DESIGN DATA				
Traffic	Average Daily			
Current 2015 W; E	Pass: 1,325; 1,335	Trucks: 345; 355	Total: 1,670; 1,690	
Forecast 2035 W; E	Pass: 1,975; 1,990	Trucks: 515; 530	Total: 2,490; 2,520	
Clear Zone Distance: Outside 28 ft, Median 32 ft		Design Speed: 70		
Minimum Sight Dist. for Stopping: 730 ft		Bridges: NA		
Limited Access Control				
Pavement Design Life 20 (years)				
Design Accumulated One-way Flexible ESALs: 2,616,219				

	STATE	PROJECT NO.	PCN	SECTION NO.	SHEET NO.
	ND	NH-3-002(145)254	20782	1	1

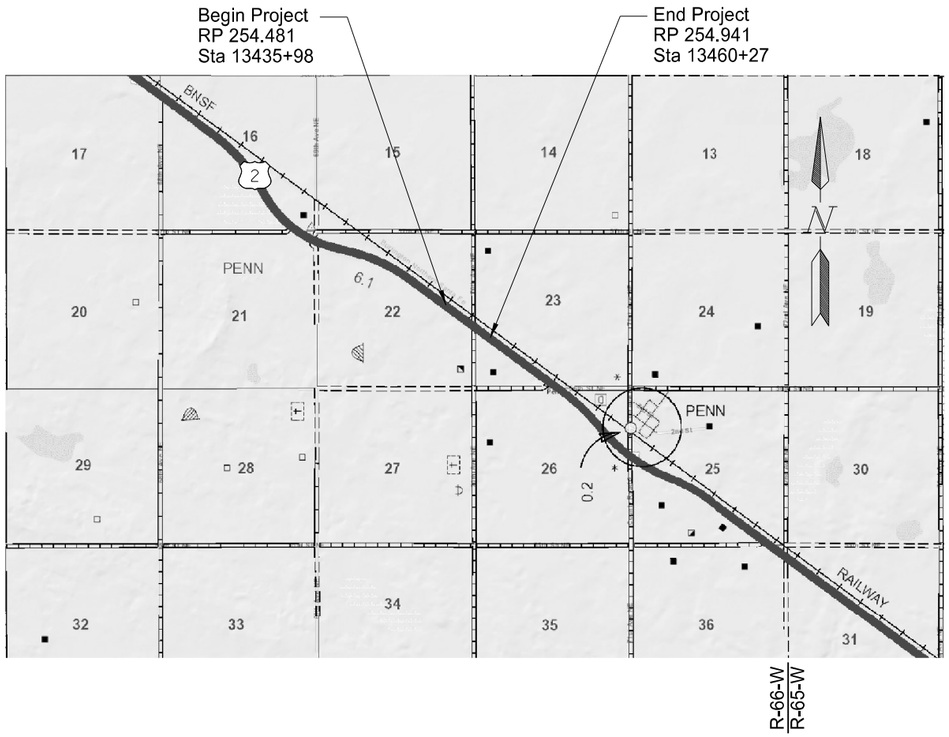
JOB # 22
NORTH DAKOTA
DEPARTMENT OF TRANSPORTATION

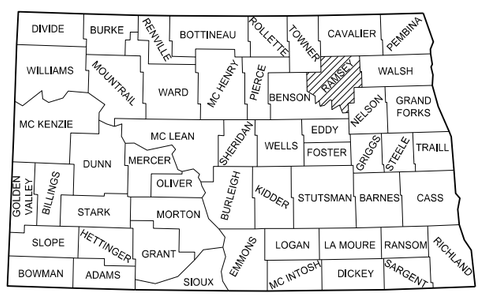
NH-3-002(145)254

Ramsey County
RP 254.481 to RP 254.941 EB/WB
Widening and HMA Overlay

GOVERNING SPECIFICATIONS:
2014 Standard Specifications adopted by the North Dakota Department of Transportation and the Supplemental Specifications effective on the date the project is advertised.

PROJECT NUMBER \ DESCRIPTION	NET MILES	GROSS MILES
NH-3-002(145)254	.460	.460





STATE COUNTY MAP

DESIGNERS

Kristen Weninger /s/

APPROVED DATE 1/27/2016

Roger Weigel /s/
for OFFICE OF PROJECT DEVELOPMENT
ND DEPARTMENT OF TRANSPORTATION

I hereby certify that the attached plans were prepared by me or under my direct supervision and that I am a duly registered professional engineer under the laws of the state of ND.

APPROVED DATE 1/27/16

James Douglas Rath /s/
NDDOT DESIGN DIVISION

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STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	NH-3-002(145)254	2	1

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PLAN SECTIONS

SPECIAL PROVISIONS

LIST OF STANDARD DRAWINGS

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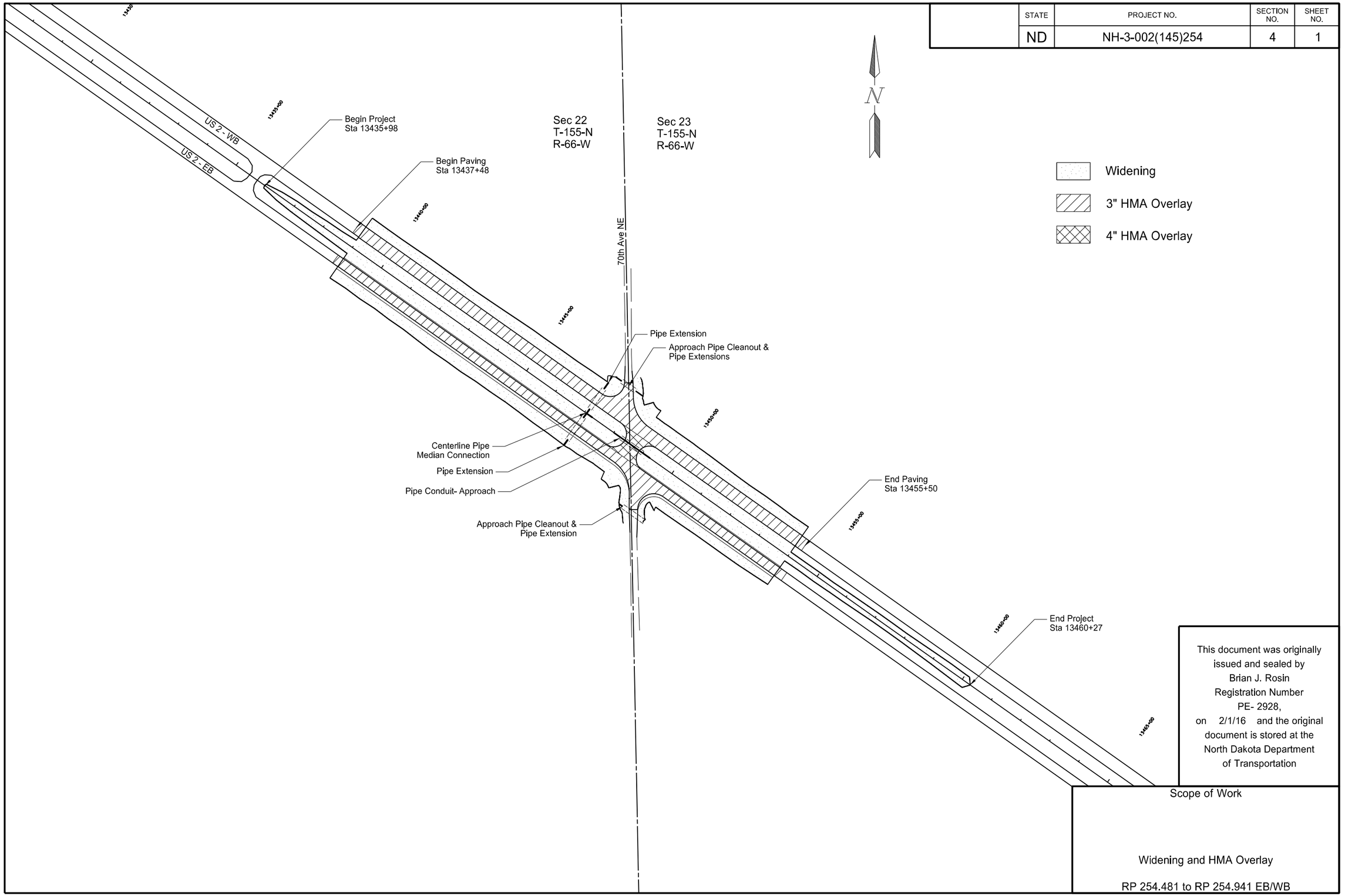

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Scope of Work

Widening and HMA Overlay

RP 254.481 to RP 254.941 EB/WB

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STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	NH-3-002(145)254	6	1

NOTES

107-P01 HAUL ROADS: The Engineer will not designate paved roads off the state system as haul roads. If choosing to use a paved road off the state system for this project, obtain written permission from the applicable local entity and bear all costs of the inspection, maintenance, restoration, and release of the haul road. Use Class 13 aggregate for haul road restoration.

Consider the entire haul cycle, loaded and empty, for haul routes. Before submitting a proposal, contact the appropriate State, County, Township, or City officials to determine if there are any roadways that will be designated as "no haul routes".

202-P01 REMOVAL OF BITUMINOUS SURFACING: Include the cost of the full depth vertical saw cuts adjacent to pavement removal areas, specified in Section 202.04 A "General", in the contract unit price for "Removal of Bituminous Surfacing."

203-010 SHRINKAGE: 25 percent additional volume is included for shrinkage in earth embankment.

260-P01 SILT FENCE: Do not embed silt fence installed in standing water.

261-P01 PERMANENT FIBER ROLLS: If fiber rolls are to remain on the project, use fiber rolls that are composed of plastic or natural fiber photodegradable netting that has a life expectancy between 12 to 24 months. If the photodegradable netting is plastic, use either clear or green colored netting. Black plastic netting will not be allowed.

430-P01 CONTRATOR CORING: Before placing bituminous material into core holes, apply a tack coat on all sides of the core holes as specified in Section 401.

704-P01 TRAFFIC CONTROL FOR BITUMINOUS PAVEMENT: Provide traffic control consisting of a temporary lane closure and flagging.

Traffic control device quantities are based on two half-mile lane closures and the list below. The Department will pay for delineator drums used for approach access within the lane closures at the contract unit price. Provide additional devices at no cost to the Department.

1. Standard D-704-20, layout G. Signing will be required at junction: 70th Ave NE;
2. Standard D-704-22, layouts K and L;
3. Standard D-704-24, layouts HH and S;
4. Standard D-704-26, layouts CC, EE, and GG;
5. Standard D-704-34; quantities include 20 delineator drums for approaches.

If the lane closure is removed and uneven lanes exist, provide traffic control as specified in Section 704.04 O, "Traffic Control for Uneven Pavement".

704-P02 TRAFFIC CONTROL – EDGE DROP-OFF: When there is an edge drop-off greater than two inches at the end of the day, construct a temporary wedge with a foreslope of 4:1 or flatter and install stackable vertical panels along the edge of the driving lane adjacent to the drop-off to replace the one-lane closure until work resumes.

The Engineer will not measure material used to construct the wedge. Include cost for the wedge required in this operation in the price bid for aggregate pay items.

706-P01 LABORATORY: Provide laboratories wired for DSL Broadband internet with Wi-Fi and having the capability to allow for hard wiring the computer.

Include the cost of the installation and monthly fee in the contract unit price of the laboratory.

714-P01 REDUCER: Use a 21" to 24" Class III RCP eccentric reducer section at the centerline pipe median connection. Include all costs for providing and installing the eccentric reducer in the unit price bid "Pipe Conc. Reinf. 24IN Cl III."

990-P01 APPROACH PIPE CLEANOUT: The location of the approach pipes at 13447+59 – 131' LT, 13447+62 – Median, and 13449+78 – 155' RT were not located within the survey and the locations shown are assumed locations based on the set of plans when they were installed. These approach pipes are assumed to be buried with an approximate 2' grade raise that was constructed in 2013.

Locate the ends of the approach pipes, remove dirt/debris from the ends of the approach pipes, and from inside the pipes. Dispose of the dirt/debris removed. Include all costs for locating and removing dirt/debris from the approach pipes in the unit price bid for "Pipe Cleanout."

ENVIRONMENTAL COMMITMENTS

ENVIRONMENTAL COMMITMENTS (EC): The North Dakota Department of Transportation and the Federal Highway Administration have made environmental commitments to secure approval of this project. The environmental commitments are as follows:

EC-1: Unavoidable permanent impacts will be mitigated onsite, adjacent to the project, or at a NDDOT approved mitigation site or bank in accordance with the mitigation guidance[2, 3].

ACTION REQUIRED /TAKEN: 1.77 acres of permanent impacts to EO11990 wetlands will require mitigation. The NDDOT will mitigate EO 11990 impacts at Vollrath 16/17 in the Red River Basin Regional Service Area. 0.82 acres of temporary impacts will result from construction. Temporary impact areas will be graded to preconstruction contours.

Wetland Impact Table

Wetland Number	Location	Cowardin Class.	Wetland Type	Wetland Size (acres)	Wetland Feature	USACE Jurisdictional Wetlands[1]	Wetland Impacts (acres)		USFWS Easement Impacts (acres)		Wetland Mitigation								
											Mitigation Required			Bank		Onsite			
							Temp.	Perm.	Temp.	Perm.	EO 11990	USACE	USFWS	Location	acres	Mitigation Location; Ratio	acres	Constructed Site #	Constructed size (acres)
1a	Sec.22, T155N, R66W	PEMC	Basin	3.29	Natural	No	0.32	0.28	0.00	0.00	Y	N	N	Vollrath 16/17	0.28				
1b	Sec.22, T155N, R66W	PEMC	Basin	1.02	Natural	No	0.00	0.73	0.00	0.00	Y	N	N	Vollrath 16/17	0.73				
1c	Sec.22, T155N, R66W	PEMC	Basin	2.32	Natural	No	0.20	0.27	0.00	0.00	Y	N	N	Vollrath 16/17	0.27				
1d	Sec.23, T155N, R66W	PEMC	Basin	0.40	Natural	No	0.07	0.04	0.00	0.00	Y	N	N	Vollrath 16/17	0.04				
1e	Sec.23, T155N, R66W	PEMCx	Ditch	1.95	Artificial	No	0.05	0.01	0.00	0.00	N	N	N		0.00				
2a	Sec.23, T155N, R66W	PEMC	Basin	1.37	Natural	No	0.12	0.18	0.00	0.00	Y	N	N	Vollrath 16/17	0.18				
2b	Sec.23, T155N, R66W	PEMCx	Ditch	0.44	Artificial	No	0.06	0.06	0.00	0.00	N	N	N		0.00				
3a	Sec.23, T155N, R66W	PEMC	Basin	0.32	Natural	No	0.00	0.27	0.00	0.00	Y	N	N	Vollrath 16/17	0.27				
			Totals	**11.11**			**0.82**	**1.84**	**0.00**	**0.00**					**1.77**		**0.00**		0.00

[1] A wetland Jurisdictional Determination was issued by the USACE on 9/15/2015; NWO-2015-1467-BIS.

[2] All impacts to natural wetlands (natural/jurisdictional and natural/non-jurisdictional), regardless of size, as well as impacts greater than 0.10 acre to artificial/jurisdictional wetlands require mitigation.

[3] All artificial/non-jurisdictional, deep water (impacts greater than 6.6 feet), Other Waters less than 300 linear feet (determined by the USACE on a case by case), and temporary impacts do not require mitigation.

ENVIRONMENTAL COMMITMENTS

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	NH-3-002(145)245	6	3

Summary Impact Table			
Total Permanent Impact Summary		**Temporary Impacts and additional information**	
Wetland Type	**Total (Acres)**	**Wetland Type**	**Total (Acres/Lf)**
Natural/JD	0.00	**Temporary JD**	0.00
Natural/Non-JD	1.77	**Non-JD Temporary**	0.82
Artificial/JD	0.00	**Permanent JD > 0.10**	0.00
Artificial /Non-JD	0.07	**Permanent OW**	0.00
Total	**1.84**	**Temporary OW**	0.00

ESTIMATE OF QUANTITIES

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	NH-3-002(145)254	8	1

SPEC	CODE	ITEM DESCRIPTION	UNIT	MAINLINE	TOTAL
103	0100	CONTRACT BOND	L SUM	0.4	0.4
202	0132	REMOVAL OF BITUMINOUS SURFACING	SY	668	668
202	0169	REMOVAL OF END SECTION-ALL TYPES & SIZES	EA	1	1
202	0170	REMOVAL OF CULVERTS-ALL TYPES & SIZES	LF	75	75
203	0101	COMMON EXCAVATION-TYPE A	CY	752	752
203	0119	TOPSOIL-IMPORTED	CY	4,051	4,051
203	0140	BORROW-EXCAVATION	CY	14,550	14,550
216	0100	WATER	M GAL	211	211
251	0200	SEEDING CLASS II	ACRE	5.32	5.32
251	1000	WETLAND SEED	ACRE	0.73	0.73
251	2000	TEMPORARY COVER CROP	ACRE	5.32	5.32
253	0101	STRAW MULCH	ACRE	10.64	10.64
255	0104	ECB TYPE 4	SY	4,002	4,002
260	0100	SILT FENCE UNSUPPORTED	LF	3,165	3,165
260	0101	REMOVE SILT FENCE UNSUPPORTED	LF	3,165	3,165
261	0112	FIBER ROLLS 12IN	LF	1,458	1,458
261	0113	REMOVE FIBER ROLLS 12IN	LF	585	585
302	0120	AGGREGATE BASE COURSE CL 5	TON	2,578.6	2,578.6
401	0050	TACK COAT	GAL	1,375	1,375
411	0105	MILLING PAVEMENT SURFACE	SY	600	600
411	0110	MILLING PCC PAVEMENT	SY	450	450
430	0045	SUPERPAVE FAA 45	TON	2,976.5	2,976.5
430	1000	CORED SAMPLE	EA	18	18
430	6428	PG 64-28 ASPHALT CEMENT	TON	178.6	178.6
702	0100	MOBILIZATION	L SUM	0.4	0.4
704	0100	FLAGGING	MHR	300	300
704	1000	TRAFFIC CONTROL SIGNS	UNIT	3,254	3,254
704	1052	TYPE III BARRICADE	EA	6	6
704	1060	DELINEATOR DRUMS	EA	86	86
704	1067	TUBULAR MARKERS	EA	56	56
704	1080	STACKABLE VERTICAL PANELS	EA	30	30
704	1087	SEQUENCING ARROW PANEL-TYPE C	EA	2	2
704	1185	PILOT CAR	HR	100	100

ESTIMATE NUMBER: 16596 RUN DATE: 03/17/2016 TIME: 14:02:51

ESTIMATE OF QUANTITIES

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	NH-3-002(145)254	8	2

SPEC	CODE	ITEM DESCRIPTION	UNIT	MAINLINE	TOTAL
706	0500	AGGREGATE LABORATORY	EA	0.4	0.4
706	0550	BITUMINOUS LABORATORY	EA	0.4	0.4
706	0600	CONTRACTOR'S LABORATORY	EA	0.4	0.4
714	0310	PIPE CONC REINF 18IN CL III	LF	14	14
714	0400	PIPE CONC REINF 21IN CL III	LF	16	16
714	0615	PIPE CONC REINF 24IN CL III	LF	45	45
714	3013	END SECT-TRAVERSABLE REINF. CONC.18IN	EA	1	1
714	3015	END SECT-CONC REINF 21IN	EA	1	1
714	4106	PIPE CONDUIT 24IN-APPROACH	LF	118	118
714	5015	PIPE CORR STEEL .064IN 18IN	LF	40	40
714	5035	PIPE CORR STEEL .064IN 24IN	LF	8	8
714	5810	END SECT CORR STEEL .064IN 18IN	EA	2	2
714	5820	END SECT CORR STEEL .064IN 24IN	EA	2	2
714	9660	REMOVE & RELAY END SECTION-ALL TYPE & SIZES	EA	1	1
754	0592	RESET SIGN PANEL	EA	6	6
754	0593	RESET SIGN SUPPORT	EA	11	11
760	0005	RUMBLE STRIPS - ASPHALT SHOULDER	MILE	1.365	1.365
762	0430	SHORT TERM 4IN LINE-TYPE NR	LF	1,800	1,800
762	1104	PVMT MK PAINTED 4IN LINE	LF	8,108	8,108
762	1124	PVMT MK PAINTED 24IN LINE	LF	85	85
990	0400	PIPE CLEANOUT	EA	2	2

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	NH-3-002(145)254	10	1

		Mainline EB Sta 13438+98 to Sta 13454+00		Mainline WB Sta 13438+98 to Sta 13454+00		Median Approach	North Approach	South Approach
Material	Unit	Width (ft)	Qty per Sta	Width (ft)	Qty per Sta	Quantity	Quantity	Quantity
Removal of Bituminous Surfacing	SY	-	22.22	-	22.22	0.00	0.00	0.00
CL 5 Aggregate Base @ 1.5 Ton/CY + 25%	TON	-	45.94	-	37.29	412.14	409.73	506.55
Tack Coat @ 0.05 Gal/SY (1st Lift)	GAL	29.19	16.22	38.43	21.35	30.38	25.05	32.86
Tack Coat @ 0.05 Gal/SY (2nd Lift)	GAL	28.10	15.61	37.22	20.68	26.87	21.52	24.42
Superpave FAA 45 @ 2 Ton/CY	TON	29.19	52.02	38.43	105.68	194.13	160.04	209.93
PG 64 -28 Asphalt Cement @ 6.0%	TON	-	3.12	-	6.34	11.65	9.60	12.60

Short Term 4IN Line - Type NR		
Location - Type	Basis	Quantity
EB		
Centerline - Top of 1st Lift	Centerline Skips - 1,320 LF/Mile	450 LF
Centerline - Top of Final Lift	Centerline Skips - 1,320 LF/Mile	450 LF
WB		
Centerline - Top of 1st Lift	Centerline Skips - 1,320 LF/Mile	450 LF
Centerline - Top of Final Lift	Centerline Skips - 1,320 LF/Mile	450 LF

Permanent Pavement Marking		
Location - Type	Basis	Quantity
EB		
Centerline - Pvmt MK Painted 4IN Line	Centerline Skips - 1,320 LF/Mile	450 LF
Edge Line - Pvmt MK Painted 4IN Line	Edge Line - 10,560 LF/Mile	3,604 LF
WB		
Centerline - Pvmt MK Painted 4IN Line	Centerline Skips - 1,320 LF/Mile	450 LF
Edge Line - Pvmt MK Painted 4IN Line	Edge Line - 10,560 LF/Mile	3,604 LF

HMA Cored Samples							
	A	B	C	D			
Specification Section	Lanes	Lifts	Distance (Feet)	Sublots (A*B*C)/2000	Quantity (D*2)	Quantity (1 per mile)	Unit
430.04 I.2.b(1), "General"	EB Driving 1st Lift	1	1502	1	2	N/A	EA
	EB Passing 1st Lift	1	1502	1	2	N/A	EA
	EB Driving 2nd Lift	1	1502	1	2	N/A	EA
	EB Passing 2nd Lift	1	1502	1	2	N/A	EA
	WB Driving 1st Lift	1	1502	1	2	N/A	EA
	WB Passing 1st Lift	1	1502	1	2	N/A	EA
	WB Driving 2nd Lift	1	1502	1	2	N/A	EA
	WB Passing 2nd Lift	1	1502	1	2	N/A	EA
430.04 I.2.b(2), "Pavement Thickness Determination Cores"					N/A	2	EA
				Total	16	2	EA

Water

25 Mgal/Mile for Dust Palliative

20 Gal/Ton for Aggregates

10 Gal/CY for Embankment

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Basis of Estimate

Widening and HMA Overlay

RP 254.481 to RP 254.941 EB/WB

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	NH-3-002(145)254	11	1

Station	End Areas (SF)		Volume (CY)		
	Excavation	Fill	Excavation	Fill	Mass Ordinate
13436+00.00	6	0	0	0	0
13436+50.00	2	13	7	15	-8
13437+00.00	2	25	3	43	-49
13437+50.00	1	30	3	63	-109
13438+00.00	2	37	3	78	-184
13438+50.00	1	44	3	94	-275
13439+00.00	13	138	13	210	-472
13439+50.00	11	150	22	333	-784
13440+00.00	10	157	19	356	-1121
13440+50.00	9	164	18	372	-1474
13441+00.00	9	186	17	405	-1862
13441+50.00	8	191	16	437	-2283
13442+00.00	9	170	16	418	-2685
13442+50.00	9	191	16	418	-3087
13443+00.00	8	200	16	453	-3524
13443+50.00	8	240	15	509	-4018
13444+00.00	8	233	15	547	-4550
13444+50.00	8	249	14	558	-5094
13445+00.00	7	248	14	575	-5654
13445+50.00	7	302	14	636	-6277
13446+00.00	7	313	13	712	-6976
13446+50.00	7	353	13	771	-7734
13447+00.00	8	342	14	804	-8525
13447+06.51	8	345	2	103	-8626
13447+50.00	31	362	31	712	-9307
13448+00.00	21	307	48	774	-10033
13448+50.00	40	176	56	559	-10536
13449+00.00	31	341	65	599	-11070
13449+50.00	76	199	99	625	-11596
13450+00.00	19	206	87	468	-11976
13450+50.00	9	167	25	431	-12382
13451+00.00	9	121	16	333	-12699
13451+50.00	11	105	18	261	-12942
13452+00.00	8	116	17	256	-13181
13452+50.00	6	121	13	275	-13443
13453+00.00	8	122	13	281	-13711
13453+50.00	10	104	17	262	-13956
13454+00.00	1	18	11	142	-14086
13454+50.00	1	18	2	41	-14125
13455+00.00	1	14	2	37	-14160
13455+50.00	1	12	2	31	-14188
13456+00.00	1	16	3	33	-14218
13456+50.00	1	14	3	35	-14250
13457+00.00	1	13	3	31	-14279
13457+50.00	2	12	3	29	-14306
13458+00.00	2	12	3	28	-14331
13458+50.00	2	14	3	30	-14358
13459+00.00	2	17	3	35	-14390
13459+50.00	2	19	3	41	-14428
13460+00.00	2	19	3	43	-14469

	Volume (CY)		
	Excavation	Fill	Mass Ordinate
Totals	835	15302	

Excavation (CY)	835
Removal of Pavement (CY)	83
Total Common Excavation (CY)	752

Fill (CY)	15302
Common Excavation (CY)	752
Total Borrow Excavation (CY)	14550

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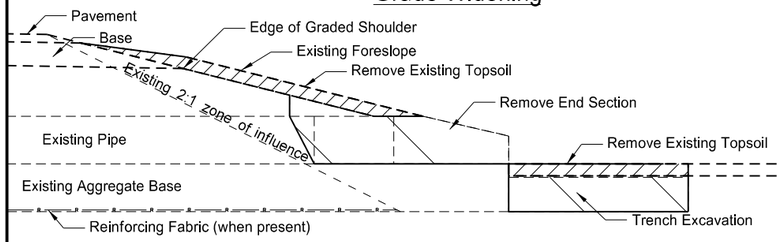
Earthwork

Widening and HMA Overlay

RP 254.481 to RP 254.941 EB/WB

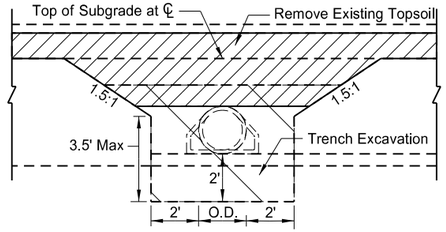
	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	NH-3-002(145)254	20	1

Grade Widening



Removal Section

Cross Section View

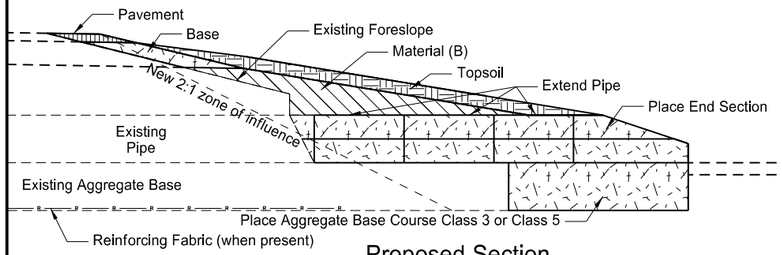


Removal Detail

Side View

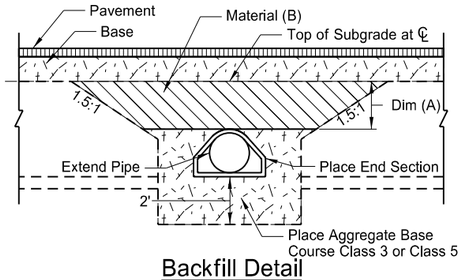
Pay Items
1) Pipe*
2) Remove & Relay Pipe - All Types & Sizes (when required)
3) Remove & Reset End Section or new End Section
4) Borrow Excavation (Compaction Control Type A) or Common Excavation-Type A
5) Topsoil
6) Seeding
7) Mulching

*Included in Pipe Pay Item
1) Pipe
2) Trench excavation
3) Aggregate Base Course Class 3 or Class 5



Proposed Section

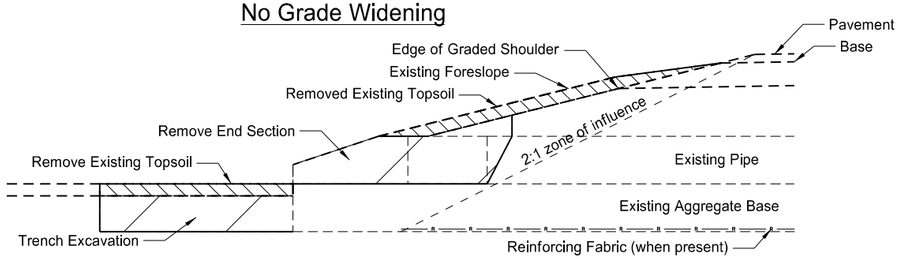
Cross Section View



Backfill Detail

Side View (Topsoil not shown)

No Grade Widening

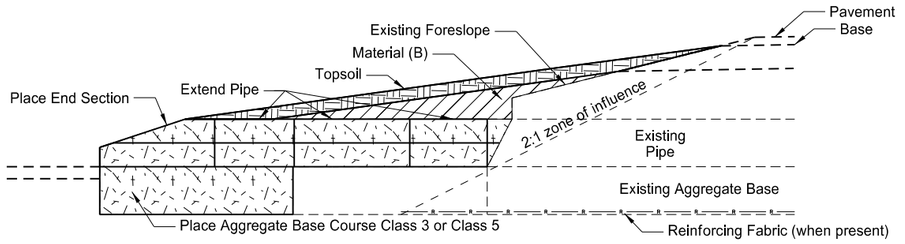


Removal Section

Cross Section View

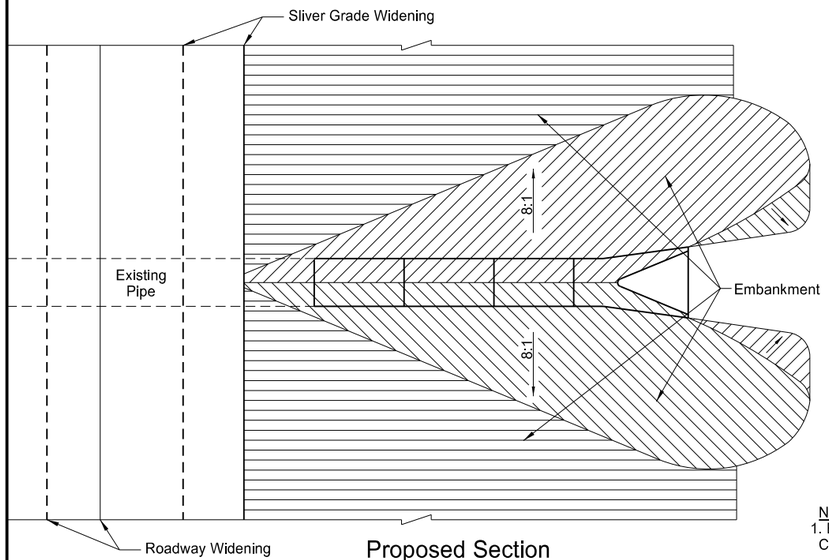
Pay Items
1) Pipe*
2) Remove & Reset End Section or Remove End Section and Place New End Section

*Included in Pipe Pay Item
1) Pipe
2) Trench excavation
3) Aggregate Base Course Class 3 or Class 5
4) Embankment (Compaction Control Type A)
5) Topsoil, Seeding, and Mulch



Proposed Section

Cross Section View

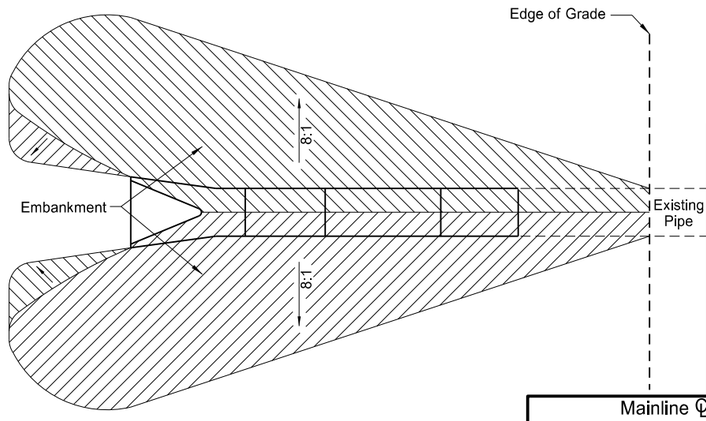


Proposed Section

Plan View

Pipe Materials	Dim (A)<=4 Feet Material (B)	Dim (A)>4 Feet Material (B)
Concrete	Embank or Aggr	Embank or Aggr
Metal	Embank or Aggr	Embank or Aggr

NOTES:
1. Embankment may be either Borrow Excavation (Compaction Control - Type A) or Common Excavation - Type A.
2. Aggregate may be either Class 3 or Class 5 Aggregate Base Course.



Proposed Section

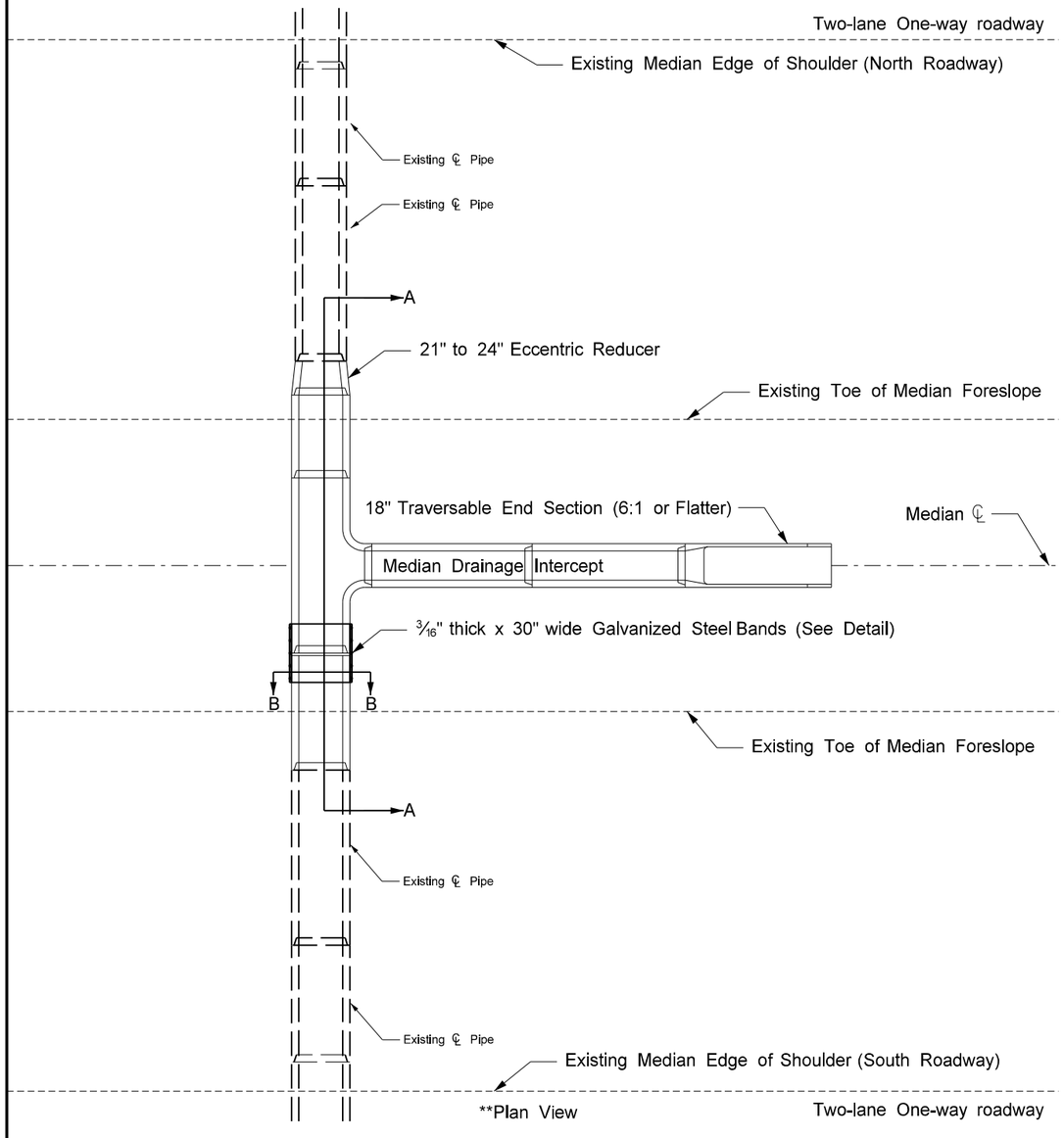
Plan View

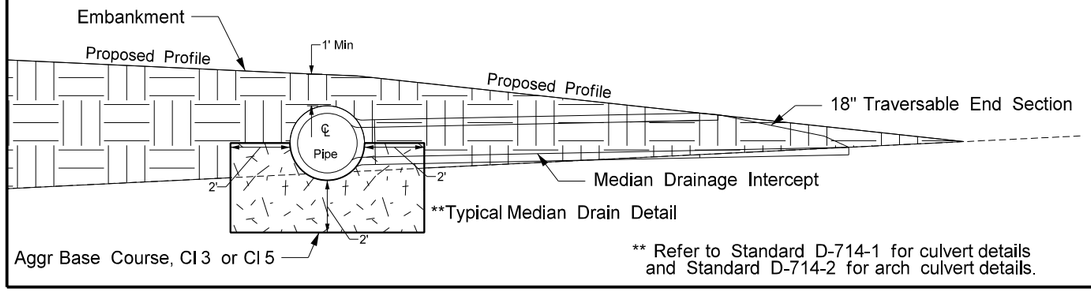
Mainline ℄ Pipe Extension Detail

Widening and HMA Overlay

RP 254.481 to RP 254.941 EB/WB

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	NH-3-002(145)254	20	2





** Refer to Standard D-714-1 for culvert details and Standard D-714-2 for arch culvert details.

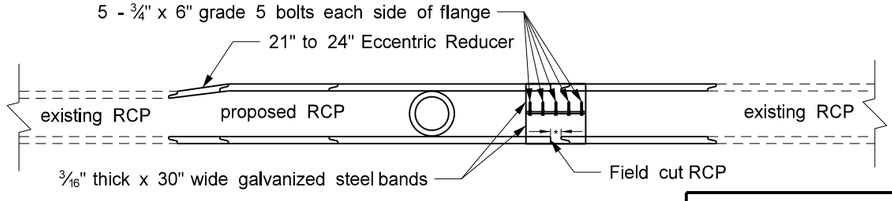
NOTES:
Tie all pipe extension joints through the median.

Place fill to provide drainage into the pipe end sections.

If unable to fit the median pipe extension tightly together using the bell and spigot only, the contractor may use either, the exterior metal connection band method shown below, a poured in-place manhole, or other method approved by the engineer. Include all costs for grouting, connecting band method, or manhole and grouting in the unit price bid for "Pipe Conc Reinf 24IN CL III."

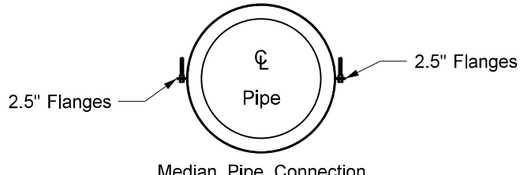
Use a butyl joint material to seal the pipes to the band, when using an exterior metal connection band.

Exterior Galvanized Steel Band Detail



Section A-A

*Gap should be no more than 1" greater than the RCP tongue length.



Median Pipe Connection
Exterior Galvanized Steel Band Detail
Section B-B

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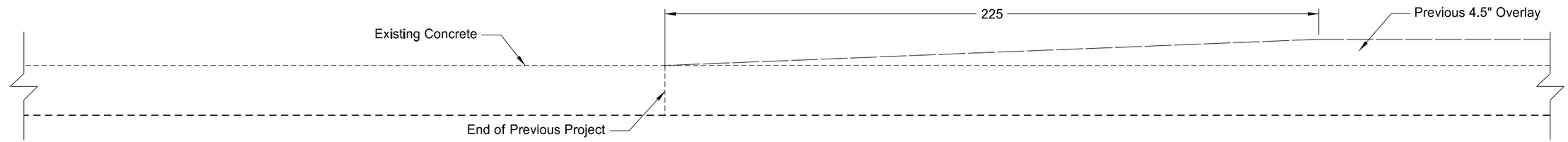
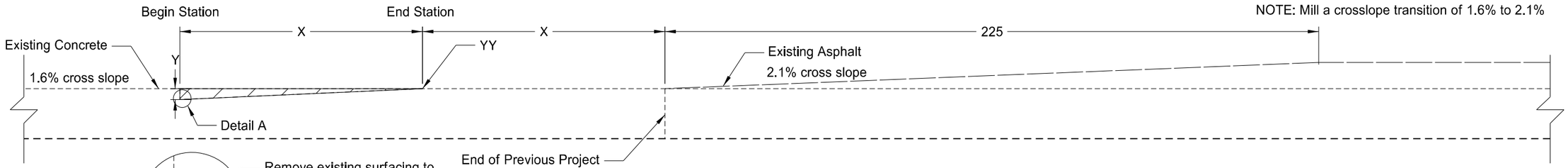
Centerline Pipe Median Connections (One-Way Drain)

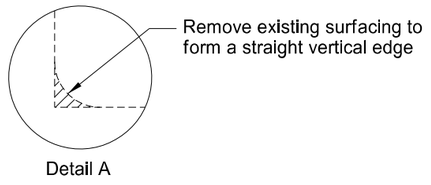
Widening and HMA Overlay

RP 254.481 to RP 254.941 EB/WB

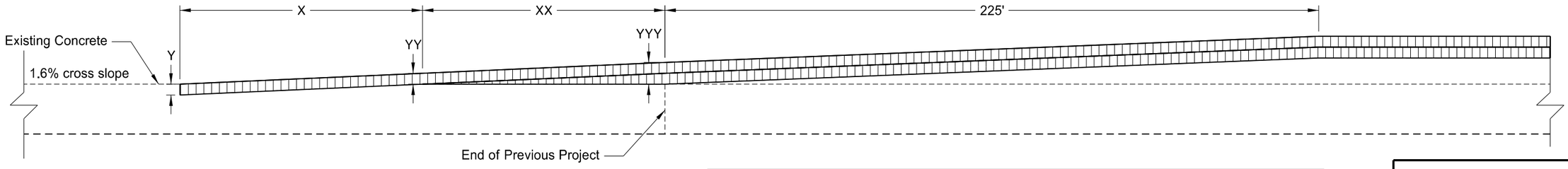
	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	NH-3-002(145)254	20	3







Milling Transitions									
Begin Transition					End Transition				
X (feet)	Begin Station	Y (inches)	End Station	YY (inches)	YY (inches)	Begin Station	Y (inches)	End Station	X (feet)
75	13437+48	1.5	13438+23	0	0	13455+50	1.5	13454+75	75



Paving Transitions							
X (feet)	Begin (Y)	Y (inches)	YY Station	XX (feet)	YY (inches)	End YYY	YYY (inches)
75	13437+48	1.5	13438+23	75	1.5	13438+98	3
75	13455+50	1.5	13454+75	75	1.5	13454+00	3

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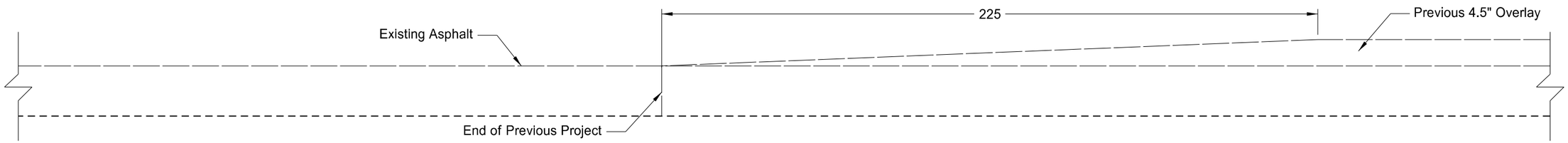
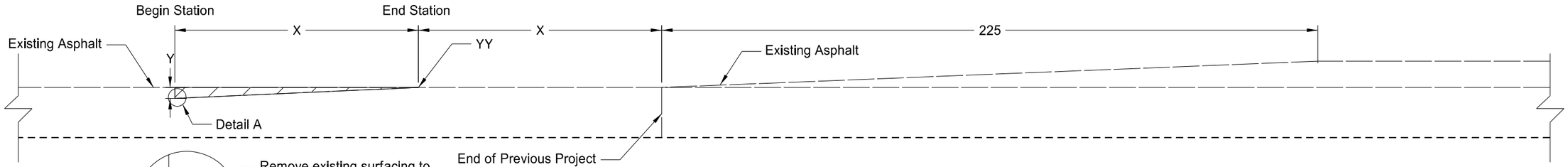
EB Milling & Paving Transitions Detail

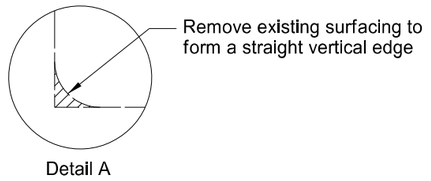
Widening and HMA Overlay

RP 254.481 to RP 254.941 EB/WB

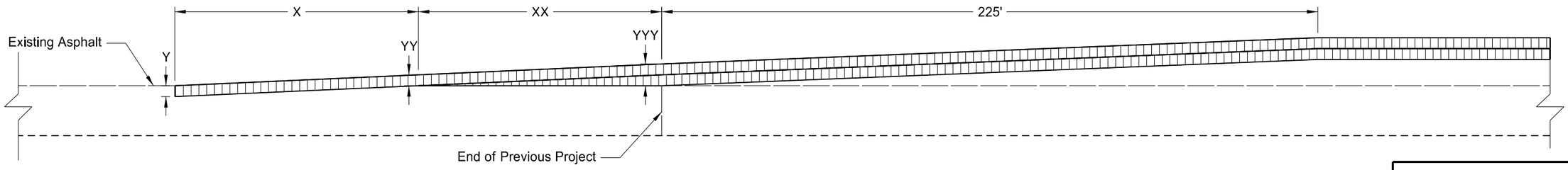
	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	NH-3-002(145)254	20	4







Milling Transitions									
Begin Transition					End Transition				
X (feet)	Begin Station	Y (inches)	End Station	YY (inches)	YY (inches)	Begin Station	Y (inches)	End Station	X (feet)
75	13437+48	1.5	13438+23	0	0	13455+50	1.5	13454+75	75



Paving Transitions							
X (feet)	Begin (Y)	Y (inches)	YY Station	XX (feet)	YY (inches)	End YYY	YYY (inches)
75	13437+48	1.5	13438+23	75	1.5	13438+98	3
75	13455+50	1.5	13454+75	75	1.5	13454+00	3

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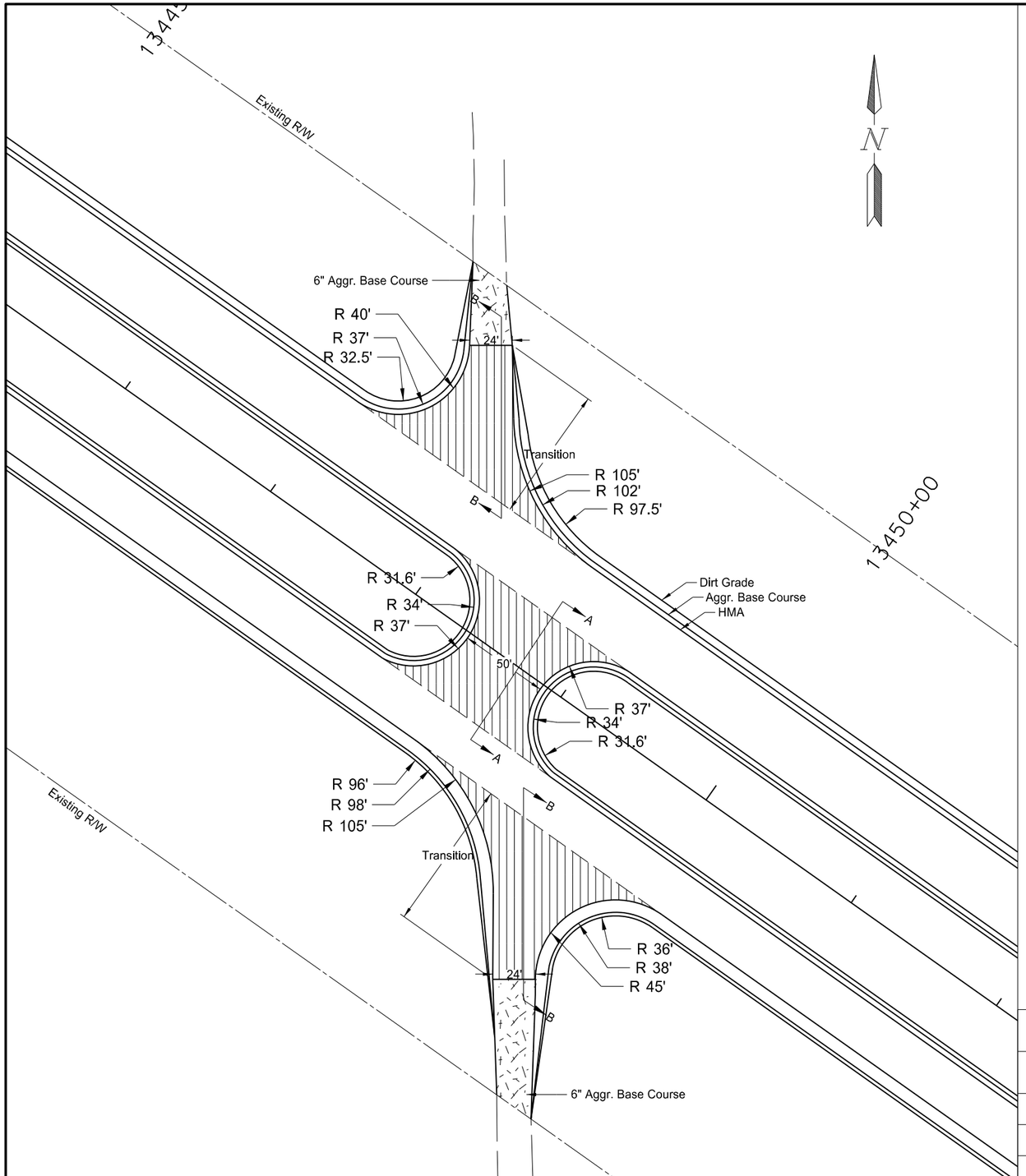
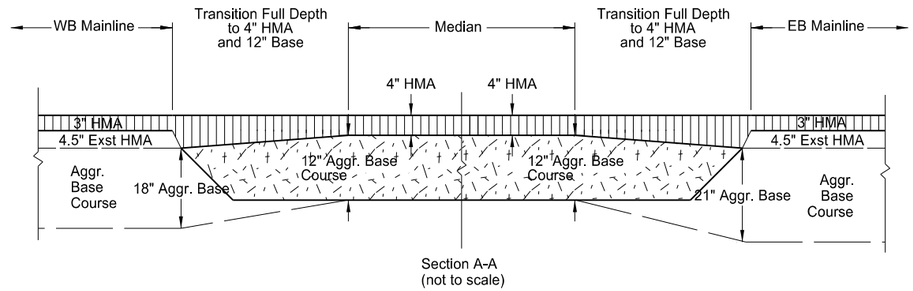
WB Milling & Paving Transitions Detail

Widening and HMA Overlay

RP 254.481 to RP 254.941 EB/WB

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	NH-3-002(145)254	20	5





Section A-A
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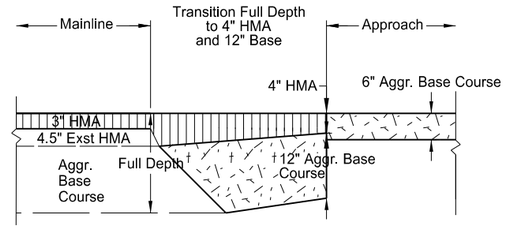

Section B-B
(not to scale)

BASIS OF ESTIMATE			
ITEM	UNIT	Gravel Section Line	Median Approach
Number of Locations	#	2	1
Aggregate Base Course Cl 5	TON	916	412
Tack Coat	GAL	104	57
Superpave FAA 45	TON	370	194
PG 64-28 Asphalt Cement	TON	22	12

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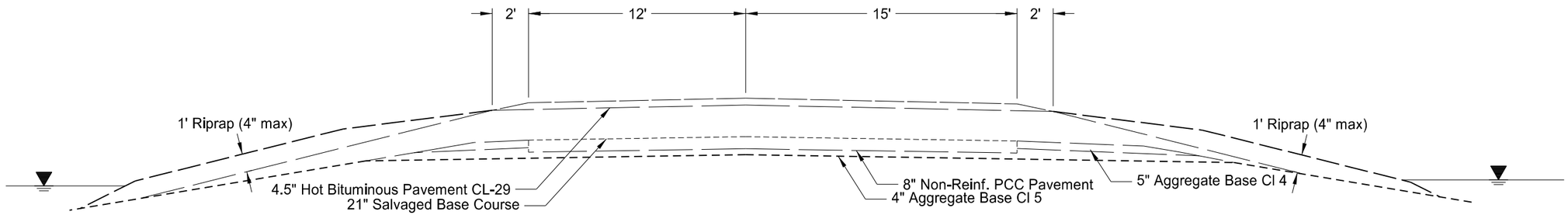
Approach Paving Details

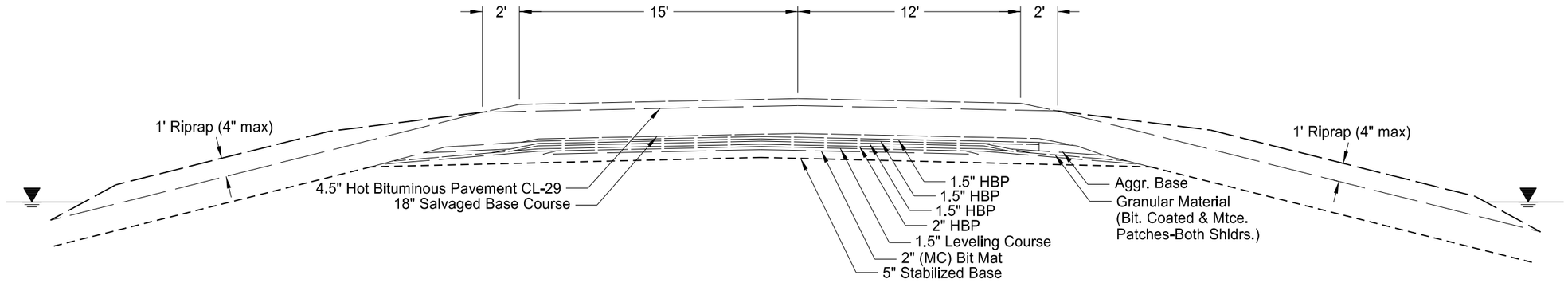
Widening and HMA Overlay

RP 254.481 to RP 254.941 EB/WB

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	NH-3-002(145)254	30	1



Eastbound Roadway
Sta. 13438+98 to Sta. 13454+00



Westbound Roadway
Sta. 13438+98 to Sta. 13454+00

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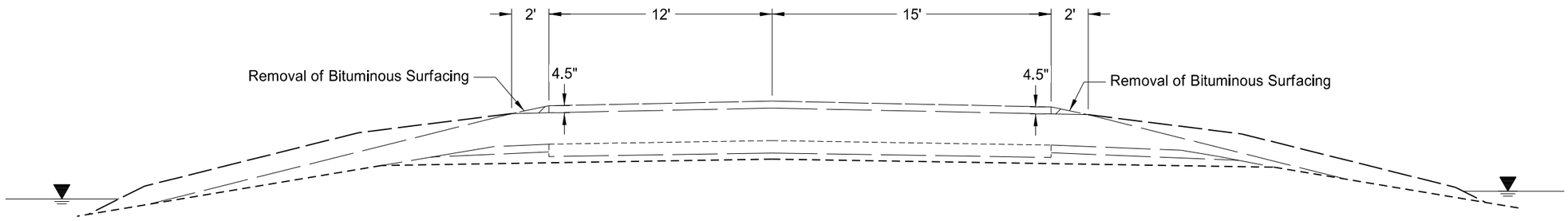
Existing Typical Sections

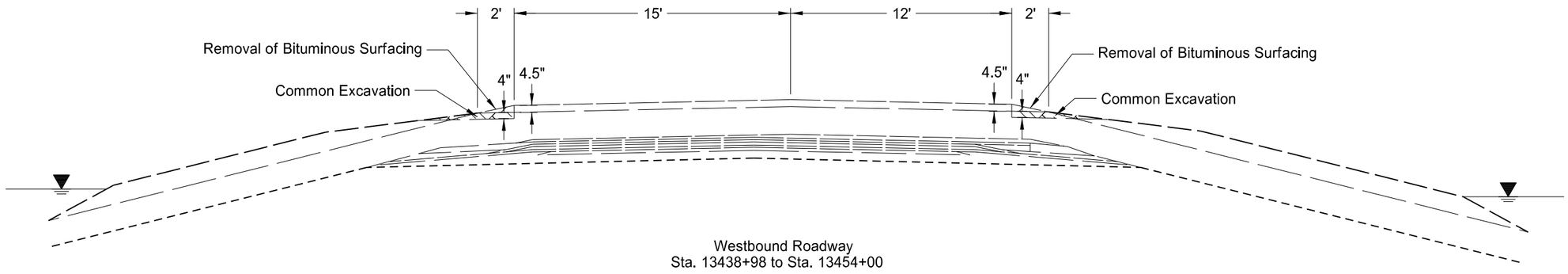
Widening and HMA Overlay

RP 254.481 to RP 254.941 EB/WB

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	NH-3-002(145)254	30	2



Eastbound Roadway
Sta. 13438+98 to Sta. 13454+00



Westbound Roadway
Sta. 13438+98 to Sta. 13454+00

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Removal Typical Sections

Widening and HMA Overlay

RP 254.481 to RP 254.941 EB/WB

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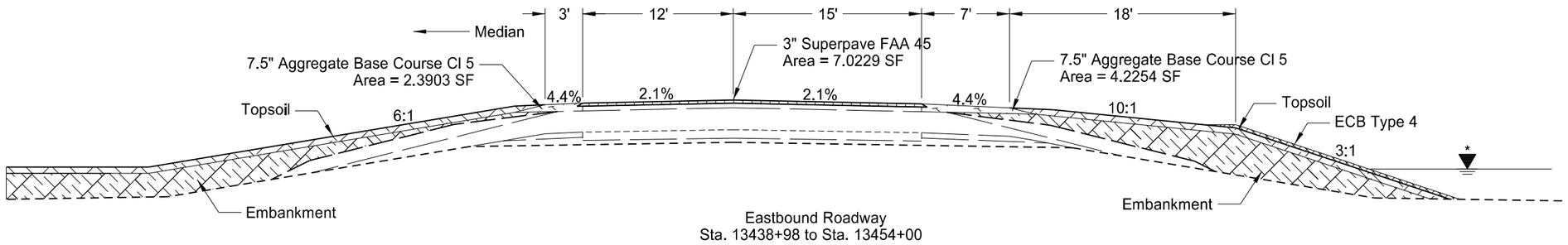
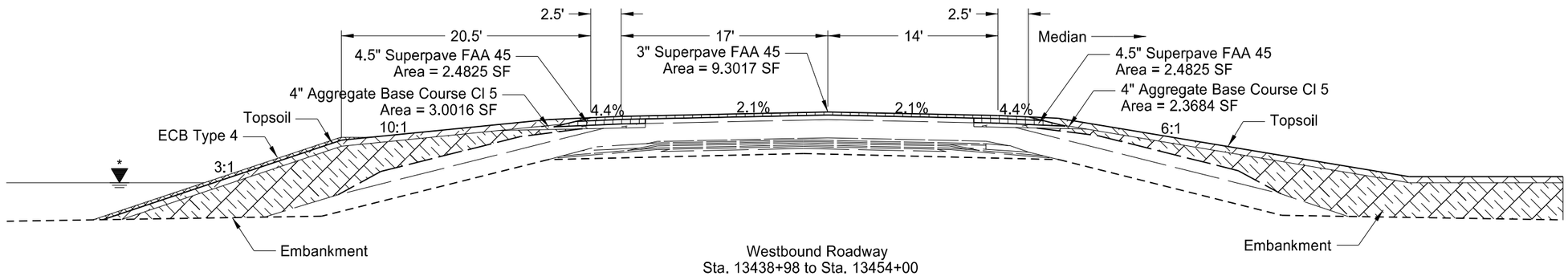
	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	NH-3-002(145)254	30	3

* Water elevation at 1455.7' on 1/14/2015



Eastbound Roadway
Sta. 13438+98 to Sta. 13454+00



Westbound Roadway
Sta. 13438+98 to Sta. 13454+00

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Proposed Typical Sections

Widening and HMA Overlay

RP 254.481 to RP 254.941 EB/WB

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	NH-3-002(145)254	51	1

Begin Station / Location	Begin Offset	End Station / Location	End Offset	Pipe Installation (Pay Item)			Allowable Material	Required Diameter	Steel Pipe Coatings	Steel Pipe Corrugations or Spiral Ribs	Steel Pipe Minimum Thickness	R1 Fabric (Pay Item)	(*) End Sections		Applicable Backfill Detail
				In	Bid Item	LF		In	Type		In	SY	Begin EA	End EA	
13447+06	16' Rt	13447+07	15' Lt	24	Pipe Conc. Reinf. CL III (Extension)	31'	Reinforced Concrete Pipe - Class III (barrel length = 31 LF)	24					Remove		Section 20 Sheet 1
13447+06	0'	13447+27	0'	18	Pipe Conc. Reinf. CL III (Extension)	14'	Reinforced Concrete Pipe - Class III (barrel length = 14 LF)	18						TES	Section 20 Sheet 1
13447+06	91' RT	13447+06	111' Rt	24	Pipe Conc. Reinf. CL III (Extension)	14'	Reinforced Concrete Pipe - Class III (barrel length = 14 LF)	24					Remove and Relay		Section 20 Sheet 1
13447+07	84' Lt	13447+07	106' Lt	21	Pipe Conc. Reinf. CL III (Extension)	16'	Reinforced Concrete Pipe - Class III (barrel length = 16 LF)	21						FES	Section 20 Sheet 1
13448+00	0'	13449+25	0'	24	Pipe Conduit - Approach	118'	Reinforced Concrete Pipe - Class III (barrel length = 113 LF)	18					FES	FES	Section 203.04 E.3
							Corrugated Steel Pipe	18	Z, A, P	2	0.064				
							Spiral Rib Steel Pipe	18	Z, A, P	3/4, 1	0.064				
							High-Density Polyethylene	18							
13447+14	131' Lt	13447+35	131' Lt	18	Pipe Corr. Steel (Extension)	18'	Corrugated Steel Pipe	18	Z, A, P	2	0.064		FES		Section 203.04 E.3
13447+83	131' Lt	13448+08	131' Lt	18	Pipe Corr. Steel (Extension)	22'	Corrugated Steel Pipe	18	Z, A, P	2	0.064			FES	Section 203.04 E.3
13449+28	155' Rt	13449+40	155' Rt	24	Pipe Corr. Steel (Extension)	8'	Corrugated Steel Pipe	24	Z, A, P	2	0.064		FES	FES	Section 203.04 E.3

Coatings: Z = Zinc
A = Aluminum
P = Polymeric (over Zinc or Aluminum)

Corrugations: 2 = 2-2/3"x1/2"
3 = 3"x1"
5 = 5"x1"

Spiral Ribs: 3/4 = 3/4"x3/4"@7-1/2"
1 = 3/4"x1"@11-1/2"

(*) The price bid for "Pipe Conduit" bid items includes end sections. Pipe Extensions shall pay for end sections seperately.
FES = Flared End Section
TES = Traversable End Section

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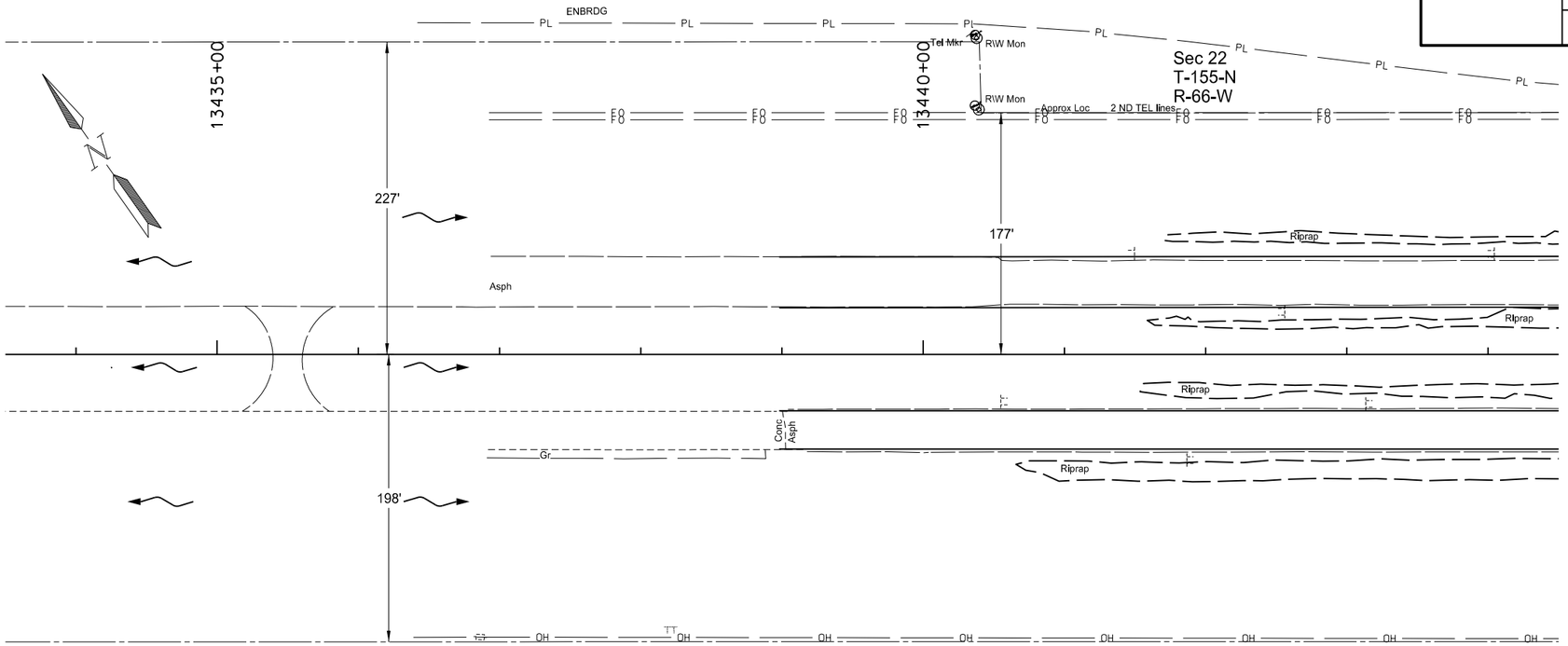
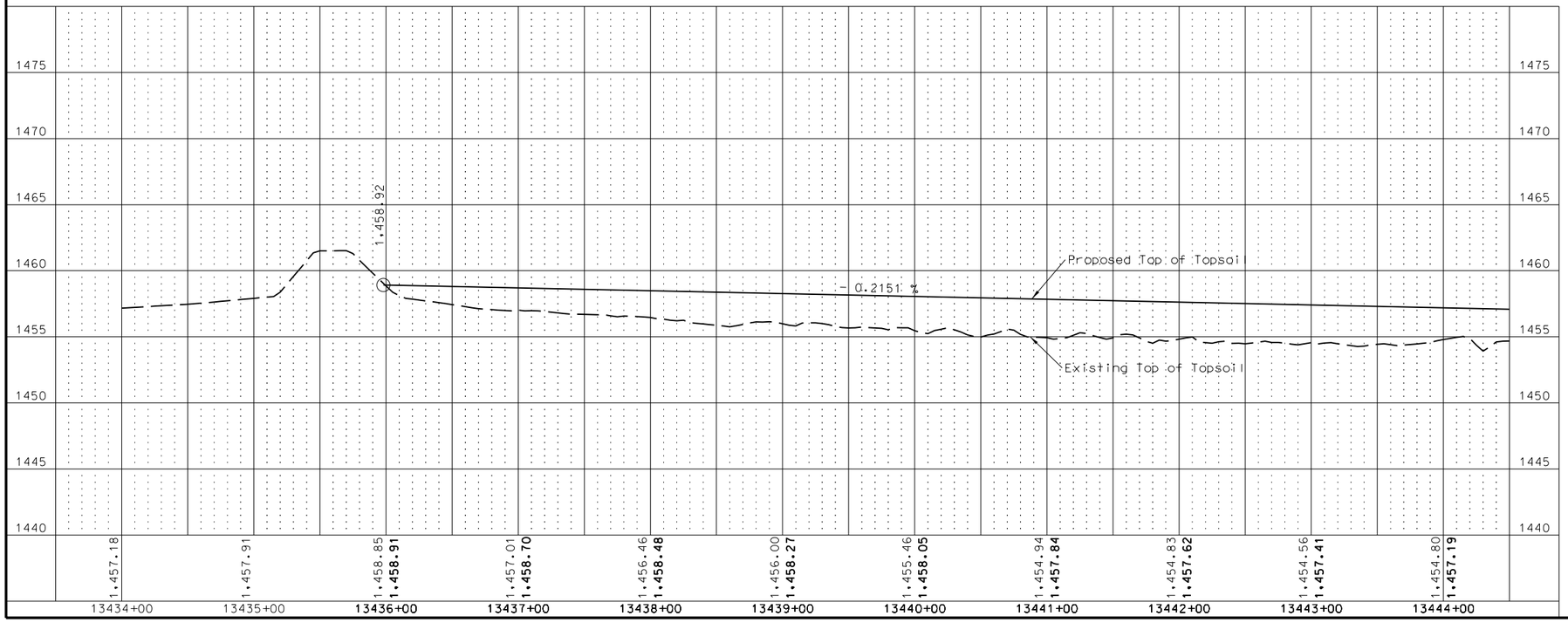
Allowable Pipe List

Widening and HMA Overlay

RP 254.481 to RP 254.941 EB/WB

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	NH-3-002(145)254	60	1





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Plan and Profile

Widening and HMA Overlay

RP 254.481 to RP 254.941 EB/WB

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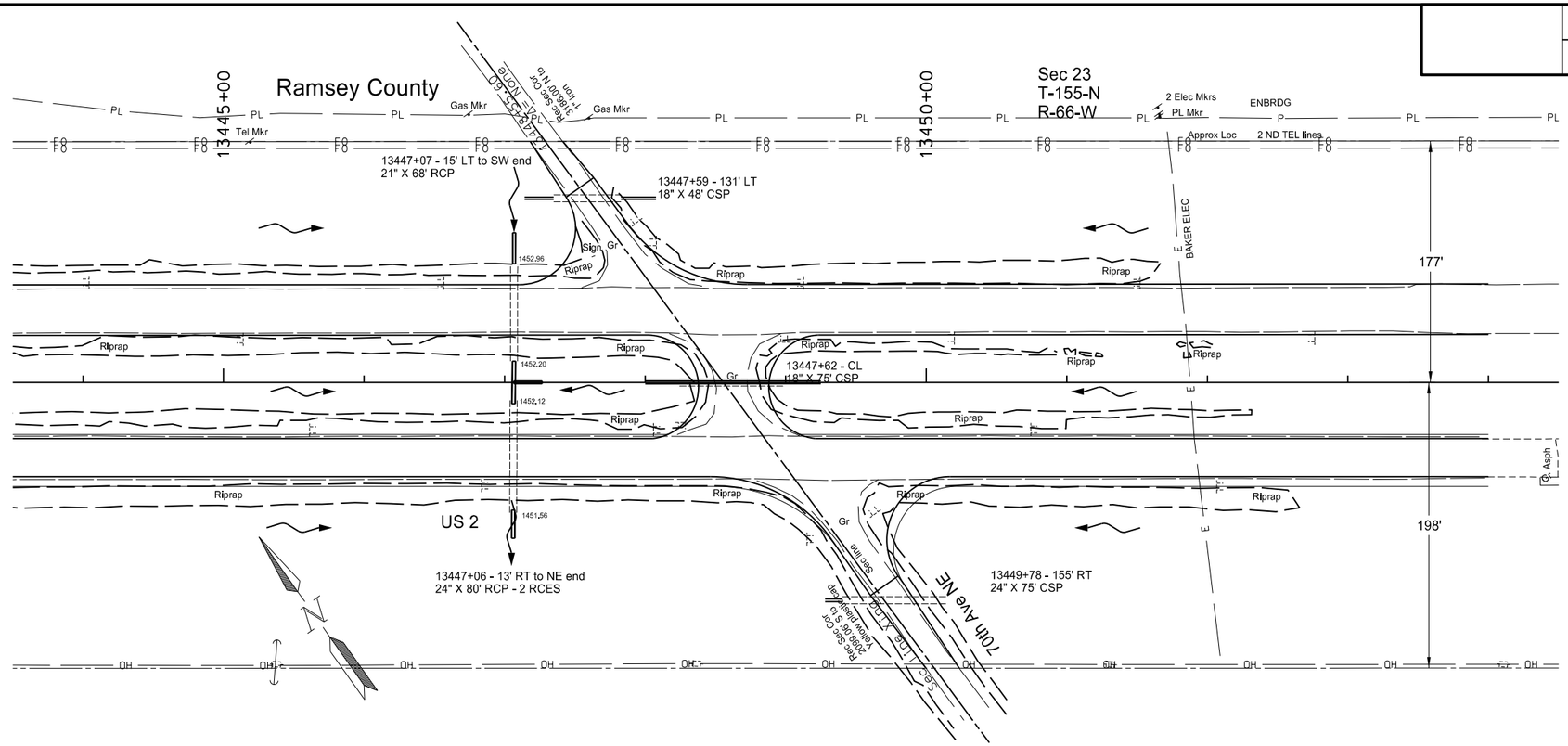
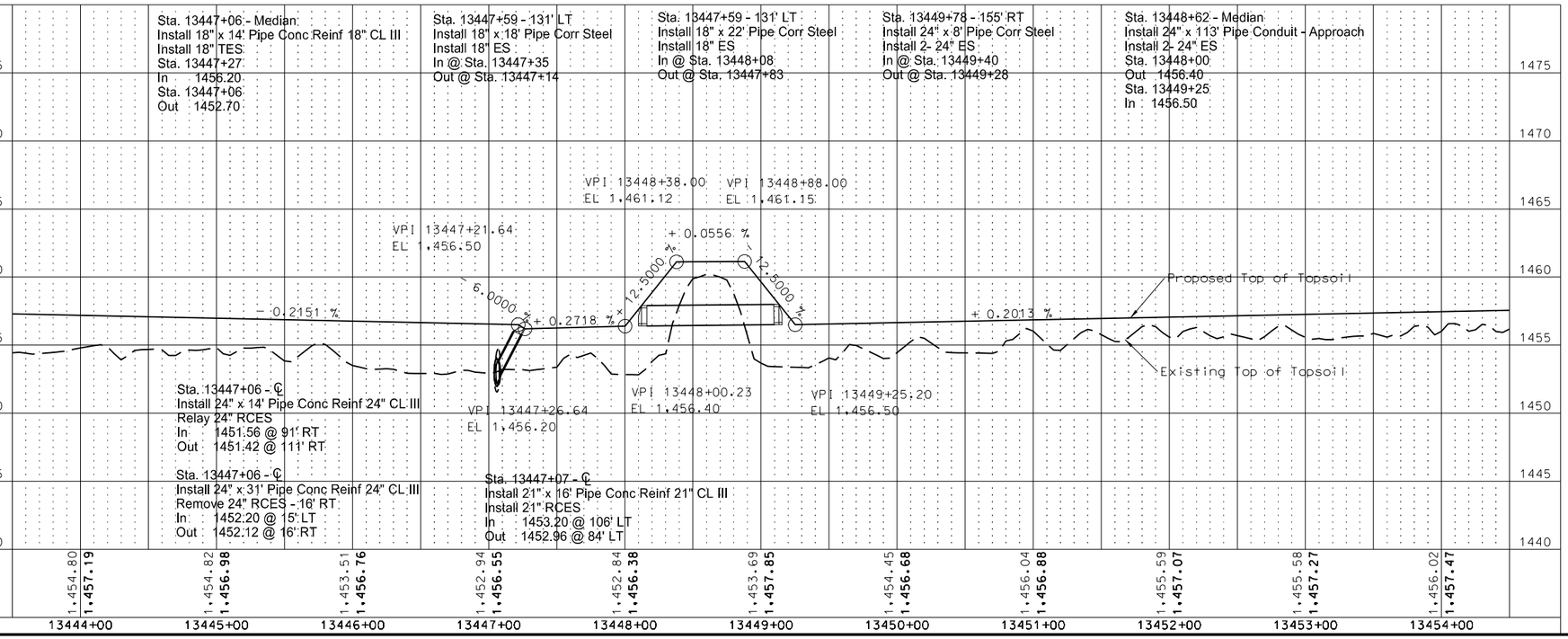
	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	NH-3-002(145)254	60	2



SPEC	CODE	BID ITEM	UNIT	QUANTITY
202	169	REMOVAL OF END SECTION-ALL TYPES & SIZES		
		Sta. 13447+06 - 16' RT	EA	1
202	170	REMOVAL OF CULVERTS-ALL TYPES & SIZES		
		Sta. 13448+62 - Median	LF	75
714	310	PIPE CONC REINF 18IN CL III		
		Sta. 13447+06 - Median	LF	14
714	400	PIPE CONC REINF 21IN CL III		
		Sta. 13447+07 - 84' LT	LF	16
714	615	PIPE CONC REINF 24IN CL III		
		Sta. 13447+06 - 16' RT to 15' LT	LF	31
		Sta. 13447+06 - 91' RT to 111' RT	LF	14
714	3013	END SECT-TRAVERSABLE REINF. CONC. 18IN		
		Sta. 13447+27 - Median	EA	1
714	3015	END SECT-CONC REINF 21IN		
		13447+07 - 106' LT	EA	1
714	4106	PIPE CONDUIT 24IN-APPROACH		
		Sta. 13448+62 - Median	LF	118
714	5015	PIPE CORR STEEL .064IN 18IN		
		Sta. 13447+59 - 131' LT	LF	40
714	5035	PIPE CORR STEEL .064IN 24IN		
		Sta. 13449+78 - 155' RT	LF	8
714	5810	END SECT CORR STEEL .064IN 18IN		
		Sta. 13447+59 - 131' LT	EA	2
714	5820	END SECT CORR STEEL .064IN 24IN		
		Sta. 13449+78 - 155' RT	EA	2
714	9660	REMOVE & RELAY END SECTION - ALL TYPES & SIZES		
		Sta. 13447+06 - 91' RT	EA	1



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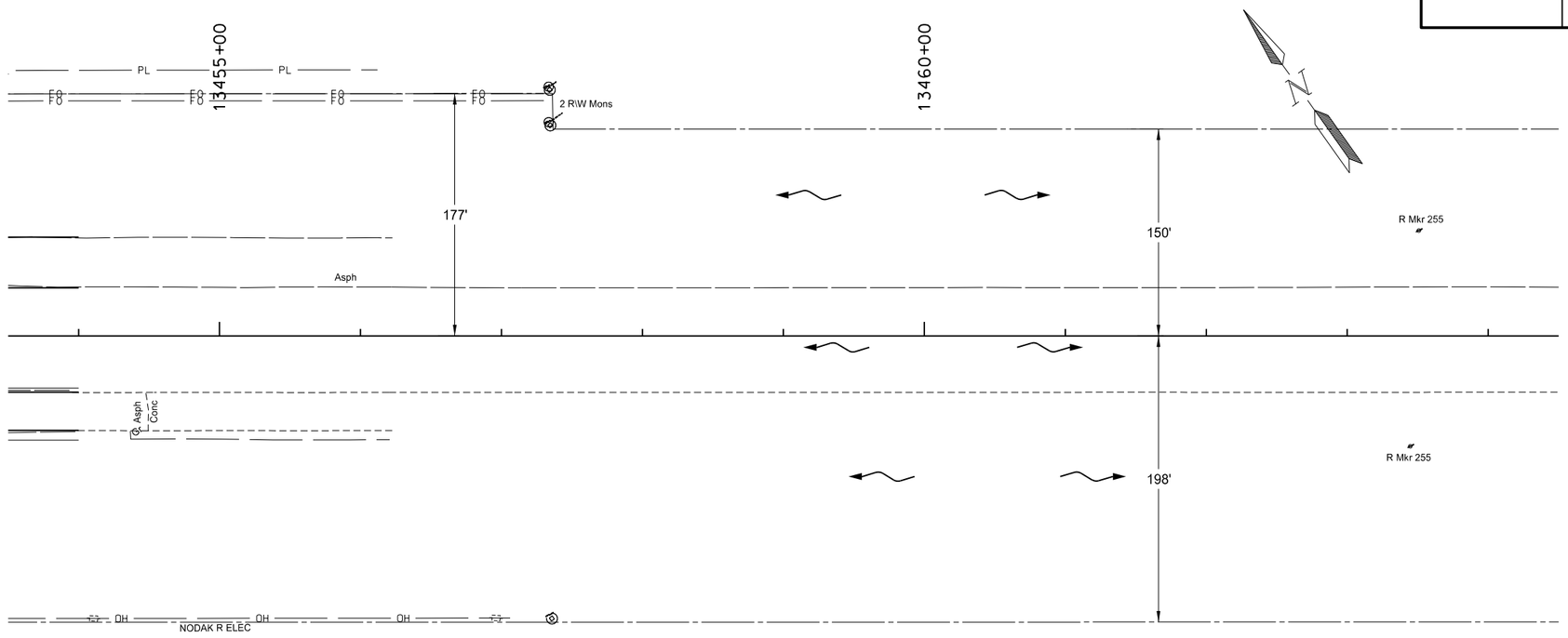
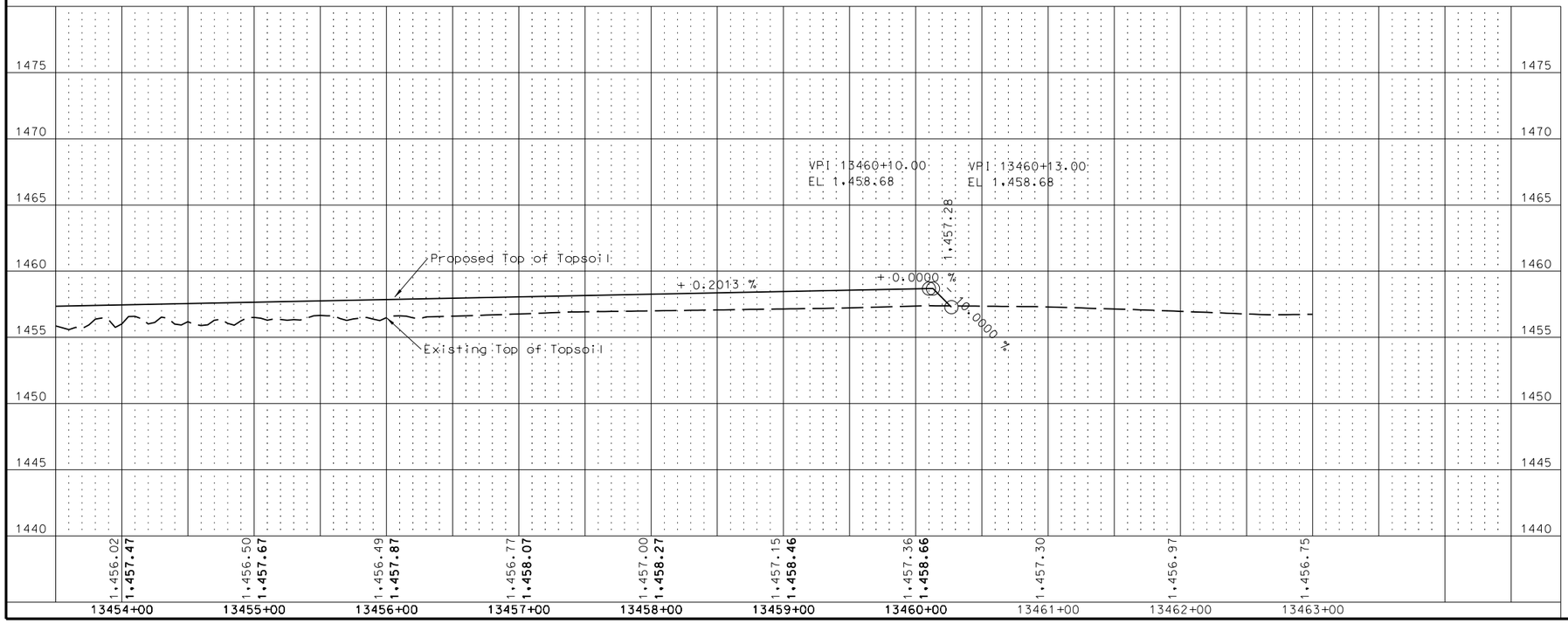
Plan and Profile

Widening and HMA Overlay

RP 254.481 to RP 254.941 EB/WB

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	NH-3-002(145)254	60	3





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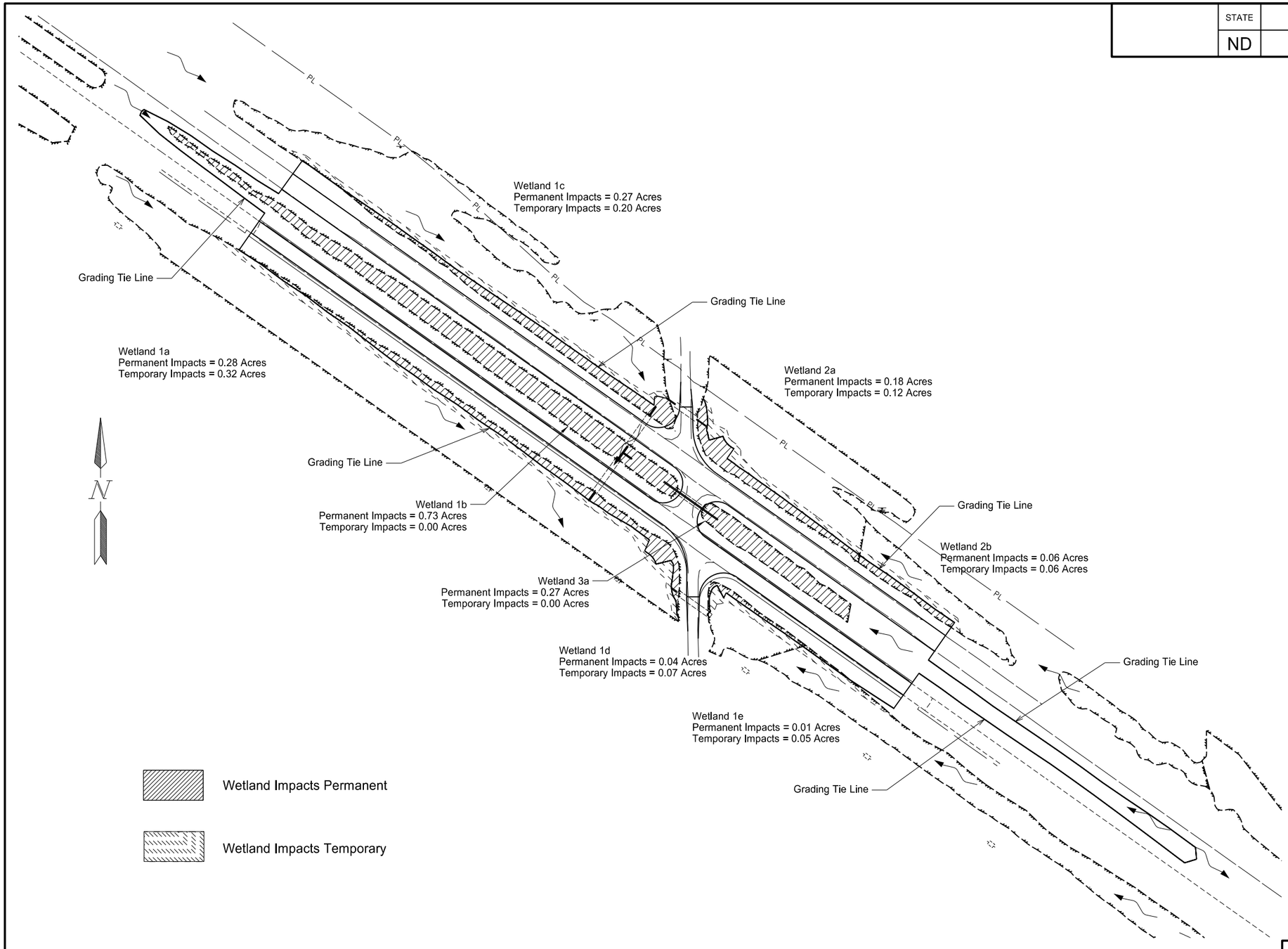
Plan and Profile

Widening and HMA Overlay

RP 254.481 to RP 254.941 EB/WB

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	NH-3-002(145)254	75	1



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Wetland Impacts

Widening and HMA Overlay

RP 254.481 to RP 254.941 EB/WB

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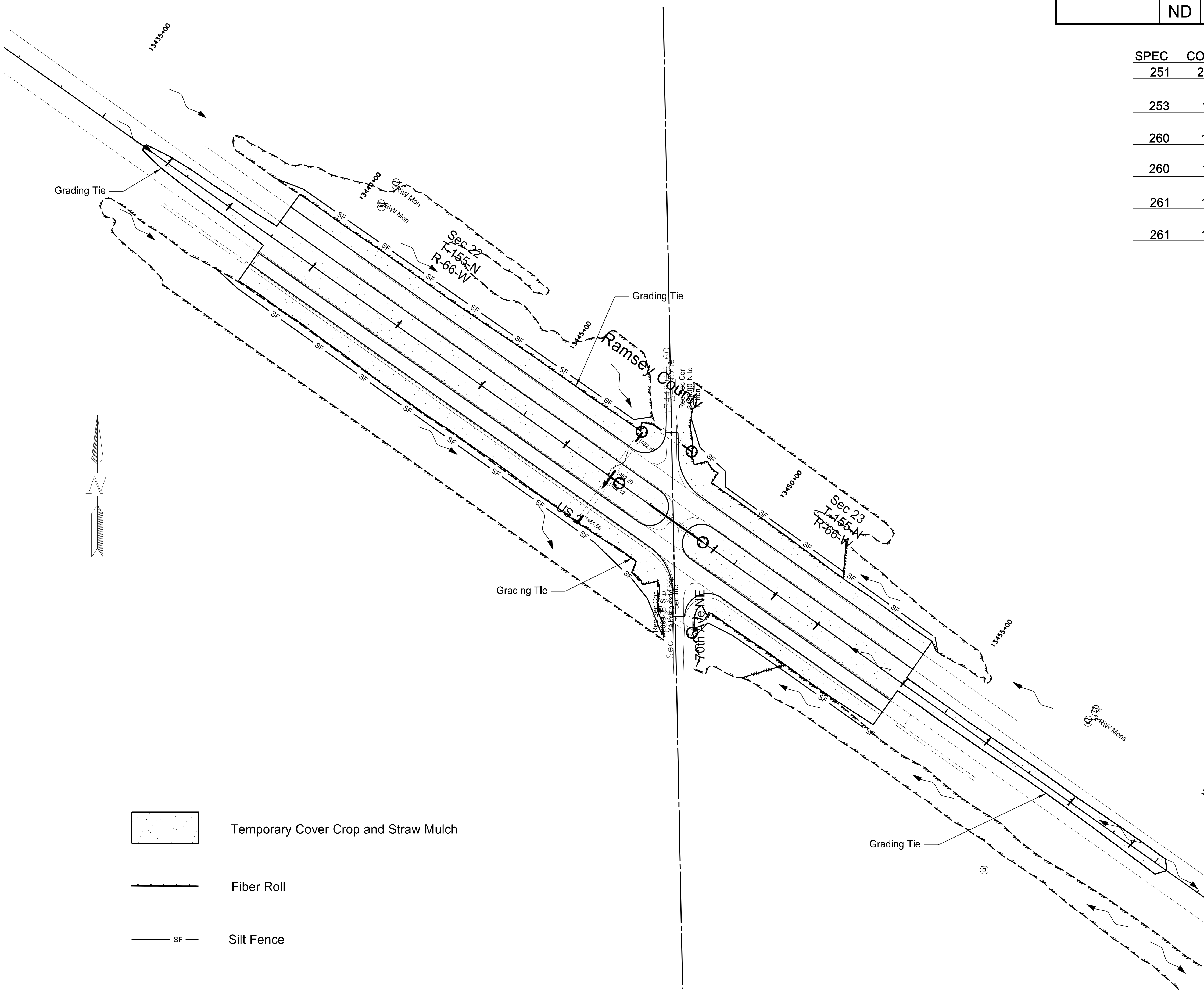
STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	NH-3-002(145)254	76	1

SPEC	CODE	BID ITEM	UNIT	QUANTITY
251	2000	TEMPORARY COVER CROP		
		RP 254.4811 to 254.941	ACRE	5.32
253	101	STRAW MULCH		
		RP 254.481 to 254.941	ACRE	5.32
260	100	SILT FENCE UNSUPPORTED		
		RP 254.481 to 254.941	LF	3165
260	101	REMOVE SILT FENCE UNSUPPORTED		
		RP 254.481 to 254.941	LF	3165
261	112	FIBER ROLLS 12IN		
		RP 254.481 to 254.941	LF	585
261	113	REMOVE FIBER ROLLS 12IN		
		RP 254.481 to 254.941	LF	585



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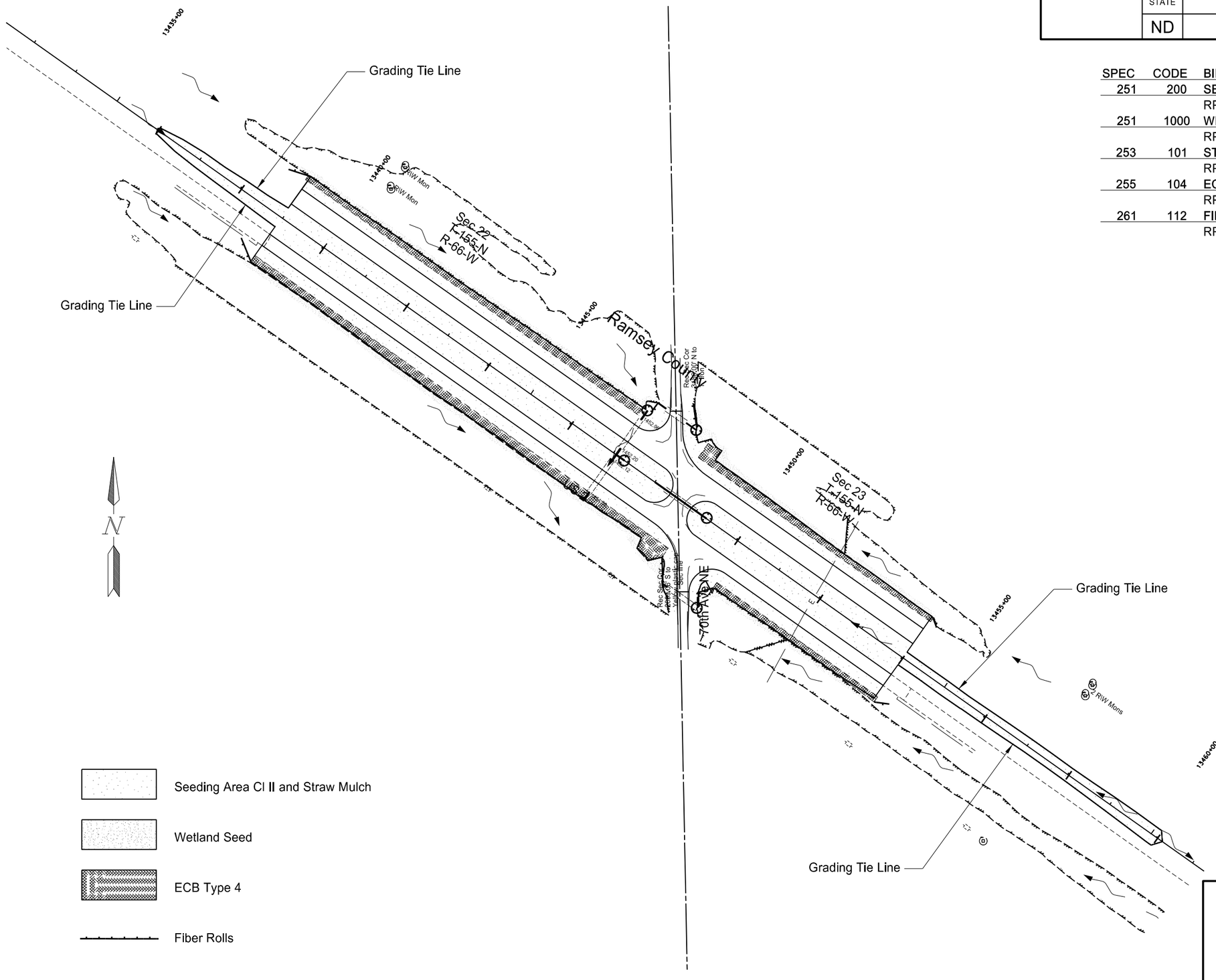
Temporary Erosion & Sediment Control

Widening and HMA Overlay

RP 254.481 to RP 254.941 EB/WB

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	NH-3-002(145)254	77	1

SPEC	CODE	BID ITEM	UNIT	QUANTITY
251	200	SEEDING CLASS II		
		RP 254.481 to 254.941	ACRE	5.32
251	1000	WETLAND SEED		
		RP 254.481 to 254.941	ACRE	0.73
253	101	STRAW MULCH		
		RP 254.481 to 254.941	ACRE	5.32
255	104	ECB TYPE 4		
		RP 254.481 to 254.941	SY	4002
261	112	FIBER ROLLS 12IN		
		RP 254.481 to 254.941	LF	873



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Permanent Erosion & Sediment Control

Widening and HMA Overlay

RP 254.481 to RP 254.941 EB/WB

PRELIMINARY SURVEY COORDINATE AND CURVE DATA - US 2 Widening and HMA Overlay - EB\WB

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	NH-3-002(145)254	81	1

HORIZONTAL ALIGNMENT

PNT	STATION	NORTHING	EASTING
US 2 (EX02)			
TS	13399+02.16	454086.13	2302383.29
SC	13401+02.16	454039.70	2302577.82
PI - SCS301	13411+27.18	453808.70	2303576.48
CS	13421+23.82	453215.33	2304412.31
ST	13423+23.82	453100.70	2304576.19
END	13477+21.02	449981.41	2308980.70

CURVE DATA

ARC DEFINITION

SCS301

PI STA = 13411+27.18

Delta = 22° 13' 00" RT

D_a = 1° 00' 00"

R = 5,729.58'

L_s = 200.00'

S_c = 1° 00' 00"

T_s = 1225.02'

L = 2,021.67'

US PUBLIC LAND SURVEY DATA

DESC.	SEC-TWP-RGE	NORTHING	EASTING
NW Cor	Sec 22 T-155-N R-66-W	454723.84	2301294.17
NE Cor	Sec 22 T-155-N R-66-W	454822.85	2306579.26
SW Cor	Sec 22 T-155-N R-66-W	449432.56	2301395.56
SE Cor	Sec 22 T-155-N R-66-W	449538.82	2306683.85
SW Cor	Sec 23 T-155-N R-66-W	449640.40	2311971.30

REFERENCE MARKERS

R Mkr #	NORTHING	EASTING	STATION	OFFSET
255	450712.85	2307812.31	13463+45	78' Rt
255	450834.33	2307905.68	13463+51	75' Lt
254	453800.43	2303515.08	13410+61	77' Lt
254	453660.84	2303451.16	13410+59	76' Rt

SURVEY CONTROL POINTS

PNT	NORTHING	EASTING	ELEV	STATION	OFFSET
CONTROL POINT DESCRIPTION					
PRIMARY CONTROL					
GPS 5	449915.28	2309364.26	1461.75	N\A	N\A
W255 NGS brass cap in concrete					
GPS 6	459005.33	2296519.40	1461.77	N\A	N\A
#6 Rebar with 2" Alum cap					
SECONDARY CONTROL					
RTK 8	458116.83	2297721.67	1458.14	N\A	N\A

NOTES: Sheet 1 of 1

Alignment, survey control and US public land survey data were derived from project SAP-3-002(135)253.

Date Survey Completed 06/01/15

☐ Assumed Coordinates

☒ All coordinates on this sheet are Ramsey County ground coordinates. They are derived from the NAD83(CORS96) reference frame; North Dakota North Zone Combination Factor (cf) = 0.9998685

All coordinates and measurements on this document derived from the International Foot definition.

INITIALIZING BENCH MARK
NDGPS Stations (OPUS)

☒ NAVD-88
☐ NGVD-29

☒ GEOID 09 ☐ _____
☐ GEOID 12A

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STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	NH-3-002(145)254	100	1

SIGN NUMBER	SIGN SIZE	DESCRIPTION	AMOUNT REQUIRED	UNITS PER AMOUNT	UNITS SUB TOTAL
D3-36	36"x6"	STREET NAME SIGN (Sign and installation only)		6	
G20-1-60	**60"x24"**	**ROAD WORK NEXT __ MILES**	**2**	**34**	**68**
G20-1b-60	60"x24"	WORK IN PROGRESS/ NO WORK IN PROGRESS (Sign and installation only)		26	
G20-2-48	**48"x24"**	**END ROAD WORK**	**6**	**19**	**114**
G20-4-36	**36"x18"**	**PILOT CAR FOLLOW ME (Mounted to back of pilot car)**	**1**	**18**	**18**
G20-10-108	**108"x48"**	**CONTRACTOR SIGN**	**2**	**64**	**128**
G20-50a-72	72"x36"	ROAD WORK NEXT __ MILES RT & LT ARROWS		37	
G20-52a-72	72"x24"	ROAD WORK NEXT __ MILES RT or LT ARROW		30	
G20-55-96	**96"x48"**	**SPEED LIMIT ENFORCED - MINIMUM FEE $80 WHEN WORKERS PRESENT**	**6**	**59**	**354**
M1-1-36	36"x36"	INTERSTATE ROUTE MARKER (Post and installation only)		10	
M1-4-24	24"x24"	U.S. ROUTE MARKER (Post and installation only)		10	
M1-5-24	24"x24"	STATE ROUTE MARKER (Post and installation only)		10	
M3-1-24	24"x12"	NORTH (Mounted on route marker post)		7	
M3-2-24	24"x12"	EAST (Mounted on route marker post)		7	
M3-3-24	24"x12"	SOUTH (Mounted on route marker post)		7	
M3-4-24	24"x12"	WEST (Mounted on route marker post)		7	
M4-8-24	24"x12"	DETOUR (Mounted on route marker post)		7	
M4-9-30	30"x24"	DETOUR ARROW RIGHT or LEFT/AHD AND RT or LT		15	
M4-10-48	48"x18"	DETOUR ARROW RIGHT or LEFT		23	
M5-1-21	21"x15"	ARROW AHD AND RT or LT(Mounted on route marker post)		7	
M5-2-21	21"x15"	ARROW AHD UP & RT or LT (Mounted on route marker post)		7	
M6-1-21	21"x15"	ARROW RT or LT (Mounted on route marker post)		7	
M6-2-21	21"x15"	ARROW UP & RT or LT (Mounted on route marker post)		7	
M6-3-21	21"x15"	ARROW AHD (Mounted on route marker post)		7	
R1-1-48	**48"x48"**	**STOP**	**4**	**32**	**128**
R1-1a-18	**18"x18"**	**STOP and SLOW PADDLE Back to Back**	**4**	**5**	**20**
R1-2-60	60"x60"	YIELD		29	
R2-1-48	**48"x60"**	**SPEED LIMIT __**	**14**	**39**	**546**
R2-1a-24	**24"x18"**	**MINIMUM FEE $80 (Mounted on Speed Limit post)**	**4**	**10**	**40**
R3-7-48	48"x48"	LEFT or RIGHT LANE MUST TURN LEFT or RIGHT		35	
R4-1-48	**48"x60"**	**DO NOT PASS**	**4**	**39**	**156**
R4-7-48	48"x60"	KEEP RIGHT SYMBOL		39	
R5-1-48	48"x48"	DO NOT ENTER		35	
R6-1-36	36"x12"	ONE WAY RIGHT or LEFT		13	
R7-1-12	12"x18"	NO PARKING		11	
R10-6-24	24"x36"	STOP HERE ON RED		16	
R11-2-48	48"x30"	ROAD CLOSED		28	
R11-2a-48	48"x30"	STREET CLOSED		28	
R11-3a-60	60"x30"	ROAD CLOSED __ MILES AHEAD LOCAL TRAFFIC ONLY		31	
R11-3c-60	60"x30"	STREET CLOSED __ MILES AHEAD LOCAL TRAFFIC ONLY		31	
R11-4a-60	60"x30"	STREET CLOSED TO THRU TRAFFIC		31	
W1-3-48	48"x48"	RIGHT or LEFT SHARP REVERSE CURVE ARROW		35	
W1-4-48	48"x48"	RIGHT or LEFT REVERSE CURVE ARROW		35	
W1-4b-48	48"x48"	DOUBLE RIGHT or LEFT REVERSE CURVE ARROW		35	
W1-6-48	48"x24"	LARGE ARROW		26	
W3-1-48	48"x48"	STOP AHEAD SYMBOL		35	
W3-3-48	48"x48"	SIGNAL AHEAD SYMBOL		35	
W3-4-48	**48"x48"**	**BE PREPARED TO STOP**	**2**	**35**	**70**
W3-5-48	**48"x48"**	**SPEED REDUCTION AHEAD**	**6**	**35**	**210**
W4-2-48	**48"x48"**	**RIGHT or LEFT LANE TRANSITION SYMBOL**	**4**	**35**	**140**
W5-1-48	48"x48"	ROAD NARROWS		35	
W5-8-48	48"x48"	THRU TRAFFIC RIGHT LANE		35	
W5-9-48	48"x48"	ROAD WORK TRAFFIC ONLY DOWN & LT or RT ARROW		35	
W6-3-48	48"x48"	TWO WAY TRAFFIC SYMBOL		35	
W8-1-48	**48"x48"**	**BUMP**	**2**	**35**	**70**
W8-3-48	48"x48"	PAVEMENT ENDS		35	
W8-7-48	48"x48"	LOOSE GRAVEL		35	
W8-9a-48	48"x48"	SHOULDER DROP-OFF		35	
W8-11-48	**48"x48"**	**UNEVEN LANES**	**2**	**35**	**70**
W8-12-48	48"x48"	NO CENTER STRIPE		35	
W8-53-48	48"x48"	TRUCKS ENTERING HIGHWAY		35	
W8-54-48	**48"x48"**	**TRUCKS ENTERING AHEAD or __ FT.**	**2**	**35**	**70**
W8-55-48	**48"x48"**	**TRUCKS CROSSING AHEAD or __ FT.**	**2**	**35**	**70**
W8-56-48	48"x48"	TRUCKS EXITING HIGHWAY		35	
W9-3a-48	48"x48"	CENTER LANE CLOSED SYMBOL		35	
W12-2-48	48"x48"	LOW CLEARANCE SYMBOL		35	
W13-1-24	24"x24"	__ MPH ADVISORY SPEED PLATE (Mounted on warning sign post)		11	
W13-4-48	48"x60"	RAMP ARROW		39	
W14-3-48	48"x36"	NO PASSING ZONE		23	
W20-1-48	**48"x48"**	**ROAD WORK AHEAD or _FT or _ MILE**	**6**	**35**	**210**
W20-2-48	48"x48"	DETOUR AHEAD or __ FT		35	
W20-3-48	48"x48"	ROAD or STREET CLOSED AHEAD or __ FT.		35	
W20-4-48	48"x48"	ONE LANE ROAD AHEAD or __ FT.		35	
W20-5-48	**48"x48"**	**RIGHT or LEFT LANE CLOSED AHEAD or __ FT.**	**4**	**35**	**140**
W20-7a-48	**48"x48"**	**FLAGGING SYMBOL**	**4**	**35**	**140**
W20-7k-24	24"x18"	__ FEET (Mounted on warning sign post)		10	
W20-8-48	48"x48"	STREET CLOSED		35	
W20-51-48	48"x48"	EQUIPMENT WORKING		35	
W20-52-54	**54"x12"**	**NEXT __ MILES (Mounted on warning sign post)**	**6**	**12**	**72**
W21-1a-48	48"x48"	WORKERS SYMBOL		35	
W21-2-48	**48"x48"**	**FRESH OIL**	**2**	**35**	**70**
W21-3-48	48"x48"	ROAD MACHINERY AHEAD or __ FT		35	

SIGN NUMBER	SIGN SIZE	DESCRIPTION	AMOUNT REQUIRED	UNITS PER AMOUNT	UNITS SUB TOTAL
W21-5-48	**48"x48"**	**SHOULDER WORK**	**2**	**35**	**70**
W21-5a-48	**48"x48"**	**RIGHT or LEFT SHOULDER CLOSED**	**4**	**35**	**140**
W21-5b-48	**48"x48"**	**RIGHT or LEFT SHOULDER CLOSED AHEAD or __ FT.**	**4**	**35**	**140**
W21-6a-48	48"x48"	SURVEY CREW AHEAD		35	
W21-50-48	48"x48"	BRIDGE PAINTING AHEAD or __ FT.		35	
W21-51-48	48"x48"	MATERIAL ON ROADWAY		35	
W22-8-48	48"x48"	FRESH OIL LOOSE ROCK		35	
	24"x24"	TAKE TURNS (6" D letters) (Mounted on stop sign post)		11	

SPECIAL SIGNS

SPEC & CODE			
704-1000	**TRAFFIC CONTROL SIGNS**	**TOTAL UNITS**	**3254**

SPEC & CODE	DESCRIPTION	UNIT	QUANTITY
704-0100	**FLAGGING**	**MHR**	**300**
704-1041	ATTENUATION DEVICE-TYPE B-55	EACH	
704-1043	ATTENUATION DEVICE-TYPE B-65	EACH	
704-1044	ATTENUATION DEVICE-TYPE B-70	EACH	
704-1050	TYPE I BARRICADES	EACH	
704-1051	TYPE II BARRICADES	EACH	
704-1052	**TYPE III BARRICADES**	**EACH**	**6**
704-1060	**DELINEATOR DRUMS**	**EACH**	**86**
704-1065	TRAFFIC CONES	EACH	
704-1067	**TUBULAR MARKERS**	**EACH**	**56**
704-1070	DELINEATOR	EACH	
704-1072	FLEXIBLE DELINEATORS	EACH	
704-1080	**STACKABLE VERTICAL PANELS**	**EACH**	**30**
704-1081	VERTICAL PANELS - BACK TO BACK	EACH	
704-1085	SEQUENCING ARROW PANEL - TYPE A	EACH	
704-1086	SEQUENCING ARROW PANEL - TYPE B	EACH	
704-1087	**SEQUENCING ARROW PANEL - TYPE C**	**EACH**	**2**
704-1088	SEQUENCING ARROW PANEL - TYPE C - CROSSOVER	EACH	
704-1095	TYPE B FLASHERS	EACH	
704-1185	**PILOT CAR**	**HR**	**100**
704-1500	OBLITERATION OF PVMT MK	SF	
704-3501	PORTABLE PRECAST CONCRETE MED BARRIER	LF	
704-3510	PRECAST CONCRETE MED BARRIER - STATE FURNISHED	EACH	
762-0200	RAISED PAVEMENT MARKERS	EACH	
762-0420	SHORT TERM 4IN LINE - TYPE R	LF	
762-0430	**SHORT TERM 4IN LINE - TYPE NR**	**LF**	**1800**
772-2110	FLASHING BEACON - POST MOUNTED	EACH	

NOTE:
If additional signs are required, units will be calculated using the formula from Section III-19.06 of the Design Manual.
http://www.dot.nd.gov/

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Traffic Control Devices List

Widening and HMA Overlay

RP 254.481 to RP 254.941 EB/WB

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
N.D.	NH-3-002(145)254	110	1

Sta/RP	Sign No.	Assembly No.	Flat Sheet For Signs IV SF	Flat Sheet For Signs XI SF	Sign Support Length 1st LF	2nd LF	3rd LF	4th LF	Support Size	Max Post Len LF	Sleeve Length 1st LF	2nd LF	3rd LF	4th LF	Sleeve Size	Anchor EA	Anchor LF	Anchor Size	Reset Sign Panel EA	Reset Sign Support EA	Break-Away EA	Comments
US Hwy 2																						
13447+47 Lt																			1	3		
13448+06 Lt																			1	1		
13448+25 Rt mdn																			1	2		
13449+00 Lt mdn																			1	2		
13449+17 Rt																			1	1		
13449+75 Rt																			1	2		
Sub Total			0.0	0.0		**Total**	0.0									**Total**	0		6	11	0	
Grand Total			0.0	0.0		**Total**	0.0									**Total**	0		6	11	0	

Basis of Estimate
Sign Support Lengths

The sign support lengths have been calculated
using the following vertical clearances:

Areas where parking and/or pedestrian movement will occur - 84"
Urban/rural expressway and freeway - 84" (Offset - 60")
Rural Roadway - 60"
Bike route - 60"

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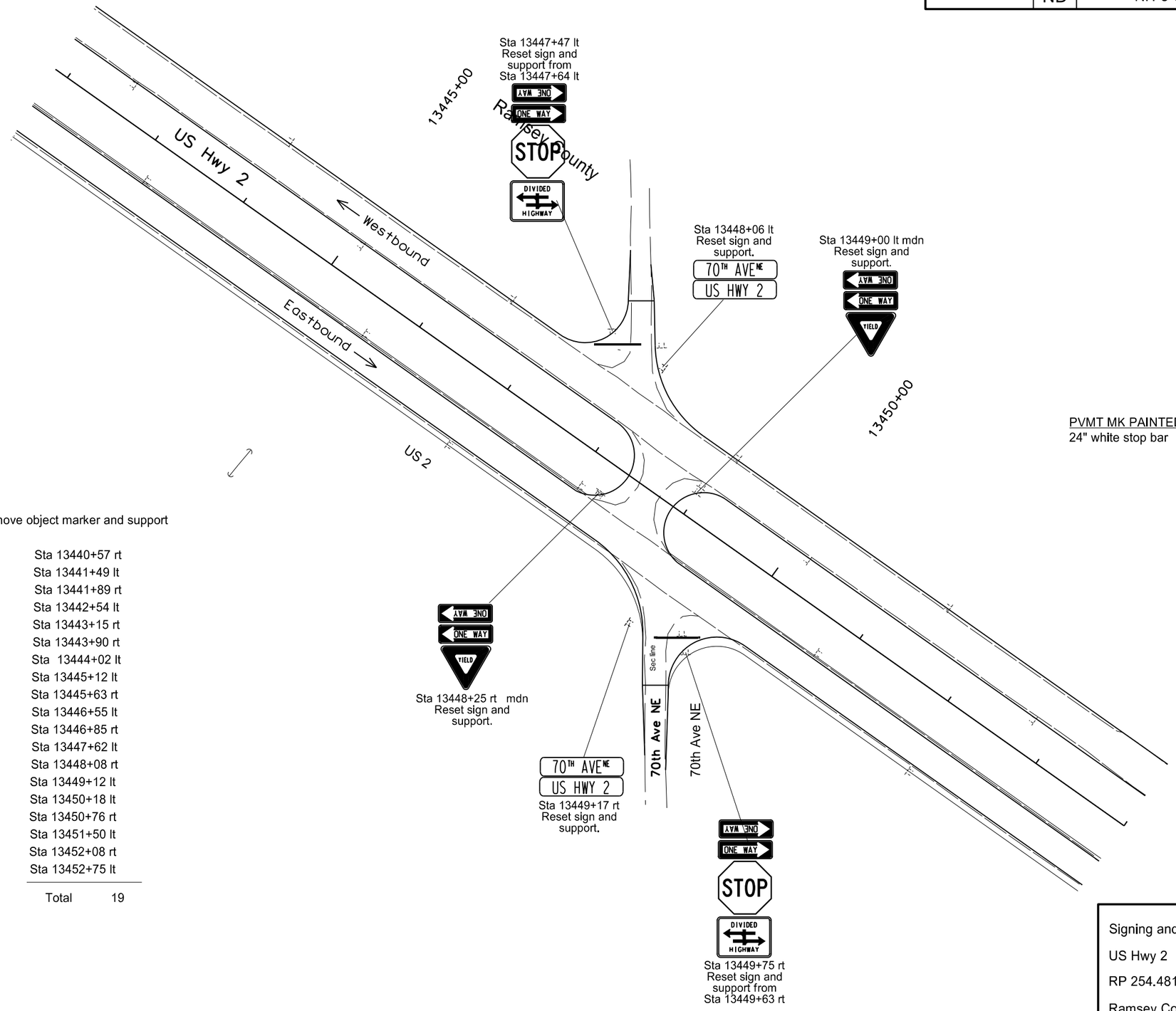
Sign Summary
Perforated Tube

US Hwy 2
RP 254.481 to RP 254.941 EB/WB
Ramsey County

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	NH-3-002(145)254	110	2



PVMT MK PAINTED 24IN LINE

24" white stop bar	85 LF

Remove object marker and support

Sta 13440+57 rt	
Sta 13441+49 lt	
Sta 13441+89 rt	
Sta 13442+54 lt	
Sta 13443+15 rt	
Sta 13443+90 rt	
Sta 13444+02 lt	
Sta 13445+12 lt	
Sta 13445+63 rt	
Sta 13446+55 lt	
Sta 13446+85 rt	
Sta 13447+62 lt	
Sta 13448+08 rt	
Sta 13449+12 lt	
Sta 13450+18 lt	
Sta 13450+76 rt	
Sta 13451+50 lt	
Sta 13452+08 rt	
Sta 13452+75 lt	
Total	19

Signing and Pavement Marking Layout

US Hwy 2

RP 254.481 to RP 254.941 EB/WB

Ramsey County

NDDOT ABBREVIATIONS

D-101-1

?	This is a special text character used in the labeling of existing features. It indicates a feature that has an unknown characteristic, potentially based on: lack of description, location accuracy or purpose.
Abn	abandoned
Abut	abutment
Ac	acres
Adj	adjusted
Aggr	aggregate
Ahd	ahead
ARV	air release valve
Align	alignment
Al	alley
Alt	alternate
Alum	aluminum
ADA	Americans with Disabilities Act
A	ampere
&	and
Appr	approach
Approx	approximate
ACP	asbestos cement pipe
Asph	asphalt
AC	asphalt cement
Assmd	assumed
@	at
Atten	attenuation
ATR	automatic traffic recorder
Ave	Avenue
Avg	average
ADT	average daily traffic
Az	azimuth
Bk	back
BF	back face
Bs	backsight
Balc	balcony
B Wire	barbed wire
Barr	barricade
Btry	battery
Brg	bearing
BI	beehive inlet
Beg	begin
BM	bench mark
Bkwy	bikeway
Bit	bituminous
Blk	block
Bd Ft	board feet
BH	bore hole
BS	both sides
Bot	bottom
Blvd	Boulevard
Bndry	boundary
BC	brass cap
Brkwy	breakaway
Br	bridge
Bldg	building
BV	butterfly valve
Byp	bypass
C Gdrl	cable guardrail
Calc	calculate
Cd	candela
CIP	cast iron pipe
CB	catch basin
CRS	cationic rapid setting
C Gd	cattle guard
C To C	center to center
Cl or ℄	centerline
Cm	centimeter
Ch	chain
Chnlk	chain-link
Ch Blk	channel block
Ch Ch	channel change
Chk	check
Chsld	chiseled
Cir	circle
Cl	class
Cl	clay
Cl F	clay fill
Cl Hvy	clay heavy
Cl Lm	clay loam
Clnt	clean-out
Clr	clear
Cl&gr	clearing & grubbing
Co S	coal slack
Comb.	combination
Coml	commercial
Compr	compression
CADD	computer aided drafting & design
Conc	concrete
Cond	conductor
Const	construction
Cont	continuous
CSB	continuous split barrel sample
Contr	contraction
Contr	contractor
CP	control point
Coord	coordinate
Cor	corner
Corr	corrected
CAES	corrugated aluminum end section
CAP	corrugated aluminum pipe
CMES	corrugated metal end section
CMP	corrugated metal pipe
CPVCP	corrugated poly-vinyl chloride pipe
CSES	corrugated steel end section
CSP	corrugated steel pipe
C	coulomb
Co	County
Crse	course
C Gr	course gravel
CS	course sand
Ct	Court
Xarm	cross arm
Xbuck	cross buck
Xsec	cross sections
Xing	crossing
Xrd	Crossroad
Crn	crown
CF	cubic feet
M3	cubic meter
M3/s	cubic meters per second
CY	cubic yard
Cy/mi	cubic yards per mile
Culv	culvert
C&G	curb & gutter
CI	curb inlet
CR	curb ramp
CS	curve to spiral
C	cut
Dd Ld	dead load
Defl	deflection
Defm	deformed
Deg or D	degree
Dlnt	delineate
Dlntr	delineator
Depr	depression
Desc	description
Det	detail
DWP	detectable warning panel
Dtr	detour
Dia	diameter
Dir	direction
Dist	distance
DM	disturbed material
DB	ditch block
DG	ditch grade
Dbl	double
Dn	down
Dwg	drawing
Dr	drive
Drwy	driveway
DI	drop inlet
D	dry density
Ea	each
Esmt	easement
E	East
EB	Eastbound
Elast	elastomeric
EL	electric locker
E Mtr	electric meter
Elec	electric/al
EDM	electronic distance meter
Elev or El	elevation
Ellipt	elliptical
Emb	embankment
Emuls	emulsion/emulsified
ES	end section
Engr	engineer
ESS	environmental sensor station
Eq	equal
Eq	equation
Evgr	evergreen
Exc	excavation
Exst	existing
Exp	expansion
Expy	Expressway
E	external of curve
Extru	extruded
FOS	factor of safety
F	Fahrenheit
FS	far side
F	farad
Fed	Federal
FP	feed point
Ft	feet/foot
Fn	fence
Fn P	fence post
FO	fiber optic
FB	field book
FD	field drive
F	fill
FAA	fine aggregate angularity
FS	fine sand
FH	fire hydrant
Fl	flange
Flrd	flared
FES	flared end section
F Bcn	flashing beacon
FA	flight auger sample
FL	flow line
Ftg	footing
FM	force main
Fs	foresight
Fnd	found
Fdn	foundation
Frac	fractional
Frwy	freeway
Frt	front
FF	front face
F Disp	fuel dispenser

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
07-01-14	
REVISIONS	
DATE	CHANGE

This document was originally issued and sealed by Roger Weigel, Registration Number PE-2930, on 07/01/14 and the original document is stored at the North Dakota Department of Transportation

NDDOT ABBREVIATIONS

D-101-2

FFP	fuel filler pipes
FLS	fuel leak sensor
Furn	furnish/ed
Gal	gallon
Galv	galvanized
Gar	garage
Gs L	gas line
G Reg	gas line regulator
GMV	gas main valve
G Mtr	gas meter
GSV	gas service valve
GVP	gas vent pipe
GV	gate valve
Ga	gauge
Geod	geodetic
GIS	Geographical Information System
G	giga
GPS	Global Positioning System
Gov	government
Grd	graded/grade
Gr	gravel
Grnd	ground
GWM	ground water monitor
Gdrl	guardrail
Gtr	gutter
H Plg	H piling
Hdwl	headwall
Ha	hectare
Ht	height
HI	height of instrument
Hel	helical
H	henry
Hz	hertz
HDPE	high density polyethylene
HM	high mast
HP	high pressure
HPS	high pressure sodium
Hwy	highway
Hor	horizontal
HBP	hot bituminous pavement
HMA	hot mix asphalt
Hr	hour(s)
Hyd	hydrant
Ph	hydrogen ion content
Id	identification
In or "	inch
Incl	inclinometer tube
IMH	inlet manhole
ID	inside diameter
Inst	instrument
Intchg	interchange
Intmdt	intermediate
Intscn	intersection
Inv	invert
IM	iron monument
I Pn	Iron Pin
IP	iron Pipe
Jt	joint
J	joule
Jct	junction
K	kelvin
Kn	kilo newton
Kpa	kilo pascal
Kg	kilogram
Kg/m3	kilogram per cubic meter
Km	kilometer
K	Kip(s)
LS	Land Surveyor (licensed)
LSIT	Land Surveyor In Training
Ln	lane
Lg	large
Lat	latitude
Lt	left
L	length of curve
Lens	lenses
Lvl	level
LB	level book
Lvlng	leveling
Lht	light
LP	light pole
Ltg	lighting
Lig Co	lignite coal
Lig Sl	lignite slack
LF	linear foot
Liq	liquid
LL	liquid limit
L	litre
Lm	loam
Loc	location
LC	long chord
Long.	longitude
Lp	loop
LD	loop detector
Lm	lumen
Lum	luminaire
L Sum	lump sum
Lx	lux
ML	main line
M Hr	man hour
MH	manhole
Mkd	marked
Mkr	marker
Mkg	marking
MA	mast arm
Matl	material
Max	maximum
MC	meander corner
Meas	measure
Mdn	median
MD	median drain
MC	medium curing
M	mega
Mer	meridian
M	meter
M/s	meters per second
M	mid ordinate of curve
Mi	mile
MM	mile marker
MP	mile post
Ml	milliliter
Mm	millimeter
Mm/hr	millimeters per hour
Min	minimum
Misc	miscellaneous
Mon	monument
Mnd	mound
Mtbl	mountable
Mtd	mounted
Mtg	mounting
Mk	muck
Mun	municipal
N	nano
NGS	National Geodetic Survey
NS	near side
Neop	neoprene
Ntwk	network
N	newton
N	North
NE	North East
NW	North West
NB	Northbound
No. or #	number
Obsc	obscure(d)
Obsn	observation
Ocpd	occupied
Ocpy	occupy
Off Loc	office location
O/s	offset
OC	on center
C	one dimensional consolidation
OC	organic content
Orig	original
O To O	out to out
OD	outside diameter
OH	overhead
PMT	pad mounted transformer
Pg	pages
Pntd	painted
Pr	pair
Pnl	panel
Pk	park
PK	Parker-Kalon nail
Pa	pascal
PSD	passing sight distance
Pvmt	pavement
Ped	pedestal
Ped	pedestrian
PPP	pedestrian pushbutton post
Pen.	penetration
Perf	perforated
Per.	perimeter
PL	pipeline
Pl	place
P&P	plan & profile
PL	plastic limit
Pl	plate
Pt	point
PCC	point of compound curve
PC	point of curve
PI	point of intersection
PRC	point of reverse curvature
PT	point of tangent
POC	point on curve
POT	point on tangent
PE	polyethylene
PVC	polyvinyl chloride
PCC	Portland Cement concrete
Lb or #	pounds
PP	power pole
Preempt	preemption
Prefab	prefabricated
Prfmd	preformed
Prep	preperation
Press.	pressure
PRV	pressure relief valve
Prestr	prestressed
Pvt	private
PD	private drive
Prod.	production/produce
Prog	programmed
Prop.	property
Prop Ln	property line
Ppsd	proposed
PB	pull box

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NDDOT ABBREVIATIONS

Qty	quantity
Qtr	quarter
Rad or R	radius
RR	railroad
Rlwy	railway
Rsd	raised
RTP	random traverse point
Rge or R	range
RC	rapid curing
Rec	record
Rcy	recycle
RAP	recycled asphalt pavement
RPCC	recycled portland cement concrete
Ref	reference
R Mkr	reference marker
RM	reference monument
Refl	reflectorized
RCB	reinforced concrete box
RCES	reinforced concrete end section
RCP	reinforced concrete pipe
RCPS	reinforced concrete pipe sewer
Reinf	reinforcement
Res	reservation
Ret	retaining
Rev	reverse
Rt	right
R/W	right of way
Riv	river
Rd	road
Rdbd	road bed
Rdwy	roadway
RWIS	roadway weather information system
Rk	rock
Rt	route
Salv	salvage(d)
Sd	sand
Sdy Cl	sandy clay
Sdy Cl Lm	sandy clay loam
Sdy Fl	sandy fill
Sdy Lm	sandy loam
San	sanitary sewer line
Sc	scoria
Sec	seconds
Sec	section
SL	section line
Sep	separation
Seq	sequence
Serv	service
Sh	shale
Sht	sheet
Shtng	sheeting
Shldr	shoulder
Sw	sidewalk
S	siemens
SD	sight distance
SN	sign number
Sig	signal
Si Cl	silt clay
Si Cl Lm	silty clay loam
Si Lm	silty loam
Sgl	single
SC	slow curing
SS	slow setting
Sm	small
S	South
SE	South East
SW	South West
SB	Southbound
Sp	spaces
Spcl	special
SA	special assembly
SP	special provisions
G	specific gravity
Spk	spike
SC	spiral to curve
ST	spiral to tangent
SB	split barrel sample
SH	sprinkler head
SV	sprinkler valve
Sq	square
SF	square feet
Km2	square kilometer
M2	square meter
SY	square yard
Stk	stake
Std	standard
N	standard penetration test
Std Specs	standard specifications
Sta	station
Sta Yd	station yards
Stm L	steam line
SEC	steel encased concrete
SMA	stone matrix asphalt
SSD	stopping sight distance
SD	storm drain
St	street
SPP	structural plate pipe
SPPA	structural plate pipe arch
Str	structure
Subd	subdivision
Sub	subgrade
Sub Prep	subgrade preperation
Ss	subsoil
SE	superelevation
SS	supplement specification
Supp	supplemental
Surf	surfacing
Surv	survey
Sym	symmetrical
SI	systems international
Tan	tangent
T	tangent (semi)
TS	tangent to spiral
Tel	telephone
Tel B	Telephone Booth
Tel P	telephone pole
Tv	television
Temp	temperature
Temp	temporary
TBM	temporary bench mark
T	tesla
T	thinwall tube sample
T/mi	tons per mile
Ts	topsoil
Twp or T	township
Traf	traffic
TSCB	traffic signal control box
Tr	trail
Transf	transformer
TB	transit book
Trans	transition
TT	transmission tower
Trans	transverse
Trav	traverse
TP	traverse point
Trtd	treated
Trmt	treatment
Qc	triaxial compression
TERO	tribal employment rights ordinance
Tpl	triple
TP	turning point
Typ	typical
Qu	unconfined compressive strength
Ugrnd	underground
USC&G	US Coast & Geodetic Survey
USGS	US Geologic Survey
Util	utility
VG	valley gutter
Vap	vapor
Vert	vertical
VC	vertical curve
VCP	vitrified clay pipe
V	volt
Vol	volume
Wkwy	walkway
W	water content
WGV	water gate valve
WL	water line
WM	water main
WMV	water main valve
W Mtr	water meter
WSV	water service valve
WW	water well
W	watt
Wrng	wearing
Wb	weber
WIM	weigh in motion
W	west
WB	westbound
Wrng	wiring
W/	with
W/o	without
WC	witness corner
WGS	world geodetic system
Z	zenith

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NDDOT UTILITY COMPANY AND ORGANIZATION ABBREVIATIONS

D-101-10

702COM	702 Communications
ACCENT	Accent Communications
AGASSIZ WU	Agassiz Water Users Incorporated
AGC	Assiociated General Contractors of America
All PI	Alliance Pipeline
ALL SEAS WU	All Seasons Water Users Association
AMOCO PI	Amoco Pipeline Company
AMRDA HESS	Amerada Hess Corporation
AT&T	AT&T Corporation
B PAW	Bear Paw Energy Incorporated
BAKER ELEC	Baker Electric
BASIN ELEC	Basin Electric Cooperative Incorporated
BEK TEL	Bek Communications Cooperative
BELLE PL	Belle Fourche Pipeline Company
BLM	Bureau of Land Management
BNSF	Burlington Northern Santa Fe Railway
BOEING	Boeing
BRNS RWD	Barnes Rural Water District
BURK-DIV ELEC	Burke-Divide Electric Cooperative
BURL WU	Burleigh Water Users
Cable One	Cable One
CABLE SERV	Cable Services
CAP ELEC	Capital Electric Cooperative Incorporat
CASS CO ELEC	Cass County Electric Cooperative
CASS RWU	Cass Rural Water Users Incorporated
CAV ELEC	Cavalier Rural Electric Cooperative
CBLCOM	Cablecom Of Fargo
CENEX PL	Cenex Pipeline
CENT PL WATER DIST	Central Pipe Line Water District
CENT PWR ELEC	Central Power Electric Cooperative
COE	Corps of Engineers
CONS TEL	Consolidated Telephone
CONT RES	Continental Resource Inc
CPR	Canadian Pacific Railway
D O E	Department Of Energy
DAK CARR	Dakota Carrier Network
DAK CENT TEL	Dakota Central Telephone
DAK RWD	Dakota Rural Water District
DGC	Dakota Gasification Company
DICKEY R NET	Dickey Rural Networks
DICKEY RWU	Dickey Rural Water Users Association
DICKEY TEL	Dickey Telephone
DNRR	Dakota Northern Railroad
DOME PL	Dome Pipeline Company
DVELEC	Dakota Valley Electric Cooperative
DVMW	Dakota, Missouri Valley & Western
ENBRDG	Enbridge Pipelines Incorporated
ENVENTIS	Enventis Telephone
FALK MNG	Falkirk Mining Company
FHWA	Federal Highway Administration
G FKS-TRL WD	Grand Forks-traill Water District
GETTY TRD & TRAN	Getty Trading & Transportation
GLDN W ELEC	Golden West Electric Cooperative
GRGS CO TEL	Griggs County Telephone
GT PLNS NAT GAS	Great Plains Natural Gas Company
HALS TEL	Halstad Telephone Company
IDEA1	Idea1
INT-COMM TEL	Inter-Community Telephone Company
KANEB PL	Kaneb Pipeline Company
KEM ELEC	Kem Electric Cooperative Incorporated
KOCH GATH SYS	Koch Gathering Systems Incorporated
LKHD PL	Lakehead Pipeline Company
LNGDN RWU	Langdon Rural Water Users Incorporated
LWR YELL R ELEC	Lower Yellowstone Rural Electric
MCKNZ CON	McKenzie Consolidated Telcom
MCKNZ ELEC	McKenzie Electric Cooperative
MCKNZ WRD	McKenzie County Water Resource District
MCLEOD	McLeod USA
MCLN ELEC	McLean Electric Cooperative
MCLN-SHRDN R WAT	McLean-Sheridan Rural Water
MDU	Montana-dakota Utilities
MID-CONT CABLE	Mid-Continent Cable
MIDSTATE TEL	Midstate Telephone Company
MINOT CABLE	Minot Cable Television
MINOT TEL	Minot Telephone Company
MISS W W S	Missouri West Water System
MNKOTA PWR	Minnkota Power
MOR-GRAN-SOU ELEC	Mor-gran-sou Electric Cooperative
MOUNT-WILLI ELEC	Mountrail-williams Electric Cooperative
MRE LBTY TEL	Moore & Liberty Telephone
MUNICIPAL	City Water And Sewer
MUNICIPAL	City Of '.....'
N CENT ELEC	North Central Electric Cooperative
N VALL W DIST	North Valley Water District
ND PKS & REC	North Dakota Parks And Recreation
ND TEL	North Dakota Telephone Company
NDDOT	North Dakota Department of Transportation
NDSU SOIL SCI DEPT	NDSU Soil Science Department
NEMONT TEL	Nemont Telephone
NODAK R ELEC	Nodak Rural Electric Cooperative
NOON FRMS TEL	Noonan Farmers Telephone Company
NPR	Northern Plains Railroad
NSP	Northern States Power
NTH PRAIR RW	Northern Prairie Rural Water Association
NTHN BRDR PL	Northern Border Pipeline
NTHN PLNS ELEC	Northern Plains Electric Cooperative Incorporated
NTHWSTRN REF	Northwestern Refinery Company
NW COMM	Northwest Communication Cooperation
ONEOK	Oneok gas
OSHA	Occupational Safety and Health Administration
OTTR TL PWR	Otter Tail Power Company
P L E M	Prairielands Energy Marketing
POLAR COM	Polar Communications
PVT ELEC	Private Electric
QWEST	Qwest Communications
R&T W SUPPLY	R & T Water Supply Association
RAMSEY R SEW	Ramsey Rural Sewer Association
RAMSEY RW	Ramsey Rural Water Association
RAMSEY UTIL	Ramsey County Rural Utilities
RED RIV TEL	Red River Rural Telephone
RESVTN TEL	Reservation Telephone
ROBRTS TEL	Roberts Company Telephone
R-RIDER ELEC	Roughrider Electric Coop
RRVW	Red River Valley & Western Railroad
RSR ELEC	R.S.R. Electric Cooperative
S E W U	South East Water Users Incorporated
SCOTT CABLE	Scott Cable Television Dickinson
SHERDN ELEC	Sheridan Electric Cooperative
SHEYN VLY ELEC	Sheyenne Valley Electric Cooperative
SKYTECH	Skyland Technologies Incorporated
SLOPE ELEC	Slope Electric Cooperative Incorporated
SOURIS RIV TELCOM	Souris River Telecommunications
ST WAT COMM	State Water Commission
STATE LN WATER	State Line Water Cooperative
STER ENG	Sterling Energy
STUT RWU	Stutsman Rural Water Users
SW PL PRJ	Southwest Pipeline Project
T M C	Turtle Mountain Communications
TCI	TCI of North Dakota
TESORO HGH PLNS PL	Tesoro High Plains Pipeline
TRI-CNTY WU	Tri-County Water Users Incorporated
TRL CO RWU	Traill County Rural Water Users
UNTD TEL	United Telephone
UPPR SOUR WUA	Upper Souris Water Users Association
US SPRINT	U.S. Sprint
USAF MSL CABLE	U.S.A.F. Missile Cable
USFWS	US Fish and Wildlife Service
USW COMM	U.S. West Communications
VRNDRY ELEC	Verendrye Electric Cooperative
W RIV TEL	West River Telephone Incorporated
WEB	W. E. B. Water Development Association
WILLI RWA	Williams Rural Water Association
WILSTN BAS PL	Williston Basin Interstate Pipeline Company
WLSH RWD	Walsh Water Rural Water District
WOLVRTN TEL	Wolverton Telephone
XLENER	Xcel Energy
YSVR	Yellowstone Valley Railroad

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D-101-20

Line Styles

- Limits of Const Transition Line
- Bale Check
- Rock Check
- Sight Distance Triangle Line
- Small Hidden Object
- Dimension Leader
- Existing Ground
- Existing Topsoil (Cross Section View)
- Large Hidden Object
- Edge Drain
- Geotextile Fabric Type D
- Existing Electrical
- Existing Fiber Optic Line
- Existing TV Fiber Optic
- Existing Gas Pipe
- Geogrid
- Existing Overhead Utility Line
- Existing Power
- Existing Fuel Pipeline
- Existing Undefined Above Ground Pipe Line
- Geotextile Fabric Type R
- Geotextile Fabric Type R1
- Remove Line
- Geotextile Fabric Type RR
- Geotextile Fabric Type S
- Floating Silt Curtain
- Existing Telephone Line
- Existing TV Line
- Existing Assumed Ground (Not Surveyed)
- Tentative Ground Line
- Existing Water or Steam Line
- Existing Under Drain
- Under Drain
- Wall
- Existing Slotted Drain
- Existing Cemetary Boundary
- Centerline Pavement Marking
- Barrier with Centerline Pavement Marking
- Barrier Pavement Marking
- Stripe 4 IN Dotted Extension White
- Stripe 8 IN Dotted Extension White
- Stripe 8 IN Lane Drop
- Wetland Mitigation
- Existing Box Culvert Bridge
- Existing Concrete Surface
- Existing Drainage Structure
- Easement
- Existing Concrete
- Existing Easement
- Existing Gravel Surface
- Existing Aggregate (Cross Section View)
- Existing Curb and Gutter (Cross Section View)
- Existing Riprap
- Existing Underground Vault or Lift Station
- Tangent Line
- Hidden Object
- Existing Dirt Surface
- Existing Conduit
- Topsoil Profile
- Existing Conductor
- Conductor
- Fiber Optic
- Existing Loop Detector
- Subgrade, Subcut or Ditch Grade
- Existing Asphalt Surface
- Existing Asphalt (Cross Section View)
- Existing Reinforcement Rebar
- Existing Tie Point Line
- Existing State or International Line
- Existing Quarter Section Line
- Existing County
- Existing Section Line
- Existing Township
- Existing Railroad Centerline
- Centerline
- Existing Centerline
- Supplemental Contour
- Right of Way
- Existing Right of Way
- Existing Right of Way Railroad
- Failure Line
- Existing Conditions
- Existing Ground (Details)
- Existing Sixteenth Section Line
- Existing Right of Way Not State Owned
- Phantom Object
- Centerline Main
- Existing Guardrail Cable
- Existing Guardrail Metal
- Existing Edge of Water
- Excavation Limits
- Existing Government Lot Line
- Existing Adjacent Block Lines
- Existing Adjacent Lot Lines
- Existing Adjacent Property Line
- Existing Adjacent Subdivision Lines

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D-101-21

Line Styles

- Subgrade Reinforcement
- Existing Down Guy Wire Down Guy
- Existing Fence
- Existing Railroad
- Existing Sanitary Sewer
- Existing Sanitary Force Main
- Existing Storm Drain
- Existing Storm Drain Force Main
- Fence
- Silt Fence
- Existing Field Line
- Exst Flow
- Flow
- Existing Culvert
- Existing Curb
- Existing Valley Gutter
- Existing Driveway Gutter
- Existing Curb and Gutter
- Existing Mountable Curb and Gutter
- Existing Double Micro Loop Detector
- Micro Loop Detector Double
- Existing Overhead Sign Structure
- Existing Micro Loop Detector
- Micro Loop Detector
- Existing Overhead Sign Structure Cantilever
- Existing Railroad Switch
- Overhead Sign Structure Cantilever
- 24 Inch Pipe
- Reinforced Concrete Pipe
- Signal Head with Mast Arm
- Existing Signal Head with Mast Arm
- Tie Bar at Random Spacing
- 3-Cable w Posts
- Existing 3-Cable w Posts
- Site Boundary
- Fiber Rolls
- Doweled Joint
- Tie Bar 30 Inch 4 Foot Center to Center
- Tie Bar 18 Inch 3 Foot Center to Center
- Existing Berm, Dike, Pit, or Earth Dam
- Existing Ditch Block
- Depression Contours
- Existing City Corporate Limits or Reservation Boundary
- Gravel Pit - Borrow Area
- Existing Tree Boundary
- Tree Row
- Existing Brush or Shrub Boundary
- Existing Retaining Wall
- Existing Planter or Wall
- Retaining Wall (Plan View)
- Sheet Piling
- W-Beam w Posts
- Existing W-Beam Guardrail with Posts
- Exst Wet Area-Vegetation Break
- Existing Wetland Delineated

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Symbols

D-101-30

North Arrow (Half Scale)

Truck Mounted Attenuator

Type I Barricade

Type II Barricade

Type III Barricade

Catch Basin

Cairn or Stone Circle

Video Detection Camera

Storm Drain Cap or Stub

Corrugated Metal End Section 18 Inch

Corrugated Metal End Section 24 Inch

Corrugated Metal End Section 30 Inch

Corrugated Metal End Section 36 Inch

Corrugated Metal End Section 42 Inch

Corrugated Metal End Section 48 Inch

Concrete Foundation

Ground Connection Conductor

Neutral Connection Conductor

Phase 1 Connection Conductor

Phase 2 Connection Conductor

Traffic Cone

Signal Controller

Pad Mounted Signal Controller

Alignment Data Point

Emergency Vehicle Detector

Attenuation Device

Diamond Grade Delineator Type A

Diamond Grade Delineator Type B

Diamond Grade Delineator Type C

Diamond Grade Delineator Type D

Diamond Grade Delineator Type E

Flexible Delineator

Flexible Delineator Type A

Flexible Delineator Type B

Flexible Delineator Type C

Flexible Delineator Type D

Flexible Delineator Type E

Delineator Type A

Delineator Type A Reset

Delineator Type B

Delineator Type B Reset

Delineator Type C

Delineator Type D

Delineator Type E

Delineator Drums

Spot Elevation

Existing Access Control Arrow

Existing Artifact

Existing Flashing Beacon

Existing Benchmark

Existing Railroad Battery Box

Existing Bush or Shrub

Existing Gas Cap or Stub

Existing Sanitary Cap or Stub

Existing Storm Drain Cap or Stub

Existing Water Cap or Stub

Existing Sanitary Cleanout

Existing Concrete Foundation

Existing Traffic Signal Controller

Existing Pad Mounted Signal Controller

Existing Sixteenth Section Corner

Existing Quarter Section Corner

Existing Section Corner

Existing Railroad Crossbuck

Existing Satellite Dish

Existing Fuel Dispensers

Existing Flexible Delineator Type A

Existing Flexible Delineator Type B

Existing Flexible Delineator Type C

Existing Flexible Delineator Type D

Existing Flexible Delineator Type E

Existing Delineator Type A

Existing Delineator Type B

Existing Delineator Type C

Existing Delineator Type D

Existing Delineator Type E

Existing EFB Misc

Existing Flashing Beacon

Existing Pipe Mounted Flasher

Existing Pad Mounted Feed Point

Existing Pipe Mounted Feed Point with Pad

Existing Pole Mounted Feed Point

Existing Railroad Frog

Existing Snow Gate 18

Existing Snow Gate 28

Existing Snow Gate 40

Existing Headwall

Existing Pedestrian Head with Number

Existing Signal Head

Existing Sprinkler Head

Existing Fire Hydrant

Existing Catch Basin Drop Inlet

Existing Curb Inlet

Existing Manhole Inlet

Existing Junction Box

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Symbols

D-101-31

- Existing Light Standard
- Existing High Mast Light Standard 10 Luminaire
- Existing High Mast Light Standard 3 Luminaire
- Existing High Mast Light Standard 4 Luminaire
- Existing High Mast Light Standard 5 Luminaire
- Existing High Mast Light Standard 6 Luminaire
- Existing High Mast Light Standard 7 Luminaire
- Existing High Mast Light Standard 8 Luminaire
- Existing High Mast Light Standard 9 Luminaire
- Existing Overhead Sign Structure Load Center
- Existing Luminaire
- Existing Light Standard Luminaire
- Existing Federal Mailbox
- Existing Private Mailbox
- Existing Meander Section Corner
- Existing Meter
- Existing Electrical Manhole
- Existing Gas Manhole
- Existing Sanitary Manhole
- Existing Sanitary Force Main Manhole
- Existing Sanitary Manhole with Valve
- Existing Storm Drain Manhole
- Existing Force Main Storm Drain Manhole
- Existing Force Main Storm Drain Manhole with Valve
- Existing Telephone Manhole
- Existing Manhole with Valve Water
- Existing Water Manhole
- Existing Mile Post Type A
- Existing Mile Post Type B
- Existing Mile Post Type C
- Existing Reference Marker
- Existing RW Marker
- Existing Utility Marker
- Iron Monument Found
- Iron Pin R/W Monument
- Existing Object Marker Type I
- Existing Object Marker Type II
- Existing Object Marker Type III
- Existing Electrical Pedestal
- Existing Telephone Pedestal
- Existing Fiber Optic Telephone Pedestal
- Existing TV Pedestal
- Existing Fiber Optic TV Pedestal
- Existing Fuel Filler Pipes
- Existing Traverse PI Aerial Panel
- Existing Pole
- Existing Power Pole
- Existing Power Pole with Transformer
- Existing Telephone Pole
- Existing Wood Pole
- Existing Post
- Existing Pedestrian Push Button Post
- Existing Control Point CP
- Existing Control Point GPS-RTK
- Existing Control Point TRI
- Existing Reference Marker Point NGS
- Existing Pull Box
- Existing Intelligent Transportation Pull Box
- Existing Water Pump
- Existing Slotted Reinforced Concrete Pipe
- Existing RR Profile Spot
- Existing Fuel Leak Sensors
- Existing Highway Sign
- Existing Miscellaneous Spot
- Existing Lighting Standard Pole
- Existing Traffic Signal Standard
- Existing Transformer
- Existing Large Evergreen Tree
- Existing Small Evergreen Tree
- Existing Large Tree
- Existing Small Tree
- Existing Tree Trunk
- Existing Pad Mounted Traffic Signal Control Box
- Existing Undefined Manhole
- Existing Undefined Pull Box
- Existing Undefined Pedestal
- Existing Undefined Valve
- Existing Undefined Pipe Vent
- Existing Gas Valve
- Existing Water Valve
- Existing Fuel Pipe Vent
- Existing Gas Pipe Vent
- Existing Sanitary Pipe Vent
- Existing Storm Drain Pipe Vent
- Existing Water Pipe Vent
- Existing Weather Station
- Existing Ground Water Well Bore Hole
- Existing Windmill or Tower
- Existing Witness Corner
- Flashing Beacon
- Flagger
- Pipe Mounted Flasher
- Sanitary Force Main with Valve

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Symbols

D-101-32

- Pad Mounted Feed Point
- Pipe Mounted Feed Point with Pad
- Pole Mounted Feed Point
- Headwall
- Double Headwall with Vegitation Barrier
- Single Headwall with Vegitation Barrier
- Pole Mounted Head
- Sprinkler Head
- Fire Hydrant
- Inlet Type 1
- Inlet Type 2
- Double Inlet Type 2
- Inlet Grate Type 2
- Junction Box
- High Mast Light Standard 10 Luminaire
- High Mast Light Standard 3 Luminaire
- High Mast Light Standard 4 Luminaire
- High Mast Light Standard 5 Luminaire
- High Mast Light Standard 6 Luminaire
- High Mast Light Standard 7 Luminaire
- High Mast Light Standard 8 Luminaire
- High Mast Light Standard 9 Luminaire
- Relocate Light Standard
- Overhead Sign Structure Load Center
- Light Standard 100 Watt High Pressure Sodium Vapor Luminaire
- Light Standard 1000 Watt High Pressure Sodium Vapor Luminaire
- Light Standard 150 Watt High Pressure Sodium Vapor Luminaire
- Light Standard 175 Watt High Pressure Sodium Vapor Luminaire
- Light Standard 200 Watt High Pressure Sodium Vapor Luminaire
- Light Standard 250 Watt High Pressure Sodium Vapor Luminaire
- Light Standard 310 Watt High Pressure Sodium Vapor Luminaire
- Light Standard 35 Watt High Pressure Sodium Vapor Luminaire
- Light Standard 400 Watt High Pressure Sodium Vapor Luminaire
- Light Standard 50 Watt High Pressure Sodium Vapor Luminaire
- Light Standard 70 Watt High Pressure Sodium Vapor Luminaire
- Light Standard 700 Watt High Pressure Sodium Vapor Luminaire
- Manhole
- Manhole 48 Inch
- Sanitary Force Main Manhole
- Sanitary Sewer Manhole
- Storm Drain Manhole
- Storm Drain Manhole with Inlet
- Reset Mile Post
- Mile Post Type A
- Mile Post Type B
- Mile Post Type C
- Right of Way Marker
- Tubular Marker
- Alignment Monument
- Iron Pin Reference Monument
- Object Marker Type I
- Object Marker Type II
- Object Marker Type III
- Caution Mode Arrow Panel
- Back to Back Vertical Panel Sign
- Double Direction Arrow Panel
- Left Directional Arrow Panel
- Right Directional Arrow Panel
- Sequencing Arrow Panel
- Truck Mounted Arrow Panel
- Power Pole
- Wood Pole
- Pedestrian Push Button Post
- Property Corner
- Pull Box
- Intelligent Transportation Pull Box
- Sanitary Pump
- Storm Drain Pump
- Reinforced Pavement
- Reinforced Concrete End Section 15 Inch
- Reinforced Concrete End Section 18 Inch
- Reinforced Concrete End Section 24 Inch
- Reinforced Concrete End Section 30 Inch
- Reinforced Concrete End Section 36 Inch
- Reinforced Concrete End Section 42 Inch
- Reinforced Concrete End Section 48 Inch
- Reinforced Concrete End Section 54 Inch
- Reset Right of Way Marker
- Reset USGS Marker
- Right of Way Markers
- Riser 30 Inch
- Continuous Split Barrel Sample (CSB)
- Flight Auger Sample (FA)
- Split Barrel Sample (SB)
- Thinwall Tube Sample
- Highway Sign
- SNOW GATE 18 FT
- SNOW GATE 28 FT
- SNOW GATE 40 FT
- Standard Penetration Test (N)
- Transformer
- Inclinometer Tube (Incl)
- Underdrain Cleanout
- Excavation Unit
- Water Valve

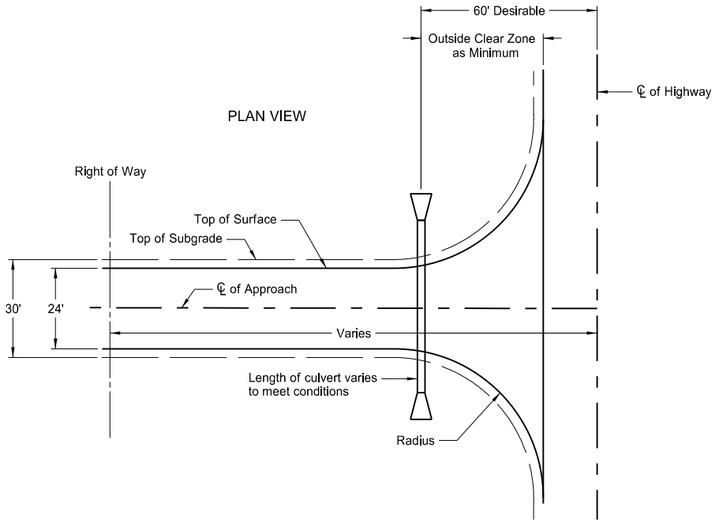
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
07-01-14	
REVISIONS	
DATE	CHANGE

This document was originally issued and sealed by Roger Weigel, Registration Number PE- 2930 , on 07/01/14 and the original document is stored at the North Dakota Department of Transportation

STANDARD RURAL APPROACHES

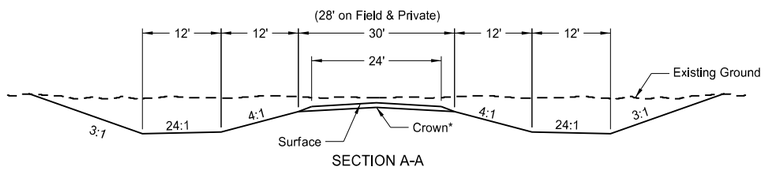
D-203-8

PLAN VIEW



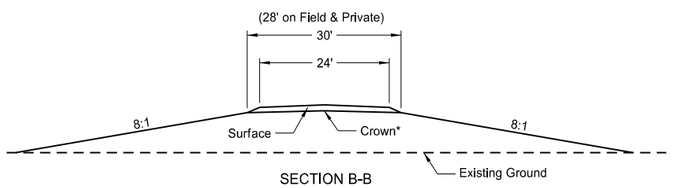
CRITERIA FOR RURAL APPROACH TYPES

	Field Drives	Private Drives	Low Volume Public Roads
Radius	R=24 ft	R=30 ft	R=40 ft
Maximum Grade	10%	7%	7%
Storage Platform	20 ft	24 ft	30 ft
Vertical Curve Length	10 ft	10 ft	Varies (Min. 20 mph)

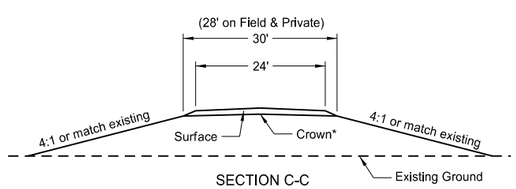


SECTION A-A

*2.1% crown for paved surface
*3.0% crown for gravel surface

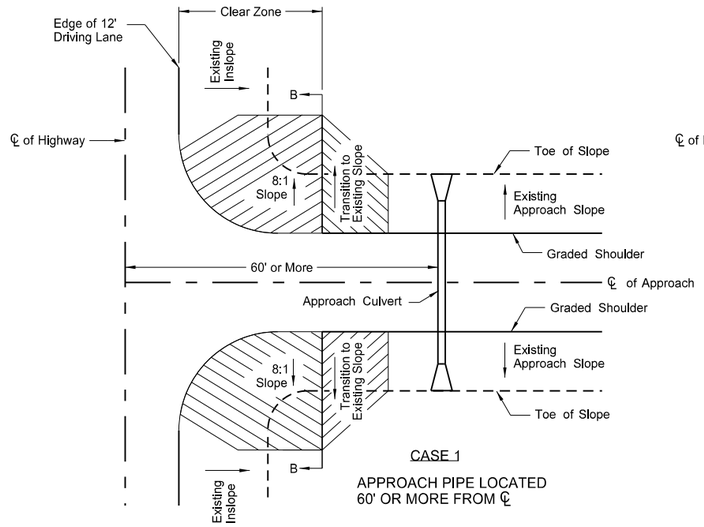


SECTION B-B



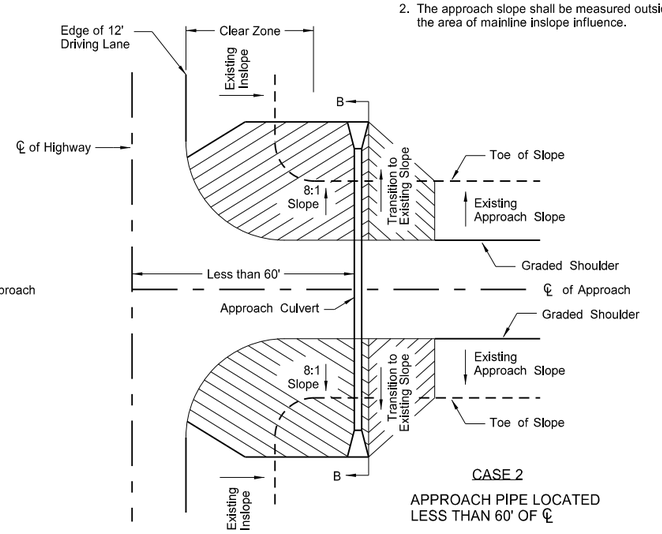
SECTION C-C

APPROACH INSLOPES



CASE 1

APPROACH PIPE LOCATED 60' OR MORE FROM ℄

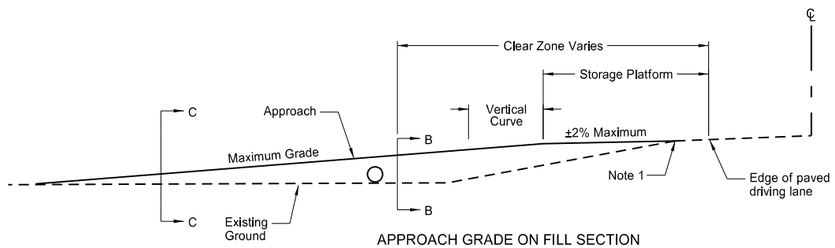


CASE 2

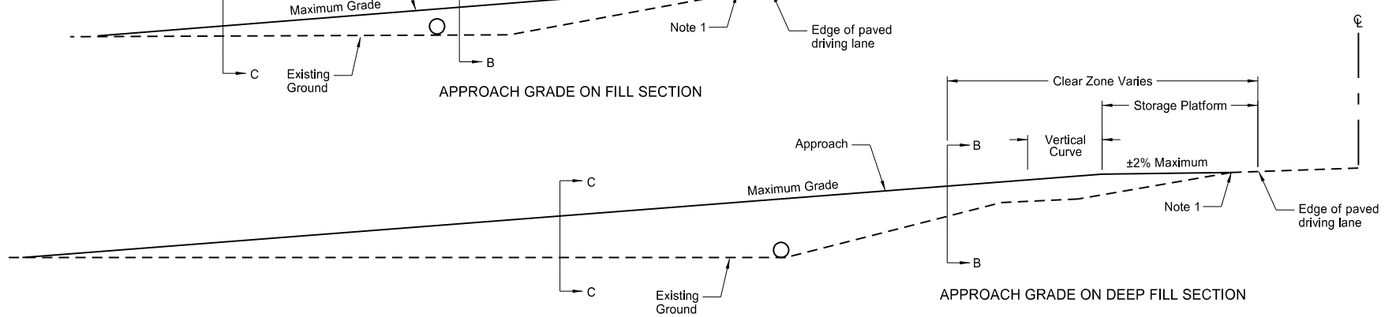
APPROACH PIPE LOCATED LESS THAN 60' OF ℄

NOTES:

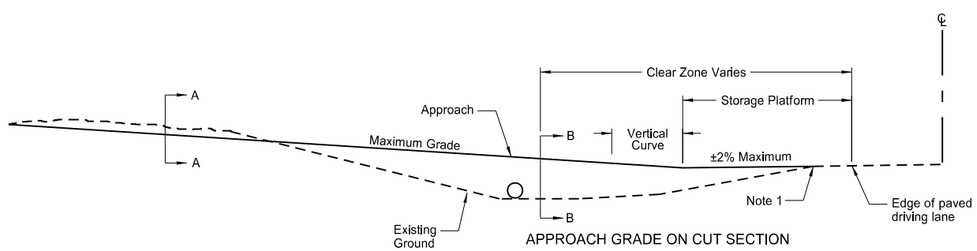
1. Max breakover between approach storage platform and highway shall not exceed 5%.
2. The approach slope shall be measured outside the area of mainline inslope influence.



APPROACH GRADE ON FILL SECTION



APPROACH GRADE ON DEEP FILL SECTION



APPROACH GRADE ON CUT SECTION

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
2-25-14	
REVISIONS	
DATE	CHANGE

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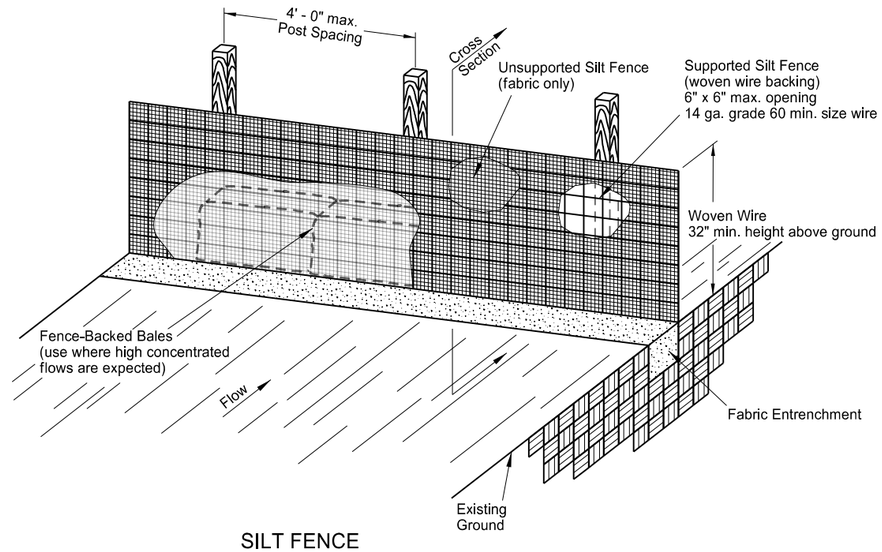
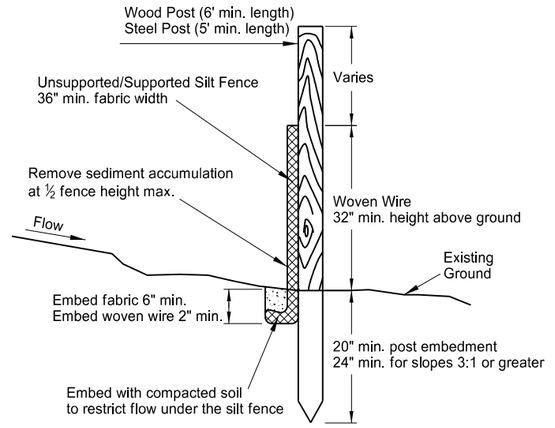
EROSION AND SILTATION CONTROLS - SILT FENCE

D-260-1



SILT FENCE
SUPPORTED AND UNSUPPORTED



SILT FENCE
CROSS SECTION

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-03-13	
REVISIONS	
DATE	CHANGE
06-26-14	Standard drawing resulted from splitting standard D-708-2.

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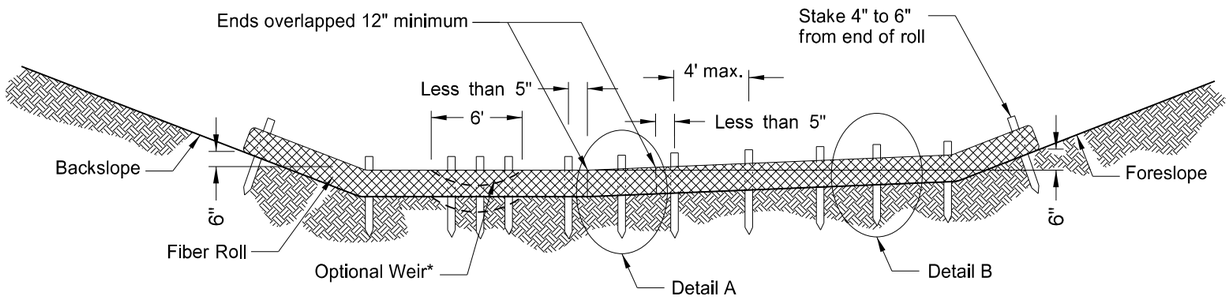
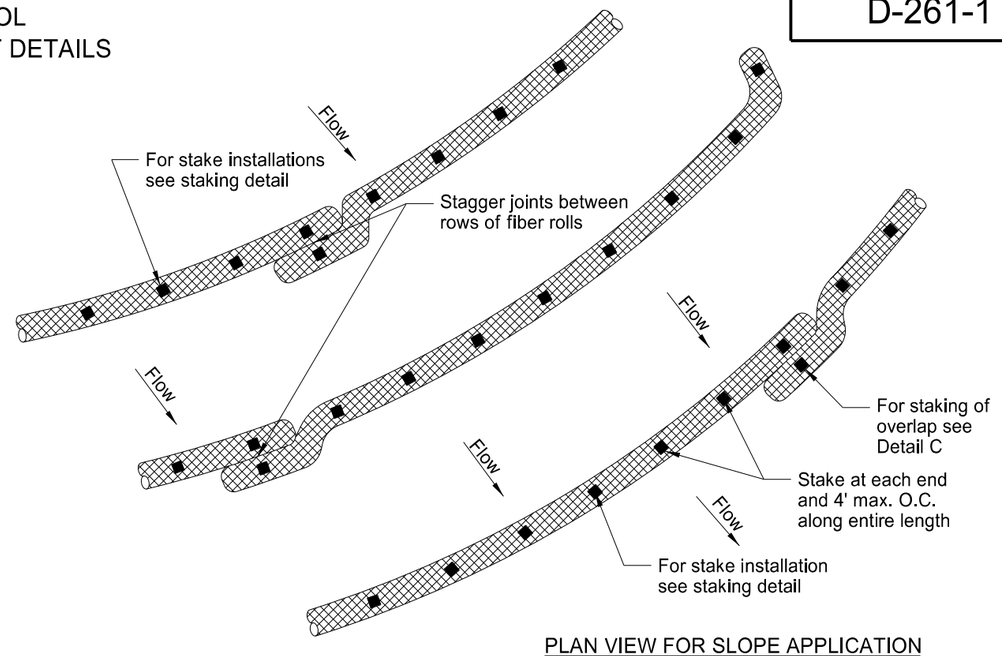
D-261-1

EROSION CONTROL
FIBER ROLL PLACEMENT DETAILS

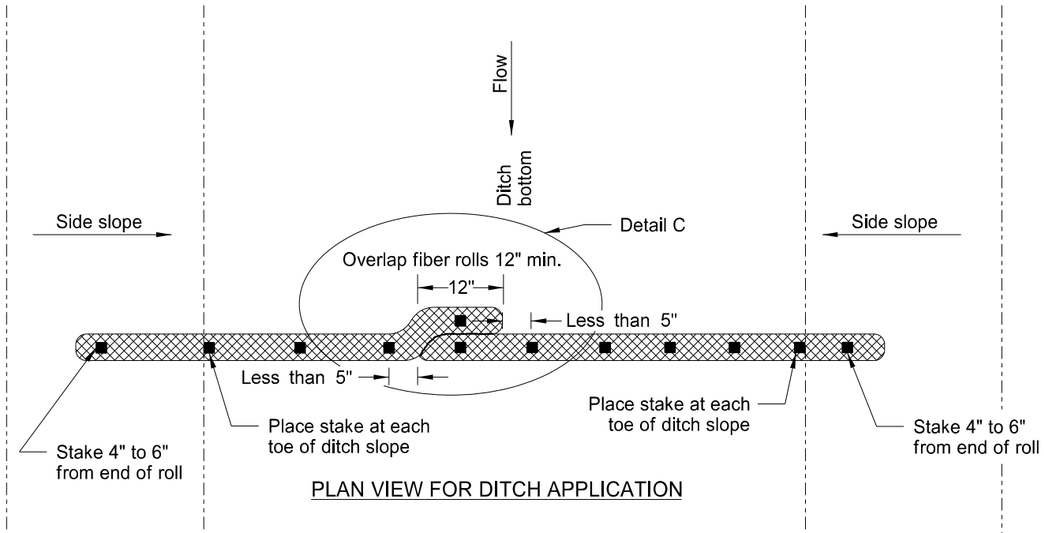


*Optional Weir. Use in flat areas, such as the Red River Valley, where there is potential for water to back up on adjacent property. Lower fiber roll enough to prevent water from backing up on adjacent property. Do not use 20-inch fiber rolls in flat areas where there is potential for water to back up on adjacent property.

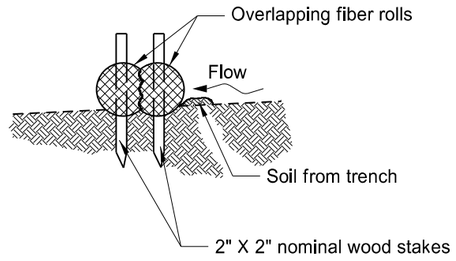
12 OR 20 INCH FIBER ROLL - DITCH BOTTOM



PLAN VIEW FOR SLOPE APPLICATION

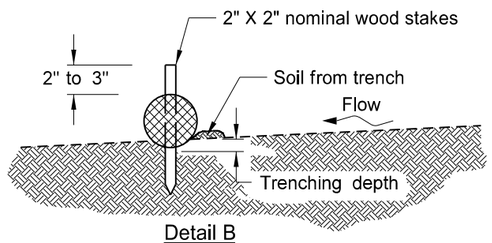


PLAN VIEW FOR DITCH APPLICATION



Detail A

Fiber Roll Overlapping Staking Detail



Detail B

Fiber Roll Staking Detail

FIBER ROLL DIAMETER	NOMINAL STAKE SIZE	MINIMUM STAKE LENGTH	MINIMUM TRENCH DEPTH	MAXIMUM TRENCH DEPTH
6"	2" x 2"	18"	2"	2"
12"	2" x 2"	24"	2"	3"
20"	2" x 2"	36"	3"	5"

NOTE: Runoff must not be allowed to run under or around roll.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
11-18-10	
REVISIONS	
DATE	CHANGE
06-10-13	Added plan view for ditch and slope application. Added table with values for stake and trench dimensions.
10-04-13	Revised fiber roll overlap detail.
06-26-14	Changed standard drawing number from D-708-7 to D-261-1

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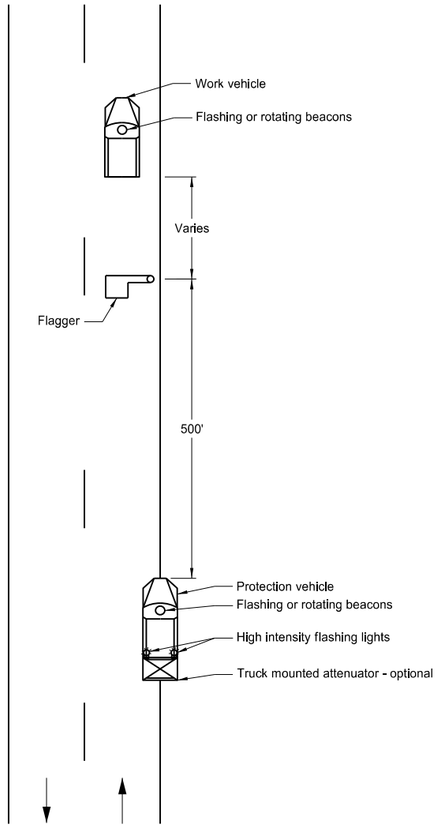
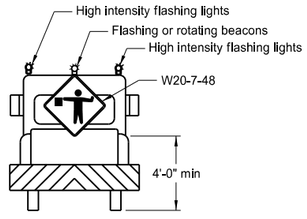
TRAFFIC CONTROL FOR CORING OF HOT BITUMINOUS PAVEMENT

D-704-2

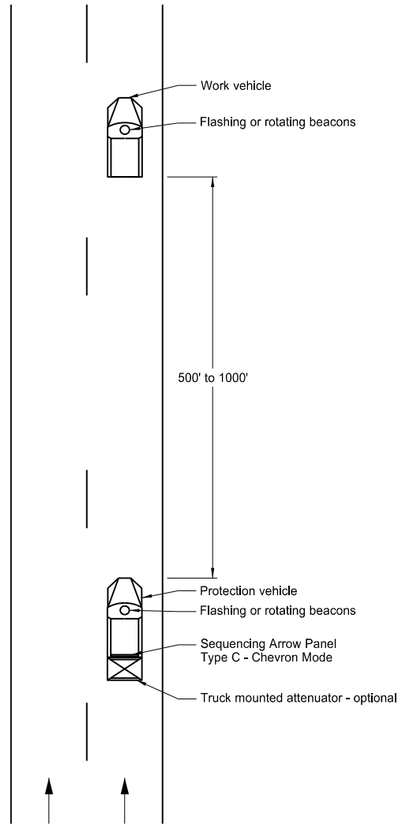
Two Lane, Two Way Roadways

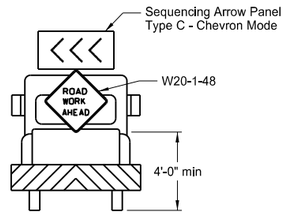




Typical Protection Vehicle

Multilane Roadways





Typical Protection Vehicle

Notes:

1. The working vehicle shall display a 360 degree rotating, flashing, oscillating or strobe light.
2. The shadow vehicle shall display a 360 degree rotating, flashing, oscillating or strobe light. The shadow vehicle for Multilane Roadway shall also have a sequencing arrow panel Type C operated in the chevron mode.
3. This application is for use during daylight hours and in areas of good visibility only.
4. Two lane, two way roadway, a flagger shall be used to protect the work area and warn oncoming traffic.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-25-12	
REVISIONS	
DATE	CHANGE

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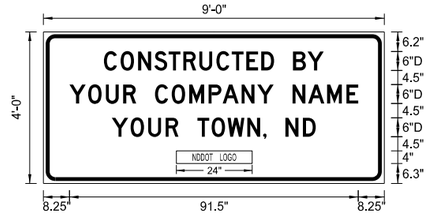
CONSTRUCTION SIGN DETAIL

D-704-5

SIGN NUMBER	G20-10-108
WIDTH x HEIGHT	9'-0" x 4'-0"
BORDER WIDTH	1.25" (inset 0.75")
CORNER RADIUS	3"
MOUNTING	Ground
BACKGROUND	TYPE: IV Reflective
	COLOR: Fluorescent Orange
LEGEND/BORDER	TYPE: Non-Refl
	COLOR: Black

SYMBOL	X	Y	WID	HT	ANGLE
	42.1	6.2	24	4	0

STATION(S): AREA: 36.0 Sq.Ft.



Dimensions are in inches.tenths

Letter locations are panel edge to lower left corner

LETTER POSITION (X)																			LENGTH	SIZE	SERIES
C	O	N	S	T	R	U	C	T	E	D		B	Y						69.7	6	D 2000
19.2	24.5	30	35.1	39.7	44.3	49.4	54.8	59.7	64.3	69	73.1	79.1	83.7								
Y	O	U	R		C	O	M	P	A	N	Y		N	A	M	E			91.5	6	D 2000
8.3	14.2	19.8	25.3	29.4	35.4	40.7	46.2	52.4	56.8	62.8	67.8	72.9	78.9	83.9	89.9	96					
Y	O	U	R		T	O	W	N	,		N	D							64.6	6	D 2000
21.7	27.6	33.2	38.7	42.8	48.8	53.3	58.4	64.6	69.6	70.7	76.7	82.2									

Notes:

1. Sign shall be placed a distance of ½A following the End Road Work (G20-2a-48) sign. There shall be a maximum of 2 signs per project.
2. Sign shall be post mounted.
3. Sign required on rural projects with a 30 day or longer duration and it is not required on seal coat projects or other short duration projects.
4. Sign shall not be placed in urban areas or within city limits.

Advance Warning Sign Spacing (A)			
Road Type	Distance between signs min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-22-12	
REVISIONS	
DATE	CHANGE
7-18-14	Revise sheeting to type IV

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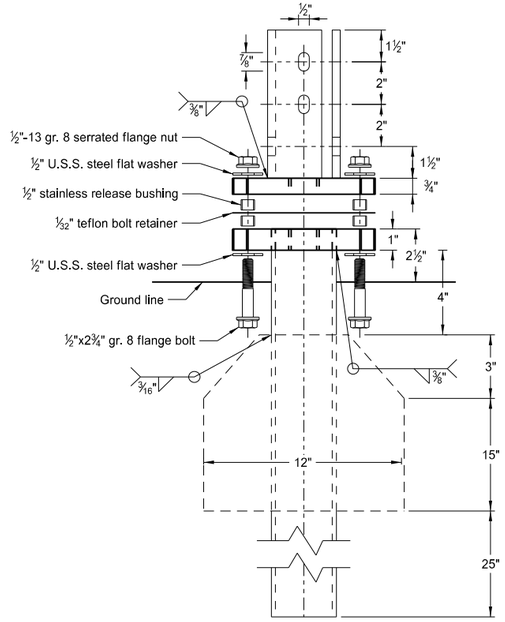
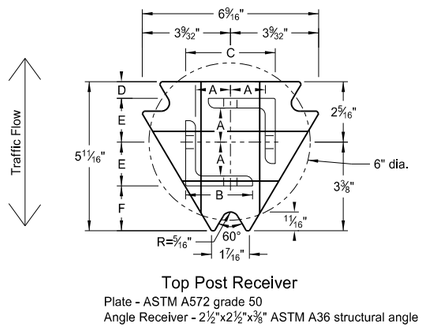
BREAKAWAY SYSTEMS FOR CONSTRUCTION ZONE SIGNS

D-704-7

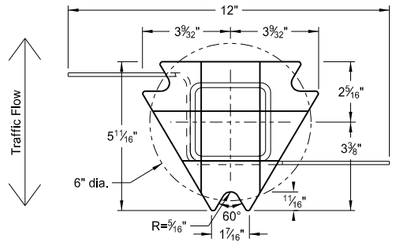


Multi-Directional
Slip Base Assembly

Perforated Tube



Top Post Receiver
Plate - ASTM A572 grade 50
Angle Receiver - 2½"x2½"x⅜" ASTM A36 structural angle



Bottom Soil Stub
Tube - 3"x3"x7 gauge ASTM A500 grade B tube
Stabilizing Wing - 7 gauge H.R.P.O. ASTM A1011
Plate - ASTM A572 grade 50

Notes:

1. Slip base bolts shall be torqued as specified by the manufacturer.
2. Anchor shall have a yield strength of 43.9 KSI and tensile strength of 59.3 KSI.
3. The 4" vertical clearance is required for the anchor or breakaway base. The 4"x60" measurement shall be made above and below post location and also back and ahead of the post.
4. When used in concrete sidewalk, anchor shall be same except without the wings.
5. Four post signs shall have over 7' between the first and the fourth posts.

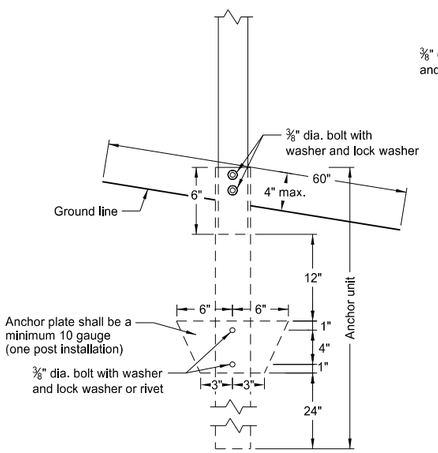
Telescoping Perforated Tube						
Number of Posts	Post Size in.	Wall Thick-ness Gauge	Sleeve Size in.	Wall Thick-ness Gauge	Slip Base	Anchor Size without Slip Base in.
1	2	12			No	2¼
1	2¼	12			No	2½
1	2½	12			(A)	3
1	2½	10			Yes	
1	2¼	12	2	12	Yes	
1	2½	12	2¼	12	Yes	
2	2	12			No	2¼
2	2¼	12			No	2½
2	2½	12			Yes	
2	2½	12			Yes	
2	2¼	10	2	12	Yes	
2	2½	12	2¼	12	Yes	
3 & 4	2½	12			Yes	
3 & 4	2½	10			Yes	
3 & 4	2½	12	2¼	12	Yes	
3 & 4	2¼	12	2	12	Yes	
3 & 4	2½	10	2³⁄₁₆	10	Yes	

Properties of Telescoping Perforated Tube						
Tube Size in.	Wall Thickness in.	U.S. Standard Gauge	Weight per Foot lbs.	Moment of Inertia $in.^4$	Cross Sec. Area $in.^2$	Section Modulus $in.^3$
1½ x 1½	0.105	12	1.702	0.129	0.380	0.172
2 x 2	0.105	12	2.416	0.372	0.590	0.372
2¼ x 2¼	0.105	12	2.773	0.561	0.695	0.499
2³⁄₁₆ x 2³⁄₁₆	0.135	10	3.432	0.605	0.841	0.590
2½ x 2½	0.105	12	3.141	0.804	0.803	0.643
2½ x 2½	0.135	10	4.006	0.979	1.010	0.785

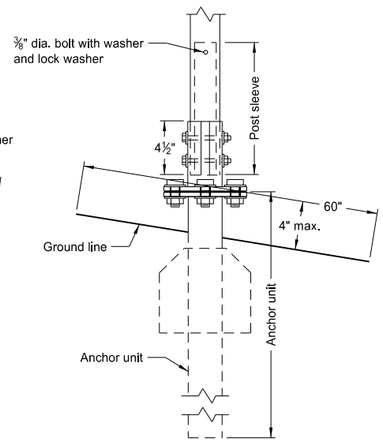
Top Post Receiver Data Table						
Square Post Sizes (B)	A	B	C	D	E	F
2³⁄₁₆"x10 ga.	1⁹⁄₆₄"	2½"	3¹⁄₃₂"	25⁄₃₂"	1³³⁄₆₄"	1⅞"
2½"x10 ga.	1⁹⁄₃₂"	2½"	3⁵⁄₁₆"	⅝"	1²¹⁄₃₂"	1¾"

(A) The breakaway base is required when the support is placed in weak soils. The Engineer shall determine if the soils are weak.

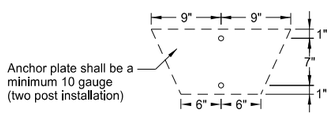
(B) The 2³⁄₁₆"x10 ga. may be inserted into 2½"x10 ga. for additional wind load.

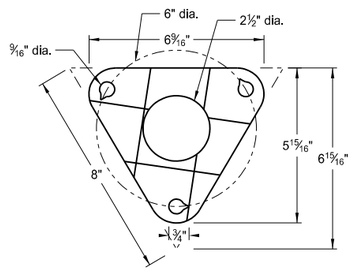


Anchor Unit and Post Assembly



Multi-Directional
Slip Base Anchor Unit
and Post Sleeve Assembly





Bolt Retainer for Base Connection
Bolt Retainer- ¹⁄₃₂" Reprocessed Teflon

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
2-28-14	
REVISIONS	
DATE	CHANGE

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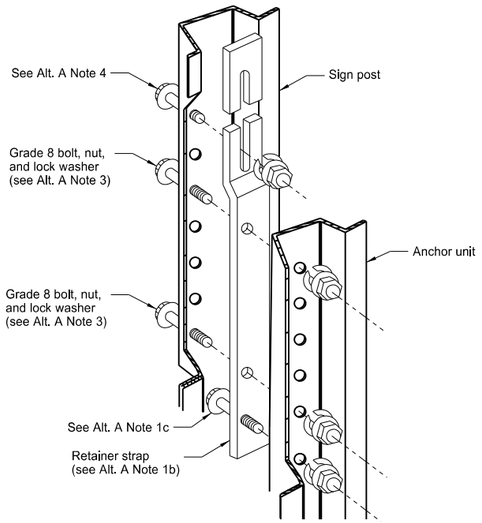
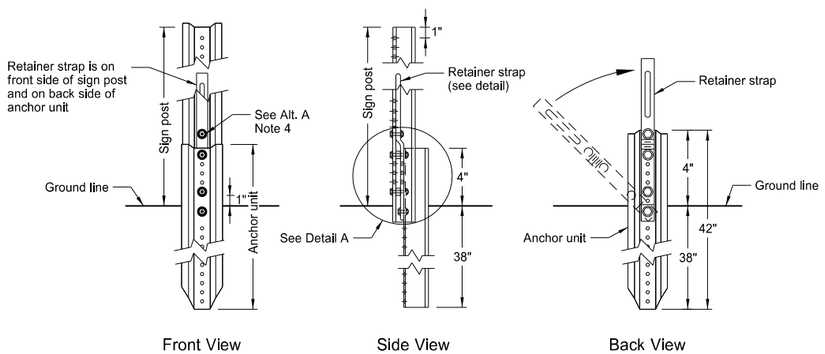
BREAKAWAY SYSTEMS FOR CONSTRUCTION ZONE SIGNS

D-704-8

U-Channel Post



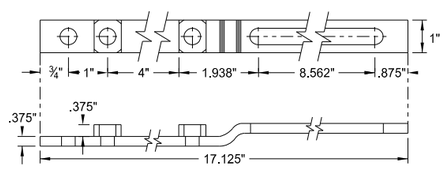
Detail A



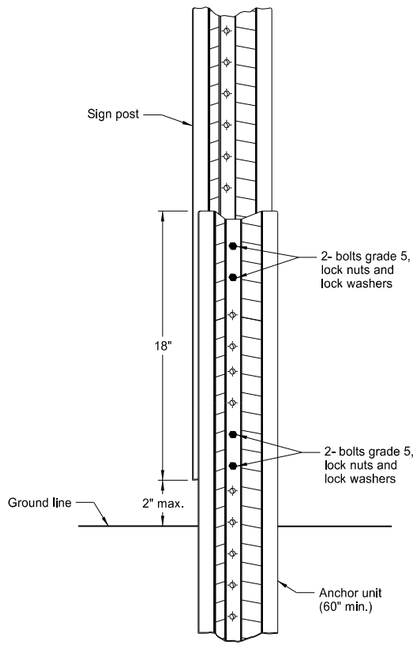
Front View Side View Back View

Breakaway U-Channel Detail
Alternate A

A maximum of 2 posts shall be installed within 7'.

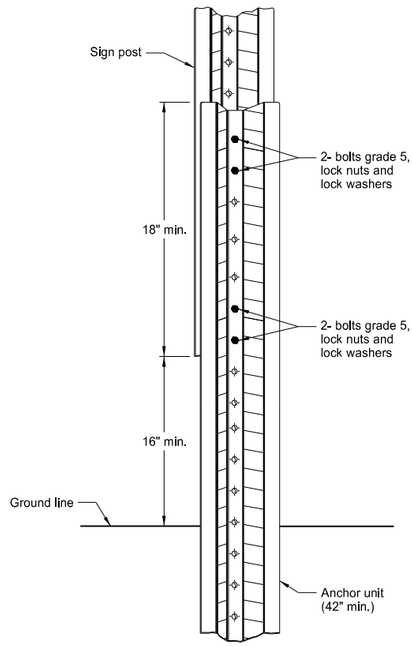


Retainer Strap Detail



Breakaway U-Channel Splice Detail
Alternate B
(2.5 and 3 lb/ft)

A maximum of 3 posts shall be installed within 7'.



Breakaway U-Channel Splice Detail
Alternate C
(2.5 and 3 lb/ft)

A maximum of 3 posts shall be installed within 7'.

Alternate A Steps of Installation:

1. a) Drive anchor unit to within 12" of ground level.
   b) Proper assembly established by lining up the bottom hole of retainer strap with the 6th hole from the top of the anchor unit.
   c) Assemble strap to back of anchor unit using 5/16"x2" bolt, lock washer and nut.
   d) Rotate strap 90° to left.
2. a) Drive anchor unit to 4" above ground.
   b) Rotate strap to vertical position.
3. a) Place 5/16"x2" bolt, lock washer and nut in bottom of sign post to facilitate alignment of sign post with proper hole in anchor unit.
   b) Alternately tighten two connector bolts.
4. Complete assembly by tightening 5/16"x2" bolt (this fastens sign post to retainer strap).
5. The base post, strap and sign post shall be properly nested. Proper nesting occurs when all flat surfaces of the base post, strap, and sign post at the bolts have full contact across the entire width.

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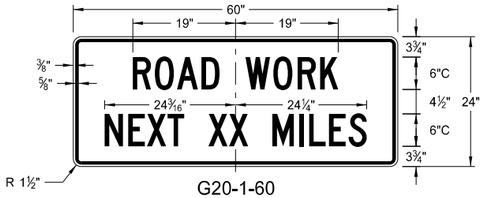
CONSTRUCTION SIGN DETAILS
TERMINAL AND GUIDE SIGNS



G20-1-60
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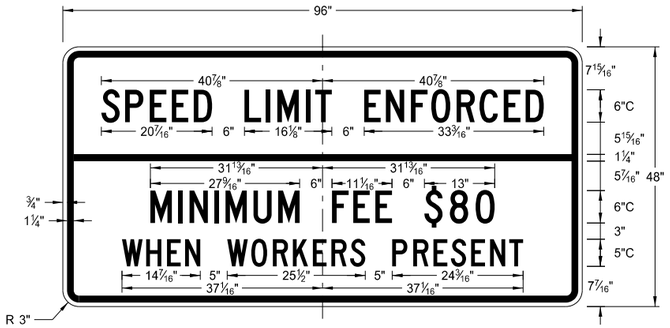
Background: orange

G20-4b-36
Legend: black (non-refl)
Background; orange



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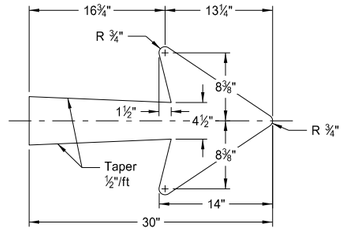
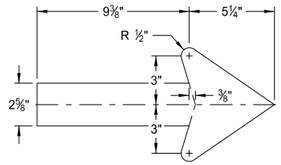
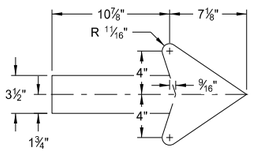


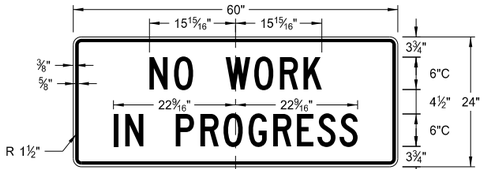
E5-1-48



G20-50a-72
G20-52a-72



M4-9(L or R)-30
Right or Left



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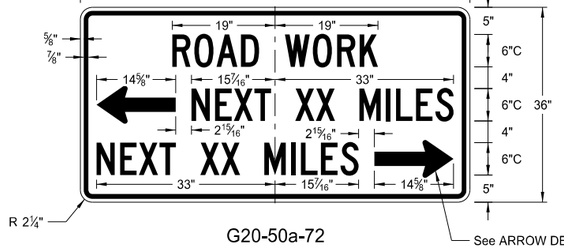

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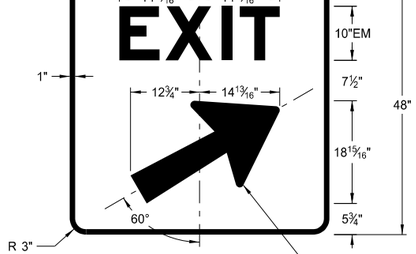

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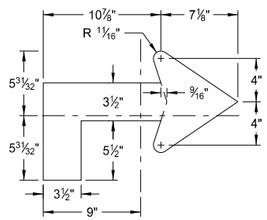
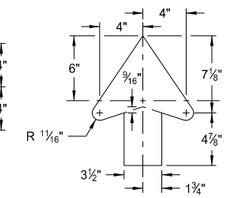
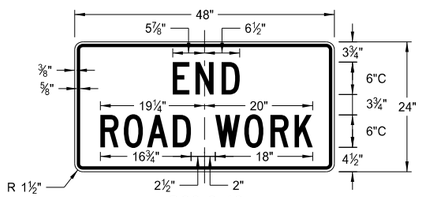


M4-9(L or R)-30
Advanced Right or Left



M4-9-30
Straight

ARROW DETAILS



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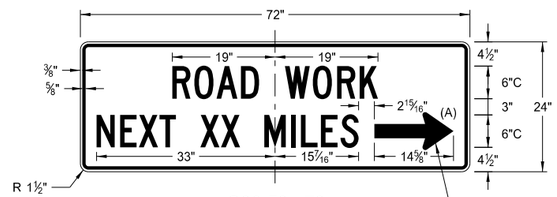
Background: orange



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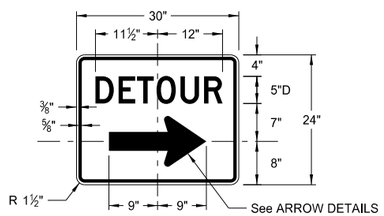

M4-9(L or R)-30 &
M4-9-30
Legend: black (non-refl)
Background: orange

NOTES:

(A) Arrow may be right or left of the legend to indicate construction to the right or left.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
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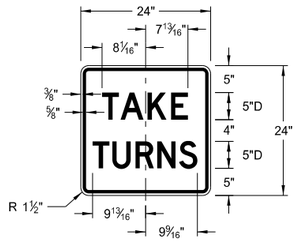
CONSTRUCTION SIGN DETAILS
REGULATORY SIGNS



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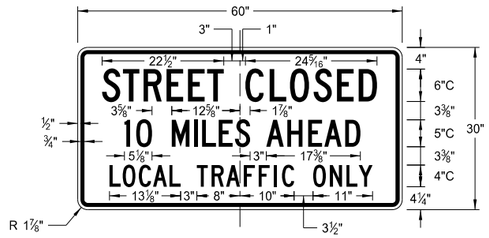

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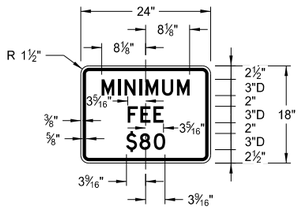

R2-1a-24
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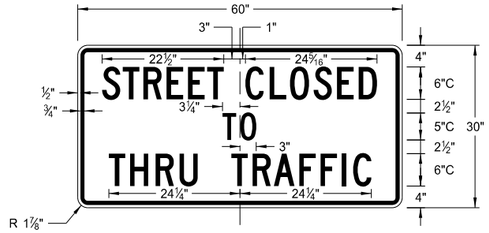

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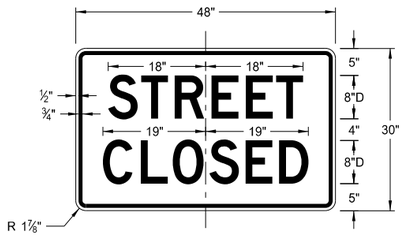

R11-2a-48
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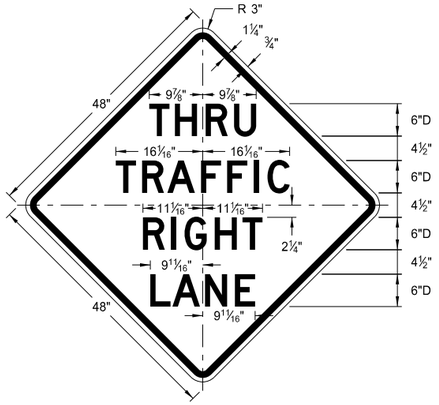
CONSTRUCTION SIGN DETAILS
WARNING SIGNS



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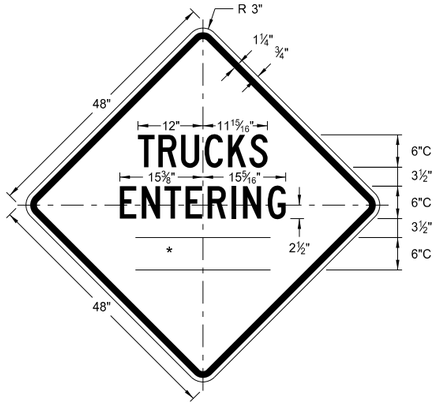

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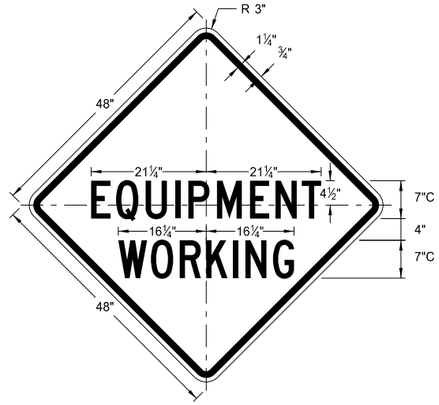

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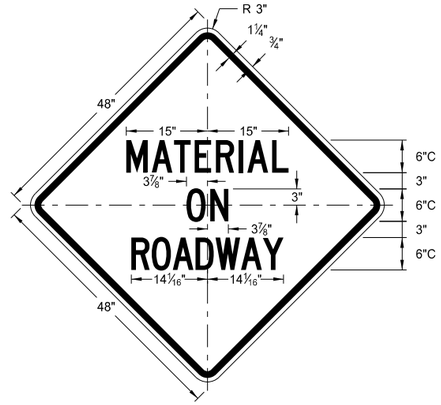
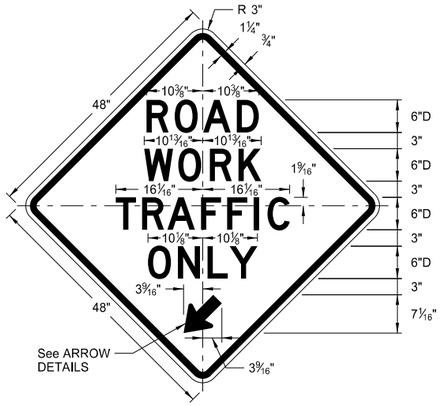


W21-51-48
Legend: black (non-refl)
Background: orange

WORD	LETTER SPACING
AHEAD	Standard
200 FT	Standard
350 FT	Standard
500 FT	Standard
1000 FT	Reduce 40%
1500 FT	Reduce 40%
½ MILE	Reduce 50%
1 MILE	Standard

* DISTANCE MESSAGES



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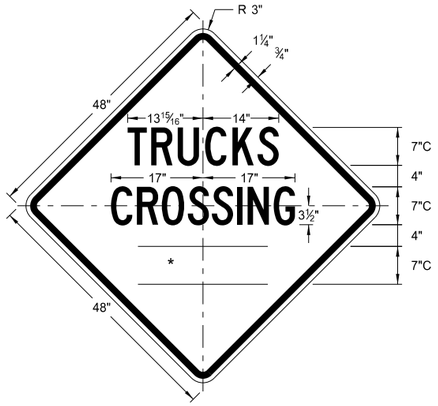

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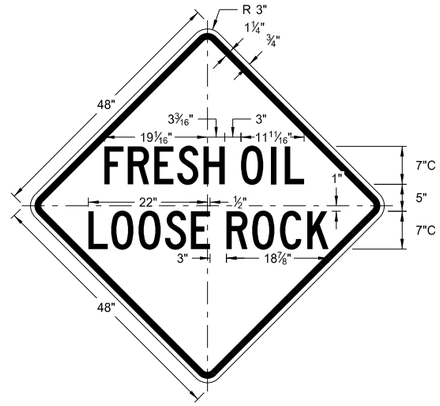
Background: orange

W20-52-54
Legend: black (non-refl)
Background: orange



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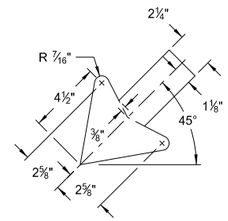
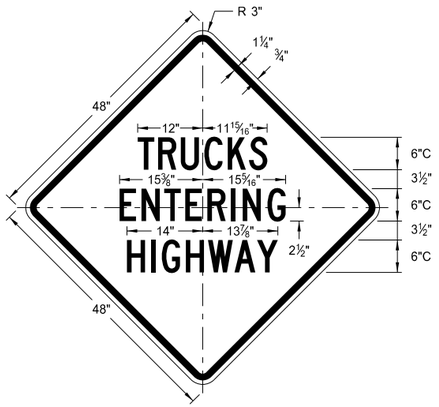


W5-9-48

ARROW DETAILS



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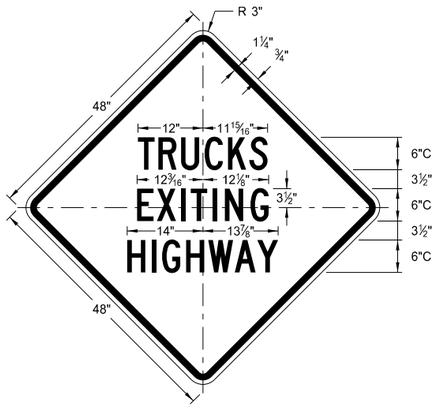

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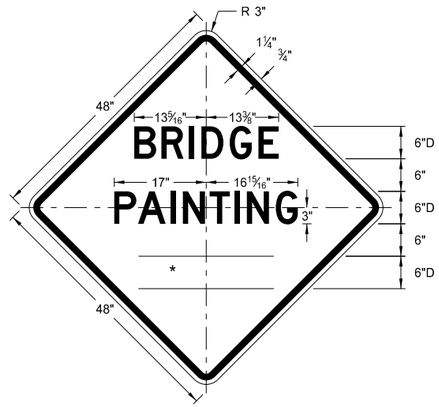

W21-50-48
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Background: orange

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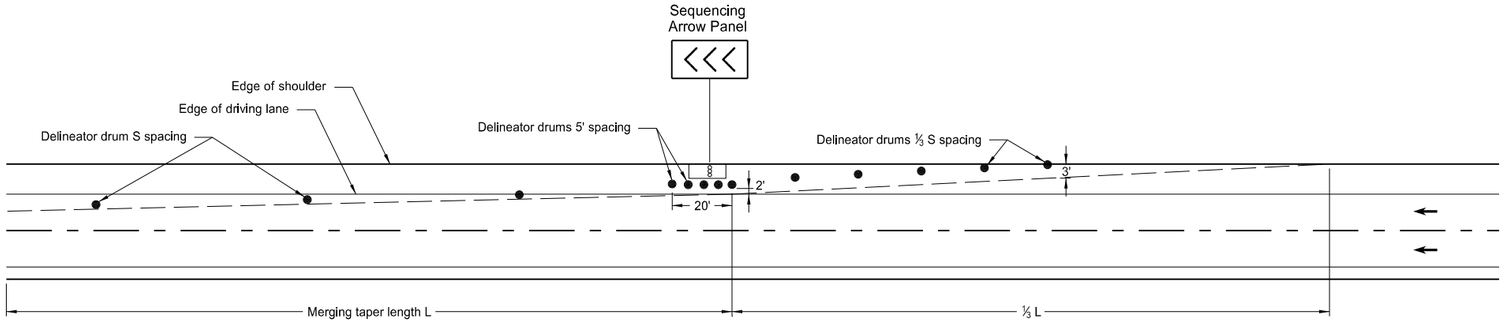
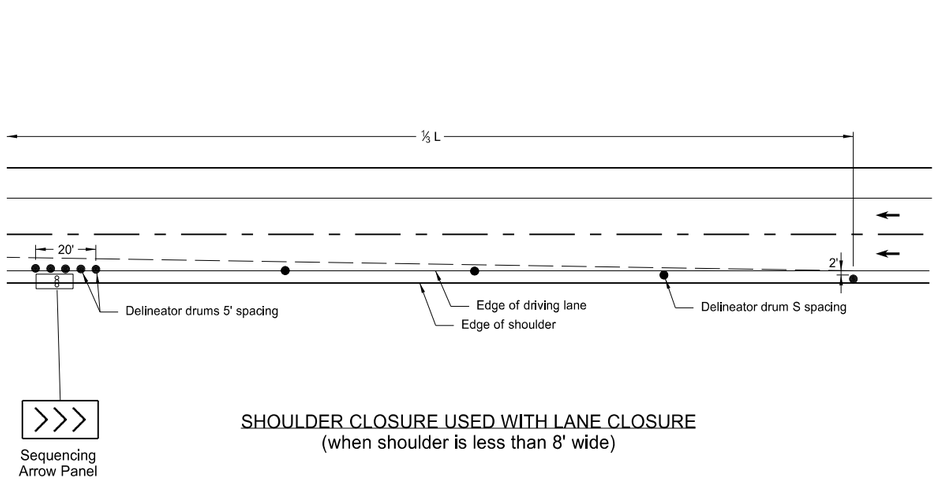
SHOULDER CLOSURE TAPERS

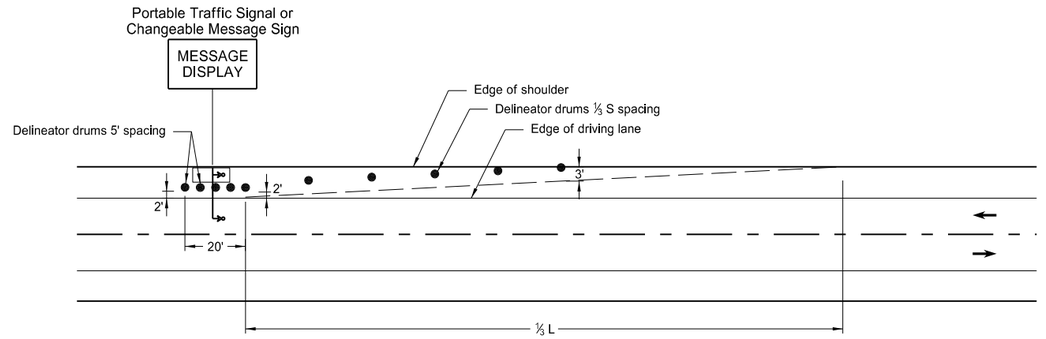
D-704-12



SHOULDER CLOSURE WITH LANE CLOSURE
(when shoulder is 8' or wider)



SHOULDER CLOSURE USED WITH LANE CLOSURE
(when shoulder is less than 8' wide)



PORTABLE TRAFFIC SIGNAL OR CHANGEABLE MESSAGE SIGN ON SHOULDER

KEY	
● Delineator Drum	∞ Sequencing Arrow Panel
∘ Message Display	Portable Traffic Signal

Notes:

1. S = Posted Speed Limit in mph
   W = Width of offset in feet
   L = Taper length in feet
   L = $WS^2/60$ (40mph or less)
   L = WS (45mph or more)
2. If a shoulder taper is used, it should have a length of approximately ⅓L. If a shoulder is used as a travel lane, a normal merging or shifting taper should be used.
3. When paved shoulders of 8 foot width or more are closed, channelizing devices shall be used to close the shoulder in advance to delineate the beginning of the work space and direct vehicular traffic to remain within the traveled way.

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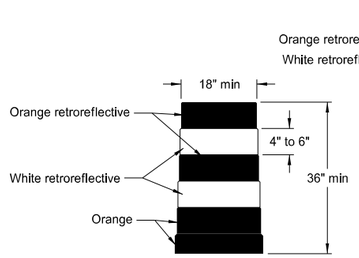
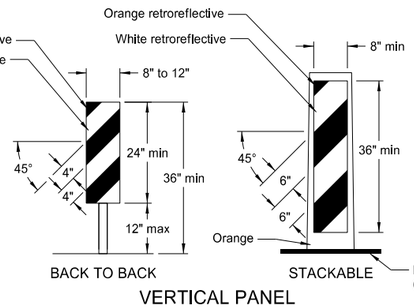
BARRICADE AND CHANNELIZING DEVICE DETAILS

D-704-13



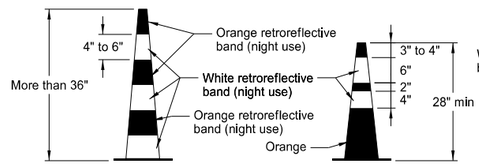
DELINEATOR DRUM

The markings on drums shall be horizontal, circumferential, alternating orange and white retroreflective stripes 4" to 6" wide. Each drum shall have a minimum of two orange and two white stripes with the top stripe being orange. Any nonretroreflectorized spaces between the horizontal orange and white stripes shall not exceed 3" wide. Stripes shall not be placed on ribs or indentations in the drum. Drums shall have closed tops that will not allow collection of construction debris or other debris. Ballast shall not be placed on the top of a drum.



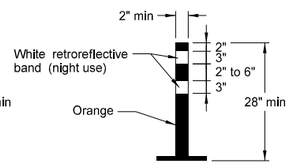
VERTICAL PANEL

Markings for vertical panels shall be alternating orange and white retroreflective stripes, sloping downward in the direction vehicular traffic is to pass. Retroreflective sheeting shall be placed on both sides of panel and shall have a minimum of 270 square inches of retroreflective area facing vehicular traffic. Where the height of the retroreflective material on the vertical panel is 36 inches or more, a stripe width of 6 inches shall be used.



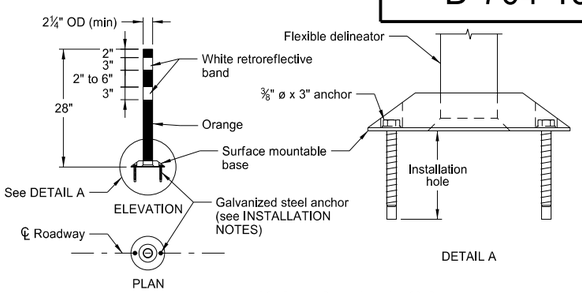
TRAFFIC CONE

Retroreflectorization of cones more than 36" in height shall be provided by alternating orange and white retroreflective stripes. Each cone shall have a minimum of two orange and two white stripes with the top stripe being orange. Any nonretroreflectorized space between the orange and white stripes shall not exceed 3" wide.



TUBULAR MARKER

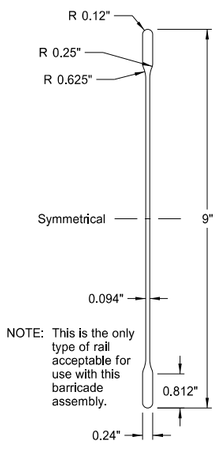
Retroreflectorization of tubular markers more than 42" in height shall be provided by alternating four 4" to 6" wide orange and white stripes with the top stripe being orange.



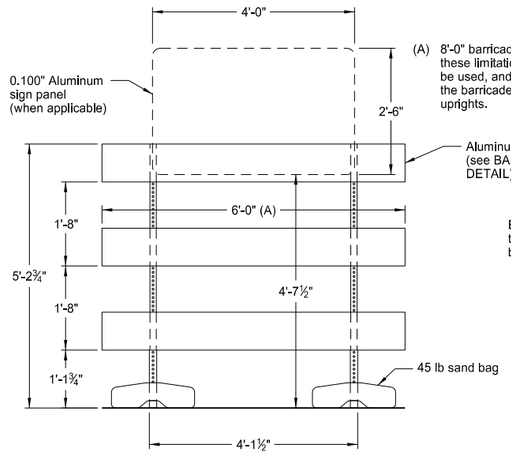
FLEXIBLE DELINEATOR

INSTALLATION NOTES:

1. Drill installation holes to diameter and depth as required by manufacturer's specifications.
2. For removal, remove anchors and fill installation hole with an epoxy designed to bond to pavement surface.
3. In lieu of bolted down base, the contractor may use an 8" x 8" butyl pad or hot melt butyl. Butyl shall be removed as close as possible to pavement surface.

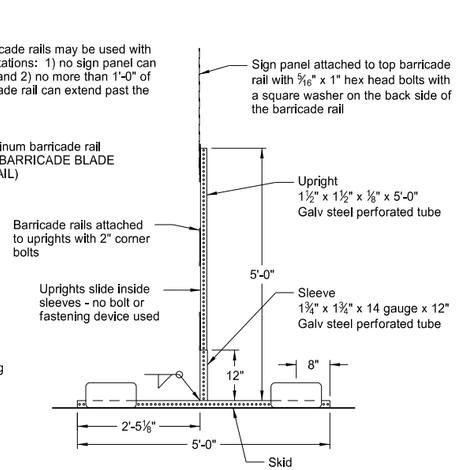


BARRICADE BLADE DETAIL



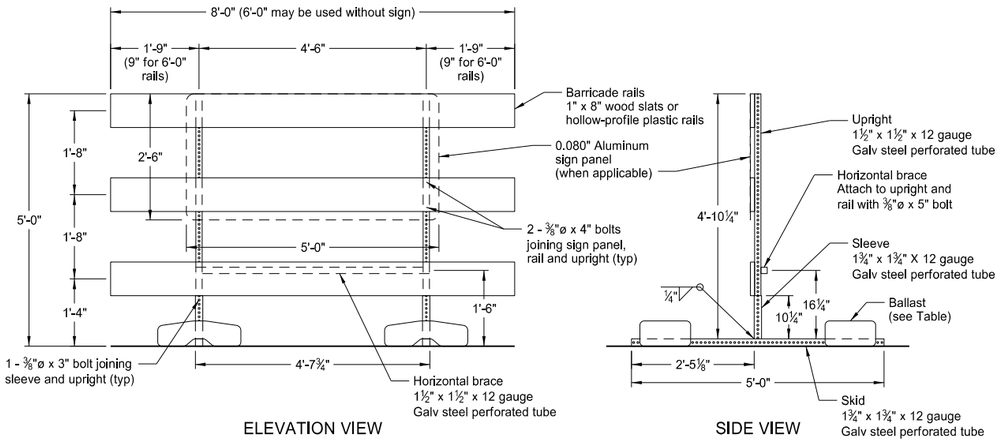
ELEVATION VIEW

(A) 8'-0" barricade rails may be used with these limitations: 1) no sign panel can be used, and 2) no more than 1'-0" of the barricade rail can extend past the uprights.



SIDE VIEW

BARRICADE ASSEMBLY DETAIL
(Aluminum Barricade Rails)

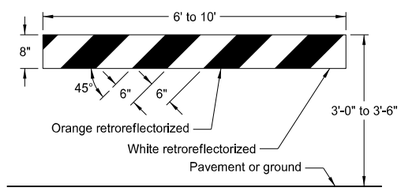


ELEVATION VIEW

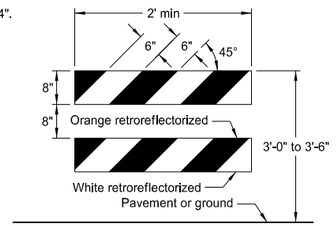
SIDE VIEW

BARRICADE ASSEMBLY DETAIL
(Wood or Plastic Rails)

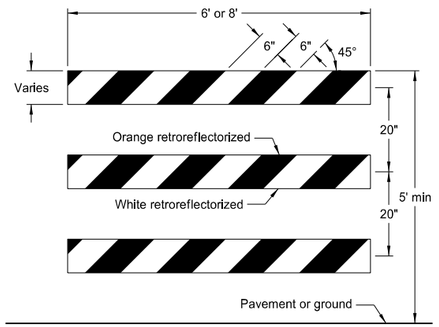
NOTE: Markings for barricades shall be alternating orange and white retroreflective stripes, sloping downward in the direction traffic is to pass. Retroreflective sheeting shall be placed on both sides of the rails and shall have a minimum of 270 square inches of visible retroreflective area facing vehicular traffic. When the barricade length is less than 36", the rail stripe width shall be 4".



TYPE I BARRICADE

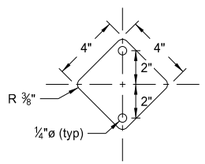


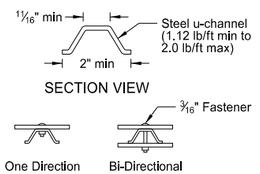
TYPE II BARRICADE

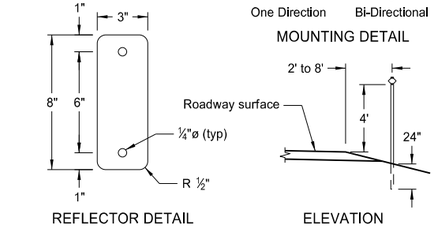


TYPE III BARRICADE

BARRICADE RAIL DETAILS







DELINEATORS

MINIMUM BALLAST
(For each side of barricade support)

Without Sign	4 - 25 lb sandbags
With Sign	6 - 25 lb sandbags

Note: The number of sandbags are based on a wind speed of 55 MPH. The sandbags are assumed to be placed at or near the ends of the skids.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-3-13	
REVISIONS	
DATE	CHANGE

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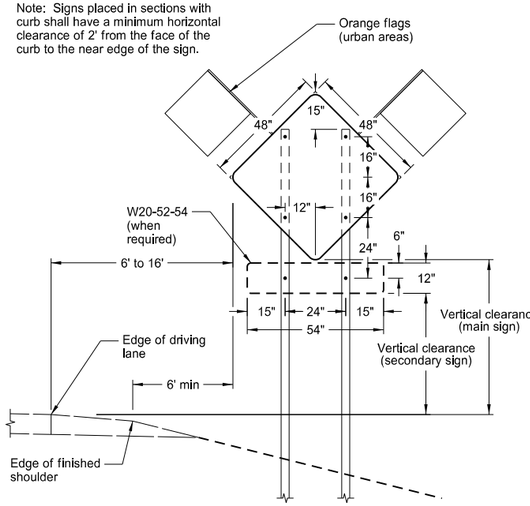
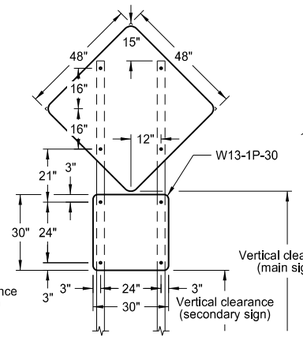
CONSTRUCTION SIGN PUNCHING AND MOUNTING DETAILS

D-704-14

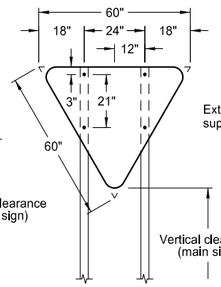
Note: Signs placed in sections with curb shall have a minimum horizontal clearance of 2' from the face of the curb to the near edge of the sign.



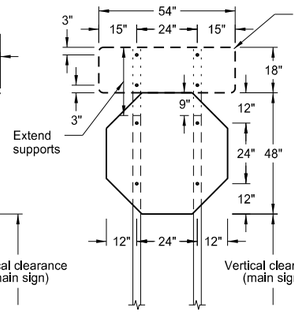
TYPICAL SECTION
(48" x 48" diamond warning sign shown)



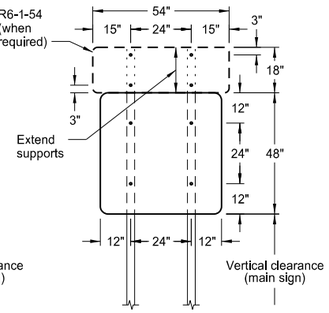
48" x 48" DIAMOND SIGN
(with 30" x 30" secondary sign)



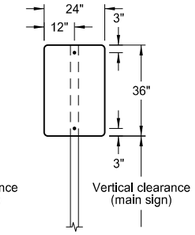
R1-2-60 - YIELD SIGN



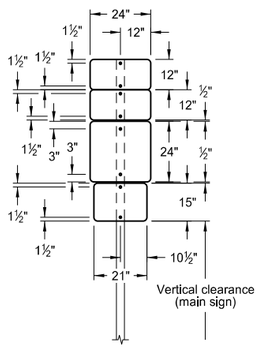
R1-1-48 - STOP SIGN
(with R6-1-54 sign as required)



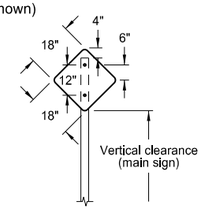
48" x 48" SIGN
(with R6-1-54 sign as required)



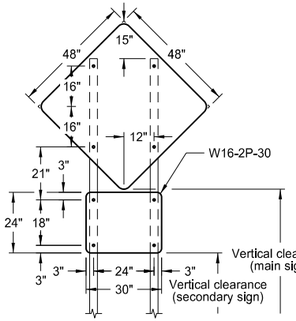
24" x 36" SIGN



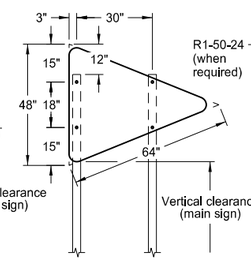
24" x 24"
ROUTE MARKER
ASSEMBLY



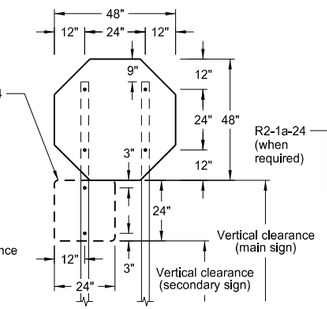
18" x 18"
DIAMOND SIGN



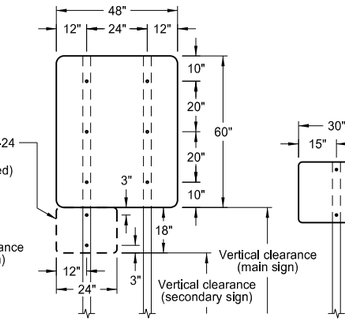
48" x 48" DIAMOND SIGN
(with 30" x 24" secondary sign)



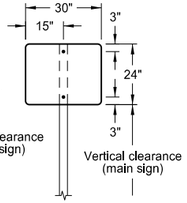
W14-3-64 - PENNANT SIGN



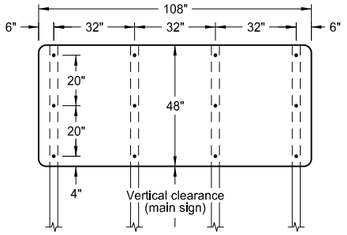
R1-1-48 - STOP SIGN
(with R1-50-24 sign as required)



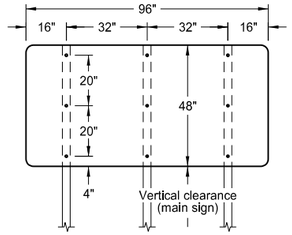
48" x 48" SIGN
(with R2-1a-24 sign as required)



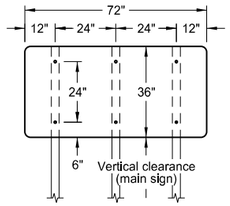
30" x 24" SIGN



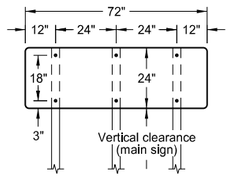
108" x 48" SIGN



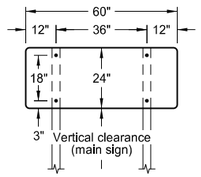
96" x 48" SIGN



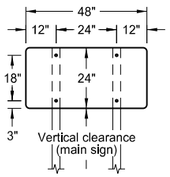
72" x 36" SIGN



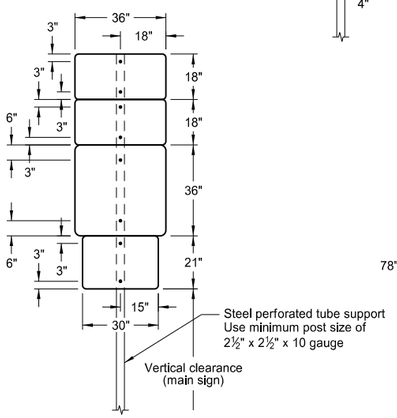
72" x 24" SIGN



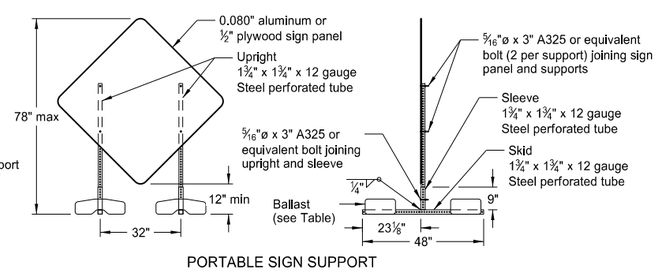
60" x 24" SIGN



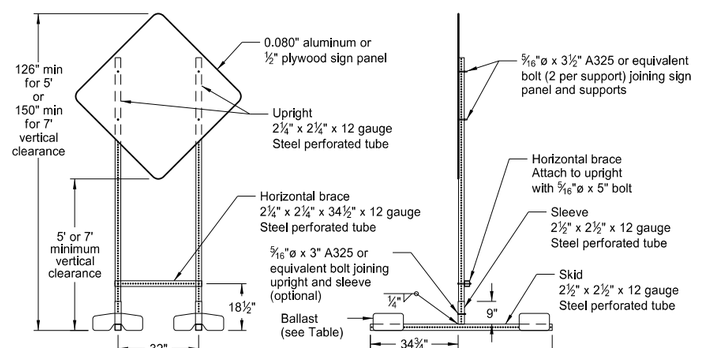
48" x 24" SIGN



36" x 36"
ROUTE MARKER
ASSEMBLY



PORTABLE SIGN SUPPORT
LOW-MOUNTING HEIGHT



PORTABLE SIGN SUPPORT
HIGH-MOUNTING HEIGHT

NOTES:

1. Sign Supports: Supports shall be galvanized or painted. Minimum post sizes are 2.5 lb/ft u-channel or 2" x 2" x 12 gauge steel perforated tube, except where noted. When installing signs on u-channel, the minimum post size for assemblies containing a secondary sign is 3.0 lb/ft. Post sizes are based on a wind speed of 55 MPH.

   Signs over 50 square feet should be installed on 2½" x 2½" perforated tube supports as a minimum.

   Guy wires shall not be attached to sign supports. Wind beams may be attached to u-posts behind the sign panels.

2. Sign Panels: Provide sign panels made of 0.100" aluminum, ½" plywood, or other approved material, except where noted. All holes to be punched round for ⅜" bolts.

3. Alternate Messages: The signs that have alternate messages may have these alternate messages placed on a reflectorized plate (without a border) and installed and removed as required. (i.e. "Left" and "Right" message on a lane closure sign)

4. Route Marker Auxiliary Signs: Provide route marker auxiliary signs, such as the cardinal direction and directional arrows, with a background and legend that match the route marker they are used with:

   Interstate - white legend on blue background
   Interstate Business Loop - white legend on green background
   US and State - black legend on white background
   County - yellow legend on blue background

5. Vertical Clearance: Install signs with a vertical clearance of 5'-0" (see TYPICAL SECTION.) In areas where parking or pedestrian movements are likely or the view of the sign may be obstructed, install signs with a vertical clearance of 7'-0" from the top of the curb or from the near edge of the driving lane in absence of a curb.

   The vertical clearance to secondary signs is 1'-0" less than the vertical clearance as stated above.

   Large signs having an area exceeding 50 square feet shall have a minimum clearance of 7'-0" from the ground at the post.

6. Portable Signs: Provide portable signs that meet the vertical clearance as stated above. Use portable signs when it is necessary to place signs within the pavement surface.

   When portable signs are used for 5 days or less, low-mounting height (minimum 12" vertical clearance) sign supports may be used as long as the view of the sign is not obstructed. Time delays caused by unforseen circumstances, such as equipment breakdown, rain, subgrade failures, etc., will not accrue towards the 5 day period. The R9-8 through R9-11a series, W1-6 through W1-8 series, M4-10, and E5-1 may be used for longer than 5 days.

   Signs mounted to the portable sign supports shown in the LOW-MOUNTING HEIGHT and HIGH-MOUNTING HEIGHT Details shall have a maximum surface area of 16 square feet.

MINIMUM BALLAST
(For each side of sign support base)

Sign Panel Mounting Height (ft)	Number of 25 lb sandbags for 4' x 4' sign panel
1'	6
5'	8
7'	10

Note: The number of sandbags are based on a wind speed of 55 MPH. The sandbags are assumed to be placed at or near the ends of the skids.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-4-13	
REVISIONS	
DATE	CHANGE
11-14-13	Revised Note 6.

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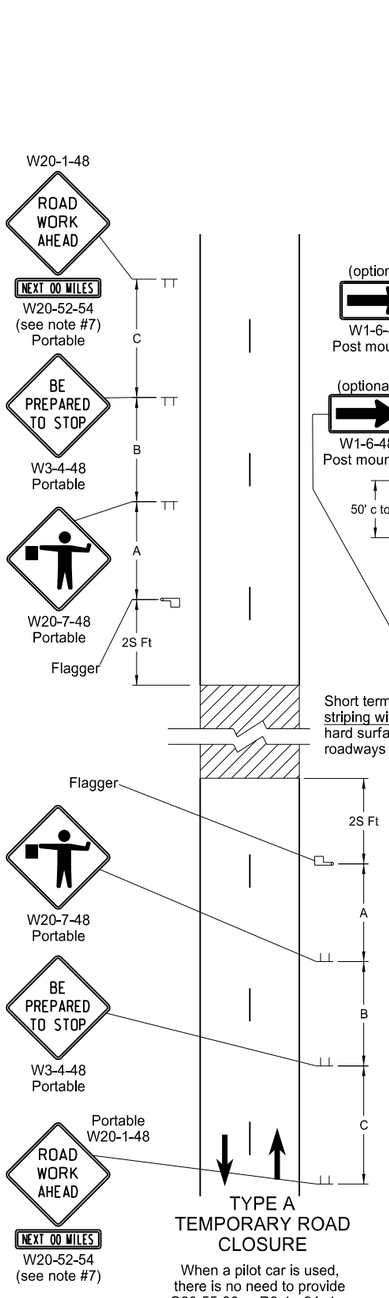
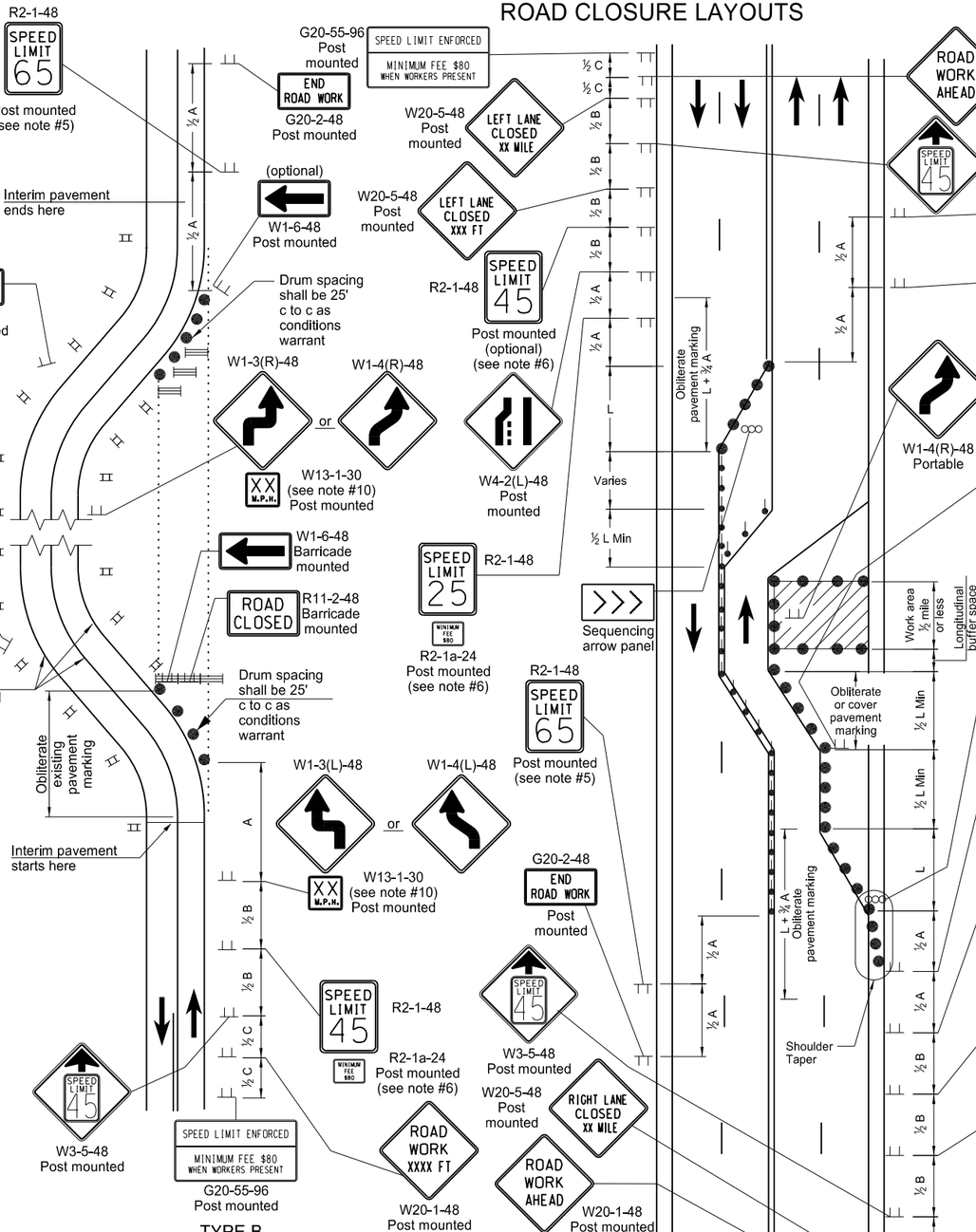
ROAD CLOSURE LAYOUTS

D-704-15



TYPE A
TEMPORARY ROAD CLOSURE

When a pilot car is used, there is no need to provide G20-55-96 or R2-1a-24 sign on the project as the pilot car will control the speed.



TYPE B
ROAD CLOSURE WITH A DIVERSION

Two lane highway where roadway is closed and detour is provided (signing shown for one direction of travel only). Use on bridge and culvert installation where closure is ½ mile or less.

TYPE C
HALF ROAD CLOSURE ON A MULTI-LANE, HIGH SPEED HIGHWAY

4 lane undivided highway with half the roadway closed.

Notes

1. Variables
   S = Numerical value of speed limit or 85th percentile.
   W = The width of taper.
   L = Minimum length of taper, or S x W for freeways, expressways, and all other roads with speeds of 45 mph or greater, or W x $S^2/60$ for urban, residential, and other streets with speeds of 40 mph or less.
2. Barricades placed on roadway shall be on a moveable assembly. Signs placed on roadway shall be placed on skid mounted assemblies.
3. Delineator drums, barricades or cones used for tapering traffic shall be spaced at the dimension "S". Delineator drums or cones used for tangents shall be spaced at 2 times dimension "S".
4. Sequencing Arrow Panels
   Panels should normally be placed at the beginning of the taper. Where shoulder width does not provide sufficient room, the panel should be moved closer to the work area so that it can be placed on the roadway surface. See Shoulder Closure Standard Drawing.
   Type A shall be used on roadways with slow moving traffic speeds and low volume (25 mph or less and 750 ADT or less).
   Type B shall be used on roadways with moderate traffic speeds and volumes (40 mph or less and 5000 ADT or less).
   Type C shall be used on roadways with high traffic speeds and volumes (over 40 mph or over 5000 ADT).
5. The speed limit shall be re-established. The exact speed limit shall be determined in the field, dependent on location and conditions.
6. The reduced speed limit shall be determined dependent on the in place speed limit before construction. The speed limit reduction should not exceed 10 mph below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 mph. In this case, the speed limit reduction shall not exceed 30 MPH. Where speed limits are to be reduced more than 30 MPH, a second speed limit sign shall be installed with the desired speed reduction but shall not exceed 30 MPH. The second speed limit sign shall be placed at ½ B.
7. Use when work area is 1 mile or longer.
8. When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
9. Existing speed limit signs within a reduced speed zone shall be covered.
10. Where necessary, safe speed to be determined by the Engineer.
11. The contractor has the option of using portable sign supports in lieu of post mounted signs in accordance with the NDDOT Standard Specifications.
12. G20-55-96 sign is not required if this standard is part of other traffic control layouts, or the work is less than 15 days.

ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

KEY

- Type III barricade
- Sign
- Delineator drum
- Tubular markers
- Work area
- Flagger
- Sequencing arrow panel
- Vertical panels back to back

Longitudinal Buffer Space	
Speed (mph)	Length Min (feet)
20	115
25	155
30	200
35	250
40	305
45	360
50	425
55	495
60	570
65	645
70	730
75	820

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION

9-27-13

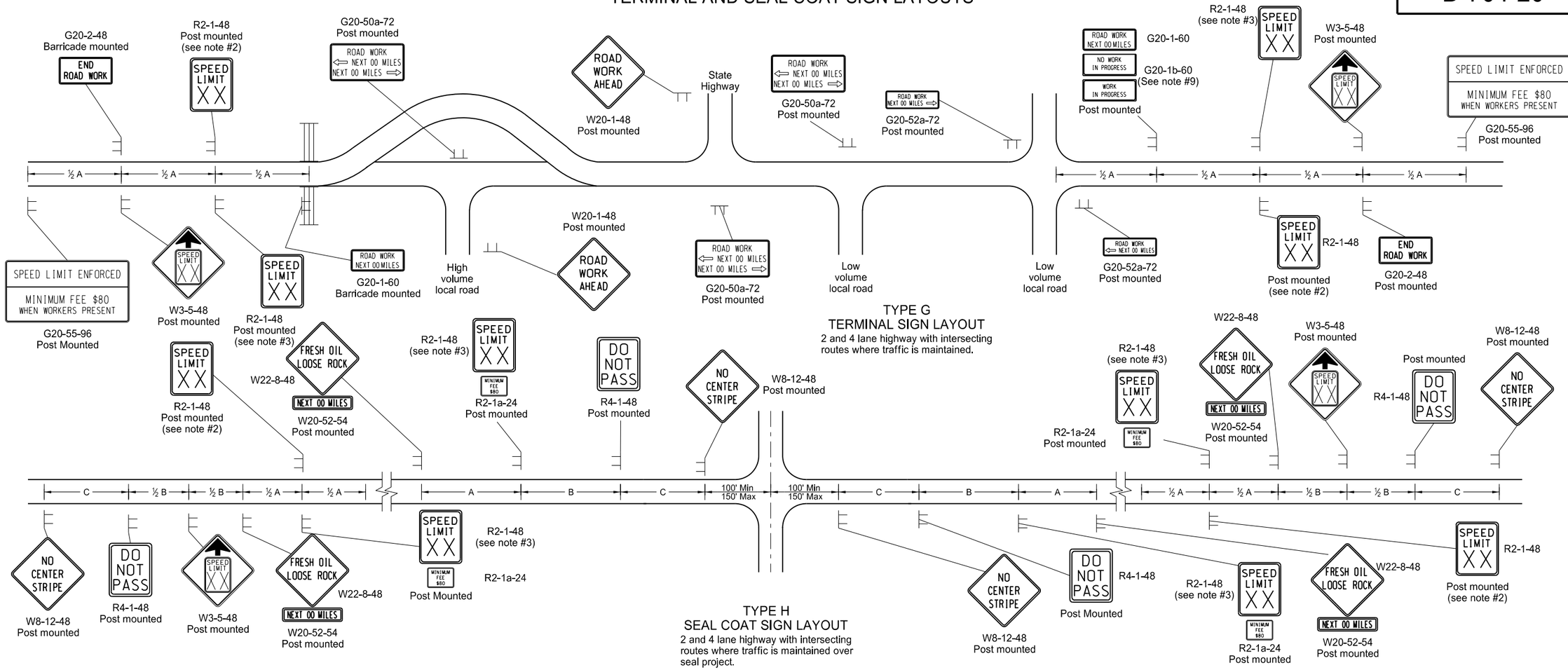
REVISIONS

DATE	CHANGE

This document was originally issued and sealed by Roger Weigel Registration Number PE-2930, on 09/27/13 and the original document is stored at the North Dakota Department of Transportation

TERMINAL AND SEAL COAT SIGN LAYOUTS

D-704-20



1. Barricades placed on roadway shall be on a moveable assembly. Signs placed on the roadway shall be placed on skid mounted assemblies.
2. The speed limit shall be re-established. The exact speed limit shall be determined in the field, dependent on location and conditions.
3. The reduced speed limit shall be determined dependent on the in place speed limit before construction. The speed limit reduction should not exceed 10 MPH below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 MPH. In this case, the speed limit reduction shall not exceed 30 MPH. Where speed limits are to be reduced more than 30 MPH, a second speed limit sign shall be installed with the desired speed reduction but shall not exceed 30 MPH. The second speed limit sign shall be placed at ½ B.
4. When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
5. Existing speed limit signs within a reduced speed zone shall be covered.
6. On seal projects, signs R2-1-48, R2-1a-24, R4-1-48, W22-8-48 and W20-52-54 shall be placed just after all important intersections and at five mile intervals thereafter. Sign W8-12-48 shall be placed just after all important intersections and at 2 mile intervals thereafter until the short term center line pavement marking is in place. No short term pavement markings are placed when traffic volumes are 750 ADT or less.
7. The contractor has the option of using portable sign supports in lieu of post mounted signs in accordance with the NDDOT Standard Specifications.
8. Type H construction sign traffic control shall have the speed limit signs covered or removed once the loose aggregate has been removed.
9. The contractor shall install the G20-1b-60 sign when work is suspended for winter.
10. Other traffic control layouts will be required in the immediate work areas. If the speed limit is reduced in the work area, speed limit signs shall have the R2-1a-24 sign placed below.
11. G20-55-96 sign is not required if work is less than 15 days.

ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

KEY

Type III barricade

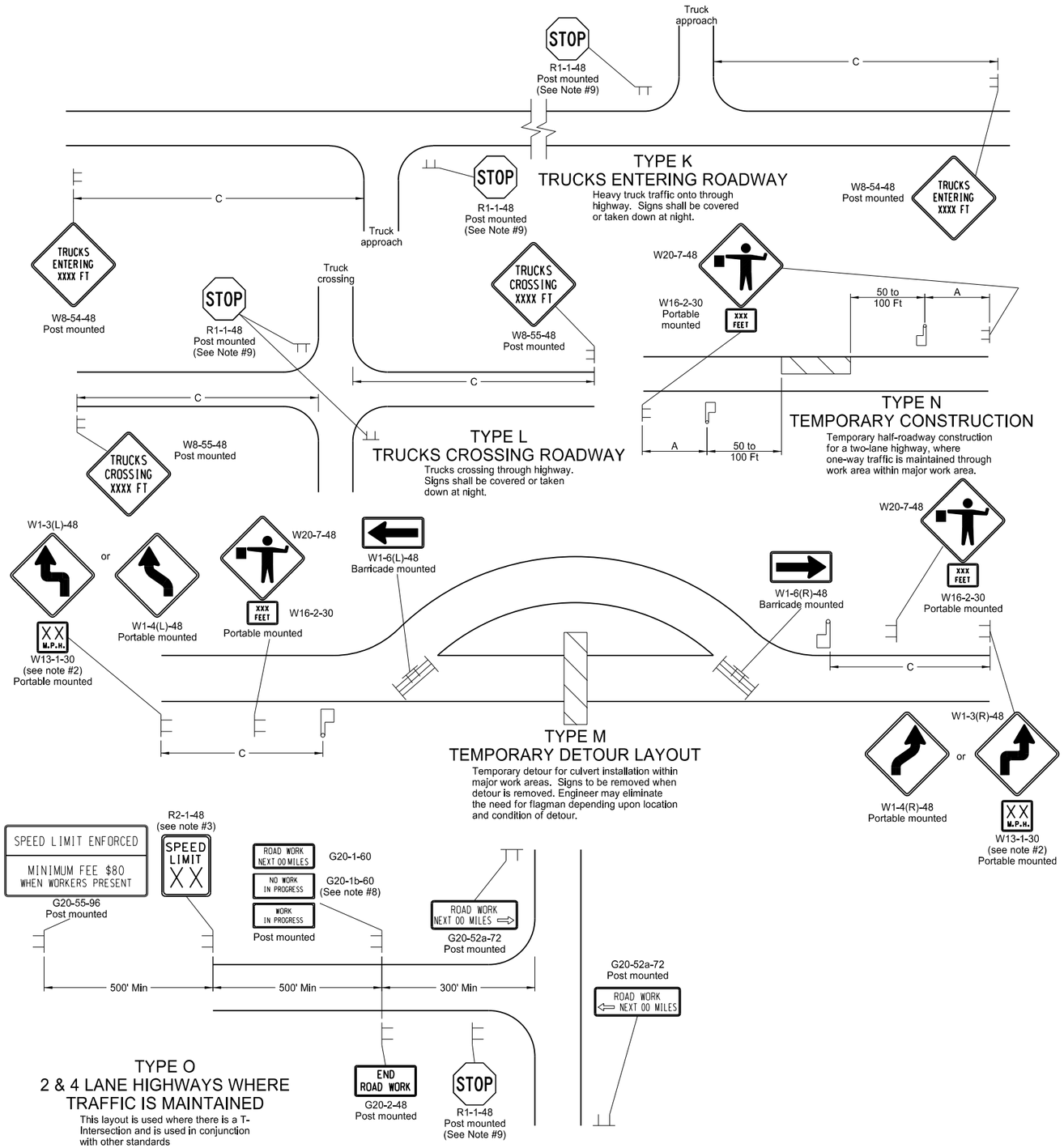
Sign

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
REVISIONS	
DATE	CHANGE

This document was originally issued and sealed by Roger Weigel Registration Number PE- 2930, on 09/27/13 and the original document is stored at the North Dakota Department of Transportation

CONSTRUCTION TRUCK AND TEMPORARY DETOUR LAYOUTS

D-704-22



Notes

1. Barricades placed on roadway shall be on a moveable assembly. Signs placed on the roadway shall be placed on skid mounted assemblies.
2. Where necessary, safe speed to be determined by the Engineer.
3. The reduced speed limit shall be determined dependent on the in place speed limit before construction. The speed limit reduction should not exceed 10 mph below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 mph. In this case, the speed limit reduction shall not exceed 30 MPH. Where speed limits are to be reduced more than 30 MPH, a second speed limit sign shall be installed with the desired speed reduction but shall not exceed 30 MPH. The second speed limit sign shall be placed at ½ B.
4. When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
5. Existing speed limit signs within a reduced speed zone shall be covered.
6. Obliterated or covered pavement marking shall be paid for as Obliteration of Pavement Marking. The covering shall be approved by the engineer.
7. The contractor has the option of using portable sign supports in lieu of post mounted signs in accordance with the NDDOT Standard Specifications.
8. The contractor shall install the G20-1b-60 sign when work is suspended for winter.
9. If existing stop sign is in place, a 48" stop sign is not required.
10. G20-55-96 sign is not required if this standard is part of other traffic control layouts with this sign or the work is less than 15 days.

KEY

Type III barricade — Work area

Sign — Flagger

ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
REVISIONS	
DATE	CHANGE

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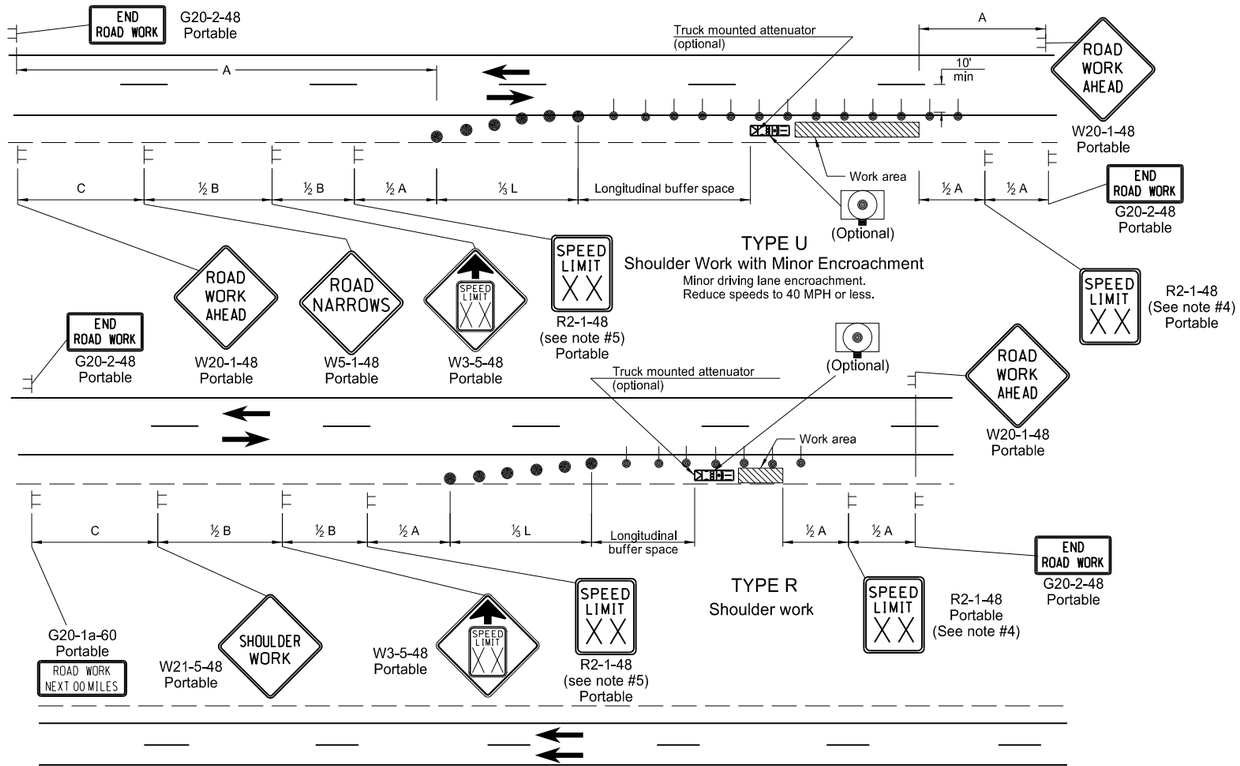
SHOULDER CLOSURES AND BRIDGE PAINTING LAYOUTS

D-704-24



Notes

1. Variables
   S = Numerical value of speed limit or 85th percentile.
   W = The width of the taper.
   L = Minimum length of taper, or S x W for freeways, expressways, and all other roads with speeds of 45 mph or greater, or W x S^2 /60 for urban, residential, and other streets with speeds of 40 mph or less.
2. Delineator drums used for tapering traffic shall be spaced at dimension "S".
   Delineator drums or tubular markers used for tangents shall be spaced at 2 times "S".
3. Sequencing Arrow Panels
   Type A shall be used on roadways with slow moving traffic speeds and low volume (25 mph or less and 750 ADT or less).
   Type B shall be used on roadways with moderate traffic speeds and volumes (40 mph or less and 5000 ADT or less).
   Type C shall be used on roadways with high traffic speeds and volumes (over 40 mph or over 5000 ADT).
4. The speed limit shall be re-established. The exact speed limit shall be determined in the field, dependent on location and conditions.
5. The reduced speed limit shall be determined dependent on the in place speed limit before construction. The speed limit reduction should not exceed 10 mph below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 mph. In this case, the speed limit reduction shall not exceed 30 MPH. Where speed limits are to be reduced more than 30 MPH, a second speed limit sign shall be installed with the desired speed reduction but shall not exceed 30 MPH. The second speed limit sign shall be placed at ½B.
6. When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
7. Existing speed limit signs within a reduced speed zone shall be covered.
8. The contractor has the option of using portable sign supports in lieu of post mounted signs in accordance with the NDDOT Standard Specifications.

Longitudinal Buffer Space	
Speed (mph)	Length Min (feet)
20	115
25	155
30	200
35	250
40	305
45	360
50	425
55	495
60	570
65	645
70	730
75	820

ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

KEY

Sign — Work area
Delineator Drum — Tubular Marker
Sequencing Arrow Panel (Caution Mode)

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
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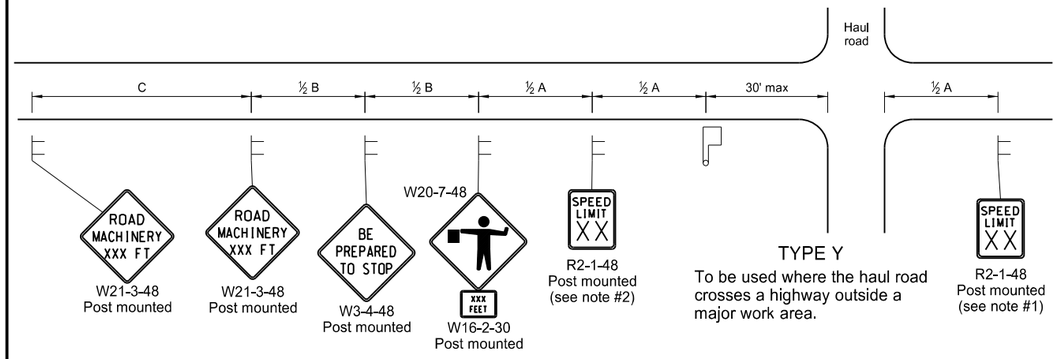
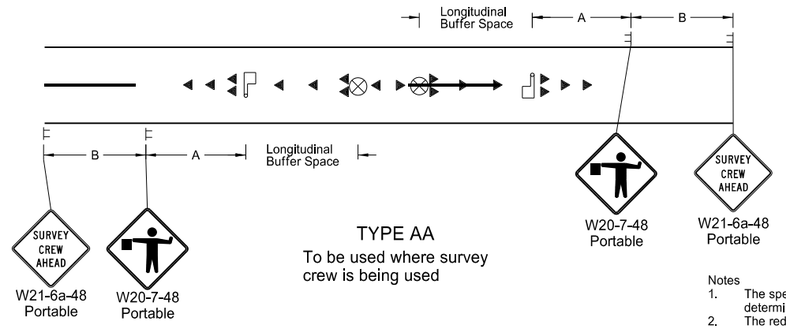
MISCELLANEOUS SIGN LAYOUTS

D-704-26



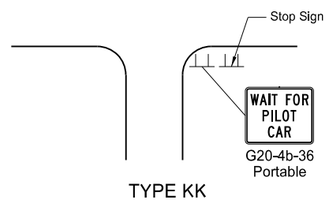
TYPE Y

To be used where the haul road crosses a highway outside a major work area.



TYPE AA

To be used where survey crew is being used

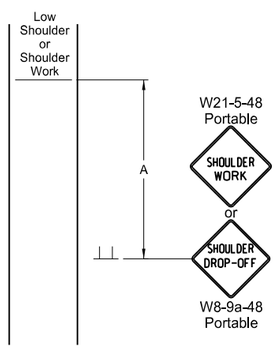


TYPE KK

To be used at major intersections within pilot car control area

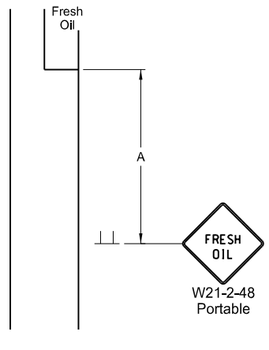
Notes

1. The speed limit shall be re-established. The exact speed limit shall be determined in the field, dependent on location and conditions.
2. The reduced speed limit shall be determined dependent on the in place speed limit before construction. The speed limit reduction should not exceed 10 mph below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 mph. In this case, the speed limit reduction shall not exceed 30 MPH. Where speed limits are to be reduced more than 30 MPH, a second speed limit sign shall be installed with the desired speed reduction but shall not exceed 30 MPH. The second speed limit sign shall be placed at ½ B.
3. When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
4. Existing speed limit signs within a reduced speed zone shall be covered.
5. The contractor has the option of using portable sign supports in lieu of post mounted signs in accordance with the NDDOT Standard Specifications.
6. G20-55-96 signs are not required if this standard is part of other traffic control layouts, or the work is less than 15 days.
7. When a pilot car operation is used, place a G20-4b-36 "Wait For Pilot Car" sign at major intersections within pilot car control area.



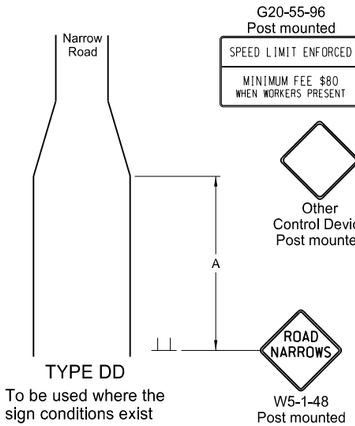
TYPE BB

To be used within a major work area where the sign conditions exist



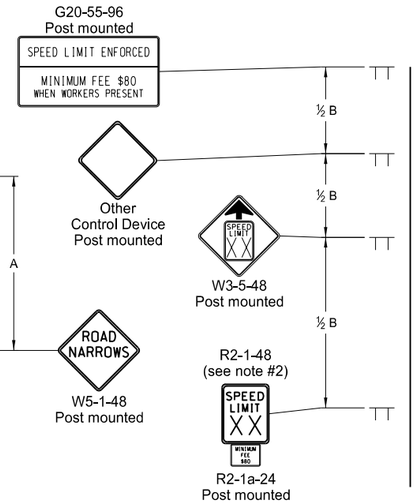
TYPE CC

To be used where the sign conditions exist



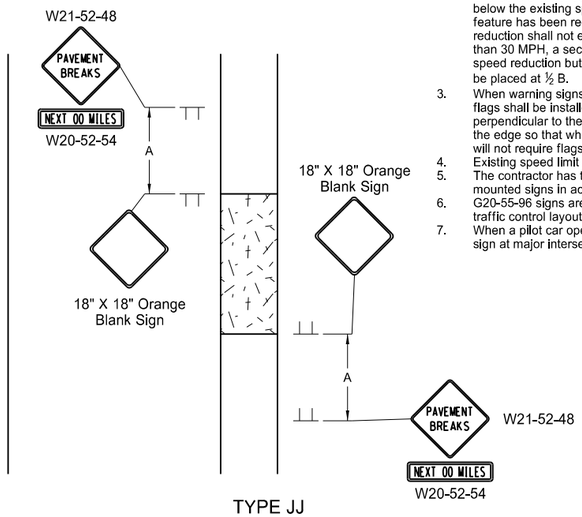
TYPE DD

To be used where the sign conditions exist



TYPE Z

To be used where speed zone is needed

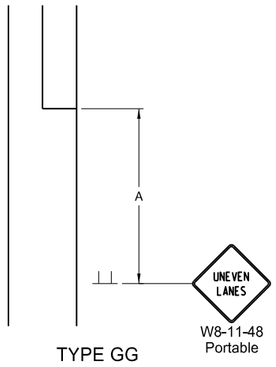


TYPE JJ

To be used where there is a break in the pavement. These signs may be skid mounted or post mounted and shall be installed when conditions exist and removed when not applicable.

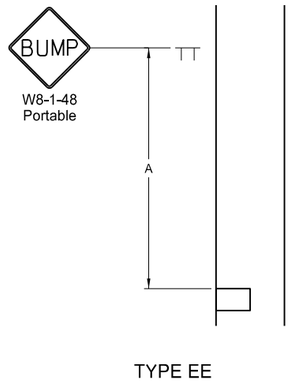
Longitudinal Buffer Space	
*Speed (mph)	Length Min (feet)
20	115
25	155
30	200
35	250
40	305
45	360
50	425
55	495
60	570
65	645
70	730
75	820

* Posted speed, off-peak 85th percentile speed prior to work starting, or the anticipated operating speed in mph.



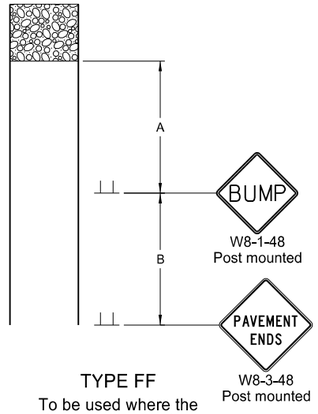
TYPE GG

To be used where a difference of elevation between lanes exist



TYPE EE

To be used where the sign conditions exist



TYPE FF

To be used where the sign conditions exist

ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

KEY

Sign — Flagger

Cones

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
REVISIONS	
DATE	CHANGE

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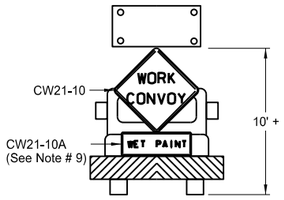
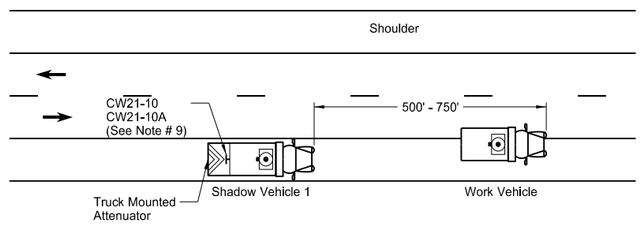
TRAFFIC CONTROL PLAN FOR MOVING OPERATIONS

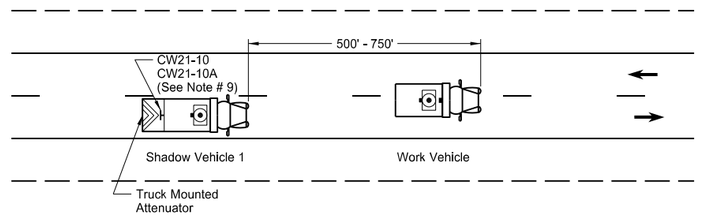
D-704-27



Typical Shadow Vehicle 1
Two-Way Roaday



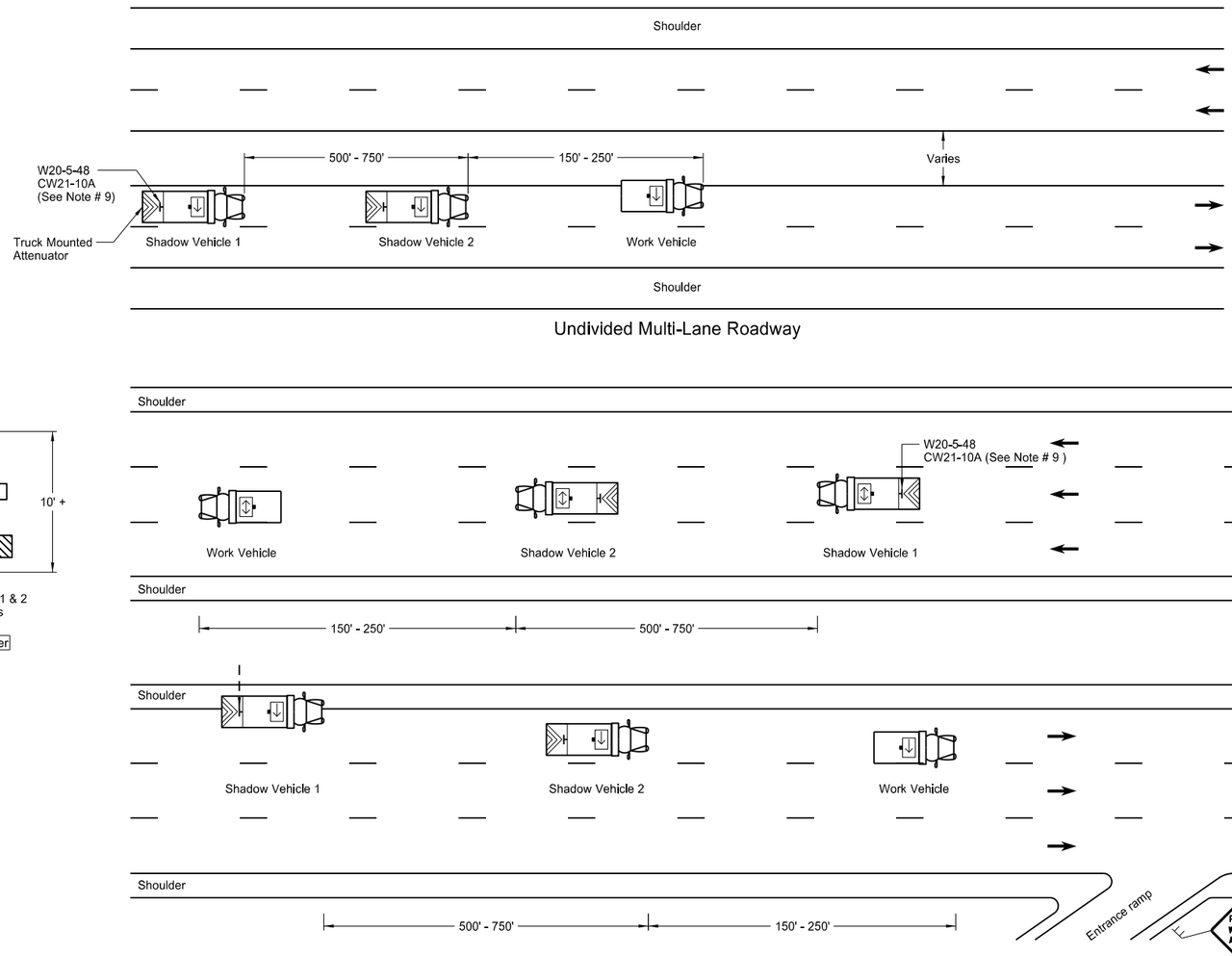
Two-Way Roadway with Paved Shoulders



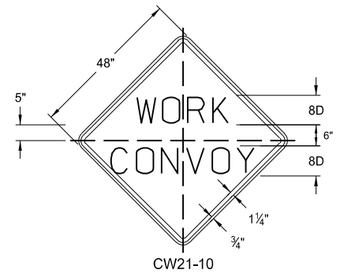
Two-Way Roadway without Paved Shoulders

Notes

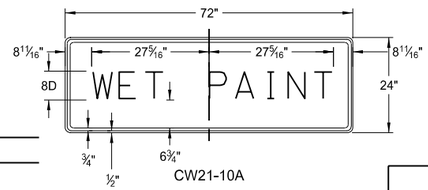
1. If the contractor chooses to place more vehicles in the convoy than are shown, these vehicles shall have the truck mounted attenuator and shall be at the contractor's expense.
2. Shadow and work vehicles shall display yellow rotating beacons or strobe lights unless otherwise stated elsewhere in the plans.
3. Flashing arrow panels shall be Type B or Type C. The panel operation shall be controlled from inside the vehicle.
4. Each vehicle shall have two-way electronic communication capability.
5. When work convoys must change lanes, shadow vehicle 1 should change lanes first to shadow other convoy vehicles.
6. Vehicle spacing between the shadow vehicle 1 and shadow vehicle 2 will vary depending on sight distance restrictions. Motorists approaching the work convoy should be able to see the trail vehicle in time to slow down and/or change lanes as they approach the shadow vehicle.
7. Sign Colors
   Letters = Black
   Border = Black
   Background = Orange
8. Shadow vehicle 2 may be used as the paint tender vehicle.
9. Sign CW21-10A shall only be used during a painting operation.
10. On two lane - two way roadways, the work and shadow vehicles should pull over periodically to allow motor vehicle traffic to pass.



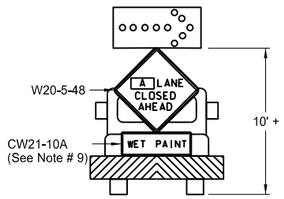
Sign Details



CW21-10



CW21-10A



Typical Shadow Vehicle 1 & 2
Multi-Lane Highways

A = Left Right Center

KEY

- Sign
- Truck mounted attenuator
- Flashing arrow panels:
  - Right directional
  - Left directional
  - Double arrow directional
  - Caution Mode

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
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DATE	CHANGE
6-18-14	Removed shadow vehicle 2 on two lane roadways

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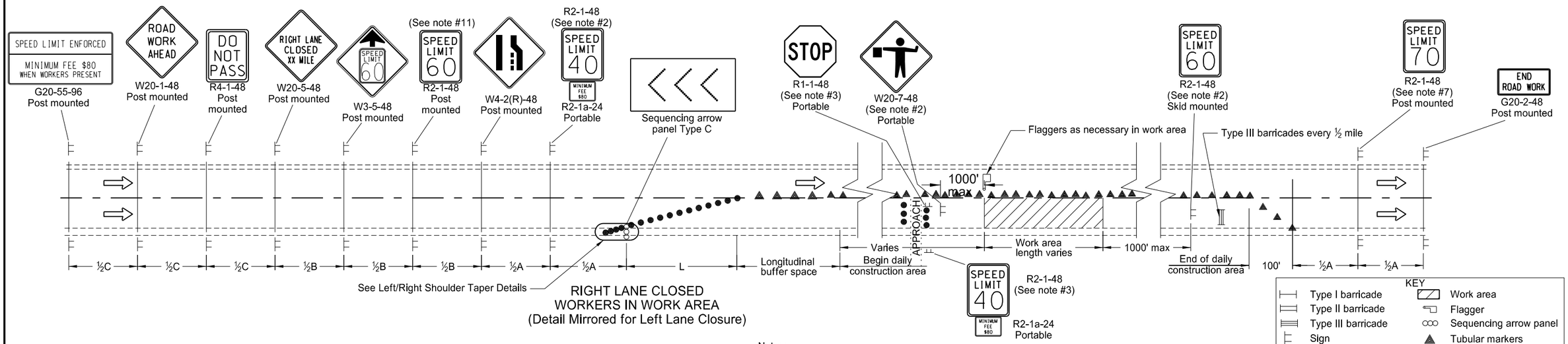
SIGN LAYOUT FOR ONE LANE CLOSURE

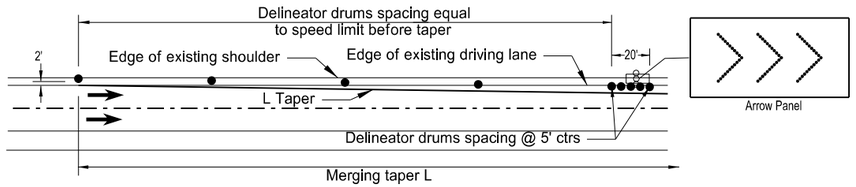
D-704-34



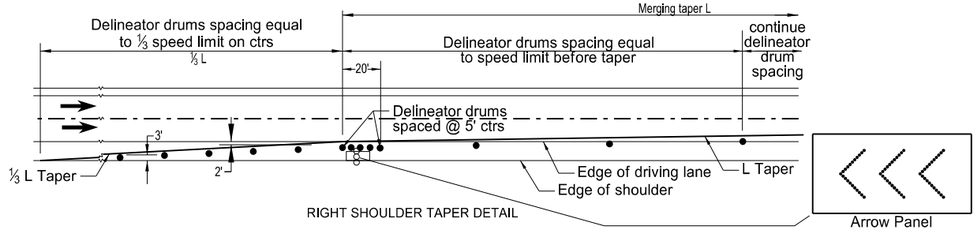
RIGHT LANE CLOSED
WORKERS IN WORK AREA
(Detail Mirrored for Left Lane Closure)

Notes:

1. Advance signs for flagging should be installed when flaggers are present.
2. The advanced flagger sign and the speed limit signs shall be moved as the work area moves through the construction zone. When the work area is not visible from the flagger, the flagger station shall be placed so the work area is visible. The 40 mph speed limit sign shall be spaced at ½A in advance of the flagger sign. The 60 mph speed limit sign shall also be moved. Upon completion of the work day or when workers are not present, the 40 mph speed limit and the Minimum Fee $80 signs shall be covered or removed. The exact speed limit shall be determined in the field, dependent on location and conditions.
3. Approaches: When the work area encompasses an approach, the approach shall be controlled by installing a 40 mph speed limit sign. If this approach is on the side of the lane closure, the existing stop sign shall be covered and a new portable stop sign shall be installed. When the main line 40 mph speed zone is moved past the approach, the approach speed limit sign shall be removed.
4. Variables:
   S=Numerical value of speed limit or 85th percentile
   W=The width of taper.
   L=Minimum length of taper, or SxW for freeways, expressways, and all other roads with speeds of 45 mph or greater, or (WxSxS)/60 for urban, residential, and other streets with speeds of 40 mph or less.
5. Delineator drums, used for tapering traffic shall be spaced at the dimension "S". Tubular markers used for tangents shall be spaced at 2 times dimension "S".
6. Sequencing arrow panels should normally be placed at the beginning of the taper. Where shoulder width does not provide sufficient room, the panel should be moved closer to the work area so that it can be placed on the roadway surface.
   Type A shall be used on roadways with slow moving traffic speeds and low volume (25 mph or less and 750 ADT or less).
   Type B shall be used on roadways with moderate traffic speeds and volumes (40 mph or less and 5000 ADT or less).
   Type C shall be used on roadways with high traffic speeds and volumes (over 40 mph or over 5000 ADT).
7. The speed limit shall be re-established. The exact speed limit shall be determined in the field, dependent on location and conditions.
8. Existing speed limit signs within a reduced speed zone shall be covered.
9. When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
10. The reduced speed limit shall be determined dependent on the in place speed limit before construction. The speed limit reduction should not exceed 10 mph below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 mph. In this case, the speed limit reduction shall not exceed 30 mph. Where speed limits are to be reduced more than 30 mph, a second speed limit sign shall be installed with the desired speed reduction, but shall not exceed 30 mph. The second speed limit sign shall be placed at ½B.
11. The contractor has the option of using portable sign supports in lieu of post mounted signs in accordance with NDDOT Standard Specifications.
12. Sign G20-55-96 is not required if this standard is part of other traffic control layouts or the work is less than 15 days.



LEFT SHOULDER TAPER DETAIL



RIGHT SHOULDER TAPER DETAIL

Longitudinal Buffer Space	
Speed (mph)*	Length Min (feet)
20	115
25	155
30	200
35	250
40	305
45	360
50	425
55	495
60	570
65	645
70	730
75	820

*Posted speed, off-peak 85th percentile speed prior to work starting, or the anticipated operating speed in mph.

ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION

9-26-2012

REVISIONS

DATE	CHANGE

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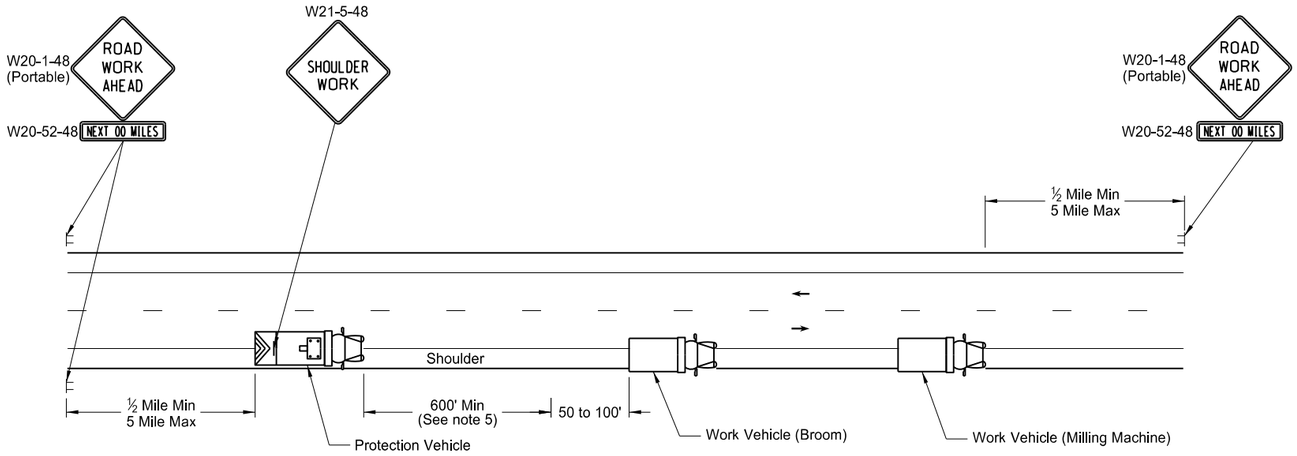
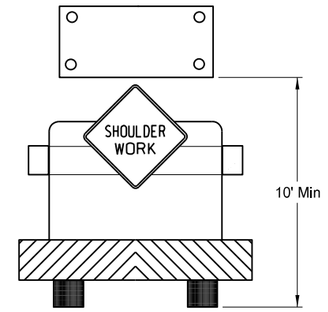
MOBILE OPERATION
Grinding Shoulder Rumble Strips

D-704-56



TWO LANE - TWO WAY ROADWAY

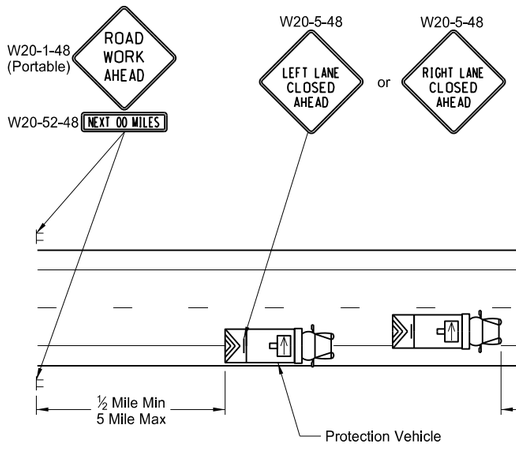


TWO LANE - TWO WAY ROADWAY

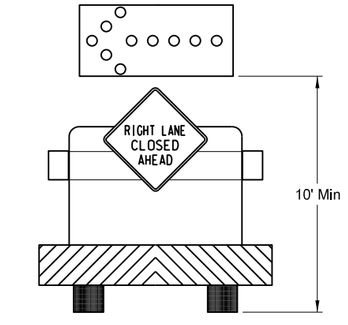
Typical Protection Vehicle with
Flashing Arrow Panel In Caution Mode

Notes:

1. If the contractor chooses to place more vehicles in the convoy than are shown, these vehicles shall have the truck mounted attenuator and shall be at the contractors expense.
2. Vehicles shall have a rotating, flashing, oscillating or strobe lights.
3. Flashing arrow panels shall be Type B or Type C. The panel operation shall be controlled from inside the vehicle.
4. Each vehicle shall have two - way electronic communication capability.
5. Vehicle spacing between the protection vehicle and work vehicle will vary depending on sight distance restrictions. Motorists approaching the work convoy should be able to see the protection vehicle in time to slow down and safely pass the work vehicles.
6. ROAD WORK AHEAD SIGN: Advance Road Work Ahead signs shall be moved as the work area moves through the construction zone.
7. Next XX Miles sign required when the distance from Road Work Ahead sign to the work location is two miles or greater.

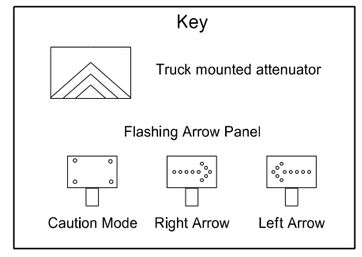


INTERSTATE & 4 LANE DIVIDED HIGHWAY



INTERSTATE & 4 LANE DIVIDED HIGHWAY

Typical Protection Vehicle with Flashing Arrow
Panel In Flashing Arrow Mode



NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
11-15-12	
REVISIONS	
DATE	CHANGE

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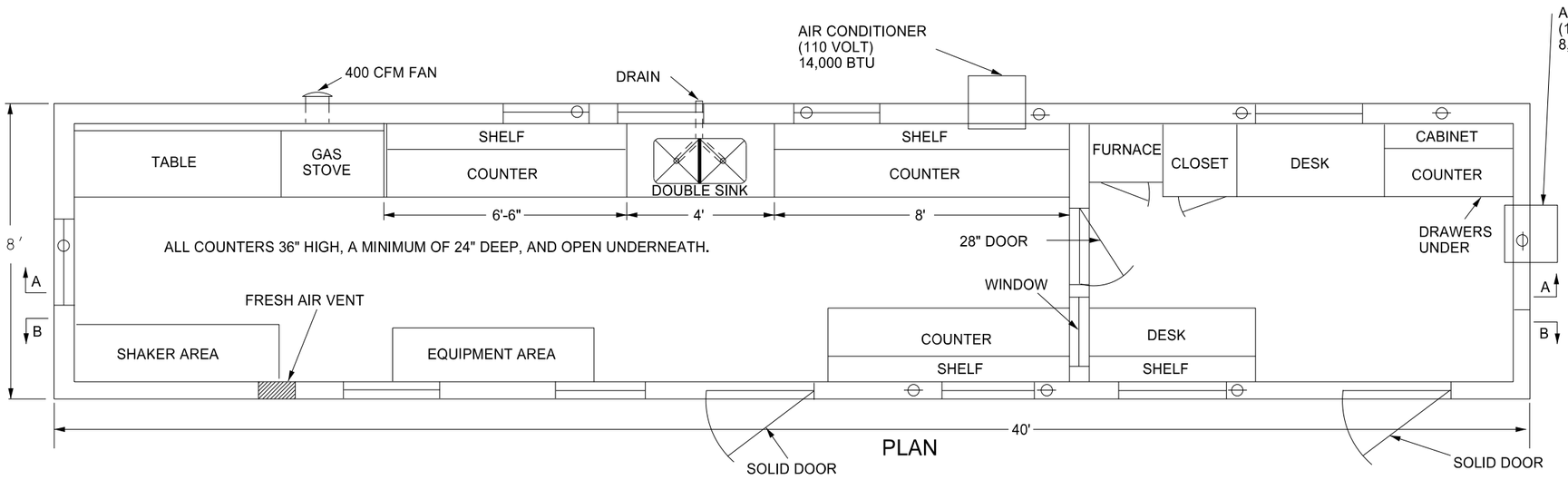
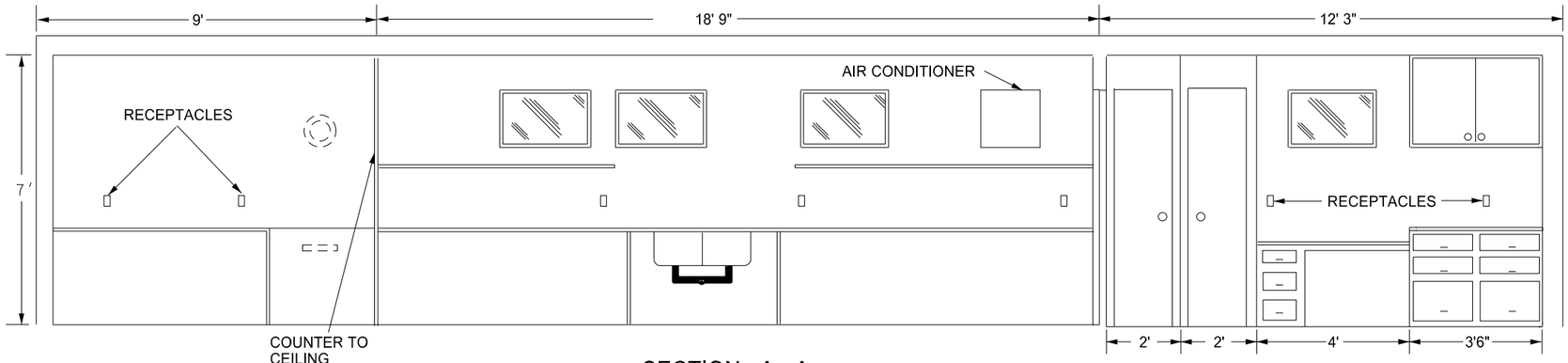
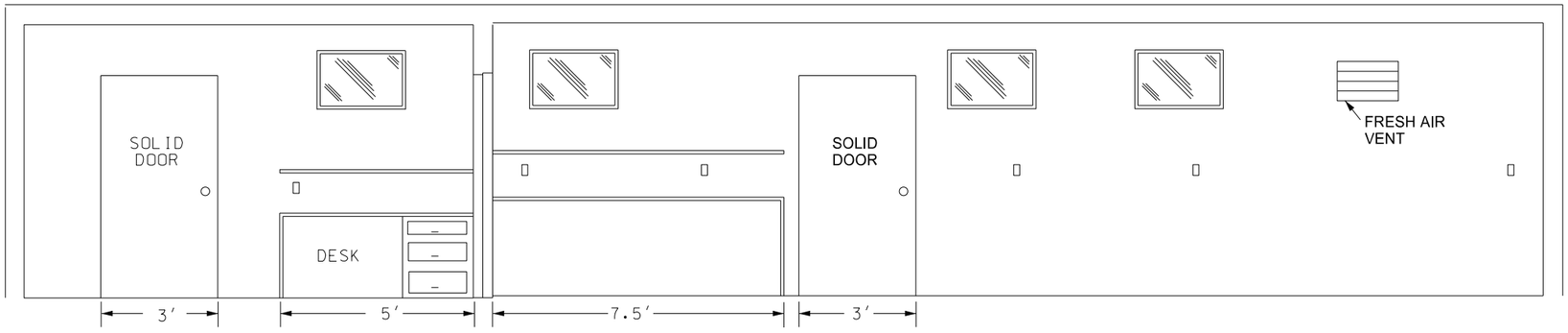
BITUMINOUS LABORATORY

D-706-1





SECTION A - A



SECTION B - B

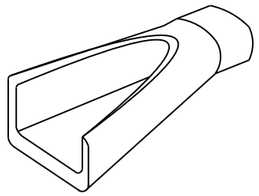
Provide a laboratory with the following:

1. A 1'x1' shelf at 36" above the regular countertop.
2. Double compartment stainless steel sink, with each compartment a minimum of 16"x14"x10" deep. Provide water service lines made of copper or plastic and a diameter of ½ inch.
3. An exhaust fan capable of removing inside air at a rate of 400 CFM.
4. Fresh air vent hinged to open or close manually.
5. 24" x 48" table capable of holding a 200 lb masonry saw with a minimum clearance of 36" above the table.
6. A water supply tank with a capacity of 500 gallons and a 20 gallon capacity pressure tank on the pump.
7. Heavy duty type locks, latches, and hinges for doors made to withstand the intense use in service.
8. A wall between the office and the work area properly insulated to prevent the transmission of heat and noise.
9. The steel cable tie downs and ground anchors at each corner of the lab.
10. Electrical service entrance wired for 100 amps and separate circuits for air conditioners. Space convenience outlets in counter areas a minimum of four feet apart.

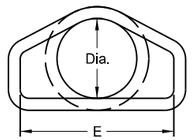
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-03-13	
REVISIONS	
DATE	CHANGE
07-30-14	Changed standard's title and revised notes.
01-11-16	Revised notes.

This document was originally issued and sealed by Roger Weigel Registration Number PE-2930, on 01/11/16 and the original document is stored at the North Dakota Department of Transportation

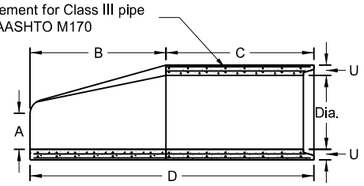
REINFORCED CONCRETE PIPE CULVERTS AND END SECTIONS
(Round Pipe)



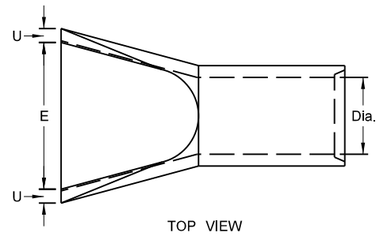
PERSPECTIVE



END VIEW



SIDE VIEW



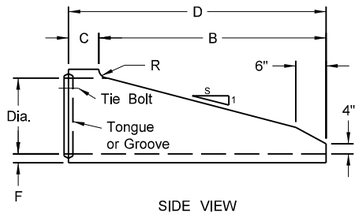
TOP VIEW

REINFORCED CONCRETE PIPE - FLARED END SECTION

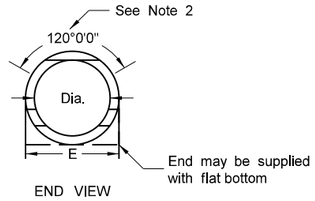
Reinforcement to be equivalent to Class III RCP

FLARED END SECTION						
TERMINAL DIMENSIONS						
DIA	A	B	C	D	E	U
12	0'-4"	2'-0"	4'-0⅞"	6'-0⅞"	2'-0"	2"
15	0'-6"	2'-3"	3'-10"	6'-1"	2'-6"	2¼"
18	0'-9"	2'-3"	3'-10"	6'-1"	3'-0"	2½"
21	0'-9"	3'-0"	3'-1"	6'-1"	3'-6"	2¾"
24	0'-9½"	3'-7½"	2'-6"	6'-1½"	4'-0"	3"
27	0'-10½"	4'-0"	2'-1½"	6'-1½"	4'-6"	3¼"
30	1'-0"	4'-6"	1'-7¾"	6'-1¾"	5'-0"	3½"
36	1'-3"	5'-3"	2'-9"	8'-0"	6'-0"	4"
42	1'-9"	5'-3"	2'-9"	8'-0"	6'-6"	4½"
48	2'-0"	6'-0"	2'-0"	8'-0"	7'-0"	5"
54	2'-3"	5'-5"	2'-9¼"	8'-2¼"	7'-6"	5½"
60	2'-11"	5'-0"	3'-3"	8'-3"	8'-0"	5"
66	2'-6"	6'-0"	2'-3"	8'-3"	8'-6"	5½"
72	3'-0"	6'-6"	1'-9"	8'-3"	9'-0"	6"
78	3'-0"	7'-6"	1'-9"	9'-3"	9'-6"	6½"
84	3'-0"	7'-6½"	1'-9"	9'-3½"	10'-0"	6½"
90	3'-5"	7'-3½"	2'-0"	9'-3½"	11'-0"	6½"

TRAVERSABLE END SECTION							
DIA	B	C	D	E	F	R	S
15"	4'	9"	4'-9"	1'-7½"	2¼"	3"	6
18"	5'-9"	9"	6'-6"	1'-11"	2½"	3"	6
24"	6'	1'	7'	2'-6"	3"	3"	4
30"	7'-6"	1'	8'-6"	3'-1"	3½"	3½"	4
36"	7'-3"	15"	8'-6"	3'-8"	4"	3"	4



SIDE VIEW



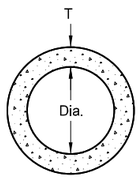
END VIEW

NOTES (Traversable End Section):

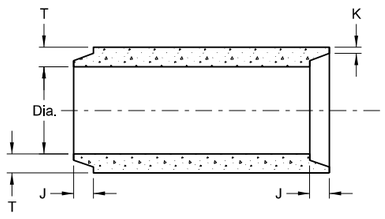
1. Manufactured in accordance with applicable portions of ASTM C76/AASHTO M170.
2. Reinforcement per Class III RCP with double reinforcement in the upper 120° of the full barrel portion.

REINFORCED CONCRETE PIPE - TRAVERSABLE END SECTION

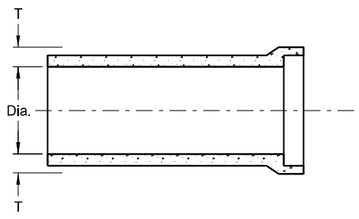
Reinforcement to be equivalent to Class III RCP



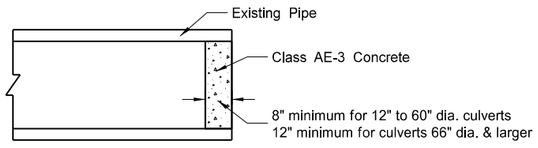
END VIEW



TONGUE & GROOVE JOINT



BELL & SPIGOT JOINT



CONCRETE PIPE PLUG

CIRCULAR PIPE

JOINTS FOR REINFORCED CONCRETE PIPE

All Classifications of Round Concrete Pipe					
Internal Dia. of pipe in Inches	Cross-Sectional Water Area	Weight per lin. foot of Pipe Std. Wall	Joint J Groove End Min./Max.	Joint K Tongue End Min.	Minimum Wall Thickness (T)
Dia	Sq. ft.	Lbs.	In.	In.	In.
12	0.79	92	1⅛-2⅛	¾	2
15	1.23	127	1¾-2¾	⅞	2¼
18	1.77	168	1⅞-2⅞	1	2½
21	2.40	214	1⅞-3⅛	1⅛	2¾
24	3.14	265	2⅛-3¼	1⅛	3
27	3.98	322	2¾-4	1¼	3¼
30	4.91	384	3⅛-4¼	1¼	3½
33	5.94	452	3¼-4¼	1½	3¾
36	7.07	524	3½-4¼	1½	4
42	9.62	685	3¾-4¾	1¾	4½
48	12.57	685	3⅞-4¾	1⅞	5
54	15.90	1070	4⅛-5½	2	5½
60	19.63	1296	4½-5½	2¼	6
66	23.76	1542	5-6	2⅝	6½
72	28.27	1810	5⅝-6¾	2⅝	7
78	33.18	2098	6¼-7¼	2⅝	7½
84	38.48	2410	5⅝-7¾	3⅜	8
90	44.18	2793	6¾-8½	3⅛	8½
96	50.27	3092	7-8¼	3½	9
102	56.75	3466	7-8¼	3½	9½
108	63.62	3864	7¼-8½	3¾	10

SEE STANDARD DRAWING D-714-22 FOR DETAILS OF CONCRETE PIPE TIES (TIE BOLTS).

NOTES:

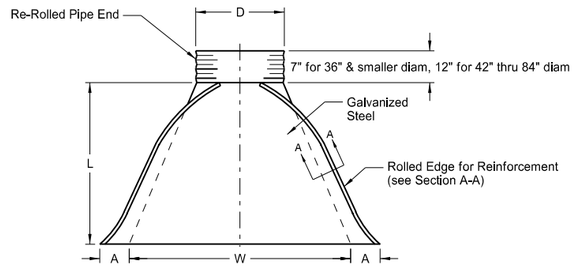
1. All reinforcing steel shall meet AASHTO M170 requirements.
2. All circular, longitudinal, and elliptical reinforcement shall be assembled and securely fastened in cage fashion so as to maintain reinforcement in exact shape and correct positions within the forms.
3. Laying length of pipe: 12" to 66" (incl.) = not less than 4 feet
   66" to 108" (incl.) = not less than 6 feet
4. Joints shall be sealed with rubber gaskets or with sealer approved by the engineer whenever pipe are specified for storm drain or sanitary sewers.
5. For Class IV and Class V reinforced concrete pipe and end section sizes which do not have reinforcement specified by AASHTO M170, shop drawings and design calculations shall be prepared and sealed by a Professional Engineer and submitted for the Engineer's review.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
05-12-14	
REVISIONS	
DATE	CHANGE
01-21-15	Revised Note 5

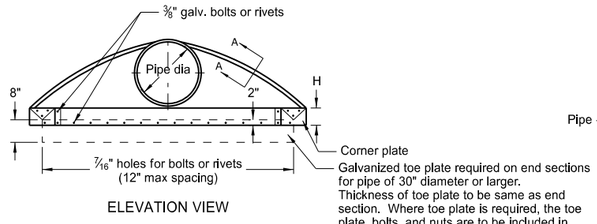
This document was originally issued and sealed by Terrence R. Udland, Registration Number PE-2674, on 01/21/15 and the original document is stored at the North Dakota Department of Transportation

ROUND CORRUGATED STEEL PIPE CULVERTS AND END SECTIONS

D-714-4

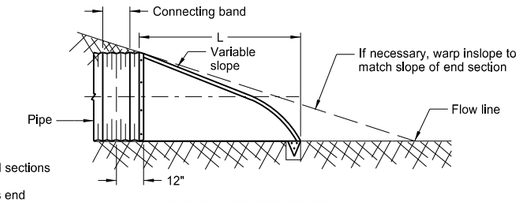


PLAN VIEW



ELEVATION VIEW

Galvanized toe plate required on end sections for pipe of 30" diameter or larger. Thickness of toe plate to be same as end section. Where toe plate is required, the toe plate, bolts, and nuts are to be included in price bid for end sections.



TYPICAL CROSS SECTION
(showing connector section)

* * PIPE DIA. IN	GALV. THICK. IN	END SECTION DIMENSIONS A IN	B IN	H IN	L IN	W IN	APPROX. SLOPE RATE	BODY PIECE
15	0.064	7	8	6	26	30	2½:1	1
18	0.064	8	10	6	31	36	2½:1	1
24	0.064	10	13	6	41	48	2½:1	1
30	0.079	12	16	8	51	60	2½:1	1 or 2
36	0.079	14	19	9	60	72	2½:1	2
42	0.109	16	22	11	69	84	2½:1	2
48	0.109	18	27	12	78	90	2½:1	2
54	0.109	18	30	12	84	102	2:1	2
* 60	0.109	18	33	12	87	114	1¾:1	3
* 66	0.109	18	36	12	87	120	1½:1	3
* 72	0.109	18	39	12	87	126	1 1/3 :1	3
* 78	0.109	18	42	12	87	132	1¼:1	3
* 84	0.109	18	45	12	87	138	1 1/6 :1	3

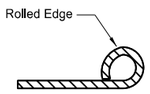
* These sizes have 0.109" sides and 0.138" center panels.

* * Pipe diameter is equal to dimension "D" of end section.

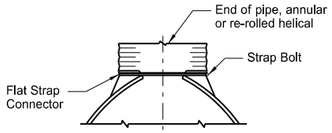
Manufacturers tolerances of above dimensions will be allowed.

Splices to be the lap riveted type.

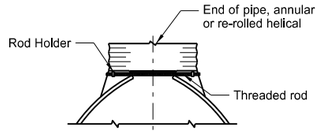
Multiple panel bodies shall have lap seams which are to be tightly joined with ⅜" dia. galv. bolts or rivets. Nuts to be torqued to 25 foot-lbs ±.



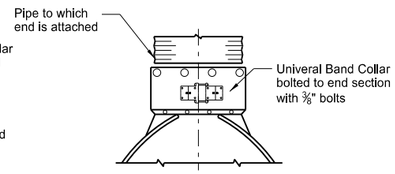
SECTION A-A



TYPE #1
For circular pipes with diameter 24" & smaller



TYPE #2
For circular pipes with diameter 30" through 36"

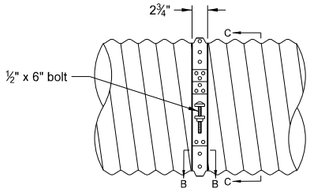


TYPE #3
For all pipe sizes

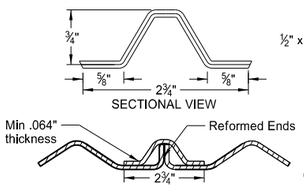
COUPLING BAND DIMENSIONS				
COUPLING TYPE	CORRUGATION PITCH x DEPTH	PIPE SIZE	COUPLING BAND LENGTH	MIN. BAND THICKNESS
Hat Band	2⅔" x ½"	12" - 48"	2¾"	.064"
Annular Band	2⅔" x ½"	12" - 72"	12"	.052"
		78" - 84"	12"	.079"
	3" x 1"	48" - 120"	14"	.052"
Hugger Band	2⅔" x ½" Rerolled End	12" - 72"	10½"	.052"
		78" - 84"	10½"	.079"
	3" x 1" Rerolled End	48" - 120"	10½"	.052"
	5" x 1" Rerolled End	48" - 120"	12"	.064"

NOTES:

1. Pipes and connecting bands shall conform to applicable sections of NDDOT Standard Specifications and to AASHTO M-36.
2. Top edge of all end sections to have rolled edges for reinforcement (see Section A-A). The reinforced edges are to be supplemented with 2" x 2" x ¼" galv. angle for 60" through 72" dia. and 2½" x 2½" x ¼" galv. angle for 78" and 84" dia.. Angles to be attached by galv. ⅜" dia. bolts and nuts. Angles are to extend from pipe to the corner wing bend.
3. Elongated pipes shall be factory preformed so that the vertical diameter shall be 5% greater and the horizontal diameter 5% less than a circular pipe.
4. Coupling bands shall be two-piece for pipes larger than 36" as shown in Section C-C & D-D details. For pipes 36" and smaller, a one-piece band is acceptable.
5. ½" x 8" bolts may be used as a substitute for the ½" x 6" bolts shown in the details.
6. Coupling bands wider than 14" may be used if a minimum of four ½" bolts with maximum spacing of 5½" are used for the connection.
7. Length of spot welds shall be minimum ½".

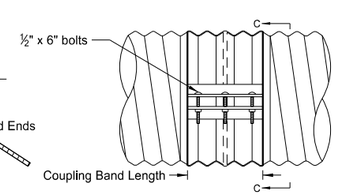


SIDE VIEW

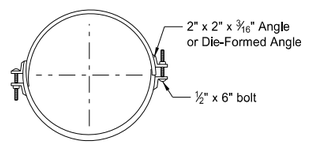


SECTION B-B

HAT BAND FOR FLANGED END PIPE

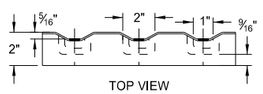


SIDE VIEW



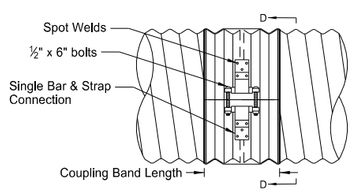
SECTION C-C
Angle Connection

ANNULAR BAND

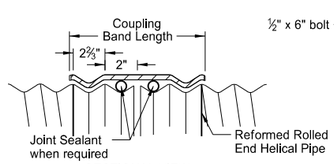


TOP VIEW

Die-Formed Angle Connector

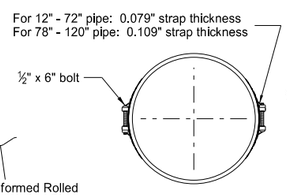


SIDE VIEW

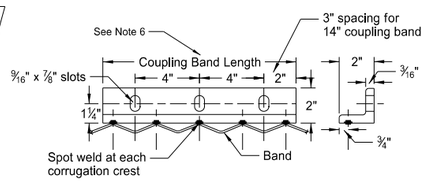


SECTIONAL VIEW

HUGGER COUPLING BAND



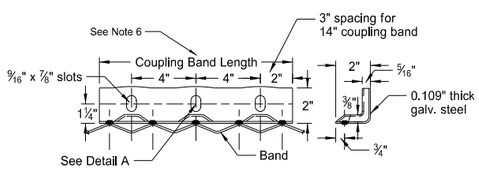
SECTION D-D
Bar & Strap Connection



SIDE VIEW

END VIEW

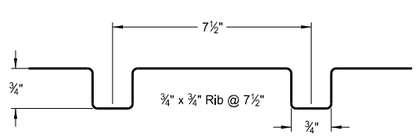
2" x 2" x 3/16" Angle Connector

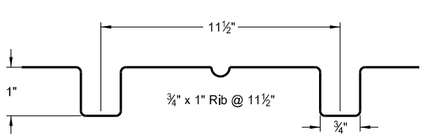


SIDE VIEW

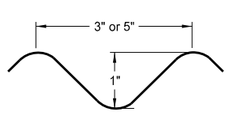
END VIEW

Die-Formed Angle Connector

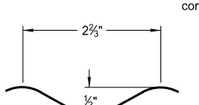




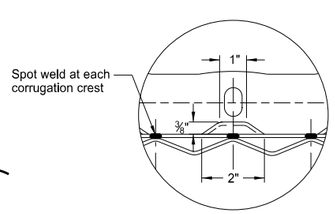
SPIRAL RIB CORRUGATIONS



3" x 1" CORRUGATIONS or
5" x 1" CORRUGATIONS



2⅔" x ½" CORRUGATIONS



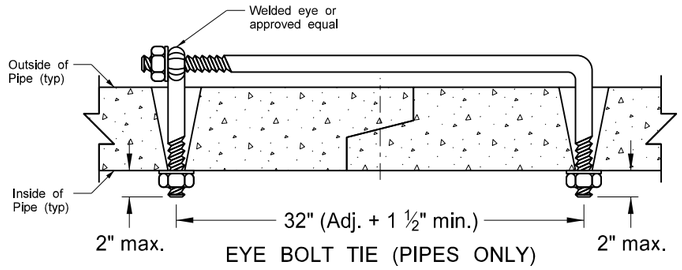
Detail A

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
08-06-13	
REVISIONS	
DATE	CHANGE
01-07-14	End Section Plan View
02-27-14	3" x 1" Corrugation Detail

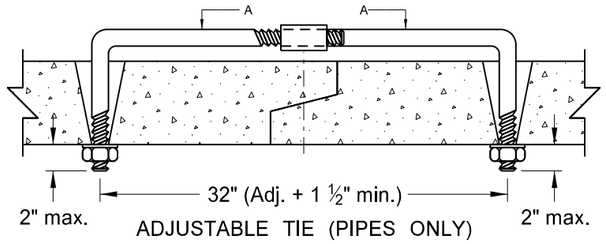
This document was originally issued and sealed by Terrence R. Udland, Registration Number PE- 2674 , on 02/27/2014 and the original document is stored at the North Dakota Department of Transportation

CONCRETE PIPE OR PRECAST CONCRETE BOX CULVERT TIES

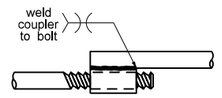
D-714-22



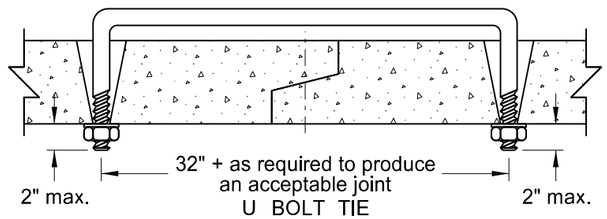
EYE BOLT TIE (PIPES ONLY)



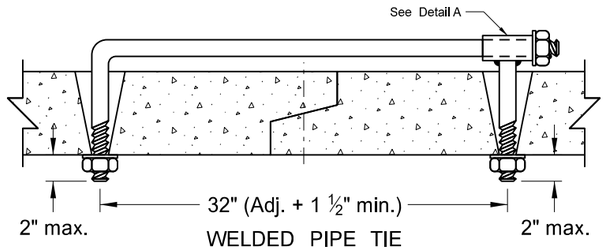
ADJUSTABLE TIE (PIPES ONLY)



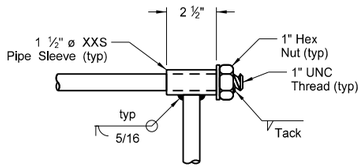
SECTION A-A



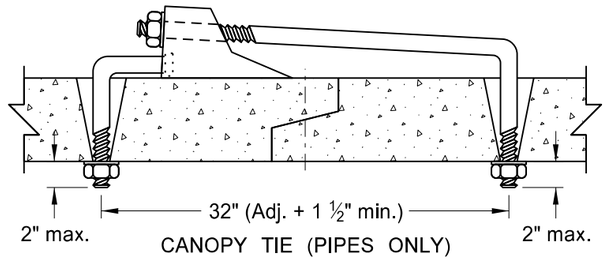
U BOLT TIE



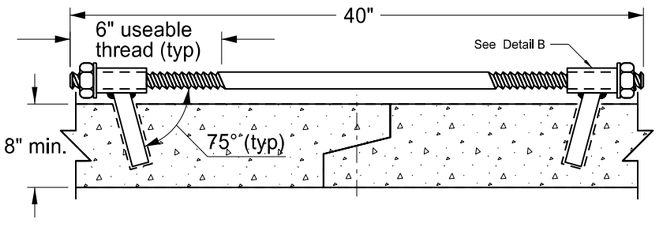
WELDED PIPE TIE



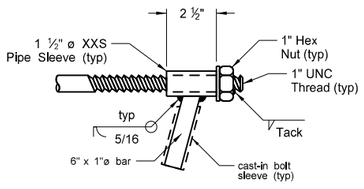
DETAIL A



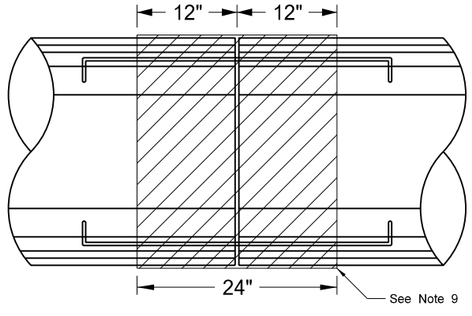
CANOPY TIE (PIPES ONLY)



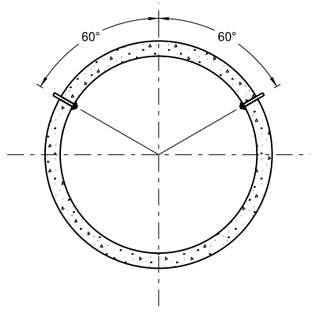
HIDDEN TIE (RCB ONLY)

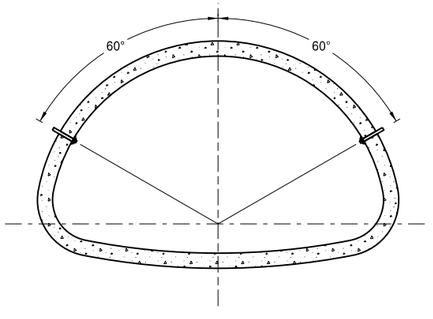


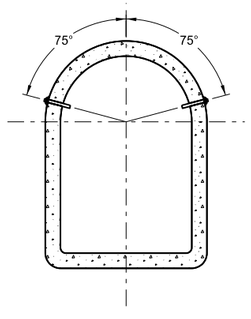
DETAIL B



PLAN VIEW







END VIEW

REQUIRED SIZE OF TIE BOLTS		
Pipe Size	Thread ø	XXS Pipe Sleeve Inner ø
18" - 24"	⅝" See note 2	¾"
30" - 66"	¾"	1"
72" - 78"	1"	1 ¼"
RCB		

NOTES:

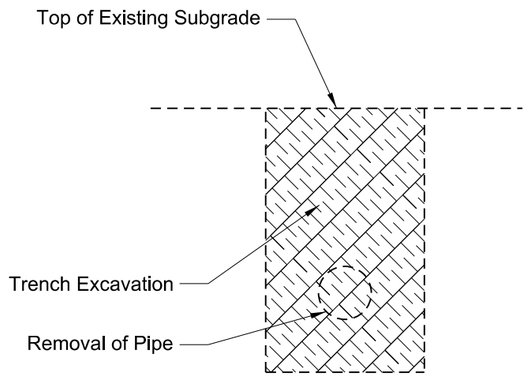
1. The pipe size listed is the inside diameter of round pipe or the equivalent diameter of pipe arch.
2. Nuts and washers are not required on Jacked and Bored pipes or pipes with a 24" diameter or less. Where nuts and washers are not used, the tie bars shall be inserted and grouted into place.
3. Ties are only for holding pipe or RCB sections together, not for pulling sections tight.
4. Tie bolt assembly shall be hot dip galvanized in accordance with AASHTO M232.
5. Holes in pipes to accommodate tie bolts can be precast or drilled. Tapered holes are permitted when precast. Holes shall have a diameter ¼" larger than the diameter of the thread. Holes in precast RCB's shall contain cast-in bolt sleeves with an inside diameter of 1 ¼".
6. The contractor has the option of selecting the type of tie bolt used from those shown.
7. The cost of precasting or drilling the required holes and furnishing and installing the tie bolts shall be included in the price bid for the appropriate conduit or RCB pay item.
8. All centerline and approach RCP culvert joints shall be tied. Storm drain systems shall have the first three joints including the end section of all free ends tied. Free ends are defined as any storm drain end which does not terminate at an inlet or manhole. Outfall culverts with end sections which drain adjacent ditches are examples of free ends.
9. When joint wrap is specified in the plans, place wrap beneath ties. Overlap the joint by 12" in both directions.
10. Tie bolts shall conform to ASTM A 36. Nuts shall be be heavy hex and conform to ASTM A 563. Washers shall conform to ASTM F 436, Type 1. Welded pipe sleeves and cast-in bolt sleeves shall conform to ASTM A 53, Grade B.
11. Cattle Pass and Jacked and Bored pipes shall have pipe ties inserted from the inside of the pipes and grouted into place. Jacked and bored pipes with a diameter of 24" or less do not require pipe ties.
12. RCB tie locations shall be as shown on the plans.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
3-18-14	
REVISIONS	
DATE	CHANGE
7-21-15	Note 8

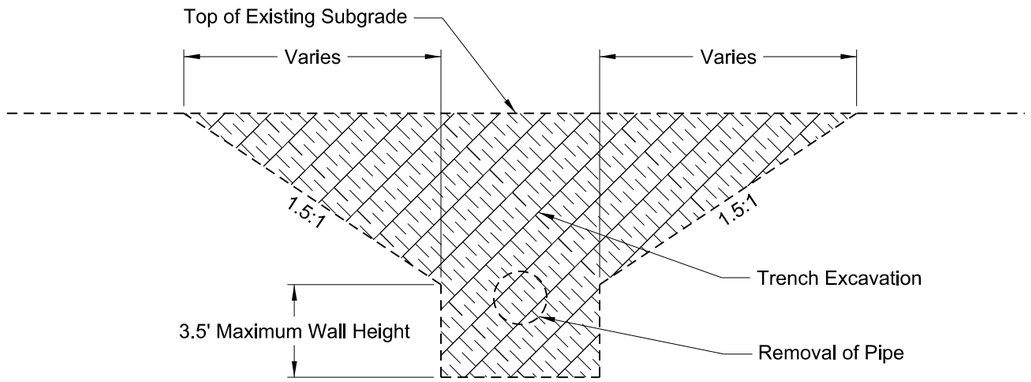
This document was originally issued and sealed by Terrence R. Udland, Registration Number PE-2674, on 07/21/15 and the original document is stored at the North Dakota Department of Transportation

PIPE INSTALLATION DETAIL FOR LONGITUDINAL MAINLINE PIPE OR PIPE NOT UNDER THE ROADWAY

D-714-27



EXCAVATION DETAIL A



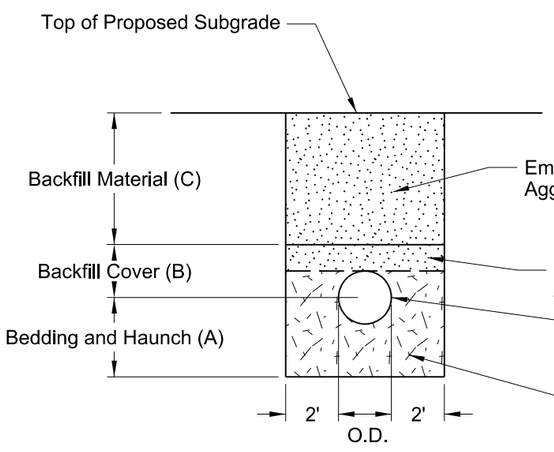
EXCAVATION DETAIL B

Pay Items
1) Pipe*
2) Removal of Pipe (if required)

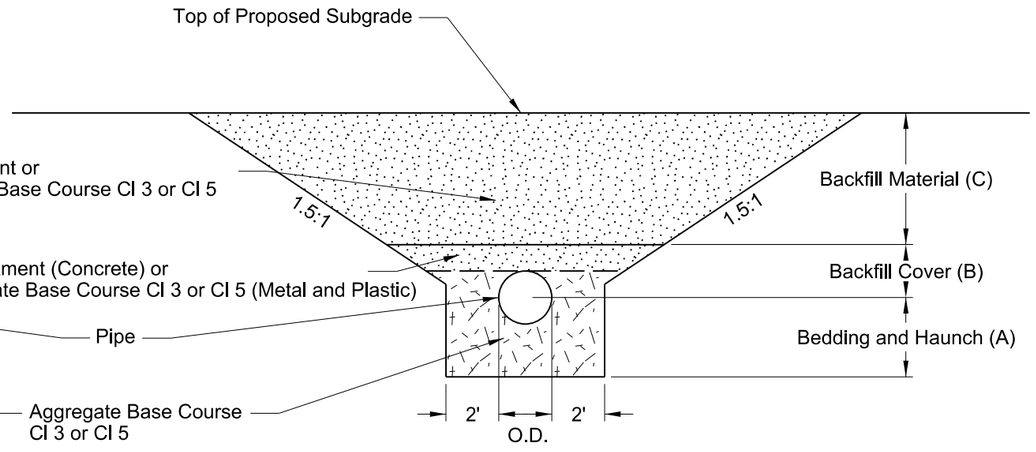
*Included in Pipe Pay Item
1) Pipe
2) Trench excavation
3) Aggregate base course Cl 3 or Cl 5
4) Embankment

NOTES:
1) This drawing does not apply to pipes in approaches.
2) It is the contactor's option to select Detail A or B.
3) Embankment may be either Borrow Excavation or Common Excavation - Type A

Bedding and Haunch (A)
Pipes Not Under Roadway = 0.5 O.D. + 4 Inches
Pipes Under the Roadway = 0.5 O.D. + 2 Feet
Backfill Cover (B)
Concrete Pipe = 0.5 O.D.
Metal and Plastic = 0.5 O.D. + 1 Foot
Backfill Material (C)
Top of Pipe 4 Feet or Less Below the Top of Proposed Subgrade = Aggregate Base Course Cl3 or Cl 5
Top of Pipe Greater than 4 Feet Below the Top of Proposed Subgrade = Common Excavation - Type A
Pipe Not Under Roadway = Common Excavation - Type B



BACKFILL DETAIL A



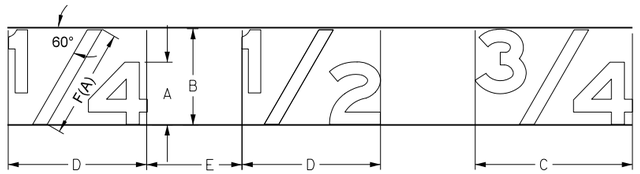
BACKFILL DETAIL B

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
7-26-13	
REVISIONS	
DATE	CHANGE
10-15-13 1-21-15 12-10-15	Label Formatting Nomenclature Added Plastic Pipe

This document was originally issued and sealed by Ron Horner, Registration Number PE-2087, on 12/10/2015 and the original document is stored at the North Dakota Department of Transportation

LETTER AND ARROW DETAILS FOR VARIABLE LENGTH SIGNS

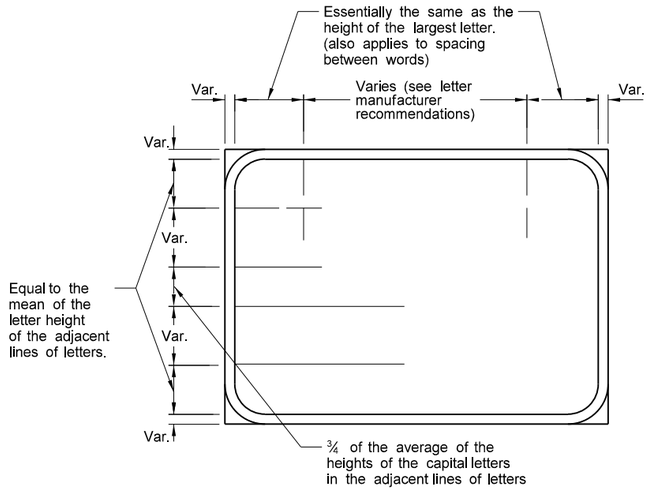
D-754-9



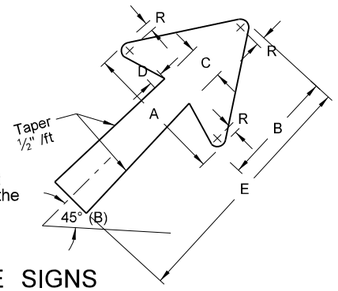
SIZE OF THE FRACTION IS DETERMINED AS FOLLOWS:

SYMBOL	TITLE	RATIO TO HEIGHT OF CAPITAL OR UPPER CASE
A	Letter height	1.0 of capital or upper case
B	Fraction height	1.5 X A
C	Fraction width	2.5 X A
D	Fraction width	2 X A
E	Space to next character	1 to 1.5 X A
F(A)	Length of diagonal	1.75 X A

(A) Diagonal stroke of fraction is to be centered optically.



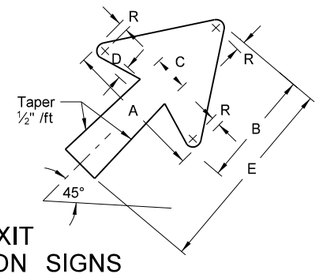
TYPICAL SPACING



(B) When there is no exit number in the sign face, the arrow shall be at 30°

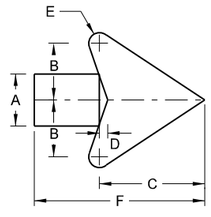
GORE SIGNS

"EXIT" LETTER SIZE (Upper Case)	A	B	C	D	E	R
8"	15⅛"	11⁹⁄₁₆"	3¾"	1⁵⁄₁₆"	25"	¹³⁄₁₆"
10" - 13⅓"	18¼"	14"	4½"	1½"	30"	¾"



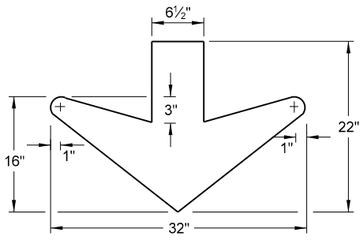
EXIT DIRECTION SIGNS

LETTER SIZE (Upper Case)	A	B	C	D	E	R
8"	15⅛"	11⁹⁄₁₆"	3¾"	1⁵⁄₁₆"	17"	¹³⁄₁₆"
10" - 13⅓"	18¼"	14"	4½"	1½"	20"	¾"
16" - 20"	22¼"	17"	5⅜"	1¾"	25"	1"



DISTANCE AND DESTINATION SIGNS

LETTER SIZE (Upper Case)	A	B	C	D	E	F
4"	1¾"	2"	3⁹⁄₁₆"	⁵⁄₁₆"	⅜"	6"
6"	2¾"	3"	5⁹⁄₁₆"	⁷⁄₁₆"	⁹⁄₁₆"	9"
8"	3½"	4"	7⅛"	⁹⁄₁₆"	¹¹⁄₁₆"	12"
12"	5¼"	6"	10⅝"	¹³⁄₁₆"	1¹⁄₁₆"	18"



DOWN ARROW

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-3-11	
REVISIONS	
DATE	CHANGE
7-8-14	Revised gore sign and added 4" D & D arrow

This document was originally issued and sealed by Roger Weigel, Registration Number PE-2930, on 7/8/14 and the original document is stored at the North Dakota Department of Transportation

PERFORATED TUBE ASSEMBLY DETAILS

D-754-23

Notes:

1. Curbed Roadways: The clearance from the face of the curb should be 3' except where right of way or sidewalk width is limited, a minimum clearance of 2' shall be provided. The horizontal clearance may need to be increased to maintain a minimum sidewalk clear width of 4' from the sign support, not including any attached curb.

2. Minimum vertical clearance: Signs installed at the side of the road in rural districts shall be at least 5' measured from the bottom of the sign to the edge of the driving lane or auxiliary lane. Where parking or pedestrian movements occur, the clearance to the bottom of the sign shall be at least 7'.

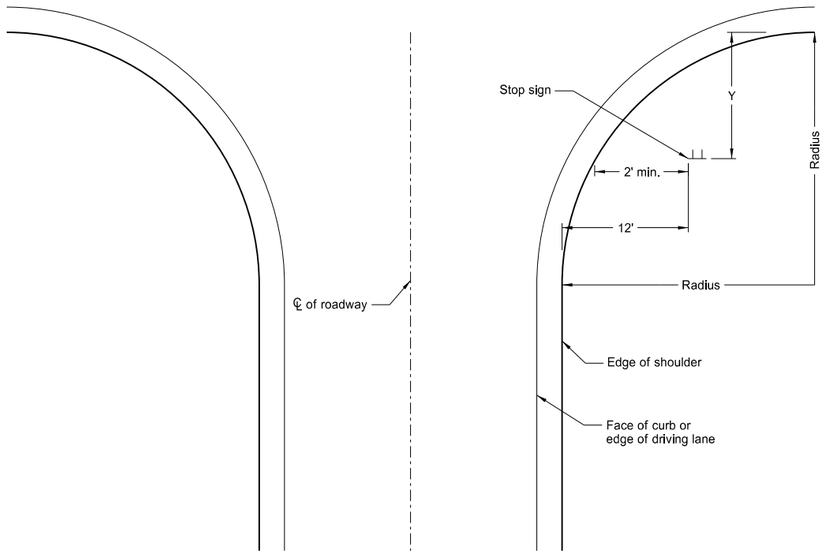
   Signs on expressways shall be installed with a minimum height of 7'.

   Adopt-a-highway signs installed on Freeways shall be at least 7' above the edge of the driving lane.

   The vertical clearance shall have a maximum height of 6" above the vertical clearance specified above.

3. Offset signs: Where signs are placed at least 30 feet or more from the edge of the traveled way, the height to the bottom of such sign shall be 5' above the edge of the driving lane.

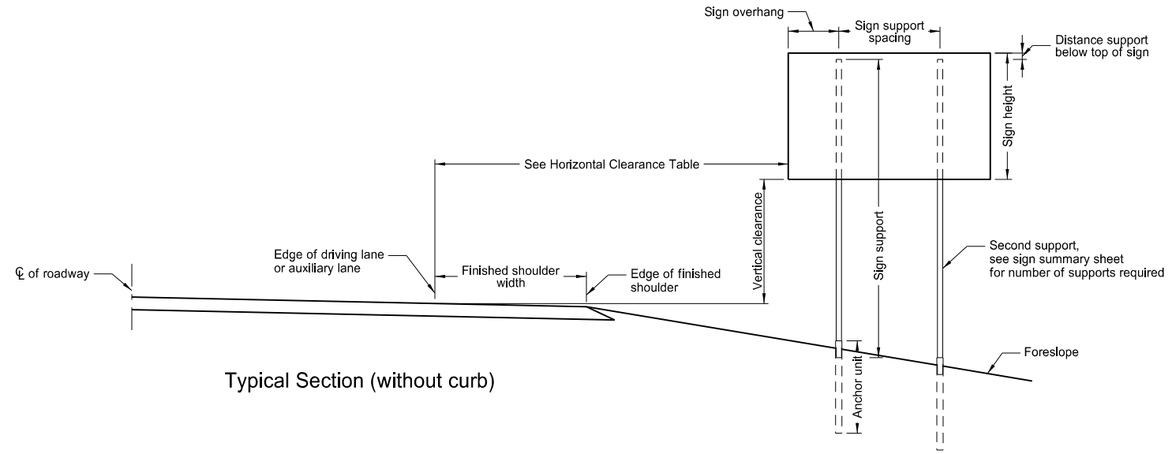
4. The clearance from edge of shared use path to edge of sign should be 3' except where width is limited, a minimum clearance of 2' shall be provided.



Stop Sign Location
Wide Throat Intersection

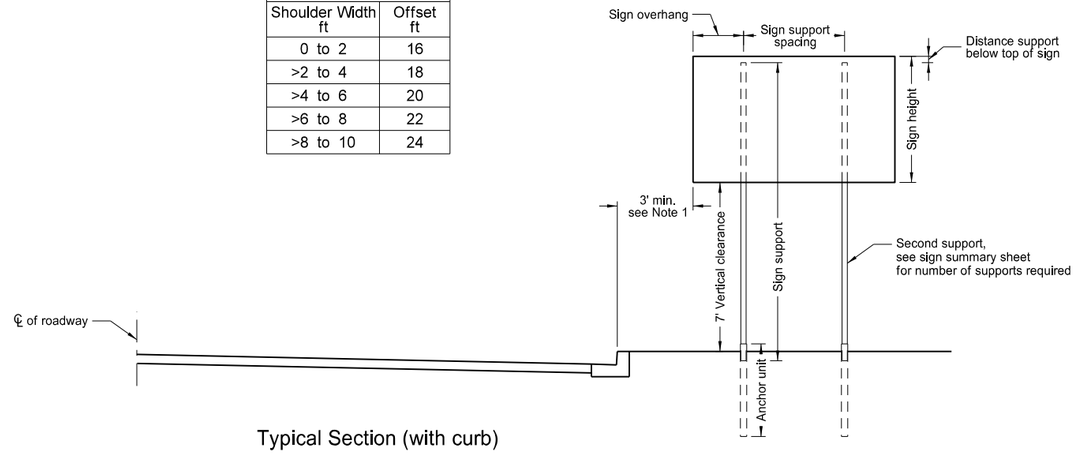
This layout is to be used for the placement of "Stop" signs.

Radius ft.	Y-max. ft.	Y-min. ft.
40	50	15
45	50	18
50	50	21
55	50	25
60	50	28
65	50	32
70	50	35
75	50	39
80	50	43



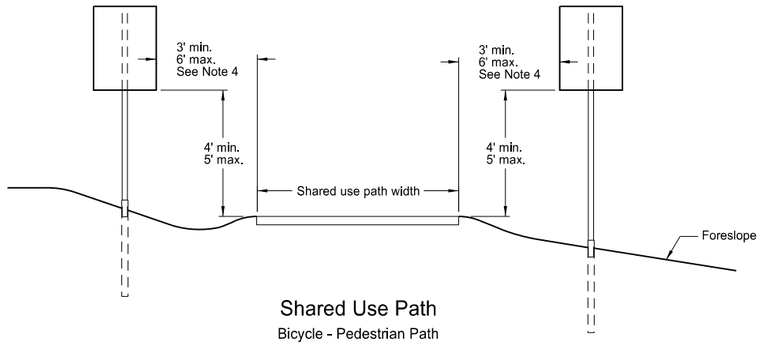
Typical Section (without curb)

Horizontal Clearance Table	
Shoulder Width ft	Offset ft
0 to 2	16
>2 to 4	18
>4 to 6	20
>6 to 8	22
>8 to 10	24



Typical Section (with curb)

Residential or Business District



Shared Use Path

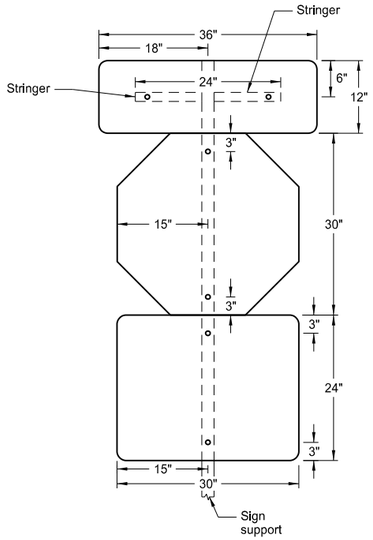
Bicycle - Pedestrian Path

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-3-13	
REVISIONS	
DATE	CHANGE
7-8-14	Revised note 2, added note 4.

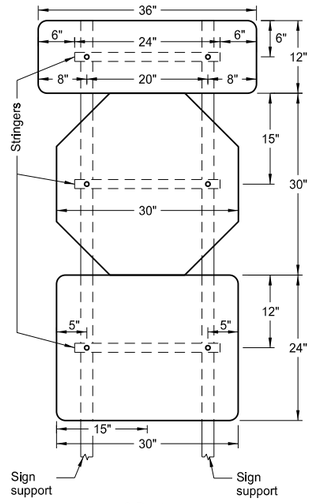
This document was originally issued and sealed by Roger Weigel Registration Number PE-2930, on 7/8/14 and the original document is stored at the North Dakota Department of Transportation

SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS - DIVIDED HIGHWAY CONTROL SIGNS

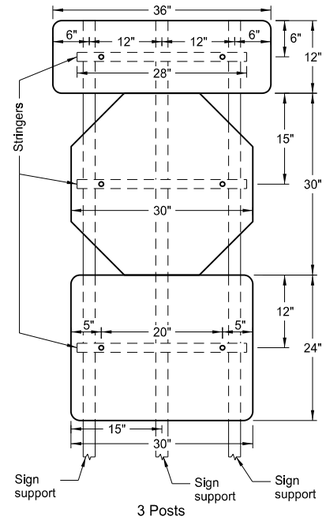
D-754-77



1 Post

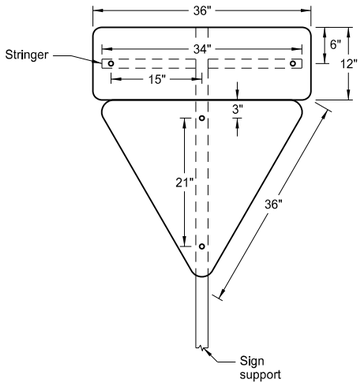


2 Posts

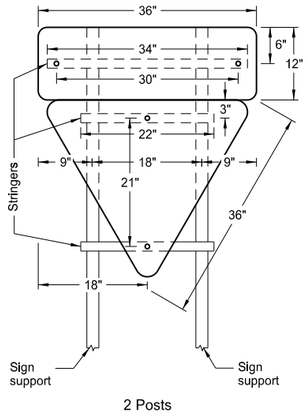


3 Posts

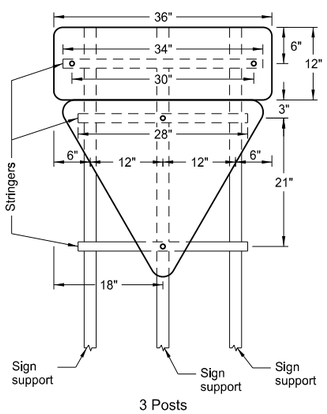
ASSEMBLY NO. 445 & 449



1 Post



2 Posts



3 Posts

ASSEMBLY NO. 446 & 450

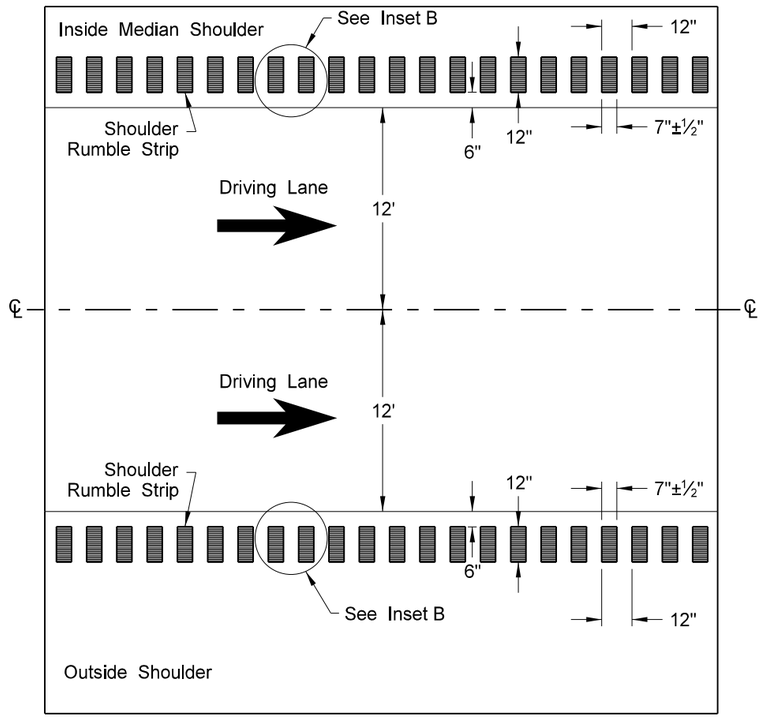
Notes:

1. The minimum sign backing material thickness shall be 0.100 inch.
2. Perforated square tube stringer shall be 1½"x1½".
3. All holes shall be punched round for ⅜" bolt.
4. Assemblies 445 and 446 have single one way signs. Assemblies 449 and 450 have back to back one way signs.

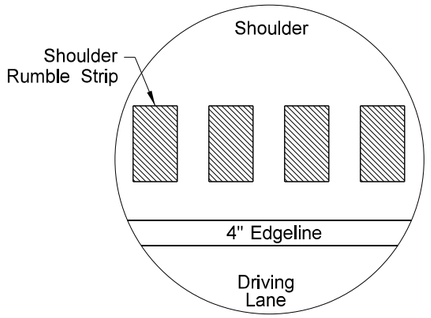
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-22-12	
REVISIONS	
DATE	CHANGE

This document was originally issued and sealed by Roger Weigel Registration Number PE-2930, on 8/22/12 and the original document is stored at the North Dakota Department of Transportation

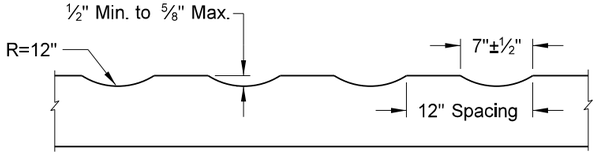
RUMBLE STRIPS
DIVIDED HIGHWAYS (NON-INTERSTATE)



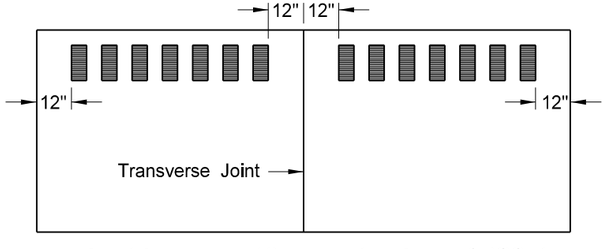
Divided Highways (Non-Interstate)



Inset B - Shoulder Rumble Strip



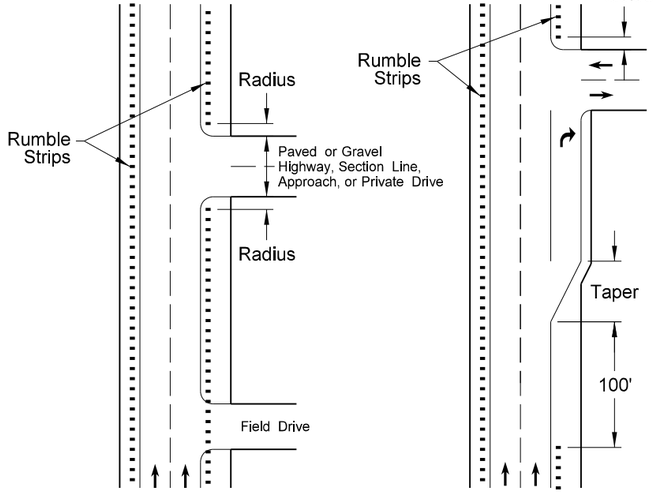
Profile of Rumble Strips - Bituminous and PCC Pavements



Discontinue rumble strip approx. 12" on both sides of PCC transverse joint

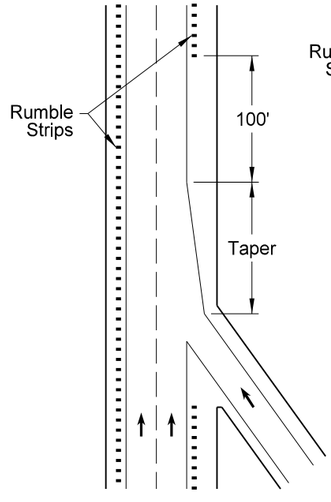
NOTES:

1) Discontinue rumble strips through the entire length of turn lanes & ramps, 100' before turn lane tapers, 100' before or after ramp tapers, and at the radius of a paved or gravel highway, section line, approach, or private drive as shown below.

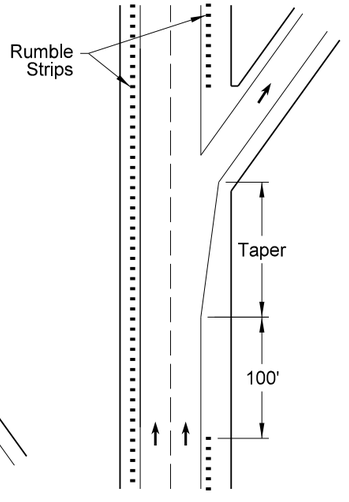


Entrance Roadways

Turn Lane (Right & Left)



Entrance Ramp



Exit Ramp

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-29-09	
REVISIONS	
DATE	CHANGE
2-25-10	Note 4 was added.
9-8-11	Revised Notes and D-760-2.

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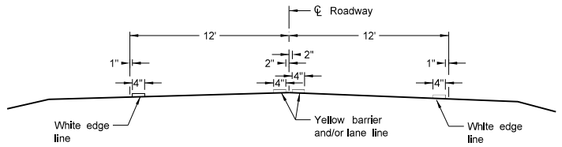
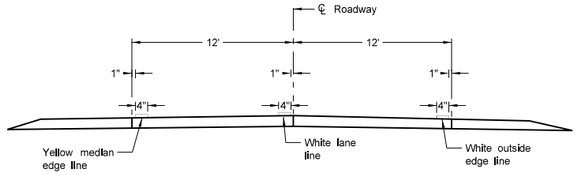
PAVEMENT MARKING

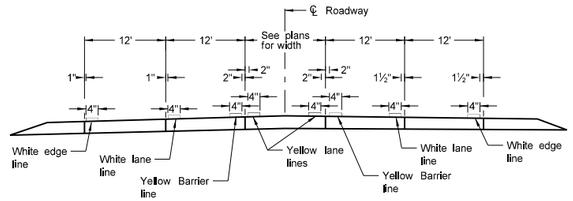
D-762-4



Two Lane Two Way
RURAL ROADWAY



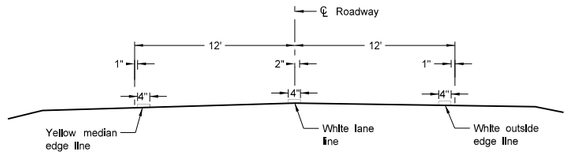
Two Lane Roadway
INTERSTATE HIGHWAY
Concrete Section



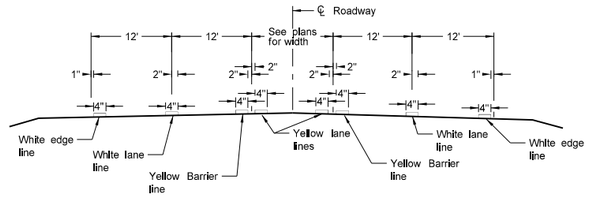
RURAL FIVE LANE ROADWAY
Concrete Section

NOTES:

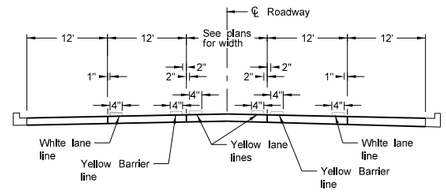
1. Edge lines shall be continued through private drives and field drives and broken for intersections.



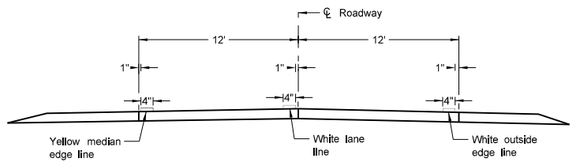
Two Lane Divided
Rural Roadway
PRIMARY HIGHWAY
Asphalt Section



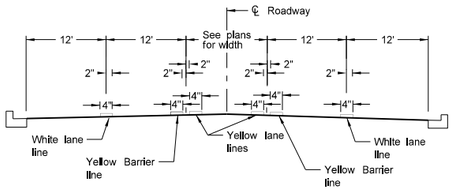
RURAL FIVE LANE ROADWAY
Asphalt Section



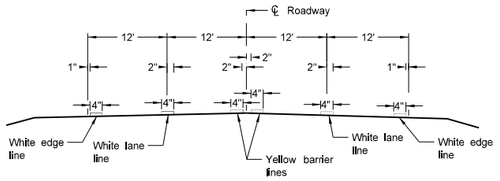
URBAN FIVE LANE SECTION
Concrete Section



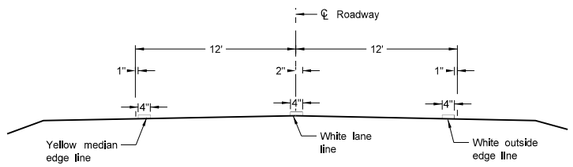
Two Lane Roadway
PRIMARY HIGHWAY
Concrete Section



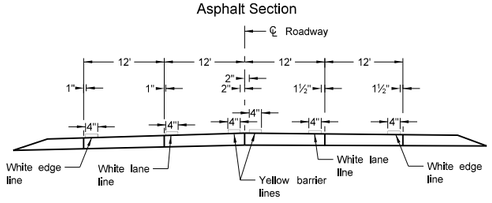
URBAN FIVE LANE SECTION
Asphalt Section



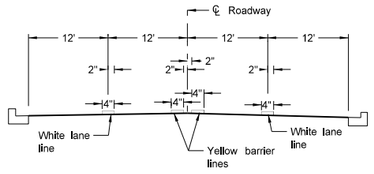
RURAL FOUR LANE ROADWAY
Asphalt Section



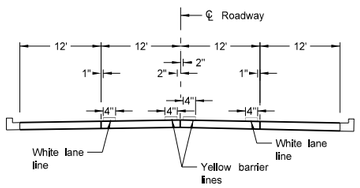
Two Lane Roadway
INTERSTATE HIGHWAY
Asphalt Section



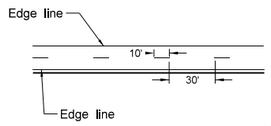
RURAL FOUR LANE ROADWAY
Concrete Section



URBAN FOUR LANE SECTION
Asphalt Section



URBAN FOUR LANE SECTION
Concrete Section



CENTERLINE PAVEMENT MARKING SKIP SPACING DETAIL

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-1-10	
REVISIONS	
DATE	CHANGE

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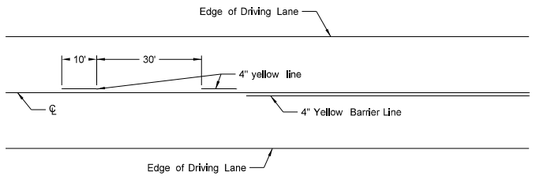
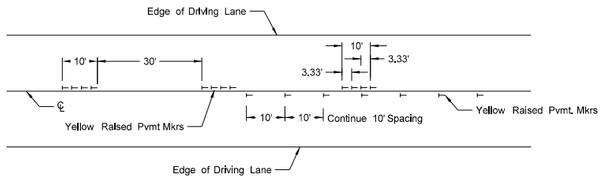
SHORT-TERM PAVEMENT MARKING

D-762-6

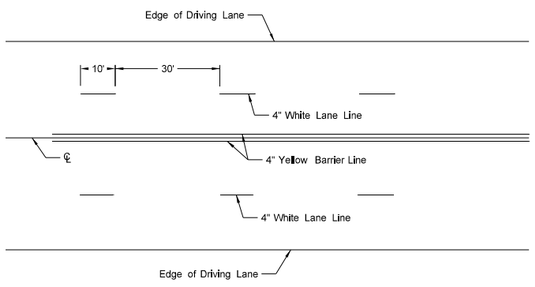


Painted or Tape Lines

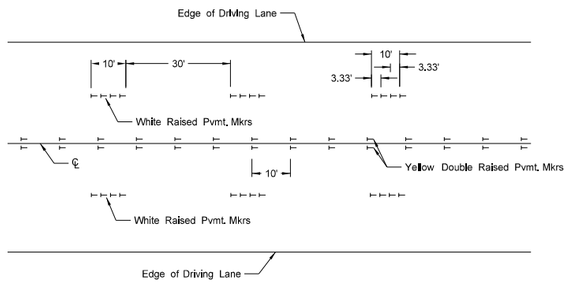


Raised Pavement Markers

TWO-LANE TWO-WAY ROADWAY

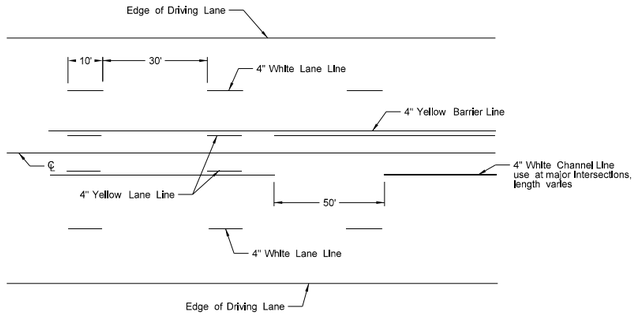


Painted or Tape Lines



Raised Pavement Markers

FOUR LANE ROADWAY



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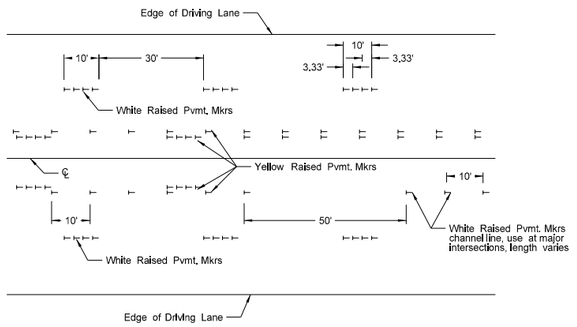
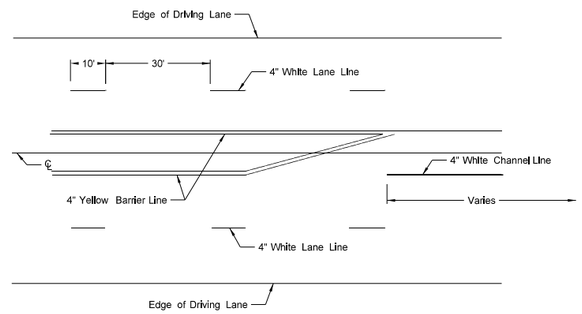


Raised Pavement Markers

FIVE LANE ROADWAY TWO WAY LEFT TURN



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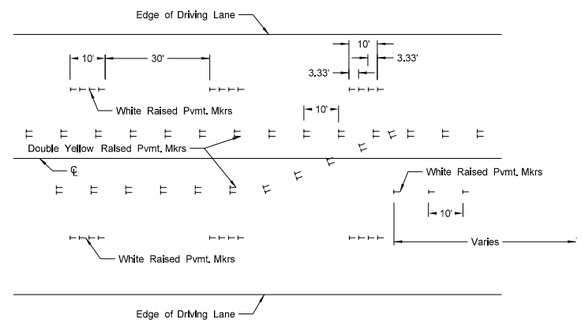

Raised Pavement Markers

FIVE LANE ROADWAY WITH MARKED ISLANDS

NOTES:

1. Two-lane two-way roadways shall have no passing zones placed as shown. No passing zone signs may be placed in lieu of short term no passing zone pavement markings. These signs will be allowed to remain in place for three days, at which time the short term no passing zone pavement marking shall be placed.

2. Short term center line stripe (paint) on top lift shall be carefully placed with exact spacing so that the permanent stripe will match when applied.

3. Raised markers and tape markings shall be removed after permanent pavement marking has been installed. Removed markings shall become the property of the contractor.

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