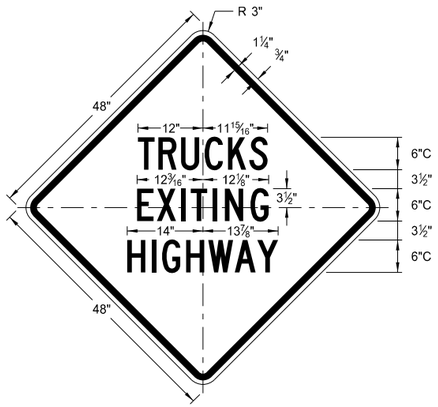

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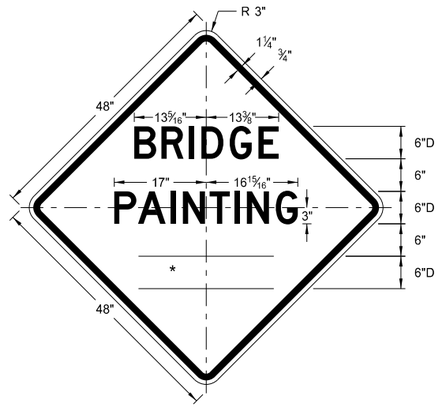

W21-50-48
Legend: black (non-refl)
Background: orange

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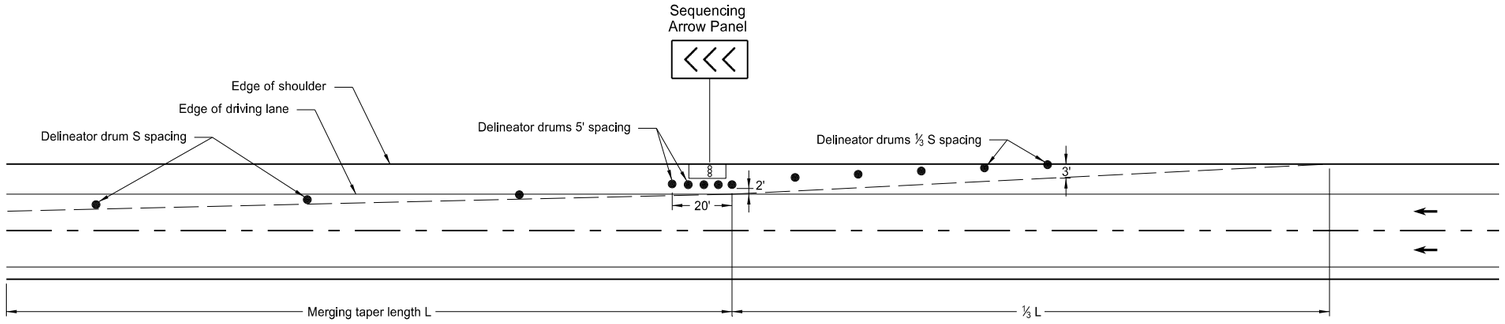
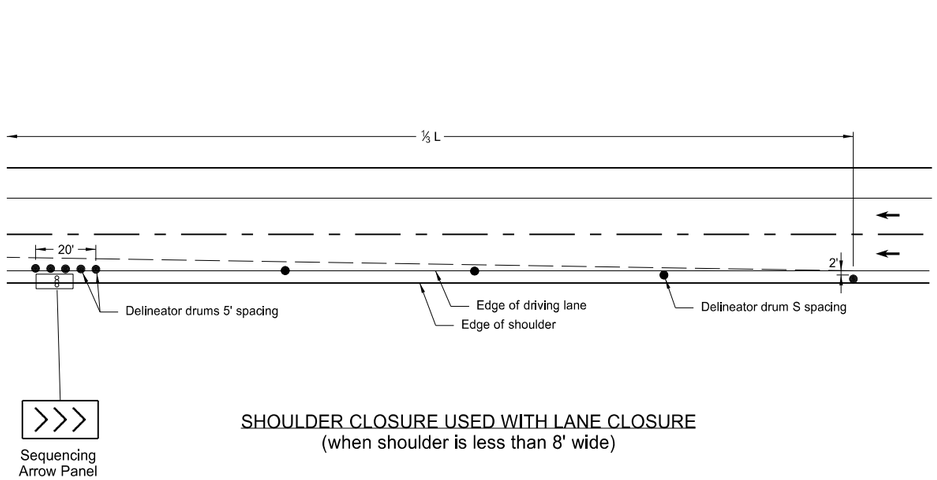
SHOULDER CLOSURE TAPERS

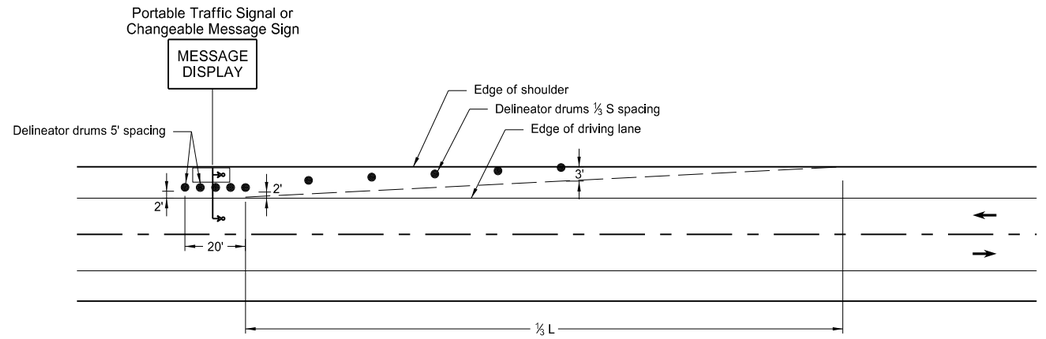
D-704-12



SHOULDER CLOSURE WITH LANE CLOSURE
(when shoulder is 8' or wider)



SHOULDER CLOSURE USED WITH LANE CLOSURE
(when shoulder is less than 8' wide)



PORTABLE TRAFFIC SIGNAL OR CHANGEABLE MESSAGE SIGN ON SHOULDER

KEY	
● Delineator Drum	∞ Sequencing Arrow Panel
∘ Message Display	Portable Traffic Signal

Notes:

1. S = Posted Speed Limit in mph
   W = Width of offset in feet
   L = Taper length in feet
   L = $WS^2/60$ (40mph or less)
   L = WS (45mph or more)
2. If a shoulder taper is used, it should have a length of approximately ⅓L. If a shoulder is used as a travel lane, a normal merging or shifting taper should be used.
3. When paved shoulders of 8 foot width or more are closed, channelizing devices shall be used to close the shoulder in advance to delineate the beginning of the work space and direct vehicular traffic to remain within the traveled way.

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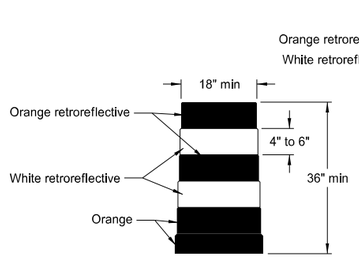
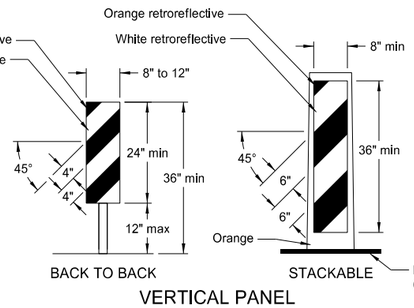
BARRICADE AND CHANNELIZING DEVICE DETAILS

D-704-13



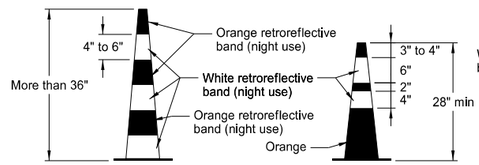
DELINEATOR DRUM

The markings on drums shall be horizontal, circumferential, alternating orange and white retroreflective stripes 4" to 6" wide. Each drum shall have a minimum of two orange and two white stripes with the top stripe being orange. Any nonretroreflectorized spaces between the horizontal orange and white stripes shall not exceed 3" wide. Stripes shall not be placed on ribs or indentations in the drum. Drums shall have closed tops that will not allow collection of construction debris or other debris. Ballast shall not be placed on the top of a drum.



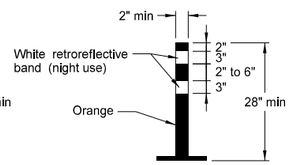
VERTICAL PANEL

Markings for vertical panels shall be alternating orange and white retroreflective stripes, sloping downward in the direction vehicular traffic is to pass. Retroreflective sheeting shall be placed on both sides of panel and shall have a minimum of 270 square inches of retroreflective area facing vehicular traffic. Where the height of the retroreflective material on the vertical panel is 36 inches or more, a stripe width of 6 inches shall be used.



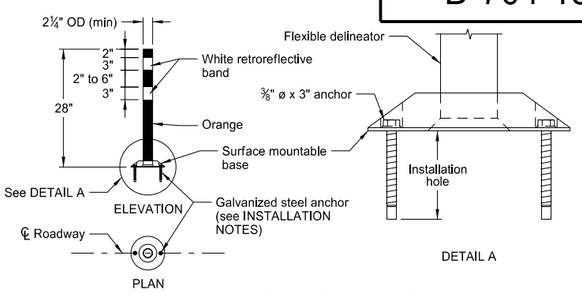
TRAFFIC CONE

Retroreflectorization of cones more than 36" in height shall be provided by alternating orange and white retroreflective stripes. Each cone shall have a minimum of two orange and two white stripes with the top stripe being orange. Any nonretroreflectorized space between the orange and white stripes shall not exceed 3" wide.



TUBULAR MARKER

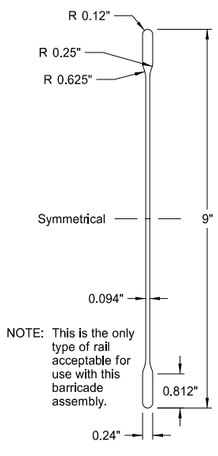
Retroreflectorization of tubular markers more than 42" in height shall be provided by alternating four 4" to 6" wide orange and white stripes with the top stripe being orange.



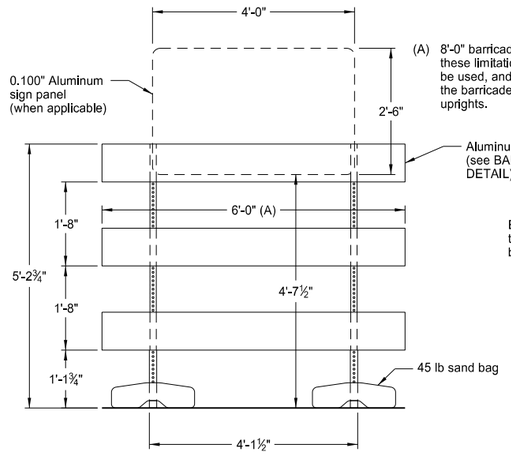
FLEXIBLE DELINEATOR

INSTALLATION NOTES:

1. Drill installation holes to diameter and depth as required by manufacturer's specifications.
2. For removal, remove anchors and fill installation hole with an epoxy designed to bond to pavement surface.
3. In lieu of bolted down base, the contractor may use an 8" x 8" butyl pad or hot melt butyl. Butyl shall be removed as close as possible to pavement surface.

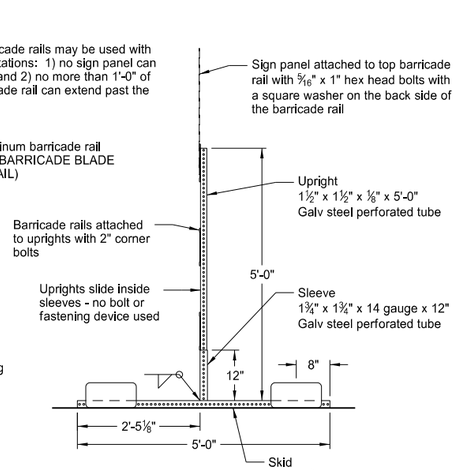


BARRICADE BLADE DETAIL



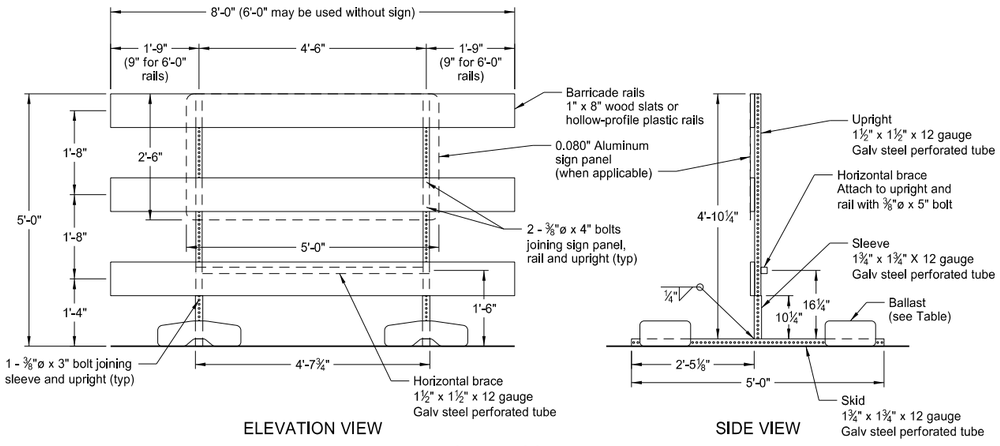
ELEVATION VIEW

(A) 8'-0" barricade rails may be used with these limitations: 1) no sign panel can be used, and 2) no more than 1'-0" of the barricade rail can extend past the uprights.



SIDE VIEW

BARRICADE ASSEMBLY DETAIL
(Aluminum Barricade Rails)

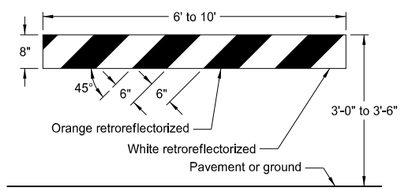


ELEVATION VIEW

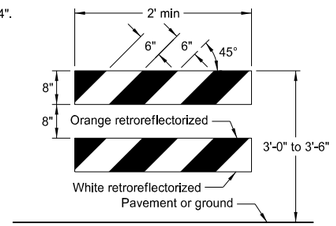
SIDE VIEW

BARRICADE ASSEMBLY DETAIL
(Wood or Plastic Rails)

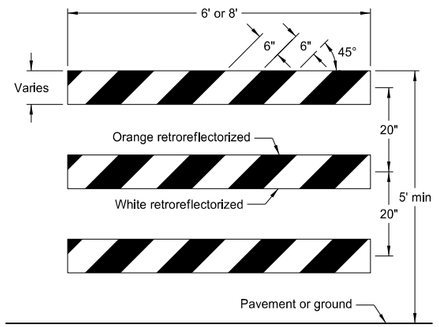
NOTE: Markings for barricades shall be alternating orange and white retroreflective stripes, sloping downward in the direction traffic is to pass. Retroreflective sheeting shall be placed on both sides of the rails and shall have a minimum of 270 square inches of visible retroreflective area facing vehicular traffic. When the barricade length is less than 36", the rail stripe width shall be 4".



TYPE I BARRICADE

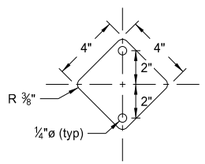


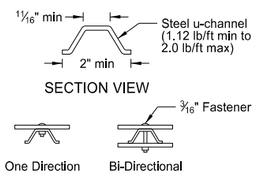
TYPE II BARRICADE

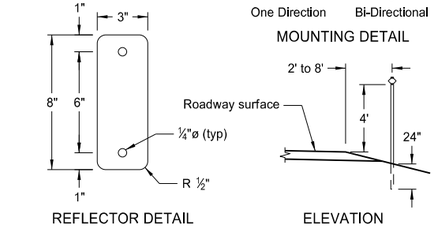


TYPE III BARRICADE

BARRICADE RAIL DETAILS







DELINEATORS

MINIMUM BALLAST
(For each side of barricade support)

Without Sign	4 - 25 lb sandbags
With Sign	6 - 25 lb sandbags

Note: The number of sandbags are based on a wind speed of 55 MPH. The sandbags are assumed to be placed at or near the ends of the skids.

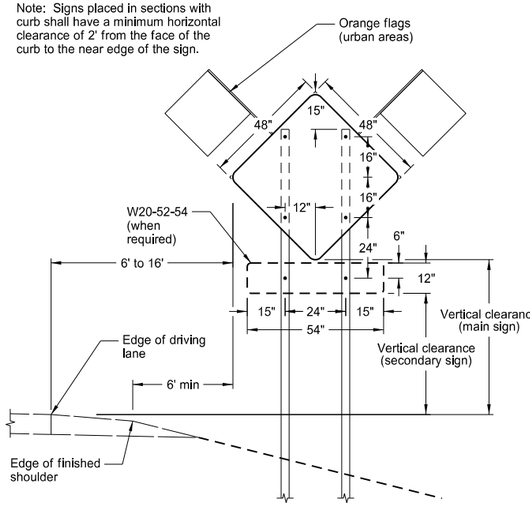
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-3-13	
REVISIONS	
DATE	CHANGE

This document was originally issued and sealed by Roger Weigel, Registration Number PE- 2930, on 10/3/13 and the original document is stored at the North Dakota Department of Transportation

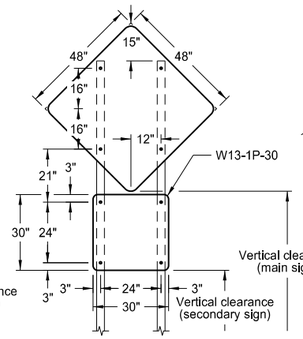
CONSTRUCTION SIGN PUNCHING AND MOUNTING DETAILS

D-704-14

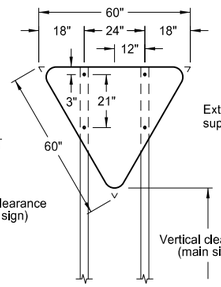
Note: Signs placed in sections with curb shall have a minimum horizontal clearance of 2' from the face of the curb to the near edge of the sign.



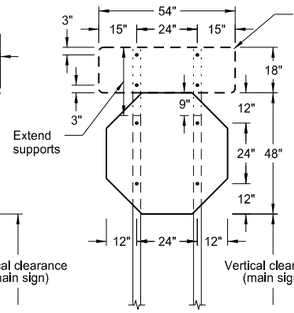
TYPICAL SECTION
(48" x 48" diamond warning sign shown)



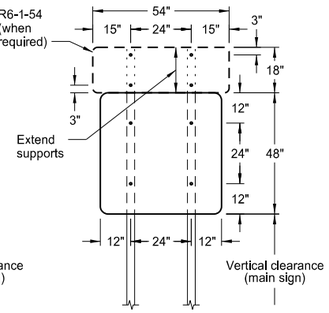
48" x 48" DIAMOND SIGN
(with 30" x 30" secondary sign)



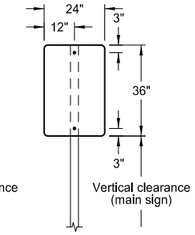
R1-2-60 - YIELD SIGN



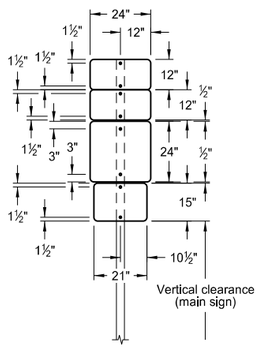
R1-1-48 - STOP SIGN
(with R6-1-54 sign as required)



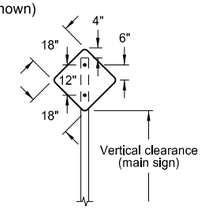
48" x 48" SIGN
(with R6-1-54 sign as required)



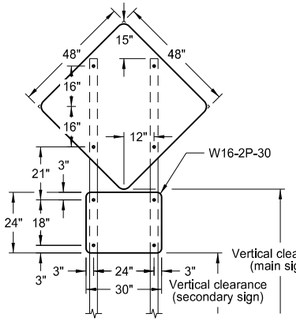
24" x 36" SIGN



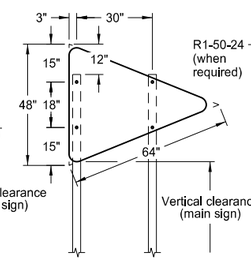
24" x 24"
ROUTE MARKER
ASSEMBLY



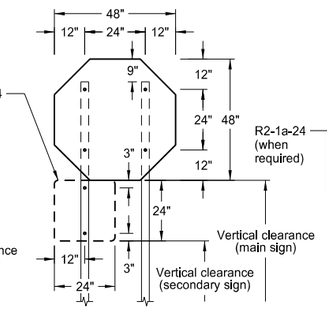
18" x 18"
DIAMOND SIGN



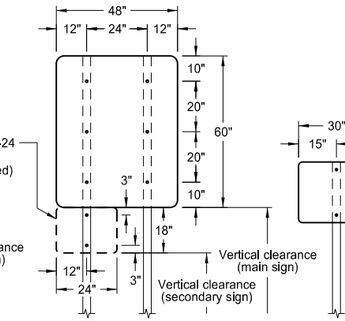
48" x 48" DIAMOND SIGN
(with 30" x 24" secondary sign)



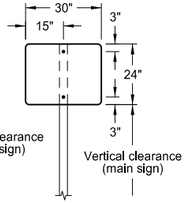
W14-3-64 - PENNANT SIGN



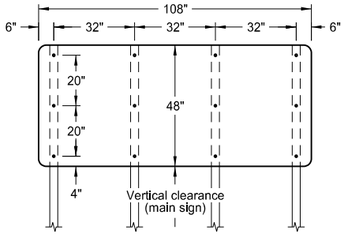
R1-1-48 - STOP SIGN
(with R1-50-24 sign as required)



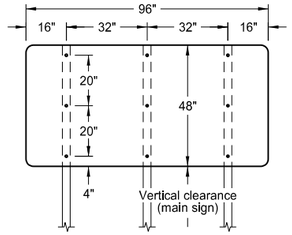
48" x 48" SIGN
(with R2-1a-24 sign as required)



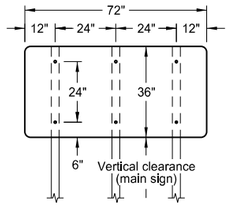
30" x 24" SIGN



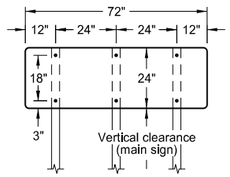
108" x 48" SIGN



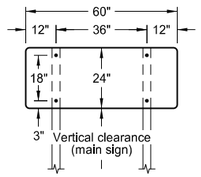
96" x 48" SIGN



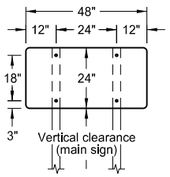
72" x 36" SIGN



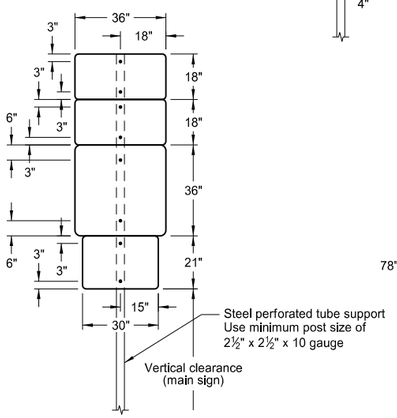
72" x 24" SIGN



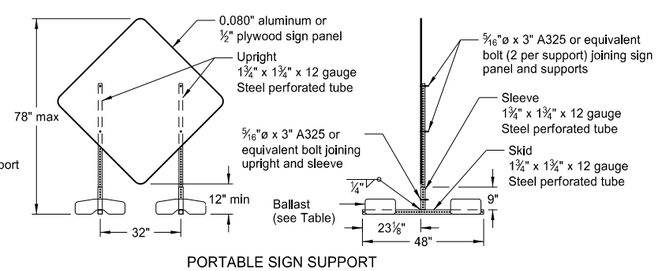
60" x 24" SIGN



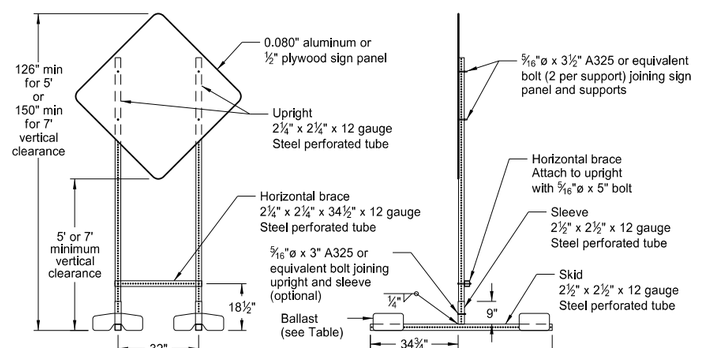
48" x 24" SIGN



36" x 36"
ROUTE MARKER
ASSEMBLY



PORTABLE SIGN SUPPORT
LOW-MOUNTING HEIGHT



PORTABLE SIGN SUPPORT
HIGH-MOUNTING HEIGHT

NOTES:

1. Sign Supports: Supports shall be galvanized or painted. Minimum post sizes are 2.5 lb/ft u-channel or 2" x 2" x 12 gauge steel perforated tube, except where noted. When installing signs on u-channel, the minimum post size for assemblies containing a secondary sign is 3.0 lb/ft. Post sizes are based on a wind speed of 55 MPH.

   Signs over 50 square feet should be installed on 2½" x 2½" perforated tube supports as a minimum.

   Guy wires shall not be attached to sign supports. Wind beams may be attached to u-posts behind the sign panels.

2. Sign Panels: Provide sign panels made of 0.100" aluminum, ½" plywood, or other approved material, except where noted. All holes to be punched round for ⅜" bolts.

3. Alternate Messages: The signs that have alternate messages may have these alternate messages placed on a reflectorized plate (without a border) and installed and removed as required. (i.e. "Left" and "Right" message on a lane closure sign)

4. Route Marker Auxiliary Signs: Provide route marker auxiliary signs, such as the cardinal direction and directional arrows, with a background and legend that match the route marker they are used with:

   Interstate - white legend on blue background
   Interstate Business Loop - white legend on green background
   US and State - black legend on white background
   County - yellow legend on blue background

5. Vertical Clearance: Install signs with a vertical clearance of 5'-0" (see TYPICAL SECTION.) In areas where parking or pedestrian movements are likely or the view of the sign may be obstructed, install signs with a vertical clearance of 7'-0" from the top of the curb or from the near edge of the driving lane in absence of a curb.

   The vertical clearance to secondary signs is 1'-0" less than the vertical clearance as stated above.

   Large signs having an area exceeding 50 square feet shall have a minimum clearance of 7'-0" from the ground at the post.

6. Portable Signs: Provide portable signs that meet the vertical clearance as stated above. Use portable signs when it is necessary to place signs within the pavement surface.

   When portable signs are used for 5 days or less, low-mounting height (minimum 12" vertical clearance) sign supports may be used as long as the view of the sign is not obstructed. Time delays caused by unforseen circumstances, such as equipment breakdown, rain, subgrade failures, etc., will not accrue towards the 5 day period. The R9-8 through R9-11a series, W1-6 through W1-8 series, M4-10, and E5-1 may be used for longer than 5 days.

   Signs mounted to the portable sign supports shown in the LOW-MOUNTING HEIGHT and HIGH-MOUNTING HEIGHT Details shall have a maximum surface area of 16 square feet.

MINIMUM BALLAST
(For each side of sign support base)

Sign Panel Mounting Height (ft)	Number of 25 lb sandbags for 4' x 4' sign panel
1'	6
5'	8
7'	10

Note: The number of sandbags are based on a wind speed of 55 MPH. The sandbags are assumed to be placed at or near the ends of the skids.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-4-13	
REVISIONS	
DATE	CHANGE
11-14-13	Revised Note 6.

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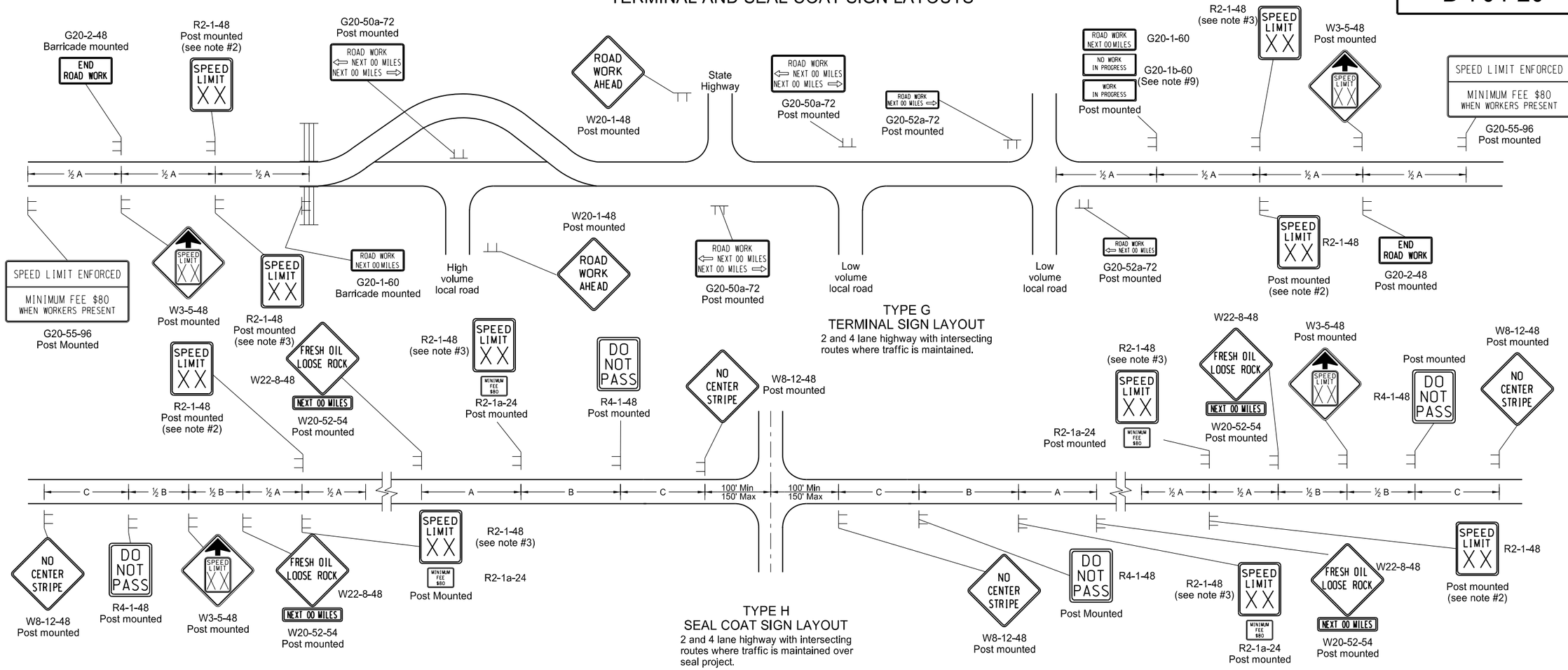
TERMINAL AND SEAL COAT SIGN LAYOUTS

D-704-20



1. Barricades placed on roadway shall be on a moveable assembly. Signs placed on the roadway shall be placed on skid mounted assemblies.
2. The speed limit shall be re-established. The exact speed limit shall be determined in the field, dependent on location and conditions.
3. The reduced speed limit shall be determined dependent on the in place speed limit before construction. The speed limit reduction should not exceed 10 MPH below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 MPH. In this case, the speed limit reduction shall not exceed 30 MPH. Where speed limits are to be reduced more than 30 MPH, a second speed limit sign shall be installed with the desired speed reduction but shall not exceed 30 MPH. The second speed limit sign shall be placed at ½ B.
4. When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
5. Existing speed limit signs within a reduced speed zone shall be covered.
6. On seal projects, signs R2-1-48, R2-1a-24, R4-1-48, W22-8-48 and W20-52-54 shall be placed just after all important intersections and at five mile intervals thereafter. Sign W8-12-48 shall be placed just after all important intersections and at 2 mile intervals thereafter until the short term center line pavement marking is in place. No short term pavement markings are placed when traffic volumes are 750 ADT or less.
7. The contractor has the option of using portable sign supports in lieu of post mounted signs in accordance with the NDDOT Standard Specifications.
8. Type H construction sign traffic control shall have the speed limit signs covered or removed once the loose aggregate has been removed.
9. The contractor shall install the G20-1b-60 sign when work is suspended for winter.
10. Other traffic control layouts will be required in the immediate work areas. If the speed limit is reduced in the work area, speed limit signs shall have the R2-1a-24 sign placed below.
11. G20-55-96 sign is not required if work is less than 15 days.

ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

KEY

Type III barricade

Sign

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
REVISIONS	
DATE	CHANGE

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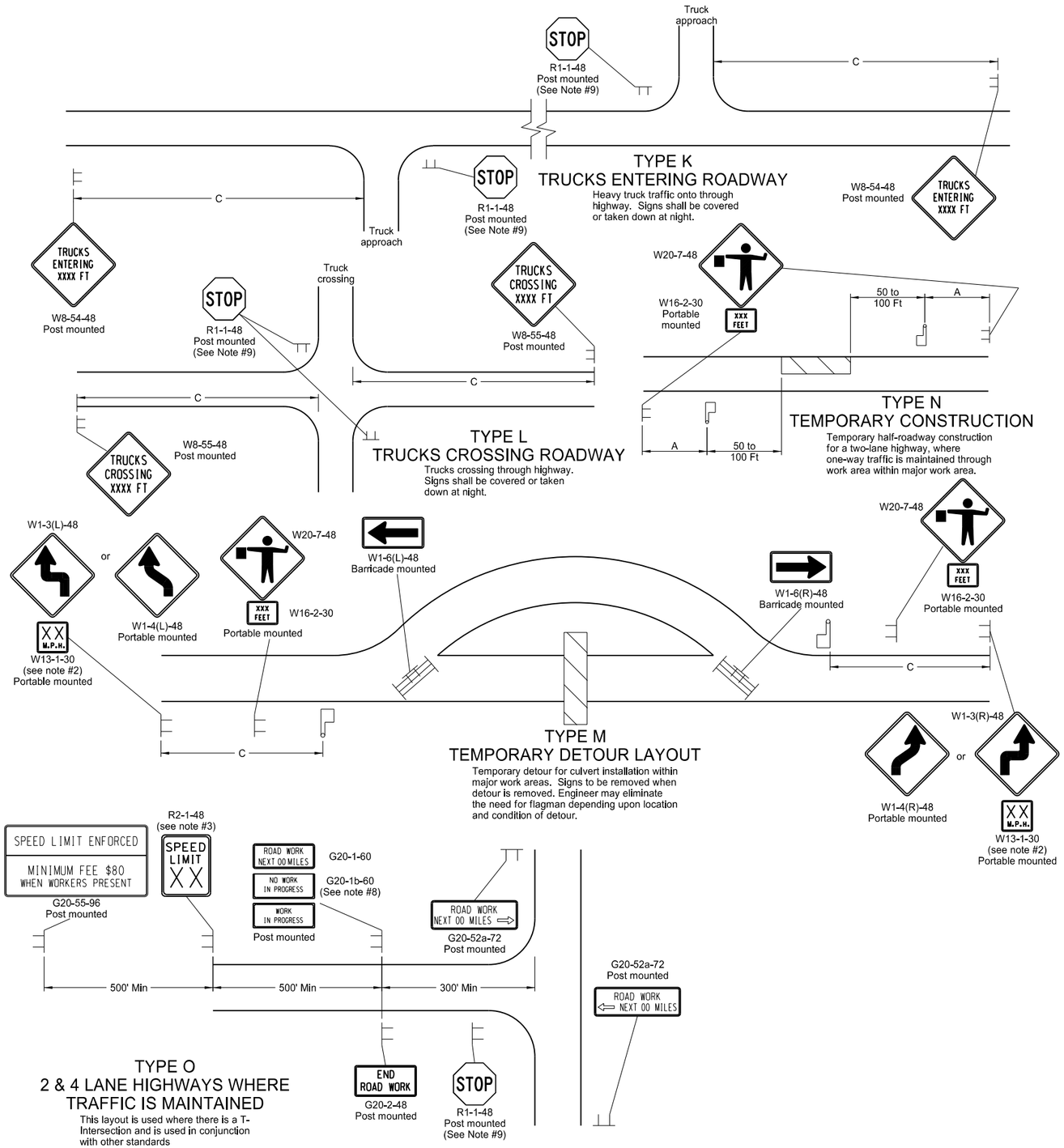
CONSTRUCTION TRUCK AND TEMPORARY DETOUR LAYOUTS

D-704-22



Notes

1. Barricades placed on roadway shall be on a moveable assembly. Signs placed on the roadway shall be placed on skid mounted assemblies.
2. Where necessary, safe speed to be determined by the Engineer.
3. The reduced speed limit shall be determined dependent on the in place speed limit before construction. The speed limit reduction should not exceed 10 mph below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 mph. In this case, the speed limit reduction shall not exceed 30 MPH. Where speed limits are to be reduced more than 30 MPH, a second speed limit sign shall be installed with the desired speed reduction but shall not exceed 30 MPH. The second speed limit sign shall be placed at ½ B.
4. When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
5. Existing speed limit signs within a reduced speed zone shall be covered.
6. Obliterated or covered pavement marking shall be paid for as Obliteration of Pavement Marking. The covering shall be approved by the engineer.
7. The contractor has the option of using portable sign supports in lieu of post mounted signs in accordance with the NDDOT Standard Specifications.
8. The contractor shall install the G20-1b-60 sign when work is suspended for winter.
9. If existing stop sign is in place, a 48" stop sign is not required.
10. G20-55-96 sign is not required if this standard is part of other traffic control layouts with this sign or the work is less than 15 days.

KEY

Type III barricade — Work area

Sign — Flagger

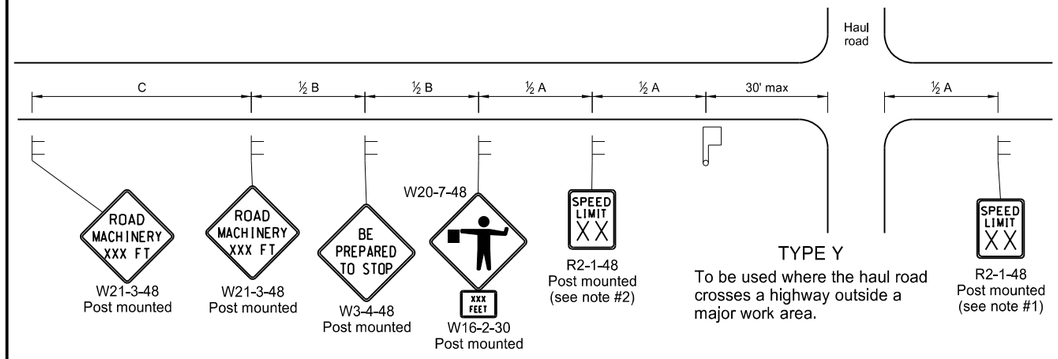
ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
REVISIONS	
DATE	CHANGE

This document was originally issued and sealed by Roger Weigel Registration Number PE-2930, on 09/27/13 and the original document is stored at the North Dakota Department of Transportation

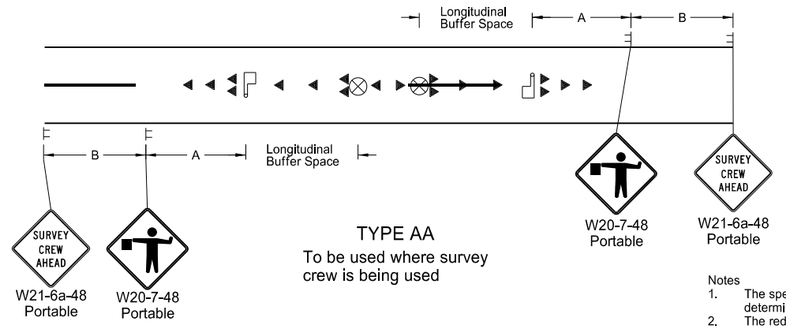
MISCELLANEOUS SIGN LAYOUTS

D-704-26



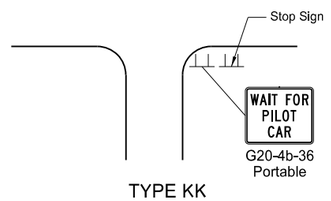
TYPE Y

To be used where the haul road crosses a highway outside a major work area.



TYPE AA

To be used where survey crew is being used

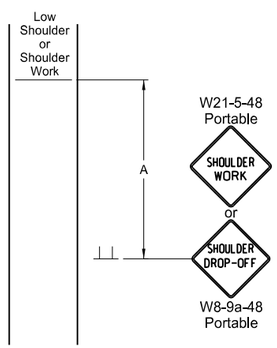


TYPE KK

To be used at major intersections within pilot car control area

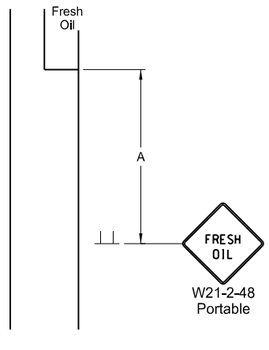
Notes

1. The speed limit shall be re-established. The exact speed limit shall be determined in the field, dependent on location and conditions.
2. The reduced speed limit shall be determined dependent on the in place speed limit before construction. The speed limit reduction should not exceed 10 mph below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 mph. In this case, the speed limit reduction shall not exceed 30 MPH. Where speed limits are to be reduced more than 30 MPH, a second speed limit sign shall be installed with the desired speed reduction but shall not exceed 30 MPH. The second speed limit sign shall be placed at ½ B.
3. When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
4. Existing speed limit signs within a reduced speed zone shall be covered.
5. The contractor has the option of using portable sign supports in lieu of post mounted signs in accordance with the NDDOT Standard Specifications.
6. G20-55-96 signs are not required if this standard is part of other traffic control layouts, or the work is less than 15 days.
7. When a pilot car operation is used, place a G20-4b-36 "Wait For Pilot Car" sign at major intersections within pilot car control area.



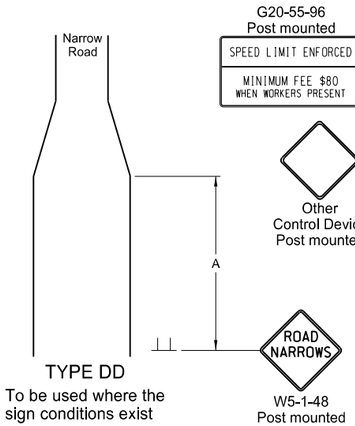
TYPE BB

To be used within a major work area where the sign conditions exist



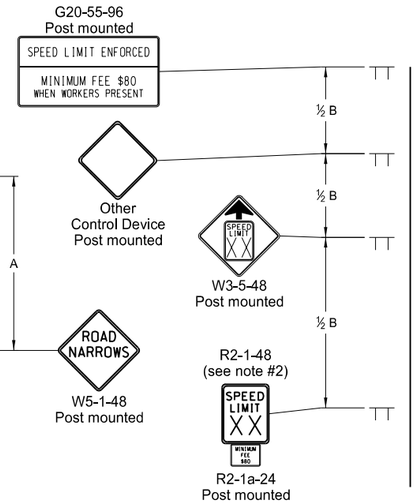
TYPE CC

To be used where the sign conditions exist



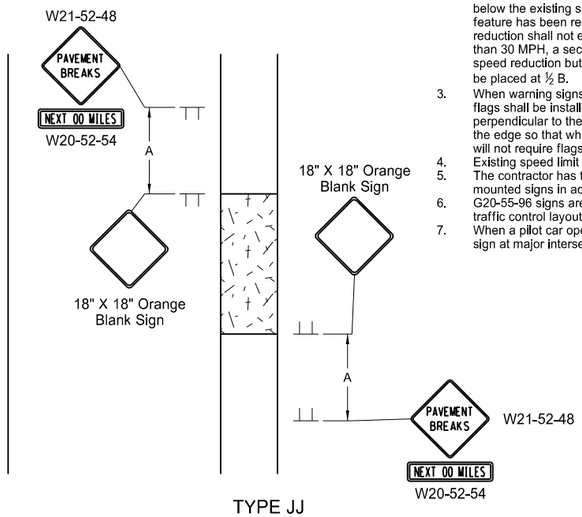
TYPE DD

To be used where the sign conditions exist



TYPE Z

To be used where speed zone is needed

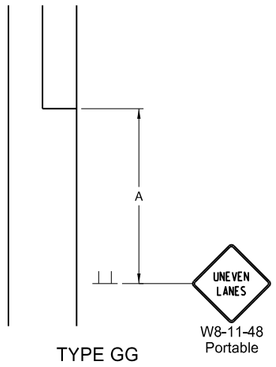


TYPE JJ

To be used where there is a break in the pavement. These signs may be skid mounted or post mounted and shall be installed when conditions exist and removed when not applicable.

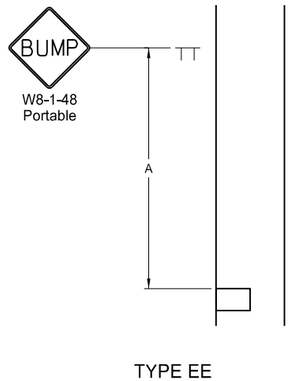
Longitudinal Buffer Space	
*Speed (mph)	Length Min (feet)
20	115
25	155
30	200
35	250
40	305
45	360
50	425
55	495
60	570
65	645
70	730
75	820

* Posted speed, off-peak 85th percentile speed prior to work starting, or the anticipated operating speed in mph.



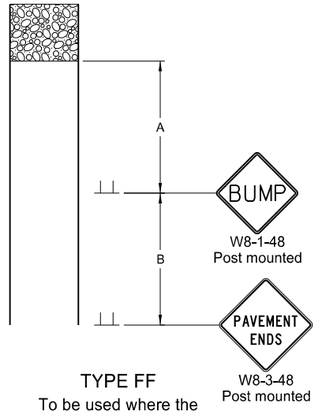
TYPE GG

To be used where a difference of elevation between lanes exist



TYPE EE

To be used where the sign conditions exist



TYPE FF

To be used where the sign conditions exist

ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

KEY

Sign — Flagger

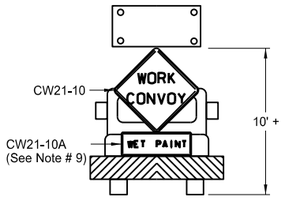
Cones

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
REVISIONS	
DATE	CHANGE

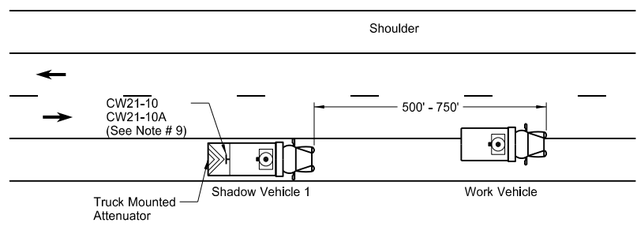
This document was originally issued and sealed by Roger Weigel Registration Number PE-2930, on 09/27/13 and the original document is stored at the North Dakota Department of Transportation

TRAFFIC CONTROL PLAN FOR MOVING OPERATIONS

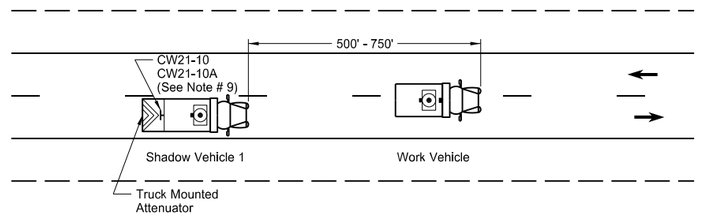
D-704-27



Typical Shadow Vehicle 1
Two-Way Roaday



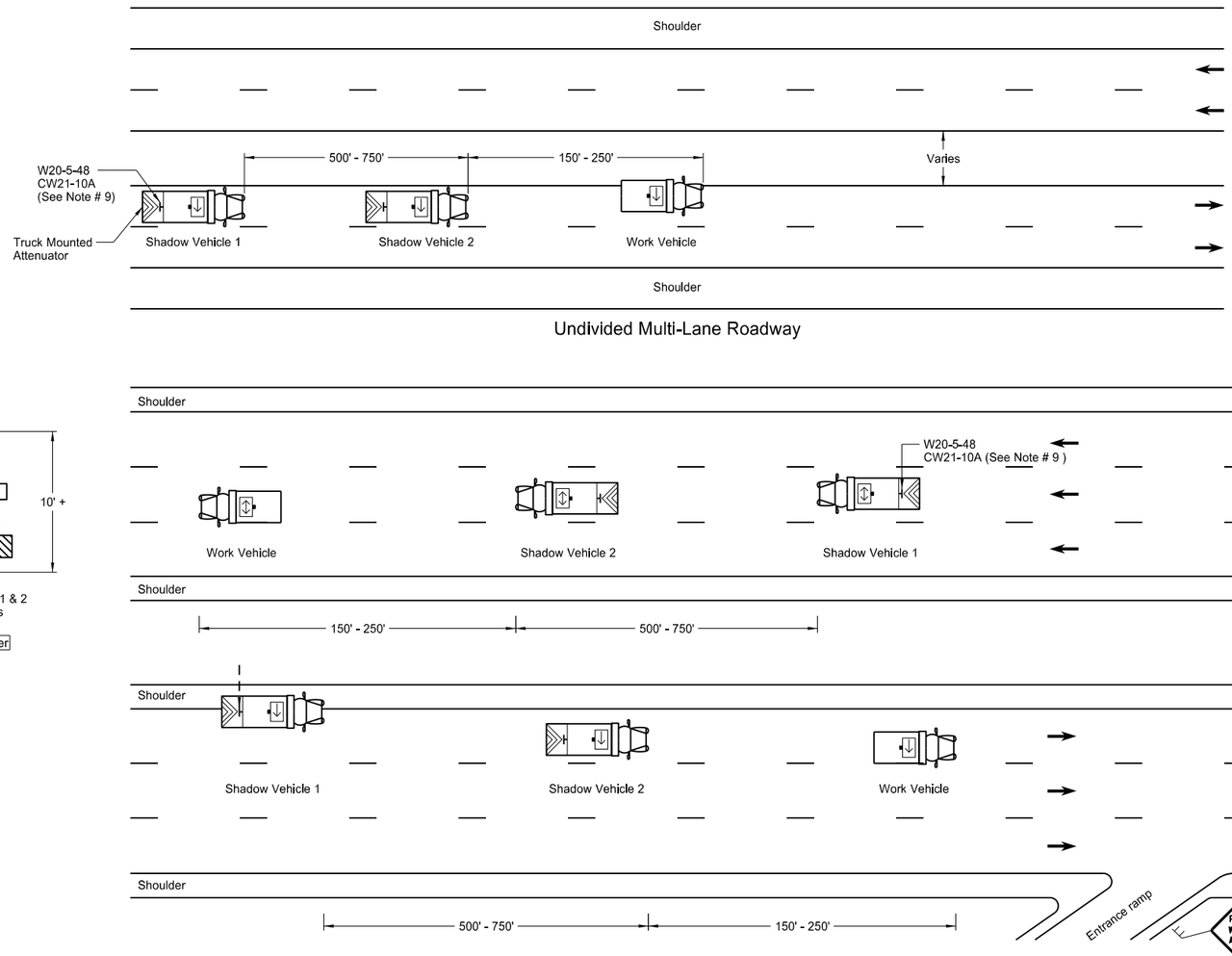
Two-Way Roadway with Paved Shoulders



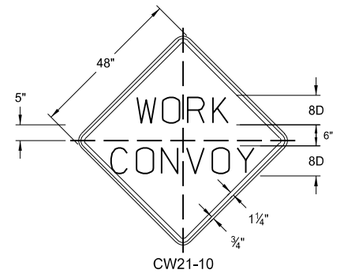
Two-Way Roadway without Paved Shoulders

Notes

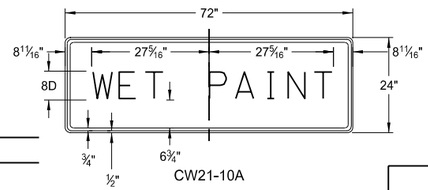
1. If the contractor chooses to place more vehicles in the convoy than are shown, these vehicles shall have the truck mounted attenuator and shall be at the contractor's expense.
2. Shadow and work vehicles shall display yellow rotating beacons or strobe lights unless otherwise stated elsewhere in the plans.
3. Flashing arrow panels shall be Type B or Type C. The panel operation shall be controlled from inside the vehicle.
4. Each vehicle shall have two-way electronic communication capability.
5. When work convoys must change lanes, shadow vehicle 1 should change lanes first to shadow other convoy vehicles.
6. Vehicle spacing between the shadow vehicle 1 and shadow vehicle 2 will vary depending on sight distance restrictions. Motorists approaching the work convoy should be able to see the trail vehicle in time to slow down and/or change lanes as they approach the shadow vehicle.
7. Sign Colors
   Letters = Black
   Border = Black
   Background = Orange
8. Shadow vehicle 2 may be used as the paint tender vehicle.
9. Sign CW21-10A shall only be used during a painting operation.
10. On two lane - two way roadways, the work and shadow vehicles should pull over periodically to allow motor vehicle traffic to pass.



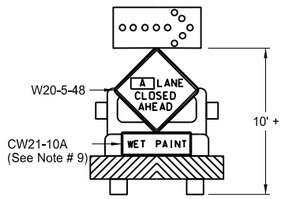
Sign Details



CW21-10



CW21-10A



Typical Shadow Vehicle 1 & 2
Multi-Lane Highways

A = Left Right Center

KEY

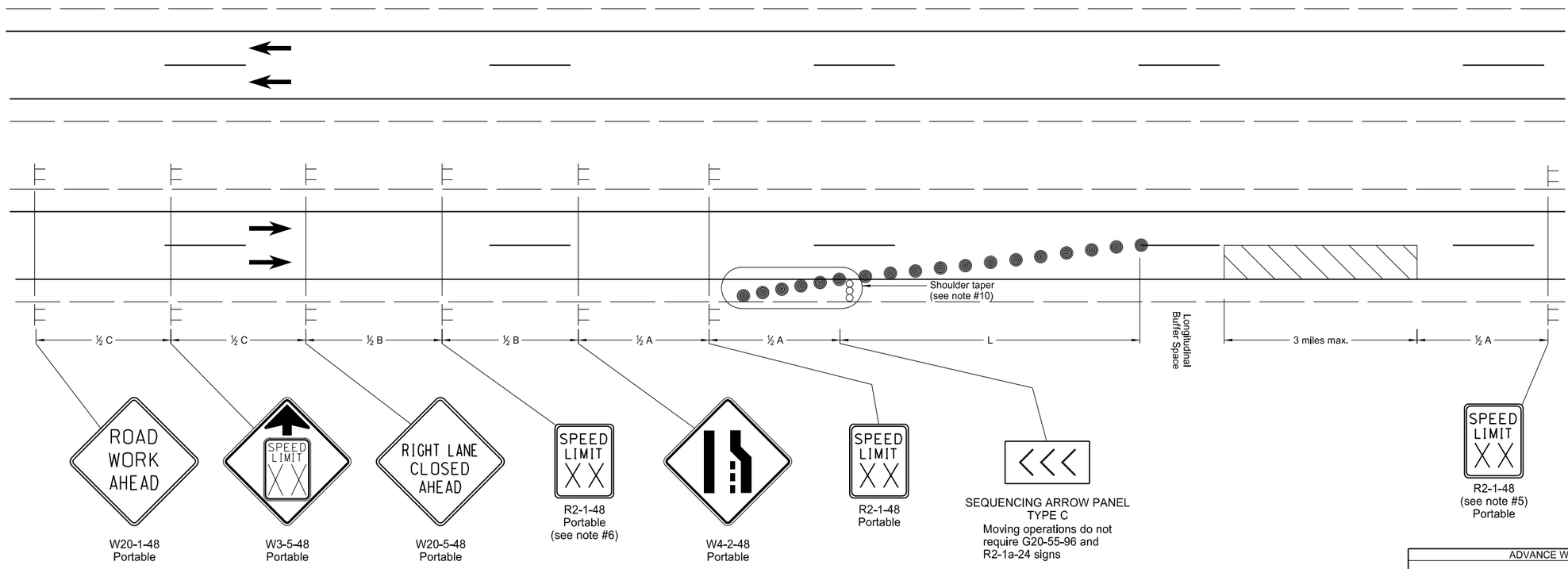
- Sign
- Truck mounted attenuator
- Flashing arrow panels:
  - Right directional
  - Left directional
  - Double arrow directional
  - Caution Mode

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
REVISIONS	
DATE	CHANGE
6-18-14	Removed shadow vehicle 2 on two lane roadways

This document was originally issued and sealed by Roger Weigel Registration Number PE- 2930, on 06/18/14 and the original document is stored at the North Dakota Department of Transportation

SIGN LAYOUT FOR ONE LANE CLOSURE DIVIDED HIGHWAY MOVING OPERATION

D-704-32



Longitudinal Buffer Space	
*Speed (mph)	Length Min (feet)
20	115
25	155
30	200
35	250
40	305
45	360
50	425
55	495
60	570
65	645
70	730
75	820

* Posted speed, off-peak 85th percentile speed prior to work starting, or the anticipated operating speed in mph.

ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

KEY

Sign — Work area

Delineator Drums — Sequencing arrow panel

Notes

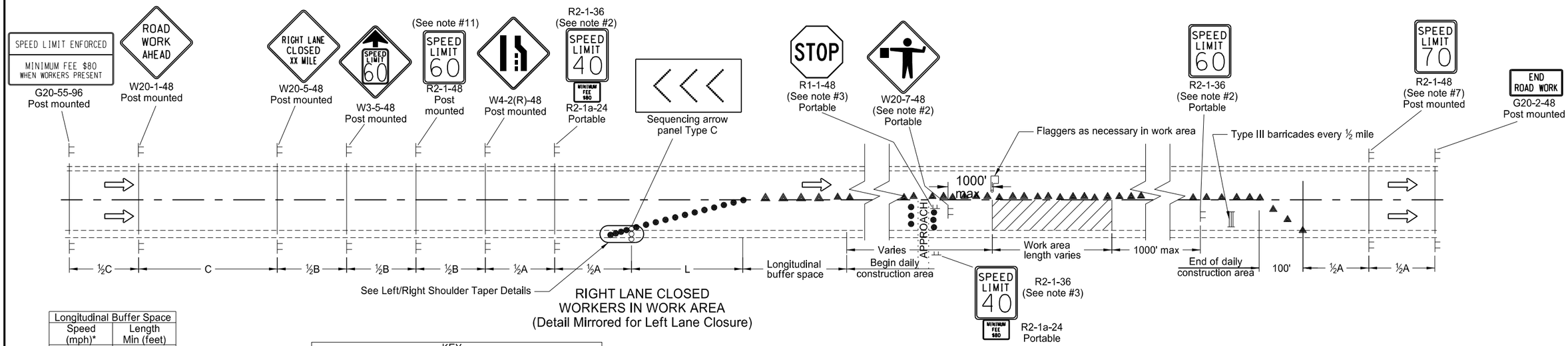
1. If the moving operation is not visible to the motorist from the end of the taper, an additional sequencing arrow panel should be provided near the work area placed in the closed lane.
2. Variables
   S = Numerical value of speed limit or 85th percentile.
   W = The width of the taper.
   L = Minimum length of taper, or S x W for freeways, expressways, and all other roads with speeds of 45 mph or greater, or
   W x S^2 /60 for urban, residential, and other streets with speeds of 40 mph or less.
3. Delineator drums used for tapering traffic shall be spaced at the dimension "S".
4. Sequencing Arrow Panels
   Panels should normally be placed at the beginning of the taper. Where shoulder width does not provide sufficient room, the panel should be moved closer to the work area so that it can be placed on the roadway surface.
   Type A shall be used on roadways with slow moving traffic speeds and low volume (25 mph & 750 ADT or less).
   Type B shall be used on roadways with moderate traffic speeds and volumes (40 mph and 5000 ADT or less).
   Type C shall be used on roadways with high traffic speeds and volumes (over 40 mph and 5000 ADT).
5. The speed limit shall be re-established. The exact speed limit shall be determined in the field, dependent on location and conditions.
6. The reduced speed limit shall be determined dependent on the in place speed limit before construction. The speed limit reduction should not exceed 10 mph below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 mph. In this case, the speed limit reduction shall not exceed 30 MPH. Where speed limits are to be reduced more than 30 MPH, a second speed limit sign shall be installed with the desired speed reduction but shall not exceed 30 MPH. The second speed limit sign shall be placed at ½ B.
7. When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
8. Existing speed limit signs within a reduced speed zone shall be covered.
9. The contractor has the option of using portable sign supports in lieu of post mounted sign in accordance with the NDDOT Standard Specifications.
10. If the shoulder is 8' or wider, a shoulder taper shall be provided.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
REVISIONS	
DATE	CHANGE
6-24-14	Revised Note 9

This document was originally issued and sealed by Roger Weigel Registration Number PE-2930, on 6/24/14 and the original document is stored at the North Dakota Department of Transportation

SIGN LAYOUT FOR ONE LANE CLOSURE

D-704-34



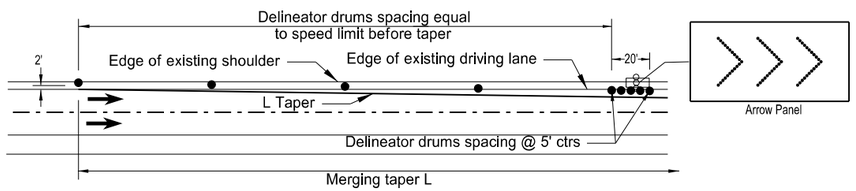
RIGHT LANE CLOSED
WORKERS IN WORK AREA
(Detail Mirrored for Left Lane Closure)

Longitudinal Buffer Space	
Speed (mph)*	Length Min (feet)
20	115
25	155
30	200
35	250
40	305
45	360
50	425
55	495
60	570
65	645
70	730
75	820

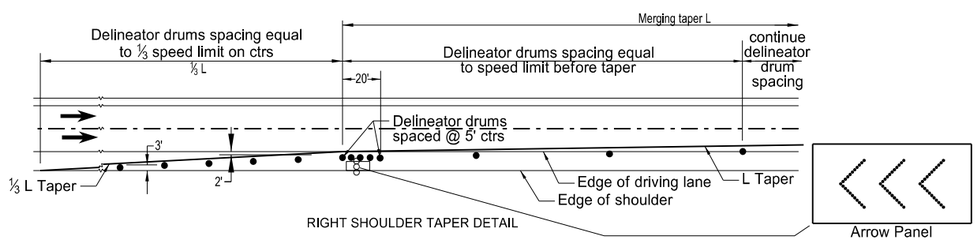
*Posted speed, off-peak 85th percentile speed prior to work starting, or the anticipated operating speed in mph.

KEY

Type I barricade	Work area
Type II barricade	Flagger
Type III barricade	Sequencing arrow panel
Sign	Tubular markers
Delineator drum	



LEFT SHOULDER TAPER DETAIL



RIGHT SHOULDER TAPER DETAIL

Notes:

1. Install advance signs for flagging when flaggers are flagging.

2. Move the advanced flagger sign and speed limit signs as the work area moves through the construction zone. When the work area is not visible from the flagger, move the flagger station so the work area is visible. Place the 40 mph speed limit sign at ½A in advance of the flagger sign and move the 60 mph speed limit sign. Cover or remove the 40 mph speed limit and the Minimum Fee $80 signs upon completion of the work day or when workers are not present. Determine the exact speed limit in the field, dependent on location and conditions.

3. Approaches: When the work area encompasses an approach, install a 40 mph speed limit sign to control the approach. Cover the existing stop sign and install a new portable stop sign when the approach is on the side of the lane closure. Remove the approach speed limit sign once the main line 40 mph speed zone is moved past the approach.

4. Variables:
   S=Numerical value of speed limit or 85th percentile
   W=The width of taper.
   L=Minimum length of taper, or SxW for freeways, expressways, and all other roads with speeds of 45 mph or greater, or (WxSxS)/60 for urban, residential, and other streets with speeds of 40 mph or less.

5. Space delineator drums for tapering traffic at the dimension "S". Space tubular markers used for tangents at 2 times dimension "S".

6. Place sequencing arrow panels at the beginning of the taper when possible. Where shoulder width does not provide sufficient room, move the panel closer to the work area and place on the roadway surface.
   Use Type A on roadways with slow moving traffic speeds and low volume (25 mph or less and 750 ADT or less).
   Use Type B on roadways with moderate traffic speeds and volumes (40 mph or less and 5000 ADT or less).
   Use Type C on roadways with high traffic speeds and volumes (over 40 mph or over 5000 ADT).

7. Re-establish the speed limit. Determine the exact speed limit in the field, dependent on location and conditions.

8. Cover existing speed limit signs within a reduced speed zone.

9. Install flags when warning signs are used in urban areas and the signs are not portable. Mount 24 inch square flags perpendicular to the edges of the diamond sign, and at such a distance above the edge that the flag does not touch the sign when limp. Rural areas will not require flags.

10. Determine the reduced speed limit dependent on the in place speed limit before construction. Do not exceed a speed limit reduction of 10 mph below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 mph. Where speed limits are to be reduced more than 30 mph, install a second speed limit sign so no single speed reduction exceeds 30 mph. Place the second speed limit sign at ½B.

11. The contractor has the option of using portable sign supports in lieu of post mounted signs in accordance with NDDOT Standard Specifications.

12. Sign G20-55-96 is not required if this standard is part of other traffic control layouts or the work is less than 15 days.

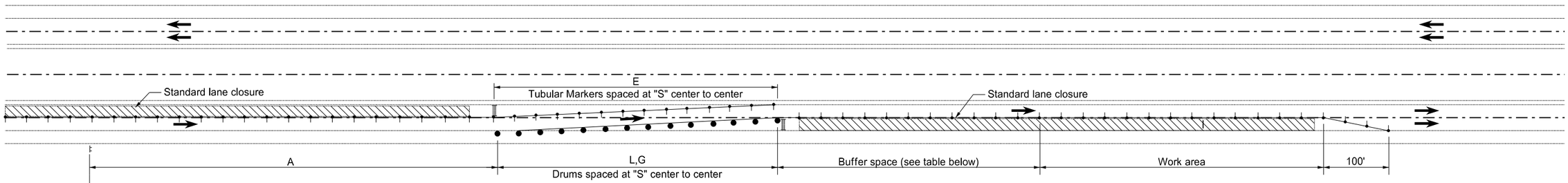
ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-26-2012	
REVISIONS	
DATE	CHANGE
3-15-16	Removed Do Not Pass signs and updated notes

This document was originally issued and sealed by Roger Weigel, Registration Number PE-2930, on 03/15/2016 and the original document is stored at the North Dakota Department of Transportation

D-704-34A

TRAFFIC CONTROL SYSTEM
LANE SHIFT BETWEEN A LANE CLOSURE AND AN OPPOSITE LANE CLOSURE



QUANTITIES	
TYPE III BARRICADES	2 Each
DELINEATOR DRUMS	14 Each
TUBULAR MARKERS	14 Each
RAISED PAVEMENT MARKERS (White)	Varies
OBLITERATION OF PAVEMENT MARKING	Varies

KEY

Work area	Delineator drum
Type III barricade	Tublar markers
Traffic Direction	Sign

LEGEND

E Obliteration of pavement marking (10' line, 30' skip centerline)
G Raised pavement markers (white) 5' ctrs.

Longitudinal Buffer Space	
*Speed (mph)	Length Min (feet)
20	115
25	155
30	200
35	250
40	305
45	360
50	425
55	495
60	570
65	645
70	730
75	820

* Posted speed, off-peak 85th percentile speed prior to work starting, or the anticipated operating speed in mph.

Notes
1. Variables
   S = Numerical value of posted speed limit, off-peak 85th percentile speed prior to work starting, or the anticipated operating speed in mph.
   W = Width of offset in feet.
   L = Taper length in feet. Speeds 40 mph or less $L=WS^2/60$. Speeds 45 mph or greater $L= WS$.
2. Signs and barricade shown to be placed on roadway shall be placed on moveable assemblies.
3. Existing speed limit signs within a reduced speed zone shall be covered.
4. Obliterated or covered pavement marking shall be paid for as Obliteration of Pavement Marking. The covering shall be approved by the Engineer.
5. The contractor has the option of using portable sign supports in lieu of post mounted sign as shown on the standard drawings in accordance with NDDOT Standard Specifications.
6. When placing traffic control devices, speed reductions will be necessary. The "Minimum Fee $80" sign shall be placed below these speed limit signs.
7. Obliteration of pavement marking (10' line, 30' skip, centerline) and raised pavement markers are not necessary when the work is 14 days or less.

ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION

10-26-2012

REVISIONS

DATE	CHANGE

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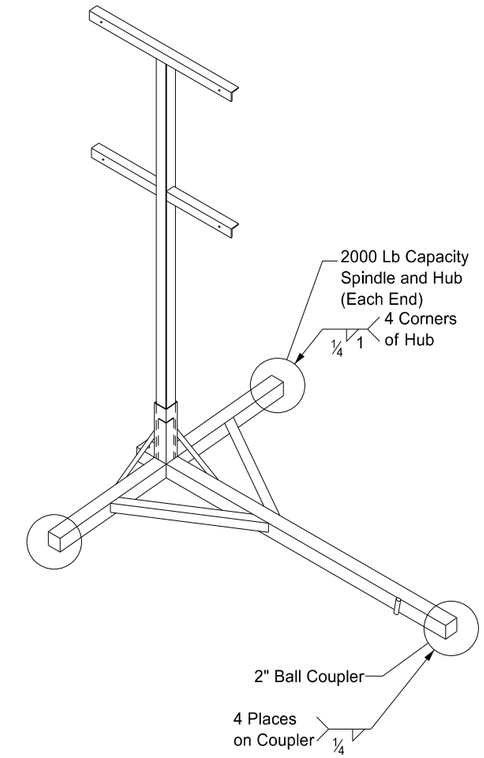
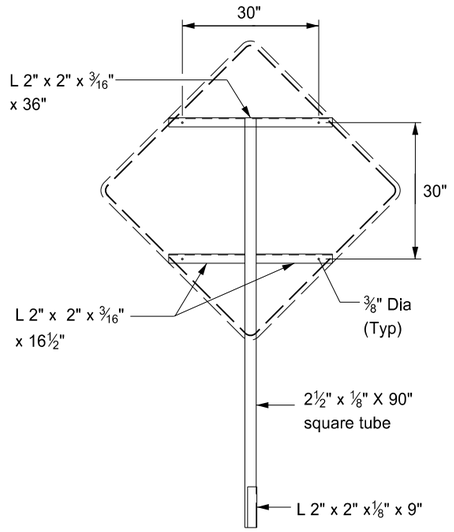
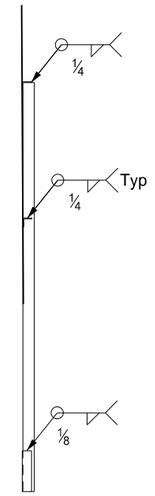
PORTABLE SIGN SUPPORT ASSEMBLY

D-704-50



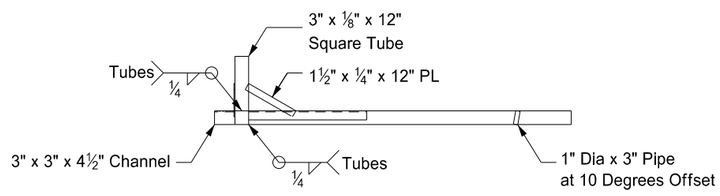


FRONT

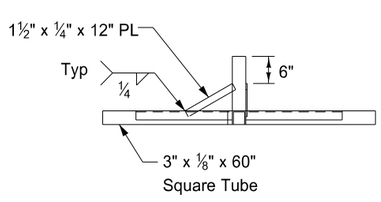


RIGHT

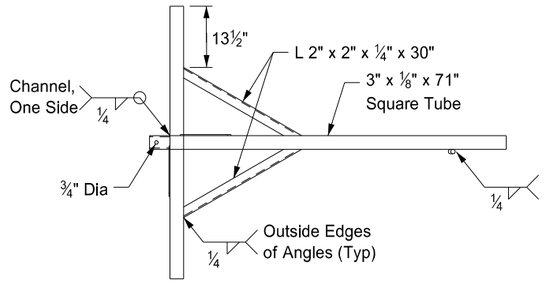
SIGN SUPPORT



FRONT



RIGHT



TOP

TRAILER

Notes:

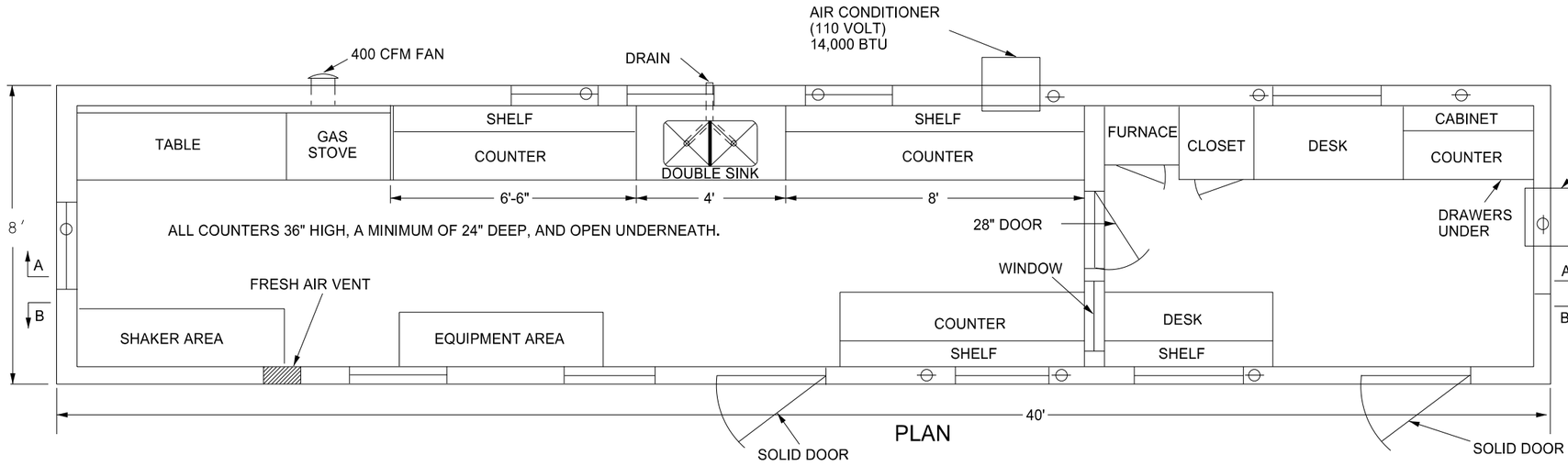
1. The maximum weight of the assembly is 250 pounds.
2. Use a 14" wheel and tire.
3. Automotive and equipment axle assemblies may not be used for trailer-mounted sign supports.
4. Other NCHRP 350 crash tested assemblies are acceptable.

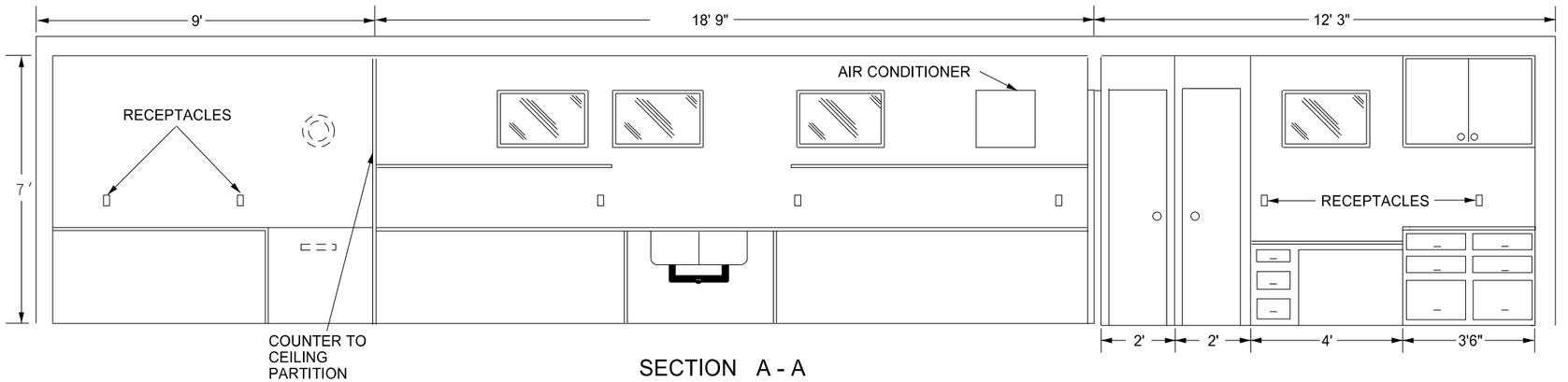
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
11-23-10	
REVISIONS	
DATE	CHANGE

This document was originally issued and sealed by Roger Weigel Registration Number PE-2930, on 11/23/10 and the original document is stored at the North Dakota Department of Transportation

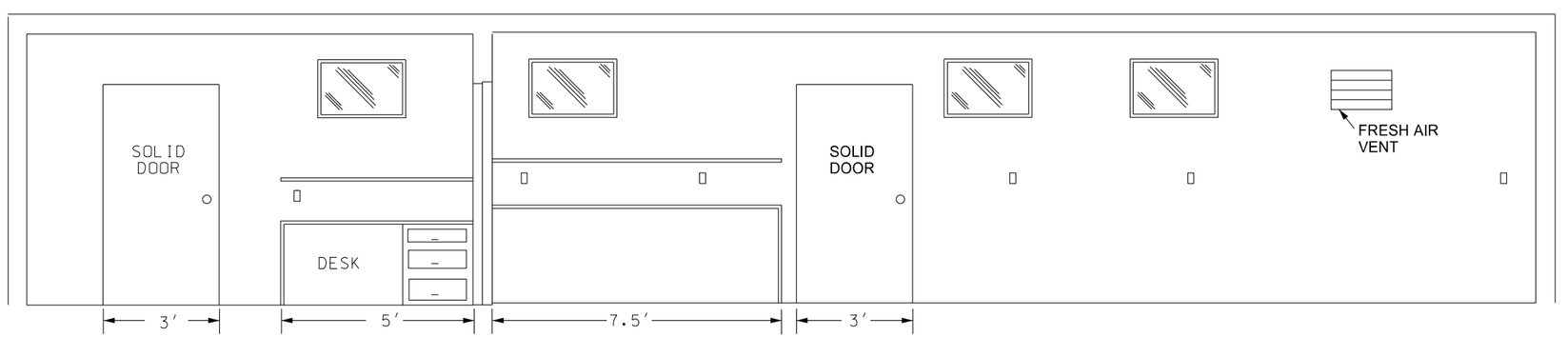
BITUMINOUS LABORATORY

D-706-1





SECTION A - A



SECTION B - B

AIR CONDITIONER
(110 VOLT)
8,000 BTU

NOTES:

There shall be a minimum of six screened exterior windows on two or more sides, with a minmum of one window in each room. Windows shall have a minimum area of 4 square feet each. Suggested locations are shown on drawing.

The lab shall be equipped with a 1'x1' shelf at 36" above the regular countertop to hold the stock solution container for the Sand Equivalent test.

The sink shall be double compartment stainless steel. Each compartment shall be a minimum of 16"x14"x10" deep. The sink shall be drained to an outside waste line. A trap is not required. Water service lines shall be copper or plastic having a diameter of ½ inch.

The lab shall be equipped with an exhaust fan capable of removing inside air at a rate of 400 CFM.

The fresh air vent shall be hinged to open or close manually.

24" x 48" table shall be provided capable of holding a 200 lb. masonry saw. The table shall have a minimum clearance of 36" overhead.

The water supply tank shall have a capacity of 500 gallons.

Steps and a landing for each set of steps shall be provided for each of two entrance doors. Steps for each area shall be made of, or covered with, a material providing for a non-slip surface. They shall be heavy duty steps that are capable of withstanding heavy loadings and extensive use.

The pressure tank on the pump shall be 20 gallon capacity.

Locks, latches, and hinges for main doors shall be heavy duty type to withstand the intense use in service.

The wall between the office and the work area shall be properly insulated to prevent the transmission of heat and noise.

The floor beneath the marshall area shall be heavily reinforced.

The lab shall be equipped with steel cable tie downs and ground anchors at each corner of the lab.

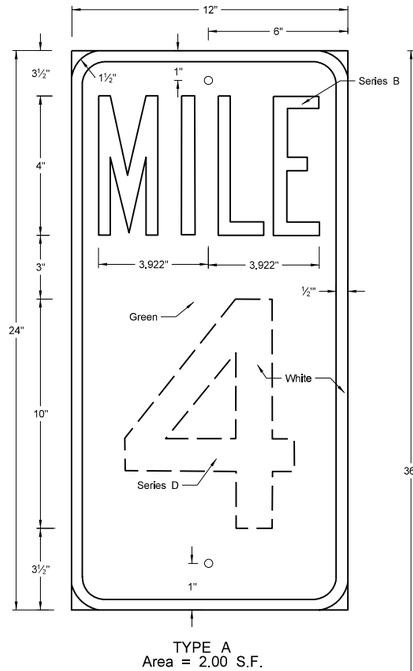
Electrical service entrance shall be wired for 100 amps, and have separate circuits for air conditioners. Convenience outlets shall have a minimum spacing of four feet in counter areas.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-03-13	
REVISIONS	
DATE	CHANGE
07-30-14	Changed standard's title and revised notes.

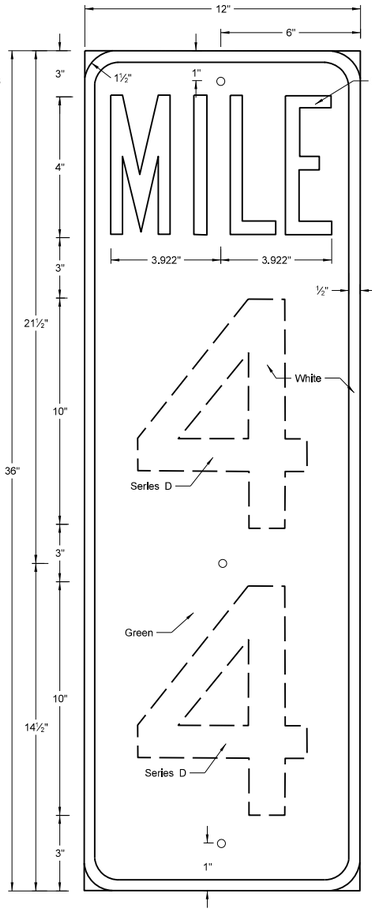
This document was originally issued and sealed by Roger Weigel Registration Number PE-2930, on 07/30/14 and the original document is stored at the North Dakota Department of Transportation

(EXPRESSWAY-FREEWAY USE) MILE POSTS

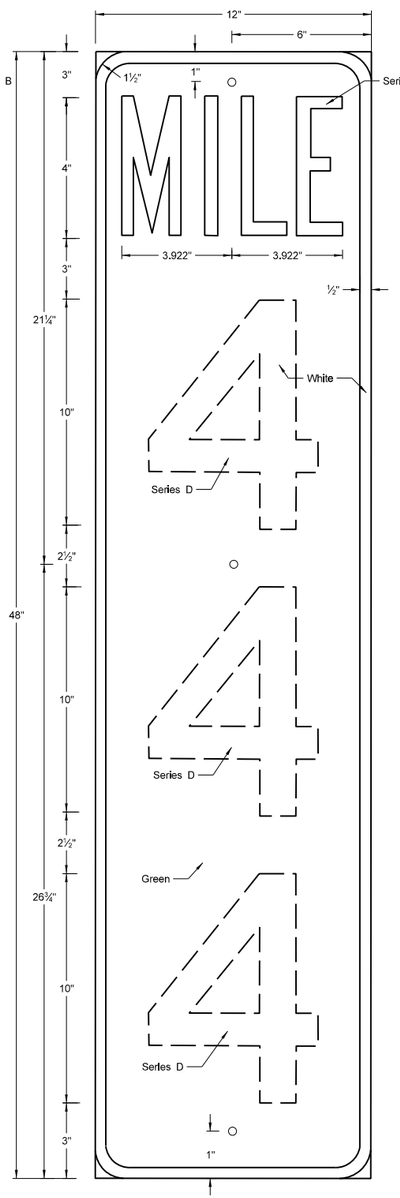
D-754-20



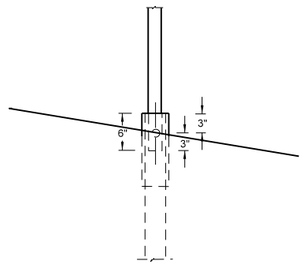
TYPE A
Area = 2.00 S.F.



TYPE B
Area = 3.00 S.F.

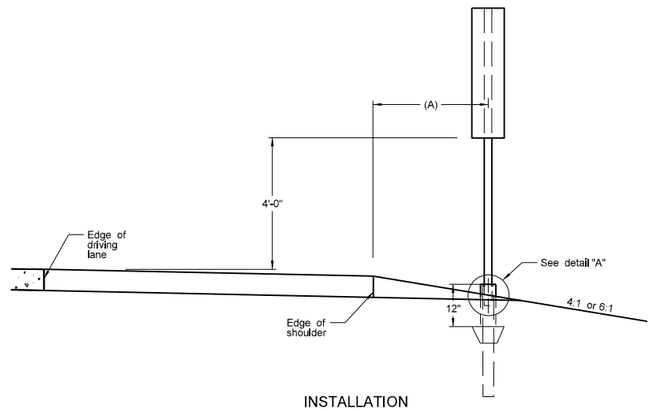


TYPE C
Area = 4.00 S.F.



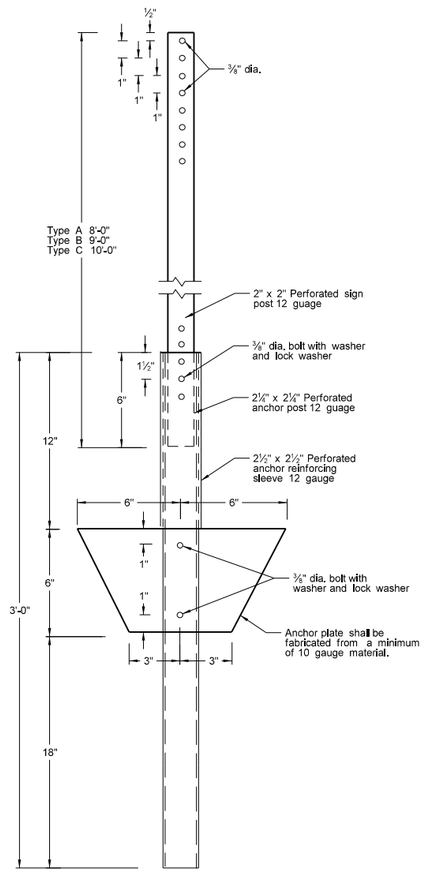
DETAIL "A"

(A) 8' Clearance to finished shoulder or in line with existing delineator posts



INSTALLATION

ASSEMBLY DETAIL



POST AND ANCHOR PLATE DETAIL

NOTES:
Installation: Posts shall be installed along right shoulder in line with delineators.

Mile Sign Backing: Backing shall be fabricated of 0.080 aluminum. Sheeting shall conform to section 894.01 of the Standard Specifications.

Posts: Posts shall conform to section 894.03 of the Standard Specifications.

Fasteners: The mile signs shall be attached to the post by tension pin type fastener or other suitable vandal resistant non-rust fastener.

Reflective Sheeting: Sheeting shall be Type IV.

Numbers: Numbers shall be of the series shown and may be screened or applied copy. Screening and reflective sheeting for applied copy shall conform to section 754 & 894 of the Standard Specifications.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-1-10	
REVISIONS	
DATE	CHANGE
7-8-14	Revised post and reflective sheeting notes

This document was originally issued and sealed by Roger Weigel, Registration Number PE-2930, on 7/8/14 and the original document is stored at the North Dakota Department of Transportation

PERFORATED TUBE ASSEMBLY DETAILS

D-754-23

Notes:

1. Curbed Roadways: The clearance from the face of the curb should be 3' except where right of way or sidewalk width is limited, a minimum clearance of 2' shall be provided. The horizontal clearance may need to be increased to maintain a minimum sidewalk clear width of 4' from the sign support, not including any attached curb.

2. Minimum vertical clearance: Signs installed at the side of the road in rural districts shall be at least 5' measured from the bottom of the sign to the edge of the driving lane or auxiliary lane. Where parking or pedestrian movements occur, the clearance to the bottom of the sign shall be at least 7'.

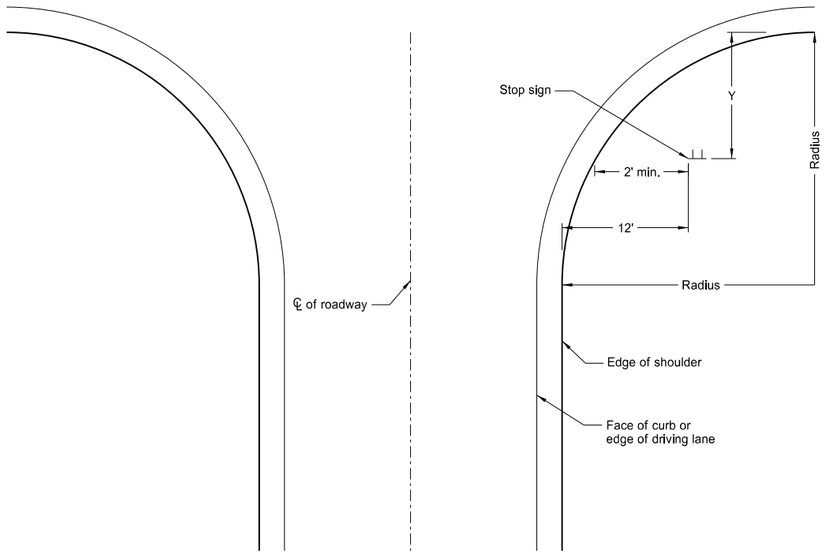
   Signs on expressways shall be installed with a minimum height of 7'.

   Adopt-a-highway signs installed on Freeways shall be at least 7' above the edge of the driving lane.

   The vertical clearance shall have a maximum height of 6" above the vertical clearance specified above.

3. Offset signs: Where signs are placed at least 30 feet or more from the edge of the traveled way, the height to the bottom of such sign shall be 5' above the edge of the driving lane.

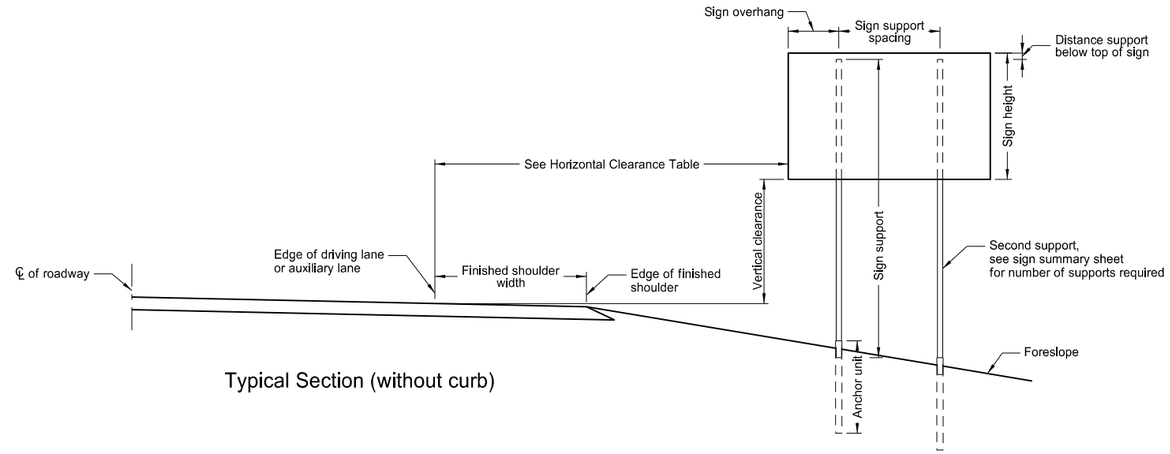
4. The clearance from edge of shared use path to edge of sign should be 3' except where width is limited, a minimum clearance of 2' shall be provided.



Stop Sign Location
Wide Throat Intersection

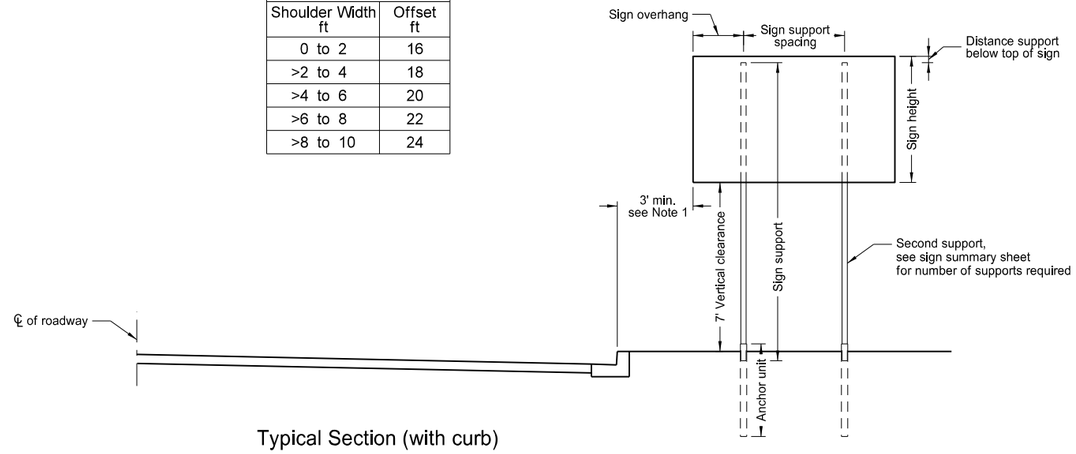
This layout is to be used for the placement of "Stop" signs.

Radius ft.	Y-max. ft.	Y-min. ft.
40	50	15
45	50	18
50	50	21
55	50	25
60	50	28
65	50	32
70	50	35
75	50	39
80	50	43



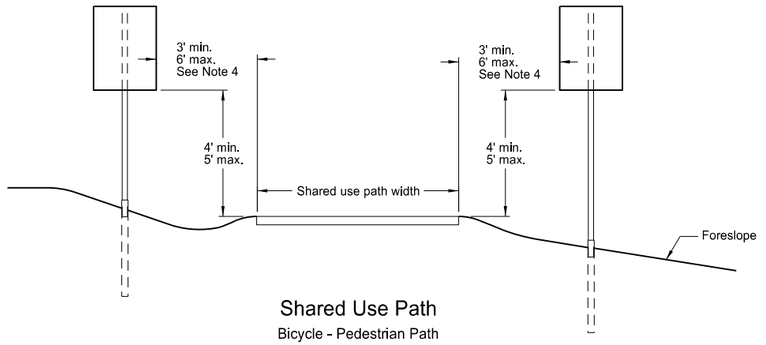
Typical Section (without curb)

Horizontal Clearance Table	
Shoulder Width ft	Offset ft
0 to 2	16
>2 to 4	18
>4 to 6	20
>6 to 8	22
>8 to 10	24



Typical Section (with curb)

Residential or Business District



Shared Use Path

Bicycle - Pedestrian Path

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-3-13	
REVISIONS	
DATE	CHANGE
7-8-14	Revised note 2, added note 4.

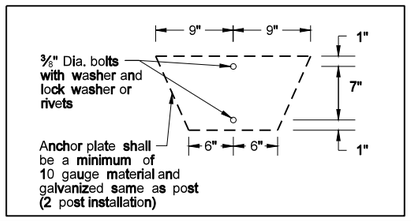
This document was originally issued and sealed by Roger Weigel Registration Number PE-2930, on 7/8/14 and the original document is stored at the North Dakota Department of Transportation

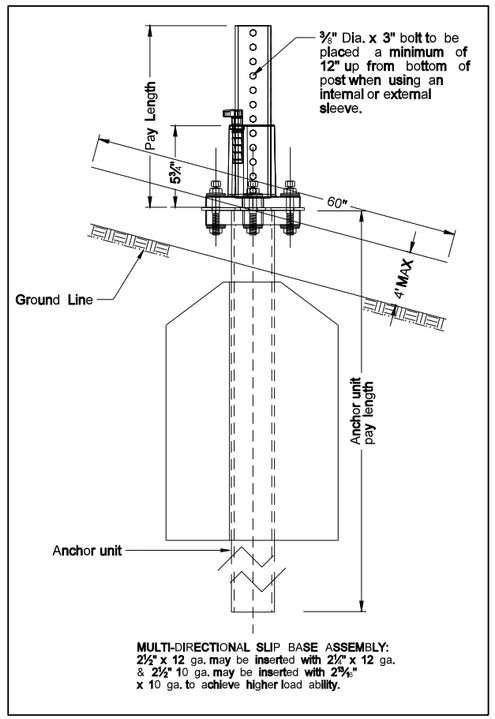
Mounting Details Perforated Tube

D-754-24

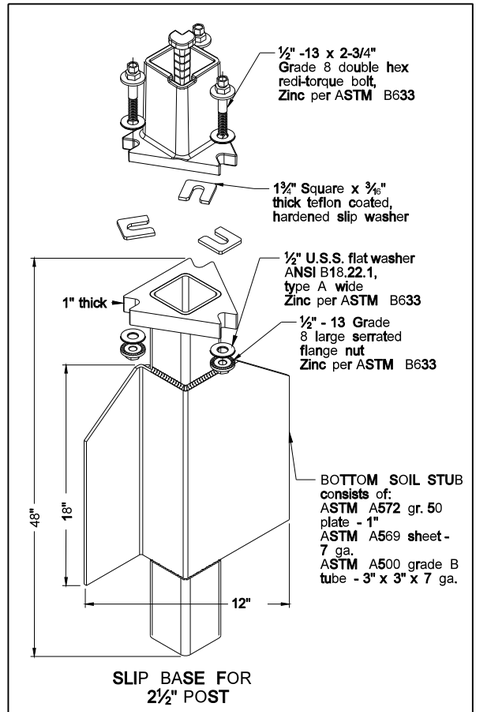
Number of Posts	Telescoping Perforated Tube						
	Post Size In.	Wall Thickness Gauge	Sleeve Size In.	Wall Thickness Gauge	Slip Base	Anchor Size Without Slip Base In.	Anchor Wall Thickness Gauge
1	2	12			No	2½	12
1	2½	12			No	2½	12
1	2½	12			(B)	3(C)	7
1	2½	10			Yes		7
1	2½	12	2⅛(D)	12	Yes		7
1	2½	12	2½	12	Yes		7
2	2½	10			Yes		7
2	2½	12	2⅛(D)	12	Yes		7
2	2½	12	2½	12	Yes		7
3 & 4	2½	12			Yes		7
3 & 4	2½	10			Yes		7
3 & 4	2½	12	2½	12	Yes		7
3 & 4	2½	12	2⅛(D)	12	Yes		7
3 & 4	2½	10	2⅜	10	Yes		7

(B) - The 2½", 12 gauge posts do not need breakaway bases when placed in standard soils, but require a shim as specified by the manufacturer. The breakaway base is required when the support is placed in weak soils. The Engineer shall determine if the soils are weak. Weak soils are classified as boggy, wet, or loose soil areas.
(C) - 3" anchor unit
(D) - 2½" x 12 ga. x 18" minimum length external sleeve required.

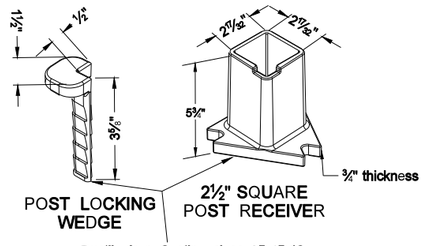




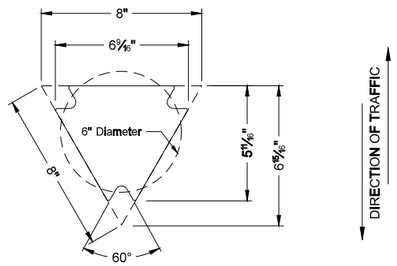
MULTI-DIRECTIONAL SLIP BASE ASSEMBLY: 2½" x 12 ga. may be inserted with 2½" x 12 ga. & 2½" 10 ga. may be inserted with 2⅜" x 10 ga. to achieve higher load ability.



SLIP BASE FOR 2½" POST



Ductile Iron Casting class 65-45-12. Hot Dip Galvanize ASTM A153



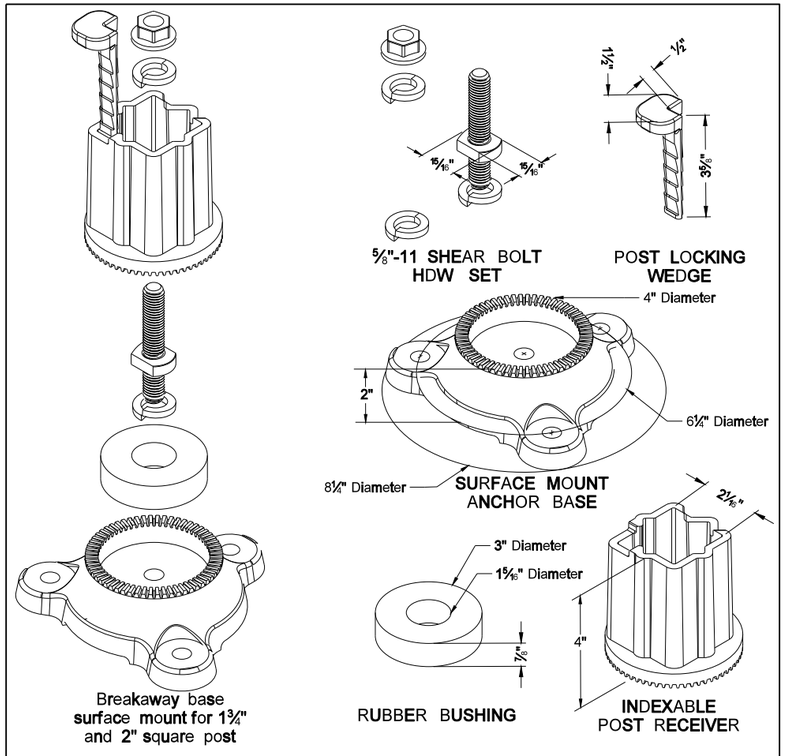
SLIP BASE DETAIL

Properties of Telescoping Perforated Tubes						
Tube Size In.	Wall Thickness in.	U.S. Standard Gauge	Weight Per Foot Lbs.	Moment of Inertia in.⁴	Cross Sect. Area in.²	Section Modulus in.³
1½ x 1½	0.105	12	1.702	0.129	0.380	0.172
2 x 2	0.105	12	2.416	0.372	0.590	0.372
2¼ x 2¼	0.105	12	2.773	0.561	0.695	0.499
2⅜ x 2⅜	0.135	10	3.432	0.605	0.841	0.590
2½ x 2½	0.105	12	3.141	0.804	0.803	0.643
2½ x 2½	0.135	10	4.006	0.979	1.010	0.783

The 2 ⅜" size 10 gauge is shown as 2.19" size on the plans; The 2½" size is shown as 2.51" size on the plans.

NOTE:

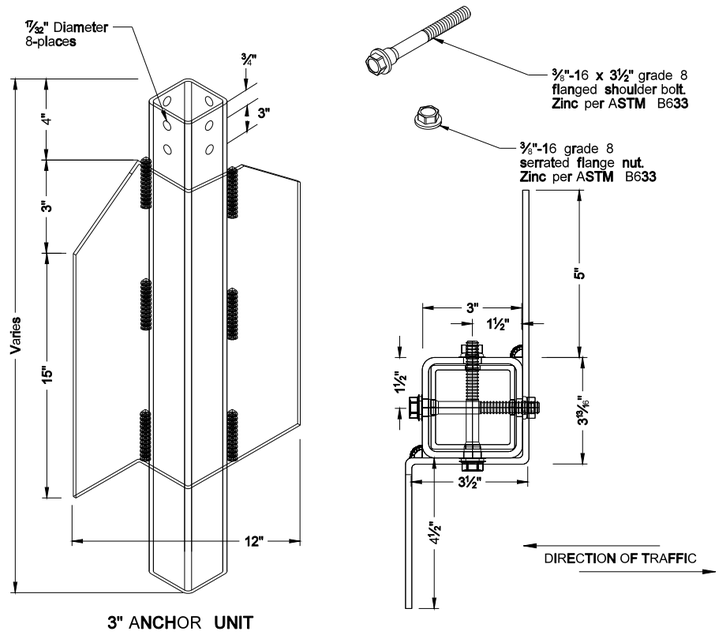
1. 4" Vertical clearance of anchor or breakaway base. The 4" x 60" measurement shall be made above and below post location and also back and ahead of post.
2. Anchor material shall be 7 guage H.R.P.O. Commmercial quality ASTM A569 and 3" x 3" x 7" guage ASTM A500 grade B. Anchor shall have a yield strength 43.9 KSI and tensile strength of 59.3 KSI. Anchor shall be hot dipped galvanized per ASTM A123/153. All tolerances on anchor unit and slip base bottom assembly are +/- 0.005" unless otherwise noted.
3. When used in concrete sidewalk, anchor shall be the same concept without the wings
4. Four post signs shall have over 8' between the first and fourth posts.
5. Installation procedures as per manufacturers recommendation.
6. Concrete fasteners for surface mount breakaway base shall be a minimum ½" diameter x 4" grade 8.



SURFACE MOUNT ANCHOR BASE

SHOULDER BOLT

Shimming agent to reduce tolerance between 3" anchor unit and 2½" post. (standard ⅜" diameter grade 8 bolt may be used with proper shim)



3" ANCHOR UNIT

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-6-09	
REVISIONS	
DATE	CHANGE

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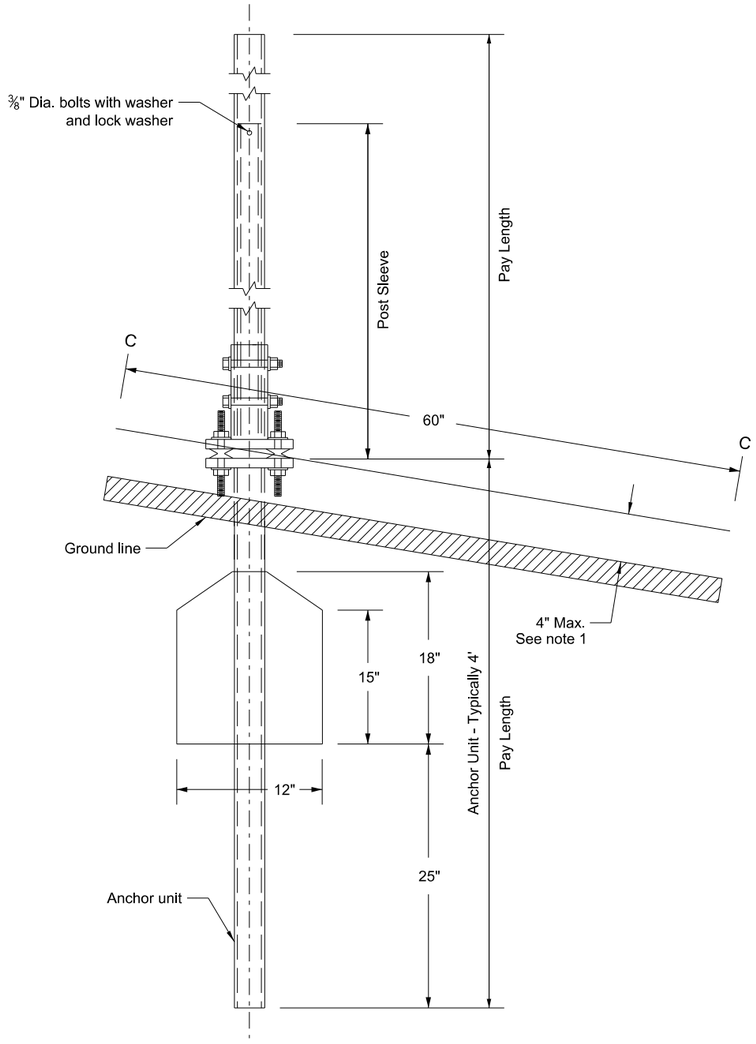
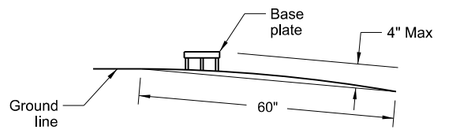
D-754-24A

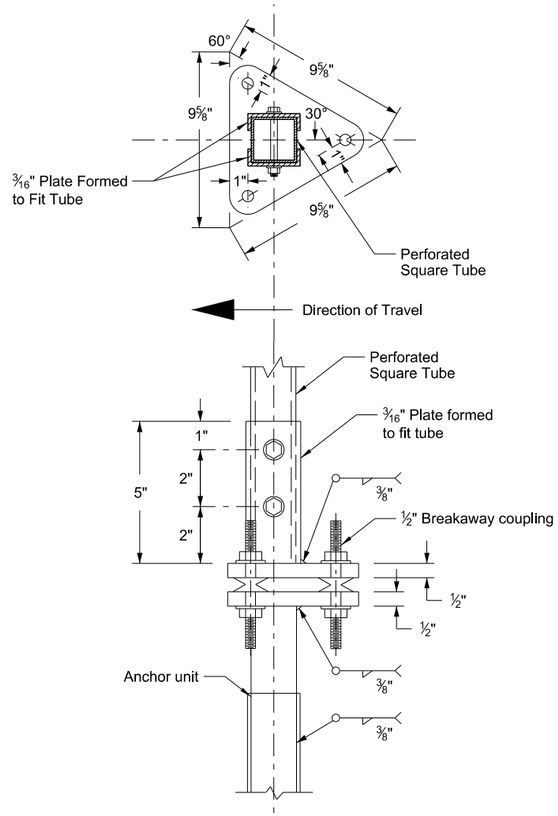
Breakaway Coupler System for Perforated Tubes



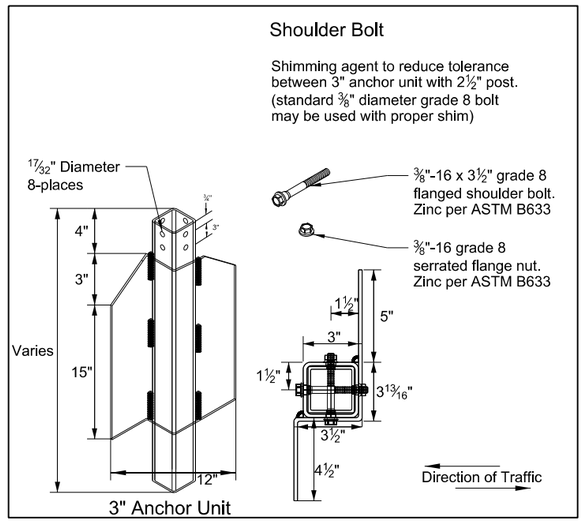


Section C-C

Max. protection of the stub post is 4" above a 60" chord aligned radially to the center line of the highway and connecting any point, within the length of the chord, on the ground surface on one side of the support to a point in the ground surface on the other side.



Base Plate with Breakaway Coupler



3" Anchor Unit

Notes:

1. 4" Vertical clearance of anchor or breakaway base. The 4" x 60" measurement shall be made above and below post location and also back and ahead of post.
2. Anchor unit shall be the same size as the post and shall have the same specification as the post.
3. Four post signs shall have over 8' between the first and fourth post.
4. In lieu of the breakaway base system on standard D-754-24 the breakaway coupling system may be used. The breakaway coupler system shall be manufactured from material meeting the requirements of ASTM A325 fasteners with the special requirements as specified by DENT BREAKAWAY IND., INC. which meets the test requirements of NCHRP Report 350.

Number of Posts	Telescoping Perforated Tube						
	Post Size In.	Wall Thick-ness Gauge	Sleeve Size In.	Wall Thick-ness Gauge	Slip Base	Anchor Size Without Slip Base In.	Anchor Wall Thickness Guage
1	2	12			No	2¼	12
1	2¼	12			No	2½	12
1	2½	12			(B)	3(C)	7
1	2½	10			Yes		7
1	2¼	12	2	12	Yes		7
1	2½	12	2¼	12	Yes		7
2	2½	10			Yes		7
2	2¼	12	2	12	Yes		7
2	2½	12	2¼	12	Yes		7
3 & 4	2½	12			Yes		7
3 & 4	2½	10			Yes		7
3 & 4	2½	12	2¼	12	Yes		7
3 & 4	2¼	12	2	12	Yes		7
3 & 4	2½	10	2 3/16	10	Yes		7

(B) - The 2½" 12 gauge posts do not need breakaway bases when placed in standard soils. The breakaway base is required when the support is placed in weak soils. The Engineer shall determine if the soils are weak. Weak soils are classified as boggy, wet, or loose soil areas.

(C) - 3" anchor unit

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-3-2013	
REVISIONS	
DATE	CHANGE

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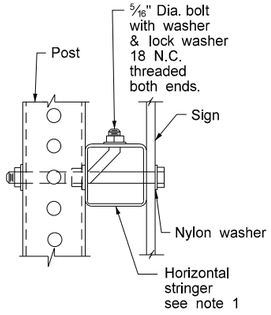
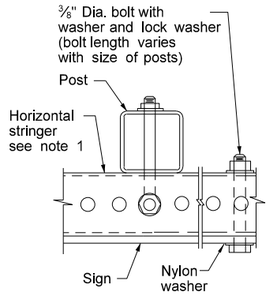
Mounting Details Perforated Tube

D-754-25

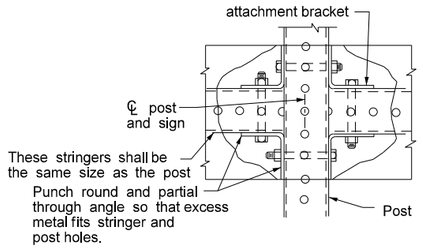


Side View



Top View

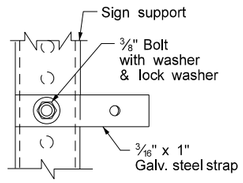
STRINGER MOUNTING
(WITH STRINGER IN FRONT OF POST)



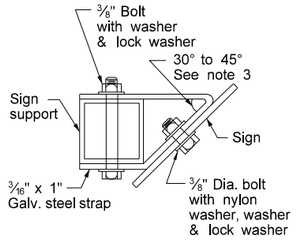
STREET NAME SIGNS
AND ONE WAY SIGNS
SINGLE POST ASSEMBLY
ONE STRINGER OR
BACK TO BACK MOUNTING

Note:

1. Horizontal stringers - In lieu of perforated tubes, the contractor may substitute z bar stringers. The z bar stringers shall be 1¾" x 3/16" thick, 1.08 lbs./ft aluminum or 3.16 lbs./ft steel.
2. Metal washers used on sign face shall have a minimum outside diameter of 15/16" ± 1/16" and 10 gauge thickness.
3. No Parking Signs: All no parking signs with directional arrows shall be placed at a 30 to 45 degree angle with the line of traffic flow. No parking signs required at the above angles may have the support turned to the correct angle. If the no parking sign is placed with another sign that has to be placed at a 90 degree angle with the line of traffic flow, the detailed angle strap should be used to mount the no parking sign. Flat washers and lock washers shall be used with all nylon washers.
4. In lieu of using the bent bolt to attach the post to the stringer, the contractor may choose to punch the sign backing and place the bolt through the sign, the stringer and the post.
5. 4" vertical clearance of anchor or breakaway base. The 4" x 60" measurement shall be made above and below post location and also back and ahead of post.

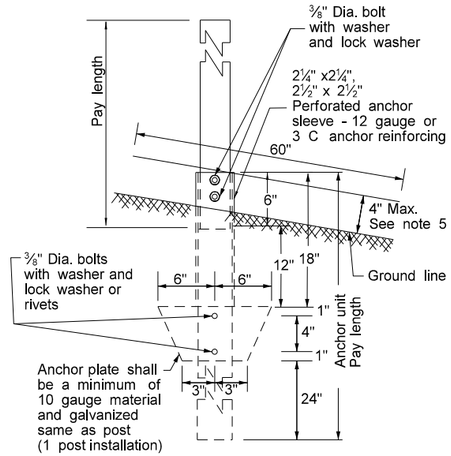


Side View



Top View

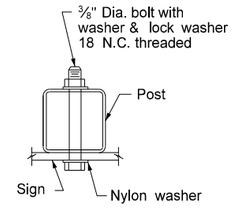
STRAP DETAIL



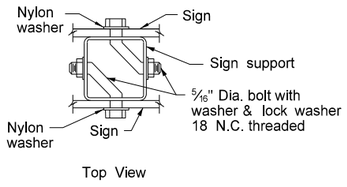
ANCHOR UNIT AND
POST ASSEMBLY

Number of Posts	Telescoping Perforated Tube						
	Post Size In.	Wall Thick-ness Gauge	Sleeve Size In.	Wall Thick-ness Gauge	Slip Base	Anchor Size Without Slip Base In.	Anchor Wall Thick-ness Gauge
1	2	12			No	2¼	12
1	2¼	12			No	2½	12
1	2½	12			(B)	3(C)	7
1	2½	10			Yes		7
1	2¼	12	2½(D)	12	Yes		7
1	2½	12	2¼	12	Yes		7
2	2½	10			Yes		7
2	2¼	12	2½(D)	12	Yes		7
2	2½	12	2¼	12	Yes		7
3 & 4	2½	12			Yes		7
3 & 4	2½	10			Yes		7
3 & 4	2½	12	2¼	12	Yes		7
3 & 4	2¼	12	2½(D)	12	Yes		7
3 & 4	2½	10	2 3/16	10	Yes		7

(B) - The 2½", 12 gauge posts do not need breakaway bases when placed in standard soils, but require a shim as specified by the manufacturer. The breakaway base is required when the support is placed in weak soils. The Engineer shall determine if the soils are weak. Weak soils are classified as boggy, wet, or loose soil areas.
(C) - 3" anchor unit
(D) - 2½" x 12 ga. x 18" minimum length external sleeve required.

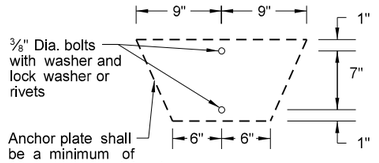


BOLT MOUNTING



Top View

BACK TO BACK
MOUNTING



Properties of Telescoping Perforated Tubes						
Tube Size In.	Wall Thickness In.	U.S. Standard Gauge	Weight Per Foot Lbs.	Moment of Inertia $In.^4$	Cross Sect. area $In.^2$	Section Modulus $In.^3$
1½ x 1½	0.105	12	1.702	0.129	0.380	0.172
2 x 2	0.105	12	2.416	0.372	0.590	0.372
2¼ x 2¼	0.105	12	2.773	0.561	0.695	0.499
2 3/16 x 2 3/16	0.135	10	3.432	0.605	0.841	0.590
2½ x 2½	0.105	12	3.141	0.804	0.803	0.643
2½ x 2½	0.135	10	4.006	0.979	1.010	0.783

The 2 3/16" size 10 gauge is shown as 2.19" size on the plans.
The 2½" size is shown as 2.51" size on the plans.

NORTH DAKOTA
DEPARTMENT OF TRANSPORTATION

8-6-09

REVISIONS

DATE	CHANGE
7-8-14	Revised Note 3

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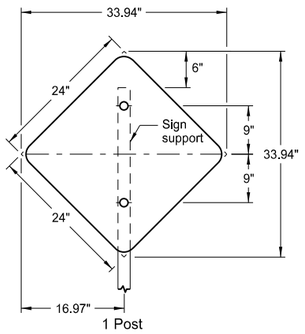
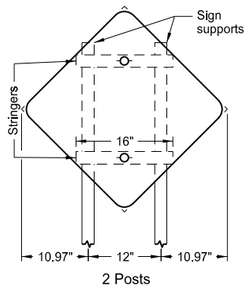
SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS REGULATORY, WARNING AND GUIDE SIGNS

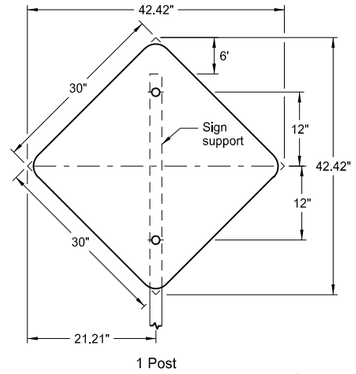


1 Post

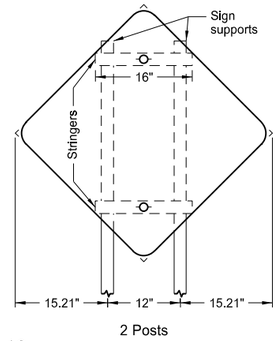


2 Posts

Assembly No. 18

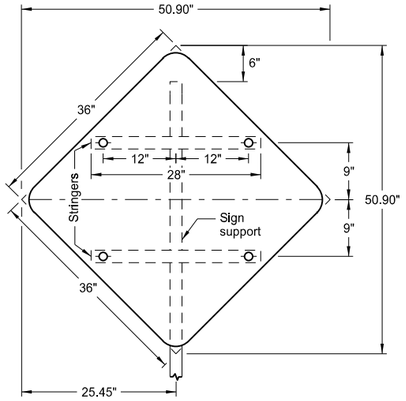


1 Post

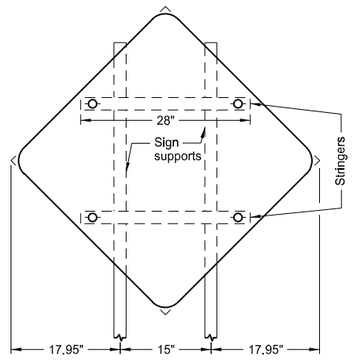


2 Posts

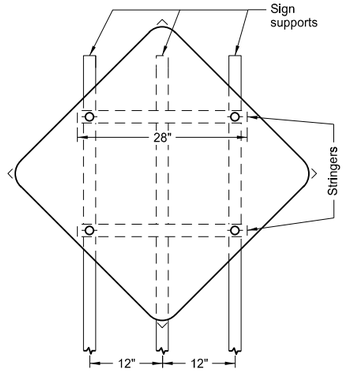
Assembly No. 19



1 Post

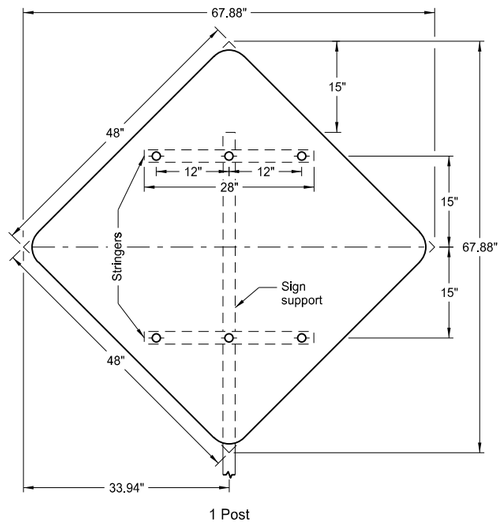


2 Posts

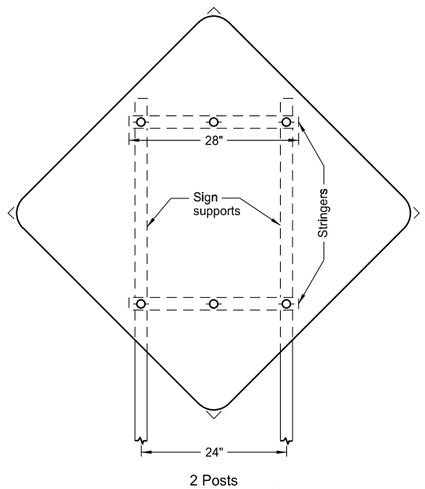


3 Posts

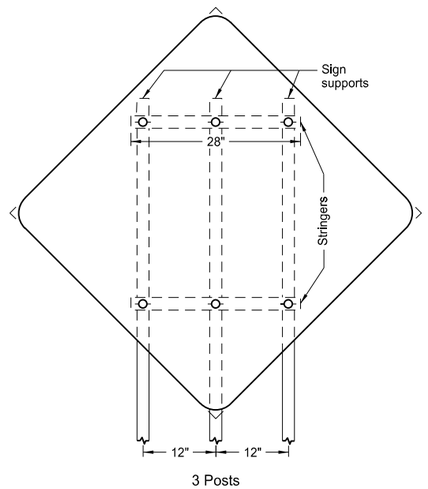
Assembly No. 20



1 Post



2 Posts



3 Posts

Assembly No. 21

Notes:

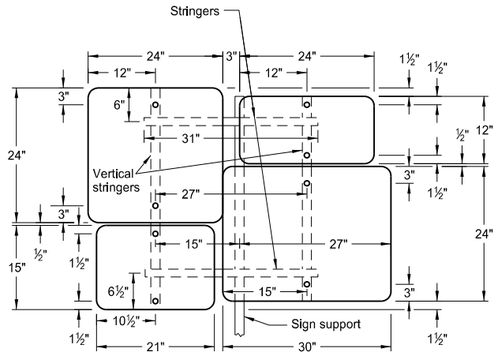
1. See Standard D-754-25 for mounting details.
2. The minimum sign backing material thickness shall be 0.100 inch.
3. Perforated square tube stringer shall be 1½" x 1½".
4. All holes shall be punched round for ⅜" bolt.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-1-10	
REVISIONS	
DATE	CHANGE

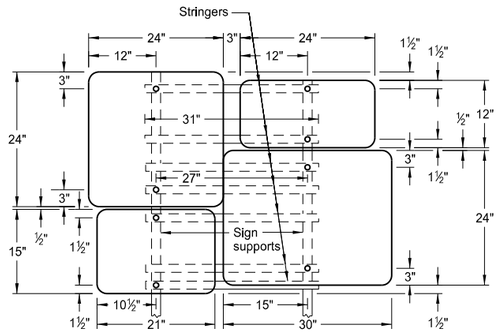
This document was originally issued and sealed by Roger Weigel, Registration Number PE-2930, on 12-1-10 and the original document is stored at the North Dakota Department of Transportation

SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS - ROUTE MARKER SIGNS

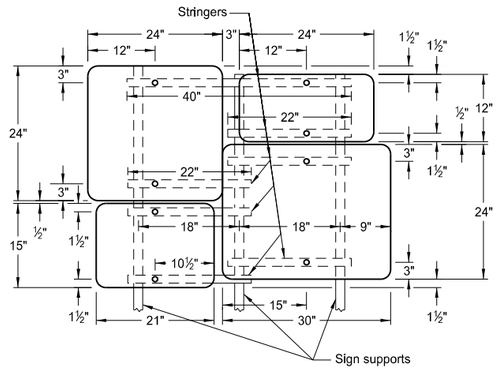
D-754-60



1 Post



2 Posts



3 Posts

ASSEMBLY NO. 403

Notes:

1. The minimum sign backing material thickness shall be 0.100 inch.
2. Perforated square tube stringer shall be 1½"x1½".
3. All holes shall be punched round for ⅜" bolt.

1 Post

2 Posts

3 Posts

ASSEMBLY NO. 404

1 Post

2 Posts

3 Posts

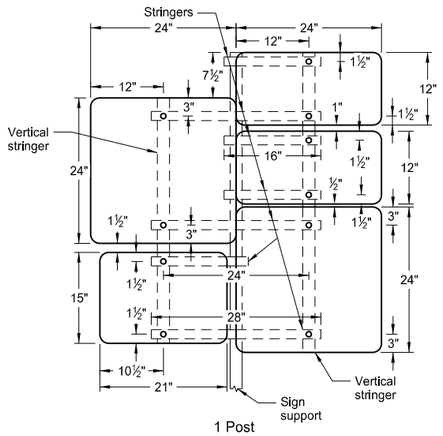
ASSEMBLY NO. 405

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-22-12	
REVISIONS	
DATE	CHANGE

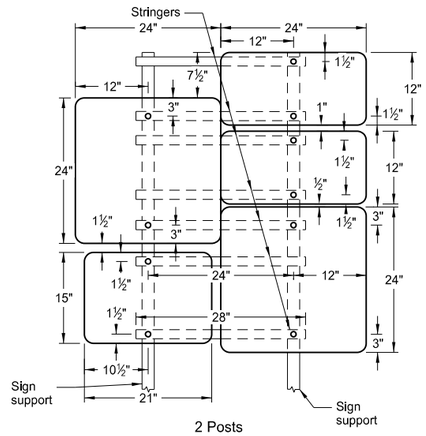
This document was originally issued and sealed by Roger Weigel Registration Number PE-2930, on 8/22/12 and the original document is stored at the North Dakota Department of Transportation

SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS - ROUTE MARKER SIGNS

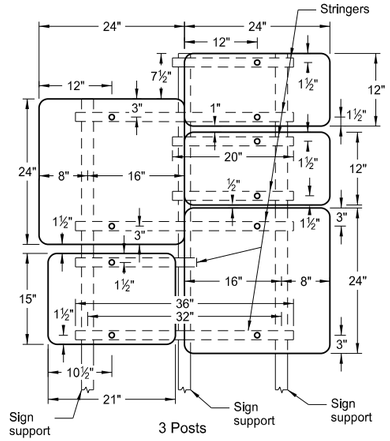
D-754-74



1 Post

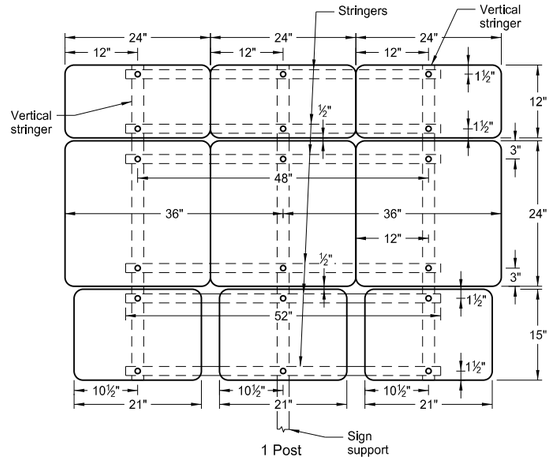


2 Posts

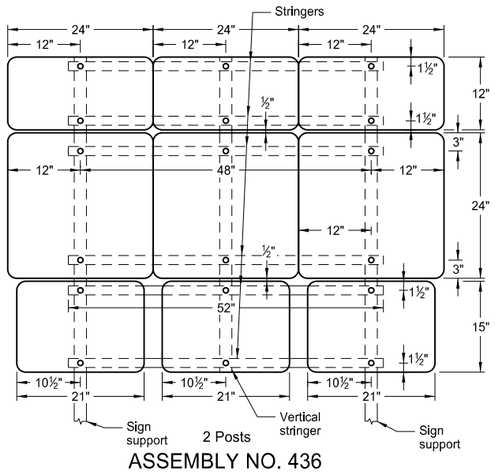


3 Posts

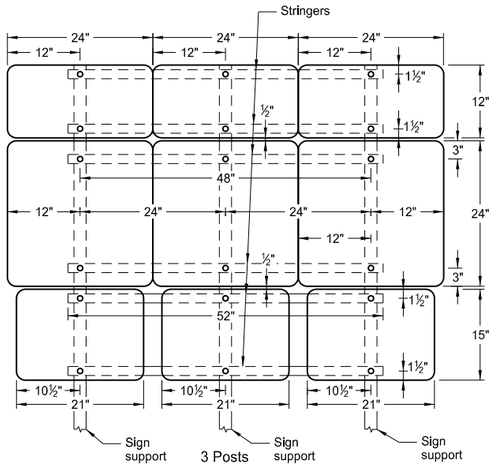
ASSEMBLY NO. 435



1 Post

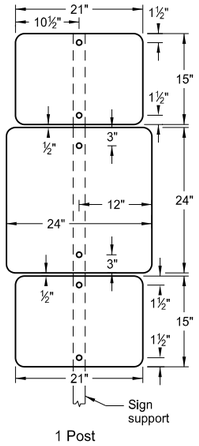


2 Posts

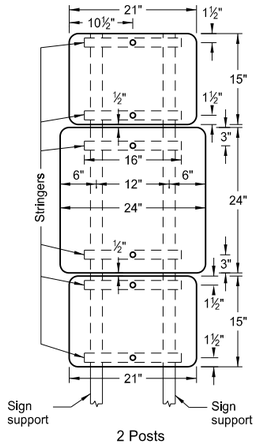


3 Posts

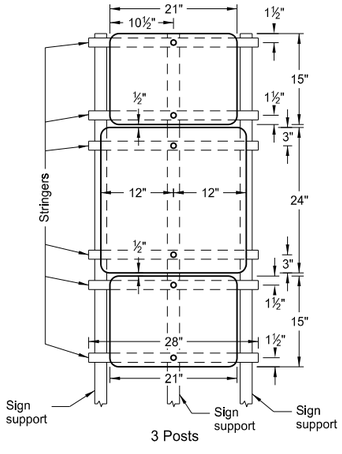
ASSEMBLY NO. 436



1 Post



2 Posts



3 Posts

ASSEMBLY NO. 437

Notes:

1. The minimum sign backing material thickness shall be 0.100 inch.
2. Perforated square tube stringer shall be 1½"x1½".
3. All holes shall be punched round for ⅜" bolt.

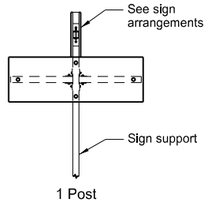
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-25-12	
REVISIONS	
DATE	CHANGE

This document was originally issued and sealed by Roger Weigel, Registration Number PE- 2930 , on 9/25/2012 and the original document is stored at the North Dakota Department of Transportation

SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS FOR STREET NAME SIGNS AND 911 SIGNS

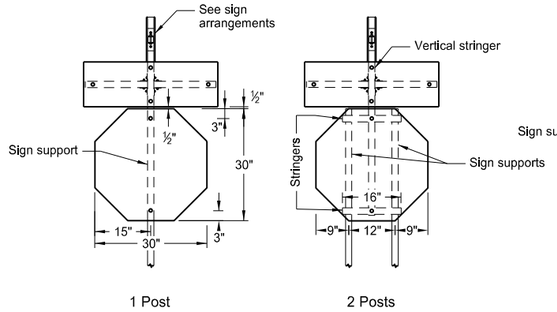
D-754-87

A - Single sign
B - Single sign back to back
C - Single sign each direction
D - Single sign one direction, back to back other direction
E - Back to back both directions



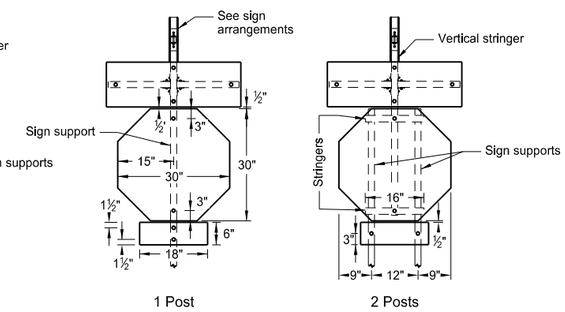
1 Post

Special Assembly 1 (A, B, C, D or E)



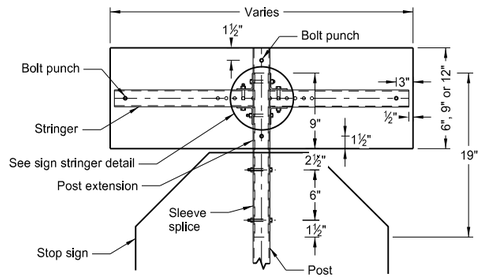
1 Post 2 Posts

Special Assembly 2 (A, B, C, D or E)



1 Post 2 Posts

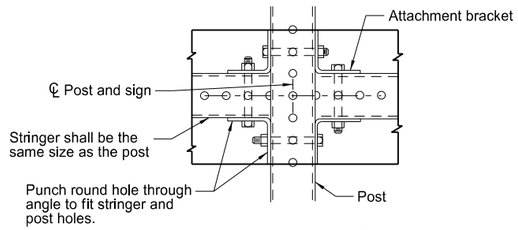
Special Assembly 3 (A, B, C, D or E)



Front View

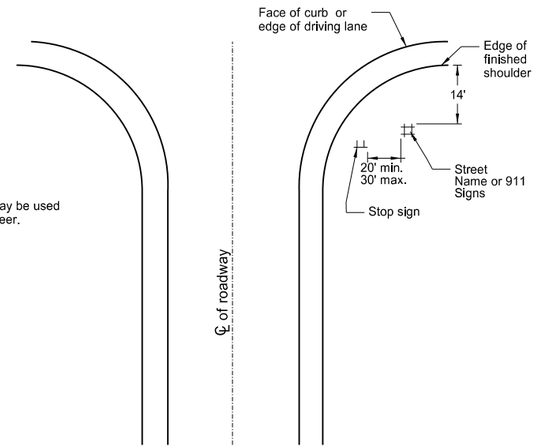
Sleeve Splice Detail

Note: The splice method may be used upon approval of the engineer.



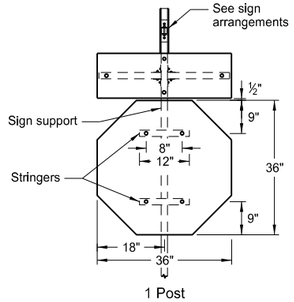
Sign Stringer Detail

Note: See Standard Drawing D-754-86 for 911 support information and sign layout details.

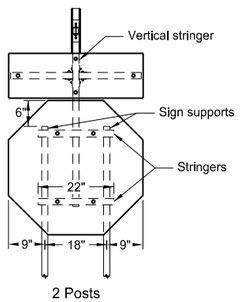


Intersection Layout

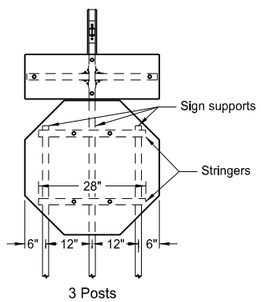
Note: This layout is to be used for street name signs or 911 signs that are used with Special Assembly 1 .



1 Post

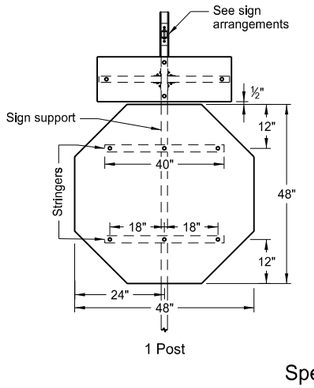


2 Posts

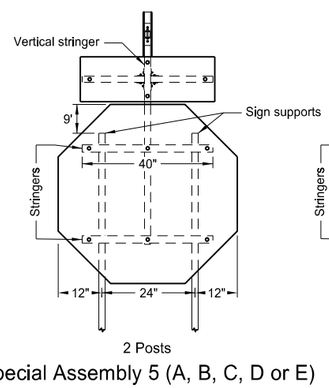


3 Posts

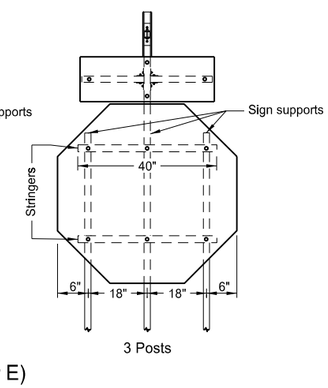
Special Assembly 4 (A, B, C, D or E)



1 Post

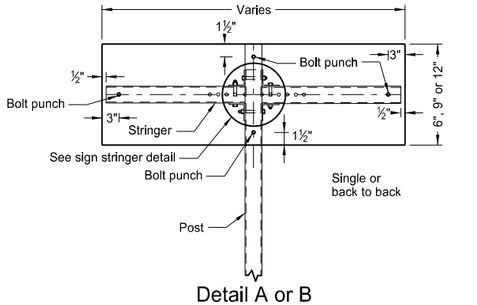


2 Posts

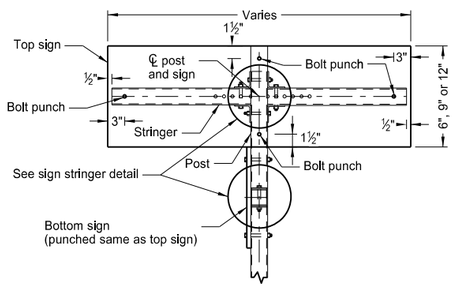


3 Posts

Special Assembly 5 (A, B, C, D or E)

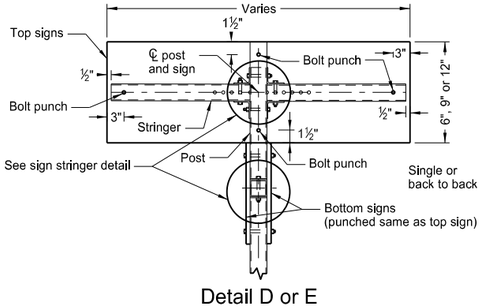


Detail A or B



Detail C

Sign Arrangements



Detail D or E

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-3-13	
REVISIONS	
DATE	CHANGE

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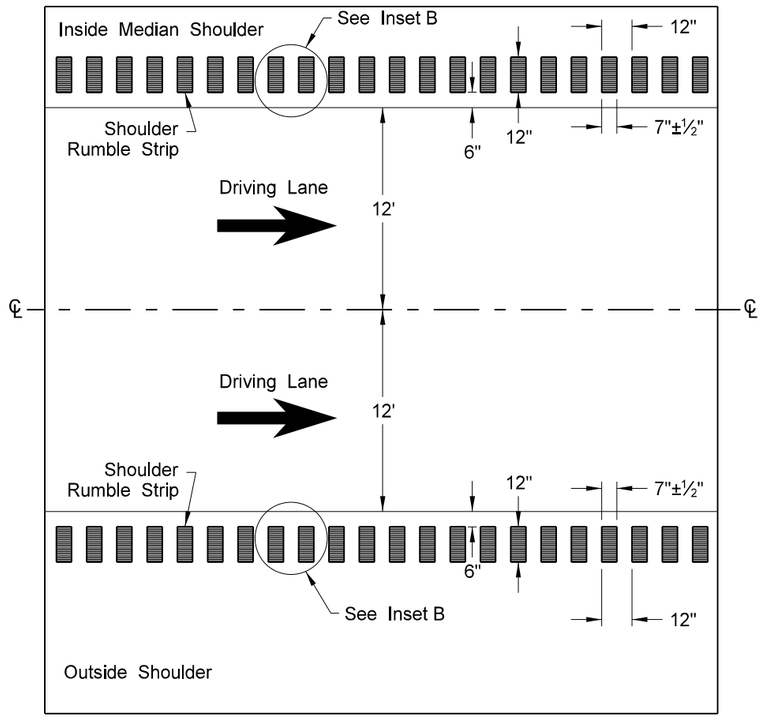
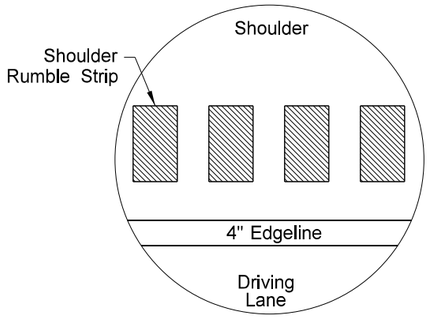
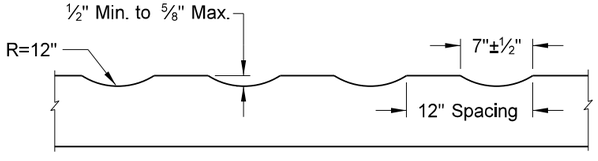
RUMBLE STRIPS
DIVIDED HIGHWAYS (NON-INTERSTATE)



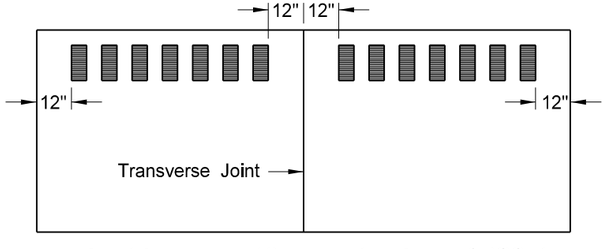
Divided Highways (Non-Interstate)



Inset B - Shoulder Rumble Strip



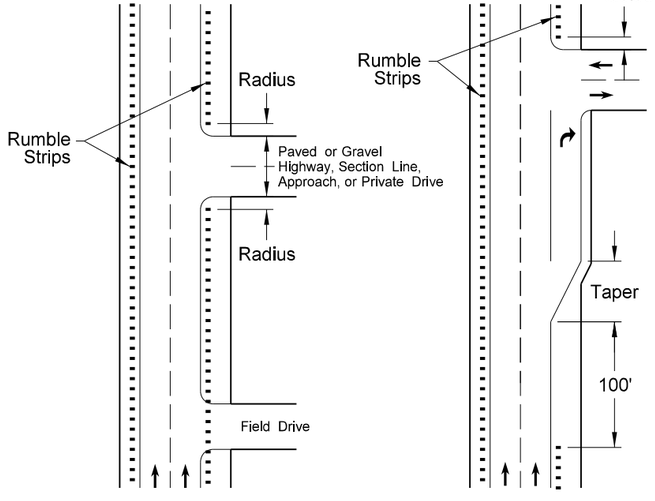
Profile of Rumble Strips - Bituminous and PCC Pavements



Discontinue rumble strip approx. 12" on both sides of PCC transverse joint

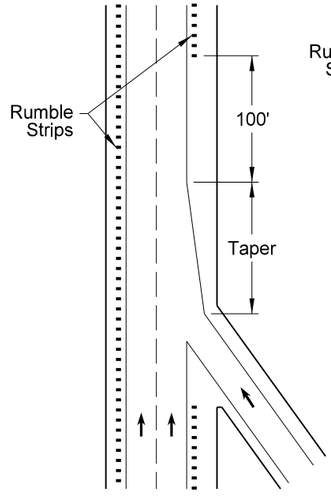
NOTES:

1) Discontinue rumble strips through the entire length of turn lanes & ramps, 100' before turn lane tapers, 100' before or after ramp tapers, and at the radius of a paved or gravel highway, section line, approach, or private drive as shown below.

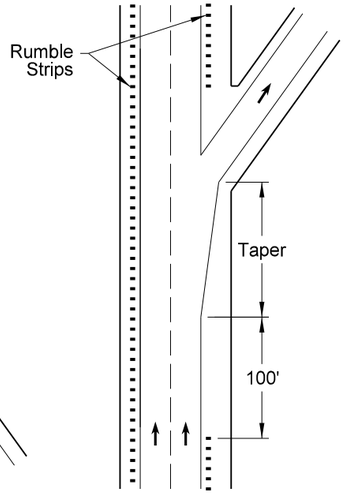


Entrance Roadways

Turn Lane (Right & Left)



Entrance Ramp



Exit Ramp

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-29-09	
REVISIONS	
DATE	CHANGE
2-25-10	Note 4 was added.
9-8-11	Revised Notes and D-760-2.

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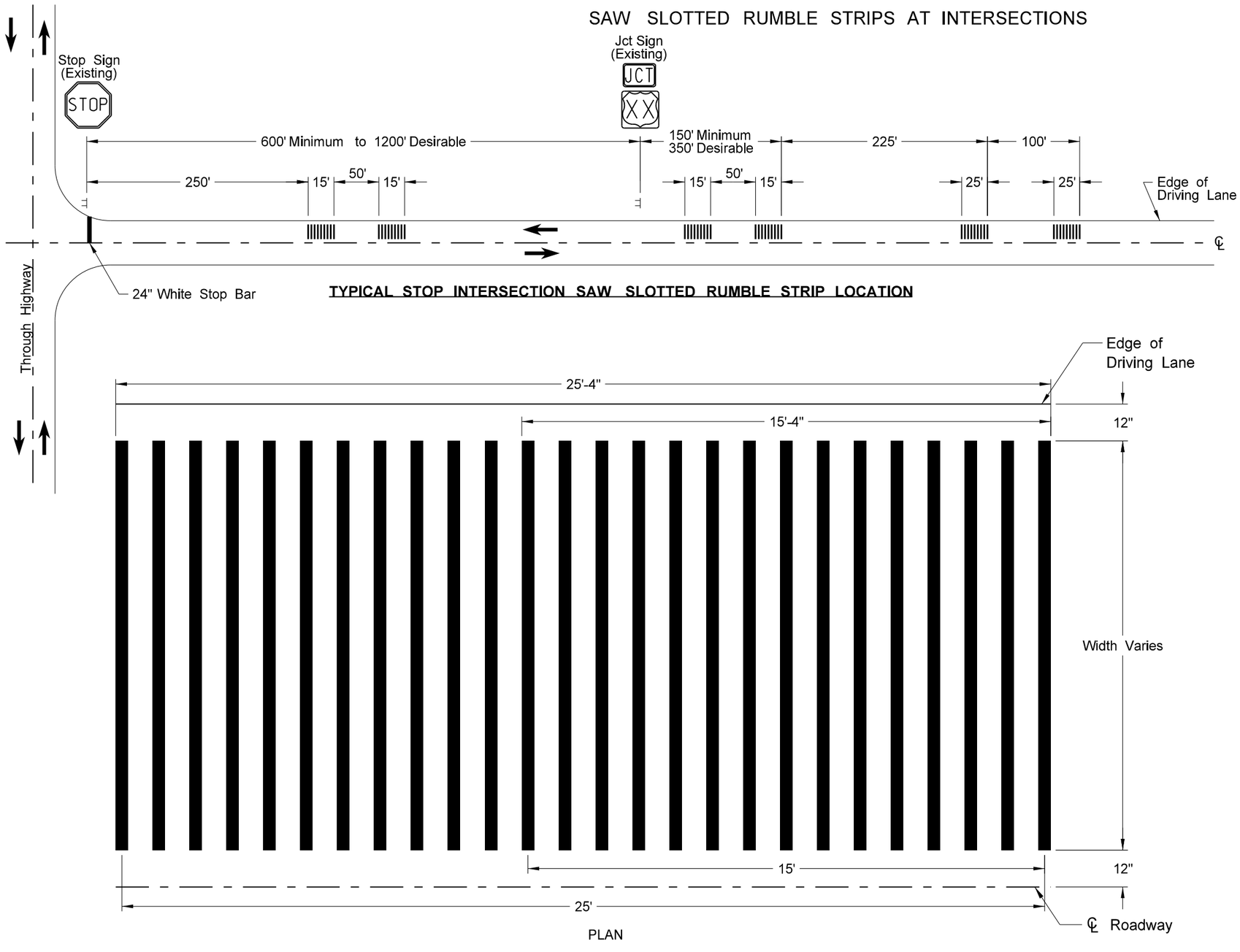
SAW SLOTTED RUMBLE STRIPS AT INTERSECTIONS

D-760-5



TYPICAL STOP INTERSECTION SAW SLOTTED RUMBLE STRIP LOCATION

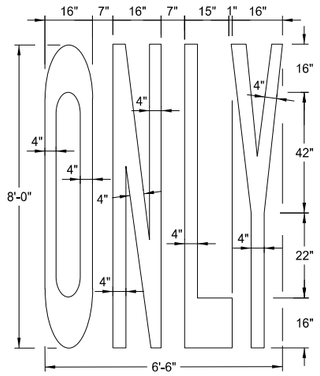
SAW SLOTTED RUMBLE STRIP DETAIL

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-29-09	
REVISIONS	
DATE	CHANGE
2-22-10	Saw Slotted width revised.
2-25-10	Note 7 was added.
9-8-11	Revised Notes and D-760-5.
7-7-14	Deleted Notes.

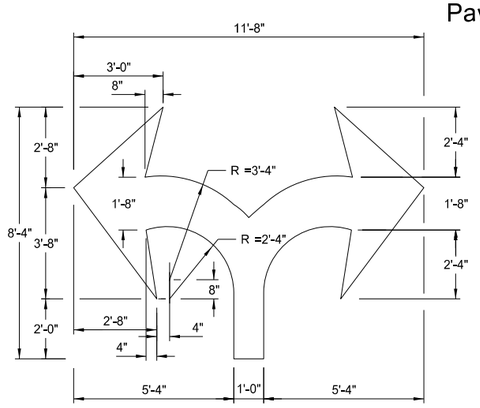
This document was originally issued and sealed by Roger Weigel, Registration Number PE- 2930 , on 7/7/14 and the original document is stored at the North Dakota Department of Transportation

Pavement Marking Message Details

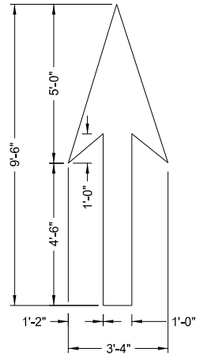
D-762-1



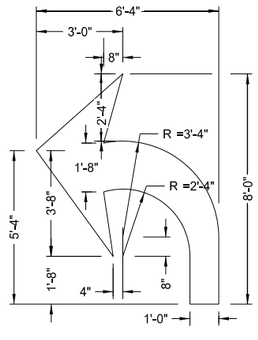
22 S. F.



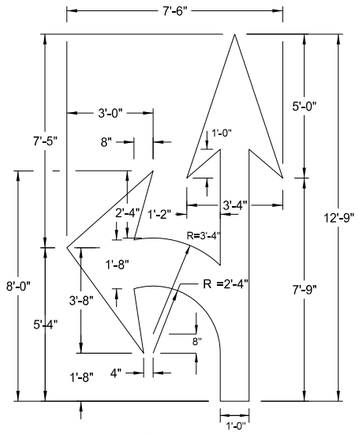
29 S. F.



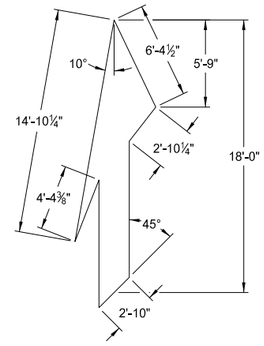
12 S. F.



16 S. F.

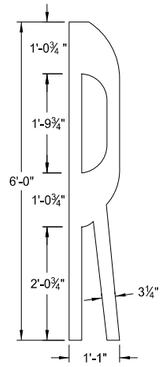


27 S. F.

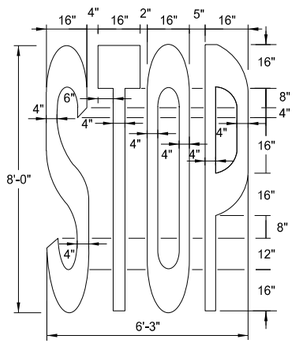


41 S. F.

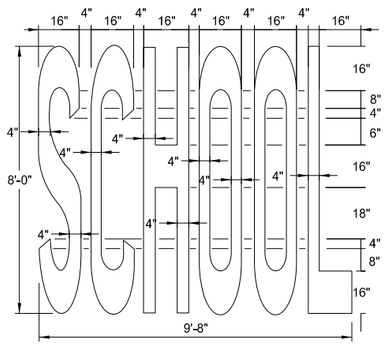
Note:
The merge arrow shall be rotated 20° from the edge of the roadway.



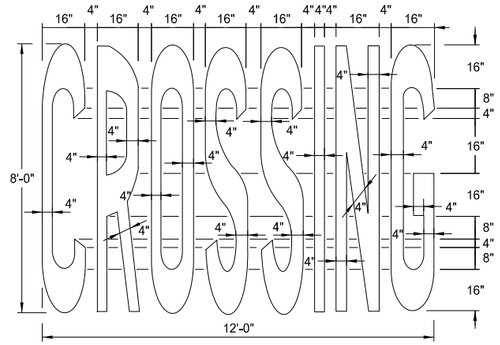
4 S. F.



22 S. F.



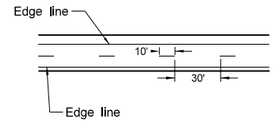
34.5 S. F.



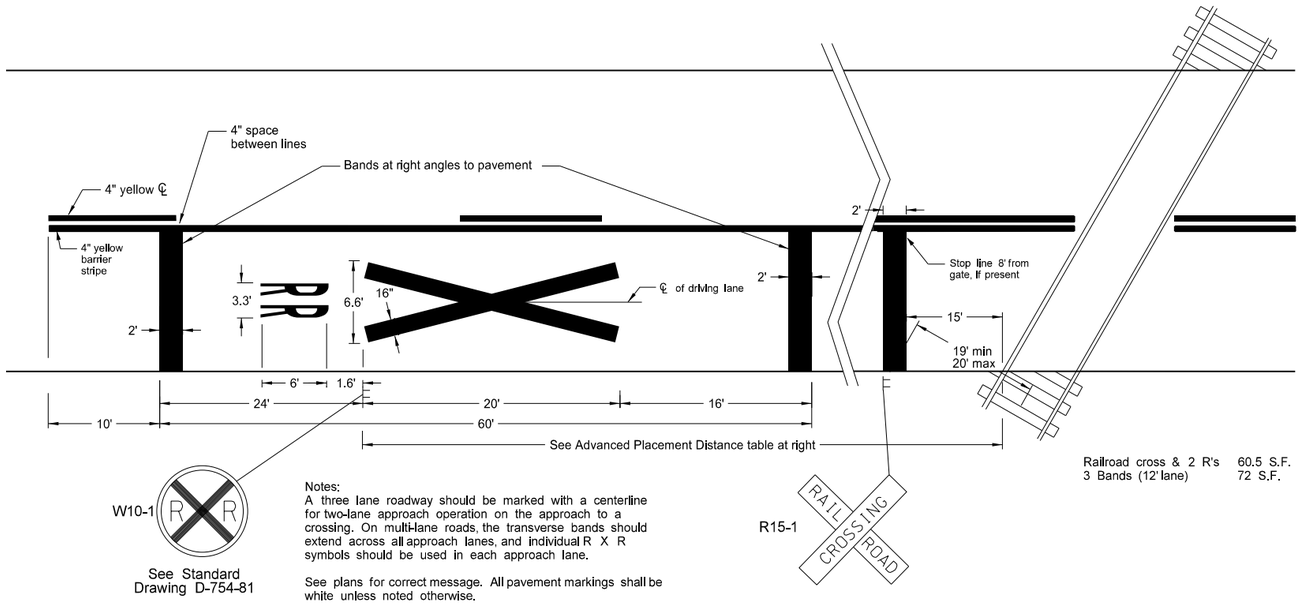
46 S. F.

Speed Limit	Chevron Width	Chevron Spacing 45° to Traffic
0-25 mph	8"	5'
30-40 mph	8"	15'
45 mph and above	12"	25'

Chevron Crosshatching Table



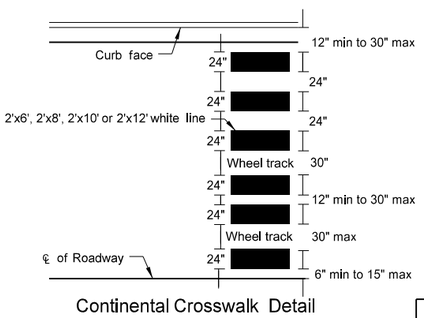
Centerline Pavement Marking Skip Spacing Detail



Railroad cross & 2 R's 60.5 S.F.
3 Bands (12' lane) 72 S.F.

Notes:
A three lane roadway should be marked with a centerline for two-lane approach operation on the approach to a crossing. On multi-lane roads, the transverse bands should extend across all approach lanes, and individual R X R symbols should be used in each approach lane.

See plans for correct message. All pavement markings shall be white unless noted otherwise.



Continental Crosswalk Detail

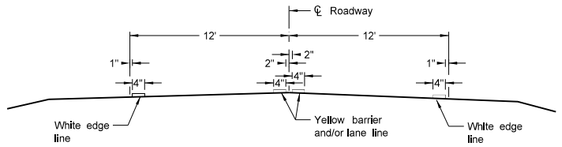
Advance Placement Distance for Railroad Warning Signs	
Posted or 85th Percentile Speed	Advance Distance
20 mph	min. 100 ft
25 mph	min. 100 ft
30 mph	min. 100 ft
35 mph	min. 100 ft
40 mph	125 ft
45 mph	175 ft
50 mph	250 ft
55 mph	325 ft
60 mph	400 ft
65 mph	475 ft
70 mph	550 ft

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-6-11	
REVISIONS	
DATE	CHANGE

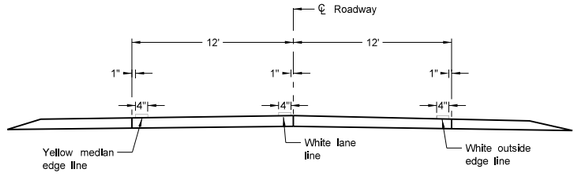
This document was originally issued and sealed by Roger Weigel, Registration Number PE-2930, on 12/06/11 and the original document is stored at the North Dakota Department of Transportation

PAVEMENT MARKING

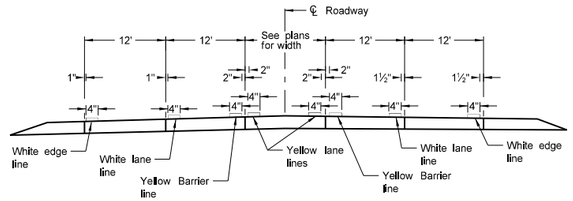
D-762-4



Two Lane Two Way
RURAL ROADWAY



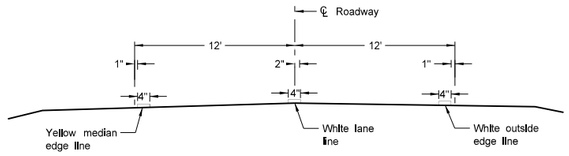
Two Lane Roadway
INTERSTATE HIGHWAY
Concrete Section



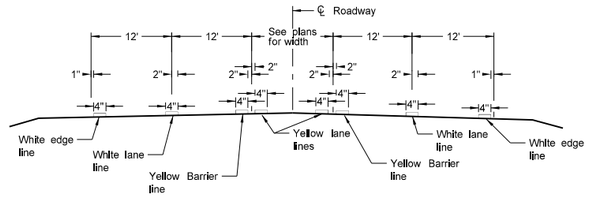
RURAL FIVE LANE ROADWAY
Concrete Section

NOTES:

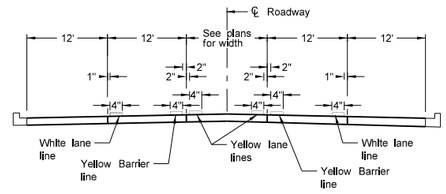
1. Edge lines shall be continued through private drives and field drives and broken for intersections.



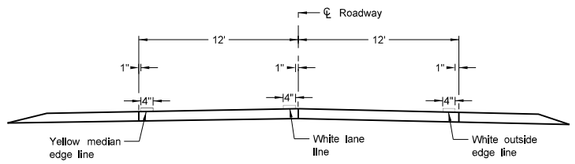
Two Lane Divided
Rural Roadway
PRIMARY HIGHWAY
Asphalt Section



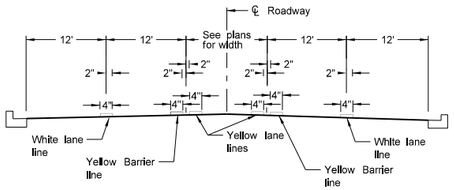
RURAL FIVE LANE ROADWAY
Asphalt Section



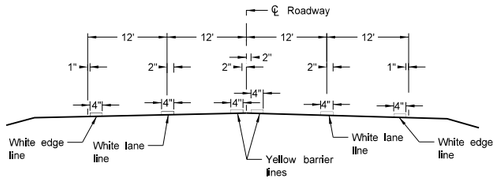
URBAN FIVE LANE SECTION
Concrete Section



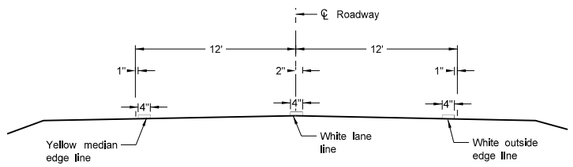
Two Lane Roadway
PRIMARY HIGHWAY
Concrete Section



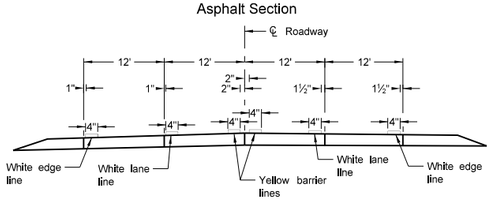
URBAN FIVE LANE SECTION
Asphalt Section



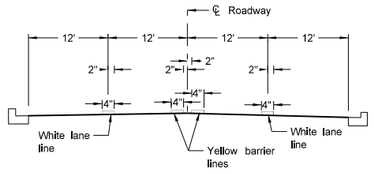
RURAL FOUR LANE ROADWAY
Asphalt Section



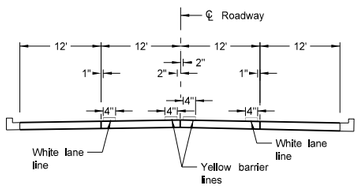
Two Lane Roadway
INTERSTATE HIGHWAY
Asphalt Section



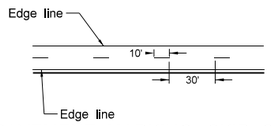
RURAL FOUR LANE ROADWAY
Concrete Section



URBAN FOUR LANE SECTION
Asphalt Section



URBAN FOUR LANE SECTION
Concrete Section



CENTERLINE PAVEMENT MARKING SKIP SPACING DETAIL

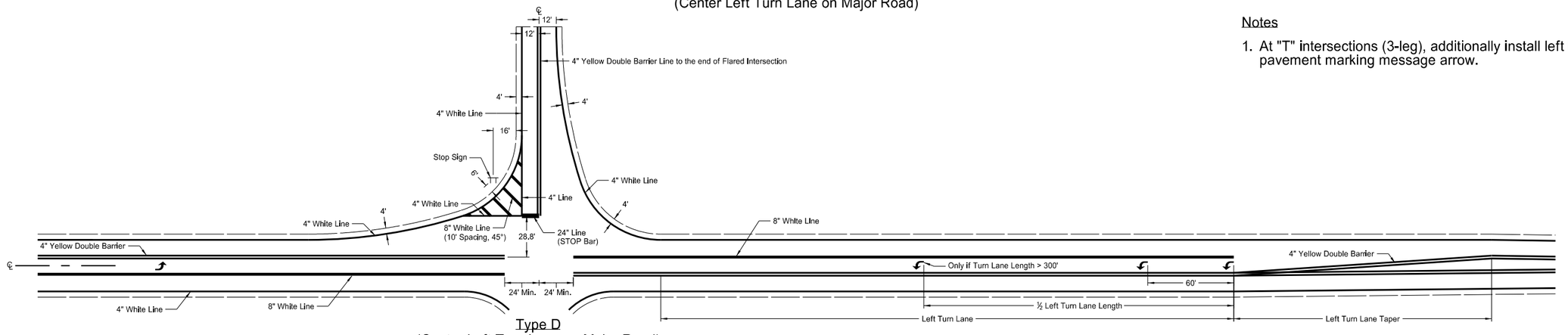
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-1-10	
REVISIONS	
DATE	CHANGE

This document was originally issued and sealed by Roger Weigel, Registration Number PE- 2930 , on 12-1-10 and the original document is stored at the North Dakota Department of Transportation

PAVEMENT MARKING FOR STANDARD 90 DEGREE FLARED INTERSECTION

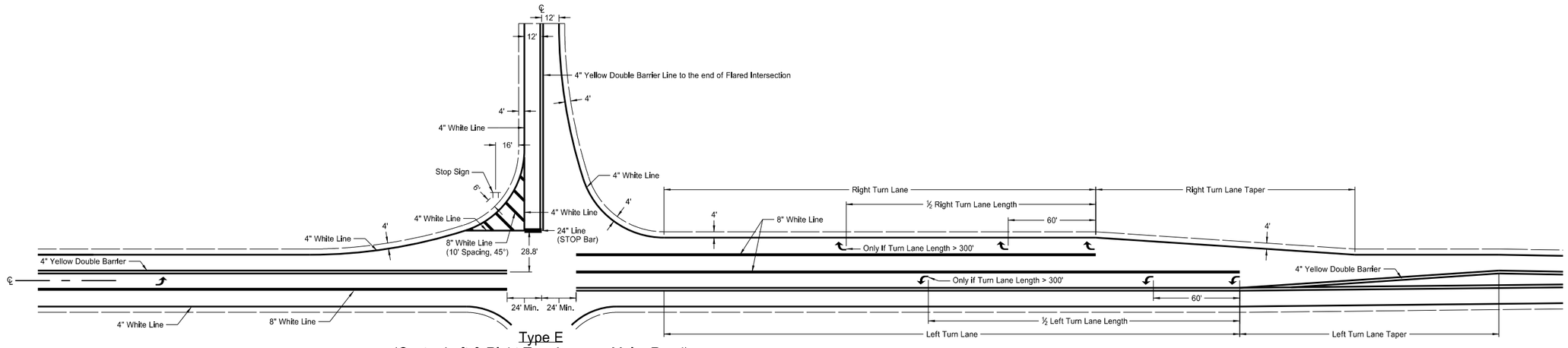
D-762-6

(Center Left Turn Lane on Major Road)



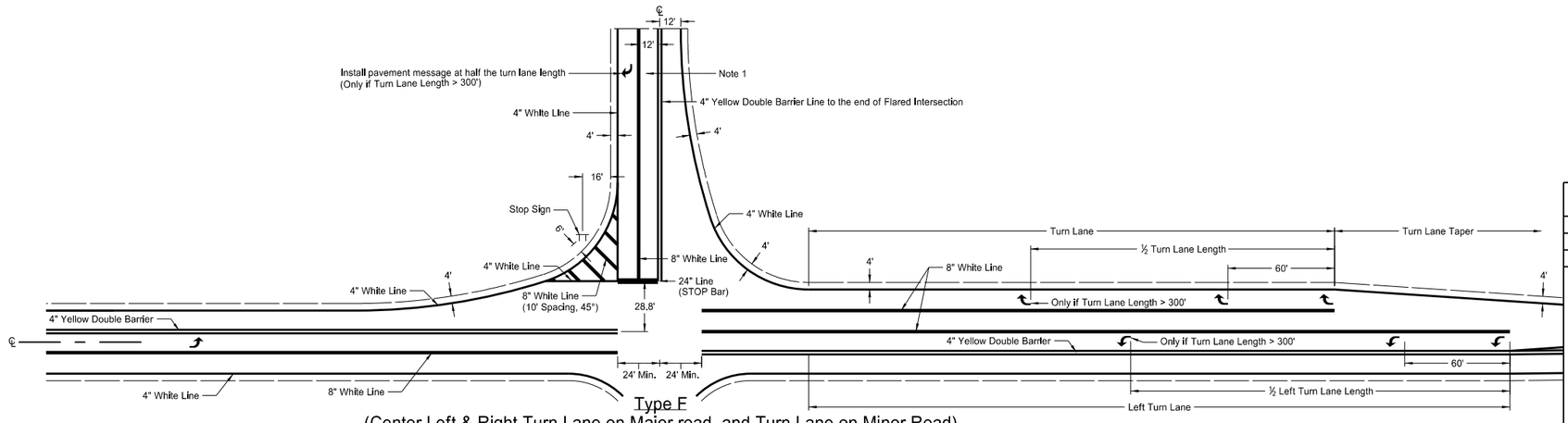
Type D

(Center Left Turn Lane on Major Road)



Type E

(Center Left & Right Turn Lane on Major Road)



Type F

(Center Left & Right Turn Lane on Major road, and Turn Lane on Minor Road)

Notes

1. At "T" intersections (3-leg), additionally install left turn pavement marking message arrow.

4" Marking

8" Marking

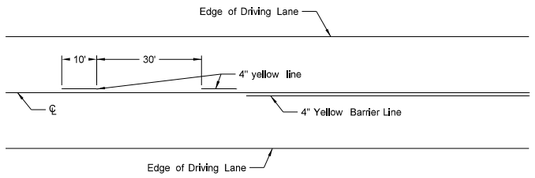
24" Marking

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
3-29-16	
REVISIONS	
DATE	CHANGE

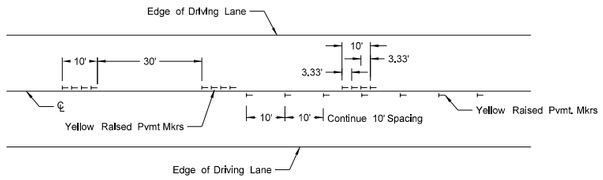
This document was originally issued and sealed by Roger Weigel Registration Number PE- 2930 , on 03/29/16 and the original document is stored at the North Dakota Department of Transportation

SHORT-TERM PAVEMENT MARKING

D-762-11

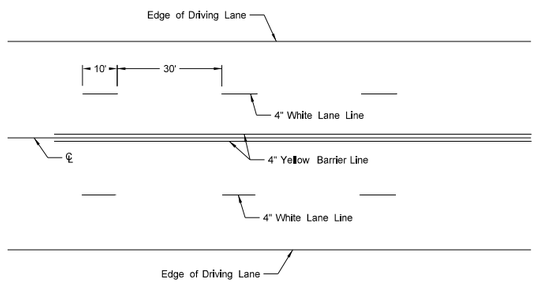


Painted or Tape Lines

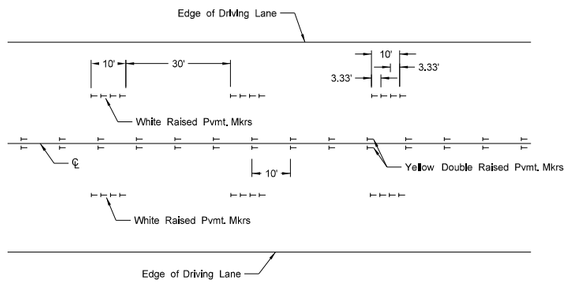


Raised Pavement Markers

TWO-LANE TWO-WAY ROADWAY

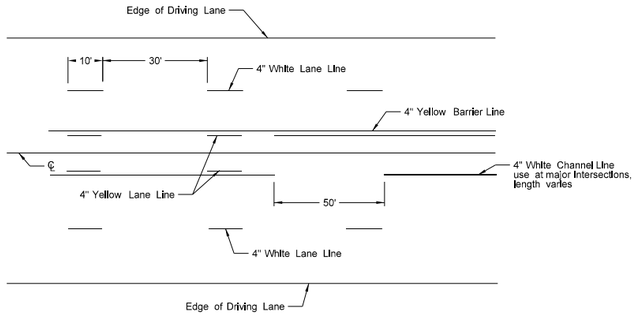


Painted or Tape Lines

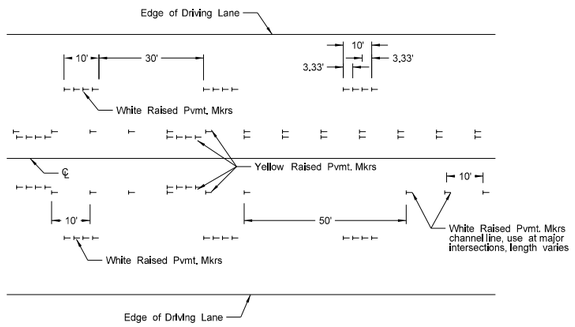


Raised Pavement Markers

FOUR LANE ROADWAY

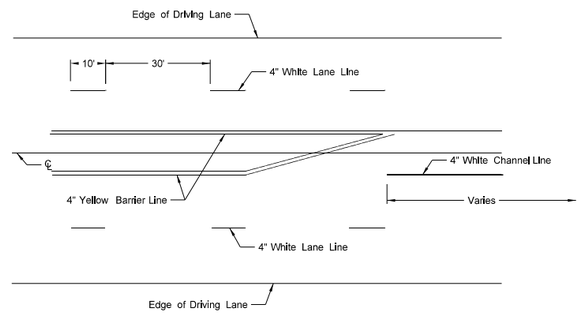


Painted or Tape Lines

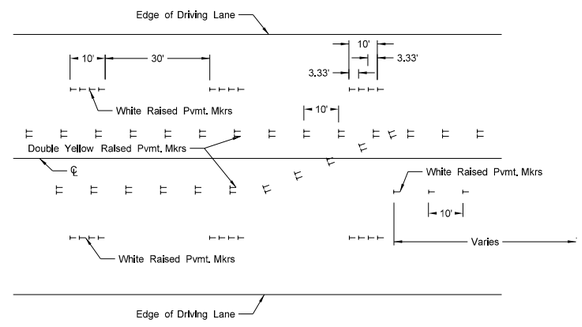


Raised Pavement Markers

FIVE LANE ROADWAY TWO WAY LEFT TURN



Painted or Tape Lines



Raised Pavement Markers

FIVE LANE ROADWAY WITH MARKED ISLANDS

NOTES:

1. Two-lane two-way roadways shall have no passing zones placed as shown. No passing zone signs may be placed in lieu of short term no passing zone pavement markings. These signs will be allowed to remain in place for three days, at which time the short term no passing zone pavement marking shall be placed.

2. Short term center line stripe (paint) on top lift shall be carefully placed with exact spacing so that the permanent stripe will match when applied.

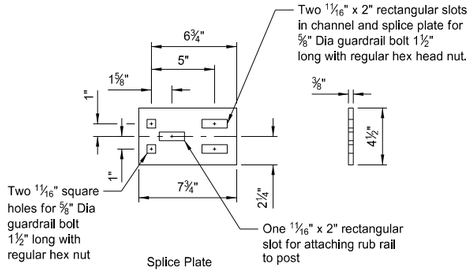
3. Raised markers and tape markings shall be removed after permanent pavement marking has been installed. Removed markings shall become the property of the contractor.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-1-10	
REVISIONS	
DATE	CHANGE
3-29-16	Re-numbered to be D-762-11 (previously was D-762-6)

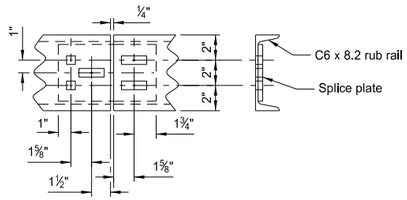
This document was originally issued and sealed by Roger Weigel, Registration Number PE-2930, on 03/29/16 and the original document is stored at the North Dakota Department of Transportation

W-BEAM GUARDRAIL GENERAL DETAILS

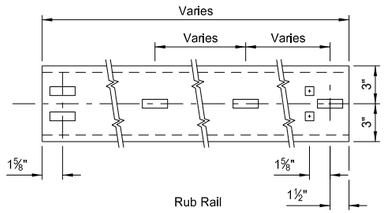
D-764-1



Splice Plate

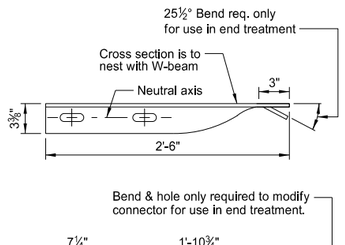


Splice Detail

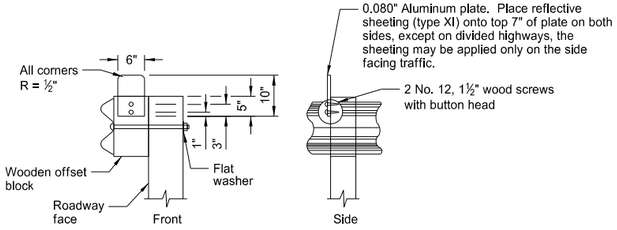


Rub Rail

C6x8 RUB RAIL AND SPLICE PLATE

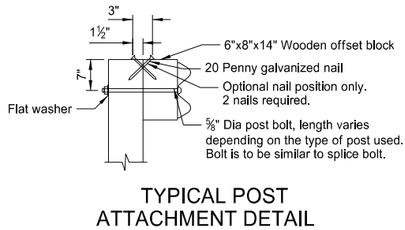


W BEAM TERMINAL CONNECTOR

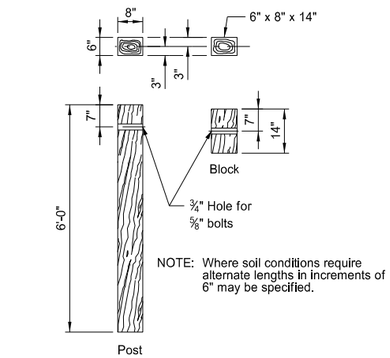


REFLECTORIZED PLATE DETAIL

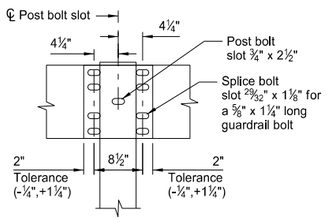
Additional reflectors are added to the W-beam guardrail quantities for placement on end treatment.



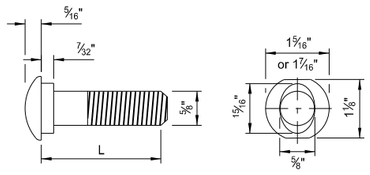
TYPICAL POST ATTACHMENT DETAIL



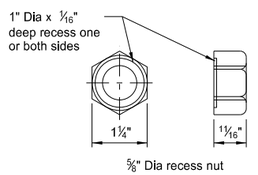
6"x8" TIMBER POST & BLOCK



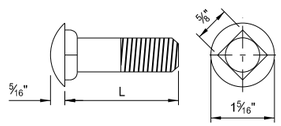
SPLICE DETAIL



5/8" Diameter Guardrail Bolt	
L	Thread Length
1 1/4"	Full length thread
2"	1 3/4" Min thread length
9 1/2"	4" Min thread length
18"	4" Min thread length
20"	4" Min thread length
22"	4" Min thread length
25"	4" Min thread length

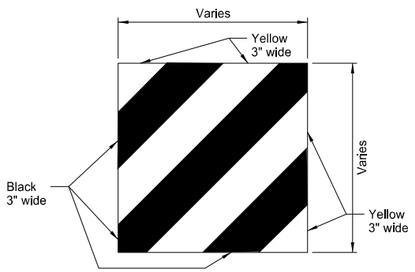


5/8" GUARDRAIL BOLT & RECESS NUT

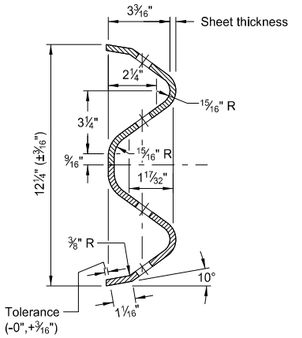


5/8" Diameter Carriage Bolt	
L	Thread Length
1 1/2"	Full length thread
3"	1 1/2" Min thread length
11"	1 3/4" Min thread length
13"	1 3/4" Min thread length

5/8" CARRIAGE BOLT & NUT



IMPACT HEAD OBJECT MARKER



W-BEAM CROSS SECTION

NOTES:

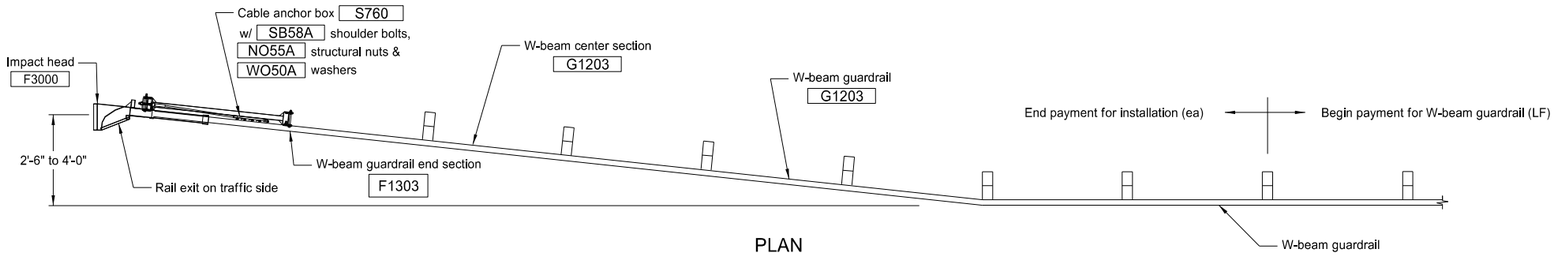
1. Reflectorized plates: Reflector plates shall begin at the first post and be spaced at 25' centers on guardrail less than 250' in length and at 50' centers for guardrail over 250' in length. The reflector shall be the same color as the pavement marking adjacent to that reflector unless noted otherwise on the plans.
2. Manner of replacing bituminous material at guardrail post: All excess earth from excavations for guard posts shall be disposed of as directed by the engineer. Replace bituminous material wherever guardrail is installed after mat has been laid. Cost of excavation and replacing of bituminous material to be included in the price bid for other items.
3. The Object Marker shall fit within the vertical edges of the Impact Plate. The retroreflective sheeting shall be type XI sheeting meeting the requirements of Section 894.02.B of the standard specifications. The sheeting shall be applied to 0.100 Aluminum sheeting meeting the requirements Section 894.01.A. The Object Marker shall attach to the Impact Head Plate with rivets or some other attachment device. The rivets or attachment device shall be non-rust. The stripes shall slope downward toward the roadway side.
4. Guardrail installation height tolerance = - 1/4" , + 1".

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-11-13	
REVISIONS	
DATE	CHANGE

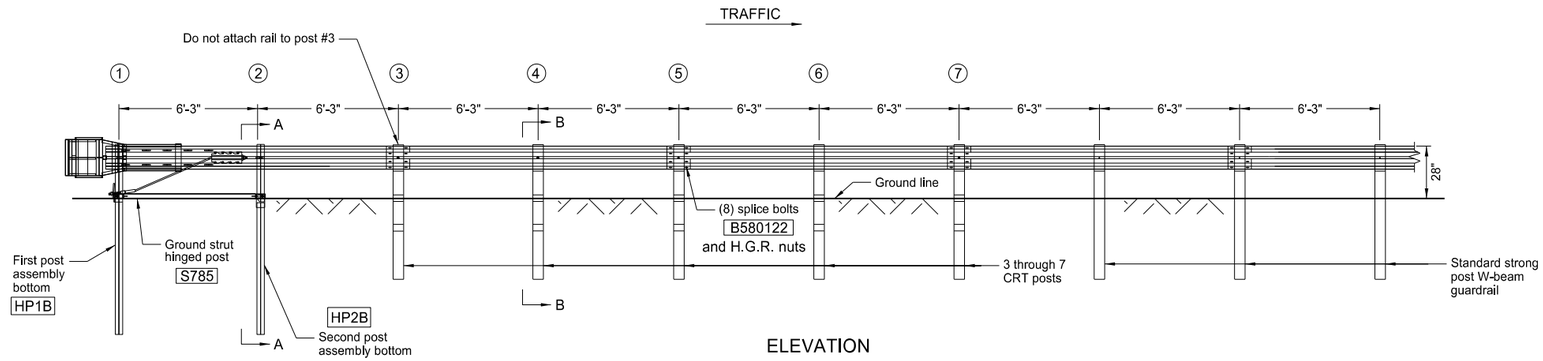
This document was originally issued and sealed by Roger Weigel, Registration Number PE- 2930, on 10/11/13 and the original document is stored at the North Dakota Department of Transportation

FLARED ENERGY ABSORBING TERMINAL

D-764-6



PLAN

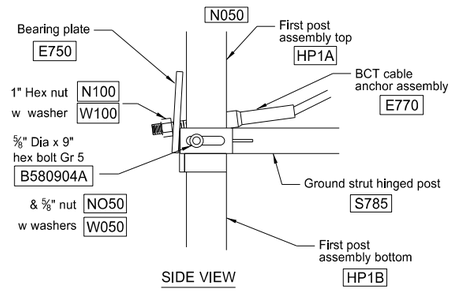


ELEVATION

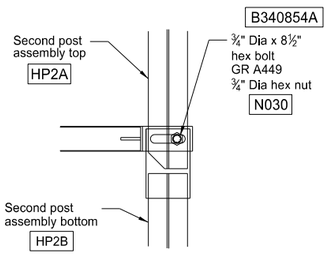
ITEM #	QTY	BILL OF MATERIALS
F3000	1	IMPACT HEAD
F1303	1	W-BEAM GUARDRAIL END SECTION, 12 GA
G1203	2	W-BEAM GUARDRAIL, 12 GA
HP1A	1	FIRST POST ASSEMBLY TOP
HP1B	1	FIRST POST ASSEMBLY BOTTOM
HP2A	1	SECOND POST ASSEMBLY TOP
HP2B	1	SECOND POST ASSEMBLY BOTTOM
P671	5	WOOD CRT POST
P675	5	TIMBER BLOCKOUT OR RECYCLED EQUIVALENT
E750	1	BEARING PLATE
S760	1	CABLE ANCHOR BOX
E770	1	BCT CABLE ANCHOR ASSEMBLY
S785	1	GROUND STRUT HINGED POST
		HARDWARE (ALL DIMENSIONS IN INCHES)
B140404	2	¼ Dia x 4 HEX BOLT
WO14	4	¼ WASHER
N014	2	¼ HEX NUT
B580122	17	⅝ Dia x 1¼ SPLICE BOLT
B581802	4	⅝ Dia x 10 H.G.R. BOLT (POSTS 3 THRU 6)
B580904A	1	⅝ Dia x 9 HEX BOLT GR 5
W050	5	⅝ WASHER
N050	22	⅝ Dia H.G.R. NUT
B340854A	1	¾ Dia x 8½ HEX BOLT GR A449
NO30	1	¾ Dia HEX NUT
N100	2	1 ANCHOR CABLE HEX NUT
W100	2	1 ANCHOR CABLE WASHER
SB58A	8	CABLE ANCHOR BOX SHOULDER BOLT
N055A	8	½ A325 STRUCTURAL NUT
W050A	16	1 1/16 OD x 9/16 ID A325 STR. WASHER

GENERAL NOTES

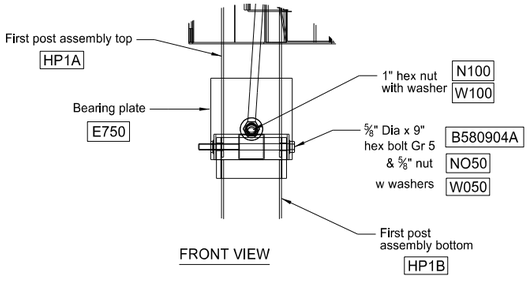
1. Wood posts are required with the Flared Energy Absorbing Terminal except posts #1 and #2.
2. All bolts, nuts, cable assemblies, cable anchors and bearing plates shall be galvanized.
3. The lower sections of the posts shall not protrude more than 4 inches above the ground (measured along a 60 inch cord). Site grading may be necessary to meet this requirement.
4. Lower post sections shall not be driven with the upper post attached. If the the post is placed in a drilled hole, the backfill material must be satisfactory compacted to prevent settlement.
5. When rock is encountered during excavation, a 12" diameter post hole 20" deep may be used if approved by the Engineer. Granular material will be placed in the bottom of the hole approximately 2½" deep to provide drainage. The soil tubes shall be field cut to length, placed in the hole and back filled with adequately compacted material excavated from the hole.
6. The breakaway cable assembly shall be taut. A locking device (vice grips or channel lock pliers) should be used to prevent cable from twisting when tightening nuts.
7. The wood blockouts shall be "toe nailed" to the rectangular wood posts to prevent them from turning when wood shrinks. The nail shall be 20 penny and galvanized.
8. The Flared Energy Absorbing Terminal shall be flared only when the approach guardrail is parallel with the roadway. When the approach guardrail is flared at 16:1 to 10:1, the Flared Energy Absorbing Terminal shall have only the flare rate of the guardrail. When the guardrail flare is between 10:1 and 7:1, the Flared Energy Absorbing Terminal shall be turned parallel to the roadway.



SIDE VIEW

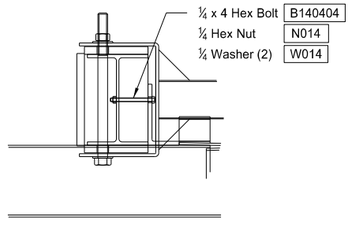


SIDE VIEW DETAIL OF POST #2

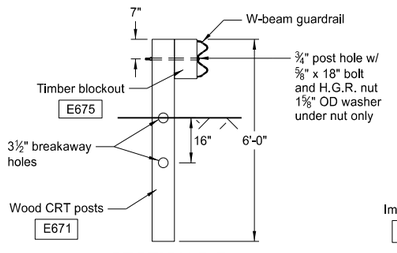


FRONT VIEW

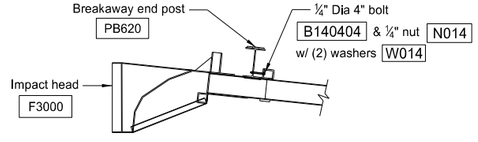
POST #1 CONNECTION DETAILS



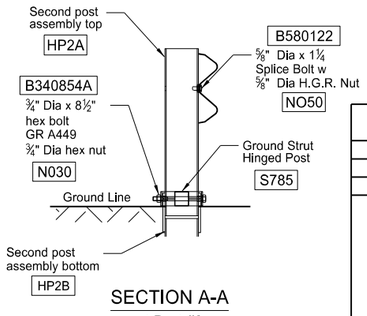
IMPACT HEAD CONNECTION DETAIL



SECTION B-B
POST 3 THRU 7



IMPACT HEAD CONNECTING DETAIL



SECTION A-A
at Post #2

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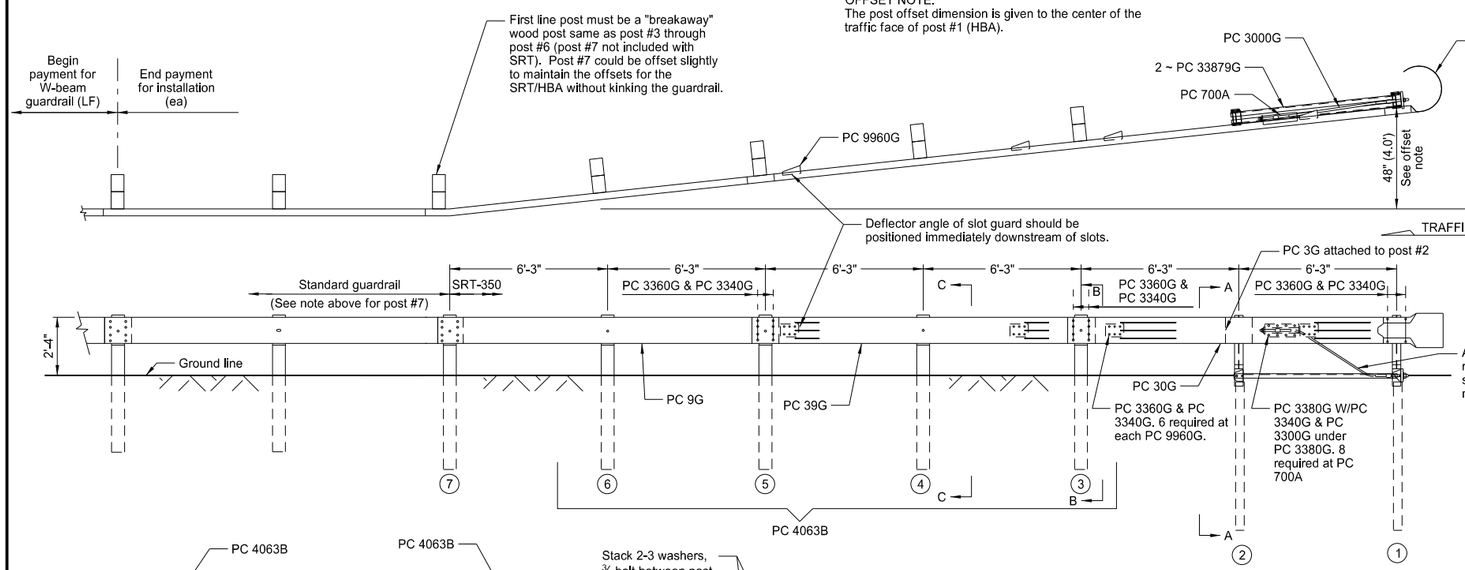
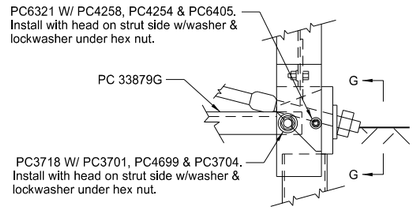
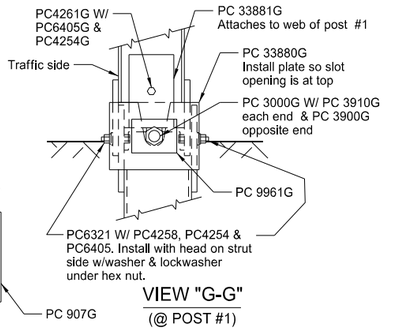
SLOTTED RAIL TERMINAL

D-764-7

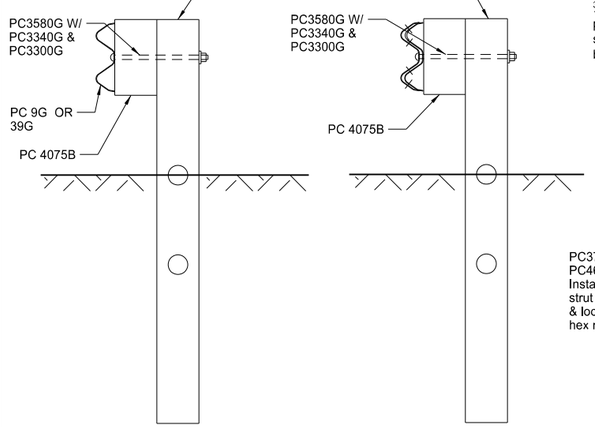




DETAIL "G"
(@ POST #1)

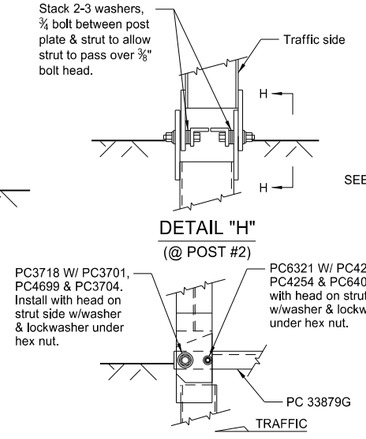


VIEW "G-G"
(@ POST #1)



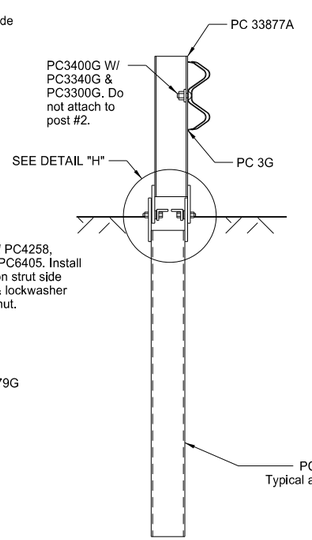
SECTION "C-C"
(@ POST #4 & #6)

SECTION "B-B"
(@ POST #3 & #5)

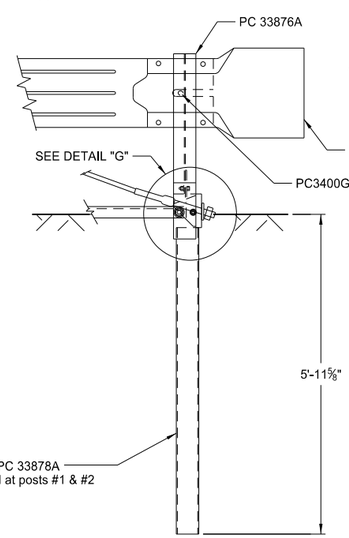


DETAIL "H"
(@ POST #2)

VIEW "H-H"
(@ POST #2)



SECTION "A-A"



ENLARGED VIEW @ POST #1

BILL OF MATERIAL		
PC	QTY	DESCRIPTION
3G	1	12/12"/BACKUP (GUARDRAIL)
9G	1	12/12'6/6'3/S (GUARDRAIL)
30G	1	12/12'6/S SRT-1 (GUARDRAIL)
39G	1	12/12'6/S SRT-2 (GUARDRAIL)
700A	1	CABLE ANCHOR BRACKET
907G	1	12/BUFFER/ROLLED (TERMINAL)
3000G	1	3/4 x 6'6" CABLE
3300G	14	5/8" WASHER
3340G	58	5/8" HEX NUT
3360G	44	5/8"ø x 1 1/4" SPLICE BOLT
3380G	8	5/8"ø x 1 1/2" HEX HD BOLT
3400G	2	5/8"ø x 2" POST BOLT
3580G	4	5/8"ø x 18" POST BOLT
3701G	10	3/4" WASHER
3704G	4	3/4" HEX NUT
3718G	4	3/4"ø x 3" HEX HD BOLT (A325)
3900G	1	1" WASHER
3910G	2	1" HEX NUT
4063B	4	6' POST 6" x 8"
4075B	4	14" BLOCK 6" x 8"
4254G	5	3/8" WASHER
4258G	4	3/8" LOCKWASHER
4261G	1	3/8"ø x 1 1/2" HEX HD BOLT (GR 5)
4699G	4	3/4" LOCKWASHER
6321G	4	3/8"ø x 2" HEX HD BOLT (GR 5)
6405G	5	3/8" HEX NUT
9960G	4	SLOT GUARD
9961G	1	3/8" x 3" x 4" PLATE WASHER
33876A	1	HBA POST 1 TOP (W6 x 8.5)
33877A	1	HBA POST 2 TOP (W6 x 8.5)
33878A	2	HBA POST 1 & 2 BOT (TS 6 x 4)
33879G	2	ANGLE STRUT 2" x 2" x 3/8"
33880G	1	1" x 6" x 8" BEARING PLATE
33881G	1	CABLE WEB PL 4" x 1/4" x 6 1/2"

GENERAL NOTES:

1. Wood posts are required with the slotted rail terminal except posts #1 and #2.
2. All bolts, nuts, cable assemblies, cable anchors, bearing plates, slot guards, struts, nails, pipes soil tubes and soil plates shall be galvanized.
3. The breakaway cable assembly must be taut. A locking device (vice grips or channel lock pliers) should be used to prevent cable from twisting when tightening nuts.
4. The wood blockouts shall be "toe nailed" to the rectangular wood posts to prevent them from turning when wood shrinks. The 2 nails required per blockout shall be 20 penny and galvanized.
5. For curb installation, the curb must end prior to post #7. Where the curb is extended beyond post #7, the flared SRT can not be used. A straight end treatment shall be used at the end of the straight guardrail that is placed at the face of the curb.
6. For details not shown, see the manufacturer's installation manual.
7. Minimum length of rail, including end terminal, in advance of fixed objects shall be 175 feet when the slotted rail terminal is used as the end terminal.

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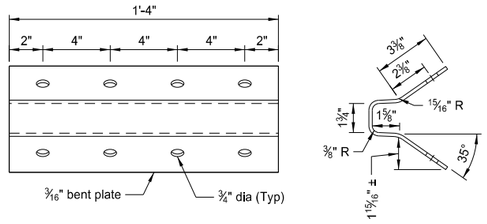
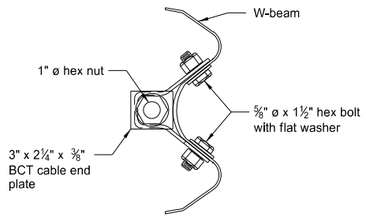
SPECIAL W-BEAM GUARDRAIL ANCHOR

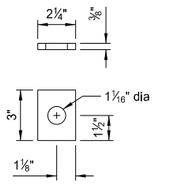
D-764-14



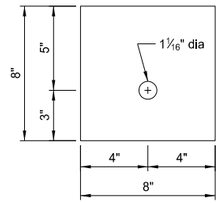
BCT ANCHOR PLATE



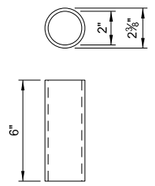
SECTION B-B



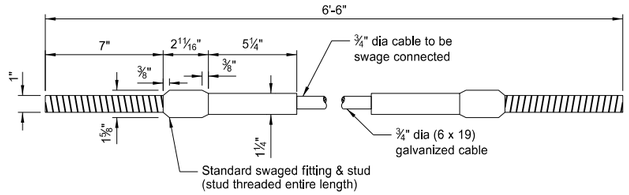
BCT CABLE END PLATE



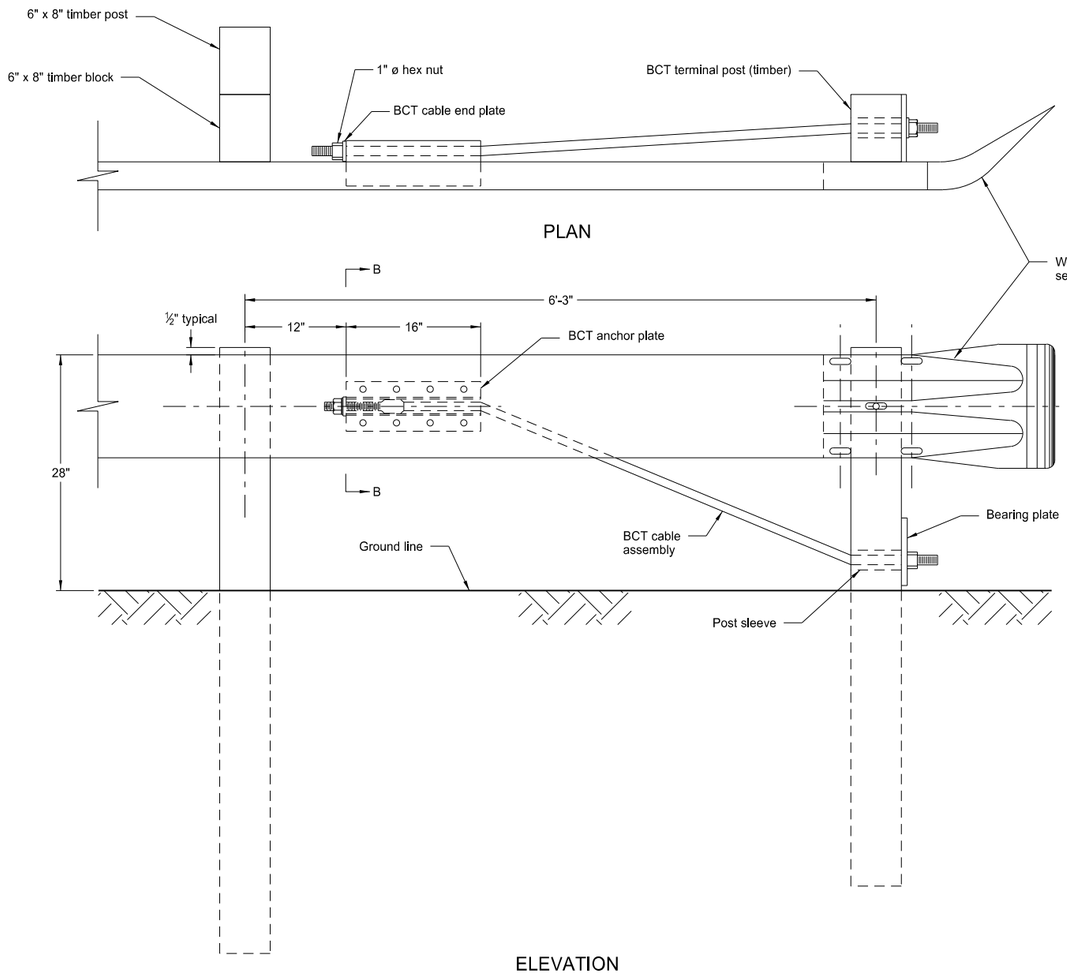
BEARING PLATE



POST SLEEVE

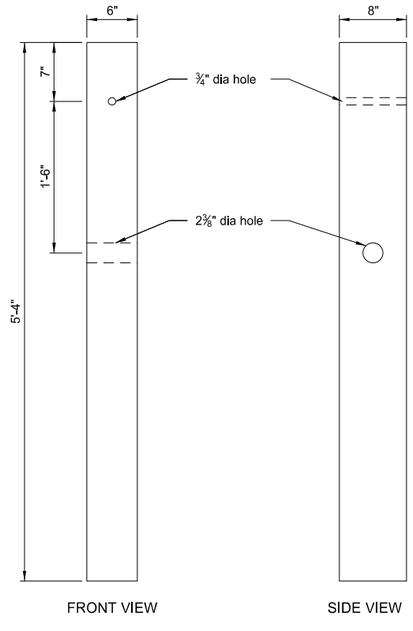


BCT CABLE ASSEMBLY

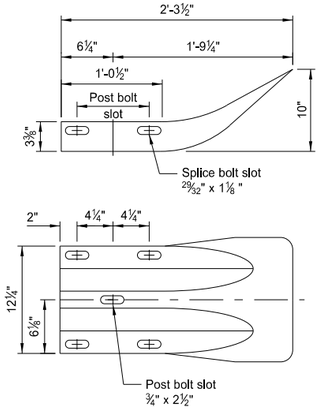


PLAN

ELEVATION



BCT TERMINAL POST DETAILS



W BEAM END SECTION (FLARED)

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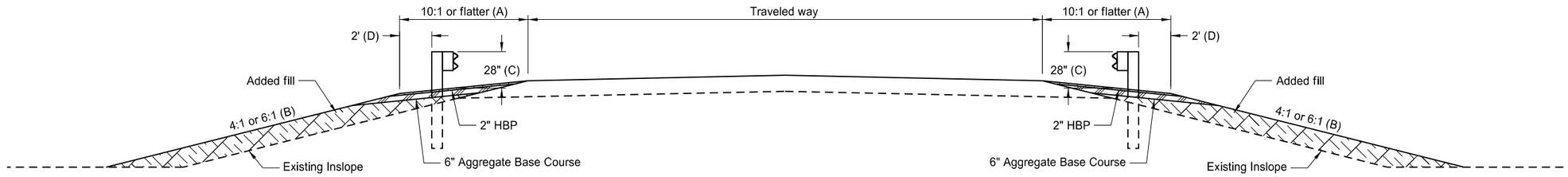
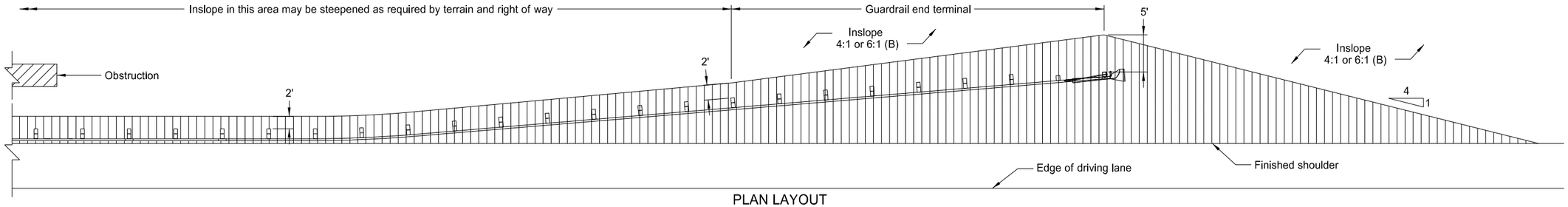
D-764-23

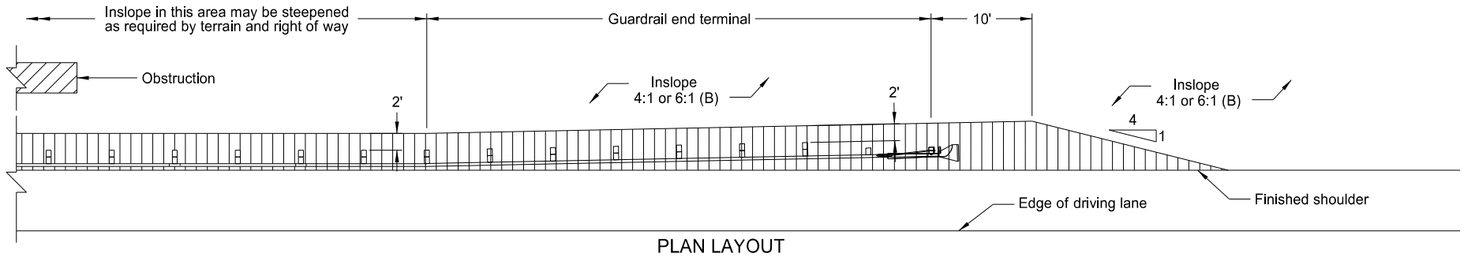
TYPICAL GRADING AT OBSTRUCTIONS WITH W-BEAM GUARDRAIL



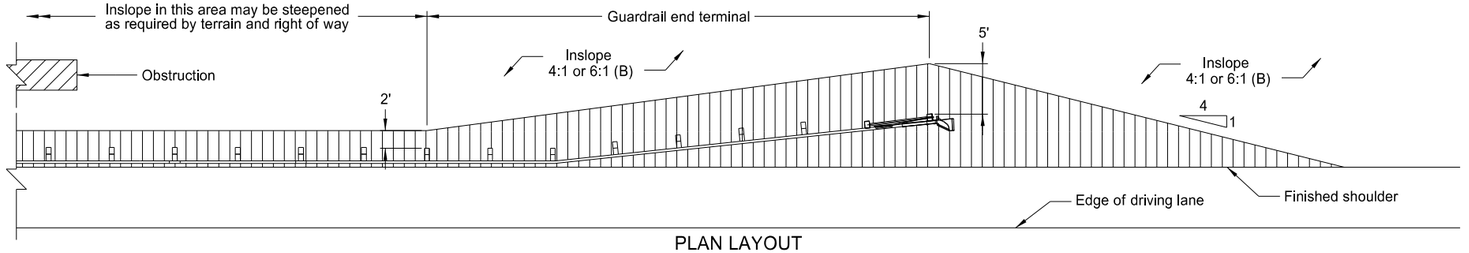
TYPICAL SECTION



PLAN LAYOUT
FLARED GUARDRAIL WITH END TERMINAL



PLAN LAYOUT
NON-FLARED GUARDRAIL TANGENT END TERMINAL



PLAN LAYOUT
NON-FLARED GUARDRAIL WITH FLARED END TERMINAL

NOTES:

(A) Slope flatter than 10:1 may be required to provide proper guardrail height.

(B) Where normal inslope is 4:1 the added fill shall be 4:1. Where normal inslope is 6:1 the added fill shall be 6:1.

(C) Measured from top of guardrail to top of surfacing at front face of guardrail.

(D) Dimension at end terminals may vary per Plan Layouts shown on this sheet.

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