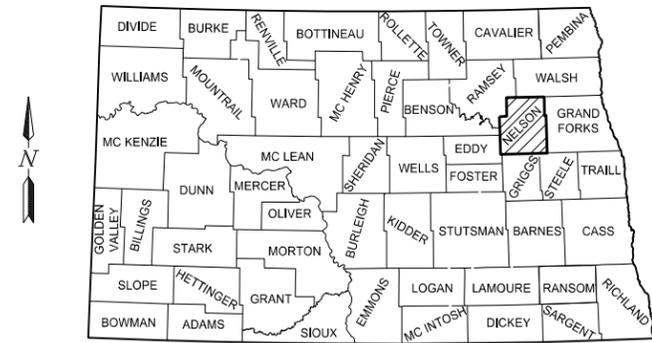


STATE	PROJECT NO.	PCN	SECTION NO.	SHEET NO.
ND	SC-CNOB-3204(066)	21038	1	1

JOB # 7



STATE COUNTY MAP

**NELSON COUNTY, NORTH DAKOTA
PLANS FOR FEDERAL AID PROJECT
SC-CNOB-3204(066)
NELSON COUNTY HIGHWAY 1 (CMC 3204)
HOT MIX ASPHALT PAVEMENT OVERLAY,
PIPE REPLACEMENT & INCIDENTALS**

GOVERNING SPECIFICATIONS

2014 Standard Specifications adopted by the North Dakota Department of Transportation and the Supplemental Specifications effective on the date the project is advertised.

PROJECT LENGTH

Project	Gross Miles	Net Miles
SC-CNOB-3204(066)	4.987	4.987

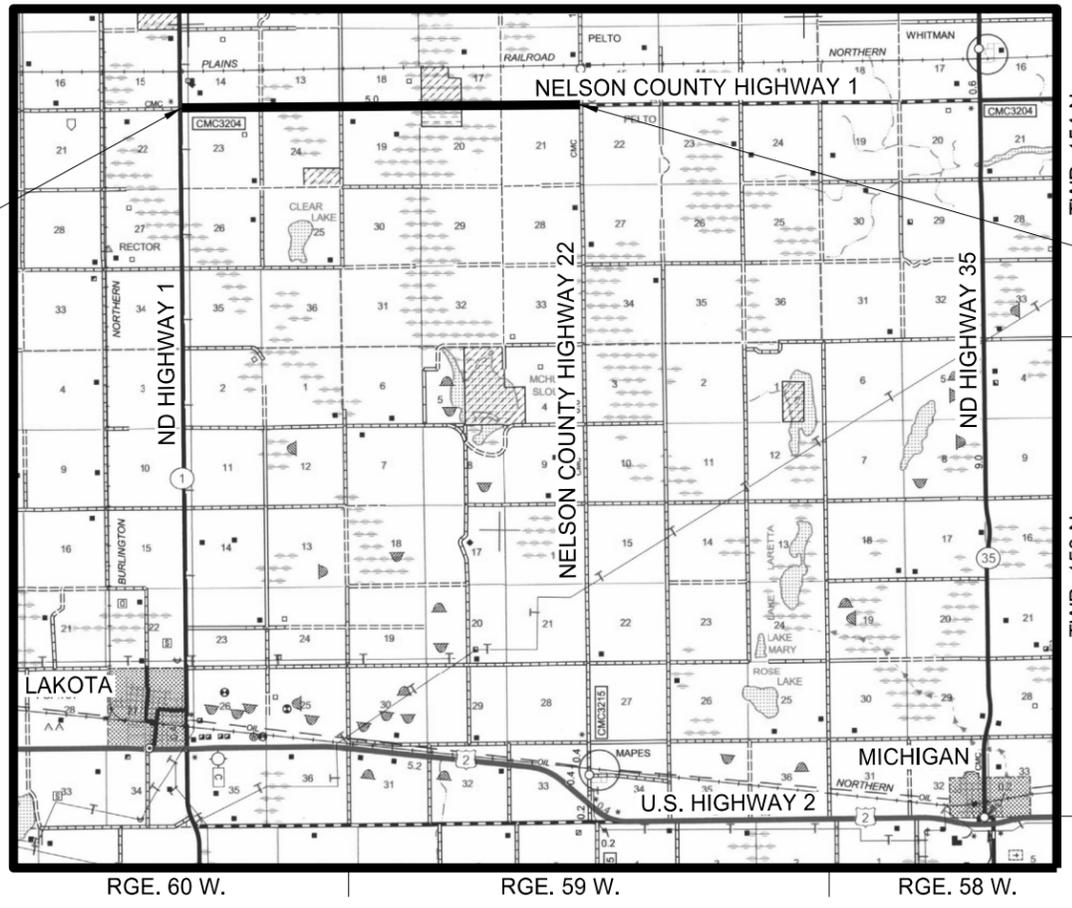
DESIGN DATA

Traffic ~ SC-CNOB-3204(066)		Average Daily			Est. 30th Max. Hr.
		Passenger	Trucks	Total	
Current Traffic	2016	115	10	125	13
Forecast Traffic	2036	130	10	140	14

Design Speed: 55 MPH
Minimum Sight Dist. for Stopping: 495 Feet

Project is located on Nelson County Highway 1, beginning at North Dakota Highway 1 and extending East approximately 5 miles to Nelson County Highway 22.

**BEGIN PROJECT SC-CNOB-3204(066)
NELSON COUNTY HIGHWAY 1**
Sta. 11+00 = A Point Approximately 100 Feet East of the Northeast Corner of Sec. 22, Twp. 154 N., Rge. 60 W.



**END PROJECT SC-CNOB-3204(066)
NELSON COUNTY HIGHWAY 1**
Sta. 274+32 = A Point Approximately 33 Feet East of the Northwest Corner of Sec. 22, Twp. 154 N., Rge. 59 W.

PS&E Corrections Made
Surveyed & Designed Date

February 2016
December 2015 & January 2016

DESIGNER Bryan Tykwinski
DESIGNER Jacob Loegering
DESIGNER _____
DESIGNER _____
DESIGNER _____

This document was originally issued and sealed by Anthony Herman Registration Number PE- 10396, on 04/12/16 and the original document is stored at the office of KLJ in Devils Lake, ND.

CERTIFICATION
I HEREBY CERTIFY THAT THESE PLANS WERE PREPARED BY ME OR UNDER MY DIRECT SUPERVISION, AND THAT I AM A DULY REGISTERED PROFESSIONAL ENGINEER UNDER THE LAWS OF THE STATE OF NORTH DAKOTA.

Anthony Herman
KADRMAS, LEE & JACKSON
DATE 4-12-16 REGISTRATION NUMBER 10396

1010 4TH AVENUE SW
P.O. BOX 937
VALLEY CITY, ND 58072-0937
(701) 845-4980, FAX (855) 288-8055
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	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	SC-CNOB-3204(066)	2	1

TABLE OF CONTENTS

<u>SECTION NO.</u>	<u>SHEET NO.</u>	<u>DESCRIPTION</u>
1	1	Title Sheet
2	1	Table of Contents & List of Standard Drawings
4	1	Scope of Work
6	1-2	Plan Notes
8	1	Estimate of Quantities
10	1	Basis of Estimate
11	1	Pavement Marking
20	1	General Details
20	2	Erosion Control Detail
30	1	Typical Sections
30	2-4	Centerline Pipe Typical Sections
51	1	Allowable Pipe List
100	1	Traffic Control Devices List
100	2	Traffic Control Signing Layout
100	3	Road Closure Layout for Centerline Pipe Installation

LIST OF STANDARD DRAWINGS

<u>STANDARD NO.</u>	<u>DESCRIPTION</u>
D-101-1, 2 & 3	NDDOT Abbreviations
D-101-20 & 21	Line Styles
D-101-30, 31 & 32	Symbols
D-704-2	Traffic Control for Coring of Hot Bituminous Pavement
D-704-7 & 8	Breakaway Systems for Construction Zone Signs
D-704-9	Construction Sign Details Terminal and Guide Signs
D-704-10	Construction Sign Details Regulatory Signs
D-704-11	Construction Sign Details Warning Signs
D-704-13	Barricade and Channelizing Device Details
D-704-14	Construction Sign Punching and Mounting Details
D-704-15	Road Closure Layouts
D-704-19	Road Closure and Lane Closure on a Two Way Road Layouts
D-704-20	Terminal and Seal Coat Sign Layouts
D-704-21	Detour and Roadway Diversion Sign Layouts
D-704-22	Construction Truck and Temporary Detour Layouts
D-704-26	Miscellaneous Sign Layouts
D-704-27	Traffic Control Plan for Moving Operations
D-704-50	Portable Sign Support Assembly
D-706-1	Bituminous Laboratory
D-708-6	Erosion and Siltation Controls – Median or Ditch Inlet Protection
D-714-4	Round Corrugated Steel Pipe Culverts and End Sections
D-714-25	Transverse Mainline Pipe Installation Detail – Pipes More Than 4 Feet Below Top of Subgrade
D-760-5	Saw Slotted Rumble Strips at Intersections
D-762-4	Pavement Marking
D-762-6	Short-Term Pavement Marking



STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	SC-CNOB-3204(066)	4	1

———— Hot Mix Asphalt Pavement Overlay & Incidentals

○ Pipe Replacement & Incidentals

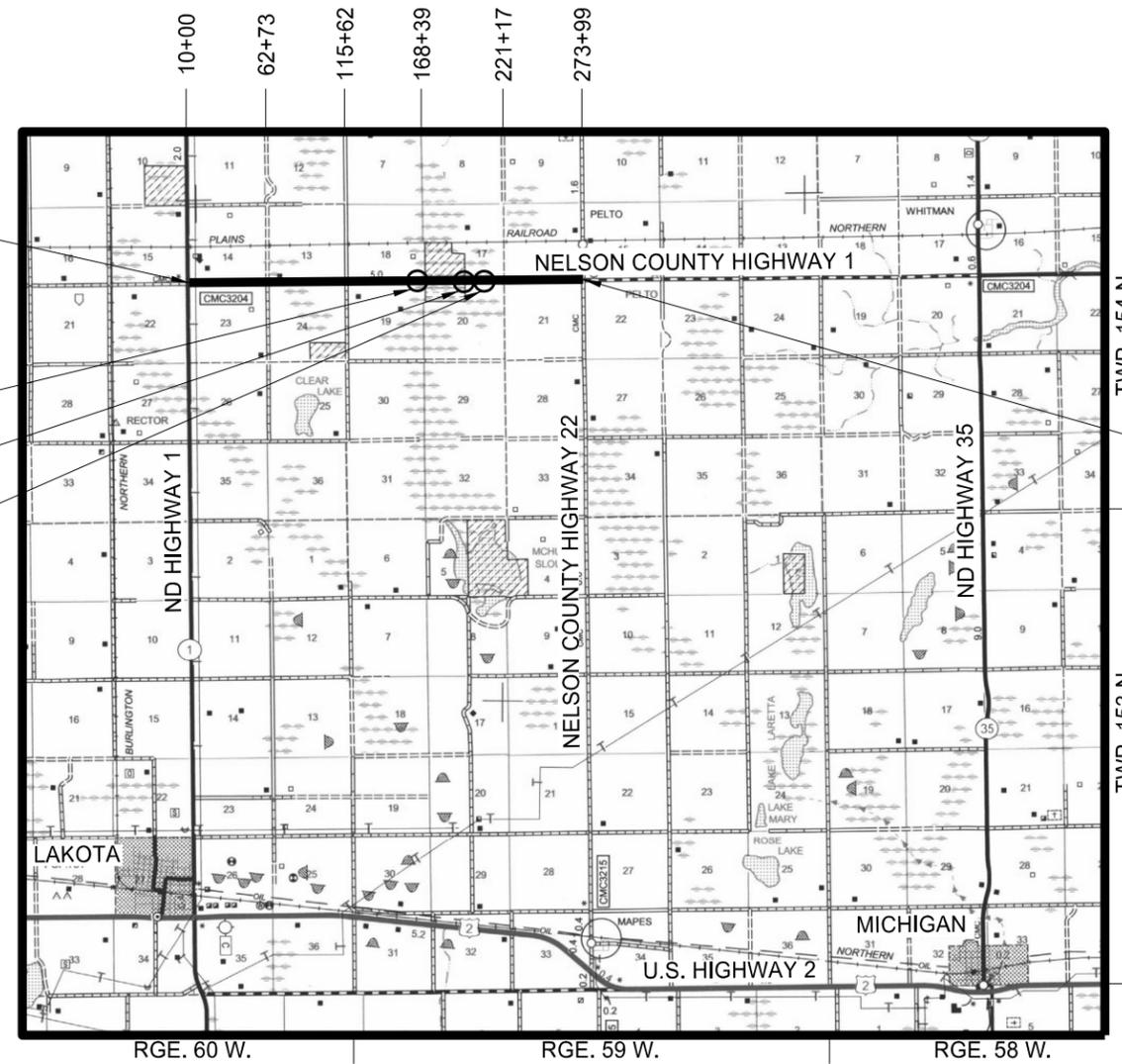
BEGIN PROJECT SC-CNOB-3204(066)
NELSON COUNTY HIGHWAY 1
Sta. 11+00 = A Point Approximately
100 Feet East of the Northeast Corner
of Sec. 22, Twp. 154 N., Rge. 60 W.

INSTALL 48IN CSP
Sta. 167+28

INSTALL 48IN CSP
Sta. 184+11

INSTALL 48IN CSP
Sta. 190+11

END PROJECT SC-CNOB-3204(066)
NELSON COUNTY HIGHWAY 1
Sta. 274+32 = A Point Approximately
33 Feet East of the Northwest Corner
of Sec. 22, Twp. 154 N., Rge. 59 W.



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SC-CNOB-3204(066) NELSON COUNTY, NORTH DAKOTA		
	SCOPE OF WORK	
	<small>DRWN. BY</small> BT	<small>CHKD. BY</small> JL

PLAN NOTES

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	SC-CNOB-3204(066)	6	1

100-P01 CONSTRUCTION ACTIVITIES: Conduct work activities during daylight hours only. If road is not officially closed to traffic; schedule construction activities to accommodate traffic before dark, open both lanes during non-working hours and keep one lane of at least 12 feet in width open during working hours.

107-P01 HAUL ROADS: Before submitting a proposal, contact the appropriate State, County, Township, Tribal or City officials to determine if there are any roadways that will be designated as "no haul routes".

202-P01 REMOVAL OF PAVEMENT: Only pavement removed for the replacement of the centerline culverts will be paid as "REMOVAL OF PAVEMENT." The pavement removed will become the property of the Contractor. Include all costs associated with removing, hauling and disposing of the pavement in the price bid for "REMOVAL OF PAVEMENT". Remove all sloughs within centerline culvert removal areas and consider them incidental to the bid item "REMOVAL OF PAVEMENT".

203-P01 COMMON EXCAVATION-SUBCUT: The Engineer will determine the location and actual quantity of "COMMON EXCAVATION-SUBCUT" (see Subgrade Repair Detail on Sheet 1 Section 20). The unit price bid for "COMMON EXCAVATION-SUBCUT" will govern regardless of the quantity used. An increase or decrease from plan quantity will not be accepted as a reason to negotiate any pay adjustment under this bid item. The bid item "COMMON EXCAVATION-SUBCUT" may be eliminated at the discretion of the Engineer.

Cut the existing asphalt leaving a vertical edge. Include the cost to cut a vertical edge in the price bid for "COMMON EXCAVATION-SUBCUT".

Delete the second paragraph of Standard Specification 203.04 C in its entirety. Compact aggregate according to section 203.04 E.4 "Compaction Control Type C".

256-P01 RIPRAP: There is existing riprap within the reconstruction limits. Remove and salvage all existing riprap in locations where embankment is to be placed adjacent to the road. The salvaged riprap must be clean and free of debris and meet gradation requirements of Grade II in Section 256.03 C.1 of the Standard Specifications. Any riprap removed and not deemed salvageable by the Engineer becomes the property of the contractor.

Place the riprap with an excavator to reduce segregation and do not dump the riprap on the foreslope. Finished riprap will have no irregularities and must be traversable. If necessary, chink the riprap to produce a traversable surface. The Engineer will measure the "RIPRAP GRADE II" in place by the cubic yard as shown on the plans. The volume will be computed on the basis of actual surface dimensions as constructed and the specified thickness. An increase or decrease in quantity is not a basis for an adjustment in price bid. Include all costs for materials, salvaging, stockpiling, cleaning, and equipment to locate, load, haul and place riprap in the price bid for "RIPRAP GRADE II".

262-P01 FLOTATION SILT CURTAIN: Install the "FLOTATION SILT CURTAIN" on the water prior to removal of the existing riprap (see Sheet 2 Section 20). Due to the size of the water body, installation meeting Type Moving Water will be required.

Place the floating silt curtain at a distance from the edge of the wetland that allows for sufficient area to construct the project without placing material against the floating silt curtain. Place no material against the floating silt curtain. If the project is not completed in one construction season, remove and replace the flotation silt curtain in accordance with Standard Specification 262.04 B. Include all costs to remove and replace the curtain in the price bid for "FLOTATION SILT CURTAIN". The silt curtain will not be paid for twice.

302-P01 AGGREGATE BASE COURSE CL 5: The Engineer will determine the location and actual quantity of "AGGREGATE BASE COURSE CL 5" in the field (see details on Sheet 1 Section 20). The unit price bid for "AGGREGATE BASE COURSE CL 5" governs regardless of the quantity used. An increase or decrease from plan quantity will not be accepted as a reason to negotiate any pay adjustment under this bid item.

The bid item "AGGREGATE BASE COURSE CL 5" used for patching and approaches will be paid for by the ton. Include any costs associated with hauling, placing, and compacting in the bid price "AGGREGATE BASE COURSE CL 5".

401-P01 TACK COAT: Supply and apply tack coat according to Section 401 of the Standard Specifications. Undiluted application rates are shown in the basis of estimate. Tack coat will not be measured for payment and will be included in the unit price bid for "SUPERPAVE FAA 43".

401-P02 FOG SEAL: Place a fog seal on pavement placed after September 15 with an SS1H or CSS1H emulsified asphalt at a rate of 0.10 gal/sy. Apply the fog seal immediately after the final rolling while the pavement is still warm. Fog seal will not be measured for payment and will be included in the unit price bid for "SUPERPAVE FAA 43". If the Contractor fails to have bitumen available to provide the fog seal, the Engineer may require the Contractor to cease paving operations and place the wearing course in the next construction season with liquidated damages applied until project completion. The fog coat may be eliminated at the discretion of the Engineer.

411-P01 TEMPORARY ASPHALT WEDGES: Place temporary asphalt or milled material wedges at the milled taper locations to allow for the smooth passage of vehicles. Include all costs for labor, materials and equipment to install and remove the wedges in the unit price bid for "MILLING PAVEMENT SURFACE".

430-P01 SUPERPAVE FAA 43: Patch pavement surface areas showing signs of failure as per the Subgrade Repair Detail (see Sheet 1 Section 20). Clean, tack and fill existing irregularities in the roadway with hot mix asphalt and compact in a separate operation. Compact the patching and leveling course with a minimum of one self-propelled pneumatic roller which meets NDDOT Standard Specification 151.01 A.3. Place all hot mix for the leveling course with a paver. A blade will not be allowed to place the leveling course. All hot mix asphalt and asphalt cement required for the patching and leveling course will be measured and paid for by the ton of "SUPERPAVE FAA 43" and "PG 58-28 ASPHALT CEMENT". This will be considered full payment for performing this work.

The Engineer will determine the location and actual quantity of Superpave FAA 43 used for patching. The unit price bid will govern regardless of quantity used and an increase or decrease in plan quantity will not be accepted as a reason to negotiate any pay adjustment.

Exercise extreme care not to mark or tear the new driving surface and keep all loaded trucks off the newly placed hot mix asphalt. Any damage to the newly paved surface will be repaired at the Contractor's expense.

430-P02 RECYCLED ASPHALT PAVEMENT: The Contractor has the option to bid the project using RAP - Superpave FAA 43 (Alternate B). Recycled material will not be available on the project and shall be supplied by the Contractor. A maximum of 20% recycled asphalt pavement will be allowed in the RAP - Superpave FAA 43 mixture.

If Alternative B is selected all references to Superpave FAA 43 will be replaced with RAP - Superpave FAA 43.

626-P01 COFFERDAM: The use of earthen berms will not be allowed.

All costs for sheet piling or other shoring methods to facilitate removal and installation of the centerline pipe is included in the unit price bid for "COFFERDAM".

704-P01 CONSTRUCTION SIGNING: Furnish the necessary signing as required by construction operations.

The required traffic control signs and devices are included in the "Traffic Control Devices List" and will be measured and paid at the contract unit price for each device. Payment will not be made for additional devices required to accommodate construction operations.

704-P02 TRAFFIC CONTROL FOR CENTERLINE PIPE REPLACEMENT: Use the construction signing layout on Sheet 3 Section 100 for removal and replacement of the centerline pipe at Station 167+28, Station 184+11 and Station 190+11. The Contractor will be allowed to close the roadway for fourteen consecutive days to remove and replace all the centerline pipes. If road closure exceeds fourteen days, liquidated damages in the amount of \$500/day will be deducted from the money due to the Contractor. Traffic control devices have been provided for this work. Payment for these signs has been included in the price bid for "TRAFFIC CONTROL SIGNS". The Contractor will coordinate his schedule with the Engineer and the County to ensure the least amount of downtime and disruption to traffic.

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SC-CNOB-3204(066) <small>NELSON COUNTY, NORTH DAKOTA</small>		
	PLAN NOTES	
DRWN. BY JM	CHKD. BY JML	PROJECT NO. 5315124

PLAN NOTES

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	SC-CNOB-3204(066)	6	2

- 704-P03 TRAFFIC CONTROL FOR BITUMINOUS PAVEMENT:** Provide traffic control consisting of temporary road closure, flagging and a pilot car.
- Traffic control device quantities are based on the list below. Provide additional devices at no additional cost to the Owner.
1. Standard D-704-15, layout A;
 2. Standard D-704-20, layout G;
 3. Standard D-704-22, layouts K; and
 4. Standard D-704-26, layouts EE, GG and FF.
- When installing layout G from Standard D-704-20, move sign W-3-5-48 and the sign assembly containing signs R2-1-48 and R2-1a-24 with the work area as it progresses through the construction zone. Place the R2-1-48 assembly a minimum of 500 feet in advance of flagging signs.
- 714-P01 CENTERLINE PIPE:** A cofferdam may be required to replace the centerline pipes. It will be the responsibility of the Contractor to keep the pipe trench and work area dewatered. After the installation of the centerline pipe, the cofferdam must be removed in its entirety at all pipe locations.
- Backfill the centerline pipe embankment with contractor furnished borrow. Compact the backfill material according to Standard Specification 203.04 E.2. Include all costs to locate, obtain, transport, place and compact the backfill material in the price bid for "PIPE CONDUIT 48IN".
- All costs for material, construction and dewatering of earthen material are included in the price bid for "PIPE CONDUIT 48IN".
- 714-P02 CORRUGATED STEEL PIPE:** Bands for pipe joints must be a minimum of 24" wide and will be included in the bid price for "PIPE CONDUIT 48IN".
- 760-P01 RUMBLE STRIPS:** Install "RUMBLE STRIPS - INTERSECTION", as per Standard Drawing D-760-5 at the following intersection:
- Nelson County Highway 1 / ND Highway 1.
- 762-050 PAVEMENT MARKING:** If the Engineer and Contractor agree, plan quantity will be used as the measurement for payment for pavement marking items.
- 762-P01 SHORT-TERM PAVEMENT MARKING:** The quantity for short-term striping is based on two applications (Leveling & Overlay) for the entire length of the project.

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SC-CNOB-3204(066) <small>NELSON COUNTY, NORTH DAKOTA</small>		
	PLAN NOTES	
	DRWN. BY JM	CHKD. BY JML

ESTIMATE OF QUANTITIES

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	SC-CNOB-3204(066)	8	1

SPEC	CODE	ITEM DESCRIPTION	UNIT	SC-CNOB-3204(066)				TOTAL
				MAINLINE	PATCHING & LEVELING	CENTERLINE PIPE	*DRIVES (9/26)	
103	0100	CONTRACT BOND	L SUM	1.0	-	-	-	1.0
202	0132	REMOVAL OF BITUMINOUS SURFACING	SY	-	-	312	-	312
202	0174	REMOVAL OF PIPE ALL TYPES AND SIZES	LF	-	-	298	-	298
203	0138	COMMON EXCAVATION-SUBCUT	CY	-	374	-	-	374
216	0100	WATER	M GAL	50	-	-	-	50
256	0200	RIPRAP GRADE II	CY	-	-	553	-	553
262	0100	FLOTATION SILT CURTAIN	LF	-	-	600	-	600
262	0101	REMOVE FLOTATION SILT CURTAIN	LF	-	-	600	-	600
302	0120	AGGREGATE BASE COURSE CL 5	TON	-	469	163	315	947
411	0105	MILLING PAVEMENT SURFACE	SY	434	-	-	-	434
430	1000	CORED SAMPLE	EA	59	-	-	-	59
626	0100	COFFERDAM	EA	-	-	3	-	3
702	0100	MOBILIZATION	L SUM	1.0	-	-	-	1.0
704	0100	FLAGGING	MHR	250	-	-	-	250
704	1000	TRAFFIC CONTROL SIGNS	UNIT	1,719	-	809	-	2,528
704	1052	TYPE III BARRICADE	EA	4	-	6	-	10
704	1067	TUBULAR MARKERS	EA	240	-	-	-	240
704	1185	PILOT CAR	HR	125	-	-	-	125
706	0500	AGGREGATE LABORATORY	EA	-	-	1	-	1
706	0550	BITUMINOUS LABORATORY	EA	1	-	-	-	1
706	0600	CONTRACTOR'S LABORATORY	EA	1	-	-	-	1
709	0151	GEOSYNTHETIC MATERIAL TYPE R1	SY	-	1,122	983	-	2,105
709	0155	GEOSYNTHETIC MATERIAL TYPE RR	SY	-	-	830	-	830
714	4125	PIPE CONDUIT 48IN	LF	-	-	298	-	298
760	0010	RUMBLE STRIPS - INTERSECTION	SET	1	-	-	-	1
762	0430	SHORT TERM 4IN LINE-TYPE NR	LF	13,551	13,551	-	-	27,102
762	1104	PVMT MK PAINTED 4IN LINE	LF	13,551	-	-	-	13,551

*(Section & Private Drives / Field Drives)

ALTERNATE A

SPEC	CODE	ITEM DESCRIPTION	UNIT	SC-CNOB-3204(066)				TOTAL
				MAINLINE	PATCHING & LEVELING	CENTERLINE PIPE	*DRIVES (9/26)	
430	0043	SUPERPAVE FAA 43	TON	7,231	2,364	74	123	9,792
430	5828	PG 58-28 ASPHALT CEMENT	TON	470	154	5	8	637

ALTERNATE B

SPEC	CODE	ITEM DESCRIPTION	UNIT	SC-CNOB-3204(066)				TOTAL
				MAINLINE	PATCHING & LEVELING	CENTERLINE PIPE	*DRIVES (9/26)	
430	0143	RAP - SUPERPAVE FAA 43	TON	7,231	2,364	74	123	9,792
430	5828	PG 58-28 ASPHALT CEMENT	TON	383	125	4	7	519

SC-CNOB-3204(066) NELSON COUNTY, NORTH DAKOTA		
	ESTIMATE OF QUANTITIES	
DRAWN BY BT	CHKD BY JL	PROJECT NO. 5315124

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	SC-CNOB-3204(066)	10	1

BASIS OF ESTIMATE

SC-CNOB-3204(066)						
QUANTITY PER MILE	WIDTH	SECTION & PRIVATE DRIVES (6/3)**	FIELD DRIVES (26)	SUBGRADE REPAIR/ PATCHING	UNIT	DESCRIPTION
				QUANTITY PER MILE		
-	-	-	-	75	CY	Common Excavation-Subcut
-	-	-	-	-	M GAL	Water (10 M Gal/Mi for Dust Palliative)
-	-	9	9	94	TON	Aggregate Base Course CL 5 (1.875 Tons/CY)
763	26'	-	-	-	GAL	Tack Coat for Leveling Course (0.05 Gal/SY) (Incidental to "Superpave FAA 43")
851	29'	-	-	-	GAL	Tack Coat for Wearing Course (0.05 Gal/SY) (Incidental to "Superpave FAA 43")
50	-	-	-	-	MHR	Flagging
25	-	-	-	-	HR	Pilot Car
-	-	-	-	225	SY	Geosynthetic Material Type R1

** Section Drives / Private Drives
Two cores per 2000' per lane per lift plus 1 full depth per mile

ALTERNATE A

QUANTITY PER MILE	WIDTH	SECTION & PRIVATE DRIVES (6/3)**	FIELD DRIVES (26)	SUBGRADE REPAIR/ PATCHING	UNIT	DESCRIPTION
				QUANTITY PER MILE		
424	26'	-	-	-	TON	Superpave FAA 43-Leveling Course (2.0 Tons/CY)*
1,450	30'	5	3	50	TON	Superpave FAA 43-Wearing Course (2.0 Tons/CY)*

*PG 58-28 Asphalt Cement is estimated at 6.5% for quantity calculations.
** Section Drives / Private Drives

ALTERNATE B

QUANTITY PER MILE	WIDTH	SECTION & PRIVATE DRIVES (6/3)**	FIELD DRIVES (26)	SUBGRADE REPAIR/ PATCHING	UNIT	DESCRIPTION
				QUANTITY PER MILE		
424	26'	-	-	-	TON	RAP - Superpave FAA 43-Leveling Course (2.0 Tons/CY)*
1,450	30'	5	3	50	TON	RAP - Superpave FAA 43-Wearing Course (2.0 Tons/CY)*

*PG 58-28 Asphalt Cement is estimated at 5.3% for quantity calculations.
** Section Drives / Private Drives

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SC-CNOB-3204(066) NELSON COUNTY, NORTH DAKOTA		
	BASIS OF ESTIMATE	
	DRAWN BY BT	CHKD. BY JL

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	SC-CNOB-3204(066)	11	1

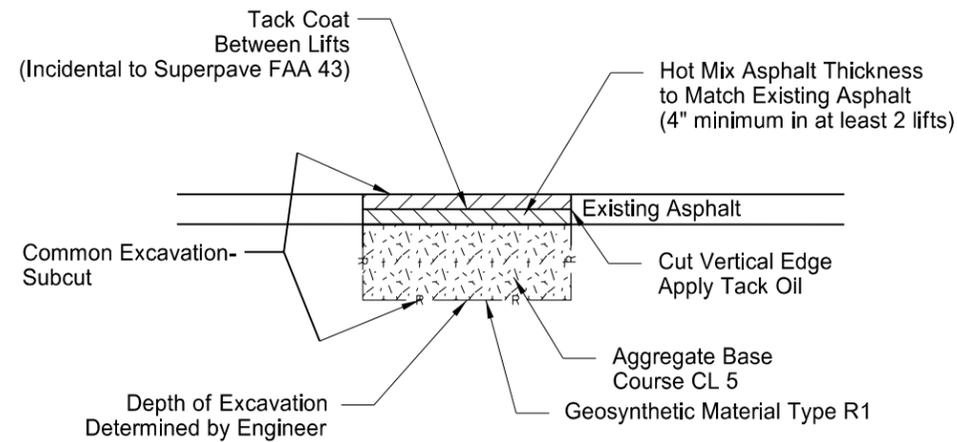
PAVEMENT MARKING

DESCRIPTION	UNIT	QUANTITY PER LOCATION
4" Yellow No Passing Zone (Solid Line)		
Sta. 10+50 to Sta. 16+01	LT LF	551
Sta. 25+69 to Sta. 33+66	RT LF	797
Sta. 33+93 to Sta. 39+38	LT LF	545
Sta. 59+87 to Sta. 68+64	RT LF	877
Sta. 68+98 to Sta. 76+79	LT LF	781
Sta. 105+14 to Sta. 110+96	RT LF	582
Sta. 113+68 to Sta. 124+53	LT LF	1,085
Sta. 130+82 to Sta. 135+06	RT LF	424
Sta. 137+14 to Sta. 141+90	LT LF	476
Sta. 218+85 to Sta. 223+09	RT LF	424
Sta. 226+51 to Sta. 230+80	LT LF	429
Subtotal (Yellow)	LF	6,971
4" Yellow Center Lines (10' Line, 30' Skip)		
Sta. 10+50 to Sta. 273+51	LF	6,580
Subtotal (Yellow)	LF	6,580
Total Yellow Pavement Marking Paint	LF	13,551

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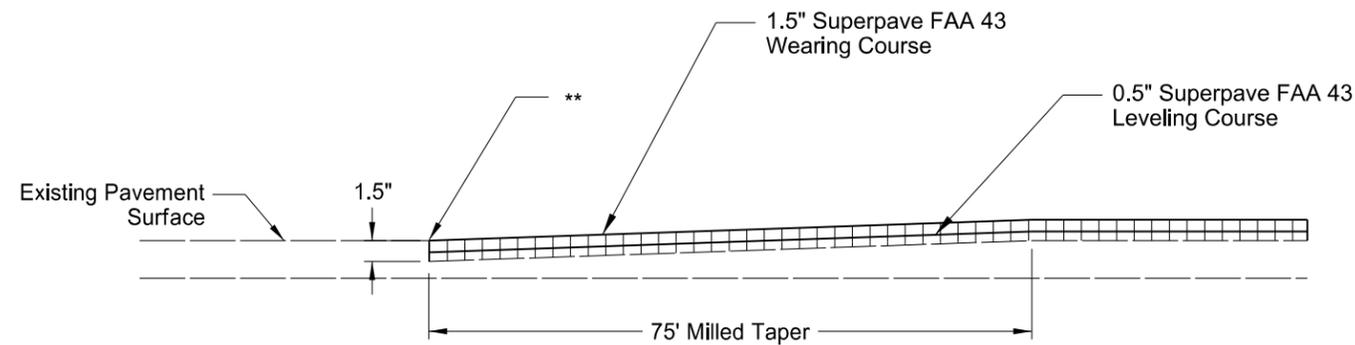
SC-CNOB-3204(066) <small>NELSON COUNTY, NORTH DAKOTA</small>		
	PAVEMENT MARKING	
	DRAWN BY BT	CHKD. BY JL

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	SC-CNOB-3204(066)	20	1



SUBGRADE REPAIR

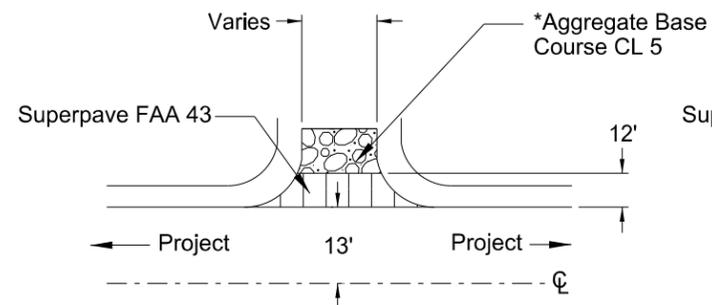
- 1.) Subgrade Repairs shall be limited to 12 inch maximum depth below the bottom of existing asphalt layer.
- 2.) Each lift of hot bituminous pavement shall cure overnight before installation of the next course.
- 3.) Geosynthetic Material Type R1 may be eliminated in field by the engineer.



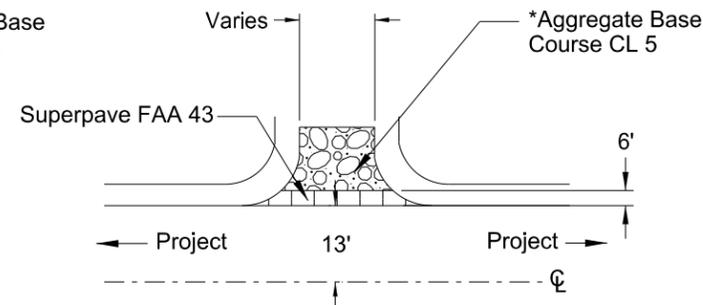
MILLED TAPER

Mill the existing pavement and taper as shown above. 25' for every 0.5 inches of Superpave FAA 43. A wearing course shall be placed matching the roadway surface elevation at the ends of the project (Sta. 11+00 & Sta. 274+32).

** Cut the existing asphalt leaving a vertical edge. include the cost to cut a vertical edge in the price bid for "MILLING PAVEMENT SURFACE"



PRIVATE AND SECTION DRIVES



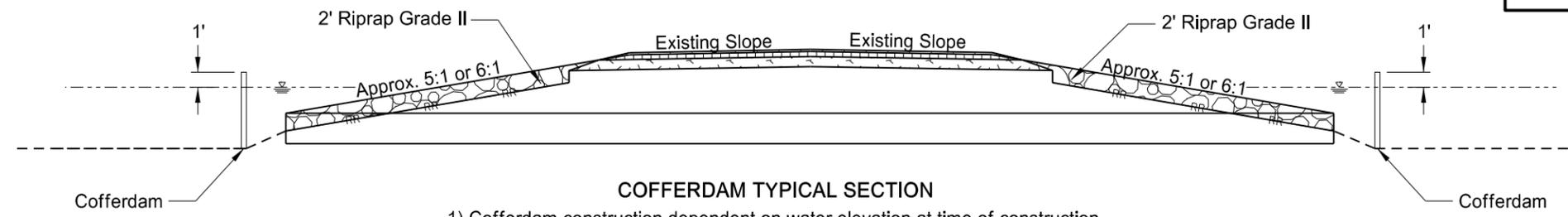
FIELD DRIVES

* Aggregate Base Course CL 5 has been provided to fill in around the drives. This material will be required when sloughs are steeper than a 4:1.

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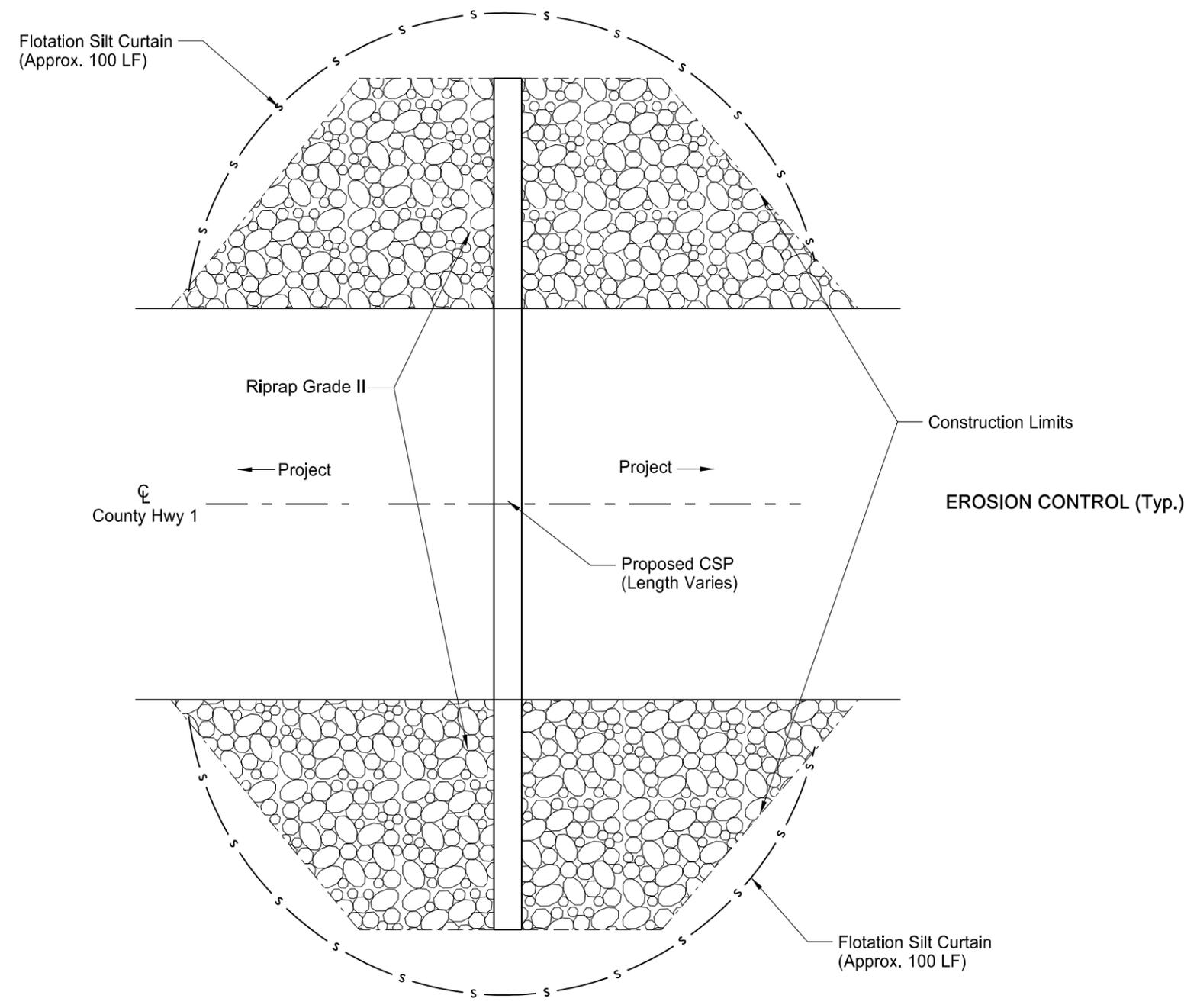
SC-CNOB-3204(066) NELSON COUNTY, NORTH DAKOTA		
GENERAL DETAILS		
DRAWN BY BT	CHKD. BY JL	PROJECT NO. 5315124

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	SC-CNOB-3204(066)	20	2



COFFERDAM TYPICAL SECTION

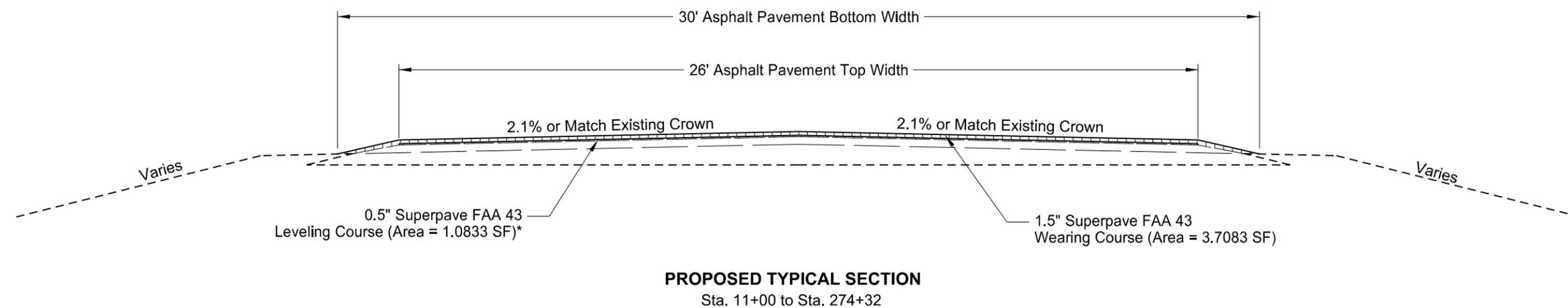
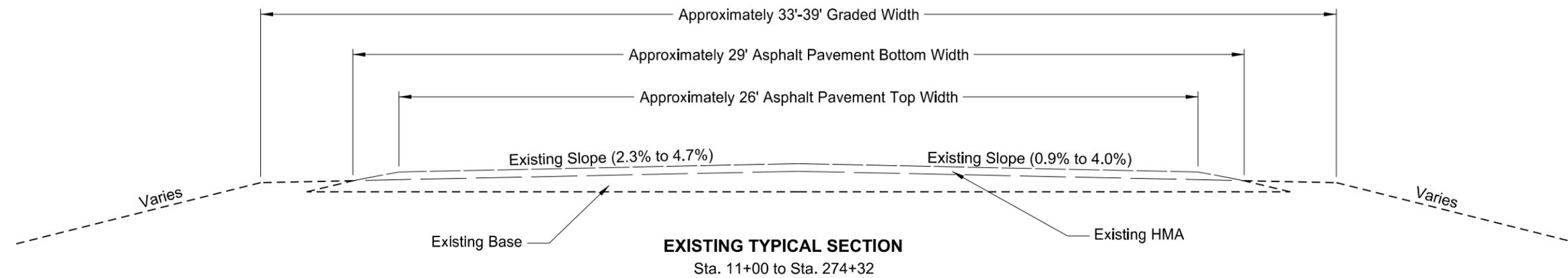
- 1) Cofferdam construction dependent on water elevation at time of construction.
- 2) Each cofferdam may be eliminated at the discretion of the Engineer.



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SC-CNOB-3204(066) NELSON COUNTY, NORTH DAKOTA		
	EROSION CONTROL DETAIL	
	DRAWN BY JL	CHKD. BY GT

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	SC-CNOB-3204(066)	30	1

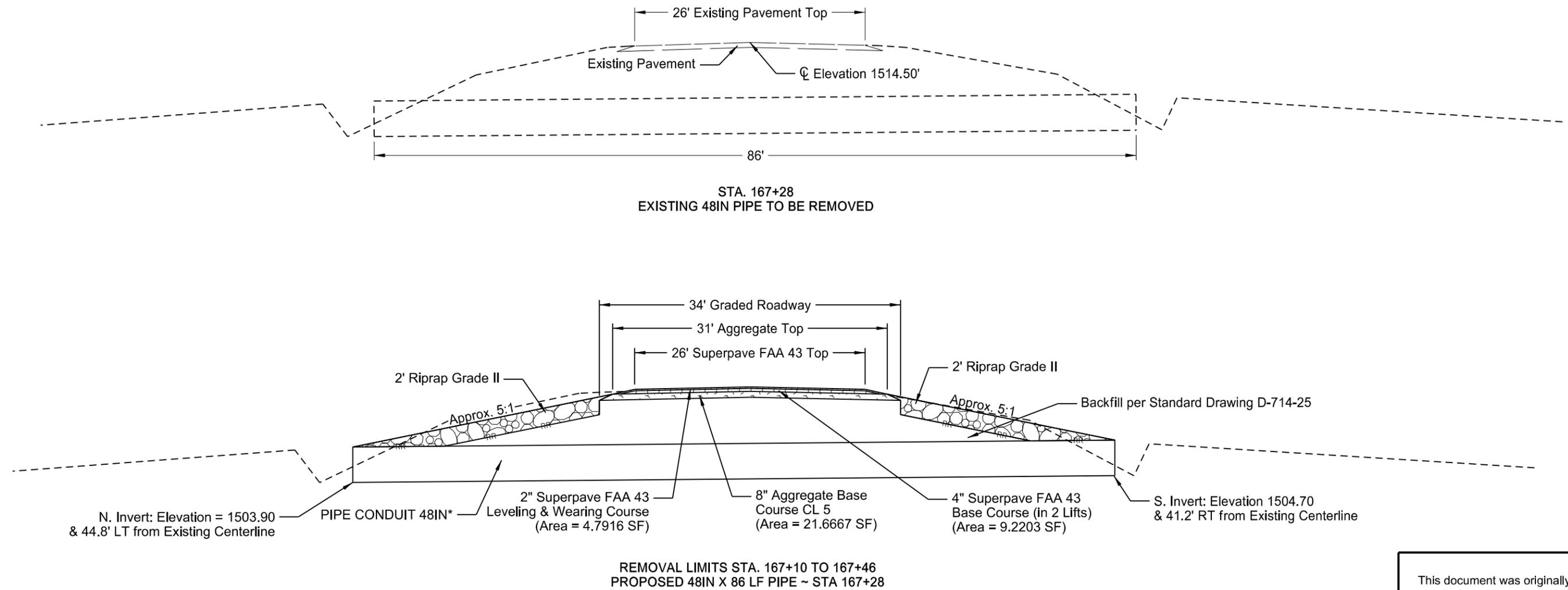


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SC-CNOB-3204(066) NELSON COUNTY, NORTH DAKOTA		
	TYPICAL SECTIONS	
	DRWN. BY BT	CHKD. BY JL
		PROJECT NO. 5315124

* Place Leveling Course with a paver. Blade Leveling will not be allowed.

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	SC-CNOB-3204(066)	30	2



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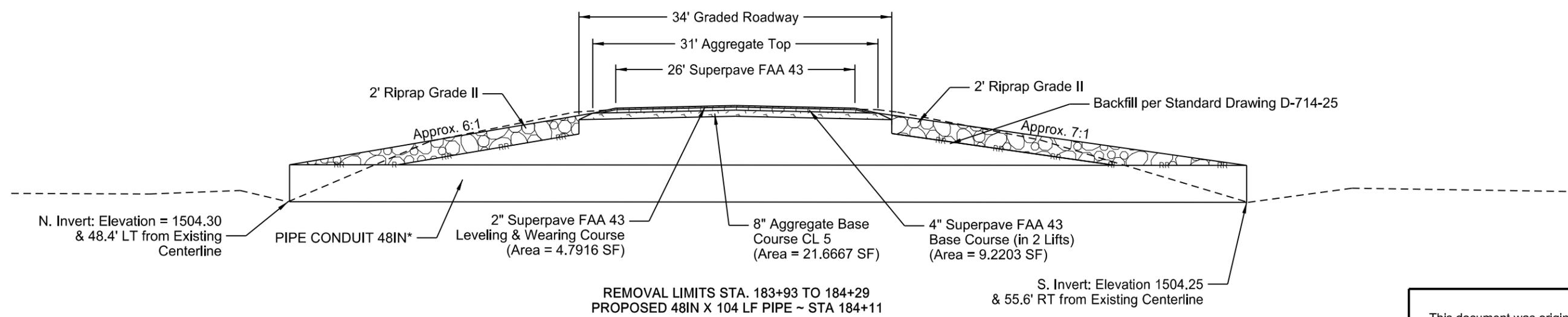
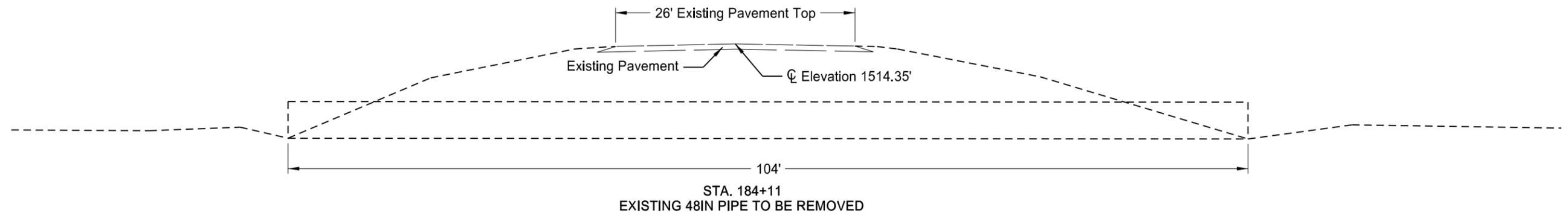
SC-CNOB-3204(066)
NELSON COUNTY, NORTH DAKOTA



CENTERLINE PIPE
TYPICAL SECTIONS

DRWN. BY JL	CHKD. BY JL	PROJECT NO. 5315124
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STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	SC-CNOB-3204(066)	30	3



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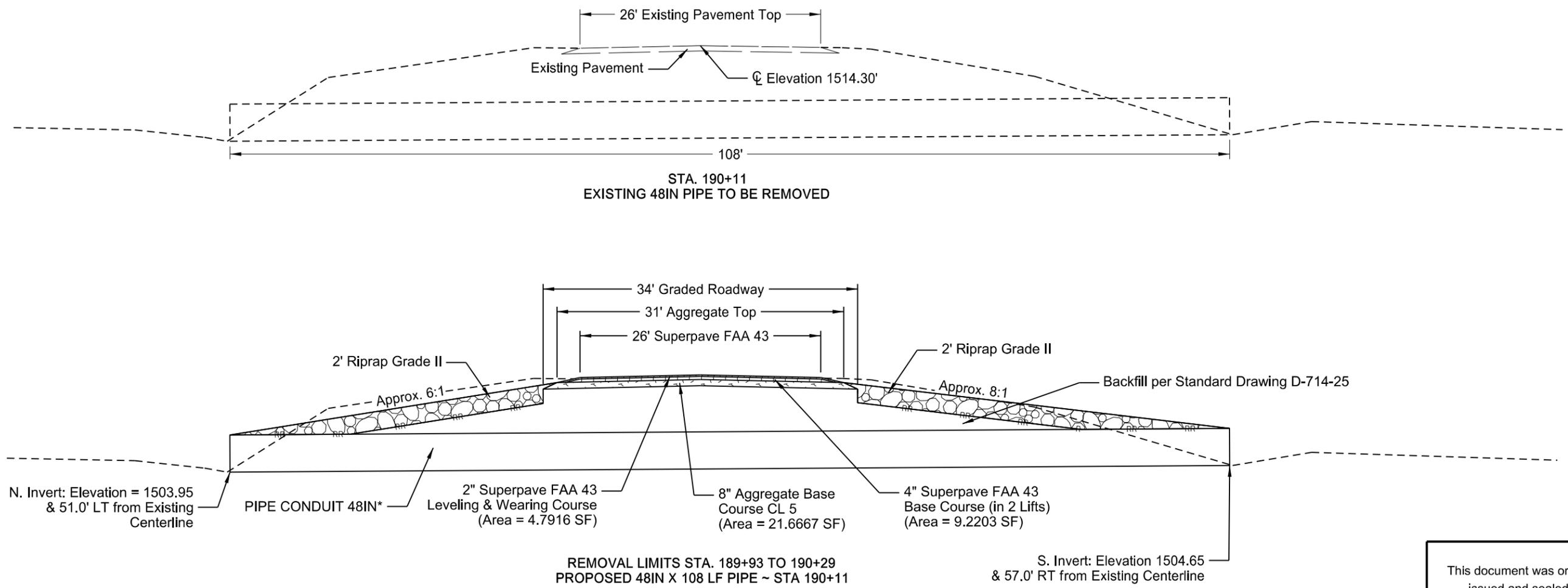
SC-CNOB-3204(066)
NELSON COUNTY, NORTH DAKOTA



CENTERLINE PIPE TYPICAL SECTIONS

DRWN. BY JL	CHKD. BY JL	PROJECT NO. 5315124
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STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	SC-CNOB-3204(066)	30	4



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SC-CNOB-3204(066)
NELSON COUNTY, NORTH DAKOTA



CENTERLINE PIPE
TYPICAL SECTIONS

DRAWN BY JL	CHKD. BY JL	PROJECT NO. 5315124
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	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	SC-CNOB-3204(066)	51	1

Begin Station / Location	Begin Offset	End Station / Location	End Offset	Pipe Installation (Pay Item)			Allowable Material	Required Diameter	Steel Pipe Coatings	Steel Pipe Corrugations or Spiral Ribs	Steel Pipe Minimum Thickness	R1 Fabric (Pay Item)	(*, B) End Sections		Applicable Backfill Detail
				In	Bid Item	LF							EA	EA	
176+28	44.8' LT	176+28	41.2' RT	48	Pipe Conduit	86	Corrugated Steel Pipe	48	A	2,3,5	0.168	284	FES	FES	D-714-25
							Corrugated Steel Pipe	48	P	2,3,5	0.064				
184+11	48.4' LT	184+11	55.6' RT	48	Pipe Conduit	104	Corrugated Steel Pipe	48	A	2,3,5	0.168	346	FES	FES	D-714-25
							Corrugated Steel Pipe	48	P	2,3,5	0.064				
190+11	51.0' LT	190+11	57.0' RT	48	Pipe Conduit	108	Corrugated Steel Pipe	48	A	2,3,5	0.168	353	FES	FES	D-714-25
							Corrugated Steel Pipe	48	P	2,3,5	0.064				

(A) Pay length will vary based on "C" distance. See Standard Drawing D-714-01.

Coatings: Z = Zinc

A = Aluminum

P = Polymeric (over Zinc or Aluminum)

Corrugations: 2 = 2-2/3"x1/2"

3 = 3"x1"

5 = 5"x1"

(*) The price bid for "Pipe Conduit" bid items includes end sections.

(B) Nelson County is reserving the right to allow burning in their ditches. Plastic coated metal must have approved segments and end treatments that are non-flammable.

FES = Flared End Section

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SC-CNOB-3206(066)
NELSON COUNTY, NORTH DAKOTA



ALLOWABLE PIPE LIST - PIPE OPTION

DRWN. BY: BT CKD. BY: JL PROJECT NO.: 5315124

SIGN NUMBER	SIGN SIZE	DESCRIPTION	AMOUNT REQUIRED		TOTAL AMOUNT REQUIRED	UNITS PER AMOUNT	UNITS SUB TOTAL
			BY PHASE NO.				
			TC	RC			
D3-36	36"x6"	STREET NAME SIGN (Sign and installation only)				6	
G20-1-60	60"x24"	ROAD WORK NEXT ___ MILES	2		2	34	68
G20-1b-60	60"x24"	WORK IN PROGRESS/ NO WORK IN PROGRESS (Sign and installation only)				26	
G20-2-48	48"x24"	END ROAD WORK	2		2	19	38
G20-4-36	36"x18"	PILOT CAR FOLLOW ME (Mounted to back of pilot car)	1		1	18	18
G20-10-108	108"x48"	CONTRACTOR SIGN				64	
G20-50a-72	72"x36"	ROAD WORK NEXT ___ MILES RT & LT ARROWS				37	
G20-52a-72	72"x24"	ROAD WORK NEXT ___ MILES RT or LT ARROW	4		4	30	120
G20-55-96	96"x48"	SPEED LIMIT ENFORCED - MINIMUM FEE \$80 WHEN WORKERS PRESENT				59	
M1-1-36	36"x36"	INTERSTATE ROUTE MARKER (Post and installation only)				10	
M1-4-24	24"x24"	U.S. ROUTE MARKER (Post and installation only)				10	
M1-5-24	24"x24"	STATE ROUTE MARKER (Post and installation only)				10	
M3-1-24	24"x12"	NORTH (Mounted on route marker post)				7	
M3-2-24	24"x12"	EAST (Mounted on route marker post)	5		5	7	35
M3-3-24	24"x12"	SOUTH (Mounted on route marker post)				7	
M3-4-24	24"x12"	WEST (Mounted on route marker post)	4		4	7	28
M4-8-24	24"x12"	DETOUR (Mounted on route marker post)	17		17	7	119
M4-8a-24	24"x24"	END DETOUR	2		2	12	24
M4-9-30	30"x24"	DETOUR ARROW RIGHT or LEFT/AHD AND RT or LT				15	
M4-10-48	48"x18"	DETOUR ARROW RIGHT or LEFT				23	
M5-1-21	21"x15"	ARROW AHD AND RT or LT (Mounted on route marker post)	6		6	7	42
M5-2-21	21"x15"	ARROW AHD UP & RT or LT (Mounted on route marker post)				7	
M6-1-21	21"x15"	ARROW RT or LT (Mounted on route marker post)	7		7	7	49
M6-2-21	21"x15"	ARROW UP & RT or LT (Mounted on route marker post)				7	
M6-3-21	21"x15"	ARROW AHD (Mounted on route marker post)	2		2	7	14
R1-1-48	48"x48"	STOP	1		1	32	32
R1-1a-18	18"x18"	STOP and SLOW PADDLE Back to Back	2		2	5	10
R1-2-60	60"x60"	YIELD				29	
R2-1-48	48"x60"	SPEED LIMIT ___	4		4	39	156
R2-1a-24	24"x18"	MINIMUM FEE \$80 (Mounted on Speed Limit post)	2		2	10	20
R3-7-48	48"x48"	LEFT or RIGHT LANE MUST TURN LEFT or RIGHT				35	
R4-1-48	48"x60"	DO NOT PASS	2		2	39	78
R4-7-48	48"x60"	KEEP RIGHT SYMBOL				39	
R5-1-48	48"x48"	DO NOT ENTER				35	
R6-1-36	36"x12"	ONE WAY RIGHT or LEFT				13	
R7-1-12	12"x18"	NO PARKING				11	
R10-6-24	24"x36"	STOP HERE ON RED				16	
R11-2-48	48"x30"	ROAD CLOSED	2		2	28	56
R11-2a-48	48"x30"	STREET CLOSED				28	
R11-3a-60	60"x30"	ROAD CLOSED ___ MILES AHEAD LOCAL TRAFFIC ONLY	2		2	31	62
R11-3c-60	60"x30"	STREET CLOSED ___ MILES AHEAD LOCAL TRAFFIC ONLY				31	
R11-4a-60	60"x30"	STREET CLOSED TO THRU TRAFFIC				31	
W1-3-48	48"x48"	RIGHT or LEFT SHARP REVERSE CURVE ARROW				35	
W1-4-48	48"x48"	RIGHT or LEFT REVERSE CURVE ARROW				35	
W1-4b-48	48"x48"	DOUBLE RIGHT or LEFT REVERSE CURVE ARROW				35	
W1-6-48	48"x24"	LARGE ARROW				26	
W3-1-48	48"x48"	STOP AHEAD SYMBOL				35	
W3-3-48	48"x48"	SIGNAL AHEAD SYMBOL				35	
W3-4-48	48"x48"	BE PREPARED TO STOP	2		2	35	70
W3-5-48	48"x48"	SPEED REDUCTION AHEAD	2		2	35	70
W4-2-48	48"x48"	RIGHT or LEFT LANE TRANSITION SYMBOL				35	
W5-1-48	48"x48"	ROAD NARROWS				35	
W5-8-48	48"x48"	THRU TRAFFIC RIGHT LANE				35	
W5-9-48	48"x48"	ROAD WORK TRAFFIC ONLY DOWN & LT or RT ARROW				35	
W6-3-48	48"x48"	TWO WAY TRAFFIC SYMBOL				35	
W8-1-48	48"x48"	BUMP	12		12	35	420
W8-3-48	48"x48"	PAVEMENT ENDS	6		6	35	210
W8-7-48	48"x48"	LOOSE GRAVEL				35	
W8-9a-48	48"x48"	SHOULDER DROP-OFF				35	
W8-11-48	48"x48"	UNEVEN LANES	2		2	35	70
W8-12-48	48"x48"	NO CENTER STRIPE				35	
W8-53-48	48"x48"	TRUCKS ENTERING HIGHWAY	2		2	35	70
W8-54-48	48"x48"	TRUCKS ENTERING AHEAD or ___ FT.				35	
W8-55-48	48"x48"	TRUCKS CROSSING AHEAD or ___ FT.				35	
W8-56-48	48"x48"	TRUCKS EXITING HIGHWAY				35	
W9-3a-48	48"x48"	CENTER LANE CLOSED SYMBOL				35	
W12-2-48	48"x48"	LOW CLEARANCE SYMBOL				35	
W13-1-24	24"x24"	___ MPH ADVISORY SPEED PLATE (Mounted on warning sign post)				11	
W13-4-48	48"x60"	RAMP ARROW				39	
W14-3-48	48"x36"	NO PASSING ZONE				23	
W20-1-48	48"x48"	ROAD WORK AHEAD or ___ FT or ___ MILE	5		5	35	175
W20-2-48	48"x48"	DETOUR AHEAD or ___ FT	4		4	35	140
W20-3-48	48"x48"	ROAD or STREET CLOSED AHEAD or ___ FT.	2		2	35	70
W20-4-48	48"x48"	ONE LANE ROAD AHEAD or ___ FT.				35	
W20-5-48	48"x48"	RIGHT or LEFT LANE CLOSED AHEAD or ___ FT.				35	
W20-7a-48	48"x48"	FLAGGING SYMBOL	2		2	35	70
W20-7k-24	24"x18"	___ FEET (Mounted on warning sign post)				10	
W20-8-48	48"x48"	STREET CLOSED				35	
W20-51-48	48"x48"	EQUIPMENT WORKING				35	
W20-52-54	54"x12"	NEXT ___ MILES (Mounted on warning sign post)	2		2	12	24
W21-1a-48	48"x48"	WORKERS SYMBOL				35	
W21-2-48	48"x48"	FRESH OIL				35	

SIGN NUMBER	SIGN SIZE	DESCRIPTION	AMOUNT REQUIRED		TOTAL AMOUNT REQUIRED	UNITS PER AMOUNT	UNITS SUB TOTAL
			BY PHASE NO.				
			TC	RC			
W21-3-48	48"x48"	ROAD MACHINERY AHEAD or ___ FT					35
W21-5-48	48"x48"	SHOULDER WORK					35
W21-5a-48	48"x48"	RIGHT or LEFT SHOULDER CLOSED					35
W21-5b-48	48"x48"	RIGHT or LEFT SHOULDER CLOSED AHEAD or ___ FT.					35
W21-6a-48	48"x48"	SURVEY CREW AHEAD					35
W21-50-48	48"x48"	BRIDGE PAINTING AHEAD or ___ FT.					35
W21-51-48	48"x48"	MATERIAL ON ROADWAY					35
W22-8-48	48"x48"	FRESH OIL LOOSE ROCK					35
	24"x24"	TAKE TURNS (6" D letters) (Mounted on stop sign post)					11

SPECIAL SIGNS

SIGN NUMBER	SIGN SIZE	DESCRIPTION	TC	RC	TOTAL AMOUNT REQUIRED	UNITS PER AMOUNT	UNITS SUB TOTAL
M1-6-24	24"x24"	NELSON COUNTY 1		17	17	10	170

SPEC & CODE

SPEC & CODE	DESCRIPTION	TOTAL UNITS
704-1000	TRAFFIC CONTROL SIGNS	2528

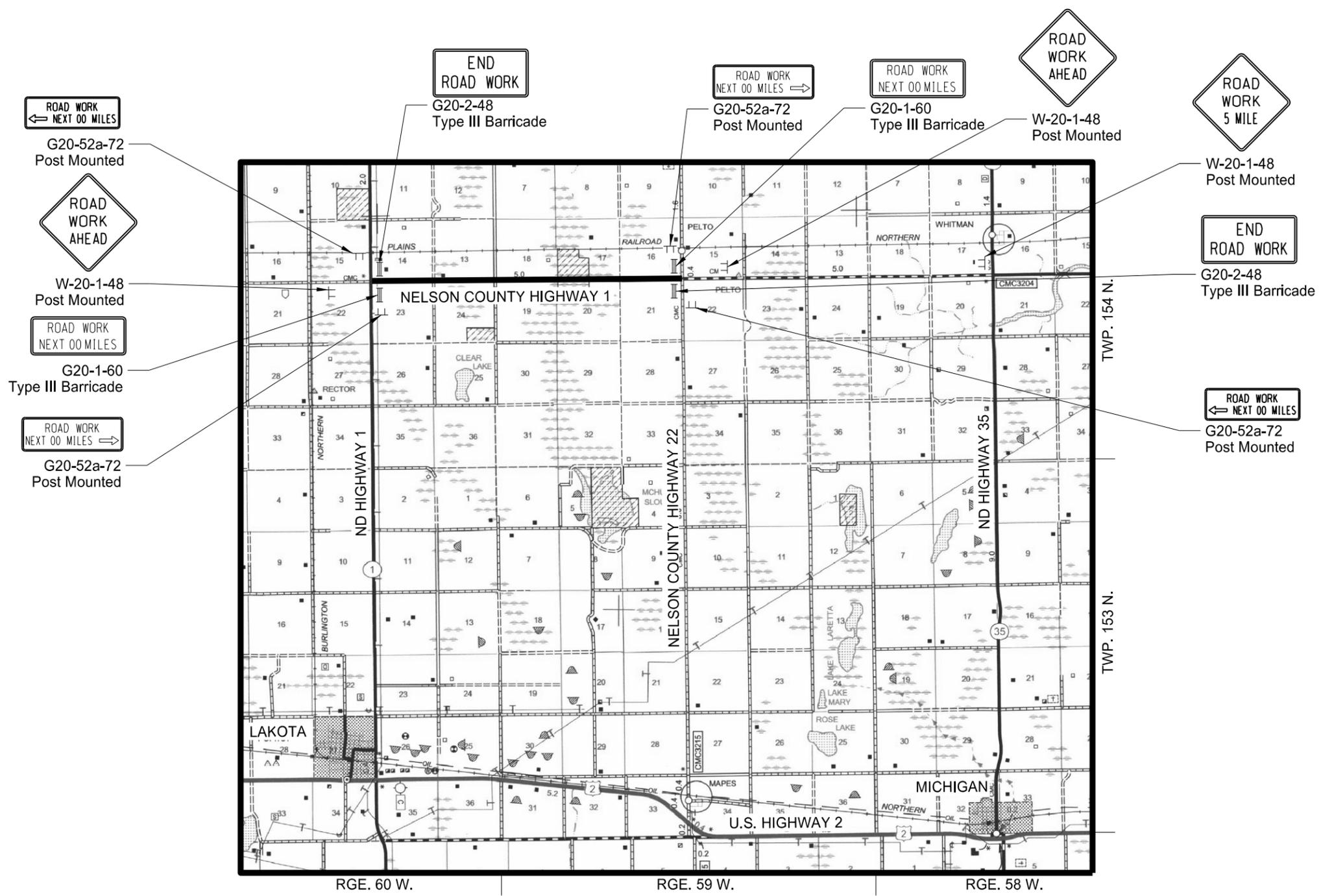
SPEC & CODE	DESCRIPTION	UNIT	QUANTITY BY PHASE NO.		TOTAL QUANTITY
			TC	RC	
			704-0100	FLAGGING	
704-1041	ATTENUATION DEVICE-TYPE B-55	EACH			
704-1043	ATTENUATION DEVICE-TYPE B-65	EACH			
704-1044	ATTENUATION DEVICE-TYPE B-70	EACH			
704-1050	TYPE I BARRICADES	EACH			
704-1051	TYPE II BARRICADES	EACH			
704-1052	TYPE III BARRICADES	EACH	4	10	10
704-1060	DELINEATOR DRUMS	EACH			
704-1065	TRAFFIC CONES	EACH			
704-1067	TUBULAR MARKERS	EACH	240		240
704-1070	DELINEATOR	EACH			
704-1072	FLEXIBLE DELINEATORS	EACH			
704-1081	VERTICAL PANELS - BACK TO BACK	EACH			
704-1085	SEQUENCING ARROW PANEL - TYPE A	EACH			
704-1086	SEQUENCING ARROW PANEL - TYPE B	EACH			
704-1087	SEQUENCING ARROW PANEL - TYPE C	EACH			
704-1088	SEQUENCING ARROW PANEL - TYPE C - CROSSOVER	EACH			
704-1095	TYPE B FLASHERS	EACH			
704-1185	PILOT CAR	HR	125		125
704-1500	OBLITERATION OF PVMT MK	SF			
704-3501	PORTABLE PRECAST CONCRETE MED BARRIER	LF			
704-3510	PRECAST CONCRETE MED BARRIER - STATE FURNISHED	EACH			
762-0200	RAISED PAVEMENT MARKERS	EACH			
762-0420	SHORT TERM 4IN LINE - TYPE R	LF			
762-0430	SHORT TERM 4IN LINE - TYPE NR	LF	27102		27102
772-2110	FLASHING BEACON - POST MOUNTED	EACH			

NOTE:
If additional signs are required, units will be calculated using the formula from Section III-19.06 of the Design Manual.
<http://www.dot.nd.gov/>

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Traffic Control Devices List

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	SC-CNOB-3204(066)	100	2



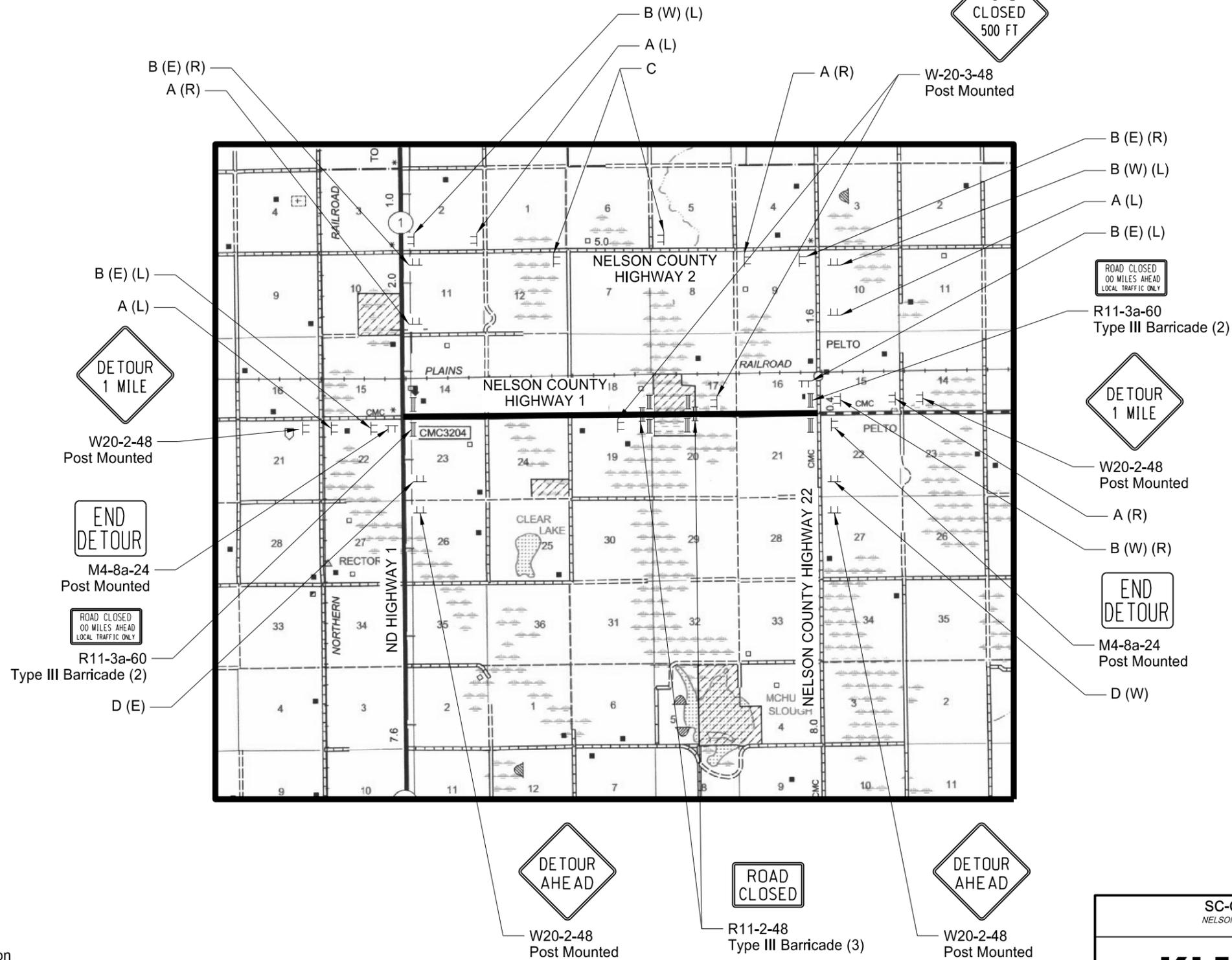
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The sign layout shown is for general information purposes only. The Contractor will be required to conform to the MUTCD and the Standard Drawings when installing the Traffic Control Signing.

SC-CNOB-3204(066) NELSON COUNTY, NORTH DAKOTA		
	TRAFFIC CONTROL SIGNING LAYOUT	
	<small>DRAWN BY</small> BT	<small>CHKD. BY</small> JL

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	SC-CNOB-3204(066)	100	3

- DETOUR M4-8-24
- NELSON COUNTY 1 M1-6-24
- A = 
- (L) = M5-1-21
- 
- (R) = M5-1-21 Post Mounted
- DETOUR M4-8-24
- EAST M3-2-24
- (E) = M3-2-24
- DETOUR M4-8-24
- WEST M3-4-24
- (W) = M3-4-24
- B = NELSON COUNTY 1 M1-6-24
- 
- (L) = M6-1-21
- 
- (R) = M6-1-21 Post Mounted
- DETOUR M4-8-24
- NELSON COUNTY 1 M1-6-24
- C = NELSON COUNTY 1 M1-6-24 Post Mounted
- DETOUR M4-8-24
- EAST M3-2-24
- (E) = M3-2-24
- DETOUR M4-8-24
- WEST M3-4-24
- (W) = M3-4-24
- D = NELSON COUNTY 1 M1-6-24
- 
- M6-3-21 Post Mounted



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 Registration Number
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SC-CNOB-3204(066)
 NELSON COUNTY, NORTH DAKOTA



ROAD CLOSURE LAYOUT FOR CENTERLINE PIPE INSTALLATION

DRWN BY: BT CRKD BY: JL PROJECT NO.: 5315124

The sign layout shown is for general information purposes only. The Contractor will be required to conform to the MUTCD and the Standard Drawings when installing the Traffic Control Signing.

NDDOT ABBREVIATIONS

? This is a special text character used in the labeling of existing features. It indicates a feature that has an unknown characteristic, potentially based on: lack of description, location accuracy or purpose.

Abn abandoned
 Abut abutment
 Ac acres
 Adj adjusted
 Aggr aggregate
 Ahd ahead
 ARV air release valve
 Align alignment
 Al alley
 Alt alternate
 Alum aluminum
 ADA Americans with Disabilities Act
 A ampere
 & and
 Appr approach
 Approx approximate
 ACP asbestos cement pipe
 Asph asphalt
 AC asphalt cement
 Assmd assumed
 @ at
 Atten attenuation
 ATR automatic traffic recorder
 Ave Avenue
 Avg average
 ADT average daily traffic
 Az azimuth
 Bk back
 BF back face
 Bs backsight
 Balc balcony
 B Wire barbed wire
 Barr barricade
 Btry battery
 Brg bearing
 BI beehive inlet
 Beg begin
 BM bench mark
 Bkwy bikeway
 Bit bituminous
 Blk block
 Bd Ft board feet
 BH bore hole
 BS both sides
 Bot bottom
 Blvd Boulevard
 Bndry boundary
 BC brass cap
 Brkwy breakaway
 Br bridge
 Bldg building

BV butterfly valve
 Byp bypass
 C Gdrl cable guardrail
 Calc calculate
 Cd candela
 CIP cast iron pipe
 CB catch basin
 CRS cationic rapid setting
 C Gd cattle guard
 C To C center to center
 Cl or C centerline
 Cm centimeter
 Ch chain
 Chnlk chain-link
 Ch Blk channel block
 Ch Ch channel change
 Chk check
 Chsld chiseled
 Cir circle
 Cl class
 Cl clay
 Cl F clay fill
 Cl Hvy clay heavy
 Cl Lm clay loam
 Clnt clean-out
 Clr clear
 Cl&gr clearing & grubbing
 Co S coal slack
 Comb. combination
 Coml commercial
 Compr compression
 CADD computer aided drafting & design
 Conc concrete
 Cond conductor
 Const construction
 Cont continuous
 CSB continuous split barrel sample
 Contr contraction
 Contr contractor
 CP control point
 Coord coordinate
 Cor corner
 Corr corrected
 CAES corrugated aluminum end section
 CAP corrugated aluminum pipe
 CMES corrugated metal end section
 CMP corrugated metal pipe
 CPVCP corrugated poly-vinyl chloride pipe
 CSES corrugated steel end section
 CSP corrugated steel pipe
 C coulomb
 Co County
 Crse course
 C Gr course gravel
 CS course sand

Ct Court
 Xarm cross arm
 Xbuck cross buck
 Xsec cross sections
 Xing crossing
 Xrd Crossroad
 Crn crown
 CF cubic feet
 M3 cubic meter
 M3/s cubic meters per second
 CY cubic yard
 Cy/mi cubic yards per mile
 Culv culvert
 C&G curb & gutter
 CI curb inlet
 CR curb ramp
 CS curve to spiral
 C cut
 Dd Ld dead load
 Defl deflection
 Defm deformed
 Deg or D degree
 DInt delineate
 DIntr delineator
 Depr depression
 Desc description
 Det detail
 DWP detectable warning panel
 Dtr detour
 Dia diameter
 Dir direction
 Dist distance
 DM disturbed material
 DB ditch block
 DG ditch grade
 Dbl double
 Dn down
 Dwg drawing
 Dr drive
 Drwy driveway
 DI drop inlet
 D dry density
 Ea each
 Esmt easement
 E East
 EB Eastbound
 Elast elastomeric
 EL electric locker
 E Mtr electric meter
 Elec electric/al
 EDM electronic distance meter
 Elev or El elevation
 Ellipt elliptical
 Emb embankment
 Emuls emulsion/emulsified

ES end section
 Engr engineer
 ESS environmental sensor station
 Eq equal
 Eq equation
 Evgr evergreen
 Exc excavation
 Exst existing
 Exp expansion
 Expy Expressway
 E external of curve
 Extru extruded
 FOS factor of safety
 F Fahrenheit
 FS far side
 F farad
 Fed Federal
 FP feed point
 Ft feet/foot
 Fn fence
 Fn P fence post
 FO fiber optic
 FB field book
 FD field drive
 F fill
 FAA fine aggregate angularity
 FS fine sand
 FH fire hydrant
 Fl flange
 Flrd flared
 FES flared end section
 F Bcn flashing beacon
 FA flight auger sample
 FL flow line
 Ftg footing
 FM force main
 Fs foresight
 Fnd found
 Fdn foundation
 Frac fractional
 Frwy freeway
 Frt front
 FF front face
 F Disp fuel dispenser

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
07-01-14	
REVISIONS	
DATE	CHANGE

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NDDOT ABBREVIATIONS

D-101-2

FFP	fuel filler pipes	IPn	Iron Pin	MC	medium curing	Ped	pedestal
FLS	fuel leak sensor	IP	iron Pipe	M	mega	Ped	pedestrian
Furn	furnish/ed	Jt	joint	Mer	meridian	PPP	pedestrian pushbutton post
Gal	gallon	J	joule	M	meter	Pen.	penetration
Galv	galvanized	Jct	junction	M/s	meters per second	Perf	perforated
Gar	garage	K	kelvin	M	mid ordinate of curve	Per.	perimeter
Gs L	gas line	Kn	kilo newton	Mi	mile	PL	pipeline
G Reg	gas line regulator	Kpa	kilo pascal	MM	mile marker	PI	place
GMV	gas main valve	Kg	kilogram	MP	mile post	P&P	plan & profile
G Mtr	gas meter	Kg/m3	kilogram per cubic meter	MI	milliliter	PL	plastic limit
GSV	gas service valve	Km	kilometer	Mm	millimeter	PI	plate
GVP	gas vent pipe	K	Kip(s)	Mm/hr	millimeters per hour	Pt	point
GV	gate valve	LS	Land Surveyor (licensed)	Min	minimum	PCC	point of compound curve
Ga	gauge	LSIT	Land Surveyor In Training	Misc	miscellaneous	PC	point of curve
Geod	geodetic	Ln	lane	Mon	monument	PI	point of intersection
GIS	Geographical Information System	Lg	large	Mnd	mound	PRC	point of reverse curvature
G	giga	Lat	latitude	Mtbl	mountable	PT	point of tangent
GPS	Global Positioning System	Lt	left	Mtd	mounted	POC	point on curve
Gov	government	L	length of curve	Mtg	mounting	POT	point on tangent
Grd	graded/grade	Lens	lenses	Mk	muck	PE	polyethylene
Gr	gravel	Lvl	level	Mun	municipal	PVC	polyvinyl chloride
Grnd	ground	LB	level book	N	nano	PCC	Portland Cement concrete
GWM	ground water monitor	Lvng	leveling	NGS	National Geodetic Survey	Lb or #	pounds
Gdrl	guardrail	Lht	light	NS	near side	PP	power pole
Gtr	gutter	LP	light pole	Neop	neoprene	Preempt	preemption
H Plg	H piling	Ltg	lighting	Ntwk	network	Prefab	prefabricated
Hdwl	headwall	Lig Co	lignite coal	N	newton	Prfmd	performed
Ha	hectare	Lig Sl	lignite slack	N	North	Prep	preparation
Ht	height	LF	linear foot	NE	North East	Press.	pressure
HI	height of instrument	Liq	liquid	NW	North West	PRV	pressure relief valve
Hel	helical	LL	liquid limit	NB	Northbound	Prestr	prestressed
H	henry	L	litre	No. or #	number	Pvt	private
HZ	hertz	Lm	loam	Obsc	obscure(d)	PD	private drive
HDPE	high density polyethylene	Loc	location	Obsn	observation	Prod.	production/produce
HM	high mast	LC	long chord	Ocpd	occupied	Prog	programmed
HP	high pressure	Long.	longitude	Ocpy	occupy	Prop.	property
HPS	high pressure sodium	Lp	loop	Off Loc	office location	Prop Ln	property line
Hwy	highway	LD	loop detector	O/s	offset	Ppsd	proposed
Hor	horizontal	Lm	lumen	OC	on center	PB	pull box
HBP	hot bituminous pavement	Lum	luminaire	C	one dimensional consolidation		
HMA	hot mix asphalt	L Sum	lump sum	OC	organic content		
Hr	hour(s)	Lx	lux	Orig	original		
Hyd	hydrant	ML	main line	O To O	out to out		
Ph	hydrogen ion content	M Hr	man hour	OD	outside diameter		
Id	identification	MH	manhole	OH	overhead		
In or "	inch	Mkd	marked	PMT	pad mounted transformer		
Incl	inclinometer tube	Mkr	marker	Pg	pages		
IMH	inlet manhole	Mkg	marking	Pntd	painted		
ID	inside diameter	MA	mast arm	Pr	pair		
Inst	instrument	Matl	material	Pnl	panel		
Intchg	interchange	Max	maximum	Pk	park		
Intmdt	intermediate	MC	meander corner	PK	Parker-Kalon nail		
Intscn	intersection	Meas	measure	Pa	pascal		
Inv	invert	Mdn	median	PSD	passing sight distance		
IM	iron monument	MD	median drain	Pvmt	pavement		

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
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08-03-15	General Revisions

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NDDOT ABBREVIATIONS

D-101-3

Qty	quantity	SN	sign number	Tan	tangent	Wb	weber
Qtr	quarter	Sig	signal	T	tangent (semi)	WIM	weigh in motion
Rad or R	radius	Si Cl	silt clay	TS	tangent to spiral	W	west
RR	railroad	Si Cl Lm	silty clay loam	Tel	telephone	WB	westbound
Rlwy	railway	Si Lm	silty loam	Tel B	Telephone Booth	Wrng	wiring
Rsd	raised	Sgl	single	Tel P	telephone pole	W/	with
RTP	random traverse point	SC	slow curing	Tv	television	W/o	without
Rge or R	range	SS	slow setting	Temp	temperature	WC	witness corner
RC	rapid curing	Sm	small	Temp	temporary	WGS	world geodetic system
Rec	record	S	South	TBM	temporary bench mark	Z	zenith
Rcy	recycle	SE	South East	T	tesla		
RAP	recycled asphalt pavement	SW	South West	T	thinwall tube sample		
RPCC	recycled portland cement concrete	SB	Southbound	T/mi	tons per mile		
Ref	reference	Sp	spaces	Ts	topsoil		
R Mkr	reference marker	Spcl	special	Twp or T	township		
RM	reference monument	SA	special assembly	Traf	traffic		
Refl	reflectorized	SP	special provisions	TSCB	traffic signal control box		
RCB	reinforced concrete box	G	specific gravity	Tr	trail		
RCES	reinforced concrete end section	Spk	spike	Transf	transformer		
RCP	reinforced concrete pipe	SC	spiral to curve	TB	transit book		
RCPS	reinforced concrete pipe sewer	ST	spiral to tangent	Trans	transition		
Reinf	reinforcement	SB	split barrel sample	TT	transmission tower		
Res	reservation	SH	sprinkler head	Trans	transverse		
Ret	retaining	SV	sprinkler valve	Trav	traverse		
Rev	reverse	Sq	square	TP	traverse point		
Rt	right	SF	square feet	Trtd	treated		
R/W	right of way	Km2	square kilometer	Trmt	treatment		
Riv	river	M2	square meter	Qc	triaxial compression		
Rd	road	SY	square yard	TERO	tribal employment rights ordinance		
Rdbd	road bed	Stk	stake	Tpl	triple		
Rdwy	roadway	Std	standard	TP	turning point		
RWIS	roadway weather information system	N	standard penetration test	Typ	typical		
Rk	rock	Std Specs	standard specifications	Qu	unconfined compressive strength		
Rt	route	Sta	station	Ugrnd	underground		
Salv	salvage(d)	Sta Yd	station yards	USC&G	US Coast & Geodetic Survey		
Sd	sand	Stm L	steam line	USGS	US Geologic Survey		
Sdy Cl	sandy clay	SEC	steel encased concrete	Util	utility		
Sdy Cl Lm	sandy clay loam	SMA	stone matrix asphalt	VG	valley gutter		
Sdy Fl	sandy fill	SSD	stopping sight distance	Vap	vapor		
Sdy Lm	sandy loam	SD	storm drain	Vert	vertical		
San	sanitary sewer line	St	street	VC	vertical curve		
Sc	scoria	SPP	structural plate pipe	VCP	vitrified clay pipe		
Sec	seconds	SPPA	structural plate pipe arch	V	volt		
Sec	section	Str	structure	Vol	volume		
SL	section line	Subd	subdivision	Wkwy	walkway		
Sep	separation	Sub	subgrade	W	water content		
Seq	sequence	Sub Prep	subgrade preperation	WGV	water gate valve		
Serv	service	Ss	subsoil	WL	water line		
Sh	shale	SE	superelevation	WM	water main		
Sht	sheet	SS	supplement specification	WMV	water main valve		
Shtng	sheeting	Supp	supplemental	W Mtr	water meter		
Shldr	shoulder	Surf	surfacing	WSV	water service valve		
Sw	sidewalk	Surv	survey	WW	water well		
S	siemens	Sym	symmetrical	W	watt		
SD	sight distance	SI	systems international	Wrng	wearing		

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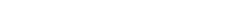
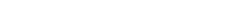
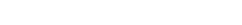
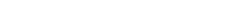
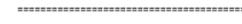
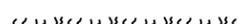
Line Styles

.....	Limits of Const Transition Line	—— s —— s ——	Floating Silt Curtain	—— ——— ———	Existing Aggregate (Cross Section View)	- - - - -	Existing Centerline
.....	Bale Check	—— ——— T ——	Existing Telephone Line	—— ——— ———	Existing Curb and Gutter (Cross Section View)	- - - - -	Supplemental Contour
.....	Rock Check	—— ——— TV ——	Existing TV Line	—— ——— ———	Existing Riprap	—— - - - - -	Right of Way
.....	Sight Distance Triangle Line	Void — void — void — v	Existing Assumed Ground (Not Surveyed)	—— ——— ———	Existing Underground Vault or Lift Station	—— - - - - -	Existing Right of Way
- - - - -	Small Hidden Object	Void — void — void — v	Tentative Ground Line	—— ——— ———	Tangent Line	—— - - - - -	Existing Right of Way Railroad
- - - - -	Dimension Leader	—— ——— w ——	Existing Water or Steam Line	- - - - -	Hidden Object	- - - - -	Failure Line
- - - - -	Existing Ground	=====	Existing Under Drain	—— ——— ———	Existing Dirt Surface	- - - - -	Existing Conditions
- - - - -	Existing Topsoil (Cross Section View)	=====	Under Drain	—— ——— ———	Existing Conduit	- - - - -	Existing Ground (Details)
—— ——— ———	Large Hidden Object	=====	Wall	—— ——— ———	Topsoil Profile	—— - - - - -	Existing Sixteenth Section Line
—— ——— ———	Edge Drain	=====	Existing Slotted Drain	- - - - -	Existing Conductor	- - - - -	Existing Right of Way Not State Owned
—— D —— D ——	Geotextile Fabric Type D	—— + —— + ——	Existing Cemetary Boundary	- - - - -	Conductor	- - - - -	Phantom Object
—— ——— E ——	Existing Electrical	—— ——— ———	Centerline Pavement Marking	- - - - -	Fiber Optic	- - - - -	Centerline Main
—— ——— FO ——	Existing Fiber Optic Line	=====	Barrier with Centerline Pavement Marking	- - - - -	Existing Loop Detector	-	Existing Guardrail Cable
—— ——— FO ——	Existing TV Fiber Optic	=====	Barrier Pavement Marking	- - - - -	Subgrade, Subcut or Ditch Grade	— • — • — • — •	Existing Guardrail Metal
—— ——— G ——	Existing Gas Pipe	- - - - -	Stripe 4 IN Dotted Extension White	—— ——— ———	Existing Asphalt Surface	—— . —— . —— . —— .	Existing Edge of Water
—— Geo —— Geo ——	Geogrid	- - - - -	Stripe 8 IN Dotted Extension White	—— ——— ———	Existing Asphalt (Cross Section View)	- - - - -	Excavation Limits
—— ——— OH ——	Existing Overhead Utility Line	- - - - -	Stripe 8 IN Lane Drop	—— ——— ———	Existing Reinforcement Rebar	——	Existing Government Lot Line
—— ——— P ——	Existing Power	—— v v v v ——	Wetland Mitigation	—— ——— ———	Existing Tie Point Line	Existing Adjacent Block Lines
—— ——— PL ——	Existing Fuel Pipeline	- - - - -	Existing Box Culvert Bridge	—— ——— ———	Existing State or International Line	Existing Adjacent Lot Lines
—— ——— PL ——	Existing Undefined Above Ground Pipe Line	- - - - -	Existing Concrete Surface	—— ——— ———	Existing Quarter Section Line	Existing Adjacent Property Line
—— ——— R —— R ——	Geotextile Fabric Type R	- - - - -	Existing Drainage Structure	—— ——— ———	Existing County	Existing Adjacent Subdivision Lines
—— ——— R —— R ——	Geotextile Fabric Type R1	- - - - -	Easement	—— ——— ———	Existing Section Line	
—— REMOVE —— REMOVE ——	Remove Line	- - - - -	Existing Concrete	—— ——— ———	Existing Township	
—— RR —— RR ——	Geotextile Fabric Type RR	- - - - -	Existing Easement	—— ——— ———	Existing Railroad Centerline	
—— S —— S ——	Geotextile Fabric Type S	—— ——— ———	Existing Gravel Surface	—— - - - - -	Centerline	

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Line Styles

	Subgrade Reinforcement		Existing Railroad Switch		Sheet Piling
	Existing Down Guy Wire Down Guy		Overhead Sign Structure Cantilever		W-Beam w Posts
	Existing Fence		24 Inch Pipe		Existing W-Beam Guardrail with Posts
	Existing Railroad		Reinforced Concrete Pipe		Exst Wet Area-Vegetation Break
	Existing Sanitary Sewer		Signal Head with Mast Arm		Existing Wetland Delineated
	Existing Sanitary Force Main		Existing Signal Head with Mast Arm		
	Existing Storm Drain		Tie Bar at Random Spacing		
	Existing Storm Drain Force Main		3-Cable w Posts		
	Fence		Existing 3-Cable w Posts		
	Silt Fence		Site Boundary		
	Existing Field Line		Fiber Rolls		
	Exst Flow		Doweled Joint		
	Flow		Tie Bar 30 Inch 4 Foot Center to Center		
	Existing Culvert		Tie Bar 18 Inch 3 Foot Center to Center		
	Existing Curb		Existing Berm, Dike, Pit, or Earth Dam		
	Existing Valley Gutter		Existing Ditch Block		
	Existing Driveway Gutter		Depression Contours		
	Existing Curb and Gutter		Existing City Corporate Limits or Reservation Boundary		
	Existing Mountable Curb and Gutter		Gravel Pit - Borrow Area		
	Existing Double Micro Loop Detector		Existing Tree Boundary		
	Micro Loop Detector Double		Tree Row		
	Existing Overhead Sign Structure		Existing Brush or Shrub Boundary		
	Existing Micro Loop Detector		Existing Retaining Wall		
	Micro Loop Detector		Existing Planter or Wall		
	Existing Overhead Sign Structure Cantilever		Retaining Wall (Plan View)		

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Symbols

	North Arrow (Half Scale)		Attenuation Device		Existing Railroad Battery Box		Existing Delineator Type E
	Truck Mounted Attenuator		Diamond Grade Delineator Type A		Existing Bush or Shrub		Existing EFB Misc
	Type I Barricade		Diamond Grade Delineator Type B		Existing Gas Cap or Stub		Existing Flashing Beacon
	Type II Barricade		Diamond Grade Delineator Type C		Existing Sanitary Cap or Stub		Existing Pipe Mounted Flasher
	Type III Barricade		Diamond Grade Delineator Type D		Existing Storm Drain Cap or Stub		Existing Pad Mounted Feed Point
	Catch Basin		Diamond Grade Delineator Type E		Existing Water Cap or Stub		Existing Pipe Mounted Feed Point with Pad
	Cairn or Stone Circle		Flexible Delineator		Existing Sanitary Cleanout		Existing Pole Mounted Feed Point
	Video Detection Camera		Flexible Delineator Type A		Existing Concrete Foundation		Existing Railroad Frog
	Storm Drain Cap or Stub		Flexible Delineator Type B		Existing Traffic Signal Controller		Existing Snow Gate 18
	Corrugated Metal End Section 18 Inch		Flexible Delineator Type C		Existing Pad Mounted Signal Controller		Existing Snow Gate 28
	Corrugated Metal End Section 24 Inch		Flexible Delineator Type D		Existing Sixteenth Section Corner		Existing Snow Gate 40
	Corrugated Metal End Section 30 Inch		Flexible Delineator Type E		Existing Quarter Section Corner		Existing Headwall
	Corrugated Metal End Section 36 Inch		Delineator Type A		Existing Section Corner		Existing Pedestrian Head with Number
	Corrugated Metal End Section 42 Inch		Delineator Type A Reset		Existing Railroad Crossbuck		Existing Signal Head
	Corrugated Metal End Section 48 Inch		Delineator Type B		Existing Satellite Dish		Existing Sprinkler Head
	Concrete Foundation		Delineator Type B Reset		Existing Fuel Dispensers		Existing Fire Hydrant
	Ground Connection Conductor		Delineator Type C		Existing Flexible Delineator Type A		Existing Catch Basin Drop Inlet
	Neutral Connection Conductor		Delineator Type D		Existing Flexible Delineator Type B		Existing Curb Inlet
	Phase 1 Connection Conductor		Delineator Type E		Existing Flexible Delineator Type C		Existing Manhole Inlet
	Phase 2 Connection Conductor		Delineator Drums		Existing Flexible Delineator Type D		Existing Junction Box
	Traffic Cone		Spot Elevation		Existing Flexible Delineator Type E		
	Signal Controller		Existing Access Control Arrow		Existing Delineator Type A		
	Pad Mounted Signal Controller		Existing Artifact		Existing Delineator Type B		
	Alignment Data Point		Existing Flashing Beacon		Existing Delineator Type C		
	Emergency Vehicle Detector		Existing Benchmark		Existing Delineator Type D		

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Symbols

	Existing Light Standard		Existing Manhole with Valve Water		Existing Telephone Pole		Existing Undefined Manhole
	Existing High Mast Light Standard 10 Luminaire		Existing Water Manhole		Existing Wood Pole		Existing Undefined Pull Box
	Existing High Mast Light Standard 3 Luminaire		Existing Mile Post Type A		Existing Post		Existing Undefined Pedestal
	Existing High Mast Light Standard 4 Luminaire		Existing Mile Post Type B		Existing Pedestrian Push Button Post		Existing Undefined Valve
	Existing High Mast Light Standard 5 Luminaire		Existing Mile Post Type C		Existing Control Point CP		Existing Undefined Pipe Vent
	Existing High Mast Light Standard 6 Luminaire		Existing Reference Marker		Existing Control Point GPS-RTK		Existing Gas Valve
	Existing High Mast Light Standard 7 Luminaire		Existing RW Marker		Existing Control Point TRI		Existing Water Valve
	Existing High Mast Light Standard 8 Luminaire		Existing Utility Marker		Existing Reference Marker Point NGS		Existing Fuel Pipe Vent
	Existing High Mast Light Standard 9 Luminaire		Iron Monument Found		Existing Pull Box		Existing Gas Pipe Vent
	Existing Overhead Sign Structure Load Center		Iron Pin R/W Monument		Existing Intelligent Transportation Pull Box		Existing Sanitary Pipe Vent
	Existing Luminaire		Existing Object Marker Type I		Existing Water Pump		Existing Storm Drain Pipe Vent
	Existing Light Standard Luminaire		Existing Object Marker Type II		Existing Slotted Reinforced Concrete Pipe		Existing Water Pipe Vent
	Existing Federal Mailbox		Existing Object Marker Type III		Existing RR Profile Spot		Existing Weather Station
	Existing Private Mailbox		Existing Electrical Pedestal		Existing Fuel Leak Sensors		Existing Ground Water Well Bore Hole
	Existing Meander Section Corner		Existing Telephone Pedestal		Existing Highway Sign		Existing Windmill or Tower
	Existing Meter		Existing Fiber Optic Telephone Pedestal		Existing Miscellaneous Spot		Existing Witness Corner
	Existing Electrical Manhole		Existing TV Pedestal		Existing Lighting Standard Pole		Flashing Beacon
	Existing Gas Manhole		Existing Fiber Optic TV Pedestal		Existing Traffic Signal Standard		Flagger
	Existing Sanitary Manhole		Existing Fuel Filler Pipes		Existing Transformer		Pipe Mounted Flasher
	Existing Sanitary Force Main Manhole		Existing Traverse PI Aerial Panel		Existing Large Evergreen Tree		Sanitary Force Main with Valve
	Existing Sanitary Manhole with Valve		Existing Pole		Existing Small Evergreen Tree		
	Existing Storm Drain Manhole		Existing Power Pole		Existing Large Tree		
	Existing Force Main Storm Drain Manhole		Existing Power Pole with Transformer		Existing Small Tree		
	Existing Force Main Storm Drain Manhole with Valve				Existing Tree Trunk		
	Existing Telephone Manhole				Existing Pad Mounted Traffic Signal Control Box		

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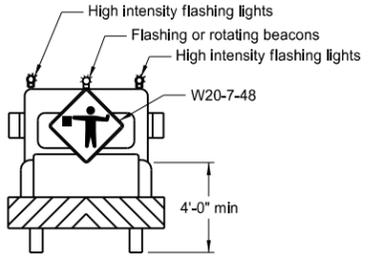
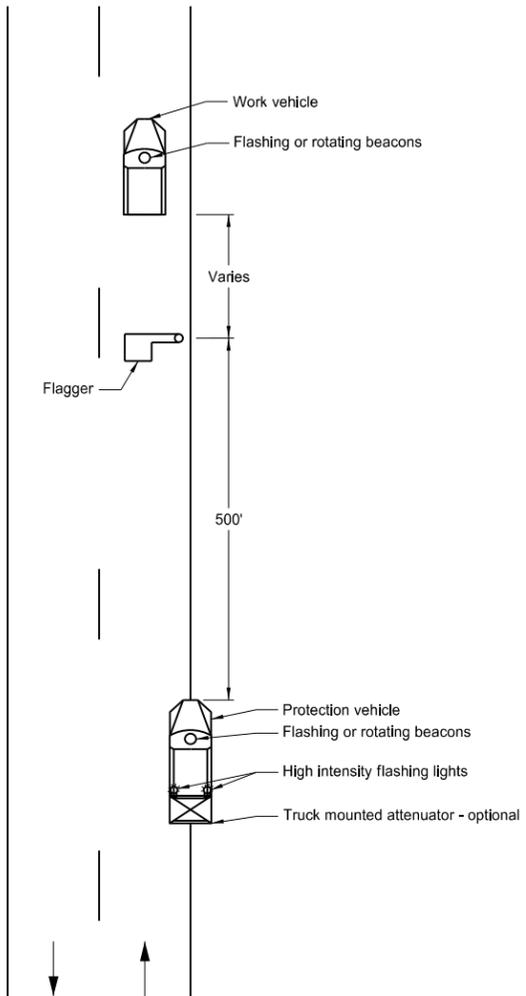
D-101-32

 Pad Mounted Feed Point  Pipe Mounted Feed Point with Pad  Pole Mounted Feed Point  Headwall  Double Headwall with Vegetation Barrier  Single Headwall with Vegetation Barrier  Pole Mounted Head  Sprinkler Head  Fire Hydrant  Inlet Type 1  Inlet Type 2  Double Inlet Type 2  Inlet Gate Type 2  Junction Box  High Mast Light Standard 10 Luminaire  High Mast Light Standard 3 Luminaire  High Mast Light Standard 4 Luminaire  High Mast Light Standard 5 Luminaire  High Mast Light Standard 6 Luminaire  High Mast Light Standard 7 Luminaire  High Mast Light Standard 8 Luminaire  High Mast Light Standard 9 Luminaire  Relocate Light Standard  Overhead Sign Structure Load Center  Light Standard 100 Watt High Pressure Sodium Vapor Luminaire	 Light Standard 1000 Watt High Pressure Sodium Vapor Luminaire  Light Standard 150 Watt High Pressure Sodium Vapor Luminaire  Light Standard 175 Watt High Pressure Sodium Vapor Luminaire  Light Standard 200 Watt High Pressure Sodium Vapor Luminaire  Light Standard 250 Watt High Pressure Sodium Vapor Luminaire  Light Standard 310 Watt High Pressure Sodium Vapor Luminaire  Light Standard 35 Watt High Pressure Sodium Vapor Luminaire  Light Standard 400 Watt High Pressure Sodium Vapor Luminaire  Light Standard 50 Watt High Pressure Sodium Vapor Luminaire  Light Standard 70 Watt High Pressure Sodium Vapor Luminaire  Light Standard 700 Watt High Pressure Sodium Vapor Luminaire  Manhole  Manhole 48 Inch  Sanitary Force Main Manhole  Sanitary Sewer Manhole  Storm Drain Manhole  Storm Drain Manhole with Inlet  Reset Mile Post  Mile Post Type A  Mile Post Type B  Mile Post Type C  Right of Way Marker  Tubular Marker  Alignment Monument  Iron Pin Reference Monument	 Object Marker Type I  Object Marker Type II  Object Marker Type III  Caution Mode Arrow Panel  Back to Back Vertical Panel Sign  Double Direction Arrow Panel  Left Directional Arrow Panel  Right Directional Arrow Panel  Sequencing Arrow Panel  Truck Mounted Arrow Panel  Power Pole  Wood Pole  Pedestrian Push Button Post  Property Corner  Pull Box  Intelligent Transportation Pull Box  Sanitary Pump  Storm Drain Pump  Reinforced Pavement  Reinforced Concrete End Section 15 Inch  Reinforced Concrete End Section 18 Inch  Reinforced Concrete End Section 24 Inch  Reinforced Concrete End Section 30 Inch  Reinforced Concrete End Section 36 Inch  Reinforced Concrete End Section 42 Inch	 Reinforced Concrete End Section 48 Inch  Reinforced Concrete End Section 54 Inch  Reset Right of Way Marker  Reset USGS Marker  Right of Way Markers  Riser 30 Inch  Continuous Split Barrel Sample  Flight Auger Sample  Split Barrel Sample  Thinwall Tube Sample  Highway Sign  SNOW GATE 18 FT  SNOW GATE 28 FT  SNOW GATE 40 FT  Standard Penetration Test  Transformer  Inclinometer Tube  Underdrain Cleanout  Excavation Unit  Water Valve
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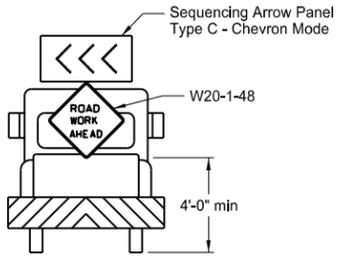
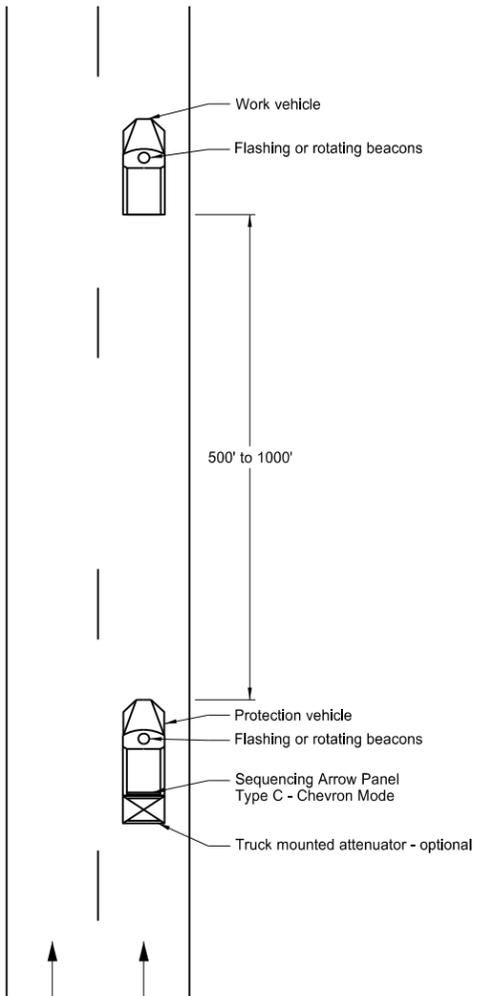
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Two Lane, Two Way Roadways



Typical Protection Vehicle

Multilane Roadways

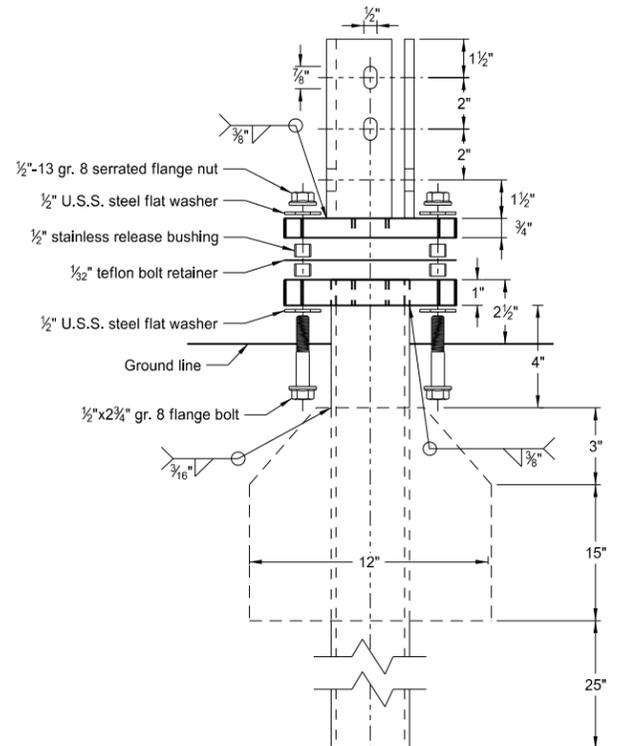


Typical Protection Vehicle

- Notes:
1. The working vehicle shall display a 360 degree rotating, flashing, oscillating or strobe light.
 2. The shadow vehicle shall display a 360 degree rotating, flashing, oscillating or strobe light. The shadow vehicle for Multilane Roadway shall also have a sequencing arrow panel Type C operated in the chevron mode.
 3. This application is for use during daylight hours and in areas of good visibility only.
 4. Two lane, two way roadway, a flagger shall be used to protect the work area and warn oncoming traffic.

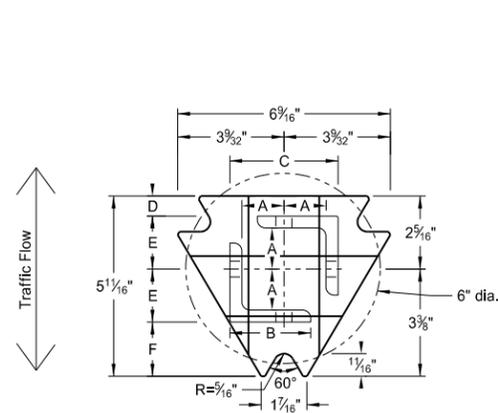
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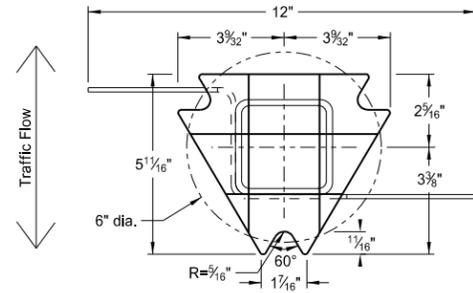


Multi-Directional Slip Base Assembly

Perforated Tube



Top Post Receiver
Plate - ASTM A572 grade 50
Angle Receiver - 2 1/2" x 2 1/2" x 3/8" ASTM A36 structural angle



Bottom Soil Stub
Tube - 3"x3"x7 gauge ASTM A500 grade B tube
Stabilizing Wing - 7 gauge H.R.P.O. ASTM A1011
Plate - ASTM A572 grade 50

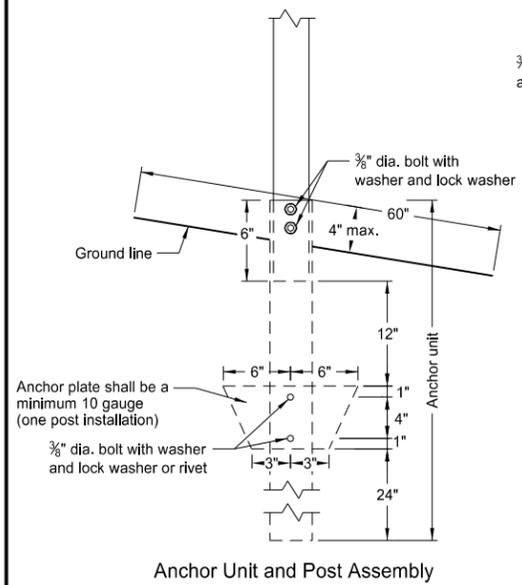
Notes:

1. Slip base bolts shall be torqued as specified by the manufacturer.
2. Anchor shall have a yield strength of 43.9 KSI and tensile strength of 59.3 KSI.
3. The 4" vertical clearance is required for the anchor or breakaway base. The 4"x60" measurement shall be made above and below post location and also back and ahead of the post.
4. When used in concrete sidewalk, anchor shall be same except without the wings.
5. Four post signs shall have over 7' between the first and the fourth posts.

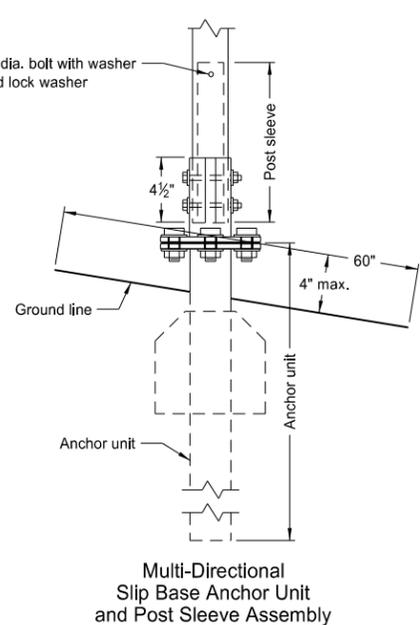
Number of Posts	Post Size in.	Wall Thickness Gauge	Sleeve Size in.	Wall Thickness Gauge	Slip Base	Anchor Size without Slip Base in.
1	2	12			No	2 1/4
1	2 1/4	12			No	2 1/2
1	2 1/2	12			(A)	3
1	2 1/2	10			Yes	
1	2 1/4	12	2	12	Yes	
1	2 1/2	12	2 1/4	12	Yes	
2	2	12			No	2 1/4
2	2 1/4	12			No	2 1/2
2	2 1/2	12			Yes	
2	2 1/2	12			Yes	
2	2 1/4	10	2	12	Yes	
2	2 1/2	12	2 1/4	12	Yes	
3 & 4	2 1/2	12			Yes	
3 & 4	2 1/2	10			Yes	
3 & 4	2 1/2	12	2 1/4	12	Yes	
3 & 4	2 1/4	12	2	12	Yes	
3 & 4	2 1/2	10	2 3/16	10	Yes	

Tube Size in.	Wall Thickness in.	U.S. Standard Gauge	Weight per Foot lbs.	Moment of Inertia in. ⁴	Cross Sec. Area in. ²	Section Modulus in. ³
1 1/2 x 1 1/2	0.105	12	1.702	0.129	0.380	0.172
2 x 2	0.105	12	2.416	0.372	0.590	0.372
2 1/4 x 2 1/4	0.105	12	2.773	0.561	0.695	0.499
2 3/16 x 2 3/16	0.135	10	3.432	0.605	0.841	0.590
2 1/2 x 2 1/2	0.105	12	3.141	0.804	0.803	0.643
2 1/2 x 2 1/2	0.135	10	4.006	0.979	1.010	0.785

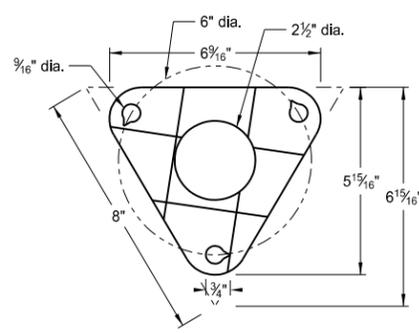
Square Post Sizes (B)	A	B	C	D	E	F
2 3/16" x 10 ga.	1 9/64"	2 1/2"	3 1/32"	2 5/32"	1 33/64"	1 1/8"
2 1/2" x 10 ga.	1 9/32"	2 1/2"	3 5/16"	5/8"	1 21/32"	1 3/4"



Anchor Unit and Post Assembly



Multi-Directional Slip Base Anchor Unit and Post Sleeve Assembly



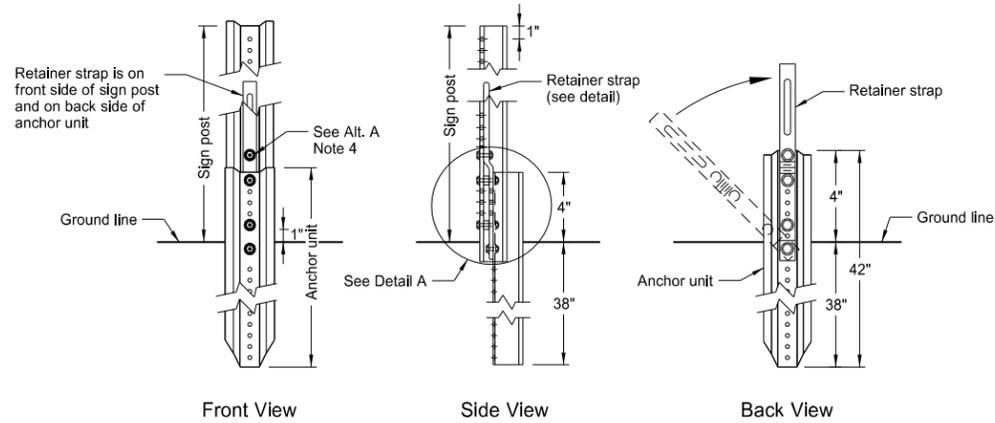
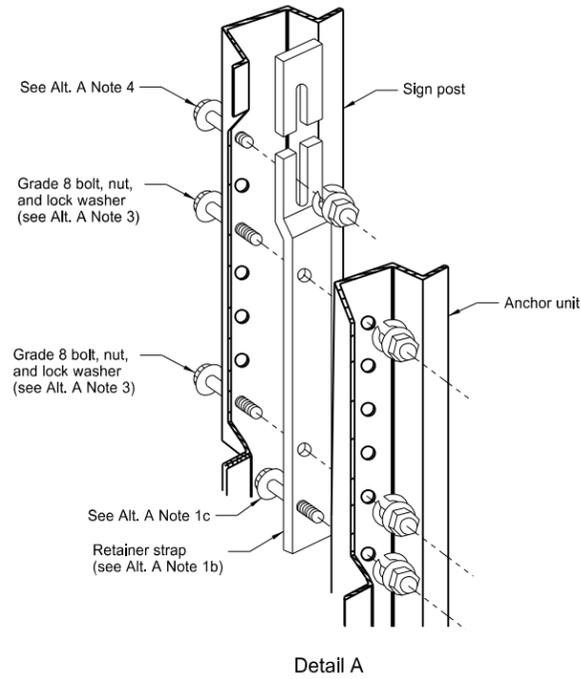
Bolt Retainer for Base Connection
Bolt Retainer - 1/32" Reprocessed Teflon

- (A) The breakaway base is required when the support is placed in weak soils. The Engineer shall determine if the soils are weak.
(B) The 2 3/16" x 10 ga. may be inserted into 2 1/2" x 10 ga. for additional wind load.

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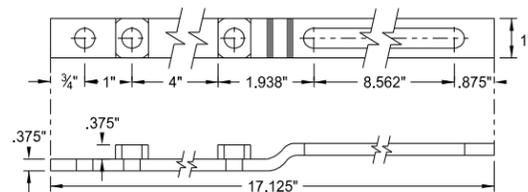
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U-Channel Post

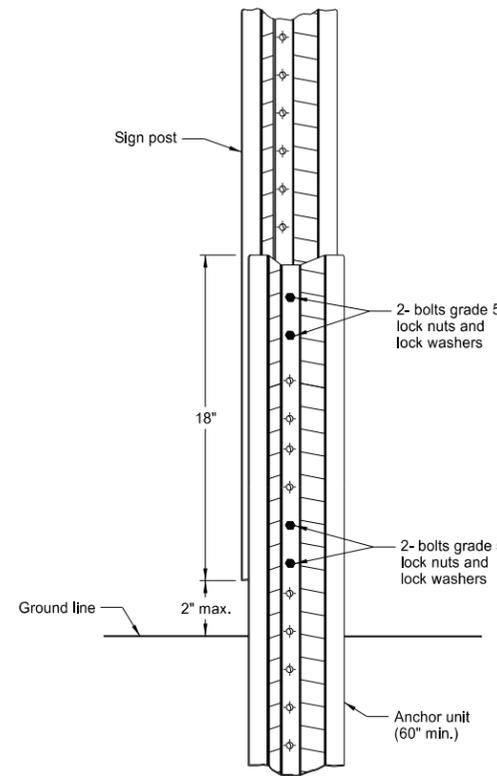


Breakaway U-Channel Detail Alternate A

A maximum of 2 posts shall be installed within 7'.

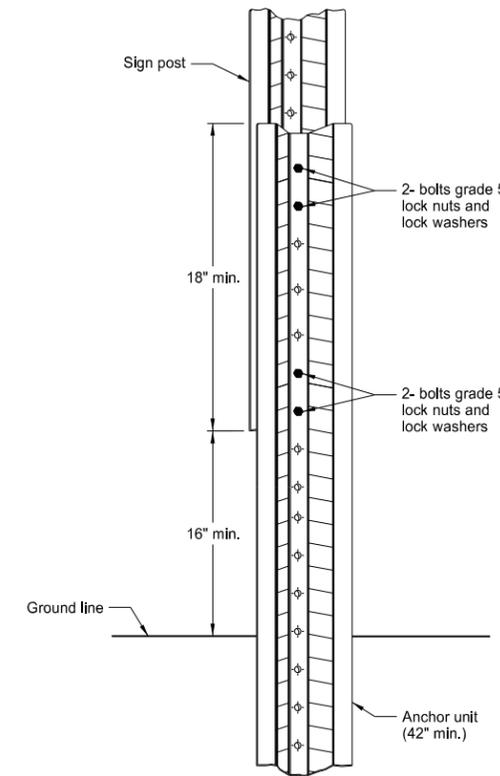


Retainer Strap Detail



Breakaway U-Channel Splice Detail Alternate B (2.5 and 3 lb/ft)

A maximum of 3 posts shall be installed within 7'.



Breakaway U-Channel Splice Detail Alternate C (2.5 and 3 lb/ft)

A maximum of 3 posts shall be installed within 7'.

Alternate A Steps of Installation:

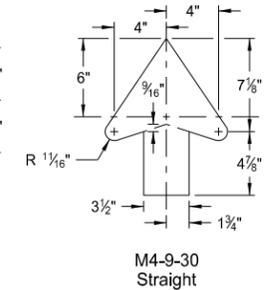
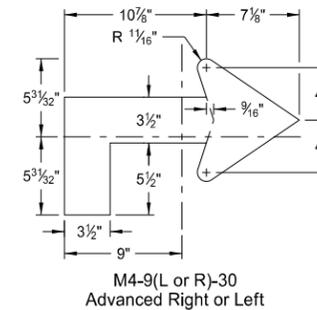
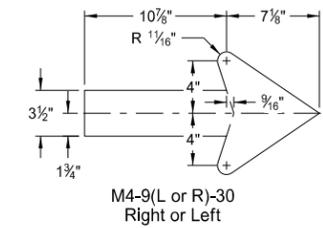
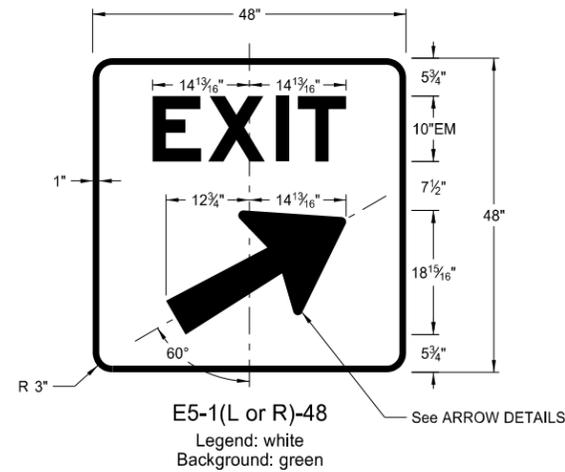
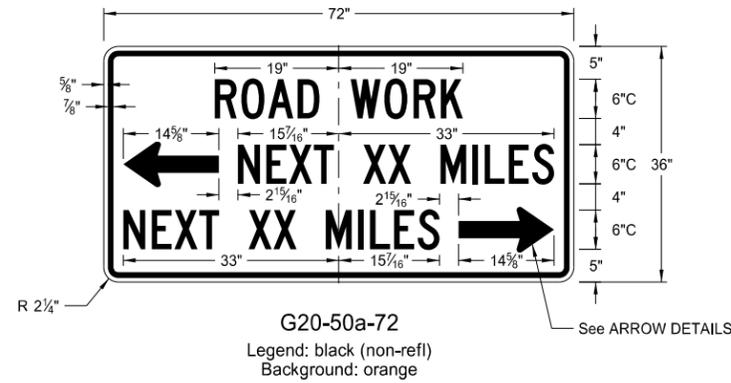
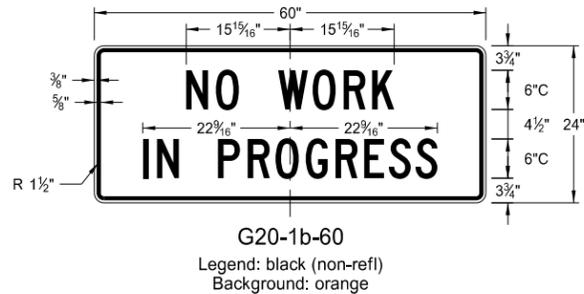
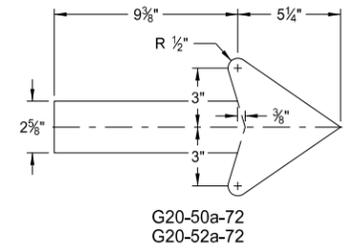
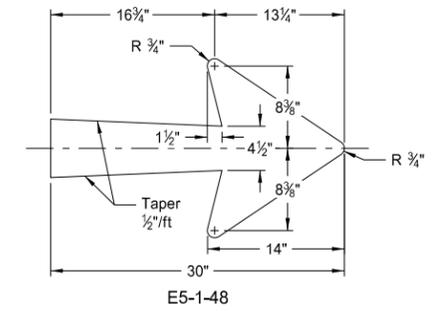
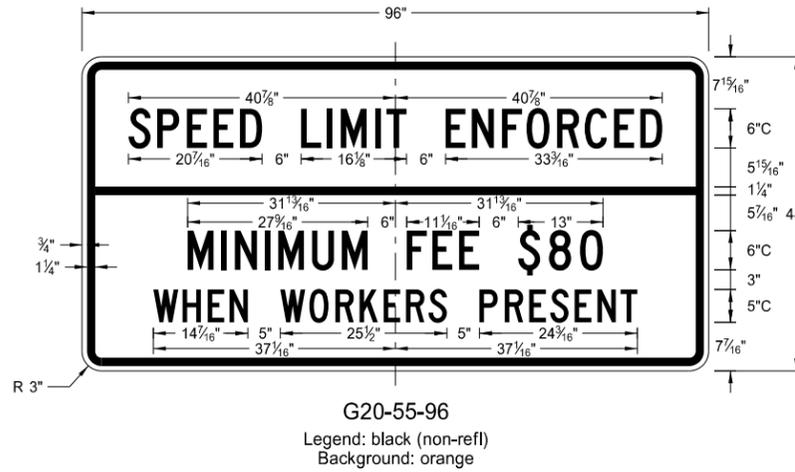
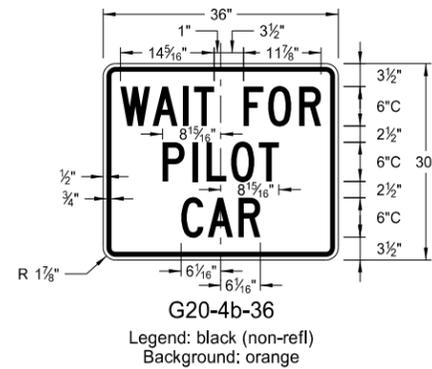
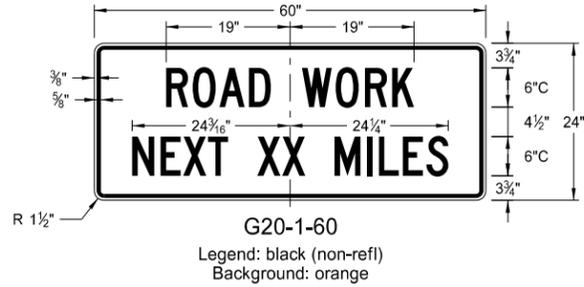
1. a) Drive anchor unit to within 12" of ground level.
b) Proper assembly established by lining up the bottom hole of retainer strap with the 6th hole from the top of the anchor unit.
c) Assemble strap to back of anchor unit using 5/16"x2" bolt, lock washer and nut.
d) Rotate strap 90° to left.
2. a) Drive anchor unit to 4" above ground.
b) Rotate strap to vertical position.
3. a) Place 5/16"x2" bolt, lock washer and nut in bottom of sign post to facilitate alignment of sign post with proper hole in anchor unit.
b) Alternately tighten two connector bolts.
4. Complete assembly by tightening 5/16"x2" bolt (this fastens sign post to retainer strap).
5. The base post, strap and sign post shall be properly nested. Proper nesting occurs when all flat surfaces of the base post, strap, and sign post at the bolts have full contact across the entire width.

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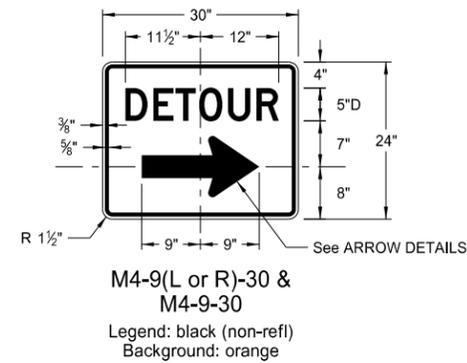
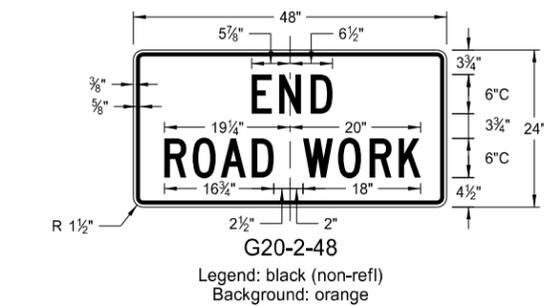
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CONSTRUCTION SIGN DETAILS
TERMINAL AND GUIDE SIGNS

D-704-9



ARROW DETAILS



NOTES:

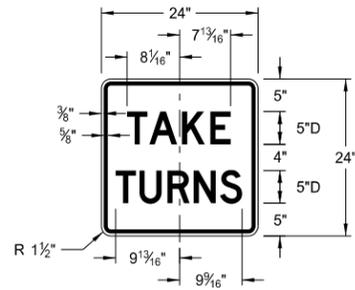
(A) Arrow may be right or left of the legend to indicate construction to the right or left.

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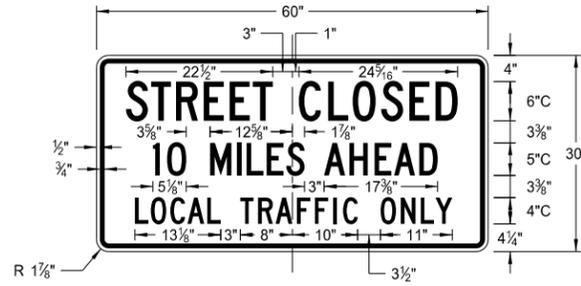
CONSTRUCTION SIGN DETAILS
REGULATORY SIGNS

D-704-10



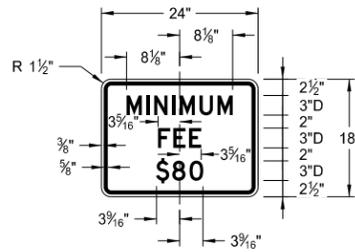
R1-50-24

Legend: black (non-refl)
Background: white



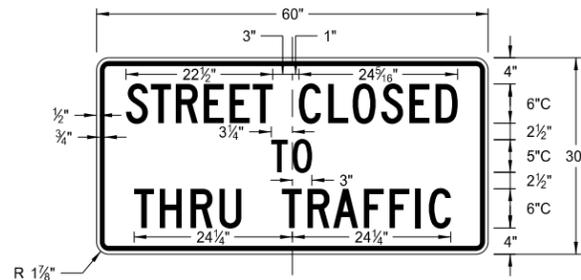
R11-3c-60

Legend: black (non-refl)
Background: white



R2-1a-24

Legend: black (non-refl)
Background: white



R11-4a-60

Legend: black (non-refl)
Background: white



R11-2a-48

Legend: black (non-refl)
Background: white

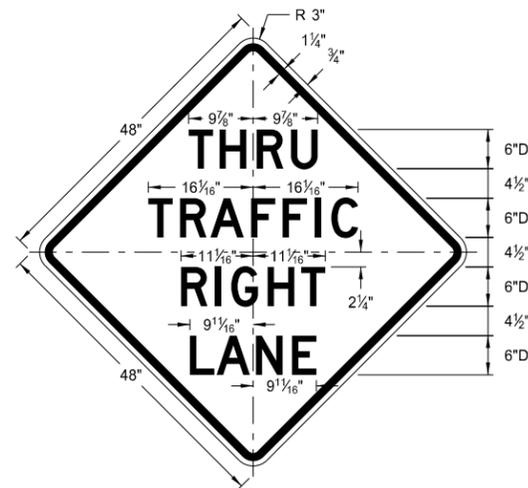
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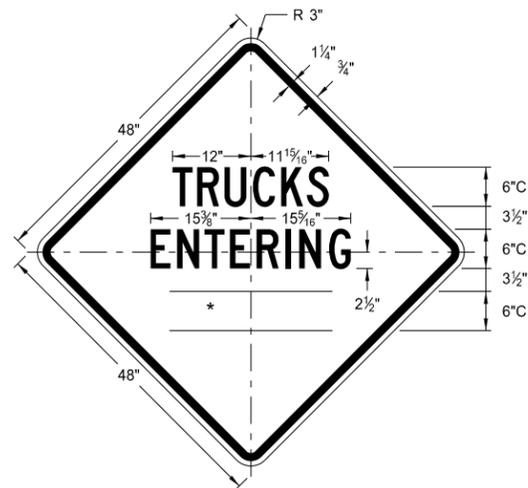
CONSTRUCTION SIGN DETAILS
WARNING SIGNS

WORD	LETTER SPACING
AHEAD	Standard
200 FT	Standard
350 FT	Standard
500 FT	Standard
1000 FT	Reduce 40%
1500 FT	Reduce 40%
½ MILE	Reduce 50%
1 MILE	Standard

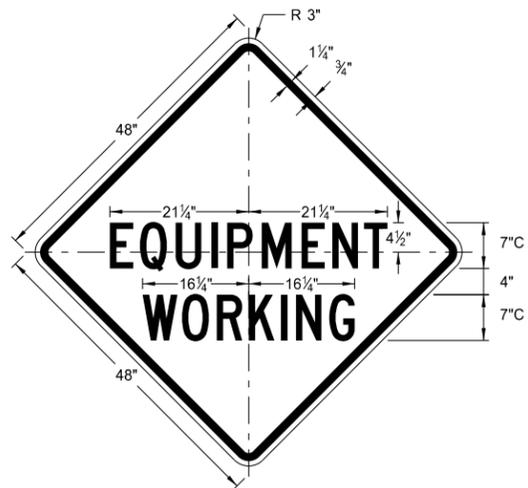
* DISTANCE MESSAGES



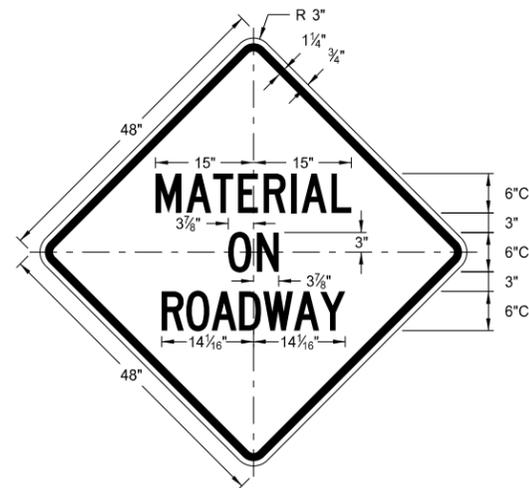
W5-8-48
Legend: black (non-refl)
Background: orange



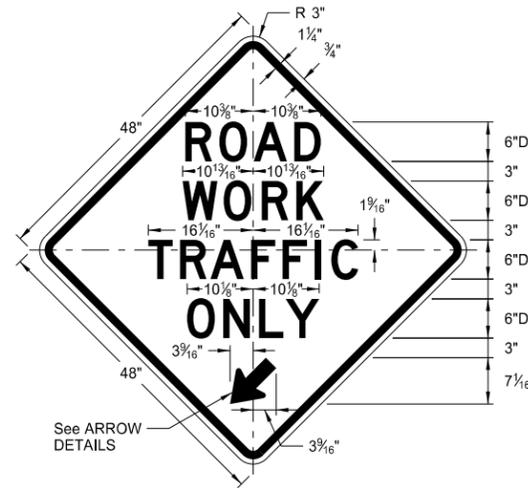
W8-54-48
Legend: black (non-refl)
Background: orange



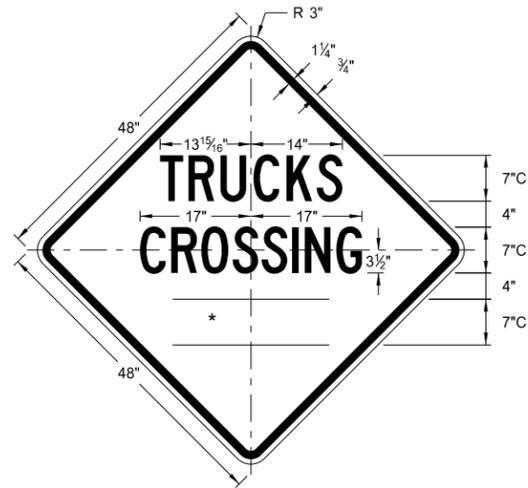
W20-51-48
Legend: black (non-refl)
Background: orange



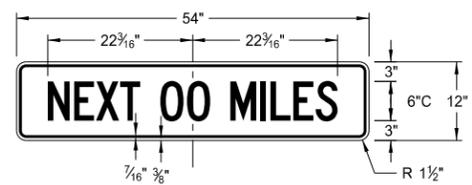
W21-51-48
Legend: black (non-refl)
Background: orange



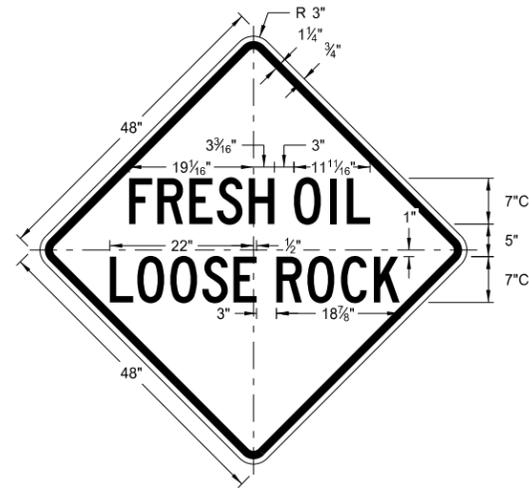
W5-9-48
Legend: black (non-refl)
Background: orange



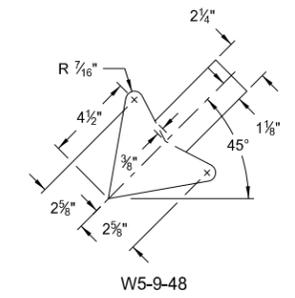
W8-55-48
Legend: black (non-refl)
Background: orange



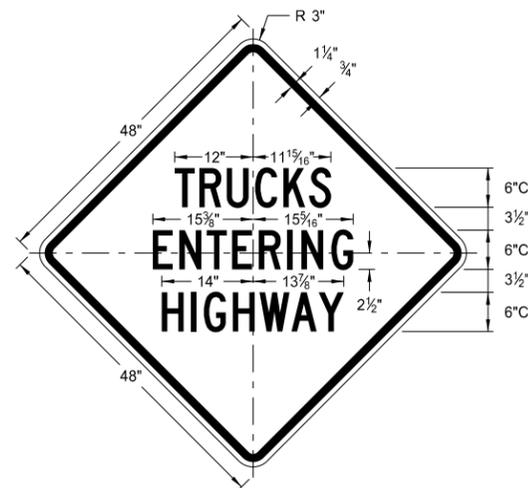
W20-52-54
Legend: black (non-refl)
Background: orange



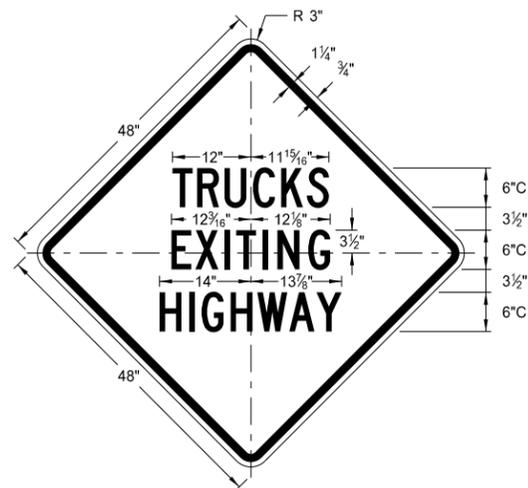
W22-8-48
Legend: black (non-refl)
Background: orange



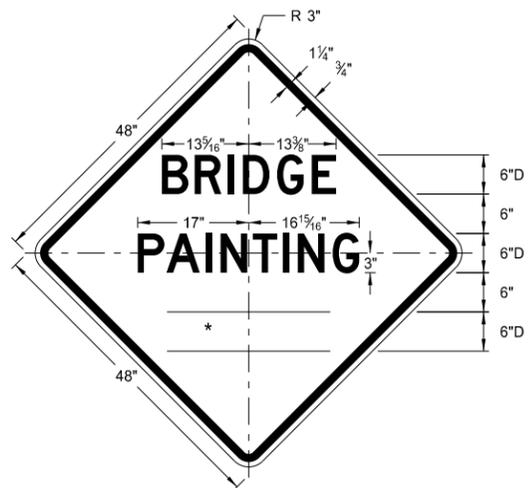
W5-9-48
ARROW DETAILS



W8-53-48
Legend: black (non-refl)
Background: orange



W8-56-48
Legend: black (non-refl)
Background: orange

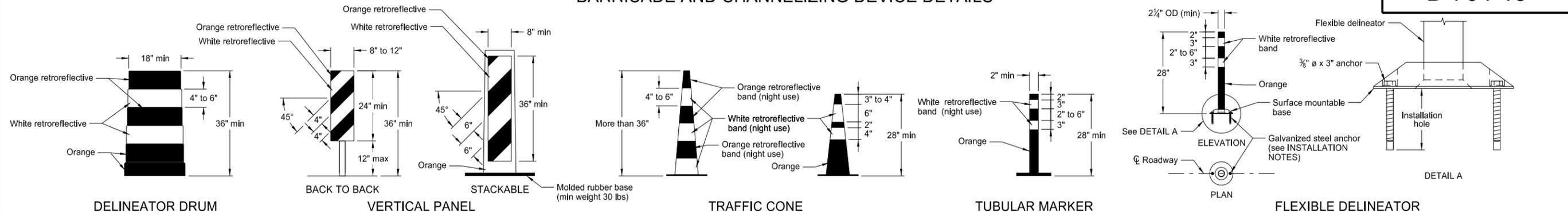


W21-50-48
Legend: black (non-refl)
Background: orange

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BARRICADE AND CHANNELIZING DEVICE DETAILS



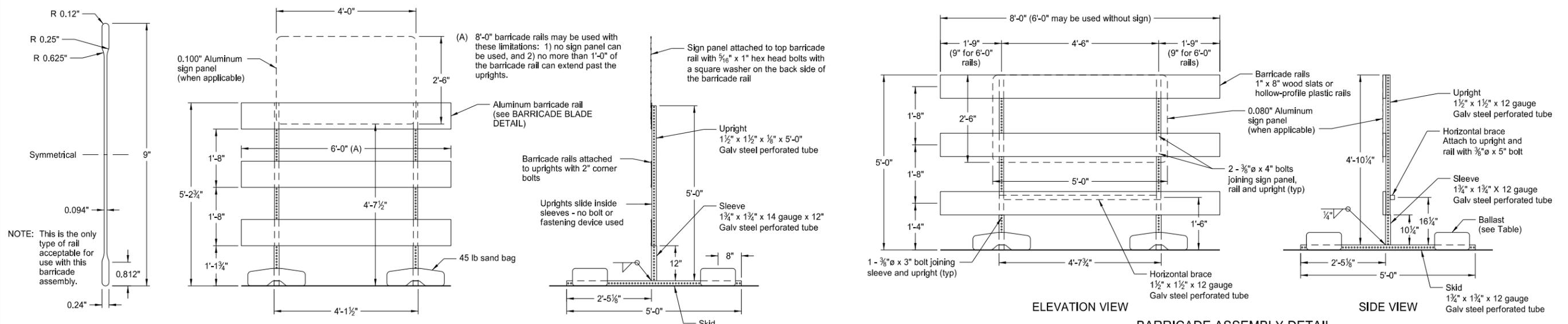
- INSTALLATION NOTES:**
1. Drill installation holes to diameter and depth as required by manufacturer's specifications.
 2. For removal, remove anchors and fill installation hole with an epoxy designed to bond to pavement surface.
 3. In lieu of bolted down base, the contractor may use an 8" x 8" butyl pad or hot melt butyl. Butyl shall be removed as close as possible to pavement surface.

The markings on drums shall be horizontal, circumferential, alternating orange and white retroreflective stripes 4" to 6" wide. Each drum shall have a minimum of two orange and two white stripes with the top stripe being orange. Any nonretroreflectORIZED spaces between the horizontal orange and white stripes shall not exceed 3" wide. Stripes shall not be placed on ribs or indentations in the drum. Drums shall have closed tops that will not allow collection of construction debris or other debris. Ballast shall not be placed on the top of a drum.

Markings for vertical panels shall be alternating orange and white retroreflective stripes, sloping downward in the direction vehicular traffic is to pass. Retroreflective sheeting shall be placed on both sides of panel and shall have a minimum of 270 square inches of retroreflective area facing vehicular traffic. Where the height of the retroreflective material on the vertical panel is 36 inches or more, a stripe width of 6 inches shall be used.

RetroreflectORIZATION of cones more than 36" in height shall be provided by alternating orange and white retroreflective stripes. Each cone shall have a minimum of two orange and two white stripes with the top stripe being orange. Any nonretroreflectORIZED space between the orange and white stripes shall not exceed 3" wide.

RetroreflectORIZATION of tubular markers more than 42" in height shall be provided by alternating four 4" to 6" wide orange and white stripes with the top stripe being orange.



NOTE: Markings for barricades shall be alternating orange and white retroreflective stripes, sloping downward in the direction traffic is to pass. Retroreflective sheeting shall be placed on both sides of the rails and shall have a minimum of 270 square inches of visible retroreflective area facing vehicular traffic. When the barricade length is less than 36", the rail stripe width shall be 4".

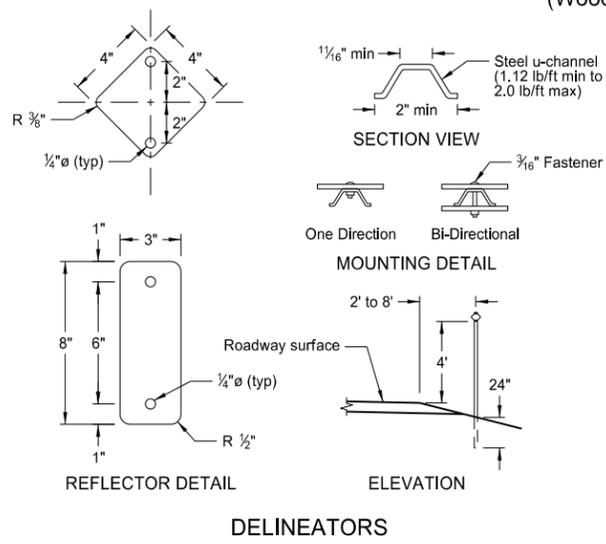
MINIMUM BALLAST
(For each side of barricade support)

Without Sign	4 - 25 lb sandbags
With Sign	6 - 25 lb sandbags

Note: The number of sandbags are based on a wind speed of 55 MPH. The sandbags are assumed to be placed at or near the ends of the skids.

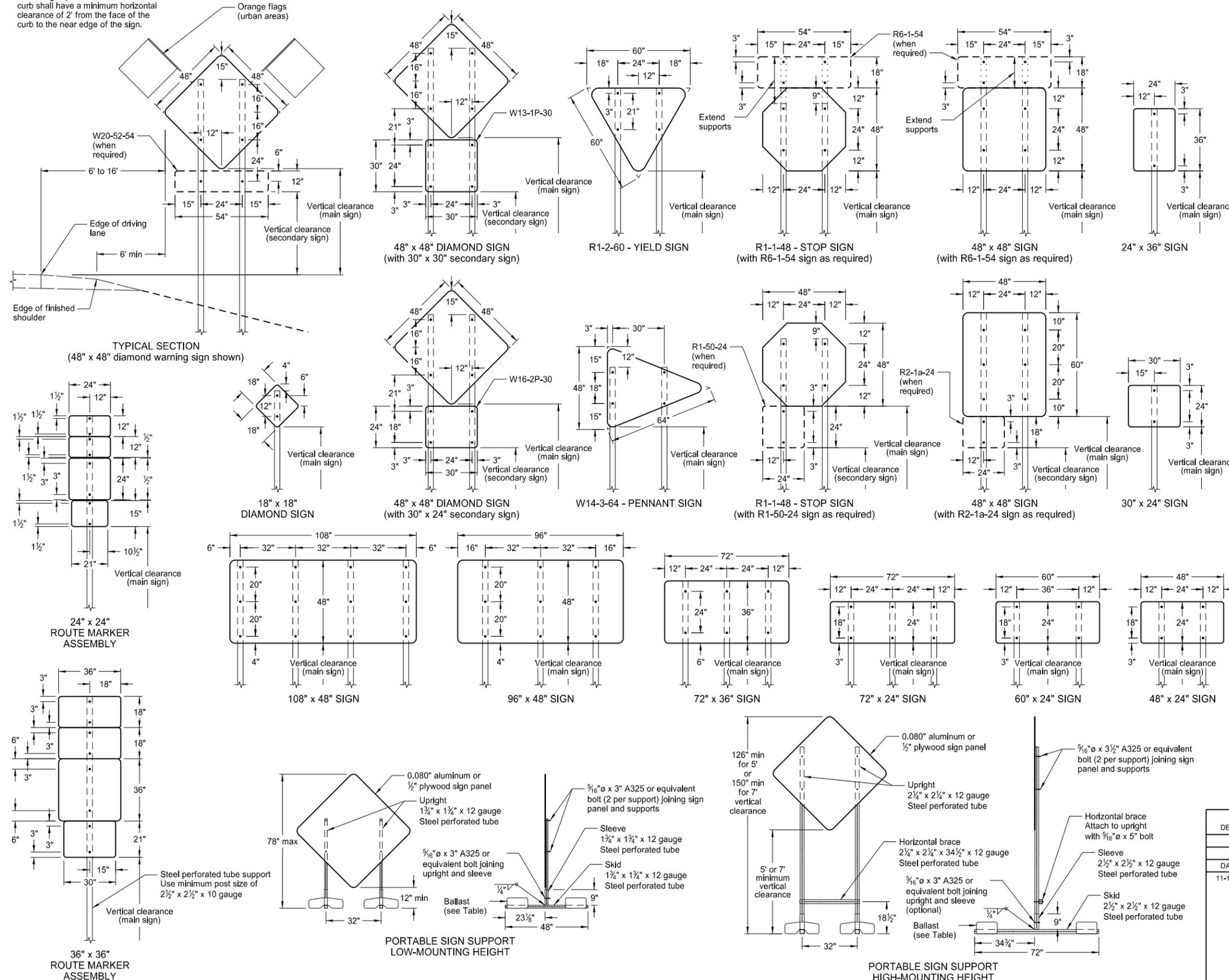
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10-3-13	
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CONSTRUCTION SIGN PUNCHING AND MOUNTING DETAILS

Note: Signs placed in sections with curb shall have a minimum horizontal clearance of 2' from the face of the curb to the near edge of the sign.



- NOTES:
1. Sign Supports: Supports shall be galvanized or painted. Minimum post sizes are 2.5 lb/ft u-channel or 2" x 2" x 12 gauge steel perforated tube, except where noted. When installing signs on u-channel, the minimum post size for assemblies containing a secondary sign is 3.0 lb/ft. Post sizes are based on a wind speed of 55 MPH.

Signs over 50 square feet should be installed on 2 1/2" x 2 1/2" perforated tube supports as a minimum.

Guy wires shall not be attached to sign supports. Wind beams may be attached to u-posts behind the sign panels.

2. Sign Panels: Provide sign panels made of 0.100" aluminum, 1/2" plywood, or other approved material, except where noted. All holes to be punched round for 3/8" bolts.
3. Alternate Messages: The signs that have alternate messages may have these alternate messages placed on a reflectorized plate (without a border) and installed and removed as required. (i.e. "Left" and "Right" message on a lane closure sign)
4. Route Marker Auxiliary Signs: Provide route marker auxiliary signs, such as the cardinal direction and directional arrows, with a background and legend that match the route marker they are used with:

Interstate - white legend on blue background
 Interstate Business Loop - white legend on green background
 US and State - black legend on white background
 County - yellow legend on blue background

5. Vertical Clearance: Install signs with a vertical clearance of 5'-0" (see TYPICAL SECTION.) In areas where parking or pedestrian movements are likely or the view of the sign may be obstructed, install signs with a vertical clearance of 7'-0" from the top of the curb or from the near edge of the driving lane in absence of a curb.

The vertical clearance to secondary signs is 1'-0" less than the vertical clearance as stated above.

Large signs having an area exceeding 50 square feet shall have a minimum clearance of 7'-0" from the ground at the post.

6. Portable Signs: Provide portable signs that meet the vertical clearance as stated above. Use portable signs when it is necessary to place signs within the pavement surface.

When portable signs are used for 5 days or less, low-mounting height (minimum 12" vertical clearance) sign supports may be used as long as the view of the sign is not obstructed. Time delays caused by unforeseen circumstances, such as equipment breakdown, rain, subgrade failures, etc., will not accrue towards the 5 day period. The R9-8 through R9-11a series, W1-5 through W1-8 series, M4-10, and E5-1 may be used for longer than 5 days.

Signs mounted to the portable sign supports shown in the LOW-MOUNTING HEIGHT and HIGH-MOUNTING HEIGHT Details shall have a maximum surface area of 16 square feet.

MINIMUM BALLAST
 (For each side of sign support base)

Sign Panel Mounting Height (ft)	Number of 25 lb sandbags for 4' x 4' sign panel
1'	6
5'	8
7'	10

Note: The number of sandbags are based on a wind speed of 55 MPH. The sandbags are assumed to be placed at or near the ends of the skids.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-4-13	
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11-14-13	Revised Note 6.

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ROAD CLOSURE LAYOUTS

Notes

- Variables
 - S = Numerical value of speed limit or 85th percentile.
 - W = The width of taper.
 - L = Minimum length of taper, or $S \times W$ for freeways, expressways, and all other roads with speeds of 45 mph or greater, or $W \times S^2/60$ for urban, residential, and other streets with speeds of 40 mph or less.
- Barricades placed on roadway shall be on a moveable assembly. Signs placed on roadway shall be placed on skid mounted assemblies.
- Delineator drums, barricades or cones used for tapering traffic shall be spaced at the dimension "S". Delineator drums or cones used for tangents shall be spaced at 2 times dimension "S".
- Sequencing Arrow Panels
 - Panels should normally be placed at the beginning of the taper. Where shoulder width does not provide sufficient room, the panel should be moved closer to the work area so that it can be placed on the roadway surface. See Shoulder Closure Standard Drawing.
 - Type A shall be used on roadways with slow moving traffic speeds and low volume (25 mph or less and 750 ADT or less).
 - Type B shall be used on roadways with moderate traffic speeds and volumes (40 mph or less and 5000 ADT or less).
 - Type C shall be used on roadways with high traffic speeds and volumes (over 40 mph or over 5000 ADT).
- The speed limit shall be re-established. The exact speed limit shall be determined in the field, dependent on location and conditions.
- The reduced speed limit shall be determined dependent on the in place speed limit before construction. The speed limit reduction should not exceed 10 mph below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 mph. In this case, the speed limit reduction shall not exceed 30 MPH. Where speed limits are to be reduced more than 30 MPH, a second speed limit sign shall be installed with the desired speed reduction but shall not exceed 30 MPH. The second speed limit sign shall be placed at $\frac{1}{2}$ B.
- Use when work area is 1 mile or longer.
- When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
- Existing speed limit signs within a reduced speed zone shall be covered.
- Where necessary, safe speed to be determined by the Engineer.
- The contractor has the option of using portable sign supports in lieu of post mounted signs in accordance with the NDDOT Standard Specifications. G20-55-96 sign is not required if this standard is part of other traffic control layouts, or the work is less than 15 days.

Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

KEY

	Type III barricade		Work area
	Sign		Flagger
	Delineator drum		Sequencing arrow panel
	Tubular markers		Vertical panels back to back

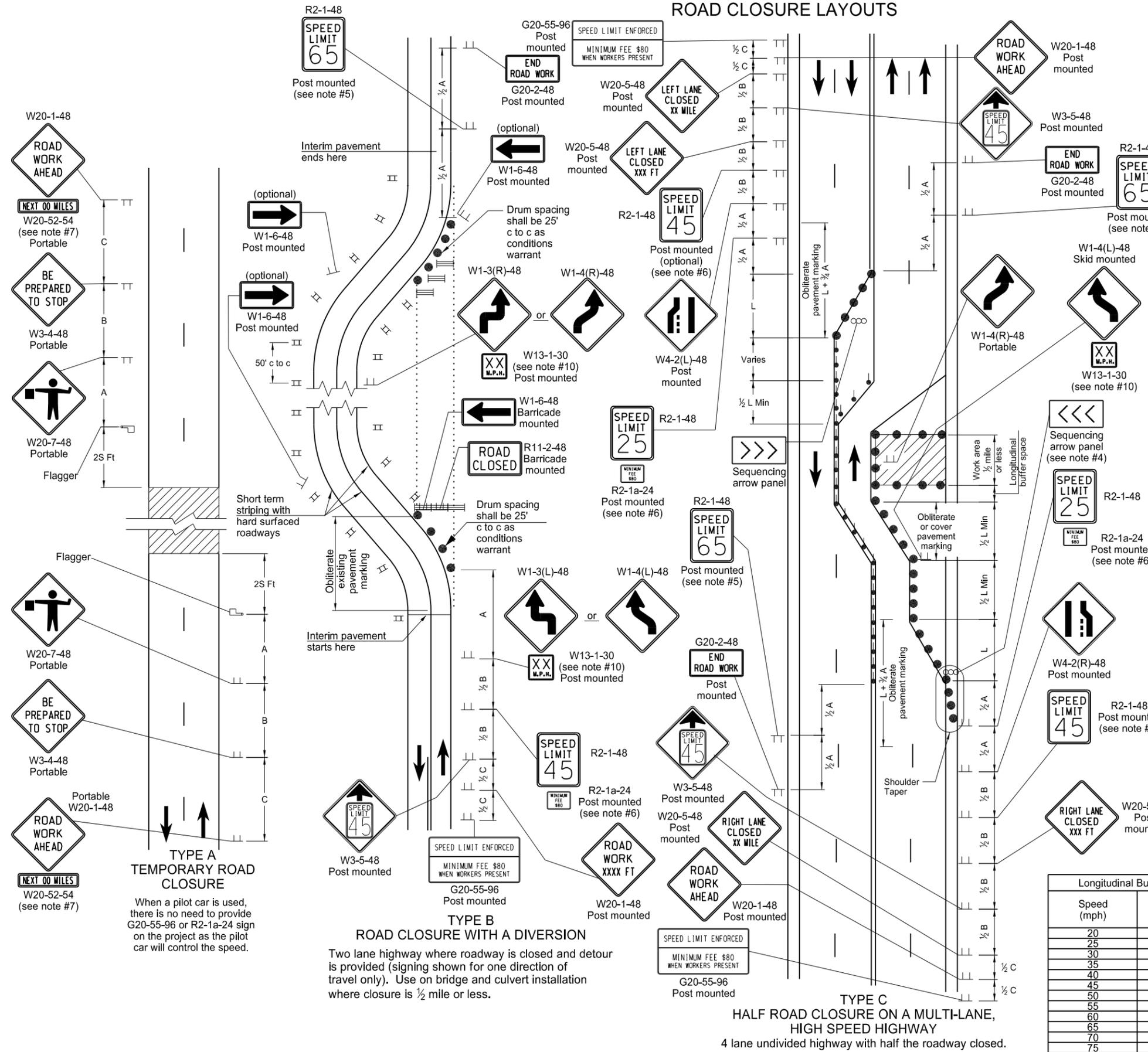
Longitudinal Buffer Space

Speed (mph)	Length Min (feet)
20	115
25	155
30	200
35	250
40	305
45	360
50	425
55	495
60	570
65	645
70	730
75	820

NORTH DAKOTA
DEPARTMENT OF TRANSPORTATION
9-27-13
REVISIONS

DATE	CHANGE

This document was originally issued and sealed by Roger Weigel Registration Number PE-2930, on 09/27/13 and the original document is stored at the North Dakota Department of Transportation



TYPE A TEMPORARY ROAD CLOSURE
When a pilot car is used, there is no need to provide G20-55-96 or R2-1a-24 sign on the project as the pilot car will control the speed.

TYPE B ROAD CLOSURE WITH A DIVERSION
Two lane highway where roadway is closed and detour is provided (signing shown for one direction of travel only). Use on bridge and culvert installation where closure is $\frac{1}{2}$ mile or less.

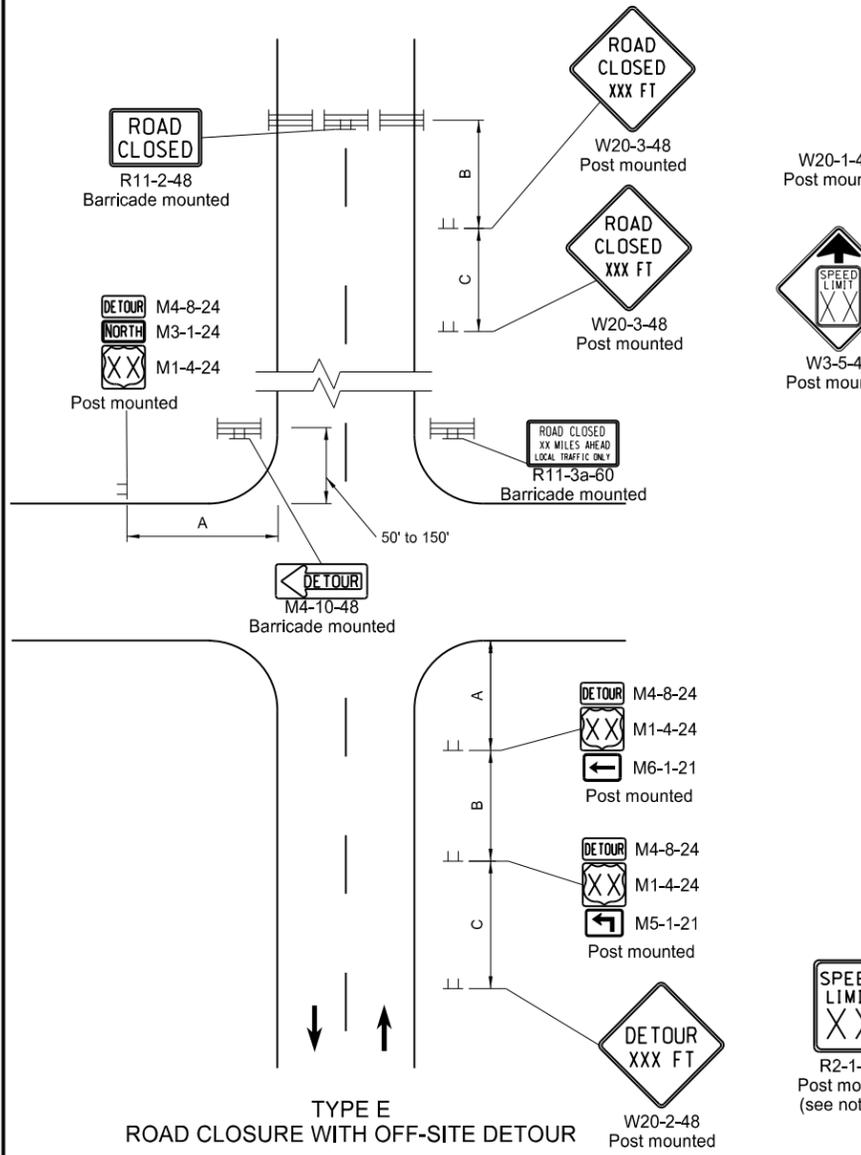
TYPE C HALF ROAD CLOSURE ON A MULTI-LANE, HIGH SPEED HIGHWAY
4 lane undivided highway with half the roadway closed.

ROAD CLOSURE AND LANE CLOSURE ON A TWO WAY ROAD LAYOUTS

D-704-19

Notes

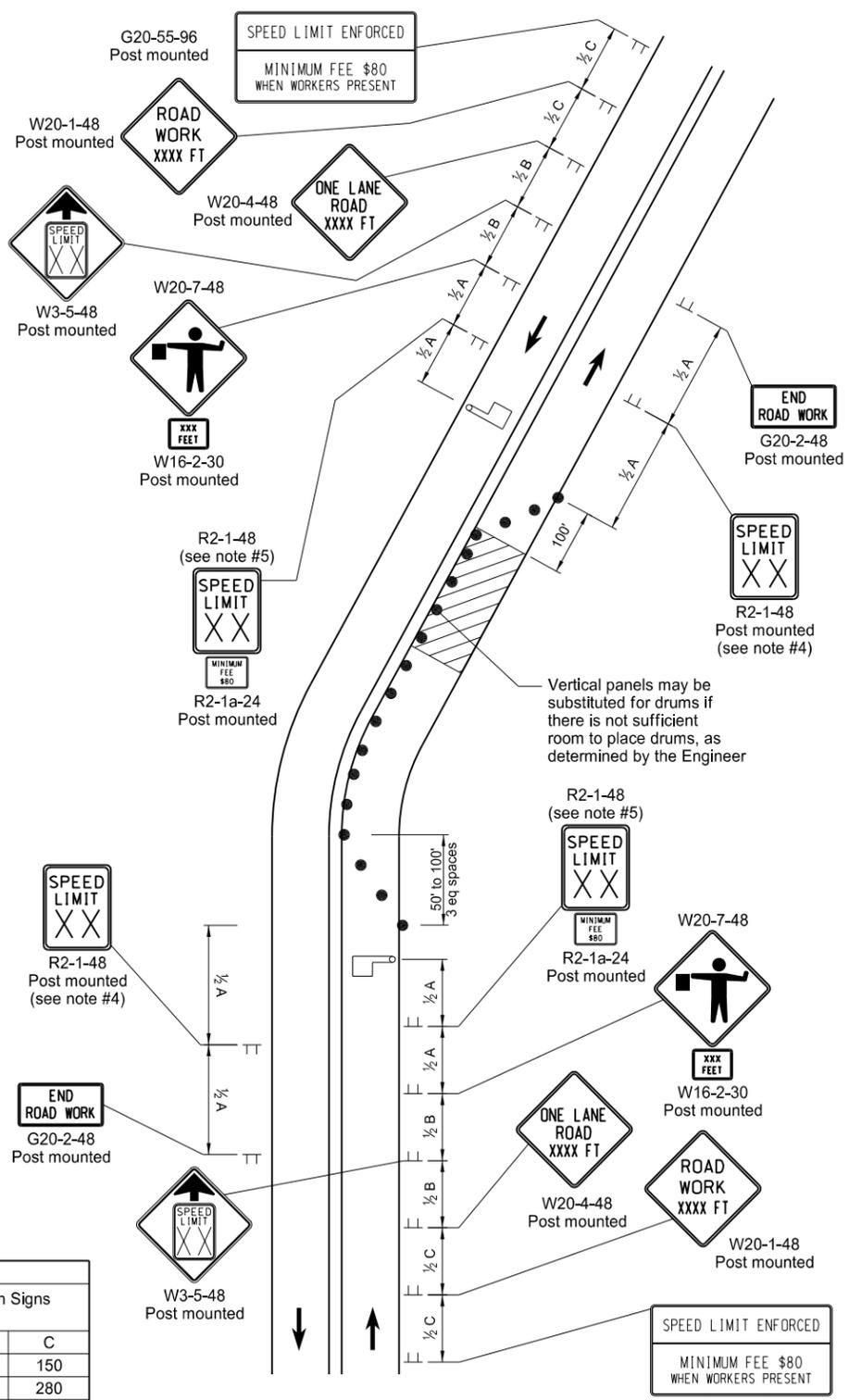
- Variables
 - S = Numerical value of speed limit or 85th percentile.
 - W = The width of taper
 - L = Minimum length of taper, or S x W for freeways, expressways, and all other roads with speeds of 45 mph or greater, or W x S²/60 for urban, residential, and other streets with speeds of 40 mph or less.
- Barricades placed on roadway shall be on a moveable assembly.
- Signs placed on the roadway shall be placed on skid mounted assemblies.
- Delineator drums used for tapering traffic shall be placed at 3 equal spaces. Delineator drums for tangents shall be spaced at 2 times dimension "S".
- The speed limit shall be re-established. The exact speed limit shall be determined in the field, dependent on location and conditions.
- The reduced speed limit shall be determined dependent on the in place speed limit before construction. The speed limit reduction should not exceed 10 mph below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 mph. In this case, the speed limit reduction shall not exceed 30 MPH. Where speed limits are to be reduced more than 30 MPH, a second speed limit sign shall be installed with the desired speed reduction but shall not exceed 30 MPH. The second speed limit sign shall be placed at 1/2 B.
- When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
- Existing speed limit signs within a reduced speed zone shall be covered.
- Where necessary, safe speed to be determined by the Engineer.
- The contractor has the option of using portable sign supports in lieu of post mounted signs in accordance with the NDDOT Standard Specifications.
- G20-55-96 or R2-1a-24 sign are not required when a pilot car operation is used, if this standard is part of other traffic control layouts, or the work is less than 15 days.
- When highway-rail grade crossings exist either within or in the vicinity of the roadway work activities:
 - Extra care shall be taken to minimize the probability of conditions being created, either by lane restrictions, flagging or other operations, where vehicles might be stopped within the highway-rail grade crossing (considered as being 15 feet on either side of the closest and farthest rail.)
 - A "Do Not Stop on Tracks" sign (R8-8-24) should be placed near the cross buck in each direction while the lane closure is in the vicinity of the tracks.
 - A buffer space between the work zone and the lane closure transition should be extended upstream of the highway-rail grade crossing so a queue created by the flagging operation will not extend across the highway-rail grade crossing.
 - If the queuing of vehicles across active rail tracks cannot be avoided, a flagger shall be provided at the highway-rail grade crossing to prevent vehicles from stopping within the highway-rail grade crossing, even if automatic warning devices are in place.



**TYPE E
ROAD CLOSURE WITH OFF-SITE DETOUR**

Used where a road is closed beyond a detour point. Signing shown for one direction only. Sign not shown on detour shall be shown in plans and installed and maintained by the contractor.

Road Type	ADVANCE WARNING SIGN SPACING		
	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500



**TYPE F
LANE CLOSURE ON A TWO WAY ROAD USING FLAGGERS**

Two lane highway with one lane closed. Flagger is at a point where it is visible to approaching traffic.

KEY

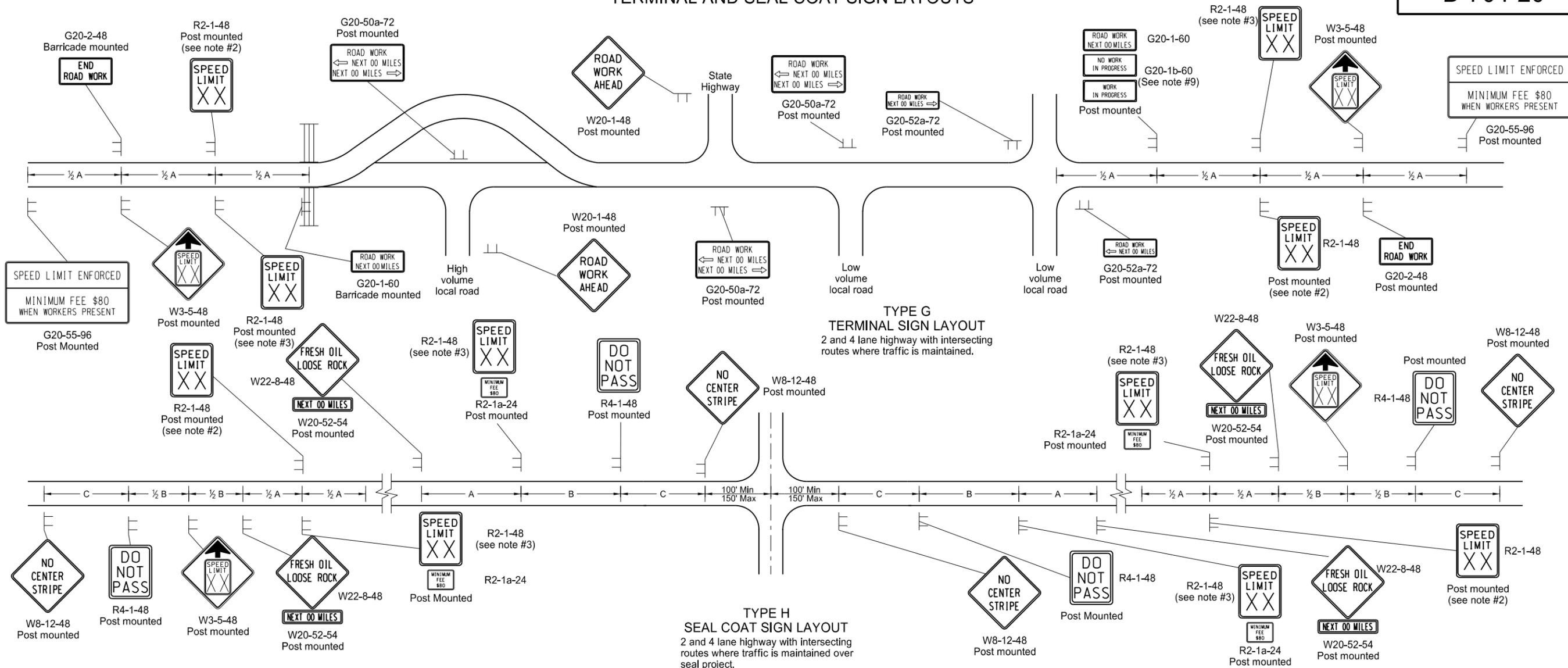
- Delineator Drum
- ▬ Sign
- ▬ Type III Barricade
- ▨ Work/Hazard Area
- ☞ Flagger

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
REVISIONS	
DATE	CHANGE
3-13-14	Revised Sign Cell "ROAD WORK XXX FT"

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 Registration Number
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TERMINAL AND SEAL COAT SIGN LAYOUTS

D-704-20



- Barricades placed on roadway shall be on a moveable assembly. Signs placed on the roadway shall be placed on skid mounted assemblies.
- The speed limit shall be re-established. The exact speed limit shall be determined in the field, dependent on location and conditions.
- The reduced speed limit shall be determined dependent on the in place speed limit before construction. The speed limit reduction should not exceed 10 MPH below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 MPH. In this case, the speed limit reduction shall not exceed 30 MPH. Where speed limits are to be reduced more than 30 MPH, a second speed limit sign shall be installed with the desired speed reduction but shall not exceed 30 MPH. The second speed limit sign shall be placed at 1/2 B.
- When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
- Existing speed limit signs within a reduced speed zone shall be covered.
- On seal projects, signs R2-1-48, R2-1a-24, R4-1-48, W22-8-48 and W20-52-54 shall be placed just after all important intersections and at five mile intervals thereafter. Sign W8-12-48 shall be placed just after all important intersections and at 2 mile intervals thereafter until the short term center line pavement marking is in place. No short term pavement markings are placed when traffic volumes are 750 ADT or less.
- The contractor has the option of using portable sign supports in lieu of post mounted signs in accordance with the NDDOT Standard Specifications.
- Type H construction sign traffic control shall have the speed limit signs covered or removed once the loose aggregate has been removed.
- The contractor shall install the G20-1b-60 sign when work is suspended for winter.
- Other traffic control layouts will be required in the immediate work areas. If the speed limit is reduced in the work area, speed limit signs shall have the R2-1a-24 sign placed below.
- G20-55-96 sign is not required if work is less than 15 days.

KEY

≡ Type III barricade

┌ Sign

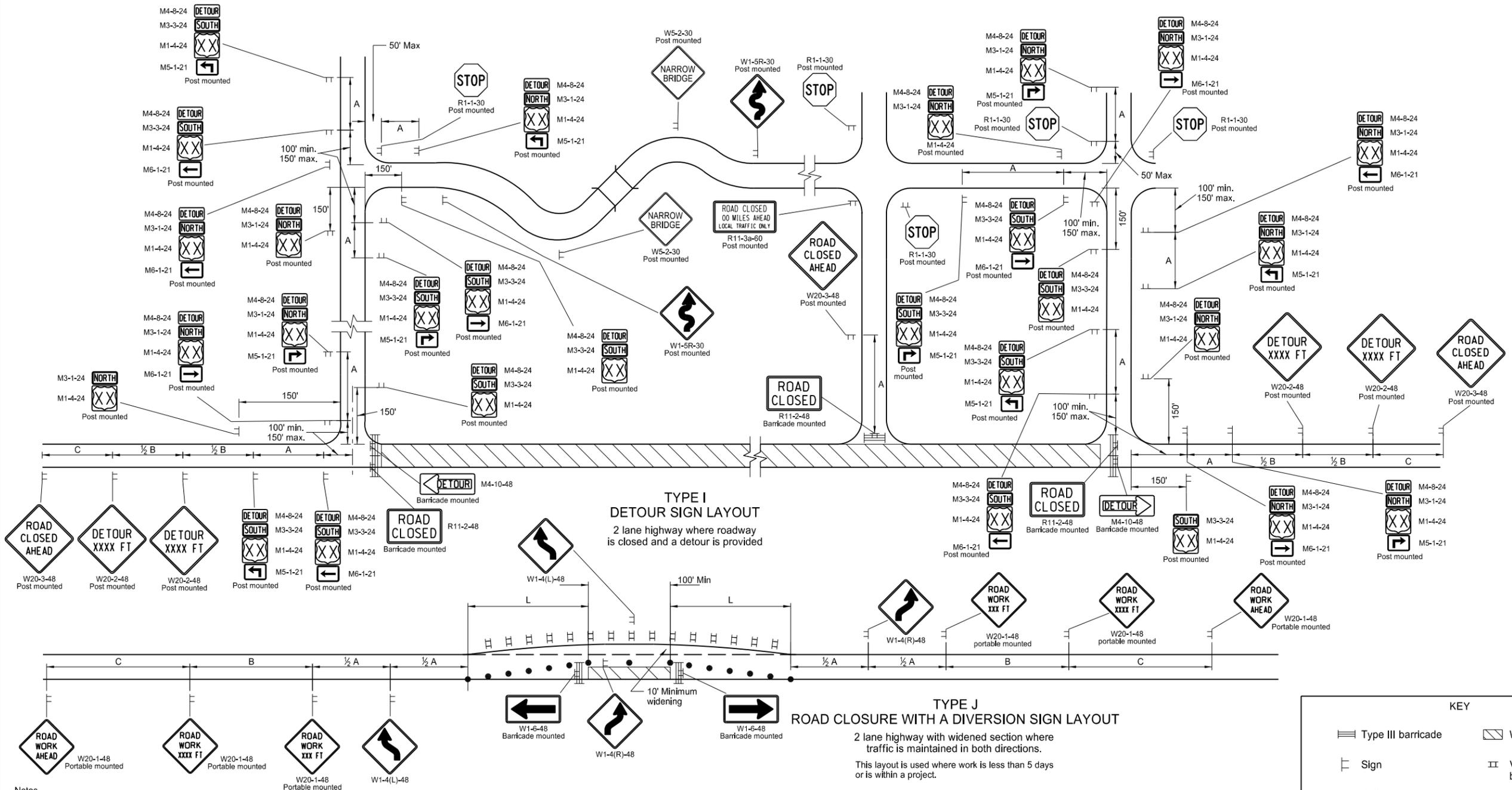
ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

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DETOUR AND ROADWAY DIVERSION SIGN LAYOUTS

D-704-21



- Notes**
- Variables
S=Numerical value of speed limit or 85th percentile. W=The width of taper.
L=Minimum length of taper, or $S \times W$ for freeways, expressways, and all other roads with speeds of 45 mph or greater, or $W \times S^2 / 60$ for urban, residential, and other streets with speeds of 40 mph or less.
 - Barricades placed on roadway shall be on a moveable assembly. Signs placed on roadway shall be placed on skid mounted assemblies.
 - Delineator drums and vertical panels used for tapering traffic shall be spaced at dimension "S". Delineator drums, tubular markers and vertical panels used for tangents shall be spaced at 2 times "S". The reduced speed limit shall be determined dependent on the in place speed limit before construction. The speed limit reduction should not exceed 10 mph below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 MPH. In this case, the speed limit reduction shall not exceed 30 MPH. Where speed limits are to be reduced more than 30 MPH, a second speed limit sign shall be installed with the desired speed reduction but shall not exceed 30 MPH. The second speed limit sign shall be placed at $\frac{1}{2}$ B.
 - When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
 - Existing speed limit signs within a reduced speed zone shall be covered.
 - Obliterated or covered pavement marking shall be paid for as Obliteration of Pavement Marking. The covering shall be approved by the engineer.
 - The contractor has the option of using portable sign supports in lieu of post mounted signs in accordance with the NDDOT Standard Specifications.

- A W24-1-48 sign may be used in place of the double reverse curve signs if the tangent between tapers is less than 60'.

KEY

- Type III barricade
- Work area
- Sign
- Vertical panels back to back
- Delineator drum

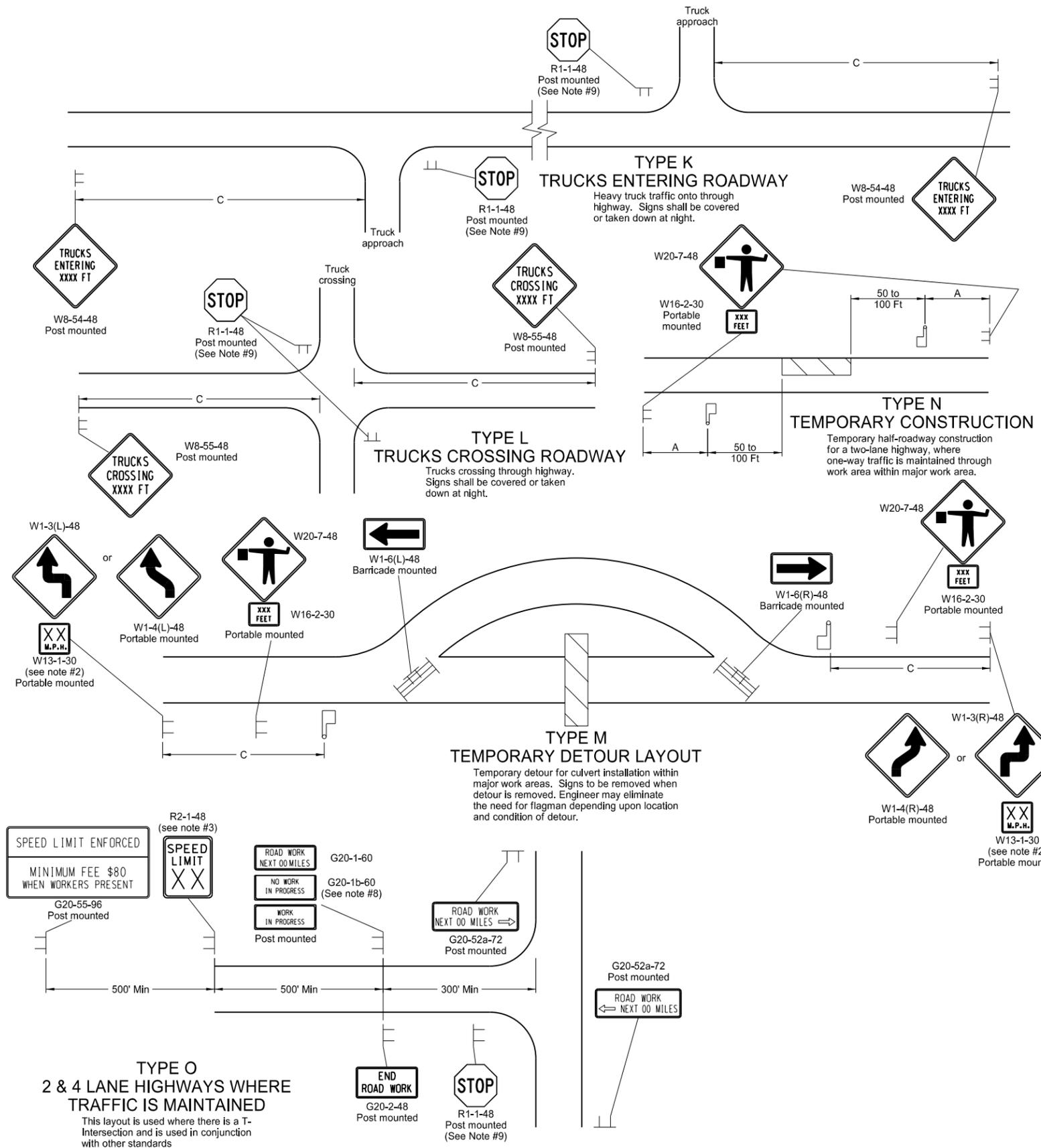
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
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DATE	CHANGE

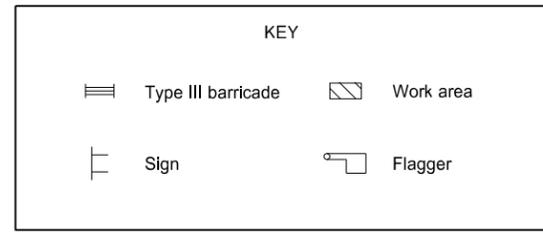
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 Registration Number
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 on **09/27/13** and the original document is stored at the
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 of Transportation

CONSTRUCTION TRUCK AND TEMPORARY DETOUR LAYOUTS

D-704-22



- Notes
- Barricades placed on roadway shall be on a moveable assembly. Signs placed on the roadway shall be placed on skid mounted assemblies. Where necessary, safe speed to be determined by the Engineer.
 - The reduced speed limit shall be determined dependent on the in place speed limit before construction. The speed limit reduction should not exceed 10 mph below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 mph. In this case, the speed limit reduction shall not exceed 30 MPH. Where speed limits are to be reduced more than 30 MPH, a second speed limit sign shall be installed with the desired speed reduction but shall not exceed 30 MPH. The second speed limit sign shall be placed at 1/2 B.
 - When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
 - Existing speed limit signs within a reduced speed zone shall be covered. Obliterated or covered pavement marking shall be paid for as Obliteration of Pavement Marking. The covering shall be approved by the engineer.
 - The contractor has the option of using portable sign supports in lieu of post mounted signs in accordance with the NDDOT Standard Specifications.
 - The contractor shall install the G20-1b-60 sign when work is suspended for winter.
 - If existing stop sign is in place, a 48" stop sign is not required.
 - G20-55-96 sign is not required if this standard is part of other traffic control layouts with this sign or the work is less than 15 days.



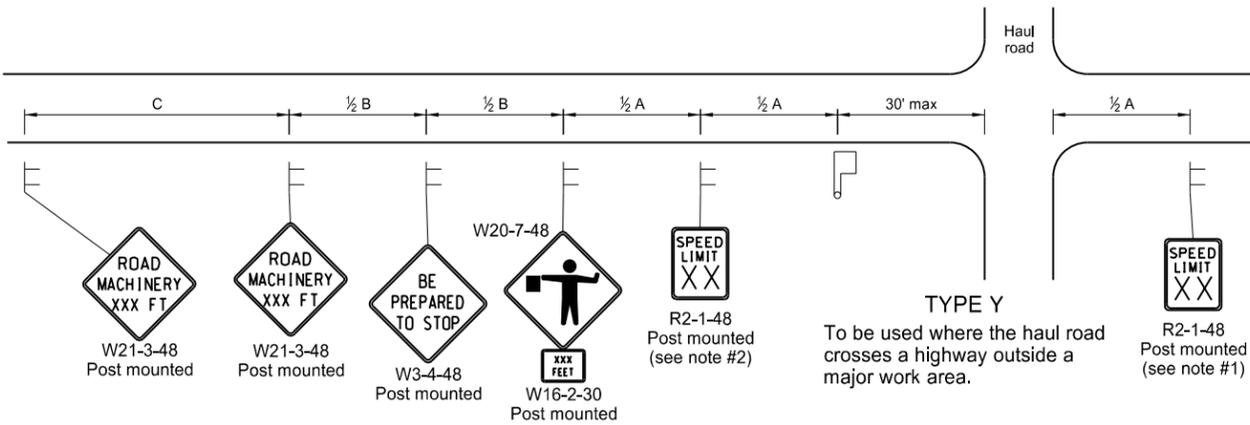
Road Type	ADVANCE WARNING SIGN SPACING		
	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
REVISIONS	
DATE	CHANGE

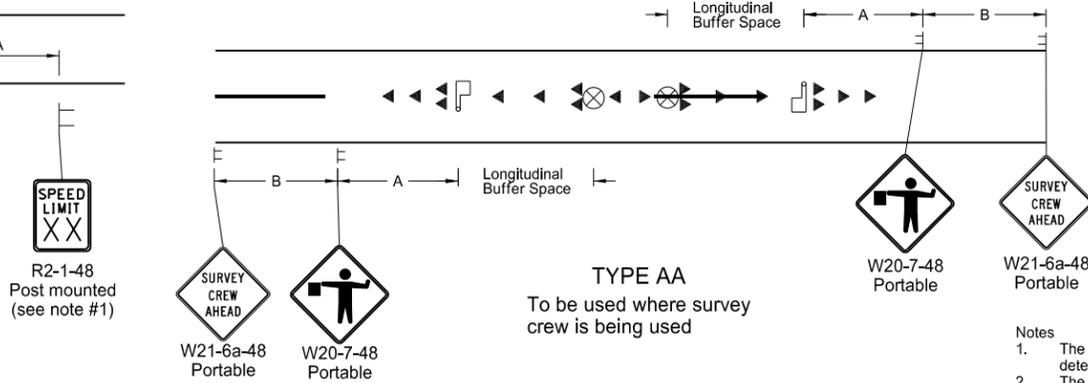
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MISCELLANEOUS SIGN LAYOUTS

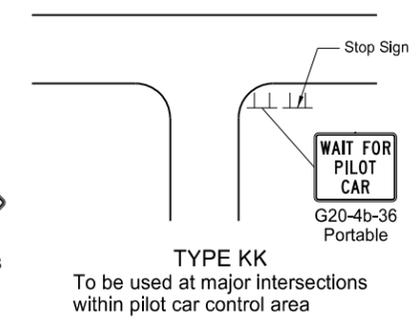
D-704-26



TYPE Y
To be used where the haul road crosses a highway outside a major work area.

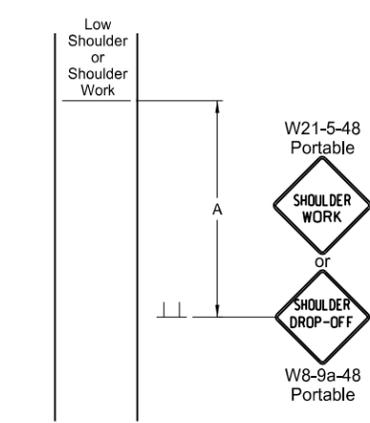


TYPE AA
To be used where survey crew is being used

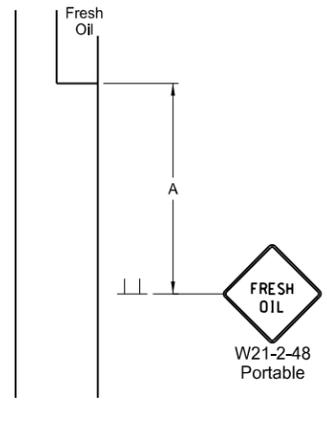


TYPE KK
To be used at major intersections within pilot car control area

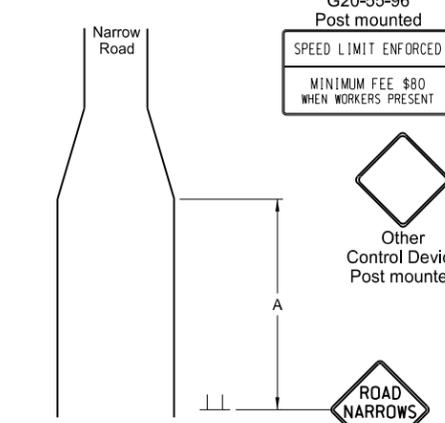
- Notes
- The speed limit shall be re-established. The exact speed limit shall be determined in the field, dependent on location and conditions.
 - The reduced speed limit shall be determined dependent on the in place speed limit before construction. The speed limit reduction should not exceed 10 mph below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 mph. In this case, the speed limit reduction shall not exceed 30 MPH. Where speed limits are to be reduced more than 30 MPH, a second speed limit sign shall be installed with the desired speed reduction but shall not exceed 30 MPH. The second speed limit sign shall be placed at 1/2 B.
 - When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
 - Existing speed limit signs within a reduced speed zone shall be covered.
 - The contractor has the option of using portable sign supports in lieu of post mounted signs in accordance with the NDDOT Standard Specifications.
 - G20-55-96 signs are not required if this standard is part of other traffic control layouts, or the work is less than 15 days.
 - When a pilot car operation is used, place a G20-4b-36 "Wait For Pilot Car" sign at major intersections within pilot car control area.



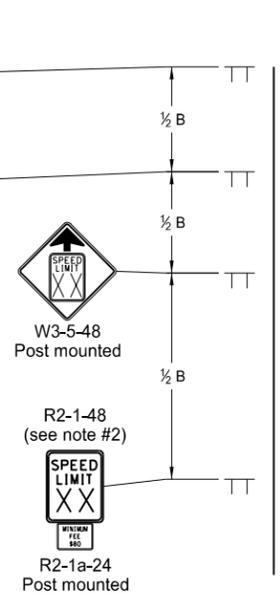
TYPE BB
To be used within a major work area where the sign conditions exist



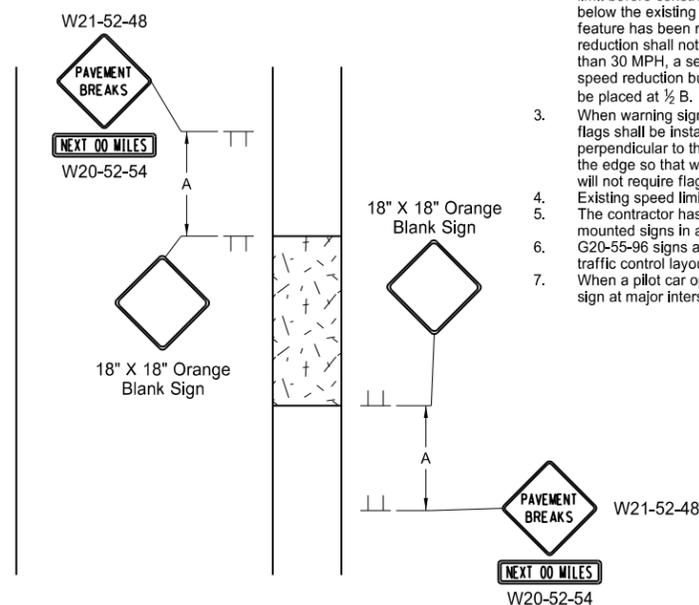
TYPE CC
To be used where the sign conditions exist



TYPE DD
To be used where the sign conditions exist



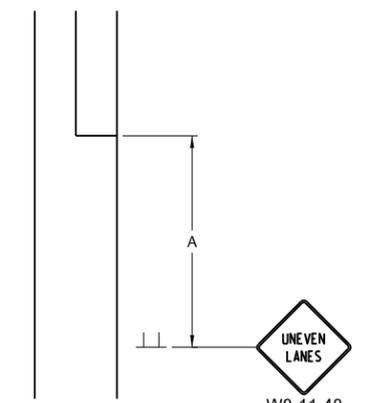
TYPE Z
To be used where speed zone is needed



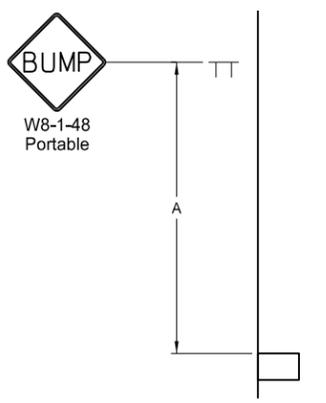
TYPE JJ
To be used where there is a break in the pavement. These signs may be skid mounted or post mounted and shall be installed when conditions exist and removed when not applicable.

Longitudinal Buffer Space	
*Speed (mph)	Length Min (feet)
20	115
25	155
30	200
35	250
40	305
45	360
50	425
55	495
60	570
65	645
70	730
75	820

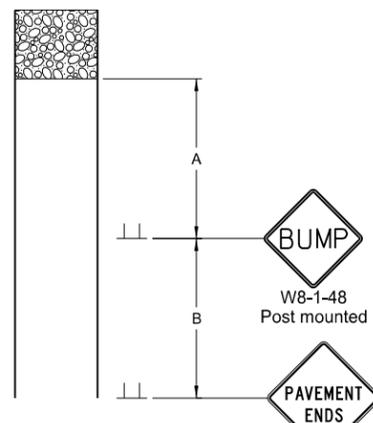
* Posted speed, off-peak 85th percentile speed prior to work starting, or the anticipated operating speed in mph.



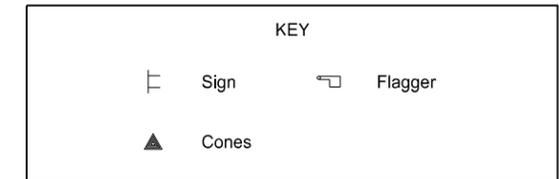
TYPE GG
To be used where a difference of elevation between lanes exist



TYPE EE
To be used where the sign conditions exist



TYPE FF
To be used where the sign conditions exist



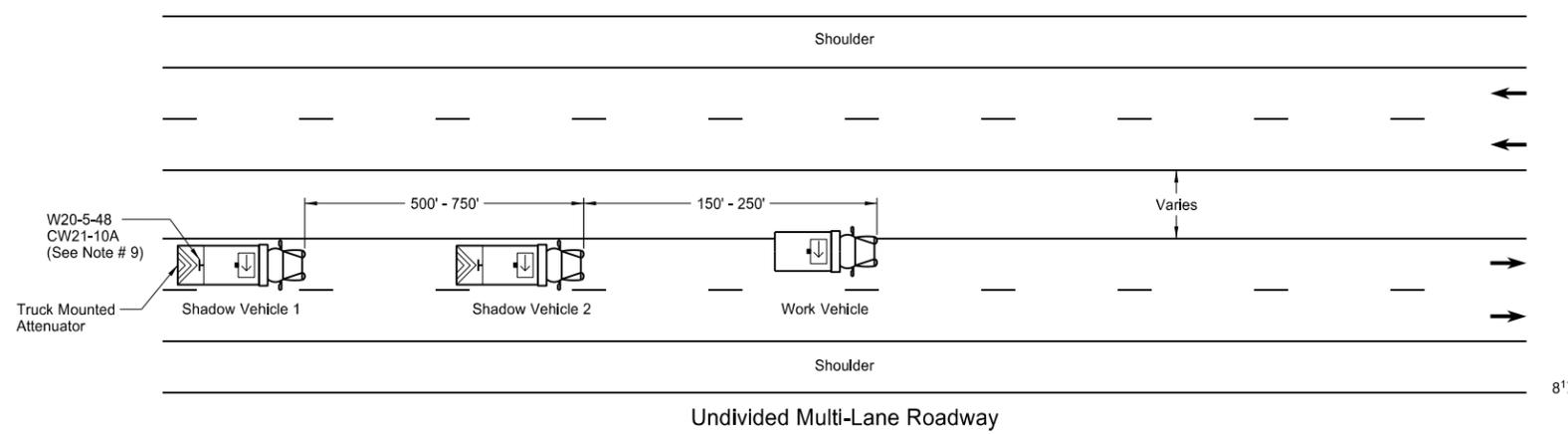
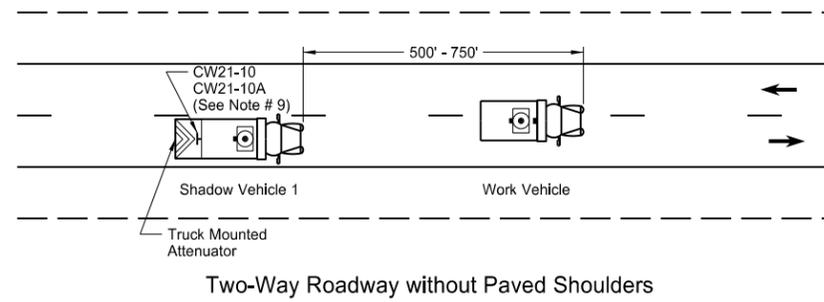
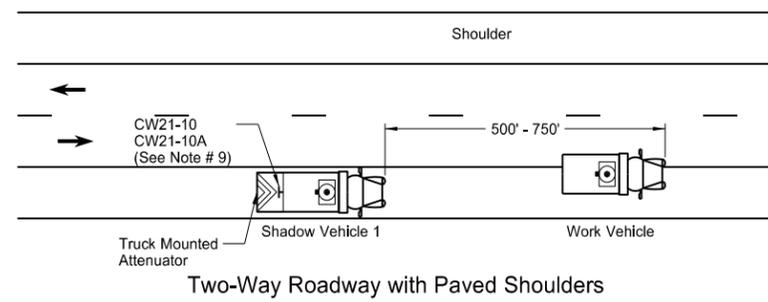
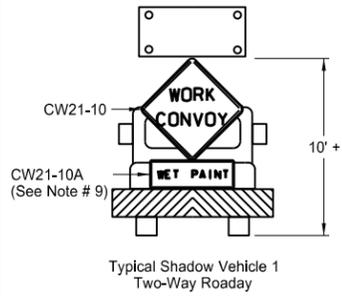
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

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9-27-13	
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DATE	CHANGE

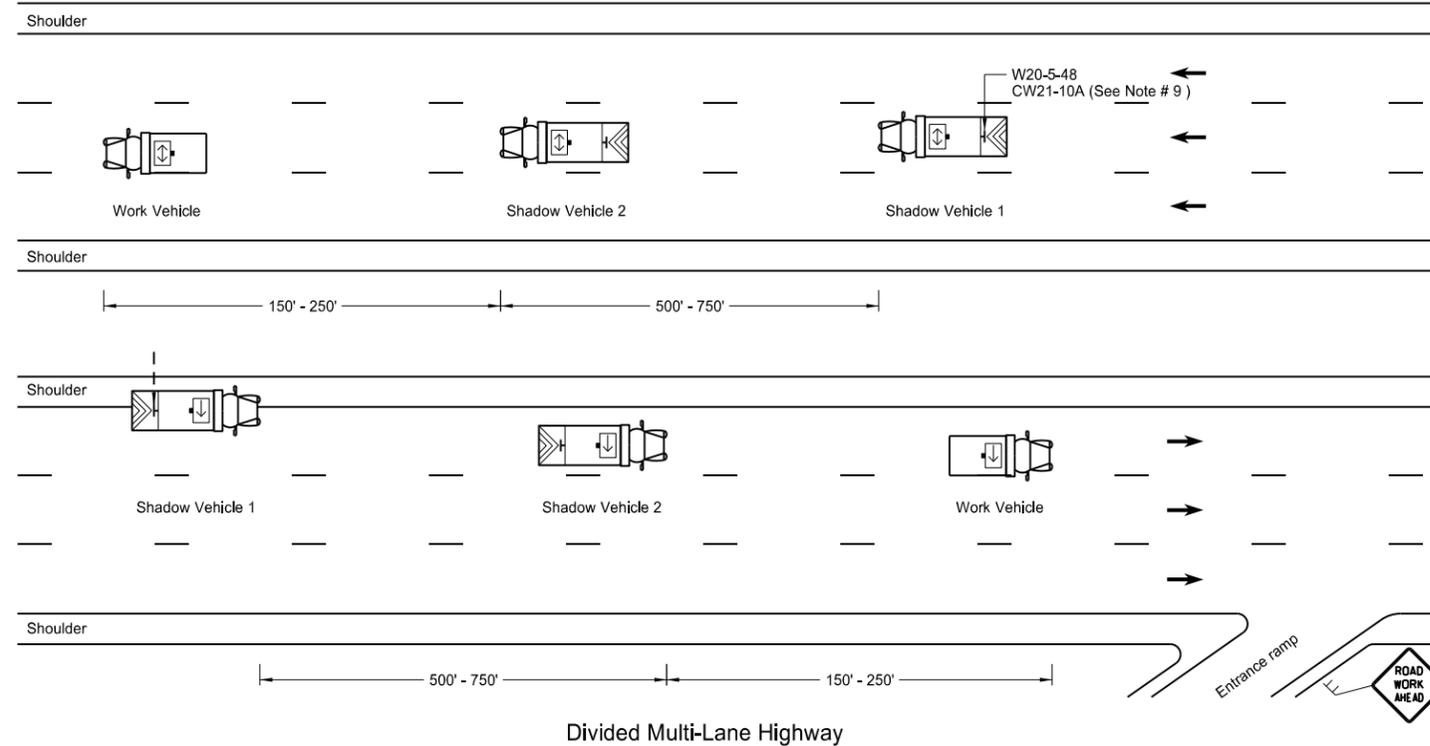
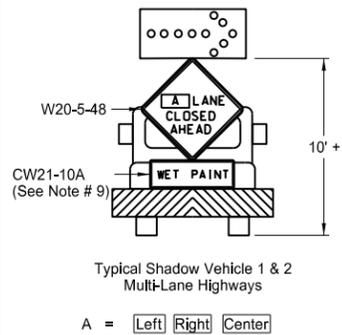
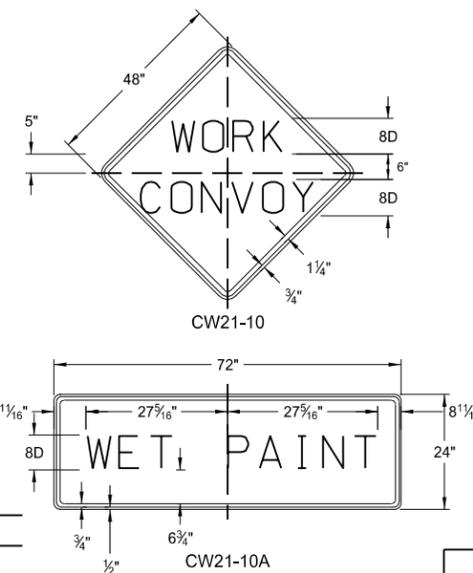
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TRAFFIC CONTROL PLAN FOR MOVING OPERATIONS

D-704-27



Sign Details



Notes

- If the contractor chooses to place more vehicles in the convoy than are shown, these vehicles shall have the truck mounted attenuator and shall be at the contractor's expense.
- Shadow and work vehicles shall display yellow rotating beacons or strobe lights unless otherwise stated elsewhere in the plans.
- Flashing arrow panels shall be Type B or Type C. The panel operation shall be controlled from inside the vehicle.
- Each vehicle shall have two-way electronic communication capability.
- When work convoys must change lanes, shadow vehicle 1 should change lanes first to shadow other convoy vehicles.
- Vehicle spacing between the shadow vehicle 1 and shadow vehicle 2 will vary depending on sight distance restrictions. Motorists approaching the work convoy should be able to see the trail vehicle in time to slow down and/or change lanes as they approach the shadow vehicle.
- Sign Colors
Letters = Black
Border = Black
Background = Orange
- Shadow vehicle 2 may be used as the paint tender vehicle.
- Sign CW21-10A shall only be used during a painting operation.
- On two lane - two way roadways, the work and shadow vehicles should pull over periodically to allow motor vehicle traffic to pass.

KEY

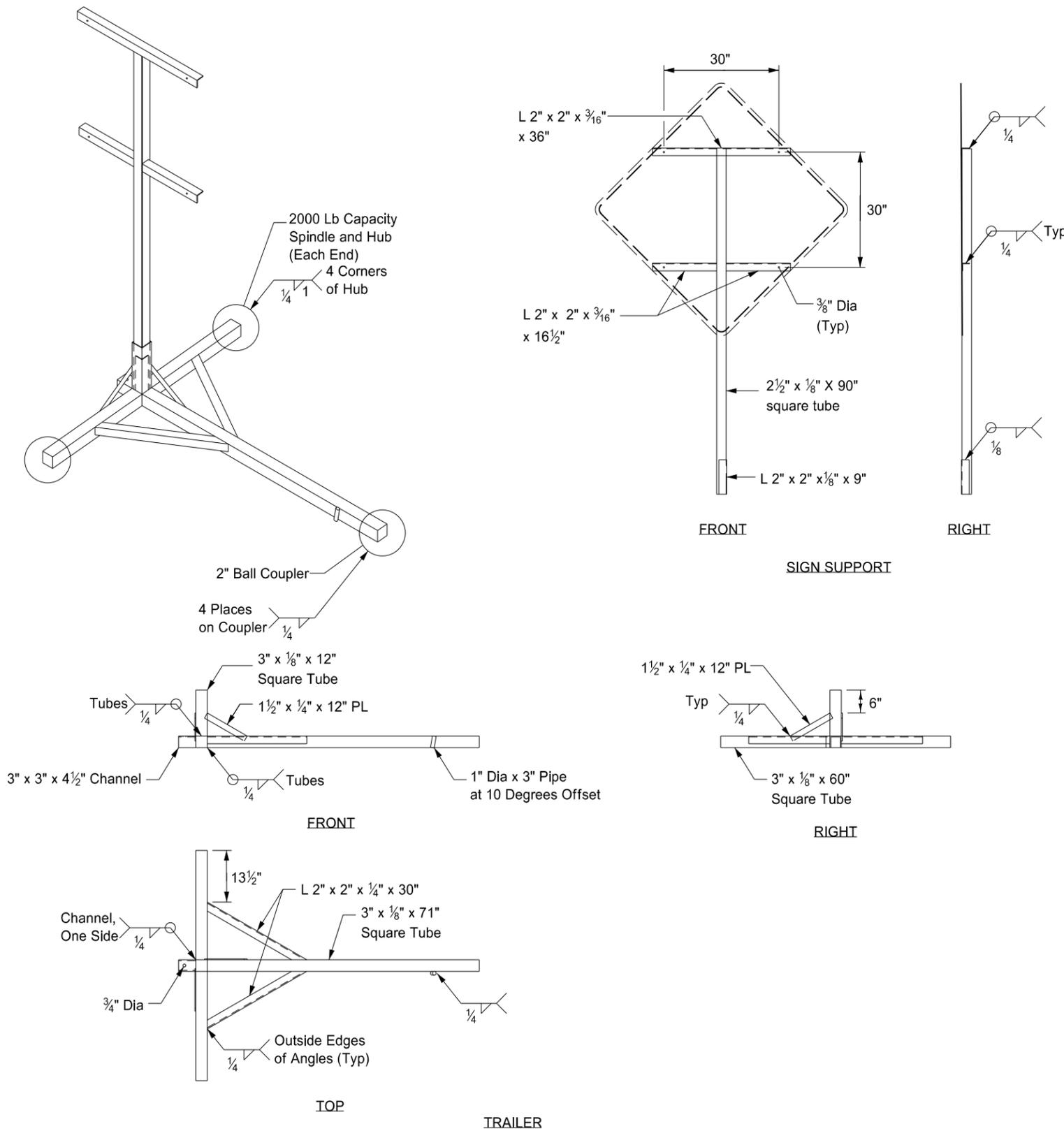
- Sign
- Truck mounted attenuator
- Flashing arrow panels:
 - Right directional
 - Left directional
 - Double arrow directional
 - Caution Mode

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
REVISIONS	
DATE	CHANGE
6-18-14	Removed shadow vehicle 2 on two lane roadways

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PORTABLE SIGN SUPPORT ASSEMBLY

D-704-50



Notes:

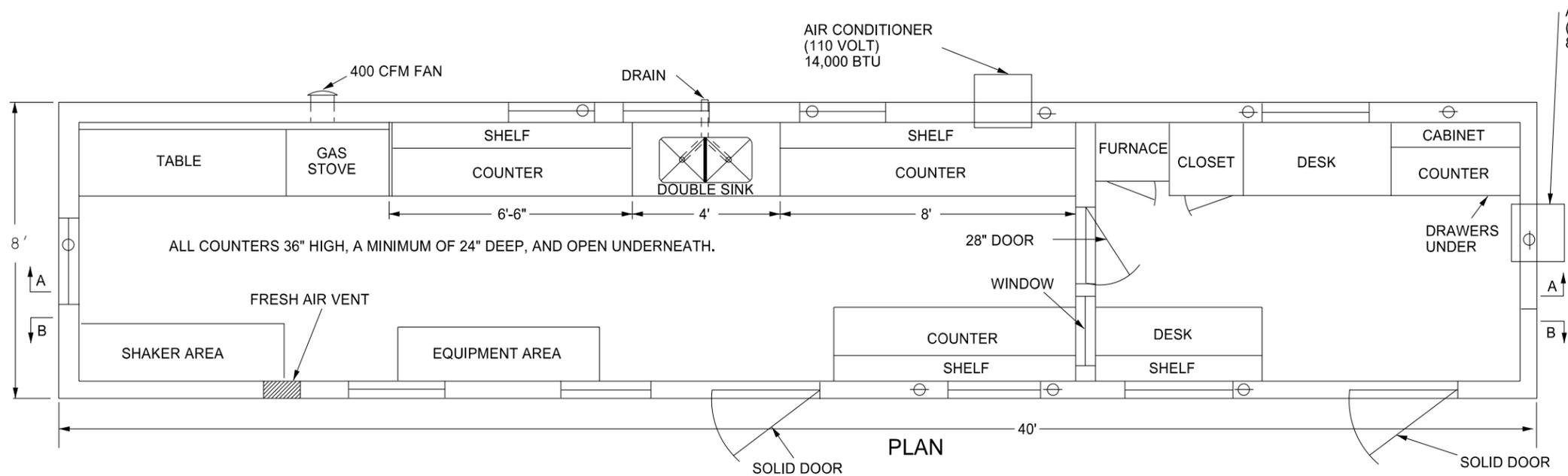
- ① The maximum weight of the assembly is 250 pounds.
- ② Use a 14" wheel and tire.
- ③ Automotive and equipment axle assemblies may not be used for trailer-mounted sign supports.
- ④ Other NCHRP 350 crash tested assemblies are acceptable.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
11-23-10	
REVISIONS	
DATE	CHANGE

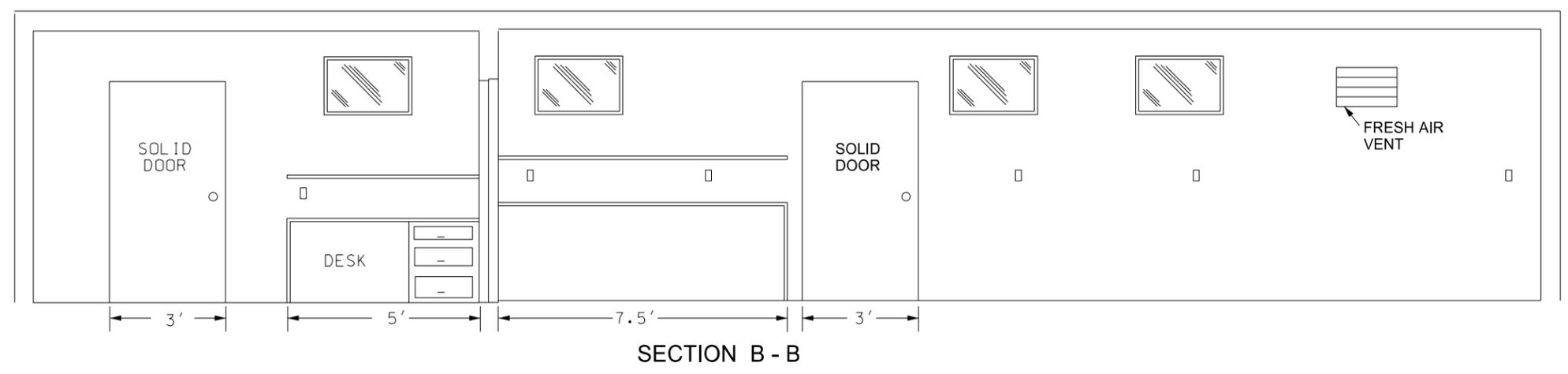
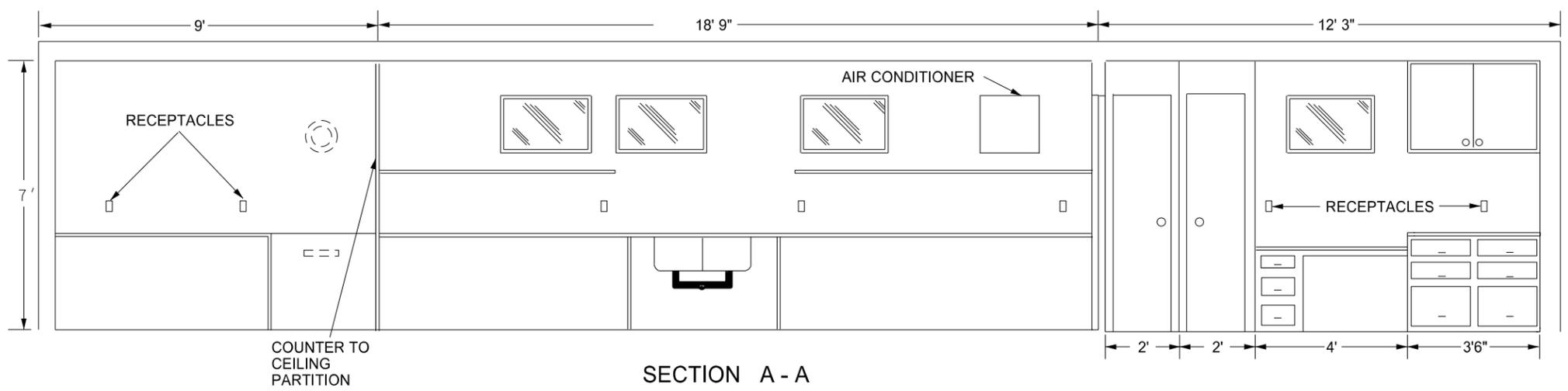
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 on 11/23/10 and the original document is stored at the
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 of Transportation

BITUMINOUS LABORATORY

D-706-1



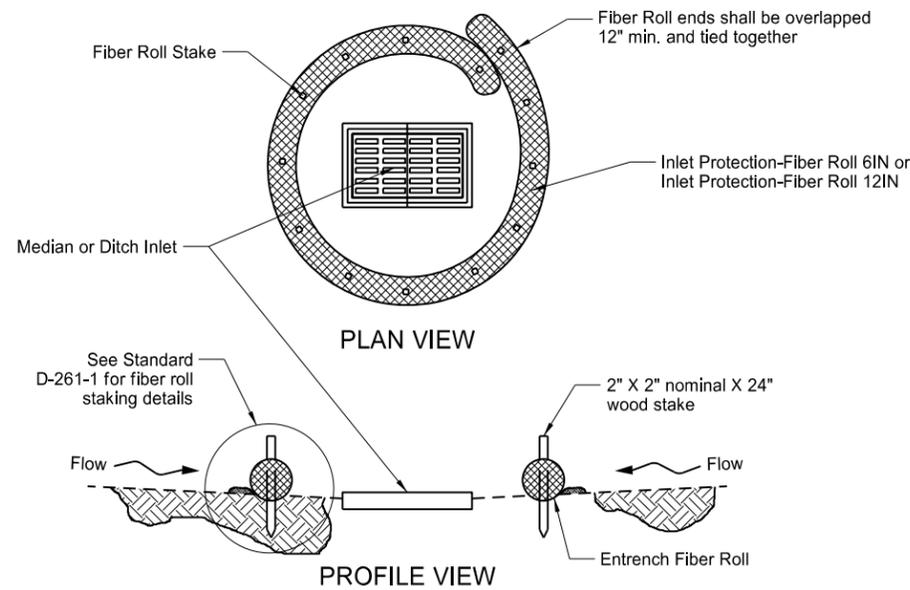
- Provide a laboratory with the following:
1. A 1'x1' shelf at 36" above the regular countertop.
 2. Double compartment stainless steel sink, with each compartment a minimum of 16"x14"x10" deep. Provide water service lines made of copper or plastic and a diameter of 1/2 inch.
 3. An exhaust fan capable of removing inside air at a rate of 400 CFM.
 4. Fresh air vent hinged to open or close manually.
 5. 24" x 48" table capable of holding a 200 lb masonry saw with a minimum clearance of 36" above the table.
 6. A water supply tank with a capacity of 500 gallons and a 20 gallon capacity pressure tank on the pump.
 7. Heavy duty type locks, latches, and hinges for doors made to withstand the intense use in service.
 8. A wall between the office and the work area properly insulated to prevent the transmission of heat and noise.
 9. The steel cable tie downs and ground anchors at each corner of the lab.
 10. Electrical service entrance wired for 100 amps and separate circuits for air conditioners. Space convenience outlets in counter areas a minimum of four feet apart.



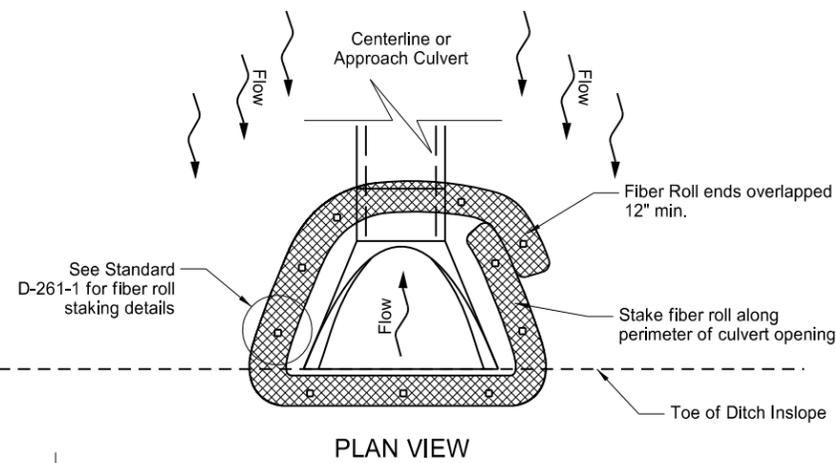
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-03-13	
REVISIONS	
DATE	CHANGE
07-30-14	Changed standard's title and revised notes.
01-11-16	Revised notes.

This document was originally issued and sealed by
Roger Weigel
Registration Number
PE- 2930,
on **01/11/16** and the original document is stored at the North Dakota Department of Transportation

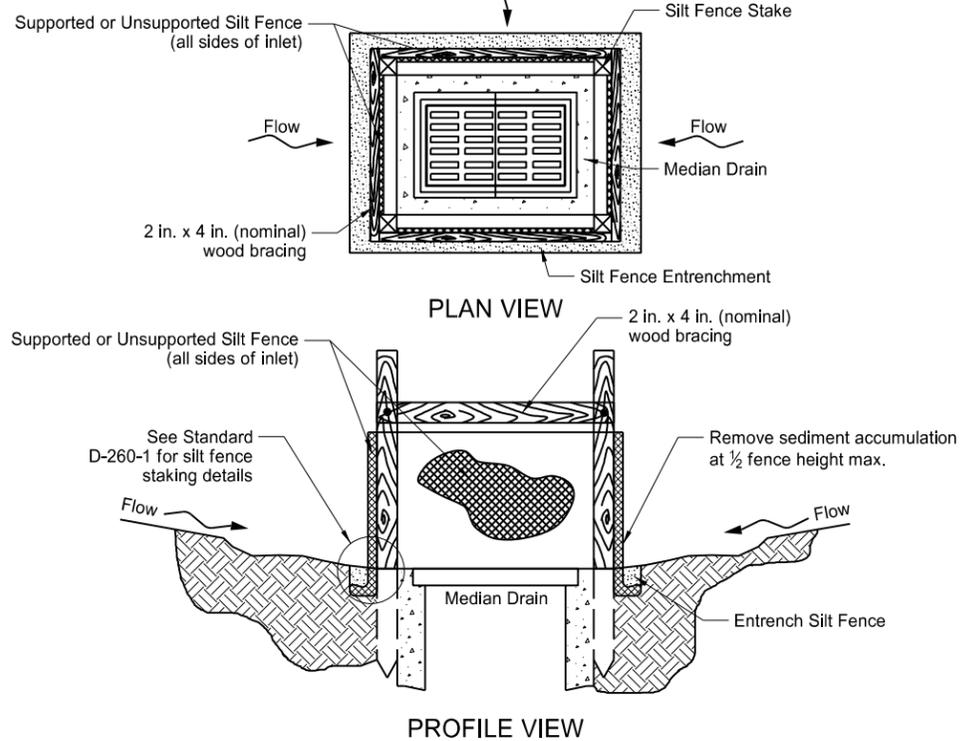
EROSION AND SILTATION CONTROLS
MEDIAN OR DITCH INLET PROTECTION



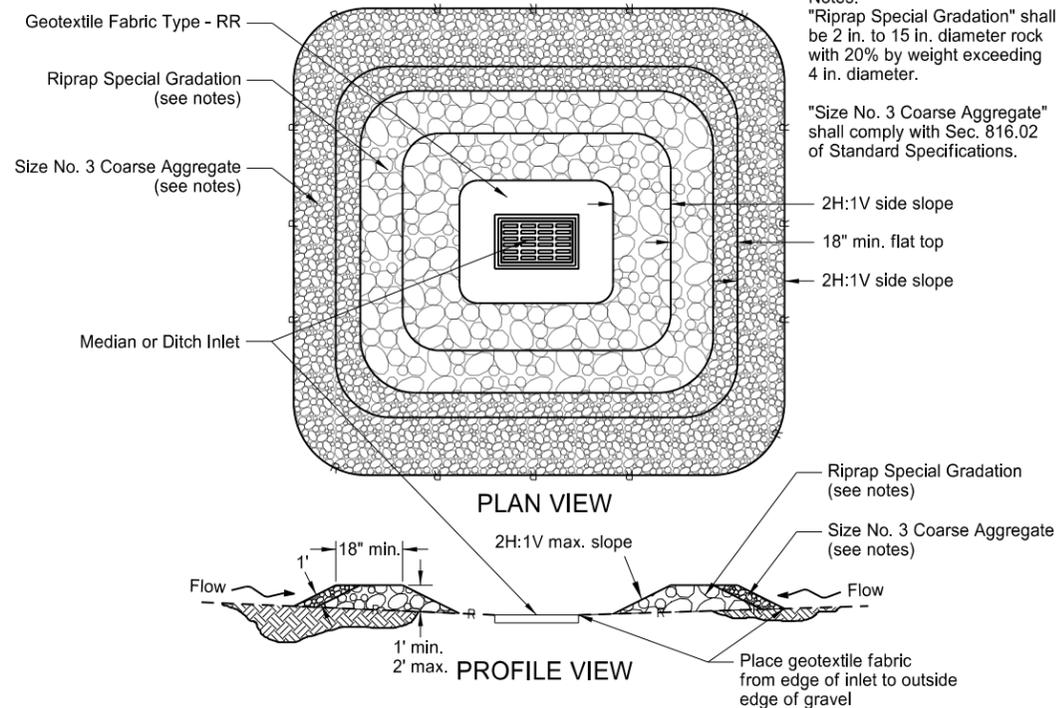
FIBER ROLL PROTECTION (MEDIAN OR DITCH INLET)



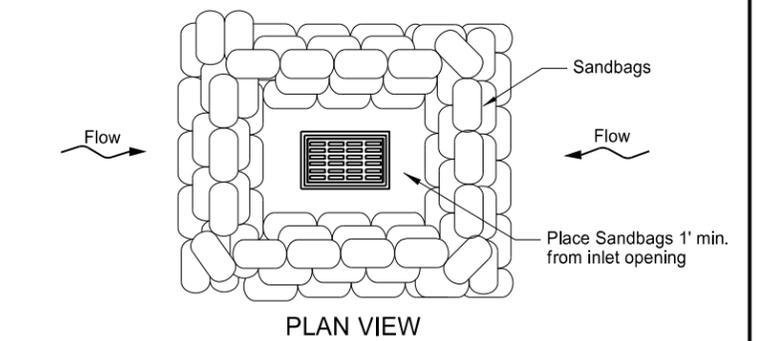
FIBER ROLL PROTECTION (INLET OF CULVERT)



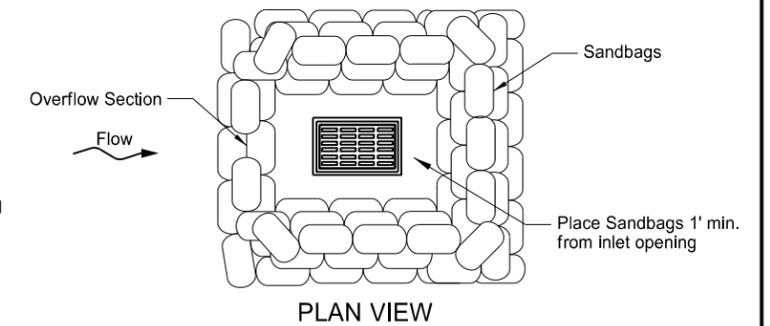
SILT FENCE PROTECTION (MEDIAN OR DITCH INLET)



GRAVEL INLET PROTECTION (MEDIAN OR DITCH INLET)



SANDBAG PROTECTION (LOW POINT)



SANDBAG PROTECTION (ON SLOPE)

Notes:
"Riprap Special Gradation" shall be 2 in. to 15 in. diameter rock with 20% by weight exceeding 4 in. diameter.
"Size No. 3 Coarse Aggregate" shall comply with Sec. 816.02 of Standard Specifications.

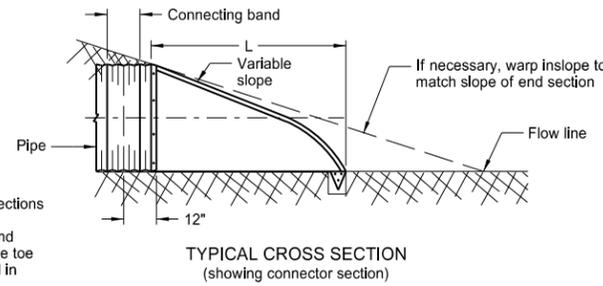
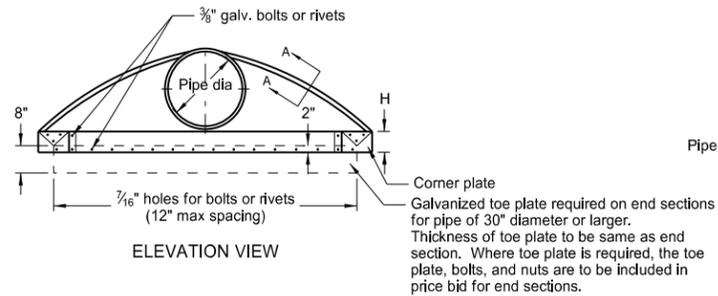
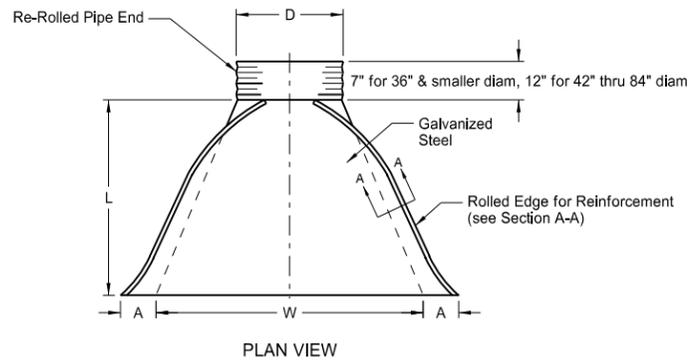
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-03-13	
REVISIONS	
DATE	CHANGE

06-26-14	Updated reference to standard drawing number for fiber roll staking details.
10-01-14	Updated reference to standard drawing number for silt fence.

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Registration Number
PE-2930,
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ROUND CORRUGATED STEEL PIPE CULVERTS AND END SECTIONS

D-714-4



PIPE DIA.	GALV. THICK.	END SECTION DIMENSIONS					APPROX. SLOPE	BODY PIECE
		A	B	H	L	W		
15	0.064	7	8	6	26	30	2 1/2:1	1
18	0.064	8	10	6	31	36	2 1/2:1	1
24	0.064	10	13	6	41	48	2 1/2:1	1
30	0.079	12	16	8	51	60	2 1/2:1	1 or 2
36	0.079	14	19	9	60	72	2 1/2:1	2
42	0.109	16	22	11	69	84	2 1/2:1	2
48	0.109	18	27	12	78	90	2 1/2:1	2
54	0.109	18	30	12	84	102	2:1	2
* 60	0.109	18	33	12	87	114	1 1/2:1	3
* 66	0.109	18	36	12	87	120	1 1/2:1	3
* 72	0.109	18	39	12	87	126	1 1/3 :1	3
* 78	0.109	18	42	12	87	132	1 1/2:1	3
* 84	0.109	18	45	12	87	138	1 1/6 :1	3

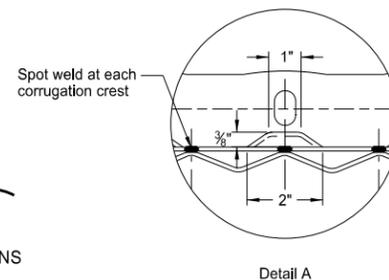
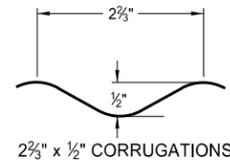
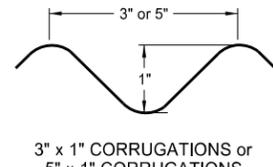
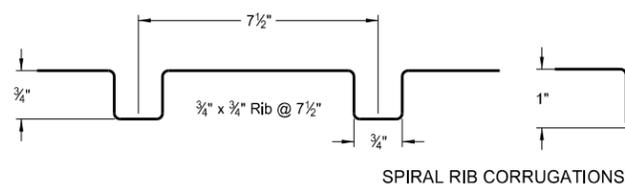
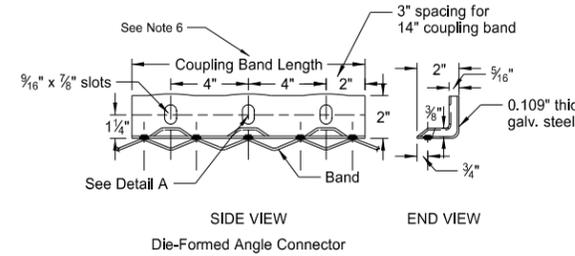
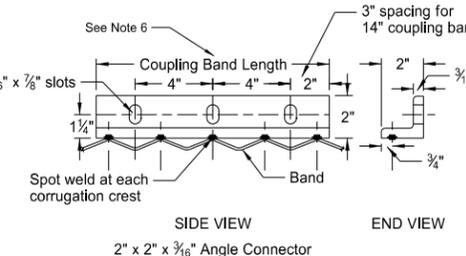
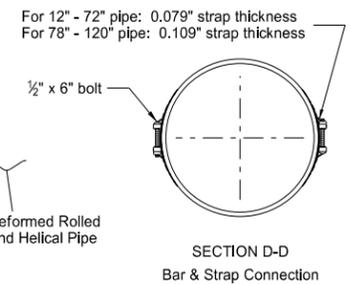
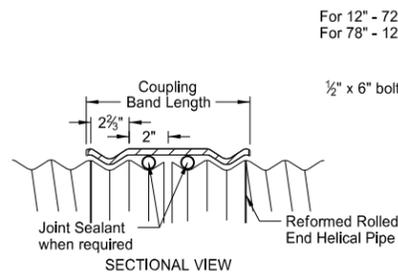
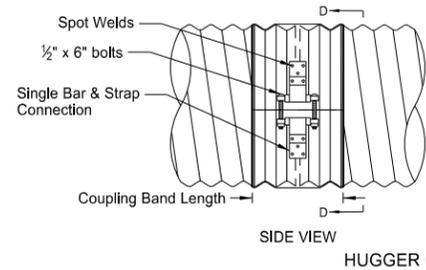
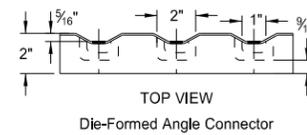
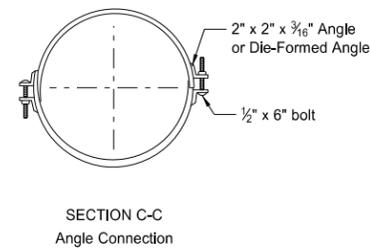
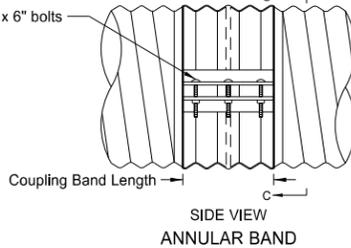
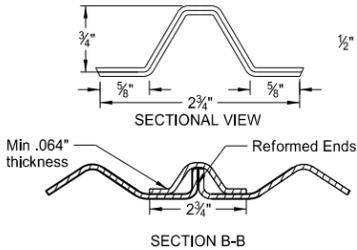
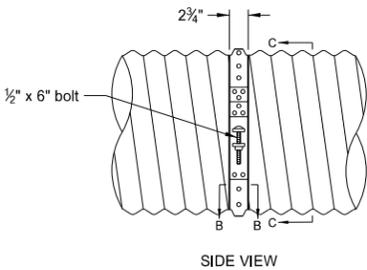
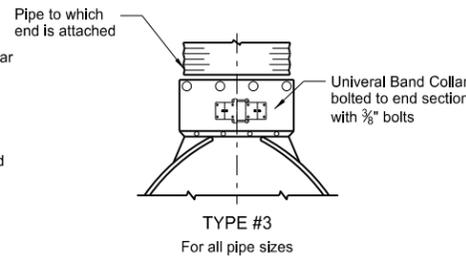
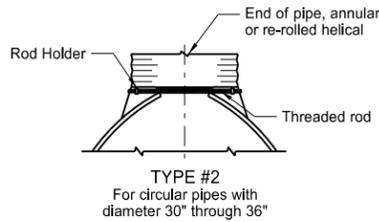
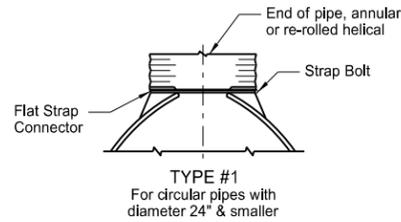
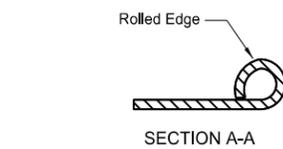
- These sizes have 0.109" sides and 0.138" center panels.
 - Pipe diameter is equal to dimension "D" of end section.
- Manufacturers tolerances of above dimensions will be allowed.
- Splices to be the lap riveted type.

Multiple panel bodies shall have lap seams which are to be tightly joined with 3/8" dia. galv. bolts or rivets. Nuts to be torqued to 25 foot-lbs ±.

NOTES:

1. Pipes and connecting bands shall conform to applicable sections of NDDOT Standard Specifications and to AASHTO M-36.
2. Top edge of all end sections to have rolled edges for reinforcement (see Section A-A). The reinforced edges are to be supplemented with 2" x 2" x 1/4" galv. angle for 60" through 72" dia. and 2 1/2" x 2 1/2" x 1/4" galv. angle for 78" and 84" dia.. Angles to be attached by galv. 3/8" dia. bolts and nuts. Angles are to extend from pipe to the corner wing bend.
3. Elongated pipes shall be factory preformed so that the vertical diameter shall be 5% greater and the horizontal diameter 5% less than a circular pipe.
4. Coupling bands shall be two-piece for pipes larger than 36" as shown in Section C-C & D-D details. For pipes 36" and smaller, a one-piece band is acceptable.
5. 1/2" x 8" bolts may be used as a substitute for the 1/2" x 6" bolts shown in the details.
6. Coupling bands wider than 14" may be used if a minimum of four 1/2" bolts with maximum spacing of 5 1/2" are used for the connection.
7. Length of spot welds shall be minimum 1/2".

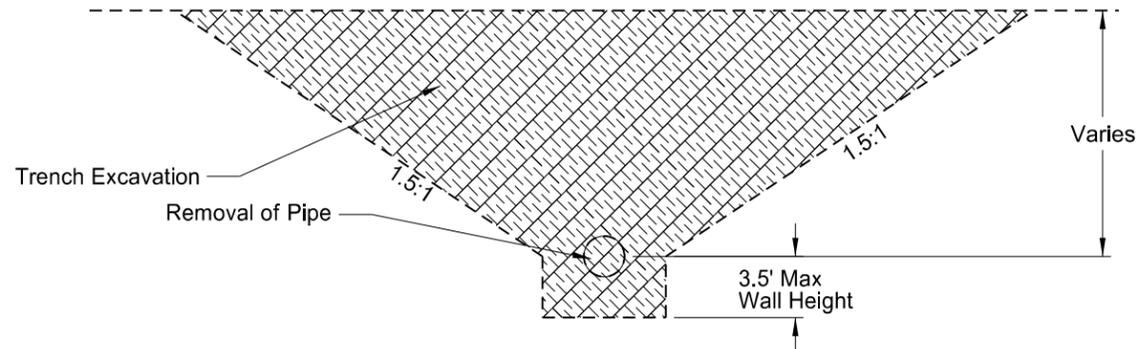
COUPLING BAND DIMENSIONS				
COUPLING TYPE	CORRUGATION PITCH x DEPTH	PIPE SIZE	COUPLING BAND LENGTH	MIN. BAND THICKNESS
Hat Band	2 3/8" x 1/2"	12" - 48"	2 3/4"	.064"
Annular Band	2 3/8" x 1/2"	12" - 72"	12"	.052"
		78" - 84"	12"	.079"
Hugger Band	2 3/8" x 1/2" Rerolled End	12" - 72"	10 1/2"	.052"
		78" - 84"	10 1/2"	.079"
	3" x 1" Rerolled End	48" - 120"	10 1/2"	.052"
	5" x 1" Rerolled End	48" - 120"	12"	.064"



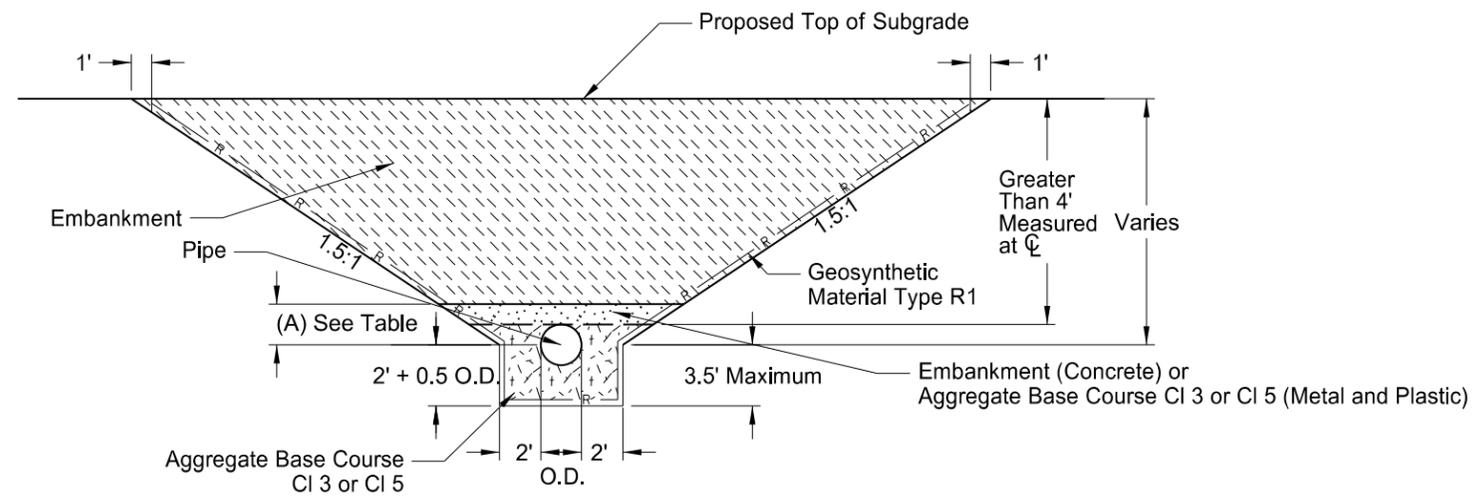
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
08-06-13	
REVISIONS	
DATE	CHANGE
01-07-14	End Section Plan View
02-27-14	3" x 1" Corrugation Detail

This document was originally issued and sealed by Terrence R. Udland, Registration Number PE- 2674 , on 02/27/2014 and the original document is stored at the North Dakota Department of Transportation

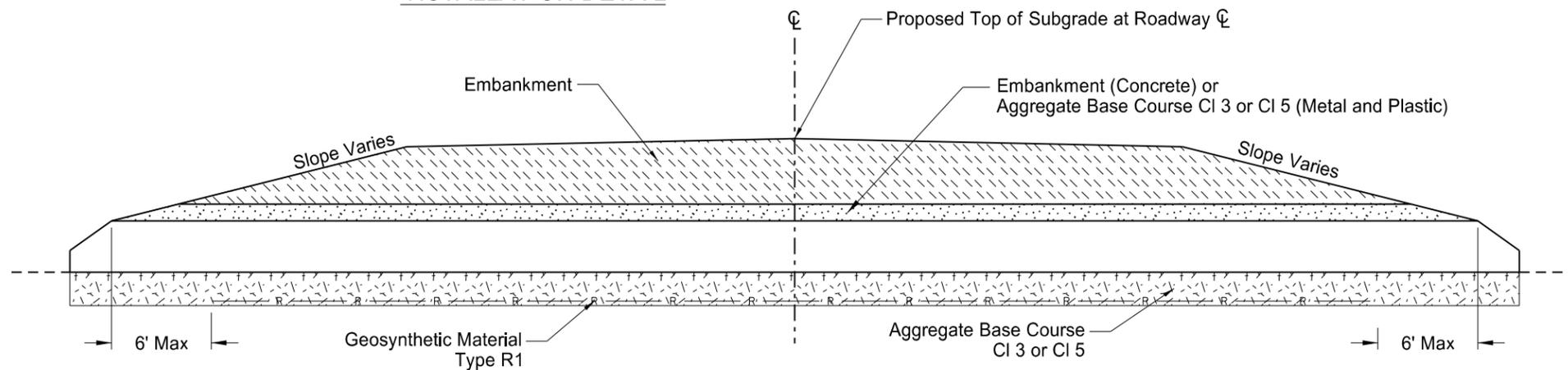
TRANSVERSE MAINLINE PIPE INSTALLATION DETAIL
PIPES MORE THAN 4 FEET BELOW TOP OF SUBGRADE



EXCAVATION DETAIL



INSTALLATION DETAIL



CROSS SECTION

Pay Items

- 1) Pipe*
- 2) Geosynthetic Material Type R1
- 3) Removal of Pipe (if required)

*Included in Pipe Pay Item

- 1) Pipe
- 2) Trench excavation
- 3) Aggregate Base Course CI 3 or CI 5
- 4) Embankment

NOTES:

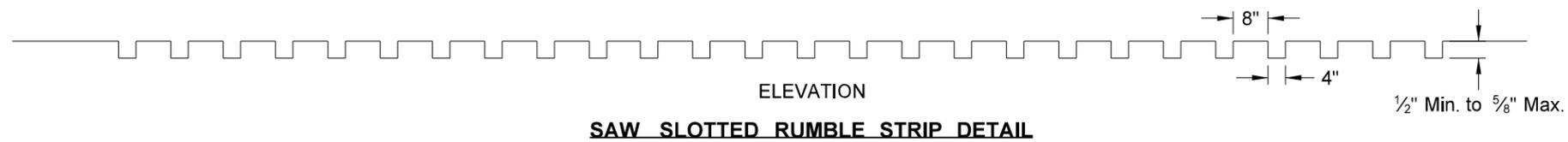
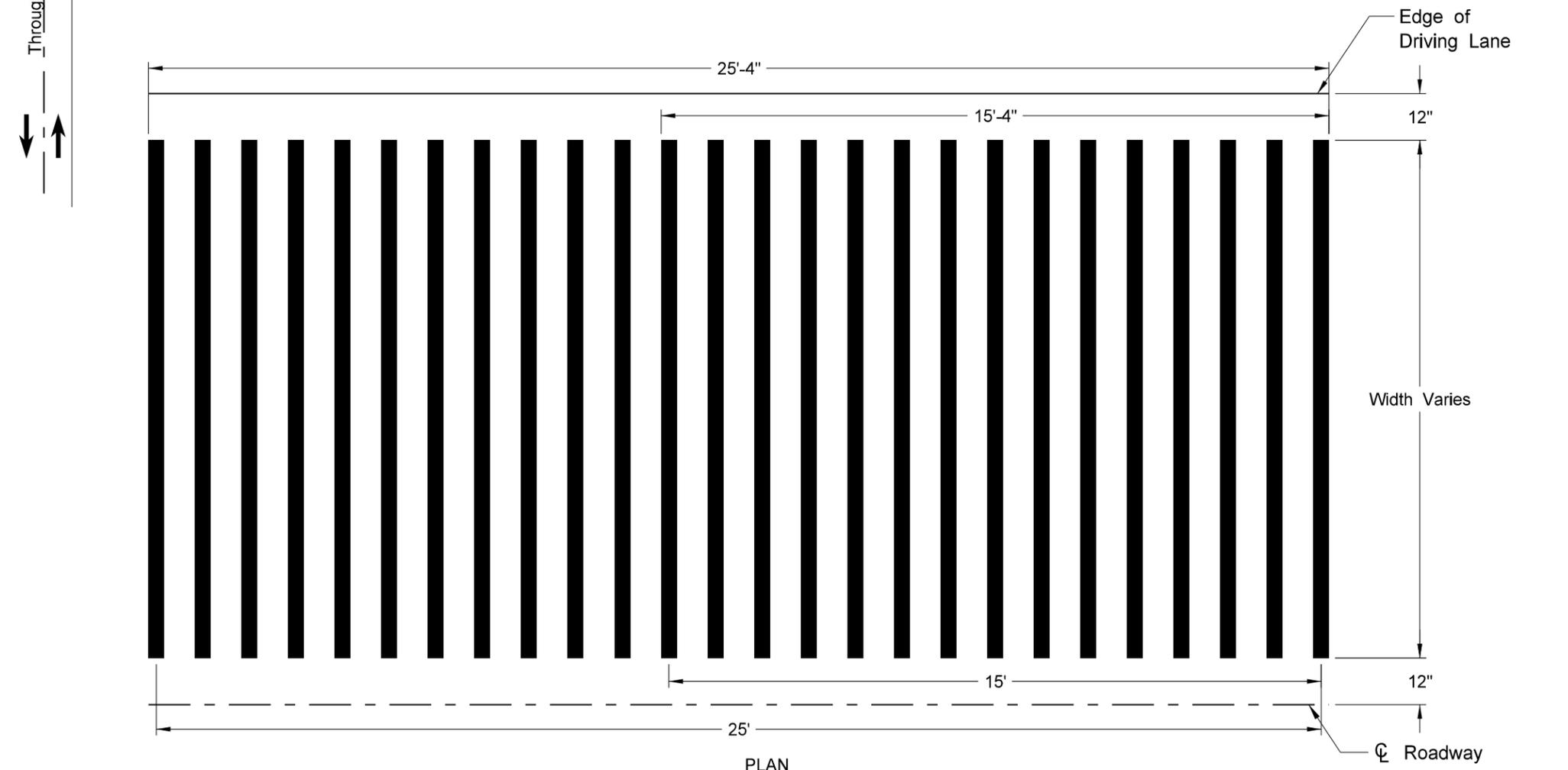
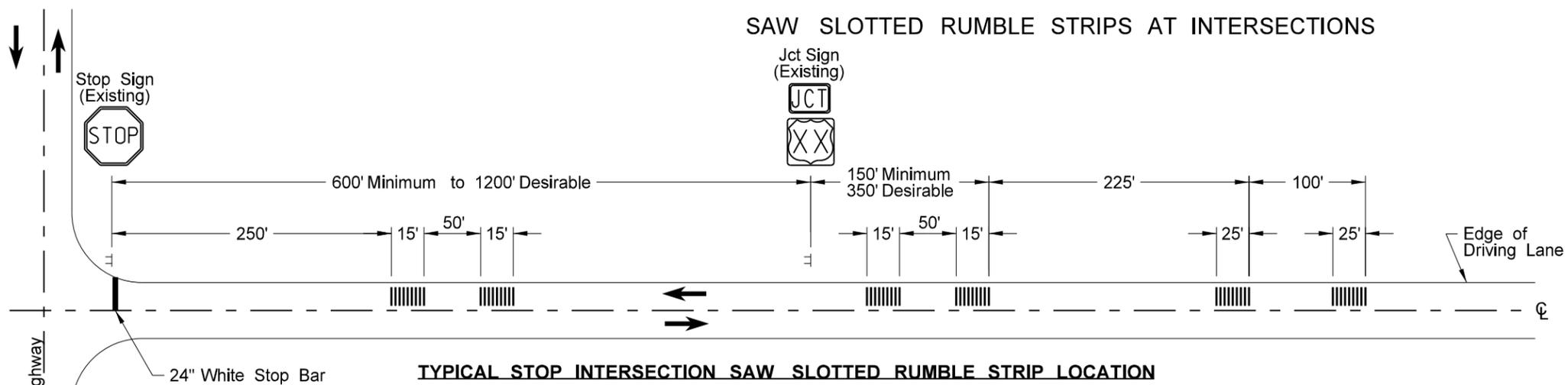
- 1) This drawing applies to new/replaced mainline and paved intersection roadways (including ramps). It does not include pipes in approaches.
- 2) Embankment may be either Borrow Excavation or Common Excavation - Type A

Backfill Dimensions	
Pipe Materials	Dimension (A)
Concrete	0.5 O.D.
Metal and Plastic	0.5 O.D. + 1 Foot

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
7-26-13	
REVISIONS	
DATE	CHANGE
10-15-13	Label Formatting
1-21-14	Nomenclature
9-18-15	Title Rewording
12-10-15	Added Plastic Pipe

This document was originally issued and sealed by
Ron Homer,
Registration Number
PE-2087,
on 12/10/2015 and the original document is stored at the
North Dakota Department
of Transportation

SAW SLOTTED RUMBLE STRIPS AT INTERSECTIONS

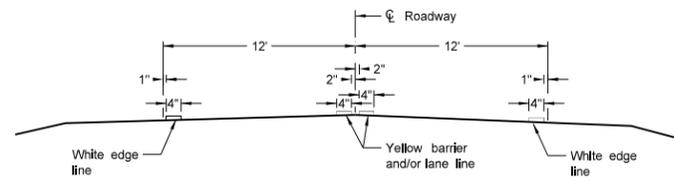


NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-29-09	
REVISIONS	
DATE	CHANGE
2-22-10	Saw Slotted width revised.
2-25-10	Note 7 was added.
9-8-11	Revised Notes and D-760-5.
7-7-14	Deleted Notes.

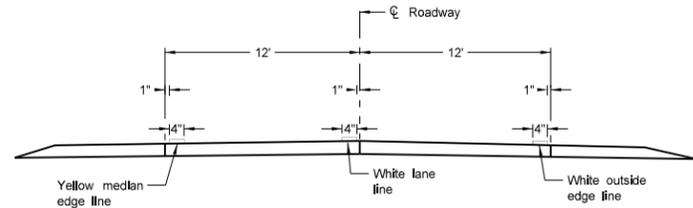
This document was originally issued and sealed by
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 Registration Number
 PE- 2930 ,
 on 7/7/14 and the original document is stored at the
 North Dakota Department
 of Transportation

PAVEMENT MARKING

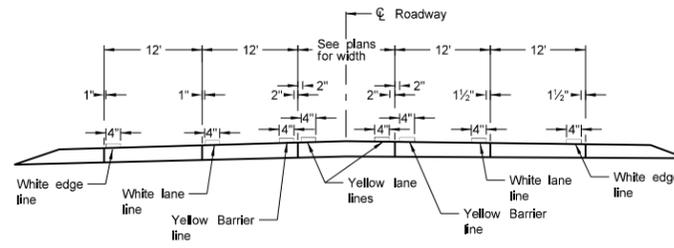
D-762-4



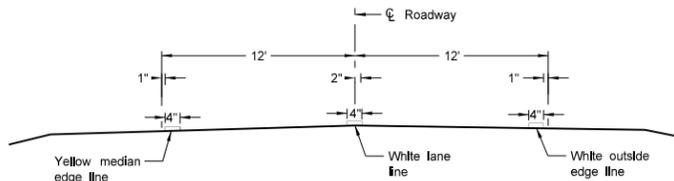
Two Lane Two Way
RURAL ROADWAY



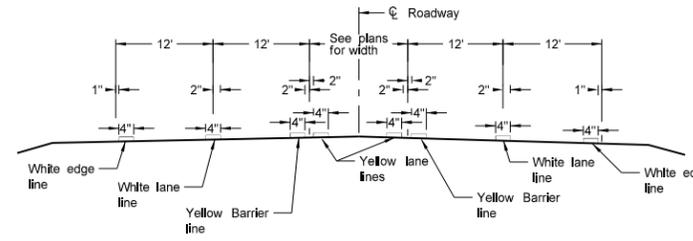
Two Lane Roadway
INTERSTATE HIGHWAY
Concrete Section



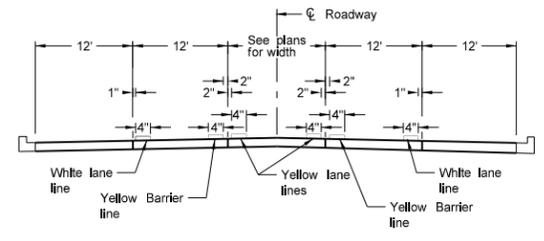
RURAL FIVE LANE ROADWAY
Concrete Section



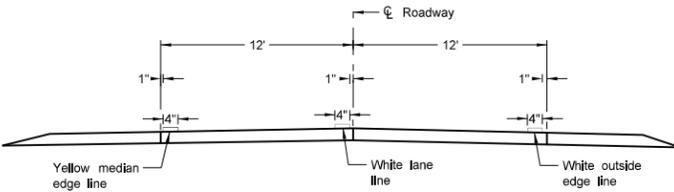
Two Lane Divided
Rural Roadway
PRIMARY HIGHWAY
Asphalt Section



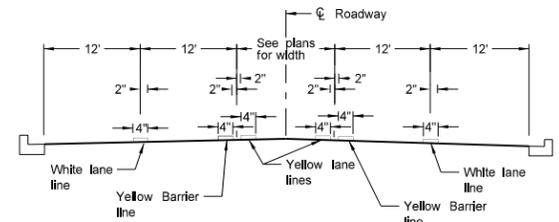
RURAL FIVE LANE ROADWAY
Asphalt Section



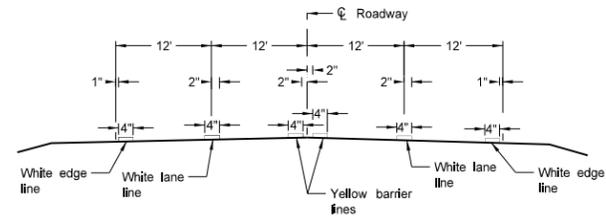
URBAN FIVE LANE SECTION
Concrete Section



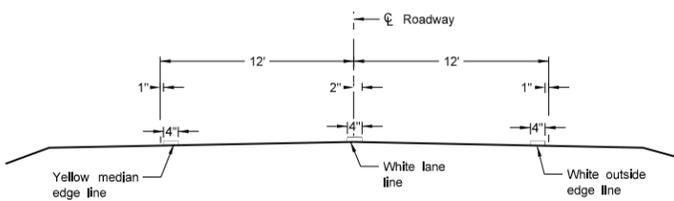
Two Lane Roadway
PRIMARY HIGHWAY
Concrete Section



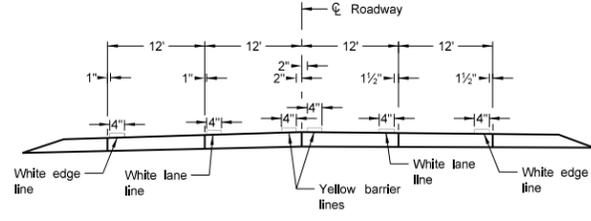
URBAN FIVE LANE SECTION
Asphalt Section



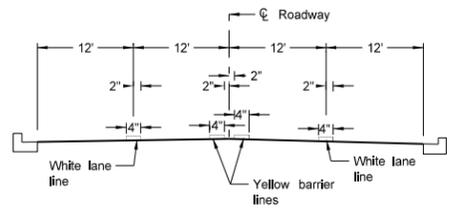
RURAL FOUR LANE ROADWAY
Asphalt Section



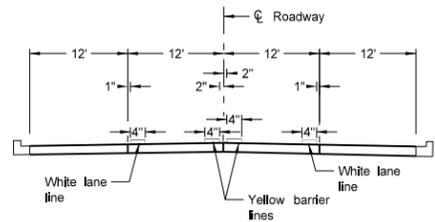
Two Lane Roadway
INTERSTATE HIGHWAY
Asphalt Section



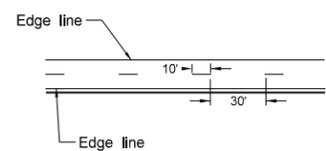
RURAL FOUR LANE ROADWAY
Concrete Section



URBAN FOUR LANE SECTION
Asphalt Section



URBAN FOUR LANE SECTION
Concrete Section



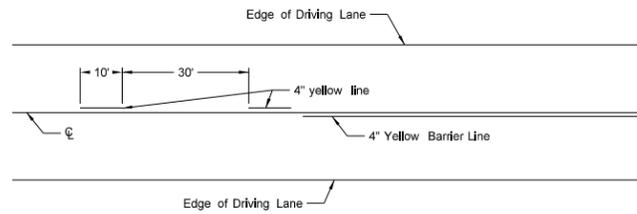
CENTERLINE PAVEMENT MARKING SKIP SPACING DETAIL

NOTES:
1. Edge lines shall be continued through private drives and field drives and broken for intersections.

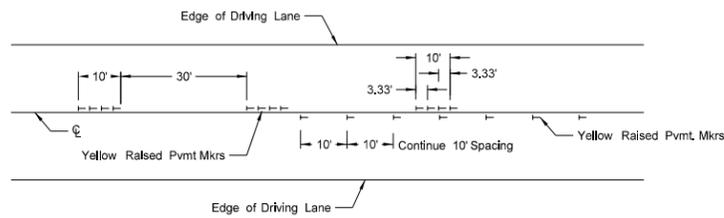
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-1-10	
REVISIONS	
DATE	CHANGE

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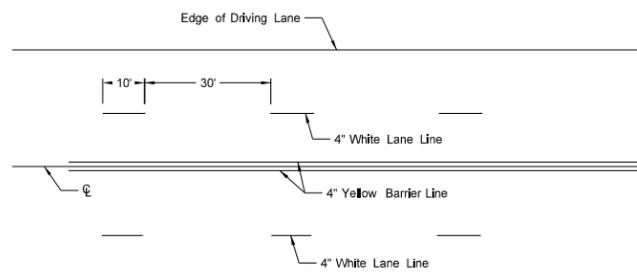
SHORT-TERM PAVEMENT MARKING



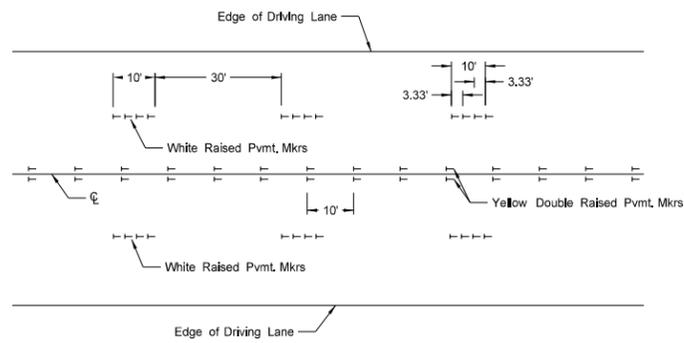
Painted or Tape Lines



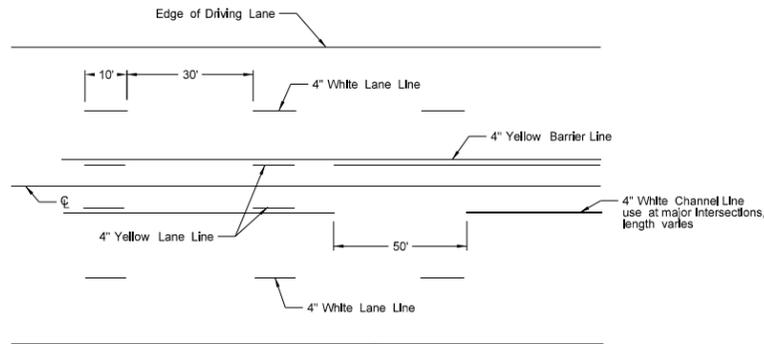
Raised Pavement Markers
TWO-LANE TWO-WAY ROADWAY



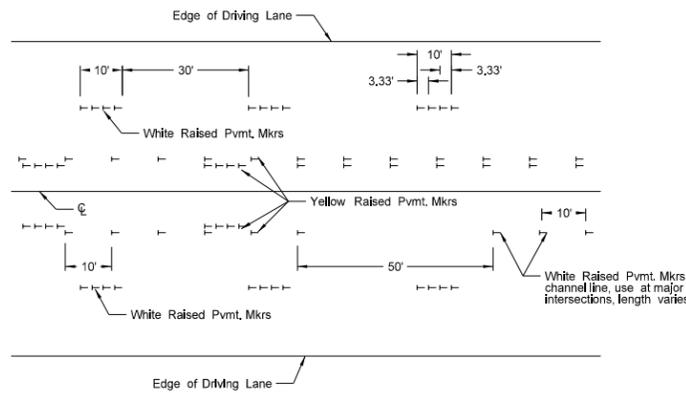
Painted or Tape Lines



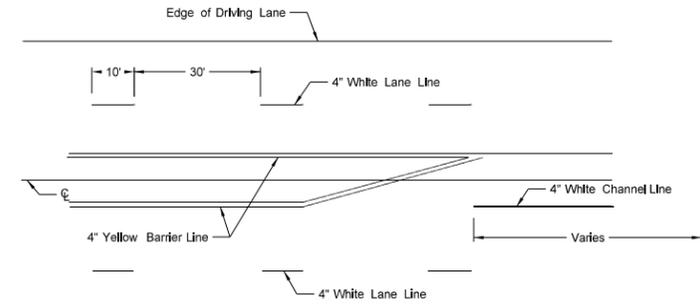
Raised Pavement Markers
FOUR LANE ROADWAY



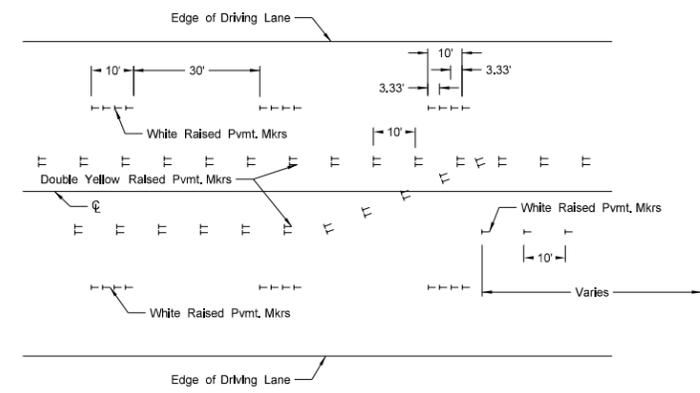
Painted or Tape Lines



Raised Pavement Markers
FIVE LANE ROADWAY TWO WAY LEFT TURN



Painted or Tape Lines



Raised Pavement Markers
FIVE LANE ROADWAY WITH MARKED ISLANDS

NOTES:

- Two-lane two-way roadways shall have no passing zones placed as shown. No passing zone signs may be placed in lieu of short term no passing zone pavement markings. These signs will be allowed to remain in place for three days, at which time the short term no passing zone pavement marking shall be placed.
- Short term center line stripe (paint) on top lift shall be carefully placed with exact spacing so that the permanent stripe will match when applied.
- Raised markers and tape markings shall be removed after permanent pavement marking has been installed. Removed markings shall become the property of the contractor.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-1-10	
REVISIONS	
DATE	CHANGE

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