

DESIGN DATA				
Traffic	Average Daily			Max.Hr.
Current 2014	Pass: NA	Trucks: NA	Total: 45	NA
Forecast 2034	Pass: NA	Trucks: NA	Total: 45	NA
Clear Zone Distance: 18'		Design Speed: 55 M.P.H		
Minimum Sight Dist. for Stopping: 495'		Bridges: HL-93		
Minimum Sight Dist. for Safe Passing: NA				
Sight Dist. for No Passing Zone: NA				
Pavement Design Life NA (years)				

JOB# 12

STUTSMAN COUNTY, NORTH DAKOTA

PLANS FOR

Federal Aid Project No. CNOC-BRC-4741(051)
Structure No. 143-39.0

Project Consists of the Replacement of Bridge 143-39.0
with a 162 Ft. Multi Span Bridge, Road Grading and Incidentals
Project is Located 1 Mile South of Ypsilanti, North Dakota

STATE	PROJECT NO.	PCN	SECTION NO.	SHEET NO.
ND	CNOC-BRC-4741(051)	18714	1	1

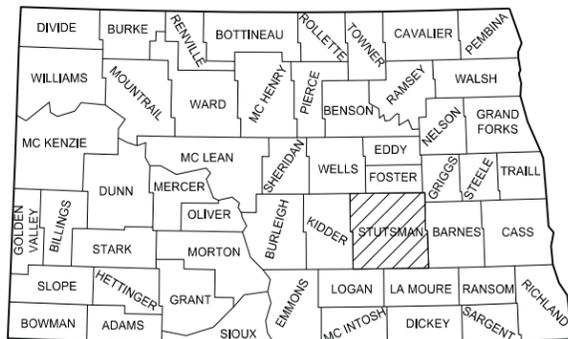
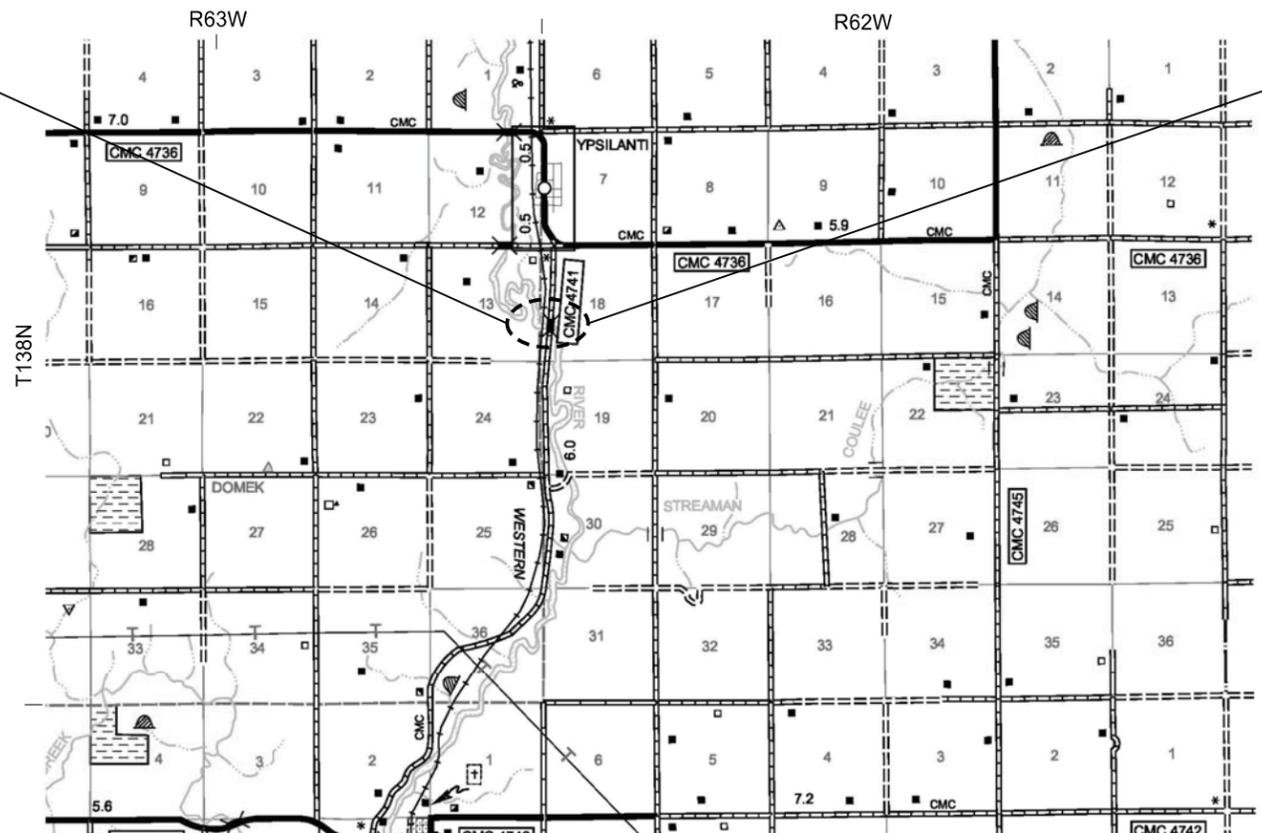
GOVERNING SPECIFICATIONS:

2014 Standard Specifications adopted by the North Dakota
Department of Transportation and the Supplemental Specifications
effective on the date the project is advertised.

PROJECT NUMBER \ DESCRIPTION	NET MILES	GROSS MILES
CNOC-BRC-4741(051)	0.170	0.170

BEGIN PROJECT BRC-4741(051)
STA 6+50
N=406787.6152
E=2453805.3309
3774.6' South and 253'
East of the NW Corner
of Section 18
T136N R62W

END PROJECT BRC-4741(051)
STA 15+50
N=407684.3748
E=24538822.2053
2877.5' South and 321'
East of the NW Corner
of Section 18
T136N R62W



STATE COUNTY MAP

PS&E CORRECTIONS MADE _____ DATE _____
SURVEYED _____ DATE 11-10
DESIGNED _____ DATE 2-16

DESIGNERS
Mike Bassingthwaite, PE
Alex Schwarzhoff, PE
Tim Pearson
Tyler Bircherm
Aaron Medenwaldt

I hereby certify that the attached plans were prepared by me or under my direct supervision and that I am a duly registered professional engineer under the laws of the state of ND.

APPROVED DATE 03/22/2016

Michael L. Bassingthwaite /s/
INTERSTATE ENGINEERING INC.

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LIST OF STANDARD DRAWINGS

<u>Standard No.</u>	<u>Description</u>
D-101-1, 2, 3	NDDOT Abbreviations
D-101-20, 21	Line Styles
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D-255-2	Erosion and Siltation Control - Erosion Control Blanket Installation
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D-261-1	Fiber Roll Placement Details
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D-704-7	Breakaway Systems for Construction Zone Signs – Perforated Tube
D-704-8	Breakaway Systems for Construction Zone Signs – U-Channel Post
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D-704-11	Construction Sign Details Warning Signs
D-704-13	Barricade and Channelizing Device Details
D-704-14	Construction Sign Punching and Mounting Details
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D-764-1	W-Beam Guardrail General Details
D-764-6	Flared Energy Absorbing Terminal
D-764-22	Typical Grading at Bridge Ends with W-Beam Guardrail

LIST OF SPECIAL PROVISIONS (SP)

<u>SP #</u>	<u>Description</u>
SP 0003(14)	Temporary Erosion & Sediment Best Management Practices
SP 0004(14)	Federal Migratory Bird Treaty Act
SP 5107(14)	Permits and Environmental Considerations

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	CNOC-BRC-4741(051)	6	1

NOTES

100-P01 UTILITIES: Utilities that the Engineer has been made aware of are shown on the plans. Other utilities may exist that are not shown. Underground utility locations are approximate and not all utilities are shown on the plans. The location and elevations are unknown. The Contractor will be liable for any costs resulting from damage to utilities or pipelines.

Utility companies will move or adjust conflicting facilities that are not designated for relocation in the plan documents. Coordinate work with the utility companies affected by the project.

107-114 RAILROAD PROTECTIVE LIABILITY INSURANCE: This project crosses the Red River Valley and Western Railroad Company at RP 14.10. The type of work that will be performed within the railroad right of way is bridge replacement, road grading, and incidentals. Direct inquiries regarding protective liability insurance to:

Mr. Dan Zink, Director of Administration
 Red River Valley and Western Railroad Company
 P.O. Box 608
 Wahpeton, ND 58074
 701-642-8257

107-710 HAUL ROADS: Before submitting a proposal, contact the appropriate State, County, Township, or City officials to determine if there are any roadways that will be designated as "no haul routes".

203-P01 COMMON EXCAVATION: Benching of the existing roadway in-slopes shall be required. Each bench shall be thoroughly compacted before additional embankment is placed. All scarifying, re-compacting, and benching shall be included in bid price for "Common Excavation-Type B". "Common Excavation-Type B" shall be paid at plan quantity.

203-P02 TOPSOIL: Arrangements for topsoil storage area shall be made if room isn't available within the right-of-way. Topsoil shall be spread evenly over the entire disturbed area, except 28-foot roadbed, approaches, and riprap. No payment will be made for additional handling of topsoil that is moved to provide additional excavation area between proposed grading limits and the right-of-way. The bid item "Topsoil" includes all labor, materials, and equipment associated with stripping, stockpiling, and re-spreading the topsoil. Topsoil will not be measured separately and will be paid at plan quantity.

203-P03 BORROW-EXCAVATION: The Contractor shall be responsible for obtaining areas to provide suitable "Borrow" material. Compaction of Embankment material shall be in accordance with Section 203.04 E.3 of the Standard Specifications.

253-P01 MULCHING: All disturbed areas are to be straw mulched after seeding is complete.

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ENVIRONMENTAL COMMITMENTS

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	CNOC-BRC-4741(051)	6	2

ENVIRONMENTAL COMMITMENTS (EC): The North Dakota Department of Transportation the Federal Highway Administration, and Stutsman County have made environmental commitments to secure approval of this project. The environmental commitments are as follows:

EC-1: Unavoidable permanent impacts will be mitigated onsite, adjacent to the project, or at a NDDOT approved mitigation site or bank in accordance with the mitigation guidance^{2, 3}.

ACTION REQUIRED /TAKEN: Permanent Impacts of 0.10 acres will be mitigated at the Stutsman County wetland mitigation bank.

Summary Impact Table			
Total Permanent Impact Summary		Temporary Impacts and additional information	
Wetland Type	Total (Acres)	Wetland Type	Total (Acres/LF)
Natural/JD	0.1	Temporary JD	0.03
Natural/Non-JD	0.0	Non-JD Temporary	0.0
Artificial/JD	0.03	Permanent JD > 0.10	0.0
Artificial/Non-JD	0.0	Permanent OW	0.05 ac/87 ft.
Total	0.13	Temporary OW	0.15 ac/87 ft

Wetland Impact Table

Wetland Number	Test Hole (in wetland)	Location	LONG (Dec. Deg.)	LAT (Dec. Deg.)	Field Cowardin Classification	Wetland Type	Wetland Size (acres)	Wetland Feature	Wetland Impacts (acres)		Wetland Mitigation			Location: Acreage; Wetland#; Ratio	Onsite Mitigation Acres
											Mitigation Required				
											Temp. Ac.	Perm. Ac.	EO 11990		
1	Ypsi-1-w	Sec. 18, T138N, R62W	98.5644	46.7652	PEMA	Fringe Riverine Wetland	0.60	Natural	0.00	0.00	Y	Y	N		
2a	Ypsi-2-w	Sec. 18, T138N, R62W	98.5642	46.7657	PEMA	Fringe Riverine Wetland	0.10	Natural	0.00	0.02	Y	Y	N		
2c	---	Sec. 18, T138N, R62W	98.5646	46.7670	PEMA	Fringe Riverine Wetland	0.02	Natural	0.00	0.04	Y	Y	N		
2b	Ypsi-3-w	Sec. 18, T138N, R62W	98.5643	46.7669	PEMA	Fringe Riverine Wetland	0.06	Natural	0.00	0.04	Y	Y	N		
2e	---	Sec. 18, T138N, R62W	98.5640	46.7667	PEMA	Fringe Riverine Wetland	0.01	Natural	0.00	0.00	Y	Y	N		
3	---	Sec. 18, T138N, R62W	98.5640	46.7669	PEMA	Linear Slope Wetland	0.11	Natural	0.00	0.00	Y	Y	N		
4	Ypsi-4-w	Sec. 18, T138N, R63W	98.564	46.7674	PEMA	Floodplain Basin	0.19	Natural	0.00	0.00	Y	Y	N		
5	---	Sec. 18, T138N, R63W	98.5649	46.7651	PEMA	Linear Slope Wetland	0.02	Artificial	0.00	0.00	N	N	N		
6	---	Sec. 18, T138N, R63W	98.5647	46.7661	PEMA	Linear Slope Wetland	0.07	Artificial	0.03	0.03	N	N	N		artificial / not required
Total							1.18		0.03	0.13					0

Other Waters Impact Table

Number	Location	Other Waters							Other Water Mitigation									
		LONG West (Dec. Deg.)	LAT North (Dec. Deg.)	Local Waterway Name	Tributary To	Field Cowardin Classification	OW Size (acres)	OW Length (feet)	Feature	Impacts to Other Waters				Mitigation Required			Mitigation Location; ratio	Method
										Acres		Linear Feet		EO 11990	USACE	USFWS		
										Temp	Perm	Temp	Perm					
#OW 2b	Sec. 26, T132N, R53W	98.5644	46.7668	James River	James River	R2UB3	0.8	87	Perennial Stream	0.15	0.05	87	87	N	Y	N	on site	riprap in the river channel lowered 1'
Total							0.8	87		0.15	0.05	87	87					

EC- 2: No construction or demolition activities will take place during the spawning season in the James River from April 15 to June 1.

EC-3: The Contractor shall prevent the introduction of ANS into North Dakota waters, or transport of aquatic vegetation to or from any waters of the state, or transport of any aquatic vegetation into the state.

ACTION TAKEN/REQUIRED: The contractor shall follow the North Dakota Game and Fish Department’s (NDGFD) Administrative Rules 30-3-06 for compliance with ND Century Code Chapter 20.1-17 on Aquatic Nuisance Species (ANS). Contractor shall notify the NDGFD at least 72 hours prior to the placement IN or ON the waters of the State of North Dakota of any and all vehicles, vessels, pumps and equipment that will be used in the project, to allow the Department sufficient time to inspect any and all such equipment for ANS. The NDGFD ANS Coordinator, Fred Ryckman, shall be contacted by phone (701.770.0920) or e-mail fryckman@nd.gov for equipment inspections, or any additional information regarding ANS prevention protocol.

PERMITS REQUIRED: NDPDES (North Dakota Pollutants Discharge Elimination System) – to be obtained by the contractor. **The owner of the permit shall be listed as Stutsman County.**

¹ A wetland Jurisdictional Determination was issued by the USACE on 2/11/16; NWO-2010-0265-BIS.

² All impacts to natural wetlands (natural/jurisdictional and natural/non-jurisdictional), regardless of size, as well as impacts greater than 0.10 acre to artificial/jurisdictional wetlands require mitigation.

³ All artificial/non-jurisdictional, deep water (impacts greater than 6.6 feet), Other Waters less than 300 linear feet (determined by the USACE on a case by case), and temporary impacts do not require mitigation.

Estimated Quantities

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	CNOC-BRC-4741(051)	8	1

SPEC	CODE	DESCRIPTION	UNIT	UNITS
103	0100	CONTRACT BOND	L SUM	1
107	0100	RAILROAD PROTECTION INSURANCE	LSUM	1
202	0105	REMOVAL OF STRUCTURE	LSUM	1
203	0102	COMMON EXCAVATION-TYPE B	CY	1,033
203	0109	TOPSOIL	CY	798
203	0140	BORROW-EXCAVATION	CY	1,113
210	0101	CLASS 1 EXCAVATION	L SUM	1
210	0127	CHANNEL EXCAVATION	L SUM	1
210	0209	FOUNDATION FILL	TON	350
210	0411	FOUNDATION PREPARATION	LSUM	1
216	0100	WATER	MGAL	30
251	0200	SEEDING CLASS II	ACRE	2
251	2001	TEMPORARY COVER CROP	Mile	0.17
253	0101	STRAW MULCH	ACRE	2
255	0102	ECB TYPE II	SY	200
256	0201	RIPRAP GRADE II	TON	1,160
260	0100	SILT FENCE UNSUPPORTED	LF	800
260	0101	REMOVE SILT FENCE UNSUPPORTED	LF	800
261	0112	FIBER ROLLS 12IN	LF	1,270
261	0113	REMOVE FIBER ROLLS 12IN	LF	260
262	0100	FLOATATION SILT CURTAIN	LF	400
262	0101	REMOVE FLOATATION SILT CURTAIN	LF	400
302	0356	AGGREGATE SURFACE COURSE CL 13	TON	600
602	0130	CLASS AAE-3 CONCRETE	CY	146.2
602	1130	CLASS AE-3 CONCRETE	CY	173.2
604	9610	PRESTRESSED BOX BEAM-27IN	LF	626
612	115	REINFORCING STEEL - GRADE 60	LBS	16,347
612	116	REINFORCING STEEL - GRADE 60 - EPOXY COATED	LBS	28,266
616	364	STRUCTURAL STEEL M270-GRADE 36	LBS	1,546
622	0040	STEEL PILING HP 12X53	LF	820
624	0151	RAILING	LF	318.8
626	0120	PIER COFFERDAM	EA	2
702	0100	MOBILIZATION	L SUM	1
704	1000	TRAFFIC CONTROL SIGNS	UNIT	1,153
704	1052	TYPE III BARRICADES	EA	9
714	9720	UNDERDRAIN PIPE PVC PERFORATED 4IN	LF	60
714	9770	UNDERDRAIN PIPE PVC NON-PERFORATED 4IN	LF	80
764	131	W-BEAM GUARDRAIL	LF	275
764	145	W-BEAM GUARDRAIL END TERMINAL	EA	4

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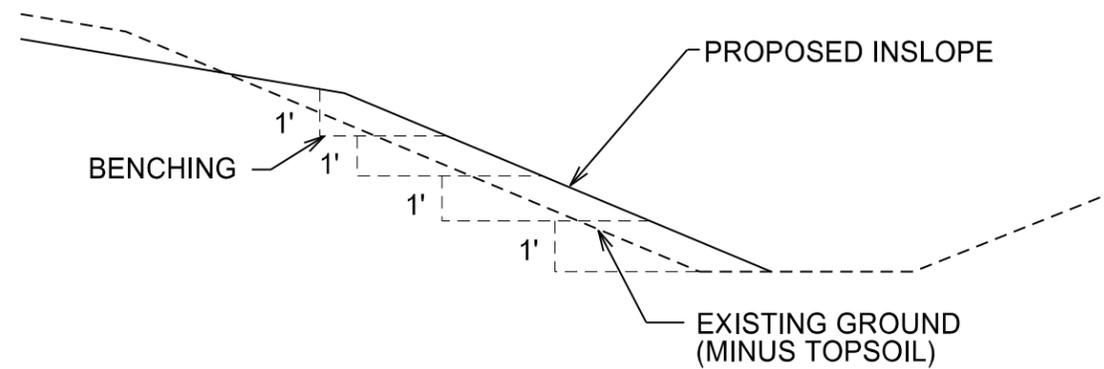
BASIS OF ESTIMATE

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	CNOC-BRC-4741(051)	10	1

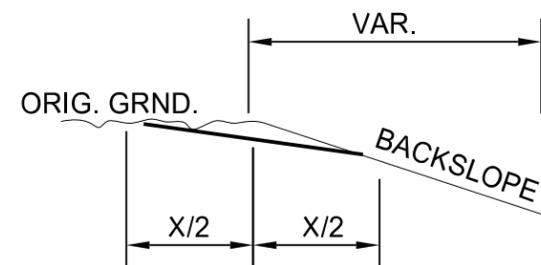
203 BORROW-EXCAVATION	
Plan dimension less structural fill plus 40% for shrinkage	
210 FOUNDATION FILL	
Plan dimension plus 25% for shrinkage x 1.5 Tons/CY	
216 WATER	
Common Excavation	4 gal/CY
Borrow	4 gal/CY
Dust Palliative	25 Mgal/mile
Aggregate Surface Course	30 gal/Ton
256 RIPRAP GRADE II	
	1.5 Tons/CY
302 AGGREGATE SURFACE COURSE CLASS 13	
4" Depth, 24' top width, 2' sloughs @ 1.875 Tons/CY	3178 Tons/mile
Transition to existing roadway (2)	20 Tons each
Guardrail Widening	20 Tons (Total)

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STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	CNOC-BRC-4741(051)	20	1



BENCHING TYPICAL SECTION
N.T.S.



BACKSLOPE ROUNDING WHERE X = 10'
UNLESS RESTRICTED BY HEIGHT OF BACKSLOPE

BACKSLOPE ROUNDING

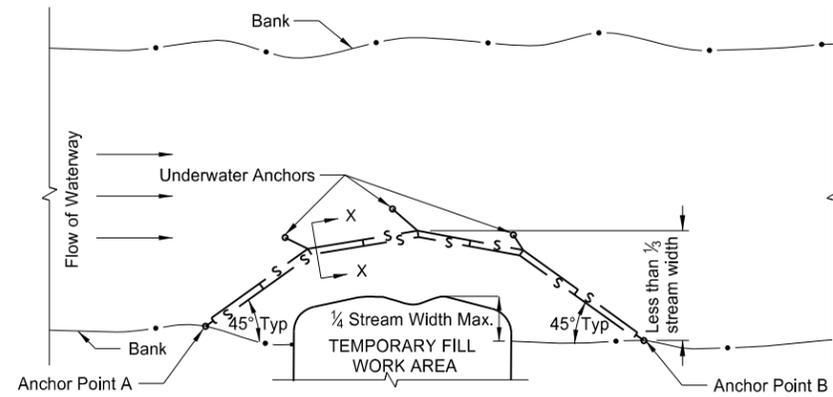
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JAMES RIVER
COUNTY ROAD 63
STUTSMAN COUNTY, NORTH DAKOTA

Details

TYPICAL INSTALLATIONS
May vary with conditions

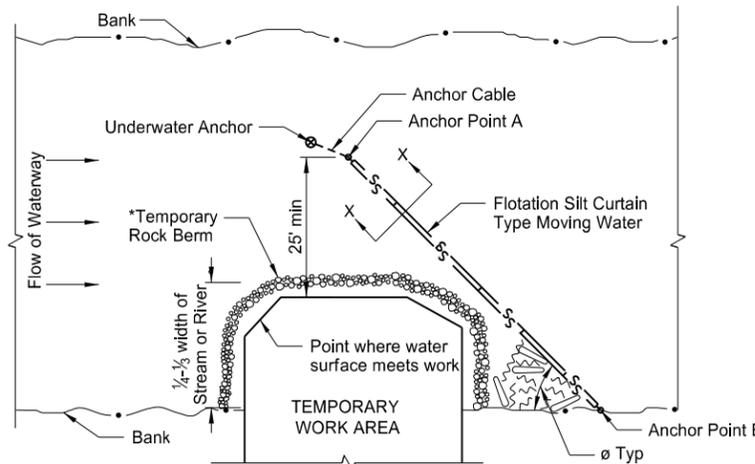
STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	CNOC-BRC-4741(051)	20	2



PLAN VIEW
FLOTATION SILT CURTAIN - TYPE WORK AREA

DESIGN GUIDELINES:

When temporary work encroaches less than 1/4 of the width of stream.



ø	WATER VELOCITY
45°	slow, less than 3 ft/sec
35°	moderate, 3 - 5 ft/sec

PLAN VIEW

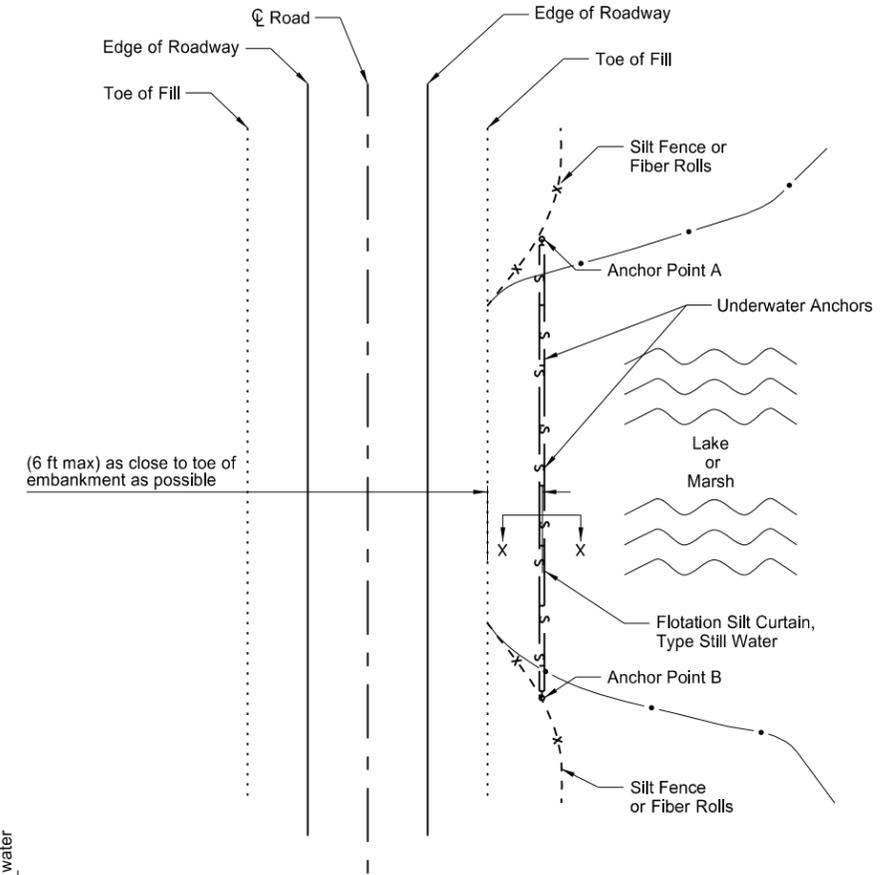
FLOTATION SILT CURTAIN - TYPE MOVING WATER

DESIGN GUIDELINES:

When temporary work encroaches more than 1/4 but less than 1/3 width of the stream.

For narrow waterways, the curtain may be placed 1 foot above the bottom of waterway to allow water flow.

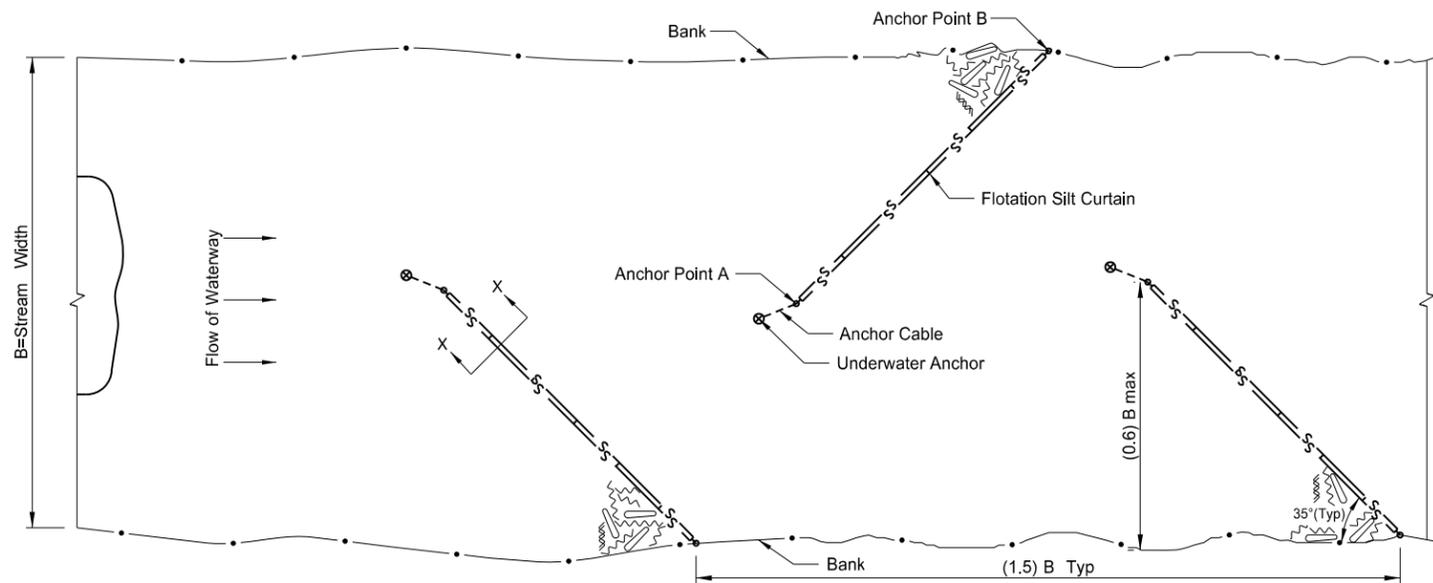
*In areas where the plans call for riprap at the bridge, provide a temporary rock berm. Include all costs for the temporary rock berm in price bid for the "Riprap".



PLAN VIEW

FLOTATION SILT CURTAIN - TYPE STILL WATER

The silt curtain shall extend onto shore and shall also be anchored there.

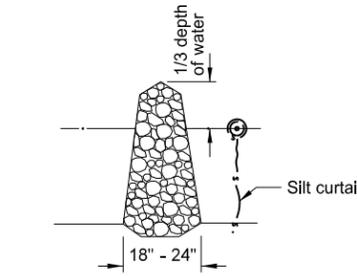


PLAN VIEW

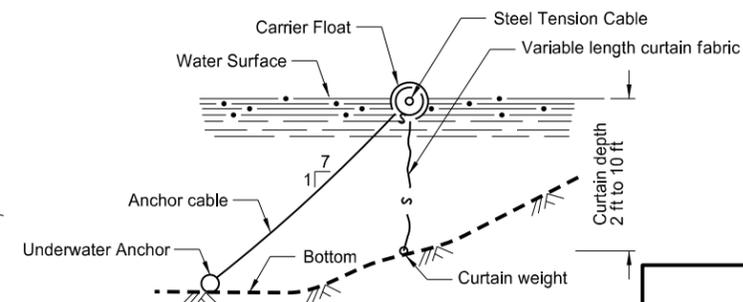
FLOTATION SILT CURTAIN - TYPE HERRING BONE PATTERN

DESIGN GUIDELINES:

When temporary work encroaches more than 1/3 width of the stream
Or where stream width doesn't allow use of Type Moving Water



TEMPORARY ROCK BERM



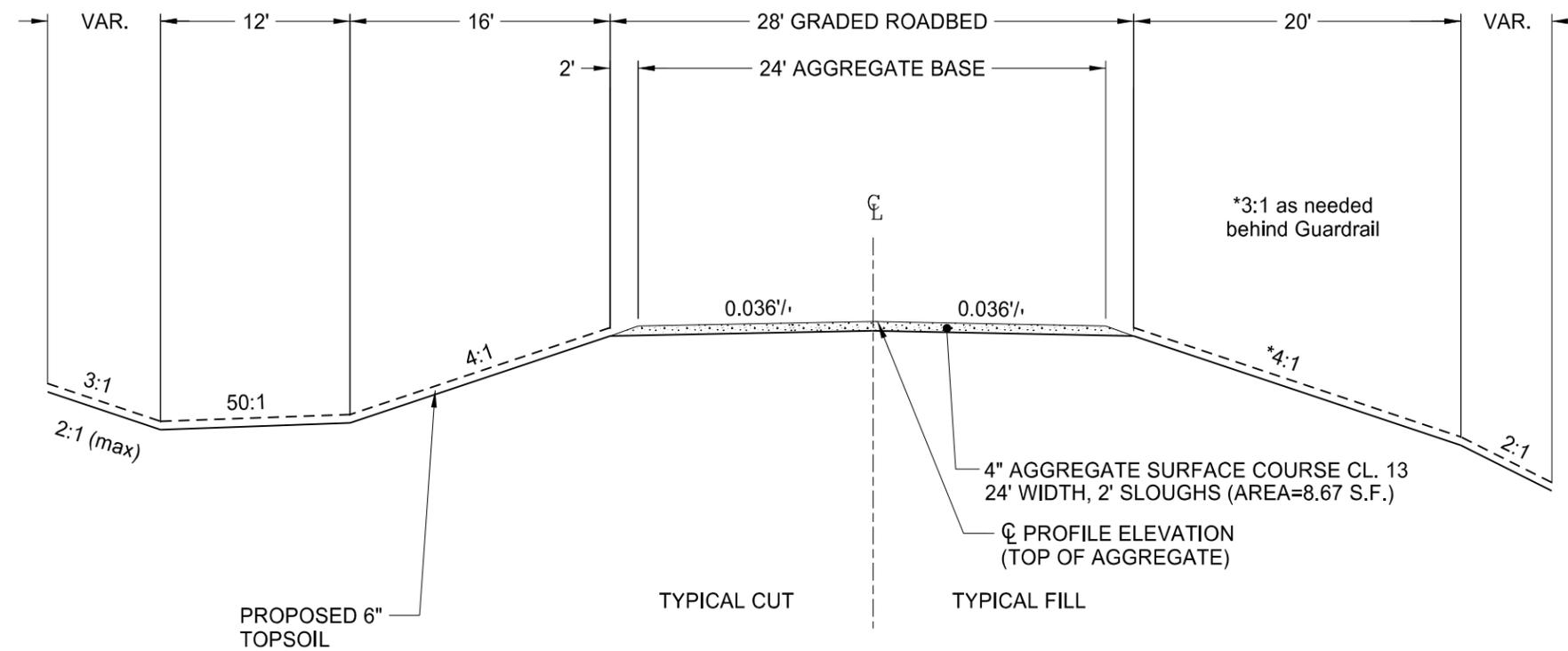
SECTION X-X
FLOTATION SILT CURTAINS

Note:
Maximum water velocity for moving water = 5 ft/sec

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JAMES RIVER
COUNTY ROAD 63
STUTSMAN COUNTY, NORTH DAKOTA
Temporary Erosion Control - Flotation Silt Curtain

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	CNOC-BRC-4741(051)	30	1



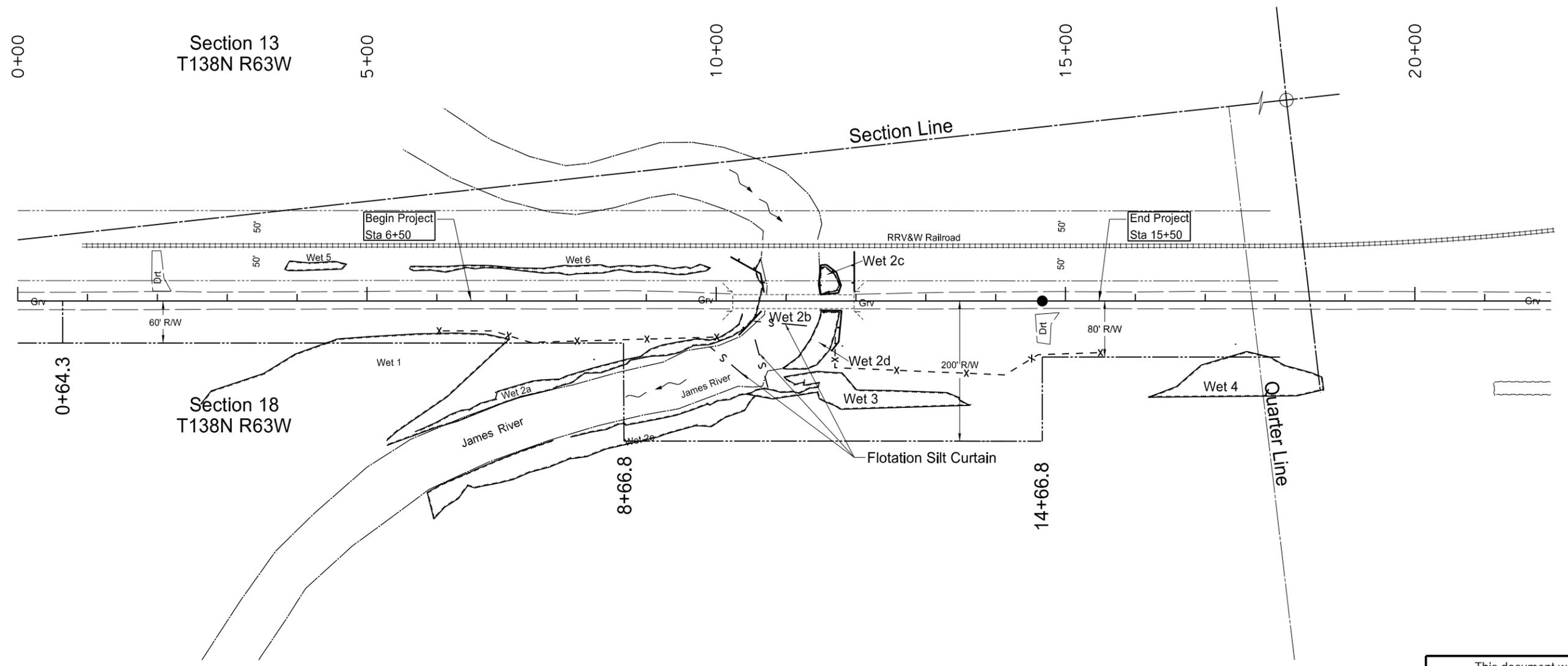
ROADWAY SYMMETRICAL ABOUT CENTERLINE

Proposed Typical Section
 STA 6+50 TO STA 15+50 N.T.S.

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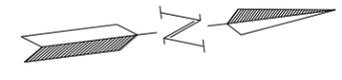
JAMES RIVER
 COUNTY ROAD 63
 STUTSMAN COUNTY, NORTH DAKOTA
 Typical Section

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	CNOC-BRC-4741(051)	76	1



Fiber Rolls 12IN		
Sta. 10+40	LT	50 LF
Sta. 10+40	RT	70 LF
Sta. 11+70	LT	80 LF
Sta. 11+80	RT	60 LF
Silt Fence Unsupported		
Sta. 6+00 to 10+00	RT	400 LF
Sta. 11+70 to 15+50	RT	400 LF
Flotation Silt Curtain		
Sta 10+00	RT	400 LF

Erosion Control Legend	
	Fiber Rolls 12 IN
	Silt Fence Unsupported
	Flotation Silt Curtain
	Riprap
	ECB

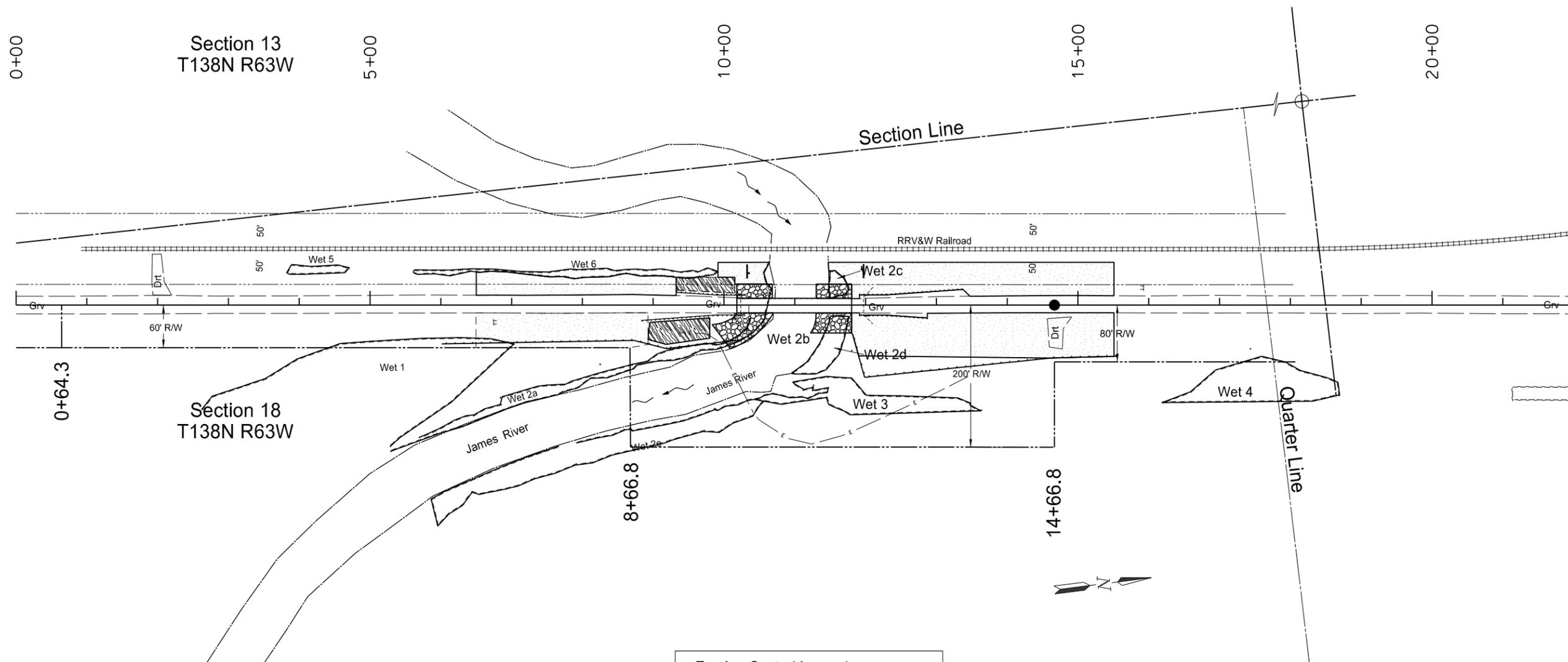


Notes:
 All features shown shall be adjusted to comply with ND PES permit. Installations are anticipated to be staged as construction advances. Additional fiber rolls shall be installed at critical locations.
 All features on this sheet are expected to be removed prior to permanent feature installation.

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JAMES RIVER
 COUNTY ROAD 63
 STUTSMAN COUNTY, NORTH DAKOTA
 Temporary Erosion Control

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	CNOC-BRC-4741(051)	77	1



Fiber Rolls 12IN		
Sta. 10+30	LT	30 LF
Sta. 12+00	LT	30 LF
Sta. 6+00 to 10+30	RT	450 LF
Sta. 11+90 to 15+50	RT	500 LF
ECB Type II		
Sta. 10+00	RT	100 SY
Sta. 10+00	LT	100 SY
Seeding Class II		
Sta. 6+50 to 15+50		2 Acres
Straw Mulch		
Sta. 6+50 to 15+50		2 Acres

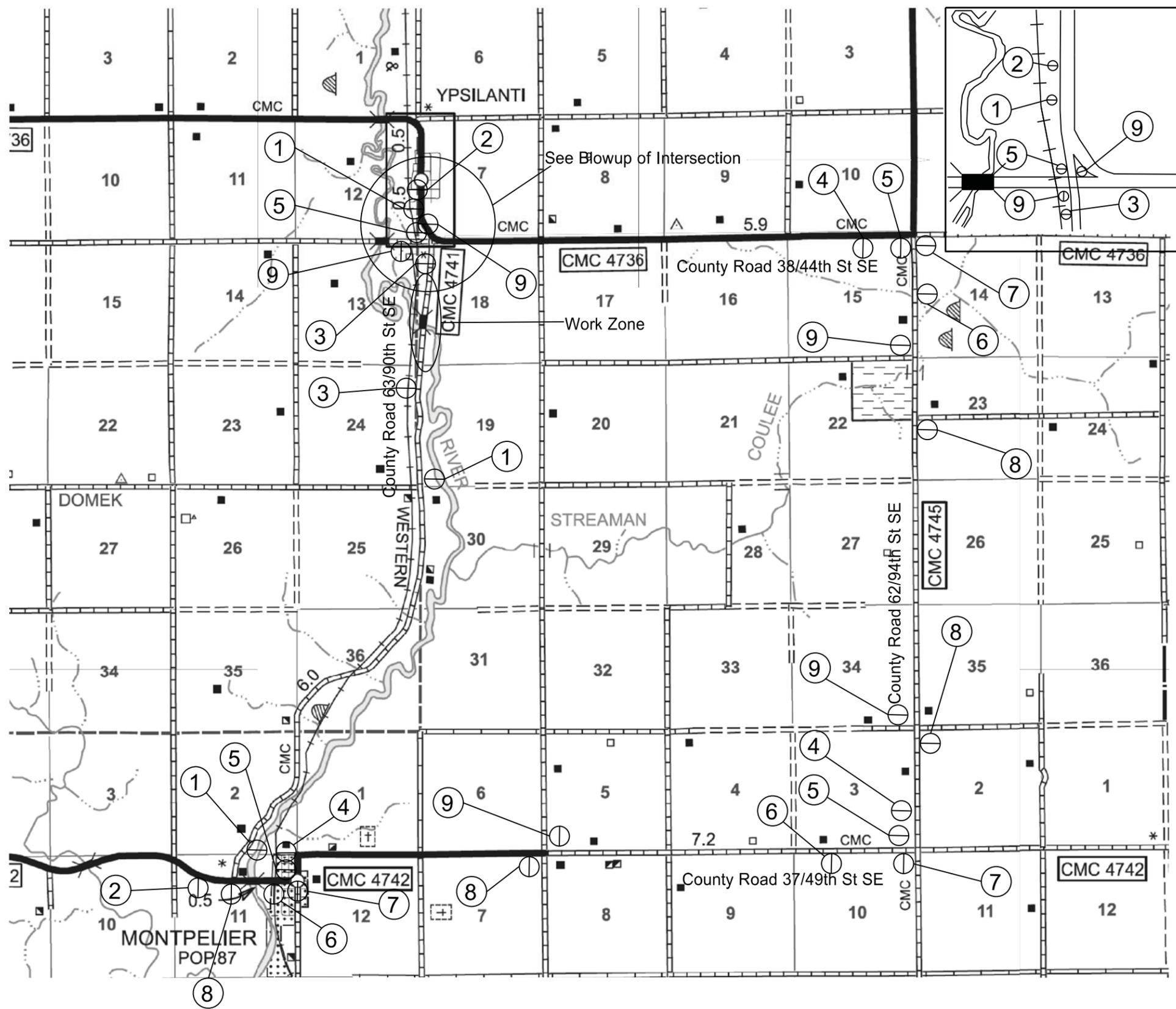
Erosion Control Legend	
	Fiber Rolls 12 IN
	Silt Fence Unsupported
	Flotation Silt Fence
	Riprap
	ECB
	Seeding and Mulch

Note: Silt fence installed for temporary control shall be removed prior to seeding and installation of permanent devices.

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JAMES RIVER
COUNTY ROAD 63
STUTSMAN COUNTY, NORTH DAKOTA
Permanent Erosion Control

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	CNOC-BRC-4741(051)	100	1



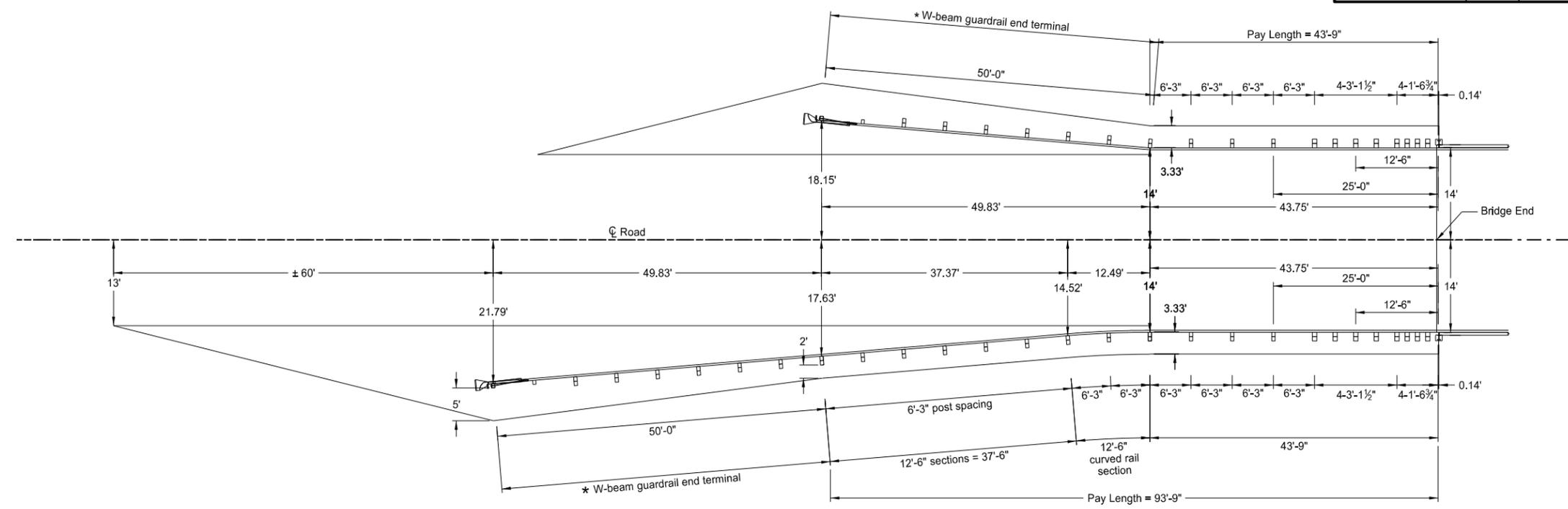
- ① R11-3a-60 "Road Closed Ahead" - "Local Traffic Only" with Type III Barricade Mounted (1 Barricade Post Mounted)
- ② W20-2-48 "Detour 2000 Feet" Post Mounted
- ③ R11-2-48 "Road Closed" with Type III Barricade Mounted (3 Barricades)
- ④ M4-8-24 "Detour" M3-3-24 "South" M1-6-24 County Route Marker M5-1-21 " " or " "
- ⑤ M4-8-24 "Detour" M3-3-24 "South" M1-6-24 County Route Marker M6-1-21 " - " or " - "
- ⑥ M4-8-24 "Detour" M3-3-24 "North" M1-6-24 County Route Marker M5-1-21 " " or " "
- ⑦ M4-8-24 "Detour" M3-1-24 "North" M1-6-24 County Route Marker M6-1-21 " - " or " - "
- ⑧ M4-8-24 "Detour" M3-1-24 "North" M1-6-24 County Route Marker M6-3-21 " ↑ "
- ⑨ M4-8-24 "Detour" M3-3-24 "South" M1-6-24 County Route Marker M6-3-21 " ↑ "

The construction signing layout is for informational purposes only. Traffic control signing shall be installed as per MUTCD manual and/or standard drawings.

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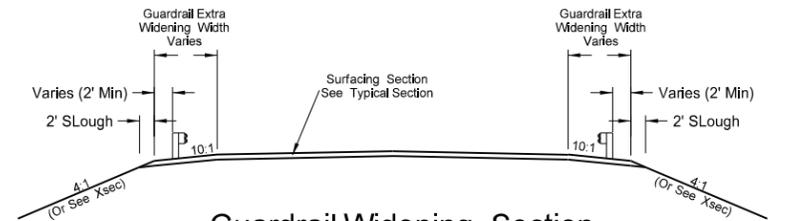
JAMES RIVER
 COUNTY ROAD 63
 STUTSMAN COUNTY, NORTH DAKOTA
 Detour Signing Layout

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	CNOC-BRC-4741(051)	130	1



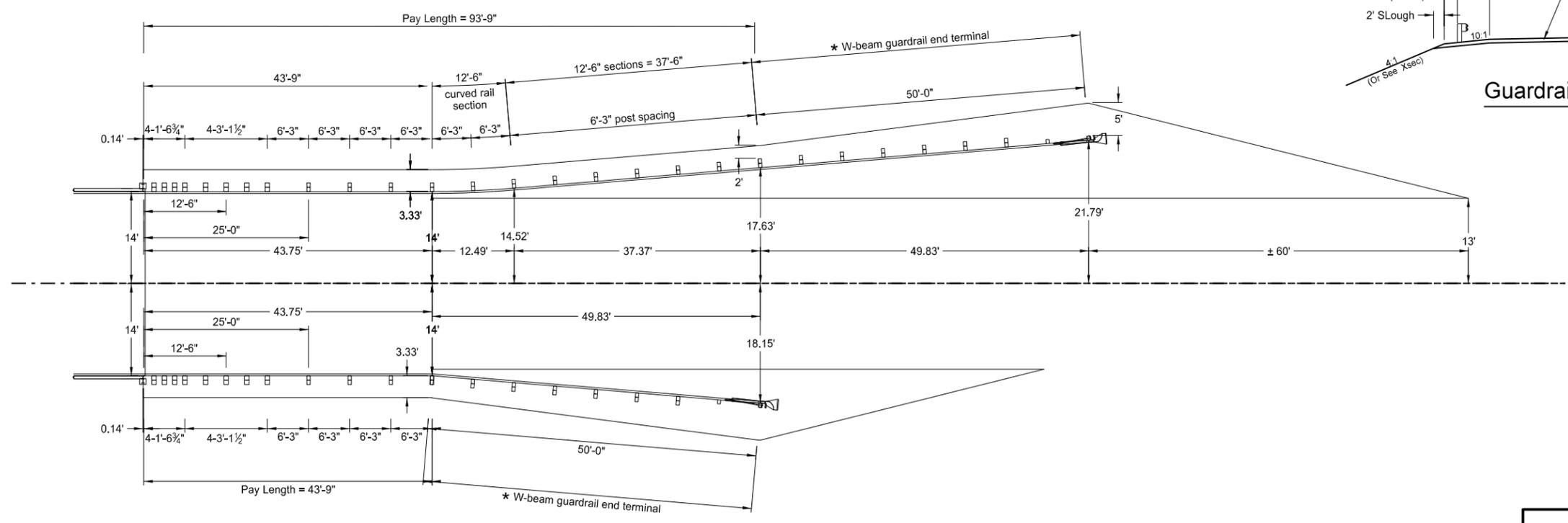
Guardrail Layout

South End of Bridge
NTS



Guardrail Widening Section

NTS



Guardrail Layout

North End of Bridge
NTS

- Notes:
1. See Standard Drawing D764-1, D-764-6, and D-764-22.
 2. * FLEAT terminal required
 3. All ϕ offsets and dimensions are from face of rail.

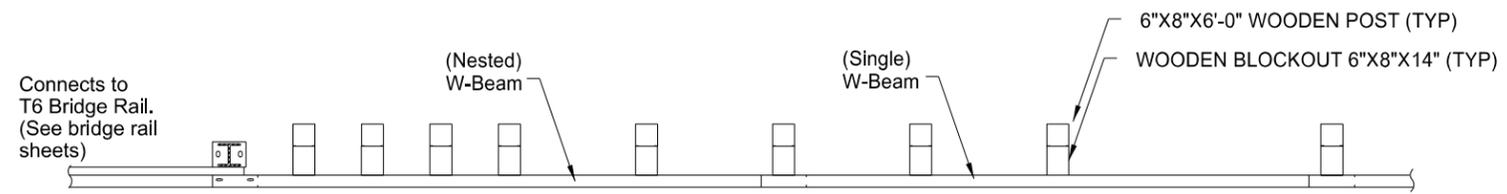
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JAMES RIVER
COUNTY ROAD 63
STUTSMAN COUNTY, NORTH DAKOTA
Guardrail at Bridge Ends

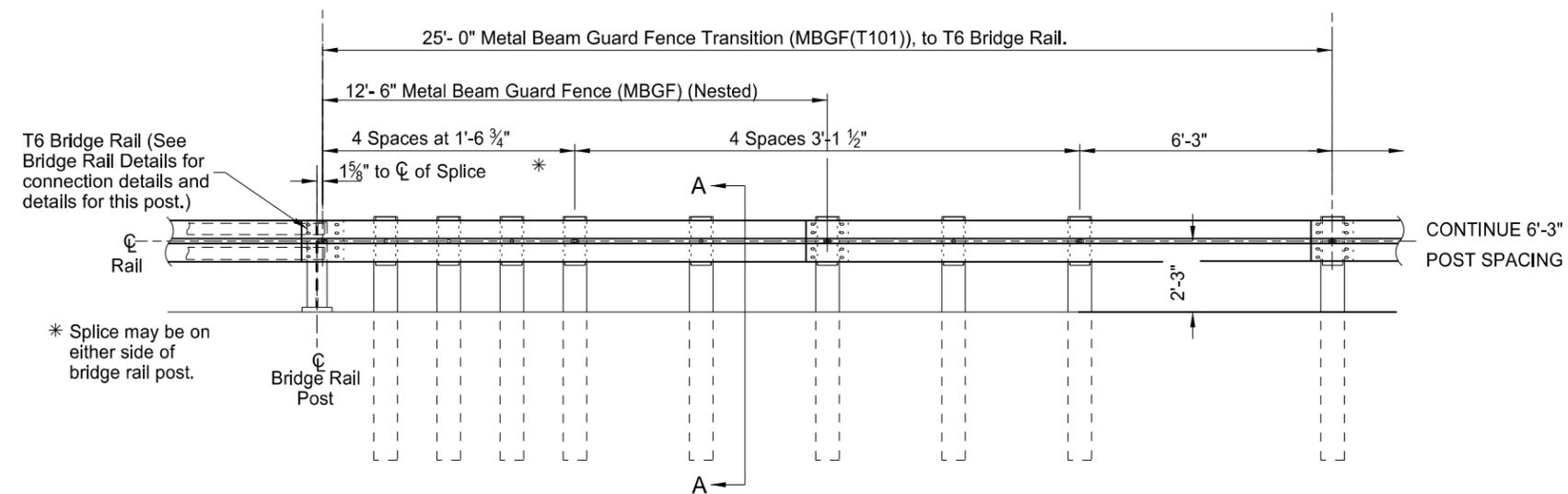
STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	CNOC-BRC-4741(051)	130	2

GENERAL NOTES

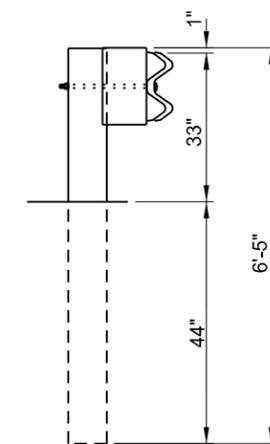
1. Rail element shall meet all requirements of AASHTO M-180 except as modified on the plans.
2. See standard drawing D-764-1 for blockout attachment & typical post attachment details.



TYPICAL PLAN VIEW



TYPICAL ELEVATION VIEW

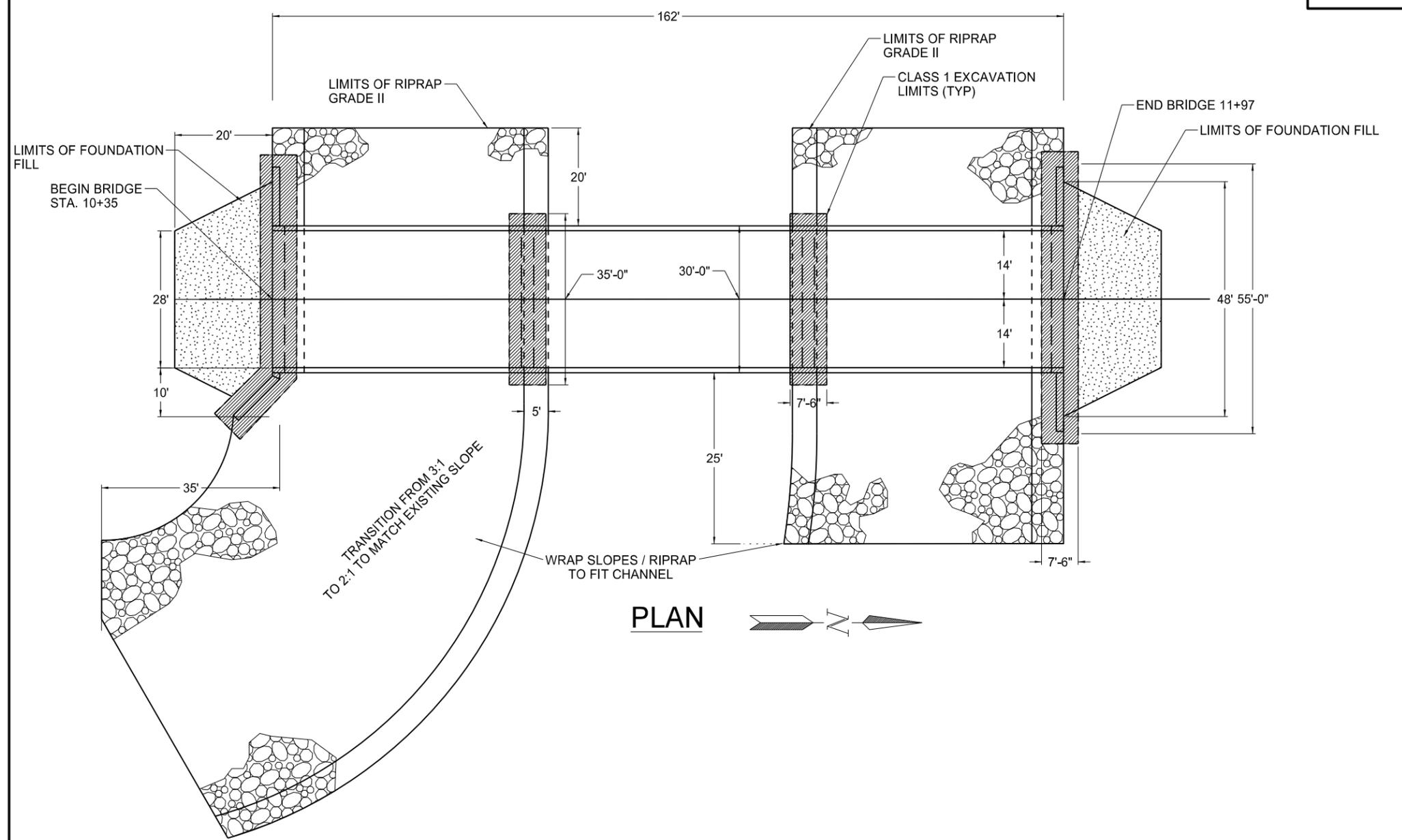


SECTION A-A

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COUNTY ROAD 63
STUTSMAN COUNTY, NORTH DAKOTA

Guard Rail Detail



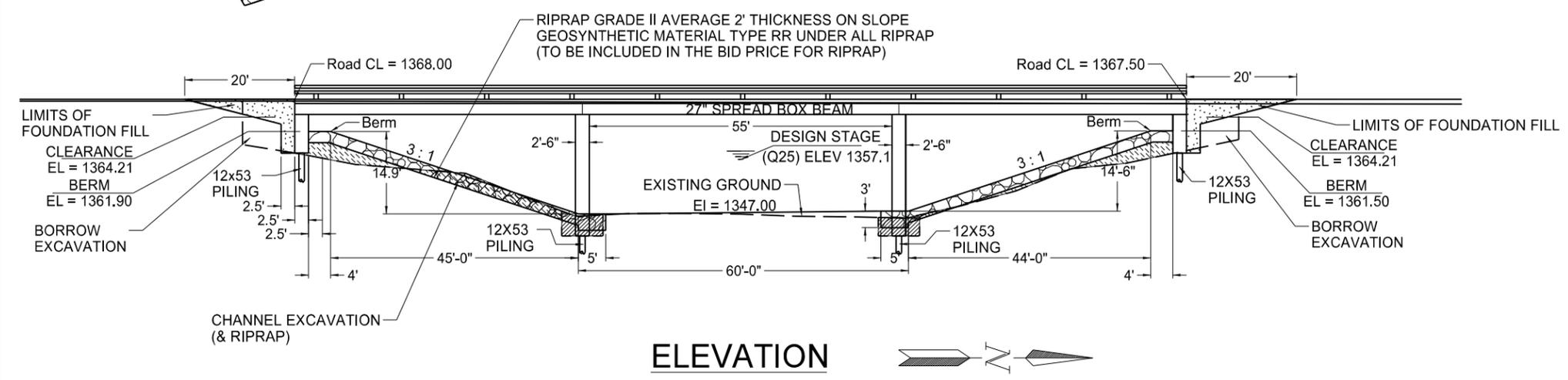
PLAN

LEGEND

- CLASS 1 EXCAVATION
- FOUNDATION FILL
- RIP RAP
- CHANNEL EXCAVATION
- EMBANKMENT

EVENT	FLOW (CFS)	HEADWATER ELEVATION
Q2	496	1351.24
Q5	1877	1355.34
Q10	2365	1356.15
Q25	3005	1357.10
Q50	4036	1358.44
Q100	5251	1359.77
Q500	8864	1362.72

WA = 1919 SF



ELEVATION

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JAMES RIVER
 COUNTY ROAD 63
 STUTSMAN COUNTY, NORTH DAKOTA

Bridge Excavation Limits/
 Hydraulic Design Data

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
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DESIGN STRENGTHS:
 f'c = 3,000 PSI ~ CLASS AE-3 CONCRETE
 f'c = 4,000 PSI ~ CLASS AAE-3 CONCRETE
 f'ci = 4,500 PSI ~ PRESTR. GIRDER CONCRETE
 f'c = 6,000 PSI ~ PRESTR. GIRDER CONCRETE
 Fy = 60,000 PSI ~ REINFORCING STEEL
 f's = 270 KSI ~ LOW RELAXATION PRESTRESSING STRANDS

LRFD DESIGN [HL 93 DESIGN LOADING]
 F.W.S. 15 PSF

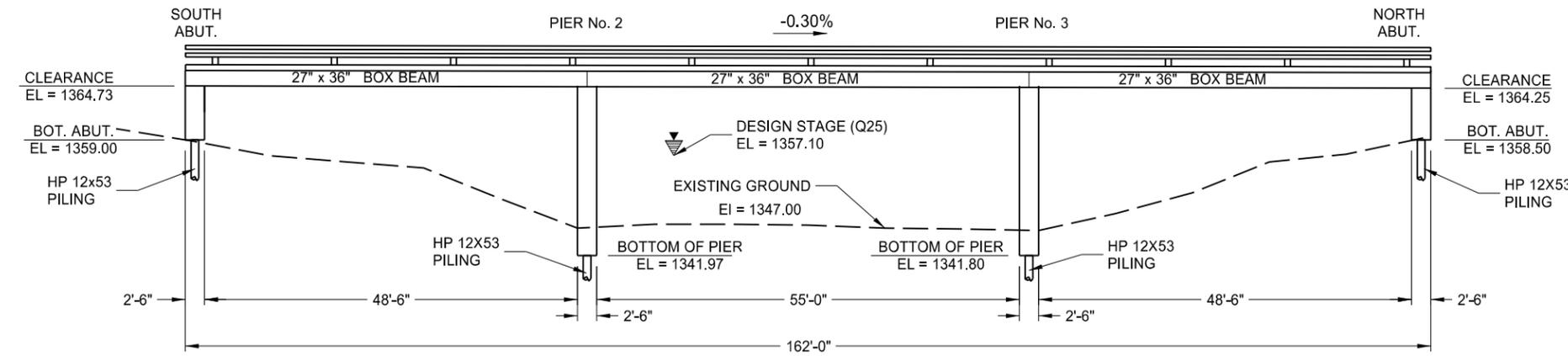
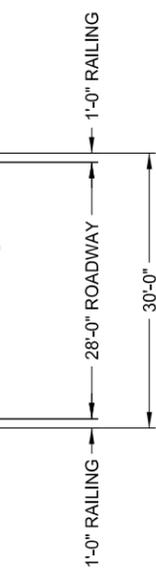
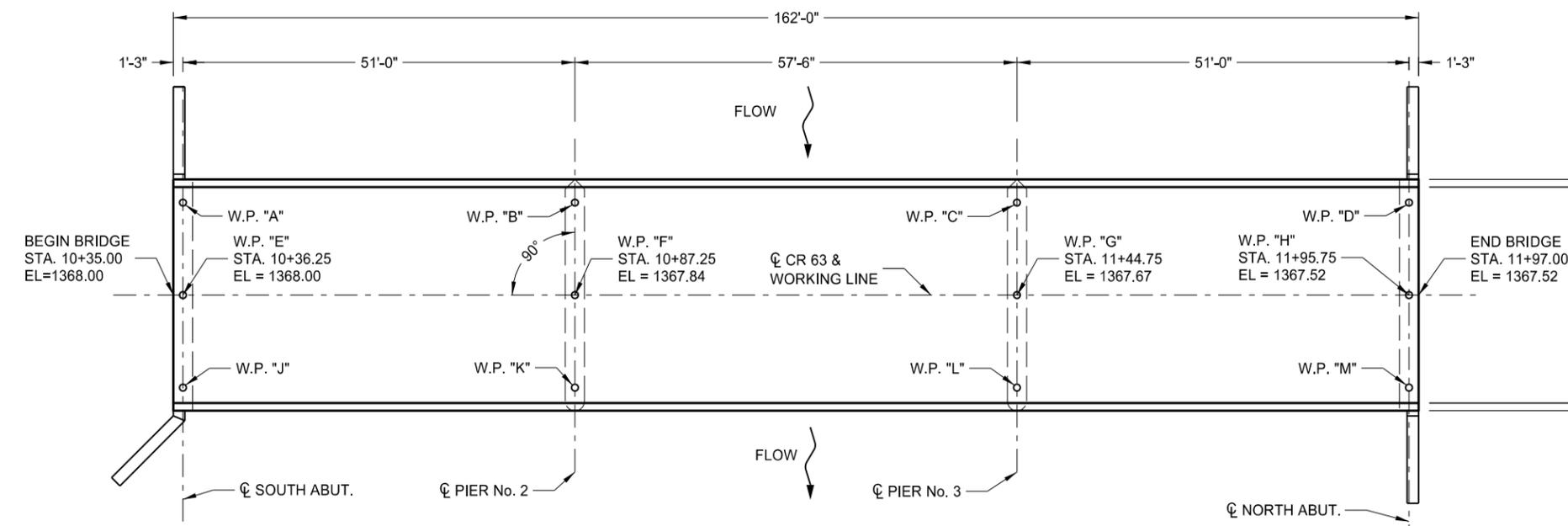
PLAN NOTES

- REINFORCING BAR MARKS SHALL BE DEFINED AS SHOWN BELOW

A502E

- EPOXY COATED BAR
- BAR NUMBER
- BAR SIZE (ENGLISH)
- LOCATION OR POSITION CODE

- THE ABUTMENT SHALL NOT BE BACKFILLED UNTIL THE DECK IS CAST AND CURED.



BRIDGE BID ITEMS

SPEC	CODE	ITEM DESCRIPTION	UNIT	QUANTITY
210	0101	CLASS 1 EXCAVATION	L SUM	1
210	0127	CHANNEL EXCAVATION	L SUM	1
210	0209	FOUNDATION FILL	TON	350
210	0411	FOUNDATION PREPARATION	L SUM	1
256	0201	RIP RAP GRADE II	TON	1060
602	0130	CLASS AAE-3 CONCRETE	CY	146.2
602	1130	CLASS AE-3 CONCRETE	CY	173.5
604	9610	PRESTRESSED BOX BEAM-27 IN	LF	626
612	0115	REINFORCING STEEL-GRADE 60	LBS	16347
612	0116	REINFORCING STEEL-GRADE 60-EPOXY COATED	LBS	28266
616	0364	STRUCTURAL STEEL M270-GRADE 36	LBS	1546
622	0040	STEEL PILING HP12 X 53	LF	820
624	0151	RAILING	LF	318.8
626	0120	PIER COFFER DAM	EA	2
714	9720	UNDERDRAIN PIPE PVC PERFORATED 4 IN	LF	60
714	9770	UNDERDRAIN PIPE PVC NON PERFORATED 4 IN	LF	80

SURVEY CONTROL POINTS			
POINT	NORTHING	EASTING	ELEVATION
CP8	407,621.5030	2,453,904.2100	1365.4300
CP9	406,350.9060	2,453,706.7970	1365.8700

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JAMES RIVER
 COUNTY ROAD 63
 STUTSMAN COUNTY, NORTH DAKOTA

Bridge Layout

BRIDGE NOTES

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100-P01 GENERAL: The cost of furnishing and placing performed expansion joint filler, concrete inserts, finishes and other miscellaneous items shall be included in the price bid for Class AE-3 and Class AAE-3 concrete.

107-P01 HAZARDOUS MATERIAL: The existing structural steel may be painted with lead-based paint. Certain Contractor operations could expose employees to hazardous levels of lead. The Contractor shall plan accordingly and shall inform employees of the hazards of lead-based paint.

202-P01 REMOVAL OF STRUCTURE: The existing structure to be removed consists of a three-span steel girder bridge with an overall length of 175 feet. All salvaged materials except the bridge rail will become property of the Contractor. The Contractor shall remove and salvage the bridge rail and stockpile on site for the County to pick up. The Contractor shall arrange for and secure a suitable disposal site off of the right-of-way for the remainder of the structure.

Any existing substructures shall be removed in accordance with Section 202.04B of the Standard Specifications. All costs associated with removal and disposal of the structure shall be included in the price bid for "Removal of Structure".

210-P01 CLASS 1 EXCAVATION: Shall be to the limits shown on the bridge excavation limits drawing. All material not considered suitable for the roadbed shall be used to fill the road in-slopes unless the material is deemed waste excavation by the engineer. It is assumed that this material will be suitable for use in embankment areas. The quantity for Class I Excavation within the excavation limits is estimated at 65 cubic yards. Payment for all Class 1 Excavation to the limits shown on the plans will be Lump Sum. The price bid for Class 1 Excavation shall include the costs for placement of this material in embankment areas. The embankment shall meet the requirements of Section 203.04 E3 Compaction Control Type B.

210-P02 CHANNEL EXCAVATION: shall be excavated to the limits shown on bridge excavation limits drawing. It is assumed that excavated material will be suitable for use in embankment areas. All material not considered suitable for the roadbed shall be used to fill the road in-slopes unless the material is deemed waste excavation by the engineer. The quantity of Channel Excavation within the limits is estimated at 120 cubic yards excavation and 150 cubic yards of fill compacted volume. Payment for all Channel Excavation to the limits shown on the plans will be Lump Sum. The price bid for Channel Excavation shall include the costs for placement of this suitable material in embankment areas. The embankment shall meet the requirements of section 203.04 E3 Compaction Control Type B.

"Waste Excavation" material from the structural and channel excavation not useable as embankment material shall be removed and disposed of at a site obtained by the Contractor. The Contractor is responsible for obtaining any and all permits needed for waste disposal and shall full responsibility for complying with the requirements of said permits and with all applicable laws. The Contractor shall be responsible for restoring the waste disposal areas to satisfactory condition and any seeding required. This shall be included in the price bid for excavation with no direct compensation therefor. The Contractor shall be required to obtain a site release for the disposal site and deliver a copy of said release to the Engineer.

602-P01 CONCRETE STRUCTURES: DECK CONCRETE: Beams and girders have slight variations in the anticipated camber. To build the deck to the designated thickness will require slight adjustments in deck elevation and/or riser dimensions. These adjustments result in minor concrete quantity discrepancies. The Contractor shall consider this quantity discrepancy when he bids the unit price for Class AAE-3 concrete.

602-P02 INTERMEDIATE DIAPHRAGMS: If the intermediate diaphragm concrete is placed before the deck concrete, the concrete shall cure for at least 72 hours before deck placement.

602-P03 PIER DIAPHRAGMS: The pier diaphragm concrete shall not be placed before the deck concrete. Concrete for the piers and abutments shall be Class AE-3 Concrete.

602-P04 ABUTMENT ENDWALL: The abutment endwall concrete shall not be placed before the deck concrete

604-P01 PRESTRESSED CONCRETE BOX BEAMS: The Contractor shall submit five (5) sets of shop drawings for review to the project engineer before fabrication of the prestressed concrete beams. The beams may not be incorporated into the structure until the shop drawings are reviewed and accepted. The design of the precast, prestressed concrete box beams shall satisfy the requirements of LRFD Bridge Design Specifications, Seventh Edition, 2014 and interim specification thereto. The design truck load shall be the HL-93 loading. Prestressed girders shall not be cast any earlier than 90 days before the deck is placed.

612-P01 REINFORCING STEEL: All reinforcing Steel shall be Grade 60 in accordance with the Standard Specifications unless noted otherwise on the drawings. Dimensions for bent bars are given out to out and to tangent intersections unless noted otherwise. Bars shall be bent according to ACI Specifications around ACI Standard Pins.

622-P01 PILING: PILE HAMMERS: The pile hammer supplied for this project shall have a minimum ram weight of 3,000 pounds and produce a minimum energy of 30,000 foot pounds. The following formula shall be used for pile driving:

$$R_n = \frac{4E}{S + .02} X \frac{W + 0.2M}{W + M}$$

The weight of the driving cap shall be included with the pile weight when it received the hammer blow, but it should not be included when the ram delivers the blow directly to the pile.

Design loads are those shown in the Drawings. Piles shall be driven to achieve the Required Bearing Rn shown on the plans.

The Contractor shall furnish the Engineer with the information concerning the performance of the pile hammer to be used a minimum of five (5) working days or seven (7) calendar days prior to use.

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BRIDGE NOTES

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The Contractor shall furnish Written Certification that the pile hammer is developing the energy stated in the pile hammer data sheets or Certification of the reduction in performance due to wear or other factors which will affect the pile hammer performance.

622-P03 PILE RE-STRIKE: Driving shall be suspended on any pile that does not achieve the required bearing capacity within the estimated length. The Contractor shall perform a re-strike on each pile that did not previously achieve the required bearing capacity, at least 24 hours after completing the initial drive. A re-strike is considered 10 hammer blows for which an accurate energy and penetration can be observed. If the required bearing is not achieved during the re-strike, the pile shall be driven until the required bearing is achieved. No additional re-strikes will be required. All costs associated with performing the re-strike and subsequent pile driving shall be included in the unit price bid for Steel Piling HP 12X53.

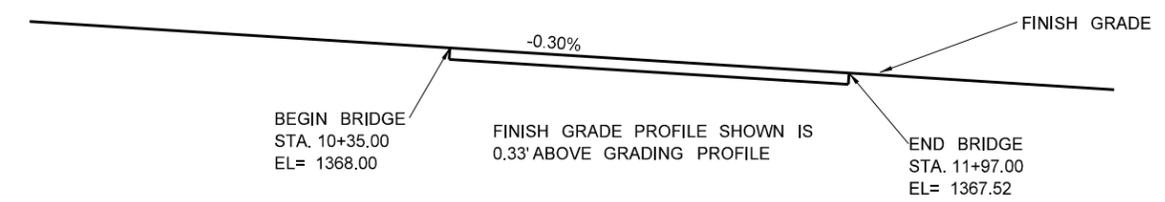
624-P01 RAILINGS: Railings shall be furnished and installed as shown in the details for Type T631 railing. The unit price bid shall be considered full compensation for furnishing all equipment, labor and materials necessary. The pay limits shall be as shown on the drawings. All railing and connection hardware for the W-Beam Guard Rail shall be considered in the price bid for "W-Beam Guard Rail". It shall be the Contractor's responsibility to verify that the plate/bolt assemblies are installed at the proper location and elevation to assure that the bolts are of proper length and projection.

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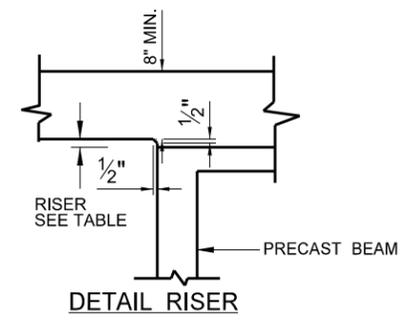
C.L. GIRDER	C.L. GIRDER	C.L. GIRDER	C.L. GIRDER	DISTANCE FROM BEGINNING OF BEAM, (FT)																C.L. PIER	DISTANCE FROM BEGINNING OF BEAM, (FT)																C.L. PIER	DISTANCE FROM BEGINNING OF BEAM, (FT)																END BRIDGE					
				0	4	8	12	16	20	24	28	32	36	40	44	48	50.00	0	4		8	12	16	20	24	28	32	36	40	44	48	52	56	56.5	0	4		8	12	16	20	24	28	32	36	40	44	48	50										
1367.76	1367.92	1367.92	1367.76	1367.75	.75	.75	.75	.74	.74	.73	.71	.70	.68	.66	.64	.62	.60	1367.60	1367.76	1367.76	1367.60	1367.60	.61	.61	.61	.61	.60	.60	.59	.57	.56	.54	.52	.49	.46	.44	.43	1367.43	1367.59	1367.59	1367.43	1367.43	.43	.43	.42	.42	.41	.40	.39	.37	.35	.33	.31	.29	.28	1367.28	1367.44	1367.44	1367.28

BEGIN BRIDGE	1'-9"	BEGIN BEAM	12 SPACES @ 4' = 48'-0"	2'-0"	END BEAM	1'-0"	BEGIN BEAM	14 SPACES @ 4' = 56'-0"	0'-6"	END BEAM	1'-0"	BEGIN BEAM	12 SPACES @ 4' = 48'-0"	2'-0"	END BEAM	1'-9"	END BRIDGE
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SCREED ELEVATIONS



FINISH PROFILE DATA



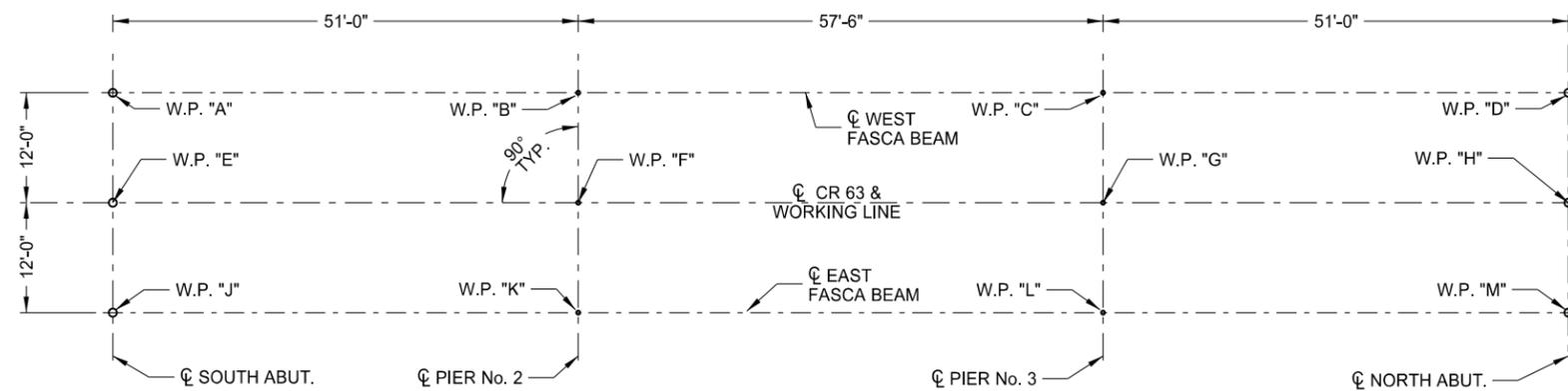
① THEORETICAL RISERS (INCHES) (AT C BEAM)		
LOCATION	APPROACH SPAN	MAIN SPAN
ENDS	1 3/4"	1 3/4"
MIDSPAN	7/8"	7/8"

① RISERS SHOWN ARE BASED ON THEORETICAL RESIDUAL BEAM CAMBER. ACTUAL RISER DIMENSIONS SHALL BE DETERMINED IN THE FIELD.

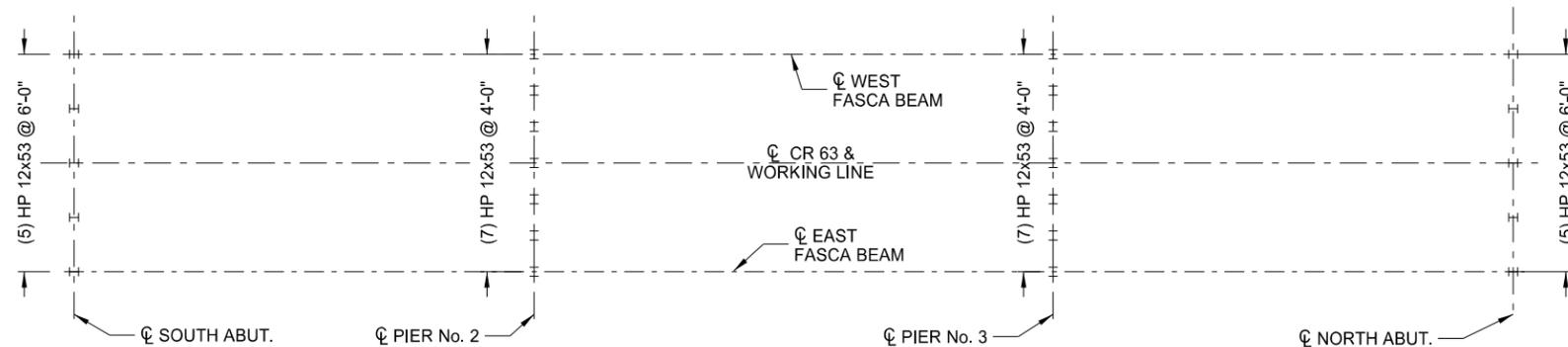
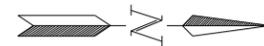
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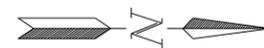
Screed Elevations



WORKING POINT LAYOUT



PILING LAYOUT



LOCATION	TYPE	FACTORED LOADS (TONS)					REQUIRED BEARING R.	ESTIMATED LENGTH (FT)
		DEAD LOADS		LIVE LOAD	SCOUR	FACTORED DESIGN LOAD	WAVE EQ	
		DC	DW				$\Psi_{dyn} = 0.40$	
ABUTMENTS	STEEL PILING HP12X53	57.7	2.5	62.5		122.7	306.8	40
PIERS	STEEL PILING HP12X53	69.8	3.3	50.3	10.0	133.4	318.5	30

1. PILING SHALL BE DRIVEN TO THE REQUIRED BEARING R, USING THE EQUATION SHOWN ON SHEET 3.

DIMENSIONS BETWEEN WORKING POINTS

WORKING POINT	STATION	A	B	C	D	E	F	G	H	J	K	L	M	TOP OF SLAB	SLAB TO BRIDGE SEAT	BRIDGE SEAT	POINT
A	10 + 36.25		51.00			12.00	52.39			56.36	56.36	111.12	111.12	1367.76	3.07	1364.69	A
B	10 + 87.25			57.50			12.00			56.36	62.31	62.31	111.12	1367.60	3.07	1364.53	B
C	11 + 44.75				51.00			12.00	52.39	111.12	62.31		56.36	1367.43	3.07	1364.36	C
D	11 + 95.75								12.00		111.12	56.36		1367.28	3.07	1364.21	D
E	10 + 36.25					51.00			12.00		52.39			1368.00	3.07	1364.93	E
F	10 + 87.25						57.50				12.00	58.74		1367.84	3.07	1364.77	F
G	11 + 44.75								51.00			12.00	52.39	1367.67	3.07	1364.60	G
H	11 + 95.75											12.00	1367.52	3.07	1364.45	H	
J	10 + 36.25									51.00				1367.76	3.07	1364.69	J
K	10 + 87.25										57.50			1367.60	3.07	1364.53	K
L	11 + 44.75											51.00		1367.43	3.07	1364.36	L
M	11 + 95.75												1367.28	3.07	1364.21	M	

TOP OF SLAB TO BRIDGE SEAT

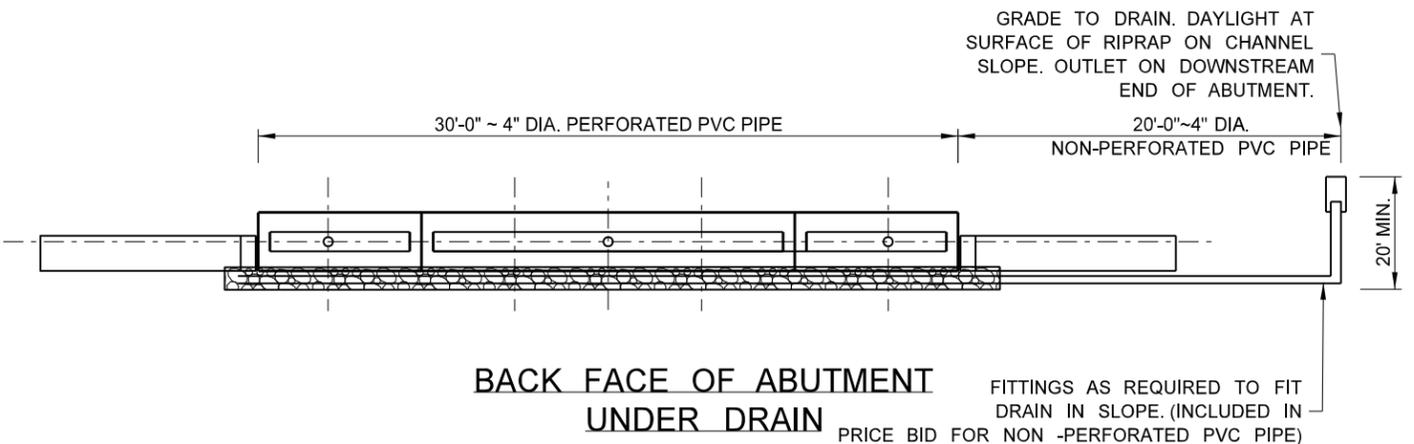
SLAB	8 (IN)
STOOL (MIN)	1/2 (IN)
RESIDUAL CAMBER	7/8 (IN)
BEAM	27 (IN)
BEARING DEVICE	1/2 (IN)
TOTAL	3.07 (FT)

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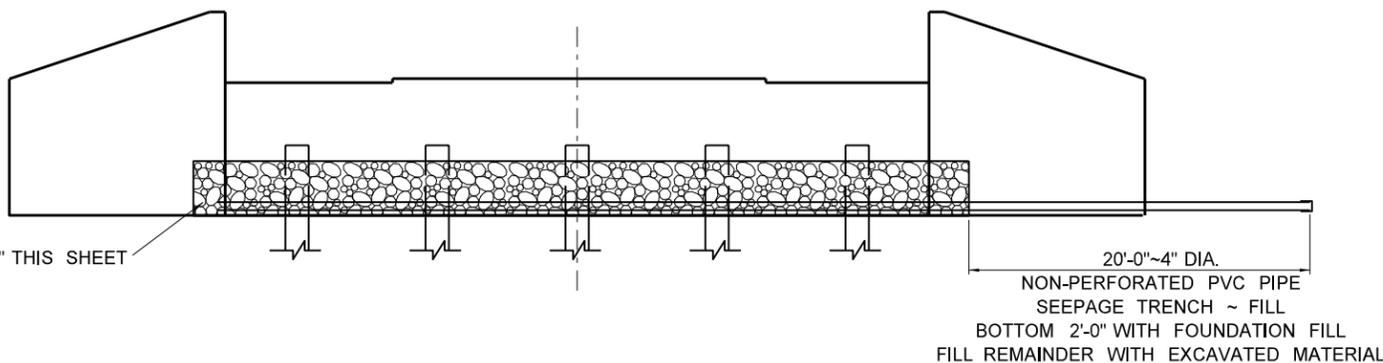
Working Point and Piling Layout

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
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BACK FACE OF ABUTMENT UNDER DRAIN

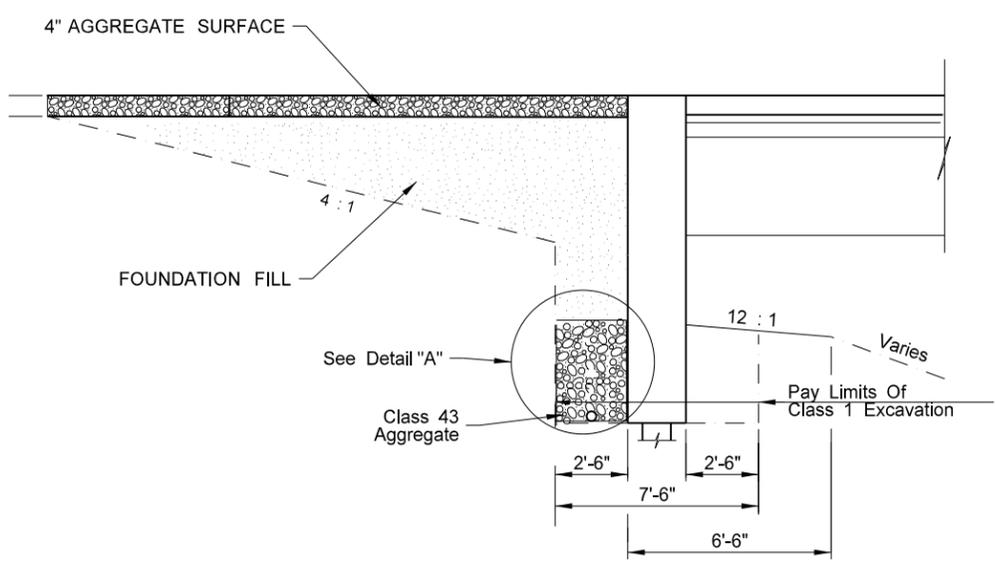
FITTINGS AS REQUIRED TO FIT DRAIN IN SLOPE. (INCLUDED IN PRICE BID FOR NON -PERFORATED PVC PIPE)



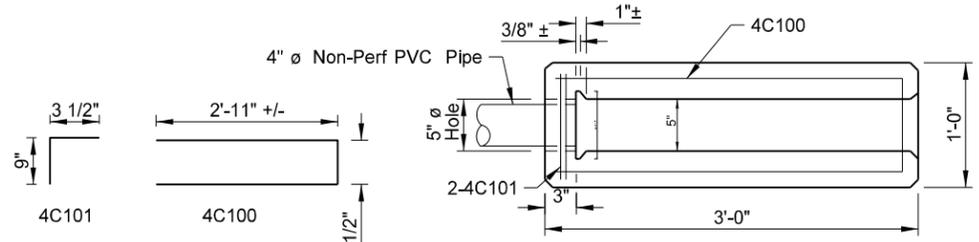
ABUTMENT BACK ELEVATION

SEE DETAIL "A" THIS SHEET

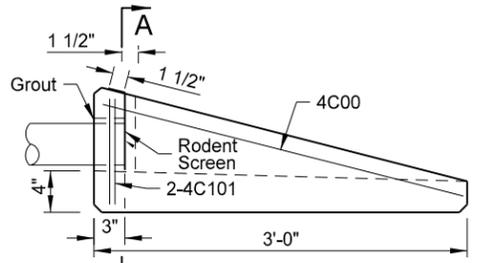
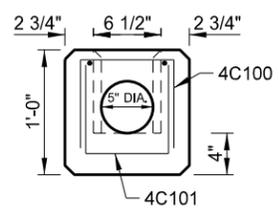
NOTE:
The cost to furnish and place the Class 43 Aggregate, Geosynthetic Material Type D, shall be included in price bid for perforated pvc pipe. Headwalls and Rodent Screens shall be included in the price bid for non-perforated pvc pipe.



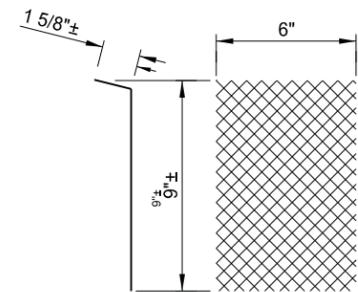
DETAIL AT ABUTMENT ON BRIDGE C



BENT BAR DETAILS

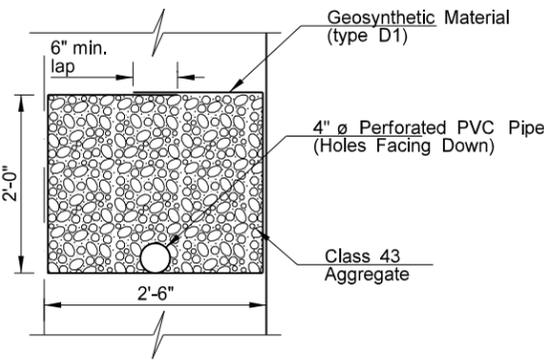


PRECAST CONCRETE HEADWALL DETAILS



SIDE VIEW FRONT VIEW RODENT SCREEN DETAILS

NOTES:
The dimensions for the rodent screen are approximate to allow for bending and a snug fit into the slot in the headwall.
The rodent screen shall be fabricated from flattened, expanded metal with screen openings of approximately 0.25 square inches. The screen shall be 16 Ga. metal and be hot dip galvanized after fabrication.



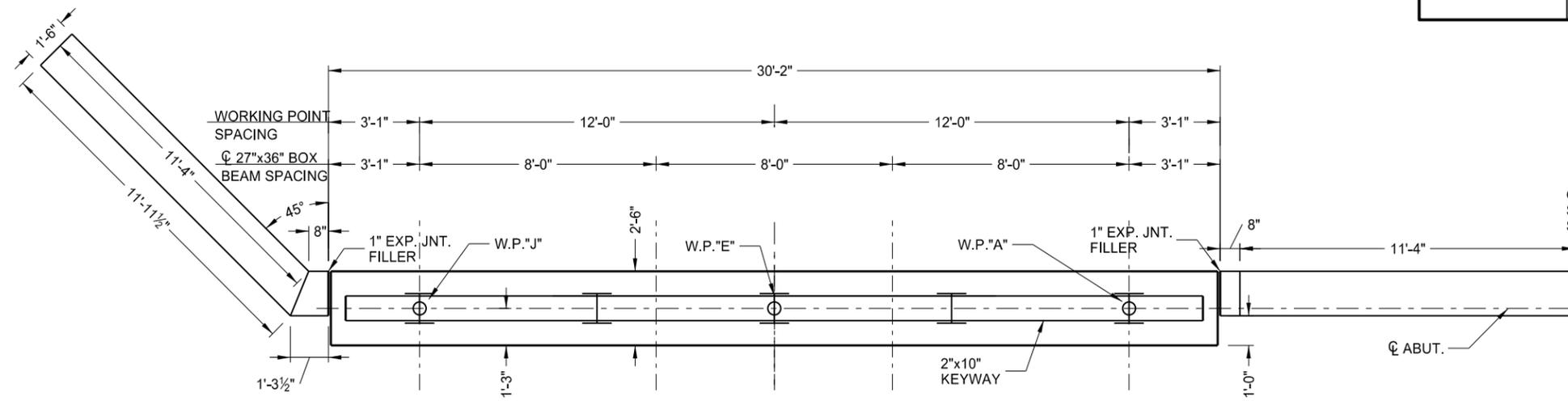
DETAIL "A"

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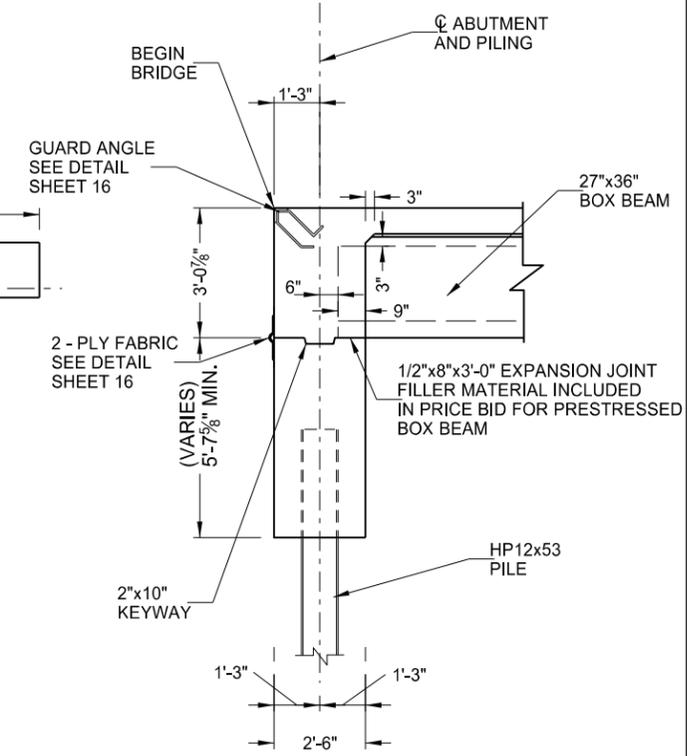
JAMES RIVER COUNTY ROAD 63 STUTSMAN COUNTY, NORTH DAKOTA

Abutment Underdrain Detail

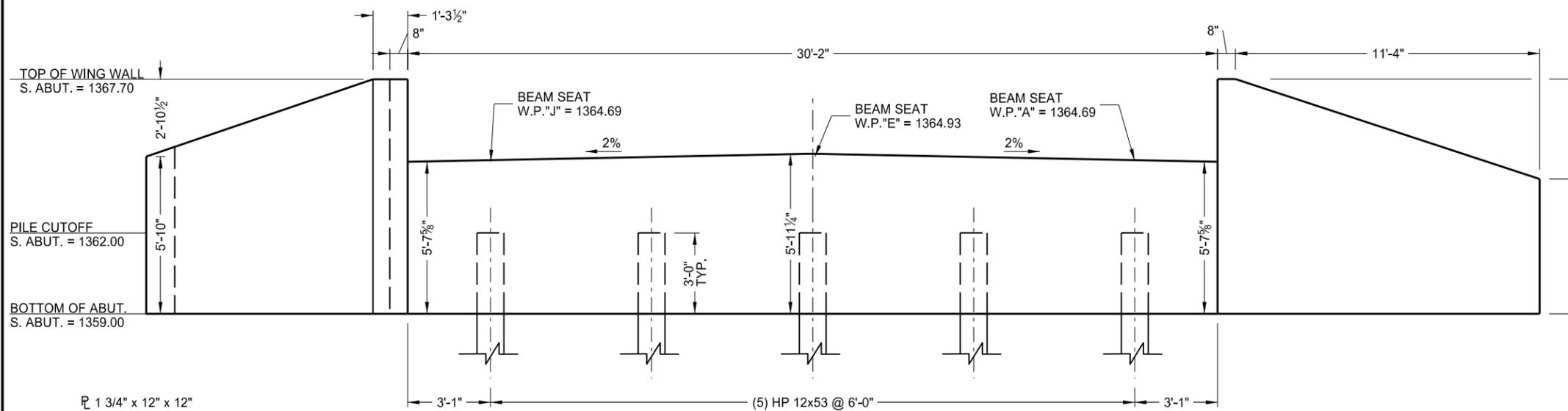
STATE	PROJECT NO.	SECTION NO.	SHEET NO.
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PLAN - SOUTH ABUTMENT

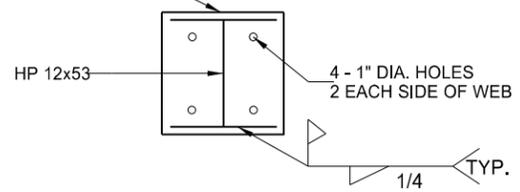


SECTION - ABUTMENT

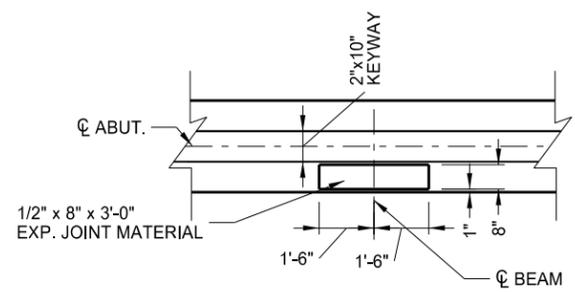


ELEVATION - SOUTH ABUTMENT

1 3/4" x 12" x 12"
TYP. ON EACH PILE
INCLUDED IN UNIT PRICE
BID FOR STEEL PILING



PILE BEARING PLATE



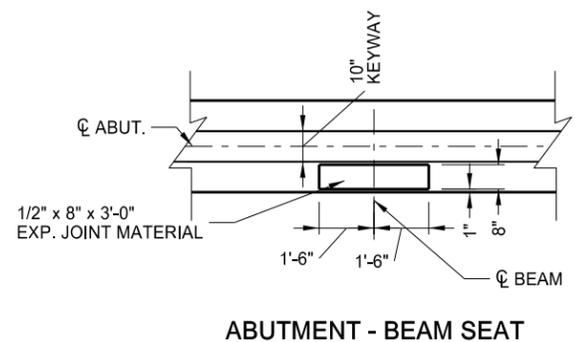
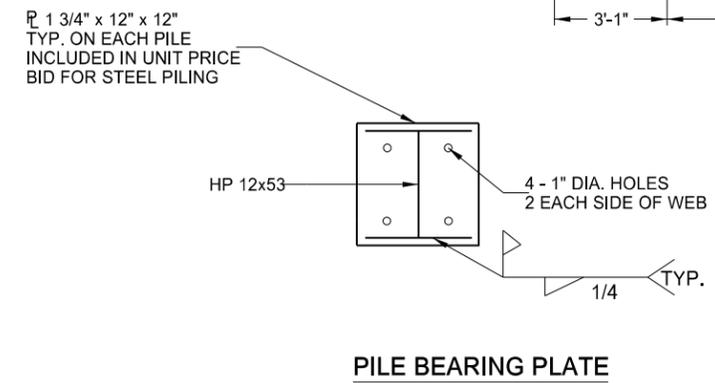
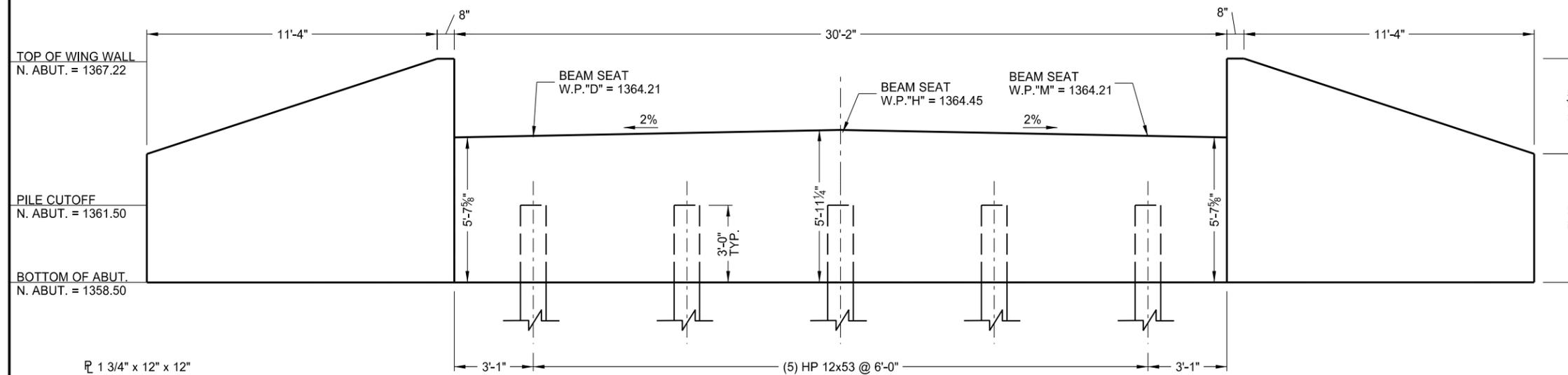
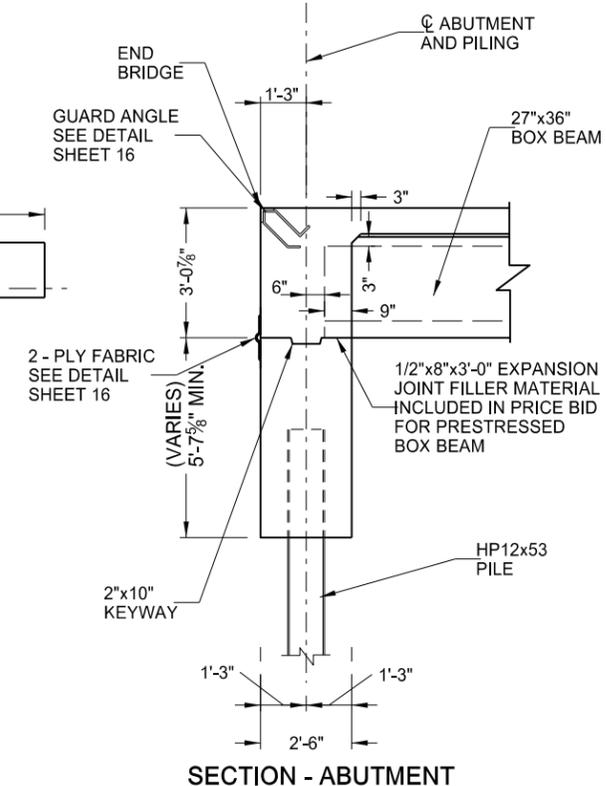
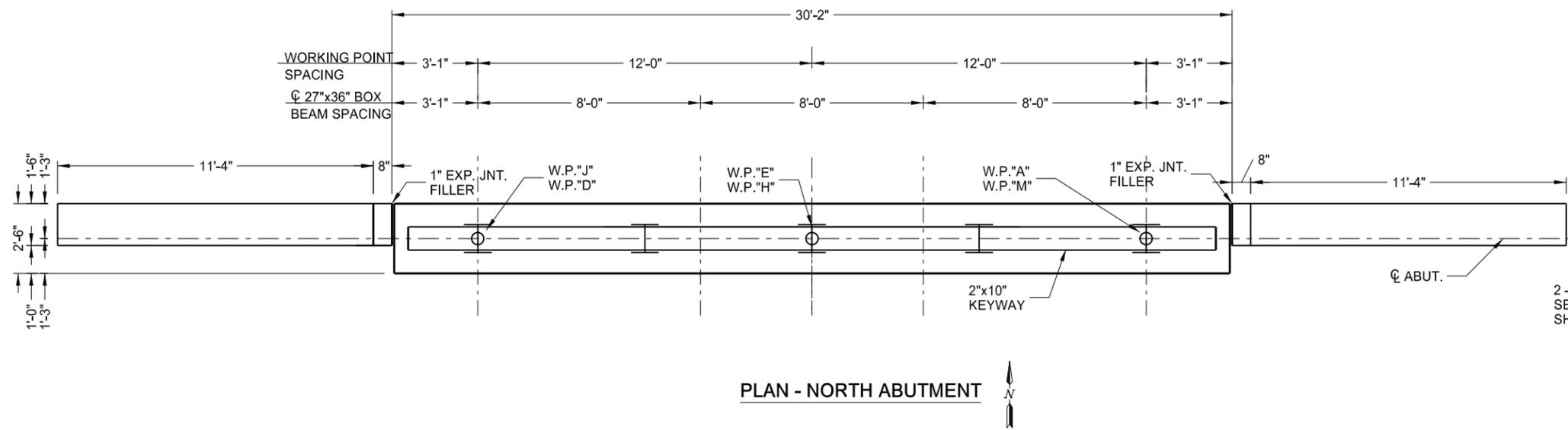
ABUTMENT - BEAM SEAT

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JAMES RIVER
COUNTY ROAD 63
STUTSMAN COUNTY, NORTH DAKOTA

South Abutment Details
South Abutment Dimensions

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	CNOC-BRC-4741(051)	170	9

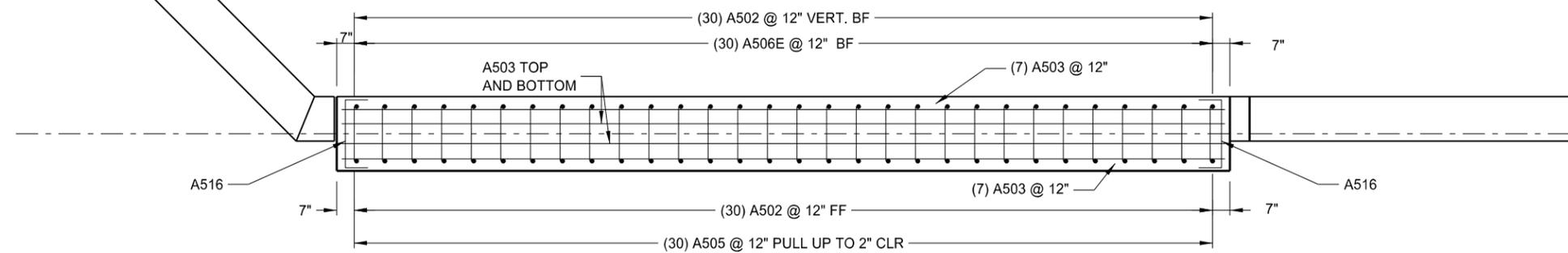


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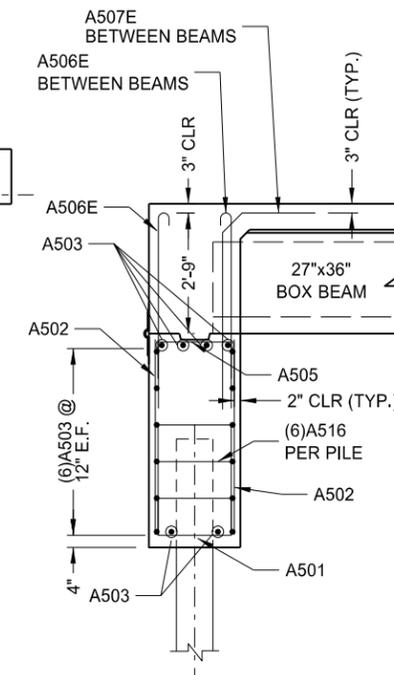
JAMES RIVER
COUNTY ROAD 63
STUTSMAN COUNTY, NORTH DAKOTA

North Abutment Details
North Abutment Dimensions

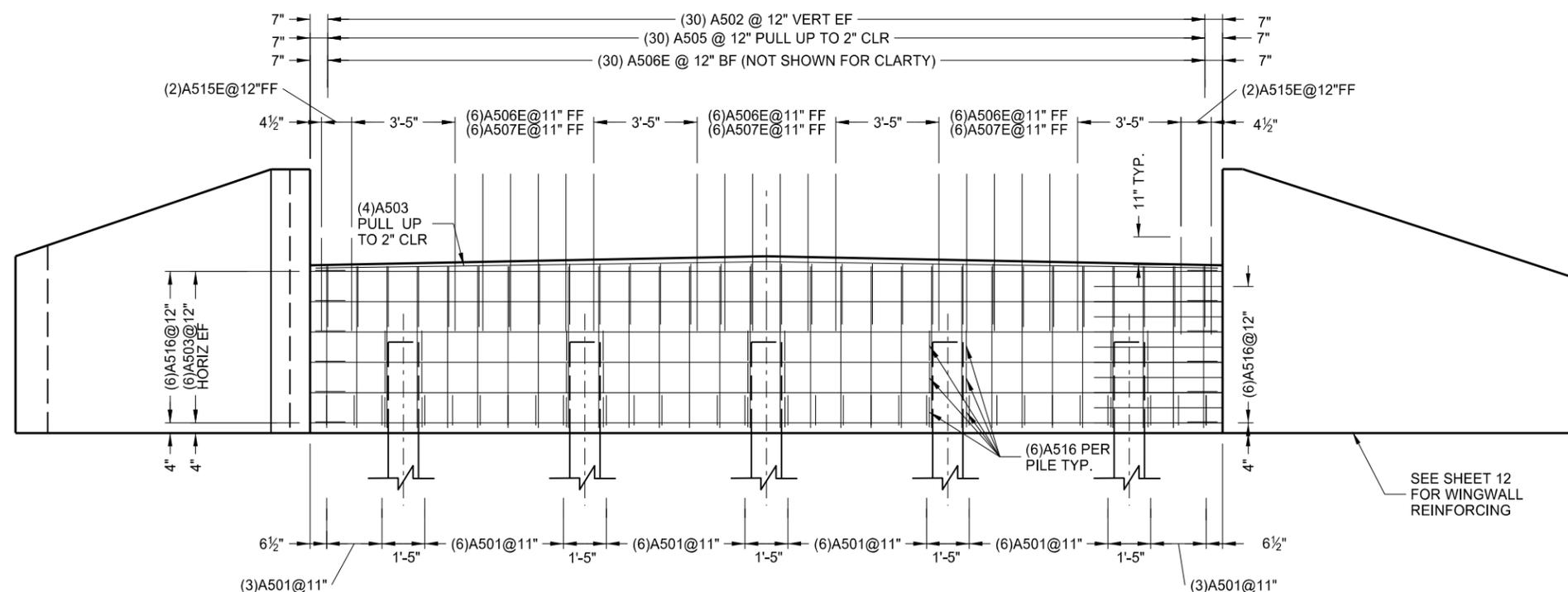
STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	CNOC-BRC-4741(051)	170	10



PLAN - SOUTH ABUTMENT



SECTION - ABUTMENT



ELEVATION - SOUTH ABUTMENT

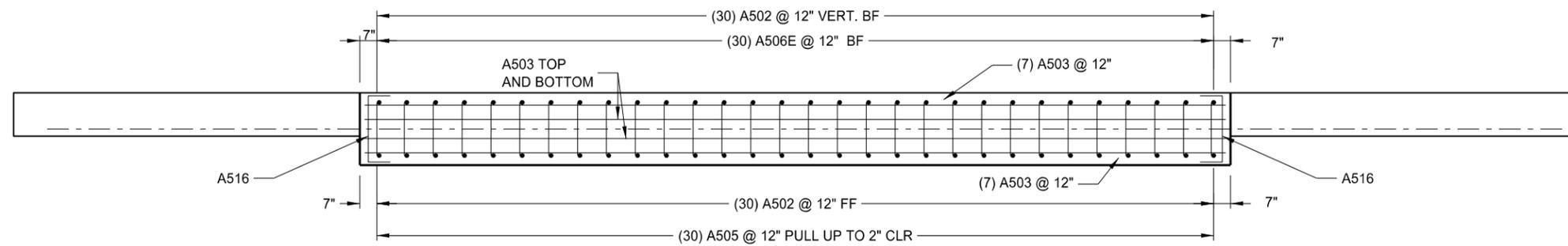
SEE SHEET 12 FOR WINGWALL REINFORCING

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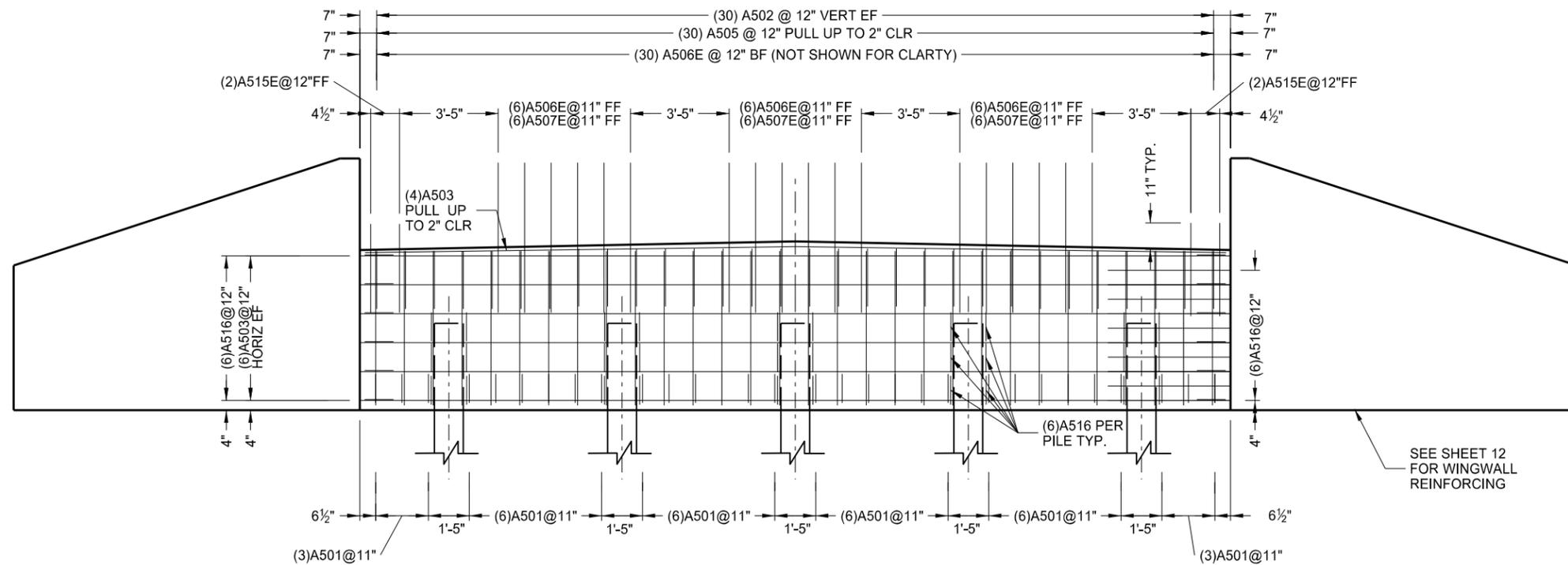
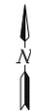
JAMES RIVER
COUNTY ROAD 63
STUTSMAN COUNTY, NORTH DAKOTA

South Abutment Details
South Abutment Reinforcing

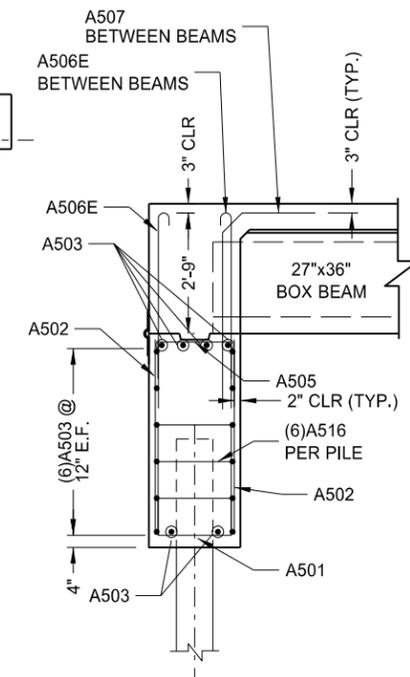
STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	CNOC-BRC-4741(051)	170	11



PLAN - NORTH ABUTMENT



ELEVATION - NORTH ABUTMENT



SECTION - ABUTMENT

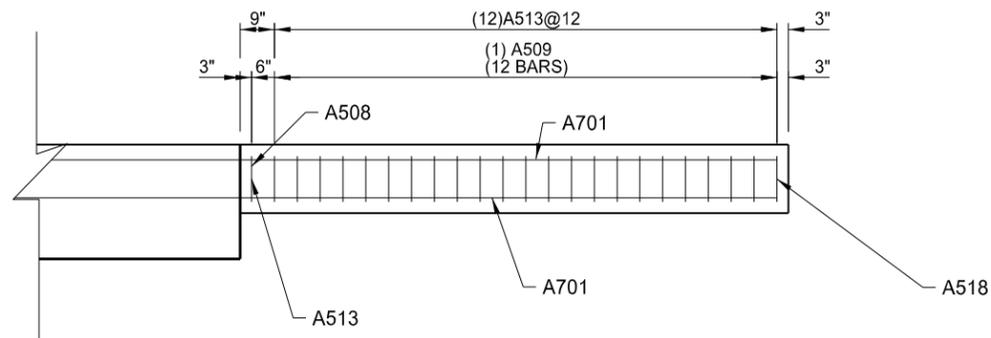
SEE SHEET 12 FOR WINGWALL REINFORCING

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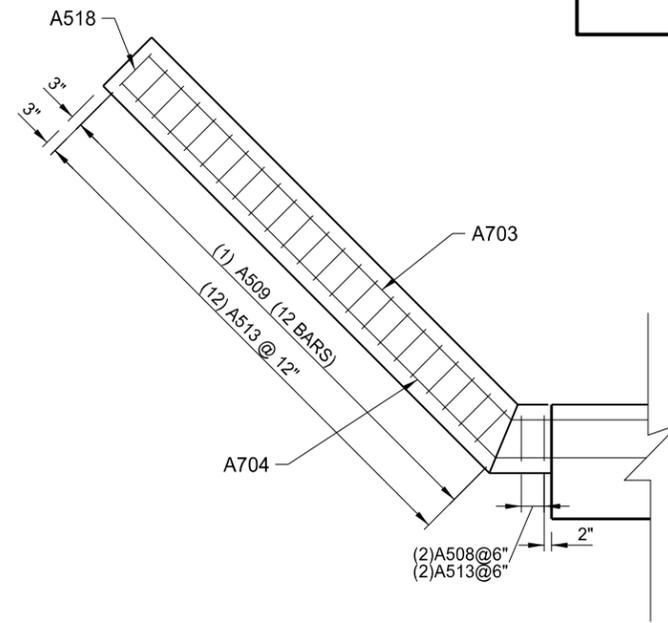
JAMES RIVER
 COUNTY ROAD 63
 STUTSMAN COUNTY, NORTH DAKOTA

North Abutment Details
 North Abutment Reinforcing

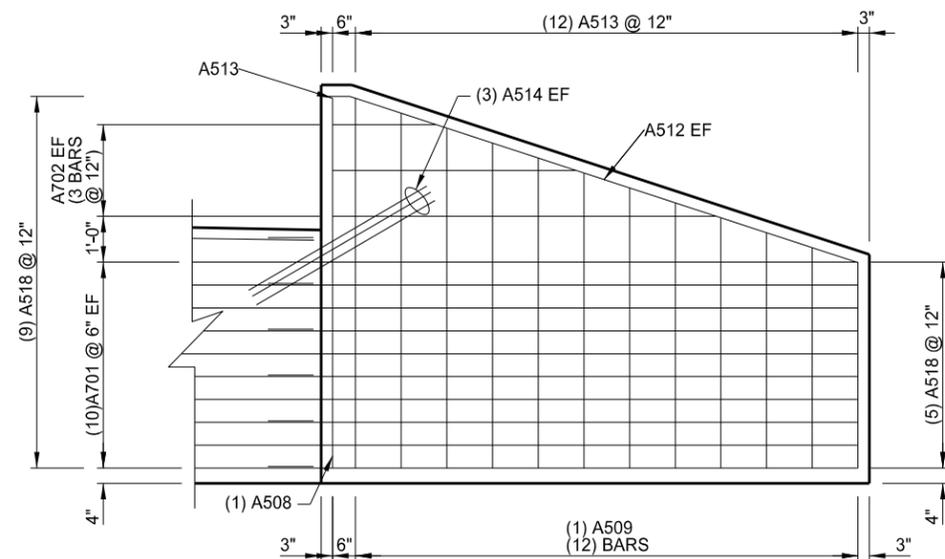
STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	CNOC-BRC-4741(051)	170	12



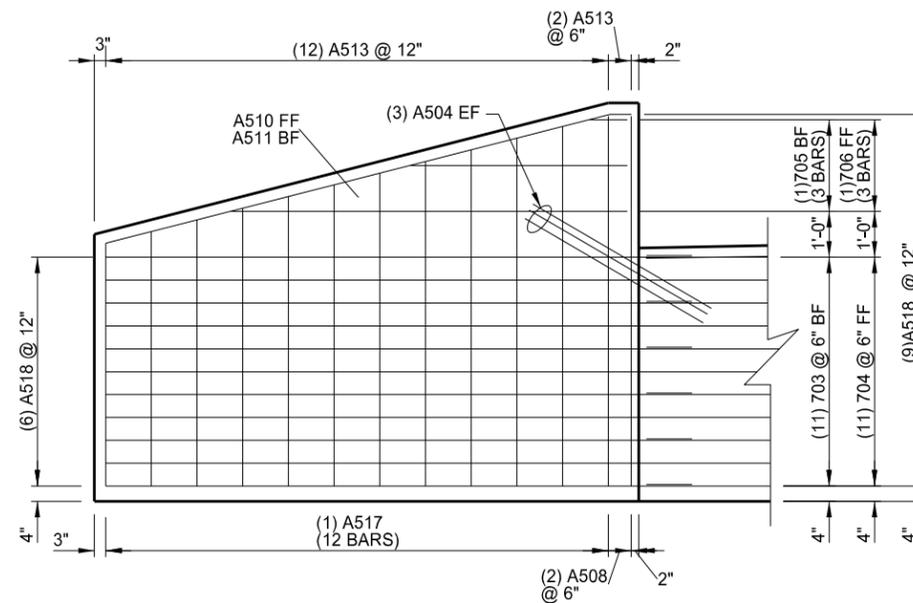
PLAN - NW/NE/SW WINGWALL REINFORCING



PLAN - SE WINGWALL REINFORCING



ELEVATION NW/NE/SW WING WALL REINFORCING



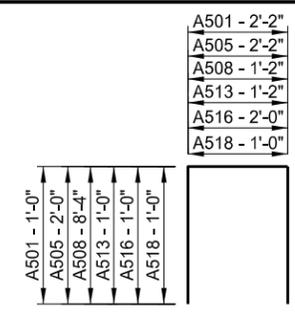
ELEVATION SE WING WALL REINFORCING (FRONT FACE SHOWN)

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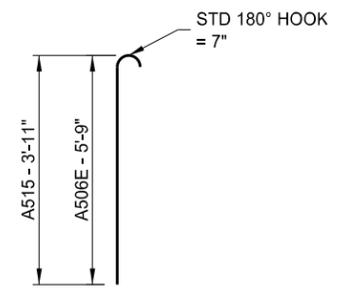
JAMES RIVER COUNTY ROAD 63 STUTSMAN COUNTY, NORTH DAKOTA
Wing Wall Details Reinforcing Details

BILL OF REINFORCEMENT - (2) ABUTMENTS

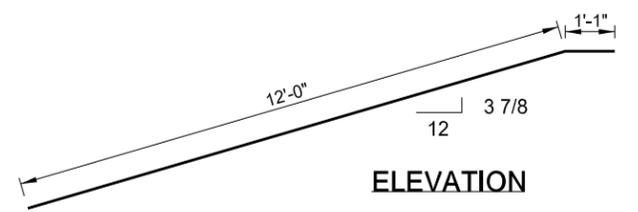
MARK	QUANTITY	LENGTH (FT-IN)	SHAPE	REMARKS
A501	60	4 - 2	BENT	ABUTMENT BOTTOM TIES
A502	120	5 - 4	STRT	ABUTMENT VERTICAL EACH FACE
A503	36	29 - 10	STRT	ABUTMENT HORIZONTAL EACH FACE
A504	6	5 - 0	STRT	ABUTMENT/SE WINGWALL TIES EACH FACE
A505	60	6 - 2	BENT	ABUTMENT TOP TIES
A506E	96	6 - 4	BENT	ABUTMENT/DIAPHRAGM TIES
A507E	36	8 - 1	BENT	ABUTMENT/DIAPHRAGM DIAGONAL TIES
A508	5	17 - 10	BENT	WINGWALL VERTICAL
A509	3 - SERIES	171 - 0	BENT	WINGWALL VERTICAL
A510	1	13 - 1	BENT	SE WINGWALL TOP DIAGONAL FF
A511	1	12 - 0	BENT	SE WINGWALL DIAGONAL BF
A512	6	12 - 0	BENT	WINGWALL TOP DIAGONAL EF
A513	53	3 - 2	BENT	WINGWALL TOP TIES
A514	18	5 - 0	STRT	ABUTMENT/WINGWALL DIAGONAL EACH FACE
A515	8	4 - 6	BENT	ABUTMENT/DIAPHRAGM TIES
A516	84	4 - 0	BENT	ABUTMENT SIDE AND PILE TIES
A517	1-SERIES	178 - 0	BENT	SE WINGWALL VERTICAL
A518	57	3 - 0	BENT	WINGWALL SIDE TIES
A701	60	16 - 6	STRT	WINGWALL HORIZONTAL
A702	6-SERIES	17 - 9	STRT	WINGWALL HORIZONTAL
A703	11	16 - 8	BENT	SE WINGWALL HORIZONTAL
A704	11	17 - 9	BENT	SE WINGWALL HORIZONTAL
A705	1	18 - 2	BENT	SE WINGWALL HORIZONTAL
A706	1	20 - 10	BENT	SE WINGWALL HORIZONTAL



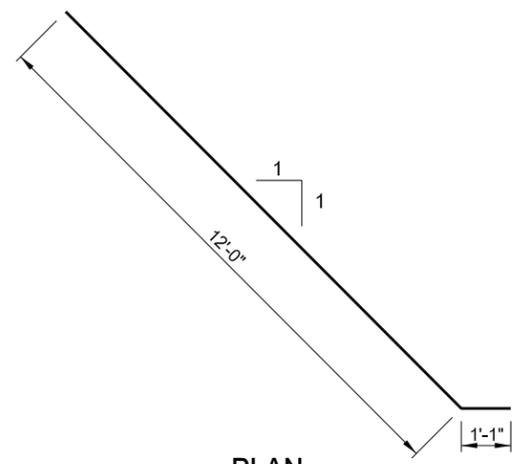
A501, A505, A508, A513, A516, A518



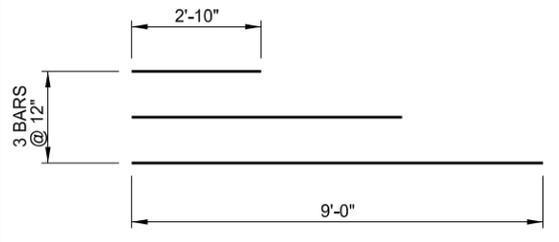
A506E, A515



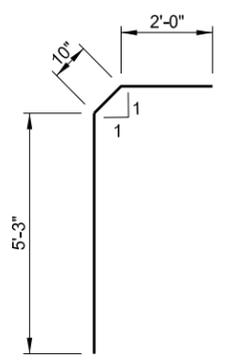
ELEVATION



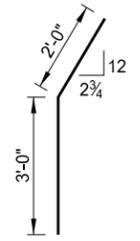
**PLAN
A510**



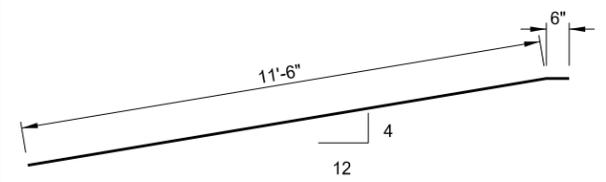
A702



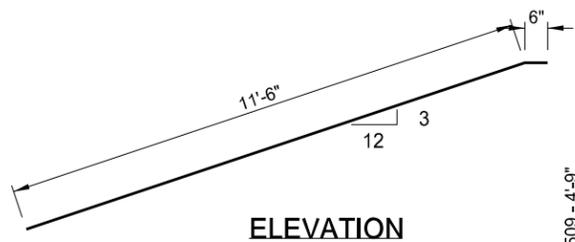
A507E



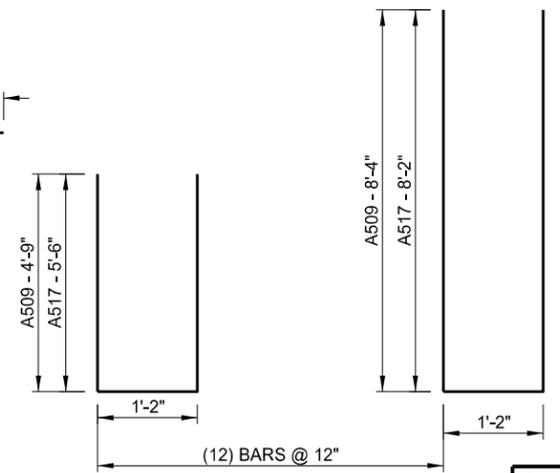
A504E



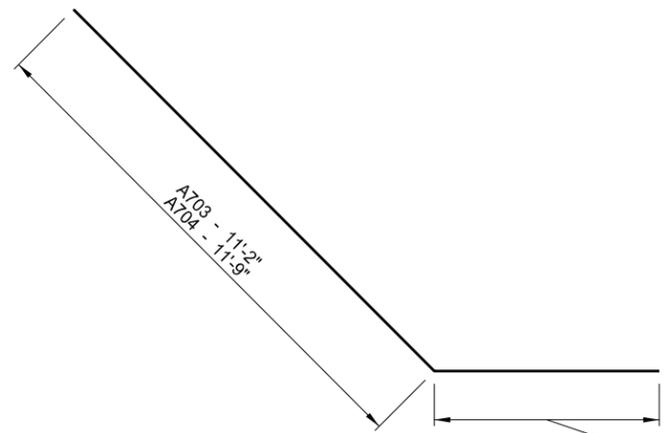
A512



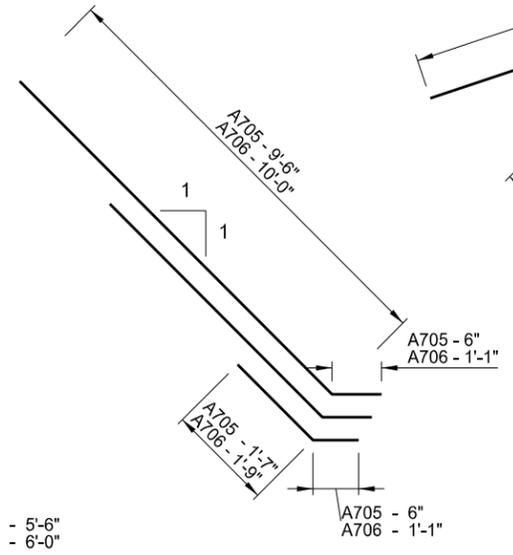
ELEVATION



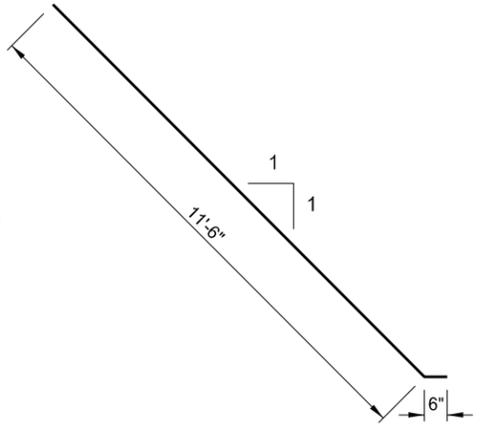
A509, A517



A703, A704



A705, A706



**PLAN
A511**

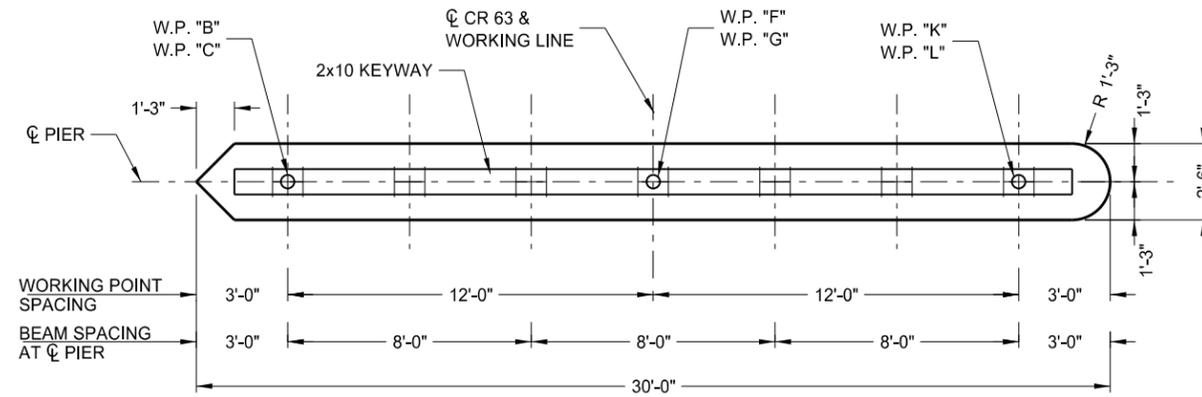
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QUANTITIES	(2 ABUTMENTS)
CLASS AE-3 CONCRETE	51.5 CY
REINFORCING STEEL - GRADE 60	7311 LBS
REINFORCING STEEL - GRADE 60 - EPOXY COATED	938 LBS
STEEL PILING HP 12X53	400 LF

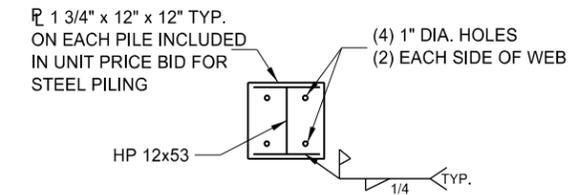
JAMES RIVER
COUNTY ROAD 63
STUTSMAN COUNTY, NORTH DAKOTA

Abutment Details
Reinforcing Details

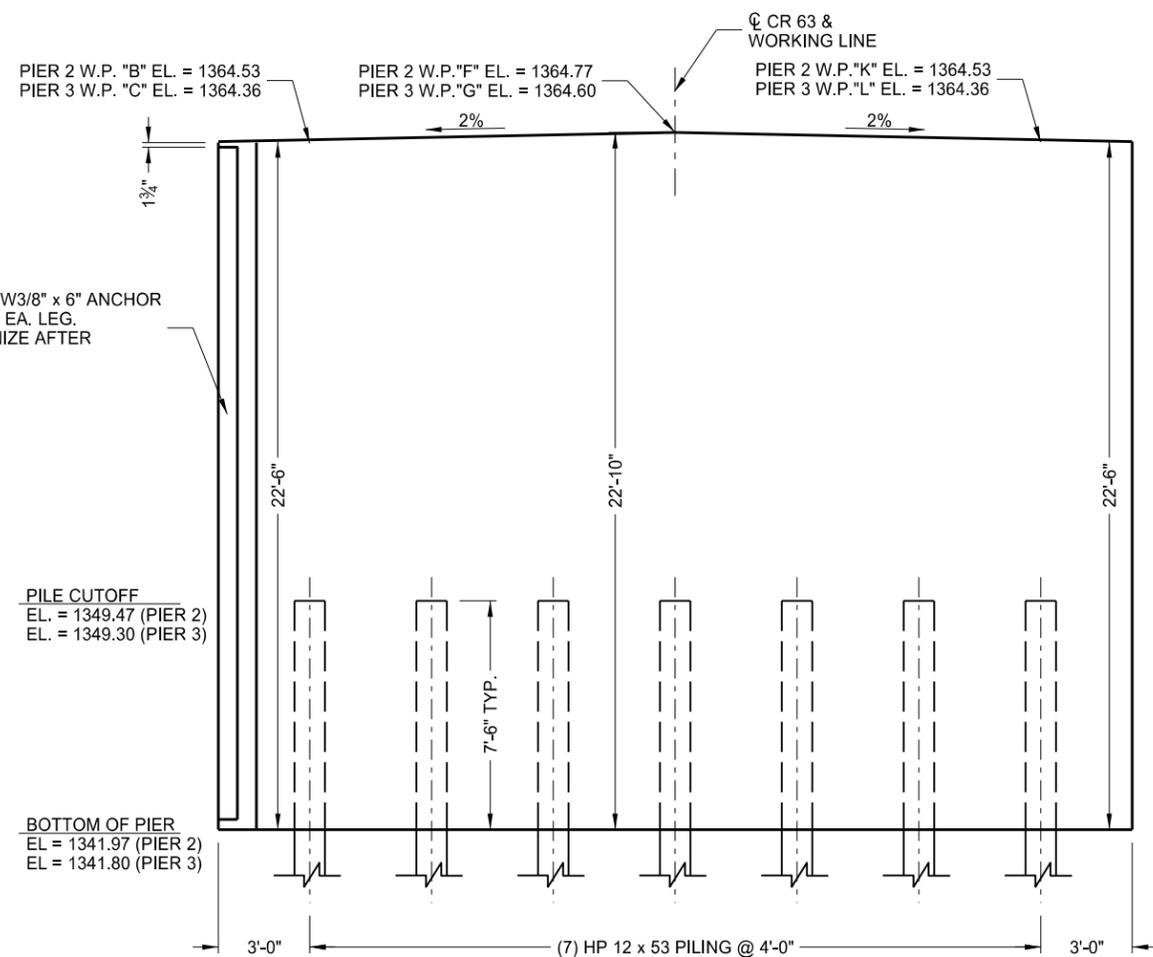
	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	CNOC-BRC-4741(051)	170	14



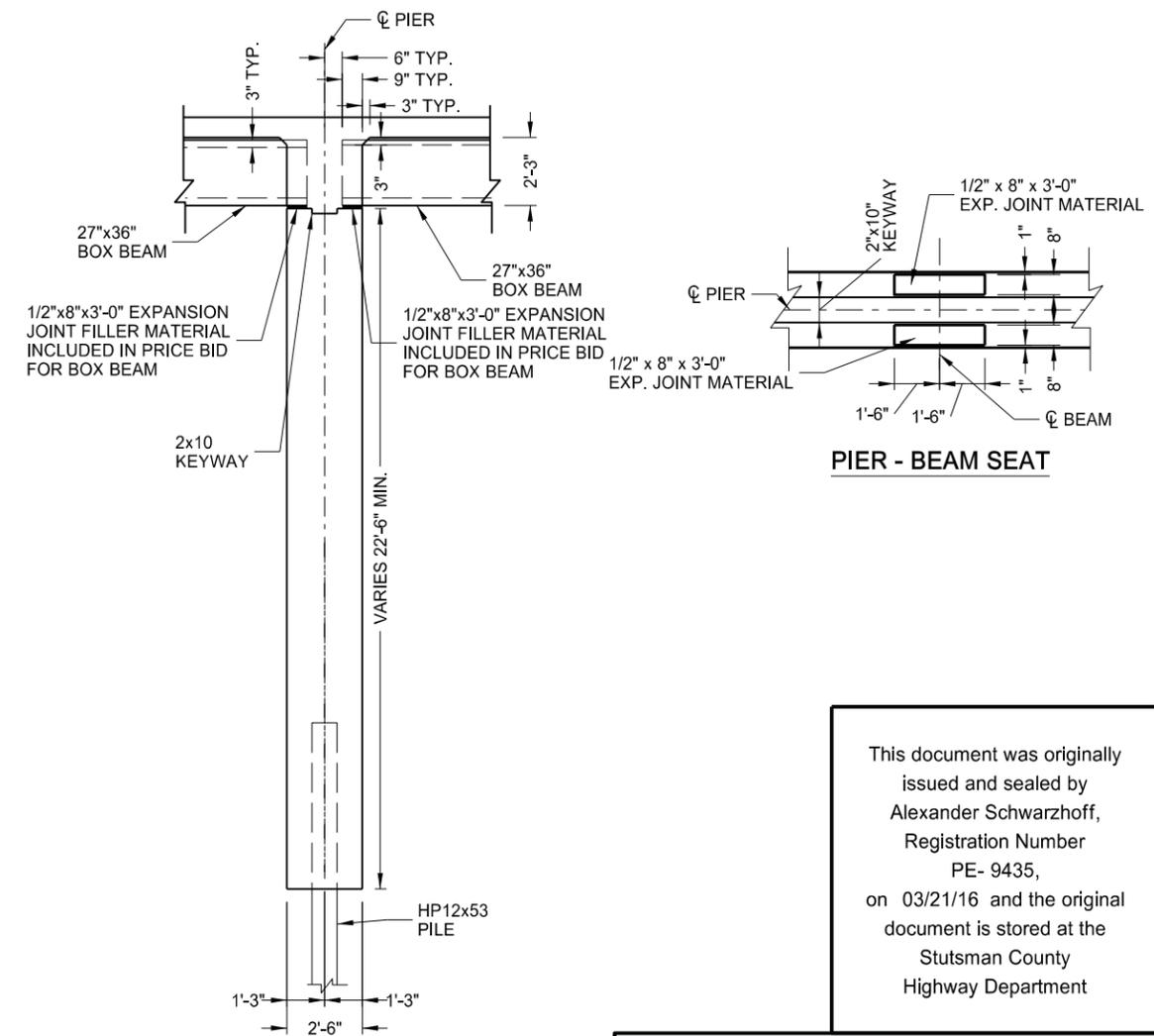
PLAN - PIER



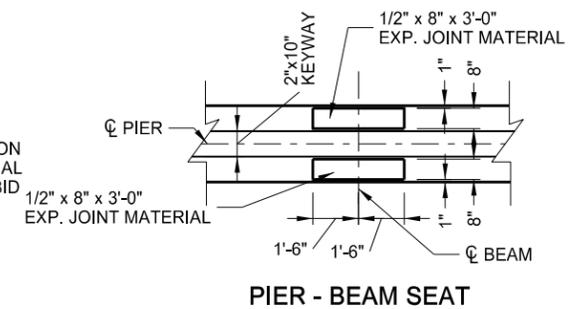
DETAIL - PILE BEARING PLATE PLAN VIEW



ELEVATION - PIER



SECTION - PIER



PIER - BEAM SEAT

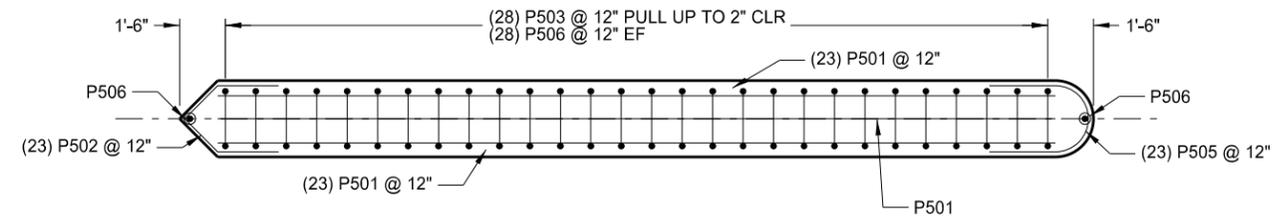
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JAMES RIVER COUNTY ROAD 63 STUTSMAN COUNTY, NORTH DAKOTA

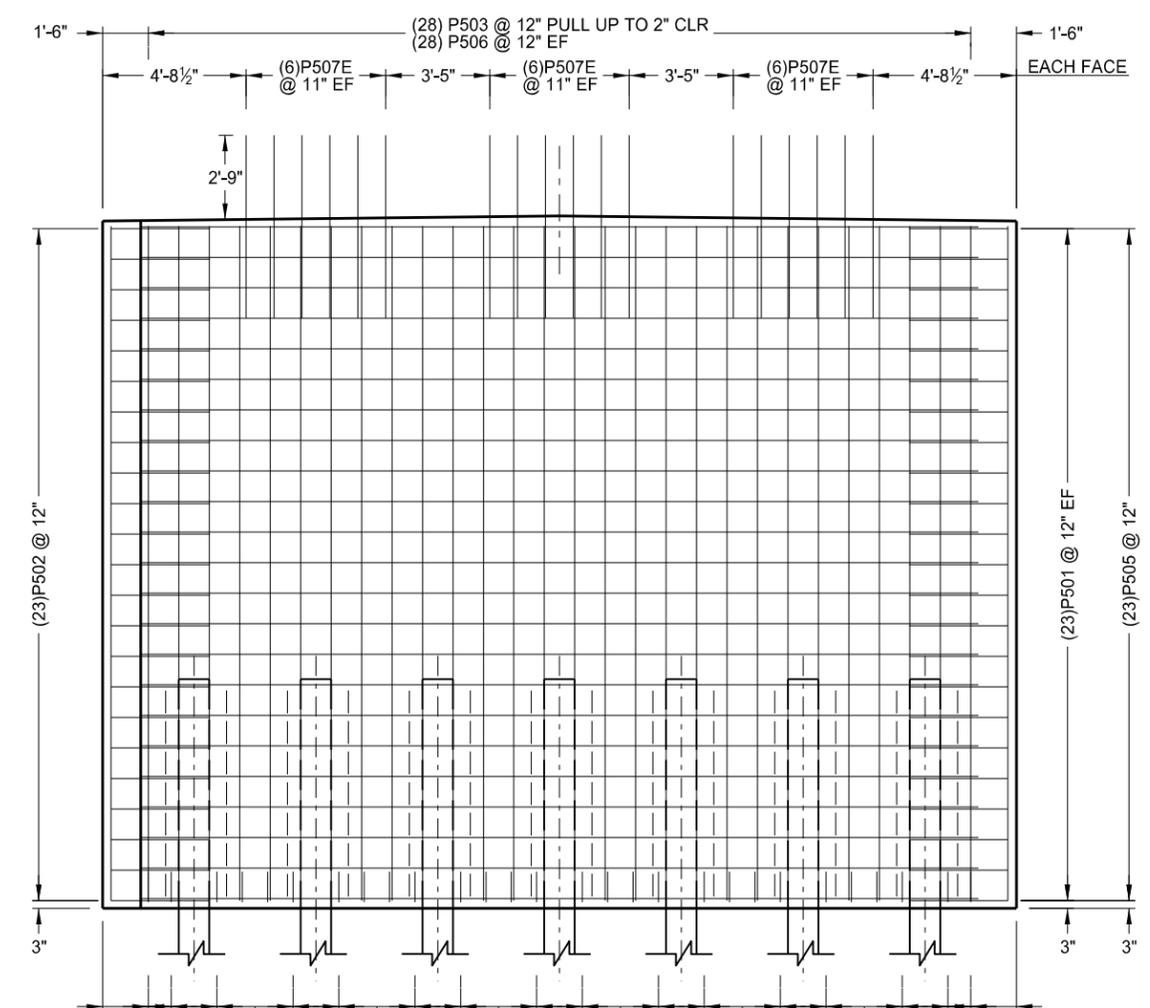
Piers Details Pier Dimensions

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	CNOC-BRC-4741(051)	170	15

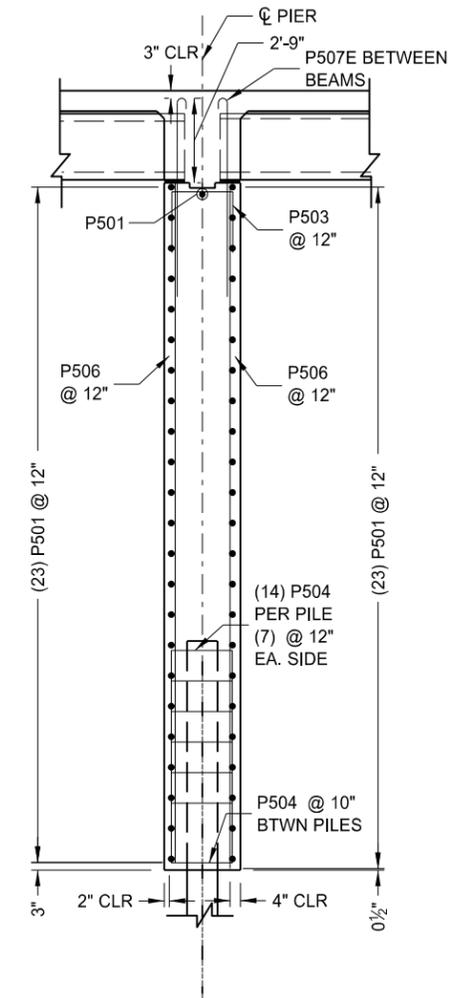
BILL OF REINFORCEMENT - (2) PIERS				
MARK	QUANTITY	LENGTH (FT-IN)	SHAPE	REMARKS
P501	94	27 - 6	STRT	PIER HORIZONTAL EACH FACE
P502	46	7 - 0	BENT	PIER WEST END TIES
P503	56	6 - 0	BENT	PIER TOP TIES
P504	252	4 - 0	BENT	PIER BOTTOM/PILE TIES
P505	46	7 - 9	BENT	PIER EAST END TIES
P506	116	22 - 0	STRT	PIER VERTICAL FACE
P507E	72	7 - 1	BENT	PIER/DIAPHRAGM TIES



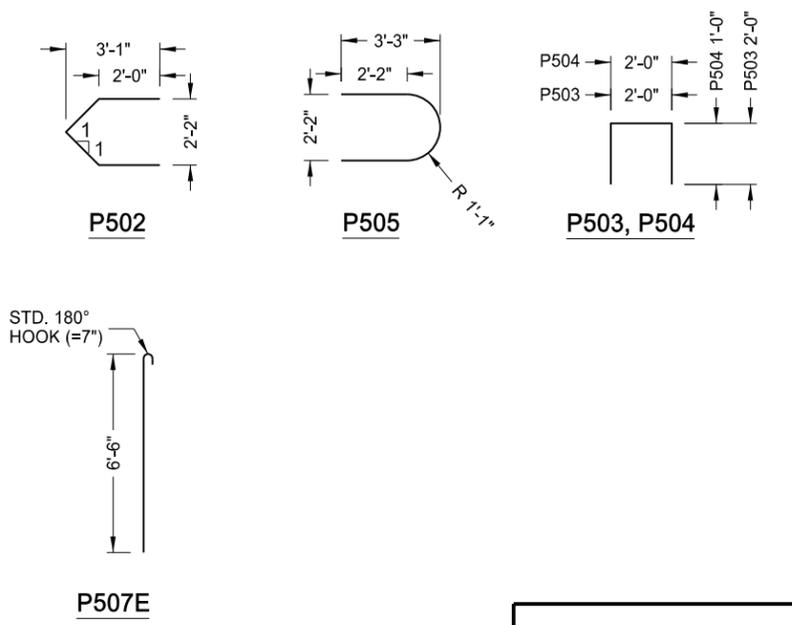
PLAN - PIER



ELEVATION - PIER



SECTION - PIER



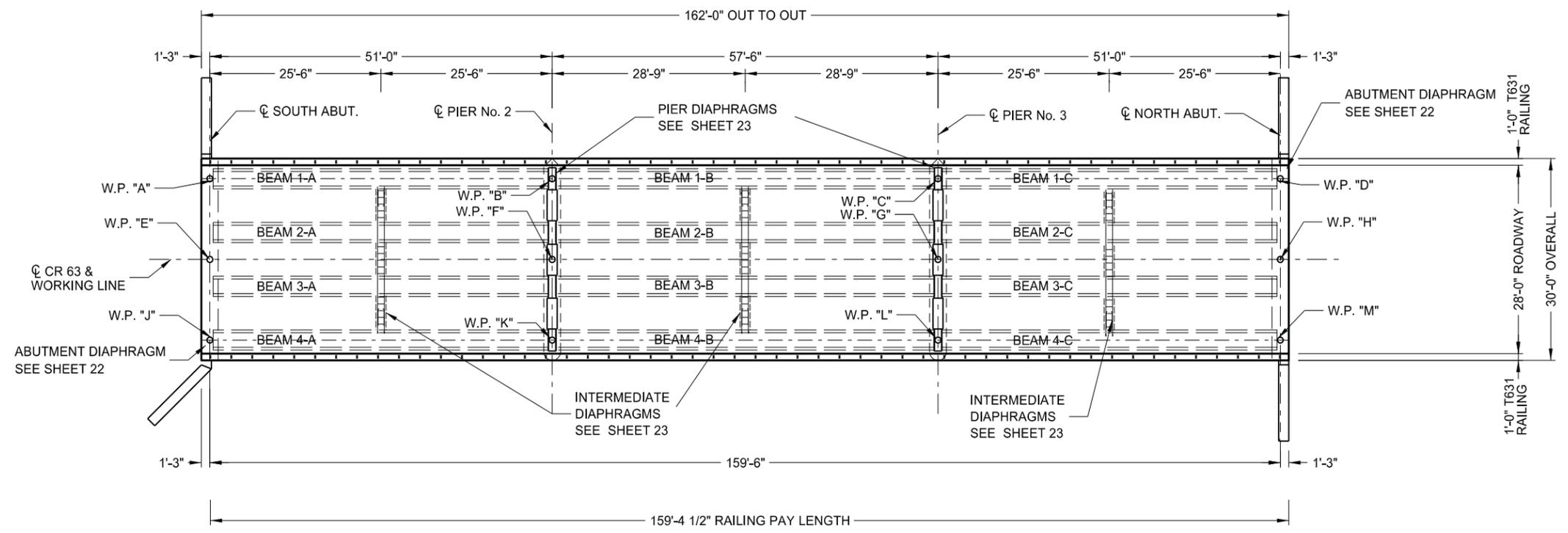
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QUANTITIES	(2 PIERS)
CLASS AE-3 CONCRETE	122 CY
REINFORCING STEEL - GRADE 60	7467 LBS
REINFORCING STEEL - GRADE 60 - EPOXY COATED	532 LBS
STRUCTURAL STEEL	1169 LBS
STEEL PILING HP 12X53	420 LF

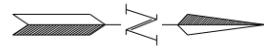
JAMES RIVER
 COUNTY ROAD 63
 STUTSMAN COUNTY, NORTH DAKOTA

Pier Details
 Pier Reinforcing

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	CNOC-BRC-4741(051)	170	16

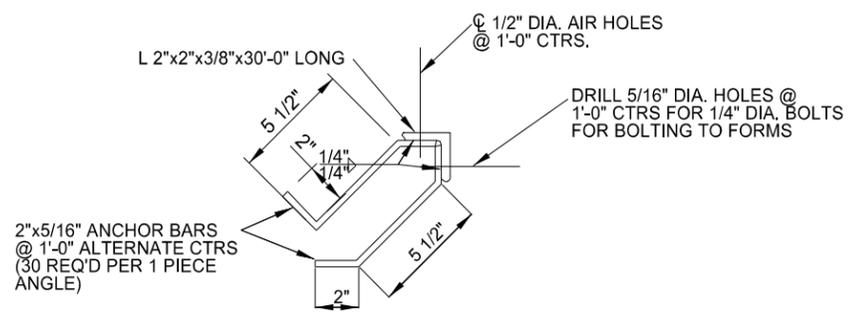


FRAMING PLAN

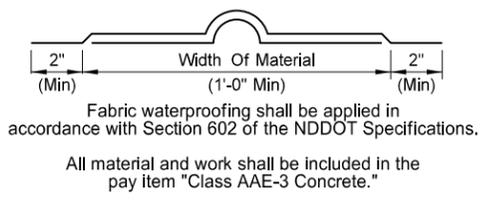


NOTES:

1. GUARD ANGLES MAY BE FURNISHED IN TWO PIECES WITH END ANCHOR BARS 6" MAXIMUM FROM EACH END. IN WHICH CASE THE ANGLES SHALL BE FIELD WELDED TOGETHER.
2. RECESS ANGLE 1/8" BELOW FINISHED GRADE AND HOLD IN ACCURATE POSITION WHILE CONCRETE IS BEING PLACED.
3. GUARD ANGLE TO BE CONSTRUCTED TO MATCH CROWN OF ROADWAY.
4. GUARD ANGLE SHALL BE HOT DIP GALVANIZED AFTER FABRICATION.



GUARD ANGLE

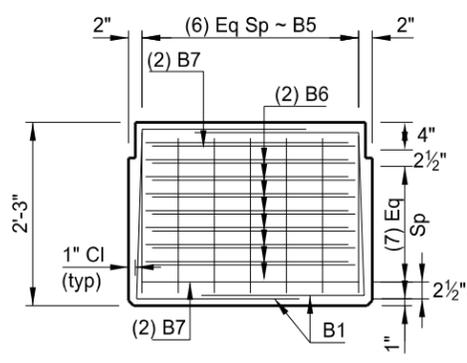


TWO-PLY FABRIC WATERPROOFING MEMBRANE

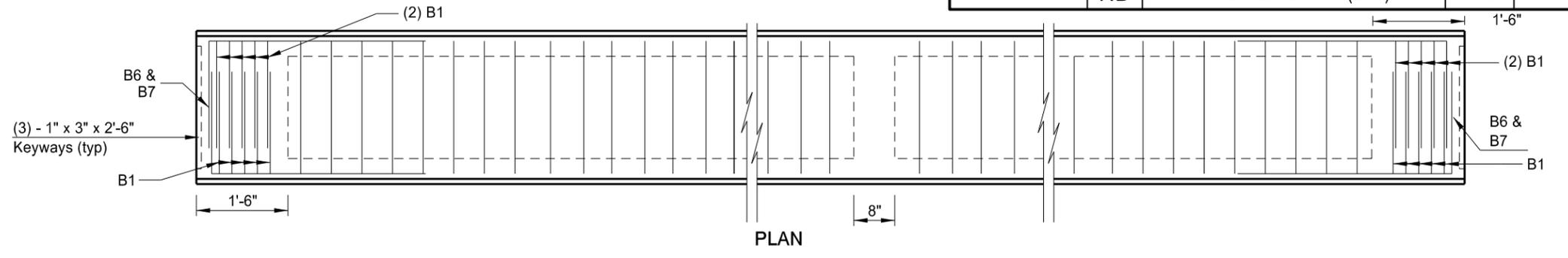
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JAMES RIVER
 COUNTY ROAD 63
 STUTSMAN COUNTY, NORTH DAKOTA

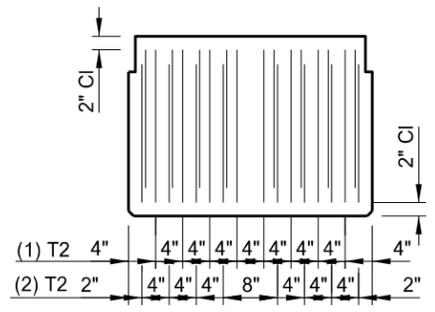
Superstructure Details
 Framing Plan



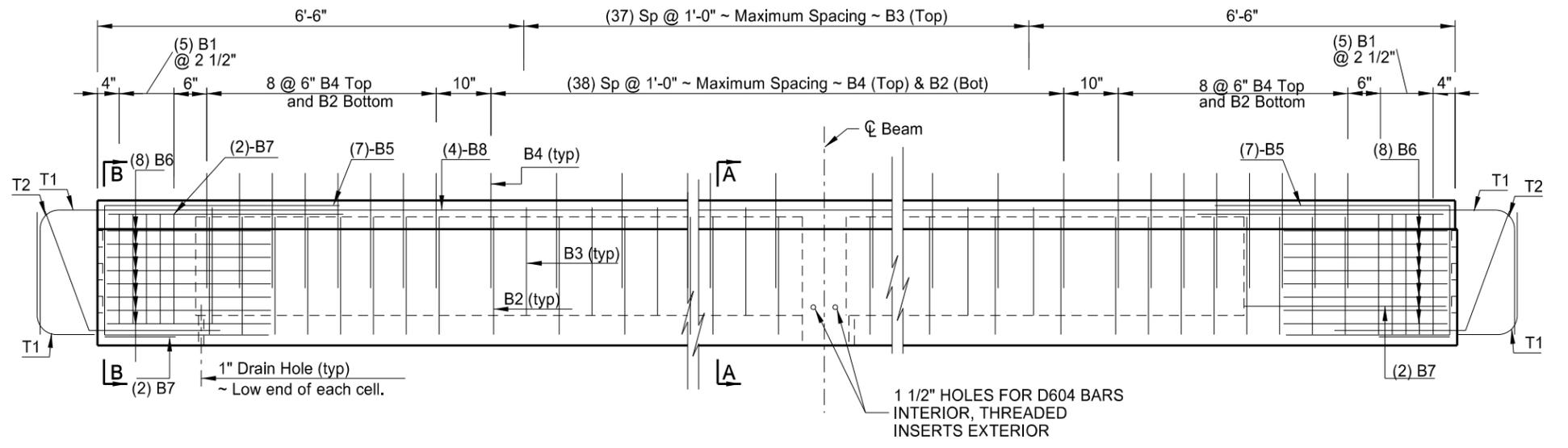
B-B



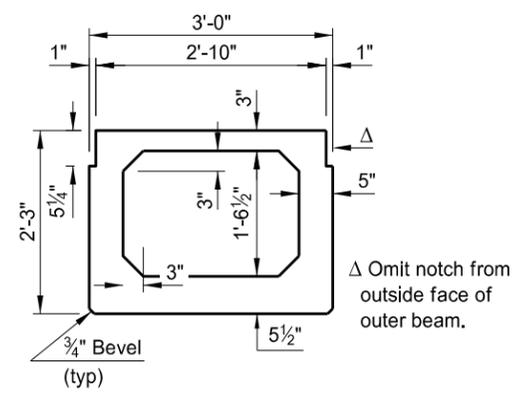
PLAN



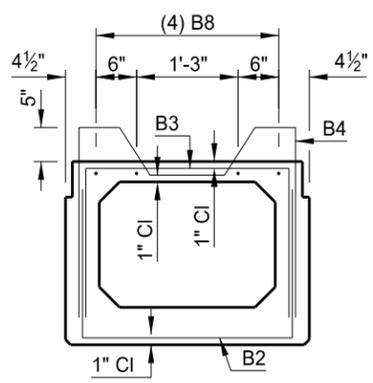
END VIEW



ELEVATION



(SHOWING DIMENSIONS)
A-A



(SHOWING REINFORCING)
A-A

BAR LIST ~ ONE BEAM				
MARK	SIZE	NO.	LENGTH	SHAPE
B1	4	20	6'-6"	BENT
* B2	4	57	6'-6"	BENT
* B3	4	38	6'-0"	BENT
B4	4	55	6'-7"	BENT
B5	5	14	8'-1"	BENT
B6	4	32	5'-1"	BENT
B7	4	8	3'-1"	BENT
** T1	4	32	4'-9"	STR
** T2	4	16	4'-0"	STR

* Welded Wire Fabric with minimum circumferential steel area of 0.15 sq in per ft may be substituted for B2 and B3 bars.
** Field bend as shown (Grade 40).

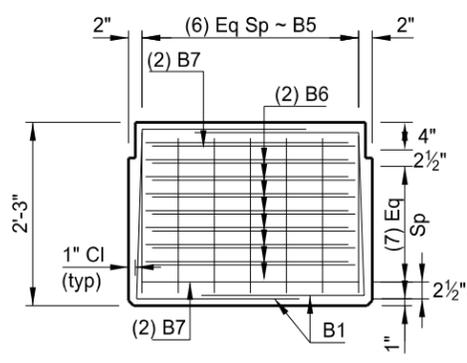
BEAM SECTION DATA	
WT =	517.0 LBS/FT
CROSS SECTIONAL AREA =	496.0 IN ²
C.G. (FROM BOTTOM) =	12.16 IN
I =	44242 IN ⁴
S _B =	3638.3 IN ³

QUANTITIES	(ONE BEAM)
BEAM LENGTH	50.0 LF

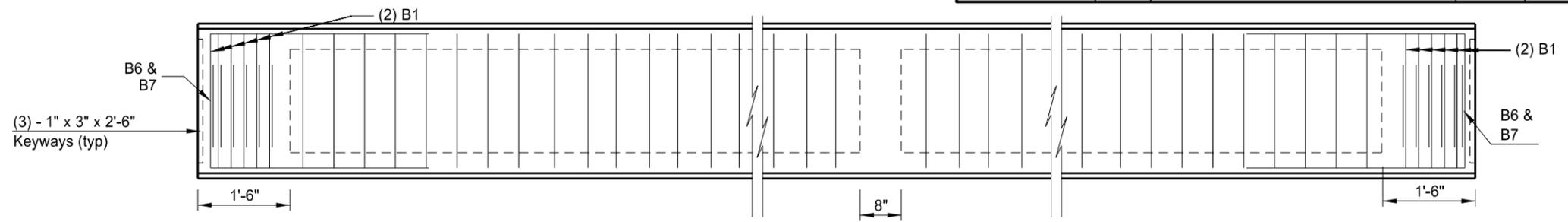
JAMES RIVER
COUNTY ROAD 63
STUTSMAN COUNTY, NORTH DAKOTA

Pre-Tensioned 27" X 36"
50'-0" Prestressed Spread Box Beam

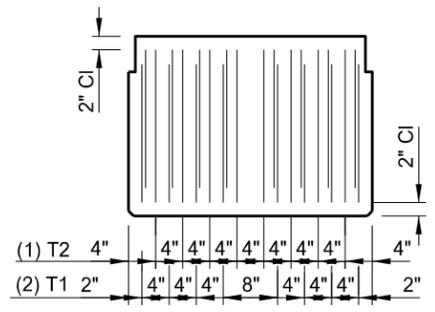
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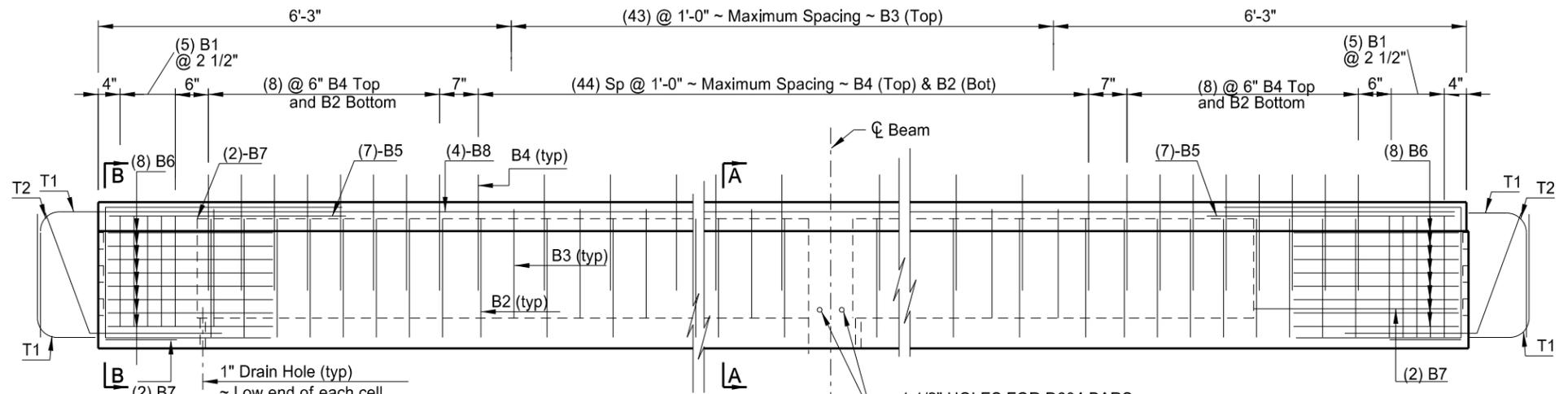
B-B



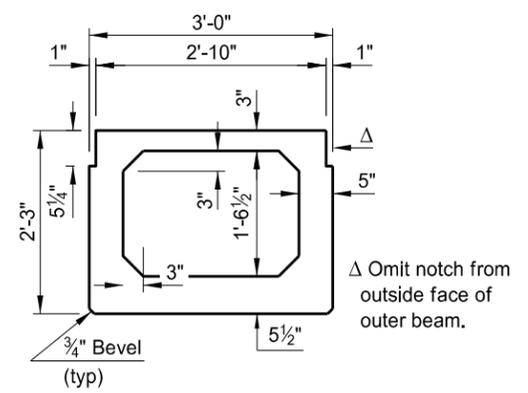
PLAN



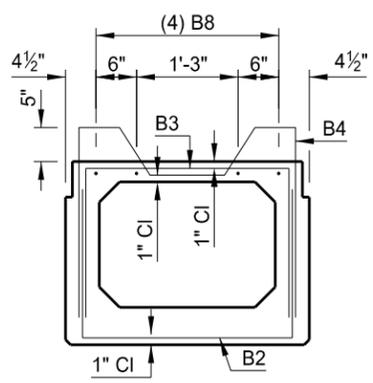
END VIEW



ELEVATION



(SHOWING DIMENSIONS)
A-A



(SHOWING REINFORCING)
A-A

BAR LIST ~ ONE BEAM				
MARK	SIZE	NO.	LENGTH	SHAPE
B1	4	20	6'-6"	BENT
* B2	4	61	6'-6"	BENT
* B3	4	44	6'-0"	BENT
B4	4	61	6'-7"	BENT
B5	5	14	8'-1"	BENT
B6	4	32	5'-1"	BENT
B7	4	8	3'-1"	BENT
** T1	4	32	4'-9"	STR
** T2	4	16	4'-0"	STR

* Welded Wire Fabric with minimum circumferential steel area of 0.15 sq in per ft may be substituted for B2 and B3 bars.
** Field bend as shown (Grade 40).

BEAM SECTION DATA	
WT =	517.0 LBS/FT
CROSS SECTIONAL AREA =	496.0 IN ²
C.G. (FROM BOTTOM) =	12.16 IN
I =	44242 IN ⁴
S _B =	3638.3 IN ³

QUANTITIES	(ONE BEAM)
BEAM LENGTH	56.5 LF

JAMES RIVER
COUNTY ROAD 63
STUTSMAN COUNTY, NORTH DAKOTA

Pre-Tensioned 27" X 36"
Prestressed Spread Box Beam

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STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	CNOC-BRC-4741(051)	170	19

NOTES:

At least 14 days prior to the forming and pouring of any beams, the Contractor shall submit shop drawings to the Engineer for review. The shop drawings shall include design calculations showing the total initial prestress force taken from the contract drawings and the losses in the prestress due to elastic shortening, shrinking or creeping of concrete and the relaxation of steel stress as determined by the Contractor for his method of stressing.

Shop drawings shall show strand layout, pull down locations, tensioning forces, elongation and any proposed changes in reinforcing steel.

The final prestress force (remaining after all losses have been accounted for) and its corresponding center of gravity, shall be selected from those on a curve determined by the three values shown.

The beams shall be poured in all steel forms.

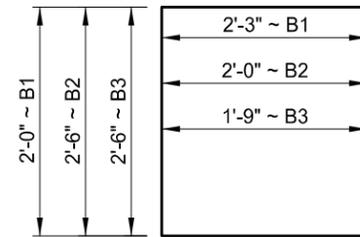
Beams shall not be cast any earlier than 90 days before deck is placed.

Holes and inserts to accommodate the diaphragm bars shall be provided in the beams at locations as shown.

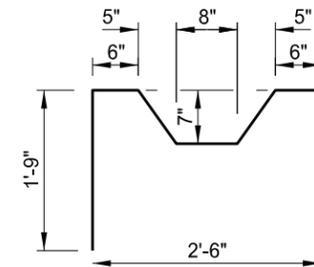
Minor changes to the shape of the beam and to reinforcing steel may be made to accommodate the forms of various contractors and their construction methods with the approval of the Engineer.

The tops of the beams shall be rough floated and broomed transversely for bond.

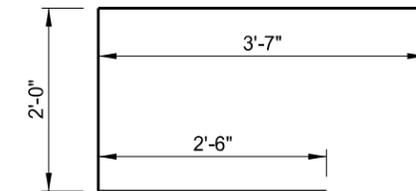
Provide handling hooks or devices as required by the Contractor. Hooks or devices provided will be subject to approval by the Engineer and shall be installed within 4'-0" of the end of beam.



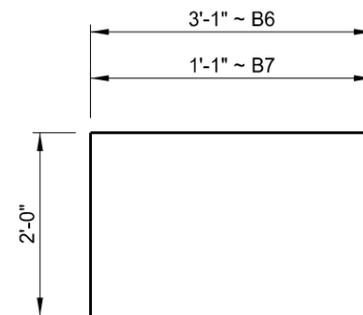
B1, B2 & B3



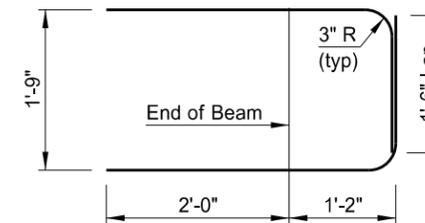
B4



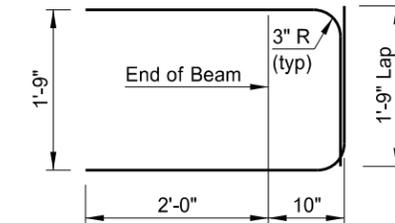
B5



B6 & B7



(AT ABUTMENTS)

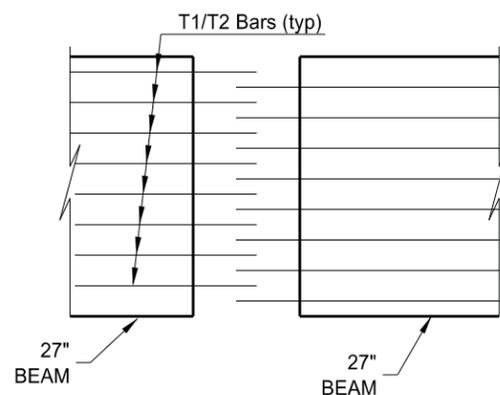


(AT PIERS)

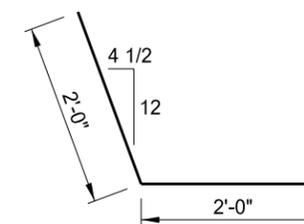
(2) T1

(DIMENSIONS SHOWN ARE OUT TO OUT)

BENT BAR DETAILS



BEAM END PLAN AT PIER



(1) T2

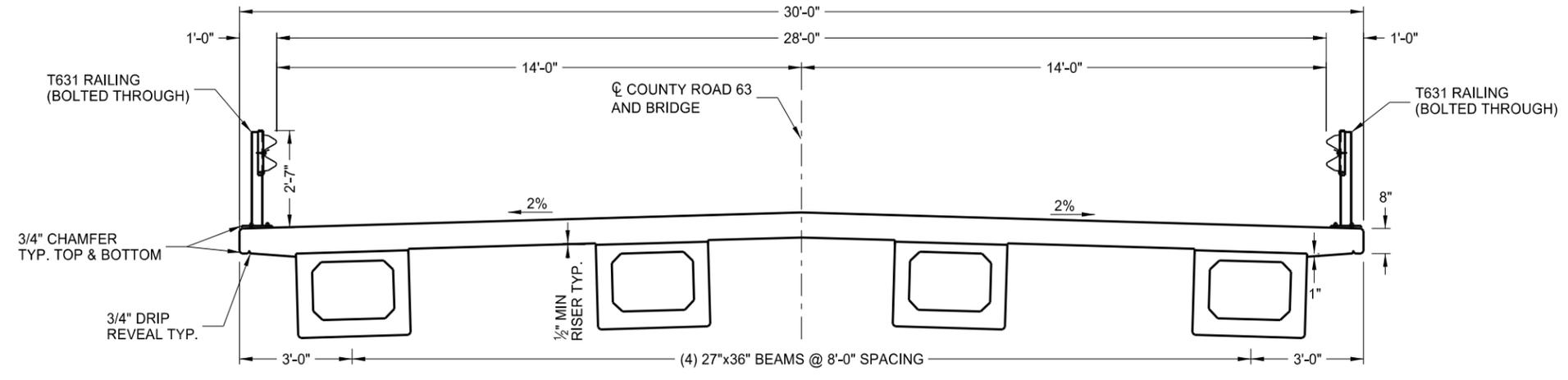
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PRESTRESSING DATA					
C.G.	FINAL FORCE	DETENSION STRENGTH	ACCEPTANCE STRENGTH	WEIGHT (TONS)	BEAM LENGTH
5.1 in	615 k	4500 psi (Min)	6000 psi (Min)	12.9/50 foot	50'-0"
5.3 in	703 k			14.6/56.5 foot	
6.9 in	791 k				

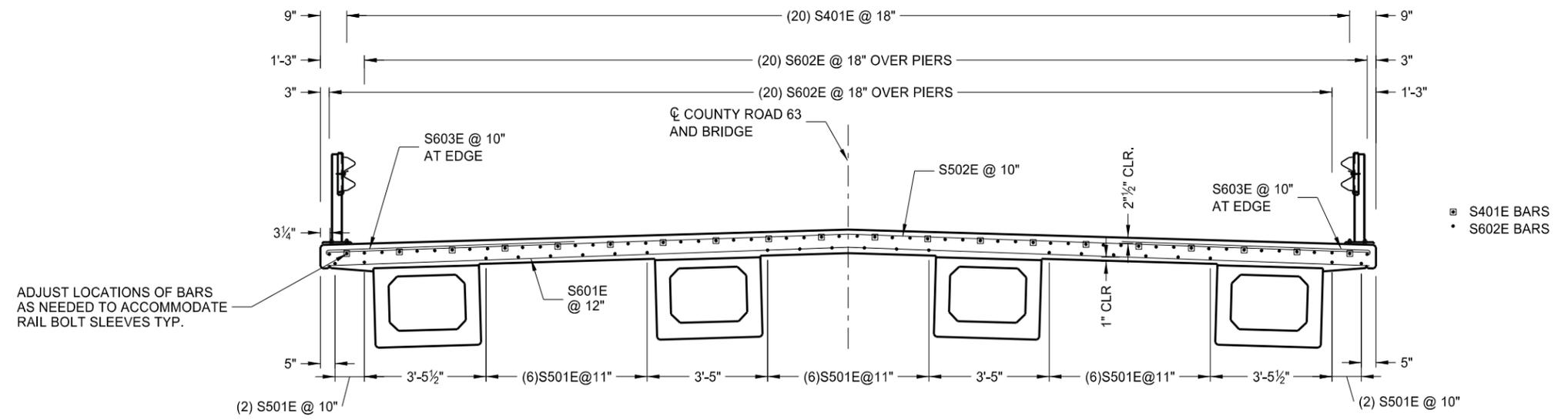
JAMES RIVER
COUNTY ROAD 63
STUTSMAN COUNTY, NORTH DAKOTA

Pre-Tensioned 27" X 36"
Prestressed Spread Box Beam

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	CNOC-BRC-4741(051)	170	20



SECTION - SHOWING DIMENSIONS

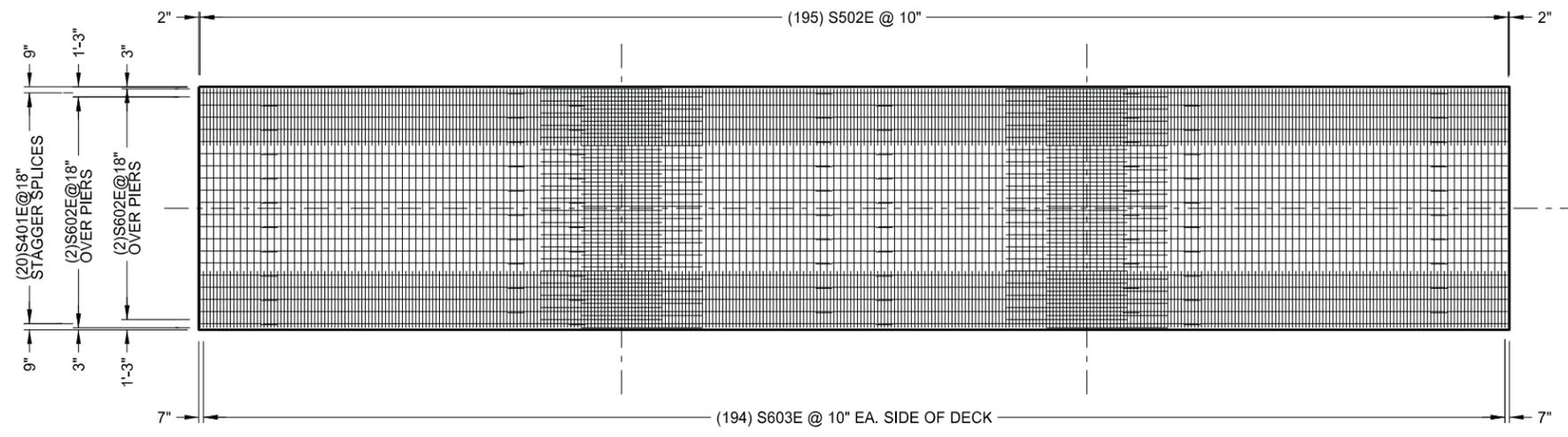


SECTION - SHOWING REINFORCING

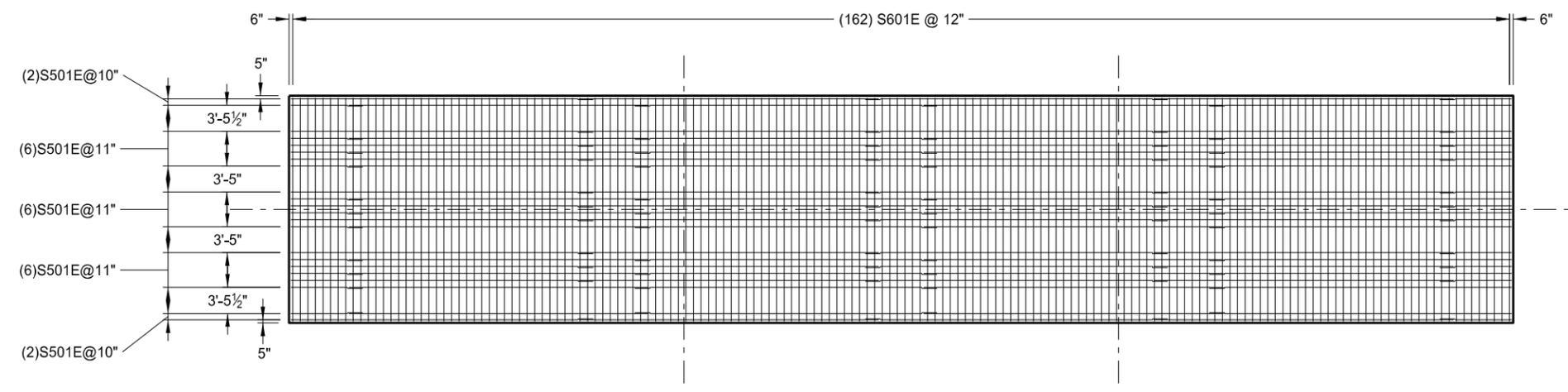
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JAMES RIVER
 COUNTY ROAD 63
 STUTSMAN COUNTY, NORTH DAKOTA
 Superstructure Details
 Deck Sections

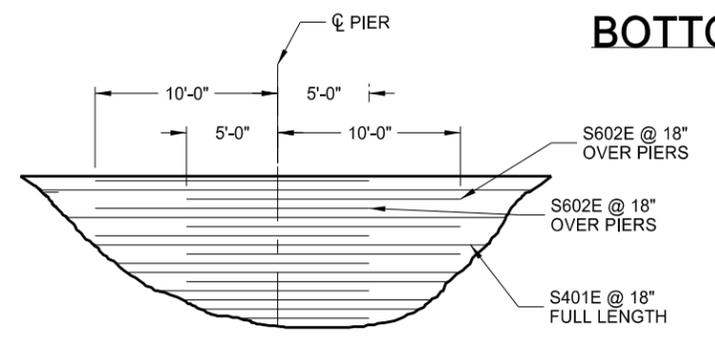
STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	CNOC-BRC-4741(051)	170	21



TOP REINFORCING



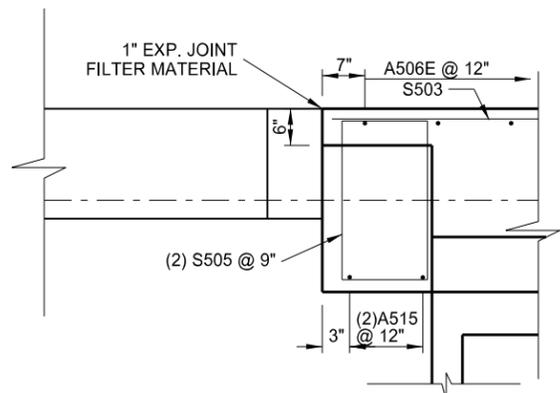
BOTTOM REINFORCING



DETAIL - TOP REINFORCING OVER PIERS

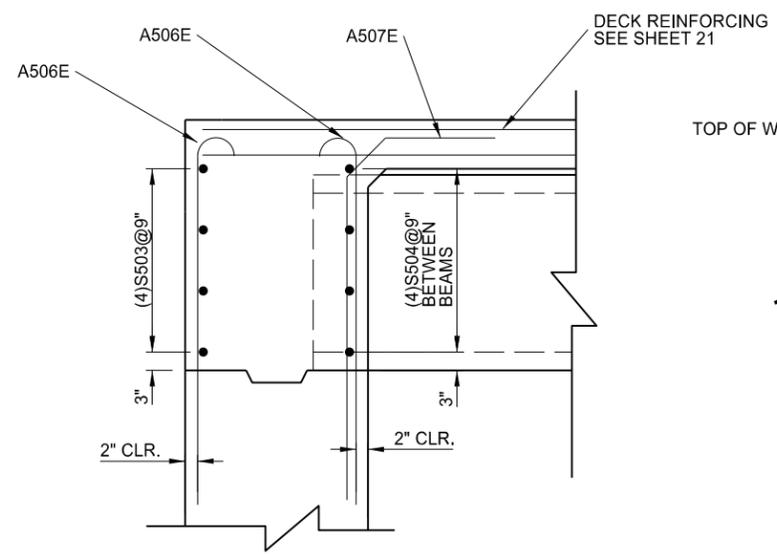
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JAMES RIVER
 COUNTY ROAD 63
 STUTSMAN COUNTY, NORTH DAKOTA
 Superstructure Details
 Deck Reinforcing

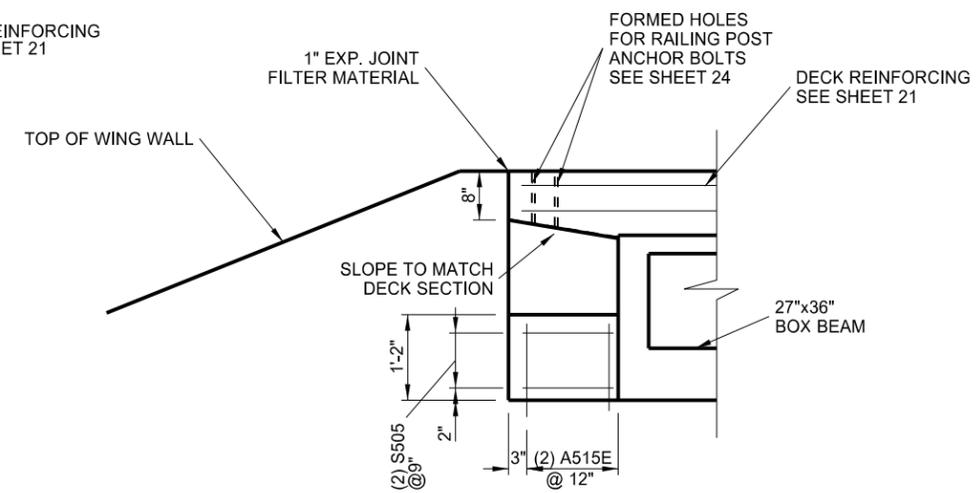


PARTIAL PLAN - RAIL POST BOLT POCKET

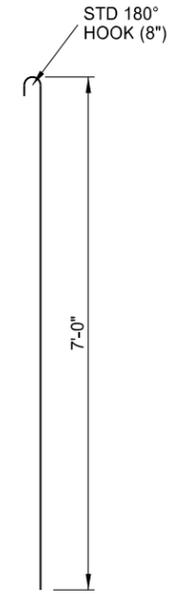
BILL OF REINFORCEMENT - SUPERSTRUCTURE				
MARK	QUANTITY	LENGTH (FT-IN)	SHAPE	REMARKS
S401E	20	169 - 6	STRT	DECK TOP LONGITUDINAL
S501E	22	169 - 6	STRT	DECK BOTTOM LONGITUDINAL
S502E	195	29 - 6	STRT	DECK TOP TRANSVERSE
S503	8	29 - 8	STRT	ABUTMENT ENDWALL HORIZONTAL
S504	24	4 - 6	STRT	ABUTMENT ENDWALL HORIZONTAL BETWEEN BEAMS
S505	8	7 - 7	BENT	ABUTMENT ENDWALL HORIZONTAL TIES
S601E	162	29 - 6	STRT	DECK BOTTOM TRANSVERSE
S602E	80	15 - 0	STRT	DECK TOP LONGITUDINAL OVER PIERS
S603E	388	7 - 8	BENT	DECK TOP EDGES TRANSVERSE



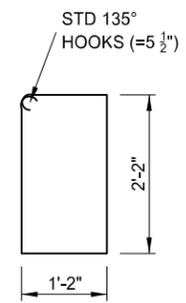
SECTION - ABUTMENT ENDWALL



PARTIAL SECTION - RAIL POST BOLT POCKET

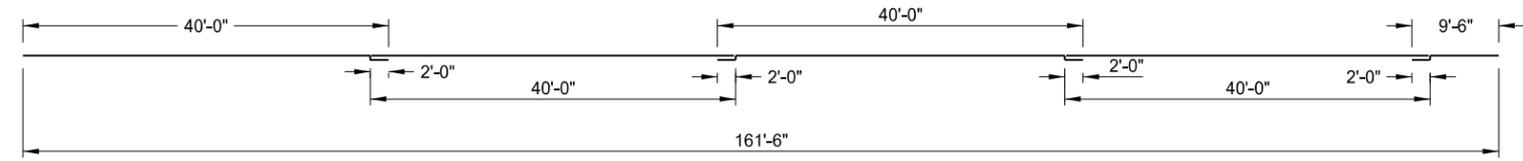


S603



S505

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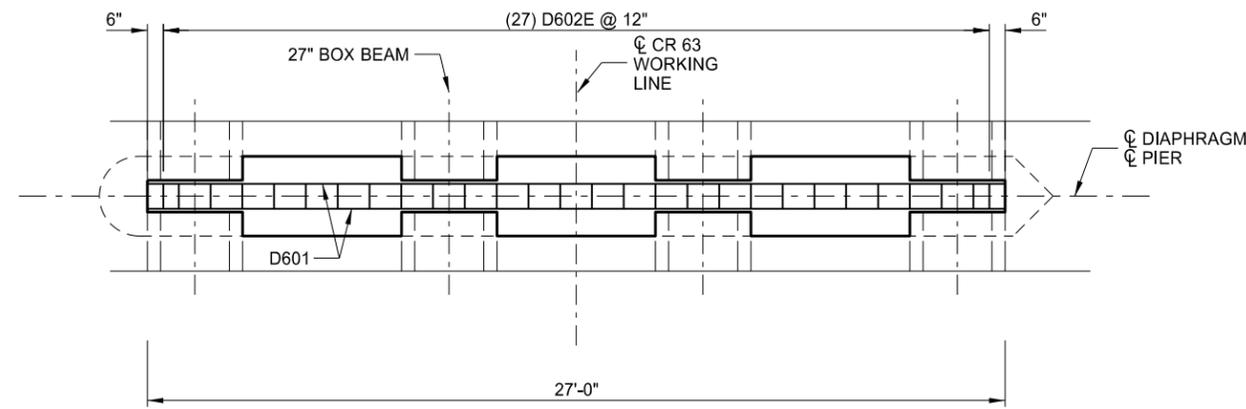


S401, S501 (STAGGER SPLICES)

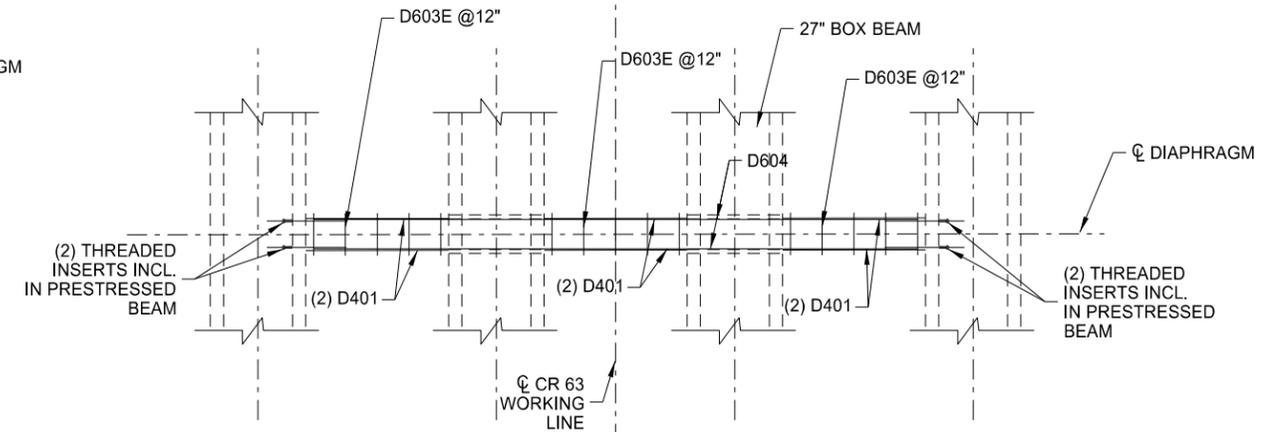
QUANTITIES	SUPERSTRUCTURE/ DIAPHRAGMS
CLASS AAE-3 CONCRETE	146.2 CY
REINFORCING STEEL - GRADE 60	1569 LBS
REINFORCING STEEL - GRADE 60 - EPOXY COATED	26,796 LBS
STRUCTURAL STEEL	377 LBS
RAILING	318.8 LF

JAMES RIVER
COUNTY ROAD 63
STUTSMAN COUNTY, NORTH DAKOTA

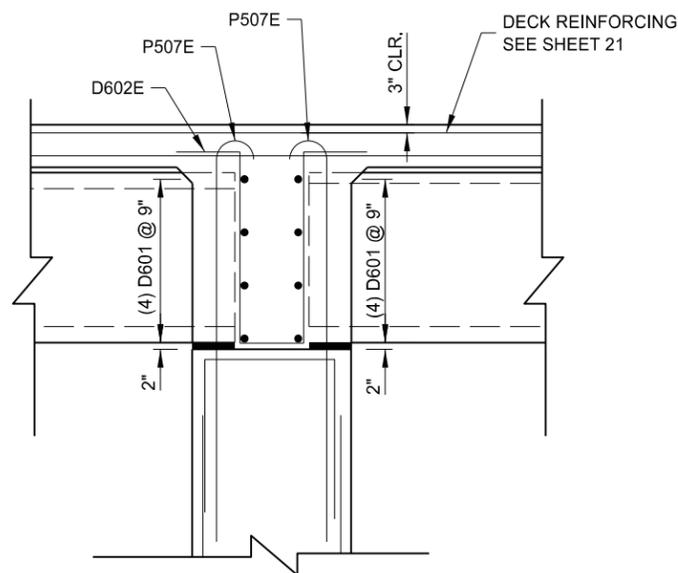
Superstructure Details
Reinforcing Details



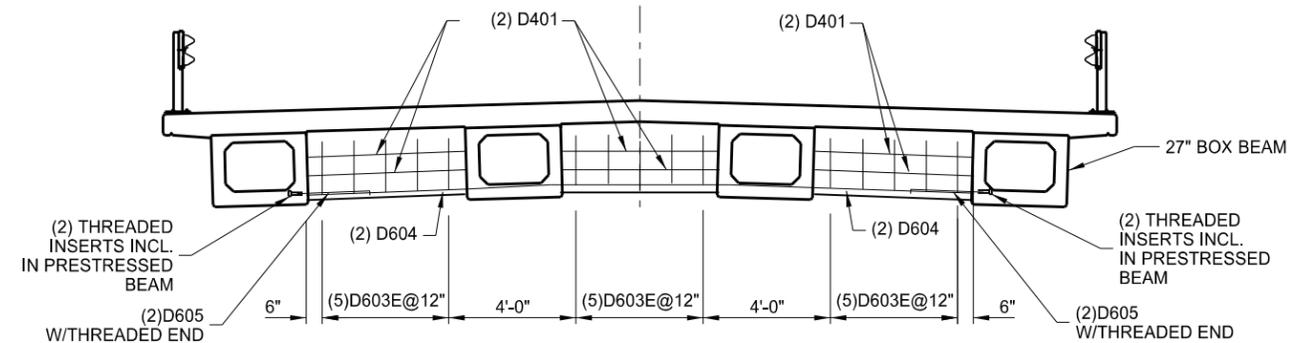
PLAN- 27" BEAM PIER DIAPHRAGMS



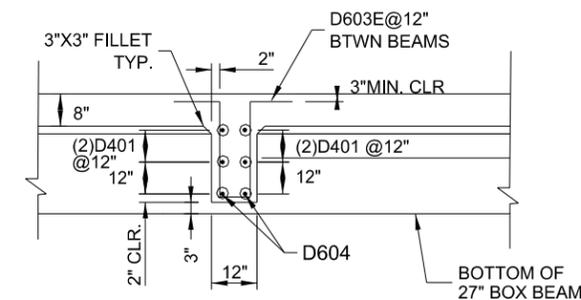
PLAN- INTERMEDIATE DIAPHRAGMS



SECTION- PIER DIAPHRAGMS



ELEVATION - 27" BEAM INTERMEDIATE DIAPHRAGMS



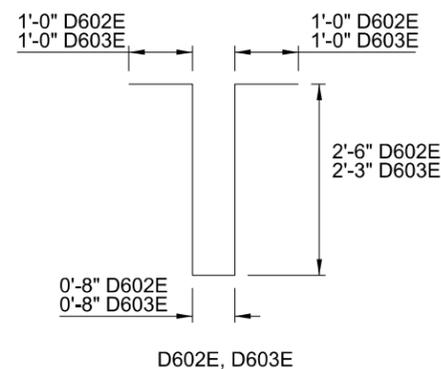
SECTION- INTERMEDIATE DIAPHRAGMS

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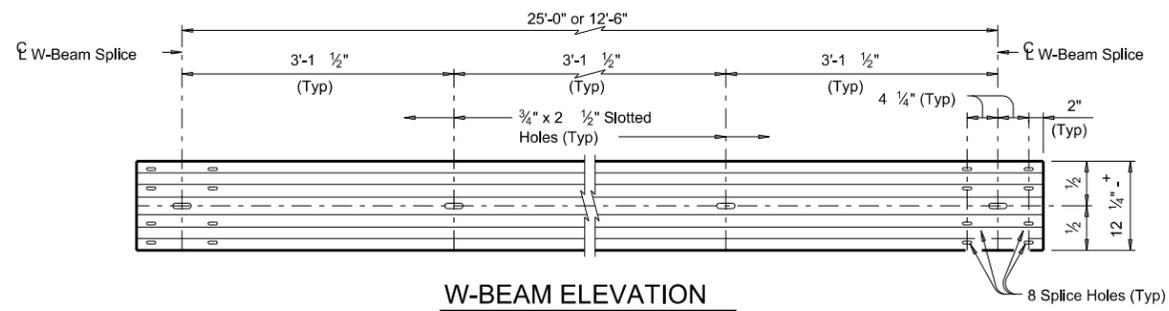
JAMES RIVER
COUNTY ROAD 63
STUTSMAN COUNTY, NORTH DAKOTA

Superstructure Details
Pier / Intermediate Diaphragm

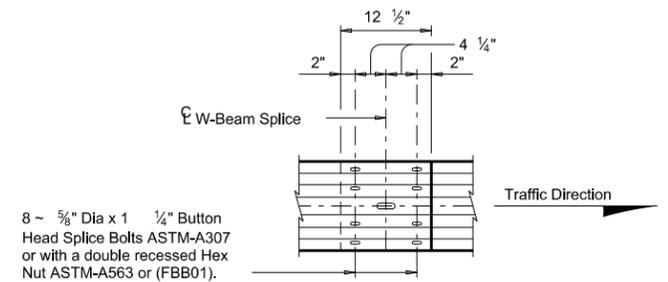
BILL OF REINFORCEMENT - (2) PIER AND (3) INTERMEDIATE DIAPHRAGMS				
MARK	QUANTITY	LENGTH (FT-IN)	SHAPE	REMARKS
D401	36	4 - 6	STRT	INTERMEDIATE DIAPHRAGM HORIZONTAL BETWEEN BEAMS
D601	16	26 - 6	STRT	PIER DIAPHRAGM HORIZONTAL
D602E	54	7 - 8	BENT	PIER DIAPHRAGM TIES
D603E	45	7 - 2	BENT	INTERMEDIATE DIAPHRAGM VERTICAL
D604	6	20 - 8	STRT	INTERMEDIATE DIAPHRAGM HORIZONTAL THROUGH BEAMS
D605	12	3 - 6	STRT	INTERMEDIATE DIAPHRAGM HORIZONTAL W/THREADED END



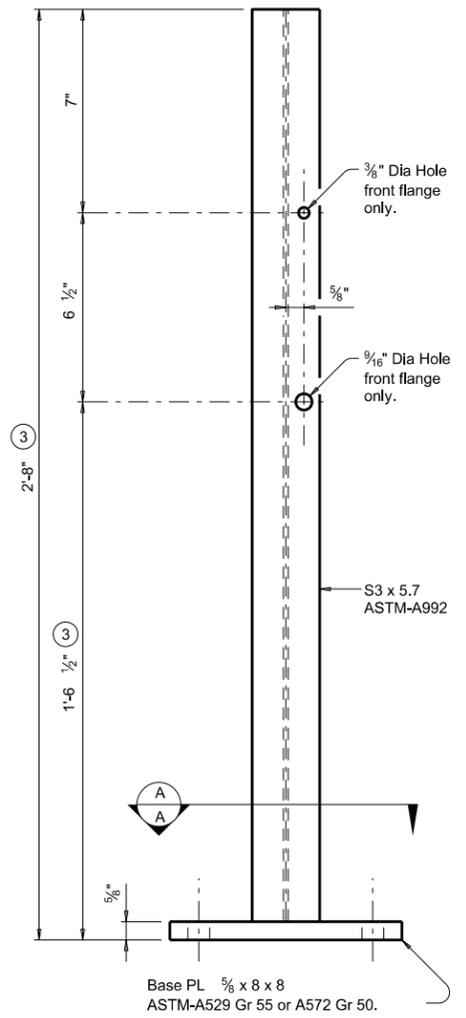
	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	CNOC-BRC-4741(051)	170	25



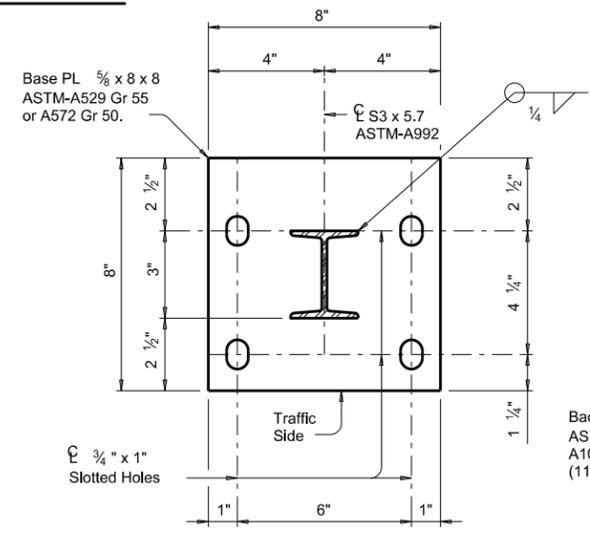
W-BEAM ELEVATION



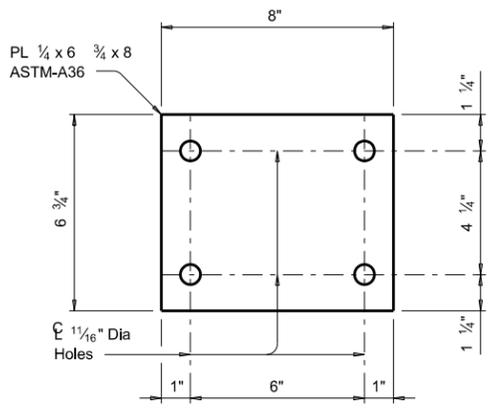
W-BEAM SPLICE ELEVATION



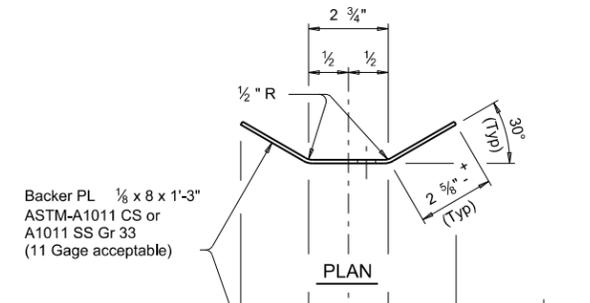
POST ELEVATION



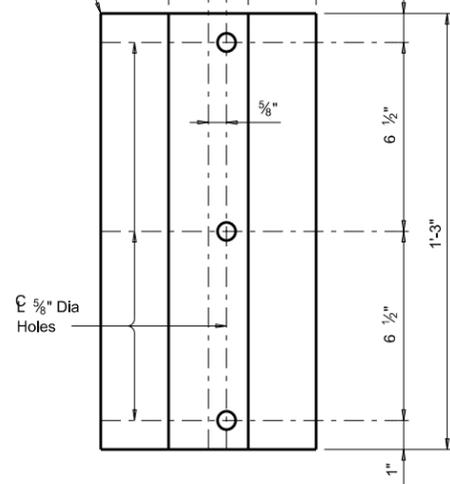
SECTION A



WASHER PLATE DETAIL



PLAN



ELEVATION

BACKER PLATE

③ Increase 2" for structures with overlay.

CONSTRUCTION NOTES:

1. Face of rail post must be plumb unless otherwise approved by the Engineer.
2. Post must be perpendicular to adjacent roadway grade.
3. Use epoxy mortar under post base plates if gaps larger than 1/16" exist.
4. Fully anchored guardrail must be attached to each end of rail.
5. A metal beam guard fence transition is not used with this rail.
6. Fabricator must submit erection drawings to the Engineer for approval.
7. Round or chamfer exposed edges of rail post and backer plate to approximately 1/16" by grinding.
8. Shop drawings are required for this rail.

MATERIAL NOTES:

1. Galvanize all steel components after fabrication.
2. Anchor bolts for base plate must be 5/8" Dia ASTM-A325 or A449 bolts with one hardened washer and one regular lock washer placed under each heavy hex nut. Nuts must conform to A563 requirements.
3. W-beam must meet the requirements of Spec 764, Code 131, "W-Beam Guardrail" except as modified in the plans. The Contractor may furnish rail elements of 25'-0", or 12'-6" (Nominal) lengths. W-Beam must have slotted holes at 3'-1 1/2".
5. Some part numbers from the "Task Force 13" Guide to Standardized Highway Barrier Hardware have been furnished for quick reference.

GENERAL NOTES:

1. This railing has been successfully evaluated by full-scale crash test to meet MASH TL-3 criteria.
2. This railing can be used for speeds of 50 mph and greater.
3. This rail is designed to deflect approximately 4' to 4'-6" as it contains and redirects the errant vehicle.
4. This rail may not be installed on top of or behind curbs that project above finished grade, on bridges with expansion joints providing more than 5" movement, on retaining walls, or on grade separations and interchanges.
5. Repairs to impact-damaged post and base plate unit are not permitted.
6. Replace all impact-damaged posts with a new post and base plate unit.
7. Average weight of railing with no overlay: 19 plf total.

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JAMES RIVER COUNTY ROAD 63 STUTSMAN COUNTY, NORTH DAKOTA

Railing Details

NDDOT ABBREVIATIONS

? This is a special text character used in the labeling of existing features. It indicates a feature that has an unknown characteristic, potentially based on: lack of description, location accuracy or purpose.

Abn abandoned
 Abut abutment
 Ac acres
 Adj adjusted
 Aggr aggregate
 Ahd ahead
 ARV air release valve
 Align alignment
 Al alley
 Alt alternate
 Alum aluminum
 ADA Americans with Disabilities Act
 A ampere
 & and
 Appr approach
 Approx approximate
 ACP asbestos cement pipe
 Asph asphalt
 AC asphalt cement
 Assmd assumed
 @ at
 Atten attenuation
 ATR automatic traffic recorder
 Ave Avenue
 Avg average
 ADT average daily traffic
 Az azimuth
 Bk back
 BF back face
 Bs backsight
 Balc balcony
 B Wire barbed wire
 Barr barricade
 Btry battery
 Brg bearing
 BI beehive inlet
 Beg begin
 BM bench mark
 Bkwy bikeway
 Bit bituminous
 Blk block
 Bd Ft board feet
 BH bore hole
 BS both sides
 Bot bottom
 Blvd Boulevard
 Bndry boundary
 BC brass cap
 Brkwy breakaway
 Br bridge
 Bldg building

BV butterfly valve
 Byp bypass
 C Gdrl cable guardrail
 Calc calculate
 Cd candela
 CIP cast iron pipe
 CB catch basin
 CRS cationic rapid setting
 C Gd cattle guard
 C To C center to center
 Cl or C centerline
 Cm centimeter
 Ch chain
 Chnlk chain-link
 Ch Blk channel block
 Ch Ch channel change
 Chk check
 Chsld chiseled
 Cir circle
 Cl class
 Cl clay
 Cl F clay fill
 Cl Hvy clay heavy
 Cl Lm clay loam
 Clnt clean-out
 Clr clear
 Cl&gr clearing & grubbing
 Co S coal slack
 Comb. combination
 Coml commercial
 Compr compression
 CADD computer aided drafting & design
 Conc concrete
 Cond conductor
 Const construction
 Cont continuous
 CSB continuous split barrel sample
 Contr contraction
 Contr contractor
 CP control point
 Coord coordinate
 Cor corner
 Corr corrected
 CAES corrugated aluminum end section
 CAP corrugated aluminum pipe
 CMES corrugated metal end section
 CMP corrugated metal pipe
 CPVCP corrugated poly-vinyl chloride pipe
 CSES corrugated steel end section
 CSP corrugated steel pipe
 C coulomb
 Co County
 Crse course
 C Gr course gravel
 CS course sand

Ct Court
 Xarm cross arm
 Xbuck cross buck
 Xsec cross sections
 Xing crossing
 Xrd Crossroad
 Crn crown
 CF cubic feet
 M3 cubic meter
 M3/s cubic meters per second
 CY cubic yard
 Cy/mi cubic yards per mile
 Culv culvert
 C&G curb & gutter
 CI curb inlet
 CR curb ramp
 CS curve to spiral
 C cut
 Dd Ld dead load
 Defl deflection
 Defm deformed
 Deg or D degree
 DInt delineate
 DIntr delineator
 Depr depression
 Desc description
 Det detail
 DWP detectable warning panel
 Dtr detour
 Dia diameter
 Dir direction
 Dist distance
 DM disturbed material
 DB ditch block
 DG ditch grade
 Dbl double
 Dn down
 Dwg drawing
 Dr drive
 Drwy driveway
 DI drop inlet
 D dry density
 Ea each
 Esmt easement
 E East
 EB Eastbound
 Elast elastomeric
 EL electric locker
 E Mtr electric meter
 Elec electric/al
 EDM electronic distance meter
 Elev or El elevation
 Ellipt elliptical
 Emb embankment
 Emuls emulsion/emulsified

ES end section
 Engr engineer
 ESS environmental sensor station
 Eq equal
 Eq equation
 Evgr evergreen
 Exc excavation
 Exst existing
 Exp expansion
 Expy Expressway
 E external of curve
 Extru extruded
 FOS factor of safety
 F Fahrenheit
 FS far side
 F farad
 Fed Federal
 FP feed point
 Ft feet/foot
 Fn fence
 Fn P fence post
 FO fiber optic
 FB field book
 FD field drive
 F fill
 FAA fine aggregate angularity
 FS fine sand
 FH fire hydrant
 Fl flange
 Flrd flared
 FES flared end section
 F Bcn flashing beacon
 FA flight auger sample
 FL flow line
 Ftg footing
 FM force main
 Fs foresight
 Fnd found
 Fdn foundation
 Frac fractional
 Frwy freeway
 Frt front
 FF front face
 F Disp fuel dispenser

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
07-01-14	
REVISIONS	
DATE	CHANGE

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NDDOT ABBREVIATIONS

D-101-2

FFP	fuel filler pipes	IPn	Iron Pin	MC	medium curing	Ped	pedestal
FLS	fuel leak sensor	IP	iron Pipe	M	mega	Ped	pedestrian
Furn	furnish/ed	Jt	joint	Mer	meridian	PPP	pedestrian pushbutton post
Gal	gallon	J	joule	M	meter	Pen.	penetration
Galv	galvanized	Jct	junction	M/s	meters per second	Perf	perforated
Gar	garage	K	kelvin	M	mid ordinate of curve	Per.	perimeter
Gs L	gas line	Kn	kilo newton	Mi	mile	PL	pipeline
G Reg	gas line regulator	Kpa	kilo pascal	MM	mile marker	PI	place
GMV	gas main valve	Kg	kilogram	MP	mile post	P&P	plan & profile
G Mtr	gas meter	Kg/m3	kilogram per cubic meter	MI	milliliter	PL	plastic limit
GSV	gas service valve	Km	kilometer	Mm	millimeter	PI	plate
GVP	gas vent pipe	K	Kip(s)	Mm/hr	millimeters per hour	Pt	point
GV	gate valve	LS	Land Surveyor (licensed)	Min	minimum	PCC	point of compound curve
Ga	gauge	LSIT	Land Surveyor In Training	Misc	miscellaneous	PC	point of curve
Geod	geodetic	Ln	lane	Mon	monument	PI	point of intersection
GIS	Geographical Information System	Lg	large	Mnd	mound	PRC	point of reverse curvature
G	giga	Lat	latitude	Mtbl	mountable	PT	point of tangent
GPS	Global Positioning System	Lt	left	Mtd	mounted	POC	point on curve
Gov	government	L	length of curve	Mtg	mounting	POT	point on tangent
Grd	graded/grade	Lens	lenses	Mk	muck	PE	polyethylene
Gr	gravel	Lvl	level	Mun	municipal	PVC	polyvinyl chloride
Grnd	ground	LB	level book	N	nano	PCC	Portland Cement concrete
GWM	ground water monitor	Lvng	leveling	NGS	National Geodetic Survey	Lb or #	pounds
Gdrl	guardrail	Lht	light	NS	near side	PP	power pole
Gtr	gutter	LP	light pole	Neop	neoprene	Preempt	preemption
H Plg	H piling	Ltg	lighting	Ntwk	network	Prefab	prefabricated
Hdwl	headwall	Lig Co	lignite coal	N	newton	Prfmd	performed
Ha	hectare	Lig Sl	lignite slack	N	North	Prep	preparation
Ht	height	LF	linear foot	NE	North East	Press.	pressure
HI	height of instrument	Liq	liquid	NW	North West	PRV	pressure relief valve
Hel	helical	LL	liquid limit	NB	Northbound	Prestr	prestressed
H	henry	L	litre	No. or #	number	Pvt	private
HZ	hertz	Lm	loam	Obsc	obscure(d)	PD	private drive
HDPE	high density polyethylene	Loc	location	Obsn	observation	Prod.	production/produce
HM	high mast	LC	long chord	Ocpd	occupied	Prog	programmed
HP	high pressure	Long.	longitude	Ocpy	occupy	Prop.	property
HPS	high pressure sodium	Lp	loop	Off Loc	office location	Prop Ln	property line
Hwy	highway	LD	loop detector	O/s	offset	Ppsd	proposed
Hor	horizontal	Lm	lumen	OC	on center	PB	pull box
HBP	hot bituminous pavement	Lum	luminaire	C	one dimensional consolidation		
HMA	hot mix asphalt	L Sum	lump sum	OC	organic content		
Hr	hour(s)	Lx	lux	Orig	original		
Hyd	hydrant	ML	main line	O To O	out to out		
Ph	hydrogen ion content	M Hr	man hour	OD	outside diameter		
Id	identification	MH	manhole	OH	overhead		
In or "	inch	Mkd	marked	PMT	pad mounted transformer		
Incl	inclinometer tube	Mkr	marker	Pg	pages		
IMH	inlet manhole	Mkg	marking	Pntd	painted		
ID	inside diameter	MA	mast arm	Pr	pair		
Inst	instrument	Matl	material	Pnl	panel		
Intchg	interchange	Max	maximum	Pk	park		
Intmdt	intermediate	MC	meander corner	PK	Parker-Kalon nail		
Intscn	intersection	Meas	measure	Pa	pascal		
Inv	invert	Mdn	median	PSD	passing sight distance		
IM	iron monument	MD	median drain	Pvmt	pavement		

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
07-01-14	
REVISIONS	
DATE	CHANGE
08-03-15	General Revisions

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NDDOT ABBREVIATIONS

D-101-3

Qty	quantity	SN	sign number	Tan	tangent	Wb	weber
Qtr	quarter	Sig	signal	T	tangent (semi)	WIM	weigh in motion
Rad or R	radius	Si Cl	silt clay	TS	tangent to spiral	W	west
RR	railroad	Si Cl Lm	silty clay loam	Tel	telephone	WB	westbound
Rlwy	railway	Si Lm	silty loam	Tel B	Telephone Booth	Wrng	wiring
Rsd	raised	Sgl	single	Tel P	telephone pole	W/	with
RTP	random traverse point	SC	slow curing	Tv	television	W/o	without
Rge or R	range	SS	slow setting	Temp	temperature	WC	witness corner
RC	rapid curing	Sm	small	Temp	temporary	WGS	world geodetic system
Rec	record	S	South	TBM	temporary bench mark	Z	zenith
Rcy	recycle	SE	South East	T	tesla		
RAP	recycled asphalt pavement	SW	South West	T	thinwall tube sample		
RPCC	recycled portland cement concrete	SB	Southbound	T/mi	tons per mile		
Ref	reference	Sp	spaces	Ts	topsoil		
R Mkr	reference marker	Spcl	special	Twp or T	township		
RM	reference monument	SA	special assembly	Traf	traffic		
Refl	reflectorized	SP	special provisions	TSCB	traffic signal control box		
RCB	reinforced concrete box	G	specific gravity	Tr	trail		
RCES	reinforced concrete end section	Spk	spike	Transf	transformer		
RCP	reinforced concrete pipe	SC	spiral to curve	TB	transit book		
RCPS	reinforced concrete pipe sewer	ST	spiral to tangent	Trans	transition		
Reinf	reinforcement	SB	split barrel sample	TT	transmission tower		
Res	reservation	SH	sprinkler head	Trans	transverse		
Ret	retaining	SV	sprinkler valve	Trav	traverse		
Rev	reverse	Sq	square	TP	traverse point		
Rt	right	SF	square feet	Trtd	treated		
R/W	right of way	Km2	square kilometer	Trmt	treatment		
Riv	river	M2	square meter	Qc	triaxial compression		
Rd	road	SY	square yard	TERO	tribal employment rights ordinance		
Rdbd	road bed	Stk	stake	Tpl	triple		
Rdwy	roadway	Std	standard	TP	turning point		
RWIS	roadway weather information system	N	standard penetration test	Typ	typical		
Rk	rock	Std Specs	standard specifications	Qu	unconfined compressive strength		
Rt	route	Sta	station	Ugrnd	underground		
Salv	salvage(d)	Sta Yd	station yards	USC&G	US Coast & Geodetic Survey		
Sd	sand	Stm L	steam line	USGS	US Geologic Survey		
Sdy Cl	sandy clay	SEC	steel encased concrete	Util	utility		
Sdy Cl Lm	sandy clay loam	SMA	stone matrix asphalt	VG	valley gutter		
Sdy Fl	sandy fill	SSD	stopping sight distance	Vap	vapor		
Sdy Lm	sandy loam	SD	storm drain	Vert	vertical		
San	sanitary sewer line	St	street	VC	vertical curve		
Sc	scoria	SPP	structural plate pipe	VCP	vitrified clay pipe		
Sec	seconds	SPPA	structural plate pipe arch	V	volt		
Sec	section	Str	structure	Vol	volume		
SL	section line	Subd	subdivision	Wkwy	walkway		
Sep	separation	Sub	subgrade	W	water content		
Seq	sequence	Sub Prep	subgrade preperation	WGV	water gate valve		
Serv	service	Ss	subsoil	WL	water line		
Sh	shale	SE	superelevation	WM	water main		
Sht	sheet	SS	supplement specification	WMV	water main valve		
Shtng	sheeting	Supp	supplemental	W Mtr	water meter		
Shldr	shoulder	Surf	surfacing	WSV	water service valve		
Sw	sidewalk	Surv	survey	WW	water well		
S	siemens	Sym	symmetrical	W	watt		
SD	sight distance	SI	systems international	Wrng	wearing		

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
07-01-14	
REVISIONS	
DATE	CHANGE
08-03-15	General Revisions

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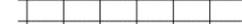
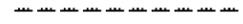
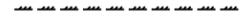
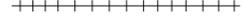
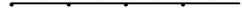
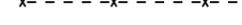
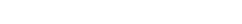
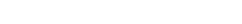
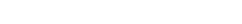
Line Styles

.....	Limits of Const Transition Line	—— s —— s ——	Floating Silt Curtain	—— ——— ———	Existing Aggregate (Cross Section View)	- - - - -	Existing Centerline
.....	Bale Check	—— ——— T ——	Existing Telephone Line	—— ——— ———	Existing Curb and Gutter (Cross Section View)	- - - - -	Supplemental Contour
.....	Rock Check	—— ——— TV ——	Existing TV Line	—— ——— ———	Existing Riprap	—— - - - - -	Right of Way
.....	Sight Distance Triangle Line	Void — void — void — v	Existing Assumed Ground (Not Surveyed)	—— ——— ———	Existing Underground Vault or Lift Station	—— - - - - -	Existing Right of Way
- - - - -	Small Hidden Object	Void — void — void — v	Tentative Ground Line	—— ——— ———	Tangent Line	—— - - - - -	Existing Right of Way Railroad
- - - - -	Dimension Leader	—— ——— w ——	Existing Water or Steam Line	- - - - -	Hidden Object	- - - - -	Failure Line
- - - - -	Existing Ground	=====	Existing Under Drain	—— - - - - -	Existing Dirt Surface	- - - - -	Existing Conditions
- - - - -	Existing Topsoil (Cross Section View)	=====	Under Drain	—— ——— ———	Existing Conduit	- - - - -	Existing Ground (Details)
—— ——— ———	Large Hidden Object	=====	Wall	—— ——— ———	Topsoil Profile	—— - - - - -	Existing Sixteenth Section Line
—— ——— ———	Edge Drain	=====	Existing Slotted Drain	- - - - -	Existing Conductor	- - - - -	Existing Right of Way Not State Owned
—— D —— D ——	Geotextile Fabric Type D	—— + —— + ——	Existing Cemetary Boundary	- - - - -	Conductor	- - - - -	Phantom Object
—— ——— E ——	Existing Electrical	—— ——— ———	Centerline Pavement Marking	- - - - -	Fiber Optic	- - - - -	Centerline Main
—— ——— FO ——	Existing Fiber Optic Line	=====	Barrier with Centerline Pavement Marking	- - - - -	Existing Loop Detector	-	Existing Guardrail Cable
—— ——— FO ——	Existing TV Fiber Optic	=====	Barrier Pavement Marking	- - - - -	Subgrade, Subcut or Ditch Grade	— . — . — . — .	Existing Guardrail Metal
—— ——— G ——	Existing Gas Pipe	- - - - -	Stripe 4 IN Dotted Extension White	—— ——— ———	Existing Asphalt Surface	—— . ——— . ——— .	Existing Edge of Water
—— Geo —— Geo ——	Geogrid	- - - - -	Stripe 8 IN Dotted Extension White	—— ——— ———	Existing Asphalt (Cross Section View)	- - - - -	Excavation Limits
—— ——— OH ——	Existing Overhead Utility Line	- - - - -	Stripe 8 IN Lane Drop	—— ——— ———	Existing Reinforcement Rebar	——	Existing Government Lot Line
—— ——— P ——	Existing Power	—— v v v v ——	Wetland Mitigation	—— ——— ———	Existing Tie Point Line	Existing Adjacent Block Lines
—— ——— PL ——	Existing Fuel Pipeline	- - - - -	Existing Box Culvert Bridge	—— ——— ———	Existing State or International Line	Existing Adjacent Lot Lines
—— ——— PL ——	Existing Undefined Above Ground Pipe Line	- - - - -	Existing Concrete Surface	—— ——— ———	Existing Quarter Section Line	Existing Adjacent Property Line
—— ——— R —— R ——	Geotextile Fabric Type R	- - - - -	Existing Drainage Structure	—— ——— ———	Existing County	Existing Adjacent Subdivision Lines
—— ——— R —— R ——	Geotextile Fabric Type R1	- - - - -	Easement	—— ——— ———	Existing Section Line		
—— REMOVE —— REMOVE ——	Remove Line	- - - - -	Existing Concrete	—— - - - - -	Existing Township		
—— RR —— RR ——	Geotextile Fabric Type RR	- - - - -	Existing Easement	—— ——— ———	Existing Railroad Centerline		
—— S —— S ——	Geotextile Fabric Type S	—— ——— ———	Existing Gravel Surface	—— - - - - -	Centerline		

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
07-01-14	
REVISIONS	
DATE	CHANGE

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Line Styles

	Subgrade Reinforcement		Existing Railroad Switch		Sheet Piling
	Existing Down Guy Wire Down Guy		Overhead Sign Structure Cantilever		W-Beam w Posts
	Existing Fence		24 Inch Pipe		Existing W-Beam Guardrail with Posts
	Existing Railroad		Reinforced Concrete Pipe		Exst Wet Area-Vegetation Break
	Existing Sanitary Sewer		Signal Head with Mast Arm		Existing Wetland Delineated
	Existing Sanitary Force Main		Existing Signal Head with Mast Arm		
	Existing Storm Drain		Tie Bar at Random Spacing		
	Existing Storm Drain Force Main		3-Cable w Posts		
	Fence		Existing 3-Cable w Posts		
	Silt Fence		Site Boundary		
	Existing Field Line		Fiber Rolls		
	Exst Flow		Doweled Joint		
	Flow		Tie Bar 30 Inch 4 Foot Center to Center		
	Existing Culvert		Tie Bar 18 Inch 3 Foot Center to Center		
	Existing Curb		Existing Berm, Dike, Pit, or Earth Dam		
	Existing Valley Gutter		Existing Ditch Block		
	Existing Driveway Gutter		Depression Contours		
	Existing Curb and Gutter		Existing City Corporate Limits or Reservation Boundary		
	Existing Mountable Curb and Gutter		Gravel Pit - Borrow Area		
	Existing Double Micro Loop Detector		Existing Tree Boundary		
	Micro Loop Detector Double		Tree Row		
	Existing Overhead Sign Structure		Existing Brush or Shrub Boundary		
	Existing Micro Loop Detector		Existing Retaining Wall		
	Micro Loop Detector		Existing Planter or Wall		
	Existing Overhead Sign Structure Cantilever		Retaining Wall (Plan View)		

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
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DATE	CHANGE

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Symbols

	North Arrow (Half Scale)		Attenuation Device		Existing Railroad Battery Box		Existing Delineator Type E
	Truck Mounted Attenuator		Diamond Grade Delineator Type A		Existing Bush or Shrub		Existing EFB Misc
	Type I Barricade		Diamond Grade Delineator Type B		Existing Gas Cap or Stub		Existing Flashing Beacon
	Type II Barricade		Diamond Grade Delineator Type C		Existing Sanitary Cap or Stub		Existing Pipe Mounted Flasher
	Type III Barricade		Diamond Grade Delineator Type D		Existing Storm Drain Cap or Stub		Existing Pad Mounted Feed Point
	Catch Basin		Diamond Grade Delineator Type E		Existing Water Cap or Stub		Existing Pipe Mounted Feed Point with Pad
	Cairn or Stone Circle		Flexible Delineator		Existing Sanitary Cleanout		Existing Pole Mounted Feed Point
	Video Detection Camera		Flexible Delineator Type A		Existing Concrete Foundation		Existing Railroad Frog
	Storm Drain Cap or Stub		Flexible Delineator Type B		Existing Traffic Signal Controller		Existing Snow Gate 18
	Corrugated Metal End Section 18 Inch		Flexible Delineator Type C		Existing Pad Mounted Signal Controller		Existing Snow Gate 28
	Corrugated Metal End Section 24 Inch		Flexible Delineator Type D		Existing Sixteenth Section Corner		Existing Snow Gate 40
	Corrugated Metal End Section 30 Inch		Flexible Delineator Type E		Existing Quarter Section Corner		Existing Headwall
	Corrugated Metal End Section 36 Inch		Delineator Type A		Existing Section Corner		Existing Pedestrian Head with Number
	Corrugated Metal End Section 42 Inch		Delineator Type A Reset		Existing Railroad Crossbuck		Existing Signal Head
	Corrugated Metal End Section 48 Inch		Delineator Type B		Existing Satellite Dish		Existing Sprinkler Head
	Concrete Foundation		Delineator Type B Reset		Existing Fuel Dispensers		Existing Fire Hydrant
	Ground Connection Conductor		Delineator Type C		Existing Flexible Delineator Type A		Existing Catch Basin Drop Inlet
	Neutral Connection Conductor		Delineator Type D		Existing Flexible Delineator Type B		Existing Curb Inlet
	Phase 1 Connection Conductor		Delineator Type E		Existing Flexible Delineator Type C		Existing Manhole Inlet
	Phase 2 Connection Conductor		Delineator Drums		Existing Flexible Delineator Type D		Existing Junction Box
	Traffic Cone		Spot Elevation		Existing Flexible Delineator Type E		
	Signal Controller		Existing Access Control Arrow		Existing Delineator Type A		
	Pad Mounted Signal Controller		Existing Artifact		Existing Delineator Type B		
	Alignment Data Point		Existing Flashing Beacon		Existing Delineator Type C		
	Emergency Vehicle Detector		Existing Benchmark		Existing Delineator Type D		

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Symbols

	Existing Light Standard		Existing Manhole with Valve Water		Existing Telephone Pole		Existing Undefined Manhole
	Existing High Mast Light Standard 10 Luminaire		Existing Water Manhole		Existing Wood Pole		Existing Undefined Pull Box
	Existing High Mast Light Standard 3 Luminaire		Existing Mile Post Type A		Existing Post		Existing Undefined Pedestal
	Existing High Mast Light Standard 4 Luminaire		Existing Mile Post Type B		Existing Pedestrian Push Button Post		Existing Undefined Valve
	Existing High Mast Light Standard 5 Luminaire		Existing Mile Post Type C		Existing Control Point CP		Existing Undefined Pipe Vent
	Existing High Mast Light Standard 6 Luminaire		Existing Reference Marker		Existing Control Point GPS-RTK		Existing Gas Valve
	Existing High Mast Light Standard 7 Luminaire		Existing RW Marker		Existing Control Point TRI		Existing Water Valve
	Existing High Mast Light Standard 8 Luminaire		Existing Utility Marker		Existing Reference Marker Point NGS		Existing Fuel Pipe Vent
	Existing High Mast Light Standard 9 Luminaire		Iron Monument Found		Existing Pull Box		Existing Gas Pipe Vent
	Existing Overhead Sign Structure Load Center		Iron Pin R/W Monument		Existing Intelligent Transportation Pull Box		Existing Sanitary Pipe Vent
	Existing Luminaire		Existing Object Marker Type I		Existing Water Pump		Existing Storm Drain Pipe Vent
	Existing Light Standard Luminaire		Existing Object Marker Type II		Existing Slotted Reinforced Concrete Pipe		Existing Water Pipe Vent
	Existing Federal Mailbox		Existing Object Marker Type III		Existing RR Profile Spot		Existing Weather Station
	Existing Private Mailbox		Existing Electrical Pedestal		Existing Fuel Leak Sensors		Existing Ground Water Well Bore Hole
	Existing Meander Section Corner		Existing Telephone Pedestal		Existing Highway Sign		Existing Windmill or Tower
	Existing Meter		Existing Fiber Optic Telephone Pedestal		Existing Miscellaneous Spot		Existing Witness Corner
	Existing Electrical Manhole		Existing TV Pedestal		Existing Lighting Standard Pole		Flashing Beacon
	Existing Gas Manhole		Existing Fiber Optic TV Pedestal		Existing Traffic Signal Standard		Flagger
	Existing Sanitary Manhole		Existing Fuel Filler Pipes		Existing Transformer		Pipe Mounted Flasher
	Existing Sanitary Force Main Manhole		Existing Traverse PI Aerial Panel		Existing Large Evergreen Tree		Sanitary Force Main with Valve
	Existing Sanitary Manhole with Valve		Existing Pole		Existing Small Evergreen Tree		
	Existing Storm Drain Manhole		Existing Power Pole		Existing Large Tree		
	Existing Force Main Storm Drain Manhole		Existing Power Pole with Transformer		Existing Small Tree		
	Existing Force Main Storm Drain Manhole with Valve				Existing Tree Trunk		
	Existing Telephone Manhole				Existing Pad Mounted Traffic Signal Control Box		

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
07-01-14	
REVISIONS	
DATE	CHANGE

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Symbols

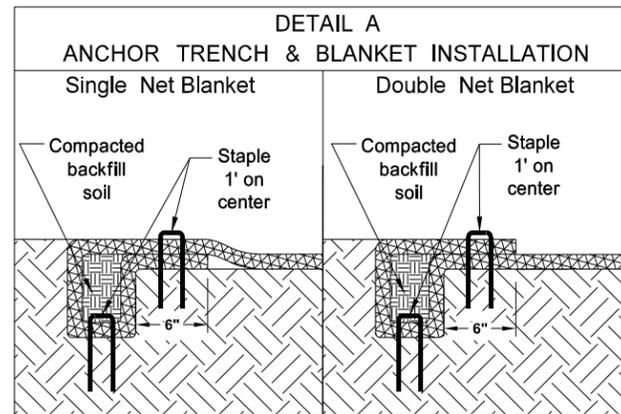
D-101-32

 Pad Mounted Feed Point  Pipe Mounted Feed Point with Pad  Pole Mounted Feed Point  Headwall  Double Headwall with Vegetation Barrier  Single Headwall with Vegetation Barrier  Pole Mounted Head  Sprinkler Head  Fire Hydrant  Inlet Type 1  Inlet Type 2  Double Inlet Type 2  Inlet Grate Type 2  Junction Box  High Mast Light Standard 10 Luminaire  High Mast Light Standard 3 Luminaire  High Mast Light Standard 4 Luminaire  High Mast Light Standard 5 Luminaire  High Mast Light Standard 6 Luminaire  High Mast Light Standard 7 Luminaire  High Mast Light Standard 8 Luminaire  High Mast Light Standard 9 Luminaire  Relocate Light Standard  Overhead Sign Structure Load Center  Light Standard 100 Watt High Pressure Sodium Vapor Luminaire	 Light Standard 1000 Watt High Pressure Sodium Vapor Luminaire  Light Standard 150 Watt High Pressure Sodium Vapor Luminaire  Light Standard 175 Watt High Pressure Sodium Vapor Luminaire  Light Standard 200 Watt High Pressure Sodium Vapor Luminaire  Light Standard 250 Watt High Pressure Sodium Vapor Luminaire  Light Standard 310 Watt High Pressure Sodium Vapor Luminaire  Light Standard 35 Watt High Pressure Sodium Vapor Luminaire  Light Standard 400 Watt High Pressure Sodium Vapor Luminaire  Light Standard 50 Watt High Pressure Sodium Vapor Luminaire  Light Standard 70 Watt High Pressure Sodium Vapor Luminaire  Light Standard 700 Watt High Pressure Sodium Vapor Luminaire  Manhole  Manhole 48 Inch  Sanitary Force Main Manhole  Sanitary Sewer Manhole  Storm Drain Manhole  Storm Drain Manhole with Inlet  Reset Mile Post  Mile Post Type A  Mile Post Type B  Mile Post Type C  Right of Way Marker  Tubular Marker  Alignment Monument  Iron Pin Reference Monument	 Object Marker Type I  Object Marker Type II  Object Marker Type III  Caution Mode Arrow Panel  Back to Back Vertical Panel Sign  Double Direction Arrow Panel  Left Directional Arrow Panel  Right Directional Arrow Panel  Sequencing Arrow Panel  Truck Mounted Arrow Panel  Power Pole  Wood Pole  Pedestrian Push Button Post  Property Corner  Pull Box  Intelligent Transportation Pull Box  Sanitary Pump  Storm Drain Pump  Reinforced Pavement  Reinforced Concrete End Section 15 Inch  Reinforced Concrete End Section 18 Inch  Reinforced Concrete End Section 24 Inch  Reinforced Concrete End Section 30 Inch  Reinforced Concrete End Section 36 Inch  Reinforced Concrete End Section 42 Inch	 Reinforced Concrete End Section 48 Inch  Reinforced Concrete End Section 54 Inch  Reset Right of Way Marker  Reset USGS Marker  Right of Way Markers  Riser 30 Inch  Continuous Split Barrel Sample  Flight Auger Sample  Split Barrel Sample  Thinwall Tube Sample  Highway Sign  SNOW GATE 18 FT  SNOW GATE 28 FT  SNOW GATE 40 FT  Standard Penetration Test  Transformer  Inclinometer Tube  Underdrain Cleanout  Excavation Unit  Water Valve
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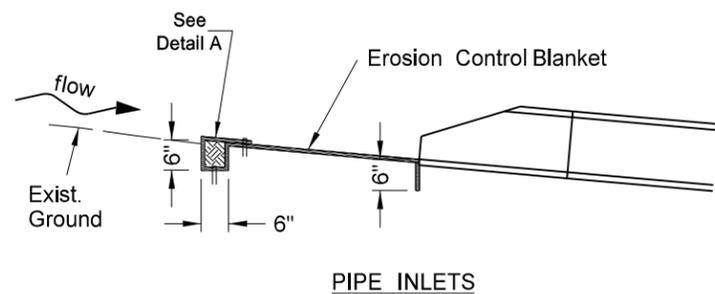
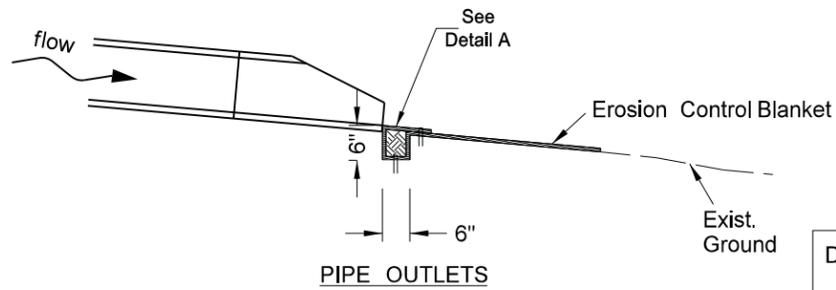
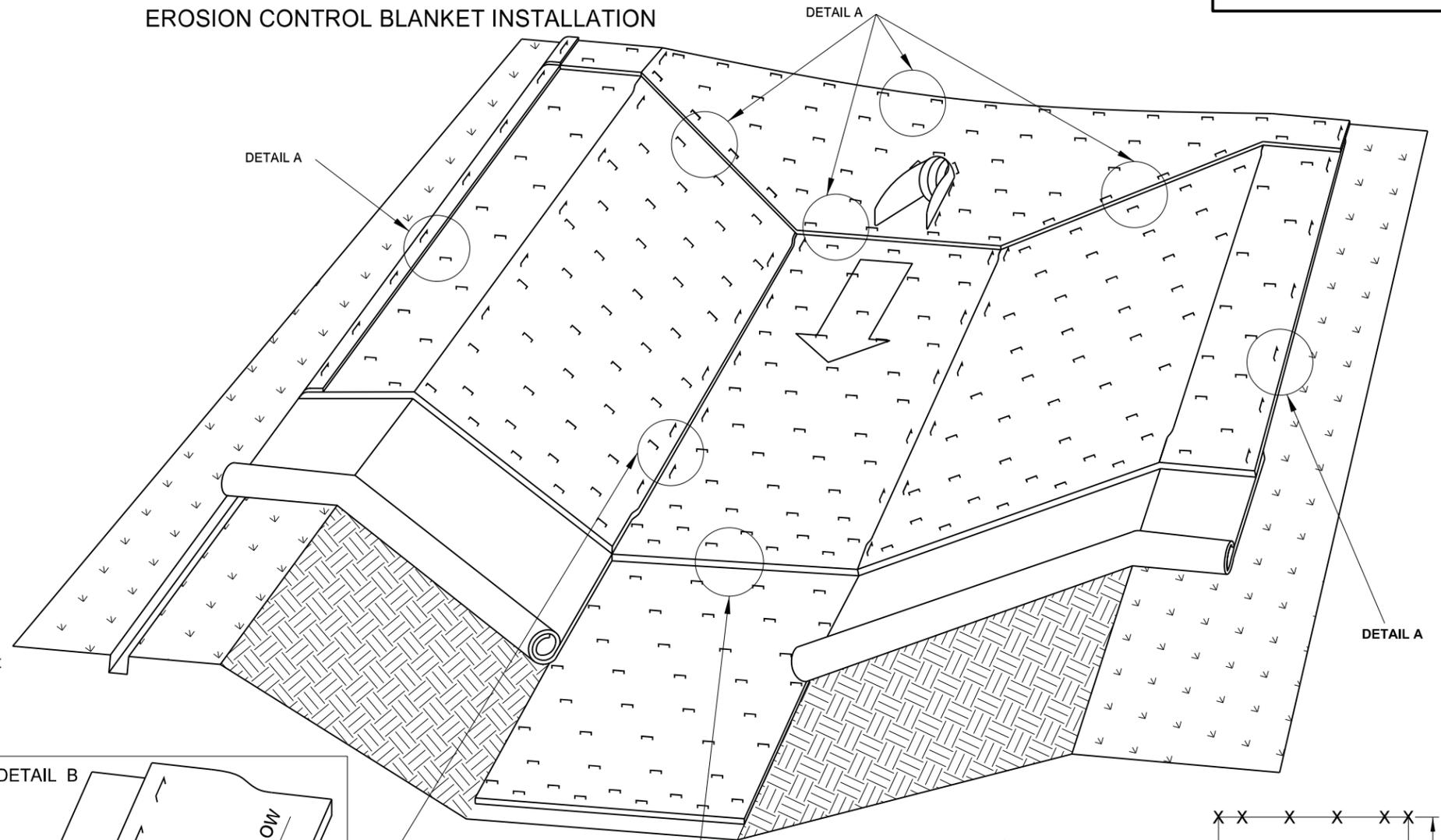
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
07-01-14	
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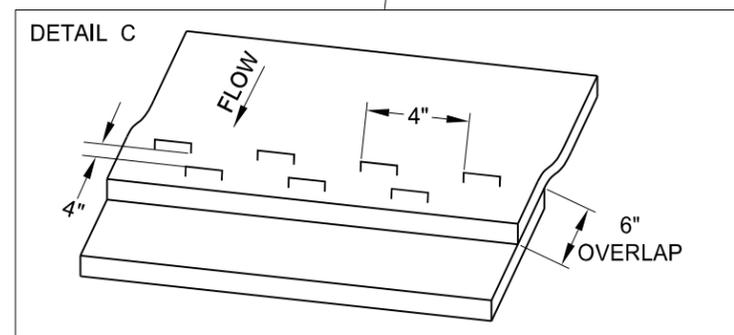
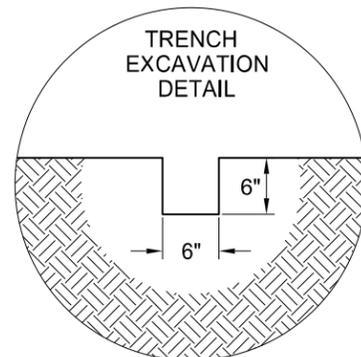
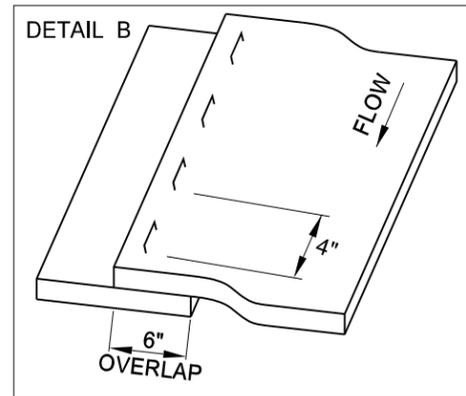
EROSION AND SILTATION CONTROL
EROSION CONTROL BLANKET INSTALLATION



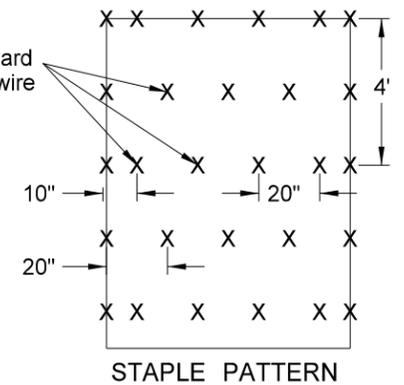
NOTE:
If a Single Net Blanket is used the side with the netting should be on the top once the blanket is installed.



PIPE INLETS
INSTALLATION AT PIPE ENDS

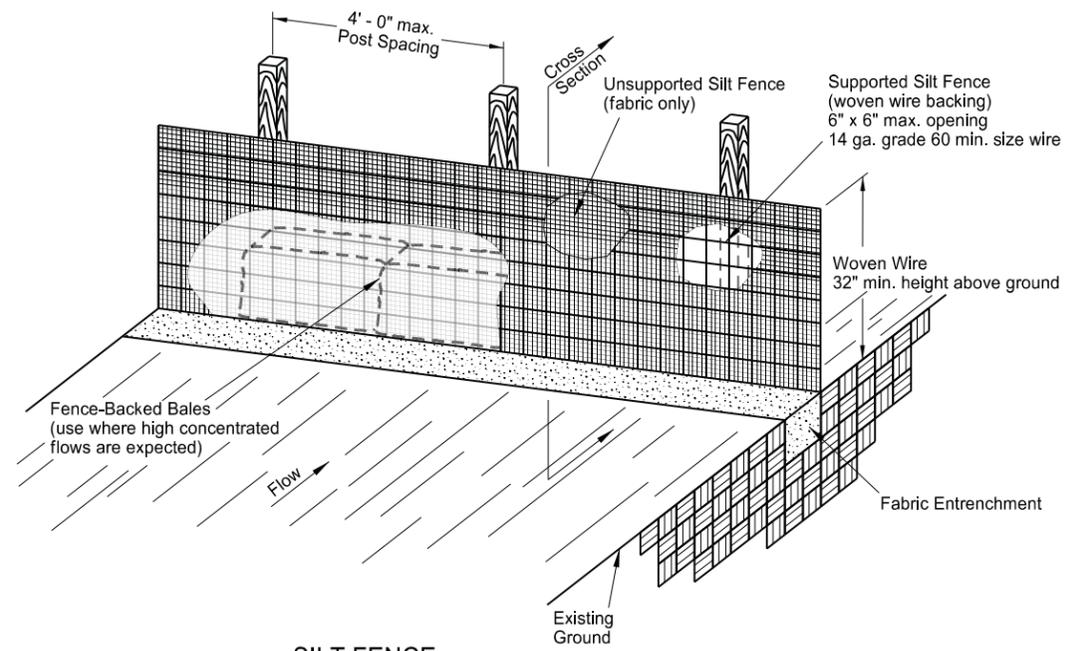


3.8 staples per square yard using 8-inch 11 gauge wire "u" staples.

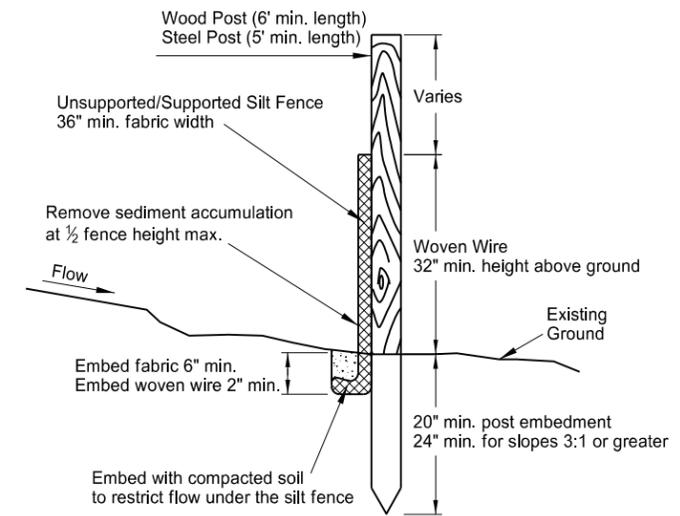


NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-03-13	
REVISIONS	
DATE	CHANGE
06-26-14	Changed standard drawing number from D-708-5 to D-255-2.
07-27-15	Changed installation details such as trench depth and overlap dimensions.

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SILT FENCE SUPPORTED AND UNSUPPORTED

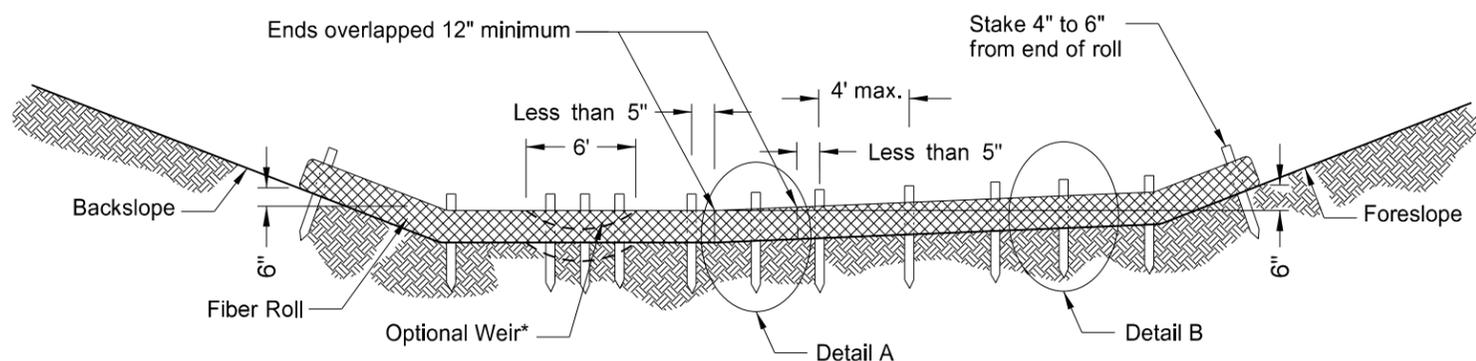


SILT FENCE CROSS SECTION

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-03-13	
REVISIONS	
DATE	CHANGE
06-26-14	Standard drawing resulted from splitting standard D-708-2.

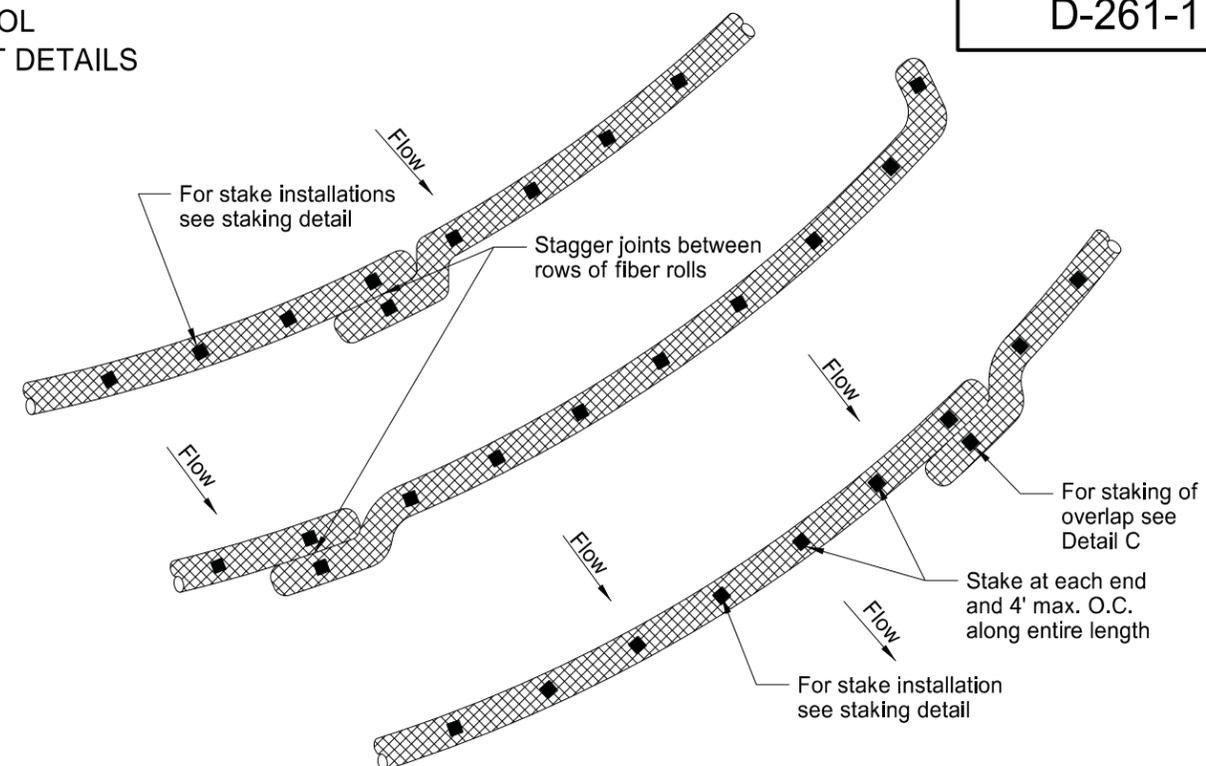
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EROSION CONTROL
FIBER ROLL PLACEMENT DETAILS

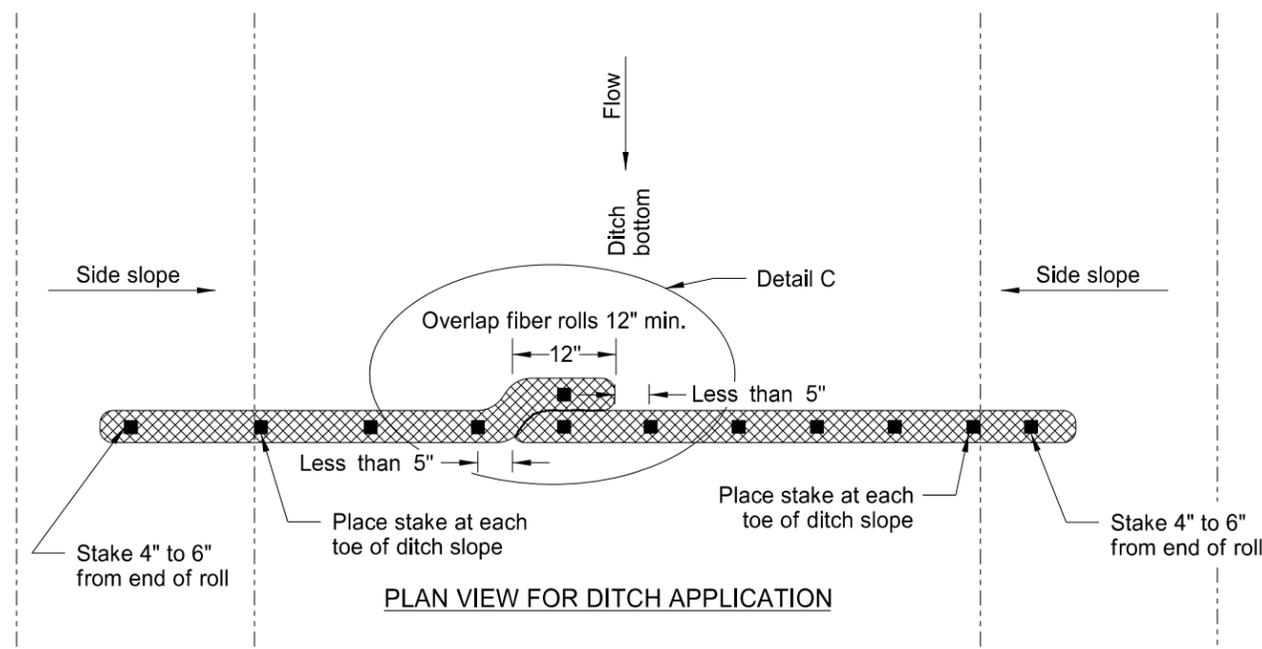


*Optional Weir. Use in flat areas, such as the Red River Valley, where there is potential for water to back up on adjacent property. Lower fiber roll enough to prevent water from backing up on adjacent property. Do not use 20-inch fiber rolls in flat areas where there is potential for water to back up on adjacent property.

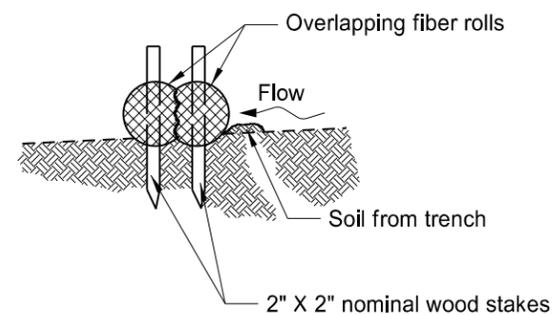
12 OR 20 INCH FIBER ROLL - DITCH BOTTOM



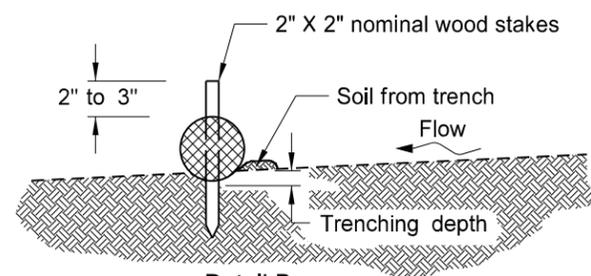
PLAN VIEW FOR SLOPE APPLICATION



PLAN VIEW FOR DITCH APPLICATION



Detail A
Fiber Roll Overlapping Staking Detail



Detail B
Fiber Roll Staking Detail

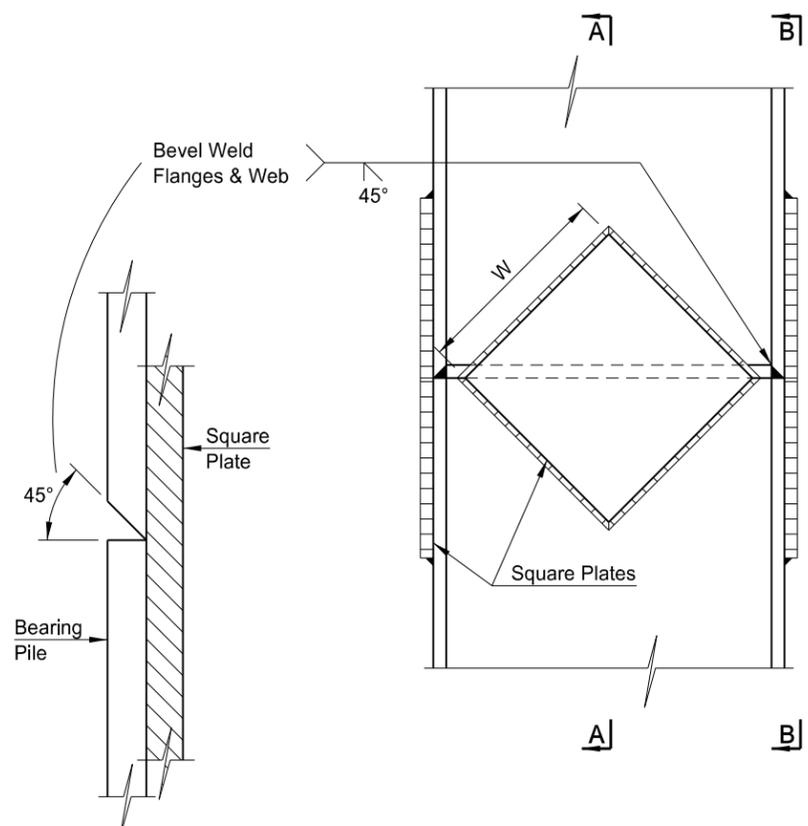
FIBER ROLL DIAMETER	NOMINAL STAKE SIZE	MINIMUM STAKE LENGTH	MINIMUM TRENCH DEPTH	MAXIMUM TRENCH DEPTH
6"	2" x 2"	18"	2"	2"
12"	2" x 2"	24"	2"	3"
20"	2" x 2"	36"	3"	5"

NOTE: Runoff must not be allowed to run under or around roll.

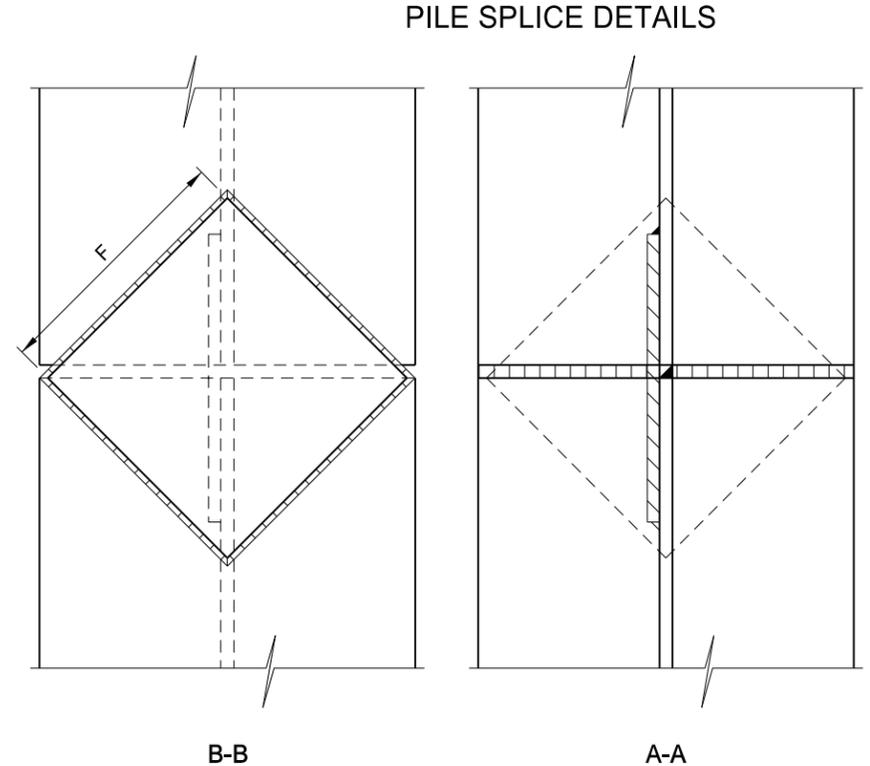
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
11-18-10	
REVISIONS	
DATE	CHANGE
06-10-13	Added plan view for ditch and slope application, Added table with values for stake and trench dimensions.
10-04-13	Revised fiber roll overlap detail.
06-26-14	Changed standard drawing number from D-708-7 to D-261-1

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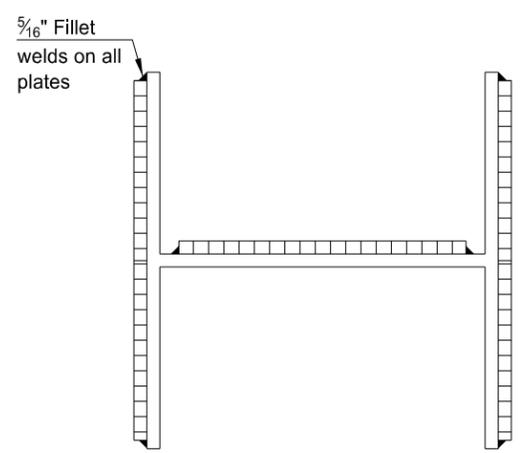
PILE SPLICE DETAILS



ENLARGED VIEW

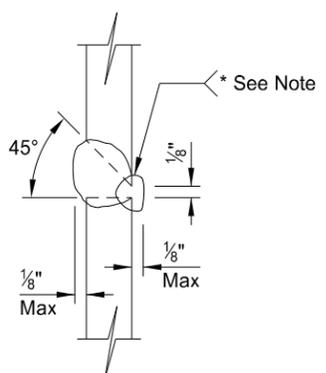


Flame scarf inside of both flanges and one side of web of upper section.



PILE	8"	10"	12"	14"
"F" FLANGE	5"	6 1/2"	8"	10"
"W" WEB	4"	5 1/2"	6 1/2"	8"

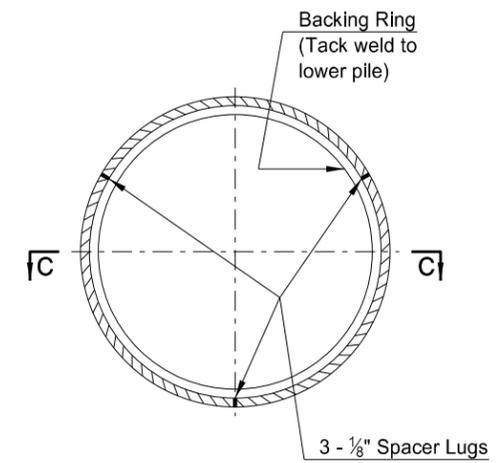
H-PILE SPLICE DETAIL



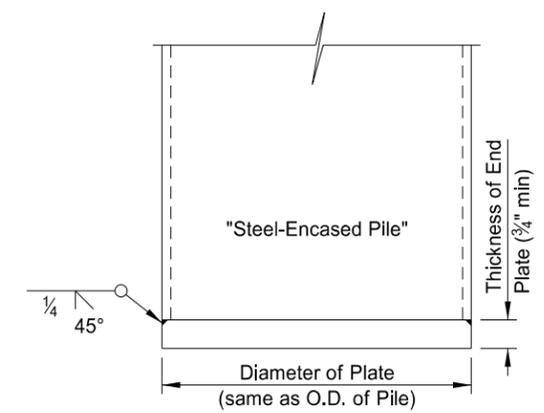
ALTERNATE H-PILE SPLICE DETAIL

NOTES:

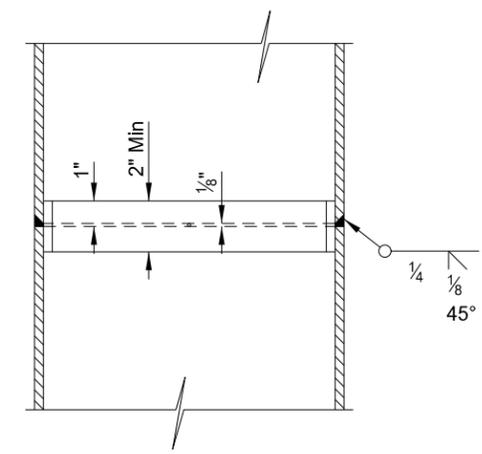
- Steel H-Pile may be spliced with complete penetration groove welds in both flanges and web in lieu of using the reinforcing plates.
- AWS classification E70XX Low Hydrogen Electrodes shall be used.
- * Welds made without the use of backing material shall have the root gouged to sound metal and welded from the second side.
- All welding shall conform to the current AASHTO/AWS D1.5 Bridge Welding Code.
- The thickness of the steel square plates shall at a minimum be as thick as the flanges and web of the pile being spliced.



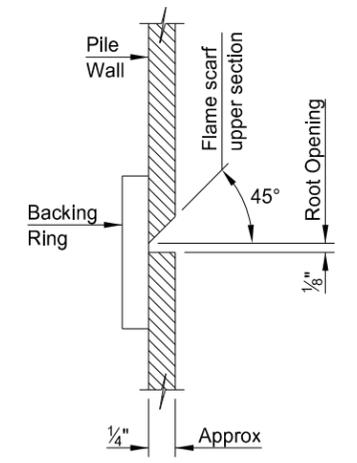
Backing Ring may be made from pile cut-offs or other material of a like quality.



END PLATE DETAIL



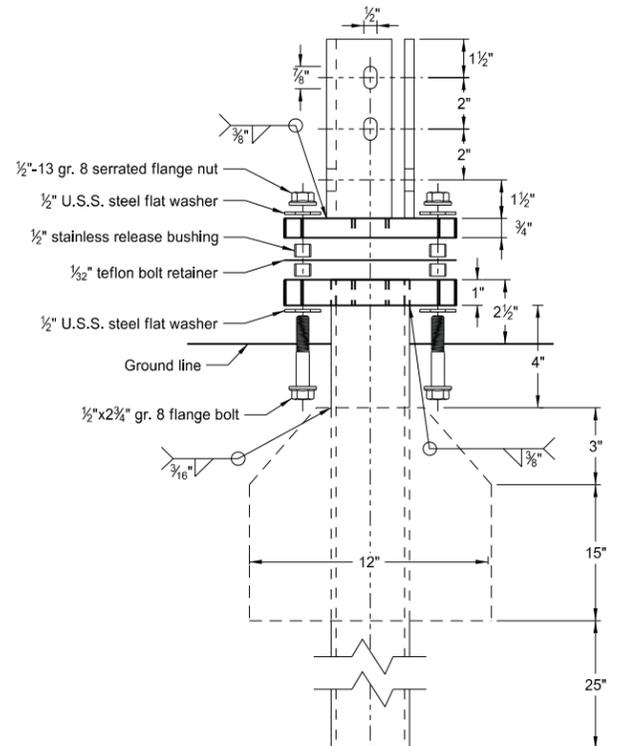
STEEL-ENCASED CONCRETE PILE SPLICE DETAIL



ENLARGED VIEW

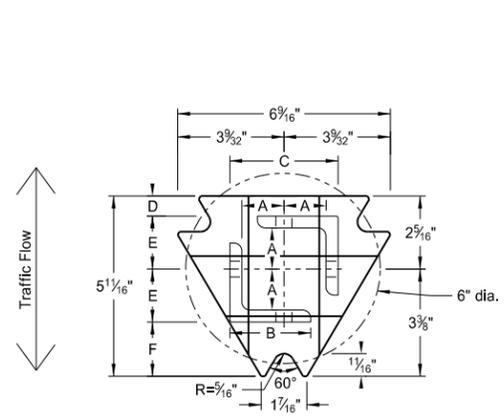
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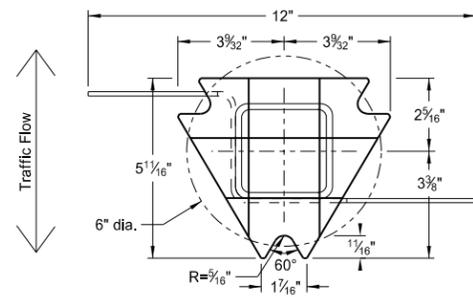


Multi-Directional Slip Base Assembly

Perforated Tube



Top Post Receiver
Plate - ASTM A572 grade 50
Angle Receiver - 2 1/2" x 2 1/2" x 3/8" ASTM A36 structural angle



Bottom Soil Stub
Tube - 3"x3"x7 gauge ASTM A500 grade B tube
Stabilizing Wing - 7 gauge H.R.P.O. ASTM A1011
Plate - ASTM A572 grade 50

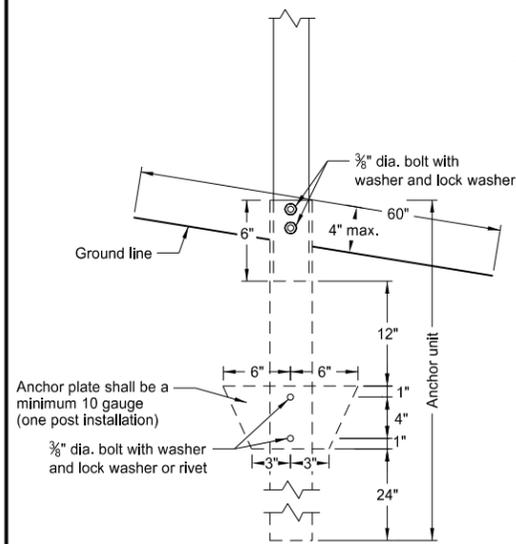
Notes:

1. Slip base bolts shall be torqued as specified by the manufacturer.
2. Anchor shall have a yield strength of 43.9 KSI and tensile strength of 59.3 KSI.
3. The 4" vertical clearance is required for the anchor or breakaway base. The 4"x60" measurement shall be made above and below post location and also back and ahead of the post.
4. When used in concrete sidewalk, anchor shall be same except without the wings.
5. Four post signs shall have over 7' between the first and the fourth posts.

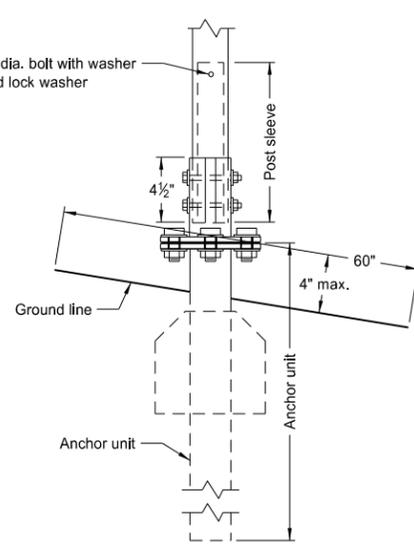
Telescoping Perforated Tube						
Number of Posts	Post Size in.	Wall Thickness Gauge	Sleeve Size in.	Wall Thickness Gauge	Slip Base	Anchor Size without Slip Base in.
1	2	12			No	2 1/4
1	2 1/4	12			No	2 1/2
1	2 1/2	12			(A)	3
1	2 1/2	10			Yes	
1	2 1/4	12	2	12	Yes	
1	2 1/2	12	2 1/4	12	Yes	
2	2	12			No	2 1/4
2	2 1/4	12			No	2 1/2
2	2 1/2	12			Yes	
2	2 1/2	12			Yes	
2	2 1/4	10	2	12	Yes	
2	2 1/2	12	2 1/4	12	Yes	
3 & 4	2 1/2	12			Yes	
3 & 4	2 1/2	10			Yes	
3 & 4	2 1/2	12	2 1/4	12	Yes	
3 & 4	2 1/4	12	2	12	Yes	
3 & 4	2 1/2	10	2 3/16	10	Yes	

Properties of Telescoping Perforated Tube						
Tube Size in.	Wall Thickness in.	U.S. Standard Gauge	Weight per Foot lbs.	Moment of Inertia in. ⁴	Cross Sec. Area in. ²	Section Modulus in. ³
1 1/2 x 1 1/2	0.105	12	1.702	0.129	0.380	0.172
2 x 2	0.105	12	2.416	0.372	0.590	0.372
2 1/4 x 2 1/4	0.105	12	2.773	0.561	0.695	0.499
2 3/16 x 2 3/16	0.135	10	3.432	0.605	0.841	0.590
2 1/2 x 2 1/2	0.105	12	3.141	0.804	0.803	0.643
2 1/2 x 2 1/2	0.135	10	4.006	0.979	1.010	0.785

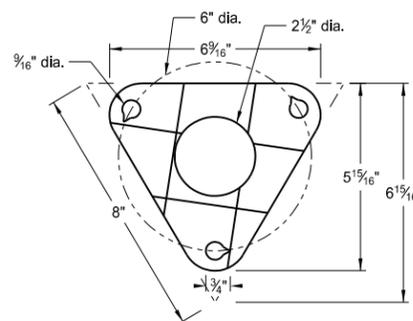
Top Post Receiver Data Table						
Square Post Sizes (B)	A	B	C	D	E	F
2 3/16" x 10 ga.	1 9/64"	2 1/2"	3 1/32"	2 5/32"	1 33/64"	1 1/8"
2 1/2" x 10 ga.	1 9/32"	2 1/2"	3 5/16"	5/8"	1 21/32"	1 3/4"



Anchor Unit and Post Assembly

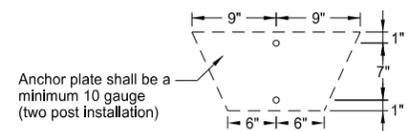


Multi-Directional Slip Base Anchor Unit and Post Sleeve Assembly



Bolt Retainer for Base Connection
Bolt Retainer - 1/32" Reprocessed Teflon

- (A) The breakaway base is required when the support is placed in weak soils. The Engineer shall determine if the soils are weak.
(B) The 2 3/16" x 10 ga. may be inserted into 2 1/2" x 10 ga. for additional wind load.

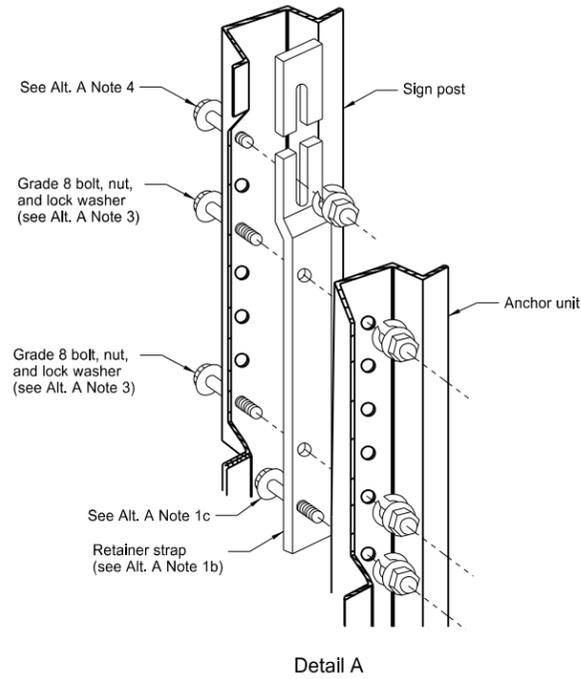


Anchor plate shall be a minimum 10 gauge (two post installation)

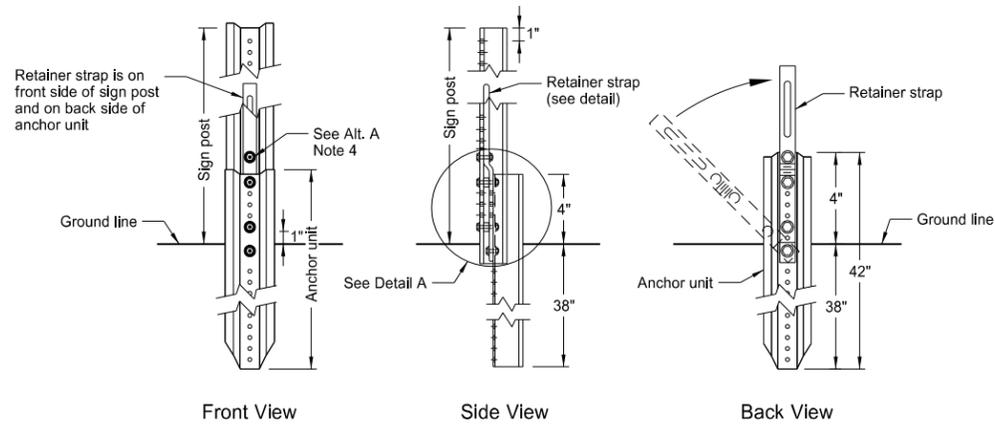
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2-28-14	
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DATE	CHANGE

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U-Channel Post



Detail A



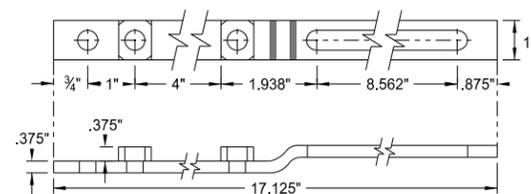
Front View

Side View

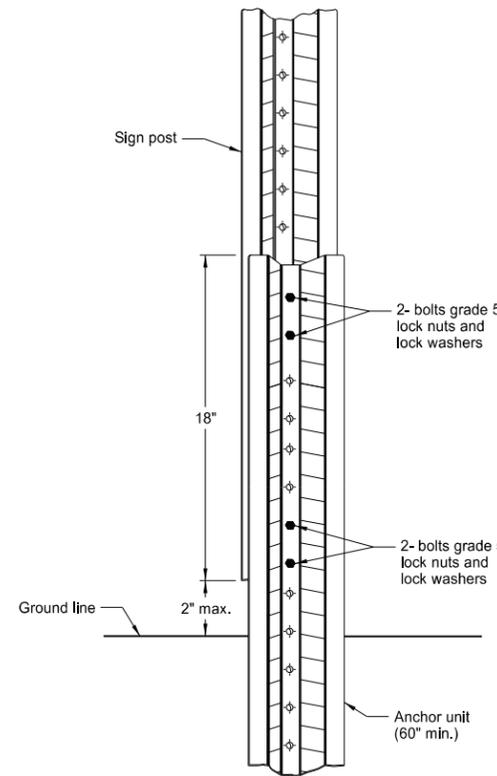
Back View

Breakaway U-Channel Detail Alternate A

A maximum of 2 posts shall be installed within 7'.

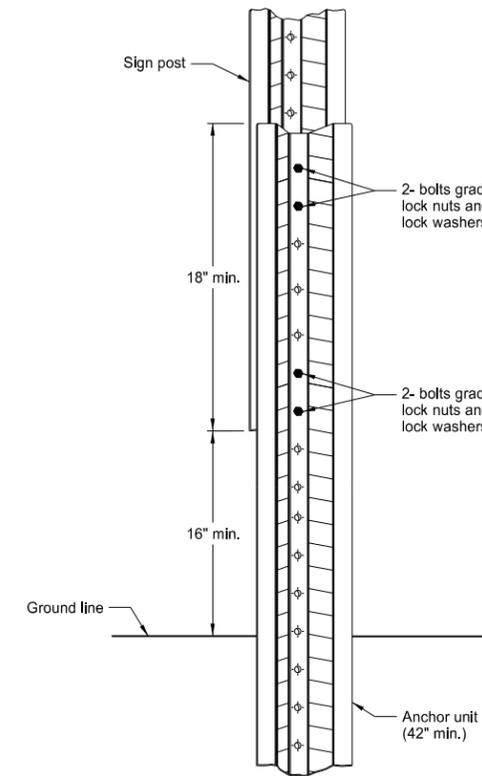


Retainer Strap Detail



Breakaway U-Channel Splice Detail Alternate B
(2.5 and 3 lb/ft)

A maximum of 3 posts shall be installed within 7'.



Breakaway U-Channel Splice Detail Alternate C
(2.5 and 3 lb/ft)

A maximum of 3 posts shall be installed within 7'.

Alternate A Steps of Installation:

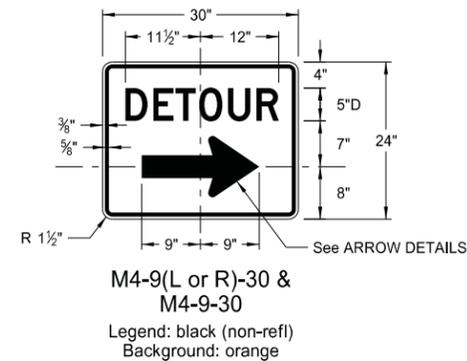
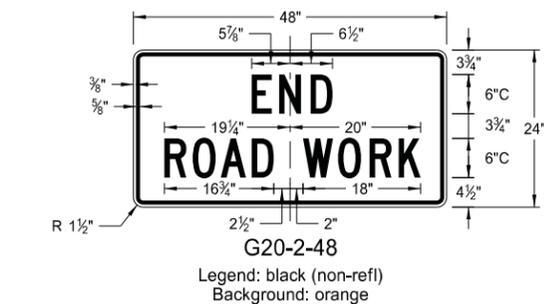
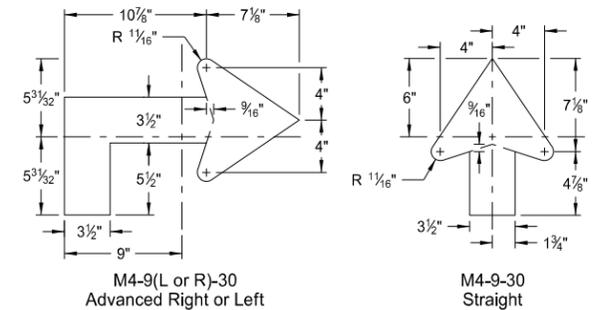
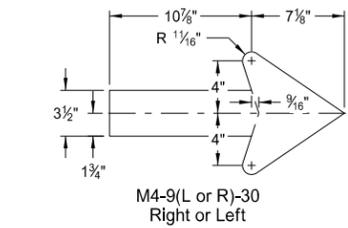
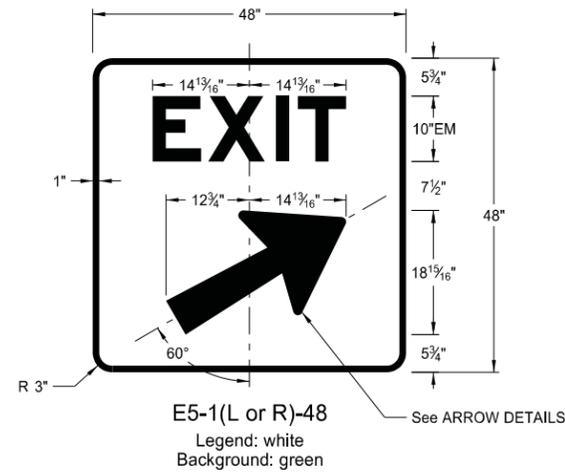
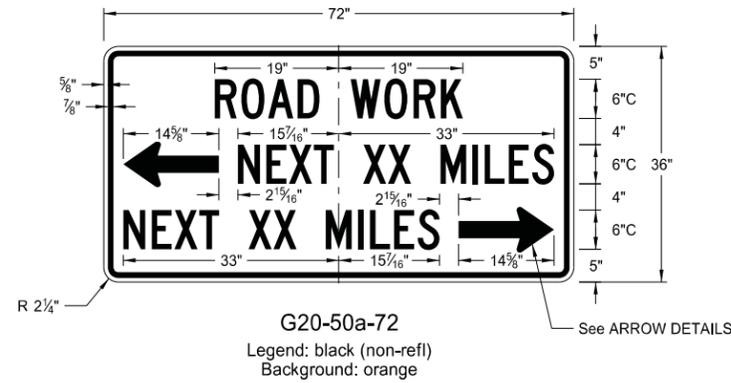
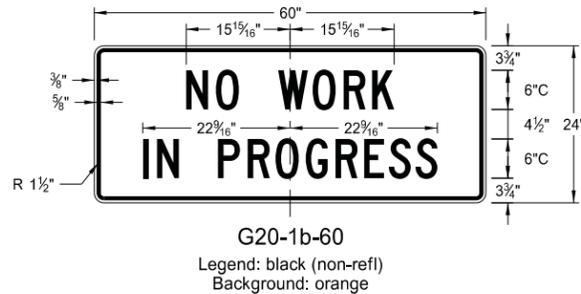
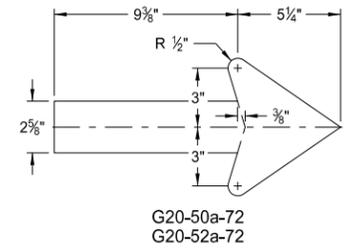
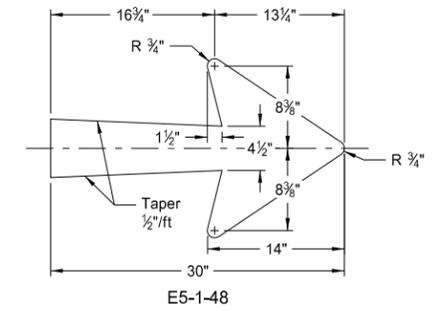
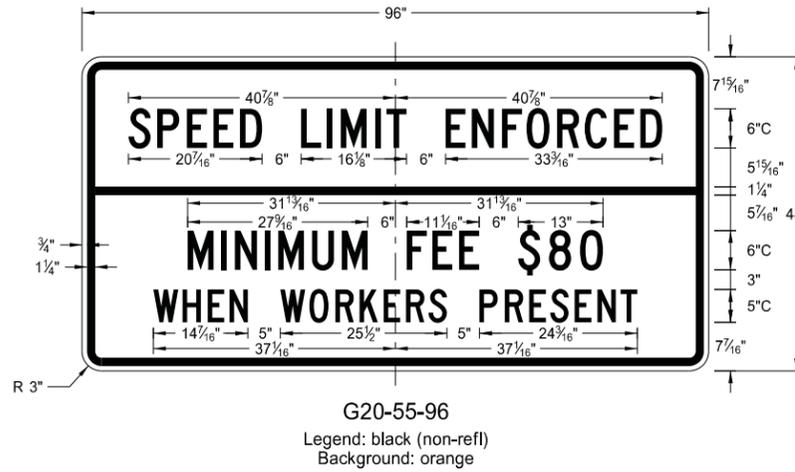
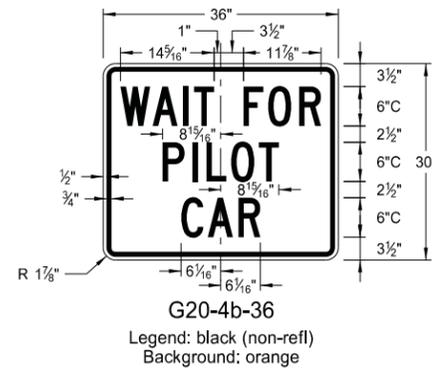
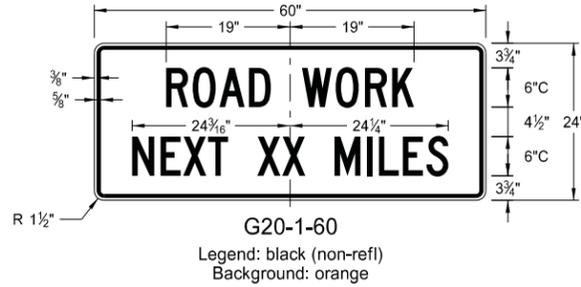
1. a) Drive anchor unit to within 12" of ground level.
b) Proper assembly established by lining up the bottom hole of retainer strap with the 6th hole from the top of the anchor unit.
c) Assemble strap to back of anchor unit using 5/16"x2" bolt, lock washer and nut.
d) Rotate strap 90° to left.
2. a) Drive anchor unit to 4" above ground.
b) Rotate strap to vertical position.
3. a) Place 5/16"x2" bolt, lock washer and nut in bottom of sign post to facilitate alignment of sign post with proper hole in anchor unit.
b) Alternately tighten two connector bolts.
4. Complete assembly by tightening 5/16"x2" bolt (this fastens sign post to retainer strap).
5. The base post, strap and sign post shall be properly nested. Proper nesting occurs when all flat surfaces of the base post, strap, and sign post at the bolts have full contact across the entire width.

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CONSTRUCTION SIGN DETAILS
TERMINAL AND GUIDE SIGNS

D-704-9



ARROW DETAILS

NOTES:

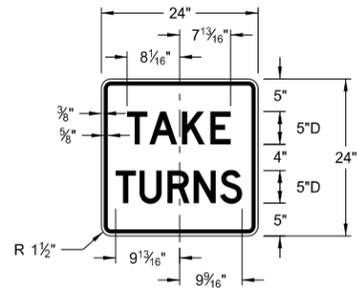
(A) Arrow may be right or left of the legend to indicate construction to the right or left.

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8-13-13	
REVISIONS	
DATE	CHANGE

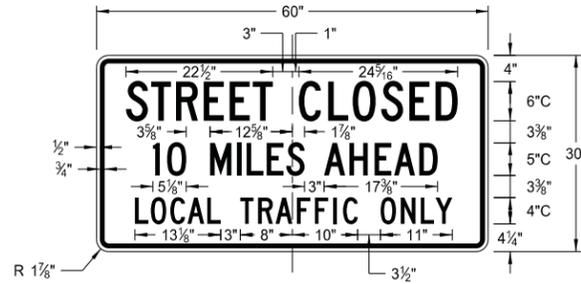
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CONSTRUCTION SIGN DETAILS
REGULATORY SIGNS

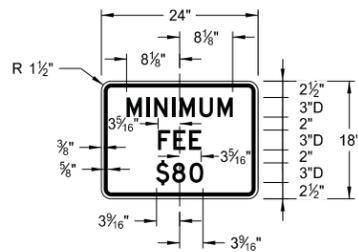
D-704-10



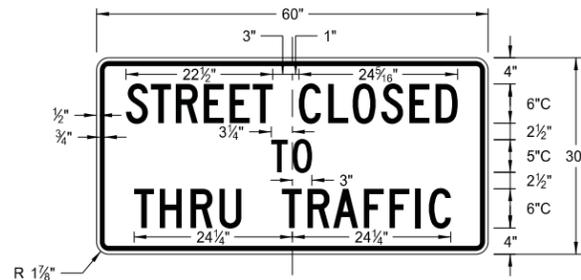
R1-50-24
Legend: black (non-refl)
Background: white



R11-3c-60
Legend: black (non-refl)
Background: white



R2-1a-24
Legend: black (non-refl)
Background: white



R11-4a-60
Legend: black (non-refl)
Background: white



R11-2a-48
Legend: black (non-refl)
Background: white

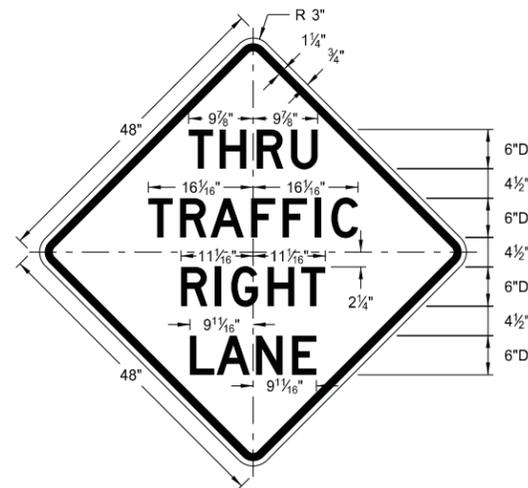
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-13-13	
REVISIONS	
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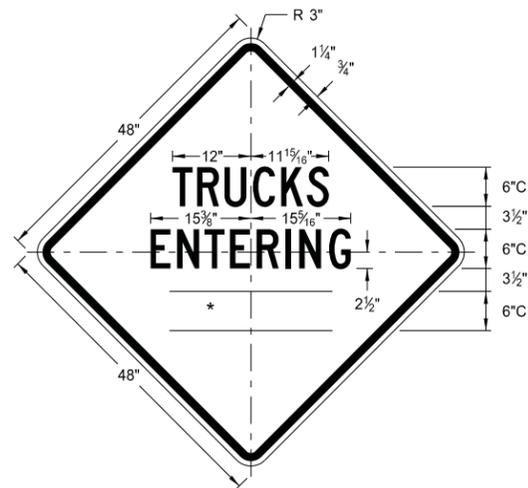
CONSTRUCTION SIGN DETAILS
WARNING SIGNS

WORD	LETTER SPACING
AHEAD	Standard
200 FT	Standard
350 FT	Standard
500 FT	Standard
1000 FT	Reduce 40%
1500 FT	Reduce 40%
½ MILE	Reduce 50%
1 MILE	Standard

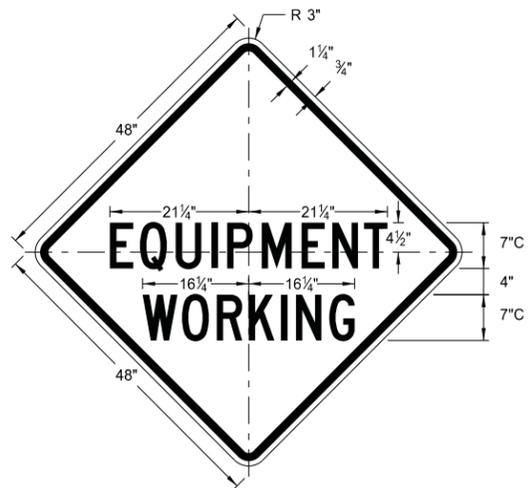
* DISTANCE MESSAGES



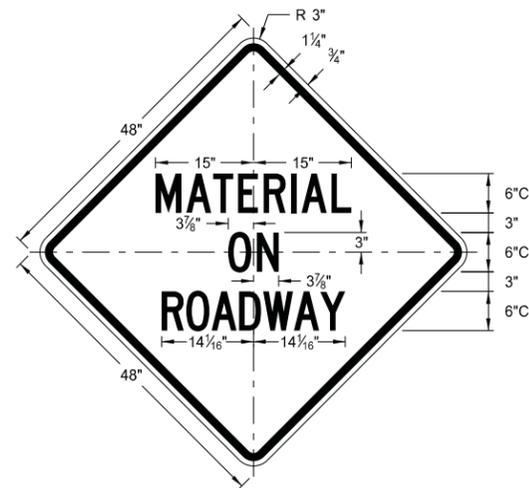
W5-8-48
Legend: black (non-refl)
Background: orange



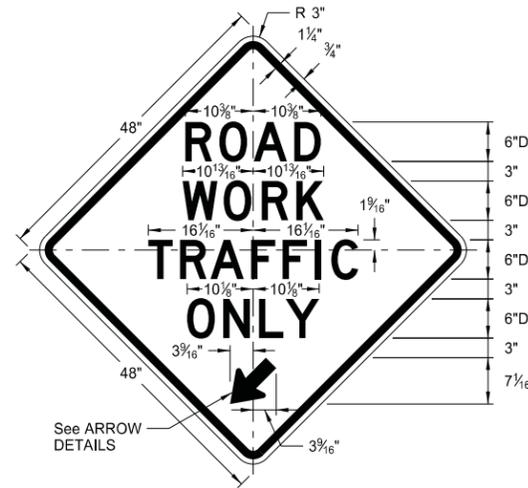
W8-54-48
Legend: black (non-refl)
Background: orange



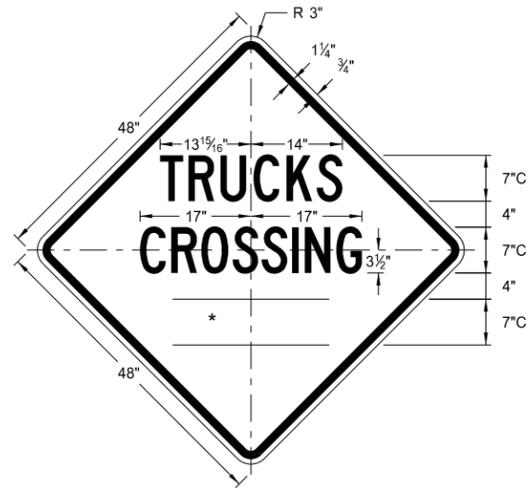
W20-51-48
Legend: black (non-refl)
Background: orange



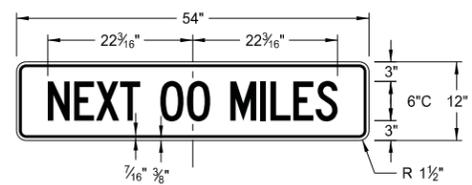
W21-51-48
Legend: black (non-refl)
Background: orange



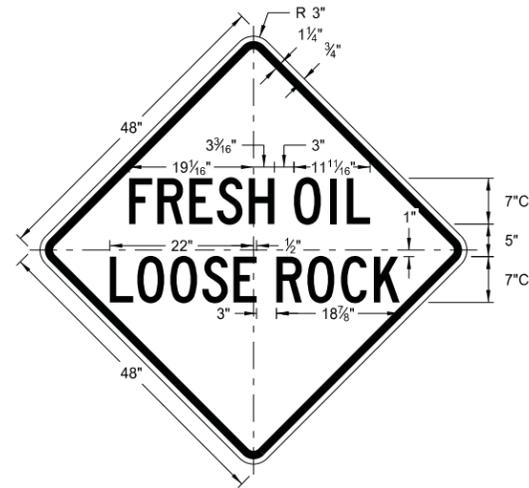
W5-9-48
Legend: black (non-refl)
Background: orange



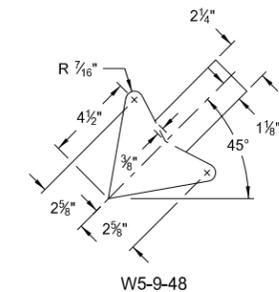
W8-55-48
Legend: black (non-refl)
Background: orange



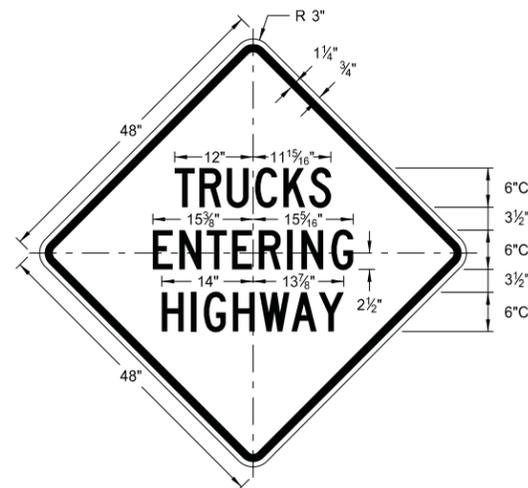
W20-52-54
Legend: black (non-refl)
Background: orange



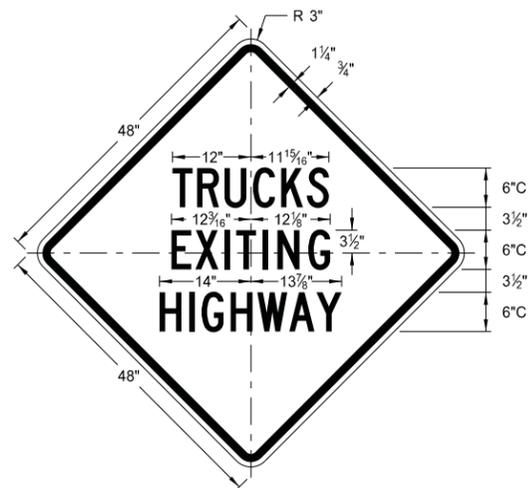
W22-8-48
Legend: black (non-refl)
Background: orange



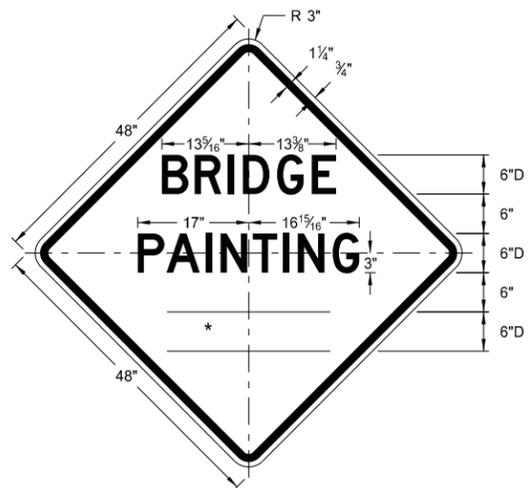
W5-9-48
ARROW DETAILS



W8-53-48
Legend: black (non-refl)
Background: orange



W8-56-48
Legend: black (non-refl)
Background: orange

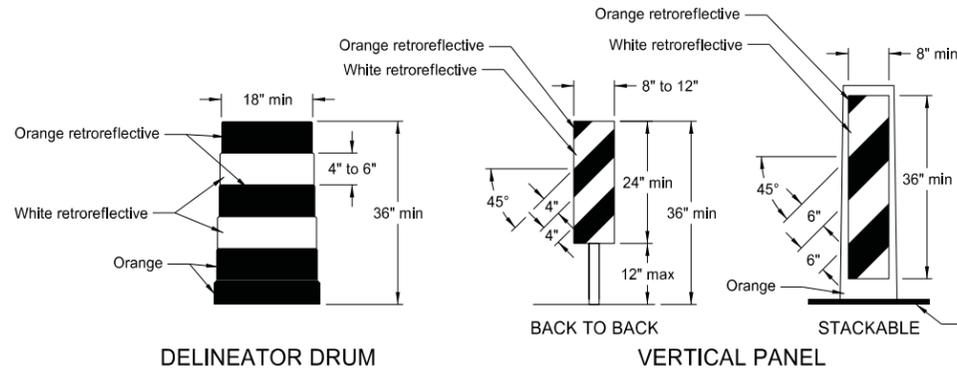


W21-50-48
Legend: black (non-refl)
Background: orange

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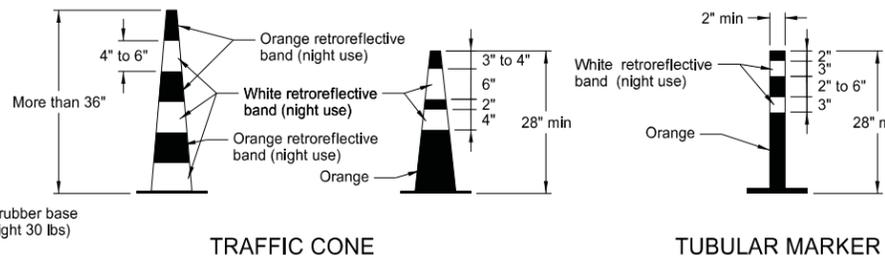
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BARRICADE AND CHANNELIZING DEVICE DETAILS



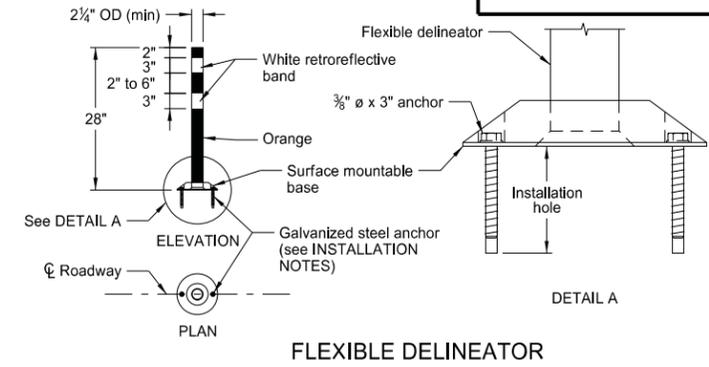
The markings on drums shall be horizontal, circumferential, alternating orange and white retroreflective stripes 4" to 6" wide. Each drum shall have a minimum of two orange and two white stripes with the top stripe being orange. Any nonretroreflectORIZED spaces between the horizontal orange and white stripes shall not exceed 3" wide. Stripes shall not be placed on ribs or indentations in the drum. Drums shall have closed tops that will not allow collection of construction debris or other debris. Ballast shall not be placed on the top of a drum.

Markings for vertical panels shall be alternating orange and white retroreflective stripes, sloping downward in the direction vehicular traffic is to pass. Retroreflective sheeting shall be placed on both sides of panel and shall have a minimum of 270 square inches of retroreflective area facing vehicular traffic. Where the height of the retroreflective material on the vertical panel is 36 inches or more, a stripe width of 6 inches shall be used.



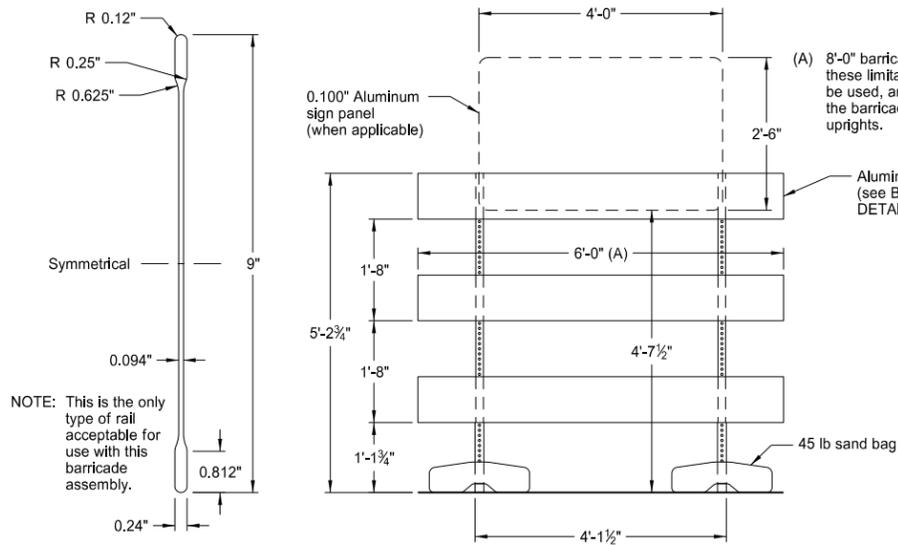
RetroreflectORIZATION of cones more than 36" in height shall be provided by alternating orange and white retroreflective stripes. Each cone shall have a minimum of two orange and two white stripes with the top stripe being orange. Any nonretroreflectORIZED space between the orange and white stripes shall not exceed 3" wide.

RetroreflectORIZATION of tubular markers more than 42" in height shall be provided by alternating four 4" to 6" wide orange and white stripes with the top stripe being orange.



INSTALLATION NOTES:

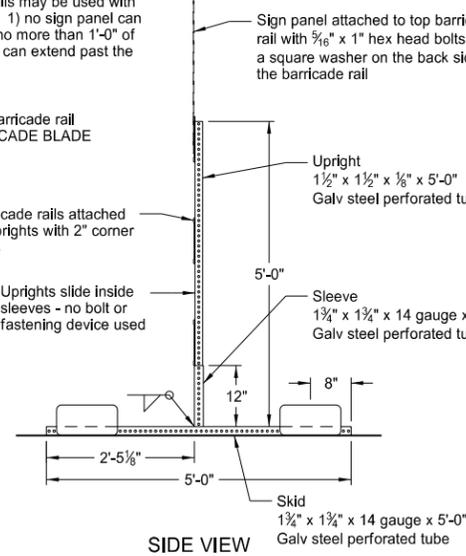
1. Drill installation holes to diameter and depth as required by manufacturer's specifications.
2. For removal, remove anchors and fill installation hole with an epoxy designed to bond to pavement surface.
3. In lieu of bolted down base, the contractor may use an 8" x 8" butyl pad or hot melt butyl. Butyl shall be removed as close as possible to pavement surface.



BARRICADE BLADE DETAIL

ELEVATION VIEW

BARRICADE ASSEMBLY DETAIL (Aluminum Barricade Rails)

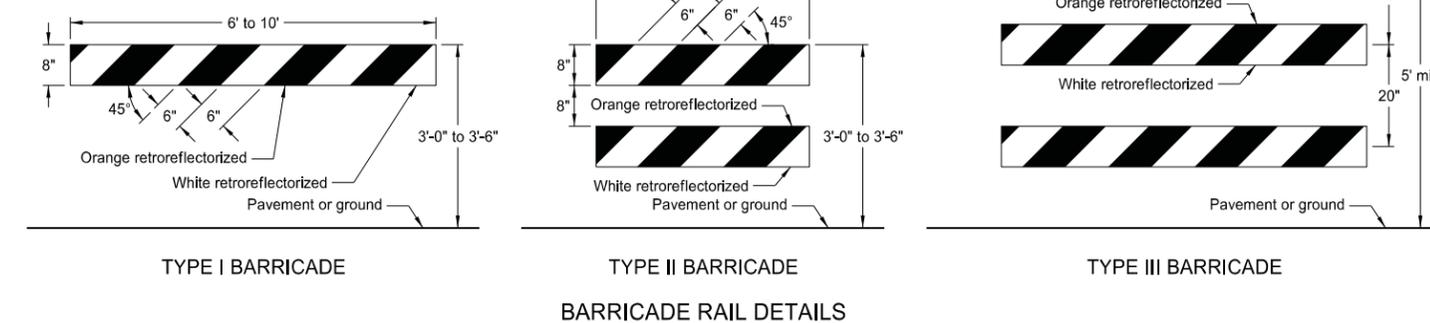


ELEVATION VIEW

SIDE VIEW

BARRICADE ASSEMBLY DETAIL (Wood or Plastic Rails)

NOTE: Markings for barricades shall be alternating orange and white retroreflective stripes, sloping downward in the direction traffic is to pass. Retroreflective sheeting shall be placed on both sides of the rails and shall have a minimum of 270 square inches of visible retroreflective area facing vehicular traffic. When the barricade length is less than 36", the rail stripe width shall be 4".

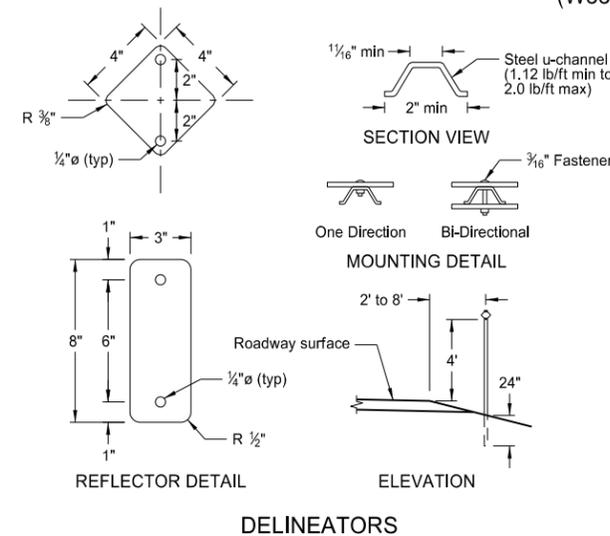


TYPE I BARRICADE

TYPE II BARRICADE

TYPE III BARRICADE

BARRICADE RAIL DETAILS



REFLECTOR DETAIL

ELEVATION

DELINEATORS

MINIMUM BALLAST (For each side of barricade support)

Without Sign	4 - 25 lb sandbags
With Sign	6 - 25 lb sandbags

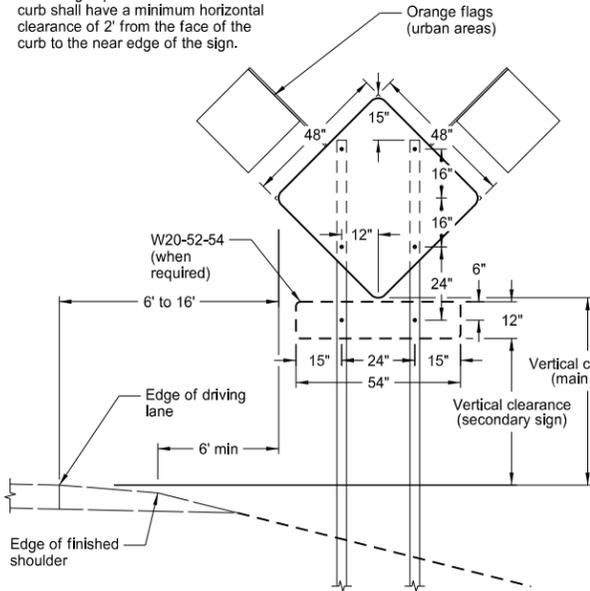
Note: The number of sandbags are based on a wind speed of 55 MPH. The sandbags are assumed to be placed at or near the ends of the skids.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-3-13	
REVISIONS	
DATE	CHANGE

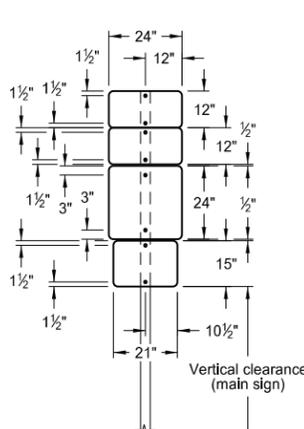
This document was originally issued and sealed by Roger Weigel, Registration Number PE-2930, on 10/3/13 and the original document is stored at the North Dakota Department of Transportation

CONSTRUCTION SIGN PUNCHING AND MOUNTING DETAILS

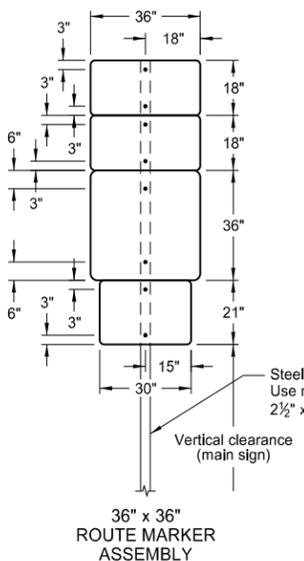
Note: Signs placed in sections with curb shall have a minimum horizontal clearance of 2' from the face of the curb to the near edge of the sign.



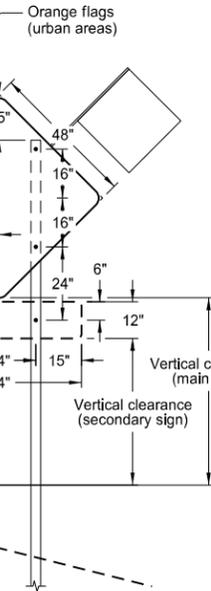
TYPICAL SECTION
(48" x 48" diamond warning sign shown)



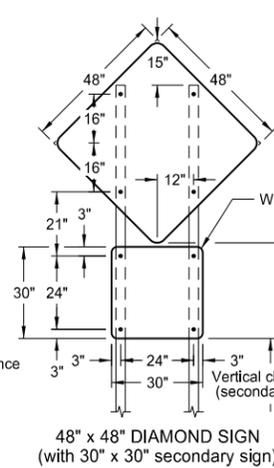
24" x 24" ROUTE MARKER ASSEMBLY



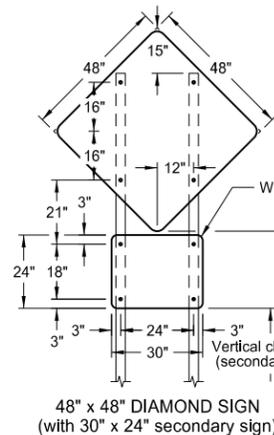
36" x 36" ROUTE MARKER ASSEMBLY



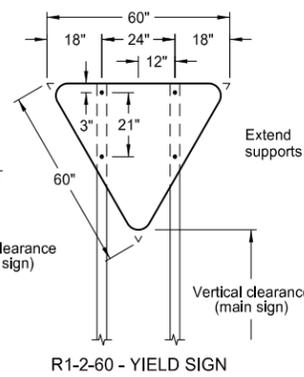
18" x 18" DIAMOND SIGN



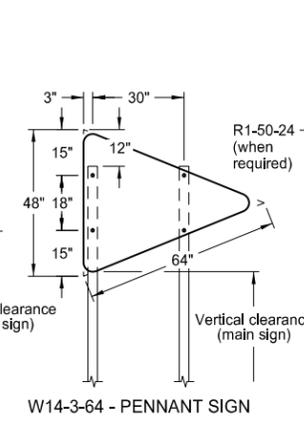
48" x 48" DIAMOND SIGN
(with 30" x 30" secondary sign)



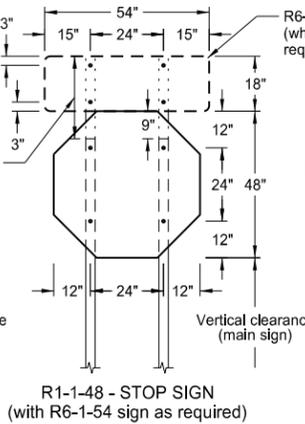
48" x 48" DIAMOND SIGN
(with 30" x 24" secondary sign)



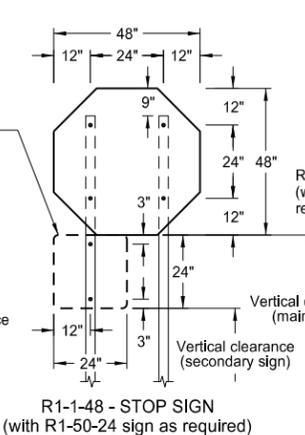
R1-2-60 - YIELD SIGN



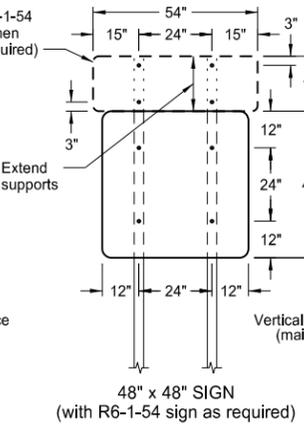
W14-3-64 - PENNANT SIGN



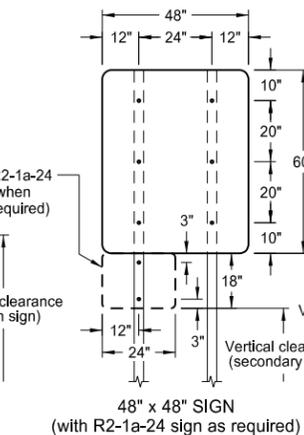
R1-1-48 - STOP SIGN
(with R6-1-54 sign as required)



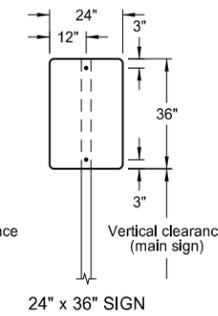
R1-1-48 - STOP SIGN
(with R1-50-24 sign as required)



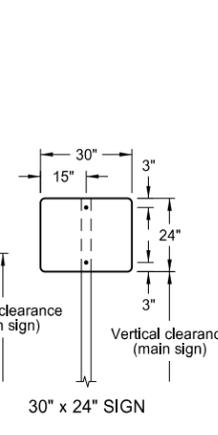
48" x 48" SIGN
(with R6-1-54 sign as required)



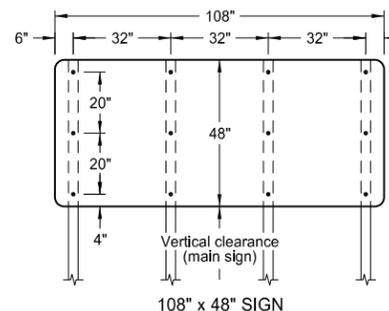
48" x 48" SIGN
(with R2-1a-24 sign as required)



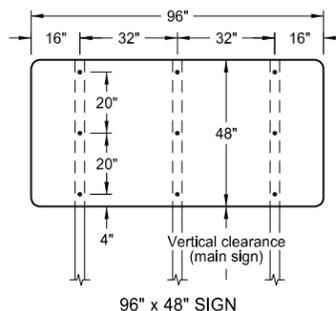
24" x 36" SIGN



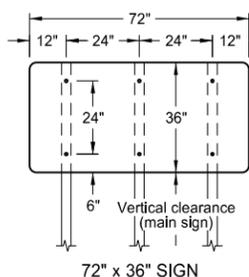
30" x 24" SIGN



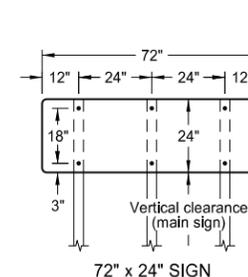
108" x 48" SIGN



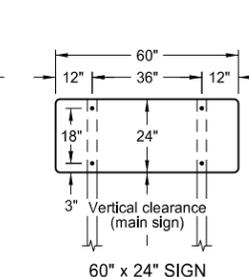
96" x 48" SIGN



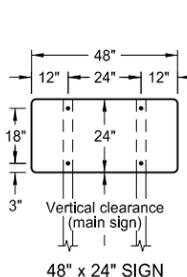
72" x 36" SIGN



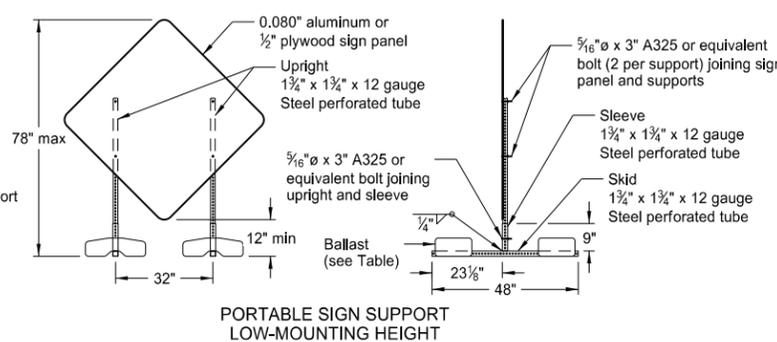
72" x 24" SIGN



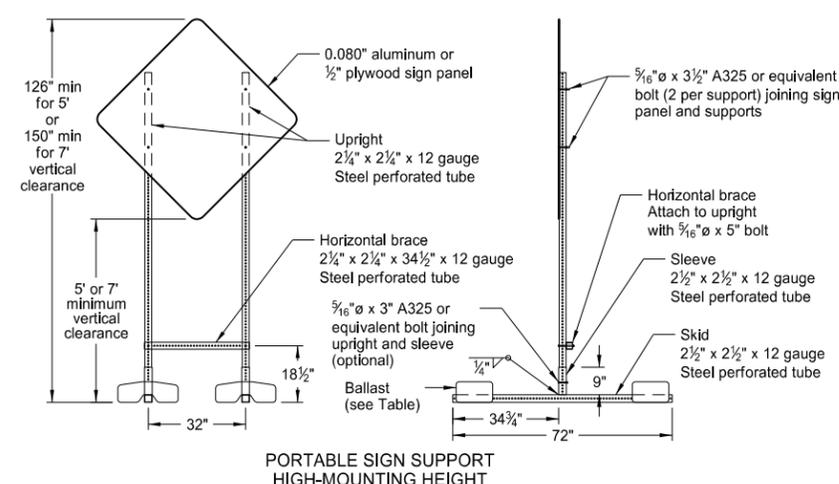
60" x 24" SIGN



48" x 24" SIGN



PORTABLE SIGN SUPPORT
LOW-MOUNTING HEIGHT



PORTABLE SIGN SUPPORT
HIGH-MOUNTING HEIGHT

NOTES:

1. Sign Supports: Supports shall be galvanized or painted. Minimum post sizes are 2.5 lb/ft u-channel or 2" x 2" x 12 gauge steel perforated tube, except where noted. When installing signs on u-channel, the minimum post size for assemblies containing a secondary sign is 3.0 lb/ft. Post sizes are based on a wind speed of 55 MPH.

Signs over 50 square feet should be installed on 2 1/2" x 2 1/2" perforated tube supports as a minimum.

Guy wires shall not be attached to sign supports. Wind beams may be attached to u-posts behind the sign panels.

2. Sign Panels: Provide sign panels made of 0.100" aluminum, 1/2" plywood, or other approved material, except where noted. All holes to be punched round for 3/8" bolts.

3. Alternate Messages: The signs that have alternate messages may have these alternate messages placed on a reflectorized plate (without a border) and installed and removed as required. (i.e. "Left" and "Right" message on a lane closure sign)

4. Route Marker Auxiliary Signs: Provide route marker auxiliary signs, such as the cardinal direction and directional arrows, with a background and legend that match the route marker they are used with:

Interstate - white legend on blue background
Interstate Business Loop - white legend on green background
US and State - black legend on white background
County - yellow legend on blue background

5. Vertical Clearance: Install signs with a vertical clearance of 5'-0" (see TYPICAL SECTION.) In areas where parking or pedestrian movements are likely or the view of the sign may be obstructed, install signs with a vertical clearance of 7'-0" from the top of the curb or from the near edge of the driving lane in absence of a curb.

The vertical clearance to secondary signs is 1'-0" less than the vertical clearance as stated above.

Large signs having an area exceeding 50 square feet shall have a minimum clearance of 7'-0" from the ground at the post.

6. Portable Signs: Provide portable signs that meet the vertical clearance as stated above. Use portable signs when it is necessary to place signs within the pavement surface.

When portable signs are used for 5 days or less, low-mounting height (minimum 12" vertical clearance) sign supports may be used as long as the view of the sign is not obstructed. Time delays caused by unforeseen circumstances, such as equipment breakdown, rain, subgrade failures, etc., will not accrue towards the 5 day period. The R9-8 through R9-11a series, W1-5 through W1-8 series, M4-10, and E5-1 may be used for longer than 5 days.

Signs mounted to the portable sign supports shown in the LOW-MOUNTING HEIGHT and HIGH-MOUNTING HEIGHT Details shall have a maximum surface area of 16 square feet.

MINIMUM BALLAST
(For each side of sign support base)

Sign Panel Mounting Height (ft)	Number of 25 lb sandbags for 4' x 4' sign panel
1'	6
5'	8
7'	10

Note: The number of sandbags are based on a wind speed of 55 MPH. The sandbags are assumed to be placed at or near the ends of the skids.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-4-13	
REVISIONS	
DATE	CHANGE
11-14-13	Revised Note 6.

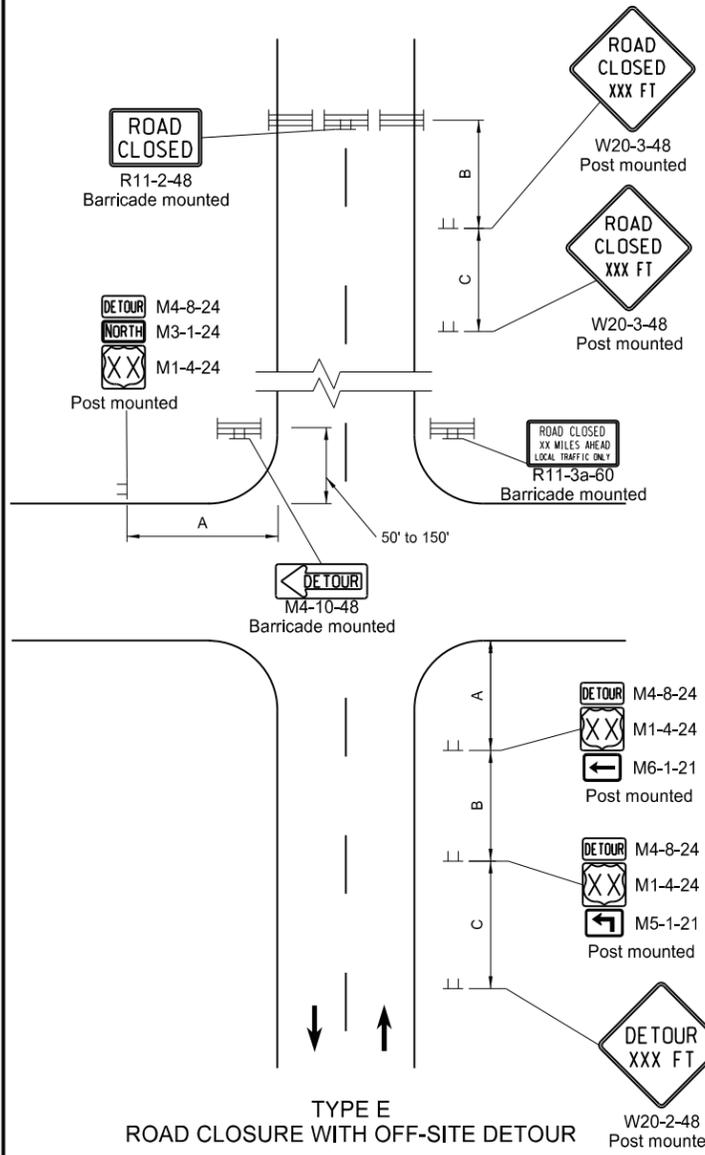
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ROAD CLOSURE AND LANE CLOSURE ON A TWO WAY ROAD LAYOUTS

D-704-19

Notes

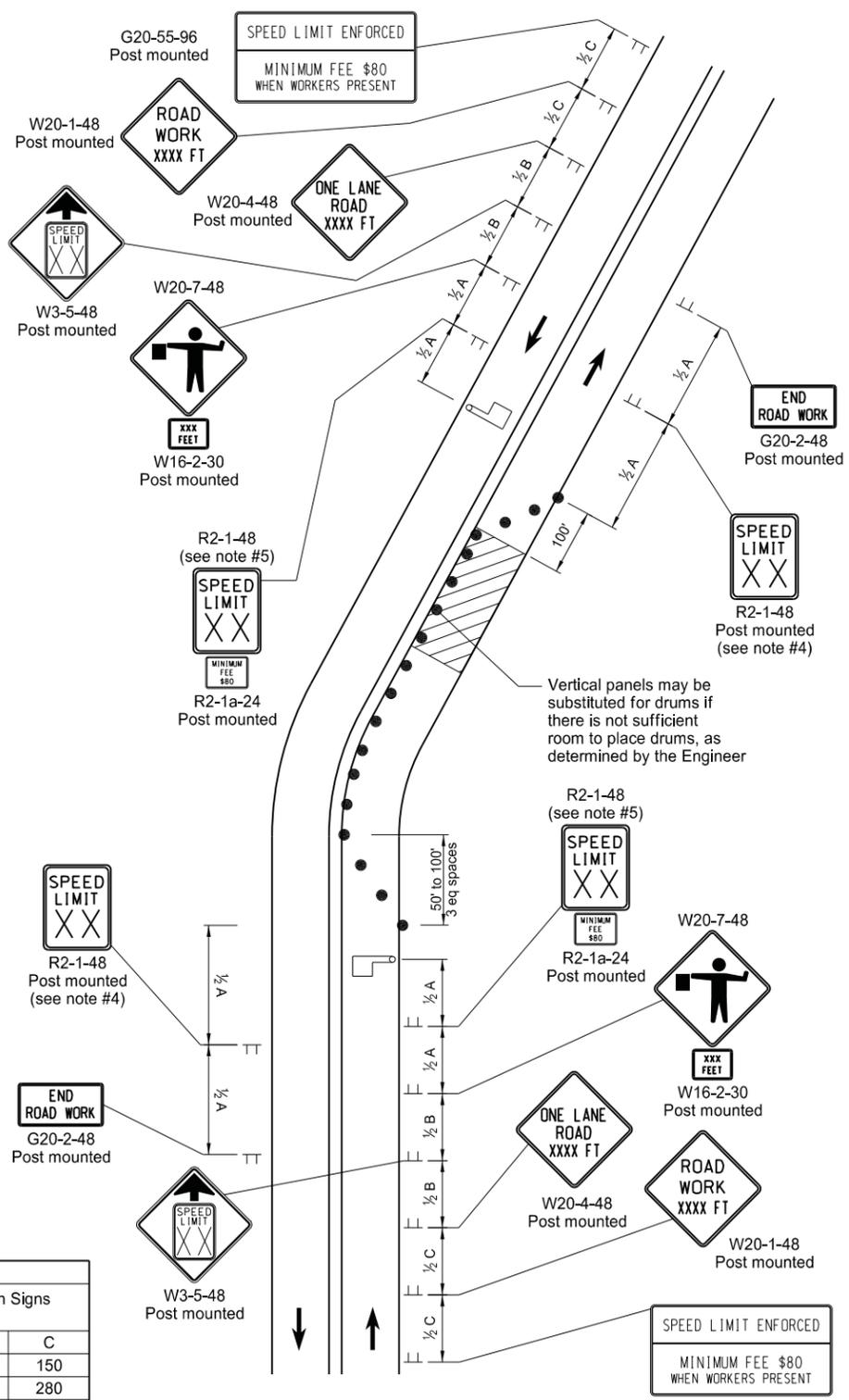
- Variables
 S = Numerical value of speed limit or 85th percentile.
 W = The width of taper
 L = Minimum length of taper, or S x W for freeways, expressways, and all other roads with speeds of 45 mph or greater, or W x S²/60 for urban, residential, and other streets with speeds of 40 mph or less.
- Barricades placed on roadway shall be on a moveable assembly. Signs placed on the roadway shall be placed on skid mounted assemblies.
- Delineator drums used for tapering traffic shall be placed at 3 equal spaces. Delineator drums for tangents shall be spaced at 2 times dimension "S".
- The speed limit shall be re-established. The exact speed limit shall be determined in the field, dependent on location and conditions.
- The reduced speed limit shall be determined dependent on the in place speed limit before construction. The speed limit reduction should not exceed 10 mph below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 mph. In this case, the speed limit reduction shall not exceed 30 MPH. Where speed limits are to be reduced more than 30 MPH, a second speed limit sign shall be installed with the desired speed reduction but shall not exceed 30 MPH. The second speed limit sign shall be placed at 1/2 B.
- When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
- Existing speed limit signs within a reduced speed zone shall be covered.
- Where necessary, safe speed to be determined by the Engineer.
- The contractor has the option of using portable sign supports in lieu of post mounted signs in accordance with the NDDOT Standard Specifications.
- G20-55-96 or R2-1a-24 sign are not required when a pilot car operation is used, if this standard is part of other traffic control layouts, or the work is less than 15 days.
- When highway-rail grade crossings exist either within or in the vicinity of the roadway work activities:
 - Extra care shall be taken to minimize the probability of conditions being created, either by lane restrictions, flagging or other operations, where vehicles might be stopped within the highway-rail grade crossing (considered as being 15 feet on either side of the closest and farthest rail.)
 - A "Do Not Stop on Tracks" sign (R8-8-24) should be placed near the cross buck in each direction while the lane closure is in the vicinity of the tracks.
 - A buffer space between the work zone and the lane closure transition should be extended upstream of the highway-rail grade crossing so a queue created by the flagging operation will not extend across the highway-rail grade crossing.
 - If the queuing of vehicles across active rail tracks cannot be avoided, a flagger shall be provided at the highway-rail grade crossing to prevent vehicles from stopping within the highway-rail grade crossing, even if automatic warning devices are in place.



**TYPE E
ROAD CLOSURE WITH OFF-SITE DETOUR**

Used where a road is closed beyond a detour point. Signing shown for one direction only. Sign not shown on detour shall be shown in plans and installed and maintained by the contractor.

Road Type	ADVANCE WARNING SIGN SPACING		
	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500



**TYPE F
LANE CLOSURE ON A TWO ROAD USING FLAGGERS**

Two lane highway with one lane closed. Flagger is at a point where it is visible to approaching traffic.

KEY

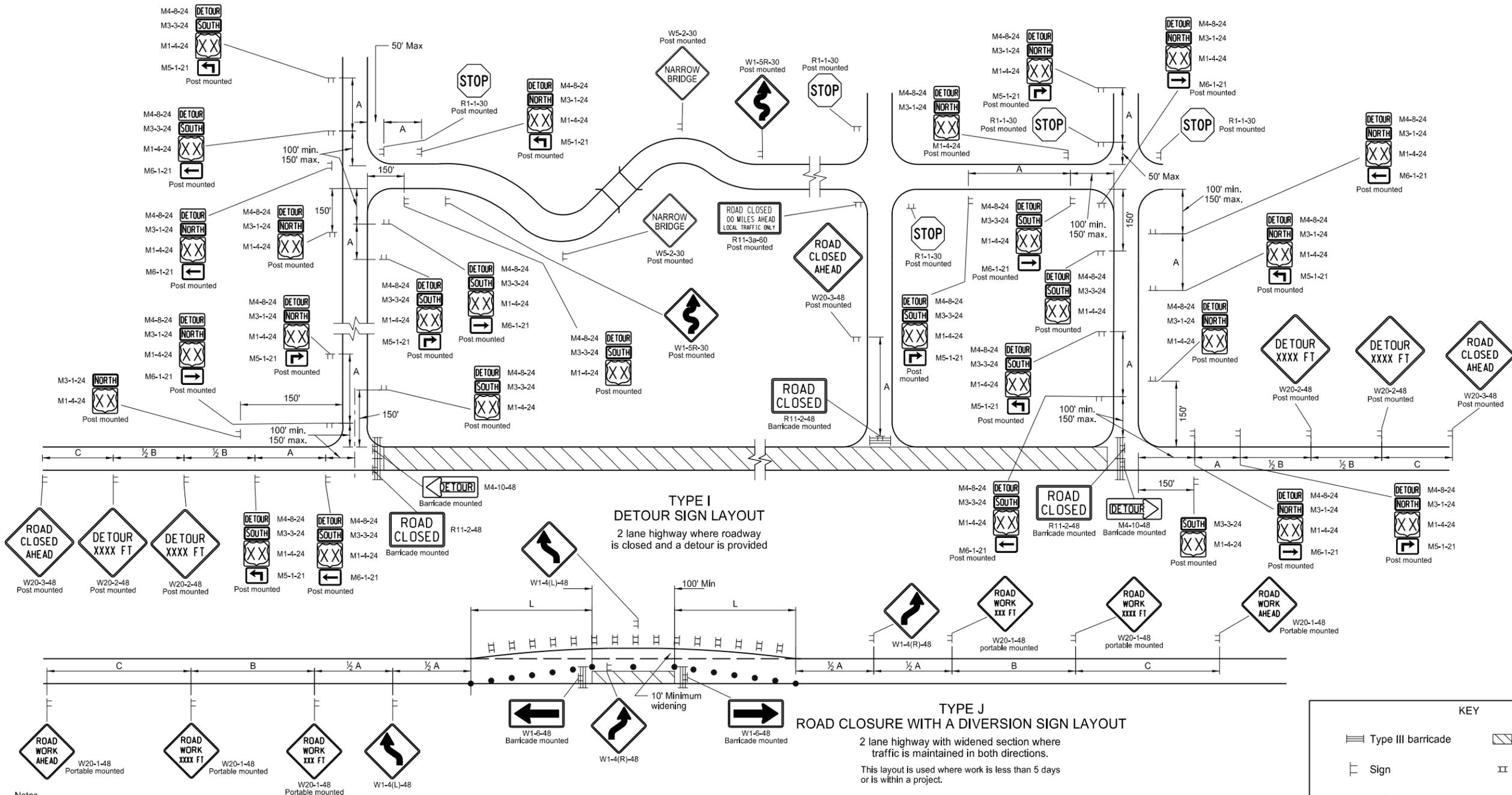
- Delineator Drum
- ▬ Sign
- ▬ Type III Barricade
- ▨ Work/Hazard Area
- ☞ Flagger

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
REVISIONS	
DATE	CHANGE
3-13-14	Revised Sign Cell "ROAD WORK XXX FT"

This document was originally issued and sealed by
Roger Weigel
 Registration Number
 PE-2930,
 on 03/13/14 and the original document is stored at the
 North Dakota Department
 of Transportation

DETOUR AND ROADWAY DIVERSION SIGN LAYOUTS

D-704-21



- Notes**
- Variables
 S=Numerical value of speed limit or 85th percentile. W=The width of taper.
 L=Minimum length of taper, or $S \times W$ for freeways, expressways, and all other roads with speeds of 45 mph or greater, or $W \times S^2 / 60$ for urban, residential, and other streets with speeds of 40 mph or less.
 - Barricades placed on roadway shall be on a moveable assembly. Signs placed on roadway shall be placed on skid mounted assemblies.
 - Delineator drums and vertical panels used for tapering traffic shall be spaced at dimension "S". Delineator drums, tubular markers and vertical panels used for tangents shall be spaced at 2 times "S". The reduced speed limit shall be determined dependent on the in place speed limit before construction. The speed limit reduction should not exceed 10 mph below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 MPH. In this case, the speed limit reduction shall not exceed 30 MPH. Where speed limits are to be reduced more than 30 MPH, a second speed limit sign shall be installed with the desired speed reduction but shall not exceed 30 MPH. The second speed limit sign shall be placed at $\frac{1}{2}$ B.
 - When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
 - Existing speed limit signs within a reduced speed zone shall be covered.
 - Obliterated or covered pavement marking shall be paid for as Obliteration of Pavement Marking. The covering shall be approved by the engineer.
 - The contractor has the option of using portable sign supports in lieu of post mounted signs in accordance with the NDDOT Standard Specifications.

- A W24-1-48 sign may be used in place of the double reverse curve signs if the tangent between tapers is less than 60'.

KEY

- Type III barricade
- Work area
- Sign
- Vertical panels back to back
- Delineator drum

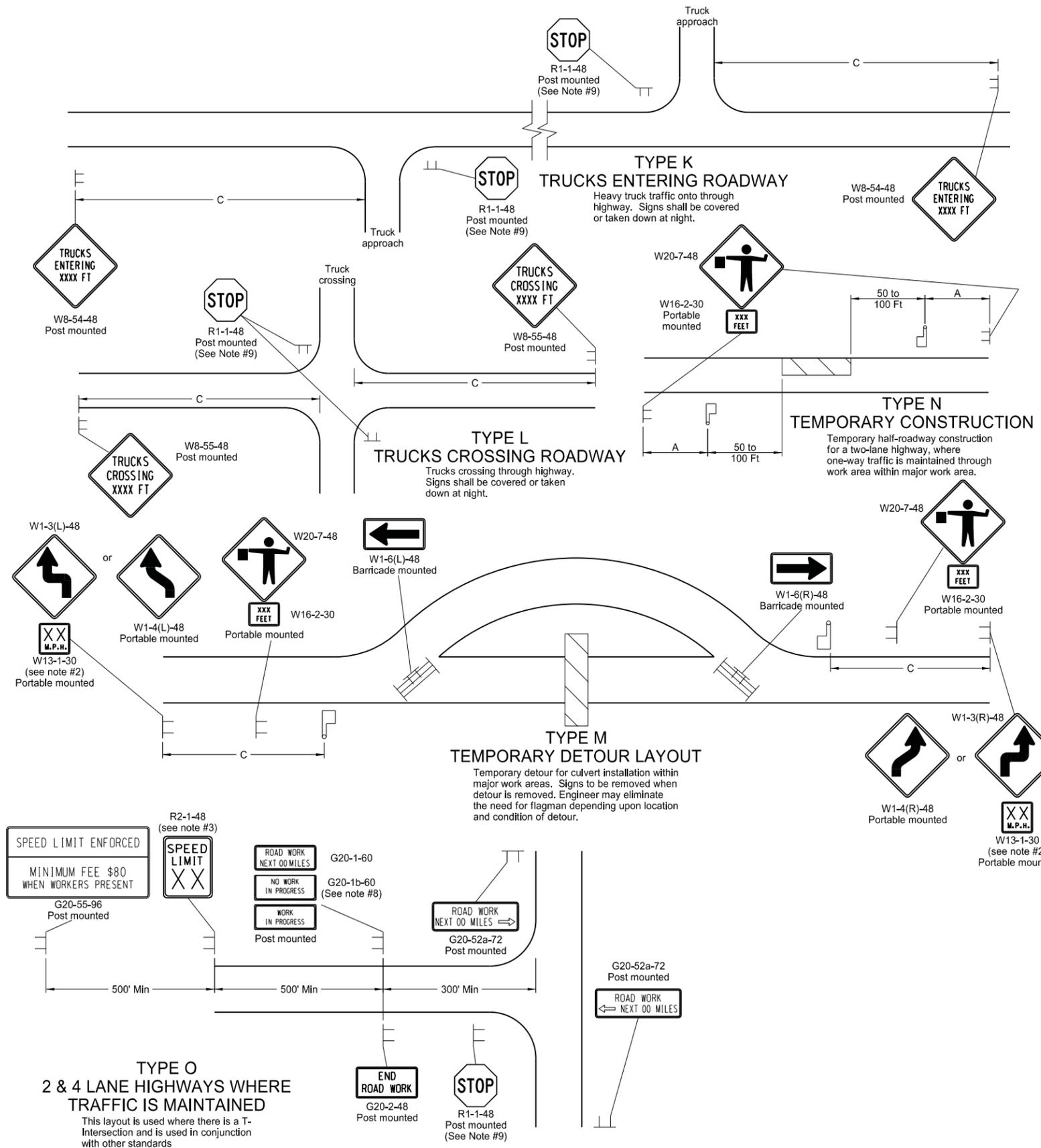
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
REVISIONS	
DATE	CHANGE

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CONSTRUCTION TRUCK AND TEMPORARY DETOUR LAYOUTS

D-704-22



- Notes
1. Barricades placed on roadway shall be on a moveable assembly. Signs placed on the roadway shall be placed on skid mounted assemblies. Where necessary, safe speed to be determined by the Engineer.
 2. The reduced speed limit shall be determined dependent on the in place speed limit before construction. The speed limit reduction should not exceed 10 mph below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 mph. In this case, the speed limit reduction shall not exceed 30 MPH. Where speed limits are to be reduced more than 30 MPH, a second speed limit sign shall be installed with the desired speed reduction but shall not exceed 30 MPH. The second speed limit sign shall be placed at 1/2 B.
 3. When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
 4. Existing speed limit signs within a reduced speed zone shall be covered. Obliterated or covered pavement marking shall be paid for as Obliteration of Pavement Marking. The covering shall be approved by the engineer.
 5. The contractor has the option of using portable sign supports in lieu of post mounted signs in accordance with the NDDOT Standard Specifications.
 6. The contractor shall install the G20-1b-60 sign when work is suspended for winter.
 7. If existing stop sign is in place, a 48" stop sign is not required.
 8. G20-55-96 sign is not required if this standard is part of other traffic control layouts with this sign or the work is less than 15 days.

KEY

	Type III barricade		Work area
	Sign		Flagger

ADVANCE WARNING SIGN SPACING

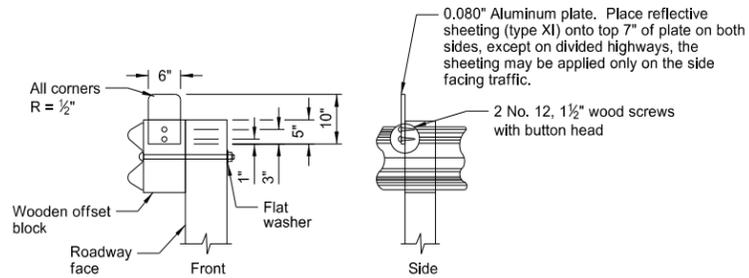
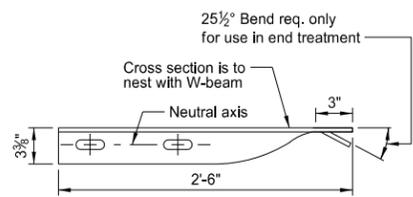
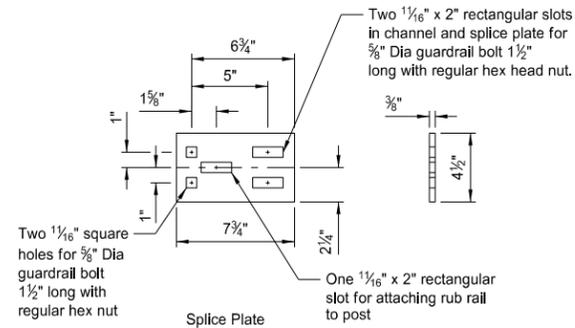
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION 9-27-13		This document was originally issued and sealed by Roger Weigel Registration Number PE- 2930, on 09/27/13 and the original document is stored at the North Dakota Department of Transportation
REVISIONS		
DATE	CHANGE	

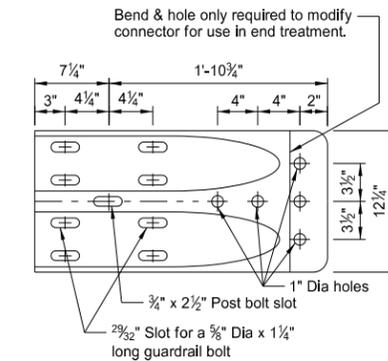
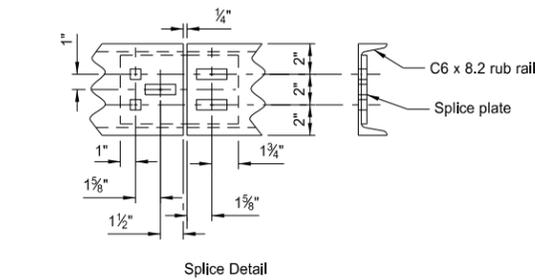
W-BEAM GUARDRAIL GENERAL DETAILS

NOTES:

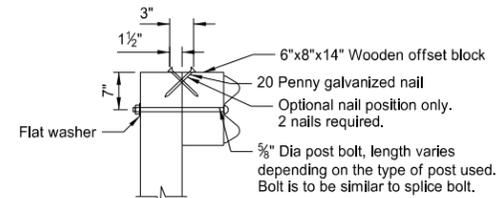
1. ReflectORIZED plates: Reflector plates shall begin at the first post and be spaced at 25' centers on guardrail less than 250' in length and at 50' centers for guardrail over 250' in length. The reflector shall be the same color as the pavement marking adjacent to that reflector unless noted otherwise on the plans.
2. Manner of replacing bituminous material at guardrail post: All excess earth from excavations for guard posts shall be disposed of as directed by the engineer. Replace bituminous material wherever guardrail is installed after mat has been laid. Cost of excavation and replacing of bituminous material to be included in the price bid for other items.
3. The Object Marker shall fit within the vertical edges of the Impact Plate. The retroreflective sheeting shall be type XI sheeting meeting the requirements of Section 894.02.B of the standard specifications. The sheeting shall be applied to 0.100 Aluminum sheeting meeting the requirements Section 894.01.A. The Object Marker shall attach to the Impact Head Plate with rivets or some other attachment device. The rivets or attachment device shall be non-rust. The stripes shall slope downward toward the roadway side.
4. Guardrail installation height tolerance = $-\frac{1}{4}"$, $+1"$.



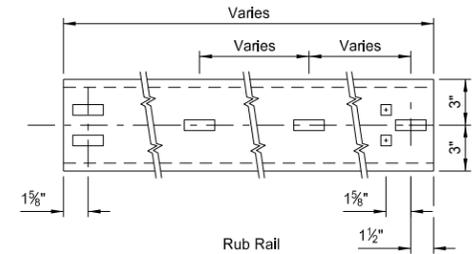
REFLECTORIZED PLATE DETAIL
Additional reflectors are added to the W-beam guardrail quantities for placement on end treatment.



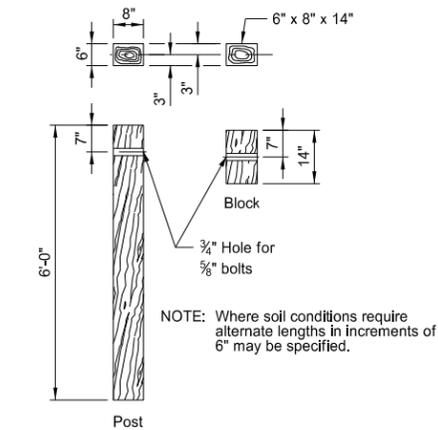
W BEAM TERMINAL CONNECTOR



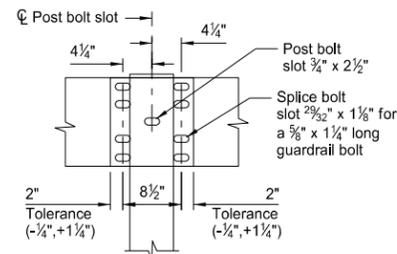
TYPICAL POST ATTACHMENT DETAIL



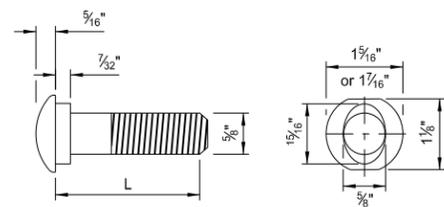
C6x8 RUB RAIL AND SPLICE PLATE



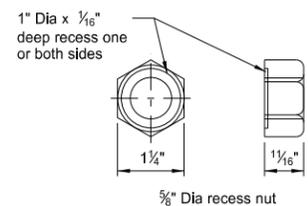
6"x8" TIMBER POST & BLOCK



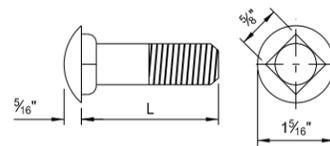
SPICE DETAIL



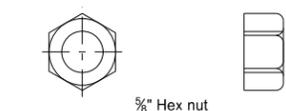
5/8" Diameter Guardrail Bolt	
L	Thread Length
1 1/4"	Full length thread
2"	1 3/4" Min thread length
9 1/2"	4" Min thread length
18"	4" Min thread length
20"	4" Min thread length
22"	4" Min thread length
25"	4" Min thread length



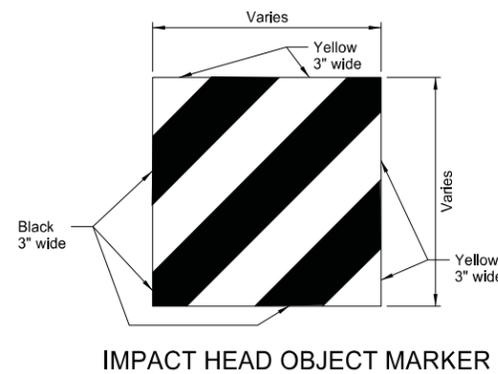
5/8" GUARDRAIL BOLT & RECESS NUT



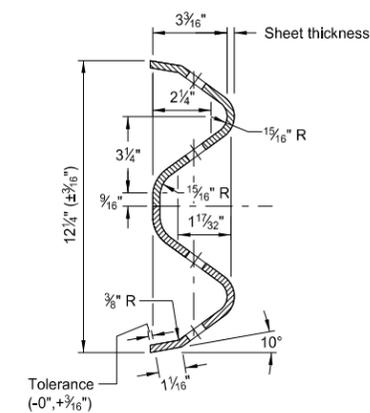
5/8" Diameter Carriage Bolt	
L	Thread Length
1 1/2"	Full length thread
3"	1 1/2" Min thread length
11"	1 3/4" Min thread length
13"	1 3/4" Min thread length



5/8" CARRIAGE BOLT & NUT



IMPACT HEAD OBJECT MARKER



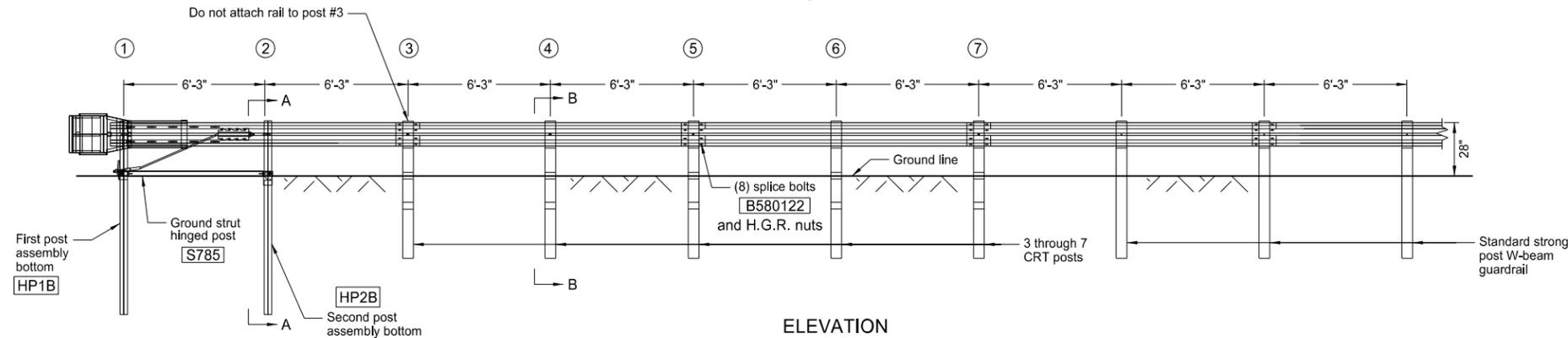
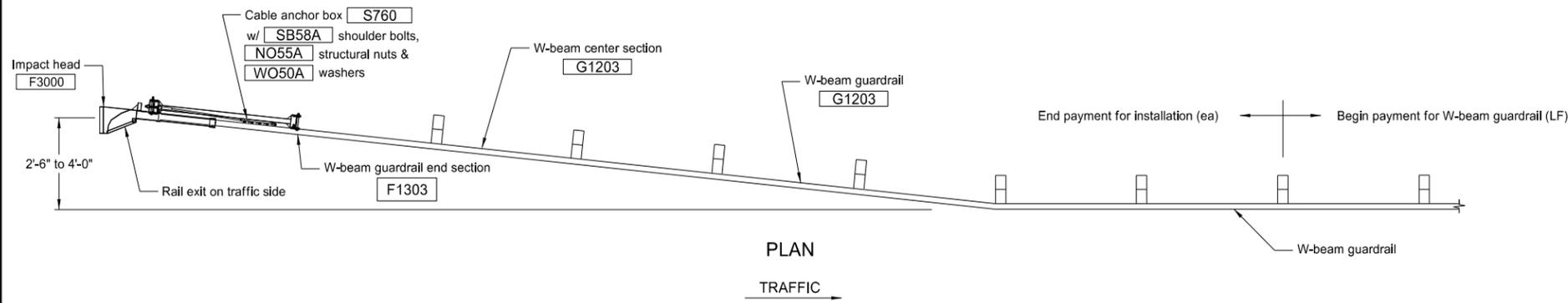
W-BEAM CROSS SECTION

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FLARED ENERGY ABSORBING TERMINAL

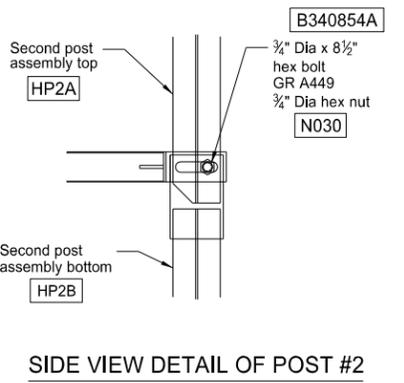
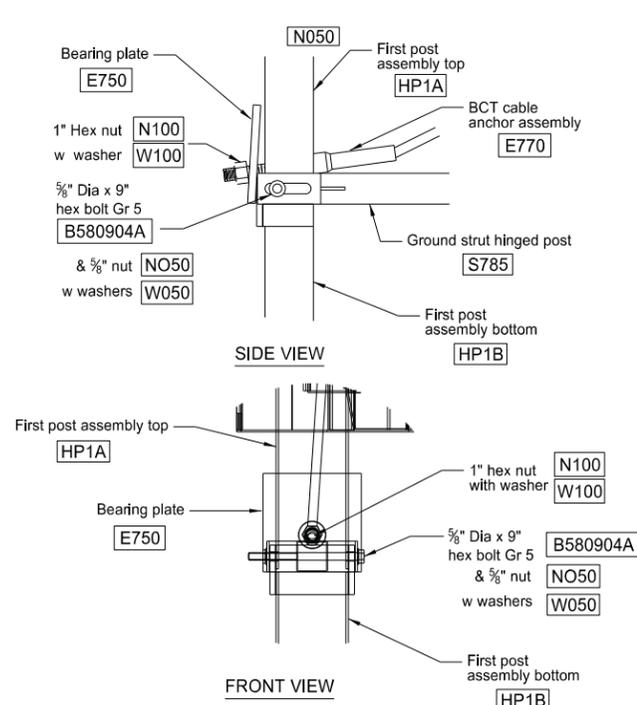
D-764-6



ITEM #	QTY	BILL OF MATERIALS
F3000	1	IMPACT HEAD
F1303	1	W-BEAM GUARDRAIL END SECTION, 12 GA
G1203	2	W-BEAM GUARDRAIL, 12 GA
HP1A	1	FIRST POST ASSEMBLY TOP
HP1B	1	FIRST POST ASSEMBLY BOTTOM
HP2A	1	SECOND POST ASSEMBLY TOP
HP2B	1	SECOND POST ASSEMBLY BOTTOM
P671	5	WOOD CRT POST
P675	5	TIMBER BLOCKOUT OR RECYCLED EQUIVALENT
E750	1	BEARING PLATE
S760	1	CABLE ANCHOR BOX
E770	1	BCT CABLE ANCHOR ASSEMBLY
S785	1	GROUND STRUT HINGED POST
HARDWARE (ALL DIMENSIONS IN INCHES)		
B140404	2	1/4 Dia x 4 HEX BOLT
WO14	4	1/4 WASHER
N014	2	1/4 HEX NUT
B580122	17	5/8 Dia x 1 1/4 SPLICE BOLT
B581802	4	5/8 Dia x 10 H.G.R. BOLT (POSTS 3 THRU 6)
B580904A	1	5/8 Dia x 9 HEX BOLT GR 5
W050	5	5/8 WASHER
N050	22	5/8 Dia H.G.R. NUT
B340854A	1	3/4 Dia x 8 1/2 HEX BOLT GR A449
N030	1	3/4 Dia HEX NUT
N100	2	1 ANCHOR CABLE HEX NUT
W100	2	1 ANCHOR CABLE WASHER
SB58A	8	CABLE ANCHOR BOX SHOULDER BOLT
N055A	8	1/2 A325 STRUCTURAL NUT
W050A	16	1 1/16 OD x 3/16 ID A325 STR. WASHER

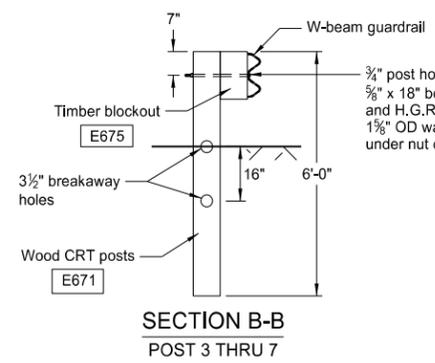
GENERAL NOTES

- Wood posts are required with the Flared Energy Absorbing Terminal except posts #1 and #2.
- All bolts, nuts, cable assemblies, cable anchors and bearing plates shall be galvanized.
- The lower sections of the posts shall not protrude more than 4 inches above the ground (measured along a 60 inch cord). Site grading may be necessary to meet this requirement.
- Lower post sections shall not be driven with the upper post attached. If the post is placed in a drilled hole, the backfill material must be satisfactory compacted to prevent settlement.
- When rock is encountered during excavation, a 12" diameter post hole 20" deep may be used if approved by the Engineer. Granular material will be placed in the bottom of the hole approximately 2 1/2" deep to provide drainage. The soil tubes shall be field cut to length, placed in the hole and back filled with adequately compacted material excavated from the hole.
- The breakaway cable assembly shall be taut. A locking device (vice grips or channel lock pliers) should be used to prevent cable from twisting when tightening nuts.
- The wood blockouts shall be "toe nailed" to the rectangular wood posts to prevent them from turning when wood shrinks. The nail shall be 20 penny and galvanized.
- The Flared Energy Absorbing Terminal shall be flared only when the approach guardrail is parallel with the roadway. When the approach guardrail is flared at 16:1 to 10:1, the Flared Energy Absorbing Terminal shall have only the flare rate of the guardrail. When the guardrail flare is between 10:1 and 7:1, the Flared Energy Absorbing Terminal shall be turned parallel to the roadway.

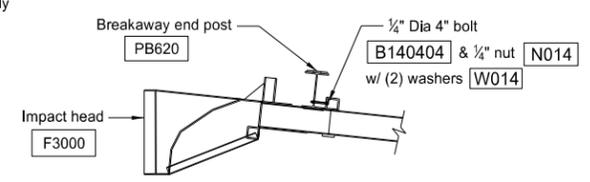


POST #1 CONNECTION DETAILS

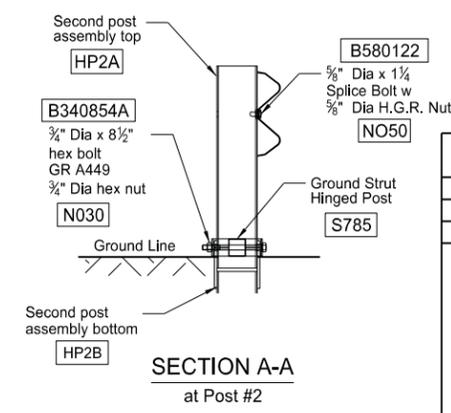
IMPACT HEAD CONNECTION DETAIL



SECTION B-B
POST 3 THRU 7



IMPACT HEAD CONNECTING DETAIL



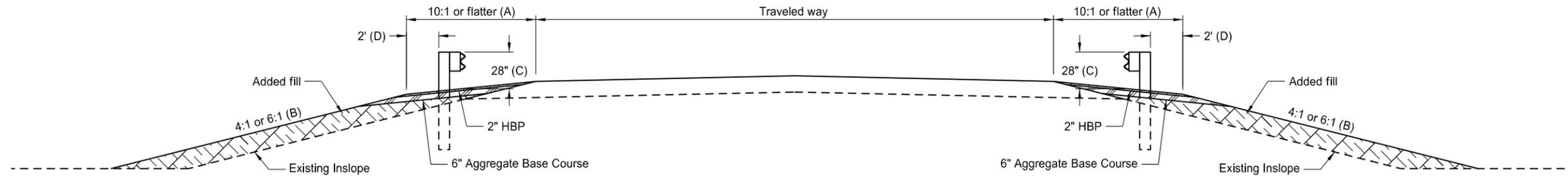
SECTION A-A
at Post #2

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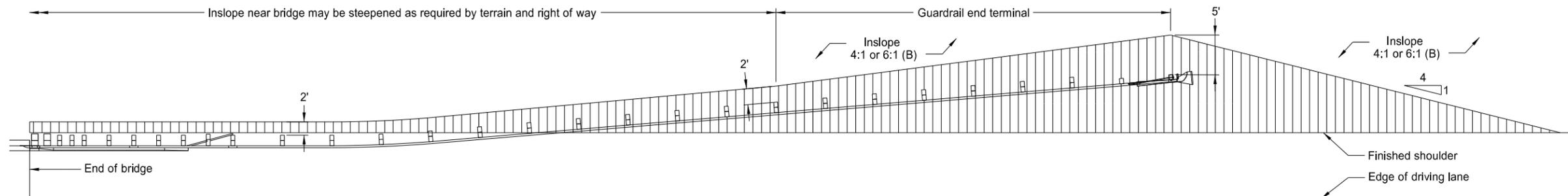
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TYPICAL GRADING AT BRIDGE ENDS
WITH W-BEAM GUARDRAIL

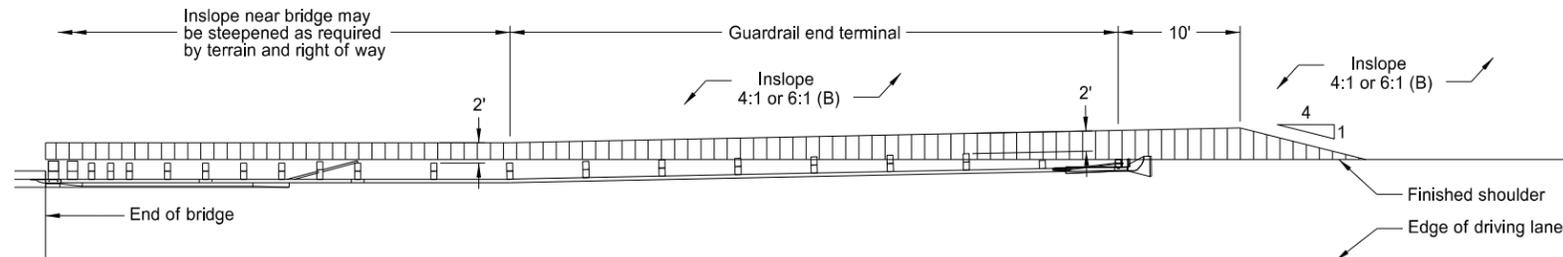
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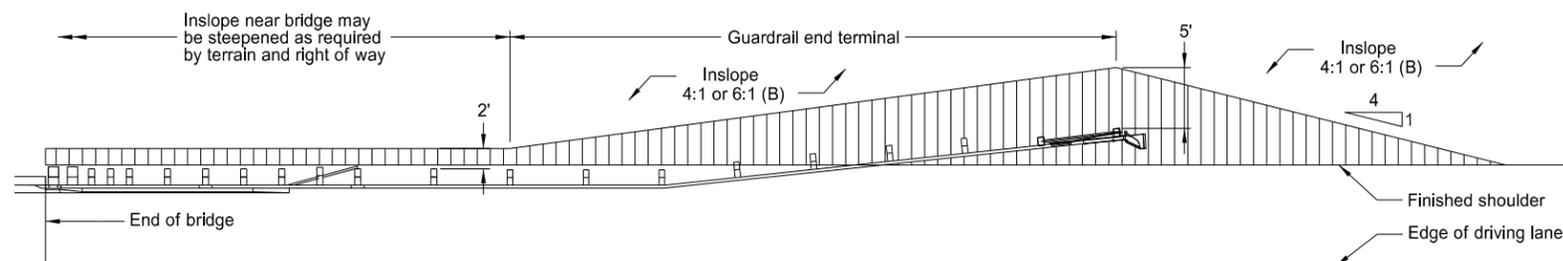
TYPICAL SECTION



PLAN LAYOUT
FLARED GUARDRAIL WITH END TERMINAL



PLAN LAYOUT
NON-FLARED GUARDRAIL WITH TANGENT END TERMINAL



PLAN LAYOUT
NON-FLARED GUARDRAIL WITH FLARED END TERMINAL

NOTES:

- (A) Slope flatter than 10:1 may be required to provide proper guardrail height.
- (B) Where normal inslope is 4:1 the added fill shall be 4:1. Where normal inslope is 6:1 the added fill shall be 6:1.
- (C) Measured from top of guardrail to top of surfacing at front face of guardrail.
- (D) Dimension at end terminals may vary per Plan Layouts shown on this sheet.

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