

DESIGN DATA				
Traffic	Average Daily			Max.Hr.
Current 2013	Pass: N/A	Trucks: N/A	Total: 20	N/A
Forecast 2033	Pass: N/A	Trucks: N/A	Total: 40	N/A
Clear Zone Distance: 18'		Design Speed: 55 MPH		
Minimum Sight Dist. for Stopping: 495'		Bridges: STA 70+75 & STA 53+05		
Minimum Sight Dist. for Safe Passing: N/A		Bridge Loading: HL93		
Sight Dist. for No Passing Zone: N/A				
Pavement Design Life (years)				

# JOB# 10

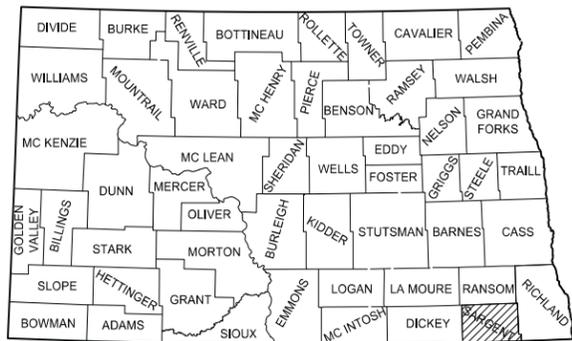
## SARGENT COUNTY, NORTH DAKOTA

### PLANS FOR

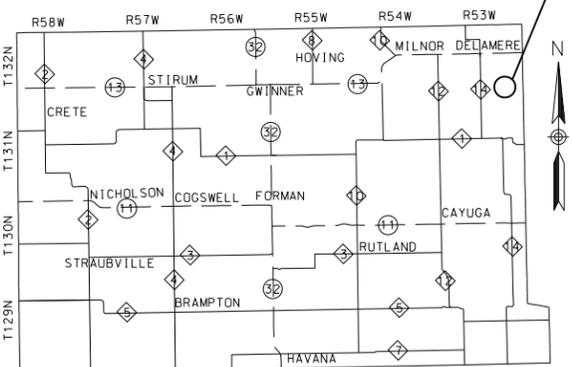
FEDERAL AID PROJECT NUMBER BRO-0041(012)  
STRUCTURE NUMBER 135-05.0 AND 135-05.1

STATE	PROJECT NO.	PCN	SECTION NO.	SHEET NO.
ND	BRO-0041(012)	20039	1	1

**GOVERNING SPECIFICATIONS:**  
2014 Standard Specifications adopted by the North Dakota Department of Transportation and the Supplemental Specifications effective on the date the project is advertised.

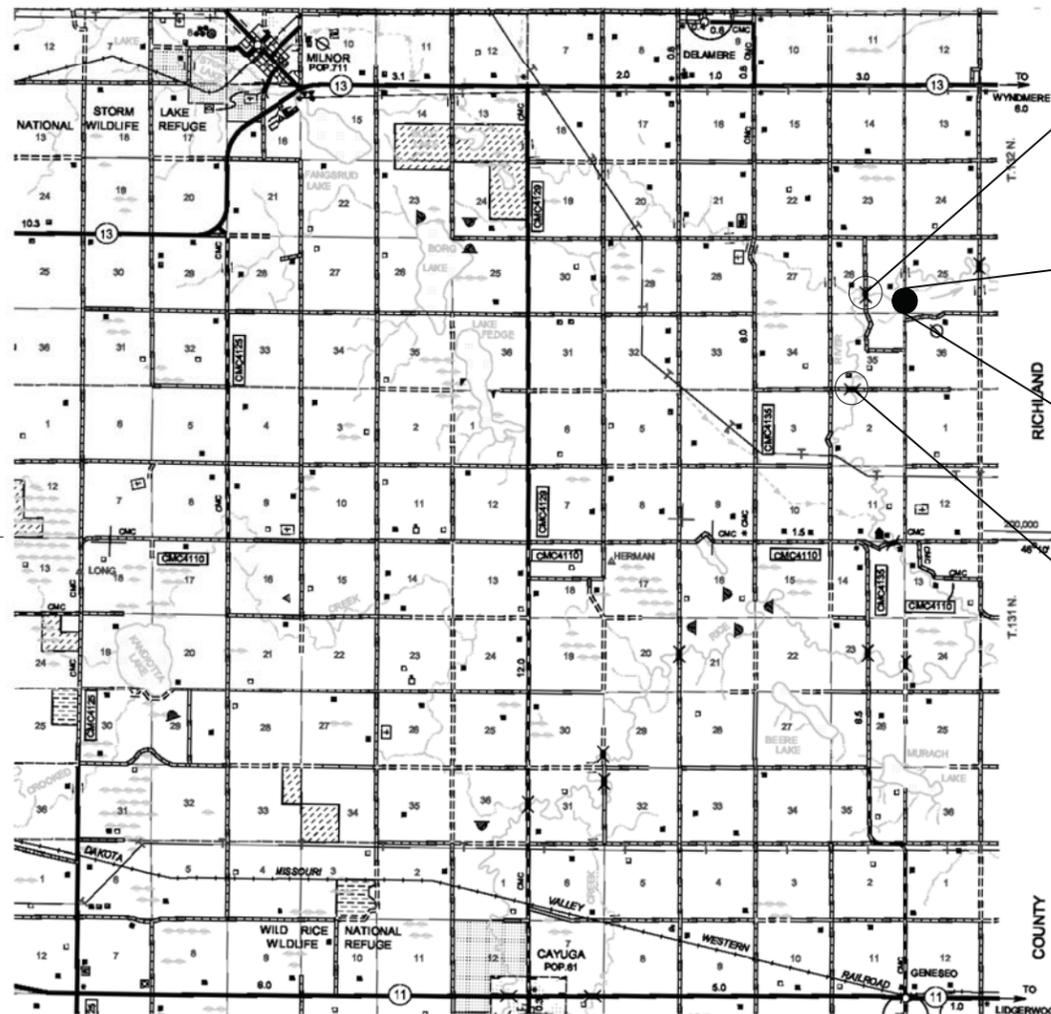


SKETCH MAP OF NORTH DAKOTA SHOWING COUNTIES



SKETCH MAP OF SARGENT COUNTY

PROJECT CONSISTS OF THE REPLACEMENT OF A CULVERT CROSSING AND A SINGLE SPAN BRIDGE WITH A DOUBLE 12FT X 11FT BOX CULVERT AND SINGLE 12FT X 11FT BOX CULVERT AND APPROXIMATELY 3650 FT. OF ROAD GRADING AND INCIDENTALS



Bridge No. 135-05-2  
Removal of Structure  
Site 1

End Project BRO-0041(012)  
Station 83+00  
N=217833.4488  
E=2783344.2630  
83' East of the NE  
Corner of Section 26 T132N R53W

Begin Project BRO-0041(012)  
Station 46+50  
N=214186.6057  
E=2783493.2633  
650' North of the SW  
Corner of Section 25 T132N R53W

Bridge No. 135-06-0  
Removal of Structure  
Site 3 and Wetland  
Mitigation/Borrow site



DESIGNERS
Mike Bassingthwaite, PE
Tim Pearson
Shelley Terfehr
Tyler Birchem, EIT
Aaron Mendenwaldt

I hereby certify that the attached plans were prepared by me or under my direct supervision and that I am a duly registered professional engineer under the laws of the state of ND.

APPROVED DATE 03/28/2016

Michael L. Bassingthwaite /s/  
INTERSTATE ENGINEERING

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P.S.&E. CORRECTIONS MADE DATE 02-16  
SURVEYED DATE 11-11  
DESIGNED DATE 01-16

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LIST OF STANDARD DRAWINGS

<u>Standard No.</u>	<u>Description</u>
D-101-1,2,3	NDDOT Abbreviations
D101-20,21	Line Styles
D101-30,31,32	Symbols
D-203-8	Standard Rural Approaches
D-255-2	Erosion and Siltation Control- Erosion Control Blanket Installation
D-256-1	Erosion and Siltation Controls- Silt Fence
D-261-1	Fiber Roll Placement Details
D-704-7	Breakaway Systems for Construction Zone Signs – Perforated Tube
D-704-8	Breakaway Systems for Construction Zone Signs – U-Channel Post
D-704-9	Construction Sign Details Terminal and Guide Signs
D-704-10	Construction Sign Details Regulatory Signs
D-704-11	Construction Sign Details Warning Signs
D-704-13	Barricade and Channelizing Device Details
D-704-14	Construction Sign Punching and Mounting Details
D-704-15	Road Closure Layouts
D-704-19	Road Closure and Lane Closure on a Two Way Road Layouts
D-704-21	Detour and Roadway Diversion Sign Layouts
D-704-22	Construction Truck and Temporary Detour Layouts
D-714-4	Round Corrugated Steel Pipe Culverts and End Sections
D-754-83	Object Markers- Culverts

LIST OF SPECIAL PROVISIONS (SP)

<u>SP #</u>	<u>Description</u>
SP 0003(14)	Temporary Erosion & Sediment Best Management Practices
SP 0004(14)	Federal Migratory Bird Treaty Act
SP 0310(14)	Temporary Stream Diversion
SP 5112(14)	Permits & Environmental Considerations

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	BRO-0041(012)	6	1

**NOTES**

100-P01 UTILITIES: Utilities that the Engineer has been made aware of are shown on the plans. Other utilities may exist that are not shown. Underground utility locations are approximate and not all utilities are shown on the plans. The location and elevations are unknown. The Contractor will be liable for any costs resulting from damage to utilities or pipelines.

Utility companies will move or adjust conflicting facilities that are not designated for relocation in the plan documents. Coordinate work with the utility companies affected by the project.

Dakota Valley Electric will replace two poles at the North end of the project with taller poles due to grade raise.

Dickey Rural Telephone will adjust their facilities at the North box location and at the SE public road. The remainder of the line will stay in place.

107-710 HAUL ROADS: Before submitting a proposal contact the appropriate State, County, or City officials to determine if there are any roads that will be designates as "no haul roads".

203-P01 COMMON EXCAVATION: Benching of the existing roadway in-slopes shall be required. Each bench shall be thoroughly compacted before additional embankment is placed. A scarifying, re-compacting, and benching shall be included in bid price for "Common Excavation-Type B". "Common Excavation-Type B" shall be paid at plan quantity.

203-P02 TOPSOIL: Arrangements for topsoil storage area shall be made if room isn't available within the right-of-way. No payment will be made for additional handling of topsoil that is moved to provide additional excavation area between proposed grading limits and the right-of-way. The bid item "Topsoil" includes all labor, materials, and equipment associated with stripping, stockpiling, and re-spreading the topsoil. Topsoil shall be spread evenly over the entire disturbed area, except 26-foot roadbed, approaches, and riprap. Topsoil will not be measured separately and will be paid at plan quantity.

203-P03 MANDATORY BORROW AREA: This project contains a mandatory borrow site that will also serve as a wetland mitigation site. The roadway east of bridge #135-06.0 will serve as this area. A plan and profile sheet with details of this work is included in section 75 of these plans and cross sections are contained in section 200. Topsoil and borrow from this location shall not be measured separately and will be paid at plan quantity. All additional borrow required for the project shall be provided by the BORROW-EXCAVATION bid item.

203-P04 BORROW-EXCAVATION: The Contractor shall be responsible for obtaining areas to provide suitable "Borrow" material, and shall bear all costs obtaining, opening, and restoring the site. Compaction of Embankment material shall be in accordance with Section 203.04 E.3 of the Standard Specifications. The price bid for "Borrow-Excavation" includes all royalties, utility, environmental and cultural clearances, site restoration, and any other costs associated with obtaining, transporting, and placing borrow material.

Several landowners have indicated they are willing to provide borrow material:  
 SW of site – Lynn Halmrast (701) 219-9918  
 SE of site – Art Solberg (701) 439-2935  
 NE of site & off site – Ray Zajac (701) 640-5096

251-P01 SEEDING: All disturbed areas within the right-of-way shall receive "seeding class II" except for the wetland areas. Wetland areas will receive "wetland seed mix".

253-P01 MULCHING: All disturbed areas are to be straw mulched prior to seeding.

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# ENVIRONMENTAL COMMITMENTS

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	BRO-0041(012)	6	2

**ENVIRONMENTAL COMMITMENTS (EC):** Sargent County, the North Dakota Department of Transportation, and the Federal Highway Administration have made environmental commitments to secure approval of this project. The environmental commitments are as follows:

**EC-1:** Unavoidable permanent impacts will be mitigated onsite, adjacent to the project, or at a NDDOT approved mitigation site or bank.

**ACTION REQUIRED /TAKEN:** 2.11 acres of permanent USACE impacts to jurisdictional waters and to EO11990 wetlands will require mitigation. Sargent County will mitigate jurisdictional and EO 11990 impacts near the site (section 35 T132N R53W / section 2 T131N R53W 1.0 acres), and at a Ducks Unlimited mitigation bank to be determined. 1.99 acres of temporary impacts will result from construction. Temporary impact areas will be graded to preconstruction contours.

Summary Impact Table			
Total Permanent Impact Summary		Temporary Impacts and additional information	
Wetland Type	Total (Acres)	Wetland Type	Total (Acres/Lf)
Natural/JD	2.11	Temporary JD	1.99
Natural/Non-JD	0.00	Non-JD Temporary	0.07
Artificial/JD	0.00	Permanent JD > 0.10	2.11
Artificial /Non-JD	0.00	Permanent OW	0.31 ac/159 ft.
<b>Total</b>	<b>2.11</b>	<b>Temporary OW</b>	<b>0.12 ac/72 ft</b>

Wetland Impact Table																	
Wetland Number	Test Hole (in wetland)	Location	LONG		Field Cowardin Classification	Wetland Type	Wetland Size (acres)	Wetland Feature	Wetland Impacts (acres)		Wetland Mitigation						
			West (Dec. Deg.)	North (Dec. Deg.)					Temp. Ac.	Perm. Ac.	Mitigation Required			Bank		Onsite	
			EO 11990	USACE							USFWS	Location	Acres	Mitigation Location Ratio	Acres		
#1	1	Sec. 26, T132N, R53W	-97.280329	46.208989	PEMC	Floodplain	0.34	Natural	0.12	0.13	Y	Y	N	bridge 135-06.0 site	0.13		
#1a	7	Sec. 26, T132N, R53W	-97.280252	46.210112	PEMA	Floodplain	1.85	Natural	0.70	0.44	Y	Y	N	bridge 135-06.0 site	0.44		
#2	3	Sec. 25, T132N, R53W	-97.280044	46.209141	PEMF	Floodplain	0.39	Natural	0.15	0.17	Y	Y	N	bridge 135-06.0 site	0.17		
#2a	5	Sec. 25, T132N, R53W	-97.280053	46.210078	PEMC	Floodplain	2.18	Natural	0.79	1.03	Y	Y	N			Sec. 25	1.03
#3	11	Sec. 26, T132N, R53W	-97.280303	46.215164	PEMAx	Floodplain	0.07	Artificial	0.07	0	N	Y	N			relocated ditch adjacent	0
#4	9	Sec. 25, T132N, R53W	-97.279862	46.215369	PEMA	Floodplain	0.66	Natural	0.26	0.34	Y	Y	N	bridge 135-06.0 site	0.26	Sec. 25	0.08
<b>Total</b>							<b>5.49</b>		<b>2.09</b>	<b>2.11</b>					<b>1.00</b>		<b>1.11</b>

**EC- 2:** The structure shall not act as a barrier to the movement of fish and other aquatic organism in the river channel under any flow conditions.

**ACTION REQUIRED /TAKEN:** The box culvert and associated riprap will be countersunk approximately one foot below the existing grade of the stream bed, as shown in the plans.

**EC- 3:** No construction or demolition activities will take place during the spawning season in the Wild Rice River from April 15 to June 1.

**EC-4:** The Contractor shall prevent the introduction of ANS into North Dakota waters, or transport of aquatic vegetation to or from any waters of the state, or transport of any aquatic vegetation into the state.

**ACTION TAKEN/REQUIRED:** The contractor shall follow the North Dakota Game and Fish Department's (NDGFD) Administrative Rules 30-3-06 for compliance with ND Century Code Chapter 20.1-17 on Aquatic Nuisance Species (ANS). Contractor shall notify the NDGFD at least 72 hours prior to the placement IN or ON the waters of the State of North Dakota of any and all vehicles, vessels, pumps and equipment that will be used in the project, to allow the Department sufficient time to inspect any and all such equipment for ANS. The NDGFD ANS Coordinator, Fred Ryckman, shall be contacted by phone (701.770.0920) or e-mail [fryckman@nd.gov](mailto:fryckman@nd.gov) for equipment inspections, or any additional information regarding ANS prevention protocol.

**PERMITS REQUIRED:** NDPDES (North Dakota Pollutants Discharge Elimination System) – to be obtained by the contractor. **The owner of the permit shall be listed as Sargent County.**

Other Waters Impact Table																		
Number	Location	LONG		Local Waterway Name	Tributary To	Field Cowardin Classification	OW Size (acres)	OW Length (feet)	Feature	Impacts to Other Waters				Mitigation Required			Mitigation Location ratio	Method
		West (Dec. Deg.)	North (Dec. Deg.)							Acres		Linear Feet		EO 11990	USACE	USFWS		
		Temp	Perm							Temp	Perm							
#OW 1	Sec. 26, T132N, R53W	-97.28034	46.209897	Wild Rice River	Wild Rice River	PEMA/R4S B	0.19	87	Perennial Stream	0.02	0.17	12	85	N	Y	N	on site	Box culvert and riprap lowered 1'
#OW 1a	Sec. 25, T132N, R53W	-97.279966	46.209953	Wild Rice River	Wild Rice River	PEMA/R4S B	0.07	59	Perennial Stream	0.03	0.04	12	47	N	Y	N	on site	Box culvert and riprap lowered 1'
#OW 2	Sec. 26, T132N, R53W	-97.290371	46.21478	Wild Rice River	Wild Rice River	PEMA/R4S B	0.08	29	Perennial Stream	0.03	0.05	24	5	N	Y	N	on site	Box culvert and riprap lowered 1'
#OW 2a	Sec. 25, T132N, R53W	-97.279929	46.214741	Wild Rice River	Wild Rice River	PEMA/R4S B	0.09	46	Perennial Stream	0.04	0.05	24	22	N	Y	N	on site	Box culvert and riprap lowered 1'
<b>Total</b>							<b>0.43</b>	<b>221</b>		<b>0.12</b>	<b>0.31</b>	<b>72</b>	<b>159</b>					

<sup>1</sup> A wetland Jurisdictional Determination was issued by the USACE on 09/09/15; NWO-2015-1482-BIS.  
<sup>2</sup> All impacts to natural wetlands (natural/jurisdictional and natural/non-jurisdictional), regardless of size, as well as impacts greater than 0.10 acre to artificial/jurisdictional wetlands require mitigation.  
<sup>3</sup> All artificial/non-jurisdictional, deep water (impacts greater than 6.6 feet), Other Waters less than 300 linear feet (determined by the USACE on a case by case), and temporary impacts do not require mitigation.

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### ESTIMATE OF QUANTITIES

SPEC	CODE	ITEM DESCRIPTION	UNIT	PARTICIPATING (BRO) QUANTITIES	NON-PARTICIPATING QUANTITIES
103	0100	CONTRACT BOND	L SUM	0.75	0.25
202	0108	REMOVAL OF STRUCTURE-SITE 1	L SUM	1	
202	0109	REMOVAL OF STRUCTURE-SITE 2	L SUM	1	
202	0110	REMOVAL OF STRUCTURE-SITE 3	L SUM	1	
202	0170	REMOVAL OF CULVERTS-ALL TYPES AND SIZES	LF	180	30
203	0102	COMMON EXCAVATION-TYPE B	CY	3043	600
203	0109	TOPSOIL	CY	2591	1728
203	0116	TOPSOIL MANDATORY BORROW AREA	CY	815	
203	0117	MANDATORY BORROW	CY	3570	
203	0140	BORROW-EXCAVATION	CY	22500	21400
210	0051	BOX CULVERT EXCAVATION SITE 1	L SUM	1	
210	0052	BOX CULVERT EXCAVATION SITE 2	L SUM	1	
210	0128	CHANNEL EXCAVATION-SITE 1	L SUM	1	
210	0129	CHANNEL EXCAVATION-SITE 2	L SUM	1	
210	0209	FOUNDATION FILL	TON	2650	
210	0202	FOUNDATION PREPARATION-SITE 1	L SUM	1	
210	0203	FOUNDATION PREPARATION-SITE 2	L SUM	1	
210	0225	FOUNDATION FILL - TYPE 1	CY	1240	
216	0100	WATER	MGAL	200	200
251	200	SEEDING CLASS II	ACRE	5.1	2.4
251	1000	WETLAND SEED	ACRE	1.04	1
251	2000	TEMPORARY COVER CROP	ACRE	6.14	3.4
253	0101	STRAW MULCH	ACRE	6.14	3.4
255	0102	ECB TYPE 2	SY	320	
256	0201	RIPRAP GRADE II	TON	446	
260	0100	SILT FENCE UNSUPPORTED	LF	2905	2400
260	0101	REMOVE SILT FENCE UNSUPPORTED	LF	2905	2400
261	0112	FIBER ROLLS 12IN	LF	465	15
261	0113	REMOVE FIBER ROLLS 12IN	LF	200	
262	0100	FLOATATION SILT CURTAIN	LF	130	
262	0101	REMOVE FLOATATION SILT CURTAIN	LF	130	
302	0356	AGGREGATE SURFACE COURSE CL 13	TON	1360	950
606	1211	12FT X 11FT PRECAST RCB CULVERT	LF	56	
606	3211	DBL 12FT X 11FT PRECAST RCB CULVERT	LF	56	
606	5211	12FT X 11FT PRECAST RCB END SECTION	EA	2	
606	7211	DBL 12FT X 11FT PRECAST RCB END SECTION	EA	2	
702	0100	MOBILIZATION	L SUM	0.75	0.25
704	1000	TRAFFIC CONTROL SIGNS	UNIT	441	
704	1052	TYPE III BARRICADES	EA	10	
704	1060	DELINEATOR DRUMS	EA	10	
709	0151	GEOSYNTHETIC MATERIAL TYPE R1	SY	1610	
714	5035	PIPE CORR STEEL .064IN 24IN	LF	120	
714	5820	END SECT CORR STEEL .064IN 24IN	EA	4	
754	0805	OBJECT MARKERS - CULVERTS	EA	4	
900	1000	TEMPORARY STREAM DIVERSION	EA	1	

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Estimated Quantities  
Sargent County, North Dakota

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	BRO-0041(012)	10	1

**BASIS OF ESTIMATE**

**203 BORROW – EXCAVATION**

Plan dimension less structural fill plus 35% for shrinkage

**210 FOUNDATION FILL** 1.875 Ton/CY

**210 FOUNDATION FILL – TYPE 1** 1.5 Ton/CY

**216 WATER**

Common Excavation	6 gal/CY
Borrow	6 gal/CY
Dust Palliative	25 Mgal/Mile
Aggregate Surface Course	30 gal/Ton

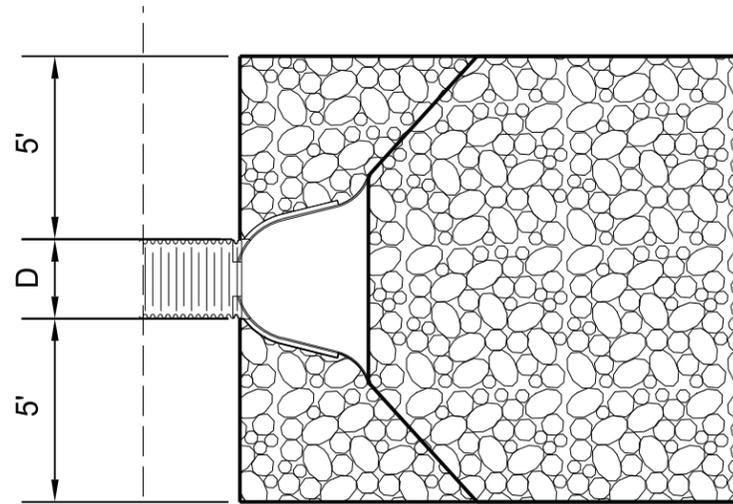
**256 RIPRAP GRADE II** 1.5 Ton/CY

**302 AGGREGATE SURFACE COURSE CL13**

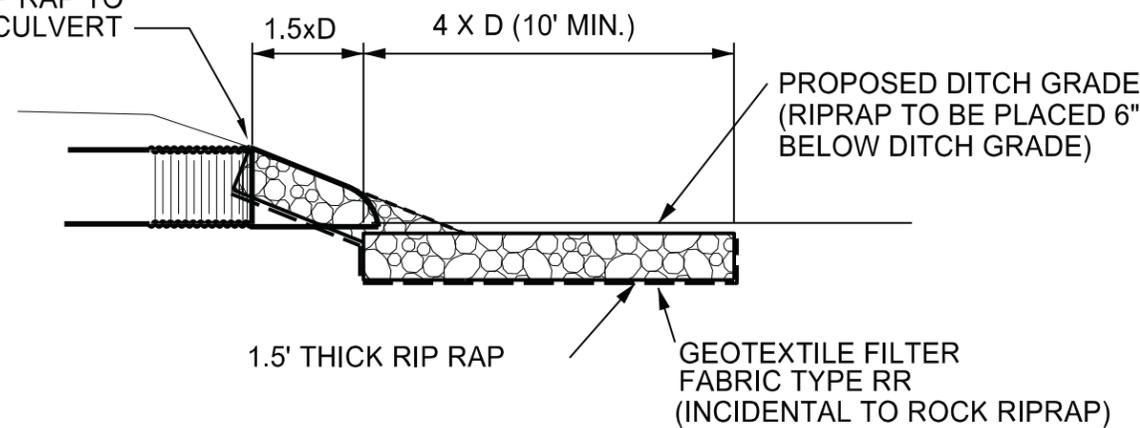
4" Depth, 22' Top Width. 2' Sloughs	1.875 Ton/CY
Field Approach	10 Tons/EA
Public Road Approach	100 Tons
Private Drive Relocation	100 Tons

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Basis of Estimate  
Sargent County, North Dakota



PLACE RIP RAP TO TOP OF CULVERT

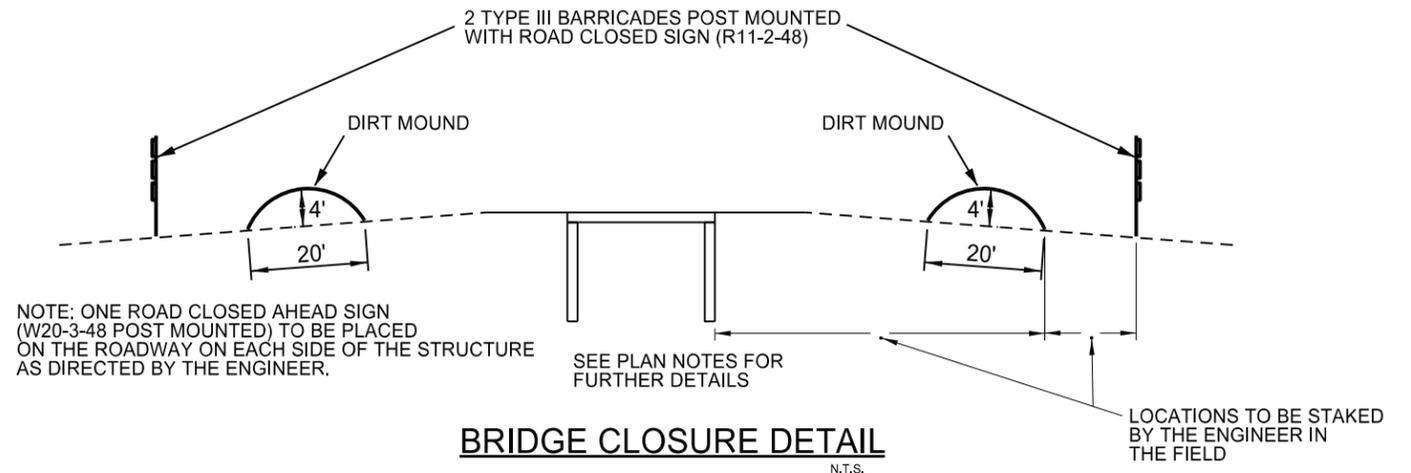


**SECTION A-A**  
N.T.S.

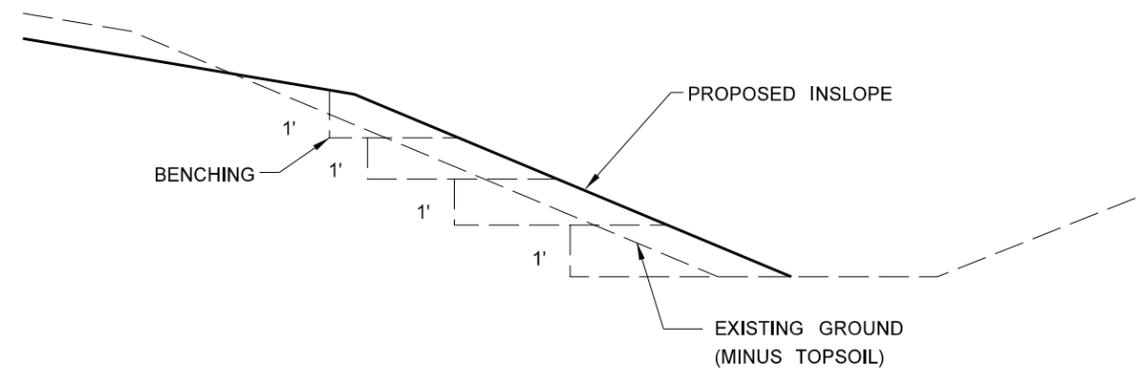
RIPRAP AT CULVERT ENDS		
SIZE OF CULVERT	QUANTITY OF RIPRAP	QUANTITY OF FILTER FABRIC
(in.)	(CY)	(SY)
12	7.0	14.1
15	7.4	14.8
18	7.8	15.7
24	8.7	17.3
30	9.5	19.1
36	11.9	23.8
48	17.1	34.2

**RIP RAP AT CULVERT ENDS**

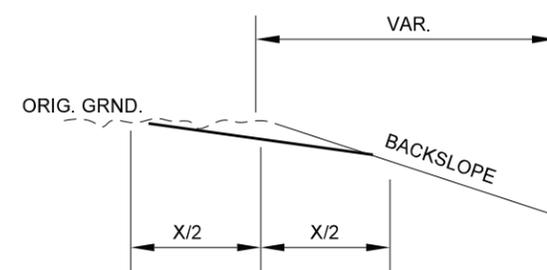
N.T.S.



**BRIDGE CLOSURE DETAIL**  
N.T.S.



**BENCHING TYPICAL SECTION**  
N.T.S.



BACKSLOPE ROUNDING WHERE X = 10'  
UNLESS RESTRICTED BY HEIGHT OF BACKSLOPE

**BACKSLOPE ROUNDING**  
N.T.S.

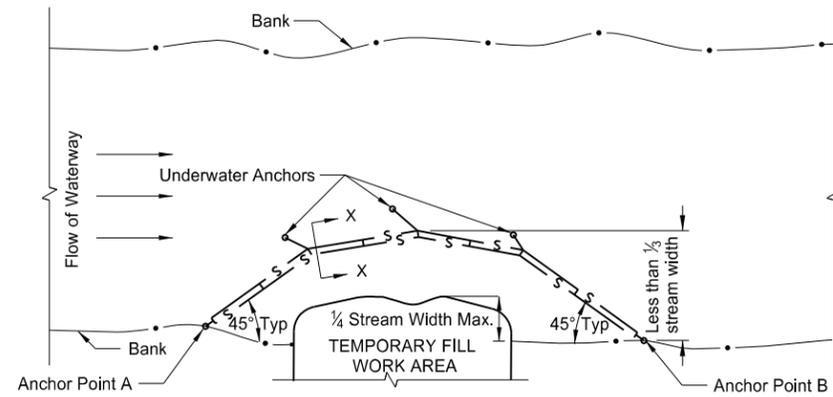
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Details

Sargent County North Dakota

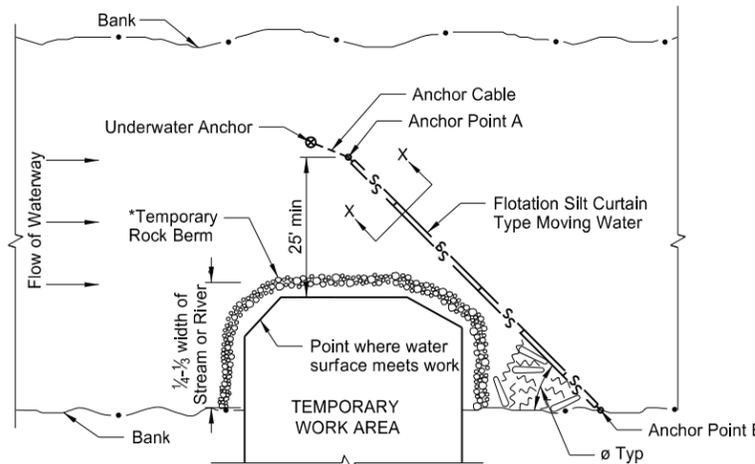
TYPICAL INSTALLATIONS  
May vary with conditions

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	BRO-0041(012)	20	2



PLAN VIEW  
FLOTATION SILT CURTAIN - TYPE WORK AREA

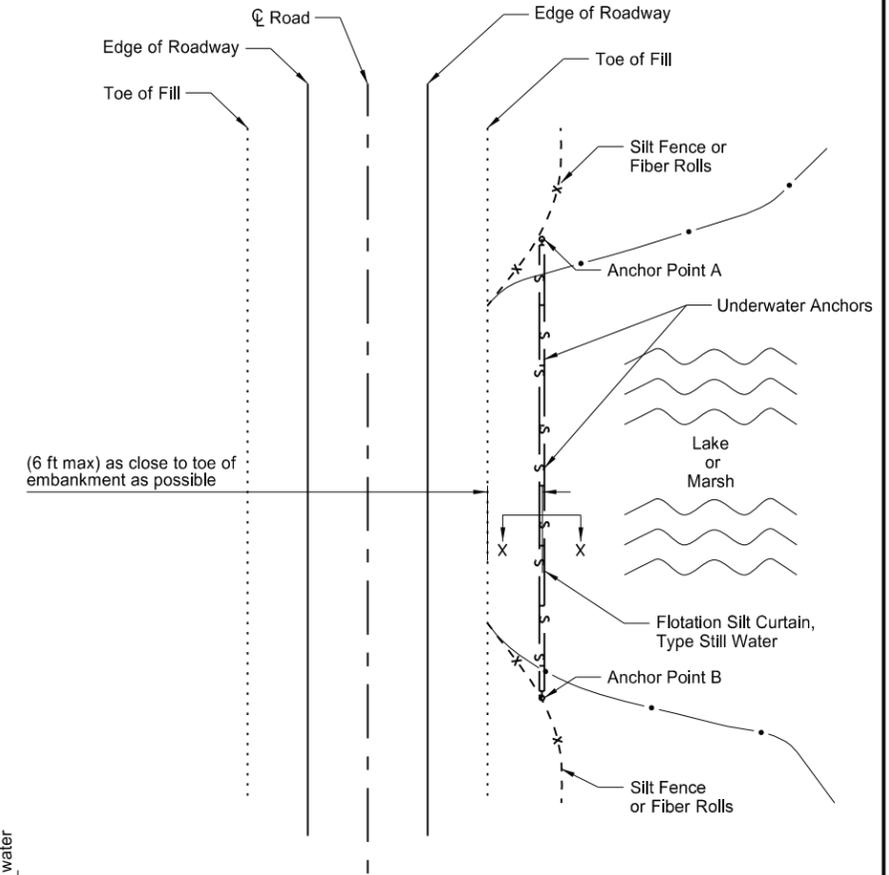
DESIGN GUIDELINES:  
When temporary work encroaches less than 1/4 of the width of stream.



θ	WATER VELOCITY
45°	slow, less than 3 ft/sec
35°	moderate, 3 - 5 ft/sec

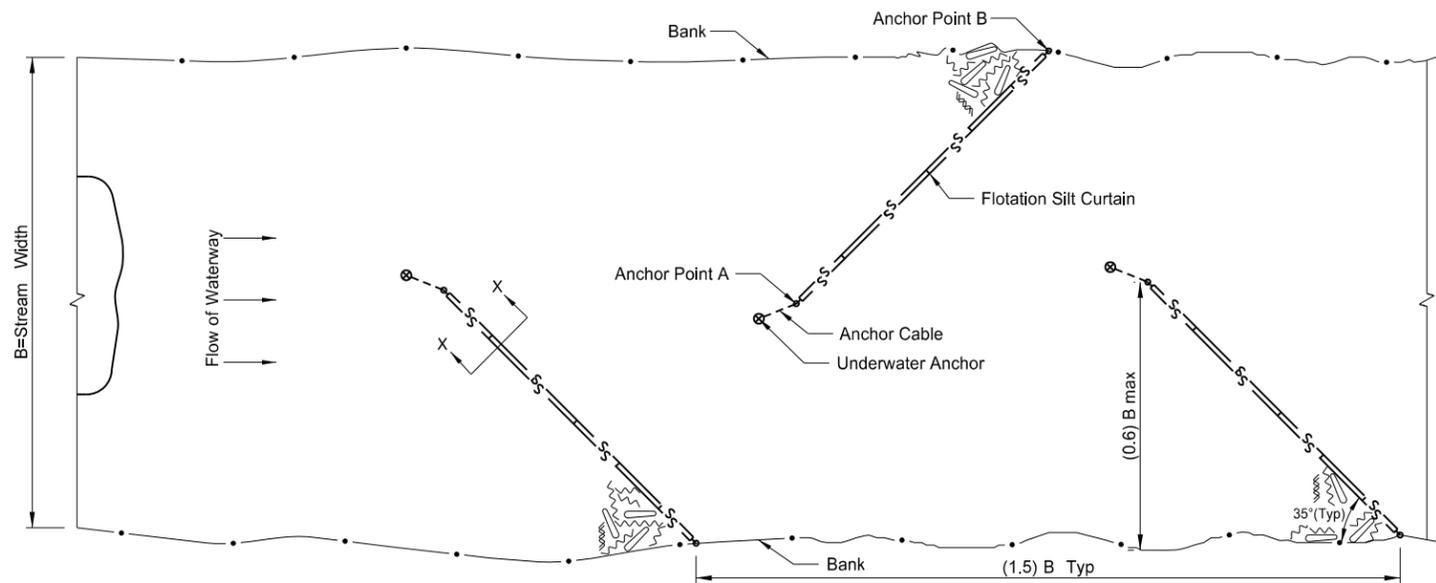
PLAN VIEW  
FLOTATION SILT CURTAIN - TYPE MOVING WATER

DESIGN GUIDELINES:  
When temporary work encroaches more than 1/4 but less than 1/3 width of the stream.  
For narrow waterways, the curtain may be placed 1 foot above the bottom of waterway to allow water flow.  
\*In areas where the plans call for riprap at the bridge, provide a temporary rock berm. Include all costs for the temporary rock berm in price bid for the "Riprap".



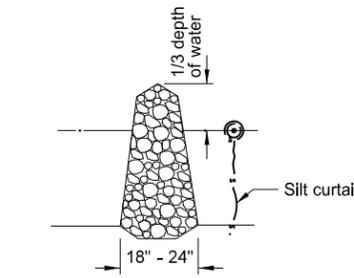
PLAN VIEW  
FLOTATION SILT CURTAIN - TYPE STILL WATER

The silt curtain shall extend onto shore and shall also be anchored there.

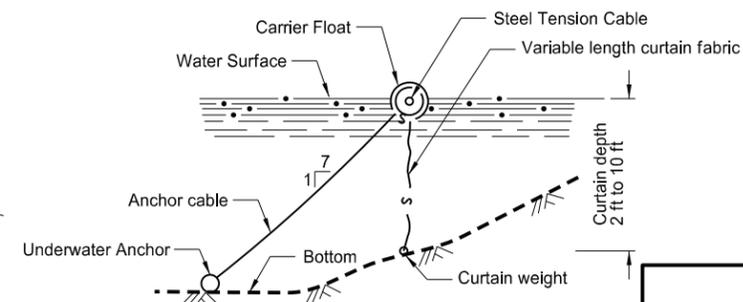


PLAN VIEW  
FLOTATION SILT CURTAIN - TYPE HERRING BONE PATTERN

DESIGN GUIDELINES:  
When temporary work encroaches more than 1/3 width of the stream  
Or where stream width doesn't allow use of Type Moving Water



TEMPORARY ROCK BERM



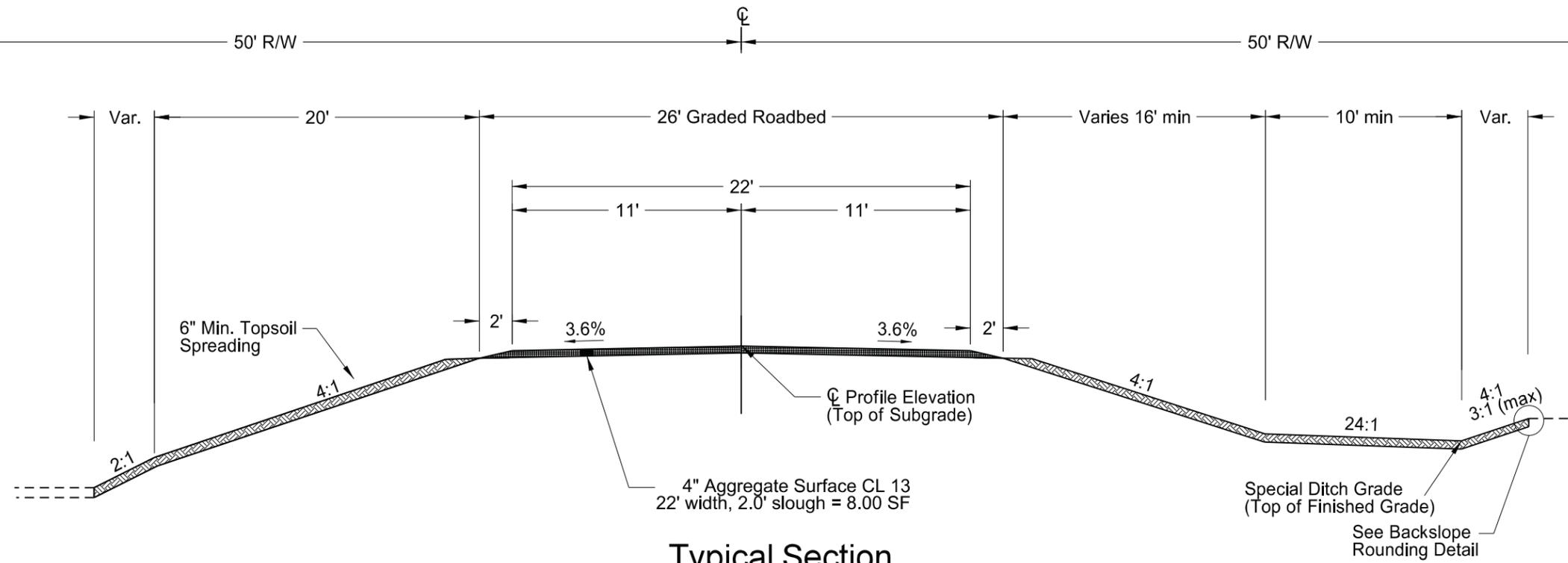
SECTION X-X  
FLOTATION SILT CURTAINS

Note:  
Maximum water velocity for moving water = 5 ft/sec

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Temporary Erosion Control - Flotation Silt Curtain  
Sargent County, North Dakota

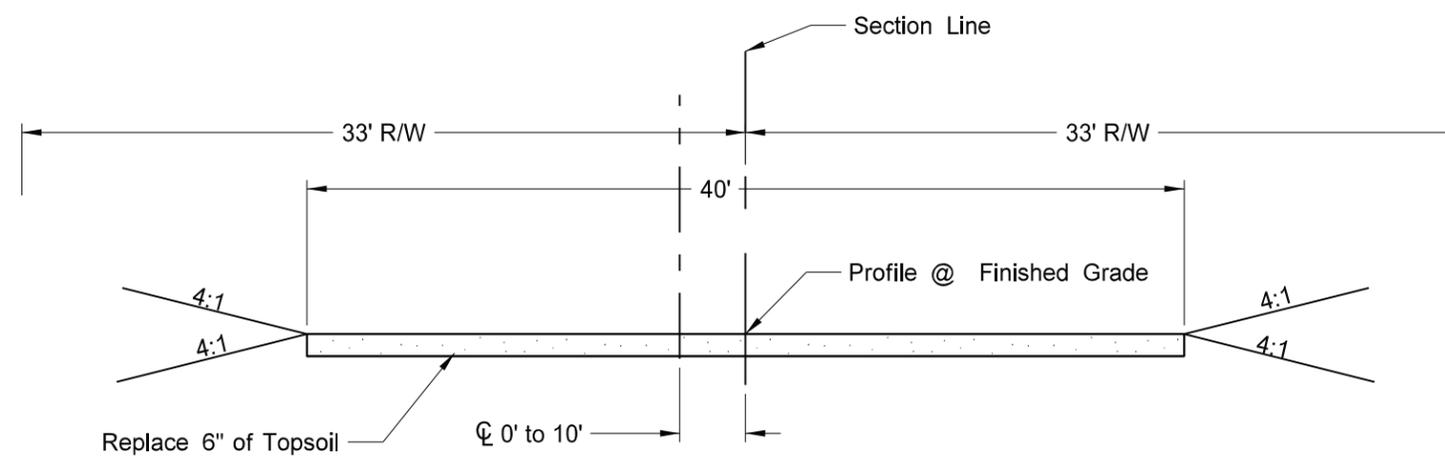
STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	BRO-0041(012)	30	1



### Typical Section

N.T.S.

Sta. 46+50 to Sta. 83+00



### Wetland Mitigation Typical Section

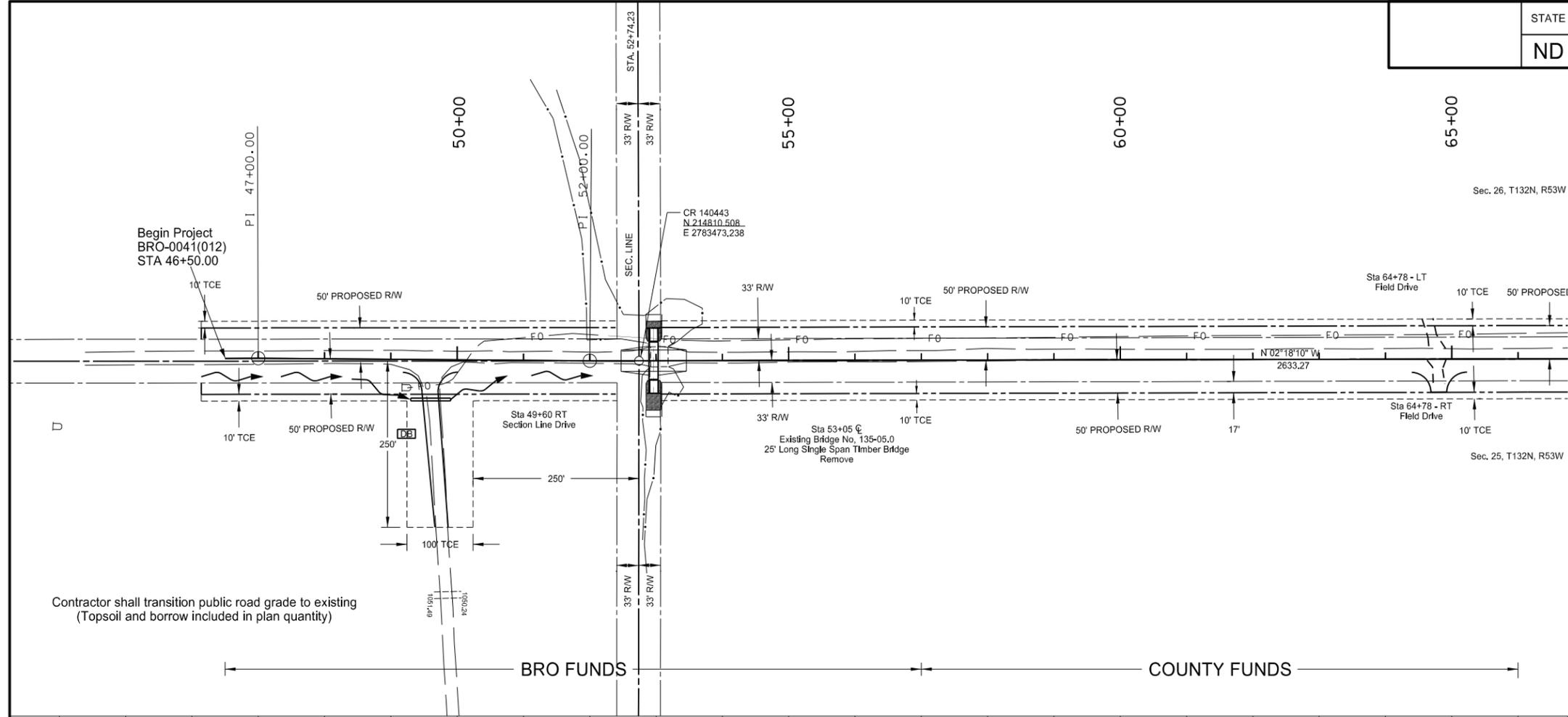
N.T.S.

Sta. 17+00 to Sta. 28+00  
Bridge 135-06.0 Site 3 Removal

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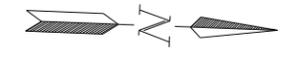
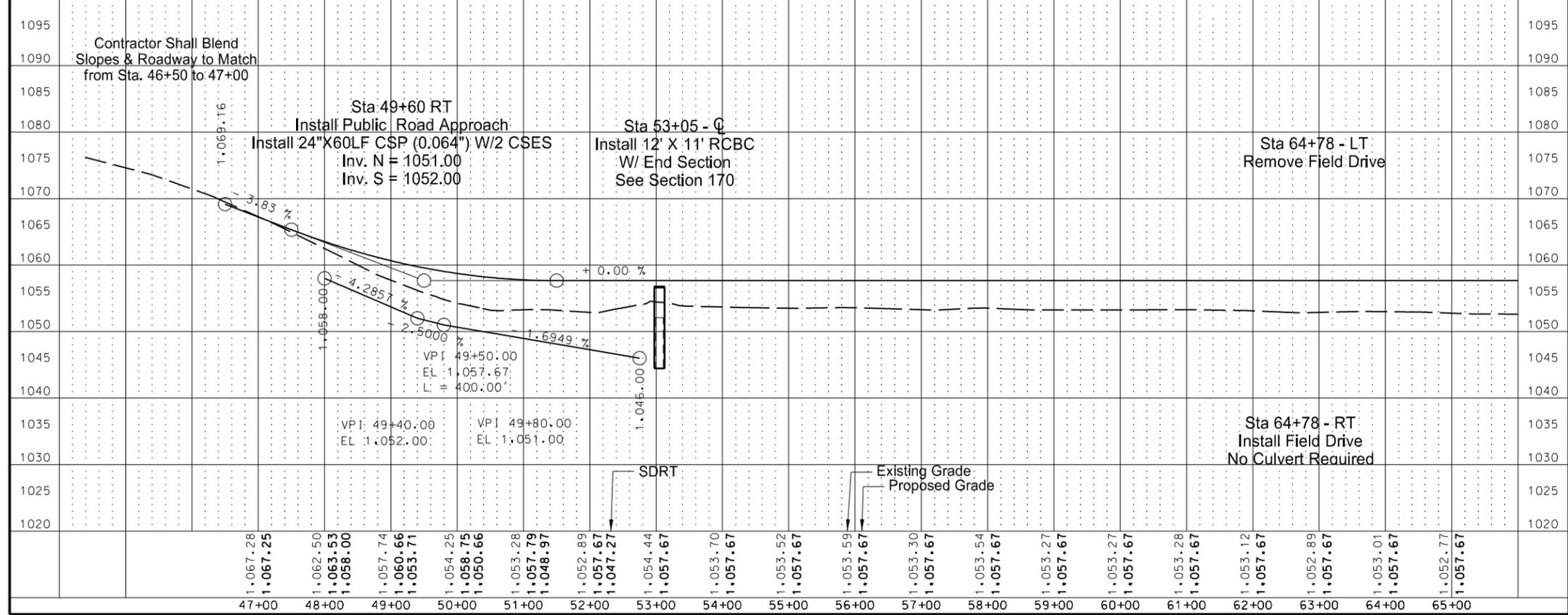
Typical Section  
Sargent County North Dakota

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	BRO-0041(012)	60	1



<b>REMOVAL OF STRUCTURE - SITE 2</b>		
Sta 53+05	☉	1 EA
<b>12'X11' PRECAST RCB CULVERT</b>		
Sta 53+05	☉	56 LF
<b>12'X11' PRECAST RCB END SECTION</b>		
Sta 53+05	RT & LT	2 EA
<b>PIPE CORR STEEL .064IN 24IN</b>		
Sta 69+60	RT	60 LF
<b>END SECT CORR STEEL .064IN 24IN</b>		
Sta 49+60	RT	2 EA

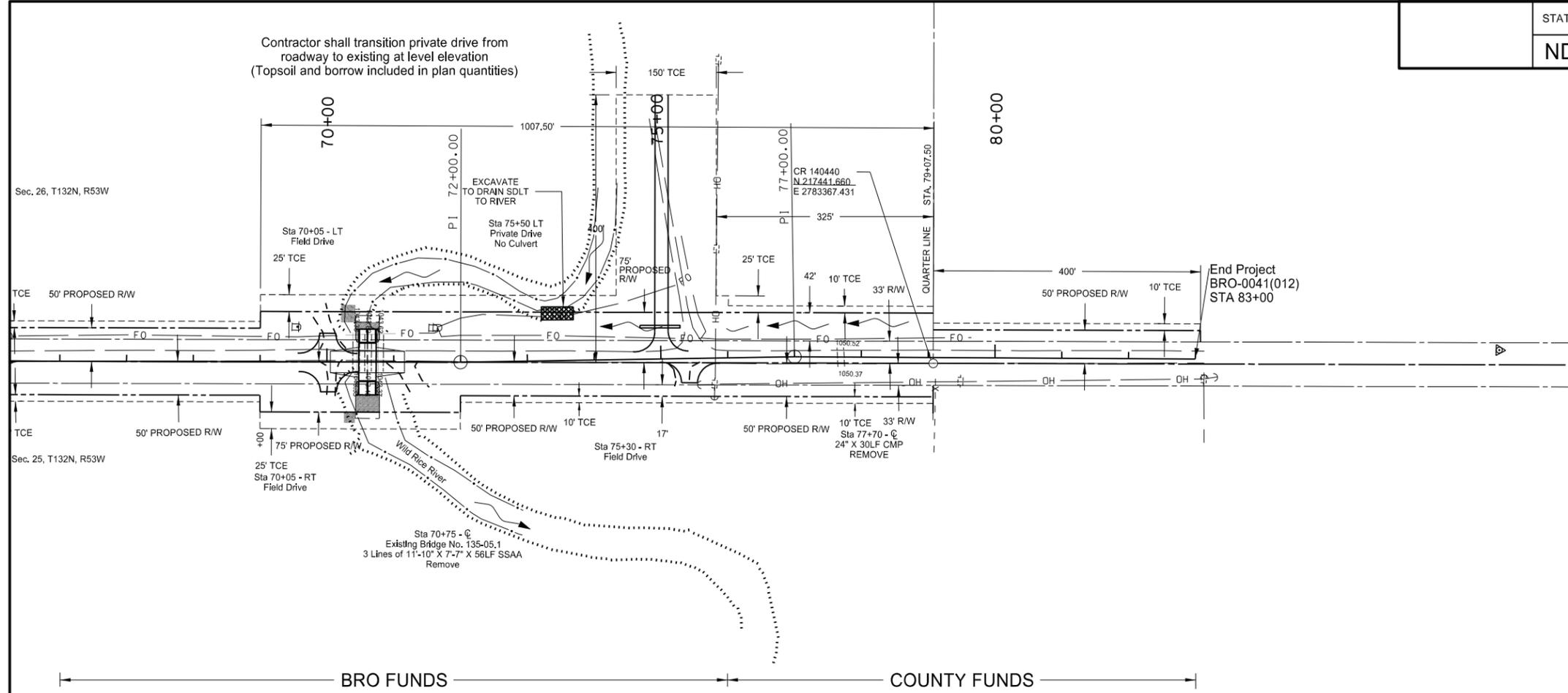
Contractor shall transition public road grade to existing (Topsoil and borrow included in plan quantity)



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Plan & Profile Sheet  
Sta 46+50 to 66+00  
Sargent County, North Dakota

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	BRO-0041(012)	60	2



**REMOVAL OF CULVERTS - ALL TYPES AND SIZES**

Sta 77+70	☉	30 LF
Sta 70+60 (3)	☉	180 LF

**PIPE CORR STEEL .064IN 24IN**

Sta 75+00	LT	60 LF
-----------	----	-------

**END SECT CORR STEEL .064IN 24IN**

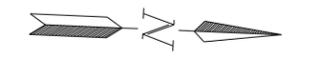
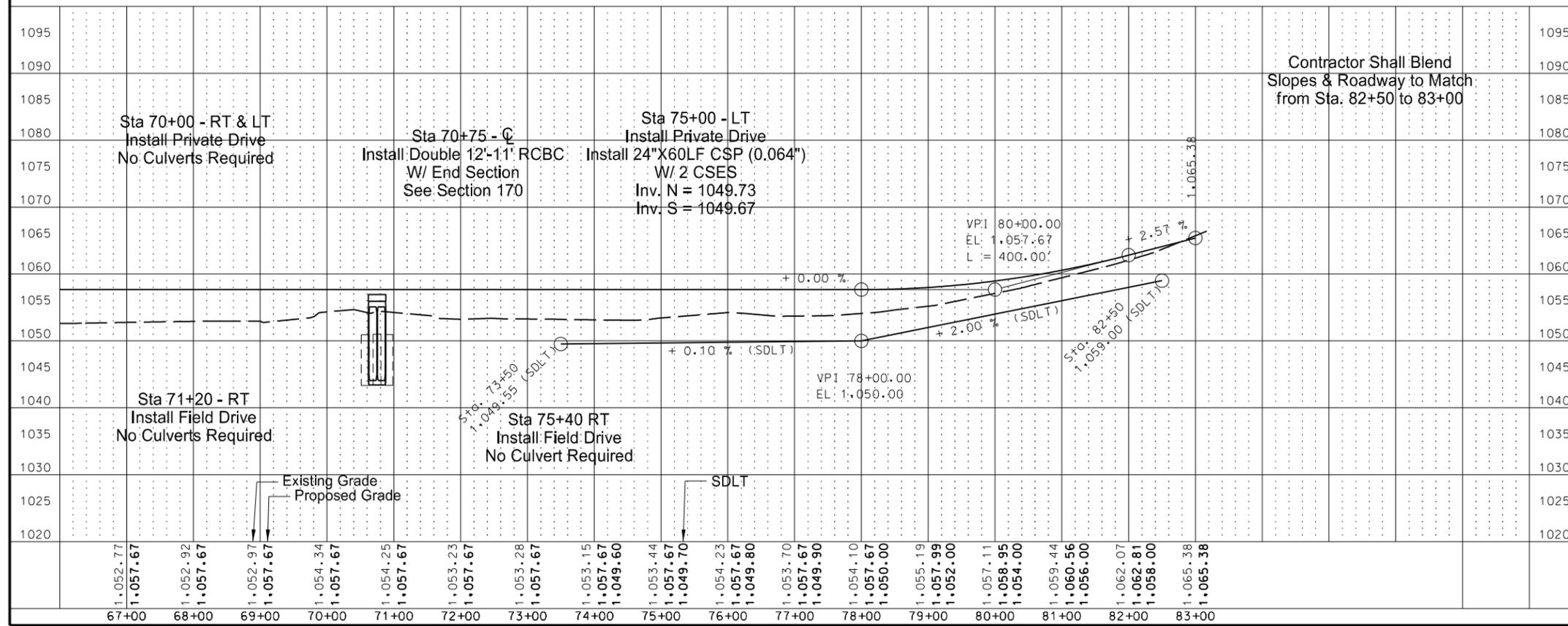
Sta 75+00	LT	2 EA
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**DBL 12'X11' PRECAST RCB CULVERT**

Sta 70+60	☉	56 LF
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**DBL 12'X11' PRECAST RCB END SECTION**

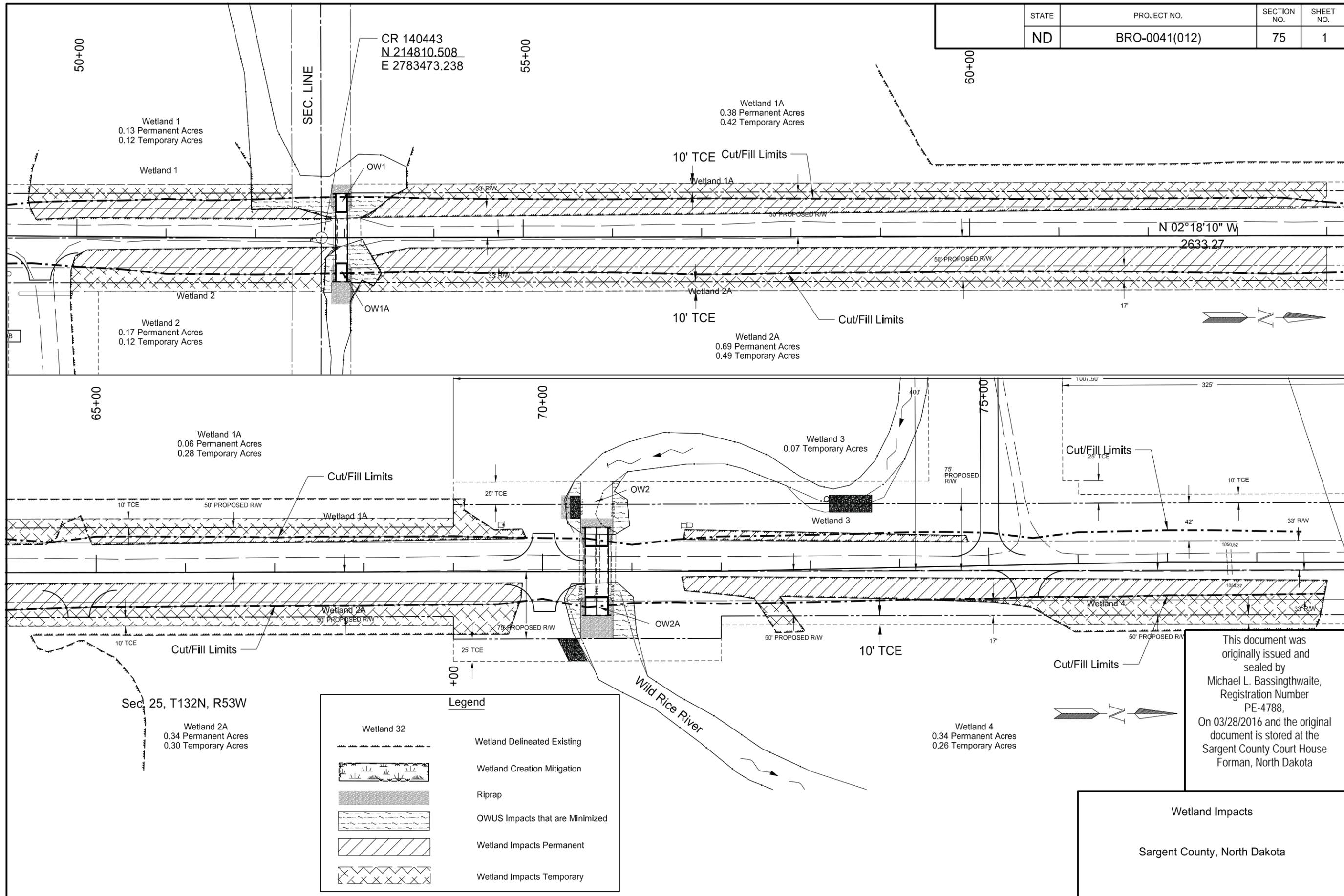
Sta 70+60	RT & LT	2 EA
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Plan & Profile Sheet  
Sta 66+00 to 83+00  
  
Sargent County, North Dakota

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	BRO-0041(012)	75	1



**Legend**

	Wetland Delineated Existing
	Wetland Creation Mitigation
	Riprap
	OWUS Impacts that are Minimized
	Wetland Impacts Permanent
	Wetland Impacts Temporary

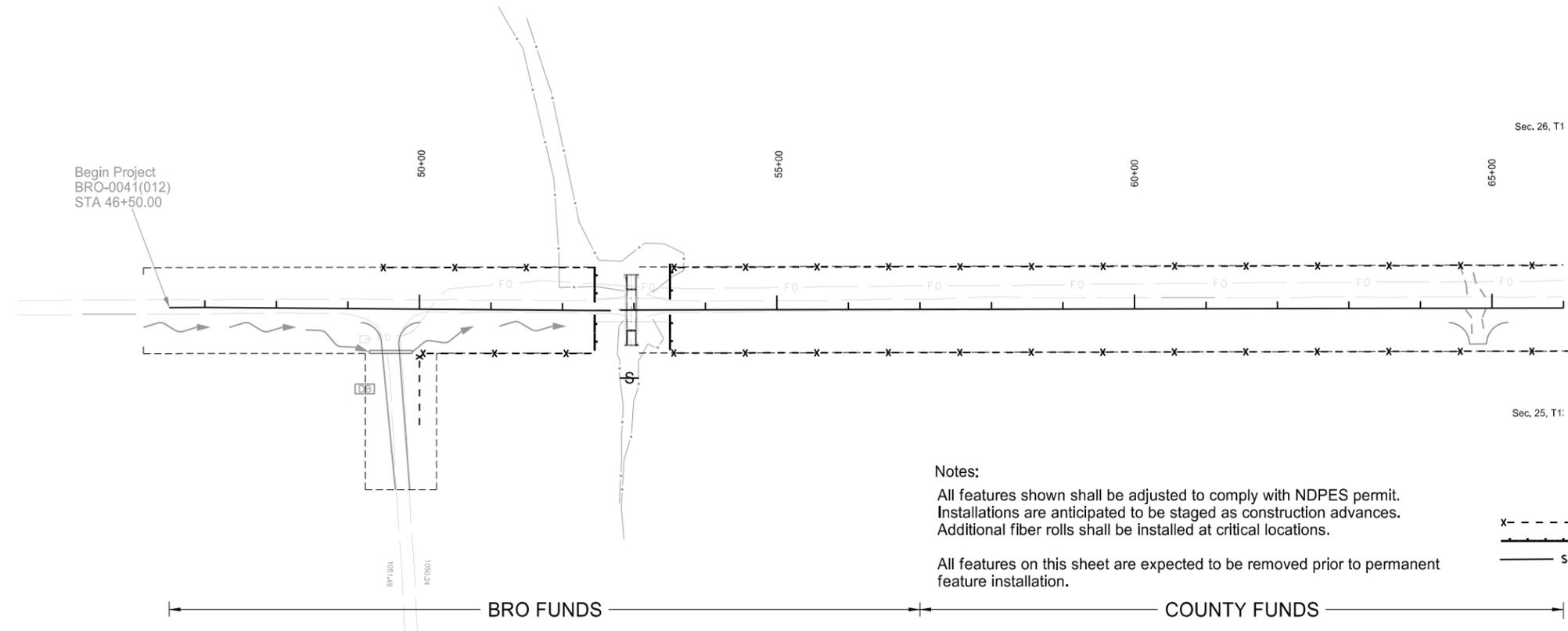
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**Wetland Impacts**  
Sargent County, North Dakota



STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	BRO-0041(012)	76	1

<b>FLOTATION CURTAIN</b>	
Sta. 70+75 RT	100 LF
Sta. 53+05 RT	30 LF
<b>SILT FENCE</b>	
Sta. 75+00 to 71+00 LT	300 LF
Sta. 82+00 to 76+00 RT	600 LF
Sta. 76+00 to 71+50 RT	450 LF
Sta. 69+85 to 66+00 RT	385 LF
Sta. 66+00 to 57+00 RT	900 LF
Sta. 57+00 to 53+50 RT	350 LF
Sta. 69+75 to 66+00 LT	385 LF
Sta. 66+00 to 57+00 LT	900 LF
Sta. 57+00 to 53+50 LT	385 LF
Sta. 52+50 to 50+00 RT	350 LF
Sta. 52+50 to 49+50 LT	300 LF
<b>FIBER ROLLS 12 IN</b>	
Sta. 53+50 LT & RT	100 LF
Sta. 52+50 LT & RT	100 LF
<b>REMOVE FLOTATION CURTAIN</b>	
Sta. 70+75 RT	100 LF
Sta. 53+05 RT	30 LF
<b>REMOVE SILT FENCE</b>	
Sta. 75+00 to 71+00 LT	700 LF
Sta. 82+00 to 76+00 RT	600 LF
Sta. 76+00 to 71+50 RT	450 LF
Sta. 69+85 to 66+00 RT	385 LF
Sta. 66+00 to 57+00 RT	900 LF
Sta. 57+00 to 53+50 RT	350 LF
Sta. 69+75 to 66+00 LT	385 LF
Sta. 66+00 to 53+50 LT	900 LF
Sta. 57+00 to 53+50 LT	385 LF
Sta. 52+50 to 50+00 RT	350 LF
Sta. 52+50 to 49+50 LT	300 LF



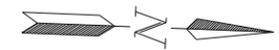
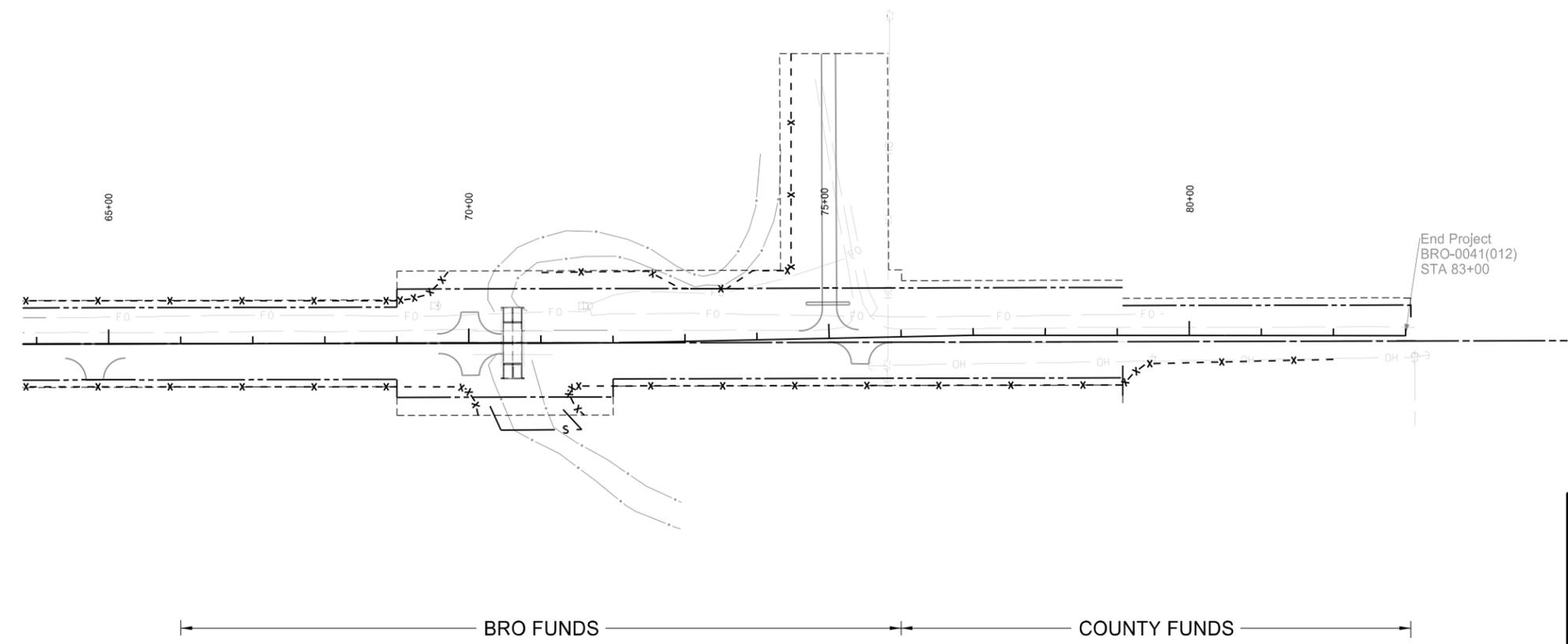
Notes:  
 All features shown shall be adjusted to comply with NDPES permit.  
 Installations are anticipated to be staged as construction advances.  
 Additional fiber rolls shall be installed at critical locations.

All features on this sheet are expected to be removed prior to permanent feature installation.

x - - - - Silt Fence  
 ———— Fiber Roll  
 ———— s Flotation Curtain

←———— BRO FUNDS —————→      ←———— COUNTY FUNDS —————→

<b>REMOVE FIBER ROLLS 12 IN</b>	
Sta. 53+50 LT & RT	100 LF
Sta. 52+50 LT & RT	100 LF



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Temporary Erosion Control  
 Sargent County, North Dakota

←———— BRO FUNDS —————→      ←———— COUNTY FUNDS —————→

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	BRO-0041(012)	77	1

WETLAND SEEDING		SEEDING CLASS II	
49+46 to 52+36 LT	0.1 ACRES	46+15 to 57+00 RT	0.4 ACRES
49+93 to 52+74 RT	0.1 ACRES	57+00 to 66+00 RT	0.6 ACRES
53+52 to 57+00 RT	0.2 ACRES	46+15 to 57+00 LT	0.9 ACRES
57+00 to 66+00 RT	0.4 ACRES	57+00 to 66+00 LT	0.6 ACRES
53+09 to 57+00 LT	0.1 ACRES	49+32 to 50+23 RT	0.4 ACRES
57+00 to 66+00 LT	0.4 ACRES	66+00 to 76+00 RT	1.1 ACRES
66+00 to 69+81 LT	0.2 ACRES	76+00 to 83+00 RT	0.3 ACRES
66+00 to 69+74 RT	0.2 ACRES	66+00 to 76+00 LT	1.4 ACRES
72+40 to 72+88 RT	0.1 ACRES	76+00 to 83+00 LT	0.9 ACRES
74+47 to 76+00 LT	0.04 ACRES	74+32 to 75+84 LT	0.9 ACRES
76+00 to 78+76 LT	0.2 ACRES		

STRAW MULCH	
46+50 to 57+00 LT & RT	2.2 ACRES
57+00 to 66+00 LT & RT	2.0 ACRES
66+00 to 76+00 LT & RT	3.9 ACRES
76+00 to 83+00 LT & RT	1.4 ACRES

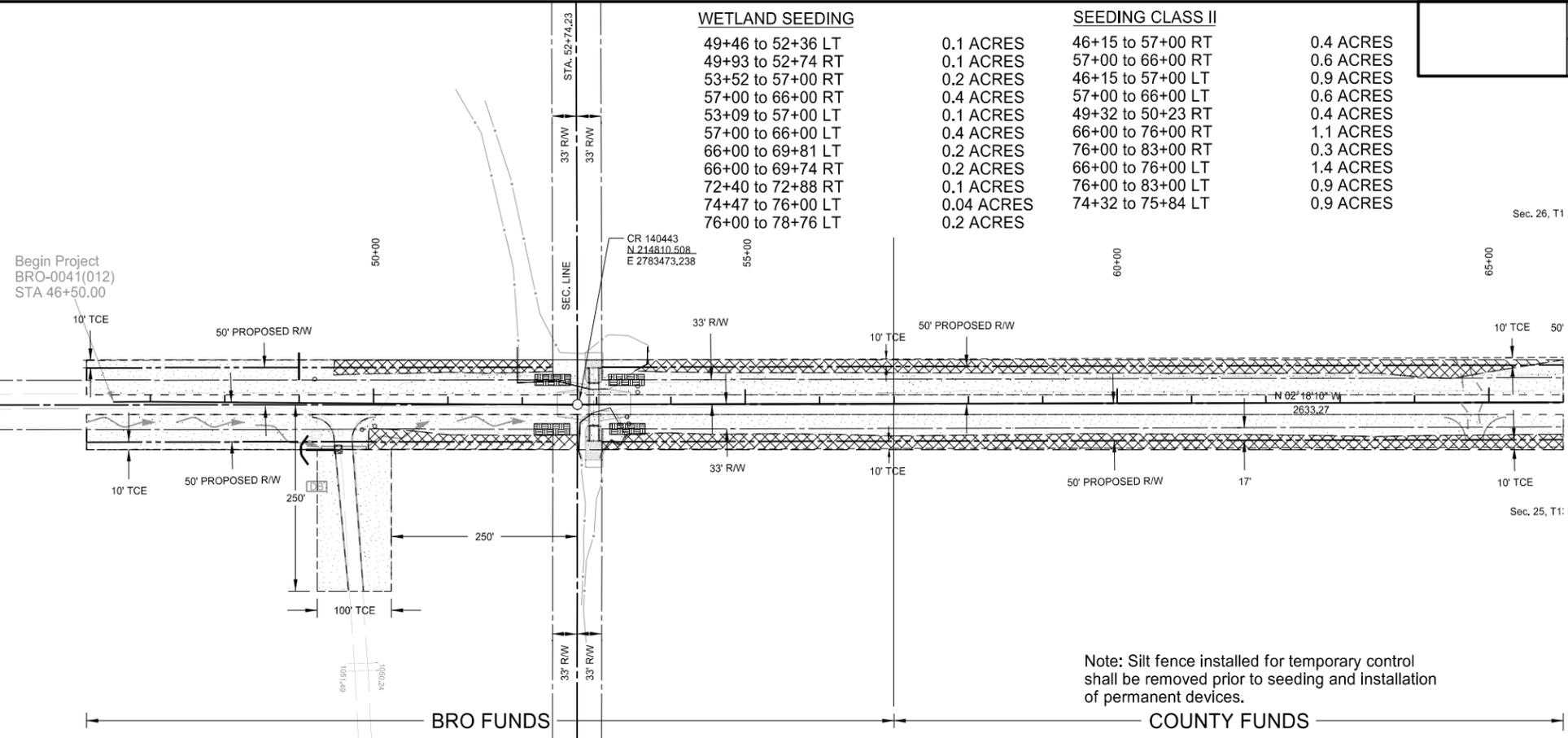
FIBER ROLLS 12 IN	
49+00 LT	15 LF
49+25 RT	15 LF
49+40 RT	15 LF
70+25 RT & LT	60 LF
71+00 RT & LT	60 LF
73+00 to 74+00 LT	100 LF
75+50 LT	15 LF

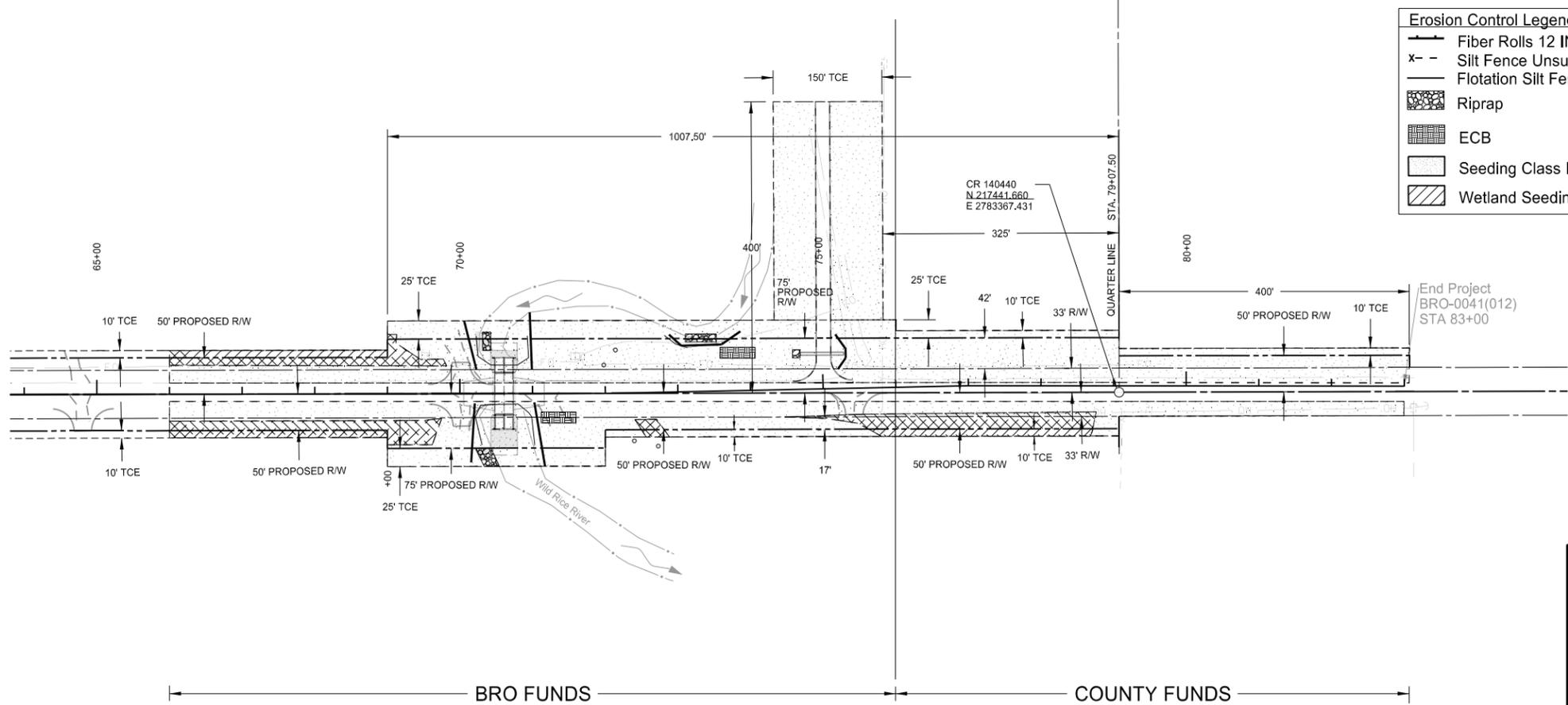
ECB TYPE II	
52+50 RT & LT	80 SY
53+50 RT & LT	80 SY
71+25 RT	80 SY
74+25 LT	80 SY

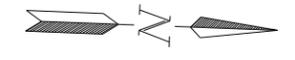
RIPRAP GRADE II	
49+60 RT	13 TON
70+25 LT	30 TON
70+25 RT	30 TON
73+25 RT	30 TON
74+80 LT	13 TON



Note: Silt fence installed for temporary control shall be removed prior to seeding and installation of permanent devices.



Erosion Control Legend	
	Fiber Rolls 12 IN
	Silt Fence Unsupported
	Flotation Silt Fence
	Riprap
	ECB
	Seeding Class II/ Straw Mulch
	Wetland Seeding/ Straw Mulch



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Permanent Erosion Control  
Sargent County, North Dakota

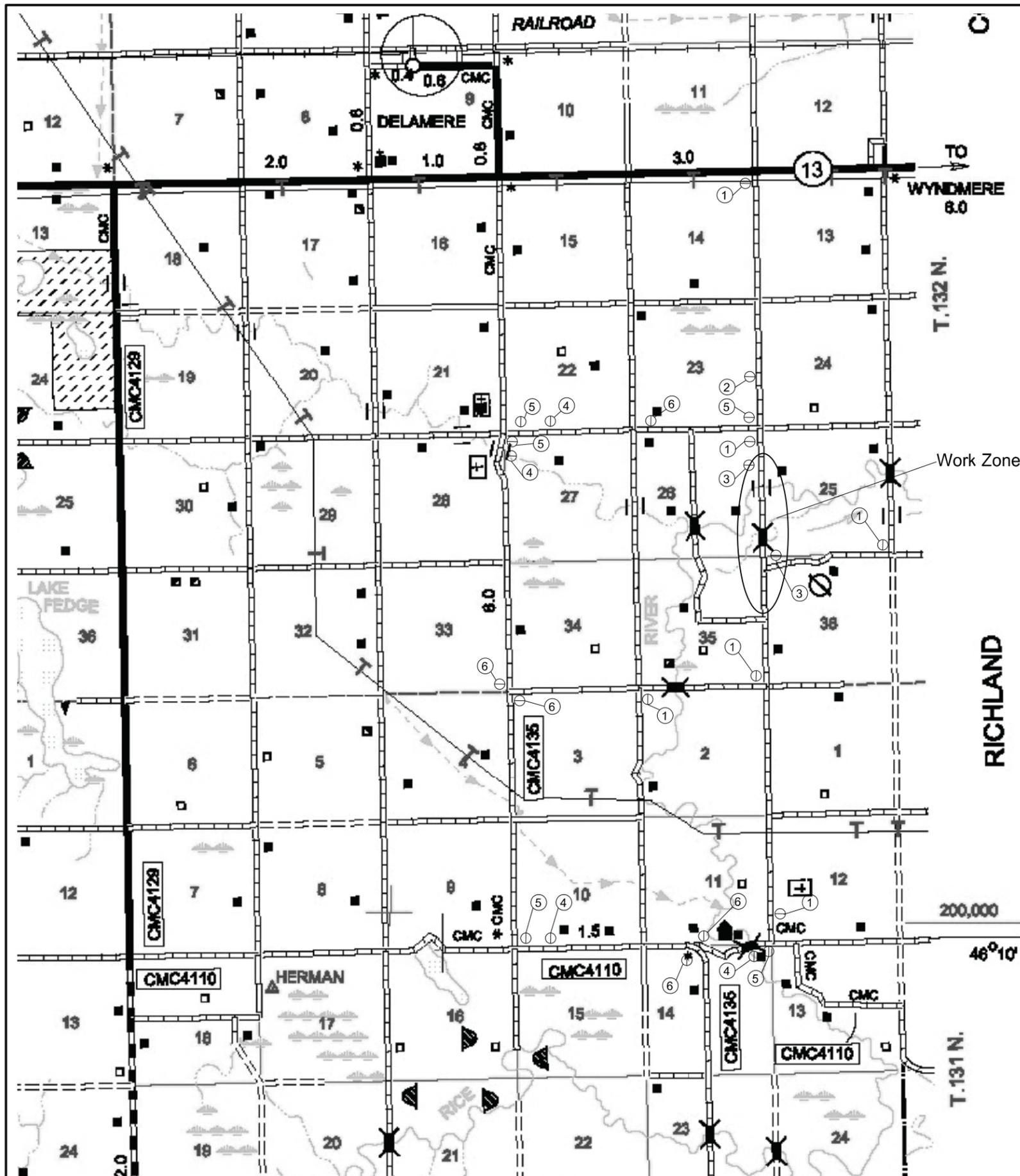
PRELIMINARY SURVEY COORDINATE AND CURVE DATA - BRO-0041(012)

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	BRO-0041(012)	81	1

HORIZONTAL ALIGNMENT				CURVE DATA		US PUBLIC LAND SURVEY DATA				SURVEY CONTROL POINTS					
PNT	STATION	NORTHING	EASTING	ARC DEFINITION		DESC.	SEC-TWP-RGE	NORTHING	EASTING	PNT	NORTHING	EASTING	ELEV	STATION	OFFSET
										CONTROL POINT DESCRIPTION					
100000	0+00	209540.0460	2783672.0730			SESEC35	35-132-53	209540.0460	2783672.0730						
100001	44+38.61	213975.3965	2783502.0540			SWSEC35	35-132-53	209322.2810	2778407.5920	7	218287.5280	2783311.5010		1076.2680	CP7
100002	47+00	214236.5624	2783491.1840			SESEC25	25-132-53	215004.0640	2788742.1910	10	209402.8490	2779742.3660		1079.2790	GPS10
100003	52+00	214736.3329	2783476.0364			SQCOR25	25-132-53	214907.3140	2786107.6100						
100004	72+00	216734.7252	2783395.8591			NESEC25	25-132-53	220311.8040	2788532.0410						
100005	77+00	217233.8586	2783366.4335			NWSEC26	26-132-53	220072.7810	2783261.4610						
100006	105+40.86	220072.7810	2783261.4610			NQCOR26	26-132-53	219967.6340	2780622.9560						
						NWSEC		219862.6920	2777984.3830						
						WQCOR		217227.6800	2778091.9510						
						SWSEC		214592.7740	2778199.4940						
						SESEC		214810.5080	2783473.2380						
						EQCOR		217441.6600	2783367.4310						
NOTES:				Date Survey Completed 11/11/2011		<input type="checkbox"/> Assumed Coordinates <input checked="" type="checkbox"/> All coordinates on this sheet are Sargent County ground coordinates. They are derived from the NAD83(CORS 96) reference frame; North Dakota South Zone Combination Factor (cf) = 0.99995013				All coordinates and measurements on this document derived from the International Foot definition.  INITIALIZING BENCH MARK OPUS <input checked="" type="checkbox"/> NAVD-88 <input type="checkbox"/> NGVD-29 <input type="checkbox"/> GEOID 09 <input checked="" type="checkbox"/> GEOID 03 <input type="checkbox"/> GEOID 12A					

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STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	BRO-0041(012)	100	1



- ① W20-3-48 "Road Closed Ahead" with Type III Barricade Mounted (1 Barricade Post Mounted)
- ② W20-2-48 "Detour 2000 Feet" Post Mounted
- ③ R11-2-48 "Road Closed" with Type III Barricade Mounted (3 Barricades)
- ④ M4-8-24 "Detour" M5-1-21 "↖" or "↗" Post Mounted
- ⑤ M4-8-24 "Detour" M6-1-21 "←" or "→"
- ⑥ M4-8-24 "Detour" M6-3-21 "↑"

The construction signing layout is for informational purposes only. Traffic control signing shall be installed as per MUTCD manual and/or standard drawings.

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Construction Signing Layout  
Sargent County North Dakota



## STRUCTURE NOTES

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	BRO-0041(012)	170	1

- 100-P01 SCOPE OF WORK: This project shall consist of the removal of 3 bridges and 1 large culvert crossing and the installation of RCB at 2 of the removal locations.
- 202-P01 REMOVAL OF STRUCTURE-SITE 1: The existing structure to be removed at this location consists of a single span concrete/steel girder bridge 29 feet in length. The existing roadway embankments have been washed away at this location. The contractor shall be responsible for access for the removal as part of this bid item.
- REMOVAL OF STRUCTURE-SITE 2: The existing structure to be removed at this location consists of a single span timber bridge 28 feet in length.
- REMOVAL OF STRUCTURE-SITE 3: The existing structure to be removed at this location consists of a single span timber bridge with steel piling 41 feet in length.
- All salvaged materials will become property of the Contractor for all 3 removals. The Contractor shall arrange for and secure a suitable disposal site off of the right-of-way for the remainder of the structure. Any existing substructures shall be removed in accordance with Section 202.04B of the Standard Specifications.
- Embankment is required for the barrier mound (see section 20 detail) and shall be obtained from the roadway fill excavation behind the existing abutments as directed by the Engineer. All natural grass and disturbed areas shall be seeded per section 251 of the standard specifications and plan notes. Road closure signing shall be as detailed in section 20. All signs, posts, and barricades shall be installed per section 704 of the standard specifications and relevant standard drawings.
- All costs associated with removal and disposal of the structure shall be included in the price bid for "Removal of Structure-Site x". These costs shall include removal, signing, barricades, posts, labor seeding, earthwork, etc.
- 202-P02 REMOVAL OF PIPES ALL TYPES AND SIZES: The existing pipes to be removed at Station 70+75 consist of three (3) 11ftx10in x7ftx7in SPPA's 60 feet in length each. All salvaged materials will become property of the Contractor.
- 210-P01 BOX CULVERT EXCAVATION: Shall be to the limits shown on the plan typical box culvert layout drawings. All material not considered suitable for the roadbed shall be used to fill the road in-slopes unless the material is deemed waste excavation by the engineer. It is assumed that this material will be suitable for use in embankment areas. Payment for all Box Culvert Excavation to the limits shown on the plans will be Lump Sum. The price bid for Box Culvert Excavation shall include the costs for placement of this material in embankment areas. The embankment shall meet the requirements of Section 203.02H Compaction Control Type B.
- 210-P02 FOUNDATION FILL – TYPE 1: Foundation Fill – Type 1 shall consist of Concrete Course Aggregate Size 4 and shall be installed in the bottom 3 feet of the excavated area below the box culvert as shown in plans. This aggregate must be wrapped completely with Geosynthetic Material Type S1. The Geosynthetic Material Type S1 shall be included in the price bid for Foundation Fill – Type 1.
- 606-P01 PRECAST REINFORCED CONCRETE BOX CULVERTS: Tie all barrel sections together with galvanized tie-bolts. Each joint will require four tie bolts at the third points of the wall

height. Provide fence anchors for each end section. Anchors required on all four corners and shall be suitable for four strand barbed wire fence.

Double and single box culvert end sections shall include a reinforced concrete parapet on the top of the roof and a reinforced concrete cutoff wall below the floor. The parapet shall be one (1) foot by one (1) foot and as long as the barrel sections outside width. The cutoff wall shall be placed below the end of the end sections and shall be a minimum of one (1) foot thick, and three (3) feet, two (2) inches deep, and shall extend three (3) feet beyond both of the end section's outside walls. These items shall be included in the bid price of each end section.

The design loading of the box culverts shall be HL-93 with the minimum fill heights shown in the plans. The design of single and double box culvert barrels shall be based on a 10" thick roof, 10" floor, and 8" walls and the following total factored moments and shears that would result from the application of the required loads:

FACTORED DESIGN MOMENTS (SINGLE)		FACTORED DESIGN MOMENTS (DBL)	
Wall Moment		Wall Moment	
Top Corner	-13.2 ft-lbs	Top Corner	-8.6 ft-lbs
Mid Height, +VE	6.52 ft-lbs	Mid Height, + VE	6.51 ft-lbs
Mid Height, -VE	-6.15 ft-lbs	Mid Height, - VE	-1.19 ft-lbs
Bottom Corner	-13.06 ft-lbs	Bottom Corner	-10.38 ft-lbs
Roof Moments		Roof Moments	
Corner	-11.31 ft-lbs	Ext. Corner	-10.67 ft-lbs
Midspan	29.02 ft-lbs	Midspan	28.08 ft-lbs
		Interior Corner	-24.97 ft-lbs
Floor Moments		Floor Moments	
Corner	-12.45 ft-lbs	Ext. Corner	-11.22 ft-lbs
Midspan	25.42 ft-lbs	Midspan	13.35 ft-lbs
		Int. Corner	-19.99 ft-lbs

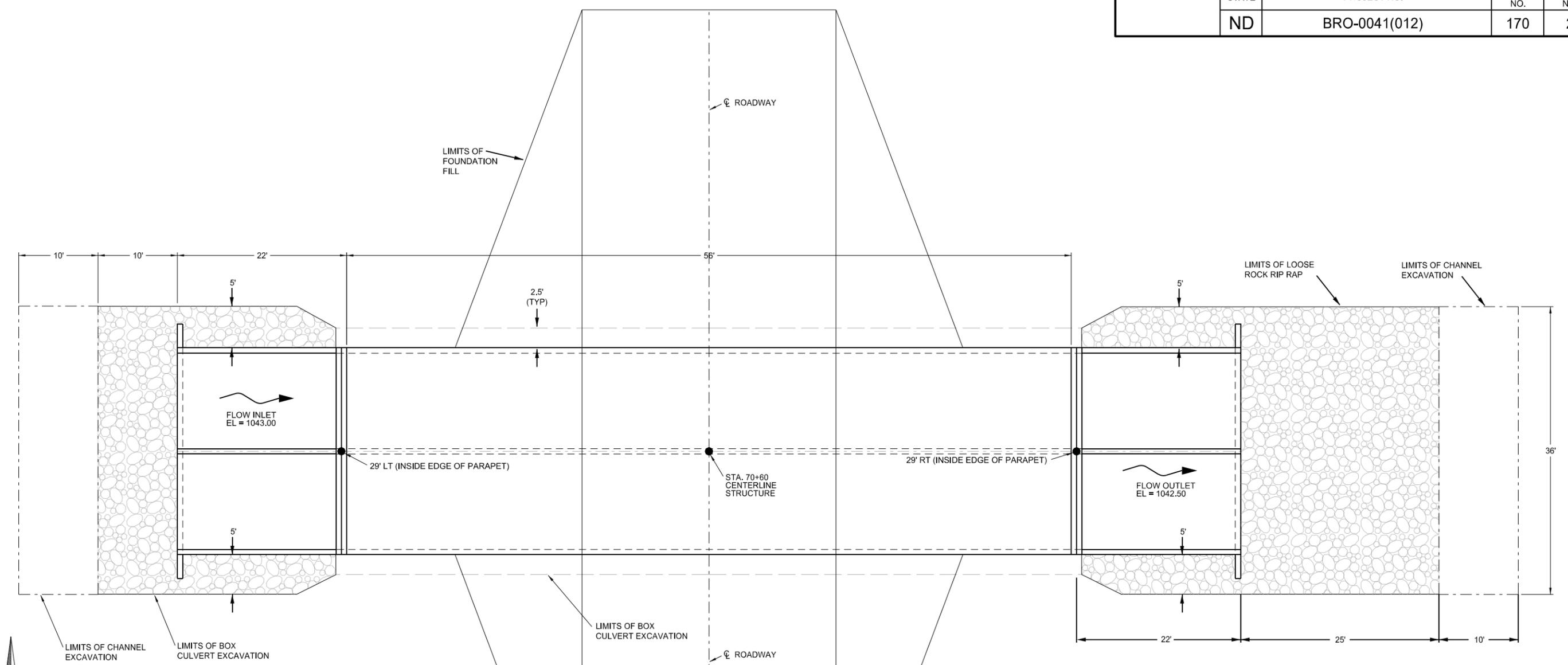
NOTES

1. Moments are due to strength I limit state.
2. Negative (-VE) moments at corners are computed at the intersection of the haunch and the uniform depth member per AASHTO 27.7.4.5
3. Positive (+VE) moments cause tension at the inside face of the component. Negative (-VE) moments cause tension on the outside face of the component.

709-P01 GEOSYNTHETIC MATERIAL TYPE R1: The contractor shall install one continuous piece of fabric to meet the required longitudinal length indicated in the plans. Transverse seaming may be done by overlap per the standard specification.

**WORKING DRAWINGS:** The contractor shall submit the following working drawings to the Engineer of Record: Precast RCB Culvert and End Sections

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NOTE:

1. PLACE RIPRAP TO MATCH BOX CULVERTS INVERTS.
2. GEOSYNTHETIC FABRIC TYPE RR TO BE INCLUDED IN PRICE BID FOR RIP RAP GRADE II.
3. GEOSYNTHETIC FABRIC TYPE S1 FABRIC TO BE INCLUDED IN PRICE BID FOR OTHER ITEMS.
4. ALL RCBC JOINTS SHALL BE TIED.

EXISTING STREAM BED ELEVATION UPSTREAM OF STRUCTURE = ±1044.31

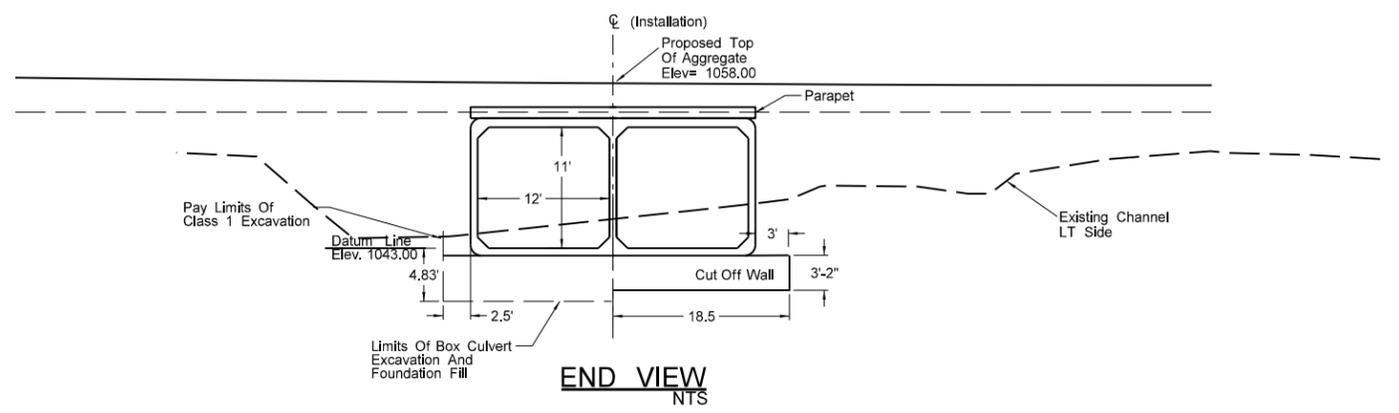
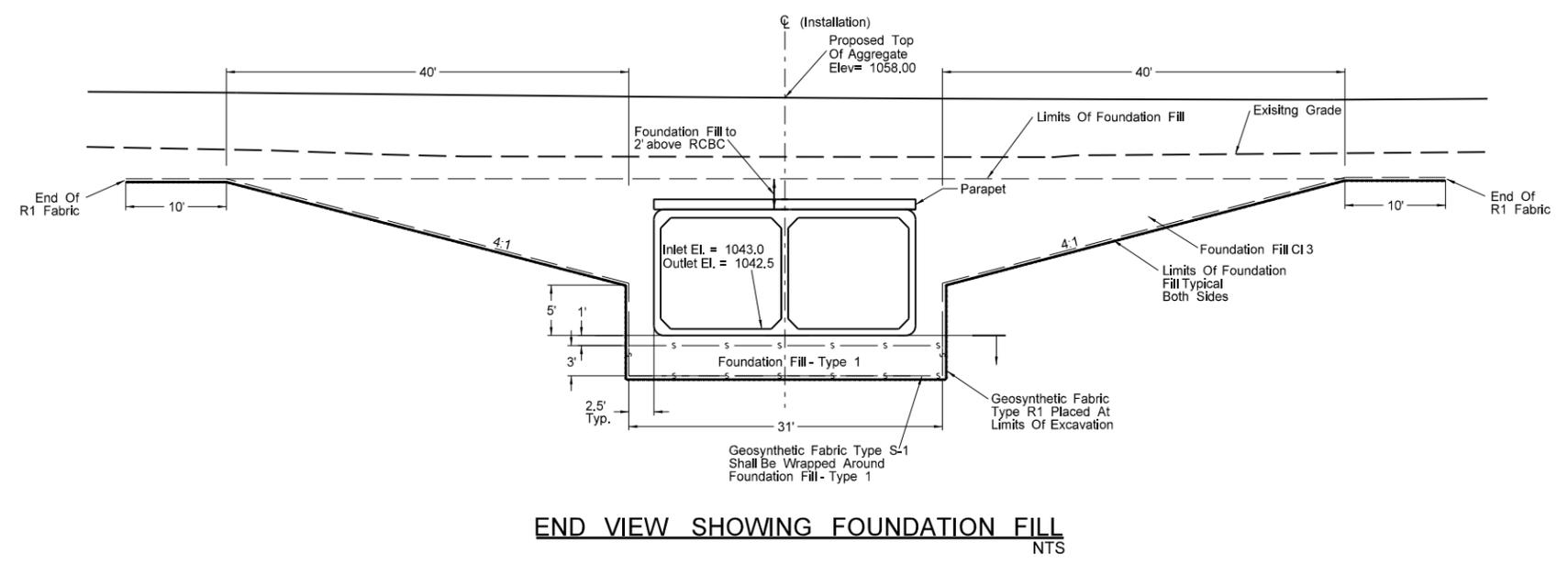
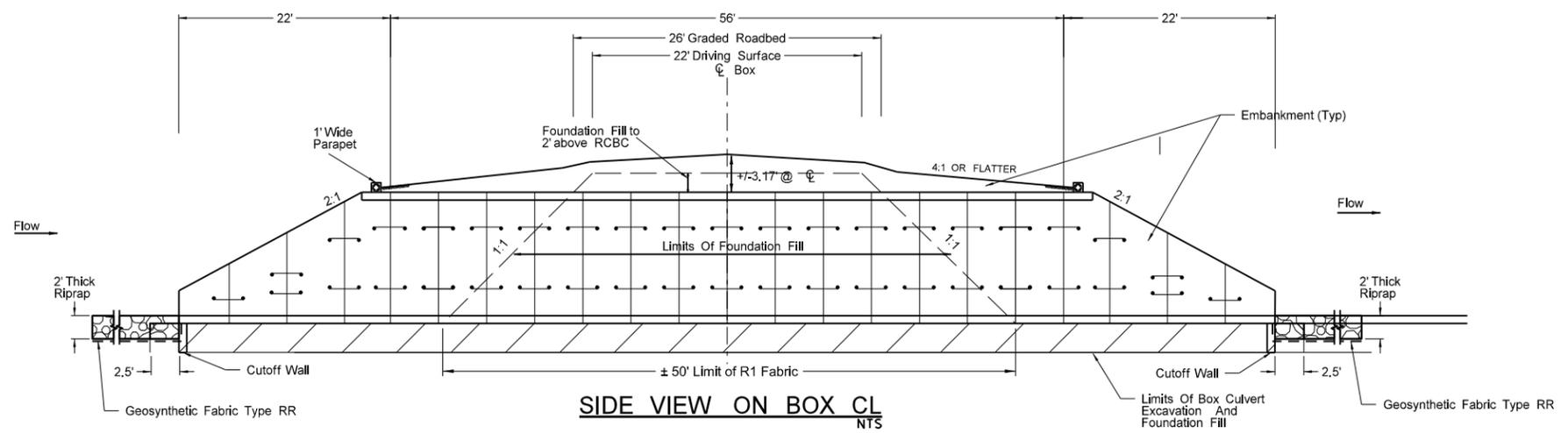
HYDRAULIC DESIGN DATA	
DRAINAGE AREA (CONTRIBUTING)	1.154 SQ MILES
DESIGN FREQUENCY	15 YEARS
DESIGN DISCHARGE	1137 CFS
DESIGN STAGE	1052.71
STREAM GRADIENT	0.001 FT/FT
WATERWAY PROVIDED BELOW DESIGN STAGE	264 SQ FT
AVG. VELOCITY OF FLOW IN NATURAL CHANNEL	0.4 FPS
DEPTH OF FLOW	8.73 FT
VELOCITY OF FLOW THRU CULVERT	3.57 FPS
FREEBOARD PROVIDED	2.27 FT (MIN.)
100 YEAR FREQUENCY DISCHARGE	2846 CFS
100 YEAR FREQUENCY STAGE	1056.19
MAXIMUM OBSERVED STAGE	UNKNOWN
MAXIMUM RECORDED DISCHARGE	UNKNOWN
FREQUENCY OF MAXIMUM FLOOD	UNKNOWN
MINIMUM WATER ELEVATION	1.5 FT

SPEC.	CODE	ITEM DESCRIPTION	UNIT	QUAN.
210	0051	BOX CULVERT EXCAVATION - SITE 1	LSUM	1
210	0128	CHANNEL EXCAVATION - SITE 1	LSUM	1
210	0209	FOUNDATION FILL	TON	1350
210	0202	FOUNDATION PREP - SITE 1	LSUM	1
210	0225	FOUNDATION FILL - TYPE 1	CY	781
256	0201	RIPRAP GRADE II	TON	190
606	3211	DBL 12FT X 11FT PRECAST RCB CULVERT	LF	56
606	5211	DBL 12FT X 11FT PRECAST RCB END SECTION	EA	2
709	0151	GEOSYNTHETIC MATERIAL TYPE R1	SY	840

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**Box Culvert Layout**  
**Double 12'X11' RCBC**  
**Sta 70+60**  
 Sargent County North Dakota

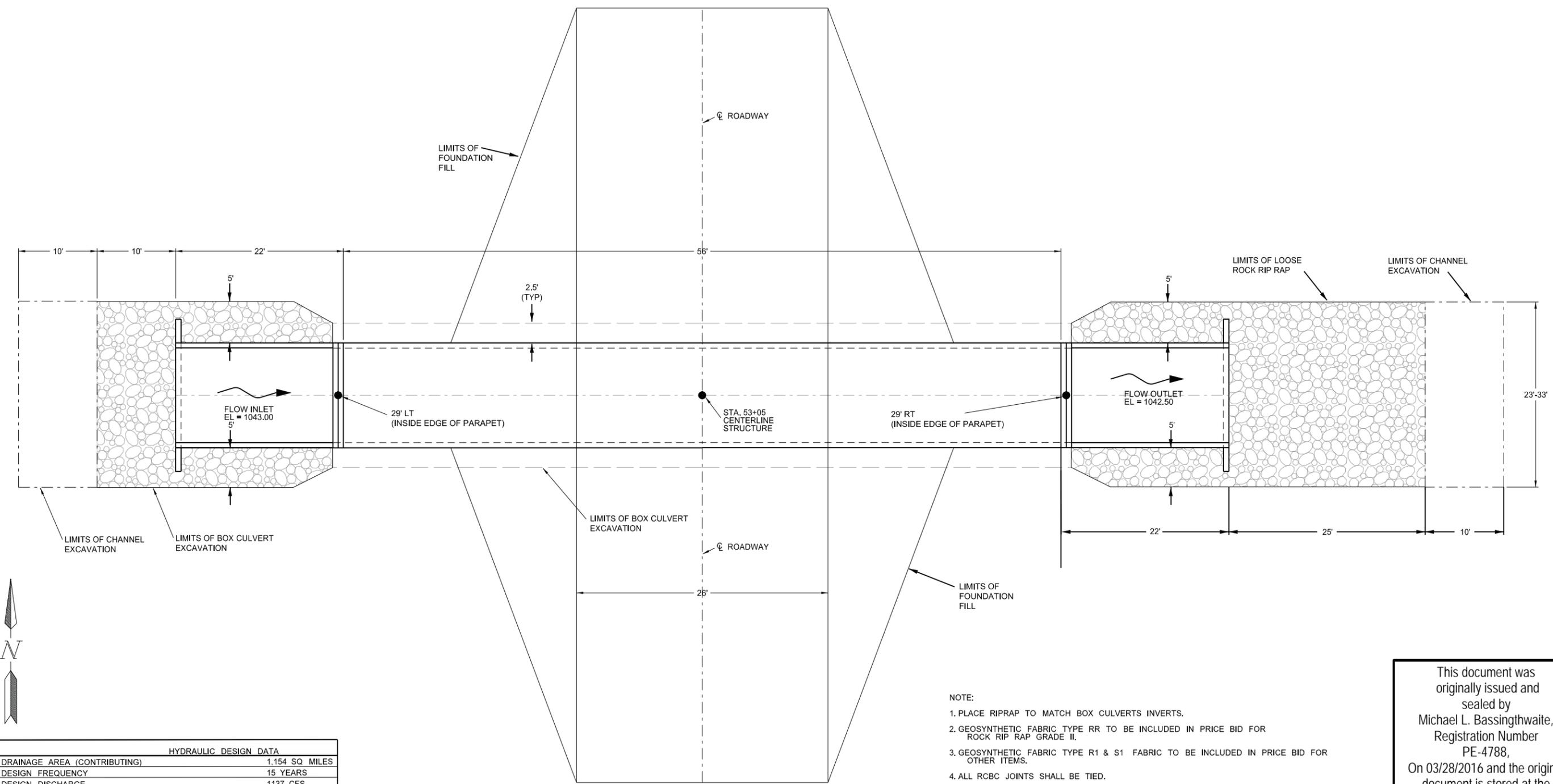
STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	BRO-0041(012)	170	3



Note:  
Geosynthetic Type S1 fabric to be incidental to the box culvert bid item.

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Excavation Limits & Foundation Fill  
Double 12'X11' RCBC  
Sta 70+60  
Sargent County North Dakota



HYDRAULIC DESIGN DATA	
DRAINAGE AREA (CONTRIBUTING)	1,154 SQ MILES
DESIGN FREQUENCY	15 YEARS
DESIGN DISCHARGE	1137 CFS
DESIGN STAGE	1052.71
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100 YEAR FREQUENCY STAGE	1056.19
MAXIMUM OBSERVED STAGE	UNKNOWN
MAXIMUM RECORDED DISCHARGE	UNKNOWN
FREQUENCY OF MAXIMUM FLOOD	UNKNOWN
MINIMUM WATER ELEVATION	1.5 FT

SPEC.	CODE	ITEM DESCRIPTION	UNIT	QUAN.
210	0052	BOX CULVERT EXCAVATION - SITE 2	LSUM	1
210	0129	CHANNEL EXCAVATION - SITE 2	LSUM	1
210	0210	FOUNDATION FILL	TON	1300
210	0203	FOUNDATION PREP - SITE 2	LSUM	1
210	0225	FOUNDATION FILL - TYPE 1	CY	459
256	0201	RIPRAP GRADE II	TON	140
606	1211	12FT X 11FT PRECAST RCB CULVERT	LF	56
606	5211	12FT X 11FT PRECAST RCB END SECTION	EA	2
709	0151	GEOSYNTHETIC MATERIAL TYPE R1	SY	770

NOTE:

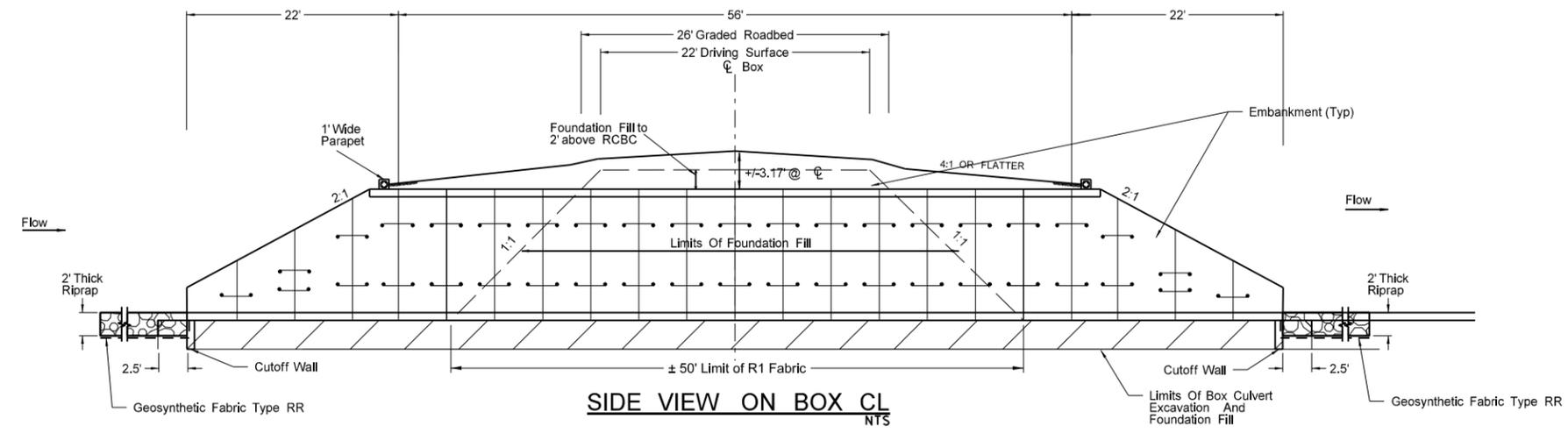
1. PLACE RIPRAP TO MATCH BOX CULVERTS INVERTS.
2. GEOSYNTHETIC FABRIC TYPE RR TO BE INCLUDED IN PRICE BID FOR ROCK RIP RAP GRADE II.
3. GEOSYNTHETIC FABRIC TYPE R1 & S1 FABRIC TO BE INCLUDED IN PRICE BID FOR OTHER ITEMS.
4. ALL RCB JOINTS SHALL BE TIED.

EXISTING STREAM BED ELEVATION UPSTREAM OF STRUCTURE = ±1045.00

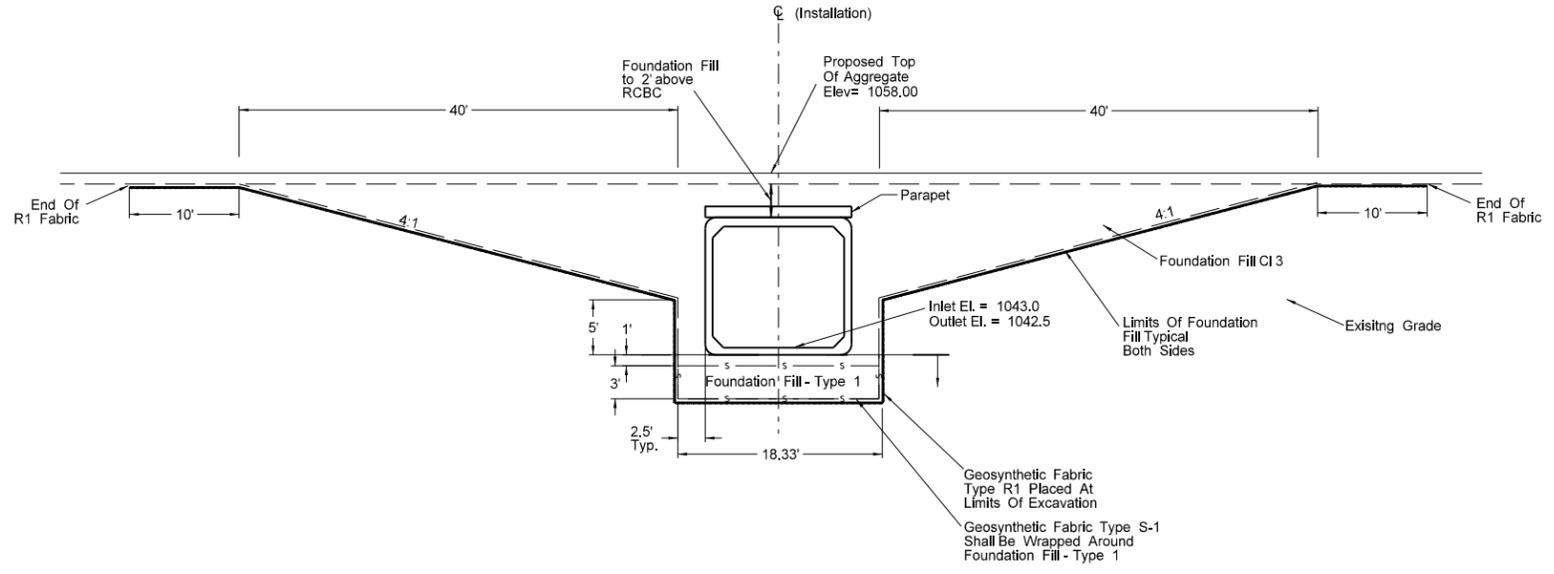
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Registration Number  
PE-4788,  
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Sargent County Court House  
Forman, North Dakota

Box Culvert Layout  
Single 12'X11' RCB  
Sta 53+05  
Sargent County North Dakota

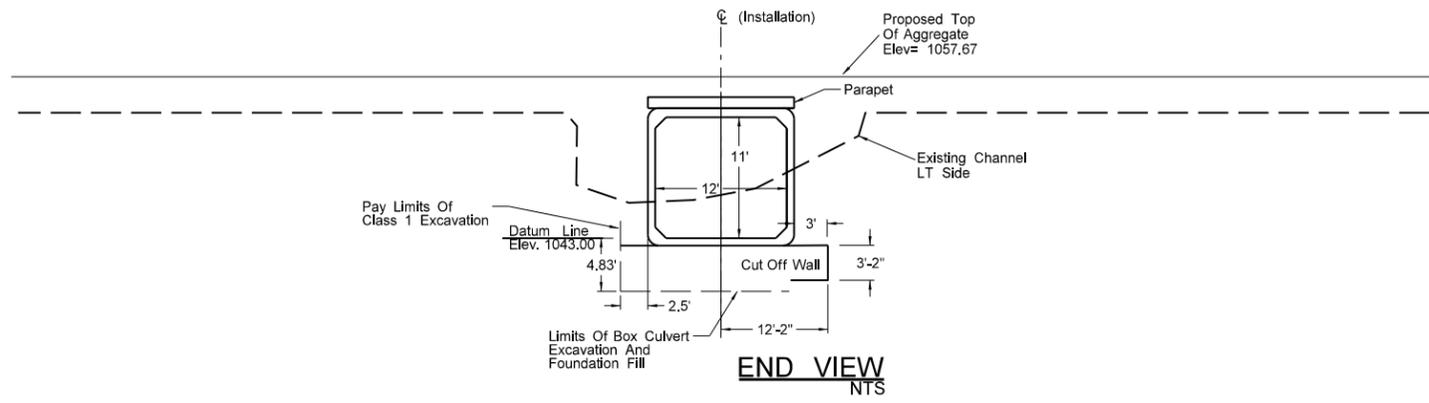
STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	BRO-0041(012)	170	5



Note:  
Geosynthetic Type S1 fabric to be incidental to the box culvert bid item.



END VIEW SHOWING FOUNDATION FILL  
NTS



END VIEW  
NTS

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Excavation Limits & Foundation Fill  
Single 12'X11' RCBC  
Sta 53+05  
Sargent County North Dakota

NDDOT ABBREVIATIONS

? This is a special text character used in the labeling of existing features. It indicates a feature that has an unknown characteristic, potentially based on: lack of description, location accuracy or purpose.

Abn abandoned  
 Abut abutment  
 Ac acres  
 Adj adjusted  
 Aggr aggregate  
 Ahd ahead  
 ARV air release valve  
 Align alignment  
 Al alley  
 Alt alternate  
 Alum aluminum  
 ADA Americans with Disabilities Act  
 A ampere  
 & and  
 Appr approach  
 Approx approximate  
 ACP asbestos cement pipe  
 Asph asphalt  
 AC asphalt cement  
 Assmd assumed  
 @ at  
 Atten attenuation  
 ATR automatic traffic recorder  
 Ave Avenue  
 Avg average  
 ADT average daily traffic  
 Az azimuth  
 Bk back  
 BF back face  
 Bs backsight  
 Balc balcony  
 B Wire barbed wire  
 Barr barricade  
 Btry battery  
 Brg bearing  
 BI beehive inlet  
 Beg begin  
 BM bench mark  
 Bkwy bikeway  
 Bit bituminous  
 Blk block  
 Bd Ft board feet  
 BH bore hole  
 BS both sides  
 Bot bottom  
 Blvd Boulevard  
 Bndry boundary  
 BC brass cap  
 Brkwy breakaway  
 Br bridge  
 Bldg building

BV butterfly valve  
 Byp bypass  
 C Gdrl cable guardrail  
 Calc calculate  
 Cd candela  
 CIP cast iron pipe  
 CB catch basin  
 CRS cationic rapid setting  
 C Gd cattle guard  
 C To C center to center  
 Cl or C centerline  
 Cm centimeter  
 Ch chain  
 Chnlk chain-link  
 Ch Blk channel block  
 Ch Ch channel change  
 Chk check  
 Chsld chiseled  
 Cir circle  
 Cl class  
 Cl clay  
 Cl F clay fill  
 Cl Hvy clay heavy  
 Cl Lm clay loam  
 Clnt clean-out  
 Clr clear  
 Cl&gr clearing & grubbing  
 Co S coal slack  
 Comb. combination  
 Coml commercial  
 Compr compression  
 CADD computer aided drafting & design  
 Conc concrete  
 Cond conductor  
 Const construction  
 Cont continuous  
 CSB continuous split barrel sample  
 Contr contraction  
 Contr contractor  
 CP control point  
 Coord coordinate  
 Cor corner  
 Corr corrected  
 CAES corrugated aluminum end section  
 CAP corrugated aluminum pipe  
 CMES corrugated metal end section  
 CMP corrugated metal pipe  
 CPVCP corrugated poly-vinyl chloride pipe  
 CSES corrugated steel end section  
 CSP corrugated steel pipe  
 C coulomb  
 Co County  
 Crse course  
 C Gr course gravel  
 CS course sand

Ct Court  
 Xarm cross arm  
 Xbuck cross buck  
 Xsec cross sections  
 Xing crossing  
 Xrd Crossroad  
 Crn crown  
 CF cubic feet  
 M3 cubic meter  
 M3/s cubic meters per second  
 CY cubic yard  
 Cy/mi cubic yards per mile  
 Culv culvert  
 C&G curb & gutter  
 CI curb inlet  
 CR curb ramp  
 CS curve to spiral  
 C cut  
 Dd Ld dead load  
 Defl deflection  
 Defm deformed  
 Deg or D degree  
 DInt delineate  
 DIntr delineator  
 Depr depression  
 Desc description  
 Det detail  
 DWP detectable warning panel  
 Dtr detour  
 Dia diameter  
 Dir direction  
 Dist distance  
 DM disturbed material  
 DB ditch block  
 DG ditch grade  
 Dbl double  
 Dn down  
 Dwg drawing  
 Dr drive  
 Drwy driveway  
 DI drop inlet  
 D dry density  
 Ea each  
 Esmt easement  
 E East  
 EB Eastbound  
 Elast elastomeric  
 EL electric locker  
 E Mtr electric meter  
 Elec electric/al  
 EDM electronic distance meter  
 Elev or El elevation  
 Ellipt elliptical  
 Emb embankment  
 Emuls emulsion/emulsified

ES end section  
 Engr engineer  
 ESS environmental sensor station  
 Eq equal  
 Eq equation  
 Evgr evergreen  
 Exc excavation  
 Exst existing  
 Exp expansion  
 Expy Expressway  
 E external of curve  
 Extru extruded  
 FOS factor of safety  
 F Fahrenheit  
 FS far side  
 F farad  
 Fed Federal  
 FP feed point  
 Ft feet/foot  
 Fn fence  
 Fn P fence post  
 FO fiber optic  
 FB field book  
 FD field drive  
 F fill  
 FAA fine aggregate angularity  
 FS fine sand  
 FH fire hydrant  
 Fl flange  
 Flrd flared  
 FES flared end section  
 F Bcn flashing beacon  
 FA flight auger sample  
 FL flow line  
 Ftg footing  
 FM force main  
 Fs foresight  
 Fnd found  
 Fdn foundation  
 Frac fractional  
 Frwy freeway  
 Frt front  
 FF front face  
 F Disp fuel dispenser

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
07-01-14	
REVISIONS	
DATE	CHANGE

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NDDOT ABBREVIATIONS

D-101-2

FFP	fuel filler pipes	IPn	Iron Pin	MC	medium curing	Ped	pedestal
FLS	fuel leak sensor	IP	iron Pipe	M	mega	Ped	pedestrian
Furn	furnish/ed	Jt	joint	Mer	meridian	PPP	pedestrian pushbutton post
Gal	gallon	J	joule	M	meter	Pen.	penetration
Galv	galvanized	Jct	junction	M/s	meters per second	Perf	perforated
Gar	garage	K	kelvin	M	mid ordinate of curve	Per.	perimeter
Gs L	gas line	Kn	kilo newton	Mi	mile	PL	pipeline
G Reg	gas line regulator	Kpa	kilo pascal	MM	mile marker	PI	place
GMV	gas main valve	Kg	kilogram	MP	mile post	P&P	plan & profile
G Mtr	gas meter	Kg/m3	kilogram per cubic meter	MI	milliliter	PL	plastic limit
GSV	gas service valve	Km	kilometer	Mm	millimeter	PI	plate
GVP	gas vent pipe	K	Kip(s)	Mm/hr	millimeters per hour	Pt	point
GV	gate valve	LS	Land Surveyor (licensed)	Min	minimum	PCC	point of compound curve
Ga	gauge	LSIT	Land Surveyor In Training	Misc	miscellaneous	PC	point of curve
Geod	geodetic	Ln	lane	Mon	monument	PI	point of intersection
GIS	Geographical Information System	Lg	large	Mnd	mound	PRC	point of reverse curvature
G	giga	Lat	latitude	Mtbl	mountable	PT	point of tangent
GPS	Global Positioning System	Lt	left	Mtd	mounted	POC	point on curve
Gov	government	L	length of curve	Mtg	mounting	POT	point on tangent
Grd	graded/grade	Lens	lenses	Mk	muck	PE	polyethylene
Gr	gravel	Lvl	level	Mun	municipal	PVC	polyvinyl chloride
Grnd	ground	LB	level book	N	nano	PCC	Portland Cement concrete
GWM	ground water monitor	Lvng	leveling	NGS	National Geodetic Survey	Lb or #	pounds
Gdrl	guardrail	Lht	light	NS	near side	PP	power pole
Gtr	gutter	LP	light pole	Neop	neoprene	Preempt	preemption
H Plg	H piling	Ltg	lighting	Ntwk	network	Prefab	prefabricated
Hdwl	headwall	Lig Co	lignite coal	N	newton	Prfmd	performed
Ha	hectare	Lig Sl	lignite slack	N	North	Prep	preparation
Ht	height	LF	linear foot	NE	North East	Press.	pressure
HI	height of instrument	Liq	liquid	NW	North West	PRV	pressure relief valve
Hel	helical	LL	liquid limit	NB	Northbound	Prestr	prestressed
H	henry	L	litre	No. or #	number	Pvt	private
HZ	hertz	Lm	loam	Obsc	obscure(d)	PD	private drive
HDPE	high density polyethylene	Loc	location	Obsn	observation	Prod.	production/produce
HM	high mast	LC	long chord	Ocpd	occupied	Prog	programmed
HP	high pressure	Long.	longitude	Ocpy	occupy	Prop.	property
HPS	high pressure sodium	Lp	loop	Off Loc	office location	Prop Ln	property line
Hwy	highway	LD	loop detector	O/s	offset	Ppsd	proposed
Hor	horizontal	Lm	lumen	OC	on center	PB	pull box
HBP	hot bituminous pavement	Lum	luminaire	C	one dimensional consolidation		
HMA	hot mix asphalt	L Sum	lump sum	OC	organic content		
Hr	hour(s)	Lx	lux	Orig	original		
Hyd	hydrant	ML	main line	O To O	out to out		
Ph	hydrogen ion content	M Hr	man hour	OD	outside diameter		
Id	identification	MH	manhole	OH	overhead		
In or "	inch	Mkd	marked	PMT	pad mounted transformer		
Incl	inclinometer tube	Mkr	marker	Pg	pages		
IMH	inlet manhole	Mkg	marking	Pntd	painted		
ID	inside diameter	MA	mast arm	Pr	pair		
Inst	instrument	Matl	material	Pnl	panel		
Intchg	interchange	Max	maximum	Pk	park		
Intmdt	intermediate	MC	meander corner	PK	Parker-Kalon nail		
Intscn	intersection	Meas	measure	Pa	pascal		
Inv	invert	Mdn	median	PSD	passing sight distance		
IM	iron monument	MD	median drain	Pvmt	pavement		

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
07-01-14	
REVISIONS	
DATE	CHANGE
08-03-15	General Revisions

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NDDOT ABBREVIATIONS

D-101-3

Qty	quantity	SN	sign number	Tan	tangent	Wb	weber
Qtr	quarter	Sig	signal	T	tangent (semi)	WIM	weigh in motion
Rad or R	radius	Si Cl	silt clay	TS	tangent to spiral	W	west
RR	railroad	Si Cl Lm	silty clay loam	Tel	telephone	WB	westbound
Rlwy	railway	Si Lm	silty loam	Tel B	Telephone Booth	Wrng	wiring
Rsd	raised	Sgl	single	Tel P	telephone pole	W/	with
RTP	random traverse point	SC	slow curing	Tv	television	W/o	without
Rge or R	range	SS	slow setting	Temp	temperature	WC	witness corner
RC	rapid curing	Sm	small	Temp	temporary	WGS	world geodetic system
Rec	record	S	South	TBM	temporary bench mark	Z	zenith
Rcy	recycle	SE	South East	T	tesla		
RAP	recycled asphalt pavement	SW	South West	T	thinwall tube sample		
RPCC	recycled portland cement concrete	SB	Southbound	T/mi	tons per mile		
Ref	reference	Sp	spaces	Ts	topsoil		
R Mkr	reference marker	Spcl	special	Twp or T	township		
RM	reference monument	SA	special assembly	Traf	traffic		
Refl	reflectorized	SP	special provisions	TSCB	traffic signal control box		
RCB	reinforced concrete box	G	specific gravity	Tr	trail		
RCES	reinforced concrete end section	Spk	spike	Transf	transformer		
RCP	reinforced concrete pipe	SC	spiral to curve	TB	transit book		
RCPS	reinforced concrete pipe sewer	ST	spiral to tangent	Trans	transition		
Reinf	reinforcement	SB	split barrel sample	TT	transmission tower		
Res	reservation	SH	sprinkler head	Trans	transverse		
Ret	retaining	SV	sprinkler valve	Trav	traverse		
Rev	reverse	Sq	square	TP	traverse point		
Rt	right	SF	square feet	Trtd	treated		
R/W	right of way	Km2	square kilometer	Trmt	treatment		
Riv	river	M2	square meter	Qc	triaxial compression		
Rd	road	SY	square yard	TERO	tribal employment rights ordinance		
Rdbd	road bed	Stk	stake	Tpl	triple		
Rdwy	roadway	Std	standard	TP	turning point		
RWIS	roadway weather information system	N	standard penetration test	Typ	typical		
Rk	rock	Std Specs	standard specifications	Qu	unconfined compressive strength		
Rt	route	Sta	station	Ugrnd	underground		
Salv	salvage(d)	Sta Yd	station yards	USC&G	US Coast & Geodetic Survey		
Sd	sand	Stm L	steam line	USGS	US Geologic Survey		
Sdy Cl	sandy clay	SEC	steel encased concrete	Util	utility		
Sdy Cl Lm	sandy clay loam	SMA	stone matrix asphalt	VG	valley gutter		
Sdy Fl	sandy fill	SSD	stopping sight distance	Vap	vapor		
Sdy Lm	sandy loam	SD	storm drain	Vert	vertical		
San	sanitary sewer line	St	street	VC	vertical curve		
Sc	scoria	SPP	structural plate pipe	VCP	vitrified clay pipe		
Sec	seconds	SPPA	structural plate pipe arch	V	volt		
Sec	section	Str	structure	Vol	volume		
SL	section line	Subd	subdivision	Wkwy	walkway		
Sep	separation	Sub	subgrade	W	water content		
Seq	sequence	Sub Prep	subgrade preperation	WGV	water gate valve		
Serv	service	Ss	subsoil	WL	water line		
Sh	shale	SE	superelevation	WM	water main		
Sht	sheet	SS	supplement specification	WMV	water main valve		
Shtng	sheeting	Supp	supplemental	W Mtr	water meter		
Shldr	shoulder	Surf	surfacing	WSV	water service valve		
Sw	sidewalk	Surv	survey	WW	water well		
S	siemens	Sym	symmetrical	W	watt		
SD	sight distance	SI	systems international	Wrng	wearing		

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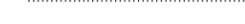
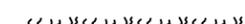
Line Styles

.....	Limits of Const Transition Line	—— s —— s ——	Floating Silt Curtain	—— ——— ———	Existing Aggregate (Cross Section View)	- - - - -	Existing Centerline
.....	Bale Check	—— ——— T ——	Existing Telephone Line	—— ——— ———	Existing Curb and Gutter (Cross Section View)	- - - - -	Supplemental Contour
.....	Rock Check	—— ——— TV ——	Existing TV Line	—— ——— ———	Existing Riprap	—— - - - - -	Right of Way
.....	Sight Distance Triangle Line	Void — void — void — v	Existing Assumed Ground (Not Surveyed)	—— ——— ———	Existing Underground Vault or Lift Station	—— - - - - -	Existing Right of Way
- - - - -	Small Hidden Object	Void — void — void — v	Tentative Ground Line	—— ——— ———	Tangent Line	—— - - - - -	Existing Right of Way Railroad
- - - - -	Dimension Leader	—— ——— w ——	Existing Water or Steam Line	- - - - -	Hidden Object	- - - - -	Failure Line
- - - - -	Existing Ground	=====	Existing Under Drain	—— ——— ———	Existing Dirt Surface	- - - - -	Existing Conditions
- - - - -	Existing Topsoil (Cross Section View)	=====	Under Drain	—— ——— ———	Existing Conduit	- - - - -	Existing Ground (Details)
—— ——— ———	Large Hidden Object	=====	Wall	—— ——— ———	Topsoil Profile	—— - - - - -	Existing Sixteenth Section Line
—— ——— ———	Edge Drain	=====	Existing Slotted Drain	- - - - -	Existing Conductor	- - - - -	Existing Right of Way Not State Owned
—— D —— D ——	Geotextile Fabric Type D	—— + —— + ——	Existing Cemetary Boundary	- - - - -	Conductor	- - - - -	Phantom Object
—— ——— E ——	Existing Electrical	—— ——— ———	Centerline Pavement Marking	- - - - -	Fiber Optic	- - - - -	Centerline Main
—— ——— FO ——	Existing Fiber Optic Line	=====	Barrier with Centerline Pavement Marking	- - - - -	Existing Loop Detector	- . . . .	Existing Guardrail Cable
—— ——— FO ——	Existing TV Fiber Optic	=====	Barrier Pavement Marking	- - - - -	Subgrade, Subcut or Ditch Grade	— . — . — . — .	Existing Guardrail Metal
—— ——— G ——	Existing Gas Pipe	- - - - -	Stripe 4 IN Dotted Extension White	—— ——— ———	Existing Asphalt Surface	—— . ——— . ——— .	Existing Edge of Water
—— <b>Geo</b> —— <b>Geo</b> ——	Geogrid	- - - - -	Stripe 8 IN Dotted Extension White	—— ——— ———	Existing Asphalt (Cross Section View)	- - - - -	Excavation Limits
—— ——— OH ——	Existing Overhead Utility Line	- - - - -	Stripe 8 IN Lane Drop	—— ——— ———	Existing Reinforcement Rebar	—— . . . . ——— . . . .	Existing Government Lot Line
—— ——— P ——	Existing Power	—— ——— ———	Wetland Mitigation	—— ——— ———	Existing Tie Point Line	.....	Existing Adjacent Block Lines
—— ——— PL ——	Existing Fuel Pipeline	- - - - -	Existing Box Culvert Bridge	—— ——— ———	Existing State or International Line	.....	Existing Adjacent Lot Lines
—— ——— <b>PL</b> ——	Existing Undefined Above Ground Pipe Line	- - - - -	Existing Concrete Surface	—— ——— ———	Existing Quarter Section Line	.....	Existing Adjacent Property Line
—— ——— R —— R ——	Geotextile Fabric Type R	- - - - -	Existing Drainage Structure	—— ——— ———	Existing County	.....	Existing Adjacent Subdivision Lines
—— ——— R —— R ——	Geotextile Fabric Type R1	- - - - -	Easement	—— ——— ———	Existing Section Line	.....	
—— REMOVE —— REMOVE ——	Remove Line	- - - - -	Existing Concrete	—— ——— ———	Existing Township	.....	
—— RR —— RR ——	Geotextile Fabric Type RR	- - - - -	Existing Easement	—— ——— ———	Existing Railroad Centerline	.....	
—— S —— S ——	Geotextile Fabric Type S	—— ——— ———	Existing Gravel Surface	—— ——— ———	Centerline	.....	

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Line Styles

	Subgrade Reinforcement		Existing Railroad Switch		Sheet Piling
	Existing Down Guy Wire Down Guy		Overhead Sign Structure Cantilever		W-Beam w Posts
	Existing Fence		24 Inch Pipe		Existing W-Beam Guardrail with Posts
	Existing Railroad		Reinforced Concrete Pipe		Exst Wet Area-Vegetation Break
	Existing Sanitary Sewer		Signal Head with Mast Arm		Existing Wetland Delineated
	Existing Sanitary Force Main		Existing Signal Head with Mast Arm		
	Existing Storm Drain		Tie Bar at Random Spacing		
	Existing Storm Drain Force Main		3-Cable w Posts		
	Fence		Existing 3-Cable w Posts		
	Silt Fence		Site Boundary		
	Existing Field Line		Fiber Rolls		
	Exst Flow		Doweled Joint		
	Flow		Tie Bar 30 Inch 4 Foot Center to Center		
	Existing Culvert		Tie Bar 18 Inch 3 Foot Center to Center		
	Existing Curb		Existing Berm, Dike, Pit, or Earth Dam		
	Existing Valley Gutter		Existing Ditch Block		
	Existing Driveway Gutter		Depression Contours		
	Existing Curb and Gutter		Existing City Corporate Limits or Reservation Boundary		
	Existing Mountable Curb and Gutter		Gravel Pit - Borrow Area		
	Existing Double Micro Loop Detector		Existing Tree Boundary		
	Micro Loop Detector Double		Tree Row		
	Existing Overhead Sign Structure		Existing Brush or Shrub Boundary		
	Existing Micro Loop Detector		Existing Retaining Wall		
	Micro Loop Detector		Existing Planter or Wall		
	Existing Overhead Sign Structure Cantilever		Retaining Wall (Plan View)		

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Symbols

	North Arrow (Half Scale)		Attenuation Device		Existing Railroad Battery Box		Existing Delineator Type E
	Truck Mounted Attenuator		Diamond Grade Delineator Type A		Existing Bush or Shrub		Existing EFB Misc
	Type I Barricade		Diamond Grade Delineator Type B		Existing Gas Cap or Stub		Existing Flashing Beacon
	Type II Barricade		Diamond Grade Delineator Type C		Existing Sanitary Cap or Stub		Existing Pipe Mounted Flasher
	Type III Barricade		Diamond Grade Delineator Type D		Existing Storm Drain Cap or Stub		Existing Pad Mounted Feed Point
	Catch Basin		Diamond Grade Delineator Type E		Existing Water Cap or Stub		Existing Pipe Mounted Feed Point with Pad
	Cairn or Stone Circle		Flexible Delineator		Existing Sanitary Cleanout		Existing Pole Mounted Feed Point
	Video Detection Camera		Flexible Delineator Type A		Existing Concrete Foundation		Existing Railroad Frog
	Storm Drain Cap or Stub		Flexible Delineator Type B		Existing Traffic Signal Controller		Existing Snow Gate 18
	Corrugated Metal End Section 18 Inch		Flexible Delineator Type C		Existing Pad Mounted Signal Controller		Existing Snow Gate 28
	Corrugated Metal End Section 24 Inch		Flexible Delineator Type D		Existing Sixteenth Section Corner		Existing Snow Gate 40
	Corrugated Metal End Section 30 Inch		Flexible Delineator Type E		Existing Quarter Section Corner		Existing Headwall
	Corrugated Metal End Section 36 Inch		Delineator Type A		Existing Section Corner		Existing Pedestrian Head with Number
	Corrugated Metal End Section 42 Inch		Delineator Type A Reset		Existing Railroad Crossbuck		Existing Signal Head
	Corrugated Metal End Section 48 Inch		Delineator Type B		Existing Satellite Dish		Existing Sprinkler Head
	Concrete Foundation		Delineator Type B Reset		Existing Fuel Dispensers		Existing Fire Hydrant
	Ground Connection Conductor		Delineator Type C		Existing Flexible Delineator Type A		Existing Catch Basin Drop Inlet
	Neutral Connection Conductor		Delineator Type D		Existing Flexible Delineator Type B		Existing Curb Inlet
	Phase 1 Connection Conductor		Delineator Type E		Existing Flexible Delineator Type C		Existing Manhole Inlet
	Phase 2 Connection Conductor		Delineator Drums		Existing Flexible Delineator Type D		Existing Junction Box
	Traffic Cone		Spot Elevation		Existing Flexible Delineator Type E		
	Signal Controller		Existing Access Control Arrow		Existing Delineator Type A		
	Pad Mounted Signal Controller		Existing Artifact		Existing Delineator Type B		
	Alignment Data Point		Existing Flashing Beacon		Existing Delineator Type C		
	Emergency Vehicle Detector		Existing Benchmark		Existing Delineator Type D		

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Symbols

	Existing Light Standard		Existing Manhole with Valve Water		Existing Telephone Pole		Existing Undefined Manhole
	Existing High Mast Light Standard 10 Luminaire		Existing Water Manhole		Existing Wood Pole		Existing Undefined Pull Box
	Existing High Mast Light Standard 3 Luminaire		Existing Mile Post Type A		Existing Post		Existing Undefined Pedestal
	Existing High Mast Light Standard 4 Luminaire		Existing Mile Post Type B		Existing Pedestrian Push Button Post		Existing Undefined Valve
	Existing High Mast Light Standard 5 Luminaire		Existing Mile Post Type C		Existing Control Point CP		Existing Undefined Pipe Vent
	Existing High Mast Light Standard 6 Luminaire		Existing Reference Marker		Existing Control Point GPS-RTK		Existing Gas Valve
	Existing High Mast Light Standard 7 Luminaire		Existing RW Marker		Existing Control Point TRI		Existing Water Valve
	Existing High Mast Light Standard 8 Luminaire		Existing Utility Marker		Existing Reference Marker Point NGS		Existing Fuel Pipe Vent
	Existing High Mast Light Standard 9 Luminaire		Iron Monument Found		Existing Pull Box		Existing Gas Pipe Vent
	Existing Overhead Sign Structure Load Center		Iron Pin R/W Monument		Existing Intelligent Transportation Pull Box		Existing Sanitary Pipe Vent
	Existing Luminaire		Existing Object Marker Type I		Existing Water Pump		Existing Storm Drain Pipe Vent
	Existing Light Standard Luminaire		Existing Object Marker Type II		Existing Slotted Reinforced Concrete Pipe		Existing Water Pipe Vent
	Existing Federal Mailbox		Existing Object Marker Type III		Existing RR Profile Spot		Existing Weather Station
	Existing Private Mailbox		Existing Electrical Pedestal		Existing Fuel Leak Sensors		Existing Ground Water Well Bore Hole
	Existing Meander Section Corner		Existing Telephone Pedestal		Existing Highway Sign		Existing Windmill or Tower
	Existing Meter		Existing Fiber Optic Telephone Pedestal		Existing Miscellaneous Spot		Existing Witness Corner
	Existing Electrical Manhole		Existing TV Pedestal		Existing Lighting Standard Pole		Flashing Beacon
	Existing Gas Manhole		Existing Fiber Optic TV Pedestal		Existing Traffic Signal Standard		Flagger
	Existing Sanitary Manhole		Existing Fuel Filler Pipes		Existing Transformer		Pipe Mounted Flasher
	Existing Sanitary Force Main Manhole		Existing Traverse PI Aerial Panel		Existing Large Evergreen Tree		Sanitary Force Main with Valve
	Existing Sanitary Manhole with Valve		Existing Pole		Existing Small Evergreen Tree		
	Existing Storm Drain Manhole		Existing Power Pole		Existing Large Tree		
	Existing Force Main Storm Drain Manhole		Existing Power Pole with Transformer		Existing Small Tree		
	Existing Force Main Storm Drain Manhole with Valve				Existing Tree Trunk		
	Existing Telephone Manhole				Existing Pad Mounted Traffic Signal Control Box		

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07-01-14	
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# Symbols

D-101-32

 Pad Mounted Feed Point  Pipe Mounted Feed Point with Pad  Pole Mounted Feed Point  Headwall  Double Headwall with Vegetation Barrier  Single Headwall with Vegetation Barrier  Pole Mounted Head  Sprinkler Head  Fire Hydrant  Inlet Type 1  Inlet Type 2  Double Inlet Type 2  Inlet Gate Type 2  Junction Box  High Mast Light Standard 10 Luminaire  High Mast Light Standard 3 Luminaire  High Mast Light Standard 4 Luminaire  High Mast Light Standard 5 Luminaire  High Mast Light Standard 6 Luminaire  High Mast Light Standard 7 Luminaire  High Mast Light Standard 8 Luminaire  High Mast Light Standard 9 Luminaire  Relocate Light Standard  Overhead Sign Structure Load Center  Light Standard 100 Watt High Pressure Sodium Vapor Luminaire	 Light Standard 1000 Watt High Pressure Sodium Vapor Luminaire  Light Standard 150 Watt High Pressure Sodium Vapor Luminaire  Light Standard 175 Watt High Pressure Sodium Vapor Luminaire  Light Standard 200 Watt High Pressure Sodium Vapor Luminaire  Light Standard 250 Watt High Pressure Sodium Vapor Luminaire  Light Standard 310 Watt High Pressure Sodium Vapor Luminaire  Light Standard 35 Watt High Pressure Sodium Vapor Luminaire  Light Standard 400 Watt High Pressure Sodium Vapor Luminaire  Light Standard 50 Watt High Pressure Sodium Vapor Luminaire  Light Standard 70 Watt High Pressure Sodium Vapor Luminaire  Light Standard 700 Watt High Pressure Sodium Vapor Luminaire  Manhole  Manhole 48 Inch  Sanitary Force Main Manhole  Sanitary Sewer Manhole  Storm Drain Manhole  Storm Drain Manhole with Inlet  Reset Mile Post  Mile Post Type A  Mile Post Type B  Mile Post Type C  Right of Way Marker  Tubular Marker  Alignment Monument  Iron Pin Reference Monument	 Object Marker Type I  Object Marker Type II  Object Marker Type III  Caution Mode Arrow Panel  Back to Back Vertical Panel Sign  Double Direction Arrow Panel  Left Directional Arrow Panel  Right Directional Arrow Panel  Sequencing Arrow Panel  Truck Mounted Arrow Panel  Power Pole  Wood Pole  Pedestrian Push Button Post  Property Corner  Pull Box  Intelligent Transportation Pull Box  Sanitary Pump  Storm Drain Pump  Reinforced Pavement  Reinforced Concrete End Section 15 Inch  Reinforced Concrete End Section 18 Inch  Reinforced Concrete End Section 24 Inch  Reinforced Concrete End Section 30 Inch  Reinforced Concrete End Section 36 Inch  Reinforced Concrete End Section 42 Inch	 Reinforced Concrete End Section 48 Inch  Reinforced Concrete End Section 54 Inch  Reset Right of Way Marker  Reset USGS Marker  Right of Way Markers  Riser 30 Inch  Continuous Split Barrel Sample  Flight Auger Sample  Split Barrel Sample  Thinwall Tube Sample  Highway Sign  SNOW GATE 18 FT  SNOW GATE 28 FT  SNOW GATE 40 FT  Standard Penetration Test  Transformer  Inclinometer Tube  Underdrain Cleanout  Excavation Unit  Water Valve
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NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
07-01-14	
REVISIONS	
DATE	CHANGE

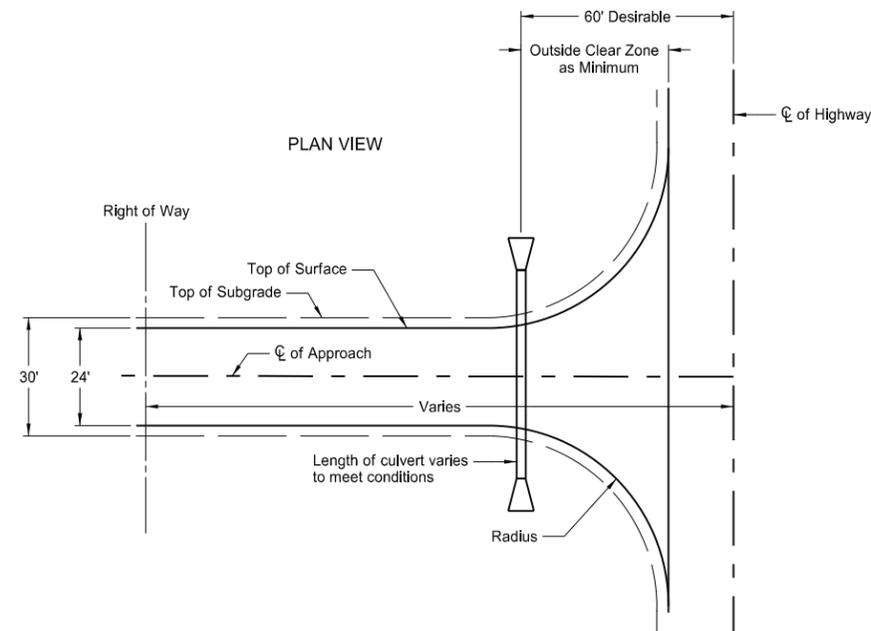
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# STANDARD RURAL APPROACHES

D-203-8

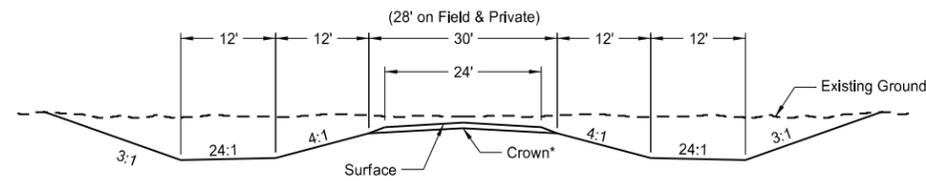
**NOTES:**

1. Max breakover between approach storage platform and highway shall not exceed 5%.
2. The approach slope shall be measured outside the area of mainline inslope influence.



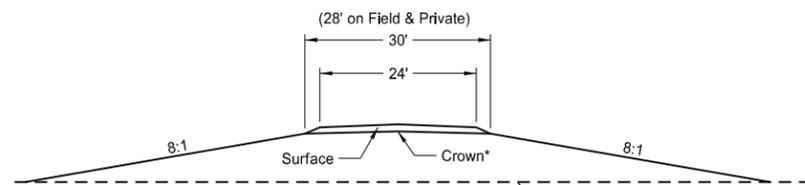
CRITERIA FOR RURAL APPROACH TYPES

	Field Drives	Private Drives	Low Volume Public Roads
Radius	R=24 ft	R=30 ft	R=40 ft
Maximum Grade	10%	7%	7%
Storage Platform	20 ft	24 ft	30 ft
Vertical Curve Length	10 ft	10 ft	Varies (Min. 20 mph)

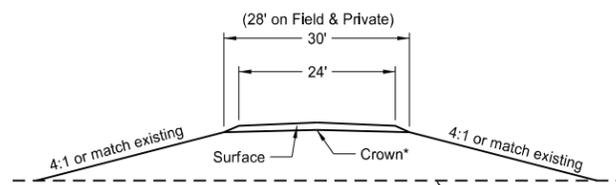


SECTION A-A

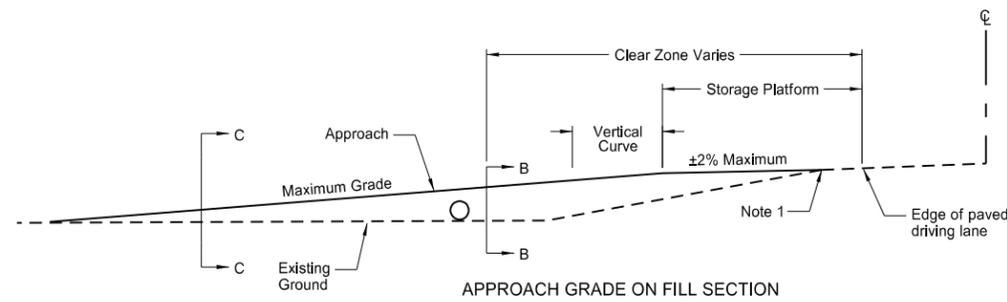
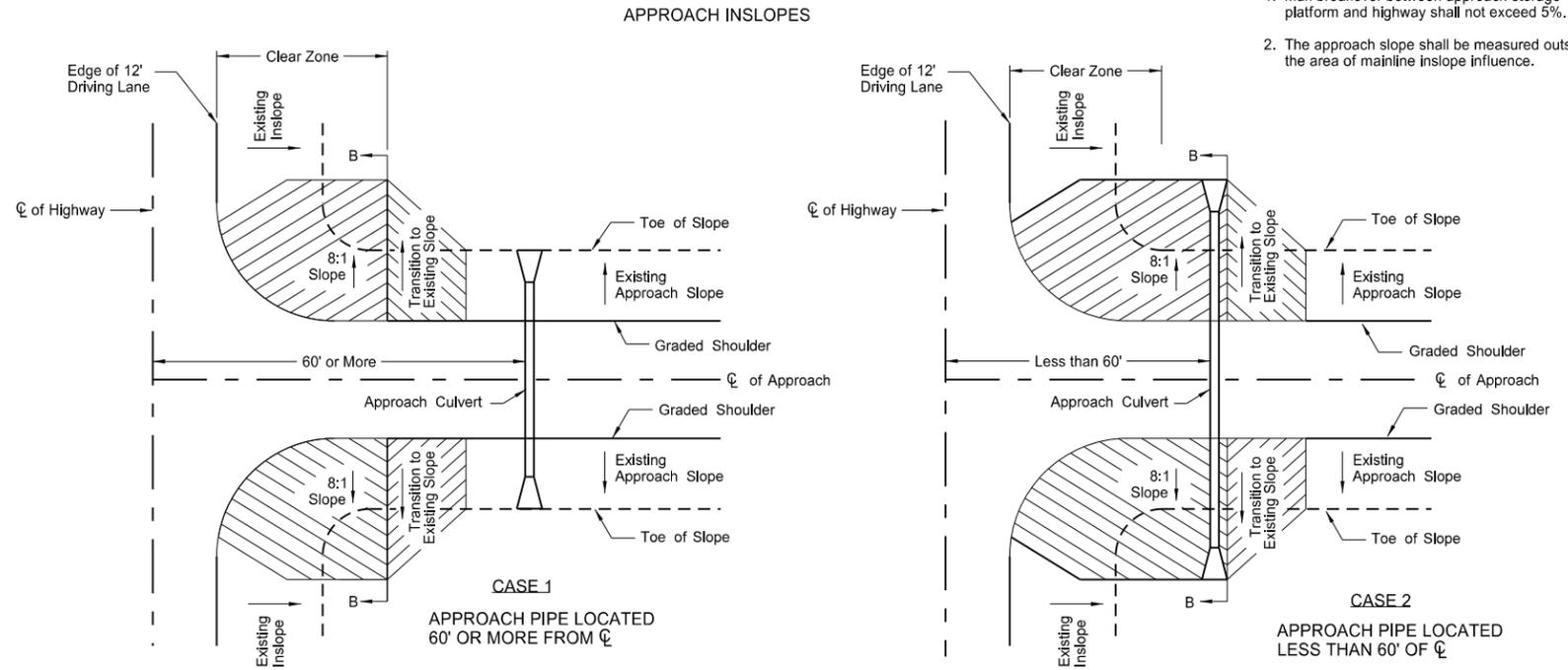
\*2.1% crown for paved surface  
\*3.0% crown for gravel surface



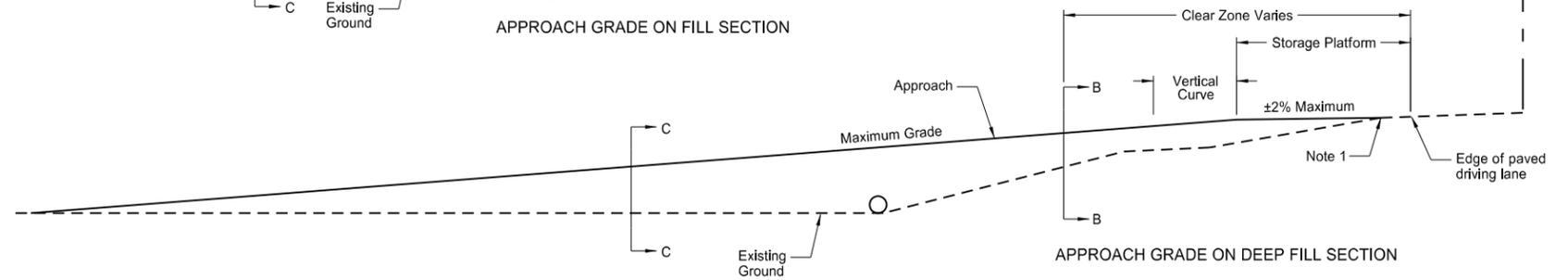
SECTION B-B



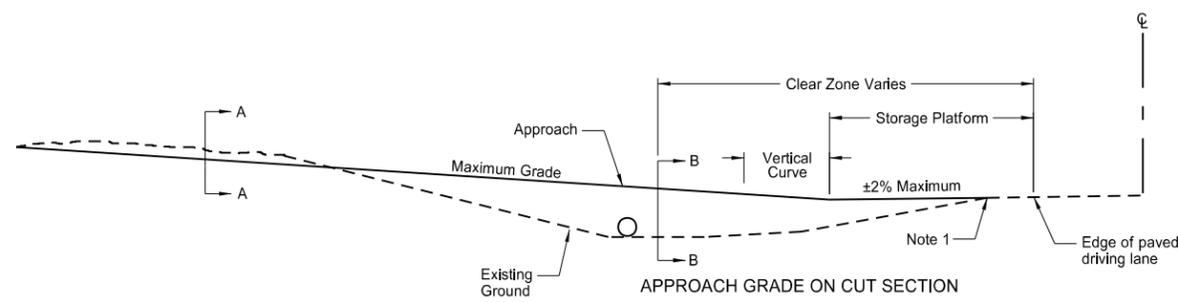
SECTION C-C



APPROACH GRADE ON FILL SECTION



APPROACH GRADE ON DEEP FILL SECTION

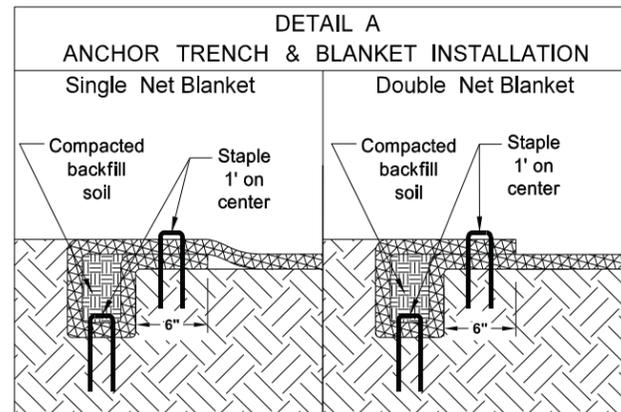


APPROACH GRADE ON CUT SECTION

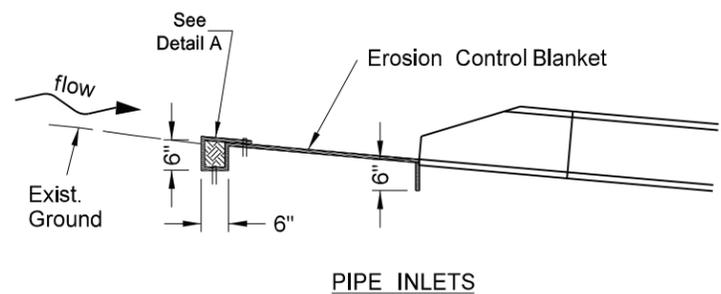
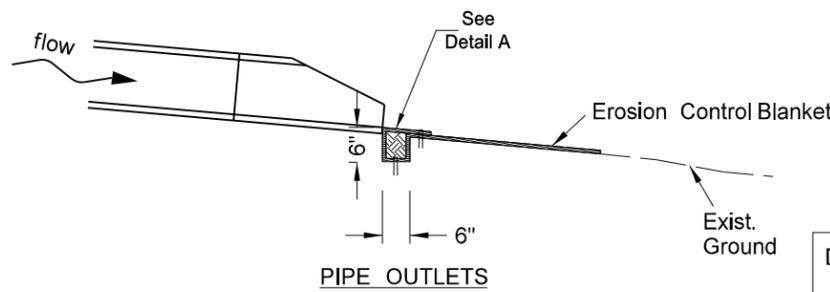
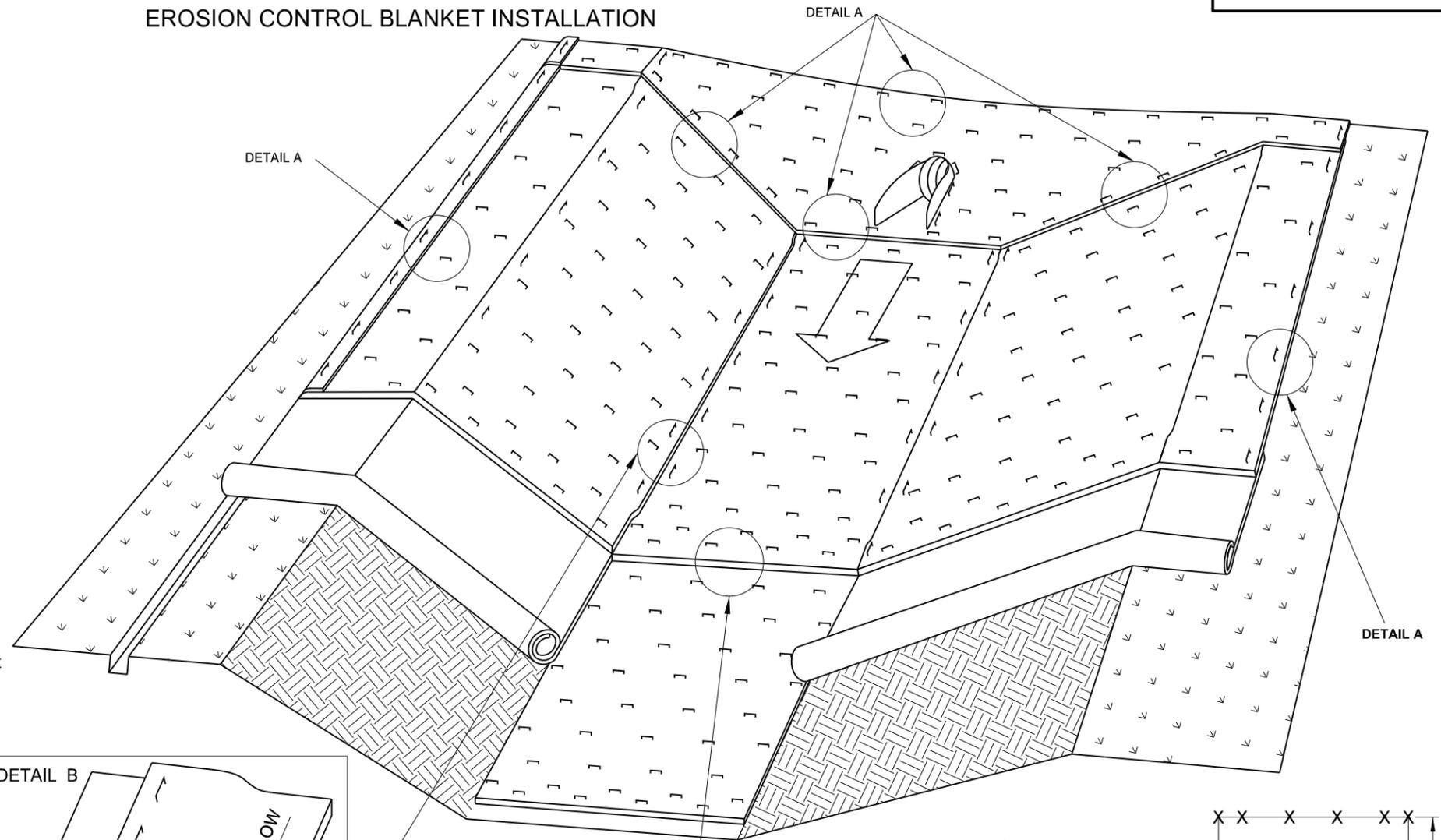
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
2-25-14	
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DATE	CHANGE

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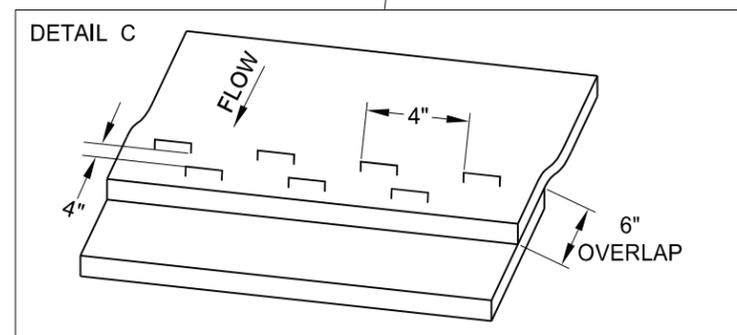
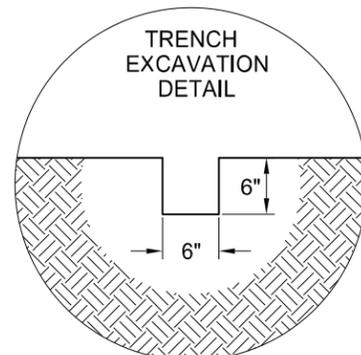
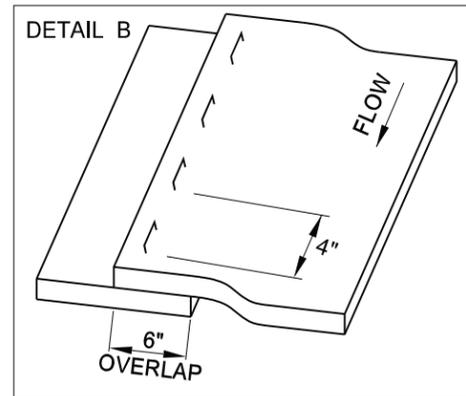
EROSION AND SILTATION CONTROL  
EROSION CONTROL BLANKET INSTALLATION



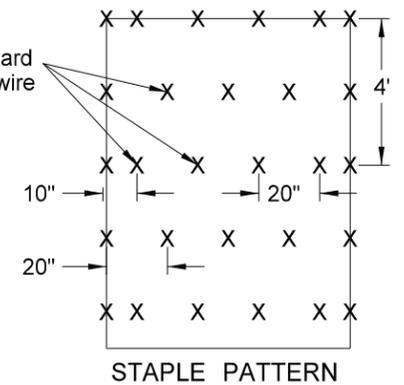
NOTE:  
If a Single Net Blanket is used the side with the netting should be on the top once the blanket is installed.



PIPE INLETS  
INSTALLATION AT PIPE ENDS



3.8 staples per square yard using 8-inch 11 gauge wire "u" staples.

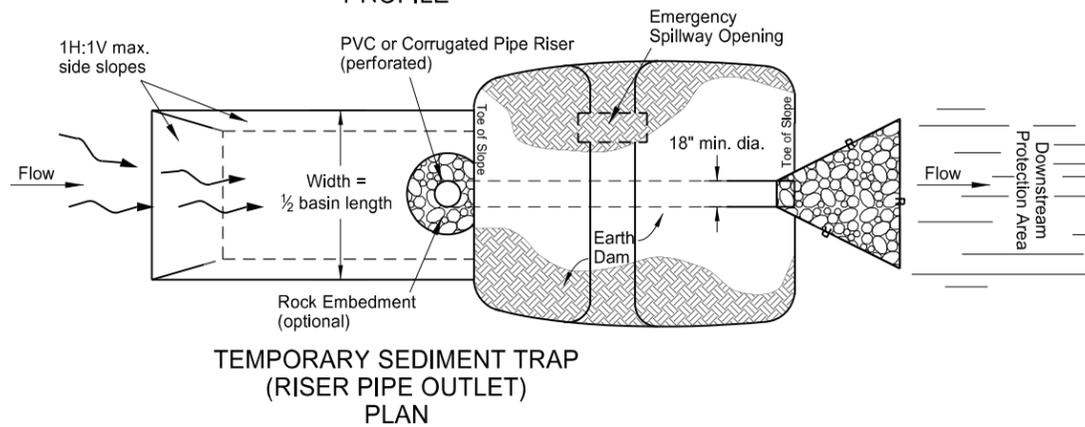
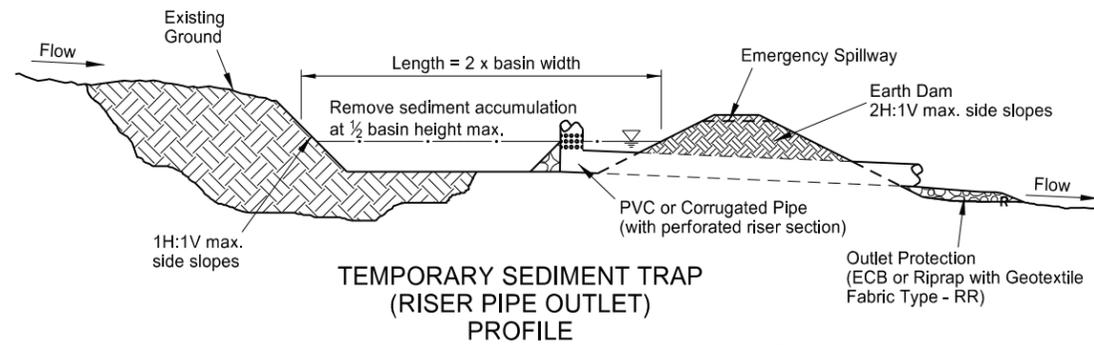
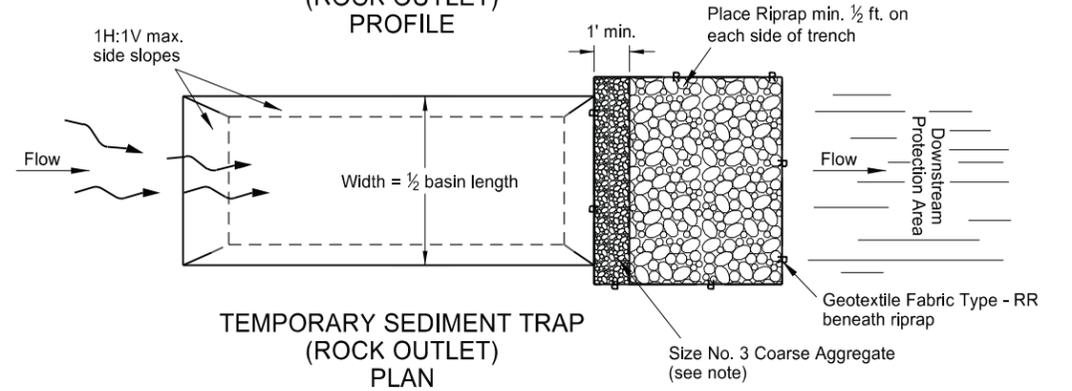
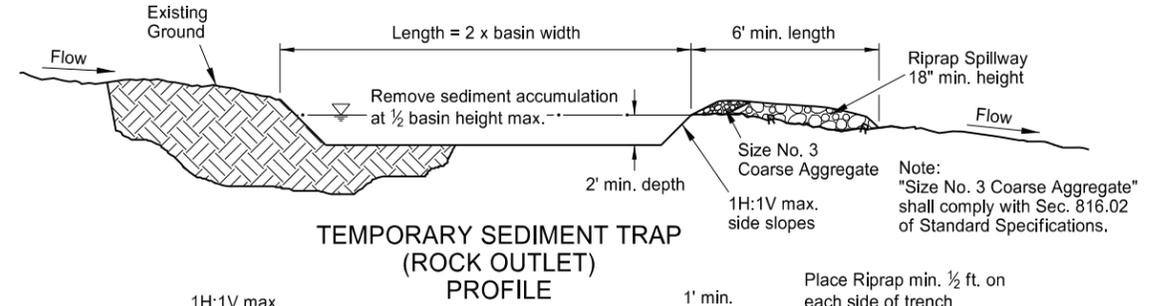
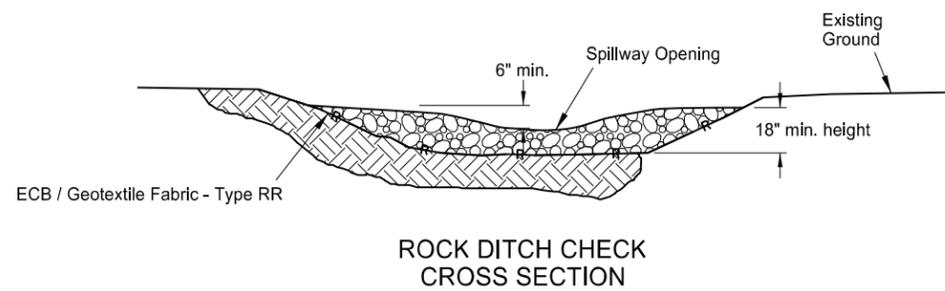
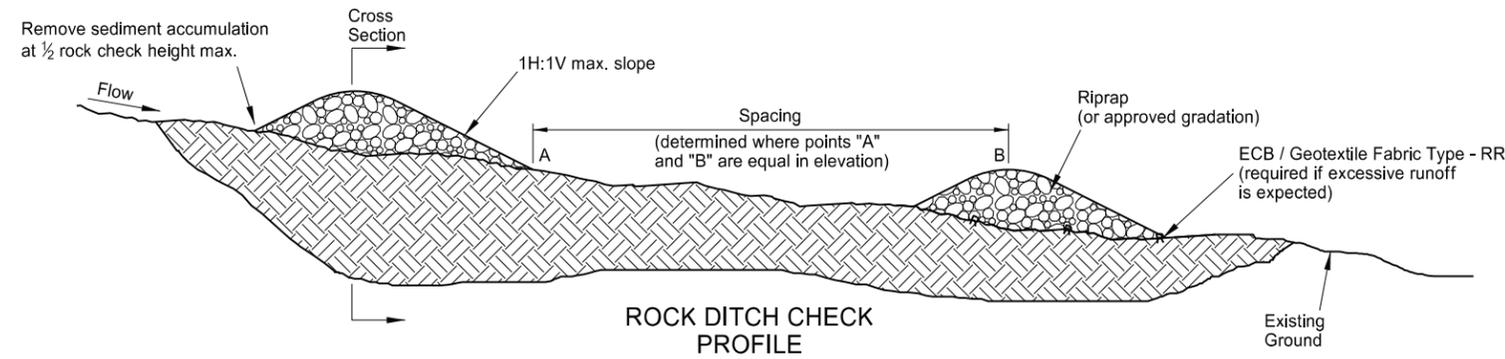


NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-03-13	
REVISIONS	
DATE	CHANGE
06-26-14	Changed standard drawing number from D-708-5 to D-255-2.
07-27-15	Changed installation details such as trench depth and overlap dimensions.

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of Transportation

EROSION AND SILTATION CONTROLS

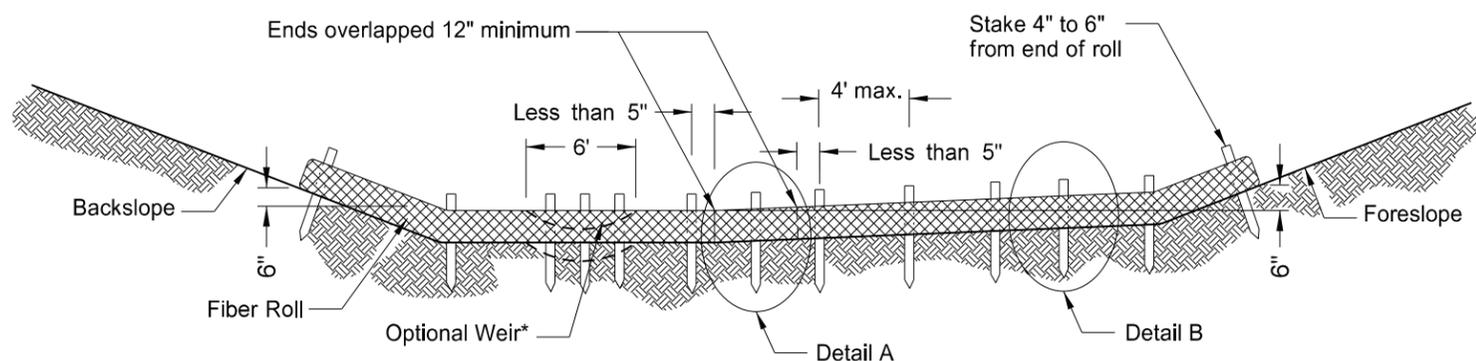
D-256-1



NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-03-13	
REVISIONS	
DATE	CHANGE
06-26-14	Changed standard drawing number from D-708-2 to D-256-1. Deleted silt fence details.

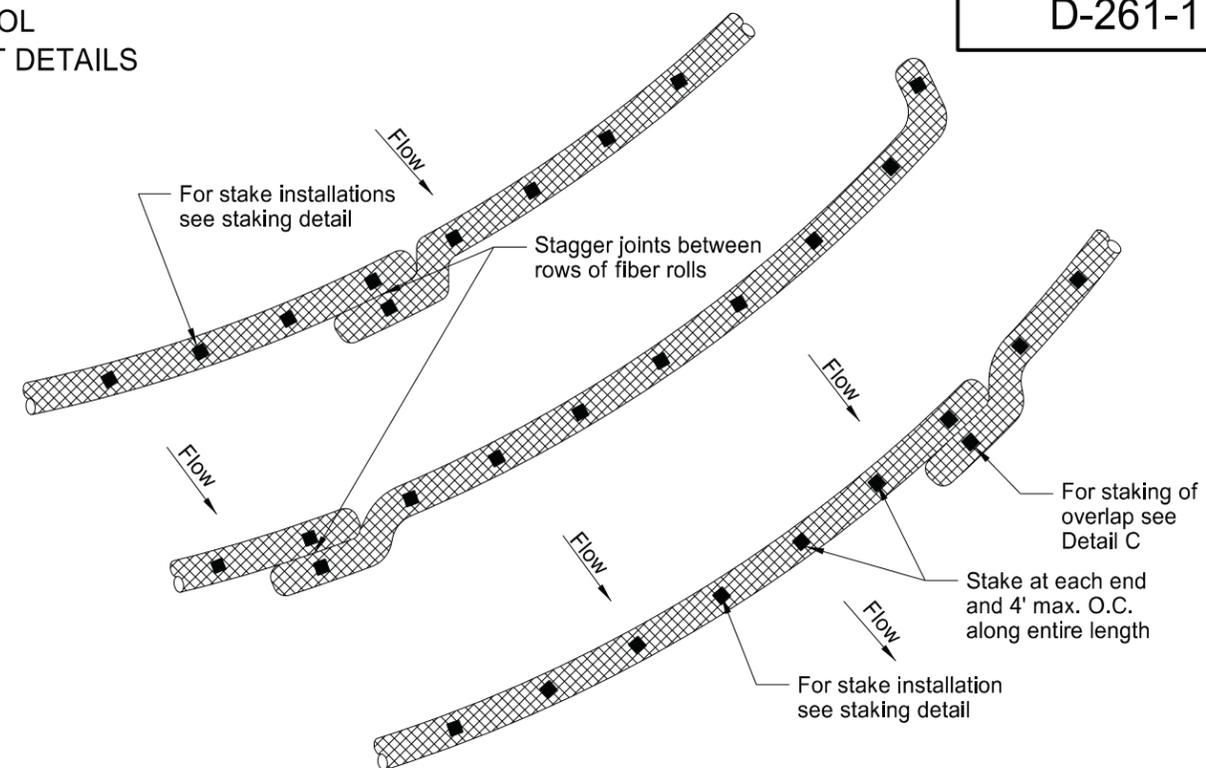
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EROSION CONTROL  
FIBER ROLL PLACEMENT DETAILS

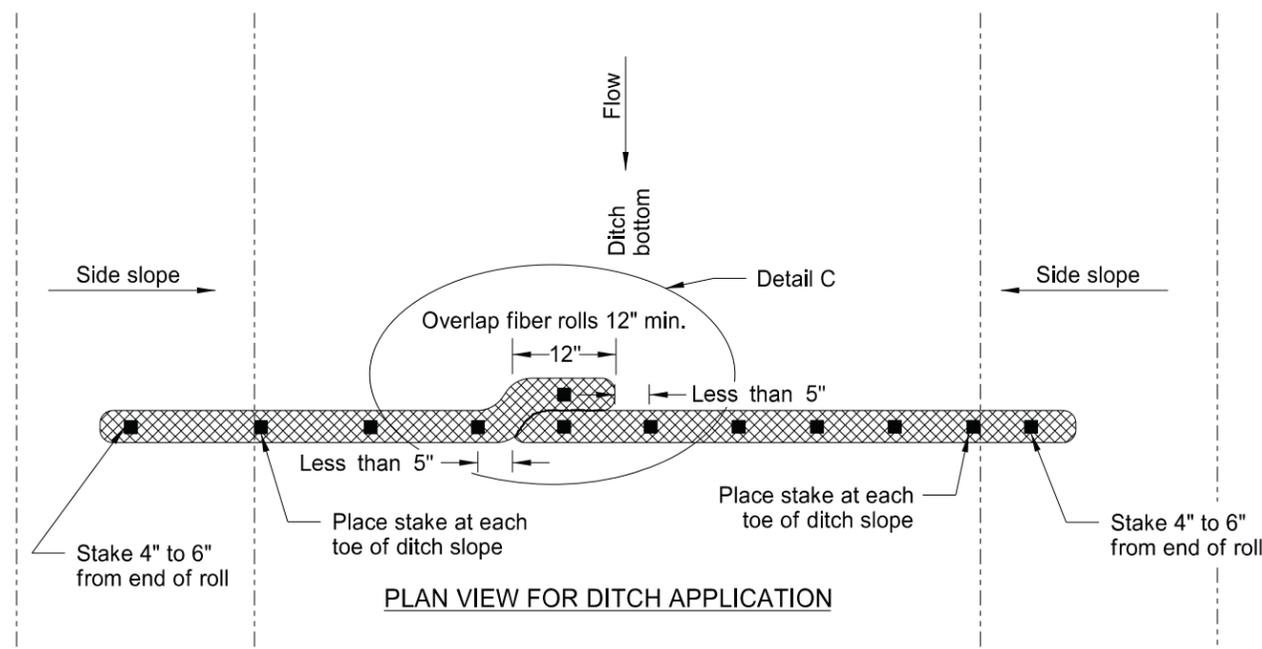


\*Optional Weir. Use in flat areas, such as the Red River Valley, where there is potential for water to back up on adjacent property. Lower fiber roll enough to prevent water from backing up on adjacent property. Do not use 20-inch fiber rolls in flat areas where there is potential for water to back up on adjacent property.

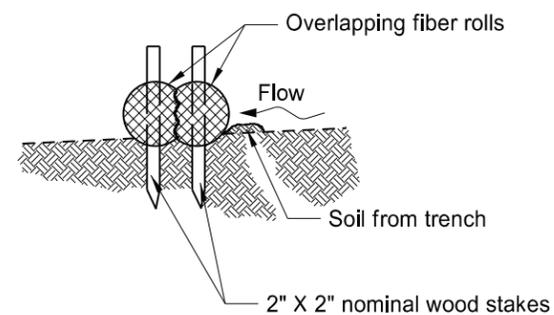
12 OR 20 INCH FIBER ROLL - DITCH BOTTOM



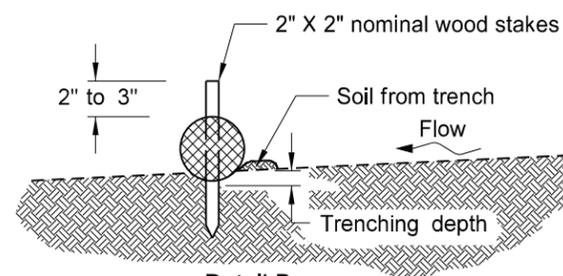
PLAN VIEW FOR SLOPE APPLICATION



PLAN VIEW FOR DITCH APPLICATION



Detail A  
Fiber Roll Overlapping Staking Detail



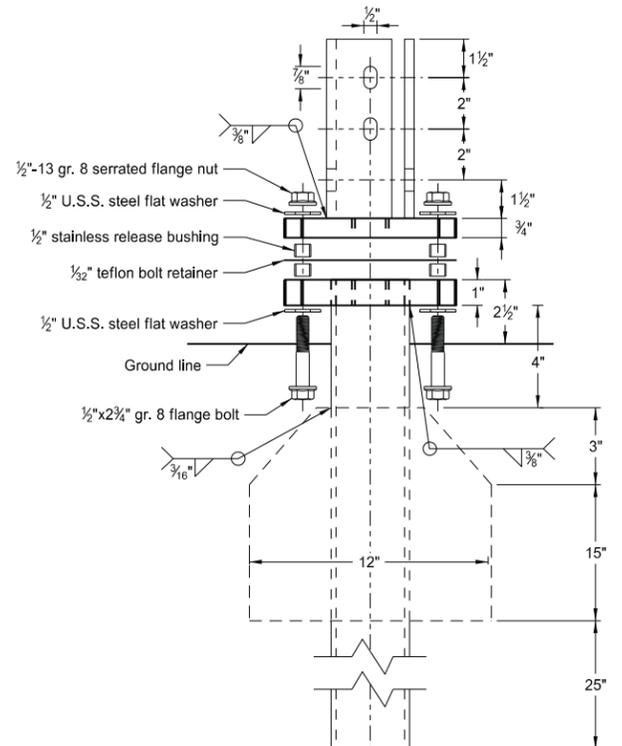
Detail B  
Fiber Roll Staking Detail

FIBER ROLL DIAMETER	NOMINAL STAKE SIZE	MINIMUM STAKE LENGTH	MINIMUM TRENCH DEPTH	MAXIMUM TRENCH DEPTH
6"	2" x 2"	18"	2"	2"
12"	2" x 2"	24"	2"	3"
20"	2" x 2"	36"	3"	5"

NOTE: Runoff must not be allowed to run under or around roll.

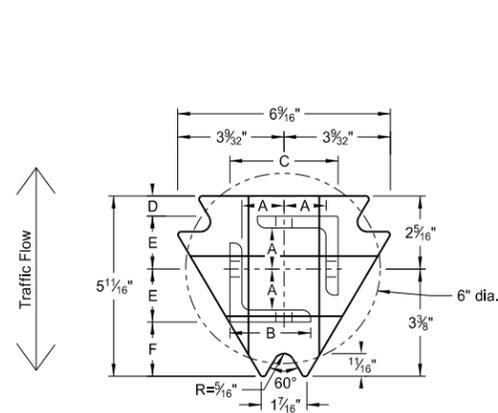
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
11-18-10	
REVISIONS	
DATE	CHANGE
06-10-13	Added plan view for ditch and slope application, Added table with values for stake and trench dimensions.
10-04-13	Revised fiber roll overlap detail.
06-26-14	Changed standard drawing number from D-708-7 to D-261-1

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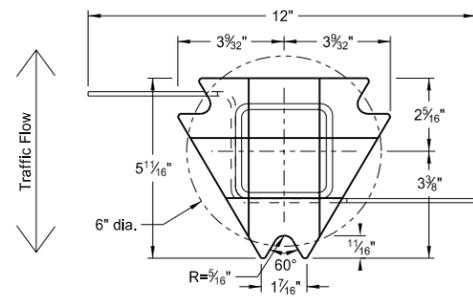


Multi-Directional Slip Base Assembly

Perforated Tube



Top Post Receiver  
Plate - ASTM A572 grade 50  
Angle Receiver - 2 1/2"x2 1/2"x3/8" ASTM A36 structural angle



Bottom Soil Stub  
Tube - 3"x3"x7 gauge ASTM A500 grade B tube  
Stabilizing Wing - 7 gauge H.R.P.O. ASTM A1011  
Plate - ASTM A572 grade 50

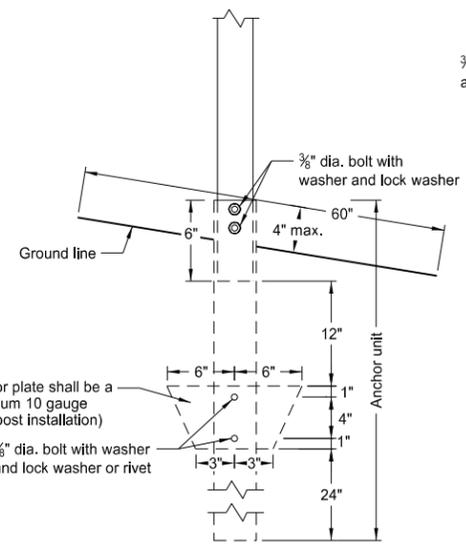
Notes:

1. Slip base bolts shall be torqued as specified by the manufacturer.
2. Anchor shall have a yield strength of 43.9 KSI and tensile strength of 59.3 KSI.
3. The 4" vertical clearance is required for the anchor or breakaway base. The 4"x60" measurement shall be made above and below post location and also back and ahead of the post.
4. When used in concrete sidewalk, anchor shall be same except without the wings.
5. Four post signs shall have over 7' between the first and the fourth posts.

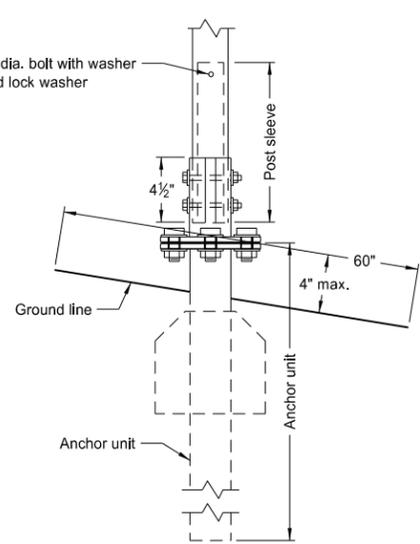
Telescoping Perforated Tube						
Number of Posts	Post Size in.	Wall Thickness Gauge	Sleeve Size in.	Wall Thickness Gauge	Slip Base	Anchor Size without Slip Base in.
1	2	12			No	2 1/4
1	2 1/4	12			No	2 1/2
1	2 1/2	12			(A)	3
1	2 1/2	10			Yes	
1	2 1/4	12	2	12	Yes	
1	2 1/2	12	2 1/4	12	Yes	
2	2	12			No	2 1/4
2	2 1/4	12			No	2 1/2
2	2 1/2	12			Yes	
2	2 1/2	12			Yes	
2	2 1/4	10	2	12	Yes	
2	2 1/2	12	2 1/4	12	Yes	
3 & 4	2 1/2	12			Yes	
3 & 4	2 1/2	10			Yes	
3 & 4	2 1/2	12	2 1/4	12	Yes	
3 & 4	2 1/4	12	2	12	Yes	
3 & 4	2 1/2	10	2 3/16	10	Yes	

Properties of Telescoping Perforated Tube						
Tube Size in.	Wall Thickness in.	U.S. Standard Gauge	Weight per Foot lbs.	Moment of Inertia in. <sup>4</sup>	Cross Sec. Area in. <sup>2</sup>	Section Modulus in. <sup>3</sup>
1 1/2 x 1 1/2	0.105	12	1.702	0.129	0.380	0.172
2 x 2	0.105	12	2.416	0.372	0.590	0.372
2 1/4 x 2 1/4	0.105	12	2.773	0.561	0.695	0.499
2 3/16 x 2 3/16	0.135	10	3.432	0.605	0.841	0.590
2 1/2 x 2 1/2	0.105	12	3.141	0.804	0.803	0.643
2 1/2 x 2 1/2	0.135	10	4.006	0.979	1.010	0.785

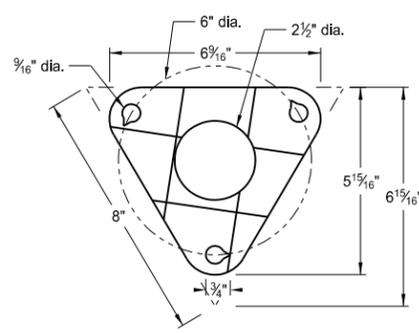
Top Post Receiver Data Table						
Square Post Sizes (B)	A	B	C	D	E	F
2 3/16"x10 ga.	1 9/64"	2 1/2"	3 1/32"	2 5/32"	1 33/64"	1 1/8"
2 1/2"x10 ga.	1 9/32"	2 1/2"	3 5/16"	5/8"	1 21/32"	1 3/4"



Anchor Unit and Post Assembly

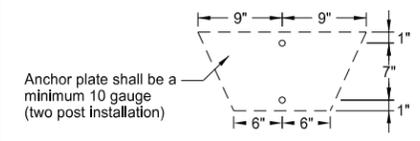


Multi-Directional Slip Base Anchor Unit and Post Sleeve Assembly



Bolt Retainer for Base Connection  
Bolt Retainer - 1/32" Reprocessed Teflon

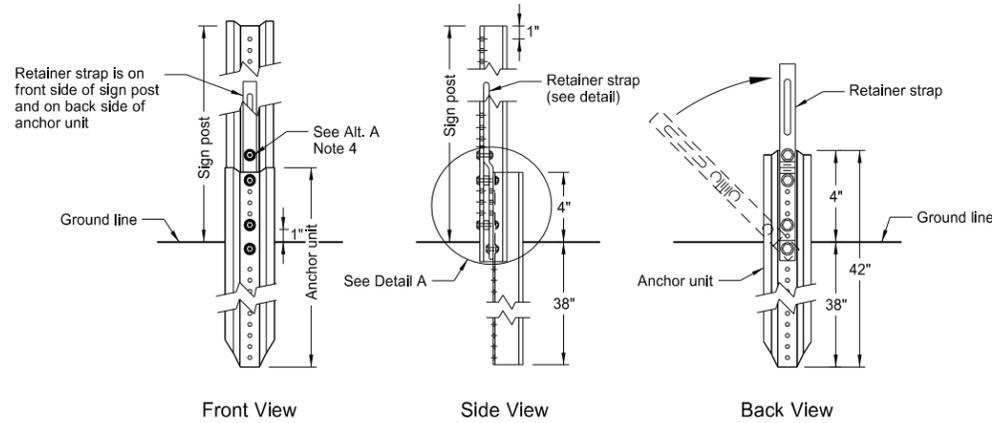
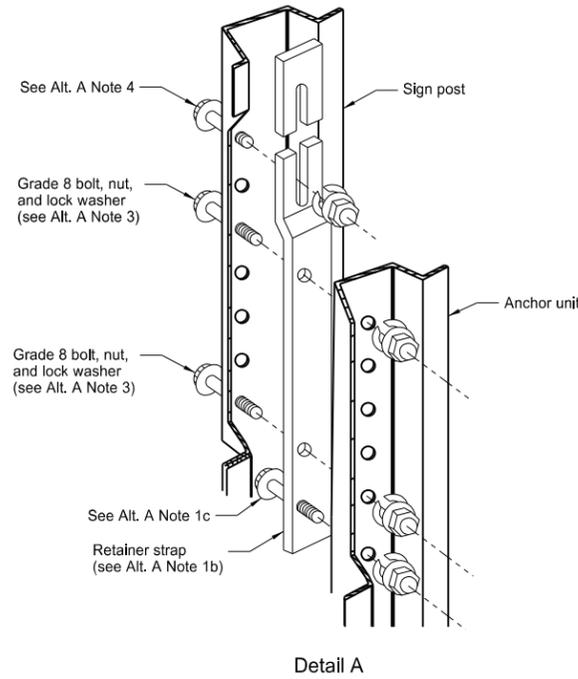
- (A) The breakaway base is required when the support is placed in weak soils. The Engineer shall determine if the soils are weak.  
(B) The 2 3/16"x10 ga. may be inserted into 2 1/2"x10 ga. for additional wind load.



Anchor plate shall be a minimum 10 gauge (two post installation)

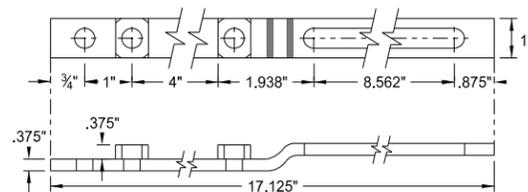
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2-28-14		
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DATE	CHANGE	

U-Channel Post

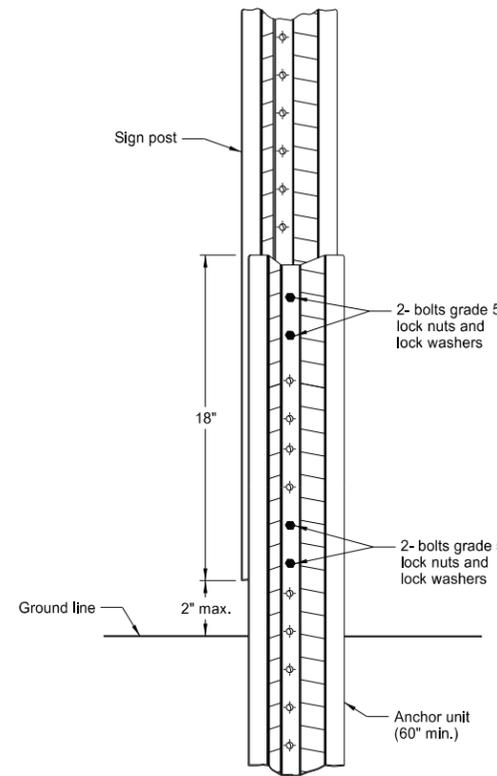


Breakaway U-Channel Detail Alternate A

A maximum of 2 posts shall be installed within 7'.

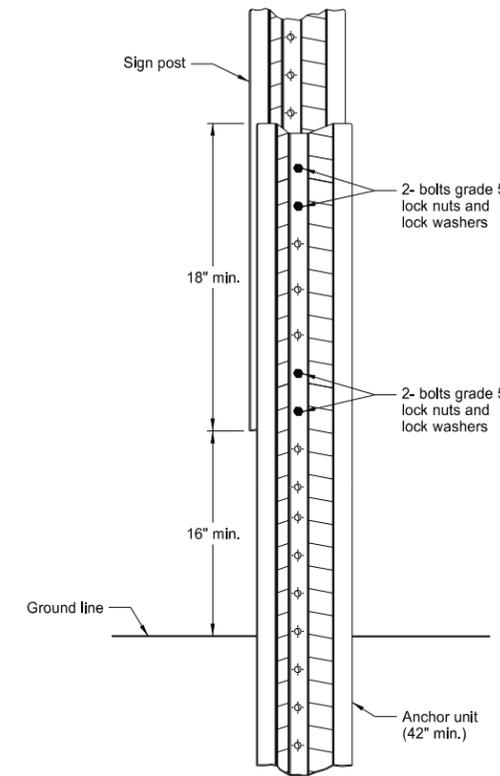


Retainer Strap Detail



Breakaway U-Channel Splice Detail Alternate B (2.5 and 3 lb/ft)

A maximum of 3 posts shall be installed within 7'.



Breakaway U-Channel Splice Detail Alternate C (2.5 and 3 lb/ft)

A maximum of 3 posts shall be installed within 7'.

Alternate A Steps of Installation:

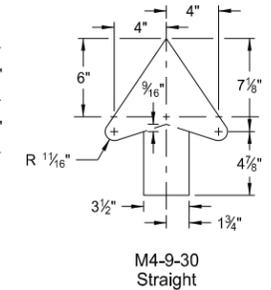
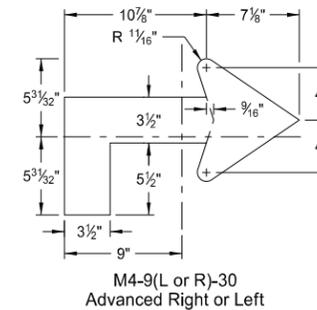
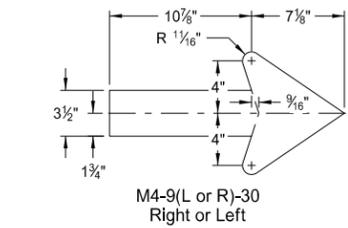
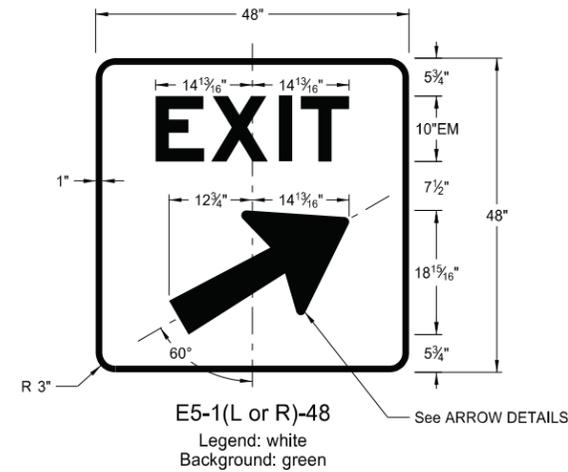
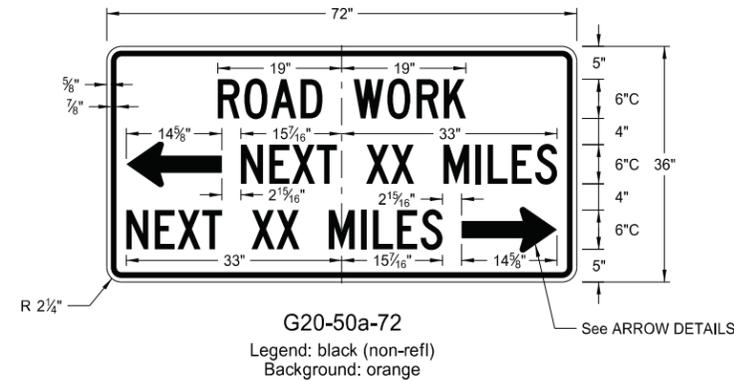
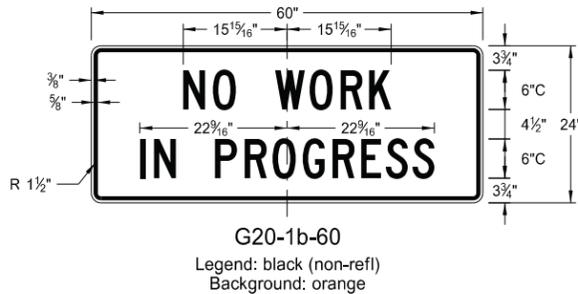
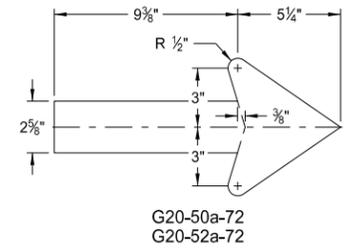
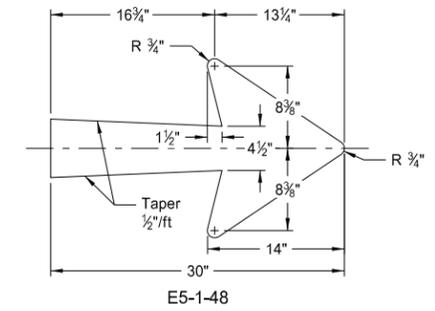
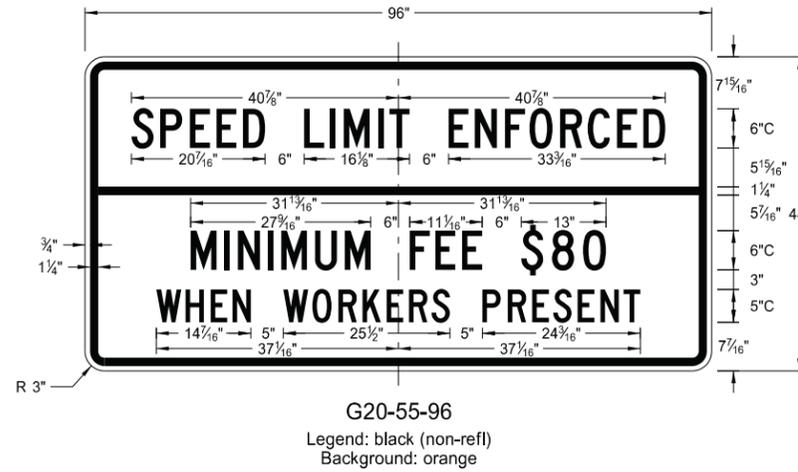
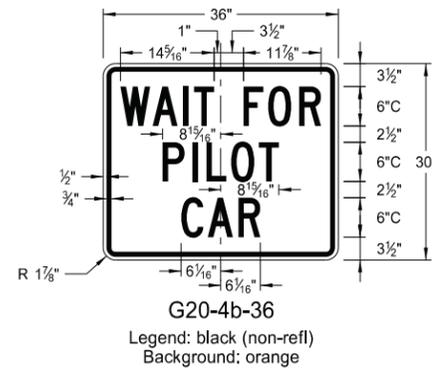
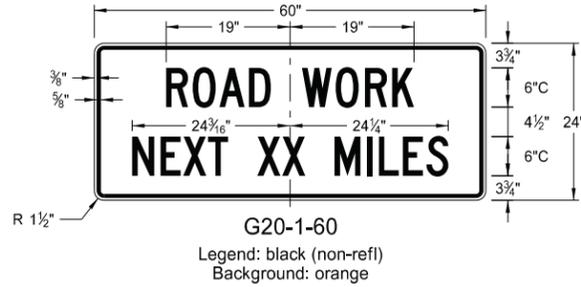
- Drive anchor unit to within 12" of ground level.
  - Proper assembly established by lining up the bottom hole of retainer strap with the 6th hole from the top of the anchor unit.
  - Assemble strap to back of anchor unit using 5/16"x2" bolt, lock washer and nut.
  - Rotate strap 90° to left.
- Drive anchor unit to 4" above ground.
  - Rotate strap to vertical position.
- Place 5/16"x2" bolt, lock washer and nut in bottom of sign post to facilitate alignment of sign post with proper hole in anchor unit.
  - Alternately tighten two connector bolts.
- Complete assembly by tightening 5/16"x2" bolt (this fastens sign post to retainer strap).
- The base post, strap and sign post shall be properly nested. Proper nesting occurs when all flat surfaces of the base post, strap, and sign post at the bolts have full contact across the entire width.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
2-28-14	
REVISIONS	
DATE	CHANGE

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CONSTRUCTION SIGN DETAILS  
TERMINAL AND GUIDE SIGNS

D-704-9



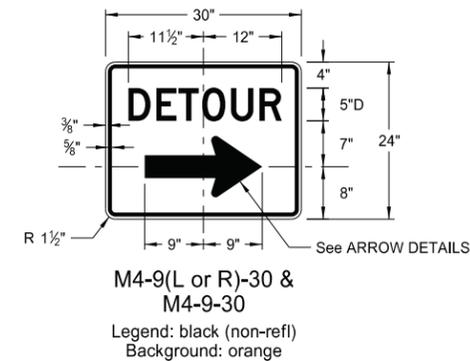
ARROW DETAILS

NOTES:

(A) Arrow may be right or left of the legend to indicate construction to the right or left.

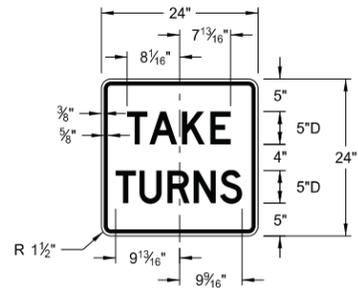
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-13-13	
REVISIONS	
DATE	CHANGE

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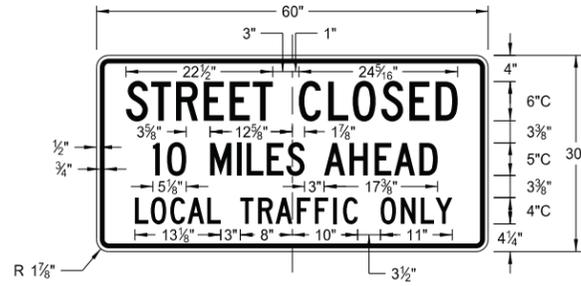


CONSTRUCTION SIGN DETAILS  
REGULATORY SIGNS

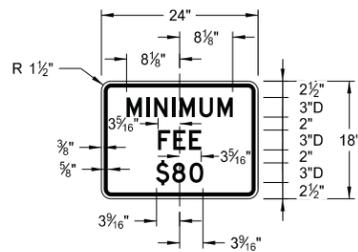
D-704-10



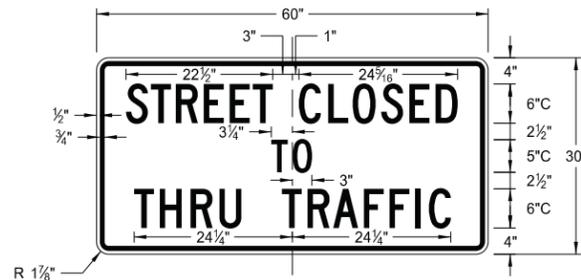
R1-50-24  
Legend: black (non-refl)  
Background: white



R11-3c-60  
Legend: black (non-refl)  
Background: white



R2-1a-24  
Legend: black (non-refl)  
Background: white



R11-4a-60  
Legend: black (non-refl)  
Background: white



R11-2a-48  
Legend: black (non-refl)  
Background: white

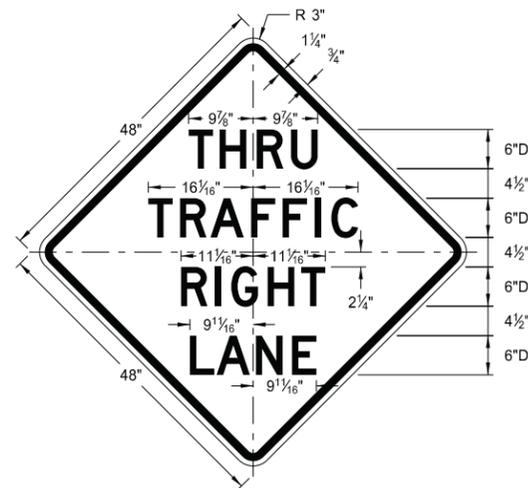
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-13-13	
REVISIONS	
DATE	CHANGE

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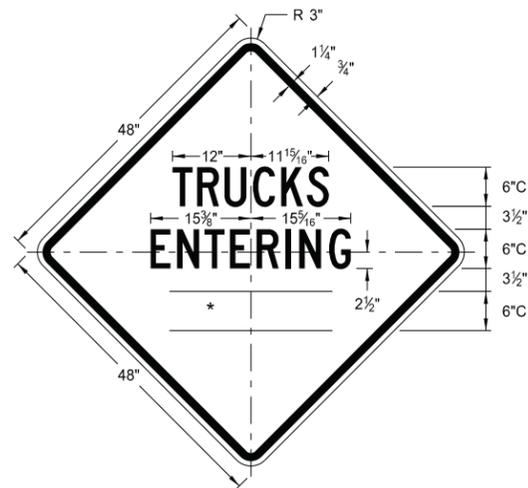
CONSTRUCTION SIGN DETAILS  
WARNING SIGNS

WORD	LETTER SPACING
AHEAD	Standard
200 FT	Standard
350 FT	Standard
500 FT	Standard
1000 FT	Reduce 40%
1500 FT	Reduce 40%
½ MILE	Reduce 50%
1 MILE	Standard

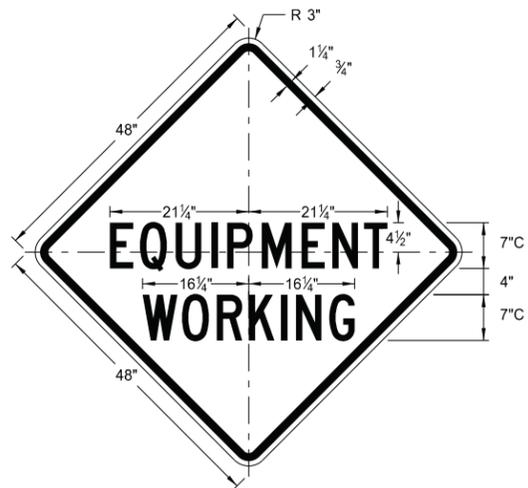
\* DISTANCE MESSAGES



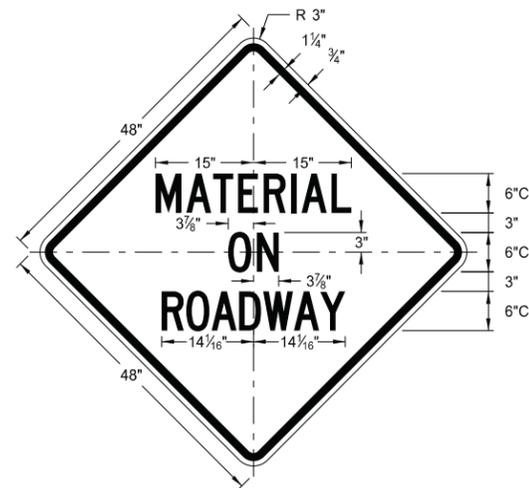
W5-8-48  
Legend: black (non-refl)  
Background: orange



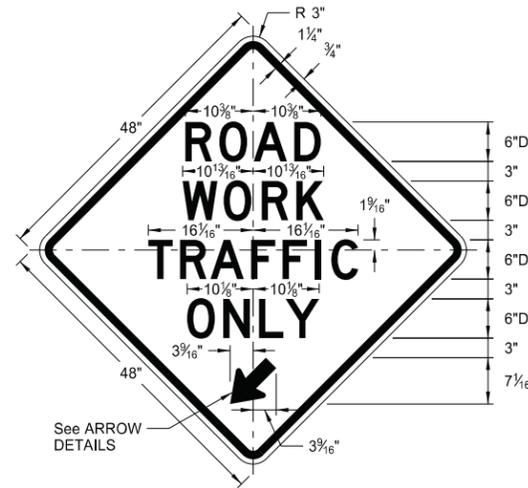
W8-54-48  
Legend: black (non-refl)  
Background: orange



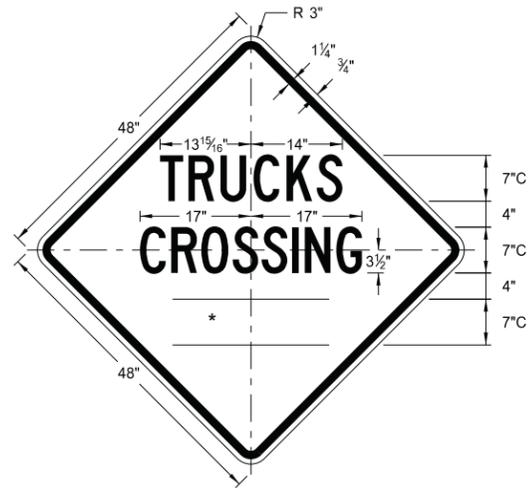
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Background: orange



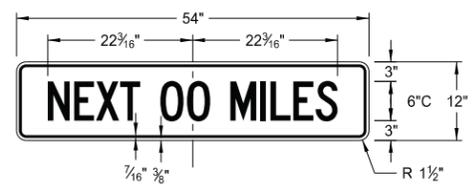
W21-51-48  
Legend: black (non-refl)  
Background: orange



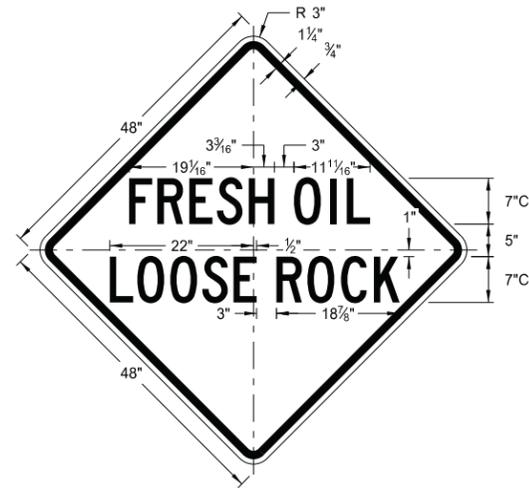
W5-9-48  
Legend: black (non-refl)  
Background: orange



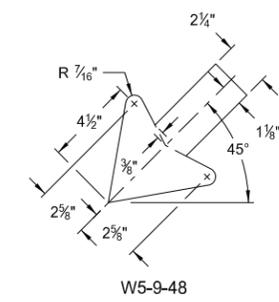
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Background: orange



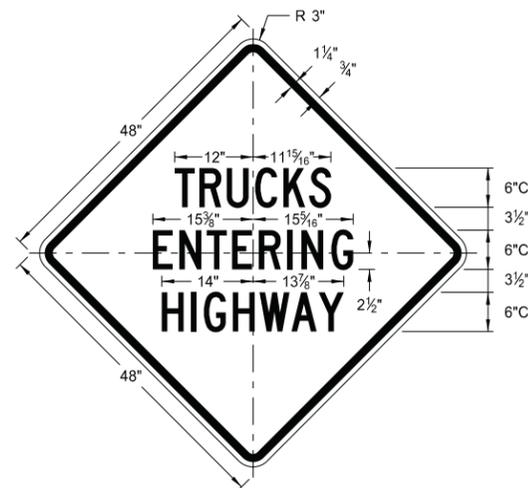
W20-52-54  
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Background: orange



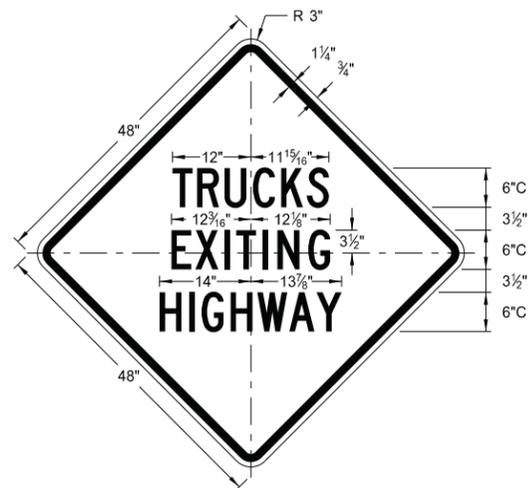
W22-8-48  
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Background: orange



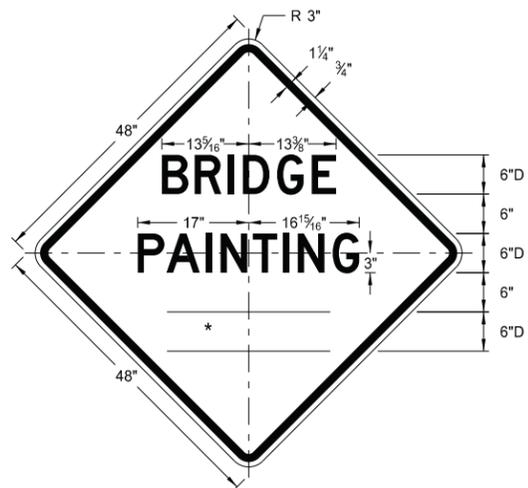
W5-9-48  
ARROW DETAILS



W8-53-48  
Legend: black (non-refl)  
Background: orange



W8-56-48  
Legend: black (non-refl)  
Background: orange

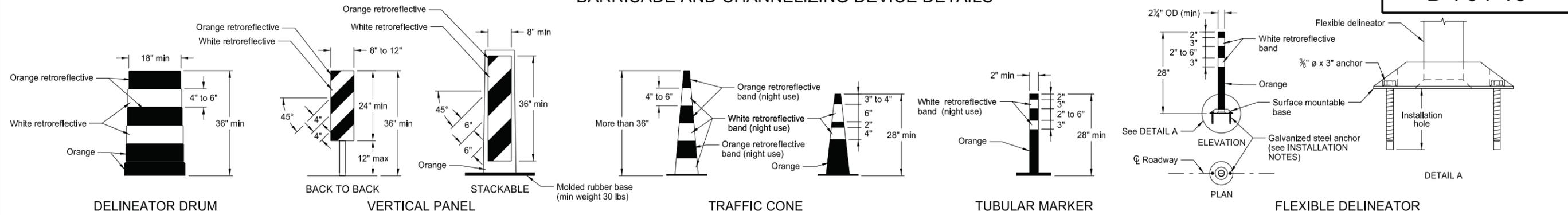


W21-50-48  
Legend: black (non-refl)  
Background: orange

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-13-13	
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BARRICADE AND CHANNELIZING DEVICE DETAILS



The markings on drums shall be horizontal, circumferential, alternating orange and white retroreflective stripes 4" to 6" wide. Each drum shall have a minimum of two orange and two white stripes with the top stripe being orange. Any nonretroreflective spaces between the horizontal orange and white stripes shall not exceed 3" wide. Stripes shall not be placed on ribs or indentations in the drum. Drums shall have closed tops that will not allow collection of construction debris or other debris. Ballast shall not be placed on the top of a drum.

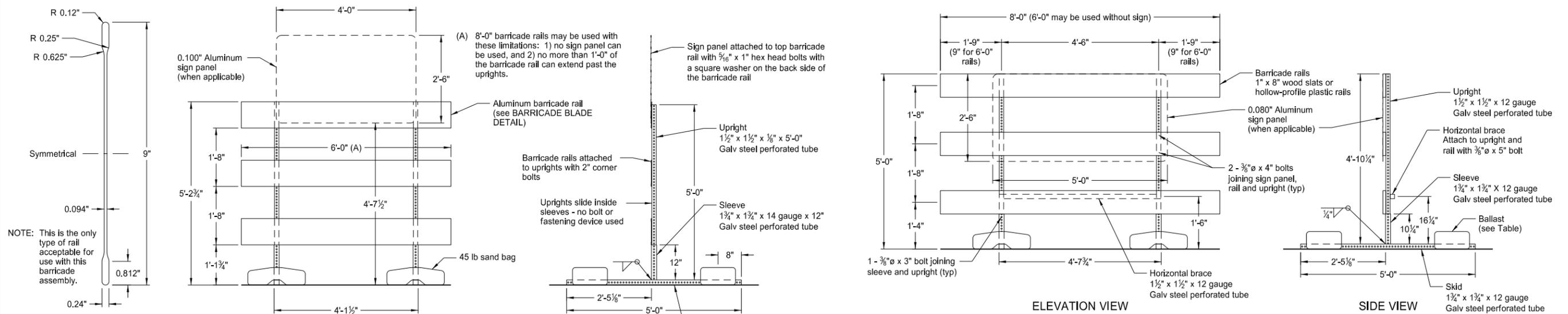
Markings for vertical panels shall be alternating orange and white retroreflective stripes, sloping downward in the direction vehicular traffic is to pass. Retroreflective sheeting shall be placed on both sides of panel and shall have a minimum of 270 square inches of retroreflective area facing vehicular traffic. Where the height of the retroreflective material on the vertical panel is 36 inches or more, a stripe width of 6 inches shall be used.

Retroreflectization of cones more than 36" in height shall be provided by alternating orange and white retroreflective stripes. Each cone shall have a minimum of two orange and two white stripes with the top stripe being orange. Any nonretroreflective space between the orange and white stripes shall not exceed 3" wide.

Retroreflectization of tubular markers more than 42" in height shall be provided by alternating four 4" to 6" wide orange and white stripes with the top stripe being orange.

INSTALLATION NOTES:

1. Drill installation holes to diameter and depth as required by manufacturer's specifications.
2. For removal, remove anchors and fill installation hole with an epoxy designed to bond to pavement surface.
3. In lieu of bolted down base, the contractor may use an 8" x 8" butyl pad or hot melt butyl. Butyl shall be removed as close as possible to pavement surface.

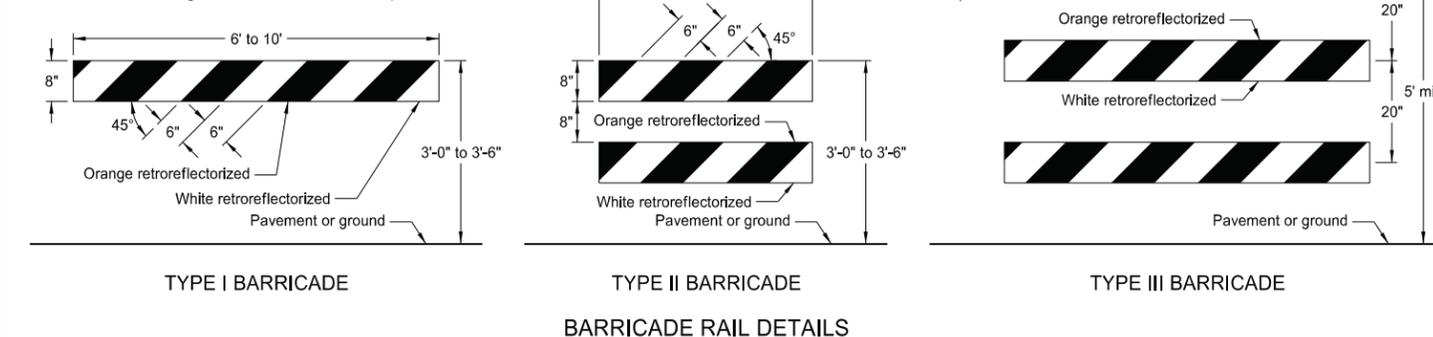


BARRICADE BLADE DETAIL

BARRICADE ASSEMBLY DETAIL (Aluminum Barricade Rails)

BARRICADE ASSEMBLY DETAIL (Wood or Plastic Rails)

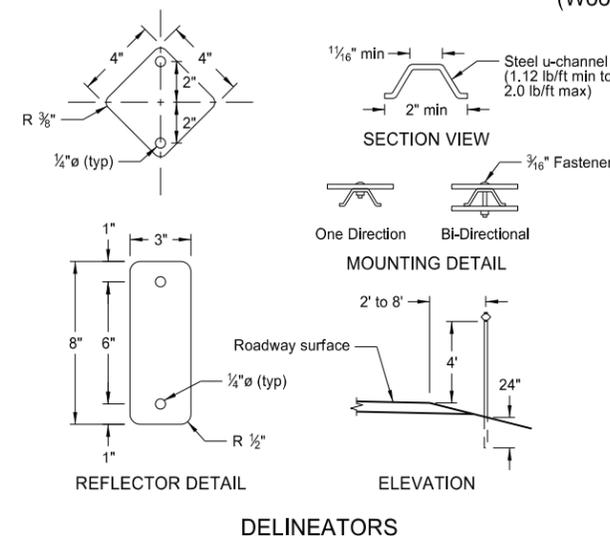
NOTE: Markings for barricades shall be alternating orange and white retroreflective stripes, sloping downward in the direction traffic is to pass. Retroreflective sheeting shall be placed on both sides of the rails and shall have a minimum of 270 square inches of visible retroreflective area facing vehicular traffic. When the barricade length is less than 36", the rail stripe width shall be 4".



TYPE I BARRICADE

TYPE II BARRICADE BARRICADE RAIL DETAILS

TYPE III BARRICADE



MINIMUM BALLAST (For each side of barricade support)

Without Sign	4 - 25 lb sandbags
With Sign	6 - 25 lb sandbags

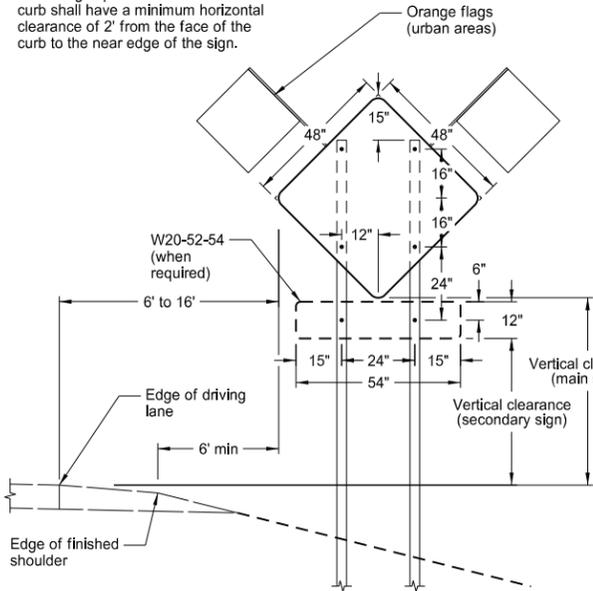
Note: The number of sandbags are based on a wind speed of 55 MPH. The sandbags are assumed to be placed at or near the ends of the skids.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-3-13	
REVISIONS	
DATE	CHANGE

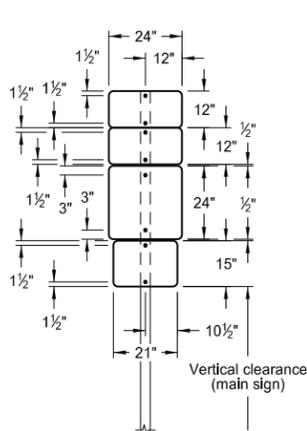
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CONSTRUCTION SIGN PUNCHING AND MOUNTING DETAILS

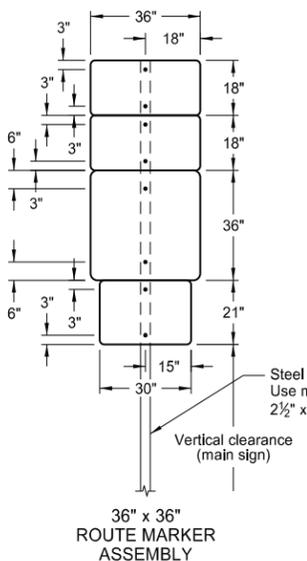
Note: Signs placed in sections with curb shall have a minimum horizontal clearance of 2' from the face of the curb to the near edge of the sign.



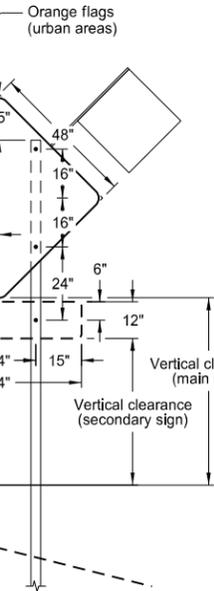
TYPICAL SECTION  
(48" x 48" diamond warning sign shown)



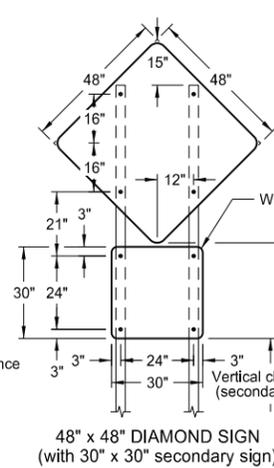
24" x 24" ROUTE MARKER ASSEMBLY



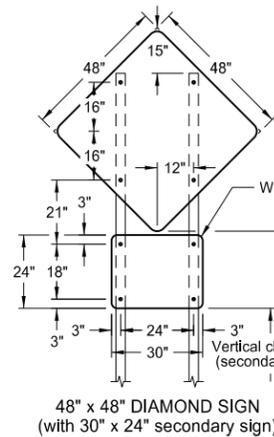
36" x 36" ROUTE MARKER ASSEMBLY



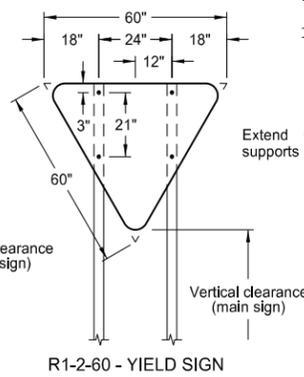
18" x 18" DIAMOND SIGN



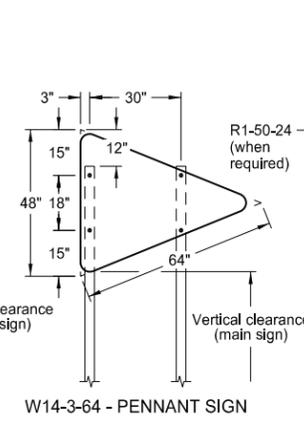
48" x 48" DIAMOND SIGN  
(with 30" x 30" secondary sign)



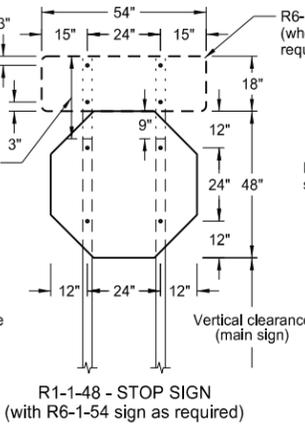
48" x 48" DIAMOND SIGN  
(with 30" x 24" secondary sign)



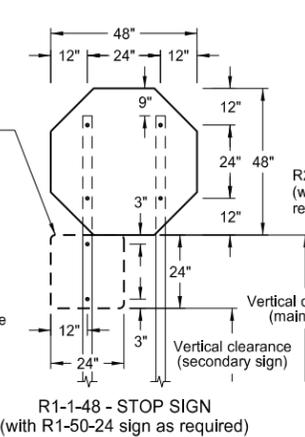
R1-2-60 - YIELD SIGN



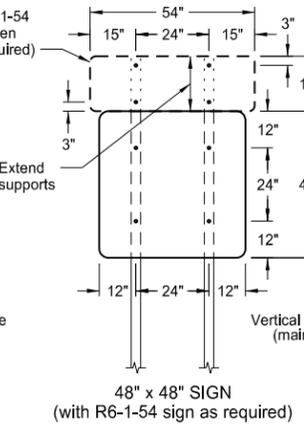
W14-3-64 - PENNANT SIGN



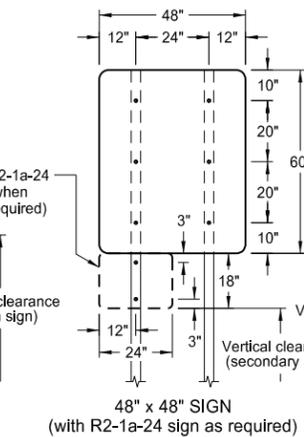
R1-1-48 - STOP SIGN  
(with R6-1-54 sign as required)



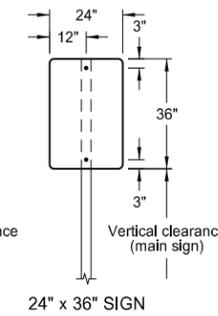
R1-1-48 - STOP SIGN  
(with R1-50-24 sign as required)



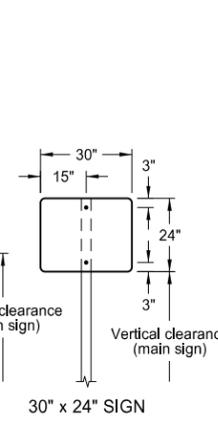
48" x 48" SIGN  
(with R6-1-54 sign as required)



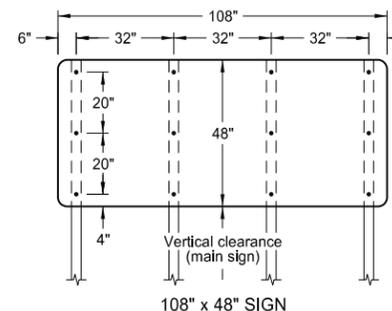
48" x 48" SIGN  
(with R2-1a-24 sign as required)



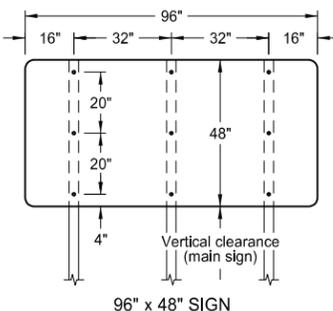
24" x 36" SIGN



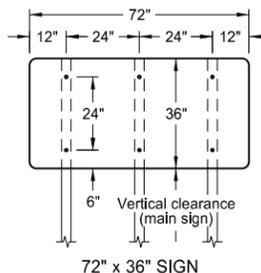
30" x 24" SIGN



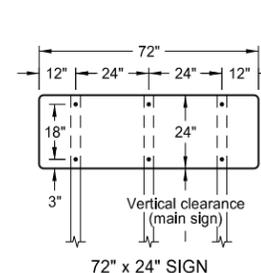
108" x 48" SIGN



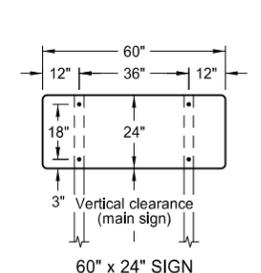
96" x 48" SIGN



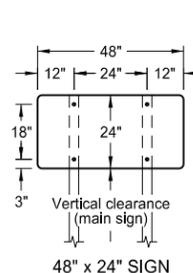
72" x 36" SIGN



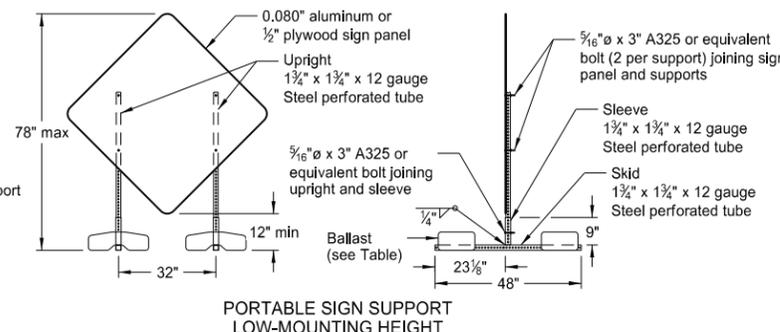
72" x 24" SIGN



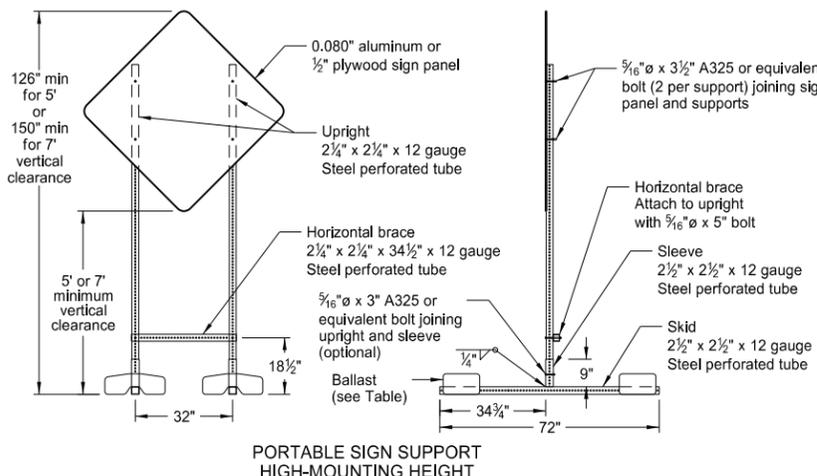
60" x 24" SIGN



48" x 24" SIGN



PORTABLE SIGN SUPPORT  
LOW-MOUNTING HEIGHT



PORTABLE SIGN SUPPORT  
HIGH-MOUNTING HEIGHT

NOTES:

1. Sign Supports: Supports shall be galvanized or painted. Minimum post sizes are 2.5 lb/ft u-channel or 2" x 2" x 12 gauge steel perforated tube, except where noted. When installing signs on u-channel, the minimum post size for assemblies containing a secondary sign is 3.0 lb/ft. Post sizes are based on a wind speed of 55 MPH.

Signs over 50 square feet should be installed on 2 1/2" x 2 1/2" perforated tube supports as a minimum.

Guy wires shall not be attached to sign supports. Wind beams may be attached to u-posts behind the sign panels.

2. Sign Panels: Provide sign panels made of 0.100" aluminum, 1/2" plywood, or other approved material, except where noted. All holes to be punched round for 3/8" bolts.

3. Alternate Messages: The signs that have alternate messages may have these alternate messages placed on a reflectorized plate (without a border) and installed and removed as required. (i.e. "Left" and "Right" message on a lane closure sign)

4. Route Marker Auxiliary Signs: Provide route marker auxiliary signs, such as the cardinal direction and directional arrows, with a background and legend that match the route marker they are used with:

Interstate - white legend on blue background  
Interstate Business Loop - white legend on green background  
US and State - black legend on white background  
County - yellow legend on blue background

5. Vertical Clearance: Install signs with a vertical clearance of 5'-0" (see TYPICAL SECTION.) In areas where parking or pedestrian movements are likely or the view of the sign may be obstructed, install signs with a vertical clearance of 7'-0" from the top of the curb or from the near edge of the driving lane in absence of a curb.

The vertical clearance to secondary signs is 1'-0" less than the vertical clearance as stated above.

Large signs having an area exceeding 50 square feet shall have a minimum clearance of 7'-0" from the ground at the post.

6. Portable Signs: Provide portable signs that meet the vertical clearance as stated above. Use portable signs when it is necessary to place signs within the pavement surface.

When portable signs are used for 5 days or less, low-mounting height (minimum 12" vertical clearance) sign supports may be used as long as the view of the sign is not obstructed. Time delays caused by unforeseen circumstances, such as equipment breakdown, rain, subgrade failures, etc., will not accrue towards the 5 day period. The R9-8 through R9-11a series, W1-5 through W1-8 series, M4-10, and E5-1 may be used for longer than 5 days.

Signs mounted to the portable sign supports shown in the LOW-MOUNTING HEIGHT and HIGH-MOUNTING HEIGHT Details shall have a maximum surface area of 16 square feet.

MINIMUM BALLAST  
(For each side of sign support base)

Sign Panel Mounting Height (ft)	Number of 25 lb sandbags for 4' x 4' sign panel
1'	6
5'	8
7'	10

Note: The number of sandbags are based on a wind speed of 55 MPH. The sandbags are assumed to be placed at or near the ends of the skids.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-4-13	
REVISIONS	
DATE	CHANGE
11-14-13	Revised Note 6.

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ROAD CLOSURE LAYOUTS

Notes

- Variables
  - S = Numerical value of speed limit or 85th percentile.
  - W = The width of taper.
  - L = Minimum length of taper, or S x W for freeways, expressways, and all other roads with speeds of 45 mph or greater, or  $W \times S^2/60$  for urban, residential, and other streets with speeds of 40 mph or less.
- Barricades placed on roadway shall be on a moveable assembly. Signs placed on roadway shall be placed on skid mounted assemblies.
- Delineator drums, barricades or cones used for tapering traffic shall be spaced at the dimension "S". Delineator drums or cones used for tangents shall be spaced at 2 times dimension "S".
- Sequencing Arrow Panels
  - Panels should normally be placed at the beginning of the taper. Where shoulder width does not provide sufficient room, the panel should be moved closer to the work area so that it can be placed on the roadway surface. See Shoulder Closure Standard Drawing.
  - Type A shall be used on roadways with slow moving traffic speeds and low volume (25 mph or less and 750 ADT or less).
  - Type B shall be used on roadways with moderate traffic speeds and volumes (40 mph or less and 5000 ADT or less).
  - Type C shall be used on roadways with high traffic speeds and volumes (over 40 mph or over 5000 ADT).
- The speed limit shall be re-established. The exact speed limit shall be determined in the field, dependent on location and conditions.
- The reduced speed limit shall be determined dependent on the in place speed limit before construction. The speed limit reduction should not exceed 10 mph below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 mph. In this case, the speed limit reduction shall not exceed 30 MPH. Where speed limits are to be reduced more than 30 MPH, a second speed limit sign shall be installed with the desired speed reduction but shall not exceed 30 MPH. The second speed limit sign shall be placed at 1/2 B.
- Use when work area is 1 mile or longer.
- When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
- Existing speed limit signs within a reduced speed zone shall be covered.
- Where necessary, safe speed to be determined by the Engineer.
- The contractor has the option of using portable sign supports in lieu of post mounted signs in accordance with the NDDOT Standard Specifications.
- G20-55-96 sign is not required if this standard is part of other traffic control layouts, or the work is less than 15 days.

Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

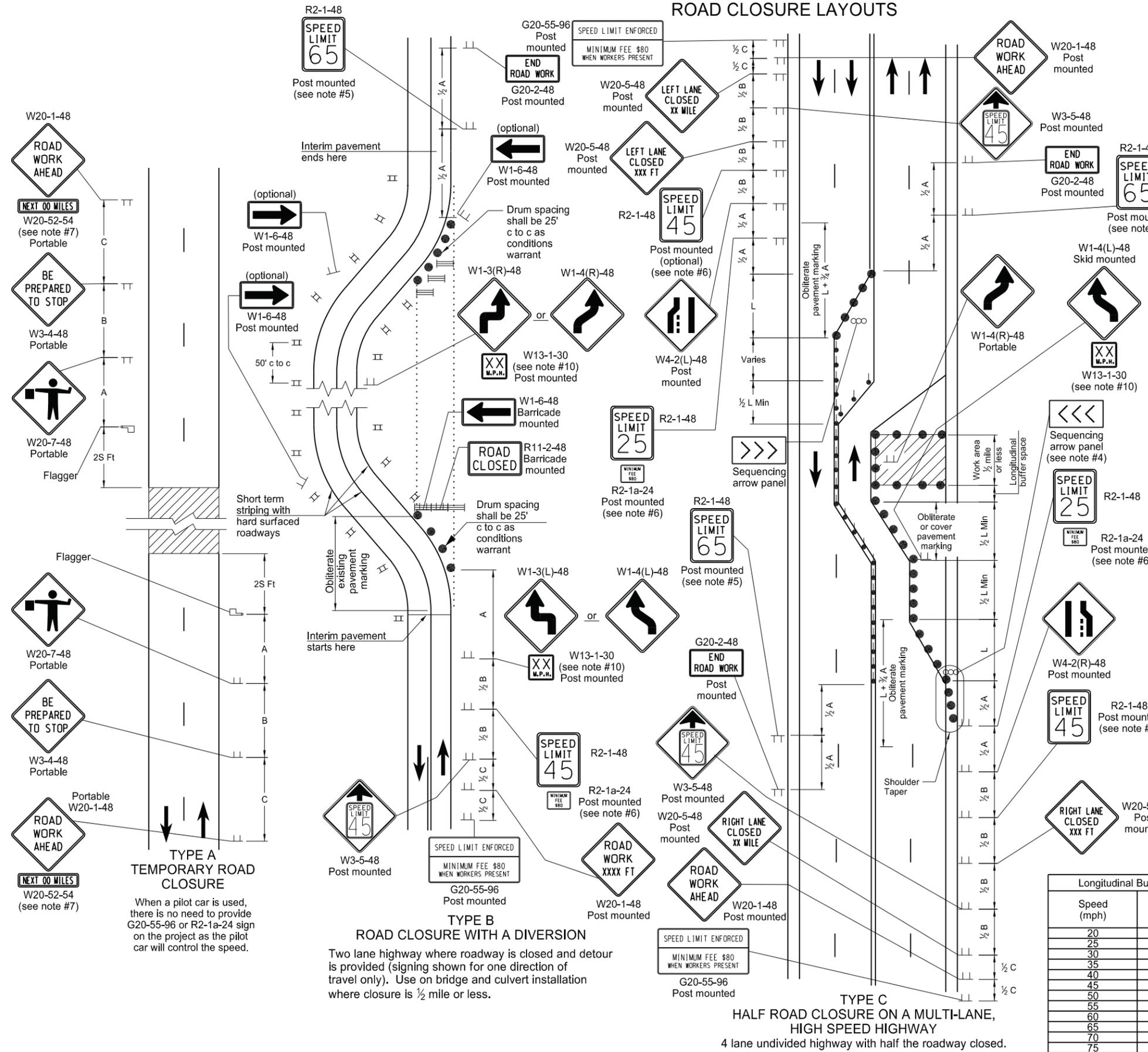
**KEY**

- Type III barricade
- Sign
- Delineator drum
- Tubular markers
- Work area
- Flagger
- Sequencing arrow panel
- Vertical panels back to back

Speed (mph)	Length Min (feet)
20	115
25	155
30	200
35	250
40	305
45	360
50	425
55	495
60	570
65	645
70	730
75	820

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
REVISIONS	
DATE	CHANGE

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**TYPE A TEMPORARY ROAD CLOSURE**  
When a pilot car is used, there is no need to provide G20-55-96 or R2-1a-24 sign on the project as the pilot car will control the speed.

**TYPE B ROAD CLOSURE WITH A DIVERSION**  
Two lane highway where roadway is closed and detour is provided (signing shown for one direction of travel only). Use on bridge and culvert installation where closure is 1/2 mile or less.

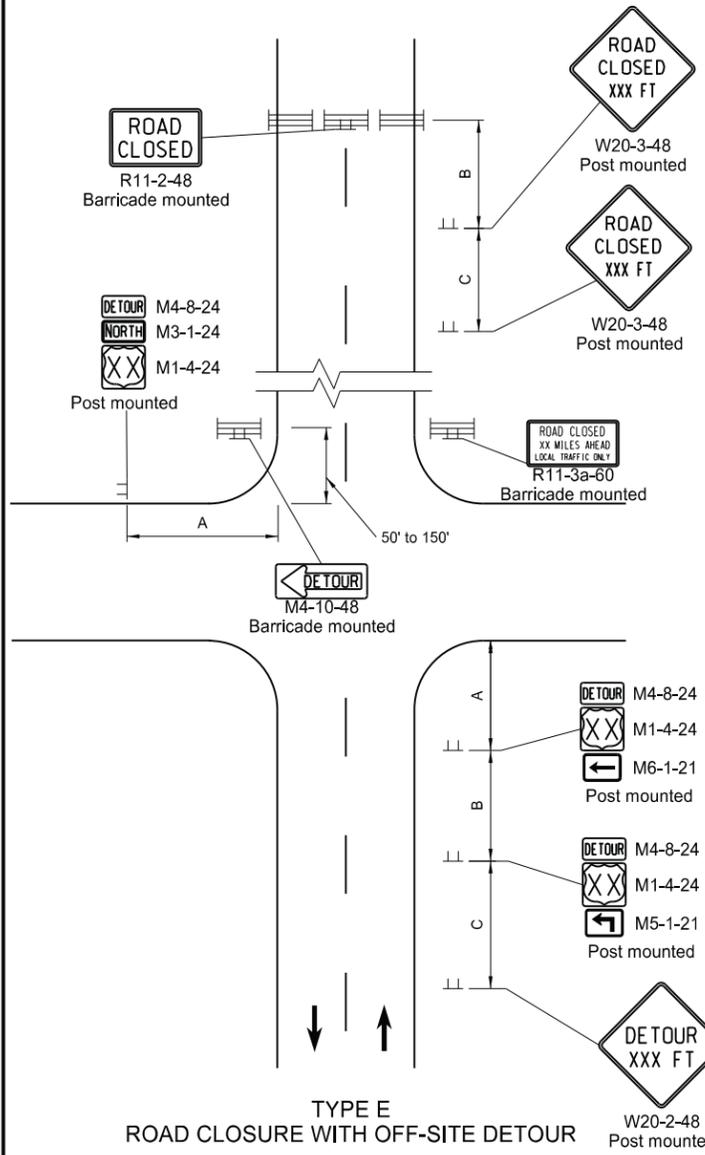
**TYPE C HALF ROAD CLOSURE ON A MULTI-LANE, HIGH SPEED HIGHWAY**  
4 lane undivided highway with half the roadway closed.

# ROAD CLOSURE AND LANE CLOSURE ON A TWO WAY ROAD LAYOUTS

D-704-19

**Notes**

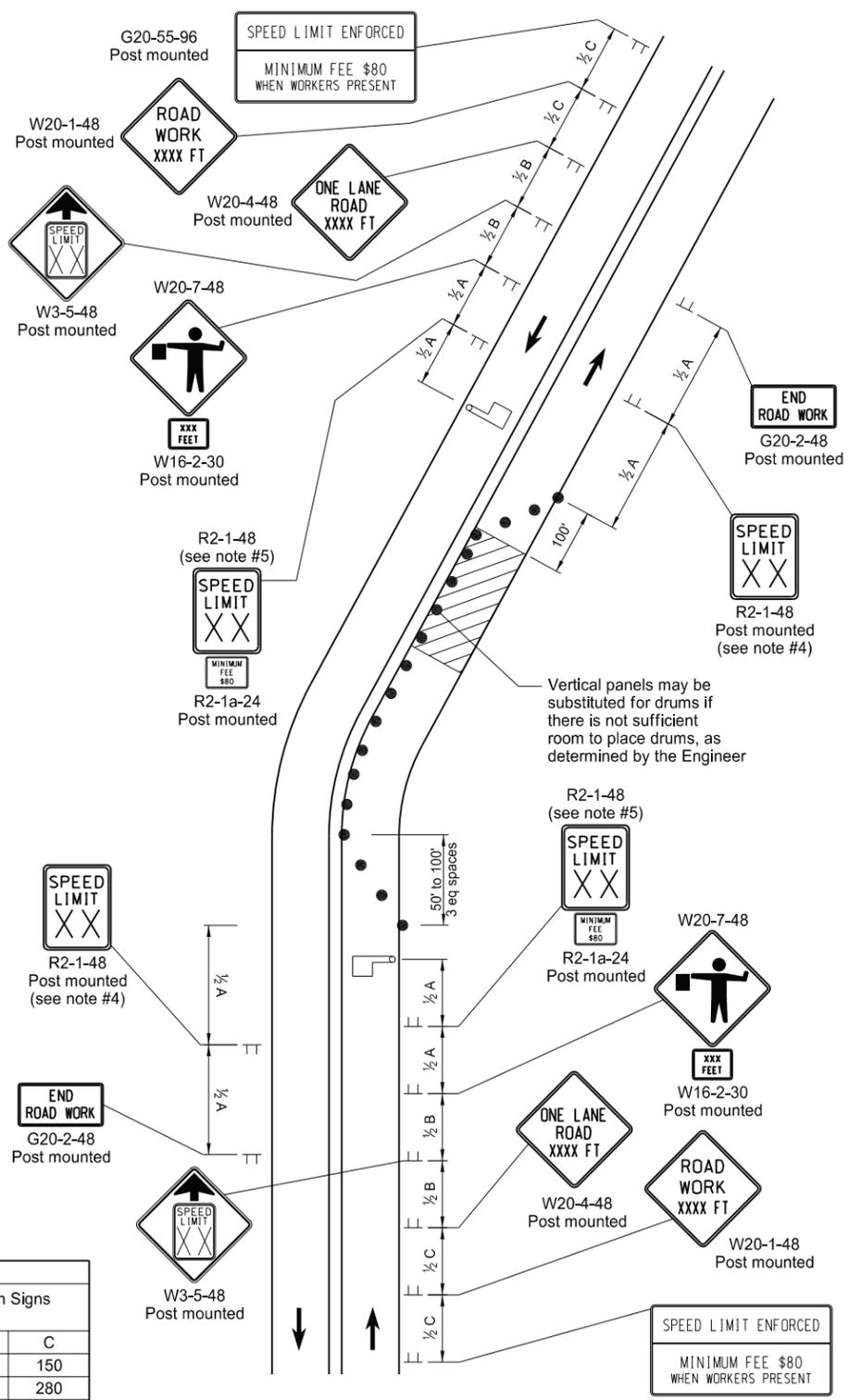
- Variables  
 S = Numerical value of speed limit or 85th percentile.  
 W = The width of taper  
 L = Minimum length of taper, or S x W for freeways, expressways, and all other roads with speeds of 45 mph or greater, or W x S<sup>2</sup>/60 for urban, residential, and other streets with speeds of 40 mph or less.
- Barricades placed on roadway shall be on a moveable assembly. Signs placed on the roadway shall be placed on skid mounted assemblies.
- Delineator drums used for tapering traffic shall be placed at 3 equal spaces. Delineator drums for tangents shall be spaced at 2 times dimension "S".
- The speed limit shall be re-established. The exact speed limit shall be determined in the field, dependent on location and conditions.
- The reduced speed limit shall be determined dependent on the in place speed limit before construction. The speed limit reduction should not exceed 10 mph below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 mph. In this case, the speed limit reduction shall not exceed 30 MPH. Where speed limits are to be reduced more than 30 MPH, a second speed limit sign shall be installed with the desired speed reduction but shall not exceed 30 MPH. The second speed limit sign shall be placed at 1/2 B.
- When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
- Existing speed limit signs within a reduced speed zone shall be covered.
- Where necessary, safe speed to be determined by the Engineer.
- The contractor has the option of using portable sign supports in lieu of post mounted signs in accordance with the NDDOT Standard Specifications.
- G20-55-96 or R2-1a-24 sign are not required when a pilot car operation is used, if this standard is part of other traffic control layouts, or the work is less than 15 days.
- When highway-rail grade crossings exist either within or in the vicinity of the roadway work activities:
  - Extra care shall be taken to minimize the probability of conditions being created, either by lane restrictions, flagging or other operations, where vehicles might be stopped within the highway-rail grade crossing (considered as being 15 feet on either side of the closest and farthest rail.)
  - A "Do Not Stop on Tracks" sign (R8-8-24) should be placed near the cross buck in each direction while the lane closure is in the vicinity of the tracks.
  - A buffer space between the work zone and the lane closure transition should be extended upstream of the highway-rail grade crossing so a queue created by the flagging operation will not extend across the highway-rail grade crossing.
  - If the queuing of vehicles across active rail tracks cannot be avoided, a flagger shall be provided at the highway-rail grade crossing to prevent vehicles from stopping within the highway-rail grade crossing, even if automatic warning devices are in place.



**TYPE E  
ROAD CLOSURE WITH OFF-SITE DETOUR**

Used where a road is closed beyond a detour point. Signing shown for one direction only. Sign not shown on detour shall be shown in plans and installed and maintained by the contractor.

Road Type	ADVANCE WARNING SIGN SPACING		
	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500



**TYPE F  
LANE CLOSURE ON A TWO ROAD USING FLAGGERS**

Two lane highway with one lane closed. Flagger is at a point where it is visible to approaching traffic.

**KEY**

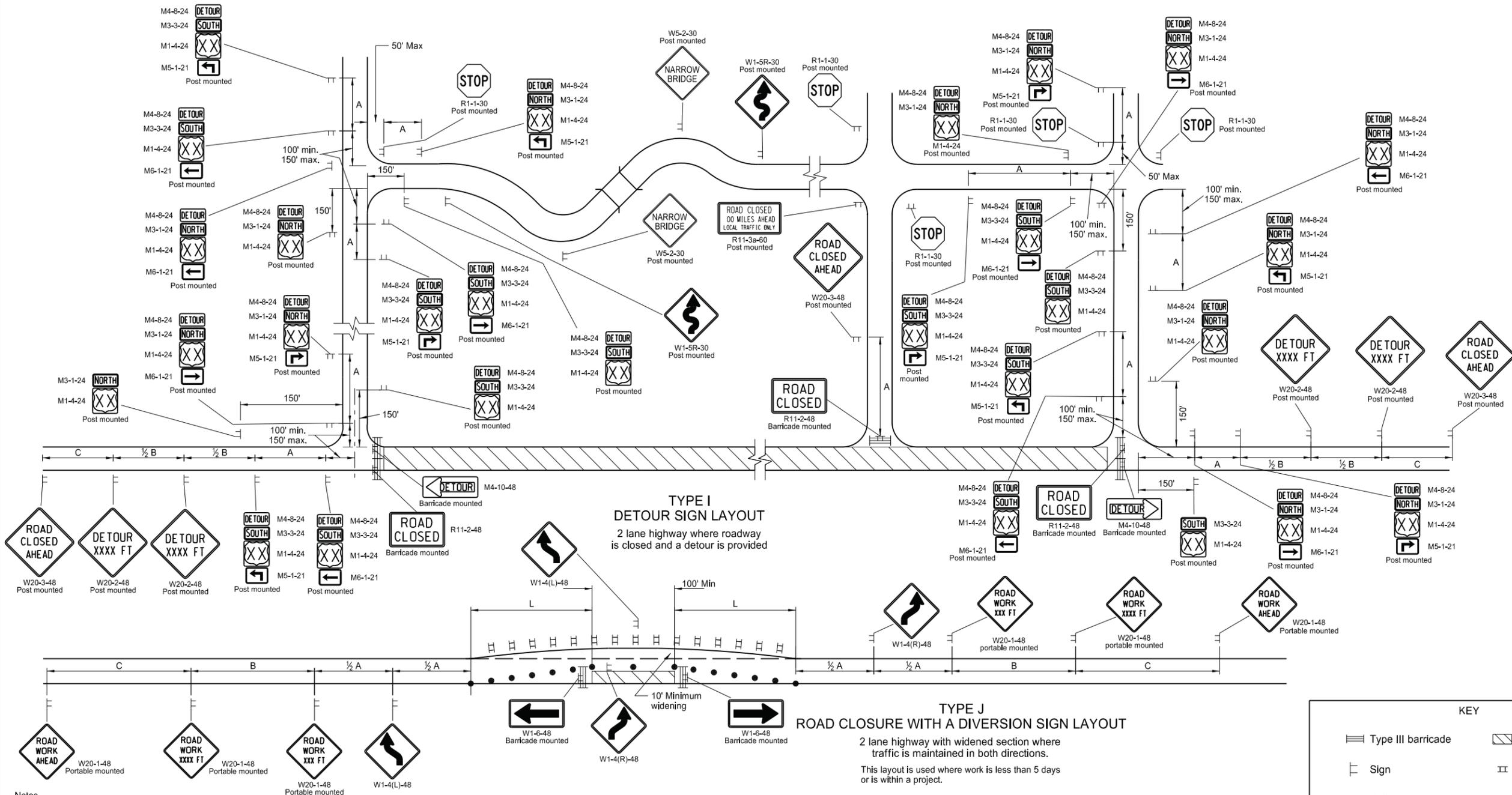
- Delineator Drum
- ▬ Sign
- ▬ Type III Barricade
- ▨ Work/Hazard Area
- ☞ Flagger

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
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DATE	CHANGE
3-13-14	Revised Sign Cell "ROAD WORK XXX FT"

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**Roger Weigel**  
 Registration Number  
 PE-2930,  
 on 03/13/14 and the original document is stored at the  
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# DETOUR AND ROADWAY DIVERSION SIGN LAYOUTS

D-704-21



- Notes**
- Variables  
S=Numerical value of speed limit or 85th percentile. W=The width of taper.  
L=Minimum length of taper, or  $S \times W$  for freeways, expressways, and all other roads with speeds of 45 mph or greater, or  $W \times S^2 / 60$  for urban, residential, and other streets with speeds of 40 mph or less.
  - Barricades placed on roadway shall be on a moveable assembly. Signs placed on roadway shall be placed on skid mounted assemblies.
  - Delineator drums and vertical panels used for tapering traffic shall be spaced at dimension "S". Delineator drums, tubular markers and vertical panels used for tangents shall be spaced at 2 times "S". The reduced speed limit shall be determined dependent on the in place speed limit before construction. The speed limit reduction should not exceed 10 mph below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 MPH. In this case, the speed limit reduction shall not exceed 30 MPH. Where speed limits are to be reduced more than 30 MPH, a second speed limit sign shall be installed with the desired speed reduction but shall not exceed 30 MPH. The second speed limit sign shall be placed at  $\frac{1}{2}$  B.
  - When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
  - Existing speed limit signs within a reduced speed zone shall be covered.
  - Obliterated or covered pavement marking shall be paid for as Obliteration of Pavement Marking. The covering shall be approved by the engineer.
  - The contractor has the option of using portable sign supports in lieu of post mounted signs in accordance with the NDDOT Standard Specifications.

- A W24-1-48 sign may be used in place of the double reverse curve signs if the tangent between tapers is less than 60'.

**KEY**

	Type III barricade		Work area
	Sign		Vertical panels back to back
	Delineator drum		

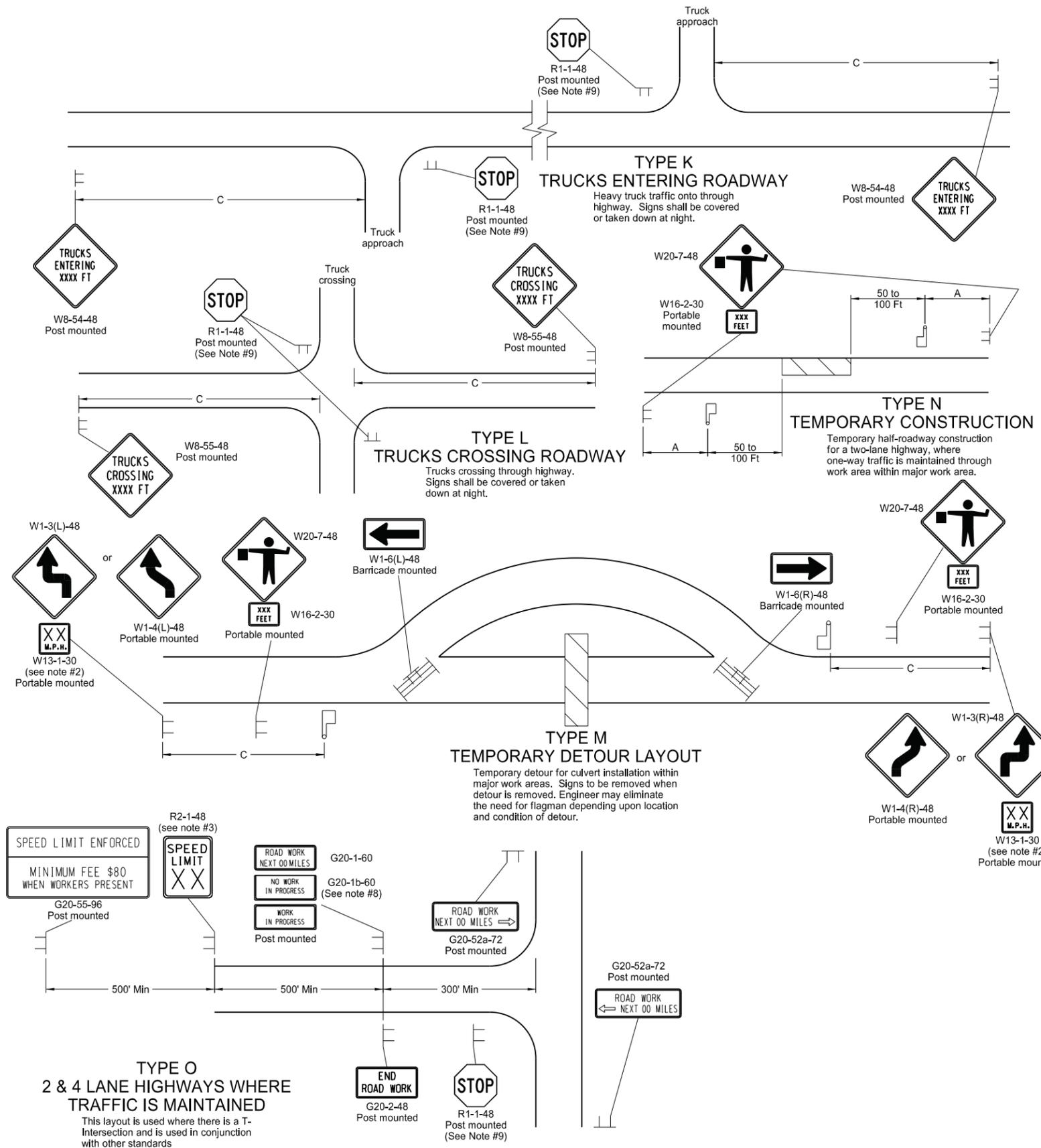
ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
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# CONSTRUCTION TRUCK AND TEMPORARY DETOUR LAYOUTS

D-704-22



- Notes
- Barricades placed on roadway shall be on a moveable assembly. Signs placed on the roadway shall be placed on skid mounted assemblies. Where necessary, safe speed to be determined by the Engineer.
  - The reduced speed limit shall be determined dependent on the in place speed limit before construction. The speed limit reduction should not exceed 10 mph below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 mph. In this case, the speed limit reduction shall not exceed 30 MPH. Where speed limits are to be reduced more than 30 MPH, a second speed limit sign shall be installed with the desired speed reduction but shall not exceed 30 MPH. The second speed limit sign shall be placed at 1/2 B.
  - When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
  - Existing speed limit signs within a reduced speed zone shall be covered. Obliterated or covered pavement marking shall be paid for as Obliteration of Pavement Marking. The covering shall be approved by the engineer.
  - The contractor has the option of using portable sign supports in lieu of post mounted signs in accordance with the NDDOT Standard Specifications.
  - The contractor shall install the G20-1b-60 sign when work is suspended for winter.
  - If existing stop sign is in place, a 48" stop sign is not required.
  - G20-55-96 sign is not required if this standard is part of other traffic control layouts with this sign or the work is less than 15 days.

KEY

- Type III barricade
- Work area
- Sign
- Flagger

ADVANCE WARNING SIGN SPACING

Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION  
9-27-13

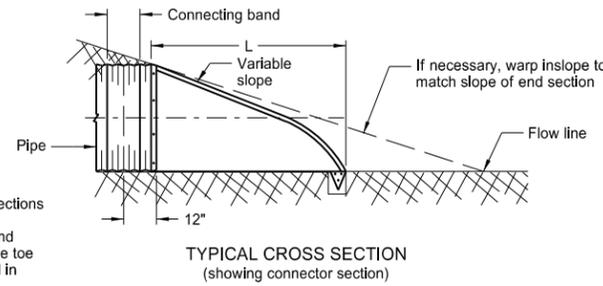
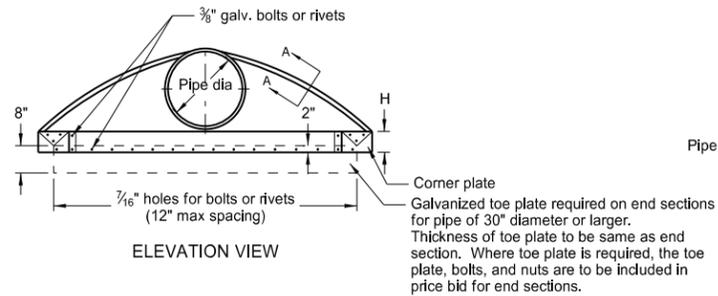
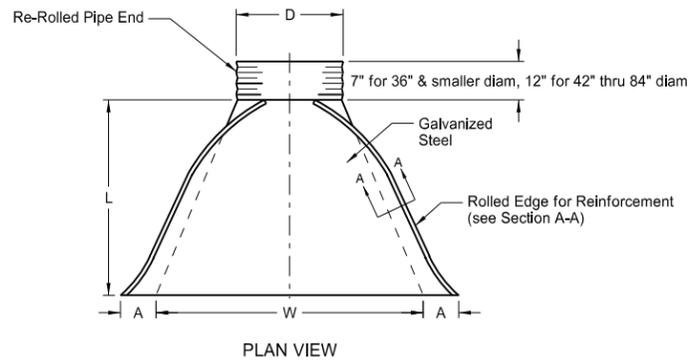
REVISIONS

DATE	CHANGE

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# ROUND CORRUGATED STEEL PIPE CULVERTS AND END SECTIONS

D-714-4



PIPE DIA. IN	GALV. THICK.	END SECTION DIMENSIONS					APPROX. SLOPE	BODY PIECE
		A IN	B IN	H IN	L IN	W IN		
15	0.064	7	8	6	26	30	2 1/2:1	1
18	0.064	8	10	6	31	36	2 1/2:1	1
24	0.064	10	13	6	41	48	2 1/2:1	1
30	0.079	12	16	8	51	60	2 1/2:1	1 or 2
36	0.079	14	19	9	60	72	2 1/2:1	2
42	0.109	16	22	11	69	84	2 1/2:1	2
48	0.109	18	27	12	78	90	2 1/2:1	2
54	0.109	18	30	12	84	102	2:1	2
* 60	0.109	18	33	12	87	114	1 1/2:1	3
* 66	0.109	18	36	12	87	120	1 1/2:1	3
* 72	0.109	18	39	12	87	126	1 1/3 :1	3
* 78	0.109	18	42	12	87	132	1 1/2:1	3
* 84	0.109	18	45	12	87	138	1 1/6 :1	3

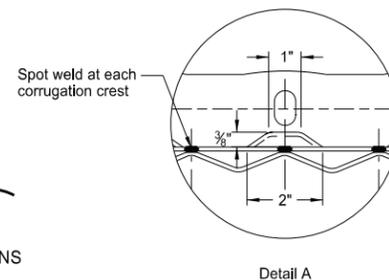
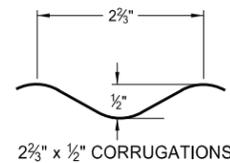
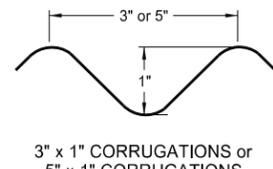
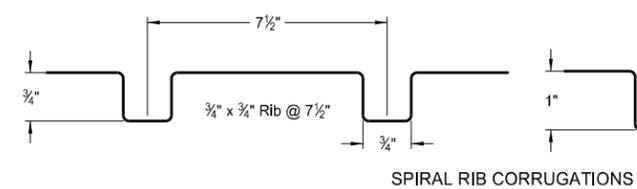
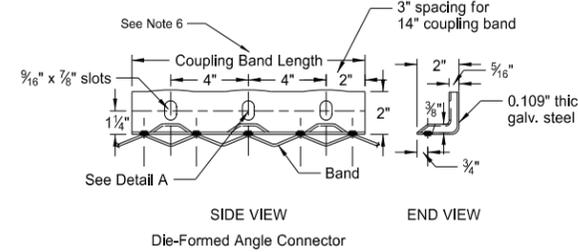
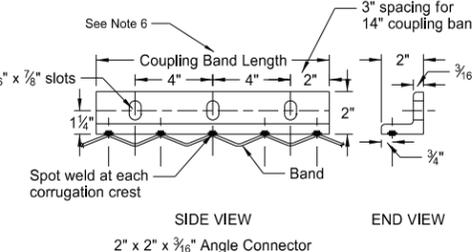
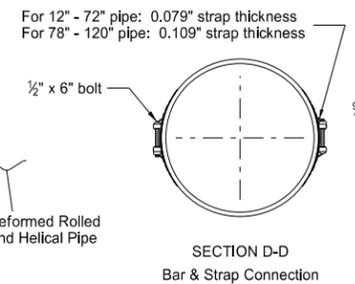
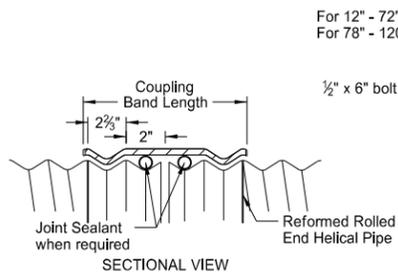
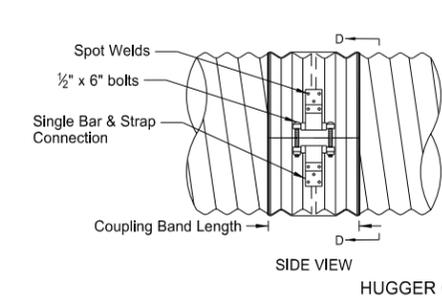
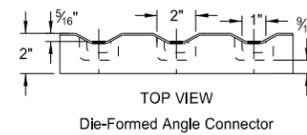
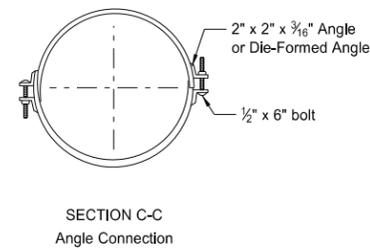
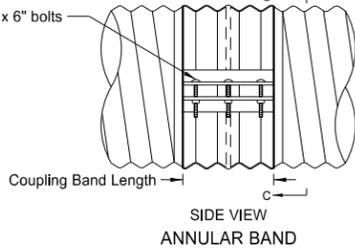
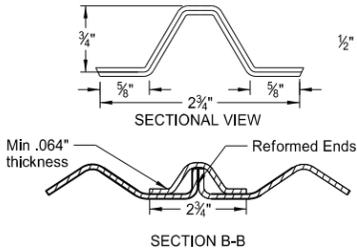
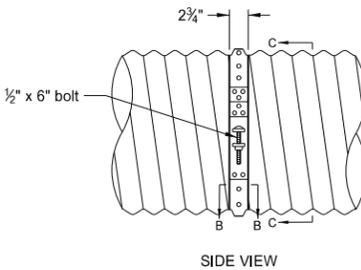
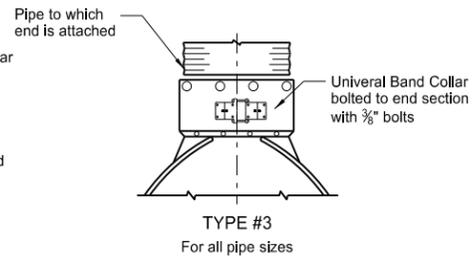
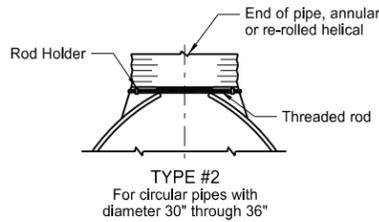
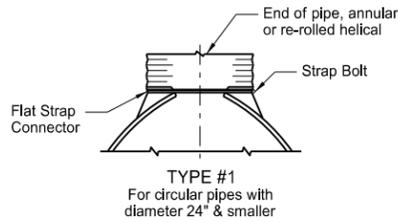
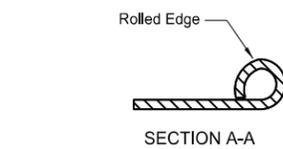
- These sizes have 0.109" sides and 0.138" center panels.
  - Pipe diameter is equal to dimension "D" of end section.
- Manufacturers tolerances of above dimensions will be allowed.
- Splices to be the lap riveted type.

Multiple panel bodies shall have lap seams which are to be tightly joined with 3/8" dia. galv. bolts or rivets. Nuts to be torqued to 25 foot-lbs ±.

NOTES:

1. Pipes and connecting bands shall conform to applicable sections of NDDOT Standard Specifications and to AASHTO M-36.
2. Top edge of all end sections to have rolled edges for reinforcement (see Section A-A). The reinforced edges are to be supplemented with 2" x 2" x 1/4" galv. angle for 60" through 72" dia. and 2 1/2" x 2 1/2" x 1/4" galv. angle for 78" and 84" dia.. Angles to be attached by galv. 3/8" dia. bolts and nuts. Angles are to extend from pipe to the corner wing bend.
3. Elongated pipes shall be factory preformed so that the vertical diameter shall be 5% greater and the horizontal diameter 5% less than a circular pipe.
4. Coupling bands shall be two-piece for pipes larger than 36" as shown in Section C-C & D-D details. For pipes 36" and smaller, a one-piece band is acceptable.
5. 1/2" x 8" bolts may be used as a substitute for the 1/2" x 6" bolts shown in the details.
6. Coupling bands wider than 14" may be used if a minimum of four 1/2" bolts with maximum spacing of 5 1/2" are used for the connection.
7. Length of spot welds shall be minimum 1/2".

COUPLING BAND DIMENSIONS				
COUPLING TYPE	CORRUGATION PITCH x DEPTH	PIPE SIZE	COUPLING BAND LENGTH	MIN. BAND THICKNESS
Hat Band	2 3/8" x 1/2"	12" - 48"	2 3/4"	.064"
Annular Band	2 3/8" x 1/2"	12" - 72"	12"	.052"
		78" - 84"	12"	.079"
Hugger Band	2 3/8" x 1/2" Rerolled End	12" - 72"	10 1/2"	.052"
		78" - 84"	10 1/2"	.079"
	3" x 1" Rerolled End	48" - 120"	10 1/2"	.052"
	5" x 1" Rerolled End	48" - 120"	12"	.064"

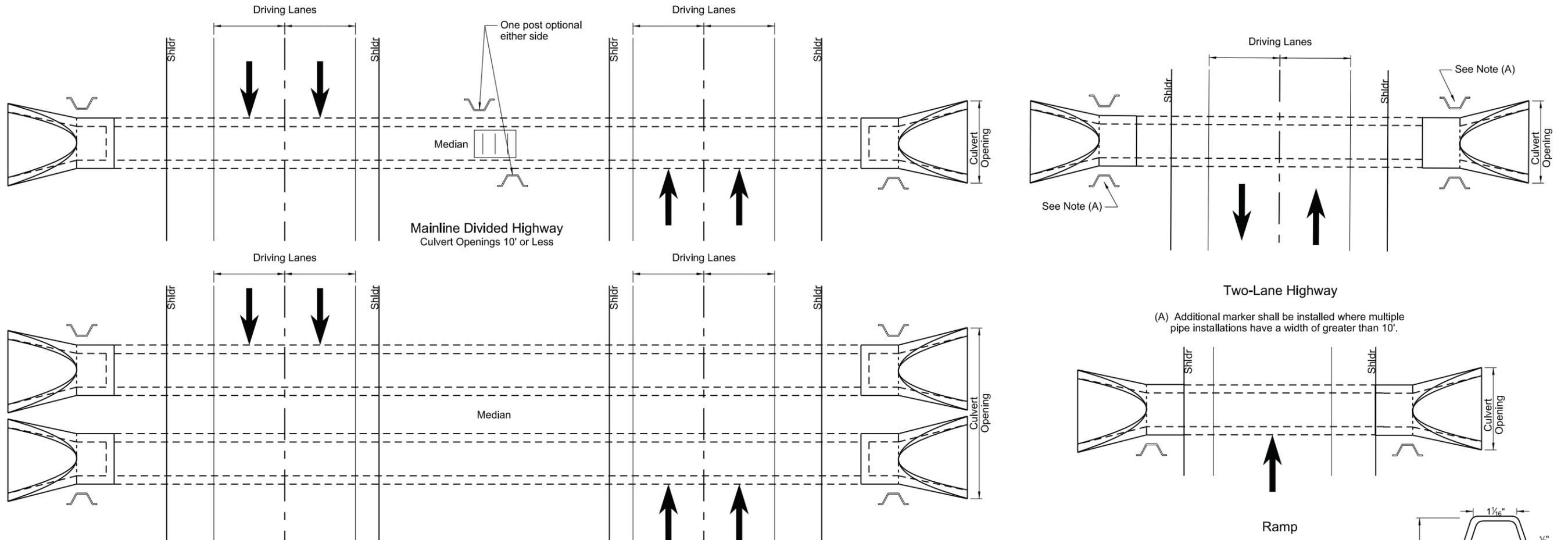


NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
08-06-13	
REVISIONS	
DATE	CHANGE
01-07-14	End Section Plan View
02-27-14	3" x 1" Corrugation Detail

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# OBJECT MARKERS - CULVERTS

D-754-83

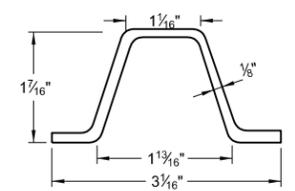


(A) Additional marker shall be installed where multiple pipe installations have a width of greater than 10'.

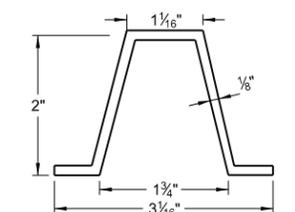
Post Location

Mainline Divided Highway  
Culvert Openings Greater than 10'  
Multiple Installations

Top 12 inches painted black



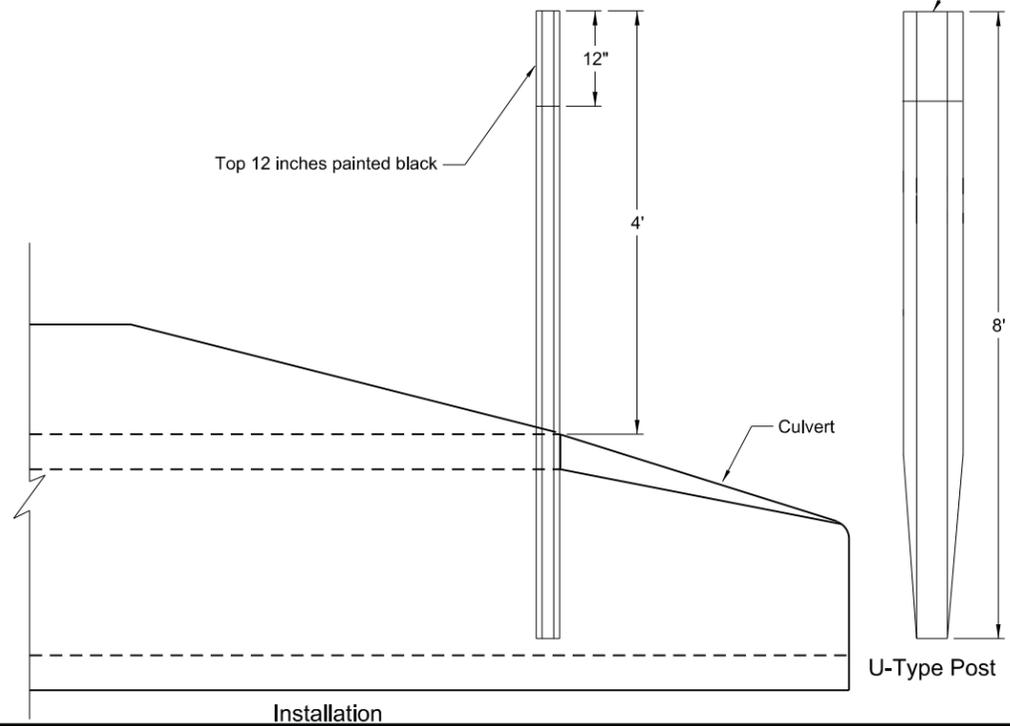
**Steel Post Detail**  
Approx. 2.0 lbs/ft



**Aluminum Post Detail**  
Approx. 0.88 lbs/ft

**Notes:**

- Installation:** Construction requirements shall meet 754.04D. Each end of culverts crossing the roadway within the right-of-way shall be marked with a post as shown. Posts are to be installed in front of the culvert in the direction of travel along the side of the culvert and one foot from the culvert opening unless shown otherwise on the plans.
- Posts:** Posts shall conform to section 894.04A of the Standard Specifications with the exception that the post may or may not have holes drilled.
- Basis of Payment:** The quantity will be measured by the number of object markers each installed. All costs for furnishing and installing the markers shall be included in the price bid for the item "Object Markers - Culverts".



NORTH DAKOTA DEPARTMENT OF TRANSPORTATION 8-05-13	
REVISIONS	
DATE	CHANGE
7-7-14	Revised Notes

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**Roger Weigel,**  
Registration Number  
PE-2930,  
on 7/7/2014 and the original document is stored at the North Dakota Department of Transportation