

DESIGN DATA	
Traffic	Average Daily
Current 2016	LESS THAN 100 V.P.D
Forecast 2036	
Clear Zone Distance:	
Minimum Sight Dist. for Stopping: 80 ft	Bridges: HS-3
Sight Dist. for No Passing Zone: NA	
Pavement Design Life: NA	
Design Accumulated One-way	ESALs: N/A

STATE	PROJECT NO.	PCN	SECTION NO.	SHEET NO.
ND	TEO-0010(052)	21155	1	1

JOB #1
NORTH DAKOTA
DEPARTMENT OF TRANSPORTATION

TEO-0010(052)

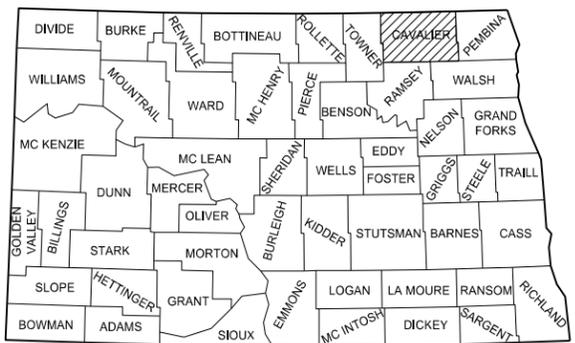
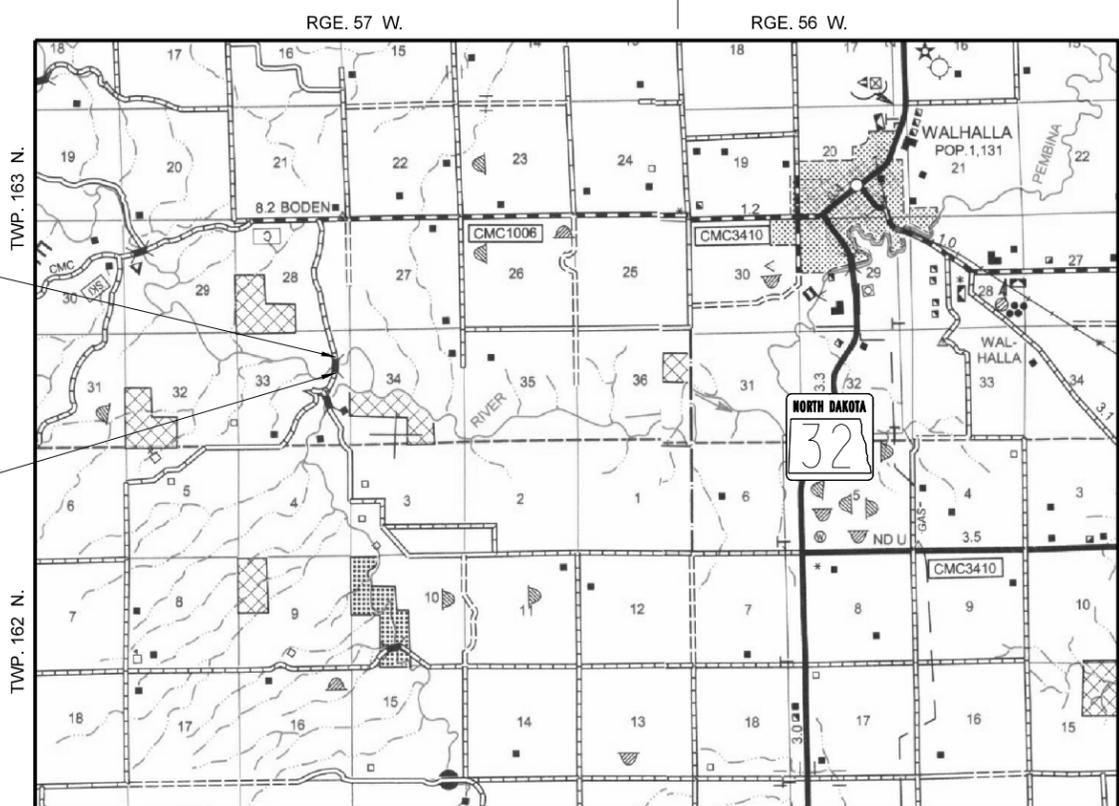
GOVERNING SPECIFICATIONS:
2014 Standard Specifications adopted by the North Dakota Department of Transportation and the Supplemental Specifications effective on the date the project is advertised.

Cavalier County
4 Miles West and 1.5 Miles South of Walhalla, ND
Bridge #10-145-08.1
Structure Rehabilitation & Incidentals

PROJECT NUMBER \ DESCRIPTION	NET MILES	GROSS MILES
TEO-0010(052)	0.044	0.044

END PROJECT TEO-0010(052)
Sta. 21+32 = A Point 1,835 Feet South and 757 Feet West of the Northeast Corner of Section 33 Twp. 163 N., Rge 57 W.

BEGIN PROJECT TEO-0010(052)
Sta. 19+00 = A Point 2,028 Feet South and 622 Feet West of the Northeast Corner of Section 33 Twp. 163 N., Rge 57 W.



STATE COUNTY MAP

DESIGNERS
Wade Thompson
Paige Mortenson

APPROVED DATE 05/12/16

/S/ Robert Fode
OFFICE OF PROJECT DEVELOPMENT
ND DEPARTMENT OF TRANSPORTATION

I hereby certify that the attached plans were prepared by me or under my direct supervision and that I am a duly registered professional engineer under the laws of the state of ND.

APPROVED DATE 05/06/16

/S/ Dustin Kinnischtzke
NDDOT DIV-DIST OR CONSULTANT FIRM

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Registration Number
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	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
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PLAN SECTIONS

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6	1	Notes/ Basis of Estimate
6	2 - 3	Environmental Commitments
8	1	Quantities
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30	1	Typical Sections
60	1	Plan & Profile
75	1	Wetland Impacts
76	1	Erosion Control
77	1	Permanent Erosion Control
100	1 - 2	Work Zone Traffic Control
110	1 - 2	Signing
170	1 - 15	Bridges and Box Culverts
175	1	Soil Boring Logs

LIST OF STANDARD DRAWINGS

Number	Description
D-101-1	NDDOT Abbreviations
D-101-2	NDDOT Abbreviations
D-101-3	NDDOT Abbreviations
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D-101-21	Line Styles
D-101-30	Symbols
D-101-31	Symbols
D-101-32	Symbols
D-622-1	Pile Splice Details
D-704-7	Breakaway Systems for Construction Zone Signs - Perforated Tube
D-704-8	Breakaway Systems for Construction Zone Signs - U-Channel Post
D-704-10	Construction Sign Details - Regulatory Signs
D-704-13	Barricade and Channelizing Device Details
D-704-14	Construction Sign Punching and Mounting Details
D-704-15	Road Closure Layouts
D-754-23	Perforated Tube Assembly Details
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D-754-29	Sign Punching, Stringer and Support Location Details Regulatory, Warning, and Guide Signs
D-754-37	Sign Punching, Stringer and Support Location Details Regulatory, Warning, and Guide Signs
D-754-82	Object Markers

SPECIAL PROVISIONS

Number	Description
SP 0003(14)	Temporary Erosion and Sediment Best Management Practices
SP 0004(14)	Federal Migratory Bird Treaty Act
SP 313(14)	Bridge Paint: Lead Paint Removal, Containment, and New Paint
SP 5114(14)	Permits and Environmental Considerations

PLAN NOTES

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BASIS OF ESTIMATE

- 100-P01** **DIMENSIONS:** The dimensions shown for the various fabricated parts are computed from general measurements of the existing structure. The actual dimensions required for a proper fit or alignment may vary from the shown dimensions. Verify all dimensions to assure proper fit and alignment of the various components, both new and existing prior to installation.

INCIDENTALS: Include the cost of incidental items shown in the plans but not listed in the estimate of quantities in the unit price bid for various pay items.
- 100-P02** **EROSION CONTROL:** Bid Items Fiber Rolls and Flotation Silt Curtain are included for use in conjunction with the Contractor's SWPPP. These quantities may be reduced depending on the Contractor's operation. An estimated quantity has been set up for each item.
- 100-P03** **UTILITIES:** Utilities that the Engineer has been made aware of are shown on the plans. Other utilities may exist that are not shown. Underground utility locations are approximate and not all utilities are shown on the plans. The actual locations and elevations are unknown. The Contractor will be liable for any costs resulting from damage to utilities or pipelines.
- 107-710** **HAUL ROADS:** Before submitting a proposal, contact the appropriate State, County, Township, or City officials to determine if there are any roadways that will be designated as "no haul routes".
- 201-P01** **CLEARING AND GRUBBING:** Remove all trees as necessary to construct the proposed abutments. There is approximately 4 trees to be removed. Some of the trees have multiple trunks that originate from the same root system. Removal of trees in temporary easements is not allowed. It is the Contractor's responsibility to assess the work required for removal. Include all costs for labor, equipment, removal and disposal of trees in the unit bid price for "CLEARING AND GRUBBING".
- 203-P01** **COMPACTION CONTROL:** Construct the embankment with Compaction Control, Type B in accordance with Section 203.04 E.3 of the Standard Specifications.
- 216-P01** **WATER:** Water for compaction and dust control is included in other bid items.
- 261-P01** **PERMANENT FIBER ROLLS:** If fiber rolls are to remain on the project, use fiber rolls that are composed of plastic or natural fiber photodegradable netting that has a life expectancy between 12 to 24 months. If the photodegradable netting is plastic, the netting color must be either clear or green. Black plastic netting will not be allowed.
- 704-P01** **CONSTRUCTION SIGNING:** Use the construction signing layout on Sheet 2 Section 100 for the duration of the project. Coordinate schedule with Engineer and the County to ensure the least amount of downtime and disruption to traffic.
- 754-P01** **SIGNING:** Stockpile signs designated for removal on site for Cavalier County. Replace any signs damaged by contractor operations at no expense to owner.
- 970-P01** **TREES:** Provide trees with a minimum of 1½" diameter above the bole, and a minimum of eight feet in height. Potential species for use on this project are Eastern Cottonwood, American Linden, and Northern Oak. Final tree species shall be determined at time of planting by Cavalier County. Final locations for tree planting will be determined by the project engineer and Cavalier County.

- Foundation Fill CY Measured in Place
- Seeding Entire disturbed area within the right of way and project limits minus hard surfaces
- Mulching Provided for permanent seeding
- Topsoil Quantity based on 6" of removal and replacement. Waste excess topsoil onsite in locations approved by the Engineer.

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TEO-0010(052) NORTH DAKOTA CAVALIER COUNTY, NORTH DAKOTA		
PLAN NOTES		
DRWN. BY JM	CHKD. BY WT	PROJECT NO. 18215103

ENVIRONMENTAL COMMITMENTS

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	TEO-0010(052)	6	2

ENVIRONMENTAL COMMITMENTS (EC): Cavalier County, the North Dakota Department of Transportation and the Federal Highway Administration have made environmental commitments to secure approval of this project. The environmental commitments are as follows:

EC-1: Unavoidable impacts to wetlands will be mitigated onsite, adjacent to the project, or at a NDDOT approved mitigation site or bank.

ACTION REQUIRED /TAKEN: 0.03 acres of permanent impacts to USACE jurisdictional and to EO 11990 wetlands will require mitigation. These impacts will be mitigated at the Vollrath 16/17 wetland mitigation bank.

Wetland Impact Table															
Wetland Number	Location	Cowardin Class.	Wetland Type	Wetland Size Ac.	Wetland Feature	USACE Jurisdictional Wetlands*	Wetland Impacts (acres)		USFWS Easement Impacts		Wetland Mitigation			Location; Acreage; Wetland#; Ratio	Onsite Mitigation Acres
							Temp. Ac.	Perm. Ac.	Temp.	Perm.	Mitigation Required**/**				
											EO 11990	USACE	USFWS		
1	Sec 33 T163N, R57W	PEMC	Stream bank	0.18	Natural	Yes	0.00	0.03	--	--	Y	N	N/A	TBD	N/A
Totals				0.18			0.00	0.03	0.00	0.00					N/A

* A wetland Jurisdictional Determination is pending. Assuming jurisdiction.
 **All impacts to natural wetlands (natural/jurisdictional and natural/non-jurisdictional), regardless of size, as well as impacts greater than 0.10 acre to artificial/jurisdictional wetlands require mitigation.
 ***All artificial/non-jurisdictional, deep water (impacts greater than 6.6 feet), Other Waters less than 300 linear feet (determined by the USACE on a case by case), Preamble Wetlands, and temporary impacts do not require mitigation.

Other Waters Impact Table																
Number	Location	Type	Other Waters				USACE Jurisdictional*	Impacts to Other Waters				Mitigation Required			Location	Method
			Size		Feature	Acres		Linear Feet		EO 11990	USACE	USFWS				
			Acres	Linear Feet		Temp		Perm	Temp				Perm			
OW1	Sec 33 T163N, R57W	Pembina River	0.53	459	Natural	Yes	0.00	0.01	0.00	47	N	N	N	N/A	N/A	
Totals			0.53	459			0.00	0.01	0.00	47						

*A wetland Jurisdictional Determination is pending. Assuming jurisdiction.

Summary Impact Table			
Total Permanent Impact Summary		Temporary Impacts and additional information	
Wetland Type	Total (Acres)	Wetland Type	Total (Acres/Lf)
Natural/JD	0.03	Temporary JD	0.00
Natural/Non-JD	0.00	Non-JD Temporary	0.00
Artificial/JD	0.00	Permanent JD > 0.10	0.00
Artificial /Non-JD	0.00	Permanent OW	0.01 ac/46.5ft.
Total	0.03	Temporary OW	0.00

Compensation Requirements by Agency and Water Type		
Water Type	USACE Mitigation	EO 11990 Mitigation
Natural/JD Wetland	> 0.1 acre	All
Natural/Non-JD Wetland	No mitigation required	All
Artificial/JD Wetland	> 0.1 acre	No mitigation required
Artificial/Non-JD Wetland	No mitigation required	No mitigation required
Deep Water (> than 6.6 feet)	No mitigation required	No mitigation required
Other Water	> 300 linear feet	No mitigation required
Preamble	No mitigation required	No mitigation required

ENVIRONMENTAL COMMITMENTS

Revised 7/13/16	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
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EC-2: All impacted riparian trees within the project right-of-way and easements must be mitigated for as directed by resource agencies.

ACTION REQUIRED /TAKEN: There are riparian trees within the project right-of-way and easements. Approximately 4 trees will be impacted during construction. Four trees will be mitigated at a (2:1) ratio in the impacted riparian corridor(s), as shown in these plans.

EC-3: No construction or demolition activities will take place during the spawning season in the Pembina River from April 15 to June 1.

EC-4: The Contractor shall take steps to prevent construction debris from falling into the waterway.

ACTION REQUIRED /TAKEN: The Contractor will minimize debris falling into the waterway to the maximum extent practicable. Any debris that falls into the waterway will be retrieved.

EC-5: The Contractor shall prevent the introduction of aquatic nuisance species (ANS) into North Dakota waters, or transport of aquatic vegetation to or from any waters of the state, or transport of any aquatic vegetation into the state.

ACTION TAKEN/REQUIRED: The Contractor shall follow the North Dakota Game and Fish Department's (NDGF) Administrative Rules 30-3-06 for compliance with ND Century Code Chapter 20.1-17 on ANS. The Contractor shall notify NDGF at least 72 hours prior to the placement IN or ON the waters of the State of North Dakota of any and all vehicles, vessels, pumps and equipment that will be used in the project, to allow the NDGF sufficient time to inspect any and all such equipment for ANS. The NDGF ANS Coordinator shall be contacted by phone at (701) 770-0920 for equipment inspections, or any additional information regarding ANS prevention protocol.

EC-6: Active migratory bird nests with eggs or chicks are protected by the Federal Bird Treaty Act.

ACTION REQUIRED /TAKEN: NDDOT's special provision, SP0004(14) for compliance with the Federal Regulation shall be followed.

NOTIFICATIONS TO BE FILED BY CONTRACTOR:

- North Dakota Department of Health SFN 17987 Asbestos Notification of Demolition and Renovation for bridges and boxes. Tom Naas (ND License #5302) of KLJ (4585 Coleman St, Bismarck, ND 58503; 701 355 8400) completed an asbestos inspection of Bridge No. 10-145-08.1 on January 9, 2016. Based on visual inspection of the sites, no building or structure materials were determined to contain asbestos. No other inaccessible and/or assumed ACMs were identified.

Permits Required:

NDPDES (North Dakota Pollutants Discharge Elimination System)

Status: To be obtained by the Contractor.

United States Army Corps of Engineers - Section 404 Permit

Status: Obtained.

ND State Water Commission – Sovereign Lands Permit

Status: Obtained.

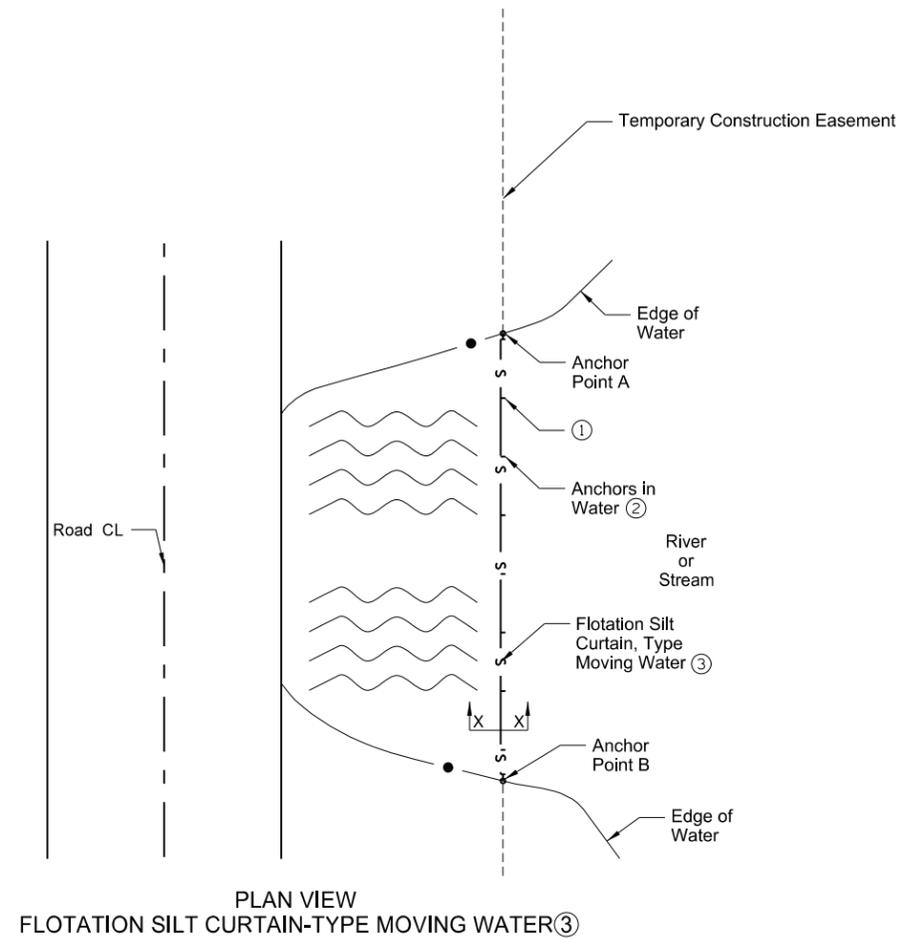
	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
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ESTIMATE OF QUANTITIES

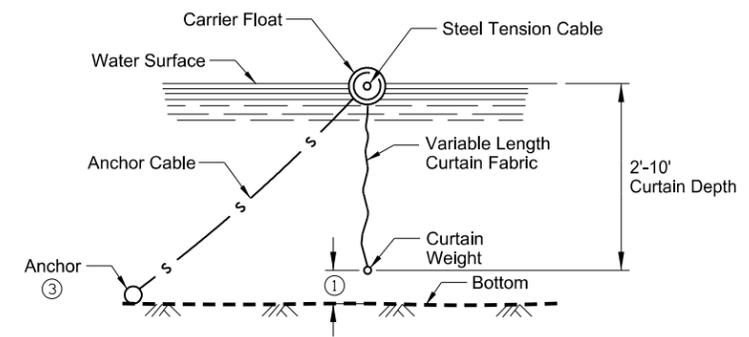
SPEC	CODE	ITEM DESCRIPTION	UNIT	QUANTITY
103	0100	CONTRACT BOND	L SUM	1
201	0330	CLEARING & GRUBBING	L SUM	1
202	0105	REMOVAL OF STRUCTURE	L SUM	1
203	0109	TOPSOIL	CY	20
210	0101	CLASS I EXCAVATION	L SUM	1
210	0111	CLASS 2 EXCAVATION	L SUM	1
210	0127	CHANNEL EXCAVATION	L SUM	1
210	0201	FOUNDATION PREPARATION	EA	1
210	0210	FOUNDATION FILL	CY	255
251	0200	SEEDING CLASS II	ACRE	.500
253	0101	STRAW MULCH	ACRE	.500
256	0200	RIPRAP GRADE II	CY	267
261	0112	FIBER ROLLS 12IN	LF	760
261	0113	REMOVE FIBER ROLLS 12IN	LF	380
262	0100	FLOTATION SILT CURTAIN	LF	105
262	0101	REMOVE FLOTATION SILT CURTAIN	LF	105
602	1130	CLASS AE-3 CONCRETE	CY	114.0
612	0115	REINFORCING STEEL-GRADE 60	LBS	10,892
616	0360	STRUCTURAL STEEL	LBS	22,716
618	0110	TREATED TIMBER	MBM	12.0
622	0020	STEEL PILING HP 10 X 42	LF	1,440
622	0060	STEEL PILING HP 14 X 73	LF	240
630	0100	SAND BLASTING & PAINTING	L SUM	1
630	9000	CONTAINMENT SYSTEM	L SUM	1
702	0100	MOBILIZATION	L SUM	1
704	1000	TRAFFIC CONTROL SIGNS	UNIT	320
704	1052	TYPE III BARRICADE	EA	14
709	0155	GEOSYNTHETIC MATERIAL TYPE RR	SY	401
714	8516	CASING PIPE 36IN	LF	68
754	0117	FLAT SHEET FOR SIGNS-TYPE 3A REFL SHEETING	SF	57
754	0206	STEEL GALV POSTS-TELESCOPING PERFORATED TUBE	LF	131
754	0803	OBJECT MARKERS - TYPE III	EA	4
930	3040	BEARINGS (EXPANSION)	EA	2
930	9642	REHABILITATE HISTORIC STRUCTURE	L SUM	1
970	1000	TREES	EA	8

BRICKMINE BRIDGE <small>NORTH DAKOTA CAVALIER COUNTY, NORTH DAKOTA</small>		
ESTIMATE OF QUANTITIES		
<small>DRAWN BY</small> PM	<small>CHKD. BY</small> ML	<small>PROJECT NO.</small> 18215103

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
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PLAN VIEW
FLOTATION SILT CURTAIN-TYPE MOVING WATER ③



SECTION X-X

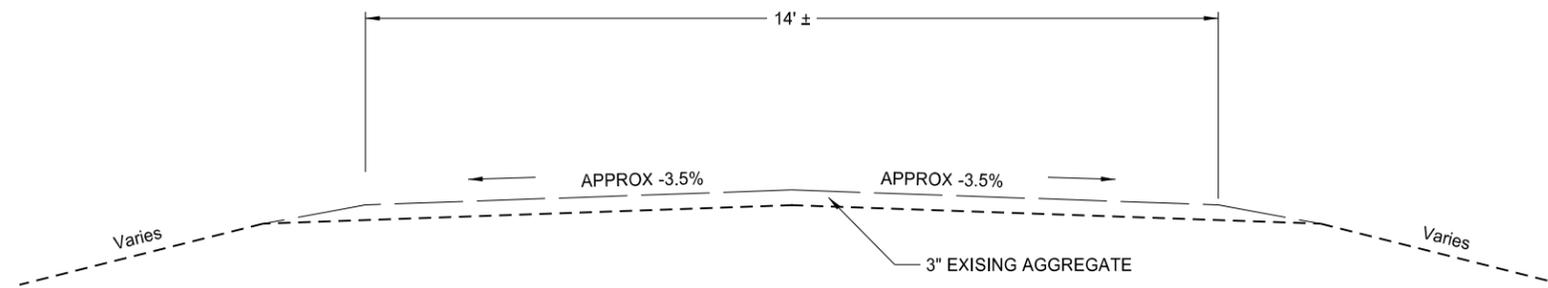
NOTES:

- ① Curtain 1 foot from bottom.
- ② Contractor to supply and install sufficient quantity of anchors to hold the silt curtain in place.
- ③ Materials meeting Type Moving Water will be required.

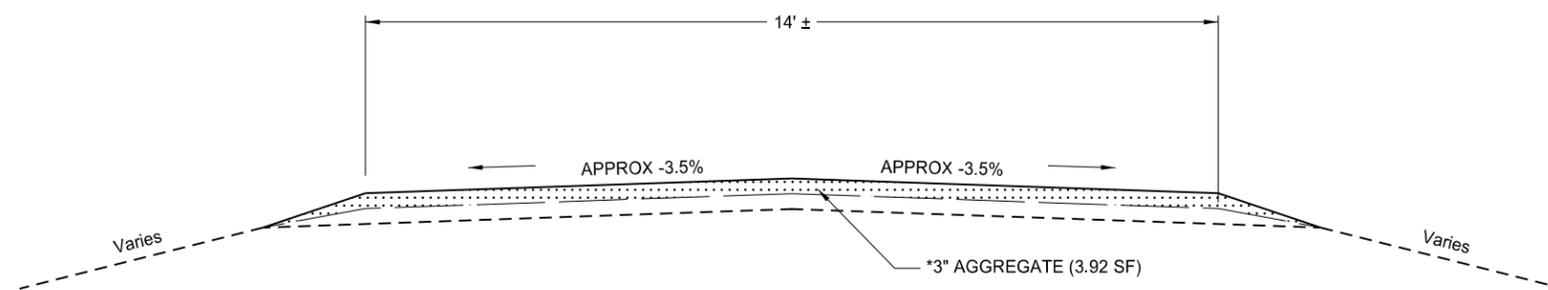
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FLOTATION SILT CURTAIN DETAIL		
DRAWN BY PM	CHKD. BY	PROJECT NO. 148215103

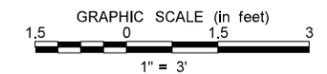
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EXISTING TYPICAL SECTION



PROPOSED TYPICAL SECTION



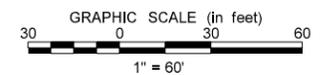
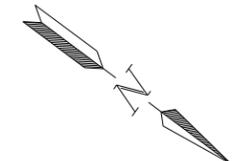
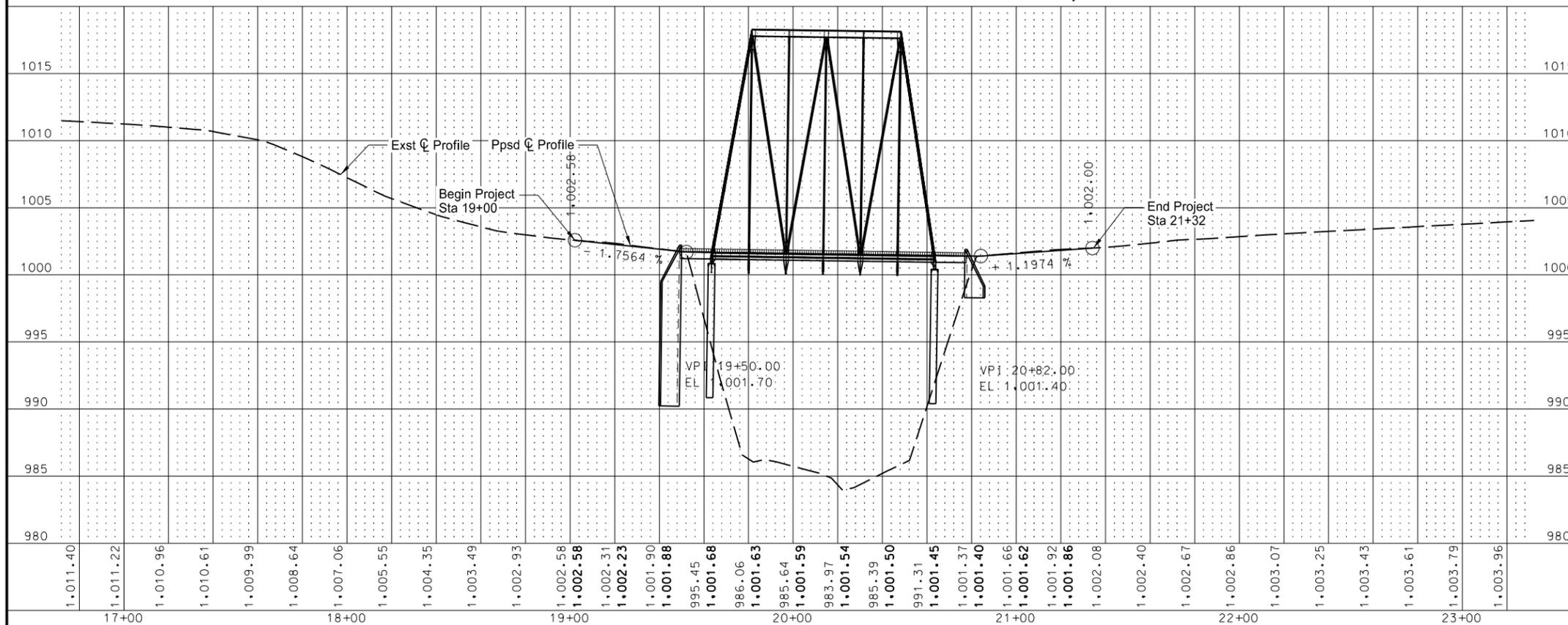
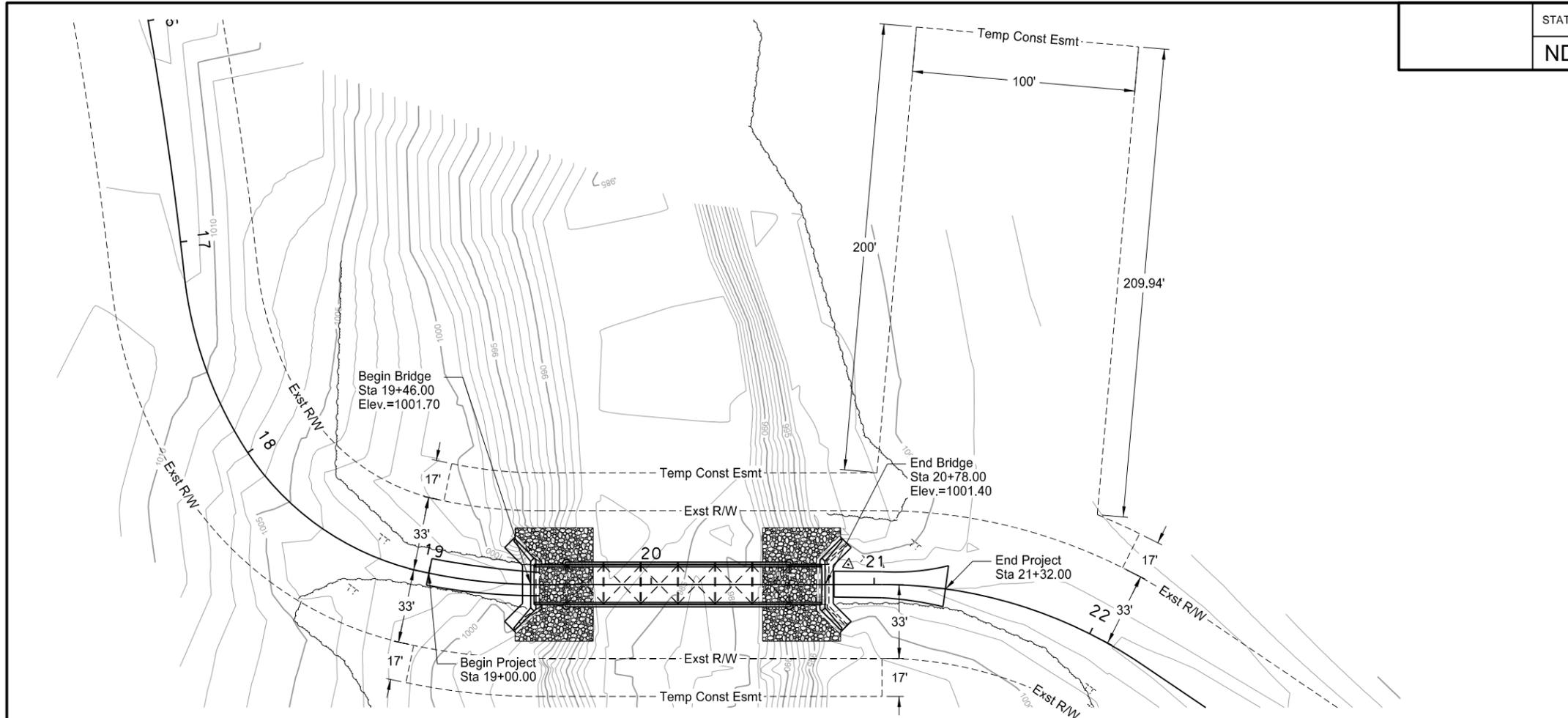
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TYPICAL SECTIONS		
DRAWN BY PM	CHKD. BY ML	PROJECT NO. 18215103

*Paid for as Foundation Fill, measured & paid for by CY in place

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
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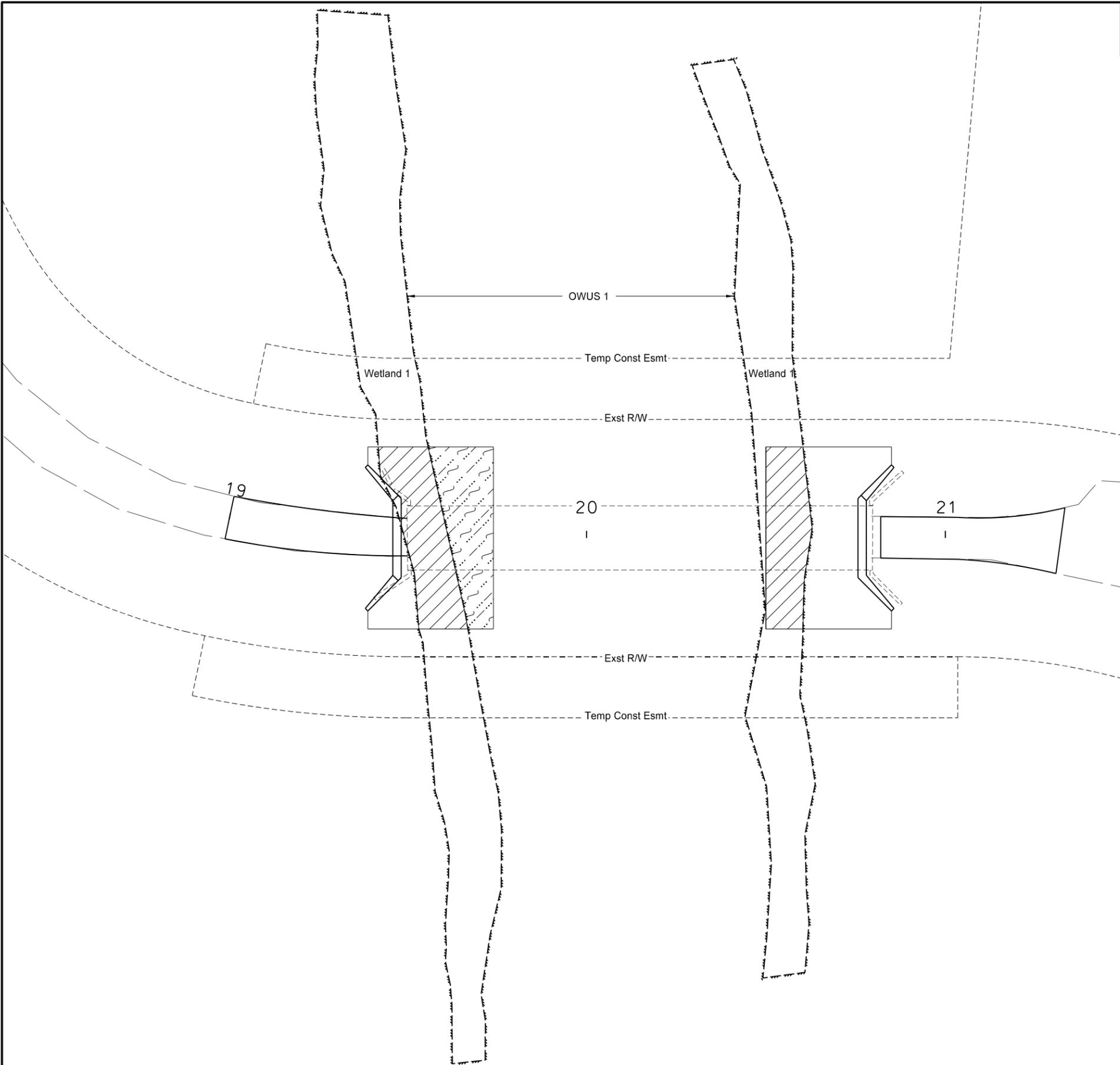
210 0210 FOUNDATION FILL
Roadway 12 CY

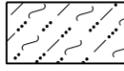


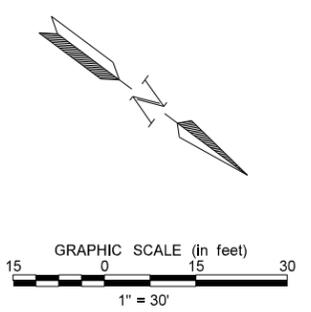
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PLAN AND PROFILE STA. 19+00 TO STA. 21+32		
DRWN BY JM	CHKD BY WT	PROJECT NO. 18215103

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
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-  Delineated Wetland
-  Permanent Wetland Impacts (0.03 ACRES)
-  Permanent OWUS Impacts (0.01 ACRES)



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WETLAND IMPACTS		
<small>DRWN. BY</small> JM	<small>CHKD. BY</small> WT	<small>PROJECT NO.</small> 18215103

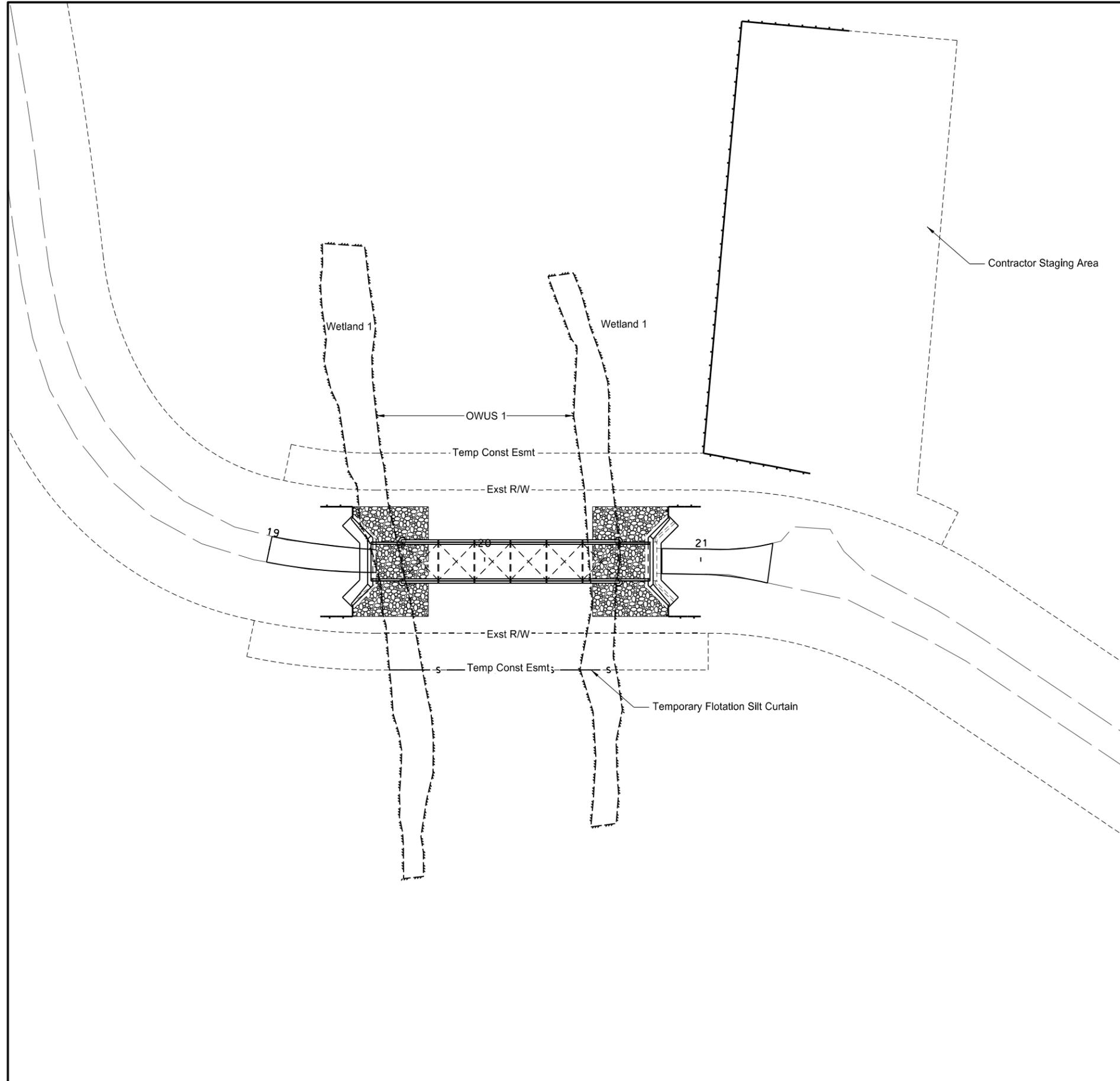
STATE	PROJECT NO.	SECTION NO.	SHEET NO.
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261 0112 FIBER ROLLS 12IN		
Abutments		80 LF
Temporary Construction Easement		300 LF
Total		380 LF

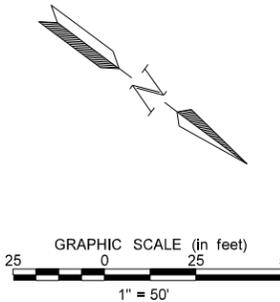
261 0113 REMOVE FIBER ROLLS 12IN		
Abutments		80 LF
Temporary Construction Easement		300 LF
Total		380 LF

262 0100 FLOTATION SILT CURTAIN		
Abutments		105 LF

262 0101 REMOVE FLOTATION SILT CURTAIN		
Abutments		105 LF



- s — Flotation Silt Curtain
- 12IN Fiber Rolls
- Seeding/Mulching
- Riprap Grade II (See Section 170 Sheet 1)



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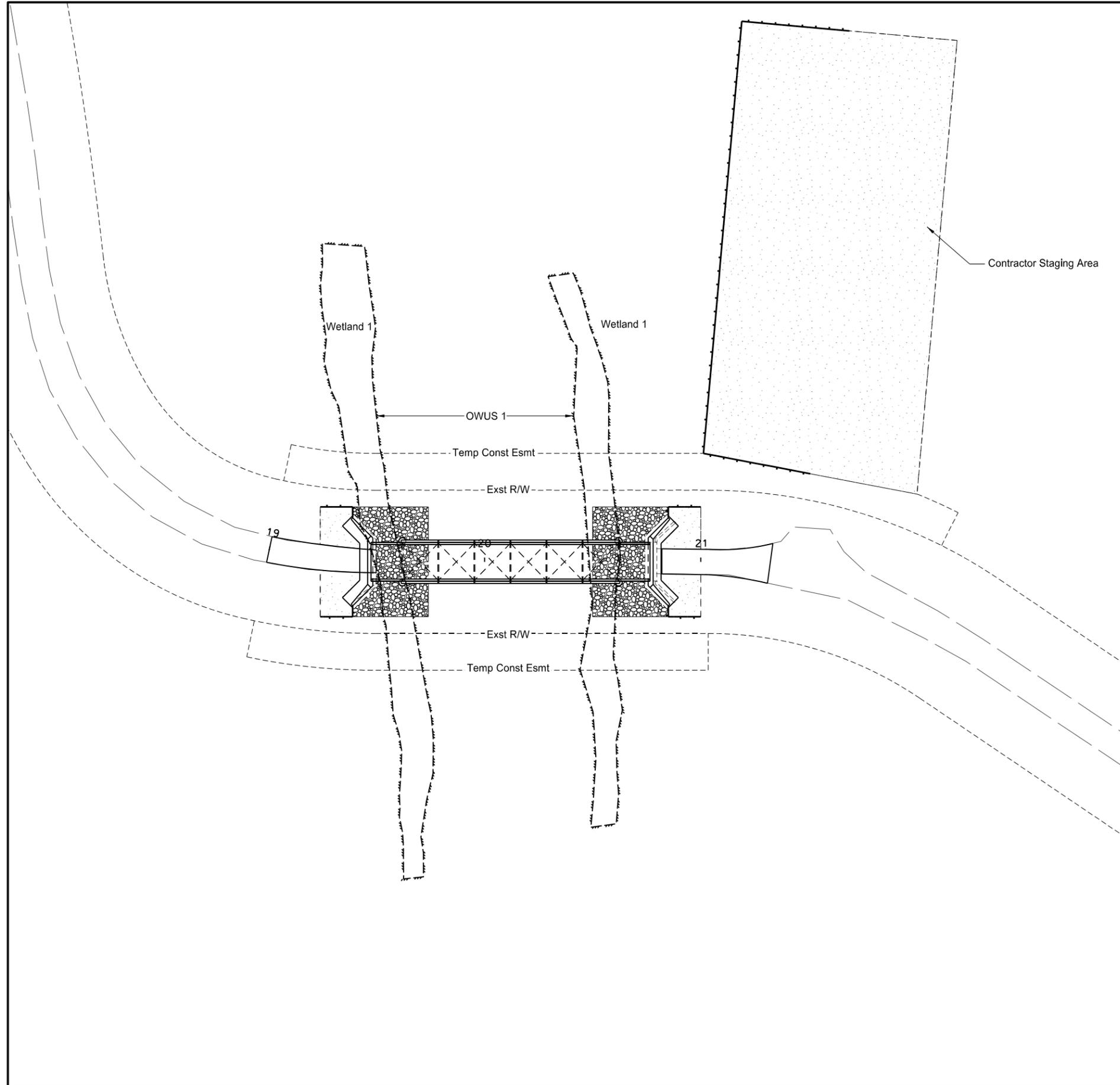
BRICKMINE BRIDGE NORTH DAKOTA CAVALIER COUNTY, NORTH DAKOTA		
TEMPORARY EROSION CONTROL		
DRWN. BY PM	CHKD. BY	PROJECT NO. 18215103

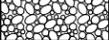
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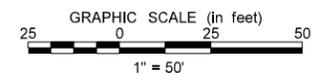
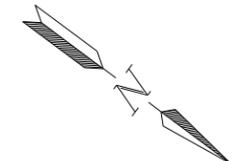
251 0200 SEEDING CLASS II	
Abutments	0.030 ACRE
Temporary Construction Easement	0.470 ACRE
Total	0.500 ACRE

253 0101 STRAW MULCH	
Abutments	0.030 ACRE
Temporary Construction Easement	0.470 ACRE
Total	0.500 ACRE

261 0112 FIBER ROLLS 12IN	
Abutments	80 LF
Temporary Construction Easement	300 LF
Total	380 LF



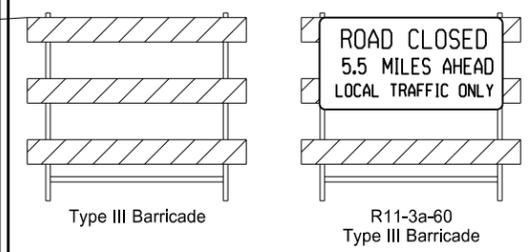
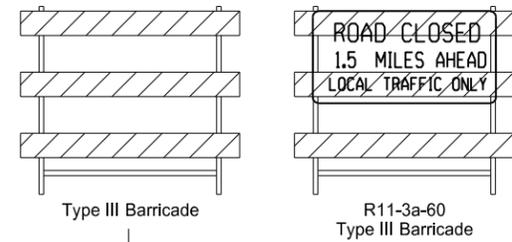
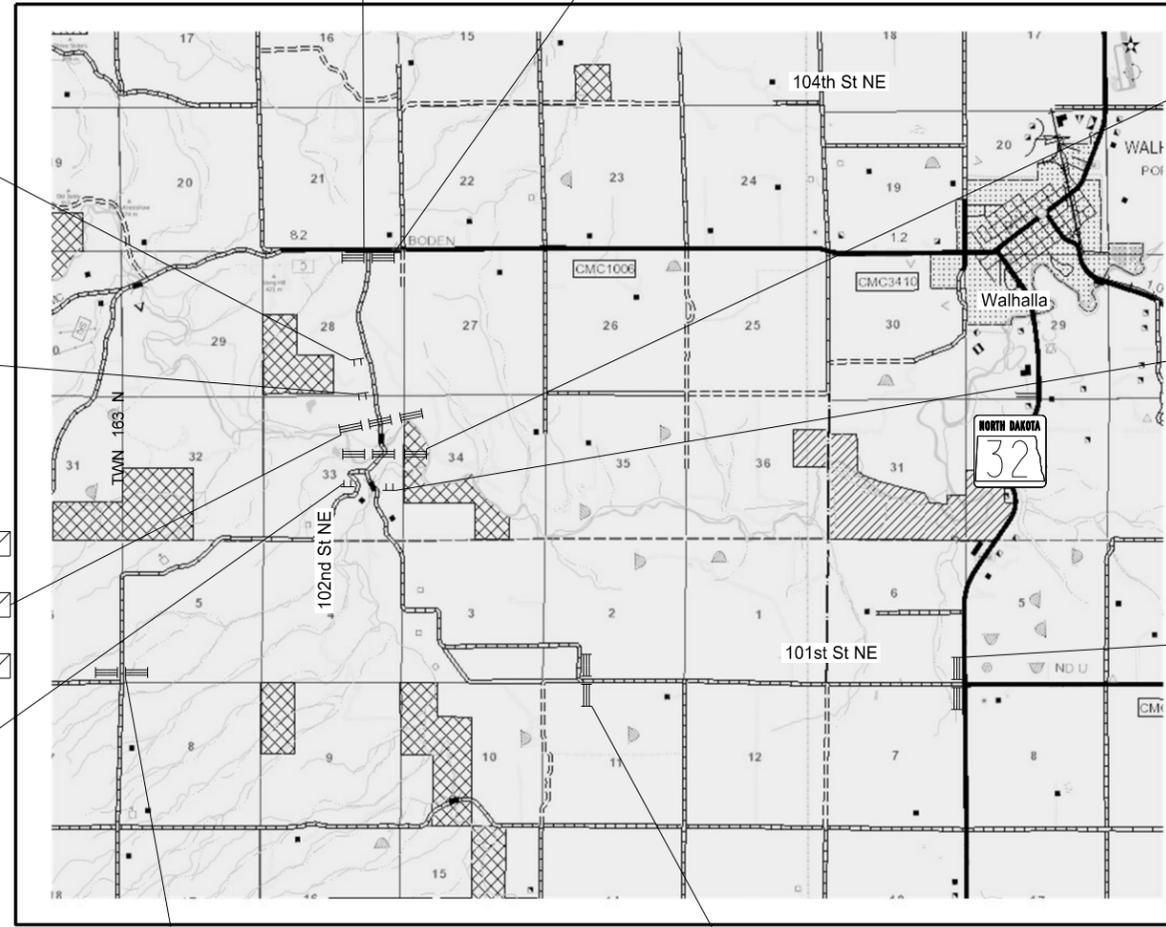
-  12IN Fiber Rolls
-  Seeding/Mulching
-  Riprap Grade II (See Section 170 Sheet 1)



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BRICKMINE BRIDGE NORTH DAKOTA CAVALIER COUNTY, NORTH DAKOTA		
PERMANENT EROSION CONTROL		
DRAWN BY PM	CHECKED BY	PROJECT NO. 18215103

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
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BRICKMINE BRIDGE
 NORTH DAKOTA
 CAVALIER COUNTY, NORTH DAKOTA

**CONSTRUCTION
 SIGNING LAYOUT**

DRAWN BY: PM
 CHECKED BY: ENGINEER
 PROJECT NO.: 18215103

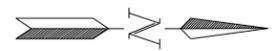
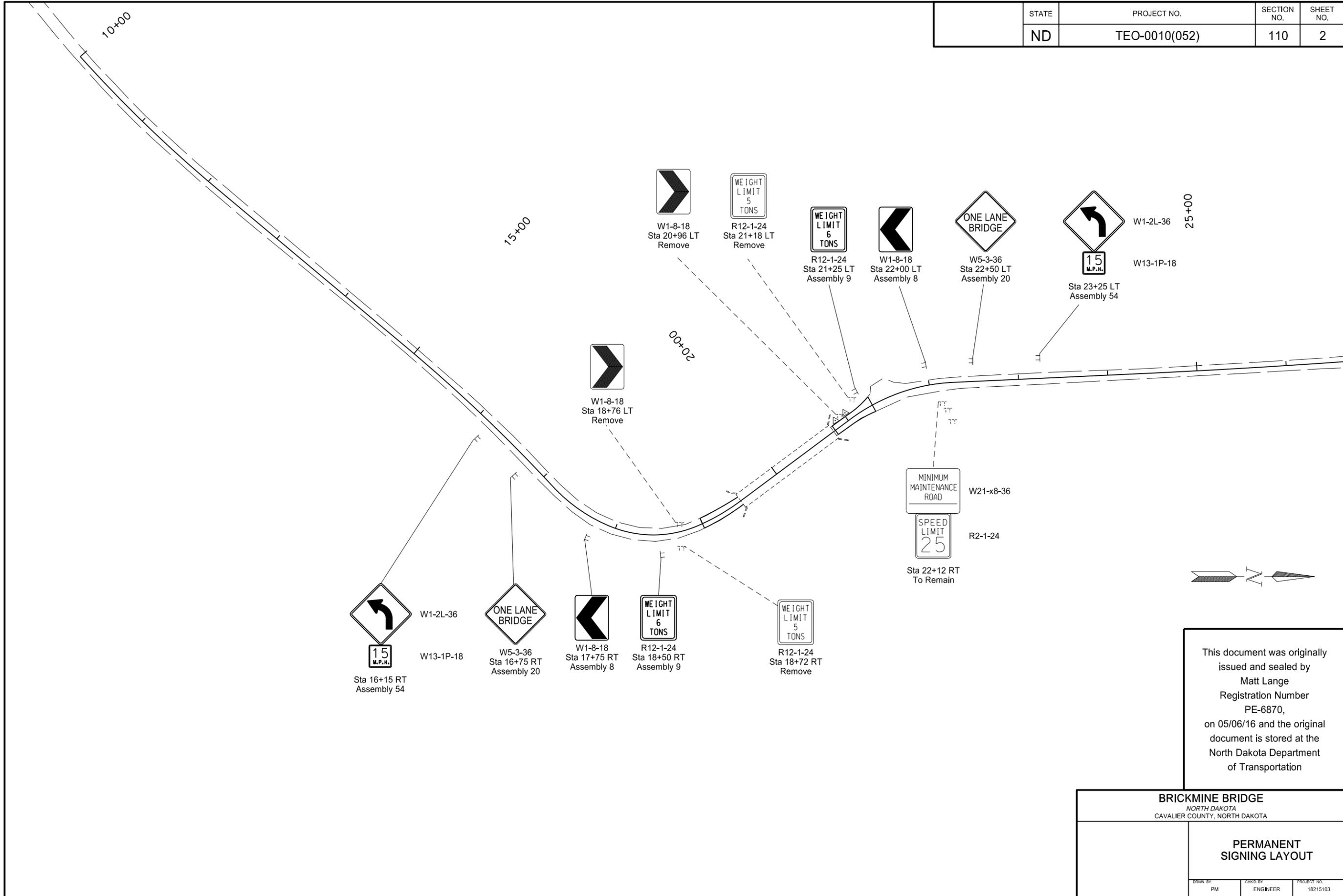
The sign layout is for general informational purposes only.
 The contractor will be required to conform to MUTCD and the
 standard drawings when installing the traffic control signing.

Sta/RP	Sign No.	Assembly No.	Flat Sheet For Signs		Sign Support Length				Support Size	Max Post Len LF	Sleeve Length				Sleeve Size	Anchor EA	Anchor LF	Anchor Size	Reset Sign Panel EA	Reset Sign Support EA	Break-Away EA	Comments	
			IV SF	XI SF	1st LF	2nd LF	3rd LF	4th LF			1st LF	2nd LF	3rd LF	4th LF									
EX																							
16+15 Rt	W1-2L	54		11.3	13.8				2.5 x 2.5 12 ga	15.8	4.0				2.25 x 2.25 12 ga	1	4	3 x 3 7 ga			1	W13-1P	
16+75 Rt	W5-3	20		9.0	12.7				2.25 x 2.25 12 ga	14.1	4.0				2 x 2 12 ga	1	4	3 x 3 7 ga			1		
17+75 Rt	W1-8	8		3.0	11.1				2 x 2 12 ga	14.6						1	4	2.25 x 2.25 12 ga					
18+50 Rt	R12-1	9		5.0	11.7				2.25 x 2.25 12 ga	15.0						1	4	2.5 x 2.5 12 ga					
21+25 Lt	R12-1	9		5.0	11.7				2.25 x 2.25 12 ga	15.0						1	4	2.5 x 2.5 12 ga					
22+00 Lt	W1-8	8		3.0	11.1				2 x 2 12 ga	14.6						1	4	2.25 x 2.25 12 ga					
22+50 Lt	W5-3	20		9.0	12.7				2.25 x 2.25 12 ga	14.1	4.0				2 x 2 12 ga	1	4	3 x 3 7 ga			1		
23+25 Lt	W1-2L	54		11.3	13.8				2.5 x 2.5 12 ga	15.8	4.0				2.25 x 2.25 12 ga	1	4	3 x 3 7 ga			1	W13-1P	
Sub Total			0.0	56.6	Total 98.7											Total 32				0	0	4	
Grand Total			0.0	56.6	Total 98.7											Total 32				0	0	4	

Basis of Estimate
Sign Support Lengths
The sign support lengths have been calculated using the following vertical clearances:
Rural Roadway - 60"

<p>This document was originally issued and sealed by Matt Lange, Registration Number PE-6870, on 5/6/2016 and the original document is stored at the North Dakota Department of Transportation</p>	<p>Sign Summary Perforated Tube Brickmine Bridge</p>
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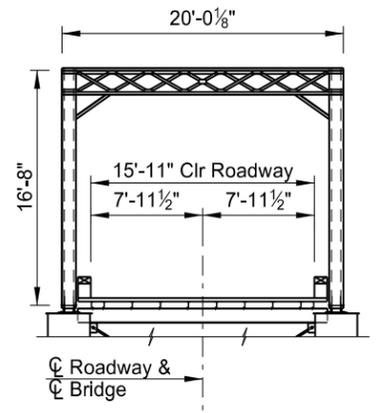
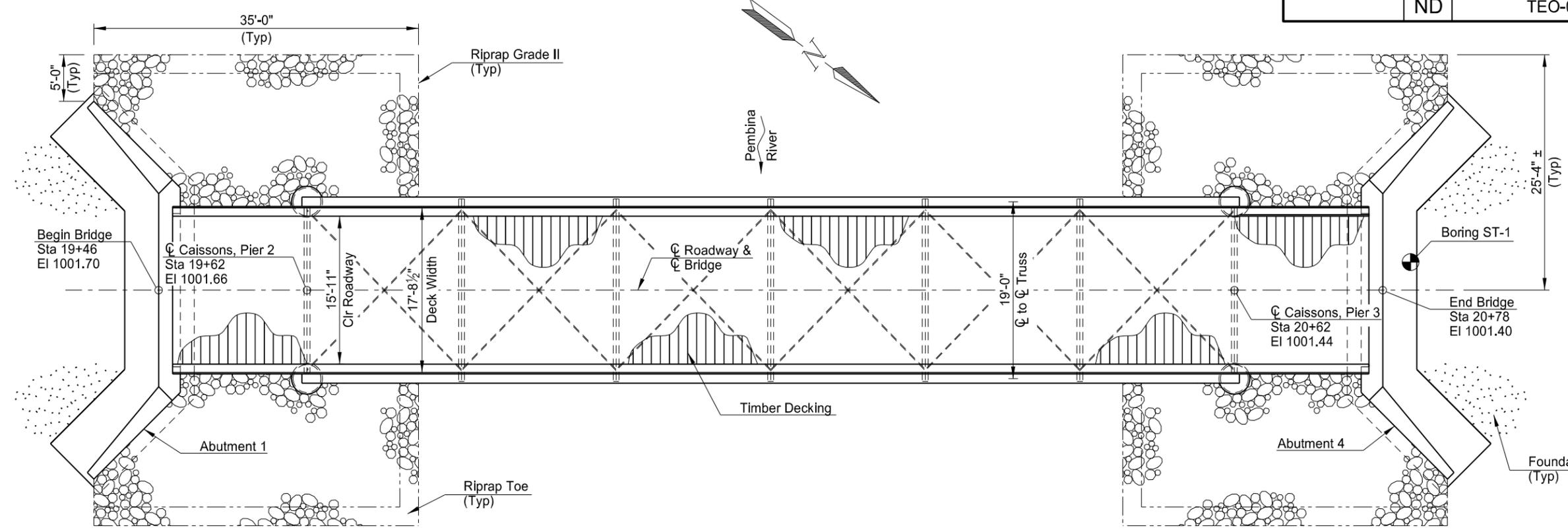
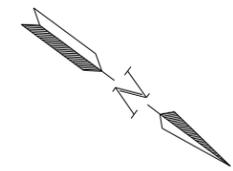
STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	TEO-0010(052)	110	2



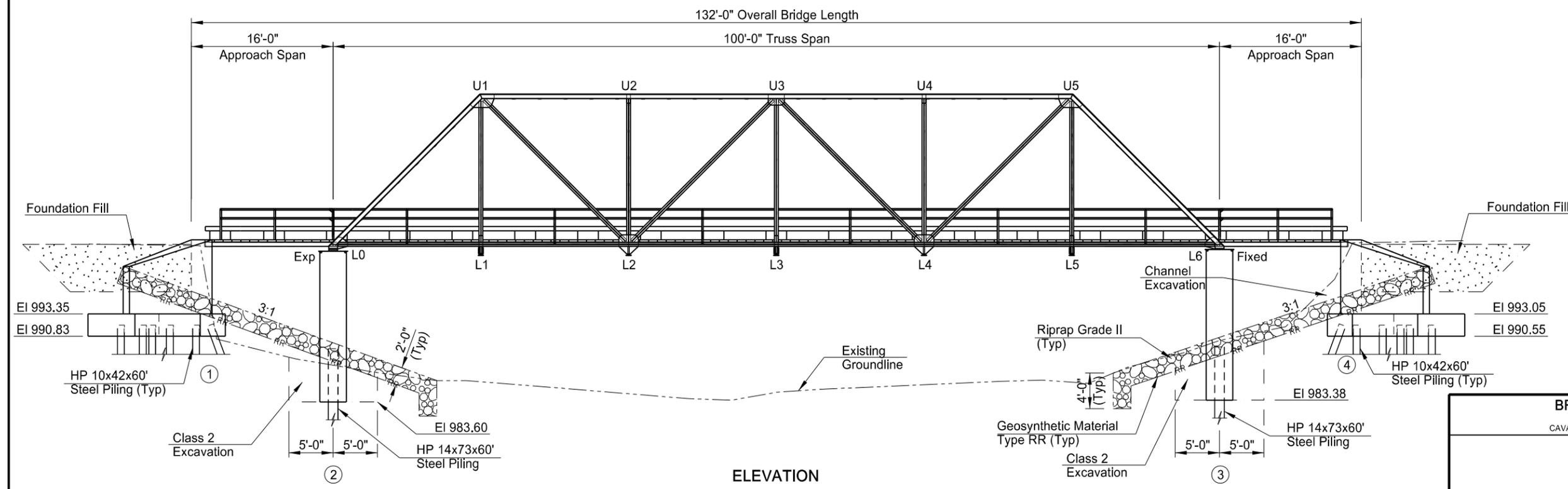
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BRICKMINE BRIDGE NORTH DAKOTA CAVALIER COUNTY, NORTH DAKOTA		
PERMANENT SIGNING LAYOUT		
DRAWN BY PM	CHKD. BY ENGINEER	PROJECT NO. 18215103

STATE	PROJECT NUMBER	SECTION NO.	SHEET NO.
ND	TEO-0010(052)	170	1



PLAN



ELEVATION

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BRICKMINE BRIDGE
NORTH DAKOTA
CAVALIER COUNTY, NORTH DAKOTA

BRIDGE LAYOUT

DRAWN BY BJJ	CHD BY WMT	PROJECT NO. 18215103
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STRUCTURAL NOTES

	STATE	PROJECT NUMBER	SECTION NO.	SHEET NO.
	ND	TEO-0010(052)	170	2

100 SCOPE OF WORK: This project consists of rehabilitating an existing 100' through-truss bridge over the Pembina River located near the city of Walhalla. The bridge will have new concrete abutments, pier caissons, stringers, railings, and timber decking. One truss chord member will be replaced as well.

100 GENERAL: Include the cost of furnishing and placing anchor bolts, neoprene bearing pads, and other miscellaneous items in the unit bid price for "CLASS AE-3 CONCRETE".

107 HAZARDOUS MATERIAL: The existing structural steel is likely painted with lead-based paint. Certain Contractor operations could expose employees to hazardous levels of lead. Plan accordingly and inform employees of the hazards of lead-based paint.

202 REMOVAL OF STRUCTURE: Remove the existing timber deck planks and stringers prior to lifting the truss from its supports. Salvage timber planks for Cavalier County and coordinate with Terry Johnston (701-256-2161) to arrange pickup. Dispose of the stringers in accordance with the Standard Specifications.

Remove the existing posts and railing at bolted connections and dispose of in accordance with the Standard Specifications.

Include all labor, equipment, materials, and miscellaneous items required to perform this work and to remove and dispose of the existing abutments and pier caissons in the price bid for "REMOVAL OF STRUCTURE".

210 CLASS 1 EXCAVATION: Construct any fill that is needed within the limits of Class 1 Excavation up to the bottom of the footing with Foundation Fill following Compaction Control, Type A in accordance with Section 203.04 E.2.b of the Standard Specifications.

210 FOUNDATION FILL: Use Class 5 as specified in Section 816 "Aggregates". Place Foundation Fill in layers of not more than six inches, moisten or dry as required, and thoroughly compact with mechanical tamping equipment.

Foundation Fill quantity is to be paid by the in-place volume within the plan dimensions.

602 SURFACE FINISH: Complete Surface Finish "C" on all concrete surfaces above the finished ground line. On no part of the structure will Surface Finish "D" be allowed to replace Surface Finish "C".

616 STRUCTURAL STEEL: The condition of some of the existing truss steel is unknown. Notify the engineer after completion of sandblasting so they can visually inspect all steel surfaces. Cut out and replace existing steel which is determined to be unsuitable for re-use with new steel of the same shape and size except as noted in the plans. If required, the Engineer will approve reinforcement prior to being installed. Payment for new material will be by the weight of steel installed in accordance with Section 616 of the Standard Specifications. All materials and labor required to remove existing and install new steel sections not shown in plans will be paid for at the unit price bid for "STRUCTURAL STEEL".

Paint all new structural steel with the color number 10076 (Brown) from the Federal Standard 595B Colors.

618 TREATED TIMBER: Produce timber for deck planks, curb rail, and curb blocks from Douglas Fir Larch No. 1 grade or better. Meet AASHTO M 133 for all timber materials.

622 STEEL PILING: Drive piling with a steam, air, or diesel hammer with a rated energy and ram weight not less than 59,246 foot-pounds-tons, as computed by the formula $W(E-18,572)+0.638E$, where W is the weight of the ram in tons and E is the rated hammer energy. The ram weight is not to be less than 4,500 pounds. It is the contractor's responsibility to determine the type and size of pile hammer that will provide the specified bearing under the actual conditions encountered in the field.

One pile at each substructure is designated for restrrike. Once all of the piles at a substructure have been driven to bearing, the designated pile is to be restruck after a 48 hour period. The restrrike will consist of a minimum of 10 blows where the hammer is at full stroke and will determine if bearing has been lost on pile due to shale relaxation.

If the specified bearing is still met upon restrrike, no further action is required. If the specified bearing is no longer met upon restrrike, the Engineer will determine if any corrective action is necessary. The type of corrective action will be determined within 24 hours after restrrike, if needed.

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BRICKMINE BRIDGE
NORTH DAKOTA
CAVALIER COUNTY, NORTH DAKOTA

STRUCTURAL NOTES

DRAWN BY BJJ	CHECKED BY WMT	PROJECT NO. 18215103
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STRUCTURAL NOTES

	STATE	PROJECT NUMBER	SECTION NO.	SHEET NO.
	ND	TEO-0010(052)	170	3

- 630 SAND BLASTING & PAINTING AND CONTAINMENT SYSTEM: This work consists of the removal of paint and rust from the structure, containment, storage, and disposal of the material obtained from the paint removal process and the painting of the cleaned structural components as required by SP 313(14). Paint all steel components with color number 10076 (Brown) from the Federal Standard 595B Colors.
- 714 CASING PIPE 36IN: Meet the requirements of Section 840.01B of the Standard Specifications for the Casing Pipe. Remove a portion of the casing pipe as necessary to embed the existing pier floorbeam into the caisson as shown in the plans. Painting of the casing pipe components is to meet requirements in SP 313(14) and is to be color number 10076 (Brown) from the Federal Standard 595B Colors. Include the costs of this work in the price bid for "CASING PIPE 36IN".
- 930 BEARING (EXPANSION): Upon removal of truss, the Engineer will examine the existing expansion bearings. If the bearings are determined to be in satisfactory condition, sand blast, paint and reuse the existing bearings. If the existing expansion bearings are used, the bid item "BEARING (EXPANSION)" will be eliminated. If the bearings are in unsatisfactory condition, replace with the new elastomeric expansion bearings as shown in plans.
- 930 REHABILITATE HISTORIC STRUCTURE: All steel truss components are to be sandblasted, painted, and reused on this project except as noted. The contractor has the option to complete the sandblasting and painting on site or at another location. If the bridge components are transported to another location, brace and support the truss as necessary to prevent bending or twisting. Disassemble the truss components at bolted connections only. The use of a cutting torch to remove bolts or rivets is prohibited. Take precautions to prevent paint chips or other debris from falling in the river or on the ground during the removal process. Submit proposed removal and transporting techniques to the Engineer for approval prior to removal.

Include all materials and labor required to remove the existing steel truss from existing foundations, place it on temporary supports for rehabilitation or transporting it off-site, remove and reset floorbeams, and reset the truss after completion of the rehabilitation process in the lump sum bid price for "REHABILITATE HISTORIC STRUCTURE".

DESIGN STRENGTHS:

F'c 3,000 PSI Class AE-3 Concrete (Min. 28-day compressive strength)
 Fy 60,000 PSI Grade 60 Reinforcing Steel
 Fy 50,000 PSI Structural Steel (All W & C sections)
 Fy 36,000 PSI Structural Steel (All other steel)

ALLOWABLE STRESS DESIGN

WORK DRAWINGS: Submit the following work drawings to the Engineer of Record:

1. Structural Steel
2. Treated Timber
3. Casing Pipe 36IN

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BRICKMINE BRIDGE
NORTH DAKOTA
 CAVALIER COUNTY, NORTH DAKOTA

STRUCTURAL NOTES

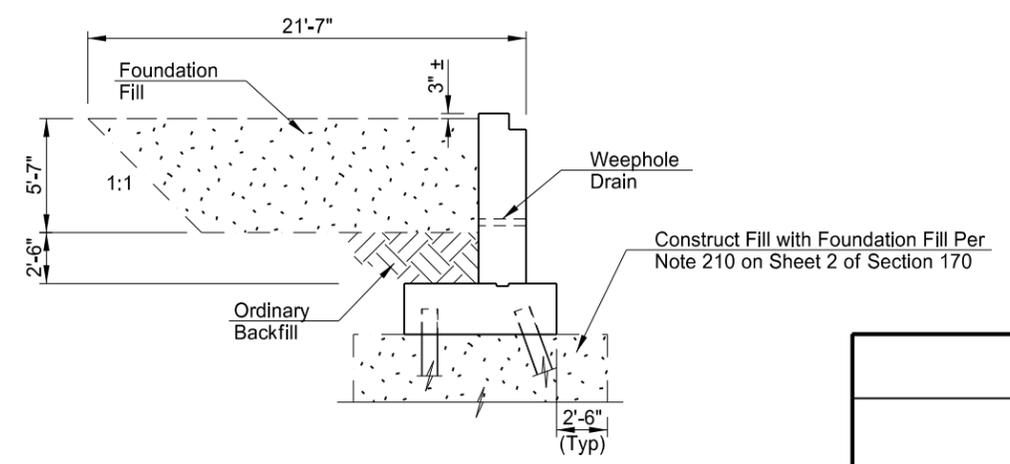
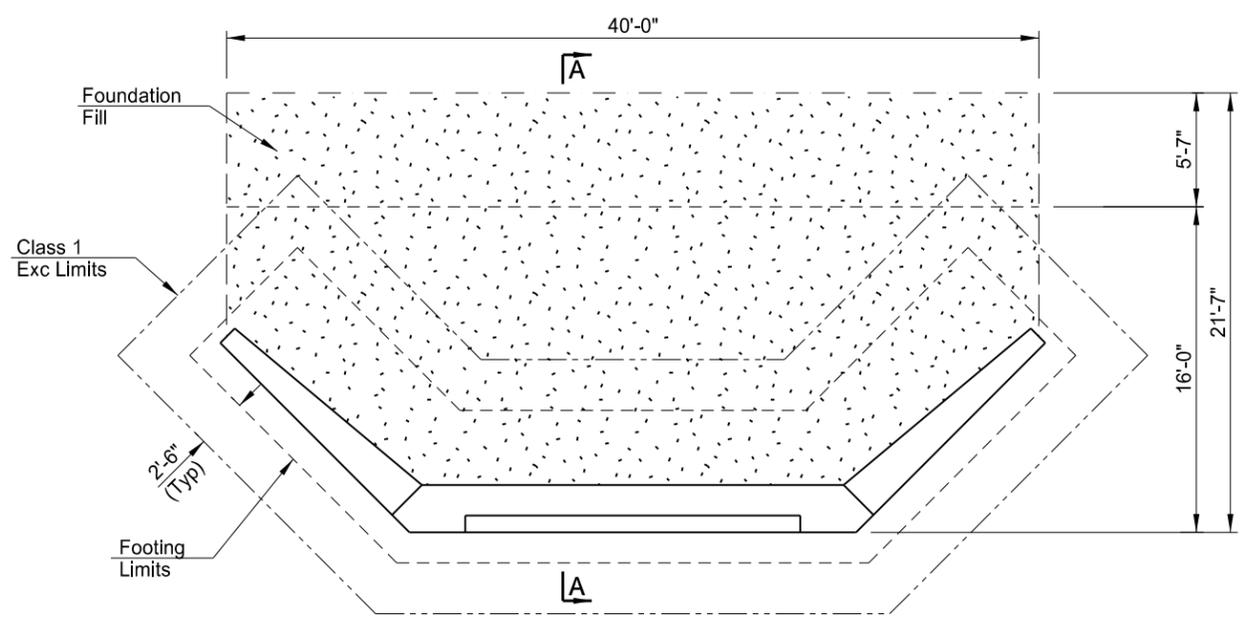
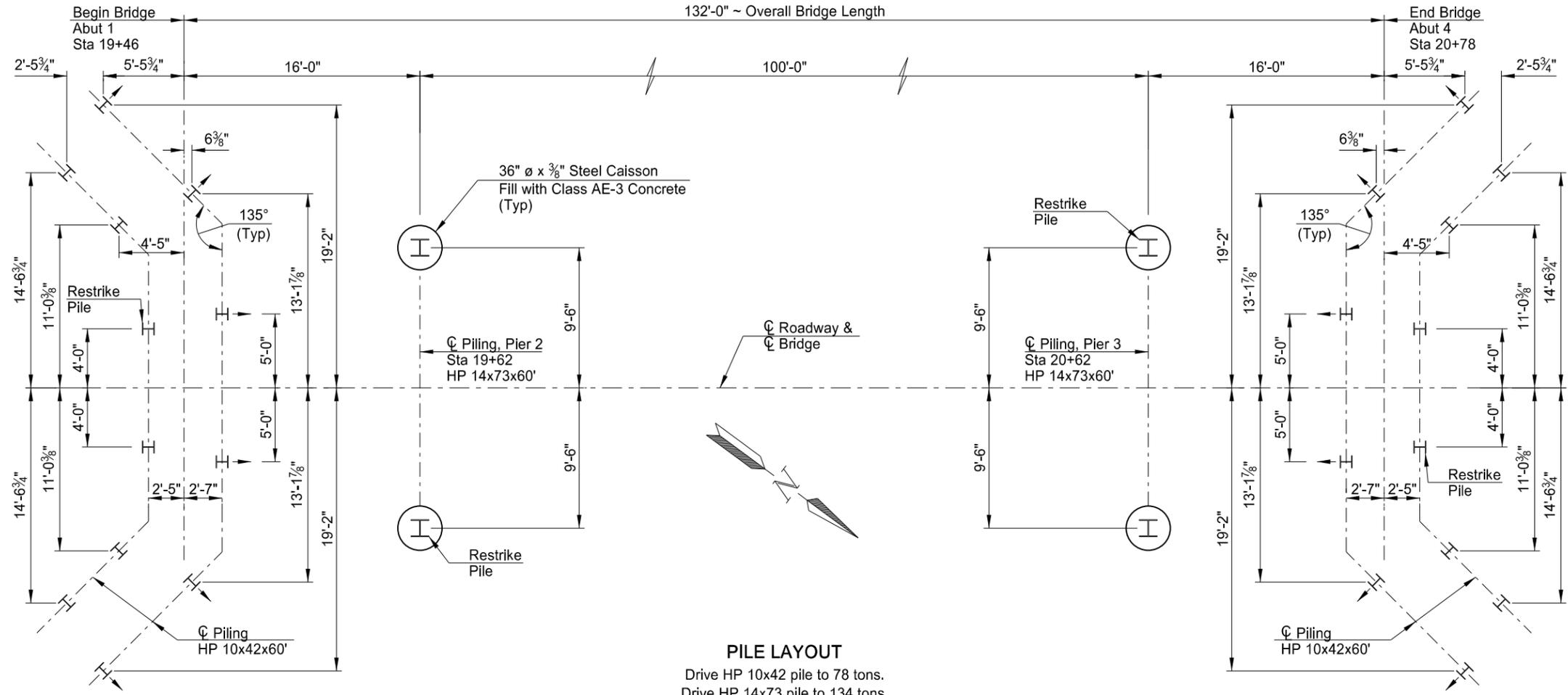
DRAWN BY BJJ	CHECKED BY WMT	PROJECT NO. 18215103
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NOTE:
 For double acting or single acting diesel hammers, the safe bearing value of piles will be determined by the following formula:

$$P = \frac{3.5E}{S + 0.2} \times \frac{W + 0.2M}{W + M}$$

Where:
 P = Safe bearing value, in pounds.
 W = Weight of striking parts (ram), in pounds.
 M = Weight of parts being driven, in pounds. Includes pile weight, anvil (if any), driving cap, etc.
 E = Energy per blow, in foot-pounds.
 S = Average penetration of pile in inches per blow for last ten blows.

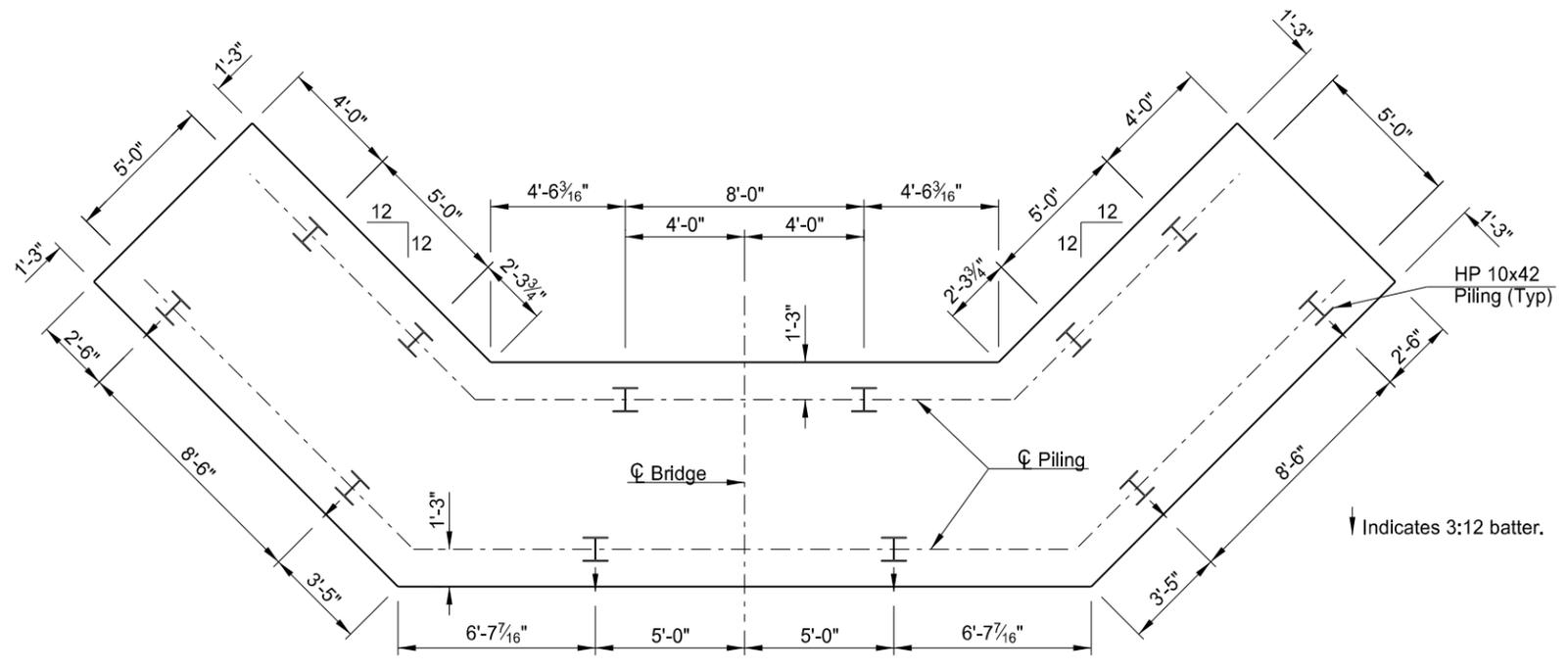
For single acting hammers, E will be calculated by multiplying observed stroke and W.



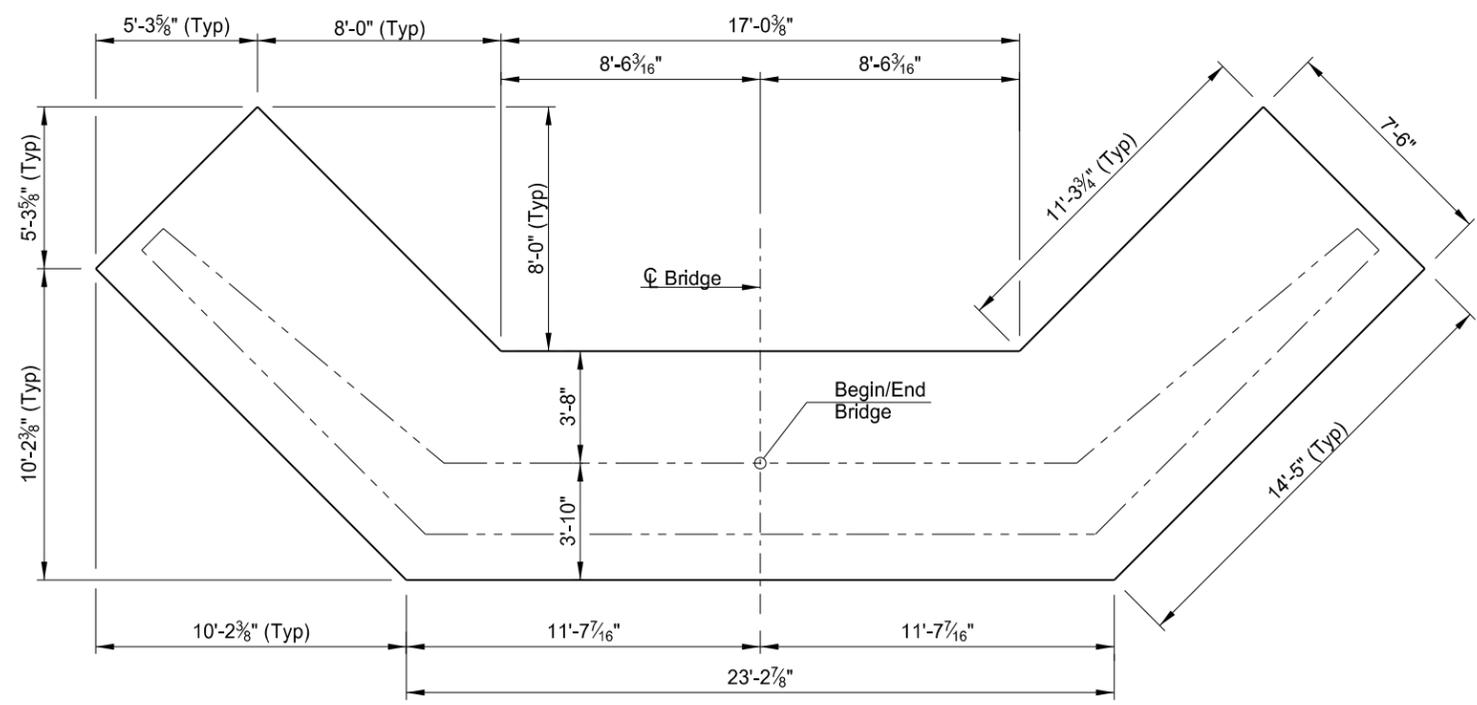
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BRICKMINE BRIDGE NORTH DAKOTA CAVALIER COUNTY, NORTH DAKOTA		
PILE LAYOUT & BACKFILL DETAILS		
DRAWN BY BJJ	CHKD BY WMT	PROJECT NO. 18215103

STATE	PROJECT NUMBER	SECTION NO.	SHEET NO.
ND	TEO-0010(052)	170	5



FOOTING PLAN
(Showing Piles)

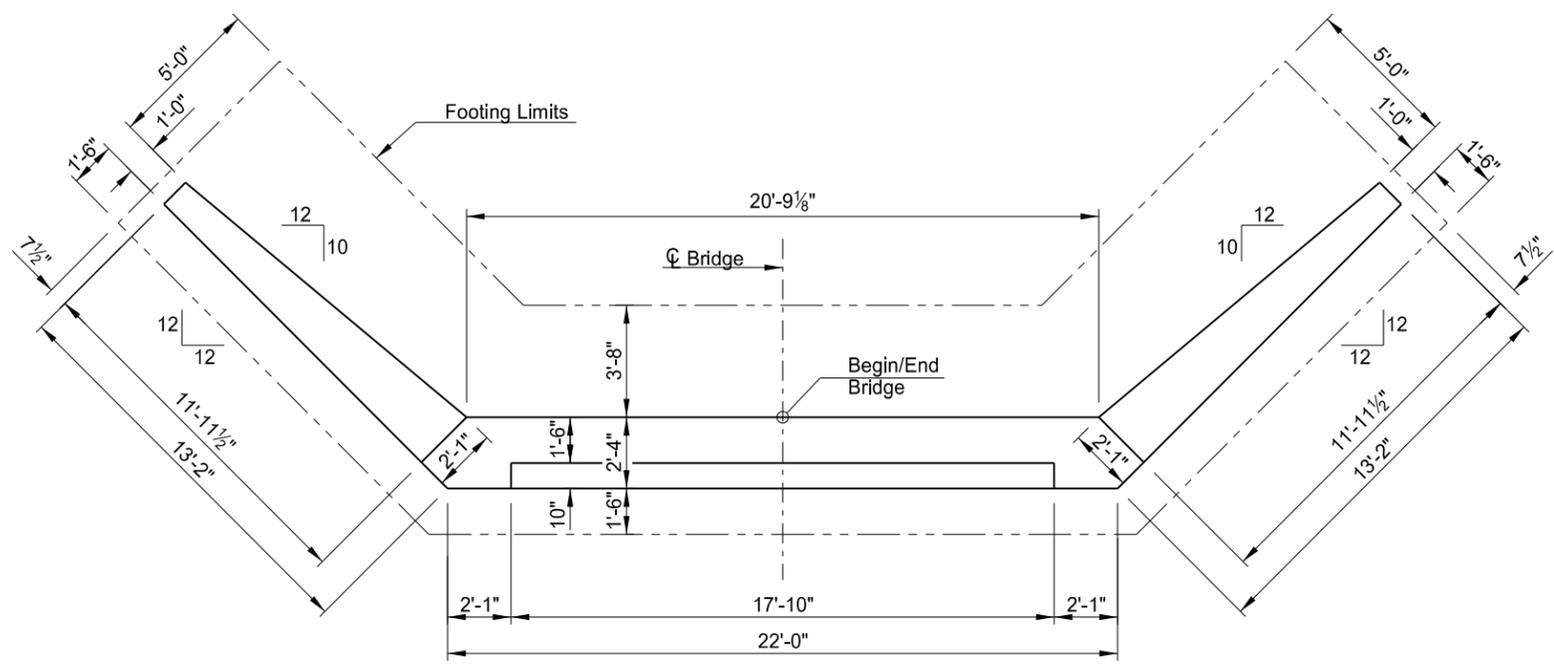


FOOTING PLAN
(Showing Dimensions)

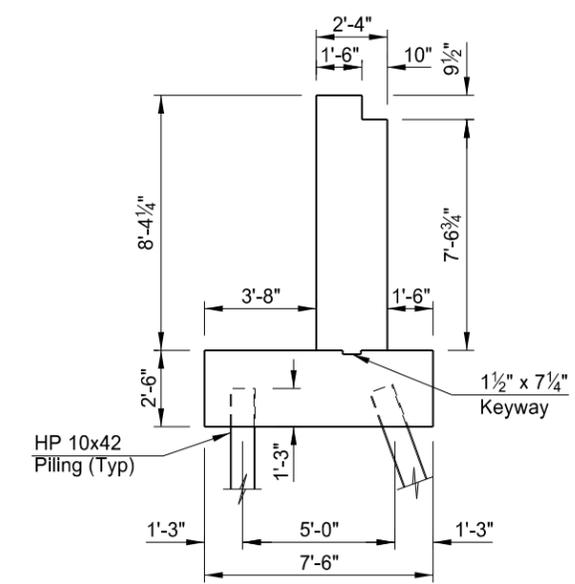
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FOOTING DETAILS		
DRAWN BY BJJ	CHKD BY WMT	PROJECT NO. 18215103

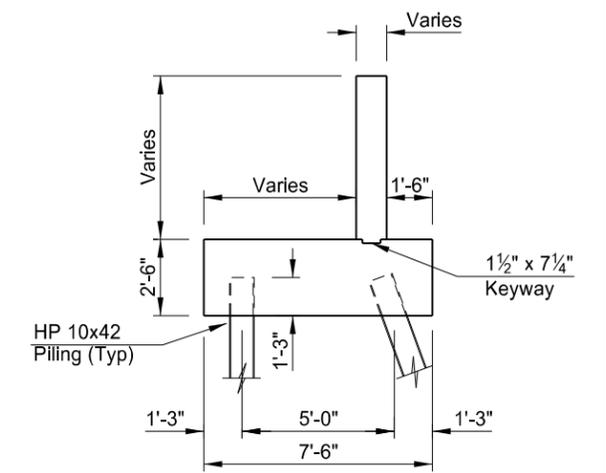
STATE	PROJECT NUMBER	SECTION NO.	SHEET NO.
ND	TEO-0010(052)	170	6



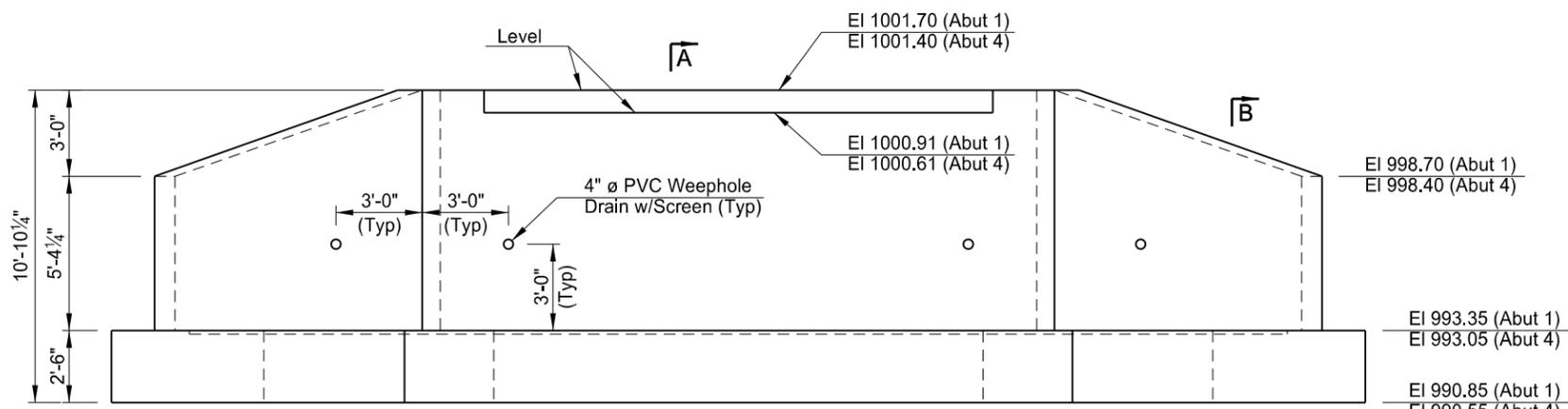
PLAN



A-A



B-B

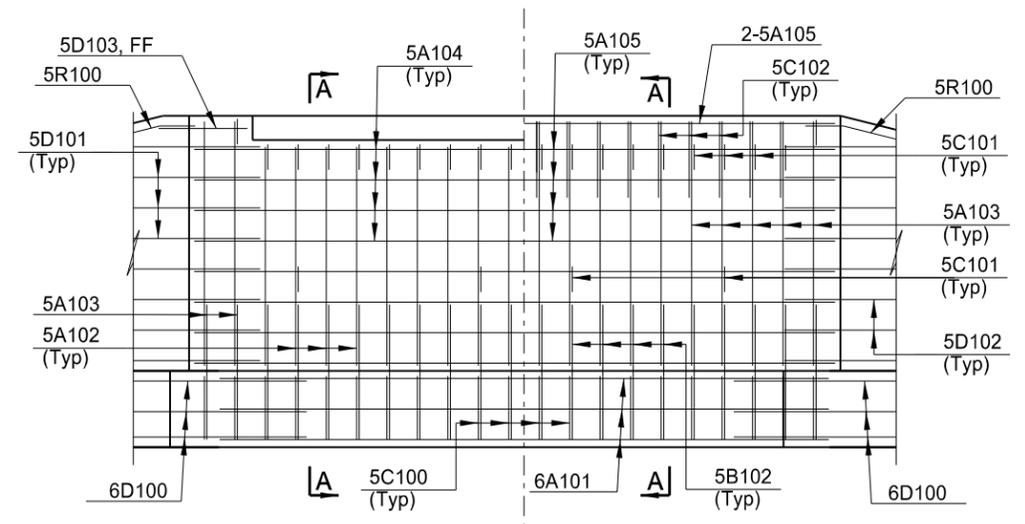
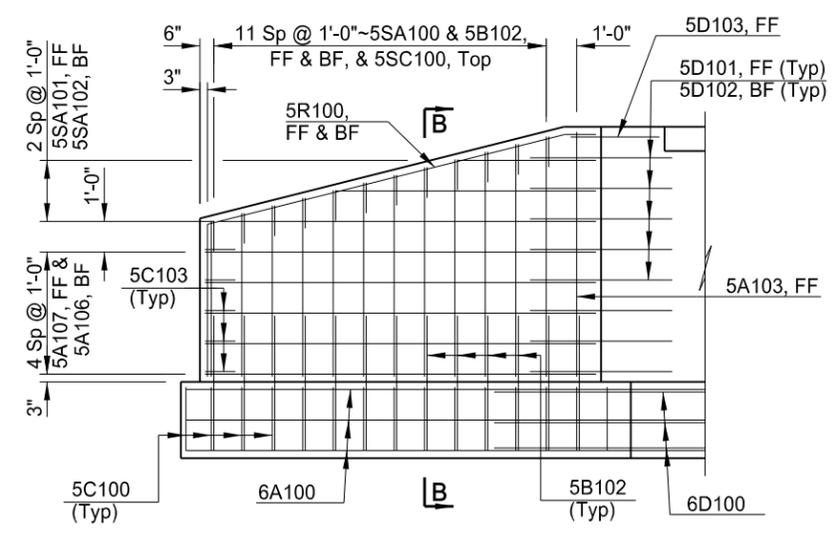
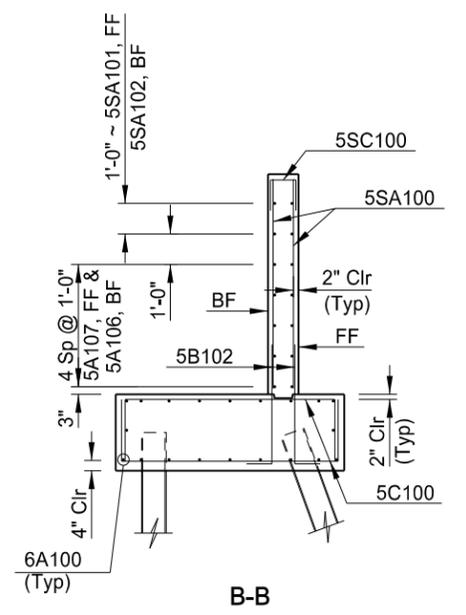
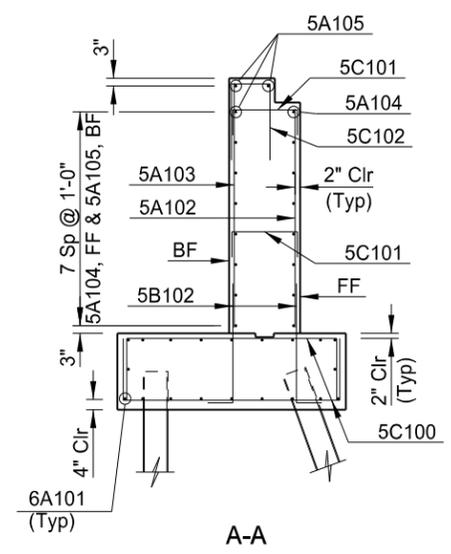
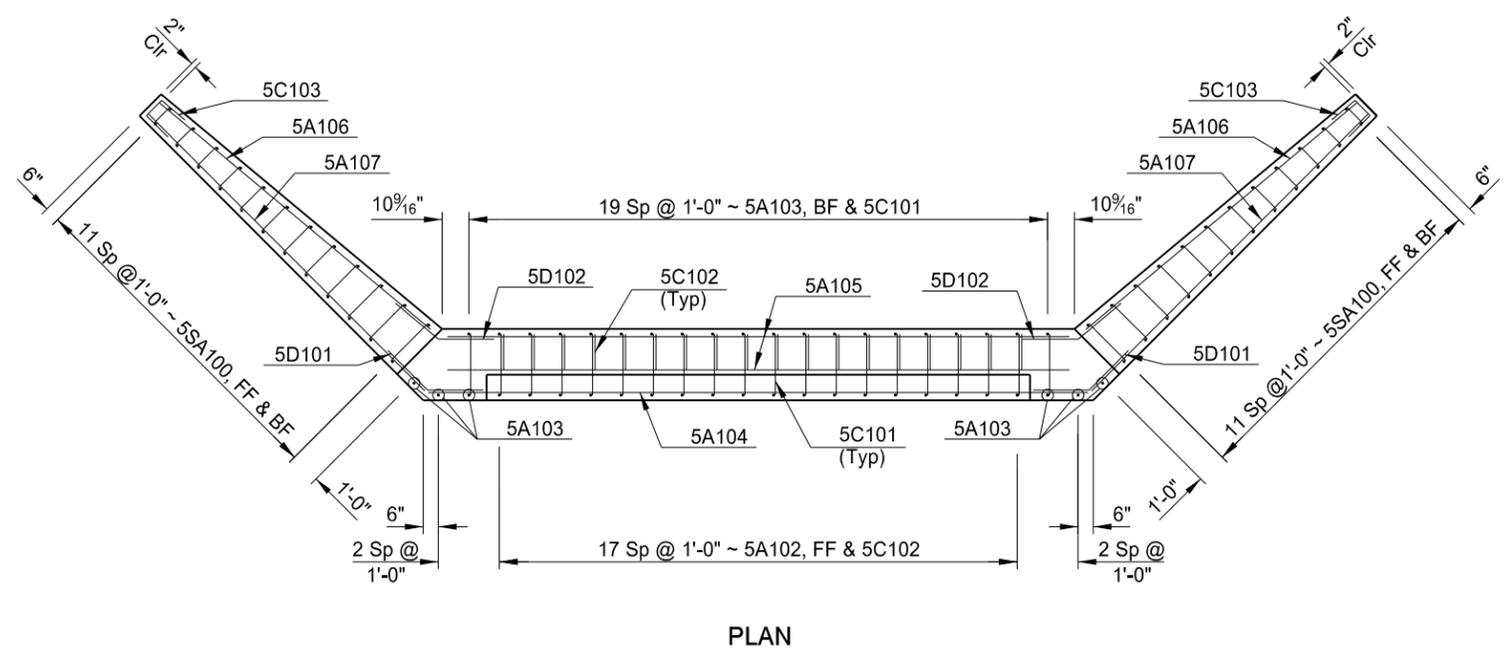


ELEVATION

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BRICKMINE BRIDGE NORTH DAKOTA CAVALIER COUNTY, NORTH DAKOTA		
ABUTMENT DETAILS (SHOWING DIMENSIONS)		
DRAWN BY BJJ	CHKD BY WMT	PROJECT NO. 18215103

STATE	PROJECT NUMBER	SECTION NO.	SHEET NO.
ND	TEO-0010(052)	170	8



WINGWALL ELEVATION

Half Showing Front Face Reinforcing

ENDWALL ELEVATION

Half Showing Back Face Reinforcing

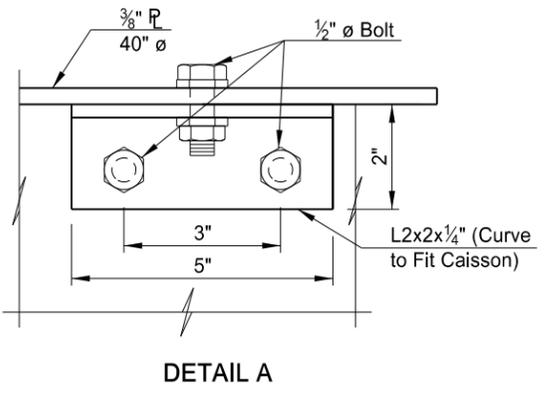
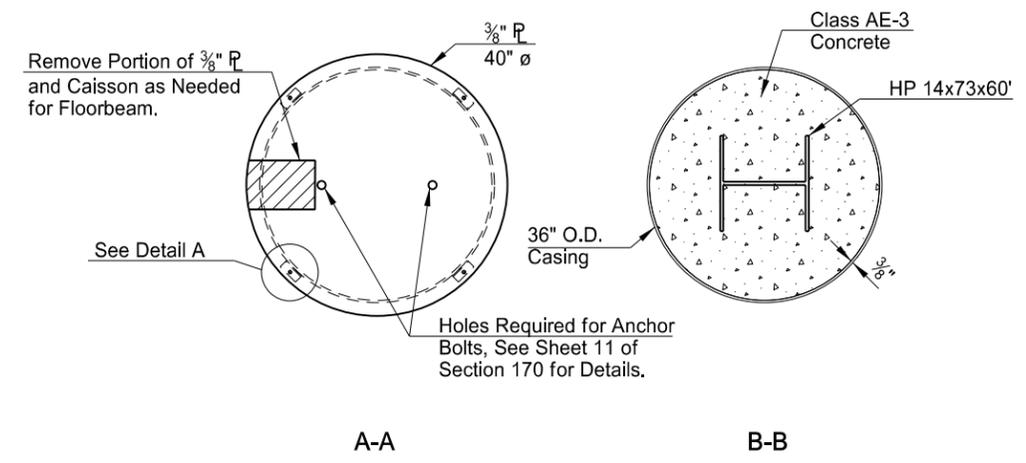
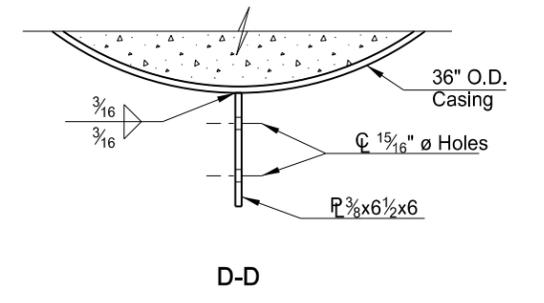
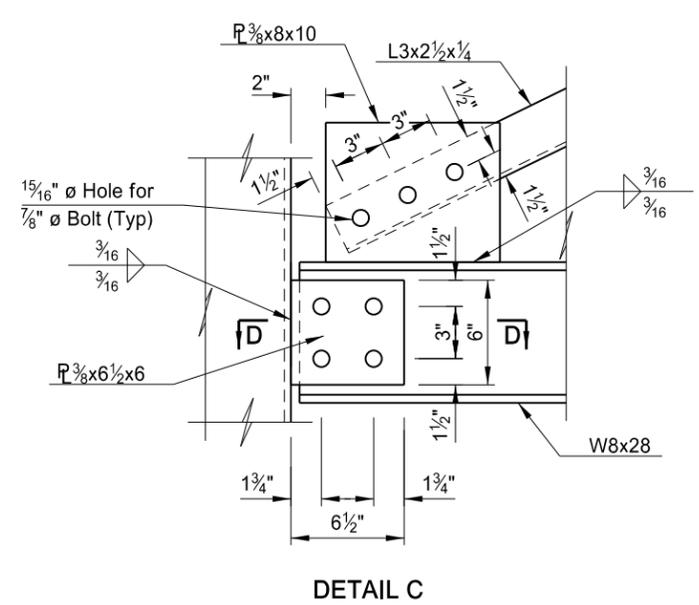
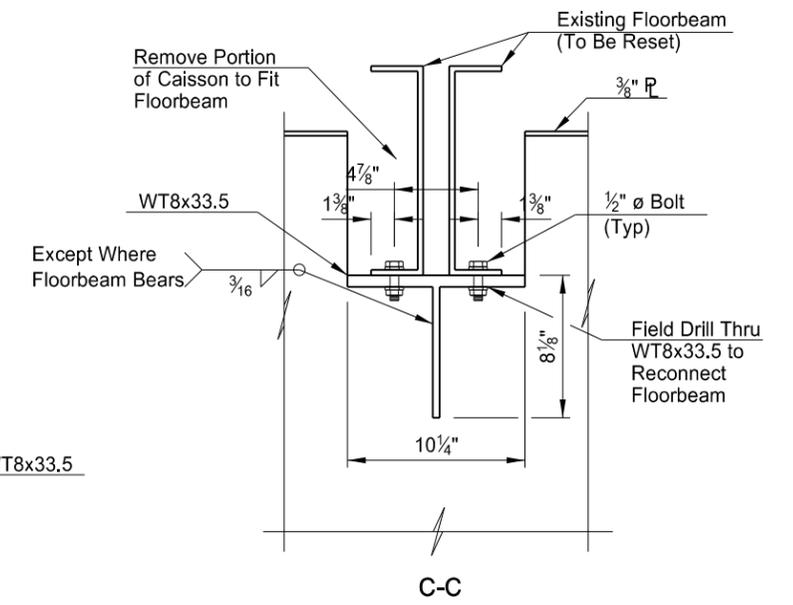
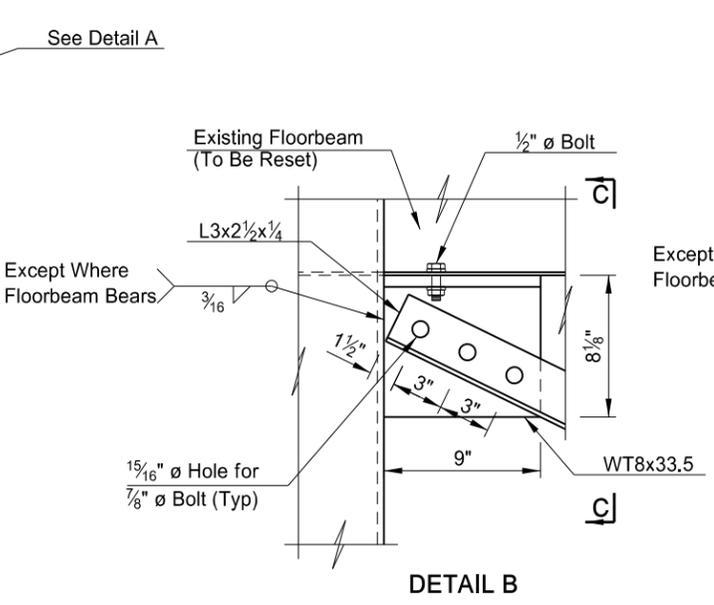
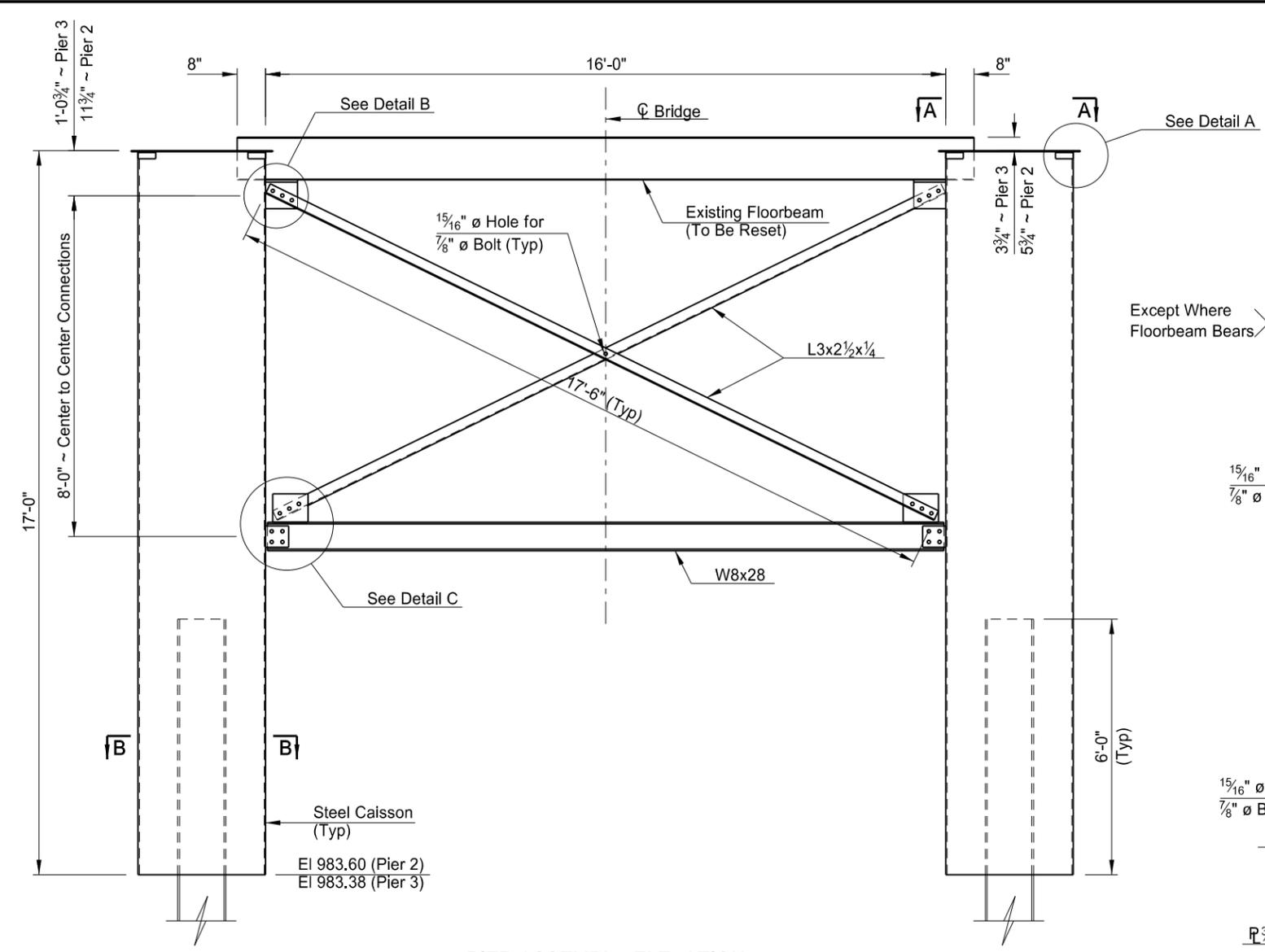
NOTES:

1. FF = Front Face
2. BF = Back Face
3. See Sheet 7 of Section 170 for concrete and reinforcing quantities.

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ABUTMENT DETAILS (SHOWING REINFORCING)		
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STATE	PROJECT NUMBER	SECTION NO.	SHEET NO.
ND	TEO-0010(052)	170	9

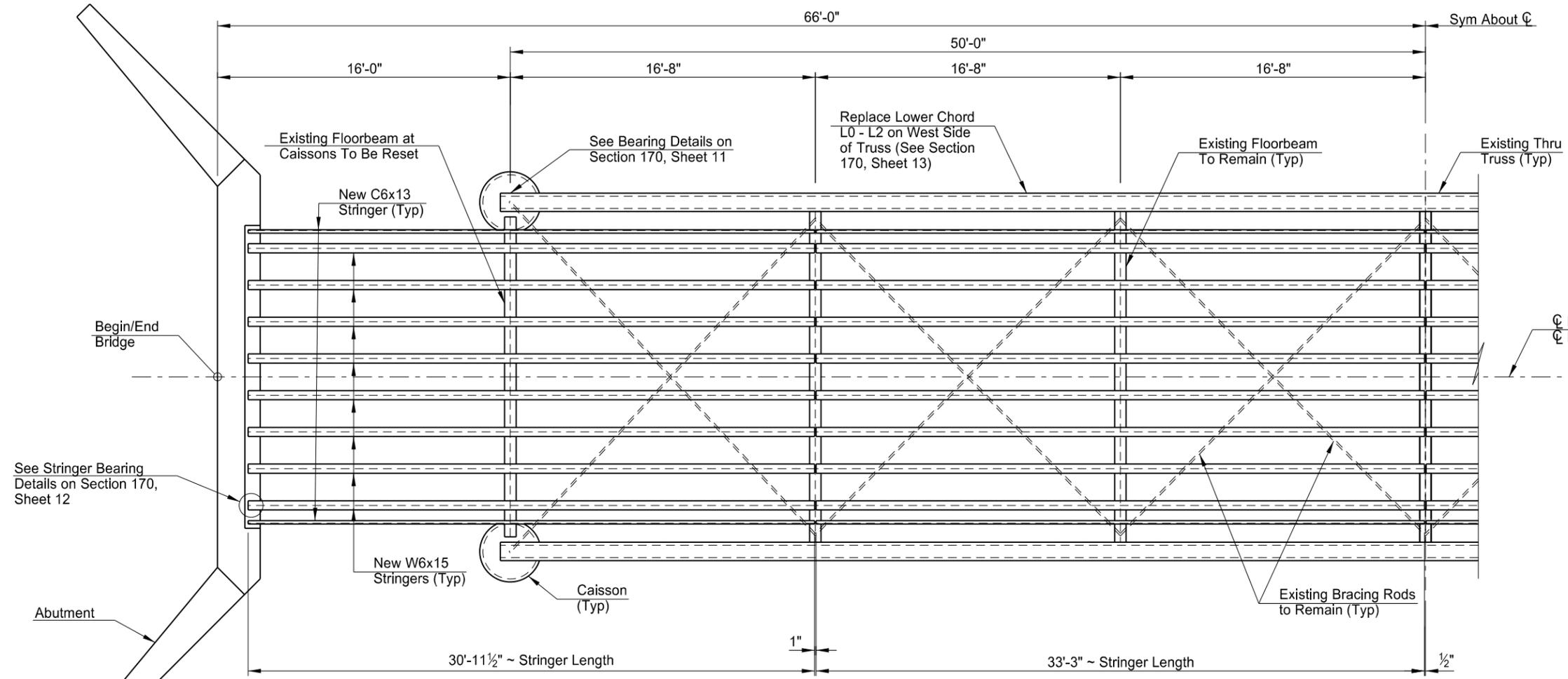
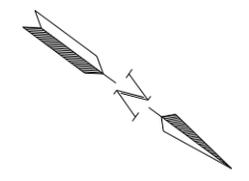


- NOTES:**
1. Include Steel Casing, Steel Lid, and Class AE-3 Concrete fill in the price bid for "Casing Pipe 36IN".
 2. Steel Casing must meet the requirements of Section 840.01B of the Standard Specifications.
 3. Approximately 4.5 CY of Class AE-3 Concrete per Caisson.
 4. Field verify existing floorbeams to ensure fit with new connections on caissons.

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QUANTITIES		(ONE PIER)
STRUCTURAL STEEL	692 LBS	
CASING PIPE 36 IN	34 LF	
BRICKMINE BRIDGE		
NORTH DAKOTA CAVALIER COUNTY, NORTH DAKOTA		
PIER DETAILS		
DRAWN BY BJJ	CHD BY WMT	PROJECT NO. 18215103

STATE	PROJECT NUMBER	SECTION NO.	SHEET NO.
ND	TEO-0010(052)	170	10



HALF PLAN

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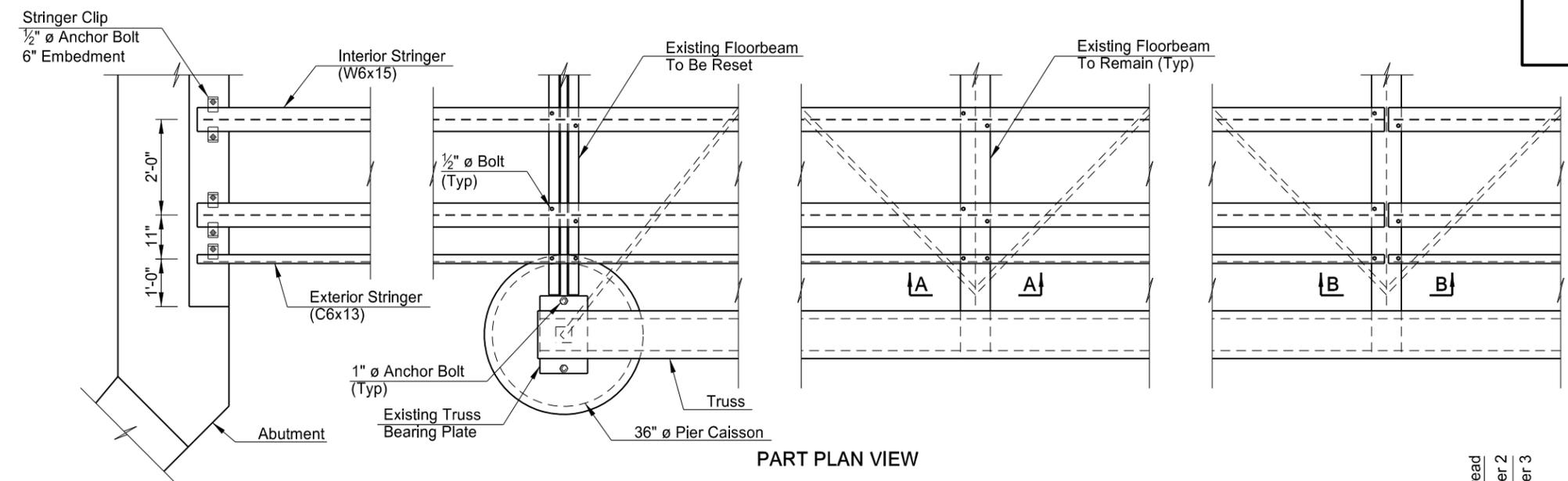
QUANTITIES	
STRUCTURAL STEEL	18,749 LBS
TREATED TIMBER	9.7 MBM

BRICKMINE BRIDGE
NORTH DAKOTA
CAVALIER COUNTY, NORTH DAKOTA

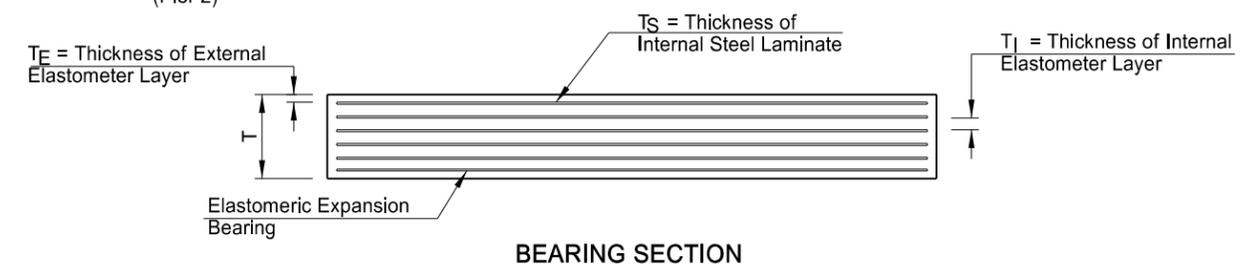
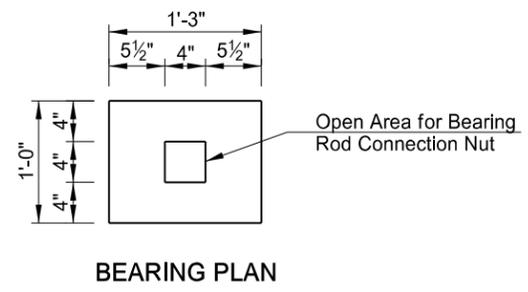
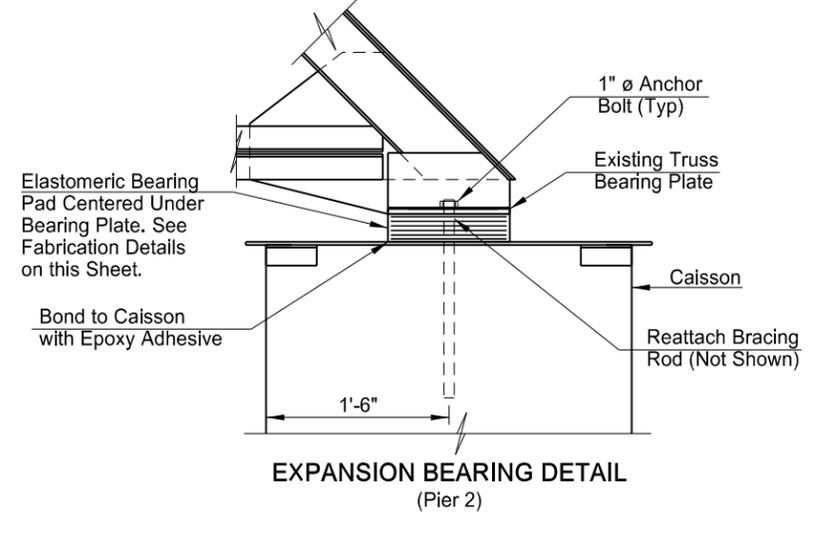
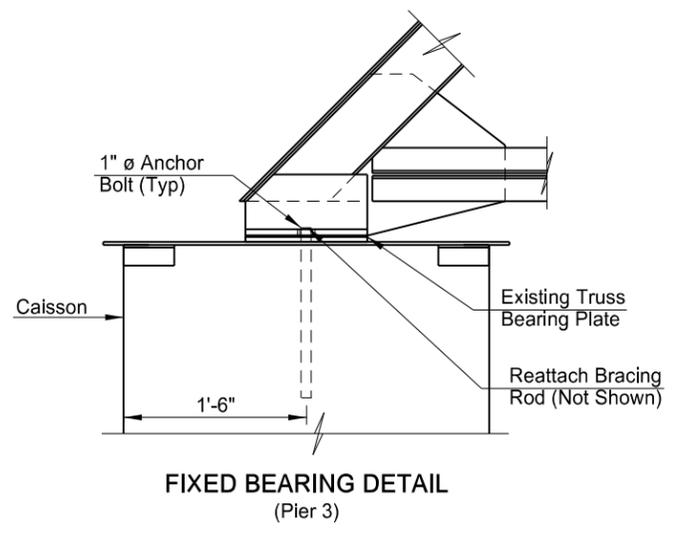
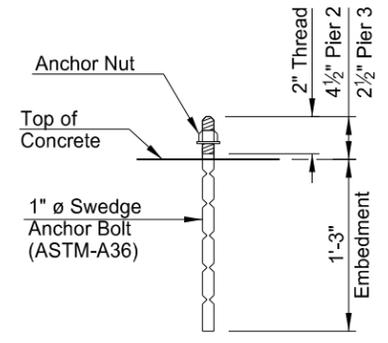
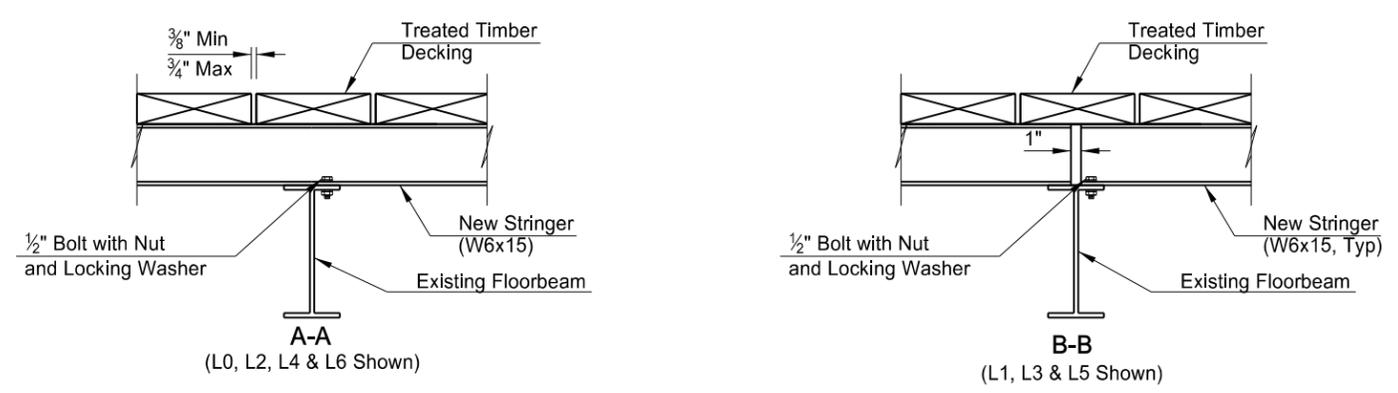
SUPERSTRUCTURE DETAILS

DRAWN BY	CHKD BY	PROJECT NO.
BJJ	WMT	18215103

STATE	PROJECT NUMBER	SECTION NO.	SHEET NO.
ND	TEO-0010(052)	170	11



- NOTES:**
1. Field verify locations of anchor bolts to ensure fit with existing bearing plates to be reset.
 2. Anchor bolts may be placed in wet concrete or secured to the abutment with an approved epoxy anchorage system. If an epoxy system is used, submit a copy of the specifications to the Engineer for approval prior to installation.
 3. Install Elastomeric Bearing Pads per manufacturer's recommendations.
 4. Bond the neoprene bearing pad to the top of the pier caisson with an epoxy adhesive as approved by the bearing manufacturer.



ELASTOMERIC BEARING PAD DATA										
OVERALL DIMENSIONS			LAMINATE DIMENSIONS AND NUMBER						NO. REQ'D	DUROMETER
LENGTH	WIDTH	THICKNESS-T	NO.	TE	NO.	TI	NO.	TS		
12"	15"	2.75"	2	0.25"	5	0.375"	6	0.0625"	2	50

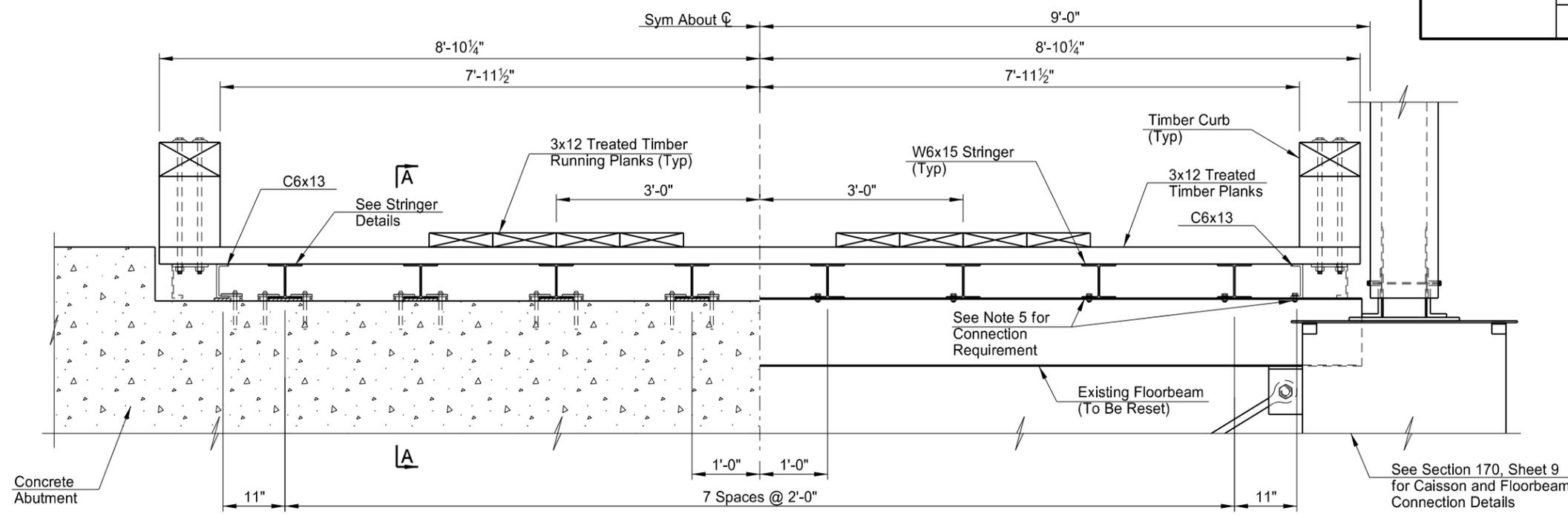
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BRICKMINE BRIDGE
NORTH DAKOTA
CAVALIER COUNTY, NORTH DAKOTA

SUPERSTRUCTURE DETAILS

DRAWN BY: BJJ CHECKED BY: WMT PROJECT NO.: 18215103

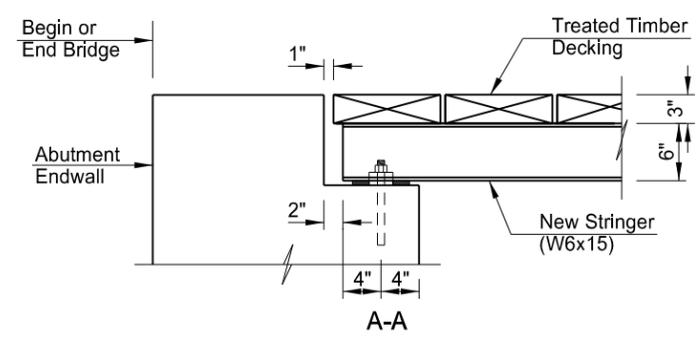
STATE	PROJECT NUMBER	SECTION NO.	SHEET NO.
ND	TEO-0010(052)	170	12



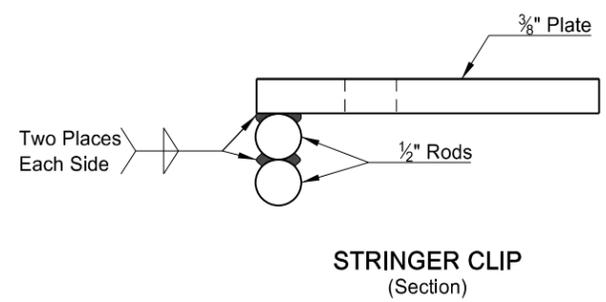
HALF SECTION AT ABUTMENT

HALF SECTION AT PIER

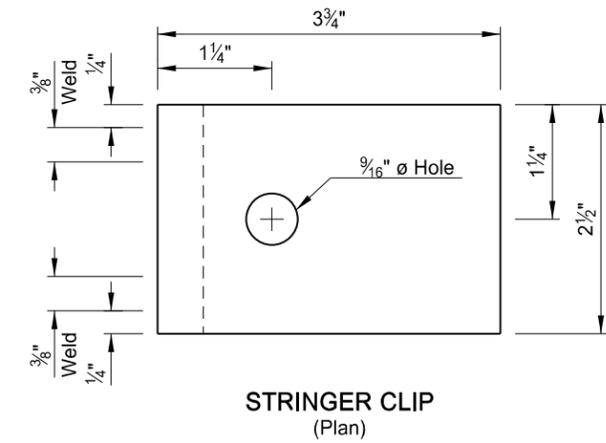
- NOTES:**
1. Fasten timber deck planks to stringers with one galv. "C"-Clip. Submit detail of "C"-Clip to the Engineer for review prior to fabrication. Include materials and labor required for clip installation in the unit price bid for "TREATED TIMBER".
 2. Galvanize the "C"-Clips, stringer clips, and ringshank nails in accordance with the Standard Specifications.
 3. Include all materials and labor required to install stringer clips and 1/2" ø bolts in the unit price bid for "STRUCTURAL STEEL".
 4. Fasten running planks to timber deck with two rows of 4 1/2" ringshank nails per plank at 24" oc. Alternate centers with nails at each end of plank.
 5. Include work drawings detailing connection of new stringers to existing floor beams in the "Structural Steel" submittal. Interior stringers will be replaced in the same location, fascia stringers will be relocated inwards as shown. Connections are to consist of at least 2 bolts at each intersection and are to be staggered on interior stringers.



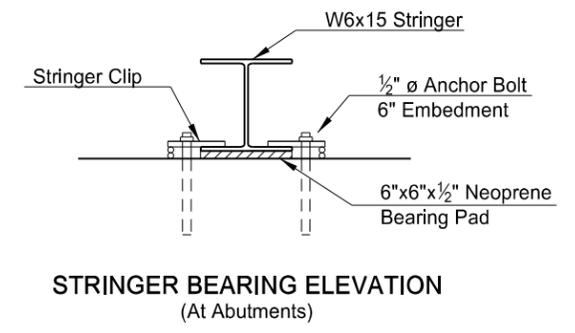
A-A



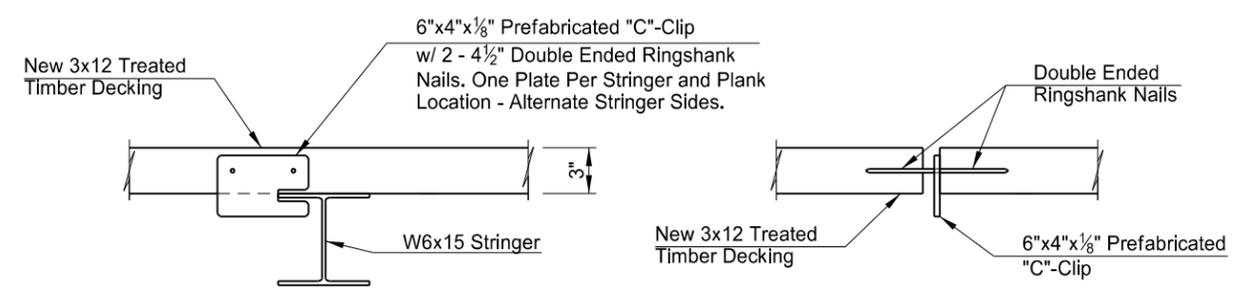
STRINGER CLIP (Section)



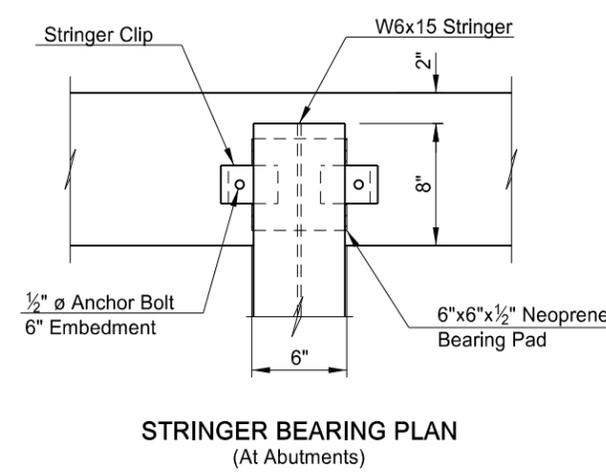
STRINGER CLIP (Plan)



STRINGER BEARING ELEVATION (At Abutments)



TYPICAL DECK TO STRINGER CONNECTION DETAIL

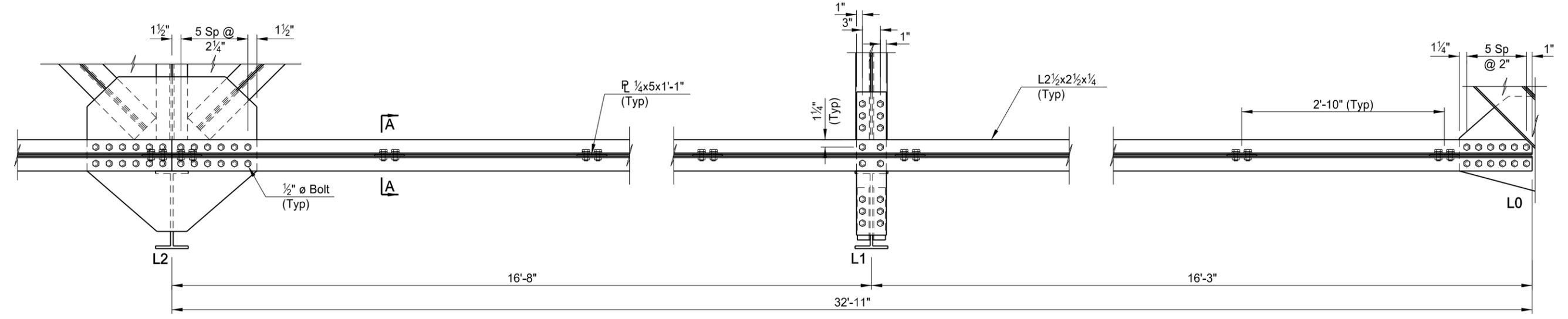


STRINGER BEARING PLAN (At Abutments)

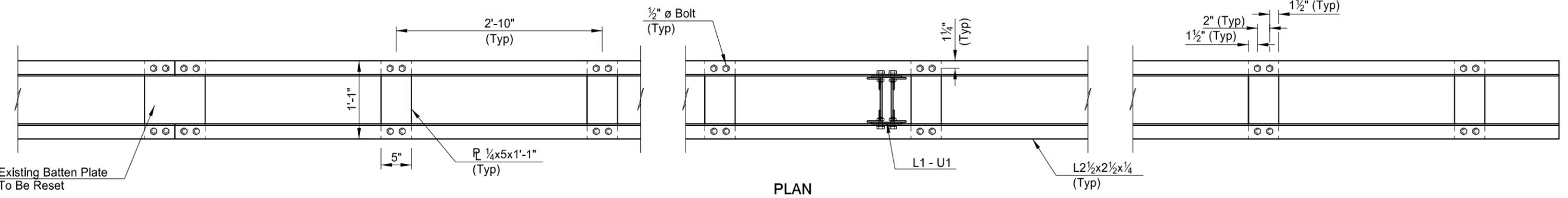
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BRICKMINE BRIDGE NORTH DAKOTA CAVALIER COUNTY, NORTH DAKOTA		
SUPERSTRUCTURE SECTION		
DRAWN BY BJJ	CHKD BY WMT	PROJECT NO. 18215103

STATE	PROJECT NUMBER	SECTION NO.	SHEET NO.
ND	TEO-0010(052)	170	13

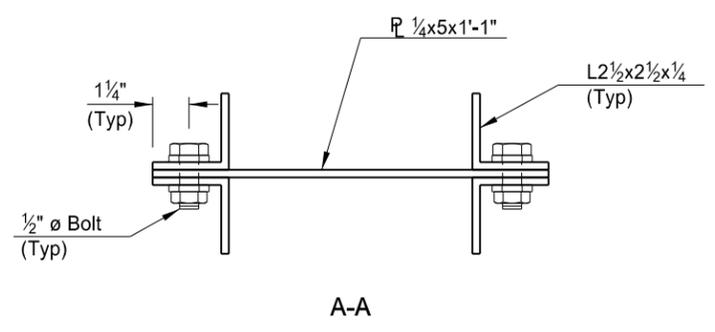


ELEVATION



PLAN

CHORD L0 - L2 REPLACEMENT DETAILS
(WEST SIDE ONLY)



A-A

NOTE:
Contractor has the option to either verify bolt holes for gusset plate & bottom plate connection prior to fabrication or to field drill holes.

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QUANTITIES	
STRUCTURAL STEEL	591 LBS

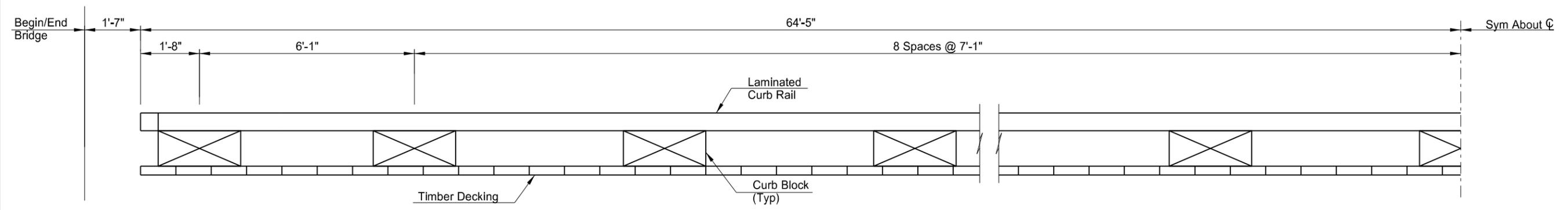
BRICKMINE BRIDGE
NORTH DAKOTA
CAVALIER COUNTY, NORTH DAKOTA

LOWER CHORD REPLACEMENT DETAILS

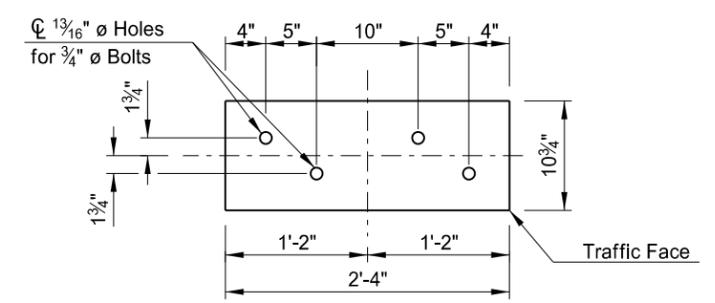
DRAWN BY BJJ	CHKD BY WMT	PROJECT NO. 18215103
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STATE	PROJECT NUMBER	SECTION NO.	SHEET NO.
ND	TEO-0010(052)	170	14

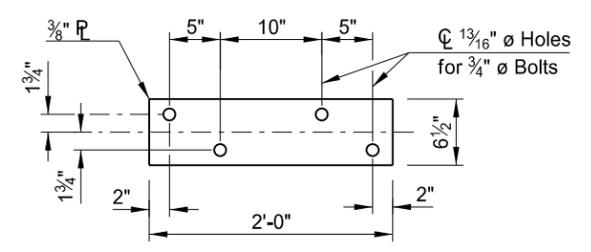
NOTE:
 Include all costs associated with supplying and installing the timber curb assemblies and hardware in the unit price bid for "TREATED TIMBER".



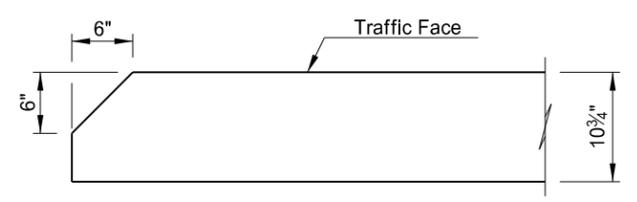
CURB ELEVATION



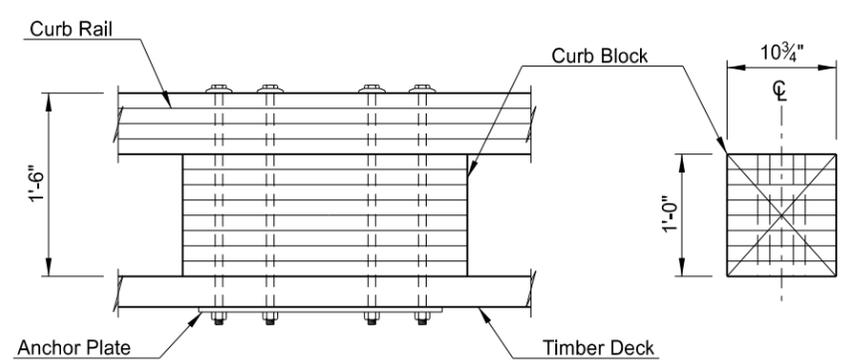
PLAN - CURB BLOCK
 Fabricated From 10 3/4"x12" Glued-Laminated Material.



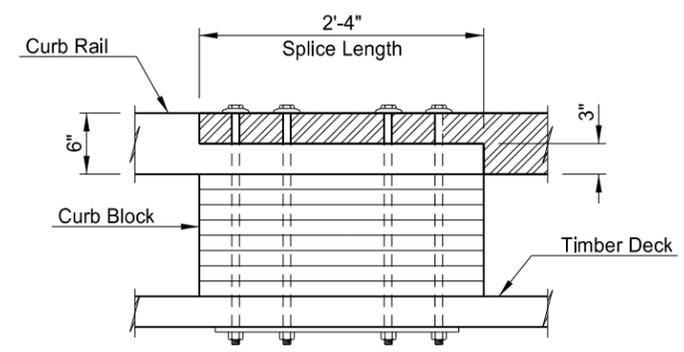
PLAN - ANCHOR PLATE
 (Plan View)



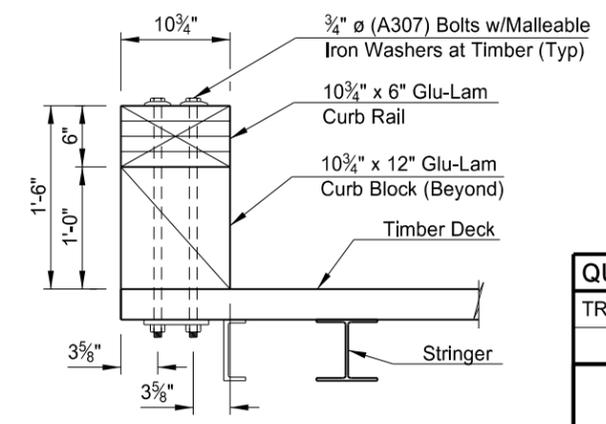
CURB END BEVEL
 (Plan View)



ELEVATION - CURB BLOCK



ELEVATION - CURB RAIL SPLICE

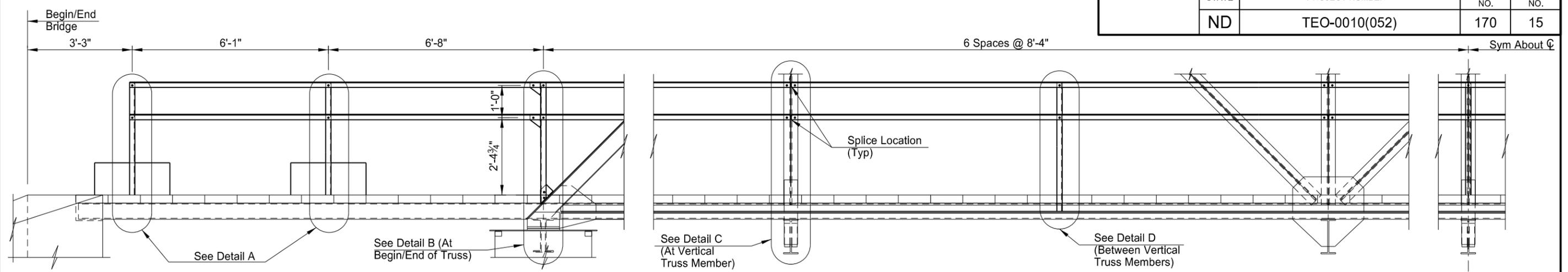


CURB CONNECTION DETAIL

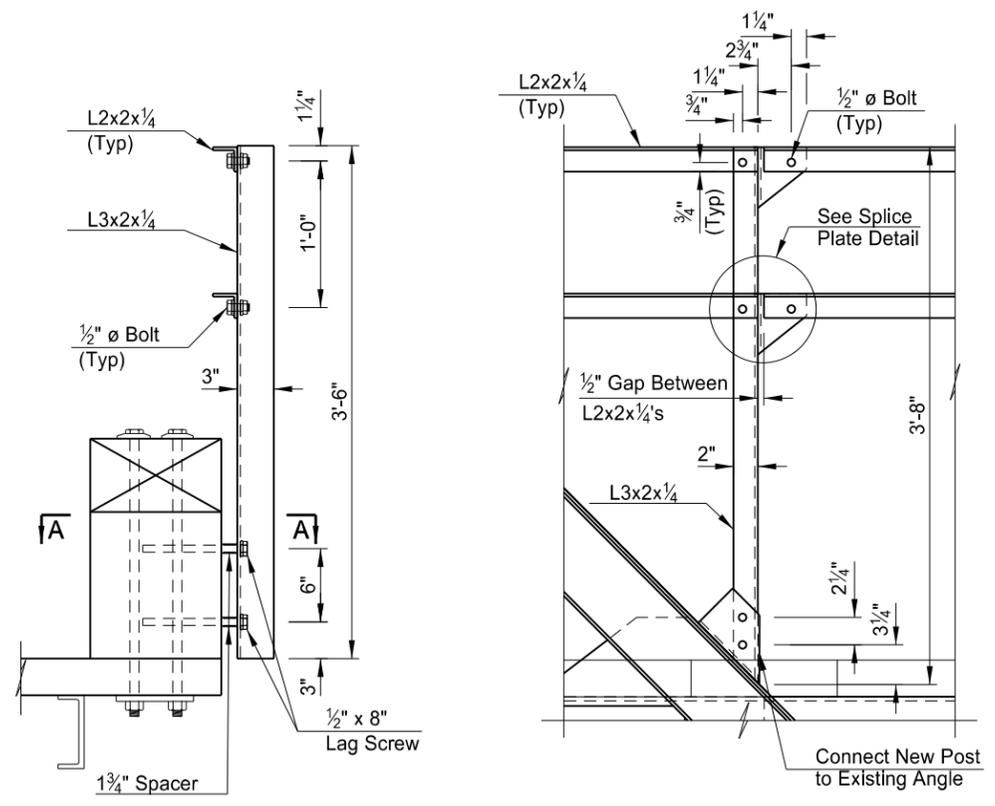
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QUANTITIES		(CURB & RAIL ONLY)
TREATED TIMBER	2.3 MBM	
BRICKMINE BRIDGE		
NORTH DAKOTA CAVALIER COUNTY, NORTH DAKOTA		
CURB DETAILS		
DRAWN BY BJJ	CHCKD BY WMT	PROJECT NO. 18215103

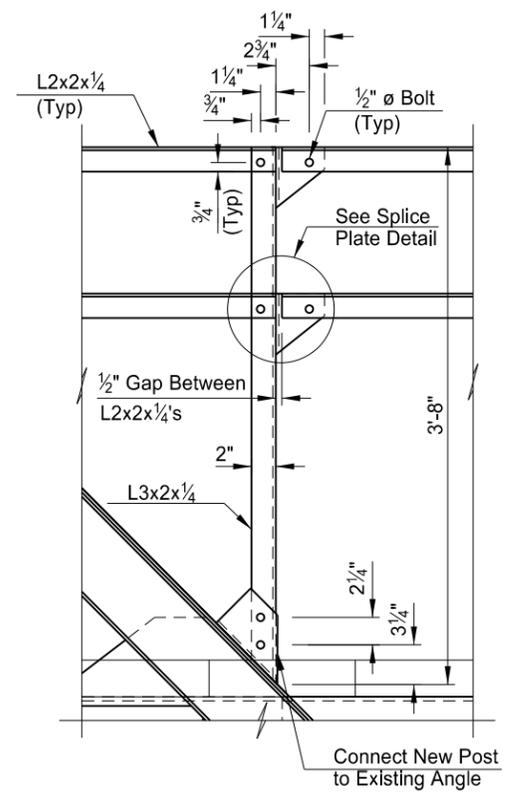
STATE	PROJECT NUMBER	SECTION NO.	SHEET NO.
ND	TEO-0010(052)	170	15



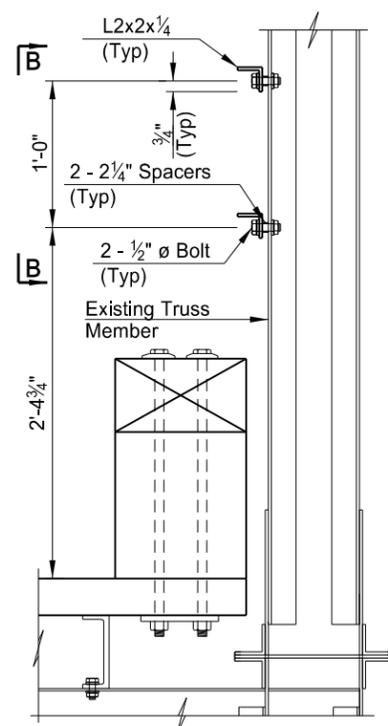
RAILING ELEVATION
(Timber Curb Not Shown for Clarity)



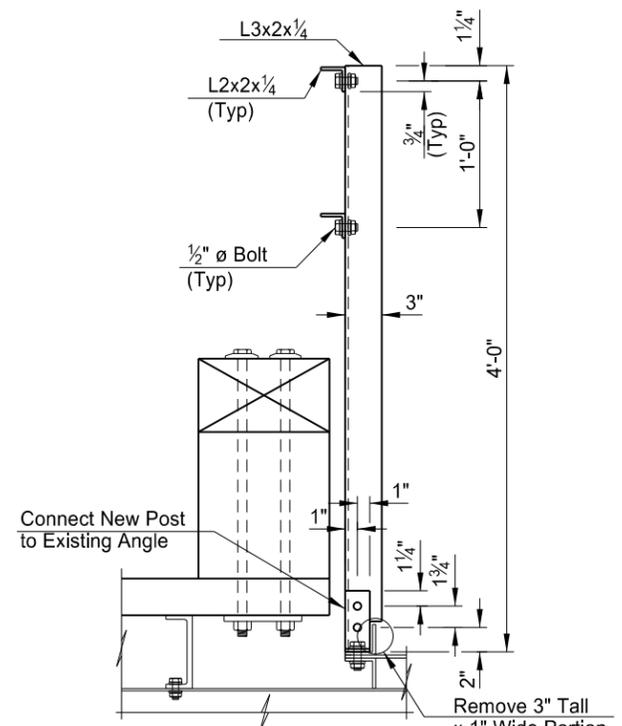
DETAIL A
(8 Total Locations)



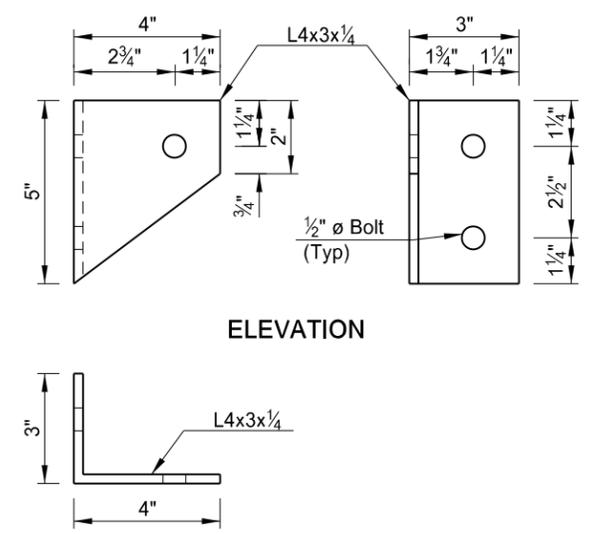
DETAIL B
(4 Total Locations)



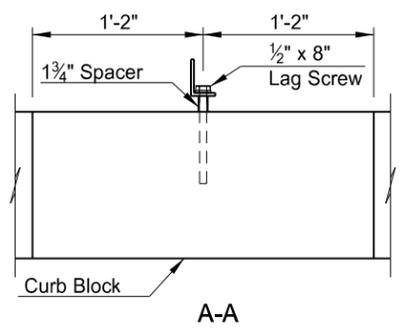
DETAIL C
(10 Total Locations)



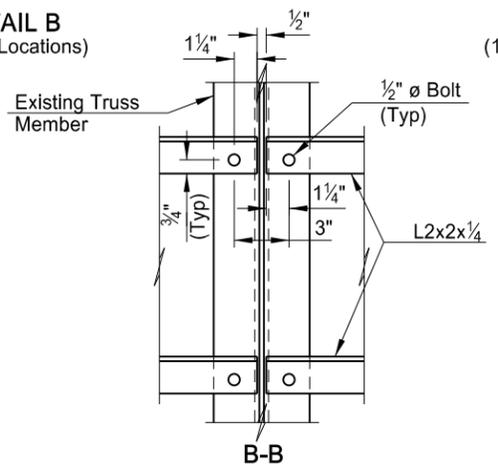
DETAIL D
(12 Total Locations)



ELEVATION
PLAN
SPLICE PLATE DETAIL



A-A



B-B

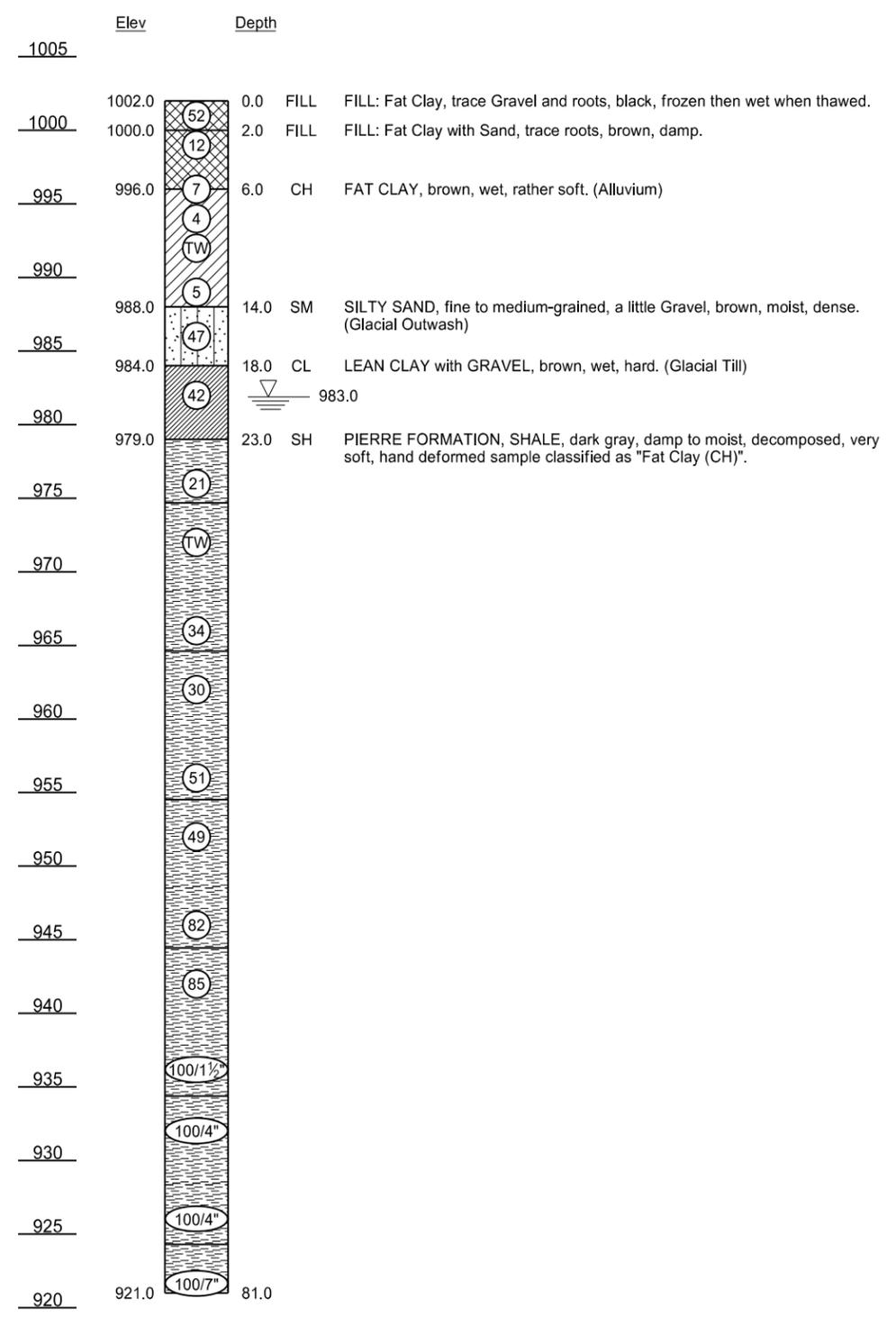
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QUANTITIES	
STRUCTURAL STEEL	1,992 LBS

BRICKMINE BRIDGE
NORTH DAKOTA
CAVALIER COUNTY, NORTH DAKOTA

RAILING DETAILS		
DRAWN BY	CHK'D BY	PROJECT NO.
BJJ	WMT	18215103

NOTE:
Include all costs associated with supplying and installing the miscellaneous hardware for the railing in the unit price bid for "STRUCTURAL STEEL".



ST-1
 Appr. Sta 20+81
 3.0' LT
 Drilled on: 1/27/16

NOTES:

- The encircled numbers indicate the number of blows delivered by a 140 lb. automatic hammer from a height of 30" to drive a 2" o.d. split-barrel sampler 1'-0".
- The boring data shown is for owner's design and estimating purposes only. The boring logs are only representative of the exact location from which the samples were taken and interpretation between sample locations is discouraged. The owner assumes no responsibility if the soil conditions encountered during construction differ from those shown.

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BRICKMINE BRIDGE NORTH DAKOTA CAVALIER COUNTY, NORTH DAKOTA		
BORING LOG		
DRAWN BY BJJ	CHIEF BY WMT	PROJECT NO. 18215103

NDDOT ABBREVIATIONS

? This is a special text character used in the labeling of existing features. It indicates a feature that has an unknown characteristic, potentially based on: lack of description, location accuracy or purpose.

Abn abandoned
 Abut abutment
 Ac acres
 Adj adjusted
 Aggr aggregate
 Ahd ahead
 ARV air release valve
 Align alignment
 Al alley
 Alt alternate
 Alum aluminum
 ADA Americans with Disabilities Act
 A ampere
 & and
 Appr approach
 Approx approximate
 ACP asbestos cement pipe
 Asph asphalt
 AC asphalt cement
 Assmd assumed
 @ at
 Atten attenuation
 ATR automatic traffic recorder
 Ave Avenue
 Avg average
 ADT average daily traffic
 Az azimuth
 Bk back
 BF back face
 Bs backsight
 Balc balcony
 B Wire barbed wire
 Barr barricade
 Btry battery
 Brg bearing
 BI beehive inlet
 Beg begin
 BM bench mark
 Bkwy bikeway
 Bit bituminous
 Blk block
 Bd Ft board feet
 BH bore hole
 BS both sides
 Bot bottom
 Blvd Boulevard
 Bndry boundary
 BC brass cap
 Brkwy breakaway
 Br bridge
 Bldg building

BV butterfly valve
 Byp bypass
 C Gdrl cable guardrail
 Calc calculate
 Cd candela
 CIP cast iron pipe
 CB catch basin
 CRS cationic rapid setting
 C Gd cattle guard
 C To C center to center
 Cl or C centerline
 Cm centimeter
 Ch chain
 Chnlk chain-link
 Ch Blk channel block
 Ch Ch channel change
 Chk check
 Chsld chiseled
 Cir circle
 Cl class
 Cl clay
 Cl F clay fill
 Cl Hvy clay heavy
 Cl Lm clay loam
 Clnt clean-out
 Clr clear
 Cl&gr clearing & grubbing
 Co S coal slack
 Comb. combination
 Coml commercial
 Compr compression
 CADD computer aided drafting & design
 Conc concrete
 Cond conductor
 Const construction
 Cont continuous
 CSB continuous split barrel sample
 Contr contraction
 Contr contractor
 CP control point
 Coord coordinate
 Cor corner
 Corr corrected
 CAES corrugated aluminum end section
 CAP corrugated aluminum pipe
 CMES corrugated metal end section
 CMP corrugated metal pipe
 CPVCP corrugated poly-vinyl chloride pipe
 CSES corrugated steel end section
 CSP corrugated steel pipe
 C coulomb
 Co County
 Crse course
 C Gr course gravel
 CS course sand

Ct Court
 Xarm cross arm
 Xbuck cross buck
 Xsec cross sections
 Xing crossing
 Xrd Crossroad
 Crn crown
 CF cubic feet
 M3 cubic meter
 M3/s cubic meters per second
 CY cubic yard
 Cy/mi cubic yards per mile
 Culv culvert
 C&G curb & gutter
 CI curb inlet
 CR curb ramp
 CS curve to spiral
 C cut
 Dd Ld dead load
 Defl deflection
 Defm deformed
 Deg or D degree
 DInt delineate
 DIntr delineator
 Depr depression
 Desc description
 Det detail
 DWP detectable warning panel
 Dtr detour
 Dia diameter
 Dir direction
 Dist distance
 DM disturbed material
 DB ditch block
 DG ditch grade
 Dbl double
 Dn down
 Dwg drawing
 Dr drive
 Drwy driveway
 DI drop inlet
 D dry density
 Ea each
 Esmt easement
 E East
 EB Eastbound
 Elast elastomeric
 EL electric locker
 E Mtr electric meter
 Elec electric/al
 EDM electronic distance meter
 Elev or El elevation
 Ellipt elliptical
 Emb embankment
 Emuls emulsion/emulsified

ES end section
 Engr engineer
 ESS environmental sensor station
 Eq equal
 Eq equation
 Evgr evergreen
 Exc excavation
 Exst existing
 Exp expansion
 Expy Expressway
 E external of curve
 Extru extruded
 FOS factor of safety
 F Fahrenheit
 FS far side
 F farad
 Fed Federal
 FP feed point
 Ft feet/foot
 Fn fence
 Fn P fence post
 FO fiber optic
 FB field book
 FD field drive
 F fill
 FAA fine aggregate angularity
 FS fine sand
 FH fire hydrant
 Fl flange
 Flrd flared
 FES flared end section
 F Bcn flashing beacon
 FA flight auger sample
 FL flow line
 Ftg footing
 FM force main
 Fs foresight
 Fnd found
 Fdn foundation
 Frac fractional
 Frwy freeway
 Frt front
 FF front face
 F Disp fuel dispenser

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
07-01-14	
REVISIONS	
DATE	CHANGE

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NDDOT ABBREVIATIONS

D-101-2

FFP	fuel filler pipes	IPn	Iron Pin	MC	medium curing	Ped	pedestal
FLS	fuel leak sensor	IP	iron Pipe	M	mega	Ped	pedestrian
Furn	furnish/ed	Jt	joint	Mer	meridian	PPP	pedestrian pushbutton post
Gal	gallon	J	joule	M	meter	Pen.	penetration
Galv	galvanized	Jct	junction	M/s	meters per second	Perf	perforated
Gar	garage	K	kelvin	M	mid ordinate of curve	Per.	perimeter
Gs L	gas line	Kn	kilo newton	Mi	mile	PL	pipeline
G Reg	gas line regulator	Kpa	kilo pascal	MM	mile marker	PI	place
GMV	gas main valve	Kg	kilogram	MP	mile post	P&P	plan & profile
G Mtr	gas meter	Kg/m3	kilogram per cubic meter	MI	milliliter	PL	plastic limit
GSV	gas service valve	Km	kilometer	Mm	millimeter	PI	plate
GVP	gas vent pipe	K	Kip(s)	Mm/hr	millimeters per hour	Pt	point
GV	gate valve	LS	Land Surveyor (licensed)	Min	minimum	PCC	point of compound curve
Ga	gauge	LSIT	Land Surveyor In Training	Misc	miscellaneous	PC	point of curve
Geod	geodetic	Ln	lane	Mon	monument	PI	point of intersection
GIS	Geographical Information System	Lg	large	Mnd	mound	PRC	point of reverse curvature
G	giga	Lat	latitude	Mtbl	mountable	PT	point of tangent
GPS	Global Positioning System	Lt	left	Mtd	mounted	POC	point on curve
Gov	government	L	length of curve	Mtg	mounting	POT	point on tangent
Grd	graded/grade	Lens	lenses	Mk	muck	PE	polyethylene
Gr	gravel	Lvl	level	Mun	municipal	PVC	polyvinyl chloride
Grnd	ground	LB	level book	N	nano	PCC	Portland Cement concrete
GWM	ground water monitor	Lvng	leveling	NGS	National Geodetic Survey	Lb or #	pounds
Gdrl	guardrail	Lht	light	NS	near side	PP	power pole
Gtr	gutter	LP	light pole	Neop	neoprene	Preempt	preemption
H Plg	H piling	Ltg	lighting	Ntwk	network	Prefab	prefabricated
Hdwl	headwall	Lig Co	lignite coal	N	newton	Prfmd	performed
Ha	hectare	Lig Sl	lignite slack	N	North	Prep	preparation
Ht	height	LF	linear foot	NE	North East	Press.	pressure
HI	height of instrument	Liq	liquid	NW	North West	PRV	pressure relief valve
Hel	helical	LL	liquid limit	NB	Northbound	Prestr	prestressed
H	henry	L	litre	No. or #	number	Pvt	private
HZ	hertz	Lm	loam	Obsc	obscure(d)	PD	private drive
HDPE	high density polyethylene	Loc	location	Obsn	observation	Prod.	production/produce
HM	high mast	LC	long chord	Ocpd	occupied	Prog	programmed
HP	high pressure	Long.	longitude	Ocpy	occupy	Prop.	property
HPS	high pressure sodium	Lp	loop	Off Loc	office location	Prop Ln	property line
Hwy	highway	LD	loop detector	O/s	offset	Ppsd	proposed
Hor	horizontal	Lm	lumen	OC	on center	PB	pull box
HBP	hot bituminous pavement	Lum	luminaire	C	one dimensional consolidation		
HMA	hot mix asphalt	L Sum	lump sum	OC	organic content		
Hr	hour(s)	Lx	lux	Orig	original		
Hyd	hydrant	ML	main line	O To O	out to out		
Ph	hydrogen ion content	M Hr	man hour	OD	outside diameter		
Id	identification	MH	manhole	OH	overhead		
In or "	inch	Mkd	marked	PMT	pad mounted transformer		
Incl	inclinometer tube	Mkr	marker	Pg	pages		
IMH	inlet manhole	Mkg	marking	Pntd	painted		
ID	inside diameter	MA	mast arm	Pr	pair		
Inst	instrument	Matl	material	Pnl	panel		
Intchg	interchange	Max	maximum	Pk	park		
Intmdt	intermediate	MC	meander corner	PK	Parker-Kalon nail		
Intscn	intersection	Meas	measure	Pa	pascal		
Inv	invert	Mdn	median	PSD	passing sight distance		
IM	iron monument	MD	median drain	Pvmt	pavement		

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
07-01-14	
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DATE	CHANGE
08-03-15	General Revisions

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NDDOT ABBREVIATIONS

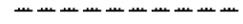
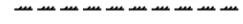
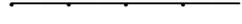
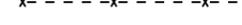
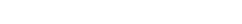
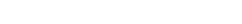
D-101-3

Qty	quantity	SN	sign number	Tan	tangent	Wb	weber
Qtr	quarter	Sig	signal	T	tangent (semi)	WIM	weigh in motion
Rad or R	radius	Si Cl	silt clay	TS	tangent to spiral	W	west
RR	railroad	Si Cl Lm	silty clay loam	Tel	telephone	WB	westbound
Rlwy	railway	Si Lm	silty loam	Tel B	Telephone Booth	Wrng	wiring
Rsd	raised	Sgl	single	Tel P	telephone pole	W/	with
RTP	random traverse point	SC	slow curing	Tv	television	W/o	without
Rge or R	range	SS	slow setting	Temp	temperature	WC	witness corner
RC	rapid curing	Sm	small	Temp	temporary	WGS	world geodetic system
Rec	record	S	South	TBM	temporary bench mark	Z	zenith
Rcy	recycle	SE	South East	T	tesla		
RAP	recycled asphalt pavement	SW	South West	T	thinwall tube sample		
RPCC	recycled portland cement concrete	SB	Southbound	T/mi	tons per mile		
Ref	reference	Sp	spaces	Ts	topsoil		
R Mkr	reference marker	Spcl	special	Twp or T	township		
RM	reference monument	SA	special assembly	Traf	traffic		
Refl	reflectorized	SP	special provisions	TSCB	traffic signal control box		
RCB	reinforced concrete box	G	specific gravity	Tr	trail		
RCES	reinforced concrete end section	Spk	spike	Transf	transformer		
RCP	reinforced concrete pipe	SC	spiral to curve	TB	transit book		
RCPS	reinforced concrete pipe sewer	ST	spiral to tangent	Trans	transition		
Reinf	reinforcement	SB	split barrel sample	TT	transmission tower		
Res	reservation	SH	sprinkler head	Trans	transverse		
Ret	retaining	SV	sprinkler valve	Trav	traverse		
Rev	reverse	Sq	square	TP	traverse point		
Rt	right	SF	square feet	Trtd	treated		
R/W	right of way	Km2	square kilometer	Trmt	treatment		
Riv	river	M2	square meter	Qc	triaxial compression		
Rd	road	SY	square yard	TERO	tribal employment rights ordinance		
Rdbd	road bed	Stk	stake	Tpl	triple		
Rdwy	roadway	Std	standard	TP	turning point		
RWIS	roadway weather information system	N	standard penetration test	Typ	typical		
Rk	rock	Std Specs	standard specifications	Qu	unconfined compressive strength		
Rt	route	Sta	station	Ugrnd	underground		
Salv	salvage(d)	Sta Yd	station yards	USC&G	US Coast & Geodetic Survey		
Sd	sand	Stm L	steam line	USGS	US Geologic Survey		
Sdy Cl	sandy clay	SEC	steel encased concrete	Util	utility		
Sdy Cl Lm	sandy clay loam	SMA	stone matrix asphalt	VG	valley gutter		
Sdy Fl	sandy fill	SSD	stopping sight distance	Vap	vapor		
Sdy Lm	sandy loam	SD	storm drain	Vert	vertical		
San	sanitary sewer line	St	street	VC	vertical curve		
Sc	scoria	SPP	structural plate pipe	VCP	vitrified clay pipe		
Sec	seconds	SPPA	structural plate pipe arch	V	volt		
Sec	section	Str	structure	Vol	volume		
SL	section line	Subd	subdivision	Wkwy	walkway		
Sep	separation	Sub	subgrade	W	water content		
Seq	sequence	Sub Prep	subgrade preperation	WGV	water gate valve		
Serv	service	Ss	subsoil	WL	water line		
Sh	shale	SE	superelevation	WM	water main		
Sht	sheet	SS	supplement specification	WMV	water main valve		
Shtng	sheeting	Supp	supplemental	W Mtr	water meter		
Shldr	shoulder	Surf	surfacing	WSV	water service valve		
Sw	sidewalk	Surv	survey	WW	water well		
S	siemens	Sym	symmetrical	W	watt		
SD	sight distance	SI	systems international	Wrng	wearing		

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Line Styles

	Subgrade Reinforcement		Existing Railroad Switch		Sheet Piling
	Existing Down Guy Wire Down Guy		Overhead Sign Structure Cantilever		W-Beam w Posts
	Existing Fence		24 Inch Pipe		Existing W-Beam Guardrail with Posts
	Existing Railroad		Reinforced Concrete Pipe		Exst Wet Area-Vegetation Break
	Existing Sanitary Sewer		Signal Head with Mast Arm		Existing Wetland Delineated
	Existing Sanitary Force Main		Existing Signal Head with Mast Arm		
	Existing Storm Drain		Tie Bar at Random Spacing		
	Existing Storm Drain Force Main		3-Cable w Posts		
	Fence		Existing 3-Cable w Posts		
	Silt Fence		Site Boundary		
	Existing Field Line		Fiber Rolls		
	Exst Flow		Doweled Joint		
	Flow		Tie Bar 30 Inch 4 Foot Center to Center		
	Existing Culvert		Tie Bar 18 Inch 3 Foot Center to Center		
	Existing Curb		Existing Berm, Dike, Pit, or Earth Dam		
	Existing Valley Gutter		Existing Ditch Block		
	Existing Driveway Gutter		Depression Contours		
	Existing Curb and Gutter		Existing City Corporate Limits or Reservation Boundary		
	Existing Mountable Curb and Gutter		Gravel Pit - Borrow Area		
	Existing Double Micro Loop Detector		Existing Tree Boundary		
	Micro Loop Detector Double		Tree Row		
	Existing Overhead Sign Structure		Existing Brush or Shrub Boundary		
	Existing Micro Loop Detector		Existing Retaining Wall		
	Micro Loop Detector		Existing Planter or Wall		
	Existing Overhead Sign Structure Cantilever		Retaining Wall (Plan View)		

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Symbols

	North Arrow (Half Scale)		Attenuation Device		Existing Railroad Battery Box		Existing Delineator Type E
	Truck Mounted Attenuator		Diamond Grade Delineator Type A		Existing Bush or Shrub		Existing EFB Misc
	Type I Barricade		Diamond Grade Delineator Type B		Existing Gas Cap or Stub		Existing Flashing Beacon
	Type II Barricade		Diamond Grade Delineator Type C		Existing Sanitary Cap or Stub		Existing Pipe Mounted Flasher
	Type III Barricade		Diamond Grade Delineator Type D		Existing Storm Drain Cap or Stub		Existing Pad Mounted Feed Point
	Catch Basin		Diamond Grade Delineator Type E		Existing Water Cap or Stub		Existing Pipe Mounted Feed Point with Pad
	Cairn or Stone Circle		Flexible Delineator		Existing Sanitary Cleanout		Existing Pole Mounted Feed Point
	Video Detection Camera		Flexible Delineator Type A		Existing Concrete Foundation		Existing Railroad Frog
	Storm Drain Cap or Stub		Flexible Delineator Type B		Existing Traffic Signal Controller		Existing Snow Gate 18
	Corrugated Metal End Section 18 Inch		Flexible Delineator Type C		Existing Pad Mounted Signal Controller		Existing Snow Gate 28
	Corrugated Metal End Section 24 Inch		Flexible Delineator Type D		Existing Sixteenth Section Corner		Existing Snow Gate 40
	Corrugated Metal End Section 30 Inch		Flexible Delineator Type E		Existing Quarter Section Corner		Existing Headwall
	Corrugated Metal End Section 36 Inch		Delineator Type A		Existing Section Corner		Existing Pedestrian Head with Number
	Corrugated Metal End Section 42 Inch		Delineator Type A Reset		Existing Railroad Crossbuck		Existing Signal Head
	Corrugated Metal End Section 48 Inch		Delineator Type B		Existing Satellite Dish		Existing Sprinkler Head
	Concrete Foundation		Delineator Type B Reset		Existing Fuel Dispensers		Existing Fire Hydrant
	Ground Connection Conductor		Delineator Type C		Existing Flexible Delineator Type A		Existing Catch Basin Drop Inlet
	Neutral Connection Conductor		Delineator Type D		Existing Flexible Delineator Type B		Existing Curb Inlet
	Phase 1 Connection Conductor		Delineator Type E		Existing Flexible Delineator Type C		Existing Manhole Inlet
	Phase 2 Connection Conductor		Delineator Drums		Existing Flexible Delineator Type D		Existing Junction Box
	Traffic Cone		Spot Elevation		Existing Flexible Delineator Type E		
	Signal Controller		Existing Access Control Arrow		Existing Delineator Type A		
	Pad Mounted Signal Controller		Existing Artifact		Existing Delineator Type B		
	Alignment Data Point		Existing Flashing Beacon		Existing Delineator Type C		
	Emergency Vehicle Detector		Existing Benchmark		Existing Delineator Type D		

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Symbols

	Existing Light Standard		Existing Manhole with Valve Water		Existing Telephone Pole		Existing Undefined Manhole
	Existing High Mast Light Standard 10 Luminaire		Existing Water Manhole		Existing Wood Pole		Existing Undefined Pull Box
	Existing High Mast Light Standard 3 Luminaire		Existing Mile Post Type A		Existing Post		Existing Undefined Pedestal
	Existing High Mast Light Standard 4 Luminaire		Existing Mile Post Type B		Existing Pedestrian Push Button Post		Existing Undefined Valve
	Existing High Mast Light Standard 5 Luminaire		Existing Mile Post Type C		Existing Control Point CP		Existing Undefined Pipe Vent
	Existing High Mast Light Standard 6 Luminaire		Existing Reference Marker		Existing Control Point GPS-RTK		Existing Gas Valve
	Existing High Mast Light Standard 7 Luminaire		Existing RW Marker		Existing Control Point TRI		Existing Water Valve
	Existing High Mast Light Standard 8 Luminaire		Existing Utility Marker		Existing Reference Marker Point NGS		Existing Fuel Pipe Vent
	Existing High Mast Light Standard 9 Luminaire		Iron Monument Found		Existing Pull Box		Existing Gas Pipe Vent
	Existing Overhead Sign Structure Load Center		Iron Pin R/W Monument		Existing Intelligent Transportation Pull Box		Existing Sanitary Pipe Vent
	Existing Luminaire		Existing Object Marker Type I		Existing Water Pump		Existing Storm Drain Pipe Vent
	Existing Light Standard Luminaire		Existing Object Marker Type II		Existing Slotted Reinforced Concrete Pipe		Existing Water Pipe Vent
	Existing Federal Mailbox		Existing Object Marker Type III		Existing RR Profile Spot		Existing Weather Station
	Existing Private Mailbox		Existing Electrical Pedestal		Existing Fuel Leak Sensors		Existing Ground Water Well Bore Hole
	Existing Meander Section Corner		Existing Telephone Pedestal		Existing Highway Sign		Existing Windmill or Tower
	Existing Meter		Existing Fiber Optic Telephone Pedestal		Existing Miscellaneous Spot		Existing Witness Corner
	Existing Electrical Manhole		Existing TV Pedestal		Existing Lighting Standard Pole		Flashing Beacon
	Existing Gas Manhole		Existing Fiber Optic TV Pedestal		Existing Traffic Signal Standard		Flagger
	Existing Sanitary Manhole		Existing Fuel Filler Pipes		Existing Transformer		Pipe Mounted Flasher
	Existing Sanitary Force Main Manhole		Existing Traverse PI Aerial Panel		Existing Large Evergreen Tree		Sanitary Force Main with Valve
	Existing Sanitary Manhole with Valve		Existing Pole		Existing Small Evergreen Tree		
	Existing Storm Drain Manhole		Existing Power Pole		Existing Large Tree		
	Existing Force Main Storm Drain Manhole		Existing Power Pole with Transformer		Existing Small Tree		
	Existing Force Main Storm Drain Manhole with Valve				Existing Tree Trunk		
	Existing Telephone Manhole				Existing Pad Mounted Traffic Signal Control Box		

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Symbols

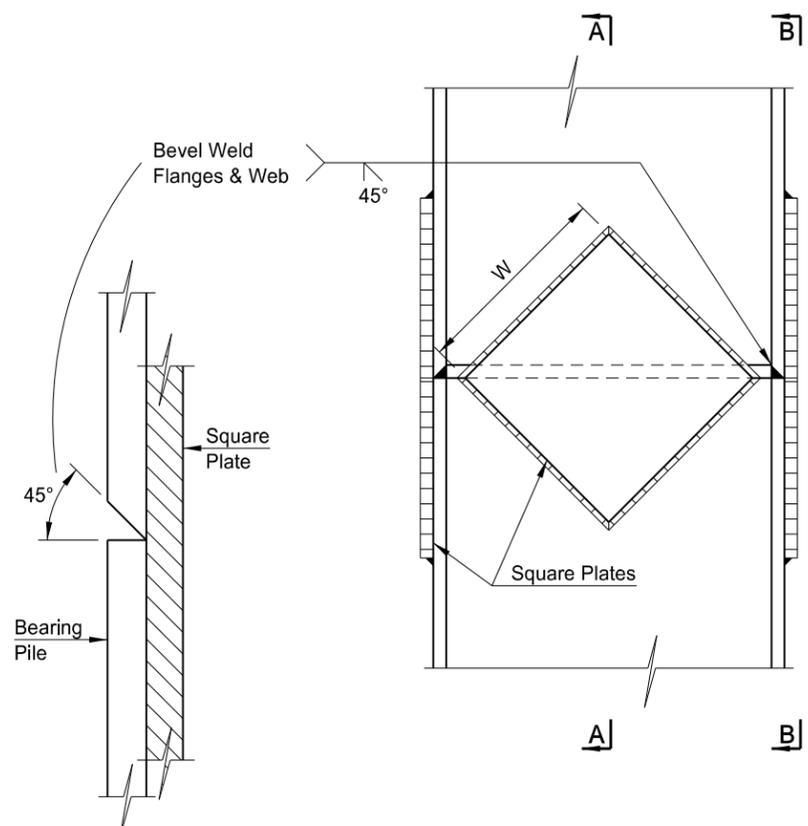
D-101-32

 Pad Mounted Feed Point  Pipe Mounted Feed Point with Pad  Pole Mounted Feed Point  Headwall  Double Headwall with Vegetation Barrier  Single Headwall with Vegetation Barrier  Pole Mounted Head  Sprinkler Head  Fire Hydrant  Inlet Type 1  Inlet Type 2  Double Inlet Type 2  Inlet Gate Type 2  Junction Box  High Mast Light Standard 10 Luminaire  High Mast Light Standard 3 Luminaire  High Mast Light Standard 4 Luminaire  High Mast Light Standard 5 Luminaire  High Mast Light Standard 6 Luminaire  High Mast Light Standard 7 Luminaire  High Mast Light Standard 8 Luminaire  High Mast Light Standard 9 Luminaire  Relocate Light Standard  Overhead Sign Structure Load Center  Light Standard 100 Watt High Pressure Sodium Vapor Luminaire	 Light Standard 1000 Watt High Pressure Sodium Vapor Luminaire  Light Standard 150 Watt High Pressure Sodium Vapor Luminaire  Light Standard 175 Watt High Pressure Sodium Vapor Luminaire  Light Standard 200 Watt High Pressure Sodium Vapor Luminaire  Light Standard 250 Watt High Pressure Sodium Vapor Luminaire  Light Standard 310 Watt High Pressure Sodium Vapor Luminaire  Light Standard 35 Watt High Pressure Sodium Vapor Luminaire  Light Standard 400 Watt High Pressure Sodium Vapor Luminaire  Light Standard 50 Watt High Pressure Sodium Vapor Luminaire  Light Standard 70 Watt High Pressure Sodium Vapor Luminaire  Light Standard 700 Watt High Pressure Sodium Vapor Luminaire  Manhole  Manhole 48 Inch  Sanitary Force Main Manhole  Sanitary Sewer Manhole  Storm Drain Manhole  Storm Drain Manhole with Inlet  Reset Mile Post  Mile Post Type A  Mile Post Type B  Mile Post Type C  Right of Way Marker  Tubular Marker  Alignment Monument  Iron Pin Reference Monument	 Object Marker Type I  Object Marker Type II  Object Marker Type III  Caution Mode Arrow Panel  Back to Back Vertical Panel Sign  Double Direction Arrow Panel  Left Directional Arrow Panel  Right Directional Arrow Panel  Sequencing Arrow Panel  Truck Mounted Arrow Panel  Power Pole  Wood Pole  Pedestrian Push Button Post  Property Corner  Pull Box  Intelligent Transportation Pull Box  Sanitary Pump  Storm Drain Pump  Reinforced Pavement  Reinforced Concrete End Section 15 Inch  Reinforced Concrete End Section 18 Inch  Reinforced Concrete End Section 24 Inch  Reinforced Concrete End Section 30 Inch  Reinforced Concrete End Section 36 Inch  Reinforced Concrete End Section 42 Inch	 Reinforced Concrete End Section 48 Inch  Reinforced Concrete End Section 54 Inch  Reset Right of Way Marker  Reset USGS Marker  Right of Way Markers  Riser 30 Inch  Continuous Split Barrel Sample  Flight Auger Sample  Split Barrel Sample  Thinwall Tube Sample  Highway Sign  SNOW GATE 18 FT  SNOW GATE 28 FT  SNOW GATE 40 FT  Standard Penetration Test  Transformer  Inclinometer Tube  Underdrain Cleanout  Excavation Unit  Water Valve
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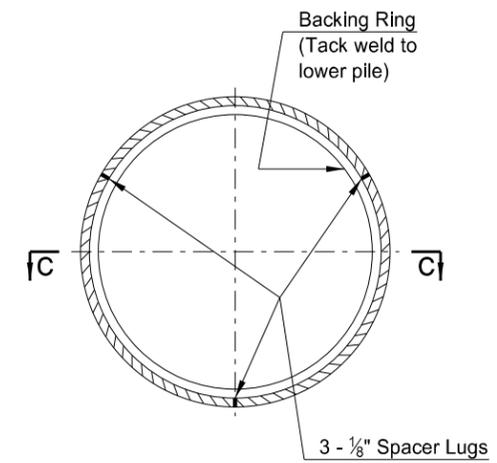
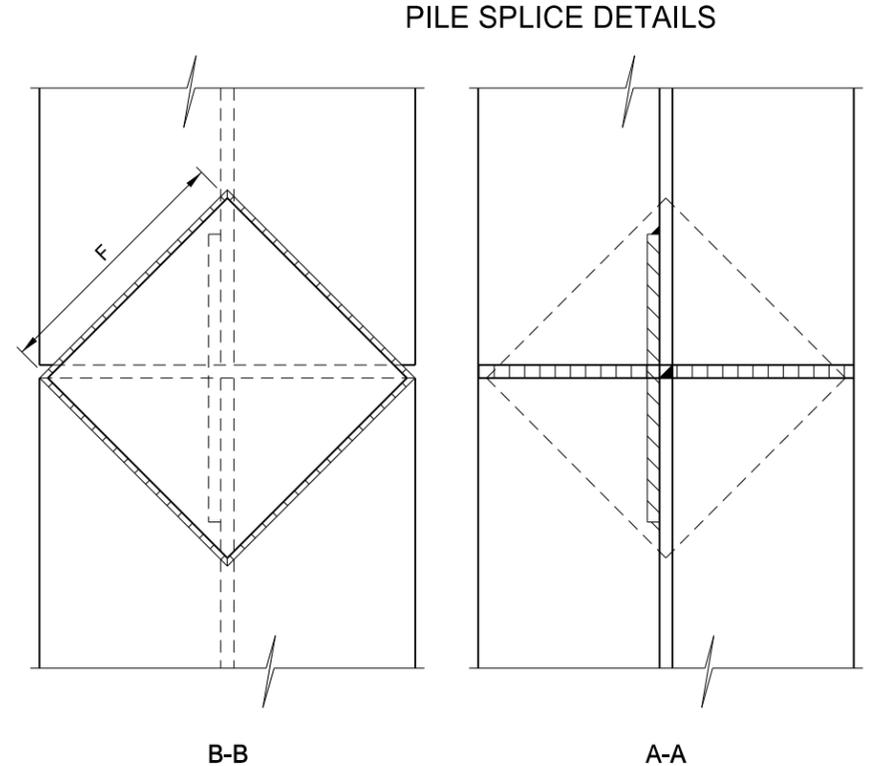
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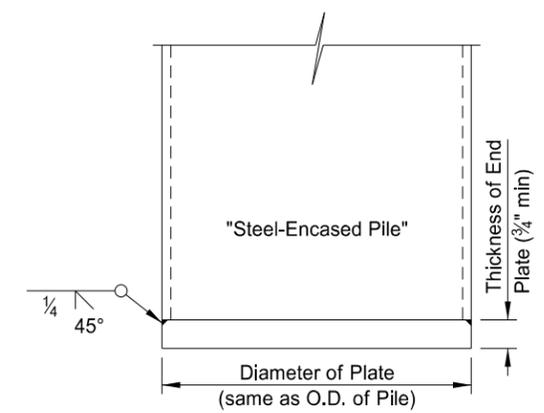
PILE SPLICE DETAILS



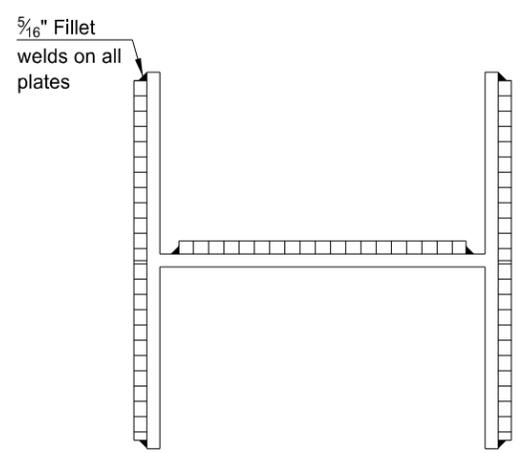
ENLARGED VIEW



Backing Ring may be made from pile cut-offs or other material of a like quality.



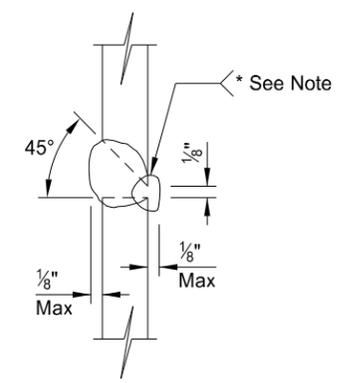
END PLATE DETAIL



PILE	8"	10"	12"	14"
"F" FLANGE	5"	6 1/2"	8"	10"
"W" WEB	4"	5 1/2"	6 1/2"	8"

H-PILE SPLICE DETAIL

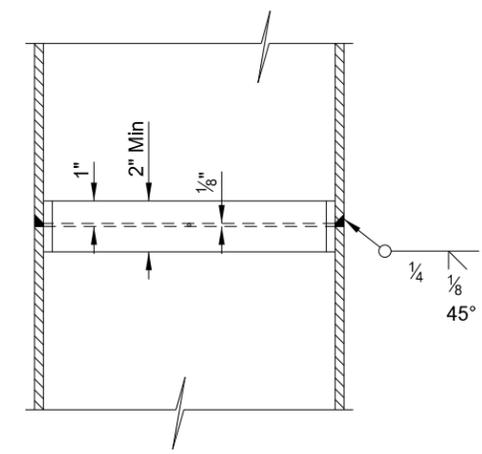
Flame scarf inside of both flanges and one side of web of upper section.



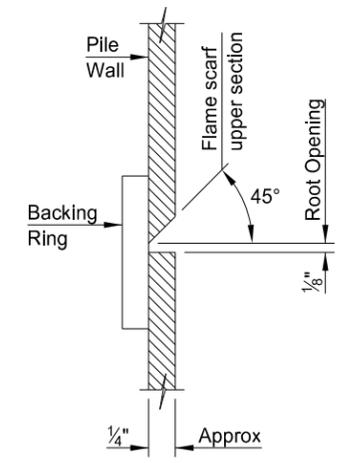
ALTERNATE H-PILE SPLICE DETAIL

NOTES:

- Steel H-Pile may be spliced with complete penetration groove welds in both flanges and web in lieu of using the reinforcing plates.
- AWS classification E70XX Low Hydrogen Electrodes shall be used.
- * Welds made without the use of backing material shall have the root gouged to sound metal and welded from the second side.
- All welding shall conform to the current AASHTO/AWS D1.5 Bridge Welding Code.
- The thickness of the steel square plates shall at a minimum be as thick as the flanges and web of the pile being spliced.



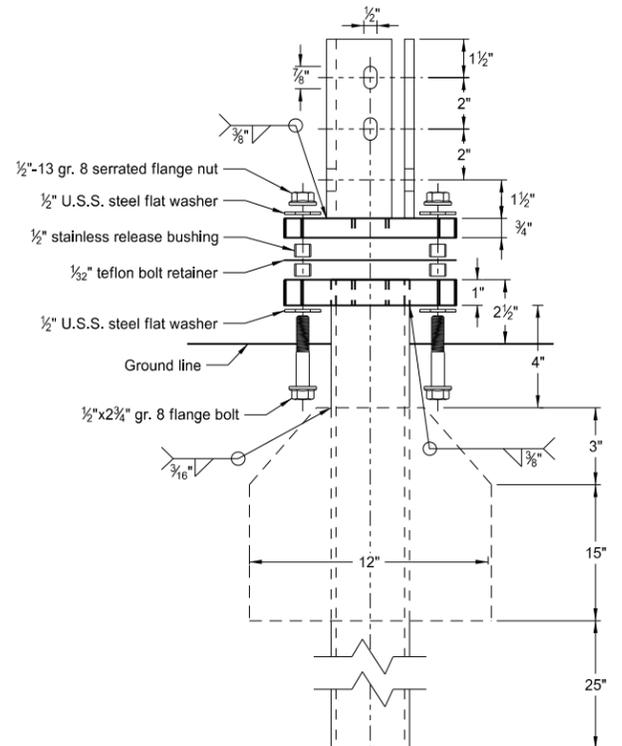
STEEL-ENCASED CONCRETE PILE SPLICE DETAIL



ENLARGED VIEW

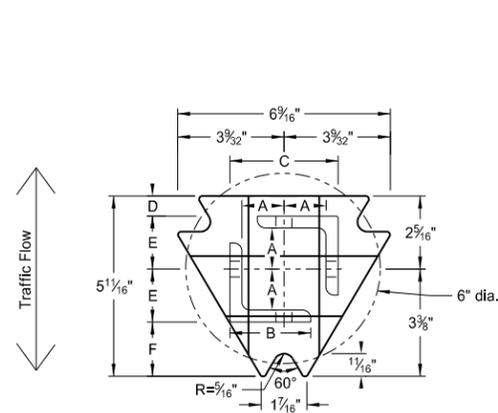
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09/14/11	
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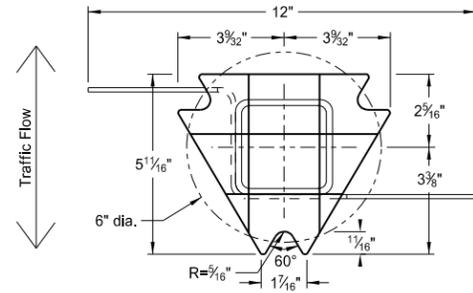


Multi-Directional Slip Base Assembly

Perforated Tube



Top Post Receiver
Plate - ASTM A572 grade 50
Angle Receiver - 2 1/2 x 2 1/2 x 3/8 ASTM A36 structural angle



Bottom Soil Stub
Tube - 3"x3"x7 gauge ASTM A500 grade B tube
Stabilizing Wing - 7 gauge H.R.P.O. ASTM A1011
Plate - ASTM A572 grade 50

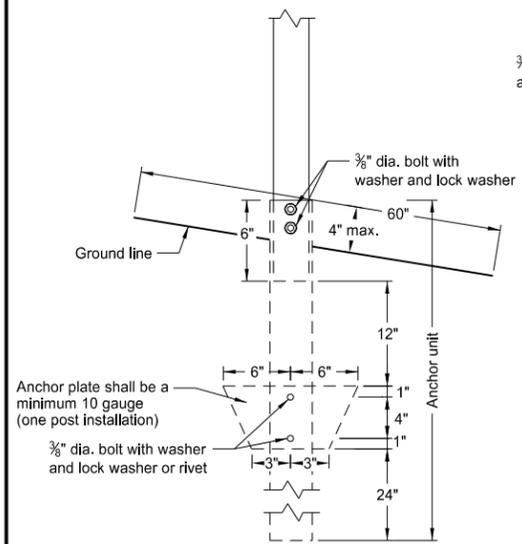
Notes:

1. Slip base bolts shall be torqued as specified by the manufacturer.
2. Anchor shall have a yield strength of 43.9 KSI and tensile strength of 59.3 KSI.
3. The 4" vertical clearance is required for the anchor or breakaway base. The 4"x60" measurement shall be made above and below post location and also back and ahead of the post.
4. When used in concrete sidewalk, anchor shall be same except without the wings.
5. Four post signs shall have over 7' between the first and the fourth posts.

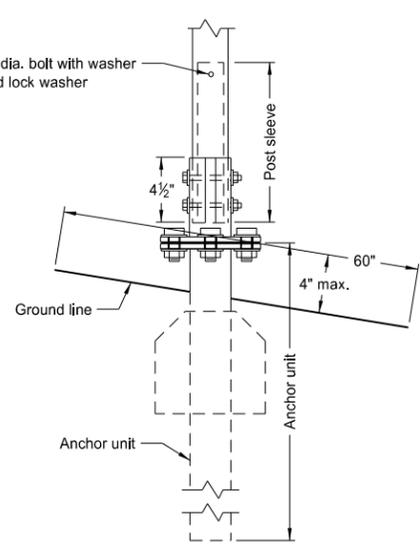
Telescoping Perforated Tube						
Number of Posts	Post Size in.	Wall Thickness Gauge	Sleeve Size in.	Wall Thickness Gauge	Slip Base	Anchor Size without Slip Base in.
1	2	12			No	2 1/4
1	2 1/4	12			No	2 1/2
1	2 1/2	12			(A)	3
1	2 1/2	10			Yes	
1	2 1/4	12	2	12	Yes	
1	2 1/2	12	2 1/4	12	Yes	
2	2	12			No	2 1/4
2	2 1/4	12			No	2 1/2
2	2 1/2	12			Yes	
2	2 1/2	12			Yes	
2	2 1/4	10	2	12	Yes	
2	2 1/2	12	2 1/4	12	Yes	
3 & 4	2 1/2	12			Yes	
3 & 4	2 1/2	10			Yes	
3 & 4	2 1/2	12	2 1/4	12	Yes	
3 & 4	2 1/4	12	2	12	Yes	
3 & 4	2 1/2	10	2 3/16	10	Yes	

Properties of Telescoping Perforated Tube						
Tube Size in.	Wall Thickness in.	U.S. Standard Gauge	Weight per Foot lbs.	Moment of Inertia in. ⁴	Cross Sec. Area in. ²	Section Modulus in. ³
1 1/2 x 1 1/2	0.105	12	1.702	0.129	0.380	0.172
2 x 2	0.105	12	2.416	0.372	0.590	0.372
2 1/4 x 2 1/4	0.105	12	2.773	0.561	0.695	0.499
2 3/16 x 2 3/16	0.135	10	3.432	0.605	0.841	0.590
2 1/2 x 2 1/2	0.105	12	3.141	0.804	0.803	0.643
2 1/2 x 2 1/2	0.135	10	4.006	0.979	1.010	0.785

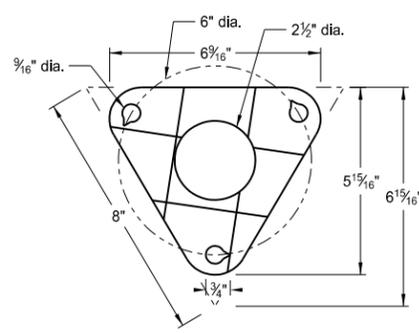
Top Post Receiver Data Table						
Square Post Sizes (B)	A	B	C	D	E	F
2 3/16"x10 ga.	1 9/64"	2 1/2"	3 1/32"	2 5/32"	1 33/64"	1 1/8"
2 1/2"x10 ga.	1 9/32"	2 1/2"	3 5/16"	5/8"	1 21/32"	1 3/4"



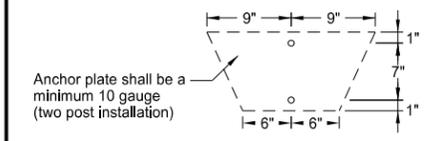
Anchor Unit and Post Assembly



Multi-Directional Slip Base Anchor Unit and Post Sleeve Assembly



Bolt Retainer for Base Connection
Bolt Retainer - 1/32" Reprocessed Teflon



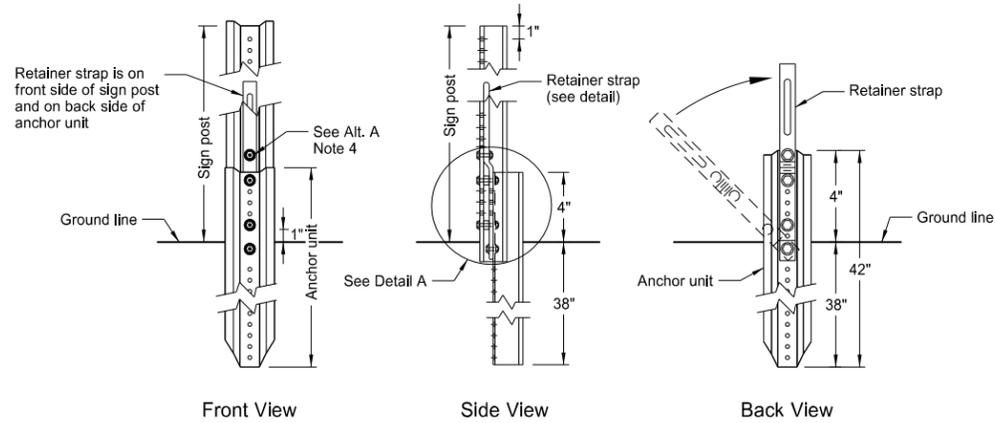
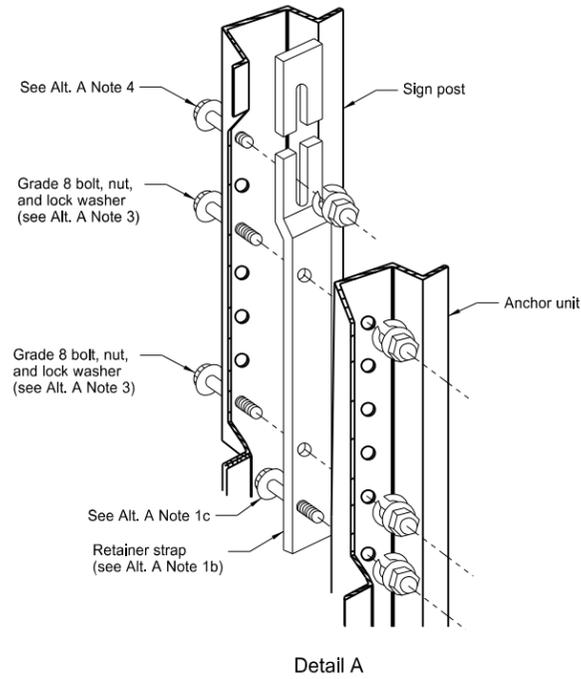
Anchor plate shall be a minimum 10 gauge (two post installation)

- (A) The breakaway base is required when the support is placed in weak soils. The Engineer shall determine if the soils are weak.
 (B) The 2 3/16"x10 ga. may be inserted into 2 1/2"x10 ga. for additional wind load.

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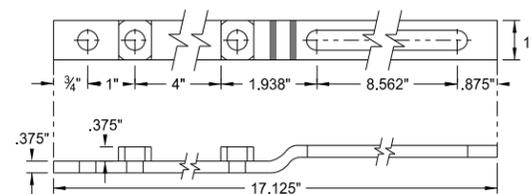
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U-Channel Post

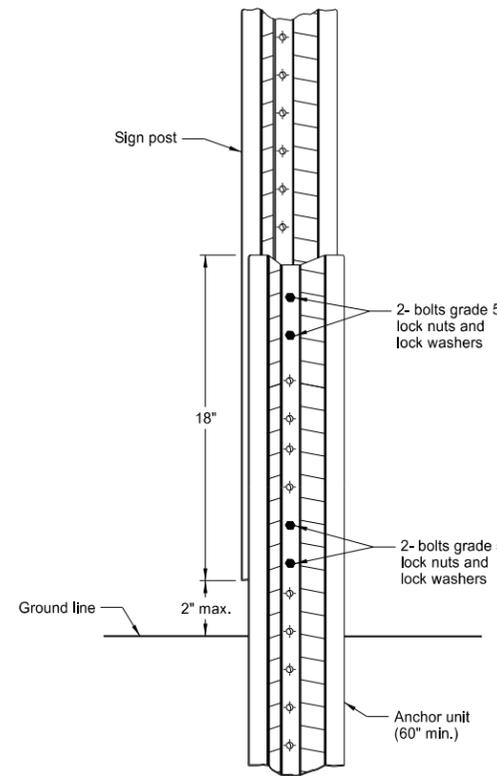


Breakaway U-Channel Detail Alternate A

A maximum of 2 posts shall be installed within 7'.

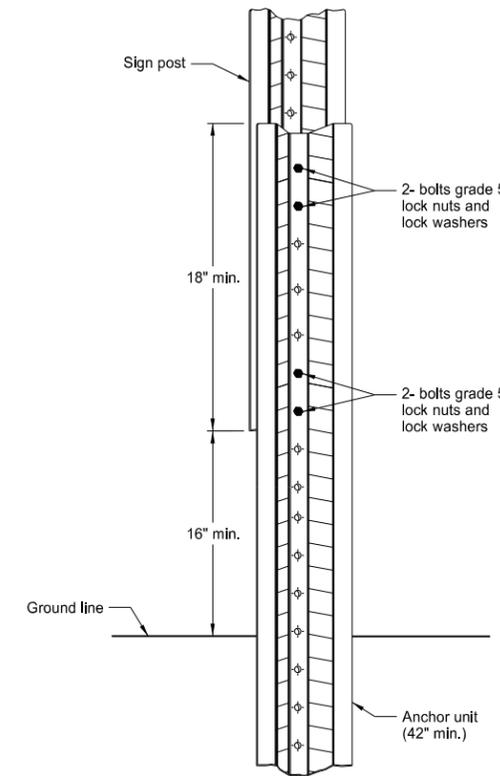


Retainer Strap Detail



Breakaway U-Channel Splice Detail Alternate B (2.5 and 3 lb/ft)

A maximum of 3 posts shall be installed within 7'.



Breakaway U-Channel Splice Detail Alternate C (2.5 and 3 lb/ft)

A maximum of 3 posts shall be installed within 7'.

Alternate A Steps of Installation:

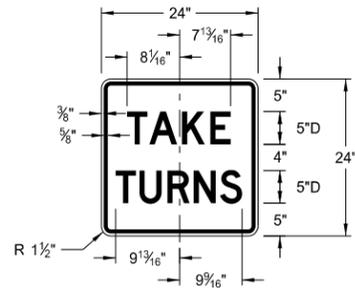
1. a) Drive anchor unit to within 12" of ground level.
b) Proper assembly established by lining up the bottom hole of retainer strap with the 6th hole from the top of the anchor unit.
c) Assemble strap to back of anchor unit using 5/16"x2" bolt, lock washer and nut.
d) Rotate strap 90° to left.
2. a) Drive anchor unit to 4" above ground.
b) Rotate strap to vertical position.
3. a) Place 5/16"x2" bolt, lock washer and nut in bottom of sign post to facilitate alignment of sign post with proper hole in anchor unit.
b) Alternately tighten two connector bolts.
4. Complete assembly by tightening 5/16"x2" bolt (this fastens sign post to retainer strap).
5. The base post, strap and sign post shall be properly nested. Proper nesting occurs when all flat surfaces of the base post, strap, and sign post at the bolts have full contact across the entire width.

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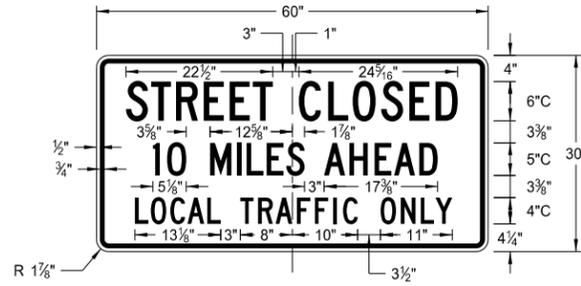
CONSTRUCTION SIGN DETAILS
REGULATORY SIGNS

D-704-10



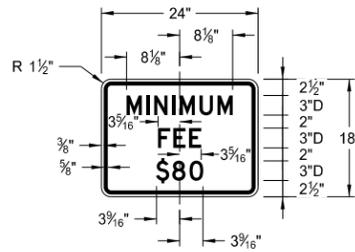
R1-50-24

Legend: black (non-refl)
Background: white



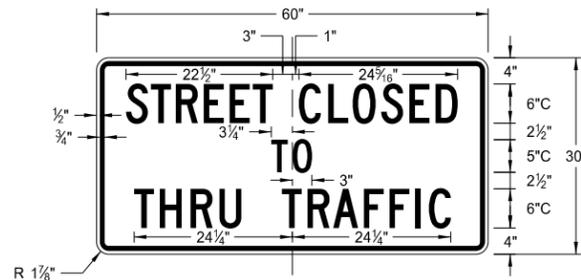
R11-3c-60

Legend: black (non-refl)
Background: white



R2-1a-24

Legend: black (non-refl)
Background: white



R11-4a-60

Legend: black (non-refl)
Background: white



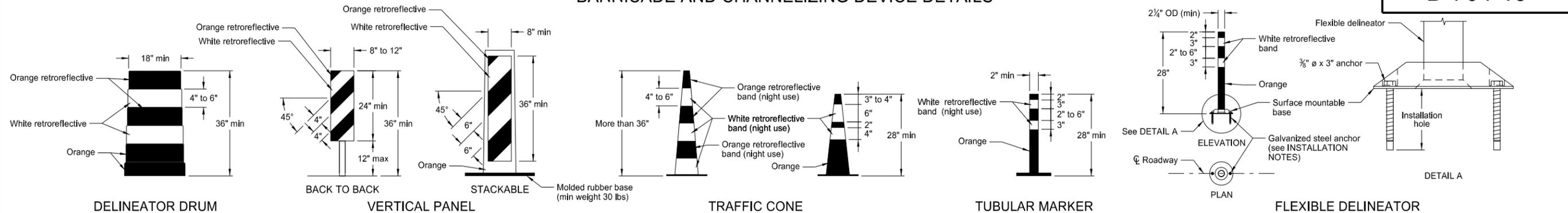
R11-2a-48

Legend: black (non-refl)
Background: white

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BARRICADE AND CHANNELIZING DEVICE DETAILS



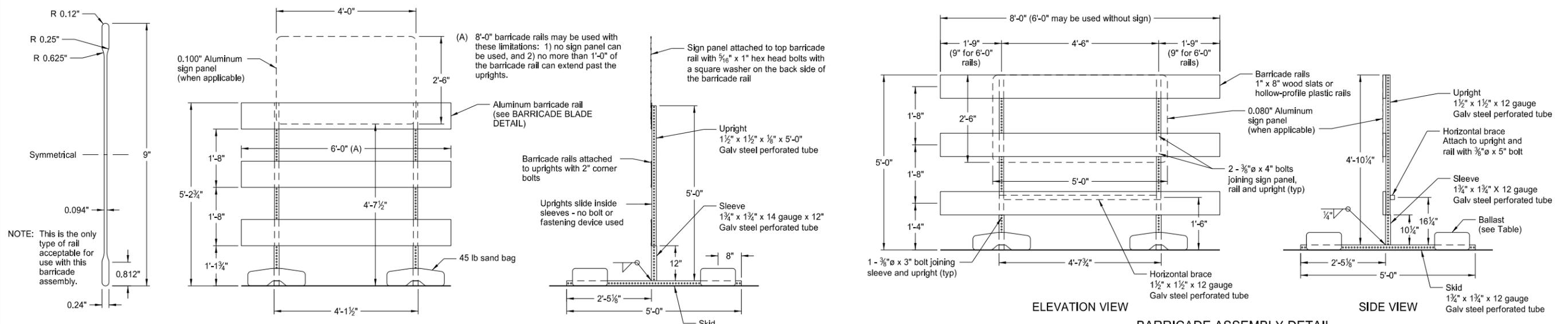
- INSTALLATION NOTES:**
1. Drill installation holes to diameter and depth as required by manufacturer's specifications.
 2. For removal, remove anchors and fill installation hole with an epoxy designed to bond to pavement surface.
 3. In lieu of bolted down base, the contractor may use an 8" x 8" butyl pad or hot melt butyl. Butyl shall be removed as close as possible to pavement surface.

The markings on drums shall be horizontal, circumferential, alternating orange and white retroreflective stripes 4" to 6" wide. Each drum shall have a minimum of two orange and two white stripes with the top stripe being orange. Any nonretroreflectORIZED spaces between the horizontal orange and white stripes shall not exceed 3" wide. Stripes shall not be placed on ribs or indentations in the drum. Drums shall have closed tops that will not allow collection of construction debris or other debris. Ballast shall not be placed on the top of a drum.

Markings for vertical panels shall be alternating orange and white retroreflective stripes, sloping downward in the direction vehicular traffic is to pass. Retroreflective sheeting shall be placed on both sides of panel and shall have a minimum of 270 square inches of retroreflective area facing vehicular traffic. Where the height of the retroreflective material on the vertical panel is 36 inches or more, a stripe width of 6 inches shall be used.

RetroreflectORIZATION of cones more than 36" in height shall be provided by alternating orange and white retroreflective stripes. Each cone shall have a minimum of two orange and two white stripes with the top stripe being orange. Any nonretroreflectORIZED space between the orange and white stripes shall not exceed 3" wide.

RetroreflectORIZATION of tubular markers more than 42" in height shall be provided by alternating four 4" to 6" wide orange and white stripes with the top stripe being orange.

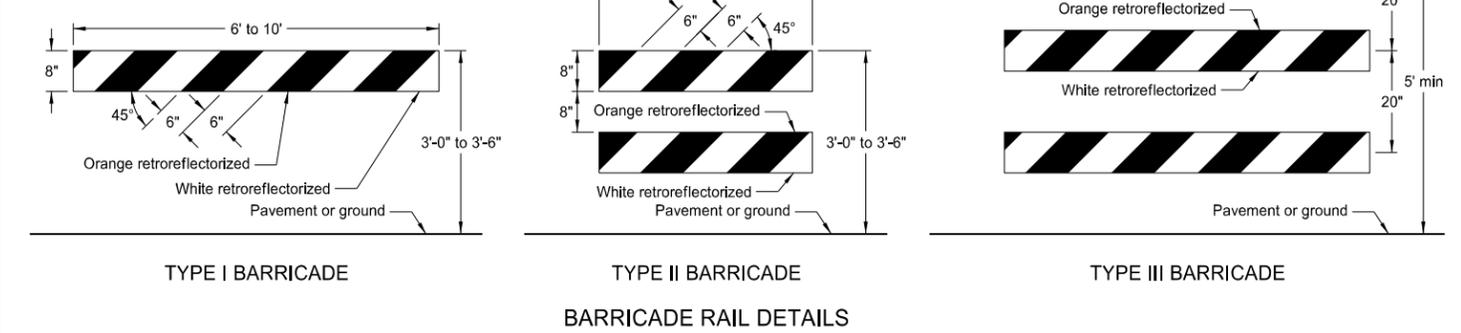


BARRICADE BLADE DETAIL

BARRICADE ASSEMBLY DETAIL (Aluminum Barricade Rails)

BARRICADE ASSEMBLY DETAIL (Wood or Plastic Rails)

NOTE: Markings for barricades shall be alternating orange and white retroreflective stripes, sloping downward in the direction traffic is to pass. Retroreflective sheeting shall be placed on both sides of the rails and shall have a minimum of 270 square inches of visible retroreflective area facing vehicular traffic. When the barricade length is less than 36", the rail stripe width shall be 4".

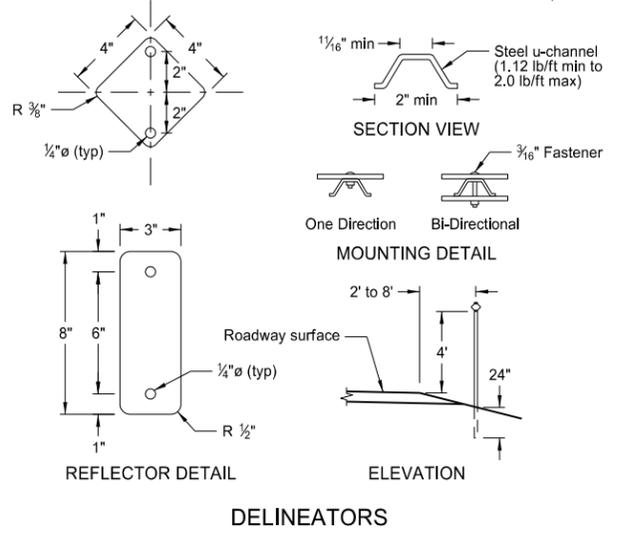


TYPE I BARRICADE

TYPE II BARRICADE

TYPE III BARRICADE

BARRICADE RAIL DETAILS



REFLECTOR DETAIL

DELINEATORS

MINIMUM BALLAST
(For each side of barricade support)

Without Sign	4 - 25 lb sandbags
With Sign	6 - 25 lb sandbags

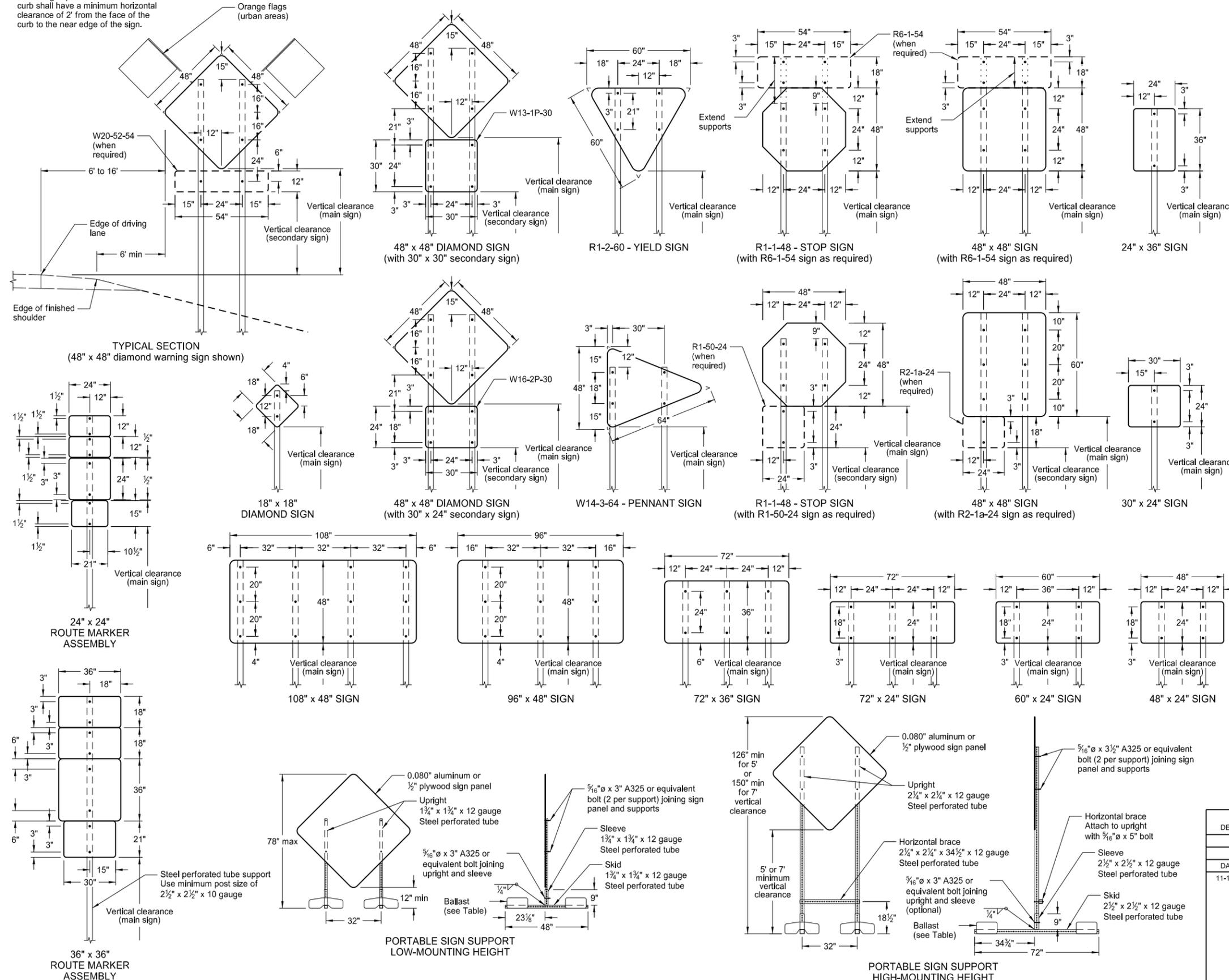
Note: The number of sandbags are based on a wind speed of 55 MPH. The sandbags are assumed to be placed at or near the ends of the skids.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-3-13	
REVISIONS	
DATE	CHANGE

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CONSTRUCTION SIGN PUNCHING AND MOUNTING DETAILS

Note: Signs placed in sections with curb shall have a minimum horizontal clearance of 2' from the face of the curb to the near edge of the sign.



- NOTES:
1. Sign Supports: Supports shall be galvanized or painted. Minimum post sizes are 2.5 lb/ft u-channel or 2" x 2" x 12 gauge steel perforated tube, except where noted. When installing signs on u-channel, the minimum post size for assemblies containing a secondary sign is 3.0 lb/ft. Post sizes are based on a wind speed of 55 MPH.

Signs over 50 square feet should be installed on 2 1/2" x 2 1/2" perforated tube supports as a minimum.

Guy wires shall not be attached to sign supports. Wind beams may be attached to u-posts behind the sign panels.

2. Sign Panels: Provide sign panels made of 0.100" aluminum, 1/2" plywood, or other approved material, except where noted. All holes to be punched round for 3/8" bolts.
3. Alternate Messages: The signs that have alternate messages may have these alternate messages placed on a reflectorized plate (without a border) and installed and removed as required. (i.e. "Left" and "Right" message on a lane closure sign)
4. Route Marker Auxiliary Signs: Provide route marker auxiliary signs, such as the cardinal direction and directional arrows, with a background and legend that match the route marker they are used with:

Interstate - white legend on blue background
 Interstate Business Loop - white legend on green background
 US and State - black legend on white background
 County - yellow legend on blue background

5. Vertical Clearance: Install signs with a vertical clearance of 5'-0" (see TYPICAL SECTION.) In areas where parking or pedestrian movements are likely or the view of the sign may be obstructed, install signs with a vertical clearance of 7'-0" from the top of the curb or from the near edge of the driving lane in absence of a curb.

The vertical clearance to secondary signs is 1'-0" less than the vertical clearance as stated above.

Large signs having an area exceeding 50 square feet shall have a minimum clearance of 7'-0" from the ground at the post.

6. Portable Signs: Provide portable signs that meet the vertical clearance as stated above. Use portable signs when it is necessary to place signs within the pavement surface.

When portable signs are used for 5 days or less, low-mounting height (minimum 12" vertical clearance) sign supports may be used as long as the view of the sign is not obstructed. Time delays caused by unforeseen circumstances, such as equipment breakdown, rain, subgrade failures, etc., will not accrue towards the 5 day period. The R9-8 through R9-11a series, W1-5 through W1-8 series, M4-10, and E5-1 may be used for longer than 5 days.

Signs mounted to the portable sign supports shown in the LOW-MOUNTING HEIGHT and HIGH-MOUNTING HEIGHT Details shall have a maximum surface area of 16 square feet.

MINIMUM BALLAST
 (For each side of sign support base)

Sign Panel Mounting Height (ft)	Number of 25 lb sandbags for 4' x 4' sign panel
1'	6
5'	8
7'	10

Note: The number of sandbags are based on a wind speed of 55 MPH. The sandbags are assumed to be placed at or near the ends of the skids.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-4-13	
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DATE	CHANGE
11-14-13	Revised Note 6.

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ROAD CLOSURE LAYOUTS

Notes

- Variables
 - S = Numerical value of speed limit or 85th percentile.
 - W = The width of taper.
 - L = Minimum length of taper, or $S \times W$ for freeways, expressways, and all other roads with speeds of 45 mph or greater, or $W \times S^2/60$ for urban, residential, and other streets with speeds of 40 mph or less.
- Barricades placed on roadway shall be on a moveable assembly. Signs placed on roadway shall be placed on skid mounted assemblies.
- Delineator drums, barricades or cones used for tapering traffic shall be spaced at the dimension "S". Delineator drums or cones used for tangents shall be spaced at 2 times dimension "S".
- Sequencing Arrow Panels
 - Panels should normally be placed at the beginning of the taper. Where shoulder width does not provide sufficient room, the panel should be moved closer to the work area so that it can be placed on the roadway surface. See Shoulder Closure Standard Drawing.
 - Type A shall be used on roadways with slow moving traffic speeds and low volume (25 mph or less and 750 ADT or less).
 - Type B shall be used on roadways with moderate traffic speeds and volumes (40 mph or less and 5000 ADT or less).
 - Type C shall be used on roadways with high traffic speeds and volumes (over 40 mph or over 5000 ADT).
- The speed limit shall be re-established. The exact speed limit shall be determined in the field, dependent on location and conditions.
- The reduced speed limit shall be determined dependent on the in place speed limit before construction. The speed limit reduction should not exceed 10 mph below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 mph. In this case, the speed limit reduction shall not exceed 30 MPH. Where speed limits are to be reduced more than 30 MPH, a second speed limit sign shall be installed with the desired speed reduction but shall not exceed 30 MPH. The second speed limit sign shall be placed at $\frac{1}{2}$ B.
- Use when work area is 1 mile or longer.
- When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
- Existing speed limit signs within a reduced speed zone shall be covered.
- Where necessary, safe speed to be determined by the Engineer.
- The contractor has the option of using portable sign supports in lieu of post mounted signs in accordance with the NDDOT Standard Specifications.
- G20-55-96 sign is not required if this standard is part of other traffic control layouts, or the work is less than 15 days.

Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

KEY

	Type III barricade		Work area
	Sign		Flagger
	Delineator drum		Sequencing arrow panel
	Tubular markers		Vertical panels back to back

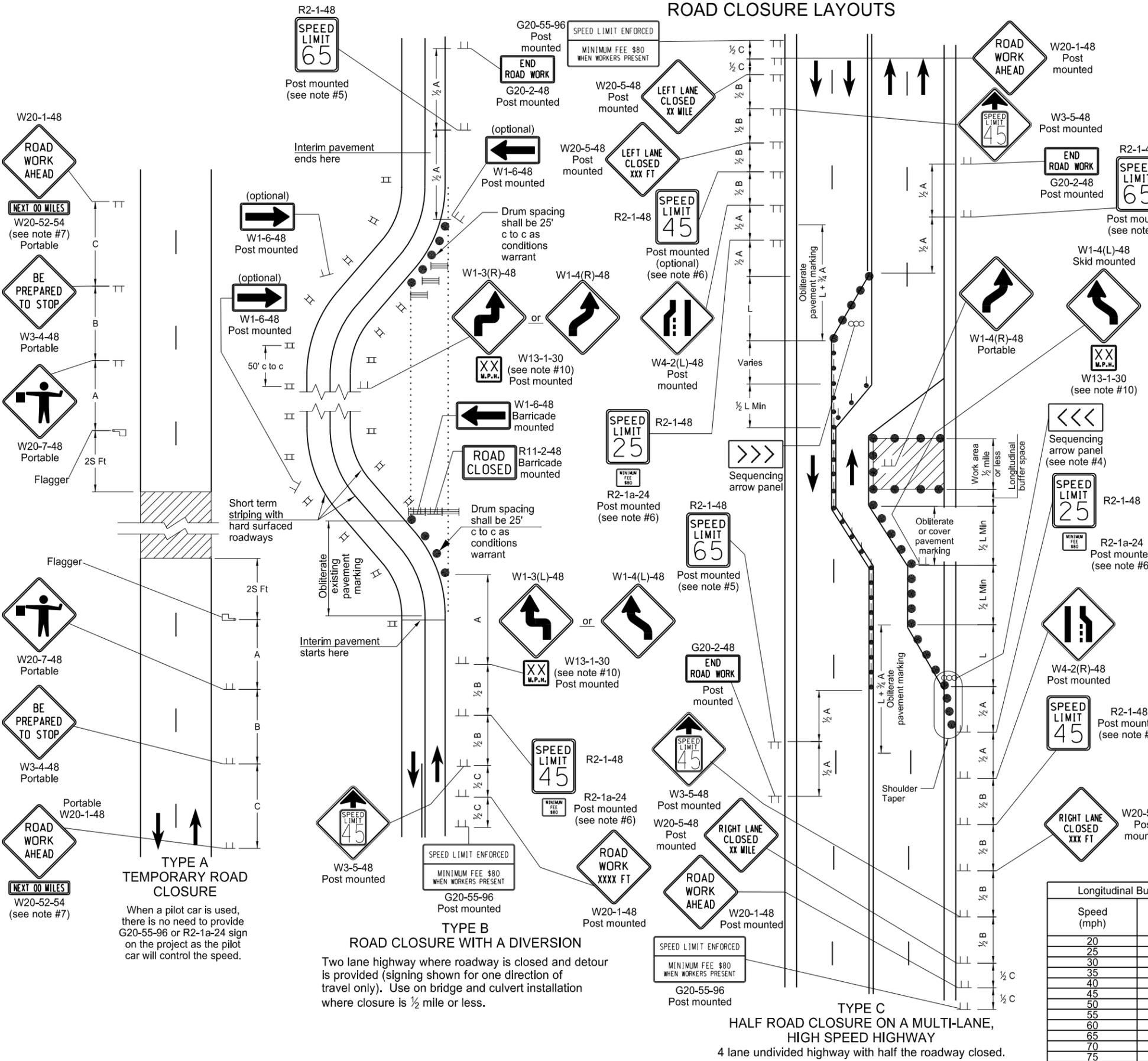
Longitudinal Buffer Space

Speed (mph)	Length Min (feet)
20	115
25	155
30	200
35	250
40	305
45	360
50	425
55	495
60	570
65	645
70	730
75	820

NORTH DAKOTA
DEPARTMENT OF TRANSPORTATION
9-27-13

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DATE	CHANGE

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TYPE A TEMPORARY ROAD CLOSURE
When a pilot car is used, there is no need to provide G20-55-96 or R2-1a-24 sign on the project as the pilot car will control the speed.

TYPE B ROAD CLOSURE WITH A DIVERSION
Two lane highway where roadway is closed and detour is provided (signing shown for one direction of travel only). Use on bridge and culvert installation where closure is $\frac{1}{2}$ mile or less.

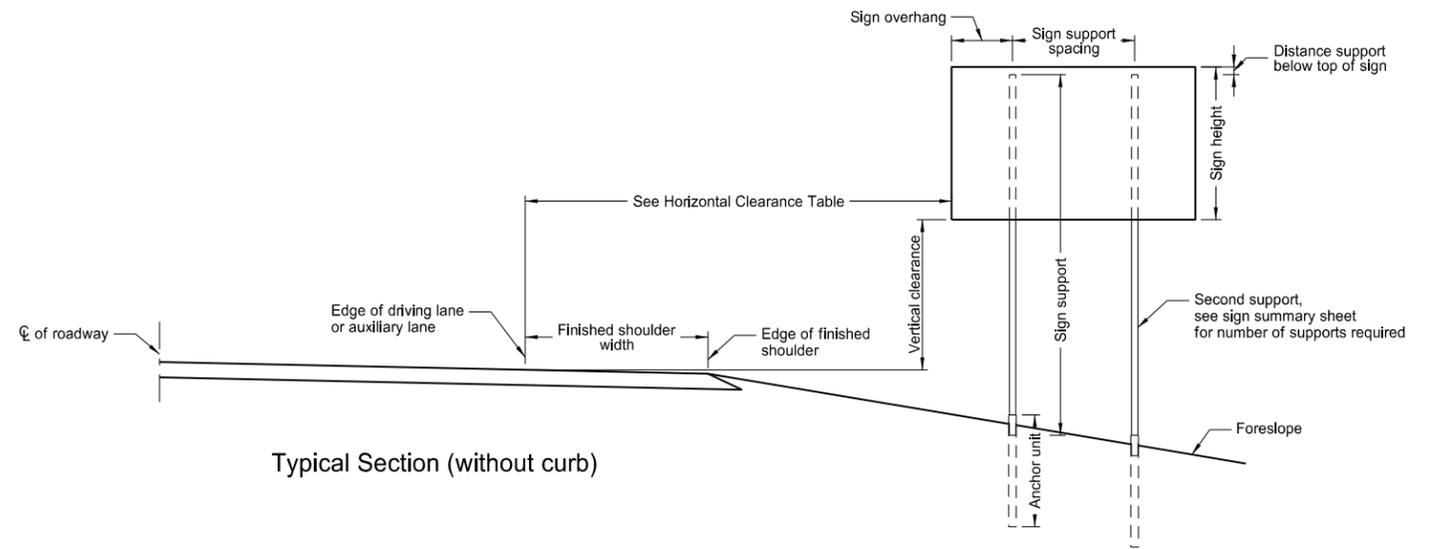
TYPE C HALF ROAD CLOSURE ON A MULTI-LANE, HIGH SPEED HIGHWAY
4 lane undivided highway with half the roadway closed.

PERFORATED TUBE ASSEMBLY DETAILS

D-754-23

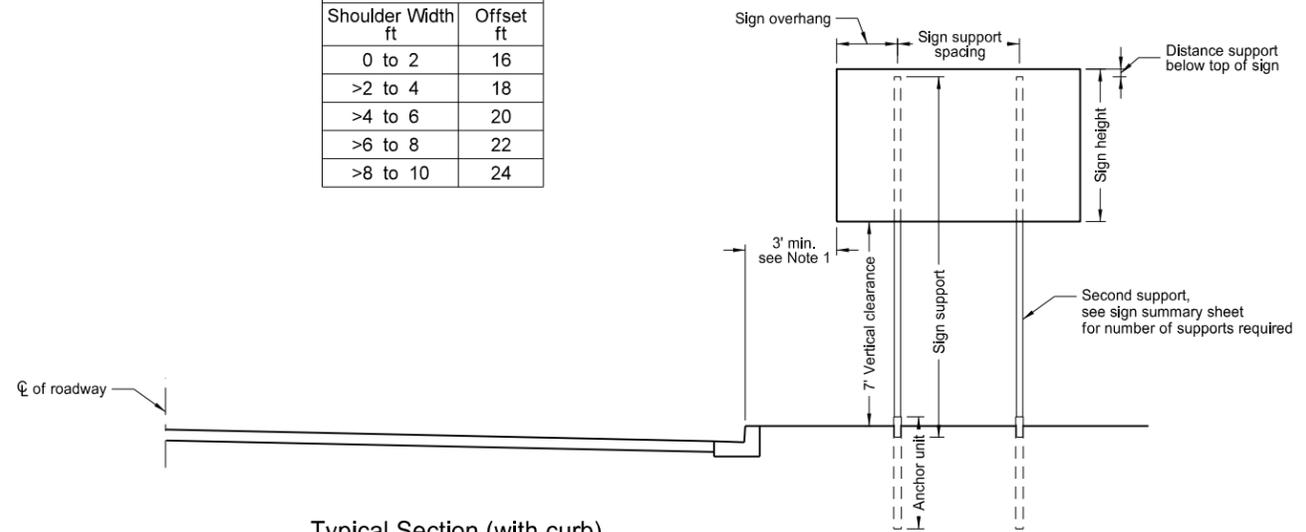
Notes:

1. Curbed Roadways: The clearance from the face of the curb should be 3' except where right of way or sidewalk width is limited, a minimum clearance of 2' shall be provided. The horizontal clearance may need to be increased to maintain a minimum sidewalk clear width of 4' from the sign support, not including any attached curb.
2. Minimum vertical clearance: Signs installed at the side of the road in rural districts shall be at least 5' measured from the bottom of the sign to the edge of the driving lane or auxiliary lane. Where parking or pedestrian movements occur, the clearance to the bottom of the sign shall be at least 7'.
- Signs on expressways shall be installed with a minimum height of 7'.
- Adopt-a-highway signs installed on Freeways shall be at least 7' above the edge of the driving lane.
- The vertical clearance shall have a maximum height of 6" above the vertical clearance specified above.
3. Offset signs: Where signs are placed at least 30 feet or more from the edge of the traveled way, the height to the bottom of such sign shall be 5' above the edge of the driving lane.
4. The clearance from edge of shared use path to edge of sign should be 3' except where width is limited, a minimum clearance of 2' shall be provided.

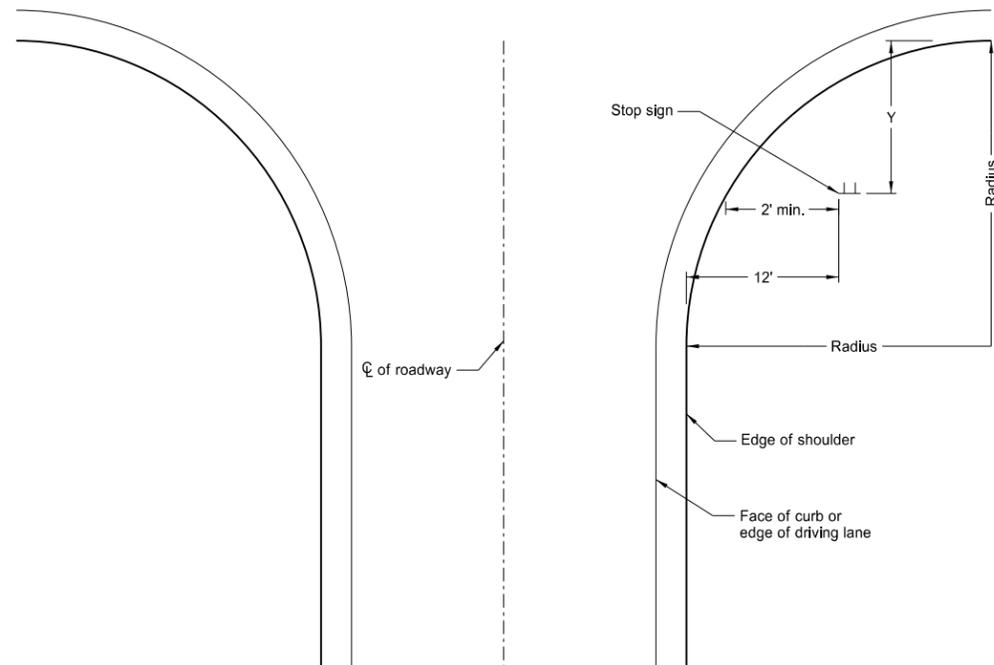


Typical Section (without curb)

Horizontal Clearance Table	
Shoulder Width ft	Offset ft
0 to 2	16
>2 to 4	18
>4 to 6	20
>6 to 8	22
>8 to 10	24



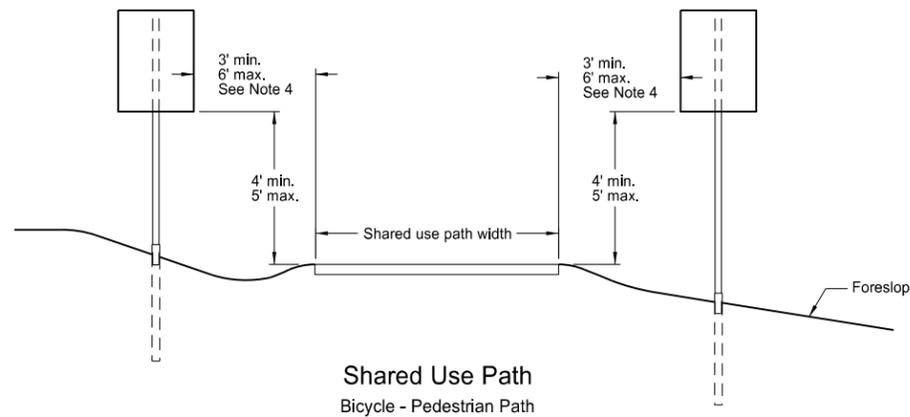
Typical Section (with curb)
Residential or Business District



Stop Sign Location
Wide Throat Intersection

This layout is to be used for the placement of "Stop" signs.

Radius ft.	Y-max. ft.	Y-min. ft.
40	50	15
45	50	18
50	50	21
55	50	25
60	50	28
65	50	32
70	50	35
75	50	39
80	50	43



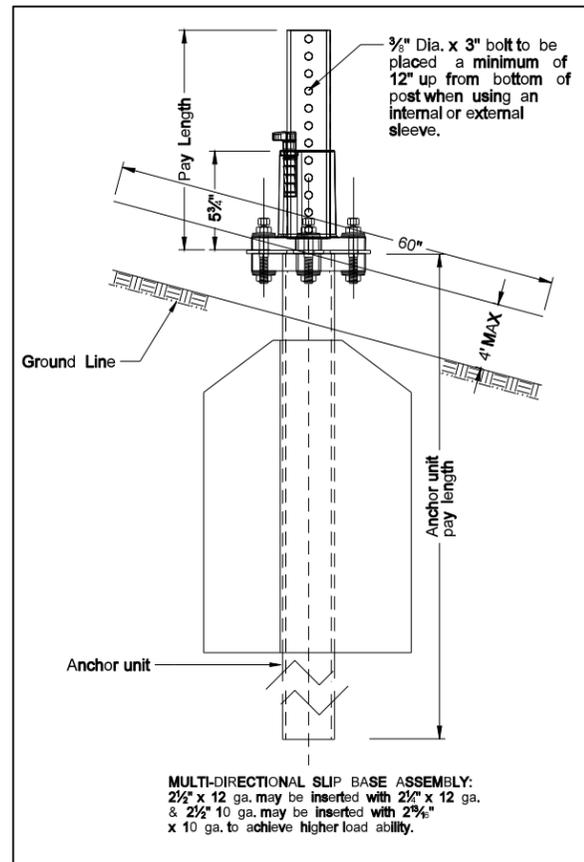
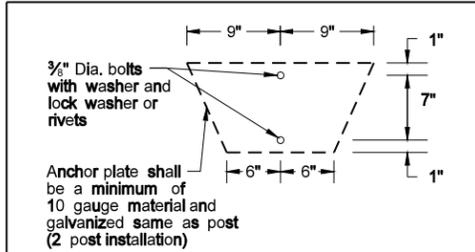
Shared Use Path
Bicycle - Pedestrian Path

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-3-13	
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DATE	CHANGE
7-8-14	Revised note 2, added note 4.

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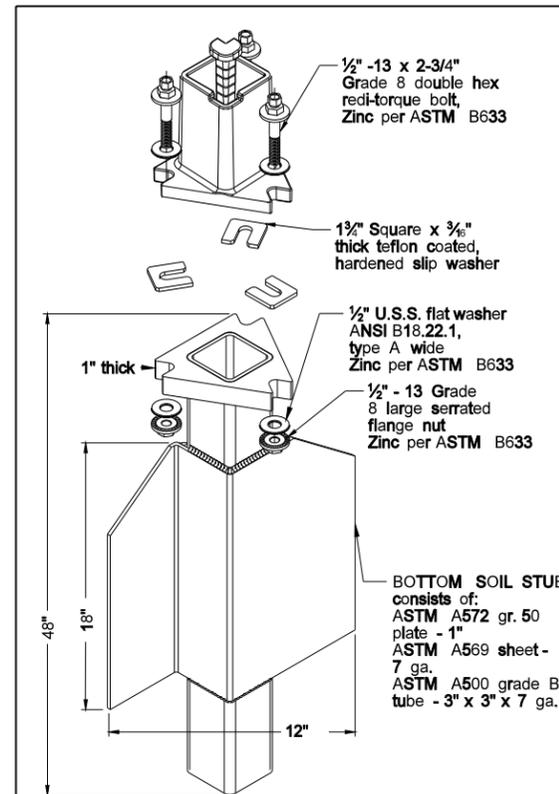
Number of Posts	Telescoping Perforated Tube						
	Post Size In.	Wall Thickness Gauge	Sleeve Size In.	Wall Thickness Gauge	Slip Base	Anchor Size Without Slip Base In.	Anchor Wall Thickness Gauge
1	2	12			No	2 1/2	12
1	2 1/2	12			No	2 1/2	12
1	2 1/2	12			(B)	3(C)	7
1	2 1/2	10			Yes		7
1	2 1/2	12	2 1/2(D)	12	Yes		7
1	2 1/2	12	2 1/2	12	Yes		7
2	2 1/2	10			Yes		7
2	2 1/2	12	2 1/2(D)	12	Yes		7
2	2 1/2	12	2 1/2	12	Yes		7
3 & 4	2 1/2	12			Yes		7
3 & 4	2 1/2	10			Yes		7
3 & 4	2 1/2	12	2 1/2	12	Yes		7
3 & 4	2 1/2	12	2 1/2(D)	12	Yes		7
3 & 4	2 1/2	10	2 1/2	10	Yes		7

(B) - The 2 1/2", 12 gauge posts do not need breakaway bases when placed in standard soils, but require a shim as specified by the manufacturer. The breakaway base is required when the support is placed in weak soils. The Engineer shall determine if the soils are weak. Weak soils are classified as boggy, wet, or loose soil areas.
 (C) - 3" anchor unit
 (D) - 2 1/2" x 12 ga. x 18" minimum length external sleeve required.

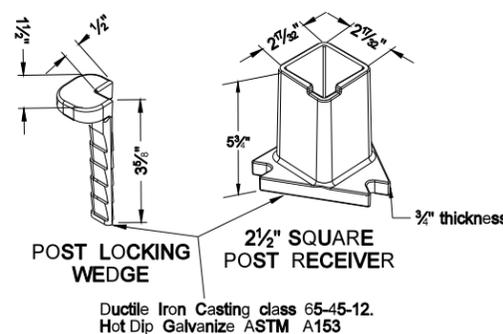


MULTI-DIRECTIONAL SLIP BASE ASSEMBLY:
 2 1/2" x 12 ga. may be inserted with 2 1/2" x 12 ga. & 2 1/2" 10 ga. may be inserted with 2 3/8" x 10 ga. to achieve higher load ability.

Mounting Details Perforated Tube



SLIP BASE FOR 2 1/2" POST



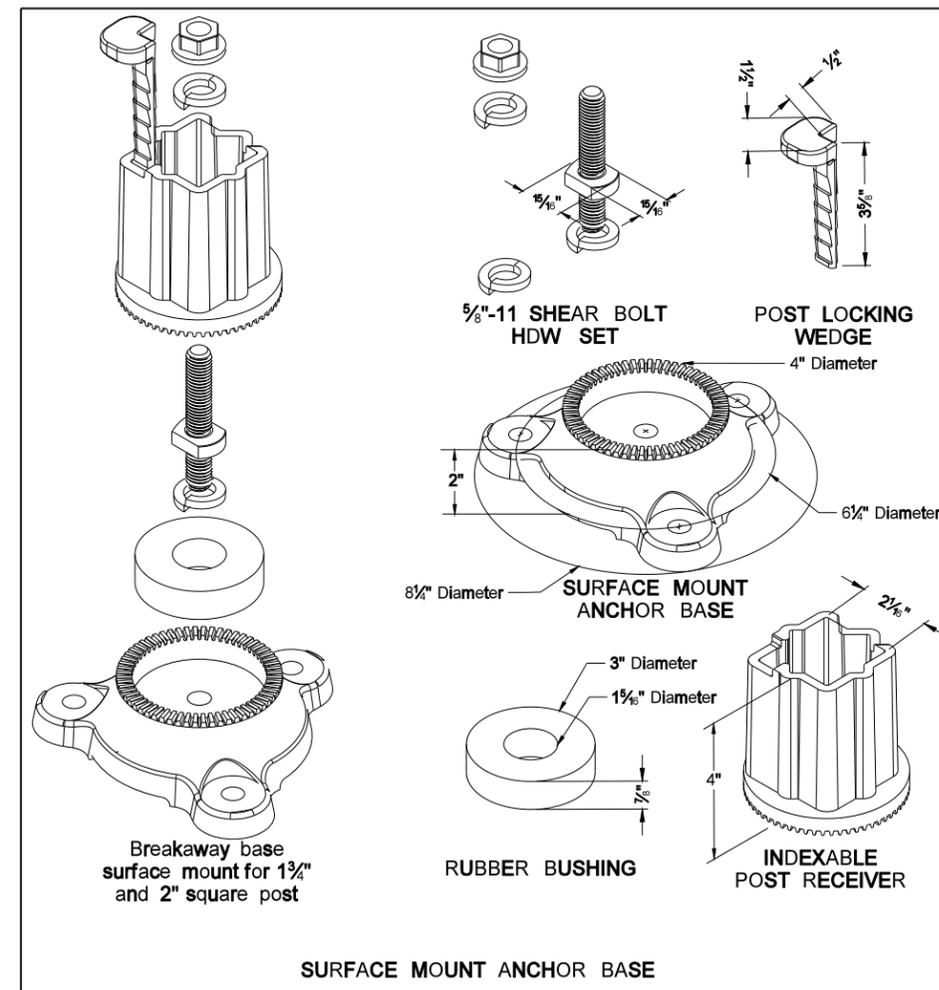
SLIP BASE DETAIL

Properties of Telescoping Perforated Tubes						
Tube Size In.	Wall Thickness in.	U.S. Standard Gauge	Weight Per Foot Lbs.	Moment of Inertia In. ⁴	Cross Sect. Area In. ²	Section Modulus In. ³
1 1/2 x 1 1/2	0.105	12	1.702	0.129	0.380	0.172
2 x 2	0.105	12	2.416	0.372	0.590	0.372
2 1/2 x 2 1/2	0.105	12	2.773	0.561	0.695	0.499
2 3/8 x 2 3/8	0.135	10	3.432	0.605	0.841	0.590
2 1/2 x 2 1/2	0.105	12	3.141	0.804	0.803	0.643
2 1/2 x 2 1/2	0.135	10	4.006	0.979	1.010	0.783

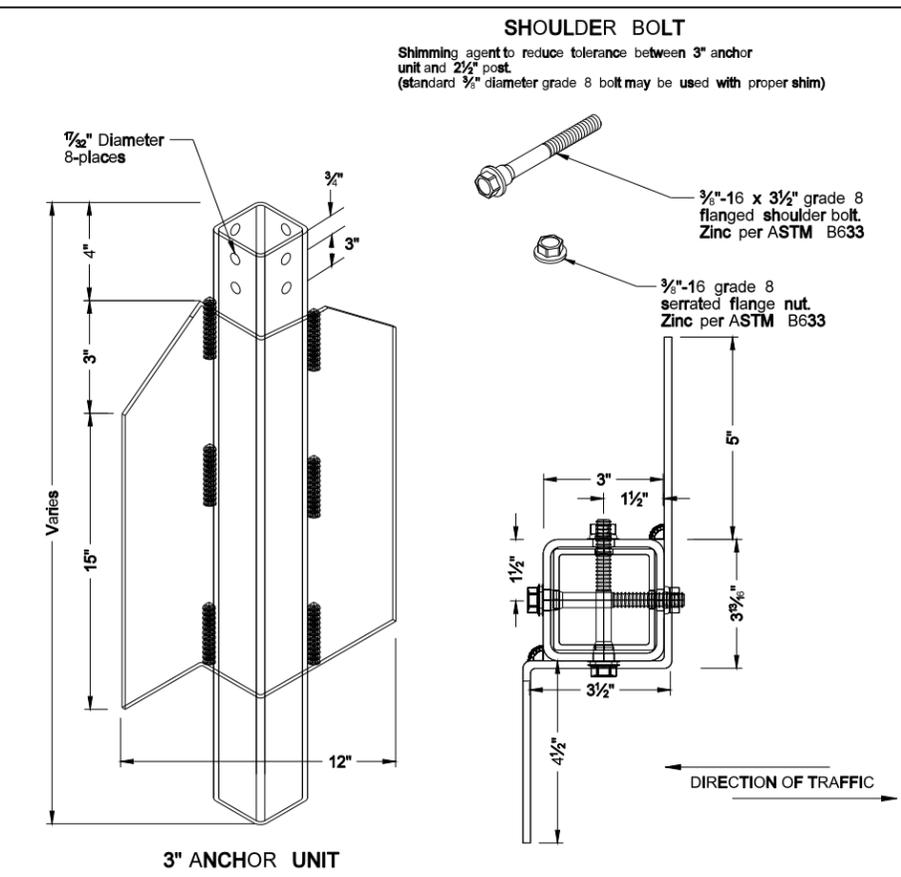
The 2 3/8" size 10 gauge is shown as 2.19" size on the plans; The 2 1/2" size is shown as 2.51" size on the plans.

NOTE:

- 4" Vertical clearance of anchor or breakaway base. The 4" x 60" measurement shall be made above and below post location and also back and ahead of post.
- Anchor material shall be 7 gauge H.R.P.O. Commercial quality ASTM A569 and 3" x 3" x 7" gauge ASTM A500 grade B. Anchor shall have a yield strength 43.9 KSI and tensile strength of 59.3 KSI. Anchor shall be hot dipped galvanized per ASTM A123/153. All tolerances on anchor unit and slip base bottom assembly are +/- 0.005" unless otherwise noted.
- When used in concrete sidewalk, anchor shall be the same concept without the wings.
- Four post signs shall have over 8" between the first and fourth posts.
- Installation procedures as per manufacturers recommendation.
- Concrete fasteners for surface mount breakaway base shall be a minimum 1/2" diameter x 4" grade 8.



SURFACE MOUNT ANCHOR BASE

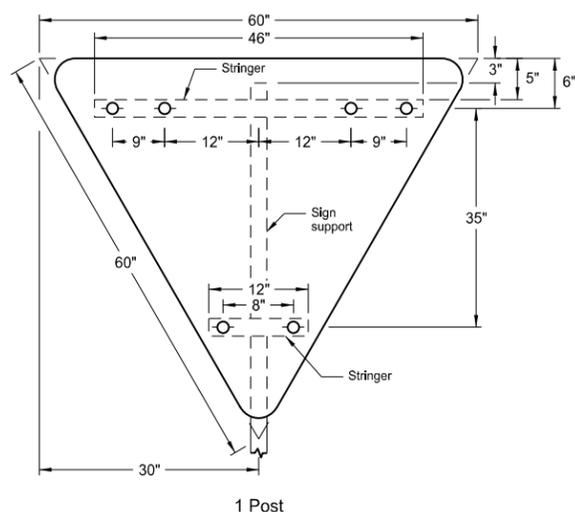


3" ANCHOR UNIT

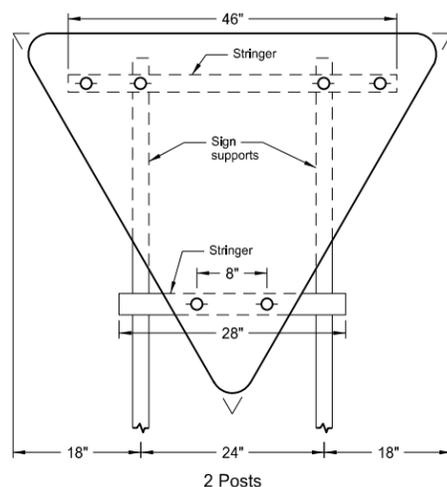
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8-6-09	
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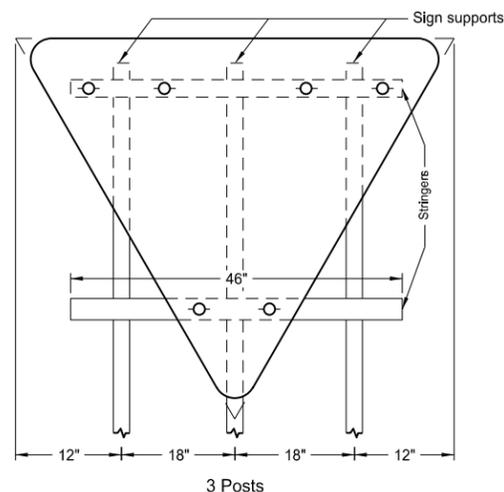
SIGN PUNCHING, STRINGER AND SUPPORT LOCATION
DETAILS REGULATORY, WARNING AND GUIDE SIGNS



1 Post



2 Posts

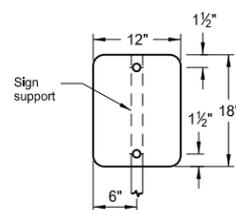


3 Posts

Assembly No. 6

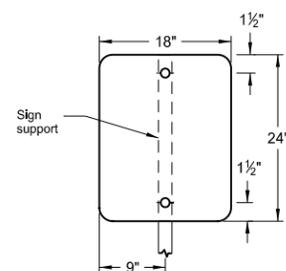
Notes:

1. See Standard D-754-25 for mounting details.
2. The minimum sign backing material thickness shall be 0.100 inch.
3. Perforated square tube stringer shall be 1½" x 1½".
4. All holes shall be punched round for ⅜" bolt.



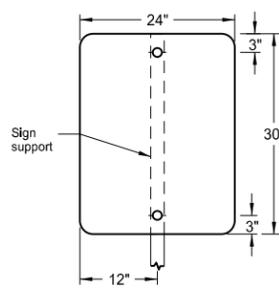
1 Post

Assembly No. 7



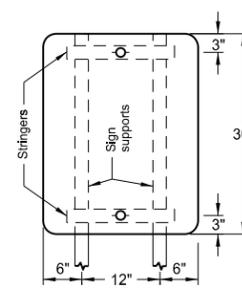
1 Post

Assembly No. 8

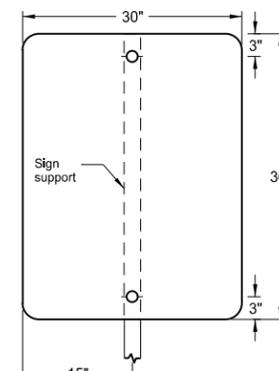


1 Post

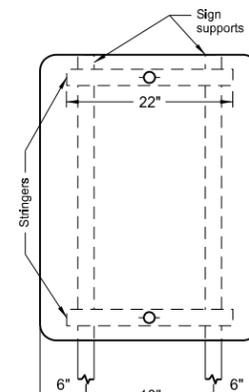
Assembly No. 9



2 Posts

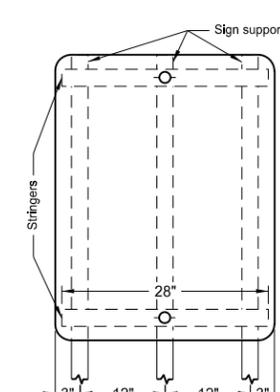


1 Post

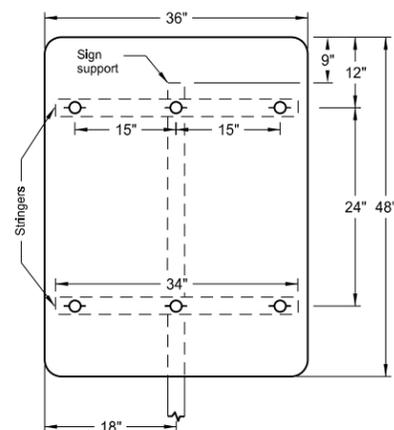


2 Posts

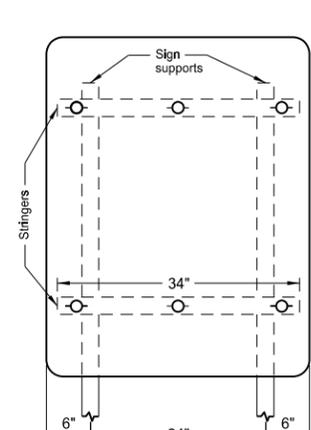
Assembly No. 10



3 Posts

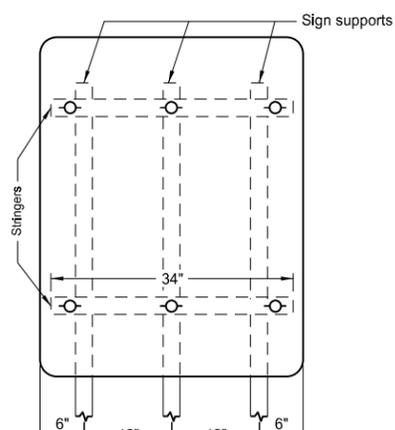


1 Post



2 Posts

Assembly No. 11

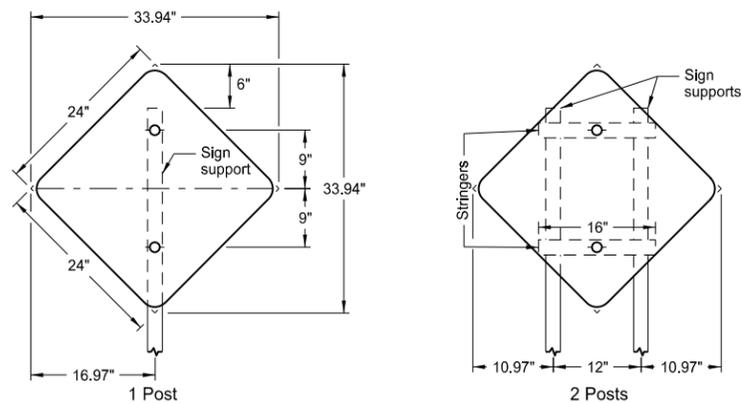


3 Posts

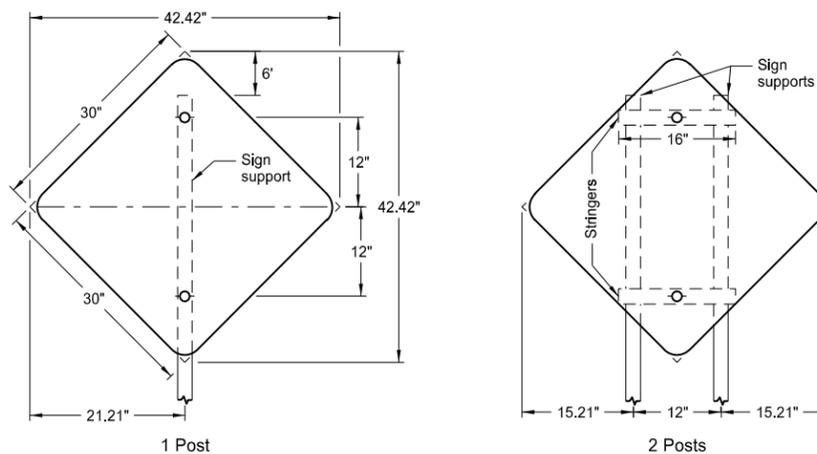
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12-1-10	
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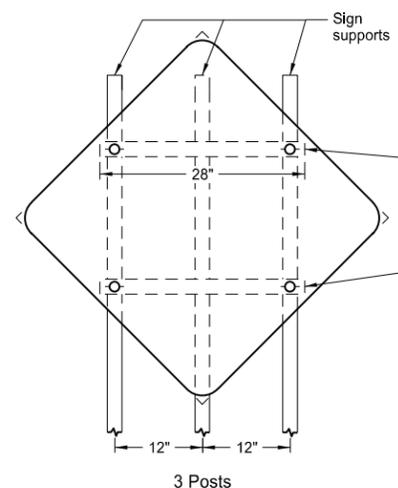
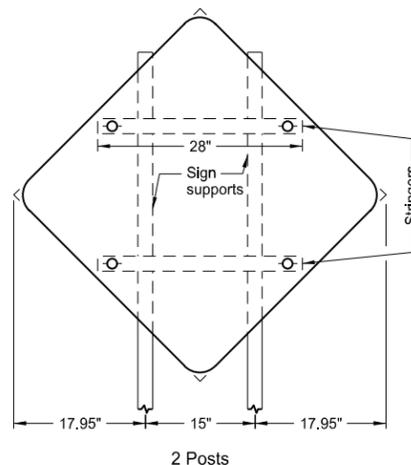
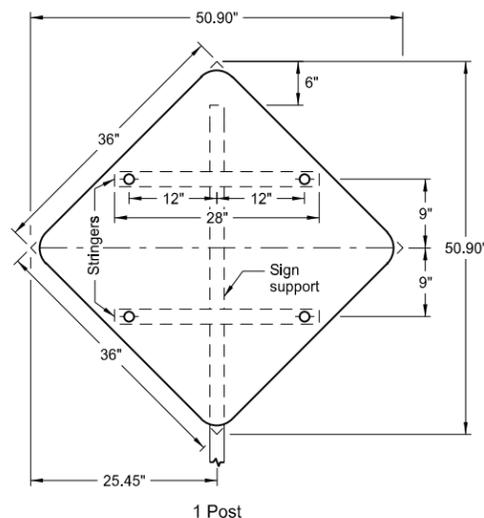
SIGN PUNCHING, STRINGER AND SUPPORT LOCATION
DETAILS REGULATORY, WARNING AND GUIDE SIGNS



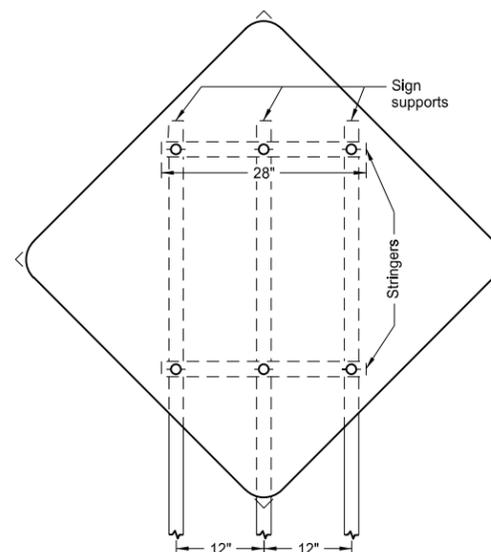
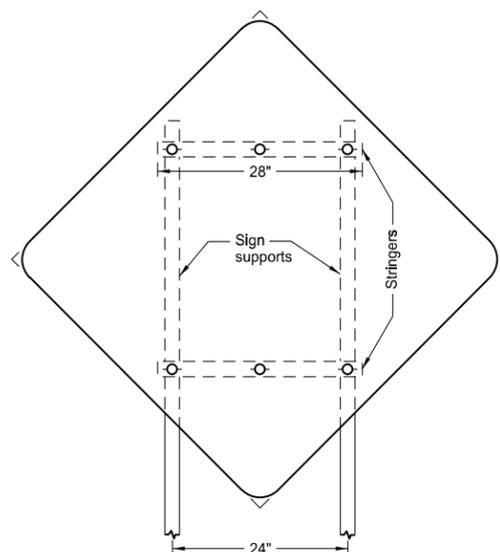
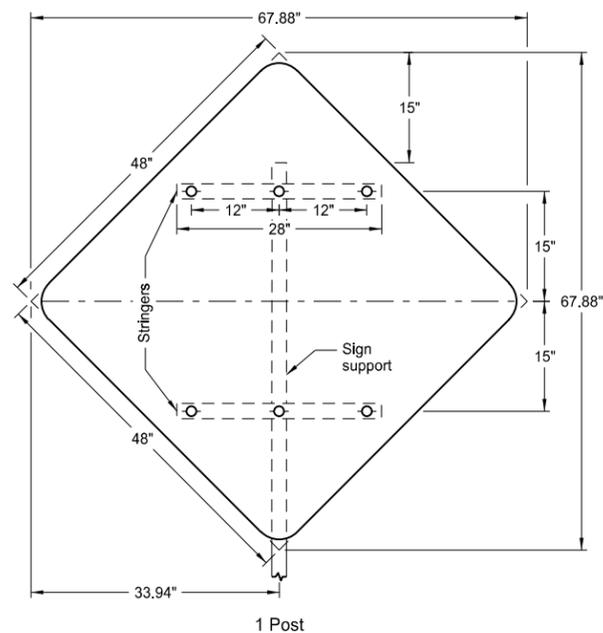
Assembly No. 18



Assembly No. 19



Assembly No. 20



Assembly No. 21

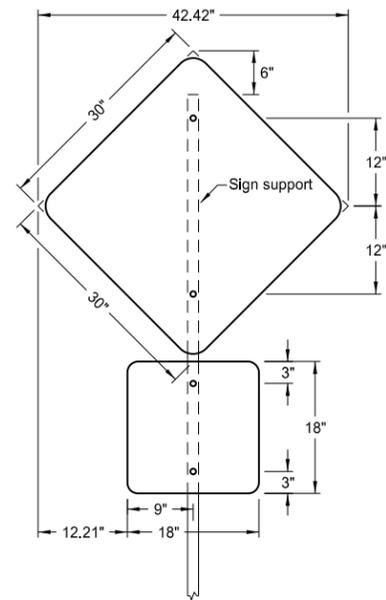
Notes:

1. See Standard D-754-25 for mounting details.
2. The minimum sign backing material thickness shall be 0.100 inch.
3. Perforated square tube stringer shall be 1½" x 1½".
4. All holes shall be punched round for ⅜" bolt.

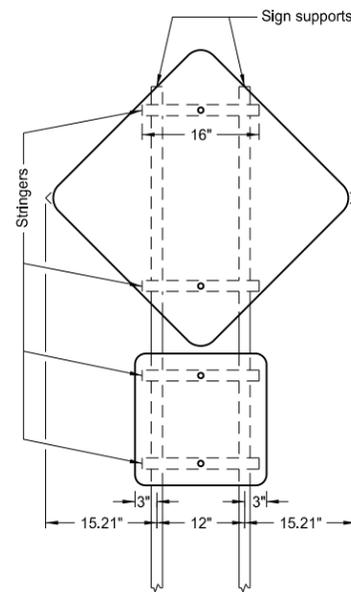
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12-1-10	
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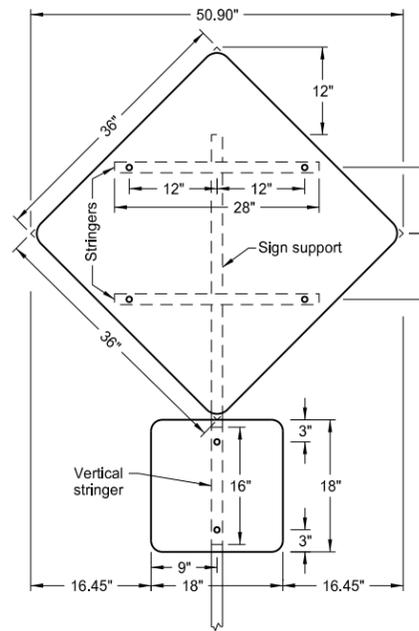
SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS
REGULATORY, WARNING AND GUIDE SIGNS



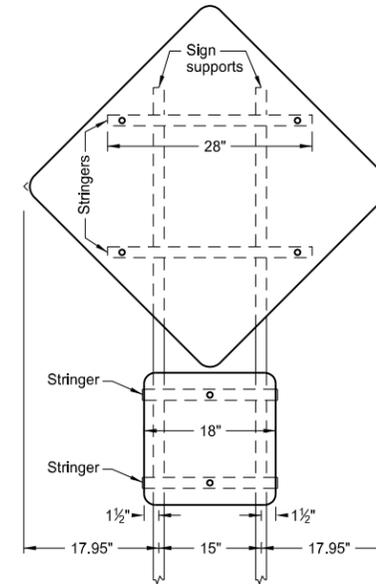
1 Post



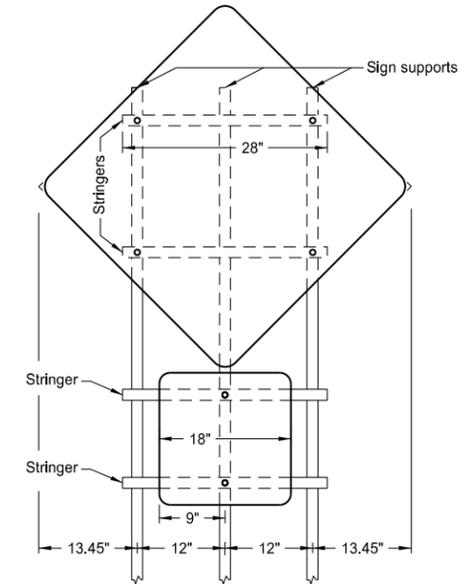
2 Posts



1 Post



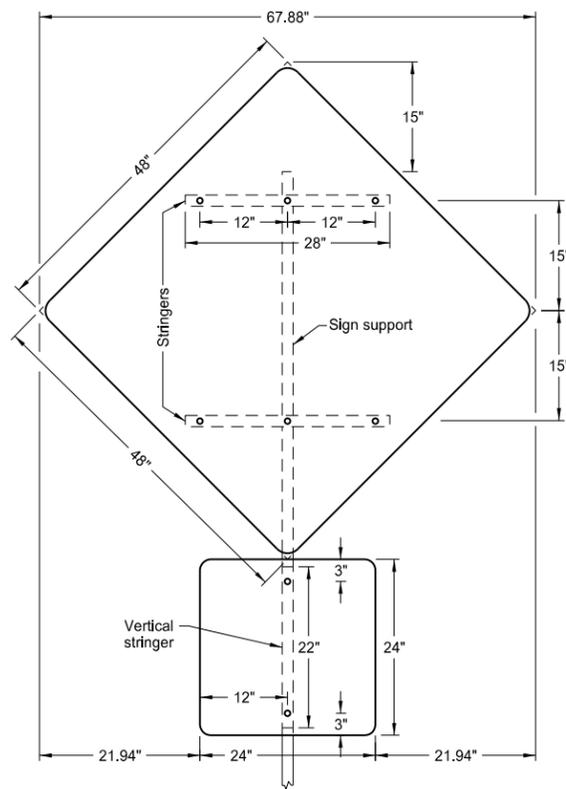
2 Posts



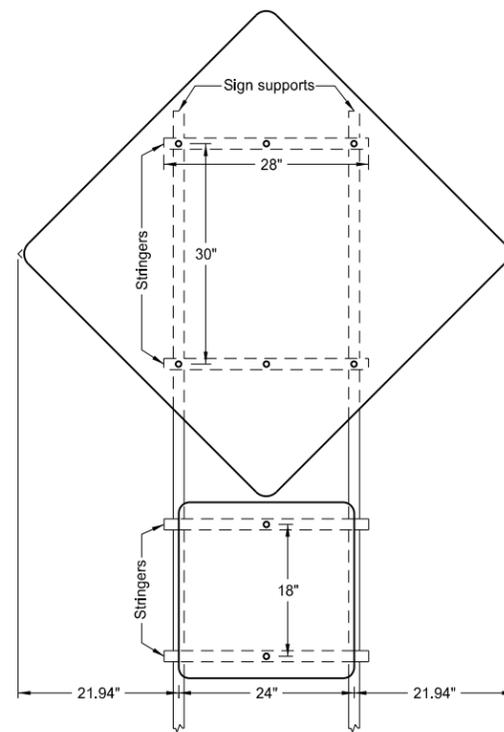
3 Posts

ASSEMBLY NO. 53

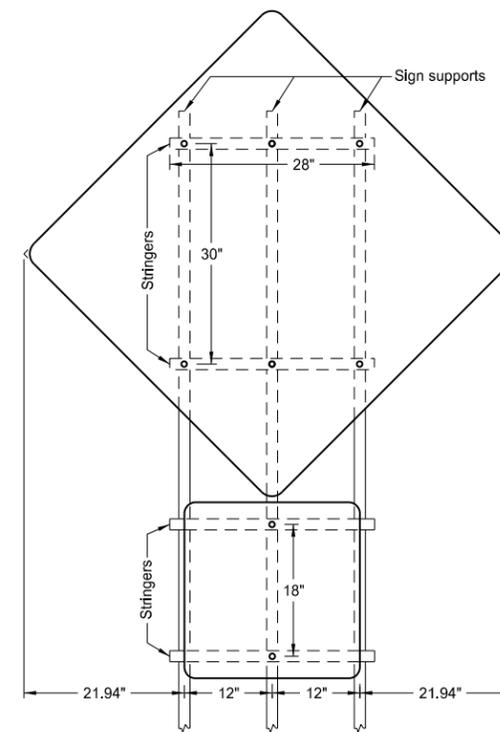
ASSEMBLY NO. 54



1 Post



2 Posts



3 Posts

ASSEMBLY NO. 55

Notes:

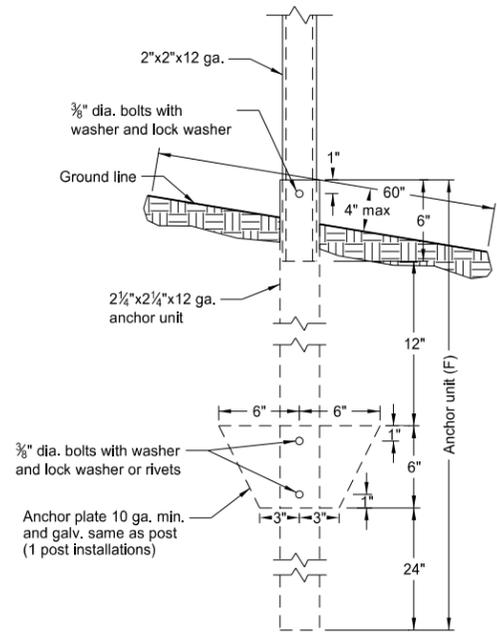
1. The minimum sign backing material thickness shall be 0.100 inch.
2. Perforated square tube stringer shall be 1 1/2" x 1 1/2".
3. All holes shall be punched round for 3/8" bolt.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-25-12	
REVISIONS	
DATE	CHANGE

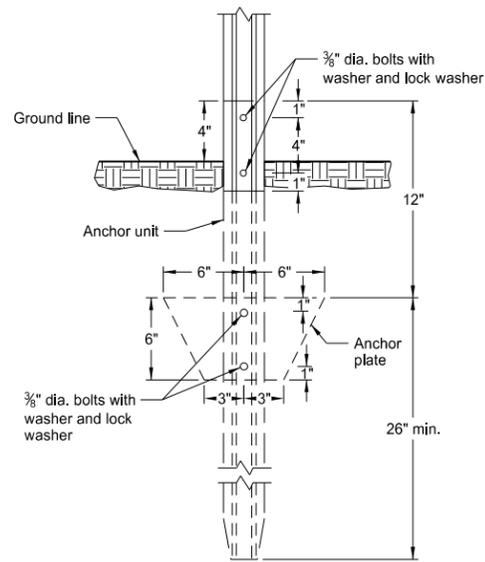
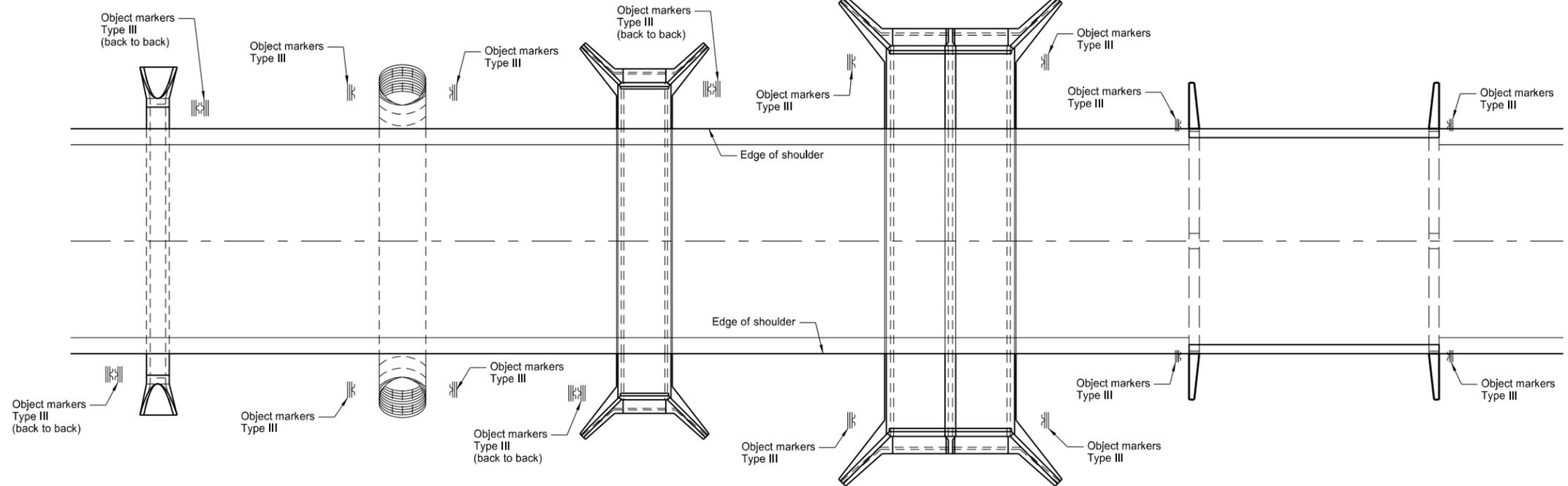
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OBJECT MARKERS

D-754-82



Perforated Tube Anchor Unit Assembly



U-Channel Anchor Unit Assembly

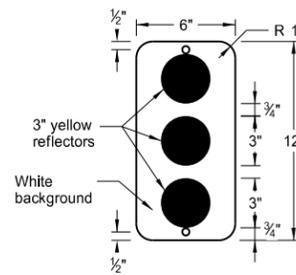
Pipe Culverts 10' max

Pipe Culverts greater than 10'

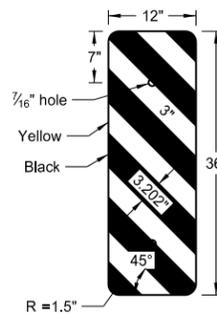
Box Culverts 10' max

Box Culverts greater than 10'

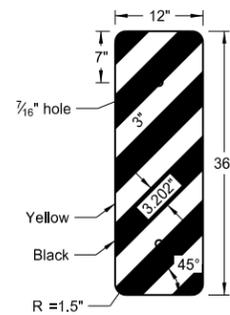
Bridges (B)



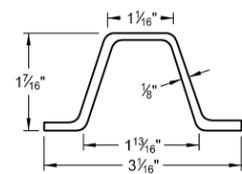
Object Marker OM2-1V (C) Type II



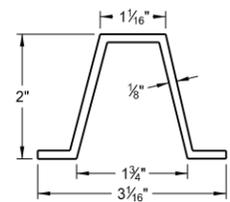
Object Marker Left OM-3L (C) Type III



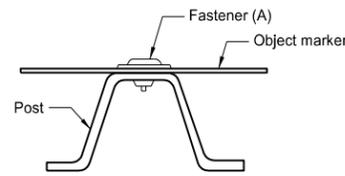
Object Marker Right OM-3R (C) Type III



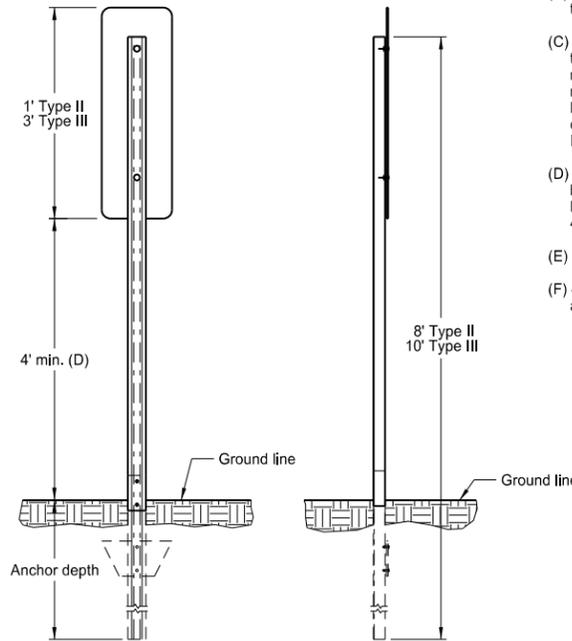
Steel Post Detail (E) Approx. 2 lb/ft



Aluminum Post Detail (E) Approx. 0.88 lb/ft



Fastener Detail



Object Marker Installation Detail

Notes:

- (A) The fastener shall be 3/8" dia. with flat washer having a min. outside dia. of 1 1/16". Fasteners shall be tension pin type or other non-rust vandal resistant fastener.
- (B) Object markers are not required if approach guardrail is installed with reflectors and end terminal with impact head object markers.
- (C) Back to back mountings require two object markers. The 3" yellow reflector shall conform to the requirements of Section 894.06 B.2 of the Standard Specifications. Object markers to be mounted vertically on steel posts in front of the bridge railing on each side of highway to mark the horizontal clearance on all bridges where the distance between wheel guards is less than approach width. All sign backing material shall be .100" sheet aluminum. Type III object markers shall be ASTM Type XI sheeting. Type II object markers shall be ASTM Type IV background sheeting with ASTM Type XI reflectors.
- (D) When an object marker is located 8' or less from shoulder or curb, vertical clearance shall be a minimum of 4' from the near edge of the traveled way to the bottom of the sign. If located more than 8' from the shoulder or curb the vertical clearance shall be a minimum of 4' from the ground to the bottom of the sign.
- (E) Posts shall conform to Section 894.03 B of the Standard Specifications.
- (F) 4" vertical clearance of anchor or breakaway base. The 4"x60" measurement shall be made above and below post location and back and ahead of post.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-3-13	
REVISIONS	
DATE	CHANGE
7-18-14	Revised Note C

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